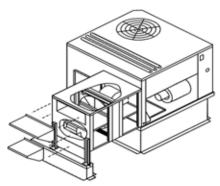
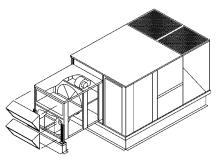


### MAXA-MI\$ER®

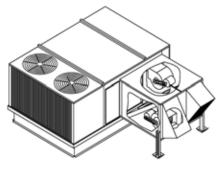
# V\* Series Unitized Energy Recovery Ventilators



ERV Unit with a Champion® Series Packaged Unit



ERV Unit with Predator® Packaged Unit



ERV Unit with Sunline® Packaged Unit



Energy recovery COMPONENT rated in accordance with ARI Standard 1060-2000 and certified to ARI. Actual performance in packaged equipment may vary.

#### **DESCRIPTION**

- Reduces cooling load at design temperatures up to 4 tons per 1000 cfm of outside air.
- Reduces heating load up to 2.5 Tons Btuh per 1000 CFM of outside air
- Dry energy transfer. Moisture in supply (intake) air stream is transferred to exhaust air stream in a vapor state, eliminating condensate plumbing from the UERV.
- Attaches directly to the York rooftop units. All mounting equipment is provided.
- · Separate fused power supply.
- Filters / mist eliminators are provided on the entering air openings.
- Adjustable support legs are provided.
- Two modes of operation (Pivoting Wheel Models only)
  - Recovery mode during normal energy recovery operation.
  - True economizer mode when outside sensor calls for economizer operation (3 - 12.5 ton packaged units equipped with economizers). U. S. Patent 5,548,970.
- Pivoting wheel models used with packaged unit with economizer. Sequence of operation controlled by economizer. (select models only)
- Balancing dampers provided on VR, VH and VU Modules. (Except Millennium or VR74 and VR122)
- Centrifugal blowers (both intake and exhaust for high static capability and low sound levels).
- Heavy gauge galvanized steel cabinets corrosion protected with powder paint process that match York units.
- · Fully insulated cabinet.
- ARI certified internal enthalpy wheel is provided.
- Internal enthalpy wheel made of polymeric material with silica gel impregnated into the material. The enthalpy wheel has a five year limited warranty.
- Internal enthalpy wheels are easily cleanable. Large wheels (25 inch diameter and above) are split into easily removable pie segments. Smaller wheels can be removed from the ERV.
- Continuous operation down to 10 °F (-12 °C) without defrost at indoor relative humidity up to 40%. For temperatures below 10 °F (-12 °C), Optional Low Ambient Control Kit is required. Kit includes temperature sensor to control the ERV before frost build up can occur on recovery wheel.

**Note:** *MAXA-MI*\$*ER*<sup>®</sup> UERV's are designed for use with rooftops using 14" high or greater roof curbs.



ETL Certified per UL 1995 and CSA 22.2

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#### YORK UERV MODEL NOMENCLATURE

Digit	Example Model #	Model Description		Options
_	>	Product Category	V = Ventilator	
2	œ	Wheel Type	R= Rooftop Stationary H= Horizontal O= Stand Alone Over and Under, Stationary S= Stand Alone Side by Side	P= Rooftop Pivoting (036-060 & 078-150 only) U= Upflow
3,4&5	028	CFM*	006= 300 to 550 011= 600 to 1000 020= 1100 to 1700 028= 2200 to 2800** 1500 to 2200**	036= 2800 to 3600 046= 3400 to 4600 062= 5500 to 6200** 4800 to 5600** 074= 6000 to 8000
		York Rooftop Cabinet	A05= D*NA/NH/NP 018-060 B05= D*EB/EH/EM 018-060 & B*HA/HH/HP 018-060 A06= DM/DF/DH 036-072 & BQ 036-060 A12= DM/DF/DH/DJ 078-150 & BP078-150	A15= DM/DH 180 & BP 180 A25= DM/DH 240-300, DJ180-300, DR180-300 & BQ 240 A40= B12=
		Stand Alone	N00= None	
6, 7 & 8	A12	York Furnace / Air Handler Cabinet	202=P*DH/P*XD-V 10-037 203=P*UR/P*XU/PXU-V 8-037 203=P*UR/P*XU/PXU-V 8-037 204=P*UR/P*DU/P*DU-V/P*HU-I-P*DU-L 16-064,080 204=P*UR/P*XU/P*XU-V 10-055 Y04=N*AH/N*VS B-G2FD 16-036S,042S,048S 205=P*UR/P*XU/PXU-V 16-075 205=P*UR/P*XU/PXU-V 20-095 Y05=P*UR/P*XU/PXU-V 20-095 Y05=P*UR/P*XU/PXU-V 20112,130 X05=P*UR/P*XU/PXU-V 20-075 V05=P*UR/P*XU/PXU-V 20-075	Z03=P*HU/P*DU/P*DU-V/P*HU/P*DU-L 12-032, 048, 060 Y03=P*HU/P*DU-Y-DU-V/P*HU/P*DU-L 12-032, 048, 060 Y03=P*DH/P*XD-V 12-056,075 W03=G*C 12-050,075 Z04=P*HU/P*DU/P*PU-L/P*HU-L/P*DU-L 12-080 Z04=P*HU/P*DU/P*PU-V/P*HU-L/P*DU-L 16-092 Z05=P*HU/P*DU/P*DU-V/P*HU-L/P*DU-L 16-092 Z05=P*HU/P*DU/P*DU-V/P*HU-L/P*DU-L 20-104 X05=P*UH/P*DU/P*DU-V/P*HU-L/P*DU-L 20-104 X05=P*DH/P*XD-V 16-075 W05=P*DH/P*XD-V 20-112 U05=G*C 20-100,125,150
6	エ	Blower Speed	H = High Speed** M = Mediu Speed**	V = Variable Speed (VR074 only) L = Constant Volume (VR122)
10	4	Voltage	1= 110v-1ph 2= 208/230v-3ph 4= 460v-3ph	5= 575v-3ph 8= 460v-1ph 9= 208/320v-1ph
11	M	Duct Type	A= no selection on Rooftop Units	W= Wall Sleeve (Upflow Only)
12 & 13	71	Additional Options	AA= No Option L1= Low Ambient Kit (LAK) * L2= LAK & Motorized Outside Air (MOA) * L3= LAK, MOA & Stop-Start-Job (SSJ) (not used on P models) * L4= LAK, MOA, SSJ & Pressure Sensor (PS) (not used on P) L5= LAK & SSJ (not used on P models) * L6= LAK & SSJ (not used on P models) * L7= LAK & PS	L8= LAK, MOA and PS M1= Motorized Outside Air (MOA) * M2= MOA, and Stop Start-Jog (SSJ) (not used on P models) * M3= MOA, SSJ and Pressure Sensor (PS) (not used on P models) M4= MOA and PS S1= Stop-Start-Job (SSJ) (not used on P models) * S2= SSJ and Pressure Sensor (PS) (not used on P models) P1= Pressure Sensor (PS)
14	1	Product Generation	1= 1st Generation	
* CEM is	ED/ wheel ra	deb yaey yem atha	CEM is EDV whool rating. This may your deponding on unit popings procesure drop	

<sup>\*</sup> CFM is ERV wheel rating. This may vary depending on unit cabinet pressure drop. \*\* These CFM ranges are dependant upon blower motor selection. \*\*\* Only options available for VR074 & VR122.

#### **APPLICATIONS**

Unitized Energy Recovery Ventilators (UERV) are used with the York rooftop packaged units. The internal wheel provides sensible and latent energy exchange between the entering and exhaust air streams of a building. This allows a substantial amount of the energy, which is normally lost in the exhaust air stream to be returned into the entering air. Ideal applications are areas that have cold or hot temperatures, or areas that have high humidity or very low humidity (recover exhaust air from buildings that have humidifiers to add humidity). Application software is available to provide the energy and dollar savings for all areas of the United States and Canada.

#### PRINCIPLE OF OPERATION

The UERV enthalpy wheel contains parallel layers of a polymeric material that are impregnated with silica gel (desiccant). The wheel is located in the entering (intake) air and exhaust air streams of the ventilation equipment. As the wheel rotates through each air stream, the wheel surface adsorbs sensible and latent energy. In the heating mode, the wheel rotates to provide a constant transfer of heat from the exhaust air stream to the colder intake air stream. During the cooling season, the process is reversed. On units equipped with an economizer (3 - 12.5 tons), the wheel pivots out of the air stream to allow economizer to operate normally for "free cooling" when outdoor temperature and humidity is acceptable. During economizer operation, the UERV exhaust blower continues to run, providing power exhaust for the system. The intake blower is de-energized during economizer operation.

# ARI STANDARD 1060-2000 FOR AIR-TO-AIR ENERGY RECOVERY VENTILATION EQUIPMENT

The Air-Conditioning and Refrigeration Institute (ARI) issued Standard 1060-2000 to certify air-to-air energy recovery ventilators. This standard deals specifically with the ratings of the Energy Recovery Wheel that is incorporated into the Energy Recovery Ventilator (ERV). All of the York ERV's have an ARI certified energy recovery wheel. The data shown in the specification charts is the ARI certified ratings for the wheel. Actual performance in the ERV may vary.

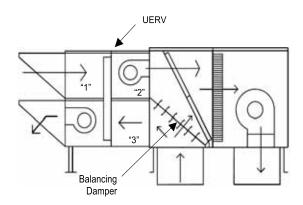


FIGURE 1 - UNITIZED ENERGY RECOVERY VENTILATOR

Critical Terms for Standard 1060 are as follows:

- Effectiveness. The measured energy recovery effectiveness not adjusted to account for that portion of the psychrometric change in the leaving supply air (Station 2) that is the result of leakage of entering exhaust air (Station 3) rather than exchange of heat or moisture between the air streams.
- Net Effectiveness. The measured recovery effectiveness adjusted to account for that portion of the psychometric change in the leaving supply air (Station 2) that is the result of leakage of the entering exhaust air (Station 3) rather than exchange of heat or moisture between the air streams.
- 3. Exhaust Air Transfer Ratio (EATR). The tracer gas concentration difference between the leaving supply air (Station 2) and entering supply (outdoor) air stream (Station 1) divided by the tracer gas concentration in the entering exhaust (return) air (Station 3) at the 100% rated air-flow, expressed as a percentage.
- Outdoor Air Correction Factor (OACF). The entering supply (outdoor) airflow (Station 1) divided by the measured (gross) leaving supply airflow (Station 2).

#### **ENERGY RECOVERY WHEEL**

The heart of the Energy Recovery Ventilator is the Energy Recovery Wheel (defined by ARI as a rotary heat exchanger). The wheel has a patented design of parallel layers of wrapped polymeric material that is impregnated with a silica gel (desiccant). This unique design makes it the only truly cleanable wheel on the market today. The small wheels (30 inch diameter and smaller) are slide out cassettes, and the larger wheels have pie segments that are removable for cleaning.



FIGURE 2 - ENERGY RECOVERY WHEEL

#### **CROSS LEAKAGE IN UERV'S (PURGE SECTORS)**

The issue of cross leakage in rotary wheel based UERV's used in space conditioning applications is often misunderstood. As a result, many systems are installed with purge sectors and the additional fan capacity required to allow these sectors to function when in fact they are unnecessary. A better understanding of the rational for the purge sector, and its history, allows us to dispense with the purge sector, its added first cost and continuing cost of operation.

A purge sector minimizes the carry over cross leakage from the exhaust into the supply (outside air) air stream by shunting a portion of the supply air back into the exhaust air stream across the seal separating the exhaust and supply. This is required in industrial applications where the exhaust carries contaminants. This typically results in air volume being 15% to 20% higher to get the desired air intake, and the cost associated with it.

In space conditioning applications, where the ventilation is operating to maintain acceptable indoor air quality, there are no contaminants in concentrations large enough to cause concern. Cross leakage in the UERV system results in a small amount of the exhaust air, typically less than 5% in balanced airflow, returning to the space. This is not contaminated air, as some would suggest. It is however air that effectively never left the space. The operation cost of moving this air is far less than that required for a purge sector. Do not use the York UERV's in applications that have concentrations of contaminants.

