



TRANE®

Product Catalog

Split System Air Conditioners

Odyssey™ with Symbio™ Controls

Heat Pump Condenser, 6 to 20 Tons, 60 Hz

Air Handler, 5 to 20 Tons, 60 Hz





Introduction



Odyssey™ Split Systems offer a wide range of options, allowing you to easily match unit tonnage with the right load requirements.

When a project calls for the convenience and cost efficiency of a unitary product, where a rooftop unit isn't right, Odyssey may be the answer. It provides heating and cooling in a split configuration that's unique in its versatility while staying true to our standards for efficiency and reliability. And with the Symbio® digital controller on board, Odyssey introduces smart building capabilities that take service, comfort and sustainability beyond the expected.

With wide network availability, flexible applications, installation ease, built-in reliability and easy servicing, Odyssey will meet any number of customer applications. Add to that Trane's outstanding customer service and you have the formula to make Odyssey the clear choice for continued customer satisfaction.

Wide Network Availability

A broad distribution network provides owners, maintenance personnel, contractors, etc., the means to get their hands on equipment when they need it. Whether it's an emergency replacement or a new construction project in its infancy stages, Odyssey products meet an array of needs at the right time and right price.

Flexible Applications

No matter what the application, Odyssey provides the solution. A broad array of models and tonnages are available with single or dual compressors, single or dual circuits and numerous accessories.

Condensing units can be installed on the ground or on a rooftop along with extended piping runs, while air handlers can be free discharge on the ground or horizontally suspended with long duct runs from a ceiling. Should application challenges arise, Odyssey delivers.

Easy to Install

Small footprints and low weights combined with factory installed components like TXVs, filter driers, etc., reduce installation time and cost. Colored connectors and wiring, as well as factory-tested units make Odyssey the right choice.

Built-in Reliability

Keeping in mind that productivity only occurs when equipment is operational, Trane has taken the steps to ensure that Odyssey is up and running. Early indicators such as phase/reversal monitors and loss of charge protection provide diagnostics which prevent failure and provide years of worry-free service and operation.

Easy to Service

When preventive maintenance or service is required, technicians will find efficient access to both air handlers and condensers. Panels provide complete, easy access coupled with standardized cabinets in which all components are located in proximity. Odyssey's improved design results in minimum service times and costs.

With these capabilities, Odyssey provides customers high efficiency and superior performance for the best all-around value in the market today.

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Revision History

- Updated Coil Guard information in Features, Accessories, Model Number Description and Mechanical Specifications chapters.
- General Data, Performance Data and Electrical Data chapters are updated.
- Capacity curves added in Performance Data chapter.
- Symbio™ jobsite connections are updated with new note and Warning.
- Hail Guard information is updated in Dimensional Data chapter.
- Minor edits.



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Features

Split System Overview

Unlike typical split systems on the market, Odyssey offers easy servicing, built-in reliability, ease of installation and outstanding customer service. And because today's owners are very cost-conscious when it comes to service and maintenance, the Odyssey Split System was designed with direct input from service contractors. This valuable information helped to design a product that would get the service person off the job quicker and save the owner money.

Flexible Applications

Odyssey offers outstanding standard features enhanced by a variety of factory and field installed options, multiple control options, rigorously tested proven designs and superior product and technical support. Because of this, Odyssey offers ultimate flexibility. Units are built to order in our standard "shortest in the industry" ship cycle time. Odyssey is available with single, dual and manifolded compressor options. Single compressor outdoor units feature a single refrigeration circuitry, lowering job installation costs by requiring only one set of refrigerant lines.

Equally important, Odyssey offers single refrigerant circuit/capacity unloading models. The unloading units feature dual manifolded scroll compressors with two stages of capacity modulation and a single refrigeration circuit. Dual compressor/dual circuit models give true stand-by protection - if one compressor fails, the second will automatically start-up. Also, the first compressor can be serviced without shutting down the unit since the refrigerant circuits are independent. Dual compressor models also save on energy costs. During light load conditions, only one compressor will operate to save energy.

Factory installed VFD is standard with most units. These 2-Speed and Single Zone VAV (SZVAV) solutions, combined with condensing units that have multiple compressors, provide increased part load performance (IEER) when conditions are not at the max design condition. Additionally, some states have adopted codes that require this type of performance. Odyssey units are built with installation in mind. With a smaller footprint, the outdoor unit takes up less space and weighs less, making its installation more efficient and economical. Our indoor air handlers are built to be installed in confined spaces, fitting through standard doorways and freight elevators.

Unmatched Product Support

One of our finest assets, Trane Sales Representatives are a support group that can assist you with:

- Product
- Application
- Service
- Training
- Special Applications
- Specifications
- Computer Programs and much more

Rigorous Testing

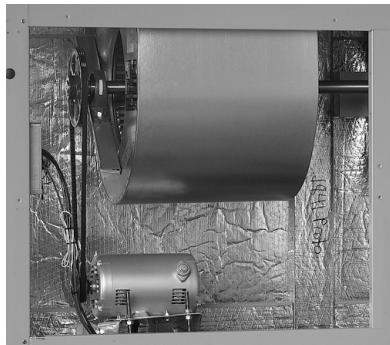
Our units are rigorously rain tested to ensure water integrity. Actual shipping tests are performed to determine packaging requirements. Units are test shipped around the country to determine the best packaging. Factory shake and drop tests are used as part of the package design process to help assure that the unit arrives at the job site in top condition. Rigging tests include lifting a unit into the air and letting it drop one foot, assuring that the lifting lugs and rails hold up under stress. A 100% coil leak test is performed at the factory. The condenser coils are leak tested at 660 psig and evaporators to 450 psig. All parts are inspected at the point of final assembly. Sub-standard parts are identified and rejected immediately. Every unit receives a 100% unit run test before leaving the production line to ensure it lives up to rigorous Trane requirements.

Standard and Optional Features

Figure 1. Compressors



Figure 2. Belt drive motor



Airflow Distribution — Odyssey can replace an older machine with old ductwork and, in many cases, improve the comfort through better air distribution.

Anti-Short Cycle Timing — The Symbio™ 700 controller provides a 3 minute minimum “ON” time and 3 minute “OFF” time for compressors to enhance compressor reliability by assuring proper oil return.

Belt Drive Motors — For additional static requirements, Odyssey Split Systems offer standard belt drive motors to meet and exceed a wide range of airflow needs.

Black Epoxy Pre-Coated Condenser Coils — The pre-coated coils are an economical option for protection in mildly corrosive environments.

Coil Guards — Coil Guards are standard with all condensers. This feature protects the condenser coil from vandalism and/or hail damage. When ordered factory installed, it also adds additional shipping protection.

Colored Connectors and Wiring — Interconnecting wiring between components is standardized using colored and keyed connectors and colored wires, helping to save time and money tracing wires and diagnosing the unit.

Compressors — Odyssey Split Systems contain the best compressor technology available to achieve the highest possible performance. Dual compressors perform very well under part load cooling conditions and system back-up applications. Dual compressors are available on 6-20 ton models and allow for efficient cooling utilizing 2-stages of compressor operation.

Convertible Units — The air handlers ship in a horizontal configuration. They can be easily converted to vertical by simply repositioning the drain pan.

Crankcase Heaters — These band heaters provide improved compressor reliability by warming the oil to prevent migration during off-cycles or low ambient conditions.

Dual Sloped Drain Pans — Every Odyssey unit has a non-corrosive, removable, double sloped drain pan that's easy to clean and reversible to allow installation of drain trap in two positions on either side of the unit.

Duct flanges — An optional field installed kit that can save time and money.

Easy Access Low Voltage Connections — Thermostat and other low voltage control wiring connections are made directly to the Symbio 700 and other boards in the system. Screw-type pressure connectors are detachable from the boards for easy connection of control wires – saving cost and time.

Electric Heaters — Electric heat modules are available in a variety of voltages and capacities.

Foil Faced Insulation — All internal air handler surfaces have cleanable foil-faced insulation. All edges are either captured or sealed to ensure insulation fibers do not get into the airstream.

Heat Pump Fan Fail Consideration — For SZVAV/2-Speed units: In the event that airflow is not available during heating operation, a bi-metallic switch is mounted on the VFD bracket to turn off the compressors and prevent overheating of the motor and VFD.

High Static Motor — This high static motor accessory extends the capability of the standard unit.



Features

High and Low Voltage Control Panel — High voltage components and connections are isolated from low voltage and covered with a sheet metal panel. This allows setup and test parameters at the Symbio™ 700 display and the VFD keypad display to be safely viewed and adjusted in the low voltage section of the control panel.

High Pressure Control — All units include High Pressure Control as standard.

Low Ambient Cooling — All Odyssey units have cooling capabilities down to 0°F as standard. At temperatures below 50°F, some reduction in cooling capacity can be expected. When the optional Low Ambient Accessory kit is field installed, the full capacity of the unit is available down to 0°F.

Low Voltage Connections — Low voltage wiring connects directly to the control boards in the unit via detachable connectors. This makes it easy for the installer to attach the wires and then snap the connectors into place.

Phase Monitor/Reversal Protection — Phase monitor shall provide 100% protection for motors and compressors against problems caused by phase loss, phase imbalance, and phase reversal. Phase monitors are equipped with an LED that provides an ON or FAULT indicator.

ID Fan Fail — The Symbio™ 700 controller provides a ID fan fail feature caused by belt failure and motor freewheeling under no load. The Variable Frequency Drive records the motor torque and if below a certain value shuts the unit. Fan Fail error is displayed on controller display.

Quick-Access Panels — Remove a few screws for access to the standardized internal components and wiring.

Single Point Power — A single electrical connection powers the unit.

Single Side Service — Single side service is standard on all units.

Single Zone Variable Air Volume (SZVAV) — A variable frequency drive is used in conjunction with the Symbio™ 700 to provide supply fan motor speed modulation. For SZVAV control, the drive will accelerate or decelerate as required to meet the Zone Cooling demand. In order to maximize energy savings, the VFD will be held at minimum speed until the load in the zone requires the speed to increase. The supply fan speed will be reduced to a minimum of 58% during ventilation and part load cooling demands, and 80% during full load cooling demands with the ability to fully modulate. The commissioning maximum and minimum airflow points can be easily set by programming these parameters at the display on the Symbio control board.

Standardized Components — Components are placed in the same location on all Odyssey units. Because of these standardized components throughout the Odyssey line, contractors/owners can stock fewer parts.

Symbio™ 700 — Standard on Odyssey condensers, the Symbio™ 700 controller provides exceptional machine control with a focus on system reliability and application flexibility. The Symbio controller provides direct access to the Symbio Service and Installation mobile application for easy setup and troubleshooting with no special tools. A wide range of system integration options (Non-communicating, BACnet®, LonTalk®, etc.) provide options to meet the needs of your application.

Thermal Expansion Valve with Bypass Check Valves — This feature is standard on all indoor units.

Unit Cabinet — The compact cabinet takes up less room and is less costly to ship. The design also ensures water integrity.

¹. 64% for part load and 83% for full load if a max speed of less than 44.5 Hz is desired.



Table 1. Odyssey features – standard and optional

	Standard Features	Options ^(a)	
		Factory Installed	Field Installed
1-year Limited Parts Warranty	X		
5-year Limited Compressor Warranty	X		
Belt Drive Motors	X		
Black Epoxy Pre-Coated Coils		X	
Coil Guards	X		
Colored Connectors and Wiring	X		
Compressor Discharge Temperature Limit (DTL)	X		
Convertible Airflow	X		
Crankcase Heaters	X		
Easy Access Low Voltage Connections	X		
Electric Heaters			X
Filters	X		
Filters – 2" MERV 13			X
Foil-Faced and Edge Captured Insulation	X		
High Pressure Control	X		
High Static Motor Kit ^(b)			X
IAQ Dual Sloped and Removable Drain Pans	X		
Low Ambient Cooling			X
Liquid Line Refrigerant Drier	X		
Low Pressure Control	X		
Low Static Motor Kit ^(b)			X
Low Voltage Circuit Protection	X		
Phase Loss/Reversal Monitor	X		
Quick Access Panels	X		
Scroll Compressors	X		
Single Point Power	X		
Single Side Service	X		
Single Zone Variable Air Volume (SZVAV / 2-Speed Fan)		X	
Standardized Components	X		
Symbio™ Controls	X		
Thermal Expansion Valve	X		
Vibration Isolators			X

(a) Refer to model number description for option availability or contact Product Support.

(b) Available on constant volume units only. See Accessories chapter for more information.

Standard Controls

Symbio™ 700 Controls

Figure 3. Symbio 700 board



Symbio 700 controls provide unit control for heating, cooling, and ventilating, utilizing input from sensors that measure outdoor and indoor temperature. Symbio also provides outputs for building automation systems and expanded diagnostics. Quality and reliability are enhanced through Symbio control and logic:

- Prevents the unit from short cycling, considerably improving compressor life.
- Ensures the compressor will run for a specific amount of time which allows oil to return for better lubrication, enhancing the reliability of the compressor.
- Reduces the number of components required to operate the unit, reducing possibilities for component failure.

Installation and Service

The Symbio™ 700 control platform provides a user-friendly, onboard interface that makes setup and continued operation easy – or users can take advantage of the Symbio™ Service and Installation Mobile App for setup, troubleshooting, and operation. Both the Symbio onboard user interface and mobile app simplify troubleshooting by displaying active alarms. Symbio eliminates the need for field-installed, anti-short cycle timer and time delay relays. The wiring of the low voltage connections to the unit and zone sensors is simple, making installation easy.

Testing

Symbio™ 700 requires no special tools to run the unit through its paces. Simply navigate to the ‘Service’ section of the user interface or the ‘Utilities’ section of the Symbio™ Service and Installation Mobile App and enter the test section. Here the unit can be placed in the desired operating condition for a pre-determined amount of time supporting troubleshooting efforts in the field. The Symbio 700 will return to normal control when the user exits test mode or when the pre-determined, user-selected Service Test time has expired.

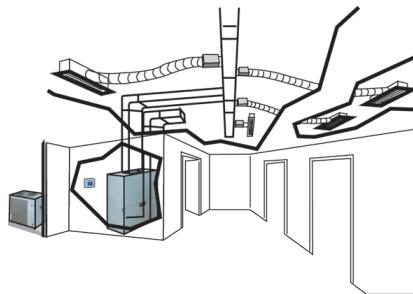
Other Benefits

- Symbio™ 700 built-in anti-shortcycle timer, time delay relay and minimum “on” time control functions are factory tested to assure proper operation.
- Symbio 700 softens electrical “spikes” by staging on fans, compressors and heaters.
- Intelligent Fallback is a benefit to the building occupant. If a component goes astray, the unit will continue to operate at predetermined temperature setpoint.

- Intelligent Anticipation is a standard feature. It functions continuously as Symbio 700 and zone sensor(s) work together in harmony to provide much tighter comfort control than conventional electromechanical thermostats.
- The Symbio 700 design is standardized across the board, ensuring a lower cost to owners.

Additional Controls

VariTrac® Building Automation System — When Trane's changeover VAV System for light commercial applications is coupled with the unit, it provides the latest in technological advances for comfort management systems and can allow thermostat control in every zone served by VariTrac.



Froststat™ — This control (a standard feature on all air handlers) utilizes a capillary bulb embedded in the face of the evaporator coil which monitors coil temperature to inhibit evaporator icing and protect the compressor. Useful for applications with low leaving air temperatures, low airflow and/or high latent load applications.

LonTalk® Communications Interface — The LonTalk communications interface allows the unit to communicate as a Tracer LON® device or directly with generic LonTalk Network Building Automation System Controls.

BACnet® Communication Interface (BCI) — The BACnet Communication Interface allows the unit to communicate directly with a generic open protocol BACnet MS/TP or IP Network Building Automation Control System.

Zone Sensors/Termostats — Available in programmable, automatic and manual styles.

Table 2. Odyssey control options – standard and optional

	Standard Features	Options ^(a)	
		Factory Installed	Field Installed
BACnet® Communication Interface (BCI)		X	
Froststat™ - Evaporator Defrost Control (EDC)	X		
LonTalk® Communications Interface (LCI)		X	X
Symbio™ 700 Microprocessor Controls	X		
Thermostat			X
Zone Sensor			X

^(a) Refer to model number description for option availability or contact Product Support.



Accessories

Heat Pump Condenser

Table 3. TWA accessories

Model	Used With
Rubber Isolators	
BAYISLT005* (black)	TWA072, TWA090, TWA120
BAYISLT009* (red)	TWA180
BAYISLT010* (green)	TWA240
Steel Spring Isolators	
BAYISLT023* (red)	TWA072, TWA090, TWA120
BAYISLT024* (black)	TWA180
BAYISLT025* (yellow)	TWA240
Service Valve Kit	
BAYVALV001*	TWA0724*A, TWA1204*A
BAYVALV002*	TWA0904*A
BAYVALV003*	TWA0724*D, TWA0904*D, TWA1204*D
BAYVALV006*	TWA01804*D, TWA2404*D
Low Ambient — On/Off Fan Control^{(a)(b)}	
BAYLOAMS10* (External Mount, small cabinets) ^(c)	(all voltages) TWA072, TWA090, TWA120
BAYLOAMS20* (Internal mount, large cabinets)	(all voltages) TWA180, TWA240
Transducer Kit for Head Pressure Control (BAYLOAMS10*)	
BAYLOTR001 ^(d)	TWA072**D, TWA090**D, TWA120**D
LonTalk Communications Interface^(e)	
BAYLTCI005*	All Models
Expansion Module Kit	
BAYMODU002* (XM30)	All Models
BAYMODU004* (XM32)	All Models

(a) Cycles fan on/off (no modulating).

(b) When BAYLOAM is used, the Evaporator Defrost Control (EDC) must be disabled in the Symbio 700 controller configuration.

(c) Kit mounts external to the outdoor unit and operates by sensing ambient temperature and discharge pressure.

(d) BAYLOTR001* required when BAYLOAMS10* kits are used with units that have 2 compressors (dual circuit) and 1 condenser fan.

(e) Field installed LonTalk interface requires installation of Symbio control board with Advanced Diagnostics (not included).

Air Handler

Table 4. TWE Accessories

Model	Used With
Base (Subbase)	
BAYBASE009*	TWE060
BAYBASE0010*	TWE072, TWE090
BAYBASE0011*	TWE120
BAYBASE0012*	TWE180
BAYBASE0013*	TWE240
Drip Kit	
BAYDRKT006*	TWE060
BAYDRKT007*	TWE072, TWE090
BAYDRKT008*	TWE120
BAYDRKT009*	TWE180
BAYDRKT010*	TWE240
Duct Flange Kit	
BAYDUCT010*	TWE051, TWE060, TWE072, TWE076, TWE090, TWE101, TWE120
BAYDUCT020*	TWE126, TWE156, TWE180, TWE201, TWE240, TWE251, TWE300
Filters – 2" MERV 13	
BAYFILT001*	TWE060
BAYFILT002*	TWE072, TWE090
BAYFILT003*	TWE120
BAYFILT004*	TWE180
BAYFILT005*	TWE240
Rubber Isolators^{(a) (b) (c)}	
BAYISLT004* (Floor — Blue)	TWE060, TWE072, TWE090, TWE120
BAYISLT009* (Floor — Red) ^(d)	TWE180
BAYISLT010* (Floor — Green)	TWE240
BAYISLT012* (Suspended — Red/Green)	TWE180
BAYISLT013* (Suspended — Red/Green)	TWE060
BAYISLT014* (Suspended — Green)	TWE072, TWE090
BAYISLT015* (Suspended — Green/Black)	TWE120
BAYISLT016* (Suspended — Red/Green)	TWE240
Steel Spring Isolators	
BAYISLT019* (Floor — Red)	TWE060, TWE072, TWE090, TWE120
BAYISLT021* (Floor — Black)	TWE180
BAYISLT032* (Floor — Black/Yellow)	TWE240
BAYISLT028* (Suspended — Tan)	TWE060
BAYISLT029* (Suspended — Red)	TWE072, TWE090, TWE120
BAYISLT030* (Suspended — Black)	TWE180
BAYISLT031* (Suspended — Black/Yellow)	TWE240
Plenum^(e)	
BAYPLNM015* (Discharge Plenum & Grille)	TWE060
BAYPLNM016* (Discharge Plenum & Grille)	TWE072, TWE090
BAYPLNM017* (Discharge Plenum & Grille)	TWE120
BAYPLNM018* (Discharge Plenum/Hydroneic Coil Plenum & Grille)	TWE180
BAYPLNM019* (Discharge Plenum/Hydroneic Coil Plenum & Grille)	TWE240
BAYPLNM020* (Hydroneic Coil Discharge Plenum & Grille)	TWE060
BAYPLNM021* (Hydroneic Coil Discharge Plenum & Grille)	TWE072, TWE090
BAYPLNM022* (Hydroneic Coil Discharge Plenum & Grille)	TWE120
BAYPLNM030* (Electric Heat Discharge Plenum & Grille)	TWE060
BAYPLNM031* (Electric Heat Discharge Plenum & Grille)	TWE072, TWE090



Accessories

Table 4. TWE Accessories (continued)

Model	Used With
BAYPLNM032* (Electric Heat Discharge Plenum & Grille)	TWE120
BAYPLNM033* (Electric Heat Discharge Plenum & Grille)	TWE180
BAYPLNM034* (Electric Heat Discharge Plenum & Grille)	TWE240
Return Air Grille	
BAYGRLE001*	TWE060
BAYGRLE002*	TWE072, TWE090
BAYGRLE003*	TWE120
BAYGRLE004*	TWE180
BAYGRLE005*	TWE240
Symbio™ Options Module Kit	
BAYMODU001*	All TWE units with Digit 15 = 1 and Electric heater installed
Transformer	
BAYTFMR018* - 100 VA Transformer (208-230V)	All TWE072 – TWE300, 208-230V units
BAYTFMR019* - 100 VA Transformer (460V)	All TWE072 – TWE120, 460V units
BAYTFMR020* - 100 VA Transformer (575V)	All TWE072 – TWE120, 575V units
BAYTFMR021* - 100 VA Transformer (400 V)	All TWE072 – TWE120, 380V/60 Hz unit
Water Kits	
BAYWATR022* (Steam Coil Enclosure)	TWE060
BAYWATR023* (Steam Coil Enclosure)	TWE072, TWE090
BAYWATR024* (Steam Coil Enclosure)	TWE120
BAYWATR025* (Steam Coil Enclosure)	TWE180
BAYWATR026* (Steam Coil Enclosure)	TWE240
BAYWATR027* (Hot Water Coil Enclosure)	TWE060
BAYWATR028* (Hot Water Coil Enclosure)	TWE072, TWE090
BAYWATR029* (Hot Water Coil Enclosure)	TWE120
BAYWATR030* (Hot Water Coil Enclosure)	TWE180
BAYWATR031* (Hot Water Coil Enclosure)	TWE240
Wire Kit — 180° Blower Discharge Reversal Kit^(f)	
BAYWRKT002*	TWE060, TWE072, TWE090, TWE120

(a) Requires use of subbase accessory.

(b) In units with steam or hot water coils applied vertically or horizontally, check IOM for proper Isolator Kit selection.

(c) Do not use if blower will operate less than 600 RPM.

(d) When the air handler is in the vertical position and close proximity trapping of condensate is required, use of subbase is required.

(e) When installed horizontally, plenum/water coil must be self-supported. When adding vibration isolators, see Isolator Installation Guide (ACC-SVN92*-EN) for isolator and location matrix.

(f) Cannot be used on TWE180-300, due to motor mount location.

Note: See HUB case DOC-209462 for high-static and low-static drive kits (available only for constant volume air handlers).

Electric Heaters

Table 5. Electric heaters

Model	Used With
6–10 Ton Electric Heater Selection	
BAYHTRN106* — 4.33/5.76 kW Heater 208/240/1 Phase	TWE060*1, TWE090*1, TWE120*1
BAYHTRR112* — 8.65/11.52 kW Heater 208/240/1 Phase	TWE060*1, TWE090*1, TWE120*1
BAYHTRS117* — 12.98/17.28 kW Heater 208/240/1 Phase	TWE060*1, TWE090*1, TWE120*1
BAYHTRR123* — 17.31/23.04 kW Heater 208/240/1 Phase	TWE060*1, TWE090*1, TWE120*1
BAYHTRN129* — 21.63/28.80 kW Heater 208/240/1 Phase	TWE090*1, TWE120*1
BAYHTRN305* — 3.76/5.00 kW Heater 208/240/3 Phase	TWE060*3 (CV & OS MTR), TWE072*3B, TWE090*3, TWE120*3 (VFD)
BAYHTRR310* — 7.48/9.96 kW Heater 208/240/3 Phase	TWE060*3 (CV & OS MTR), TWE072*3B, TWE090*3, TWE120*3 (VFD)
BAYHTRR315* — 11.24/14.96 kW Heater 208/240/3 Phase	TWE060*3 (CV & OS MTR), TWE072*3B, TWE090*3, TWE120*3 (VFD)

Table 5. Electric heaters (continued)

Model	Used With
BAYHTRN325* — 18.72/24.92 kW Heater 208/240/3 Phase	TWE060*3 (CV & OS MTR), TWE072*3B, TWE090*3, TWE120*3 (VFD)
BAYHTRN335* — 26.20/34.88 kW Heater 208/240/3 Phase	TWE090*3, TWE120*3 (VFD)
BAYHTRN405* — 5.00 kW Heater 460/3 Phase	TWE060*4 (CV & OS MTR), TWE072*4*****C/D, TWE090*4*****C/D, TWE120*4*****C/D
BAYHTRR410* — 9.96 kW Heater 460/3 Phase	TWE060*4 (CV & OS MTR), TWE072*4*****C/D, TWE090*4*****C/D, TWE120*4*****C/D
BAYHTRR415* — 14.96 kW Heater 460/3 Phase	TWE060*4 (CV & OS MTR), TWE072*4*****C/D, TWE090*4*****C/D, TWE120*4*****C/D
BAYHTRN425* — 24.92 kW Heater 460/3 Phase	TWE060*4 (CV & OS MTR), TWE072*4*****C/D, TWE090*4*****C/D, TWE120*4*****C/D
BAYHTRN435* — 34.88 kW Heater 460/3 Phase	TWE090*4*****C/D, TWE120*4*****C/D
BAYHTRNW05* — 5 kW Heater 575/3 Phase	TWE060*W (CV & OS MTR), TWE072*W, TWE090*W, TWE120*W (VFD)
BAYHTRRW10* — 9.96 kW Heater 575/3 Phase	TWE060*W (CV & OS MTR), TWE072*W, TWE090*W, TWE120*W (VFD)
BAYHTRRW15* — 14.96 kW Heater 575/3 Phase	TWE060*W (CV & OS MTR), TWE072*W, TWE090*W, TWE120*W (VFD)
BAYHTRNW25* — 24.92 kW Heater 575/3 Phase	TWE060*W (CV & OS MTR), TWE072*W, TWE090*W, TWE120*W (VFD)
BAYHTRNW35* — 34.88 kW Heater 575/3 Phase	TWE090*W, TWE120*W (VFD)
15–20 Ton Electric Heater Selection	
BAYHTRP310* — 7.51/10.0 kW Heater 208/230 3 Phase	TWE180*3, TWE240*3 (VFD)
BAYHTRP320* — 14.96/19.92 kW Heater 208/230 3 Phase	TWE180*3, TWE240*3 (VFD)
BAYHTRP330* — 22.47/29.92 kW Heater 208/230 3 Phase	TWE180*3, TWE240*3 (VFD)
BAYHTRP350* — 37.44/49.84 kW Heater 208/230 3 Phase	TWE180*3, TWE240*3 (VFD)
BAYHTRP410* — 10.0 kW Heater 460/3 Phase	TWE180*4*****C/D, TWE240*4 (VFD)
BAYHTRP420* — 19.92 kW Heater 460/3 Phase	TWE180*4*****C/D, TWE240*4 (VFD)
BAYHTRP430* — 29.92 kW Heater 460/3 Phase	TWE180*4*****C/D, TWE240*4 (VFD)
BAYHTRP450* — 49.84 kW Heater 460/3 Phase	TWE180*4*****C/D, TWE240*4 (VFD)
BAYHTRPW10* — 10.0 kW Heater 575/3 Phase	TWE180*W, TWE240*W (VFD)
BAYHTRPW20* — 19.92 kW Heater 575/3 Phase	TWE180*W, TWE240*W (VFD)
BAYHTRPW30* — 29.92 kW Heater 575/3 Phase	TWE180*W, TWE240*W (VFD)
BAYHTRPW50* — 49.84 kW Heater 575/3 Phase	TWE180*W, TWE240*W (VFD)

Note: Electric Heaters not available for 380/60Hz.



Application Considerations

Application of this product should be within the cataloged airflow and performance considerations.

Clearance Requirements

The recommended clearances identified with unit dimensions should be maintained to assure adequate serviceability, maximum capacity and peak operating efficiency. Actual clearances which appear inadequate should be reviewed with the local representative.

180° Blower Rotation

The 5, 6, 7.5, and 10 ton standard air handler blower section can be rotated 180° to change the discharge pattern. This modification must be done in the field and requires an additional kit. See unit installation guide.

Low Ambient Cooling

As manufactured, all Odyssey units have cooling capabilities down to 0°F. At temperatures below 50°F, some reduction in cooling capacity can be expected. When the optional Low Ambient Accessory kit is field installed, the full capacity of the unit is available down to 0°F. When using these units with control systems such as bypass changeover Variable Air Volume, make sure to consider the requirement for a head pressure control to allow low ambient cooling.

Figure 4. Typical split system application

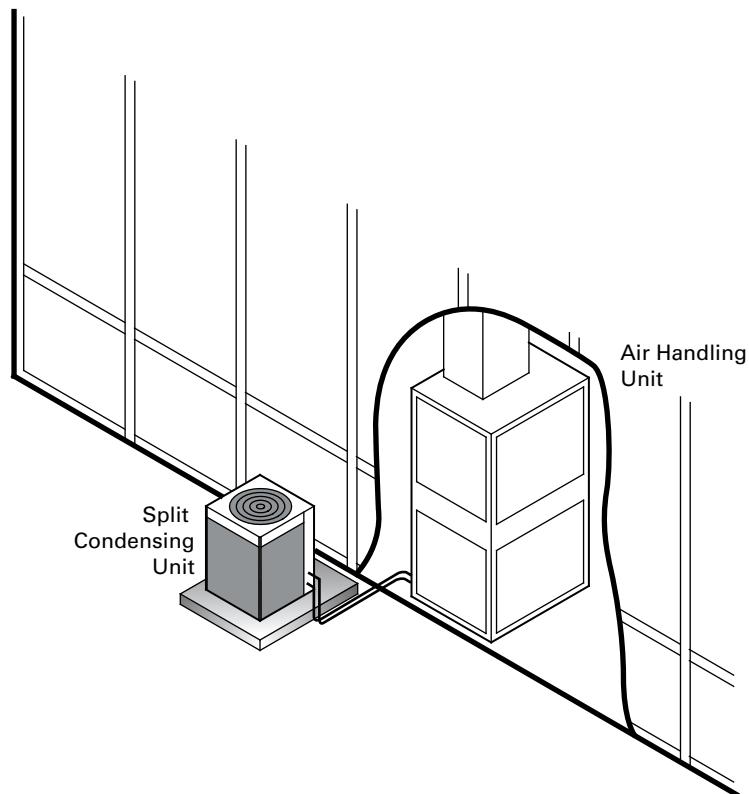


Figure 5. Typical horizontal air handler application

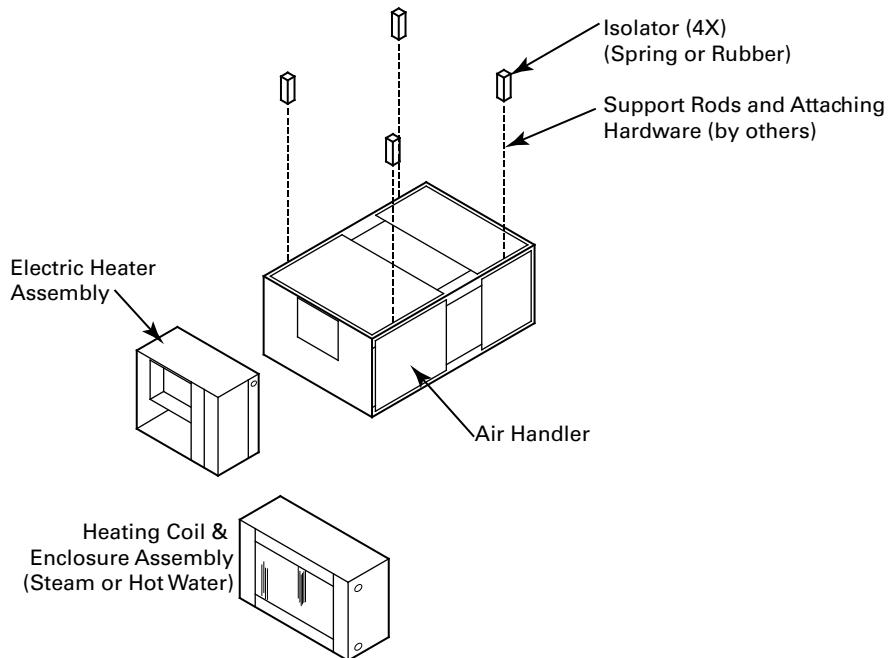
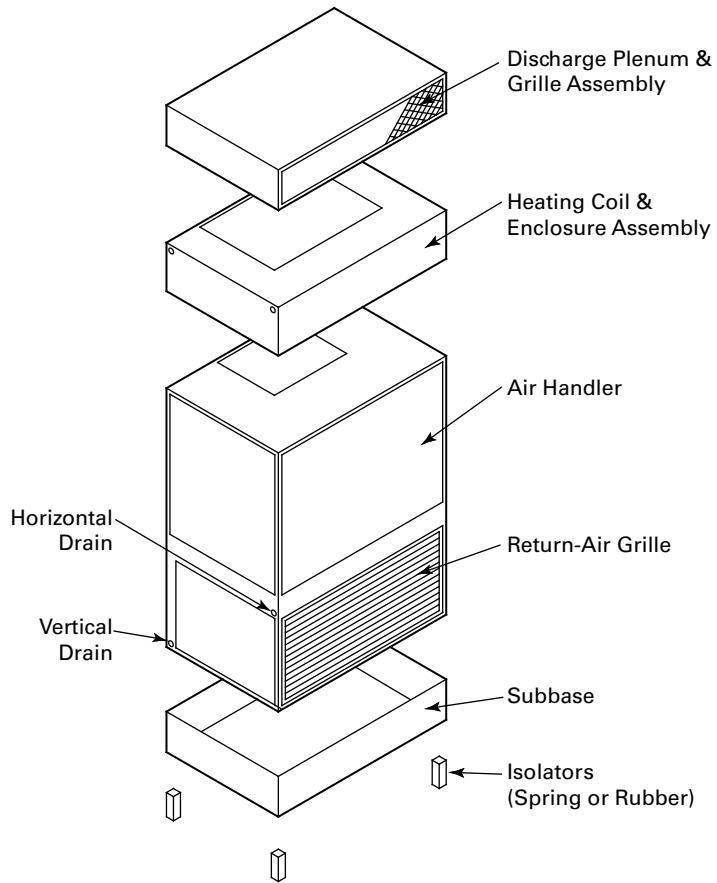


Figure 6. Typical vertical air handler application





Selection Procedure

Cooling Capacity

1. Calculate the building's total and sensible cooling loads at design conditions, using standardized calculation methods.
2. Size the equipment using the gross cooling capacity tables. Match the cooling loads at design conditions. For example, if the following specifies the building cooling requirements:

Electrical Characteristics: 460/60/3

Summer Design Conditions: Entering Evap Coil—80°F DB/67°F WB , Outdoor Ambient—95°F

Total Cooling Load: 82 MBh

Sensible Cooling Load: 60 MBh

Airflow: 3000 cfm

External Static Pressure: 0.77 inches of water gauge

3. Use to determine that TWA09043A with TWE09043A has a gross cooling capacity of 94.7 and 75.6 sensible capacity at 95°F DB ambient and 3000 cfm with 80°F DB/67° F WB air entering the evaporator.

