1 INTRODUCTION

This document refers to the implementation of the Inservice Inspection (ISI) conducted at the San Onofre Nuclear Generating Station (SONGS) Unit 2 for the 2nd Period of the 2nd Interval.

1st Interval	August 18, 1983 through August 17, 1993
2nd Interval	August 18, 1993 through August 17, 2003

Each 10-year Interval is further divided into 3 periods which is adjusted to accommodate 2 refueling outages in each period. Adjustments of the intervals to accommodate these refueling outages is allowed by the code to extend or decrease the interval by as much as 1 year. These extension was used in the 1st 10-year interval which ended in March 1994.

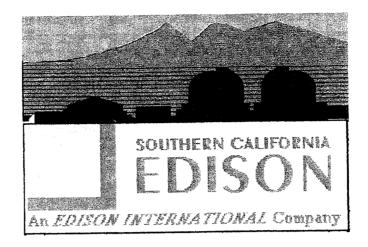
The 1st and 2nd 10-year intervals are:

1st Interval	August 18, 1983 through March 31, 1994
2nd Interval	April 1, 1994 through August 17, 2003

The 3 periods for the 2nd 10-year interval are as follows:

PERIODS	DATES	<u>OUTAGES</u>
1	Apr 1, 1994 - Aug 17, 1997	U2C8, U2C9
2	Aug 18, 1997 - Aug 17, 2001	U2C10, U2C11
3	Aug 18, 2001 - Aug 17, 2003	U2C12

ASME Code Section XI, Article IWA-6000, Records & Reports, the ISI Program 90063 Rev 6, and the ISI procedures were used to put this report together. This report is intended to provide a summary of the ISI activities performed during the Unit 2 Cycle 11 outage. Detailed descriptions of these activities are documented, controlled and maintained in accordance with the Owner's Technical Specification commitments.

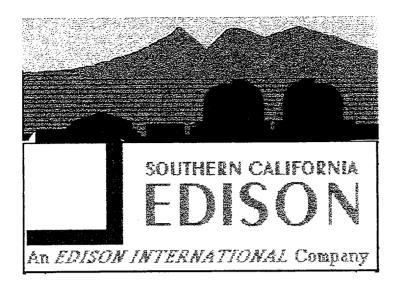


SAN ONOFRE NUCLEAR GENERATING STATION UNIT-2

INSERVICE INSPECTION SUMMARY REPORT

CYCLE-11 REFUELING OUTAGE

January 26, 2001



SAN ONOFRE NUCLEAR GENERATING STATION UNIT-2

INSERVICE INSPECTION SUMMARY
REPORT

2nd INTERVAL, 2nd PERIOD CYCLE-11 REFUELING OUTAGE

U2C11

SITE TECHNICAL SERVICES

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9	Attachment-1, List of Completed ISI NDE Examinations Pressure Tests	s and System
10	Attachment-2, Form NIS-2 Owner's Reports For Repairs Replacements	s OR

SUBSECTION	CATEGORY	TOTAL EXAMS REQUIRI	PERIOD ED	PERIOD	PERIOD
			1	2	3
WB	B-A	27	3	2	23
	B-B	6	2	2	2
	B-D	34	10	0	24
	B-F	28	10	9	9
	B-G-1	248	84	82	82
	B-G-2	178	61	59	62
	B-J	165	57	54	54
	B-K	10	8	3	3
	B-L-1	2	0	0	2
	B-L-2(See Note	-3) 1			
	B-M-1	8	2	0	6
	B-M-2(See Note	:-3) 6	0	2	
	B-N-1	3	1	1	1
•	B-N-2	30	0	0	30
	B-N-3	2	0	0	2
	B-O	10	0	0	10
	B-P	Each R	efueling Outag	е	
	B-Q		ch Spec		
WC	C-A	20	7	6	7
	C-B	8	2	2	4
	C-C	47	26	15	16
	C-F-1	248	85	82	82
	C-F-2	29	14	12	10
	C-G	5	1	2	2
	С-Н	Each Ins	spection Period		
IWD	D-A (System Pr	essure Test)	Each Inspection	n Period	
	D-B (System Pr				
	D-C (System Pr	essure Test)	Each Inspection	n Period	
	D-A(Integral At	40 ala'a) 50	21	20	20

2 PLAN & SCHEDULE					
SUBSECTION	EX	TOTAL EXAMS	PERIOD	PERIOD	PERIOD
		REQUIRE	1 1	2	3
IWF	F-A	284	97	93	94
IWE	E-A	443	1	1	441
	E-C	9	3	3	3
	E-D	3	1	1	1
	E-G	101	0	0	101
	E-P PER 10 CF	R 50 APPENI	DIX J		
WL	L-A (Concrete s	urfaces)	Every to	en years	
L-B(Unbonded Post-Tensioning System) Every five years alternati Item L2.10, L2.20, and L2.30, L2.40, L2.50					lternative,
Augmented	ISI for Reactor Coo	olant pump fly	wheels and hig	h energy lines	
Flywheels		4	4	0	4
High Energ	y line welds	208	69	71	68

Notes: 1) For Class MC components (IWE), 1st Period examination shall be completed by September 9, 2001, as mandated by the NRC final rule August 8, 1996. Remaining two periods for the 1st interval of IWE, 2nd Period: September 9, 2001 to September 8, 2005, 3rd Period: September 9, 2005 to September 8, 2008.

- 2) For Class CC components (IWL), Inspection Schedule shall comply with IWL-2421
- 3) Examination required when pump or valve is disassembled.

3 SUMMARY REPORT

Date of Document Completion......January 26, 2001

Name & Address of Owners:

Southern California Edison 2244 Walnut Grove Ave. Rosemead, CA 91770

City of Anaheim Public Utilities Department City Hall West - 8th Floor Ste. 802, 201 S. Anaheim Blvd. Anaheim, CA 92805 San Diego Gas & Electric Co. 101 Ash St. San Diego, CA 92112

City of Riverside Public Utilities Department 3900 Main St. Riverside, CA 92522

Name & Address of Generating Plant:

San Onofre Nuclear Generating Station 5000 Pacific Coast Hwy San Clemente, CA 92672

Number Designation of the Unit......Unit 2

Commercial Service Date for the Unit.....August 18, 1983

REFUELING OUTAGE NO.

Refueling Outage Number:

U2C11

FORM NIS-1 OWNER'S REPORT FOR INSERVICE INSPECTIONS As required by the Provisions of the ASME Code Rules

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue, Rosemead, CA 91770

2. Plant:

San Onofre Nuclear Generating Station

5000 Pacific Coast Hwy San Clemente, CA 92672

3. Plant Unit: 2

4. Owner's Certificate of Authorization: N/A

5. Commercial Service Date: 8/18/83 6. National Board Number for Unit: N/A

7. Components Inspected:

Component Or Appurtenance	Manufacturer or Installer	Manufacturer or Installer Serial Number	State or Province Number	National Board Number
Steam Gen 2ME088	Combustion Engineering	71270-2	35203-82	22219
Steam Gen 2ME089	Combustion Engineering	71270-1	35203-82	22218
Reactor Coolant Pump 2MP003	Byron Jackson	701-N-0560	N/A	N/A
Shutdown Cooling Heat Exchanger ME003	Engineers & Fabricators, Inc.	S-16644A	N/A	1353
Regenerative Heat Exchanger ME063	Combustion Engineering	78826	N/A	10782

	FORM NIS-1 (back)	
8. Examination Date: Fellows	oruary 28, 1999 to Novembe	er 16, 2000
9. Inspection Period Identifi	cation: 1st Period	2nd Period3rd Period
10. Inspection Interval:	1st 10-Yr X 2nd 10-Yr	3rd 10-Yr4th 10-Yr
11. Applicable Edition of Sect	on XIFor IWB, IWC, IWD	,IWF, 1989 Edition, No Addenda,
11. Applicable Ballion of Sec.		Edition with 1992 Addenda, For
		5Edition with 1996 Addenda
12. Date/Revision of Inspection		
13. Abstract of Examination	& Test	See page 9
14. Abstract of Results of Exa		
15. Abstract of Corrective Mo	easures:	See page 11
meet the Inspection Plan as requ taken conform to the rules of the	ired by the ASME Code, Se ASME Code, Section XI.	ect, b) the examinations and tests ction XI, and c) corrective measures
Certificate of Authorization No.	<u>N/A</u> Expiration	Date: N/A
Date: 1-31-02 Signed: Sou	thern California Edison By: (Owner)	Manager, Maintenance Engineering
I, the undersigned, holding a valid Vessel Inspectors and the State of Johnston, Rhode Island, have insp	California and employed by Fected the components described mber 28, 2000 and state that	tional Board of Boiler and Pressure Factory Mutual Insurance Company of bed in this Owner's Report during the to the best of my knowledge and belief,
Owner's Report in accordance with XI. By signing this certificate r	the Inspection Plan and as reither the Inspector nor his e	equired by the ASME Code, Section mployer makes any warranty,
Owner's Report. Furthermore, neit any personal injury or property dai	her the inspector nor his emp nage or a loss of any kind ari	
the upon 2/	VOZ Commissions 1862	CA, SCOLUB, W," T," '5", 'T=" te, Province or Endorsements
Inspector's Signature	ND, Sta	ic, 1 to vince of Endotsements
Date:		

ABSTRACT OF EXAMINATIONS & TESTS

This report covers the inservice examination activities conducted at the San Onofre Nuclear Generating Station (SONGS), Unit 2. This activity is one of the two that are scheduled for the 2nd period of the 2nd 10-year interval as described in the ISI Program Plan submitted to NRC and Doc. 90063. The inservice examinations were conducted in accordance with the of the ASME Boiler and Pressure Vessel Code Section XI, 1989 Edition No Addenda for IWB, IWC, IWD, IWF, for IWE, IWL 1992 Edition with the 1992 Addenda, for Appendix VIII(PDI) 1995 Edition with the 1996 Addenda as modified by 10 CFR Part 50 RIN 3150-AE26, Federal Register September 22, 1999(Volume 64, Number 183).

The services of NDE Levels- II & III (UT, PT, MT, and VT) were contracted to and provided by Lambert, MacGill, Thomas, Inc. Additional VT Level-II services were provided by SCE.

ISI Visual Examinations (VT-2) performed in conjunction with the Reactor Coolant System pressure test was performed by SCE VT Level-II examiners. List of examinations and tests are included in attachment-1.

Factory Mutual Insurance Company provided the services of the Authorized Inspection Agency (AIA) Authorized Nuclear Inservice Inspectors (ANII's).

ABSTRACT OF RESULTS OF EXAMINATIONS & TESTS

The inservice and preservice examinations conducted at SONGS 2 were performed between 2/28/99 and 11/16/00. These examinations were performed to fulfill the requirements of 10CFR50.55a(g)(4) and IWA-1400, Owner's Responsibilities of ASME Code Section XI.

The number of components and supports for Class 1 and 2 selected for examination were based on the ISI Program Plan Doc. # 90063, Rev. 6 employing Inspection Program Plan B of the ASME Code Section XI, All the pressure retaining components of ASME Class 1, 2 and 3 System pressure test were performed per the requirement of ASME Code Section XI.

All the NDE personnel were certified in accordance with the Section XI Code requirements

In Class 1 and 2 components 84 welds/components were examined for volumetric examination, 31 for surface, and a total of 78 for a combined VT-1 and VT-3 visual examination.

As mandated by 10 CFR Part 50 RIN 3150-AE26, Federal Register September 22, 1999(Volume 64, Number 183) piping welds and RCP Studs were examined per Appendix VIII(PDI) 1995 Edition with the 1996 Addenda as modified by above Final Rule. All the UT examiners were qualified and certified in accordance with PDI and Final Rule.

For Subsection IWE (Containment Liner) general visual examination for Containment liner, VT-3 visual examination for floor to liner plate seal(moisture- barrier), and volumetric examination at three shell liner plate were performed

All the NDE examinations were found Code acceptable.



All the ISI NDE examinations were found Code acceptable, hence corrective measures were not needed.

4	ABSTRACT	OF NIS-2	REPAIRS	& REPLA	CEMENT	<u>S</u>
,						

Unit 2 Cycle 11 Abstract of Records of Repairs and Replacements

	MO .	EQID	Class	NIS-2	Worksum
4	00011025000	S21201MP002	-1	11/29/00	Replaced mechanical seal cartridge
1	00011023000	S2ST015H019	111-2	10/17/00	Deleted snubber
2 3	00020734000	S2RC140H00M	III-2	11/6/00	Deleted snubber
3 4	00020734000	027-64264-36995-1-3	111-2	9/13/00	Replaced valve spindle/plug assembly
5	00022123000	S2RC031H001	III-1	11/6/00	Deleted snubber
6	00022516000	S21204MU068	111-2	12/19/00	Replaced valve internals
7	00040182000	025-83508-N59380-00-0012	111-2	7/24/00	Replaced valve disc
8	00061061000	S2RC017H00A	III-2	10/30/00	Deleted snubber
9	00061208000	S2RC017H00B	111-2	11/6/00	Deleted snubber
10	00071187000	026-44409-N60061-00-0001-IST	111-2	9/26/00	Fabbed bonnet studs for L-Top valves
11	00090209000	S21201ME613	111-1	11/22/00	Replaced pressurizer heater
12	00090615000	S21201ME607	III-1	11/29/00	Replaced pressurizer heater
13	00090616000	S21201ME608	111-1	11/29/00	Replaced pressurizer heater
14	00090617000	S21201ME609	III-1	11/29/00	Replaced pressurizer heater
15	00090618000	S21201ME611	III-1	11/29/00	Replaced pressurizer heater
16	00101151000	S2RCP04H001	III-1	11/29/00	Replaced hydraulic snubber control valve
17	00101229000	S2VC001H009E	111-2	11/29/00	Replaced snubber
18	00101517000	S21201ME087	111-1	11/14/00	Machined inlet piping flange to restore surface
19	00101518000	S21201ME087	111-1	11/14/00	Machined inlet piping flange to restore surface
20	00110826000	S21104CEDM	III-1	12/4/00	Sealwelded housing nut to ball seal housing
21	00121178000	S21208MU106	111-2	1/8/01	Replaced valve disc
22	96030149001	S21204MU003	111-2	11/29/00	Replaced flange bolting
23	96070175001	2HV4052	III-2	1/8/01	Modified body drain configuration
24	97011254001	2HV4052	111-2	1/8/01	Replaced bonnet
25	97061153000	RS-046-97-E	111-1	6/9/00	Fabricated instrument nozzle
26	97061274000	RS-046-97-G	ili-1	6/9/00	Fabricated instrument nozzle
27	97101708000	503-03	III-1	1/21/00	Replaced instrument nozzles
28	97101713000	503-01	111-1	1/19/00	Replaced half nozzles with INCONEL half nozzles
29	97110883000	S21201MR181	III-2	1/19/00	Replaced half nozzles with INCONEL half nozzles
30	98051825000	2P\$V9225	III-2	12/21/00	Replaced relief valve
3	98051989001	2P\$V9349	111-2	6/9/00	Replaced relief valve
32	98060026000	S22418MU108	III-2	12/19/00	Replaced check valve with new designed check valve
3	98060170000	S22418MU108	III-2	12/19/00	Welded non-code piping to code valve
3	4 98063094000	2PV0201B	III-2	1/18/00	Replaced unbalanced inconel 718 spindle
3	5 99021229000	S21415MU236	III-2	12/19/00	Replaced check valve
3	99031617000	0 027-83249	111-1	2/24/00	Fabricated spare thermowells
3	7 99031617000	0 027-83249	111-1	9/22/99	Fabricated spare thermowells
3	99041064000	S21201MU200	111-2	7/1 <i>4/</i> 99	Tack welded disc nut to threaded disc post
3	9 99041368000	S21201MU202	111-2	7/1 4/9 9	Tack welded disc nut to threaded disc post
4	99050737000	027-81177	111-2	5/4/00	Manufactured MSSV studs
4	1 99051280000	026-44409-N60061-00-0001-IST	III-2	9/26/00	Rebuilt relief valve (L-Top)
4	2 99051554000	2HV8419	III-2	1/26/01	Replaced valve plug and bonnet nuts
4	3 99051790000	026-44409-N60061-00-0004-IST	III-2	9/26/00	Rebuilt relief valve (L-Top)

Unit 2 Cycle 11 Abstract of Records of Repairs and Replacements

MO EQID Class NIS-2 Worksum	
44 99060050000 2PSV9227 III-2 1/25/00 Replaced relief valve	
45 99060413000 S21301ME088P III-1 1/8/01 Performed SG tube sleeving	•
46 99060414000 S21301ME089P III-1 1/8/D1 Performed SG sleeve tubing	
47 99070170000 S21301ME088P III-1 11/22/00 Installed threaded inserts in SG manw	way bolt holes
48 99080603000 2PSV0200 III-1 1/10/01 Replaced safety valve	
49 99080621000 S21201MP001 III-1 12/4/00 Replaced mechanical seal cartridge	
50 99080631000 2PSV8401 III-2 1/8/01 Replaced safety valve and inlet bolting	g
u 1 1/10/01 Replaced safety valve and inlet bolting	g
2 1/8/01 Replaced safety valve and inlet bolting	g
52 99080671000 2PSV8402 III-2 1/26/01 Replaced heat exchanger cover boltin	ng
33 990070000 02120011202	
54 99000709000 2F00007	
55 9900072000 21 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	
50 99000731000 2F0 VOICE 1/8/01 Replaced safety valve and inlet bolting	
57 9900070000 27 0 0 0 10 10 10 10 10 10 10 10 10 10 10	
55 9900150000 021501ML500 ML 2 12/27/01 Replaced LTOP relief valve	
99 9900 1000000 2F3 V3000	I
50 99001007000 521501WE5000 00 0042 III 2 1/18/00 Renlaced valve disc	
6) SS 100413000 122-00000 1105000 00 0000 111.2 1/21/00 Replaced valve disc	
62 Set 1000000 U200000 Netton Set	
63 99110011000 025-83508-N59380-00-0010 III-2 1/24/00 Replaced valve disc	

5 NDE RECORDS

NDE PROCEDURES:

1) Non PDI UT, PT	MT, and Visual examination procedures (1989 Edition No Addenda)
SO23-XXVII-20.47	Magnetic Particle Examination
SO23-XXVII-20.48	Liquid Penetrant Examination
SO23-XXVII-20.49	Visual Examination Procedure to Determine the Condition of Nuclear Parts, Components and Surfaces
SO23-XXVII-20.51	Visual Examination Procedure for Operability of Nuclear Components and Supports and Conditions Relating to their Functional Adequacy
SO23-XXVII-20.54	UT Examination of Nuclear Cooling System Ferritic Piping
SO23-XXVII-20.55	UT Examination of Nuclear Cooling System Austenitic Piping
SO23-XXVII-20.56	UT Flaw Sizing
SO23-XXVII-20.59	Planar Size Characterization to ASME Section XI Code Requirements
SO23-XXVII-20.66	UT of Vessel Welds & Adjacent Base Metal
2) Appendix VIII (PDI) UT Procedures (1995 Edition with the 1996 Addenda)
SO23-XXVII-30.5	Ultrasonic Examination of Ferritic Piping Welds
SO23-XXVII-30.6	Ultrasonic Examination of Austenitic Piping Welds
SO23-XXVII-30.7	Ultrasonic Examination of Bolts and Studs
SO23-XXVII-30.8	Ultrasonic Through Wall sizing in pipe welds
3) IWE Visual and	UT thickness Measurements Procedures (1992 Edition with the 1992 Add.)
SO23-XXVII-30.1	Ultrasonic Thickness Measurements
SO23-XXVII-30.2	Visual Examination Procedure to Determine the Condition of Containment Surfaces and Pressure Retaining Bolting (VT-1)
SO23-XXVII-30.3	Visual Examination Procedure to Determine the Condition of Containment Surfaces and Gaskets, Seals and Moisture Barriers (VT-3)
SO23-XXVII-30.4	Visual Examination Procedure to detect Evidence of Degradation of Containment Structural Integrity or Leak Tightness (General Visual)

NDE PERSONNEL CERTIFICATION RECORDS

NAMES	METHOD	LEVEL	Cert	Eye Test
Lambert MacGill & Thom	as, Inc.			
Layn R. Davis	UT, PT, MT VT-1 and 3	III II	X X	X X
Kilpela F. Mathew	UT, PT, MT	II	X	X
Jeffery L. Devers	UT, PT, MT	II	X	X
Todd P. Blechinger	UT, PT, MT	П	X	X
Southern California Ediso	n (SCE)			
Barry Seaholts	VT-1,2,3	II	X	X
T.M. Pierno	VT-1,2,3	II	X	X
H.Edward McNeill	VT-2	II	X	X
P.Fred Haderlie	VT-2	II	X	X
Joe Perschler	VT-2	II	X	X

6 ISI PROCEDURES & CONSTRUCTION WORK ORDERS

ISI Procedures

SO123-IN-1	Inservice Inspection Program
SO123-XVII-1	Inservice Inspection Program Implementation
SO123-XVII-1.1	Inservice Inspection Maintenance
SO23-XVII-3.1	Inservice Inspection of Class 1 Components and Their Supports
SO23-XVII-3.1.1	Refueling Outage Interval Examination of the Reactor Coolant Pressure Boundary to Detect Leakage
SO23-XVII-3.2	Inservice Inspection of Class 2 Components and Their Supports
SO23-XVII-3.3	Inservice Inspection of Class 3 Components and Their Supports
SO123-XVII-3.4	Location Reference Markers
SO23-XVII-3.4	Inservice Inspection of Class MC Components and Metallic Liners of Class CC Components

ISI Construction Work Orders

Inside Containment	00022185000
Outside Containment	00022186000

7 MECHANICAL SEAL ASSEMBLY (MNSA), VISUAL EXAMINATION RESULTS

As stated in letter from J. L. Rainsberry (SCE) to Document Control Desk (U.S. NRC), dated April 30, 1998; Subject: Docket Nos. 50-361 and 50-362, use of the Mechanical Nozzle Seal Assembly (MNSA), San Onofre Nuclear Generating Station, Units 2 and 3 (Tac Nos. M99558 and M99599), visual examination of all installed MNSA's were performed. Results of the inspection were acceptable per approved procedures.

8_	STEAM GENERATOR EXAMINATIONS	



November 13, 2000

NOV 1 4 2000

U S Nuclear Regulatory Commission Document Control Desk Washington, D C 20555

Gentlemen:

Subject⁻

Docket No. 50-361

Special Report: Inservice Inspection of Steam Generator Tubes

San Onofre Nuclear Generating Station, Unit 2

Reference:

Steam Generator Program Guidelines, Nuclear Energy Institute Document

Number NEI 97-06 [Onginal], dated December 1997

On November 5, 2000, Southern California Edison (SCE) completed the inservice inspection of steam generator tubes at San Onofre Nuclear Generating Station Unit 2. The attached report satisfies the following reporting requirements of Technical Specification 5.7.2.c:

- Within 15 days of inspection completion, report the number of tubes plugged and tubes sleeved in each steam generator;
- Prior to resumption of plant operation, report the results of the steam generator tube inspections which fall into Category C-3, and
- Within 12 months of inspection completion, report the complete results of steam generator tube inspections

In addition, the contents of the report were prepared using the guidance contained in the above reference. In accordance with the suggested NEI guidance, the enclosed report includes

- a Scope of inspections performed;
- b Active Degradation Mechanisms found;
- c. Nondestructive Examination (NDE) techniques utilized for each degradation mechanism.
- d Number of tubes plugged or repaired during the inspection for each active degradation mechanism. Repair methods utilized and the number of tubes repaired by each repair method, and

P O Box 128 San Clemente, CA 92674-0128 949-368-1480 Fax 949-368-1490 San Onofre Nuclear Generating Station, Unit 2

Special Report

e Total number and percentage of tubes plugged and/or repaired to date and the effective plugging percentage in each steam generator

This report contains no new commitments. If you require any additional information, please advise

Sincerely,

Attachments

E. W. Merschoff, Regional Administrator, NRC Region IV
 L. Raghavan, NRC Project Manager, San Onofre Units 2 & 3
 J. A. Sloan, NRC Senior Resident, San Onofre Units 2 & 3
 Institute of Nuclear Power Operations (INPO)

San Onofre Nuclear Generating Station, Unit 2

Special Report

bcc

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Andy Bolyen

NRC CORRESPONDENCE

Vice President, Engineering and Technical Services	Review	OTTILE OF ORDER					
Engineering and Technical Services X Mgr – Nuclear Oversight and Requiatory Affairs Mgr – Plant Licensing Mgr – Nuc Eng Design Mgr – Station Technical Mgr – Operations X Mgr – Site Technical E-mail 11/10/00 Services Nuclear/Mechanical Electrical/Controls Nuclear Safety Group/ Independent Safety Engineering Group Mgr - Nuclear Fuel Engineering and Analysis Supervisor/ Nuclear Fuel Analysis Supervisor/ Core Performance Analysis Supervisor/ Nuclear Safety Analysis X Supervisor/ Compilance X RCTS Completed X Venfied RCTS DOTHER APPROVALS X Supervisor/ Steam E-mail 11/10/00 Affected RCTS Affected RCTS E-mail 11/10/00 Affected RCTS		Organization	Approvals	Date			
Oversight and Regulatory Affairs Mgr - Plant Licensing Mgr - Nuc Eng Design Mgr - Station Technical Mgr - Operations X Mgr - Site Technical E-mail 11/10/00 Services Nuclear/Mechanical Electrical/Controls Nuclear Safety Group/ Independent Safety Engineering Group Mgr - Nuclear Fuel Engineering and Analysis Supervisor/ Nuclear Fuel Analysis Supervisor/ Core Performance Analysis Supervisor/ Nuclear Fuel Analysis Supervisor/ Core Performance Analysis X Supervisor/ Compliance X RCTS Completed ADE 11/10/00 X Venified RCTS OTHER APPROVALS X Supervisor/ Steam E-mail 11/10/00 Affected RCTS Don Evans Affected RCTS All 11/10/00 Affected RCTS E-mail 11/10/00	×	Engineering and					
Mgr - Nuc Eng Design Mgr - Station Technical Mgr - Operations X Mgr - Site Technical E-mail 11/10/00 Services Nuclear/Mechanical Electrical/Controls Nuclear Safety Group/ Independent Safety Engineering Group Mgr - Nuclear Fuel Engineering and Analysis Supervisor/ Nuclear Fuel Analysis Supervisor/ Nuclear Fuel Analysis Supervisor/ Nuclear Safety Analysis X Supervisor/ Compilance X RCTS Completed X Verified RCTS OTHER APPROVALS X Don Evans Affected RCTS All 11/10/00 Affected RCTS	X	Oversight and	A	1/3/00			
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Mgr - Operations X		Mgr - Nuc Eng Design					
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SPECIAL REPORT - INSERVICE INSPECTION OF STEAM GENERATOR TUBES

Regulatory Reporting Requirements

Reporting Requirement 5 7.2 c of Appendix A, Technical Specification to Facility Operating License NPF-10, requires the number of tubes plugged and tubes sleeved in each steam generator to be reported to the Nuclear Regulatory Commission within 15 days following completion of the inspection

Reporting Requirement 5 7 2 c of Appendix A, Technical Specification to Facility Operating License NPF-10, requires the results of steam generator tube inspections which fall into Category C-3 to be reported to the Nuclear Regulatory Commission prior to resumption of plant operation

Reporting Requirement 5.7 2.c of Appendix A, Technical Specification to Facility Operating License NPF-10, requires the complete results of steam generator tube inspections to be reported to the Nuclear Regulatory Commission within 12 months following completion of the inspection.

Planned Inspection Scope

Table 1 summarizes the planned inspection program. Also, when indications by the bobbin probe were non-quantifiable or distorted, the inspection program included inspection with the Plus-Point Probe Table 4 provides the list of Nondestructive Examination (NDE) techniques utilized for each degradation mechanism.

Inspection Scope Expansion

Table 2 summarizes significant inspection program scope expansion in response to inspection results. The following explanatory details are provided for these expansions.

The planned inspection scope included Plus-Point Probe examination at all dented (≥ 2 volts) tube support locations in the hot leg of the tubing. An axially oriented indication was detected by the bobbin probe at a 2.2 volt dent at a tube support that is referred to as "VC2." This location was outside the planned Plus-Point Probe examination of hot leg dents. In response to this indication, the inspection was expanded to provide Plus-Point Probe examination of all dented (≥ 2 volts) tube support locations throughout the entire tube bundle.

SCE desired to continue the existing inspection of the U-bends in Rows 1, 2, and 3, but also evaluate the potential benefit of a newly developed inspection technique. The planned inspection scope included mid-range Plus-Point Probe inspection of the U-bends of all (100%), of the U-bends in Rows 1, 2, and 3. The planned inspection scope also included high frequency Plus-Point Probe inspection of a sample of the U-bends in Rows 1, 2, and 3. The evaluation indicated that the high frequency Plus-Point Probe provides some benefit in detection capabilities. The inspection was expanded to include high frequency Plus-Point Probe examination of all (100%) of the U-bends in Rows 1, 2, and 3.

Results

This report satisfies the listed regulatory reporting requirements.

The contents of this report are prepared using the guidance contained in NEI 97-06, Rev. 0, "Steam Generator Program Guidelines." The NEI guidance is an initiative to unify the industry approach towards steam generator issues and strengthen, where necessary, the steam generator program. In accordance with the suggested NEI guidance, the following five report contents are included within this report:

- (1) Scope of inspections performed;
- (2) Active Degradation Mechanisms found;
- (3) Nondestructive Examination (NDE) techniques utilized for each degradation mechanism:
- (4) Number of tubes plugged or repaired during the inspection outage for each active degradation mechanism. Repair methods utilized and the number of tubes repaired by each repair method; and
- (5) Total number and percentage of tubes plugged and/or repaired to date and the effective plugging percentage in each steam generator.

Table 3 summarizes significant inspection results, and active degradation mechanisms found. Each tube is only counted once in this listing, although it may also have an eddy current indication of a type below the point in the listing where it appears. The Appendices provide the complete results of the steam generator tubing inservice inspection.

Table 5 summarizes in-situ pressure and leak testing results. This particular testing demonstrated the structural and leakage (i.e., there was no leakage) integrity of the tested tubes consistent with EPRI guidelines and recent industry guidance. Eddy current testing results and in-situ pressure and leak testing results provide assurance that performance criteria in the NEI guidance (structural integrity and accident-induced leakage) were met during operation prior to this inspection.

Repair of Tubes

Table 3 lists the number of tubes repaired (removed from service by plugging, or repaired by sleeving) for each steam generator. Table 6 provides an itemized listing of the tubes plugged in steam generator E-088 along with the corresponding Table 3 category specifying the indication orientation/location. Table 7 provides an itemized listing of the tubes sleeved in steam generator E-088 along with the corresponding Table 3 category specifying the indication orientation/location. Table 8 provides an itemized listing of the tubes plugged in steam generator E-089 along with the corresponding Table 3 category specifying the indication orientation/location. Table 9 provides an itemized listing of the tubes sleeved in steam

¹ Letter from Lawrence F. Womack (Pacific Gas and Electric Company) to Steam Generator Management Program Utility Steering Committees, et al., "Steam Generator Management Program (SGMP) Interim Guidelines on In Situ Pressure Testing of Steam Generator Tubes," dated October 13, 2000.

generator E-089 along with the corresponding Table 3 category specifying the indication opentation/location.

Repair Methods, Number of Tubes Repaired and Effective Plugging Percentage

All tube plugging was performed using the design, materials, and installation methods of FRAMATOME Technologies, Inc. (FTI). A "roll" method was used for all tube plugs. Four tubes were "stabilized" in the vicinity of the top of the tubesheet using the design, materials, and installation methods of FTI.

All tube sleeving was performed using the welded sleeve design, materials, and installation methods of Westinghouse (formerly ABB Combustion Engineering). This repair method is specifically addressed in the San Onofre Unit 2 and 3 Technical Specifications.

Thirty-six tubes were plugged, and ninety-six tubes were sleeved in Steam Generator E-088 during the Cycle 11 refueling outage. A total of 724 tubes have been plugged, and to date, 180 sleeved tubes are in service. The design number of tubes is 9350 tubes and the sleeve to plug equivalency ratio is thirty-eight sleeves per plug. The effective plugging percentage for E-088 is 7.8%

Fifty-seven tubes were plugged, and fifty-two tubes were sleeved in Steam Generator E-089 during the Cycle 11 refueling outage. A total of 765 tubes have been plugged, and to date, 103 sleeved tubes are in service. The design number of tubes is 9350 tubes and the sleeve to plug equivalency ratio is thirty-eight sleeves per plug. The effective plugging percentage for E-089 is 8.2%

Causes And Corrective Actions

The degradation detected during this inspection remained within the Technical Specification category "C-3" There is no significant update since a previous report of causes and corrective actions for "C-3" category results. Thus, this portion of a previous report is provided below.

Actions have been taken to improve the secondary side chemistry environment for steam generator tubing in both Unit 2 steam generators. These actions have been reviewed by a panel of industry experts for application at SONGS. The expert panel concurs with these measures. The actions include

- 1 Chemical cleaning of the entire tube bundle (full bundle) performed during the Cycle 9 refueling outage in December, 1996
- 2. Addition of an inhibitor (titanium dioxide) for IGA/SCC immediately after the chemical cleaning for maximum crevice penetration potential.
- 3 Use of Ethanolamine (ETA) for pH control of the secondary fluids

4. Boric acid addition in the secondary side to help reduce denting of the tube supports and stress corrosion cracking of tubing.

In addition, SCE reduced the reactor coolant temperature at the steam generator inlet (T-hot) by about 13°F. SCE expects this will reduce stress corrosion cracking of the tubing initiating from the inside diameter of the tubing. The first phase of this change, a reduction of about 4°F, was completed in January 1998. The final phase of this change, a reduction of an additional 9°F, was completed in February 1999.

Description of Tables and Appendices

Table 1 -		Summary of the Planned Inspection Program for the Unit 2 Cycle 11 (U2C11) Refueling Outage
Table 2 -		Summary of Significant Scope Expansion for the U2C11 Refueling Outage
Table 3 -		Number of Tubes Repaired and Active Degradation Mechanisms Found During the U2C11 Refueling Outage
Table 4 -		List of Nondestructive Examination (NDE) Techniques Utilized for Each Degradation Mechanism for the U2C11 Refueling Outage
Table 5 -		Summary of Results of In-Situ Pressure and Leak Testing for the U2C11 Refueling Outage
Table 6 -		U2C11 Refueling Outage Tubes Plugged, Steam Generator E-088
Table 7 -		U2C11 Refueling Outage Tubes Sleeved, Steam Generator E-088
Table 8 -		U2C11 Refueling Outage Tubes Plugged, Steam Generator E-089
Table 9 -		U2C11 Refueling Outage Tubes Sleeved, Steam Generator E-089
Appendix 1	-	Steam Generator Reference Information
Appendix 2	-	Legend for Appendices 3 and 4
Appendix 3	-	Inspection Summary, Steam Generator E-088
Appendix 4	-	Inspection Summary, Steam Generator E-089

TABLE 1 - Summary of the Planned Inspection Program for the Unit 2 Cycle 11 (U2C11) Refueling Outage

Number of Tubes/Percentage of Tubes Steam Generator F-088 F-089

	E-000	5-009
Full length of tube with the bobbin probe (excluding sleeved regions)	8662 / 100%	8642 / 100%
Hot leg expansion transition at the top-of-tubesheet with the Plus-Point Probe	8577 / 100%	8590 / 100%
Cold leg expansion transition at the top-of-tubesheet with the Plus-Point Probe	4331 / 50%	4325 / 50%
U-bend regions of Rows 1, 2, and 3 with the mid-range frequency Plus- Point Probe	182 / 100%	184 / 100%
Sample of U-bend regions of Rows 1, 2, and 3 with the high frequency Plus-Point Probe	N/A	62 / 17%
Plus-Point Probe examinations of all hot leg tube support intersections at 01H through OBH with dents greater than, or equal to, 2 voits	3951 / 100%	3005 / 100%
Plus-Point Probe examination of all tube support intersections with quantified wear indications by the bobbin probe	246 / 100%	313 / 100%
Full length of sieeves with the Plus-Point Probe	85 / 100%	52 / 100%

<u>TABLE 2</u> - Summary of Significant Scope Expansion for the U2C11 Refueling Outage

Number of Tubes/Percentage of Tubes Steam Generator F-088 E-089

	E-000	2 777
Plus-Point Probe examinations of all tube support intersections with dents greater than, or equal to, 2 volts	387 / 100%	168 / 100%
U-bend regions of Rows 1, 2, and 3 with the high frequency Plus-Point Probe	182 / 100%	122 / 100%

<u>TABLE 3</u> - Number of Tubes Repaired and Active Degradation Mechanisms Found During the U2C11 Refueling Outage

Category	Indication Opentation/Location	Steam G E-088	enerator E-089
1	Tubes with axially oriented ID (initiated on the inside-diameter of the tubing wall) indications at tube support locations (ID Axial @ Support)	3	3
2	Tubes with axially oriented OD (initiated on the outside-diameter of the tubing wall) indications at tube support locations (OD Axial @ Support)	12	5
3	Tubes with axially oriented OD indications not associated with a tube support (freespan) (OD Axial @ Freespan)	4	9
4	Tubes with circumferentially oriented ID indications near the expansion transition at the top of the hot leg tubesheet (ID Circ @ TSH)	47	9
5	Tubes with circumferentially oriented OD indications near the expansion transition at the top of the hot leg tubesheet (OD Circ @ TSH)	7	7
6	Tubes with axially oriented OD indications in the sludge pile region near the top of the hot leg tubesheet. (OD Axial @ Sludge Pile TSH)	10	14
7	Tubes with axially oriented OD indications near the expansion transition at the top of the hot leg tubesheet (OD Axial @ TSH)	1	0
8	Tubes with axially oriented ID indications near the expansion transition at the top of the hot leg tubesheet. (ID Axial @ TSH)	1	0
9	Tubes with axially oriented ID indications below the inlet top-of-tubesheet. (ID Axial below TSH)	24	24
10	Tubes with circumferentially oriented ID indications below the inlet top-of-tubesheet. (ID Circ below TSH)	12	10
11	Tubes with indications of wear at tube support locations (Wear @ Support)	11	22
12	Tubes with volumetric indications (OD Vol @ Miscellaneous)	0	2
13	Miscellaneous preventative plugging (not an active degradation mechanism). (Prevent @ Miscellaneous)	O	4
	Total	132	109

TABLE 4 - List of Nondestructive Examination (NDE) Techniques Utilized for Each Degradation Mechanism for the U2C11 Refueling Outage

Probe Type for Detection Characterization Indication Orientation/Location Plus Point Bobbin Axially oriented ID (instated on the inside-diameter of the tubing wall) indications at tube support locations Plus Point Plus Point (Note 1) 8obbin Plus Point Axially oriented OD (initiated on the outside-diameter of the tubing wall) indications at tube support locations Plus Point Plus Point (Note 1) Plus Point Bobbin Axially oriented OD indications not associated with a tube support (freespan) Plus Point Plus Point Circumferentially oriented ID indications near or below the expansion transition at the top of the hot leg tubesheet Plus Point Plus Point Circumferentially oriented OD indications near the expansion transition at the top of the hot leg tubesheet Plus Point Plus Point Axially criented indications in the sludge pile region near the top of the hot leg tubesheet Plus Point Plus Point Axially oriented ID indications near or below the expansion transition at the top of the hot leg tubesheet Bobbin Plus Point Indications of wear at tube support locations

Note 1 Plus-Point technique is used at dents with greater than, or equal to, two volts.

TABLE 5 - Summary of Results of In-Situ Pressure and Leak Testing for the U2C11 Refueling Outage

Steam Generator E-088

[TUBE	AND EDDY	CURRE	T INFOR	MATION					IN-SITU	TEST RESUL	TS
.	DECION			TUBE INFORMATION			PLUS POINT DATA			BOBBIN DATA SELECTION		GPM & G	GPM @	GPM @	PRESSURE
	REGION	ROW	CÓL	LOCATION	LENGTH	VOLTS	Max. Depth %	PDA or Avg. Depth %	ORIENTATION	VOLTS	CRITERIA	NOPD	MSLB	NOPD PÖST MSLB	3xNOPD
	EGGCRATE	24	62	07H + 0.09	1.37	0.43	39%	27.4% (AD)	OD AXIAL	0.28	•	0	0	0	5050
- [TUBESHEET	77	75	TSH - 0.09	0.26	0.73	95%	12.0% (PDA)	ID CIRC	N/A	L	0	٥	0	5450
L	TOBESTEET	62	98	TSH + 0.12	2.04	0.54	88%	49.9% (PDA)	OD CIRC	N/A	•	0	0	0	5450

Steam Generator E-089

	TUBE AND EDDY CURRENT INFORMATION										IN-SITU	TEST RESUL	TS	
REGION	TUBE INFORMATION			PLUS POINT DATA					BOBBIN DATA SELECTION		GPM @	GPM 60	GPM @	PRESSURE
REGION	ROW	COL	LOCATION	LENGTH	VOLTS	Max. Depth %	PDA or Avg. Depth %	ORIENTATION	VOLTS	CRITERIA	NOPD	MSLB	NOPD POST MSLB	3xNOPD
EGGCRATE	71	73	07H + 0.51	0.57	0.79	64%	45.4% (AD)	ID AXIAL	0.92	-	0	0	0	5050
LOW ROW U-BEND	1	21	DBH + 5.90	N/A	2.4	N/A	N/A	GEOMÉTRY (GEO)	N/A	•	0	0	0	6050

NOTES: The SELECTION CRITERIA column indicates the EPRI in Situ Testing Guidelines' criteria that prompted selection.

P = Pressure testing for structural integrity criteria

L = Testing for criteria for postulation of accident-induced leakage integrity

GPM = Gallons per Minute

NOPD = Normal Operation Pressure Differential
MSLB = Main Steam Line Break Pressure Differential

N/A = Not Applicable
OD = Degradation initiated on the outside diameter of the tubing
ID = Degradation initiated on the inside diameter of the tubing

CIRC = Circumferential

PDA = Percent degraded area

<u>TABLE 6</u> - SONGS U2C11 Refueling Outage Tubes Plugged STEAM GENERATOR E-088

Row	Column	Reason for Plugging Tube (per Table 3)
37	11	OD Axial @ Support
91	25	OD Axial @ Freespan
24	46	ID Axial @ Support
28	48	OD Axial @ Support
2	54	ID Circ below TSH
24	62	OD Axial @ Support
22	68	Wear @ Support
37	73	ID Axial below TSH
41	75	Wear @ Support
· 77	75	ID Circ @ TSH
85	75	OD Axial @ Support
96	78	ID Circ @ TSH
54	80	Wear @ Support
130	80	OD Axial @ Support
85	83	OD Axial @ Support
143	85	Wear @ Support
52	86	Wear @ Support
54	88	ID Axial below TSH
137	89	OD Axial @ Support
80	90	OD Axial @ Freespan
146	90	Wear @ Support
53	93	Wear @ Support
48	. 96	Wear @ Support
50	96	Wear @ Support
62	98	OD Circ @ TSH
85	99	OD Axial @ Support
35	103	Wear @ Support
87	103	OD Axial @ Support
76	106	OD Axial @ Freespan
106	108	ID Axial @ Support

<u>TABLE 6</u> - SONGS U2C11 Refueling Outage Tubes Plugged STEAM GENERATOR E-088

Row	Column	Reason for Plugging Tube (per Table 3)
43	109	OD Axial @ Support
57	113	ID Axial @ Support
14	120	OD Axial @ Support
64	122	Wear @ Support
85	125	OD Axial @ Support
13	161	OD Axial @ Freespan

<u>TABLE 7</u> - SONGS U2C11 Refueling Outage Tubes Sleeved STEAM GENERATOR E-088

Row	Column	Reason for Sleeving Tube (per Table 3)
18	30	ID Axial below TSH
41	45	ID Circ @ TSH
34	46	ID Circ @ TSH
27	47	ID Circ @ TSH
4	48	ID Circ below TSH
5	51	ID Circ below TSH
9	51	ID Circ below TSH
17	51	ID Circ @ TSH
22	52	ID Circ @ TSH
42	52	ID Circ @ TSH
15	53	ID Circ below TSH
17	53	ID Axial below TSH
84	56	ID Circ @ TSH
20	58	ID Circ @ TSH
38	58	ID Axial below TSH
. 26	60	ID Axial below TSH
28	60	ID Axial below TSH
. 72	62	ID Circ @ TSH
62	64	ID Circ @ TSH
27	65	ID Axial below TSH
75	65	ID Circ @ TSH
60	66	OD Axial @ Sludge Pile TSH
40	68	ID Axial below TSH
33	69	ID Axial below TSH
77	69	ID Circ @ TSH
84	70	ID Circ @ TSH
97	71	ID Circ @ TSH
44	72	ID Axial below TSH
48	72	ID Axial below TSH
58	72	ID Axial below TSH

<u>TABLE 7</u> - SONGS U2C11 Refueling Outage Tubes Sleeved STEAM GENERATOR E-088

Row	Column	Reason for Sleeving Tube (per Table 3)
53	73	ID Axial below TSH
58	74	OD Circ @ TSH
64	76	OD Axial @ Sludge Pile TSH
80	76	ID Circ @ TSH
69	77	ID Circ @ TSH
48	78	ID Circ @ TSH
72	78	ID Circ @ TSH
63	79	OD Circ @ TSH
89	79	ID Circ @ TSH
91	79	ID Circ @ TSH
55	83	OD Axial @ Sludge Pile TSH
94	86	ID Circ @ TSH
69	87	OD Axial @ Sludge Pile TSH
54	90	ID Circ @ TSH
66	90	ID Circ @ TSH
99	91	ID Circ @ TSH
72	92	OD Axial @ Sludge Pile TSH
55	93	ID Axial below TSH
84	94	ID Circ @ TSH
54	96	ID Circ below TSH
69	97	OD Axial @ Sludge Pile TSH
54	98	ID Circ @ TSH
66	98	OD Axial @ Sludge Pile TSH
. 74	98	OD Circ @ TSH
65	101	OD Axial @ Siudge Pile TSH
73	101	ID Circ @ TSH
79	101	ID Circ @ TSH
42	102	ID Circ below TSH
46	102	ID Axial below TSH
70	102	ID Circ @ TSH
80	102	ID Circ @ TSH

<u>TABLE 7</u> - SONGS U2C11 Refueling Outage Tubes Sleeved STEAM GENERATOR E-088

103	Row
103 107 OD Axial @ Sludge Pile TSH	39
24	41
37 109 ID Axial below TSH 39 109 OD Axial @ Sludge Pile TSH 47 109 ID Circ @ TSH 79 109 ID Circ @ TSH 39 111 ID Axial @ TSH 43 111 ID Axial below TSH 49 111 OD Axial @ TSH 59 111 ID Circ below TSH 34 114 ID Axial below TSH 65 115 ID Axial below TSH 18 116 ID Circ @ TSH 46 120 OD Circ @ TSH 47 49 121 ID Circ below TSH 48 121 ID Circ @ TSH 49 121 ID Circ @ TSH 40 121 ID Circ @ TSH 41 125 ID Circ @ TSH 42 124 OD Circ @ TSH 43 125 ID Circ @ TSH 44 125 ID Circ @ TSH 45 ID Circ @ TSH 46 ID Circ @ TSH 47 ID Circ @ TSH 48 ID Circ @ TSH 49 ID Circ @ TSH 40 ID Circ @ TSH 41 ID Circ @ TSH 41 ID Circ @ TSH 41 ID Circ @ TSH 42 ID Circ @ TSH 43 ID Circ @ TSH 44 ID Circ @ TSH 45 ID Circ @ TSH 46 ID Circ @ TSH 47 ID Circ @ TSH 48 ID Circ @ TSH 49 ID Circ @ TSH 40 ID Circ @ TSH 41 ID Circ @ TSH 41 ID Circ @ TSH 42 ID Circ @ TSH 43 ID Circ @ TSH 44 ID Circ @ TSH 45 ID Circ @ TSH 46 ID Circ @ TSH 47 ID Circ @ TSH 48 ID Circ @ TSH 49 ID Circ @ TSH 40 ID Circ @ TSH 41 ID Circ @ TSH 41 ID Circ @ TSH 42 ID Circ @ TSH 43 ID Circ @ TSH 44 ID Circ @ TSH 45 ID Circ @ TSH 46 ID Circ @ TSH 47 ID Circ @ TSH 48 ID Circ @ TSH 49 ID Circ @ TSH 40 ID Circ @ TSH 41 ID Circ @ TSH 42 ID Circ @ TSH 43 ID Circ @ TSH 44 ID Circ @ TSH 45 ID Circ @ TSH 46 ID Circ @ TSH 47 ID Circ @ TSH 48 ID Circ @ TSH 49 ID Circ @ TSH 40 ID Circ @ TSH 40 ID Circ @ TSH 41 ID Circ @ TSH 42 ID Circ @ TS	63
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25 125 ID Circ @ TSH 41 125 ID Circ @ TSH	75
41 125 ID Circ @ TSH	42
	25
16 126 ID Circ @ TSH	41
	16
95 127 ID Circ @ TSH	95
51 129 ID Circ @ TSH	51
24 130 ID Circ below TSH	24
44 130 ID Circ @ TSH	44
60 130 ID Circ @ TSH	60
14 132 ID Circ below TSH	14
26 132 ID Axial below TSH	26
40 132 ID Circ @ TSH	40
23 135 ID Circ @ TSH	23

<u>TABLE 7</u> - SONGS U2C11 Refueling Outage Tubes Sleeved STEAM GENERATOR E-088

Row	Column	Reason for Sleeving Tube (per Table 3)
26	136	ID Axial below TSH
7	145	ID Circ below TSH
14	. 150	ID Circ @ TSH
10	156	ID Circ @ TSH

<u>TABLE 8</u> - SONGS U2C11 Refueling Outage Tubes Plugged STEAM GENERATOR E-089

Row	Column	Reason for Plugging Tube (per Table 3)					
45	7	Prevent @ Miscellaneous					
25	17	OD Axiai @ Freespan					
1	. 21	Prevent @ Miscellaneous					
30	28	OD Axial @ Freespan					
9	29	ID Circ @ TSH					
106	34 '	OD Axial @ Freespan					
94	38	OD Axial @ Support					
98	38	OD Axial @ Support					
12	40	ID Axial below TSH					
123	41	OD Vol @ Miscellaneous					
8	44	OD Axial @ Support					
60	48	ID Circ @ TSH					
47	55	ID Axial @ Support					
131	57	ID Axial below TSH					
2	60	OD Axial @ Support					
47	63	ID Axial @ Support					
15 ·	65	OD Axial @ Freespan					
64	70	OD Axial @ Sludge Pile TSH					
138	70	OD Vol @ Miscellaneous					
41	71	Wear @ Support .					
71	73	ID Axial @ Support					
145	73	Wear @ Support					
44	76	Wear @ Support .					
47	79	Wear @ Support					
48	82	Wear @ Support					
59	83	Wear @ Support					
147	83	Wear @ Support					
58	84	Wear @ Support					
57	85	Wear @ Support					
145	85	Wear @ Support					

<u>TABLE 8</u> - SONGS U2C11 Refueling Outage Tubes Plugged STEAM GENERATOR E-089

Row	Column	Reason for Plugging Tube (per Table 3)				
56	86	Wear @ Support				
59	87	Wear @ Support				
147	87	Wear @ Support				
54	88	Wear @ Support				
70	88	Wear @ Support				
57	89	Wear @ Support				
51	91	Wear @ Support				
55	93	Wear @ Support				
57	93	ID Axial below TSH				
72	94	Wear @ Support				
57	95	Wear @ Support				
42	100	Wear @ Support				
78	102	ID Axial below TSH				
36	108	ID Axial below TSH				
36	110	ID Axial below TSH				
5	113	OD Axial @ Freespan				
68	114	OD Axial @ Freespan				
91	121	ID Axial below TSH				
28	124	OD Axial @ Freespan				
77	125	Wear @ Support				
1	127	ID Circ below TSH				
103	133	OD Axial @ Support				
10	136	ID Circ below TSH				
9	141	OD Axial @ Freespan				
3	145	Prevent @ Miscellaneous				
103	147	OD Axial @ Freespan				
3	157	Prevent @ Miscellaneous				

<u>TABLE 9</u> - SONGS U2C11 Refueling Outage Tubes Sleeved STEAM GENERATOR E-089

Row	Column	Reason for Sleeving Tube (per Table 3)				
16	24	ID Circ @ TSH				
83	49	ID Circ @ TSH				
8	52	ID Circ below TSH				
28	52	OD Circ @ TSH				
84	54	ID Circ @ TSH				
65	57	OD Axial @ Sludge Pile TSH				
62	- 58	ID Axial below TSH				
26	60	ID Axial below TSH				
11	63	OD Circ @ TSH				
. 34	64	OD Axial @ Sludge Pile TSH				
26	66	ID Axial below TSH				
57	67	OD Axial @ Sludge Pile TSH				
63	67	ID Circ @ TSH				
44	68	OD Axial @ Sludge Pile TSH				
58	70	OD Axial @ Sludge Pile TSH				
78	82	ID Axial below TSH				
56	84	OD Circ @ TSH				
120	84	OD Circ @ TSH				
83	89	ID Circ @ TSH				
107	89	OD Circ @ TSH				
64	92	OD Axial @ Sludge Pile TSH				
63	93	OD Axial @ Sludge Pile TSH				
64	96	ID Axial below TSH				
64	98	OD Axial @ Sludge Pile TSH				
78	98	ID Axial below TSH				
54	102	ID Axial below TSH				
41	105	ID Axial below TSH				
34	106	ID Axial below TSH				
38	106	ID Axial below TSH				
56	106	OD Axial @ Sludge Pile TSH				

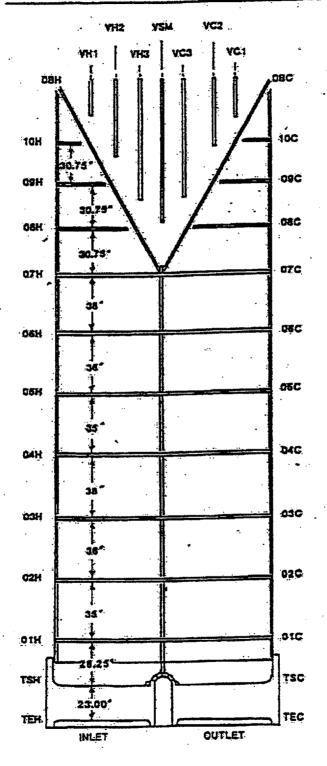
TABLE 9 - SONGS U2C11 Refueling Outage Tubes Sleeved STEAM GENERATOR E-089

Row	Column	Reason for Sleeving Tube (per Table 3)
37	109	OD Axial @ Sludge Pile TSH
38	110	OD Axial @ Sludge Pile TSH
40 .	110	OD Axial @ Sludge Pile TSH
29	111	OD Circ @ TSH
21	113	OD Circ @ TSH
37	113	ID Axial below TSH
49	113	OD Axial @ Sludge Pile TSH
59	113	ID Axial below TSH
48	114	ID Axial below TSH
62	116	ID Axial below TSH
68	118	ID Axial below TSH
20	120	ID Circ below TSH
82	122	ID Circ @ TSH
8	124	ID Circ below TSH
9	125	ID Circ below TSH
46	126	ID Circ @ TSH
5	127	ID Circ below TSH
11	129	ID Circ below TSH
7	133	ID Circ below TSH
78	136	ID Axial below TSH
19	139	ID Circ below TSH
8	146	ID Axial below TSH

Appendix 1

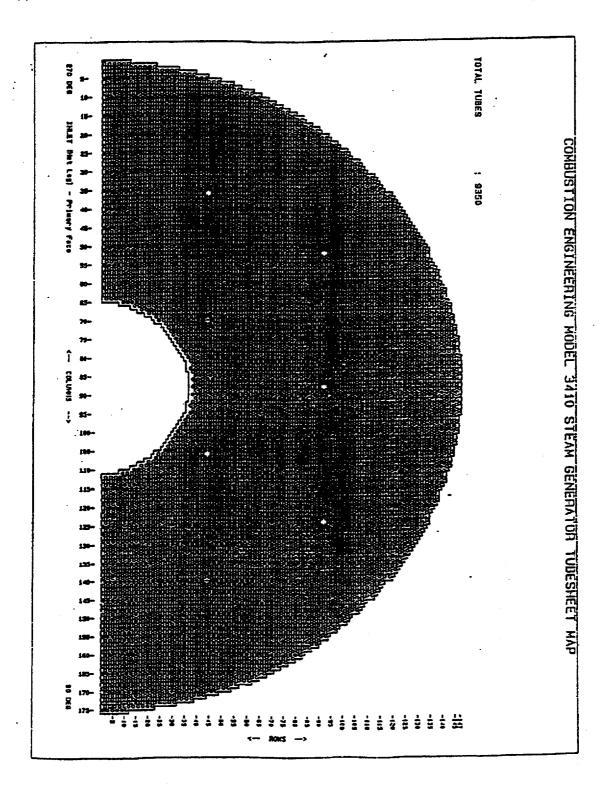
Steam Generator Reference Information

CE MODEL 3410 TUBE SUPPORT DRAWING



CLARIFICATION OF TUBING/SUPPORT INTERFACES ABOVE THE 7TH FULL EGGCRATE SUPPORT

ROW(S)		TUBING	/SUPPORT	INTERFACE	<u>s</u>	
120-147_	08H.09H.10H	.DBH.VHI	.VH2.VH3	.VSM.VC3.V	C2.VC1.D8C.	100.090.080
115-119_	D8H,09H	OBH.VHI	.VH2.VH3	.VSM. VC3. VI	C2.VC1.DBC	090,080
84-114 <u> </u>	08H,09H	DBH	VH2.VH3	.VSM.VC3.V	CZ DBC	090,080
83	H80	DBH	VH2.VH3.	VSH, VC3, VC	2 080	08C
51-82	08H	DBH	VH3	VSM.VC3.	08C	080
49-50	08H	DBH		VSM	08C	<u>08C</u>
19-48	-	DBH		MZV	DBC	•
1-18		D8H .			DBC	



Appendix 2

Legend for Appendices 3 and 4

List of Abbreviations and Format Used to Describe the Indications from Rotating Probe Testing

"I-Code" Abbreviations	Explanation of the Abbreviations
SCI	Single Circumferential Indication
MCI	Multiple Circumferential Indications
SAI	Single Axial Indication
MAI	Multiple Axial Indications
MMI	Mixed Mode Indications
SVI .	Single Volumetric Indication (i.e., no special axial or circumferential aspect)
MVI	Multiple Volumetric Indication (i.e., no special axial or circumferential aspect)

Format

In Appendices 3 and 4, a single line of data is associated with each individual rotating probe indication. Below is a descriptive example of the format.

