


1/8"  
5/32"  
3/16"  
7/32"  
1/4"  
9/32"  
5/16"  
11/32"  
3/8"  
13/32"  
7/16"  
15/32"  
1/2"

**274MC0001**  
13 Steps 1/8" - 1/2"  
List \$48.40



3/16"  
1/4"  
5/16"  
3/8"  
7/16"  
1/2"

**274MC0002**  
6 Steps 3/16" - 1/2"  
List \$47.13



1/4"  
5/16"  
3/8"  
7/16"  
1/2"  
9/16"  
5/8"  
11/16"  
3/4"

**274MC0003**  
9 Steps 1/4" - 3/4"  
List \$58.60



3/16"  
1/4"  
5/16"  
3/8"  
7/16"  
1/2"  
9/16"  
5/8"  
11/16"  
3/4"  
13/16"  
7/8"

**274MC0004**  
12 Steps 3/16" - 7/8"  
List \$65.53



7/16"  
1/2"  
9/16"  
5/8"  
11/16"  
3/4"  
13/16"  
7/8"  
15/16"  
1"  
1-1/16"  
1-1/8"

**274MC0005**  
12 Steps 7/16" - 1-1/8"  
List \$93.31



3/4"  
13/16"  
7/8"  
15/16"  
1"  
1-1/16"  
1-1/8"  
1-3/16"  
1-1/4"  
1-5/16"  
1-3/8"

**274MC0006**  
11 Steps 3/4" - 1-3/8"  
List \$124.40



3/8"  
7/16"  
3/4"

For drilling 3 standard size holes to accommodate drive screws for knockout punches.

**274MC0007**  
3 Steps 3/8" - 3/4"  
List \$76.36



7/8"  
1-1/8"

7/8" hole for 1/2" conduit.  
1-1/8" hole for 3/4" conduit.

**274MC0008**  
2 Steps 7/8" - 1-1/8"  
List \$91.09



7/8"  
1-1/8"  
1-7/32"  
1-1/4"  
1-3/8"

1-7/32" hole for oil tight switches.

**274MC0009**  
5 Steps 7/8" - 1-3/8"  
List \$109.45



7/8"

**274MC0010**  
1 Cone 7/8"  
List \$65.53

**ENHANCED FAST SPIRAL**

**NEW!**




3/16"  
1/4"  
3/8"  
1/2"  
5/8"  
3/4"  
7/8"  
1"  
1-1/8"  
1-1/4"  
1-3/8"

3/8" HEX Shank  
3/16" Drilling Depth

**274MC0011**  
11 Steps 3/16" - 1-3/8"  
List \$135.06

**ENHANCED THE BIG 11**  
One Size Fits All




- ◆ M2 HSS
- ◆ Lobbed 3/8" Non-Slip Shank
- ◆ Drill 1/8" Thick
- ◆ Double Flute
- ◆ Bright Finish




STEP DRILLS ARE SOLD INDIVIDUALLY.

More accurate control of hole size in various sheet materials up to 1/8" thick. Each step bit drills a range of sizes. The further the bit advances, the larger the diameter of the hole gets. Because step drill bits enter the material one step at a time, the operator can drill the desired hole by counting the individual steps, or by using a washer as a simple stop. The self starting tip eliminates the need for pilot holes. Applications include junction boxes, switch boxes, metal studs, electrical applications, lighting fixtures, auto body work, and many other uses.




**274HEX01**  
**13 Steps 1/8" - 1/2"**  
 List \$48.04

1/8"  
 5/32"  
 3/16"  
 7/32"  
 1/4"  
 9/32"  
 5/16"  
 11/32"  
 3/8"  
 13/32"  
 7/16"  
 15/32"  
 1/2"




**274HEX02**  
**6 Steps 3/16" - 1/2"**  
 List \$46.78

3/16"  
 1/4"  
 5/16"  
 3/8"  
 7/16"  
 1/2"




**274HEX03**  
**10 Steps 3/16" - 3/4"**  
 List \$58.16

3/16"  
 1/4"  
 5/16"  
 3/8"  
 7/16"  
 1/2"  
 9/16"  
 5/8"  
 11/16"  
 3/4"




**274HEX04**  
**12 Steps 3/16" - 7/8"**  
 List \$74.80

3/16"  
 1/4"  
 5/16"  
 3/8"  
 7/16"  
 1/2"  
 9/16"  
 5/8"  
 11/16"  
 3/4"  
 13/16"  
 7/8"



**274HEX05**  
**12 Steps 7/16" - 1-1/8"**  
 List \$106.51

7/16"  
 1/2"  
 9/16"  
 5/8"  
 11/16"  
 3/4"  
 13/16"  
 7/8"  
 15/16"  
 1"  
 1-1/16"  
 1-1/8"



**274HEX08**  
**2 Steps 7/8" - 1-1/8"**  
 List \$103.98

7/8"  
 1-1/8"  
 7/8" hole for 1/2" conduit.  
 1-1/8" hole for 3/4" conduit.

# M2 HSS FAST SPIRAL STEP DRILL



- ◆ 1/4" Hex Impact Shank
- ◆ M2 HSS
- ◆ Fast Spiral Flutes
- ◆ Jam Free Performance
- ◆ Self Starting Split Point
- ◆ Bright Finish
- ◆ Sold Individually



**IMPACT**  
 1/4" HEX IMPACT SHANK