

SYLVANIA MODELS 331, U,
336M, U (Ch. 1-513-1, -2, -3, -4)

SYLVANIA MODEL 336M

| | | | |
|--------------|---|--------|--------------------------|
| TRADE NAME | Sylvania Models 331, 336 Series (Ch. 1-513-1, -3) 331 "U", 336 "U" Series (Ch. 1-513-2, -4) | | |
| MANUFACTURER | Sylvania Electric Products, Inc., Radio & Television Div., 254 Rand St., Buffalo, N. Y. | | |
| TYPE SET | Television Receiver | | |
| TUBES | Thirty | | |
| POWER SUPPLY | 110-120 Volts AC-60 cycle | RATING | 2.72 Amp. @ 117 Volts AC |
| TUNING RANGE | Channels 2 thru 13 VHF, 14 thru 83 UHF, Video IF 45.75MC, Sound IF 41.25MC, (Intercarrier) | | |

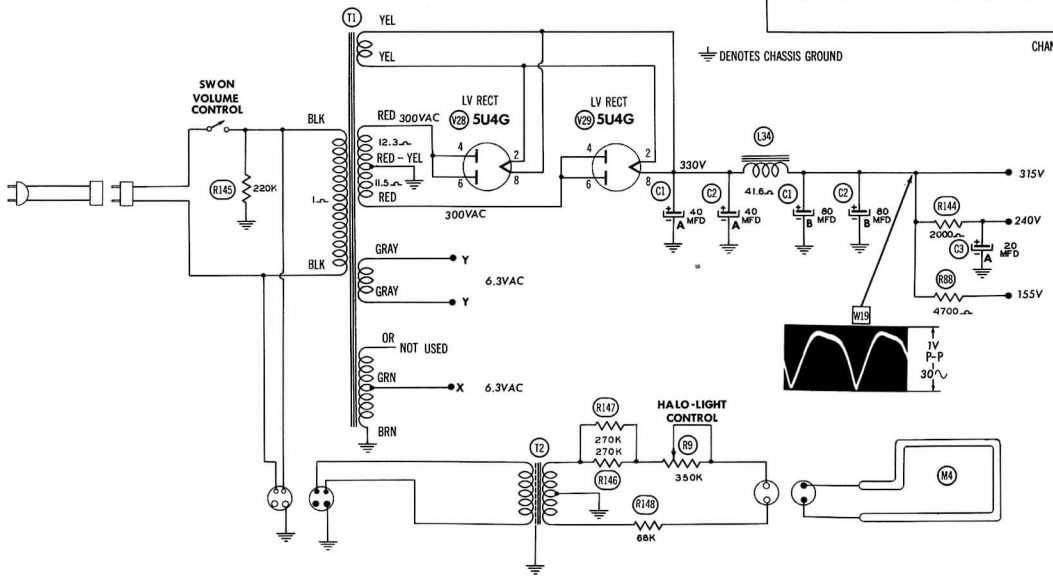
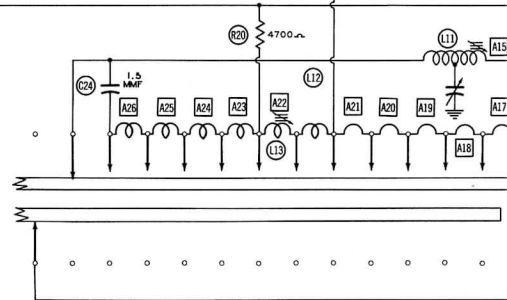
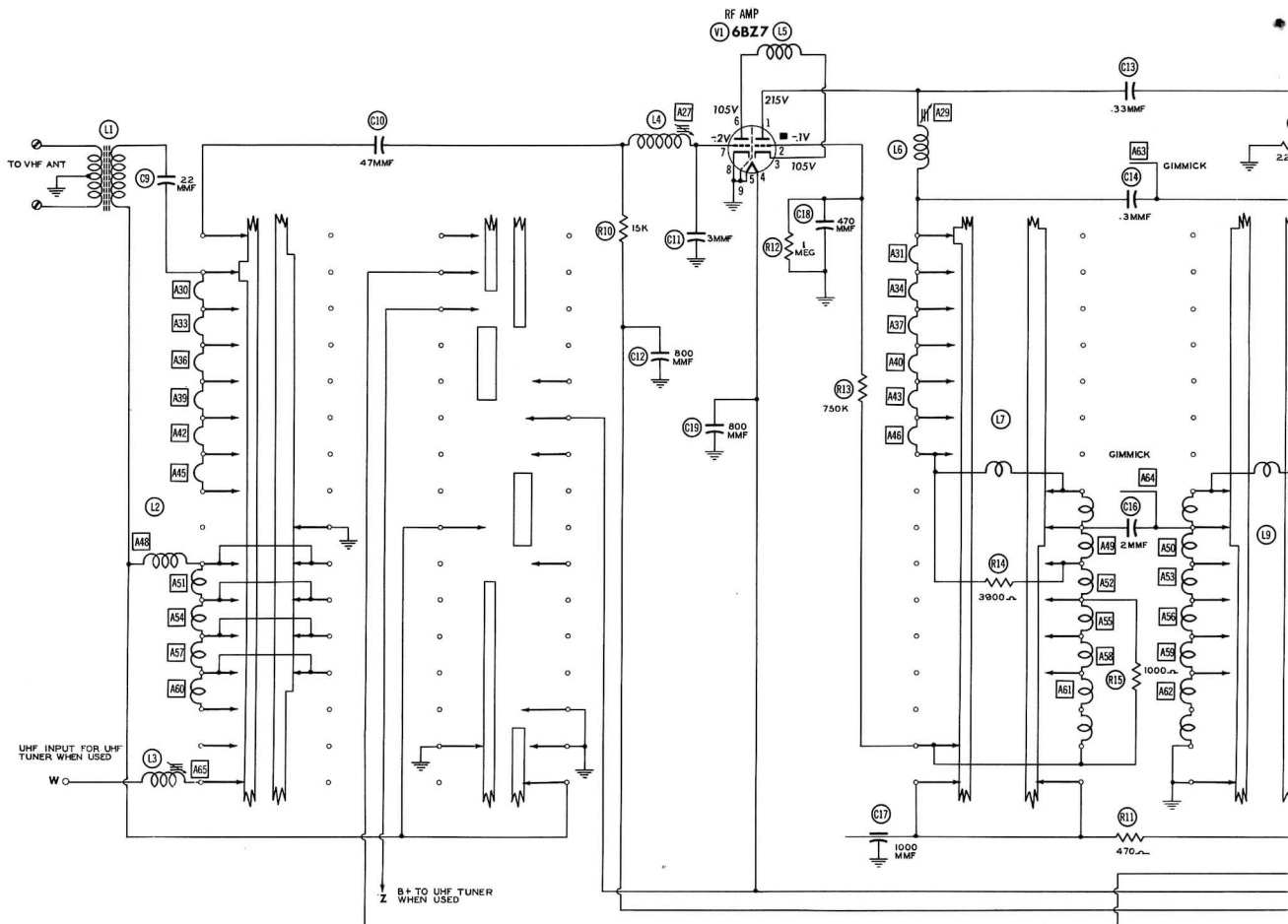
INDEX

