

## Technical Manual Index – April 1, 2024

Following is the **GENx Component Maintenance Manual Section and Appendix A** of the Technical Manual Index.

**APPENDIX A** reflects the BAE General Practices Manual sections; previously issued as CMM GEK 99373. Section copies are available by contacting [aviation.fleetsupport@ge.com](mailto:aviation.fleetsupport@ge.com) or from BAE at [cs-customer.service@baesystems.com](mailto:cs-customer.service@baesystems.com)

**All Component Maintenance Manuals and GPM Sections are revised as required.**

**An asterisk (\*) behind the Rev No. indicates the manual has been revised since the last issue of the Technical Manual Index.**

**ACMM indicates an Abbreviated Component Maintenance Manual.**

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## GENx Technical Manual Index – April 1, 2024

### Component Maintenance Manuals

ATA#	GEK#	ENGINE MODEL	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
	115606	GENx-1B/-2B	Controls and Accessories Suppliers Product Support Summary					03/09/21
24-11-03	114038	GENx-1B	VFSG Surface Cooler	N/A	ER6083G01 ER6084G01 ER6205G01 ER6206G01 ER9465G01 ER9466G01	Unison Industries (96941)	8*	03/01/24
24-11-04	114039	GENx-1B	Oil-Engine Lube Assembly Cooler	N/A	ER6221G01 ER6230G01 ER6204G01 ER9467G01	Unison Industries (96941)	8*	03/01/24
24-11-12	114003	GENx-1B	Variable Frequency Starter Generator, Fuel/Oil Cooler	2122M69P03	47160-1001 1329-1004	Woodward Inc. (66503)	1	04/17/14
24-11-14	114036	GENx-2B	IDG Air/Oil Cooler	2350M12P01 2350M12P02 2350M12P03 2350M12P04	60900-000 60900W-000 61900-000 60900V-000	Ametek Hughes Treitler (12536)	4	06/27/22
24-12-24	99430	GENx-2B	IDG Oil Pressure Relief Valve	9377M63P02	C2608-01	AeroControlex (98939)	4	06/15/12
24-15-01	114013	GENx-1B	VFSG Power Feeders	N/A	506002-3 506003-3	Unison Industries (59501)	Basic	11/15/11

## GENx Technical Manual Index – April 1, 2024

### Component Maintenance Manuals

ATA#	GEK#	ENGINE MODEL	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
24-15-02	114099	GENx-1B	VFSG Power Feeders	513392-1 2602M96P01 513397-1 2602M97P01	513392-1 513392-2 513397-1 513397-2	Unison Industries (59501)	6	06/01/23
30-21-51	114040	GENx-1B	Nacelle Anti-Ice Valve	N/A N/A	3291779-4 3291779-6	Honeywell Aerospace (59364)	5*	03/14/24
73-10-09	114049	GENx-1B/-2B	Fuel Nozzle Assembly	2258M67P03 2258M68P03 2258M67P04 2258M68P04	6070124E03 6070125E03 6070124E04 6070125E04	Advanced Atomization Technologies (27515)	5	04/30/21
73-10-11	114077	GENx-1B/-2B	Fuel Nozzle Assembly	2448M48P02 2448M48P03 2448M48P05 2448M48P06 2448M48P07 2448M48P08 2448M48P09 2942M56P01 2942M56P02	6100005E02 6100005E03 6100005E05 6100005E06 6100005E07 6100005E08 6100005E09 6100005E10 6100005E14	Parker Hannifin (09523)	8	10/13/22
73-11-06	114007	GENx-1B/-2B	Fuel Pump	2122M22P03  2122M22P04	846400-1 1330-1018 84600-2 1330-1048	Woodward Inc. (66503)	2	06/09/21
73-11-07	114008	GENx-1B/-2B	Main Fuel Filter Assembly	2122M23P02	1326-1043	Woodward Inc. (66503)	2	04/30/15