St. Dil	-1 - VIII-15-					= = = = = = = = = = = = = = = = = = = =		
n ie	58 P VOLTS	-POES CODE	CH#	LOCATION	+0.01	HETHET	PAN VOLTS + P	LEN

- 1. All "I-code" indications require a single line entry. The example above displays the form of a Resolution report line. The VOLTS field contains the Plus-point P-to-P voltage of the largest, most representative response. The DEG field contains the corresponding phase angle. The PCT field contains the appropriate 3-letter code. The CHAN field contains the reporting channel (i.e. the appropriate 300kHz Plus-point channel). The LOCATION field contains the referenced landmark. The FROM field contains the axial distance from the landmark to the response measured above. The EXTENT field indicates the test extent. The UTIL 1 field contains the 300kHz 0.115" pancake P-to-P voltage of the largest, most representative response. The UTIL 2 field contains the measured Plus-point length of the indication. Exceptions to this general guidance are in paragraphs 2 and 3 below.
- For axial indications of extended length, the location should be ranged in the FROM and TO fields. If the range of such an indication includes any part of a support structure, it should be referenced from that landmark.
- For "I-code" indications which have both axial and circumferential extent (i.e. SVI, MVI, and MMI) the
 location should be ranged in the FROM and TO fields and the UTIL 2 field should contain the
 circumferential length.

Appendix 3
Inspection Summary
Steam Generator E-088

Ohaniai izehnit Page 2 of 13

SG88 MAI, MCI, MMI, MVI, SAI, SCI, SVI, 0-100%THD

OTILITY:

Southern California Edison,

NOV. 8,2000 8:44

PLANT: San Onoire

88

UNIT:

SG:

DATABASE:

SONGS_U2_1000_SG88_FINAL

	ZZ
2 S2 8 0.39 38 14 7 2 VM1	1
13 9 0.477 78 19 7 2 05H	I .
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	1 -
	1
10	1
1	1
22	l
	1
16 20	ŀ
15	1
16	l
17	1
18	i
15 25 0.60 124 20 9 19 10 0.87 15 15 15 15 15 15 15	1
10	l l
102 26 0.38 146 15 2 106 -0.87	1
18 30 1.58 27 SAI 2 TSR -4.81 TSRTSR 0.73 0.35 E4953 reso 88E00133 R 600PP 106 30 0.51 126 21 2 068 -0.85 TERTEC 1.9153 prim 88C00073 C 500EL 1.9153 prim 88C00074 C 500EL 1.9153 prim 88E00074 C 500EL 1.9153 prim 88E000074 C 500E	ŧ
106 30 0.51 126 21 2 66H -0.85	1
	ı
25 77 33 0.49 96 17 P 2 VSM +1.04 TERTEC D5695 seco 88C10072 C 50UL 26 92 36 0.53 84 19 P 2 VR2 -0.54 TERTEC R3278 seco 88C10074 C 50UL 27 0.27 68 11 P 2 VSM +0.98 TERTEC R3278 seco 88C10074 C 50UL 28 108 36 0.24 69 9 P 3 DBC +1.51 TERTEC R3278 seco 88C10074 C 50UL 29 89 37 0.36 123 14 P 2 VR2 +0.54 TERTEC R3025 prim 88C10074 C 50UL 30 0.27 97 11 P 2 VR2 +0.60 TERTEC R3025 prim 88C10074 C 50UL 31 111 37 0.39 25 16 P 1 DBR +1.59 TERTEC R3025 prim 88C10075 C 50UL 32 113 37 0.23 147 9 P 2 VR2 +0.91 TERTEC R3025 prim 88C10074 C 50UL 31 84 38 0.19 109 7 P 2 09C +1.11 TERTEC R3025 prim 88C10074 C 50UL 34 96 38 0.25 65 10 P 2 VR2 +0.78 TERTEC R30278 seco 88C10074 C 50UL 35 100 38 0.25 67 10 P 2 VC2 +0.88 TERTEC R30278 seco 88C10074 C 50UL 36 120 38 0.21 132 8 P 3 DBC +1.83 TERTEC R30278 seco 88C10074 C 50UL 37 81 39 0.27 63 11 P 2 VSM +0.85 TERTEC R30278 seco 88C10074 C 50UL 38 93 39 0.22 13 8 P 2 VC3 +0.95 TERTEC R3025 prim 88C10074 C 50UL 39 113 39 0.36 110 13 P 3 DBN +1.79 TERTEC R3025 prim 88C10074 C 50UL 40 121 39 0.28 127 11 P 2 VH1 +0.67 TERTEC R3025 prim 88C10074 C 50UL 41 0.40 74 15 P 2 O3C +0.93 TERTEC R3025 prim 88C00074 C 50UL 41 0.40 74 15 P 2 O3C +0.93 TERTEC R3025 prim 88C00074 C 50UL 42 120 130 140 15 P 2 VH1 +0.67 TERTEC R3025 prim 88C00074 C 50UL 41 0.40 74 15 P 2 O3C +0.93 TERTEC R3025 prim 88C00074 C 50UL 42 0.40 74 15 P 2 O3C +0.93 TERTEC R3025 prim 88C00074 C 50UL 43 0.40 74 15 P 2 O3C +0.93 TERTEC R3025 prim 88C00074 C 50UL 44 0.40 74 15 P 2 O3C +0.93 TERTEC R3025 prim 88C00074 C 50UL 45 0.40 74 15 P 2 O3C +0.93 TERTEC R3025 prim 88C00074 C 50UL 46 0.40 74 15 P 2 O3C +0.93 TERTEC R3025 Prim 88C00074 C 50UL 47 0.40 74 75 Prim	1
26 92 36 0.53 84 19 2 VRZ	i
	i
108 36 0.24 69 9 9 3 DBC -1.51 TERTEC 39278 seco 88C30074 C 600UL 29 89 37 0.36 123 14 P 2 VH2 -0.54 TERTEC 13025 pris 88C00074 C 600UL 30 0.27 97 11 P 2 VH2 -0.60 TERTEC 13025 pris 88C00074 C 600UL 31 111 37 0.39 25 16 P 3 DBH -1.59 TERTEC L9158 pris 88C00075 C 600UL 32 113 37 0.23 147 9 P 2 VH2 -0.91 TERTEC N7252 reso 88C00074 C 600UL 31 84 38 0.19 109 7 P 2 090 -1.11 TERTEC L3025 pris 88C00074 C 600UL 32 100 38 0.25 65 10 P 2 VH2 -0.78 TERTEC R9278 seco 88C00074 C 600UL 35 100 38 0.25 67 10 P 2 VC2 -0.88 TERTEC R9278 seco 88C00074 C 600UL 36 120 38 0.21 132 8 P 3 DBC +1.83 TERTEC R8278 seco 88C00074 C 600UL 37 81 39 0.27 63 11 P 2 VSM -0.85 TERTEC R3278 seco 88C00074 C 600UL 38 93 39 0.22 113 8 P 2 VC3 +0.95 TERTEC L3025 pris 88C00074 C 600UL 39 113 39 0.36 110 13 P 3 DBH +1.79 TERTEC L3025 pris 88C00074 C 600UL 40 121 39 0.28 127 11 P 2 VH1 -0.67 TERTEC L3025 pris 88C00074 C 600UL 41 0.40 74 15 P 2 O3C -0.93 TERTEC L3025 pris 88C00074 C 600UL 41 0.40 74 15 P 2 O3C -0.93 TERTEC L3025 pris 88C00074 C 600UL 42 0.40 74 15 P 2 O3C -0.93 TERTEC L3025 pris 88C00074 C 600UL 43 0.40 74 15 P 2 O3C -0.93 TERTEC L3025 pris 88C00074 C 600UL 40 0.40 74 15 P 2 O3C -0.93 TERTEC L3025 pris 88C00074 C 600UL 41 0.40 74 15 P 2 O3C -0.93 TERTEC L3025 pris 88C00074 C 600UL 42 0.40 74 15 P 2 O3C -0.93 TERTEC L3025 pris 88C00074 C 600UL 43 0.40 74 15 P 2 O3C -0.93 TERTEC L3025 Pris 88C00074 C 600U	i
	1
	I
31 111 37 0.39 25 16 P 3 DBH -1.59 TENTEC L9158 prim SEC30075 C 600UL 32 113 37 0.23 147 9 P 2 VH2 -0.91 TENTEC M7262 reso SEC30074 C 600UL 33 84 38 0.19 109 7 P 2 09C -1.11 TENTEC L3025 prim SEC30074 C 600UL 34 96 38 0.25 65 10 P 2 VH2 -0.78 TENTEC R9278 sec SEC30074 C 600UL 35 100 38 0.25 67 10 P 2 VC2 -0.88 TENTEC R3279 sec SEC30074 C 600UL 36 120 38 0.21 132 8 P 3 DBC +1.83 TENTEC R3279 sec SEC30074 C 600UL 37 81 39 0.27 63 11 P 2 VSM +0.85 TENTEC L3025 prim SEC30074 C 600UL 38 93 39 0.22 113 8 P 2 VC3 +0.95 TENTEC L3025 prim SEC30074 C 600UL 39 113 39 0.36 110 13 P 3 DBH +1.79 TENTEC L3025 prim SEC30074 C 600UL 40 121 39 0.28 127 11 P 2 VH1 -0.67 TENTEC L3025 prim SEC30074 C 600UL 41 0.40 74 15 P 2 03C -0.93 TENTEC L3025 prim SEC30074 C 600UL 41 0.40 74 15 P 2 03C -0.93 TENTEC L3025 prim SEC30074 C 600UL	1
113 37 0.23 147 9 P 2 VH2 -0.91 TENTEC M7262[reso 88C00074] C 600UL 13	ı
33 [84] 38 0.19 109 7 P 2 09C -1.11 TEHTEC L3025 prim 88C00074 C 600UL	ĺ
34 96 38 0.25 65 10 9 2 VH2 -0.78 TEHTEC R9278 seco 88C00074 C 600UL 35 100 38 0.25 67 10 9 2 VC2 -0.88 TEHTEC R9278 seco 88C00074 C 600UL 36 120 38 0.21 132 8 9 3 DBC +1.83 TEHTEC R8278 seco 88C00074 C 600UL 37 81 39 0.27 63 11 9 2 VSM -0.85 TEHTEC L3025 prin 88C00074 C 600UL 38 93 39 0.22 113 8 9 2 VC3 +0.95 TEHTEC L3025 prin 88C00074 C 600UL 39 113 39 0.36 110 13 9 3 DBH +1.79 TEHTEC L3025 prin 88C00074 C 600UL 40 121 39 0.28 127 11 9 2 VH1 -0.67 TEHTEC L3025 prin 88C00074 C 600UL 41 0.40 74 15 9 2 03C -0.93 TEHTEC L3025 prin 88C00074 C 600UL	ļ
100 38 0.25 67 10 P 2 VC2	. 1
36 120 38 0.21 132 8 7 3 DBC +1.83 TEXTEC R8278 secc 88000074 C 50000 37 81 39 0.27 63 11 7 2 VSM +0.85 TEXTEC E3025 prim 88000074 C 50000 38 93 39 0.22 113 8 7 2 VC3 +0.95 TEXTEC E3025 prim 88000074 C 60000 39 113 39 0.36 110 13 7 3 DBH +1.79 TEXTEC E3025 prim 88000074 C 50000 40 121 39 0.28 127 11 7 2 VH1 -0.67 TEXTEC E3025 prim 88000074 C 50000 41 0.40 74 15 7 2 030 -0.93 TEXTEC E3025 prim 88000074 C 60000 42 0.40 74 15 7 2 030 -0.93 TEXTEC E3025 prim 88000074 C 60000 43 0.40 74 15 7 2 030 -0.93 TEXTEC E3025 prim 88000074 C 60000 44 0.40 74 15 7 2 030 -0.93 TEXTEC E3025 prim 88000074 C 60000 45	ı
37 81 39 0.27 63 11 P 2 VSM -0.85 TENTEC [13025 prin 88C00074 C 500UL	ı
38 93 39 0.22 113 8 P 2 VC3 +0.95 TEHTEC L3025 prim 88C00074 C 600UL 39 113 39 0.36 110 13 P 3 DBH +1.79 TEHTEC L3025 prim 88C00074 C 600UL 40 121 39 0.28 127 11 P 2 VH1 -0.67 TEHTEC L3025 prim 88C00074 C 600UL 41 0.40 74 15 P 2 03C -0.93 TEHTEC L3025 prim 88C00074 C 600UL	1.
39 113 39 0.36 110 13 P 3 DBH +1.79	1
40 121 39 0.28 127 11 P 2 VET -0.67 TERTEC 13025 Prim 88C00074 C 6000L	į
41 0.40 74 15 7 2 03C -0.93 TENTEC L3025 prim 88C00074 C 600UL	!
The state of the s	1
42 92 40 0.36 81 14 P 2 VSM -0.73 TENTEC L3025 PFia 88C30074 C 500UL	Ī
43 96 40 0.31 86 12 P 2 VC2 -0.30 TENTSC R8278 seco 88C00074 C 600UL	1
44 [77] 41 0.23 79 9 9 2 VSM +0.78 TERTEC L3025 prin 88C00074 C 600UL	.1
45 85 41 0.30 140 12 P 2 VH2 -0.80 TEHTEC R9273 seco 88C00074 C 600UL	1
46 0.25 88 10 P 2 VR2 +0.90 TEHTEC R8278 Seco 88 C00074 C 6000 C C C C C C C C C	l
1 113 41 0.48 107 18 P 2 VH2 -0.51 TEHTEC L3025 prin 8000074 C 60005	ľ
	i
49 [123] 41 0.33 137 13]P 2 VH1 -0.69 [TEHTEC [L3025 prim 88C00074] C 600UL	i
as from all ansalvant this column canas temperal	

inservice inspection of Steam Generator Tupes Appendix 3

SG88 MAI, MCI, MMI, MVI, SAI, SCI, SVI, 0-1009TWD

UTILITY: Southern California Edison,

PLANT: San Onofre

UNIT: 2

SG: 88

SONGS_U2_1000_SG88_FINAL DATABASE:

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эресіаі кероп

. PAGE 2

	ROW COL	VOLTS DEG PCT CHN FLAW	LOCATION	extent	UTIL1	UTIL2	NAME TYPE CAL GROUP LEG PROBE SIZE	
50	116 42	0.20 96 8 P 2 VSM	+0.93) IEHIEC	1	1	R8278[seco 88C00074 C[600UL	1
51	71 43	0.39 62 17 P 2 01H	+0.84	TERTEC	ŀ	1	MOSS4 meso 38C00075 C 6000TL	1
52	85 43	0.23 124 9 P 2 VH2	-0.61	TEHTEC	l	1	R8278 seco \$8C00074 C 600UL	I
53	18 44	0.26 80 10 P 3 DBH	-1.75	TERTEC	i	1	T5144 seco \$8C00085 C 500UL	ı
54	41 45	0.49 23 SCI(P 1)TSH	-0.11	TSHTSH	0.00	0.20	M7262 reso 38H00192 H 500PP	i
. 55	24 46	0.28 22 SAI 2 05H	-0.52	osmosm	1.20	.15	P4578 ===== 98E00232 E 600PP	1
56	1 1 1	0.36 117 13 P 2 05H	+0.60	TEHTEC	1	ì	M7252 =eso 88C00086 C 500UL	1
57	1 1 1	0.33 103 SAI 2 06H	-0.27	068068	1.49	1.22	74578 zeso 88200232 E 60099	- I
58	1 1 1	0.56 117 19 9 2 068	-0.11	TERTEC	1	1	M7252 reso 88C30086 C 50002	1
	34 46	0.32 21 SCI P 1 TSA	-0.08	TSHTSH]0.00	[0.20	M7252 meso 88H00191 H 60022	1
	27 47	0.42 22 SCI P 1 TSH	-0.18	· ·		-	G4841 reso 88E00194 = 1600PP	j
	37 47		+0.92	TENTEC	1	•	32265 prim 88C30086 C 600CL	1
52	129 47	0.63 [144] 22 P Z VH3	-0.89	TEATEC	I	•	W9213 seco 88C30078 C 40002	i
	4 48		-5.56		a.s7	0.19	[G4841 ==so[89E00134] E[60077	j
	•	- 0.44 117 SAI 2 07H	+0.48		0.0	•	MOSS4 =so 88200234 2 60029	i
65	1 66 48		-0.72	TERTEC	1	•	[T5144 sec: 33C30C35 C 50CUL	Ì
	96 50	•	+0.86	TERTEC	1	•	52153 seco 38000073 C 5000L	i
67	5 51		-4.85]o.sa	10.17	M7262 meso 88E00052 E 60077	i
68	9 51		-6.89		10.32	9.27	M7262 Taso 38200052 3 50022	Ī
63	1 27 51		-0.04	-	0.34	9.11	a7791 reso 33200053 E[50022	i
	43 51		-0.88	TENTEC	1	:	71371 prin 88C30043 C 500TL	i
• •	89 51		+0.92	TERTEC		1	#9223 sem #3C00000 C 500CL	i
	119 51		-0.58	TEETEC	1 .	1	38090 =eso 38C00090 C 5000Z	i
	: : :		-0.08		10.0	10.13	M7262 Teso 88E00053 - E 60077	i
$\overline{}$	22 52		-0.14	٠.	0.0 -23	1.17	24578 2350 93500136 3 50022	i
	: : :	0.47 17 SCI P 1 TSR	•		1-23	1.27	P4578 mso	i
75	83 52		+0.87	TENTEC	1 20	1 .14 33	M7262 Teso 34H00053 H 600PP	i
76	15! 53		-6.50		•	10.32	E7791 SES0 88E00052 E 60027	i
77	17 53		-5.52		11.13	10.27		i
78	1 1 1	0.65 18 SAI 2 TSH	-1.98	•	0.56	9.19		i
79	125 53		-0.75	· TEHTEC	l .	1	E9158 prim 58C10090 C 500E	1
80	2] 54		-5.55		2.45	10.33	#1748 reso 88H00051 #160099	1
81	82 54	, , , ,	-0.61	TERTEC	1	1	R3278 sem 38C30089 C 596UL	ī
82	21 55		-1.39	TERTEC	1	ì	M7262 reso 38C00053 C 50005	i I
83	1119 55		-1.66	TEXTEC	1	<u>.</u>	71465	
84	125 55		-0.83	TERREC	!	ł .	32003 prim 38C30091 C 50000	
85	133 55		-0.32	TEHTEC	[·	1	D2003 prin \$8C00091 C 60001	1
86	84 56	• • • • •	-0.15	-	0.75	0.24	E4965 reso 88H00102 E[600PP	
87	132 56	• •	-0.82	TEHTEC	1	1	D2003 prim 38C00091 C 60000	1
88	20 58		-0.04	TSHTSH		10.13	= 743 reso 83H00045 H 60077	t i
89	38 58	, , , ,	-0.85	TSHTSH	}0.50	0.35	C0360 zeso 38200044 E 60027)
90	44 58		-0.50	TERTEC	j	i	75144 seco 93C00054 C 500TL	-
91		0.49 103 19 2 2 09H	-0.00	TEHTEC	1	1	M7252 Teso 83C00092 C 600UL	l t
92		0.37 76 15 P 2 VEL	-0.52	TEXTEC	1	1	38090 reso 88000092 C 600UL	I I
93	[125] 59		-0.79	TEHTEC	i	ı	D2003 prim 88C00091 C 600UL	l
94	26 60		-0.36	_	10.50	0.20	H1743 reso 88800045 N 600PP	I,
•	28 60		-4.10		12.25	11.2	31748 reso[88300044] H 600PP	1
	118 60		-0.75) TERTEC	1	1	E4963 Teso 88C00125 C 600UL	l 1
	128 60		-1.00	(TEXTEC	I	1	G4841 reso 88C00092 C 600UL	! •
98	37 61	0.45 134 17 P 2 VSM	+0.97	TEHTEC	ł	!	D3858 reso 88C00059 C 600UL	1

inservice inspection of Swallt Generator Tupes Appendix 3

Special Nepolt Page 4 of 13

SGEB MAI, MCI. MMI, MVI. SAI. SCI, SVI, 0-100*THD

UTILITY:

Southern California Edison.

NOV. 8,2000 8:44

PLANT:

San Onofre

UNIT:

88

SG: DATABASE:

ABASE: SONGS_U2_1000_SG88_FINAL

ROW COL	VOLTS DEG PCT CEN FLAN	LOCATION	EXTENT	UTIL1	UTIL2	NAME TYPE CAL GROUP	LEG PROBE SIZE	:
99 117 61	0.26 77 9 P 2 VH2	+0.80	TEHTEC		1	32027 prim 88C00093	C soott.	
99 117 61	0.25[109] 9 P 2 VH1	-0.85	TERTEC	1	1	B2027 prim 88C00093	Cleoon	:
	0.43 92 SAI 2 07H	+0.09	07207Н	0.31	1 . 37	W3386 =eso 36H001f0	H[50022	1.
101 24 62 102 72 62	0.40 17 SCI P 1 TSH	-0.06	TSATSA	10.0		W3386 reso 88H00100	H 600PP	-1
	0.45; S7 16 P 2 VH2	+0.84	TERTEC	1	10.20	32027 prim 88C00093	C[6000L	1
	0.34 122 12 7 2 VH1	-1.11	TERTEC	1	1	32027 prim 88C00093	Cleocor	1
	0.25 137 9 9 2 V%1	+0.33	TEATEC	t t		32027 prim 89C00093		1
105 [0.65 100 24 P 2 10H	-0.96	TERTEC	i F	1	1 13025 prim 88C30094		,
	0.45 108 16 P Z 01E	+1.06	TERTEC	1		RS278 seco 93C00053		1
	0.22[143] 4[P 2]10H	-0.06	TEATEC		1.	T4130 seco 88C30093	1	•
	0.38 25 SCI P 1 TSH	+0.10	TSHTSH	0.91	•	27791 reso 38200041	•	1
	0.52 44 17 P 2 10H	-0.92	TERTEC	10.52		T4130 seco 88C00093	Cledorr	•
110 124 64	4.41 38 MCT P 1 TSE	-6.02	TSZTSZ	l 1= +a		14230 3623 38C0C043 E7791 2830 33E0C043	<u>.</u>	1
111 27 65	0.44 11 SAI 2 TSH	-0.60	TSKTSH	5.38	•	27791 resc 38200040		1
	0.29 29 SCI P 1 TSH	-0.16	TSATSA	[0.80 [0.79		W3386 zeso 38HC0099	• _	1
113 75 65			_	10.73	0.22			ŀ
114 93 65		-0.91 -0.35	TERTEC	l 1	1	32027 prin 38C00093		
	.0.40[129] 18[P 3]DBK	+0.35	TERTEC	1		G4341 resc 33C00094		,
115 141 65	0.35 140 14 P 2 08C	+0.71	TENTEC	1		T5144 seco 88C30130		i
117 50 66	0.44 86 17 7 2 080	+1.68	STATEC	iar I	1	M7252 reso 38C3C3C61		1
118 60 66	0.19 83 SAI 2 TSH	+1.12	TSETSE	0.30	[C-38	E7791 reso 33R90041		
85 67	0.36 76 13 P 2 VH2	-0.48	TEHTEC	!	!	32027 prin 33C0093		1
[67] [123] في	0.31 132 14 P 2 VH1	-0.90	TEATEC	1]	22003 prin 38C3C056		1
21 137 67	0.24 153 11 P 2 VE1	-0.78	TEHTEC	1	!	D2003 prim 38C70095		
1 22 63	1.10 66 32 P 2 VSM	+0.84		1	•	D3858[meso 38CD0051]	*	
3 40 68	0.65 21 SAI 2 TSR	-0.90		12.05	-	E7791 :eso 33530035	_	l .
124 98 68	0.45 49 18 P 2 VE2	-0.71	TERTEC	1	· .	E4963 ==se 33C00096	-	1
125	0.42 148 17 P 2 VC2	+0.86	TERTEC	I	•	E4963 reso 88C00096		i .
126 33 69	0.61 22 SAI 2 TSH	-0.26	TSATSK	0.54	•	E7791 reso 88E00036		!
127 77 69	0.40 24 SCI 2 1 TSH	-0.07		10.00	•	M7262 =aso 88230095	•	
128 72 70	0.43 108 18 P 2 VC3	-0.53	- TESTEC	1	i	#9658 seco 38C00056	1	l .
129 84 70	0.35 26 MCI P 1 TSH	-0.05		0.00	[C.39	M7252 zeso 33200036		
130 130 70	0.50 127 20 7 2 VHL	-0.80	TERTEC	1	1	E2003 pria 58C30056	Cleoom	
131 33 71	0.38 154 18 P 3 DBC	-1.31	TEXTEC	1	Ī	D3858 =eso 33C00061		!
132 49 71	0.33 150 13 P 2 VSM	-0.80	TEMEC	l	i .	[]3858 zeso 88C33661	_	!
133 97 71	0.40 20 SCI P 1 TSH	-0.09	TSHTSH	0.00	0.18	M7262 ===0 38200095		• !
134 [123] 71]	0.30 128 13 P 2 VAL	-0.70	TERTEC	[i	19169 barra 93C30083		1
135 34 72	0.53 103 23 P 3 DBC	-1.21	TERTEC	i	I] D3858 reso 83C0C061	CISOUT	!
	0.56 15 SAI 2 TSH	-1.65	TSHTSH			C0360 reso 84200035		!
	0.25 11 SAI 2 TSH	-4.05	TSHISH			C0360 meso 88HG0035		!
	0.65 18 SAI 2 TSR	-2.42	TSHTSH	0.82	[0.13	E7791 reso 38E00034	H 600PP	1
139 120 72	, , , ,	-1.07	TEHTEC	1	l	P1455 prin 88C00097	CISCOL	
•	0.58 54 20 P 3 DBC	+1.58	IEHTEC	í	•	C4330 prim 88C00136	-	l
	0.58 18 SAI 2 TSH	-5.20	TSHTSH	0.51	0.14	C0360 resc 58300035	H] 20055	ı
142	1.28 89 38 P 3 DBH	-1.49	TEHTEC	1	!	D3858 ==s0 88C00061	C 600CT	l
143 41 73	0.34 130 14 7 2 VSM	+0.87	LEKIEC	1	1	D2003 prim 38C00061	CISOOUL	l .
144 45 73	0.32 131 15 P 3 DBC	-1.36	STRIEC	1	1 .	D3858 reso 88C00061	Cleoour	l
ji 53 73	0.34 11 SAI 2 TSR	-1.01	TSHISH	10.66	0.13	H7791 zeso 88H00034	H 60029	!
73 73 محرسية	0.57 123 21 P 2 VSM	+0.92	TERTEC	1	1	T0854 seco 88C00099	⊂ ಕ೦೦೮೭	i
147 89 73	0.28 76 12 P 2 VC2	-1.18	TERTEC	1	1	T0854 seco[88C00099]	Clesoor	i

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SG88 MAI, MCI. MMI, MVI. SAI, SCI, SVI, 0-100%TWD

UTILITY:

Southern California Edison,

PLANT:

r: San Onofre

UNIT:

2

SG: DATABASE: 88 SONGS_U2_1000_SG88_FINAL

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	ROW COL	VOLTS DEG PCT CHN FLAW	LOCATION	EXTENT	UTILL	OTIL2	NAME TYPE CAL GROUP LEG	PROBE SIZE
	10001 731	0.33 148 14 P 2 VH1	-0.76	TEHTEC	1	1	33170 prim 88C00099 C	600UL
	129 73	0.34 140 15 2 2,VHL	-0.79		ì	i	•	600tT.
	133 73 145 73	0.84 92 27 P 3 DBH	+2.07	TERTEC	•	i I		EOOUT
	146 74		-0.69	TEHTEC	1	i		600UL
151	1 1 1	0.49 63 18 P 2 VSM	+0.81	TEHTEC	l	1	M7262 reso 88C00062 C	600UL
		0.14 128 SCI P 1 TSH	-Q.C2	TSHTSA	10	0.18	RSSS5 zeso 88200034 H	500PP
	98[74]		+0.75	TERTEC	I	1	33170 prim 88C00099 C	6000L
	120 74	0.27 120 11 P 2 10H	-1.10	TEXTEC	i	1	M7262 reso 98C00097 C	600UL
	130 74		-1.02	TENTEC	1	1.	33170 prim 88C00099 C	600CL
	136 74		-1.00)TERTEC	!	l	C4330 prim 58C00097 C	600UL .
	138 74		-0.75	TEHTEC	1	I	B3170 prim \$8C00099 C	econt.
	42 75		+1.38	STRIEC	1	1	R8278 seco 68C00063 C	600UL
	43 75	the second second	+0.89	TEATEC	1	1	32027 prim 38C00062 C	600UL
	45 75		-1.70	TENTEC	1	1	R\$278 seco 38C00063 C	1000T
162		0.76 138 26 P 3 DBC	+1.01	TERTEC	1	ı	E4963 reso 88C90063 C	leoonr
163	49 75	0.36[92 15 P 3 DBH	-1.70	122120	1	ŀ	R9278 seco 88C00063 C	soom
	77 75	0.73 31 SCI P 1 TSH	-0.09	TSATSA	11.03	10.26	,	60022
165	79 75	0.42 99 16 P 2 VH3	+0.81	TERTEC	į.	1	,	1 ()
156	85 75	0.49 78 18 P 2 09C	+1.24	TERTEC	Į.	1	1 22:40	160007
167	1 1	0.20 101 SAI 2 09C	+1.41	OSCOEC	10.19	0.36	,	6003B
100	121 75	0.32 134 12 7 2 VEL	-0.86	CETEET	I	ľ	, 61010,1000,1000,1000,1000,1000,1000,10	SOCUL
• }	1 1	0.25 139 11 2 2 VEL	-0.62	TSHIEC	1	ì		SOOTE
170	125 75	0.59[120] 21[P 2]10H	-0.91	TERTEC	I	1		160002
71	127 75	0.30 147 13 2 2 VEL	-9.82	, ,,,,,,,	ŀ	l		16000Z
172	1 1	0.31[143] 14]P 2 VHI	+0.88	TEHTEC	i	ļ	1	6000L
173	131 75	0.29 139 13 P 2 VH1	-0.86	TERTEC	ŀ	1	1 222 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	[600UL]
174	133 75	0.46 104 14 P 3 DBH	+1.98	TEATEC	1	1		1600UL
175	145 75	0.61 87 21 P 3 DBH	+2.05	TENTEC	I	Ι.		6000L
176	1 1	- 0.32 148 11 P 2 VH1	-0.84	TERTEC	- i	l		600UL
177	46 76	-	+1.78	TEHTEC	ľ	1		SOCTE
178	50 76		-1.33	TEXTEC	1	1	,	1000T
179	54 76	•	-1.24	TERSEC	I	1	1 4422.0100001.	160029
190	64 76	0.25 104 MAI 2 TSR	+0.71	TSHTSE	0.17	0.35	1 12710120010000	[60029
181	80 76		-0.12	TSATSA	0.52	[0.41	,	16000L
192	124 76		-0.78	TEXTEC	ŀ	1	1	5000E
183	51 77			}TEX.TEC	10.30	10.75		160022
184	69 77		-0.01	TSHTSE	[0.30	0.25 :		1600UL 1
185	123 77	•	-0.80	TERTEC	I ł	i	•	16000L
	1131 77	0.61 29 21 P 3 DBH	+2.00	TERTEC	1	i I		600UL
187	1 1	0.35 117 15 P 2 VRL	-0.85 -0.09	TSHTSZ	1 [0.29	10.19		160099
138	48 78		-0.05	TSHTSH	[0.35	0.22	,	160077
199	72 78		-1.14	TENTEC	1	1	,	150001
190	90 78		-0.04	TSHTSH	10.60	1 0.19	,,	1 60099
191	96 78		-4.59		•	0.53	• •••••••	1 50025
192	1 1	0.17 82 SVI 2 TSC	-0.80	TERTEC	•	1	,,,,	Secour
193	[134] 78	0.39 127 14 P 2 VH1 0.24 117 9 P 2 VH1	+0.91	TEHTEC		1		[600UL
ۇ. ئۇ	i l		-0.75	TEHTEC		†		leconr
_	138 78	0.23 90 10 P 2 VEL	+0.97	TEHTEC		1		1600ar
196	·1 1	I A. Tal and Tolk Tietr	-9.27	1.00.100	•	1	* : Am : m 1 En en (

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SG88 MAI, MCI, MMI, MVI, SAI, SCI, SVI, 0-100%TWD

UTILITY:

Southern California Edison.

San Onofre

PLANT: UNIT:

2

SG: DATABASE:

SONGS_UZ_1000_SG88_FINAL

ROW COL VOLTS DEG PCT	T CHN FLAN LOCATION	EXTENT UTILL	UTIL2	NAME TIPE CAL GROUP	LEG PROBE SIZE
197 51 79 0.45 90 15	5 P 3 DBC -2.00	TEXTEC		32153 seco 88C30064	Cleoon
		TSHTSH 0.47	•	E4965 resc 32200031	표 60029
	· . ·	TSHISH 0.00		M7252 ===0 \$8800094	H 600PP
	•	TSRISH 0.36	•	M7262 reso 88200095	R 60079
and the second second second		TEHTEC	•	38090 reso 88C90105	C 600CL
201 119 79 0.46 120 17	· ·	TERTEC	•	T\$144 seco 88C90130	C 600EL
203 0.87 85 28		TEHTEC	1	T6144 seco 88C00130	C! 500CL !
204 54 80 1.35 87 36		TEATEC	•	V1371 prim 88C00065	Cleoopr
205 64 80 0.45 111 15		TEHTEC	i	L3168 prim 88C00124	Cleooff
206 80 80 0.32 125 13		TERTEC	i	32027 prim 88C30104	C 6000T [
207 120 80 0.31 119 10		TERTSC	i	[C4330 prim 28C90104]	Cleanor
208 130 80 0.26 94 SAI		Q4HQ4H 0.0	10.38	M0554 reso 88E00243	
209 144 80 0.41 129 16	•	TEXTEC	1	T\$144 seco 85C00136	
210 53 81 0.77 96 24	· :	TERTEC	i	W3385 resc 38C00054	C saott
211 135 81 0.34 133 14		TERTEC	·	35555 Teso 82C00104	
212 145 81 0.43 146 16		TEXTEC	į	T5144 seco 88C30130	•
213 0.80 97 26	• •	TEATEC	i	T5144 seco 88C00130	
		TENTEC		13025 prim 88030105	C[500E2]
214 74 82 0.42 138 19		TERISC		M0155 seco 38C00105	
	•	TERTEC	•	C4330 prim 88C30130	
		TERTEC	•	T\$144 seco \$8C00130;	
		TSETSE 0.00	10.19	E4963 resc 53E00030	
S5 83 0.17 108 SA	• :	TERTEC	1	W3386 Teso 88C30064	
19 0.29 98 10		09090 [0.00	1 3.29	M7262 meso 88C00194	
70 85 83 0.09 97 SA		TENTEC	1	G7112 seco 88C00104	
_21 125 83 0.85 139 26		TERTEC	1	G7112 seco 88C90194	
222 0.63 121 1		TENTEC	1	13025 prin 38C00105	
223 [131] 83 0.23 70 10		TENTEC	1	G4841 Teso 88C30104	
224 [133] 83] 0.37 94 14	• •	TENTEC	1 .	75144 seco 88C00130	•
225 145 83 0.33 64 13		TENTEC	1	[13025 prim 88000107]	
226 76 84 0.37 132 14		TERTEC	,	1 13025 prin 38030107	
227 0.28 138 13		TENTEC		G7112 seco 88C00107	
228 94 84 0.31 130 13	: :	TEXTEC	ı	M7262 Teso 98C00107	
229 [114] 84] 0.23[140] 1 230 [132] 84] 0.69[123] 2		TEXTSC	i I	G7112 seco 88C30106	
		. 132130	1	13025 prim 39C00107	
	•	TENTEC	•	[C4330 prim 38C30130	
		TERTEC	1	32153 secs 38C90064	
233 67 85 0.68 88 2 234 71 85 0.80 76 2		TENTEC	1	13025 prin 88C00107	•
		TENTEC	ŀ	13025 prim 38000107	
235 125 85 0.35 123 1 236 0.30 83 1		TERTEC	:	13025 prim 83C00107	
		TEXTEC	1	R3710 prim 38C30203	
237 143 85 0.37 131 1		TENTEC	1	[C4330]prim[98C00130]	
238 0.31 152 1		TEHTEC	i i	C4330 prim 88C00130	
239 1.40 116 3		TENTEC	l I	23710 prim 98C90209	
240 0.39 95 1	•	TEHTEC	î Î	C4330 prim 88C00130	
241 [0.40 140[1	- · ·	•	i Y	T6144 seco 88C00130	1 '
242 [147] 85] 0.30[115] 1		TEHTEC	l .	T6144 seco 88C00130	· · · · · · · · · · · · · · · · · · ·
0.29 127 1		TENTEC	ŀ	T6144 Seco 88C00130	· · · · · ·
2.5 0.53[150] 1		TEHTEC	\$?	•	`
245 0.97 115 2	29 P 2 VC1 +0.50	TEHTEC	1	T6144 seco 88C00130	1 21800000 1

inservice inspection of ofeath Generator rupes. Appendix 3

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SG88 MAI, MCI, MMI, MVI, SAI, SCI. SVI, 0-100%TMD

UTILITY: PLANT: Southern California Edison,

San Onofre

UNIT:

2

88

.DATABASE: SCRGS_U2_1000_SG88_FINAL

NOV. 8,2000 8:44

HOUP LEG PROBE SIZE

	ROW COL	VOLTS DEG PCT CE	n flaw location	EXTENT	UTIL1	UTILZ	NAME	TYPE CAL GROUP	LEG PROB	HE SIZE
	1 1 1	0.97 132 29 2 2	2 VC1 +0.82	TENTEC	1		T5744	seco 88C00130	CISOOUL	1
246	1 1 1	0.59 69 20 7	•	TENTEC	1	1	•	[prim]88C00130]	CISOOUL	i
247	1 1 1	1 1 1	•	TERTEC	1	1	•	seco 86C00208	CLEORET	i
248	52 86		· ·	TERTEC	1	1	-	[seco 88C00208]	Cleoon	i
249	1	1.95 105 37 2		•	l •	1	•	1 1 1	Cleanor	
250	1 56 86			Ĭ.	10.22		•	prim 88C00208	#\5007P	1
251	94 86				10.32	0.22	•	[=eso 88500093	CISOUT	- 1
252	1200 86		*.	TEHTEC	1	!	•	[prim 88C00107]	Cleoopr	i
253	120 86		•		I .		-	prim 88C00107	Clascor	1
254			3 DBH -0.70	TSATEC	1			prim 88C00107		i
255	126 86		•	TEHTEC	!	i	•	seco 88C00106	•	1
256	134 86			TEHTEC	!	1		seco \$8C00106		i Î
257		0.50 85 17 9	· •	TENTEC	1	!	•	seco 88C30106		1
258	136 86			TENTEC	1	1	•	seco[88C00105]	C12000T	i I
259	142 86		•	TERTEC	!	1		seco 88C30130	Cleaner	. ?
260	144 86			TERTEC	1		•	seco 88C00130		, i
261	69 87				0.00	10.31	•	reso 88H00216	C 600CL	l l
262	81 87		·		[-	prim 88C00107	CISCOUL	ì
263	[127] 87]		·		1		•	seco 88030106	Clanor	i
264	1 1 1	0.30 47 11 P	<u> </u>		!	•	-	seco 88C30106		;
265	[133] 87]		•	TERTEC	1	•	•	[prim[88C00107]		;
	135 87		•	TERTEC	1		-	seco 88000106	-	1
فمسائ	1	0.28 94 11P	•	TERTEC	!	1	•	seco 38C00136		i
٩	54 88		•		1.27	1.38	•	992.00188 Ozena		1
		0.99 81 22 P		TEHTEC		!	•	seco[48C00208]		1
•	56 88		·			1 .	•	seco 88C00208		
271	58 88	0.32 119 8 P	3 DBC -1.63] TERTEC	1	1	•	seco 48C00208		
272	72 88	0.54 119 21 P	•	1	1	1	•	prim #8C00107		1.
273	76 48	0.28 136 12 P	2 VSM -0.90	TERTEC	1	.1 -		prim 48C00107		ł i
274	1 1	0.32 94 14 P	-	_	1 -	i		prim 88C00107		1
275	98 88	0.36 110 ·15 P	2 (VR2 -0.76	LENIEC	Į.	ł	•	prim 88C00107	_	
276	118 88	0.31 70 14 P	2 VH1 -0.62	TEATEC	ł	I .	· .	[reso 88C00107]		l .
277	1 1	0.35 109 15 P	2 VH1 +0.83	TEHTEC	1	1	•	===0 S8C00107		I
278	128 88	0.55 122 19 7	2 10H -0.98	TEHTEC	ł	I	•	seco 88C00106		1
279	•	.0.49 145 17 P	•	TENTEC	i	l	•	seco 88C00106		1
280	136 88	0.65 136 21 P	2 09H -0.98	TEHTEC	[1	•	seco ##C00106	1	1
281	1140 88	•	3 DBH +1.88	TERTEC	i	i	•	seco 88030105		
262		0.77 70 25 P	•	TERTEC	I	1	•	prim 88C00130		i ·
283	123 89				1	1	•	seco 8000106		1 .
284	127 89	0.33 154 12 P	<u>-</u>	TERTEC	I	ł	•	seco 88030106		1
285		0.46 91 16 9		TEXTEC	I	1	•	seco 88C00106		1
296	132 89			TEHTEC	l	I	•	seco 88C00106		. 1
287	1 1	0.64 124 21 P		TERTEC	1	i		2 seco 88C20106		i i
286	135 89			TERTEC	ŀ	1 .	•	2 seco 88C00106		l I
289	1 1	0.42 124 15 P		TERTEC	ļ	l	*	1 seco ##C30105		l I
290	[137] 89	•	-		[0.00	0.41	•	2 zeso 88H00144		l ı
291	143 89	. , , .	•	TEHTEC	I	1		Teso 88C90130		i •
	1145 89	0.35 123 12 P		TEHTEC	1 .		C4330	prim ##C00130		i .
الناية	1147 89	0.86 130 27 7	2 VC1 +0.84	TEKTEC	I	1	•	prim #8C00130		!
294	52 90	0.95 86 21 2	3 DBH -2.07	STATEC	11	i	R371	prim 88C00208	CLEOCOL	i
_				<u> </u>						

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SG88 MAI, MCI, MMI, MVI, SAI, SCI, SVI, 0-100%TWD

UTILITY:

Southern California Edison,

PLANT: San Onofre

UNIT:

2 88

SG:

DATABASE:

SONGS_U2_1000_SG88_FINAL

NOV. 8,2000 8:44

• •	ROW COL	VOLTS DEG PCT CEN FLAN	LOCATION	extent	UTILI	UTIL2	NAME	TYPE C	AL GROUP	LEG F	ROBE	SIZE	
205	54 90	0.36 17 SCI P 1 TSR	+0.08	[TSHTSH	10.00	0.20	1 M7262	!==so 8:	8H00199	H 600F	P		
295) 34) 34)	1.18 63 25 7 3 DBH	-1.99	TERTEC	1	1	•		800208	C 600T			I
296	; ; ;	0.58 143 14 P 3 DBH	+1.15	TENTEC	i	1	•		8C10208 j	C[6000			
297	(65 90		-0.10	TSHISH	10	1.14			8H00199	H 6005			
298	72 90	0.60 132 24 P Z VSM	+0.97	TERTEC	[1	•		8030139	C 5000			i
299	1 76 90		-0.00	TEXTEC	i	' 	•		800109	CISOOT			 [
	80[90		+9.50		0.00	0.23	-		8700240	H]6003			I
301 302	1 []	0.26 100 SAI 2 02H	+9.96	02H02H	10.00	0.25	•		8H0G240	# 600F			ŀ
	126 90		+2.00	TERTEC	1	1	•		800109	C] 600T			[
	1228 90		+0.94	TERTEC	.1		•		8030108	C 6000			[
	142 90		+2.00	TEZTEC	<u> </u>	i	•		800130				I
	144 90		+1.70	TESTEC		;	•		8C00130]	CIGOOT	ī.		l
307	146 90		+1.60	TERTEC	· t	•	•		8000130	CISOUT			!
	85 .91		-0.15	TEHIEC		1	-		8C00132	C 6000	ī.		l
	99 91			TSHTSH	10.37	0.16	•	•	8200091	# 600I	Ţ.		ŀ
	1125 91		+1.96	TERTEC	1	1	-	•	3C30109	CISOUT	T.		l
	137 91		-1.08	TEATEC	i	i			8000109	C[6000	ī.		i
	1145 91		-0.75	TERTEC	1		•		8030130	C 6000	ı		1
	1147 91		-0.82	TENTEC	i	i	•		8C30130	C 6000	īL		1
	72 92		+1.53	TSHTSH	10	10.40	•		3E00091	_	2		1
2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1	0.10 119 SAI 2 TSH	+2.38	TSHTSH	10.00	10.20	· ·		8E00091	H 6003	2		1
	112 92		-0.51	TERTEC	1	1	•		8030208	CISOU	T.		1
17	120 92			TERTEC	i ·		-		8C30109	C 600T	T		1
	126 92		-0.94	TENTEC	i	i	33170	2212 8	e010038	C 600T	IL.		1
_	138 92		-0.73	TERTEC	1	i	-		8C30109 [C 6000	TL.		E
320	[53] 93			07HTEC	i	i	-	:	8C30207	C 6000	7L		
321	1 55 93			TSAISH	11.36	1.75	24578	zeso 8	8E00139 [B 500	, j		l
322	[135] 93]			TERTEC	į .	4	21465	pria #	8C00108	C 6000	Æ		l
323	[147] 93		-0.47	TERTEC	i	ĺ	C4330	[pria]8	8C00130	C 500	元		l
324	1 1	0.78[112[25]P 2[VC1		TEATEC	1	ŀ	C4330	[pria]8	800130	C 6000	T.		1
325	1 1	0.22 52 10 P 3 DBC		TENTEC	1	I	G4842	==so 8	8020130	C 6000	兀		i
326	52 94			TENTEC	1	ł	25555	reso 8	800207	C 6000	ヹ		I
327	84 94			TSHTSH	0.29	2.21	M7252	! =aso 6	0 e o o o s 6	3 600	55		'
328	122 94		•1.99	[TERTEC	i	1	3.9276	seco 8	8020108	C 6001	JL.		l
329	230 94	0.42 128 15 P 2 10H	-0.95	TEXTEC	1	1	G4841	==so 8	18C30108	CISOO	ᇍ		l
330	132 94	0.66 64 25 P 2 10H	+0.90	TERTEC	1	1	33170	pria 8	8C00109	C[6001	بلت		i
331	119 95	0.43 115 14 P 3 DBH	-1.82	TEKTEC	1	1	R\$278	seco 8	8000110	C 6001	E.		l
332	127 95	0.25 156 10 P 2 VH1	-0.85	TENTEC	1	I	R8278	seco 8	8C30110	CIEOO	JL.		ŀ
333	129 95	0.43 91 17 P 3 DBE	+2.04	TERTEC	1	1	1 53025	[prim]	8000111	C1 =001	T.		
334	48 96	1.18 116 30 P 3 DBR	-1.75	TERTEC	1	ļ	R5555	=eso 5	18000207	C1 600	エ	•	1
335	50 96	3.12 19 49 P 3 DBR	+0.00	TEHTEC	Lar	1	MT252	(reso[8	8000207	C 500			1
336	1 1	0.86 110 24 2 3 DBC	-1.58	TERTEC	1	i	25555	zeso 8	ISC00207	C 500	ヹ		l
337	54] 96	0.38 33 SCI P 1 TSH	-2.14	TSHTSH	0.56	10.28	M7252	1 2250 8	8200199	H 600	55		i
338	1 1	0.41 62 13 P 3 DBH	-1.75	[TENTEC	1	j	R5555		18090207	Clean	ur.		1
339	114 96	0.29 152 12 P 2 VH3	-0.87	TEHTEC	1	i	1 38278	seco 9	18C30110{	C[500	UL.		1
340	122 96	0.41[120] 13[P 3]DBH	-2.01	TEHTEC	I	i	L9168	prim 8	18C00110	C[600	ᇿ		1
	134 96	0.37 [121] 15 P 2 [VH1	-0.72	{TEHTEC	1	1	L9168	prim 6	18C00110	C 600	UT.		[
كنت ما	144 96	0.39[125] 13[P 3[DBH	+2.11	TEHTEC	1 .	1	C4330	prim 6	16C00130	C 600	UL.		I
343	69 97	0.15 98 SAI 2 TSH	+1.45] TSHTSH	10	10.26	RSSS	reso 8	18K00091	स(६००	29		ţ
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Inservice inspection of Steam Generator Tubes Appendix 3