| | | | |
|--|------------|---|--------|
| Alignment Instructions | 6, 7, 8 | Photographs (Cont) | |
| Drive Cord Stringing (UHF) | 21 | Resistor Identification | 23, 24 |
| Disassembly Instructions | 22 | Trans., Inductor & Alignment Identification | 20 |
| Horizontal Sweep Circuit Adjustments | 13 | Resistance Measurements | 11 |
| Parts List and Descriptions | 15 thru 18 | Servicing in the Field | 22 |
| Photographs | | Schematic (TV) | 2 |
| Cabinet-Rear View | 13 | Schematic (UHF Tuner) | 19 |
| Capacitor Identification | 4, 9 | Trouble Shooting Aids | 12, 21 |
| Chassis-Top View | 3 | Tube Failure Check Chart | 10 |
| HaloLight Control Unit | 19 | Tube Placement Chart (Bottom View) | 11 |
| High Voltage Chassis | 14 | Tube Placement Chart (Top View) | 10 |
| RF Tuner | 5, 14 | | |

HOWARD W. SAMS & CO., INC. • Indianapolis 5, Indiana

"The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guaranty by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of the particular type of replacement part listed."
"Reproduction or use, without express permission, of editorial or pictorial con-

tent, in any manner, is prohibited. No patent liability is assumed with respect to the use of the information contained herein. Copyright 1954 by Howard W. Sams & Co., Inc., Indianapolis 5, Indiana, U. S. of America. Copyright under International Copyright Union. All rights reserved under Inter-American Copyright Union (1910) by Howard W. Sams & Co., Inc." Printed in U. S. of America