## GENx Technical Manual Index – April 1, 2024

### Component Maintenance Manuals

ATA#	GEK#	ENGINE MODEL	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-11-08	114027	GENx-2B	Integrated Drive Generator, Fuel/Oil Heat Exchanger	2125M33P01	D45731-1512 1329-1020	Woodward Inc. (66503)	Basic	06/11/12
73-21-05	114009	GENx-1B/-2B	Rating Plug	2125M31P20 2125M31P44 2125M31P56 2125M31P68 2125M31P74 2125M31P80 2125M31P86 2125M31P92 2125M31P98	504952-20 504952-44 504952-56 504952-68 504952-74 504952-80 504952-86 504952-92 504952-98	Unison Industries (59501)	2	05/31/16
73-21-08	114084	GENx-1B/-2B	Flow Splitting Valve- <b>Accumulator</b>	2510M03P01	8104-042	Woodward Inc. (66503)	1	03/12/19
73-21-09	114010	GENx-1B/-2B	Flow Splitting Valve	2140M55P01	8104-018	Woodward Inc. (66503)	Basic	01/13/12
73-21-10	114011	GENx-1B/-2B	Fuel Metering Unit	2122M20P07 2122M20P08	8062-1094 8062-1176	Woodward Inc. (66503)	1	08/16/19
73-21-11	114091	GENx-1B/-2B	Fuel Metering Unit	2459M17P01 2459M17P02 2459M17P03 2459M17P04	8062-1106 8062-1177 8062-1197 8062-1198	Woodward Inc. (66503)	3	06/01/22

## GENx Technical Manual Index – April 1, 2024

### Component Maintenance Manuals

ATA#	GEK#	ENGINE MODEL	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-21-50	114001	GENx-1B	FADEC (Full Authority Digital Engine Control)	2121M82P05 2121M82P06 2447M85P01 2121M82P07 2447M85P02 2447M85P03 2447M85P04	114E9586G7 114E9586G8 114E9586G10 114E9586G11 114E9586G12 115E9084G1 115E9084G2	BAE/FADEC Int'l. (63760,3E6E4)	13	03/09/23
73-21-50-IPC	114001-IPC	GENx-1B	FADEC - IPC	2121M82P05 2121M82P06 2447M85P01 2121M82P07 2447M85P02 2447M85P03 2447M85P04	114E9586G7 114E9586G8 114E9586G10 114E9586G11 114E9586G12 115E9084G1 115E9084G2	BAE/FADEC Int'l. (63760,3E6E4)	12	11/02/23
73-21-62	114037	GENx-2B	Bleed Bias Flow Sensor Venturi	2139M44P01	424015	Meggitt Sensing Systems-Whittaker (79318)	Basic	01/15/10

## GENx Technical Manual Index – April 1, 2024

### Component Maintenance Manuals

ATA#	GEK#	ENGINE MODEL	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-21-63	114025	GENx-1B	Wiring Harnesses	2122M38P03	504554-4	Unison Industries (59501)	15	12/15/23
				2613M61P01	504554-6			
				2122M38P04	504557-7			
				2777M92P01	504554-8			
				2122M39P03	504555-4			
				2122M39P04	504555-6			
				2759M63P01	504555-7			
				2122M40P03	504556-4			
				2122M40P04	504556-6			
				2122M40P05	504556-7			
				2122M40P06	504556-8			
				2759M64P03	504556-9			
				2122M41P03	504557-4			
				2122M41P04	504557-6			
				2613M64P01	504557-7			
				2122M41P05	504557-8			
				2122M41906	504557-9			
				2777M93P01	504557-10			
				2139M91P03	508366-3			
				2139M91P04	508366-6			
				2779M38P01	508366-7			
				2139M92P02	508367-2			
				2613M66P01	508367-4			
				2139M92P03	508367-5			
				2777M94P01	508367-6			
				2139M93P04	508368-5			
				2506M00P01	508368-6			
				2608M89P01	508368-7			
				2777M75P01	508368-9			
				2777M83P01	508368-10			
				2139M94P02	508370-2			
				2608M90P01	508370-4			
				2139M94P03	508370-5			

## GENx Technical Manual Index – April 1, 2024

### Component Maintenance Manuals

ATA#	GEK#	ENGINE MODEL	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
				2443M56P01	508372-6			
				2608M91P01	508372-8			
				2443M56P02	508372-9			
				2777M85P01	508372-10			
				2776M73P01	508372-11			
				2443M57P01	508373-5			
				2613M49P01	508373-7			
				2443M57P02	508373-8			
				2777M61P01	508373-10			
				2443M58P01	509311-4			
				2519M97P01	509311-6			
				2612M76P01	509311-7			
				2443M58P02	509311-10			
				2777M81P01	509311-11			
				2777M88P01	509311-12			
				2443M59P01	509312-4			
				2506M02P01	509312-5			
				2519M96P01	509312-6			
				2612M77P01	509312-7			
				2777M76P01	509312-9			
				2777M80P01	509312-10			
				2777M89P01	509312-11			
				2122M59P03	504576-4			
				2613M68P01	504576-6			
				2122M59P01	504576-7			
				2777M95P01	504576-8			
				2122M60P04	504577-4			
				2122M60P04	504577-7			
				2759M65P01	504577-8			
				2122M64P04	504579-5			
				2122M64P06	504579-8			
				2779M39P01	504579-9			
				2140M31P01	508369-1			