TABLE 1: UERV OUTSIDE AIR CFM SELECTION BY CFM

Unit-Tons	300-550	600-1000	1100-1700	1500-2800	2800-3600	3400-4600	4800-5600	5500-6200	6000-8000	8000-13000
	1.5 - 6	1.5 - 6	Sta	and Alone typ	e ERV's are a	available for a	ll tonnage siz	es.		
Rooftop		7.5 - 12.5	7.5 - 12.5	7.5 - 12.5						
Roonop				15 - 25	15 - 25	15 - 25	15 - 25	15 - 25		
									30 - 50	30 - 50
Upflow	1.5 - 5	1.5 - 5								
Horizontal	1.5 - 5	1.5 - 5		Stand	I Alone ERV's	are available	for equipme	nt room applic	cations.	

# OPTIONAL ACCESSORIES - FIELD INSTALLED

**UERV Equipment Support** - 8 inch (203 mm) high base for support of the exhaust and intake end of the UERV. Must be ordered separately from the UERV.

<u>UERV</u>	Equipment Support <u>Part No.</u>
VR006	1ES0401
VR/P011	1ES0402
VR/P020	1ES0402
VR/P028	1ES0402

	Equipment Support
<u>UERV</u>	Part No.
VR036	1ES0403
VR046	1ES0403
VR062	1ES0404
VR074	
VR122	

**Roof Curb** - A 14 or 24 inch (355 or 610 mm) roof curb is required to match supply and exhaust openings of the UERV with the rooftop units. York provides a full line of roof curbs to match the specified unit. See specification pages for required curb. Must be ordered separately from UERV.

**Stand Alone Balancing Damper** - Balancing dampers are used with VO and VS models when ERV is connected to the rooftop unit, not to ductwork on the roof.

RSI Model	York Model	Description	Used With
80-950-23	1DB0402	* Balancing Damper, "VO and VS"	D*NA/NH/N; 018-060
80-950-24	1DB0401	* Balancing Damper, "VO and VS"	D*EB/EH/EM/B*HA/HH 018-060
80-950-13	1DB0403	* Balancing Damper, "VO and VS"	DM/DF/DH 036-072 & BQ 036-060
80-950-29	1DB0404	* Balancing Damper, "VO and VS"	DM/DF/DH 078-150 & BP 078-150
80-950-19	1DB0405	** Balancing Damper, "VO and VS"	DM/DH 180 & BP 180
80-950-18	1DB0406	** Balancing Damper, "VO and VS"	DM/DH 240-300, DJ/DR 180-300 & BQ 240

<sup>\*</sup> These balancing dampers work best with"VO" stand alones.

# OPTIONAL ACCESSORIES - FACTORY INSTALLED

Low Ambient Control Kit - Prevents frost formation on energy wheel heat transfer surfaces by terminating the intake blower operation when discharge air temperature falls below a field selectable temperature setting. Intake blower operation resumes operation after temperature rises above the adjustable temperature differential.

**Pressure Sensor** - Measurement device on the UERV to determine airflow across the Wheel.

**Motorized Intake Air Damper** - Damper mounts in the outdoor air intake hood. It opens when the UERV is energized and closes when de-energized.

**Stop-Start-Jog** - Function that rotates the Enthalpy Wheel (non-pivoting models) on a preset timer to prevent contamination of the wheel during economizer operation.

**ERV Option Codes** (ex.: VR028A12H4AL3 would be an R28 series high speed 460 volt UERV with a Low Ambient kit, Motorized Outside Air, and Stop-Start-Jog kit.)

L1 - Low Ambient Kit (LAK) \*

L2 - LAK & Motorized. Outside Air (MOA) \*

L3 - LAK, MOA, & Stop-Start-Jog (SSJ) \*

L4 - LAK, MOA, SSJ, & Pressure Sensor (PS)

L5 - LAK and SSJ \*

L6 - LAK, SSJ, and PS

L7 - LAK and PS

L8 - LAK, MOA, and PS

M1 - Motorized Outside Air (MOA) \*

M2 - MOA and Stop-Start-Jog (SSJ) \*

M3 - MOA, SSJ, and Pressure Sensor (PS)

M4 - MOA and PS

S1 - Stop-Start-Jog (SSJ) \*

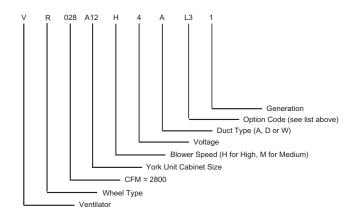
S2 - SSJ and Pressure Sensor (PS)

P1 - Pressure Sensor (PS)

NOTE: \* denotes only options available for VR074 & VR122.

#### HOW TO SELECT THE PROPER AIR CONDITIONING UNIT AND UNITARY ENERGY RECOVERY VENTILATOR

- Determine the air conditioning load requirements with the required amount of outside air without an UERV.
- Select the proper UERV for the outside air CFM requirements and calculate the tonnage reduction through the York UERV software program.
- Select the air conditioning unit required by reducing the load determined in step 1 by the reduction in step 2. (Example: If the load in Step 1 was 10 tons, and the reduction in Step 2 was 2.5 tons, select a 7.5 ton unit.)
- Select the proper UERV based on the select unit. The York part numbering scheme is as follows:



<sup>\*\*</sup> These balancing dampers work best with"VS" stand alones.

TABLE 2: PERFORMANCE - 1 1/2 THROUGH 12 1/2 TON UNITS

		"R" Series	Stationary Whe	el for Units with	out Econom	izers		
York	Unit	EDV OFM	Matakin n EDV	V-11 0	V-11	Nom	inal ARI Data	a (Total
Packaged Unit	Size	ERV CFM Range	Matching ERV Model	Voltage & Phase	Voltage Code	CFM	Net Effec	tiveness
Model No.	(Tons)	range	Model	Tilase	Oouc	CFIVI	Heating	Cooling
D*EB 018-060				110v-1ph	1			
D*EH 018-060				208/230v-1ph	9			
D*EM 036-060 B*HA 018-060	1.5 - 5	300-550	VR006B05H	208/240v-3ph	2	500	65%	64%
B*HH 018-060 B*HP 024-048				460v-3ph	4			
D*NH 018-060				110v-1ph	1			
D*NA 018-060	15 5	200 550	VR006A05H	208/230v-1ph	9	500	GE0/	640/
D*NP 024-048	1.5 - 5	300-550	VRUUGAUSH	208/240v-3ph	2	500	65%	64%
D*NZ 024-060				460v-3ph	4			
				110v-1ph	1			
		300-550	VR006A06H	208/230v-1ph	9	500	65%	64%
DM 036-072		300-550	VRUUGAUGH	208/240v-3ph	2	500	00%	04%
DF 036-072	3 - 6			460v-3ph	4			
DH 036-060	3-6			208/230v-1ph	9			
BQ 036-060	5-060	000 4000	\/D044 \ 0 C	208/230v-3ph	2	000	700/	700/
		600-1000	VR011A06H	460v-3ph	4	900	73%	72%
				575v-3ph	5	1		
				208/230v-3ph	2		73%	
DM 090-102		600-1000	VR011B12H	460v-3ph	4	900		72%
DF 090-102	7.5 - 8.5			575v-3ph	5			
DH 078-102	7.5 - 6.5			208/230v-3ph	2			
BP 090		1100-1700	VR020B12H	460v-3ph	4	1600	65%	64%
				575v-3ph	5		0070	
				208/230v-3ph	2		73%	
		600-1000	VR011A12H	460v-3ph	4	900		72%
DM 078				575v-3ph	5	1		
DM 120-150		1100-1700		208/230v-3ph	2		65%	
DF 078			VR020A12H	460v-3ph	4	1600		64%
DF120	7.5 -			575v-3ph	5			
DH 120-150 DJ 150	12.5			208/230v-3ph	2	1950		
DR 090-150		1500-2200	VR028A12M	460v-3ph	4		71%	70%
BP 078				575v-3ph	5	1		
BP 120-150				208/230v-3ph	2			
		2200-2800	VR028A12H	460v-3ph	4	2600	65%	63%
				575v-3ph	5	1		

Note 1: Complete York ERV model number includes the electrical information. Example DM 060 needing 500 CFM outside of air at 230 volts/3 phase. Model would be a VR006A06H2AAA1.

#### **TABLE 3: PERFORMANCE - 15 THROUGH 25 TON UNITS**

Use this table to determine ventilation and size requirements. Table shows York packaged units and matching ERV model, Air Flow Range, and ARI rated Net Effectiveness at 100% of rated CFM.

York	Unit		Stationary Whe				inal ARI Data	a (Total
Packaged Unit	Size	ERV CFM Range	Matching ERV Model	Voltage & Phase	Voltage Code			tiveness
Model No.	(Tons)	Range	Wiodei	Filase	Code	CFM	Heating	Cooling
				208/230v-3ph	2			
		1500-2200	VR028A15M	460v-3ph	4	1950	71%	70%
				575v-3ph	5	1		
				208/230v-3ph	2			
		2200-2800	VR028A15H	460v-3ph	4	2600	65%	63%
				575v-3ph	5	1		
				208/230v-3ph	2			
DM 400		2800-3600	VR036A15H	460v-3ph	4	3100	65%	63%
DM 180 DH 180	15			575v-3ph	5	1		
BP 180	15			208/230v-3ph	2			
D1 100		3400-4600	VR046A15H	460v-3ph	4	3900	65%	63%
				575v-3ph	5	1		
				208/230v-3ph	2			
		4800-5600	VR062A15M	460v-3ph	4	4125	71%	70%
				575v-3ph	5	1		
				208/230v-3ph	2			
		5500-6200	VR062A15H	460v-3ph	4	5500	65%	63%
				575v-3ph	5			
				208/230v-3ph	2			
		2200-2800	VR028A25H	460v-3ph	4	2600	65%	63%
DM 240				575v-3ph	5			
DM 300				208/230v-3ph	2			
DH 240		2800-3600	VR036A25H	460v-3ph	4	3100	65%	63%
BP 240				575v-3ph	5			
BQ 240				208/230v-3ph	2			
DJ 180 DJ 210	15 - 25	3400-4600	VR046A25H	460v-3ph	4	3900	65%	63%
DJ 240				575v-3ph	5			
DJ 300				208/230v-3ph	2			
DR 180		4800-5600	VR062A25M	460v-3ph	4	4125	71% 65%	70%
DR 240			VINOUZAZOWI	575v-3ph	5	- 4125		
DR 300				208/230v-3ph	4			
		5500-6200	VR062A25H	460v-3ph	5	5500		63%
			V KUOZAZSH	575v-3ph	2			
				208/230v-3ph	2			
		6000-8000	VR074A40*	460v-3ph	4	6600	65%	63%
(0 ( 0)	(See			575v-3ph	5	1		
(See note 2)	note 2)			208/230v-3ph	2			
		8000-13000	VR122A40*	460v-3ph	4	10800	65%	63%
				575v-3ph	5	1		

Note 1: Complete York ERV model number includes the electrical information. Example: DM180 needing 2800 CFM outside of air at 230 volts/3 phase. Model would be a VR028A15H2AAA1.

Note 2: For VR074 and VR122 units used with an economizer must have the Start-Stop-Jog (SSJ) option.