4. To find the net cooling capacities, fan motor heat must be subtracted. Determine the total unit static pressure:

External Static Duct System: 0.77

Standard Filter: 0.10 in.

Supplementary Electric Heat: 0.23 in.

Total Static Pressure: 1.10 in.

Notes:

- *The Evaporator Fan Performance Table has included the effect of a 1 in. filter already. Therefore, the actual Total Static Pressure is 1.10 - 0.10 = 1.00 in.. With 3000 cfm and 1.00 in., Table 37, p. 49 shows 1.97 Bhp (high static drive kit required).*
- *This formula can be used to calculate Fan Motor Heat:*

$$3.15 \times \text{Bhp} = \text{MBh}$$

$$3.15 \times 1.97 = 6.2 \text{ MBh}$$

$$\text{Net Total Cooling Capacity} = 94.7 \text{ MBh} - 6.2 \text{ MBh} = 93.2 \text{ MBh}$$

$$\text{Net Sensible Cooling Capacity} = 75.6 \text{ MBh} - 6.2 \text{ MBh} = 75.6 \text{ MBh}$$

Heating Capacity

1. Calculate the building heating load using the Trane calculation form or any other standard accepted method.

2. Size the equipment using to match the heating loads at design conditions. For example, if the following specifies the building heating requirements:

Total Heating Load: 95.0 MBh

Outdoor Ambient (Winter): 17°F DB

Indoor Return Temperature: 70°F DB

Airflow: 2625 cfm

3. indicates the mechanical heating portion of the heat pump will provide 54.3 MBh for the winter design conditions. Full heat load must be carried by the supplementary heater in the unlikely event the heat pump malfunctions. From , the 34.88 kW heater at 460V has a capacity of 119,045. From , the 34.88 kW heater at 460V indicates the heater model is BAYHTRL435.

Air Delivery

1. The external static pressure drop through the air distribution system is 0.77 inches of water gauge, use to determine that the static pressure drop through the electric heater is 0.23 inches of water ($0.77 + 0.23 = 1.00$ in.).
2. Enter [Table 37, p. 49](#) for TWE09043A at 2625 cfm and 1.00 static pressure. The high static motor at 995 RPM gives the desired airflow.



Model Number Description

Heat Pump Condenser

Digit 1, 2, 3—Unit Function

TWA = Split System Heat Pump

Digit 4, 5, 6—Tonnage

072 = 6 Tons (60 Hz)

090 = 7.5 Tons (60 Hz)

120 = 10 Tons (60 Hz)

180 = 15 Tons (60 Hz)

240 = 20 Tons (60 Hz)

Digit 7—Refrigerant

4 = R-410A

Digit 8—Voltage

3 = 208-230 Vac - 3 PH (60Hz)

4 = 460 Vac - 3 PH (60Hz)

W = 575 Vac - 3 PH (60Hz)

Digit 9—Refrigeration Circuit/Stage

A = 1 Compressor/1 Line/1 Stage (Single)

D = 2 Compressors/2 Line/2 Stage (Dual)

Digit 10—Major Design Sequence

A = Rev A

Digit 11—Minor Design Sequence

A = Rev A

Digit 12, 13—Service Digits

**

Digit 14—Efficiency Generation

B = Generation B

Digit 15—Controls

S = Symbio™

Digit 16—None

0 = None

Digit 17—Coil Protection

1 = Standard Coil w/ Coil Guard

3 = Black Epoxy Pre-Coated Condenser Coil with
Coil Guard (FIN/TUBE)

Digit 18, 19, 20—None

0 = None

Digit 21—Communications Options

0 = No Option

1 = Advanced Diagnostics and BACnet® BAS

2 = Advanced Diagnostics and LonTalk®
Communications Interface (LCI)

Digit 22 to 40—None

0 = None

Air Handler

Digit 1, 2, 3 — Unit Function

TWE = Air Handler

Digit 4, 5, 6— Tonnage

060 = 5 Tons (60 Hz)

072 = 6 Tons (60Hz)

090 = 7.5 Tons (60 Hz)

120 = 10 Tons (60 Hz)

180 = 15 Tons (60 Hz)

240 = 20 Tons (60 Hz)

Digit 7 — Refrigerant

4 = R-410A

Digit 8 — Voltage

1 = 208-230 Vac - 1 PH (60 Hz)

3 = 208-230 Vac - 3 PH (60 Hz)

4 = 460 Vac - 3 PH (60 Hz)

W = 575 Vac - 3 PH (60 Hz)

Digit 9 — Refrigeration Circuit/Stage

A = Single Circuit

B = Dual Circuit

Digit 10 — Major Design Sequence

A = Rev A

Digit 11 — Minor Design Sequence

A = Rev A

Digit 12, 13 — Service Digits

**

Digit 14 — Efficiency Generation

B = Generation B

Digit 15 — Controls

1 = Constant Volume

C = 2 Stage Airflow (Electromechanical Cond Only)

D = 2 Stage Airflow/Single Zone VAV (Symbio Cond Only)

Digit 16 — Indoor Fan Sizes

0 = Standard Motor

4 = High Static

Digit 17 to 40 — None

0 = None



General Data

Table 6. General data for 6 - 7.5 ton (TWA0724*A*-TWA0904*D*) heat pump units, 60 Hz

	6 Tons	6 Tons	7.5 Tons	7.5 Tons
	Single Comp TWA0724*A*	Dual Comp TWA0724*D*	Single Comp TWA0904*A*	Dual Comp TWA0904*D*
Cooling Performance - Gross Cooling Capacity				
Matched Air Handler	TWE0904*A*	TWE0724*B*	TWE0904*A*	TWE0904*B*
AHRI Rated Airflow	2,100	2,400	2,625	3,000
Gross Cooling Capacity - System	79,000	79,000	92,000	97,000
Condensing Unit Only	76,000	72,000	88,000	88,000
AHRI Net Cooling Capacity	78,000	77,000	90,000	94,000
Efficiency				
Matched Air Handler (EER)	11.3	11.2	11.0	11.2
Condensing Unit Only (EER)	12.7	12.7	11.0	12.8
System (IEER)	14.1	14.1	14.1	14.1
System kW/Condensing Unit kW	6.4 / 5.9	5.9 / 5.3	8.2 / 7.4	7.4 / 6.5
Heating Performance - AHRI Htg/Matched AH				
High Temperature Capacity	67,000	66,000	82,000	82,000
System kW/COP	5.60 / 3.4	5.00 / 3.4	6.70 / 3.4	6.20 / 3.4
Low Temperature Capacity	37,000	36,000	45,000	42,000
System kW/COP	4.90 / 2.25	4.70 / 2.25	5.90 / 2.25	5.80 / 2.25
Compressor				
Type	Scroll	Scroll	Scroll	Scroll
No./Tons	1/5.6	2/2.6	1/6.8	2/3.25
System Data				
No. Refrigerant Circuits ^(a)	1	2	1	2
Suction Line Connection (in.) OD ^(a)	1 3/8	7/8	1 3/8	1 1/8
Liquid Line Connection (in.) OD ^(a)	1/2	1/2	5/8	1/2
Outdoor Coil				
Type / Tube Size (in.) OD	Lanced / 0.375	Lanced / 0.375	Lanced / 0.375	Lanced / 0.375
Face Area (sq ft)	19.24	19.24	19.24	23.96
Rows/FPI (Fins per inch)	2/18	2/18	2/18	2/18
Outdoor Fan				
Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter (in.)	1/26	1/26	1/26	1/26
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM	5,800	5,500	5,800	5,500
No. Motor/HP	1/0.5	1/0.5	1/0.5	1/0.5
Motor RPM	1,100	1,100	1,100	1,100
Refrigerant Charge (Field Supplied)				
Ibs of R-410A	20.0	11.0/11.0	18.8	11.8/11.8
Shipping Dimensions				
HxWxD (in.)	45" x 45.25" x 39"	45" x 55" x 42"	45" x 45.25" x 39"	45" x 55" x 42"

^(a) Refer to refrigerant piping applications manual for line sizing and line length.



General Data

Table 7. General data for 10 - 20 ton (TWA1204*A*-TWA2404*D*) heat pump units, 60 Hz

	10 Tons	10 Tons	15 Tons	20 Tons
	Single Comp TWA1204*A*	Dual Comp TWA1204*D*	Dual Comp TWA1804*D*	Dual Comp TWA2404*D*
Cooling Performance - Gross Cooling Capacity				
Matched Air Handler	TWE1204*A*	TWE1204*B*	TWE1804*B*	TWE2404*B*
AHRI Rated Airflow	4,000 ^(a)	4,000	6,000	8,000
Gross Cooling Capacity - System	127,000	124,000	198,000	260,000
Condensing Unit Only	120,000	118,000	190,000	268,000
AHRI Net Cooling Capacity	123,000	120,000	192,000	250,000
Efficiency				
Matched Air Handler (EER)	11.3	11.2	10.8	10.0
Condensing Unit Only (EER)	12.5	12.6	11.9	12.5
System (IEER)	14.1	14.1	13.5	12.5
System kW/Condensing Unit kW	10.4 / 9.0	10.2 / 8.9	16.6 / 14.6	23.9 / 21.0
Heating Performance - AHRI Htg/Matched AH				
High Temperature Capacity	113,000 ^(b)	109,000	185,000	229,000
System kW/COP	9.00 / 3.4	8.70 / 3.4	15.00 / 3.3	20.9 / 3.2
Low Temperature Capacity	66,000 ^(c)	60,000	113,000	129,000
System kW/COP	8.2 / 2.25	7.90 / 2.25	13.60 / 2.05	17.90 / 2.05
Compressor				
Type	Scroll	Scroll	Scroll	Scroll
No./Tons	1/8.6	2/4.3	2/6.9	2/10.1
System Data				
No. Refrigerant Circuits ^(d)	1	2	2	2
Suction Line Connection (in.) OD ^(d)	1 3/8	1 1/8	1 1/8	1 3/8
Liquid Line Connection (in.) OD ^(d)	1/2	1/2	1/2	5/8
Outdoor Coil				
Type / Tube Size (in.) OD	Lanced / 0.375	Lanced / 0.375	Lanced / 0.375	Lanced / 0.375
Face Area (sq ft)	29.02	29.02	52.60	52.60
Rows/FPI (Fins per inch)	2/18	2/18	2/18	2/18
Outdoor Fan				
Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter (in.)	1/28	1/28	2/28	2/28
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM	8,900	8,900	17,500	17,500
No. Motor/HP	1/1	1/1	2/1	2/1
Motor RPM	1,125	1,125	1,125	1,125
Refrigerant Charge (Field Supplied)				
Ibs of R-410A	27.5	14.0/14.0	26.2/25.5	22.6/22.6
Shipping Dimensions				
HxWxD (in.)	52.1" x 55" x 42"	52.1" x 55" x 42"	51.1" x 96" x 48"	51.1" x 96" x 48"

(a) For single phase application, AHRI Rated Airflow will be 3,700.

(b) For single phase application, AHRI High Temperature Heating Capacity will be 112,000 BTU/hr.

(c) For single phase application, AHRI Low Temperature Heating Capacity will be 65,000 BTU/hr.

(d) Refer to refrigerant piping applications manual for line sizing and line length.



General Data

Table 8. General data - 6 -10 tons (TWE0724*B* - TWE1204*B*) SZVAV and 2-speed VFD air handler - 60Hz

	6 Tons	7.5 Tons	7.5 Tons	Dual Circuit TWE07243B*, 4B*, WB*	Single Circuit TWE09043A*, 4A*, WA*	Dual Circuit TWE12043B*, 4B*, WB*	Single Circuit TWE12043A*, 4A*, WA*	10 Tons	10 Tons
System Data									
No. Refrigerant Circuits	2	1	2					1	2
Suction Line Connection (in.) OD	1-1/8	1-3/8	1-1/8					1-3/8	1-1/8
Liquid Line Connection (in.) OD	1/2	1/2	1/2					1/2	1/2
Indoor Coil									
Type	Lanced/Intertwined	Lanced/Intertwined	Lanced/Intertwined	Lanced/Intertwined	Lanced/Intertwined	Lanced/Intertwined	Lanced/Intertwined	Lanced/Intertwined	Lanced/Intertwined
Tube Size (in.)	0.375	0.375	0.375	0.375	0.375	0.375	0.375	0.375	0.375
Face Area (sq. ft.)	8.1	8.1	8.1					11.2	11.2
Rows/FPI (Fins per inch)	4/14	4/14	4/14					4/14	4/14
Refrigerant Control	Expansion Valve	Expansion Valve	Expansion Valve	Expansion Valve	Expansion Valve	Expansion Valve	Expansion Valve	Expansion Valve	Expansion Valve
Drain Connection Size (in.)	1 PVC	1 PVC	1 PVC	1 PVC	1 PVC	1 PVC	1 PVC	1 PVC	1 PVC
Indoor Fan									
Type	Centrifugal	Centrifugal	Centrifugal	Centrifugal	Centrifugal	Centrifugal	Centrifugal	Centrifugal	Centrifugal
No. Used/Diameter x Width (in.)	1/15x15	1/15x15	1/15x15	1/15x15	1/15x15	1/15x15	1/15x15	1/15x15	1/15x15
Drive Type/No. Speeds	Belt/VFD Variable	Belt/VFD Variable	Belt/VFD Variable	Belt/VFD Variable	Belt/VFD Variable	Belt/VFD Variable	Belt/VFD Variable	Belt/VFD Variable	Belt/VFD Variable
CFM (Nominal)	2400	2625	3000	3000	4000	4000	4000	4000	4000
No. Motors	1	1	1	1	1	1	1	1	1
Motor HP - Standard/Oversized	2.0/3.0	2.0/3.0	2.0/3.0	2.0/3.0	2.0/3.0	2.0/3.0	2.0/3.0	2.0/3.0	2.0/3.0
Motor RPM	1725	1725	1725	1725	1725	1725	1725	1725	1725
Motor Frame Size	56 H	56 H	56 H	56 H	56 H	56 H	56 H	56 H	56 H
Filters^(a)									
Type/Furnished	Throwaway/Yes	Throwaway/Yes	Throwaway/Yes	Throwaway/Yes	Throwaway/Yes	Throwaway/Yes	Throwaway/Yes	Throwaway/Yes	Throwaway/Yes
(No.)/Size Recommended	(3) 16x25x1	(3) 16x25x1	(3) 16x25x1	(3) 16x25x1	(3) 16x25x1	(3) 16x25x1	(3) 16x25x1	(4) 16x25x1	(4) 16x25x1
MERV 13 (No.)/Size Recommended	(3) 16x25x2	(3) 16x25x2	(3) 16x25x2	(3) 16x25x2	(3) 16x25x2	(3) 16x25x2	(3) 16x25x2	(4) 16x25x2	(4) 16x25x2
Shipping Dimensions									
HxWxD (in.)	61.2" x 30.5" x 53"	61.2" x 30.5" x 53"	61.2" x 30.5" x 53"	61.2" x 30.5" x 53"	61.2" x 30.5" x 69"	61.2" x 30.5" x 69"			

^(a) One inch, throw-away filters shall be standard on TWE060, TWE072, TWE090, TWE120 model air handlers from the factory. The filter rack can be field converted to two inch capability.
Two inch, throw-away filters shall be standard on TWE180 and TWE240 models.

Table 9. General data - 15-20 tons (TWE1804*B* - TWE2404*B*) SZVAV and 2-speed VFD air handler - 60Hz

	15 Tons	20 Tons
	Dual Circuit TWE18043B*, 4B*, WB*	Dual Circuit TWE24043B*, 4B*, WB*
System Data		
No. Refrigerant Circuits	2	2
Suction Line Connection (in.) OD	1-3/8	1-3/8
Liquid Line Connection (in.) OD	1/2	5/8
Indoor Coil		
Type	Lanced/Intertwined	Lanced/Intertwined
Tube Size (in.)	0.375	0.375
Face Area (sq. ft.)	16.3	21.7
Rows/FPI (Fins per inch)	4/14	3/14
Refrigerant Control	Expansion Valve	Expansion Valve
Drain Connection Size (in.)	1 PVC	1 PVC
Indoor Fan		
Type	Centrifugal	Centrifugal
No. Used/Diameter x Width (in.)	2/15x15	2/15x15
Drive Type/No. Speeds	Belt/VFD Variable	Belt/VFD Variable
CFM (Nominal)	6000	8000
No. Motors	1	1
Motor HP - Standard/Oversized	3.0/5.0	5.0/7.5
Motor RPM	1725/3450	3450
Motor Frame Size	56 H	56 H/184 T
Filters^(a)		
Type/Furnished	Throwaway/Yes	Throwaway/Yes
(No.)/Size Recommended	(8) 15x20x2	(4) 16x25x2 (4) 16x20x2
MERV 13 (No.)/Size Recommended	(8) 15x20x2	(4) 16x25x2 (4) 16x20x2
Shipping Dimensions		
HxWxD (in.)	76.3" x 33.3" x 85"	79.1" x 35.8" x 95"

^(a) One inch, throw-away filters shall be standard on TWE060, TWE072, TWE090, TWE120 model air handlers from the factory. The filter rack can be field converted to two inch capability. Two inch, throw-away filters shall be standard on TWE180 and TWE240 models.



General Data

Table 10. 5–10 tons (TWE0604*A - TWE1204*B*) constant volume air handler - 60Hz

	5 Tons	5 Tons	5 Tons	7.5 Tons	7.5 Tons	10 Tons	10 Tons
System Data	TWE06043A*, 4A*, WA*, 1A*	TWE06043B*, 4B*, 1B*	Dual Circuit TWE06043B*, 4B*, 1B*	Single Circuit TWE09041A*	Dual Circuit TWE09041B*	Single Circuit TWE12041A*	Dual Circuit TWE12041B*
No. Refrigerant Circuits	1	2	1	2	2	1	2
Suction Line Connection (in.) OD	1-1/8	1-1/8	1-3/8	1-1/8	1-3/8	1-3/8	1-1/8
Liquid Line Connection (in.) OD	1/2	1/2	1/2	1/2	1/2	1/2	1/2
Indoor Coil							
Type	Lanced/Intertwined	Lanced/Intertwined	Lanced/Intertwined	Lanced/Intertwined	Lanced/Intertwined	Lanced/Intertwined	Lanced/Intertwined
Tube Size (in.)	0.375	0.375	0.375	0.375	0.375	0.375	0.375
Face Area (sq. ft.)	5	5	8.1	8.1	11.2	11.2	11.2
Row(s)/FPI (Fins per inch)	4/14	4/14	4/14	4/14	4/14	4/14	4/14
Refrigerant Control	Expansion Valve	Expansion Valve	Expansion Valve	Expansion Valve	Expansion Valve	Expansion Valve	Expansion Valve
Drain Connection Size (in.)	1 PVC	1 PVC	1 PVC	1 PVC	1 PVC	1 PVC	1 PVC
Indoor Fan							
Type	Centrifugal	Centrifugal	Centrifugal	Centrifugal	Centrifugal	Centrifugal	Centrifugal
No. Used/Diameter x W/Width (in.)	1/12x12	1/12x12	1/15x15	1/15x15	1/15x15	1/15x15	1/15x15
Drive Type/No. Speeds	Belt/Adjustable	Belt/Adjustable	Belt/Adjustable	Belt/Adjustable	Belt/Adjustable	Belt/Adjustable	Belt/Adjustable
CFM (Nominal)	2000	2000	2625	3000	3000	4000	4000
No. Motors	1	1	1	1	1	1	1
Motor HP - Standard/Oversized	0.75/1.5	0.75/1.5	1.5/2.0 ^(a)	1.5/2.0 ^(a)	1.5/2.0 ^(a)	2.0 ^(b)	2.0 ^(b)
Motor RPM	1725	1725	1725	1725	1725	1725	1725
Motor Frame Size	56 H	56 H	56 H	56 H	56 H	56 H	56 H
Filters^(c)							
Type/Furnished	Throwaway/Yes	Throwaway/Yes	Throwaway/Yes	Throwaway/Yes	Throwaway/Yes	Throwaway/Yes	Throwaway/Yes
(No.)/Size Recommended	(1) 16x20x1 (1) 20x20x1	(1) 16x20x1 (1) 20x20x1	(3) 16x25x1 (1) 16x20x2 (1) 20x20x2	(3) 16x25x1 (3) 16x25x2 (1) 20x20x2	(4) 16x25x1 (4) 16x25x2 (4) 16x25x2	(4) 16x25x1 (4) 16x25x2 (4) 16x25x2	(4) 16x25x1 (4) 16x25x2
Shipping Dimensions							
HxWxD (in.)	55.1" x 27.5" x 43.5"	55.1" x 27.5" x 43.5"	61.2" x 30.5" x 53"	61.2" x 30.5" x 53"	61.2" x 30.5" x 69"	61.2" x 30.5" x 69"	61.2" x 30.5" x 69"

(a) 2hp oversized motor for 41 A/B only.

(b) Standard motor only. 1204(1) does not have any oversize motor.

(c) One inch, throw-away filters shall be standard on TWE180, TWE060, TWE072, TWE090, TWE120 model air handlers from the factory. The filter rack can be field converted to two inch capability. Two inch, throw-away filters shall be standard on TWE240 models.



Performance Data

Gross Cooling Capacities

Table 11. Gross cooling capacities (MBH) 6 tons TWA0724*A heat pump with 7.5 tons TWE0904*A air handler (IP)

CFM	Ent DB (°F)	Ambient Temperature (°F)				Ambient Temperature (°F)				Ambient Temperature (°F)								
		85				95				105								
		Entering Wet Bulb (°F)				Entering Wet Bulb (°F)				Entering Wet Bulb (°F)								
		61	67	73		61	67	73		61	67	73						
		MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC					
2100	75	75.3	62.7	83.7	48.6	92.7	33.9	71.6	60.9	79.5	46.8	88.0	32.2					
	80	75.9	74.2	83.5	60.1	92.5	45.5	72.3	72.3	79.3	58.3	87.8	43.8					
	85	79.2	79.2	83.6	71.5	92.3	57.1	76.0	76.0	79.5	69.8	87.6	55.4					
	90	84.3	83.1	84.3	83.1	92.1	68.6	80.0	80.0	80.4	80.4	87.5	66.9					
2400	75	77.3	67.5	85.6	51.4	94.5	34.7	73.4	65.7	81.2	49.7	89.6	33.0					
	80	78.5	78.5	85.4	64.6	94.3	48.0	75.2	75.2	81.0	62.8	89.4	46.3					
	85	82.8	82.8	85.7	77.6	94.1	61.2	79.4	79.4	81.4	75.9	89.2	59.5					
	90	87.2	87.2	87.3	87.3	94.0	74.3	83.6	83.6	83.7	83.7	89.3	72.6					
2640	75	78.6	71.4	86.7	53.6	95.7	35.3	74.6	69.5	82.2	51.9	90.7	33.5					
	80	80.8	80.8	86.6	68.0	95.5	49.9	77.3	77.3	82.2	66.3	90.5	48.2					
	85	85.3	85.3	87.1	82.5	95.2	64.5	81.7	81.7	82.8	80.7	90.3	62.7					
	90	89.8	89.8	89.9	89.9	95.3	78.9	86.0	86.0	86.2	86.2	90.4	77.1					
2880	75	79.8	75.2	87.7	55.8	96.6	35.8	75.7	73.3	83.1	54.1	91.6	34.1					
	80	82.8	82.8	87.7	71.5	96.4	51.8	79.2	79.2	83.2	69.7	91.4	50.1					
	85	87.4	87.4	88.4	87.4	96.2	67.7	83.7	83.7	84.1	84.1	91.1	66.0					
	90	92.1	92.1	92.2	92.2	96.4	83.4	88.1	88.1	88.3	88.3	91.5	81.6					
	Ambient Temperature (°F)				Ambient Temperature (°F)													
	115				125													
	Entering Wet Bulb (°F)				Entering Wet Bulb (°F)													
	61	67	73		61	67	73											
CFM	MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC						
2100	63.5	57.2	70.6	43.2	78.2	28.7	59.1	55.2	65.6	41.3	72.7	26.8						
	65.3	65.3	70.5	54.7	78.0	40.4	61.5	61.5	65.6	52.7	72.5	38.5						
	69.1	69.1	70.8	66.2	77.8	51.9	65.2	65.2	66.0	64.2	72.4	50.1						
	72.9	72.9	73.0	73.0	77.8	63.4	68.8	68.8	68.9	68.9	72.5	61.5						
2400	65.1	62.0	71.9	46.0	79.4	29.4	60.6	59.9	66.8	44.1	73.8	27.5						
	68.0	68.0	71.9	59.1	79.2	42.7	64.0	64.0	66.9	57.1	73.6	40.8						
	71.9	71.9	72.5	72.3	79.1	56.0	67.8	67.8	67.9	67.9	73.5	54.0						
	75.9	75.9	76.0	76.0	79.3	69.0	71.5	71.5	71.6	71.6	73.8	67.1						
2640	66.2	65.8	72.7	48.2	80.3	30.0	61.7	61.7	67.5	46.2	74.5	28.1						
	69.8	69.8	72.8	62.5	80.1	44.6	65.6	65.6	67.7	60.5	74.3	42.7						
	73.9	73.9	74.0	74.0	79.9	59.1	69.5	69.5	69.6	69.6	74.3	57.1						
	77.9	77.9	78.1	78.0	80.3	73.5	73.3	73.3	73.4	73.4	74.7	71.6						
2880	67.3	67.3	73.4	50.4	80.9	30.5	63.1	63.1	68.1	48.4	75.1	28.6						
	71.4	71.4	73.7	66.0	80.8	46.5	67.1	67.1	68.5	64.0	74.9	44.6						
	75.6	75.6	75.7	75.7	80.7	62.3	71.0	71.0	71.1	71.1	74.9	60.3						
	79.7	79.7	79.8	79.8	81.2	78.0	74.9	74.9	75.0	75.0	75.5	75.5						

Notes:

- All capacities shown are gross and have not considered indoor fan heat. To obtain net cooling, subtract indoor fan heat.
- MBh = Total Gross Capacity, SHC = Sensible Heat Capacity



Performance Data

Table 12. Gross cooling capacities (MBH) 6 tons TWA0724*D heat pump with 6 tons TWE0724*B air handler (IP)

CFM	Ent DB (°F)	Ambient Temperature (°F)				Ambient Temperature (°F)				Ambient Temperature (°F)							
		85				95				105							
		Entering Wet Bulb (°F)				Entering Wet Bulb (°F)				Entering Wet Bulb (°F)							
		61		67		73		61		67		73					
		MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC				
2160	75	73.1	62.1	81.2	48.0	90.2	33.1	70.0	60.7	77.7	46.6	86.4	31.8				
	80	73.8	72.6	80.9	59.5	89.8	45.0	71.0	70.8	77.5	58.1	86.0	43.6				
	85	77.4	77.4	81.0	71.1	89.4	56.7	74.8	74.8	77.7	69.7	85.6	55.3				
	90	82.0	81.2	82.0	81.2	89.3	68.3	78.7	78.7	78.9	78.9	85.5	66.9				
2400	75	74.5	65.9	82.6	50.2	91.6	33.8	71.4	64.5	79.0	48.8	87.7	32.4				
	80	76.0	76.0	82.3	63.0	91.2	46.9	73.3	73.3	78.9	61.6	87.3	45.5				
	85	80.2	80.2	82.6	75.9	90.9	59.9	77.4	77.4	79.2	74.5	86.9	58.5				
	90	84.4	84.4	84.6	84.6	90.8	72.8	81.5	81.5	81.7	81.7	86.9	71.3				
2640	75	75.8	69.7	83.7	52.4	92.8	34.3	72.7	68.2	80.1	51.0	88.8	33.0				
	80	78.2	78.2	83.6	66.5	92.4	48.8	75.4	75.4	80.0	65.0	88.3	47.5				
	85	82.6	82.6	84.1	80.7	92.1	63.1	79.7	79.7	80.6	79.3	88.0	61.6				
	90	87.0	87.0	87.2	87.2	92.1	77.2	83.9	83.9	84.1	84.1	88.2	75.8				
2880	75	77.0	73.4	84.7	54.6	93.8	34.9	73.8	72.0	81.0	53.1	89.6	33.5				
	80	80.3	80.3	84.7	69.9	93.3	50.7	77.3	77.3	81.1	68.4	89.1	49.3				
	85	84.7	84.7	85.4	85.0	93.1	66.2	81.6	81.6	82.1	81.6	89.0	64.7				
	90	89.3	89.3	89.4	89.4	93.3	81.7	86.1	86.1	86.2	86.2	89.2	80.2				
CFM	Ent DB (°F)	Ambient Temperature (°F)				Ambient Temperature (°F)											
		115				125											
		Entering Wet Bulb (°F)				Entering Wet Bulb (°F)											
		61		67		73		61		67		73					
		MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC				
2160	75	63.5	57.6	70.3	43.6	78.2	28.9	59.9	56.0	66.3	42.0	73.7	27.4				
	80	65.3	65.3	70.2	55.1	77.8	40.7	62.3	62.3	66.3	53.5	73.3	39.2				
	85	69.0	69.0	70.5	66.7	77.5	52.4	65.8	65.8	66.6	64.7	73.0	50.8				
	90	72.8	72.8	72.9	72.9	77.5	63.9	69.4	69.4	69.5	69.5	73.1	62.3				
2400	75	64.7	61.4	71.4	45.8	79.2	29.5	61.1	59.3	67.3	44.1	74.6	28.0				
	80	67.5	67.5	71.4	58.5	78.8	42.6	64.2	64.2	67.3	56.9	74.2	41.1				
	85	71.3	71.3	72.0	70.0	78.6	55.5	67.9	67.9	68.3	67.5	74.0	53.8				
	90	75.2	75.2	75.3	75.3	78.7	68.3	71.6	71.6	71.7	71.7	74.2	66.7				
2640	75	65.8	64.5	72.3	47.9	80.0	30.1	62.4	61.4	68.1	46.2	75.3	28.5				
	80	69.3	69.3	72.4	61.9	79.6	44.5	65.9	65.9	68.2	60.3	74.9	42.9				
	85	73.3	73.3	73.4	73.4	79.5	58.6	69.7	69.7	69.8	69.8	74.9	56.9				
	90	77.3	77.3	77.4	77.4	79.7	72.8	73.6	73.6	73.7	73.7	75.2	71.1				
2880	75	67.0	66.6	73.1	49.9	80.7	30.6	63.5	63.5	68.8	48.2	75.9	29.1				
	80	70.9	70.9	73.2	65.3	80.4	46.3	67.4	67.4	69.0	63.6	75.6	44.7				
	85	75.0	75.0	75.1	75.1	80.3	61.6	71.3	71.3	71.4	71.4	75.6	60.0				
	90	79.1	79.1	79.2	79.2	80.7	77.2	75.2	75.2	75.3	75.3	76.1	73.6				