## GENx Technical Manual Index – April 1, 2024

### Component Maintenance Manuals

ATA#	GEK#	ENGINE MODEL	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-21-65	114017	GENx-2B	Wiring Harnesses	2140M76P01	509280-1	Unison Industries (59501)	11	02/01/24
				2140M76P02	509280-3			
				2140M77P02	509281-2			
				2140M77P03	509281-4			
				2140M79P01	509282-1			
				2140M80P01	509283-1			
				2140M80P02	509283-2			
				2140M81P01	509284-1			
				2140M81P02	509284-2			
				2140M82P01	509285-1			
				2140M82P02	509285-3			
				2140M83P01	509286-1			
				2140M83P02	509286-2			
				2140M84P01	509287-1			
				2140M84P02	509287-2			
				2140M85P01	509288-1			
				2140M85P02	509288-5			
				2140M86P01	509289-1			
				2140M86P02	509289-5			
				2140M87P01	509290-1			
				2140M87P02	509290-6			
				2140M89P01	509292-1			
				2140M89P02	509292-2			
				2140M90P01	509293-1			
				2140M90P02	509293-2			
				2472M70P01	509290-2			
				2472M71P01	509291-4			
				2473M11P01	509288-2			
				2473M12P01	509289-2			
				2490M51P01	509288-3			
2490M52P01	509289-3							
2506M04P01	509282-2							
2519M46P01	509291-5							

## GENx Technical Manual Index – April 1, 2024

### Component Maintenance Manuals

ATA#	GEK#	ENGINE MODEL	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
				2519M95P01	509291-6			
				2519M99P01	509290-4			
				2608M95P01	509282-3			
				2608M96P01	509285-2			
				2612M78P01	509290-5			
				2612M79P01	509291-7			
				2613M81P01	509280-2			
				2613M82P01	509281-3			
				2772M07P01	509288-8			
				2777M68P01	509290-7			
				2777M71P01	509288-7			
				2777M72P01	509289-7			
				2777M73P01	509288-6			
				2777M74P01	509289-6			
				2777M77P01	509282-5			
				2777M78P01	509291-9			
				2777M79P01	509291-10			
				2777M82P01	509290-8			
				2777M86P01	509282-6			
				2777M87P01	509285-4			
				2777M90P01	509290-9			
				2777M91P01	509291-11			
				2777M98P01	509280-4			
				2777M99P01	509281-5			
73-21-92	114035	GENx-1B/-2B	Engine Configuration Box	2121M99P03 2121M99P04	504245-4 504245-5	Unison Industries (59501)	4	08/15/20
73-21-98	114093	GENx-2B	Engine Inlet Temperature Sensor	2473M86P02	0154MT	Goodrich (60678)	1	06/30/16

