

Florida Power and Light Company  
Turkey Point Plant  
Unit No. 3  
Docket Number 50-250

REACTOR CONTAINMENT BUILDING  
INTEGRATED LEAKAGE RATE TEST  
MARCH 20, 1979

Submitted to  
The United States Nuclear Regulatory Commission  
Pursuant to  
Facility Operating License No. DPR-31

2340 002

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## I. INTRODUCTION

The reactor containment building Integrated Leakage Rate, Type A, Test, is performed to demonstrate that leakage through the primary reactor containment and systems and components penetrating primary containment does not exceed the allowable leakage rate specified in the Plant Technical Specifications.

The successful periodic Type A and supplemental verification tests were performed according to the requirements of the Turkey Point Plant, Unit 3, Technical Specifications and 10CFR50, Appendix J. The Turkey Point Plant Type A test method is the absolute method described in ANSI N45.4-1972, "Leakage Rate Testing of Containment Structures for Nuclear Reactors" and ANSI N274, "Containment System Leakage Testing Requirements", Draft No. 2, Rev. 3 - November 15, 1978. The leakage rate was calculated using formulas from ANSI N45.4-1972 and BN-TOP-1, Rev. 1. "Testing Criteria for Integrated Leakage Rate Testing of Primary Containment Structures for Nuclear Power Plants" (Total-Time) and ANSI N274 (Mass-Point). Type A and verification test durations were according to the criteria of BN-TOP-1.

The test results are reported in accordance with the requirements of 10CFR50, Appendix J, Section V.B.3.

## II. TEST SYNOPSIS

After initial pressurization to test pressure, a leak was discovered through the 3A Steam Generator steam line vent valve. The containment was depressurized to repair the valve, then the containment was repressurized to test pressure. A leak was discovered at the Personnel Airlock equalizing valve shaft seal (inner door). This leak was repaired, and no other leak paths were discovered.

The Type A test was started at 2245 on 3/19/79. At 1045 on 3/20/79, the Type A test was terminated with a calculated leakage rate of 0.034% per day, with an upper 95% confidence limit of 0.060% per day (Total-Time Method) and 0.031% per day, with an upper 95% confidence limit of 0.033% per day (Mass-Point Method). At 1245 on 3/20/79 a verification flow rate of 0.103% per day was established. The verification test was successfully completed at 1815 on 3/20/79.

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### III. TEST DATA SUMMARY

#### A. Plant Information

Owner	Florida Power and Light Company
Plant	Turkey Point Plant, Unit 3
Location	Homestead, Florida
Containment Type	Prestressed, post-tensioned concrete
NSSS Supplier, Type	Westinghouse, PWR
Date Test Completed	March 20, 1979

#### B. Technical Data

1. Containment Net Free Air Volume	1,550,000 cu. ft.
2. Design Pressure	50 psig
3. Design Temperature	276°F
4. Calculated Peak Accident Pressure, Pa	50 psig
5. Containment ILRT Average Temperature Limits	80 - 90°F
6. Calculated Peak Accident Temperature	283°F

#### C. Test Results - Type A Test

1. Test Method	Absolute													
2. Data Analysis Techniques	Mass Point (per ANSI N274) and Total-Time (per BN-TOP-1)													
3. Test Pressure	25 psig													
4. Maximum Allowable Leakage Rate, $L_t$	0.1029%/day													
5. 75% of $L_t$	0.0772%/day													
6. Integrated Leakage Rate Test Results	<table> <thead> <tr> <th colspan="2"><u>Leakage Rate, %/day</u></th> </tr> <tr> <th><u>From Regression Line</u></th> <th><u>At Upper 95% Confidence</u></th> </tr> <tr> <th><u>(<math>L_{tm}</math>)</u></th> <th><u>Limit</u></th> </tr> </thead> <tbody> <tr> <td>a. Mass point analysis</td> <td>0.031</td> <td>0.033</td> </tr> <tr> <td>b. Total-Time analysis</td> <td>0.034</td> <td>0.060</td> </tr> </tbody> </table>		<u>Leakage Rate, %/day</u>		<u>From Regression Line</u>	<u>At Upper 95% Confidence</u>	<u>(<math>L_{tm}</math>)</u>	<u>Limit</u>	a. Mass point analysis	0.031	0.033	b. Total-Time analysis	0.034	0.060
<u>Leakage Rate, %/day</u>														
<u>From Regression Line</u>	<u>At Upper 95% Confidence</u>													
<u>(<math>L_{tm}</math>)</u>	<u>Limit</u>													
a. Mass point analysis	0.031	0.033												
b. Total-Time analysis	0.034	0.060												
7. Verification Test Imposed Leakage Rate, $L_o$ , %/day	0.103													

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8.	Verification Test Results	<u>Leakage Rate, %/day</u>
a.	Mass Point Analysis	0.117
b.	Total-Time Analysis	0.118
9.	Verification Test Limits	<u>Test Limits, %/day</u>
a.	Mass Point Analysis	
	1) Upper Limit ( $L_o + L_{tm} + 0.25L_a$ )	0.160
	2) Lower Limit ( $L_o + L_{tm} - 0.25L_a$ )	0.108
b.	Total-Time Analysis	
	1) Upper Limit ( $L_o + L_{tm} + 0.25L_a$ )	0.163
	2) Lower Limit ( $L_o + L_{tm} - 0.25L_a$ )	0.111

10. Report Printouts

The Report Printouts of the Type A and verification test calculations are provided for the Mass Point and Total-Time Analyses. (Tables 2 through 7) Stabilization data is also provided. (Table 9)

D. Test Results - Type B and C Tests

Test results for local leak rate tests performed since the previous 1976 Integrated Leak Rate Test are provided. (Table 9)

E. Integrated Leakage Rate Measurement System

1. Absolute Pressure (1 channel)

Range: 0-100,000 counts  
 Accuracy: 0.015% of reading  
 Resolution: 0.001% F.S.  
 Range: 0-49 psi

Texas Instrument Model 145-02 Precision Pressure Instrument  
 No. 1940

Bourdon Capsule #4433 Calibration Date: 12-15-78

Texas Instrument Model 145-02 Precision Pressure Instrument  
 No. 1941

Bourdon Capsule #4434 Calibration Date: 12-15-78

2. Drybulb Temperature (22 sensors)

Resistance Temperature Detectors - Leeds and Northrup  
Thermohm Model 8187-10-S, 3-lead, 100-ohm copper and  
Numatron numeric display model 900-9999-9999-1-5.

Limit of error: 0.2°F  
Static resistance: 100 ohms

Read out - Leeds & Northrup Numatron

Calibration Date: 2-14-79

Calibration Standard Thermometer -

Taylor Total Immersion Thermometers 18°F to 89°F .20°F  
Divisions

S/N 63F3484 Calibration Date: 12-18-78

S/N 63F3640 Calibration Date: 12-18-78

RTD - Leeds & Northrup

100 ohm copper thermohms Catalog 8187-10-S  
Catalog No. 900-9999-9999-1-S  
Calibration Date: 3-10-79

3. Dewpoint Temperature (4 sensors)

Dewpoint Temperature Systems - EG&I Inc. Dewpoint Hygrometer  
with 4 sensors.

Accuracy: 0.54°F  
Sensitivity: 0.18°F

Read out - Keithley Model 173 Auto Range DVM  
Calibration Date: 3-16-79

System Model 660-C1 Sensor Model 660-S2 Calibration Date

S/N 391	S/N 423	12-14-78
S/N 400	S/N 378	12-14-78
S/N 405	S/N 406	12-20-78
S/N 397	S/N 484	3-14-79

4. Verification Flow (1 channel)

Flowmeter-Brooks Hi-accuracy full view rotameter, Model 1110.

Range: 1.24-12.4 scfm  
Accuracy: +0.1 scfm  
Repeatability: 0.01 scfm  
Calibration date: 1-12-79

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5. Gauge Pressure (1 channel) - Not used directly in calculations.

Wallace & Tiernan Model 61A-1A-0100

Range: 0-100 psig  
Accuracy: 0.1% F.S.  
Sensitivity: 0.01% F.S.  
Calibration Date: 3-13-79

6. Overall Instrumentation Selection Guideline (ISG) Value  
(from ANSI N274) based on ILRT instrumentation and an  
eleven hour minimum test duration:

+0.0257%/day

7. Drybulb and Dewpoint Temperature Sensor Volume Fractions -  
See Table 1.

F. Permanent Plant Instrumentation Used During Test

None.

G. Information Retained at Plant

The following information shall be retained by the owner and  
shall be made available for review at the Facility:

1. Access Procedure

Included in test procedure Section V.

2. Containment Penetrations

A listing of all containment penetrations, including the  
total number of like penetrations, penetration size and  
function.

3. Operating Instrument Status

No normal operating instrumentation was used for the  
leakage rate test.

4. Systems Status (at time of test)

A system line-up, showing required valve positions and status  
of piping systems, is contained in Section V, OP 13100.1.

5. Event Log

A continuous, sequential log of events from initial survey  
of containment to the Post Containment ILRT Final Inspection.

6. Instrumentation Validation

Documentation of instrumentation calibrations and standards. Included with the documentation is an error analysis of instrumentation.

7. Temperature Stabilization

Data to verify temperature stabilization criteria as established by test procedure is contained in Table 8.

8. Test Procedure

The working copy of test procedure including signature sign-off of procedural steps, is contained in Section V OP 13100.1.

9. Local Leak Rate Tests

The procedure and all data that verifies completion of penetrations and valve testing (B&C type tests) including as found leak rates - corrective action taken, and final leak rate.

10. Integrated Leak Rate Data

Computer printouts, manual data accumulation along with summary description of computer program.

11. Quality Assurance

The Quality Assurance audit plan and checklist that was used to monitor ILRT with proper sign-offs is contained in Section V, OP 13100.1.

12. Test Exceptions

A listing of all test exceptions including changes in containment system boundaries instituted by licensee to conclude successful testing is contained in Section V, OP 13100.1.

13. Instrumentation Malfunctions

There was no sensor malfunction, repairs, or methods used to redistribute volume fractions to operating instrumentation.

14. Confidence Limits

A review of confidence limits of test results with accompanying computer printouts where applicable.

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15. Verification Leak Rates

Descriptions of methods used, superimposed leakage, with calibration information on totalizers and flowmeters along with calculations that were used to measure the verification leakage rate is contained in Section V, OP 13100.1

16. Graphs

Plots presenting data obtained during the test.

17. P&ID's

The P&ID's of systems readily available.

IV. ANALYSIS AND INTERPRETATION

The Integrated Leakage Rate Test results at the upper 95% confidence level,  $L_{tm}$ , 0.033%/day (Mass Point analysis) and 0.060 (Total Time analysis), satisfy the acceptance criteria. The acceptance criterion is  $L_{tm} \leq 0.75L_t = 0.0772\%$  day @  $P_t \geq 25$  psig.

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TABLE 1

<u>Dewpoint #</u>	<u>Volume Fraction</u>
1.	0.268
2.	0.267
3.	0.267
4.	0.198
	<hr/>
	1.000
<u>RTD #</u>	
1.	0.1600
2.	0.3620
3.	0.0200
4.	0.0200
5.	0.0200
6.	0.0200
7.	0.0200
8.	0.0200
9.	0.0165
10.	0.0165
11.	0.0165
12.	0.0165
13.	0.0165
14.	0.0165
15.	0.0165
16.	0.0165
17.	0.0165
18.	0.0165
19.	0.0165
20.	0.0165
21.	0.1600
	<hr/>
	1.0000



TABLE 2  
SUMMARY DATA

TURKEY POINT UNIT 3 ILRT  
ALMAX = 0.102

VOL = 1550000.00

TIME	DATE	TEMP	PRESSURE
2245	319	538.888	41.9658
2300	319	538.877	41.9647
2315	319	538.868	41.9640
2330	319	538.851	41.9633
2345	319	538.849	41.9629
0	320	538.848	41.9619
15	320	538.839	41.9613
30	320	538.828	41.9605
45	320	538.823	41.9602
100	320	538.814	41.9592
115	320	538.806	41.9584
130	320	538.801	41.9578
145	320	538.796	41.9569
200	320	538.785	41.9563
215	320	538.787	41.9559
230	320	538.781	41.9553
245	320	538.776	41.9555
300	320	538.770	41.9544
315	320	538.764	41.9538
330	320	538.758	41.9538
345	320	538.748	41.9524
400	320	538.746	41.9517
415	320	538.737	41.9510
430	320	538.738	41.9510
445	320	538.731	41.9507
500	320	538.730	41.9495
515	320	538.723	41.9492
530	320	538.716	41.9490
545	320	538.707	41.9483
600	320	538.707	41.9474
615	320	538.704	41.9475
630	320	538.695	41.9467
645	320	538.695	41.9462
700	320	538.690	41.9458
715	320	538.687	41.9456
730	320	538.679	41.9450
745	320	538.679	41.9444
800	320	538.675	41.9446
815	320	538.667	41.9438
830	320	538.665	41.9433
845	320	538.660	41.9429
900	320	538.658	41.9431
915	320	538.656	41.9417
930	320	538.651	41.9420
945	320	538.650	41.9419
1000	320	538.645	41.9415
1015	320	538.650	41.9407
1030	320	538.649	41.9412
1045	320	538.651	41.9408
0	0	0.0	0.0

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TABLE 3

TURKEY POINT UNIT 3 ILRT

TREND REPORT  
LEAKAGE RATES (WEIGHT PERCENT/DAY)  
TOTAL-TIME ANALYSIS

TIME AND DATE AT START OF TEST: 2245 0319  
ELAPSED TIME: 12.00 HOURS

NO. DATA POINTS	ELAPSED TIME	MEAN MEASURED LEAKAGE RATE	CALCULATED LEAKAGE RATE	CHG IN CALC L/R FROM LAST POINT	UPPER 95% CONF LEVEL
10	2.25	0.017	0.013		0.093
11	2.50	0.017	0.016	0.003	0.089
12	2.75	0.018	0.019	0.003	0.085
13	3.00	0.019	0.023	0.004	0.085
14	3.25	0.019	0.022	-0.001	0.081
15	3.50	0.020	0.026	0.004	0.082
16	3.75	0.021	0.028	0.002	0.081
17	4.00	0.021	0.028	-0.001	0.078
18	4.25	0.022	0.029	0.001	0.077
19	4.50	0.023	0.031	0.002	0.078
20	4.75	0.023	0.033	0.001	0.077
21	5.00	0.023	0.033	0.000	0.075
22	5.25	0.024	0.034	0.001	0.075
23	5.50	0.024	0.034	0.000	0.075
24	5.75	0.025	0.034	0.000	0.074
25	6.00	0.025	0.034	-0.000	0.072
26	6.25	0.025	0.035	0.001	0.072
27	6.50	0.025	0.036	0.000	0.072
28	6.75	0.026	0.035	-0.000	0.071
29	7.00	0.026	0.035	-0.000	0.070
30	7.25	0.026	0.035	0.000	0.070
31	7.50	0.026	0.035	-0.000	0.069
32	7.75	0.026	0.035	-0.000	0.068
33	8.00	0.026	0.035	0.000	0.068
34	8.25	0.027	0.036	0.000	0.067
35	8.50	0.027	0.036	-0.000	0.067
36	8.75	0.027	0.035	-0.000	0.066
37	9.00	0.027	0.036	0.000	0.066
38	9.25	0.027	0.035	-0.000	0.065
39	9.50	0.027	0.035	-0.000	0.064
40	9.75	0.027	0.035	-0.000	0.064
41	10.00	0.027	0.035	-0.000	0.063
42	10.25	0.027	0.034	-0.000	0.063
43	10.50	0.027	0.035	0.000	0.063
44	10.75	0.027	0.034	-0.000	0.062
45	11.00	0.027	0.034	-0.000	0.061
46	11.25	0.027	0.034	-0.000	0.061
47	11.50	0.027	0.034	0.000	0.061
48	11.75	0.028	0.034	-0.000	0.060
49	12.00	0.028	0.034	0.000	0.060

THE CALCULATED LEAKAGE RATE

= 0.034

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TABLE 4

TURKEY POINT UNIT 3 ILRT

LEAKAGE RATE (WEIGHT PERCENT/DAY)  
TOTAL-TIME ANALYSIS

TIME AND DATE AT START OF TEST: 2245 0319  
ELAPSED TIME: 12.00 HOURS

TIME	TEMP. (°F)	PRESSURE (PSIA)	MEASURED LEAKAGE RATE
2245	538.888	41.9658	
2300	538.877	41.9647	0.056
2315	538.868	41.9640	0.028
2330	538.851	41.9635	-0.044
2345	538.848	41.9625	0.011
0	538.848	41.9619	0.036
15	538.839	41.9618	0.007
30	538.828	41.9605	0.021
45	538.823	41.9602	0.015
100	538.814	41.9592	0.021
115	538.806	41.9584	0.023
130	538.801	41.9578	0.025
145	538.796	41.9569	0.033
200	538.785	41.9568	0.017
215	538.787	41.9558	0.035
230	538.781	41.9553	0.033
245	538.776	41.9555	0.023
300	538.770	41.9544	0.030
315	538.764	41.9532	0.037
330	538.758	41.9528	0.035
345	538.748	41.9524	0.029
400	538.748	41.9517	0.033
415	538.737	41.9510	0.032
430	538.738	41.9510	0.031
445	538.731	41.9507	0.027
500	538.730	41.9495	0.037
515	538.723	41.9492	0.033
530	538.716	41.9490	0.029
545	538.707	41.9483	0.028
600	538.707	41.9474	0.034
615	538.704	41.9475	0.030
630	538.695	41.9467	0.030
645	538.695	41.9462	0.033
700	538.690	41.9458	0.032
715	538.687	41.9456	0.031
730	538.679	41.9450	0.030
745	538.679	41.9444	0.033

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TABLE 4 (cont.)

TURKEY POINT UNIT 3 ILRT

LEAKAGE RATE (WEIGHT PERCENT/DAY)  
TOTAL-TIME ANALYSIS

TIME AND DATE AT START OF TEST: 2245 0319  
ELAPSED TIME: 12.00 HOURS

TIME	TEMP. (°F)	PRESSURE (PSIA)	MEASURED LEAKAGE RATE
800	538.675	41.9446	0.029
815	538.667	41.9436	0.030
830	538.665	41.9433	0.030
845	538.660	41.9429	0.029
900	538.658	41.9431	0.027
915	538.656	41.9417	0.033
930	538.651	41.9420	0.028
945	538.650	41.9419	0.028
1000	538.645	41.9415	0.027
1015	538.650	41.9407	0.023
1030	538.648	41.9412	0.029
1045	538.651	41.9408	0.031

MEAN OF MEASURED LEAKAGE RATES	=	0.028
STD. DEVIATION OF MEASURED LEAKAGE RATES	=	0.013
MAXIMUM ALLOWABLE LEAKAGE RATE	=	0.102
75 % OF MAXIMUM ALLOWABLE LEAKAGE RATE	=	0.077
THE UPPER 95% CONFIDENCE LIMIT	=	0.060
THE CALCULATED LEAKAGE RATE	=	0.034

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TABLE 5

## TURKEY POINT UNIT 3 ILRT

LEAKAGE RATE (WEIGHT PERCENT/DAY)  
MASS-POINT ANALYSISTIME AND DATE AT START OF TEST: 2245 0319  
ELAPSED TIME: 12.00 HOURS

TIME	TEMP (°F)	PRESSURE (PSIA)	CTMT. AIR MASS (LBM)	MASS LOSS (LBM)	TOT. AVG. MASS LOSS (LBM/HR)
2245	538.868	41.9658	325804		
2300	538.877	41.9647	325802	1.9	7.5
2315	538.868	41.9640	325802	-0.0	3.8
2330	538.851	41.9635	325809	-5.4	-5.0
2345	538.848	41.9625	325803	5.9	1.4
0	538.848	41.9619	325798	4.7	4.6
15	538.839	41.9618	325803	-4.7	1.0
30	538.838	41.9605	325799	3.4	2.8
45	538.823	41.9602	325800	-0.7	2.1
100	538.814	41.9592	325798	2.3	2.9
115	538.808	41.9584	325796	1.4	3.2
130	538.801	41.9578	325795	1.6	3.5
145	538.796	41.9569	325791	4.0	4.5
200	538.785	41.9568	325797	-5.9	2.9
215	538.787	41.9558	325788	9.0	4.7
230	538.781	41.9553	325787	0.2	4.5
245	538.776	41.9555	325792	-4.6	3.1
300	538.770	41.9544	325787	4.9	4.0
315	538.764	41.9538	325781	5.7	5.1
330	538.758	41.9528	325782	-0.5	4.7
345	538.748	41.9524	325785	-2.9	3.9
400	538.746	41.9517	325781	4.2	4.5
415	538.737	41.9510	325781	-0.0	4.3
430	538.738	41.9510	325780	0.6	4.2
445	538.731	41.9507	325782	-1.9	3.7
500	538.730	41.9495	325773	2.7	5.0
515	538.723	41.9492	325775	-1.9	4.5
530	538.716	41.9490	325778	-2.7	3.9
545	538.707	41.9483	325778	-0.0	3.8
600	538.707	41.9474	325771	7.0	4.6
615	538.704	41.9475	325773	-2.6	4.1
630	538.695	41.9467	325773	0.8	4.1
645	538.695	41.9462	325769	3.9	4.4
700	538.690	41.9458	325769	0.1	4.3
715	538.687	41.9456	325769	-0.3	4.2
730	538.679	41.9450	325769	-0.2	4.0
745	538.679	41.9444	325764	4.7	4.4

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TABLE 5 (cont.)

TURKEY POINT UNIT 3 ILRT

LEAKAGE RATE (WEIGHT PERCENT/DAY)  
MASS-POINT ANALYSIS

TIME AND DATE AT START OF TEST: 2245 0319  
ELAPSED TIME: 12.00 HOURS

TIME	TEMP (°R)	PRESSURE (PSIA)	GTMT. AIR MASS (LBM)	MASS LOSS (LBM)	TOT. AVG. MASS LOSS (LBM/HR)
800	538.675	41.9446	325768	-4.0	3.9
815	538.667	41.9436	325766	-2.9	4.1
830	538.665	41.9433	325764	1.1	4.1
845	538.660	41.9429	325764	0.1	4.0
900	538.658	41.9431	325767	-2.8	3.5
915	538.656	41.9417	325757	-3.7	4.5
930	538.651	41.9430	325763	-5.4	3.9
945	538.650	41.9419	325763	0.2	3.8
1000	538.645	41.9415	325763	0.1	3.7
1015	538.650	41.9407	325753	-3.2	4.4
1030	538.648	41.9412	325758	-5.1	3.9
1045	538.651	41.9408	325753	4.9	4.2

FREE AIR VOLUME USED (MILLIONS OF CU. FT.) = 1.550

REGRESSION LINE  
INTERCEPT (LBM) = 325806  
SLOPE (LBM/HR) = -4.2

MAXIMUM ALLOWABLE LEAKAGE RATE = 0.102  
75 % OF MAXIMUM ALLOWABLE LEAKAGE RATE = 0.077  
THE UPPER 95% CONFIDENCE LIMIT = 0.033  
THE CALCULATED LEAKAGE RATE = 0.031

2340 017

POOR ORIGINAL

TABLE 6

TURKEY POINT UNIT 3 VERIFICATION  
LEAKAGE RATE (WEIGHT PERCENT/DAY)  
TOTAL-TIME ANALYSIS

TIME AND DATE AT START OF TEST: 1245 0320  
ELAPSED TIME: 5.50 HOURS

TIME	TEMP. (°R)	PRESSURE (PSIA)	MEASURED LEAKAGE RATE
1245	538.638	41.9358	
1300	538.640	41.9355	0.104
1315	538.642	41.9353	0.093
1330	538.636	41.9346	0.080
1345	538.633	41.9333	0.121
1400	538.628	41.9326	0.111
1415	538.630	41.9321	0.117
1430	538.619	41.9312	0.102
1445	538.614	41.9309	0.087
1500	538.615	41.9301	0.099
1515	538.616	41.9288	0.121
1530	538.611	41.9282	0.114
1545	538.613	41.9277	0.117
1600	538.610	41.9269	0.118
1615	538.606	41.9261	0.118
1630	538.600	41.9259	0.106
1645	538.600	41.9252	0.109
1700	538.599	41.9247	0.109
1715	538.598	41.9236	0.116
1730	538.595	41.9230	0.114
1745	538.595	41.9221	0.119
1800	538.589	41.9213	0.116
1815	538.586	41.9207	0.115

MEAN OF MEASURED LEAKAGE RATES	=	0.109
STD. DEVIATION OF MEASURED LEAKAGE RATES	=	0.011
VERIFICATION TEST LEAKAGE RATE UPPER LIMIT	=	0.163
VERIFICATION TEST LEAKAGE RATE LOWER LIMIT	=	0.111
THE CALCULATED LEAKAGE RATE	=	0.118

2340 018

**POOR ORIGINAL**

TABLE 7

TURKEY POINT UNIT 3 VERIFICATION

LEAKAGE RATE (WEIGHT PERCENT/DAY)  
MASS-POINT ANALYSIS

TIME AND DATE AT START OF TEST: 1245 0320  
ELAPSED TIME: 5.50 HOURS

TIME	TEMP (°F)	PRESSURE (PSIA)	CHMT. AIR MASS (LBM)	MASS LOSS (LBM)	TOT. AVG. MASS LOSS (LBM/HR)
1245	538.638	41.9358	325722		
1300	538.640	41.9355	325719	3.5	14.2
1315	538.642	41.9353	325716	2.8	13.6
1330	538.636	41.9346	325714	1.8	10.8
1345	538.633	41.9333	325706	8.3	16.4
1400	538.628	41.9326	325704	2.4	15.0
1415	538.630	41.9321	325699	5.1	15.9
1430	538.619	41.9312	325698	0.3	13.9
1445	538.614	41.9309	325699	-0.7	11.8
1500	538.615	41.9301	325692	6.8	13.5
1515	538.616	41.9298	325681	10.7	16.4
1530	538.611	41.9292	325680	1.6	15.5
1545	538.613	41.9277	325675	5.1	15.9
1600	538.610	41.9269	325670	4.4	16.1
1615	538.606	41.9261	325666	3.8	16.0
1630	538.600	41.9259	325669	-2.1	14.4
1645	538.600	41.9252	325663	5.4	14.8
1700	538.599	41.9247	325660	3.3	14.7
1715	538.598	41.9236	325652	7.9	15.7
1730	538.595	41.9230	325649	2.9	15.5
1745	538.595	41.9221	325642	7.0	16.1
1800	538.589	41.9213	325639	2.6	15.8
1815	538.586	41.9207	325637	2.9	15.6

FREE AIR VOLUME USED (MILLIONS OF CU. FT.) = 1.550

REGRESSION LINE  
INTERCEPT (LBM) = 325724  
SLOPE (LBM/HR) = -15.9

VERIFICATION TEST LEAKAGE RATE UPPER LIMIT = 0.160  
VERIFICATION TEST LEAKAGE RATE LOWER LIMIT = 0.108  
THE CALCULATED LEAKAGE RATE = 0.117

2340 019

POOR ORIGINAL



TABLE 8

TURKEY POINT UNIT 3 STABILIZATION DATA

TIME	DATE	TEMP	PRESSURE
1845	319	539.062	41.9828
1900	319	539.050	41.9813
1915	319	539.040	41.9798
1930	319	539.026	41.9788
1945	319	539.016	41.9771
2000	319	539.012	41.9765
2015	319	539.001	41.9753
2030	319	538.987	41.9742
2045	319	538.971	41.9734
2100	319	538.964	41.9721
2115	319	538.952	41.9710
2130	319	538.934	41.9701
2145	319	538.910	41.9686
2200	319	538.913	41.9682
2215	319	538.909	41.9685
2230	319	538.905	41.9681

2340 020

POOR ORIGINAL

TABLE 9

CONTAINMENT LEAK RATE TESTS  
(TYPE B AND C TESTS)

The following routine local leak rate tests were performed during the reporting period on Unit 3; i.e., since the Unit 3, 1976 operational ILRT (Type A test).

The following procedures were used:

- Operating Procedure 13404.1 - Containment Boundary Isolation Valves Local Leak Rate Test
- Operating Procedure 13514.1 - Personnel/Emergency Air Locks
- Operating Procedure 13531.1 - Equipment Access Hatches
- Operating Procedure 13104.1 - Containment Purge Valves
- Operating Procedure 13404.2 - Electrical Penetration Canisters
- Operating Procedure 13404.1 - Containment Isolation Valves
- Operating Procedure 16004.1 - Fuel Transfer Tube Flange

Penetration Tested

1. Personnel Air Lock (entire air lock test)

<u>TEST DATE</u>	<u>"AS LEFT"</u> <u>LEAK RATE (cc/min)</u>	<u>TEST DATE</u>	<u>"AS LEFT"</u> <u>LEAK RATE (cc/min)</u>
12/19/75	0	7/27/77	10
3/17/76	0	12/15/77	15
7/13/76	0	1/29/78	30
11/08/76	0	5/17/78	0
3/30/77	0	8/31/78	5
		3/02/79	40

2. Emergency Air Lock (entire air lock test)

12/08/75	0	12/05/77	0
3/18/76	10	1/23/78	0
7/14/76	19.0	5/05/78	0
11/09/76	0	8/29/78	20
3/31/77	40	2/21/79	20
7/25/77	0		

3. Fuel Transfer Flange

11/27/75	78.9	3/03/79	335
1/10/77	80	3/07/79	100
1/27/78	40		

4. Equipment Hatch

12/11/75	0	2/06/78	0
12/16/76	0	2/10/78	0
1/13/77	20	8/05/78	0
11/09/77	0	2/09/79	0
1/03/78	60	3/13/79	0
1/29/78	0	3/25/79	0

FLORIDA POWER & LIGHT COMPANY  
 TURKEY POINT UNIT #3  
 November 1976 to January 1977  
 #3 REFUELING

PEN	VALVE	DATE TESTED	AS FOUND		AS LEFT	
			PRESSURE P.S.I.A.	LEAK RATE CC/MIN	PRESSURE P.S.I.A.	LEAK RATE CC/MIN
1	MOV-750/751	12/28/76	66	2,500		2,500
2	MOV-744A & B, MOV-734	12/28/76	65.2	160		160
3	MOV-716A	11/24/76	65.5	75.46		75.46
	MOV-716B	11/24/76	65.7	51.45		51.45
	CV-717	11/25/76	70	330		330
4	MOV-730/732	11/25/76	68	13.72		13.72
5	CV-516/552	11/19/76	72.3	0		0
6	550	11/19/76	71.6	0		0
	518	11/19/76	69.5	0		0
7	CV-519A CV-522A, B, C	12/02/76	75.5	0		0
8	CV-951/956A	12/30/76	66	140		140
	989A	12/30/76	66	220		220
9	989B	11/17/76	71	0		0
	CV-953, CV-956B	11/17/76	71	0		0
10	CV-4658A, B	11/20/76	72.7	0		0
	CV-4657		66	110		110
11	MOV-872	11/22/76	70.9	0		0
12	737A	11/25/76	70	0		0
	738	11/25/76	70	0		0
13	737B	11/25/76	70	0		0
	739	11/25/76	70	0		0
14	CV-200A, B, C	11/30/76	66	8,000		
		12/29/76			67.7	100
	CV-204	11/27/79	74.8	0		0
15	HCV-121/333	11/27/76	74.75	10.29		10.29
	CV-312C	11/27/76	75.2	0		0
16	HV-3-1/2	11/15/76	67.1	0		0
17	895V	11/16/76	67.6	37.33		37.33
18	MOV-866A, B CV-869	11/16/76	64.8	102.9		102.9
19A	CV-890A	11/16/76	69.9	34.30		34.30
	MOV-880A, 891A 883M	11/16/76	70.0	0		0
19B	CV-890B	11/16/76	68.0	68.6		68.6
	880B, 891B, 883N	11/16/76	70.0	0		0

2340 022

#3 REFUELING, PTP UNIT #3  
November 1976 to January 1977

PEN	VALVE	DATE TESTED	AS FOUND		AS LEFT	
			PRESSURE P.S.I.A.	LEAK RATE CC/MIN	PRESSURE P.S.I.A.	LEAK RATE CC/MIN
20	989C	11/23/76	77.7	0		0
	CV-955A, B CV-956C	11/23/76	73.9	20		20
21/22	MOV-1417 MOV-1418	11/24/76	65.5	264		264
23	CV-2821, 2822	11/26/76	72.7	34.3		34.3
24A	297A	11/15/76	71.2	0		0
	298A	11/17/76	70	0		0
24B	297B	11/18/76	72.8	0		0
	298B	11/17/76	66	0		0
24C	297C	11/18/76	70.7	0		0
	298C	11/17/76	69.0	17.2		17.2
25	MOV-3817, CV-307	11/17/76	72.9	0		0
28A	MOV-1410	11/19/76	66	12,000		
		12/17/76			72.0	0
28B	MOV-1411	11/19/76	66	21,000		
		12/17/76			69.6	50
28C	MOV-1412	11/19/76	66	31,000		
		12/17/76			71.5	35
29	CV-2803	1/03/77	69	30		30
	CV-336	1/03/77	68.1	30		30
31	CV-4659A, B	11/20/76	71.7	0		0
32	CV "B"	11/19/76	70	0		0
	SV-2912	11/20/76	71	0		0
33	SV-2913	11/20/76	72	0		0
	SV-2911	11/20/76	71.5	0		0
34	203, 205	11/26/76	68.9	51.45		51.45
35	2600, 2601	11/24/76	69.3	50		50
36	POV-2602, 2603	12/23/76	68.5	400		400
39	Trans Tub Flange	1/10/77	69.3	80		80
40	Equip Hatch	1/13/77	67.3	20		20
		12/16/76	75	0		0
41	Pers Air Lock (out)	11/08/76	67.0	0		0
		3/30/77	65.9	0		0
		11/08/76	70	0		0
		3/30/77	71.8	0		0
42	CV-855	11/21/76	67.6	400		400
43	MOV-626	11/24/76	67.4	20.58		20.58
	736	11/24/76	68.0	6.86		6.86
47	CV "A"	12/02/76	66.4	110		110

2340 023

#3 REFUELING, PTP UNIT #3  
November 1976 to January 1977

PEN	VALVE	DATE TESTED	AS FOUND		AS LEFT	
			PRESSURE P.S.I.A.	LEAK RATE CC/MIN	PRESSURE P.S.I.A.	LEAK RATE CC/MIN
49	Emerg Air Lock	11/09/76	70	0		0
	Inner	3/31/77	69.2	0		0
	Out	11/09/76	68	0		0
		3/31/77	66	0		0
52	CV-4668A, B	11/23/76	--	>40,000		--
		1/11/77			71.7	0
53	H-V-3-3, 3-4	11/15/76	70	0		0
54A	860A, 861A	11/20/76	70	0		0
54B	MOV-860B, 861B	11/18/76	71.6	0		0
55	CV-955C, D, E CV-956	12/30/76	70	5		5
58	CV-873A	11/22/76	70	0		0
59	CV-873B	11/22/76	68	65		65
60	CV-873C	11/22/76	68	150		150
58/59/60	MOV-843A, B	11/22/76	75.7	0		0
61	Valve "C"	12/08/76	70	0		0
63	CV-2819/2826	11/21/76	66	6,000		
		1/11/77			66	8,000
64A	MOV-1425	12/08/76	70.4	30		30
64B	MOV-1426	12/07/76	71.5	30		30
64C	MOV-1427	12/07/76	67.8	50		50
65A	Valve "E"	11/20/76	67.5	0		0
65B	Valve "F"	1/11/76	66.9	1,000		1,000
65C	Valve "G"	11/22/76	68	0		0
		TOTAL		>124,718.44		14,903

All electrical canisters were tested and the "as found" leakage was "0" cc/min.

2340 024

FLORIDA POWER & LIGHT COMPANY  
 TURKEY POINT UNIT #3  
 November 1976 to February 1978  
 #4 REFUELING

PEN	VALVE	DATE TESTED	AS FOUND		AS LEFT	
			PRESSURE P.S.I.A.	LEAK RATE CC/MIN	PRESSURE P.S.I.A.	LEAK RATE CC/MIN
1	MOV-750/751	1/15/78	66.1	730		730
2	MOV-744A, B HCV-3-758 FCV-3-605	1/15/78	67.4	55		55
3	CV-717	12/09/77	70.81	0		0
	MOV-716B	12/05/77	74.4	0		0
	MOV-716A	12/05/77	74	58.8		58.8
4	MOV-730, 732	12/06/77	69.5	0		0
5	CV-516, 552	11/30/77	70.1	0		0
6	CV-518	12/13/77	73.8	75		75
7	CV-519A, B CV-552, A, B, C	12/01/77	69.9	5		5
8	CV-951, 956A 989A	11/30/77 12/01/77	69.7 70.4	0 0		0 0
9	CV-953, 956A 989B	12/01/77 12/01/77	70 69.2	0 0		0 0
10	CV-4658A, B CV-4657	12/13/77 12/13/77	70 71.3	50 71		50 71
11	MOV-872	12/05/77	70.1	0		0
12	737A, CV-739	12/07/77	69.8	0		0
13	737B, CV-738	12/07/77	68.4	0		0
14	CV-200A, B, C CV-204	1/16/78 2/03/78 12/08/77 1/16/78	66 65.9	13,500 1,900	69.9 69.0	359 0
15	CV-312C HCV-121, 333	12/07/77 12/07/77	69.62 71.08	15 28		15 28
16	HV-3-1 & 2	11/29/77	69.5	0		0
17	895V	12/02/77	70.1	0		0
18	MOV-866A, B CV-869	12/01/77	69.5	0		0
19A	891A, CV-890A MOV-880A	11/30/77 11/30/77	67.6 69.7	60 0		60 0

2340 025



#4 REFUELING, PTP UNIT #3  
November 1976 to February 1978

PEN	VALVE	DATE TESTED	AS FOUND		AS LEFT	
			PRESSURE P.S.I.A.	LEAK RATE CC/MIN	PRESSURE P.S.I.A.	LEAK RATE CC/MIN
19B	891B, CV-890B	11/30/77	69.7	0		0
	MOV-880B	11/30/77	69.9	0		0
20	955A, B, 956C	11/30/77	69.95	0		0
	989C	11/30/77	69.7	0		0
21/22	MOV-1417, 1418	12/06/77	68.7	56		56
23	CV-2821, 2822	12/18/77	72.6	0		0
24A	298A	12/05/77	70.1	0		0
24B	298B	12/05/77	69.52	10		10
24C	298C	12/05/77	69.7	0		0
25	MOV-381	12/01/77	70.2	0		0
28A	MOV-1410, 127	12/05/77	67.3	4,800		
	MOV-1410, 127	12/29/77			65.9	14
28B	MOV-1411, 327	12/05/77	67.6	0		0
28C	MOV-1412, 327	12/13/77	68.2	0		0
29	CV-336	1/24/77	68	30		30
	CV-2803	1/24/77	76.8	30		30
31	CV-4659A, B	11/30/77	69.8	0		0
32	SV-2912	12/13/77	66.1	2,000		
	SV-2912	1/27/77			66.2	98
	CV "B"	12/09/77	68.64	28		28
33	SV-2911, 2913	11/29/77	65.38	126		126
	SV-2913 & Iso Va	11/28/77	65.21	148		148
34	203, 205	12/22/77	69.5	85		85
35	PV-2600, 2601	12/12/77	67	210		210
36	PV-2602, 2603	1/24/78	66.1	9,423		9,423
42	PCV-846	12/14/77	66.9	779		779
	CV-855	12/14/77	66.4	3,500		
	CV-855	1/26/78			66	1,000
43	MOV-626, 736	12/07/77	70.3	0		0
47	CV "A"	12/01/77	67.9	59		59
52	CV-4668A, B	11/30/77	70.2	0		0
53	HV-3-3 & 4	11/29/77	69.1	23		23
54A	MOV-860A	12/09/77	70.7	0		0
	861A					
54B	MOV-860B	12/09/77	70.5	0		0
	861B					
55	CV-955C, D, E	12/08/77	70.4	0		0
	CV-956D					

2340 026

#4 REFUELING, PTP UNIT #3  
November 1976 to Febru y 1978

PEN	VALVE	DATE TESTED	AS FOUND		AS LIFT	
			PRESSURE P.S.I.A.	LEAK RATE CC/MIN	PRESSURE P.S.I.A.	LEAK RATE CC/MIN
58	CV-873A	12/06/77	69.05	0		0
59	CV-873B	12/06/77	65	190		190
60	CV-873C	12/05/77	64.91	210		210
58/59/60	MOV-843A, B	12/02/77	66.4	2,100		
	MOV-843A, B	1/26/78			66	1,600
61B	Test Valve "C"	11/28/77	66	0		0
64A	MOV-1425	12/02/77	68.8			10
64B	MOV-1426	12/02/77	70.5	0		0
64C	MOV-1427	12/02/77	69.2	6		6
65A	Valve "E"	1/27/78	69.6	0		0
65B	Valve "F"	1/04/78	69.5	0		0
65C	Valve "G"	1/04/78	69.7	0		0
63	CV-2819/2826	1/24/78	66.7	6,200		
	CV-2819/2826	1/27/78			66.2	3,538
29	Blind Flange	1/27/78	70.7	40		40
40	Inner Annulus	1/29/78	69.0	0		0
		2/10/78	67.2	0		0
41	Inner Annulus	1/29/78	69.9	0		0
	Entire Air Lock	1/29/78	66.1	30		30
49	Inner Annulus	1/23/78	67.6	0		0
	Entire Air Lock	1/23/78	68.0	0		0
TOTAL				46,580.8		19,249.8

All electrical canisters were leak rate tested all had "0" leakage except for

- 1) South 5KV "A" RCP electrical canister had a cracked insulator. "As found" leak rate was >50,000 cc/min. The insulator was replaced and the electrical canister was retested, the leakage was "0" cc/min.
- 2) North 5KV "A" RCP electrical canister had a leaking seal and a crack in it. "As found" leakage was 510 cc/min. The insulator was replaced and the electrical canister was retested, the leak rate was "0" cc/min.

2340 027



FLORIDA POWER & LIGHT COMPANY  
 TURKEY POINT UNIT #3  
 1979  
 #5 REFUELING

PEN	VALVE	DATE TESTED	AS FOUND		AS LEFT	
			PRESSURE P.S.I.A.	LEAK RATE CC/MIN	PRESSURE P.S.I.A.	LEAK RATE CC/MIN
1	MOV-3-751	2/15/79	66.5	2,500		2,500
5	CV-3-516	1/05/79	68.4	0		0
6	Check Valve 518	1/24/79	66.5	820		--
		2/15/79			66.5	620
7	CV-3-519A, B CV-3-522A, B, C	1/9/79	68.7	0		0
8	CV-3-951	2/26/79	65.8	30		30
	CV-3-956A	1/05/79	68.6	0		0
	989A	1/05/79	66.7	600		--
		1/09/79			67.5	
9	CV-3-953	2/26/79	67.0	0		0
	CV-3-956B	1/05/79	68.9	0		0
	989B	1/05/79	68.6	0		0
10	CV-3-4658B	1/16/79	70.4	0		0
	PCV-3-1014	1/16/79	69.9	0		0
11	MOV-3-872	2/21/79	68.6	0		0
14	CV-3-200A, B, C	1/17/79	66.3	20,000		--
		2/16/79			68.7	0
	CV-3-204	1/17/79	66.9	70		70
15	Check Valve 312C	2/12/79	68.7	0		0
	HCV-3-121, 333	2/08/79	68.8	0		0
16	HV-3-2	1/10/79	66.4	85		85
17	895V	1/11/79	70.2	0		0
19A	MOV-3-880A	1/03/79	69.2	15		15
	Check Valve 890A	1/03/79	67.7	220		220
19B	MOV-3-880B	1/03/79	70.7	0		0
	Check Valve 890B	1/03/79	72.5	0		0
20	CV-3-955A	2/26/79	67.9	30		30
	CV-3-955B	2/26/79	67.0	0		0
	CV-3-956C	1/11/79	70.7	0		0
23	CV-3-2821	1/15/79	66.2	8,000		8,000
	CV-3-2822	1/12/79	72.0	0		0
		3/07/79	66.0	51,000		--
		3/09/79			66.5	0
24A	Check Valve 298A	1/11/79	69.0	0		0

2340 028

#5 REFUELING, PTP UNIT #3  
1979

PEN	VALVE	DATE TESTED	AS FOUND		AS LEFT	
			PRESSURE P.S.I.A.	LEAK RATE CC/MIN	PRESSURE P.S.I.A.	LEAK RATE CC/MIN
24B	Check Valve 298B	1/11/79	69.5	0		0
24C	Check Valve 298C	1/11/79	69.2	0		0
25	MOV-3-381	1/11/79	69.9	0		0
29	Check Valve 336	1/04/79	67.2	90		90
	CV-3-2803	1/04/79	68.6	0		0
31	CV-3-4695B	1/12/79	69.4	0		0
32	Check Valve 11-003	1/19/79	69.0	>50,000		--
		2/27/79			68.8	0
	SV-2912	1/18/79	66.0	>50,000		--
		2/26/79	66.7	1,700		--
		2/26/79	66.7	580		--
		3/11/79			66.1	560
33	SV-2911	1/18/79	66.5	195		195
	SV-2913	1/18/79	66.4	140		140
34	Check Valve 205	1/04/79	66.0	>50,000		--
		1/05/79	66.0	16,000		--
		1/08/79	66.3	11,000		--
		3/02/79			66.1	10,000
	204	1/04/79	67.6	0		0
35	PV-2601, PV-2600	1/10/79	68.6	35		--
	PV-2601, PV-2600	1/10/79			69.6	10
36	PV-2602, PV-2603	1/10/79	67.8	30		--
		3/12/79			66.5	50
39	Fuel Trans Flange	3/03/79	67.0	335		--
		3/07/79			67.2	100
40	Equip Hatch	2/09/79	84.8	0		--
		3/13/79	81.8	0		0
41	Personnel Air Lock	3/01/79	66.3/71.7	40/0		40/0
42	CV-3-855	1/16/79	66.5	>50,000		--
		2/09/79			65.8	3,000
47	Check Valve 10-567	1/09/79	67.9	85		85
52	CV-3-4668B	1/12/79	69.8	0		0
53	HV-3-4	1/10/79	69.1	60		60
54A	MOV-3-861A	1/15/79	69.4	0		0
54B	MOV-3-861B	1/12/79	69.9	0		0
55	CV-3-955C	2/27/79	69.0	0		0
	CV-3-955D	2/27/79	68.0	0		0
	CV-3-955E	2/27/79	67.0	0		0
	CV-3-956D	1/12/79	69.7	0		0
61B	Valve "C"	1/19/79	69.2	0		0

2340 029

#5 REFUELING, PTP UNIT #3  
1979

PEN	VALVE	DATE TESTED	AS FOUND		AS LEFT	
			PRESSURE P.S.I.A.	LEAK RATE CC/MIN	PRESSURE P.S.I.A.	LEAK RATE CC/MIN
63	CV-3-2819	1/17/79	66.2	820		--
		2/27/79			66.9	50
	CV-3-2826	1/17/79	66.0	>50,000		--
		2/28/79	66.7	4,000		--
		3/06/79			65.9	460
65A	Flange "E"	3/25/79	68.5	0		0
65B	Valve "F"	2/20/79	66.7	0		--
		3/05/79	66.6	0		--
		3/25/79	66.2	3,400		--
		3/26/79			65.9	150
65C	Valve "G"	2/20/79	66.6	0		--
		3/25/79	66.2	4,000		--
		3/26/79			67.2	0
TOTAL				>342,600		26,560

All electrical canisters were leak rate tested the as found leakage was "0" cc/min.

2340 030

APPENDIX A

FAILED TEST REPORT - TYPE A TEST

2340 031

## INTRODUCTION

Section V.B.3. of 10CFR50, Appendix J requires a summary report of Type A test leakage rate results that failed to meet test acceptance criteria, which includes an analysis and interpretation of test data, the instrumentation system error analysis and a description of containment conditions causing test failure. The following information is reported in response to this requirement.

## DISCUSSION

The initial Type A test failed because of excessive leakage at the Personnel Airlock equalizing valve shaft seal (inner door). This leak was repaired, and the Containment Leakage Rate Test was successfully conducted.

Prior to beginning the ILRT, the airlock had been local leakage rate tested and the leakage rate found to be essentially zero, i.e., approximately 0.0006%/day. After reaching ILRT test pressure, several hours of data yielded a leakage rate that was out of acceptable limits and was stable as indicated by the Trend Report (see attached Reports). Leak search teams found a leak at the airlock inner door equalizing valve shaft seal. The cavity in the shaft seal was then filled with grease and the leak stopped. A successful ILRT was then performed.

New components for the shaft seal have been ordered from the Pittsburgh-Des Moines Steel Co. (the airlock manufacturer) to effect permanent repairs. Appropriate local leakage rate tests will be performed.

The Type A test data and data analysis showing the excessive leakage rate prior to finding and stopping the leak follow.

The instrumentation system error analysis is based on the Instrumentation Selection Guide (ISG) formula from ANSI N274, Draft No. 2, Revision 3 - November 15, 1978 "Containment System Leakage Testing Requirements". The formula is

$$ISG = \pm \frac{2400}{t} \left[ 2\left(\frac{e_p}{P}\right)^2 + 2\left(\frac{e_T}{T}\right)^2 + 2\left(\frac{e_{PV}}{P}\right)^2 \right]^{\frac{1}{2}}$$

The symbols are defined in Appendix G of ANSI N274. Based on the following test conditions:

Test duration:	8 hours
Containment total pressure:	42 psia
Containment water vapor pressure:	0.239 psia
Containment temperature:	538°R

The error associated with the instrumentation system, ISG, is +0.035% per day.

2340 032

ANSI N274 requires that the ISG shall not exceed 0.25 Lt, or 0.25 (0.1029), or 0.0257. While the ISG is greater than this value, the unacceptable leakage rate can be considered to be accurate based on the stability of the leakage rate as shown by the accompanying Trend Report. The ISG is dependent on test duration. Had the test been continued for three more hours as the final successful ILRT was, the ISG would have been satisfactory. However, this would have been strictly a data gathering exercise and would have served no useful purpose.

As stated in ANSI N274 the ISG formula is not based on a statistical analysis of the actual leakage rate data and is not added to the leakage rate value. The ISG value is used only for instrument selection and loss of sensor criteria. It is reported per the specific requirements of 10CFR50, Appendix J, Section V.B.3.