Notes:

- All capacities shown are gross and have not considered indoor fan heat. To obtain net cooling, subtract indoor fan heat.
- MBh = Total Gross Capacity, SHC = Sensible Heat Capacity

Table 13. Gross cooling capacities (MBH) 7.5 tons TWA0904*A heat pump with 7.5 tons TWE0904*A air handler (IP)

CFM	Ent DB (°F)	Ambient Temperature (°F)				Ambient Temperature (°F)				Ambient Temperature (°F)				
		85				95				105				
		Entering Wet Bulb (°F)				Entering Wet Bulb (°F)				Entering Wet Bulb (°F)				
		61	67	73		61	67	73		61	67	73		
	MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC	MBH	
	75	88.8	75.9	97.7	57.9	107.1	39.2	84.2	73.8	92.4	55.8	101.1	37.1	
	80	89.8	89.8	97.6	72.3	106.9	53.8	85.6	85.6	92.3	70.2	101.0	51.7	
	85	94.1	94.1	97.9	86.7	106.8	68.3	90.0	90.0	92.7	84.6	100.8	66.2	
	90	99.1	99.1	99.1	99.1	106.7	82.8	94.4	94.4	94.6	94.6	100.9	80.7	
	75	90.9	81.9	99.5	61.3	108.8	40.1	86.1	79.7	94.0	59.2	102.6	38.0	
	80	93.1	93.1	99.4	77.8	108.7	56.8	88.8	88.8	94.0	75.6	102.5	54.6	
	85	97.9	97.9	100.0	94.3	108.5	73.4	93.4	93.4	94.7	92.1	102.4	71.2	
	90	102.7	102.7	102.9	102.9	108.7	89.9	98.0	98.0	98.2	98.2	102.6	87.7	
	75	92.2	86.6	100.7	64.0	109.9	40.8	87.3	84.4	95.0	61.9	103.6	38.6	
	80	95.5	95.5	100.7	82.1	109.8	59.1	91.0	91.0	95.1	79.9	103.5	57.0	
	85	100.4	100.4	101.5	100.3	109.6	77.4	95.7	95.7	96.2	96.2	103.3	75.2	
	90	105.4	105.4	105.6	105.6	109.9	95.5	100.5	100.5	100.6	100.6	103.7	93.3	
	75	93.5	91.4	101.6	66.7	110.9	41.4	88.5	88.5	95.9	64.5	104.4	39.3	
	80	97.5	97.5	101.7	86.4	110.7	61.4	92.9	92.9	96.1	84.2	104.3	59.3	
	85	102.6	102.6	103.0	103.0	110.6	81.4	97.7	97.7	97.8	97.8	104.2	79.2	
	90	107.8	107.8	107.9	107.9	111.1	101.1	102.6	102.6	102.7	102.7	104.8	98.9	
	Ambient Temperature (°F)						Ambient Temperature (°F)							
	115				125									
	Entering Wet Bulb (°F)				Entering Wet Bulb (°F)									
	61	67	73		61	67	73							
	MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC						
	75	74.2	69.2	81.0	51.2	88.3	32.7	68.6	66.7	74.6	48.8	81.2	30.3	
	80	76.8	76.8	81.0	65.7	88.2	47.3	71.7	71.7	74.7	63.1	81.1	44.8	
	85	80.7	80.7	81.6	80.1	88.1	61.8	75.4	75.4	75.5	75.5	81.0	59.4	
	90	84.7	84.7	84.8	84.8	88.3	76.2	79.1	79.1	79.2	79.2	81.3	73.7	
	75	75.7	75.1	82.2	54.6	89.4	33.5	70.1	70.1	75.6	52.1	82.1	31.1	
	80	79.4	79.4	82.3	71.0	89.3	50.2	73.9	73.9	75.8	68.5	82.0	47.7	
	85	83.5	83.5	83.6	83.6	89.2	66.8	77.8	77.8	77.8	77.8	82.0	64.3	
	90	87.6	87.6	87.7	87.7	89.6	83.2	81.5	81.5	81.6	81.6	82.5	80.7	
	75	76.9	76.9	82.9	57.3	90.1	34.1	71.5	71.5	76.2	54.8	82.7	31.7	
	80	81.1	81.1	83.2	75.3	90.0	52.5	75.4	75.4	76.6	72.8	82.6	50.1	
	85	85.3	85.3	85.4	85.4	90.0	70.7	79.3	79.3	79.4	79.4	82.6	68.2	
	90	89.5	89.5	89.6	89.6	90.6	88.8	83.1	83.1	83.2	83.2	83.4	83.4	
	75	78.3	78.3	83.5	59.9	90.7	34.8	72.7	72.7	76.7	57.4	83.2	32.3	
	80	82.6	82.6	84.0	79.6	90.6	54.8	76.7	76.7	77.3	77.0	83.0	52.4	
	85	86.9	86.9	87.0	87.0	90.6	74.6	80.7	80.7	80.7	80.7	83.2	72.1	
	90	91.1	91.1	91.2	91.2	91.5	91.5	84.5	84.5	84.6	84.6	84.7	84.7	

Notes:

1. All capacities shown are gross and have not considered indoor fan heat. To obtain net cooling, subtract indoor fan heat.
2. MBh = Total Gross Capacity, SHC = Sensible Heat Capacity

Table 15. Gross cooling capacities (MBH) 10 tons TWA1204*A heat pump with 10 tons TWE1204*A air handler (IP)

CFM	Ent DB (°F)	Ambient Temperature (°F)				Ambient Temperature (°F)				Ambient Temperature (°F)			
		85				95				105			
		Entering Wet Bulb (°F)				Entering Wet Bulb (°F)				Entering Wet Bulb (°F)			
		61	67	73		61	67	73		61	67	73	
MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC
3600	75	117.8	101.8	131.4	78.2	146.2	53.6	112.6	99.4	125.5	75.8	139.5	51.2
	80	119.2	119.2	131.0	97.8	145.8	73.4	114.4	114.4	125.2	95.3	139.2	71.0
	85	125.4	125.4	131.2	117.1	145.4	93.1	120.9	120.9	125.4	114.7	138.8	90.8
	90	132.8	132.8	132.8	132.8	145.1	112.6	127.5	127.5	127.7	127.7	138.6	110.2
4000	75	120.1	108.2	133.6	82.0	148.5	54.7	114.7	105.8	127.5	79.6	141.6	52.3
	80	122.7	122.7	133.3	103.6	148.1	76.7	118.1	118.1	127.3	101.2	141.2	74.3
	85	129.7	129.7	133.8	125.2	147.7	98.6	124.9	124.9	127.9	122.8	140.9	96.2
	90	136.8	136.8	137.1	137.1	147.5	120.1	131.8	131.8	132.1	132.1	140.8	117.7
4400	75	122.1	114.6	135.5	85.7	150.4	55.7	116.7	112.1	129.2	83.3	143.4	53.3
	80	126.2	126.2	135.3	109.4	150.0	79.9	121.4	121.4	129.0	106.9	143.0	77.5
	85	133.5	133.5	136.1	133.3	149.6	104.0	128.5	128.5	130.0	130.0	142.6	101.5
	90	140.9	140.9	141.1	141.1	149.6	127.7	135.6	135.6	135.8	135.8	142.7	125.2
4800	75	124.0	120.9	137.1	89.4	152.0	56.6	118.4	118.4	130.7	86.9	144.8	54.2
	80	129.3	129.3	136.9	115.1	151.6	83.1	124.3	124.3	130.5	112.6	144.4	80.7
	85	136.8	136.8	138.2	138.2	151.3	109.3	131.6	131.6	132.2	132.2	144.1	106.8
	90	144.5	144.5	144.7	144.7	151.4	135.2	139.0	139.0	139.2	139.2	144.4	132.7
	Ent DB (°F)	Ambient Temperature (°F)				Ambient Temperature (°F)				Ambient Temperature (°F)			
		115				125				135			
		Entering Wet Bulb (°F)				Entering Wet Bulb (°F)				Entering Wet Bulb (°F)			
		61	67	73		61	67	73		61	67	73	
MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC	MBH	SHC
3600	75	101.1	94.2	112.3	70.6	124.9	46.1	94.7	91.3	104.9	67.8	116.6	43.3
	80	104.5	104.5	112.1	90.0	124.5	65.9	98.9	98.9	104.8	87.1	116.2	63.1
	85	110.6	110.6	112.7	109.5	124.2	85.6	104.7	104.7	105.6	105.6	115.9	82.8
	90	116.8	116.8	117.0	117.0	124.1	105.0	110.6	110.6	110.8	110.8	116.0	102.1
4000	75	103.0	100.5	113.9	74.3	126.5	47.1	96.4	96.4	106.3	71.4	118.0	44.3
	80	107.8	107.8	113.8	95.8	126.1	69.1	101.8	101.8	106.3	92.8	117.6	66.3
	85	114.1	114.1	114.9	114.9	125.8	90.9	107.9	107.9	108.0	108.0	117.4	88.0
	90	120.5	120.5	120.7	120.7	126.0	112.5	114.0	114.0	114.2	114.2	117.7	109.6
4400	75	104.7	104.7	115.3	78.0	127.9	48.1	98.2	98.2	107.5	75.1	119.2	45.2
	80	110.6	110.6	115.3	101.5	127.5	72.3	104.3	104.3	107.7	98.5	118.8	69.4
	85	117.1	117.1	117.3	117.3	127.2	96.2	110.6	110.6	110.7	110.7	118.6	93.2
	90	123.8	123.8	123.9	123.9	127.6	120.0	116.9	116.9	117.1	117.1	119.2	117.0
4800	75	106.4	106.4	116.4	81.6	129.0	49.0	100.2	100.2	108.5	78.6	120.2	46.1
	80	113.0	113.0	116.6	107.2	128.7	75.5	106.6	106.6	108.8	104.2	119.8	72.6
	85	119.8	119.8	119.9	119.9	128.4	101.4	113.0	113.0	113.1	113.1	119.6	98.3
	90	126.6	126.6	126.8	126.8	129.1	127.4	119.5	119.5	119.6	119.6	120.6	120.6

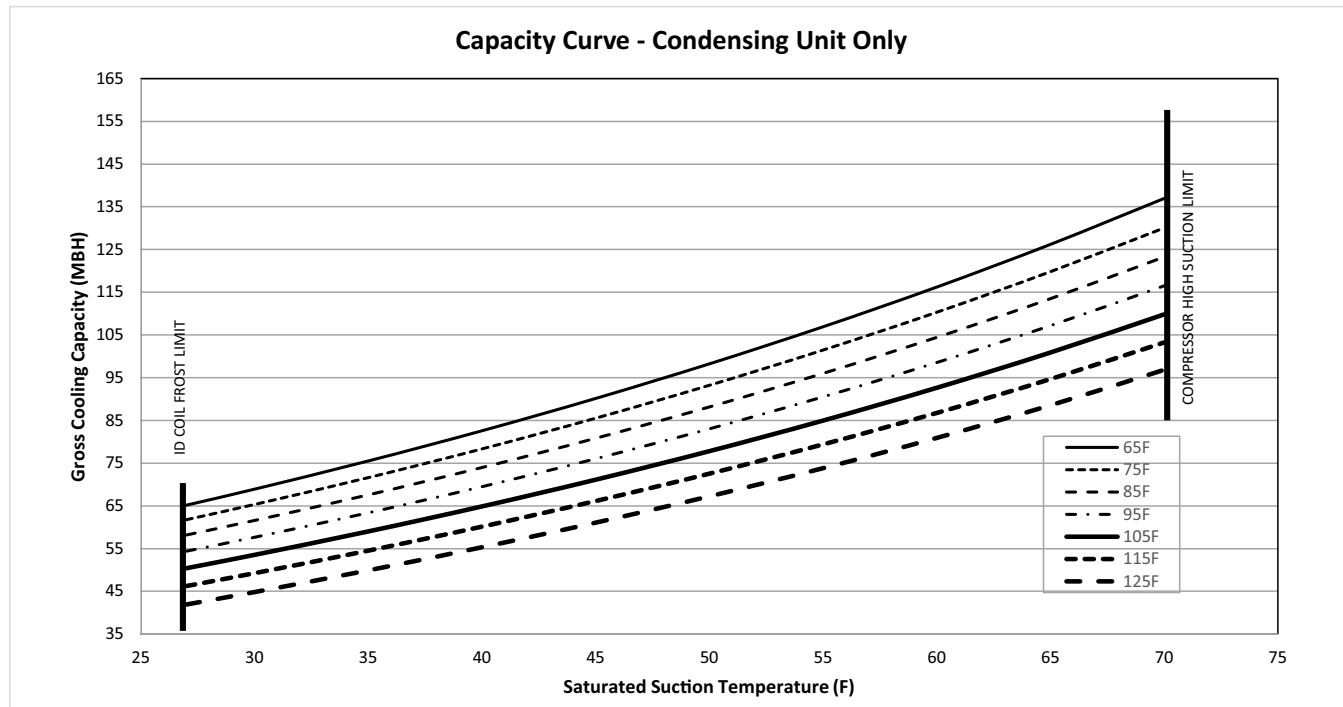
Notes:

- All capacities shown are gross and have not considered indoor fan heat. To obtain net cooling, subtract indoor fan heat.
- MBh = Total Gross Capacity, SHC = Sensible Heat Capacity

Table 19. Gross cooling capacities (MBH) 6 tons TWA0724*A condensing unit only (IP)

Outdoor Temp (°F)		Saturation Suction Temperature (°F)					
		30	35	40	45	50	55
65	Head Press (psig)	265.1	271.6	278.5	285.6	293.0	300.7
	Capacity (Btuh/1000)	68.9	75.5	82.6	90.1	98.2	106.9
	Unit Power (kW)	4.4	4.4	4.5	4.5	4.6	4.6
75	Head Press (psig)	303.3	310.1	317.2	324.6	332.3	340.2
	Capacity (Btuh/1000)	65.3	71.6	78.3	85.5	93.2	101.5
	Unit Power (kW)	4.8	4.8	4.9	5.0	5.0	5.1
85	Head Press (psig)	344.9	352.0	359.4	367.1	375.0	383.0
	Capacity (Btuh/1000)	61.6	67.6	74.0	80.8	88.2	96.0
	Unit Power (kW)	5.3	5.3	5.4	5.4	5.5	5.6
95	Head Press (psig)	390.1	397.5	405.2	413.0	421.1	429.3
	Capacity (Btuh/1000)	57.6	63.4	69.5	76.0	83.0	90.5
	Unit Power (kW)	5.8	5.9	5.9	6.0	6.0	6.1
105	Head Press (psig)	439.1	446.8	454.6	462.7	470.9	479.3
	Capacity (Btuh/1000)	53.5	59.0	64.9	71.1	77.8	85.0
	Unit Power (kW)	6.4	6.5	6.5	6.6	6.6	6.7
115	Head Press (psig)	492.0	499.8	507.8	515.9	524.2	532.4
	Capacity (Btuh/1000)	49.2	54.5	60.1	66.1	72.5	79.4
	Unit Power (kW)	7.1	7.2	7.2	7.2	7.3	7.3
125	Head Press (psig)	548.6	556.4	564.2	572.2	580.1	587.9
	Capacity (Btuh/1000)	44.8	49.9	55.3	61.1	67.2	73.8
	Unit Power (kW)	7.9	7.9	7.9	7.9	8.0	8.0

Note: Performance data calculated at 15°F subcooling and 15°F superheat and does not include capacity loss due to refrigerant lines.

Figure 7. TWA0724*A capacity curves




Performance Data

Table 20. Gross cooling capacities (MBH) 6 tons TWA0724*D condensing unit only (IP)

Outdoor Temp (°F)		Saturation Suction Temperature (°F)					
		30	35	40	45	50	55
65	Head Press (psig)	243.7	249.0	254.5	260.3	266.6	273.2
	Capacity (Btuh/1000)	65.0	71.5	78.3	85.6	93.3	101.4
	Unit Power (kW)	3.9	3.9	4.0	4.0	4.1	4.2
75	Head Press (psig)	280.4	286.0	291.8	297.9	304.6	311.5
	Capacity (Btuh/1000)	61.5	67.7	74.3	81.3	88.6	96.3
	Unit Power (kW)	4.4	4.4	4.5	4.5	4.6	4.7
85	Head Press (psig)	320.7	326.6	332.7	339.1	346.0	353.2
	Capacity (Btuh/1000)	57.8	63.8	70.1	76.8	83.8	91.1
	Unit Power (kW)	4.9	5.0	5.0	5.1	5.1	5.2
95	Head Press (psig)	364.6	370.8	377.2	383.9	391.0	398.4
	Capacity (Btuh/1000)	53.9	59.7	65.8	72.1	78.8	85.9
	Unit Power (kW)	5.5	5.6	5.6	5.7	5.7	5.8
105	Head Press (psig)	412.3	418.8	425.5	432.4	439.8	447.3
	Capacity (Btuh/1000)	49.9	55.4	61.2	67.4	73.8	80.5
	Unit Power (kW)	6.2	6.3	6.3	6.3	6.4	6.5
115	Head Press (psig)	464.2	470.9	477.8	484.9	492.3	499.9
	Capacity (Btuh/1000)	45.6	51.0	56.6	62.4	68.6	75.0
	Unit Power (kW)	7.0	7.0	7.1	7.1	7.1	7.2
125	Head Press (psig)	520.3	527.1	534.1	541.1	548.2	555.6
	Capacity (Btuh/1000)	41.3	46.4	51.8	57.4	63.3	69.5
	Unit Power (kW)	7.8	7.9	7.9	7.9	8.0	8.0

Note: Performance data calculated at 15°F subcooling and 15°F superheat and does not include capacity loss due to refrigerant lines.

Figure 8. TWA0724*D capacity curves

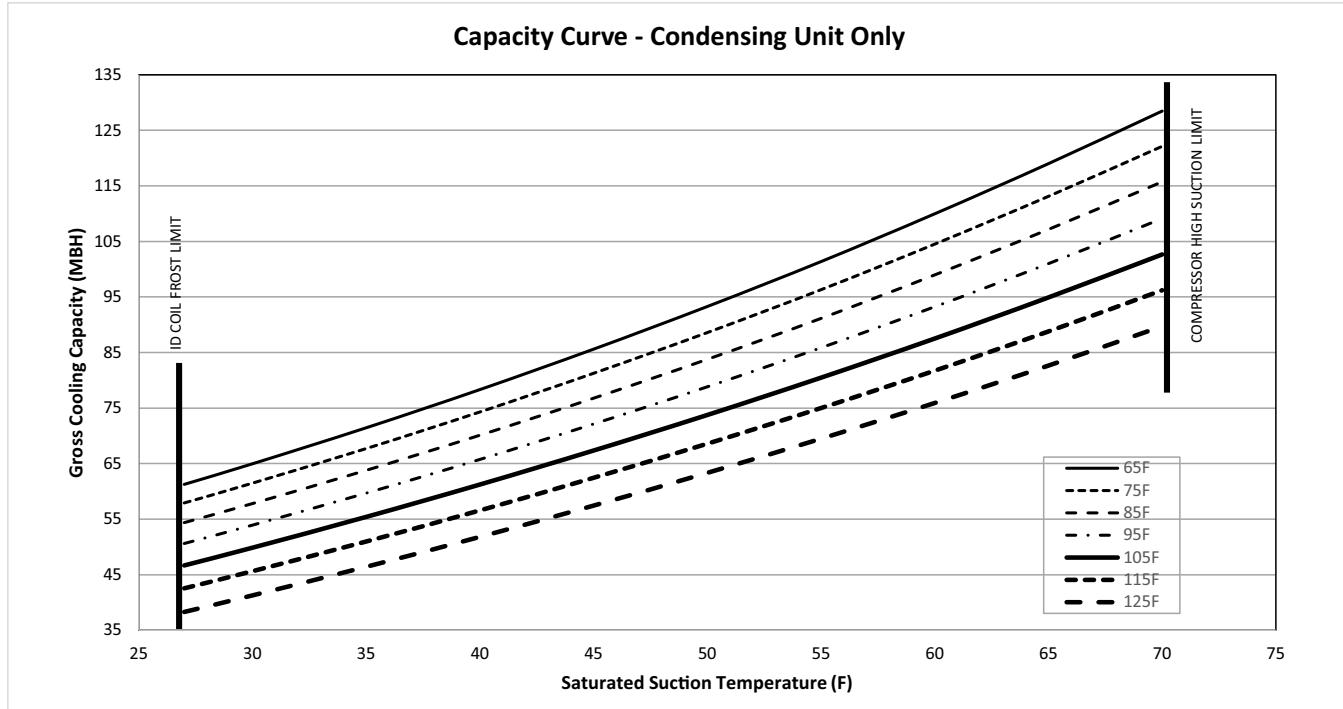
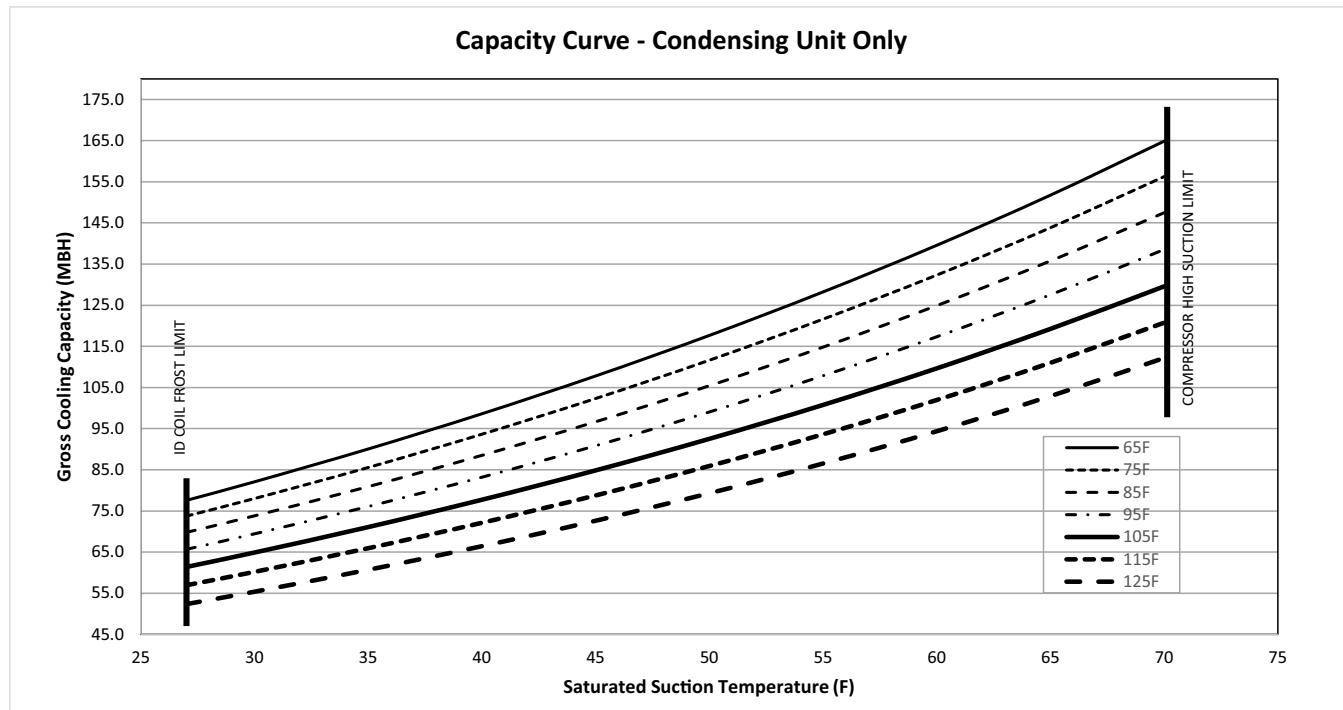


Table 21. Gross cooling capacities (MBH) 7.5 tons TWA0904*A condensing unit only (IP)

Outdoor Temp (°F)		Saturation Suction Temperature (°F)					
		30	35	40	45	50	55
65	Head Press (psig)	267.7	274.9	282.4	290.4	298.7	307.4
	Capacity (Btuh/1000)	82.1	90.1	98.6	107.8	117.7	128.2
	Unit Power (kW)	5.6	5.7	5.9	6.0	6.1	6.3
75	Head Press (psig)	306.1	313.5	321.3	329.5	338.0	346.8
	Capacity (Btuh/1000)	78.0	85.6	93.6	102.3	111.6	121.6
	Unit Power (kW)	6.2	6.3	6.4	6.6	6.7	6.9
85	Head Press (psig)	348.0	355.6	363.5	371.8	380.4	389.3
	Capacity (Btuh/1000)	73.8	80.9	88.5	96.7	105.4	114.8
	Unit Power (kW)	6.9	7.0	7.1	7.2	7.4	7.5
95	Head Press (psig)	393.5	401.1	409.1	417.4	426.1	435.0
	Capacity (Btuh/1000)	69.4	76.1	83.2	90.8	99.0	107.9
	Unit Power (kW)	7.6	7.8	7.9	8.0	8.1	8.3
105	Head Press (psig)	442.6	450.3	458.3	466.5	475.1	483.9
	Capacity (Btuh/1000)	64.9	71.1	77.7	84.9	92.5	100.8
	Unit Power (kW)	8.5	8.6	8.7	8.8	9.0	9.1
115	Head Press (psig)	495.5	502.9	510.7	518.8	527.0	535.5
	Capacity (Btuh/1000)	60.2	65.9	72.1	78.8	85.9	93.6
	Unit Power (kW)	9.4	9.5	9.6	9.7	9.9	10.0
125	Head Press (psig)	551.6	558.7	566.0	573.5	581.1	588.8
	Capacity (Btuh/1000)	55.4	60.7	66.4	72.6	79.3	86.5
	Unit Power (kW)	10.4	10.5	10.6	10.7	10.8	10.9

Note: Performance data calculated at 15°F subcooling and 15°F superheat and does not include capacity loss due to refrigerant lines.

Figure 9. TWA0904*A capacity curves


Performance Data

Table 22. Gross cooling capacities (MBH) 7.5 tons TWA0904*D condensing unit only (IP)

Outdoor Temp (°F)		Saturation Suction Temperature (°F)					
		30	35	40	45	50	55
65	Head Press (psig)	250.8	256.7	262.9	269.7	276.6	284.1
	Capacity (Btuh/1000)	79.9	88.0	96.5	105.6	115.4	125.7
	Unit Power (kW)	4.8	4.9	4.9	5.0	5.0	5.1
75	Head Press (psig)	287.9	294.1	300.5	307.6	314.6	321.8
	Capacity (Btuh/1000)	75.8	83.5	91.6	100.2	109.5	119.3
	Unit Power (kW)	5.4	5.4	5.5	5.5	5.6	5.6
85	Head Press (psig)	328.4	334.7	341.5	348.8	356.6	363.2
	Capacity (Btuh/1000)	71.5	78.8	86.5	94.7	103.3	112.8
	Unit Power (kW)	6.0	6.1	6.1	6.2	6.2	6.3
95	Head Press (psig)	372.4	379.0	386.0	393.4	401.5	409.7
	Capacity (Btuh/1000)	66.9	73.8	81.1	88.9	97.1	105.9
	Unit Power (kW)	6.8	6.8	6.8	6.9	6.9	7.0
105	Head Press (psig)	420.2	426.9	434.1	441.7	449.8	458.0
	Capacity (Btuh/1000)	62.1	68.7	75.7	83.1	90.9	99.2
	Unit Power (kW)	7.6	7.6	7.7	7.7	7.7	7.8
115	Head Press (psig)	471.9	478.7	486.0	493.5	501.5	507.7
	Capacity (Btuh/1000)	57.2	63.5	70.1	77.1	84.6	92.7
	Unit Power (kW)	8.6	8.6	8.6	8.6	8.7	8.7
125	Head Press (psig)	527.5	534.3	541.1	548.4	555.8	562.0
	Capacity (Btuh/1000)	52.2	58.2	64.5	71.2	78.3	86.0
	Unit Power (kW)	9.7	9.7	9.7	9.7	9.7	9.7

Note: Performance data calculated at 15°F subcooling and 15°F superheat and does not include capacity loss due to refrigerant lines.

