



- Ethernet Type Motion Controller
- Compatible with Various Servo Drives
- Various Motion Functions
- Reduced Wiring





CE









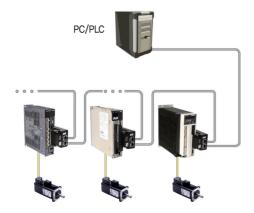






## **1** Network Based Motion Controller

A maximum of 254 axis can be operated from a PC through Ethernet communications. And daisy-chain connection is available thru internally equipped Ethernet HUB. All of the Motion conditions are set through the network and saved in Flash ROM as a parameter. Motion Library(API) is provided for programming under Windows 7/8/10.



# 2) Flexible System Construction

Ezi-MOTIONLINK Plus-E can be directly connected to the servo drive through the attached connector, so you can easily install the product without additional wiring. In addition, since it is compatible with servo drives of various companies, the system can be built flexibly.



## 3) Various Motion Function

Ezi–MOTIONLINK Plus–E has various functions required for motion control system, and you can set up motions simply and conveniently by using the provided GUI (Graphical User Interface) software.

Correct Mar	List Param	*** 🔊 Å	nam	C Settin	g Mot	on Pos at Table	Crnd Bar			
Devand List Controller List Device List Type © Port 34 Slave 1 Ezi-M	Mat InforLink VAS	er bik Das KAWA Ver								
arameter Parameter List	Avis Par	andu	Mation Test						Slave No	1
	VO Sa		Cred Pas Start Speed Accel Time Decel Time Abs	100000j 100 100 100 Move	(pulse) (pps) (pps) (msec) (msec)	Position Status Crnd Pos Actual Pos Actual VM Pos Error	0 (puin 0 (puin 0 (poin 0 (puin Clear Position		H/W -Linit H/W -Linit S/W -Linit S/W -Linit	Emp Stop Slow Stop Org Returning Incosition Serve On Atam Reset PT Stoed
Report Test	Peaktor	Table	Jeg Move Jeg Move Max Speed Accel/Gecel -Jeg	-10	(pps) (meec)	Origin Search Speed   Speed   Accel/Gecel Method   Origin		a) a) a) a) a) a) a) a) a) a) a) a) a) a		Origin Sansor     Z Puise     Orig Ret OK     Motion DB1     Motion DB1     Motion Pause     Motion Accel     Motion Decel     Motion Decel     Motion Constant     Ox00500000
			SV SERVO	064	4421	STOP	E-STO	PI		Close

FASTECH Ezi-MOTIONLINK Plus-E



# • Ezi-MOTIONLINK Plus-E Part Numbering

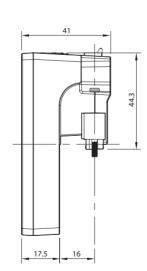
	Ez-ML	-PE-YAS
	Product Name	
	Network Type	
	PE: Plus Ethernet	
	Drive Series	ļ
MIT PAN SAN RSA LSS DEL	<ul> <li>Yaskawa Sigma 2, 3, 5, 7</li> <li>Mitsubishi MR–J3, J4, J5</li> <li>Panasonic Minas A, A3, A4, A5, A6</li> <li>Sanyo Denki</li> <li>RS Automation CSD7</li> <li>LS Mecapion L7S</li> <li>DELTA ASD–A2</li> <li>DELTA ASD–A3</li> </ul>	

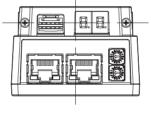
# • Part Number

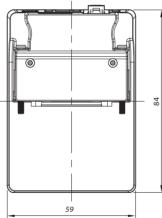
Part Number
Ez-ML-PE-YAS
Ez-ML-PE-MIT
Ez-ML-PE-PAN
Ez-ML-PE-SAN
Ez-ML-PE-RSA
Ez-ML-PE-LSS
Ez-ML-PE-DEL
Ez-ML-PE-DEL A3

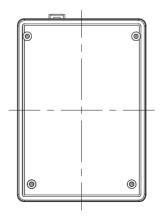
# • Dimensions of Controller [mm]