2340 033

POOR ORIGINAL

SUMMARY DATA

TURKEY POINT UNIT 3 ILRT

ALMAX = 0.102

VOL = 1550000.00

TIME	DATE	TEMP	PRESSURE
1300	319	539.463	42.0219
1315	319	539.443	42.0196
1330	319	539.420	42.0175
1345	319	539.396	42.0157
1400	319	539.377	42.0130
1415	319	539.347	42.0115
1430	319	539.334	42.0096
1445	319	539.315	42.0079
1500	319	539.292	42.0061
1515	319	539.273	42.0036
1530	319	539.257	42.0023
1545	319	539.239	42.0005
1600	319	539.226	41.9990
1615	319	539.213	41.9974
1630	319	539.203	41.9959
1645	319	539.190	41.9942
1700	319	539.160	41.9923
1715	319	539.153	41.9906
1730	319	539.140	41.9896
1745	319	539.131	41.9879
1800	319	539.110	41.9866
1815	319	539.096	41.9851
1830	319	539.083	41.9840
1845	319	539.062	41.9829
1900	319	539.050	41.9813
1915	319	539.040	41.9799
1930	319	539.026	41.9789
1945	319	539.016	41.9771
2000	319	539.012	41.9765
2015	319	539.001	41.9753
2030	319	538.987	41.9742
2045	319	538.971	41.9734
2100	319	538.964	41.9721
0	0	0.0	0.0

2340 034



POOR ORIGINAL

TURKEY POINT UNIT 3 ILRT

TREND REPORT  
LEAKAGE RATES (WEIGHT PERCENT/DAY)  
TOTAL-TIME ANALYSIS

TIME AND DATE AT START OF TEST: 1300 0319  
ELAPSED TIME: 8.00 HOURS

NO. DATA POINTS	ELAPSED TIME	MEAN MEASURED LEAKAGE RATE	CALCULATED LEAKAGE RATE	CHG IN CALC L/R FROM LAST POINT	UPPER 95% CONF LEVEL
10	0.25	0.098	0.065		0.141
11	0.50	0.096	0.065	0.000	0.137
12	0.75	0.095	0.066	0.001	0.133
13	3.00	0.094	0.067	0.001	0.132
14	3.25	0.094	0.070	0.002	0.132
15	3.50	0.094	0.073	0.003	0.134
16	3.75	0.093	0.074	0.001	0.133
17	4.00	0.093	0.074	0.001	0.131
18	4.25	0.093	0.077	0.003	0.133
19	4.50	0.093	0.078	0.001	0.132
20	4.75	0.093	0.081	0.002	0.134
21	5.00	0.093	0.081	0.000	0.133
22	5.25	0.093	0.082	0.000	0.131
23	5.50	0.092	0.081	-0.000	0.130
24	5.75	0.092	0.080	-0.001	0.127
25	6.00	0.091	0.079	-0.001	0.125
26	6.25	0.091	0.079	-0.000	0.123
27	6.50	0.091	0.078	-0.001	0.121
28	6.75	0.090	0.078	0.000	0.121
29	7.00	0.090	0.078	-0.000	0.120
30	7.25	0.090	0.078	-0.000	0.119
31	7.50	0.090	0.078	-0.000	0.117
32	7.75	0.089	0.077	-0.001	0.116
33	8.00	0.089	0.076	-0.001	0.114

THE CALCULATED LEAKAGE RATE

= 0.076

2340 035



POOR ORIGINAL

TURKEY POINT UNIT 3 ILRT

LEAKAGE RATE (WEIGHT PERCENT/DAY)  
TOTAL-TIME ANALYSIS

TIME AND DATE AT START OF TEST: 1300 0319  
ELAPSED TIME: 9.00 HOURS

TIME	TEMP. (°F)	PRESSURE (PSIA)	MEASURED LEAKAGE RATE
1300	539.463	42.0219	
1315	539.443	42.0196	0.170
1330	539.420	42.0175	0.120
1345	539.396	42.0157	0.075
1400	539.377	42.0130	0.126
1415	539.347	42.0115	0.062
1430	539.334	42.0096	0.086
1445	539.315	42.0078	0.084
1500	539.292	42.0061	0.071
1515	539.273	42.0036	0.089
1530	539.257	42.0023	0.081
1545	539.239	42.0005	0.082
1600	539.226	41.9990	0.085
1615	539.213	41.9974	0.088
1630	539.203	41.9959	0.094
1645	539.190	41.9942	0.086
1700	539.160	41.9923	0.086
1715	539.153	41.9906	0.096
1730	539.140	41.9896	0.091
1745	539.131	41.9879	0.098
1800	539.110	41.9866	0.099
1815	539.096	41.9851	0.099
1830	539.083	41.9840	0.086
1845	539.062	41.9828	0.073
1900	539.050	41.9813	0.080
1915	539.040	41.9798	0.084
1930	539.026	41.9788	0.080
1945	539.016	41.9771	0.085
2000	539.012	41.9765	0.084
2015	539.001	41.9753	0.084
2030	538.987	41.9742	0.081
2045	538.971	41.9734	0.075
2100	538.964	41.9721	0.078

MEAN OF MEASURED LEAKAGE RATES = 0.089  
STD. DEVIATION OF MEASURED LEAKAGE RATES = 0.019  
  
MAXIMUM ALLOWABLE LEAKAGE RATE = 0.102  
75 % OF MAXIMUM ALLOWABLE LEAKAGE RATE = 0.077  
THE UPPER 95% CONFIDENCE LIMIT = 0.114  
THE CALCULATED LEAKAGE RATE = 0.076

2340 036

# POOR ORIGINAL

TURKEY POINT UNIT 3 ILRT

LEAKAGE RATE (WEIGHT PERCENT/DAY)  
MASS-POINT ANALYSIS

TIME AND DATE AT START OF TEST: 1300 0319  
ELAPSED TIME: 9.00 HOURS

TIME	TEMP (°R)	PRESSURE (PSIA)	CTMT. AIR MASS (LBM)	MASS LOSS (LBM)	TOT. AVG. MASS LOSS (LBM/HR)
1300	539.463	42.0219	325992		
1315	539.443	42.0196	325986	5.9	23.0
1330	539.420	42.0175	325984	2.4	16.3
1345	539.396	42.0157	325984	-0.5	10.2
1400	539.377	42.0130	325975	9.5	17.1
1415	539.347	42.0115	325981	-6.5	9.5
1430	539.334	42.0096	325975	6.9	11.6
1445	539.315	42.0079	325972	2.5	11.4
1500	539.292	42.0061	325973	-0.7	9.6
1515	539.273	42.0036	325965	7.9	12.1
1530	539.257	42.0023	325964	0.4	11.0
1545	539.239	42.0005	325961	3.1	11.1
1600	539.226	41.9990	325958	3.8	11.5
1615	539.213	41.9974	325953	4.6	12.0
1630	539.203	41.9959	325947	5.6	12.7
1645	539.190	41.9942	325948	-0.7	11.7
1700	539.160	41.9923	325946	2.7	11.6
1715	539.153	41.9906	325937	9.0	13.1
1730	539.140	41.9896	325937	-0.1	12.3
1745	539.131	41.9879	325929	7.9	13.3
1800	539.110	41.9866	325932	-2.6	12.1
1815	539.096	41.9851	325929	3.2	12.1
1830	539.083	41.9840	325929	0.7	11.7
1845	539.062	41.9829	325931	-3.4	10.6
1900	539.050	41.9813	325927	4.4	10.9
1915	539.040	41.9798	325921	5.6	11.4
1930	539.026	41.9788	325922	-0.7	10.9
1945	539.016	41.9771	325915	7.1	11.5
2000	539.012	41.9765	325912	2.2	11.4
2015	539.001	41.9753	325910	2.7	11.4
2030	538.997	41.9742	325910	0.1	11.0
2045	538.971	41.9734	325913	-3.5	10.2
2100	538.964	41.9721	325907	5.9	10.6

FREE AIR VOLUME USED (MILLIONS OF CU. FT.) = 1.55.

REGRESSION LINE

INTERCEPT (LBM) = 325990  
SLOPE (LBM/HR) = -10.9

MAXIMUM ALLOWABLE LEAKAGE RATE = 0.102  
75 % OF MAXIMUM ALLOWABLE LEAKAGE RATE = 0.077  
THE UPPER 95% CONFIDENCE LIMIT = 0.084  
THE CALCULATED LEAKAGE RATE = 0.030

2340 037

v

Operating Procedure 13,100.1

#3 Integrated Leak Rate Test

Master Copy

2340 038

Florida Power & Light Company  
Turkey Point Units 3 & 4

REQUEST FOR PROCEDURE CHANGE/PERIODIC PROCEDURE REVIEW/OTSC

470

OTSC NO.

SEE INSTRUCTIONS ON REVERSE SIDE.

1. Reason for Request:

OTSC

Request for  
Proc. Change

Periodic  
Proc. Review

2. Procedure Number OP 13100.1

Date of procedure \_\_\_\_\_

Procedure Title: ILRT

3. Describe Details of Change: (If no changes are recommended as a result of a periodic review, write none)

Value # 4658A is normally closed during an ILRT,  
OP 13100.1 shows it open. (Appendix A, page 14, penetration  
and Appendix B, pages 28, penetration 10)

4. Reason for Change Described Above:

Value # 4658A closes on a trip signal (Si) and thus  
should be closed for the ILRT.

2340 039

5. Submitted by

Paul H. Bennett

Date 3/19/79

6. Approved by

[Signature]

Date 3/19/79

7. Approved by

[Signature]

(SRO) Date 3/19/79

8. Would this change be a change in the procedures described in the FSAR? Yes \_\_\_ No \_\_\_  
If yes, a Procedure Change Safety Evaluation such as in Administrative Procedure 0109.1 is required to be completed.

9. Completed by

Date

10. Reviewed by

Date

11. Change Reviewed by PNSC on

or PNSC review not required

12. Change Approved by

Plant Supt, Date

GINATOR

C. DEPT.

Florida Power & Light Company  
Turkey Point Units 3 & 4  
REQUEST FOR PROCEDURE CHANGE/PERIODIC PROCEDURE REVIEW/OTSC

OTSC NO. 469

NOTE: SEE INSTRUCTIONS ON REVERSE SIDE.

1. Reason for Request:  OTSC       Request for Proc. Change       Periodic Proc. Review

2. Procedure Number 13100.1      Date of procedure MARCH 16, 1979

Procedure Title: INTEGRATED LEAK RATE TEST - TURKEY POINT #3

3. Describe Details of Change: (If no changes are recommended as a result of a periodic review, write none)

**PAGE 4 SEC 4.5 DELETE "PRIORITY", ADD "ABOVE" TO MAKE SENTENCE READ "IF A CONTAINMENT ENTRY IS REQUIRED ABOVE 14.3 PSIG, COMPETENT MEDICAL PERSONNEL SHALL BE AVAILABLE"**

4. Reason for Change Described Above:

**PARAGRAPH AS ORIGINALLY WRITTEN IS IN ERROR. ACCORDING TO U.S. NAVY DIVING MANUAL, NAUSHIPS 250-538, DIVING<sup>TM</sup> NAVY STANDARD DIVING TABLES, SURVIVAL TIME (BOTTOM TIME) AT 33 FEET IS INDEFINITE UNLIMITED, MEANING THAT A DIVER CAN OPERATE AT THAT DEPTH WITH NO DANGER OF SUFFERING SYMPTOMS OF THE BENDS OR NITROGEN NARCOSIS. THIS DEPTH IS EQUAL TO 14.7 PSIG. NO MEDICAL COVERAGE IS NECESSARY UNDER THESE CIRCUMSTANCES.**

5. Submitted by P. W. [Signature]      Date 3-18-79

6. Approved by [Signature]      Date 3-18-79

7. Approved by [Signature]      (SRO) Date 3-18-79

8. Would this change be a change in the procedures described in the FSAR? Yes \_\_\_ No \_\_\_  
If yes, a Procedure Change Safety Evaluation such as in Administrative Procedure 0109.1 is required to be completed.

2340-040

9. Completed by \_\_\_\_\_ Date \_\_\_\_\_

10. Reviewed by \_\_\_\_\_ Date \_\_\_\_\_

11. Change Reviewed by PNSC on \_\_\_\_\_ or PNSC review not required

12. Change Approved by \_\_\_\_\_ Plant Supt, Date \_\_\_\_\_

ORIGINATOR

C. DEPT.



Florida Power & Light Company  
Turkey Point Units 3 & 4  
REQUEST FOR PROCEDURE CHANGE/PERIODIC PROCEDURE REVIEW/OTSC

OTSC NO. 467  
SHEET 1 OF 5

NO. SEE INSTRUCTIONS ON REVERSE SIDE.

1. Reason for Request:  OTSC       Request for Proc. Change       Periodic Proc. Review

2. Procedure Number OP 13100.1      Date of procedure MARCH 9, 1979

Procedure Title: INTEGRATED LEAK-RATE TEST - TURKEY POINT UNIT 3

3. Describe Details of Change: (If no changes are recommended as a result of a periodic review, write none)

- ORIGINATOR
- ① Pg 13 - PEN 1 - ADD "741E", ADD "CLOSED", ADD SIGN-OFF LINE.  
ADD "TC100", ADD "CLOSED", ADD SIGN-OFF LINE.  
DELETE "750A" & "750B", DELETE "CLOSED" FOR BOTH, DELETE SIGN-OFF LINES.  
ADD "741D", ADD "CLOSED", ADD SIGN-OFF LINE.
  - ② Pg 24 PEN 1 - DELETE "750B", DELETE "750A", ADD VLV. "TC100".
  - ③ Pg 13 PEN 5 - ADD "S17A", ADD "OPEN", ADD SIGN-OFF LINE.  
ADD "549", ADD "CLOSED", ADD SIGN-OFF LINE
  - ④ Pg 24 PEN 5 - ~~SHOW PWT~~

4. Reason for Change Described Above:

- ① Pg 13 - PEN 1 - REFLECT "AS-IS" CONFIGURATION, CORRECT TYPING OMISSIONS.
- ② Pg 24 PEN 1 - REFLECT "AS-IS" CONFIGURATION.
- ③ Pg 13 PEN 5 - REFLECT "AS-IS" CONFIGURATION.

2340 041

5. Submitted by P.W. Wood      Date 3-16-79

Approved by J. A. Olson      Date 3-16-79

7. Approved by H. Hennig      (SRO) Date 3-16-79

8. Would this change be a change in the procedures described in the FSAR? Yes \_\_\_ No \_\_\_  
If yes, a Procedure Change Safety Evaluation such as in Administrative Procedure 0109.1 is required to be completed.

C. DEPT. 9. Completed by \_\_\_\_\_ Date \_\_\_\_\_

Reviewed by \_\_\_\_\_ Date \_\_\_\_\_

11. Change Reviewed by PNSC on \_\_\_\_\_ or PNSC review not required

12. Change Approved by \_\_\_\_\_ Plant Supt, Date \_\_\_\_\_



Florida Power & Light Company  
Turkey Point Units 3 & 4

REQUEST FOR PROCEDURE CHANGE/PERIODIC PROCEDURE REVIEW/OTSC

OTSC NO. 467

SHEET 2 OF 5

SEE INSTRUCTIONS ON REVERSE SIDE.

1. Reason for Request:

OTSC

Request for Proc. Change

Periodic Proc. Review

2. Procedure Number \_\_\_\_\_

Date of procedure \_\_\_\_\_

Procedure Title:

3. Describe Details of Change: (If no changes are recommended as a result of a periodic review, write none)

④ Pg 14, PEN 6 - DELETE SIGN-OFF LINE FOR VLV. 518

⑤ Pg 14, PEN 10 - DELETE "TC-87", DELETE "CLOSED", DELETE SIGN-OFF LINE  
ADD "549", ADD "CLOSED", ADD SIGN-OFF LINE.

⑥ Pg 28, PEN 10 - DELETE VLV. TC-87, ADD CAP ON PIPE STUB

⑦ Pg 15 PEN 14 - CHANGE "201F" TO "201E"

⑧ Pg 15 PEN 15 - ~~CV-310~~ ADD "CV-310B", ADD <sup>OPEN</sup> "CLOSED", ADD SIGN-OFF LINE  
ADD "CV-311", ADD "CLOSED", ADD SIGN-OFF LINE.

⑨ Pg 18 PEN 29 - ADD "VALVE FAILS OPEN", OPPOSITE 310B  
ADD "VALVE", ADD "CLOSED", ADD "IN PARALLEL TO 58"

4. Reason for Change Described Above:

④ Pg 14 PEN 6 - NOT APPLICABLE

⑤ Pg 14, PEN 10 - REFLECT "AS-IS" CONFIGURATION, CORRECT TYPING, OMISSION

⑥ Pg 28, PEN 10 - REFLECT "AS-IS" CONFIGURATION

⑦ Pg 15 PEN 14 - CORRECT TYPO

⑧ Pg 15 PEN 15 - CORRECT OMISSIONS

⑨ Pg 18 PEN 29 - CORRECT OMISSION

⑩ Pg 34 PEN 29 - CORRECT OMISSION

2340 042

5. Submitted by \_\_\_\_\_

Date \_\_\_\_\_

Approved by J. A. Olsen

Date 3-16-79

7. Approved by \_\_\_\_\_

(SRO) Date \_\_\_\_\_

8. Would this change be a change in the procedures described in the FSAR? Yes \_\_\_ No \_\_\_

If yes, a Procedure Change Safety Evaluation such as in Administrative Procedure 0109.1 is required to be completed.

9. Completed by \_\_\_\_\_

Date \_\_\_\_\_

10. Reviewed by \_\_\_\_\_

Date \_\_\_\_\_

11. Change Reviewed by PNSC on \_\_\_\_\_

or PNSC review not required

12. Change Approved by \_\_\_\_\_

Plant Supt, Date \_\_\_\_\_

Florida Power & Light Company

Turkey Point Units 3 & 4

REQUEST FOR PROCEDURE CHANGE/PERIODIC PROCEDURE REVIEW/OTSC

OTSC NO. 467

SHEET 3 OF 5

SEE INSTRUCTIONS ON REVERSE SIDE.

1. Reason for Request:

OTSC

Request for Proc. Change

Periodic Proc. Review

2. Procedure Number: \_\_\_\_\_

Date of procedure \_\_\_\_\_

Procedure Title:

3. Describe Details of Change: (If no changes are recommended as a result of a periodic review, write none)

- ⑪ Pg 36 PEN 31 - CHANGE "4665B" TO "4655B"
- ⑫ Pg 19 PEN 32 - ADD "VALVE"; ADD "CLOSED"; ADD SIGN-OFF LINE
- ⑬ Pg 37 PEN 32 - ADD "VALVE"
- ⑭ Pg 19 PEN 34 - ADD "206"; ADD "CLOSED"; ADD SIGN-OFF LINE
- ⑮ Pg 36<sup>19</sup> PEN 36 - CHANGE "OPPOSITE" TO "PARALLEL"
- ⑯ Pg 20 PEN 42 - ADD "4619L"; ADD "CLOSED"; ADD SIGN-OFF LINE  
ADD "BALL VLV. TO HCV-936"; ADD "OPEN"; ADD SIGN-OFF LINE
- ⑰ Pg 39 PEN 42 - ADD OPEN VLV. DOWNSTREAM FROM HCV-936; ADD WORDS "BALL VLV."

4. Reason for Change Described Above:

- ⑪ Pg 36 PEN 31 - CORRECT TYPO
- ⑫ Pg 19 PEN 32 - CORRECT OMISSION
- ⑬ Pg 37 PEN 32 - CORRECT OMISSION
- ⑭ Pg 19 PEN 34 - CORRECT OMISSION
- ⑮ Pg 36<sup>19</sup> PEN 36 - CORRECT ERROR
- ⑯ Pg 20 PEN 42 - CORRECT OMISSIONS
- ⑰ Pg 39 PEN 42 - CORRECT OMISSION 4

2340 043

5. Submitted by \_\_\_\_\_

Date \_\_\_\_\_

Approved by \_\_\_\_\_

*J. A. Olson*

Date

3-16-79

7. Approved by \_\_\_\_\_

(SRO) Date

8. Would this change be a change in the procedures described in the FSAR? Yes \_\_\_ No \_\_\_

If yes, a Procedure Change Safety Evaluation such as in Administrative Procedure 0109.1 is required to be completed.

9. Completed by \_\_\_\_\_

Date

10. Reviewed by \_\_\_\_\_

Date

11. Change reviewed by PNSC on \_\_\_\_\_

or PNSC review not required

12. Change Approved by \_\_\_\_\_

Plant Supt, Date

Florida Power & Light Company  
 Turkey Point Units 3 & 4  
 REQUEST FOR PROCEDURE CHANGE/PERIODIC PROCEDURE REVIEW/OTSC

OTSC NO. 167  
 SHEET 4 OF 5

SEE INSTRUCTIONS ON REVERSE SIDE.

1. Reason for Request:  OTSC  Request for Proc. Change  Periodic Proc. Review

2. Procedure Number \_\_\_\_\_ Date of procedure \_\_\_\_\_

Procedure Title:

3. Describe Details of Change: (If no changes are recommended as a result of a periodic review, write none)

- (18) Pg 21 Pen 61B - CHANGE PENETRATION # FROM 61B TO 37  
~~DELETE "VALVE P", DELETE "OPEN", DELETE SIGN-OFF LINE.~~
- (19) Pg 43 Pen 61B - CHANGE PENETRATION # FROM 61B TO 37  
~~DELETE "VALVE P"~~ ADD DESCRIPTIVE SKETCH PER ATTACHED SKETCH
- (20) Pg 22 Pen 65B - DELETE "ILRT A", DELETE "OPEN", DELETE SIGN-OFF LINE  
 ADD "FLANGE A", ADD "OPEN", ADD SIGN-OFF LINE
- (21) Pg 22 Pen 65C - DELETE "ILRT B", DELETE "OPEN", DELETE SIGN-OFF LINE  
 ADD "FLANGE B", ADD "OPEN", ADD SIGN-OFF LINE

4. Reason for Change Described Above:

- (18) Pg 21 Pen 61B - REFLECT "AS-IS" CONFIGURATION
- (19) Pg 43 Pen 61B - REFLECT "AS-IS" CONFIGURATION
- (20) Pg 22 Pen 65B - REFLECT "AS-IS" CONFIGURATION
- (21) Pg 22 Pen 65C - REFLECT "AS-IS" CONFIGURATION

2340 044

5. Submitted by \_\_\_\_\_ Date \_\_\_\_\_  
 Approved by J. A. [Signature] Date 3-16-79  
 7. Approved by \_\_\_\_\_ (SRO) Date \_\_\_\_\_

8. Would this change be a change in the procedures described in the FSAR? Yes \_\_\_ No \_\_\_  
 If yes, a Procedure Change Safety Evaluation such as in Administrative Procedure 0109.1 is required to be completed.

9. Completed by \_\_\_\_\_ Date \_\_\_\_\_  
 10. Reviewed by \_\_\_\_\_ Date \_\_\_\_\_

11. Change Reviewed by PNSC on \_\_\_\_\_ or PNSC review not required

12. Change Approved by \_\_\_\_\_ Plant Supt, Date \_\_\_\_\_

ORIGINATOR

C. DEPT.

Florida Power & Light Company  
Turkey Point Units 3 & 4

REQUEST FOR PROCEDURE CHANGE/PERIODIC PROCEDURE REVIEW/OTSC

OTSC NO. 467

SHEET 5 OF 5

SEE INSTRUCTIONS ON REVERSE SIDE.

1. Reason for Request:  OTSC  Request for Proc. Change  Periodic Proc. Review

2. Procedure Number \_\_\_\_\_ Date of procedure \_\_\_\_\_

Procedure Title:

3. Describe Details of Change: (If no changes are recommended as a result of a periodic review, write none)

- (22) Pg 44 PEN. 65B - DELETE VALVE "ILRTA", ADD WORDS "FLANGE A (OPEN)"
- (23) Pg 44 PEN 65C - 'DELETE VALVE "ILRT B", ADD WORDS "FLANGE B (OPEN)"
- ~~(24) Pg 21 PEN 60 - DELETE VLV "CSO", DELETE "CLOSED", DELETE SIGN-OFF LINE.~~
- ~~(25) Pg 43 PEN 60 - DELETE VLV "OSC" PLWH~~
- (26) Pg 18 PEN 29 - ADD "36A", ADD "CLOSED", ADD SIGN-OFF LINE  
ADD NOTE IN REMARKS "INSTALL HAND LOADER"
- (27) Pg 30 PEN 15 - SHOW 310B OPEN

ORIGINATOR

4. Reason for Change Described Above:

- (22) Pg 44 PEN. 65B - REFLECT "AS-IS" CONFIGURATION
- (23) Pg 44 PEN 65C - REFLECT "AS-IS" CONFIGURATION
- ~~(24) Pg 21 PEN 60 - REFLECT "AS-IS" CONFIGURATION PLWH~~
- ~~(25) Pg 43 PEN 60 - REFLECT "AS-IS" CONFIGURATION PLWH~~
- (26) Pg 18 PEN 29 - CORRECT OMISSION
- (27) Pg 30 PEN 15 - REFLECT "AS-IS" CONFIGURATION (VALVE FAILS OPEN)

2340 045

5. Submitted by \_\_\_\_\_ Date \_\_\_\_\_

Approved by J. A. O'Donoghue Date 3-16-79

7. Approved by \_\_\_\_\_ (SRO) Date \_\_\_\_\_

8. Would this change be a change in the procedures described in the FSAR? Yes \_\_\_ No \_\_\_  
If yes, a Procedure Change Safety Evaluation such as in Administrative Procedure 0109.1 is required to be completed.

O. C. DEPT.

9. Completed by \_\_\_\_\_ Date \_\_\_\_\_

10. Reviewed by \_\_\_\_\_ Date \_\_\_\_\_

11. Change Reviewed by PNSC on \_\_\_\_\_ or PNSC review not required

12. Change Approved by \_\_\_\_\_ Plant Supt, Date \_\_\_\_\_



Florida Power & Light Company  
 Turkey Point Units 3 & 4  
 REQUEST FOR PROCEDURE CHANGE/PERIODIC PROCEDURE REVIEW/OTSC

OTSC NO 466  
 SHEET 1 of 3

SEE INSTRUCTIONS ON REVERSE SIDE.

1. Reason for Request:	<input checked="" type="checkbox"/> OTSC	<input type="checkbox"/> Request for Proc. Change	<input type="checkbox"/> Periodic Proc. Review
2. Procedure Number:	<u>1310.1</u>	Date of procedure	<u>MARCH 9, 1979</u>
Procedure Title: <u>INSTALLIED LEAK RATE TEST - TURKEY POINT UNIT 3</u>			
3. Describe Details of Change: (If no changes are recommended as a result of a periodic review, write none)			
(1) Pg 26 - PEN 6 - DELETE VLV. AT TC81. ADD NOTE "REMOVE PLUG." (2) Pg 30 - PEN 15 - CHANGE VLV # FROM 201F TO 126D (3) Pg 30 - PEN 16 - DELETE VLV. # LINE FROM HV-9. ADD NOTE "REMOVE CAP." ✓ (4) Pg 38 - PEN 35 - DELETE VLV. 11-004. ADD PIPE CAP. (5) Pg 39 - PEN 36 - CHANGE VLV # 11-003 TO 11-004. ADD ANOTHER CLOSED VLV SAME AS 11-004 BETWEEN PV 2603 AND PEN # 36 (6) Pg 39 - PEN 42 - DELETE VLV AT 7050. ADD NOTE "REMOVE PLUG" (7) Pg 41 - PEN 52 - ADD NOTE "SEE DRAWING FOR DETAILS. DO NOT REMOVE" PLUG (CONTINUED ON ATTACHED SHEET)			
4. Reason for Change Described Above:			
(1) Pg 26 - PEN 6 - CORRECT DRAWING TO REFLECT "AS-IS" CONDITION. (2) Pg 30 - PEN 15 - CORRECT ERROR. (3) Pg 30 - PEN 16 - CORRECT DRAWING TO REFLECT "AS-IS" CONDITION. (4) Pg 38 - PEN 35 - CORRECT DRAWING TO REFLECT "AS-IS" CONDITION. (5) Pg 39 - PEN 36 - CORRECT DRAWING TO REFLECT "AS-IS" CONDITION. (6) Pg 39 - PEN 42 - CORRECT DRAWING TO REFLECT "AS-IS" CONDITION. (7) Pg 41 - PEN 52 - EXISTING NOTE - PLUG (CONTINUED ON ATTACHED SHEET)	2340 046		
5. Submitted by	<u>PW Keycock</u>	Date	<u>3-15-79</u>
6. Approved by	<u>[Signature]</u>	Date	<u>3-15-79</u>
7. Approved by	<u>[Signature]</u>	(SRO) Date	<u>3-15-79</u>
8. Would this change be a change in the procedures described in the FSAR? Yes ___ No ___ If yes, a Procedure Change Safety Evaluation such as in Administrative Procedure 0109.1 is required to be completed.			
9. Completed by		Date	
10. Reviewed by		Date	
11. Change Reviewed by PNSC on _____ or PNSC review not required <input type="checkbox"/>			
12. Change Approved by _____ Plan: Supt, Date _____			

ORIGINATOR

O. C. DEPT.

Florida Power & Light Company  
Turkey Point Units 3 & 4  
REQUEST FOR PROCEDURE CHANGE/PERIODIC PROCEDURE REVIEW

WOTSC  
QTS-ND

INSTRUCTIONS ON REVERSE SIDE.

1. Reason for Request:  PNSC  Request for Proc. Change  Periodic Proc. Review

2. Procedure Number: \_\_\_\_\_ Date of procedure: \_\_\_\_\_

Procedure Title: \_\_\_\_\_

3. Describe Details of Change. (If no changes are recommended as a result of a periodic review, write none)

(1) P<sub>14</sub> PEN 6 - REFLECT "AS IS" CONFIGURATION

(2) P<sub>15</sub> PEN 15 - CHANGE TYPE

(3) P<sub>16</sub> PEN 16 - DELETE "VLV # HV-9", DELETE "OPEN", ADD NOTE "REMOVE CAP FROM STUB DOWNSTREAM FROM HV-7."

(4) P<sub>19</sub> PEN 35 - DELETE "H-C04", DELETE "CLOSED", ADD NOTE "VERIFY THAT PIPE STUB BETWEEN PEN 35 TRIM AND PEN 36 IS CAPED"

(5) P<sub>19</sub> PEN 36 - CHANGE "H-C05" TO "H-C04", ADD "VALVE" IN VALVE NO. COLUMN, ADD "CLOSED" IN POSITION COLUMN, ADD NOTE "OPPOSITE H-C04" IN REMARKS COLUMN.

4. Reason for Change Described Above:

(1) P<sub>14</sub> PEN 6 - REFLECT "AS IS" CONFIGURATION

(2) P<sub>15</sub> PEN 15 - CHANGE TYPE

(3) P<sub>16</sub> PEN 16 - REFLECT "AS IS" CONFIGURATION

(4) P<sub>19</sub> PEN 35 - REFLECT "AS IS" CONFIGURATION

(5) P<sub>19</sub> PEN 36 - REFLECT "AS IS" CONFIGURATION

2340 047

*Continued on attached sheet*

5. Submitted by \_\_\_\_\_ Date \_\_\_\_\_

6. Approved by \_\_\_\_\_ Date \_\_\_\_\_

7. Approved by \_\_\_\_\_ (SRO) Date \_\_\_\_\_

8. Would this change be a change in the procedures described in the FSAR? Yes \_\_\_ No \_\_\_  
If yes, a Procedure Change Safety Examination such as an Administrative Procedure 01/01.1 is required to be completed.

9. Completed by \_\_\_\_\_ Date \_\_\_\_\_

10. Reviewed by \_\_\_\_\_ Date \_\_\_\_\_

11. Change Reviewed by PNSC on \_\_\_\_\_ or PNSC review not required

12. Change Approved by \_\_\_\_\_ Plant Supt, Date \_\_\_\_\_

ORIGINATOR

O. C. DEPT



Florida Power & Light Company

Turkey Point Units 3 & 4

REQUEST FOR PROCEDURE CHANGE/PERIODIC PROCEDURE REVIEW/DTSC

DTSC NO

INSTRUCTIONS ON REVERSE SIDE.

1. Reason for Request:  DTSC  Request for Proc. Change  Periodic Proc. Review

2. Procedure Number \_\_\_\_\_ Date of procedure \_\_\_\_\_

Procedure Title: \_\_\_\_\_

3. Describe Details of Change: (If no changes are recommended as a result of a periodic review, write none)

(13) Pg 20 - PEN 42 - DELETE "TC-50", DELETE "CUM", ADD NOTE "REMOVE CAP FROM PIPE SIZES BETWEEN VLV. 4219 AND 12V 846."

(14) Pg 34 - PEN. 24C - CHANGE VLV. # 298 I TO 298 J

(15) Pg 18 - PEN. 24C - CHANGE VLV # 298 I TO 298 J

4. Reason for Change Described Above:

(13) Pg 20 - PEN 42 - REFLECT "AS-IS" CONFIGURATION

(14) Pg 34 - PEN 24C - VALVE INCORRECTLY IDENTIFIED

(15) Pg 18 - PEN. 24C - VALVE INCORRECTLY IDENTIFIED.

2340 048

5. Submitted by \_\_\_\_\_ Date \_\_\_\_\_

6. Approved by \_\_\_\_\_ Date \_\_\_\_\_

7. Approved by \_\_\_\_\_ (SRO) Date \_\_\_\_\_

8. Would this change be a change in the procedures described in the FSAR? Yes \_\_\_ No \_\_\_  
If yes, a Procedure Change Safety Evaluation such as in Administrative Procedure 0109.1 is required to be completed.

9. Completed by \_\_\_\_\_ Date \_\_\_\_\_

10. Reviewed by \_\_\_\_\_ Date \_\_\_\_\_

11. Change Reviewed by PNSC on \_\_\_\_\_ or PNSC review not required

12. Change Approved by \_\_\_\_\_ Plant Supt, Date \_\_\_\_\_

ORIGINATOR

O. C. DEPT.

Florida Power & Light Company  
Turkey Point Units 3 & 4  
REQUEST FOR PROCEDURE CHANGE/PERIODIC PROCEDURE REVIEW/OTSC

OTSC NO. 465

SEE INSTRUCTIONS ON REVERSE SIDE.

1. Reason for Request:  OTSC       Request for Proc. Change       Periodic Proc. Review

2. Procedure Number OP13100.1      Date of procedure 3-9-79

Procedure Title: INTEGRATED LEAK RATE TEST

3. Describe Details of Change: (If no changes are recommended as a result of a periodic review, write none)

- a.) PAGE 58 - STEP 6. DELETE. CONTAINMENT SUMP FLOATS.
- b.) PAGE 59 - CV # 456A, 455D & 522 DO NOT EXIST. DELETE. LINE 13 SHOULD READ CV-455B INSTEAD OF CV-455A.
- c.) PAGE 6 - 4.19 Delete - CAN'T BE USED FOR ACS LEAKAGE EVALUATION
- d.) PAGE 58 - STEP 9 DELETE CONTAINMENT SUMP LEVEL OPERABLE

4. Reason for Change Described Above:

- a.) ON PREVIOUS REF. ILRT TEST FLOAT WERE NOT REQUIRED TO BE REMOVED AS PER OUR CONVERSATION WITH MANUFACTURER'S REP.
- b.) TYPO ERROR, ON LINE 13 IMPROPER IDENTIFICATION OF EXISTING VALVES. 2340 049
- c.) INSTRUMENT AIR SECURED BY THIS OP - LEVEL INDICATION REQUIRES INSTRUMENT AIR FOR OPERATION
- d. CONTAINMENT SUMP LEVEL OOS DUE TO SECURING INSTRUMENT AIR FOR ILRT OP. 13100.1

5. Submitted by [Signature]      Date 3-15-79

Approved by [Signature]      Date 3-15-79

7. Approved by [Signature]      (SRO) Date 3-15-79

8. Would this change be a change in the procedures described in the FSAR? Yes  No   
If yes, a Procedure Change Safety Evaluation such as in Administrative Procedure 0109.1 is required to be completed.

9. Completed by \_\_\_\_\_      Date \_\_\_\_\_

10. Reviewed by \_\_\_\_\_      Date \_\_\_\_\_

11. Change Reviewed by PNSC on \_\_\_\_\_ or PNSC review not required

\* Change Approved by \_\_\_\_\_ Plant Supt, Date \_\_\_\_\_

ORIGINATOR

Q. C. DEPT

To: Don Jones

Florida Power & Light Company  
Turkey Point Units 3 & 4

REQUEST FOR PROCEDURE CHANGE/PERIODIC PROCEDURE REVIEW/OTSC

OTSC NO. 464

TE: SEE INSTRUCTIONS ON REVERSE SIDE.

1. Reason for Request:  OTSC  Request for Proc. Change  Periodic Proc. Review

2. Procedure Number 13100.1 Date of procedure 3/9/79

Procedure Title: INTEGRATED LEAK RATE TEST

3. Describe Details of Change: (If no changes are recommended as a result of a periodic review, write none)

Delete (SPARE) on RTD #21 and RTD #22  
Delete (SPARE) on RHD #7 and RHD #8  
Add RHD #9 and RHD #10

4. Reason for Change Described Above:

Revised Data sheet to accommodate 20 RTD's and 10 RHD's.

2340 050

5. Submitted by W.S. Haley Date 3/13/79

6. Approved by [Signature] Date 3/13/79

7. Approved by [Signature] (SRO) Date 3/13/79

8. Would this change be a change in the procedures described in the FSAR? Yes  No   
If yes, a Procedure Change Safety Evaluation such as in Administrative Procedure 0100.1 is required to be completed.

9. Completed by \_\_\_\_\_ Date \_\_\_\_\_

10. Reviewed by \_\_\_\_\_ Date \_\_\_\_\_

11. Change Reviewed by PNSC on \_\_\_\_\_ or PNSC review not required

12. Change Approved by \_\_\_\_\_ Plant Supt, Date \_\_\_\_\_

ORIGINATOR

C. DEPT.

Florida Power & Light Company  
Turkey Point Units 3 & 4  
REQUEST FOR PROCEDURE CHANGE/PERIODIC PROCEDURE REVIEW/OTSC

OTSC NO. 463

SEE INSTRUCTIONS ON REVERSE SIDE.

1. Reason for Request:  OTSC       Request for Proc. Change       Periodic Proc. Review

2. Procedure Number 13100.1      Date of procedure 3/9/79

Procedure Title: # 3 ILRT

3. Describe Details of Change: (If no changes are recommended as a result of a periodic review, write none)

- ① Page 26 Pen. 5 open valve 517A ✓
- ② Page 29 Pen. 14 Change value 201F to 201E ✓
- ③ Page 28 Pen. 11 Close 940L ✓
- ④ Page 28 Pen 10 Change value 4668A to 4666A ✓
- ⑤ Page 52 RTD # 21+22 RHD # 7+8 Delete (spare)
- ⑥ Page 6 5.1.3 Change "accuracy +2.5" to accuracy +1.25 ✓
- ⑦ Page 28 Pen. 11 Change Value 887 to "SIS" - Do not tag.

Procedure Change  
OTSC 3/16/79  
changed this

ORIGINATOR

4. Reason for Change Described Above:

- ① allow a better vent path for the PRT
- ② Misprint
- ③ Value 887 leaks through, must secure the RWST to isolate, RWST needs for SIS pumps can't isolate. Local Leak Rate Test on MOV-3-872
- ④ Misprint
- ⑤ RTD's + RHD's are used in the system, they are no longer "spares"
- ⑥ To increase accuracy of RHD's, calibration sheet + manual allow for this
- ⑦ valve is at the head of the line - NO NEED TO GET 100% EXHAUSTION

5. Submitted by A. C. Srinivasan      Date 3/13/79

Approved by R. G. Campbell      Date 3/13/79

7. Approved by J. H. ...      (SRO) Date 3/13/79

8. Would this change be a change in the procedures described in the FSAR? Yes \_\_\_ No \_\_\_  
If yes, a Procedure Change Safety Evaluation such as in Administrative Procedure 0109.1 is required to be completed.

9. Completed by \_\_\_\_\_      Date 2340 051

10. Reviewed by \_\_\_\_\_      Date \_\_\_\_\_

11. Change Reviewed by PNSC on \_\_\_\_\_ or PNSC review not required

12. Change Approved by \_\_\_\_\_      Plant Supt, Date \_\_\_\_\_

O. C. DEPT.



ADVANCE COPY

FLORIDA POWER & LIGHT COMPANY  
TURKEY POINT UNIT 3  
OPERATING PROCEDURE 13100.1  
MARCH 16, 1979

FOR DOCUMENT CONTROL USE ONLY	
T OPS	
T DATE	_____
T YM	_____
T DEPT	_____
T DOCT	_____
T DOCN	_____
T SYS	_____
T COMP	_____
T ITM	_____
T RET	_____

1.0 Title:

INTEGRATED LEAK RATE TEST

2.0 Approval and List of Effective Pages:

2.1 Approval:

Change dated 3/16/79 Reviewed by PNSC March 16, 1979

Approved by JK [Signature] Plant Supt., March 16, 1979

2.2 List of Effective Pages:

<u>Page</u>	<u>Date</u>	<u>Page</u>	<u>Date</u>	<u>Page</u>	<u>Date</u>	<u>Page</u>	<u>Date</u>
1	3/16/79	17	2/15/79	33	2/15/79	49	3/16/79
2	2/15/79	18	2/15/79	34	2/15/79	50	3/16/79
3	3/16/79	19	2/15/79	35	2/15/79	51	3/16/79
4	2/15/79	20	2/15/79	36	2/15/79	52	3/16/79
5	2/15/79	21	2/15/79	37	2/15/79	53	3/16/79
6	3/16/79	22	2/15/79	38	2/15/79	54	3/16/79
7	2/15/79	23	2/15/79	39	2/15/79	55	3/16/79
8	3/9/79	24	2/15/79	40	2/15/79	56	3/16/79
9	2/15/79	25	2/15/79	41	2/15/79	57	3/16/79
10	3/16/79	26	2/15/79	42	2/15/79	58	3/16/79
11	2/15/79	27	2/15/79	43	2/15/79	59	3/16/79
12	2/15/79	28	2/15/79	44	2/15/79	60	3/16/79
13	2/15/79	29	2/15/79	45	2/15/79	61	3/16/79
14	3/9/79	30	2/15/79	46	2/15/79	62	3/16/79
15	2/15/79	31	2/15/79	47	3/16/79	63	3/16/79
16	2/15/79	32	2/15/79	48	3/16/79	64	3/16/79
						65	3/16/79
						66	3/16/79
						67	3/16/79
						68	3/16/79
						69	3/16/79

3.0 Purpose:

The purpose of this test is to assure that leakage through the primary reactor containment, and systems and components penetrating the primary containment does not exceed the allowable leakage rate values as specified in Technical Specification, section 4.4.1 and 10CFR50, Appendix J.

3.1 Method and Discussion of Test Techniques

The Integrated Leak Rate Test shall be performed by the absolute method by which the actual mass of contained air is calculated as a function of time.

2340 052

OPERATING PROCEDURE 13100.1, PAGE 2  
INTEGRATED LEAK RATE TEST

### 3.1.1 Corroboration of Measurement

Provisions shall be made within this test whereby the leak rate measurements shall be validated independently by the use of a Controlled Leakage Rate Test (CLRT). This validation shall be performed for a sufficient duration to accurately establish validation following the measurements at the test pressure. At the end of the overall test, a statistical analysis of the total time leak rate shall be performed.

### 3.1.2 Test Computations

The equations used in this test procedure may be found in ORNL - NSIC - 26, "Testing of Containment Systems used with Light-Water-Cooled Power Reactors" (Frank C. Zapp) as well as in the "Proposed Standard for Leakage Rate Testing of Containment Structures," ANS Standards Committee, October 1970. Basically the leak rate of a volume may be computed by watching the test pressure decay, while at the same time, compensating for any changes in temperature and humidity. Thus the leak-rate (L) becomes:

$$L = \frac{24}{\Delta t} \left( \frac{T_1 (P_2 - W_2)}{T_2 (P_1 - W_1)} \right) (100). \text{ Where}$$

$T_1$  = Temperature (Rankine) at  $t_0$ , weighted average,

$T_2$  = Temperature (Rankine) at  $t$ , weighted average,

$P_1$  = Pressure, psia, at  $t_0$ ,

$P_2$  = Pressure, psia, at  $t_1$ ,

$W_1$  = Water vapor partial pressure at  $t_0$ , psia

$W_2$  = Water vapor partial pressure at  $t_1$ , psia and

$\Delta t$  =  $(t_1 - t_0)$  hours of test duration

$L$  (%) = Percent mass leak rate computed over the duration of the test

A sample sheet marked FOR INFORMATION ONLY may be used for manual calculations and is attached to this procedure. Refer to Appendix E.

Discrete temperature and humidity elements shall be placed throughout the containment, each placed spatially within a calculated fractional volume. The temperature,  $\bar{T}$ , therefore, will be weighted average:

$$\bar{T} = \frac{\sum_{i=1}^n V_i T_i}{V_{\text{total}}}, \text{ where}$$

$V_i$  = Incremental volume at  $\bar{T}$ , and

$V_{\text{tot}}$  = Total containment volume

2340 053



OPERATING PROCEDURE 13100.1, PAGE 3  
INTEGRATED LEAK RATE TEST

In practice it is usual to represent  $V_i$  as a fraction, so that  $V_{tot} = 1.000$ , though  $V_{tot}$  in net cubic feet = 1,550,000. Water vapor pressures shall be handled similarly.

The tabulated volume fractions for these sensors shall be as follows:

$T_1$ and $T_{21} = 0.1600$ each, where	$\frac{V_{T1}}{V_{tot}^T} + \frac{V_{T21}}{V_{tot}^T} = \frac{495,800}{1,550,000} = 0.320$
$T_2$ and $T_{22} = 0.1810$ each, where	$\frac{V_{T2}}{V_{tot}^T} + \frac{V_{T22}}{V_{tot}^T} = \frac{559,786}{1,550,000} = 0.362$
$T_3$ thru $T_8 = 0.0200$ each, where	$\frac{V_{T3} \text{ thru } V_8}{V_{tot}^T} = \frac{187,553}{1,550,000} = 0.120$
$T_9$ thru $T_{20} = 0.0165$ each, where	$\frac{V_{T9} \text{ thru } V_{T20}}{V_{tot}^T} = \frac{306,861}{1,550,000} = 0.198$
	$V_{Total} = 1.0000$
$VP_1 = 0.268$ , where	$\frac{V_{vp1}}{V_{tot}^T} = \frac{415,400}{1,550,000} = 0.268$
$VP_2$ and $VP_3 = 0.267$ each, where	$\frac{V_{vp2} + V_{vp3}}{V_{tot}^T} = \frac{827,739}{1,550,000} = 0.534$
$VP_4 = 0.198$ , where	$\frac{V_{vp4}}{V_{tot}^T} = \frac{306,861}{1,550,000} = 0.198$
	$V_{Total} = 1.0000$

### 3.1.3 Statistical Handling of Test Data

Least squares analysis of the leak rate calculations will provide the best linear regression fit to the data for the duration of the test period. The effect of instrument error on total-time leak rate and statistical leak rate shall be computed such that the resultant leak rate including this possible error shall have a confidence level of 95%.

### 4.0 Precautions and Limits:

- ✓ 4.1 The primary containment must be pressurized with air of such quality (oil and humidity) that it can be done safely with the least negative influence on the progress of the test. The air should be oil-free and should be cooled with an aftercooler to approximately 80° F to 85° F.

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OPERATING PROCEDURE 13100.1, PAGE 4  
INTEGRATED LEAK RATE TEST

- ✓ 4.2 The air in the containment should be circulated such that the presence of absolutely stagnant air can be prevented. Here it is important that the energy given to the circulating air is minimal. A few horsepower are all that are required, no more than three horsepower shall suffice. The reason for this is to maintain a nearly adiabatic condition of the containment environment once the test is started. The less energy introduced, therefore, the smaller the uncertainty in the resulting measurements. An uncontrolled increase in temperature (such as could be produced by large fans) masks the leak rate.

NOTE: Any fan placed in the containment must pump air of density up to approximately three times greater than standard conditions; modifications, either in supply voltage or blade size/pitch may be required.

- ✓ 4.3 Once the test pressure is achieved, approximately four (4) hours should be allotted for stabilization of temperature. Conditions would normally be considered stable when the average temperature does not vary by more than 1.0° F per hour for the last two (2) hours.
- ✓ 4.4 Access around the periphery of the containment should be limited to approximately 100 feet during periods of pressurization. These areas should be posted during these periods and limited to authorized personnel only as determined by the Lead Test Engineer. These areas do not include the Fuel Handling Building, Reactor Auxiliary Building (except electrical and mechanical penetration rooms), and any elevation above ground level.
- ✓ 4.5 If a containment entry is <sup>ORSC-469</sup> required <sup>above</sup> ~~prior to~~ 14.3 psig, competent medical personnel shall be available. No personnel shall be allowed to enter the containment above 14.3 psig without conforming to U. S. Navy Diving Manual, NAVSHIPS 250-538, January 1959, stipulations.
- ✓ 4.6 All systems associated with the containment must be aligned as required by the Containment Isolation Signal (CIS). All boundary valves shall be closed. Any block valve which could prevent a containment isolation valve from being subjected to containment air pressure shall be left open. The position of the valves shall be per Appendix A. Closure of containment isolation valves shall be accomplished by normal operation and without any preliminary exercising or adjustments (e.g., no tightening of valves after closure by valve motor).
- ✓ 4.7 All pressure - damageable equipment should be removed from the containment or vented. NOT included is any instrumentation associated with containment isolation or monitoring of accident conditions. Removed equipment shall be properly stored. Included would be the following:

EQUIPMENTPROTECTION

Reactor	Vent to Containment
Pressurizer	Vent to Containment
Pressurizer Relief Tank	Vent to Containment
Reactor Coolant Drain Tank	Vent to Containment
Accumulators	Vent to Containment

Refer to  
Appendix A

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INTEGRATED LEAK RATE TEST

<u>EQUIPMENT</u>	<u>PROTECTION</u>
Steam Generator Snubber Oil Reservoir	Vent to Containment (if required)
Polar Crane Hydraulic Reservoir and Gear Boxes	Vent to Containment (if required)
Manipulator Crane Gear Boxes	Vent to Containment (if required)
Nitrogen, Argon, Oxygen/ Acetylene, (etc) Bottles	Remove from Containment
Fire Extinguishers	Remove from Containment
Wooden Scaffolding	Remove from Containment
<u>Refueling Machine Equipment</u>	
TV Monitor	Remove from Containment (if required)
Position Readout Units	Remove from Containment (if required)
Dillon Load Meters and Power Supply	Remove from Containment (if required)

- ✓ 4.7.1 All instruments located inside the containment should be checked and properly vented, if necessary, in order to prevent damage. Refer to Appendix F.
- ✓ 4.8 All wood platforms and wood scaffolding should be removed. The porous nature of wood will complicate the test and may abort it.
- ✓ 4.9 Any water standing on floors, in low spots, in open piping and in tankage should be removed as required and the areas left dry. The success of the test depends also on the changes in humidity during the test. These efforts will tend to stabilize the relative humidity.
- ✓ 4.10 Open vents or drains as shown in Appendix B to simulate those conditions that would be expected during a LOCA. All vented systems shall be drained of water to assure exposure of the containment isolation valves to containment air pressure.
- ✓ 4.11 Check proper installation of pressurizing system and blowdown piping without opening inlet valve at penetration.
- ✓ 4.12 Check that the oil and moisture content of the air downstream of the filters and temperature are satisfactory. Air quality may be checked by discharging a quantity of air on a piece of white cloth or paper at a convenient vent or drain connection.
- ✓ 4.13 Check that installation and calibration of instrumentation for the ILRT is completed and properly documented.
- ✓ 4.14 Inspect, close, and seal personnel and emergency air lock inner and outer doors.