Figure 10. TWA0904*D capacity curves

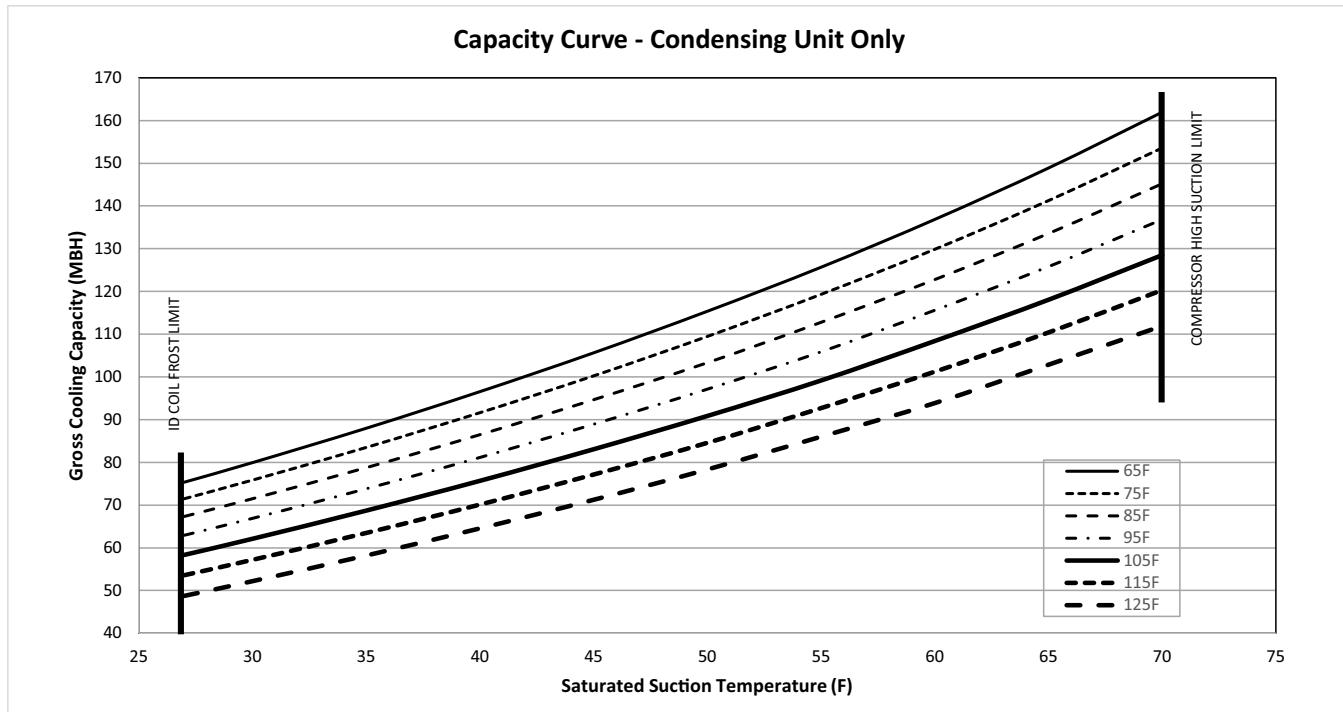
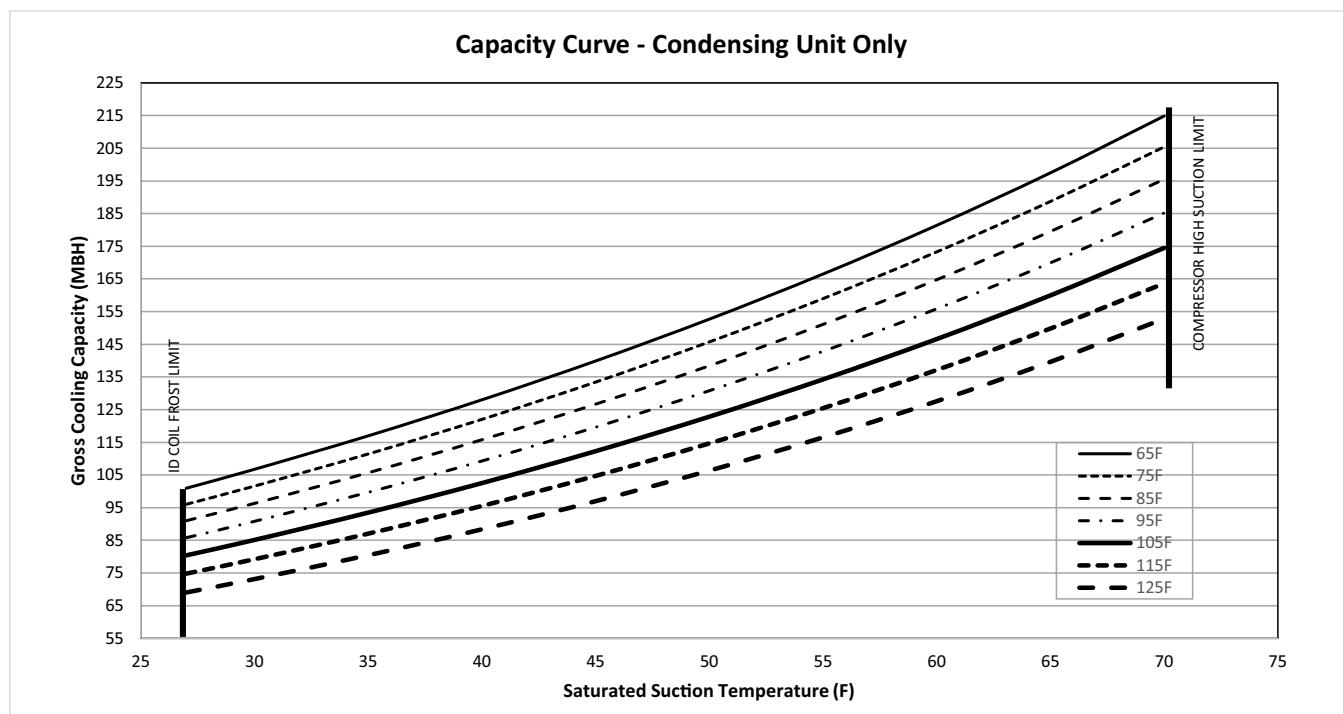


Table 23. Gross cooling capacities (MBH) 10 tons TWA1204*A condensing unit only (IP)

Outdoor Temp (°F)		Saturation Suction Temperature (°F)					
		30	35	40	45	50	55
65	Head Press (psig)	257.6	263.9	270.5	277.6	285.0	292.9
	Capacity (Btuh/1000)	106.7	117.0	128.0	139.9	152.7	166.5
	Unit Power (kW)	7.0	7.1	7.3	7.5	7.8	8.0
75	Head Press (psig)	295.1	301.6	308.5	315.8	323.5	331.6
	Capacity (Btuh/1000)	101.6	111.4	122.0	133.4	145.7	159.0
	Unit Power (kW)	7.6	7.8	7.9	8.1	8.3	8.5
85	Head Press (psig)	336.1	342.9	350.0	357.6	365.5	373.7
	Capacity (Btuh/1000)	96.3	105.7	115.8	126.7	138.4	151.1
	Unit Power (kW)	8.3	8.5	8.6	8.8	9.0	9.2
95	Head Press (psig)	380.9	387.8	395.1	402.8	410.8	419.2
	Capacity (Btuh/1000)	90.8	99.7	109.3	119.6	130.8	142.8
	Unit Power (kW)	9.1	9.3	9.4	9.6	9.8	9.9
105	Head Press (psig)	429.5	436.6	444.0	451.8	459.8	468.2
	Capacity (Btuh/1000)	85.1	93.5	102.5	112.3	122.8	134.3
	Unit Power (kW)	10.0	10.2	10.3	10.5	10.7	10.8
115	Head Press (psig)	482.2	489.3	496.6	504.3	512.3	520.6
	Capacity (Btuh/1000)	79.2	87.0	95.5	104.7	114.7	125.5
	Unit Power (kW)	11.0	11.2	11.3	11.5	11.7	11.8
125	Head Press (psig)	538.7	545.5	552.7	560.0	567.7	575.5
	Capacity (Btuh/1000)	73.1	80.4	88.4	97.0	106.3	116.5
	Unit Power (kW)	12.1	12.3	12.4	12.6	12.8	12.9

Note: Performance data calculated at 15°F subcooling and 15°F superheat and does not include capacity loss due to refrigerant lines.

Figure 11. TWA1204*A capacity curves




Performance Data

Table 24. Gross cooling capacities (MBH) 10 tons TWA1204*D condensing unit only (IP)

Outdoor Temp (°F)		Saturation Suction Temperature (°F)					
		30	35	40	45	50	55
65	Head Press (psig)	251.7	257.6	263.9	270.6	277.6	285.0
	Capacity (Btuh/1000)	106.3	117.0	128.5	140.9	154.3	168.7
	Unit Power (kW)	6.7	6.8	6.9	7.0	7.2	7.3
75	Head Press (psig)	289.1	295.3	301.8	308.7	316.0	323.6
	Capacity (Btuh/1000)	101.1	111.3	122.2	134.0	146.6	160.3
	Unit Power (kW)	7.4	7.5	7.6	7.7	7.9	8.0
85	Head Press (psig)	330.1	336.4	343.2	350.3	357.7	365.5
	Capacity (Btuh/1000)	95.6	105.2	115.6	126.7	138.7	151.7
	Unit Power (kW)	8.2	8.3	8.4	8.5	8.6	8.8
95	Head Press (psig)	374.7	381.3	388.2	395.5	403.1	410.9
	Capacity (Btuh/1000)	89.7	98.9	108.7	119.2	130.6	142.9
	Unit Power (kW)	9.0	9.1	9.2	9.4	9.5	9.7
105	Head Press (psig)	423.2	430.0	437.1	444.5	452.2	460.1
	Capacity (Btuh/1000)	83.7	92.3	101.6	111.6	122.4	134.0
	Unit Power (kW)	10.0	10.1	10.2	10.4	10.5	10.6
115	Head Press (psig)	476.1	482.9	490.1	497.5	505.1	513.0
	Capacity (Btuh/1000)	77.5	85.7	94.5	103.9	114.1	125.1
	Unit Power (kW)	11.2	11.3	11.4	11.5	11.6	11.7
125	Head Press (psig)	533.2	539.9	546.8	554.0	561.4	568.9
	Capacity (Btuh/1000)	71.3	79.0	87.3	96.3	105.9	116.3
	Unit Power (kW)	12.5	12.6	12.7	12.8	12.9	13.0

Note: Performance data calculated at 15°F subcooling and 15°F superheat and does not include capacity loss due to refrigerant lines.

Figure 12. TWA1204*D capacity curves

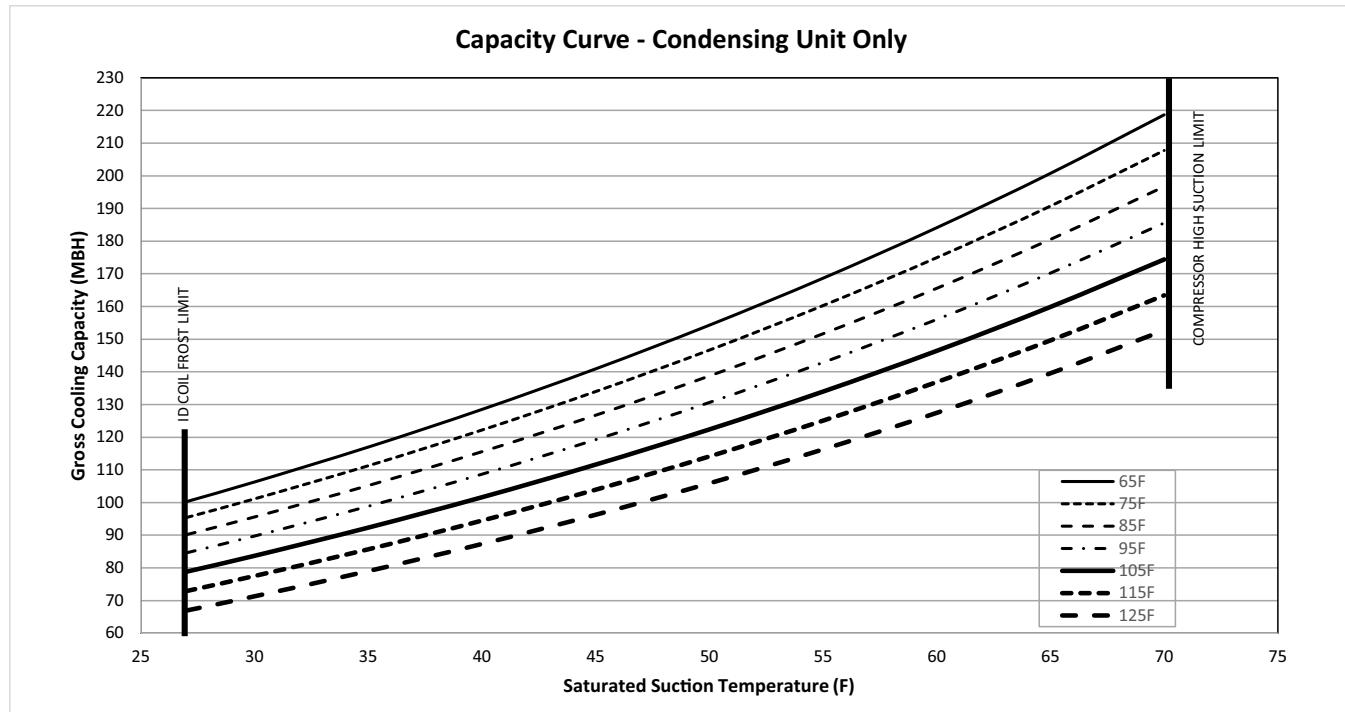


Table 39. Evaporator fan performance —TWE12041B — constant volume air handler

External Static Pressure (Inches of Water Gauge)																					
CFM	0.10"			0.20"			0.30"			0.40"			0.50"			0.60"			0.70"		
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP			
2 HP Standard Motor																					
3200	570	0.60	616	0.69	657	0.80	695	0.90	731	1.00	766	1.10	800	1.21							
3400	601	0.71	643	0.80	684	0.92	720	1.02	755	1.13	788	1.24	821	1.35							
3600	631	0.84	670	0.92	710	1.04	746	1.16	779	1.27	812	1.39	843	1.50							
3800	662	0.98	699	1.06	738	1.19	772	1.31	805	1.43	836	1.55	866	1.67							
4000	695	1.14	728	1.21	765	1.34	799	1.47	831	1.60	861	1.72	890	1.85							
4200	727	1.31	757	1.38	792	1.50	826	1.65	857	1.78	887	1.91	915	2.05							
4400	757	1.49	788	1.58	820	1.69	853	1.84	884	1.98	913	2.12	940	2.26							
4600	788	1.69	818	1.78	849	1.89	881	2.04	911	2.20	—	—	—	—							
4800	824	1.93	849	2.01	877	2.11	908	2.26	—	—	—	—	—	—							
External Static Pressure (Inches of Water Gauge)																					
CFM	0.80"			0.90"			1.00"			1.10"			1.20"			1.30"			1.40"		
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP			
2 HP Standard Motor with Field Supplied Sheave/Belt																					
3200	834	1.33	867	1.45	900	1.58	933	1.70	964	1.83	993	1.96	1022	2.09							
3400	854	1.46	886	1.59	917	1.72	947	1.85	978	1.99	1008	2.12	1037	2.26							
3600	874	1.62	905	1.74	935	1.87	965	2.01	993	2.15	1023	2.29	—	—							
3800	896	1.79	925	1.91	954	2.05	983	2.19	—	—	—	—	—	—							
4000	919	1.98	947	2.10	975	2.24	—	—	—	—	—	—	—	—							
4200	943	2.18	970	2.31	—	—	—	—	—	—	—	—	—	—							
4400	—	—	—	—	—	—	—	—	—	—	—	—	—	—							
4600	—	—	—	—	—	—	—	—	—	—	—	—	—	—							
4800	—	—	—	—	—	—	—	—	—	—	—	—	—	—							

Notes:

1. Data includes pressure drop due to wet coil and 1" filter.
2. Fan motor heat (MBh) = 3.15 x BHP.
3. Check General Data for indoor fan motor HP availability.
4. Factory supplied motors, in commercial equipment, are definite purpose motors, specifically designed and tested to operate reliably and continuously at all cataloged conditions. Using the full horsepower range of our fan motors as shown in our tabular data will not result in nuisance tripping or premature motor failure. Our product's warranty will not be affected.



Performance Data

Table 42. Evaporator fan performance - TWE2404 - 2-speed VFD, SZAV air handler**

External Static Pressure (Inches of Water Gauge)											
0.10" 0.20" 0.30" 0.40" 0.50" 0.60" 0.70" 0.80" 0.90" 1.00"											
CFM	RPM	Hz	BHP	RPM	Hz	BHP	RPM	Hz	BHP	RPM	BHP
6400	619	33	1.56	656	35	1.70	691	36	1.84	724	38
6800	654	34	1.86	688	36	2.00	722	38	2.15	754	40
7200	687	36	2.17	721	38	2.34	753	40	2.49	784	41
7600	721	38	2.54	754	40	2.72	784	41	2.87	814	43
8000	757	40	2.96	788	42	3.13	817	43	3.30	845	45
8400	790	42	3.37	820	43	3.57	849	45	3.76	877	46
8800	826	38	3.88	854	39	4.07	881	40	4.26	908	41
9200	863	39	4.44	889	40	4.64	915	42	4.84	939	43
9600	897	41	5.01	922	42	5.20	948	43	5.44	971	44
External Static Pressure (Inches of Water Gauge)											
CFM	RPM	Hz	BHP	RPM	Hz	BHP	RPM	Hz	BHP	RPM	BHP
6400	927	49	3.03	952	50	3.19	977	51	3.34	1001	53
6800	949	50	3.40	974	51	3.57	999	53	3.74	1022	54
7200	972	51	3.80	997	53	3.97	1021	54	4.15	1044	55
7600	996	52	4.24	1020	54	4.42	1044	55	4.60	1067	56
8000	1021	54	4.72	1044	55	4.91	1067	48	5.10	1090	50
8400	1047	48	5.24	1069	49	5.43	1091	50	5.63	1113	51
8800	1074	49	5.81	1095	50	6.01	1117	51	6.22	1138	52
9200	1101	50	6.42	1122	51	6.63	1143	52	6.84	1163	53
9600	—	—	—	—	—	—	—	—	—	—	—
External Static Pressure (Inches of Water Gauge)											
CFM	RPM	Hz	BHP	RPM	Hz	BHP	RPM	Hz	BHP	RPM	BHP
6400	1158	53	4.62	1177	53	4.78	1195	54	4.93	1213	55
6800	1181	54	5.09	1200	55	5.26	1218	55	5.43	1236	56
7200	1198	54	5.56	1220	55	5.76	1240	56	5.95	1259	57
7600	1213	55	6.05	1234	56	6.25	1256	57	6.46	1277	58
8000	1234	56	6.64	1253	57	6.82	1272	58	7.01	1292	59
8400	1256	57	7.28	1275	58	7.48	1293	59	7.66	—	—
8800	—	—	—	—	—	—	—	—	—	—	—
9200	—	—	—	—	—	—	—	—	—	—	—
9600	—	—	—	—	—	—	—	—	—	—	—
External Static Pressure (Inches of Water Gauge)											
CFM	RPM	Hz	BHP	RPM	Hz	BHP	RPM	Hz	BHP	RPM	BHP
6400	7.5 HP	High Static Drive	—	—	—	—	—	—	—	—	—
6800	—	—	—	—	—	—	—	—	—	—	—
7200	—	—	—	—	—	—	—	—	—	—	—
7600	—	—	—	—	—	—	—	—	—	—	—
8000	—	—	—	—	—	—	—	—	—	—	—
8400	—	—	—	—	—	—	—	—	—	—	—
8800	—	—	—	—	—	—	—	—	—	—	—
9200	—	—	—	—	—	—	—	—	—	—	—
9600	—	—	—	—	—	—	—	—	—	—	—

Notes:

1. 2-Speed VFD or SZAV applications are capable of running below 320 cfm/ton during low speed airflow operation, but "full" airflow must be set to 320 cfm/ton or higher.
2. Check General Data for indoor fan motor HP availability.
3. Data includes pressure drop due to wet coil and 2-inch filter.



Table 43. Standard fan motors - constant volume air handlers

Model	Motor	Motor Sheave Turns Open	Nominal RPM	Required Field Supplied Components		
				Motor Sheave	Blower Sheave	Belt
TWE060	Standard Motor 0.75 HP	0	1071	N/A	N/A	N/A
		1	1000			
		2	928			
		3	857			
		4	785			
		5	714			
TWE090	Standard Motor 1.5 HP	0	847	N/A	N/A	N/A
		1	791			
		2	734			
		3	678			
		4	621			
		5	565			
TWE090	Standard Motor with Field Supplied Components - 1.5 HP (Low Static)	1	406	Variable Pitch (2.0 - 3.0 Inch Pitch Diameter), 0.625 Inch Bore, Single Groove, Browning 1VP34	Fixed pitch (8.5 Inch Pitch Diameter), 1 Inch Bore, Single Groove, Browning BK95	Browning A52
		2	446			
		3	487			
		4	528			
		5	568			
		6	609			
TWE090	Standard Motor with Field Supplied Components - 1.5 HP (High Static)	1	863	Variable Pitch (3-4 Inch Pitch Diameter), 0.625 Inch Bore, Single Groove, Browning 1VP44	Fixed Pitch (6 Inch Pitch Diameter), 1 Inch Bore, Single Groove, Browning BK70	Browning A50
		2	920			
		3	978			
		4	1035			
		5	1093			
		6	1150			
TWE120	Standard Motor 2 HP	0	818	N/A	N/A	N/A
		1	773			
		2	727			
		3	682			
		4	636			
		5	591			
TWE120	Standard Motor with Field Supplied Components - 2 HP (High Static)	1	772	Variable Pitch (3-4 Inch Pitch Diameter), 0.875 Inch Bore, Single Groove, Browning 1VP44	Fixed Pitch (6.7 Inch Pitch Diameter), 1 Inch Bore, Single Groove, Browning AK71	Browning A51
		2	824			
		3	875			
		4	927			
		5	978			
		6	1030			

Table 44. High static fan motors - constant volume air handlers

Model	Motor	Motor Sheave Turns Open	Nominal RPM	Required Field Supplied Components		
				Motor Sheave	Blower Sheave	Belt
TWE060	High Static Motor 1.5 HP	0	1346	N/A	N/A	N/A
		1	1279			
		2	1212			
		3	1144			
		4	1077			
		5	1010			
TWE090	High Static Motor 2 HP	0	1094	N/A	N/A	N/A
		1	1039			
		2	984			
		3	930			
		4	875			
		5	820			



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Table 45. Discharge plenum and grille assembly throw distance (ft) — air handler (60 Hz)

Tons	Model No.	CFM	Louver Angle Deflection Position			
			Straight	20°	40°	55°
5	TWE0604*A/B	1600	42	31	26	20
		1800	46	37	29	22
		2000	48	43	33	24
		2200	51	50	36	25
		2400	54	57	39	29
6	TWE0724*B	1920	48	33	30	27
		2160	50	38	32	28
		2400	52	43	35	29
		2640	54	47	38	30
		2880	57	51	41	32
7.5	TWE0904*A/B	2400	52	43	35	29
		2700	55	48	38	31
		3000	58	53	42	32
		3300	62	57	46	35
		3600	66	60	50	37
10	TWE1204*A/B	3200	56	46	38	30
		3600	62	51	42	33
		4000	66	57	47	35
		4400	71	62	52	38
		4800	76	67	56	42
15	TWE1804*B	4900	47	38	32	25
		5400	52	44	37	29
		6000	57	49	41	32
		6600	61	53	43	34
		7200	65	57	46	35
20	TWE2404*B	6400	56	46	38	30
		7200	62	51	42	33
		8000	66	57	47	35
		8800	71	62	52	38
		9600	76	67	56	42

Notes:

1. Assumes incompressible and adiabatic flow through grille.
2. Throw distance values are based on a terminal velocity of 75 FPM.
3. Throw distance values at other terminal velocities may be established by multiplying throw distances in the table above by throw factor as follows: for 50 FPM terminal velocity, multiply by 1.50 throw factor; for 100 FPM terminal velocity, multiply by 0.75 throw factor; for 150 FPM terminal velocity, multiply by 0.50 throw factor.
4. SZVAV/2-Speed VFD available for 6–25 ton only.

Table 46. Electric heat discharge plenum and grille airflow (CFM) - constant volume air handler (60Hz)

Tons	Unit Model No.	Electric Heater Model No.	Airflow (CFM)	
			Minimum	Maximum
5	TWE06041A, B	BAYHTRS117*	2000	2400
	TWE06043A, B	BAYHTRR315*	2000	2400
	TWE06044A, B	BAYHTRR415*	2000	2400
6	TWE07243B	BAYHTRR315*	2000	2880
	TWE07243B	BAYHTRN325*	2000	2880
	TWE07244B	BAYHTRR415*	2000	2880
	TWE07244B	BAYHTRN425*	2000	2880
7.5	TWE09041A, B	BAYHTRS117*	3000	3600
	TWE09041A, B	BAYHTRR123*	3375	3600
7.5	TWE09043A, B	BAYHTRR315*	2625	3600
	TWE09043A, B	BAYHTRN325*	3000	3600
	TWE09044A, B	BAYHTRR415*	2625	3600
	TWE09044A, B	BAYHTRN425*	2625	3600
10	TWE12041A, B	BAYHTRS117*	3500	4800
	TWE12041A, B	BAYHTRR123*	4000	4800
10	TWE12043A, B	BAYHTRR315*	4000	4800
	TWE12043A, B	BAYHTRN325*	3500	4800
	TWE12044A, 4B	BAYHTRR415*	3500	4800
	TWE12044A, 4B	BAYHTRN425*	3500	4800
15	TWE18043B	BAYHTRP330*	5250	7200
	TWE18044B	BAYHTRP430*	5250	7200
20	TWE24043B	BAYHTRP330*	7000	9600
	TWE24044B	BAYHTRP430*	7000	9600

Note: SZVAV/2-Speed VFD available for 6–25 ton only.

Table 47. Static pressure drop through accessories (inches of water column) - air handler (60Hz)

Tons	Unit Model No.	CFM	Return Grille	Discharge Plenum & Grille	2" MERV 13 Filter	Electric Heaters (kW)				Hydronic Coils	
						5–10	15–20	25–30	35–50	Steam	Hot Water
5	TWE0604*A/B	1600	0.12	0.21	0.22	0.08	0.08	0.14	—	0.44	0.31
		2000	0.18	0.33	0.29	0.13	0.13	0.19	—	0.62	0.44
		2400	0.28	0.47	0.36	0.19	0.37	—	—	0.80	0.59
6	TWE0724*B	1920	0.04	0.20	0.15	0.01	0.03	0.04	0.06	0.31	0.16
		2400	0.08	0.27	0.19	0.03	0.06	0.08	0.12	0.38	0.23
		2880	0.12	0.37	0.24	0.05	0.11	0.15	0.21	0.48	0.31
7.5	TWE0904*A/B	2400	0.08	0.27	0.19	0.03	0.06	0.08	0.12	0.38	0.23
		3000	0.13	0.40	0.25	0.06	0.12	0.17	0.23	0.50	0.33
		3600	0.18	0.58	0.31	0.08	0.16	0.24	0.32	0.66	0.44
10	TWE1204*A/B	3200	0.07	0.43	0.19	0.06	0.13	0.19	0.26	0.42	0.40
		4000	0.11	0.66	0.25	0.10	0.20	0.30	0.40	0.59	0.56
		4800	0.15	0.95	0.31	0.14	0.28	0.42	0.57	0.76	0.75
15	TWE1804*B	4800	0.09	0.23	0.19	0.03	0.03	0.06	0.08	0.46	0.38
		6000	0.15	0.34	0.25	0.06	0.06	0.12	0.17	0.64	0.54
		7200	0.20	0.49	0.31	0.08	0.08	0.16	0.24	0.82	0.72



Table 48. Auxiliary electric heat capacity - air handler (60Hz) (continued)

Unit Model No.	Total kW	No. of Stages	Stage 1			Stage 2			Total		
			kW Input	BTUH Output							
	19.92	1	19.92	67987	—	—	19.92	67987	19.92	67987	
	29.92	2	19.92	67987	10.00	34130	29.92	102117	29.92	102117	
	49.84	2	29.92	102117	19.92	67987	49.84	170104	49.84	170104	
TWE2404*B	10.00	1	10.00	34130	—	—	10.00	34130	10.00	34130	
	19.92	1	19.92	67987	—	—	19.92	67987	19.92	67987	
	29.92	2	19.92	67987	10.00	34130	29.92	102117	29.92	102117	
	49.84	2	29.92	102117	19.92	67987	49.84	170104	49.84	170104	

Notes:

1. Heaters are rated at 240V, 480V, and 600V. For other than rated voltage, capacity = (Voltage/Related Voltage)² x Rated Capacity.
2. SZVAV/2-Speed VFD available for 6–25 ton only.

Table 49. Steam heating coil capacity – air handler steam pressure (PSIG) (60Hz)

Unit Model No.	Airflow (CFM)	EAT (°F)	Steam Pressure (PSIG)											
			2 PSI			5 PSI			10 PSI			15 PSI		
			LAT	MBh	Cond. lb/hr	LAT	MBh	Cond. lb/hr	LAT	MBh	Cond. lb/hr	LAT	MBh	Cond. lb/hr
TWE0604*A, TWE0604*B	1600	40	97	99	103	100	104	108	104	111	117	108	117	124
		60	111	88	91	114	93	97	118	100	105	121	106	112
		80	125	77	80	127	82	85	131	89	94	135	95	101
	2000	40	90	108	112	93	114	118	96	122	128	99	129	136
		60	104	96	100	107	102	106	111	110	115	114	116	123
		80	119	84	87	121	90	93	125	98	102	128	104	110
	2400	40	85	116	120	87	123	127	90	131	137	93	138	146
		60	100	104	107	102	110	114	105	118	124	108	125	132
		80	115	91	94	117	97	100	120	105	110	123	112	118
TWE072*B	1920	40	106	151	157	112	159	165	116	169	178	121	179	189
		60	120	134	139	124	141	147	128	153	160	133	162	172
		80	133	117	121	136	125	131	140	136	143	145	144	152
	2400	40	102	162	168	106	171	177	110	182	191	114	192	203
		60	115	144	149	119	152	158	123	164	172	127	174	184
		80	129	126	130	132	134	140	136	146	153	140	155	164
	2880	40	96	174	180	100	183	190	104	196	205	107	206	218
		60	110	154	159	113	163	170	117	176	184	121	186	197
		80	124	135	140	127	144	150	131	157	164	134	166	176
TWE0904*A, TWE0904*B	2400	40	102	162	168	106	171	177	110	182	191	114	192	203
		60	115	144	149	119	152	158	123	164	172	127	174	184
		80	129	126	130	132	134	140	136	146	153	140	155	164
	3000	40	95	178	183	97	187	194	101	200	209	105	210	222
		60	109	158	163	111	167	174	115	180	188	119	190	201
		80	122	138	143	125	147	153	129	160	168	132	170	188
	3600	40	89	191	197	91	201	208	95	215	225	97	226	239
		60	103	170	175	106	180	187	110	193	203	112	205	216
		80	118	149	154	121	158	164	124	172	180	127	183	194
TWE1204*A, TWE1204*B	3200	40	99	203	210	102	214	222	106	229	240	109	241	254
		60	112	181	187	115	191	199	119	206	216	123	218	230
		80	126	158	164	129	169	175	133	183	192	136	195	206
	4000	40	91	222	229	94	234	243	98	250	262	101	264	278
		60	106	198	204	108	209	217	112	225	236	115	239	252
		80	120	173	179	123	184	192	126	200	210	129	214	226
	4800	40	86	239	246	88	251	261	92	269	282	94	284	299
		60	101	212	219	103	225	233	107	242	254	109	257	271
		80	116	186	192	118	198	206	121	215	226	124	230	243

Table 50. Hot water heating coil capacity - air handler (60Hz) (continued)

Tons	Unit Model No.	Airflow (CFM)	Enter Air Temp (°F)	Entering Water Temperature (°F)										
				180										
				Water Temperature Drop (°F)										
				20		30			40					
10	TWE1204*A, TWE1204*B	3000	80	11.4	111.1	123.0	6.7	98.3	118.0	4.4	86.1	113.0		
			40	19.3	187.9	98.0	11.7	171.9	93.0	8.0	156.5	88.0		
			60	16.1	156.7	108.0	9.6	141.1	103.0	6.4	126.3	991.0		
			80	12.9	125.5	119.0	7.5	110.6	114.0	4.9	96.5	110.0		
		3600	40	21.2	207.3	93.0	12.9	189.1	88.0	8.8	171.6	84.0		
			60	17.7	172.7	104.0	10.6	155.0	100.0	7.1	138.3	95.0		
			80	14.2	138.2	115.0	8.3	121.2	111.0	5.4	105.4	107.0		
			40	24.5	239.1	109.0	14.3	210.0	100.0	9.1	178.7	91.0		
15	TWE1804*B	3200	60	20.2	197.3	117.0	11.5	168.4	108.0	6.9	134.8	99.0		
			80	15.9	155.6	125.0	8.6	126.1	116.0	4.0	78.7	103.0		
			40	27.8	271.7	103.0	16.2	237.5	95.0	10.3	201.9	86.0		
			60	22.9	223.8	112.0	13.0	190.3	104.0	7.8	153.3	95.0		
		4800	80	18.1	176.2	121.0	9.7	142.6	113.0	5.0	97.3	102.0		
			40	30.7	300.0	98.0	17.8	261.3	90.0	11.3	221.7	82.0		
			60	25.3	246.9	107.0	14.3	209.1	100.0	8.6	168.9	92.0		
			80	19.9	194.0	117.0	10.7	156.7	110.0	5.6	110.2	101.0		
20	TWE2404*B	4800	40	35.2	343.9	106.0	21.2	310.3	100.0	14.1	276.3	93.0		
			60	29.3	285.7	115.0	17.2	252.7	108.0	11.2	218.5	102.0		
			80	23.3	227.7	124.0	13.3	195.0	117.0	8.2	159.9	111.0		
			40	40.0	390.3	100.0	23.9	350.8	94.0	15.9	311.4	884.0		
		6000	60	33.3	323.9	110.0	19.5	285.3	104.0	12.6	246.2	98.0		
			80	26.4	257.7	120.0	15.0	219.9	114.0	9.2	180.5	108.0		
			40	44.2	431.3	95.0	26.4	386.5	89.0	17.5	342.1	84.0		
			60	36.6	357.6	106.0	21.4	313.9	100.0	13.8	270.6	95.0		
		7200	80	29.1	284.2	116.0	16.5	241.6	111.0	10.1	198.3	105.0		
20	TWE2404*B	6400	40	46.8	456.2	106.0	28.4	416.5	100.0	19.3	376.7	94.0		
			60	39.0	380.2	115.0	23.3	341.2	109.0	15.4	301.7	103.0		
			80	31.2	304.5	124.0	18.2	266.0	118.0	11.6	227.0	113.0		
			40	53.0	517.5	100.0	32.1	470.9	94.0	21.7	424.5	89.0		
		8000	60	44.2	430.9	110.0	26.3	385.2	104.0	17.4	339.6	99.0		
			80	35.3	344.6	120.0	20.5	299.8	115.0	13.0	255.2	109.0		
			40	58.6	572.0	94.0	35.4	519.1	90.0	23.9	466.8	85.0		
			60	48.8	475.9	106.0	28.9	424.2	101.0	19.1	373.3	96.0		
5	TWE0604*A, TWE0604*B	9600	80	39.0	380.2	116.0	22.5	329.6	112.0	14.3	280.0	107.0		
			1600	Entering Water Temperature (°F)										
				200										
				Water Temperature Drop (°F)										
		2000		20		30			40					
				GPM	MBh	LAT	GPM	MBh	LAT	GPM	MBh	LAT		
				40	12.9	124.9	112.0	7.9	115.4	106.0	5.5	106.3	101.0	
				60	11.0	107.0	122.0	6.7	97.8	116.0	4.6	88.9	111.0	
		2400	80	9.2	89.1	131.0	5.5	80.2	126.0	3.7	71.7	121.0		
			40	4.5	141.3	105.0	8.9	130.1	100.0	6.1	119.4	95.0		
			60	12.4	120.9	116.0	7.5	110.1	111.0	5.1	99.7	106.0		
			80	10.4	100.6	126.0	6.2	90.2	122.0	4.1	80.3	117.0		
6	TWE072*B	1920	40	17.9	174.7	124.3	11.2	164.0	119.1	7.9	154.2	114.4		



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Table 50. Hot water heating coil capacity - air handler (60Hz) (continued)

Tons	Unit Model No.	Airflow (CFM)	Enter Air Temp (°F)	Entering Water Temperature (°F)									
				210									
				Water Temperature Drop (°F)									
				20			30			40			
		GPM		MBh		LAT		GPM		MBh		LAT	
9600	9600	60	58.6	567.8	125.0	36.0	523.6	120.0	24.7	479.9	115.0		
			80	49.6	480.7	135.0	30.0	437.3	130.0	20.3	394.2	125.0	
		9600	40	74.8	724.6	110.0	46.3	673.8	105.0	32.1	623.6	100.0	
			60	64.8	628.0	120.0	39.7	578.0	115.0	27.2	528.4	111.0	
			80	54.8	531.4	131.0	33.1	482.2	126.0	22.3	433.5	122.0	

Notes:

1. SZVAV/2-Speed VFD available for 6–25 ton only.
2. GPM = Gallons Per Minute
3. MBh Capacity: BTU/HR/1000
4. LAT = Leaving Air Temperature (°F)

Table 51. Hot water heating coil - water side pressure drop @ 180°F entering water temperature - air handler (60Hz)

Tons	Unit Model No.	Gallons Per Minute (GPM)																		
		2	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38
		Pressure Drop (Ft. of Water)																		
5	TWE0604*A/B	0.02	0.07	0.15	0.26	0.40	0.56	0.75	0.97	1.22	1.49	1.78	-	-	-	-	-	-	-	
6	TWE0724*B	-	-	0.06	0.11	0.16	0.23	0.30	0.39	0.48	0.58	0.70	0.82	0.95	1.09	1.24	1.40	1.57	-	
7.5	TWE0904*A,B	-	-	0.06	0.11	0.16	0.23	0.30	0.39	0.48	0.58	0.70	0.82	0.95	1.09	1.24	1.40	1.57	-	
10	TWE1204*A,B	-	-	-	0.06	0.09	0.13	0.17	0.22	0.27	0.33	0.39	0.46	0.54	0.62	0.70	0.79	0.89	0.99	1.10
15	TWE1804*B	-	-	-	-	0.11	0.15	0.20	0.26	0.32	0.39	0.47	0.55	0.64	0.73	0.83	0.94	1.05	1.17	1.29
20	TWE2404*B	-	-	-	-	-	0.17	0.23	0.30	0.37	0.45	0.53	0.63	0.72	0.83	0.94	1.06	1.19	1.32	1.46
Tons	Unit Model No.	Gallons Per Minute (GPM)																		
		40	42	44	46	48	50	52	54	56	58	60	62	64	66	68	70	72	74	76
		Pressure Drop (Ft. of Water)																		
5	TWE0604*A/B	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
6	TWE0724*B	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
7.5	TWE0904*A,B	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
10	TWE1204*A,B	1.21	1.32	1.44	1.57	1.70	1.84	-	-	-	-	-	-	-	-	-	-	-	-	
15	TWE1804*B	1.42	1.56	1.70	1.85	2.00	2.16	2.33	2.50	2.67	2.86	3.04	3.24	3.44	3.64	3.85	4.07	-	-	
20	TWE2404*B	1.61	1.76	1.92	2.09	2.26	2.44	2.63	2.82	3.02	3.22	3.43	3.65	3.87	4.10	4.34	4.58	4.83	5.08	5.34

Note: SZVAV/2-Speed VFD available for 6-25 ton only.