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SG88 MAI, MCI, MMI, MVI, SAI, SCI, SVI, 0-100%TWD

UTILITY:

Southern California Edison,

PLANT: San Onofre

UNIT:

2

88

SG:
DATABASE:

SONGS_U2_1000_SG88_FINAL

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	ROW COL	VOLTS DEG PCT CHN FLAW	LOCATION	EXTENT	UTIL1	OTIL2	NAME	TYPE CAL GRO	OP LEG	PROBE	SIZE	
344	125 97	0.38 136 14 P 2 VH1	-0.90	TENTEC	l	1	B8589	seco 88C0011	1 C 6	SOUL	1	j
	1135 97		-0.94	TENTEC	 	[: 23168	prim 88C0011	0 0 6	OOUL	ı	i
346	1 1 1	0.26[130] 12 P 2[10H	-0.9 7	TEHTEC	l	1	L9168	prim 88C0011	oj C16	DOUL	1	i
	[50] 98	0.36 34 14 P 2 VSM	-0.75	TERTEC	I	i	W3386	reso 88C0020	7	ುಂದು		i
	[54] 98]	0.44 18 SCI P 1 TSH	-0.01	TSHTSH	[.57	1.17	24578	reso \$8H0019	9 H 6	00PP .	. 1	l
349	62 98	0.54 84 MCI P 1 TSH	+0.12	TSZTSH	.56	1.94	74578	resc \$220019	9 31 6	90055	ı	ļ
350	66 98	0.22 97 SAI 2 TSH	+0.19	TSHISH	[o	1.15	24578	reso 88H0019	9 H 6	0025	İ	ŀ
351		0.19 103 MAI 2 TSH	+0.93	ISETSH	10	. 22	24578	zeso 8820019	9 H 6	0025	Į.	
352	74 98	0.23 103 SCI P 1 TSH	∸ 0.00	TSETSH	ļo	10.38	R5555	reso 8820009	1	9999	ļ	ļ
353	47 99	0.90 136 25 P 3 DBH	-1.87	TERTEC	1	i	RSSSS	30 88C0020	7] Cl6	:00th	[
354	1 1 1	0.52 48 16 P 3 DBC	1.95	TEHTEC	1	i	25555	Teso 88C0020	7 0 6	OOUL	ļ	İ
155	51 99	0.60 77 18 P 3 DBH	-1.92	TERTEC	1	1	34165	prim 88C0020	•	OOUL	!	<u> </u>
156	85 99	0.56 122 19 2 2 090	+1.29	LERIEC	LAR	1	•	100038 Ozer		DOUL	[
357	! !	0.19[103[SAI] 2[09C	+1.50	090090	[0.0C	0.30	•	meso 88C3019		002P	ļ	: •
358	113 99	0.32 91 14 P 2 VH2	-0.75	TENTEC	i .	1	•	resc 88C0011		COOL	٠ ١	
359	1133 99	0.22 60 10 P 2 VHL	-0.78	TENTEC	Į.	1	•	prim 68C0011		SOUL	l I	i i
360	44]100	0.52 83 15 P 3 DBC	-1.98) TERTEC	1	1		meso \$8C0020		000L	ı	, č
361	1 1	0.77 95 22 P 3 DBC	+1.90	TEHTEC	1	1	•	reso 88C0020		000L	1	;
362	134 100		+1.11	TEBTEC	!	1	•	prim 88C2011		COUL	: !	; I .
363	146 100		-1.98	TERTEC	1	•	•	prim 88C3013		OOUL	,	, . I
			+1.98	TEHTEC		•	-	prim 88C0020		000TL	1	
نو سد.	41 101		-0.73	TESTEC	!	!	•	prim 88C9020	•	OOUL		E
`\$	43 101		-2.11	TEATEC	1	1 00		prim 88C0020		1002P		,
$\overline{}$	65 101		+1.01	1	10	1.39	•	reso 8820015 reso 8820009		OOPP		I
	73 101		-0.11	_	10.00	[0.19	•	==== B8H000;	: :	0077	,	i
369	79 101		-0.03 -0.36	TERTEC	1.24	[.27		seco 88C00L		OOUL	Ì	
370	111 101		-1.62	TENTEC	1	, .	•	zeso 88C0011		oott	i	. 1
371 372	[119]101 [127]101		-0.78	TERTEC	1		-	p=im 88C0013		SOUL	Ī	I
373	1 1	0.23 91 10 P 2 VH3	+9.82	TENTEC	1	i	•	prim 88C0013		000೬	!	l
374	36 102		+2.07	TERTEC	i	i	•	seco 88C0020		COUL	ľ	i
375	42 102		-6.43	TSETSH	1.33	1.31	•	reso 8850015		50077		i
376	46 102		-0.52	1	1.95	1.16		reso \$820015		500PP	!	i
377	70 102		-0.06	TSETSH	1.86	1.14		reso 88H001		50079	ļ	1
378	80 102		+0.00	TSHISH	1.31	1.14	24578	reso 8820001	9 H	SOOPP	!	I
379	116 102	0.31[118] 13 P 3 DBH	-1.04	TERTEC	•	I	35926	seco 85C001	ा ।	2000£	!	!
330	35 103	1.44 79 35 P 3 DBE	-2.43	TERTEC	1.	}	[20037	prim 68C0020	5] C]	500UL	į	1
381	1 1	0.42 43 16 P 2 VSM	-0.60	TERTEC	1	ľ	W9213	seco 88C0020	5 C	ಽ೦೦೮೬	!	1
382	39 103	1.93 24 SAI 2 TSH	-5.68	TSHTSH	2.40	0.19	RSSSS	=eso 88H0020	10 H	50055	ļ	1
383	87 103	0.35 116 SAI 2 07H	-0.37	07H07H	[0.00	C 40	M7262	=eso 83H001	8 H	20055	ļ	
384	36 104	0.74 108 23 P 3 DBH	-1.74	STHIEC	l .	į	M3396	Teso 88C0021	C	5000£	!	
385	84 104	0.49 89 14 P 2 09H	-1.31	TERTEC	[LAR	1	M7252	[reso 83C001:		SOOUL		i
386	41 105	0.67 20 SAI 2 TSH	-0.59	TSHTSH	1.87	1.13	24579	reso 88H002	•	SOOPP		1
387	139 105	0.49 61 16 P 2 10H	+0.86	TERTEC	1	1	•	prim 88C0G1		500UL		
388	42 106		-0.72	TEHTEC	I	1	•	prim 83C0020	•	500UL		L B
	76 106		-7.79	02H02H	0.11	0.19		Teso 683002		600PP		1
·	128 106		-0.B3	TERTEC	1	1	•	prim 88C061:		SOOUL		1
37.20	130 106		-0.77	TEHTEC	!	1	•	prim 88C001:		sooul		1
392	1144 106	1.08 97 24 P 3 DBC	+1.70	TEHTEC	1	1	R3710	prim 88C002	14 C	6000T		•
												

inservice inspection of Steam Generator Tubes Appendix 3

SG88 MAI, MCI, MMI, MVI, SAI, SCI, SVI, 0-100%TWD

UTILITY: Southern California Edison, San Onofre

PLANT:

UNIT: 2

SG:

88 SONGS_U2_1000_SG88_FINAL DATABASE:

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	ROW COL	VOLTS DEG PCT	om flan	LOCATION		EXTENT	UTIL1	UTIL2	NAME	TYPE	CAT CYCOLS	LEG	PROBE	SIZE	
							<u> </u>					**1=	5555		1
393	63 107	0.11 99 SAI		-2.32			1.16				88800201		00 <u>0</u> 2		1
394	1127 107	0.40[157] 17[· .	-0.75		TEHTEC	1	•			88C00114 88R00201	:	002P		1
395	24 108	0.15 109 SCI		+0.01			0.11	•		•	8400203		00UL		1
-	48 108	0.62 113 21	•	-0.12		ACSACS LERIEC	l In se				88000249		60PP		i
	1106 108	0.55 17 SAI		-1.07 -0.87		TEXTEC	10.57	[0.43			38C00114		COUL		i
	128 108	0.33 145 11		+1.06		TERTEC	ì	1.5			88000203	·	OCUL		i.
	23 109			-5.25		:	1.44			_	88H00211		0022		İ
400	37[109]	0.61 14 SAI 0.75 20 SAI		-3.79			1.73	1.18	•	•	88800211		0022		I
401	1 39[109]			+1.05			1.14	1.13	•		88100201		0022		l
402 403	43 [109]	0.20 98 SAI		+0.71			10.00	-	-		48H00265		0025		i
404	1 1 1	0.50 100 17		-0.32		TENTEC	i ·				88C00203		OOUL		E
405	47 [109]			-1.36	70-0.99	TSHISH	1.81	1.36	[24578	resc	38H00211	# s	0025		1
406		0.37 22 SCI		-0.15		TSATSH	.21	1.13	P4578	2250	85800211	a 6	0099		1
407	i i i	0.27 123 11		+0.94		TERTEC	1	l	W9213	5000	8#C00203	C 6	COUL		1
	79 209			+0.07		TSATSA	0.43	(0.19	W3386	=050	88800084	E 6	0025		1
	[111 109	0.24 50 11	2 VII3	+1.14		TEXTEC	i	1	V1372	p=1=	88C00714	C 6	OOUL		1
410	123 109	0.47 144 16	P 2 VHI	-0.95		TERTEC	1	1	19924	coszį	88C00114	C 6	ಯಾ		1
411	143 109		2 3 DBH	-1.54		TERTEC	1	1			88000131		000		1
412	78 110	0.36{115 12}	P 2 VE3	-0.74		TERTEC	1	}			88C90114		ಂದ		!
•	1 1 1	0.39 138 13	2 2 VC3	-0.74		TERTEC	i	ł			92000214		ಾಂಡ		1
ۇ ئ	86 110	0.41 67[18]	P 2 VC2	-0.56		TERREC	l	I	•		88000115		OOUL		l 1
415	[114[110]	0.32[108] 16	2 3 DBH	-1.59		TERTEC	1.	ŀ	•		88000115		0002		1
16	[142 110]	0.51 55 18	2 DBH	+1~-86		TERTEC	1	I	•		88000131		100tz	,	1
417	39 111	0.65 19 SAI	2 TSR	-0.01		TSHISH	0.53	0.18	•	•	\$8800201		100PP		1
428	43 111	0.55 11 SAI	[2 TSH	-4.34		TSRTSR	0.83	0.21	•	-	\$4H00201		0077		1 .
419	1 1 1	0.76 20 SAI	[2 TSH	-3.05		TSHISH	2.25	0.34	-		38200201		0022 10022		1
420	1 1 .1	0.43 15 SCI				TSHTSH	10.68	0.14	•		88800201		0077	•	1 .
421		1.14 13 SAI		-0.44		TSHTSH	1.67	10.15	•	-	8890C2C1		0022		
422	49 111			+0.13		TSRTSH	1.27	{ . 1 \$	•	-	88E00211 88E00211		0022		1
423	59 1111					TSHTSH	[.67].20	•	•	ja2C00203		OOUL		i
424	1 1	0.43 108 15		+1.25		TEHTEC	1) 1	•	•	##C00134		1000L		1
425	123 111			•		TENTEC	1	l l	•	-	\$2C00133		SOOUL.		i
426	1122 1112					TERTEC	i I	1	•		88000133		SOOUL		1
427	126 112					072073	Įo	1.22	•		82200223		500PP		1
428 429	34 114	1 1 1				TSRISH	15.29	0.51			##E00201		50022	•	l
430) 1	1.00 20 MCI	: :			TSHISH	11.25	0.28			##H00201		50097		1
431	, 1	0.38 17 SCI				TSHISH	10.76	0.14			88H00201		500PP		1
432	1 1	1.11 21 SCI			•	TSHTSH	12.50	0.29			88800201		500PP		1
433	1- 1	0.38 14 SAI	-		TO-6.20	TSHTSH	11.0	14.45			LOZCORSS		600PP		l
434	1122 114	•				TEHTEC	1	1	3317	0 pria	88C30117	[c]	SOOUL		l
435	[65 115	•	•			TSHISH	11.42	11.57	1 2457	8 i reso	83300211] Ei	50032		Į,
436	1 1			-2.80		TSHTSH	11.21	1.15	2457	3 Teso	88H00211	1 =	60022		ł
437	107[115	0.43 51 16	⊋ 2 VH2	+0.72		IECIEH	ł	i	•		88H00250		58'0\$F		1
438	1 4	0.33 121 12	P 2 VH2	+0.85		TEHTEC	ì	l	G484	1 zeso	68C00133		600UL		1
•	[133[115	0.41 69 19	2 2 10H	+0.92		TEHTEC	ŧ	l	•		38C00117		6000L		l
فمنت الأ	18 116	0.35 28 SCI	P 1 TSX	-0.10		TSHTSH	j a	0.16	R555	5 zeso	#8H00Z04		6002P		l ·
441	46 116	0.83 50] 28	P 2 VSM	-0.67		TEHTEC	1	ł	F803	8 pris	i a6⊂00230	[C]	SOOCL		1
															

inservice inspection of Steam Generalor (upes Appendix 3

SG88 MAI, MCI, MMI, MVI, SAI, SCI, SVI, 0-100%TWD

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UTILITY:

Southern California Edison,

PLANT:

San Onofre

UNIT: SG: 2 88

BATABASE:

SONGS_U2_1000_SG88_FINAL

ROW COL VOLTS DEG PCT CHN FLAW L	OCATION	EXTENT	UTILL	UTIL2	name t	CPE CAL GROUP	LEG PRO	OBE SIZE
442 112 116 0.20 72 11 P 2 VH3	0,77	TEHTEC	}	1 1	93170 p	cim 88C00117	C 6000L	1
443 85 119 0.49 84 18 P 2 09H	+1.71	TERIEC	LAR	1	G4841 r	eso 88C90132	C 6000L	1
444 129 119 0.35 126 13 P 2 VR1	-0.78	TEHTEC	1	1	38090[=	eso 88C00132	CLEGOOT	1
445 14 220 0.48 38 15 P 2 05H	+0.51	TEHTEC	l	!	M0554 T	250 88C30199	. C 6000L	1
446 0.35 124 SAI 2 05H	+0.63	oshosh	0.00.	0.63	#8259 =	eso[88H00267]	H 60055	1
447 46 120 0.19 100 SCI 2 1 TSH	+0.12	TSHTSH	0.30	[0.23]	34260 =	250188H00205	% 600PP	l
448 49 121 0.85 21 SCI P 1 TSH	-2.87	TSHTSH	1.85	0.37	H3386 =	eso 88H00205	H 600PP	
449 75 121 0.19 19 SCI P 1 TSH	-0.07	TSHISH	BC.0	0.15	C0360 =	eso 88H00078	H 600PP	l
450 123 121 0.47 124 17 P 2 VH1	-0.86	TEHTEC	l .	i 1	W9213 s	eco 88C00132	C 5000L	l
451 133 121 0.55 156 27 P 2 VH1	-0.74	TEHTEC -	1	1	T6144 s	eco 88C30118	C 6000T	1
452 64 122 1.73 96 36 2 VE3	-0.90	TERTEC	1		L9168 p	rim[88C00198]	C 600UL	1
453 100 122 0.32 104 17 P 2 VH3	-0.77	TEHTEC	ī	r 1	P1465 p	rim 88C00118	C 6000L	1
454 99 123 0.46 137 17 P 2 VH2	-1.04	TSHTEC	1	1 1	L3025 p	rim[88C30121]	CLEGORT	1
455 0.33 119 13 P 2 VH2	-0.81	TEHTEC	1	1	M7262 =	eso 88C00132	Cleoonr	i
456 99 123 0.37 115 13 P 2 VC2	+0.84	TEHTEC	1.	ļ. i	M7262 =	eso 88C00120	Cleaour	· •
457 42 124 0.12 66 SCI P 1 TSH	+0.10	TSHTSH	0.00	19.17	W3386]=	eso 88H00205	H 600PP	1
458 100 124 0.31 83 11 P 2 VSM	-0.71	TEHTEC		1	32027 p	rim 88C00120	C 6000L	Į.
459 122 124 0.50 137 15 P 3 DBH	+1.79	TEHTEC	1 .	1	J0927 s	ecc 88C00120	८ ಕಂಂದಾ	1
460 25 125 0.60 18 MCI P 1 TSH	-0.12	TSHTSH	1.25	0.25	34260 =	80200H88 0cc	H 600PP	1
461 41 125 0.42 16 SCI P 1 TSH	-0.20	TSHISH	0.26	0.20	34260 =	20200E88 ozs	H 60022	1
/ 7 43 125 0.40 136 14 P 2 VSM	-0.80	TEHTEC	i	•	V1371 p	rim 88C90198	८ €00ರ್	1
3 85 125 0.65 118 21 P 2 09C	+1.35	TERTEC	[LAR	i	M7252 =	eso 88C00120	CISOUUL	1
64 0.32 117 SAI 2 09C	-1.52		0.30	•	•	eso[88C30192	C[6002P	. 1
5 87[125] 0.38 118 13 P 2 VH2	-0.71	TEHTEC	1	•	•	mim 88C00120}		I
66 89 125 0.40 73 14 P 2 VH2	-0.62	TEHTEC		i		mim 88C00120	C 6000T	l
467 107 125 0.17 98 4 P 3 DBH	-1.44	TEHTEC	i	1		eco[88C00120]	C 600CT	1
468 121 125 0.32 87 11 P 2 10H	+0.60	TERTEC	i	i	•	mim[88C00120]	C 60000	1
469 125 125 0.36 127 13 P Z VEL	-0.73	TEHTEC	i	i		mim 88C00120	C 6000L	1.
470 127 125 0.36 93 13 P 2 VHL	-0.64	TEHTEC	1	;		rim 88C00120	C 60007	1
471 16 126 0.19 21 SCI P 1 TSH	-0.08		1.24	[.14	• • • • • • • • • • • • • • • • • • • •	250 88H00075	H 60077	1
472 39 127 0.36 83 13 P 2 VSM	-0.69	TEHTEC	1	i		mim 88C00047	CLEOOUL	1
473 89 127 0.37 148 15 P 2 V32	-0.72	TEHTEC	1	1	•	eco 88C00032	· · · · · · · · · · · · · · · · · · ·	1 .
474 0.20 160 8 P 2 VSM	-0.72	TEHTEC	i	;	•	=im 88C00032		1
475 95 127 0.23 19 SCI P 1 TSH	-0.08		0.21	0.15		eso 88900054		1
476 131[127] 0.50[130] 19[P 2]03C	+0.82	TERTEC	1	1		eco 88C00032		ı
477 90 128 0.29 106 12 P 2 VE2	•	TERTEC .	i	1	•	eco 88C90034		Į.
478 [130]128] 0.32[-65] 13[P 2]VS2	-0.51	TEATEC				eco 88C00032	•	1
479 51 129 0.53 19 SCI P 1 TSH	-0.08		0.19	0.15		eso 88300074		1
480 83 129 0.39 133 16 P 2 VC2	-0.82	TERTEC		•	•	eso 88C00033	C 600TL	ĺ
481 85 129 0.22 102 9 P 2 VH2	-0.63	TEHTEC	i l	1		eco 88C00032		i
482 24 130 0.54 22 SCI P 1 TSH	-5.65	TSHTSH	0.48	10.16	•	eso 88300074		!
483 44 130 0.21 20 SCI P 1 TSE	-0.10	TSHTSH	10	-		eso 88900074		1
484 60[130 0.37] 24]SCI[P 1]TSR	-0.11	TSHTSH	0.38	0.16		eso 88H00074		Ì
485 86 130 0.37 122 14 2 2 VC2	-0.87	TERTEC	1			rim 88C00033	:	i
	+0.85	TEHTEC	1	i I		ieco [88C00033	-	i
486 90 130 0.45 247 17 9 2 VH2	-5.42		1 44	1 14		eso 88H00072		i
487 14 132 0.58 18 SCI P 1 TSH		TSHTSH	1.64	1.14				i
2 26 132 0.61 12 SAI 2 TSH	-5.25 -3.78	TSHTSH	1.46	1.14		:eso 88K00072		i
10.85 14 SAI 2 TSH	-3.78	TSHTSH	1.77	1.17	-	reso 88H00072		1
490 40 132 0.40 21 SCI P 1 TSH	-0.10	TSHTSH	.27	1.24	1 542/8/3	reso 88H00071	H 60055	,
3								

inservice inspection or Steam Generator Tubes Appendix 3

SG48 MAI, MCI. MMI, MVI, SAI. SCI. SVI. 0-1000TWD

Special Report Page 12 of 13

CTILITY:

Southern California Edison,

NOV. 8,2000 8:44

PLANT:

UNIT:

2 SG: 88

DATABASE: SONGS_U2_1000_SG88_FINAL

San Onofre

PAGE. 11

	ROW COL	VOLTS DEG PCT CHN F	TLAW LOCATION	EXTENT	OTIL1	UTIL2	NAME	TYPE CAL GROUP	LZG	PROBE SIZE	2	
491	47 133	0.34 143 12 2 2 1	/SM +0.74	TEHTEC	1		R\$278	seco 88C00045	C[60	OUL	1	
492	[73 133	0.42 96 16 P 2 V		TERTEC	1	1	: :	reso 88C00030	C 60	OUL	i	
	72 134	0.32 119 13 P 2 V		TEHTEC	ŀ	l	•	prim 88C00031	C 60	OUL	i	•
494	76 134	0.42 142 16 P 2 V	лнз · +0.65	TERTEC	İ		F0037	prim 88C00031	C 60	OUL	i	
495	23 135	0.23 14 SCI P 1 T	rsh -0.13	TSHISH	.37	1.21	P4578	reso 88H00071	H 60	0 bā	i	
496	59 135	0.48 28 18 7 2 1	/C3 -0.83	TERTEC	ļ	1	V1372	prim[88C30046]	C 60	our.	ı	
497	89 135	0.42 115 16 P 2 V	7R2 -0.72	TEXTEC	1	ŀ	33170	prim 88C00030	C 60	our .	1	
498	1 1 1	0.26 62 10 P 2 V	/SM +0.89	TERTEC	1		B3170	prim 88C00030	C 60	00L	1	
499	26 136	1.36 31 SCI P 1 1	rsh -5.19	TSHTSH	2.46	1.41	P4578	reso 88H00C72	H 60	55	!	
500	1 1 1	1.22 22 SAI 2 1	TSH -4.87	TSHTSH	.93	1.14	P4578	zeso 88H00072	H 60	PP	1	
501	1 1 1	0.80 15 SAI 2 1	CSH -4.49	TSHTSH	1.03	.09	P4578	meso 88300072	3 60	9P	1	
502	1 1	0.44 14 SCI P 1 1	CSH -4.48	TSHTSH	10.0	0.15	M7252	reso 88900072	3 160	165	- 1	
503	1 1 1	0.48 13 SAI 2 1	TSK -4.12	TSHTSH	.64	1.09	P4578	reso \$8200072	H 60	155	1	
504	78 136	0.51 50 17 P 3 E	DBH -2.10	TENTEC	1	I	G4841	meso 88C00030	C 60	OUL.	1	
505	94 138	0.28 114 11 P 2 V	/SM -0.76	TENTEC	Į.	i	T6144	seco 88C00028	C 60	OUL .	1	
506	110 138	0.45 139 17 P 2 V	7C3 -0.84	TERTEC	1	l	84014	prim 85C30029	C 60	OUL	1	
507	120 138	0.48 73 16 P 3 E	DBH -1.62	TERTEC	ł	1	R8278	seco 88C30029	C 60	JUL	1	
508	75 139	0.34 158 13 P 2 V	7H3 +0.87	TERTEC	1	1	B4014	prim 88C00029	C 60	our .	1	
509	1 1	0.61 108 21 P 2 V	7SH +0.39	TEHTEC	1	1	34014	prim 84C00029	Clea	ಯ	- 1	
510	93 139	0.31 148 12 P 2 V	7H2 -0.61	TEHTEC	1	•	•	seco 88C00028	-		- 1	
	85 141	0.43 141 16 P 2 C	9H -1.18	TESTEC	LAR	I	M7252]	zeso 88C30028			1	
ا الرياد	89 141	0.37 102 14 7 2 1	7H2 +0.73	TERTEC	[!	R\$273	seco 88C90028			1	
~	1 1 1	0.28 148 11 7 2 7	702 +1.01	TEATEC	i	1	[28278]	seco 88C00023	Clea	المر	1	
× 2	97 141	0.28 135 11 P 2 V	7 12 +0.86	TERTEC	1	1	C4330	prim 88C00028	C 60	OUL .	1	
$\overline{}$	78[142]	0.43 127 17 P 2 V	7H3 +0.85	TERTEC	ı	1	[L9168]	P=13 88C00027			!	
S16	79 243	0.20 134 8[P 3 I	OBC -1.33	TEHTEC	1,	1	.F37e9	prim #8C00027	Clea	our	1	
517	95 143				1	!		pria 88C00026				
	54 [144]	0.35 133 12 2 2		•	1	i		zeso \$8C00019		•		
	112 144	0.70 165 21 P 3 E		TERTEC	1	1	•	Teso 88C00026	_			
520	7 245	2.44 34 SCI P 1 1			3.33	1.44	: :	zeso 88HQ0059			. !	-•
521	68 146			TERTEC	!	I	: :	prim 88C00042	_		- !	
522	74 246	- •		TERTEC	!	•		prim 98C00027			- !	
523	1 1 1	0.86 140 27 9 2 1			!	•	·	prim 88C00027			1	
524	1 1 1	0.61 51 22 9 2 1			1			prim 88C00027			1	
	101 147	0.40 150 15 2 2 1		TEATEC	1 .	,		seco 88C00024 seco 38C00024			1	
526 527	74 148 78 148			TEHTEC TEHTEC	1	i L		seco 58C00024	•		;	•
528	90 148	0.43 50 17 P 2 1		VAZTEC	1	1		seco[88C00022]	C 60		i	•
529	1 1 1	0.46 57 16 9 2 1		TEATEC	1	1	•	reso 88C00122			i	
	65 149			TEHTEC	1	1	•	==so 88C00042			i	
	14 150				0.45	, 0.19	•	reso 88200007			i	
	86 150	•		TEXTEC	1	1		seco 88C00022	- •		1	
	96 150			TEXTEC				prim[88C00023]			1	
	81 151			TEMTEC	1	•		seco 88C00022			ì	
	85 151			TEHTEC	i	1	•	seco 83C00022	•		1	
536	99 151				i			prim[88C00023]			1	
	93 153			TERTEC	i	•	•	prim 88C00021			i	
أتخرون	idi	0.44 73 16 P 2 C		TEHTEC	i			prim 88C00021			1	
	78 154	0.39 136 15 2 2 1	•		i	•	•	seco 88C00020	•		1	•
						,	-	•	· 			

inservice inspection or steam Generator Tubes Appendix 3

SG88 MAI, MCI, MMI, MVI, SAI, SCI, SVI, 0-100%TWD

UTILITY: Southern Callfornia Edison,

PLANT: San Onofre UNIT: 2

SG: 88

DATABASE: SONGS_UZ_1000_SG88_FINAL

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PAGE 12

	ROW COL	VOLTS DEG PCT CHN FLAW I	OCATION	extent	UTIL1	OTIL2	name	TYPE CAL GROUP	LEG PROBE	512E
60	10 156	0.63 22 MCI P 1 TSH	-0.05	TSHTSH	[3.28	[0.31	M7262	zeso 88H00013	H 600PP	. 1
1	74 156	0.45 42 16 7 2 VH3	-0.99	TEHTEC	i	1	33270	prim 88C00021	CIGOOUL	1.
12	21 159	0.46 130 18 P 2 06H	+0.88	TERTEC	i	i	M7262	meso 88C30038	Cleoonr	1
3	18 160	0.47 117 18 P 2 06H	-0.24) TEHTEC	1	1	38090	reso 88C00038	C[600 CL	1
4	1 .1 1	0.48 107 19 P 2 06H	+0.95	DETRET	1	1	38090	reso 88C00038	C 600CL	. 1
5	40 160	0.30 145 13 P 2 VSM	-0.66	TERTEC	l	1	T4180	seco 88C30038	CIECOLL	1
6	13 151	0.14 98 MAI 4 06H	+14.00	07H06H	0.33	88.0	五1748	reso 88H00276	第 ∫ €0055	Į.
7	1 17 161	0.34 157 12 P 2 06H	+0.86	TENTEC	i	i	R8278	seco 88C30037	C: 6000T	1.
8	64 162	0.30 115 13 P 2 VH3	-0.66) TEHTEC	1	1	[L3025	prim \$8C00038	C 5000L	I
9	1 1 1	0.29 48 13 P 2 VH3	+0.81	TEHTEC	1	i	\$2.748	[reso \$8C00038	CIEOGOT	j
0	51 163	0.46 57 18 P 2 VE3	+0.84	TENTEC	1	1	13025	[prim 88C00038	CISCOUL	ſ
51	50 164	0.39 89 14 P 2 VSM	+0.95) TERTEC	I	[38278	seco 38C00037	C 600CL	j
2	15[165]	0.55 145 19 P 2 07H	-0.30	TERTEC	1	i	M7252	res o 88C 90035	C] GOOGL	1
53	[67 165	0.71 116 24 P 2 V93	-0.75	TERTEC	1	1	1 59168	pria 88C00035	CLEGOTT	1
54	57 167	0.47 150 17 P 2 02C	+0.81	TERTEC	1	1	1 19158	88C30035 accae	Cleaar.	1
55	3 169	0.50 63 18 P 2 05H	-0.26	DERTER	1	1	M7252	reso 88300119	A SOUTE	- 1

QUERY REPORT SUMMARY:

TERY PARAMETER ENTRIES TUBES

A CORK	I INMUNETRY	EG LALES	10414	
ر	o 100 Percent	411	348	
MAI	Indication Code	4	4	
MCI	Indication Code	. 7	7	
MMI	Indication Code	0	9	
MVI	Indication Code	a	٥	
SAI	Indication Code	64.	54	
scz	Indication-Code	68	65	
SVI	Indication Code	1	1	

TOTAL ENTRIES: 555
TOTAL TUBES: 456

Appendix 4
Inspection Summary
Steam Generator E-089

NOV. 7,2000 17:13

SG09 MAI, MCI, MMI, MVI, SAI, SCI, SVI, 0-100%TWD

UTILITY:

Southern California Edison,

PLANT:

San Onofre

UNIT:

2 89

SG: DATABASE:

SONGS_UZ_1000_SG89_FINAL

	ROW COL	VOLTS DEG PCT CHN FLAW	LOCATION	EXTENT	UTIL1	UTIL2	NAME	TYPE CAL GROUP LEG	PROBE SIZE	
-	1 1	0.21 64 11 P 2 DBH	+1.01	O7HTSC	ı		M7262	reso 89C30110 C 1	560SF	ı
2	22 21	0.49 146 19 P 2 VSM	-0.94	TEHTEC	1	i		prim 89C00001 C 0		ı
3	38 4		-0.92	TEXTEC	1	1	34260	reso 89C20001 C 0	600CIL	ı
4	1 1 1	0.35 45 15 P 2 01C	+0.18	TERTEC	i	Ī	34250	meso 89C00001 C 0	ಕಾರ್ಯ	ı
5	48 6		-1.84	TEHTEC	LAR	1	M7252		600tt	1
6	32 20	0.34 89 14 2 2 03#	+0.97	TEHTEC	i	i	R8273	seco 89C30001 C 0	SOUTE	ı
7	36 10	0.25 150 11 P 2 V5M		TEXTEC	ì	i	33278	seco 89C00001 C 0	SOUT	ſ
, B	64 10		-1.04	TERTEC	i	1	-	seco 89C30001 C 0		ŀ
9	73 13		+0.95	TEATEC	1	1	-	prim[39C00085]C 0		1
	1 25 17		+9.67	OSZOSH	0.00	0.34	•	reso \$9H00296 E 2		ŧ
10	44 18		-0.84	TERTEC	1	!	-	prim 99C00005 C 0		i
11	93 23		+0.87	TEATEC	1	i	-	prim 59C00026 C 0		i
12		0.58 19 SCI P 1 TSH	-0.01	LESTER	i3.42	10.22		resc 39E00147 E 0		1
13	16 24		-0.84	TENTEC	1	:		seco 89C0085 C 0		1
14	90 24		-0.83	TENTEC	1	1		seco 39C0085 C 0		ì
15	1 501 305	0.37 79 14 P 2 VSM 0.37 69 16 P 2 VE3	-0.62	TERTEC	ı	1	•	Second 39C30C30[C, 0		1
16	59 25		+0.85	TERTSC	1	1		prim 39C20086 C 0		1
17	72 26			TENTEC	1	1	•	prim 39C30085 C 0		1
18	90 26		-0.68	·	l t		•	prim 39C00086 C 0		
19	92 25		-0.00	TENTEC	1		-			;
20	941 25		+0.98	LERIEC	1	i				1
21	96 26		-0.70	TERTEC	1	!	•	- -		1 .
22	30 29		-17.15	023CZE	10.35	0.44	•	reso 39200206 X 2 33000036 C 0		,
13	82 28	0.18 151 9 P 2 VH3	-0.43	TENTEC	1	•	•	seco 33C30035 C 0		,
٠,١	9 29	0.55 16 SCI P 1 TSH	-0.07	TSATSA	10.52	13.45		zeso 39E00147 E 0		1
45	99 29	0.32 80 12 P 2 VS12	+0.85	TEXT2C	1	1	•	seco 39C30085 C 0		
26	2 30	0.50 87 19 P 2 04H	+0.74	DERIES	1	1		1		1
27 .	88 30	0.43 60 17 P 2 V92	-0.68	LERIEC	1	1	-			•
28	94 30	0.29 126 13 P 2 VH2	-1.00	TEMTEC	. 1	1	• •	==so 89C30086 C 0		1
29	97 32	0.36 95 14 P 2 VH2	-Q.78	TEMTEC	l ·	l	•	3 222 2 39C00035 C 0		!
30	72 32	0.29[133 13 P 2 08C	-0.95	TERTEC	l	i	M7252	Pizesola9C00086[C 0	SOOUL	!
31	47 33	0.44 64 24 P 3 DBH	-1.53	TERTEC	I	l	•	reso 39C38074 C 0		1
32	106 34	0.34 101 SAI 2 06H	+2.29	TO+3.75 06E07H	0.21	[0.37	M0554	reso 99200212 E 2	60077	I
33	110 34	0.32 132 12 P 2 VE2	+1.04	TERTEC	1	ł	R3271	xeco 89C00087 C 0	SOCUL	I
34	63 35	0.25 98 12 P 2 VH3	-0.54	TERTEC	1	1	1 67222	2 seco 89C00074 C 0	SOCOL	1
35	97 35	0.31 155 16 P 2 VH2	-0.67	TEHTEC	l	1	1 21453	5 prim 83C00088 C 0	\$000L	l .
36	101 35	0.33 71 16 2 2 723	-0.61	. (IEEEEC	1	ì	2146	5 prim 89C30088 C-0	600TL	1
37	107 35	0.35 82 13 2 3 DBC	+1.39	TESTEC	1	1	•	8 seco 89C0087 C 0		1 .
38		0.13 S9 7 7 2 VC3	+0.79	. TEXTEC	Į	1		3 prim 39C00087 C 0	•	1
39	97 37		+0.89	TERIEC	1	I	71465	0 0 86000008 m2mg 6	SCOUL	1
40	70 38	0.31[146] 12]P 2 VC3	+1.20	TEXTEC	I	i] 32027	7 prim 89C00075 C 0	6000T	1
41	82 38		+0.92	TENTEC	1	•	04030	0 30000 900008 0	500GL	1
42	94 38		+0.60	TERTEC	i .	1	1 2726	2 reso 39C00033 C 0	SOUT	1
43	1 1	0.22 83 SAI 2 06H	-0.61	1068068	0.00	0.25	į M726:	2 reso 89500213 R 2	600PP	1
44	98 38		-0.52	K90E90	10.64	0.32	! M725	2 reso 89300213 H 2	60055	1
45	1 1	0.45 136 20 P 2 06H	+0.77	TERTEC	ı	l] M725	2 reso 89C00088 C 0	600CL	l
46	108 38	• • • • • •	-0.92]TEXTEC	Ì	1	2527	8 seco 89C00087 C 0	600CL	1
47	9 39		+0.93	TEXTEC	i	i	•	6 reso 89C00075 C 0		Į.
48	121 39		-1.79	TEHTEC	i Lar	1	•	2 reso 89C00087 C 0	•	I
49	12 40		-2.53	HZTHZT	•	10.20	•	8 reso 89H00149 H 0	=	i
77	1 44 40	i was establication	~6.00	1 2002311	10.30	14.44				

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SG89 MAI, MCI, MMI, MVI, SAI, SCI, SVI, 0-100%TWD

UTILITY:

Southern California Edison,

NOV. 7,2000 17:13

PLANT:

San Onofre

UNIT:

2 89

SG:

DATABASE: SONGS_U2_1000_SG89_FINAL

PAGZ 2

	ROW COL	VOLTS DEG PCT CHN FLAM	LOCATION	EXTENT	UTIL1	UTIL2	NAME	TYPE CAL GRO	OUP LEG	PROBE SIZE	
50	34 40	0.34 114 12 P 2 02H	-1.17	TERTEC		1	R8278	seco 89C0007	7 0 60	oot.	
51	[114] 40]	0.51 87 18 P 3 DBH	+1.95	TENTEC		1		prim 89C0008			l
52	122 40	0.18[44[7]P 2 02C	-0.20	TERTEC	}	1	D2003	prim 89C0008	TC 0 60	OUL	I
53	[103] 41	0.27 144 13 P 2 09H	-1.06	TERTEC		1	T4190	seco 89C0005	010 0160	OOL	1
54	107 41	0.31 48 15 7 2 09H	-1.13	TEXTEC	i	1	T4130	seco 8903009	o[C 0[60	OCT	ŀ
55	[123] 41]	0.14 [115 SVI 2 TSH	+7.55	TSHOLK	0.27	0.33	MCS54	reso 89#0023	2 3 2 6	0022	i
56	36 42	0.26 88 13 P 2 VSM	-0.67	TEHTEC	I	1	35326	seco 8903007	8 C. 0 6	oor	1
57	40 42	0.21 119 10 9 2 VSM	-0.75	TEATEC	Į	i	35926	seco 8900007	1310 0150	ಂಡು	i
58	76 42	0.32 129 19 2 1 DBC	-1.76	TEHTEC"	1	1	D2003	[prim 89C3009	elc ols	ಂದ	1
59	94 42	0.41 62 16 P 2 VR2	-0.74	TEATEC	i	1	19163	prim 89C0004	9 C 0 6	ಂದು	l
60	[108] 42	0.40 127 16 P 3 DBH	-2.00	TEXTEC	i		C0360	(zeso 89C3005	sic also	00CL	1
61	1 1 1	0.39 123 16 P 3 DBK	-2.00	TENTEC		1	C3360	reso 8900000	9 C 0 6	OCOL	ł
62	122 42	0.39[129] 22[7 3]030	-2.19	TERREC	i	1	E4963	reso 39C3005	ioje ojsi	30E	1 .
63	77 43	0.23 143 12 7 2 VH3	+0.74	IERIEC	Į.	l	D2063	pris 8900000	oic also	ಂಡ	1
64	B1 43	0.59[129] 25 P 2 VSM	-0.82	TENTEC	l	1	74130	seco 89C3009	10 C 0 60	OOEL	1
65	B 44	0.33 94 SAI 2 05H	-0.77	H20K20	C.0	0.35	M7252	reso 89E001	6 E 0 6	0055	l
66	50 44	0.26 149 9 P 2 VSM	-0.70	TENTEC	i	ł	75144	seco 3903007	TIC OIS	10대.	İ
57	56 44	0.25 50 12 P 2 VH3	+0.09	TERTEC	i	1	EL748	meso 5900000	18 C 0 6	oott.	ı
68	74 44	0.56 134 20 P 2 VII	-0.74	TEHTEC	ļ.	I	13158	prin 590000	1910 0150	ಯಾ	ŧ
69	[88 44	0.35 153 17 P 2 VH2	-0.67	TERTEC	1	ł	34963	= eao 39C300!	oje ojs:	octi.	I
70	[121] 45]	0.59 91 21 2 2 VC2	-0.50	TEATEC	i	i	12264	[prin]39C3CCI	19 C 0 5	٥٥٥	{
71	[88 46	0.24 96 12 7 2 VH2	-0.69	TEETEC	i		22003		0 0 5	ಾರ್	i
72	[126] 46]	0.23 105 11 P 2 VRL	-1.06	TERTEC	1	Į.	j 32 303	25C300	ole ale	noದ <u>.</u>	ł
3	97 47	0.25 91 12 7 2 VE2	+0.89	TERTEC	1	i	74130	seco 89C300	olc ole	ಯಾ	1
74	1101 47	0.17 64 9 2 2 70	+0.82	TERREC	1	i	1 22003	prin 89C300:	iolc ole	OOT.	I
75	[103] 47]	0.32 53 13 2 2 VH2	-0.78	TEHTEC		1	12:56		3 C 0 6	0000	1
76	1109[47]	0.23 144 12 P 2 VSM	-0.93	TENTEC	I	1	22003	prin 89C300!	solc ole	0005	. !
.77	1 1 1	0.22 98 11 2 2 703	-0.82	TEHREC	}	1	E2003	pri= 89C300!	olc ole	0000	I
78	121 47	0.35 90 .17 P 2 10H	+0.79	DERREC	1	1	M7257	=eso 89C300	30 C 0 E	0002	i
79	60 48	0.85 17 SCI P 1 TSH	-0.06	TSHISE	[0.40	[0.19	37793	=eso 293001	21 E 0 2	0022	I .
80	124 48	0.41 122 19 9 2 VH1	-0.83	TERTEC	I	1	D2003	pria 89C300	0 C 0 6	00ರಒ	I
18	[49] 49]	0.30 94 13 P 2 08R	-1.80	TEXTSC	LAR	1	M7257	[reso 89C000	14 C 0 5	00ರು	1
82	[65 49	0.42 117 15 P 2 VE3	+1.00	TERTEC	1	1	•	p=i= \$9C300			1
83	73 49	0.30 76 12 P 2 02H	+0.89	TEMEC	I	1	•				i
84	83 49	0.41 17 SCI P 1 TSH	-0.14	LERIER	0.31	0.19		zeso 89H001			. 1
85	87 49	0.16 97 8 7 2 VE2	+0.73	TERTEC	i .	1	•	prim 39C000:			• !
86	107 49	0.23 97 12 P 2 VC3	-0.75	TESTEC	1	1	•				1
87	[125] 49]	0.19 139 10 P 2 VEL	-0.83	TERTEC	1	1	•	prim 39C000:			!
88	129 49	0.19 146 10 9 2 VH1	-0.85	TERTEC	1 .	1		ipris 89C300			
89	1 1	0.21 130 11 7 2 VH1	+0.63	TEXTEC	1	1		pri= 89C30C			!
90	94 50	0.25 119 12 2 2 050	-0.17	TEXTEC	1	Į.	•	pri= 89C000			1
91	[126] 50	0.23 86 11 9 2 V%1	-0.97	TERIEC .		i	•	pris 190300			1
92	128 50	0.22 128 9 7 2 VAL	-0.93	TEXTEC	1	1		7 prim 95C000			l t
93	75 51		-1.63	TEXTEC	t	i	•	pria 89C300			1
94	8 52		-3.14		[0.98	0.19	•	reso 898000			1
95	10 52		-0.07	TEHTEC	I	i	-	reso 89C000			:
96	28 52	0.20 120 SCI P 1 TSR	+0.18	[TSKISH	0.32	0.17		Lizeso 39H000			i 1
97		0.23 155 11 P 2 VR1	-0.83	TEHTEC	1	Ţ		prim 89C000			1
98	[47] 53]	0.22 86 9 7 2 VSM	-0.65	STATES	1	1	[G484:	L reso 89C000	34[C 0]6	0001	I.

Appendix 4 SG89 MAI. MCI. MMI. MVI. SAI, SCI. SVI. 0-100%TWD

Southern California Edison.