**TABLE 4: PERFORMANCE - PIVOTING WHEEL MODELS** 

		"P"	Series Piv	oting Wheel fo	r Units with Ec	onomizers			
York	Unit	ERV	Max.	Matching			Nom	inal ARI Da	•
Packaged Unit	Size	CFM	CFM	ERV	Voltage &	Voltage		Net Effec	tiveness
Model No.	(Tons)	Range	Power Exhaust	Model	Phase	Code	CFM	Heating	Cooling
DM 036-072					208/230v-1ph	9			
DF 036-072	3 - 6	600-	1900	VP011A06H	208/240v-3ph	2	900	73%	72%
DH 036-060	3-0	1000	1300	VIOTIAGGII	460v-3ph	4	300	7370	12/0
BQ 036-060					575v-3ph	5			
DM 090-102		600-			208/230v-3ph	2			
DM 090-102 DF 090-102		1000	1900	VP011B12H	460v-3ph	4	900	73%	72%
DH 078-102	7.5 - 8.5	1000			575v-3ph	5			
	BP 090	1100-			208/230v-3ph	2			
(See note 2)		1700	3000	VP020B12H	460v-3ph	4	1600	65%	64%
,					575v-3ph	5			
		600-			208/230v-3ph	2			
DM 078		1000	1900	VP011A12H	460v-3ph	4	900	73%	72%
DM 120-150					575v-3ph	5			
DF 078		1100-			208/230v-3ph	2			
DF120		1700	3000	VP020A12H	460v-3ph	4	1600	65%	64%
DH 120-150	7.5 -				575v-3ph	5	1		
DJ 150	12.5	1500-			208/230v-3ph	2			
DR 090-150		2200	3450	VP028A12M	460v-3ph	4	1950	71%	70%
BP 078 BP 120-150					575v-3ph	5			
(See note 2)		2200-			208/230v-3ph	2			
(See Hote 2)		2800	4200	VP028A12H	460v-3ph	4	2600	65%	63%
					575v-3ph	5			

Note 1: Complete York ERV model number includes the electrical information. Example DM 060 needing 800 CFM outside of air at 230 volts/3 phase. Model would be a VP011A06H2AAA1.

2: Predator models D/B\*078-150, with ERV must use "slab" type economizers and downflow position.

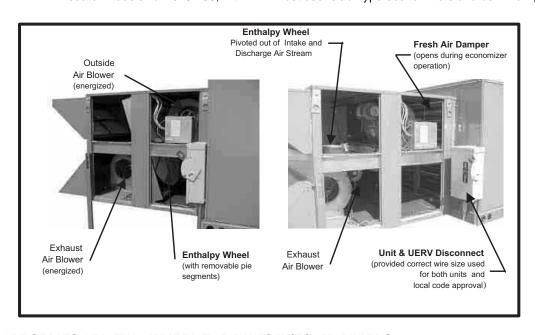


FIGURE 3 - "P" SERIES PIVOTING WHEEL FOR UNITS W/ECONOMIZERS

TABLE 5: SPECIFICATIONS AND ELECTRICAL DATA - 300 THROUGH 550 CFM ERV'S

N	lodel Numbers	VI VH0 VL	6 - S/S Stand Alone S R006 - Rooftop Statio 06 - Horizontal Split J006 - Upflow Split S 6 - O/U Stand Alone S	onary System ystem			
Line Voltage - 60hz		115v-1ph	208/230v/460-1ph	208/230v/460-3ph			
	Motor - hp		0.2 / PSC				
	Wheel Size (dia x width) -in		5.5 x 6.3				
	Motor Speed -rpm		1780				
Fresh Air Blower	Motor Speed(s)		2				
	Bearing Type		Sleeve				
	Full Load Amps		3.8				
	Service Factor		1.1				
	Motor - hp 0.25 / PSC						
	Wheel Size (dia x width) -in						
	Motor Speed -rpm		1780				
	Motor Speed(s)		2				
Exhaust Air Blower	Bearing Type		Sleeve				
	Full Load Amps-Stationary		3.8				
	Full Load Amps-Pivoting		NA				
	Service Factor	1.1					
	Potential Volts		115				
Wheel Electrical	Motor Speed -rpm		1050				
Data	Full Load Amps	0.6					
	MCA 8.7						
Total Electrical	OCPD		10				
	Wheel Depth		2				
Wheel Data	Wheel Diameter -in		19.3				
	Construction	One Piece / Polymeric					
	Nominal Airflow CFM		500 @ .6Δ				
	EATR0.50 H <sub>2</sub> O		9.90%				
	EATR - 0.00 H <sub>2</sub> O		0.20%				
Enthalpy Wheel	EATR - +0.50 H <sub>2</sub> O		0.00%				
ARI Airflow Data	OACF0.50 H <sub>2</sub> O		1.02%				
	OACF - 0.00 H <sub>2</sub> O		1.33%				
	OACF - +0.50 H <sub>2</sub> O	1.59%					
Thermal Ra	atings @ 0" Pressure Diff.	Sensible	Latent	Total			
	100% Airflow Heating	68%	60%	65%			
Total	75% Airflow Heating	73%	65%	70%			
Effectiveness	100% Airflow Cooling	68%	60%	64%			
	75% Airflow Cooling	73%	65%	69%			
	100% Airflow Heating	68%	60%	65%			
Net	75% Airflow Heating	73%	65%	70%			
Effectiveness	100% Airflow Cooling	68%	60%	64%			
	75% Airflow Cooling	73%	65%	69%			
Curb	A/C Unit Curb Height - in		14				
	Shipping Weight - lbs.		198				
Weights	Net Weight - lbs.	<b>——</b>	155				

Note 1: A stepdown transformer is provided to stepdown high voltage primary to 115 volt secondary.

2: On Horizontal and upflow UERVs, the transformer is provided for field installation.

TABLE 6: SPECIFICATIONS AND ELECTRICAL DATA - 600 THROUGH 1700 CFM ERV'S

	Model Numbers	VP01 VH011 - VU011 VO0	I - Rooftop 1 - Rooftop Horizontal - Upflow S 11 - O/U Sta 11 - S/S Sta	Pivotin Split Sy plit Syst and Alon	g estem tem ne	VR020 - Rooftop Stationary VP020 - Rooftop Pivoting VO020 - O/U Stand Alone VS020 - S/S Stand Alone			
Line Voltage	e - 60hz	208/ 230v- 1ph	208/ 230v- 3ph	460v- 1ph	460v- 3ph	208/ 230v- 3ph	460v-3ph	575v-3ph	
	Motor - hp		.5 / PSC			<b>Op.</b> .	1.0 / Belt		
l	Wheel Size (dia x width) -in		10 x 6 A7	-			9 x 9		
<b> </b>	Motor Speed -rpm		1120 / 960 /				1725		
Fresh Air Blower	Motor Speed(s)		3			Ad	ustable She	ave	
Blower	Bearing Type		Sleeve				Ball		
Full Load Amps			3.4			3.8	1.9	1.4	
l	Service Factor		1				1.15		
	Motor - hp Stationary		.5 / PSC				1.0 / Belt		
I	Motor - hp Pivoting		.5 / PSC				1.5 / Belt		
I	Wheel Size (dia x width) -in		10 x 6 A7				9 x 9		
Exhaust Air	Motor Speed -rpm		1120 / 960 /	850			1725		
Blower	Motor Speed(s)		3			Ad	ustable She	ave	
Blower	Bearing Type		Sleeve				Ball		
l	Full Load Amps-Stationary	3.4	3.4	1.5	1.5	3.8	1.9	1.4	
l	Full Load Amps-Pivoting	3.4	3.4	1.5	1.5	5.6	2.8	2.0	
	Service Factor		1				1.15		
Wheel	Potential Volts		208 / 230	)			208 / 230		
Electrical Motor Speed -rpm			1050				1050		
Data	Full Load Amps	0.6		0.6					
	MCA - Stationary	8.25	8.25	4.4	4.4	9.15	4.9	3.8	
Total	OCPD - Stationary	10	10	6	6	12	6	5	
Electrical	MCA - Pivoting	8.25	8.25	4.4	4.4	11.4	6	4.5	
	OCPD - Pivoting	10	10	6	6	15	8	6	
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	Wheel Depth - in		3		3 30.346				
wheel Data	Wheel Diameter - in		25.3	! -	30.346 One Piece / Polymeric				
	Construction / Media	0	ne Piece / Pol		One Piece / Polymeric 1600 @ .95∆				
l	Nominal Airflow CFM EATR1.00 H <sub>2</sub> O		900 @ 1.0 9.30%	Δ	1600 @ .95∆ 7.80%				
En the elect	EATR - 1.00 H <sub>2</sub> O		0.70%						
	EATR - 0.00 H <sub>2</sub> O				0.40%				
	OACF1.00 H <sub>2</sub> O	0.00% 0.97%			0.00%				
	OACF - 0.00 H <sub>2</sub> O		1.19%			0.97% 1.16%			
I	OACF - +1.00 H <sub>2</sub> O	1.19% 1.34%				1.16% 1.29%			
Thermal	Ratings @ 0" Pressure Diff.	Sensible	Latent	To	tal	Sensible	Latent	Total	
	100% Airflow Heating	76%	68%			68%	61%	65%	
Total	75% Airflow Heating	81%	73%	73% 78%		72%	67%	71%	
Effective-	100% Airflow Cooling	76%	68%	72%		68%	61%	64%	
ness	75% Airflow Cooling	81%	73%		6%	72%	67%	70%	
	100% Airflow Heating	76%	68%	78%		68%	61%	65%	
Net	75% Airflow Heating	81%	73%		3%	72%	67%	71%	
Effective- ness	100% Airflow Cooling	76%	68%		2%	68%	61%	64%	
11622		81%	73%		5%				
75% Airflow Cooling						72% 67% 70%			
Curb			14 on A06			24			
Curb Weights			<u> </u>						

Note 1: On Horizontal and upflow UERVs, the transformer is field installed.

Note 2: Pivoting electrical data applies to VP models only.

