

EIGHTH REFUELING OUTAGE INSERVICE INSPECTION SUMMARY REPORT

DAVIS-BESSE NUCLEAR POWER STATION
UNIT 1



DAVIS-BESSE NUCLEAR POWER STATION

ISI SUMMARY REPORT

REFUELING OUTAGE NO.: 8RFO

OUTAGE START DATE: March 1, 1993

OUTAGE COMPLETION DATE: April 30, 1993

REPORTING DATE: June 16, 1993

DAVIS-BESSE NUCLEAR POWER STATION UNIT No.1

5501 North State Route #2
Oak Harbor
Ottawa County, Ohio 43449

OWNER: CENTERIOR SERVICE COMPANY
6200 Oaktree Boulevard
Independence, Ohio 44131

TOLEDO EDISON COMPANY
300 Madison Avenue
Toledo, Ohio 43652

THE CLEVELAND ELECTRIC ILLUMINATING COMPANY
55 Public Square
Cleveland, Ohio 44101

NRC DOCKET NUMBER: 50-346
OPERATION LICENSE: NPF-3
COMMERCIAL OPERATION: November 21, 1977

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ABSTRACT

This report provides a summary of the nondestructive examinations and pressure tests performed during the 8th Refueling Outage at the Davis Besse Nuclear Power Station.

The nondestructive examination and pressure test program was performed by Toledo Edison and B&W Nuclear Technologies personnel from March, 1993 through April, 1993. This program is in compliance with the requirements of the 1986 Edition of the ASME Boiler and Pressure Vessel Code and the Davis Besse Unit #1 Technical Specifications as described in the Second Ten Year Inservice Inspection Program Plan. These nondestructive examinations and tests complete the examinations required to be performed in the first period of the second ten year interval.

The NDE examinations consisted of Ultrasonic (UT), Liquid Penetrant (PT), Magnetic Particle (MT), and Visual (VT-1, VT-2, VT-3). There were a total of 201 ASME Class 1 and 2 examinations performed. Two indications requiring further evaluation were identified. Each were found acceptable.

Pressure tests consisted of functional, inservice, and hydrostatic tests. In addition to tests conducted in accordance with the Pressure Test Program Plan, tests were also conducted following repairs/replacements. In total, 100 pressure tests were successfully conducted.

One Hundred (100) percent of the tubing in both Once Through Steam Generators was eddy current examined. All tubes exhibiting indications 20% through wall or greater were plugged. Forty three (43) tubes in Steam Generator 1-1 and 321 tubes in Steam Generator 1-2 were plugged. In addition, 213 tubes in Steam Generator 1-1 were sleeved.

All repairs/replacements performed at Davis Besse are controlled via Toledo Edison's Maintenance Work Order system. Copies of Toledo Edison's Repair/Replacement forms for ASME Class 1 and 2 repairs/replacements are included in this report. All other records including testing and examination records are available in Toledo Edison's Records Management System for review.

FORM NIS-1 OWNERS' DATA REPORT FOR INSERVICE INSPECTIONS

As required by the Provisions of the ASME Code Rules

- 1. Owner Toledo Edison Company, 300 Madison Ave., Toledo, Ohio 43652
(Name and Address of Owner)
- 2. Plant Davis-Besse Nuclear Power Station, Oak Harbor, Ohio 43449
(Name and Address of Plant)
- 3. Plant Unit #1 4. Owner Certificate of Authorization (if required) N/A
- 5. Commercial Service Date 11/21/77 6. National Board Number for Unit N/A
- 7. Components Inspected Steam Generator Tubing

Component or Appurtenance	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
Steam Generator 1-1	Babcock & Wilcox	620-0014-55-11	N/A	158
Steam Generator 1-2	Babcock & Wilcox	620-0014-55-12	N/A	159

Note: Supplemental sheets in form of lists, sketches, or drawings may be used provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this data report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-1 (back)

8. Examination Dates March 1993 to N/A 9. Inspection Interval from Sept 1990 to Sept 2000

10. Abstract of Examinations. Include a list of examinations and a statement concerning status of work required for current interval. See attached

11. Abstract of Conditions Noted.
See attached

12. Abstract of Corrective Measures Recommended and Taken

See attached

We certify that the statements made in this report are correct and the examinations and corrective measures taken conform to the rules of the ASME Code, Section XI.

Date 6-9 19 93 Signed Toledo Edison Co. By *Erdel*
Owner

Certificate of Authorization No. (if applicable) N/A Expiration Date N/A

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of OHIO and employed by HSBT & E. Co. of HARTFORD, CT have inspected the components described in this Owners' Data Report during the period NOV 1991 to MAY 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owners' Data Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners' Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 6-16 19 93

Robert E. Cook
Inspector's Signature

Commissions NB10992 (AWI) Ohio Comm
National Board, State, Province and No.

Steam Generator Eddy Current Examination Results

The tubing in the Once Through Steam Generators (OTSG's) at the Davis Besse Nuclear Power Station Unit #1 was examined in March 1993 during the 8th Refueling Outage. The examinations were conducted by B&W Nuclear Technologies to meet the requirements of the Second Ten Year Inservice Inspection Plan and the Davis-Besse Unit #1 Technical Specifications.

The eddy current examinations were performed utilizing a Bobbin Coil, a Motorized Rotating Pancake Coil (MRPC), and a Crosswound/Bobbin Coil. The Bobbin Coil was used to perform the standard ASME Code examination for defect detection and sizing, the auxiliary feedwater header gap measurement, and profilometry of sleeve candidate tubes prior to sleeving. The MRPC technique was used to perform defect detection in tubes within the lane/wedge region and for sleeve candidate tubes at the location of the lower sleeve roll joints. The crosswound/bobbin technique was used to perform defect detection after tube sleeving.

All tubes in Steam Generator 1-1 were examined using the bobbin coil. All tubes were examined full length with the exception of 6 tubes for which examination was restricted by the data acquisition system's positioning pins. The loss of examination coverage was limited for only a few inches near the tube end. Tubes with indications 20% or greater are identified in Attachment 1. Forty three tubes with indications having a through wall dimension 20% or greater, nonquantifiable indications, or absolute drift signals were plugged. These tubes are identified on Attachment 2. Four hundred forty nine tubes were examined to determine their proximity to the internal auxiliary feedwater header. All tubes were determined to have a gap greater than 0.250". Two hundred thirteen tubes identified on Attachment 3 were also sleeved. Crosswound/Bobbin Eddy Current examination following sleeving revealed 39 sleeves with geometric discontinuities. It was determined that these discontinuities were anomalies introduced by a link in the roll tool slinky. Each of these discontinuities was determined acceptable for service. Tubes exhibiting these discontinuities are identified in Attachment 3.

All tubes in Steam Generator 1-2 were examined using the bobbin coil. All tubes were examined full length with the exception of 12 tubes for which examination was restricted by the data acquisition system's positioning pins and plate. The loss of examination coverage was limited for only a few inches near the tube end. One tube was internally obstructed in the Upper Tube Sheet and subsequently plugged. Tubes with indications 20% or greater are identified in Attachment 4. Three hundred twenty one tubes were plugged. Three hundred seventeen tubes had indications with a through wall dimension 20% or greater, nonquantifiable indications, absolute drift signals, or were obstructed. Four tubes with dents in the area of the auxiliary feedwater header were also plugged. These tubes are identified on Attachment 5. Four hundred forty five tubes were examined to determine their proximity to the internal auxiliary feedwater header. One tube

was determined to have a gap greater than the minimum 0.125" but less than 0.250". All other tubes were determined to have a gap greater than 0.250". No tubes were sleeved in Steam Generator 1-2.

Detailed examination results are contained in the 8th Refueling Outage Steam Generator Eddy Current Inspection Report which is available for review at the Davis Besse site.

The legend for the abbreviations used in Attachments 1 through 5 is as follows.

ADS	Absolute Drift Signal
CHN	Channel
COL	Column
DEG	Degrees
FL	Full Length
IND	Indication
LTSF	Lower Tube Sheet Secondary Face
NQI	Non-quantifiable Indication
OBS	Obstruction
ODI	Outside Diameter Indication
%TW	Percent Through Wall
P	Primary Mix
TSP	Tube Support Plate
UTSF	Upper Tube Sheet Secondary Face

STEAM GENERATOR 1-1

Plant: Davis Besse 1
 Outage: 03/93 RFO

QUERY: INDICATIONS 20-29% TWD

TEST	ROW	COL	IND	%TW	VOLTS	CHN	DEG	LOCATION	EXTENT
BOBBIN	15	69	ODI	20	0.339	P	1	128 9TH TSP	FL
BOBBIN	24	54	ODI	27	0.799		1	128 6TH TSP	FL
BOBBIN	29	69	ODI	21	0.599		1	137 4TH TSP	FL
BOBBIN	49	124	ODI	21	0.455		1	138 12TH TSP	FL
BOBBIN			ODI	27	0.433		1	138 9TH TSP	FL
BOBBIN	74	60	ODI	22	0.735		1	144 4TH TSP	FL
BOBBIN	109	103	ODI	28	0.433		1	128 UTSP	FL
BOBBIN	110	6	ODI	27	0.288	P	1	100 8TH TSP	FL
BOBBIN	120	64	ODI	22	0.244		1	137 1TSP	FL
BOBBIN	126	75	ODI	25	0.441		1	133 5TH TSP	FL
BOBBIN	145	62	ODI	28	0.399		1	150 3RD TSP	FL
BOBBIN	147	11	ODI	23	0.377		1	130 9TH TSP	FL
BOBBIN	148	12	ODI	20	0.16		1	138 5RD TSP	FL

TOTAL TUBES FOUND = 13
 TOTAL INDICATIONS FOUND = 14
 TOTAL TUBES IN INPUT FILE = 15457

STEAM GENERATOR 1-1

Plant: Davis Besse 1
 Outage: 03/93 RFO

QUERY: INDICATIONS 30-39% TWD

TEST	ROW	COL	IND	%TW	VOLTS	CHN	DEG	LOCATION	EXTENT
BOBBIN	20	70	ODI	30	0.43	P	114	5TH TSP -	0.46 FL
BOBBIN	72	61	ODI	37	0.30		124	6TH TSP +	4.67 FL
BOBBIN	74	60	ODI	37	0.49		124	4TH TSP +	4.39 FL
BOBBIN			ODI	38	0.35		123	4TH TSP +	5.90 FL
BOBBIN	74	62	ODI	38	0.31		123	4TH TSP +	14.06 FL
BOBBIN	74	63	ODI	37	0.30	P	100	9TH TSP +	0.11 FL
BOBBIN	75	61	ODI	38	0.38		123	9TH TSP +	10.23 FL
BOBBIN	77	67	ODI	34	0.22		126	3RD TSP +	28.20 FL
BOBBIN	135	23	ODI	30	0.25	P	105	8TH TSP +	0.00 FL

TOTAL TUBES FOUND = 8
 TOTAL INDICATIONS FOUND = 9
 TOTAL TUBES IN INPUT FILE = 15457

STEAM GENERATOR 1-1

Plant: Davis Besse 1
 Outage: 03/93 RFO

QUERY: INDICATIONS 40-100% TWD

TEST	ROW	COL	IND	%TW	VOLTS	CHN	DEG	LOCATION	EXTENT
BOBBIN	18	17	ODI	48	0.29	1	110	5TH TSP +	17.71
BOBBIN	38	1	ODI	47	1.27	P 1	95	8TH TSP -	0.39
BOBBIN	67	84	ODI	56	0.32	1	108	LTSF +	7.49
BOBBIN	70	82	ODI	64	0.76	1	99	8TH TSP +	30.46
BOBBIN	71	62	ODI	45	0.43	1	119	3RD TSP +	22.50
BOBBIN	71	63	ODI	78	0.34	1	83	5TH TSP +	19.56
BOBBIN	74	60	ODI	68	0.37	1	95	4TH TSP +	3.58
BOBBIN	74	61	ODI	79	0.34	1	82	6TH TSP +	2.80
BOBBIN	96	72	ODI	56	0.34	1	102	8TH TSP +	2.96
BOBBIN	133	78	ODI	46	0.29	P 1	100	3RD TSP +	0.40

TOTAL TUBES FOUND = 10
 TOTAL INDICATIONS FOUND = 10
 TOTAL TUBES IN INPUT FILE = 15457

TUBES PLUGGED STEAM GENERATOR 1-1

Plant: Davis Besse 1
 Outage: 03/93 RFO

QUERY: DEFECT INDICATIONS 20-100% TW, WOI, ADS, & SSA

TEST	ROW	COL	IND	XTW	VOLTS	CHN	DEG	LOCATION	EXTENT	
BOBBIN	2	7	WOI		0.42	P	1	96 10TH TSP-	0.68	FL
BOBBIN	15	69	ODI	20	0.39	P	1	128 9TH TSP -	0.80	FL
BOBBIN	18	17	ODI	48	0.29		1	110 5TH TSP +	17.71	FL
BOBBIN	20	70	ODI	30	0.43	P	1	114 5TH TSP -	0.46	FL
BOBBIN	24	54	ODI	27	0.79		1	129 6TH TSP +	2.05	FL
BOBBIN	29	69	ODI	21	0.59		1	137 4TH TSP +	20.26	FL
BOBBIN	38	1	ODI	47	1.27	P	1	95 8TH TSP -	0.39	FL
BOBBIN	49	124	ODI	21	0.45		1	138 12TH TSP+	18.21	FL
BOBBIN			ODI	27	0.43		1	132 9TH TSP +	11.62	FL
BOBBIN	64	126	WOI		1.96	P	1	124 15TH TSP+	0.78	FL
BOBBIN	67	84	ODI	56	0.32		1	108 LTSF +	7.49	FL
BOBBIN	69	64	WOI		0.32		1	104 4TH TSP +	1.52	FL
BOBBIN			WOI		0.60		1	106 4TH TSP +	3.34	FL
BOBBIN			WOI		0.43		1	111 4TH TSP +	3.58	FL
BOBBIN	70	63	WOI		0.41		1	92 4TH TSP +	4.18	FL
BOBBIN	70	82	ODI	64	0.76		1	99 8TH TSP +	30.46	FL
BOBBIN	71	62	ODI	45	0.43		1	119 3RD TSP +	22.50	FL
BOBBIN	71	63	ODI	78	0.34		1	83 5TH TSP +	19.56	FL
BOBBIN	72	21	WOI		0.23	P	1	86 LTSF +	0.41	FL
BOBBIN	72	61	ODI	37	0.30		1	124 6TH TSP +	4.67	FL
BOBBIN	72	107	ADS		2.75		6	97 4TH TSP +	26.29	FL
BOBBIN	74	60	ODI	68	0.37		1	95 4TH TSP +	3.58	FL
BOBBIN			ODI	37	0.49		1	124 4TH TSP +	4.39	FL
BOBBIN			ODI	38	0.35		1	123 4TH TSP +	5.90	FL
BOBBIN			ODI	22	0.75		1	134 4TH TSP +	7.23	FL
BOBBIN	74	61	ODI	79	0.34		1	82 6TH TSP +	2.80	FL
BOBBIN			WOI		0.33		1	87 4TH TSP +	12.44	FL
BOBBIN	74	62	ODI	38	0.31		1	123 4TH TSP +	14.06	FL
BOBBIN			WOI		0.49		1	91 4TH TSP +	16.85	FL
BOBBIN	74	63	ODI	37	0.30	P	1	100 9TH TSP +	0.11	FL
BOBBIN	75	61	WOI		0.38		1	95 9TH TSP +	3.16	FL
BOBBIN			ODI	38	0.38		1	123 9TH TSP +	10.23	FL
BOBBIN	75	63	WOI		0.32		1	95 8TH TSP +	33.56	FL
BOBBIN	77	59	WOI		0.43	P	1	70 10TH TSP-	0.66	FL
BOBBIN	77	67	ODI	34	0.32		1	126 3RD TSP +	28.20	FL
BOBBIN	79	72	ADS		1.25		6	93 1ST TSP +	10.55	FL
BOBBIN	83	45	WOI		0.34		1	63 15TH TSP+	33.89	FL
BOBBIN	85	86	WOI		0.25		1	75 1ST TSP +	9.94	FL
BOBBIN	95	84	ADS		3.71		6	104 4TH TSP +	28.60	FL
BOBBIN	96	72	ODI	56	0.34		1	102 8TH TSP +	2.96	FL
BOBBIN	99	126	WOI		0.70	P	1	105 14TH TSP+	0.62	FL
BOBBIN	109	103	ODI	28	0.43		1	125 LTSF +	4.23	FL
BOBBIN	110	6	ODI	27	0.38	P	1	105 8TH TSP -	0.44	FL
BOBBIN	120	64	ODI	22	0.24		1	137 LTSF +	6.94	FL
BOBBIN	126	75	ODI	25	0.41		1	133 5TH TSP +	0.21	FL
BOBBIN	129	38	ADS		2.26		1	78 4TH TSP +	11.14	FL
BOBBIN	133	78	ODI	46	0.29	P	1	100 3RD TSP +	0.40	FL
BOBBIN	134	7	WOI		0.25		1	95 LTSF +	36.14	FL
BOBBIN	135	23	ODI	30	0.25	P	1	105 8TH TSP +	0.00	FL
BOBBIN	136	62	ODI	28	0.39	P	1	115 3RD TSP +	0.13	FL
BOBBIN	145	3	ODI	20	0.33	P	1	120 3RD TSP -	0.16	FL
BOBBIN	147	11	ODI	23	0.37		1	130 9TH TSP -	0.11	FL
BOBBIN	148	12	ODI	20	0.16		1	138 3RD TSP +	0.00	FL

Tube Row 64 Column 126 was sleeved instead of plugged.

STEAM GENERATOR 1-1

<u>Row - Column</u>	<u>Sleeved Tubes</u>	<u>Total Tubes</u>
48-123		1
49-124		1
64-126		1
67-1		1
68-1 thru 2		2
69-1 thru 4		4
70-1 thru 5		5
71-1 thru 7		7
72-1 thru 8		8
73-1 thru 12		12
74-1 thru 29		29
75-1 thru 35		35
77-1 thru 35		35
78-1 thru 29		29
79-1 thru 12		12
80-1 thru 8		8
81-1 thru 7		7
82-1 thru 5		5
83-1 thru 4		4
84-1 thru 2		2
85-1		1
88-126		1
104-123		1
146-1		1
146-51		<u>1</u>
	Total Tubes Sleeved	213

STEAM GENERATOR 1-1

Tubes with Geometric Discontinuities

<u>Row</u>	<u>=</u>	<u>Column</u>
74		24
74		25
74		29
75		4
75		5
75		6
75		7
75		8
75		9
75		10
75		11
75		12
75		13
75		14
75		15
75		16
75		17
75		18
75		19
75		20
75		21
75		22
75		23
75		24
75		25
75		26
75		27
75		28
75		29
78		1
80		1
82		1
83		1
83		2
83		3
83		4
84		1
84		2
85		1

S6 1-8 PLUGGED AND SLEEVED TUBES

PLANT: DAYIS BESSE UNIT 1

GENERATOR: 8

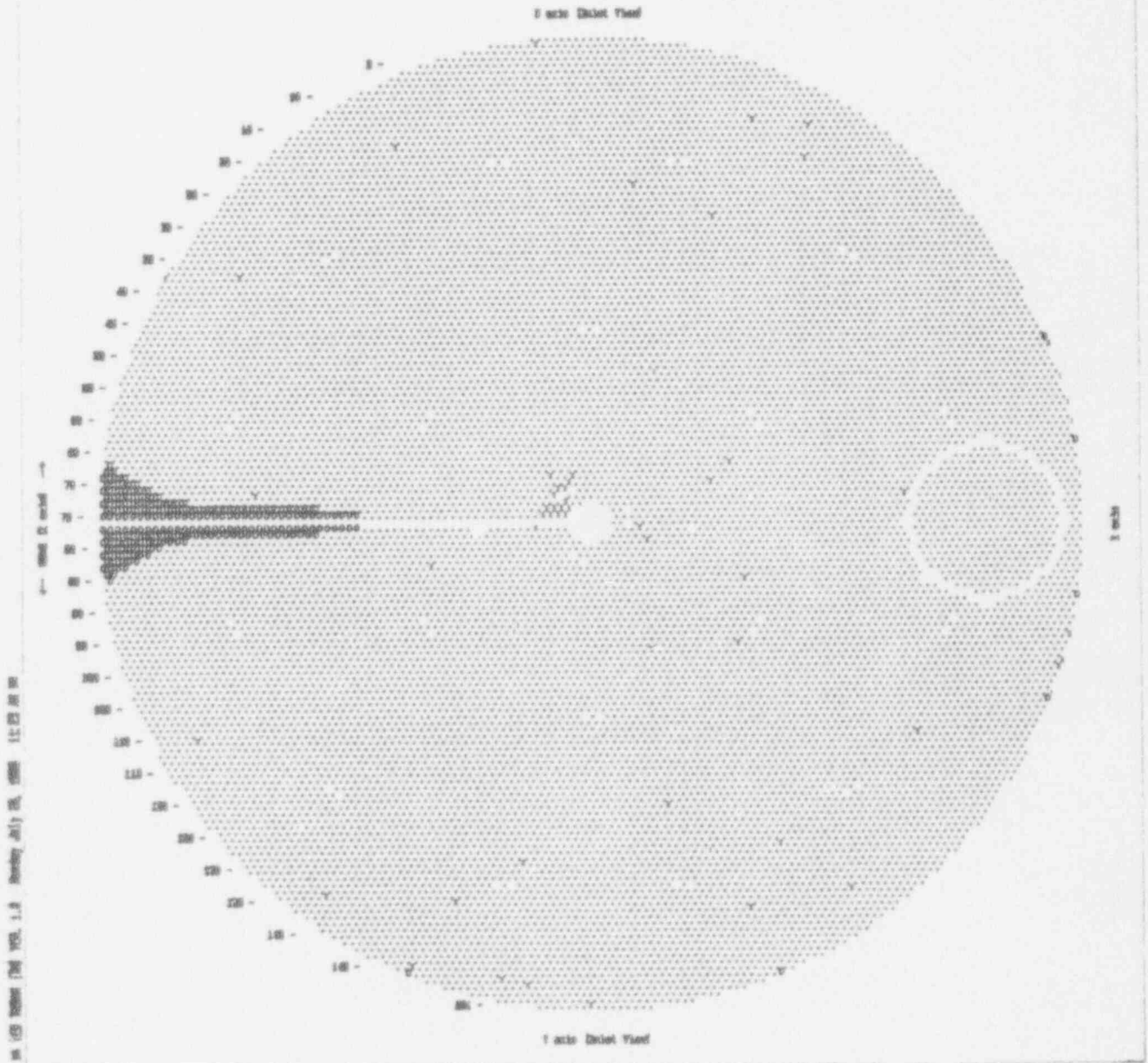
1 = S6 1-8 PLUGGED TUBES (128)

0 = S6 1-8 SLEEVED TUBES (2128)

1 = S6 1-8 PLUGGED TUBES (11)

TOTAL TUBES : 15457
SUPPORT RODS () : 42

TOTAL TUBES ASSIGNED : 275



IN. (25 MM) DIA. TUBES, 1.8" (45.7 MM) DIA. TUBES, 1.5" (38.1 MM) DIA. TUBES

STEAM GENERATOR 1-2

Plant: Davis Besse 1
Outage: 03/93 RFO

QUERY: INDICATIONS 20-29% TWD

TEST	ROW	COL	IND	%TW	VOLTS	CHN	DEG	LOCATION	EXTENT
OB	4	23	ODI	N	00	1	1	TH	FL
BB	1	71	ODI	N	00	1	1	TH	FL
BB	1	72	ODI	N	00	1	1	TH	FL
BB	1	73	ODI	N	00	1	1	TH	FL
BB	1	74	ODI	N	00	1	1	TH	FL
BB	1	75	ODI	N	00	1	1	TH	FL
BB	1	76	ODI	N	00	1	1	TH	FL
BB	1	77	ODI	N	00	1	1	TH	FL
BB	1	78	ODI	N	00	1	1	TH	FL
BB	1	79	ODI	N	00	1	1	TH	FL
BB	1	80	ODI	N	00	1	1	TH	FL
BB	1	81	ODI	N	00	1	1	TH	FL
BB	1	82	ODI	N	00	1	1	TH	FL
BB	1	83	ODI	N	00	1	1	TH	FL
BB	1	84	ODI	N	00	1	1	TH	FL
BB	1	85	ODI	N	00	1	1	TH	FL
BB	1	86	ODI	N	00	1	1	TH	FL
BB	1	87	ODI	N	00	1	1	TH	FL
BB	1	88	ODI	N	00	1	1	TH	FL
BB	1	89	ODI	N	00	1	1	TH	FL
BB	1	90	ODI	N	00	1	1	TH	FL
BB	1	91	ODI	N	00	1	1	TH	FL
BB	1	92	ODI	N	00	1	1	TH	FL
BB	1	93	ODI	N	00	1	1	TH	FL
BB	1	94	ODI	N	00	1	1	TH	FL
BB	1	95	ODI	N	00	1	1	TH	FL
BB	1	96	ODI	N	00	1	1	TH	FL
BB	1	97	ODI	N	00	1	1	TH	FL
BB	1	98	ODI	N	00	1	1	TH	FL
BB	1	99	ODI	N	00	1	1	TH	FL
BB	1	100	ODI	N	00	1	1	TH	FL
BB	1	101	ODI	N	00	1	1	TH	FL
BB	1	102	ODI	N	00	1	1	TH	FL
BB	1	103	ODI	N	00	1	1	TH	FL
BB	1	104	ODI	N	00	1	1	TH	FL
BB	1	105	ODI	N	00	1	1	TH	FL
BB	1	106	ODI	N	00	1	1	TH	FL
BB	1	107	ODI	N	00	1	1	TH	FL
BB	1	108	ODI	N	00	1	1	TH	FL
BB	1	109	ODI	N	00	1	1	TH	FL
BB	1	110	ODI	N	00	1	1	TH	FL
BB	1	111	ODI	N	00	1	1	TH	FL
BB	1	112	ODI	N	00	1	1	TH	FL
BB	1	113	ODI	N	00	1	1	TH	FL
BB	1	114	ODI	N	00	1	1	TH	FL
BB	1	115	ODI	N	00	1	1	TH	FL
BB	1	116	ODI	N	00	1	1	TH	FL
BB	1	117	ODI	N	00	1	1	TH	FL
BB	1	118	ODI	N	00	1	1	TH	FL
BB	1	119	ODI	N	00	1	1	TH	FL
BB	1	120	ODI	N	00	1	1	TH	FL
BB	1	121	ODI	N	00	1	1	TH	FL
BB	1	122	ODI	N	00	1	1	TH	FL
BB	1	123	ODI	N	00	1	1	TH	FL
BB	1	124	ODI	N	00	1	1	TH	FL
BB	1	125	ODI	N	00	1	1	TH	FL
BB	1	126	ODI	N	00	1	1	TH	FL
BB	1	127	ODI	N	00	1	1	TH	FL
BB	1	128	ODI	N	00	1	1	TH	FL
BB	1	129	ODI	N	00	1	1	TH	FL
BB	1	130	ODI	N	00	1	1	TH	FL
BB	1	131	ODI	N	00	1	1	TH	FL
BB	1	132	ODI	N	00	1	1	TH	FL
BB	1	133	ODI	N	00	1	1	TH	FL
BB	1	134	ODI	N	00	1	1	TH	FL
BB	1	135	ODI	N	00	1	1	TH	FL
BB	1	136	ODI	N	00	1	1	TH	FL
BB	1	137	ODI	N	00	1	1	TH	FL
BB	1	138	ODI	N	00	1	1	TH	FL
BB	1	139	ODI	N	00	1	1	TH	FL
BB	1	140	ODI	N	00	1	1	TH	FL
BB	1	141	ODI	N	00	1	1	TH	FL
BB	1	142	ODI	N	00	1	1	TH	FL
BB	1	143	ODI	N	00	1	1	TH	FL
BB	1	144	ODI	N	00	1	1	TH	FL
BB	1	145	ODI	N	00	1	1	TH	FL
BB	1	146	ODI	N	00	1	1	TH	FL
BB	1	147	ODI	N	00	1	1	TH	FL
BB	1	148	ODI	N	00	1	1	TH	FL
BB	1	149	ODI	N	00	1	1	TH	FL
BB	1	150	ODI	N	00	1	1	TH	FL
BB	1	151	ODI	N	00	1	1	TH	FL
BB	1	152	ODI	N	00	1	1	TH	FL
BB	1	153	ODI	N	00	1	1	TH	FL
BB	1	154	ODI	N	00	1	1	TH	FL
BB	1	155	ODI	N	00	1	1	TH	FL
BB	1	156	ODI	N	00	1	1	TH	FL
BB	1	157	ODI	N	00	1	1	TH	FL
BB	1	158	ODI	N	00	1	1	TH	FL
BB	1	159	ODI	N	00	1	1	TH	FL
BB	1	160	ODI	N	00	1	1	TH	FL
BB	1	161	ODI	N	00	1	1	TH	FL
BB	1	162	ODI	N	00	1	1	TH	FL
BB	1	163	ODI	N	00	1	1	TH	FL
BB	1	164	ODI	N	00	1	1	TH	FL
BB	1	165	ODI	N	00	1	1	TH	FL
BB	1	166	ODI	N	00	1	1	TH	FL
BB	1	167	ODI	N	00	1	1	TH	FL
BB	1	168	ODI	N	00	1	1	TH	FL
BB	1	169	ODI	N	00	1	1	TH	FL
BB	1	170	ODI	N	00	1	1	TH	FL
BB	1	171	ODI	N	00	1	1	TH	FL
BB	1	172	ODI	N	00	1	1	TH	FL
BB	1	173	ODI	N	00	1	1	TH	FL
BB	1	174	ODI	N	00	1	1	TH	FL
BB	1	175	ODI	N	00	1	1	TH	FL
BB	1	176	ODI	N	00	1	1	TH	FL
BB	1	177	ODI	N	00	1	1	TH	FL
BB	1	178	ODI	N	00	1	1	TH	FL
BB	1	179	ODI	N	00	1	1	TH	FL
BB	1	180	ODI	N	00	1	1	TH	FL
BB	1	181	ODI	N	00	1	1	TH	FL
BB	1	182	ODI	N	00	1	1	TH	FL
BB	1	183	ODI	N	00	1	1	TH	FL
BB	1	184	ODI	N	00	1	1	TH	FL
BB	1	185	ODI	N	00	1	1	TH	FL
BB	1	186	ODI	N	00	1	1	TH	FL
BB	1	187	ODI	N	00	1	1	TH	FL
BB	1	188	ODI	N	00	1	1	TH	FL
BB	1	189	ODI	N	00	1	1	TH	FL
BB	1	190	ODI	N	00	1	1	TH	FL
BB	1	191	ODI	N	00	1	1	TH	FL
BB	1	192	ODI	N	00	1	1	TH	FL
BB	1	193	ODI	N	00	1	1	TH	FL
BB	1	194	ODI	N	00	1	1	TH	FL
BB	1	195	ODI	N	00	1	1	TH	FL
BB	1	196	ODI	N	00	1	1	TH	FL
BB	1	197	ODI	N	00	1	1	TH	FL
BB	1	198	ODI	N	00	1	1	TH	FL
BB	1	199	ODI	N	00	1	1	TH	FL
BB	1	200	ODI	N	00	1	1	TH	FL

STEAM GENERATOR 1-2

Plant: Davis Besse 1
 Outage: 03/93 RFO

QUERY: INDICATIONS 20-29% TWD

TEST	ROW	COL	IND	%TW	VOLTS	CHN	DEG	LOCATION	EXTENT
BB	81	68	OD					6TH	FL
BB	81	69	OD					TH	FL
BB	81	70	OD					TH	FL
BB	82	68	OD					TH	FL
BB	82	69	OD					TH	FL
BB	82	70	OD					TH	FL
BB	83	68	OD					TH	FL
BB	83	69	OD					TH	FL
BB	83	70	OD					TH	FL
BB	84	68	OD					TH	FL
BB	84	69	OD					TH	FL
BB	84	70	OD					TH	FL
BB	85	68	OD					TH	FL
BB	85	69	OD					TH	FL
BB	85	70	OD					TH	FL
BB	86	68	OD					TH	FL
BB	86	69	OD					TH	FL
BB	86	70	OD					TH	FL
BB	87	68	OD					TH	FL
BB	87	69	OD					TH	FL
BB	87	70	OD					TH	FL
BB	88	68	OD					TH	FL
BB	88	69	OD					TH	FL
BB	88	70	OD					TH	FL
BB	89	68	OD					TH	FL
BB	89	69	OD					TH	FL
BB	89	70	OD					TH	FL
BB	90	68	OD					TH	FL
BB	90	69	OD					TH	FL
BB	90	70	OD					TH	FL
BB	91	68	OD					TH	FL
BB	91	69	OD					TH	FL
BB	91	70	OD					TH	FL
BB	92	68	OD					TH	FL
BB	92	69	OD					TH	FL
BB	92	70	OD					TH	FL
BB	93	68	OD					TH	FL
BB	93	69	OD					TH	FL
BB	93	70	OD					TH	FL
BB	94	68	OD					TH	FL
BB	94	69	OD					TH	FL
BB	94	70	OD					TH	FL
BB	95	68	OD					TH	FL
BB	95	69	OD					TH	FL
BB	95	70	OD					TH	FL
BB	96	68	OD					TH	FL
BB	96	69	OD					TH	FL
BB	96	70	OD					TH	FL
BB	97	68	OD					TH	FL
BB	97	69	OD					TH	FL
BB	97	70	OD					TH	FL
BB	98	68	OD					TH	FL
BB	98	69	OD					TH	FL
BB	98	70	OD					TH	FL
BB	99	68	OD					TH	FL
BB	99	69	OD					TH	FL
BB	99	70	OD					TH	FL
BB	100	68	OD					TH	FL
BB	100	69	OD					TH	FL
BB	100	70	OD					TH	FL

TOTAL TUBES FOUND = 103
 TOTAL INDICATIONS FOUND = 138
 TOTAL TUBES IN INPUT FILE = 15457

STEAM GENERATOR 1-2

Plant: Davis Besse 1
 Outage: 03/93 RFO

QUERY: INDICATIONS 30-39% TWD

TEST	ROW	COL	IND	%TW	VOLTS	CHN	DEG	LOCATION	EXTENT
BOBBIN	98	24	ODI	0.0000	0.0000	1	130	55	FL
BOBBIN	102	16	ODI	0.0000	0.0000	1	130	55	FL
BOBBIN	102	16	ODI	0.0000	0.0000	1	130	55	FL
BOBBIN	104	16	ODI	0.0000	0.0000	1	130	55	FL
BOBBIN	105	16	ODI	0.0000	0.0000	1	130	55	FL
BOBBIN	114	7	ODI	0.0000	0.0000	F	130	55	FL
BOBBIN	120	11	ODI	0.0000	0.0000	1	130	55	FL
BOBBIN	121	11	ODI	0.0000	0.0000	1	130	55	FL
BOBBIN	122	11	ODI	0.0000	0.0000	1	130	55	FL
BOBBIN	123	11	ODI	0.0000	0.0000	1	130	55	FL
BOBBIN	124	11	ODI	0.0000	0.0000	1	130	55	FL
BOBBIN	125	11	ODI	0.0000	0.0000	1	130	55	FL
BOBBIN	126	11	ODI	0.0000	0.0000	1	130	55	FL
BOBBIN	127	11	ODI	0.0000	0.0000	1	130	55	FL
BOBBIN	128	11	ODI	0.0000	0.0000	1	130	55	FL
BOBBIN	129	11	ODI	0.0000	0.0000	1	130	55	FL
BOBBIN	130	11	ODI	0.0000	0.0000	1	130	55	FL
BOBBIN	141	8	ODI	0.0000	0.0000	1	130	55	FL
BOBBIN	144	4	ODI	0.0000	0.0000	1	130	55	FL

TOTAL TUBES FOUND = 123
 TOTAL INDICATIONS FOUND = 123
 TOTAL TUBES IN INPUT FILE = 15457

STEAM GENERATOR 1-2

Plant: Davis Besse 1
Outage: 03/93 RFO

QUERY: INDICATIONS 40-100% TWD

TEST	ROW	COL	IND	%TW	VOLTS	CHN	DEG	LOCATION	EXTENT
BOBBIN	12	44	ODI	44	0.41	1	120	5TH	FL
BOBBIN	14	7	ODI	44	0.00	1	120	11TH	FL
BOBBIN	16	17	ODI	44	0.00	1	120	13TH	FL
BOBBIN	17	17	ODI	44	0.00	1	120	13TH	FL
BOBBIN	21	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	22	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	23	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	24	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	25	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	26	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	27	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	28	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	29	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	30	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	31	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	32	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	33	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	34	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	35	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	36	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	37	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	38	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	39	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	40	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	41	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	42	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	43	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	44	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	45	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	46	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	47	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	48	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	49	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	50	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	51	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	52	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	53	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	54	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	55	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	56	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	57	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	58	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	59	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	60	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	61	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	62	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	63	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	64	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	65	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	66	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	67	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	68	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	69	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	70	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	71	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	72	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	73	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	74	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	75	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	76	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	77	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	77	6	ODI	44	0.00	1	120	11TH	FL
BOBBIN	77	6	ODI	44	0.00	1	120	11TH	FL

STEAM GENERATOR 1-2

Plant: Davis Besse 1
 Outage: 03/93 RFO

QUERY: INDICATIONS 40-100% TWD

TEST	ROW	COL	IND	%TW	VOLTS	CHN	DEG	LOCATION	EXTENT
BOBBBIN	83	11	ODI	46	00	11	117	5TH	+
BOBBBIN	83	64	ODI	46	00	11	104	4TH	+
BOBBBIN			ODI	46	00	11	99	3TH	+
BOBBBIN			ODI	46	00	11	77	1TH	+
BOBBBIN	83	66	ODI	44	00	11	114	4TH	+
BOBBBIN			ODI	44	00	11	77	4TH	+
BOBBBIN			ODI	44	00	11	69	4TH	+
BOBBBIN			ODI	44	00	11	11	5TH	+
BOBBBIN			ODI	44	00	11	11	5TH	+
BOBBBIN	83	69	ODI	44	00	11	122	3RD	+
BOBBBIN			ODI	44	00	11	120	4TH	+
BOBBBIN			ODI	44	00	11	113	4TH	+
BOBBBIN			ODI	44	00	11	24	4TH	+
BOBBBIN			ODI	44	00	11	11	4TH	+
BOBBBIN			ODI	44	00	11	11	4TH	+
BOBBBIN			ODI	44	00	11	11	4TH	+
BOBBBIN			ODI	44	00	11	11	4TH	+
BOBBBIN	84	64	ODI	44	00	11	108	4TH	+
BOBBBIN			ODI	44	00	11	88	4TH	+
BOBBBIN	84	65	ODI	44	00	11	99	3RD	+
BOBBBIN			ODI	44	00	11	66	4TH	+
BOBBBIN	84	69	ODI	44	00	11	114	4TH	+
BOBBBIN			ODI	44	00	11	99	4TH	+
BOBBBIN			ODI	44	00	11	77	5TH	+
BOBBBIN	84	70	ODI	44	00	11	115	4TH	+
BOBBBIN	85	66	ODI	44	00	11	100	3RD	+
BOBBBIN			ODI	44	00	11	77	4TH	+
BOBBBIN	86	67	ODI	44	00	11	108	4TH	+
BOBBBIN	86	68	ODI	46	00	11	105	4TH	+
BOBBBIN			ODI	46	00	11	104	4TH	+
BOBBBIN			ODI	46	00	11	104	4TH	+
BOBBBIN			ODI	46	00	11	111	3RD	+
BOBBBIN			ODI	46	00	11	116	3RD	+
BOBBBIN	86	68	ODI	44	00	11	122	4TH	+
BOBBBIN			ODI	44	00	11	122	4TH	+
BOBBBIN			ODI	46	00	11	119	4TH	+
BOBBBIN	87	67	ODI	44	00	11	122	4TH	+
BOBBBIN	87	67	ODI	40	00	11	120	4TH	+
BOBBBIN			ODI	46	00	11	119	4TH	+
BOBBBIN	87	68	ODI	40	00	11	124	4TH	+
BOBBBIN	88	68	ODI	40	00	11	124	4TH	+
BOBBBIN	88	66	ODI	44	00	11	119	4TH	+
BOBBBIN			ODI	44	00	11	119	4TH	+
BOBBBIN			ODI	44	00	11	119	4TH	+
BOBBBIN	91	11	ODI	44	00	11	109	4TH	+
BOBBBIN	98	41	ODI	44	00	11	108	4TH	+
BOBBBIN	100	19	ODI	44	00	11	120	4TH	+
BOBBBIN	102	11	ODI	44	00	11	100	4TH	+
BOBBBIN	108	11	ODI	44	00	11	109	4TH	+
BOBBBIN	131	11	ODI	44	00	11	109	4TH	+
BOBBBIN	133	11	ODI	44	00	11	109	4TH	+
BOBBBIN	134	11	ODI	44	00	11	109	4TH	+
BOBBBIN	150	10	ODI	44	00	11	106	4TH	+
BOBBBIN	151	8	ODI	45	00	11	105	13TH	+