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PLANT:

San Onofre

2 ONIT: SG: 89

Database: SONGS_U2_1000_SG89_FINAL

	ROW COL	VOLTS DEG PCT CHN FLAW	LOCATION	EXTENT	UTIL1	UTILZ	NAME	TYPE	CAL GROU	P LEG	PROBE SIZE	:
	1 401, 531	0.43 129 19 P 2 08C	-1.31	TEHTEC	LAR	1	1 M7267	(reso)	89000035	IC 016	00171.	1
99	[125] 53[-0.79	TENTEC	1	1	-		89000091			ŀ
100	1 74 54		-2.03	TEHTEC	,, 1	1	•		8900091	-		i
102	1 84 54		-0.04	TSHTSH	0.41	0.21	•		89H00091			i
103	88 54		-0.74	TEXTEC	1	1	•	•	89C30091			i
104	1 1 1	0.25 133 10 2 2 VH2	+0.85	TEHTEC		1	•		8900091			i
105	1220 54		-0.68	[TERTEC	i	1	•		8900091			. i
106	1 1	0.38 104 15 2 2 VH1	+0.70	TEHTEC	i	i	•		8900091			i
107	[130] 54]	0.34 115 16 P 2 VH1	-0.74	TERTEC	i	ŀ	•		89000092			i
108	47 55		-0.16	07H07H	10.0	0.15	•		89H00049			i
109	49 55	0.45 88 20 P 2 08C	-1.21	OSRTEC	i		•		8900035			i
110	1109 55	0.32 119 13 7 2 VH2	-0.94	TERTEC	1	i	•		89000091			i
111	74 56		+1.18	TERTEC	ì	i	•		89000094			ı
112	126 56		-1.02	TEHTEC	i	i	•		89C30091			i
113	1 65 57	i . i	+2.12	TSHTSH	0.00	0.19	93386	reso	89H00045	I OIS	00PP	1
114	1131 57		-5.66	TSHTSH	12.08	0.15	-		69H00124			j
115	1 1 1	1.35 20 SAI 2 TSH	-5.16	TSATSA	2.21	0.26	•	•	89R00124			1
115	16 58	0.31 119 14 P 2 07H	-0.11	TERTEC	i	i	•		89000035			1
117	20 58		-0.86	TERTEC	· i	i	•	•	89000035			ı
118	50 58		-1.21	TERTEC	i	i	M7262	reso	59000034	[C 0 50	2000	1
119	62 58		-6.37		12.29	9.12	•		89500046			1
120	1102 58	0.22 109 9 2 2 703	-1.10	TERTEC	i	i	34260	reso	8900093	C 0 5	ಂಯ	1
71	1124 58	0.39 122 15 P 2 VH1	-0.75	TERTEC	i	i			89C00095			t
,	2 60	0.17 92 SAI 2 02H	+0.46	029029	0.00	0.31	H1748	reso	89H00134	E 2 6	BOPP	F
	6 60	0.31 48 13 P 2 02H	-1.23	TEHTEC		i	W9213	seco	89000037	C 0 6	OOT	E
	26 60	0.47 16 SAT 2 TSH	-2.29	TSHTSH	0.99	0.10	B7791	reso	89H00041	E 0 6	9025	ī
125	51 61	0.35 82 15 P 2 08C	-0.73	TERTEC	ĺ	i	W9213	seco	89000037	C 0 6	OCUL	i
126	[139] 61	0.20 98 10 P 2 09C	-1.08	TEHTEC	i	İ	C4330	prim	89000094	C 0 6	OOUL	i .
127	74 62	0.23 37 13 P 3 DBC	-2.00	STATEC	I	i	T6144	secol	39C000 96	C 0 6	oot.	1
128	106 62	0.28 56 11 P 2 VC2	-0.85	TERTEC	i	1	T3513	prim	89C00138	[C 0]6	OCT	1 .
129	114 62		-1.79	TERTEC	i	i ·	1 R8278	seco	89000138	C 0 6	BOUL	.1
130	12 63	0.47 13 SAI 2 TSH	-0.74	TSHISH	[0.0	0.22	[21748	reso	22000E8	H 0 6	3 0 PP	I
131	1 1 1	0.17 115 SCI P 1 TSH	+0.11	TSHTSH	0.0	0.22	E1.748	reso	89H0003S	A 0 6	0077	1
132	[47 63	0.70 15 SAI 2 07H	-0: <u>12</u>	07H07H	10.0	0.14	M7262	reso	89H00036	E 5 6	9979	. 1
133	34 64	0.12 97 SAI 2 TSH	+1.31	TSETSH-	10.0	0.20	31,748	reso	89H00035	E 0[6	005ā .	i
134	56 64	0.72 124 10 P 2 VH3	-0.66 ·	TERTEC	l	1	D2003	[prim	89C00039	[C 0[5	OOUL	1
135	134 64	0.27 124 12 P 2 VH3	-0.86	TERTEC	1	1	T6144	cost	89000096	C 0 6	. بتتا00	1
136	1 1	0.31 146 12 P 2 VC3	-0.82	TERTEC	1	1	34014	(prim	\$ 9C30096	[C 0] 6	OCUL	1
137	15 65	0.07 123 SAI 2 02H	+10.12	02H03H	10.00	0.17	H1748	reso	891100134	H 0 6	0022	1
138	1 1	0.20 87 SAI 2 02H	-11.44	02H03H	0.30	0.40	1 31748	Izeso	89H00134	H 2 6	0022	1
139	49 65	0.23 122 11 2 2 VSM	-0.62	TESTEC	i	1	1 02003	prim	89000039	JC 0[5	00ರ೭	1
140	26 66	0.34 14 SAI 2 TSH	-3.63	TS#TSH	10.18	10.13	74578] reso!	15000H68	H 0 6	0055	1
141	48 66	0.58 155 23 P 2 VSM	-0.66	TEHTEC	i	I	D3858	[zeso]	89C00039	IC ofe	ಂಯ	1
142	57 57	0.21 92 SAI 2 TSH	-3.39	TSHTSH	10.11]0.15	24578	[zeso	83500037	H 0 6	0055	ļ
143	1 1 1	0.17 110 SAI 2 TSH	+3.Sl	TSHTSH	[0.08	10.13	24570	reso	15000K68	R 0 6	0055	ļ
144	63 67	0.52 29 SCI P 1 TSH	-0.14	TSHTSH	10.27	10.19	24578	reso	89H00032	H 0 6	00PP	
145	141 67	0.34 101 13 P 2 09C	-1.07	TEHTEC	1	1	M3386	Teso	89000141	IC DIE	OOUL	
146	[44 68	0.19 82 MAI 2 TSH	+0.55 TO+1.08	TSHTSH	10.0	10.53	M7262	2 200	89H00029	H 0 6	OOPP	
147	78 68	0.32 54 13 P 2 VH3	+0.86	TEHTEC	i	i	1 34014	t prim	89C00098	C 016	OOUL	ı
		<u> </u>										

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SG89 MAI, MCI, MMI, MVI, SAI, SCI, SVI, 0-100%TMD

UTILITY:

Southern California Edison,

PLANT:

2 89

UNIT: SG:

DATABASE: SONGS_U2_1000_SG89_FINAL

San Onofre

	SOM COT	volts deg pct cox flaw i	OCATION	EXTENT	OTILI	UTIL2	NAME TYPE CAL GROUP LEG PROBE SIZE
.48	82 66	0.59 135 21 P 2 VH3	-0.86	TEHTEC	i	1.	B4014 prim 89C00098 C 0 600UL
149		0.31 155 12 P 2 VH3	+0.84	TERTEC	1	1	84014 prim 89C00098 C 0 600UL
150	132 68	0.25 134 12 P 2 VH1	-0.76	TEHTEC	1	1	T5144 seco 89C00096 C 0 6000L
151	136 68	0.42 122 17 P 2 VH1	-0.74	TERTEC	1	ļ	B4014 prim 89C00096 C 0 600UL
152	[137] 69]	0.26 80 10 P 2 VH1	+0.65	TERTEC	1	1	B4014 prim 89C30098 C 0 600UL
153	Sa 70	0.14 93 SAI 2 TSH	+2.53	TSHISH	a.c	0.25	M7262 zeso 89H00030 H 0 6Q0PP
154	64 70	0.14 111 SAI 2 TSH	+3.84	KRIKRI	0.22	0.29	H7791 reso 99H00029 R 0 600PP
155	[128] 70]	0.26 75 11 P 2 VH3	+0.80	TERTEC	l		T6144 seco 89C00098 C 0 60GUL
156	138 70	0.54 99 SVI 2 DBH	+0.30 TO+1.00	DBHD3H	10.42	j0.35	G4841 Teso 89H00217 H10 S60P9
157	1 1 1	0.42 74 16 P 3 DBH	+0.71	TERTEC	1	1	T3513 prim 89C00138 C 0 600UL
158	31 71	0.32 65 15 P 3 DBH	-1.73	TENTEC	i	1	M7262 zeso 89C00041 C 0 600UL
159	1 1 1	0.25 146 10 93 DBC	-1.76	TEHTEC	1	1	M7262 reso 89C00041 C 0 600UL
160	42 72	0.44 123 19 P 2 VSM	-0.82	TEHTEC	1	1	T3513 prim 89C00041 C 0 500UL
161	1 1 1	0.61 129 24 P 2 VSM	-0.66	TEETEC	1	1	T3513 ==:m \$9C00041 C 0[600UL
162		0.86 123 30 P 2 VSM	-0.11	TERTEC	İ	ì	T3513 prim 89C30041 C 0 600UL
	1133 71	0.33 87 13 P 2 VH1	-0.80	TEHTEC	1	i	34014 prim 89C30098 C 0 600UL
164	1 1 1	0.29 56 11 2 2 VEL	+0.85	TERTEC	i	ı	34014 prim 99C00098 C 0 500UL
	137 71	0.28 81 15 P 3 DBH	-1.62		·į		34014 prim 89C0098 C 0 600CL
	143 71	0.39 139 16 7 3 DBH	+1.98	TERTEC	i	-	35325 seco 89C00142 C 0 500UL
167	1 1 1	0.47 96 16 P 2 VH1	-0.80	TERTEC	i	! 	35926 seco a9C00141 C 0 500UL
168	1 1 1	0.27 46 10 2 VH1	+0.84	TSATEC	t t	1	35926 seco 89C00141 C 0 6000TL
	1 1 1	0.31 80 12 P 2 VE3	+0.90	TERTEC	1	,	34014 prim 39C00098 C 0 5000L
	112 72				1	1	T5144 seco 89C30098 C 0 600UL
	120 72	0.31 150 13 P 2 10H	-1.00	TEHTEC	i		• • • • • • • • • • • • • • • • • • • •
	128 72	0.34 98 14 P 2 10H	+0.90	TENTEC	1	•	34014 prim 89C00098 C 0 608UL
•	39 73	0.45 134 22 P 3 DBC	-1.59	TERTEC	1	_	M7262 reso 89C00041 C 0 6000L
173	72 73	0.79 19 SAI 2 07H	+0.43	07H07H	11.58	0.30	W3386 raso 89200213 H 2 600PP
174		0.58 23 SAI 2 07H	-0.76	07H07H	10.00	•	M7262 reso 89H00213 H 2 500PP
	129 73	0.18 107 11 P 3 DBH	+1.83	TEHTEC	1	1	T5144 seco 89C00098 C 0 500UL
	143 73	0.34 144 15 P 3 DBC	+1.33	TEATEC	1	l	34014 prim 89C00141 C 0 600UL
.77	1 1 1,	0.26 116 12 7 3 DBC	-1.72	TEATEC	1	1	84014 prim 89C00141 C 0 600UL
78	145 73	1.60 111 36 P 2 VC1	-0.84	TERTEC	1	ı	34014 prim 89C00141 C 0 600UL
.79		0.62 114 23 P 3 DBC	+1.42	TEHTEC	ı	ŧ	B4014 prim 89C00141 C 0 600UL
.80	50 74	0.26 12 7 3 DBC	-2.19	LENIEC	Ì	t	35926 seco 89C00040 C 0 600UL
.81		0.39 87 17 P 3 DBC	+1.74	TEXTEC	!	1	95926 seco 99C00040 C 0 60000.
82	120 74	0.44 129 17 P 2 10H	•0.33 ·	TERTEC	1	1	RSSSS ===0 89C00098 C 0 600UL
.83	[130] 74]	0.25 76 7 P 2 10H	-0.94	TERTEC	Į.	1	94014 prim 39C30097 C 0 600UL .
.84	144 74	0.66 96 22 P 2 VCL	+1.01	TERTEC	ţ	1	34014 prim 89C00141 C 0 630UL
.85	81 75	0.34 11 11 P 2 VC3	-0.78	TERTEC	l		V1371[prim 89C00099]C 0 600UL
86	145 75	0.47 81 19 P 3 DBR	-2.06	TERTEC	l	1	34014 prim 89C00141 C 0 600UL
97	44 76	1.03 117 32 P 3 DBC	-1.50	TEHTEC	Ī	1	33170 prim \$9C00040 C 0 \$000L
.88	50 76	0.27 131 12 P 3 DBC	-1.61	TEHTEC	i	1	33170 prim 89C00040 C 0 50CUL
.89	52 76	0.24 94 10 P 3 DBC	-1.51	TEHTEC	į	1	D3858 reso 89C00041 C 0 600UL
.90	138 76	0.31 98 10 P 2 VHL	-0.79	TEHTEC	1	1	V1371 prim 89CD0099 C 0 600UL
91	53 77	0.31 74 14 P 3 DBC	-1.98	TEHTEC	1	1	93170 prim 89C00040 C 0 600UL
92	125 77	0.31 127 13 9 2 VH1	-0.85	TEXTEC	1	1	M6664 prim 89C00100 C 0 500UL
.93	72 78	0.43 117 17 P 2 VH3 -	-0.77	TEHTEC	1	1	D5695 seco 89C00100 C 0 600UL
94	1 1 1	0.20 152 9 P 2 VC3	+1.05	TERTEC	1	1	D5695 seco 89CD0100 C 0 600UL
95		0.50 106 15 P 2 VC3	-1.07	TEATEC	1	1	L9168 prim 39C00099 C 0 600UL
.95							

Appendix 4

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SG89 MAI. MCI. MMI. MVI. SAI. SCI. SVI, 0-100%TWD

UTILITY:

Southern California Edison,

PLANT: San Onofre

UNIT: SG: 2

89

DATABASE:

SONGS_U2_1000_SG89_FINAL

NOV. 7,2000 17:13

	, ROW COL	VOLTS DEG P	CT CHN FLAW	LOCATION		EXTENT	CTILI	UTIL2	NAME	TYPE	CYT CYCOLD	LEG	PROBE SI	ZZ	
197	[130] 78]	0.26 129	11 P 2 110H	-1.04		TERTEC	1	1	M6654	prim	89000100	0 600	OT.	· 1	
198	[146] 78]	0.50 115		-0.12		TEHTEC	, 1				89000141			i	
199	[47] 79]	1.12 119		+1.40		TEHTEC	1		•		89C00041			i	
200	[63] 79	0.71 53		-1.38		TERTEC '	1	•	•		89C0004010			i	
201	65 79	0.27 [149]	1 1	-1.39		TEHTEC	1	•	•	•	8900004110	-		i	
202	1 72 79		19 2 3 DBC	-1.35		TEHTEC	F	•	•		B9C0010010			i	
203	75 79		17 P 3 DBC	-2.05		TEHTEC	ŀ	•	•		89C00100				
204	81 79	0.59 70		-0.89		TEHTEC	!	•	•		8900099			ì	
205	1119 79	0.61 140		+0.89		TEHTEC	·	•	•		8900099				
206	1 52 80	0.40 83	•	-1.70		TEHTEC		•			8900040			,	
207	1 66 80	0.30 104		+1.60		TEHTEC			•	•	8900040]	-		1	
208	72 80	0.28 150		+0.92		TEHTEC	!	i i	-		89000102[0			i	
209	55 81		21 P 3 DBC	-1.81		TERTEC	i	, I	•		39C0040 0			i	
210	121 81	0.17 35		-0.75		TENTEC	!		•		89000102 0			1	
211	133 81	0.41 131		+0.92		TERTEC	i	i	•	•	89000102			1	
212	143 82	0.32 \$5		-0.86		TEHTEC	i	1	•		89C00141 0			1	
213	145 81			+0.92		TEHTEC	i				89000141			ı	
214	147 81	1 1		+1.86		TEHTEC			•		89000141			1	
215	48 82		39[P 3]DBH	-1.75		TEHTEC		i	G4541	resc	8900041	0 600	ᄄ	t	
215	1 1 1	1 1	33[P 3 DBH	+2.00		TEHTEC	ì	İ	•	•	8900041			1	
217	1 1 1		35 9 3 DBC	-1.85		TESTEC	i	i	-		8900041			1	
218	1 1 1		29 P 3 DBC	-1.75		TERTEC	, {	;			39C00041 0			1	
719	[54[82]	•	26 7 3 DBC	-1.23		TEATEC	1	•	•	-	89000041			Ī	
30	56 82		23 P 2 VH3	-0.84		TEATEC		i	•	•	 89C00040 0			ĺ	
2I	1 1 1	•	11 P 2 VH3	+0.99		TERTEC		:	•		89000040			ı	
222	[64 82		18 P 3 DBC	+1.29		TERTEC	1	•	•		89000041				
223	75 82		AI 2 TSH	-6.23	•	TSHTSH	1.75	1.17	•	•	 89200084			1	
224	126 82	1 1	10 P 2 VH2	+0.93		TENTEC	1	1	•		89030140			1	
225	53 83	1 1	11 P 3 DBB	+1.72		TERTEC	i	i	•		89000041			1	
226	1 1 1	1 1	21 P 3 DBC	-1.33		TERTEC	i	1	-	-	8900041			1	
227	1 55 83	1 1	25 P 3 DBC	-1.72		TERTEC	i	i	-		89000401			1	
228	1 57 83		22 P 3 DBC	-1.53		TERTEC	i	<u>'</u>	-		89C30041 C	_		1	
229	59 83		34 [P 3]DBC	-1.64		TEHTEC	i	i	•	•	89C00040 0			1	
230	63 83	1 1	27 P 3 DBC	-1.76		TERTEC	i	i	•	-	89000043			3	
231	67 83		18[P 3 DBH	-1.59		TERTEC		i			89C00043			1	
232			-26 2 3 DBC	-1.57		TEHTEC	i	i			89000043			1	
233	121 83	1 1	18 P 2 VC3	-0.84		TEHTEC	i	i	•		 89C00102			I	
234	1133 83		11 P 2 VH2	-0.73		TEHTEC	i	i	D2003	pria	[89C00140	0 600	ಥ	ŀ	
235	147 83		13 2 2 09H	-1.03		TEHTEC	1	1	34014	prim	89000141	0 600	ಹ	- 1	
236	1 1 1		11 7 2 10H	-0.19		TERTEC	i	į	•		89000141			1	
237	iii	1.12 104	32]7 3[DBR	+1.75		TERTEC	1	1			89000141	_		ſ	
238	1 1 1	0.52 52	18 7 2 VH1	-0.88		TEHTEC	1	İ	34014	prim	89C0C141	0 400	ರ್ಷ.	Ī	
239	56 84		SCI P 1 TSH	+0.04		TSHTSH	0.0	0.40			89%00024 1			i	
240	1 1 1	1 1	11 7 3 DBH	+1.89		TEHTEC	ı	i			89C00043			1	
241			13 P 3 DBC	-1.85		TEXTEC	i	i			8900043			1	
242	58 84	-	16 2 3 08#	+1.78		TERTEC	ı	[•		89C00042			. 1	
243	1 1 1		27 P 3 DBC	-1.90		TEHTEC	ŧ	1	•		8900042			1	
244			34 P 3 DBC	+1.60		TENTEC	1	ſ		1	89CD0042			1	
245	[62 84		24 P 3 DBH	-1.64		TEHTEC	ı	Į.	L3025	prim	89CD0042	c 0 600	UL.	- 1	
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SG89 MAI. MCI, MMI, MVI, SAI, SCI, SVI. 0-100 TWD

UTILITY:

Southern California Edison.

NOV. 7,2000 17:13

PLANT:

fr: San Onofre

UNIT:

2

SG: . 89

DATABASE:

SONGS_UZ_1000_SG89_FINAL

	ROW COL	VOLTS DEG PCT	CHN FLAM	LOCATION	EXTE	T OTIL	. UTIL2	NAME	TYPS	ರ್ ಆಯ	LEG	PROBE	SIZE	
246	64 84	0.26 72 14 1	P 3 I DBH	+1.61	TEHTE	1	1	1 5200	Unrial	89000043	C 016	ODUL.		1
246 247	68 84	0.22 35 11 1	i.	-0.78	TEHTE	•	1	-		89000043				
248	72 84	0.23 132 11 1	-	-0.88	TEHTE	-	i	•	•	#9C00102			•	i
249	1 1 1	0.19 49 10	•	-0.85	TEHTE	•	1	•		39000102				,
250	1 1	0.36[136] 20]		-2.00	TERTEC		i	•		89030102		•		•
251	106 84	0.32 88 13	•	+0.80	TEHTE		i	•		89C00140				•
252	[118] 84	0.35 95 14 1		+0.57	TERTE		i	•		89000140				
253	[120] 84]	0.25 58 501 1		+0.02	TSHTS		0.40			89700083				i
254	57 85		•	-1.78	TENTE	•	1			89000042			•	i
255	1 1 1	1.17 96 34 1	•	+1.76	TERTE		i	•		8900042				1
256	75 85	0.23 72 14 1	-	+1.30	TERTE	•	i	•		89000102				Ī
257	[81] 85]	0.25 60 12 1	•	+0.87	TEHTE		į	•		89000102	•			i
258	89 85	0.32 105 15	•	-0.79	TEHTE		j	•		89C00102				ſ
259	145 85	1.14[111] 32]	•	+1.70	TEATE		ì	•		89000141				{
260	56 86	0.97[98] 33]		+2.11	TERTE	•	i	C433	احددوا ا	89000184	C 0 6	OOUL		ł
261	[132] 86]	0.30(120) 12		-0.85	TEHTE	: i	ì	1 2302	اهنتواة	89000066	C 0 5	3001		1
262	59 87	0.96 90 33		+1.70	STHIE	: i			-	89C30134				Í
263	1 631 871	0.52 110 24 1		-1.54	STHIE	: 1	i	C433	احتجا ا	89000184	C 0 6	OUL		I
264	75[87]	0.29 146 12		-1.98	TERTE	-	i	B415	5 pria	8900066	C 016	ತಿಂದ		1
265	1143 87	0.53 85 20		+1.55	TERTE		1			89C30141				1
266	1 1	0.31 136 12		-0.7 €	TEHTE	: 1	1 -	5401	prin	89C00141	C 0 5	OOUL		1
267	1147 87	0.42 139 15	P 2 09H	-1.07	TENTE	: i	1	3401	. pria	89C30141	C 0 5	00೮೬		1
78	1 1	0.50 145 20 1	P 2 10H	+9.66	TEHTE	:	1	3401	إعتتعا	89C00141	C 016	30 0 2		1
•	i i i	1.38 89 35	P 3 DBC	+1.84	TEHTE	: [1			89000141				1
\smile ,	54 88	0.87 99 32		+1.54	TEHTE	: i	1	C433	o prin	89C00184	C 0 6	OCT	•	1
271	1 1 1	0.48 116 27	P 3 DBR	+2.00	TERTE	: }	İ	7614	i seco	89000184	C 0 6	೦೦೮೭		I
272	1 1	0.35 37 24	P 2 VSM	-0.79	TERTE	: 1	1	C433	مدحم ا	99000184	C 0 6	00೮೭		1.
273	1 1	0.55 146 25	P 3 DBC	-1.89	TERTE	: 1	1			89C30184				1
274	56 48	0.94 117 29	P 3 DBH	+1.42	TERTE	: 1	1	3317	o orta	89C00183	C 0 5	000T		1
275	58 88	0.71 110 29	P 3 DBH	+2.19	TEHTE	: 1	1	W338	6 =eso	89000184	C 0 s	OOUL		ı
276	60 88	0.49 127 19	3 DBH	+1.80	TEHTE	: 1	1	2457	5 Teso	89C00183	C 0 s	00 U L		İ
277	1 70 88	0.94 [111] 30 [P 3 DBC	+1.44	TEHTE	:	1	3317	Olpria	89000133	C 0 6	ಯಾ		1
278	[134] 88]	0.35 96 15	P 2 VW1	+0.80	TERTE	: 1	1	L915	a prim	8900067	C 0 5	COUL		1
279	146 88[0.64 64 23	P 3 DBC	+1.72	TEHTE	:	I	3401	4 pria	89000141	C 016	ಂಬಾ		ŀ
280	57 89	1.04 91 35	P 3 DBC	-1.39	TERTE	: 1	1	H338	6 <u>Tes</u> o	89000184	C 0 6	ooot		ı
281	65 89	0.49 154 23	P 3 DBR	-1.83	TESTS	: 1	l	¥338	6 zeso	89000184	C 0 5	೨೦೮೭		[.
282	83 89	0.43 23 SCI	P 1 TSH	-0.11	TSATS	0.45	0.21	E496	3 Teso	89500083	O 6	0022		Ī
283	107 89	0.21 99 SCI	P 1 TSH	-0.07	TSHTS	E 0.00	10.40	M725	2 == 50	89900082	T 0 6	0022		i
284	145 89	0.39 99 14	P 2 VC2	-0.87	(TEHTE	:		3401	4 pzia	89C00141	C 014	COUL		Į.
285	56 901	0.71 91 29	P 3 DBH	-1.29	TEHTS	: l	1	M338	6 =eso	89000184	C 0 6	00UL		E
296	58 90	0.58 107 22	P 3 DBH	-1.86	TEHTE	: }	1	3317	0 prim	89000163	C 0 6	COUL		1
287	68 90	0.58 71 28	5 3 DBC	-1.98	TEHTE	: I	l	C433	0(prim	19CQ0184	C 0 6	COUL		i
288	72 90	0.26 83 16]	5 3 DBC	-2.01	TENTS	:	1	M725	2 2230	89000065	C 0 6	COUL		1
289	51 91	2.47 80 46	REC E 9	+1.66	TENTE	= 1	- 1	•		\$9C00184				1
290	1 1 1	0.37[125] 19[DEC 1 6	-2.13	TEXTS	:	ļ	C433	בבבק 0	89000184	C 0 6	COUL		1
291	71 91	0.23 148 15	5 3 DBC	-2.11	TEHTS	: 1	I	•	•	39000065	•			1
292	145 91	0.82 45 27	P 3 DBC	-1.64	TEXTE	= 1	ı	9401	4 prim	89000141	C 0 6	00UL		1
293	- 52 92	0.43 85 16	P 2 02H	-0.86	TERTE	= 1	· !	7457	8 7250	89000184	C 0 5	COUL		I
294	1 1 1	0.55 70 25	P 3 DBH	-1.72	TEKTE	= i	ì	C433	0 prim	89000184	C 0 6	ರಾಯ		ļ

Inservice Inspection of Steam Generator Tubes Appendix 4

SG89 MAI, MCI, MMI, MVI, SAI, SCI, SVI, 0-100%TWD

UTILITY: PLANT: Southern California Edison.

PLANT: San Onofre

UNIT:

2

SG:

DATABASE: SONGS_U2_1000_SG89_FINAL

89

PAGE 7

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295 296 297	L 1 I										
296	1 1 1	0.55 79 25 P 3 DBH	+1.91	TEHTEC	1	1	C4330	prim 89C00184	C 0 600	ı	l
297	54 92	0.87 101 28 P 3 DBH	-1.65	TEHTEC	1	1	33170	prim 89C00183	C 0 500	n.	l
	1 1 1	0.74 138 26 P 3 DBC	+2.03	TEHTEC	ſ	1	M7262	zeso 89C30183	C 0 600	T.	E
298	64 92	0.14 102 SAI 2 TSH	+1.77	TSHTSH	0.12	•	•	reso 89H00159			l .
299	[142 92	0.35 93 13 P 2 VA1	-0.92	TERTEC	l	I	34014	prim 89C00141	ic 0 600	ı	I
360	[146] 92]	0.57 92 21 9 3 090	-1.53	TERTEC	1	i	34014	[prim 89C00141	C aleac		1
301	55 93	1.58 120 40 P 3 DBR	-1.76	TEHTEC	1	!	W3386	zeso 89C00184	C 0 200		ŀ
302	57 93	8.22 22 SAI 4 SBH	-0.27	STASSH	[N/Y	0.25	H1748	[prim 89H00235	E16 500	52	l
303	1 1 1	0.68 17 SAI 2 TSH	-5.73	TSHTSE	[0.71	0.19	H7791	reso 89H00153	E 0 600	22	1 .
304	1 1 1	0.46 14 SAI 2 TSH	-1.26	TSHTSA	[0.50	0.17	27791	reso 89H00159	3 c eco	55	1
305	[63 93	0.15 89 SAI 2 TSH	+1.32	TSHISE	{ c	0.25	-	maso 69H00159			1
306	54 94	0.56 104 25 P 3 DBH	-1.60	TEHTEC	1	Į	[C4330	[prim[89C00184	C 0 600	ᇨ	1
307	56 94	0.46 53 26 P 3 DBH	-1.75	TESTEC	i	•	-	seco 89C00134			I
308	60 94	0.42 148 21 P 3 DBC	-2.02	TEHTEC	1	1		prim 89C00194			;
309	62 94	0.42 110 17 P 3 DBC	+2.00	TEKTEC	1	I	T6144	seco 89C30183	C 0 600	JL.	1
310	66 94	0.25 77 11 P 2 VSM	-0.76	TERTEC	F .	I	•	prim 83C30183			1
311	1 1 1	0.48 99 19 P 3 DBC	+1.75	TEHTEC	1	i		seco 89C00183			1
312	72 94	0.32 96 14 P 2 VH3	-0.92	TEHTEC	I	1		seco 89C00065			ł
313	1 1 1	0.57 99 22 P 2 VE3	+0.88	TERTEC	1	1	•	seco 89C0063			l
314	1 1 1	0.64 83 23 P 2 VSM	-0.56	TEHTEC	1	1		seco 8900065			i
315	1 1 1	0.18 104 8 P 2 VSM	+0.94	TERTEC	{	1 .	32153	seco 89C00065	{C o €00		I
316	1 1	0.65 119 24]P 2 VC3	-0.81	TERTEC	1	I	32153	seco 35C00065	ic oleca	5 2	1
*	1 1 1	1.08 109 32 P 2 VC3	-0.90	TERTEC	1	1		seco 39C30065			1
	90 94	0.29 140 12 7 2 VSH	-0.96	TERTEC	l	1	1 75144	seco 89C0064	C 0 €00	됴	1
و د	104 94	0.45 123 18 P 2 VSM	-0.77	TERTEC	I	1	38090	reso 89C3C065	C 0 600	ᄄ	ı
320	[146] 94	0.44 85 18 P 3 DBH	+1.90	TERTEC	1	1	34014	prim 89C90141	C 0 600	ದ್	1
321		0.75 65 26 P 3 DBC	-1.81	TERTEC	1	į	34014	prim 89C30141	C 0 500	<u>ರ್</u> ತ	Ī
322	[55 95	1.03 112 25 P 3 DBC	+1.90	TEHTEC	1	i	C4330	[prim 89C00209	C 0 600	OL.	ŀ
323	57 95	1.09 72 30 P 3 DBH	-1.52	TERTEC .	1	1	C4330	prim 89C00181	ic oleao	ᄄ	ł
324	1 1 1	0.69 81 22 P 3 DBC	+1.89	TERTEC	i	1	•	prim 89C30131			
325	1109 95	0.27 86 12 P 2 VSM	-0.51	TEHTEC	1	1	32153	seco 89000065	C 0/630	or.	1
326	1117 95	0.46 128 24 P 3 DBC	+0.60	TEHTEC	[ŧ	33170	prin 89C30065	[C 0]500	ರ್ಷ_	1
327	64 96	0.48 14 SAI 2 TSH	-0.92	TSHISH	10.43	0.23	W3385	reso 89H00150	1= 0[600	25	Ī
328	74 96	0.42 63 16 P 2 02H	-1.22	TERTEC	1	1	M0554	reso 89C00062]C 0 600	ᄄ	ŧ
329	51 97	0.89 124 22 P 3 DBC	-2.00	TEHTEC	1	l	•	seco 89C30209			1
330	71 97	0.70 61 25 P 2 VSM	-0.02	TEHTEC	İ	1	C4330	prim 89C30063	C 0 600	ᅋ.	1
331	75 97	0.29 83 13 P 2 VC3	-0.77	TEHTEC	1	1		p=im 89C00063			t
332	95 97	0.29 62 13 7 2 193	-0.79	TEHTEC	I	1		prim \$900063			1
333	64 98	0.15 122 SAI 2 TSH	-0.63	TSHISH	0.00	0.20	1 M7262	2 maso 89H00150	E 0 600	2 P	1
334	78[98]	0.96 13 SAI 2 TSH	-6.09	TSRISH	1.19	0.13	•	reso 89330079			1
335	45 99	0.66 51 18 P 3 DBH	-1.90	TERTEC	1	1	G4843	L =eso \$9C30209	C 0 600	್ಲ	1
336	1 1	0.86 71 22 P 3 DBC	-1.90	TEHTEC	ŀ	ļ		r ==0 89C30209			I
337	491 991	0.48 59 14 P 3 DBH	-1.66	TEHTEC	l .	1	C4330	crim 89C00209	jc 0 600	╙	
338	1 1	0.51 57 15 2 3 DBC	-2.25	TEHTEC	!	1	G4541	L zeso 89C00209	C 0 600	UL.	l
339	51 99	0.29 50 10 P 2 VK3	-0.86	TEHTEC	l	1	C4330	prim 39C00181	;C 0[600	or_	!
340		0.59 122 19 P 2 VSM	+0.91	TEHTSC	Ė	1		prim 89C00181			l
341		0.46 42 16 P 2 VC3	+0.84	TEHTEC	i	Ι.	C4330	0 prim 89C00181	C 0 600	υ.	1
342		0.89 116 26 P 3 DBC	-2.11	TEHTEC	ŧ	1		prim 89C00183			Ī
343	79 99	0.27 117 12 P 2 VSM	+0.93	TEHTEC	1	i	•	6 seco 89C00063			1

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SG89 MAI, MCI, MMI, MVI, SAI, SCI, SVI, 0-1009TMD

UTILITY:

Southern California Edison,

PLANT: San Onofre

UNIT:

2

SG:

DATABASE:

89 SONGS_U2_1000_SG89_FINAL

•	ROW COL	VOLTS DEG PCT CHIN FLAM	LOCATION	EXTENT	OTILI	UTIL2	NAME	TYPE	CAL GROUP	LEG	PROBE	SIZE		
344	111 99	0.41 70 16 P 2 09C	+0.46	TENTEC	ı	1	M7262	resol	89000062	C 0 60	೦೮೭		1	_
345	42 100	2.32 85 40 P 3 DBC	+1.93	TERTEC	1	ĺ	C4330	prim	89000209	C 0 63	OUL		1	
346	38 102	0.86 120 26 P 3 DBH	-1.82	- TERTEC	I	ı	MOS54	resol	89000181	C 0 60	٥٥٦		i	
347	50 102	0.35 133 12 P 2 08H	-1.20	TEXTEC	1.	1 .	C4330	[prim]	89000181	C 0 60	OUL		1	
348	54 102	0.76 16 SAI 2 TSH	-5.96	TSHTSH	0.45	0.12	M0554	[zeso	89H00164	H 0 60	655	•	1	
349	78 102	5.35 29 SAT 2 TEH	+14.73	TEHTEH	16.75	1.24	M7262	reso	891100214	H 0 60	45 0		ł	
350	80 102	0.18 141 8 P 2 VH3	-0.59	TENTEC	1	ı	35926	seco	8900061	C 0 60	ᅋ		i	
351	1 1 1	0.23 65 10 P 2 VSM	-0.73	TEHTEC	1	}	35926	seco	8900061	C 0 60	عتت		!	
352	1 1 1	0.28 46 12 P 2 VC3	+0.84	TERTEC	1	į	25926	seco	89000061	C 0 60	ಂದ		1	
353	144 102	0.30 96 13 P 3 DBH	-1.69	TERTSC	1		B4014	prim	89000141	C 0 60	متت		1	
354	41 103	0.30 115 11 P 2 VSM	+0.92	TEATEC	7	i	V1371	prini	89000182	C 0 60	ccr		1	
355	73 103	0.39 95 15 P 2 02H	-1.15	TERREC	l	l	[L8038	[prin]	89000108	C 3 50	مت		1	
35á	[107]103[0.32 37 14 P 2 VH2	-1.09	TEATEC	1	t	85926	seco	8903061	C 0 60	٥٥٦		l	
357	115 103	0.23 37 10 P 2 VH2	+0.83	TEATEC	1	I	•	•	89000061				1	
358	119 103	0.27 63 12 P 2 VH2	-0.69	TEHTEC	1	ţ	35926	secol	89C30061	C 0 50	OUL .		1	
359	139 103	0.51 119 20 P 2 VH2	+0.94	TSHEC	1	t	•		9900061				!	
360	1141 103	0.30 65 12 P 2 VH3	-0.88	TERREC	ł	i	•		89000141					
361	243 203	3.75 138 25 P 3 DBH	-1.94	TEHTEC	l	1	•		89020141	• •				
362	1145 103	0.75 122 26 P 3 DBH	+1.40	TEATEC	Į.	1	•		89030141				!	
363	46[104]	0.54 91 18 2 VSM	-1.05	TEXTEC	LAR	1			39000131				i	
364		0.55 89 18 P 2 VSM	-0.75	TERTEC	I	1	-		89C30131					
365	70 104	0.24 121 9 9 2 08C	+0.09	TENTEC	i	1			39030252]				1	
`66	138 104	0.31 51 13 P 2 V91	-0.58	TESTEC	[1	•		99030061			•	1	
; 7	1 1	0.24 45 11 7 2 VH1	+0.75	TEHTEC	ŀ	. 1	•		99030061				1	
368	37 105	0.31 74 11 P 2 VSM	+0.75	TENTEC	į.	1	•	•	89030181				1	. •
369	41 105		-3.24	TSHTSH	0.84	10.24	•		89300153}			•	1	
370	55 105		+1.00	TERTEC	į.	1	•		39020182	_			1	
371	69 105	0.45 107 16 P 2 02H	-1,17	TERTEC	ŀ		•		89C00181			•	1	
372	73 105	0.44 148 18 P 2 VE3	-0.88	TENTEC	i	į	•		89000061				1	•
373	! ! !	0.42 70 18 P 2 VSM	-0.83	TSHTEC	1		•		89030061				1 .	
374		0.64 140 23 P 2 VC3	-0.66	TENTEC	1	l .	•		89030061				1	
375	75 105	0.40 125 16 P 2 VH3	-0.61	· TERTEC	1				89C30060				1	
376	1 1 1	0.46 121 17 P 2 VSM	-0.11	TEETEC	1	1	•		89030060	-			i I	
377	B1 105	0.44 137 18 P 2 VH3	+0.93	TERTEC	i i	1	-		89C30061 89C30061					
378	1 1 1	0.20 73 9 P 2 VSM	+0.93 -4.71	TEXTEC TSXTSH	lo, ta	10.30	-		89200164				i	
379	34 106	1.42 19 SAI 2 TSH 0.50 15 SAI 2 TSH	-0.61	TSATSA	2·. 13 0 . 43	10.30	-		59E00164				i	
380	38 106	0.22 93 SAI 2 TSR	+0.82	ITSHISH	10.00	10.25	•		89900164				i	
381 382	80 106		+0.87	TEATEC	1	[5900001				i	
383	126 106		+0.97	TERTEC	!		•		99C20067				•	
384	132 106		-1.02	TERTEC	1	!			99030050				1	
385	[143 107]		+0.93	TEHTEC	i	1	•	•	89030144				E	
	30 108		-0.95	TERTEC	1	1			39000182			•	i	
387	36 108		-1.16	TSHISH	1 1.19	0.29		•	89200154				i	
388	56 108		+0.38	TEHTEC	1	1	•		99000134				i	
389	132 108		-0.91	TEHTEC	1	1			89C00061				i	
390	37 109	• • • •	+1.30	TSHTSH	10.18	0.26			89300041				i	
392	121 109		-1.48	TEHTEC	LAR	10.20	•		89000059				i	
392	1221109		-0.94	TEHTEC	1	1			89000059				1	
	, , (1	•	•	1 -7-44	12		1 - 0			•	

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SG89 MAI, MCI, MMI, MVI, SAI, SCI, SVI, 0-100%THD

UTILITY:

Southern California Edison.

PLANT: San Onofre

UNIT:

2

SG: · 89

DATABASE: SONGS_UZ_1000_SG89_FINAL

	ROW COL	VOLTS DEG PCT CRN FLAM	LOCATION	EXTENT	UTILL	UTIL2	name	TYPE CA	ಗ ಚಂಚಾ	LEG	PROBE SIZZ	
393	141 109	0.51 88 18{P 2 VH3	+9.00	TEHTEC	1		1 84014	Incial 89	C30144 C	0160	OUT.	
394	143 109	0.60 100 21 P 3 DBC	-1.78		·	í			C00144 C			•
395	36 110	0.63 15 SAI 2 TSH	-3.46		10.0]0.20			H00154 H			i
396	1	1.21 18 SAI 2 TSH	-1.34		11.62	0.23			H00164 H			i
397	1 1 1	0.66 9 SAI 2 TSH	-0.65		10.0	0.17			H00154 H			i
398	38 110	0.27 108 SAI 2 TSR	+1.01		10.22	0.37	W3386	reso 89	H00163 H	0 60	055	İ
399	40 110	0.12 103 SAI 2 TSH	-2.13	TSHTSH	10.05	10.17	M0554	zeso 89	H00164 H	0 50	056	Ī
400	42 110	0.64 68 20 7 2 VSM	-0.17	TEHTEC	1	1	D1279	prim 89	C00179 C	0 50	ರಾ	1
401	116 110	0.27 59 13 P 2 VH1	+0.84	TEHTEC	I	i	38589	seco 89	C00059 C	0 60	OOL .	1
402	1 1 1	0.22 42 10 2 VH2	+0.99	TEHTEC	i	1	38589	seco 89	C00059 C	0 60	OUL	1
403	130 110	0.30 143 14 P 2 VR1	-0.95	TEHTEC	i	l .	38589	seco 89	C30059 C	0 60	OUL	İ
404	1 1 1	0.28 103 13 P 2 VH2	-0.80	TEHTEC	3	F _	34165	prim 89	C30059	0 60	OUL	1
405	29 111	0.21 90 SCI 7 1 TSH	+0.02	TSHTSH]0.0	10.30	W3386	reso 89	H00153 R	0 60	065	1
406	75 111	0.43 124 19 2 2 VH3	+0.04	TEHTEC	1	i	1.3025	prim 89	C00059}C	0 60	OCT	1 .
407	1 1 1	0.63 124 25 P 2 VC3	-1.01	TERTEC	1	1	M3386	=eso 89	K00059 C	0 60	oor ,	1
408	91 111	0.23 76 11 7 2 VH2	+0.87	TEHTEC	I	1	•		C30059 C			1
409	44 112	0.54 137 19 P 2 VSM	-0.78	TERTEC	1	l	•		0036180	-		1 .
410	70 112	0.61 141 19 P 2 03C	-0.15	TEHTSC	1	I	•		C00179 C	_		1
411	5 113	0.15 110 SAI 2 02H	-1.31		{0	0.32	•		E SELCOR			l ,
412	21 113	0.51 72 SCI 7 1 TSR	+0.03		10.00	[0.43	•	•	H00164 H		•	!
413 .		0.97 15 SAI 2 TSH	-1.94	TSHTSH	11.13	0.20	-		R00164 R			1
414	49 113	0.11 107 SAI 2 TSH	+1.71	TSHISH	10.15	0.23	•	-)400164 H	_		1
`15	59 123	2.80 20 SAI 2 TSH	-5.68		13.51	0.27	•	•)300154 H	_		1
_ 15	1 1 1	1.25 17 SAI 2 TSH	-5.27		0.70	0.30	*.)500164 B			1
417	77[113]	0.21 92 10 P 2 VH3	-1.05	TERTEC		1	-	-	C00059 (C			1
418	1	0.14 28 7 P 2 VH3	+0.81	TENTEC		1	-	•	C00059 C		•	1
419	125 113	0.27 111 10 9 2 098	-1.07	TENTEC	10.00	1			C00053 C			1
420	48 114	0.48 21 SAI 2 TSH	-3.03 +16.36		10.92]0.14	-		H00163 F H00167 F			1
421	[68 114	0.16 121 SAT 2 01H 0.24 54 11 P 2 VC3	+0.81	TERTEC	10	1.55	•	•	C00057 C			i
422 423	72 114	0.33 43 15 P 2 VE3	-0.89	-	i	1	•		C00057 C			i
424	92 [114]	0.29 38 14 P 2 V82	-0.66	TERTEC	•	1	•		C00057			i
425	130 114	0.32 62 15 P 2 VHI	-0.86		1	i I	•		C00059		•	i
426	1 1 1	0.31 55 14 P 2 VHL	+0.80	- 1	1	1	•		C00059 C			i
427	132 114	0.31 39 11 P 2 VAI	-0.48		1	!	•		cooosaic			1
428		0.27[141] 10[9 2]VH1	+1.01-	TERTEC	i	· ·	-		C00058			1
429	140 114	0.24 135 10 P 2 VH2	+0.81	TERTEC	1	i	•		cooosa [c			1 -
430	81 115		+0.36	TERTEC	İ	i			C00057 (1
431	105 115	0.26 60 13 P 2 VH2	-1.14 .	TEHTEC	1	1	3 35926	seco 8 9	000057[0	0 50	OUL	1
432	109 115		-0.77	TEHTEC	1	1			0000571			1
433	1 1 1	0.20 35 10 7 2 VX2	+0.81	TEHTEC	1	1	35926	iseco 89	200057 0	0 60	ಯ	1
434	131 115	0.25 119 12 P 2 VH1	-0.69	TERTEC	ı		1:35926	seco 89	00005710	0 50	002	1
435	1 1 1	0.23 49 11 P 2 VH1	+1.06	IEKIEC	1	I	35926	seco 89	000057[0	0] 6 3	OUL	I
436	1 1 1	0.22 53 11 2 2 VH2	-0.73	TEHTEC	j	i	B5926	seco #9	000057	0 160	OUT.	I
437	1 1 1	0.18 130 9 P 2 VH2	+0.95	TERTEC	1	1	35926	seco 85	000057	0 50	0 0 TL	l l
438	14 116	0.57 90 20 P 2 07H	-0.15	TEHTEC	i	!	M726	2 reso 85	000180	= 0 60	our.	1
439	62 116	1.20 21 SAI 2 TSH	-6.31	TSHTSH	11.72	0.24] MOSS4	zeso 69	9H00156 F	# a 60	OPP	1
440	1 1 1	1.02 21 SAI 2 TSH	-5.80	TSXTSH	0.68	1.01	M0554	reso 89	1 33 ZOOH	1 0 60	OPP	I
441	[80 116	0.24 26 12 P 2 VH3	-0.62	TEHTEC	1	1	B5926	seco 89	90005710	= a 60	OUL	1

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SG89 MAI, MCI, MMI, MVI, SAI, SCI, SVI, 0-1009THD

UTILITY:

Southern California Edison,

PLANT:

San Onofre 2

UNIT: SG:

PG

DATABASE:

SONGS_U2_1000_SG89_FINAL

	ROW COL	VOLTS DEG PCT CHN FLAW	LOCATION	EXTENT	UTILI	UTIL2	NAME	TYPE CAL GROUP	LEG PROB	E SIZE	
442	1 1 1	0.18 81 9 P 2 VH3	+0.79	TEHTEC	l	[35926	seco 89C00057	C 0 600UL		1
443	1 1 1	0.20 37 10 P 2 VC3	-0.86	TEHTEC	İ	•	•	seco 89C30057			i I
444	[126]116]	0.21 65 10 7 2 VH2	-0.67	TEHTEC	I		•	seco 89C00057			i
445	1 1 1	0.24 124 12 9 2 VH2	+0.84	TENTEC	Ì	1	95926	seco 89C00057	C 0 600UL		ĺ
446	[130]116]	0.38 58 17 P 2 VH1	-0.78	TEHTEC	1	[85926	seco[89C00057	C 0 500TL		1
447	1 1	0.23 S8 11 9 2 VH2	+0.84	TEHTEC	l .	l .	25926	secs 89C00057	C 0 600CL		!
448	1 1 1	0.21 110 10 P 2 VH2	-0.86	TEHTEC	ł	l	35926	seco 89C30057	c 0 600TL		1 .
449	138 116	0.24 48 11 P 2 VH1	-0.68	TERTEC	i	1	35926	seco 89000057	C 0 60000L		1
450	1	0.19 112 9 7 2 VH1	+0.75	TERTEC	i	1	35326	seco 89000057	೦ ರ∤ಕಿರಿಯಾ		1
451	31 117	0.37 133 12 P 2 07C	+0.40	TERTEC	Į.	l	T5144	seco 89C00178	C 0 6000TL		1
452	123 117	0.17 97 9 P 2 VRL	-0.62	TENTEC	l	i	35926	seco 89C00057	C 0 6000T		1
453	1 1	0.19 91 9 P 2 VH2	-0.78	TEHTEC	I	1	35926	seco 89000057	C 0 6000TL		1
454	I !	0.19 54 9 P 2 VR3	+0.84	TEHTEC	I	1	35925	seco 89C00057	c 0 600cc		1
455		0.15 81 8 P 2 VSH	-0.71	TERTEC	1	!	35926	seco 89C00057	C. 0 5000TL		ł
456	68 118	0.52 17 SAI 2 TSH	-5.18	TSHISH	0.59	0.21	M0554	reso 89H00158	E 0 60023		1
457	119 119	0.66 42 23 P 2 09H	-1.00	TEHTEC	!	1	G7112	seco 89C30056	0 (600000		1
458		0.47 44 18 P 2 10H	-1.01	TENTEC.	LAR	ſ	M7262	zeso 89C00056 1	C 0 6000T		l
459	133 119	0.37 88 15 P 2 VH1	+0.79	TERTEC	1	ŀ	D3858	reso 89C00056 0	c 0 6000T		I
460	20 120	1.55 24 SCI P 1 TSH	-5.87	TSHTSH	0.63	0.22	M7252	reso 89200158	E 0 60053		1
461	62 120	0.57 42 19 P 2 02H	-1.17	TEHTEC	1	1	P1465	[prim 89C00177	ت ه ا ده ه ت	•	1
462	47 121	0.29 147 11 P 2 VSM	-0.84	TEHTSC	1	i	P1465	prim 89C00177	C 0 630 CTL		ì
463	79 121	0.33 84 13 P 2 02H	+1.00	TEHTEC	i	l	J0927	seco 89C00054	C 0 600000		1
		0.59 115 21 P 2 VR3	-1.12	TEHTEC	i	1	D2003	prim 89C00054	C 0 6000T		1
\	91 121	3.18 28 SAI 2 TEH	+5.99	TERTER	13.42	[0.31	E÷963	Teso 89300214	E 2 600PP		1
· .	119 121	0.52 113 19 P 2 10H	-2.08	LERIEC	LAR	·	M7262	zeso 89C00054 1	C 0160902	• •••	ı
467	123 121	0.28 116 11 P 2 VH1	-0.68	TEHTEC	!	!	D2003	prim 89C00054	C 0 600CT		١,
468	36 122	0.37 81 14 P 2 03H	-1.03	TERTEC	1	ţ	M3386	[meso 85C00177]	c o eoom .		
469	78 122	0.26 132 11 7 2 088	+0.82	TEHTEC	1,	i	j D2003	prim 89C00054	c o leooor		
470	82 122		-0.09	TSHTSH	1.16	1.13	24578	meso 89H00073 1	E 0 60055		l
471	102 122	0.32 84 13 P 2 VC2	-0.79	TEHTEC	I	ī	D2003	prim 89C00054	0 (50000		l
472	118 122	0.34 63 14 P 2 09H	-1.13)SINGT	1	I	02003	Prim 89C00054	C 0 6000TL		1
473	15 123	0.45 49 16 P 2 03H	-0.86	TERTEC	1	1	P1455	[prim] 89C00177]	C 0 600000		l
474	19 123	0.44 82 16 P 2 01H	-0.88	TERTEC	l	1	•	[prim 89C00177]			[
475	127 123		-1.24	TEHTEC	!	1	1 27262	reso 89C00054	C 0 600 CT		!
476	8 124	3.49 36 SCI P I TSH	-5.14	TSHTSH	4.38	-	-	zesa 89H00159			l
477	28 124	0.31 96 SAI 2 028	+8.05		0.75			zeso 89H00190 7			1
478	1134 124	0.20 139 9 P 2 VC3	-0.64	TEHTEC	l		•	seco 89C00109			1
479	9 125	0.30 23 SCI P 1 TSH	-6.44	TSHTSH	0.71	10.25	•	reso 89E00170 1	-	•	!
480		0.42 23 SCI P 1 TSH	-4.95		0.29		-	reso 89E00170 1		•	l •
481	67 125		+0.75	TEHTEC	1			prim 89C00177			!
482	77[125]		-0.73	TERTEC	1			seco 89C00053 :			ŧ
483	1 1 1	0.40 145 18 P 2 VSM	-0.77	TEHTEC	1 '			seco 89C00053			i ,
484	1 1 1	0.34 124 16 P 2 VSM	-0.85	TEXTEC	1	•	•	seco 89000053 1			1
	1 []	0.89[114] 30[P 2]VC3	-0.82	TEHTEC	1	}		seco 89C00053			1
486	1 1 1	0.98 96 31 2 2 VC3	-0.77	TEHTEC	l	1	•	seco 89C00053	•		i ,
487 488	1 4612251	0.68 92 26 P 2 VC3	-0.00	TEHTEC	10.55			seco 89C00053			
489	1 46 126		-0.10 -0.74	TSHTSH	10.00			reso 89H00072 ;			1 1
490	72[126]		-0.74	TEHTEC	1			seco 89C00027 0			•
1.0	1 -11	0.44 9 SCI P 1 TSH	-6.11	TSHTSH	.58	1.19	1 24578	reso 89E00073	u nianek		•
											

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SG89 MAI. MCI, MMI, MVI, SAI. SCI, SVI, 0-1004THD

UTILITY:

Southern California Edison.

PLANT: San Onofre

UNIT: SG: 2

: 89

DATABASE:

SCNGS_U2_1000_SG89_FINAL

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	ROW COL	VOLTS DEG PCT CHN FLAW	LOCATION	EXTENT	UTILL	UTIL2	NAME TYPE CAL GROUP LEG PROBE)IZE
491	5 127	1.42 34 SCI P 1 TSH	-5.86	TSHTSH	1.65	0.21	M7262 reso 89H00073 H 0 6009P	1
492	66 128	0.20 79 8 P 2 VSM	-0.66	TEHTEC		1	W9213 seco 89C00050 C 0 600UL	1
493	68 128	0.29 49 14 P 2 VH3	-0.73	TEHTEC]	L3025 prim 89C00051 C 0 600UL	1
494	112 128	0.23 128 11 P 2 VH2	+0.19	TEHTEC		I	D3858 reso 69C00025 C 0 600UL	1
495	118 128	0.25[52] 10 P 2 05H	+0.67	TEXTEC		i	[L8038]prim 89C00024[C 0[600UL	1
496	11 129	0.89 24 MCI P 1 TSH	3.94	TSHTSH	1.91	.19	P4578 reso 89H00070 H 0 600PP	1
497	78 [130]	0.31 96 13 P 2 VSM	-1.11	TEHTEC		l	L8038 prim 89C00024 C 0 600UL	1
498	74 132	0.25 11 11 2 7 3	-0.70	TEHTEC		i	H7791 reso 89C00024 C 0 600UL	1
499	7 133	0.81 30 SCI P 1 TSH	-7.46	TSHISH	. 62	.15	P4578 reso 89H00070 % 0 600PP	i
500	13[133]	0.42 126 18 P 3 DBH	+2.23	TENTEC		l	33170 prim 89C00050 C 0 6000L	1
501	103 133	0.21 104 SAI 2 02H	+0.39	02Н02Н	0.00	0.38	M7262 reso 89800127 H 2 60099	i
502	58 134	0.31 31 15 P 2 VSM	+1.04	TEATEC		l	32265 prim 89C00049 C 0 6000L	l
503	77[135]	0.39 132 15 P 3 DBC	-2.16	TERTEC		Ι.	M0554 reso 89C00022 C 0 600UL	I
504	81 135	0.33 139 14 P 2 VH3	+070	TEXTEC		l	P1465 prim 89C00022 C 0 600UL	1
505	117 135	0.27 117 12 P 2 VH2	+0.71	[TEHTEC]			71465 prim 89C00022 C 0 600UL-	i
506	10 136	2.62 32 MCI P 1 TSH	-4.70	TSHTSH	3.24	0.72	W3386 zeso S9H00069 H 0 600PP	I
507	32 136	0.40 61 15 P 2 VSM	-0.96	TEHIEC		1	W9658 seco 89C00048 C 0 600UL	i
508	78 136	3.15 31 SAI 2 TSH	-7.48	TSHTSH	5.05	0.72	W3386 Teso 89H00060 R 0 600PP	i
509	1 1 1	1.05 20 SAI 2 TSR	-6.86			0.22	W3386 Teso 89H00060 H 0 6002P	1
510	1 1 1	0.26 150 11 P 2 VC3	-0.96	TERTEC		I	21465 prim 89C30022 C 0 600UL	i
511	[106]136]	0.28 118 12 P 2 VH2	-0.71	TENTEC		, I	21465 prim 89C00022 C 0 60000	i
512	[114]136]	0.35 151 15 P 2 VC3	+0.82	{TEHTEC }		i	21465 prim 89C00022 C 0 600UL	Ī
13	77 [137]	0.63 114 21 P 2 VSM	-0.95	TENTEC		ı İ	L3025 prim 89C00020 C 0 600UL	F
4	79 137		-0.87	TEHTEC) [D2003 prim 89C00021 C 0 600UL	i
	113 137	0.25 59 11 P 2 VH2	-0.68	TEHTEC		! 	P1465 prim 89C00022 C 0 600UL	i .
516	66 138	0.31 104 13 P 2 08C	-0.94	TEHTEC		ı T	31748 reso 89C00048 C 0 600UL	
517	[19 139	1.11 28 SCI P 1 TSH	-5.04		1.61	0.25	R5555 Teso 89800003 0 60029	
518	77 139	0.32 100 12 P 2 VH3	-0.88	TEHTEC		1	13025 p=im 89C00020 C 0 6000L	i
519	1 1 1	0.67 144 22 P 2 VC3	+1.18	DETHET	٠.) 	L3025 prim 89C00020 C 0 600UL	:
520	32 140	0.24 65 12 P 2 VSM	-0.56	TEHTEC		l I	35925 seco 89C00047 C 0 6000L	:
521	[.40]140]	0.23 33 12 P 2 VSM	-0.69	TEATEC) 		ı
522	60 140	0.41 40 19 P 2 VSM	+0.84	TEHTEC] i	B5926 seco 89C00047 C 0 600UL	1
523	88 140	0.37 216 14 P 2 VH2	-0.79			 	35926 seco s9000047 C 0 6000L	1
524	1 0012401	0.42 104 15 P 2 VH2	+0.92	TERTEC		-] H7791[reso[8900020]C 0[5000L	} !
525	9 141		-1.72				H7791 reso 89000020 C 0 600UL	i i
526	49 141	0.53 33 22 P 2 08C	+1.80		0.00 Lar	0.47 	M7252 meso 89800122 8 0 6007P	i i
527	76 142	0.21 124 10 P 2 08C	-0.58	TEHTEC		[[M7262 reso 89C00047 C 0 605UL	Į. 1
528	59 143		-0.54	·		 -	D2003 prim 89C00021 C 0 600UL	1
528 529	71 143	0.25 [134] 13 P 2 VH3 0.24 [108] 12 P 2 VH3	-0.73	TENTEC		l 1	35926 seco 89000047 C 0 6000L	1
530	1 1 1	0.24 109 11 P 2 04C	-0.17	TERTEC		 	G7112 seco 89C00021 C 0 600UL	i i
531	66 144		-0.73	[TEHTEC]		! :	D3858 reso 89C00021 C 0 6C0UL	Ţ 1
532	1 1	0.46 81 20 2 2 VSM		TERTEC		í I	34014 prim 89C00047 C 0 600UL	I 1
533	70[144]		-0.80 -0.53	TERTÉC		[s	84014 prim 89C00047 C 0 600UL	I 1
534			-0.53	TERTEC			33170 prim(89C00046 C 0 600UL	i .
	1112 144		+2.15	TEHTEC			R5555 reso 89C00020 C 0 600UL	i r
535	45 145		-0.86	TENTEC		•	[35926 seco 39C00047[C 0 600UL	l •
S36	49 145		-1.19	TEHTEC			M7262 reso 89C00047 C 0 600UL	i .
		0.26 60 12 P 2 VC3	-0.69	TEHTEC			C4330 prim 89C00045 C 0 600UL	!
538		0.40 110 15 P 2 VH3	+0.85	TEHTEC		!	35926 seco 89C00044 C 0 600UL	i .
539	1 0/1145	0.27 37 13 P 2 VH3	-0.54	TEHTEC		Ī	G4841 reso 89C00045 C 0 600UL	Ī

Inservice Inspection of Steam Generator Tubes Appendix 4

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SG89 MAI, MCI, MMI, MVI, SAI, SCI, SVI, 0-100%TWD

UTILITY:

Southern California Edison,

PLANT:

San Onoire

UNIT:

2 89

DATABASE:

SONGS_U2_1000_SG89_FINAL .