Zone Controls

Zone Sensors

Zone Sensors are the building occupant's comfort control devices. Zone sensors are required for SZVAV applications. The following zone sensor options are available for units with Symbio 700 control.

Manual Changeover	Heat, Cool or Off System Switch. Fan Auto or Off Switch. One temperature setpoint lever.
Manual/Automatic Changeover	Auto, Heat, Cool or Off System Switch. Fan Auto or Off Switch. Two temperature setpoint levers.
Manual/Automatic Changeover	Auto, Heat, Cool or Off System Switch. Fan Auto or Off Switch. Two temperature setpoint levers.
Integrated Comfort™ System	Sensor(s) available with optional temperature adjustment and override buttons to provide central control through a Trane Integrated Comfort™ system.
Remote Sensor	Sensor(s) available for all zone sensors to provide remote sensing capabilities.

Conventional Thermostats

Note: All thermostats may be used with Symbio 700 units.

Non-Programmable Thermostats	
TCONT102* (1H/1C) Common terminal not required	Auto-changeover Backlit Display and Keys Filter Reminder Keypad Lock
TCONT103* (2H/1C) Common terminal required	Auto-changeover Backlit Display & Keys Filter Reminder Keypad Lock Outdoor Temp Sensor Available
TCONT402* (3H/2C) Common terminal required	Auto-changeover Backlit Display & Keys Filter Reminder Keypad Lock Outdoor Temp Sensor Included
Programmable Thermostats	
TCONT202* (1H/1C) Common terminal preferred, not required	5/2 or 5/1/1 Programming Actual and Setpoint temps displayed simultaneously
TCONT203* (4H/2C) Common terminal preferred, not required	5/2 or 5/1/1 Programming Actual and Setpoint temps displayed simultaneously
TCONT302* (4H/2C) Common terminal preferred, not required	Interactive touchscreen Large display Real time clock
TCONT303* (4H/2C) Humidity Sensor Common terminal preferred, not required	Interactive touchscreen Large display Real time clock Built-in humidity sensor



Electrical Data

Heat Pump Condenser

Table 52. Electrical characteristics — compressor and condenser fan motors — heat pumps — 60Hz

Tons	Unit Model Number	Compressor Motors						Condenser Fan Motor							
		Volts	Phase	Compressor 1		Compressor 2		No.	Volts	Phase	Amps				
				Amps		Amps					(Ea.)	(Ea.)			
				RLA	LRA	RLA	LRA				FLA	LRA			
6	TWA07243A	208-230	3	22.4	149	N/A	N/A	1	208-230	3	2.3	8.4			
	TWA07244A	460	3	10.6	75	N/A	N/A	1	460	3	1.1	4.2			
	TWA0724WA	575	3	7.7	54	N/A	N/A	1	575	3	1.0	3.6			
6	TWA07243D	208-230	3	10.4	73	10.4	73	1	208-230	3	2.3	8.4			
	TWA07244D	460	3	5.8	38	5.8	38	1	460	3	1.1	4.2			
	TWA0724WD	575	3	3.8	37	3.8	37	1	575	3	1.0	3.6			
7.5	TWA09043A	208-230	3	26.9	164	N/A	N/A	1	208-230	3	2.3	8.4			
	TWA09044A	460	3	12.0	94	N/A	N/A	1	460	3	1.1	4.2			
	TWA0904WA	575	3	9.0	65	N/A	N/A	1	575	3	1.0	3.6			
7.5	TWA09043D	208-230	3	13.1	83	13.1	83	1	208-230	3	2.3	8.4			
	TWA09044D	460	3	6.1	41	6.1	41	1	460	3	1.1	4.2			
	TWA0904WD	575	3	4.4	33	4.4	33	1	575	3	1.0	3.6			
10	TWA12043A	208-230	3	32.6	240	N/A	N/A	1	208-230	3	4.3	19.4			
	TWA12044A	460	3	14.8	130	N/A	N/A	1	460	3	2.2	10.1			
	TWA1204WA	575	3	11.1	94	N/A	N/A	1	575	3	1.8	8.0			
10	TWA12043D	208-230	3	16.5	110	16.5	110	1	208-230	3	4.3	19.4			
	TWA12044D	460	3	7.2	52	7.2	52	1	460	3	2.2	10.1			
	TWA1204WD	575	3	5.5	39	5.5	39	1	575	3	1.8	8.0			
15	TWA18043D	208-230	3	25.0	164	25.0	164	2	208-230	3	4.3	19.4			
	TWA18044D	460	3	12.2	100	12.2	100	2	460	3	2.2	10.1			
	TWA1804WD	575	3	9.2	78	9.2	78	2	575	3	1.8	8.0			
20	TWA24043D	208-230	3	34.7	240	34.7	240	2	208-230	3	4.3	19.4			
	TWA24044D	460	3	16.0	140	16.0	104	2	460	3	2.2	10.1			
	TWA2404WD	575	3	12.9	108	12.9	108	2	575	3	1.8	8.0			

Note: Electrical characteristics reflect nameplate values and are calculated in accordance with cULus specifications.

Table 53. Unit wiring — heat pumps — 60Hz

Tons	Unit Model Number	Volts	Minimum Circuit Ampacity	Maximum Fuse or Circuit Breaker Size
6	TWA07243A	187-253	30	50
	TWA07244A	414-506	14	20
	TWA0724WA	518-632	11	15
6	TWA07243D	187-253	26	35
	TWA07244D	414-506	14	15
	TWA0724WD	518-632	10	15
7.5	TWA09043A	187-253	36	60
	TWA09044A	414-506	16	25
	TWA0904WA	518-632	12	20
7.5	TWA09043D	187-253	32	40
	TWA09044D	414-506	15	20
	TWA0904WD	518-632	11	15
10	TWA12043A	187-253	45	70
	TWA12044A	414-506	21	35

**Table 53. Unit wiring — heat pumps — 60Hz (continued)**

Tons	Unit Model Number	Volts	Minimum Circuit Ampacity	Maximum Fuse or Circuit Breaker Size
	TWA1204WA	518-632	16	25
10	TWA12043D	187-253	42	50
	TWA12044D	414-506	18	25
	TWA1204WD	518-632	14	15
15	TWA18043D	187-253	65	80
	TWA18044D	414-506	32	40
	TWA1804WD	518-632	24	30
20	TWA24043D	187-253	87	110
	TWA24044D	414-506	40	50
	TWA2404WD	518-632	33	45

Air Handler

Table 54. Voltage operating range (all air handlers)

Model Number: Digit 8	Electrical Characteristics	Unit Operating Voltage Range
1	208-230/60/1	187-253
3	208-230/60/3	187-253
4	460/60/3	414-506
W	575/60/3	518-632

Table 55. Electrical characteristics — 5–20 ton standard motor — 60 Hz constant volume air handler

Tons	Unit Model Number	Standard Evaporator Fan Motor							
		No.	Volts	Phase	HP	Amps		MCA	MOP
						FLA	LRA		
5	TWE06041A/B	1	208-230	1	0.75	6.0	43.0	8	15
	TWE06043A/B	1	208-230	3	0.75	2.8	13.0	4	15
	TWE06044A/B	1	460	3	0.75	1.4	6.0	2	15
	TWE0604WA	1	575	3	0.75	1.4	5.0	2	15
7.5	TWE09041A/B	1	208-230	1	1.5	7.5	53.0	9	15
10	TWE12041A/B	1	208-230	1	2	10.5	48.0	13.1	20



Electrical Data

Table 56. Electrical characteristics — 5–20 ton high static motor — 60 Hz constant volume air handler

Tons	Unit Model Number	High Static Evaporator Fan Motor							
		No.	Volts	Phase	HP	Amps		MCA	MOP
						FLA	LRA		
5	TWE06041A/B	1	208-230	1	1.5	7.5	53.0	9	15
	TWE06043A/B	1	208-230	3	1.5	6.4	33.0	8	15
	TWE06044A/B	1	460	3	1.5	3.0	17.0	4	15
	TWE0604WA	1	575	3	1.5	1.9	14.0	2	15
7.5	TWE09041A/B	1	208-230	1	2	10.5	48.0	13	20

**Table 57. Electrical characteristics — standard and oversized motors — 6–20 ton SZAV and 2-Speed VFD air handler — 60 Hz**

Tons	Unit Model Number	Standard Evaporator Fan Motor								Oversized Evaporator Fan Motor							
		No.	Volts	Phase	HP	Amps		MCA	MOP	No.	Volts	Phase	HP	Amps		MCA	MOP
						FLA	LRA							FLA	LRA		
6	TWE07243B	1	208-230	3	2	6.8	54.0	8	15	1	208-230	3	3	10.0	74.0	13	20
	TWE07244B	1	460	3	2	3.3	27.2	4	15	1	460	3	3	4.9	37.0	6	15
	TWE0724WB	1	575	3	2	2.5	18.0	3	15	1	575	3	3	3.9	35.0	5	15
7.5	TWE09043A/B	1	208-230	3	2	6.8	54.0	8	15	1	208-230	3	3	10.0	74.0	13	20
	TWE09044A/B	1	460	3	2	3.3	27.2	4	15	1	460	3	3	4.9	37.0	6	15
	TWE0904WA/B	1	575	3	2	2.5	18.0	3	15	1	575	3	3	3.9	35.0	5	15
10	TWE12043A/B	1	208-230	3	2	6.8	54.0	8	15	1	208-230	3	3	10.0	74.0	13	20
	TWE12044A/B	1	460	3	2	3.3	27.0	4	15	1	460	3	3	4.9	37.0	6	15
	TWE1204WA/B	1	575	3	2	2.5	18.0	3	15	1	575	3	3	3.9	35.0	5	15
15	TWE18043B	1	208-230	3	3	10.0	74.0	13	20	1	208-230	3	5	15.1	105.0	19	30
	TWE18044B	1	460	3	3	4.9	37.0	6	15	1	460	3	5	7.1	52.0	9	15
	TWE1804WB	1	575	3	3	3.9	35.0	5	15	1	575	3	5	5.7	46.0	7	15
20	TWE24043B	1	208-230	3	5	15.1	105.0	19	30	1	208-230	3	7.5	22.8	141.0	29	50
	TWE24044B	1	460	3	5	7.1	52.0	9	15	1	460	3	7.5	10.0	62.0	12	20
	TWE2404WB	1	575	3	5	5.7	46.0	7	15	1	575	3	7.5	8.2	60.0	10	15

Table 58. Unit wiring with electric heat (single point connection) — 5–20 ton constant volume air handlers — 60 Hz

Tons	Used With	Heater Model Number	Heater kW Rating	Unit Power Supply	Control Stages	Standard Evap Motor		High Static Evap Motor	
						MCA	MOP	MCA	MOP
5	TWE06041A/B	BAYHTRN106*	4.33	208/1/60	1	34	35	35	40
		BAYHTRR112*	8.65		1	59	60	61	70
		BAYHTRS117*	12.98		1	86	90	87	90
		BAYHTRR123*	17.31		2	111	125	113	125
5	TWE06041A/B	BAYHTRN106*	5.76	230/1/60	1	38	40	39	40
		BAYHTRR112*	11.52		1	68	70	69	70
		BAYHTRS117*	17.28		1	98	100	99	100
		BAYHTRR123*	23.04		2	128	150	129	150
5	TWE06043A/B	BAYHTRN305*	3.76	208/3/60	1	17	20	21	25
		BAYHTRR310*	7.48		1	29	30	34	35
		BAYHTRR315*	11.24		1	43	45	47	50
		BAYHTRN325*	18.72		2	69	70	73	80
5	TWE06043A/B	BAYHTRN305*	5	230/3/60	1	19	20	23	25
		BAYHTRR310*	9.96		1	33	35	38	40
		BAYHTRR315*	14.96		1	49	50	53	60
		BAYHTRN325*	24.92		2	79	80	83	90
5	TWE06044A/B	BAYHTRN405*	5	460/3/60	1	9	15	11	15
		BAYHTRR410*	9.96		1	17	20	19	20
		BAYHTRR415*	14.96		1	24	25	26	30
		BAYHTRN425*	24.92		2	39	40	41	45
5	TWE0604WA	BAYHTRNW05*	5	575/3/60	1	8	15	8	15
		BAYHTRRW10*	9.96		1	14	15	14	15
		BAYHTRRW15*	14.96		1	20	20	20	25
		BAYHTRNW25*	24.92		2	32	35	32	35
7.5	TWE09041A/B	BAYHTRN106*	4.33	208/1/60	1	35	40	39	40
		BAYHTRR112*	8.65		1	61	70	65	70



Electrical Data

Table 58. Unit wiring with electric heat (single point connection) — 5-20 ton constant volume air handlers — 60 Hz (continued)

Tons	Used With	Heater Model Number	Heater KW Rating	Unit Power Supply	Control Stages	Standard Evap Motor		High Static Evap Motor	
						MCA	MOP	MCA	MOP
		BAYHTRS117*	12.98		1	87	90	91	100
		BAYHTRR123*	17.31		2	113	125	117	125
		BAYHTRN129*	21.63		2	139	150	143	150
7.5	TWE09041A/B	BAYHTRN106*	5.76	230/1/60	1	39	40	43	45
		BAYHTRR112*	11.52		1	69	70	73	80
		BAYHTRS117*	17.28		1	99	100	103	110
		BAYHTRR123*	23.04		2	129	150	133	150
		BAYHTRN129*	28.8		2	159	175	163	175
10	TWE12041A/B	BAYHTRN106*	4.33	208/1/60	1	37	40	N/A	N/A
		BAYHTRR112*	8.65		1	63	70	N/A	N/A
		BAYHTRS117*	12.98		1	89	90	N/A	N/A
		BAYHTRR123*	17.31		2	115	125	N/A	N/A
		BAYHTRN129*	21.63		2	141	150	N/A	N/A
10	TWE12041A/B	BAYHTRN106*	5.76	230/1/60	1	41	45	N/A	N/A
		BAYHTRR112*	11.52		1	71	80	N/A	N/A
		BAYHTRS117*	17.28		1	101	110	N/A	N/A
		BAYHTRR123*	23.04		2	131	150	N/A	N/A
		BAYHTRN129*	28.8		2	161	175	N/A	N/A

Table 59. Unit wiring with electric heat (single point connection) — 6-20 ton SZVAV and 2-Speed VFD air handlers — 60 Hz

Tons	Used With	Heater Model Number	Heater KW Rating	Unit Power Supply	Control Stages	MCA	Maximum Fuse or Circuit Breaker Size
6	TWE07243****BC0, D0	BAYHTRN305*	3.76	208/3/60	1	22	25
		BAYHTRR310*	7.48		1	34	35
		BAYHTRR315*	11.24		1	48	50
		BAYHTRN325*	18.72		2	74	80
6	TWE07243****BC0, D0	BAYHTRN305*	5.00	230/3/60	1	24	25
		BAYHTRR310*	9.96		1	38	40
		BAYHTRR315*	14.96		1	54	60
		BAYHTRN325*	24.92		2	84	90
6	TWE07243****BC4, D4	BAYHTRN305*	3.76	208/3/60	1	26	30
		BAYHTRR310*	7.48		1	38	40
		BAYHTRR315*	11.24		1	52	60
		BAYHTRN325*	18.72		2	78	80
6	TWE07243****BC4, D4	BAYHTRN305*	5.00	230/3/60	1	28	30
		BAYHTRR310*	9.96		1	42	45
		BAYHTRR315*	14.96		1	58	60
		BAYHTRN325*	24.92		2	88	90
6	TWE07244****BC0, D0	BAYHTRN405*	5.00	460/3/60	1	12	15
		BAYHTRR410*	9.96		1	19	20
		BAYHTRR415*	14.96		1	27	30
		BAYHTRN425*	24.92		2	42	45
6	TWE07244****BC4, D4	BAYHTRN405*	5.00	460/3/60	1	14	15
		BAYHTRR410*	9.96		1	21	25
		BAYHTRR415*	14.96		1	29	30
		BAYHTRN425*	24.92		2	44	45



Table 59. Unit wiring with electric heat (single point connection) — 6-20 ton SZAV and 2-Speed VFD air handlers — 60 Hz (continued)

Tons	Used With	Heater Model Number	Heater KW Rating	Unit Power Supply	Control Stages	MCA	Maximum Fuse or Circuit Breaker Size
6	TWE0724W****BC0, D0	BAYHTRNW05*	5.00	575/3/60	1	9	15
		BAYHTRRW10*	9.96		1	15	20
		BAYHTRRW15*	14.96		1	21	25
		BAYHTRNW25*	24.92		2	33	35
6	TWE0724W****BC4, D4	BAYHTRNW05*	5.00	575/3/60	1	11	15
		BAYHTRRW10*	9.96		1	17	20
		BAYHTRRW15*	14.96		1	23	25
		BAYHTRNW25*	24.92		2	35	35
7.5	TWE09043****BC0, D0	BAYHTRN305*	3.76	208/3/60	1	22	25
		BAYHTRR310*	7.48		1	34	35
		BAYHTRR315*	11.24		1	48	50
		BAYHTRN325*	18.72		2	74	80
		BAYHTRN335*	26.20		2	100	100
7.5	TWE09043****BC0, D0	BAYHTRN305*	5.00	230/3/60	1	24	25
		BAYHTRR310*	9.96		1	38	40
		BAYHTRR315*	14.96		1	54	60
		BAYHTRN325*	24.92		2	84	90
		BAYHTRN335*	34.88		2	113	125
7.5	TWE09043****BC4, D4	BAYHTRN305*	3.76	208/3/60	1	26	30
		BAYHTRR310*	7.48		1	38	40
		BAYHTRR315*	11.24		1	52	60
		BAYHTRN325*	18.72		2	78	80
		BAYHTRN335*	26.20		2	104	110
7.5	TWE09043****BC4, D4	BAYHTRN305*	5.00	230/3/60	1	28	30
		BAYHTRR310*	9.96		1	42	45
		BAYHTRR315*	14.96		1	58	60
		BAYHTRN325*	24.92		2	88	90
		BAYHTRN335*	34.88		2	118	125
7.5	TWE09044****BC0, D0	BAYHTRN405*	5.00	460/3/60	1	12	15
		BAYHTRR410*	9.96		1	19	20
		BAYHTRR415*	14.96		1	27	30
		BAYHTRN425*	24.92		2	42	45
		BAYHTRN435*	34.88		2	57	60
7.5	TWE09044****BC4, D4	BAYHTRN405*	5.00	460/3/60	1	14	15
		BAYHTRR410*	9.96		1	21	25
		BAYHTRR415*	14.96		1	29	30
		BAYHTRN425*	24.92		2	44	45
		BAYHTRN435*	34.88		2	59	60
7.5	TWE0904W****BC0, D0	BAYHTRNW05*	5.00	575/3/60	1	9	15
		BAYHTRRW10*	9.96		1	15	20
		BAYHTRRW15*	14.96		1	21	25
		BAYHTRNW25*	24.92		2	33	35
		BAYHTRNW35*	34.88		2	45	50
7.5	TWE0904W****BC4, D4	BAYHTRNW05*	5.00	575/3/60	1	11	15
		BAYHTRRW10*	9.96		1	17	20
		BAYHTRRW15*	14.96		1	23	25
		BAYHTRNW25*	24.92		2	35	35



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Table 59. Unit wiring with electric heat (single point connection) — 6-20 ton SZAV and 2-Speed VFD air handlers — 60 Hz (continued)

Tons	Used With	Heater Model Number	Heater KW Rating	Unit Power Supply	Control Stages	MCA	Maximum Fuse or Circuit Breaker Size	
	TWE12043****BC0, D0	BAYHTRNW35*	34.88	208/3/60	2	47	50	
10		BAYHTRN305*	3.76		1	22	25	
		BAYHTRR310*	7.48		1	34	35	
		BAYHTRR315*	11.24		1	48	50	
		BAYHTRN325*	18.72		2	74	80	
		BAYHTRN335*	26.20		2	100	100	
10	TWE12043****BC0, D0	BAYHTRN305*	5.00	230/3/60	1	24	25	
		BAYHTRR310*	9.96		1	38	40	
		BAYHTRR315*	14.96		1	54	60	
		BAYHTRN325*	24.92		2	84	90	
		BAYHTRN335*	34.88		2	113	125	
		BAYHTRN305*	3.76		1	26	30	
10	TWE12043****BC4, D4	BAYHTRR310*	7.48	208/3/60	1	38	40	
		BAYHTRR315*	11.24		1	52	60	
		BAYHTRN325*	18.72		2	78	80	
		BAYHTRN335*	26.20		2	104	110	
		BAYHTRN305*	5.00		1	28	30	
		BAYHTRR310*	9.96		1	42	45	
10	TWE12043****BC4, D4	BAYHTRR315*	14.96	230/3/60	1	58	60	
		BAYHTRN325*	24.92		2	88	90	
		BAYHTRN335*	34.88		2	118	125	
		BAYHTRN405*	5.00		1	12	15	
		BAYHTRR410*	9.96		1	19	20	
		BAYHTRR415*	14.96		1	27	30	
10	TWE12044****BC0, D0	BAYHTRN425*	24.92	460/3/60	2	42	45	
		BAYHTRN435*	34.88		2	57	60	
		BAYHTRN405*	5.00		1	14	15	
		BAYHTRR410*	9.96		1	21	25	
		BAYHTRR415*	14.96		1	29	30	
		BAYHTRN425*	24.92		2	44	45	
10	TWE12044****BC4, D4	BAYHTRN435*	34.88		2	59	60	
		BAYHTRNW05*	5.00	575/3/60	1	9	15	
		BAYHTRRW10*	9.96		1	15	20	
		BAYHTRRW15*	14.96		1	21	25	
		BAYHTRNW25*	24.92		2	33	35	
		BAYHTRNW35*	34.88		2	45	50	
10	TWE1204W****BC0, D0	BAYHTRNW05*	5.00	575/3/60	1	11	15	
		BAYHTRRW10*	9.96		1	17	20	
		BAYHTRRW15*	14.96		1	23	25	
		BAYHTRNW25*	24.92		2	35	35	
		BAYHTRNW35*	34.88		2	47	50	
		BAYHTRP310*	7.51	208/3/60	1	39	40	
15	TWE18043****BC0, D0	BAYHTRP320*	14.96		1	64	70	
		BAYHTRP330*	22.47		2	91	100	
		BAYHTRP350*	37.44		2	143	150	
		BAYHTRP310*	10.00	230/3/60	1	43	45	
15	TWE18043****BC0, D0	BAYHTRP320*	19.92		1	72	80	



Table 59. Unit wiring with electric heat (single point connection) — 6-20 ton SZAV and 2-Speed VFD air handlers — 60 Hz (continued)

Tons	Used With	Heater Model Number	Heater KW Rating	Unit Power Supply	Control Stages	MCA	Maximum Fuse or Circuit Breaker Size
15	TWE18043****BC4, D4	BAYHTRP330*	29.92	208/3/60	2	103	110
		BAYHTRP350*	49.84		2	163	175
		BAYHTRP310*	7.51		1	45	50
		BAYHTRP320*	14.96		1	71	80
		BAYHTRP330*	22.47		2	97	100
		BAYHTRP350*	37.44		2	149	150
		BAYHTRP310*	10.00		1	49	50
		BAYHTRP320*	19.92		1	79	80
		BAYHTRP330*	29.92		2	109	110
		BAYHTRP350*	49.84		2	169	175
15	TWE18044****BC0, D0	BAYHTRP410*	10.00	460/3/60	1	21	25
		BAYHTRP420*	19.92		1	36	40
		BAYHTRP430*	29.92		2	51	60
		BAYHTRP450*	49.84		2	81	90
15	TWE18044****BC4, D4	BAYHTRP410*	10.00	460/3/60	1	24	25
		BAYHTRP420*	19.92		1	39	40
		BAYHTRP430*	29.92		2	54	60
		BAYHTRP450*	49.84		2	84	90
15	TWE1804W****BC0, D0	BAYHTRPW10*	10.00	575/3/60	1	17	20
		BAYHTRPW20*	19.92		1	29	30
		BAYHTRPW30*	29.92		2	41	45
		BAYHTRPW50*	49.84		2	65	70
15	TWE1804W****BC4, D4	BAYHTRPW10*	10.00	575/3/60	1	19	20
		BAYHTRPW20*	19.92		1	31	35
		BAYHTRPW30*	29.92		2	43	45
		BAYHTRPW50*	49.84		2	67	70
20	TWE24043****BC0, D0	BAYHTRP310*	7.51	208/3/60	1	45	50
		BAYHTRP320*	14.96		1	71	80
		BAYHTRP330*	22.47		2	97	100
		BAYHTRP350*	37.44		2	149	150
20	TWE24043****BC0, D0	BAYHTRP310*	10.00	230/3/60	1	49	50
		BAYHTRP320*	19.92		1	79	80
		BAYHTRP330*	29.92		2	109	110
		BAYHTRP350*	49.84		2	169	175
20	TWE24043****BC4, D4	BAYHTRP310*	7.51	208/3/60	1	55	70
		BAYHTRP320*	14.96		1	80	90
		BAYHTRP330*	22.47		2	107	110
		BAYHTRP350*	37.44		2	159	175
20	TWE24043****BC4, D4	BAYHTRP310*	10.00	230/3/60	1	59	70
		BAYHTRP320*	19.92		1	88	90
		BAYHTRP330*	29.92		2	119	125
		BAYHTRP350*	49.84		2	179	200
20	TWE24044****BC0, D0	BAYHTRP410*	10.00	460/3/60	1	24	25
		BAYHTRP420*	19.92		1	39	40
		BAYHTRP430*	29.92		2	54	60
		BAYHTRP450*	49.84		2	84	90
20	TWE24044****BC4, D4	BAYHTRP410*	10.00	460/3/60	1	28	30



Electrical Data

Table 59. Unit wiring with electric heat (single point connection) — 6-20 ton SZAV and 2-Speed VFD air handlers — 60 Hz (continued)

Tons	Used With	Heater Model Number	Heater KW Rating	Unit Power Supply	Control Stages	MCA	Maximum Fuse or Circuit Breaker Size
		BAYHTRP420*	19.92		1	42	45
		BAYHTRP430*	29.92		2	58	60
		BAYHTRP450*	49.84		2	87	90
20	TWE2404W****BC0, D0	BAYHTRPW10*	10.00	575/3/60	1	19	20
		BAYHTRPW20*	19.92		1	31	35
		BAYHTRPW30*	29.92		2	43	45
		BAYHTRPW50*	49.84		2	67	70
20	TWE2404W****BC4, D4	BAYHTRPW10*	10.00	575/3/60	1	22	25
		BAYHTRPW20*	19.92		1	34	35
		BAYHTRPW30*	29.92		2	46	50
		BAYHTRPW50*	49.84		2	70	80

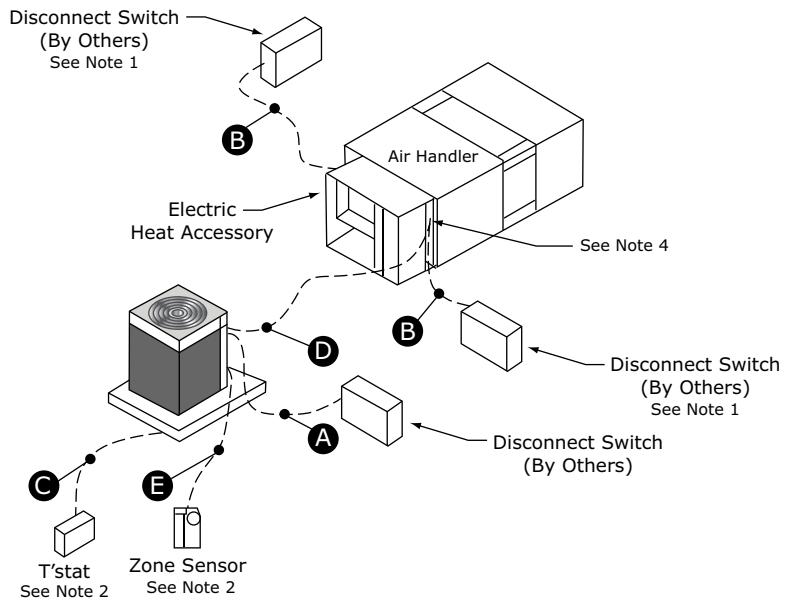


Jobsite Connections

Symbio™ Controls

Wiring shown with dashed lines is to be furnished and installed by the customer. All customer supplied wiring must be copper only and must conform to NEC and local electrical codes. Codes may require line of sight between disconnect switch and unit.

Figure 15. Symbio™ jobsite connections



Power Wires

- A. 3 wires, line voltage for 3 phase, 1 grounding wire**
- B. 3 wires, line voltage for 3 phase, (2 wires for single phase) 1 grounding wire**

Control Wires

- C. Heat Pump thermostat: 6 to 9 wires depending on T'stat options and stages of cooling and heating
- D. Wiring between indoor and outdoor unit: 5 to 11 wires depending on unit control options*
- E. Zone Sensor: 4 to 7 wires depending on zone sensor model*

Communication signal wires require shielded twisted pairs.

Use factory-supplied 165 ft. length of Comlink cable with a PVC jacket, 18/1 PR, stranded shield, 25 PF/FT plenum rated for the field communication signal wiring.