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OPERATING PROCEDURE 13100.1, PAGE 6  
INTEGRATED LEAK RATE TEST

- 4.15 All electrical equipment should be de-energized within the containment except for those services required and power requirements for circulating fans. Refer to Appendix G.
- ✓ 4.16 A general inspection of the accessible interior and exterior surfaces of the containment structures and components has been satisfactorily performed with no evidence of structural deterioration that may affect containment structural integrity or leak-tightness.
- ✓ 4.17 A desk calculator or equivalent instrument shall be available in the unlikely event that the computers, phone connections or terminals are inoperable. Use the data sheet in Appendix E.
- ✓ 4.18 The Local Leak Rate Tests should be completed. *DELETE DTSC 465 ONE*
- 4.19 RCS leakage evaluation per Operating Procedure 0204.2, Schedule of Periodic Tests, Checks, Calibration and Operating Evolutions, Appendix B, cannot be performed during the ILRT. In lieu of this, the containment sump level shall be used to evaluate RCS leakage and this shall be so noted on the daily calculation sheet.
- 5.0 Related System Status:
- ✓ 5.1 The following instrumentation or equivalent are required for the Integrated Leak Rate Test and are recently calibrated and properly documented:
- ✓ 5.1.1 Temperature Monitoring & Indicating System
- Consisting of 22 sensors, selector switches, constant current supply and digital indicator system accuracy of 0.2° F. Leeds & Northrup instrumentation utilizing 100 ohm copper thermohms, Catalog 8187-10-S. Catalog No. 900-9999-9999-1-S numatron numeric display.
- ✓ 5.1.2 Flow Meter
- Brooks HI-accuracy full view rotameter, Model 1110.
- RANGE: 0-12.4 scfm at 25 psig, 70° F  
OR  
0-28 scfm at 5 psig, 70° F
- ✓ 5.1.3 Dew Point
- E G & G Inc. Dew Point Hygrometers Model 660C1-S2, (4 each)
- RANGE: -50° C to + 100° C, accuracy ± 0.3° C, repeatability ± 0.1° C.
- ✓ 5.1.4 Precision Pressure Gauge
1. Readout unit, calibration accuracy of 0.015% of reading, resolution 0.001% full scale, readout 100,000 counts = full scale.

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OPERATING PROCEDURE 13100.1, PAGE 7  
INTEGRATED LEAK RATE TEST

✓ 2. Absolute pressure capsule -

- (1) Range 0-49 psi
- (2) Range 0-100 psi

Texas Instrument Model 145

✓ 5.1.5 Pressure Gauge

Range 0-100 psia, graduation -0.1 psia, accuracy 0.1% full scale, sensitivity 0.01% full scale. Wallace & Tiernan Model #61A-1A-0100.

✓ 5.2 The data for this test shall be manually acquired from the ILRT cabinet containing the instrumentation listed above. These data shall be entered into the ILRT computer program utilizing a Texas Instrument 700 terminal or equivalent. The computer generated report and associated data shall be appended to and form a part of this procedure.

✓ 5.3 Throughout the test, temperatures, pressure and vapor pressure are monitored. These data are used to compute the leak rate from the perfect gas law,  $PV=nRT$ , using either the point-to-point method or the total-time method. Leak rate predictions and estimates of error are provided by first order linear regression over the test duration nominally of 24 hours. Further, the sensitivity to sensor inaccuracy is computed and the final NRC report should demonstrate that the test has met the minimum allowable NRC leakage rates within statistical error bounds.

✓ 5.4 Containment HVAC system should be available to maintain a temperature of not higher than 90° F or lower than 80° F within the containment. This temperature range should be maintained, if possible, for a matter of days before the beginning of the ILRT. A purge period may be performed whereby the initial volume of "moist" containment air is replaced with "drier" air prior to actual ILRT pressurization.

5.5 Shortly before the ILRT, the Containment HVAC system is to be shutdown and isolated from its electrical and cooling water supply.

✓ 5.6 The reactor shall be in a cold shutdown condition.

✓ 5.7 The following pressurization and support equipment or equivalent are required for the Integrated Leak Rate Test:

<u>Equipment</u>	<u>Quantity</u>	<u>Capacity</u>	<u>Model No.</u>
Aftercooler (American Std)	2	5000 SCFM/ea.	GT A200
Centrifugal Moisture Separator (Wright-Austin)	2	5000 SCFM/ea.	Type T
Centrifugal - Coalescent Oil Separator (General/Zurn)	2	6500 SCFM/ea.	SiO A30

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<u>Equipment</u>	<u>Quantity</u>	<u>Capacity</u>	<u>Model No.</u>
Refrigerated Air Drier	1	3200 SCFM	WC-3200
A. E. C. (General/Zurn)	1	4800 SCFM	R-960W
Air Filter (General/Zurn)	1	11,000 SCFM	77111
Air Compressors (Atlas-Copco)	8	900 SCFM/ea.	PIS-900
Blowers (Coppus)	6	1500 SCFM/ea.	HIT-3050-18

- ✓ 5.8 Valve line-up, as delineated in Appendix A, shall be completed.
- ✓ 5.9 Steam generators are closed to the containment atmosphere; i.e., manways installed, vents and drains closed, level and flow instruments installed and/or root valves closed. Install Pressure gauge on steam side of each steam generator outside of containment.

✓ 6.0 References:

The principal guides for the preparation of this test procedure were the 10 CFR part 50 and the American National Standard document outlining the methods for leak-rate testing. Others were consulted, in addition:

- 6.1 Leakage Rate Testing of Containment Structures for Nuclear Reactors, American National Standard ANSI N45.4 - 1972.
- 6.2 Primary Reactor Containment Leakage Testing for Water-Cooled Power Reactors, Appendix J. Title 10, CFR Part 50.
- 6.3 Testing Containment Systems used with Light-Water-Cooled Power Reactors, Frank Zapp, et al, ORNL - NSIC - 26 UC - 80 Reactor Technology.
- 6.4 Turkey Point Plant Technical Specifications.
- 6.5 Bechtel Corporation preoperational test procedure and final report for Initial Integrated Leak Rate Test of the Reactor Containment Building.
- 6.6 Bechtel Corporation Testing Criteria BN-TOP-1, Revision 1, 11/1/72

7.0 Records Required:

- ✓ 7.1 Current I & C calibration sheets for all instrumentation listed in Section 5.1.
- ✓ 7.2 A dated log of events and pertinent observations shall be maintained during the test.
- ✓ 7.3 Completed ILRT procedure, test log and data sheets constitute quality assurance records and, therefore, shall be routed to the Technical Supervisor for review and routing to the Quality Control Surveillance Technician in accordance with Administrative Procedure 0190.16, Scheduling and Surveillance of Periodic Tests and Checks Required by Technical Specifications, and shall be retained in accordance with Administrative Procedure 0190.14, Document Control and Quality Assurance Records.



OPERATING PROCEDURE 13100.1, PAGE 9  
INTEGRATED LEAK RATE TEST

0 Instructions:

8.1 Precautions and Limits and Related System Status (sections 4.0 and 5.0, respectively) have been satisfactorily completed.

Verified by H. Sinnaman Date 3/16/79

Q. C. Accepted by R. W. H. Bennett Date 3/16/79

8.2 Start pressurization and continue to pressurize until containment air pressure reaches 25.0 psig + 3 psig, -0 psig (alternately the test may be conducted at peak test pressure (Pp) of 50 psig + 5 psig, -0 psig). Monitor every half hour physical parameters as outlined in "ILRT Data Sheet". Maximum pressurization rate should be 4 to 6 psi/hr. During pressurization:

8.2.1 Maintain moisture and oil content as low as possible.

8.2.2 Maintain containment temperature above 60° F and below 120° F.

8.2.3 Check for leaks.

NOTE: In any case, the pressure should not fall below 25.0 psig (50 psig for the alternate test) for the duration of this test.

Verified by \_\_\_\_\_ Date \_\_\_\_\_

8.3 The following shall be monitored during the pressurization phase of the test.

8.3.1 Containment inlet air temperature

Verified by \_\_\_\_\_ Date \_\_\_\_\_

8.4 When desired pressure is achieved, isolate containment pressurizing system and leak check the pressurizing system valves.

Verified by \_\_\_\_\_ Date \_\_\_\_\_

8.5 Using ultrasonic leak detectors and/or soap solution, check the condition of each suspect local exterior leak area. Perform local leak test measurement for suspect leaks if required and record.

Verified by \_\_\_\_\_ Date \_\_\_\_\_

Q. C. Accepted by \_\_\_\_\_ Date \_\_\_\_\_

8.6 Record data as outlined below in Appendix D a minimum of once every one (1) hour. No repairs are allowed once the ILRT commences without returning to this point.

8.6.1 Sample number

8.6.2 Date and time

8.6.3 Data Logger's name

ILRT TEST REPORT  
13100.1-13100.13  
H. Sinnaman  
3/16/79

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- 8.6.4 Containment temperature - 22
- 8.6.5 Containment dewpoint temperature - 4.
- 8.6.6 Containment pressure - 1
- 8.6.7 Outside atmospheric temperature - 1
- 8.6.8 Outside atmospheric pressure - 1

8.7 From the data gathered on at least an hourly basis, determine that:

8.7.1 The containment conditions are stabilized and trends are predictable. Stabilization should take approximately four hours.

Verified by \_\_\_\_\_ Date \_\_\_\_\_ Time \_\_\_\_\_

8.7.2 Forecasted leak rate is significantly better than allowable limits. Perform local leak survey.

Verified by \_\_\_\_\_ Date \_\_\_\_\_ Time \_\_\_\_\_

8.8 Continue ILRT measurements until interpreted data indicates that the ILRT criterion is met for a minimum period of eight (8) hours in accordance with Appendix C.

Verified by \_\_\_\_\_ Date \_\_\_\_\_ Time \_\_\_\_\_

Q. C. Accepted by \_\_\_\_\_ Date \_\_\_\_\_ Time \_\_\_\_\_

8.9 Once predictable and allowable trends have been established, verify the test results by superimposing a leakage approximately equivalent to  $L_t$  ( $L_a$  for the alternate test). Test duration shall be approximately four (4) hours in length to verify the ability to measure the leak.

Verified by \_\_\_\_\_ Date \_\_\_\_\_ Time \_\_\_\_\_

The following additional data shall be recorded during this phase of the test.

8.9.1 Containment air flow (rotameter), SCFM.

8.10 Compare the ILRT leak rate and verification leak rates. If the comparison above indicated that the ILRT leak rate is not substantiated by the verification test (difference within  $0.25 L_t$ , alternately  $0.25 L_a$ ), continue the ILRT leak rate and recheck. At the end of the extended test period, repeat the verification test, if required.

Verified by \_\_\_\_\_ Date \_\_\_\_\_ Time \_\_\_\_\_

Q. C. Accepted by \_\_\_\_\_ Date \_\_\_\_\_ Time \_\_\_\_\_

2340 061

OPERATING PROCEDURE 13-100.1, PAGE 11  
INTEGRATED LEAK RATE TEST

- 8.11 Sample containment atmosphere prior to blowdown. Upon permission from Lead Test Engineer, open blowdown valve and release air from containment utilizing a maximum depressurization rate of approximately 4 to 6 psi/hr.

Verified by H. S. Sumanan Date 3/20/79 Time 1840

- 8.12 When atmospheric pressure is achieved, containment atmosphere shall be sampled followed by containment entry and inspection.

Verified by Q. A. Haase Date 3-21-79 Time 1015

Q. C. Accepted by P. W. Keycock Date 3-21-79 Time 1:15 AM

- 8.13 Inform Nuclear Plant Supervisor that ILRT is complete and affected systems and equipment are turned-over to Operations Department.

Verified by Q. A. Haase Date 3-21-79 Time 1015

- 8.14 Procedure completed by Q. A. Haase Date 3-21-79

- 8.15 Procedure reviewed by  
Technical Department Supv. M. Haase Date 4-4-79

2340 002

OPERATING PROCEDURE 13100.1, PAGE 9  
INTEGRATED LEAK RATE TEST

.0 Instructions:

8.1 Precautions and Limits and Related System Status (sections 4.0 and 5.0, respectively) have been satisfactorily completed.

Verified by H. Sinnaman Date 3/18/79

Q. C. Accepted by P. W. Hancock Date 3-18-79

8.2 Start pressurization and continue to pressurize until containment air pressure reaches 25.0 psig + 3 psig, -0 psig (alternately the test may be conducted at peak test pressure (Pp) of 50 psig + 5 psig, -0 psig). Monitor every half hour physical parameters as outlined in "ILRT Data Sheet". Maximum pressurization rate should be 4 to 6 psi/hr. During pressurization:

8.2.1 Maintain moisture and oil content as low as possible.

8.2.2 Maintain containment temperature above 60° F and below 120° F.

8.2.3 Check for leaks.

NOTE: In any case, the pressure should not fall below 25.0 psig (50 psig for the alternate test) for the duration of this test.

Verified by A. E. Lee Date 3-19-79

8.3 The following shall be monitored during the pressurization phase of the test.

8.3.1 Containment inlet air temperature.

Verified by A. E. Lee Date 3-19-79

8.4 When desired pressure is achieved, isolate containment pressurizing system and leak check the pressurizing system valves.

Verified by A. E. Lee Date 3-19-79

8.5 Using ultrasonic leak detectors and/or soap solution, check the condition of each suspect local exterior leak area. Perform local leak test measurement for suspect leaks if required and record.

Verified by A. E. Lee Date 3-19-79

Q. C. Accepted by D. G. R. H. H. Date 3-19-79

8.6 Record data as outlined below in Appendix D a minimum of once every one (1) hour. No repairs are allowed once the ILRT commences without returning to this point.

8.6.1 Sample number

8.6.2 Date and time

8.6.3 Data Logger's name

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OPERATING PROCEDURE 13100.1, PAGE 10  
INTEGRATED LEAK RATE TEST

- 8.6.4 Containment temperature - 22  
 8.6.5 Containment dewpoint temperature - 4.  
 8.6.6 Containment pressure - 1  
 8.6.7 Outside atmospheric temperature - 1  
 8.6.8 Outside atmospheric pressure - 1

8.7 From the data gathered on at least an hourly basis, determine that:

8.7.1 The containment conditions are stabilized and trends are predictable. Stabilization should take approximately four hours.

Verified by H. Sinnaman Date 3-9-79 Time 1000

8.7.2 Forecasted leak rate is significantly better than allowable limits. Perform local leak survey.

Verified by H. Sinnaman Date 3-9-79 Time 2200

8.8 Continue ILRT measurements until interpreted data indicates that the ILRT criterion is met for a minimum period of eight (8) hours in accordance with Appendix C.

Verified by H. Sinnaman Date 3/20/79 Time 10:55

Q. C. Accepted by Plotkyock Date 3-20-79 Time 11:02

8.9 Once predictable and allowable trends have been established, verify the test results by superimposing a leakage approximately equivalent to  $L_t$  ( $L_a$  for the alternate test). Test duration shall be approximately four (4) hours in length to verify the ability to measure the leak.

Verified by H. Sinnaman Date 3/20/79 Time 11:00

The following additional data shall be recorded during this phase of the test.

8.9.1 Containment air flow (rotameter), SCFM.

8.10 Compare the ILRT leak rate and verification leak rates. If the comparison above indicated that the ILRT leak rate is not substantiated by the verification test (difference within  $0.25 L_t$ , alternately  $0.25 L_a$ ), continue the ILRT leak rate and recheck. At the end of the extended test period, repeat the verification test, if required.

Verified by H. Sinnaman Date 3/20/79 Time 18:35

Q. C. Accepted by Paul H. Bennett Date 3/20/79 Time 18:35

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OPERATING PROCEDURE 13100.1, PAGE 11  
INTEGRATED LEAK RATE TEST

- 8.11 Sample containment atmosphere prior to blowdown. Upon permission from Lead Test Engineer, open blowdown valve and release air from containment utilizing a maximum depressurization rate of approximately 4 to 6 psi/hr.

Verified by H. S. [Signature] Date 2/20/79 Time 1840

- 8.12 When atmospheric pressure is achieved, containment atmosphere shall be sampled followed by containment entry and inspection.

Verified by [Signature] Date 3-21-79 Time 1015

Q. C. Accepted by [Signature] Date 3-21-79 Time 10:15 AM

- 8.13 Inform Nuclear Plant Supervisor that ILRT is complete and affected systems and equipment are turned-over to Operations Department.

Verified by [Signature] Date 3-21-79 Time 1015

- 8.14 Procedure completed by [Signature] Date 3-21-79

- 8.15 Procedure reviewed by  
Technical Department Supv. \_\_\_\_\_ Date \_\_\_\_\_

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2/15/79

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APPENDIX A

VALVE LINE-UP

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INTEGRATED LEAK RATE TEST

INTEGRATED LEAK RATE TEST

APPENDIX A

PEN. #	FUNCTION	VALVE NO.	POSITION	REMARKS	VERIFIED BY/DATE
1	OTSC 467 To RHR  OTSC 467	VENT 741E MOV-750 MOV-751 <del>750A</del> <del>750B</del> TC100	CLOSED NA NA <del>Closed</del> <del>Closed</del> CLOSED	System in service during ILRT	PHB 3-15-79  JAL 3-15-79
2	OTSC 467 From RHR	741D MOV-744A MOV-744B FCV-605 HVC-758 734 734A	CLOSED NA NA NA NA Closed Closed	System in service during ILRT	PHB 3-15-79  FWH 3-15-79 FWH 3-15-79
3	CCW to RCP's	716E MOV-716A MOV-716B 716D 718A 718B 718C	Closed Closed Closed Closed Closed Closed Closed	Not to be vented and/or drained	PHB 3-15-79 PHB 3-15-79 PHB 3-15-79 JAL 3-15-79 JAL 3-15-79 JAL 3-15-79 JAL 3-15-79
4	CCW from RCP's	MOV-730 730A 730B 727A 727B 727C	Closed Closed Closed Closed Closed Closed	Not to be vented and/or drained	PHB 3-15-79 JAL 3-15-79 PHB 3-15-79 JAL 3-15-79 JAL 3-15-79 JAL 3-15-79
5	PRT to Ga	517H CV-516 552 517B TC-2 TC-80 SV-4600M 5-79	OPEN Closed Open Open Closed Open Closed CLOSED	OTSC 463 7471     OTSC 467	PHB 3-15-79 PHB 3-15-79 PHB 3-15-79 JAL 3-15-79 JAL 3-15-79 PHB 3-15-79 PHB 3-15-79 PHB 3-15-79

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INTEGRATED LEAK RATE TEST

APPENDIX A

PEN. #	FUNCTION	VALVE NO.	POSITION	REMARKS	VERIFIED BY/DATE
6	N <sub>2</sub> to PRT  OTSC 466 PRT	550 518 TC-3 TC-81 511	Closed NA Open <del>Open</del> Open	Check Valve  VALVE 550	PHB 3-15-79 <del>OTSC 466</del> <del>PHB 3-15-79</del> <del>PHB 3-15-79</del> PHB 3-15-79
7	PW to Standpipes	CV-519A CV-519B CV-522A CV-552B CV-552C 10-532 10-531 10-543 10-563	Closed Closed Closed Closed Closed Closed Open Closed Closed		PHB 3-15-79 PHB 3-15-79 PHB 3-15-79 PHB 3-15-79 PHB 3-15-79 PHB 3-15-79 PHB 3-15-79 PHB 3-15-79 PHB 3-15-79 KPA 3-16-79
8	Prz. Stm. Sample	CV-951 CV-956A 989A New TC 991 TC-5 New Iso.Vlv.	Closed Closed Closed Open Closed C n Closed		PHB 3-15-79 PHB 3-15-79 PHB 3-16-79 PHB 3-15-79 PHB 3-15-79 PHB 3-15-79 PHB 3-15-79
9	Prz. Liquid Sample	CV-953 CV-956B 989B New TC 992 TC-6 New Iso.Vlv.	Closed Closed Closed Open Closed Open Closed		PHB 3-15-79 PHB 3-15-79 PHB 3-16-79 PHB 3-15-79 PHB 3-15-79 PHB 3-15-79 PHB 3-15-79
10	RCDT & PRT Vent; N <sub>2</sub> to RCDT  OTSC 470 PHB 3-15-79	4608 CV-4658A CV-4658B 4666A TC-8 4653 4656 TC-87 4657 544	Closed <del>Open</del> CLOSED Closed Closed Closed Open Open <del>Closed</del> NONE Bonnet Removed 3-15-79	PHB 3-15-79 PHB 3-15-79 PHB 3-15-79 PHB 3-15-79 PHB 3-15-79 PHB 3-15-79 PHB 3-15-79 PHB 3-15-79 PHB 3-15-79	







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INTEGRATED LEAK RATE TEST

INTEGRATED LEAK RATE TEST

APPENDIX A

PEN. #	FUNCTION	VALVE NO.	POSITION	REMARKS	VERIFIED BY/DATE
16	PACVS	HV-3-1 HV-3-2 HV-3-8 HV-1 HV-2 HV-7 HV-9	Closed Closed Closed Closed Open Open Open		PHB 3-15-79 PHB 3-15-79 PHB 3-15-79 WHZ 3-16-79 WHZ 3-16-79 WHZ 3-16-79
17	SIS Test Line	850A 850B 850C 850D 850E 850F 837 895U 895K 895P 849A 895V 940M 942E 942F	Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Open Closed Open		GTZ 3-16-79 GTZ 3-15-79 GTZ 3-16-79 GTZ 3-16-79 CAD 3-15-79 CAD 3-15-79 WHZ 3-16-79 WHZ 3-16-79 WHZ 3-16-79 CAD 3-15-79 WHZ 3-16-79 CAD 3-15-79 WHZ 3-16-79 WHZ 3-16-79
18	SIS	MOV-866A MOV-866B MOV-869 942G 883R	Closed Closed Closed Closed Closed	Not to be vented and/or drained	GTZ 3-16-79 GTZ 3-16-79 PHB 3-15-79 PHB 3-15-79 CAD 3-15-79
19A	Cont't. Spray A	890A MOV-880A 942W 896C 883M 883K 844A 891A 940U	NA Closed Closed Closed Closed Closed Closed Open Open	Check Valve	CAD 3-11-79 KDA 3-16-79 KDA 3-16-79 KDA 3-16-79 KDA 3-16-79 KDA 3-16-79 KDA 3-16-79 KDA 3-16-79

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INTEGRATED LEAK RATE TEST

INTEGRATED LEAK RATE TEST

APPENDIX A

PEN. #	FUNCTION	VALVE NO.	POSITION	REMARKS	VERIFIED BY/DATE
19B	Cont't. Spray B	890B MOV-880B 942V 896D 883N 883L 844B 891B 940T	NA Closed Closed Closed Closed Closed Closed Open Open	Check Valve	<i>JRD</i> 3-16-79 <i>WHA</i> 3-16-79 <i>WHA</i> 3-16-79 <i>WHA</i> 3-16-79 <i>WHA</i> 3-16-79 <i>WHA</i> 3-16-79 <i>WHA</i> 3-16-79 <i>WHA</i> 3-16-79
20	A&B Hot Leg Sample	CV-955A CV-955B CV-956C 989C New TC A New TC B 993 20 New Iso Vlv A New Iso Vlv B	Closed Closed Closed Closed Open Open Closed Open Closed Closed		<i>JRD</i> 3-15-79 <i>JRD</i> 3-15-79 <i>JRD</i> 3-15-79 <i>JRD</i> 3-15-79 <i>JRD</i> 3-15-79 <i>JRD</i> 3-15-79 <i>JRD</i> 3-15-79 <i>JRD</i> 3-15-79 <i>JRD</i> 3-15-79 <i>JRD</i> 3-15-79
21	CCW to Coolers	MOV-1417 10-871	Closed Closed	Not to be vented and/ or drained	<i>JRD</i> 3-16-79 <i>JRD</i> 3-15-79
22	CCW from Coolers	MOV-1418 10-872	Closed Closed	Not to be vented and/ or drained	<i>PHB</i> 3-15-79 <i>PHB</i> 3-15-79
23	Cont't Sump	4671 CV-2821 CV-2822 TC-22 TC-102 4693A 4693B	Closed Closed Closed Closed Open Open Open		<i>WHA</i> 3-16-79 <i>WHA</i> 3-15-79 <i>WHA</i> 3-15-79 <i>WHA</i> 3-15-79 <i>WHA</i> 3-15-79 <i>WHA</i> 3-15-79 <i>WHA</i> 3-15-79

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INTEGRATED LEAK RATE TEST

INTEGRATED LEAK RATE TEST

APPENDIX A

PEN. #	FUNCTION	VALVE NO.	POSITION	REMARKS	VERIFIED BY/DATE
24A	Seal Water to RCP-A	297A 298G 298A 285D 285A	Closed Closed NA Open Open	Check Valve	PHB 3-15-79 JAD 3-15-79 JAD 3-15-79 PHB 3-15-79
24B	Seal Water to RCP-B	297B 298H 298B 285E 285B	Closed Closed NA Open Open	Check Valve	PHB 3-15-79 JAD 3-15-79 JAD 3-15-79 PHB 3-15-79
24C	Seal Water to RCP-C	297C <del>298I</del> 298J 298C 285F 285C	Closed Closed NA Open Open	Check Valve	PHB 3-15-79 JAD 3-15-79 JAD 3-15-79 PHB 3-15-79
25	RCP S.W. Return	318 380 CV-307 HCV-137 304B 304F 304K 306A 306B CV-389 MOV-381 384A 384B 306C	Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Normal Closed Closed Open Open		WPH 3-15-79 WPH 3-15-79 JAD 3-15-79 JAD 3-15-79 JAD 3-15-79 JAD 3-15-79 JAD 3-15-79 JAD 3-15-79 JAD 3-15-79 JAD 3-15-79 JAD 3-15-79 PHB 3-15-79 PHB 3-15-79 JAD 3-15-79
29	Inst. Air Supply	336 CV-2803 TC-58 TC-59 TC-107 337A	CLOSED NA Closed Open Closed Open Closed	Check Valve See Note on App. B, Page 36	JAD 3-16-79 JAD 3-16-79 JAD 3-16-79 JAD 3-16-79

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INTEGRATED LEAK RATE TEST

INTEGRATED LEAK RATE TEST

APPENDIX A

PEN. #	FUNCTION	VALVE NO.	POSITION	REMARKS	VERIFIED BY/DATE
31	RCDT to GA	CV-4659A CV-4659B 4654 4667A 4667B SV-4600E 4655A 4655B	Open Closed Open Closed Open Closed Open Open		DAB 3-15-79 PHB 3-15-79 DAD 3-15-79 PHB 3-15-79 KDA 3-15-79 DAD 3-16-79 DAD 3-15-79 STZ 3-16-79
32	Cont't. Air Sample Return	TC-30 11-003 11-002 TC-31 SV-2912 TC-109 SV-3713 VALVE	Open NA Open Closed Closed Open Closed CLOSED	Check Valve      OTSC 467	DAD 3-15-79 DAD 3-16-79 DAD 3-16-79 DAD 3-16-79 DAD 3-16-79 DAD 3-16-79 DAD 3-16-79 DAD 3-16-79
33	Cont't. Air Sample	11-001 SV-2913 SV-2911 TC-32 TC-33 TC-110 SV-3709	Open Closed Closed Closed Closed Open Closed		DAD 3-11-79 DAD 3-16-79 DAD 3-16-79 DAD 3-16-79 DAD 3-16-79 DAD 3-16-79 DAD 3-16-79
34	Service Air	204 205 203 TC-34A TC-34 216 206	Closed NA Closed Closed Open Open CLOSED	Check Valve      OTSC 467	KDA 3-15-79 KDA 3-15-79 DAD 3-15-79 KDA 3-15-79 DAD 3-15-79 DAD 3-15-79
35	Cont't. Purge  OTSC #466 PHB	PV-2601 PV-2600 11-004- <small>VERIFY STATUS OF THIS VALVE AND PV2601 IS CLOSED</small>	Closed Closed Closed		STZ 3-16-79 STZ 3-16-79 DAD 3-15-79
36	Cont't. Purge  OTSC #406	PV-2603 PV-2602 11-005-11-004	Closed Closed Closed		DAD 3-16-79 DAD 3-16-79 DAD 3-16-79

OTSC - 467

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INTEGRATED LEAK RATE TEST

INTEGRATED LEAK RATE TEST

APPENDIX A

PEN. #	FUNCTION	VALVE NO.	POSITION	REMARKS	VERIFIED BY/DATE
42	OTSC #1 N <sub>2</sub> to Accum.  OTSC #2 466 466 466 466	4619L 4618 V 4618 X 847C HCV-936 CV-853A CV-853B CV-853C CV-855 940R <del>4619M</del> 4619M FULL VALVE TO	CLOSED Closed Closed Closed Closed Closed Closed Closed Closed Closed Open Open OPEN	VALVE 4619M AND PC 346	KDA 3-15-79 JOD 3-16-79 JOD 3-16-79 JOD 3-11-79 JOD 3-15-79 JOD 3-15-79 JOD 3-15-79 JOD 3-15-79 JOD 3-15-79 JOD 3-15-79 JOD 3-15-79 JOD 3-15-79 JOD 3-15-79 JOD 3-15-79
43	CCW from RCP Thermal	FCV-626 626A 728A 728B 728C	Closed Closed Closed Closed Closed	Not to be vented and/	JOD 3-15-79 JOD 3-15-79 JOD 3-15-79 JOD 3-15-79 JOD 3-15-79
47	Primary Water to Wash Header	10-006 TC-40 10-567 TC-113	Open Closed NA Open	Check Valve	JOD 3-15-79 KDA 3-15-79 WJH 3-16-79
52	From RCDT Pumps	4669 4671 1101 CV-4668A CV-4668B 4663A 4663B 4668C 4668D	Closed Closed Closed Open Closed Open Open Closed Open		WJH 3-16-79 WJH 3-16-79 WJH 3-16-79 JOD 3-15-79 JOD 3-15-79 JOD 3-15-79 JOD 3-15-79 JOD 3-15-79 JOD 3-15-79
53	PACVS	HV-3-3 HV-3-4 HV-3-7	Closed Closed Closed	Refer to Pen #16	KDA 3-15-79 KDA 3-15-79 KDA 3-15-79





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INTEGRATED LEAK RATE TEST

INTEGRATED LEAK RATE TEST

APPENDIX A

PEN. #	FUNCTION	VALVE NO.	POSITION	REMARKS	VERIFIED BY/DATE
65A	From ILRT Compressor	Valve E TC-55	Closed	As Required	<u>JD 3-16-79</u>
65B	ILRT Press. Sensor Line	<del>ILRT-A</del> Valve F TC-56 FLANGE "H"	<del>Open</del> Open Closed OPEN	In service during ILRT & CLRT	<u>JD 3-16-79</u> <u>JD 3-16-79</u> <u>JD 3-16-79</u>
65C	CLRT Flow Line	<del>ILRT-B</del> TC-57 Valve G FLANGE "B"	<del>Open</del> Closed Open	In service during CLRT	<u>JD 3-16-79</u> <u>JD 3-16-79</u>
63	Instrument Air Bleed	CV-2819 11-006 CV-2826	Closed Closed Closed		<u>GTZ 3-16-79</u> <u>CA 3-15-79</u> <u>SDA 3-15-79</u>
NA	Reactor Vessel Vent	500	Open		<u>H.S. 3-16-79</u> <u>H.S. 3-16-79</u>
NA	Pressurizer Vents	545 546 547	Open Open Open		<u>H.S. 3-16-79</u> <u>H.S. 3-16-79</u> <u>H.S. 3-16-79</u> <u>H.S. 3-16-79</u>
NA	Accumulators Vents	883A 883D 883G	Open Open Open		<u>H.S. 3-16-79</u> <u>H.S. 3-16-79</u> <u>H.S. 3-16-79</u>

2340 076

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INTEGRATED LEAK RATE TEST

APPENDIX B

VALVE DRAWINGS

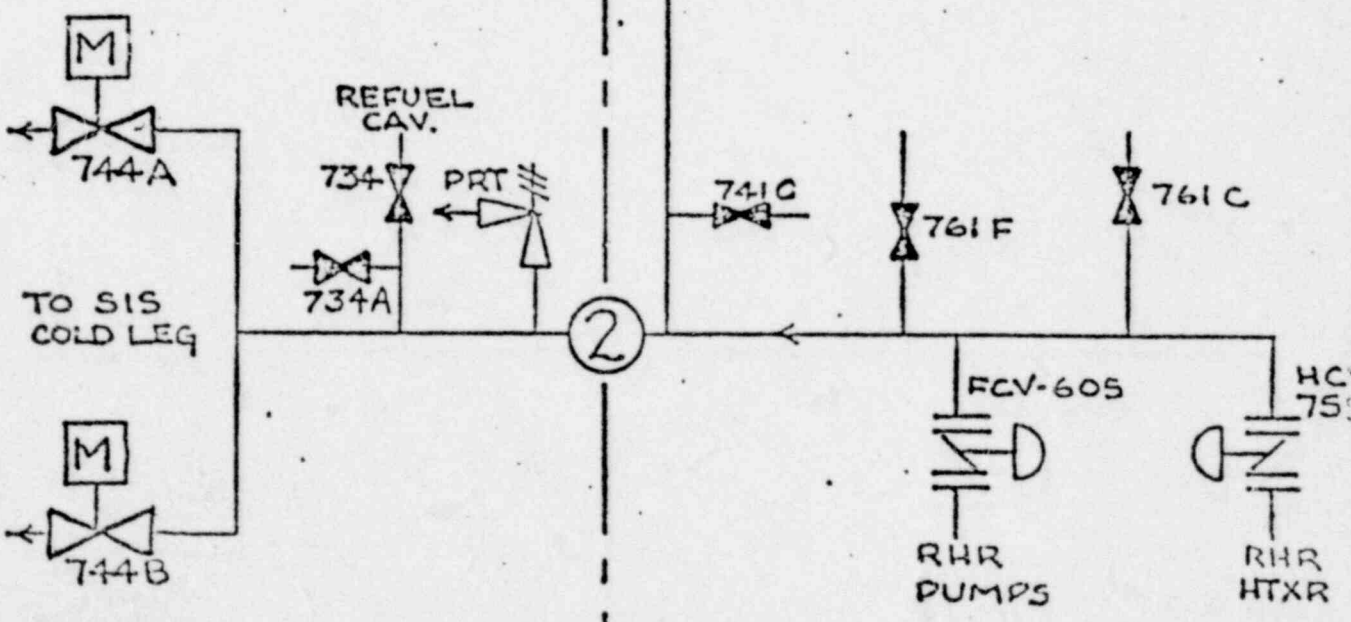
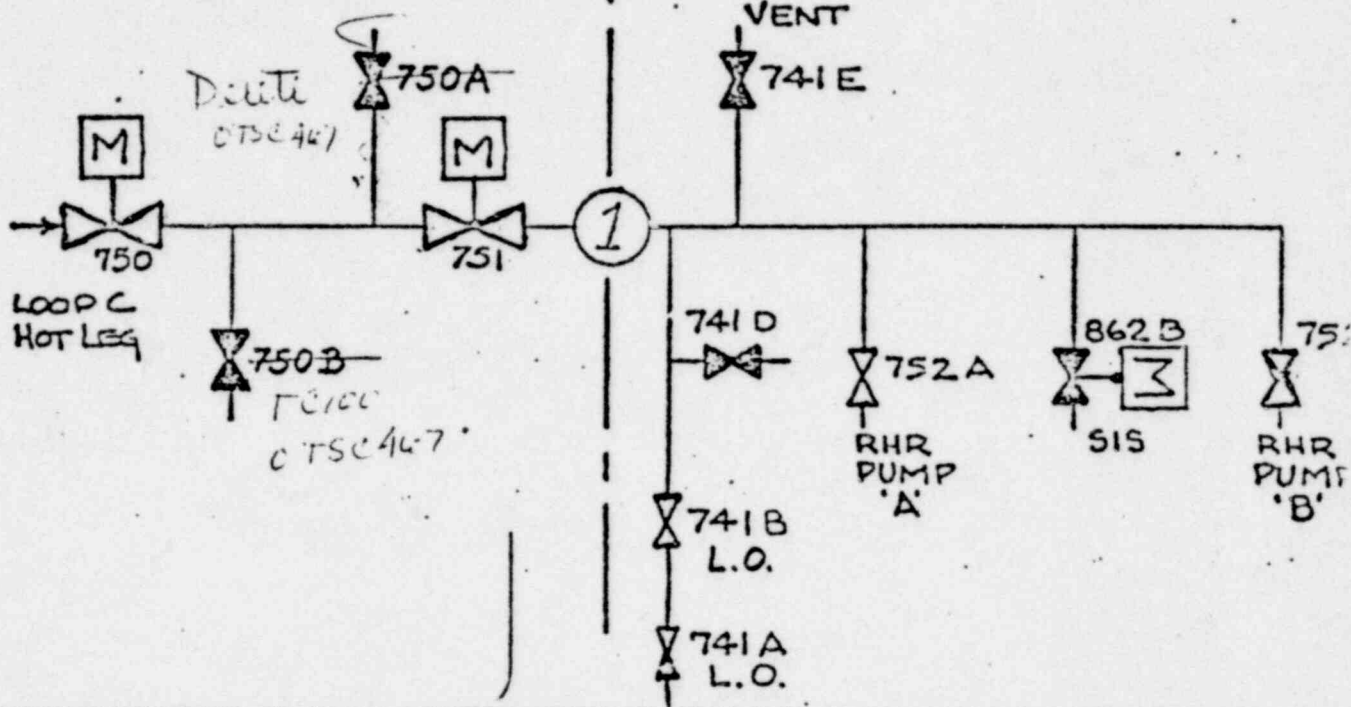
2340 077

OPERATING PROCEDURE 13100.1, PAGE 24  
INTEGRATED LEAK RATE TEST

APPENDIX B

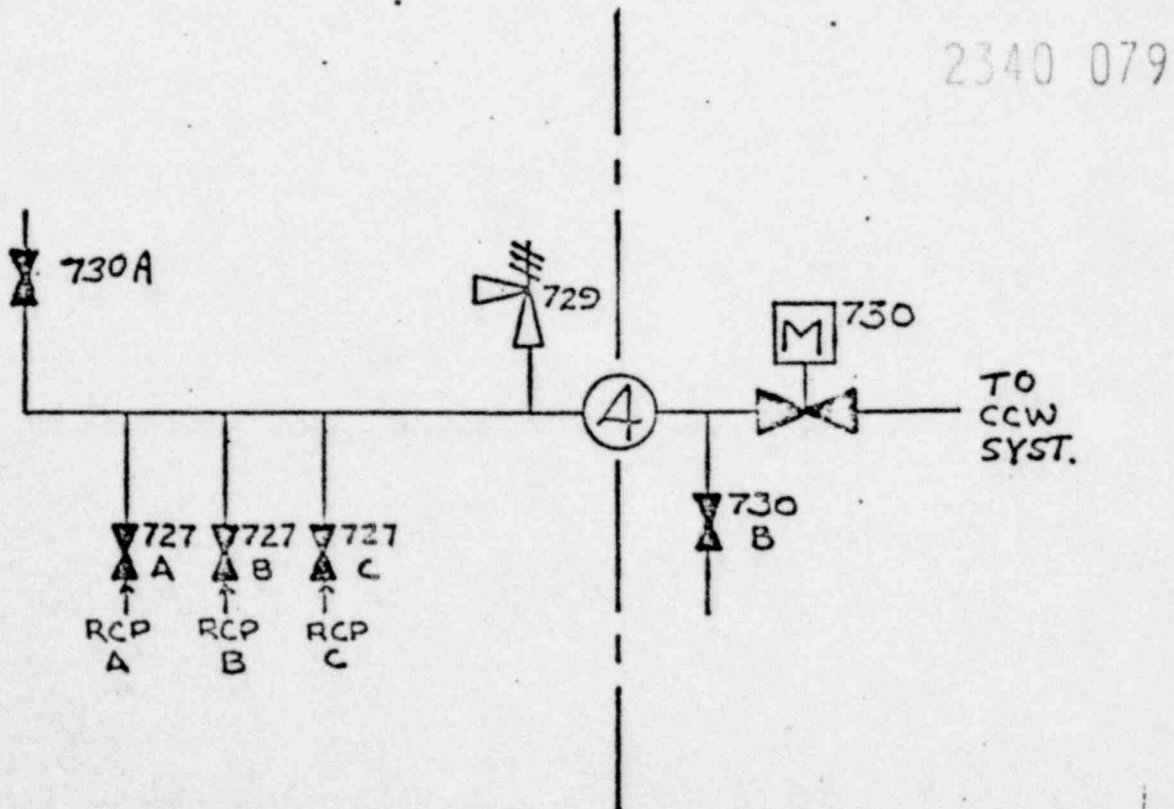
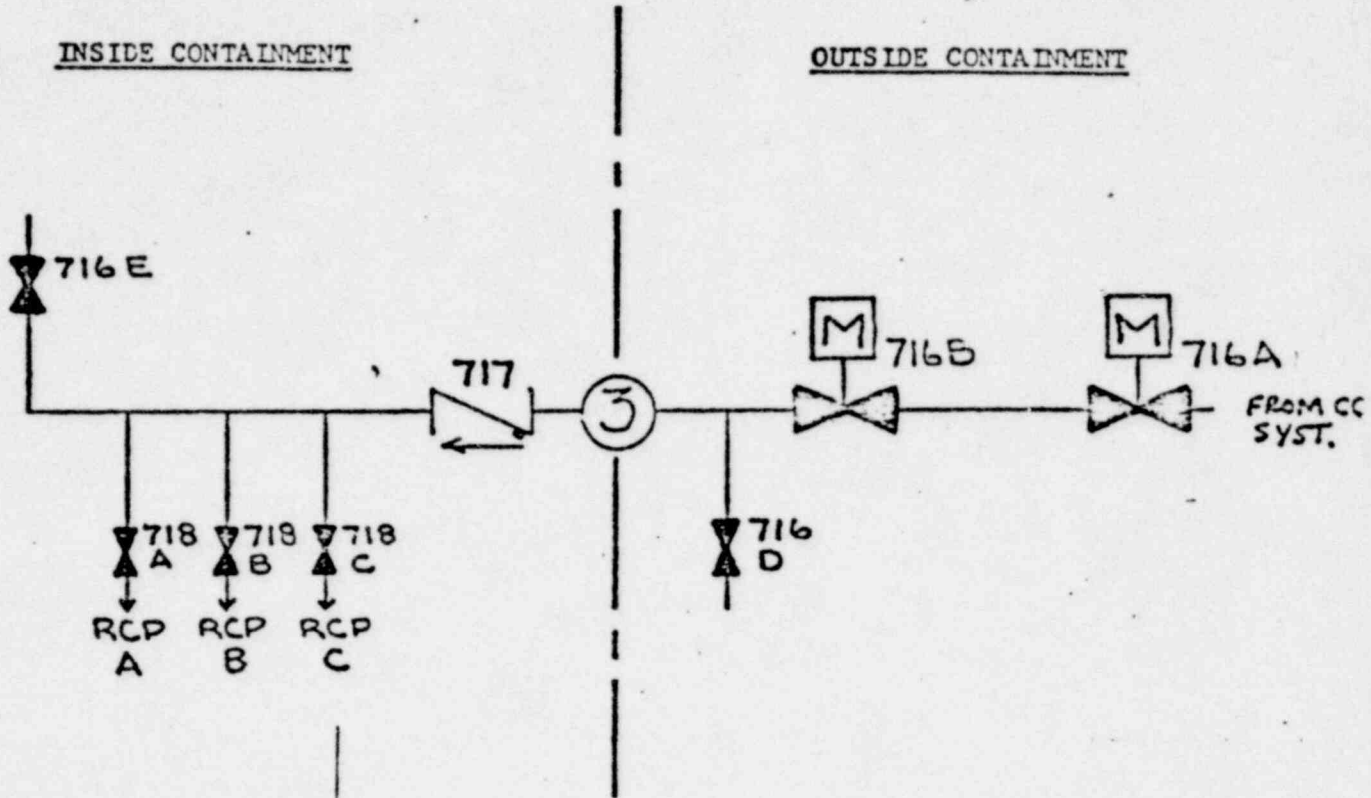
INSIDE CONTAINMENT

OUTSIDE CONTAINMENT



2340 078

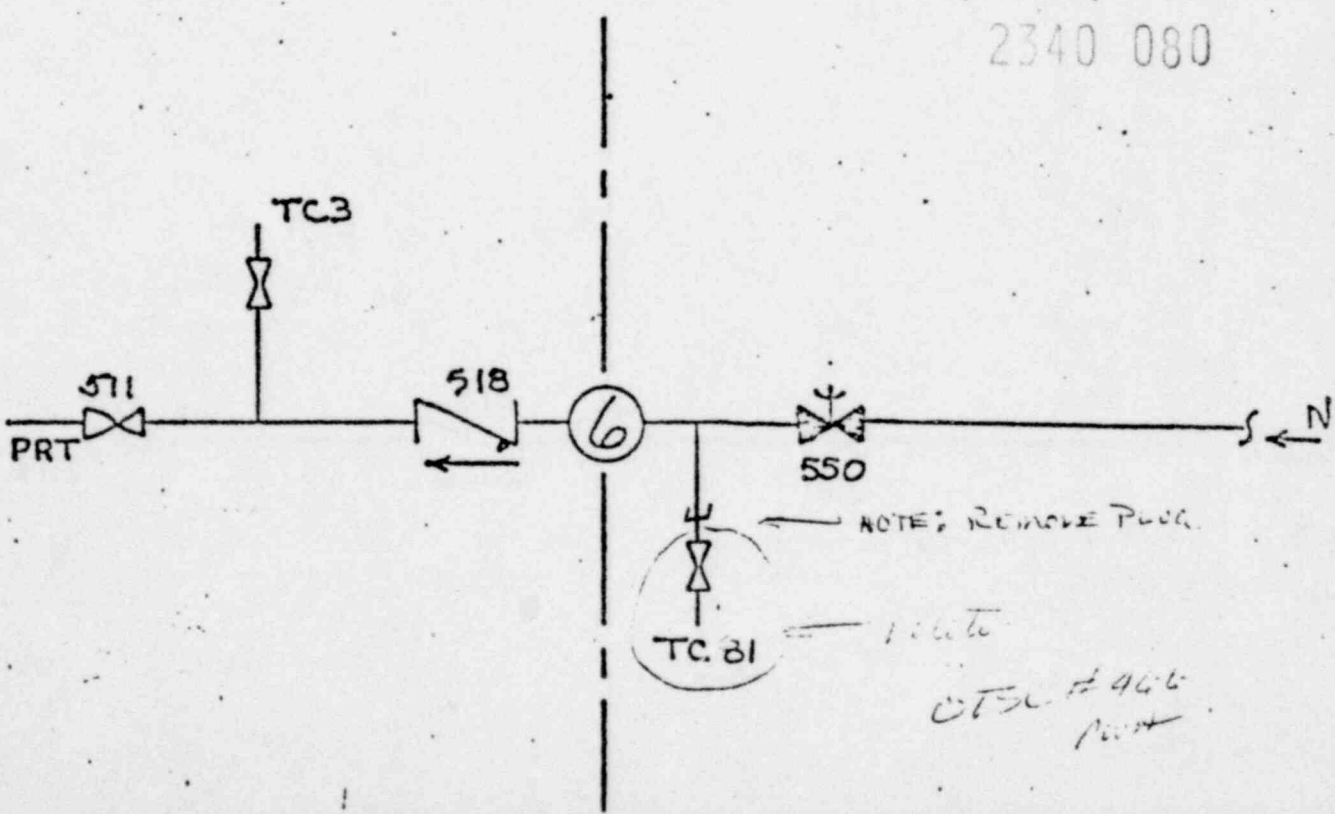
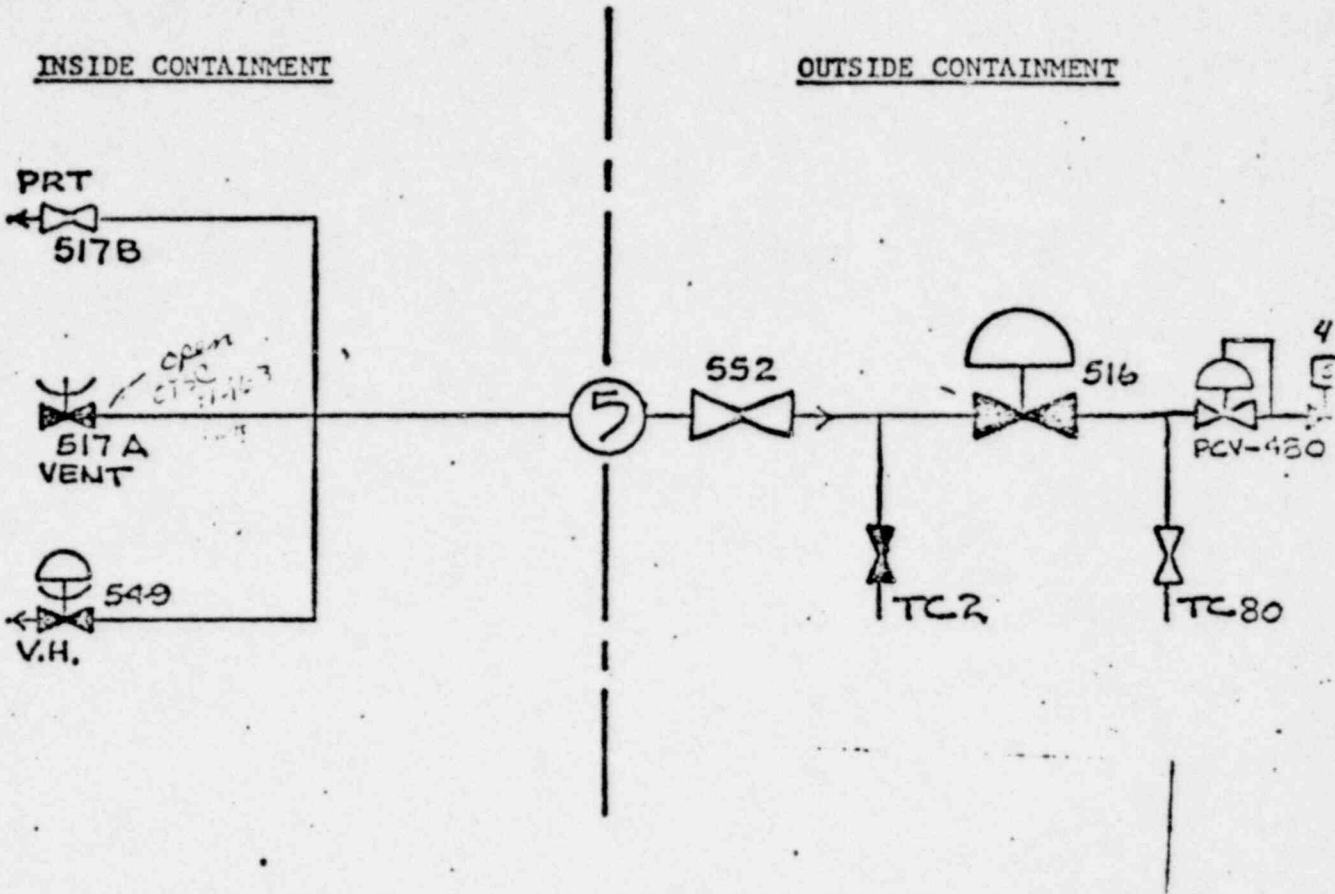
APPENDIX B