TOTAL TUBES FOUND # 109
 TOTAL INDICATIONS FOUND # 201
 TOTAL TUBES IN INPUT FILE # 15457

Plant: Davis Besse 1
 Outage: 03/93 RPO

QUERY: DEFECT INDICATIONS 20-100% TW, WQI, ADS, & CBS

TEST	ROW	COL	IND	%TW	VOLTS	CHR	DRG	LOCATION	EXTENT	
BOBBIN	2	5	WQI		0.26	P	1	122 11TH TSP+	0.37	FL
BOBBIN	4	23	ODI	29	0.91		1	132 5TH TSP +	9.04	FL
BOBBIN	12	44	ODI	44	0.61		1	120 5TH TSP +	14.37	FL
BOBBIN	12	71	ODI	22	0.64		1	136 14TH TSP+	31.61	FL
BOBBIN	14	7	ODI	41	0.51		1	121 6TH TSP +	22.30	FL
BOBBIN	14	13	WQI		0.21		1	108 10TH TSP+	10.65	FL
BOBBIN	15	1	WQI		0.18	P	1	122 14TH TSP+	0.27	FL
BOBBIN	15	24	ODI	31	0.47		1	132 5TH TSP +	17.59	FL
BOBBIN	15	78	ODI	21	0.57		1	137 14TH TSP+	31.06	FL
BOBBIN	16	17	ODI	41	0.37		1	123 9TH TSP +	31.41	FL
BOBBIN	16	26	ODI	34	0.78		1	129 5TH TSP +	18.05	FL
BOBBIN	17	13	ODI	32	0.40		1	130 5TH TSP +	12.55	FL
BOBBIN	17	27	WQI		0.79	P	1	102 5TH TSP -	0.63	FL
BOBBIN			ODI	40	0.27		1	122 5TH TSP +	15.56	FL
BOBBIN			ODI	38	0.44		1	126 5TH TSP +	15.25	FL
BOBBIN	17	28	WQI		0.24		1	115 5TH TSP +	14.26	FL
BOBBIN	18	26	ODI	33	0.32		1	129 5TH TSP +	13.45	FL
BOBBIN	18	27	ODI	28	0.33		1	135 5TH TSP +	19.44	FL
BOBBIN	18	28	ODI	38	0.40		1	124 5TH TSP +	23.36	FL
BOBBIN			ODI	31	0.24		1	132 5TH TSP +	22.81	FL
BOBBIN			ODI	23	0.48		1	139 5TH TSP +	23.10	FL
BOBBIN	18	31	ODI	25	0.21		1	138 5TH TSP +	13.84	FL
BOBBIN	19	13	ODI	34	0.37		1	128 7TH TSP +	9.14	FL
BOBBIN	19	29	ODI	31	0.35		1	131 5TH TSP +	15.33	FL
BOBBIN	21	17	ODI	42	0.46		1	121 5TH TSP +	16.74	FL
BOBBIN	22	33	ODI	34	0.43		1	125 5TH TSP +	11.61	FL
BOBBIN	22	54	ODI	41	0.50		1	121 4TH TSP +	34.00	FL
BOBBIN			ODI	33	0.27		1	128 4TH TSP +	14.40	FL
BOBBIN			ODI	43	0.50		1	119 4TH TSP +	34.99	FL
BOBBIN			ODI	42	0.68		1	120 4TH TSP +	35.25	FL
BOBBIN	23	33	ODI	32	0.31		1	128 5TH TSP +	11.32	FL
BOBBIN	23	34	ODI	22	0.29		1	136 5TH TSP +	11.84	FL
BOBBIN	23	57	ODI	37	0.37		1	125 4TH TSP +	33.32	FL
BOBBIN			ODI	34	0.20		1	128 4TH TSP +	33.92	FL
BOBBIN			ODI	37	0.43		1	125 4TH TSP +	34.35	FL
BOBBIN	24	14	ODI	32	0.32		1	128 5TH TSP +	12.85	FL
BOBBIN	24	56	ODI	31	0.46		1	130 4TH TSP +	34.07	FL
BOBBIN	24	57	ODI	35	0.30		1	127 4TH TSP +	32.81	FL
BOBBIN	25	16	ODI	32	0.26		1	128 5TH TSP +	14.31	FL
BOBBIN	25	57	ODI	37	0.51		1	125 4TH TSP +	34.18	FL
BOBBIN	26	20	ODI	30	0.47		1	132 5TH TSP +	16.23	FL
BOBBIN	26	32	ODI	38	0.27		1	124 5TH TSP +	9.29	FL
BOBBIN	26	55	ODI	27	0.60		1	134 4TH TSP +	32.60	FL
BOBBIN	28	20	ODI	37	0.34		1	125 5TH TSP +	12.92	FL
BOBBIN	28	21	ODI	35	0.56		1	127 LTPF	+ 21.60	FL
BOBBIN	29	23	ODI	26	0.37		1	136 5TH TSP +	12.26	FL
BOBBIN	29	33	WQI		0.29	P	1	80 4TH TSP +	0.48	FL
BOBBIN	33	65	ODI	29	0.32		1	127 LTPF	+ 21.68	FL
BOBBIN	33	106	WQI		0.45		1	73 5TH TSP +	14.39	FL
BOBBIN	34	24	WQI		0.28	P	1	104 5TH TSP -	0.23	FL
BOBBIN	36	88	ODI	31	0.29	P	1	113 5TH TSP -	0.13	FL
BOBBIN	36	95	ODI	34	0.35	P	1	111 5TH TSP -	0.13	FL
BOBBIN	37	95	WQI		0.25	P	1	81 5TH TSP -	0.07	FL
BOBBIN	39	1	ODI	44	0.82		1	120 15TH TSP+	14.36	FL
BOBBIN	40	42	ODI	41	0.48		1	122 LTPF	+ 19.81	FL
BOBBIN	41	16	ODI	41	0.23		1	122 5TH TSP +	13.27	FL
BOBBIN	42	28	ODI	30	0.25		1	138 4TH TSP +	35.80	FL
BOBBIN	45	63	ODI	29	0.36		1	131 10TH TSP+	2.09	FL
BOBBIN	45	119	ODI	56	0.47		1	106 6TH TSP +	31.59	FL
BOBBIN	46	31	ODI	36	0.37		1	126 LTPF	+ 22.21	FL
BOBBIN	48	91	ODI	49	0.85		1	111 5TH TSP +	1.11	FL
BOBBIN	49	31	ODI	22	0.39		1	136 4TH TSP +	30.95	FL
BOBBIN	52	30	WQI		0.26		1	116 LTPF	+ 21.53	FL
BOBBIN	52	59	ADS		1.48		5	104 LTSP	+ 22.48TO+ 30.17	FL
BOBBIN	52	70	ODI	30	0.21		1	126 6TH TSP +	11.37	FL
BOBBIN	53	28	ODI	33	0.26		1	126 4TH TSP +	35.69	FL
BOBBIN	56	1	ODI	29	1.16	P	1	125 12TH TSP+	0.52	FL
BOBBIN	56	10	ODI	38	0.66		1	124 LTPF	+ 7.06	FL
BOBBIN	56	98	WQI		0.13	P	1	68 4TH TSP +	0.07	FL
BOBBIN	57	60	ODI	34	0.26		1	127 4TH TSP +	13.91	FL

Plant: Davis Besse 1
 Outage: 03/93 RFO

QUERY: DEFECT INDICATIONS 20-100% TW, WQI, ADS, & OBS

TEST	ROW	COL	IND	%TW	VOLTS	CHK	DEG	LOCATION	EXTENT
BOBBIN	57	126	WQI		3.24	P 1	82	17TH TSP + 0.00	FL
BOBBIN	58	112	WQI		0.57	P 1	68	15TH TSP+ 0.90	FL
BOBBIN	59	5	ODI	36	0.38	P 1	118	14TH TSP+ 0.12	FL
BOBBIN	60	1	ODI	24	0.32	P 1	127	12TH TSP+ 0.12	FL
BOBBIN	60	5	ODI	58	0.31	P 1	57	14TH TSP+ 0.09	FL
BOBBIN			ODI	51	0.32	P 1	104	14TH TSP+ 0.38	FL
BOBBIN	60	79	OBS					+ 22.19	UTSF
BOBBIN	61	49	ODI	21	0.25	1	138	4TH TSP + 17.08	FL
BOBBIN	62	9	ODI	52	1.07	1	112	5TH TSP + 14.90	FL
BOBBIN			ODI	69	0.80	1	94	5TH TSP + 15.30	FL
BOBBIN	63	4	ODI	33	0.46	1	126	4TH TSP + 30.90	FL
BOBBIN	63	10	WQI		0.48	1	103	5TH TSP + 14.34	FL
BOBBIN	63	52	ODI	24	0.71	1	136	4TH TSP + 17.25	FL
BOBBIN	63	68	ODI	21	0.41	1	138	4TH TSP + 9.09	FL
BOBBIN			ODI	34	0.67	1	127	4TH TSP + 7.89	FL
BOBBIN	64	1	ODI	20	0.37	1	138	14TH TSP+ 32.94	FL
BOBBIN	64	11	ODI	31	0.37	1	129	5TH TSP + 15.80	FL
BOBBIN	65	3	ODI	36	0.24	1	127	7TH TSP + 4.94	FL
BOBBIN	65	4	ODI	38	0.16	P 1	113	14TH TSP+ 0.25	FL
BOBBIN	65	15	ODI	26	0.29	1	135	5TH TSP + 12.75	FL
BOBBIN			ODI	37	0.38	1	127	5TH TSP + 12.55	FL
BOBBIN	65	51	ODI	39	0.74	1	125	4TH TSP + 16.98	FL
BOBBIN	65	52	ODI	60	0.30	1	100	4TH TSP + 16.80	UTSF
BOBBIN	65	63	ODI	30	0.54	1	131	4TH TSP + 4.93	FL
BOBBIN	65	69	ODI	39	0.34	1	123	4TH TSP + 9.88	FL
BOBBIN	65	79	ODI	33	0.21	1	128	10TH TSP+ 27.75	FL
BOBBIN	66	2	ODI	40	0.81	P 1	112	7TH TSP + 0.14	FL
BOBBIN	66	4	WQI		0.21	P 1	85	14TH TSP- 0.06	FL
BOBBIN	66	11	ODI	59	0.48	1	107	5TH TSP + 15.08	FL
BOBBIN			ODI	37	0.30	1	126	5TH TSP + 14.51	FL
BOBBIN	66	63	WQI		0.25	1	116	4TH TSP + 10.31	FL
BOBBIN	66	66	ODI	22	0.32	1	137	4TH TSP + 8.09	FL
BOBBIN	66	70	ODI	36	0.53	1	126	4TH TSP + 6.90	FL
BOBBIN	66	72	ODI	23	0.41	1	136	4TH TSP + 6.93	FL
BOBBIN	67	19	ADS		2.68	6	93	7TH TSP + 33.55	FL
BOBBIN	67	60	ODI	29	0.40	1	133	4TH TSP + 12.36	FL
BOBBIN	67	62	ODI	52	0.57	1	111	3RD TSP + 38.17	FL
BOBBIN	67	63	ODI	51	0.54	1	112	3RD TSP + 38.11	FL
BOBBIN	67	65	ODI	38	0.41	1	124	4TH TSP + 10.58	FL
BOBBIN			ODI	39	0.37	1	124	3RD TSP + 37.70	FL
BOBBIN	67	68	ODI	22	0.31	1	137	3RD TSP + 20.10	FL
BOBBIN	67	69	ODI	36	0.34	1	126	4TH TSP + 7.70	FL
BOBBIN	68	11	ODI	63	0.35	1	100	5TH TSP + 15.64	FL
BOBBIN	68	12	ODI	54	0.38	1	109	5TH TSP + 14.36	FL
BOBBIN			ODI	55	0.31	1	108	5TH TSP + 13.40	FL
BOBBIN	68	65	ODI	31	0.49	1	130	4TH TSP + 14.34	FL
BOBBIN			ODI	31	0.34	1	130	4TH TSP + 7.73	FL
BOBBIN	68	66	ODI	59	0.28	1	102	4TH TSP + 11.68	FL
BOBBIN			ODI	52	0.68	1	110	3RD TSP + 38.23	FL
BOBBIN			ODI	25	0.40	1	136	3RD TSP + 38.00	FL
BOBBIN	68	68	ODI	27	0.51	1	135	4TH TSP + 11.16	FL
BOBBIN	68	69	ODI	46	0.48	1	117	4TH TSP + 11.82	FL
BOBBIN			ODI	42	0.58	1	121	4TH TSP + 8.61	FL
BOBBIN			ODI	33	0.86	1	129	4TH TSP + 8.11	FL
BOBBIN			ODI	58	0.68	1	104	4TH TSP + 7.75	FL
BOBBIN	68	70	ODI	27	0.37	1	133	4TH TSP + 9.13	FL
BOBBIN	68	71	ODI	37	0.45	1	126	3RD TSP + 28.11	FL
BOBBIN	68	73	ODI	46	0.45	1	117	4TH TSP + 6.74	FL
BOBBIN			ODI	29	0.62	1	133	4TH TSP + 6.42	FL
BOBBIN			ODI	39	0.40	1	124	4TH TSP + 6.13	FL
BOBBIN			ODI	52	0.27	1	111	4TH TSP + 5.69	FL
BOBBIN	69	11	ODI	61	0.25	1	101	5TH TSP + 15.65	FL
BOBBIN	69	52	ODI	32	0.49	1	133	4TH TSP + 14.22	FL
BOBBIN	69	63	ODI	58	0.30	1	106	3RD TSP + 31.65	FL
BOBBIN			ODI	49	0.36	1	115	3RD TSP + 27.53	FL
BOBBIN	69	65	ODI	47	0.35	P 1	106	2ND TSP - 0.26	FL
BOBBIN			ODI	45	0.41	1	118	4TH TSP + 18.74	FL
BOBBIN			ODI	29	0.61	1	133	4TH TSP + 14.15	FL
BOBBIN			ODI	27	0.26	1	135	3RD TSP + 28.19	FL
BOBBIN	69	66	ODI	38	0.35	1	125	4TH TSP + 12.86	FL

TUBES PLUGGED STEAM GENERATOR 1-2

Plant: Davis Besse 1
 Outage: 03/93 RFO

QUERY: DEFECT INDICATIONS 20-100% TW, WQI, ADS, & OBS

TEST	ROW	COL	IND	WTW	VOLTS	CHN	DEG	LOCATION	EXTENT
BOBBIN			ODI	38	0.47	1	125	4TH TSP + 11.12	FL
BOBBIN			ODI	41	0.37	1	122	3RD TSP + 37.10	FL
BOBBIN	69	67	ODI	45	0.48	1	118	4TH TSP + 26.56	FL
BOBBIN			ODI	51	0.39	1	112	3RD TSP + 30.86	FL
BOBBIN	69	68	ODI	57	0.51	1	105	4TH TSP + 26.32	FL
BOBBIN			ODI	34	0.25	1	128	4TH TSP + 20.09	FL
BOBBIN			ODI	25	0.49	1	136	3RD TSP + 30.50	FL
BOBBIN	69	69	ODI	36	0.46	1	127	4TH TSP + 20.56	FL
BOBBIN			ODI	37	0.34	1	126	3RD TSP + 28.90	FL
BOBBIN			ODI	30	0.33	1	132	3RD TSP + 27.89	FL
BOBBIN	69	70	ODI	29	0.36	1	133	4TH TSP + 17.43	FL
BOBBIN			ODI	52	0.29	1	111	4TH TSP + 16.48	FL
BOBBIN			ODI	25	0.65	1	136	4TH TSP + 14.98	FL
BOBBIN			ODI	32	0.56	1	130	4TH TSP + 14.69	FL
BOBBIN			ODI	33	0.58	1	129	3RD TSP + 21.24	FL
BOBBIN			ODI	34	0.16	1	128	3RD TSP + 20.66	FL
BOBBIN	69	72	ODI	23	0.49	P	1	104 3RD TSP + 38.55	FL
BOBBIN	69	73	WQI		0.72	P	1	109 4TH TSP + 0.65	FL
BOBBIN			WQI		0.32	1	116	4TH TSP + 4.93	FL
BOBBIN	69	74	ODI	50	0.97	P	1	104 4TH TSP + 0.70	FL
BOBBIN			ODI	27	0.48	1	135	4TH TSP + 4.88	FL
BOBBIN	69	75	ODI	37	0.27	1	126	4TH TSP + 3.08	FL
BOBBIN			ODI	27	0.40	1	135	4TH TSP + 1.28	FL
BOBBIN	70	52	ODI	36	0.41	1	129	4TH TSP + 16.72	FL
BOBBIN			WQI		0.45	1	124	4TH TSP + 15.77	FL
BOBBIN	70	62	ODI	30	0.43	P	1	124 11TH TSP - 0.87	FL
BOBBIN			ODI	52	0.42	1	112	5TH TSP + 18.54	FL
BOBBIN			ODI	29	0.26	1	132	5TH TSP + 11.18	FL
BOBBIN			ODI	25	0.22	1	135	5TH TSP + 9.94	FL
BOBBIN			ODI	25	0.38	1	135	5TH TSP + 7.81	FL
BOBBIN			ODI	67	0.28	1	95	4TH TSP + 7.86	FL
BOBBIN			ODI	29	0.49	1	132	4TH TSP + 6.44	FL
BOBBIN			ODI	65	0.30	1	98	4TH TSP + 5.94	FL
BOBBIN			ODI	55	0.33	1	109	4TH TSP + 4.42	FL
BOBBIN			ODI	51	0.46	1	113	4TH TSP + 3.99	FL
BOBBIN	70	65	ODI	30	0.24	1	132	5TH TSP + 15.41	FL
BOBBIN			ODI	32	0.48	1	130	5TH TSP + 13.51	FL
BOBBIN			ODI	48	0.32	1	115	5TH TSP + 11.80	FL
BOBBIN			ODI	47	0.32	1	116	5TH TSP + 11.37	FL
BOBBIN			ODI	27	0.48	1	135	5TH TSP + 9.58	FL
BOBBIN	70	66	ODI	27	0.24	1	135	5TH TSP + 16.38	FL
BOBBIN			ODI	63	0.28	1	98	4TH TSP + 36.02	FL
BOBBIN	70	67	ODI	56	0.36	1	107	5TH TSP + 7.57	FL
BOBBIN	70	71	ODI	24	0.43	1	136	4TH TSP + 6.17	FL
BOBBIN			ODI	24	0.26	1	137	4TH TSP + 17.03	FL
BOBBIN			ODI	23	0.77	1	138	4TH TSP + 8.79	FL
BOBBIN			ODI	25	0.52	1	136	4TH TSP + 7.65	FL
BOBBIN			ODI	39	0.50	1	124	4TH TSP + 5.94	FL
BOBBIN	70	72	ODI	21	0.36	1	140	4TH TSP + 5.30	FL
BOBBIN			ODI	47	0.37	1	116	4TH TSP + 4.79	FL
BOBBIN			ODI	43	0.30	1	120	4TH TSP + 4.24	FL
BOBBIN			ODI	38	0.30	1	125	4TH TSP + 3.55	FL
BOBBIN	70	73	WQI		0.49	P	1	116 4TH TSP + 0.65	FL
BOBBIN			WQI		0.69	P	1	102 4TH TSP + 0.62	FL
BOBBIN	70	75	ODI	44	0.53	1	119	4TH TSP + 8.53	FL
BOBBIN	71	11	ODI	62	0.66	1	102	5TH TSP + 35.94	FL
BOBBIN	71	14	ODI	54	0.44	1	110	5TH TSP + 35.26	FL
BOBBIN			ODI	43	0.41	1	119	5TH TSP + 35.03	FL
BOBBIN	71	67	ODI	27	0.37	1	135	7TH TSP + 18.78	FL
BOBBIN	71	68	ODI	34	0.31	1	130	6TH TSP + 29.95	FL
BOBBIN			ODI	61	0.50	1	105	6TH TSP + 29.12	FL
BOBBIN			ODI	31	0.22	1	132	3RD TSP + 33.27	FL
BOBBIN			ODI	23	0.22	1	138	2ND TSP + 15.74	FL
BOBBIN			ODI	20	0.24	1	140	2ND TSP + 14.97	FL
BOBBIN	71	69	ODI	24	0.26	1	137	5TH TSP + 3.54	FL
BOBBIN			ODI	26	0.47	1	136	4TH TSP + 35.90	FL
BOBBIN			ODI	21	0.46	1	139	4TH TSP + 34.82	FL
BOBBIN	71	70	ODI	42	0.45	1	123	3RD TSP + 21.98	FL
BOBBIN	71	73	ODI	51	0.31	1	112	4TH TSP + 1.35	FL
BOBBIN	72	52	ODI	37	1.06	1	128	4TH TSP + 36.78	FL

TUBES PLUGGED STEAM GENERATOR 1-2

Plant: Davis Besse 1
 Outage: 03/93 RPO

QUERY: DEFECT INDICATIONS 20-100% TW, WQI, ADS, & OBS

TEST	ROW	COL	IND	WTW	VOLTS	CHN	DEG	LOCATION	KITEMT	
BOBBIN	72	60	ODI	37	0.25	1	126	5TH TSP + 11.50	FL	
BOBBIN	72	68	ODI	87	0.83	1	66	7TH TSP + 12.25	FL	
BOBBIN	72	69	ODI	36	0.62	1	123	6TH TSP + 25.31	FL	
BOBBIN	72	71	ODI	48	0.63	1	118	4TH TSP + 5.29	FL	
BOBBIN			WQI		0.32	1	122	3RD TSP + 33.98	FL	
BOBBIN	72	72	ODI	24	0.34	1	137	4TH TSP + 9.38	FL	
BOBBIN	73	53	WQI		0.21	P	1	108	8TH TSP - 0.49	FL
BOBBIN	73	62	ODI	26	0.83	1	133	6TH TSP + 8.03	LTSF	
BOBBIN	73	72	WQI		0.42	1	113	4TH TSP + 10.79	FL	
BOBBIN	74	49	WQI		0.21	P	1	90	2ND TSP + 0.05	FL
BOBBIN	74	62	ODI	63	0.37	1	98	7TH TSP + 6.73	FL	
BOBBIN	75	8	ODI	46	0.46	1	117	10TH TSP+ 33.81	FL	
BOBBIN	75	51	WQI		0.50	P	1	90	10TH TSP- 0.93	FL
BOBBIN	75	52	WQI		0.25	1	90	8TH TSP + 37.43	FL	
BOBBIN	75	53	WQI		0.91	P	1	22	UTSF - 0.18	FL
BOBBIN	75	68	ODI	35	0.23	1	128	4TH TSP + 18.03	FL	
BOBBIN	76	65	ODI	77	0.37	1	81	7TH TSP + 26.84	FL	
BOBBIN			ODI	39	1.33	1	120	7TH TSP + 27.25	FL	
BOBBIN	76	85	WQI		0.43	1	120	LTSF + 2.57	FL	
BOBBIN	77	51	ODI	52	0.34	1	114	4TH TSP + 19.71	FL	
BOBBIN	77	62	ODI	30	0.29	1	126	5TH TSP + 11.25	FL	
BOBBIN	77	64	ODI	65	0.62	1	95	7TH TSP + 18.91	FL	
BOBBIN			ODI	39	0.60	1	120	7TH TSP + 19.73	FL	
BOBBIN			ODI	60	0.81	1	101	7TH TSP + 21.17	FL	
BOBBIN	77	65	ODI	21	0.29	1	132	7TH TSP + 6.52	FL	
BOBBIN			ODI	35	0.49	1	123	7TH TSP + 9.19	FL	
BOBBIN			ODI	23	0.58	1	131	7TH TSP + 16.33	FL	
BOBBIN			ODI	53	0.97	1	108	7TH TSP + 16.81	FL	
BOBBIN	77	67	ODI	26	0.35	1	137	6TH TSP + 4.71	FL	
BOBBIN			ODI	54	0.81	1	113	6TH TSP + 3.55	FL	
BOBBIN	78	2	ODI	31	0.37	1	130	UTSF + 6.50	FL	
BOBBIN	78	39	ADS		0.65	6	81	3RD TSP + 7.94	FL	
BOBBIN	78	41	ODI	58	0.35	1	108	8TH TSP + 35.52	FL	
BOBBIN			ODI	39	0.64	1	125	8TH TSP + 35.10	FL	
BOBBIN			ODI	45	0.36	1	120	8TH TSP + 33.76	FL	
BOBBIN	78	63	ODI	16	0.51	1	122	7TH TSP + 16.65	FL	
BOBBIN	78	64	ODI	23	0.56	1	131	7TH TSP + 34.04	FL	
BOBBIN	78	66	WQI		0.34	P	1	76	7TH TSP - 0.23	FL
BOBBIN	79	18	ODI	68	0.32	1	93	L7TH TSP+ 9.06	FL	
BOBBIN	79	63	ODI	55	0.74	1	106	6TH TSP + 11.39	FL	
BOBBIN	79	64	ODI	35	0.64	1	122	6TH TSP + 14.68	LTSF	
BOBBIN	79	66	ODI	32	0.27	1	131	4TH TSP + 12.64	LTSF	
BOBBIN	79	67	ODI	32	0.36	1	131	7TH TSP + 16.84	LTSF	
BOBBIN			ODI	42	0.94	1	122	7TH TSP + 19.42	FL	
BOBBIN	79	68	WQI		0.27	1	57	6TH TSP + 23.55	FL	
BOBBIN			WQI		0.51	1	65	6TH TSP + 24.70	FL	
BOBBIN			ODI	79	0.75	1	78	6TH TSP + 27.03	FL	
BOBBIN			WQI		0.26	1	90	7TH TSP + 10.03	FL	
BOBBIN			ODI	63	0.31	1	98	7TH TSP + 11.32	FL	
BOBBIN			ODI	42	0.52	1	117	7TH TSP + 17.49	FL	
BOBBIN			ODI	33	0.65	1	124	8TH TSP + 12.04	FL	
BOBBIN	79	69	ODI	62	0.50	1	99	6TH TSP + 12.78	FL	
BOBBIN			ODI	63	0.75	1	98	6TH TSP + 21.63	FL	
BOBBIN	79	105	ODI	29	0.37	1	133	5TH TSP + 14.92	FL	
BOBBIN	80	1	WQI		0.23	1	125	13TH TSP- 0.16	FL	
BOBBIN	80	60	WQI		0.92	P	1	90	UTSF - 0.19	FL
BOBBIN	80	62	ODI	65	0.75	1	96	6TH TSP + 6.39	FL	
BOBBIN	80	63	ODI	73	0.57	1	86	6TH TSP + 9.36	FL	
BOBBIN	80	65	ODI	37	0.67	1	121	6TH TSP + 17.11	FL	
BOBBIN			ODI	42	0.34	1	117	6TH TSP + 21.21	FL	
BOBBIN			ODI	23	0.36	1	131	6TH TSP + 25.36	FL	
BOBBIN			ODI	29	0.42	1	127	6TH TSP + 28.96	FL	
BOBBIN			ODI	35	0.67	1	123	6TH TSP + 29.48	FL	
BOBBIN			ODI	70	0.45	1	90	6TH TSP + 29.90	FL	
BOBBIN	80	66	ODI	42	0.59	1	117	6TH TSP + 20.16	FL	
BOBBIN			ODI	66	1.12	1	94	6TH TSP + 21.58	FL	
BOBBIN			ODI	67	0.50	1	93	6TH TSP + 22.29	FL	
BOBBIN			ODI	65	1.06	1	96	6TH TSP + 22.46	FL	
BOBBIN			ODI	52	0.42	1	109	6TH TSP + 23.04	FL	
BOBBIN			ODI	64	0.72	1	97	6TH TSP + 23.71	FL	

TUBES PLUGGED STEAM GENERATOR 1-2

Plant: Davis Besse 1
 Outage: 03/93 RPO

QUERY: DEFECT INDICATIONS 20-100% TW, MQI, ADS, & OBS

TEST	ROW	COL	IND	%TW	VOLTS	CHN	DEG	LOCATION	EXTENT	
BOBBIN			ODI	77	0.61	1	81	6TH TSP + 24.69	FL	
BOBBIN			ODI	24	0.81	1	130	6TH TSP + 25.25	FL	
BOBBIN			ODI	64	0.47	1	97	6TH TSP + 26.74	FL	
BOBBIN			ODI	75	0.53	1	83	6TH TSP + 27.09	FL	
BOBBIN	80	67	ODI	46	0.52	1	113	6TH TSP + 24.79	FL	
BOBBIN			ODI	58	0.79	1	101	7TH TSP + 16.04	FL	
BOBBIN	80	68	ODI	74	0.32	1	84	7TH TSP + 10.65	FL	
BOBBIN			ODI	79	0.52	1	77	7TH TSP + 13.82	FL	
BOBBIN			ODI	31	0.87	1	132	7TH TSP + 15.01	FL	
BOBBIN	80	69	ODI	23	0.65	1	131	3RD TSP + 26.00	FL	
BOBBIN			ODI	39	0.74	1	120	3RD TSP + 30.75	FL	
BOBBIN			ODI	70	0.60	1	5	7TH TSP + 8.33	FL	
BOBBIN			ODI	66	0.42	1	96	7TH TSP + 10.64	FL	
BOBBIN	80	70	ODI	29	0.49	1	127	3RD TSP + 31.97	FL	
BOBBIN	80	74	ODI	51	0.38	1	115	4TH TSP + 11.88	FL	
BOBBIN			ODI	34	0.47	1	130	4TH TSP + 12.72	FL	
BOBBIN	81	64	ODI	30	0.80	1	126	6TH TSP + 5.62	FL	
BOBBIN			ODI	47	0.72	1	113	6TH TSP + 6.61	FL	
BOBBIN			ODI	23	0.69	1	131	6TH TSP + 7.62	FL	
BOBBIN			ODI	50	0.43	1	111	6TH TSP + 8.14	FL	
BOBBIN			ODI	65	0.40	1	96	6TH TSP + 8.46	FL	
BOBBIN			ODI	40	0.66	1	119	6TH TSP + 8.85	FL	
BOBBIN			ODI	23	0.75	1	131	6TH TSP + 11.24	FL	
BOBBIN			ODI	67	0.39	1	39	6TH TSP + 15.88	FL	
BOBBIN			ODI	40	0.60	1	119	6TH TSP + 16.45	FL	
BOBBIN	81	65	ODI	35	0.32	1	122	6TH TSP + 8.89	FL	
BOBBIN			ODI	48	0.92	1	111	6TH TSP + 9.17	FL	
BOBBIN			ODI	46	0.82	1	113	6TH TSP + 9.86	FL	
BOBBIN			ODI	22	0.61	1	131	6TH TSP + 12.64	FL	
BOBBIN			ODI	25	0.37	1	129	6TH TSP + 12.88	FL	
BOBBIN			ODI	36	1.40	1	121	6TH TSP + 15.44	FL	
BOBBIN			ODI	61	2.31	1	98	6TH TSP + 16.48	FL	
BOBBIN			ODI	50	1.43	1	109	6TH TSP + 17.22	FL	
BOBBIN			ODI	27	0.96	1	128	6TH TSP + 17.72	FL	
BOBBIN			LDI	56	1.35	1	103	6TH TSP + 17.94	FL	
BOBBIN			ODI	52	1.38	1	107	6TH TSP + 18.73	FL	
BOBBIN			ODI	34	1.03	1	123	6TH TSP + 19.30	FL	
BOBBIN			ODI	40	1.34	1	118	6TH TSP + 19.82	FL	
BOBBIN			ODI	71	1.35	1	87	6TH TSP + 20.51	FL	
BOBBIN			ODI	49	1.14	1	110	6TH TSP + 21.04	FL	
BOBBIN			ODI	34	0.48	1	123	6TH TSP + 23.71	FL	
BOBBIN			ODI	39	0.89	1	119	6TH TSP + 24.18	FL	
BOBBIN			ODI	29	0.81	1	126	6TH TSP + 24.55	FL	
BOBBIN			ODI	67	0.70	1	91	6TH TSP + 25.94	FL	
BOBBIN			ODI	61	1.14	1	98	6TH TSP + 31.34	FL	
BOBBIN	81	66	ODI	71	0.62	1	88	5TH TSP + 7.00	FL	
BOBBIN			ODI	81	0.51	1	74	6TH TSP + 24.50	FL	
BOBBIN			ODI	67	0.73	1	93	6TH TSP + 31.68	FL	
BOBBIN			ODI	77	0.78	1	80	6TH TSP + 33.79	FL	
BOBBIN	81	67	ODI	33	0.86	1	124	7TH TSP + 18.21	FL	
BOBBIN	81	68	ODI	53	0.69	1	108	6TH TSP + 25.98	FL	
BOBBIN			ODI	95	0.78	1	51	6TH TSP + 31.21	FL	
BOBBIN			ODI	29	0.64	P	1	123	7TH TSP + 0.15	FL
BOBBIN	81	69	ODI	39	0.36	1	120	5TH TSP + 3.36	FL	
BOBBIN			ODI	40	0.45	1	119	5TH TSP + 3.85	FL	
BOBBIN			ODI	29	1.35	1	127	5TH TSP + 8.58	FL	
BOBBIN			ODI	27	0.49	1	128	5TH TSP + 11.59	FL	
BOBBIN	81	70	ODI	29	0.38	1	133	3RD TSP + 23.46	LTSF	
BOBBIN			ODI	28	0.42	1	135	3RD TSP + 34.87	LTSF	
BOBBIN			ODI	41	0.48	1	123	4TH TSP + 19.37	LTSF	
BOBBIN			ODI	40	0.51	1	124	4TH TSP + 24.45	LTSF	
BOBBIN			ODI	44	0.41	P	1	115	5TH TSP - 0.45	LTSF
BOBBIN			ODI	47	0.60	1	117	5TH TSP - 0.05	LTSF	
BOBBIN			ODI	31	0.45	1	132	5TH TSP + 2.29	LTSF	
BOBBIN	82	31	ODI	28	0.37	1	131	UTSF + 3.85	FL	
BOBBIN			ODI	47	0.66	1	116	5TH TSP + 9.90	FL	
BOBBIN	82	32	ODI	33	0.60	1	130	5TH TSP + 9.20	FL	
BOBBIN	82	33	ODI	41	0.50	1	124	5TH TSP + 8.73	FL	
BOBBIN	82	41	ODI	39	0.46	1	125	5TH TSP + 4.88	FL	
BOBBIN	82	63	ODI	29	0.30	1	127	5TH TSP + 17.21	FL	

Plant: Davis Besse 1
 Outage: 03/93 RFO

QUERY: DEFECT INDICATIONS 20-100% TW, WQI, ADS, & OBS

TEST	ROW	COL	IND	%TW	VOLTS	CRN	DEG	LOCATION	EXTENT
BOBBIN			ODI	84	0.56	1	70	5TH TSP + 24.12	FL
BOBBIN			ODI	30	0.33	1	126	5TH TSP + 25.48	FL
BOBBIN			ODI	33	0.53	1	124	6TH TSP + 4.40	FL
BOBBIN	82	65	ODI	27	0.41	1	128	5TH TSP + 10.48	FL
BOBBIN			ODI	27	0.45	1	128	5TH TSP + 10.96	FL
BOBBIN	82	67	ODI	34	0.49	1	123	4TH TSP + 2.69	FL
BOBBIN			ODI	41	0.65	1	117	4TH TSP + 2.87	FL
BOBBIN			ODI	51	0.43	1	108	4TH TSP + 4.85	FL
BOBBIN			ODI	48	0.56	1	110	5TH TSP + 6.82	FL
BOBBIN			ODI	37	0.66	1	120	5TH TSP + 7.18	FL
BOBBIN			ODI	29	0.86	1	127	5TH TSP + 8.29	FL
BOBBIN			ODI	48	0.49	1	110	5TH TSP + 8.53	FL
BOBBIN			ODI	23	0.80	1	131	4TH TSP + 3.70	FL
BOBBIN			ODI	46	1.12	1	114	4TH TSP + 5.04	FL
BOBBIN			ODI	81	0.45	1	75	6TH TSP + 4.79	FL
BOBBIN			ODI	62	0.84	1	99	5TH TSP + 6.58	FL
BOBBIN	82	71	ODI	27	0.60	1	135	4TH TSP + 6.28	FL
BOBBIN	83	1	ODI	38	0.47	1	123	15TH TSP+ 0.11	FL
BOBBIN	83	2	ODI	38	0.23	1	128	13TH TSP- 0.19	FL
BOBBIN	83	10	ODI	49	0.74	1	116	5TH TSP + 18.47	FL
BOBBIN	83	11	ODI	46	0.30	1	117	5TH TSP + 14.37	FL
BOBBIN			ODI	20	0.23	1	137	5TH TSP + 13.79	FL
BOBBIN	83	49	ODI	36	0.47	1	128	4TH TSP + 17.67	FL
BOBBIN	83	64	ODI	56	0.46	1	104	4TH TSP + 2.73	FL
BOBBIN			ODI	33	0.36	1	127	4TH TSP + 5.36	FL
BOBBIN			ODI	65	0.48	1	93	5TH TSP + 9.05	FL
BOBBIN			ODI	32	0.39	1	128	5TH TSP + 11.50	FL
BOBBIN			ODI	53	0.32	1	107	5TH TSP + 14.07	FL
BOBBIN	83	66	ODI	47	0.54	1	114	4TH TSP + 7.82	FL
BOBBIN			ODI	44	1.03	1	117	4TH TSP + 9.48	FL
BOBBIN			ODI	21	0.69	1	137	4TH TSP + 14.16	FL
BOBBIN			ODI	83	0.70	1	69	4TH TSP + 33.41	FL
BOBBIN			ODI	50	0.60	1	111	5TH TSP + 6.33	FL
BOBBIN			ODI	49	0.59	1	112	5TH TSP + 11.99	FL
BOBBIN	83	69	ODI	41	0.65	1	123	3RD TSP + 25.51	LTSF
BOBBIN			ODI	28	0.48	1	135	3RD TSP + 26.31	LTSF
BOBBIN			ODX	38	1.17	1	126	4TH TSP + 8.11	LTSF
BOBBIN			ODI	44	0.56	1	120	4TH TSP + 10.89	LTSF
BOBBIN			ODI	31	0.37	1	132	4TH TSP + 15.07	LTSF
BOBBIN			ODI	45	0.53	1	119	4TH TSP + 17.52	LTSF
BOBBIN			ODI	51	0.40	1	113	4TH TSP + 18.03	LTSF
BOBBIN			ODI	40	0.51	1	124	4TH TSP + 18.42	LTSF
BOBBIN			ODI	50	0.51	1	114	4TH TSP + 19.20	LTSF
BOBBIN			ODI	37	0.39	1	127	4TH TSP + 26.44	LTSF
BOBBIN			ODI	53	1.06	1	111	4TH TSP + 26.74	LTSF
BOBBIN			ODI	26	0.27	1	76	4TH TSP + 27.81	LTSF
BOBBIN			ODI	31	0.27	1	108	5TH TSP + 2.30	LTSF
BOBBIN			ODI	34	0.27	1	108	5TH TSP + 4.17	LTSF
BOBBIN			ODI	43	0.27	1	108	5TH TSP + 4.59	LTSF
BOBBIN	83	70	ODI	39	0.32	1	129	4TH TSP + 19.86	FL
BOBBIN			ODI	30	0.36	1	129	4TH TSP + 30.01	FL
BOBBIN			ODI	33	0.30	1	124	4TH TSP + 16.83	FL
BOBBIN	83	72	ODI	32	0.51	1	132	4TH TSP + 9.43	FL
BOBBIN	84	1	WQI		0.29	1	121	13TH TSP- 0.22	FL
BOBBIN	84	7	ODI	21	0.51	1	136	UTSP + 5.15	FL
BOBBIN	84	16	ADS		2.31	6	95	11TH TSP+ 26.75	FL
BOBBIN	84	19	WQI		0.29	1	110	5TH TSP + 11.70	FL
BOBBIN	84	64	ODI	55	0.53	1	105	4TH TSP + 20.38	FL
BOBBIN			ODI	71	0.86	1	86	4TH TSP + 20.84	FL
BOBBIN			ODI	71	0.53	1	86	4TH TSP + 22.59	FL
BOBBIN	84	65	ODI	27	0.24	1	131	3RD TSP + 14.95	FL
BOBBIN			ODI	84	0.45	1	66	3RD TSP + 33.34	FL
BOBBIN			ODI	82	0.46	1	68	4TH TSP + 10.44	FL
BOBBIN			ODI	62	0.37	1	96	4TH TSP + 13.13	FL
BOBBIN	84	69	ODI	54	0.33	1	106	4TH TSP + 6.61	FL
BOBBIN			ODI	47	0.35	1	114	4TH TSP + 9.25	FL
BOBBIN			ODI	68	0.34	1	90	4TH TSP + 9.85	FL
BOBBIN			ODI	20	0.68	1	138	4TH TSP + 12.05	FL
BOBBIN			ODI	78	0.44	1	77	5TH TSP + 1.47	FL
BOBBIN			ODI	23	0.59	1	135	5TH TSP + 1.83	FL

TUBES PLUGGED STEAM GENERATOR 1-2

Plant: Davis Besse 1
 Outage: 03/93 RFO

QUERY: DEFECT INDICATIONS 20-100% TW, WQI, ADS, & OBS

TEST	ROW	COL	IND	%TW	VOLTS	CHN	DEG	LOCATION	EXTENT	
BOBBIN	84	70	ODI	44	0.34	1	115	4TH TSP + 17.54	FL	
BOBBIN	84	72	ODI	28	0.27	1	135	4TH TSP + 13.40	FL	
BOBBIN			ODI	25	0.38	1	138	4TH TSP + 31.86	FL	
BOBBIN			ODI	26	0.81	1	137	4TH TSP + 12.30	FL	
BOBBIN	85	4	ODI	22	0.52	1	135	2ND TSP + 10.19	FL	
BOBBIN	85	66	ODI	28	0.52	1	135	3RD TSP + 36.94	FL	
BOBBIN			ODI	65	0.31	1	100	3RD TSP + 13.90	FL	
BOBBIN			ODI	14	0.71	1	130	3RD TSP + 35.71	FL	
BOBBIN			ODI	29	0.47	1	135	3RD TSP + 21.22	FL	
BOBBIN			ODI	35	0.64	1	129	3RD TSP + 20.13	FL	
BOBBIN			ODI	29	0.83	1	135	3RD TSP + 17.73	FL	
BOBBIN			ODI	60	0.75	1	107	4TH TSP + 19.49	FL	
BOBBIN			ODI	23	0.60	1	138	4TH TSP + 15.81	FL	
BOBBIN			ODI	33	0.54	1	131	4TH TSP + 12.22	FL	
BOBBIN	85	67	ODI	38	0.55	1	127	4TH TSP + 11.36	FL	
BOBBIN			ODI	23	0.74	1	138	4TH TSP + 10.94	FL	
BOBBIN			ODI	27	0.58	1	135	4TH TSP + 8.72	FL	
BOBBIN			ODI	58	0.45	1	108	4TH TSP + 10.11	FL	
BOBBIN			ODI	32	0.23	P	1	118	4TH TSP + 0.34	FL
BOBBIN	85	68	ODI	51	0.64	1	116	4TH TSP + 14.73	FL	
BOBBIN			WQI		0.28	1	113	4TH TSP + 7.95	FL	
BOBBIN	86	1	ODI	38	0.53	1	123	13TH TSP+ 0.24	FL	
BOBBIN	86	63	ODI	38	0.42	1	123	4TH TSP + 17.44	FL	
BOBBIN	86	65	ODI	60	0.37	1	105	4TH TSP + 13.19	FL	
BOBBIN			ODI	27	0.38	1	132	3RD TSP + 19.73	FL	
BOBBIN	86	66	ODI	38	0.48	1	126	4TH TSP + 14.31	FL	
BOBBIN			ODI	26	0.22	1	135	4TH TSP + 13.01	FL	
BOBBIN			ODI	38	0.27	1	126	4TH TSP + 11.88	FL	
BOBBIN			ODI	22	0.39	1	138	4TH TSP + 11.06	FL	
BOBBIN			ODI	40	0.74	P	1	105	4TH TSP - 0.42	FL
BOBBIN	86	67	ODI	25	0.65	1	136	3RD TSP + 38.74	FL	
BOBBIN			ODI	39	0.62	1	125	4TH TSP + 10.82	FL	
BOBBIN			ODI	41	0.39	1	104	4TH TSP + 11.58	FL	
BOBBIN			ODI	24	0.40	1	135	4TH TSP + 7.16	FL	
BOBBIN			ODI	21	0.77	1	136	3RD TSP + 38.79	FL	
BOBBIN			ODI	45	0.59	1	117	3RD TSP + 36.07	FL	
BOBBIN			ODI	46	0.30	1	116	3RD TSP + 14.07	FL	
BOBBIN	86	68	ODI	30	0.89	P	1	112	4TH TSP - 0.54	FL
BOBBIN			ODI	22	0.74	1	138	4TH TSP + 11.73	FL	
BOBBIN			ODI	46	0.76	1	119	4TH TSP + 11.11	FL	
BOBBIN			ODI	32	0.51	1	131	4TH TSP + 10.68	FL	
BOBBIN			ODI	43	0.89	1	122	4TH TSP + 10.14	FL	
BOBBIN			ODI	48	1.66	1	117	4TH TSP + 9.15	FL	
BOBBIN			ODI	46	1.00	1	119	4TH TSP + 8.66	FL	
BOBBIN			ODI	36	0.52	1	128	4TH TSP + 8.04	FL	
BOBBIN	86	69	ODI	36	0.37	1	128	4TH TSP + 11.30	FL	
BOBBIN			WQI		0.29	1	97	4TH TSP + 7.19	FL	
BOBBIN	86	85	ADS		1.15	6	79	LTSF + 13.95	FL	
BOBBIN	86	110	ODI	38	0.28	1	123	4TH TSP + 33.19	FL	
BOBBIN	87	7	ODI	41	0.91	1	121	UTSF + 6.73	FL	
BOBBIN	87	11	ADS		2.16	6	89	12TH TSP+ 26.84	FL	
BOBBIN	87	61	ODI	34	0.34	1	129	4TH TSP + 16.53	FL	
BOBBIN	87	63	ODI	55	0.47	1	110	4TH TSP + 16.05	FL	
BOBBIN	87	67	ODI	36	0.68	1	127	4TH TSP + 13.73	FL	
BOBBIN			ODI	27	0.78	1	134	4TH TSP + 11.67	FL	
BOBBIN			ODI	40	0.44	1	124	4TH TSP + 11.26	FL	
BOBBIN			ODI	46	0.47	1	119	4TH TSP + 12.68	FL	
BOBBIN			ODI	21	0.42	1	138	4TH TSP + 12.37	FL	
BOBBIN	87	68	ODI	40	0.58	1	124	4TH TSP + 12.81	FL	
BOBBIN	87	70	WQI		0.46	1	118	4TH TSP + 15.00	FL	
BOBBIN			WQI		0.43	1	124	4TH TSP + 15.55	FL	
BOBBIN	88	5	WQI		0.32	1	126	5TH TSP + 12.29	FL	
BOBBIN	88	36	ODI	37	0.43	1	126	5TH TSP + 3.42	FL	
BOBBIN	88	63	ODI	40	0.46	1	124	4TH TSP + 13.85	FL	
BOBBIN	88	65	ODI	46	0.39	1	119	4TH TSP + 15.43	FL	
BOBBIN	88	66	WQI		0.28	1	119	4TH TSP + 14.77	FL	
BOBBIN			ODI	69	0.26	1	94	4TH TSP + 14.20	FL	
BOBBIN			ODI	67	0.25	1	96	4TH TSP + 12.78	FL	
BOBBIN			WQI		0.33	1	103	4TH TSP + 11.76	FL	
BOBBIN	88	68	ODI	29	0.33	1	133	4TH TSP + 14.21	FL	