**Notes:**

1. When electric heater accessory is used, single point power entry or dual point power entry is field optional. Single point power entry option is through electric heater only.
2. *Choose only one of the following; Thermostat, Mechanical Zone Sensor, Programmable Zone Sensor Panel or BAS Zone Sensor.
3. **

⚠ WARNING**Electrical Shock Hazard!**

Failure to follow instructions below could result in death or serious injury.

Properly connect the system's oversized protective earthing (grounding) terminal.

4. Once power wire connections are complete inside the air handler control box, seal the sheet metal entry points of the control box by using parts (neoprene gasket, grommet, and plug) shipped along with the air handler unit package.

Important: For the EDC switch to be functional and thereby facilitate reliable unit operation, make the EDC connections from the indoor to the outdoor control boxes.

Table 60. Recommended thermostat wire size

Wire Size (Gauge)	Maximum Wire Length Physical distance between Unit & T'stat
22	30 Feet
20	50 Feet
18	75 Feet
16	125 Feet
14	200 Feet

Table 61. Zone sensor module wiring

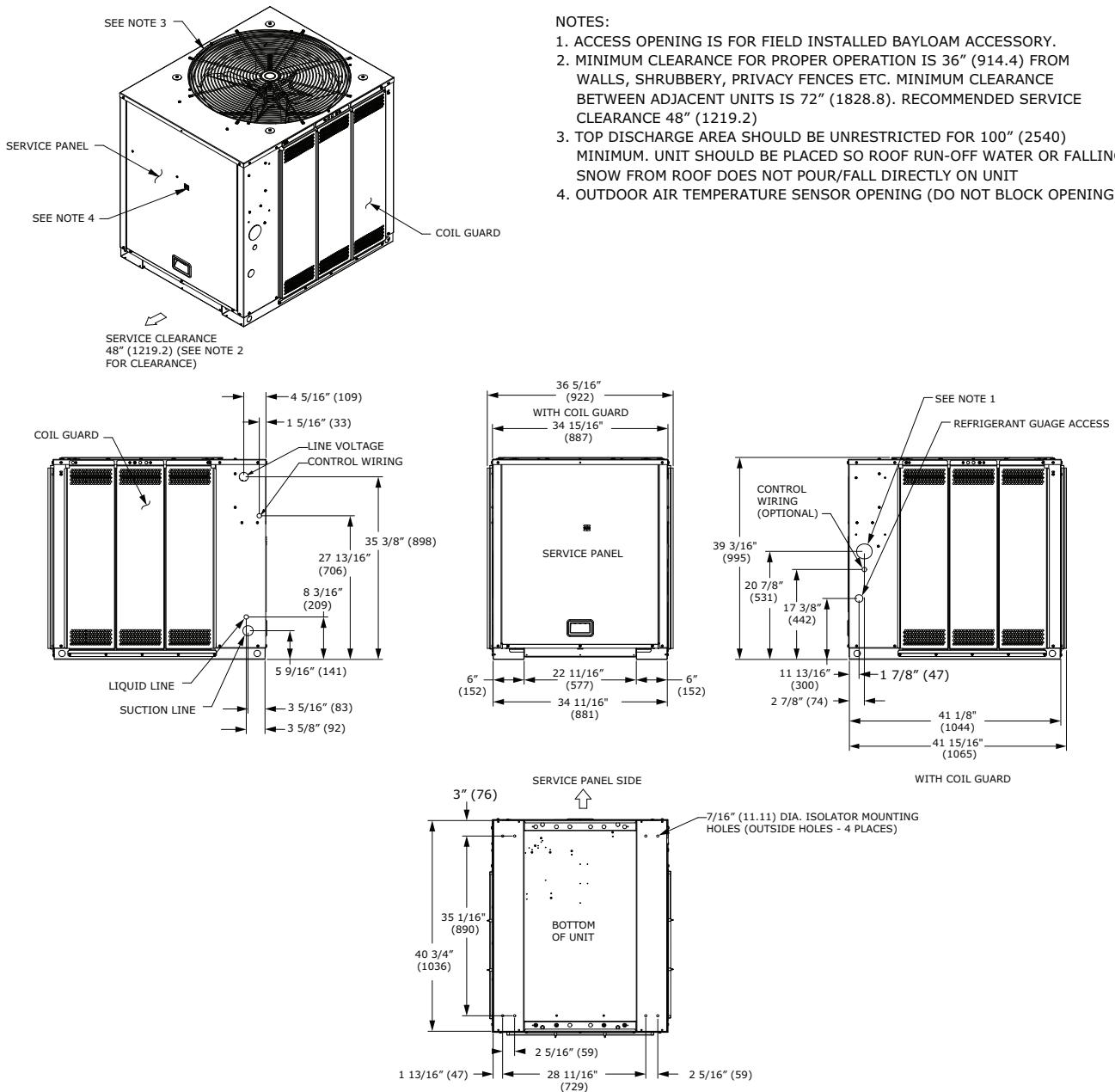
Distance from Unit to Control	Recommended Wire Size
0-150 feet (0-45.7 m)	22 gauge (0.33 mm ²)
151-240 feet (46-73.1 m)	20 gauge (0.50 mm ²)
241-305 feet (73.5-117.3 m)	18 gauge (0.75 mm ²)
386-610 feet (117.7-185.9 m)	16 gauge (1.31 mm ²)
611-970 feet (186.2-295.7 m)	14 gauge (2.08 mm ²)



Dimensional Data

Heat Pump

Figure 16. 6-7.5 ton heat pump, single compressor – in (mm)





Dimensional Data

Figure 17. 6-7.5 ton heat pump, dual compressor – in (mm)

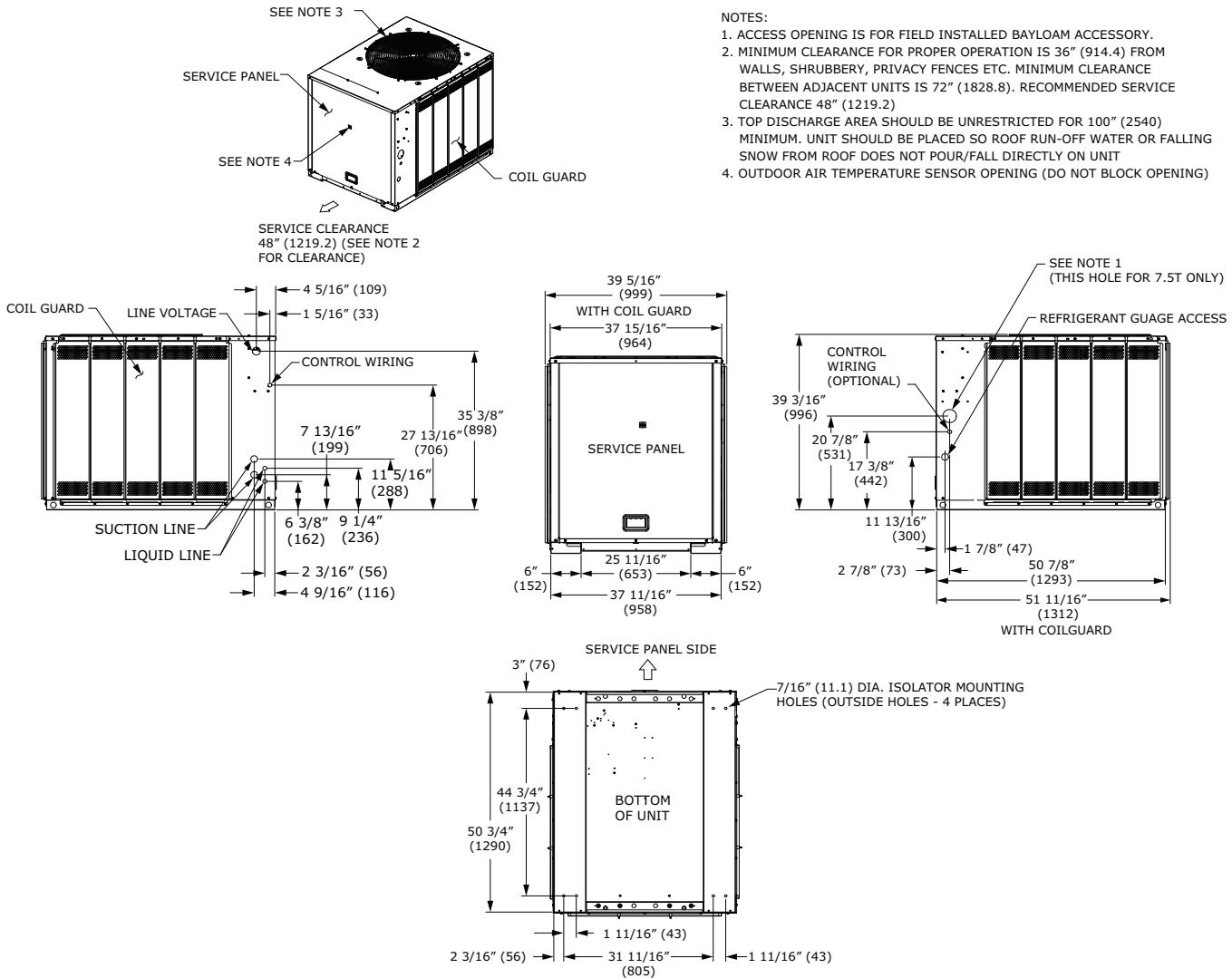
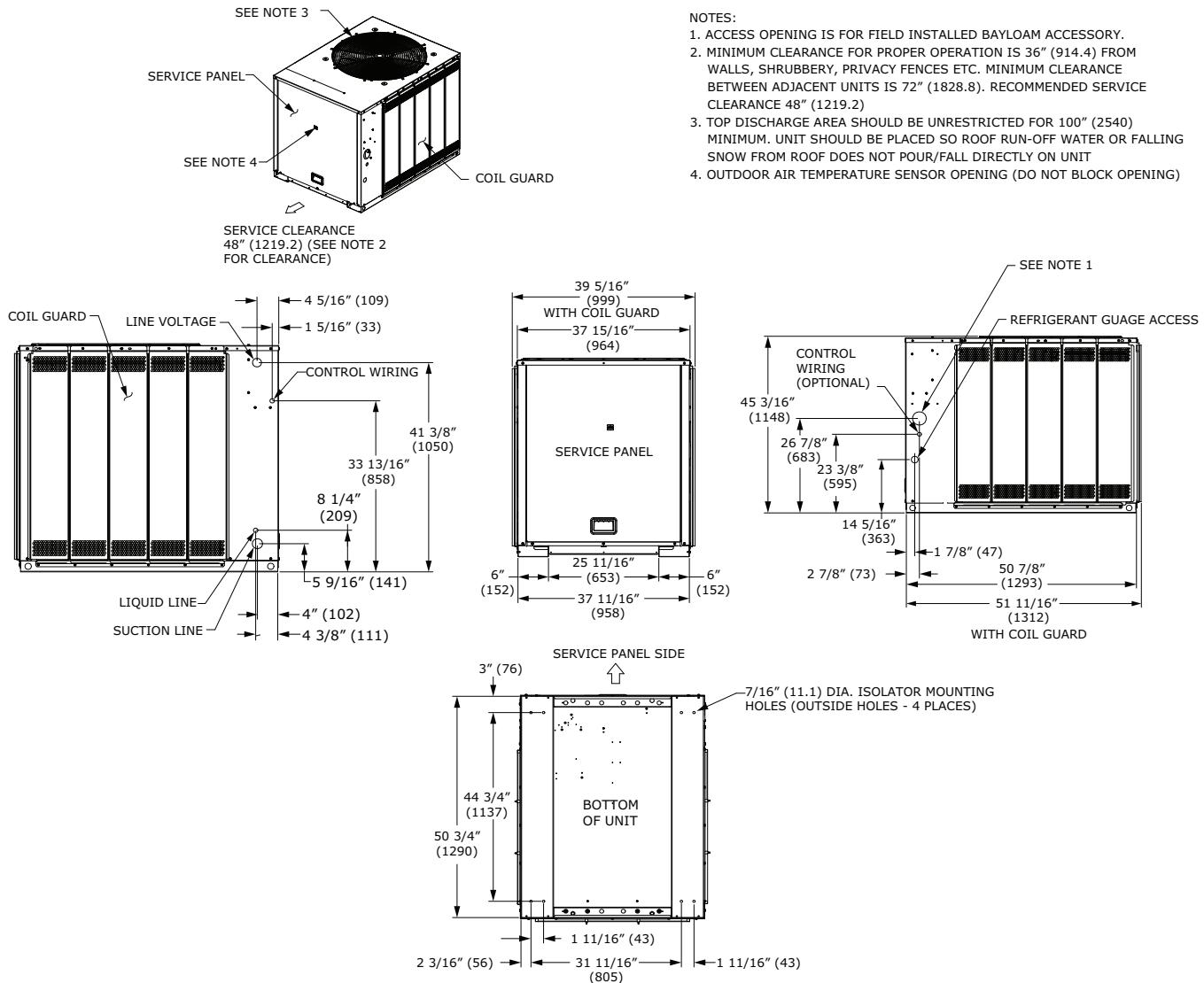


Figure 18. 10 ton heat pump, single compressor – in (mm)





Dimensional Data

Figure 19. 10 ton heat pump, dual compressor – in (mm)

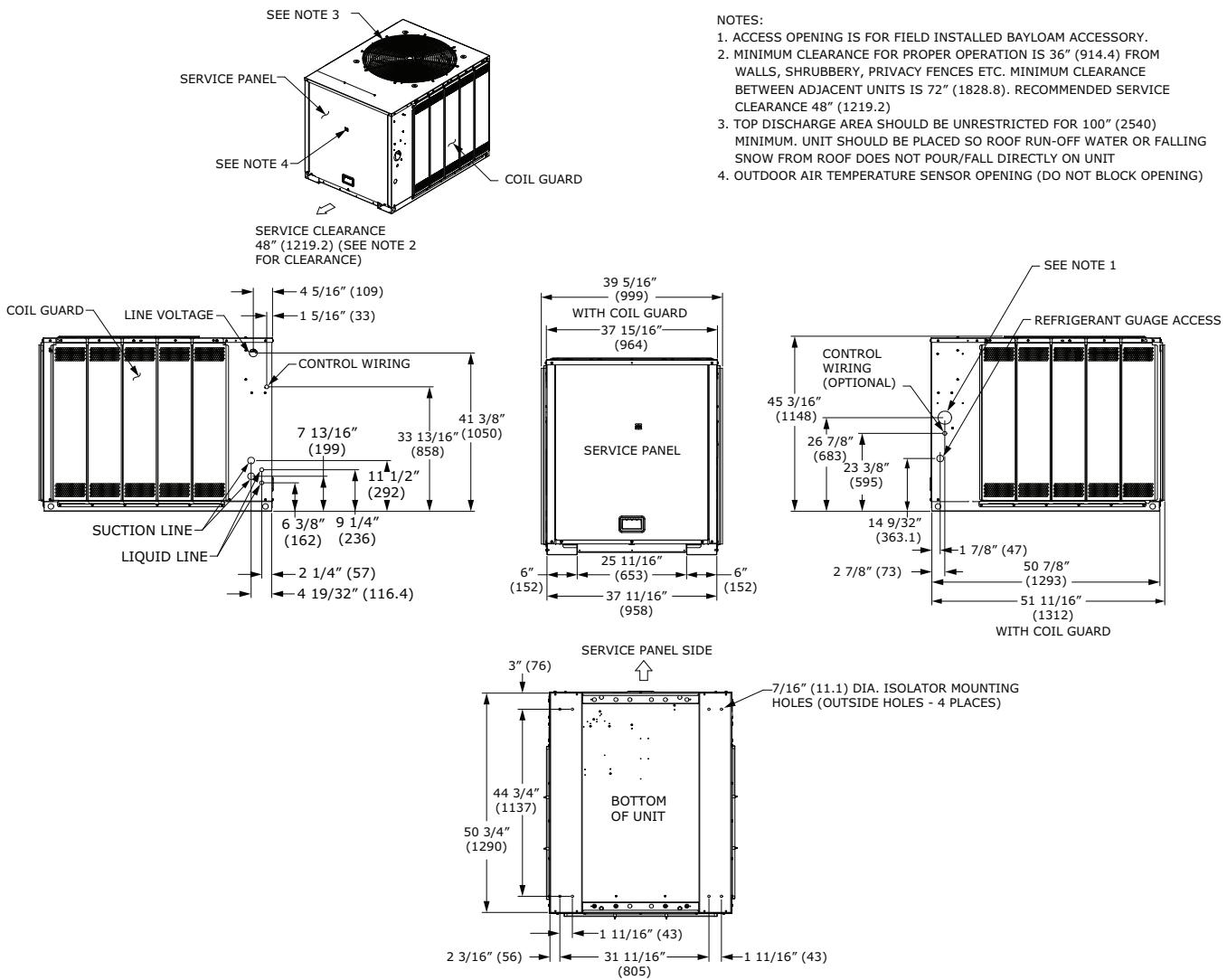
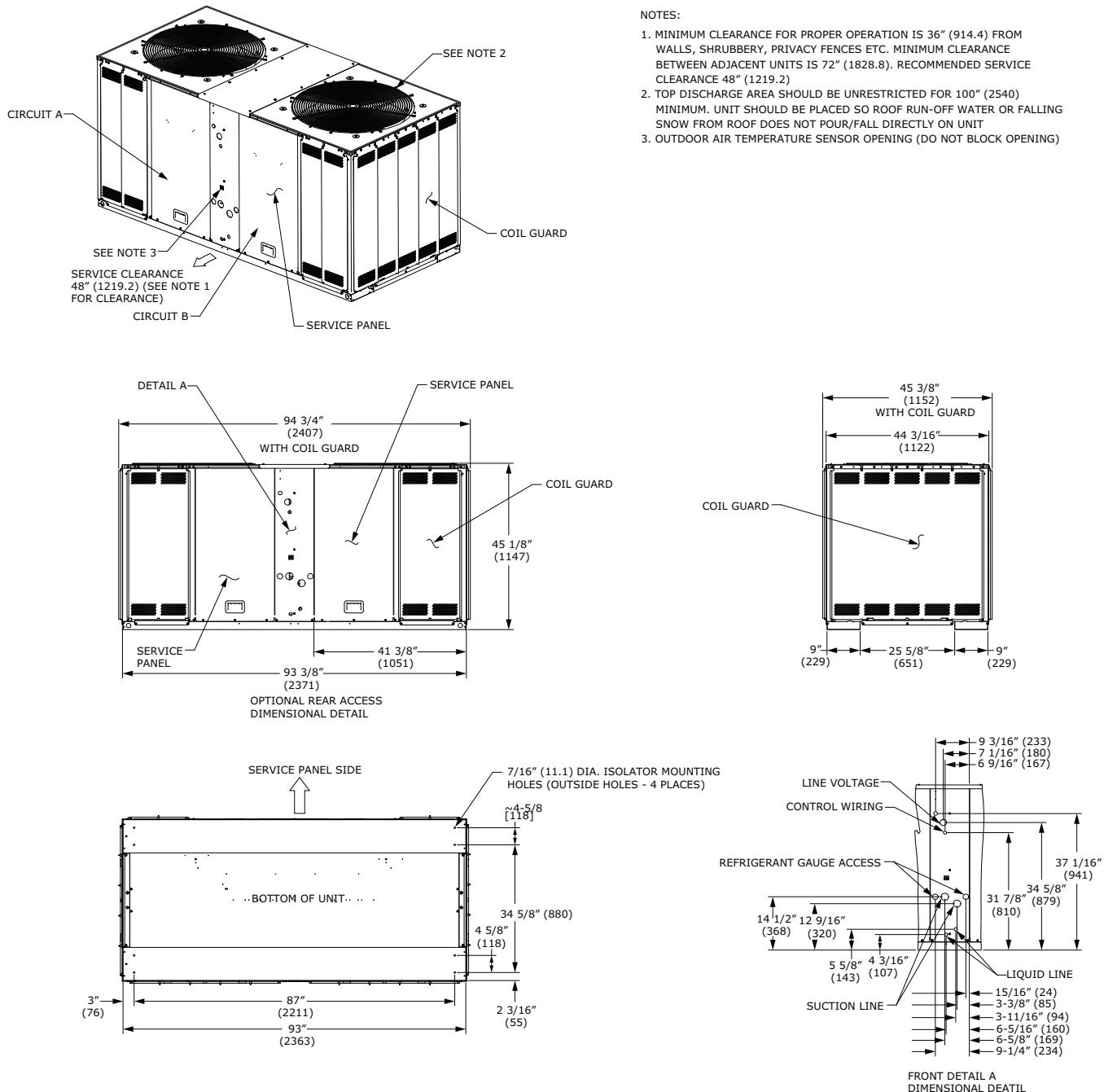


Figure 20. 15, 20 ton heat pump, dual compressor – in (mm)





Dimensional Data

Air Handler

Figure 21. 5 ton air handler, single circuit – in. (mm)

Note: Duct flange is a field-installed accessory.

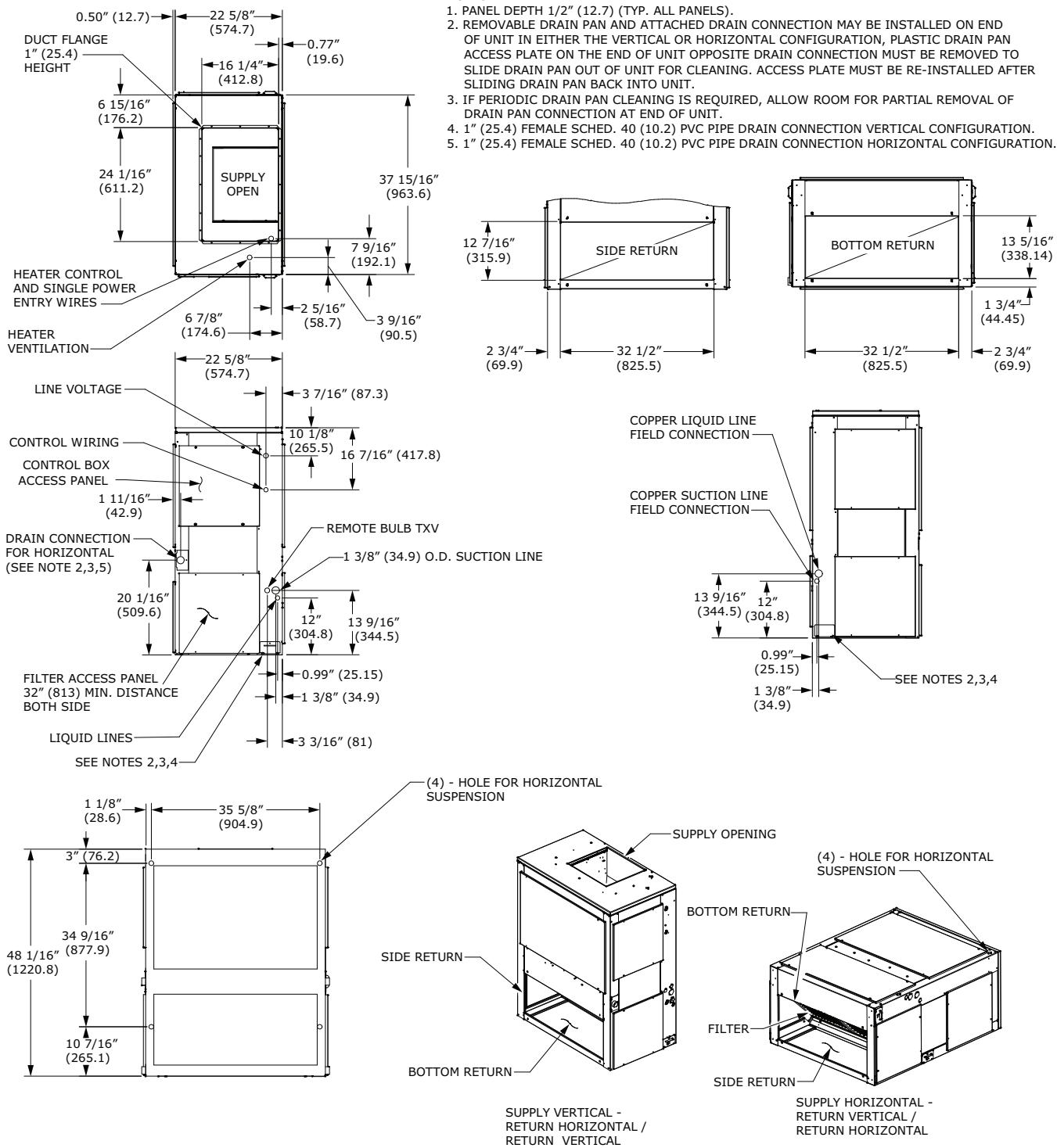
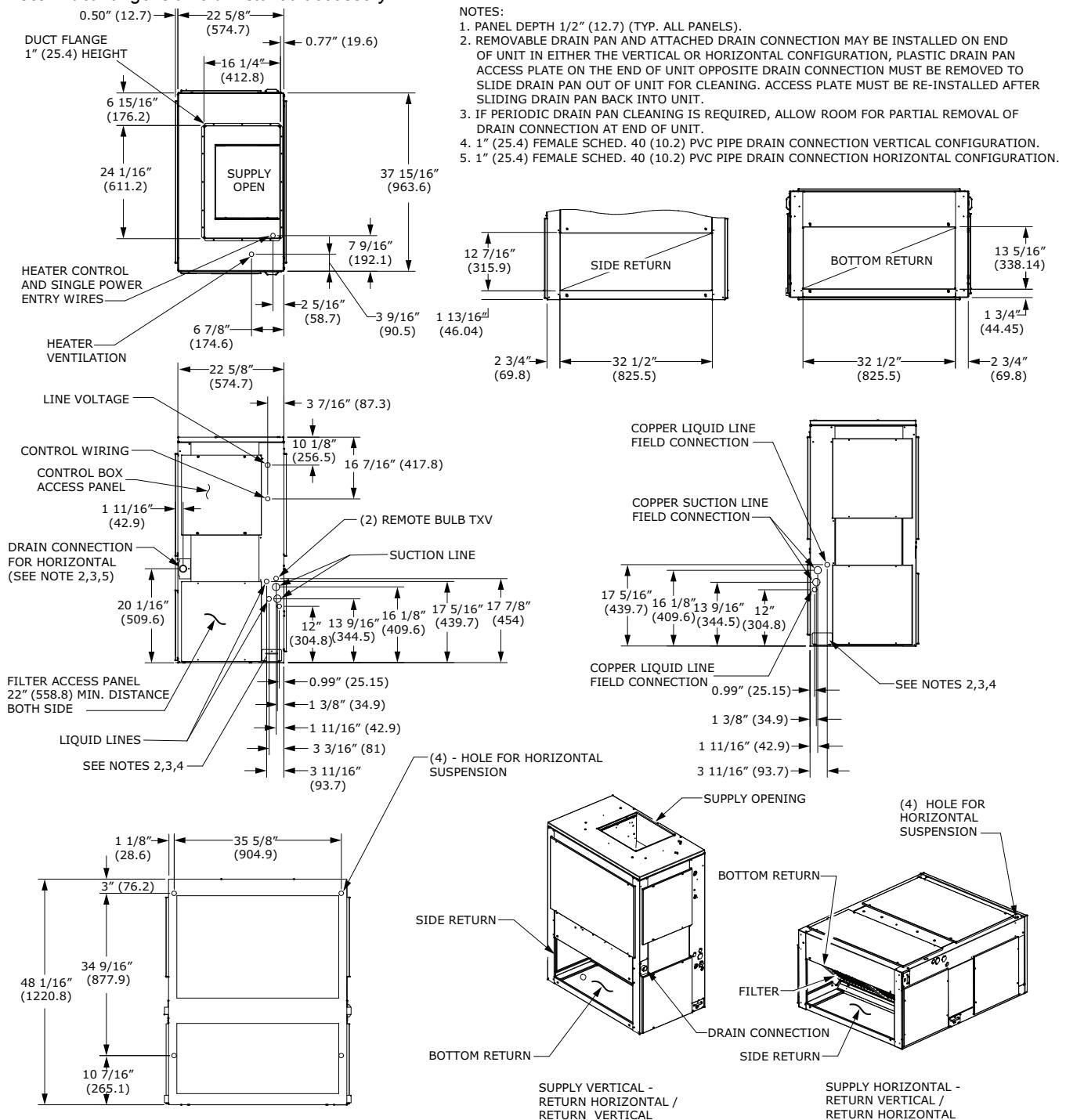


Figure 22. 5 ton air handler, dual circuit – in. (mm)

Note: Duct flange is a field-installed accessory.





Dimensional Data

Figure 23. 7.5 ton air handler, single circuit – in. (mm)

Note: Duct flange is a field-installed accessory.

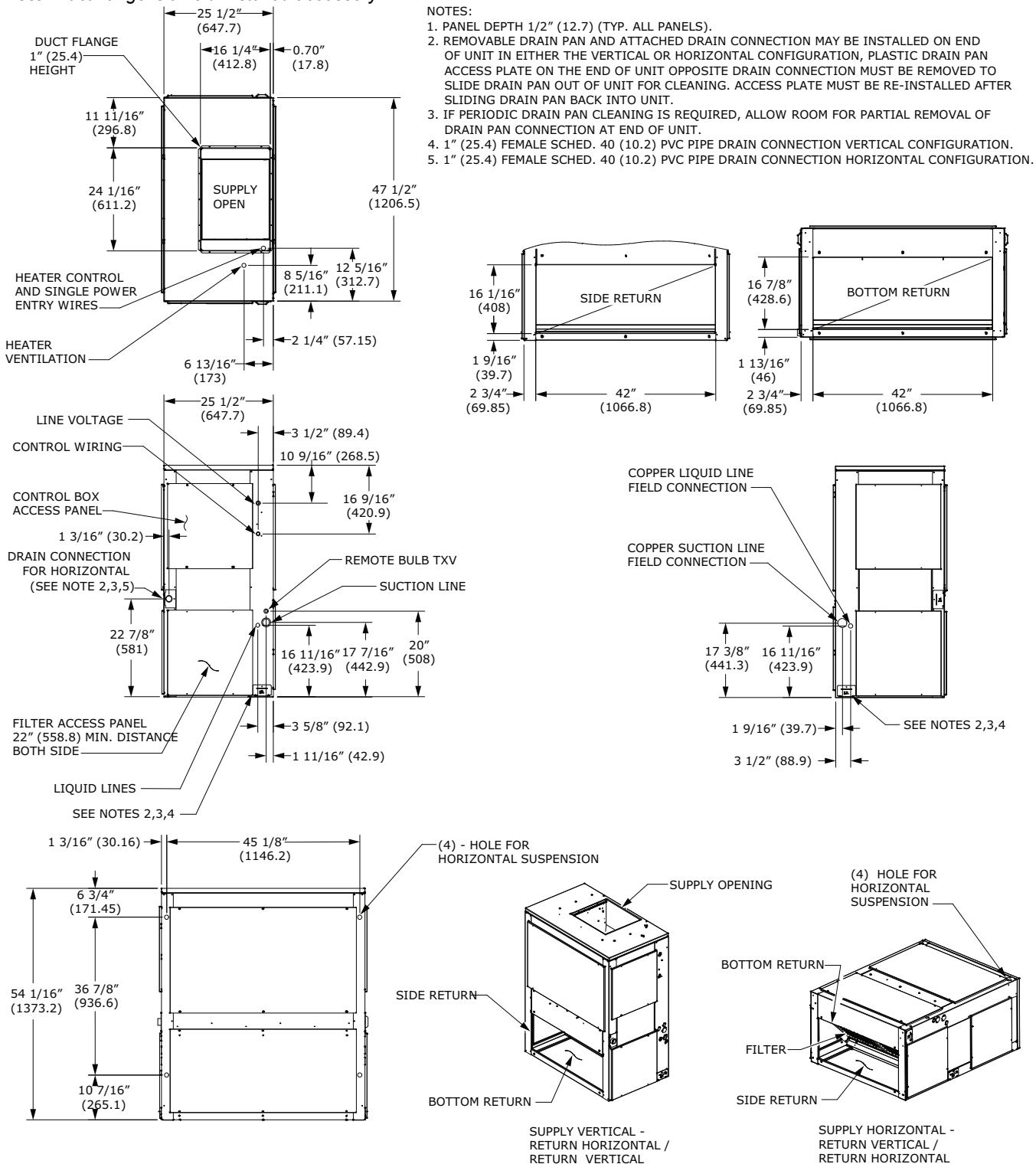
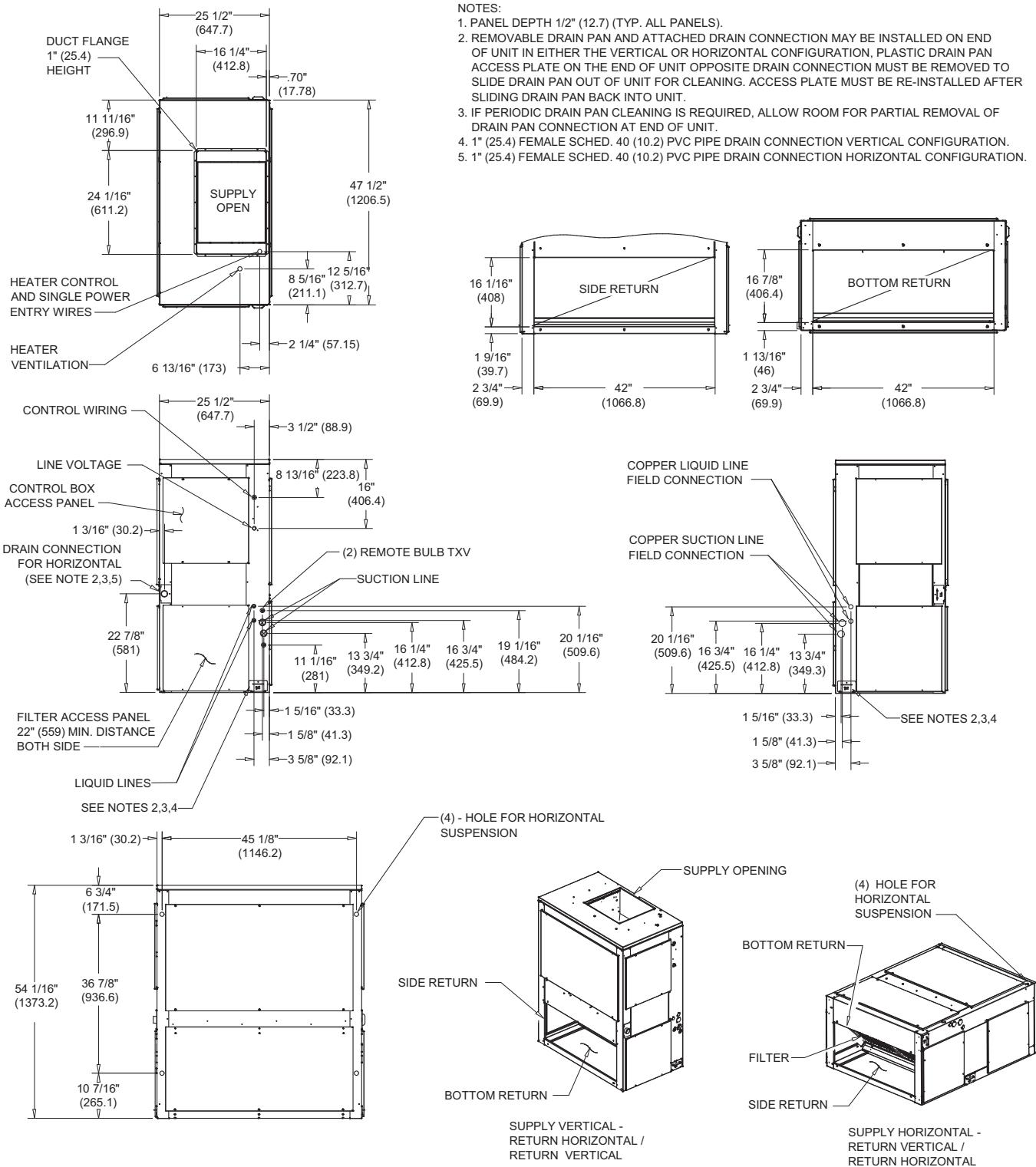


Figure 24. 6, 7.5 ton air handler, dual circuit – in. (mm)

Note: Duct flange is a field-installed accessory.