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-	ROW COL VOLTS DEG PCT CHR FLAN	N LOCATION	EXTENT	UTILL	OTIL2	NAME	TYPE C	al group i	LEG PR	OBE SIZE	
	8 146 0.59 15 SAI 2 TSR	-6.46	TSHTSH	10.00	0.43	G4841	lresol8	E 30000He	0 600 PF	1	<u> </u>
540	8 146 0.59 15 SAI 2 TSA 56 146 0.44 106 16 P 2 VH3	-0.75	TEHTEC	1				9C00044 C			1
541	58 146 0.33 32 15 P 2 VH3	-0.45	TEHTEC	i	i			9C00045 C			1
542 543	74 [146] 0.37 70 19 P 2 VH3	+0.86	TEHTEC		ī			9000019 0			!
544	94[146] 0.25[131] 14[P 2[VH3	-0.87	TEHTEC	i	1	L9168	prim 8	9C00019[C	0 6000	,	1
545	35 147 0.22 41 11 P 2 VSM		TEHTEC	1	Ì	C4330	prim 8	9C20045 C	0 60001	•	. 1
546	45[147] 0.24[150] 9[2 2]VSM	-0.86	TENTEC	I	1	35926	secol	19C00044 }C	0 60001		1
547	57 147 0.31 105 12 P 2 VE3	-0.6a	TERTEC	1	1	95926	seco 8	19C30044 [C	0 60001	,	1
548	59 147 0.29 73 14 2 2 VH3	+0.75	TERTEC	1	1	13270	seco 8	19C00045 C	0 (6000		1 .
549	71 147 0.51 115 24 P 2 VH3	-0.91	TEHTEC	l	1	L9168	prim 8	19C00019 C	0 60001	•	1
550	0.41 124 20 P 2 VC3	-0.82	TEHTEC	ı	1	L9168	prim 8	34C00073 C	0 60001		l
551	79 147 0.24 121 13 P 2 VH3	+0.93	TEHTEC	1	i	[T4180	seco 6	3C00019[C	०[६००ण	•	i
552	[103 147] 0.16 67 SAT 2 04H	-1.87	04H04H	10	.23			9H00127 A			1
553	74 148 0.46 85 15 P 2 VH3	-0.86	TEHTEC	-1	1			1900023 0			1
554	82 148 0.67 131 21 P 2 VH3	-0.72	TEHTEC	t	l	•		19C00018 C			!
555	84 148 0.32 60 17 P 2 VH2	+0.87	TSETEC	1	l			19C00019 C			1
556	88 148 0.25 114 14 2 2 VC3	-0.76	TEHTEC	1	ŀ			19C00019 C			1
557	31 149 0.31 131 12 P 2 VSM	+0.90	TEHTEC	1 .	Ţ			89C30044 C			!
558	35 149 0.36 107 14 P 2 VSM	+0.83	TEHTEC	1	l			89C30044 C			[
559	79 149 0.26 69 15 2 2 VSM	+1.01	TEHTEC	1	Ι.			8900019 0			
560	52 150 0.23 72 11 P 2 VC3	-0.96	TEHTEC	1	T			89000045 0			1
561	78 150 0.45 55 15 P 2 VH3	-0.64	TEHTEC	1	l			8900001310			
2	[91 151 0.31 54 17 2 VH2	-0.66	TEHTEC	i	1			89C00019 [C			I
1	56 152 0.27 54 17 2 3 DBH	+1.07	TEHTEC	1	l			8900045]0			!
4	66 152 0.32 131 12 P 2 VH3	-0.70	TEHTEC	1	1			89030044 0			- l
\$65	80 152 0.56 137 25 P 2 VSM	-0.59	TENTEC	1	1			89000019			1
566	0.40 134 20 P 2 VSM	+0.94	TERTEC	1	1			89000019}0			1
567	0.66 103 28 P 2 VC3	-0.56	TEHTEC	i	l			89000019 0			1
568	0.63 97 27 2 2 VC3	+0.97	TEHTEC	l	1			89C30019			1
569	[69[153] 0.37[112] 14[P 2[VH3	-0.94	TEXTEC	1	ł			89000042 0			
570	73 153 0.30 100 11 P 2 VH3	-0.88	TEXTEC	i i	i		•	89000018			!
571	71 155 0.28 105 15 P 2 VH3	-0.88	TEHTEC	1	!			89000019			1
572	0.28 140 15 P 2 VE3	+0.65	TEHTEC	ŀ	i	-		8900019 0	_		!
573	75 155 0.26 152 14 P 2 VK3	-0.13	TEHTEC	ı	l ,	•		8900019			!
574	36 156 0.29 61 14 P 2 VSM	4 -0.35	TERTEC	l .	1			890004310			t t
575 -	46 156 0.27 119 11 P 2 VSP	1 -0.92	TEHTEC	Ι.	I			89020042			
576	54 156 0.29 106 14 7 2 VH3	-0.67	TEHTEC	1	1			8900043 [
577	58 156 0.31 76 15 9 2 VH3		TEHTEC	1	1			89000043 (1
578	[66 156 0.33 106 16 P 2 VH3		TEHTEC		1			89000043 0			1
579	72 156 0.21 112 12 7 2 VC		TEHTEC					89000019			1
580	[74[156] 0.45[107] 15[2 2]VH3		TEHTEC		1			8900018			1
581	1 0.45 79 25 P 2 VS		TEHTEC		!			8900028			i.
582	1 0.61 70 19 P 2 VC		TEHTEC	•]	1.			89000018			ľ
583	71 157 0.25 93 14 P 2 VR		TENTEC	-	I			8900019			1. 1.
584	0.29 96 15 P 2 VH		TEHTEC	•	1			89C00019			1
\$8\$	56 158 0.42 107 20 P 2 VH		TEHTEC	•	I			89000029			t i
586	41 159 0.29 87 12 P 2 012		TEXTEC		1	-		49000028			1
587	[79 159 0.40 63 20 P 2 VH		TEHTEC	•	Į.	-		89000019			1
588	0.33 76 17 7 2 VC	3 -0.62	TEKTEC	i	ł	V137	1 prim	89000019	C 016001	4	1

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PLANT:

DATABASE:

VOLIS DEG PCT CHN FLAN LOCATION

SCHCS_GZ_1000_SG89_FIXAL

DAGE 13

DEED TANKE LEASE SAVIET SHOOT TEC

PROBE SIZE

74 150 0.86 114 25 P 2 VH3	596 39 171 597 19 173	_		595 42 170	594 42 168	593 45 167	592 12 167	591 46 162	590	589 74 160	
TENTEC	19 173 0.24 136 10 P 2 VSH		0.26 63 10 P 2 03H			1 0.36 98 17 P 2 VSM	1 0.371 49 18 P 2 03H		0.51 136 18 P 2 VC3	0.86[114] 25[P 2]VH3	
		10.1	•0.11	-0.30	*0.96	-0.91	+1.03	+1.08	-0.77	-0.79	
		TEMTEC	TEHTEC	TEMTSC	TENTEC	TERTEC	TENTSC	TEMTEC	TEMTEC	[TENTEC]	
]		x3270 seco 89C00026 C 0 600CL	B4260 reso 89C00026 C 0 600UL	F0037[prim]89C00026[C 0]600UL	B4165 prim 89C00026 C 0 600UL	X3270 seco 89C00017 C 0 600W	B4260 reso 89C00017 C 0 6000L	D3858 reso 89000028 C 0 6000L	Ba589 seco 89C00018 C 0 600UL	B4165 prim 89C00018 C.0 600UL	

QUERY REPORT SUMMARY:

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TOTAL ENTRIES:	Indication Code	Indication Code	Indication Code	Indication Code	Indication Code	Indication Code	Indication Code	100 P	QUERY PARAMETER
598 474	2	e 25	8	0	0	e 2	P .	502	SELECTOR
	N	ň	42	٥		N,	ы	396	SERDI

9 ATTACHMENT-1

LIST OF COMPLETED ISI NDE EXAMINATIONS AND SYSTEM PRESSURE TESTS



ISI ID NO.	Area Description	Cat	Item	Method	Exam. Date	Report No	Results
02-003-002	STAY BASE-TO-PRIMARY HEAD WELD	В-В	B2.31	UT	10/26/00	200-11IUT-017	ACCEPT
02-003-003	PEEL SEGMENT WELD @ 108 DEGREES	B-B	B2.32	UT	10/26/00	200-11IUT-017	ACCEPT
02-016-019	SNUBBER	F-A	F1.10C	VT-3	10/25/00	200-11IVT-014	ACCEPT
02-016-020-F	Y-STOP	F-A	F1.10A	VT-3	10/25/00	200-11IVT-014	ACCEPT
02-017-073	VARIABLE SPRING	F-A	F1.10C	VT-3	11/1/00	200-11IVT-026	ACCEPT
02-018-076-F	Y-STOP	F-A	F1.10A	VT-3	11/1/00	200-11IVT-030	ACCEPT
02-018-076-1	Y-STOP W/INTEGRALLY WELDED LUGS	в-к	B10.20	PT	11/1/00	200-11IPT-013	ACCEPT
02-019-112-F	AXIAL STOP	F-A	F1.10A	VT-3	10/28/00	200-11IPT-022	ACCEPT
02-021-068-F	Y-STOP	F-A	F1.10A	VT-3	10/25/00	200-11IVT-015	ACCEPT
02-021-081-F	Y-STOP	F-A	F1.10A	VT-3	10/25/00	200-11IVT-015	ACCEPT
02-021-081-1	Y-STOP W/INTEGRALLY WELDED ATTACHMENT	в-к	B10.20	PT	10/27/00	200-11IPT-008	ACCEPT
02-028-028	SWAY STRUT ATTACHED TO VALVE (SNUBBER REPLACED DCP 2-6683-0P)	F-A	F1.40A	VT-3	11/1/00	200-11IVT-028	ACCEPT
02-036-007	VERTICAL SUPPORT - COLUMN ASSEMBLY	F-A	F1.40A	VT-3	10/24/00	200-11IVT-011	ACCEPT
02-036-008	MOTOR HYDRAULIC SNUBBER (HORIZONTAL)	F-A	F1.40C	VT-3	10/24/00	200-11IVT-011	ACCEPT
02-036-009	LOWER HORIZONTAL SUPPORT COLUMN ASSEMBLY	F-A	F1.40B	VT-3	10/24/00	200-11IVT-011	ACCEPT
02-036-010	LOWER HORIZONTAL SUPPORT COLUMN ASSEMBLY	F-A	F1.40B	VT-3	10/24/00	200-11IVT-011	ACCEPT
02-036-021	REACTOR COOLANT PUMP STUD	BG1	B6.180	UT	10/26/00	200-11IUT-015	ACCEPT
02-036-022	REACTOR COOLANT PUMP STUD	BG1	B6.180	UT	10/26/00	200-11IUT-015	ACCEPT
02-036-023	REACTOR COOLANT PUMP STUD	BG1	B6.180	UT	10/26/00	200-11IUT-015	ACCEPT
02-036-024	REACTOR COOLANT PUMP STUD	BG1	B6.180	UT	10/26/00	200-11IUT-015	ACCEPT
02-036-025	REACTOR COOLANT PUMP STUD	BG1	B6.180	UT	10/26/00	200-11IUT-015	ACCEPT
02-036-037	REACTOR COOLANT PUMP NUT	BG1	B6.200	VT-1	10/24/00	200-11IVT-012	ACCEPT
02-036-038	REACTOR COOLANT PUMP NUT	BG1	B6.200	VT-1	10/24/00	200-11IVT-012	ACCEPT
02-036-039	REACTOR COOLANT PUMP NUT	BG1	B6.200	VT-1	10/24/00	200-11IVT-012	ACCEPT

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ISI ID NO.	Area Description	Cat	Item	Method	Exam. Date	Report No	Results
02-036-040	REACTOR COOLANT PUMP NUT	BG1	B6.200	VT-1	10/24/00	200-11IVT-012	ACCEPT
02-036-041	REACTOR COOLANT PUMP NUT	BG1	B6.200	VT-1	10/24/00	200-11IVT-012	ACCEPT
02-036-090	HEAT EXCHANGER-TO-DRIVER MOUNT STUD (DWG. NO. SO23-922-157)	BG2	B7.60	VT-1	10/24/00	200-11IVT-012	ACCEPT
02-036-091	HEAT EXCHANGER-TO-DRIVER MOUNT STUD (DWG. NO. SO23-922-157)	BG2	B7.60	VT-1	10/24/00	200-11IVT-012	ACCEPT
02-036-092	HEAT EXCHANGER-TO-DRIVER MOUNT STUD (DWG. NO. SO23-922-157)	BG2	B7.60	VT-1	10/24/00	200-11IVT-012	ACCEPT
02-036-093	HEAT EXCHANGER-TO-DRIVER MOUNT STUD (DWG. NO. SO23-922-157)	BG2	B7.60	VT-1	10/24/00	200-11IVT-012	ACCEPT
02-036-094	HEAT EXCHANGER-TO-DRIVER MOUNT STUD (DWG. NO. SO23-922-157)	BG2	B7.60	VT-1	10/24/00	200-11IVT-012	ACCEPT
02-036-095	HEAT EXCHANGER-TO-DRIVER MOUNT STUD (DWG. NO. SO23-922-157)	BG2	B7.60	VT-1	10/24/00	200-11IVT-012	ACCEPT
02-036-096	HEAT EXCHANGER-TO-DRIVER MOUNT NUT (DWG. NO. SO23-922-157)	BG2	B7.60	VT-1	10/24/00	200-11IVT-012	ACCEPT
02-036-097	HEAT EXCHANGER-TO-DRIVER MOUNT NUT (DWG. NO. SO23-922-157)	BG2	B7.60	VT-1	10/24/00	200-11IVT-012	ACCEPT
02-036-098	HEAT EXCHANGER-TO-DRIVER MOUNT NUT (DWG. NO. SO23-922-157)	BG2	B7.60	VT-1	10/24/00	200-11IVT-012	ACCEPT
02-036-099	HEAT EXCHANGER-TO-DRIVER MOUNT NUT (DWG. NO. SO23-922-157)	BG2	B7.60	VT-1	10/24/00	200-11IVT-012	ACCEPT
02-036-118	SEAL HOUSING-TO-FLANGE CAPSCREW (DWG. NO. S023-922-231-6)	BG2	B7.60	VT-1	10/24/00	200-11IVT-012	ACCEPT
02-036-119	SEAL HOUSING-TO-FLANGE CAPSCREW (DWG. NO. S023-922-231-6)	BG2	B7.60	VT-1	10/24/00	200-11IVT-012	ACCEPT
02-036-120	SEAL HOUSING-TO-FLANGE CAPSCREW (DWG. NO. S023-922-231-6)	BG2	B7.60	VT-1	10/24/00	200-11IVT-012	ACCEPT
02-036-121	SEAL HOUSING-TO-FLANGE CAPSCREW (DWG. NO. S023-922-231-6)	BG2	B7.60	VT-1	10/24/00	200-11IVT-012	ACCEPT
02-036-122	SEAL HOUSING-TO-FLANGE CAPSCREW (DWG. NO. S023-922-231-6)	BG2	B7.60	VT-1	10/24/00	200-11IVT-012	ACCEPT
02-036-123	SEAL HOUSING-TO-FLANGE CAPSCREW (DWG. NO. S023-922-231-6)	BG2	B7.60	VT-1	10/24/00	200-11IVT-012	ACCEPT
02-039-058-F	GUIDE & Y-STOP	F-A	F1.10B	VT-3	10/28/00	200-11IVT-021	ACCEPT
02-039-059-F	GUIDE & Y-STOP	F-A	F1.10B	VT-3	11/1/00	200-11IVT-029	ACCEPT
02-039-059-1	GUIDE & Y-STOP W/INTEGRALLY WELDED LUGS	B-K	B10.20	PT	11/1/00	200-11IPT-012	ACCEPT
02-044-043-F	SNUBBER	F-A	F1.20C	VT-3	10/27/00	200-11IVT-017	ACCEPT
02-044-043-i	SNUBBERS WWELDED SUPPORT	C-C	C3.20	мт	10/27/00	200-11IMT-008	ACCEPT
02-045-032	20" SCH 100 PENETRATION-TO-PIPE	CF2	C.5.51	мт	10/24/00	200-11IMT-006	ACCEPT



ISI ID NO.	Area Description	Cat	Item	Method	Exam. Date	Report No	Results
02-045-032	20" SCH 100 PENETRATION-TO-PIPE	CF2	C5.51	UT	10/24/00	200-11IUT-013	ACCEPT
02-045-034	20" SCH 100 PIPE-TO-VALVE	CF2	C5.51	UT	10/24/00	200-11UT-013	ACCEPT
02-045-037-F	GUIDE & Y-STOP	F-A	F1.20B	VT-3	10/25/00	200-11IVT-013	ACCEPT
02-046-044	6" SCH 120 PENETRATION #75-TO-PIPE	CF2	C5.51	MT	10/19/00	200-11IMT-003	ACCEPT
02-046-044	6" SCH 120 PENETRATION #75-TO-PIPE	CF2	C5.51	UT	10/23/00	200-11IUT-010	ACCEPT
02-046-045	6" SCH 120 PIPE-TO-ELBOW	CF2	C5.51	UT	10/23/00	200-11IUT-010	ACCEPT
02-046-046	6" SCH 120 ELBOW-TO-PIPE	CF2	C5.51	UT	10/23/00	200-11IUT-010	ACCEPT
02-046-063-F	SWAY STRUT	F-A	F1.20A	VT-3	10/27/00	200-11IVT-018	ACCEPT
02-046-063-1	SWAY STRUT W/INTEG WELDED ATTACH (SNUBBER REPL DCP 2/3-6783.00BP)	c-c	C3.20	MT	10/27/00	200-11IMT-010	ACCEPT
02-047-027	6" SCH 120 PENETRATION-TO-PIPE	CF2	C5.51	MT	10/19/00	200-11IMT-004	ACCEPT
02-047-027	6" SCH 120 PENETRATION-TO-PIPE	CF2	C5.51	UT	10/23/00	200-11IUT-011	ACCEPT
02-047-028	6" SCH 120 PIPE-TO-ELBOW	CF2	C5.51	UT	10/23/00	200-11IUT-011	ACCEPT
02-047-029	6" SCH 120 ELBOW-TO-PIPE	CF2	C5.51	UT	10/23/00	200-11IUT-011	ACCEPT
02-047-030	6" SCH 120 ELBOW-TO-PIPE	CF2	C5.51	MT	10/19/00	200-11IMT-004	ACCEPT
02-047-030	6" SCH 120 PIPE-TO-TEE	CF2	C5.51	UT	10/23/00	200-11IUT-011	ACCEPT
02-047-035	6" SCH 120 TEE-TO-PIPE	CF2	C5.51	MT	10/19/00	200-11IMT-004	ACCEPT
02-047-035	6" SCH 120 TEE-TO-PIPE	CF2	C5.51	UT	10/23/00	200-11IUT-011	ACCEPT
02-047-036	6" SCH 120 PIPE-TO-ELBOW	CF2	C5.51	UT	10/23/00	200-11IUT-011	ACCEPT
02-048-037	6" SCH 80 PENETRATION-TO-PIPE	CF2	C5.51	UT	10/14/00	200-11IUT-003	ACCEPT
02-048-038	6" SCH 80 PIPE-TO-ELBOW	CF2	C5.51	UT	10/14/00	200-11IUT-003	ACCEPT
02-048-039	6" SCH 80 ELBOW-TO-ELBOW	CF2	C5.51	UT	10/14/00	200-11IUT-003	ACCEPT
02-048-040	6" SCH 80 ELBOW-TO-PIPE	CF2	C5.51	UT	10/14/00	200-11IUT-003	ACCEPT
02-048-079-F	3-WAY STOP	F-A	F1.20B	VT-3	10/19/00	200-11IVT-005	ACCEPT
02-048-079-1	3-WAY STOP W/WELDED LUGS	C-C	C3.20	MT	10/19/00	200-11IMT-005	ACCEPT



ISI ID NO.	Area Description	Cat	ltem	Method	Exam. Date	Report No	Results
02-049-018	6" SCH 80 PENETRATION-TO-PIPE	CF2	C5.51	υT	10/14/00	200-11IUT-004	ACCEPT
02-049-018A	6" SCH 80 PIPE-TO-ELBOW	CF2	C5.51	UT	10/14/00	200-11IUT-004	ACCEPT
02-049-019	6" SCH 80 ELBOW-TO-ELBOW	CF2	C5.51	UT	10/14/00	200-11IUT-004	ACCEPT
02-049-019A	6" SCH 80 ELBOW-TO-PIPE	CF2	C5.51	UT	10/14/00	200-11IUT-004	ACCEPT
02-049-023	VARIABLE SPRING	F-A	F1.20C	VT-3	10/28/00	200-11IUT-020	ACCEPT
02-049-029-F	Y-STOP	F-A	F1.20A	VT-3	10/27/00	200-11IVT-019	ACCEPT
02-049-029-1	Y-STIOP W/INTEGRALLY WELDED LUGS	C-C	C3.20	МТ	10/27/00	200-11IMT-009	ACCEPT
02-052-046	HEADER EXTRUSION-TO-6" PIPE	CF2	C5.51	UT	10/20/00	200-11-IUT-005	ACCEPT
02-052-047	HEADER EXTRUSION-TO-6" PIPE	CF2	C5.51	UΤ	10/20/00	200-11-IUT-005	ACCEPT
02-052-048	HEADER EXTRUSION-TO-6" PIPE	CF2	C5.51	UT	10/20/00	200-11-IUT-005	ACCEPT
02-052-049	26" HEADER-TO-CAP	CF2	C5.51	UT	10/20/00	200-11IUT-007	ACCEPT
02-052-050	HEADER EXTRUSION-TO-6" SCH. 80 PIPE	CF2	C5.51	МТ	10/18/00	200-11IMT-002	ACCEPT
02-052-050	HEADER EXTRUSION-TO-6" SCH. 80 PIPE	CF2	C5.51	UT	10/18/00	200-11IUT-001	ACCEPT
02-052-052	6" SCH. 80 PIPE-TO-ELBOW	CF2	C5.51	UT	10/18/00	200-11IUT-001	ACCEPT
02-052-053	6" SCH. 80 ELBOW-TO-PIPE	CF2	C5.51	UT	10/18/00	200-11IUT-001	ACCEPT
02-052-054	6" SCH. 80 PIPE-TO-REDUCING TEE	CF2	C5.51	UT	10/18/00	200-11IUT-001	ACCEPT
02-052-055	6" SCH. 80 REDUCING TEE-TO-PIPE	CF2	C5.51	UT	10/18/00	200-11IUT-001	ACCEPT
02-052-056	6" SCH. 80 PIPE-TO-ELBOW	CF2	C5.51	UT	10/18/00	200-11IUT-001	ACCEPT
02-052-057	6" SCH. 80 ELBOW-TO-PIPE	CF2	C5.51	UT	10/18/00	200-11IUT-001	ACCEPT
02-052-058	6" SCH. 80 PIPE-TO-WELDED CAP	CF2	C5.51	UT	10/18/00	200-11IUT-001	ACCEPT
02-052-112-F	Y-STOP	F-A	F1.20A	VT-3	10/19/00	200-11IVT-006	ACCEPT
02-053-004	REDUCING TEE-TO-34" ELBOW	CF2	C5.51	UT	10/20/00	200-11IUT-009	ACCEPT
02-053-005A-SG	34" ELBOW BODY WELD - OUTSIDE RADIUS	CF2	C5.52	UT	10/20/00	200-11IUT-009	ACCEPT
02-053-005A-SV	34" ELBOW BODY WELD - OUTSIDE RADIUS	CF2	C5.52	UT	10/20/00	200-11IUT-009	ACCEPT
02-053-005B-SG	34" ELBOW BODY WELD - INSIDE RADIUS	CF2	C5.52	UT	10/20/00	200-11IUT-009	ACCEPT



ISI ID NO:	Area Description	Cat	item	Method	Exam. Date	Report No	Results
02-053-005B-SV	34" ELBOW BODY WELD - INSIDE RADIUS	CF2	C5.52	UT	10/20/00	200-11IUT-009	ACCEPT
02-053-006	34" ELBOW-TO-HEADER	CF2	C5.51	UT	10/20/00	200-11IUT-009	ACCEPT
02-053-007	8" PIPE-TO-HEADER EXTRUSION	CF2	C5.51	MT	10/9/00	200-11IMT-011	ACCEPT
02-053-007	8" PIPE-TO-HEADER EXTRUSION	CF2	C5.51	UT	10/23/00	200-11IUT-012	ACCEPT
02-053-008	8" SCH 80 PIPE-TO-ELBOW	CF2	C5.51	UT	10/23/00	200-11IUT-012	ACCEPT
02-053-009	8" SCH 80 ELBOW-TO-VALVE	CF2	C5.51	UT	10/23/00	200-11IUT-012	ACCEPT
02-053-011	VALVE-TO-8" SCH 80 PIPE	CF2	C5.51	UT	10/23/00	200-11IUT-012	ACCEPT
02-053-012	8" SCH 80 PIPE-TO-ELBOW	CF2	C5.51	UT	10/23/00	200-11IUT-012	ACCEPT
02-053-013	8" SCH 80 ELBOW-TO-PIPE	CF2	C5.51	UT	10/23/00	200-11IUT-012	ACCEPT
02-053-013A	8" SCH. 80 PIPE-TO-PIPE	CF2	C5.51	UT	10/23/00	200-11IUT-012	ACCEPT
02-053-029	HEADER EXTRUSION-TO-6" PIPE	CF2	C5.51	UT	10/20/00	200-11IUT-006	ACCEPT
02-053-030	HEADER EXTRUSION-TO-6" PIPE	CF2	C5.51	UT	10/20/00	200-11IUT-006	ACCEPT
02-053-031	34" HEADER-TO-HEADER	CF2	C5.51	UT	10/20/00	200-11IUT-009	ACCEPT
02-053-031A-SG	LONGITUDINAL WELD - HEADER SEAM	CF2	C5.52	UT	10/20/00	200-11IUT-009	ACCEPT
02-053-031A-SV	LONGITUDINAL WELD - HEADER SEAM	CF2	C5.52	υT	10/20/00	200-11IUT-009	ACCEPT
02-053-032	HEADER EXTRUSION-TO-6" PIPE	CF2	C5.51	UT	10/20/00	200-11IUT-006	ACCEPT
02-053-033	HEADER EXTRUSION-TO-6" PIPE	CF2	C5.51	UT	10/20/00	200-11IUT-006	ACCEPT
02-053-034	HEADER EXTRUSION-TO-6" PIPE	CF2	C5.51	UT	10/20/00	200-11IUT-006	ACCEPT
02-053-035	HEADER EXTRUSION-TO-6" PIPE	CF2	C5.51	UT	10/20/00	200-11IUT-006	ACCEPT
02-053-036	34" HEADER-TO-CAP	CF2	C5.51	UT	10/20/00	200-11IUT-009	ACCEPT
02-053-036A-SG	LONGITUDINAL WELD - HEADER SEAM	CF2	C5.52	UT	10/20/00	200-11IUT-009	ACCEPT
02-053-036A-SV	LONGITUDINAL WELD - HEADER SEAM	CF2	C5.52	UT	10/20/00	200-11IUT-009	ACCEPT
02-053-037	HEADER EXTRUSION-TO-6" SCH. 80 PIPE	CF2	C5.51	МТ	10/18/00	200-11IMT-001	ACCEPT
)2-053-037	HEADER EXTRUSION-TO-6" SCH. 80 PIPE	CF2	C5.51	UT	10/14/00	200-11IUT-002	ACCEPT
02-053-038	6" SCH 80 PIPE-TO-ELBOW	CF2	C5.51	UT	10/14/00	200-11IUT-002	ACCEPT



ISI ID NO.	Area Description	Cat	Item	Method	Exam. Date	Report No	Results
02-053-039	6" SCH 80 ELBOW-TO-PIPE	CF2	C5.51	UΤ	10/14/00	200-11IUT-002	ACCEPT
02-053-040	6" SCH 80 PIPE-TO-REDUCING TEE	CF2	C5.51	UT	10/14/00	200-11IUT-002	ACCEPT
02-053-041	REDUCING TEE-TO-6" SCH 80 PIPE	CF2	C5.51	UT	10/14/00	200-11IUT-002	ACCEPT
02-053-042	6" SCH 80 PIPE-TO-ELBOW	CF2	C5.51	UT	10/14/00	200-11IUT-002	ACCEPT
02-053-043	6" SCH 80 ELBOW-TO-PIPE	CF2	C5.51	UT	10/14/00	200-11IUT-002	ACCEPT
02-053-044	6" SCH 80 PIPE-TO-CAP	CF2	C5.51	UT	10/14/00	200-11IUT-002	ACCEPT
02-053-044	6" SCH 80 PIPE-TO-CAP	CF2	C5.51	MΤ	10/18/00	200-11IMT-001	ACCEPT
02-053-053	REDUCING TEE-TO-ELBOW	CF2	C5.51	UΤ	10/20/00	200-11IUT-008	ACCEPT
02-053-055	26" ELBOW-TO-HEADER	CF2	C5.51	UT	10/20/00	200-11IUT-008	ACCEPT
02-053-055	26" ELBOW-TO-HEADER	CF2	C5.51	МТ	10/18/00	200-11IMT-001	ACCEPT
02-053-056	HEADER EXTRUSION-TO-6" PIPE	CF2	C5.51	МТ	10/18/00	200-11IMT-001	ACCEPT
02-053-056	HEADER EXTRUSION-TO-6" PIPE	CF2	C5.51	UT	10/20/00	200-11IUT-006	ACCEPT
02-053-057	HEADER EXTRUSION-TO-6" PIPE	CF2	C5.51	UT	10/20/00	200-11IUT-006	ACCEPT
02-053-058	HEADER EXTRUSION-TO-6" PIPE	CF2	C5.51	UT	10/20/00	200-11IUT-006	ACCEPT
02-053-059	26" HEADER-TO-CAP	CF2	C5.51	UT	10/20/00	200-11IUT-008	ACCEPT
02-053-061	HEADER EXTRUSION-TO-6" SCH 80 PIPE CAP	CF2	C5.51	UT	10/14/00	200-11IUT-002	ACCEPT
02-062-030-01	LPSI PUMP #1 SUPPORT COMPONENTS	F-A	F1.40B	VT-3	10/31/00	200-11IUT-002	ACCEPT
02-062-030-02	LPSI PUMP #1 SUPPORT COMPONENTS	F-A	F1.40B	VT-3	10/31/00	200-11IUT-025	ACCEPT
02-062-030-03	LPSI PUMP #1 SUPPORT COMPONENTS	F-A	F1.40B	VT-3	10/31/00	200-11IUT-025	ACCEPT
02-062-031-01	LPSI PUMP #1 SUPPORT LUGS	с-с	C3.30	PT	10/31/00	200-11IPT-010	ACCEPT
02-068-1000	GUIDE	F-A	F1.20A	VT-3	10/16/00	200-11IVT-003	ACCEPT
02-068-1020	Y-STOP	F-A	F1.20A	VT-3	10/16/00	200-11IVT-003	ACCEPT
02-068-1060	GUIDE	F-A	F1.20A	VT-3	10/16/00	200-11IVT-002	ACCEPT
02-068-1070-F	GUIDE & Y-STOP	F-A	F1.20B	VT-3	10/16/00	200-11IVT-002	ACCEPT
02-068-920-F	GUIDE & Y-STOP	F-A	F1.20B	VT-3	10/16/00	200-11IVT-002	ACCEPT

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ISI ID NO.	Area Description	Cat	Item	Method	Exam. Date	Report No	Results
02-068-940	GUIDE	F-A	F1.20B	VT-3	10/16/00	200-11IVT-002	ACCEPT
02-068-950-F	GUIDE & Y-STOP	F-A	F1.20B	VT-3	10/16/00	200-11IVT-002	ACCEPT
02-068-950-1	GUIDE & Y-STOP W/4 INTEGRALLY WELDED LUGS	C-C	C3.20	PT	10/20/00	200-11IPT-005	ACCEPT
02-068-960	GUIDE	F-A	F1.20A	VT-3	10/16/00	200-11IVT-003	ACCEPT
02-068-970-F	GUIDE & Y-STOP	F-A	F1.20B	VT-3	10/16/00	200-11IVT-003	ACCEPT
02-068-970-1	GUIDE & Y-STOP W/4 INTEGRALLY WELDED LUGS	C-C	C3.20	PT	10/20/00	200-11IPT-005	ACCEPT.
02-068-980	GUIDE	F-A	F1.20A	VT-3	10/16/00	200-11IVT-003	ACCEPT
02-068-990-F	ANCHOR STRAP	F-A	F1.20B	VT-3	10/16/00	200-11IVT-003	ACCEPT
02-068-990-1	INTEGRAL WELD FOR ANCHOR STRAP	C-C	C3.20	PT	10/21/00	200-11IPT-002	ACCEPT
02-069-3240	Y-STOP	F-A	F1.20A	VT-3	10/16/00	200-11IVT-001	ACCEPT
02-069-3270	Y-STOP	F-A	F1.20A	VT-3	10/16/00	200-11IVT-001	ACCEPT
02-069-3420-F	SWAY STRUT	F-A	F1.20A	VT-3	10/16/00	200-11IVT-001	ACCEPT
02-069-3430	Y-STOP	F-A	F1.20A	VT-3	10/16/00	200-11IVT-001	ACCEPT
02-069-3440	Y-STOP	F-A	F1.20A	VT-3	10/21/00	200-11IVT-009	ACCEPT
02-069-3640-F	SWAY STRUTS	F-A	F1.20A	VT-3	10/21/00	200-11IVT-009	ACCEPT
02-069-3640-1	SWAY STRUTS W/WELDED DUMMY STUB (SNUBBERS REPL DCP 2-6683.1SM)	C-C	C3.20	PT	10/21/00	200-11IPT-001	ACCEPT
02-069-3650	SPRING HANGER	F-A	F1.20C	VT-3	10/21/00	. 200-11VT-009	ACCEPT
02-069-3730	SPRING HANGER	F-A	F1.20C	VT-3	10/16/00	200-11IVT-001	ACCEPT
02-069-3800	GUIDE	F-A	F1.20A	VT-3	10/21/00	200-11IVT-009	ACCEPT
02-069-3880	SPRING HANGER	F-A	F1.20C	VT-3	10/21/00	200-11IVT-009	ACCEPT
02-069-4240	SPRING HANGER	F-A	F1.20C	VT-3	10/21/00	200-11IVT-009	ACCEPT
02-070-2370-F	WELDED ANCHOR STRAP	F-A	F1.20B	VT-3	10/30/00	200-11IVT-024	ACCEPT
02-070-2370-1	INTEGRALLY WELDED ANCHOR STRAP	C-C	C3.20	PT	10/30/00	200-11IPT-009	ACCEPT
02-070-2430	SPRING HANGERS W/CLAMP	F-A	F1.20C	VT-3	10/30/00	200-11IVT-024	ACCEPT
02-070-2460-F	STRUT	F-A	F1.20A	VT-3	10/30/00	200/11IVT-024	ACCEPT



ISI ID NO.	Area Description	Cat	Item	Method	Exam. Date	Report No	Results
02-070-2670	SPRING HANGER	F-A	F1.20C	VT-3	10/30/00	200-11IVT-024	ACCEPT
02-070-2710-F	SNUBBER W/INTEGRALLY WELDED DUMMY STUB	C-C	C3.20	VT-3	10/31/00	200-11IVT-031	ACCEPT
02-070-2710-1	SNUBBER	F-A	F1.20C	VT-3	10/31/00	200-11 PT-011	ACCEPT
02-070-2860-F	SPRING HANGER	F-A	F1.20C	VT-3	10/21/00	200-11IVT-010	ACCEPT
02-070-2860-1	SPRING W/INTEGRALLY WELDED DUMMY STUB	C-C	C3.20	PŢ	10/21/00	200-11IPT-003	ACCEPT
02-071-1510-F	GUIDE & Y-STOP	F-A	F1.20B	VT-3	10/25/00	200-11IVT-016	ACCEPT
02-071-1510-l	GUIDE & Y-STOP W/INTEGRALLY WELDED LUGS	C-C	C3.20	PT	10/25/00	200-11IPT-007	ACCEPT
02-071-1530-F	ANCHOR STRAP	F-A	F1.20B	VT-3	10/25/00	200-11IVT-016	ACCEPT
02-071-1530-1	ANCHOR STRAP (INTEGRALLY WELDED)	C-C	C3.20	PT	10/25/00	200-11IPT-007	ACCEPT
02-071-1700-F	ANCHOR STRAP	F-A	F1.20B	VT-3	10/17/00	200-11IVT-004	ACCEPT
02-071-1700-1	ANCHOR STRAP (INTEGRALLY WELDED)	C-C	C3.20	PT	10/21/00	200-11IPT-004	ACCEPT
02-075-036	FLANGE-TO-PRIMARY WATERBOX	C-A	C1.10	UT	10/24/00	200-11IUT-014	ACCEPT
02-075-037	TUBESHEET-TO-PRIMARY WATERBOX	C-A	C1.30	UT	10/24/00	200-11IUT-014	ACCEPT
02-075-042	REINFORCING RING-TO-NOZZLE WELD	С-В	C2.31	PT	10/24/00	200-11IPT-006	ACCEPT
02-075-043	REINFORCING RING-TO-SHELL WELD	С-В	C2.31	MT	10/24/00	200-11IMT-007	ACCEPT
02-080-006	HEAD CIRCUMFERENTIAL WELD	C-A	C1.20	UT	10/26/00	200-11IUT-016	ACCEPT
02-080-007	HEAD CIRCUMFERENTIAL WELD	C-A	C1.20	UT	10/26/20	200-11IUT-016	ACCEPT
02-080-008	TUBESHEET-TO-SHELL WELD	C-A	C1.30	UT	10/26/20	200-11IUT-016	ACCEPT
02-080-009	TUBESHEET-TO-SHELL WELD	C-A	C1.30	UT	10/26/20	200-11IUT-016	ACCEPT
02-080-022-F	SUPPORT, CRADLE BANDS - UPPER	F-A	F1.40B	VT-3	10/26/00	200-11VT-027	ACCEPT
02-080-023-F	SUPPORT, CRADLE BANDS - LOWER	F-A	F1.40B	VT-3	10/26/00	200-11VT-027	ACCEPT
02-510-001	CONTAINMENT VESSEL	E-A	E1.11	GEN VIS	10/10/00	200-11IVT-007	ACCEPT
02-542-01	FLOOR TO LINER PLATE SEAL	E-D	E5.30	VT-3	10/10/00	200-11IVT-008	ACCEPT
)2-530-A04	SHELL LINER PLATE	E-C	E4.12	UT	10/28/00	200-11IUT-018	ACCEPT
02-530-A13	SHELL LINER PLATE	E-C	E4.12	UT	10/28/00	200-11IUT-018	ACCEPT



ISI ID NO.	Area Description	Cat	item	Method	Exam. Date	Report No	Results
02-530-D03	SHELL LINER PLATE	E-C	E4.12	UT	10/28/00	200-11IUT-018	ACCEPT

UNIT-2 CYCLE-11, SYSTEM PRESSURE TESTS

System	<u>Procedure</u>	Completion Date
1) Reactor Coolant	SO23-XVII-3.1.1	11/13/2000
2) Chemical & Volume Control	SO23-XVII-3.2.1	11/13/2000
3) Main Steam	SO23-XVII-3.2.2	08/07/2000
4) Main & Aux. Feed Water	SO23-XVII-3.2.3	11/02/2000
5) Safety Injection	SO23-XVII-3.2.4	10/16/2000
6) Containment Spray	SO23-XVII-3.2.5	10/30/2000

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TYPES B AND C LEAKAGE RATES 11 November 2000

Unit 2

		Admin Limit		Measured			Min Path		Max Path
Pen#	Valve/Seal	SCCM	Date	Leakage AF	Date	Leakage AL	Leakage AF	Leakage AL	Leakage AL
1	HV0510	1000	1/4/99 (U2C10)	4	2/3/99 (U2C10)	11			
	HV0511	1000	10/13/00 (U2C11)	3	10/13/00 (U2C11)	3	3	3	11
2	TV9267	2000	10/13/00 (U2C11)	479	10/13/00 (U2C11)	479			
	HV9205	2100	1/7/99 (U2C10)	17	2/5/99 (U2C10)	523	17	479	523
4 NOTE	HV0508	1000	10/17/00 (U2C11)	20	10/17/00 (U2C11)	20			
	HV0517	1000	10/17/00 (U2C11)	20	10/17/00 (U2C11)	20			
	HV0509	1000	1/4/99 (U2C10)	3	2/16/99 (U2C10)	2	3	2	40
6	HV9334	1000	10/8/00 (U2C11)	20	10/11/00 (U2C11)	20			
	S2(3)1204MU099	1000	10/8/00 (U2C11)	20	10/8/00 (U2C11)	20	20	20	20
7	HV9217	1000	10/10/00 (U2C11)	20	10/10/00 (U2C11)	20			
	HV9218	1000	10/10/00 (U2C11)	20	10/10/00 (U2C11)	20	20	20	20
8	S2(3)1208MU122	1000	10/17/00 (U2C11)	20	10/17/00 (U2C11)	20			
	HV9200	1000	10/17/00 (U2C11)	55	10/17/00 (U2C11)	55	20	20	55
108	S2(3)1500MU038		10/10/00 (U2C11)		10/10/00 (U2C11)	1			
	S2(3)1500MU039	100	10/10/00 (U2C11)		10/10/00 (U2C11)	1	1	1	1
11	S2(3)1415MU236		10/8/00 (U2C11)		10/11/00 (U2C11)	645			
	HV7911	1000	10/8/00 (U2C11)	23	10/8/00 (U2C11)	23	23	23	645
12	HV0512		10/16/00 (U2C11)		10/30/00 (U2C11)	20			
	HV0513	2000	10/7/00 (U2C11)	20	10/16/00 (U2C11)	20	20	20	20

NOTE: For Pen 4, the sum of the leakage for HV0508 and HV0517 is the inside leakage while the leakage for HV0509 is the outside leakage.

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TYPES B AND C LEAKAGE RATES (CONTINUED) 11 November 2000

Unit _

		Admin Limit		Measured					Max Path
Pen#	Valve/Seal	SCCM	Date	Leakage AF	Date	Leakage AL	Leakage AF	Leakage AL	Leakage AL
13	HV5803	2000	10/9/00 (U2C11)	20	10/8/00 (U2C11)	20			
	HV5804	2000	10/8/00 (U2C11)	20	10/8/00 (U2C11)	20	20	20	20
14	SA2301MU061(U2)	2000	10/14/00 (U2C11)	8	10/14/00 (U2C11)	8			
	SA2301MU095 (U3)	2000	N/A	N/A	N/A	N/A			
	HV5686	2000	10/14/00 (U2C11)	891	10/14/00 (U2C11)	891	8	8	891
15	S2(3)1220MX015 FLANGE DOUBLE GASKET	1000	10/9/00 (U2C11)	20	10/28/00 (U2C11)	20	10	10	20
:	S2(3)1220MX015A DOUBLE BELLOWS	2000	10/24/00 (U2C11)	87	10/24/00 (U2C11)	87	44	44	87
16C	HV7805	1000	10/16/00 (U2C11)	20	10/16/00 (U2C11)	20	1		
	HV7810	1000	10/16/00 (U2C11)	1	10/16/00 (U2C11)	1	1	1	20
18	HV9823 HV9821 TEST A HV9948 HV9949	10000	9/21/00 (Mode 1)	_17099	10/31/00 (U2C11) (<u>)</u>		
	HV9949 TEST B		10/30/00 (U2C11)	450	10/30/00 (U2C11	450	8550		0
19	HV9824 HV9825 TEST A HV9950 HV9951	10000	8/2/00 (Mode 1)	1499) 11/1/00 (U2C11)		<u>)</u>		
	HV9950 TEST B		10/31/00 (U2C11) 110	10/31/00 (U2C11) 110	750		o

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TYPES B AND C LEAKAGE RATES (CONTINUED) 11 November 2000

Unit 2

		Admin Limit		Measured					Max Path
Pen#	Valve/Seal	SCCM	Date	Leakage AF	Date	Leakage AL	Leakage AF	Leakage AL	Leakage AL
20	S2(3)1901MU573	1000	10/10/00 (U2C11)	20	10/10/00 (U2C11)	20			
	S2(3)1901MU321	1000	10/10/00 (U2C11)	20	10/10/00 (U2C11)	20	20	20	20
21	S2(3)2423MU017	2000	10/10/00 (U2C11)	130287	10/27/00 (U2C11)	20			
	S2(3)2423MU055	2000	10/10/00 (U2C11)	861	10/10/00 (U2C11)	861	861	20	861
22	S2(3)2417MU016	1500	10/9/00 (U2C11)	20	10/9/00 (U2C11)	20			
	HV5388	1500	10/9/00 (U2C11)	1375	10/9/00 (U2C11)	1375	20	20	1375
23A	S2(3)2418MU002	2000	10/11/00 (U2C11)	605	10/15/00 (U2C11)	55			
	HV5437	1000	10/11/00 (U2C11)	20	10/11/00 (U2C11)	20	20	20	55
23B	S2(3)1220MX023B FLANGES	100	9/25/00 (Mode 1)	20	9/25/00 (Mode 1)	20	10	10	20
23C	S2(3)1220MX023C FLANGES	100	9/25/00 (Mode 1)	20	9/25/00 (Mode 1)	20	10	10	20
25	S2(3)1219MU100	1000	10/10/00 (U2C11)	20	10/10/00 (U2C11)	20			
	S2(3)1219MU101	1000	10/10/00 (U2C11)	20	10/10/00 (U2C11)	20	20	20	20
26	HV7512	2000	10/8/00 (U2C11)	20	10/11/00 (U2C11)	10			
	HV7513	2000	10/8/00 (U2C11)	20	10/8/00 (U2C11)	20	20	10	20
27C	HV7806	1000	10/16/00 (U2C11)	2	10/16/00 (U2C11)	2			
	HV7811	1000	10/16/00 (U2C11)	2	10/16/00 (U2C11)	2	2	2	2
30A	HV7802	1000	10/15/00 (U2C11)	80	10/15/00 (U2C11)	80			
	HV7803	1000	10/15/00 (U2C11)	21	10/15/00 (U2C11)	21	21	21	80
30B	HV7801	1000	10/15/00 (U2C11)	20	10/15/00 (U2C11)	20			
	HV7800 & HV7816	2000	10/15/00 (U2C11)	20	10/15/00 (U2C11)	20	20	20	20

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TYPES B AND C LEAKAGE RATES (CONTINUED) 11 November 2000

Unit 2

		Admin Limit		Measured		Measured	Min Path	Min Path	Max Path
Pen#	Valve/Seal	SCCM	Date	Leakage AF	Date	Leakage AL	Leakage AF	Leakage AL	Leakage AL
30C NOTE	HV0516	1000	8/23/00(Mode 1)	216	8/23/00(Mode 1)	216			
	HV0514	1000	8/23/00(Mode 1)	150	8/23/00(Mode 1)	150			
	HV0515	1000	8/23/00(Mode 1)	30	8/23/00(Mode 1)	30	30	30	366
31	HV9946	1000	10/18/00 (U2C11)	20	10/25/00 (U2C11)	20			
	HCV9945	1000	10/18/00 (U2C11)	125	10/18/00 (U2C11)	125	20	20	125
34	S2(3)1220MX034 ILRT CONNECTION FLANGES	1000	9/26/00 (Mode 1)	80	11/11/00 (U2C11)	20	40	10	20
42	HV6223		•			0	10		
İ			10/9/00 (U2C11)		10/20/00 (U2C11)				
43	HV6211	3000	1/5/99 (U2C10)	213	2/5/99 (U2C10)	0	0	0	0
~	HV6236	3000	10/9/00 (U2C11)	0	10/17/00 (U2C11)	8			
	HV6216	3000	10/9/00 (U2C11)	58	10/9/00 (U2C11)	58	0	8	58
45	HV9900 & HV9920	3000	10/14/00 (U2C11)	683	10/21/00 (U2C11)	305	342	153	305
46	HV9971 & HV9921	3000	1/13/99 (U2C10)	1125	1/28/99 (U2C10)	182	563	91	182
47	HV7258	2000	10/9/00 (U2C11)	75	10/13/00 (U2C11)	132			
	HV7259	2000	10/9/00 (U2C11)	170	10/9/00 (U2C11)	170	75	132	170
67	S2(3)1204MU157	2000	1/7/99 (U2C10)	63	1/7/99 (U2C10)	63			
	HV9434	2000	1/7/99 (U2C10)	28	1/7/99 (U2C10)	28	28	28	63
68	S2(3)1201MU129		1/14/99 (U2C10)		1/14/99 (U2C10)	73			
	S2(3)1208MU130		1/14/99 (U2C10)		1/25/99 (U2C10)	0	1		73
70									1 ,3
	S2(3)2423MU1563		10/10/00 (U2C11)		10/10/00 (U2C11)	20	1		
71	S2(3)2423MU1564	2000	10/10/00 (U2C11)	20	10/10/00 (U2C11)	20	20	20	20
	S2(3)1204MU158	2000	2/4/99 (U2C10)	71	2/4/99 (U2C10)	71	_		
	HV9420	2000	10/18/00 (U2C11)	98	10/20/00 (U2C11)	97	71	71	97
74	HV9917	1000	1/18/99 (U2C10)		2/10/99 (U2C10)	17			
	HCV9918	1000	10/10/00 (U2C11)	76	10/10/00 (U2C11)	76	60	17	76

NOTE: For Pen 30C, the sum of the leakage for HV0514 and HV0516 is the inside leakage while the leakage for HV0515 is the outside leakage.