TUBES PLUGGED STEAM GENERATOR 1-2

Plant: Davis Besse 1
 Outage: 03/93 RPO

QUERY: DEFECT INDICATIONS 20-100% TW, WQI, ADS, & OBS

TEST	ROW	COL	IND	%TW	VOLTS	CHN	DEG	LOCATION	EXTENT
BOBBIN	88	126	ODI	24	0.74	1	133	15TH TSP+ 33.08	FL
BOBBIN	89	66	ODI	37	0.69	1	127	3RD TSP + 36.63	FL
BOBBIN	89	67	WQI		0.21	1	99	4TH TSP + 11.98	FL
BOBBIN			ODI	29	0.38	1	130	4TH TSP + 8.06	FL
BOBBIN	91	1	ODI	61	0.43	P 1	99	13TH TSP- 0.54	FL
BOBBIN	95	79	ODI	54	0.64	P 1	104	3RD TSP - 0.64	FL
BOBBIN	96	24	ODI	30	0.35	1	133	5TH TSP + 10.27	FL
BOBBIN	98	24	ODI	30	0.38	1	130	5TH TSP + 10.04	FL
BOBBIN	98	41	ODI	75	0.41	1	83	5TH TSP + 3.40	FL
BOBBIN	100	19	ODI	45	0.39	1	120	5TH TSP + 11.33	FL
BOBBIN	100	63	ADS		9.88	6	93	LTSF + 8.56TO+ 18.12	FL
BOBBIN	102	16	ODI	35	0.25	1	128	5TH TSP + 12.75	FL
BOBBIN	102	22	ODI	56	0.25	1	109	5TH TSP + 12.29	FL
BOBBIN	102	38	ODI	31	0.62	1	131	5TH TSP + 3.44	FL
BOBBIN	102	40	ODI	23	0.23	1	137	5TH TSP + 2.71	FL
BOBBIN	104	17	ODI	31	0.43	1	129	5TH TSP + 14.10	FL
BOBBIN	105	16	ODI	33	0.35	1	126	5TH TSP + 15.46	FL
BOBBIN			ODI	37	0.37	1	122	5TH TSP + 14.30	FL
BOBBIN	106	6	ODI	25	0.32	P 1	104	13TH TSP- 0.51	FL
BOBBIN	106	15	ODI	26	0.29	1	133	5TH TSP + 14.78	FL
BOBBIN	107	1	WQI		0.70	1	70	10TH TSP+ 16.94	FL
BOBBIN	108	36	ODI	26	0.28	1	138	5TH TSP + 4.29	FL
BOBBIN	108	51	ODI	49	0.61	1	92	LTSF + 20.73	FL
BOBBIN	109	1	ODI	25	1.06	1	135	6TH TSP + 31.31	FL
BOBBIN	109	104	ODI	24	0.24	1	135	2ND TSP + 25.19	FL
BOBBIN	110	97	ODI	25	0.50	1	135	LTPF + 21.48	FL
BOBBIN	111	1	ODI	27	0.71	P 1	122	8TH TSP - 0.27	FL
BOBBIN			ODI	24	2.23	1	136	8TH TSP + 1.86	FL
BOBBIN	112	3	ODI	26	0.40	P 1	123	9TH TSP + 0.27	FL
BOBBIN	112	49	ODI	22	1.36	1	135	14TH TSP+ 18.50	FL
BOBBIN	113	1	ODI	25	0.49	1	135	15TH TSP+ 14.86	FL
BOBBIN	113	116	WQI		3.23	1	145	15TH TSP+ 19.54	FL
BOBBIN	114	97	ODI	38	0.23	P 1	115	7TH TSP - 0.48	FL
BOBBIN	114	99	WQI		0.24	1	119	5TH TSP + 12.37	FL
BOBBIN	115	10	ADS		2.41	6	88	10TH TSP+ 11.65	FL
BOBBIN	115	49	ADS		10.67	6	83	LTSF + 24.03TO+ 32.29	FL
BOBBIN	116	113	ODI	24	3.38	1	133	15TH TSP+ 19.77	FL
BOBBIN	120	21	ODI	35	0.52	1	126	5TH TSP + 11.31	FL
BOBBIN	120	94	WQI		0.24	1	121	5TH TSP + 12.12	FL
BOBBIN	121	62	ODI	35	0.42	1	128	5TH TSP + 4.44	FL
BOBBIN	121	64	ODI	35	0.38	1	128	4TH TSP + 26.49	FL
BOBBIN	122	54	ADS		4.49	6	93	LTSF + 22.39TO+ 30.27	FL
BOBBIN	122	76	ODI	37	0.24	1	126	4TH TSP + 30.69	FL
BOBBIN	123	13	ODI	23	0.27	1	132	6TH TSP + 26.33	FL
BOBBIN			ODI	23	0.20	1	132	5TH TSP + 19.08	FL
BOBBIN	123	73	WQI		0.22	1	116	4TH TSP + 33.53	FL
BOBBIN	123	80	ODI	22	0.44	1	138	5TH TSP + 23.92	FL
BOBBIN	124	14	ODI	29	0.40	1	131	5TH TSP + 14.05	FL
BOBBIN	124	18	ODI	35	0.26	1	126	5TH TSP + 13.06	FL
BOBBIN	124	78	WQI		0.36	1	107	5TH TSP + 12.88	FL
BOBBIN	125	17	ODI	28	0.58	1	131	5TH TSP + 12.50	FL
BOBBIN	125	69	WQI		0.21	1	125	5TH TSP + 6.59	FL
BOBBIN	127	3	ADS		2.20	6	86	4TH TSP + 25.60	FL
BOBBIN	127	5	ADS		2.84	6	85	3RD TSP + 6.99	FL
BOBBIN	129	6	ODI	23	0.61	P 1	125	10TH TSP+ 0.48	FL
BOBBIN	129	28	ODI	28	0.25	1	129	5TH TSP + 11.22	FL
BOBBIN	129	29	ODI	37	0.52	1	124	5TH TSP + 11.64	FL
BOBBIN	130	6	ODI	34	0.78	P 1	119	10TH TSP+ 0.48	FL
BOBBIN	130	87	WQI		0.60	P 1	86	14TH TSP- 0.84	FL
BOBBIN	131	29	ODI	54	0.39	1	109	5TH TSP + 11.28	FL
BOBBIN	132	66	ODI	28	0.38	1	135	5TH TSP + 10.80	FL
BOBBIN	133	29	ODI	22	2.77	1	135	4TH TSP + 12.38	FL
BOBBIN	133	59	ODI	44	0.48	1	120	5TH TSP + 8.84	FL
BOBBIN	133	61	WQI		0.25	1	104	5TH TSP + 10.34	FL
BOBBIN	134	1	ODI	44	0.57	P 1	106	9TH TSP + 0.19	FL
BOBBIN	135	6	WQI		0.83	P 1	106	10TH TSP+ 0.54	FL
BOBBIN	135	67	WQI		0.21	P 1	113	5TH TSP + 0.12	FL
BOBBIN	141	68	ODI	38	0.69	P 1	111	8TH TSP - 0.82	FL
BOBBIN	144	54	ODI	38	0.88	1	125	7TH TSP + 8.90	FL
BOBBIN	148	20	WQI		0.99	1	108	LTPF + 2.75	FL

Plant: Davis Besse 1
 Outage: 03/93 RFO

QUERY: DEFECT INDICATIONS 20-100% TW, WQI, ADS, & OBS

TEST	ROW	COL	IND	%TW	VOLTS	CHN	DEG	LOCATION	EXTENT	
BOBBIN	149	33	ODI	21	0.39	P 1	123	14TH TSP+	0.47	FL
BOBBIN	150	10	ODI	81	0.42	1	74	LTPF +	6.74	FL
BOBBIN	150	22	WQI		1.00	P 1	99	10TH TSP+	0.65	FL
BOBBIN	150	23	WQI		0.35	1	74	13TH TSP+	1.20	FL
BOBBIN	150	24	ODI	23	1.49	P 1	122	14TH TSP+	0.57	FL
BOBBIN	150	26	WQI		0.63	P 1	92	10TH TSP+	0.63	FL
BOBBIN	151	8	ODI	45	0.64	P 1	105	13TH TSP-	0.11	FL
BOBBIN			ODI	23	0.79	P 1	122	13TH TSP+	0.55	FL
BOBBIN	151	14	WQI		1.12	P 1	43	10TH TSP+	0.63	FL

TOTAL TUBES FOUND = 317
 TOTAL INDICATIONS FOUND = 569
 TOTAL TUBES IN INPUT FILE = 13457

In addition, the following tubes with dents were plugged.

Row	Column
104	1
105	122
146	51
6	50

SG 2-A PLUGGED TUBES

PLANT: DAYZ BESSE UNIT 1

GENERATOR: A

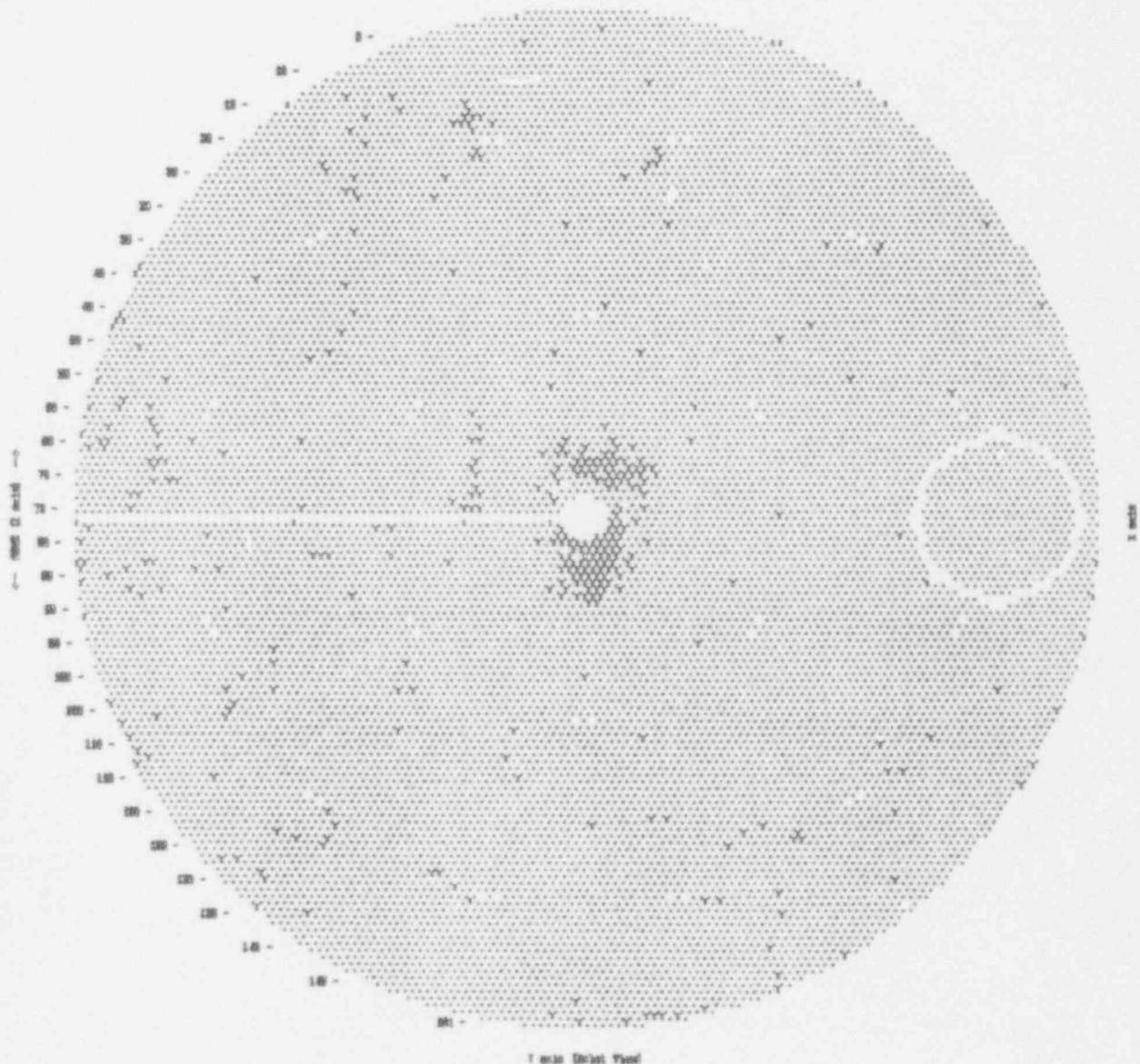
1 = SG 2-A PLUGGED TUBES (368)

1 = SG 2-A PLUGGED TUBES (19)

TOTAL TUBES : 15457
SUPPORT RODS () : 42

TOTAL TUBES ASSIGNED : 375

1 inch Dia. Hole



NO. 1753 10/28/78 12:00 YES, 4.8 200000 10/28/78 12:00 10/28/78

FORM NIS-1 OWNERS' DATA REPORT FOR INSERVICE INSPECTIONS

As required by the Provisions of the ASME Code Rules

- 1. Owner Toledo Edison Company, 300 Madison Ave., Toledo, Ohio 43652
(Name and Address of Owner)
- 2. Plant Davis-Besse Nuclear Power Station, Oak Harbor, Ohio 43449
(Name and Address of Plant)
- 3. Plant Unit #1 4. Owner Certificate of Authorization (if required) N/A
- 5. Commercial Service Date 11/21/77 6. National Board Number for Unit N/A
- 7. Components Inspected Steam Generator Tubing

Component or Appurtenance	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
Steam Generator 1-1	Babcock & Wilcox	620-0014-55-11	N/A	158
Steam Generator 1-2	Babcock & Wilcox	620-0014-55-12	N/A	159

Note: Supplemental sheets in form of lists, sketches, or drawings may be used provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this data report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-1 (back)

revised
6/16/93 NSU 1991

- 8. Examination Dates Feb 1993 to Apr 1993 9. Inspection Interval from Sept 1990 to Sept 2000
- 10. Abstract of Examinations. Include a list of examinations and a statement concerning status of work required for current interval. Sec 1993 Inservice Inspection Report
- 11. Abstract of Conditions Noted. Sec 1993 Inservice Inspection Report
- 12. Abstract of Corrective Measures Recommended and Taken
Sec 1993 Inservice Inspection Report

We certify that the statements made in this report are correct and the examinations and corrective measures taken conform to the rules of the ASME Code, Section XI.

Date 6-9 19 93 Signed Toledo Edison Co By Eratt
Owner

Certificate of Authorization No. (if applicable) _____ Expiration Date _____

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of Ohio and employed by H.S.B.I. & I. Co of Hartford, CT have inspected the components described in this Owners' Data Report during the period Feb. 1993 to Apr 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owners' Data Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners' Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 6-16 19 93

Robert E. Cook
Inspector's Signature

Commissions NB10992 (ANI) Ohio Comm
National Board, State, Province and No.

Nondestructive Examinations

The Nondestructive Examinations were completed by Toledo Edison and B&W Nuclear Technologies personnel from February 1993 to April 1993 during the 8th Refueling Outage for the Davis Besse Nuclear Power Station Unit #1. These examinations complete the examinations required to be performed in the first period of the inspection interval.

The nondestructive examinations were conducted in accordance with the requirements of the 1986 Edition of the ASME Boiler and Pressure Vessel Code as described in the Second Ten Year Interval Inservice Inspection Program Plan.

The attached table summarizes the examination data for the ASME Class 1 and 2 components. All examination results were acceptable. An entry in the PCAQ Number column identifies the Potential Condition Adverse to Quality Report used to evaluate and disposition indications.

Detailed examination results are contained the 8th Refueling Outage Inservice Inspection Report which is available for review at the Davis Besse site.

06/08/93
08:24:28

Davis Besse Nuclear Power Station Unit #1
Inservice Inspection Abstract of ASME Class 1 and Class 2 Examinations
BR Refueling Outage

Page: 1

Exam Category Code Item	Mark Number	Component Description	NDE Method	Examination Acceptable	PCAQ Number	Exam Date	Comments
Code Class 1							
B-A PRESSURE RETAINING WELDS IN REACTOR VESSEL							
B01.030	SHELL-TO-FLANGE WELD						
	RC-RPV-WR-19	SHELL TO FLANGE WELD MK 169 TO MK 7	UT	Yes		04-05-93	
B01.040	HEAD-TO-FLANGE WELD						
	RC-RPV-WH-7	CLOSURE HEAD TO FLANGE CIRCUMFERENTIAL WELD MK 24 TO MK 22	UT MT	Yes Yes		03-26-93	Relief Request RR-A2 is applicable.
B-B PRESSURE RETAINING WELDS IN VESSELS OTHER THAN REACTOR VESSELS							
B02.031	STEAM GENERATORS (PRIMARY SIDE)-CIRCUMFERENTIAL HEAD WELDS						
	RC-SG-1-1-WG-172	TRANSITION RING TO LOWER HEAD WELD MK 9 TO MK 7	UT	Yes		04-06-93	
B-D FULL PENETRATION WELDS OF NOZZLES IN VESSELS (INSPECTION PROGRAM 5)							
B03.130	STEAM GENERATORS (PRIMARY SIDE)-NOZZLE-TO-VESSEL WELDS						
	RC-SG-1-1-WG-25	36 IN. INLET NOZZLE TO UPPER HEAD WELD MK 70 TO MK 8	UT	Yes		03-27-93	
	RC-SG-1-1-WG-50-Z/Y	28 IN. Y/Z AXIS OUTLET NOZZLE TO LOWER HEAD WELD MK 65 TO MK 7	UT	Yes		04-06-93	
B03.140	STEAM GENERATORS (PRIMARY SIDE)-NOZZLE INSIDE RADIUS SECTION						
	RC-SG-1-1-WG-25-IR	36 IN. INLET NOZZLE INSIDE RADIUS MK 70	UT	Yes		03-27-93	
	RC-SG-1-1-WG-50-Z/Y-IR	28 IN. Y/Z AXIS OUTLET NOZZLE INSIDE RADIUS MK 65	UT	Yes		04-06-93	
B-F PRESSURE RETAINING DISSIMILAR METAL WELDS							
B05.130	PIPING-DISSIMILAR METAL BUTT WELDS >= 4 INCHES NOMINAL PIPE SIZE						
	RC-MK-A-67-1-FW105A	28 IN. ELBOW TO RC PUMP INLET NOZZLE WELD MK 62 TO P36-3	UT	Yes		03-20-93	

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Davis Besse Nuclear Power Station Unit #1
Inservice Inspection Abstract of ASME Class 1 and Class 2 Examinations
BR Refueling Outage

Exam Category Code Item	Mark Number	Component Description	NDE Method	Examination Acceptable	PCAQ Number	Exam Date	Comments
B05.130	PIPING-DISSIMILAR METAL BUTT WELDS >= 4 INCHES NOMINAL PIPE SIZE						
	RC-MK-B-44-1-SW69B	28 IN. PIPE TO ELBOW WELD MK 49 TO MK 39	UT PT	Yes Yes		03-19-93	
	RC-MK-B-59-1-SW143B	28 IN. PIPE TO ELBOW WELD MK 49 TO MK 39	UT PT	Yes Yes		03-19-93	
B05.140	PIPING-DISSIMILAR METAL BUTT WELDS < 4 INCHES NOMINAL PIPE SIZE						
	RC-40-CCA-18-1-FW2	2.5 IN. BRANCH CONNECTION TO ELBOW WELD	PT	Yes		03-13-93	
	RC-40-CCA-18-3-FW9	2.5 IN. BRANCH CONNECTION TO ELBOW WELD MK 87	PT	Yes		03-13-93	
B-G-1 PRESSURE RETAINING BOLTING GREATER THAN 2 INCHES IN DIAMETER							
B06.010	REACTOR VESSEL-CLOSURE HEAD NUTS						
	RC-RPV-NUT-001	CLOSURE HEAD NUT (HOLE NO. 1) MK 26	MT	Yes		03-21-93	
	RC-RPV-NUT-002	CLOSURE HEAD NUT (HOLE NO. 2) MK 26	MT	Yes		03-21-93	
	RC-RPV-NUT-003	CLOSURE HEAD NUT (HOLE NO. 3) MK 26	MT	Yes		03-21-93	
	RC-RPV-NUT-004	CLOSURE HEAD NUT (HOLE NO. 4) MK 26	MT	Yes		03-21-93	
	RC-RPV-NUT-005	CLOSURE HEAD NUT (HOLE NO. 5) MK 26	MT	Yes		03-21-93	
	RC-RPV-NUT-006	CLOSURE HEAD NUT (HOLE NO. 6) MK 26	MT	Yes		03-21-93	
	RC-RPV-NUT-007	CLOSURE HEAD NUT (HOLE NO. 7) MK 26	MT	Yes		03-21-93	

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Davis Besse Nuclear Power Station Unit #1
Inservice Inspection Abstract of ASME Class 1 and Class 2 Examinations
BR Refueling Outage

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Exam Category Code Item	Mark Number	Component Description	NDE Method	Examination Acceptable	FCAQ Number	Exam Date	Comments
806.010	REACTOR VESSEL-CLOSURE HEAD NUTS						
	RC-RPV-NUT-008	CLOSURE HEAD NUT (HOLE NO. 8) MK 26	MT	Yes		03-21-93	
	RC-RPV-NUT-009	CLOSURE HEAD NUT (HOLE NO. 9) MK 26	MT	Yes		03-21-93	
	RC-RPV-NUT-010	CLOSURE HEAD NUT (HOLE NO. 10) MK 26	MT	Yes		03-21-93	
	RC-RPV-NUT-011	CLOSURE HEAD NUT (HOLE NO. 11) MK 26	MT	Yes		03-21-93	
	RC-RPV-NUT-012	CLOSURE HEAD NUT (HOLE NO. 12) MK 26	MT	Yes		03-21-93	
	RC-RPV-NUT-013	CLOSURE HEAD NUT (HOLE NO. 13) MK 26	MT	Yes		03-21-93	
	RC-RPV-NUT-014	CLOSURE HEAD NUT (HOLE NO. 14) MK 26	MT	Yes		03-21-93	
	RC-RPV-NUT-015	CLOSURE HEAD NUT (HOLE NO. 15) MK 26	MT	Yes		03-21-93	
	RC-RPV-NUT-016	CLOSURE HEAD NUT (HOLE NO. 16) MK 26	MT	Yes		03-21-93	
	RC-RPV-NUT-017	CLOSURE HEAD NUT (HOLE NO. 17) MK 26	MT	Yes		03-21-93	
	RC-RPV-NUT-018	CLOSURE HEAD NUT (HOLE NO. 18) MK 26	MT	Yes		03-21-93	

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Davis Besse Nuclear Power Station Unit #1
Inservice Inspection Abstract of ASME Class 1 and Class 2 Examinations
BR Refueling Outage

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Exam Category Code Item	Mark Number	Component Description	NDE Method	Examination Acceptable	PCAG Number	Exam Date	Comments
B06.010	REACTOR VESSEL-CLOSURE HEAD NUTS						
	RC-RPV-NUT-020	CLOSURE HEAD NUT (HOLE NO. 20) MK 26	MT	Yes		03-21-93	
	RC-RPV-NUT-065	CLOSURE HEAD NUT (HOLE NO. 19) MK 26	MT	Yes		03-21-93	
B06.030	REACTOR VESSEL-CLOSURE STUDS, WHEN REMOVED						
	RC-RPV-STUD-001	CLOSURE HEAD STUD (HOLE NO. 1) MK 25	UT MT	Yes Yes		03-23-93	
	RC-RPV-STUD-002	CLOSURE HEAD STUD (HOLE NO. 2) MK 25	UT MT	Yes Yes		03-23-93	
	RC-RPV-STUD-003	CLOSURE HEAD STUD (HOLE NO. 3) MK 25	UT MT	Yes Yes		03-23-93	
	RC-RPV-STUD-004	CLOSURE HEAD STUD (HOLE NO. 4) MK 25	UT MT	Yes Yes		03-23-93	
	RC-RPV-STUD-005	CLOSURE HEAD STUD (HOLE NO. 5) MK 25	UT MT	Yes Yes		03-23-93	
	RC-RPV-STUD-006	CLOSURE HEAD STUD (HOLE NO. 6) MK 25	UT MT	Yes Yes		03-23-93	
	RC-RPV-STUD-007	CLOSURE HEAD STUD (HOLE NO. 7) MK 25	UT MT	Yes Yes		03-23-93	
	RC-RPV-STUD-008	CLOSURE HEAD STUD (HOLE NO. 8) MK 25	UT MT	Yes Yes		03-23-93	
	RC-RPV-STUD-009	CLOSURE HEAD STUD (HOLE NO. 9) MK 25	UT MT	Yes Yes		03-23-93	

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Davis Besse Nuclear Power Station Unit #1
Inservice Inspection Abstract of ASME Class 1 and Class 2 Examinations
BR Refueling Outage

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Exam Category Code Item	Mark Number	Component Description	NDE Method	Examination Acceptable	PCAO Number	Exam Date	Comments
B06.030	REACTOR VESSEL-CLOSURE STUDS, WHEN REMOVED						
	RC-RPV-STUD-010	CLOSURE HEAD STUD (HOLE NO. 10) MK 25	UT MT	Yes Yes		03-23-93	
	RC-RPV-STUD-011	CLOSURE HEAD STUD (HOLE NO. 11) MK 25	UT MT	Yes Yes		03-22-93	
	RC-RPV-STUD-012	CLOSURE HEAD STUD (HOLE NO. 12) MK 25	UT MT	Yes Yes		03-22-93	
	RC-RPV-STUD-013	CLOSURE HEAD STUD (HOLE NO. 13) MK 25	UT MT	Yes Yes		03-22-93	
	RC-RPV-STUD-014	CLOSURE HEAD STUD (HOLE NO. 14) MK 25	UT MT	Yes Yes		03-22-93	
	RC-RPV-STUD-015	CLOSURE HEAD STUD (HOLE NO. 15) MK 25	UT MT	Yes Yes		03-22-93	
	RC-RPV-STUD-016	CLOSURE HEAD STUD (HOLE NO. 16) MK 25	UT MT	Yes Yes		03-22-93	
	RC-RPV-STUD-017	CLOSURE HEAD STUD (HOLE NO. 17) MK 25	UT MT	Yes Yes		03-22-93	
	RC-RPV-STUD-018	CLOSURE HEAD STUD (HOLE NO. 18) MK 25	UT MT	Yes Yes		03-22-93	
	RC-RPV-STUD-020	CLOSURE HEAD STUD (HOLE NO. 20) MK 25	UT MT	Yes Yes		03-22-93	
	RC-RPV-STUD-065	CLOSURE HEAD STUD (HOLE NO. 19) MK 25	UT MT	Yes Yes		03-22-93	

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Davis Besse Nuclear Power Station Unit #1
Inservice Inspection Abstract of ASME Class 1 and Class 2 Examinations
BR Refueling Outage

Exam Category Code Item	Mark Number	Component Description	NDE Method	Examination Acceptable	PCAQ Number	Exam Date	Comments
B06.040	REACTOR VESSEL-THREADS IN FLANGE						
	RC-RPV-FLNG-THRD	VESSEL FLANGE THREADS MK 7 (QTY. 60)	UT	Yes		04-05-93	
B06.050	REACTOR VESSEL-CLOSURE WASHERS, BUSHINGS						
	RC-RPV-WASHERS-001	CLOSURE HEAD WASHERS (HOLE NO. 1) MK 14/MK 27	VT-1	Yes		03-19-93	
	RC-RPV-WASHERS-002	CLOSURE HEAD WASHERS (HOLE NO. 2) MK 14/MK 27	VT-1	Yes		03-19-93	
	RC-RPV-WASHERS-003	CLOSURE HEAD WASHERS (HOLE NO. 3) MK 14/MK 27	VT-1	Yes		03-19-93	
	RC-RPV-WASHERS-004	CLOSURE HEAD WASHERS (HOLE NO. 4) MK 14/MK 27	VT-1	Yes		03-19-93	
	RC-RPV-WASHERS-005	CLOSURE HEAD WASHERS (HOLE NO. 5) MK 14/MK 27	VT-1	Yes		03-21-93	
	RC-RPV-WASHERS-006	CLOSURE HEAD WASHERS (HOLE NO. 6) MK 14/MK 27	VT-1	Yes		03-19-93	
	RC-RPV-WASHERS-007	CLOSURE HEAD WASHERS (HOLE NO. 7) MK 14/MK 27	VT-1	Yes		03-19-93	
	RC-RPV-WASHERS-008	CLOSURE HEAD WASHERS (HOLE NO. 8) MK 14/MK 27	VT-1	Yes		03-19-93	
	RC-RPV-WASHERS-009	CLOSURE HEAD WASHERS (HOLE NO. 9) MK 14/MK 27	VT-1	Yes		03-19-93	
	RC-RPV-WASHERS-010	CLOSURE HEAD WASHERS (HOLE NO. 10) MK 14/MK 27	VT-1	Yes		03-19-93	

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Davis Besse Nuclear Power Station Unit #1
Inservice Inspection Abstract of ASME Class 1 and Class 2 Examinations
8R Refueling Outage

Exam Category Code Item	Mark Number	Component Description	NDE Method	Examination Acceptable	PCAO Number	Exam Date	Comments
B06.050	REACTOR VESSEL-CLOSURE WASHERS, BUSHINGS						
	RC-RPV-WASHERS-011	CLOSURE HEAD WASHERS (HOLE NO. 11) MK 14/MK 27	VT-1	Yes		03-21-93	
	RC-RPV-WASHERS-012	CLOSURE HEAD WASHERS (HOLE NO. 12) MK 14/MK 27	VT-1	Yes		03-21-93	
	RC-RPV-WASHERS-013	CLOSURE HEAD WASHERS (HOLE NO. 13) MK 14/MK 27	VT-1	Yes		03-21-93	
	RC-RPV-WASHERS-014	CLOSURE HEAD WASHERS (HOLE NO. 14) MK 14/MK 27	VT-1	Yes		03-21-93	
	RC-RPV-WASHERS-015	CLOSURE HEAD WASHERS (HOLE NO. 15) MK 14/MK 27	VT-1	Yes		03-21-93	
	RC-RPV-WASHERS-016	CLOSURE HEAD WASHERS (HOLE NO. 16) MK 14/MK 27	VT-1	Yes		03-21-93	
	RC-RPV-WASHERS-017	CLOSURE HEAD WASHERS (HOLE NO. 17) MK 14/MK 27	VT-1	Yes		03-21-93	
	RC-RPV-WASHERS-018	CLOSURE HEAD WASHERS (HOLE NO. 18) MK 14/MK 27	VT-1	Yes		03-21-93	
	RC-RPV-WASHERS-020	CLOSURE HEAD WASHERS (HOLE NO. 20) MK 14/MK 27	VT-1	Yes		03-21-93	
	RC-RPV-WASHERS-065	CLOSURE HEAD WASHERS (HOLE NO. 19) MK 14/MK 27	VT-1	Yes		03-21-93	
B06.180	PUMPS-BOLTS AND STUDS						
	RC-RCP-1-1-1-STUD-10	4.75 IN. DIA. PUMP COVER TO CASE STUD HOLE NO. 10	UT	Yes		03-08-93	

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Davis Besse Nuclear Power Station Unit #1
Inservice Inspection Abstract of ASME Class 1 and Class 2 Examinations
BR Refueling Outage

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Exam Category Code Item	Mark Number	Component Description	NDE Method	Examination Acceptable	PCAQ Number	Exam Date	Comments
B06.180	PUMPS-BOLTS AND STUDS						
	RC-RCP-1-1-1-STUD-11	4.75 IN. DIA. PUMP COVER TO CASE STUD HOLE NO. 11	UT	Yes		03-08-93	
	RC-RCP-1-1-1-STUD-12	4.75 IN. DIA. PUMP COVER TO CASE STUD HOLE NO. 12	UT	Yes		03-08-93	
	RC-RCP-1-1-1-STUD-7	4.75 IN. DIA. PUMP COVER TO CASE STUD HOLE NO. 7	UT	Yes		03-08-93	
	RC-RCP-1-1-1-STUD-8	4.75 IN. DIA. PUMP COVER TO CASE STUD HOLE NO. 8	UT	Yes		03-08-93	
	RC-RCP-1-1-1-STUD-9	4.75 IN. DIA. PUMP COVER TO CASE STUD HOLE NO. 9	UT	Yes		03-08-93	
B06.200	PUMPS-NUTS, BUSHINGS, AND WASHERS						
	RC-RCP-1-1-1-NUTS/WASHERS-10	PUMP COVER TO CASE NUTS/WASHERS	VT-1	Yes		03-08-93	
	RC-RCP-1-1-1-NUTS/WASHERS-11	PUMP COVER TO CASE NUTS/WASHERS	VT-1	Yes		03-08-93	
	RC-RCP-1-1-1-NUTS/WASHERS-12	PUMP COVER TO CASE NUTS/WASHERS	VT-1	Yes		03-08-93	
	RC-RCP-1-1-1-NUTS/WASHERS-7	PUMP COVER TO CASE NUTS/WASHERS	VT-1	Yes		03-08-93	
	RC-RCP-1-1-1-NUTS/WASHERS-8	PUMP COVER TO CASE NUTS/WASHERS	VT-1	Yes		03-08-93	
	RC-RCP-1-1-1-NUTS/WASHERS-9	PUMP COVER TO CASE NUTS/WASHERS	VT-1	Yes		03-08-93	
B-G-2	PRESSURE RETAINING BOLTING, 2 INCHES AND LESS IN DIAMETER						
B07.030	STEAM GENERATORS-BOLTS, STUDS, AND NUTS						
	RC-SG-1-1-LP10-BLTG	12-1 IN. UNC-2A LOWER PRIMARY INSP. OPENING STUD MK 112M - 12 - 1 IN. NUTS MK 110	VT-1	Yes		04/05/93	

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Davis Besse Nuclear Power Station Unit #1
Inservice Inspection Abstract of ASME Class 1 and Class 2 Examinations
BR Refueling Outage

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Exam Category Code Item	Mark Number	Component Description	NDE Method	Examination Acceptable	PCAQ Number	Exam Date	Comments
B07.030	STEAM GENERATORS-BOLTS, STUDS, AND NUTS						
	RC-SG-1-1-LPM-BLTG	16-2 IN. UHR-2A LOWER PRIMARY MANWAY STUDS MK-111M 32 - 2 IN. NUTS MK 109	VT-1	Yes		04/05/93	
B07.050	PIPING-BOLTS, STUDS, AND NUTS						
	RC-HEAD VENT-FLANGE BOLTING-3	8 - 1.125 IN. STUDS AND NUTS (FLANGE CONNECTION NO. 3)	VT-1	Yes		04-13-93	
	RC-HEAD VENT-FLANGE BOLTING-4	8 - 1.125 IN. STUDS AND NUTS (FLANGE CONNECTION NO. 4)	VT-1	Yes		04-09-93	PRESERVICE EXAMINATION
	RC-HEAD VENT-FLANGE BOLTING-5	12 - 1 IN. STUDS AND NUTS (FLANGE CONNECTION NO. 5)	VT-1	Yes		04-09-93	PRESERVICE EXAMINATION
B07.080	CRD HOUSINGS-BOLTS, STUDS, AND NUTS						
	RC-RPV-CRD-B45-6-MOTUBE-BLTG	CRD MOTOR TUBE ASSEMBLY BOLTING (HOUSING ASSEMBLY B45-6)	VT-1	Yes		03-25-93	PRESERVICE EXAMINATION
B-H INTEGRAL ATTACHMENTS FOR VESSELS							
B08.020	PRESSURIZER-INTEGRALLY WELDED ATTACHMENTS						
	RC-PZR-WP-118	INTEGRAL ATTACHMENT WELD - SUPPORT MK 126/MK 128 TO MK 3	MT PT	Yes Yes		03-16-93	AREAS NOT ACCEPTABLE FOR MT WERE PT EXAMINED.
B-J PRESSURE RETAINING WELDS IN PIPING							
B09.011	CIRCUMFERENTIAL PIPE WELDS >= 4 IN. NOMINAL PIPE SIZE						
	CF-33B-CCA-6-3-FW29	14 IN. VALVE CF30 TO ELBOW WELD	UT	Yes		03-20-93	
	CF-33B-CCA-6-3-SWA	14 IN. ELBOW TO PIPE WELD	UT PT	Yes Yes		03-20-93	
	DH-33A-CCA-4-1-SWB	12 IN. PIPE TO ELBOW WELD	UT PT	Yes Yes		03-23-93	

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Davis Besse Nuclear Power Station Unit #1
Inservice Inspection Abstract of ASME Class 1 and Class 2 Examinations
8R Refueling Outage

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Exam Category Code Item	Mark Number	Component Description	NDE Method	Examination Acceptable	PCAO Number	Exam Date	Comments
B09.011	CIRCUMFERENTIAL PIPE WELDS >= 4 IN. NOMINAL PIPE SIZE						
	DH-33A-CCA-4-F6A-FW5	12 IN. VALVE DH12 TO PIPE WELD	UT	Yes		03-25-93	
	RC-MK-A-32-1-SW130B	36 IN. ELBOW TO PIPE WELD MK 31 TO MK 23	UT MT	Yes Yes		03-18-93	
	RC-MK-B-67-1-SW102B	28 IN. ELBOW TO PIPE WELD MK 45 TO MK 67	UT MT	Yes Yes		03-12-93	
B09.012	LONGITUDINAL PIPE WELDS >= 4 IN. NOMINAL PIPE SIZE						
	RC-MK-A-32-1-SW130B-LU-1	36 IN. ELBOW LONGSEAM WELD UPSTREAM - IN. RADIUS MK 31	UT MT	Yes Yes		03-18-93	
	RC-MK-A-32-1-SW130B-LU-2	36 IN. ELBOW LONGSEAM WELD UPSTREAM - OUT. RADIUS MK 31	UT MT	Yes Yes		03-18-93	
	RC-MK-B-44-1-SW69B-LD-1	28 IN. ELBOW LONGSEAM WELD DOWNSTREAM-IN. RADIUS MK 39	UT MT	Yes Yes		03-19-93	
	RC-MK-B-44-1-SW69B-LD-2	28 IN. ELBOW LONGSEAM WELD DOWNSTREAM-OUT. RADIUS MK 39	UT MT	Yes Yes		03-19-93	
	RC-MK-B-59-1-SW143B-LD-1	28 IN. ELBOW LONGSEAM WELD DOWNSTREAM-IN. RADIUS MK 39	UT MT	Yes Yes		03-19-93	
	RC-MK-B-59-1-SW143B-LD-2	28 IN. ELBOW LONGSEAM WELD DOWNSTREAM-OUT. RADIUS MK 39	UT MT	Yes Yes		03-19-93	
	RC-MK-B-67-1-SW102B-LU-1	28 IN. ELBOW LONGSEAM WELD UPSTREAM - OUT. RADIUS MK 45	UT MT	Yes Yes		03-12-93	
	RC-MK-B-67-1-SW102B-LU-2	28 IN. ELBOW LONGSEAM WELD UPSTREAM - IN. RADIUS MK 45	UT MT	Yes Yes		03-12-93	

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Inservice Inspection Abstract of ASME Class 1 and Class 2 Examinations
BR Refueling Outage