Dimensional Data

Figure 25. 10 ton air handler, single circuit – in. (mm)

Note: Duct flange is a field-installed accessory.

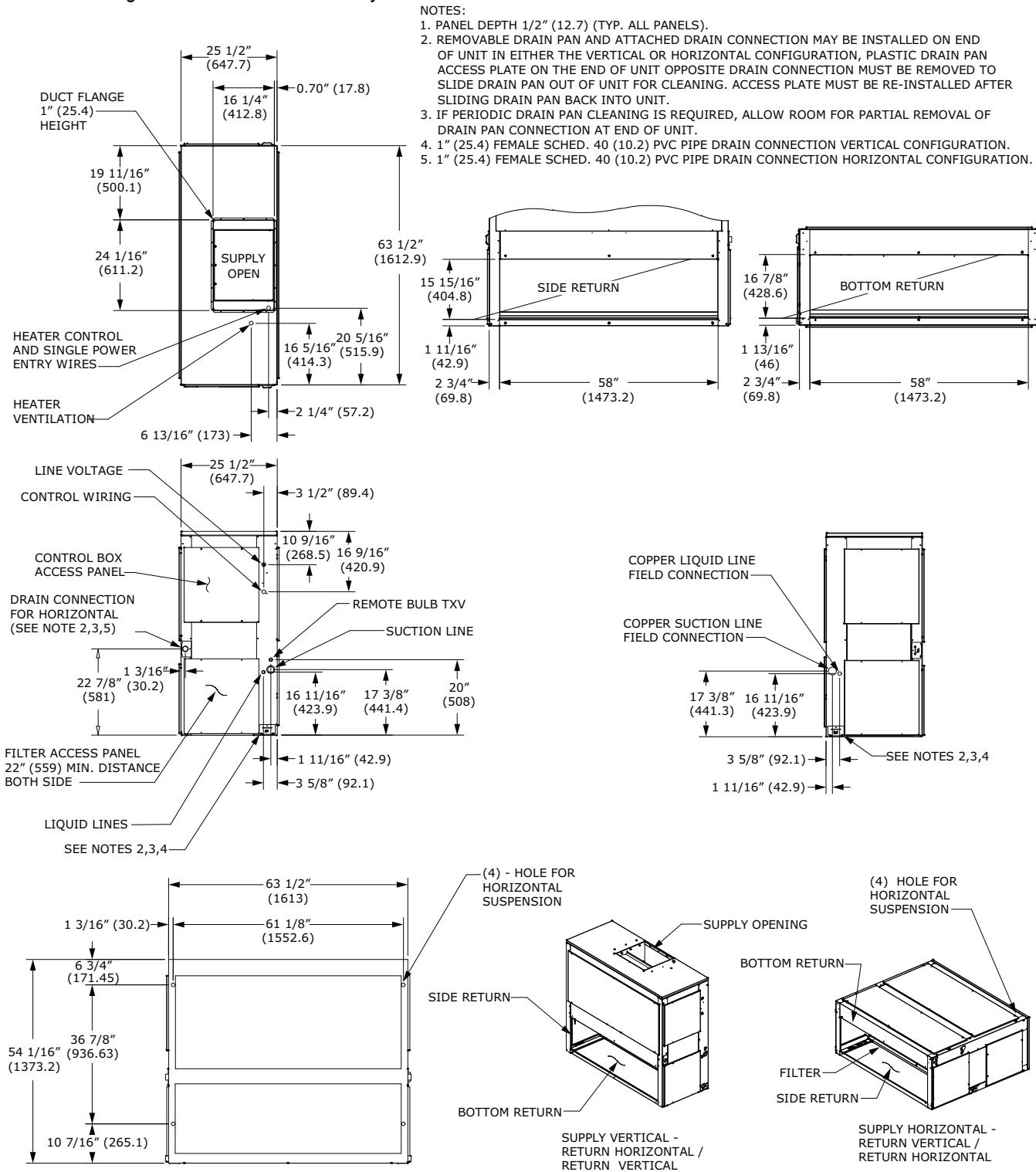
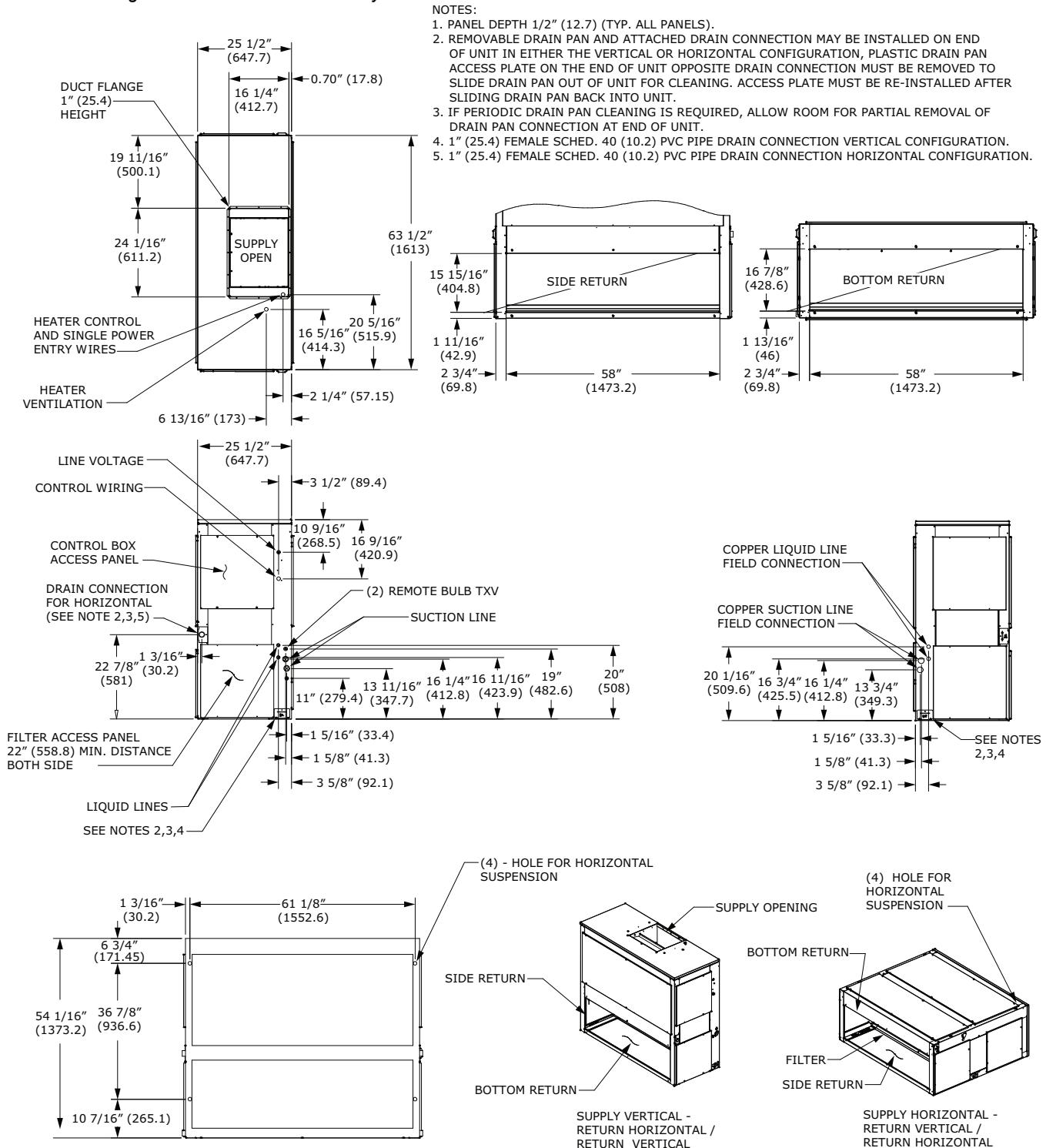


Figure 26. 10 ton air handler, dual circuit – in. (mm)

Note: Duct flange is a field-installed accessory.





Dimensional Data

Figure 27. 15 ton air handler, dual circuit – in. (mm)

Note: Duct flange is a field-installed accessory.

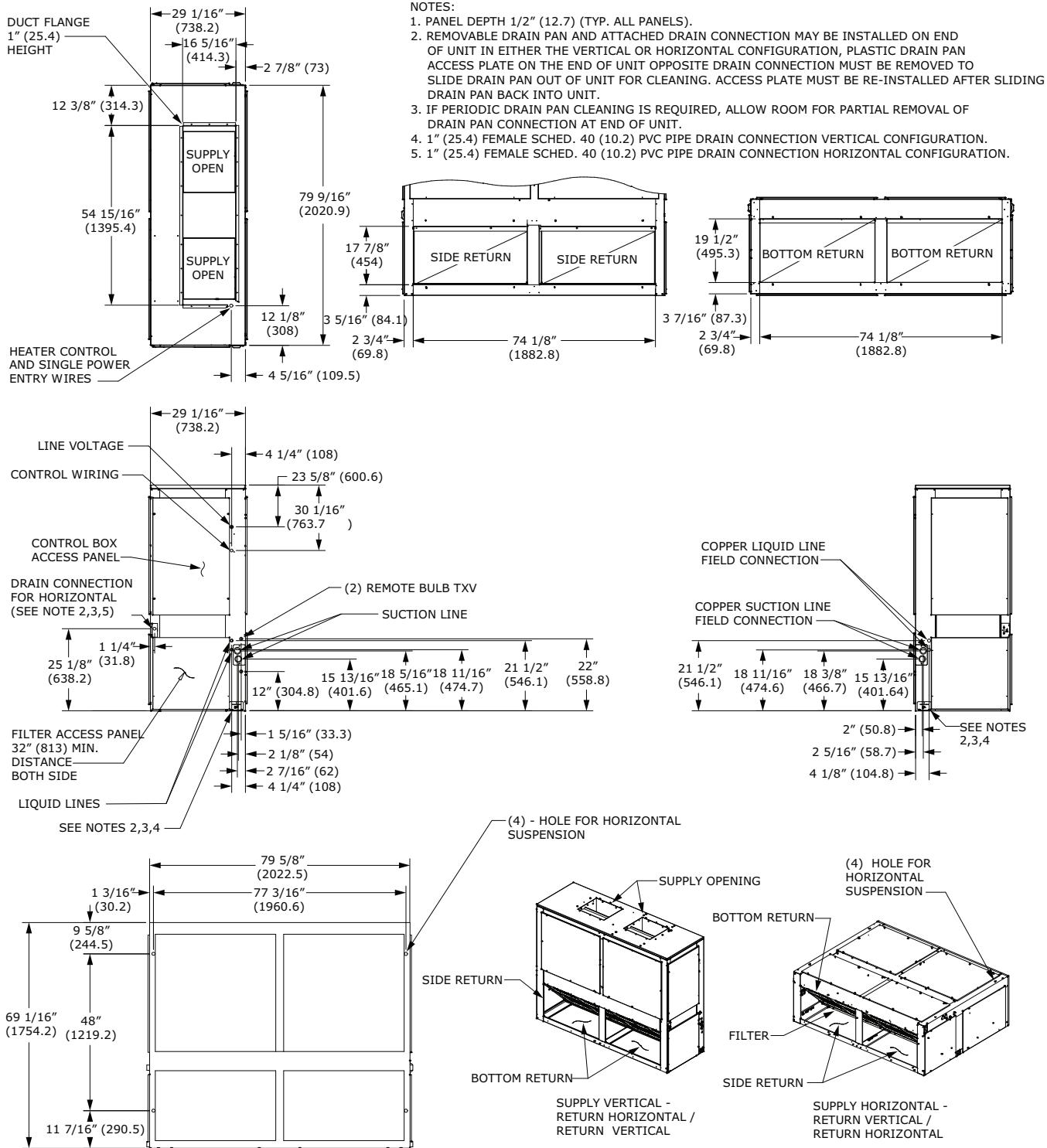
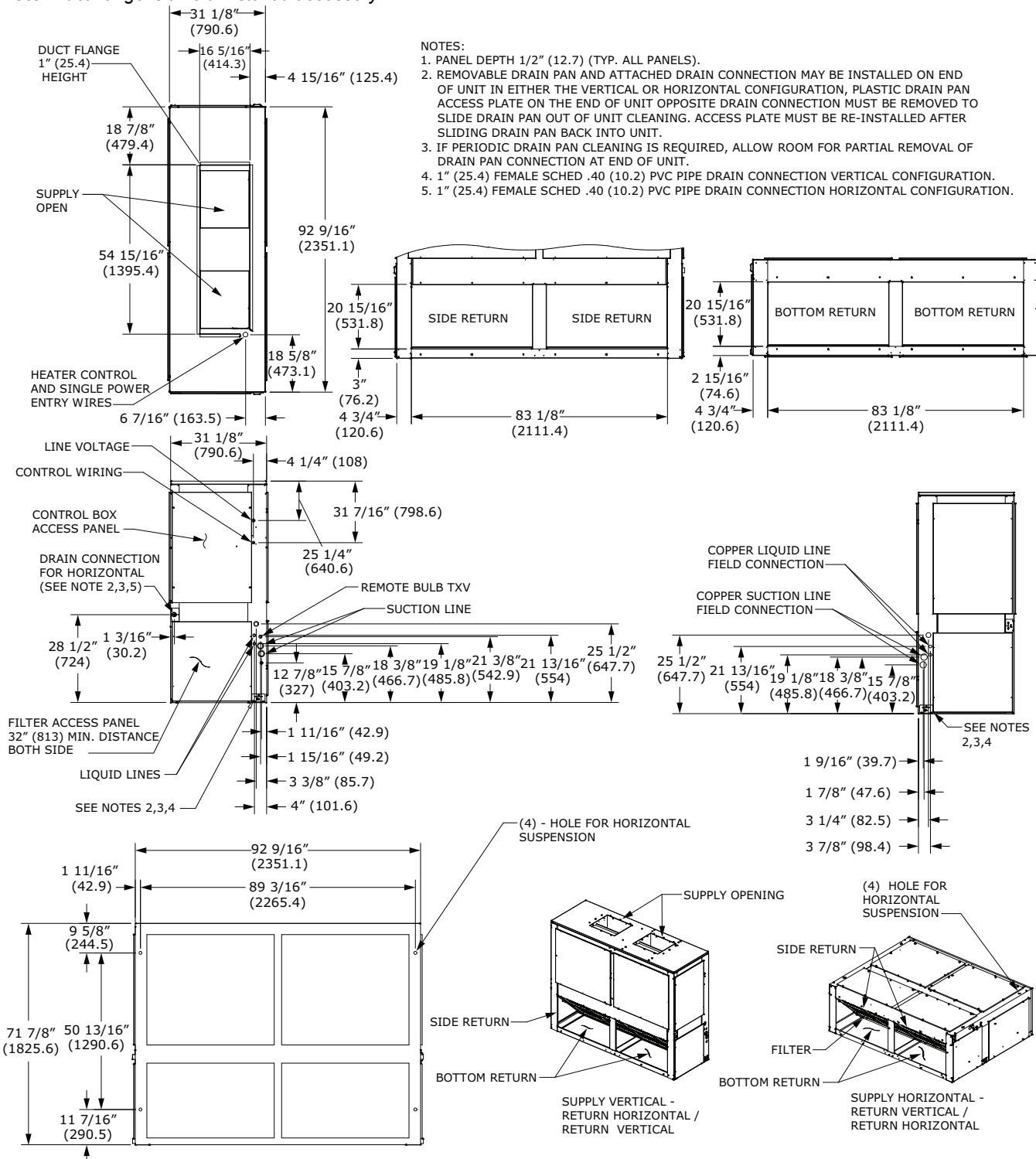


Figure 28. 20 ton air handler, dual circuit – in. (mm)

Note: Duct flange is a field-installed accessory.

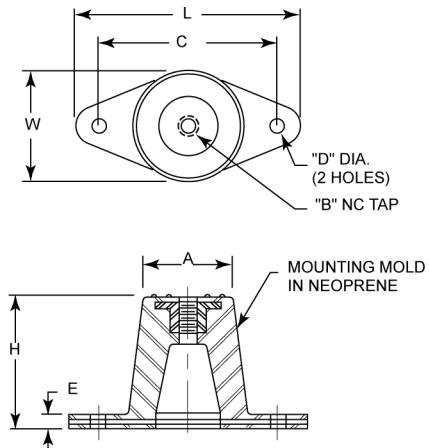




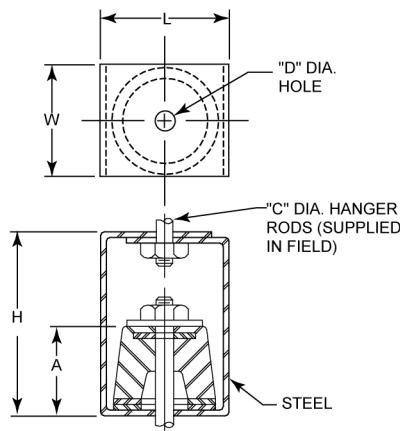
Dimensional Data

Accessories

Figure 29. Rubber isolator accessory dimensions



BAYISLT004, 005, 009, 010



BAYISLT012, 013, 014, 015, 016

Table 62. Rubber isolator accessory dimensions – in (mm)

Model No.	L	W	H	A	B	C	D	E
BAYISLT004	3-1/8 (79.375)	1-3/4 (44.45)	1-1/4 (31.75)	1-1/4 (31.75)	3/8 (9.525)	2-3/8 (60.325)	3/8 (9.525)	1/4 (6.35)
BAYISLT005	3-7/8 (98.425)	2-3/8 (60.325)	1-3/4 (44.45)	1-3/4 (44.45)	3/8 (9.525)	3 (76.2)	3/8 (9.525)	1/4 (6.35)
BAYISLT009	3-7/8 (98.425)	2-3/8 (60.325)	1-3/4 (44.45)	1-3/4 (44.45)	3/8 (9.525)	3 (76.2)	3/8 (9.525)	1/4 (6.35)
BAYISLT010	3-7/8 (98.425)	2-3/8 (60.325)	1-3/4 (44.45)	1-3/4 (44.45)	3/8 (9.525)	3 (76.2)	3/8 (9.525)	1/4 (6.35)
BAYISLT013	2-1/4 (57.15)	2 (50.8)	3 (76.2)	1-3/8 (34.925)	3/4 (19.05)	3/8 (9.525)	1/2 (12.7)	—
BAYISLT014	2-1/4 (57.15)	2 (50.8)	3 (76.2)	1-3/8 (34.925)	3/4 (19.05)	3/8 (9.525)	1/2 (12.7)	—
BAYISLT015	2-1/4 (57.15)	2 (50.8)	3 (76.2)	1-3/8 (34.925)	3/4 (19.05)	3/8 (9.525)	1/2 (12.7)	—
BAYISLT012	3 (76.2)	2-1/4 (57.15)	4-1/2 (114.3)	1-7/8 (47.625)	1/4 (6.35)	5/8 (15.875)	3/4 (19.05)	—
BAYISLT015(a)	3 (76.2)	2-1/4 (57.15)	4-1/2 (114.3)	1-7/8 (47.625)	1/4 (6.35)	5/8 (15.875)	3/4 (19.05)	—
BAYISLT016	3 (76.2)	2-1/4 (57.15)	4-1/2 (114.3)	1-7/8 (47.625)	1/4 (6.35)	5/8 (15.875)	3/4 (19.05)	—

Note: BAYISLT015 contains a quantity 2 of the 2-1/4 x 2 x 3 isolators and quantity of 3 of the 3 x 2-1/4 x 4-1/2 isolators.

Figure 30. Spring isolator accessory dimensions – in (mm)

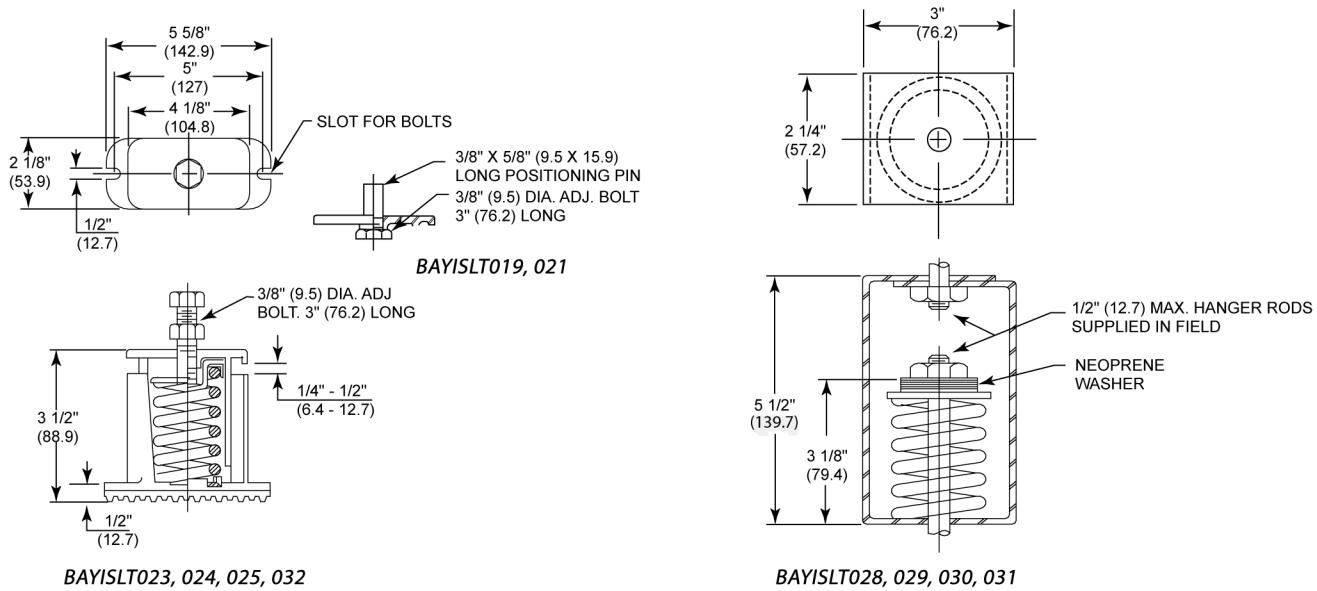
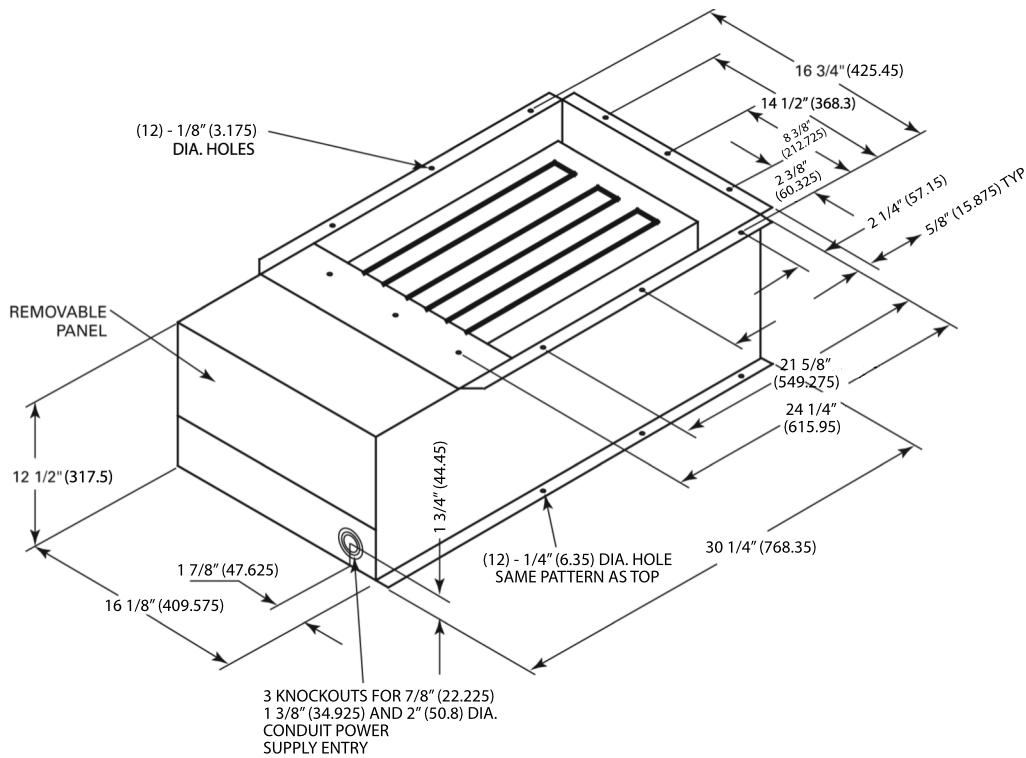


Figure 31. Electric heater accessory for 5-10 ton air handlers – in (mm)





Dimensional Data

Figure 32. Electric heater accessory for 12.5-20 ton air handlers – in (mm)

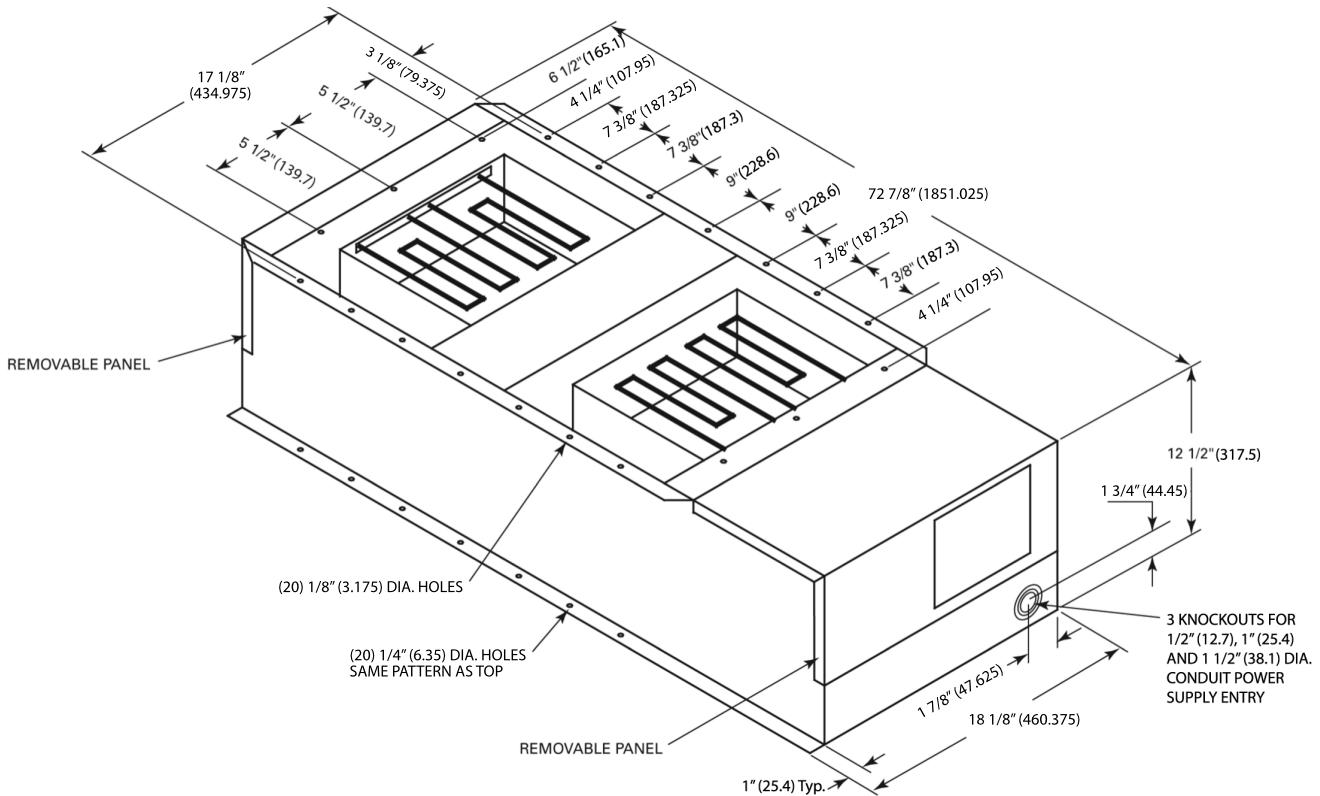
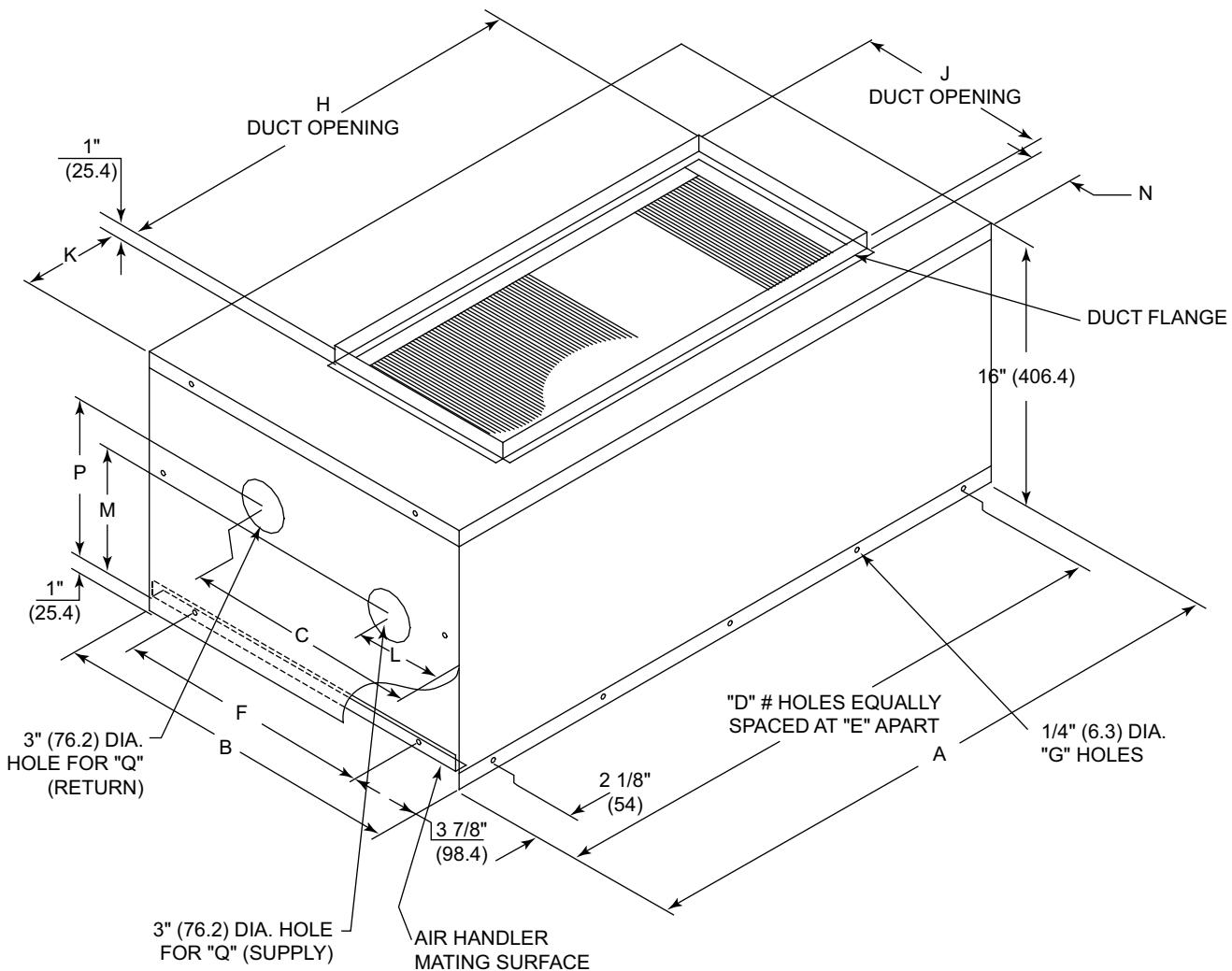


Figure 33. Hot water coil accessory – in (mm)


Note: Duct flange available as kit. See accessories chapter for details.