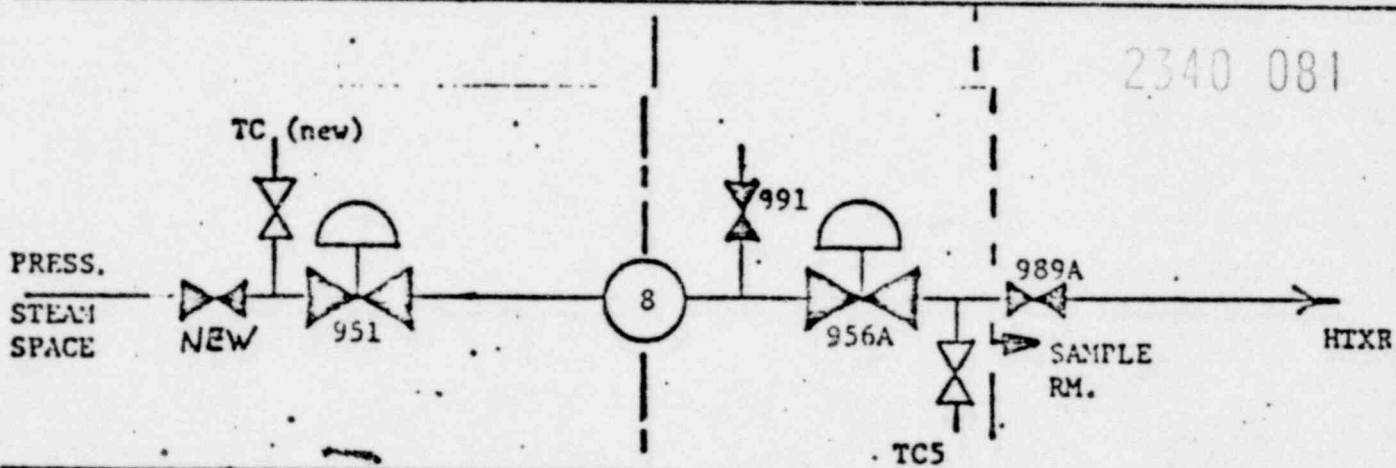
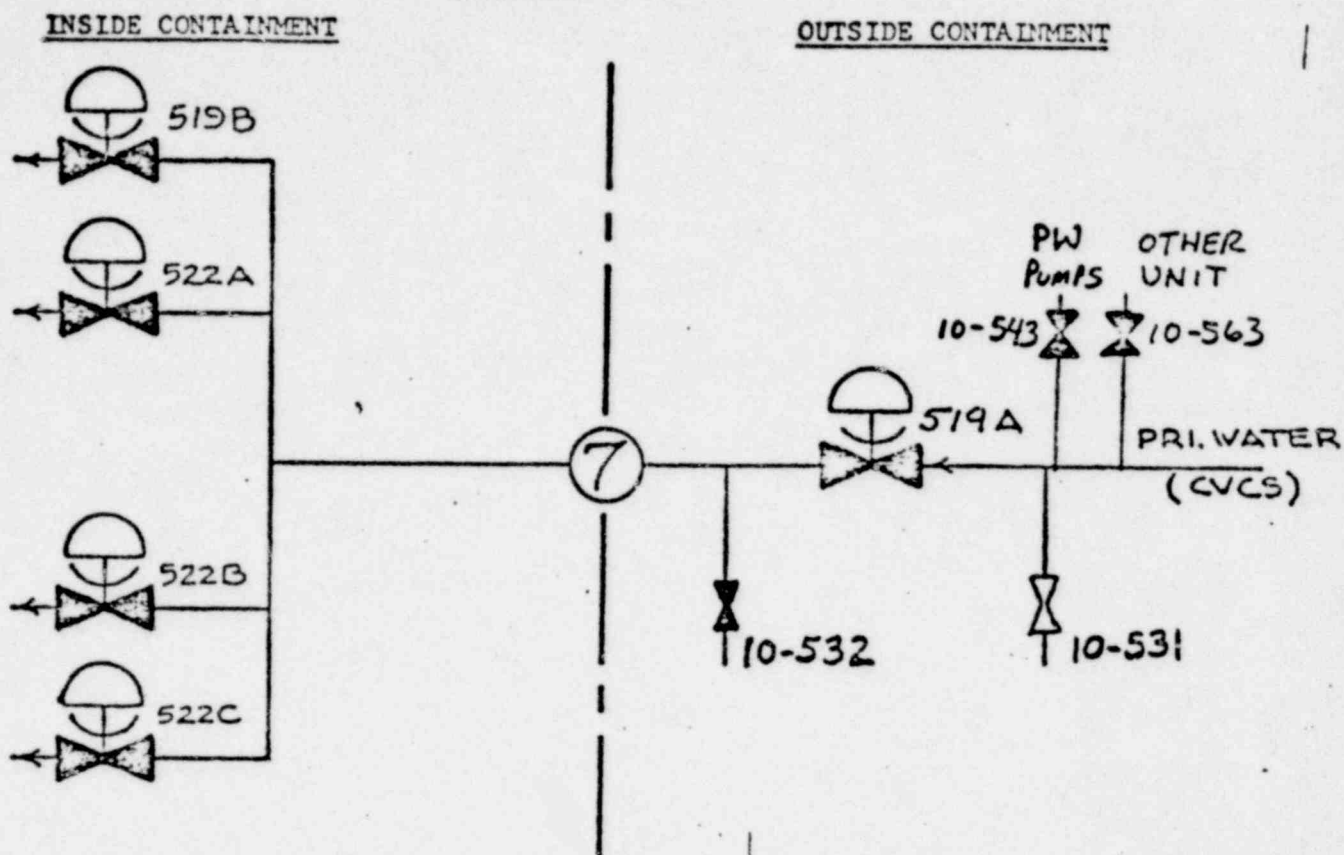
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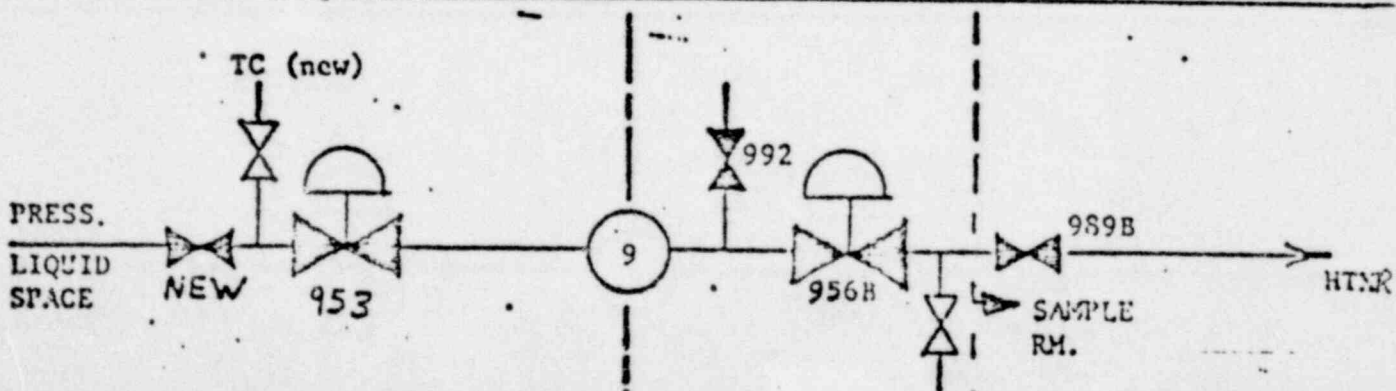
APPENDIX B



APPENDIX B



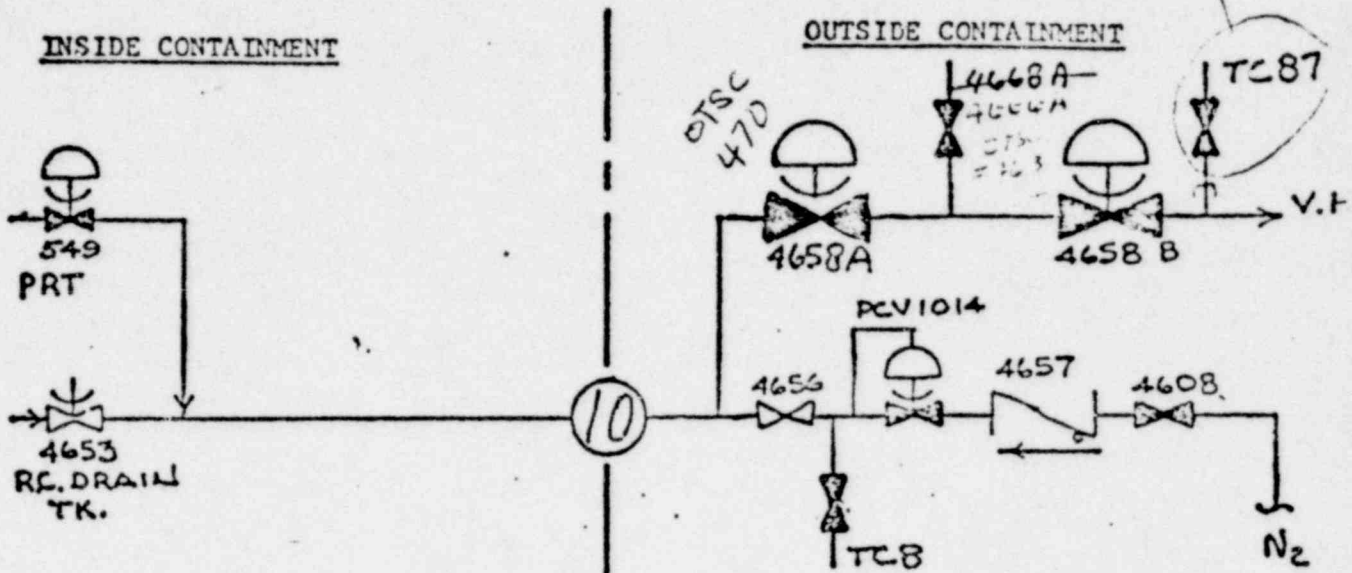
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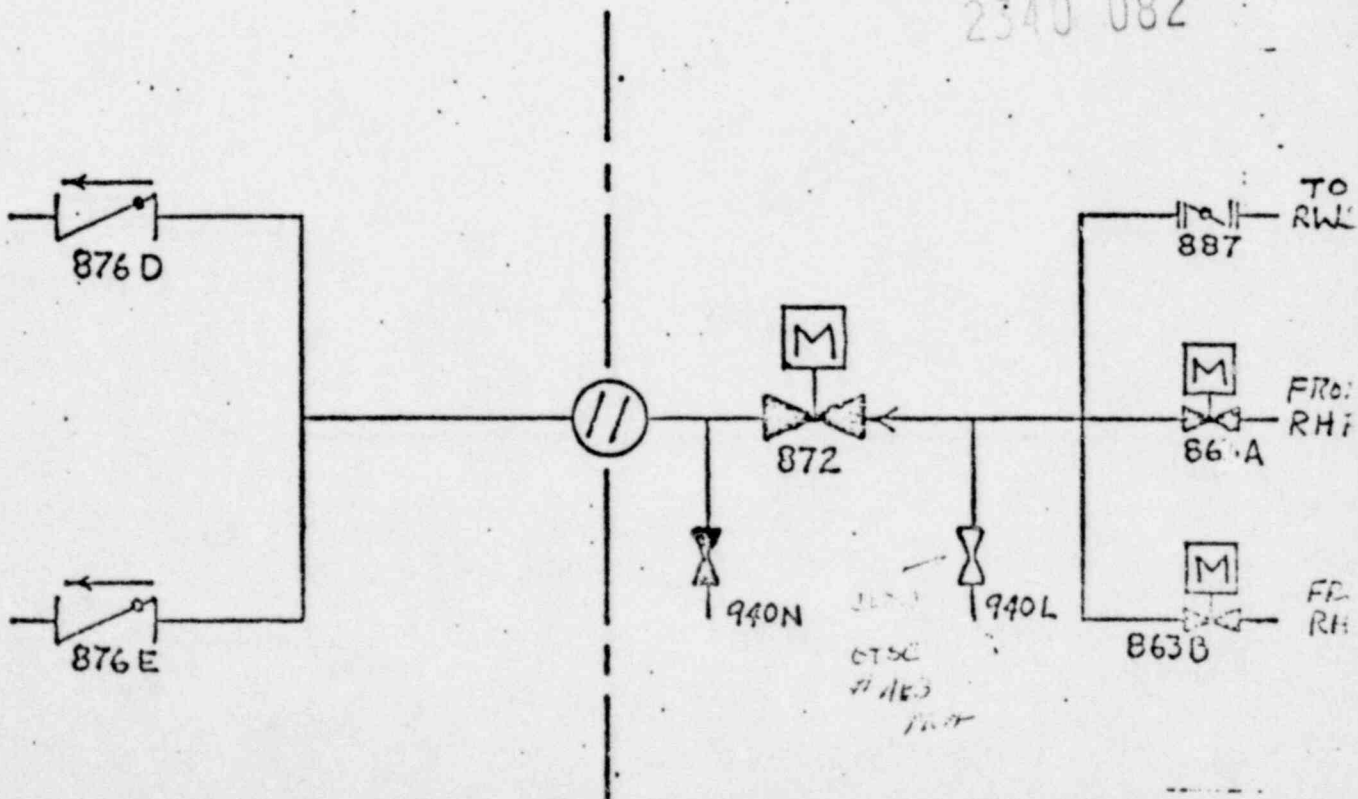
2/15/79

APPENDIX B

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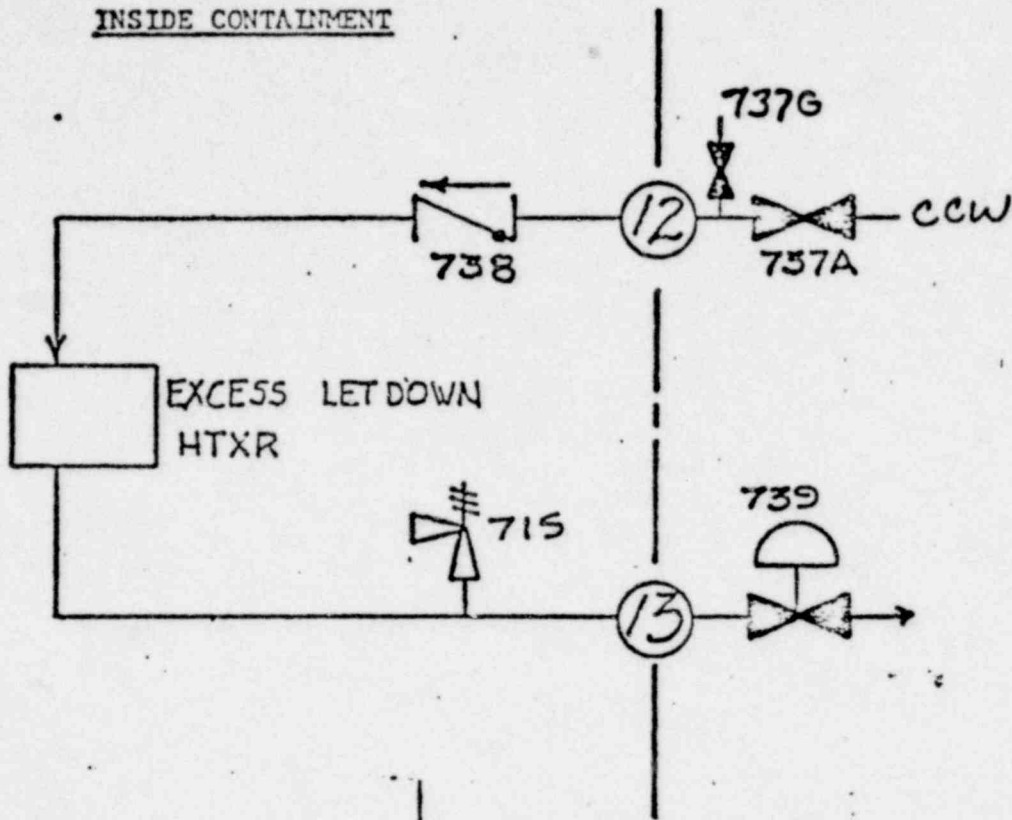


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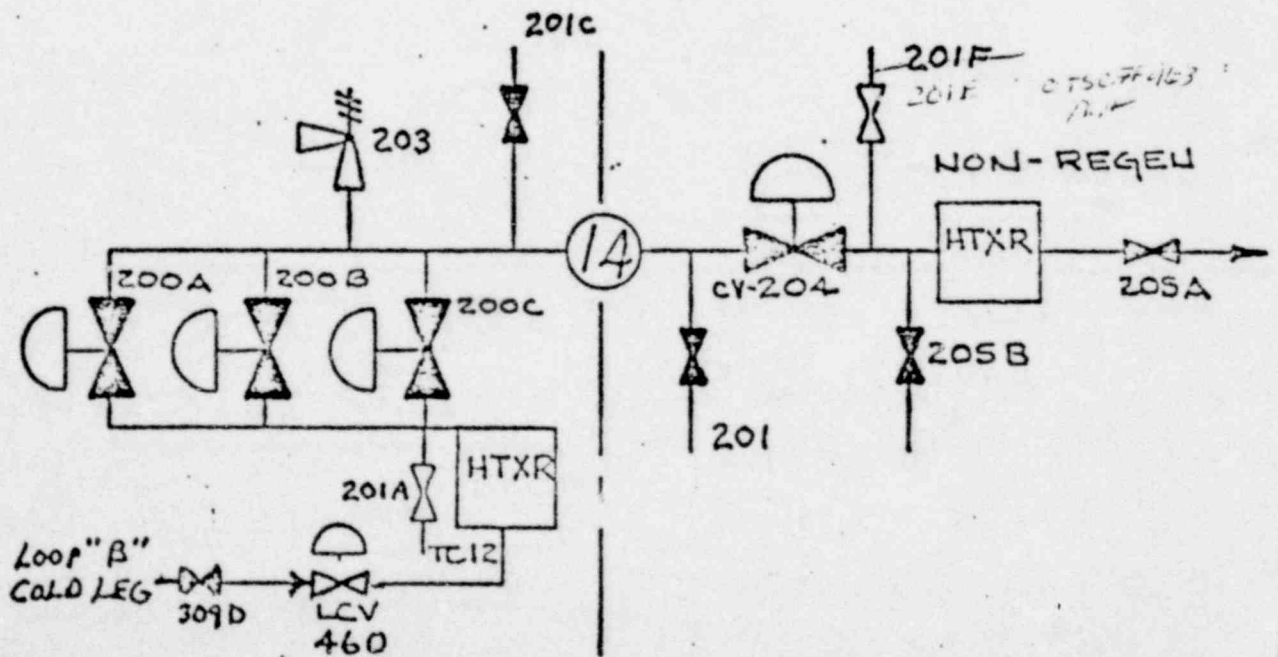


APPENDIX B

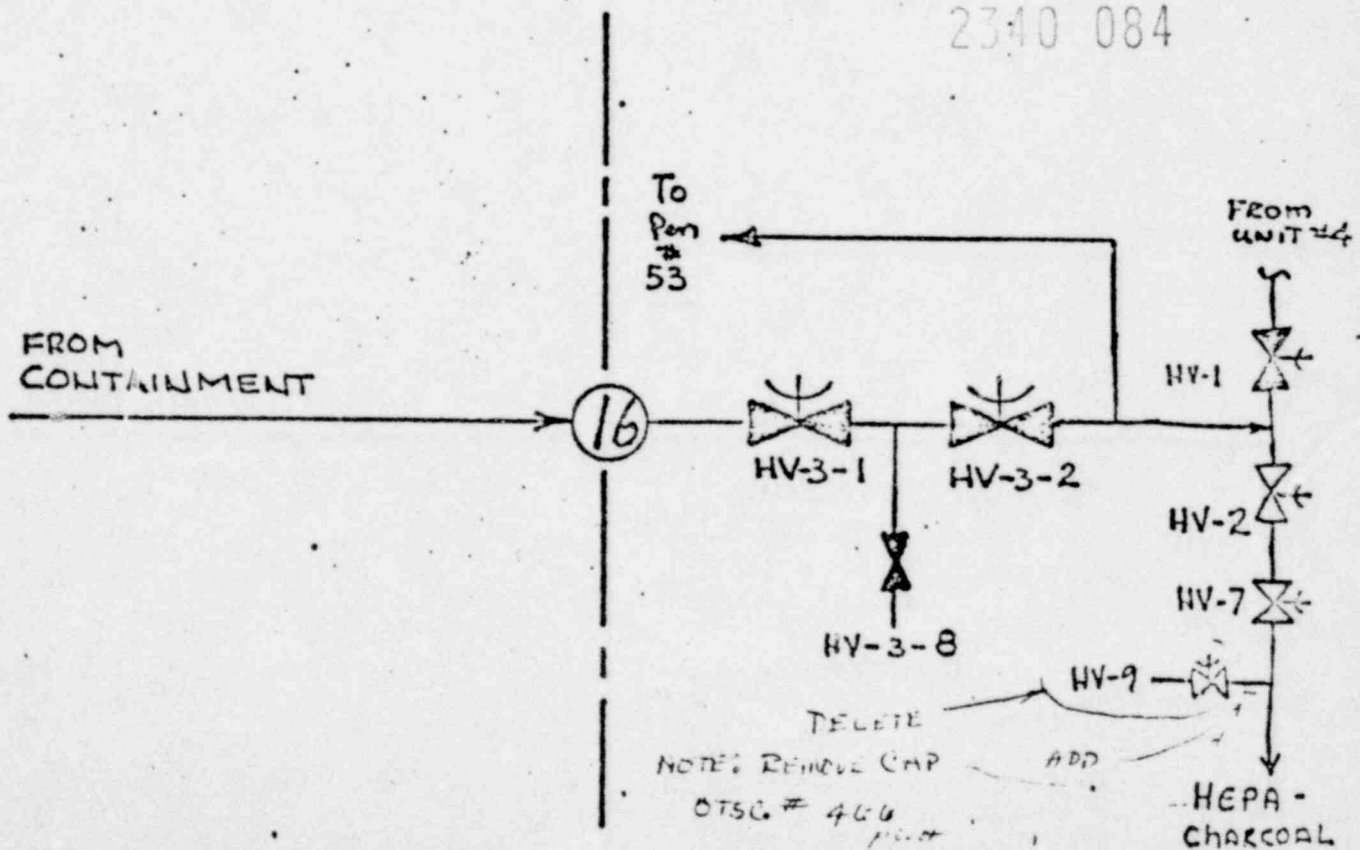
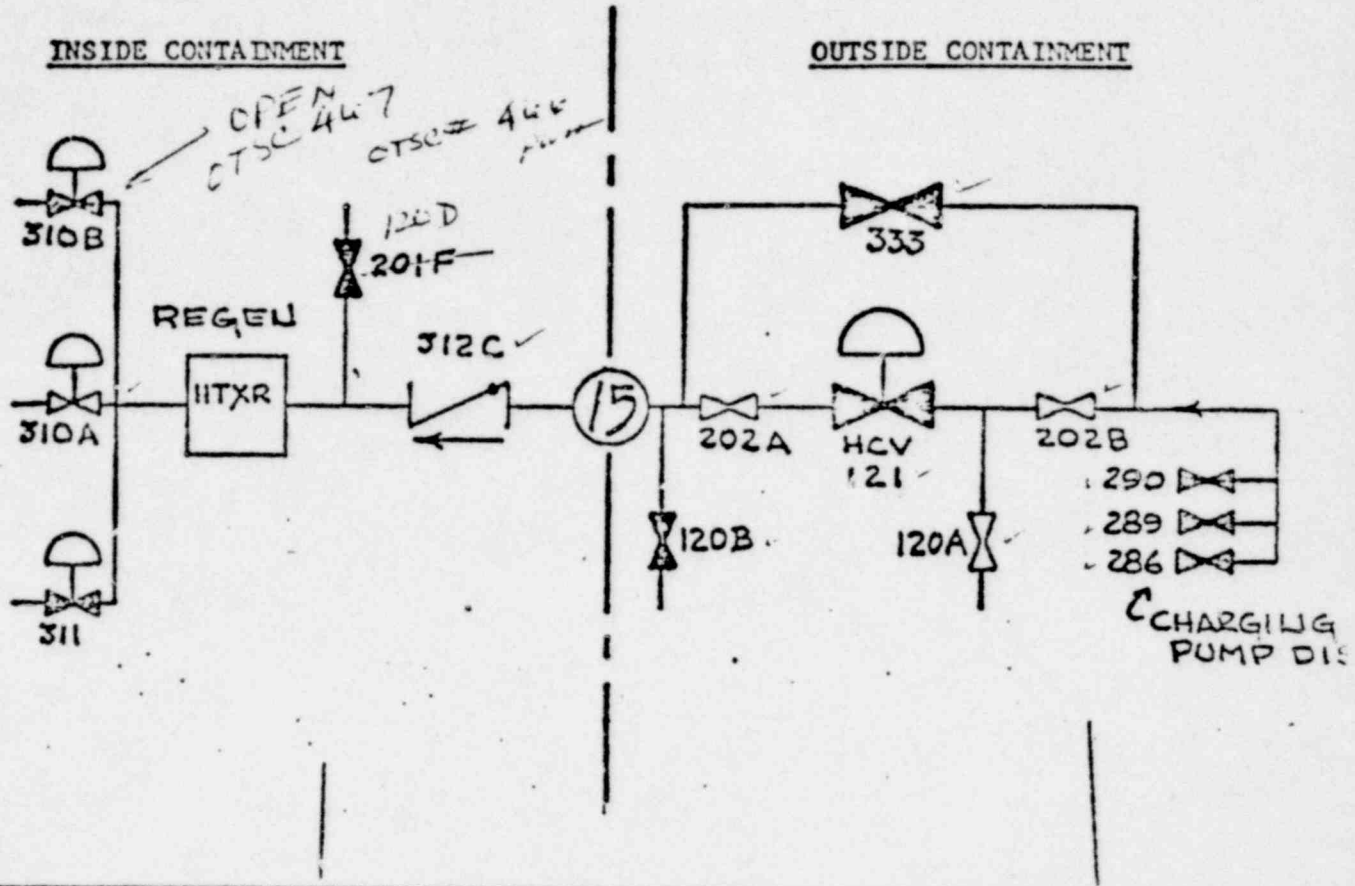
OUTSIDE CONTAINMENT



2340 083



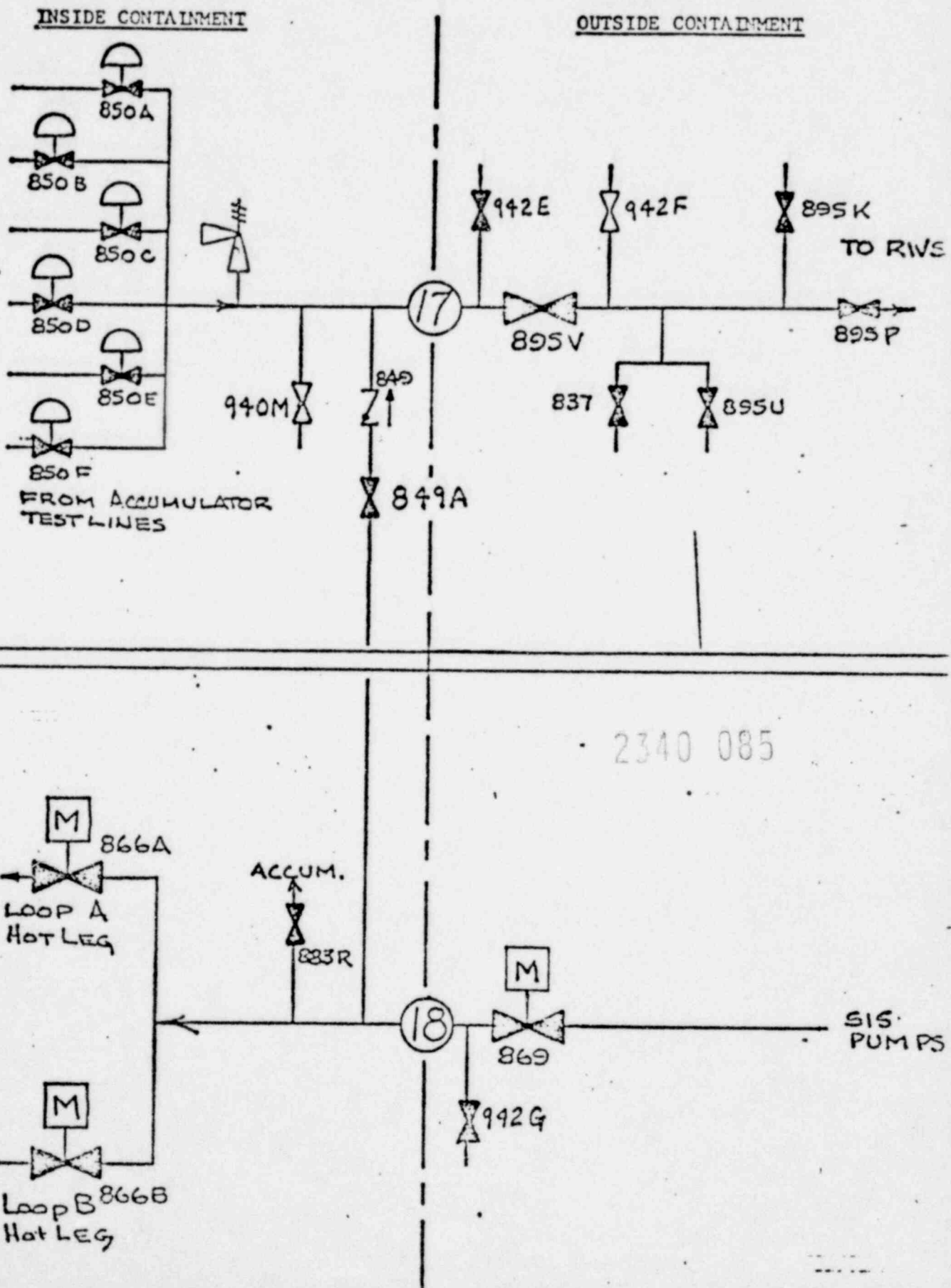
APPENDIX B



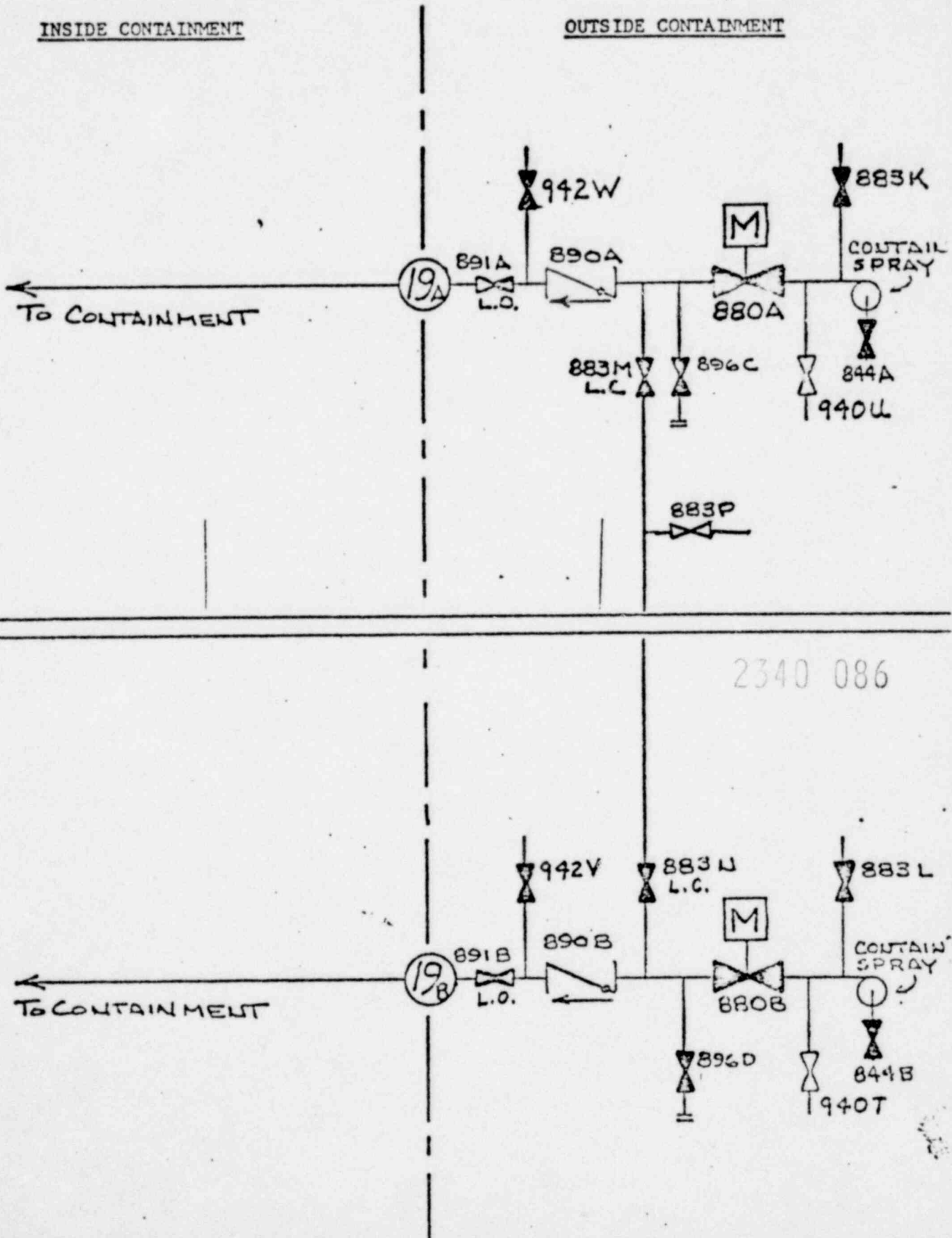


OPERATING PROCEDURE 13100.1, PAGE 31  
INTEGRATED LEAK RATE TEST

APPENDIX B

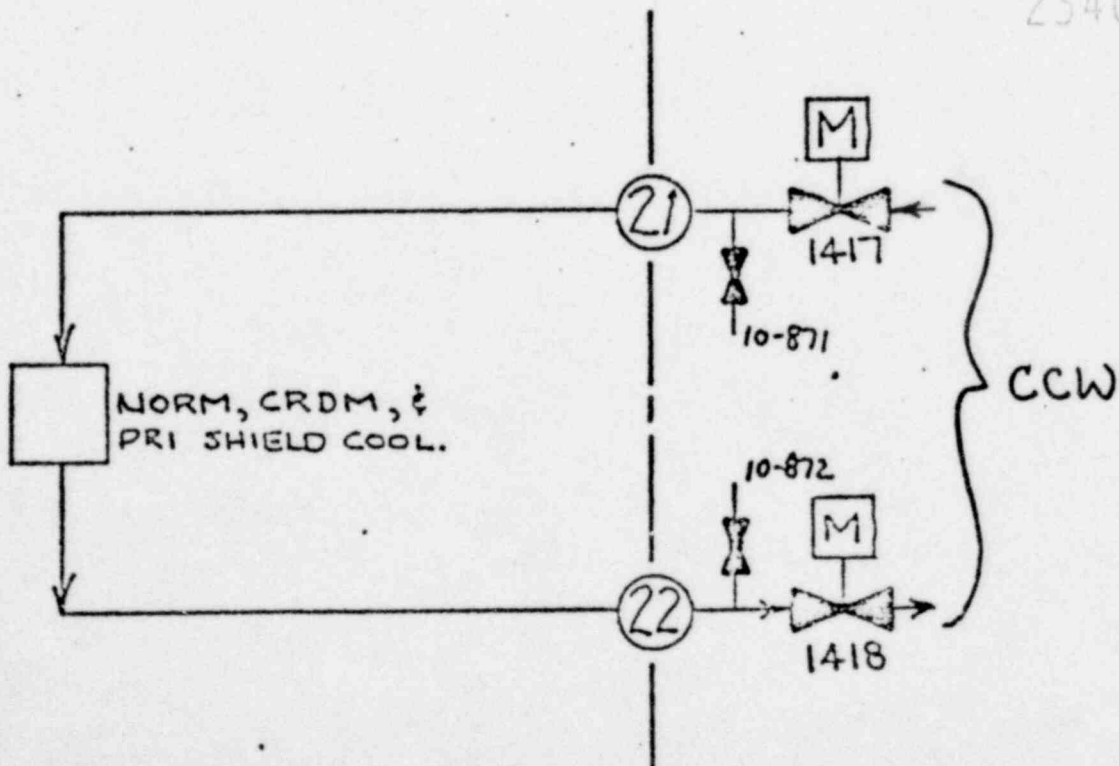
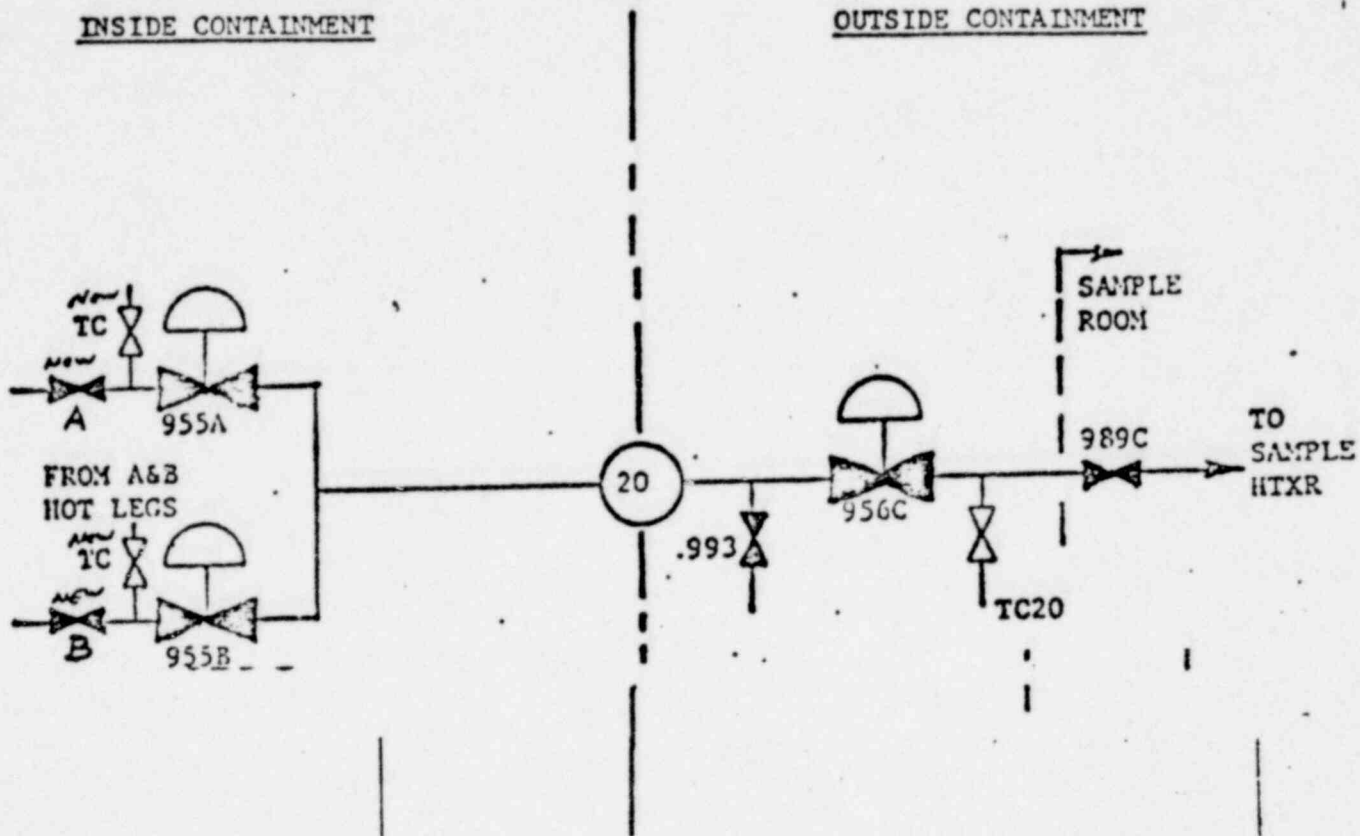


APPENDIX B



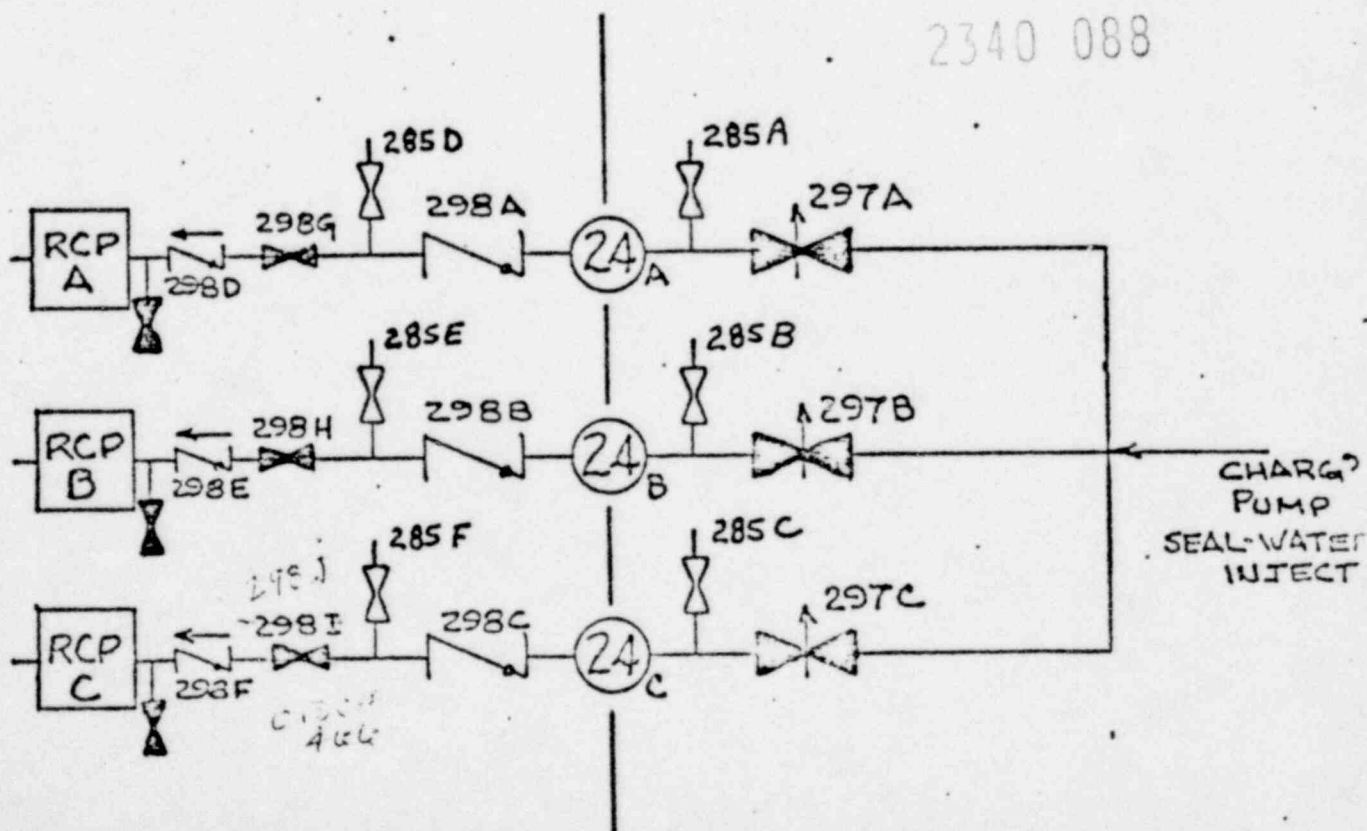
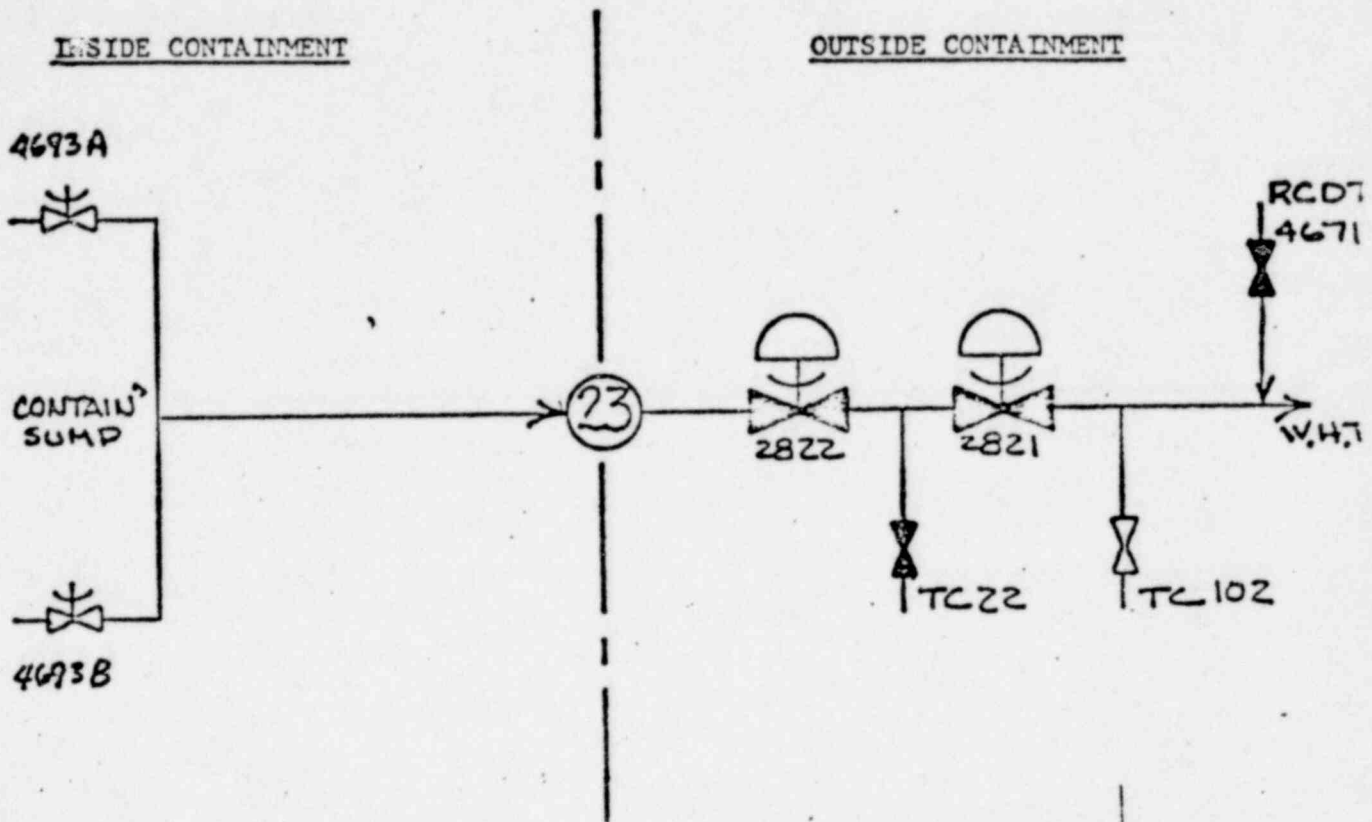
OPERATING PROCEDURE 13100.1, PAGE 33  
INTEGRATED LEAK RATE TEST