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Exam Category Code Item	Mark Number	Component Description	NDE Method	Examination Acceptable	PCAO Number	Exam Date	Comments
B09.021	CIRCUMFERENTIAL PIPE WELDS < 4 IN. NOMINAL PIPE SIZE						
	HP-33C-CCA-2-45-FW33	2.5 IN. VALVE HP51 TO ELBOW WELD	PT	Yes		03-20-93	
	MU-31-CCA-18-4-FW19A	2.5 IN. PIPE TO ELBOW WELD	PT	Yes		03-19-93	
	RC-30-CCA-8-2-FW8C	3 X 2.5 REDUCER TO FLANGE WELD	PT	Yes		03-16-93	
	RC-40-CCA-18-1-SWA	2.5 IN. ELBOW TO TEE WELD	PT	Yes		03-13-93	
	RC-MK-A-135-FW26	2.5 IN. PIPE TO VALVE HV-RC2 WELD MK 135	PT	Yes		03-11-93	
	RC-SK84-02-08-FW5	2.5 IN. PIPE TO ELBOW WELD	PT	Yes		04-10-93	PRESERVICE EXAMINATION
	RC-SK84-02-08-SW1	2.5 IN. FLANGE TO PIPE WELD	PT	Yes		04-04-93	PRESERVICE EXAMINATION
	RC-SK84-02-08-SW2	2.5 IN. PIPE TO ELBOW WELD	PT	Yes		04-04-93	PRESERVICE EXAMINATION
	RC-SK84-02-08-SW3	2.5 IN. ELBOW TO PIPE WELD	PT	Yes		04-04-93	PRESERVICE EXAMINATION
	RC-SK84-02-09-FW6	2.5 IN. ELBOW TO FLANGE WELD	PT	Yes		04-10-93	PRESERVICE EXAMINATION
	RC-SK84-02-09-SW5	2.5 IN. ELBOW TO ELBOW WELD	PT	Yes		04-04-93	PRESERVICE EXAMINATION
B09.040	SOCKET WELDS						
	RC-FSK-M-CCA-7-1-FW3	1.5 IN. PIPE TO VALVE RC51 WELD	PT	Yes		03-16-93	

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BR Refueling Outage

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Exam Category Code Item	Mark Number	Component Description	NDE Method	Examination Acceptable	PCAO Number	Exam Date	Comments
B09.040	SOCKET WELDS						
	RC-FSK-M-CCA-7-1-FW39	1.5 IN. ELBOW TO PIPE WELD	PT	Yes		03-11-93	
B-K-1	INTEGRAL ATTACHMENTS FOR PIPING, PUMPS, AND VALVES						
B10.010	PIPING-INTEGRALLY WELDED ATTACHMENTS						
	CF-33B-CCA-6-H5-AW	HYDRAULIC SNUBBER SUPPORT ATTACHMENT WELD	PT	Yes		03-24-93	
B-N-1	INTERIOR OF REACTOR VESSEL						
B13.010	REACTOR VESSEL-VESSEL INTERIOR						
	RC-RPV-INTERIOR	VESSEL INTERIOR	VT-3	Yes		03-23-93	
B-O	PRESSURE RETAINING WELDS IN CONTROL ROD HOUSINGS						
B14.010	REACTOR VESSEL-WELDS IN CONTROL ROD DRIVE HOUSINGS						
	RC-RPV-CRD-W60-B45-6	MOTOR TUBE EXTENSION TO MOTOR TUBE CENTER SECTION (HOUSING ASSEMBLY B45-6)	PT	Yes		03-24-93	PRESERVICE EXAMINATION
	RC-RPV-CRD-W61-B45-6	MOTOR TUBE CAP TO MOTOR TUBE EXTENSION (HOUSING ASSEMBLY B45-6)	PT	Yes		03-24-93	PRESERVICE EXAMINATION
	RC-RPV-CRD-W73-B45-6	MOTOR TUBE CENTER SECTION TO CRDM BASE (HOUSING ASSEMBLY B45-6)	PT	Yes		03-24-93	PRESERVICE EXAMINATION

Davis Besse Nuclear Power Station Unit #1
 Inservice Inspection Abstract of ASME Class 1 and Class 2 Examinations
 8R Refueling Outage

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Exam Category Code Item	Mark Number	Component Description	NDE Method	Examination Acceptable	PCAQ Number	Exam Date	Comments
C-B		PRESSURE RETAINING NOZZLE WELDS IN VESSELS					
C02.031		REINFORCING PLATE WELDS TO NOZZLE AND VESSEL > 1/2 IN. NOMINAL THICKNESS					
	DH-COOLER-1-1-WELD J	OUTLET NOZZLE REINFORCING PLATE TO SHELL WELD	PT	Yes		03-02-93	
C-C		INTEGRAL ATTACHMENTS FOR VESSELS, PIPING, PUMPS, AND VALVES					
C03.010		PRESSURE VESSELS-INTEGRALLY WELDED ATTACHMENTS					
	SP-SG-1-2-SP-2	FEEDWATER HEADER SUPPORT PLATE TO SHELL WELD MK 152 TO MK 2	MT	Yes		04-09-93	
	SP-SG-1-2-SP-3	FEEDWATER HEADER SUPPORT PLATE TO SHELL WELD MK 152 TO MK 2	MT	Yes		04-09-93	
C03.020		PIPING-INTEGRALLY WELDED ATTACHMENTS					
	FW-7-EBB-3-2-SR23-AW	18 IN. PIPE SUPPORT ATTACHMENT WELD	MT	Yes		03-18-93	
	FW-7-EBB-3-3-SR260-AW	14 IN. PIPE SUPPORT ATTACHMENT WELD	MT	Yes		03-18-93	
	FW-7-EBB-3-7-SR24C-AW	MAIN FW HYDRAULIC SHUBBER SUPPORT ATTACHMENT WELD	MT	Yes		03-18-93	
	FW-7-EBB-3-8-SR24D-AW	FW LINE, HYDRAULIC SHUBBER SUPPORT	MT	Yes		03-18-93	
	FW-7-EBB-3-SG2-SP2-AW	14 IN. PIPE SUPPORT ATTACHMENT WELD MK 130 TO MK 122	MT	Yes		04-09-93	
	FW-7-EBB-3-SG2-SP3-AW	14 IN. PIPE SUPPORT ATTACHMENT WELD MK 130 TO MK 123	MT	Yes		04-09-93	
	HP-33C-CCB-2-H8-AW	4 IN. PIPE SUPPORT ATTACHMENT WELD	PT	Yes		03-07-93	

Exam Category Code Item	Mark Number	Component Description	NDE Method	Examination Acceptable	PCAO Number	Exam Date	Comments
C03.020	PIPING-INTEGRALLY WELDED ATTACHMENTS						
	MS-3A-EBB-1-1-SR1-AW	26 IN. PIPE SUPPORT ATTACHMENT WELD	MT	Yes		03-29-93	
	MS-3A-EBB-1-2B-C2B2-SEC-S1-AW	36 IN. PIPE SUPPORT ATTACHMENT WELD	MT	Yes		03-09-93	
	MS-3A-EBB-1-2B-C2B2-SEC-S2-AW	36 IN. PIPE SUPPORT ATTACHMENT WELD	MT	Yes		03-09-93	
	MS-3A-EBB-1-3-SR6-AW	26 IN. PIPE SUPPORT ATTACHMENT WELD	MT	Yes		03-24-93	
C-F-1	PRESSURE RETAINING WELDS IN PIPING						
C05.021	CIRCUMFERENTIAL PIPE WELDS > 1/2 IN. NOMINAL WALL THICKNESS						
	HP-33C-CCB-2-16-SWA	2.5 IN. ELBOW TO PIPE WELD	UT PT	Yes Yes		03-05-93	
	HP-33C-CCB-2-2B-SWD	2.5 IN. ELBOW TO PIPE WELD	UT PT	Yes Yes		03-16-93	
	HP-33C-CCB-2-6A-SWA	4 IN. PIPE TO ELBOW WELD	UT PT	Yes Yes		03-04-93	
C05.11A	CIRCUMFERENTIAL PIPING WELD < 3/8 IN. NOMINAL WALL THICKNESS FOR PIPING > NPS 4						
	CS-34-GCB-5-13B-FW5	8 IN. PIPE TO ELBOW WELD	PT	Yes		03-03-93	
	DH-33A-GCB-7-5-SWB	12 IN. ELBOW TO PIPE WELD	PT	Yes		03-03-93	
	DH-33A-HCB-1-1-FW2	18 IN. ELBOW TO VALVE DH2734 WELD	PT	Yes		03-02-93	
	DH-33A-HCB-2-12-FW16	14 IN. ELBOW TO PIPE WELD	PT	Yes		02-27-93	
	DH-33B-GCB-1-6-SWA	6 IN. ELBOW TO PIPE WELD	PT	Yes	93-0078	03-03-93	INDICATION OUTSIDE AREA OF INTEREST - ACCEPTABLE.

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BR Refueling Outage

Exam Category Code Item	Mark Number	Component Description	NDE Method	Examination Acceptable	PCAO Number	Exam Date	Comments
C05.11A	CIRCUMFERENTIAL PIPING WELD < 3/8 IN. NOMINAL WALL THICKNESS FOR PIPING > NPS 4						
	DH-33B-GCB-10-13-SWA	10 IN. PIPE TO TEE WELD	PT	Yes		02-27-93	
C05.21A	HP-33A-GCB-4-6-SWE	6 IN. ELBOW TO ELBOW WELD	PT	Yes		03-03-93	
	CIRCUMFERENTIAL PIPING WELD <= 1/5 IN. NOMINAL WALL THICKNESS FOR PIPING >= NPS 2 AND <= NPS 4						
	HP-33C-HCC-91-5-SWB	PIPE TO ELBOW WELD	PT	Yes		02-27-93	
C05.41A	HP-4-GCB-11-FW52	4 IN. PIPE TO REDUCING TEE WELD	PT	Yes		03-01-93	
	CIRCUMFERENTIAL WELD IN PIPE BRANCH CONNECTIONS OF THIN WALL BRANCH PIPING >= NPS 2						
	DH-33B-GCB-10-5-SWB	10 IN. PIPE TO 4 IN. BRANCH CONNECTION WELD	PT	Yes		02-27-93	
C-F-2	PRESSURE RETAINING WELDS IN CARBON OR LOW ALLOY STEEL PIPING						
C05.051	CIRCUMFERENTIAL PIPING WELDS >= 3/8 IN. NOMINAL WALL THICKNESS FOR PIPING >NPS 4						
	AF-6D-EBB-4-A597-1-SWO	6 IN. TEE TO PIPE WELD	UT MT	Yes Yes		03-24-93	
	FW-7-EBB-3-12-FW37	14 IN. ELBOW TO PIPE WELD	UT MT	Yes Yes		03-17-93	
	MS-3A-EBB-1-9-SWC	36 X 26 CONCENTRIC REDUCER TO TEE WELD	UT MT	Yes Yes		03-23-93	
C05.052	LONGITUDNAL PIPING WELDS >= 3/8 IN. NOMINAL WALL THICKNESS FOR PIPING >4 NPS						
	MS-3A-EBB-1-9-SWC-LD	36 X 36 X 36 TEE LONGSEAM WELD DOWNSTREAM	UT MT	Yes Yes		03-23-93	
C05.51A	CIRCUMFERENTIAL PIPING WELDS < 3/8 IN. NOMINAL WALL THICKNESS FOR PIPING > NPS 4						
	MS-3A-EBB-2-16-FW23	6 IN. PIPE TO ELBOW WELD	MT	Yes		03-08-93	

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Inservice Inspection Abstract of ASME Class 1 and Class 2 Examinations
BR Refueling Outage

Exam Category Code Item	Mark Number	Component Description	NDE Method	Examination Acceptable	PCAO Number	Exam Date	Comments
Code Class 1							
F-A	SUPPORTS						
F01.010	CLASS 1 PIPING SUPPORTS						
	CF-33B-CCA-6-H5	HYDRAULIC SNUBBER SUPPORT	VT-3	Yes		03-24-93	Relief Request RR-A9 is applicable.
	RC-FSK-M-CCA-7-1-H2	RIGID SUPPORT	VT-3	Yes		03-19-93	Relief Request RR-A9 is applicable.
	RC-FSK-M-CCA-7-1-PS-H25	HYDRAULIC SNUBBER SUPPORT	VT-3	Yes		04-03-93	Relief Request RR-A9 is applicable. PRESERVICE EXAMINATION
	RC-FSK-M-CCA-7-1-PS-H26	HYDRAULIC SNUBBER SUPPORT	VT-3	Yes		04-03-93	Relief Request RR-A9 is applicable. PRESERVICE EXAMINATION
	RC-M1170-H14	DOUBLE HYDRAULIC SNUBBER SUPPORT	VT-3	Yes		04-14-93	Relief Request RR-A9 is applicable. PRESERVICE EXAMINATION
	RC-M1170-H4	RIGID SUPPORT/HYDRAULIC SNUBBER	VT-3	Yes		04-13-93	Relief Request RR-A9 is applicable. CODE CASE N-491-2220(B) POST HEATUP EXAMINATION.
	RC-MK-134-PS-H34	HYDRAULIC SNUBBER SUPPORT	VT-3	Yes		03-11-93	Relief Request RR-A9 is applicable. CODE CASE N-491-2220(B) POST HEATUP EXAMINATION.

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Davis Besse Nuclear Power Station Unit #1
Inservice Inspection Abstract of ASME Class 1 and Class 2 Examinations
8R Refueling Outage

Exam Category Code Item	Mark Number	Component Description	NDE Method	Examination Acceptable	PCAG Number	Exam Date	Comments
F01.010	CLASS 1 PIPING SUPPORTS						
	RC-MK-A-103-PS-H37	HYDRAULIC SNUBBER SUPPORT	VT-3	Yes		03-11-93	Relief Request RR-A9 is applicable. CODE CASE N-491-2220(B) POST HEATUP EXAMINATION.
	RC-MK-A-108-PS-H8	HYDRAULIC SNUBBER SUPPORT	VT-3	Yes		04-03-93	Relief Request RR-A9 is applicable. PRESERVICE EXAMINATION
	RC-MK-A-112-PS-H4	HYDRAULIC SNUBBER SUPPORT	VT-3	Yes		04-03-93	Relief Request RR-A9 is applicable. PRESERVICE EXAMINATION
	RC-MK-A-112-PS-H5	VARIABLE SPRING SUPPORT	VT-3	Yes		03-19-93	Relief Request RR-A9 is applicable. CODE CASE N-491-2220(B) POST HEATUP EXAMINATION.
	RC-MK-A-135-PS-H22	VARIABLE SPRING SUPPORT	VT-3 VT-3	No Yes	93-0116	03-12-93	Relief Request RR-A9 is applicable. CODE CASE N-491-2220(B) POST HEATUP EXAMINATION. SPRING CAN SETTING OUT OF TOLERANCE - ADJUSTED SETTING. PERFORMED PRESERVICE EXAMINATION.
	RC-MK-A-135-PS-H27	HYDRAULIC SNUBBER SUPPORT	VT-3	Yes		03-11-93	Relief Request RR-A9 is applicable. CODE CASE N-491-2220(B) POST HEATUP EXAMINATION.

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Davis Besse Nuclear Power Station Unit #1
Inservice Inspection Abstract of ASME Class 1 and Class 2 Examinations
8R Refueling Outage

Exam Category Code Item	Mark Number	Component Description	NDE Method	Examination Acceptable	PCAQ Number	Exam Date	Comments
F01.010	CLASS 1 PIPING SUPPORTS						
	RC-MK-A-135-PS-H29	HYDRAULIC SNUBBER SUPPORT	VT-3	Yes		03-11-93	Relief Request RR-A9 is applicable. CODE CASE N-491-2220(B) POST HEATUP EXAMINATION.
	RC-MK-A-135-PS-H31	HYDRAULIC SNUBBER SUPPORT	VT-3	Yes		03-11-93	Relief Request RR-A9 is applicable. CODE CASE N-491-2220(B) POST HEATUP EXAMINATION.
	RC-MK-A-135-PS-H35	VARIABLE SPRING SUPPORT	VT-3	Yes		03-12-93	Relief Request RR-A9 is applicable. CODE CASE N-491-2220(B) POST HEATUP EXAMINATION.
	RC-MK-A-135-PS-H36	HYDRAULIC SNUBBER SUPPORT	VT-3	Yes		03-11-93	Relief Request RR-A9 is applicable. CODE CASE N-491-2220(B) POST HEATUP EXAMINATION.
	RC-MK-A-139-PS-H20	HYDRAULIC SNUBBER SUPPORT	VT-3	Yes		03-17-93	Relief Request RR-A9 is applicable. CODE CASE N-491-2220(B) POST HEATUP EXAMINATION.
	RC-MK-A-139-PS-H21	HYDRAULIC SNUBBER SUPPORT	VT-3	Yes		03-17-93	Relief Request RR-A9 is applicable. CODE CASE N-491-2220(B) POST HEATUP EXAMINATION.
	RC-MK-A-93-PS-H23	VARIABLE SPRING SUPPORT	VT-3	Yes		03-19-93	Relief Request RR-A9 is applicable. CODE

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Inservice Inspection Abstract of ASME Class 1 and Class 2 Examinations
BR Refueling Outage

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Exam Category Code Item	Mark Number	Component Description	NDE Method	Examination Acceptable	PCAO Number	Exam Date	Comments
							CASE N-491-2220(B) POST HEATUP EXAMINATION.
F01.010	CLASS 1 PIPING SUPPORTS						
	RC-MK-A-93-PS-H33	VARIABLE SPRING SUPPORT	VT-3	Yes		03-12-93	Relief Request RR-A9 is applicable. CODE CASE N-491-2220(B) POST HEATUP EXAMINATION.
	RC-MK-A-95-PS-H12	HYDRAULIC SNUBBER SUPPORT	VT-3	Yes		03-17-93	Relief Request RR-A9 is applicable. CODE CASE N-491-2220(B) POST HEATUP EXAMINATION.
	RC-MK-A-95-PS-H15	HYDRAULIC SNUBBER SUPPORT	VT-3	Yes		03-26-93	Relief Request RR-A9 is applicable. CODE CASE N-491-2220(B) POST HEATUP EXAMINATION.
	RC-MK-A-95-PS-H17	HYDRAULIC SNUBBER SUPPORT	VT-3	Yes		03-17-93	Relief Request RR-A9 is applicable. CODE CASE N-491-2220(B) POST HEATUP EXAMINATION.
	RC-MK-A-96-PS-H2	HYDRAULIC SNUBBER SUPPORT	VT-3	Yes		04-03-93	Relief Request RR-A9 is applicable. PRESERVICE EXAMINATION
	RC-MK-A-96-PS-H3	HYDRAULIC SNUBBER SUPPORT	VT-3	Yes		03-20-93	Relief Request RR-A9 is applicable. CODE CASE N-491-2220(B) POST HEATUP EXAMINATION.

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8R Refueling Outage

Exam Category Code Item	Mark Number	Component Description	NDE Method	Examination Acceptable	PCAQ Number	Exam Date	Comments
Code Class 2							
F-A	SUPPORTS						
F01.020	CLASS 2 PIPING SUPPORTS						
	FW-7-EBB-3-16-C2B5	SEISMIC ANCHOR SUPPORT	VT-3	Yes		02-27-93	Relief Request RR-A9 is applicable. CODE CASE N-491-2220(B) POST HEATUP EXAMINATION.
	HP-33C-CCB-2-H23	RIGID SUPPORT	VT-3	Yes		03-01-93	Relief Request RR-A9 is applicable.
	HP-ANCHOR-A053	3 IN. ANCHOR	VT-3	Yes		02-24-93	Relief Request RR-A9 is applicable.
	MS-3A-EBB-1-1-SR1	HYDRAULIC SNUBBER SUPPORT	VT-3	Yes		04/05/93	Relief Request RR-A9 is applicable.
	MS-3A-EBB-1-17-SRB	HYDRAULIC SNUBBER SUPPORT	VT-3	Yes		03-24-93	Relief Request RR-A9 is applicable. CODE CASE N-491-2220(B) POST HEATUP EXAMINATION.
F01.040	COMPONENT SUPPORTS						
	DH-PUMP-1-1-SUPPORTS	DECAY HEAT PUMP P42-1 SUPPORTS	VT-3	Yes		02-25-93	Relief Request RR-A9 is applicable.

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Exam Category Code Item	Mark Number	Component Description	NDE Method	Examination Acceptable	PCAO Number	Exam Date	Comments
Code Class 1							
F-A	SUPPORTS						
F01.040	COMPONENT SUPPORTS						
	RC-RCP-1-1-1-SNUBBERS	REACTOR COOLANT PUMP 1-1-1 SNUBBERS	VT-3	Yes		03-09-93	Relief Request RR-A9 is applicable.
	RC-RCP-1-1-1-SUPPCRTS	REACTOR COOLANT PUMP 1-1-1 RIGID AND VARIABLE SPRING SUPPORTS	VT-3	Yes		03-09-93	Relief Request RR-A9 is applicable.
	RC-RPV-Y/Z AXIS SUPPORT	REACTOR VESSEL Y/Z AXIS SUPPORT	VT-3	Yes		03-08-93	Relief Request RR-A9 is applicable.

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BR Refueling Outage

Exam Category Code Item	Mark Number	Component Description	NDE Method	Examination Acceptable	PCAQ Number	Exam Date	Comments
Code Class 2							
F-A	SUPPORTS						
F01.20A	THIN WALL PIPING SUPPORTS						
	CS-34-GCB-5-H9	SWAY STRUT SUPPORT	VT-3	Yes		03-01-93	Relief Request RR-A9 is applicable.
	DH-33A-GCB-8-H4	HYDRAULIC SNUBBER SUPPORT	VT-3	Yes	93-0070	02-24-93	Relief Request RR-A9 is applicable. LOOSE ANCHOR BOLT NUT - SUPPORT ACCEPTABLE FOR SERVICE BUT ANCHOR BOLT TO BE RETORQUED.
	DH-33A-HCB-2-H20	WELDED RIGID SUPPORT	VT-3	Yes		02-24-93	Relief Request RR-A9 is applicable.
	DH-33B-GCB-10-H24	VARIABLE SPRING SUPPORT	VT-3	Yes		03-29-93	Relief Request RR-A9 is applicable.
	DH-33C-GCB-10-H22	HYDRAULIC SNUBBER SUPPORT	VT-3	Yes		03-01-93	Relief Request RR-A9 is applicable.
	HP-33B-GCB-2-H4	SWAY STRUT SUPPORT	VT-3	Yes		02-24-93	Relief Request RR-A9 is applicable.
	HP-33C-HCC-91-H1	NONWELDED RIGID SUPPORT	VT-3	Yes		02-25-93	Relief Request RR-A9 is applicable.
	MS-3A-EBB-2-H11	SWAY STRUT SUPPORT	VT-3	Yes		03-08-93	Relief Request RR-A9 is applicable.
	MS-3A-EBB-2-H22	VARIABLE SPRING SUPPORT	VT-3	Yes		05-21-93	Relief Request RR-A9 is applicable. PRESERVICE

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Exam Category Code Item	Mark Number	Component Description	NDE Method	Examination Acceptable	PCAO Number	Exam Date	Comments
							EXAMINATION
F01.20A	THIN WALL PIPING SUPPORTS						
	MS-3A-EBB-2-H36	HYDRAULIC SNUBBER SUPPORT	VT-3	Yes		10-24-90	Relief Request RR-A9 is applicable. PRESERVICE EXAMINATION

The total number of ASME Class 1, Class 2 and Class 3 examinations completed in the BR Refueling Outage was 245. This brings the total number of components for which all examinations have been completed in the Second Ten Year Inservice Inspection Interval to 303 or 29 percent of the required examinations.

FORM NIS-1 OWNERS' DATA REPORT FOR INSERVICE INSPECTIONS

As required by the Provisions of the ASME Code Rules

1. Owner Toledo Edison Company, 300 Madison Ave., Toledo, Ohio 43652
 (Name and Address of Owner)
2. Plant Davis-Besse Nuclear Power Station, Oak Harbor, Ohio 43449
 (Name and Address of Plant)
3. Plant Unit #1 4. Owner Certificate of Authorization (if required) N/A
5. Commercial Service Date 11/21/77 6. National Board Number for Unit N/A
7. Components Inspected System Pressure Tests

Component or Appurtenance	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
Class 1 Piping/Components	Babcock & Wilcox	Various	N/A	
Class 2 Piping/Components	ITT Grinnell	Various	N/A	
Class 3 Piping/Components	ITT Grinnell	Various	N/A	

Note: Supplemental sheets in form of lists, sketches, or drawings may be used provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this data report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-1 (back)

8. Examination Dates Nov 1991 to May 1993 9. Inspection Interval from Sept 1990 to Sept 2000

10. Abstract of Examinations. Include a list of examinations and a statement concerning status of work required for current interval. Note 1

11. Abstract of Conditions Noted. Note 2

12. Abstract of Corrective Measures Recommended and Taken

All Corrective Measures are identified in the specific test packages and are available for review at the plant site.

We certify that the statements made in this report are correct and the examinations and corrective measures taken conform to the rules of the ASME Code, Section XI.

Date 6-15 1993 Signed Toledo Edison By [Signature]
Owner

Certificate of Authorization No. (if applicable) N/A Expiration Date N/A

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of Ohio and employed by H.S.B.I. & I. Co. of Hartford, CT have inspected the components described in this Owners' Data Report during the period Nov 1991 to May 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owners' Data Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners' Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 6-16 1993

[Signature] Commissions NB-10992, Ohio Comm. (ANI)
Inspector's Signature National Board, State, Province and No.

10. Note 1 This form is for the pressure testing performed during the above dates. The specific tests performed are incorporated in the ISI Summary Report (Section 4).

11. Note 2 All system pressure testing results are contained in the specific test packages and are available for review at the plant site.

SYSTEM PRESSURE TESTS

Below is a listing of the ASME Section XI System Pressure Testing completed from the start of Cycle 8 (November 5, 1991) through the Eighth Refueling Outage (May 1, 1993), as witnessed and/or verified by R. E. Cook, ANII. These tests were performed in accordance with ASME Section XI and the Inservice Testing Program.

Auxiliary Feedwater (AFW)

AFW Pumps 1 and 2 Discharge Hydrotest per DB-PF-03065 (AF002, AF006), March 6, 1993.

AFW Pump 2 Cooling Lines Hydrotest per DB-PF-03065 (AF008), March 5, 1993.

Component Cooling Water (CCW)

CCW Containment Header Inservice Test per DB-PF-03065 (CC003, CC004, CC005, CC006, CC007, CC008, CC009, CC010, CC011, CC012, and CC013), April 21, 1993.

CCW Pump 1-1 and Heat Exchanger Hydrotest per DB-PF-03065 (CC014), March 15, 1993.

CCW Line 1 Hydrotest per DB-PF-03065 (CC015A), March 17, 1993.

CCW Line 1 to EDG Jacket Heat Exchanger Hydrotest per DB-PF-03065 (CC015B), March 17, 1993.

CCW Line 1 to CTMT Gas Analyzer Heat Exchanger Hydrotest per DB-PF-03065 (CC015C), March 17, 1993.

CCW to ECCS Cooling Line Train 1 Inservice Test per DB-PF-03065 (CC016), March 13, 1993.

CCW to ECCS Cooling Line Train 2 Inservice Test per DB-PF-03065 (CC019), May 22, 1992.

CCW Pump 1-3 and Heat Exchanger Hydrotest per DB-PF-03065 (CC020), October 14, 1991.

CCW to Non-Essential Header Hydrotest per DB-PF-03065 (CC021), March 8, 1993, and March 16, 1993.

Repair and Replacement Hydrotests for MWO 7-93-0094-01, CC283 Replacement, per DB-PF-03065, April 8, 1993.

Repair and Replacement Hydrotests for MWO 7-93-0099-02, CC483 Replacement, per DB-PF-03065, April 8, 1993.

Repair and Replacement Hydrotest for MWO 1-91-1535-24, CC380 Spoolpiece, per DB-PF-03065, April 2, 1993.

Repair and Replacement Hydrotest for MWOs 2-92-0038-01 and 1-92-0492-00, Letdown Cooler Replacement, per DB-PF-03065, April 7, 1993.

Containment Spray (CS)

CS Train 2 Functional Test per DB-PF-03065 (CS004 and CS005), January 22, 1993.

Containment Ventilation

Containment Hydrogen and Airborne Radiation Sample Lines - CTMT P42B - Functional Test per DB-PF-03065 (CV006), March 16, 1993.

Containment Hydrogen and Airborne Radiation Sample Lines - CTMT P43B - Functional Test per DB-PF-03065 (CV007), March 16, 1993.

Containment Purge Exhaust - CTMT P34 - Functional Test per DB-PF-03065 (CV008), April 21, 1993.

Containment Purge Supply - CTMT P33 - Functional Test per DB-PF-03065 (CV009), April 21, 1993.

Containment Hydrogen Dilution System Exhaust - CTMT P51 - Functional Test per DB-PF-03065 (CV010), March 8, 1993.

Containment Hydrogen Dilution Supply Train 1 - CTMT P67 - Functional Test per DB-PF-03065 (CV011), March 13, 1993.

Hydrogen Dilution Supply Train 2 - CTMT P69 - Functional Test per DB-PF-03065 (CV012), March 13, 1993.

Containment Hydrogen Dilution Blower 1 Suction and Discharge Functional Test per DB-PF-03065 (CV013 and CV014), March 4, 1992.

Containment Hydrogen Dilution Blower 2 Suction and Discharge Functional Test per DB-PF-03065 (CV015 and CV016), April 13, 1992.

Emergency Vent System Fan and Filler Units Functional Test per DB-PF-03065 (CV017), October 11, 1991.

Post Accident Sampling Lines Inservice Test per DB-PF-03065 (CV019, CV020, and CV021), March 29, 1993.

Containment Vacuum Breaker - CTMT P8B - Functional Test per DB-PF-03065 (CV023), March 19, 1993.

Containment Vacuum Breaker - CTMT P8C - Functional Test per DB-PF-03065 (CV024), March 19, 1993.

Containment Vacuum Breaker - CTMT P8D - Functional Test per DB-PF-03065 (CV025), March 19, 1993.

Containment Vacuum Breaker - CTMT P8F - Functional Test per DB-PF-03065 (CV027), March 18, 1993.

Containment Vacuum Breaker - CTMT P8G - Functional Test per DB-PF-03065 (CV028), March 18, 1993.

Core Flood (CF)

CF Tank 1 Inservice Test per DB-PF-03065 (CF001), April 18, 1993.

Common CF Tank Bleed Line - CTMT P47A - Functional Test per DB-PF-03065 (CF005), April 16, 1993.

CF Tank 1 Fill Line - CTMT P71C - Functional Test per DB-PF-03065 (CF006), April 11, 1993.

CF Tank 1 Discharge to RCS Inservice Test per DB-PF-03065 (CF007), April 27, 1993.

CF Tank 2 Discharge to RCS Inservice Test per DB-PF-03065 (CF008), April 27, 1993.

Decay Heat (DH)

BWST Supply to Train 1 and 2 ECCS Suction Inservice Test per DB-PF-03065 (DH001, DH002, and DH007), February 12, 1993.

DH Pump 1-1 Discharge Hydrostatic Test per DB-PF-03065 (DH005), September 27, 1991.

DH Pump 1 Sample Source Line Functional Test per DB-PF-03065 (DH006), June 5, 1992.

DH Pump 2 Sample Source Line Functional Test per DB-PF-03065 (DH010), April 24, 1992.

DH Pressurizer Spray Line - CTMT P74C - Functional Test per DB-PF-03065 (DH011), April 17, 1993.

Refuel Canal Fill Line - CTMT P49 - Functional Test per DB-PF-03065 (DH012), April 1, 1993.

BWST Recirculation Lines From DH Functional Test per DB-PF-03065 (DH013), April 1, 1993.

RCS to DH Pump Suction Functional Test per DB-PF-03065 (DH014), March 23, 1993.

RCS to DH Pump 1 and 2 Suction Hydrotest per DB-PF-03065 (DH004 partial), March 23, 1993.

RCS to DH Pump 2 Suction Hydrotest per DB-PF-03065 (DH008), March 24, 1993.

Diesel Air Start

Emergency Diesel Generator Starting Air Receiver Tank 1-2 per DB-PF-03065 (DA002), July 10, 1992.

Emergency Diesel Generator Starting Air Receiver Tank 2-2 per DB-PF-03065 (DA004), July 30, 1992.

Diesel Fuel Oil

Fuel Oil Storage Tank 1-2 Functional Test per DB-PF-03065 (D0003), March 27, 1993.

Fuel Oil Day Tank 1-1 Inservice Test per DB-PF-03065 (D0004), January 20, 1993.

High Pressure Injection (HPI)

HPI Pump 1 Discharge and Return to BWST Functional Test per DB-PF-03065 (HP001A and HP002), July 28, 1993.

HPI and MU to RCS - CTMT P50 - Functional Test per DB-PF-03065 (HP003), March 8, 1993.

HPI Line 1-1 to RCS (P22) Functional Test per DB-PF-03065 (HP004), September 6, 1991.

HPI Pump 2 Return to BWST Functional Test per DB-PF-03065 (HP005A), June 19, 1992.

HPI Pump 2 to RCS - CTMT P19 - Functional Test per DB-PF-03065 (HP007), March 22, 1993.

HPI Pump 2 Suction Hydrotest per DB-PF-03065 (HP005), March 26, 1993.

HPI Pump 2 Discharge Hydrotest per DB-PF-03065 (HP006), March 24, 1993.

Normal Makeup Injection - CTMT P20 - Inservice Test per DB-PF-03065 (HP008), April 27, 1993.

Makeup (MU)

Repair and Replacement Hydrotest for MW0s 1-92-0492-00 and 2-92-0038-01, Letdown Cooler Replacement, per DB-PF-03065, April 3, 1993.

Makeup From Letdown Coolers - CTMT P14 - Inservice Test per DB-PF-03065 (MU001), April 27, 1993.

Makeup Seal Injection to RCPs - CTMT P54, P55, P52, and P53 - Inservice Test per DB-PF-03065 (MU002, MU003, MU004, and MU005), April 27, 1993.

Makeup Seal Return From RCPs - CTMT P56 - Inservice Test per DB-PF-03065 (MU006), April 27, 1993.

Mainsteam (MS)

MS Line 1 and 2 (Auxiliary Building) Inservice Test per DB-PF-03065 (MS001 and MS002), May 1, 1992.

MS Line 1 (Annulus/CTMT) Inservice Test per DB-PF-03065 (MS001), April 27, 1993.
(Note: Code Case N-416 for MW0 2-90-0066-01 Main Feedwater Spray Nozzle Replacement.)

Mainsteam (MS) (continued)

MS Line 2 (Annulus/CTMT) Inservice Test per DB-PF-03065 (MS002), April 27, 1993.
 (Note: Code Case N-416 for MW0s 2-90-0066-02 Main Feedwater Spray Nozzle Replacement and 1-91-0602-00 MS883 replacement.)

Repair and Replacement Hydrotest for MW0s 2-91-0044-01 (MS734) and 2-87-1273-04 (MS5889A) per DB-PF-03065, April 11, 1993.

Repair and Replacement Hydrotests for MW0s 2-91-0044-02 (MS735) and 2-87-1273-05 (MS5889B) per DB-PF-03065, April 10, 1993.

Reactor Coolant (RCS)

RCS Leakage Test (Class 1 Piping) Leakage Test per DB-PF-03065 (RC001L, RC002, DH015, DH016, CF009, and CF010), April 27, 1993.

RCS Sample Line (P1) Functional Test per DB-PF-03065 (RC003), March 29, 1993.

Quench Tank Sample Line (P68A) Functional Test per DB-PF-03065 (RC008), April 1, 1993.

RCP 1-1, 1-2, 2-1, and 2-2 Gasket Drain Lines Inservice Test per DB-PF-03065 (RC009, RC010, RC011, and RC012), April 27, 1993.

RCP Seal Cavity to Gaseous Rad Waste - CTMT P16 - per DB-PF-03065 (RC004), April 27, 1993.

Service Water (SW)

Repair and Replacement Hydrotest for MW0 2-90-0045-03 per DB-PF-03065, December 8, 1992.

Repair and Replacement Hydrotest for MW0s 7-92-0275-01, 7-92-0275-04, and 7-92-0275-07 per DB-PF-03065, January 25, 1993.

Repair and Replacement Hydrotest for MW0 2-91-0004-01 per DB-PF-03065, December 13, 1991.

Repair and Replacement Hydrotest for MW0 1-91-1666-00 per DB-PF-03065, April 20, 1992.

Repair and Replacement Functional Test for MW0 3-92-0924-01, April 20, 1992.

Repair and Replacement Hydrotest for MW0 2-91-0052-02 per DB-PF-03065, January 5, 1993.

SW to Train 1 Return from CCW Heat Exchangers Hydrotest (Repair and Replacement: MW0 2-91-0052-23) per DB-PF-03065 (SW004C), March 15, 1993.

SW to CAC 1 Hydrotest (Repair and Replacement: MW0s 2-91-0052-25, -26, -27, -28, and -29) per DB-PF-03065 (SW005), April 14, 1993.

SW Pump 2 Discharge Inservice Test per DB-PF-03065 (SW008), October 27, 1992.

Service Water (SW) (continued)

SW Train 2 Return from CCW Heat Exchangers (Repair and Replacement: MWO 2-91-0052-06) per DB-PF-03065 (SW011C), April 8, 1993.

SW to CAC 2 Hydrotest (Repair and Replacement: MW0s 2-91-0052-08, -09, -10, -11, and -12) per DB-PF-03065 (SW012), March 27, 1993.

SW Supply to AFW Hydrotest per DB-PF-03065 (SW013), March 4, 1993.

SW to Hydrogen Dilution Blower 2 Hydrotest per DB-PF-03065 (SW014), February 16, 1993.

SW Pump 3 Discharge Inservice Test per DB-PF-03065 (SW015), January 19, 1993.

SW to CCW Heat Exchanger 3 Hydrotest per DB-PF-03065 (SW017), March 1, 1993.

SW to CAC 3 Hydrotest (Repair and Replacement: MW0s 2-91-0052-13, -14, -15, -16, and -17) per DB-PF-03065 (SW018), April 13, 1993.

SW to CACs Hydrotest per DB-PF-03065 (SW019), April 1, 1993.

SW to ECCS Room Cooler 1-4 Hydrotest per DB-PF-03065 (SW023), January 25, 1993.

SW to ECCS Room Cooler 1-5 Hydrotest per DB-PF-03065 (SW024), January 28, 1993.

Repair and Replacement Hydrotest for MW0s 2-91-0052-18 and 2-91-0052-19 per DB-PF-03065, March 20, 1993.

Repair and Replacement Hydrotest for MW0s 2-91-0052-30 and 2-91-0052-31 per DB-PF-03065, March 25, 1993.

SW Return from CACs Hydrotest per DB-PF-03065 (SW028), March 27, 1993.

SW Return Header Hydrotest per DB-PF-03065 (Repair and Replacement: MWO 2-91-0052-20) (SW029), March 15, 1993, and March 18, 1993.

Spent Fuel Pool (SFP)

SFP Return Line Functional Flow Test per DB-PF-03065 (SF006), March 19, 1993.

Station Air (SA)

SA Supply to CS Lower Ring Header Functional Test per DB-PF-03065 (SA002), March 26, 1993.

SA Supply to CS Upper Ring Header Functional Test per DB-PF-03065 (SA003), March 26, 1993.

Station Drainage

Station Drainage - CTMT P13 - Functional Test per DB-PF-03065 (DR001), April 2, 1993.

Repairs and Replacements

The following repairs and replacements on ASME Class 1 and 2 components were performed on the Davis Besse Nuclear Power Station Unit #1 since November, 1991, which marked the completion of the Seventh Refueling Outage and the completion of the 8th Refueling outage in April, 1993.

Documentation for these repairs and replacements is available for review.