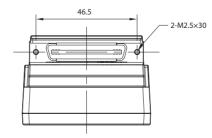












4



# • Specifications of Controller

Input \	<i>l</i> oltage	DC24V±10%				
Multi A	Axis Drive	Maximum 254 axis operating (Selectable IP: 1~254)				
Curren	t Consumption	Max, 500mA				
br Dr	Ambient Temperature	· In Use: 0~55℃ · In Storage: -20~70℃				
Operating Condition	Humidity	<ul> <li>In Use: 35~85% RH (Non-Condensing)</li> <li>In Storage: 10~90% RH (Non-Condensing)</li> </ul>				
	Vib. Resist.	0.5g				
	LED Display	IP address, Alarm status				
	Rotational Direction	CW/CCW (Set by parameter)				
	Data Range	-134,217,728 ~ +134,217,727 [pulse] (28bit)				
-unction	ACC/DEC Process Symmetric / Asymmetric trapezoidal acceleration & deceleration					
Fur	Command Pulse Output Method	2 pulse mode (CW/CCW) or 1 pulse mode (Pulse/Dir) (Set by parameter)				
	Max. Output Frequency	5MHz				
	Encoder Max. Input Frequency	4MHz				
l/0 Signal	Input Signals	3 dedicated inputs (LIMIT+, LIMIT-, ORIGIN), 1 programmable input (Photocoupler Input)				
Sig /	Output Signals	1 programmable output (Photocoupler Output), 1 Brake output				
Commu Interfac	unication ce	<ul> <li>Ethernet standard: 10BASE-T, 100BASE-TX</li> <li>Full-Duplex</li> <li>Dual port Ethernet switch embedded</li> </ul>				
Positior	n Control	<ul> <li>Incremental mode / Absolute mode Data Range: -134,217,728 to +134,217,727 [pulse]</li> <li>Operating speed: Max. 3,000 r/min</li> </ul>				
Return	to Origin	Origin Sensor, Z phase, ±Limit sensor				
GUI		User Interface Program within Windows				
Library		Motion Library (API) for windows 7/8/10				

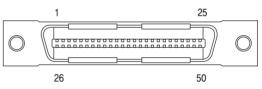


## Settings and Operation



Ethernet communication connector(CN2, CN3)

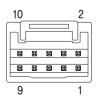
# 3. Servo Drive Connector(CN4)



The pin map of servo drive connector differs depending on the servo drive type. (Please refer to the manual for details.)

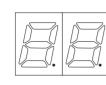
### 4. Power & Input/Output Signal Connector(CN1)

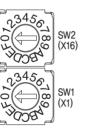
No.	Function	I/O
1	DC24V	Input
2	GND	Input
3	EXT_DC24V	Output
4	EXT_GND	Output
5	LIMIT+	Input
6	LIMIT-	Input
7	ORIGIN	Input
8	Digital In1	Input
9	BRAKE	Output
10	Digital Out1	Output



#### 1. Ethernet IP Display and Setting Switch(SW1, SW2)

These switches set the 4th octet of Ethernet IP, and the value is shown in 7-segment LED display(Default setting is "192.168.0,xxx-" and xxx is set by switches). If the switches are set to 255(FF), DHCP function is activated, and IP is automatically set, ignoring the set value. (Please refer to the manual for details.)

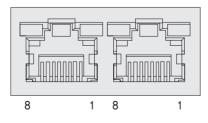




e.g.,) In case of SW2 : 5 and SW1 : 7 - (5×16) + (7×1)= 87 IP is to be set as 192,168,0,87

#### 2. Ethernet Communication Connector(CN2, CN3)

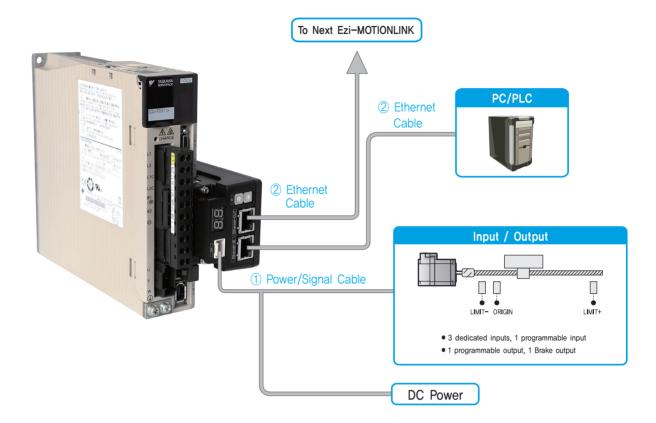
No.	Function	No.	Function
1	TD+	6	RD-
2	TD-	7	
3	RD+	8	
4		Connector	F.GND
5		hood	F.GND







# • System Configuration



#### 1. Accessories

#### Connectors

These are connector specifications for controller cabling.

Dumana	li e see	David Niemala au	Manufacture	
Purpose	Item	Part Number	Manufacturer	
Power/Signal	Housing	501646-1000	MOLEX	
(CN1)	Terminal	501648-1000 (AWG 26~28)	MOLEX	

\* The connectors above are supplied with the product. If you are using other parts, please make sure they meet the specifications.



### 2. Options

#### ① Power/Signal Cable

These are the cables to connect Ezi-MOTIONLINK Plus-E, power, and other input/output devices.

Purpose	Part Number	Length [m]	Cable Type	Remarks	
	CSPE-S-001F	1			
	CSPE-S-002F	2	Normal Cable		
	CSPE-S-003F	3	Normal Cable		
Controller - Power & I/O Device	CSPE-S-005F	5		Maximum Langth: 20m	
Connection	CSPE-S-001M	1		Maximum Length: 20m	
	CSPE-S-002M	2	Dahat Cabla		
	CSPE-S-003M	3	Robot Cable		
	CSPE-S-005M	5			

\* If you need cables with length(in units of 1m) not listed on the table, please contact FASTECH for more information.