## GENx Technical Manual Index – April 1, 2024

### Component Maintenance Manuals

ATA#	GEK#	ENGINE MODEL	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-22-10	114020	GENx-1B/-2B, GE9X-105	Permanent Magnet Alternator	2122M28P01 2122M27P01	504909-1 504910-1	Unison Industries (83311)	9	09/01/23
73-23-15	114021	GENx-2B	FADEC (Full Authority Digital Engine Control)	2124M70P02 2124M70P03 2124M70P04	114E9849G1 114E9849G2 114E9849G3	BAE/FADEC Int'l. (63760,3E6E4)	10	04/10/23
73-23-15-IPC	114021-IPC	GENx-2B	FADEC – Illustrated Parts Catalog	2124M70P02 2124M70P03 2124M70P04	114E9849G1 114E9849G2 114E9849G3	BAE/FADEC Int'l. (63760,3E6E4)	8	11/04/22
73-23-16	114022	GENx-2B	Shunt Power Supply Circuit Card Assembly - <b>THIS CMM HAS BEEN CONVERTED TO A PROPRIETARY REPAIR MANUAL. ANY INQUIRIES ARE DIRECTED TO cs-customer.service@baesystems.com</b>	N/A	115E1059G2 115E1059G3	BAE/FADEC Int'l. (63760,3E6E4)		
73-23-17	114023	GENx-2B	Front Panel Assembly - <b>THIS CMM HAS BEEN CONVERTED TO A PROPRIETARY REPAIR MANUAL. ANY INQUIRIES ARE DIRECTED TO cs-customer.service@baesystems.com</b>	N/A	114E9846G3	BAE/FADEC Int'l. (63760,3E6E4)		
73-23-18	114024	GENx-2B	Expanded Personality Board Circuit Card Assembly – <b>THIS CMM HAS BEEN CONVERTED TO A PROPRIETARY REPAIR MANUAL. ANY INQUIRIES ARE DIRECTED TO cs-customer.service@baesystems.com</b>	N/A	115E1073G1 115E1073G2 115E1073G3	BAE/FADEC Int'l. (63760,3E6E4)		

## GENx Technical Manual Index – April 1, 2024

### Component Maintenance Manuals

ATA#	GEK#	ENGINE MODEL	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-23-51	114041	GENx-1B/-2B	Side Interface Assembly– <b>THIS CMM HAS BEEN CONVERTED TO A PROPRIETARY REPAIR MANUAL. ANY INQUIRIES ARE DIRECTED TO cs-customer.service@baesystems.com</b>	N/A	114E9643G2 114E9643G3	BAE/FADEC Int'l. (63760,3E6E4)		
73-23-52	114042	GENx-1B	Shunt Power Supply Circuit Card Assembly– <b>THIS CMM HAS BEEN CONVERTED TO A PROPRIETARY REPAIR MANUAL. ANY INQUIRIES ARE DIRECTED TO cs-customer.service@baesystems.com</b>	N/A	114E9615G6 114E9615G7 114E9615G8	BAE/FADEC Int'l. (63760,3E6E4)		
73-23-53	114043	GENx-1B	Front Panel Assembly – <b>THIS CMM HAS BEEN CONVERTED TO A PROPRIETARY REPAIR MANUAL. ANY INQUIRIES ARE DIRECTED TO cs-customer.service@baesystems.com</b>	N/A	114E9625G7	BAE/FADEC Int'l. (63760,3E6E4)		
73-23-54	114044	GENx-1B/-2B	General Personality Board 2 Circuit Card Assembly– <b>THIS CMM HAS BEEN CONVERTED TO A PROPRIETARY REPAIR MANUAL. ANY INQUIRIES ARE DIRECTED TO cs-customer.service@baesystems.com</b>	N/A	114E9666G4 114E9666G5 114E9666G7 114E9666G8 114E9666G10 114E9666G12	BAE/FADEC Int'l. (63760,3E6E4)		
73-23-55	114045	GENx-1B	Expanded Personality Board Circuit Card Assembly– <b>THIS CMM HAS BEEN CONVERTED TO A PROPRIETARY REPAIR MANUAL. ANY INQUIRIES ARE DIRECTED TO cs-customer.service@baesystems.com</b>	N/A	114E9644G4 114E9644G7 114E9644G8	BAE/FADEC Int'l. (63760,3E6E4)		

## GENx Technical Manual Index – April 1, 2024

### Component Maintenance Manuals

ATA#	GEK#	ENGINE MODEL	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-23-56	114046	GENx-1B/-2B	Main Channel Board Circuit Card Assembly- <b><i>THIS CMM HAS BEEN CONVERTED TO A PROPRIETARY REPAIR MANUAL. ANY INQUIRIES ARE DIRECTED TO cs-customer.service@baesystems.com</i></b>	N/A N/A N/A N/A N/A	392-207-901-0 392-207-902-0 392-207-903-0 392-207-904-0 392-207-905-0	BAE/FADEC Int'l. (63760,3E6E4)		
73-31-01	114047	GENx-1B	Exhaust Gas Thermocouple Harnesses	2121M95P01 2121M95P02 2121M96P01 2121M96P02 2737M44P01 2737M45P01	504948-2 504949-2 504948-5 504949-5 504948-6 504949-6	Unison Industries (59501)	9	05/15/23
73-31-02	114018	GENx-2B	Exhaust Gas Thermocouple Harnesses	2140M91P03 2140M91P04 2140M92P02 2140M92P03 2737M46P01 2737M47P01	508693-3 508693-5 508694-2 508694-4 508693-6 508694-5	Unison Industries (59501)	8	05/01/23
73-32-01	114026	GENx-1B/-2B	Fuel Filter Differential Pressure Transducer	2125M60P01 2638M05P01 2621M76P01	508486-1 N/A 516983-1	Unison Industries (59501)	7	08/15/23
74-14-01	114048	GENx-1B	Ignition Exciter	2124M94P04 2121M94P05	504210-4 504210-5	Unison Industries (59501)	5	10/15/22
74-14-02	114031	GENx-2B	Ignition Exciter	2139M52P01	508688-1	Unison Industries (59501)	5	10/15/22