Maintenance Work Order #	System	Description
1-90-2020-01	Main Steam	Replaced hanger pipe clamp and nuts
1-91-0119-01	Decay Heat	Replaced flange stud and nuts for relief valve DH 1550
1-91-0121-00	High Pressure Injection	Replaced inlet and outlet flange studs and nuts for safety valve HP 1510
1-91-0250-00	Decay Heat	Replaced relief valve DH 4849 and inlet and outlet flange studs and nuts
1-91-0602-00	Main Steam	Replaced drain valve MS 883
1-91-1116-00	N/A	Rebuilt spare Pressurizer Code Safety Valve S/N 56264-00-0005
1-91-1535-01	Reactor Coolant System	Rebuilt, tested and reinstalled hydraulic snubbers on Reactor Coolant Pump 1-2-1.
1-91-1616-00	Containment Spray	Replaced flange studs and nuts on spools 33A-HCB-3-6 and 33A-HCB-3-7 and flange downstream of valve CS 3
1-92-0170-00	Reactor Coolant System	Replaced Code Safety Valve RC 13A
1-92-0171-00	Reactor Coolant System	Replaced Code Safety Valve RC 13B

Maintenance Work Order #	System	Description
1-92-0338-00	Containment Spray	Rebuilt and tested hydraulic snubbers for pipe hanger 34-HCB-4-H32
1-92-0338-04	Steam Generator Drain	Replaced hydraulic snubber for pipe hanger 7-EBB-5-H11
1-92-0447-01	Pressurizer Surge	Rebuilt, tested, and reinstalled hydraulic snubber for pipe hanger PSU-1-R1
1-92-0447-02	Pressurizer Surge	Rebuilt, tested, and reinstalled hydraulic snubbers for pipe hangers PSU-1-R2 and PSU-1-R3
1-92-0469-00	Auxiliary Feedwater	Rebuilt, tested, and reinstalled hydraulic snubber for pipe hanger 6C-EBB-4-H15
1-92-0473-00	Decay Heat	Rebuilt, tested, and reinstalled hydraulic snubber for pipe hanger 33B-CCB-6-H2
1-92-0484-00	Main Steam	Rebuilt, tested, and reinstalled hydraulic snubber for seismic restraint 3A-EBB1-SR1
1-92-0717-01	Main Steam	Rebuilt, tested, and reinstalled hydraulic snubber for pipe hanger 3A-EBB-1-H1
1-92-0845-00	Spent Fuel	Replaced a nut and bolt on the Fuel Transfer Tube Flanges
1-92-0950-00	Main Feedwater	Rebuilt, tested, and reinstalled hydraulic snubbers for seismic restraints 7-EBB-3-SR25A, 7-EBB3-SR24A, and 7-EBB-3-SR20

Maintenance Work Order #	System	Description
1-92-1006-00	Containment Spray	Replaced hydraulic snubbers on pipe hanger 34-GCB-5-H32
1-93-0227-00	Main Steam	Replaced plug assembly and one nut on Atmospheric Vent Valve ICS 11A
1-93-0227-01	Main Steam	Replaced plug assembly on Atmospheric Vent Valve ICS 11B
1-93-0326-00	Main Steam	Replaced hydraulic snubber on seismic restraint 3A-EBB-1-SR4
1-93-0371-00	Main Steam	Rebuilt snubber and reinstalled
1-93-0503-01	Main Steam	Replaced and machined wedge for valve MS 106
2-90-0079-04	Reactor Coolant System	Replaced Grinnell hydraulic snubbers with Lisega hydraulic snubbers
2-91-0047-01	Reactor Coolant System	Modified pipe hanger M1170-H14
Mod 91-0052-00	Service Water	Added fire suppression connections and access spools to the Service Water System. Modified pipe hangers
2-92-0004-02	Reactor Coolant System	Installed pipe spools and replaced bolting on Reactor Vessel High Point Vent piping
7-93-0059-01	Reactor Coolant System	Replaced and machined wedge for Makeup Valve MU1A
7-93-0123-01	Service Water	Replaced flange bolting on Containment Air Cooler 1-1 headers

Maintenance Work Order #	System	Description
7-93-0174-01	Makeup and Purification	Modified pipe hangers between valves MU66A, MU66B, MU66C, MU66D, and the shield building
7-93-0187-01	Service Water	Replaced flange bolting on Containment Air Cooler 1-3 return header
7-93-0228-02	Decay Heat	Replaced bolting on relief valve DH 1529 inlet flange
7-93-0228-03	High Pressure Injection	Replace bolting on relief valve HP 1511 inlet flange
B&W Nuclear Service Co.		
Task 1.0	Reactor Coolant System	Replaced nuts on Reactor Vessel Head Vent Line piping flange
Task 2.0	Reactor Coolant System	Replaced two Steam Generator Upper Manway studs
Task 3.0	Reactor Coolant System	Replaced one Control Rod Drive Mechanism and bolting at fifteen locations
Task 5.0	Main Feedwater	Added a field weld to each main feedwater riser and replaced bolting at two locations on Steam Generator 1-1
Task 5.0	Main Feedwater	Added a field weld to each main feedwater riser and replaced bolting at four locations on Steam Generator 1-2
Task 5.2A	Reactor Coolant System	Performed tube plugging and stabilization in Steam Generator 1-1

Maintenance Work Order #	System	Description
Task 5.2A	Reactor Coolant System	Performed tube plugging and stabilization in Steam Generator 1-2
Task 428	Reactor Coolant System	Repaired valve MU1A
Welding Services Inc.	Reactor Coolant System	Repaired cladding on Steam Generator 1-2 Upper Hand Hole Flange Face

1. Owner Toledo Edison Company Date 10/15/90
Name
300 Madison Ave., Toledo, OH. 43652 Sheet 1 of 1
Address
2. Plant Davis Besse Nuclear Power Plant Unit 1
Name
5501 N. SR. 2, Oak Harbor, OH. 43449 1-90-2020-01
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed by Toledo Edison Co. Type Code Symbol Stamp NR
Name Authorization No. 20
300 Madison Ave., Toledo, OH. 43652 Expiration Date 7-17-92
Address
4. Identification of Systems Main Steam
5. (a) Applicable Construction Code MSS-SP58 ANSI B31.1 1967 Edition N/A Addenda None Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986
 (c) Design Responsibilities ITT Grinnell
6. Identification of Components Repaired or Replaced and Replacement Components

NAME OF COMPONENT	NAME OF MANUFACTURER	MANUFACTURER'S SERIAL NO.	NATIONAL BOARD NO.	OTHER IDENTIFICATION/JURISDICTIONAL NO.	YEAR BUILT	REPAIRED OR REPLACEMENT	ASME CODE STAMPED (YES OR NO)
HYD SNUBBER	ITT GRINNELL	16829	N/A	A-53 EBB 2-H36	N/A	Replaced Clamp Stud and Nuts	No

7. Description of Work Replaced load stud and nuts @ pipe clamp end of snubber.

[] Continued

8. Tests Conducted: Hydrostatic [] Pneumatic [] Nominal Operating Pressure () Other (*): *N/A
 Pressure N/A psi Test Temp. N/A °F
 Pressure Relief Valve: Service N/A Size N/A
 Opening Pressure N/A Blowdown (if applicable) N/A
 Set Pressure and Blowdown Adjustments made at N/A
(location)
N/A using N/A
(Test Medium)

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

9. Remarks: N/A
Applicable Manufacturers Data Reports to be attached

[] CONTINUED

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement
repair or replacement
conforms to the rules of the ASME Code, Section XI.

Type Code Symbol Stamp National Board NR Stamp

Certificate of Authorization No. 20 Expiration Date 7-17-92

Signed Robert E. Donellan Quality Control Manager Date 180-T 19 90
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the
State or Province of Ohio and employed by H.S.B.I. & I. Company
of Hartford, CT. have inspected the

components described in this Owner's Report during the period 10-2-90 to 10-19-90, and state that to
the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this
Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the
examinations and corrective measures described in the Owner's Report. Furthermore, neither the Inspector nor his employer
shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with
this inspection.

Mark C. Ferguson 110-19-90 Commissions NB-9800, Ohio Comm., (B,N,I)
Inspector's Signature Date National Board, State, Province and Endorsements

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification or replacement of the pressure
relief device described above conforms to Section XI and Section III of the ASME Code and the National Board rules as defined
in the publications NB-65 and NB-012, current editions.

Certificate of Authorization No. _____ to use the "VR" stamp expires _____ 19 _____

Certificate of Authorization No. _____ to use the "NR" stamp expires _____ 19 _____

Date _____, 19 ____ Signed _____
Repair Organization Authorized Representative Title

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors, and
certificate of competency issued by the State or Province of _____ and employed by _____
of _____ have

inspected the repair, modification or replacement described in this report on _____, 19 ____ and
state that to the best of my knowledge and belief, this repair, modification, or replacement has been made or constructed in
accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publication NB-65
and NB-102, current editions. By signing this certificate, neither the inspector nor his employer makes any warranty,
expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the
inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind
arising from or connected with this inspection.

Commissions NB-9800, Ohio Comm., (B,N,I)

FORM NIS-2 / NR-1 / NVR-1 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner Toledo Edison Company Date 3/31/93
300 Madison Ave., Toledo, OH 43652 Sheet 1 of 2
 2. Plant Davis-Besse Nuclear Power Station Unit # 1
5501 N. SR 2, Oak Harbor, OH 43449 MWO# 1-91-0119-01
 Repair Organization P.O. No., Job No., etc
 3. Work Performed By Toledo Edison Company Type Code Stamp NR
5501 N. SR 2, Oak Harbor, OH 43449 Authorization NO. 20
 Expiration Date 7-17-95

4. Identification of Systems DH PUMP 1-2 INJECTION LINE RELIEF VALVE SUS# 049-02

5. (a) Applicable Construction Code ASME III CL2 Edition 19 71 Addendum N/A Code Case N/A
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86
 (c) Design Responsibilities NOVA MACHINE PRODUCTS

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer's Serial NO.	National Board NO.	Other Identification/ Jurisdictional NO.	Year Built	Repaired or Replacement	ASME Code Stamped
4 STUDS	NOVA	HT# 15906	N/A	3/4" X 4" LONG	1992	REPLACEMENT	N/A
8 NUTS	NOVA	SCRIPT# 66H	N/A	3/4"	1992	REPLACEMENT	N/A

7. Description of Work

REPLACED THE INLET FLANGE STUDS AND NUTS OF RELIEF VALVE DH-1505. STUDS ARE ASME SA564 TY630 MATERIAL AND BUILT TO CODE ASME III CLASS 1, 1998 EDITION. NUTS ARE ASME SA-194 GR8M MATERIAL AND BUILT TO CODE ASME III CLASS 1, 1977 EDITION THRU SUM 1984 ADDENDA.

8. Tests Conducted: Hydrostatic (NO) Pneumatic (NO) Nominal Operating Pressure (NO) Other (NO)
 Pressure N/A psi Test Temperature N/A °F

Pressure Relief Valves:
 Service N/A Size N/A
 Opening Pressure N/A Blowdown (if applicable) N/A
 Set Pressure and Blowdown Adjustments Made Using N/A
 at N/A (Test Medium)

NOTE: Supplemental sheets in the form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 x 11 in. (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 / NR-1 / ~~NVB-1~~

9. REMARKS

Applicable Manufacturers Data Reports to be Attached

NONE

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code Section XI.

Type Code Symbol NR Certificate of Authorization No. 20 Expiration Date 7-17-95

Signed Robert E. Donnell Quality Control Manager Date 1 APRIL 19 93
Owner or Owner's Designee Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors in the State or Province of Ohio and employed by H.S.B.I. & I. CO. of Hartford, CT have inspected the components described in this Owner's Report during the period 2-19-93 to 4-2-93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Robert E. Cool 4-2-93 Commissions NB (DPV) (LDT) Ohio Comm
Inspector's Signature Date National Board, State, Province and Endorsements

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification, or replacement of the pressure relief device described above conforms to Section XI and Section III of the ASME Code and the National Board rules as defined in publications NB-65 and NB-102, current editions.

Certificate of Authorization No. 316 to use the "VR" stamp expires Dec. 13 19 95

Certificate of Authorization No. 20 to use the "NR" stamp expires July 17 19 95

Date _____ 19____ Signed Toledo Edison Quality Control Mgr.
Repair Organization Authorized Representative Title

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the State or Province of Ohio and employed by H. S. B. I. & I. CO. of Hartford, CT have inspected the repair, modification, or replacement described in this report

on _____ 19____ and state that to the best of my knowledge and belief, this repair, modification, or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publication NB-65 and NB-102, current editions.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Authorized Inspector's Signature Date Commissions _____
National Board, State, Province and Endorsements

FORM NIS-2 / NR-1 / NVR-1 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Toledo Edison Company Date 4/6/93
Name
300 Madison Ave., Toledo, OH 43652 Sheet 1 of 2
Address

2. Plant Davis-Besse Nuclear Power Station Unit # 1
Name
5501 N. SR 2, Oak Harbor, OH 43449 MWO# 1-91-0121-00
Address Repair Organization P. O. No., Job No., etc.

3. Work Performed By Toledo Edison Company Type Code Stamp NR
Name
5501 N. SR 2, Oak Harbor, OH 43449 Authorization NO. 20
Address Expiration Date 7-17-95

4. Identification of Systems HIGH PRESSURE INJECTION SUS# 052-01

5. (a) Applicable Construction Code ASME III CL2 Edition 19 71 Addendum N/A Code Case N/A
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86
 (c) Design Responsibilities VITCO NUCLEAR PRODUCTS

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer's Serial NO.	National Board NO.	Other Identification/ Jurisdictional NO.	Year Built	Repaired or Replacement	ASME Code Stamped
4 STUDS	VITCO	HT# 45016	N/A	3/4"-10 X 4-3/4"	1988	REPLACEMENT	N/A
8 NUTS	VITCO	HT# 844633	N/A	3/4"-10	1988	REPLACEMENT	N/A

7. Description of Work

EXISTING INLET STUDS OF SAFETY VALVE HP1510 WERE REPLACED WITH SA 564 GRADE 630 TYPE MATERIAL, BUILT TO ASME SECT. III, DIV. I, 1977 EDITION THRU SUPP. 1 & 2, ADDENDA, CL. I. EXISTING INLET NUTS WERE REPLACED WITH SA-194 GRADE 8M TYPE MATERIAL BUILT TO SAME CODE AS STUDS. EXISTING OUTLET STUDS AND NUTS WERE REPLACED WITH LIKE-FOR-LIKE MATERIALS AND SIZE.

8. Tests Conducted: Hydrostatic (NO) Pneumatic (NO) Nominal Operating Pressure (NO) Other (NO)
 Pressure N/A psi Test Temperature N/A °F

Pressure Relief Valves:
 Service N/A Size N/A
 Opening Pressure N/A Blowdown (if applicable) N/A
 Set Pressure and Blowdown Adjustments Made Using N/A
 at N/A (Test Medium)

NOTE: Supplemental sheets in the form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 x 11 in. (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

9. REMARKS

Applicable Manufacturers Data Reports to be Attached

NONE

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code Section XI.

Type Code Symbol NR Certificate of Authorization No. 20 Expiration Date 7-17-95

Signed Robert E. Donnell Quality Control Manager Date 6 APRIL 19 93
Owner or Owner's Designee Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors in the State or Province of Ohio and employed by H.S.B.I. & I. CO. of Hartford, CT have inspected the components described in this Owner's Report during the period 2-22-93 to 4-8-93 and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Robert E. Cook 4-6-93 Commissions NB10992 (H) Ohio Council
Inspector's Signature Date National Board, State, Province and Endorsements

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification, or replacement of the pressure relief device described above conforms to Section XI and Section III of the ASME Code and the National Board rules as defined in publications NB-65 and NB-102, current editions.

Certificate of Authorization No. 318 to use the "VR" stamp expires Dec. 13 19 95

Certificate of Authorization No. 20 to use the "NR" stamp expires July 17 19 95

Date _____ 19 _____ Signed Toledo Edison Quality Control Mgr.
Repair Organization Authorized Representative Title

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the State or Province of Ohio and employed by H. S. B. I. & I. CO. of Hartford, CT have inspected the repair, modification, or replacement described in this report

on _____ 19 _____ and state that to the best of my knowledge and belief, this repair, modification, or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publication NB-65 and NB-102, current editions.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Authorized Inspector's Signature _____ Date _____ Commissions _____
National Board, State, Province and Endorsements

FORM NIS-2 / NR-1 / NVR-1 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner Toledo Edison Company Date 4/5/93
300 Madison Ave., Toledo, OH 43652 Sheet 1 of 4
 2. Plant Davis-Besse Nuclear Power Station Unit # 1
5501 N. SR 2, Oak Harbor, OH 43449 MWC# 1-91-0250-00
 Repair Organization P.O. No., Job No., etc.
 3. Work Performed By Toledo Edison Company Type Code Stamp NR
5501 N. SR 2, Oak Harbor, OH 43449 Authorization NO. 20
 Expiration Date 7-17-95
4. Identification of Systems DH COOLDOWN LINE RELIEF TO EMERG. SUMP DH 4849 SUS# 049-02
5. (a) Applicable Construction Code ASME III CL2 Edition 19 71 Addendum N/A Code Case N/A
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86
 (c) Design Responsibilities NOVA MACHINE PRODUCTS, J.E. LONERGAN CO. AND VITCO

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer's Serial NO.	National Board NO.	Other Identification/Jurisdictional NO.	Year Built	Repaired or Replacement	ASME Code Stamped
DH 4849	LONERGAN	#7704435-104	N/A	RELIEF VALVE	1982	REPLACEMENT	Yes
DH 4849	LONERGAN	#304400-104-1	N/A	RELIEF VALVE	1976	REPLACED	Yes
8 STUDS	NOVA	HT# 23305	N/A	3/4"-10 X 6"	1990	REPLACEMENT	N/A
8 STUDS	NOVA	HT# 35249	N/A	3/4"-10 X 5"	1992	REPLACEMENT	N/A
32 NUTS	VITCO	HT# 844833	N/A	3/4"-10	1988	REPLACEMENT	N/A

7. Description of Work

DH-4849 WAS REPLACED BY A LIKE-FOR-LIKE SPARE, OF WHICH WAS PRESSURE TESTED PRIOR TO INSTALLATION. ALL INLET AND OUTLET STUDS WERE REPLACED WITH ASME SA564 TYPE 830 MATERIAL. ALL INLET AND OUTLET NUTS WERE REPLACED WITH ASME SA194 GR 8M MATERIAL. (NOTE: INLET STUDS ARE 6" LONG AND OUTLET STUDS ARE 5" LONG).

8. Tests Conducted: Hydrostatic (NO) Pneumatic (NO) Nominal Operating Pressure (NO) Other (NO)
 Pressure N/A psi Test Temperature N/A °F

Pressure Relief Valves:

Service WATER Size 4 X 6"
 Opening Pressure 320 PSI Blowdown (if applicable) N/A
 Set Pressure and Blowdown Adjustments Made Using N/A
 at N/A (Test Medium)

NOTE: Supplemental sheets in the form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 x 11 in. (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 / NR-1 / ~~NVR-1~~

9. REMARKS

Applicable Manufacturers Data Reports to be Attached

FORM NV-1 FOR REPLACEMENT RELIEF VALVE IS ATTACHED.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code Section XI.

Type Code Symbol NR Certificate of Authorization No. 20 Expiration Date 7-17-95

Signed Robert S. Donnell Quality Control Manager Date 7 APRIL 1993
Owner or Owner's Designee Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors in the State or Province of Ohio and employed by H.S.B.I. & I. CO. of Hartford, CT have inspected the components described in this Owner's Report during the period 2-19-93 to 4-6-93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Raymond N. Acord _____ Commissions NB-9557-N.I., OHIO
Inspector's Signature Date National Board, State, Province and Endorsements

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification, or replacement of the pressure relief device described above conforms to Section XI and Section III of the ASME Code and the National Board rules as defined in publications NB-65 and NB-102, current editions.

Certificate of Authorization No. 316 to use the "VR" stamp expires Dec. 13 1995

Certificate of Authorization No. 20 to use the "NR" stamp expires July 17 1995

Date _____ 19____ Signed Toledo Edison _____ Quality Control Mgr.
Repair Organization Authorized Representative Title

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the State or Province of Ohio and employed by H. S. B. I. & I. CO. of Hartford, CT have inspected the repair, modification, or replacement described in this report

on _____ 19____ and state that to the best of my knowledge and belief, this repair, modification, or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publication NB-65 and NB-102, current editions.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Authorized Inspector's Signature Date Commissions _____
National Board, State, Province and Endorsements

030100044

FORMA NV-1 N CERTIFICATE HOLDERS' DATA REPORT FOR SAFETY AND SAFETY RELIEF VALVES*

050

As Required by the Provisions of the ASME Code, Section III, Div. 1

PAGE 3 - F4

1. Manufactured by J.E. Lonergan Co., 10050 Sandmeyer Lane, Philadelphia, PA 19115
 (Name and address of Manufacturer)
 2. Manufactured for Toledo Edison Co., 300 Madison Ave. Toledo, Ohio 43654
 (Name and address of Purchaser or Owner)
 3. Location of Installation Toledo Edison Co. Davis Besse Station 5501 W. State Rt. 2 Oak Harbor Ohio 43449
 (Name and Address)
 4. Q24360 A2616 Rev. 0 N/A 1982
 (CRN) (Drawing No.) (Part No.) (Year)
 5. Valve DB-30P/S4 Identifying Nos. 7704435-104 Spare TAG #PSV-4849
 (Model No., Series No.) (IN Certificate Number's Serial No.)
 Type Safety Relief Valve Class 2
 Safety, Safety Relief, Float, Power Actuated
 Orifice Size 6.38 Nominal Inlet Size 4 Outlet Size 6
 (SQ. inch) (inch) (inch)
 6. Set Pressure (PSIG) 320 Rated Temperature 450
 Stamped Capacity 1862 GPM XXXX @ 10 % Overpressure Blowdown (PSIG) 00
 (SAFETY) (APPLICABLE TO VALVES FOR CLOSED SYSTEMS ONLY)
 Hydrostatic Test (PSIG) Inlet 480 Outlet 425

7. Pressure Retaining Pieces	Serial No. or Identification	Material Specification Incl. Type or Grade
Body	<u>F4529-4</u>	<u>ASME SA-351 Gr. CF8M</u>
Bonnet XXXXXX	<u>F4676-19</u>	<u>ASME SA-351 Gr. CF8M</u>
Support Rods	<u>N/A</u>	<u>N/A</u>
Nozzle	<u>RP248-3</u>	<u>ASME SA-351 Gr. CF8M</u>
Disc	<u>1 Q1875 * <u>100-68-11</u></u>	<u>ASME SA-479 Type 316</u>
Spring Washers	<u>36673 <u>HYD-R</u></u>	<u>ASME SA-479 Type 316</u>
Adjusting Screw	<u>05013</u>	<u>ASME SA-479 Type 316</u>
Spindle	<u>A1646</u>	<u>ASME SA-479 Type 316</u>
Spring	<u>82556</u>	<u>ASME SA-479 Type 316</u>
Boiling Cap Bolts	<u>Certificate of Conformance</u>	<u>ASME SA-192</u>
Other Pieces	<u>Certificate of Conformance</u>	<u>ASME SA-329 Gr. B8</u>
Body Studs	<u>Certificate of Conformance</u>	<u>ASME SA-192 Gr. 8</u>
Body Nuts	<u>Certificate of Conformance</u>	<u>ASME SA-479 Type 316</u>
Gag Screw	<u>03443</u>	<u>ASME SA-479 Type 316</u>
King Pin Screw	<u>03502</u>	<u>ASME SA-479 Type 316</u>
Cap	<u>NT284-1</u>	<u>ASME SA-351 Gr. CF8M</u>
Body Plug	<u>Certificate of Conformance</u>	<u>ASME SA-192</u>



** Blowdown not specified by Code

Line #4 (CRN) denotes customer purchase order number

SEP 28 1982

QUALITY ENGINEERING

Toledo Edison
CA Document Review

1. APPROVED

2. APPROVED WITH COMMENTS

3. NOT APPROVED - DO NOT USE

Approval of this document does not release the user from compliance with applicable specification

By: [Signature] Date: 09/28/82

* Supplemental sheets in form of lists, sketches or drawings may be used. Information in items 1-3 on this Data Report is included on each sheet, and each sheet is numbered and number of sheets is recorded at top of this form.

51

03010044

FORM NV-1 (Back)

PAGE 4 of 4

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that this valve conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, 1971 Edition, Addend. 12/31/71 Code Case No. 1555 & 1574

Date 9-16-82 Signed J. E. Lobergan Co. by T. A. Nickay
(IN Certificate Holder) T. A. Nickay to use the NV
(NRV)

Our ASME Certificate of Authorization No. N-2359 symbol expires Sept. 10, 1983
(Date)

CERTIFICATION OF DESIGN

Design information on file at J.E. Lobergan Co. 10050 Sandwyer Lane, Phila., Pa. 19115
Stress analysis report (Class 1 only) on file at N/A

Design specifications certified by Anthony W. Wilk
PE State MARYLAND Reg. No. 8090

Stress report certified by N/A
PE State N/A Reg. No. N/A

* Signature not required—list name only.

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of PENNS. and employed by H.E.B.I. Co. of Hartford, Conn. have inspected the pump, or valve, described in this Data Report on 9-16 19 82 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components.

By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 9-16
Signed [Signature] Commissions A2346
(Inspector) Spec. Bd., State Prov. and No.



SEP 28 1982

QUALITY ENGINEERING

FORM NIS-2 / NR-1 / NVR-1 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner Toledo Edison Company Date 4/28/83
Name
300 Madison Ave., Toledo, OH 43652 Sheet 1 of 3
Address

2. Plant Davis-Besse Nuclear Power Station Unit # 1
Name
5501 N. SR 2, Oak Harbor, OH 43449 MWO # 1-91-0602-00
Address Repair Organization P.O. No., Job No., etc.

3. Work Performed By Toledo Edison Company Type Code Stamp NR
Name
5501 N. SR 2, Oak Harbor, OH 43449 Authorization NO. 20
Address Expiration Date 7-17-95

4. Identification of Systems STEAM GENERATOR 1-2 STEAM ANNULUS DRAIN VALVE (MS 883)

5. (a) Applicable Construction Code ASME III CL2 Edition 19 71 Addendum W72 Code Case No
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86
 (c) Design Responsibilities VELAN ENGINEERING

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer's Serial NO.	National Board NO.	Other Identification/Jurisdictional NO.	Year Built	Repaired or Replacement	ASME Code Stamped
VALVE	VELAN	4-4	No	MS 883	1974	REPLACED	Yes
VALVE	VELAN	522-7	No	MS 883	1975	REPLACEMENT	Yes

7. Description of Work

REPLACED EXISTING 1 1/2" W.B. GATE VALVE WITH A NEW 1 1/2" W.B. GATE VALVE.

8. Tests Conducted: Hydrostatic (NO) Pneumatic (NO) Nominal Operating Pressure (NO) Other (YES)
 Pressure 870 psi Test Temperature NOT °F

Pressure Relief Valves:
 Service N/A Size N/A
 Opening Pressure N/A Blowdown (if applicable) N/A
 Set Pressure and Blowdown Adjustments Made Using N/A
 at N/A

NOTE: Supplemental sheets in the form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 x 11 in. (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 / NR-1 / NVR-1

9. REMARKS

Applicable Manufacturers Data Reports to be Attached

* TESTS CONDUCTED: AN INSERVICE PRESSURE TEST/ VT-2 (PER CODE CASE N-416)

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code Section XI.

Type Code Symbol NB Certificate of Authorization No. 20 Expiration Date 7-17-95

Signed Robert E Donnellon Quality Control Manager Date 25 APRIL 19 93

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors in the State or Province of Ohio and employed by H.S.B.I. & I. CO. of Hartford CT have inspected the components described in this Owner's Report during the period 4/22/92 to 4/25/93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Raymond N. Acomb Date Commissions NB-9557-N, I, OHIO National Board, State, Province and Endorsements

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification, or replacement of the pressure relief device described above conforms to Section XI and Section III of the ASME Code and the National Board rules as defined in publications NB-65 and NB-102, current editions.

Certificate of Authorization No. 316 to use the "VR" stamp expires Dec. 13 19 92

Certificate of Authorization No. 20 to use the "NR" stamp expires July 17 19 95

Date 19 Signed Toledo Edison Quality Control Mgr. Repair Organization Authorized Representative Title

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the State or Province of Ohio and employed by H. S. B. I. & I. CO. of Hartford, CT have inspected the repair, modification, or replacement described in this report

on 19 and state that to the best of my knowledge and belief, this repair, modification, or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publication NB-65 and NB-102, current editions.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Authorized Inspector's Signature Date Commissions National Board, State, Province and Endorsements



VELAN ENGINEERING COMPANIES, 1097

FORM NO. 1 MANUFACTURING DATA SHEET FOR NUCLEAR VALVES 750522
AS REQUIRED BY THE PROVISIONS OF THE A-201 CODE RULES

1. Manufacturer: VELAN ENGINEERING CO., LTD., 1097, ... *PL-1148 LICH 3*

2. Material: *TOLCOO ERISON CO*

3. Unit: *101 2110 COLSON CO*

4. Location of Plant: *DAVIS-BESSIE LINE 1 CONSTRUCTION*

5. Valve Size (Nominal): *1 1/2" WB GATE VALVE 600 CLASS* *5/W* *QTY 16*

6. Design Code: *11110* *100*

1971 *WINTER 1972*
PARA NB 6111

SA 105 1/5 *SA 105 1/5*

Body	SA-105 1/5	REINFORCED	522-1 TC	GF	U4	VR18
DOWNST	SA-105 1/5	REINFORCED	522-16			

2175

*Retained Ballot Till
On 8/27/72 By J. P. ...*

16 June 75

M. ...

FORM NIS-2 / NR-1 / NVR-1 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner Toledo Edison Company Date September 4, 1992
300 Madison Ave., Toledo, OH 43652 Sheet 1 of 5
2. Plant Devis-Besse Nuclear Power Station Unit # 1
5501 N. SR 2, Oak Harbor, OH 43449 MWO# 1-01-1118-00
Repair Organization P.O. No., Job No., etc.
3. Work Performed By Toledo Edison Company Code Stamp NR / VR
5501 N. SR 2, Oak Harbor, OH 43449 Authorization NO. 20 / 316
 Expiration Date 7-17-86 / 12-13-92
4. Identification of Systems PRESSURIZER CODE SAFETY VALVE S/N 56264-00-0005 SUS# 064-04
5. (a) Applicable Construction Code ASME III CL1 Edition 19 71 Addendum WINT. 72 Code Case N/A
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86
 (c) Design Responsibilities CROSBY VALVE AND GAGE COMPANY

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer's Serial No.	National Board No.	Other Identification/Jurisdictional No.	Year Built	Repaired or Replacement	ASME Code Stamped
DISC INSERT	CROSBY	NS4214-36-0006	N/A	HT# 90586	1992	REPLACEMENT	No
NOZZLE	CROSBY	NS4212-32-0003	N/A	N/A	1982	REPLACEMENT	No

7. Description of Work

REPLACED FOLLOWING PARTS DURING REBUILD OF PRESSURIZER CODE SAFETY VALVE S/N 56264-00-0005:

1.) DISC INSERT 2.) NOZZLE 3.) DISC PIN AND 4.) NOZZLE RING.

8. Tests Conducted: Hydrostatic (NO) Pneumatic (NO) Nominal Operating Pressure (NO) Other (NO)
 Pressure N/A psi Test Temperature N/A °F

Pressure Relief Valves:

Service STEAM Size 4 x 6Opening Pressure 2800 psig Blowdown (if applicable) N/ASet Pressure and Blowdown Adjustments Made Using STEAMat WYLE LAB, HUNTSVILLE ALABAMA

NOTE: Supplemental sheets in the form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 x 11 in. (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

6. REMARKS

Applicable Manufacturers Data Reports to be Attached

FOLLOWING DATA REPORTS ARE ATTACHED : 1.) FORM N-2 FOR NOZZLE AND 2.) CERTIFICATE OF COMPLIANCE FOR DISC INSERT.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this conforms to the rules of the ASME Code Section XI.

Type Code Symbol NR Certificate of Authorization No. 20 Expiration Date 7-17-95

Signed _____ Quality Control Manager Date _____ 19____
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors in the State or Province of Ohio and employed by H.S.B.I. & I. CO. of Hartford, CT have inspected the components described in this Owner's Report during the period _____ to _____, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Inspector's Signature _____ Date _____ Commissions _____
National Board, State, Province and Endorsements

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification, or replacement of the pressure relief device described above conforms to Section XI and Section III of the ASME Code and the National Board rules as defined in publications NB-65 and NB-102, current editions.

Certificate of Authorization No. 316 to use the "VR" stamp expires Dec. 13, 1992

Certificate of Authorization No. 20 to use the "NR" stamp expires July 17, 1995

Date 4 SEPT, 1992, Signed Toledo Edison Robert E. Donnell Quality Control Mgr.
Repair Organization Authorized Representative Title

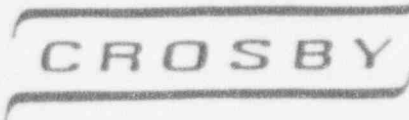
CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the State or Province of Ohio and employed by H. S. B. I. & I. CO. of Hartford, CT have inspected the repair, modification, or replacement described in this report

on 9-4, 1992 and state that to the best of my knowledge and belief, this repair, modification, or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publication NB-65 and NB-102, current editions.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Robert E. Coal 9/4/92 Commissions NB 10992 Ohio Council (A.O.I.)
Authorized Inspector's Signature Date National Board, State, Province and Endorsements



CROSBY VALVE & GAGE COMPANY
WRENTHAM, MASS

O.C.-392
Form N-2

FORM N-2 N OR NPT CERTIFICATE HOLDERS' DATA REPORT FOR IDENTICAL
NUCLEAR PARTS AND APPURTENANCES*

As Required by the Provisions of the ASME Code, Section III, Division 1
Not to Exceed One Day's Production

Pg 1 of 1

1. Manufactured and certified by Crosby Valve & Gage Company 43 Kendrick St. Wrentham, MA 02093
(name and address of certificate holder)
2. Manufactured for CENTRIOR SERVICES COMPANY CLEVELAND, OH 44101-4608
(name and address of purchaser)
3. Location of installation THE TOLEDO EDISON CO. DAVIS-BESSE POWER STA. OAK HARBOR, OH 43449
(name and address)
4. Type DS-C-56264-1 REV.0 ASME SA182 GR F316 80,120 PSI -- 1992
(drawing no.) (mat'l spec no.) (tensile strength) (CRN) (year built)
5. ASME Code, Section III 1971 WINTER 1972 1 --
(edition) (addenda) (class) (Code Case no.)
6. Fabricated in accordance with Const. Spec. (Div. 2 only) -- Revision -- Date --
(No.)
7. Remarks: _____
8. Nom. thickness (in.) -- Min. design thickness (in.) -- Dia. ID (ft. & in.) -- Length overall (ft. & in.) --
9. When applicable, Certificate Holders' data reports are attached for each item of this report:

Part or Appurtenance Serial Number -	National Board No. In Numerical Order	Part or Appurtenance Serial Number	National Board No. In Numerical Order
(1) N94212-32-0003		(11)	
(2)		(12)	
(3)		(13)	
(4)		(14)	
(5)		(15)	
(6)		(16)	
(7)		(17)	
(8)		(18)	
(9)		(19)	
(10)		(20)	

10. Design pressure -- psi Temp -- °F Hydro. test pressure -- at temp -- °F
(when applicable)

Form N-2

FORM N-2 (back)

Mfr. Serial No. N94212-32-0003

CERTIFICATION OF DESIGN

Design specification certified by JOHN W. MERCHANT P.E. state VA Reg. No. 4418
(when applicable)
Design report* certified by -- P.E. state -- Reg. No. --
(when applicable)

CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements made in this report are correct and that this COMMON NOZZLE
conform to the rules of construction of the ASME Code, Section III.
NPT Certificate of Authorization no. N-1877 Expires 9-30-92
Date 5/19/92 Name Crosby Valve & Gage Company Signed [Signature]
(NPT Certificate Holder) (authorized representative)

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the state or province of Massachusetts and employed by *See Below of Norwood, MA have inspected these items described in this data report on 5-18-92 and state that to the best of my knowledge and belief, the Certificate Holder has fabricated these parts or appurtenances in accordance with the ASME Code, Section III. Each part listed has been authorized for stamping on the date shown above.
By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the equipment described in this data report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or loss of any kind arising from or connected with this inspection. Factory Mutual System

Date 5-18-92 Signed [Signature] Commissions MA 1207
(Authorized Inspector) (Nat'l Bd (incl. endorsements) state or prov. and no.)

*Arkwright Mutual Insurance Company

CROSBY FACTORY ORDER NO.: N2769700

REVISED 06 MAY 1992

CROSBY ITEM NO.: 001

CUSTOMER ORDER NO.: S 034061 D92

PO CROSBY 034061 D92
PG 1 OF 5

CUSTOMER ITEM NO.: 001

CERTIFICATE OF AUTHORIZATION
NO. N-1877 EXPIRES: 9/30/92

CERTIFICATE OF COMPLIANCE

The Crosby Valve & Gage Company hereby certifies that

PART DISC INSERT, Part No. N94214

Serial No. (if applicable) N94214-36-0006 +0007, meets the

requirements of the Customer Purchase Order, Item Description,

Material Specification, Customer Specification, applicable Code

Edition and Addenda, Class, applicable drawing; and that all

required tests, and inspections, have been performed; and the item

is interchangeable with the same item supplied in the original

equipment. DWG. # DS-C-56264 Rev. A. ⁶Processed in accordance

with QC-110 Rev. 18.

Applicable Code

ASME Section III 1971 Edition Winter 1972 Addenda, Class 1

Jeanette M. Melcher
Crosby QA Records Specialist

April 16, 1992
Date

Jeanette M. Melcher
QA Records Specialist

06 MAY 1992
Date

FORM NIS-2 / NR-1 / NVR-1 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner Toledo Edison Company Date 4/20/83
Name
300 Madison Ave., Toledo, OH 43652
Address
 Sheet 1 of 2 *5-11-83 RSD 5/11/83 R.C. 5/11/83*
 2. Plant Davis-Besse Nuclear Power Station Unit #1
Name
5501 N. SR 2, Oak Harbor, OH 43449
Address
MWO 1-91-1535-01
Repair Organization P.O. No., Job No., etc.
 3. Work Performed By Toledo Edison Company Type Code Stamp NR
Name
5501 N. SR 2, Oak Harbor, OH 43449
Address
 Authorization NO. 20
 Expiration Date 7-17-85

4. Identification of Systems REACTOR COOLANT SYSTEM
 5. (a) Applicable Construction Code ANSI B31.1 Edition 19 82 Addendum Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86
 (c) Design Responsibilities ITT GRINNELL

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer's Serial NO.	National Board NO.	Other Identification/ Jurisdictional NO.	Year Built	Repaired or Replacement	ASME Code Stamped
RCP - 3-6 N/S	GRINNELL	15102	N/A	C-305 HSS5	N/A	REPAIRED	N/A
RCP - 3-5 E/W	GRINNELL	15104	N/A	C-304 HSS4	N/A	REPAIRED	N/A

7. Description of Work

ITT GRINNELL HYDRAULIC SNUBBERS C-304 AND C-306 WERE REMOVED, REBUILT, FUNCTIONALLY TESTED AND REINSTALLED ON HANGERS RCP-3-5E/W AND RCP-3-6N/W.

B. Tests Conducted: Hydrostatic (NO) Pneumatic (NO) Nominal Operating Pressure (NO) Other (NO)
 Pressure N/A psi Test Temperature N/A °F
 Pressure Relief Valves:
 Service N/A Size N/A
 Opening Pressure N/A Blowdown (if applicable) N/A
 Set Pressure and Blowdown Adjustments Made Using N/A
 at N/A (Test Medium)

NOTE: Supplemental sheets in the form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 x 11 in. (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 / NR-1 / NVR-1

Page 2 of 2

9. REMARKS

Applicable Manufacturers Data Reports to be Attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this the ASME Code Section XI.

conforms to the rules of

Type Code Symbol NR Certificate of Authorization No. 20 Expiration Date 7-17-95

Signed Robert E. Donnell Quality Control Manager Date 21 APRIL 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors in the State or Province of Ohio and employed by H.S.B.I. & I. CO. of Hartford, CT have inspected the components described in this Owner's Report during the period 8/28/92 to 4/29/93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Raymond N. Acorn _____ Commissions NB-9557-N.E., OHIO
Inspector's Signature Date National Board, State, Province and Endorsements

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification, or replacement of the pressure relief device described above conforms to Section XI and Section III of the ASME Code and the National Board rules as defined in publications NB-65 and NB-102, current editions.

Certificate of Authorization No. 316 to use the "VR" stamp expires Dec. 13 19 95

Certificate of Authorization No. 20 to use the "NR" stamp expires July 17 19 95

Date _____ 19 _____ Signed Toledo Edison _____ Quality Control Mgr.
Repair Organization Authorized Representative Title

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the State or Province of Ohio and employed by H. S. B. I. & I. CO. of Hartford, CT have inspected the repair, modification, or replacement described in this report

on _____ 19 _____ and state that to the best of my knowledge and belief, this repair, modification, or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publication NB-65 and NB-102, current editions.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Authorized Inspector's Signature Date Commissions _____
National Board, State, Province and Endorsements

FORM NIS-2 / NR-1 / ~~NIP-1~~ OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner Toledo Edison Company Date 4/13/93
Name
300 Madison Ave., Toledo, OH 43652 Sheet 1 of 4
Address
 2. Plant Davis-Besse Nuclear Power Station Unit # 1
Name
5501 N. SR 2, Oak Harbor, OH 43449 MWO# 1-91-1616-00
Address Repair Organization P.O. No., Job No., etc.
 3. Work Performed By Toledo Edison Company Type Code Stamp NR
Name Authorization NO. 20
5501 N. SR 2, Oak Harbor, OH 43449 Expiration Date 7-17-95
Address
 4. Identification of Systems Containment Spray System SUS# 061-01
 5. (a) Applicable Construction Code ASME III CL2 Edition 19 71 Addendum No Code Case N/A
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86
 (c) Design Responsibilities Toledo Edison

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer's Serial NO.	National Board NO.	Other Identification/ Jurisdictional NO.	Year Built	Repaired or Replacement	ASME Code Stamped
Studs	Nova Machine	YK2	N/A	N/A	1989	Replacement	No
Studs	Nova Machine	24127	N/A	N/A	1992	Replacement	No
Studs	Velan Inc	V630-T66	N/A	N/A	1988	Replacement	No
Nuts	Vitco Nuclear	66H	N/A	N/A	1988	Replacement	No
Nuts	Nova Machine	39605	N/A	N/A	1988	Replacement	No
Nuts	Nova Machine	616275	N/A	N/A	1993	Replacement	No

7. Description of Work

Replaced studs and nuts for flanges on piping spool 33A-HCB-3-6 and 33A-HCB-3-7 and on blind flange downstream of valve CS3 (2" tap off of spool 33A-HCB-3-6).

8. Tests Conducted: Hydrostatic (NO) Pneumatic (NO) Nominal Operating Pressure (NO) Other (NO)
 Pressure N/A psi Test Temperature N/A °F

Pressure Relief Valves:

Service N/A Size N/A
 Opening Pressure N/A Blowdown (if applicable) N/A
 Set Pressure and Blowdown Adjustments Made Using N/A (Test Medium)
 at N/A (Location)

NOTE: Supplemental sheets in the form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 x 11 in. (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 / NR-1 / NVR-T

9. REMARKS

Applicable Manufacturers Data Reports to be Attached

N/A

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code Section XI.

Type Code Symbol NR Certificate of Authorization No. 20 Expiration Date 7-17-95

Signed Robert C. Donohue Quality Control Manager Date 13 APRIL 19 93

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors in the State or Province of Ohio and employed by H.S.B.I. & I. CO. of Hartford, CT have inspected the components described in this Owner's Report during the period 7/25/92 to 4/12/93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Inspector's Signature Raymond W. Acorn Date Commissions NO-9557-N, I, OHIO National Board, State, Province and Endorsements

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification, or replacement of the pressure relief device described above conforms to Section XI and Section III of the ASME Code and the National Board rules as defined in publications NB-65 and NB-102, current editions.

Certificate of Authorization No. 316 to use the "VR" stamp expires Dec. 13 19 92

Certificate of Authorization No. 20 to use the "NR" stamp expires July 17 19 95

Date 19 Signed Toledo Edison Quality Control Mgr. Repair Organization Authorized Representative Title

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the State or Province of Ohio and employed by H. S. B. I. & I. CO. of Hartford, CT have inspected the repair, modification, or replacement described in this report

on 19 and state that to the best of my knowledge and belief, this repair, modification, or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publication NB-65 and NB-102, current editions.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Authorized Inspector's Signature Date Commissions National Board, State, Province and Endorsements

NIS-2 / NR-1 / ~~NVR-1~~ FORM CONTINUED
SUPPLEMENTAL SHEET (BACK)

Sheet 4 of 4

QC Manager Robert E. Donnell
ANII Raymond N. Acord

Date 13 APRIL 93
Date 4/13/93

FORM NIS-2 / NR-1 / ~~NR-1~~ OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner Toledo Edison Company Date 4/29/93
Name
300 Madison Ave., Toledo, OH 43652
Address
 Sheet 1 of 2
 2. Plant Davis-Besse Nuclear Power Station Unit # 1
Name
5501 N. SR 2, Oak Harbor, OH 43449
Address
1-92-0170-00
Repair Organization P.O. No., Job No., etc.
 3. Work Performed By Toledo Edison Company Type Code Stamp NR
Name
5501 N. SR 2, Oak Harbor, OH 43449
Address
 Authorization NO. 20
 Expiration Date 7-17-95

4. Identification of Systems REACTOR COOLANT SYSTEM

5. (a) Applicable Construction Code ASME III CL1 Edition 19 88 Addendum S70 Code Case 1440
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 88
 (c) Design Responsibilities CROSBY VALVE & GAGE

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer's Serial NO.	National Board NO.	Other Identification/ Jurisdictional NO.	Year Built	Repaired or Replacement	ASME Code Stamped
RC-13A	CROSBY	N54891-00-0002	NA	NA	1978	REPLACED	Yes
RC-13A	CROSBY	N54891-00-0001	NA	NA	1978	REPLACEMENT	Yes

7. Description of Work

CROSBY VALVE SERIAL # N54891-00-0002 WAS REMOVED AND CROSBY VALVE SERIAL #N54891-00-0001 WAS INSTALLED IN ITS PLACE. CROSBY VALVE SERIAL #N54891-00-0001 WAS REBUILT UNDER MWVO 1-91-1117-00 AND SATISFACTORY TESTED AT WYLE TEST LAB BY SAME MWVO. A VT-2 LEAKAGE TEST WAS CONDUCTED AT H.O.P. AND H.O.T. AFTER INSTALLATION.