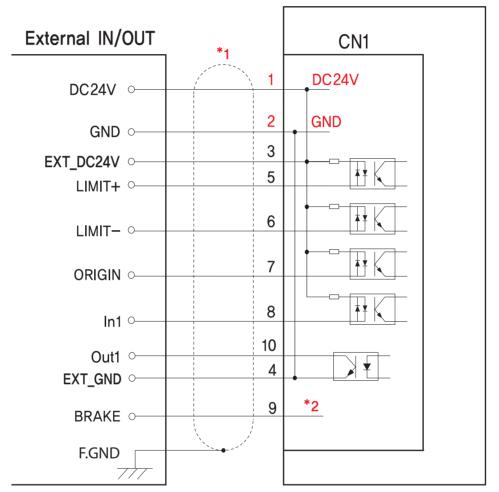
#### 2 Ethernet Cable

Purpose	Part Number	Length [m]	Remarks
	CGNR-EC-001F	1	· STP(Shielded Twisted Pair) Cable
Ethernet Connection	CGNR-EC-002F	2	Category 5e or higher
Ethernet Connection	CGNR-EC-003F	3	Maximum Length: 100m     Normal Cable
	CGNR-EC-005F	5	

\* If you need cables with length(in units of 1m) not listed on the table or robot cables, please contact FASTECH for more information.



• External Wiring Diagram



## Ezi-MOTIONLINK Plus-E

\* 1) Shield Cable

 \* 2) The brake terminal is an extension of the brake signal line of the servo drive, Therefore, when connecting the brake, refer to the user's manual of the servo drive.

## - CAUTION —

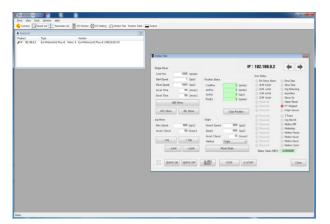
In order to use the products listed in this catalog safely and correctly, be sure to read the instruction manual before using the product,

\* When connecting I/O cable between controller and drive, please turn of the power of both controller and drive to prevent electric shock or to protect the drive from any damage.

FASTECH Ezi-MOTIONLINK Plus-E



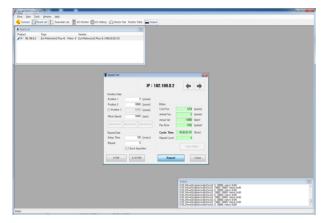
# • GUI(Graphic User Interface) Program





#### Product List and Motion Test

The product list shows the products connected to the host controller. You can test single position movements, jog movements, and origin search operations, and monitor the operation status on the motion test window.



#### Motion Repeat and Status Monitoring

You can set the target position value, speed, delay time and number of repetitions for repeated motion test.

A motion library(API) is also displayed on the screen.



#### Position Table

You can configure the data for the position table function or drive the motor with the position table.

The position table is a function that allows you to easily operate the motor with motion data stored in memory in advance.

- \* GUI Program(Ezi-MOTIONLINK Plus-E) can be downloaded from website. (www.fastech-motions.com)
- \* GUI Program(Ezi-MOTIONLINK Plus-E) supports Windows 7/8/10.
- \* GUI Program(Ezi-MOTIONLINK Plus-E) is subject to change without prior notice for performance improvement.

#### Parameter List

All of the parameters are displayed and modified on this screen.

168.8.2	Type Eci-Mationileik2 Pla	Version rs-E Meter: 8 Ezi-MotionLin	42 Plus-E (V06.03.021.01)	_					
D10 Mor	rtor.			1	10 Setting				
			IP : 192,168.0.2				IP : 192.1		
			IF - 182.100.0.2	+ +			IF - 102.1	00.0.2	<b>+ +</b>
INPUT					Assign INPU	r	Assign OUTPU	Τ	
UMT+		Received	Alam Reset	Received	LMT+	Linit* v Low Active	OUTPUT 1	User CUT 0	Low Active
			Serve On		LMT-	Unit Lew Active			
085	Origin	Beserved	Pause	User IV 0	onon	Origin - Low Active			
	Clear Pas		Crigin Search		INPUT 1	INONEL . Lew Active			
		Step	E-510						
		309 * 309 -	Reserved Reserved	Reserved Reserved					
		vat.							
CUTPUT	Company Out	Org Search OK							
	Incosition	Servo Ready							
	Alam	Beserved	Reserved						
	Moving								
-	Acc,Oec	Reserved	Received						
	ACK	Reserved	Reserved	UO Setting	Set to Delau	Load ROM Save to RO	Land File	Save to F	Te Close
	END	Received	Received	do read					
		OUT 1 User OUT 0		Close					

#### ♦ I/O Monitoring and Setting

You can check the status of input/output signals related to the current operation status, and you can assign the signals to the desired input/ output channels,

Ezi-MOTIONLINK Plus-E

FASTECH



# MEMO



Fast, Accurate, Smooth Motion

## FASTECH Co., Ltd.

Rm#1202, 401-dong, Bucheon Techno-Park, 655, Pyeongcheon-ro, Bucheon-si Gyeonggi-do, Republic of Korea (Postal Code: 14502) TEL : +82-32-234-6317 FAX : +82-32-234-6302 E-mail : sales@fastech-motions.com Homepage : www.fastech-motions.com