## GENx Technical Manual Index – April 1, 2024

### Component Maintenance Manuals

ATA#	GEK#	ENGINE MODEL	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
74-21-23	105000	GENx-1B/-2B	Igniter Plug	1754M84P02	9044650-2	Unison Industries (59501)	2	10/31/07
74-21-26	114051	GENx-1B	Ignition Lead Assembly	2121M98P01	505951-1	Unison Industries (59501)	3	04/15/22
74-21-29	114055	GENx-1B/-2B	Igniter Plug	1754M84P04 1754M84P05	512080-2 511889-1	Unison Industries (59501)	2	04/30/20
74-21-51	114032	GENx-2B	Ignition Lead Assembly	2125M61P01	508687-1	Unison Industries (59501)	1	05/31/14
75-11-05	114088	GENx-1B/-2B	Anti-Ice Valve Assembly	2045M87P05 2045M87P07	63292047-1 63292047-2	Honeywell Aerospace (59364)	5	11/30/22
75-22-05	114052	GENx-1B/-2B	Sump Eductor Valve	2121M87P01 2121M87P02	423615 423615-1	Meggitt Sensing Systems (S3960)	1	08/01/17
75-32-05	114053	GENx-1B/-2B	Variable Stator Vane Actuator Assembly	2122M17P04	8100-0026	Woodward Inc. (66503)	Basic	12/03/10
75-32-06	114054	GENx-1B/-2B	Variable Bleed Valve Actuator Assembly	2121M84P03	8100-0025	Woodward Inc. (66503)	Basic	12/03/10
75-33-21	114056	GENx-1B	3.50 Inch Diameter Transient Bleed Valve Assembly	2122M15P01 2122M15P02	3291881-1 3291881-2	Honeywell Aerospace (59364)	2	01/05/23

## GENx Technical Manual Index – April 1, 2024

### Component Maintenance Manuals

ATA#	GEK#	ENGINE MODEL	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
75-33-22	134525	GENx-1B	Transient Bleed Valve (TBV) Air Valve Assembly	2790M27P02	8910-339	Woodward Inc. (66503)	Basic	03/04/20
75-33-23	114057	GENx-1B/-2B	Active Clearance Control Valve Assembly	2121M92P01	3291883-1	Honeywell Aerospace (59364)	2	04/23/21
75-33-24	134511	GENx-1B/-2B	ACC Air Valve Assembly	2790M24P02	8910-336	Woodward Inc. (66503)	Basic	03/10/20
75-33-25	114058	GENx-1B/-2B	6.0 Inch Diameter Core Compartment Cooling Valve Assembly	2121M88P02	3281887-2	Honeywell Aerospace (59364)	2	03/17/21
75-33-26	134512	GENx-1B/-2B	CCC Air Valve Assembly	2790M25P01	8910-298	Woodward Inc. (66503)	1	08/10/20
75-33-27	114059	GENx-2B	3.50 Inch Diameter Start Bleed Valve Assembly	2125M78P01	3291941-1	Honeywell Aerospace (59364)	1	12/07/22
75-33-28	134526	GENx-2B	Start Bleed Valve (SBV) Air Valve Assembly	2790M26P02	8910-343	Woodward Inc. (66503)	Basic	03/12/20
77-11-13	114060	GENx-1B/-2B	T25 Temperature Sensor	2125M65P01	509351-1	Unison Industries (59501)	2	03/31/16
77-11-14	114061	GENx-1B/-2B	Oil/Fuel Resistance Temperature Detector Probe	2121M86P01	504243-1	Unison Industries (83311)	2	04/30/20
77-12-10	114062	GENx-1B	T3 Temperature Sensor	2122M10P01 2122M19P02	504293-1 504293-2	Unison Industries (83311)	4	02/28/19