TABLE 7: SPECIFICATIONS AND ELECTRICAL DATA - 1500 THROUGH 2800 CFM ERV'S

Fresh Air Blower Spearing Full Load Service I Motor Spearing Motor Spea	- hp / type Size (dia x width) - in Speed - rpm	208/230v-3ph		Alone		Alone			
Fresh Air Blower Spearing Full Load Service I Motor Spearing Motor Spea	Size (dia x width) - in		460v-3ph	575v-3ph	208/230v-3ph	460v-3ph	575v-3ph		
Fresh Air Blower  Fresh Air Blower  Exhaust Air Blower  Exhaust Air Blower  Exhaust Air Blower  Wheel S Motor Sp Motor Sp Motor Sp Bearing Full Load Service I Motor Sp Hull Load Service I Motor Sp Full Load Service I Mo	, ,		1.5 / Belt			2 / Belt			
Exhaust Air Blower  Exhaust Air Blower  Exhaust Air Blower  Exhaust Air Blower  Wheel S Motor Sp Bearing Full Load Service  Motor Sp Bearing Full Load Full Load Service  Motor - h Potential Motor Sp Full Load Full Load Service  Motor - h Potential Motor Sp Full Load Service  Motor - h Potential Motor Sp Full Load Full Coad F	Speed - rpm		10 x 10			10 x 10			
Blower  Blower  Bearing Full Load Service I  Motor - I  Wheel S  Motor Sp  Bearing Full Load Full Load Service I  Motor Sp  Bearing Full Load Full Load Service I  Motor Sp  Mo			1725			1725			
Exhaust Air Blower  Exhaust Air Blower  Wheel S Motor - P Wheel S Motor Sp Bearing Full Load Full Load Service I Motor - P Potential Motor Sp Full Load Service I Motor - P Potential Motor Sp Full Load Mo	Speed(s)	A	djustable Sheav	е	А	djustable Sheav	e		
Exhaust Air Blower Blower Full Load Full Load Service I Potential Motor - Potential Motor Sp. Full Load Service I Potential Motor Sp. Full Load MCA - Sp. OCPD - MCA - Potential Motor Sp. Full Load MCA - Sp. MCA - Sp. Motor Sp. Full Load Motor Sp.	д Туре		Ball			Ball			
Exhaust Air Blower  Exhaust Air Blower  Exhaust Air Blower  Bearing Full Load Full Full Full Full Full Full Full Ful	ad Amps	5.6	2.8	2	6.6	3.3	2.4		
Exhaust Air Blower Blower Blower Blower Blower Bearing Full Load Service Bearing Bearing Full Load Service Bearing Bea	e Factor		1.15			1.15			
Exhaust Air Blower  Blower  Blower  Blower  Bearing Full Load Full Load Service  Motor Sp  Full Load Service  Motor - h Potential Motor Sp  Full Load Full Load Notor Sp  Full Load Motor Sp  Full Load Full L	- hp Stationary		1.5 / Belt			2 / Belt			
Exhaust Air Blower  Blower  Bearing Full Load Full Load Service  Wheel Electrical Data  Motor Sp Full Load MCA - S OCPD - MCA - P OCPD - Wheel D Construct Nominal EATR - G EATR - G OACF - G	- hp Pivoting		3 / Belt			-			
Exhaust Air Blower  Blower  Bearing Full Load Full Load Service I  Wheel Electrical Data  Motor Sp Full Load Motor Sp Full Load Motor Sp Full Load Motor Sp Full Load MCA - S OCPD - MCA - P OCPD - Wheel Data  Enthalpy Wheel ARI Rating Data  EATR - G OACF -	Size (dia x width) - in		10 x 10			10 x 10			
Blower Bearing Full Load Full Load Service  Wheel Electrical Data  Motor - P Potential Motor Sp Full Load Motor Sp Full Load Motor Sp Full Load MCA - S OCPD - MCA - P OCPD - Wheel Data  Enthalpy Wheel ARI Rating Data  Total Effective- ness  MOTOR Sp Full Load MCA - P OCPD - MCA - P OCPD - Wheel D Construct Nominal EATR - C EATR - C OACF - C OA	Speed - rpm		1725			1725			
Wheel Electrical Data MCA - P Total Electrical Data MCA - P OCPD - Wheel Data Construct  Enthalpy Wheel ARI Rating Data EATR - C  Total Eatr - C  Enthalpy Wheel ARI Rating Data Total EATR - C  Total EATR -	Speed(s)	А	djustable Sheav	е	А	djustable Sheav	e e		
Wheel Electrical Data  Total Electrical Data  Wheel Data  Enthalpy Wheel ARI Rating Data  Total EaTR - GOACF -	д Туре		Ball			Ball			
Wheel Electrical Data  Total Electrical Data  Wheel Data  Enthalpy Wheel ARI Rating Data  Total Effectiveness  Total Effectiveness  Enthalpy Wheel ARI Rating Data  Total Effectiveness  Motor - Potential Motor Sp. Full Load  MCA - SOCPD - Wheel Data  COCPD - Wheel Data  EATR - COCPD - Wheel Data  Construct  EATR - COCPD - Wheel Data  Construct  Nominal EATR - COCPD - OACF - COCPD	ad Amps-Stationary	5.6	2.8	2	6.6	3.3	2.4		
Wheel Electrical Data  Total Electrical MCA - S Total Electrical MCA - P OCPD - MCA - P OCPD - Wheel Data Construct  Enthalpy Wheel ARI EATR - C OACF - C OA	ad Amps-Pivoting	9	4.4	3.6	-	-	-		
Wheel Electrical Data  Total Electrical MCA - S Total Electrical MCA - S OCPD - MCA - P OCPD - Wheel Data  Enthalpy Wheel ARI Rating Data  Total Effectiveness  Wheel Data Construct  EATR - C OACF - C O	e Factor		1.15			1.15			
Electrical Data Motor Sp. Full Load MCA - S. OCPD - MCA - P. OCPD - Wheel Data Construct Nominal EATR - C. EATR - C. OACF - C.	- hp (1 phase)		0.17		0.17				
Data   Motor Sp	ial Volts		200-208 / 230			200-208 / 230			
Full Load  MCA - S  OCPD -  MCA - P  OCPD -  Wheel Data  Enthalpy Wheel ARI Rating Data  Total Effectiveness  MCA - P  OCPD -  Wheel D  Construct  EATR - C  EATR - C  OACF - C  OACF - C  Total Effectiveness	Speed - rpm		1725			1725			
Total Electrical	ad Amps		1.1			1.1	-		
Electrical MCA - P OCPD - Wheel Data Construct  Nominal EATR - C EATR - C EATR - C OACF - C O	Stationary	13.7	7.4	5.6	16	8.6	6.6		
MCA - P	- Stationary	20	10	7	20	10	7		
Wheel D Construct  Part of the property of the	Pivoting	18	9.4	7.6	-	-	-		
Data   Construct	- Pivoting	25	12	10	-	-	-		
Enthalpy Wheel ARI Rating Data OACF OACF Thermal Ratings @ Total Effective- ness Nominal EATR EATR OACF OACF Total Ffective- ness	Depth x Diameter - in		3 x 37.759		3 x 37.759				
Enthalpy Wheel ARI Rating Data OACF OACF OACF Thermal Ratings @ Total Effective- ness EATR OACF	uction / Media Type	Segme	ented Pies / Poly	meric	Segm	Segmented Pies / Polymeric			
Enthalpy Wheel ARI Rating Data OACF - OACF - OACF - Thermal Ratings @ Total Effective- ness EATR - 0 E	al Airflow CFM		2600 @ .95∆			2600 @ .95∆			
Wheel ARI Rating Data OACF - O	1.00 H <sub>2</sub> O		6.10%			6.10%			
Wheel ARI Rating Data OACF - O	- 0.00 H <sub>2</sub> O	0.40%			0.40%				
OACF - OA	- +1.00 H <sub>2</sub> O		0.00%		0.00%				
OACF - OA	1.00 H <sub>2</sub> O		0.99%		0.99%				
Thermal Ratings @ Total Effectiveness 100% Air 100% Air 100% Air	- 0.00 H <sub>2</sub> O		1.13%		1.13%				
Total Fffectiveness 100% Ai 100% Ai 100% Ai	- +1.00 H <sub>2</sub> O		1.23%		1.23%				
Total Effective- ness 75% Airf 100% Ai	@ 0" Pressure Diff.	Sensible	Latent	Total	Sensible	Latent	Total		
Effective- ness 100% Ai	Airflow Heating	68%	60%	65%	68%	60%	65%		
ness 100% Ai	irflow Heating	74%	67%	71%	74%	67%	71%		
11000	Airflow Cooling	68%	60%	63%	68%	60%	63%		
1/5% AIRT	irflow Cooling	74%	67%	70%	74%	67%	70%		
	Airflow Heating	68%	60%	65%	68%	60%	65%		
Net 75% Airf	irflow Heating	74%	67%	71%	74%	67%	71%		
Effective-	Airflow Cooling	68%	60%	63%	68%	60%	63%		
11033	irflow Cooling	74%	67%	70%	74%	67%	70%		
	nit Curb Height - in		A12, 14 on A15			A12, 14 on A15			
Shipping	ng Weight - Ibs.	2.311	470			470			
vveights ————	eight - lbs.		395			395			

<sup>\*</sup> Electric data is for (A12) DM/DF/DH/DJ 078-150 and BP 078-150 only.
\*\* Electric data is for (A15 and A25) DM/DH/DJ/DR 180-300 and BQ 240 only.
Note: Pivoting electrical data applies to VP models only.

TABLE 8: SPECIFICATIONS AND ELECTRICAL DATA - 2800 THROUGH 3600 CFM ERV'S

ı	Model Numbers		- Rooftop Sta 6 - S/S Stand		VO036 - O/U Stand Alone				
Line Voltage	- 60hz	208/230v-3ph	460v-3ph	575v-3ph	208/230v-3ph	460v-3ph	575v-3ph		
	Motor - hp / type		3 / Belt			2 / Belt			
	Wheel Size (dia x width) - in		12 x 9		12 x 9				
	Motor Speed - rpm		1725			1725			
Fresh Air Blower	Motor Speed(s)	A	djustable Sheav	е	Į.	Adjustable Sheav	/e		
Diowei	Bearing Type		Ball		Ball				
	Full Load Amps	9.4	4.3	3.2	6.6	3.3	2.4		
	Service Factor		1.15			1.15			
	Motor - hp Stationary		3 / Belt			2 / Belt			
	Wheel Size (dia x width) - in		12 x 9			12 x 9			
	Motor Speed - rpm		1725			1725			
Exhaust Air Blower	Motor Speed(s)	A	djustable Sheav	е	Į.	Adjustable Sheav	/e		
Diowei	Bearing Type		Ball			Ball			
	Full Load Amps-Stationary	9.4	4.3	3.2	6.6	3.3	2.4		
	Service Factor		1.15			1.15	•		
	Motor - hp (1 phase)		0.50		0.50				
Wheel	Potential Volts		200-208 / 230			200-208 / 230			
Electrical Data	Motor Speed - rpm		1725			1725			
Data	Full Load Amps		2.7			2.7			
Total	MCA - Stationary	22.4	10.9	8.4	16.1	18.6	6.6		
	OCPD - Stationary	30	15	9	20	12	9		
Wheel	Wheel Depth x Diameter - in		3 x 41.825			3 x 41.825			
Data	Construction / Media Type	Segme	ented Pies / Poly	meric	Segm	ented Pies / Pol	ymeric		
	Nominal Airflow CFM		3100 @ .9∆			3100 @ .9∆			
	EATR1.00 H <sub>2</sub> O		4.90%		4.90%				
Enthalpy	EATR - 0.00 H <sub>2</sub> O		1.30%		1.30%				
Wheel ARI	EATR - +1.00 H <sub>2</sub> O		0.30%		0.30%				
Rating Data	OACF1.00 H <sub>2</sub> O		0.99%		1	0.99%			
	OACF - 0.00 H <sub>2</sub> O		1.07%		1	1.07%			
	OACF - +1.00 H <sub>2</sub> O		1.12%			1.12%			
Thermal R	atings @ 0" Pressure Diff.	Sensible	Latent	Total	Sensible	Latent	Total		
	100% Airflow Heating	68%	60%	65%	68%	60%	65%		
Total	75% Airflow Heating	74%	67%	71%	74%	67%	71%		
Effective- ness	100% Airflow Cooling	68%	60%	63%	68%	60%	63%		
	75% Airflow Cooling	74%	67%	70%	74%	67%	70%		
	100% Airflow Heating	68%	60%	65%	68%	60%	65%		
Net	75% Airflow Heating	74%	67%	71%	74%	67%	71%		
Effective- ness	100% Airflow Cooling	68%	60%	63%	68%	60%	63%		
11000	75% Airflow Cooling	74%	67%	70%	74%	67%	70%		
Curb	A/C Unit Curb Height - in	ĺ	24		Ī	24	•		
	Shipping Weight - Ibs.		571		571				
Weights	Net Weight - lbs.		475		1	475			

