

VKPC 88843/88850/88855

Technical Bulletin - October 2011





MERCEDES



Fitting recommendations



OE #: 611 200 11 01 611 200 12 01

646 200 03 01

CAR MAKER	MODEL	MAIN ENGINE
MERCEDES	C-Class CLK E-Class M-Class	C 200/220/270 CDI CLK 270 CDI E 220/220/270 CDI ML 270 CDI

For detailed applications, please refer to the latest SKF catalogue.

In line with the OE water pump design, a thread has to be cut into the water pump body, in order to fix the VKM 31041 accessory idler.

You can carry out this operation either on a workbench, or directly on the car for the following water pumps:











1) Tighten the accessory idler bolt into the bore. It is not necessary to use a new bolt to carry out this step.



2) Clean the thread with an air line.



3) Install the new VKM 31041 idler and tighten to the vehicle manufacturers recommended torque setting.

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