APPENDIX B

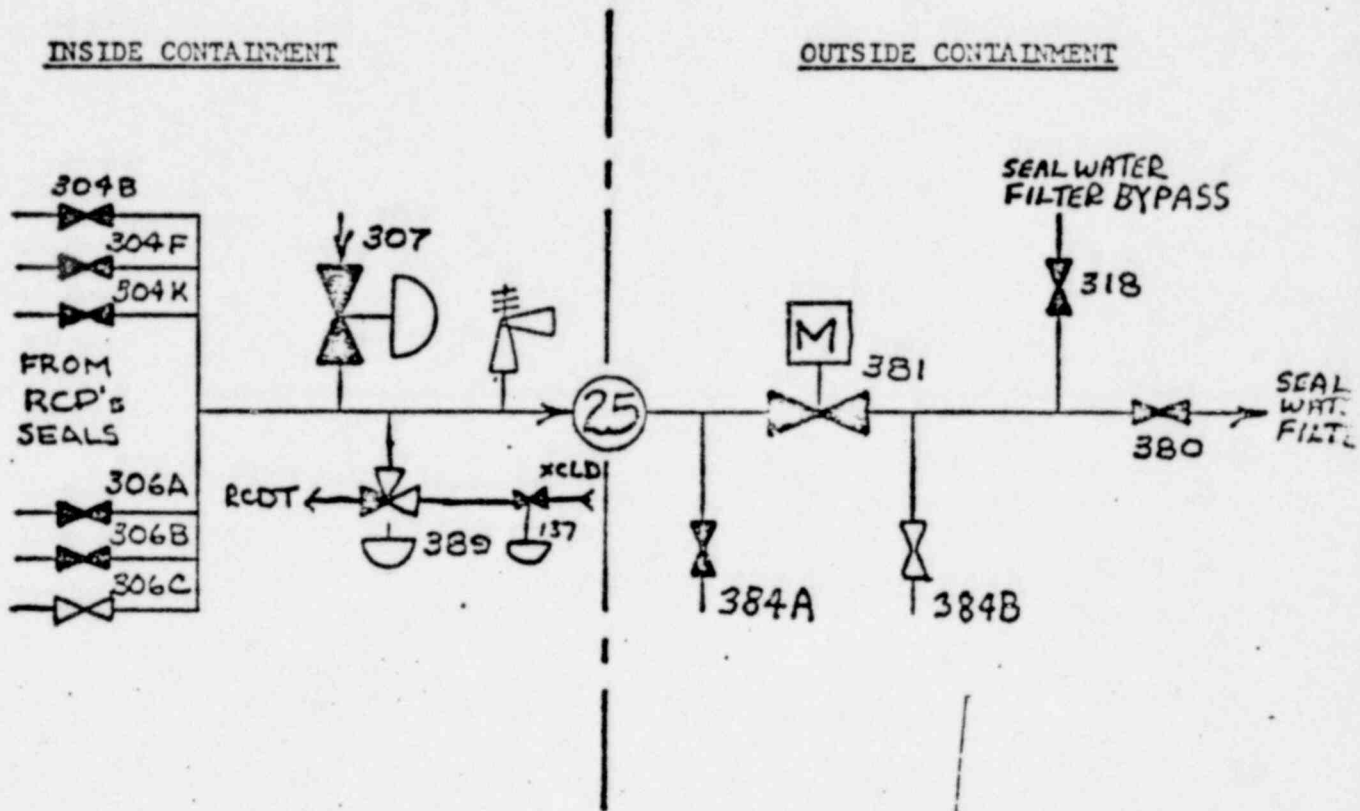


2340 087

APPENDIX E



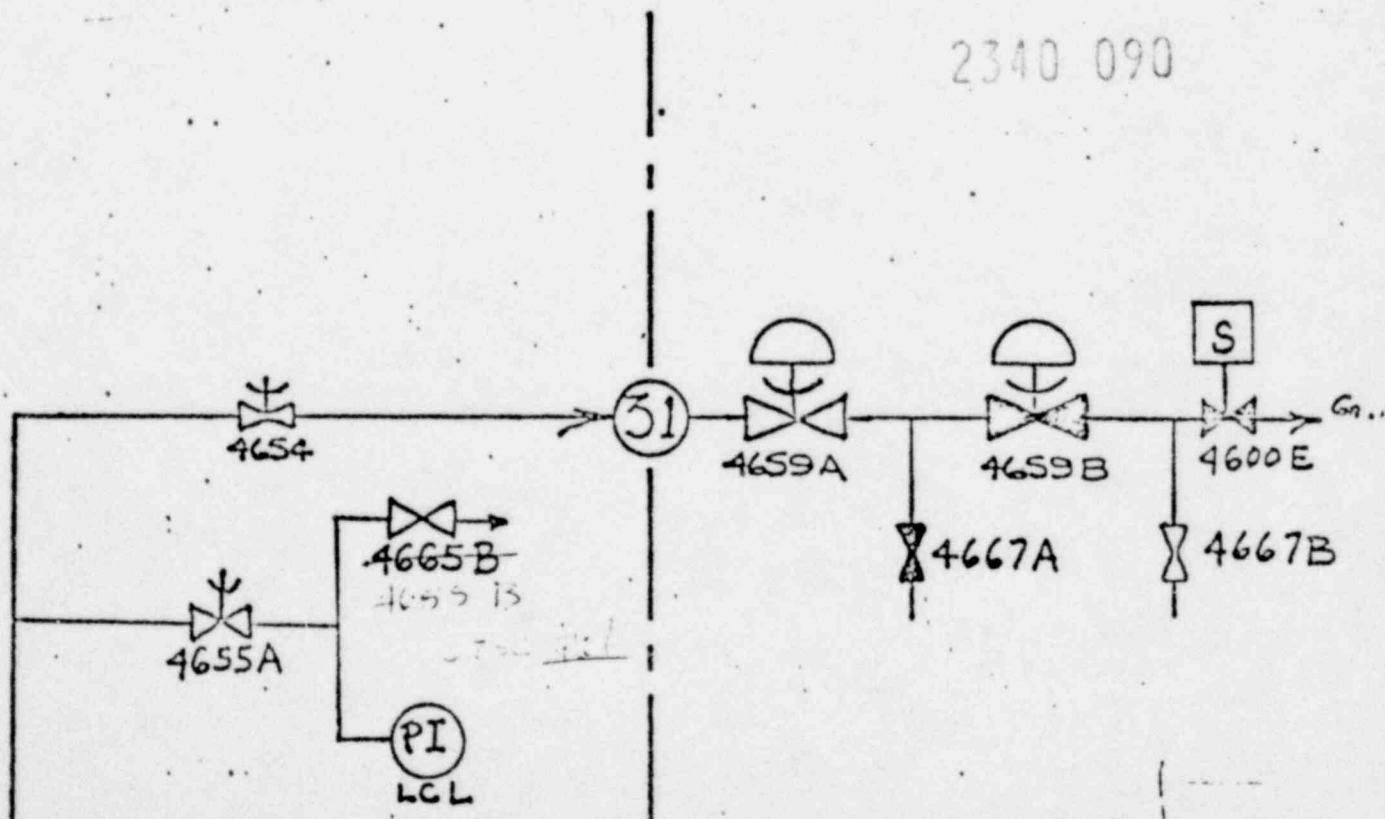
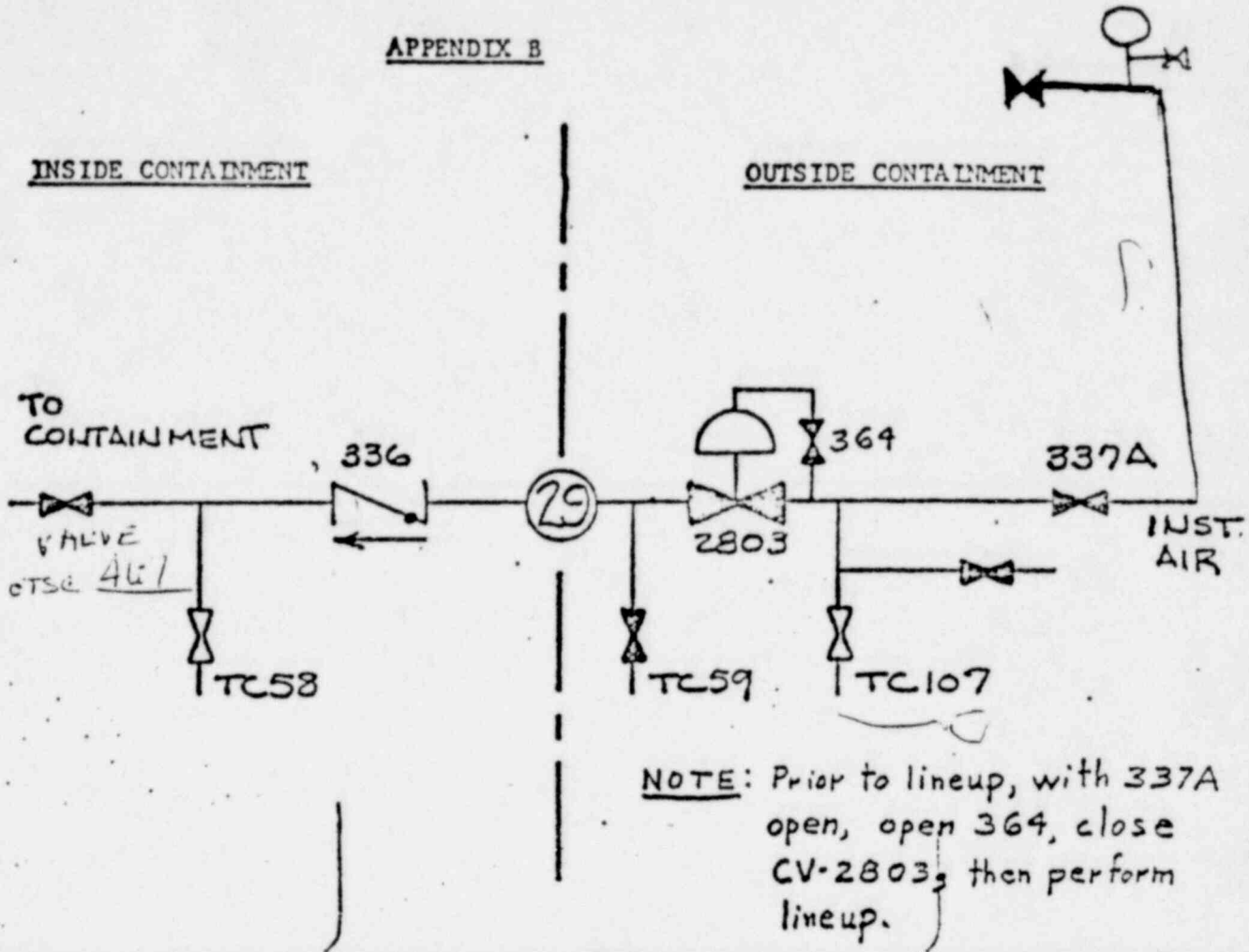
APPENDIX B



2340 089

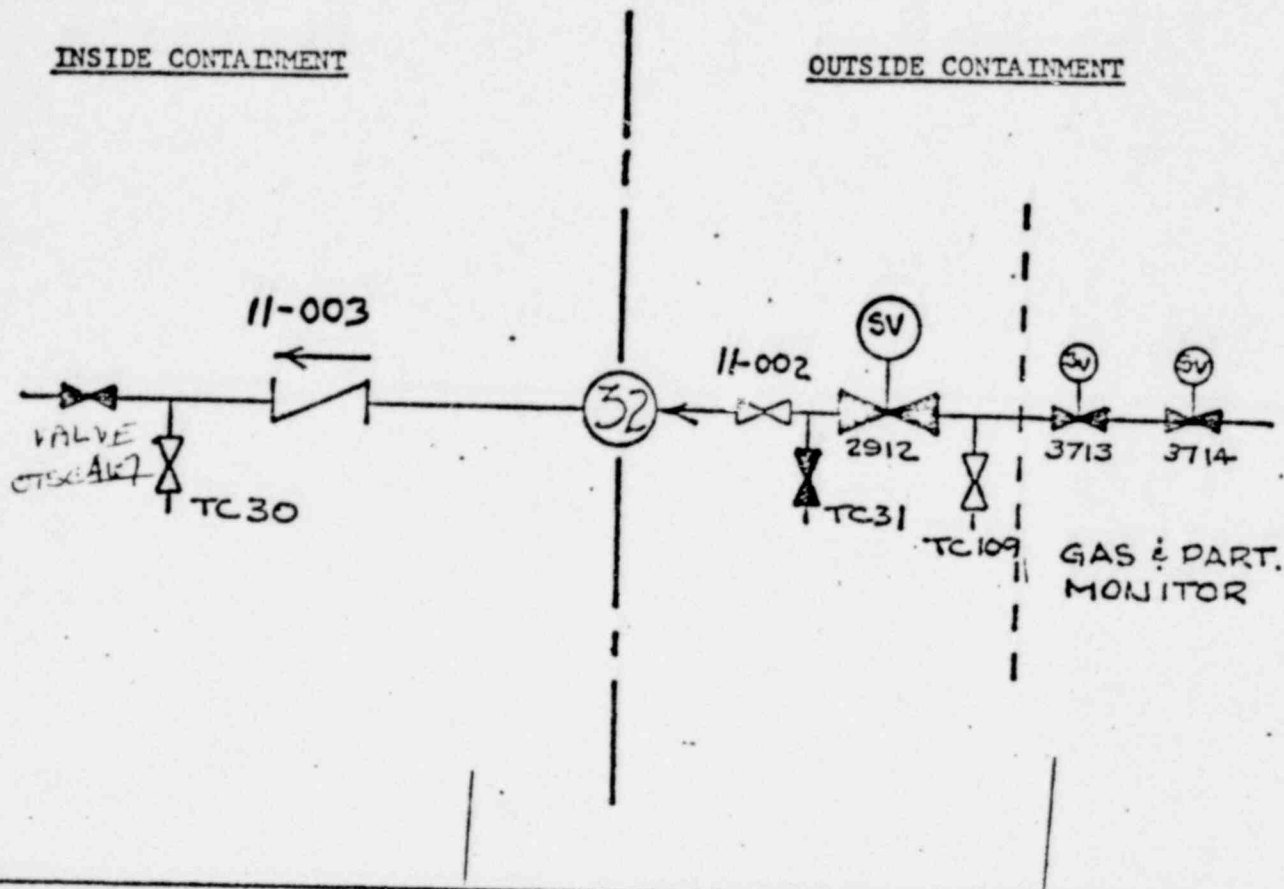


APPENDIX B

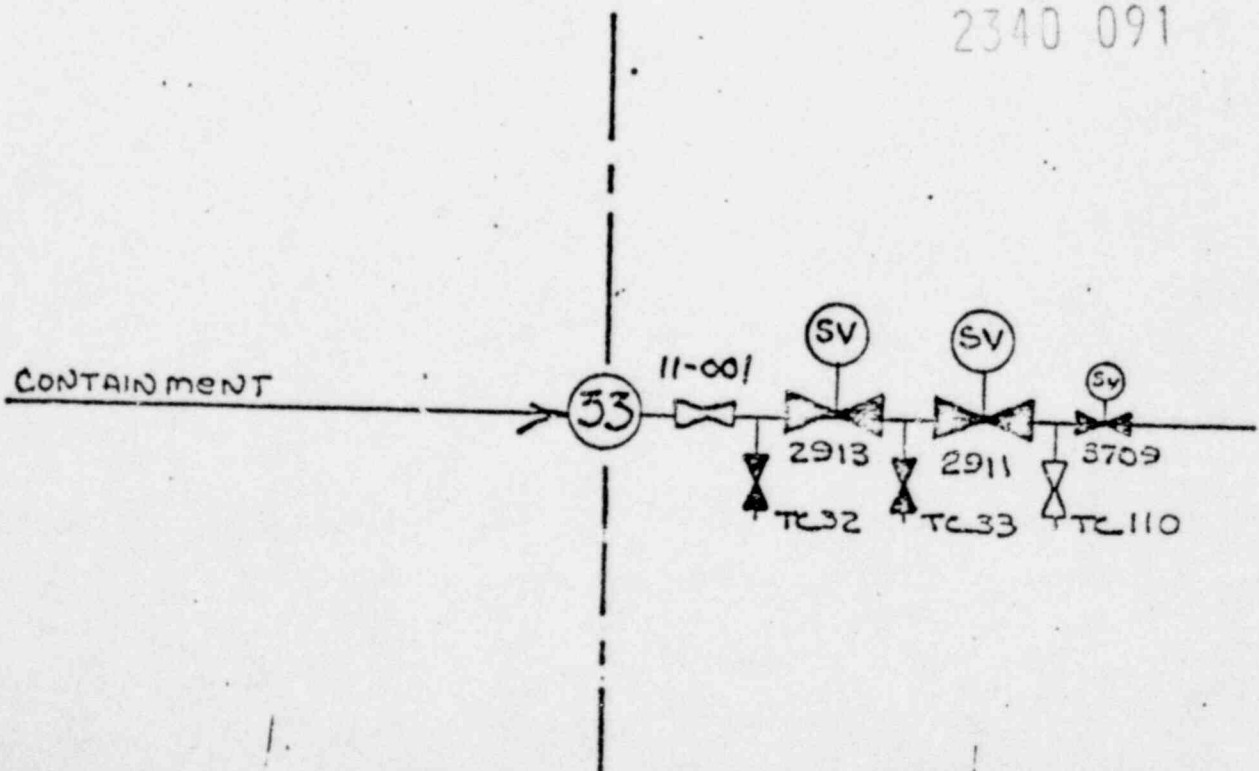


OPERATING PROCEDURE 13100.1, PAGE 37  
INTEGRATED LEAK RATE TEST

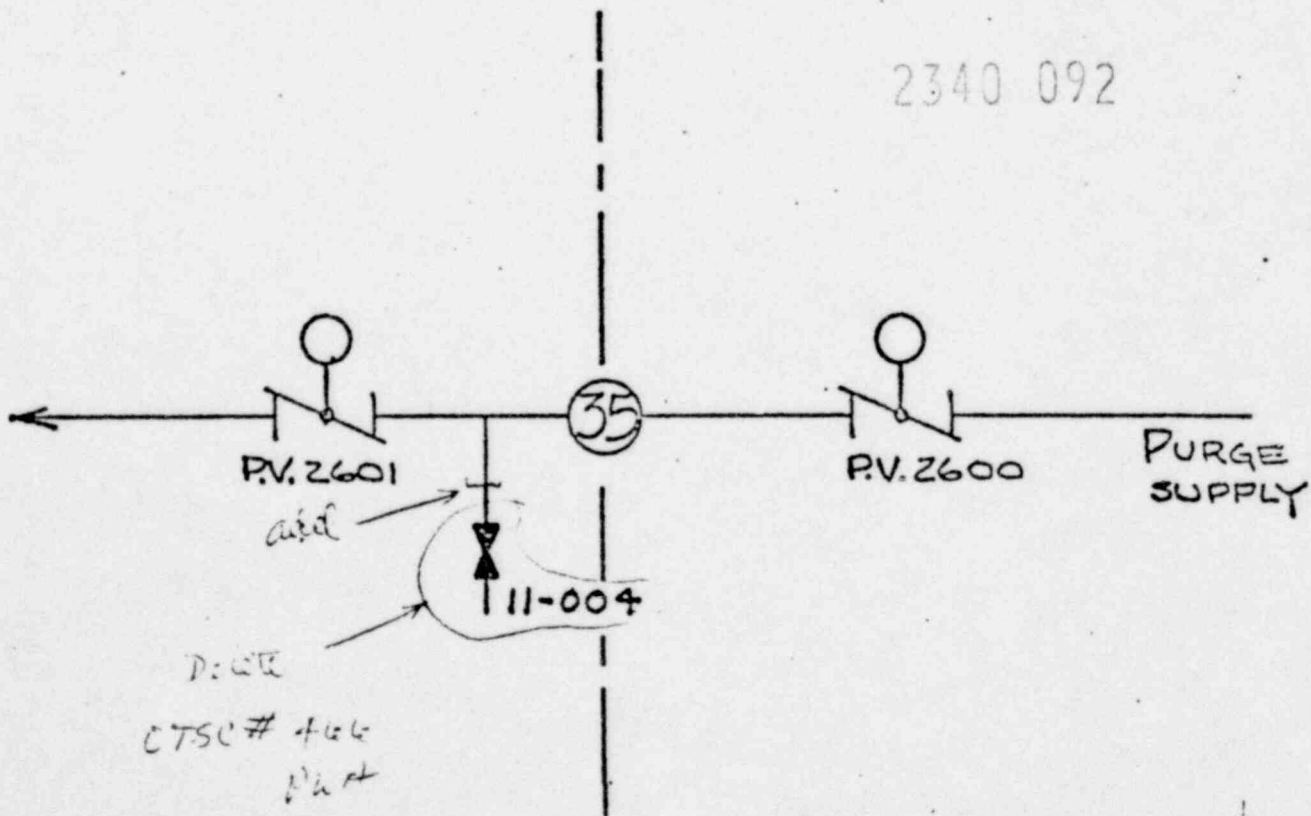
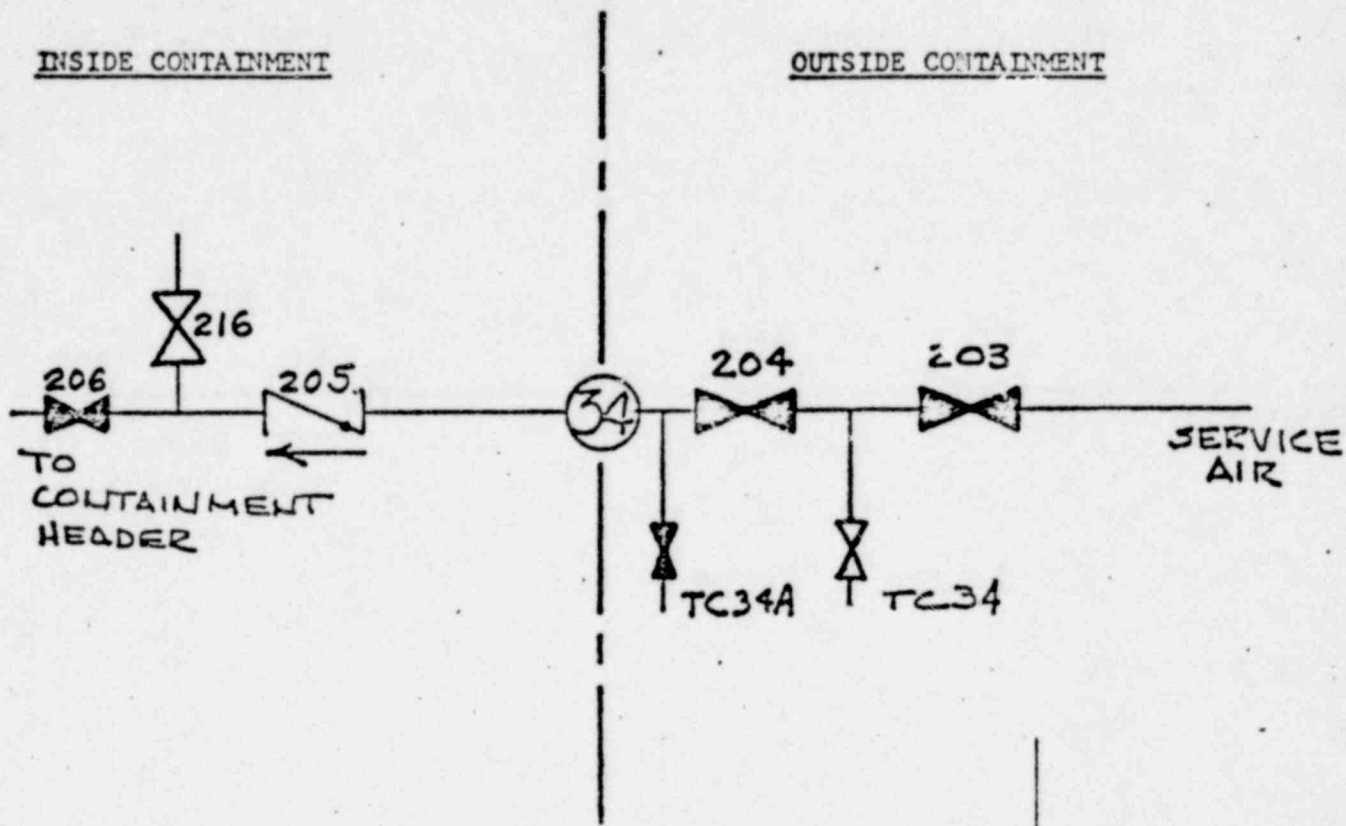
APPENDIX B



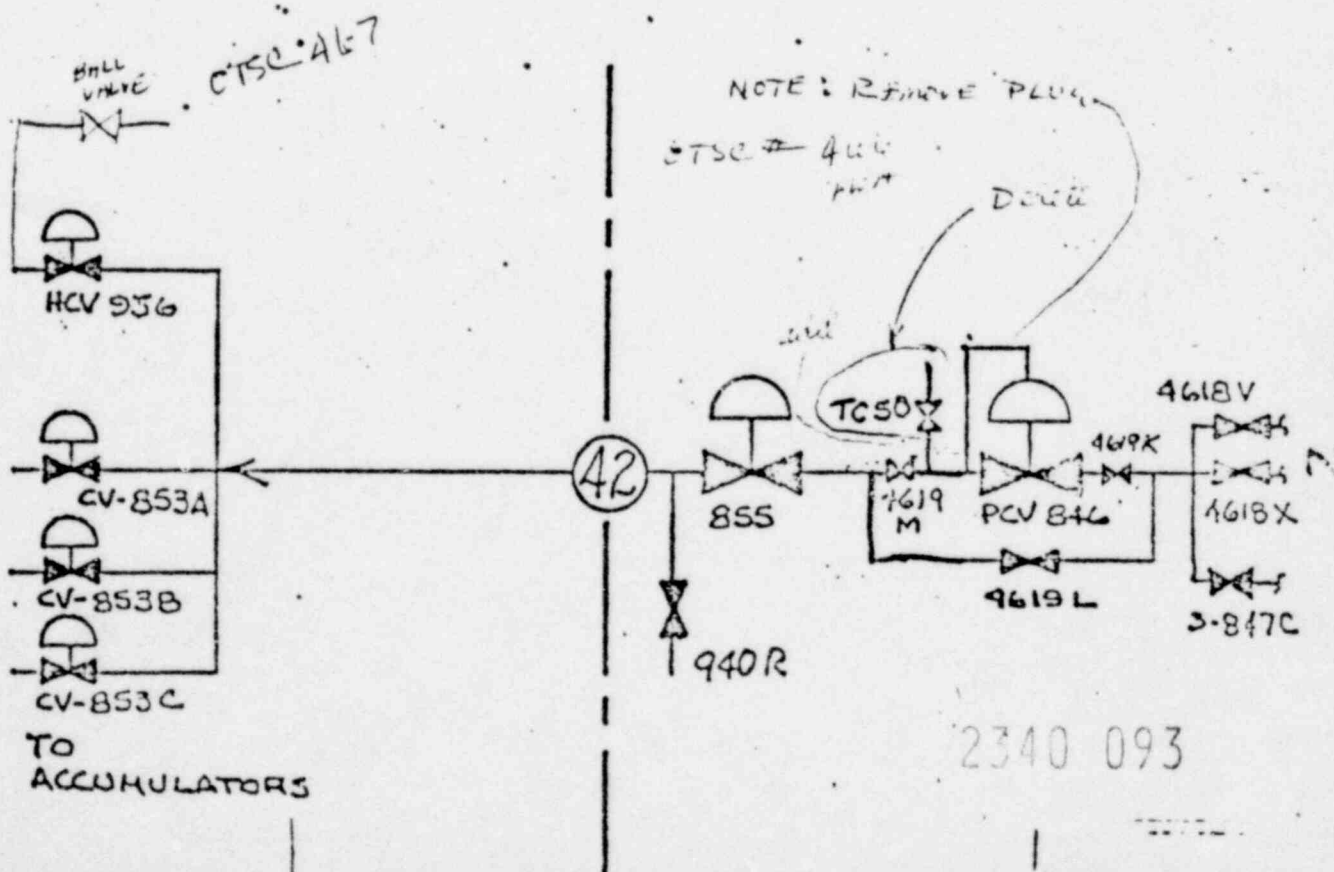
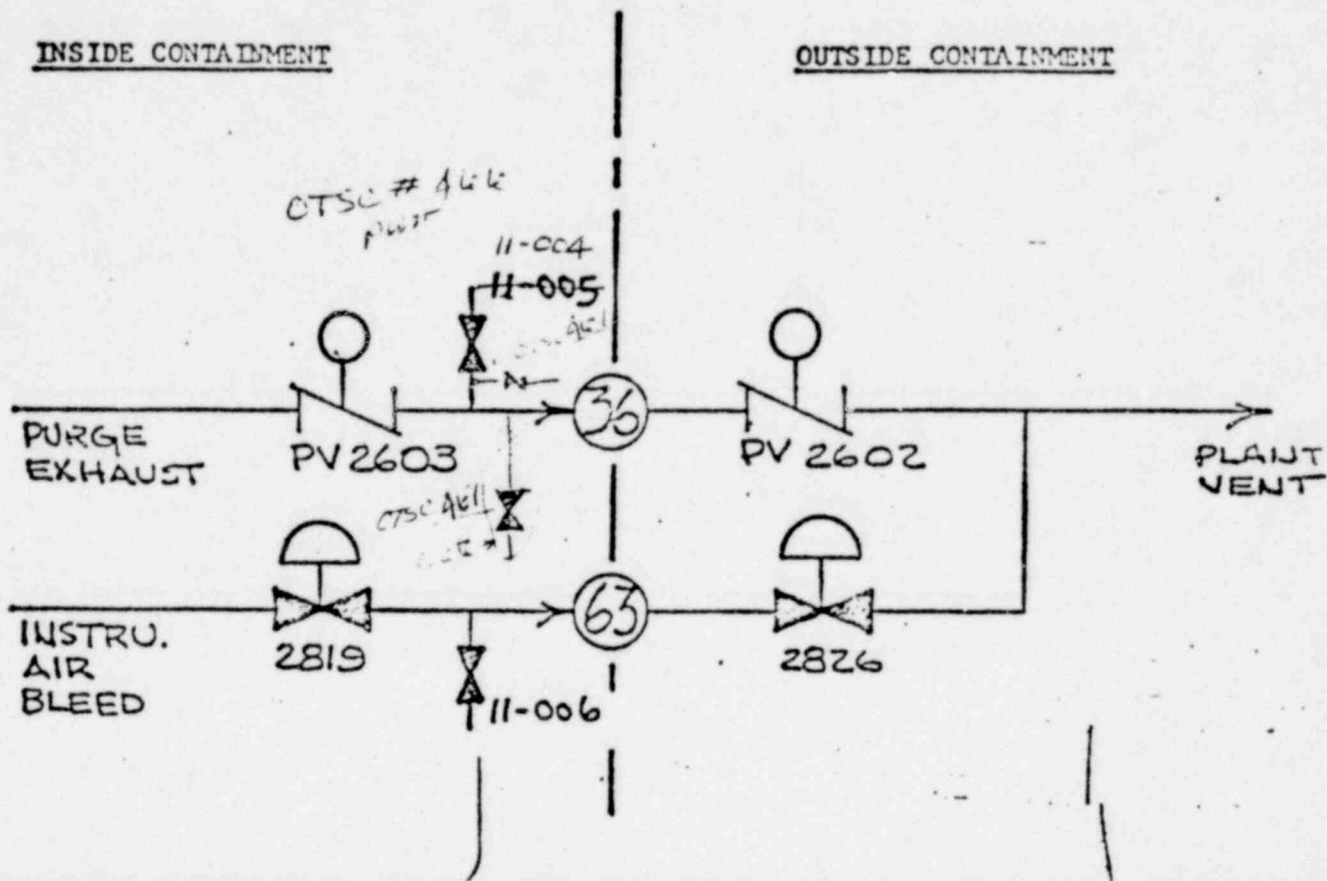
2340 091



APPENDIX B

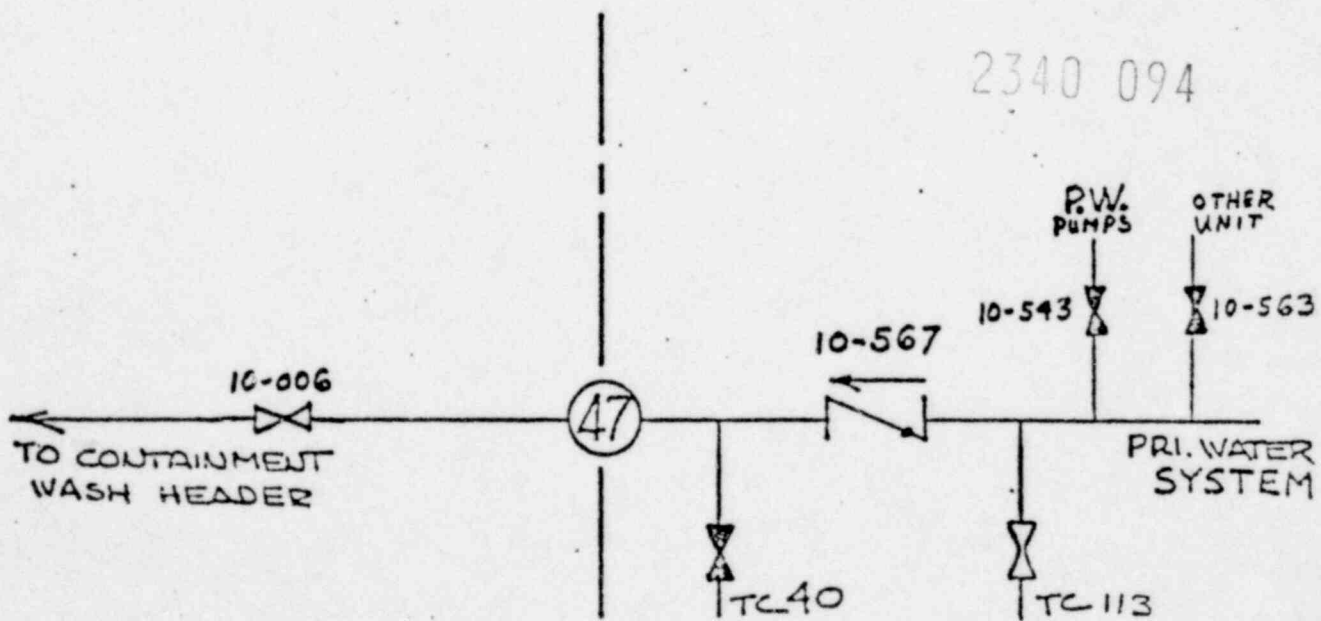
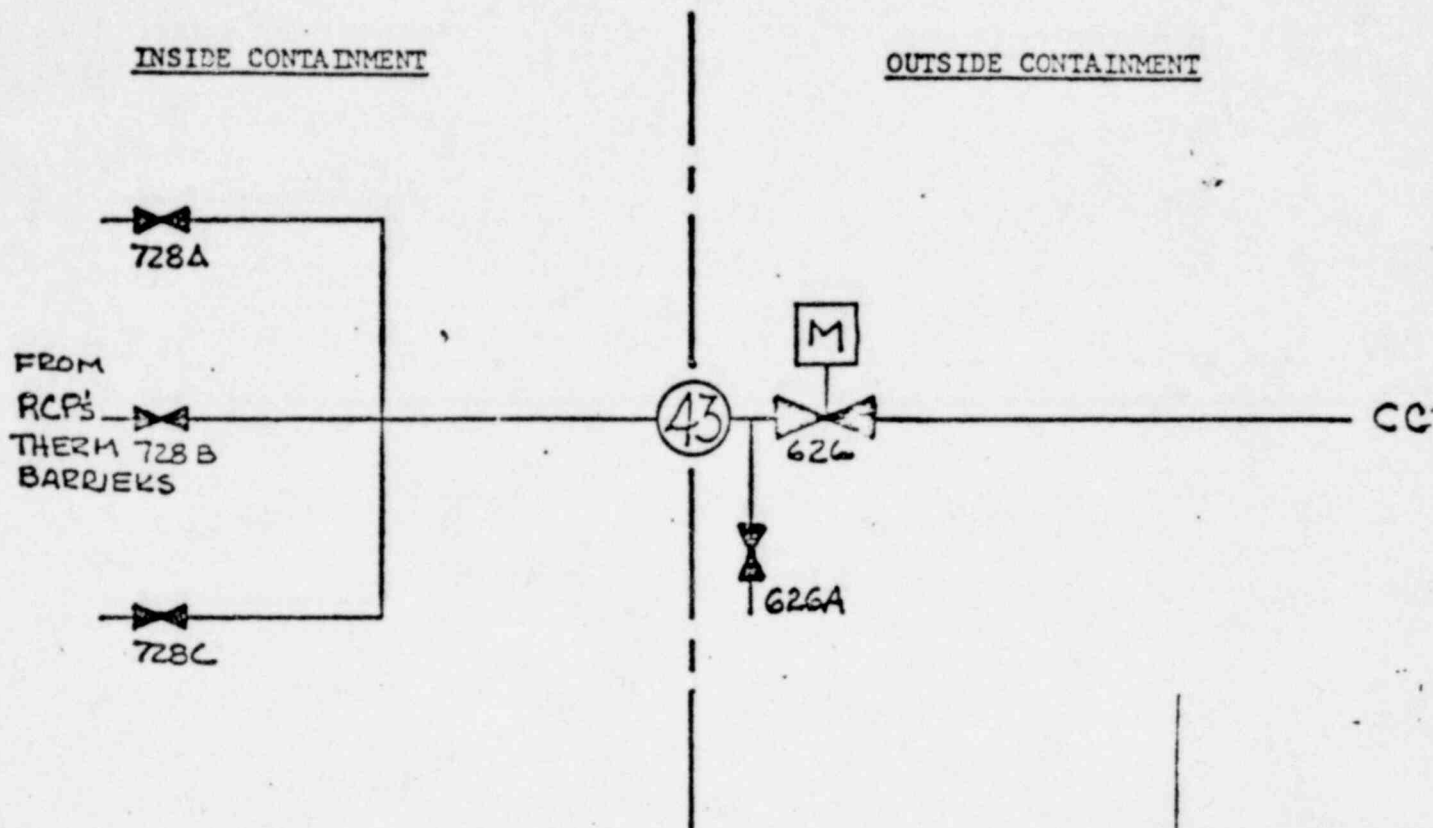


APPENDIX B



OPERATING PROCEDURE 13100.1, PAGE 40  
INTEGRATED LEAK RATE TEST

APPENDIX B

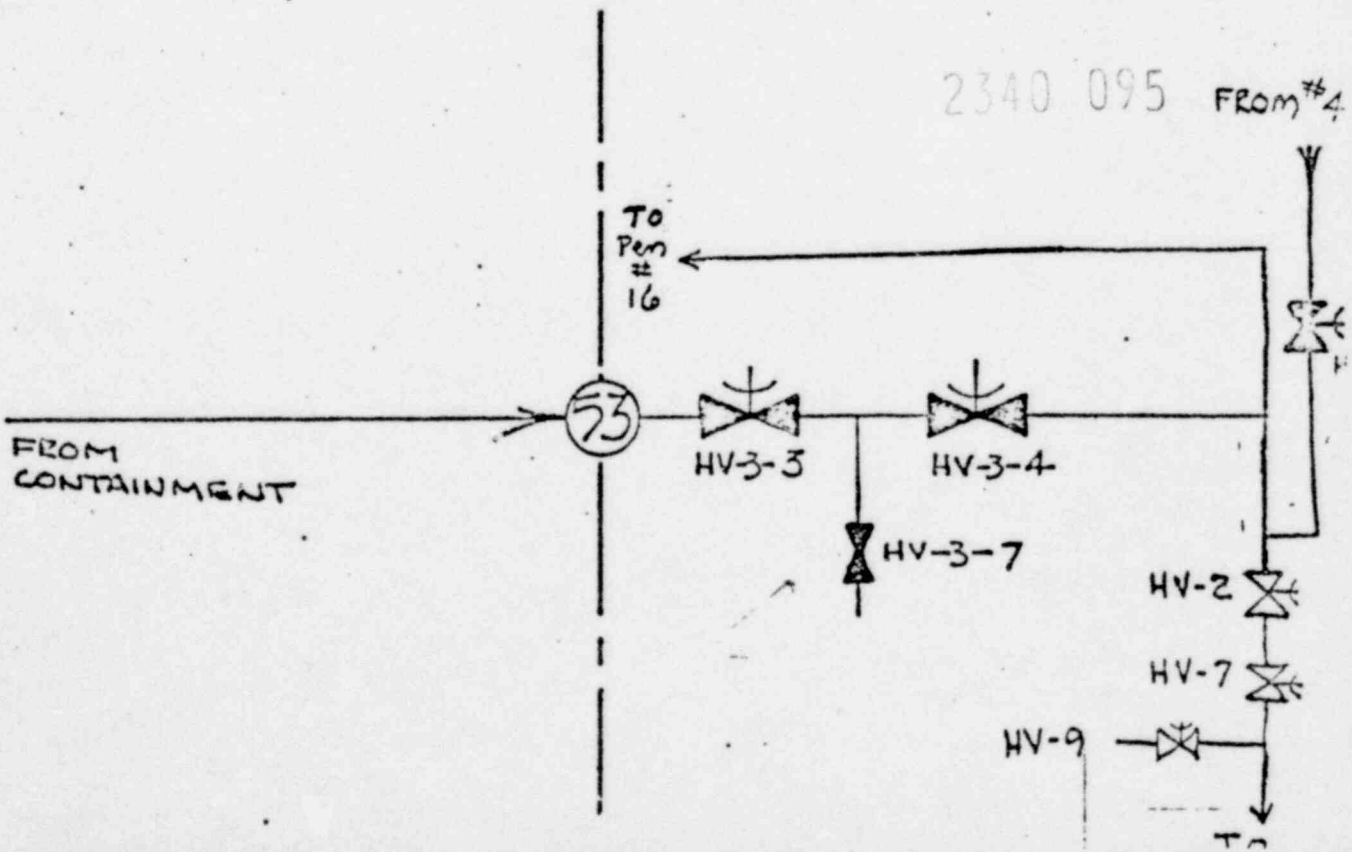
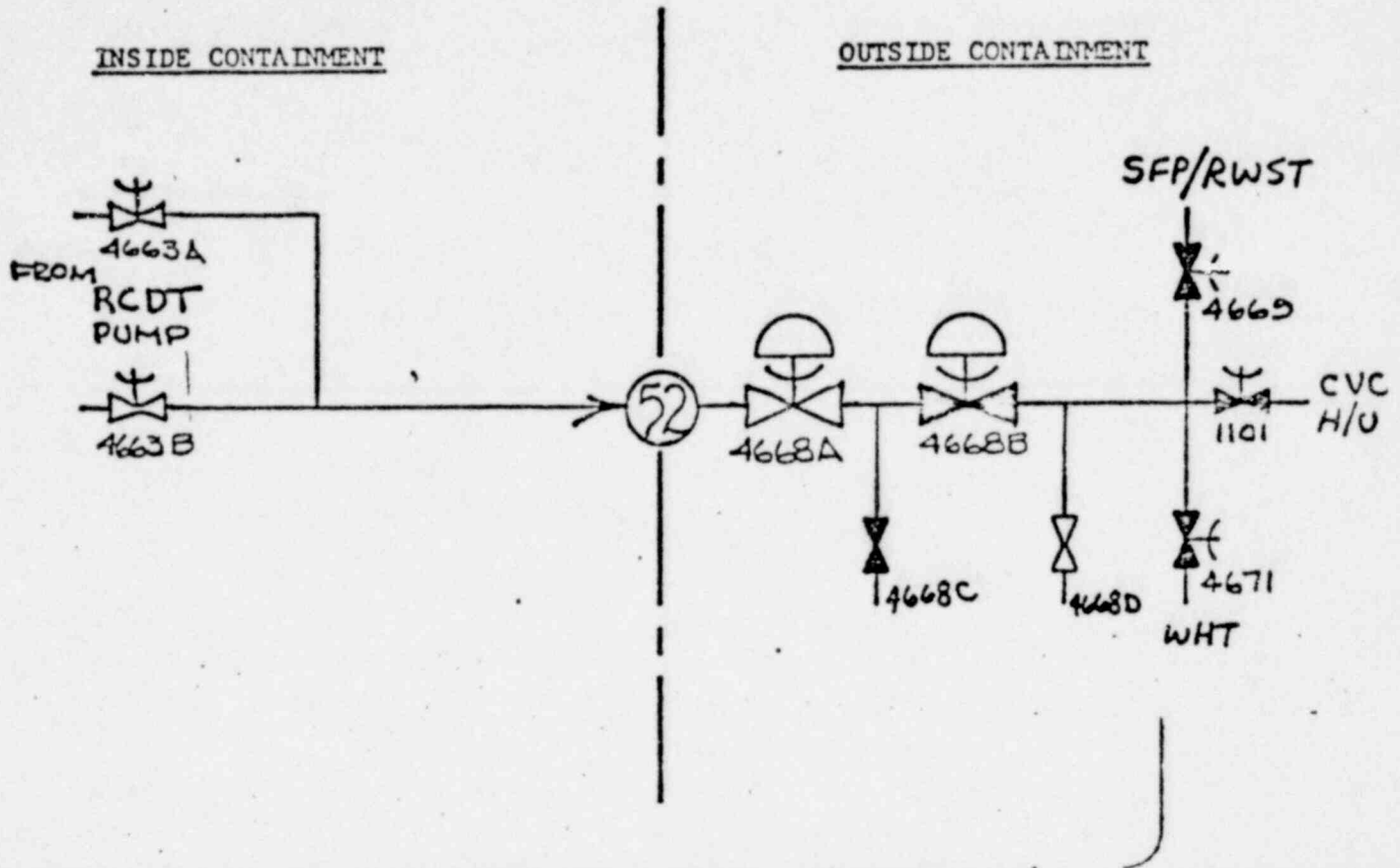


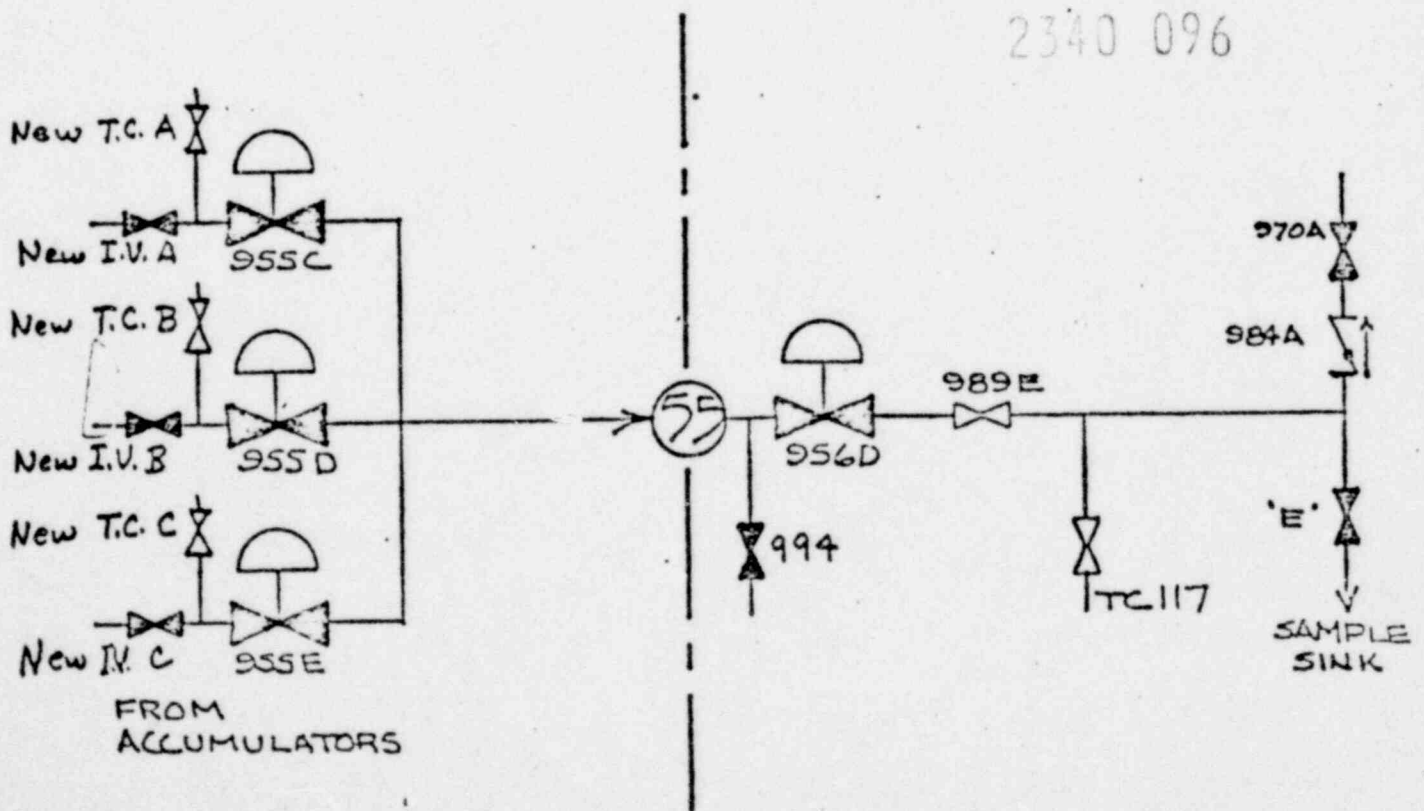
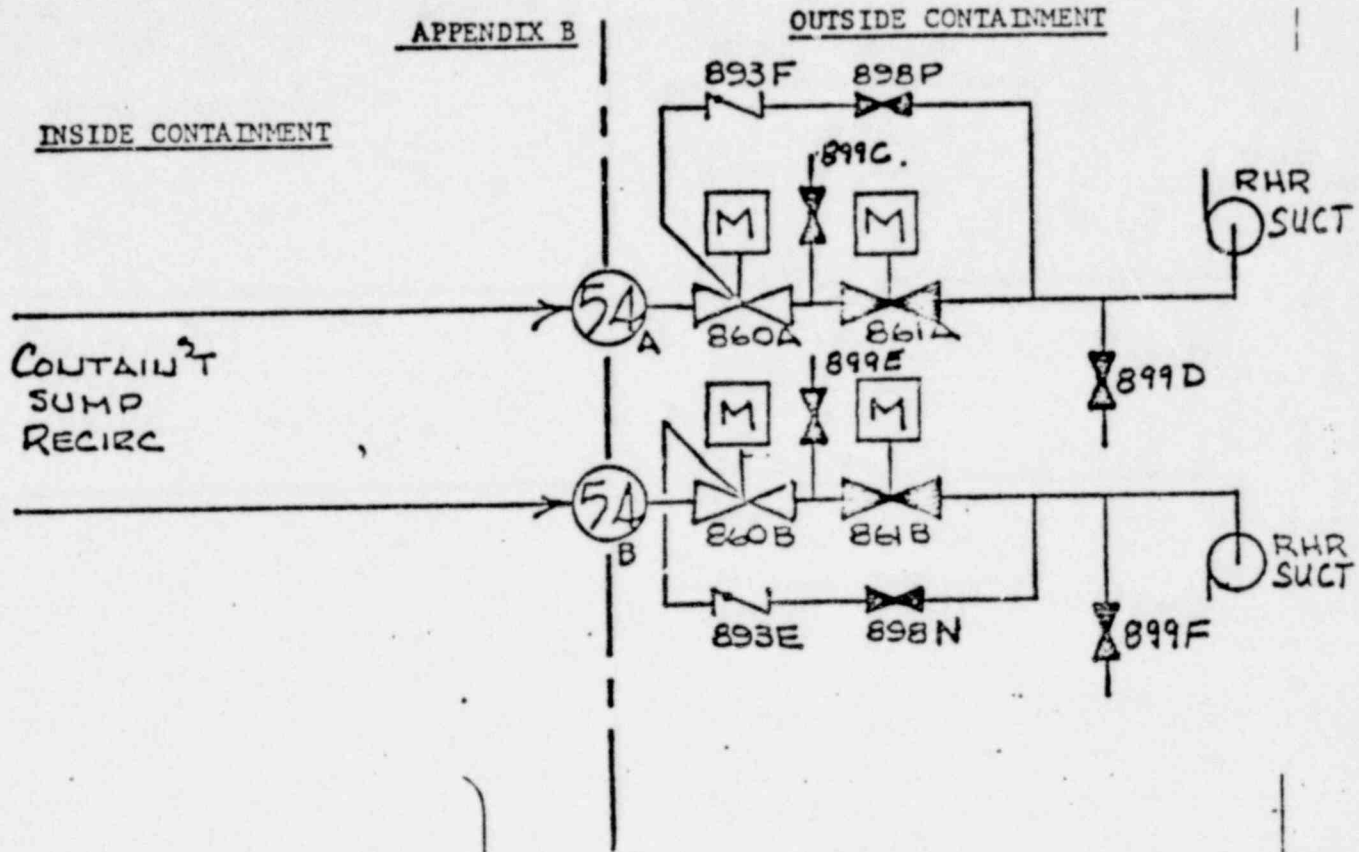
NOTE: Valves 10-543 and 10-563 aligned by Pen. #7