TABLE 9: SPECIFICATIONS AND ELECTRICAL DATA - 3400 THROUGH 5600 CFM ERV'S

N	Model Numbers		Rooftop Sta - S/S Stand		VO046	- O/U Stand	Alone		
Line Voltage	- 60hz	208/230v-3ph	460v-3ph	575v-3ph	208/230v-3ph	460v-3ph	575v-3ph		
	Motor - hp / type		5 / Belt		3 / Belt				
	Wheel Size (dia x width) - in		12 x 12		12 x 12				
	Motor Speed - rpm		1725			1725			
Fresh Air Blower	Motor Speed(s)	Ad	djustable Sheav	'e	Ad	djustable Sheav	e		
Diowei	Bearing Type		Ball			Ball			
	Full Load Amps	14.8	7	5.1	9	4.4	3.4		
	Service Factor		1.15	•		1.15			
	Motor - hp Stationary		5 / Belt			3 / Belt			
	Wheel Size (dia x width) - in		12 x 12			12 x 12			
	Motor Speed - rpm		1725			1725			
Exhaust Air Blower	Motor Speed(s)	Ad	djustable Sheav	re	Ad	djustable Sheav	'e		
biowei	Bearing Type	Ball				Ball			
	Full Load Amps-Stationary	14.8	7	5.1	9	4.4	3.4		
	Service Factor	,	1.15	I.		1.15	I		
	Motor - hp (1 phase)		0.5		0.5				
Wheel	Potential Volts		200-208 / 230			200-208 / 230			
Electrical Data	Motor Speed - rpm		1150			1150			
Dala	Full Load Amps		1.2			1.2			
Total	MCA - Stationary	34.5	17	12	22	11	8.7		
	OCPD - Stationary	40	25	15	30	15	12		
	Wheel Depth x Diameter - in		3 x 46.776	I .		3 x 46.776			
Data	Construction / Media Type	Segme	ented Pies / Poly	ymeric	Segme	ented Pies / Poly	meric		
	Nominal Airflow CFM	ű	3900 @ .95∆		3900 @ .95∆				
	EATR1.00 H <sub>2</sub> O		4.40%		4.40%				
Enthalpy	EATR - 0.00 H <sub>2</sub> O		1.10%		1.10%				
Wheel ARI	EATR - +1.00 H <sub>2</sub> O		0.20%		0.20%				
	OACF1.00 H <sub>2</sub> O		0.99%		0.99%				
	OACF - 0.00 H <sub>2</sub> O		1.06%			1.06%			
	OACF - +1.00 H <sub>2</sub> O		1.11%			1.11%			
Thermal R	atings @ 0" Pressure Diff.	Sensible	Latent	Total	Sensible	Latent	Total		
	100% Airflow Heating	68%	60%	65%	68%	60%	65%		
Total	75% Airflow Heating	73%	67%	71%	73%	67%	71%		
Effective- ness	100% Airflow Cooling	68%	60%	63%	68%	60%	63%		
11033	75% Airflow Cooling	73%	67%	70%	73%	67%	70%		
	100% Airflow Heating	68%	60%	65%	68%	60%	65%		
Net	75% Airflow Heating	73%	67%	71%	73%	67%	71%		
Effective-	100% Airflow Cooling	68%	60%	63%	68%	60%	63%		
ness	75% Airflow Cooling	73%	67%	70%	73%	67%	70%		
Curb	A/C Unit Curb Height - in	24				24	1		
	Shipping Weight - Ibs.		920		920				
Weights	Net Weight - lbs.		920 805			920 805			

TABLE 10: SPECIFICATIONS AND ELECTRICAL DATA - 5500 THROUGH 6200 CFM ERV'S

ı	Model Numbers	VO062	- O/U Stand	Alone	VR062 - Rooftop Stationary VS062 - S/S Stand Alone				
Line Voltage	- 60hz	208/230v-3ph	460v-3ph	575v-3ph	208/230v-3ph	460v-3ph	575v-3ph		
	Motor - hp / type		5 / Belt		5 / Belt				
	Wheel Size (dia x width) - in		12 x 12		12 x 12				
	Motor Speed - rpm		1725			1725			
Fresh Air Blower	Motor Speed(s)	Ac	ljustable Sheav	re .	Ad	djustable Sheav	/e		
Diowei	Bearing Type		Ball			Ball			
	Full Load Amps	15	7.4	5.9	15	7	5.8		
	Service Factor		1.15		1	1.15	1		
	Motor - hp Stationary		5 / Belt			5 / Belt			
	Wheel Size (dia x width) - in		12 x 12			12 x 12			
	Motor Speed - rpm		1725			1725			
Exhaust Air	Motor Speed(s)	Ac	ljustable Sheav	re	Ad	djustable Sheav	/e		
Blower	Bearing Type		Ball			Ball			
	Full Load Amps-Stationary	14.8 7 5.1		14.8	7	5.1			
	Service Factor		1.15			1.15	l.		
	Motor - hp (1 phase)		0.5		0.5				
Wheel	Potential Volts		200-208 / 230			200-208 / 230			
Electrical	Motor Speed - rpm		1075			1075			
Data	Full Load Amps		1.2			2.7			
Total	MCA - Stationary	36.8	17.5	13.6	34.5	17	12.7		
	OCPD - Stationary	50	25	20	40	25	15		
Wheel	Wheel Depth x Diameter - in	00	3 x 52.026		10	3 x 52.026			
Data	Construction / Media Type	Seame	nted Pies / Pol	vmeric	Seame	ented Pies / Pol	vmeric		
	Nominal Airflow CFM	Cogino	5500 @ .95∆	ymono	5500 @ .95Δ				
	EATR1.00 H <sub>2</sub> O		4.00%		4.00%				
	EATR - 0.00 H <sub>2</sub> O		1.00%		1.00%				
Enthalpy Wheel ARI	EATR - +1.00 H <sub>2</sub> O		0.20%		0.20%				
Rating Data	OACF1.00 H <sub>2</sub> O		0.99%		0.20%				
· ·	OACF - 0.00 H <sub>2</sub> O		1.06%			1.06%			
	OACF - +1.00 H <sub>2</sub> O		1.10%			1.10%			
Thermal R	Ratings @ 0" Pressure Diff.	Sensible	Latent	Total	Sensible	Latent	Total		
i iici iiai i	100% Airflow Heating	68%	60%	65%	68%	60%	65%		
Total	75% Airflow Heating	73%	67%	71%	73%	67%	71%		
Effective-	100% Airflow Cooling	68%	60%	63%	68%	60%	63%		
ness	75% Airflow Cooling	73%	67%	70%	73%	67%	70%		
							•		
Net	100% Airflow Heating 75% Airflow Heating	68% 73%	60%	65% 71%	68% 73%	60% 67%	65% 71%		
Effective-	100% Airflow Cooling	68%	60%	63%	68%	60%	63%		
ness									
Cumb	75% Airflow Cooling	73%	67%	70%	73%	67%	70%		
Curb	A/C Unit Curb Height - in		24		24				
Weights	Shipping Weight - lbs.		1250			1250			
<u> </u>	Net Weight - lbs.		1075			1075			

TABLE 11: SPECIFICATIONS AND ELECTRICAL DATA - 6000 THROUGH 13000 CFM UERV'S

	UERV Series		VR074			VR122		
Line Voltage	- 60hz	208/230v-3ph	460v-3ph	575v-3ph	208/230v-3ph	460v-3ph	575v-3ph	
	Motor - hp		(2) 5 / Belt		(2) 7.5 / Belt			
	Wheel Size (dia x width) - in		(2) 12 x 12			(2) 15 x 15		
	Motor Speed - rpm		1725		1725			
Exhaust Air	Motor Speed(s)	Ad	djustable Sheave	Э	Ad	djustable Sheav	е	
Blower	Bearing Type		Ball			Ball		
	Full Load Amps	14.8	7	5	22.4	9.7	7.8	
	OCPD	20 9 7		30	15	10		
	Service Factor	1.15				1.15		
	Motor - hp (3 phase)	0.25	0.25	0.33	0.25	0.25	0.33	
Wheel	Motor Speed - rpm	•	1725		•	1725		
Electrical Data	Full Load Amps	1.6	0.8	1.4	1.6	0.8	1.4	
2 414	OCPD	3	2	2	3	2	2	
Total	MCA	34.9	16.6	12.7	52	22.6	19	
Electrical	OCPD	50	20	15	70	30	25	
Wheel	Wheel Depth x Diameter - in		3 x 58			3 x 74		
Data	Construction / Media Type	Segme	ented Pies / Poly	meric	Segme	ented Pies / Poly	meric	
	Nominal Airflow CFM		6600 @ .95∆			10800 @ .95∆		
	EATR1.00 H <sub>2</sub> O		4.60%			3.40%		
Enthalpy	EATR - 0.00 H <sub>2</sub> O		1.90%			1.20%		
Wheel	EATR - +1.00 H <sub>2</sub> O		0.90%		0.40%			
Airflow Data	OACF1.00 H <sub>2</sub> O		0.99%		0.99%			
	OACF - 0.00 H <sub>2</sub> O		1.05%		1.04%			
	OACF - +1.00 H <sub>2</sub> O		1.09%		1.07%			
Thermal R	atings @ 0" Pressure Diff.	Sensible	Latent	Total	Sensible	Latent	Total	
	100% Airflow Heating	68%	60%	65%	68%	60%	65%	
Total Effective-	75% Airflow Heating	73%	67%	71%	73%	67%	71%	
ness	100% Airflow Cooling	68%	60%	63%	68%	60%	63%	
	75% Airflow Cooling	73%	67%	70%	73%	67%	70%	
	100% Airflow Heating	68%	60%	65%	68%	60%	65%	
Net Effective-	75% Airflow Heating	73%	67%	71%	73%	67%	71%	
ness	100% Airflow Cooling	68%	60%	63%	68%	60%	63%	
	75% Airflow Cooling	73%	67%	70%	73%	67%	70%	
Curb	A/C Unit Curb Height - in	14				14		
Weights	Shipping Weight - lbs.		2800		3000			
vveignis	Net Weight - lbs.		2600			2800		

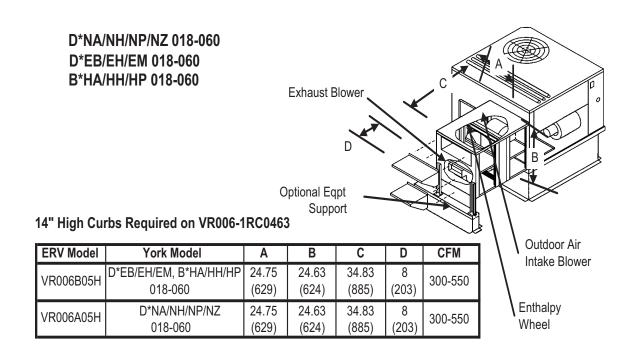


FIGURE 4 - UERV DIMENSIONAL DATA - 018 THROUGH 060

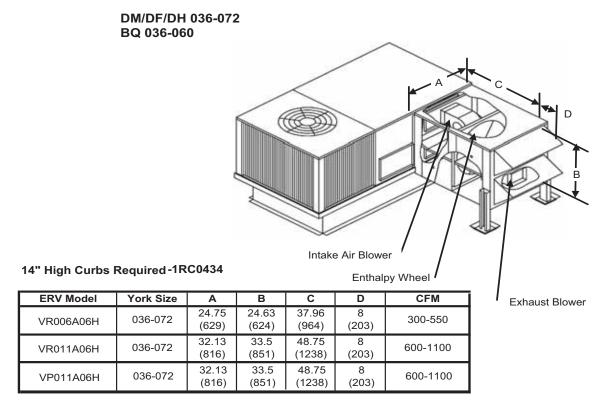


FIGURE 5 - UERV DIMENSIONAL DATA - 036 THROUGH 072

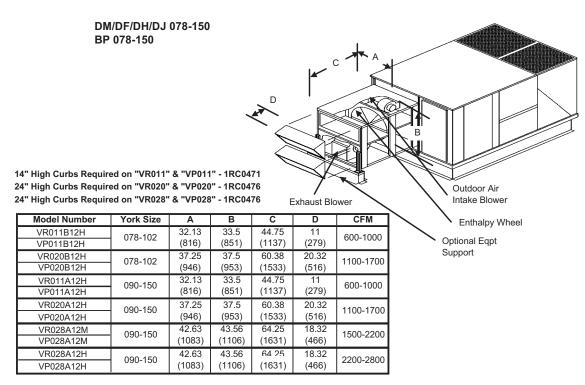
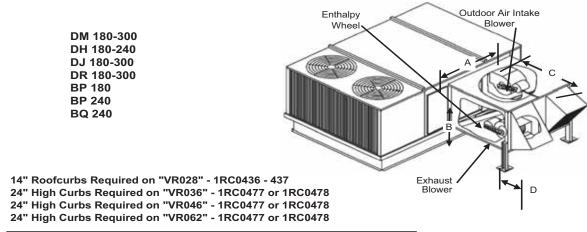


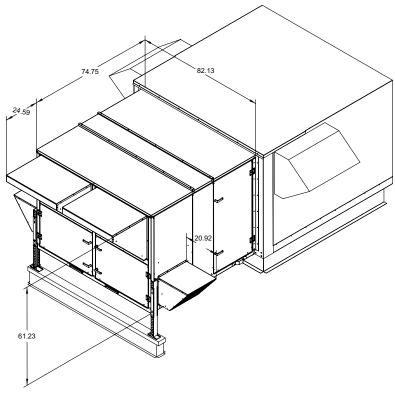
FIGURE 6 - UERV DIMENSIONAL DATA - 078 THROUGH 150



Model Number	Unit Size	Α	В	С	D	CFM
VR028A15M	180	42.63	43.56	52.13	22.50	1500-2200
VR028A15H	100	(1083)	(1106)	(1327)	(572)	2200-2800
VR028A25M	180-300	(1000)	(1100)	(1027)	(372)	2200-2000
VR036A15H	180	46.68	57.38	60.00	30.50	2800-3600
VR036A25H	180-300	(1186)	(1457)	(1524)	(775)	2000-0000
VR046A15H	180	52.68	57.38	60.00	30.50	3400-4600
VR046A25H	180-300	(1338)	(1457)	(1524)	(775)	3400-4000
VR062A15M	180	58.88	57.38	60.00	30.50	4800-5600
VR062A25M	180-300	(1496)	(1457)	(1524)	(775)	4800-3000
VR062A15H	180	58.88	57.38	60.00	30.50	5500-6200
VR062A25H	180-300	(1496)	(1457)	(1524)	(775)	3300-0200

NOTE: Refer to Unit Price Pages for exact unit, ERV and curb matchup.