## GENx Technical Manual Index – April 1, 2024

### Component Maintenance Manuals

ATA#	GEK#	ENGINE MODEL	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
77-12-11	114065	GENx-1B/-2B	N1 Speed Sensor	2122M11P02 2122m11P03	504257-2 504257-3	Unison Industries (59501)	3	09/01/21
77-12-12	114066	GENx-1B/-2B	N2 Speed Sensor	2122M29P01	504258-1	Unison Industries (59501)	4*	12/15/23
77-12-16	114034	GENx-2B	T3 Temperature Sensor	2125M44P01 2125M44P02	508672-1 508672-2	Unison Industries (83311)	3	08/31/17
77-13-02	114068	GENx-1B	No. 1 Bearing Accelerometer	2122M12P03 2122M34P02	504549-3 504551-2	Unison Industries (59501)	3	09/30/19
77-13-03	114069	GENx-1B/-2B	Fuel Flow Transmitter	2122M21P04	504542-4	Unison Industries (59501)	7	11/15/21
77-13-04	114072	GENx-2B	No. 1 Bearing Accelerometer	2125M46P01	508297-1	Unison Industries (59501)	2	11/30/19
77-21-25	114070	GENx-1B/-2B	T12 Temperature Sensor	2381M33P01	509350-1	Unison Industries (59501)	2	05/31/15
77-21-27	114071	GENx-1B/-2B	Core Compartment Temperature Sensor	2122M33P01	504259-1	Unison Industries (83311)	2	10/31/20



## GENx Technical Manual Index – April 1, 2024

### Component Maintenance Manuals

ATA#	GEK#	ENGINE MODEL	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
77-31-96	109969	GENx-1B/-2B	Engine Vibration Accelerometer (CA706)	1962M22P01	144-706-000-501	Vibro-Meter S.A. (VS3960)	2	11/07/14
77-34-01	114073	GENx-1B/-2B	Exhaust Gas Temperature Probe	2122M19P04 2122M19P05	508390-1 508390-2	Unison Industries (83311)	4	04/30/19
77-34-03 ACMM	114075	GENx-1B/-2B	Oil Pressure Differential Pressure Sensor	2122M85P03	504547-3	Unison Industries (59501)	7	08/15/23
77-34-04 ACMM	114076	GENx-1B/-2B	Oil Filter Delta-P Sensor	2122M25P01	504546-1	Unison Industries (59501)	5	08/15/23
77-34-05 ACMM	114028	GENx-1B/-2B	Fuel Manifold Pressure Sensor	2140M58P01	509033-1	Unison Industries (59501)	5	08/15/23
77-34-06	114050	GENx-1B/-2B	Pressure Sensor – Air	2435M01P01 2482M06P01	APT-440-1000-100A APT-440A-1000-100A	Kulite Semiconductor Products (V34345)	2	12/11//17
77-35-03	114063	GENx-1B	Engine Monitoring Unit (EMU-127)	2122M32P08	271-127-031-071	Meggitt Sensing Systems (S3960)	3	11/05/20
77-35-04	114078	GENx-2B	Engine Monitoring Unit (EMU-130)	2401M43P04	271-130-003-021	Meggitt Sensing Systems (S3960)	3	02/22/21