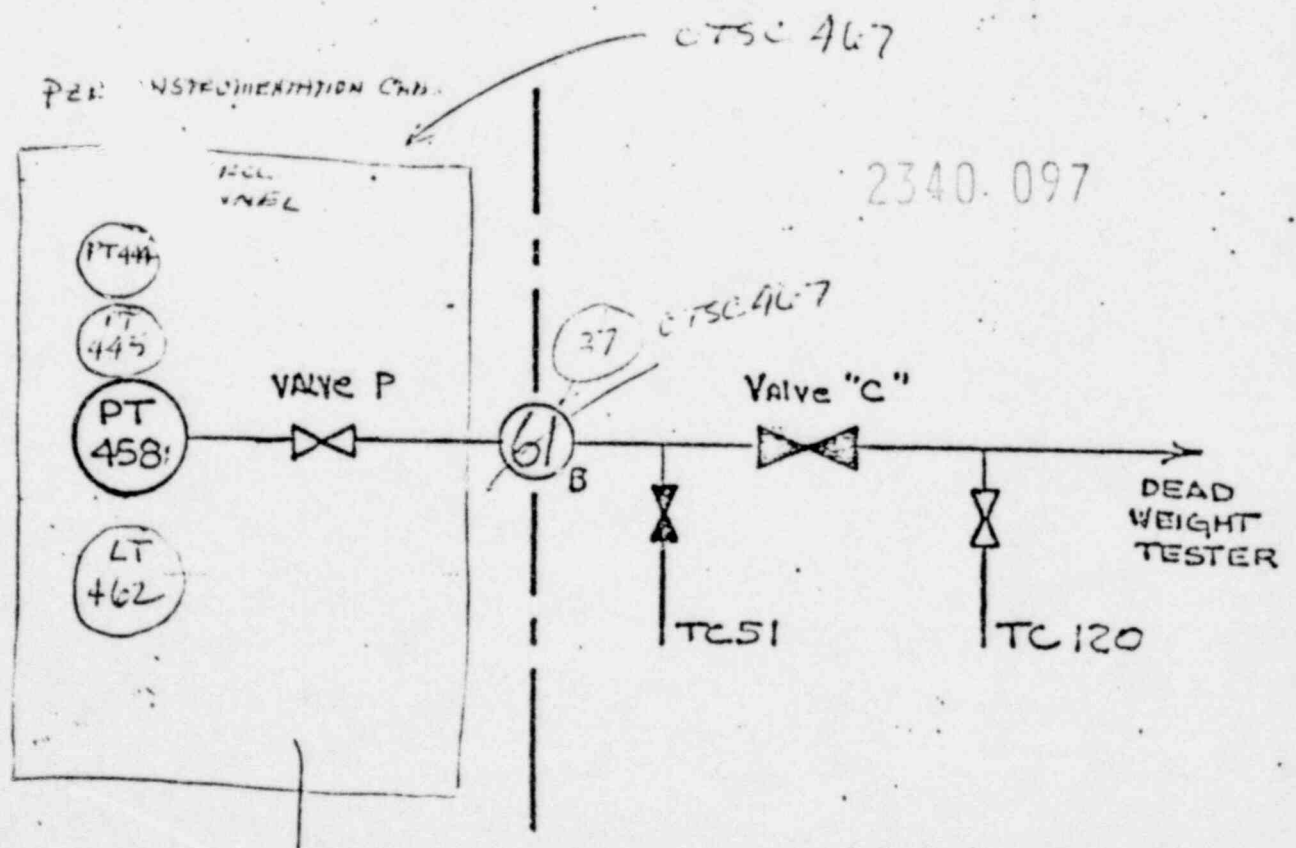
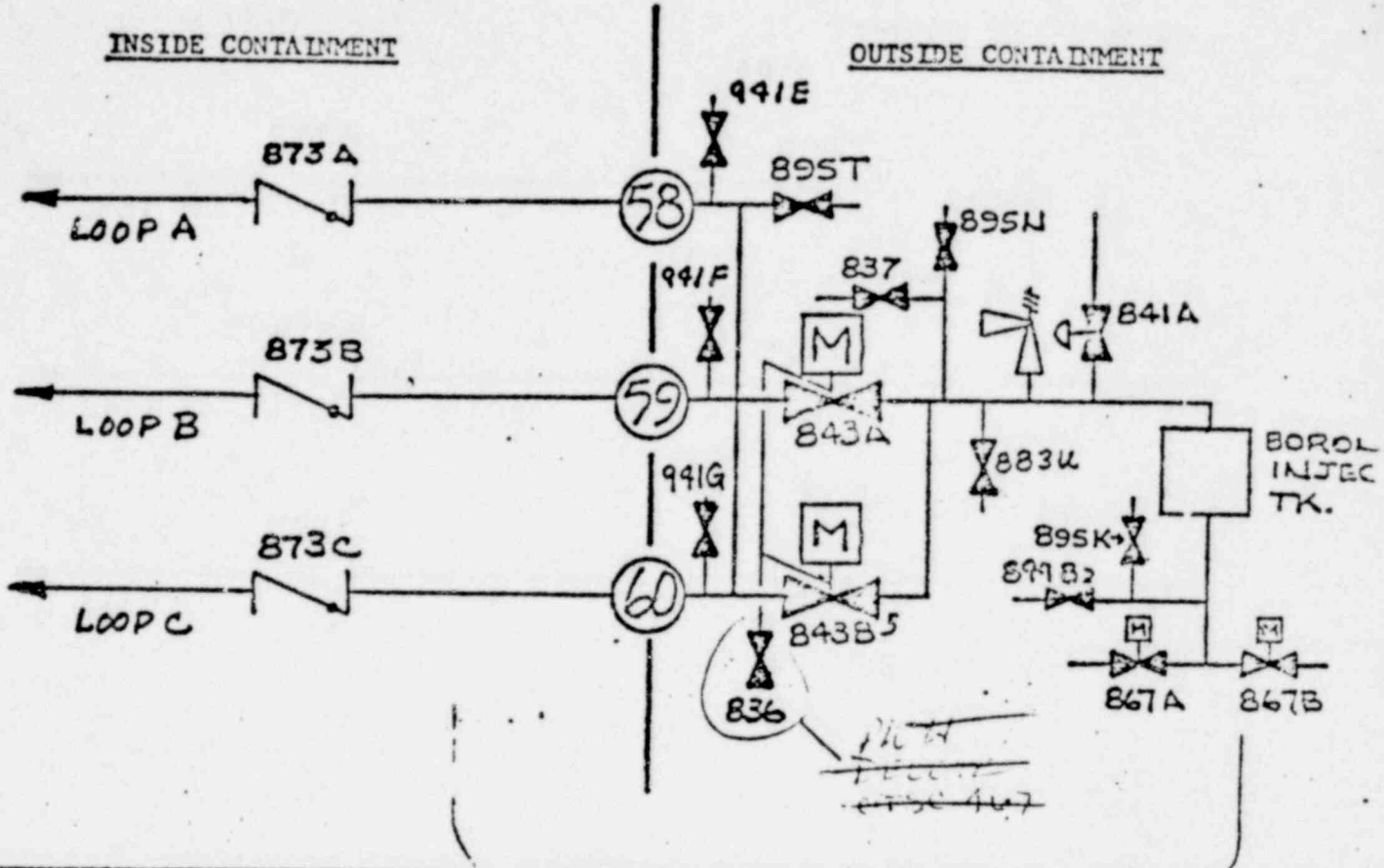
OPERATING PROCEDURE 13100.1, PAGE 41  
INTEGRATED LEAK RATE TEST

APPENDIX B

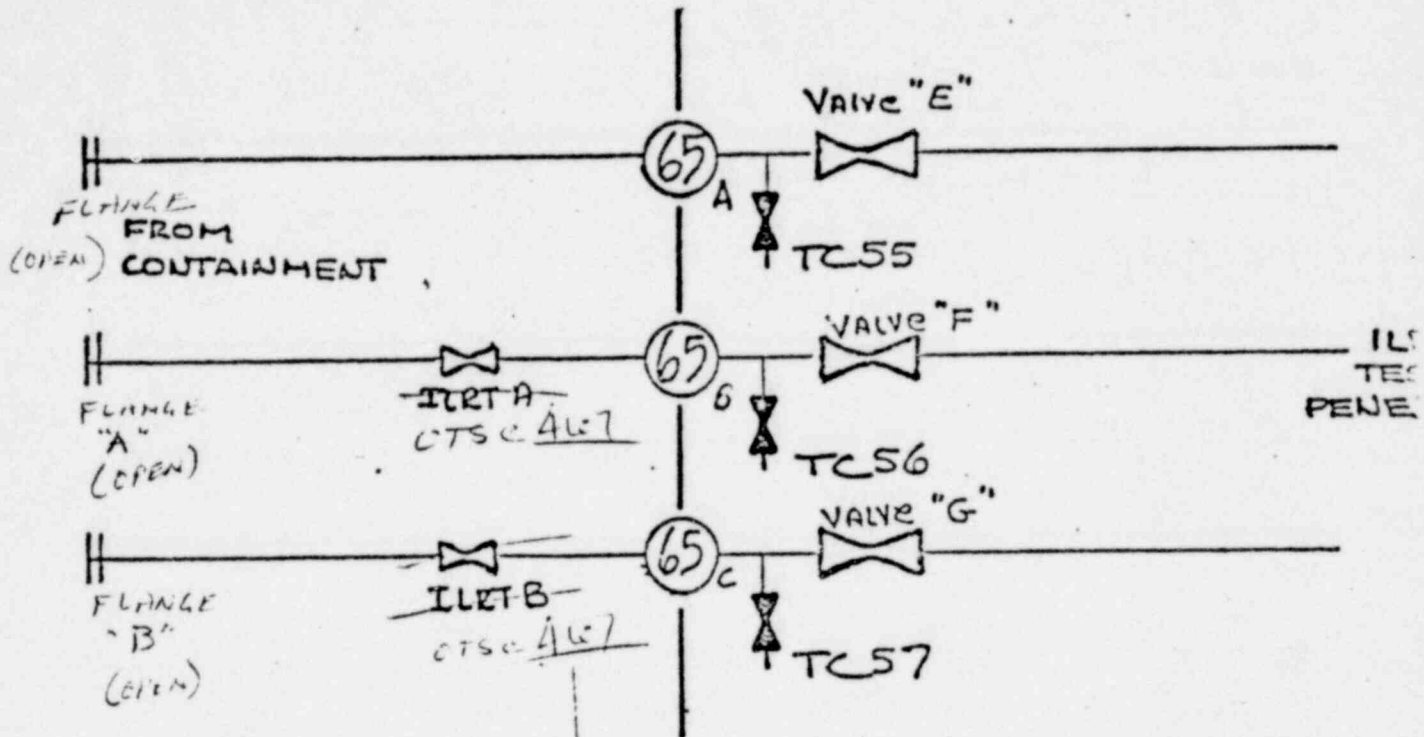




APPENDIX B

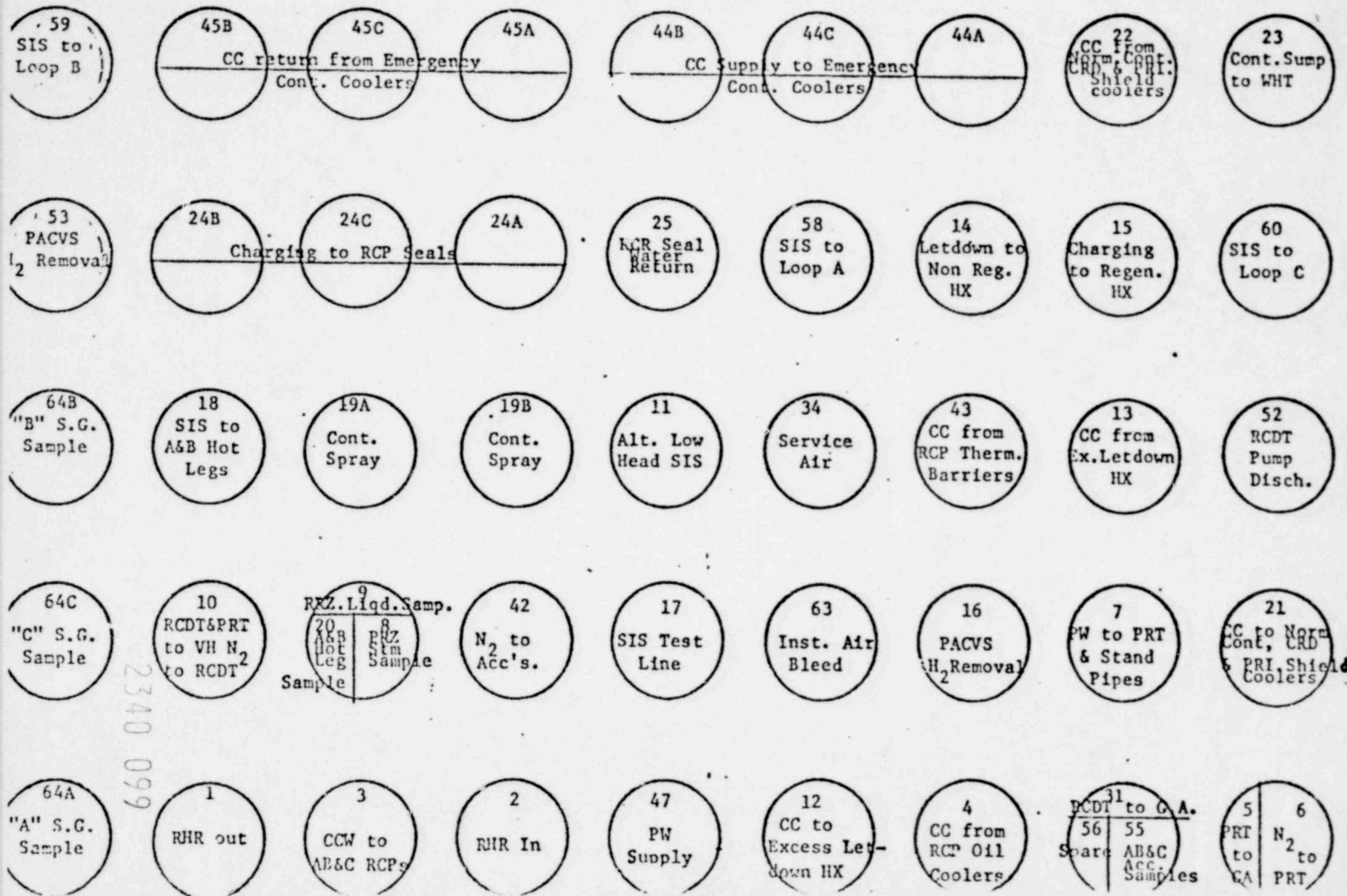


APPENDIX B



2340 098

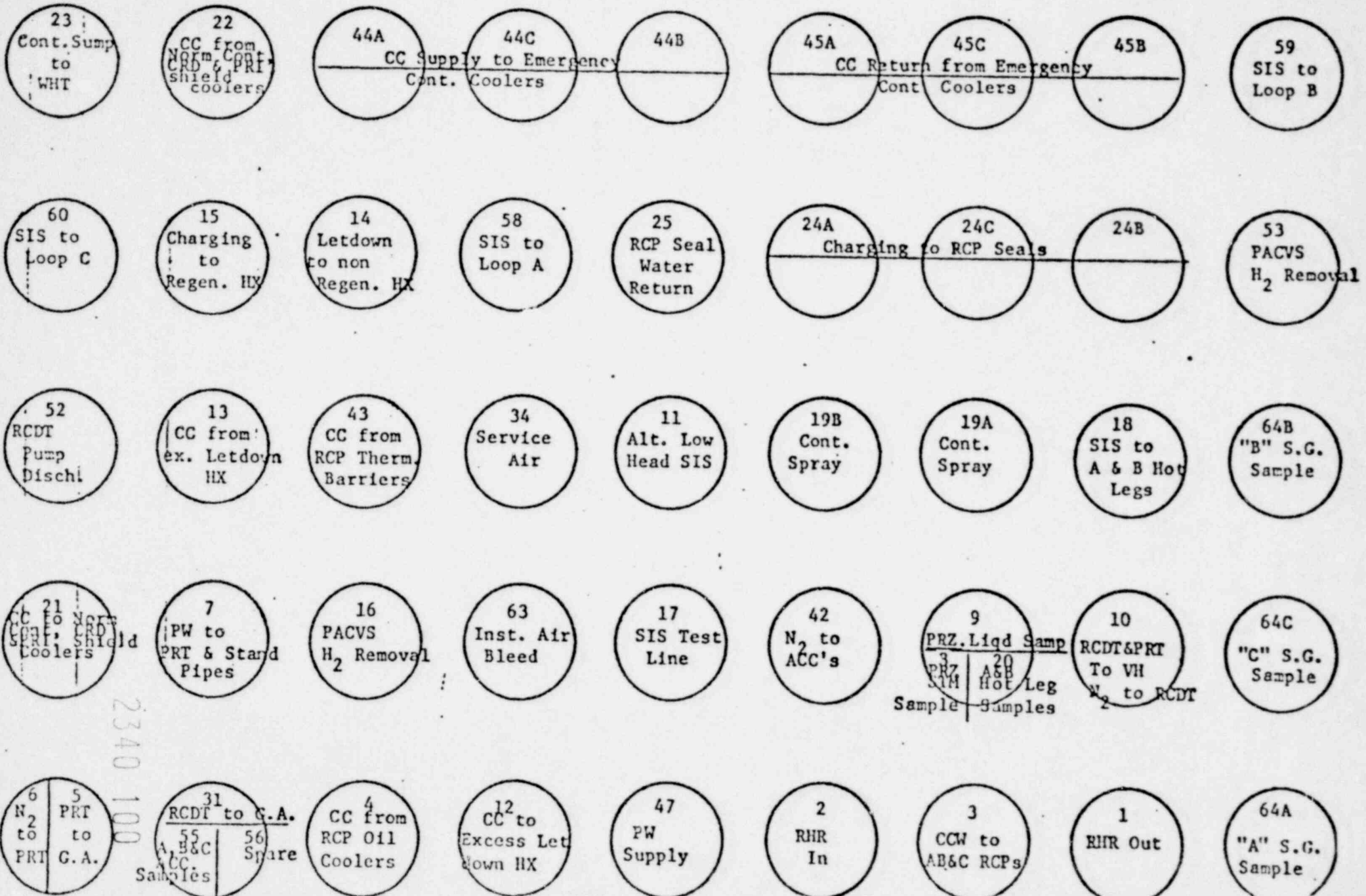
OUTSIDE CONTAINMENT VIEW



2340 099

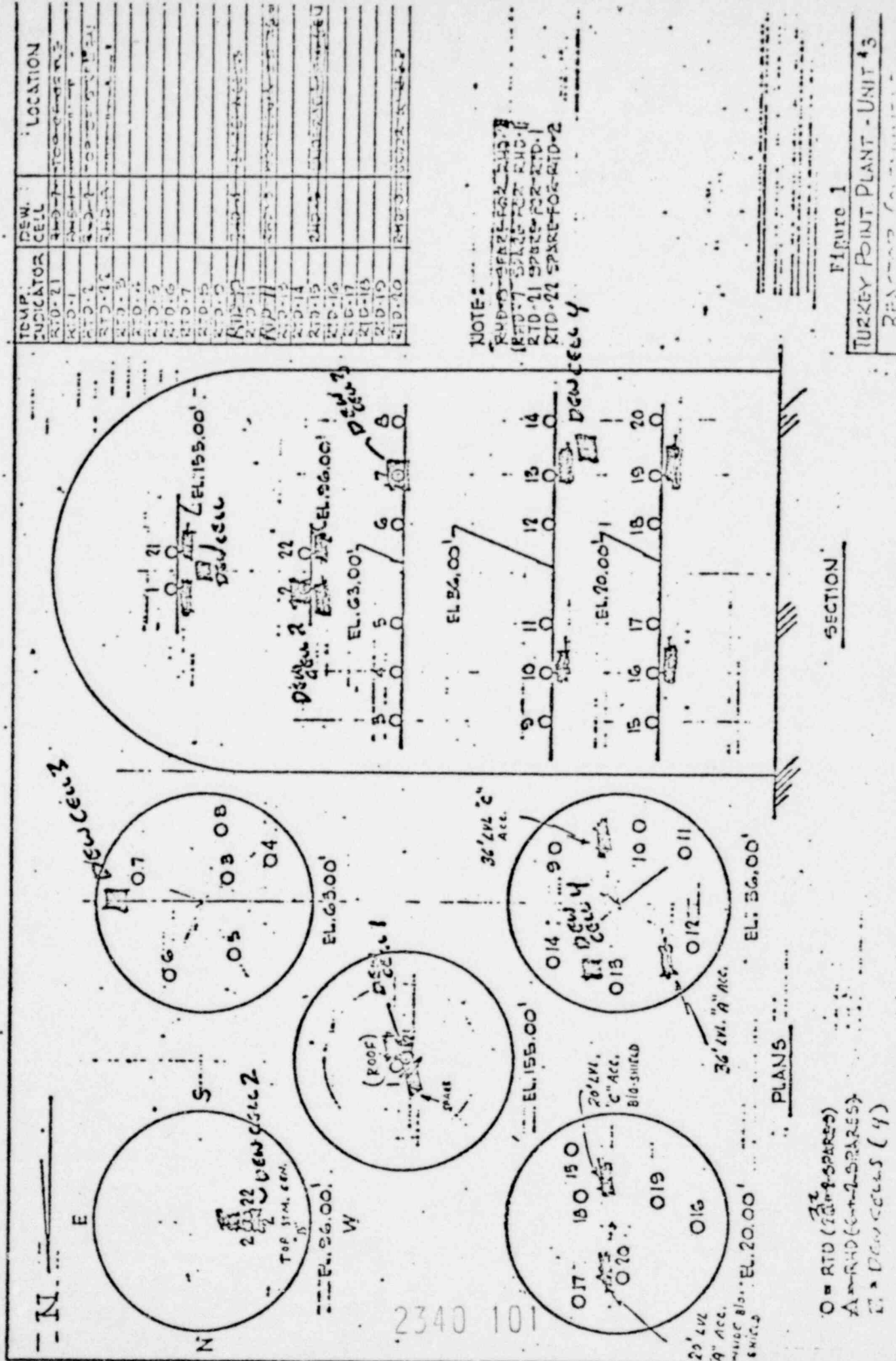


INSIDE CONTAINMENT VIEW



2340 100

APPENDIX B



APPENDIX C

DEFINITIONS AND ACCEPTANCE CRITERIA

2340 102

APPENDIX C

Definitions and Acceptance Criteria:

- $P_a$  (50 psig)                      The calculated peak containment internal pressure related to the design basis accident and specified in the Technical Specifications.
- $P_t$  ( $\geq$  25 psig)                      The containment vessel reduced test pressure selected to measure the integrated leakage rate during periodic Type A tests.
- $L_{am}/L_{tm}$  (%/24 hrs.)                      The total measured containment leakage rates by weight at  $P_a$  and  $P_t$ , respectively, obtained from testing the containment with components and systems in the state as close as practical to that which would exist under design basis accident conditions (e.g., vented, drained, flooded or pressurized).
- $L_a$  (0.25 %/day)                      The maximum allowable leakage rate by weight at  $P_a$  (50 psig) as specified for preoperational tests in the Technical Specification and as specified for periodic tests in the operating license.
- $L_t$  (%/24 hrs.)                      Maximum allowable test leakage rate by weight at  $P_t$  (25 psig) derived from the preoperational test data as follows:

$$L_t \leq L_a \quad \frac{L_{tm}}{L_{am}}$$

where,

$$L_a = 0.2500 \quad 2340 \ 103$$

$$L_{tm} = 0.0667$$

$$L_{am} = 0.162$$

therefore,

$$L_t \leq 0.2500 \quad \frac{0.0667}{0.162}$$

$$\leq 0.2500 \quad (0.4117)$$

$$L_t \leq 0.1029$$

$L_{tm}$  - periodic test - For periodic Type A tests at  $P_t$ ,  $L_{tm}$  shall be less than  $0.75 L_t$

$$L_{tm} \leq 0.75 \quad (0.1029)$$

$L_{tm} \leq 0.0772$  %/day by weight @ 25 psig

$L_{am}$  - periodic test - For periodic Type A tests at  $P_a$ ,  $L_{am}$  shall be less than  $0.75 L_a$

$$L_{am} < 0.75 \quad (0.25)$$

$L_{am} < 0.1875$  %/day by weight @ 50 psig

The criteria listed below for either the short duration test or the twenty-four hour or longer duration test shall be met.

SHORT DURATION TEST ACCEPTANCE CRITERIA:

The Trend Report (BN-TOP-1 Total Time Calculations) based on total-time calculations indicates that the magnitude of the calculated leakage rate is tending to stabilize at a value less than 75% of the maximum allowable leakage rate.

Note: The magnitude of the calculated leakage rate may be increasing slightly as it tends to stabilize. In this case, the average rate of increase of the calculated leakage rate shall be determined from the accumulated data over the last 5 hours or last 20 data points, whichever provides more points. Using this average rate, the calculated leakage rate is then linearly extrapolated to the 24th hour data point. This extrapolated value of the calculated leakage rate must be less than 75% of the maximum allowable leakage rate.

The calculated leakage rate based on total-time calculations is less than 75% of the maximum allowable leakage rate.

The end-of-test upper 95% confidence limit for the calculated leakage rate, based on total-time calculations is less than the maximum allowable leakage rate.

The mean of the measured leakage rates, based on total-time calculations over the last 5 hours of test or last 20 data points (whichever provides more data), is less than the maximum allowable leakage rate.

The calculated leakage rate at the 95% confidence level, based on mass-point calculations is less than 75% of the maximum allowable leakage rate.

Data has been recorded at approximately equal intervals and in no case at intervals greater than one hour.

At least 20 data points are provided for proper statistical analysis.

The minimum test for duration is 8 hours.

At least two-thirds of the drybulb temperature sensors and the dewpoint temperature sensors, and one absolute pressure gauge are fully operational. Additionally, the ISG (See ANSI N274) shall not exceed 0.25 La.

TWENTY-FOUR-HOUR OR LONGER DURATION TEST ACCEPTANCE CRITERIA:

The calculated leakage rate and the end-of-test upper 95% confidence level, based on mass-point calculations (ANSI N274) is less than 75% of the maximum allowable leakage rate.

Data has been recorded at approximately equal intervals and in no case at intervals greater than one hour.

At least 20 data points are provided for proper statistical analysis.

The ISG (ANSI N274) does not exceed 0.25 La.



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INTEGRATED LEAK RATE TEST

VERIFICATION TEST ACCEPTANCE CRITERIA

Imposed Leakage Rate Method

$$(L_o + L_{tm} - 0.25 L_t) \leq L_c \leq (L_o + L_{tm} + 0.25 L_t)$$

where:

$L_{am}$  = containment leakage rate calculated during pressure ILRT.

$L_t$  = maximum allowable leakage rate for reduced pressure ILRT.

$L_c$  = containment leakage rate calculated during verification test.

$L_o$  = leakage rate imposed on containment using flow measuring device.

$$L_o = (1 \pm 0.25) L_t$$

The verification test duration is at least four hours and at least 10 data points are used.

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APPENDIX D

Data Sheets

2340 106

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INTEGRATED LEAK RATE TEST

OTSC 464

APPENDIX D

AMBIENT TEMPERATURE \_\_\_\_\_

HOUR NO. \_\_\_\_\_

BAROMETRIC PRESSURE \_\_\_\_\_

DATE \_\_\_\_\_

ROTAMETER FLOW \_\_\_\_\_

VERIFIED BY \_\_\_\_\_

ILRT DATA SHEET				
TIME/SAMPLE NO.	/	/	/	/
RTD # 1				
RTD # 2				
RTD # 3				
RTD # 4				
RTD # 5				
RTD # 6				
RTD # 7				
RTD # 8				
RTD # 9				
RTD # 10				
RTD # 11				
RTD # 12				
RTD # 13				
RTD # 14				
RTD # 15				
RTD # 16				
RTD # 17				
RTD # 18				
RTD # 19				
RTD # 20				
RTD # 21				
RTD # 22				

RHD # 1				
RHD # 2				
RHD # 3				
RHD # 4				
RHD # 5				
RHD # 6				
RHD # 7				
RHD # 8				
RHD # 9				
RHD # 10				
Pressure # 1				
Pressure # 2 (SPARE)				

RTD - Resistance Temperature Detector, \_\_\_\_\_  
RHD - Relative Humidity Detector, \_\_\_\_\_  
Pressure, \_\_\_\_\_

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Terminal Operator \_\_\_\_\_

OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 68°

HOUR NO. \_\_\_\_\_

BAROMETRIC PRESSURE 30.14

DATE 3-18-79

FOTAMETER FLOW \_\_\_\_\_

VERIFIED BY \_\_\_\_\_

ILRT DATA SHEET			
TIME/SAMPLE NO.			20301
RTD # 1			84.73
RTD # 2			80.99
RTD # 3			81.38
RTD # 4			81.12
RTD # 5			81.38
RTD # 6			81.70
RTD # 7			80.69
RTD # 8			80.56
RTD # 9			80.55
RTD # 10			80.00
RTD # 11			78.74
RTD # 12			80.32
RTD # 13			79.62
RTD # 14			80.82
RTD # 15			80.06
RTD # 16			78.76
RTD # 17			79.59
RTD # 18			79.74
RTD # 19			78.83
RTD # 20			79.81
RTD # 21 (SPARE)			85.03
RTD # 22 (SPARE)			82.59

D. Pt. # 1			.911
D. Pt. # 2			.768
D. Pt. # 3			.745
D. Pt. # 4			.830

Pressure # 1			34410
Pressure # 2 (SPARE)			34440

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator \_\_\_\_\_

2340 108

OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 68°  
 BAROMETRIC PRESSURE 30.145  
 ROTAMETER FLOW \_\_\_\_\_

HOUR NO. \_\_\_\_\_  
 DATE 3/18/79  
 VERIFIED BY P Bennett

ILRT DATA SHEET				
TIME/SAMPLE NO.	21001 2	1	27301 3	1
RTD # 1	86.96		87.99	
RTD # 2	83.09		84.45	
RTD # 3	81.55		81.71	
RTD # 4	81.67		82.80	
RTD # 5	81.71		81.87	
RTD # 6	82.19		82.43	
RTD # 7	81.06		81.29	
RTD # 8	80.23		81.35	
RTD # 9	80.88		80.80	
RTD # 10	80.36		80.64	
RTD # 11	79.19		79.44	
RTD # 12	80.72		80.99	
RTD # 13	80.04		80.79	
RTD # 14	78.72		80.45	
RTD # 15	80.51		80.50	
RTD # 16	79.17		79.44	
RTD # 17	79.76		80.09	
RTD # 18	79.63		79.91	
RTD # 19	79.20		79.43	
RTD # 20	80.19		80.41	
RTD # 21 (SPARE)	80.76		81.02	
RTD # 22 (SPARE)	83.93		84.69	

D. Pt. # 1	.980		1.048	
D. Pt. # 2	.860		.866	
D. Pt. # 3	.793		.795	
D. Pt. # 4	.826		.806	

Pressure # 1	38532	42744	42744	
Pressure # 2 (SPARE)	38600	42780	42780	

D. Pt. - Dew Point \_\_\_\_\_  
 RHD - Relative Humidity Detector, \_\_\_\_\_  
 Pressure, \_\_\_\_\_  
 Terminal Operator \_\_\_\_\_

1. 29894 }  
 2. 29851 } 2140 PHB  
 Vented T.P's

2340 109



OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 68  
 BAROMETRIC PRESSURE 30.155  
 ROTAMETER FLOW \_\_\_\_\_

HOUR NO. \_\_\_\_\_  
 DATE 3/18/79  
 VERIFIED BY P. Bennett

ILRT DATA SHEET				
TIME/SAMPLE NO.	2200 / 4	1	2230 / 5	1
RTD # 1	88.66		84.22	
RTD # 2	85.54		86.25	
RTD # 3	81.84		82.14	
RTD # 4	82.31		82.49	
RTD # 5	82.04		81.85	
RTD # 6	82.53		82.42	
RTD # 7	81.46		81.57	
RTD # 8	81.55		81.73	
RTD # 9	81.21		81.24	
RTD # 10	80.76		80.82	
RTD # 11	79.63		79.05	
RTD # 12	81.07		81.21	
RTD # 13	80.41		79.94	
RTD # 14	81.19		81.21	
RTD # 15	80.26 62 mB		80.13	
RTD # 16	79.62		79.71	
RTD # 17	80.17		80.32	
RTD # 18	80.12		81.27	
RTD # 19	79.60		79.71	
RTD # 20	80.55		80.61	
RTD # 21 (SPARE)	88.78		83.32	
RTD # 22 (SPARE)	85.42		86.15	

D. Pt. # 1	1.108		1.156	
D. Pt. # 2	.945		1.146	
D. Pt. # 3	.804		.8170	
D. Pt. # 4	.815		.8140	

Pressure # 1	46845		51045	
Pressure # 2 (SPARE)	47025		51274	

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator \_\_\_\_\_

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OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 67°  
 BAROMETRIC PRESSURE 30.130  
 ROTAMETER FLOW \_\_\_\_\_

HOUR NO. \_\_\_\_\_  
 DATE 18 MAR 79  
 VERIFIED BY P Bennett

ILRT DATA SHEET				
TIME/SAMPLE NO.	23001 6	1	23301 7	1
RTD # 1	89.81		89.98	
RTD # 2	81.71		86.17	
RTD # 3	82.27		82.36	
RTD # 4	82.16		82.70	
RTD # 5	82.13		82.08	
RTD # 6	82.43		82.55	
RTD # 7	81.66		81.50	
RTD # 8	81.87		82.08	
RTD # 9	81.44		81.51	
RTD # 10	81.05		81.16	
RTD # 11	79.85		79.98	
RTD # 12	81.23		81.35	
RTD # 13	80.57		80.66	
RTD # 14	81.12		81.13	
RTD # 15	80.83		80.94	
RTD # 16	79.88		79.99	
RTD # 17	78.00		80.08	
RTD # 18	80.38		80.44	
RTD # 19	79.80		79.90	
RTD # 20	80.07		80.73	
RTD # 21 (SPARE)	89.65		87.82	
RTD # 22 (SPARE)	81.07		86.99	

D. Pt. # 1	1.207		1.253	
D. Pt. # 2	1.143		1.173	
L. Pt. # 3	1.832		1.853	
D. Pt. # 4	1.823		1.839	

Pressure # 1	55145		59300	
Pressure # 2 (SPARE)	55430	59620	59620	

D. Pt. - Dew Point \_\_\_\_\_  
 RHD - Relative Humidity Detector, \_\_\_\_\_  
 Pressure, \_\_\_\_\_  
 Terminal Operator \_\_\_\_\_

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OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 66°  
 BAROMETRIC PRESSURE 30.13  
 ROTAMETER FLOW \_\_\_\_\_

HOUR NO. \_\_\_\_\_  
 DATE 3/19/79  
 VERIFIED BY P Bennett

TIME/SAMPLE NO.	ILRT DATA SHEET			
	00001 8	00301 9	0105 <del>10</del> 10	01301 11
RTD # 1	90.23	90.43	90.63	90.84
RTD # 2	87.28	87.55	87.83	88.16
RTD # 3	82.41	82.73	82.53	82.53
RTD # 4	82.84	82.23	82.93	82.97
RTD # 5	82.16	82.20	82.19	82.40 27
RTD # 6	82.63	82.60	82.65	82.72
RTD # 7	82.01	82.01	82.33	82.37
RTD # 8	82.26	82.20	82.20	82.31
RTD # 9	81.54	81.60	81.73	81.75
RTD # 10	81.25	81.25	81.35	81.41
RTD # 11	80.65	81.25 3014	80.27	80.33
RTD # 12	81.40	80.72	81.41	81.45
RTD # 13	80.75	81.02	80.82	80.56
RTD # 14	81.15	81.07	81.11	81.12
RTD # 15	81.09	80.15	81.14	81.21
RTD # 16	80.68	80.49	80.24	80.32
RTD # 17	80.56	80.61	80.57	80.58
RTD # 18	80.57	80.50	80.72	80.71
RTD # 19	79.97	80.76	80.08	80.75
RTD # 20	80.75	80.42	80.43	80.56
RTD # 21 (SPARE)	80.33	87.56	80.67	80.54
RTD # 22 (SPARE)	87.32		87.77	87.99

D. Pt. # 1	1.309	1.317	1.305	1.405
D. Pt. # 2	1.187	1.162	1.304	1.230
D. Pt. # 3	.881	.878	.407	.917
D. Pt. # 4	.856	.862	.883	.904

Pressure # 1	63470	67515	72150	75675
Pressure # 2 (SPARE)	60570	67475	72660	76233

D. Pt. - Dew Point \_\_\_\_\_  
 RHD - Relative Humidity Detector, \_\_\_\_\_  
 Pressure, \_\_\_\_\_  
 Terminal Operator \_\_\_\_\_

2340 1.12

OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 65°  
BAROMETRIC PRESSURE 30.11  
ROTAMETER FLOW \_\_\_\_\_

HOUR NO. \_\_\_\_\_  
DATE 3/19/79  
VERIFIED BY P Bennett

ILRT DATA SHEET				
TIME/SAMPLE NO.	0220 / 12	0230 / 13	0300 / 14	0330 / 15
RTD # 1	91.05	91.23		
RTD # 2	89.31	89.52		
RTD # 3	83.65	83.72		
RTD # 4	83.53	83.09		
RTD # 5	82.33	82.91		
RTD # 6	82.74	82.91		
RTD # 7	82.51	82.56		
RTD # 8	82.42	82.49		
RTD # 9	81.75	81.50		
RTD # 10	81.44	81.51		
RTD # 11	80.42	80.49		
RTD # 12	81.53	81.56		
RTD # 13	80.91	80.99		
RTD # 14	81.15	81.16		
RTD # 15	81.26	81.33		
RTD # 16	80.40	80.50		
RTD # 17	80.61	80.61		
RTD # 18	80.87	80.95		
RTD # 19	80.22	80.28		
RTD # 20	80.92	81.00		
RTD # 21 (SPARE)	91.07	91.24		
RTD # 22 (SPARE)	88.15	88.47		

D. Pt. # 1	1.424	1.455		
D. Pt. # 2	1.330	1.404		
D. Pt. # 3	0.930	1.454		
D. Pt. # 4	0.918	1.456		

Pressure # 1	79800	83974		
Pressure # 2 (SPARE)	80420	<del>80420</del>		

D. Pt. - Dew Point 87625H

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator \_\_\_\_\_

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INTEGRATED LEAK RATE TEST

APPENDIX D

 AMBIENT TEMPERATURE 63°

 HOUR NO. 1

 BAROMETRIC PRESSURE 30.095

 DATE 3/19/79

ROTAMETER FLOW \_\_\_\_\_

 VERIFIED BY P. Bennett

STABILIZATION START

TIME/SAMPLE NO.	ILRT DATA SHEET			
	03001 1	03151 2	03301 3	03451 4
RTD # 1	90.64	82.95	87.26	86.65
RTD # 2	89.24	84.49	85.43	84.53
RTD # 3	82.22	81.35	81.65	80.91
RTD # 4	82.57	81.49	81.29	81.09
RTD # 5	82.23	81.54	81.24	81.04
RTD # 6	82.35	81.53	81.11	80.85
RTD # 7	82.25	81.24	80.91	80.56
RTD # 8	82.65	81.23	80.93	80.76
RTD # 9	81.23	80.60	80.94	80.30
RTD # 10	81.14	80.46	80.22	80.11
RTD # 11	80.55	80.11	79.99	79.82
RTD # 12	80.31	80.06	79.52	79.71
RTD # 13	80.34	79.81	79.64	79.53
RTD # 14	80.21	79.80	79.67	79.57
RTD # 15	80.72	80.13	80.06	79.93
RTD # 16	80.30	79.92	79.75	79.68
RTD # 17	80.05	79.59	79.40	79.32
RTD # 18	80.63	81.25	80.16	80.06
RTD # 19	79.98	79.61	79.47	79.38
RTD # 20	80.34	79.65	79.47	79.36
RTD # 21 (SPARE)	87.22	83.21	86.88	85.91
RTD # 22 (SPARE)	87.82	86.15	84.85	83.84

D. Pt. # 1	1.501	1.461	1.450	1.451
D. Pt. # 2	1.445	1.323	1.332	1.319
D. Pt. # 3	.959	.943	.964	.953
D. Pt. # 4	.957	.976	.945	1.005

Pressure # 1	87063	86809	86659	86557
Pressure # 2 (SPARE)	8777.3	87509	87370	87257

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator \_\_\_\_\_

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OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 62°  
 BAROMETRIC PRESSURE 30.095  
 ROTAMETER FLOW \_\_\_\_\_

HOUR NO. 2  
 DATE 3/19/79  
 VERIFIED BY P Bennett

TIME/SAMPLE NO.	ILRT DATA SHEET			
	0400 1 5	0415 1 6	0430 1 7	0445 1 8
RTD # 1	85.37	84.83	84.41	84.05
RTD # 2	82.29	82.75	82.36	82.01
RTD # 3	81.74	80.64	80.53	80.45
RTD # 4	80.45	81.81	80.72	80.63
RTD # 5	80.81	80.75	80.68	80.60
RTD # 6	80.68	80.57	80.51	80.43
RTD # 7	80.45	80.34	80.24	80.15
RTD # 8	80.62	80.22 <del>44</del>	80.43	80.36
RTD # 9	80.23	80.17	80.17	80.12
RTD # 10	79.05	79.97	79.94	79.87
RTD # 11	79.77	79.71	79.66	79.61
RTD # 12	79.62	79.56	79.50	79.45
RTD # 13	79.47	79.39	79.33	79.27
RTD # 14	79.34	79.47	79.45	79.42
RTD # 15	79.57	79.53	79.48	79.46
RTD # 16	79.60	79.53	79.51	79.47
RTD # 17	79.24	79.20	79.13	79.08
RTD # 18	79.43	79.36	79.33	79.29
RTD # 19	79.34	79.28	79.24	79.22
RTD # 20	79.32	79.27	79.21	79.19
RTD # 21 (SPARE)	85.26	84.75	84.34	84.04
RTD # 22 (SPARE)	83.12	82.63	82.22	81.92

D. Pt. # 1	1.451	1.453	1.441	1.441
D. Pt. # 2	1.434	1.336	1.378	1.217
D. Pt. # 3	1.441	1.411	1.424	1.431
D. Pt. # 4	1.021	1.042	1.066	1.075

Pressure # 1	864.81	<del>872.4</del> 864.21	863.73	863.32
Pressure # 2 (SPARE)	871.81	871.22	870.73	870.31

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator \_\_\_\_\_

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OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 61°  
 BAROMETRIC PRESSURE 30.095  
 ROTAMETER FLOW \_\_\_\_\_

HOUR NO. 3  
 DATE 3/19/79  
 VERIFIED BY \_\_\_\_\_

ILRT DATA SHEET				
TIME/SAMPLE NO.	0500 1 9	0515 1 10	0530 1 11	0545 1 12
RTD # 1	83.77	83.52	83.27	83.03
RTD # 2	81.74	81.57	81.38	81.20
RTD # 3	80.32	80.34	80.29	80.24
RTD # 4	80.55	80.48	80.43	80.38
RTD # 5	80.53	80.46	80.41	80.35
RTD # 6	80.35	80.29	80.22	80.15
RTD # 7	80.09	80.07	80.00	79.97
RTD # 8	80.29	80.24	80.18	80.13
RTD # 9	80.01	80.05	80.01	80.04
RTD # 10	79.85	79.83	79.79	79.71
RTD # 11	79.57	79.55	79.51	79.48
RTD # 12	79.43	79.40	79.36	79.31
RTD # 13	79.24	79.19	79.16	79.12
RTD # 14	79.39	79.38	79.35	79.33
RTD # 15	79.73	79.70	79.68	79.66
RTD # 16	79.45	79.42	79.41	79.37
RTD # 17	79.05	79.01	78.99	78.96
RTD # 18	79.76	79.73	79.71	79.67
RTD # 19	79.18	79.17	79.14	79.11
RTD # 20	79.15	79.12	79.10	79.05
RTD # 21 (SPARE)	83.75	83.50	83.27	83.03
RTD # 22 (SPARE)	81.66	81.45	81.26	81.09

D. Pt. # 1	1.440	1.432	1.436	1.429
D. Pt. # 2	1.319	1.355	1.326	1.316
D. Pt. # 3	1.057	1.080	1.097	1.112
D. Pt. # 4	1.099	1.118	1.135	1.152

Pressure # 1	86.244	86.267	86.241	86.212
Pressure # 2 (SPARE)	86.20697	86.965	86.933	86.913

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator \_\_\_\_\_

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INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 61°  
 BAROMETRIC PRESSURE 30.110  
 ROTAMETER FLOW \_\_\_\_\_

HOUR NO. 4  
 DATE 3/19/79  
 VERIFIED BY \_\_\_\_\_

ILRT DATA SHEET				
TIME/SAMPLE NO.	0600 1 13	0615 1 14	0630 1 15	0645 1 16
RTD # 1	82.89	82.72	82.56	82.42
RTD # 2	81.07	80.95	80.85	80.76
RTD # 3	80.20	80.17	80.13	80.11
RTD # 4	80.33	80.28	80.24	80.20
RTD # 5	80.30	80.25	80.20	80.17
RTD # 6	80.11	80.07	80.02	79.99
RTD # 7	79.95	79.90	79.89	79.87
RTD # 8	80.09	80.05	80.02	79.95
RTD # 9	80.04	80.01	80.01	80.02
RTD # 10	79.79	79.72	79.70	79.70
RTD # 11	79.96	79.42	79.42	79.40
RTD # 12	79.30	79.28	79.27	79.26
RTD # 13	79.10	79.07	79.06	79.04
RTD # 14	79.32	79.30	79.30	79.29
RTD # 15	79.63	79.62	79.60	79.59
RTD # 16	79.37	79.36	79.33	79.34
RTD # 17	78.93	78.92	78.90	78.89
RTD # 18	79.65	79.64	79.62	79.60
RTD # 19	79.09	79.07	79.07	79.06
RTD # 20	79.05	79.04	79.02	79.02
RTD # 21 (SPARE)	82.90	82.73	82.58	82.43
RTD # 22 (SPARE)	80.96	80.85	80.77	80.70

D. Pt. # 1	1.429	1.425	1.422	1.422
D. Pt. # 2	1.356	1.214	1.206	1.218
D. Pt. # 3	1.131	1.147	1.164	1.179
D. Pt. # 4	1.172	1.186	1.198	1.209

Pressure # 1	86195	86175	86157	86141
Pressure # 2 (SPARE)	86891	86871	86853	86837

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator \_\_\_\_\_

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OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 61°  
 BAROMETRIC PRESSURE 30.115  
 ROTAMETER FLOW \_\_\_\_\_

HOUR NO. 5  
 DATE 3/19/79  
 VERIFIED BY \_\_\_\_\_

ILRT DATA SHEET				
TIME/SAMPLE NO.	0700 1 17	0715 1 18	0730 1 19	0745 1 20
RTD # 1	82.28	82.14	82.03	81.92
RTD # 2	80.66	80.57	80.49	80.43
RTD # 3	80.09	80.04	80.02	80.00
RTD # 4	80.17	80.12	80.10	80.08
RTD # 5	80.12	80.09	80.05	80.03
RTD # 6	79.94	79.91	79.87	79.85
RTD # 7	79.84	79.83	79.82	79.80
RTD # 8	79.94	79.90	79.88	79.86
RTD # 9	80.02	79.98	80.01	79.97
RTD # 10	79.70	79.66	79.62	79.64
RTD # 11	79.37	79.36	79.34	79.33
RTD # 12	79.22	79.21	79.21	79.20
RTD # 13	79.03	79.02	79.00	78.97
RTD # 14	79.26	79.26	79.26	79.25
RTD # 15	79.57	79.57	79.55	79.54
RTD # 16	79.33	79.31	79.29	79.20
RTD # 17	79.87	79.85	79.84	79.59
RTD # 18	79.57	79.56	79.53	79.52
RTD # 19	79.04	79.02	79.02	79.01
RTD # 20	79.00	78.99	78.97	78.97
RTD # 21 (SPARE)	82.29	82.16	82.05	81.95
RTD # 22 (SPARE)	80.60	80.53	80.45	80.34

D. Pt. # 1	1.420	1.418	1.415	1.414
D. Pt. # 2	1.208	1.207	1.217	1.220
D. Pt. # 3	1.185	1.201	1.210	1.215
D. Pt. # 4	1.221	1.228	1.236	1.242

Pressure # 1	86125	86110	86107	86085
Pressure # 2 (SPARE)	86820	86805	86792	86780

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator \_\_\_\_\_

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OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 68°  
 BAROMETRIC PRESSURE 30.14  
 ROTAMETER FLOW \_\_\_\_\_

HOUR NO. 6  
 DATE 3/19/79  
 VERIFIED BY \_\_\_\_\_

ILRT DATA SHEET				
TIME/SAMPLE NO.	0800 1 21	0815 1 22	0830 1 23	0845 1 24
RTD # 1	81.81	81.71	81.61	81.53
RTD # 2	80.36	80.29	80.25	80.20
RTD # 3	79.98	79.97	79.94	79.93
RTD # 4	80.05	80.01	79.99	79.91
RTD # 5	80.00	79.95	79.94	79.91
RTD # 6	79.82	79.78	79.75	79.72
RTD # 7	79.79	79.77	79.75	79.74
RTD # 8	79.83	79.80	79.78	79.76
RTD # 9	79.93	79.93	79.94	79.92
RTD # 10	79.62	79.61	79.60	79.60
RTD # 11	79.31	79.29	79.28	79.26
RTD # 12	79.18	79.16	79.15	79.15
RTD # 13	78.99	78.97	78.97	78.95
RTD # 14	79.23	79.22	79.21	79.21
RTD # 15	79.54	79.51	79.51	79.50
RTD # 16	79.28	79.27	79.24	79.25
RTD # 17	78.84	78.83	78.82	78.81
RTD # 18	79.50	79.48	79.47	79.41
RTD # 19	78.99	78.97	78.96	78.96
RTD # 20	78.95	78.95	78.94	78.94
RTD # 21 (SPARE)	81.84	81.74	81.65	81.56
RTD # 22 (SPARE)	80.32	80.26	80.21	80.16

D. Pt. # 1	1.413	1.413	1.407	1.409
D. Pt. # 2	1.223	1.223	1.228	1.230
D. Pt. # 3	1.220	1.220	1.224	1.229
D. Pt. # 4	1.244	1.248	1.251	1.253

Pressure # 1	86073	86063	86052	86042
Pressure # 2 (SPARE)	86768	86757	86746	86734

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator \_\_\_\_\_

2340 119



OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 70°

HOUR NO. \_\_\_\_\_

BAROMETRIC PRESSURE 30.14

DATE 19 Mar 79

ROTAMETER FLOW \_\_\_\_\_

VERIFIED BY \_\_\_\_\_

TIME/SAMPLE NO.	ILRT DATA SHEET			
	0900/ 25	0915/ 26	0930/ 27	0945/ 28
RTD # 1	81.46	81.37	81.30	81.22
RTD # 2	80.16	80.13	80.08	80.06
RTD # 3	79.91	79.89	79.85	79.87
RTD # 4	79.94	79.92	79.91	79.95
RTD # 5	79.88	79.86	79.83	79.81
RTD # 6	79.70	79.68	79.66	79.63
RTD # 7	79.74	79.72	79.71	79.70
RTD # 8	79.73	79.72	79.71	79.70
RTD # 9	79.92	79.91	79.90	79.88
RTD # 10	79.58	79.58	79.57	79.56
RTD # 11	79.25	79.24	79.24	79.23
RTD # 12	79.14	79.13	79.13	79.12
RTD # 13	78.96	78.96	78.94	78.95
RTD # 14	79.21	79.22	79.22	79.21
RTD # 15	79.50	79.49	79.49	79.48
RTD # 16	79.25	79.24	79.23	79.23
RTD # 17	78.81	78.80	78.81	78.79
RTD # 18	79.45	79.45	79.44	79.43
RTD # 19	78.95	78.94	78.95	78.94
RTD # 20	78.93	78.93	78.93	78.92
RTD # 21 (SPARE)	81.48	81.41	81.34	81.27
RTD # 22 (SPARE)	80.12	80.09	80.05	80.02