FIGURE 7 - UERV DIMENSIONAL DATA - 180 THROUGH 300



- Designed to meet Millennium unit specifications
- 14' High Curbs Required
- Rooftop unit blower exceeds the capacity of the ERV Exhaust Blowers

Model Number	CFM	Description
VR074A40L	6000 - 8000	Constant volume
VR074A40V	6000 - 8000	Variable Air Vaolume
VR122A40L	8000 - 13000	Constant Volume
VR122A40V	8000 - 13000	Variable Air Volume

- See blower performance charts for airflow at various external static pressures.

FIGURE 8 - MILLENNIUM UNIT VR074 AND VR122

**TABLE 12: BLOWER PERFORMANCE CHART - VR074** 

			Exhaust								
Blower RPM for VR074, (2) 5HP, Barometric Hood											
			Externa	Static Pressure	(in water)						
		0	0.5	1	1.5	2					
	6000	910	1060	1200	1300	1400					
	6500	955	1095	1225	1360	1430					
CFM	7000	1000	1130	1260	1380	1475					
	7500	1040	1170	1290	1400	1500					
	8000	1080	1200	1315	1425	1530					

#### Notes:

- 1. Drive losses included in the above table
- 2. Performance can vary depending on ambient conditions
- 3. Blower RPMs are for reference only

#### RPM Range

Low 910-1320 Standard Unit
High 1325-1565 Optional Kit (01-KIT-RH58)

#### **TABLE 13: BLOWER PERFORMANCE CHART - VR122**

	Exhaust										
Blower RPM for VR122, 7.5HP, Barometric Hood											
		External Static Pressure (in water)									
	0 0.5 1 1.5 2										
	8000	775	900	1030	1125	1200					
	9000	825	945	1055	1150	1240					
CFM	10000	875	985	1090	1190	1280					
CIWI	11000	925	1030	1125	1215	1310					
	12000	970	1070	1165	1250	1355					
	13000	1015	1110	1200	1280	1360					

#### Notes:

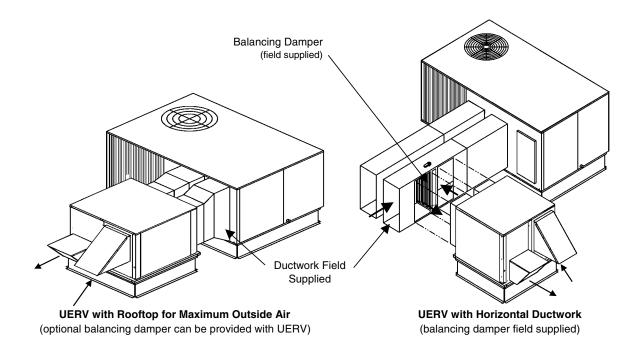
- 1. Drive losses included in the above table
- 2. Performance can vary depending on ambient conditions
- 3. Blower RPMs are for reference only

#### **RPM Range**

Low 775-1000 Standard Unit

Med 1000-1200 Optional Kit (0-KIT-RM74)

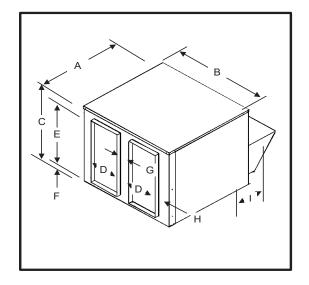
High 1175-1375 Optional Kit (01-KIT-RH74)



#### **Features and Notes**

- 1. Stand Alone design allows higher levels of outdoor air to be introduced into the a/c unit.
- 2. Static test ports provided to verify intake and exhaust CFM.
- Balancing damper is field provided when UERV is connected to ductwork. System will not operate properly without balancing damper.
- 4. Roof curbs are available for the UERV's.
- 5. CFM at 0.0 external static pressure.

UERV	Roof Curbs
Series	Model Number
VS006	1RC0480
VS011	1RC0481
VS020	1RC0482
VS028	1RC0483
VS036	1RC0484
VS046	1RC0485
VS062	1RC0486



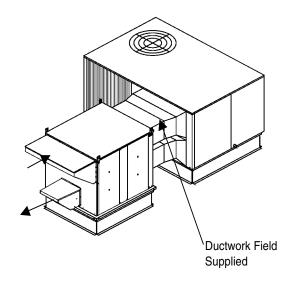
	UERV Data		Dimensional Data								
UERV Series	CFM Range	Curb Size	Α	В	С	D	E	F	G	Н	I
VS006	300-550	23.25 x 32.5	34.69	24.75	24.63	8.00	20.00	2.32	2.00	0.75	8.00
VS011	600-1000	30.25 x 43	44.25	32.13	33.50	12.00	27.00	3.25	5.00	1.56	17.00
VS020	1100-1700	35.5 x 52.75	54.38	37.25	37.50	12.00	30.00	1.63	4.00	4.06	20.32
VS028	1500-2800	41 x 49.5	52.25	42.62	43.56	14.00	32.00	1.63	4.00	4.75	22.50
VS036	2800-3600	41.81 x 55.75		46.69					9.00	6.00	
VS046	3400-4600	47.81 x 55.75	60	52.69	57.37	16.5	39.5	6.03	10.32	6.66	30.50
VS062	4800-6200	54 x 55.75		58.88					13.41	8.21	

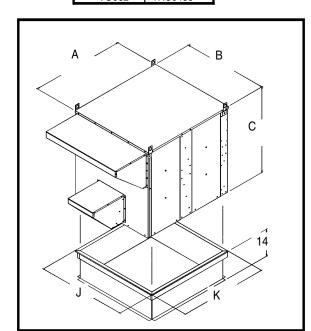
FIGURE 9 - STAND ALONE UERV'S FOR SIDE BY SIDE DUCT ARRANGEMENTS

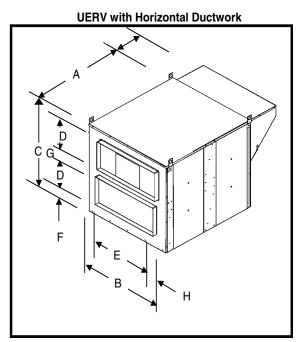
#### **Features and Notes**

- 1. Stand Alone design allows higher levels of outdoor air to be introduced into the a/c unit.
- 2. Static test ports provided to verify intake and exhaust CFM.
- 3. Balancing damper field supplied.
- 4. Roof curbs are available for the UERV's.
- 5. CFM is based on 0 external static pressure.

UERV Roof Curbs								
Series	M odel No							
VO006	1RC0480							
VO011	1RC0481							
VO020	1RC0482							
VO028	1RC0483							
VO036	1RC0484							
VO046	1RC0485							
VO062	1RC0486							

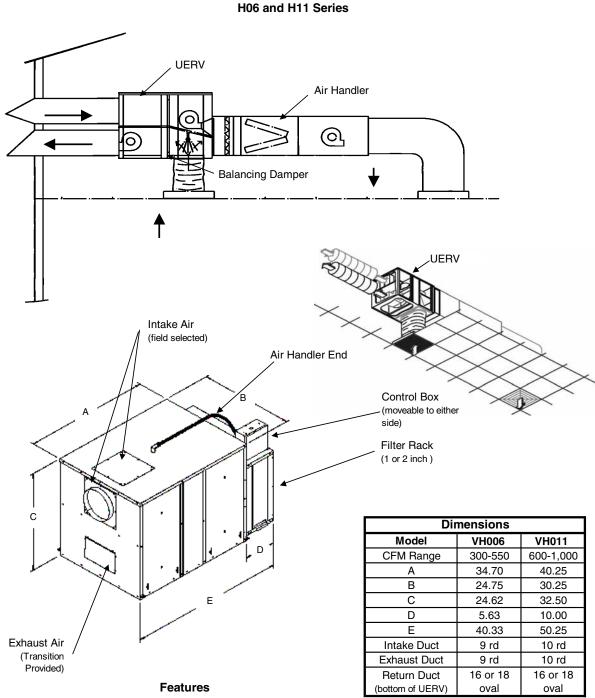






	UERV Data			Dimensional Data							
UERV	CFM Range	Curb Size	Α	В	С	D	E	F	G	Н	
Series	Of Willange	(J x K)	^			<u> </u>	_		ď		•
VO006	300-550	23.25 x 32.5	34.83	24.75	24.63	8.00	20.00	2.00	2.25	2.32	8.00
VO011	600-1000	30.25 x 43	44.75	32.13	33.50	12.00	27.00	2.60	5.00	2.56	11.00
VO020	1100-1700	35.5 x 52.75	52.38	37.25	37.50	12.00	30.00	4.50	4.00	3.63	20.32
VO028	1500-2800	41 x 49.5	52.25	42.63	43.56	14.00	32.00	4.75	4.00	5.31	18.32
VO036	2800-3600	41.81 x 55.75	60.00	46.69	57.37	16.50	39.50	8.19	8.00	3.59	18.32
VO046	3400-4600	47.81 x 55.75	60.00	52.69	57.37	16.50	39.50	8.19	8.00	6.59	18.32
VO062	4800-6200	54 x 55.75	60.00	58.88	57.37	16.50	39.50	8.19	8.00	9.68	18.32

FIGURE 10 - STAND ALONE UERV'S FOR OVER AND UNDER DUCT ARRANGEMENTS



- 1. Fresh air intake can be field located on top or end of unit.
- 2. Electrical control box can be located to either side for access.
- 3. Access panels located on both sides of ERV for servicing.
- 4. Static test ports are provided for verification of CFM.
- 5. Filter rack accepts 1" or 2" filters and comes with flex connector to air handler.
- 6. On Horizontal and upflow UERVs, the transformer is supplied for field installation.

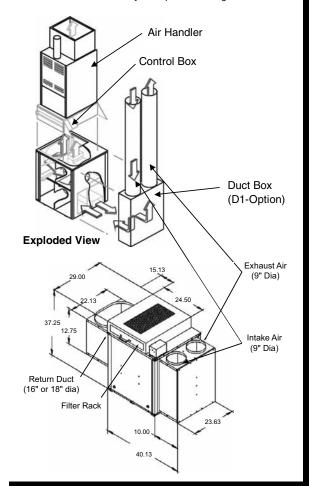
Note: Applications with extensive duct on intake and exhaust may require booster fans for airflow.

#### FIGURE 11 - HORIZONTAL SPLIT SYSTEM UERV'S FOR VH006 AND VH011 SERIES

# VU006-D- Series for 300 - 450 CFM UERV for Ducted Applications

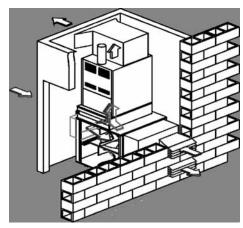
Features include service access from either end with control box moveable to either side.

Note: Booster fans may be required with long duct runs.

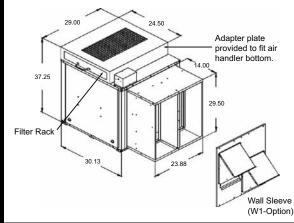


# VU006-W- Series for 300 - 450 CFM UERV for Thru-the-Wall Applications

Features include service access from either end with control box moveable to either side.