## GENx Technical Manual Index – April 1, 2024

### Component Maintenance Manuals

ATA#	GEK#	ENGINE MODEL	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
79-11-10	114079	GENx-1B	Oil Tank	N/A N/A	2315M10G03 2315M10G04	Avio S.p.A. (A3460)	4	03/24/23
79-11-10	114083	GENx-2B	Oil Tank	N/A N/A	2349M40G03 2349M40G04	Avio S.p.A. (A3460)	4	03/24/23
79-11-11	114095	GENx-1B/-2B	Oil Filler Cap Assembly	N/A	2349M62	Avio S.p.A. (A3460)	1	09/16/22
79-11-11	134739	GENx-1B/-2B	Filler Cap Assembly	N/A	2349M90G01	Avio S.p.A. (A3460)	Basic	03/24/23
79-11-14	114014	GENx-1B/-2B	Main Fuel Oil Heater and Servo Fuel Heater	2122M26P05	8103-013 (47161-1015)	Woodward Inc. (66503)	1	05/02/14
79-11-16	114094	GENx-1B/-2B	Main Fuel Oil Heater and Servo Fuel Heater	2550M15P01 2550M15P02 2550M15P03 2550M15P04	8103-017 (47161-1016) 8103-022 (47161-1022) 8103-023 (47161-1023) 8103-024 (47161-1024)	Woodward Inc. (66503)	1	05/02/17
79-21-10	114080	GENx-1B/-2B	Lube & Scavenge Pump	N/A	LR47760D1 LR47760E1	Avio S.p.A. (A3460)	6	03/25/22
79-21-20	114082	GENx-1B/-2B	DMS Separator	N/A	1F8962	Avio S.p.A. (A3460)	1	11/14/17
79-21-30	114085	GENx-1B/-2B	DMS Sensor	N/A	1G8842	Avio S.p.A. (A3460)	1	06/27/17

## GENx Technical Manual Index – April 1, 2024

### Component Maintenance Manuals

ATA#	GEK#	ENGINE MODEL	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
79-21-40	114086	GENx-1B/-2B	DMS Conditioner	N/A	1H8843	Avio S.p.A. (A3460)	1	11/15/19
79-31-41	114087	GENx-1B/-2B	Oil Level and Temperature Sensor	N/A	8TJ146CGB1 8TJ146CGC1 8TJ146CGD1	Avio S.p.A. (A3460)	4	07/26/21
80-13-04	114089	GENx-2B	Air Turbine Engine Starter Assembly	N/A	3506059-1 3506059-2	Honeywell Aerospace (59364)	3	01/14/22
80-13-05	114090	GENx-2B	Starter Air Valve Assembly	N/A	3215967-1	Honeywell Aerospace (59364)	3	05/11/23

## APPENDIX A

### GENx Technical Manual Index – April 1, 2024

### General Practices Manual

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GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
(SECTION)	GENx-1B/-2B	<b>GENERAL PRACTICES MANUAL SECTIONS</b>		
73-10-00	GENX-1B/-2B	General Information	1	09/09/21
73-10-16	GENX-1B/-2B	Safety Instructions	6	03/24/11
73-10-19	GENX-1B/-2B	Equivalent Tools, Materials, and Procedures	6	09/15/11
73-20-00	GENX-1B/-2B	Soldering	6	11/17/11
73-20-02	GENX-1B/-2B	Soldering and Desoldering Equipment Calibration	7	04/13/17
73-20-16	GENX-1B/-2B	Circuit Card Assembly Soldering	9	04/19/22
73-20-17	GENX-1B/-2B	Microcircuit Soldering	7	04/11/17
73-20-19	GENX-1B/-2B	Terminal Connection	6	11/17/11
73-20-20	GENX-1B/-2B	Hand Soldering	7	04/12/17
73-20-21	GENX-1B/-2B	Manual Tinning Process	7	04/12/17

## APPENDIX A

### GENx Technical Manual Index – April 1, 2024

### General Practices Manual

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GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-20-22	GENX-1B/-2B	Surface Mounted Component Soldering	10	09/01/21
73-20-23	GENX-1B/-2B	Bottom Terminated Component Soldering <i>This Section has been converted to Proprietary Practices and is no longer available. For information contact BAE Customer Service.</i>	12	07/03/23
73-30-00	GENX-1B/-2B	General Repair	6	11/17/11
73-30-16	GENX-1B/-2B	Identification Marking	9	06/03/20
73-30-17	GENX-1B/-2B	Safety Wiring	6	11/17/11
73-30-19	GENX-1B/-2B	Threaded Insert Repair	7	07/01/15
73-30-20	GENX-1B/-2B	Out-of-Round Connector Repair	6	11/17/11
73-30-21	GENX-1B/-2B	Potting of Connectors	6	11/17/11
73-30-24	GENX-1B/-2B	Component Substitution	6	11/17/11