8. Tests Conducted: Hydrostatic (NO) Pneumatic (NO) Nominal Operating Pressure (YES) Other (NO)
 Pressure 2185 psi Test Temperature NQT °F
 Pressure Relief Valves:
 Service NA Size NA
 Opening Pressure NA Blowdown (if applicable) NA
 Set Pressure and Blowdown Adjustments Made Using NA
 at NA (Test Medium)

NOTE: Supplemental sheets in the form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 x 11 in. (2) Information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 / NR-1 / NPT-1

9. REMARKS

Applicable Manufacturers Data Reports to be Attached

NA

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code Section XI.

Type Code Symbol NR Certificate of Authorization No. 20 Expiration Date 7-17-95

Signed Robert E. Donnell Quality Control Manager Date 29 APRIL 1993

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors in the State or Province of Ohio and employed by H.S.B.I. & I. CO. of Hartford, CT have inspected the components described in this Owner's Report during the period 2/22/93 to 4/29/93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Inspector's Signature Raymond N. Acomb Date 4/29/93 Commissions NO-9557-N.I., OHIO National Board, State, Province and Endorsements

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification, or replacement of the pressure relief device described above conforms to Section XI and Section III of the ASME Code and the National Board rules as defined in publications NB-65 and NB-102, current editions.

Certificate of Authorization No. 316 to use the "VR" stamp expires Dec. 13 1995

Certificate of Authorization No. 20 to use the "NR" stamp expires July 17 1995

Date _____, 19____, Signed Toledo Edleon Repair Organization Authorized Representative Quality Control Mgr. Title

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the State or Province of Ohio and employed by H. S. B. I. & I. CO. of Hartford, CT have inspected the repair, modification, or replacement described in this report

on _____, 19____ and state that to the best of my knowledge and belief, this repair, modification, or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publication NB-65 and NB-102, current editions.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Authorized Inspector's Signature _____ Date _____ Commissions _____ National Board, State, Province and Endorsements

FORM NIS-2 / NR-1 / NR-1 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner Toledo Edison Company Date 5/5/93
Name
300 Madison Ave., Toledo, OH 43652 Sheet 1 of 2
Address

2. Plant Davis-Besse Nuclear Power Station Unit # 1
Name
5501 N. SR 2, Oak Harbor, OH 43449 1-92-0171-00
Address Repair Organization P.O. No., Job No., etc

3. Work Performed By Toledo Edison Company Type Code Stamp NR
Name
5501 N. SR 2, Oak Harbor, OH 43449 Authorization NO. 20
Address Expiration Date 7-17-95

4. Identification of Systems REACTOR COOLANT SYSTEM

5. (a) Applicable Construction Code ASME III CL1 Edition 19 74 Addendum S74 Code Case NA
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86
 (c) Design Responsibilities CROSBY VALVE AND GAGE COMPANY

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer's Serial NO.	National Board NO.	Other Identification/ Jurisdictional NO.	Year Built	Repaired or Replacement	ASME Code Stamped
RC-13B	CROSBY	N59303-00-0001	NA	NA	1978	REPLACED	Yes
RC-13B	CROSBY	N56264-00-0005	NA	NA	1976	REPLACEMENT	Yes

7. Description of Work

CROSBY VALVE SERIAL#N59303-00-0001 WAS REMOVED AND CROSBY VALVE SERIAL#N56264-00-0005 WAS INSTALLED IN ITS PLACE. CROSBY VALVE SERIAL#N56264-00-0005 WAS REBUILT UNDER MWO 1-91-1116-00 AND SATISFACTORY TESTED AT WYLE TEST LAB BY SAME MWO. A VT-2 LEAKAGE TEST WAS CONDUCTED AT N.O.P. AND N.O.T. AFTER INSTALLATION.

8. Tests Conducted: Hydrostatic (NO) Pneumatic (NO) Nominal Operating Pressure (YES) Other (NO)
 Pressure 2155 psi Test Temperature NOT °F

Pressure Relief Valves:
 Service NA Size NA
 Opening Pressure NA Blowdown (if applicable) NA
 Set Pressure and Blowdown Adjustments Made Using NA
 at NA

NOTE: Supplemental sheets in the form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 x 11 in. (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 / NR-1 / NVR-1

9. REMARKS

Applicable Manufacturers Data Reports to be Attached

NA

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code Section XI.

Type Code Symbol NR Certificate of Authorization No. 20 Expiration Date 7-17-95

Signed Robert E. Donohue Quality Control Manager Date 5 MAY 19 93

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors in the State or Province of Ohio and employed by H.S.B.I. & I. CO. of Hartford, CT have inspected the components described in this Owner's Report during the period 2-22-93 to 5-6-93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Robert E. Cook 5-6-93 Commissions NB10992 NBE (Wh. Comm.)

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification, or replacement of the pressure relief device described above conforms to Section XI and Section III of the ASME Code and the National Board rules as defined in publications NB-65 and NB-102, current editions.

Certificate of Authorization No. 316 to use the "VR" stamp expires Dec. 13 19 95

Certificate of Authorization No. 20 to use the "NR" stamp expires July 17 19 95

Date _____ 19 _____ Signed Toledo Edison Quality Control Mgr.

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the State or Province of Ohio and employed by H. S. B. I. & I. CO. of Hartford, CT have inspected the repair, modification, or replacement described in this report

on _____ 19 _____ and state that to the best of my knowledge and belief, this repair, modification, or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publication NB-65 and NB-102, current editions.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Authorized Inspector's Signature _____ Date _____ Commissions _____

FORM NIS-2 / NR-1 / NVR-1 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner Toledo Edison Company Date 3/29/93
Name
300 Madison Ave., Toledo, OH 43652 Sheet 1 of 2
Address

2. Plant Davis-Besse Nuclear Power Station Unit # 1
Name
5501 N. SR 2, Oak Harbor, OH 43449 MWO# 1-92-0338-00
Address Repair Organization P.O. No., Job No., etc.

3. Work Performed By Toledo Edison Company Type Code Stamp NR
Name
5501 N. SR 2, Oak Harbor, OH 43449 Authorization NO. 20
Address Expiration Date 7-17-95

4. Identification of Systems CTMT. SPRAY SYSTEM - LOOP 1 SUS# 061-01

5. (a) Applicable Construction Code ANSI B31.1 Edition 19 67 Addendum N/A Code Case N/A
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86
 (c) Design Responsibilities GRINNELL

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer's Serial NO.	National Board NO.	Other Identification/ Jurisdictional NO.	Year Built	Repaired or Replacement	ASME Code Stamped
C-269	GRINNELL	SN# 30280	N/A	34HCB-4-H32	N/A	REPAIRED	N/A
C-270	GRINNELL	SN# 7978	N/A	34HCB-4-H32	N/A	REPAIRED	N/A

7. Description of Work

SNUBBERS C-269 AND C-270 WERE REBUILT AND THEN FUNCTIONALLY TESTED .

8. Tests Conducted: Hydrostatic (NO) Pneumatic (NO) Nominal Operating Pressure (NO) Other (NO)
 Pressure N/A psi Test Temperature N/A °F

Pressure Relief Valves:

Service N/A Size N/A
 Opening Pressure N/A Blowdown (if applicable) N/A
 Set Pressure and Blowdown Adjustments Made Using N/A (Test Medium)
 at N/A

NOTE: Supplemental sheets in the form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 x 11 in (2) Information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

9. REMARKS

Applicable Manufacturers Data Reports to be Attached

NONE

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this repair conforms to the rules of the ASME Code Section X.

Type Code Symp NR Certificate of Authorization No. 20 Expiration Date 7-17-95

Signed Robert E. Donnell Quality Control Manager Date 27 March 1993
 Owner or Owner's Designer Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors in the State or Province of Ohio and employed by H.S.B.I. & I. CO. of Hartford, CT have inspected the components described in this Owner's Report during the period 3-31-93 to 3-29-93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Raymond N. Akomb Commissions ND-9557 NJ, OHIO
 Inspector's Signature Date National Board, State, Province and Endorsements

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification, or replacement of the pressure relief device described above conforms to Section XI and Section III of the ASME Code and the National Board rules as defined in publications NB-65 and NB-102, current editions.

Certificate of Authorization No. 316 to use the "VR" stamp expires Dec. 13 19 95

Certificate of Authorization No. 20 to use the "NR" stamp expires July 17 19 95

Date _____ 19 _____ Signed Toledo Edison Quality Control Mgr.
 Repair Organization Authorized Representative Title

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the State or Province of Ohio and employed by H. S. B. I. & I. CO. of Hartford, CT have inspected the repair, modification, or replacement described in this report

on _____ 19 _____ and state that to the best of my knowledge and belief, this repair, modification, or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publication NB-65 and NB-102, current editions.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

 Authorized Inspector's Signature Date Commissions _____
 National Board, State, Province and Endorsements

FORM NIS-2 / NR-1 / NVR-1 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner Toledo Edison Company Date 3/29/93
Name
300 Madison Ave., Toledo, OH 43652 Sheet 1 of 2
Address
 2. Plant Davis-Besse Nuclear Power Station Unit # 1
Name
5501 N. SR 2, Oak Harbor, OH 43449 MWO# 1-92-0338-04
Address Repair Organization P.O. No., Job No., etc.
 3. Work Performed By Toledo Edison Company Type Code Stamp NR
Name
5501 N. SR 2, Oak Harbor, OH 43449 Authorization NO. 20
Address Expiration Date 7-17-95

4. Identification of Systems SECONDARY SIDE DRAIN LINE FROM SG 1-1 NOZZLE H SUS# 063-01

5. (a) Applicable Construction Code ANSI B31.1 Edition 19 87 Addendum N/A Code Case N/A
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86
 (c) Design Responsibilities LISEGA

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer's Serial NO.	National Board NO.	Other Identification/ Jurisdictional NO.	Year Built	Repaired or Replacement	ASME Code Stamped
C-449	LISEGA	SN# 61195/24	N/A	EBB-5-8-H11	N/A	REPLACED	N/A
C-449	LISEGA	SN# 61195/68	N/A	EBB-5-8-H11	N/A	REPLACEMENT	N/A

7. Description of Work

SNUBBER SN# 61195/24 WAS REPLACED WITH SNUBBER SN# 61195/68 DUE SPORADIC OPERATION DURING FUNCTIONAL TESTING. (NOTE: FUNCTIONAL TEST OF SNUBBER SN# 61195/24 WAS SATISFACTORY.)
 SNUBBER SN# 61195/68 WAS FUNCTIONALLY TESTED PRIOR TO INSTALLATION.

8. Tests Conducted: Hydrostatic (NO) Pneumatic (NO) Nominal Operating Pressure (NO) Other (NO)
 Pressure N/A psi Test Temperature N/A °F

Pressure Relief Valves:
 Service N/A Size N/A
 Opening Pressure N/A Blowdown (if applicable) N/A
 Set Pressure and Blowdown Adjustments Made Using N/A
 at N/A

NOTE: Supplemental sheets in the form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 x 11 in. (2) Information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

9. REMARKS

Applicable Manufacturers Data Reports to be Attached

NONE

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code Section X

Type Code Symbol NR Certificate of Authorization No. 20 Expiration Date 7-17-95

Signed Robert E. Donnell Quality Control Manager Date 2 APRIL 19 93
Owner or Owner's Designee Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors in the State or Province of Ohio and employed by H.S.B.I. & I. CO. of Hartford, CT have inspected the components described in this Owner's Report during the period 3/12/93 to 4/3/93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Raymond N. Aconl.
Inspector's Signature Date

Commissions NO 9557-N.I., OHIO
National Board, State, Province and Endorsements

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification, or replacement of the pressure relief device described above conforms to Section XI and Section III of the ASME Code and the National Board rules as defined in publications NB-65 and NB-102, current editions.

Certificate of Authorization No. 316 to use the "VR" stamp expires Dec. 13, 1995

Certificate of Authorization No. 20 to use the "NR" stamp expires July 17, 1995

Date _____, 19____ Signed Toledo Edison Quality Control Mgr.
Repair Organization Authorized Representative Title

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the State or Province of Ohio and employed by H. S. B. I. & I. CO. of Hartford, CT have inspected the repair, modification, or replacement described in this report on _____, 19____ and state that to the best of my knowledge and belief, this repair, modification, or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publication NB-65 and NB-102, current editions.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Authorized Inspector's Signature Date

Commissions _____
National Board, State, Province and Endorsements

FORM NIS-2 / NR-1 / NVR-1 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner Toledo Edison Company Date 4/18/93
300 Madison Ave., Toledo, OH 43652 Sheet 1 of 2
 2. Plant Davis-Besse Nuclear Power Station Unit # 1
5501 N. SR 2, Oak Harbor, OH 43449 MWO# 1-92-0447-01
Repair Organization P.O. No., Job No., etc.
 3. Work Performed By Toledo Edison Company Type Code Stamp NR
5501 N. SR 2, Oak Harbor, OH 43449 Authorization NO. 20
 Expiration Date 7-17-95

4. Identification of Systems PRESSURIZER SURGE LINE SNUBBERS SUS# 064-04
 5. (a) Applicable Construction Code ANSI B31.1 Edition 19 67 Addendum N/A Code Case N/A
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86
 (c) Design Responsibilities GRINNELL

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer's Serial NO.	National Board NO.	Other Identification/Jurisdictional NO.	Year Built	Repaired or Replacement	ASME Code Stamped
C-203	GRINNELL	SN# 14239	N/A	PSU-1-R1	N/A	REPAIRED	N/A

7. Description of Work

EXISTING SNUBBERS HAVE BEEN REMOVED, REBUILT, FUNCTIONALLY TESTED AND THEN REINSTALLED IN ORIGINAL LOCATION.

8. Tests Conducted: Hydrostatic (NO) Pneumatic (NO) Nominal Operating Pressure (NO) Other (NO)
 Pressure N/A psi Test Temperature N/A °F
 Pressure Relief Valves:
 Service N/A Size N/A
 Opening Pressure N/A Blowdown (if applicable) N/A
 Set Pressure and Blowdown Adjustments Made Using N/A
(Test Medium)
 at N/A (Location)

NOTE: Supplemental sheets in the form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 x 11 in. (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

9. REMARKS

Applicable Manufacturers Data Reports to be Attached

NONE

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this repair conforms to the rules of the ASME Code Section XI.

Type Code Symbol NR Certificate of Authorization No. 20 Expiration Date 7-17-95

Signed R. C. Donald Quality Control Manager Date 19 APRIL 1993
Owner or Owner's Designee Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors in the State or Province of Ohio and employed by H.S.B.I. & I. CO. of Hartford CT have inspected the components described in this Owner's Report during the period 6/15/92 to 4/19/93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Raymond N. Akers Commissions NB-9557-N, I, OHIO
Inspector's Signature Date National Board, State, Province and Endorsements

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification, or replacement of the pressure relief device described above conforms to Section XI and Section III of the ASME Code and the National Board rules as defined in publications NB-65 and NB-102, current editions.

Certificate of Authorization No. 316 to use the "VR" stamp expires Dec. 13 1995

Certificate of Authorization No. 20 to use the "NR" stamp expires July 17 1995

Date _____ 19____ Signed Toledo Edison Quality Control Mgr.
Repair Organization Authorized Representative Title

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the State or Province of Ohio and employed by H. S. B. I. & I. CO. of Hartford, CT have inspected the repair, modification, or replacement described in this report

on _____ 19____ and state that to the best of my knowledge and belief, this repair, modification, or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publication NB-65 and NB-102, current editions.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Authorized Inspector's Signature Date Commissions National Board, State, Province and Endorsements

FORM NIS-2 / NR-1 / NVR-1 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner Toledo Edison Company Date 4/5/93
Name
300 Madison Ave., Toledo, OH 43652 Sheet 1 of 2
Address
2. Plant Davis-Besse Nuclear Power Station Unit # 1
Name
5501 N. SR 2, Oak Harbor, OH 43449 MWO# 1-92-0447-02
Address Repair Organization P.O. No., Job No., etc
3. Work Performed By Toledo Edison Company Type Code Stamp NR
Name
5501 N. SR 2, Oak Harbor, OH 43449 Authorization NO. 20
Address Expiration Date 7-17-95
4. Identification of Systems PRESSURIZER SURGE LINE SNUBBERS SUS# 054-04
5. (a) Applicable Construction Code ANSI B31.1 Edition 19 67 Addendum N/A Code Case N/A
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86
 (c) Design Responsibilities GRINNELL

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer's Serial NO.	National Board NO.	Other Identification/ Jurisdictional NO.	Year Built	Repaired or Replacement	ASME Code Stamped
C-204	GRINNELL	SN# 7440239322	N/A	PSU-1-R2	N/A	REPAIRED	N/A
C-205	GRINNELL	SN# 12831	N/A	PSU-1-R3	N/A	REPAIRED	N/A

7. Description of Work

EXISTING SNUBBERS HAVE BEEN REMOVED, REBUILT, FUNCTIONALLY TESTED AND THEN REINSTALLED IN ORIGINAL LOCATION.

8. Tests Conducted: Hydrostatic (NO) Pneumatic (NO) Nominal Operating Pressure (NO) Other (NO)
 Pressure N/A psi Test Temperature N/A °F
- Pressure Relief Valves:
 Service N/A Size N/A
 Opening Pressure N/A Blowdown (if applicable) N/A
 Set Pressure and Blowdown Adjustments Made Using N/A
 at N/A

NOTE: Supplemental sheets in the form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

9. REMARKS

Applicable Manufacturers Data Reports to be Attached

NONE

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this repair conforms to the rules of the ASME Code Section XI.

Type Code Symbol NR Certificate of Authorization No. 20 Expiration Date 7-17-95

Signed Robert E. Donnell Quality Control Manager Date 6 APRIL 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors in the State or Province of Ohio and employed by H.S.B.I. & I. CO. of Hartford, CT have inspected the components described in this Owner's Report during the period 8-28-92 to 9-2-92, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Raymond N. Akone
Inspector's Signature Date

Commissions NB-7557-VI, OHIO
National Board, State, Province and Endorsements

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification, or replacement of the pressure relief device described above conforms to Section XI and Section III of the ASME Code and the National Board rules as defined in publications NB-65 and NB-102, current editions.

Certificate of Authorization No. 316 to use the "VR" stamp expires Dec. 13 19 95

Certificate of Authorization No. 20 to use the "NR" stamp expires July 17 19 95

Date _____, 19____, Signed Toledo Edison Quality Control Mgr.
Repair Organization Authorized Representative Title

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the State or Province of Ohio and employed by H. S. B. I. & I. CO. of Hartford, CT have inspected the repair, modification, or replacement described in this report

on _____, 19____ and state that to the best of my knowledge and belief, this repair, modification, or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publication NB-65 and NB-102, current editions.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Authorized Inspector's Signature Date

Commissions _____
National Board, State, Province and Endorsements

FORM NIS-2 / NR-1 / NVR-1 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner Toledo Edison Company Date 4/7/93
Name
300 Madison Ave., Toledo, OH 43652 Sheet 1 of 2
Address

2. Plant Davis-Besse Nuclear Power Station Unit #1
Name
5501 N. SR 2, Oak Harbor, OH 43449 MWO 1-92-0469-00
Address Repair Organization P.O. No., Job No., etc.

3. Work Performed By Toledo Edison Company Type Code Stamp NR
Name Authorization NO. 20
5501 N. SR 2, Oak Harbor, OH 43449 Expiration Date 7-17-95
Address

4. Identification of Systems AUXILIARY FEEDWATER SYSTEM

5. (a) Applicable Construction Code ANSI B31.1 Edition 19 67 Addendum Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86
 (c) Design Responsibilities ITT GRINELL

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer's Serial NO.	National Board NO.	Other Identification/Jurisdictional NO.	Year Built	Repaired or Replacement	ASME Code Stamped
EBB-4-H15	GRINELL	19191	N/A	C-186	N/A	REPAIRED	N/A

7. Description of Work

GRINELL HYDRAULIC SNUBBER S/N 19191 (C-186) WAS REMOVED FROM THE AUXILIARY FEEDWATER, REBUILT, FUNCTIONALLY TESTED AND RE-INSTALLED.

8. Tests Conducted: Hydrostatic (NO) Pneumatic (NO) Nominal Operating Pressure (NO) Other (NO)
 Pressure N/A psi Test Temperature N/A °F

Pressure Relief Valves:
 Service N/A Size N/A
 Opening Pressure N/A Blowdown (if applicable) N/A
 Set Pressure and Blowdown Adjustments Made Using N/A
 at N/A

NOTE: Supplemental sheets in the form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 x 11 in. (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

9. REMARKS

Applicable Manufacturers Data Reports to be Attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this repair conforms to the rules of the ASME Code Section XI.

Type Code Symbol NR Certificate of Authorization No. 20 Expiration Date 7-17-95

Signed Robert E. Donald Quality Control Manager Date 8 APRIL 19 93

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors in the State or Province of Ohio and employed by H.S.B.I. & I. CO. of Hartford, CT have inspected the components described in this Owner's Report during the period 3-1-93 to 4-5-93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Inspector's Signature Raymond V. Arcmb Date 4-5-93 Commissions NB-9557-NI, OHIO National Board, State, Province and Endorsements

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification, or replacement of the pressure relief device described above conforms to Section XI and Section III of the ASME Code and the National Board rules as defined in publications NB-65 and NB-102, current editions.

Certificate of Authorization No. 316 to use the "VR" stamp expires Dec. 13 19 95

Certificate of Authorization No. 20 to use the "NR" stamp expires July 17 19 95

Date 19 Signed Toledo Edison Repair Organization Authorized Representative Quality Control Mgr. Title

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the State or Province of Ohio and employed by H. S. B. I. & I. CO. of Hartford, CT have inspected the repair, modification, or replacement described in this report

on 19 and state that to the best of my knowledge and belief, this repair, modification, or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publication NB-65 and NB-102, current editions.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Authorized Inspector's Signature Date Commissions National Board, State, Province and Endorsements

FORM NIS-2 / NR-1 / NVR-1 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner Toledo Edison Company Date 3/24/93
300 Madison Ave., Toledo, OH 43652
 2. Plant Davis-Besse Nuclear Power Station Unit # 1
5501 N. SR 2, Oak Harbor, OH 43449 MWO# 1-92-0473-00
Repair Organization P.O. No. Job No. etc.
 3. Work Performed By Toledo Edison Company Type Code Stamp NR
5501 N. SR 2, Oak Harbor, OH 43449 Authorization NO. 20
 Expiration Date 7-17-95

4. Identification of Systems LOW PRESSURE INJECTION LOOP 1 SUS# 049-02
 5. (a) Applicable Construction Code ANSI B31.1 Edition 19 67 Addendum N/A Code Case N/A
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86
 (c) Design Responsibilities ITT GRINNELL

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer's Serial NO.	National Board NO.	Other Identification/ Jurisdictional NO.	Year Built	Repaired or Replacement	ASME Code Stamped
C-277	ITT GRINNELL	SN# 9872	N/A	33BCCB-6-H2	N/A	REPAIRED	N/A

7. Description of Work

THE SNUBBER SN# 9872 WAS REBUILT AND THEN REINSTALLED AFTER FUNCTIONAL TESTING.

8. Tests Conducted: Hydrostatic (NO) Pneumatic (NO) Nominal Operating Pressure (NO) Other (NO)
 Pressure N/A psi Test Temperature N/A °F
 Pressure Relief Valves:
 Service N/A Size N/A
 Opening Pressure N/A Blowdown (if applicable) N/A
 Set Pressure and Blowdown Adjustments Made Using N/A
 at N/A

NOTE: Supplemental sheets in the form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 x 11 in. (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 / NR-1 / ~~NVE-1~~

9. REMARKS

Applicable Manufacturers Data Reports to be Attached

NONE

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this repair conforms to the rules of the ASME Code Section XI.

Type Code Symbol NR Certificate of Authorization No. 20 Expiration Date 7-17-95

Signed Robert E. Donnell Quality Control Manager Date 23 MARCH 19 93
Owner or Owner's Designee Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors in the State or Province of Ohio and employed by H.S.B.I. & I. CO. of Hartford, CT have inspected the components described in this Owner's Report during the period 3-17-93 to 3-24-93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Signed Raymond N. Acomb Commissions NB-9557 NI OHIO
Inspector's Signature Date National Board, State, Province and Endorsements

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification, or replacement of the pressure relief device described above conforms to Section XI and Section III of the ASME Code and the National Board rules as defined in publications NB-65 and NB-102, current editions.

Certificate of Authorization No. 316 to use the "VR" stamp expires Dec. 13 19 95

Certificate of Authorization No. 20 to use the "NR" stamp expires July 17 19 95

Date _____ 19 _____ Signed Toledo Edison Quality Control Mgr.
Repair Organization Authorized Representative Title

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the State or Province of Ohio and employed by H. S. B. I. & I. CO. of Hartford, CT have inspected the repair, modification, or replacement described in this report

on _____ 19 _____ and state that to the best of my knowledge and belief, this repair, modification, or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publication NB-65 and NB-102, current editions.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Authorized Inspector's Signature _____ Date _____ Commissions _____
National Board, State, Province and Endorsements

FORM NIS-2 / NR-1 / NVR-1 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner Toledo Edison Company Date 4/3/93
Name
300 Madison Ave., Toledo, OH 43652 Sheet 1 of 2
Address
 2. Plant Davis-Besse Nuclear Power Station Unit # 1
Name
5501 N. SR 2, Oak Harbor, OH 43449 1-92-0484-00
Address Repair Organization P.O. No., Job No., etc.
 3. Work Performed By Toledo Edison Company Type Code Stamp NR
Name Authorization NO. 20
5501 N. SR 2, Oak Harbor, OH 43449 Expiration Date 7-17-95
Address

4. Identification of Systems MAIN STEAM SYSTEM

5. (a) Applicable Construction Code ANSI B31.1 Edition 19 67 Addendum Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86
 (c) Design Responsibilities ITT GRINELL

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer's Serial NO.	National Board NO.	Other Identification/ Jurisdictional NO.	Year Built	Repaired or Replacement	ASME Code Stamped
EBB1SR1	GRINNELL	14734	N/A	C-220	N/A	REPAIRED	No

7. Description of Work

REMOVED, REBUILT AND REINSTALLED GRINNELL HYDRAULIC SNUBBER C-220 (EBB1SR1).

8. Tests Conducted: Hydrostatic (NO) Pneumatic (NO) Nominal Operating Pressure (NO) Other (NO)
 Pressure N/A psi Test Temperature N/A °F

Pressure Relief Valves:

Service N/A Size N/A
 Opening Pressure N/A Blowdown (if applicable) N/A
 Set Pressure and Blowdown Adjustments Made Using N/A
(Test Medium)
 at N/A
(Location)

NOTE: Supplemental sheets in the form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 x 11 in. (2) Information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

9. REMARKS

Applicable Manufacturers Data Reports to be Attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this conforms to the rules of the ASME Code Section XI.

Type Code Symbol NR Certificate of Authorization No. 20 Expiration Date 7-17-95

Signed Robert E Donnell Quality Control Manager Date 5 APRIL 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors in the State or Province of Ohio and employed by H.S.B.I. & I. CO. of Hartford CT have inspected the components described in this Owner's Report during the period 4-8-92 to 4-6-93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Robert E Cook 4-6-93 Commissions NB10992 (ANS) Ohio Comm
Inspector's Signature Date National Board, State, Province and Endorsements

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification, or replacement of the pressure relief device described above conforms to Section XI and Section III of the ASME Code and the National Board rules as defined in publications NB-65 and NB-102, current editions.

Certificate of Authorization No. 316 to use the "VR" stamp expires Dec. 13 19 95

Certificate of Authorization No. 20 to use the "NR" stamp expires July 17 19 95

Date _____, 19____, Signed Toledo Edison Quality Control Mgr.
Repair Organization Authorized Representative Title

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the State or Province of Ohio and employed by H. S. B. I. & I. CO. of Hartford, CT have inspected the repair, modification, or replacement described in this report

on _____, 19____ and state that to the best of my knowledge and belief, this repair, modification, or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publication NB-65 and NB-102, current editions.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Authorized Inspector's Signature Date Commissions National Board, State, Province and Endorsements

FORM NIS-2 / NR-1 / NVR-1 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner Toledo Edison Company Date 4/9/93
Name
300 Madison Ave., Toledo, OH 43652
Address
 Sheet 1 of 2

2. Plant Davis-Besse Nuclear Power Station Unit # 1
Name
5501 N. SR 2, Oak Harbor, OH 43449
Address
MWO 1-92-0717-01
Repair Organization P.O. No., Job No., etc.

3. Work Performed By Toledo Edison Company Type Code Stamp NR
Name
5501 N. SR 2, Oak Harbor, OH 43449
Address
 Authorization NO. 20
 Expiration Date 7-17-95

4. Identification of Systems MAIN STEAM SYSTEM

5. (a) Applicable Construction Code ANSI B31.1 Edition 19 87 Addendum Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86
 (c) Design Responsibilities ITT GRINNELL

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer's Serial NO.	National Board NO.	Other Identification/ Jurisdictional NO.	Year Built	Repaired or Replacement	ASME Code Stamped
EBB - 1 - H1	GRINNELL	18288	N/A	A - 42	N/A	REPAIRED	N/A
EBB - 1 - H1	GRINNELL	18292	N/A	A - 43	N/A	REPAIRED	N/A

7. Description of Work

GRINNELL HYDRAULIC SHUBBERS A-42 AND A-43 WERE REMOVED FROM HANGER EBB - 1 - H1; REBUILT, FUNCTIONALLY TESTED, AND REINSTALLED.

8. Tests Conducted: Hydrostatic (NO) Pneumatic (NO) Nominal Operating Pressure (NO) Other (NO)
 Pressure N/A psi Test Temperature N/A °F

Pressure Relief Valves:
 Service N/A Size N/A
 Opening Pressure N/A Blowdown (if applicable) N/A
 Set Pressure and Blowdown Adjustments Made Using N/A
 at N/A (Test Medium)

NOTE: Supplemental sheets in the form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 x 11 in. (2) information in items 1 through 4 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 / NR-1 / ~~NVR-1~~

9. REMARKS

Applicable Manufacturers Data Reports to be Attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this conforms to the rules of the ASME Code Section XI.

Type Code Symbol NR Certificate of Authorization No. 20 Expiration Date 7-17-95

Signed Robert E. Donnell Quality Control Manager Date 10 APRIL 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors in the State or Province of Ohio and employed by H.S.B.I. & I. CO. of Hartford, CT have inspected the components described in this Owner's Report during the period 6/14/92 to 7/19/93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Raymond N. Acord Commissions NB 9557-N, I, OHIO
Inspector's Signature Date National Board, State, Province and Endorsements

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification, or replacement of the pressure relief device described above conforms to Section XI and Section III of the ASME Code and the National Board rules as defined in publications NB-65 and NB-102, current editions.

Certificate of Authorization No. 316 to use the "VR" stamp expires Dec. 13 19 95

Certificate of Authorization No. 20 to use the "NR" stamp expires July 17 19 95

Date _____ 19____ Signed Toledo Edison Quality Control Mgr.
Repair Organization Authorized Representative Title

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the State or Province of Ohio and employed by H. S. B. I. & I. CO. of Hartford, CT have inspected the repair, modification, or replacement described in this report

on _____ 19____ and state that to the best of my knowledge and belief, this repair, modification, or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publication NB-65 and NB-102, current editions.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Authorized Inspector's Signature _____ Date _____ Commissions _____
National Board, State, Province and Endorsements

FORM NIS-2 / NR-1 / NR-1 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner Toledo Edison Company Date 4/23/83
Name
300 Madison Ave., Toledo, OH 43652
Address

2. Plant Davis-Besse Nuclear Power Station Unit # 1
Name
5501 N. SR 2, Oak Harbor, OH 43449
Address MWO# 1-92-0845-00
Repair Organization P. O. No., Job No., etc.

3. Work Performed By Toledo Edison Company Type Code Stamp NR
Name
5501 N. SR 2, Oak Harbor, OH 43449
Address Authorization NO. 20
 Expiration Date 7-17-85

4. Identification of Systems CONTAINMENT VESSEL SYSTEM

5. (a) Applicable Construction Code ASME III CL2 Edition 19 88 Addendum S70 Code Case N/A
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 85
 (c) Design Responsibilities BABCOX & WILCOX

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer's Serial NO.	National Board NO.	Other Identification/ Jurisdictional NO.	Year Built	Repaired Replaced or Replacement	ASME Code Stamped
NUT	SPECIAL T METAL	HT# 4304	N/A	SC 89-9622	N/A	REPLACEMENT	N/A
BOLT	NOVA MACHINE PROD.	HT# 33293/J7P	N/A	SC 15-2247	N/A	REPLACEMENT	N/A

7. Description of Work

ONE BOLT AND ONE NUT WERE REPLACED ON THE FUEL TRANSFER TUBE MECHANICAL PENETRATION FLANGES (P-23, P-24). THE REPLACEMENT MATERIAL USED IS IDENTIFIED AS FOLLOWS:

NUT, 1 1/4" - 8 HEX, MANG. BRONZE PER QQ-B-723 HH CLASS A241-A, PO # Q53077

TOLEDO EDISON SC # 89-9622, B&W ORDER NO. 070878, TRANSFER TUBE COVER HEX NUT

BOLT, HEX HEAD, 1 1/4"-8X6", SA 193 (92), B8 CLASS 1, PO # C609504 D 83, HT# 33293/J7P,

TOLEDO EDISON SC # 15-2247, TRANSFER TUBE HEX HEAD BOLT

8. Tests Conducted: Hydrostatic (NO) Pneumatic (NO) Nominal Operating Pressure (NO) Other (NO)
 Pressure _____ psi Test Temperature _____ °F

Pressure Relief Valves:
 Service N/A Size N/A
 Opening Pressure N/A Blowdown (if applicable) N/A
 Set Pressure and Blowdown Adjustments Made Using N/A
 at N/A

NOTE: Supplemental sheets in the form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 x 11 in. (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 / NR-1 / NVR-1

9. REMARKS

Applicable Manufacturers Data Reports to be Attached

SEE ATTACHED DATA REPORTS.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this conforms to the rules of the ASME Code Section XI.

Type Code Symbol NR Certificate of Authorization No. 20 Expiration Date 7-17-95

Signed Robert E. Donah Quality Control Manager Date 24 APRIL 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors in the State or Province of Ohio and employed by H.S.B.I. & I. CO. of Hartford, CT have inspected the components described in this Owner's Report during the period 2-11-93 to 4-24-93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Robert E. Carl 4-24-93 Commissions NB10192 (AME), Ohio Comm
Inspector's Signature Date National Board, State, Province and Endorsements

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification, or replacement of the pressure relief device described above conforms to Section XI and Section III of the ASME Code and the National Board rules as defined in publications NB-65 and NB-102, current editions.

Certificate of Authorization No. 316 to use the "VR" stamp expires Dec. 13 19 95

Certificate of Authorization No. 20 to use the "NR" stamp expires July 17 19 95

Date _____ 19 _____ Signed Toledo Edison Quality Control Mgr.
Repair Organization Authorized Representative Title

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the State or Province of Ohio and employed by H. S. B. I. & I. CO. of Hartford, CT have inspected the repair, modification, or replacement described in this report

on _____ 19 _____ and state that to the best of my knowledge and belief, this repair, modification, or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publication NB-65 and NB-102, current editions.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Authorized Inspector's Signature _____ Date _____ Commissions _____
National Board, State, Province and Endorsements

FORM NIS-2 / NR-1 / ~~NVR~~-T OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner Toledo Edison Company Date 4/7/93
Name
300 Madison Ave., Toledo, OH 43652
Address

2. Plant Davis-Besse Nuclear Power Station Unit #1
Name
5501 N. SR 2, Oak Harbor, OH 43449
Address MWO 1-92-0950-00
Repair Organization P.O. No., Job No., etc.

3. Work Performed By Toledo Edison Company Type Code Stamp NR
Name
5501 N. SR 2, Oak Harbor, OH 43449
Address Authorization NO. 20
 Expiration Date 7-17-95

4. Identification of Systems MAIN FEEDWATER SYSTEM

5. (a) Applicable Construction Code ANSI B31.1 Edition 19 67 Addendum Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86
 (c) Design Responsibilities ITT GRINELL

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer's Serial NO.	National Board NO.	Other Identification/Jurisdictional NO.	Year Built	Repaired Replaced or Replacement	ASME Code Stamped
EEB-3-SR25A	GRINNELL	12850	N/A	C-181	N/A	REPAIRED	N/A
EBB-3-SR24A	GRINNELL	12484	N/A	C-179	N/A	REPAIRED	N/A
EBB-3-SR20	GRINNELL	12493	N/A	C-254	N/A	REPAIRED	N/A

7. Description of Work

GRINNELL HYDRAULIC SNUBBERS S/N'S 12493, 12850, AND 12484 (C-254, C-181, C-179) WERE REMOVED FROM THE MAIN FEEDWATER SYSTEM, REBUILT, FUNCTIONALLY TESTED AND RE-INSTALLED.

8. Tests Conducted: Hydrostatic (NO) Pneumatic (NO) Nominal Operating Pressure (NO) Other (NO)
 Pressure N/A psi Test Temperature N/A °F

Pressure Relief Valves:
 Service N/A Size N/A
 Opening Pressure N/A Blowdown (if applicable) N/A
 Set Pressure and Blowdown Adjustments Made Using N/A
 at N/A

NOTE: Supplemental sheets in the form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 x 11 in. (2) Information in items 1 through 4 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

9. REMARKS

Applicable Manufacturers Data Reports to be Attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this conforms to the rules of the ASME Code Section XI.

Type Code Symbol NR Certificate of Authorization No. 20 Expiration Date 7-17-95

Signed Robert E. Donnell Quality Control Manager Date 8 APRIL 19 93

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors in the State or Province of Ohio and employed by H.S.B.I. & I. CO. of Hartford, CT have inspected the components described in this Owner's Report during the period 2-1-93 to 4-5-93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Inspector's Signature Raymond W. Acord Date Commissions NB-9557, N.I., CHIC National Board, State, Province and Endorsements

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification, or replacement of the pressure relief device described above conforms to Section XI and Section III of the ASME Code and the National Board rules as defined in publications NB-65 and NB-102, current editions.

Certificate of Authorization No. 316 to use the "VR" stamp expires Dec. 13 19 95
Certificate of Authorization No. 20 to use the "NR" stamp expires July 17 19 95

Date _____, 19____ Signed Toledo Edison Quality Control Mgr.
Repair Organization Authorized Representative Title

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the State or Province of Ohio and employed by H. S. B. I. & I. CO. of Hartford, CT have inspected the repair, modification, or replacement described in this report on _____, 19____ and state that to the best of my knowledge and belief, this repair, modification, or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publication NB-65 and NB-102, current editions.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Authorized Inspector's Signature Date Commissions National Board, State, Province and Endorsements

FORM NIS-2 / NR-1 / NYA-1 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner Toledo Edison Company Date 2/23/93
Name
300 Madison Ave., Toledo, OH 43652
Address
2. Plant Davis-Besse Nuclear Power Station Unit #1
Name
5501 N. SR 2, Oak Harbor, OH 43449
Address MWO# 1-92-1006-00
Repair Organization P.O. No., Job No., etc.
3. Work Performed By Toledo Edison Company Type Code Stamp NR
Name
5501 N. SR 2, Oak Harbor, OH 43449
Address Authorization NO. 20
 Expiration Date 7-17-95
4. Identification of Systems CTMT, SPRAY DISCHARGE LINE SUS# 061-01
5. (a) Applicable Construction Code ANSI B31.1 Edition 19 87 Addendum N/A Code Case N/A
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86
 (c) Design Responsibilities ITT GRINNELL

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer's Serial NO.	National Board NO.	Other Identification/Jurisdictional NO.	Year Built	Repaired or Replacement	ASME Code Stamped
A-83	ITT GRINNELL	SN# 21304	N/A	34-GCB-5-H32	N/A	REPLACED	No
A-83	ITT GRINNELL	SN# 18380	N/A	34-GCB-5-H32	N/A	REPLACEMENT	No
A-82	ITT GRINNELL	SN# 14150	N/A	34-GCB-5-H32	N/A	REPLACED	No
A-82	ITT GRINNELL	SN# 16150	N/A	34-GCB-5-H32	N/A	REPLACEMENT	No

7. Description of Work

INSTALLED SNUBBERS WERE REPLACED WITH SPARE SNUBBERS, OF WHICH WERE FUNCTIONALLY TESTED PRIOR TO INSTALLATION.

8. Tests Conducted: Hydrostatic (NO) Pneumatic (NO) Nominal Operating Pressure (NO) Other (NO)
 Pressure N/A psi Test Temperature N/A °F
- Pressure Relief Valves:
 Service N/A Size N/A
 Opening Pressure N/A Blowdown (if applicable) N/A
 Set Pressure and Blowdown Adjustments Made Using N/A
 at N/A (Test Medium)

NOTE: Supplemental sheets in the form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 x 11, (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

9. REMARKS

Applicable Manufacturers Data Reports to be Attached

NONE

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code Section XI.

Type Code Symbol NR Certificate of Authorization No. 20 Expiration Date 7-17-95

Signed Robert E. Donnell Quality Control Manager Date 24 FEB 1993

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors in the State or Province of Ohio and employed by H.S.B.I. & I. CO. of Hartford, CT have inspected the components described in this Owner's Report during the period 2-21-92 to 2-25-93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Inspector's Signature: Robert E. Cook Date: 2/25/93 Commissions: NB10992 (ANI) Ohio Commission National Board, State, Province and Endorsements

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification, or replacement of the pressure relief device described above conforms to Section XI and Section III of the ASME Code and the National Board rules as defined in publications NB-65 and NB-102, current editions.