Perfect method of adding UERV to existing school classroom.



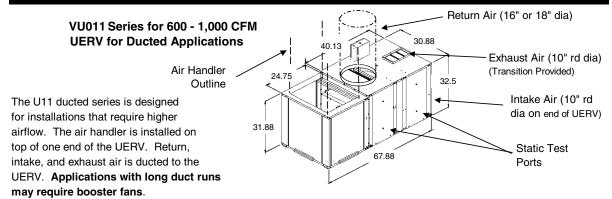


FIGURE 12 - UPFLOW SPLIT SYSTEM UERV'S

TABLE 14: YORK HORIZONTAL AND UPFLOW SPLIT SYSTEM UERV MODELS 300 - 500 CFM

York Models	CFM in 100's	Capacity	300-550 CFM	
			Horizontal	Upflow
P*DH / P*XD-V	10	037	VH-006-Z02H	Horz Only
P*HU / P*DU / P*DU-V / P*HU-L / P*DU-L	12	032,048,060	VH-006-Z03H Upflow Only	VU-006-Z03H
P*UR / P*XU / P*XU-V	8	037		
P*DH / P*XD-V	12	055,075	VH-006-Y03H	Horz Only
N*AH / N*VS BG2FD	08/12	024S,030S,036S	VH-006-X03H	VU-006-X03H
G*C	12	050,075	VH-006-W03H	VU-006-W03H
P*HU / P*DU / P*DU-V / P*HU-L / P*DU-L	16	064,080	- VH-006-Z04H	VU-006-Z04H
P*HU / P*DU / P*DU-V / P*HU-L / P*DU-L	12	080		
P*UR / P*XU / P*XU-V	10	055	- Upflow Only	
P*UR / P*XU / P*XU-V	12	075		
N*AH / N*VS CG2FD	16	036S,042S,048S	VH-006-Y04H	VU-006-Y04H
G*C	16	075,100	VH-006-X04H	VU-006-X04H
P*HU / P*DU / P*DU-V / P*HU-L / P*DU-L	20	064,080,092	VH-006-Z05H	VU-006-Z05H
P*HU / P*DU / P*DU-V / P*HU-L / P*DU-L	16	092		
P*UR / P*XU / P*XU-V	16	075	Upflow Only	
P*UR / P*XU / P*XU-V	14	095		
P*UR / P*XU / P*XU-V	20	095		
P*HU / P*DU / P*DU-V / P*HU-L / P*DU-L	20	104	VH-006-Y05H Upflow Only	VU-006-Y05H
P*UR / P*XU / P*XU-V	20	112,130		
P*DH / P*XD-V	16	075	VH-006-X05H	Horz Only
P*DH / P*XD-V	20	075		Horz Only
P*DH / P*XD-V	20	112	VH-006-W05H	Horz Only
N*AH / N*VS DG2FD	14/20	048S,060S,061H	VH-006-V05H	VU-006-V05H
G*C	20	100,125,150	YH-006-U05H	YU-006-U05H

Note: To designate whether the upflow UERV is ducted or thru-the-wall select "D" or "W" for digit #11.

Example: A UERV for wall sleeve application for a P3DHD20N112 would be a VH006W05H9WAA1.

TABLE 15: YORK HORIZONTAL AND UPFLOW SPLIT SYSTEM UERV MODELS 600 - 1,000 CFM

York Models	CFM in	Capacity	600-1,000 CFM	
	100's		Horizontal	Upflow
P*DH / P*XD-V	10	037	VH-011-Z02H	Horz Only
P*HU / P*DU / P*DU-V / P*HU-L / P*DU-L	12	032,048,060	VH-011-Z03H Upflow Only	VU-011-Z03H
P*UR / P*XU / P*XU-V	8	037		
P*DH / P*XD-V	12	055,075	VH-011-Y03H	Horz Only
N*AH / N*VS BG2FD	08/12	024S,030S,036S	VH-011-X03H	VU-011-X03H
G*C	12	050,075	VH-011-W03H	VU-011-W03H
P*HU / P*DU / P*DU-V / P*HU-L / P*DU-L	16	064,080	VH-011-Z04H	- VU-011-Z04H
P*HU / P*DU / P*DU-V / P*HU-L / P*DU-L	12	080		
P*UR / P*XU / P*XU-V	10	055	Upflow Only	
P*UR / P*XU / P*XU-V	12	075		
N*AH / N*VS CG2FD	16	036S,042S,048S	VH-011-Y04H	VU-011-Y04H
G*C	16	075,100	VH-011-X04H	VU-011-X04H
P*HU / P*DU / P*DU-V / P*HU-L / P*DU-L	20	064,080,092	VH-011-Z05H	VU-011-Z05H
P*HU / P*DU / P*DU-V / P*HU-L / P*DU-L	16	092		
P*UR / P*XU / P*XU-V	16	075	Upflow Only	
P*UR / P*XU / P*XU-V	14	095		
P*UR / P*XU / P*XU-V	20	095		
P*HU / P*DU / P*DU-V / P*HU-L / P*DU-L	20	104	VH-011-Y05H Upflow Only	VU-011-Y05H
P*UR / P*XU / P*XU-V	20	112,130		
P*DH / P*XD-V	16	075	VH-011-X05H	Horz Only
P*DH / P*XD-V	20	075		Horz Only
P*DH / P*XD-V	20	112	VH-011-W05H	Horz Only
N*AH / N*VS DG2FD	14/20	048S,060S,061H	VH-011-V05H	VU-011-V05H
G*C	20	100,125,150	YH-011-U05H	YU-011-U05H

Note: Voltages are either single or three phase on 600 to 1,000 CFM UERV's.

#### **GUIDE SPECIFICATIONS**

Prepared for the guidance of architects, consulting engineers, and mechanical contractors.

#### **GENERAL**

Furnish and install \_\_\_\_\_\_ mechanical cooling system, complete with a Unitized Energy Recovery Ventilator (UERV).

#### **APPROVALS**

The Unitized Energy Recovery Ventilator will contain an energy recovery component rated in accordance with ARI Standard 1060-2000 with ratings certified by ARI.

#### Cabinet

UERV shall be designed to attach directly to the a/c (rooftop, upflow, horizontal) unit. It shall be G90 galvanized material with a powdered enamel paint finish electrostatically bonded to the metal. Cabinet panels where conditioned air is handled shall be fully insulated to prevent sweating and minimize sound. Openings shall be provided for power connections. Lifting devices will be provided for rigging. Test ports shall be provided so airflow can be measured across the energy recovery wheel.

#### Intake Air Blower (direct drive)

UERV shall contain a centrifugal blower. All UERV's will be equipped with direct drive PSC blower motors. The motor will be multiple speed and will be individually controlled. Airflow will also be adjustable by means of a damper on the intake air opening. Blowers and motors will be removable through means of a connecting plug for ease of servicing.

#### Intake Air Blower (belt drive)

UERV shall contain a centrifugal blower. It shall have ball bearings and adjustable belt drive. Motor mount base shall permit ease of motor changeover and belt tension adjustment. On pivoting wheel models, supply blower will be denergized during economizer operation. (Except for VR074 and VR122.)

#### **Exhaust Air Blower (direct drive)**

UERV shall contain a centrifugal blower. All UERV's will be equipped with direct drive PSC blower motors. The motor will be multiple speed and shall be individually controlled. Blowers and motors will be removable through means of a connecting plug for ease of servicing. On pivoting wheel models, blower shall be sized to provide power exhaust during economizer operation.

#### **Exhaust Air Blower (belt drive)**

UERV shall contain a centrifugal blower. It shall have ball bearings and adjustable belt drive. Motor mount base shall

permit ease of motor changeover and belt tension adjustment. On pivoting wheel models, exhaust blowers shall be sized to provide power exhaust during economizer operation. Where single blowers cannot provide adequate exhaust, two blowers will be utilized. One blower is energized during energy recovery mode, and both blowers are energized during economizer mode.

#### **Energy Recovery Wheel**

The energy recovery device shall be a rotary heat exchanger per ARI Standard 1060 description. The device will be an enthalpy wheel coated with a silica gel desiccant by a patented process without the use of binders or adhesives which may plug the desiccant aperture. The substrate shall be a lightweight polymer. Desiccant shall not dissolve or deliquesce in the presence of water or high humidity. The wheel shall be easily cleanable with standard coil cleaning solution. On UERV's Series 20 and less, the wheel will easily be removable from the cabinet for cleaning. On UERV's Series 28 and above, the wheel will be provided with removable segments for cleaning and maintenance. All diameter and perimeter seals shall be provided. The energy recovery cassette shall be Underwriters Laboratories Recognized Component for electrical and fire safety.

#### **Balancing Dampers**

Balancing dampers will be provided for all VR UERV's. These dampers will be mounted inside the rooftop air conditioning unit to adjust for the amount of exhaust air on packaged units. On pivoting wheel models, the unit economizer becomes the balancing damper. Upflow and horizontal ERVs' will have the balancing damper provided in the ERV. Optional on VO and VS UERV's when connected to rooftop units. (Except for VR074 and VR122.)

#### **Barometric Relief Dampers**

Barometric relief dampers will be provided in the exhaust air hood to prevent air infiltration when the UERV is de-energized.

#### **ERV Support**

All UERV's will be provided with support legs attached to the cabinet to support the intake and exhaust end of the ERV unit. Horizontal ERV's will be provided with support brackets for hanging.

#### **Filters**

All units shall be provided with mist eliminator type filters in the intake air hood.

#### **Power Connection**

The UERV shall be provided with a single point power connection for high voltage.

#### **OPTIONS**

#### **Optional UERV Equipment Support**

Furnish and install the optional equipment support for the intake and exhaust end of the unit.

#### **Optional Roof Curb**

Furnish and install the optional roof mounting frame to maintain proper height above the roof.

#### **Optional Low Ambient Kit**

Furnish and install the optional low ambient kit to prevent frost formation on the energy recovery wheel.

#### **Optional Motorized Intake Air Damper**

Furnish and install the optional motorized intake air damper.

#### **Optional Stop-Start-Jog**

On units without economizers furnish and install the optional stop-start-jog controls.

#### **SEQUENCE OF OPERATION:**

#### **Fixed Models - Normal Operation**

- The space thermostat sends a signal to the RTU for cooling, heating or fan only operation.
- The ERV is activated simultaneously with the supply blower of the RTU. The intake blower, the exhaust blower, and the wheel rotation motor of the ERV are activated. These motors will remain energized as long as the supply blower on the RTU is energized. The RTU is in standard (non-economizer) mode.
- If the optional motorized fresh air damper in the outside air intake of the ERV is present, it opens and the ERV is energized.
- 4. If the optional low ambient kit is present, and the temperature leaving the exhaust side of the wheel drops below the field adjusted set point on the temperature sensor of the low ambient kit, the optional motorized fresh air damper will close and the intake blower will de-energize. The exhaust air blower and wheel rotation motor will continue to operate. When the temperature sensor has a sixteen-degree rise, the wheel is defrosted and the optional motorized damper will open and the fresh air blower will reactivate.

#### **Pivoting Models - Normal Operation**

The space thermostat sends a signal to the RTU for cooling, heating or fan only operation.

- The ERV is activated with the supply blower of the RTU.
   The intake blower, the exhaust blower, and the wheel rotation motor of the ERV are activated. These motors will remain energized as long as the supply blower on the RTU is energized and the RTU is in standard (non-economizer) mode.
- If the optional motorized fresh air damper in the outside air intake of the ERV is present, it opens and the ERV is energized.
- 4. If the optional low ambient kit is present, and the temperature leaving the exhaust side of the wheel drops below the field adjusted set point on the temperature sensor of the low ambient kit, the optional motorized fresh air damper will close and the intake blower will de-energize. The exhaust air blower and wheel rotation motor will continue to operate. When the temperature sensor has a sixteen-degree rise, the wheel is defrosted and the optional motorized damper will open and the fresh air blower will reactivate.