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Unit

TYPES B AND C LEAKAGE RATES (CONTINUED) 11 November 2000

Admin Limit SCCM Measured Min Path Min Path Max Path Measured Leakage AL Leakage AF Leakage AL Leakage AL Pen # Date Leakage AF Date Valve/Seal 1945 10/31/00 (U2C11) 1337 S2(3)2418MU108 2000 10/13/00 (U2C11) 465 10/13/00 (U2C11) 465 465 465 1337 HV5434 1000 10/13/00 (U2C11) L309 2000 9/27/00 (Mode 1) 0 9/27/00 (Mode 1) 0 0 0 0 ELEC PEN PANEL L310 80 9/27/00 (Mode 1) 80 80 80 80 ELEC PEN PANEL 1000 9/27/00 (Mode 1) L311 ELEC PEN PANEL 1000 9/27/00 (Mode 1) 8 9/27/00 (Mode 1) 8 8 8 8

L312		Ì						•	_
	ELEC PEN PANEL	2000	9/27/00 (Mode 1)	0	9/27/00 (Mode 1)	0	0	0	0
C501	EQUIPMENT HATCH								
	DOUBLE GASKET	500	10/8/00 (U2C11)	20	11/11/00 (U2C11)	20	10	10	20
C406	PERSONNEL LOCK		100000		40,000,000,00044	2201	*04	1561	3321
	DOORS AND SEALS	10000	10/5/00 (Mode 1)	247	10/30/00 (U2C11)	3321	124	1661	3321
C203	EMERGENCY ESCAPE	10000	10/5/00 (Mode 1)	3801	10/5/00 (Mode 1)	3801	1901	1901	3801
L	ILOCK DOORS/SEALS	10000	110/3/00 (Wode 1)	3001	Tiorgroo (Mode 1)		1007		1 0007
TOTAL R	ECORDED LEAKAGE (SCC	Mì					14368	5547	14988
						% of La	6.6	2.6	6.9
Acceptant	ce Criteria < 130,287 sccm (0).6 La)			,, <u> </u>		, 1		
				1		1.	111 00		
	PERFORMED BY:		1/3	(W	11	11/00		_
			Š		Signature		Date		
							1		
		<i>,</i>				/	/		
	APPROVED BY:	Auch	- 16.36			7/11	100		
	APPROVED BY:	aring	coopy rues	Supervisor of	r Docionea		Date		-
	_	ŧ		Supervisor u	Designee	•	Duit		
Note 1: A	F Min Path Leakage Rate is o	outage relate	ed. Failure to meet	limit of less th	nan or equal to 0.6 !	La may be rep	ortable.		
Note 2: A	L Max Path Leakage Rate is	outage rela	ted. Must be less th	nan 0.6 La pri	or to Mode 4 entry.				
	AL Min Path Leakage Rate is			tergrity is req	uired. Must be less	than 0.6 La.			
Failure to	meet this limit may result in I	olant shutdo	wn.						
COMMEN	ITC This is to decompat the t	atal aaatain	mant I I DT lackage	for 112011 M	ada 4 antre urbiah i	ie forecast for	11/12/00		
COMME	NTS This is to document the t	otar contain	Herit LLM Heakage	IOI OZCII M	ode 4 entry, which	S IOIECASCIOI	11/12/00.		******
Unit in Mo	ode 5, AL Max Path Leakage	applicable f	or impending Mode	4 entry.					
AL Max P	ath at 14988 sccm = 6.9% of	La, accepta	able for Mode 4 entr	у					···
110040	Ovela 10 Definition Overage	10011 0	ala 44 Dafrallas Or						
<u>U2C IU =</u>	Cycle 10 Refueling Outage:	<u> 12011 = UY</u>	cie i i Reideling Ot	itage.					
ARs 0010	000398, 000300342, and 001	000572 doc	umented results exc	eeding admi	n limits for Pens 11	18 and 21.			
							2405565		
					ATTACHMENT 2		PAGE 5 OF 5)	

Note: Actual Mude 4 entry on 11/12/00 @ 1813.

NUCLEAR ORGANIZATION UNITS 2 AND 3

ENGINEERING PROCEDURE REVISION 15 ATTACHMENT 3

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WATER COLLECTION TEST RESULTS
Date: 11 November 2000

UNIT

B. Al	SPECIAL TYPE C LEAK RATE TEST FOR THOSE VALVES WATER-COVERED FOR 30 DAYS POST-	Admin Limit SCCM	Date	AF Liquid Leakage	Date	AL Liquid Leakage
Pen Number	ACCIDENT 10 CFR 50, APPENDIX J III	SCCIVI	Date	Leanage	Date	LCanage
52	S2(3)1206MU004	3000	10/24/00(U2C11)	0	10/24/00(U2C11)	0
	HV9367	3000	10/24/00(U2C11)	25	10/24/00(U2C11)	7
53	S2(3)1206MU006	3000	10/17/00(U2C11)	_0	10/23/00(U2C11)	4
	HV9368	3000	10/17/00(U2C11)	7	10/23/00(U2C11)	6
56	HV6366	3000	12/29/98(Mode 1)	0	2/12/99(U2C10)	
57	HV6372	3000	12/22/98(Mode 1)	0	1/14/99(U2C10)	
58	HV6368	3000	12/22/98(Mode 1)	590	2/16/99(U2C10)	379
59	HV6370	3000	12/29/98(Mode 1)	68	2/12/99(U2C10)	2
60	HV6369	3000	12/22/98(Mode 1)	38	2/16/99(U2C10)	68
61	HV6371	3000	12/29/98(Mode 1)	2	2/3/99(U2C10)	
62	HV6367	3000	12/29/98(Mode 1)	4	2/9/99(U2C10)	4
63	HV6373	3000	12/22/98(Mode 1)	(1/14/99(U2C10)	

PERFORMED BY:	Signature III 14 00 GIMA	ì
APPROVED BY:	Supervisor or Designed Date	
COMMENTS Results updated to reflect tests performed in Cycle 11 U2C10 = Cycle 10 refueling outage. U2C11 = Cycle 11 refueling out	l refueling outage. tage.	

ATTACHMENT 3

PAGE 1 OF 1

10 ATTACHMENT- 2

FORM NIS-2 OWNER'S REPORTS FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead California 91770

Unit: 2

MO: 00011025000

Rspec: GEN-106 R2

PID: 40111A

N5: S2-1201-3

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

Type Code Symbol Stamp: N/A

Authorization No:

N/A

3. Work Performed by: Southern California Edison Company

4. Identification of System: Reactor Coolant

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III. Class 1, 1971 Ed., W. 71 Add. (Pump), 1980 Ed., S. 82 Add. (Seal Cartridge), Code Cases: None

5. (b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Editon. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Component

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
36" Reactor Coolant Pump	Byron Jackson	701-N-0559	N/A	S21201MP002	1978		Yes
Mechanical Seal Cartridge	Bingham- Willamette	1714880-5	1165	SO23-CART-#15	1986	Replaced	Yes
Mechanical Seal Cartridge	Bingham- Willamette	1714880-2	1171	RSO-3476-86, SO23- CART-#21	1986	Replacement	Yes

7. Description of Work:

The RCP seal cartridge was replaced with a spare which had been rebuilt in accordance with the SONGS rebuild program. The removed seal cartridge was placed into the SONGS rebuild program to be rebuilt under MO 00110770.

8. Tests Conducted: System Leakage Pressure Test

Pressure: NOP

Temp: NOT

VT-2 performed per Procedure SO23-XVII-3.1.

FORM NIS-2 (back)

9. Remarks: None. (Applicable Manufacturer's Data Reports are available on-site) CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this replacement conforms to the rules repair or replacement of the ASME Code, Section XI. Type Code Symbol Stamp: N/A Certificate of Authorizaton No: N/A Expiration Date: N/A 11/28/00 Supervising ASME Codes Engineer Date: Signed: Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California and employed by Factory Mutual Insurance Company of Johnston. Rhode Island have inspected the components described in this Owner's Report during the period to 11/26/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions California National Board, State, Province, and Endorsements Inspector's Signature Date M. 29. 2000

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Unit: 2

CWO: 00011242000

Rosemead, California 91770

FCN: F20914M

Rspec: 006-00

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

PID: N/A

S2-1301-1 N5:

3. Work Performed by: Southern California Edison Company

Type Code Symbol Stamp: N/A Authorization No:

N/A

4. Identification of System: Main Steam

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III, NF, Class 2, 1974 Edition. Summer 1974 Addenda; Code Case: None

5. (b) Applicable Edition of Section XI Utilized for Repairs or Replacements:

1989 Editon, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Component

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
10-6" Mechanical Snubber	Pacific Scientific	6435	N/A	S2-ST-015-H-019	1979	Permanently Deleted	No

7. Description of Work:

The mechanical snubber was no longer required per the latest pipe stress calculation M-1301-015-2A (PSG-45) and was permanently removed in accordance with FCN F20914M and Repair Specification 006-00. The removed snubber was placed into the snubber rebuild program.

8. Tests Conducted: N/A

Pressure: N/A

Temp: N/A

FORM NIS-2 (back)

9. Remarks: None.

(Applicable Manufacturer's Data Reports are available on-site)
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this deletion conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp: N/A
Certificate of Authorizaton No: N/A Expiration Date: N/A
Signed: Supervising ASME Codes Engineer Date: 16/17/00 Owner or Owner's Designee, Title
CERTIFICATE OF INSPECTION
I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of <u>California</u> , and employed by <u>Factory Matual Insurance Company</u> of <u>Johnston, Rhode Island</u> have inspected the components described in this Owner's Report during the period on to <u>10/17/00</u> , and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Inspector's Signature Commissions 1862 California National Board, State, Province, and Endorsements
Date Oct. 17, 2000

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

3. Work Performed by: Southern California Edison Company

4. Identification of System: Reactor Coolant

Unit: 2

MO: 00020734000

FCN: F20891M

Rspec: 013-00

PID: 40130 (C4).

N5: S2-1201-6

Type Code Symbol Stamp: N/A

Authorization No:

N/A

Expiration Date:

N/A

5. (a) Applicable Construction Code ASME Section III, NF, Class 2, 1974 Edition, S'74 Addenda; Code Case: None

5. (b) Applicable Edition of Section XI Utilized for Repairs or Replacements:

1989 Editon, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Component

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
1/4-4" Mechanical Snubber	Pacific Scientific	39331	N/A	S2-RC-140-H-00M	1991	Permanently Deleted	Yes

7. Description of Work:

The mechanical snubber was no longer required per the latest pipe stress calculation P-450-1.061/ICCN C-8 and was permanently removed in accordance with FCN F20891M. The attachment hardware was left in place and the removed snubber was placed into the snubber rebuild program.

8. Tests Conducted: N/A

Pressure: N/A

Temp: N/A

FORM NIS-2 (back)

9. Remarks: None.

(Applicable Manufacturer's Data Reports are available on-site)

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this deletion conforms to the rules of the ASME Code, Section XI.

Type Code Symbol Stamp: N/A

Certificate of Authorizaton No: N/A

Expiration Date: N/A

Signed: Owner or Owner's Designee, Title

Supervising ASME Codes Engineer Date:

CERTIFICATE OF INSPECTION

I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Factory Mutual Insurance Company of

Johnston, Rhode Island have inspected the components described in this Owner's Report during the period has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Inspector's Signature

Commissions

California

National Board, State, Province, and Endorsements

Date 101, 10, 2000

As Required by the Provisions of the ASME Code Section XI

1. Owner:

2. Plant:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

San Onofre Nuclear Generating Station San Clemente, California 92674-012

3. Work Performed by: Southern California Edison Company

Identification of System: N/A - Spare

Unit: N

MO: 00021582000 (SOG-00-001)

Rspec: 007-00

PID: N/A

N/A N5:

Type Code Symbol Stamp: N/A

Authorization No:

N/A

Expiration Date:

N/A

5. (a) Applicable Construction Code ASME Section III, Class 2 (NC), 1974 Edition, Summer 1974 Addenda; Code Case: None

5. (b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Editon. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	Code Stamped Yes/No
2" x 2" Drag Valve	Control Components	36995-1-3	N/A	RSO-2595-85 (original receiving inspection)	1985	_	Yes -
Spindle/Plug Assembly	Control Components	136008-1	N/A	RSO-1407-00, SB637- NO7718	2000	Replacement	Yes

7. Description of Work:

A spare valve from SONGS warehouse was shipped back to the OEM for installation of a new design spindle/plug. The vendor's work was controlled by (hard copy) ASME Section XI Traveler #SOG-00-001, Rev. 0. The receipt inspection of the refurbished valve is documented on RSO-1407-00. Attachments: NPV-1 for valve, N-2 for replacement spindle/plug.

8. Tests Conducted: N/A

Pressure: N/A

Temp: N/A

* Pressure Test and VT-2 inspection will be performed after installation of valve in plant.

9. Remarks: None.

(Applicable Manufacturer's Data Reports are available on-site)
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp: N/A
Certificate of Authorizaton No: N/A Expiration Date: N/A
Signed: Colert (1. Search Supervising ASME Codes Engineer Date: 9/12/2000 Owner or Owner's Designee, Title
CERTIFICATE OF INSPECTION
I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period to 9/8/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Commissions 1862 California
Date Left. 13, 2000

As Required by the Provisions of the ASME Code Section XI

1. Owner:

2. Plant:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

Unit: 2

MO: 00022123000

FCN: F21036M

Rspec: 014-00

PID: 40111 (D1)

S2-1201-3-1 N5:

3. Work Performed by: Southern California Edison Company

San Onofre Nuclear Generating Station San Clemente, California 92674-012

Type Code Symbol Stamp: N/A

Authorization No:

N/A

N/A

4. Identification of System: Reactor Coolant

Expiration Date:

5. (a) Applicable Construction Code ASME Section III. NF. Class 1, 1974 Edition, S'74 Addenda: Code Case: None

5. (b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Editon. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Component

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
1/2- 2.5" Mechanical Snubber	Pacific Scientific	20570	N/A	S2-RC-031-H-001	1991	Permanently Deleted	Yes

7. Description of Work:

The mechanical snubber was no longer required per the latest pipe stress calculation P-450-1.061/ICCN C-9 and was permanently removed in accordance with FCN F21036M. The snubber, load pins, pipe support tee and one rear bracket were removed. One rear bracket was left in place and the removed snubber was placed into the snubber rebuild program.

8. Tests Conducted: N/A

Pressure: N/A

Temp: N/A

Remarks: Non	C.
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(Applicable Manufacturer's Data Reports are available on-site)
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this deletion conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp: N/A
Certificate of Authorizaton No: N/A Expiration Date: N/A
Signed: Supervising ASME Codes Engineer Date: 11/6/00 Owner or Owner's Designee, Title
CERTIFICATE OF INSPECTION
I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Inspector's Signature Commissions 1862 California National Board, State, Province, and Endorsements

Date 101. 6, 2000

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Unit: 2

MO: 00022516000

Rosemead, California 91770

FCN: F15530M

Rspec: 177-98 R1

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

PID: 40114D (F7)

N5: S2-1204-10

3. Work Performed by: Southern California Edison Company

Type Code Symbol Stamp: N/A

Authorization No:

N/A

4. Identification of System: Safety Injection and Shutdown Cooling

Expiration Date:

N/A 5. (a) Applicable Construction Code ASME Section III, Class 1, 1971 Edition, S'73 Addenda; Code Case: None

5. (b) Applicable Edition of Section XI Utilized for Repairs or Replacements:

1989 Editon, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Component

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
2" 1513# Globe Valve	Kerotest	OB6-17	N/A	S21204MU068	1978	_	Yes
Disc	BW/IP International	(324506) S/N I	N/A	RSO-0489-97, SA479 316	1997	Replacement	Yes
Bonnet	BW/IP International	(324508) Ht. #43606	N/A	RSO-0489-97, SA479 316	N/A	Replacement	No

7. Description of Work:

The valve currently installed in plant position S21204MU068 was modified by replacing the existing diaphragm seal with a one-piece stem/disc assembly and replacing the bonnet in accordance with Repair Specification 177-98 Rev. 1. Reference:

8. Tests Conducted: System Functional Pressure Test

Pressure: N/A

Temp: N/A

See: AR 960600529-05

9. Remarks: None.

(Applicable Manufacturer's Data Reports are available on-site)
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp: N/A
Certificate of Authorizaton No: N/A Expiration Date: N/A
Signed:— Owner's Designee, Title Supervising ASME Codes Engineer Date: 12/18/00 Owner or Owner's Designee, Title
CERTIFICATE OF INSPECTION
I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of <u>California</u> and employed by <u>Factory Mutual Insurance Company</u> of <u>Johnston</u> , <u>Rhode Island</u> have inspected the components described in this Owner's Report during the period and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions
Date John. 19, 2000

As Required by the Provisions of the ASME Code Section XI

1. Owner:

2. Plant:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead California 91770

Unit: N

MO: 00040182000

Rspec: ASME SECTION XI DATA-0460

PID: N/A N/A N5:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

3. Work Performed by: Southern California Edison Company

Type Code Symbol Stamp: N/A

Authorization No:

N/A

4. Identification of System: N/A - Spare

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III, Class 2, 1974 Edition, Summer 1974 Addenda; Code Case: None

5. (b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Editon, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
1 1/2" x 2" Nozzle Type Relief Valve	Crosby Valve & Gage	N59380-00-0012	1	025-83508-N59380- 00-0012	1985	-	·Yes
Disc	1	N91241-44-0067, Ht.# 18100187		RSO-2505-92, part# N91241, Stellite 6B	N/A	Replacement	No

7. Description of Work:

Replaced the valve disc on the spare valve (S/N N59380-00-0012) that was removed from plant position 3PSV9226 under MO 00021309, with an in-kind replacement disc. The spare valve was then bench tested and returned to warehouse stock.

8. Tests Conducted: N/A

Pressure: N/A

Temp: N/A

Section 1 Section 2

9. Remarks: None.

(Applicable Mar	nufacturer's Data Reports are available on-site)
CERTIF	ICATE OF COMPLIANCE
We certify that the statements made in the report	are correct and this replacement conforms to the rules
of the ASME Code, Section XI.	repair or replacement
Type Code Symbol Stamp: N/A	
Certificate of Authorizaton No: N/A	Expiration Date: N/A
Signed: Mellow	Supervising ASME Codes Engineer Date: 7/24/00
Owner or Owner's Designee, Title	

CERTIFICATE OF INSPECTION
I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period name of the Components of the Same of the Components of the ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions / 862 California
inspector's Signature National Board, State, Province, and Endorsements Date 11, 2000

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

Unit: 2

00061061000 MO:

FCN: F22586M

Rspec: 026-00

PID: 40112D (C7)

N5: S2-1201-4

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

Type Code Symbol Stamp: N/A

3. Work Performed by: Southern California Edison Company

Authorization No:

N/A

4. Identification of System: Reactor Coolant

Expiration Date:

N/A

5. (a) Applicable Construction Code ASME Section III, Class, NF, Class 2, 1974 Edition, Summer 1974 Addenda; Code

Case: None

5. (b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Editon, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Component

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
1/4-4" Mechanical Snubber	Pacific Scientific	6401	N/A	S2-RC-017-H-00A	1978	Permanently Deleted	Yes

7. Description of Work:

The mechanical snubber with attachment hardware was no longer required per the latest pipe stress calculation 1511/ICCN C-1 and was permanently removed in accordance with FCN F22586M. The rear brackets also were removed and the removed snubber was placed into the snubber rebuild program.

8. Tests Conducted: N/A

Pressure: N/A

Temp: N/A

(Applicable Manufactu	er's Dets Reports	arc avadable on-stee)
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CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this deletion conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp: N/A

Certificate of Authorizaton No: N/A

Expiration Date: N/A

Signed:

Owner or Owner's Designee, Title

Supervising ASME Codes Engineer Date: 10/30/00

CERTIFICATE OF INSPECTION

I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Factory Mutual Insurance Company of

Johnston, Rhode Island have inspected the components described in this Owner's Report during the period

to 10/30/00 and state that to the cost of my knowledge and which the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

2 Cuman Inspector's Signature

Commissions

California

National Board, State, Province, and Endorsements

As Required by the Provisions of the ASME Code Section XI

Southern California Edison Company 1. Owner:

2244 Walnut Grove Avenue Rosemead, California 91770 Unit: 2

MO: 00061208000

FCN: F22587M

Rspec: 027-00 PID: 40112D (C7)

San Onofre Nuclear Generating Station 2. Plant:

San Clemente, California 92674-012

S2-1201-4 N5:

3. Work Performed by: Southern California Edison Company

Type Code Symbol Stamp: N/A

Authorization No:

N/A

4. Identification of System: Reactor Coolant

Expiration Date:

N/A

5. (a) Applicable Construction Code ASME Section III, NF, Class 2, 1974 Edition, S'74 Addenda; Code Case: None

5. (b) Applicable Edition of Section XI Utilized for Repairs or Replacements:

1989 Editon, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Component

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No	
1/4-4" Mechanical Snubber	Pacific Scientific	7272	N/A	S2-RC-017-H-00B	1979	Permanently Deleted	No	

7. Description of Work:

The mechanical snubber was no longer required per the latest pipe stress calculation 1511/ICCN C-1 and was permanently removed in accordance with FCN F22587M. The snubber, load pins, pipe support clamp, tee, and angle, and both rear brackets were removed. The removed snubber was placed into the snubber rebuild program.

8. Tests Conducted: N/A

Pressure: N/A

	(Applicable Manufacturer's Data Ro	
		sports are available on-sits)
	CERTIFICATE OF	COMPLIANCE
We certify that the statements made	e in the report are correct	and this deletion conforms to the rules
of the ASME Code, Section XI.		repair or replacement
Type Code Symbol Stamp: N/A		
Certificate of Authorizaton No: N/A	A	Expiration Date: N/A
	/ · · · · · · · · · · · · · · · · · · ·	1 性の大調を行び換点をおからい。 から、と、
igned: UMeile	Supervision	ng ASME Codes Engineer Date: ///6/00
Owner or Owner's Designer	e Title	
as performed examinations and tale equirements of the ASME Code, Se	and started measures defection XI.	cribed in this Owner's Report during the period ate that to the best of my knowledge and belief, the Owner's Report in accordance with the over makes any warranty, expressed or implied, concerning
y signing this certificate, neither th		where Renort Furthermore, Reduct the dispector has
e examinations and corrective mea	ner for any personal injury	y or property damage or a loss of any kind arising from or

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

Unit: A

MO: 00071187000

Rspec: GEN-139 R1

PID: N/A

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

N5: N/A

Type Code Symbol Stamp: N/A

N/A

3. Work Performed by: Southern California Edison Company

Authorization No:

N/A

4. Identification of System: Safety Injection and Shutdown Cooling

Expiration Date:

5. (a) Applicable Construction Code: ASME Section III, Class 2, 1974 Edition, Summer 1974 Addenda; Code Case: None

5. (b) Applicable Edition of Section XI Utilized for Repairs or Replacements:

1989 Editon, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufactu rer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
1" x 36" All Thread Stud	Nova Machine Products	Ht.#95369	N/A	RSO-0041-97, SA193 B7	N/A		No

7. Description of Work:

Fabricated (4) bonnet studs to be used as replacement LTop bonnet studs on rebuild MOs 99051280 and 99051790. The studs were cut into (4) 6" lengths from all-thread material, with the required markings being transferred to the cut pieces in accordance with GEN-139 Rev. I.

8. Tests Conducted: N/A

Pressure: N/A

9. Remarks: CR-3005-96 reconciles the replacement studs which were certified to ASME III-2, 1989 Edition, No Addenda. (Applicable Manufacturer's Data Reports are available on-site) CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this replacement conforms to the rules repair or replacement of the ASME Code, Section XI. Type Code Symbol Stamp: N/A Expiration Date: N/A Certificate of Authorizaton No: N/A 9/26/60 Supervising ASME Codes Engineer Date: Signed: Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period 07/27/00 to 09/26/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions National Board, State, Province, and Endorsements

As Required by the Provisions of the ASME Code Section XI

Owner:

2.

4.

Note:

Southern California Edison Company

2244 Walnut Grove Avenue, Rosemead, CA 91770

Sheet 1 of 1 Unit: CWO:

00090209000

Plant.

San Onofre Nuclear Generating Station

San Clemente, CA 92674-0128

FCN:

F23530G

Repair Spec: P&ID:

028-00 Rev. 0 40111B Œ6

N-5:

S2-1201-2

3.

Work Performed by: Southern California Edison

P.O. Box 128

San Clemente, CA 92674-0128

Type Code Symbol Stamp:

N/A

Authorization No: Expiration Date:

N/A N/A

Identification of System:

Reactor Coolant (1201)

Applicable Construction Code: ASME Section III, Class 1, 1971 Edition, S'71 Addenda, Code Case: 1361-2 5. (a)

Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Edition, No Addenda (b)

Identification of Components Repaired or Replaced and Replacement Components: 6.

Name of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped Yes/No
Pressurizer Heater	Watlow / C.E.	38	N/A	S21201ME613	1980	Replaced	Yes
Pressurizer Heater	Framatome Technologies	037	N/A	RSO-1359-00, Part # 1251084-100	1998	Replacement	Yes

7. A replacement pressurities heater was installed in plant location S21201ME513 (at pressurizer sleeve G3) in accordance with Repair Description of Wilt. Specification 028-00 and weld record WR2-00-412. Post weld NDE examination (2PT-040-00) was performed with satisfactory results.

Tests Conducted: System Leakage [X] System Functional [] System Inservice [] Hydrostatic [] Pneumatic [] Other [] 8. Pressure: NOP Temp: NOT

(VT-2 performed per Procedure S023-XVII-3.1.1)

9. Remarks: None. (Applicable Manufacturer's Data Reports are available on-site) CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this replacement conforms to the rules repair or replacement of the ASME Code, Section XI. Type Code Symbol Stamp: N/A Expiration Date: N/A Certificate of Authorizaton No: N/A Supervising ASME Codes Engineer Date: Signed: Owner of Owner's Designee, Title CERTIFICATE OF INSPECTION I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period to 11/22/00 and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions National Board, State, Province, and Endorsements Inspector's Signature Date 100, 22. 2000

As Required by the Provisions of the ASME Code Section XI

Southern California Edison Company Owner:

Unit:

2244 Walnut Grove Avenue, Rosemead, CA 91770

CWO: FCN:

Sheet 1 of 1

00090615000 F23559G

San Onofre Nuclear Generating Station San Clemente, CA 92674-0128

Repair Spec: P&ID:

029-00 Rev. 0 40111B (E6)

N-5:

S2-1201-2

Work Performed by: Southern California Edison

P.O. Box 128

San Clemente, CA 92674-0128

Type Code Symbol Stamp:

N/A

Authorization No: Expiration Date:

N/A N/A

Identification of System: 4.

Plant:

2.

3.

Note:

Reactor Coolant (1201)

Applicable Construction Code: ASME Section III, Class 1, 1971 Edition, S'71 Addenda, Code Case: 1361-2 5. (a)

Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Edition, No Addenda **(b)**

Identification of Components Repaired or Replaced and Replacement Components: 6.

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped Yes/No
Pressurizer Heater	Watiow / C.E.	21	N/A	S21201ME607	1980	Replaced	Yes
Pressurizer Heater	Framatome Technologies	27	N/A	RSO 1810-98-01, Part # 1251084-100	1998	Replacement	Yes

7. Description of Winds A replacement pressurizer heater was installed in plant location \$21201ME607 (at heater sleeve G4) in accordance with Repair Specification 029-00 and weld record WR2-00-415. Post weld NDE examination (2PT-036-00) was performed with satisfactory results.

Tests Conducted: System Leakage [X] System Functional [] System Inservice [] Hydrostatic [] Pneumatic [] Other [] 8. Pressure: NOP Temp: NOT

(VT-2 performed per Procedure S023-XVII-3.1.1)

9. Remarks: None. (Applicable Manufacturer's Data Reports are available on-site) CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this replacement conforms to the rules repair or replacement of the ASME Code, Section XI. Type Code Symbol Stamp: N/A Certificate of Authorizaton No: N/A Expiration Date: N/A Supervising ASME Codes Engineer Date: 1//28/00 Signed: Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period to //29/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions National Board, State, Province, and Endorsements Date MW. 29. 2000

As Required by the Provisions of the ASME Code Section XI

Southern California Edison Company 1. Owner:

Sheet 1 of 1 Unit:

00090616000

2244 Walnut Grove Avenue, Rosemead, CA 91770

FCN:

F23560G

San Onofre Nuclear Generating Station San Clemente, CA 92674-0128

Repair Spec: P&ID:

030-00 Rev. 0 40111B (E6)

N-5:

CWO:

S2-1201-2

Work Performed by: Southern California Edison

P.O. Box 128

San Clemente, CA 92674-0128

Type Code Symbol Stamp:

N/A

Authorization No: Expiration Date:

N/A N/A

4. Identification of System:

(b)

Plant:

2.

3.

6.

Reactor Coolant (1201)

5. (a) Applicable Construction Code: ASME Section III, Class 1, 1971 Edition, S'71 Addenda, Code Case: 1361-2

Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Edition, No Addenda

Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped Yes/No
Pressurizer Heater	Watlow / C.E.	19	N/A	S21201ME608	1980	Replaced	Yes
Pressurizer Heater	Framatome Technologies	29	N/A	RSO 1810-98-01, Part # 1251084-100	1998	Replacement	Yes

7. Description of Work:

A replacement pressurizer heater was installed in plant location S21201ME608 (at heater sleeve D4) in accordance with Repair Specification 030-00 and weld record WRC-00-416. Post weld NDE examination (2PT-037-00) was performed with satisfactory results.

8. Tests Conducted: System Leakage [X] System Functional [] System Inservice [] Hydrostatic [] Pneumatic [] Other [] Pressure: NOP Temp: NOT

(VT-2 performed per Procedure S023-XVII-3.1.1)

Друшени	ie Mamufacturer's Data Reports are available on-site)
CER	TIFICATE OF COMPLIANCE
We certify that the statements made in the ret	port are correct and this replacement conforms to the rules
f the ASME Code, Section XI.	repair or replacement
Type Code Symbol Stamp: N/A	
Certificate of Authorizaton No: N/A	Expiration Date: N/A
Signed atherthe	Supervising ASME Codes Engineer Date: ///28/9)
Owner or Owner's Designee, Title	
	CERTIFICATE OF INSPECTION
•	
I, the undersigned holding a valid commission	on issued by the National Board of Boiler and Pressure Vessel Inspectors 2
man . The state of the	ployed by <u>Factory Mutual Insurance Company</u> of components described in this Owner's Report during the period
	y and state that to the nest of the kill-wildles and content are content.
has performed examinations and taken corre	ctive measures described in this Owner's Report in accordance with the
requirements of the ASME Code, Section X	I.
a tri di a a a a a a a a a a a a a a a a a a	ctor nor his employer makes any warranty, expressed or implied, concerning escribed in this Owner's Report. Furthermore, neither the Inspector nor his any personal injury or property damage or a loss of any kind arising from our property damage.
connected with this propertion.	. al 2
connected with this aspection.	Commissions 1862 California National Board, State, Province, and Endorsements

As Required by the Provisions of the ASME Code Section XI

Southern California Edison Company 1. Owner:

2244 Walnut Grove Avenue, Rosemead, CA 91770

San Onofre Nuclear Generating Station San Clemente, CA 92674-0128

P.O. Box 128

Work Performed by: Southern California Edison

San Clemente, CA 92674-0128

Sheet 1 of 1

Unit:

CWO:

00090617000 F23561G

FCN: Repair Spec:

031-00 Rev. 0 40111B (E6)

P&ID: N-5:

S2-1201-2

Type Code Symbol Stamp: Authorization No:

N/A N/A

Expiration Date:

N/A

Identification of System:

Plant:

3.

4

Reactor Coolant (1201)

Applicable Construction Code: ASME Section III, Class 1, 1971 Edition, S'71 Addenda, Code Case: 1361-2 5. (a)

Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Edition, No Addenda **(b)**

Identification of Components Repaired or Replaced and Replacement Components: 6.

Name of	Name of	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped Yes/No
Component Pressurizer Heater	Manufacturer Watlow / C.E.	11	N/A	S21201ME609	1980	Replaced	Yes
Pressurizer Heater	Framatome Technologies	30	N/A	RSO 1810-98-01, Part # 1251084-100	1998	Replacement	Yes

Description of Work: 7.

Note:

A replacement pressurizer heater was installed in plant location \$21201ME609 (at heater sleeve C4) in accordance with Repair Specification 051-00 and weld record WR2-00-418. Post weld NDE examination (2PT-038-00) was performed with satisfactory results.

Tests Conducted: System Leakage [X] System Functional [] System Inservice [] Hydrostatic [] Pneumatic [] Other [] 8. Temp: NOT Pressure: NOP

(VT-2 performed per Procedure S023-XVII-3.1.1)

	cturer's Data Reports are available on-site)				
CERTIFICATE OF COMPLIANCE					
We certify that the statements made in the report an of the ASME Code, Section XI. Type Code Symbol Stamp: N/A	re correct and this replacement conforms to the rules repair or replacement				
Certificate of Authorizaton No: N/A	Expiration Date: N/A				
Signed: AlMes let Owner or Owner's Designee, Title	Supervising ASME Codes Engineer Date: 11/28/00				
CERTI	FICATE OF INSPECTION				
the State or Province of <u>California</u> and employed <u>Johnston</u> , <u>Rhode Island</u> have inspected the comp	ned by the National Board of Boiler and Pressure Vessel Inspectors and by Factory Mutual Insurance Company of conents described in this Owner's Report during the period, and state that to the best of my knowledge and belief, the Owner measures described in this Owner's Report in accordance with the				
	or his employer makes any warranty, expressed or implied, concerning				
the examinations and corrective measures describe	ed in this Owner's Report. Furthermore, neither the hispector had his resonal injury or property damage or a loss of any kind arising from or				

As Required by the Provisions of the ASME Code Section XI

1.

Plant:

2.

3.

Southern California Edison Company

2244 Walnut Grove Avenue, Rosemead, CA 91770

Sheet 1 of 1 Unit: CWO:

00090618000

San Onofre Nuclear Generating Station San Clemente, CA 92674-0128

FCN: Repair Spec:

F23562G 032-00 Rev. 0

P&ID:

40111B (E6)

S2-1201-2

N-5:

Work Performed by: Southern California Edison

P.O. Box 128

San Clemente, CA 92674-0128

Type Code Symbol Stamp: Authorization No:

N/A N/A

Expiration Date:

N/A

4. Identification of System: Reactor Coolant (1201)

- Applicable Construction Code: ASME Section III, Class 1, 1971 Edition, S'71 Addenda, Code Case: 1361-2 (a) 5.
 - Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Edition, No Addenda (b)
- Identification of Components Repaired or Replaced and Replacement Components:

Name of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped Yes/No
Pressurizer Heater	Watlow / C.E.	1	N/A	S21201ME611	1980	Replaced	Yes
Pressurizer Heater	Framatome Technologies	32	N/A	RSO 1810-98-01, Part # 1251084-100	1998	Replacement	Yes

Description of Work: 7.

A replacement pressurizer heater was installed in plant location S21201ME611 (at heater sleeve C3) in accordance with Repair Specification 032-00 and weld record WR2-00-420. Post weld NDE examination (2PT-039-00) was performed with satisfactory results.

Tests Conducted: System Leakage [X] System Functional [] System Inservice [] Hydrostatic [] Pneumatic [] Other [] 8. Pressure: NOP Temp: NOT

(VT-2 performed per Procedure S023-XVII-3.1.1)

	ble Manufacturer's Data Reports are available on-site)				
CERTIFICATE OF COMPLIANCE					
We certify that the statements made in the reof the ASME Code, Section XI.	eport are correct and this replacement conforms to the rules repair or replacement				
Type Code Symbol Stamp: N/A					
Certificate of Authorizaton No: N/A	Expiration Date: N/A				
Signed: Maill Owner or Owner's Designee, Title	Supervising ASME Codes Engineer Date: 11/23/00				
	CERTIFICATE OF INSPECTION				
I, the undersigned holding a valid commission the State or Province of <u>California</u> , and extra <u>Johnston</u> , Rhode Island have inspected the	on issued by the National Board of Boiler and Pressure Vessel Inspectors an apployed by <u>Factory Mutual Insurance Company</u> of a components described in this Owner's Report during the period and state that to the best of my knowledge and belief, the Owner that the contract of the contra				
By signing this certificate, neither the Inspe	ctor nor his employer makes any warranty, expressed or implied, concerning lescribed in this Owner's Report. Furthermore, neither the Inspector nor his any personal injury or property damage or a loss of any kind arising from o				

As Required by the Provisions of the ASME Code Section XI

1. Owner:

2. Plant:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

Unit: 2

N5:

00101151000 MO:

Rspec: ASME SECTION XI DATA-0125

4011A S2-1201-3

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

3. Work Performed by: Southern California Edison Company

Type Code Symbol Stamp: N/A

Authorization No:

N/A

4. Identification of System: Reactor Coolant

Expiration Date: N/A

5. (a) Applicable Construction Code: ASME Section III, Class 1, 1974 Edition, S'75 Addenda; Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements:

1989 Editon. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
Hydraulic Snubber (826 KIP)	Paul Munroe Hydraulics	PD 16154-256	N/A	S2-RCP-04-H-001	N/A	-	No
Snubber Control Valve	Paul Munroe Hydraulics	Original	N/A		N/A	Replaced	No
Snubber Control Valve	Paul Munroe Hydraulics	143	N/A	RSO-4968-85 R1, SA564 Tp.630	N/A	Replacement	No

7. Description of Work:

The rod side control valve on hydraulic snubber S2-RCP-04-H-001 (at location S21201MP004) was replaced. The snubber was visually examined (VT-3) after installation of the replacement control valve, with satisfactory results.

8. Tests Conducted: N/A

Pressure: N/A

9. Remarks: None.	
(Арр	boable Manufacturer's Liefa Reports are available on-aire)
CE	ERTIFICATE OF COMPLIANCE
We certify that the statements made in the of the ASME Code, Section XI.	report are correct and this replacement conforms to the rules
Type Code Symbol Stamp: N/A	
Certificate of Authorizaton No: N/A	Expiration Date: N/A
Signed: AMailal	Supervising ASME Codes Engineer Date: 11/2e/06
Owner or Owner's Designee, Title	
<u> </u>	
	CERTIFICATE OF INSPECTION
the State or Province of California and or Johnston, Rhode Island have inspected the to ///29/	sion issued by the National Board of Boiler and Pressure Vessel Inspectors imployed by <u>Factory Mutual Insurance Company</u> of the components described in this Owner's Report during the period and state that to the best of my knowledge and belief, the Owner rective measures described in this Owner's Report in accordance with the

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his

Date NOV. 29, 2000

requirements of the ASME Code, Section XI.

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

Unit: 2

MO: 00101229000

Rspec: GEN-150

PID: 40123A (F6)

N5:

S2-1208-1

2 Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

Type Code Symbol Stamp: N/A

3. Work Performed by: Southern California Edison Company

Authorization No:

N/A

4. Identification of System: Chemical and Volume Control

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III. Class 2, NF, 1974 Edition, S'74 Addenda; Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Editon. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
3/4-2.5" Mechanical Snubber	Pacific Scientific	111	N/A	S2-VC-001-H-009E	1988	Replaced	No
3/4-2.5" Mechanical Snubber	Pacific Scientific	100	N/A	RSO-0786-91, P/N 1801033-07	N/A	Replacement	No

7. Description of Work:

The mechanical snubber was replaced with an in-kind replacement. The snubber assembly was visually examined (VT-3) after installation with satisfactory results. The removed snubber was placed into the snubber rebuild program.

8. Tests Conducted: N/A

Pressure: N/A

(A _j	plicable Manufacturer's Data Reports are available on-site)
(CERTIFICATE OF COMPLIANCE
We certify that the statements made in th	e report are correct and this replacement conforms to the rules
of the ASME Code, Section XI.	repair or replacement
Type Code Symbol Stamp: N/A	
Certificate of Authorizaton No: N/A	Expiration Date: N/A
Signed: alleill	Supervising ASME Codes Engineer Date: 11/28/00
Owner or Owner's Designee, Tit	le
	CERTIFICATE OF INSPECTION
I, the undersigned holding a valid committhe State or Province of California and Johnston, Rhode Island have inspected to ///26/	CERTIFICATE OF INSPECTION ssion issued by the National Board of Boiler and Pressure Vessel Inspectors and employed by Factory Mutual Insurance Company of the components described in this Owner's Report during the period, and state that to the best of my knowledge and belief, the Owner prrective measures described in this Owner's Report in accordance with the

As Required by the Provisions of the ASME Code Section XI

1. Owner: Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

ison Company Unit: 2

MO: 00101517000 Rspec: 001001895-06

PID: 40111B (G7) N5: S2-1201-2

2. Plant: San Onofre Nuclear Generating Station

San Clemente, California 92674-012

3. Work Performed by: Southern California Edison Company

Type Code Symbol Stamp: N/A

Authorization No:

N/A

4. Identification of System: Reactor Coolant

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III. Class 1, 1974 Edition, Summer 1974 Addenda; Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements:

1989 Editon, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Yezîr Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
6" Piping	Pullman Inc.	S2-RC-032-001	N/A	S2-1201-ML-032	1978	Repaired	Yes

7. Description of Work:

Machined the gasket seating surface of the piping flange on the inlet side of Pressurizer Safety Valve (2PSV0200), line S2-1201-ML-032. The repair was required to remove gouges and restore the surface per NCR 001001895 and in accordance with Repair Specification 001001895-6. Liquid penentrant examination 2PT-041-00 was performed on the flange surface after machining with satisfactory results.

8. Tests Conducted: N/A

Pressure: N/A

9. Remarks: None.

	·
	(Apphosble Manufacturer's Data Reports are available on-aste)
	CERTIFICATE OF COMPLIANCE
We certify that the statements made in	the report are correct and this repair conforms to the rules
of the ASME Code, Section XI.	repair or replacement
Type Code Symbol Stamp: N/A	
Certificate of Authorizaton No: N/A	Expiration Date: N/A
Signed:Owner's Designee,	Supervising ASME Codes Engineer Date: 11/13/00
	CERTIFICATE OF INSPECTION
the State or Province of <u>California</u> , an <u>Johnston</u> , Rhode Island have inspected to 11/14	corrective measures described in this Owner's Report in accordance with the
	Inspector nor his employer makes any warranty, expressed or implied, concerning ares described in this Owner's Report. Furthermore, neither the Inspector nor his

employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or

Commissions 1862 California
National Board, State, Province, and Endorsements

Date MOV: 14, 2000

connected with this inspection.

Inspector's Signature

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead California 91770

Unit: 2

N5:

MO: 00101518000

Rspec: 001001895-06

S2-1201-2

40111B (G5) PID:

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

Type Code Symbol Stamp: N/A

3. Work Performed by: Southern California Edison Company

Authorization No:

4. Identification of System: Reactor Coolant

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III, Class 1, 1974 Edition, Summer 1974 Addenda: Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Editon, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
6" Piping	Pullman Inc.	S2-RC-033-001	N/A	S2-1201-ML-033	1978	Repaired	Yes

7. Description of Work:

Machined the gasket seating surface of the piping flange on the inlet side of Pressurizer Safety Valve (2PSV0201), line S2-1201-ML-033. The repair was required to remove gouges and restore the surface per NCR 001001895 and in accordance with Repair Specification 001001895-6. Liquid penentrant examination 2PT-030-00 was performed on the flange surface after machining with satisfactory results.

8. Tests Conducted: N/A

Pressure: N/A

9. Remarks: Nonc.

(Applicable Manufacturer's Data Reports are available on-site)
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this repair conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp: N/A
Certificate of Authorizaton No: N/A Expiration Date: N/A
Signed: Supervising ASME Codes Engineer Date: ///3/50 Owner or Owner's Designee, Title
CERTIFICATE OF INSPECTION
I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors at the State or Province of California and employed by Factory Mutual Insurance Company of Inhaston, Rhode Island have inspected the components described in this Owner's Report during the period and state that to the best of my knowledge and belief, the Owner performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions Commissions National Board, State, Province, and Endorsements

Daie 101, 14, 2000

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

Unit: 2

N5:

MO: 00110826000

Rspec: GEN-107b

PID: 40111A S2-1201-3

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

3. Work Performed by: Southern California Edison Company

Type Code Symbol Stamp: N/A

4. Identification of System: Reactor Coolant

Authorization No: Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III, Class 1, 1971 Edition, W73 Addenda: Code Case: None

5. (b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Editon. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Component

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced or Replacement	ASME Code Stamped Yes/No
CEDM #61 Vent Valve Assembly	ABB Combustion Engineering	1370-152	N/A	S21104CEDM #61	1978	Repaired	Yes

. Description of Works

Seal welded the housing nut to the ball seal housing in accordance with weld record WR2-00-490 and NCR 001100873-02, disposition item 1, and Repair Specification Gen-107b due to leakage after venting evolution.

8. Tests Conducted: System Leakage Pressure Test

Pressure: NOP

Temp: N/A

VT-2 performed per Procedure SO23-XVII-3.1.

9. Remarks: None.

(Applicable Mamufacturer's Data Reports are available on-site)
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this repair conforms to the rules
of the ASME Code, Section XI. repair or replacement
Type Code Symbol Stamp: N/A
Certificate of Authorizaton No: N/A Expiration Date: N/A
Signed: Supervising ASME Codes Engineer Date: ///30/00
Owner or Owner's Designee, Title
CERTIFICATE OF INSPECTION
I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be incide in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions Commissions Rational Board, State, Province, and Endorsements
Date Bee 4, 2000

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

Unit: 2

MO: 00121178000

Rspec: ASME SECTION XI DATA-0272

40123C (C2)

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

S2-1208-11 N5:

3. Work Performed by: Southern California Edison Company

Type Code Symbol Stamp: N/A Authorization No:

Expiration Date:

N/A

4. Identification of System: Chemical and Volume Control

5. (a) Applicable Construction Code: ASME Section III, Class 2, 1971 Edition. S.'73 Addenda; Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Editon, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
1 1/2" 600# Y-Type Globe Valve	Kerotest	YG13-20	N/A	S21208MU106	1978		Yes
Disc	Kerotest	ACN20-5	N/A		1983	Replaced	Yes
Disc	Flowserve	S/N 1, Ht. #8546J	N/A	RSO-1429-00, SA479 316	2000	Replacement	Yes

7. Description of Work:

Replaced the valve disc in the valve located in plant position S21208MU106 (S/N YG13-20) due to leakage.

8. Tests Conducted: System Functional Pressure Test

Pressure: NOP

Temp: N/A

See: AR 001201054-02

 Remarks: The replacement disc was certified to a higher code class ASME III-1 as allowed by ASME III paragraph NCA-2134.
(Applicable Manufacturer's Data Reports are available on-site)
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp: N/A
Certificate of Authorizaton No: N/A Expiration Date: N/A
Signed: Supervising ASME Codes Engineer Date: 01/03/01 Owner or Owner's Designee, Title
CERTIFICATE OF INSPECTION
I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of <u>California</u> , and employed by <u>Factory Mutual Insurance Company</u> of <u>Johnston, Rhode Island</u> have inspected the components described in this Owner's Report during the period to <u>Older to Older to Older to Older to Older to Older to Older to Older to Older to Owner to Older to Owner to Older to Owner to Owner to Owner to Owner to Owner to Owner to Owner to Owner that the Owner to Owner t</u>
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions
Date An. 8, 201

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Wainut Grove Avenue

Rosemead, California 91770

Unit: 2

MO: 96030149001

Rspec: ASME SECTION XI DATA-0059, GEN-

139 R1

40112A (B6)

PID:

2 Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

N5: N/A

3. Work Performed by: Southern California Edison Company

Type Code Symbol Stamp: N/A Authorization No:

4. Identification of System: Safety Injection and Shutdown Cooling

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III. Class 2. 1974 Edition, S'75 Addenda; Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements:

1989 Editon. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
24" Duo Check Valve	TRW Mission	D5805	N/A	S21204MU003	1977		Yes
1 1/4"-8 All Thread Stud	Nova Machine Products	Ht. #93347, Ht. Code X9L	N/A	RSO-0752-95, SA193 Gr. B7 (CR-2001-93)	N/A	Replacement	No
1 1/4"-8 All Thread Stud	Nova Machine Products	Ht. #94950, Ht. Code DWZ	N/A	RSO-0086-97, SA193 Gr. B7 (CR-2001-93)	N/A	Replacement	No
1 1/4"-8 Heavy Hex Nuts (4)	Nova Machine Products	Ht. #73265 32-2, Ht. Code RYK	N/A	RSO-1059-00, SA194 Gr. 7 (SEE 92-0065 & CR- 2001-93)	N/A	Replacement	No

7. Description of Work:

Replaced the flange bolting during reinstallation of check valve S21204MU003. (3) each 16" length replacement studs were cut from all-thread material with the required markings being transferred to the cut pieces in accordance with Repair Specification GEN-139 Rev. 1. (4) each heavy hex nuts also were replaced with in-kind replacements.

8. Tests Conducted: System Functional Pressure Test

Pressure: NOP

Temp: NOT

See: AR 991001300-04

(Applicable Mamufacturer's Data Reports are available on-site)						
CERTIFIC	CATE OF COMPLIANCE					
We certify that the statements made in the report a of the ASME Code, Section XI.	recorrect and this replacement conforms to the rules					
Type Code Symbol Stamp: N/A						
Certificate of Authorizaton No: N/A	Expiration Date: N/A-					
Signed:Owner or Owner's Designee, Title	Supervising ASME Codes Engineer Date: 11/28/60					
	IFICATE OF INSPECTION					
I, the undersigned holding a valid commission issues the State or Province of <u>California</u> and employed <u>Johnston</u> , <u>Rhode Island</u> have inspected the compute to 1129/60	ned by the National Board of Boiler and Pressure Vessel Inspectors an					
the examinations and corrective measures describe employer shall be liable in any manner for any per connected with this inspection.	or his employer makes any warranty, expressed or implied, concerning ed in this Owner's Report. Furthermore, neither the Inspector nor his resonal injury or property damage or a loss of any kind arising from or					
	ommissions 1862 California					

As Required by the Provisions of the ASME Code SectionXI

1. Owner:

Southern California Edison Company 2244 Walnut Grove Avenue

Rosemead, California 91770

2. Plant: San Onofre Nuclear Generating Station

San Clemente, California 92674-0128

3. Work Performed by: Southern California Edison Company

4. Identification of System: Feedwater

Sheet | of | 2

Unit:

MO: 96070175001

FCN: F12746M, F12750M

Rspec: 119-98

P&ID: 40156B (B2)

N-5: S2-1305-7

Type Code Symbol Stamp: N/A

Authorization No:

N/A

Expiration Date: N/A

5. (a) Applicable Construction Code: ASME Section III, Class 2, 1974 Ed., S. 74 Add. (material, design, and fabrication): Section III, NC-5000, 1992 Ed., No Add. (NDE); Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Edition, No Addenda; 1992 Edition, No Addenda (VT-2): Code Case: N-416-1

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name Of Manufactu rer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
20" 720# Pow-R-Seal Gate Valve (BW)	WKM	503456	1742	2HV4052	1979		Yes
2" NPS 6000# Socket Weld Elbow	Ladish Co.	Ht. Code BS7M	N/A	RSO-1341-96, SA105 (CR-3001- 96)	N/A	Replacement	No
2" NPS Sch. 160 Pipe	Quanex Corp.	Ht. Code N06364	N/A	RSO-1341-96, SA333 Gr. 6 (CR- 3002-00)	N/A	Replacement	No
2" 1500# Flanges (1 ea. Socket Weld) & (1 ea. Blind Flange)	WFI Nuclear Products	Ht. Code 978XNF	N/A	RSO-1341-96, SA350 Gr. LF2 (CR-3003-00)	N/A	Replacement	No
7/8" x 36" All Thread Stud (2)	Nova Machine Products	Ht. #8099192/ Ht. #69541	N/A	RSO-0697- 95/RSO-1440-00, SA193 Gr. B7 (CR- 3005-96)	N/A	Replacement	No
7/8"-9 Heavy Hex Nuts (16)	Vitco Nucl. Prod./ Nova Mach.	Ht. #6019676/ Ht. Code DJP	N/A	RSO-0675-95 (8 ea.)/RSO-1485-98 (8ea.) SA194 Gr. 2H (CR-3004-00, SEE 92-0065)	N/A	Replacement	No ·

7. Description of Work:

Removed the existing body drain valve MR-792 from 2HV4052 per FCN F12750M and replaced it with new piping and flanges. Fabrication and installation of the new replacement body drain piping, flanges and subsequent PT and MT examinations, was performed in accordance with weld record WR2-98-252, Repair Specification 119-98, and FCN's F12750M and F12746M.