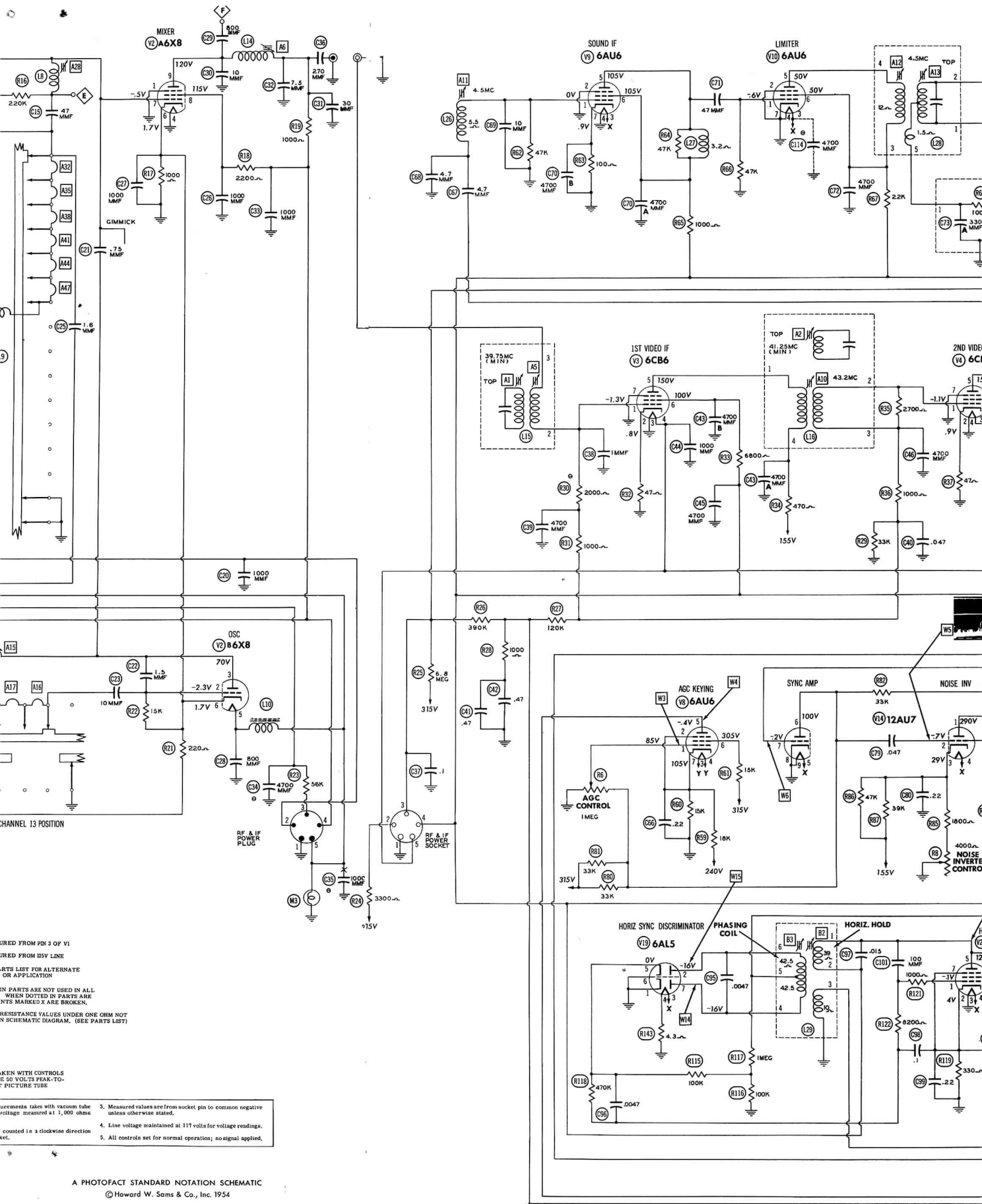


■ MEASURED
● MEASURED
○ SEE PARTS VALUE OR
DOTTED IN PA MODELS - WHEN USED POINTS TO DC COIL RESISTOR SHOWN ON SCHEMATIC