D. Pt. # 1	1.407	1.405	1.403	1.403
D. Pt. # 2	1.233	1.237	1.239	1.242
D. Pt. # 3	1.234	1.236	1.235	1.240
D. Pt. # 4	1.255	1.253	1.259	1.262

Pressure # 1	86033	86025	86017	86011
Pressure # 2 (SPARE)	86726	86718	86710	86702

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator \_\_\_\_\_

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OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

 AMBIENT TEMPERATURE 72°

HOUR NO. \_\_\_\_\_

 BAROMETRIC PRESSURE 30.15

 DATE 19 MAR 79

ROTAMETER FLOW \_\_\_\_\_

VERIFIED BY \_\_\_\_\_

TIME/SAMPLE NO.	ILRT DATA SHEET			
	1000 / 29	1015 / 30	1030 / 31	1045 / 32
RTD # 1	81.16	81.07	81.03	80.96
RTD # 2	80.03	79.99	79.97	79.94
RTD # 3	79.85	79.83	79.80	79.80
RTD # 4	79.87	79.85	79.85	79.84
RTD # 5	79.80	79.77	79.76	79.73
RTD # 6	79.61	79.59	79.56	79.54
RTD # 7	79.70	79.70	79.68	79.66
RTD # 8	79.68	79.67	79.65	79.64
RTD # 9	79.91	79.87	79.82	79.87
RTD # 10	79.55	79.54	79.53	79.52
RTD # 11	79.23	79.22	79.20	79.20
RTD # 12	79.12	79.12	79.11	79.11
RTD # 13	78.95	78.93	78.93	78.93
RTD # 14	79.21	79.20	79.20	79.17
RTD # 15	79.48	79.47	79.47	79.46
RTD # 16	79.23	79.23	79.23	79.20
RTD # 17	78.81	78.81	78.81	78.79
RTD # 18	79.43	79.42	79.42	79.42
RTD # 19	78.94	78.93	78.93	78.92
RTD # 20	78.93	78.92	78.92	78.92
RTD # 21 (SPARE)	81.20	81.14	81.08	81.01
RTD # 22 (SPARE)	79.99	79.96	79.93	79.90

D. Pt. # 1	1.398	1.400	1.393	1.391
D. Pt. # 2	1.248	1.247	1.249	1.253
D. Pt. # 3	1.247	1.246	1.252	1.250
D. Pt. # 4	1.259	1.263	1.265	1.268

Pressure # 1	86002	85995	85988	85980
Pressure # 2 (SPARE)	86074	86068	86060	86074

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator \_\_\_\_\_

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OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 72

HOUR NO. \_\_\_\_\_

BAROMETRIC PRESSURE 30.15

DATE 19 Mar 79

ROTAMETER FLOW \_\_\_\_\_

VERIFIED BY \_\_\_\_\_

ILRT DATA SHEET				
TIME/SAMPLE NO.	1100 / 33	1115 / 34	1130 / 35	1145 / 36
RTD # 1	80.90	80.84	80.79	80.75
RTD # 2	79.91	79.88	79.86	79.85
RTD # 3	79.74	79.78	79.77	79.77
RTD # 4	79.83	79.82	79.81	79.82
RTD # 5	79.72	79.70	79.69	79.69
RTD # 6	79.52	79.50	79.47	79.47
RTD # 7	79.66	79.65	79.64	79.64
RTD # 8	79.63	79.61	79.61	79.60
RTD # 9	79.83	79.82	79.84	79.86
RTD # 10	79.51	79.49	79.49	79.49
RTD # 11	79.18	79.18	79.17	79.17
RTD # 12	79.69	79.10	79.11	79.10
RTD # 13	78.93	78.92	78.98	78.91
RTD # 14	79.10	79.10	79.19	79.11
RTD # 15	79.46	79.46	79.47	79.46
RTD # 16	79.20	79.21	79.21	79.21
RTD # 17	78.80	78.81	78.80	78.82
RTD # 18	79.46	79.42	79.42	79.43
RTD # 19	78.92	78.90	78.91	78.91
RTD # 20	78.92	78.91	78.92	78.92
RTD # 21 (SPARE)	80.96	80.90	80.85	80.84
RTD # 22 (SPARE)	79.86	79.84	79.82	79.81

D. Pt. # 1	1.390	1.387	1.385	1.385
D. Pt. # 2	1.255	1.260	1.262	1.263
D. Pt. # 3	1.264	1.260	1.271	1.270
D. Pt. # 4	1.272	1.274	1.277	1.279

Pressure # 1	859.74	859.69	859.63	859.58
Pressure # 2 (SPARE)	866.67	866.61	866.55	866.50

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

2340 122

Terminal Operator \_\_\_\_\_



OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 72  
 BAROMETRIC PRESSURE 30.14  
 ROTAMETER FLOW \_\_\_\_\_

HOUR NO. \_\_\_\_\_  
 DATE 19 MAR 79  
 VERIFIED BY \_\_\_\_\_

ILRT DATA SHEET				
TIME/SAMPLE NO.	1200 / 37	1215 / 38	1231 / 39	1245 / 40
RTD # 1	80.70	80.65	80.57	80.55
RTD # 2	79.82	79.80	79.79	79.76
RTD # 3	79.76	79.75	79.74	79.74
RTD # 4	79.81	79.81	79.78	79.77
RTD # 5	79.67	79.66	79.65	79.64
RTD # 6	79.45	79.43	79.41	79.41
RTD # 7	79.64	79.64	79.63	79.62
RTD # 8	79.60	79.58	79.57	79.56
RTD # 9	79.82	79.84	79.82	79.82
RTD # 10	79.48	79.49	79.48	79.47
RTD # 11	79.17	79.17	79.15	79.15
RTD # 12	79.10	79.10	79.09	79.09
RTD # 13	78.96	78.95	78.94	78.92
RTD # 14	79.19	79.19	79.18	79.18
RTD # 15	79.41	79.46	79.45	79.46
RTD # 16	79.20	79.20	79.20	79.20
RTD # 17	78.81	78.81	78.81	78.82
RTD # 18	79.43	79.43	79.44	79.45
RTD # 19	78.92	78.91	78.91	78.90
RTD # 20	78.92	78.92	78.92	78.92
RTD # 21 (SPARE)	80.71	80.71	80.67	80.67
RTD # 22 (SPARE)	79.79	79.75	79.74	79.72

D. Pt. # 1	1.383	1.378	1.380	1.375
D. Pt. # 2	1.268	1.270	1.274	1.272
D. Pt. # 3	1.267	1.277	1.276	1.271
D. Pt. # 4	1.284	1.287	1.288	1.290

Pressure # 1	85953	85948	85944	85959
Pressure # 2 (SPARE)	86645	86640	86635	86631

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator \_\_\_\_\_

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OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 72

HOUR NO. \_\_\_\_\_

BAROMETRIC PRESSURE 30.12

DATE 19 MAR 79

ROTAMETER FLOW \_\_\_\_\_

VERIFIED BY \_\_\_\_\_

ILRT DATA SHEET				
TIME/SAMPLE NO.	130141	131542	133043	134544
RTD # 1	80.50	80.47	80.42	80.38
RTD # 2	79.74	79.72	79.70	79.68
RTD # 3	79.72	79.71	79.71	79.70
RTD # 4	79.71	79.77	79.75	79.73
RTD # 5	79.62	79.61	79.60	79.58
RTD # 6	79.38	79.37	79.35	79.34
RTD # 7	79.62	79.61	79.61	79.60
RTD # 8	79.55	79.54	79.53	79.52
RTD # 9	79.78	79.80	79.79	79.78
RTD # 10	79.46	79.46	79.45	79.45
RTD # 11	79.15	79.13	79.14	79.13
RTD # 12	79.09	79.08	79.08	79.07
RTD # 13	78.95	78.93	78.93	78.92
RTD # 14	79.17	79.16	79.16	79.16
RTD # 15	79.45	79.45	79.45	79.45
RTD # 16	79.19	79.20	79.19	79.18
RTD # 17	78.80	78.81	78.80	78.80
RTD # 18	79.45	79.46	79.46	79.47
RTD # 19	78.90	78.89	78.89	78.89
RTD # 20	78.91	78.92	78.91	78.90
RTD # 21 (SPARE)	80.57	80.53	80.49	80.45
RTD # 22 (SPARE)	79.70	79.68	79.66	79.63

D. Pt. # 1	1.374	1.372	1.365	1.369
D. Pt. # 2	1.280	1.283	1.280	1.284
D. Pt. # 3	1.275	1.283	1.292	1.292
D. Pt. # 4	1.294	1.294	1.289	1.301

Pressure # 1	859.35	859.31	859.27	859.24
Pressure # 2 (SPARE)	866.27	866.22	866.18	866.13

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

2340 124

Terminal Operator \_\_\_\_\_



OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 72

HOUR NO. \_\_\_\_\_

BAROMETRIC PRESSURE 30.10

DATE 19 MAR 79

ROTAMETER FLOW \_\_\_\_\_

VERIFIED BY \_\_\_\_\_

ILRT DATA SHEET				
TIME/SAMPLE NO.	35 / 1400	40 / 1415	47 / 1430	52 / 1445
RTD # 1	80.34	80.29	80.26	80.27
RTD # 2	79.66	79.64	79.63	79.62
RTD # 3	79.69	79.67	79.68	79.67
RTD # 4	79.73	79.72	79.71	79.70
RTD # 5	79.57	79.56	79.55	79.55
RTD # 6	79.33	79.31	79.30	79.28
RTD # 7	79.60	79.59	79.59	79.58
RTD # 8	79.52	79.51	79.49	79.49
RTD # 9	79.52	79.52	79.50	79.49
RTD # 10	79.45	79.44	<del>79.44</del> 79.44	79.43
RTD # 11	79.12	79.11	79.12	79.11
RTD # 12	79.06	79.06	79.06	79.05
RTD # 13	78.92	78.92	78.93	78.93
RTD # 14	79.16	79.16	79.15	79.15
RTD # 15	79.45	79.43	79.44	79.43
RTD # 16	79.18	79.18	79.18	79.16
RTD # 17	78.79	78.80	78.79	78.78
RTD # 18	79.47	79.47	79.49	79.48
RTD # 19	78.89	78.88	78.88	78.88
RTD # 20	78.91	78.90	78.91	78.90
RTD # 21 (SPARE)	80.41	80.35	80.33	80.29
RTD # 22 (SPARE)	79.62	79.59	79.57	79.56

D. Pt. # 1	1.314	1.310	1.309	1.304
D. Pt. # 2	1.291	1.291	1.297	1.292
D. Pt. # 3	1.294	1.296	1.303	1.302
D. Pt. # 4	1.306	1.307	1.310	1.311

Pressure # 1	859.19	859.16	859.13	859.09
Pressure # 2 (SPARE)	866.09	866.02	866.03	865.99

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator \_\_\_\_\_

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OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 72  
 BAROMETRIC PRESSURE 30.095  
 ROTAMETER FLOW \_\_\_\_\_

HOUR NO. \_\_\_\_\_  
 DATE 19 MAR 79  
 VERIFIED BY \_\_\_\_\_

ILRT DATA SHEET				
TIME/SAMPLE NO.	15001 49	15151 50	15301 51	15451 52
RTD # 1	80.15	80.15	80.11	80.08
RTD # 2	79.60	79.59	79.57	79.56
RTD # 3	79.66	79.65	79.64	79.63
RTD # 4	79.69	79.61	79.65	79.63
RTD # 5	79.53	79.52	79.51	79.50
RTD # 6	79.28	79.26	79.26	79.25
RTD # 7	79.58	79.57	79.57	79.56
RTD # 8	79.48	79.47	79.47	79.46
RTD # 9	79.77	79.71	79.71	79.71
RTD # 10	79.43	79.42	79.42	79.42
RTD # 11	79.10	79.09	79.09	79.09
RTD # 12	79.05	79.05	79.05	79.05
RTD # 13	78.92	78.93	78.91	78.91
RTD # 14	79.14	79.14	79.14	79.14
RTD # 15	79.43	79.42	79.41	79.42
RTD # 16	79.16	79.15	79.15	79.15
RTD # 17	78.79	78.78	78.78	78.78
RTD # 18	79.44	79.49	79.50	79.50
RTD # 19	78.88	78.86	78.87	78.87
RTD # 20	78.70	78.69	78.69	78.69
RTD # 21 (SPARE)	80.25	80.21	80.18	80.15
RTD # 22 (SPARE)	79.53	79.51	79.51	79.48

D. Pt. # 1	1.354	1.353	1.351	1.350
D. Pt. # 2	1.301	1.308	1.306	1.308
D. Pt. # 3	1.304	1.303	1.309	1.310
D. Pt. # 4	1.315	1.318	1.318	1.321

Pressure # 1	85406	85402	85399	85396
Pressure # 2 (SPARE)	86546	86542	86539	86546

D. Pt. - Dew Point \_\_\_\_\_  
 RHD - Relative Humidity Detector, \_\_\_\_\_  
 Pressure, \_\_\_\_\_  
 Terminal Operator \_\_\_\_\_

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OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 71

HOUR NO. \_\_\_\_\_

BAROMETRIC PRESSURE 30.08

DATE 19 MAR 79

ROTAMETER FLOW \_\_\_\_\_

VERIFIED BY \_\_\_\_\_

ILRT DATA SHEET				
TIME/SAMPLE NO.	16001 53	16151 54	16301 55	16451 56
RTD # 1	80.05	80.02	80.00	79.96
RTD # 2	79.85	79.54	79.54	79.51
RTD # 3	79.63	79.62	79.62	79.60
RTD # 4	79.66	79.66	79.65	79.65
RTD # 5	79.50	79.49	79.48	79.48
RTD # 6	79.25	79.24	79.23	79.21
RTD # 7	79.56	79.56	79.56	79.55
RTD # 8	79.45	79.45	79.45	79.45
RTD # 9	79.79	79.77	79.75	79.79
RTD # 10	79.41	79.41	79.41	79.40
RTD # 11	79.09	79.08	79.08	79.07
RTD # 12	79.04	79.04	79.05	79.03
RTD # 13	78.90	78.91	78.92	78.90
RTD # 14	79.14	79.14	79.15	79.13
RTD # 15	79.41	79.41	79.41	79.40
RTD # 16	79.15	79.16	79.13	79.13
RTD # 17	78.79	78.78	78.78	78.77
RTD # 18	79.51	79.50	79.51	79.49
RTD # 19	78.87	78.87	78.87	78.86
RTD # 20	78.89	78.90	78.89	78.89
RTD # 21 (SPARE)	80.12	80.09	80.06	80.02
RTD # 22 (SPARE)	79.47	79.47	79.46	79.45

D. Pt. # 1	1.346	1.348	1.338	1.338
D. Pt. # 2	1.314	1.300	1.316	1.320
D. Pt. # 3	1.313	1.312	1.318	1.321
D. Pt. # 4	1.324	1.326	1.329	1.330

Pressure # 1	85893	85889	85887	85884
Pressure # 2 (SPARE)	86583	86580	86577	86574

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

2340 127

Terminal Operator \_\_\_\_\_



OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 71  
 BAROMETRIC PRESSURE 30.075  
 ROTAMETER FLOW \_\_\_\_\_

HOUR NO. \_\_\_\_\_  
 DATE 19 MAR 79  
 VERIFIED BY \_\_\_\_\_

TIME/SAMPLE NO.	ILRT DATA SHEET			
	17001 57	17151 58	17301 59	17451 60
RTD # 1	79.93	79.90	79.88	79.84
RTD # 2	79.51	79.49	79.47	79.47
RTD # 3	79.60	79.54	79.58	79.55
RTD # 4	79.64	79.64	79.63	79.63
RTD # 5	79.47	79.46	79.45	79.45
RTD # 6	79.21	79.20	79.19	79.19
RTD # 7	79.55	79.55	79.54	79.54
RTD # 8	79.43	79.42	79.41	79.41
RTD # 9	79.77	79.78	79.77	79.77
RTD # 10	79.41	79.40	79.38	79.40
RTD # 11	79.66	79.66	79.66	79.66
RTD # 12	79.64	79.63	79.62	79.62
RTD # 13	79.40	79.39	79.39	79.39
RTD # 14	79.14	79.13	79.13	79.12
RTD # 15	79.41	79.40	79.40	79.40
RTD # 16	79.09	79.13	79.11	79.11
RTD # 17	78.77	78.77	78.77	78.77
RTD # 18	79.60	79.57	79.47	79.47
RTD # 19	78.86	78.86	78.84	78.84
RTD # 20	78.89	78.89	78.87	78.87
RTD # 21 (SPARE)	79.97	79.97	79.94	79.91
RTD # 22 (SPARE)	79.44	79.43	79.42	79.42

D. Pt. # 1	1.338	1.339	1.340	1.338
D. Pt. # 2	1.323	1.325	1.326	1.327
D. Pt. # 3	1.328	1.328	1.327	1.327
D. Pt. # 4	1.332	1.336	1.336	1.338

Pressure # 1	85881	85878	85876	85873
Pressure # 2 (SPARE)	86572	86568	86566	86564

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator \_\_\_\_\_

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OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 69

HOUR NO. \_\_\_\_\_

BAROMETRIC PRESSURE 30.075

DATE 19 MAR 79

ROTAMETER FLOW \_\_\_\_\_

VERIFIED BY \_\_\_\_\_

ILRT DATA SHEET				
TIME/SAMPLE NO.	18001 61	18151 62	18301 63	18451 64
RTD # 1	79.82	79.79	79.76	79.73
RTD # 2	79.46	79.45	79.44	79.42
RTD # 3	79.58	79.57	79.56	79.55
RTD # 4	79.61	79.62	79.60	79.60
RTD # 5	79.41	79.43	79.47	79.41
RTD # 6	79.17	79.18	79.16	79.15
RTD # 7	79.54	79.53	79.52	79.52
RTD # 8	79.41	79.40	79.39	79.37
RTD # 9	79.70	79.77	79.75	79.73
RTD # 10	79.39	79.39	79.38	79.37
RTD # 11	79.06	79.05	79.04	79.02
RTD # 12	79.02	79.02	79.02	79.00
RTD # 13	78.88	78.87	78.87	78.86
RTD # 14	79.12	79.12	79.11	79.11
RTD # 15	79.39	79.38	79.29	79.38
RTD # 16	79.11	79.11	79.04	79.09
RTD # 17	78.76	78.76	78.75	78.74
RTD # 18	79.43	79.43	79.41	79.34
RTD # 19	78.83	78.82	78.83	78.82
RTD # 20	78.88	78.89	78.89	78.87
RTD # 21 (SPARE)	79.88	79.85	79.83	79.80
RTD # 22 (SPARE)	79.40	79.39	79.39	79.37

D. Pt. # 1	1.337	1.335	1.335	1.336
D. Pt. # 2	1.332	1.334	1.336	1.338
D. Pt. # 3	1.332	1.332	1.332	1.333
D. Pt. # 4	1.345	1.348	1.348	1.352

	85866			
Pressure # 1	85871	85868	85866	85864
Pressure # 2 (SPARE)	86562	86559	86557	86554

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

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Terminal Operator \_\_\_\_\_



OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 66°  
 BAROMETRIC PRESSURE 30.080  
 ROTAMETER FLOW \_\_\_\_\_

HOUR NO. \_\_\_\_\_  
 DATE 3/19/79  
 VERIFIED BY \_\_\_\_\_

TIME/SAMPLE NO.	ILRT DATA SHEET			
	1900 165	1915 166	1930 167	1945 168
RTD # 1	79.71	79.64	79.66	79.64
RTD # 2	79.41	79.40	79.39	79.38
RTD # 3	79.55	79.54	79.54	79.54
RTD # 4	79.58	79.59	79.59	79.59
RTD # 5	79.40	79.40	79.34	79.38
RTD # 6	79.14	79.13	79.12	79.12
RTD # 7	79.51	79.51	79.51	79.51
RTD # 8	79.36	79.26	79.34	79.33
RTD # 9	79.75	79.72	79.75	79.73
RTD # 10	79.37	79.37	79.35	79.36
RTD # 11	79.03	79.02	79.02	79.02
RTD # 12	79.00	78.99	78.99	78.99
RTD # 13	78.85	78.84	78.83	78.84
RTD # 14	79.11	79.10 RHD	79.09	79.09
RTD # 15	79.38	<del>78.35</del> 79.38	79.36	79.36
RTD # 16	79.07	79.09	79.09	79.08
RTD # 17	78.74	78.74	78.73	78.73
RTD # 18	79.39	79.39	79.37	79.36
RTD # 19	78.81	78.80	78.76	78.81
RTD # 20	78.87	78.87	78.87	78.86
RTD # 21 (SPARE)	79.77	79.75	79.74	79.71
RTD # 22 (SPARE)	79.36	79.36	79.34	79.34

D. Pt. # 1	1.335	1.336	1.336	1.335
D. Pt. # 2	1.339	1.340	1.346	1.344
D. Pt. # 3	1.333	1.344	1.337	1.344
D. Pt. # 4	1.352	1.354	1.354	1.356

Pressure # 1	85861	85859	85857	85854
Pressure # 2 (SPARE)	86557	86550	86548	86546

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator \_\_\_\_\_

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OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 66  
 BAROMETRIC PRESSURE 30.090  
 ROTAMETER FLOW \_\_\_\_\_

HOUR NO. \_\_\_\_\_  
 DATE 3/19/79  
 VERIFIED BY \_\_\_\_\_

TIME/SAMPLE NO.	ILRT DATA SHEET			
	2000 1 69	2015 1 70	2030 1 71	2045 1 72
RTD # 1	79.62	79.60	79.58	79.54
RTD # 2	79.39	79.37	79.36	79.35
RTD # 3	79.54	79.54	79.53	79.52
RTD # 4	79.52	79.56	79.55	79.55
RTD # 5	79.38	79.38	79.36	79.36
RTD # 6	79.12	79.12	79.11	79.07
RTD # 7	79.52	79.52	79.51	79.50
RTD # 8	79.33	79.32	79.31	79.31
RTD # 9	79.73	79.74	79.71	79.71
RTD # 10	79.36	79.36	79.35	79.35
RTD # 11	79.02	79.03	79.01	79.00
RTD # 12	79.00	79.00	78.99	78.98
RTD # 13	78.83	78.82	78.80	78.81
RTD # 14	79.09	79.09	79.09	79.08
RTD # 15	79.37	79.37	79.37	79.36
RTD # 16	79.07	79.08	79.06	79.07
RTD # 17	78.74	78.74	78.73	78.72
RTD # 18	79.36	79.36	79.34	79.33
RTD # 19	78.80	78.80	78.80	78.79
RTD # 20	78.87	78.87	78.86	78.86
RTD # 21 (SPARE)	79.69	79.67	79.65	79.62
RTD # 22 (SPARE)	79.34	79.34	79.33	79.32

D. Pt. # 1	1.337	1.338	1.340	1.344
D. Pt. # 2	1.347	1.350	1.351	1.343
D. Pt. # 3	1.344	1.342	1.344	1.352
D. Pt. # 4	1.356	1.359	1.358	1.346

Pressure # 1	85853	85851	85849	85847
Pressure # 2 (SPARE)	86544	86542	86540	86538

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator \_\_\_\_\_

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OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 64°  
 BAROMETRIC PRESSURE 30.095  
 ROTAMETER FLOW \_\_\_\_\_

HOUR NO. \_\_\_\_\_  
 DATE 3/19/79  
 VERIFIED BY Paul Bennett

TIME/SAMPLE NO.	ILRT DATA SHEET			
	21001 73	21151 74	21301 75	2146 713 <del>2151 76</del>
RTD # 1	79.52	79.50	79.46	79.42
RTD # 2	79.31	79.33	79.32	79.31
RTD # 3	79.52	79.51	79.50	79.50
RTD # 4	79.52	79.54	79.53	79.53
RTD # 5	79.36	79.35	79.34	79.33
RTD # 6	79.09	79.09	79.08	79.07
RTD # 7	79.49	79.51	79.49	79.50
RTD # 8	79.30	79.30	79.28	79.29
RTD # 9	79.72	79.72	79.67	79.67
RTD # 10	79.35	79.35	79.35	79.34
RTD # 11	79.00	79.00	78.99	78.99
RTD # 12	78.94	78.95	78.97	78.98
RTD # 13	78.81	78.81	78.81	78.81
RTD # 14	79.01	79.09	79.08	79.07
RTD # 15	79.36	79.36	79.39	79.34
RTD # 16	79.06	79.06	79.04	79.05
RTD # 17	78.72	78.71	78.72	78.71
RTD # 18	79.34	79.33	79.32	79.31
RTD # 19	78.79	78.80	78.78	78.79
RTD # 20	78.86	78.87	78.86	78.86
RTD # 21 (SPARE)	79.61	79.59	79.56	79.48
RTD # 22 (SPARE)	79.32	79.30	79.29	79.28

D. Pt. # 1	1.337	1.346	1.344	1.352
D. Pt. # 2	1.352	1.357	1.356	1.359
D. Pt. # 3	1.349	1.350	1.350	1.352
D. Pt. # 4	1.358	1.360	1.362	1.363

Pressure # 1	85845	85844	85842	85840
Pressure # 2 (SPARE)	86537	86535	86534	86533

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

2340 132

Terminal Operator \_\_\_\_\_



OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 62  
 BAROMETRIC PRESSURE 30.095  
 ROTAMETER FLOW \_\_\_\_\_

HOUR NO. 1  
 DATE 3/19/79  
 VERIFIED BY P Bennett

ILRT START

ILRT DATA SHEET				
TIME/SAMPLE NO.	22001 77	22157 78	22301 79	22457 80
RTD # 1	79.41	79.38	79.38	79.32
RTD # 2	79.31	79.31	79.31	79.31
RTD # 3	79.51	79.50	79.50	79.49
RTD # 4	79.54	79.52	79.52	79.52
RTD # 5	79.34	79.33	79.32	79.33
RTD # 6	79.08	79.08	79.07	79.06
RTD # 7	79.50	79.51	79.50	79.49
RTD # 8	79.29	79.29	79.29	79.27
RTD # 9	79.16	79.17	79.15	79.11
RTD # 10	79.35	79.34	79.34	79.34
RTD # 11	78.98	78.98	78.99	78.99
RTD # 12	78.98	78.98	78.98	78.97
RTD # 13	78.80	78.80	78.80	78.79
RTD # 14	79.07	79.08	79.07	79.07
RTD # 15	79.36	79.35	79.36	79.35
RTD # 16	79.05	79.04	79.05	79.03
RTD # 17	78.71	78.78 w/it	78.72	78.77
RTD # 18	79.31	79.32	79.31	79.30
RTD # 19	78.78	78.79	78.79	78.79
RTD # 20	78.86	78.86	78.87	78.86
RTD # 21 (SPARE)	79.52	79.50	79.49	79.47
RTD # 22 (SPARE)	79.29	79.29	79.29	79.27

ILRT - 10

D. Pt. # 1	1.346	1.345	1.348	1.349
D. Pt. # 2	1.359	1.341	1.360	1.361
D. Pt. # 3	1.351	1.353	1.363	1.356
D. Pt. # 4	1.364	1.365	1.368	1.369

Pressure # 1	85839	85839	85836	85835
Pressure # 2 (SPARE)	86530	86529	86528	86526

D. Pt. - Dew Point \_\_\_\_\_  
 RHD - Relative Humidity Detector, \_\_\_\_\_  
 Pressure, \_\_\_\_\_  
 Terminal Operator J. S. Miller

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OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 62  
BAROMETRIC PRESSURE 30.100  
ROTAMETER FLOW \_\_\_\_\_

HOUR NO. 2  
DATE 19 MAR 79  
VERIFIED BY (Signature)

TIME/SAMPLE NO.	ILRT DATA SHEET			
	(2)	(3)	(4)	(5)
	23001 81	23151 82	23301 83	23451 84
RTD # 1	79.29	79.28	79.22	79.21
RTD # 2	79.29	79.29	79.28	79.28
RTD # 3	79.49	79.48	79.48	79.47
RTD # 4	79.52	79.51	79.51	79.51
RTD # 5	79.31	79.31	79.31	79.30
RTD # 6	79.05	79.05	79.03	79.04
RTD # 7	79.49	79.49	79.49	79.50
RTD # 8	79.27	79.27	79.27	79.27
RTD # 9	79.68	79.63	79.65	79.62
RTD # 10	79.34	79.34	79.33	79.33
RTD # 11	78.97	78.97	78.98	78.97
RTD # 12	78.97	78.97	78.96	78.97
RTD # 13	78.79	78.79	78.79	78.80
RTD # 14	79.07	79.07	79.07	79.08
RTD # 15	79.35	79.35	79.35	79.35
RTD # 16	79.03	79.02	79.02	79.01
RTD # 17	78.72	78.71	78.71	78.71
RTD # 18	79.30	79.28	79.28	79.28
RTD # 19	78.79	78.78	78.78	78.78
RTD # 20	78.86	78.86	78.85	78.85
RTD # 21 (SPARE)	79.45	79.43	79.41	79.40
RTD # 22 (SPARE)	79.27	79.26	79.25	79.25

D. Pt. # 1	1.352	1.363	1.361	1.361
D. Pt. # 2	1.366	1.362	1.364	1.364
D. Pt. # 3	1.362	1.361	1.358	1.357
D. Pt. # 4	1.371	1.371	1.375	1.372

Pressure # 1	85834	85833	85832	85830
Pressure # 2 (SPARE)	86525	86524	86523	86522

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator Slane

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OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 62°  
 BAROMETRIC PRESSURE 30.090  
 ROTAMETER FLOW NA

HOUR NO. 3  
 DATE 20 Mar 79  
 VERIFIED BY U.S. K. H. W.

TIME/SAMPLE NO.	ILRT DATA SHEET			
	0000 1 <sup>6</sup> 85	0015 1 <sup>7</sup> 86	0030 1 <sup>8</sup> 87	0045 1 <sup>9</sup> 88
RTD # 1	79.24	79.20	79.17	79.17
RTD # 2	79.27	79.27	79.27	79.26
RTD # 3	79.47	79.47	79.46	79.45
RTD # 4	79.50	79.50	79.50	79.49
RTD # 5	79.30	79.30	79.28	79.28
RTD # 6	79.03	79.03	79.02	79.02
RTD # 7	79.49	79.50	79.47	79.48
RTD # 8	79.26	79.27	79.26	79.25
RTD # 9	79.65	79.64	79.62	79.59
RTD # 10	79.33	79.33	79.33	79.32
RTD # 11	78.97	78.97	78.95	78.96
RTD # 12	78.97	78.97	78.96	78.97
RTD # 13	78.79	78.79	78.78	78.80
RTD # 14	79.07	79.07	79.06	79.07
RTD # 15	79.35	79.35	79.35	79.34
RTD # 16	79.01	79.01	79.01	79.00
RTD # 17	78.71	78.71	78.70	78.71
RTD # 18	79.28	79.27	79.25	79.25
RTD # 19	78.78	78.78	78.79	78.77
RTD # 20	78.86	78.86	78.86	78.85
RTD # 21 (SPARE)	79.40	79.38	79.36	79.35
RTD # 22 (SPARE)	79.24	79.24	79.24	79.24

D. Pt. # 1	1.364	1.366	1.361	1.363
D. Pt. # 2	1.365	1.367	1.371	1.370
D. Pt. # 3	1.358	1.349	1.363	1.355
D. Pt. # 4	1.374	1.377	1.378	1.379

Pressure # 1	858.29	858.25	858.27	858.26
Pressure # 2 (SPARE)	865.20	865.18	865.18	865.17

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

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Terminal Operator Secker

OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 61°  
 BAROMETRIC PRESSURE 30.08 AT  
 ROTAMETER FLOW NA

HOUR NO. 4  
 DATE 20 March 79  
 VERIFIED BY A. J. K. [Signature]

TIME/SAMPLE NO.	ILRT DATA SHEET			
	0100 1 89 <sup>(10)</sup>	0115 1 90 <sup>(11)</sup>	0130 1 91 <sup>(12)</sup>	0145 1 92 <sup>(13)</sup>
RTD # 1	79.15	79.15	79.13	79.13
RTD # 2	79.26	79.24	79.24	79.29
RTD # 3	79.45	79.45	79.44	79.44
RTD # 4	79.47	79.47	79.47	79.42
RTD # 5	79.28	79.27	79.27	79.27
RTD # 6	79.01	79.01	79.00	79.00
RTD # 7	79.48	79.48	79.48	79.48
RTD # 8	79.25	79.25	79.25	79.24
RTD # 9	79.59	79.56	79.58	79.56
RTD # 10	79.32	79.32	79.32	79.32
RTD # 11	78.96	78.95	78.94	78.94
RTD # 12	78.96	78.96	78.96	78.95
RTD # 13	78.77	78.77	78.78	78.78
RTD # 14	79.06	79.06	79.06	79.06
RTD # 15	79.35	79.34	79.34	79.33
RTD # 16	79.01	79.00	79.00	79.00
RTD # 17	78.70	78.70	78.70	78.70
RTD # 18	79.25	79.25	79.24	79.24
RTD # 19	78.78	78.78	78.78	78.77
RTD # 20	78.55	78.56	78.55	78.55
RTD # 21 (SPARE)	79.34	79.32	79.31	79.30
RTD # 22 (SPARE)	79.22	79.22	79.22	79.21

D. Pt. # 1	1.366	1.373	1.373	1.373
D. Pt. # 2	1.374	1.374	1.374	1.377
D. Pt. # 3	1.362	1.362	1.364	1.370
D. Pt. # 4	1.380	1.381	1.382	1.384

Pressure # 1	858.25	858.24	858.23	858.22
Pressure # 2 (SPARE)	865.15	865.14	865.13	865.12

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator J. [Signature]

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OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 61°  
BAROMETRIC PRESSURE 30.060  
ROTAMETER FLOW NA

HOUR NO. 5  
DATE 20 March 79  
VERIFIED BY G. J. [Signature]

TIME/SAMPLE NO.	ILRT DATA SHEET			
	02001 <sup>(14)</sup> 93	02151 <sup>(15)</sup> 94	02301 <sup>(16)</sup> 95	02451 <sup>(17)</sup> 96
RTD # 1	79.11	79.11	79.11	79.10
RTD # 2	79.23	79.24	79.23	79.22
RTD # 3	79.43	79.42	79.42	79.42
RTD # 4	79.45	79.45	79.45	79.45
RTD # 5	79.26	79.26	79.26	79.26
RTD # 6	78.99	79.00	79.01	78.99
RTD # 7	79.47	79.47	79.47	79.47
RTD # 8	79.23	79.23	79.22	79.23
RTD # 9	79.56	79.56	79.56	79.57
RTD # 10	79.31	79.32	79.31	79.31
RTD # 11	78.94	78.95	78.94	78.93
RTD # 12	78.96	78.96	78.96	78.96
RTD # 13	78.78	78.78	78.78	78.79
RTD # 14	79.06	79.06	79.06	79.06
RTD # 15	79.35	79.34	79.33	79.34
RTD # 16	78.99	78.99	79.00	78.97
RTD # 17	78.70	78.70	78.70	78.71
RTD # 18	79.23	79.22	79.22	79.22
RTD # 19	78.78	78.79	78.77	78.77
RTD # 20	78.86	78.86	78.86	78.86
RTD # 21 (SPARE)	79.24	79.28	79.27	79.26
RTD # 22 (SPARE)	79.19	79.20	79.19	79.19

D. Pt. # 1	1.368	1.375	1.372	1.374
D. Pt. # 2	1.377	1.380	1.380	1.379
D. Pt. # 3	1.366	1.365	1.364	1.371
D. Pt. # 4	1.354	1.387	1.388	1.379

Pressure # 1	858 21	858 20	858 19	858 19
Pressure # 2 (SPARE)	865 11	865 10	865 09	865 08

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator [Signature]

2340 137



OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 60°  
 BAROMETRIC PRESSURE 30.045  
 ROTAMETER FLOW NA

HOUR NO. 6  
 DATE 20 March 79  
 VERIFIED BY U. G. Hartwig

TIME/SAMPLE NO.	ILRT DATA SHEET			
	<u>16</u> 0300 / 97	<u>19</u> 0315 / 99	<u>20</u> 0330 / 99	<u>21</u> 0345 / 100
RTD # 1	79.04	79.08	79.08	79.07
RTD # 2	79.21	79.21	79.20	79.19
RTD # 3	79.42	79.41	79.41	79.40
RTD # 4	79.45	79.45	79.44	79.42
RTD # 5	79.24	79.24	79.24	79.23
RTD # 6	79.00	79.00	78.99	78.98
RTD # 7	79.47	79.47	79.46	79.46
RTD # 8	79.22	79.21	79.21	79.20
RTD # 9	79.58	79.54	79.55	79.54
RTD # 10	79.30	79.30	79.30	79.30
RTD # 11	78.93	78.93	78.93	78.92
RTD # 12	78.95	78.95	78.95	78.94
RTD # 13	78.78	78.78	78.76	78.76
RTD # 14	79.05	79.05	79.06	79.04
RTD # 15	79.33	79.33	79.33	79.32
RTD # 16	78.99	78.99	79.01	78.98
RTD # 17	78.70	78.69	78.69	78.69
RTD # 18	79.21	79.21	79.21	79.20
RTD # 19	78.76	78.77	78.77	78.76
RTD # 20	78.85	78.85	78.85	78.84
RTD # 21 (SPARE)	79.25	79.23	79.23	79.21
RTD # 22 (SPARE)	79.19	79.19	79.17	79.17

D. Pt. # 1	1.377	1.350	1.386	1.382
D. Pt. # 2	1.352	1.353	1.383	1.383
D. Pt. # 3	1.375	1.376	1.377	1.375
D. Pt. # 4	1.386	1.387	1.390	1.391

Pressure # 1	85818	85816	85816	85815
Pressure # 2 (SPARE)	86508	86506	86506	86505

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator Buckner

2340 138

OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 59°  
BAROMETRIC PRESSURE 30.045  
ROTAMETER FLOW NA

HOUR NO. 1  
DATE 20 March 79  
VERIFIED BY [Signature]

TIME/SAMPLE NO.	HLRT DATA SHEET			
	(22)	(23)	(24)	(25)
	0400 / 101	0415 / 102	0430 / 103	0500 / 104
RTD # 1	79.07	79.06	79.06	79.05
RTD # 2	79.19	79.18	79.18	79.18
RTD # 3	79.37	79.37	79.38	79.38
RTD # 4	79.42	79.42	79.42	79.40
RTD # 5	79.23	79.22	79.22	79.22
RTD # 6	78.98	78.97	78.98	78.96
RTD # 7	79.46	79.45	79.46	79.45
RTD # 8	79.19	79.20	79.19	79.19
RTD # 9	79.55	79.54	79.54	79.53
RTD # 10	79.29	79.29	79.29	79.28
RTD # 11	78.91	78.91	78.91	78.91
RTD # 12	78.95	78.94	78.94	78.94
RTD # 13	78.76	78.74	78.75	78.73
RTD # 14	79.05	79.05	79.03	79.03
RTD # 15	79.33	79.31	79.32	79.32
RTD # 16	79.00	78.98	78.97	78.96
RTD # 17	78.68	78.68	78.68	78.67
RTD # 18	79.20	79.19	79.19	79.19
RTD # 19	78.77	78.76	78.76	78.76
RTD # 20	78.85	78.84	78.84	78.83
RTD # 21 (SPARE)	79.20	79.19	79.19	79.19
RTD # 22 (SPARE)	79.16	79.15	79.16	79.14

D. Pt. # 1	1.388	1.382	1.377	1.384
D. Pt. # 2	1.387	1.386	1.385	1.385
D. Pt. # 3	1.375	1.385	1.378	1.377
D. Pt. # 4	1.390	1.393	1.395	1.394

Pressure # 1	85314	85513	85812	85812
Pressure # 2 (SPARE)	86504	86503	86502	86502

D. Pt. - Dew Point \_\_\_\_\_  
RHD - Relative Humidity Detector, \_\_\_\_\_  
Pressure, \_\_\_\_\_  
Terminal Operator John R. Mungly

2340 139



OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 58°  
 BAROMETRIC PRESSURE 30.050  
 ROTAMETER FLOW NA

HOUR NO. 9  
 DATE 20 MARCH 1979  
 VERIFIED BY G. S. O'Keefe

TIME/SAMPLE NO.	ILRT DATA SHEET			
	0500 AA (26) 0515 105	0515 AA (27) 0530 106	0530 (28) 0530 107	0545 (29) 0545 108
RTD # 1	79.05	79.04	79.03	79.03
RTD # 2	79.15	79.17	79.16	79.15
RTD # 3	79.35	79.38	79.36	79.36
RTD # 4	79.42	79.40	79.39	79.39
RTD # 5	79.20	79.21	79.20	79.19
RTD # 6	78.95	78.95	78.96	78.95
RTD # 7	79.45	79.46	79.44	79.44
RTD # 8	79.18	79.18	79.17	79.17
RTD # 9	79.52	79.52	79.52	79.51
RTD # 10	79.27	79.28	79.27	79.26
RTD # 11	78.90	78.90	78.90	78.89
RTD # 12	78.94	78.93	78.92	78.92
RTD # 13	78.72	78.72	78.71	78.70
RTD # 14	79.03	79.02	79.02	79.02
RTD # 15	79.31	79.32	79.31	79.30
RTD # 16	78.98	78.97	78.98	78.96
RTD # 17	78.66	78.67	78.66	78.66
RTD # 18	79.18	79.18	79.18	79.18
RTD # 19	78.76	78.75	78.74	78.74
RTD # 20	78.83	78.83	78.82	78.82
RTD # 21 (SPARE)	79.18	79.17	79.16	79.14
RTD # 22 (SPARE)	79.15	79.14	79.14	79.13

D. Pt. # 1	1.385	1.387	1.388	1.386
D. Pt. # 2	1.385	1.390	1.390	1.392
D. Pt. # 3	1.387	1.380	1.385	1.381
D. Pt. # 4	1.397	1.397	1.397	1.397

Pressure # 1	855 11	858 10	853 10	858 04
Pressure # 2 (SPARE)	865 01	864 99	864 98	864 98

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

2340 140

Terminal Operator John R. Mungy

OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 58°

HOUR NO. 9

BAROMETRIC PRESSURE 30.065

DATE 20 March 79

ROTAMETER FLOW NA

VERIFIED BY J. P. [Signature]

TIME/SAMPLE NO.	ILRT DATA SHEET			
	(30)	(31)	(32)	(33)
	0600 / 109	0615 / 110	0630 / 111	0645 / 112
RTD # 1	79.03	79.02	79.01	79.00
RTD # 2	79.15	79.15	79.14	79.14
RTD # 3	79.36	79.36	79.35	79.36
RTD # 4	79.39	79.41	79.39	79.37
RTD # 5	79.19	79.19	79.19	79.15
RTD # 6	78.94	78.94	78.94	78.94
RTD # 7	79.44	79.44	79.44	79.43
RTD # 8	79.17	79.15	79.16	79.15
RTD # 9	79.51	79.50	79.50	79.51
RTD # 10	79.27	79.26	79.26	79.26
RTD # 11	78.89	78.89	78.89	78.87
RTD # 12	78.92	78.91	78.91	78.91
RTD # 13	78.71	78.71	78.69	78.68
RTD # 14	79.02	79.02	79.01	79.01
RTD # 15	79.31	79.30	79.31	79.30
RTD # 16	78.96	78.92	78.94	78.96
RTD # 17	78.65	78.65	78.65	78.65
RTD # 18	79.13	79.15	79.17	79.17
RTD # 19	78.74	78.73	78.73	78.73
RTD # 20	78.82	78.82	78.81	78.82
RTD # 21 (SPARE)	79.14	79.14	79.13	79.12
RTD # 22 (SPARE)	79.13	79.13	79.11	79.13

D. Pt. # 1	1.390	1.385	1.393	1.393
D. Pt. # 2	1.394	1.393	1.395	1.394
D. Pt. # 3	1.392	1.380	1.389	1.391
D. Pt. # 4	1.400	1.402	1.405	1.405

Pressure # 1	85808	85807	85807	85806
Pressure # 2 (SPARE)	86447	86496	86445	86445

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator John A. Mungle

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OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 59°  
 BAROMETRIC PRESSURE 30.09  
 ROTAMETER FLOW N/A

HOUR NO. 10  
 DATE 20 March 79  
 VERIFIED BY J. L. White

TIME/SAMPLE NO.	IBRT DATA SHEET			
	34	35	36	37
	0700 1 113	0715 1 114	0730 1 115	0745 1 116
RTD # 1	79.01	79.01	79.00	79.00
RTD # 2	79.13	79.13	79.13	79.13
RTD # 3	79.35	79.34	79.34	79.33
RTD # 4	79.35	79.35	79.37	79.35
RTD # 5	79.18	79.18	79.17	79.15
RTD # 6	79.92	79.93	79.93	79.92
RTD # 7	79.94	79.93	79.93	79.92
RTD # 8	79.14	79.14	79.15	79.13
RTD # 9	79.99	79.91	79.99	79.91
RTD # 10	79.25	79.26	79.25	79.26
RTD # 11	78.84	78.88	78.87	78.86
RTD # 12	78.91	78.90	78.89	78.89
RTD # 13	78.70	78.69	78.69	78.70
RTD # 14	79.01	79.00	79.00	79.00
RTD # 15	79.24	79.29	79.29	79.28
RTD # 16	78.94	78.92	78.93	78.92
RTD # 17	78.65	78.65	78.69	78.67
RTD # 18	79.17	79.16	79.16	79.15
RTD # 19	78.73	78.72	78.73	78.72
RTD # 20	78.82	78.80	78.81	78.81
RTD # 21 (SPARE)	79.12	79.10	79.10	79.10
RTD # 22 (SPARE)	79.11	79.12	79.09	79.10

D. Pt. # 1	1.396	1.392	1.400	1.395
D. Pt. # 2	1.395	1.394	1.401	1.402
D. Pt. # 3	1.394	1.387	1.394	1.317
D. Pt. # 4	1.407	1.408	1.407	1.411

Pressure # 1	85806	85805	85805	85804
Pressure # 2 (SPARE)	86494	86494	86494	86493

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator John R. Murphy

2340 142

OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 62°  
 BAROMETRIC PRESSURE 30.10  
 ROTAMETER FLOW NA

HOUR NO. 11  
 DATE 20 March 79  
 VERIFIED BY P. K. Heger

TIME/SAMPLE NO.	ILRT DATA SHEET			
	0800 1117 (38)	0815 1113 (39)	0830 1119 (40)	0845 1120 (41)
RTD # 1	79.00	78.98	78.98	78.97
RTD # 2	79.12	79.11	79.11	79.11
RTD # 3	79.33	79.33	79.34	79.32
RTD # 4	79.35	79.36	79.35	79.35
RTD # 5	79.15	79.15	79.15	79.15
RTD # 6	78.92	78.93	78.90	78.92
RTD # 7	79.42	79.42	79.42	79.41
RTD # 8	79.12	79.12	79.13	79.11
RTD # 9	79.49	79.49	79.50	79.45
RTD # 10	79.25	79.24	79.24	79.23
RTD # 11	78.86	78.86	78.86	78.86
RTD # 12	78.89	78.89	78.88	78.80
RTD # 13	78.71	78.69	78.71	78.71
RTD # 14	78.99	78.99	79.00	79.00
RTD # 15	79.29	79.28	79.28	79.28
RTD # 16	78.92	78.92	78.91	78.90
RTD # 17	78.64	78.64	78.65	78.64
RTD # 18	79.15	79.15	79.15	79.10
RTD # 19	78.72	78.72	78.72	78.71
RTD # 20	78.80	78.82	78.81	78.81
RTD # 21 (SPARE)	79.07	79.07	79.08	79.07
RTD # 22 (SPARE)	79.10	79.09	79.08	79.08

D. Pt. # 1	1.392	1.396	1.399	1.401
D. Pt. # 2	1.403	1.403	1.404	1.405
D. Pt. # 3	1.394	1.402	1.403	1.402
D. Pt. # 4	1.412	1.413	1.415	1.410

Pressure # 1	85804	85803	85803	85802
Pressure # 2 (SPARE)	86492	86492	86491	86491

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator John M. Mungby

2340 143



OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 68  
 BAROMETRIC PRESSURE 30.11  
 ROTAMETER FLOW NA

HOUR NO. 12  
 DATE 20 MARCH 79  
 VERIFIED BY Plotkegach

TIME/SAMPLE NO.	ILRT DATA SHEET			
	(42)	(43)	(44)	(45)
	0900/121	0915/122	0930/123	0945/124
RTD # 1	78.97	78.96	78.96	78.95
RTD # 2	79.10	79.10	79.09	79.09
RTD # 3	79.32	79.31	79.31	79.30
RTD # 4	79.34	79.34	79.34	79.33
RTD # 5	79.14	79.14	79.14	79.13
RTD # 6	78.90	78.89	78.90	78.90
RTD # 7	79.41	79.42	79.41	79.42
RTD # 8	79.11	79.12	79.11	79.10
RTD # 9	79.49	79.49	79.50	79.49
RTD # 10	79.23	79.24	79.23	79.23
RTD # 11	78.85	78.85	78.85	78.85
RTD # 12	78.84	78.84	78.88	78.88
RTD # 13	78.72	78.74	78.74	78.72
RTD # 14	78.99	78.99	78.99	78.99
RTD # 15	79.28	79.29	79.29	79.28
RTD # 16	78.91	78.91	78.91	78.91
RTD # 17	78.64	78.66	78.66	78.66
RTD # 18	79.12	79.16	79.17	79.17
RTD # 19	78.71	78.73	78.72	78.72
RTD # 20	78.81	78.81	78.81	78.81
RTD # 21 (SPARE)	79.06	79.06	79.05	79.05
RTD # 22 (SPARE)	79.04	79.08	79.07	79.08

D. Pt. # 1	1.400	1.406	1.404	1.404
D. Pt. # 2	1.404	1.408	1.409	1.418
D. Pt. # 3	1.399	1.408	1.403	1.410
D. Pt. # 4	1.411	1.415	1.415	1.415

Pressure # 1	85802	85801	85801	85801
Pressure # 2 (SPARE)	86490	86490	86490	86490

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator John R. Manning

2340 144



OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 73  
 BAROMETRIC PRESSURE 30.10  
 ROTAMETER FLOW NA

HOUR NO. 13  
 DATE 20 MAR 79  
 VERIFIED BY P Bennett

TIME/SAMPLE NO.	ILRT DATA SHEET			
	10001 125 <sup>(46)</sup>	10151 126 <sup>(47)</sup>	10301 127 <sup>(48)</sup>	10451 128 <sup>(49)</sup>
RTD # 1	78.95	78.95	78.95	78.95
RTD # 2	79.67	79.67	79.09	79.10
RTD # 3	79.30	79.31	79.30	79.31
RTD # 4	79.33	79.33	79.33	79.33
RTD # 5	79.13	79.13	79.13	79.13
RTD # 6	78.59	78.91	78.90	78.91
RTD # 7	79.42	79.42	79.42	79.43
RTD # 8	79.11	79.11	79.11	79.10
RTD # 9	79.52	79.51	79.50	79.51
RTD # 10	79.22	79.22	79.23	79.24
RTD # 11	78.84	78.85	78.84	78.86
RTD # 12	78.85	78.88	78.88	78.85
RTD # 13	78.75	78.75	78.76	78.77
RTD # 14	78.97	78.97	79.00	78.95
RTD # 15	79.29	79.29	79.29	79.23
RTD # 16	78.91	78.91	78.90	78.88
RTD # 17	78.65	78.67	78.66	78.67
RTD # 18	79.18	79.19	79.21	79.21
RTD # 19	78.99	78.99	78.72	78.73
RTD # 20	78.81	78.82	78.83	78.85
RTD # 21 (SPARE)	79.03	79.04	79.04	79.03
RTD # 22 (SPARE)	79.07	79.08	79.07	79.07

END ILRT

D. Pt. # 1	1.408	1.418	1.399	1.408
D. Pt. # 2	1.412	1.413	1.411	1.414
D. Pt. # 3	1.406	1.410	1.407	1.407
D. Pt. # 4	1.418	1.420	1.420	1.420

Pressure # 1	85801	85800	85800 with	85800
Pressure # 2 (SPARE)	86489	86489	86489	86489

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

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Terminal Operator John N. Mungy

NOTE: 1045 END OF ILRT.

OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

**CLRT**

APPENDIX D

AMBIENT TEMPERATURE 74  
 BAROMETRIC PRESSURE 30.10  
 ROTAMETER FLOW 3.2

HOUR NO. \_\_\_\_\_  
 DATE 3-20-79  
 VERIFIED BY P. H. G. G. G.

TIME/SAMPLE NO.	ILRT DATA SHEET			
	1	1	11301	11451
RTD # 1			78.95	78.96
RTD # 2			79.09	79.11
RTD # 3			79.31	79.32
RTD # 4			79.32	79.32
RTD # 5			79.13	79.14
RTD # 6			78.90	78.91
RTD # 7			79.41	79.44
RTD # 8			79.11	79.12
RTD # 9			79.52	79.54
RTD # 10			79.23	79.25
RTD # 11			78.86	78.87
RTD # 12			78.89	78.90
RTD # 13			78.79	78.80
RTD # 14			78.99	79.01
RTD # 15			79.32	79.33
RTD # 16			78.91	78.92
RTD # 17			78.68	78.70
RTD # 18			79.28	79.29
RTD # 19			78.74	78.75
RTD # 20			79.84	79.86
RTD # 21 (SPARE)			79.04	79.05
RTD # 22 (SPARE)			79.07	79.08
Rotameter Flow			3.2 SCFM	3.2 SCFM
D. Pt. # 1			1.420	1.414
D. Pt. # 2			1.418	1.418
D. Pt. # 3			1.411	1.415
D. Pt. # 4			1.422	1.424

27 P>16

Pressure # 1			85799	85797
Pressure # 2 (SPARE)			86436	86485

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, 27.4

Terminal Operator P. M. Baker

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OPERATING PROCEDURE 13100.1, PAGE 53  
 INTEGRATED LEAK RATE TEST

CLRT

APPENDIX D

AMBIENT TEMPERATURE 74°  
 BAROMETRIC PRESSURE 30.08  
 ROTAMETER FLOW 3.2

HOUR NO. \_\_\_\_\_  
 DATE 20 MAR 79  
 VERIFIED BY P. W. [Signature]

ILRT DATA SHEET				
TIME/SAMPLE NO.	12001	12151	12301	12451
RTD # 1	78.94	78.95	78.93	78.93
RTD # 2	79.01	79.08	79.07	79.07
RTD # 3	79.30	79.30	79.24	79.30
RTD # 4	79.32	79.32	79.31	79.31
RTD # 5	79.12	79.12	79.10	79.11
RTD # 6	78.90	78.90	78.87	78.87
RTD # 7	79.42	79.42	79.41	79.40
RTD # 8	79.10	79.11	79.09	79.10
RTD # 9	79.52	79.56	79.52	79.52
RTD # 10	79.23	79.24	79.23	79.23
RTD # 11	78.86	78.86	78.85	78.85
RTD # 12	78.89	78.88	78.87	78.88
RTD # 13	78.78	78.80	78.80	78.80
RTD # 14	79.00	79.00	78.99	79.00
RTD # 15	79	79.02	79.31	79.30
RTD # 16	78	78.91	78.80	78.90
RTD # 17	78.68	78.69	78.68	78.68
RTD # 18	79.28	79.31	79.30	79.31
RTD # 19	78.73	78.75	78.73	78.73
RTD # 20	78.85	78.86	78.85	78.85
RTD # 21 (SPARE)	79.03	79.03	79.02	79.02
RTD # 22 (SPARE)	79.07	79.07	79.06	79.06
Rotameter Flow	3.2 SCFM	3.2 SCFM	3.2	3.2
D. Pt. # 1	1.410	1.415	1.422	1.416
D. Pt. # 2	1.420	1.422	1.423	1.423
D. Pt. # 3	1.418	1.415	1.413	1.420
D. Pt. # 4	1.425	1.425	1.427	1.428
	27	27	27	27
Pressure # 1	85796	85795	85794	85793
Pressure # 2 (SPARE)	86484	86483	86481	86480

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

2340 147

Terminal Operator [Signature]

OPERATING PROCEDURE 13100.1, PAGE 53  
 INTEGRATED LEAK RATE TEST

CLRT

APPENDIX D

AMBIENT TEMPERATURE 75  
 BAROMETRIC PRESSURE 30.07  
 ROTAMETER FLOW 3.2

HOUR NO. \_\_\_\_\_  
 DATE 20 Mar 79  
 VERIFIED BY D. W. H. [Signature]

ILRT DATA SHEET				
TIME/SAMPLE NO.	13001	13151	13301	13451
RTD # 1	78.92	78.92	78.92	78.92
RTD # 2	79.08	79.08	79.07	79.06
RTD # 3	79.29	79.30	79.29	79.28
RTD # 4	79.30	79.31	79.30	79.31
RTD # 5	79.12	79.11	79.10	79.10
RTD # 6	78.59	78.58	78.59	78.59
RTD # 7	79.42	79.41	79.44	79.43
RTD # 8	79.10	79.10	79.10	79.09
RTD # 9	79.54	79.56	79.55	79.54
RTD # 10	79.22	79.24	79.24	79.22
RTD # 11	78.56	78.56	78.55	78.55
RTD # 12	78.58	78.59	78.58	78.57
RTD # 13	78.79	78.80	78.80	78.81
RTD # 14	79.01	79.01	78.99	78.99
RTD # 15	79.31	79.31	79.30	79.31
RTD # 16	78.91	78.92	78.91	78.90
RTD # 17	78.69	78.69	78.69	78.69
RTD # 18	79.23	79.25	79.26	79.27
RTD # 19	78.74	78.75	78.75	78.75
RTD # 20	78.56	78.56	78.56	78.56
RTD # 21 (SPARE)	79.06	79.06	79.06	79.06
RTD # 22 (SPARE)	79.06	79.06	79.05	79.05
ROTAMETER FLOW	3.2	3.2	3.2	3.2
D. Pt. # 1	1.419	1.421	1.426	1.422
D. Pt. # 2	1.424	1.426	1.425	1.428
D. Pt. # 3	1.415	1.416	1.416	1.426
D. Pt. # 4	1.428	1.427	1.429	1.420

	27	27	27	27
Pressure # 1	55792	55792	55791	55789
Pressure # 2 (SPARE)	56480	56479	56478	56472

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator D. W. H. [Signature]

2340 148



OPERATING PROCEDURE 13100.1, PAGE 53  
 INTEGRATED LEAK RATE TEST

CLRT

APPENDIX D

AMBIENT TEMPERATURE 75

HOUR NO. \_\_\_\_\_

BAROMETRIC PRESSURE 30.05

DATE 20 MAR 79

ROTAMETER FLOW 3.2

VERIFIED BY P. K. [Signature]

TIME/SAMPLE NO.	ILRT DATA SHEET			
	14001	14151 <sup>2AB</sup>	14301	14451
RTD # 1	78.91	78.90	78.90	78.90
RTD # 2	79.05	79.02	79.05	79.04
RTD # 3	79.25	79.26	79.27	79.27
RTD # 4	79.34	79.38	79.28	79.27
RTD # 5	79.10	79.08	79.09	79.09
RTD # 6	78.57	78.57	78.55	78.56
RTD # 7	79.41	79.42	79.41	79.40
RTD # 8	79.08	79.08	79.08	79.07
RTD # 9	79.53	79.51	79.54	79.52
RTD # 10	79.22	79.21	79.21	79.23
RTD # 11	78.54	78.54	78.54	78.54
RTD # 12	78.83	78.57	78.57	78.57
RTD # 13	78.79	78.79	78.51	78.50
RTD # 14	78.54	78.54	78.56	78.49
RTD # 15	79.31	79.30	79.30	79.30
RTD # 16	78.90	78.89	78.91	78.91
RTD # 17	78.67	78.68	78.67	78.68
RTD # 18	79.35	79.30	79.37	79.35
RTD # 19	78.74	78.78	78.73	78.74
RTD # 20	78.80	78.85	78.81	78.85
RTD # 21 (SPARE)	79.00	79.04	79.04	78.93
RTD # 22 (SPARE)	79.06	79.04	79.04	79.03
ROTAMETER FLOW	3.2	3.2	3.2	3.2
D. Pt. # 1	1.423	1.422	1.423	1.422
D. Pt. # 2	1.429	1.430	1.432	1.432
D. Pt. # 3	1.426	1.426	1.432	1.432
D. Pt. # 4	1.434	1.433	1.434	1.434

	27	27	27	27
Pressure # 1	85788	85787	85786	85785
Pressure # 2 (SPARE)	86475	86474	86473	86472

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

2340 149

Terminal Operator J. M. [Signature]



OPERATING PROCEDURE 13100.1, PAGE 53  
 INTEGRATED LEAK RATE TEST

CLRT

APPENDIX D

AMBIENT TEMPERATURE 76°  
 BAROMETRIC PRESSURE 30.04  
 ROTAMETER FLOW 3.2

HOUR NO. \_\_\_\_\_  
 DATE 3/20/79  
 VERIFIED BY P. Bennett

TIME/SAMPLE NO.	ILRT DATA SHEET			
	15001	15151	15301	15451
RTD # 1	78.84	78.84	78.88	78.84
RTD # 2	79.04	79.04	79.03	79.04
RTD # 3	79.27	79.26	79.26	79.26
RTD # 4	79.27	79.27	79.26	79.27
RTD # 5	79.08	79.08	79.08	79.08
RTD # 6	78.84	78.86	78.85	78.86
RTD # 7	79.41	79.41	79.40	79.40
RTD # 8	79.07	79.08	79.07	79.09
RTD # 9	79.55	79.55	79.55	79.55
RTD # 10	79.22	79.22	79.22	79.21
RTD # 11	78.84	78.84	78.84	78.85
RTD # 12	78.87	78.87	78.87	78.87
RTD # 13	78.80	78.81	78.81	78.81
RTD # 14	78.44	78.44	78.48	78.44
RTD # 15	79.31	79.30	79.30	79.24
RTD # 16	78.91	78.90	78.89	78.89
RTD # 17	78.68	78.69	78.69	78.68
RTD # 18	79.40	79.39	79.39	79.41
RTD # 19	78.73	78.74	78.74	78.75
RTD # 20	78.85	78.87	78.87	78.88
RTD # 21 (SPARE)	78.98	78.98	78.98	78.98
RTD # 22 (SPARE)	79.04	79.04	79.04	79.03
ROTAMETER FLOW	3.2	3.2	3.2	3.2
D. Pt. # 1	1.428	1.429	1.433	1.430
D. Pt. # 2	1.433	1.435	1.435	1.437
D. Pt. # 3	1.428	1.433	1.430	1.430
D. Pt. # 4	1.435	1.436	1.438	1.441
	27	27	27	27
Pressure # 1	85784	85782	85781	85780
Pressure # 2 (SPARE)	86474	86470	86469	86467

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator Joe R. Wenzel

2340 150

OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 75°  
 BAROMETRIC PRESSURE 30.03  
 ROTAMETER FLOW 3.2

HOUR NO. \_\_\_\_\_  
 DATE 3/20/79  
 VERIFIED BY PK Smith

ILRT DATA SHEET				
TIME/SAMPLE NO.	1600	1615	1630	1645
RTD # 1	78.89	78.88	78.90	78.87
RTD # 2	74.04	74.03	74.02	74.02
RTD # 3	74.26	74.26	74.26	74.26
RTD # 4	74.27	74.27	74.27	74.27
RTD # 5	74.07	74.07	74.07	74.07
RTD # 6	78.84	78.83	78.85	78.84
RTD # 7	74.40	74.41	74.39	74.39
RTD # 8	74.07	74.07	74.09	74.08
RTD # 9	74.55	74.53	74.53	74.52
RTD # 10	74.21	74.20	74.21	74.21
RTD # 11	78.85	78.84	78.84	78.84
RTD # 12	78.87	78.86	78.86	78.86
RTD # 13	78.81	78.81	78.81	78.81
RTD # 14	78.44	78.43	78.47	78.46
RTD # 15	74.31	74.32	74.30	74.31
RTD # 16	78.91	78.90	78.90	78.90
RTD # 17	78.64	78.64	78.65	78.64
RTD # 18	74.41	74.41	74.39	74.41
RTD # 19	78.74	78.75	78.74	78.75
RTD # 20	78.85	78.86	78.86	78.87
RTD # 21 (SPARE)	78.47	78.47	78.47	78.47
RTD # 22 (SPARE)	74.02	74.02	74.02	74.02
ROTAMETER FLOW	3.2	3.2	3.2	3.2
D. Pt. # 1	1.433	1.436	1.435	1.432
D. Pt. # 2	1.437	1.439	1.431	1.439
D. Pt. # 3	1.433	1.437	1.433	1.437
D. Pt. # 4	1.443	1.441	1.443	1.445

	27	27	27	27
Pressure # 1	85774	85773	85777	85776
Pressure # 2 (SPARE)	80460	80460	80464	80463

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

2340 151

Terminal Operator Jol A. Smith

OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE 73°  
 BAROMETRIC PRESSURE 30.02  
 ROTAMETER FLOW 3.2

HOUR NO. \_\_\_\_\_  
 DATE 3/20/79  
 VERIFIED BY P Bennett

ILRT DATA SHEET				
TIME/SAMPLE NO.	17001	17151	17301	17451
RTD # 1	78.87	78.87	78.87	78.86
RTD # 2	79.63	79.62	79.62	79.62
RTD # 3	74.25	74.26	74.25	74.25
RTD # 4	79.26	79.26	79.27	79.26
RTD # 5	79.07	79.06	79.06	79.05
RTD # 6	78.83	78.82	78.84	78.84
RTD # 7	79.38	79.40	79.38	79.38
RTD # 8	79.07	79.07	79.07	79.07
RTD # 9	79.54	79.52	79.52	79.53
RTD # 10	79.21	79.21	79.21	79.21
RTD # 11	78.83	78.83	78.83	78.83
RTD # 12	78.95	78.86	78.85	78.85
RTD # 13	78.80	78.81	78.75	78.74
RTD # 14	78.97	78.97	78.97	78.95
RTD # 15	79.80	79.80	79.80	79.80
RTD # 16	78.59	78.40	78.40	78.31
RTD # 17	78.69	78.70	78.69	78.69
RTD # 18	79.41	79.41	79.41	79.41
RTD # 19	78.76	78.75	78.75	78.75
RTD # 20	78.96	78.87	78.81	78.80
RTD # 21 (SPARE)	79.46	78.46	78.45	78.45
RTD # 22 (SPARE)	79.01	79.01	79.01	79.01
ROTAMETER FLOW	3.2	3.2	3.2	3.2
D. Pt. # 1	1.433	1.441	1.440	1.436
D. Pt. # 2	1.440	1.441	1.443	1.444
D. Pt. # 3	1.435	1.439	1.443	1.440
D. Pt. # 4	1.446	1.447	1.446	1.449

78.96

	27	27	27	27
Pressure # 1	85775	85774	85773	85771
Pressure # 2 (SPARE)	80462	80461	80460	80459

D. Pt. - Dew Point \_\_\_\_\_  
 RHD - Relative Humidity Detector, \_\_\_\_\_  
 Pressure, \_\_\_\_\_  
 Terminal Operator \_\_\_\_\_

2340-152

OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

END OF CLRT

APPENDIX D

AMBIENT TEMPERATURE 72°  
 BAROMETRIC PRESSURE 30.02  
 ROTAMETER FLOW 3.2

HOUR NO. \_\_\_\_\_  
 DATE 3/20/79  
 VERIFIED BY P. Bennett

		ILRT DATA SHEET			
TIME/SAMPLE NO.	18001	1	1	1	
RTD # 1	78.86	78.86			
RTD # 2	79.02	79.01			
RTD # 3	79.25	79.24			
RTD # 4	79.26	79.26			
RTD # 5	79.05	79.05			
RTD # 6	78.84	78.84			
RTD # 7	79.38	79.37			
RTD # 8	79.07	79.06			
RTD # 9	79.54	79.52			
RTD # 10	79.20	79.20			
RTD # 11	78.83	78.83			
RTD # 12	78.85	78.84			
RTD # 13	78.74	78.78			
RTD # 14	78.45	78.45			
RTD # 15	79.30	79.30			
RTD # 16	78.88	78.90			
RTD # 17	78.68	78.67			
RTD # 18	79.40	79.40			
RTD # 19	78.75	78.74			
RTD # 20	78.86	78.85			
RTD # 21 (SPARE)	78.94	78.94			
RTD # 22 (SPARE)	79.00	79.00			

D. Pt. # 1	1.440	1.442		
D. Pt. # 2	1.440	1.445		
D. Pt. # 3	1.442	1.441		
D. Pt. # 4	1.450	1.454		

Pressure # 1	85770	85769		
Pressure # 2 (SPARE)	86438	86457		

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator M. Becker

2340 153



OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

STARTED BLOWDOWN  
 OF UNIT 3 CONTAINMENT

APPENDIX D

AMBIENT TEMPERATURE \_\_\_\_\_

HOUR NO. 1-

BAROMETRIC PRESSURE \_\_\_\_\_

DATE 3/20/79

ROTAMETER FLOW \_\_\_\_\_

VERIFIED BY P. Bennett

ILRT DATA SHEET				
TIME/SAMPLE NO.	11852	1 1930	1 2000	4030 RHD 177
RTD # 1				
RTD # 2				
RTD # 3				
RTD # 4				
RTD # 5				
RTD # 6				
RTD # 7				
RTD # 8				
RTD # 9				
RTD # 10				
RTD # 11				
RTD # 12				
RTD # 13				
RTD # 14				
RTD # 15				
RTD # 16				
RTD # 17				
RTD # 18				
RTD # 19				
RTD # 20				
RTD # 21 (SPARE)				
RTD # 22 (SPARE)				

PSIA 42.0

D. Pt. # 1				
D. Pt. # 2				
D. Pt. # 3				
D. Pt. # 4				

Pressure # 1	85768	82820	80420	78640
Pressure # 2 (SPARE)	86455	83550	81507	79300

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, PSIA 42.0 LBS @ start of Blowdown.

Terminal Operator \_\_\_\_\_

2340 154



OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

Blow down

APPENDIX D

AMBIENT TEMPERATURE \_\_\_\_\_  
 BAROMETRIC PRESSURE \_\_\_\_\_  
 ROTAMETER FLOW \_\_\_\_\_

HOUR NO. \_\_\_\_\_  
 DATE 3/20/79  
 VERIFIED BY P Bennett

ILRT DATA SHEET				
TIME/SAMPLE NO.	21001	21301	22001	22301
RTD # 1				
RTD # 2				
RTD # 3				
RTD # 4				
RTD # 5				
RTD # 6				
RTD # 7				
RTD # 8				
RTD # 9				
RTD # 10				
RTD # 11				
RTD # 12				
RTD # 13				
RTD # 14				
RTD # 15				
RTD # 16				
RTD # 17				
RTD # 18				
RTD # 19				
RTD # 20				
RTD # 21 (SPARE)				
RTD # 22 (SPARE)				

ABSOLUTE PRESS	36.7	34.6	32.7	31.9
D. Pt. # 1				
D. Pt. # 2				
D. Pt. # 3				
D. Pt. # 4				

Pressure # 1	74610	70410	66490	62730
Pressure # 2 (SPARE)	75130	70850	66910	63100

D. Pt. - Dew Point \_\_\_\_\_ 2340 155

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, 36.7 PSIA

Terminal Operator \_\_\_\_\_

OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

3/16/79

Blow down

APPENDIX D

AMBIENT TEMPERATURE \_\_\_\_\_

HOUR NO. \_\_\_\_\_

BAROMETRIC PRESSURE \_\_\_\_\_

DATE 3/20 - 3/21/79

ROTAMETER FLOW \_\_\_\_\_

VERIFIED BY \_\_\_\_\_

ILRT DATA SHEET				
TIME/SAMPLE NO.	2301	23301	0001	00301
RTD # 1				
RTD # 2				
RTD # 3				
RTD # 4				
RTD # 5				
RTD # 6				
RTD # 7				
RTD # 8				
RTD # 9				
RTD # 10				
RTD # 11				
RTD # 12				
RTD # 13				
RTD # 14				
RTD # 15				
RTD # 16				
RTD # 17				
RTD # 18				
RTD # 19				
RTD # 20				
RTD # 21 (SPARE)				
RTD # 22 (SPARE)				

PSIA                      29.15                      27.50                      26.12                      24.65

D. Pt. # 1				
D. Pt. # 2				
D. Pt. # 3				
D. Pt. # 4				

P

Pressure # 1	59150	55680	52755	49800
Pressure # 2 (SPARE)	59450	55980	52990	50002

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, 29.15 PSIA

2340 156

Terminal Operator \_\_\_\_\_

OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE \_\_\_\_\_

HOUR NO. \_\_\_\_\_

BAROMETRIC PRESSURE \_\_\_\_\_

DATE 3/21/79

ROTAMETER FLOW \_\_\_\_\_

VERIFIED BY \_\_\_\_\_

ILRT DATA SHEET				
TIME/SAMPLE NO.	0100 1	0130 1	0200 1	0230 1
RTD # 1				
RTD # 2				
RTD # 3				
RTD # 4				
RTD # 5				
RTD # 6				
RTD # 7				
RTD # 8				
RTD # 9				
RTD # 10				
RTD # 11				
RTD # 12				
RTD # 13				
RTD # 14				
RTD # 15				
RTD # 16				
RTD # 17				
RTD # 18				
RTD # 19				
RTD # 20				
RTD # 21 (SPARE)				
RTD # 22 (SPARE)				

PSIA                      23.32                      22.12                      21.00                      19.9

D. Pt. # 1				
D. Pt. # 2				
D. Pt. # 3				
D. Pt. # 4				

Pressure # 1	47175	44690	42408	40325
Pressure # 2 (SPARE)	47340	44820	42505	40402

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

2340 157

Terminal Operator \_\_\_\_\_

OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE \_\_\_\_\_

HOUR NO. \_\_\_\_\_

BAROMETRIC PRESSURE \_\_\_\_\_

DATE 3/21/79

ROTAMETER FLOW \_\_\_\_\_

VERIFIED BY \_\_\_\_\_

ILRT DATA SHEET				
TIME/SAMPLE NO.	03001	03301	04001	04301
RTD # 1				
RTD # 2				
RTD # 3				
RTD # 4				
RTD # 5				
RTD # 6				
RTD # 7				
RTD # 8				
RTD # 9				
RTD # 10				
RTD # 11				
RTD # 12				
RTD # 13				
RTD # 14				
RTD # 15				
RTD # 16				
RTD # 17				
RTD # 18				
RTD # 19				
RTD # 20				
RTD # 21 (SPARE)				
RTD # 22 (SPARE)				

*PSIA*                      18.98                      18.18                      17.45.7                      16.30

D. Pt. # 1				
D. Pt. # 2				
D. Pt. # 3				
D. Pt. # 4				

Pressure # 1	38448	36764	35267	33961
Pressure # 2 (SPARE)	33506	36800	35232	32961

D. Pt. - Dew Point \_\_\_\_\_

*Aug temp 72.38 @ 0300*

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

2340 158

Terminal Operator \_\_\_\_\_



OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE \_\_\_\_\_

HOUR NO. \_\_\_\_\_

BAROMETRIC PRESSURE \_\_\_\_\_

DATE 3-21-79

ROTAMETER FLOW \_\_\_\_\_

VERIFIED BY \_\_\_\_\_

ILRT DATA SHEET				
TIME/SAMPLE NO.	0500 /	0530 /	0600 /	0630 /
RTD # 1				
RTD # 2				
RTD # 3				
RTD # 4				
RTD # 5				
RTD # 6				
RTD # 7				
RTD # 8				
RTD # 9				
RTD # 10				
RTD # 11				
RTD # 12				
RTD # 13				
RTD # 14				
RTD # 15				
RTD # 16				
RTD # 17				
RTD # 18				
RTD # 19				
RTD # 20				
RTD # 21 (SPARE)				
RTD # 22 (SPARE)				

*PSIA*                      16.24                      15.75                      15.38                      15.10

D. Pt. # 1				
D. Pt. # 2				
D. Pt. # 3				
D. Pt. # 4				

Pressure # 1	32840	31905	31152	30575
Pressure # 2 (SPARE)	32830	31883	31124	30539

D. Pt. - Dew Point \_\_\_\_\_

*Avg Temp - 73.32 @ 0500*

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

2340 159

Terminal Operator \_\_\_\_\_

OPERATING PROCEDURE 13100.1, PAGE 53  
INTEGRATED LEAK RATE TEST

APPENDIX D

AMBIENT TEMPERATURE \_\_\_\_\_

HOUR NO. \_\_\_\_\_

BAROMETRIC PRESSURE \_\_\_\_\_

DATE 3-21-79

ROTAMETER FLOW \_\_\_\_\_

VERIFIED BY \_\_\_\_\_

ILRT DATA SHEET				
TIME/SAMPLE NO.	0700 1	0730 1	- 1	1
RTD # 1		75.18		
RTD # 2		75.41		
RTD # 3		75.71		
RTD # 4		75.81		
RTD # 5		75.22		
RTD # 6		74.95		
RTD # 7		75.49		
RTD # 8		75.37		
RTD # 9		76.97		
RTD # 10		76.53		
RTD # 11		75.60		
RTD # 12		75.04		
RTD # 13		75.37		
RTD # 14		75.47		
RTD # 15		76.69		
RTD # 16		75.65		
RTD # 17		75.97		
RTD # 18		76.51		
RTD # 19		75.34		
RTD # 20		76.08		
RTD # 21 (SPARE)		<del>75.37</del> 15.39		
RTD # 22 (SPARE)		75.40		

PSIA      14.89      14.75

D. Pt. # 1		.378		
D. Pt. # 2		.375		
D. Pt. # 3		.457		
D. Pt. # 4		.468		

Pressure # 1	30166	29892		
Pressure # 2 (SPARE)	30126	29541		

D. Pt. - Dew Point \_\_\_\_\_

RHD - Relative Humidity Detector, \_\_\_\_\_

Pressure, \_\_\_\_\_

Terminal Operator \_\_\_\_\_

2340 100

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INTEGRATED LEAK RATE TEST

APPENDIX E

Data Sheet for Manual Calculations

2340 161

FOR INFORMATION ONLY  
INTEGRATED LEAK RATE TEST DATA SHEET

I. CALCULATIONS

$$L = \left( \frac{100 \times 24}{\Delta t} \right) \left[ \frac{\left( \frac{P_i - W_i}{T_i} \right) - \left( \frac{P_f - W_f}{T_f} \right)}{\left( \frac{P_i - W_i}{T_i} \right)} \right]$$

or

$$L = \left( \frac{100 \times 24}{\Delta t} \right) \left[ 1 - \frac{(P_f - W_f) T_i}{(P_i - W_i) T_f} \right] \quad \% \text{ per day}$$

- A.  $\Delta t$  = Duration of test = \_\_\_\_\_ hours
- B.  $P_i - W_i$  = \_\_\_\_\_ psia
- C.  $T_i$  = \_\_\_\_\_ F + 459.69 = \_\_\_\_\_ R
- D.  $P_f - W_f$  = \_\_\_\_\_ psia = \_\_\_\_\_
- E.  $T_f$  = \_\_\_\_\_ F + 459.69 = \_\_\_\_\_ R

In the unlikely event that the computer is lost, a desk calculator or similar unit may be utilized and shall be available for this purpose.

II. RESULTS

$$L = \frac{2400}{(24)} \left[ 1 - \frac{(\quad) (\quad)}{(\quad) (\quad)} \right] = \quad \% \text{ per day}$$

All parameters to be recorded for all test phases except pressurization and depressurization. All readings taken at one (1) hour intervals, maximum.

2340 162

Verified by: \_\_\_\_\_  
 Date: \_\_\_\_\_



APPENDIX F

I & C Instrument List

2340 163

3/9/79

R. Cook re  
 JOSE M. AMEZAGA  
*JMA*

CONTAINMENT EQUIPMENT CHECK LIST

1. Fischer Porter/Hagan Transmitters - On all below listed transmitters, insure cover o-rings are installed and in good repair. Tighten cover hand-tight.

Transmitter #	Function	Performed By	Restored-OC
PT-3-138	Excess Ltn Line Press	3-15-79 <i>JMA</i>	3-26-79 CC
FT-3-436	RC Flow Loop C	<i>JMA</i>	CC
FT-3-435	RC Flow Loop C	<i>JMA</i>	CC
FT-3-932	Safety Inj. Line Flow Loop A	<i>JMA</i>	CC
FT-3-933	Safety Inj. Line Flow Loop B	<i>JMA</i>	CC
FT-3-434	RC Flow Loop C	<i>JMA</i>	CC
FT-3-424	RC Flow Loop B	<i>JMA</i>	CC
FT-3-425	RC Flow Loop B	<i>JMA</i>	CC
FT-3-426	RC Flow Loop B	<i>JMA</i>	CC
PT-3-402	RCS Wide Range Press.	<i>JMA</i>	CC
PT-3-403	RCS N.R. Press.	<i>JMA</i>	CC
PT-3-405	RCS W.R. Press.	<i>JMA</i>	CC
FT-3-416	RC Flow Loop A	<i>JMA</i>	CC
FT-3-415	RC Flow Loop A	<i>JMA</i>	CC
FT-3-414	RC Flow Loop A	<i>JMA</i>	CC
PT-3-1004	RCS Drain Tank Press.	<i>JMA</i>	CC
PT-3-155	RCP "B" Seal Delta P	<i>JMA</i>	CC
PT-3-128	RCP "B" Thermal Barrier Delta P	<i>JMA</i>	CC
LT-3-484	Stm Gen "B" N.R. Level Ch. 1	<i>JMA</i>	CC
LT-3-485	Stm Gen "B" N.R. Level Ch. 2	<i>JMA</i>	CC
LT-3-486	Stm Gen "B" N.R. Level Ch. 3	<i>JMA</i>	CC
LT-3-487	Stm Gen "B" W.R. Level	<i>JMA</i>	CC
PT-3-455	Przr Press. Prot. Ch. I	<i>JMA</i>	CC
PT-3-456	Przr Press. Prot. Ch. II	<i>JMA</i>	CC
PT-3-457	Przr Press. Prot. Ch. III	<i>JMA</i>	CC
PT-3-445	Przr Press. Control	<i>JMA</i>	CC
LT-3-462	Przr Level Control	<i>JMA</i>	CC
PT-3-444	Przr Press. Control	<i>JMA</i>	CC
PT-3-458B	Przr Press. Cal.	<i>JMA</i>	CC
PT-3-923	Acc. Tank A Press.	<i>JMA</i>	CC
PT-3-131	RCP C Thermal Barrier	<i>JMA</i>	CC
PT-3-156	RCP A Seal Delta P	<i>JMA</i>	CC
PT-3-472	PRT Pressure	<i>JMA</i>	CC
LT-3-474	Stm Gen A N.R. Level Ch. 1	<i>JMA</i>	CC
LT-3-475	Stm Gen A N.R. Level Ch. 2	<i>JMA</i>	CC
LT-3-476	Stm Gen A N.R. Level Ch. 3	<i>JMA</i>	CC
LT-3-477	Stm Gen A N.R. Level	<i>JMA</i>	CC
PT-3-921	Acc A Press.	<i>JMA</i>	CC
PT-3-925	Acc B Press.	<i>JMA</i>	CC
PT-3-927	Acc B Press.	<i>JMA</i>	CC
PT-3-929	Acc C Press.	<i>JMA</i>	CC
LT-3-494	Stm Gen C N.R. Level Ch. I	<i>JMA</i>	CC
LT-3-495	Stm Gen C N.R. Level Ch. II	<i>JMA</i>	CC
LT-3-496	Stm Gen C N.R. Level	<i>JMA</i>	CC
LT-3-497	Stm Gen C W.R. Level	<i>JMA</i>	CC
PT-3-931	Acc C Press	<i>JMA</i>	CC
PT-3-154	RCP 3C Seal Water Delta P	<i>JMA</i>	CC
PT-3-125	RCP Loop C Shaft Seal Delta P	<i>JMA</i>	CC
FT-3-494	Stm Gen C Stm Flow Ch. I	<i>JMA</i>	CC
FT-3-495	Stm Gen C Stm Flow Ch. II	<i>JMA</i>	CC

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3/31/79  
 R. Cook  
 Jose M. Bueza  
*[Signature]*

Transmitter #	Function	Performed By	Restored-OC
FT-3-485	Stm Gen B Stm Flow Ch. II	<i>[Signature]</i>	3-26-79 CC
FT-3-484	Stm Gen B Stm Flow Ch. I	<i>[Signature]</i>	CC
FT-3-474	Stm Gen A Stm Flow Ch. I	<i>[Signature]</i>	CC
FT-3-475	Stm Gen A Stm Flow Ch. II	<i>[Signature]</i>	CC

2. Barton Level Transmitters - On all below listed transmitters, insure cover o-rings are installed and in good repair. Tighten covers.

Transmitter #	Function	Performed By	Restored-OC
LT-3-459	Press. Level Prot. Ch. I	<i>[Signature]</i>	3-26-79 CC
LT-3-460	Press. Level Prot. Ch. II	<i>[Signature]</i>	CC
LT-3-461	Press. Level Prot. Ch. III	<i>[Signature]</i>	CC

3. Barton Flow Indicating Switches - Loosen the covers on all of the below listed equipment.

Transmitter #	Function	Performed By	Restored-OC
FIC-3-490	RTD Bypass Flow A	<i>[Signature]</i>	3-26-79 CC
FIC-3-491	RTD Bypass Flow B	<i>[Signature]</i>	CC
FIC-3-492	RTD Bypass Flow C	<i>[Signature]</i>	CC

4. Brooks Flow Indicator/Transmitters - Loosen the covers on all of the below listed equipment.

Transmitter #	Function	Performed By	Restored-OC
FT-3-156A	RCP A Seal Leak Off (Hi)	<i>[Signature]</i>	3-15-79 3-26-79 CC
FT-3-156B	RCP A Seal Leak Off (Lo)	<i>[Signature]</i>	CC
FT-3-155A	RCP B Seal Leak Off (Hi)	<i>[Signature]</i>	CC
FT-3-155B	RCP B Seal Leak Off (Lo)	<i>[Signature]</i>	CC
FT-3-154A	RCP C Seal Leak Off (Hi)	<i>[Signature]</i>	CC
FT-3-154B	RCP C Seal Leak Off (Lo)	<i>[Signature]</i>	CC
FIC-3-154	Low Flow RCP C Seal Water	<i>[Signature]</i>	CC
FIC-3-635	RCP C Low Flow CCW	<i>[Signature]</i>	CC
FIC-3-629	RCP A Low Flow CCW	<i>[Signature]</i>	CC
FIC-3-632	RCP B Low Flow CCW	<i>[Signature]</i>	CC
FIC-3-155	Low Flow RCP B Seal Water	<i>[Signature]</i>	CC
FIC-3-156	Low Flow RCP A Seal Water	<i>[Signature]</i>	CC

5. Pressurizer Instrument Cabinet Heaters - De-energize heaters by performing the following.

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Transmitter #	Function	Performed By	Restored-OC
TC-3-440A	B/S switch to test (Rack 2)	3-15-79 <i>[Signature]</i>	3-26-79 CC
TC-3-441A	B/S switch to test (Rack 12)	3-15-79 <i>[Signature]</i>	CC
TC-3-442A	B/S switch to test (Rack 15)	3-15-79 <i>[Signature]</i>	CC
TC-3-443A	Remove output fuse (Rack 7)	3-15-79 <i>[Signature]</i>	CC

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INTEGRATED LEAK RATE TEST

R. Cook RC  
 JOSE M. AMENDITA  
*[Signature]*

6. Remove the following equipment from the Containment.

Equipment	Performed By	Restored-QC
Flux mapper Gas Bottles	3-15-79 <i>[Signature]</i>	3-26-79 RC
<del>Containment Sump Floats</del> <i>jm SEE OTSC # 465</i>	---	---
ARMS G.M. Tubes	3-15-79 <i>[Signature]</i>	3-26-79 RC
Dillion Load meters (manipulator & polar crane)	3-15-79 <i>[Signature]</i>	3-26-79 RC

7. Install the following jumpers, with Temporary jumper tags.

Rack	Terminals	Performed By	Restored-QC
3Q R 51	P1 to 5	3-15-79 <i>[Signature]</i>	3-26-79 RC
3Q R 51	33 to 35	↓ <i>[Signature]</i>	↓ RC
3Q R 51	23 to 25	↓ <i>[Signature]</i>	↓ RC
3Q R 50	9 to 11	↓ <i>[Signature]</i>	↓ RC
3Q R 50	39 to 41	↓ <i>[Signature]</i>	↓ RC
3Q R 50	373 to 377	↓ <i>[Signature]</i>	↓ RC

8. Conduct inspection of all levels in Containment and ensure

	Performed By	Restored-QC
All Local Gauges (Pressure and Temp) faces are removed	3-15-79 <i>[Signature]</i>	3-26-79 RC
All Local flowrators have at least one glass face removed	3-15-79 <i>[Signature]</i>	3-26-79 RC

9. ~~Verify Containment Sump Level System is operable.~~ *jm OTSC # 465*

Performed by *jm J Mendita* 3-15-79

NOTE: Column 1 of Pages 56, 57, 58 and 59 were filled out on or before 3/15/79 using the 3/9/79 version of the procedure. On 3/16/79, the procedure was revised to reflect the use of dewcells instead of relative humidity detectors. This change necessitates renumbering of pages 47-69 of the procedure. The only change on pages 56-59 was the page number & date.

*[Signature]* 3/16/79



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INTEGRATED LEAK RATE TEST

AIR OPERATED CONTAINMENT VALVE FAILURE MODE

VALVE	FAILURE MODE
CV-3-200 A	3-15-79 Closed <i>DM</i>
CV-3-200 B	Closed <i>DM</i>
CV-3-200 C	Closed <i>DM</i>
CV-3-307	Closed <i>DM</i>
CV-3-310 A	Open <i>DM</i>
CV-3-310 B	Open <i>DM</i>
CV-3-311	Closed <i>DM</i>
CV-3-387	Closed <i>DM</i>
CV-3-460	Open <i>DM</i>
CV-3-455 A	Closed <i>DM</i>
CV-3-456 <i>DM</i>	Closed <i>DM</i>
<del>CV-3-456 A</del> <i>DM</i> DELETE	<del>Closed</del> <i>DM</i> (DELETE)
CV-3-455 <i>DM</i> BDM	Closed <i>DM</i>
CV-3-455 C	Closed <i>DM</i>
<del>CV-3-455 D</del> <i>DM</i> DELETE	<del>Closed</del> <i>DM</i> (DELETE)
CV-3-519 A	Closed <i>DM</i>
<del>CV-3-522</del> <i>DM</i> DELETE	<del>Closed</del> <i>DM</i> (DELETE)
CV-3-519 B	Closed <i>DM</i>
CV-3-522 A	Closed <i>DM</i>
CV-3-522 B	Closed <i>DM</i>
CV-3-522 C	Closed <i>DM</i>
CV-3-523	Closed <i>DM</i>
CV-3-549	Closed <i>DM</i>
CV-3-544	Open <i>DM</i>
CV-3-389	Divert <i>DM</i>
CV-3-853 A	Closed <i>DM</i>
CV-3-851 A	Closed <i>DM</i>
CV-3-852 A	Closed <i>DM</i>
CV-3-850 A	Closed <i>DM</i>
CV-3-850 B	Closed <i>DM</i>
CV-3-853 B	Closed <i>DM</i>
CV-3-851 B	Closed <i>DM</i>
CV-3-852 B	Closed <i>DM</i>
CV-3-850 C	Closed <i>DM</i>
CV-3-850 D	Closed <i>DM</i>
CV-3-850 E	Closed <i>DM</i>
CV-3-850 F	Closed <i>DM</i>
CV-3-852 C	Closed <i>DM</i>
CV-3-853 C	Closed <i>DM</i>
CV-3-851 C	Closed <i>DM</i>
CV-3-936	Closed <i>DM</i>
CV-3-951	Closed <i>DM</i>
CV-3-953	Closed <i>DM</i>
CV-3-955 B	Closed <i>DM</i>
CV-3-955 C	Closed <i>DM</i>
CV-3-955 D	Closed <i>DM</i>
CV-3-955 E	Closed <i>DM</i>
LCV-3-1003 A	Closed <i>DM</i>
LCV-3-1003 B	Closed <i>DM</i>

SEE OTSC 465  
 SEE OTSC 465  
 SEE OTSC 465  
 SEE OTSC 465

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INTEGRATED LEAK RATE TEST

APPENDIX G

Breaker List

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ELECTRICAL EQUIPMENT INSIDE UNIT #3 CONTAINMENT

Canister No. T3C21

Containment Cooling Fan A	3B0518
MOV-3-865A Accumulator A Discharge to a Cold Leg	3B0532
RCP #3A Oil Lift Pump	3B0554
Containment Sump Pump 3A	3B0667

Canister No. T3C22

Containment Cooling Fan B	3B0642
Control Rod Drive Mechanisms Cooler 3A	3B0629
MOV-3-750 Loop C Hot Leg to RHR	3B0615
MOV-3-744B RHR Return to Cold Legs	3B0613
MOV-3-866B Delayed HH SI to Loop B Hot Leg	3B0621
MOV-3-865B Accumulator B Discharge to B Cold Leg	3B0631
MOV-3-535 Pressurizer Power Relief Isolation	3B0606
Reactor Coolant Pump 3B Oil Lift Pump	3B0679
Reactor Coolant Drain Tank Pump 3A Thermal Cut-Out	3B0662

Canister No. T3C13

Containment Cooling Fan 3D	B0829
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Canister No. T3C23

Containment Cooling Fan 3C	3B0742
Control Rod Drive Mechanism #3B	3B0727
Reactor Coolant Pump 3C Oil Lift Pump	3B0762
MOV-3-865C Accumulator 3C Discharge to Loop C Cold Leg	3B0713
MOV-3-536 Pressurizer Power Relief Valve Isolation	3B0713

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ELECTRICAL EQUIPMENT INSIDE UNIT #3 CONTAINMENT

Canister No. T3C21

Containment Cooling Fan A	3B0518
MOV-3-865A Accumulator A Discharge to a Cold Leg	3B0532
RCP #3A Oil Lift Pump	3B0554
Containment Sump Pump 3A	3B0667

Canister No. T3C22

Containment Cooling Fan B	3B0642
Control Rod Drive Mechanisms Cooler 3A	3B0629
MOV-3-750 Loop C Hot Leg to RHR	3B0615
MOV-3-744B RHR Return to Cold Legs	3B0613
MOV-3-866B Delayed HH SI to Loop B Hot Leg	3B0621
MOV-3-865B Accumulator B Discharge to B Cold Leg	3B0631
MOV-3-535 Pressurizer Power Relief Isolation	3B0600
Reactor Coolant Pump 3B Oil Lift Pump	3B0679
Reactor Coolant Drain Tank Pump 3A Thermal Cut-Out	3B0662

Canister No. T3C13

Containment Cooling Fan 3D	B0829
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Canister No. T3C23

Containment Cooling Fan 3C	3B0742
Control Rod Drive Mechanism Cooler Fan #3B	3B0727
Reactor Coolant Pump 3C Oil Lift Pump	3B0762
MOV-3-865C Accumulator Discharge to Loop C Cold Leg	3B0733
MOV-3-536 Pressurizer Power Relief Valve Isolation	3B0713

Canister No. T3C23 (continued)

MOV-3-751 Loop C Hot Leg to RHR Pump Suction	3B0731
MOV-3-744A RHR Return to Cold Legs	3B0722
MOV-3-866A Delayed High Head SI to Loop A Hot Leg	3B0732
Reactor Coolant Drain Tank Pump 3B Thermal Cut-Out	3B0787

Canister No. T3P11

Emergency Containment Filter Fan 3A	3B0611
Normal Containment Cooler Fan 3B	3B0642
Control Rod Drive Mechanisms Cooling Fan 3A	3B0629
Lighting Transformer 36	3B0658
Containment Elevator #3	3B0619

Canister No. T3P21

Reactor Crane 3	3B0104
Normal Containment Cooler Fan 3A	3B0518
Lighting Panel D.C. Feed	3Y0605

Canister No. T3P32

480 Volt Receptacle #17 and #17A	3B0653
Reactor Coolant Drain Tank Pump 3A	3B0662

Canister No. T3P33

480 Volt Misc Containment Distribution Panel (3P11)	3B0673
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Canister No. T3P12

Emergency Containment Filter Fan 3C	3B0719
Normal Containment Cooler Fan 3C	3B0742
Control Rod Drive Mechanism Cooler Fan 3B	3B0727
Lighting Transformer #37 3X07 Containment Entrance	3B0768

Canister No. T3P22

Emergency Containment Filter Fan 3B	B0806
Normal Containment Cooler Fan 3D	B0829

Canister No. T3P35

480 Volt Misc Containment Distribution Panel #1 (3P10)	3B0771
Reactor Coolant Drain Tank Pump 3B	3B0787

Canister No. T3P41

Pressurizer Heaters 2, 23, and 50	3B1101
Pressurizer Heaters 26, 53, and 54	3B1103
Pressurizer Heaters 7, 29, and 57	3B1105
Pressurizer Heaters 10, 32, and 60	3B1107
Pressurizer Heaters 12, 35, and 64	3B1102
Pressurizer Heaters 38, 67, and 68	3B1104
Pressurizer Heaters 17, 41, and 71	3B1106
Pressurizer Heaters 19, 44, and 75	3B1108
Emergency Containment Cooler Fan 3A	3B0650

Canister No. T3P51

Misc AC Instruments	3P0610
Space Heaters	3Y0439
Space Heaters	3Y0521
MOV-3-865B Accumulator B Discharge to B Cold Leg	3B0631
Reactor Coolant Pump 3B Oil Lift Pump	3B0679
MOV-3-866B Delayed HH SI to Loop B Hot Leg	3B0621
MOV-3-535 Pressurizer Power Relief Isolation	3E0606
Containment Sump Pump 3A	3B0667
MOV-3-744B RHR Return to Cold Legs	3B0613
MOV-3-750 Loop C Hot Leg to RHR (IMB)	3B0615

Canister No. T3P42

Pressurizer Heaters 21, 47, and 48	3B1201
Pressurizer Heaters 3, 24, and 51	3B1203
Pressurizer Heaters 5, 27, and 55	3B1205
Pressurizer Heaters 8, 30, and 58	3B1207
Pressurizer Heaters 33, 61, and 62	3B1209
Pressurizer Heaters 13, 36, and 65	3B1202
Pressurizer Heaters 15, 39, and 69	3B1204
Pressurizer Heaters 18, 42, and 72	3B1206
Pressurizer Heaters 20, 45, and 76	3B1208
Emergency Containment Cooler Fan 3B	B0820

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Canister No. T3P53

Space Heaters	3Y0467
Space Heaters	3Y0501
Space Heaters	3Y0502
Space Heaters	3Y0504
Space Heaters	3Y0503
Space Heaters	3Y0505
Space Heaters	3Y0506
Space Heaters	3Y0507
Space Heaters	3Y0508
Misc AC Instruments	3P0814
MOV-3-865C Accumulator 3C Discharge to Loop C Cold Leg	3B0733
Reactor Coolant Pump 3C Oil Lift Pump	3B0762
MOV-3-866A Delayed high Head SI to Loop A Hot Leg	3B0732
MOV-3-536 Pressurizer Power Relief Valve Isolation	3B0713
MOV-3-744A RHR Return to Cold Legs	3B0722
MOV-3-751 Loop C Hot Leg to RHR Pump Suction	3B0731
Containment Sump Pump #3B	3B0778
Fuel Tilting Winch Panel 3B (IC)	3B0763

Canister No. T3P43

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Pressurizer Heaters 1, 22, and 49	3B1301
Pressurizer Heaters 4, 25, and 52	3B1303
Pressurizer Heaters 6, 28, and 56	3B1305
Pressurizer Heaters 9, 31, and 59	3B1307
Pressurizer Heaters 11, 34, and 63	3B1309
Pressurizer Heaters 14, 37, and 66	3B1302

Canister No. T3P43 (continued)

Pressurizer Heaters 16, 40, and 70	3B1304
Pressurizer Heaters 43, 73, and 74	3B1306
Pressurizer Heaters 46, 77, and 78	3B1308
Emergency Containment Cooler Fan 3C	3B0729

Canister No. T3P52

Misc AC Instruments	3P0917
Space Heaters	3Y0439
Space Heaters	3Y0521
Misc A.C. Instruments	3P0714
MOV-3-865A Accumulator A Discharge to a Cold Leg	3B0532
RCP #3A Oil Lift Pump	3B0554
Space Heaters	3Y0403
Space Heaters	3Y0404
Space Heaters	3Y0410

Canister No. 5KV "A" RCP

Reactor Coolant Pump A	152-3AA01
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Canister No. 5KV "B" RCP

Reactor Coolant Pump B	152-3AB01
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Canister No. 5KV "C" RCP

Reactor Coolant Pump C	152-3AB06
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MISC

RCP 3A Heater Breaker	3AA01
RCP 3B Heater Breaker	3AB01
RCP 3C Heater Breaker	3AB06

Canister No. T3C12

Fuel Tilting Wench	3FTS/3C08-T3C12/1
Fuel Tilting Wench	3FTS/3C08-T3C12/2
Code Call & Fire Alarm W6	Canister Wire ref. 26
Spare	Canister Wire ref. 6 & 8

Canister No. T3C31

Spare	Canister Wire ref. 7 & 12
Public Address Communication System	Canister Wire ref. 11
PAX Telephone W3	Canister Wire ref. 9

Canister No. T3C41

Spare	Canister Wire ref. 12
Telephone Circuit for Maintenance W7	Canister Wire ref. 11
Public Address Communication System	Canister Wire ref. 7

Canister No. T3C11

Spare	Canister Wire ref. 5, 6, 8, 18 & 22
Remote Control LP 37	Canister Wire ref. 2

Canister No. T3P31

Spare	Canister Wire ref. 25 & 26
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