Certificate of Authorization No. 316 to use the "VR" stamp expires Dec. 13 1992

Certificate of Authorization No. 20 to use the "NR" stamp expires July 17 1995

Date _____ 19____ Signed Toledo Edison Repair Organization Authorized Representative Quality Control Mgr. Title

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and certificate of competency issued by the State or Province of Ohio and employed by H. S. B. I. & I. CO. of Hartford, CT have inspected the repair, modification, or replacement described in this report

on _____ 19____ and state that to the best of my knowledge and belief, this repair, modification, or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publication NB-65 and NB-102, current editions.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Authorized Inspector's Signature _____ Date _____ Commissions _____ National Board, State, Province and Endorsements

FORM NIS-2 / NR-1 / DVE-1 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner Toledo Edison Company Date 4/28/93
300 Madison Ave., Toledo, OH 43652 Sheet 1 of 4
 2. Plant Davis-Besse Nuclear Power Station Unit #1
5501 N. SR 2, Oak Harbor, OH 43449 1-93-0227-00
Repair Organization P.O. No., Job No., etc.
 3. Work Performed By Toledo Edison Company Type Code Stamp NR
5501 N. SR 2, Oak Harbor, OH 43449 Authorization NO. 20
 Expiration Date 7-17-95

4. Identification of Systems MAIN STEAM
 5. (a) Applicable Construction Code ASME III CL2 Edition 19 71 Addendum S72 Code Case No
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86
 (c) Design Responsibilities CONTROL COMPONENTS INC

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer's Serial NO.	National Board NO.	Other Identification/Jurisdictional NO.	Year Built	Repaired or Replacement	ASME Code Stamped
PLUG ASSEMBLY	CONTROL COMP. INC.	M327890	NA	AVV-4CS11A	1992	REPLACEMENT	Yes
1/2" NUT	NOVA	NA	NA	SA194GR2H	1986	REPLACEMENT	No

7. Description of Work

REPLACED PLUG ASSEMBLY AND ONE 1/2" NUT (SA194GR2H) FOR UPPER GUIDE ASSY. FOR VALVE AVV-4CS11A.

8. Tests Conducted: Hydrostatic (NO) Pneumatic (NO) Nominal Operating Pressure (YES) Other (NO)
 Pressure 910 psi Test Temperature NOT °F
 Pressure Relief Valves:
 Service NA Size NA
 Opening Pressure NA Blowdown (if applicable) NA
 Set Pressure and Blowdown Adjustments Made Using NA
(Test Medium)
at NA

NOTE: Supplemental sheets in the form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2" x 11 in. (2) Information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 / NR-1 / ~~NVR-1~~

9. REMARKS

Applicable Manufacturers Data Reports to be Attached

SEE N-2 DATA FORMS FROM CONTROL COMPONENTS INC. ATTACHED.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code Section XI.

Type Code Symbol NR Certificate of Authorization No. 20 Expiration Date 7-17-95

Signed Robert E. Donald Quality Control Manager Date 28 APRIL 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors in the State or Province of Ohio and employed by H.S.B.I. & I. CO. of Hartford, CT have inspected the components described in this Owner's Report during the period 3/5/93 to 4/28/93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Raymond N. Acomb _____ Commissions NB-9557-N.I., OHIO
Inspector's Signature Date National Board, State, Province and Endorsements

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification, or replacement of the pressure relief device described above conforms to Section XI and Section III of the ASME Code and the National Board rules as defined in publications NB-65 and NB-102, current editions.

Certificate of Authorization No. 316 to use the "VR" stamp expires Dec. 13 19 95

Certificate of Authorization No. 20 to use the "NR" stamp expires July 17 19 95

Date _____, 19 _____, Signed Toledo Edison _____ Quality Control Mgr.
Repair Organization Authorized Representative Title

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the State or Province of Ohio and employed by H. S. B. I. & I. CO. of Hartford, CT have inspected the repair, modification, or replacement described in this report

on _____, 19 _____ and state that to the best of my knowledge and belief, this repair, modification, or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publication NB-65 and NB-102, current editions.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Authorized Inspector's Signature Date Commissions _____
National Board, State, Province and Endorsements

075008101
CRAP 10/1/73

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DIAMOND POWER SPECIALTY CORP.		ITEM NO. 588
TECHNICAL PROCEDURES		SECTION 7.811
NUCLEAR		PROC. NO. T-109
SUBJECT: Data Sheets for Hydrostatic Test of the Closure Components Only (Reference: Paragraph 6.0)		PAGE NO. 15
		DATE 4/0/78
		REVISION 0

1. Serial number of closure components:
 - A. Closure insert serial number 078
 - B. Closure Nut serial number 007
 - C. Square Head Screw serial numbers 46749, 476-443, 467, 467
 - D. Vent Valve Assembly serial number N/A
 - E. Vent Plug serial number 078
2. Pressure test gage serial number 2500
3. Hydro Fixture temperature prior to filling 90 °F
4. Water temperature prior to filling 73 °F
5. Stabilized test temperature 85 °F
6. Actual hydrostatic test pressure 8450 PSIG
7. Results of visual inspection for leakage (No leakage allowed):
 - A. Vent Valve Assembly OK
8. Stabilized test temperature 85 °F
9. Results of visual inspection for leakage (No leakage allowed):
 - A. Joints OK
 - B. Regions around openings OK
 - C. Transition welds OK
 - D. Seal areas OK
1. F. BEARING PLATE 087

DPSC Inspector [Signature] 

ANI THINKS

Date 12-16-77

NOTE: Please return this sheet to Quality Planning after completion.

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0 7 5 0 8 1 2

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MILL CERTIFICATION INDEX FOR 704282-1145 MOTOR TUBE CAPS FOR PGE -
507601-N

<u>CRDM NO.</u>	<u>PART NUMBER</u>	<u>SERIAL NUMBER</u>	<u>PURCHASE ORDER NO.</u>	<u>WEAT NUMBER</u>
1601	704282-1145	076	45000-C	3963649
1602	704282-1145	065	45000-C	3963649
1603	704282-1145	068	45000-C	3963649
1604	704282-1145	070	45000-C	3963649
1605	704282-1145	064	45000-C	3963649
1606	704282-1145	069	45000-C	3963649
1607	704282-1145	071	45000-C	3963649
1608	704282-1145	062	45000-C	3963649
1609	704282-1145	077	45000-C	3963649
1610	704282-1145	079	45000-C	3963649
1611	704282-1145	022	45000-C	3963650
1612	704282-1145	027	45000-C	3963650
1613	704282-1145	023	45000-C	3963650
1614	704282-1145	026	45000-C	3963650
1615	704282-1145	025	45000-C	3963650
1616	704282-1145	081	45000-C	3963649
1617	704282-1145	019	45000-C	3963650
1618	704282-1145	029	45000-C	3963650
1619	704282-1145	073	45000-C	3963649
1620	704282-1145	072	45000-C	3963649
1621	704282-1145	058	45000-C	3963649
1622	704282-1145	054	45000-C	3963649
1623	704282-1145	074	45000-C	3963649
1624	704282-1145	056	45000-C	3963649

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0 0 7 0 0 8 1 3

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MILL CERTIFICATION INDEX FOR 704285-1142 MOTOR TUBE BASE FOR PGE - 507601-N

<u>CRDM NO.</u>	<u>PART NUMBER</u>	<u>SERIAL NUMBER</u>	<u>PURCHASE ORDER NO.</u>	<u>HEAT NUMBER</u>
1601	704285-1142	012	45000-C	3963650
1602	704285-1142	001	45000-C	3963650
1603	704285-1142	005	45000-C	3963650
1604	704285-1142	008	45000-C	3963650
1605	704285-1142	013	45000-C	3963650
1606	704285-1142	011	45000-C	3963650
1607	704285-1142	009	45000-C	3963650
1608	704285-1142	010	45000-C	3963650
1609	704285-1142	014	45000-C	3963650
1610	704285-1142	017	45000-C	3963650
1611	704285-1142	023	45000-C	3963650
1612	704285-1142	018	45000-C	3963650
1613	704285-1142	007	45000-C	3963650
1614	704285-1142	015	45000-C	3963650
1615	704285-1142	016	45000-C	3963650
1616	704285-1142	020	45000-C	3963650
1617	704285-1142	021	45000-C	3963650
1618	704285-1142	024	45000-C	3963650
1619	704285-1142	025	45000-C	3963650
1620	704285-1142	027	45000-C	3963650
1621	704285-1142	040	45000-C	3963649
1622	704285-1142	039	45000-C	3963649
1623	704285-1142	026	45000-C	3963650
1624	704285-1142	002	45000-C	3963650

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McMINNES
STEEL COMPANY
A Division of
The Republic Steel Corporation

76
JUL 13 0 10 10
QUALITY CONTROL STAINLESS & HIGH TEMPERATURE ALLOY
NICKEL ALLOY CARBON FORMINGS
COMPLETE METALLURGICAL LABORATORY & TESTING FACILITIES
ULTRA SONIC INSPECTION
B.G.C.

ORDER NO.	DATE	QUANTITY
45000-C	6-25-76	64172-00

ORDER TO: DIAMOND POWER
A SUB. OF BABCOCK & WILCOX CO.
P.O. BOX 415
LANCASTER, OHIO 43130

SHIP TO: SAME
2600 E. MAIN ST.

SHIP VIA: LYONS - PREPAID & BILL - PARTIAL

ASME SA-182F-304 MOD. FORM 5503 REV. 11-19-75	304 VAR ✓	36 PCS. BASES 36 PCS. CAPS	6480# 2160#
704285-1647 REV. B AND 704285-1548 REV. A ✓ 704282-1541, REV. A	PER DWG.	001 THRU 036	

1935 F WATER QUENCHED - H.T. CHART ATTACHED

ITEM NO.	HEAT NO.	W	T	R	W	T	R	W	T	R
1 & 2	3963650	.073	1.40	.028	.004	.53	18.45	9.83		
				.10						

ITEM NO.	SCHEDULE NO.	DIA.	TENSILE PROPERTIES		ELONG. %	RED. AREA %	HARDNESS		IDENTITY MARKING	T. MARK	SPEC. 1
			YIELD STRENGTH (PSI)	TENSILE STRENGTH (PSI)			BRINELL	ROCKWELL C			
1 & 2		.505"	39,000	80,000	60.0	60.4					

MATERIAL FREE FROM MERCURY CONTAMINATION.
MATERIAL AND TESTS MEET THE REQUIREMENTS OF MOD 5503 (11-19-75)
AND SECTION III DIVISION 1 OF 1974 ASME CODE WITHOUT ADDENDA FOR CLASS 1 VESSELS.

TH 9-8-76
REPO. B.E. (1)
JUN 30 1976

REPUBLIC	PER DT-KBPV-322, REV. 48(2-6-76)
PER DT-KBPV-322, REV. 48(2-6-76)	AND ATTACHMENT 64172 REV. 5
GOOD PER A262 PRACTICE E	PHOTOMICROGRAPH ATTACHED
PER PROC. NO. 62914, REV. 18(6-21-76)	REPORT ATTACHED

WE CERTIFY THAT TO THE BEST OF OUR KNOWLEDGE AND BELIEF THE ABOVE MATERIAL HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE SPECIFICATIONS AND SPECIAL REQUIREMENTS LISTED HEREON AND WITH DIMENSIONAL ACCURACY AND WORKMANSHIP.

McMINNES STEEL COMPANY
[Signature]

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005100871

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Babcock & Wilcox

Diamond Power

P.O. Box 418, Lynchburg, Ohio 43120
Telephone: (614) 683-6600

**NONDESTRUCTIVE EXAMINATION CERTIFICATION
PRESSURE BOUNDARY COMPONENTS**

Customer BABCOCK AND WILCOX COMPANY, NUCLEAR
POWER GENERATION DIVISION, LYNCHBURG, VIRGINIA
B&W Contract No. 620-0024 B&W Purchase Order No. 028282LG
Diamond Power Sales Order No. 507601M
Control Rod Drive Mechanism No.'s 1601 thru 1640

This is to certify that the pressure boundary components of the above CRDM's were nondestructively examined in accordance with the ASME Boiler & Pressure Vessel Code 1974 Edition with no addenda, utilizing the procedures outlined below and the components were acceptable.

Liquid Penetrant

	<u>Visible</u>		<u>Flourescent</u>
QC-8 Issue	<u>3</u>		QC-7 Issue <u>5</u> thru <u>7</u>
AS-2 Issue	<u>5</u>	thru <u>7</u>	AS-2 Issue <u>5</u> thru <u>7</u>

Magnetic Particle

QC-49 Issue	<u>1</u>	thru	<u>2</u>	AS-M-21 Issue	<u>2</u>
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Radiographic

705310-1130 Rev.	<u>A</u>
705311-1139 Rev.	<u>A</u>
705312-1138 Rev.	<u>A</u>
AS-W-13 Issue	<u>1</u>
AS-W-14 Issue	<u>1</u>

Ultrasonic

*QC-17 Issue	<u>3</u>
*QC-16 Issue	<u>2</u>

*Longitudinal at +14db sensitivity

See NDE Summary Package for individual component test results and personnel qualifications.

Charles P. Hyl
NDE Level III

March 17, 1978

Date

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Diamond Power is a subsidiary of Babcock & Wilcox

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BW Nuclear Service Company
Engineering & Plant Service Division

CERTIFICATE OF CONFORMANCE
Nuclear Parts Center

CUSTOMER/PLANT SITE: Toledo Edison Co.
 CUSTOMER ORDER NO.: 5 008923 D90 CUST. C.O. NO. (S): -----
 ORIGINAL/REFERENCED B&W SPECIFICATION/DRAWING (WHEN REQUIRED): -----
 NUCLEAR PARTS TECHNICAL DOCUMENT(S): 21-1001171-01
 B&W CONTRACT NO.: 7CA-7089070 QA DATA PACKAGE NO.: 23-1178088-00
 B&W ORDER NO.: 031405LE B&W C.O. NO. (S): 01-03
 ASME III Certificate of Authorization No. N-1650 expires 1/21/92.

QTY.	CUSTOMER ITEM NO.	B&W P.O. ITEM NO.	B&W P/N	DESCRIPTION
225	1	1	1006110-005	CRDM Hold Down Bolt Assy. HT# 20233-2 (Bolts) HT# 8060748 (Washers)

The above parts are supplied in accordance with B&W QA Program 56-1151146-05.
 Subject Bolts are marked with last 4 digits of Base Heat Number only.

THE B&W NUCLEAR SERVICE COMPANY, ENGINEERING & PLANT SERVICE DIVISION, HEREBY CERTIFIES THAT THE ITEMS LISTED ABOVE ARE FURNISHED IN ACCORDANCE WITH THE APPLICABLE CODES, SPECIFICATIONS, AND PURCHASE ORDER REQUIREMENTS AND ARE INTERCHANGEABLE IN FORM, FIT AND FUNCTION WITH THOSE ORIGINALLY SUPPLIED, UNLESS OTHERWISE NOTED BELOW.

The referenced QA Data Package has been reviewed by EPS QA and found acceptable, except as noted below. Nonconformance to referenced requirements may result in equipment being released to ship in a QA HOLD status by the EPS QA Department.

Nonconformance to requirements: N/A

Nonconformance(s) will be/was resolved as follows: N/A

Shipment was made because: N/A

ATTACHMENT-2
Pg 1 of 26

E. Amey for 2/8/92
 Manager, EPS QA Date



STANDARD PRESSED STEEL CO • JENKINTOWN, PENNA 19046

CERTIFICATE OF CONFORMANCE

The material covered by this certificate has been tested in accordance with and has been found to meet the applicable requirements for the material, including any special provisions following a part of the description. Test reports are on file subject to request.

THE HANCOCK & WILCOX COMPANY
POWER GENERATION GROUP
P.O. BOX 1260
LYNDENBURG, VIRGINIA 24505

PAGE 1 OF 2

CONTRACT #620-0017

STANDARD PRESSED STEEL CO. NUMBER 031405LE CO #3	NO. OF CERTIFICATE 3/22/78
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ITEM	QUANTITY	PRODUCT NUMBER OR DESCRIPTION	LABORATORY CONTROL NUMBER
1	3/C	DWG. #1390060 REV. 5 CROM HOLD DOWN BOLT SHOP ORDER # 650660-04	LAB. NO. _____

THE FINISHED PRODUCT WAS MANUFACTURED, TESTED, AND ACCEPTED TO: THE APPLICABLE NOTES CONTAINED IN THE BLUEPRINT, PURCHASE ORDER CHANGE #2, 08-1087000001 REV. 04 9/76, 212 REV. 01 1-74, 10-1095 REV. 02 3-74, 48-1396 REV. 01 9-76, 24-1001318 REV. 00 12-76, ASME CODE SEC. III 1974 EDITION, NO ADDENDA, INCLUDING THE FOLLOWING:

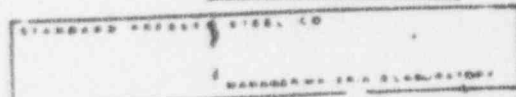
- 1.0 RAW MATERIAL, SPEC., ASME SA-453 GR. 660 CL. A. PURCHASED FROM: ALTRIP
PLAT NO. 20233-2 SPS STEEL DATE: AN 705 6 CHEMISTRY: MILL REPORT ATTACHED.
- 1.1 LIQUID PENETRANT INSPECTION: PERFORMED BY SPS CO. TO ASME SUB. ART. NB2580, AND APPROVED PROCEDURE PT69805 7/30/75 REV. A 4/4/77. 100% OF BARS TESTED AND ACCEPTED.
D.C. Snader LEVEL III
NON-DESTRUCTIVE TESTING INSPECTOR
- 1.2 ULTRASONIC INSPECTION: PERFORMED BY SPS CO. TO ASME ART. NB-2000 AND APPROVED PROCEDURE UT-60010 9/4/75 REV. C 3/24/77. 100% OF BARS TESTED AND ACCEPTED.
Michael G. Lopez 3/22/78
NON-DESTRUCTIVE TESTING INSPECTOR
- 2.0 MANUFACTURING: PERFORMED BY SPS CO. IN ACCORDANCE WITH APPROVED PROCEDURE M-77365-5 4/15/77 REV. (NONE).
- 3.0 HEAT TREAT: PERFORMED BY PRECISION HEAT TREAT CO. TO ASME SA-453 GR. 660 CL. A IN ACCORDANCE WITH APPROVED PROCEDURE HT 77365-5 2/18/77
HEAT TREAT SUMMARY: SOLUTION AT 1650°F, HOLD FOR 2 HOURS MIN - 7: OIL QUENCH/ AGI AT 1325°F, HOLD FOR 16 HOURS MIN - AIR.

(CONTINUED ON PAGE 2)

ATTACHMENT - 2
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PAGE 3 OF _____



STANDARD PRESSED STEEL CO



STANDARD PRESSED STEEL CO • JENKINTOWN PENNA 19046

CERTIFICATE OF CONFORMANCE

The material covered by this certificate has been tested in accordance with and has been found to meet the applicable requirements for this material, including any special features forming a part of the description. This report and all data subject to examination.

THE WILCOCK & WILCOX COMPANY
POWER GENERATION GROUP
P.O. BOX 1260
LYNCHBURG, VIRGINIA 24505

PAGE 2 OF 7

CONTRACT #620-0017

WING #1390060 REV.5 LAB. NO. 00869
CRDM HOLD DOWN BOLT SHOP ORDER #650660-04

TESTING FACILITY OR ORDER NUMBER	DATE OF CALIBRATION
031405LE 0083	8/22/79

ITEM #1	QUANTITY	PRODUCT NUMBER OR DESCRIPTION	LABORATORY CONTROL NUMBER
	QTY 3/1		

(CONTINUED FROM PAGE 1)

4.0 LIQUID PENETRANT INSPECTION: OF CRDM BOLTS PERFORMED BY SPS CO. TO ASME SUB. ART. NB2580 AND APPROVED PROCEDURE PT69805 7/30/75 REV.A 6/4/77. 100% TESTED AND ACCEPTED.

DC Shadia LEVEL III
NON-DESTRUCTIVE TESTING INSPECTOR

5.0 CLEANING: PERFORMED BY SPS CO TO APPROVED PROCEDURE C-77365-1 3/21/77 REV.B 7/13/77.

6.0 MECHANICAL TEST RESULTS: (SEE ATTACHMENTS.)



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ATTACHMENT-2
3 of 26

Sean A. Bennett
MANAGER MATERIALS LABORATORY

STANDARD PRESSED STEEL CO • JENKINTOWN, PENNA 19046



CERTIFICATE OF CONFORMANCE

The approval required by this certificate has been noted in accordance with and has been found to meet the applicable requirements for the material and testing and specifications forming a part of the description. Test reports are on file subject to examination.

THE BAUCOCK & WILCOX COMPANY
POWER GENERATION GROUP
P.O. BOX 1260
LYNCHBURG, VIRGINIA 24505

PAGE 1 OF 2

CONTRACT #620-0017

LOT/DATE FOR THIS SPEC. #	DATE OF CERTIFICATION
031405LE CO #3	2/22/79

ITEM	QUANTITY	PRODUCT NUMBER OR DESCRIPTION	LABORATORY CONTROL NUMBER
1	220	DWG. #1390060 REV. 5 CROM HOLD DOWN BOLT SHOP ORDER # 650660-04	LAB. NO. 20870 650660-04

THE FINISHED PRODUCT WAS MANUFACTURED, TESTED, AND ACCEPTED TO THE APPLICABLE NOTES CONTAINED IN THE BLUEPRINT, PURCHASE ORDER CHANGE #2, (38-108700000) REV. 04 9/76, 212 REV. 01 1-74, 10-1095 REV. 02 3-74, 48-1396 REV. 01 9-76, 24-1001318 REV. 00 12-76 ASME CODE SEC. III 1974 EDITION, NO ADDENDA, INCLUDING THE FOLLOWING:

- 1.0 RAW MATERIAL: SPEC., ASME SA-453 GR. 660 CL. A. PURCHASED FROM: ALSTED
HEAT NO. 20233-2 SPS STEEL DATE: AM 705 S CHEMISTRY: WILL REPORT ATTACHED.
- 1.1 LIQUID PENETRANT INSPECTION: PERFORMED BY SPS CO. TO ASME SUB. ART. NB2580, AND APPROVED PROCEDURE PT69805 7/30/75 REV. A 4/4/77. 100% IF BARS TESTED AND ACCEPTED.
D C Shaker LEVEL III
NON-DESTRUCTIVE TESTING INSPECTOR
- 1.2 ULTRASONIC INSPECTION: PERFORMED BY SPS CO. TO ASME ART. NB-2000 AND APPROVED PROCEDURE UT-60010 9/4/75 REV. C 3/24/77. 100% OF BARS TESTED AND ACCEPTED.
Michael H. Lutz 2/22/79
NON-DESTRUCTIVE TESTING INSPECTOR
- 2.0 MANUFACTURING: PERFORMED BY SPS CO. IN ACCORDANCE WITH APPROVED PROCEDURE M-77365-5 4/15/77 REV. (NONE)
- 3.0 HEAT TREAT: PERFORMED BY PRECISION HEAT TREAT CO. TO ASME SA-453 GR. 660 CL. A IN ACCORDANCE WITH APPROVED PROCEDURE HT 77365-5 2/18/77
HEAT TREAT SUMMARY: SOLUTION AT 1650°F, HOLD FOR 2 HOURS MIN - 7/01L QUENCH/ AGE AT 1325°F, HOLD FOR 16 HOURS MIN - A17.

(CONTINUED ON PAGE 2)

ATTACHMENT - 2
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PAGE 1 OF 2

STANDARD PRESSED STEEL CO
REMARKS

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STANDARD PRESSED STEEL CO • JENKINTOWN, PENNA 19046

CERTIFICATE OF CONFORMANCE

The material covered by this certificate has been tested in accordance with and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination.

THE HAWCOCK & WILCOX COMPANY
POWER GENERATION GROUP
P.O. BOX 1260
LYNCHBURG, VIRGINIA 24505

PAGE 2 OF 2

CONTRACT #620-0017

DWG. #1390060 PLY. 3 LAB. NO. 00870
CROM HOLD DOWN BOLT SHIP ORDER #650660 04
ITEM #1 QTY 220

DATE OF TESTING	DATE OF CERTIFICATION
031409LE 0083	2/22/78

ITEM	QUANTITY	PRODUCT NUMBER OR DESCRIPTION	LABORATORY CONTROL NUMBER
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(CONTINUED FROM PAGE 1)

4.0 LIQUID PENETRANT INSPECTION: OF CROM BOLTS PERFORMED BY SPS CO. TO ASME SUB. ART. NB2500 AND APPROVED PROCEDURE PT69805 7/30/75 REV.A 4/4/77. 100% TESTED AND ACCEPTED.

D.C. Smith LEVEL III
NON-DESTRUCTIVE TESTING INSPECTOR

5.0 CLEANING: PERFORMED BY SPS CO TO APPROVED PROCEDURE C-77365-1 3/21/77 REV.B 7/15/77.

6.0 MECHANICAL TEST RESULTS: (SEE ATTACHMENTS.)



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ATTACHMENT
5 of 26

STANDARD PRESSED STEEL CO
Sean A. Smith

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SPS

STANDARD PRESSED STEEL CO • JENKINTOWN, PENNA 19048

CERTIFICATE OF CONFORMANCE

The material covered by this certificate has been tested in accordance with the test methods listed herein and found to meet the applicable requirements for the material and testing methods specified herein forming a part of the description. Test reports are on file and are available.

THE DABCOCK & WILCOX COMPANY
POWER GENERATION GROUP
P.O. BOX 1200
LYNCHBURG, VIRGINIA 24505

PAGE 1 OF 2

CONTRACT # 620-0017

COMPLIANCE WITH SPECIFICATIONS	DATE OF CERTIFICATION
031405LE 0083	2/22/78

ITEM	QUANTITY	PRODUCT NUMBER OR DESCRIPTION	LABORATORY CONTROL NUMBER
1	220	DWG. #170379C REV.1 HOLD DOWN WASHER SHOP ORDER NO.650662-01	LAB. NO. 00865

THE FINISHED PRODUCT WAS MANUFACTURED, TESTED, AND ACCEPTED TO: THE APPLICABLE NOTES CONTAINED IN THE BLUEPRINT, PURCHASE ORDER CHANGE #2, 08-1087000001 REV.04 9/76, 9-1212 REV.01 1-74, 10-1099 REV.02 3-74, 48-1396 REV.01 9-76, 24-1001318 REV.00 12-76 ASME CODE SEC.111 1974 EDITION, NO ADDENDA, INCLUDING THE FOLLOWING:

- 1.0 RAW MATERIAL, SPEC. ASME SA-540 GR.B23 CL.1. PURCHASED FROM: REPUBLIC HEAT NO.806074U SPS STEEL DATE: GC 483 R CHEMISTRY: MILL REPORT ATTACHED
- 1.1 ULTRASONIC INSPECTION: PERFORMED BY SPS CO. TO ASME SUB ART NB2000 AND APPROVED PROCEDURE UT-60010 9/4/75 REV.C 3/24/77. 100% OF BARS TESTED AND ACCEPTED.
- 2.0 MANUFACTURING: PERFORMED BY SPS CO. IN ACCORDANCE WITH APPROVED PROCEDURE M-77365-6 1/2/75 REV. NONE.
- 3.0 HEAT TREAT: PERFORMED BY SPS CO. TO SA-540 GR.B23 CL.1, IN ACCORDANCE WITH APPROVED PROCEDURE HT-77365-6 2/18/77, REV.A 9/16/77. HEAT TREAT SUMMARY: HARDEN @1550°F/2 HRS OIL QUENCH, TEMPER 1000°F / 2 HRS. AIR COOL.
- 4.0 LIQUID PENETRANT INSPECTION: OF WASHERS PERFORMED BY SPS CO. TO ASME ART NB-2000 PARA. NB 2546 AND APPROVED PROCEDURE PT-69805 7/30/75 REV.A 4/4/77. ALL WASHERS TESTED AND ACCEPTED.

Michael R. [Signature] 2/22/78 (U)
NON-DESTRUCTIVE TESTING INSPECTOR



DC [Signature] LEVEL III
NON-DESTRUCTIVE TESTING INSPECTOR

(CONTINUED ON PAGE 2)
ATTACHMENT -2
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STANDARD PRESSED STEEL CO
MANAGER MATERIALS LABORATORY

SPS
 STANDARD PRESSED STEEL CO • JENKINTOWN, PENNA 19031

CERTIFICATE OF CONFORMANCE

The described material has been tested and has been found to meet the applicable requirements for the material specified in the specifications forming a part of the contract. Test marks are on the material.

THE HADCOCK & WILCOX COMPANY
 POWER GENERATION GROUP
 P.O. BOX 1260
 LYNCHBURG, VIRGINIA 24505

PAGE 2 OF 2

CONTRACT # 620-0017

WG.#170379C REV.1 HOLD DOWN WASHER LAB.#00865
 DP ORDER #650662-01 ITEM# 1 QTY 220

CUSTOMER ORDER NO. / ORDER NO. 051405LE 0095	DATE OF ORDER 2/22/78
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ITEM	QUANTITY	PRODUCT NUMBER OR DESCRIPTION	LABORATORY CONTROL NUMBER
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(CONTINUED FROM PAGE 1)

- 6.0 CLEANING: PERFORMED BY SPS CO. TO APPROVED PROCEDURE C-77365-1 3/21/77 REV.B 7/13/77
- 7.0 STRESS RELIEVE TO APPROVED PROCEDURE HT-77365-7 2/18/77 REV. NONE - SUMMARY HEAT TO 500°F +25°F - HOLD AT TEMP. 1 HOUR MIN. - AIR COOL.
- 7.0 HEAT TREAT LOT #1
- 8.0 MECHANICAL TEST RESULTS:

		FT/#	MILLS	\$
8.1	HARDNESS: DHN 352-362			
8.2	CHARPY V IMPACT @+40°F:			
		45	28	40
		43	28	50
		43	34	50
		50	32	40
		46	33	40
		50	32	40
9.3	TENSILE:	166,400	165,700 PSI	
	YIELD:	153,500	152,700 PSI	
	ELONG:	16.7	17.7 %	
	RED. OF AREA:	57.0	58.2 %	



PAGE 13 OF _____

ATTACHMENT - 2
 7 of 26

STANDARD PRESSED STEEL CO
Sean A. Smith

CJC

**BW B&W NUCLEAR
SERVICE COMPANY**

To	S. Dasgupta, Quality Assurance	BWNS-205538 5 (10/89)
From	E. Wilder, Technical Support, NPC <i>E. Wilder</i>	Customer or File EW/90-002
Subj	IWA-7200 Review for CRDM Holddown Bolts	Date February 6, 1990

Reference: B&W Contract No. 788-7089070 & Customer's P.O. #5008923 D90

The customer's purchase order specifies that the supplier shall provide certification that the product (CRDM Hold Down Bolt Assembly, B&W P/N 1006110-005) supplied for this purchase order meets the requirements of the 1968 Edition, Summer 1970 Addenda of Section III of the ASME Boiler and Pressure Vessel Code for Class 1 Components.

The parts being furnished were manufactured to the ASME Boiler and Pressure Vessel Code, 1974 Edition with no addenda, Section III, Class 1, Nuclear Power Plant Components.

In review of the requirements for bolting in accordance with the ASME Boiler and Vessel Code 1968, Summer 1970 Addenda and the 1974, No Addenda of Sections II and III, Class 1, Nuclear Power Plant Components, it has been determined that the bolts are equivalent in physicals, chemical and testing and are acceptable for the intended application.

Stephen Fyitch 2/7/90
Engineering Concurrence

EW/slt

cc: W. B. Prasse
R. F. Klein
R. C. Pillow
S. Fyitch

ATTACHMENT-2
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BW Nuclear Service Company
Engineering & Plant Service Division

CERTIFICATE OF CONFORMANCE
Nuclear Parts Center

CUSTOMER/PLANT SITE: Toledo Edison Co.
 CUSTOMER ORDER NO.: 5 008923 090 CUST. C.O. NO. (S): -----
 ORIGINAL/REFERENCED B&W SPECIFICATION/DRAWING (WHEN REQUIRED): -----
 NUCLEAR PARTS TECHNICAL DOCUMENT(S): 21-1001171-02
 B&W CONTRACT NO.: 788-7089070 QA DATA PACKAGE NO.: 23-1178088-01*
 B&W ORDER NO.: 0314051E B&W C.O. NO. (S): 01-03
 ASME III Certificate of Authorization No. N-1650 expires 1/21/92.

QTY.	CUSTOMER ITEM NO.	B&W P.O. ITEM NO.	B&W P/N	DESCRIPTION
242	1	1,2	1006110-005	CRDM Hold Down Bolt Assy. consisting of: Bolts - HT# 20233-2 (126 ea) HT# 20233-3 (116 ea) Washers - HT# 8060748 (242 ea)

The above parts are supplied in accordance with B&W QA Program 56-1151146-05.

The subject bolts are marked with last 4 digits of BASE Mt No. only.

THE B&W NUCLEAR SERVICE COMPANY, ENGINEERING & PLANT SERVICE DIVISION, HEREBY CERTIFIES THAT THE ITEMS LISTED ABOVE ARE FURNISHED IN ACCORDANCE WITH THE APPLICABLE CODES, SPECIFICATIONS, AND PURCHASE ORDER REQUIREMENTS AND ARE INTERCHANGEABLE IN FORM, FIT AND FUNCTION WITH THOSE ORIGINALLY SUPPLIED, UNLESS OTHERWISE NOTED BELOW.

The referenced QA Data Package has been reviewed by EPS QA and found acceptable, except as noted below. Nonconformance to referenced requirements may result in equipment being released to ship in a QA HOLD status by the EP's QA Department.

Nonconformance(s) to requirements: N/A

Nonconformance(s) will be/was resolved as follows: N/A

Shipment was made because: N/A

*Rev. 01 - Adds Certification for quantity 242 ea. bolt assys. and material verification for HT # 20233-3.

S. H. McCaffrey
Manager, EPS QA

2/15/90
Date

ATTACHMENT-2
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PUS-21071-7 (4-75)

TO: Manager, NPCD Purchasing
Nuclear Power Operation Division
P. O. Box 1260
Lynchburg, Virginia 24505

**SUPPLIER
CERTIFICATE OF COMPLIANCE**

Supplier: STANDARD PRESSED STEEL CO. P.O. No.(s): 031405LE

B&W Contract No.(s): 620-0018 C.O. No.(s): 83

Item No.(s): 2 B&W Mark No.(s): NONE

B&W Specification Number(s): 08-10L7000001 REV.04 9/76

Equipment Description: CONTROL ROD DRIVE MECHANISM HOLD DOWN BOLT ASSEMBLED

Exceptions (List of B&W Approved CVAR Numbers): NONE

The item of equipment identified herein meets the requirements of the above listed specification(s) and purchase order. Any exceptions to the Specifications or purchase order requirements of this Contract known to the undersigned are listed below and have been reported to and approved in writing by The Babcock & Wilcox Company. Documentation is available at the Manufacturer's plant, and documentation is maintained by the B&W NPCD QA Data Sheets or Quality Requirements Matrices, both of which are assembled and is being or has been transmitted to B&W-NPCD.

The undersigned is the Quality Assurance/Control Manager of

STANDARD PRESSED STEEL CO.
(Name of Supplier)

M. L. Stand 2/22
Authorized Signature

Manager, Quality Assurance
Title

Instructions for completion of this form are delineated on the reverse side.

ATTACHMENT - 2
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PAGE 2 OF

STANDARD PRESSED STEEL CO • JENKINTON N. PENNA 19048

CERTIFICATE OF CONFORMANCE

The material covered by this certificate has been tested in accordance with the applicable specifications to meet the applicable requirements for the purchaser's use and the manufacturer's liability, a part of the inspection. The report on the test is on separate sheets.

THE DAHCOCK & WILCOX COMPANY
POWER GENERATION GROUP
P.O. BOX 1260
LYNCHBURG, VIRGINIA 24505

PAGE 1 OF 2

CONTRACT #62-0018

DATE OF TESTING	DATE OF DELIVERY
031405LE CO.#3	2/23/78

ITEM	QUANTITY	PRODUCT NUMBER OR DESCRIPTION	LABORATORY CONTROL NUMBER
2	78	DWG.#1390060 REV.5 CROM HOLD DOWN BOLT SHOP ORDER #650660-05	LAB. NO. 00883

THE FINISHED PRODUCT WAS MANUFACTURED, TESTED, AND ACCEPTED TO: THE APPLICABLE NOTES CONTAINED IN THE BLUEPRINT, PURCHASE ORDER CHANGE #2, 08-1087000001, REV.08 - 8/78, 08-1212 REV.01 1-74, 10-1095 REV.02 3-74, 48-1398 REV.01 9-76, 24-LD01212 REV.00 12-76, AND THE CODE SEC. III 1974 EDITION, NO ADDENDA, INCLUDING THE FOLLOWING:

RAW MATERIAL: SPEC., ASME SA-453 GR.660 CL.A. PURCHASED FROM: ALTECH
HEAT NO. 20233-3 SPS STEEL DATE: AM 143 T CHEMISTRY: MILL REPORT ATTACHED.
1.1 LIQUID PENETRANT INSPECTION: PERFORMED BY SPS CO. TO ASME SUB. ART. NB2580, AND APPROVED PROCEDURE PT69805 7/30/75 REV.A 4/4/77. 100% OF BARS TESTED AND ACCEPTED

D.C. Linder LEVEL III
NON-DESTRUCTIVE TESTING INSPECTOR

ULTRASONIC INSPECTION: PERFORMED BY SPS CO. TO ASME ART. NB-2000 AND APPROVED PROCEDURE UT-60010 9/4/75 REV.C 3/24/77. 100% OF BARS TESTED AND ACCEPTED.

Michael J. Linder
NON-DESTRUCTIVE TESTING INSPECTOR

2.0 MANUFACTURING: PERFORMED BY SPS CO. IN ACCORDANCE WITH APPROVED PROCEDURE M-77365-5 4/15/77 REV.(NONE).

3.0 HEAT TREAT: PERFORMED BY PRECISION HEAT TREAT CO. TO ASME SA-453 GR.660 CL.1 IN ACCORDANCE WITH APPROVED PROCEDURE HT 17365-5 2/18/77
HEAT TREAT SUMMARY: SOLUTION AT 1650°F, HOLD FOR 2 HOURS MIN - 70TL QUENCH, AC A 1325°F, HOLD FOR 16 HOURS MIN - AIR.

CONTINUED ON PAGE 21

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STANDARD PRESSED STEEL CO • JENKINTOWN, PENNA 19048

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CERTIFICATE OF CONFORMANCE

The material covered by this certificate has been tested in accordance with the test methods specified in the applicable requirements for the material, including any modifications bearing a date of the description. Test reports are on file subject to examination.

THE HALLOCK & WILCOX COMPANY
POWER GENERATION GROUP
P.O. BOX 1263
LYNCHBURG, VIRGINIA 24505

PAGE 2 OF 2

CONTRACT #620-0018

NO. #1390061 REV. 5 LAB. NO. 00883
CROM HOLD DOWN BOLT SHOP ORDER #650660-03
ITEM #2 QTY 12

CONTRACT NUMBER	DATE OF CERTIFICATION
031405LE CO.#3	2/23/78

ITEM	QUANTITY	PRODUCT NUMBER OR DESCRIPTION	LABORATORY CONTROL NUMBER
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(CONTINUED FROM PAGE 1)

4.0 LIQUID PENETRANT INSPECTION: OF CROM BOLTS PERFORMED BY SPS CO. TO ASME SUB. ART. NB2580 AND APPROVED PROCEDURE PT69805 7/30/75 REV.A 4/4/77. 100% TESTED AND ACCEPTED.

D.C. Fisher LEVEL III
NON-DESTRUCTIVE TESTING INSPECTOR

U.0 CLEANING: PERFORMED BY SPS CO. TO APPROVED PROCEDURE C-77365-1 3/21/77 REV.B 7/13/77;
U.0 MECHANICAL TEST RESULTS: (SEE ATTACHMENTS.)



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STANDARD PRESSED STEEL CO
Sean A. Janett
MANAGER

CJC

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STANDARD PRESSED STEEL CO • JENKINTOWN, PENNA 19046

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CERTIFICATE OF CONFORMANCE

The material covered by this certificate has been tested in accordance with the test methods specified in the applicable requirements for the material, including any special instructions forming a part of the description. Test reports are on file subject to examination.

THE DARCOCK & WILCOX COMPANY
POWER GENERATION GROUP
P.O. BOX 1260
LYNCHBURG, VIRGINIA 24505

PAGE 1 OF 2

CONTRACT #628-0018

031405LE CO.#3 2/23/78

QTY	QUANTITY	PRODUCT NUMBER OR DESCRIPTION	LABORATORY CONTROL NUMBER
	39	DWG.#139006D REV.5 CROM HOLD DOWN BOLT SHOP ORDER #650660-05	LAB. NO. 00873

THE FINISHED PRODUCT WAS MANUFACTURED, TESTED, AND ACCEPTED TO THE APPLICABLE NOTES CONTAINED IN THE BLUEPRINT, PURCHASE ORDER CHANGE #2, 08-1087000001 REV.04 9/76, 2-1212 REV.01 1-74, 10-1095 REV.02 3-74, 48-1398 REV.01 9-76, 724-1001518 REV.00 12-76, THE CODE SEC. III 1974 EDITION, NO ADDENDA, INCLUDING THE FOLLOWING:

1.0 RAW MATERIAL: SPEC., ASME SA-453 GR.660 CL.A. PURCHASED FROM: ALTECH
HEAT NO. 0233-3 SPS STEEL DATE: AM 143 T CHEMISTRY WILL REPORT ATTACHED.
1.1 LIQUID PENETRANT INSPECTION: PERFORMED BY SPS CO. TO ASME SUB. ART. MB2580, AND APPROVED PROCEDURE PT69805 7/30/75 REV.A 4/4/77. 100% OF BARS TESTED AND ACCEPTED.

D.C. ...
LEVEL III
NON-DESTRUCTIVE TESTING INSPECTOR

1.2 ULTRASONIC INSPECTION: PERFORMED BY SPS CO. TO ASME ART. MB-2000 AND APPROVED PROCEDURE UT-60010 9/4/75 REV.C 3/24/77. 100% OF BARS TESTED AND ACCEPTED.

Michael J. ...
NON-DESTRUCTIVE TESTING INSPECTOR

2.0 MANUFACTURING: PERFORMED BY SPS CO. IN ACCORDANCE WITH APPROVED PROCEDURE M-77365-5 4/13/77 REV.(NONE).

3.0 HEAT TREAT: PERFORMED BY PRECISION HEAT TREAT CO. TO ASME SA-453 GR.660 CL.A IN ACCORDANCE WITH APPROVED PROCEDURE HT 17365-5 2/18/77
HEAT TREAT SUMMARY: SOLUTION AT 1650°F, FOR 2 HOURS MIN - 70TL QUENCH/ AGE AT 1325°F, HOLD FOR 16 HOURS MIN - AIR.

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CONTINUED ON PAGE 2:

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STANDARD PRESSED STEEL CO
LABORATORY



STANDARD PRESSED STEEL CO • JENKINTO V. PENNA 19048

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CERTIFICATE OF CONFORMANCE

The material covered by this certificate has been tested in accordance with the test... to meet the applicable requirements for the material. The testing was performed at the following location: ...