8. Tests Conducted: System Leakage Pressure Test

Pres: NOP

Temp: NOT

See: AR 960200294-08

This test was performed in lieu of a hydrostatic pressure test as allowed under Code Case N-416-1.

materia	02-00, CR-3003-00, CR-3001-96, CR-3004-00 and which was certified to ASME III-2, 1974 Ed., p; '89 Ed., No Add. (bolting).	▲				
	(Applicable Manufacturer's Data Reports are ave	milable on-site)				
CERTIFICATE OF COMPLIANCE						
We certify that the st	tatements made in the report are correct and thi	s repair and replacement conforms to the rules				
of the ASME Code,		repair or replacement				
Type Code Symbol S	Stamp: N/A					
Certificate of Author	rizaton No: N/A Ex	epiration Date: N/A				
Signed: Owner or O	Supervising ASM Supervising ASM Supervising ASM	ME Codes Engineer Date: 1/8/01				
	CERTIFICATE OF INS	PECTION				
Johnston, Rhode Is Johnston, Rhode Is has performed exam	e of <u>California</u> and employed by <u>Factory Mut</u> sland have inspected the components described in	in this Owner's Report during the period to the best of my knowledge and belief, the Owner				
the examinations and	d corrective measures described in this Owner's able in any manner for any personal injury or prolaspection.	akes any warranty, expressed or implied, concerning Report. Furthermore, neither the Inspector nor his operty damage or a loss of any kind arising from or				
Inspector's Sign	nature// Commissions // Natio	California nal Board, State, Province, and Endorsements				
Date an. 8,	2001					

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Wainut Grove Avenue

Rosemead California 91770

Unit: 2

MO: 97011254001

Rspec: ASME SECTION XI DATA-0123

PID: 40156B (B1)

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

S2-1305-7 N5:

Type Code Symbol Stamp: N/A

3. Work Performed by: Southern California Edison Company

Authorization No:

N/A

4. Identification of System: Feedwater

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III. Class 2, 1974 Edition, S. 75 Addenda; Code Case: 1781

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements:

1989 Editon. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
20" 720# Pow-R-Seal Gate Valve (BW)	WKM (Cooper)	503456	1742	2HV4052	1979	-	Yes
Bonnet	Cooper Cameron Valves	Part #257880, Ht. #879XNF1	N/A	RSO-0597-97, SA350 LF2	1996	Replacement	No

7. Description of Work:

The valve bonnet was replaced on the feedwater isolation valve in plant postion 2HV4052 (S/N 503456).

8. Tests Conducted: System Leakage Pressure Test

See: AR 960200294-08

Pressure: NOP

Temp: NOT

9. Remarks: None. (Applicable Manufacturer's Data Reports are available on-site) CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this replacement conforms to the rules repair or replacement of the ASME Code, Section XI. Type Code Symbol Stamp: N/A Expiration Date: N/A Certificate of Authorizaton No: N/A Supervising ASME Codes Engineer Date: Signed: Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION I the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period , and state that to the best of my knowledge and belief, the Owner to 01/08/01 has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Commissions

National Board, State, Province, and Endorsements

Inspector's Signature

As Required by the Provisions of the ASME Code SectionXI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue Rosemead, California 91770

2 Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-0128

3. Work Performed by:

Southern California Edison Company

4. Identification of System: N/A - Spare

Sheet Loft

Unit: N

97061153000 MO:

FCN: F13553M

Rspec: 078-97 R1

P&ID: N/A N/A N-5:

Type Code Symbol Stamp: N/A N/A

Authorization No: Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III, Class 1, 1971 Edition, Summer 1972 Addenda; Code Case: N-474-1

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Edition, No Addenda; 1992 Edition, No

Addenda (NDE); Code Case: N-416-1

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name Of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
RCS Pressure Nozzle	SCE	RS-046-97-E, RSO-0639-97, SA479-316L, Ht. Code FAL		RSO-1084-96, SB166-NO6690, Ht.#ED84	N/A	Replacement (spare)	No

7. Description of Work:

Spare Reactor Coolant Loop Piping pressure measurement nozzle serial number RS-046-97-E was partially fabricated in accordance with Repair Specification 046-97, M.O. 97040953 (machining), and M.O.

97041119 (welding) and weld record WR3-97-235. Completion status was as follows:

Welding, internal machining, and internal electro-chemical machining was completed. See NCR 970500430 for acceptance of the .010" oversize socket end bore. The nozzle outside diameter was only rough machined. NDE and final machining of exterior was not completed.

M.O. 97061153 completed the fabrication as follows:

Completed the external machining to meet the final dimensions of drawing 41116, Sheet 1.

Examined all accessible surfaces with liquid penetrant (3PT-146-97).

Examined the groove weld with radiography (3RT-074-97).

8. Tests Conducted: N/A

Pres: N/A

(Applicable Manufacturer's Data Reports are available on-site)
CERTIFICATE OF COMPLIANCE
CENTRICATE OF COMPLIANCE
We certify that the statements made in the
We certify that the statements made in the report are correct and this of the ASME Code Section XI
of the ASME Code, Section XI. repair or replacement
Type Code Symbol Stamp: N/A
Certificate of Authorization No: N/A Expiration Date: N/A
Certificate of Authorization No: N/A Expiration Date: N/A
AMh: 1-
Signed: Supervising ASME Codes Engineer Date: 6/9/00
Owner or Owner's Designee, Title
CERTIFICATE OF INSPECTION
I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and
assaudity and a stand have his peciet the components described in this Owner's Deposit Annie at
The state of the s
requirements of the ASME Code, Section XI.
•
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the
examinations and corrective macrimed described in this employer makes any warranty, expressed or implied, concerning the
onnected with this inspection.
$\mathcal{L}_{I}\mathcal{L}_{J}$
Commissions 1862 California
National Board, State, Province, and Endorsements
Λ

As Required by the Provisions of the ASME Code SectionXI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-0128

Unit: N

MO: 97061274000

Rspec: 080-97 R1

P&ID: N/A

N-5: N/A

3. Work Performed by:

Southern California Edison Company

Type Code Symbol Stamp: N/A

Authorization No:

N/A

Identification of System: N/A - Spare

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III, Class 1, 1971 Ed., S 72 Add; Code Case: N-474-1(Note: per Code Case N-416-1, welding NDE was per ASME III, NB5000, 1992 Ed; No Add.).

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Edition, No Addenda; Code Case: N-416-1

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name Of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
RCS Pressure Nozzie		RS-046-97-G; RSO-0639-97, Ht. Code FAL, SA479- 316L	N/A	RSO-1084-96, SB166-NO6690, Ht.#ED84	N/A	Replacement (spare)	No

7. Description of Work:

Spare Reactor Coolant Piping pressure measurement nozzle, serial number RS-046-97-G was partially fabricated in accordance with Repair Specification 046-97, M.O. 97040953 (machining), M.O. 97041119 (welding) and welding record WR3-97-243. All welding was completed, machining and NDE still needed to be performed. The nozzle fabrication was completed on M.O. 97061274. Internal and external machining of the nozzle was completed per drawing 41116, Sheet 1. Final NDE is documented on reports 3RT-073-97 and 3PT-142-97. Note: AR's 970700325 and 970900470 were generated to document and address not having performed the electro polishing of the nozzle bore per 41116, Sheet 1, Note 4.

8. Tests Conducted: N/A

Pressure: N/A

9. Remarks: None.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.

Type Code Symbol Stamp: N/A

Certificate of Authorization No: N/A Expiration Date: N/A

Signed:

Supervising ASME Codes Engineer Date: 6/9/00

Owner or Owner's Designee, Title	ics Engineer Date.
CERTIFICATE O	F INSPECTION
I, the undersigned holding a valid commission issued by the Nati the State or Province of <u>California</u> and employed by <u>Factory</u> <u>Johnston</u> , <u>Rhode Island</u> have inspected the components described to <u>OOOO</u> , and state has performed examinations and taken corrective measures described in the ASME Code, Section XI.	Mutual Insurance Company of bed in this Owner's Report during the period that to the best of my knowledge and belief, the Owner
By signing this certificate, neither the Inspector nor his employer examinations and corrective measures described in this Owner's employer shall be liable in any manner for any personal injury or connected with this inspection.	Report. Furthermore, neither the Inspector nor his
Inspector's Signature Commissions	1862 California National Board, State, Province, and Endorsements
Date fine 9, 2000	Tradoda Dome, State, 110 vince, and Endorsements

As Required by the Provisions of the ASME Code Section XI

ı. Owner:

2.

Southern California Edison Company

San Onofre Nuclear Generating Station

2244 Walnut Grove Avenue, Rosemead, CA 91770

Sheet I of I Unit:

CWO: FCN:

97101708000 F13904M, F13908M

Repair Spec:

217-97, REV.0

P&ID:

40111A

N-5:

S2-1201-3

3.

Plant:

Work Performed by: Bechtel Construction Company

P.O. Box 450

San Clemente, CA 92674-0128

San Clemente, CA 92674-0128

Type Code Symbol Stamp:

N/A N/A

Authorization No: Expiration Date:

N/A

Identification of System: 4.

REACTOR COOLANT (1201)

- Applicable Construction Code: ASME Section III, Class 1, 1971 Edition, S'72 Addenda, Code Cases: N-474-1 5. (a)
 - Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Edition, No Addenda (b)
- Identification of Components Repaired or Replaced and Replacement Components: 6.

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped Yes/No
Component INCONEL 690 Half Nozzle		098-97	N/A	2PDT0979-2	N/A	Replacement	No
INCONEL 690 Half Nozzle	SCE	103-97	N/A	2PDT0979-3	N/A	Replacement	No

Description of Work: 7.

The instrument nozzle assemblies at plant instrument locations 2PDT0979-2 and 2PDT0979-3 were replaced with INCONEL 690 replacements as a leak prevention measure. Cutting, milling, pre-heat and installation of replacement nozzles was performed in accordance with Repair Spec. 217-97 Rev. 0, and weld records WR2-97-491 and WR2-97-492. The existing root valve assemblies (S2-1201-MR-191 and S2-1201-MR-193) were reinstalled on the new nozzles. Instrument nozzles are located on C.E. spool 503-03 (E-088 Hot Leg).

Tests Conducted: System Leakage [X] System Functional [] System In-service [] Hydrostatic [] Pneumatic [] Other [] 8.

Pressure: NOP Temp: N/A (Reference: AR #980100396-07 for VT2)

9. Remarks: None. (Applicable Manufacturer's Data Reports are available on-site) CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement Type Code Symbol Stamp: N/A Certificate of Authorization No: N/A Expiration Date: N/A Date: 1/20/00 Supervising ASME Codes Engineer Signed: Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period to 01/21/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions 1862 National Board, State, Province, and Endorsements Inspector's Signature

As Required by the Provisions of the ASME Code Section XI

i. Owner:

Plant:

2.

3.

4.

Southern California Edison Company

2244 Walnut Grove Avenue, Rosemead, CA 91770

San Onofre Nuclear Generating Station

San Clemente, CA 92674-0128

Work Performed by: Southern California Edison

Sheet Lof L

Unit:

CWO: 97110883000, 97101713000

FCN(S):

F14192M. F13900M

Repair Spec:

215-97 REV. 0, 216-97 REV. 0

P&ID:

40111A

N-5:

S2-1201-3

Type Code Symbol Stamp:

N/A

Authorization No:

N/A

Identification of System:

REACTOR COOLANT (1201)

Expiration Date:

N/A

5. (a)

Applicable Construction Code: ASME Section III, Class 1, 1971 Edition Summer 1972 Addenda (half nozzles); ASME Section III, Class 2, 1971 Edition, S'73 Addenda (valve); 1974 Edition, Summer 1974 Addenda (tube adapter & fabrication); Code Cases: N-474-1

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Edition, No Addenda

Identification of Components Repaired or Replaced and Replacement Components: 6.

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped Yes/No
INCONEL 690 Half Nozzle	SCE	205-97	N/A	2PDT0978-1	N/A	Replacement	No
3/4" X 3/8" Tubing Adapter	Parker Hannifin	HT. VAZJ	N/A	RSO 2720-93, SA479 Tp.316	N/A	Replacement	No
3/4" 1500# S.S. Globe Valve	Kerotest	AHW4-16	N/A	RSO-4471-85, S21201MR181	1985	Replacement	Yes
INCONEL 690 Half Nozzle	SCE	099-97	N/A	2PDT0978-2	N/A	Replacement	No

7. Description of Work:

New Root Valve Assembly (S21201MR181) was fabricated with a replacement INCONEL 690 half nozzle in accordance with Repair Spec. 215-97 Rev. 0 and Weld Record WR2-97-488 (Ref.: CWO 97110883000).

The instrument nozzle assemblies at locations 2PDT0978-1 and 2PDT0978-2 were replaced using INCONEL 690 material as a leak prevention measure. Repair Spec. 216-97 Rev. 0 and weld records WR2-97-489 and WR2-97-490 provide the guidelines for cutting, milling and installing the existing root valve assembly (MR-183) on 2PDT0978-2 and for installing the new root valve assembly (MR-181) on nozzle 2PDT0978-1. The instrument nozzles are located on C.E. Spool 503-01 (E-989 Hot Leg).

8. Tests Conducted: System Leakage [X] System Functional [] System Inservice [] Hydrostatic [] Pneumatic [] Other []

Pressure: NOP Temp: N/A

(Reference: AR #980100396-08 for VT-2)

	able Manufacturer's Data Reports are available on-site)	
· CEI	RTIFICATE OF COMPLIANCE	
We certify that the statements made in the report of the ASME Code, Section XI.	are correct and this replacement conforms repair or replacement	to the rules
Type Code Symbol Stamp: N/A		
Certificate of Authorization No: N/A Signed: Supervisi	Expiration Date: N/A ing ASME Codes Engineer Date: //	1/e/00
Owner or Owner's Designee, Title		
<u> </u>		-
CER1	TIFICATE OF INSPECTION	
I, the undersigned holding a valid commission iss		
the State or Province of California, and employe		
Waltham, Massachusetts have inspected the co		
	, and state that to the best of my knowled	
has performed examinations and taken corrective requirements of the ASME Code, Section XI.	measures described in this Owners Report in	accordance with the
equirements of the Ability code, decidents.		
By signing this certificate, neither the Inspector ne	or his employer makes any warranty, expresse	ed or implied, concerning the
examinations and corrective measures described i		
		are mapeeror norms
employer shall be liable in any manner for any pe		
employer shall be liable in any manner for any pe connected with this inspection.	rsonal injury or property damage or a loss of a	my kind arising from or
employer shall be liable in any manner for any perconnected with this inspection.	rsonal injury or property damage or a loss of a Commissions 1862 Ca	any kind arising from or
employer shall be liable in any manner for any pe connected with this inspection.	rsonal injury or property damage or a loss of a	any kind arising from or
employer shall be liable in any manner for any perconnected with this inspection.	rsonal injury or property damage or a loss of a Commissions 1862 Ca	any kind arising from or
employer shall be liable in any manner for any perconnected with this inspection.	rsonal injury or property damage or a loss of a Commissions 1862 Ca	any kind arising from or

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

Unit: 2

N5:

MO: 98051825000

Rspec: ASME SECTION XI DATA-0460

40124B (H2) S2-1208-5

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

Type Code Symbol Stamp: N/A

Authorization No:

Expiration Date:

N/A

3. Work Performed by: Southern California Edison Company

4. Identification of System: Chemical and Volume Control

5. (a) Applicable Construction Code: ASME Section III. Class 2, 1974 Edition, Summer 1974 Addenda; Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Edition. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
1 1/2" x 2" Nozzle Type Relief Valve	Crosby Valve & Gage	N59380-00-0010	N/A	2PSV9225	1985	Replaced	Yes
1 1/2" x 2" Nozzle Type Relief Valve	Crosby Valve & Gage	N59380-00-0011	N/A	Rebuild MO.97121745, Mat Code 025-83508	1985	Replacement	Yes

7. Description of Work:

Replaced the relief valve located in plant position 2PSV9225 with an in-kind rebuilt and tested spare. The replacement spare was rebuilt and tested under MO 97121745. The removed valve to be rebuilt under MO 99110011. The VT-2 examination performed under AR 980600186 failed. The boric acid leak was evaluated and it was determined that the component is acceptable for continued service in accordance with AR 991200796. Note: MO 00061336 was generated to rework/replace the leaky valve.

8. Tests Conducted: N/A

See: AR 991200796-02

Pressure: N/A

9. Remarks: None.

(Applicable Manufacturer's Data Reports are available on-site) CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement Type Code Symbol Stamp: N/A Certificate of Authorization No: N/A Expiration Date: N/A 12/21/00 Signed: Date: Supervising ASME Codes Engineer Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period to 12/21/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions California Inspector's Signature National Board, State, Province, and Endorsements

As Required by the Provisions of the ASME Code Section XI

Southern California Edison Company 1. Owner:

2244 Walnut Grove Avenue

Rosemead, California 91770

2 Unit:

98051989001 98051989000 MO:

Rspec: ASME SECTION XI DATA-0207

P&ID: 40112D (C5) S2-1201-4 N-5:

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-0128

Southern California Edison Company 3. Work Performed by:

Type Code Symbol Stamp: N/A Authorization No:

4. Identification of System: Safety Injection and Shutdown Cooling

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III, Class 2, 1974 Edition, Summer 1974 Addenda; Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements:

1989 Edition. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name Of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
6" x 8" Relief Valve (L-Top)	Crosby Valve & Gage	N60061-00-0004	N/A	2PSV9349	1984	Replaced	Yes
6" x 8" Relief Valve (L-Top)	Crosby Valve & Gage	N60061-00-0003	N/A	Mat Code 026- 44409 (Rebuilt under MO 97030424)	1980	Replacement	Yes

7. Description of Work:

NOTE:

Replaced the relief valve located in plant position 2PSV9349 with an in-kind rebuilt and tested spare. Removed valve to be rebuilt under MO 99051790.

8. Tests Conducted: System Functional Pressure Test

Pressure: NOP

Temp: N/A

See: AR 980701362-30

9. Remarks: None.

(Applicable Manufacturer's Data Reports are available on-site)

CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this of the ASME Code, Section XI. replacement conforms to the rules repair or replacement
Type Code Symbol Stamp: N/A
Certificate of Authorization No: N/A Expiration Date: N/A Signed: Supervising ASME Codes Engineer Date: 6/9/00 Owner or Owner's Designee, Title
CERTIFICATE OF INSPECTION
I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period nas performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the
examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Inspector's Signature Commissions 1862 California National Board, State, Province, and Endorsements
Date flave 9, 2000

As Required by the Provisions of the ASME Code Section XI

1. Owner:

2. Plant:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead California 91770

Unit: 2

CWO: 98060026000 98060170000

FCN: F14828M, F16308M, F14939M

Rspec: 113-98 R3

PID: 40192C (C6)

S2-2418-2 N5:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

Type Code Symbol Stamp: N/A

3. Work Performed by: Southern California Edison Company

Authorization No:

4. Identification of System: Service Gas (Nitrogen)

Expiration Date:

N/A

5. (a) Applicable Construction Code ASME Section III, Class 2, 1977 Ed., S. 77 Add. (Valve); 1974 Ed., S. 74 Add. (Installation); Code Case: None

5. (b) Applicable Edition of Section XI Utilized for Repairs or Replacements:

1989 Editon. No Addenda: 1992 Edition. No Addenda (VT-2): Code Case: N-416-1

6. Identification of Components Repaired or Replaced and Replacement Component

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
2" Check Valve	Kerotest	JAW 29-10	N/A	S22418MU108	1985	Replaced	Yes
2" 600# Check Valve	Flowserve	E-172P-1-1	N/A	RSO-1357-99	1999	Replacement	Yes

7. Description of Work:

After removing the existing valve (Kerotest S/N JAW 29-10) in location S22418MU108, a replacement valve (Flowserve S/N E-172P-1-1) with an improved design was installed on line S2-2418-ML-092-2"-C-HKO in accordance with weld record WR2-98-194 and Repair Specification 113-98 Rev. 3. CWO 98060170000 welded the non-Code (Project Class "R") piping to the Code valve. Reference FCN's: F14828M, F16308M, F14939M

8. Tests Conducted: System Leakage Pressure Test

Pressure: NOP

Temp: NOT

See: AR 980100211-11

This test was performed in lieu of a hydrostatic pressure test as allowed under Code Case N-416-1.

9. Remarks: None. (Applicable Manufacturer's Data Reports are available on-site) CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this repair and replacement conforms to the rules repair or replacement of the ASME Code, Section XI. Type Code Symbol Stamp: N/A Certificate of Authorizaton No: N/A Expiration Date: N/A Supervising ASME Codes Engineer Date: -/2/18/00 Signed: Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION L, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period , and state that to the best of my knowledge and belief, the Owner to /2/19/00 has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions National Board, State, Province, and Endorsements Inspector's Signature

As Required by the Provisions of the ASME Code SectionXI

Southern California Edison Company 1. Owner:

2. Plant:

2244 Walnut Grove Avenue

Rosemead, California 91770

San Onofre Nuclear Generating Station

San Clemente, California 92674-0128

Southern California Edison Company 3. Work Performed by:

4. Identification of System: Chemical and Volume Control

Sheet 1 of 1

Unit:

98063094000 MO:

FCN: F16075M Rspec: ASME SECTION XI DATA-0599

P&ID: 40123B (E5)

S2-1208-4 N-5:

Type Code Symbol Stamp: N/A

N/A Authorization No:

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III, Class 2, 1974 Edition, Summer 1974 Addenda (Valve design); ASME II. 1989 Edition. No Addenda (Spindle); Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Edition. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name Of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
2" 600# Globe Drag	Control	36995-1-2	N/A	2PV0201B	1984		Yes
Valve (BW) Spindle (INCONEL Unbalanced)	Components Control Components	Ht. #35457	N/A	RSO-1296-99, SB637-N07718	1999	Replacement	Yes

7. Description of Work:

Replaced the valve spindle in the valve located in plant position 2PV0201B with a new replacement unbalanced INCONEL 718 spindle per FCN F16075M.

8. Tests Conducted: System Functional Pressure Test See: AR 980900986-09

Pres: NOP

Temp: NOT

9. Remarks: None. (Applicable Manufacturer's Data Reports are available on-site) CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. Tepair or replacement Type Code Symbol Stamp: N/A Expiration Date: N/A Certificate of Authorization No: N/A Date:__1/17/60 Supervising ASME Codes Engineer Signed: Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period to 0///8/00 , and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Thempson Commissions /862 California National Board, State, Province, and Endorsements Inspector's Signature

Date <u>01/18/00</u>

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

Unit: 2

MO: 99021229000

Rspec: ASME SECTION XI DATA-0073,

990201060-04

: 40140B (G5)

PID:

N5: S2-1415-1

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

3. Work Performed by: Southern California Edison Company

Type Code Symbol Stamp: N/A

Authorization No:

N/A

4. Identification of System: Nuclear Service Water

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III. Class 2. 1971 Edition, S. 73 Addenda: Code Case: 1649

5. (b) Applicable Edition of Section XI Utilized for Repairs or Replacements:

1989 Editon, No Addenda: 1992 Edition. No Addenda (VT-2): Code Case: N-416-1

Temp: NOT

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
3" 150# Swing Check Valve	Walworth-Aloyco	A2788	767	S21415MU236	1977	Replaced	Yes
3" 150# Swing Check Valve	Crane Valves	C4790	N/A	RSO-0102-96, mark #675, sch. 10s bore	1995	Replacement	Yes

7. Description of Work:

Replaced the swing check valve in plant position S21415MU236 (s/n A2788) with an in-kind replacement valve (s/n C4790). The replaced valve was cut out and the replacement valve welded into place in accordance with weld record WR2-99-214 and Repair Specification 990201060-04.

8. Tests Conducted: <u>System Leakage Pressure Test</u>

See: AR 990201060-06

This test was performed in lieu of a hydrostatic pressure test as allowed under Code Case N-416-1.

Pressure: NOP

9. Remarks: None.

(Applicable Manufacturer's Data Reports a	(Applicable Manufacturer's Data Reports are available on-site)							
CERTIFICATE OF COM	MPLIANCE							
We certify that the statements made in the report are correct and of the ASME Code, Section XI.	this repair and replacement conforms to the rules							
Type Code Symbol Stamp: N/A								
Certificate of Authorizaton No: N/A	Expiration Date: N/A							
Signed: Supervising A Owner or Owner's Designee, Title	ASME Codes Engineer Date: 12/18/00							
<u> </u>								
CERTIFICATE OF I	NSPECTION							
I, the undersigned holding a valid commission issued by the National the State or Province of California and employed by Factory M. Johnston. Rhode Island have inspected the components described to 19/9/00, and state the has performed examinations and taken corrective measures described to the ASME Code, Section XI.	futual Insurance Company of ed in this Owner's Report during the period nat to the best of my knowledge and belief, the Owner							
By signing this certificate, neither the Inspector nor his employer the examinations and corrective measures described in this Owne employer shall be liable in any manner for any personal injury or connected with this inspection.	r's Report. Furthermore, neither the Inspector nor his							
Inspector's Signature Commissions Na	1862 California tional Board, State, Province, and Endorsements							
Date 19, 2000								

As Required by the Provisions of the ASME Code SectionXI

Southern California Edison Company 1. Owner:

2244 Walnut Grove Avenue Rosemead California 91770

Α Unit: 99031617000 (SOG-99-001) MO:

Rspec: N/A P&ID: N/A

N-5:

San Onofre Nuclear Generating Station 2. Plant:

San Clemente, California 92674-0128

Type Code Symbol Stamp: N/A Authorization No:

N/A

N/A

4. Identification of System: Reactor Coolant

3. Work Performed by:

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III, NB (Class 1), 1971 Ed., Summer 1972 Add. (design); 1986 Ed., No Add. (material); Code Case: N-474-1

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Edition, No Addenda

Southern California Edison Company

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name Of Manufactu res	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced or Replacement	ASME Code Stamped Yes/No
11000000	Weed Instrument Co.	N13212, N13214		027-83249, Ht. #NX0643HG1, Lot #136518, RSO- 1685-97	N/A	Replacement	No

7. Description of Work:

Two spare thermowells were machined from SB166-N06690 bar stock by the Weed Instrument Co. The bar stock material was supplied to Weed Instrument Co. by SCE. The fabrication was documented on (hard copy) ASME Section XI Traveler # SOG-99-001, Revision 0. The thermowells were machined per drawing # SO23-924-E222. A PT examination of all accessible surfaces was performed by SCE (NDE Report # 2PT-142-99) on the completed thermowells. Receipt inspection of the completed thermowells by SCE will be documented on RSO-1741-99. References: AR 990301156 and P.O. 6B249005

8. Tests Conducted: N/A

Pressure: N/A

9. Remarks: None.

(Applicable Manufacturer's Data Reports are available on-site)

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.

Type Code Symbol Stamp: N/A

Certificate of Authorization No: N/A Expiration Date: N/A

Signed: Supervising ASME Codes Engineer Date: 9/20/99

Owner or Owner's Designee, Title

CERTIFICATE OF INSPECTION

Owner or Owner's Designee, Title	
CERTIFICATE C	FINSPECTION
I, the undersigned holding a valid commission issued by the Natthe State or Province of <u>California</u> , and employed by <u>Arkwright</u> Waltham, <u>Massachusetts</u> have inspected the components described by the National State of the Components described by the National State of the ASME Code, Section XI.	at Mutual Insurance Company of ribed in this Owner's Report during the period e that to the best of my knowledge and belief, the Owner
By signing this certificate, neither the Inspector nor his employer examinations and corrective measures described in this Owner's employer shall be liable in any manner for any personal injury or connected with this inspection.	Report. Furthermore, neither the Inspector nor his r property damage or a loss of any kind arising from or
Inspector's Signature Commissions	National Board, State, Province, and Endorsements
Date Sept. 21, 1999	

As Required by the Provisions of the ASME Code SectionXI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-0128

3. Work Performed by: Southern California

-, -

Southern California Edison Company

4. Identification of System: Reactor Coolant

Unit: A

MO: 99031617000 (hardcopy traveler) SOG-99-

001 Rev. 1

Rspec: 990301156-01

P&ID: N/A

N-5: N/A

Type Code Symbol Stamp: N/A

Authorization No: Expiration Date:

. N/A

N/A

5. (a) Applicable Construction Code: ASME Section III, NB (Class 1), 1971 Edition, Summer 1972 Addenda (design); 1986
Edition, No Addenda and Code Case N-474 (material)

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Edition, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name Of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
Thermowell, RCS Loop RTD	Weed Instrument	N13228	N/A	027-83249, RSO- 0096-00	N/A	Replacement	No
Thermowell, RCS Loop RTD	Weed Instrument	N13229	N/A	027-83249, RSO- 1795-99	N/A	Replacement	No
Thermowell, RCS Loop RTD	Weed Instrument Co.	N13230	N/A	027-83249, RSO- 1795-99	N/A	Replacement	No

7. Description of Work:

Certified SB-166-N06690 (INCONEL 690) material was shipped to Weed Instrument to machine the thermowells from. The material, heat# NX0643HG1, Lot# 136518, RSO-1685-97, was from SCE stock. The machining was performed to requirements of drawing SO23-924-E222 and Section XI "hard copy" traveler SOG-99-001, Revision 1. PT examinations were performed on all accessible surfaces by SCE. The thermowells were fabricated as spars replacements for SCE warehouse stock. The Traveler and all supporting documents is filed in CDM as an attachment to M.O. 99031617. Reference: AR 991001072

8. Tests Conducted: N/A

Pressure: N/A

9. Remarks: None. (Applicable Manufacturer's Data Reports are available on-site) CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. Tepair or replacement Type Code Symbol Stamp: N/A Certificate of Authorization No: N/A Expiration Date: N/A Date: 2/24/00 Supervising ASME Codes Engineer CERTIFICATE OF INSPECTION I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period , and state that to the best of my knowledge and belief, the Owner to 02/24/00 has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Manual Commissions 1862 California National Board, State, Province, and Endorsements Inspector's Signature Date Jel. 24, 1999

As Required by the Provisions of the ASME Code SectionXI

1. Owner: Southern California Edison Company

2244 Walnut Grove Avenue Rosemead, California 91770

San Onofre Nuclear Generating Station

San Clemente, California 92674-0128

Southern California Edison Company 3. Work Performed by:

4. Identification of System: Safety Injection and Shutdown Cooling

Sheet i of 1

Unit: 2

99041084000 MO: FCN: FCN F16640M

Rspec: ASME SECTION XI DATA-0384,

990400907-12

P&ID: 40122B (F5)

N-5: S2-1201-4

Type Code Symbol Stamp: N/A

Authorization No:

N/A

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III, Class 2 (NC), 1971 Edition, Summer 1973 Addenda: Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Edition. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name Of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
14" 300# Swing Check Valve	Anchor/Darling	E9877-7-3	N/A	S21201MU200	1982	Repaired	Yes

7. Description of Work:

2. Plant:

For the valve located in plant position \$21201MU200, the disc nut was welded to the threaded disc post in accordance with FCN F16640M and weld record WR2-99-288.

8. Tests Conducted: N/A

Pres: N/A

9. Remarks: None. (Applicable Manufacturer's Data Reports are available on-site) CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this repair conforms to the rules of the ASME Code, Section XI. Tepair or replacement Type Code Symbol Stamp: N/A Expiration Date: N/A Certificate of Authorization No: N/A Date: 7/14/99 Supervising ASME Codes Engineer Signed: Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 04/24/99 to 07/13/99, and state that to the best of my knowledge and belief, the Owner

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

has performed examinations and taken corrective measures described in this Owner's Report in accordance with the

Inspector's Signature

Commissions / 862

California

National Board, State, Province, and Endorsements

Date July 13, 1999

As Required by the Provisions of the ASME Code SectionXI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-0128

3. Work Performed by:

Southern California Edison Company

4. Identification of System: Safety Injection and Shutdown Cooling

Sheet 1 of 1

Unit:

99041368000 MO:

FCN: F16640M

Rspec: ASME SECTION XI DATA-0384,

990400907-12

P&ID: 40112B (F5)

S2-1201-4 N-5:

Type Code Symbol Stamp: N/A

Authorization No: Expiration Date:

N/A N/A

5. (a) Applicable Construction Code: ASME Section III. Class 2 (NC), 1971 Edition. Summer 1973 Addenda: Code Case:

None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Edition. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Nam Comp		Name Of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced or Replacement	ASME Code Stamped Yes/No
14" 300# S Check Valv	•	Anchor/Darling	E9877-7-4	N/A	S21201MU202	1982	Repaired	Yes

7. Description of Work:

For the valve located in plant position S21201MU202, the disc nut was welded to the threaded disc post in accordance with FCN F16640M and weld record WR2-99-289.

8. Tests Conducted: N/A

Pres: N/A

retificate of Authorization No: N/A Expiration Date: N/A gned: Supervising ASME Codes Engineer Date: 7/2/9 CERTIFICATE OF INSPECTION the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and a State or Province of California, and employed by Arkwright Mutual Insurance Company of California and employed the components described in this Owner's Report during the period and specific province of California, and employed by Arkwright Mutual Insurance Company of California and Expectors and a state that to the best of my knowledge and belief, the Owner's performed examinations and taken corrective measures described in this Owner's Report in accordance with the quirements of the ASME Code, Section XI. Visigning this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the aminations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his apployer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or	(Applicable Manufacturer's I	Data Reports are available on-sate)
the ASME Code, Section XI. repair or replacement repe Code Symbol Stamp: N/A retificate of Authorization No: N/A Supervising ASME Codes Engineer Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and estate or Province of California, and employed by Arkwright Mutual Insurance Company of altham, Massachusetts have inspected the components described in this Owner's Report during the period and state that to the best of my knowledge and belief, the Owner sperformed examinations and taken corrective measures described in this Owner's Report in accordance with the quirements of the ASME Code, Section XI. It is signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the aminations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his apployer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or mnected with this inspection. Commissions California	CERTIFICATE	OF COMPLIANCE
the ASME Code, Section XI. repair or replacement repe Code Symbol Stamp: N/A retificate of Authorization No: N/A Supervising ASME Codes Engineer Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and estate or Province of California, and employed by Arkwright Mutual Insurance Company of altham, Massachusetts have inspected the components described in this Owner's Report during the period and state that to the best of my knowledge and belief, the Owner sperformed examinations and taken corrective measures described in this Owner's Report in accordance with the quirements of the ASME Code, Section XI. It is signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the aminations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his apployer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or mnected with this inspection. Commissions California	To correct that the statements made in the report are correct as	ad this renair conforms to the rules
CERTIFICATE OF INSPECTION the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and a State or Province of California, and employed by Arkwright Mutual Insurance Company of altham, Massachusetts have inspected the components described in this Owner's Report during the period and state that to the best of my knowledge and belief, the Owner so performed examinations and taken corrective measures described in this Owner's Report in accordance with the quirements of the ASME Code, Section XI. Visigning this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the aminations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his apployer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or innected with this inspection. Commissions Commissions California	f the ASME Code, Section XI.	
Supervising ASME Codes Engineer Date: 7/2/99 CERTIFICATE OF INSPECTION the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and e State or Province of California, and employed by Arkwright Mutual Insurance Company of altham, Massachusetts have inspected the components described in this Owner's Report during the period of speriormed examinations and taken corrective measures described in this Owner's Report in accordance with the quirements of the ASME Code, Section XI. Visigning this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the aminations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his onployer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or nunected with this inspection. Commissions 1862 California	ype Code Symbol Stamp: N/A	
Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and estate or Province of California, and employed by Arkwright Mutual Insurance Company of Caltham, Massachusetts have inspected the components described in this Owner's Report during the period and state that to the best of my knowledge and belief, the Owner is performed examinations and taken corrective measures described in this Owner's Report in accordance with the quirements of the ASME Code, Section XI. Visigning this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the aminations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his amployer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or nunceted with this inspection. Commissions California	ertificate of Authorization No: N/A Expirati	on Date: N/A
Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and e State or Province of California, and employed by Arkwright Mutual Insurance Company of altham, Massachusetts have inspected the components described in this Owner's Report during the period of altham, Massachusetts have inspected the components described in this Owner's Report during the period of altham, Massachusetts have inspected the components described in this Owner's Report during the period of altham, Massachusetts have inspected the components described in this Owner's Report in accordance with the optimizements of the ASME Code, Section XI. It is signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the aminations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his amployer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or nunected with this inspection. Commissions California Commissions	igned: Supervising ASME C	odes Engineer Date: 7/12/99
the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and e State or Province of California, and employed by Arkwright Mutual Insurance Company of altham, Massachusetts have inspected the components described in this Owner's Report during the period and state that to the best of my knowledge and belief, the Owner's performed examinations and taken corrective measures described in this Owner's Report in accordance with the quirements of the ASME Code, Section XI. It is signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the faminations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his apployer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or innected with this inspection. Commissions California Commissions California		
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the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and e State or Province of California, and employed by Arkwright Mutual Insurance Company of altham, Massachusetts have inspected the components described in this Owner's Report during the period and state that to the best of my knowledge and belief, the Owner's performed examinations and taken corrective measures described in this Owner's Report in accordance with the quirements of the ASME Code, Section XI. It is signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the faminations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his apployer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or innected with this inspection. Commissions California Commissions California	CERTIFICATE	OF INSPECTION
e State or Province of <u>California</u> , and employed by <u>Arkwright Mutual Insurance Company</u> of <u>Saltham, Massachusetts</u> have inspected the components described in this Owner's Report during the period of to <u>OTIB</u> , and state that to the best of my knowledge and belief, the Owner's performed examinations and taken corrective measures described in this Owner's Report in accordance with the quirements of the ASME Code, Section XI. It is signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the aminations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his apployer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or innected with this inspection. Commissions <u>IBO2</u> California		
altham, Massachusetts have inspected the components described in this Owner's Report during the period of 071399, and state that to the best of my knowledge and belief, the Owner's performed examinations and taken corrective measures described in this Owner's Report in accordance with the quirements of the ASME Code, Section XI. A signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the aminations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his apployer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or innected with this inspection. Commissions 1862 California	the undersigned holding a valid commission issued by the N	ational Board of Boiler and Pressure Vessel Inspectors and
s performed examinations and taken corrective measures described in this Owner's Report in accordance with the quirements of the ASME Code, Section XI. y signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the aminations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his apployer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or innected with this inspection. Commissions	e State or Province of <u>California</u> , and employed by <u>Arkwri</u>	ght Mutual Insurance Company of
s performed examinations and taken cofrective measures described in this Owner's Report in accordance with the quirements of the ASME Code, Section XI. It signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the saminations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his apployer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or innected with this inspection. Commissions	Valtham, Massachusetts have inspected the components de	scribed in this Owner's Report during the period
quirements of the ASME Code, Section XI. y signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the caminations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his apployer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or innected with this inspection. Commissions	04/22/99 to 0//13/99 and st	are that to the Dest of my knowledge and benef, the Owner
v signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the aminations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his apployer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or innected with this inspection. Commissions	as performed examinations and taken corrective measures de	scribed in this Owner's Report in accordance with the
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aminations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his apployer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or innected with this inspection. Commissions	y signing this certificate, neither the Inspector nor his emplo	ver makes any warranty, expressed or implied, concerning the
exployer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or innected with this inspection. Commissions 1862 California	xaminations and corrective measures described in this Owner	's Report. Furthermore, neither the Inspector nor his
nnected with this inspection. Commissions 1862 California	mployer shall be liable in any manner for any personal injury	or property damage or a loss of any kind arising from or
A RECUIRE LANGE CONTRACTOR OF THE PROPERTY OF	onnected with this inspection.	
A RECUIRE LANGE CONTRACTOR OF THE PROPERTY OF	6.1/7	10/0
Inspector's Signature National Board, State, Province, and Endorsements		s /862 California
	Inspector's Signature	National Board, State, Province, and Endorsements
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	V	

As Required by the Provisions of the ASME Code SectionXI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-0128

Southern California Edison Company

4. Identification of System: Main Steam

3. Work Performed by:

Unit: N

99050737000 MO:

Rspec: GEN-166 R1

P&ID: N/A

N-5: N/A

Type Code Symbol Stamp: N/A

Authorization No:

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III, Class 2. 1974 Edition, Summer 1974 Addenda; Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Edition, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name Of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
1 3/8" x length 36" All Thread Stock (14 ea)	Nova Machine Products	Ht.#97138, Ht. Code LBB	N/A	RSO-1584-98, SA193 Gr.B7 (CR- 3005-96)	N/A	Replacement	.No
1 3/8" x length 36" All Thread Stock (40 ea)	Nova Machine Products	Ht.#28007	N/A	RSO-1268-98, SA193 Gr.B7 (CR- 3005-96)	N/A	Replacement	No

7. Description of Work:

(162) spare replacement studs (for the inlets of the main steam safety valves) were manufactured by cutting to length and then machining as necessary from all-thread stock. Fourteen pieces of all-thread stock (RSO-1584-98) were cut into studs (42 each, 9" lengths) and forty pieces of all-thread stock (RSO-1268-99) were cut into studs (120 each, 9" lengths), with the required markings being transferred to the cut pieces in accordance with Repair Specification GEN-166 Revision 1 and DWG SO23-507-3-17, DCN #7.

8. Tests Conducted: N/A

Pressure: N/A

9. Remarks: CR-3005-96 reconciles the replacement studs which were certified to ASME III-2, 1989 Edition. No Addenda. (Applicable Manufacturer's Data Reports are available on-site) CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. Tepair or replacement Type Code Symbol Stamp: N/A Expiration Date: N/A Certificate of Authorization No: N/A Supervising ASME Codes Engineer Signed: Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period 106/01/99 to 05/05/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions # National Board, State, Province, and Endorsements Inspector's Signature

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

Unit: A

MO: 99051280000

Rspec: ASME SECTION XI DATA-0207

PID: N/A N/A N5:

2 Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

Type Code Symbol Stamp: N/A

Authorization No:

3. Work Performed by: Southern California Edison Company

Expiration Date:

N/A

4. Identification of System: Safety Injection and Shutdown Cooling

5. (a) Applicable Construction Code: ASME Section III, Class 2, 1974 Edition, Summer 1974 Addenda; Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Editon, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
6"x8" Relicf Valve (L-Top)	Crosby Valve & Gage	N60061-00-0001	N/A	026-44409-N60061-00- 0001-IST	1978		Yes
Adjusting Bolt	Crosby Valve & Gage	N91316-40- 0014, Ht.# 656369	N/A	RSO-1006-86, SA479 316 (CR-2005-93)		Replacement	
1"-8 x 6" All-Thread Stud (2)	Nova Machine Products	Ht.# 95369	N/A	RSO-0041-97, SA193 B7 (CR-3005-96)	N/A	Replacement	No

7. Description of Work:

The relief valve (S/N N60061-00-0001) that was removed from plant position 3PSV9349 on MO 98070177 was rebuilt using a new replacement adjusting bolt and (2) new replacement bonnet studs. The (2) new 6" bonnet studs were fabricated on MO 00071187. The rebuilt valve was bench tested and returned to stock.

8. Tests Conducted: N/A

Pressure: N/A

9. Remarks: CR-2005-93 reconciles the replacement adjusting bolt which was certified to ASME III-2, '83 Ed., W. '84 Add. CR-3005-96 reconciles the replacement bonnet studs which were certified to ASME III-2, '89 Ed., No Add. (Applicable Manufacturer's Data Reports are available on-site) CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this replacement conforms to the rules repair or replacement of the ASME Code, Section XI. Type Code Symbol Stamp: N/A Expiration Date: N/A Certificate of Authorizaton No: N/A Supervising ASME Codes Engineer Date: 9/26/00 Signed: Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION L, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period 05/25/99 to 09/26/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Commissions /8

National Board, State, Province, and Endorsements

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

Unit: 2

MO: 99051554000

Rspec: ASME SECTION XI DATA-0142

PID: 40141D (E6) N5: S2-1301-1

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012 3. Work Performed by: Southern California Edison Company

Type Code Symbol Stamp: N/A

Authorization No:

N/A

4. Identification of System: Main Steam

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III. Class 2, 1974 Ed., S. 74 Addenda; Code Case; None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Editon, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
8" 900# Drag Vaive	B&W/CCI	18447-3-1	N/A	2HV8419	1979		Yes
Valve Plug	CCI	S/N 4, Ht. #242292	N/A	RSO-1627-00, SA182 F11	2000	Replacement	Yes
1 3/8"-8 Heavy Hex Nut (14)	Nova Machine Products	Ht. #59161, Ht. Code LUW	N/A	RSO-0234-99, SA194 Gr.7 (SEE-92-0065, CR-3004-96)	N/A	Replacement	No

7. Description of Work:

Replaced the valve plug and (14) each bonnet nuts in the valve located in plant position 2HV8419 (s/n 18447-3-1) with inkind replacements.

8. Tests Conducted: System Inservice Pressure Test

Pressure: NOP

Temp: N/A

See: AR 990402126-05

(Applicable	Manufacturer's Data Reports are available on-site)
CERT	TFICATE OF COMPLIANCE
of the ASME Code, Section XI.	ort are correct and this <u>replacement</u> conforms to the rules repair or replacement
Type Code Symbol Stamp: N/A Certificate of Authorizaton No: N/A	Expiration Date: N/A
Signed: A.B. M. Owner or Owner's Designee, Title	Supervising ASME Codes Engineer Date: 01/26/01
CE	RTIFICATE OF INSPECTION
the State or Province of <u>California</u> and employed <u>Johnston</u> , <u>Rhode Island</u> have inspected the control of to <u>Island</u>	issued by the National Board of Boiler and Pressure Vessel Inspectors and oyed by <u>Factory Mutual Insurance Company</u> of omponents described in this Owner's Report during the period, and state that to the best of my knowledge and belief, the Owner ive measures described in this Owner's Report in accordance with the
the examinations and corrective measures desc	or nor his employer makes any warranty, expressed or implied, concerning cribed in this Owner's Report. Furthermore, neither the Inspector nor his personal injury or property damage or a loss of any kind arising from or Commissions BGZ California National Board, State, Province, and Endorsements
1 200 (P)	

As Required by the Provisions of the ASME Code Section XI

1 Owner:

2. Plant:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

3. Work Performed by: Southern California Edison Company

4. Identification of System: Safety Injection and Shutdown Cooling

Unit: A

MO: 99051790000

RSDEC: ASME SECTION XI DATA-0207

PID: N/A

N/A N5:

Type Code Symbol Stamp: N/A

Authorization No:

N/A

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III, Class 2, 1974 Edition, Summer 1974 Addenda; Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Editon, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components: ASME Renaired. Code Replaced or Year Other Identification National Name of Manufacturer Manufacturer Serial Stamped Name of Component Replacement Built Board No. Yes/No No. Yes 1984 026-44409-N60061-00-N60061-00-0004 N/A 6"x8" Relief Valve Crosby Valve & 0004-IST Gage (L-Top) No N/A Replacement RSO-0041-97, SA193 N/A Ht.# 95369 Nova Machine 1"-8 x 6" All-Thread B7 (CR-3005-96) **Products** Stud (2)

7. Description of Work:

The relief valve (S/N N60061-00-0004) that was removed from plant position 2PSV9349 on MO 98051989 was rebuilt using (2) new replacement bonnet studs. The (2) new 6" bonnet studs were fabricated on MO 00071187. The rebuilt valve was bench tested and returned to stock.

8. Tests Conducted: N/A

Pressure: N/A

(Applicable)	Manufacturer's Data Reports are available on-site)
CERT	IFICATE OF COMPLIANCE
We certify that the statements made in the report of the ASME Code, Section XI.	ort are correct and this replacement conforms to the rules repair or replacement
Type Code Symbol Stamp: N/A	
Certificate of Authorizaton No: N/A	Expiration Date: N/A
Signed: Amerila	Supervising ASME Codes Engineer Date: 9/26/00
Owner or Owner's Designee, Title	
CER	RTIFICATE OF INSPECTION
the State or Province of <u>California</u> , and emplo <u>Johnston</u> , <u>Rhode Island</u> have inspected the con- to <u>OGIZIACO</u>	issued by the National Board of Boiler and Pressure Vessel Inspectors and syed by <u>Factory Mutual Insurance Company</u> of mponents described in this Owner's Report during the period and state that to the best of my knowledge and belief, the Owner we measures described in this Owner's Report in accordance with the
the examinations and corrective measures descr	nor his employer makes any warranty, expressed or implied, concerning ibed in this Owner's Report. Furthermore, neither the Inspector nor his personal injury or property damage or a loss of any kind arising from or
Inspector's Signature	Commissions 1862 California National Board, State, Province, and Endorsements
Date Sept. 26,2000	

As Required by the Provisions of the ASME Code SectionXI

1. Owner:

2. Plant:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

San Onofre Nuclear Generating Station

San Clemente, California 92674-0128

Unit: 2

99060050000 MO:

Rspec: ASME SECTION XI DATA-0460

P&ID: 40124B (C4)

S2-1208-5 N-5:

3. Work Performed by:

Type Code Symbol Stamp: N/A Southern California Edison Company Authorization No:

Expiration Date:

N/A

4. Identification of System: Chemical and Volume Control

5. (a) Applicable Construction Code: ASME Section III, Class 2, 1974 Edition, Summer 1974 Addenda; Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Edition, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name Of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
1 1/2" x 2" Nozzle	Crosby Valve &	N59380-00-0001	N/A	2PSV9227	1977	Replaced	Yes
Type Relief Valve 1 1/2" x 2" Nozzle Type Relief Valve	Crosby Vaive & Gage	N59380-00-0013		025-83508, Rebuilt on MO 99100415	1985	Replacement	Yes

7. Description of Work:

Replaced the relief valve (S/N N59380-00-0001) located in plant position 2PSV9227 with an in-kind rebuilt and tested spare (S/N N59380-00-0013). The replacement spare was rebuilt and tested under MO 99100415. The removed valve to be rebuilt under MO 99121408.

8. Tests Conducted: System Functional Pressure Test

Pressure: NOP

Temp: N/A

See: AR 990601263-01, 991200976-02

9. Remarks: None. (Applicable Manufacturer's Data Reports are available on-site) CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. Tepair or replacement Type Code Symbol Stamp: N/A Expiration Date: N/A Certificate of Authorization No: N/A Date: 1/75/00 Supervising ASME Codes Engineer Signed: Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION I. the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period to 01/25/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions 1862 California National Board, State, Province, and Endorsements Inspector's Signature

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

Unit: 2

CWO: 99060413000

Rspec: GEN-170

PID: 40111A

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

N5: S2-1201-3

Type Code Symbol Stamp: N/A

3. Work Performed by: Southern California Edison Company

Authorization No:

N/A

4. Identification of System: Reactor Coolant

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III, Class 1, 1971 Edition, Summer 1971 Addenda (SG); Class 1, 1989

Edition. No Addenda (tube sleeves); Code Case: N-20

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Editon, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
Steam Generator	ABB Combustion Engineering	71270-2	22219	S21301ME088P	1976		Yes
Weld-In Tube Sleeves, hot leg *	Framatome Techn. Inc.	Ht. Code 763898/752250	N/A	RSO-1848-00, SB-163, N06690	N/A	Repaired/ Replacement	No

^{*}See attached SONGS-2 SLEEVE LIST S/G 88 Oct. 00 2C11 (2 pages) for tube locations (row/column) of installed tubesleeves.