## APPENDIX A

### GENx Technical Manual Index – April 1, 2024

### General Practices Manual

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GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-30-25	GENX-1B/-2B	Chemical Thread-Locking	6	11/17/11
73-30-26	GENX-1B/-2B	Steam Cleaning Procedure	1	08/12/21
73-40-00	GENX-1B/-2B	Circuit Card Assembly Repair	6	11/17/11
73-40-16	GENX-1B/-2B	Part Removal	9*	09/01/21
73-40-17	GENX-1B/-2B	Part Installation	7	04/12/17
73-40-18	GENX-1B/-2B	Part Replacement	9*	09/15/21
73-40-19	GENX-1B/-2B	General Laminate, Conductor Repair	10	09/11/18
73-40-20	GENX-1B/-2B	Modification of Internal Circuits	6	11/17/11
73-40-21	GENX-1B/-2B	Solder Mask Repair	7	10/08/18
73-40-22	GENX-1B/-2B	ESD Label Replacement	6	11/17/11
73-40-23	GENX-1B/-2B	Gold Pin Replacement	6	11/17/11

## APPENDIX A

### GENx Technical Manual Index – April 1, 2024

### General Practices Manual

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GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-40-24	GENX-1B/-2B	Terminal Strip Repair	6	11/17/11
73-45-00	GENX-1B/-2B	Bonding and Encapsulating	6	11/17/11
73-45-16	GENX-1B/-2B	Epoxy Bonding	7	06/27/13
73-45-17	GENX-1B/-2B	Epoxy Bonding (High Temperature)	6	11/17/11
73-45-18	GENX-1B/-2B	RTV Application	6	11/17/11
73-50-00	GENX-1B/-2B	Protective Coatings	6	11/17/11
73-50-16	GENX-1B/-2B	Removal of Conformal Coatings	7	09/13/21
73-50-17	GENX-1B/-2B	Recoating Conformal Coated Repaired Areas	9	09/01/16
73-50-18	GENX-1B/-2B	Aluminum Surface Touch-up with Chromate Solution	6	11/17/11
73-50-19	GENX-1B/-2B	Painted Surface Repair	8*	11/14/23
73-60-00	GENX-1B/-2B	Electrostatic Discharge Control	6	11/17/11

## APPENDIX A

### GENx Technical Manual Index – April 1, 2024

### General Practices Manual

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GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-60-02	GENX-1B/-2B	ESD Equipment Calibration	6	11/17/11
73-60-16	GENX-1B/-2B	Handling ESDS Devices	6	11/17/11
73-61-00	GENX-1B/-2B	Moisture Sensitive Devices	6	11/17/11
73-61-16	GENX-1B/-2B	Moisture Sensitive Device Preparation	7	04/19/22
73-70-00	GENX-1B/-2B	Flexible Circuit Card Assembly Repair	6	11/17/11
73-70-16	GENX-1B/-2B	Connector Removal and Replacement	6	11/17/11
73-80-00	GENX-1B/-2B	Magnetic Media and Software	6	11/17/11
73-80-16	GENX-1B/-2B	Media Storage Precautions	6	11/17/11
73-80-17	GENX-1B/-2B	Record Keeping and Configuration Control	6	11/17/11
73-90-00	GENX-1B/-2B	Electrical Wiring	6	11/17/11
73-90-16	GENX-1B/-2B	Wiring and Cable Lacing	6	11/17/11



## APPENDIX A

### GENx Technical Manual Index – April 1, 2024

### General Practices Manual

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GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-90-17	GENX-1B/-2B	Crimped Electrical Connection	7	06/15/15
73-90-18	GENX-1B/-2B	Shielded Wire Processes	6	11/17/11
73-90-19	GENX-1B/-2B	Wire Preparation Processes	6	11/17/11
73-95-00	GENX-1B/-2B	Chassis Repairs	6	11/17/11
73-95-19	GENX-1B/-2B	Broken Screw Removal	6	11/17/11
73-95-20	GENX-1B/-2B	Chassis Dent and Scratch Repair	6	11/17/11
73-95-21	GENX-1B/-2B	Chassis Surface Weld Area Repair	6	11/17/11
73-95-22	GENX-1B/-2B	Chassis Surfaces Repair	6	11/17/11
73-95-30	GENX-1B/-2B	Aluminum Surface Repair by Chemical Weld Application	6	11/17/11
73-95-32	GENX-1B/-2B	Threaded Insert Overhaul	7	04/22/14
73-95-33	GENX-1B/-2B	Chassis Brazed Joint Cleaning and Sealing Procedure	0	07/20/21

# APPENDIX A

## GENx Technical Manual Index – April 1, 2024

### General Practices Manual

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GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
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