#### **Pivoting Models - Economizer Operation**

- The space thermostat sends a signal to the RTU for cooling operation.
- The outdoor air sensor for the RTU senses the outdoor air and determines it is appropriate for economizer operation.
- As the economizer outside air dampers open, the ERV economizer end switch is activated sending a signal to the ERV that the system is in the economizer mode.
- The intake blower, the exhaust blower and the wheel rotation motor all deactivate for up to two minutes. The optional motorized fresh air damper (if present) also closes.
- The ERV enthalpy wheel pivots out of the air stream and the bypass dampers along each side of the intake blower open.
- After a time delay to allow the wheel to pivot out of the airstream and the bypass dampers to open, the optional motorized fresh air damper opens to allow for full economizer operation, and the exhaust blower is reactivated to provide power exhaust for the system.

#### **UERV TROUBLESHOOTING GUIDE**

# UERV BELOW 600 CFM WITH STATIONARY WHEEL (NO ECONOMIZER)

#### UERV will not operate.

- 1. Quick check items.
  - Verify S51 door switch is closed. The switch must be in the closed position to power the A130 circuit board.
  - Verify the A130 circuit board switch SW1 Power is in the "on" position.
  - c. Verify 24 volts to A130 circuit board terminals TB1 "G" and "C" if in the cooling mode, or "W" and "C" if in the heating mode. The terminals must be powered to allow any blower relays / contactors to operate.
- 2. Verify high voltage power to UERV.
  - Verify 110 volts for UERV to L1 and L2 on TB2 on the A130 board.
  - b. Verify the F1 fuse is good. Replace any bad fuses.
  - c. Verify that the T28 step down transformer on 208, 230, and 460 volt units have the voltage correctly applied to the correct transformer terminals.

#### UERV has power, but the enthalpy wheel does not spin.

- 1. Check wheel belt is in place and tight.
- Verify the A130 circuit board switch SW1 Power is in the "on" position.
- Verify the A130 circuit board terminals Wheel "1" and "2" are outputting 110 volts to B28 wheel motor through J/ P150 plug assembly.
- Verify B28 wheel motor C23 capacitor is good. Replace the capacitor if it is bad.
- If the optional Stop, Start, Jog (SSJ) feature is installed, verify that the temperature setpoint on the SSJ does not have the wheel stopped.
- If all of the above are operational, the wheel motor is bad. Replace it with new motor.

### UERV has power, but the exhaust blower does not operate.

- Verify the A130 circuit board switch SW1 Power is in the "on" position.
- Verify the A130 circuit board terminals Exhaust "1" and "3" if in high speed operation, or "1" and "2" if in low speed operation are outputting 110 volts to B26 exhaust blower motor though J/P151 plug assembly.

- Verify B26 wheel motor C25 capacitor is good. Replace the capacitor if it is bad.
- If all of the above are operational, the exhaust motor is bad. Replace it with new motor.

### UERV has power, but the fresh air blower does not operate.

- Verify the A130 circuit board switch SW1 Power is in the "on" position.
- Verify the A130 circuit board terminals Fresh "1" and "3" if in high speed operation, or "1" and "2" if in low speed operation are outputting 110 volts to B27 fresh air blower motor though J/P148 plug assembly.
- 3. On units equipped with the optional low ambient control, verify that the A130 circuit board TB3 terminals marked "low ambient" are closed. The low ambient control will stop the fresh air motor operation and close the optional outside air damper if it senses conditions for frost on the UERV wheel. The "low ambient" terminals can be jumped together to verify if the low ambient control has the fresh air blower stopped.
- Verify B27 wheel motor C26 capacitor is good. Replace the capacitor if it is bad.
- 5. If all of the above are operational, the fresh air motor is bad. Replace it with new motor.

### UERV has power, but the optional motorized fresh air damper does not open.

- Verify 24 volts to A130 circuit board terminals TB1 "G" and "C" if in the cooling mode, or "W" and "C" if in the heating mode.
- Verify the A130 circuit board switch SW1 Power is in the "on" position.
- Verify 24 volts to B30 motorized outdoor air motor through J/P160 plug assembly.
- 4. If all of the above are operational, replace the outdoor air damper motor.

# UERV ABOVE 600 CFM WITH STATIONARY WHEEL (NO ECONOMIZER)

#### **UERV** will not operate.

- 1. Quick check items.
  - Verify S51 door switch is closed. The switch must be in the closed position to power the A130 circuit board.

- b. Verify 24 volts to A130 circuit board terminals XFORMER "+" and "-". The terminals must be powered to allow blower contactors to operate.
- c. Verify 24 volts to A130 circuit board terminals TB 37 numbers "1" and "3". Terminal "1" is the hot and "3" is the common side of the power source from activation power source (a/c unit, energy management control, etc.). Typically, "1" would be from the blower contactor on an a/c unit.
- 2. Verify high voltage power to UERV.
  - a. Check for correct voltage for UERV to L1 and L2 on 1-phase units.
  - b. Check for correct voltage for UERV to L1, L2, and L3 on 3-phase units.
  - Verify the F29 fuses are good. Replace any bad fuses.
  - Verify that the T27 transformer has the UERV voltage correctly applied to the correct transformer terminals.

#### UERV has power, but the enthalpy wheel does not spin.

- 1. Check wheel belt is in place and tight.
- Verify the A130 circuit board terminals Exhaust "A" (hot) and "B" (common) are outputting 24 volts to K163 contactor terminal "A" and "B" and that the contacts are closed.
- 3. Verify power to B28 wheel motor.
- Verify B28 wheel motor C23 capacitor is good. Replace the capacitor if it is bad. (Except VR074 to VR122)
- If the optional Stop, Start, Jog (SSJ) feature is installed, verify that the timer on the SSJ does not have the wheel stopped.
- 6. If all of the above are operational, the wheel motor is bad. Replace it with new motor.

### UERV has power, but the exhaust blower does not operate.

- Check that the blower belt is in place and tight on belt drive models. If it is loose, tighten it. If it is broken replace it
- Verify the A130 circuit board terminals Exhaust "A" (hot) and "B" (common) are outputting 24 volts to K163 contactor terminal "A" and "B", and that the contacts are closed.
- 3. Verify power to B26 exhaust blower motor.
- 4. On direct drive models, verify B26 wheel motor C25 capacitor is good. Replace if necessary.

5. If all of the above are operational, the exhaust motor is bad. Replace it with new motor.

# UERV has power, but the fresh air blower does not operate.

- Check that the blower belt is in place and tight on belt drive models. Tighten it if it is loose. Replace it if it is broken.
- Verify the A130 circuit board terminals Fresh "A" (hot) and "B" (common) are outputting 24 volts to K164 contactor terminal "A" and "B", and that the contacts are closed.
- Verify power to B27 fresh air blower motor though J/ P148 plug assembly.
- On direct drive models, verify B27 wheel motor C26 capacitor is good. Replace if necessary.
- 5. On units equipped with the optional low ambient control, verify that the circuit on the A130 circuit board terminal "5" and "6" is closed. The low ambient control will stop the fresh air motor operation and close the optional outside air damper if it senses frost on the UERV wheel. Terminal "5" and "6" can be jumped together to verify if the low ambient control has the fresh air blower stopped.
- If all of the above are operational, the fresh air motor is bad. Replace it with new motor.

# UERV has power, but the optional motorized fresh air damper does not open.

- Verify 24 volts to the A130 circuit board terminals XFORMER "+" and "-".
- Verify 24 volts to A130 circuit board terminals TB 37 numbers "1" and "3". Terminal "1" is the hot and "3" is the common side of the power source from activation power source (a/c unit, energy management control, etc.). Typically, "1" would be from the blower contactor on an a/c unit.
- Verify 24 volts to B30 motorized outdoor air motor through J/P160 plug assembly.
- 4. If all of the above are operational, replace the outdoor air damper motor.

# UERV ABOVE 600 CFM WITH PIVOTING WHEEL (USED WITH ECONOMIZER)

#### **UERV** will not operate.

- 1. Quick check items.
  - Verify S51 door switch is closed. The switch must be in the closed position to power the A130 circuit board.

- Verify 24 volts to A130 circuit board terminals XFORMER "+" and "-". The terminals must be powered to allow any blower relays / contactors to operate.
- c. Verify 24 volts to A130 circuit board terminals TB 37 numbers "1" and "3". Terminal "1" is the hot and "3" is the common side of the power source from activation power source (a/c unit, energy management control, etc.). Typically, "1" would be from the blower contactor on an a/c unit.
- 2. Verify high voltage power to UERV.
  - a. Check correct voltage for UERV to L1 and, L2 on 1phase units.
  - Check for correct voltage to L1, L2, and L3 on 3phase units.
  - Verify the F29 fuses are good. Replace any bad fuses.
  - Verify that the T27 transformer has the UERV voltage correctly applied to the correct transformer terminals.

#### UERV has power, but the enthalpy wheel does not spin.

- 1. Check wheel belt is in place and tight.
- Verify the A130 circuit board terminals Exhaust 1 "A" (hot) and "B" (common) are outputting 24 volts to K163 contactor terminal "A" and "B" and that the contacts are closed
- Verify power to B28 wheel motor through J/P150 plug assembly.
  - a. If there is no power on the T1 leg of the motor (pivoting models only) verify that the S110 switch located inside the B29 damper motor is in the closed position
- 4. Verify B28 wheel motor C23 capacitor is good. Replace the capacitor if it is bad.
- If all of the above are operational, the wheel motor is bad. Replace it with new motor.

# UERV has power, but the exhaust blower does not operate.

- 1. Check that the blower belt is in place and tight. If it is loose, tighten it. If it is broken replace it.
- Verify the A130 circuit board terminals Exhaust 1 "A" (hot) and "B" (common) are outputting 24 volts to K163 contactor terminal "A" and "B", and that the contacts are closed
- Verify power to B26 exhaust blower motor though J/P151 plug assembly.

- On direct drive models, verify B26 wheel motor C25 capacitor is good. Replace if necessary.
- If all of the above are operational, the exhaust motor is bad. Replace it with new motor.

# UERV has power, but the fresh air blower does not operate.

- 1. Energy Recovery Mode of operation.
  - a. Check that the blower belt is in place and tight on belt drive models. Tighten it if it is loose. Replace it if it is broken.
  - b. Verify the A130 circuit board terminals Fresh "A" (hot) and "B" (common) are outputting 24 volts to K164 contactor terminal "A" and "B", and that the contacts are closed.
  - Verify power to B27 fresh air blower motor though J/ P148 plug assembly.
  - d. On units equipped with the optional low ambient control, verify that the circuit on the A130 circuit board terminal "5" and "6" is made. The low ambient control will stop the fresh air motor operation and close the optional outside air damper if it senses frost on the UERV wheel. Terminal "5" and "6" can be jumped together to verify if the low ambient control has the fresh air blower stopped.
  - e. On direct drive models, verify B27 wheel motor C26 capacitor is good. Replace if necessary.
  - f. If all of the above are operational, the fresh air motor is bad. Replace it with new motor.
- 2. Economizer Mode of operation.
  - The fresh air blower is not operational in the economizer mode.

# UERV has power, but the wheel does not rotate out of airstream during economizer operation.

- Check the linkage from the B29 damper motor to the UERV wheel.
- 2. Verify shipping retainers are removed.
- Verify the S122 economizer end switch is closed. The switch is located on the damper and closes when the damper moves from minimum position to the economizer position (field adjustable).
- Verify the B29 damper motor has 24 volts to terminals "B" and "T1" through J/P160 plug assembly
- If all of the above are operational, replace the damper motor.

# UERV has power, but the optional motorized fresh air damper does not open.

- Verify 24 volts to the A130 circuit board terminals XFORMER "+" and "-".
- 2. Verify 24 volts to A130 circuit board terminals TB 37 numbers "1" and "3". Terminal "1" is the "hot" and "3" is the "common" side of the power source from activation
- power source (a/c unit, energy management control, etc.). Typically, "1" would be from the blower contactor on an a/c unit.
- 3. Verify 24 volts to B30 motorized outdoor air motor through J/P160 plug assembly.
- 4. If all of the above are operational, replace the outdoor air damper motor.

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