7. Description of Work:

Framatome, a qualified contractor, performed tubesleeving in the steam generator channelheads under the Site ASME Section XI Program. The work group responsible for coordinating and overseeing this work was Nuclear Construction (NCE). A visual examination (VT-1) of the steam generator tube sleeve welds was performed satisfactorily.

8. Tests Conducted: N/A

Pressure: N/A

9. Remarks: None.

(Applicable Manufacturer's Data Reports are available on-site)

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this repair and replacement conforms to the rules of the ASME Code, Section XI.

Type Code Symbol Stamp: N/A

Certificate of Authorization No: N/A

Expiration Date: N/A

Signed:

Owner or Owner's Designee, Title

Signed: Supervising Asswer Codes Language.
Owner or Owner's Designee, Title
CERTILICATE OF INSPECTION
I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective n easures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
By signing this certificate, neither the Inspector not his employer makes any warranty expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Inspector's Signature Commissions 1862 California National Board, State, Province, and Endorsements
Date Jan 8, 2001

SONGS-2 SLEEVE LIST S/G 88 Oct 00 2C11

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Puplics to entries marked NA

SONGS-2 SLEEVE LIST S/G 88 Oct 00 2C11

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E Engineering Concurrence

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As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue Rosemead, California 91770 Unit: 2

CWO: 99060414000

Rspec: GEN-170 PID: 40111A

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

S2-1201-3 N5:

3. Work Performed by: Southern California Edison Company

Type Code Symbol Stamp: N/A Authorization No:

4. Identification of System: Reactor Coolant

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III. Class 1, 1971 Edition, Summer 1971 Addenda (SG); Class 1, 1989

Edition. No Addenda (tube sleeves): Code Case: N-20

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Editon. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
Steam Generator	ABB Combustion Engineering	71270-1	22218	S21301ME089P	1976		Yes
Weld-In Tube Sleeves, hot leg *	Framatome Techn. Inc.	Ht. Code 763898/752250	N/A	RSO-1848-00, SB-163, N06690	N/A	Repaired/ Replacement	No

^{*}See attached SONGS-2 SLEEVE LIST S/G 89 Oct. 00 2C11 (2 pages) for tube locations (row/column) of installed tubesleeves.

7. Description of Work:

Framatome, a qualified contractor, performed tubesleeving in the steam generator channelheads under the Site ASME Section XI Program. The work group responsible for coordinating and overseeing this work was Nuclear Construction (NCE). A visual examination (VT-1) of the steam generator tube sleeve welds was performed satisfactorily.

8. Tests Conducted: N/A

Pressure: N/A

Temp: N/A

9. Remarks: None.

(Applicable Manufacturer's Data Reports are available on-site)

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this repair and replacement conforms to the rules of the ASME Code, Section XI.

Type Code Symbol Stamp: N/A

Certificate of Authorization No: N/A

Expiration Date: N/A

Signed:

Supervising ASME Codes Engineer Date: 1/8/0/

SONGS-2 SLEEVE LIST S/G 89 Oct. 00 2C11

				7					·	Tube	Siv	Rev.		77101
	S/G	Row	Col	Hot Leg	Cold Leg		Reaso	n For Plu	gging	Qty	Qty	No.	VERI	F/DATE
	G 89	16	24	Sleeve	NA	ID.	SCI	@ TSH	+0.01	1	1	00	Ei	H/2/0:
	G 89	9	29	Sleeve	NA	ID	SCI	@ TSH	-0.07	2	2	00	B	11/2/05
	G 89	12	40	Sieeve	NA	ID	SAI	@ TSH	-2.53	3	3	00	(P)	1. (2/0)
	G 89	60	48	Sleeve	NA	D	SCI	@ TSH	- 0. 05	4	4	00	17	11/2/00
S	G 89	83	49	Sieeve	NA	ū	SCI	@ TSH	-0.14	5	5	00	T.	11/2/02
S	G 89	8	52	Sleeve	NA	ID	SCI	@ TSH	-3.14	6	6	00	1	11/2/00
S	G 89	28	52	Sieeve	NA	OD	SCI	@ TSH	+0.18	7	7	00	THE	11/2/00
S	G 89	84	54	Sleeve	NA	ID.	SCI	@ TSH	-0.04	8	8	00	E	1.12/01
x SC	G 89	65	57	Sieeve	NA NA	OD	SAI	@ TSH	+2.12	9	9	00	P	1.12/00
SC	G 89	62	58	Sleeve	NA	ID	SAI	@ TSH	-6.37	10	10	300	0	112100
SC	G 89	26	60	Sleeve	NA	1D	SAI	@ TSH	-2.29	11	11	00	B's	11/2/00
SC	G 89	11	63	Sleeve	NA	OD	SCI	@ TSH	+0.11	12	12	00	Ti,	11/2/110
SC	G 89	11	63	Sieeve	NA	ID	SAI	@ TSH	-0.74	12	12	00	11 -	
SC	G 89	34	64	Sleeve	NA	OD	SAI	@ TSH	+1.31	13	13	00	-	12/00
SC	G 89	25	66	Sleeve	NA	ID	SAL	@ TSH	-3.53	14	14	00	4 200	1/2/00
SC	G 89	57	67	Sleeve	NA.	OD	SAI	@ TSH	+3.51	15	15	00	Q'	15/00
SC	G 89	57	67	Sleeve	NA	OD	SAI	@ TSH	+3.38	15	15	00	-71-	
SC	G 89	63	67	Sleeve	NA.	ID	SCI	@ TSH	-0.14	16	16	00	(P2 1)	15/00
SC	G 89	44	68	Sleeve	NA.	OD	MAI	@ TSH	+0.55	17	17	00		1/5/00
	G 89	58	70	Sleeve	NA	OD	SAI	@ TSH	+2.53	18	18	00	m,	11/5/1
	3 89	78	82	Sieeve	NA NA	ID	SAI	@ TSH	-6.23	19	19	00	102	
-	3 89	56	84	Sleeve	NA.	OD.	SCI	@ TSH	+0.04	20	20	00	· 60.	1112100
-	3 89	120	84	Sleeve	NA NA	OD	SCI	@ TSH	+0.02	21	21	20	(A)	1/2/00
	3 89 1	83	89	Sleeve	NA NA	ID	SCI	@ TSH	-0.11	22	22	00	(F)	1/2/00
	3 89	107	89	Sleeve	NA NA	OD	SCI	@ TSH	+0.07	23	23	00	1200	1///0
	3 89	64	92	Sleeve	NA NA	OD	SAI	@ TSH	+1.77	24				11/1/00
-	3 89	57	93	Sleeve	NA NA	ū	SAI	@ TSH		25	24	00	(D)	11/2/0
	3 29 1	- 57 -	93		NA NA	10	SAI		-1.25	1,	25	00		11/2/0
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	3 89	64	96	Sieeve	NA NA	0 <u>D</u>	SAI	@ TSH	+1.32		26	00	(F)	11/2/01
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	3 89	78	98	Sieeve	NA NA	OD	SAI	@ TSH	+0.63	28	28	00	1	11/2/00
	3 89	54		Sleeve		ID	SAL	@ TSH	-6.09 = 06	29	29	00	1 6	11/2/10
	3 89		102	Sieeve	NA NA	iD .	SAI	@ TSH	-5.96	30	30	00	(1)	11/2/00
		41	105	Sleeve	*;A	ID	SAL	@ TSH	-3.24	31	31	00	rein	11/2/2002
 	3 89	34	106	Sieeve	NA NA	ID	SAL	@ TSH	-4.71	32	32	00	king	11/2/200
	89	38	106	Sieeve	NA NA	ID	SAI	@ TSH		33	33		refu	1.0/2/20
_	89	56	106	Sieeve	NA NA	OD	SAI	@ TSH		34	34	00	(F)	1/2/00
	3 89	36	108	Sleeve	NA NA	ID	SAI	@ TSH		35	35	00	MIN	11/2/2000
	89	37	109	Sleeve	NA NA	OD	SAI	@ TSH		36	36	00		112./200
-	89	36	110	Sleeve	NA NA	ID.	SAI	@ TSH		37	37	00	MIM	in the proper
	89	36	110	Sleeve	NA	ID.	SAI	@ TSH		37	37	00		
	89	36	110	Sleeve	NA	ID.	SAI	@ TSH		37	37	00		
	89	38	110	Sleeve	NA	OD	SAI	@ TSH	+1.01	38	38	00	reju	11/2/2000
	89	40	110	Sleeve	NA	OD	SAI	@ TSH		39	39	00	WM	11/2/201
I SG	89	29	111.	Sleeve	NA	OD	SCI	@ TSH	+0.02	40	40	00	even	7

SONGS-2 SLEEVE LIST S/G 89 Oct. 00 2C11

Kep (•						
- 4				•			Tube	Slv	Rev.	LOCATION
	S/G	Row	Col	Hot Leg	Cold Leg	Reason For Plugging	Qty	Qty	No.	VERIF/DATE
ATAG	SG 89	21	113	Sieeve	NA	OD SCI @ TSH +0.03	41	41	.00	ikyan j/2/200
49	SG 89	37	113	Sieeve	NA	ID SAI @ TSH -1.94	42	42	00	ru+4 11/2/2000
47	SG 89	49	113	Sleeve	NA .	OD SAI @ TSH +1.71	43	43	00	46/2/200
47	SG 89	59	113	Sleeve	NA	ID SAI @ TSH -5.27	44	44	00	KNU / 11/2/2000
•	SG 89	59	113	Sieeve	NA	ID SAI @TSH -5.68	44	44	00	
15	SG 89	48	114	Sleeve	NA	ID SAI @TSH -5.03	45	45	00	45m 11/2/200
-47 p	SG 89	62	116	Sleeve	NA	ID SAI @ TSH -5.80	46	46	00	perm/11/2/2000
	SG 89	62	116	Sleeve	NA .	ID SAI @ TSH -6.31	46	46	00	
47	SG 89	68	118	Sieeve	NA	ID SAI @ TSH -5.18	47	47	00	lesin 11/2/200
46	SG 89	20	120	Sleeve	, NA	ID SCI @ TSH -6.87	48	48	00	Riju 11/2/2000
	SG 89	82	122	Sieeve	NA	ID SCI @ TSH -0.09	49	49	00	Pr 11/2/00
4	SG 89	8	124	Sieeve	NA	ID SCI @ TSH -5.14	50	50	00	WIM 11/2/2020
44	SG 89	9	125	Sieeve	NA	ID SCI @ TSH -6.44	51	51	00	45m 1/2 72000
	SG 89	9	125	Sleeve	NA	ID SCI @ TSH -4.95	51	51	00	17
4 า	SG 89	46	126	Sieeve	NA	ID SCI @ TSH -0.10	52	52	00	Mun 11/2/2000
44	SG 89	5	127	Sieeve	NA	ID SCI @ TSH -5.86	53	53	00	W/2 11/2/2000
1 1	SG 89	11	129	Sieeve	NA	ID MCI @TSH -3.84	54	54	00	Ada 11/2/2000)
1	SG 89	7	133	Sleeve	NA	ID SCI @TSH -7.46	55	55	00	MSUL 11/2/2000
•	SG 89	10	136	Sleeve	NA NA	ID MCI @TSH -4.70	56	56	00	Min 11/2/2000
	SG 89	78	136	Sleeve	NA	ID SAI @ TSH -7.48	57	57	00	P 1/2/00 r
	SG 89	78	136	Sieeve	NA	ID SAI @TSH -6.86	57	57	00	17 — 11
44	SG 89	19	139	Sieeve	NA NA	ID SCI @ TSH -5.04	58	58	00	Kift /11/2/2000
	SG 89	8	146	Sieeve	NA NA	ID SAI @ TSH -6.46	59	59	00	W 11/5/00

x Carl D. Thurston 11/2/00	x Chadin Hardner	/ 11/02/00
FTI Tube Integrity Engineering	FTI Level III	

X O. J. Washery 11-2-00 x And Ule 11/2/00
SCE Engineering Concurrence SCE Engineering Concurrence

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

3. Work Performed by: Southern California Edison Company

Work renormed by. Boundar Cumorma 20

4. Identification of System: Reactor Coolant

Unit: 2 '

MO: 99070170000

FCN: F20327M

Rspec: GEN-173

PID: 40141A

N5: S2-1201-3

NJ. 32-1201-3

Type Code Symbol Stamp: N/A

Authorization No:

N/A

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III, Class 1, 1971 Edition, S'71 Addenda; Code Case: None

5. (b) Applicable Edition of Section XI Utilized for Repairs or Replacements:

1989 Editon. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Component

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
Steam Generator	CE	71270-2	22219	S21301ME088P	1976	_	Yes
1 1/2" Threaded Insert w/Retaining Pin (2 each)	ABB Combustion Engineering	Ht. Code M57689	N/A	RSO-0769-99, SA193 B7	N/A	Replacement	No

7. Description of Work:

Installed threaded repair inserts in steam generator E088 cold leg manway stud holes #18 and #20. The work scope included boring the damaged bolt holes oversize, cutting new threads into the manway pad of the vessel, installing the inserts, drilling/pinning the inserts in place and machining the pins and inserts flush with the vessel manway pad surface. NDE examination (2PT-044-00) was performed after machining on the manway pad surface of stud hole #20 (stud hole #18 didn't require a PT) with satisfactory results.

8. Tests Conducted: System Leakage Pressure Test

Pressure: NOP

Temp: NOT

VT-2 performed per Procedure SO23-XVII-3.1.

	Asnufacturer's Data Reports are available on-site)
CERT	IFICATE OF COMPLIANCE
We certify that the statements made in the report of the ASME Code, Section XI. Type Code Symbol Stamp: N/A	ort are correct and this replacement conforms to the rules repair or replacement
Certificate of Authorizaton No: N/A	Expiration Date: N/A
Signed: Owner or Owner's Designee, Title	Supervising ASME Codes Engineer Date: 11/21/00
CE	RTIFICATE OF INSPECTION
the State of Province of California and emple	issued by the National Board of Boiler and Pressure Vessel Inspectors an oyed by <u>Factory Mutual Insurance Company</u> of omponents described in this Owner's Report during the period
10/10/00 to $11/29/00$, and state that to the best of my knowledge and belief, the Owner ive measures described in this Owner's Report in accordance with the
has performed examinations and taken corrective requirements of the ASME Code, Section XI. By signing this certificate, neither the Inspector the examinations and corrective measures described.	and state that to the best of my knowledge and belief, the Owne

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

2 Unit:

99080603000 MO:

Rspec: ASME SECTION XI DATA-0173

40111B (G5) PID: S2-1201-2 N5:

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

3. Work Performed by: Southern California Edison Company

Type Code Symbol Stamp: N/A Authorization No:

N/A

4. Identification of System: Reactor Coolant

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III. Class 1, 1974 Edition. No Addenda; Code Case: None

5. (b) Applicable Edition of Section XI Utilized for Repairs or Replacements:

1989 Editon, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Component

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
6" x 8" Pressurizer Safety Valve	Dresser	BS-03212	N/A	2PSV0200	1978	Replaced	Yes
6" x 8" Pressurizer Safety Valve	Dresser	BS-03209	N/A	RSO-0549-97, Tested Spare	1978	Replacement	Yes

7. Description of Work:

The pressurizer safety valve was replaced for preventative maintenance action with a set-point tested spare valve. A VT-1 examination was performed on the existing inlet flange bolting with satisfactory results. A VT-3 examination of the internal surface of the valve body was not required (VT-3 examination was performed on 96042078 on 5/17/97 and is only required once per ten years). The removed valve was placed into the rebuild program.

8. Tests Conducted: System Leakage Pressure Test

Pressure: NOP

Temp: NOT

VT-2 performed per Procedure SO23-XVII-3.1.1

9. Remarks: None. (Applicable Manufacturer's Data Reports are available on-site) CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement Type Code Symbol Stamp: N/A Certificate of Authorizaton No: N/A Expiration Date: N/A Signed: Supervising ASME Codes Engineer Date: Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period ____to _*_0[/]0[0[* and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions 1862 National Board, State, Province, and Endorsements Inspector's Signature

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead California 91770

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

3. Work Performed by: Southern California Edison Company

4. Identification of System: Reactor Coolant

Unit: 2

99080621000 MO:

Rspec: GEN-106 R2

PID: 40111A

S2-1201-3 N5:

Type Code Symbol Stamp: N/A

Authorization No:

N/A

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III. Class 1, 1971 Ed., W. 71 Add. (Pump), 1980 Ed., S. 82 Add. (Seal Cartridge). Code Case: None

5. (b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Editon. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Component

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
36" Reactor Coolant Pump	Byron Jackson	701-N-0558		S21201MP001	1977		Yes
Mechanical Seal Cartridge	Bingham- Williamette	1659057-2	1173	SO23-CART-#23	1986	Replaced	Yes
Mechanical Seal Cartridge	Bingham- Williamette	1659057-11	1219	RSO-2320-88, SO23- CART-#25	1986	Replacement	Yes

7. Description of Work:

The RCP seal cartridge was replaced with a spare which had been rebuilt in accordance with the SONGS rebuild program. The removed seal cartridge was placed into the SONGS rebuild program to be rebuilt under MO 00110595.

8. Tests Conducted: System Leakage Pressure Test

Pressure: NOP

Temp: NOT

VT-2 performed per Procedure SO23-XVII-3.1.

9. Remarks: None.

(Applicable Manufacturer's Data Reports are available on-site)
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp: N/A
Certificate of Authorizaton No: N/A Expiration Date: N/A
Signed: Supervising ASME Codes Engineer Date: 1//30/60 Owner or Owner's Designee, Title
CERTIFICATE OF INSPECTION
I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions Commissions California National Board, State, Province, and Endorsements
Date Hec H. 2000

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead California 91770

Unit: 2

MO: 99080631000

Rspec: ASME SECTION XI DATA-0185

PID: 40141D

2 Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

3. Work Performed by: Southern California Edison Company

N5: S2-1301-1

Type Code Symbol Stamp: N/A

N/A

Authorization No: Expiration Date:

N/A

4. Identification of System: Main Steam

5. (a) Applicable Construction Code: ASME Section III. Class 2. 1974 Ed., S. '74 Addenda; Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Editon, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
6" x 10" Main Steam Safety Valve	Crosby Valve & Gage	N58737-01-0028	N/A	2PSV8401	1977	Replaced	Yes
6" x 10" Main Steam Safety Valve	Crosby Valve & Gage	N58737-01-0014	N/A	RSO-0016-00	1976	Replacement	Yes
1 3/8" x 9" Inlet Studs (12)	Nova Machine Products	Ht. #97138, Tr. LBB	N/A	RSO-1584-98, SA193 Gr. B7 (See MO 99050737)	N/A	Replacement	No
1 3/8"-8 Heavy Hex Nuts (12)	Nova Machine Products	Ht. #69161	N/A	RSO-0234-99, SA194 Gr.7 (CR-2001-93, SEE- 92-0065)	N/A	Replacement	No

7. Description of Work:

The main steam safety valve located in plant position 2PSV8401 (s/n N58737-01-0028) was replaced as a scheduled preventative maintenance action with a spare valve (s/n N58737-01-0014) which had been returned to the vendor for rework and testing. The inlet bolting was also replaced. (12) each studs and (12) each nuts were replaced (the studs were manufactured on MO 99050737). The removed valve was placed into the rebuild program to be rebuilt under MO 00010974.

8. Tests Conducted: System Inservice Pressure Test

Pressure: NOP

Temp: NOT

 Remarks: CR-2001-93 reconciles the replacement nuts which were certified to ASME III-2, 1989 Ed., No Add.; CR-3005-96 reconciles the replacement studs which were certified to ASME III-2, 1989 Ed., No Add.
(Applicable Manufacturer's Data Reports are available on-site)
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement Type Code Symbol Stamp: N/A
Certificate of Authorizaton No: N/A Expiration Date: N/A
Signed: Supervising ASME Codes Engineer Date: 1/9/0/ Owner or Owner's Designee, Title
CERTIFICATE OF INSPECTION
I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of <u>California</u> , and employed by <u>Factory Mutual Insurance Company</u> of <u>Johnston, Rhode Island</u> have inspected the components described in this Owner's Report during the period and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions BC2 California
Date An 8, 2001

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

Unit: 2

99080667000 MO:

Rspec: ASME SECTION XI DATA-0173

40111B (G7) PID: S2-1201-2 N5:

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

3. Work Performed by: Southern California Edison Company

Type Code Symbol Stamp: N/A

Authorization No:

N/A

4. Identification of System: Reactor Coolant

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III, Class 1, 1974 Ed., No Add. (Valve); 1974 Ed., S.'74 Add. (Inlet

Bolting); Code Case: None

5. (b) Applicable Edition of Section XI Utilized for Repairs or Replacements:

1989 Editon. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Component

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced or Replacement	ASME Code Stamped Yes/No
6" x 8" Pressurizer Safety Valve	Dresser	BU-06253	N/A	2PSV0201	1980	Replaced	Yes
6" x 8" Pressurizer Safety Valve	Dresser	BU-06254	N/A	RSO-0549-97, Tested Spare	1980	Replacement	Yes
2"-8 x 14 1/2" Stud (2)	Nova Machine Products	Ht. #83633, Ht. Code LPP	N/A	RSO-0146-99, SA193 Gr. B7	N/A	Replacement	No
2"-8 x 14 1/2" Stud (3)	Nova Machine Products	Ht. #96517, Ht. Code FKE	N/A	RSO-0998-97, SA193 Gr. B7	N/A	Replacement	No
2"-8 Heavy Hex Nuts (10)	Nova Machine Products	Ht. #95335, Ht. Code FHZ	N/A	RSO-0904-97, SA194 Gr. 7	N/A	Replacement	No

7. Description of Work:

The pressurizer safety valve was replaced for preventative maintenance action with a set-point tested spare valve. During installation 5 inlet studs and 10 inlet nuts were also replaced. A VT-1 examination was performed on the replacement flange bolting with satisfactory results. A VT-3 examination of the internal surface of the valve body was not required (VT-3 examination was performed on 96042132 on 5/17/97 and is only required once per ten years). The removed valve was placed into the rebuild program.

8. Tests Conducted: System Leakage Pressure Test

Pressure: NOP

Temp: NOT

VT-2 performed per Procedure SO23-XVII-3.1.1

9. Remarks: None.

(Applicable Manufacturer's Data Reports are available on-site)

CERTIFICATE OF COMPLIANCE.

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.

Type Code Symbol Stamp: N/A

Certificate of Authorizaton No: N/A

Expiration Date: N/A

Signed: Supervising ASME Codes Engineer Date: Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period to <u>0///0/0/</u> ____, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions 1862 Inspector's Signature National Board, State, Province, and Endorsements

WO: 99080667000

As Required by the Provisions of the ASME Code Section XI

1. Owner:

2. Plant:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

Unit: 2

99080671000 MO:

Rspec: ASME SECTION XI DATA-0186

PID:

40141D

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

S2-1301-1 N5:

3. Work Performed by: Southern California Edison Company

Type Code Symbol Stamp: N/A Authorization No:

N/A

Expiration Date:

N/A

4. Identification of System: Main Steam

5. (a) Applicable Construction Code: ASME Section III, Class 2, 1974 Ed., S.'74 Addenda; Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements:

1989 Editon, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
6" x 10" Main Steam Safety Valve	Crosby Valve & Gage	N58737-01-0029	N/A	2PSV8402	1977	Replaced	Yes
6" x 10" Main Steam Safety Valve	Crosby Valve & Gage	N58737-01-0018	N/A	RSO-0016-00	1976	Replacement	Yes
1 3/8" x 9" Inlet Studs (12)	Nova Machine Products	Ht. #97138, Tr. LBB	N/A	RSO-1584-98, SA193 Gr. B7 (See MO 99050737)	N/A	Replacement	No
1 3/8"-8 Heavy Hex Nuts (12)	Nova Machine Products	Ht. #10150	N/A	RSO-0409-00, SA194 Gr.7 (CR-2001-93, SEE- 92-0065)	N/A	Replacement	No

7. Description of Work:

The main steam safety valve located in plant position 2PSV8402 (s/n N58737-01-0029) was replaced as a scheduled preventative maintenance action with a spare valve (s/n N58737-01-0018) which had been returned to the vendor for rework and testing. The inlet bolting was also replaced. (12) each studs and (12) each nuts were replaced (the studs were manufactured on MO 99050737). The removed valve was placed into the rebuild program to be rebuilt under MO 00011032.

8. Tests Conducted: System Inservice Pressure Test

Pressure: NOP

Temp: NOT

9. Remarks: CR-2001-93 reconciles the replacement nuts which were certified to ASME III-2, 1989 Ed., No Add.: CR-3005-96 reconciles the replacement studs which were certified to ASME III-2, 1989 Ed., No Add. (Applicable Manufacturer's Data Reports are available on-site) CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this replacement conforms to the rules repair or replacement of the ASME Code, Section XI. Type Code Symbol Stamp: N/A Certificate of Authorizaton No: N/A Expiration Date: N/A Supervising ASME Codes Engineer Date: Signed: Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period to 01/08/01 and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions 1862 Inspector's Signature National Board, State, Province, and Endorsements

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

Unit:

MO: 99080708000

Rspec: ASME SECTION XI DATA-0489

40123B (C6) S2-1208-4

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

Type Code Symbol Stamp: N/A

3. Work Performed by: Southern California Edison Company

Authorization No:

N/A

Expiration Date:

N5:

N/A

4. Identification of System: Chemical and Volume Control

5. (a) Applicable Construction Code: ASME Section III, Class 2, 1974 Edition, No Addenda; Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Editon. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
Heat Exchanger	Ametek	78826	10781	S21208ME062	1977		Yes
1" x 8 1/2" All-Thread Stud (28)	Nova Machine Products	Ht. #69463	N/A	RSO-0604-00, SA193 B7 (CR-3005-96)	N/A	Replacement	No
1"- 8 UNC Heavy Hex Nut (56)	Nova Machine Products	Ht. #8990206, Ht. Code HDF	N/A	RSO-0645-00, SA194 2H (CR-3005-00)	N/A	Replacement	No

7. Description of Work:

Replaced letdown heat exchanger (S21208ME062) cover bolting with in-kind replacements (28) each study and (56) each nuts.

8. Tests Conducted: System Functional Pressure Test

Pressure: NOP

Temp: N/A

9. Remarks: CR-3005-96 reconciles the replacement studs which were certified to ASME III-2, 1989 Ed., No Add. CR-3005-00 reconciles the replacement nuts which were certified to ASME III-2, 1989 Ed., No Add. (Applicable Manufacturer's Data Reports are available on-site) CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this replacement conforms to the rules repair or replacement of the ASME Code, Section XI. Type Code Symbol Stamp: N/A Certificate of Authorizaton No: N/A Expiration Date: N/A 1/25/01 Signed: Supervising ASME Codes Engineer Date: Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period to 1/26/01 , and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions Inspector's Signature 6 National Board, State, Province, and Endorsements

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead California 91770

Unit: 2

MO: 99080709000

Rspec: ASME SECTION XI DATA-0188

PID: 40141D

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

3. Work Performed by: Southern California Edison Company

N5: S2-1301-1

Type Code Symbol Stamp: N/A

N/A

Authorization No: Expiration Date:

N/A

4. Identification of System: Main Steam

5. (a) Applicable Construction Code: ASME Section III. Class 2. 1974 Ed., S. 74 Addenda: Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements:

1989 Editon. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
6" x 10" Main Steam Safety Valve	Crosby Valve & Gage	N58737-01-0025	N/A	2PSV8404	1977	Replaced	Yes
6" x 10" Main Steam Safety Valve	Crosby Valve & Gage	N58737-01-0005	N/A	RSO-0016-00	1976	Replacement	Yes
1 3/8" x 9" Inlet Studs (12)	Nova Machine Products	Ht. #97138, Tr. LBB	N/A	RSO-1584-98, SA193 Gr. B7 (See MO 99050737)	N/A	Replacement	No
1 3/8"-8 Heavy Hex Nuts (12)	Nova Machine Products	Ht. #69161	N/A	RSO-0234-99, SA194 Gr.7 (CR-2001-93, SEE- 92-0065)	N/A	Replacement	No

7. Description of Work:

The main steam safety valve located in plant position 2PSV8404 (s/n N58737-01-0025) was replaced as a scheduled preventative maintenance action with a spare valve (s/n N58737-01-0005) which had been returned to the vendor for rework and testing. The inlet bolting was also replaced. (12) each studs and (12) each nuts were replaced (the studs were manufactured on MO 99050737). The removed valve was placed into the rebuild program to be rebuilt under MO 00040337.

8. Tests Conducted: System Inservice Pressure Test

Pressure: NOP

Temp: NOT

Remarks: CR-2001-93 reconciles the replacement nuts which were certified to ASME III-2, 1989 Ed., No Add.; CR-3005-96 reconciles the replacement studs which were certified to ASME III-2, 1989 Ed., No Add.									
(Applicable Manufacturer's Data Reports are available on-site)									
CERTIFICATE OF COMPLIANCE									
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.									
Type Code Symbol Stamp: N/A									
Certificate of Authorizaton No: N/A Expiration Date: N/A									
Signed: Supervising ASME Codes Engineer Date: 1/8/01 Owner or Owner's Designee, Title									
CERTIFICATE OF INSPECTION									
I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of <u>California</u> , and employed by <u>Factory Mutual Insurance Company</u> of <u>Johnston</u> , Rhode Island have inspected the components described in this Owner's Report during the period to <u>O/OB/O</u> , and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.									
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.									
Inspector's Signature/ Commissions 1862 California National Board, State, Province, and Endorsements									
Date Jan. &, 20/									

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

Unit: 2

MO: 99080725000

Rspec: ASME SECTION XI DATA-0190

40141D PID:

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

3. Work Performed by: Southern California Edison Company

N5: S2-1301-1

Type Code Symbol Stamp: N/A

Authorization No:

4. Identification of System: Main Steam

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III. Class 2, 1974 Ed., S. '74 Addenda; Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Editon. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
6" x 10" Main Steam Safety Valve	Crosby Valve & Gage	N58737-01-0022	N/A	2PSV8406	1977	Replaced	Yes
6" x 10" Main Steam Safety Valve	Crosby Valve & Gage	N58737-01-0013	N/A	RSO-0016-00	1976	Replacement	Yes
1 3/8" x 9" Inlet Studs (12)	Nova Machine Products	Ht. #28007	N/A	RSO-1268-99, SA193 Gr. B7 (See MO 99050737)	N/A	Replacement	No
1 3/8"-8 Heavy Hex Nuts (12)	Nova Machine Products	Ht. #69161	N/A	RSO-0234-99, SA194 Gr.7 (CR-2001-93, SEE- 92-0065)	N/A	Replacement	No

7. Description of Work:

The main steam safety valve located in plant position 2PSV8406 (s/n N58737-01-0022) was replaced as a scheduled preventative maintenance action with a spare valve (s/n N58737-01-0013) which had been returned to the vendor for rework and testing. The inlet bolting was also replaced. (12) each studs and (12) each nuts were replaced (the studs were manufactured on MO 99050737). The removed valve was placed into the rebuild program to be rebuilt under MO 00011106.

8. Tests Conducted: System Inservice Pressure Test

Pressure: NOP

Temp: NOT

9. Remarks: CR-2001-93 reconciles the replace CR-3005-96 reconciles the replace	ement nuts which were certified to ASME III-2, 1989 Ed., No Add.; cement studs which were certified to ASME III-2, 1989 Ed., No Add.						
(Applicable Manufacturer's Data Reports are available on-site)							
CERT	TFICATE OF COMPLIANCE						
We certify that the statements made in the report of the ASME Code, Section XI.	ort are correct and this replacement conforms to the rules repair or replacement						
Type Code Symbol Stamp: N/A							
Certificate of Authorizaton No: N/A	Expiration Date: N/A						
Signed: Owner or Owner's Designee, Title	Supervising ASME Codes Engineer Date: 1/8/01						
0.110.110.110.110.110.110.110.110.110.1							
CE	RTIFICATE OF INSPECTION						
the State or Province of California and employ Johnston, Rhode Island have inspected the co	issued by the National Board of Boiler and Pressure Vessel Inspectors and oyed by <u>Factory Mutual Insurance Company</u> of emponents described in this Owner's Report during the period and state that to the best of my knowledge and belief, the Owner we measures described in this Owner's Report in accordance with the						
the examinations and corrective measures described	r nor his employer makes any warranty, expressed or implied, concerning ribed in this Owner's Report. Furthermore, neither the Inspector nor his personal injury or property damage or a loss of any kind arising from or						
Inspector's Signature	Commissions 1862 California National Board, State, Province, and Endorsements						
Date om &, 2001							

As Required by the Provisions of the ASME Code Section XI

1. Owner: Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead California 91770

Unit: 2

N5:

MO: 99080731000

S2-1301-1

Rspec: ASME SECTION XI DATA-0191

PID: 40141D

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

3. Work Performed by: Southern California Edison Company

Type Code Symbol Stamp: N/A

Authorization No:

N/A

4. Identification of System: Main Steam

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III. Class 2, 1974 Ed., S.'74 Addenda; Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements:

1989 Editon. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
6" x 10" Main Steam Safety Valve	Crosby Valve & Gage	N58737-01-0032	N/A	2PSV8407	1977	Replaced	Yes
6" x 10" Main Steam Safety Valve	Crosby Valve & Gage	N58737-01-0008	N/A	RSO-0016-00	1976	Replacement	Yes
1 3/8" x 9" Inlet Studs (12)	Nova Machine Products	Ht. #28007	N/A	RSO-1268-99, SA193 Gr. B7 (See MO 99050737)	N/A	Replacement	No
1 3/8"-8 Heavy Hex Nuts (12)	Nova Machine Products	Ht. #69161	N/A	RSO-0234-99, SA194 Gr.7 (CR-2001-93, SEE- 92-0065)	N/A	Replacement	No

7. Description of Work:

The main steam safety valve located in plant position 2PSV8407 (s/n N58737-01-0032) was replaced as a scheduled preventative maintenance action with a spare valve (s/n N58737-01-0008) which had been returned to the vendor for rework and testing. The inlet bolting was also replaced. (12) each studs and (12) each nuts were replaced (the studs were manufactured on MO 99050737). The removed valve was placed into the rebuild program to be rebuilt under MO 00011110.

8. Tests Conducted: System Inservice Pressure Test

See: AR 000300902-03

Pressure: NOP Temp: NOT

	ant nuts which were certified to ASME III-2, 1989 Ed., No Add.; ant studs which were certified to ASME III-2, 1989 Ed., No Add.
(Applicable Manufa	octurer's Data Reports are available on-site)
CERTIFIC	CATE OF COMPLIANCE
of the ASME Code, Section XI.	repair or replacement
Type Code Symbol Stamp: N/A Certificate of Authorizaton No: N/A	Expiration Date: N/A
Signed: Owner or Owner's Designee, Title	Supervising ASME Codes Engineer Date: 1/0/01
CERTI	FICATE OF INSPECTION
the State or Province of <u>California</u> , and employed <u>Johnston</u> , Rhode Island have inspected the composite to <u>OI/OS/O/</u>	by Factory Mutual Insurance Company of conents described in this Owner's Report during the period and state that to the best of my knowledge and belief, the Owner neasures described in this Owner's Report in accordance with the
the examinations and corrective measures described employer shall be liable in any manner for any personnected with this inspection.	this employer makes any warranty, expressed or implied, concerning in this Owner's Report. Furthermore, neither the Inspector nor his sonal injury or property damage or a loss of any kind arising from or mmissions California National Board, State, Province, and Endorsements
Date Jan 8, 2001	

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

Unit: 2

MO: 99080768000

Rspec: ASME SECTION XI DATA-0191

40141D

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

3. Work Performed by: Southern California Edison Company

S2-1301-2 N5:

Type Code Symbol Stamp: N/A

Authorization No:

4. Identification of System: Main Steam

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III. Class 2, 1974 Edition, S. 74 Addenda; Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Editon. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
6" x 10" Main Steam Safety Valve	Crosby Valve & Gage	N58737-01-0033	N/A	2PSV8416	1977	Replaced	Yes
6" x 10" Main Steam Safety Valve	Crosby Valve & Gage	N58737-01-0012	N/A	RSO-0016-00	1976	Replacement	Yes
1 3/8" x 9" Inlet Studs (12)	Nova Machine Products	Ht. #97138 Tr. Code LBB (6); Ht. #28007 (6)	N/A	RSO-1584-98/ RSO-1268- 99, SA193 Gr. B7 (See MO 99050737)	N/A	Replacement	No
1 3/8"-8 Heavy Hex Nuts (12)	Nova Machine Products	Ht. #69161 (4); Ht. #10150 (8)	N/A	RSO-0234-99/ RSO-0409- 00, SA194 Gr.7 (CR-2001- 93, SEE-92-0065)	N/A	Replacement	No

7. Description of Work:

The main steam safety valve located in plant position 2PSV8416 (s/n N58737-01-0033) was replaced as a scheduled preventative maintenance action with a spare valve (s/n N58737-01-0012) which had been returned to the vendor for rework and testing. The inlet bolting was also replaced. (12) each studs and (12) each nuts were replaced (the studs were manufactured on MO 99050737). The removed valve was placed into the rebuild program to be rebuilt under MO 00011169.

8. Tests Conducted: <u>System Inservice Pressure Test</u>

Pressure: NOP

Temp: NOT

CR-3005-96 reconciles the replacement nuts which were certified to ASME III-2, 1989 Ed., No Add.; CR-3005-96 reconciles the replacement studs which were certified to ASME III-2, 1989 Ed., No Add.
(Applicable Manufacturer's Data Reports are available on-site)
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp: N/A
Certificate of Authorizaton No: N/A Expiration Date: N/A
Signed: Supervising ASME Codes Engineer Date: 1/8/01 Owner or Owner's Designee, Title
CERTIFICATE OF INSPECTION
I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Inspector's Signature Commissions 1862 California National Board, State, Province, and Endorsements
Date Jan. 8, 2001

As Required by the Provisions of the ASME Code Section XI

1. Owner: Southern California Edison Company

2244 Walnut Grove Avenue

Unit: 2 CWO: 99081503000

Rosemead California 91770

Rspec: GEN-105s

PID: 40141A S2-1201-3 N5:

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

3. Work Performed by: Southern California Edison Company

Type Code Symbol Stamp: N/A

Authorization No:

N/A

4. Identification of System: Reactor Coolant

Expiration Date:

N/A

5. (a) Applicable Construction Code ASME Section III, Class 2, 1971 Edition, S'71 Addenda; Code Case: None

5. (b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Editon, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Component

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
Steam Generator (E088)	CE	71270-2	22219	S21301ME088	1976		Yes
1 1/2"x 9"-8N-2A Stud (1)	Nova Machine Products	Ht. #78055, Ht. Code NPA	N/A	RSO-1431-99, SA540 Gr. B24 Cl. 3 (Stud #8)	N/A	Replacement	No
1 1/2"-8N-2B Heavy Hex Nut (1)	Nova Machine Products	Ht. #73265 32-2, Ht. Code RZW	N/A	RSO-1076-00, SA193 Gr. B7 (Nut #8)	N/A	Replacement	No

7. Description of Work:

The west secondary manway cover on Steam Generator S21301ME088 was removed and reinstalled. (1) each stud (stud #8) and (1) each nut (nut #3) were replaced with in-kind replacement bolting.

8. Tests Conducted: System Inservice Pressure Test

Pressure: NOP

Temp: N/A

9. Remarks: None. (Applicable Manufacturer's Data Reports are available on-site) CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this replacement conforms to the rules repair or replacement of the ASME Code, Section XI. Type Code Symbol Stamp: N/A Certificate of Authorizaton No: N/A Expiration Date: N/A Supervising ASME Codes Engineer Date: (2/18/60) Signed: Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION I the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period to 12/19/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions 1862 National Board, State, Province, and Endorsements Inspector's Signature

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

Unit: 2

MO: 99081630000

Rspec: ASME SECTION XI DATA-0207

40112D (C5) N5: S2-1201-4

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

3. Work Performed by: Southern California Edison Company

Type Code Symbol Stamp: N/A

Authorization No:

N/A

4. Identification of System: Safety Injection and Shutdown Cooling

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III, Class 2, 1974 Edition, Summer 1974 Addenda; Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Edition, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	and the line of the	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
6" x 8" Relief Valve (L- Top)	Crosby Valve & Gage	N60061-00-0003.	N/A	2PSV9349	1980	Replaced	Yes
6" x 8" Relief Valve (L- Top)	Crosby Valve & Gage	N60061-00-0001	N/A	Mat Code 026-44409 (Rebuilt under MO 99051280)	1978		Yes

7. Description of Work:

Replaced the relief valve in plant position 2PSV9349 with a rebuilt and tested spare valve (S/N N60061-00-0001). The removed valve (S/N N60061-00-0003) was placed in the rebuild program (to be rebuilt under MO.00021251).

8. Tests Conducted: System Functional Pressure Test

Pressure: NOP

Temp: N/A

Signed:

(Applicable Manufacturer's Data Reports are available on-site)

CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. Type Code Symbol Stamp: N/A Certificate of Authorizaton No: N/A Expiration Date: N/A

Owner or Owner's Designee, Title

Supervising ASME Codes Engineer Date: 12/24/01

CERTIFICATE OF INSPECTION	of the state of
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I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure V	Zecrol Inconstant and
the State or Province of California, and employed by Factory Mutual Insurance Company of	esser mispectors and
Johnston, Rhode Island have inspected the components described in this Owner's Report during the	• •
6)7/27/01 to 19/10/01 and gots that to the heat of multiplining the	period
bas restormed even in the last of the best of my knowledge and	belief, the Owner
has performed examinations and taken corrective measures described in this Owner's Report in according to the ASY OF Control of the ASY OF CONTROL OF THE CO	dance with the
requirements of the ASME Code, Section XI.	,
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By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or it	mplied concerning
the examinations and corrective measures described in this Owner's Report. Furthermore, neither the	Inspector nor his
employer shall be liable in any manner for any personal injury or property damage or a loss of any ki	nd arising from or
connected with this inspection.	THE RESERVE THE PARTY AND THE PARTY OF THE P
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Inspector's Signature Commissions 1969 California National Board, State, Province, and E	
Inspector's Signature National-Roard State Province and E	The first of the same of the s
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Date (h/2c, 27, 2001	
Date Mile of and	!
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As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

Unit: 2

CWO: 99081807000

Rspec: GEN-105s

PID: 40141A

S2-1201-3 N5:

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

3. Work Performed by: Southern California Edison Company

Type Code Symbol Stamp: N/A

Authorization No:

N/A

4. Identification of System: Reactor Coolant

Expiration Date:

N/A

5. (a) Applicable Construction Code ASME Section III. Class 1, 1971 Edition, S'71 Addenda; Code Case: None

5. (b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Editon. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Component

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Replaced or Built Replacement S		ASME Code Stamped Yes/No
Steam Generator	CE	71270-1	22218	S21301ME089	1976	·.	Yes
1"-8N-2A x 6" Handhole Stud (2)	ABB Combustion Engineering	Ht. #85689	N/A	RSO-2991-91 R1, SA193 B7 (CR-2001-93)	N/A	Replacement	No
1"-8N-2B Handhole Nut (2)	ABB Combustion Engineering	Ht. #11472	N/A	RSO-2991-91 R1, SA193 B7 (CR-2001-93)	N/A	Replacement	No

7. Description of Work:

The handhole cover without the instrument connection on steam generator S21301ME089 was removed and reinstalled using replacement studs (2 each) and nuts (2 each) in location #1 and #4.

8. Tests Conducted: System Inservice Pressure Test

Pressure: NOP

Temp: NOT

PLIANCE is replacement conforms to the rules repair or replacement expiration Date: N/A
repair or replacement
xpiration Date: N/A
•
ME Codes Engineer Date: 12/19/05
SPECTION
al Board of Boiler and Pressure Vessel Inspectors and tual Insurance Company of in this Owner's Report during the period to the best of my knowledge and belief, the Owner and in this Owner's Report in accordance with the
akes any warranty, expressed or implied, concerning Report. Furthermore, neither the Inspector nor his roperty damage or a loss of any kind arising from or
California onal Board, State, Province, and Endorsements

As Required by the Provisions of the ASME Code SectionXI

Southern California Edison Company 1. Owner:

2244 Walnut Grove Avenue

Rosemead, California 91770

Unit: A

99100415000 MO:

Rspec: ASME SECTION XI DATA-0460

P&ID: N/A

2. Plant:

3. Work Performed by:

San Onofre Nuclear Generating Station

San Clemente, California 92674-0128

N/A N-5:

Type Code Symbol Stamp: N/A

Authorization No:

N/A

Expiration Date:

N/A

4. Identification of System: N/A - Spare

5. (a) Applicable Construction Code: ASME Section III, Class 2, 1974 Edition, Summer 1974 Addenda; Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Edition. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Southern California Edison Company

Name of Component	Name Of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
1 1/2" x 2" Nozzle Type Relief Valve	Crosby Valve & Gage	N59380-00-0013	N/A	025-83508- N59380-00-13 (removed from 3PSV9225 on MO 99100231)	1985		Yes
Disc Insert	Crosby Valve & Gage	N91241-43-0060	N/A	RSO-3226-91, Part #N91241 Stellite 6B	N/A	Replacement	No

7. Description of Work:

Replaced the disc insert with an in-kind replacement disc insert on the spare relief valve (S/N N59380-00-0013) that was removed from plant position 3PSV9225 on M.O. 99100213 and returned the valve to warehouse stock.

8. Tests Conducted: N/A

Pressure: N/A

Temp: N/A

9. Remarks: None. CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. Tepair or replacement Type Code Symbol Stamp: N/A Certificate of Authorization No: N/A Expiration Date: N/A Supervising ASME Codes Engineer Date: Signed: 4 Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period to ()//8/()), and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions Inspector's Signature National Board, State, Province, and Endorsements Date 0///8/00

As Required by the Provisions of the ASME Code SectionXI

Southern California Edison Company 1. Owner:

2244 Walnut Grove Avenue

Rosemead, California 91770

San Onofre Nuclear Generating Station

San Clemente, California 92674-0128

3. Work Performed by: Southern California Edison Company

4. Identification of System: N/A - Spare

2. Plant:

Unit:

99110008000 MO:

Rspec: ASME SECTION XI DATA-0460

P&ID: N/A

N-5: N/A

Type Code Symbol Stamp: N/A

Authorization No:

N/A

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III, Class 2, 1974 Edition, Summer 1974 Addenda; Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Edition, No Addenda

(

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name Of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
1 1/2"x 2" Nozzle Type Relief Valve	Crosby Valve & Gage	N59380-00-0006	N/A	025-83508- N59380-00-0006	1978		Yes
Disc	Crosby Valve & Gage	N91241-44-0070	N/A	RSO-0137-92, part #N91241, Stellite 6B	1991	Replacement	Yes

7. Description of Work:

Replaced the valve disc on the spare valve (S/N N59380-00-0006) that was removed from plant position 3PSV9226 under MO 99100503, with an in-kind replacement disc. The spare valve was then bench tested and returned to warehouse stock.

8. Tests Conducted: N/A

Pressure: N/A

Temp: N/A

9. Remarks: None. (Applicable Manufacturer's Data Reports are available on-site) CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement Type Code Symbol Stamp: N/A Certificate of Authorization No: N/A Expiration Date: N/A 1/2400 Supervising ASME Codes Engineer Date: Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period to 01/21/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

(In m

Commissions _

California

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Inspector's Signature

ms ____

National Board, State, Province, and Endorsements

Date Am . 21 . 2000

As Required by the Provisions of the ASME Code Section XI

1. Owner:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

Unit: A

MO: 99110011000

Rspec: ASME SECTION XI DATA-0460

PID: N/A N5: N/A

2. Plant:

San Onofre Nuclear Generating Station

San Clemente, California 92674-012

3. Work Performed by: Southern California Edison Company

_ ...

Type Code Symbol Stamp: N/A

Authorization No:

N/A N/A

4. Identification of System: N/A - Spare

Expiration Date:

5. (a) Applicable Construction Code: ASME Section III, Class 2, 1974 Edition, Summer 1974 Addenda; Code Case: None

5. (b) Applicable Edition of Section XI Utilized for Repairs or Replacements:

1989 Editon, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement	ASME Code Stamped Yes/No
1 1/2" x 2" Nozzle Type Relief Valve	Crosby Valve & Gage	N59380-00-0010		025-83508-N59380- 00-0010	1985		Yes
Disc		N91241-44-0069, Ht.# 18100187		RSO-2505-92, part# N91241, Stellite 6B	N/A	Replacement	No

7. Description of Work:

Replaced the valve disc on the spare valve (S/N N59380-00-0010) that was removed from plant position 2PSV9225 under MO 98051825, with an in-kind replacement disc. The spare valve was then bench tested and returned to warehouse stock.

8. Tests Conducted: N/A

Pressure: N/A

Temp: N/A

(Applicable Manufacturer's Data Reports are available on-site)

	(1 dypoword 1/1 distribution 2 Date 1/4)			
	CERTIFICATE OF	COMPLIANCE	uner. After	
We certify that the statements made in of the ASME Code, Section XI.	the report are correct	and this replacement		
Type Code Symbol Stamp: N/A		erich Line Herbier An der Line Letter (d. 18	l a reinill	e terrorio per transcerio de la consta La tambia de la constancia de la constancia de la constancia de la constancia de la constancia de la constancia La constancia de la constancia de la constancia de la constancia de la constancia de la constancia de la const
Certificate of Authorizaton No: N/A	The Market Comment	Expiration Date:	: N/A	grand to the training of
Signed: Owner or Owner's Designee,		ng ASME Codes Eng	rineer Date:	7/24/60
I, the undersigned holding a valid compute State or Province of <u>California</u> , an <u>Johnston</u> , <u>Rhode Island</u> have inspected to <u>Johnston</u> to <u>Johnston</u> has performed examinations and taken requirements of the ASME Code, Section	ed the components described the components described and star corrective measures described XI.	Vational Board of Bo y Mutual Insurance ribed in this Owner's that to the best of a scribed in this Owner	e Company of s Report during my knowledge er's Report in ac	the period and belief, the Owner accordance with the
By signing this certificate, neither the I the examinations and corrective measu employer shall be liable in any manner connected with this inspection.	res described in this O	wner's Report. Furth	ermore, naither	the Inspector nor his
Inspector's Signature	Commissions	1862 National Board, Sta	Californ te, Province, ar	ia nd Endorsements
Date (16/19 24, 2000			•	

As Required by the Provisions of the ASME Code SectionXI

1. Owner:

2. Plant:

Southern California Edison Company

2244 Walnut Grove Avenue

Rosemead, California 91770

San Clemente, California 92674-0128

San Onofre Nuclear Generating Station

Southern California Edison Company

4. Identification of System: N/A - Spare

3. Work Performed by:

Unit: Α

MO:

99121408000

Rspec: ASME SECTION XI DATA-0460

P&ID: N/A

N-5: N/A

Type Code Symbol Stamp: N/A

Authorization No:

N/A

Expiration Date:

N/A

5. (a) Applicable Construction Code: ASME Section III. Class 2. 1974 Edition. Summer 1974 Addenda; Code Case: None

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements: 1989 Edition. No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components:

Name of Component	Name Of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced or Replacement .	ASME Code Stamped Yes/No
1 1/2" x 2" Nozzle Type Relief Valve	Crosby Valve & Gage	N59380-00-0001	N/A	025-83508, Removed from 2PSV9227 on MO 99060050	1977		Yes
Disc Insert	Crosby Valve & Gage	N91241-41-0046	N/A	RSO-3635-85, Ht. #1810-0-1937 Stellite 6B	N/A	Replacement	No

7. Description of Work:

The spare relief valve (s/n N59380-00-0001) that was removed from plant location 2PSV9227 on MO 99060050 was inspected and found to need a new disc. The disc was replaced with an in-kind replacement and the valve was returned to the warehouse for restocking.

8. Tests Conducted: N/A

Pressure: N/A

Temp: N/A

9. Remarks: None. CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement Type Code Symbol Stamp: N/A Certificate of Authorization No: N/A Expiration Date: N/A 6/9/00 Supervising ASME Codes Engineer Signed: Date: Owner or Owner's Designee, Title CERTIFICATE OF INSPECTION I, the undersigned holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California, and employed by Factory Mutual Insurance Company of Johnston, Rhode Island have inspected the components described in this Owner's Report during the period to 06/09/00 , and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions California Inspector's Signature National Board, State, Province, and Endorsements