Table 63. Hot water coil accessory – in (mm)

Model No.	A	B	C	D	E	F	G	H
BAYWATR027	38.14 (969)	22.74 (576)	13.74 (349)	5 (127)	9 (229)	13.65 (347)	16 (406)	26 (660)
BAYWATR028	47.74 (1213)	25.74 (654)	15.95 (405)	5 (127)	10.84 (275)	17.17 (436)	16 (406)	30 (762)
BAYWATR029	63.84 (1621)	25.74 (654)	15.95 (405)	6 (152)	11.84 (301)	17.16 (436)	18 (457)	36 (914)
BAYWATR030	79.74 (2025)	29.18 (741)	14.36 (365)	8 (203)	10.85 (276)	19.67 (500)	22 (559)	51 (1295)
BAYWATR031	92.74 (2356)	31.24 (793)	16.48 (419)	8 (203)	10.85 (276)	19.67 (500)	22 (559)	64 (1626)
Model No.	J	K	L	M	N	P	Q	
BAYWATR027	12 (305)	6 (152)	4.94 (125)	7.79 (198)	2.88 (73)	10.24 (260)	2 NPT (51) NPTI	
BAYWATR028	18 (457)	8.88 (225)	8.45 (215)	10.27 (261)	2.88 (73)	7.77 (197)	2.5 NPTI (64) NPTI	
BAYWATR029	18 (457)	13.88 (352)	8.45 (215)	10.03 (255)	2.88 (73)	7.58 (192)	2.5 NPTI (64) NPTI	
BAYWATR030	18 (457)	14.25 (362)	6.86 (174)	9.91 (252)	1.88 (48)	7.41 (188)	2.5 NPTI (64) NPTI	



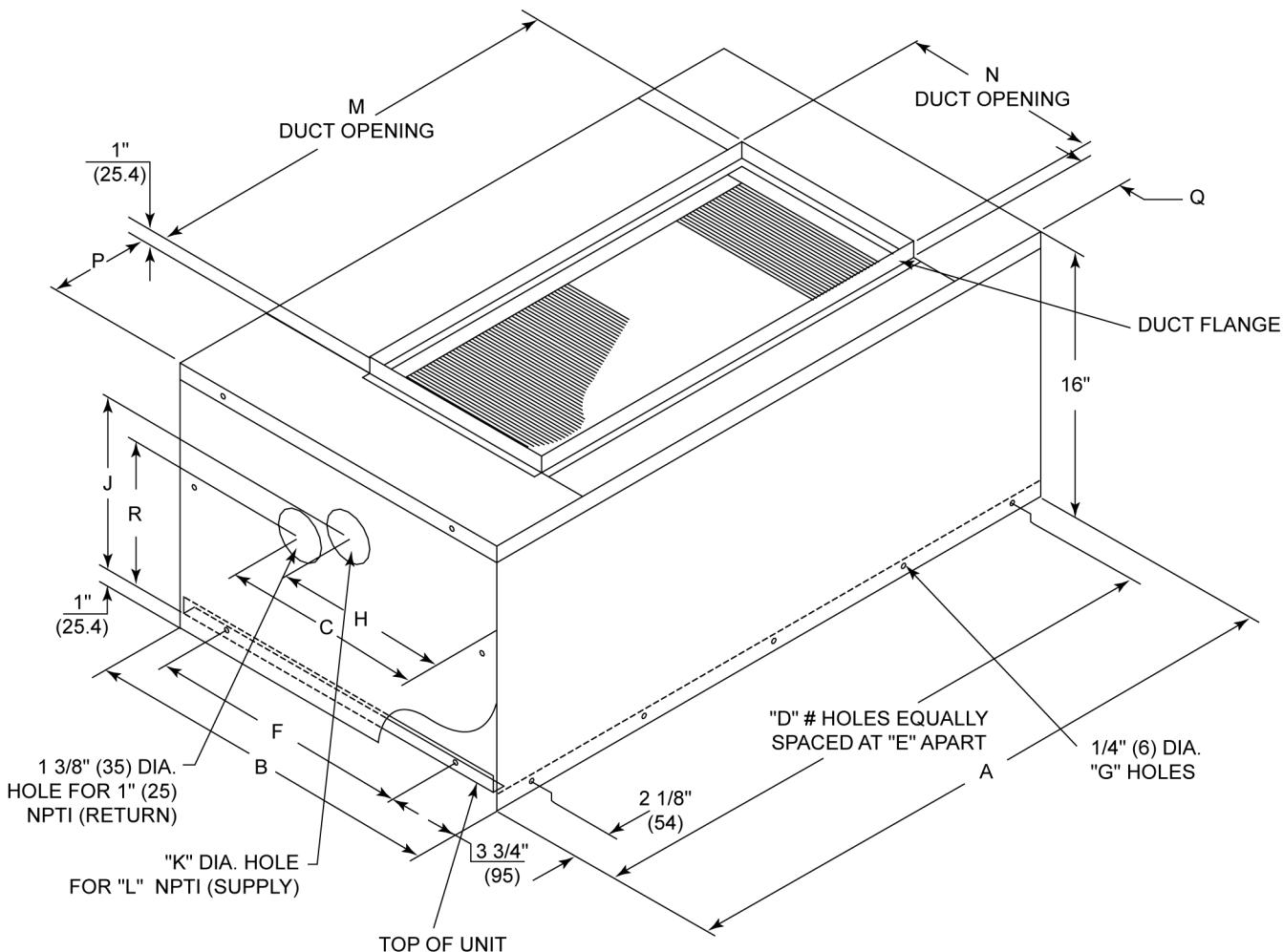
Dimensional Data

Table 63. Hot water coil accessory – in (mm) (continued)

Model No.	J	K	L	M	N	P	Q
BAYWATR031	18 (457)	14.25 (362)	8.98 (228)	9.88 (251)	3.75 (95)	7.38 (187)	2.5 NPTI (64) NPTI

Note: Hot Water Coil Dimensions - inches (millimeters)

Figure 34. Steam coil accessory – in (mm)



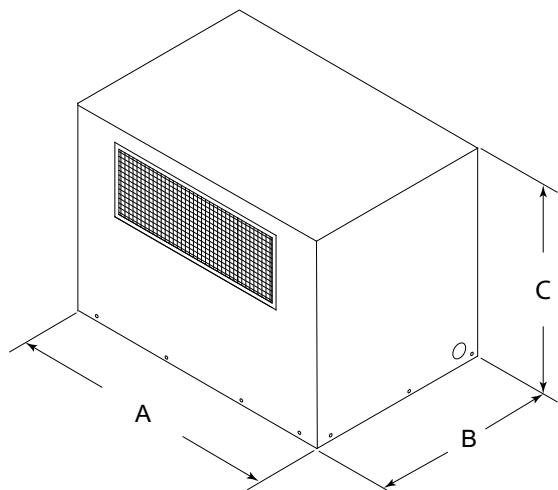
Note: Duct flange available as kit. See accessories chapter for details.

Table 64. Steam coil accessory – in (mm)

Model No.	A	B	C	D	E	F	G	H	J	K
BAYWATR022	38.14 (969)	22.74 (577)	14.32 (364)	5 (127)	9 (229)	13.67 (347)	16 (406)	10.88 (276)	11.17 (284)	2 (51)
BAYWATR023	47.74 (1212)	25.74 (654)	20.14 (511)	5 (127)	10.84 (275)	17.17 (436)	16 (406)	10.88 (276)	11.17 (284)	2 (51)
BAYWATR024	63.84 (1621)	25.74 (654)	20.14 (511)	6 (152)	11.87 (301)	17.16 (436)	18 (457)	13.70 (348)	10.57 (268)	2.5 (64)
BAYWATR025	79.74 (2025)	29.18 (741)	18.55 (471)	8 (203)	10.85 (275)	19.67 (500)	22 (559)	12.11 (308)	10.05 (255)	2.5 (64)
BAYWATR026	92.74 (2355)	31.24 (793)	20.67 (525)	8 (203)	10.85 (275)	19.67 (500)	22 (559)	14.23 (361)	10.01 (254)	2.5 (64)

Table 64. Steam coil accessory – in (mm) (continued)

Model No.	L	M	N	P	Q	R
BAYWATR022	1.5 (38)	26 (660)	12 (305)	6 (152)	2.87 (73)	9.95 (253)
BAYWATR023	2 (51)	30 (762)	18 (457)	8.87 (225)	2.87 (73)	9.95 (253)
BAYWATR024	2 (51)	36 (914)	18 (457)	13.87 (352)	2.87 (73)	9.13 (232)
BAYWATR025	2 (51)	51 (1295)	18 (457)	14.12 (359)	1.87 (48)	8.61 (219)
BAYWATR026	2 (51)	64 (1626)	18 (457)	14.12 (359)	3.75 (95)	8.58 (218)

Figure 35. Discharge plenum and grille accessory

Table 65. Discharge plenum and grille dimensions – no heat – in (mm)

Unit	Model No. ^(a)	A	B	C
TWE060	BAYPLNM015	37.94 (963.6)	21.94 (557.2)	28 (711.2)
TWE072, TWE090	BAYPLNM016	47.5 (1206.5)	24.99 (634.7)	28 (711.2)
TWE120	BAYPLNM017	63.5 (1612.9)	24.99 (634.7)	28 (711.2)
TWE180	BAYPLNM018 ^(b)	79.5 (2019.3)	27.63 (701.8)	22 (558.8)
TWE240	BAYPLNM019 ^(b)	92.5 (2349.5)	30.43 (772.9)	24 (609.6)

(a) When installed horizontally, plenum/water coil must be self-supported.

(b) For use with hydronic heat or no heat.



Dimensional Data

Figure 36. Discharge plenum and grille accessory

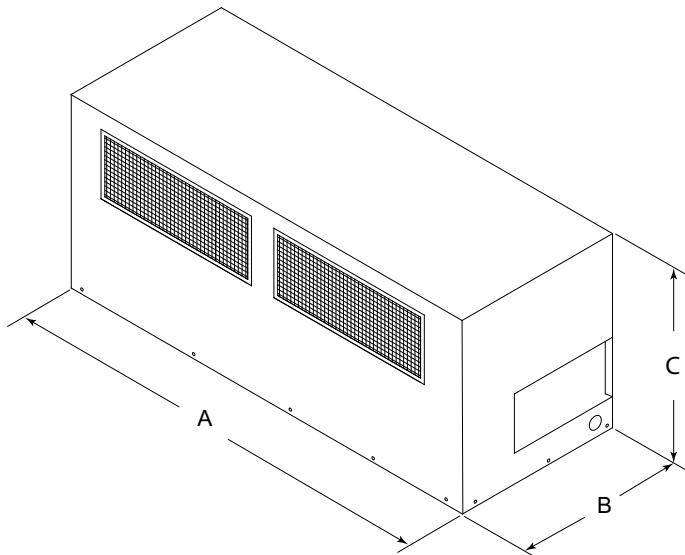


Table 66. Discharge plenum and grille dimensions (for use with electric heat) – in (mm)

Tons	Model No.	A	B	C
TWE060	BAYPLNM030	38.07 (967)	22.69 (576.3)	29.05 (738)
TWE072, TWE090	BAYPLNM031	47.86 (1216)	25.69 (652.5)	29.05 (738)
TWE120	BAYPLNM032	63.86 (1622)	25.69 (652.5)	29.05 (738)
TWE180	BAYPLNM033	80.14 (2036)	29.10 (739.1)	35.11 (892)
TWE240	BAYPLNM034	92.96 (2361)	31.10 (789.9)	35.05 (890)

Figure 37. Subbase accessory – in (mm)

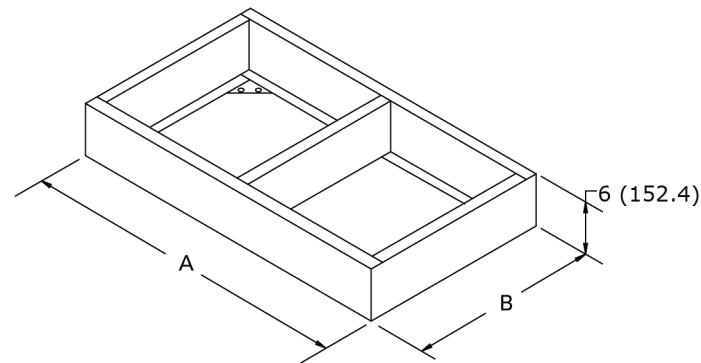


Table 67. Subbase dimensions – in (mm)

Tons	Model No.	A	B
TWE060	BAYBASE009	38 (965.2)	22.63 (574.8)
TWE072, TWE090	BAYBASE010	47.5 (1206.5)	25.51 (648.0)
TWE120	BAYBASE011	63.5 (1612.9)	25.52 (648.2)
TWE180	BAYBASE012	79.5 (2019.3)	29.04 (737.6)
TWE240	BAYBASE013	92.5 (2349.5)	31.14 (791.0)



Weights

Heat Pump Condenser

Table 68. TWA R-410A unit and corner weights — lbs (60 Hz)

Tons	Model No.	Shipping Max (lbs)	Net Max (lbs)	Corner Weights			
				1	2	3	4
6	TWA0724*A	360	323	95	95	66	67
	TWA0724*D	413	368	136	100	77	55
7.5	TWA0904*A	382	345	103	101	71	70
	TWA0904*D	466	421	152	114	89	66
10	TWA1204*A	495	450	119	131	95	105
	TWA1204*D	478	433	125	119	96	93
15	TWA1804*D	874	773	228	225	161	159
20	TWA2404*D	1003	902	269	268	183	182

Figure 38. TWA072, 090, 120

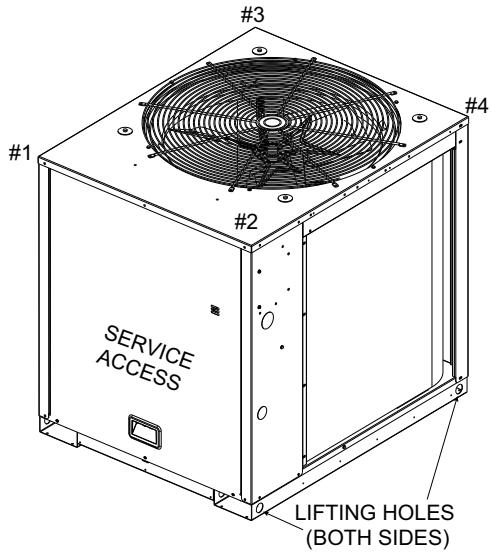
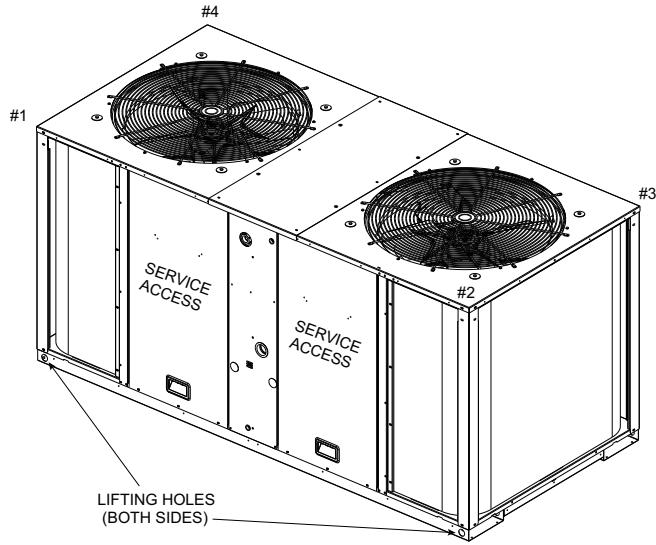


Figure 39. TWA180, 240



Weights

Air Handler

Table 69. Constant volume air handler (TWE) — unit and corner weights - (60 Hz)

Tons	Model Number	Shipping Max (lbs)	Net Max (lbs)	Corner Weights - Vertical				Corner Weights - Horizontal			
				1	2	3	4	1	2	3	4
5	TWE0604(3,4,W, 1)A TWE0604(3,4)B	285	232	55	71	51	55	54	67	50	61
7.5	TWE0904(1, K), 1A/B	385	323	67	99	75	82	56	92	87	88
10	TWE1204(1, K)A/B	441	393	77	121	110	85	79	118	77	119

Table 70. SZAV and 2-Speed VFD air handler (TWE) — unit and corner weights - (60 Hz)

Tons	Model Number	Shipping Max (lbs)	Net Max (lbs)	Corner Weights - Vertical				Corner Weights - Horizontal			
				1	2	3	4	1	2	3	4
6	TWE0724*B	398	336	70	102	78	86	59	95	90	92
7.5	TWE0904*A/B	398	336	70	102	78	86	59	95	90	92
10	TWE1204*A/B	454	406	80	124	113	89	82	121	80	123
15	TWE1804*B	765	688	170	195	184	139	199	166	148	175
20	TWE2404*B	925	831	261	171	164	235	259	184	149	239

Figure 40. Vertical — TWE060, 072, 090, 120

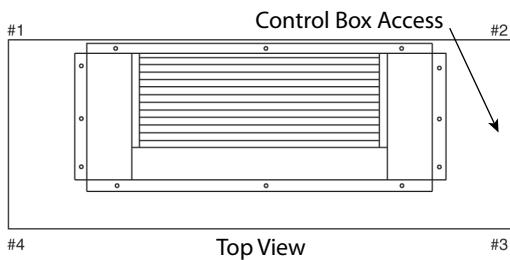


Figure 41. Vertical — TWE180, 240

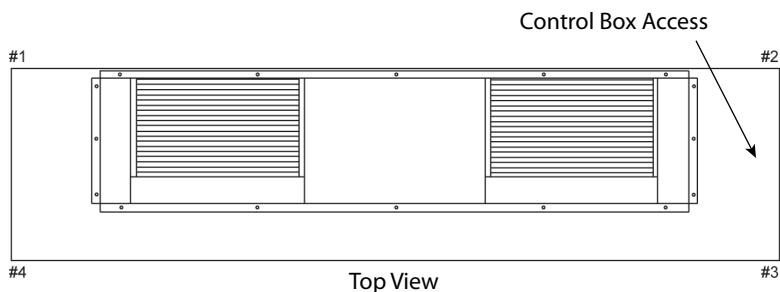


Figure 42. Horizontal — TWE060, 072, 090, 120

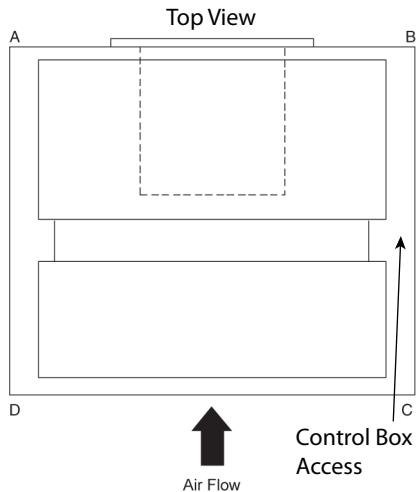
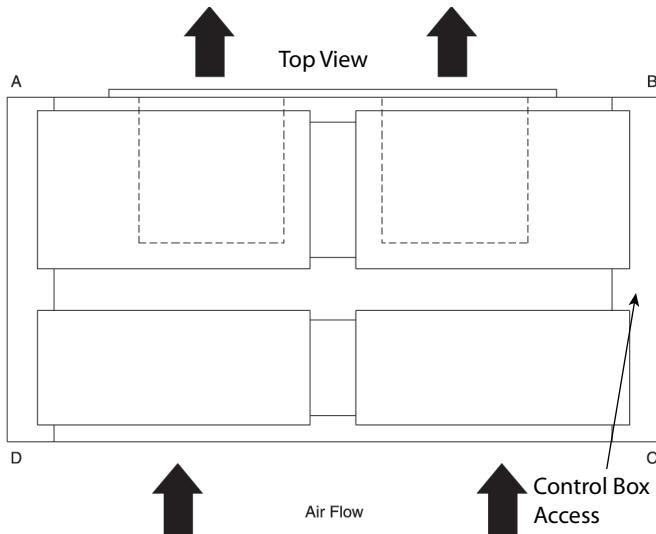


Figure 43. Horizontal — TWE180, 240





Weights

Accessories

Table 71. Accessory weights (net lbs.)

Unit Used w/ Tons	Hot Water Coil	Steam Coil	Discharge Plenum and Grille with Hydronic Heat	Discharge Plenum and Grille without Heat	Discharge Plenum and Grille with Electric Heat	Return Air Grille	Electric Heat Min/ Max	Subbase	Oversized Motor	RIS Isolator Floor Mount
6	116	131	78	73	160	5	27/45	19.4	48	2
7.5	116	131	78	73	160	5	27/45	19.4	48	2
10	165	148	97	92	195	7	27/45	23.5	50	2
15	211	234	—	230	235	10	79/100	28.4	80	2
20	242	261	—	145	265	12	79/100	31.7	88	2
RIS Isolator Suspended Mount	Steel Spring Isolator Floor Mount	Steel Spring Isolator Suspended Mount	Hail Guard	Control Transformer	Sensors	Expansion Module	Low Ambient	Service Valve		
6	12	6	21	4	1	13	13	5		
6	12	6	21	4	1	13	13	5		
7	12	6	28	4	1	13	13	5		
7	12	6	55	4	1	2	2	5		
9	12	6	55	4	1	2	2	5		



Mechanical Specifications

Condensing Units

Standard Features

General

- Weatherproofed steel mounting/lifting rails
- Hermetic scroll compressors
- Plate fin condenser coils
- Fans and motors
- Standard operating range 50-125°F (min. 0°F with low ambient accessory)
- Nitrogen holding charge
- Certified and rated in accordance with AHRI and DOE standards
- Certified to UL 60335-2-40
- Capacities and efficiencies for split systems are rated within the scope of the Air-Conditioning, Heating, & Refrigeration Institute (AHRI) certification program and display the AHRI Standard 340-360 (I-P) mark. This standard applies to units between 65,000 and 250,000 btu/hr.

Casing

- Zinc coated, heavy gauge, galvanized steel
- Weather resistant baked enamel finish
- Meets ASTM B117, 672 hour salt spray test
- Removable single side maintenance access panels
- Lifting handles in maintenance access panels
- Unit base provisions for forklift and/or crane lifting

Refrigeration System - Single Compressor (TWA072**A, TWA090**A, TWA120**A)

- Single refrigeration circuit with integral subcooling circuit
- Single direct drive hermetic scroll compressor
- Suction gas-cooled motor w/ ± 10% voltage utilization range of unit nameplate voltage
- Reversing valve
- Crankcase heater
- Internal temperature and current sensitive motor overloads
- No compressor suction and/or discharge valves (reduced vibration/sound)
- Factory installed liquid line filter drier
- Phase loss/reverse rotation monitor
- External high pressure cutout device
- External low pressure cutout device
- Evaporator defrost control
- Loss of charge protection (discharge temperature limit)

Refrigeration System - Dual Compressor (TWA072**D, TWA090**D, TWA120**D, TWA180**D, TWA240**D)

- Two (2) separate and independent refrigerant circuits
- Each refrigeration circuit equipped with integral subcooling circuit
- Two (2) direct drive hermetic scroll compressor
- Suction gas-cooled motors w/ ± 10% voltage utilization range of unit nameplate voltage
- Reversing valves
- Crankcase Heaters
- Internal temperature and current sensitive motor overloads
- Factory installed liquid line filter driers
- Phase loss/reverse rotation monitor
- No compressor suction and/or discharge valves (reduced vibration/sound)



Mechanical Specifications

- External high pressure cutout devices
- External low pressure cutout devices
- Evaporator defrost control
- Loss of charge protection (discharge temperature limits)

Condenser Coil (Fin and Tube)

- 3/8" internally enhanced copper tube
- Mechanically bonded to lanced aluminum plate fins
- Factory pressure and leak tested to 660 psig
- Perforated steel hail guards available (factory installed option or field installed accessory)

Condenser Fan

- 26" or 28" propeller fan(s)
- Direct drive
- Statically and dynamically balanced

Condenser Motor(s)

- Permanently lubricated totally enclosed or open construction
- Built-in current and thermal overloads
- Ball or sleeve bearing type

Controls

- Centralized microprocessor
- Indoor and outdoor temperature sensors drive algorithms, making decisions for all heating, cooling, and ventilation
- Integrated anti-short cycle timer
- Integrated time delay between compressors
- Completely internally wired
- Colored and keyed connectors and colored wires
- Contactor pressure lugs or terminal block
- Unit external mounting location for disconnect device
- Single point power entry

Coil Guards

- Condenser coil protection from hail, vandals, etc.
- Perforated, painted galvanized steel
- Factory or field installed

Factory Installed Options

Black Epoxy Coated Condenser Coil (Fin and Tube)

- Thermoset vinyl coating
- Bonded to aluminum fin stock (prior to fin-stamping process)
- Economical protectant in mildly corrosive environments

BACnet Communication Options

- BACnet MS/TP -BACnet IP
- Allows unit communication with Trane or generic BACnet building automation controls

Advanced Diagnostics and LonTalk Communication Interface

- Factory or field installed
- Allows unit communication as a Tracer Lon® device
- Allows unit communication with generic LonTalk® Network building automation controls

Field Installed Options

Low Ambient (Fan ON/OFF)

- Provides unit cooling operation to outdoor ambient of 0°F
- Low cost solution
- Discharge pressure controls condenser fan operation

Service Valves

- Liquid line service valve (with gauge port)
- Suction line service valve (with gauge port)

Vibration Isolators

- Neoprene-in-shear or spring flex choice
- Reduce vibration transmission to building structures, equipment, and adjacent spaces
- Reduce noise transmission to building structures, equipment, and adjacent spaces

Zone Sensor

- Interfaces with microprocessor units
- Manual or automatic programmable
- System malfunction lights
- Remote sensor options

Thermostat

- 1H/1C available
- 2H/1C available
- Manual or automatic changeover available
- Programmable and non-programmable solutions available

LonTalk Communication Interface

- Factory or field installed
- Allows unit communication as a Tracer Lon® device
- Allows unit communication with generic LonTalk® Network building automation controls

Air Handlers

Standard Features

General

- Completely factory assembled
- Convertible for horizontal or vertical configuration
- Convertible for cooling only or heat pump application
- Convertible for left or right external connections (refrigerant and/or electrical)
- Convertible for front or bottom air return
- Nitrogen holding charge
- Certified to UL 1995 for indoor blower coil units

Casing

- Zinc coated, heavy gauge, galvanized steel
- Weather resistant baked enamel finish
- Access panels with captive screws
- Completely insulated with foil faced, cleanable, fire retardant, permanent, odorless glass fiber material
- Captured or sealed insulation edges
- Electrical connection bushings or plugs
- Refrigerant connection bushings or plugs
- Withstand elevated internal static pressure



Mechanical Specifications

Refrigeration System

- Single or dual circuit
- Distributor(s)
- Thermal expansion valves (TXVs)

Evaporator Coil

- 3/8" internally enhanced copper tube mechanically bonded to lanced aluminum plate fins
- Factory pressure and leak tested to 449 psig.
- Draw-through airflow
- Dual circuits are interlaced/intertwined
- Double sloped, removable, cleanable, composite drain pan
- Four drain pan positions

Indoor Fan

- Double inlet, double width, forward curved, centrifugal type fan
- Dual fans on 15 – 20 ton air handlers
- Adjustable belt drive
- Permanently lubricated bearings

Indoor Motor

- Adjustable motor sheaves (constant volume units)
- Fixed motor sheaves (SZVAV and 2-Speed VFD)
- Thermal overload protection
- Permanently lubricated bearings
- Meet energy policy of 1992 (EPACT)
- Optional oversized motors for high static applications

Controls

- Completely internally wired
- Colored and keyed connectors, colored wires
- Magnetic indoor fan contactor
- Detachable low voltage connectors
- Single point power entry
- Evaporator defrost control

Filters

- Access from side coil panels
- Filters slide on rack
- One inch (1"), throwaway filters on 5 - 10 ton units
- Filter rack convertible to two inch (2") capability on 5 - 10 ton units
- Two inch (2"), throwaway filters on 15 – 20 ton units

Factory Installed Options

Constant Volume Airflow

Factory installed high static motor available

2-Speed VFD Control (Pairing with Legacy Electromechanical Condensers)

- 2-Speed airflow
- Variable Frequency Drive (VFD)
- Motor soft start — avoids start up belt noise and increases belt life
- Programmable keypad accessible outside of airstream
- VFD rated motor
- Factory installed high static motor available

Single Zone Variable Air Volume / 2-Speed Airflow

- Variable Frequency Drive (VFD)
- Motor soft start — avoids start up belt noise and increases belt life
- Programmable VFD keypad accessible outside of airstream
- Airflow adjustment via display/keypad on Symbio™ 700 controller in condenser
- Discharge air sensor
- Symbio 700 Options Module
- VFD rated motor
- Factory installed oversized motor available

Field Installed Options

Electric Heaters

- Heavy duty nickel chromium elements
- Agency approved
- Installs directly on fan discharge
- One or two stage control (dependent upon capacity)
- Single point power entry
- Terminal strip connections
- 460V Heaters
 - Internally wye connected
 - Automatic line break high limit controls with secondary single action disc limits
- 230V Heaters
 - Internally delta connected
 - Automatic reset of high limit controls through pilot duty with secondary backup fuse links

Hydronic Heat Coils

- One row steam
- Two row hot water
- Installs directly on fan discharge
- Heavy gauge sheet metal casing matches air handler
- Convertible for horizontal or vertical configurations

Discharge Plenums and Grilles

- Vertical, free discharge applications
- Heavy gauge sheet metal casing matches air handler
- Satin-finished, 4-way adjustable louver grilles

Return Air Grilles

- Vertical, free discharge applications
- Satin-finished, non-adjustable louver grilles
- Replaces front lower access panel

Mounting Sub-Base

- Vertical floor mount configuration requirement
- Heavy gauge sheet metal casing matches air handler
- Provides additional clearance for condensate drain trapping
- Required when isolators are used

Vibration Isolators

- Neoprene-in-shear or spring flex choice
- Floor or suspended applications
- Reduce vibration transmission to building structures, equipment, and adjacent spaces
- Reduce noise transmission to building structures, equipment, and adjacent spaces



Mechanical Specifications

Oversize Motors

- High static applications
- Motor, sheaves, belt included

Filters

- 2 inch, MERV 13 high efficiency filters



Notes



The AHRI Certified mark indicates Trane U.S. Inc. participation in the AHRI Certification program. For verification of individual certified products, go to ahridirectory.org.

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