THE LALCOCK & WILCOX COMPANY
POWER GENERATION GROUP
P.O. BOX 1260
LYNCHBURG, VIRGINIA 24505

PAGE 2 OF 2

DMG.#139006U REV.5 LAB. NO. 00873
CROM HOLD DOWN BOLT SHOP ORDER#650660-05
ITEM #2 QTY 39

CONTRACT #620-0018

DATE OF TESTING	DATE OF CERTIFICATION
031405LE CO.#3	8/23/78

ITEM	QUANTITY	PRODUCT NUMBER OR DESCRIPTION	LABORATORY CONTROL NUMBER
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(CONTINUED FROM PAGE 1)

4.0 LIQUID PENETRANT INSPECTION: OF CROM BOLTS PERFORMED BY SPS CO. TO ASME SUB. ART. NB2580 AND APPROVED PROCEDURE PT69805 7/30/75 REV.A 4/4/77. 100% TESTED AND ACCEPTED.

D C ...
LEVEL III
NON-DESTRUCTIVE TESTING INSPECTOR

5.0 CLEANING: PERFORMED BY SPS CO. TO APPROVED PROCEDURE C-77365-1 3/21/77 REV.B 7/13/77

6.0 MECHANICAL TEST RESULTS: (SEE ATTACHMENTS.)

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STANDARD PRESSED STEEL CO
Leon A. Jantell
LABORATORY

ATTACHMENT -2
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STANDARD PRESSED STEEL CO. • JENKINTOWN, PENNA. 19046

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CERTIFICATE OF COMPLIANCE

The material covered by this certificate has been tested in accordance with and has been found to meet the applicable requirements for the certificate, including any modifications, forming a part of the description, but reports are on file subject to examination.

THE DADCOCK & WILCOX COMPANY
POWER GENERATION GROUP
P.O. BOX 1260
LYNCHBURG, VIRGINIA 24505

PAGE 1 OF 2

CONTRACT # 629-2016

CONTRACT NUMBER	DATE OF SPECIFICATION
031405LE CD.FX	8/25/78

QTY	QUANTITY	PRODUCT NUMBER OR DESCRIPTION	LAB. NO.
	39	DWG.#170379C REV.1 HOLD DOWN WASHER SHOP ORDER NO.650662-01	00885

THE FINISHED PRODUCT WAS MANUFACTURED, TESTED, AND ACCEPTED TO THE APPLICABLE NOTES CONTAINED IN THE BLUEPRINT, PURCHASE ORDER CHANGE #2, 08-108700001 REV.04 8/76, 9-1212 REV.01 1-74, 10-1095 REV.02 3-74, 48-1398 REV.01 9-78, 24-1001318 REV.00 12-78, ASME CODE SEC. III 1974 EDITION, NO ADDENDA, INCLUDING THE FOLLOWING:

- 1.0 RAW MATERIAL, SPEC. ASME SA-540 GR.B23 CL.1. PURCHASED FROM: REPUBLIC HEAT NO.006074U SPS STEEL DATE: GC 483 R CHEMISTRY: MILL REPORT ATTACHED
- 1.1 ULTRASONIC INSPECTION: PERFORMED BY SPS CO. TO ASME SUB ART NB2000 AND APPROVED PROCEDURE UT-60010 9/4/75 REV.C 3/24/77. 100% OF BARS TESTED AND ACCEPTED.

Michael P. Lutz
NON-DESTRUCTIVE TESTING INSPECTOR

- 2.0 MANUFACTURING: PERFORMED BY SPS CO. IN ACCORDANCE WITH APPROVED PROCEDURE M-77365-6 1/3/78 REV. NONE.
- 3.0 HEAT TREAT: PERFORMED BY SPS CO. TO SA-540 GR.B23 CL.1, IN ACCORDANCE WITH APPROVED PROCEDURE HT-77365-6 2/18/77, REV.A 9/16/77. HEAT TREAT SUMMARY: HARDEN @1550°F/2 HRS OIL QUENCH, TEMPER 1000°F / 2 HRS. AIR COOL.
- 4.0 LIQUID PENETRANT INSPECTION OF WASHERS PERFORMED BY SPS CO. TO ASME ART NB-2000 PARA. NB 2546 AND APPROVED PROCEDURE PT-69305 7/30/75 REV.A 4/4/77. ALL WASHERS TESTED AND ACCEPTED.

E. C. Shaker LEVEL III
NON-DESTRUCTIVE TESTING INSPECTOR

(CONT. W/EEC ON PAGE 2)

ATTACHMENT - 2
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STANDARD PRESSED STEEL CO • JENKINTOWN PENNA 19046 37

CERTIFICATE OF CONFORMANCE

The material shown by this certificate has been tested in accordance with the test methods specified in the appropriate specification for the material and found to conform to the requirements of the specification. This certificate is valid only for the material shown hereon.

THE LAMARCO & WILCOX COMPANY
POWER GENERATION GROUP
P.O. BOX 1260
LYNCHBURG, VIRGINIA 24505

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CONTRACT # 620-0018

REV. #1703790 REV. 1 HOLD DOWN WASHER LAB. #00065
OF ORDER #030662-01 ITEM# 2 QTY 52

LABORATORY CONTROL NUMBER	DATE OF CERTIFICATION
031405LE CO. #3	2/23/78

ITEM	QUANTITY	PRODUCT NUMBER OF DESCRIPTION	LABORATORY CONTROL NUMBER
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(CONTINUED FROM PAGE 1)

ALL TESTS PERFORMED BY SPS CO. TO APPROVED PROCEDURE C-77365-1 3/21/77 REV. B 7/13/77

TESTS HELD TO APPROVED PROCEDURE HT-77365-7 2/18/77 REV. NONE - SUMMARY: HEAT TO 2000 F ± 25 F - HOLD AT TEMP. 1 HOUR MIN. - AIR COOL.

HEAT TREAT LOT #1

QUANTITY ALL TEST RESULTS

TEST	CHARACTERISTIC	FT/LB	MILS	\$
TENSILE	YIELD	45	28	40
		45	20	50
		45	34	50
		50	32	40
		40	31	40
		50	31	40
		50	31	40

TENSILE	100,400	115,700	PSI
YIELD	153,500	152,700	PSI
ELONG	16.7	17.7	%
RED. OF AREA	57.0	58.9	%

PAGE 4 OF

STANDARD PRESSED STEEL CO.
W. R. ...
MANUFACTURED IN U.S.A.

ATTACHMENT-2
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BW B&W NUCLEAR SERVICE COMPANY

To	S. Dasgupta, Quality Assurance	BWKS-20553B 5 (10/89)
From	E. Wilder, Technical Support, NPC <i>E. Wilder</i>	Customer or File EW/90-002
Subj	IWA-7200 Review for CRDM Holddown Bolts	Date February 6, 1990

Reference: B&W Contract No. 788-7089070 & Customer's P.O. #5008923 D90

The customer's purchase order specifies that the supplier shall provide certification that the product (CRDM Hold Down Bolt Assembly, B&W P/N 1006110-005) supplied for this purchase order meets the requirements of the 1968 Edition, Summer 1970 Addenda of Section III of the ASME Boiler and Pressure Vessel Code for Class I Components.

The parts being furnished were manufactured to the ASME Boiler and Pressure Vessel Code, 1974 Edition with no addenda, Section III, Class I, Nuclear Power Plant Components.

In review of the requirements for bolting in accordance with the ASME Boiler and Vessel Code 1968, Summer 1970 Addenda and the 1974, No Addenda of Sections II and III, Class I, Nuclear Power Plant Components, it has been determined that the bolts are equivalent in physicals, chemicals and testing and are acceptable for the intended application.

Steph Byrd 2/7/90
Engineering Concurrence

EW/slt

cc: H. B. Presse
R. R. Klein
R. C. Pillow
S. Fyfitch

ATTACHMENT -2
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BABCOCK & WILCOX
NUCLEAR POWER DIVISION
CERTIFICATE OF CONFORMANCE
NUCLEAR PARTS

CUSTOMER/PLANT SITE: Toledo Edison Co.
 CUSTOMER ORDER NO.: Q 019297ST CUST. C.O. NO.(S): -----
 ORIGINAL/REFERENCED B&W SPECIFICATION/DRAWING (WHEN REQUIRED): -----
 NUCLEAR PARTS TECHNICAL DOCUMENT(S): 21-1101010-03
 B&W CONTRACT NO.: 703-7039010 QA DATA PACKAGE NO.: 23-1172097-00
 B&W ORDER NO.: 065158 B&W C.O. NO.(S): 001-004

QTY	CUSTOMER ITEM NO.	B&W P.O. ITEM NO.	B&W/SUPPLIER/CUSTOMER P/N	DESCRIPTION
4	1	1	1006110-004	Flange Rings, S/N's: 28, 29, 30, 36

The above items are provided in accordance with B&W QA Program 56-1151178-07 previously approved by Toledo Edison.

ASME III Class I - ASME Certificate of Authorization No. N-1650 expires Jan. 21, 1989.

THE BABCOCK & WILCOX COMPANY, NUCLEAR POWER DIVISION, HEREBY CERTIFIES THAT THE ITEMS LISTED ABOVE ARE FURNISHED IN ACCORDANCE WITH THE APPLICABLE CODES, SPECIFICATIONS, AND PURCHASE ORDER REQUIREMENTS AND ARE INTERCHANGEABLE IN FORM, FIT, AND FUNCTION WITH THOSE ORIGINALLY SUPPLIED, UNLESS OTHERWISE NOTED BELOW.

The referenced QA Data Package has been reviewed by NPD QA and found acceptable, except as noted below. Nonconformance to referenced requirements may result in equipment being released to ship in a QA HOLD status by the NPD QA Department.

Nonconformance(s) to requirements: N/A

Nonconformance(s) will be/was resolved as follows: N/A

Shipment was made because: N/A

ATTACHMENT-2
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Ernie A. Maguire 6/23/88
 MANAGER, QCS NPD 6/23/88 DATE
 HELPS Quality Programs

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POS-21071A-10 (3-00)

5

**SUPPLIER
CERTIFICATE OF CONFORMANCE**

Supplier Name & Location Cleveland Special Tool Inc., Wickliffe, Ohio

B&W PQ/PA NO. (s) 065158YC CO NO. (s) 1 thru 4

B&W Contract No. (s) 788-325039

Qty.	Item No.	Mark/Part No.	Description
46	01	1006110-004	Flange Rings, NK-120 per Dwg. 146047B-2 Mt. No. 58761

The material has been ultrasonically tested, magnetic particle examined and 100% visually and dimensionally inspected in accordance with Sec. 3.0 of SP Spec. 06-1144005-01.

The parts have been identified by vibrotool with S/N's: 1 thru 18, and 20 thru 47.

QA program in accordance with CST Inc. QA Manual Rev. 1 dated 12-1-76 with addendas 'A' thru 'D', as audited to B&W Spec. 09-1212-01, & NCA-3800

B & W
TIM
NPD

Any special certification statements required by this order may be inserted in the space above or on a separate certificate.

The items identified herein meet the requirements of the above listed procurement documents. Any exceptions to the technical or procurement requirements of this contract known to the undersigned have been reported to and approved in writing by B&W-NPGD. Documentation requirements of the B&W-NPGD technical and procurement documents have been met, including retention of auditable records at the supplier's plant and submittal of documents to B&W-NPGD for information and/or approval.

ATTACHMENT - 2
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B. Seal 5-13-85
Authorized Signature of Date
Supplier's QA/QC Manager
(REVISED)

See reverse side for form completion instructions.

PAGE 2 of 4

CLEVELAND SPECIAL TOOL, INC.

*Machine/Commercial Quality Products..
Special Machine Work*

1281 EAST 289th STREET WYCKLIFFE, OHIO 44092
PHONE: (216) 944-1838

CERTIFICATE OF CONFORMANCE

Customer

Babcock & Wilcox Co.
P.O. Box 10935
Lynchburg, Va. 24506

Date 5-13-85 (Revised)
Purchase Order 06518VC
Contract No. 788-325029
Customer Order _____

.....

Gentlemen,

We hereby certify that we have conformed to all the requirements of the Purchase Order listed above regarding the material specifications, manufacturing procedures, special processes, and dimensional specifications which you have submitted to us, including those of your latest Change Order No. 1 thru 4, prior to shipment of the items indicated:

46 ea - Flange Rings, MK-120 per Dwg. 146047B-2
F/N 1006110-0C4
Mt. No. 58761

The material has been ultrasonically tested, magnetic particle inspected and 100% visually and dimensionally inspected in accordance with Sec. 3.0 of SP Spec. 06-1144005-01.

The parts have been identified by vibrotool with S/N's: 1 thru 18, and 20 thru 27.

284
TJM
ms

ATTACHMENT - 2

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QA program in accordance with CST Inc. QA Manual Rev. 1 dated 12-1-76 with addendums 'A' thru 'D', as audited to B&W Spec. 09-1212-01, & MCA-3800.

Signed B. Sigel

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CS 200

Babcock & Wilcox

a McDermott company

Nuclear Power Division

To	S. Dasgupta, Quality Assurance	BWNP 20553A-4 (1/87)
From	E. Wilder, Technical Support, EP&P <i>E. Wilder</i>	Customer or File EW/88-004
Subj	IWA-7200 Review 788-7089010	Date June 20, 1988

The customer's purchase order specifies that the supplier shall provide certification that the product (CRDM Flange Ring, B&W P/N 1006110-004) supplied for this purchase order meets the requirements of the 1968 Edition, Summer 1970 Addenda of Section III of the ASME Boiler and Pressure Vessel Code for Class A.

The parts being furnished were manufactured to the ASME Boiler and Pressure Vessel Code, 1980 Edition, Winter 1981 addenda, Section III, Class I, Nuclear Power Plant Components.

In review of the requirements for material in accordance with the ASME Boiler and Vessel Code 1968, Summer 1970 Addenda and the 1980, Winter 1981 Addenda of Sections II and III, Class I, Nuclear Power Plant Components, it has been determined that the material is equivalent in physicals, chemicals and testing and is acceptable for the intended application.

Stephen Fyfitz 4/20/88
Engineering Concurrence

EW/slc

cc: H. B. Prasse
R. R. Klein
S. Fyfitz
D. L. Booth

*986
HBP*

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3

BW Nuclear Service Company
Engineering & Plant Service Division

CERTIFICATE OF CONFORMANCE
Nuclear Parts Center

CUSTOMER/PLANT SITE: Toledo Edison Co.
CUSTOMER ORDER NO.: 8 010463 D90 CUST. C.O. NO. (S): -----
ORIGINAL/REFERENCED B&W SPECIFICATION/DRAWING (WHEN REQUIRED): -----
NUCLEAR PARTS TECHNICAL DOCUMENT(S): 21-1144888-03
B&W CONTRACT NO.: 788-7089095 QA DATA PACKAGE NO.: 23-1178123-02e
B&W ORDER NO.: 83-765184-15 B&W C.O. NO. (S): 16-17
ASME III Certificate of Authorization No. N-1650 expires 1/21/92.
CVAR # 87-1193600-00

QTY.	CUSTOMER ITEM NO.	B&W P.O. ITEM NO.	B&W P/N	DESCRIPTION
48	1	1	1006110-004	Flange Rings, S/N's: 79421-46, 37, 2, 24, 22, 44, 43, 27, 14, 15, 50, 33, 3, 40, 48, 21, 20, 4, 11, 49 Rev. 01 -- Added 39, 08, 35 Rev. 02 -- Adds: 51, 53-57, 59, 60, 62, 64-69, 71, 72.

The above items meet all of the requirements of the purchase order and are supplied in accordance with BWNS QA Program 56-1151178-08.

THE B&W NUCLEAR SERVICE COMPANY, ENGINEERING & PLANT SERVICE DIVISION, HEREBY CERTIFIES THAT THE ITEMS LISTED ABOVE ARE FURNISHED IN ACCORDANCE WITH THE APPLICABLE CODES, SPECIFICATIONS, AND PURCHASE ORDER REQUIREMENTS AND ARE INTERCHANGEABLE IN FORM, FIT AND FUNCTION WITH THOSE ORIGINALLY SUPPLIED, UNLESS OTHERWISE NOTED BELOW.

The referenced QA Data Package has been reviewed by EPS QA and found acceptable, except as noted below. Nonconformance to referenced requirements may result in equipment being released to ship in a QA HOLD status by the EPS QA Department.

Nonconformance(s) to requirements: N/A

Nonconformance(s) will be/was resolved as follows: N/A

Shipment was made because: N/A

*Rev. 02 - Increases qty. from 23 to 48 each (Total P.O. qty.)
Adds S/N's: 51, 53-57, 59, 60, 62, 64-69, 71, 72.

E.A. Mayhew
Manager, EPS QA

5/31/90
Date

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**BW B&W NUCLEAR
SERVICE COMPANY**

2 OF 5

4

To	S. Dasgupta, Quality Assurance	BWNS-205538-5 (10/8)
From	C.A. Ouellette, Materials Support <i>CA Ouellette</i>	Customer or File
Subj	IWA-7200 Reconciliation 788-7089-095	Date
		February 20, 1990

The customer's purchase order, S 010463 D90, specifies that the supplier shall provide certification that the product (Flange for CRDM connection to reactor vessel nozzle flange, B&W P/N 1006110-004) supplied meets the requirements of the ASME Boiler and Pressure Vessel Code for Class I, Nuclear Power Plant Components, Section III, 1968 edition through Summer 1970 addenda.

The parts were manufactured to the ASME Boiler and Pressure Vessel Code, Section III, 1974 edition with no addenda.

It has been determined through a review of the ASME Boiler and Pressure Codes for Class I, Nuclear Power Plant Components, Sections II and III, 1968 edition through Summer 1970 addenda and 1974 edition with no addenda, that the plates are equivalent in chemical, physical, and testing, and are acceptable for the intended application.

K. Price 2/20/90
Technical Concurrence

cc: RR Klein
HB Prasse
KS Price
CA Ouellette
E Wilder

ATTACHMENT-2
23 of 24

PAGE 2 OF _____

10

BW Nuclear Service Company
Engineering & Plant Service Division

CERTIFICATE OF CONFORMANCE
Nuclear Parts Center

CUSTOMER/PLANT SITE: Toledo Edison Co.
CUSTOMER ORDER NO.: S 010463 D90 CUST. C.O. NO. (S): -----
ORIGINAL/REFERENCED B&W SPECIFICATION/DRAWING (WHEN REQUIRED): -----
NUCLEAR PARTS TECHNICAL DOCUMENT(S): 21-1144888-02
B&W CONTRACT NO.: 788-7089095 QA DATA PACKAGE NO.: 23-1178125-00
B&W ORDER NO.: 83-765184-13 B&W C.O. NO. (S): 14
ASME III Certificate of Authorization No. N-1650 expires 1/21/92.

QTY.	CUSTOMER ITEM NO.	B&W P.O. ITEM NO.	B&W P/N	DESCRIPTION
20	1	1	1006110-004	Flange Rings, S/N's: 79421-46, 37, 2, 24, 22, 44, 43, 27, 14, 15, 50, 33, 3, 40, 48, 21, 20, 4, 11, 49.

The above supplied items comply with all of the requirements of the purchase order.

The above items are supplied in accordance with BWNS QA Program 56-1151178-QA.

THE B&W NUCLEAR SERVICE COMPANY, ENGINEERING & PLANT SERVICE DIVISION, HEREBY CERTIFIES THAT THE ITEMS LISTED ABOVE ARE FURNISHED IN ACCORDANCE WITH THE APPLICABLE CODES, SPECIFICATIONS, AND PURCHASE ORDER REQUIREMENTS AND ARE INTERCHANGEABLE IN FORM, FIT AND FUNCTION WITH THOSE ORIGINALLY SUPPLIED, UNLESS OTHERWISE NOTED BELOW.


The referenced QA Data Package has been reviewed by EPS QA and found acceptable, except as noted below. Nonconformance to referenced requirements may result in equipment being released to ship in a QA HOLD status by the EPS QA Department.

Nonconformance(s) to requirements: N/A

Nonconformance(s) will be/was resolved as follows: N/A

Shipment was made because: N/A

ATTACHMENT-2
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Manager, EPS QA

1-27-90
Date

PAGE 1 OF 2

BW B&W NUCLEAR
SERVICE COMPANY

7 2 2 0 1 2 5

To	S. Dasgupta, Quality Assurance	BWNS 20553B 5 (10/89)
From	C. A. Ouellette, Materials Support <i>CA Ouellette</i>	Customer or File
Subj	1WA.7200 Reconciliation 788.7089.095	Date
		February 20, 1990

The customer's purchase order, S 010463 D90, specifies that the supplier shall provide certification that the product (Flange for CRDM connection to reactor vessel nozzle flange, B&W F/N 1006110-004) supplied meets the requirements of the ASME Boiler and Pressure Vessel Code for Class I, Nuclear Power Plant Components, Section III, 1968 edition through Summer 1970 addenda.

The parts were manufactured to the ASME Boiler and Pressure Vessel Code, Section III, 1974 edition with no addenda.

It has been determined through a review of the ASME Boiler and Pressure Codes for Class I, Nuclear Power Plant Components, Sections II and III, 1968 edition through Summer 1970 addenda and 1974 edition with no addenda, that the plates are equivalent in chemicals, physicals, and testing, and are acceptable for the intended application.

K. Price 2/20/90
Technical Concurrence

cc: RR Klein
HB Prasse
KS Price
CA Ouellette
E Wilder

ATTACHMENT - 2
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PAGE 2 OF 2

BW Nuclear Service Company
Engineering & Plant Service Division

CERTIFICATE OF CONFORMANCE
Nuclear Parts Center

CUSTOMER/PLANT SITE: Toledo Edison Co.
 CUSTOMER ORDER NO.: 5 010463 D90 CUST. C.O. NO. (S): -----
 ORIGINAL/REFERENCED B&W SPECIFICATION/DRAWING (WHEN REQUIRED): -----
 NUCLEAR PARTS TECHNICAL DOCUMENT(S): 21-1144888-02
 B&W CONTRACT NO.: 788-7089095 QA DATA PACKAGE NO.: 23-1178125-01*
 B&W ORDER NO.: A3-765184-13 B&W C.O. NO. (S): 14
 ASME III Certificate of Authorization No. N-1650 expires 1/21/92.

QTY.	CUSTOMER ITEM NO.	B&W P.O. ITEM NO.	B&W P/N	DESCRIPTION
23	1	1	100:110-004	Flange Rings, S/N's: 79421-46, 37, 2, 24, 22, 44, 43, 27, 14, 15, 50, 33, 3, 40, 48, 21, 20, 4, 11, 49,

*Added: 39, 08, 35.

The above supplied items comply with all of the requirements of the purchase order.

BWNS QA Program 56-1151178-08 applies to this order.

THE B&W NUCLEAR SERVICE COMPANY, ENGINEERING & PLANT SERVICE DIVISION, HEREBY CERTIFIES THAT THE ITEMS LISTED ABOVE ARE FURNISHED IN ACCORDANCE WITH THE APPLICABLE CODES, SPECIFICATIONS, AND PURCHASE ORDER REQUIREMENTS AND ARE INTERCHANGEABLE IN FORM, FIT AND FUNCTION WITH THOSE ORIGINALLY SUPPLIED, UNLESS OTHERWISE NOTED BELOW.

The referenced QA Data Package has been reviewed by EPS QA and found acceptable, except as noted below. Nonconformance to referenced requirements may result in equipment being released to ship in a QA HOLD status by the EPS QA Department.

Nonconformance(s) to requirements: N/A

Nonconformance(s) will be/was resolved as follows: N/A

Shipment was made because: N/A

*Rev. 01-Increase quantity to 23. Added S/N's 39, 08, 35.
IWA 7200 REVIEW contained in Rev. 00.

ATTACHMENT - 2
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Toledo Edison	
QA Document Review	
1 <input checked="" type="checkbox"/>	APPROVED BY: <u>E. A. MacFarland</u>
2 <input type="checkbox"/>	DATE: <u>3/9/90</u>
3 <input type="checkbox"/>	TITLE: <u>Manager, EPS QA</u>
4 <input type="checkbox"/>	NOTED BY: _____
Approval of this document does not constitute approval of the product unless it meets all applicable specification requirements.	

PAGE 1 OF 1

FORM NR-1 REPORT OF REPAIR MODIFICATION OR INSTALLATION OF REPLACEMENT(S)
TO NUCLEAR COMPONENTS AND SYSTEMS IN NUCLEAR POWER PLANTS

1. Work performed by B & W NUCLEAR SERVICE COMPANY PER: P.O. C605600D92 TASK 5.0
(name) (repair organization's P.O. no., job no., etc.)
3315 OLD FOREST ROAD, P.O. BOX 10935, LYNCHBURG, Va 24506
(address)
2. Owner TOLEDO EDISON COMPANY
(name)
300 MADISON AVENUE, TOLEDO OHIO 43652
(address)
3. Name, address and identification of nuclear power plant DAVIS BESSE NUCLEAR POWER STATION
5501 NORTH STATE ROUTE 2, OAK HARBOR OHIO 43449
4. Identification of system OTSG 1-1 063-01 (FEEDWATER)
5. a. Identification of component repaired, modified or replaced OTSG 1-1 FEEDWATER RISER PIPE
b. Name of manufacturer BABCOCK & WILCOX
c. Identifying nos. 620-0014-55-11 N-158 N/A OTSG 1-1 1972
(mfr.'s serial no.) (Nat'l. Bd. no.) (jurisdictional no.) (other) (year built)
6. Applicable section(s) XI of ASME Code, 1986 edition N/A addenda NO Code Case N/A
7. Design responsibilities BABCOCK & WILCOX
- * 8. Tests conducted: hydrostatic pneumatic design pressure pressure psi. INSERVICE
9. Description of work ADD AN ADDITIONAL FIELD WELD TO FEEDWATER RISER PIPE AT EACH RISER
(use of additional sheet(s) or sketch(es) is acceptable if properly identified)
ON OTSG 1-1 (32) WELDS TOTAL, ADDED FIELD WELDS PER NCR 93-0120 AND
93-0115, REPLACED STUDS AND NUTS AT RISER LOCATION 1-31 (8EA.) AND 1-19 (1EA.) 5 O'CLOCK POSITION.
10. Remarks: WPS USED 51-1221674-01
WELD TRAVELER 50-1218800-02
- * PERFORMED BY TOLEDO EDISON
- ALSO SEE CODE CASES N-474, 416 AND 416-1

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that all design, material and workmanship on this MODIFICATION
(repair, modification or replacement)
conforms to the applicable section of the ASME Code.

Certificate of Authorization no. 64 to use the "NR" stamp expires MAY 17 19 94

Signed BWNS J. DesGupta MANAGER, BWNS QA 5/6 19 93
(repair organization) (authorized representative) (title) (date)

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the state or province of OHIO and employed by ASB I + I
of HAPTEWER have inspected the repair, modification or replacement described in this report
on 5-6 19 93 and state that to the best of my knowledge and belief, this repair, modification or replacement has been made or
constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publications
NB-65 and NB-102, current editions. By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or im-
plied, concerning the repair, modification or replacement described in this report. Furthermore, neither the inspector nor his employer shall
be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 5-6 19 93 Signed Robert E. Cook Commissions NB1092 ANI Ohio
(authorized inspection) (Nat'l. Bd. no. including endorsements) state or province and number

FORM NR-1 REPORT OF REPAIR MODIFICATION OR INSTALLATION OF REPLACEMENT(S)
TO NUCLEAR COMPONENTS AND SYSTEMS IN NUCLEAR POWER PLANTS

1. Work performed by BIW NUCLEAR SERVICE COMPANY PER: P.O. C605600092 TASK 5.0
(name) (repair organization's P.O. no., job no., etc.)
3315 OLD FOREST ROAD P.O. BOX 10935, LYNCHBURG, Va. 24506
(address)
2. Owner TOLEDO EDISON COMPANY
(name)
300 MADISON AVENUE TOLEDO OHIO 43652
(address)
3. Name, address and identification of nuclear power plant DAVIS BESSE NUCLEAR POWER STATION
5501 NORTH STATE ROUTE 2, OAK HARBOR OHIO 43449
4. Identification of system OTSG 1-2 OG3-01
5. a: Identification of component repaired, modified or replaced OTSG 1-2 FEEDWATER RISER PIPE
b: Name of manufacturer BABCOCK & WILCOX
c: Identifying nos. 620-0014-55-12 N-159 N/A OTSG 1-2 1972
(mfr.'s serial no.) (Nat'l. Bd. no.) (jurisdictional no.) (other) (year built)
6. Applicable section(s) XI of ASME Code, 1986 edition N/A addenda NO Code Case N/A
7. Design responsibilities BABCOCK & WILCOX
- * 8. Tests conducted: hydrostatic pneumatic design pressure pressure INSERVICE psi.
9. Description of work OTSG 1-2 (32) WELDS TOTAL: ADD AN ADDITIONAL FIELDWELD TO FEEDWATER
(use of additional steel(s) or sketch(es) is acceptable if properly identified)
RISER PIPE AT EACH RISER. REPLACE STUDS & NUTS AT RISER LOCATIONS 2-25 (BEA),
2-14 (BEA), 2-29 (BEA) AND 2-27 (BEA.)
10. Remarks: WPS USED 51-12Z1474-01
WELD TRAVELER 50-12 18800-02
* PERFORMED BY TOLEDO EDISON
ALSO SEE CODE CASES N-474, 416, 416-1

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that all design, material and workmanship on this Modification
(repair, modification or replacement)
conforms to the applicable section of the ASME Code.

Certificate of Authorization no. 64 to use the "NR" stamp expires MAY 17 1994
Signed BWNS Man. Atul K. For S. Das Gupta MANAGER, BWNS QA 5/16 1993
(repair organization) (authorized representative) (title) (date)

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the state or province of OHIO and employed by HSB I + I Co.
of 227 E. 25th St have inspected the repair, modification or replacement described in this report on 5-6 1993 and state that to the best of my knowledge and belief, this repair, modification or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publications NB-65 and NB-102, current editions. By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 5-6 1993 Signed Robert E. Cook Commissions NB 10592 (NE)
(Authorized Inspector) (Nat'l. Bd. no. (including endorsements) state or province and number)

This form may be obtained from The National Board of Boiler and Pressure Vessel Inspectors, 1055 Crupper Ave., Columbus, OH 43229

1. Work performed by B/W NUCLEAR SERVICE COMPANY PER P.O. C605600D92 TASK # 5.2A
(name) (repair organization's P.O. no., job no., etc.)
3315 OLD FOREST ROAD, P.O. Box 10935 LYNCHBURG, VA. 24506
(address)
2. Owner TOLEDO EDISON COMPANY
(name)
300 MADISON AVENUE, TOLEDO OHIO 43652
(address)
3. Name, address and identification of nuclear power plant DAVIS-BESSE NUCLEAR POWER STATION
5501 NORTH STATE ROUTE 2, OAK HARBOR OHIO 43449
4. Identification of system OTSG 1-1 063-01
5. a. Identification of component repaired, modified or replaced OTSG - 1-1
 b. Name of manufacturer BABCOCK & WILCOX
 c. Identifying nos. 620-0014-55-11 N-15B N/A OTSG 1-1 1972
(mfr.'s serial no.) (Part. Id. no.) (jurisdictional no.) (other) (year built)
- * 6. Applicable section(s) XI of ASME Code, 1986 edition, N/A addenda, NO Code Case N/A
7. Design responsibilities BABCOCK & WILCOX
- * 8. Tests conducted: hydrostatic pneumatic design pressure pressure psi
9. Description of work PERFORM TUBE PLUGGING AND STABILIZATION BASED ON EDDY CURRENT
(use of additional sheets or sketches is acceptable if properly identified)
EXAMINATIONS IN OTSG 1-1 (B STEAM GENERATOR INLET AND OUTLET)
10. Remarks: SEE BWNS FIELD PROCEDURE 1154B35A REV. 29 FOR DOCUMENTATION
OF WORK PERFORMED.
SEE (3) PAGE LIST IDENTIFIED AS QGIR 93-440 Pg 2 OF 13 THRU 4 OF 13
FOR ROW, COL. AND PLUG SERIAL NUMBER INSTALLED
* N/A ASME SECTION XI 1986 NO ADDENDA
* ALSO SEE ASME SECTION III 1986 NO ADDENDA AND 1989 CODE CASE N-474-1
* MATERIAL: ASME SECTION II 1968 EDITION WITH SUMMER 1968 ADDENDA
* MANUFACTURER: ASME SECTION III 1968 EDITION WITH SUMMER 1968 ADDENDA

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that all design, material and workmanship on this MODIFICATION conforms to the applicable section of the ASME Code.
(repair, modification or replacement)

Certificate of Authorization no. 64 to use the "NR" stamp expires MAY 17 1994

Signed BWNS F. S. DASGUPTA MANAGER, BWNS QA 4-20 1993
(repair organization) (authorized representative) (title) (date)

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the state or province of OHIO and employed by H. S. B. I. AND I. CO. of HARTFORD CT have inspected the repair, modification or replacement described in this report on 4-20 1993 and state that to the best of my knowledge and belief, this repair, modification or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publications NB-85 and NB-102, current editions. By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 4-20 1993 Signed Robert E. Cool Commissions NP10992 (ANS) Ohio Comm
(authorized inspector) (Part. Id. no. including endorsements, state or province and number)

1. Work performed by B. W. NUCLEAR SERVICE COMPANY PER: P.O. 6605600092 TASK # 5.2A
(name) (repair organization's P.O. no., job no., etc.)
3315 OLD FOREST ROAD, P.O. BOX 10935 LYNCHBURG, VA. 24506
(address)

2. Owner TOLEDO EDISON COMPANY
(name)
300 MADISON AVENUE, TOLEDO OHIO 43652
(address)

3. Name, address and identification of nuclear power plant DAVIS BESSE NUCLEAR POWER STATION
5501 NORTH STATE ROUTE 2 OAK HARBOR, OHIO 43449

4. Identification of system OTSG 1-2 063-01

5. a: Identification of component repaired, modified or replaced OTSG 1-2

b: Name of manufacturer BABCOCK & WILCOX

c: Identifying nos. 620-0014-55-12 N-159 N/A OTSG 1-2 1972
(mfr.'s serial no.) (Mfr.'s Bd. no.) (jurisdictional no.) (other) (year built)

6. Applicable section(s) XI of ASME Code, 1986 edition N/A addenda NO Code Case N/A

7. Design responsibilities BABCOCK & WILCOX

8. Tests conducted: hydrostatic pneumatic design pressure pressure _____ psi.

9. Description of work PERFORM TUBE PLUGGING AND STABILIZATION BASED ON EDDY CURRENT
(use of additional sheets) or sketches is acceptable if properly identified)

EXAMINATIONS IN OTSG 1-2 (A STEAM GENERATOR INLET AND OUT LET)

10. Remarks: SEE BWNS FIELD PROCEDURE 1154B35A REV 29 FOR DOCUMENTATION OF
WORK PERFORMED

SEE ATTACHED (20) PAGE LIST IDENTIFIED AS QCIR 93-471 PG 2 OF 41 THRU 21 OF 41
FOR ROW, COL, AND PLUG SERIAL NUMBER INSTALLED

11. N/A ASME SECTION XI 1986 NO ADDENDA

* ALSO SEE ASME SECTION III 1986 NO ADDENDA AND 1989 CODE CASE N-474-1

* MATERIAL: ASME SECTION II 1968 EDITION WITH SUMMER 1968 ADDENDA

* MANUFACTURER: ASME SECTION III 1968 EDITION WITH SUMMER 1968 ADDENDA

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that all design, material and workmanship on this MODIFICATION
(repair, modification or replacement)
 conforms to the applicable section of the ASME Code.

Certificate of Authorization no. 64 to use the "NR" stamp expires MAY 17 1994

Signed BWNS For S. DASGUPTA MANAGER, BWNS QA 4-20 1993
(repair organization) (authorized representative) (date)

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the state or province of OHIO and employed by H. S. B. I. #2 I. Co.

of HARTZBURG, CT have inspected the repair, modification or replacement described in this report on 4-20 1993 and state that to the best of my knowledge and belief, this repair, modification or replacement has been made or

constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publications NB-65 and NB-102, current editions. By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 4-20 1993 Signed Robert E. Cook Commissions NB10992 (2ND) Ohio Commission
(Authorized Inspector) (Mfr.'s Bd. no. (including endorsements) state or province and number)

This form may be obtained from The National Board of Boiler and Pressure Vessel Inspectors, 1055 Crupper Ave., Columbus, OH 43229

FORM NR-1 REPORT OF REPAIR MODIFICATION OR INSTALLATION OF REPLACEMENT(S)
TO NUCLEAR COMPONENTS AND SYSTEMS IN NUCLEAR POWER PLANTS

1. Work performed by BIW NUCLEAR SERVICE COMPANY PER P.O. C606600 D92 TASK # 42A
(name) (repair organization's P.O. no., job no., etc.)
3315 OLD FOREST ROAD, P.O. BOX 10935 LYNCHBURG VA 24506
(address)
2. Owner TOLEDO EDISON COMPANY
(name)
300 MADISON AVENUE, TOLEDO OHIO 43652
(address)
3. Name, address and identification of nuclear power plant DAVIS BESSE NUCLEAR POWER STATION
5501 NORTH STATE ROUTE 2, OAK HARBOR, OHIO 43449
4. Identification of system MAKE UP 065-01
5. a: Identification of component repaired, modified or replaced MUIA VALVE
b: Name of manufacturer VELAN INC.
- *** c: Identifying nos. _____ (mfr.'s serial no.) _____ (Nat'l. Bd. no.) _____ (jurisdictional no.) _____ (other) _____ (year built)
- * 6. Applicable section(s) XI of ASME Code, 19B6 edition, N/A addenda NO Code Case N/A
7. Design responsibilities VELAN INC
8. Tests conducted: hydrostatic pneumatic design pressure pressure _____ psi.
9. Description of work PERFORM REPAIR WORK ON LETDOWN COOLER VALVE MUIA VALVE **
(Use of additional sheets or sketches is acceptable if properly identified)
PRESERVICE HYDROSTATIC TEST TO BE PERFORMED BY TOLEDO EDISON. (LEAKAGE)
10. Remarks: SEE FPR-93-0059-701 FOR APPROVAL OF MATERIALS DIFFERENT THAN ORIGINAL DESIGN
* ALSO SEE 1968 ASME STANDARD CODE FOR PUMPS AND VALVES (DRAFT)
** SEE: VELAN FORGED GATE VALVE MAINTENANCE (03-1221774), PACKING VALVES (03-1221773), MAINTENANCE AND REPAIR OF LIMITORQUE VALVE ACTUATORS TYPES SMB-00 THROUGH SMB-000 (03-1221722) FOR DOCUMENTATION OF WORK.
REPLACED WEDGE STOCK CODE T326313; SA 182 FXM-19 STELLITED; HEAT # 697657
REPLACED STEM STOCK CODE T326403; SA 564, GR 650; HEAT # H 3364
*** PARTS FOR VALVE ORIGINALLY CONSTRUCTED TO PRE ASME SECTION III (BEFORE 1971) N-2 CODE DATA REPORT NOT REQUIRED.
PERFORMED BY TOLEDO EDISON

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that all design, material and workmanship on this REPLACEMENT/MODIFICATION conforms to the applicable section of the ASME Code.
(repair, modification or replacement)

Certificate of Authorization no. 64 to use the "NR" stamp expires MAY 17 1994
Signed BWNS Shri Petunda For S. DASGUPTA MANAGER, BWNS QA 5/6 1993
(repair organization) (authorized representative) (title) (date)

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the state or province of OH. and employed by A.S.B. ITC of HART FORD, CT have inspected the repair, modification or replacement described in this report on 5-6 1993 and state that to the best of my knowledge and belief, this repair, modification or replacement has been made or constructed in accordance with Section XI and Section III of the ASME Code and the National Board rules as defined in the publications NB-65 and NB-102, current editions. By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 5-6 1993 Signed Robert E. Cook Commissions NB10552 (N2) Shri Petunda
(Authorized Inspector) (Nat'l. Bd. no. (including endorsements), state or province and number)

This form may be obtained from The National Board of Boiler and Pressure Vessel Inspectors, 1055 Crupper Ave., Columbus, OH 43229

FORM NR-1 REPORT OF REPAIR MODIFICATION OR INSTALLATION OF REPLACEMENT(S) TO NUCLEAR COMPONENTS AND SYSTEMS IN NUCLEAR POWER PLANTS

1. Work performed by Welding Services Inc. S046410D93
(name) (repair organization's P. O. no. job no. etc.)
2225 Skyland Ct., Norcross, Georgia, 30071
(address)

2. Owner Toledo Edison Company
(name)
300 Madison Ave., Toledo, Ohio 43652
(address)

3. Name, address and identification of nuclear power plant Davis-Besse Nuclear Power Plant Unit 1 5501 N. S.R. 2, Oak Harbor, Ohio 43449

4. System Reactor Coolant, Steam Generator 1-2

5. a. Component repaired, modified or replaced OTSG 1-2
 b. Name of manufacturer Babcock & Wilcox Company
 c. Identifying nos. 620-0014-55-12, N159, N/A N/A 1972
(mt.'s serial no.) (N&T Bd. No.) (jurisdictional no.) (other) (year built)
 d. Construction Code ASME III 1968 Summer 1968 1332-4, 1407-1 A
(edition) (addenda) (Code Case(s)) (Code Class)

6. Section XI 1986 None None
(edition) (addenda) (Code Case(s))

7. Applicable edition of ASME Code Section XI under which repairs, modifications, or replacements were made: None None None
(edition) (addenda) (Code Case(s))

8. Applicable edition of Construction Code under which repairs, modifications, or replacements were made: ASME Sec III 1986 None
(Code) (edition) (addenda) (Code Case(s))

9. Design responsibilities Toledo Edison

10. Tests conducted: hydrostatic pneumatic design pressure pressure psi 1) Acceptance to be performed by Toledo Edison

11. Description of work Repair of cladding per ASME Sec III NB 4622.10 on the OTSG 1-2 Generator Upper Hand Hole Flange Face. WPS #M03243 R/O 7 WPS #A08240 R/O. WSI performed NDE, and Cooperheat supplied preheat and intermediate postweld heat treatment. NDE was performed per WSI QAP 9.6 Rev. 0, Dye Penetrant Examination.
(use of additional sheet(s) or sketch(es) is acceptable if properly identified)

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification or replacement of the items described above conforms to Section XI of the ASME Code and the National Board rules as defined in the publication NB-102, current edition.
 Certificate of Authorization no. NR-69 to use the "NR" stamp expires Nov. 7, 1995
 Date 4-7, 1993 Signed Welding Services Inc. [Signature] QA Supervisor
(repair organization) (authorized representative) (title)

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the state or province of OHIO and employed by HSBI + I Co., Inc. of HARTFORD, CT have inspected the repair, modification or replacement describe in this report on 4/15/93, 1993 and state that to the best of my knowledge and belief, this repair, modification or replacement has been made in accordance with Section XI of the ASME Code and the National Board rules as defined in the publication NB-102, current edition. By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
 Date 4/15, 1993 Signed [Signature] Commissions KB10952 (W2), OHIO COMMISSION
(authorized inspector) (Nat. Bd. No. (including endorsements) state or province and number)