WAVE FORMS TAKEN SET TO PRODUCE 50% PEAK SIGNAL AT PICTURE

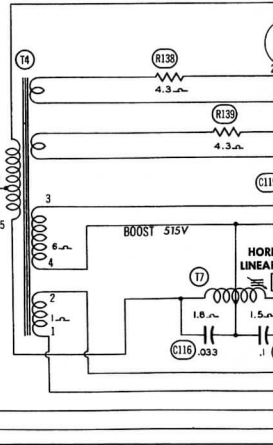
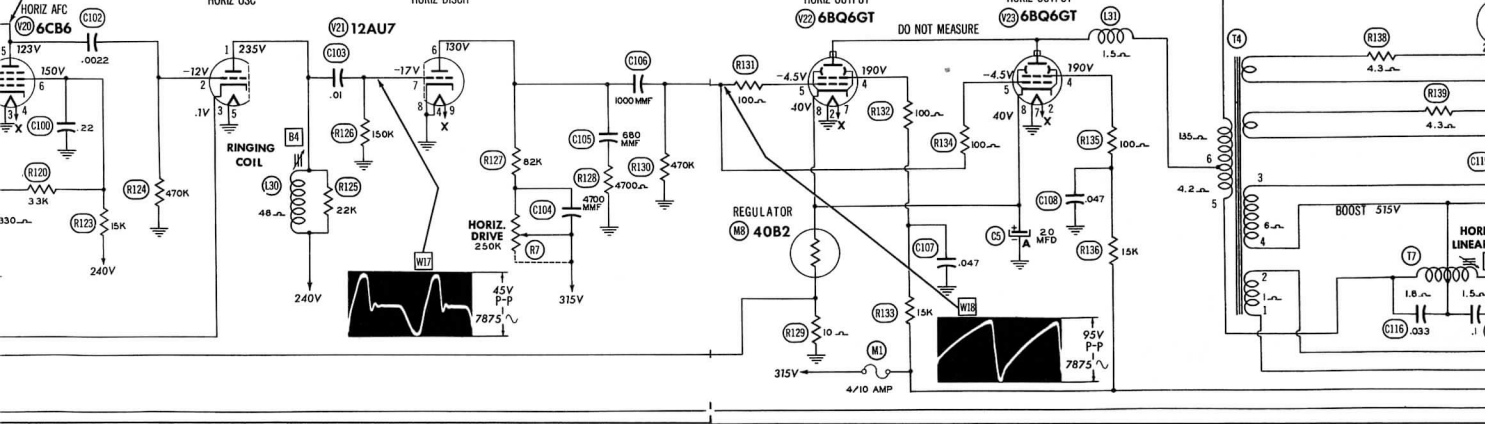
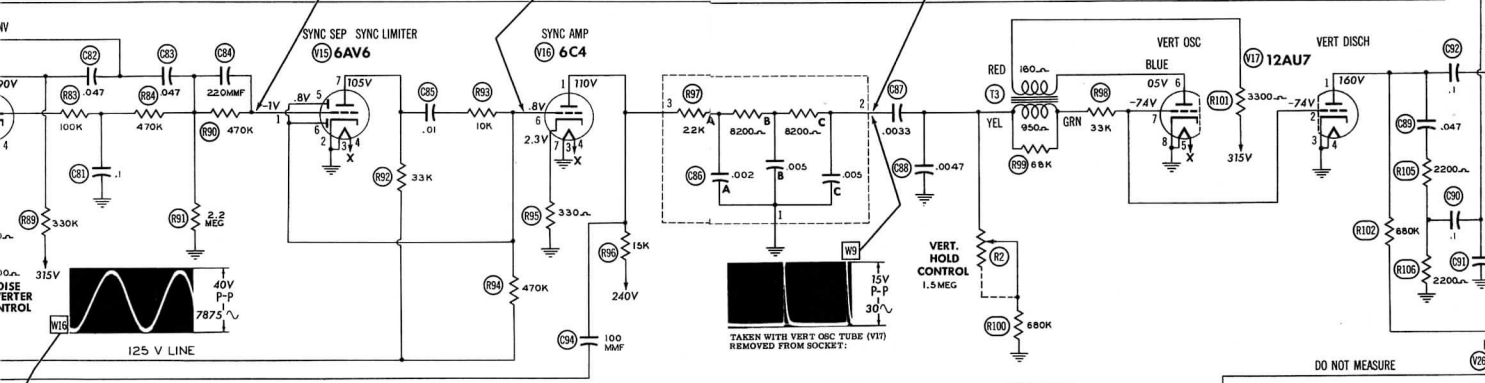
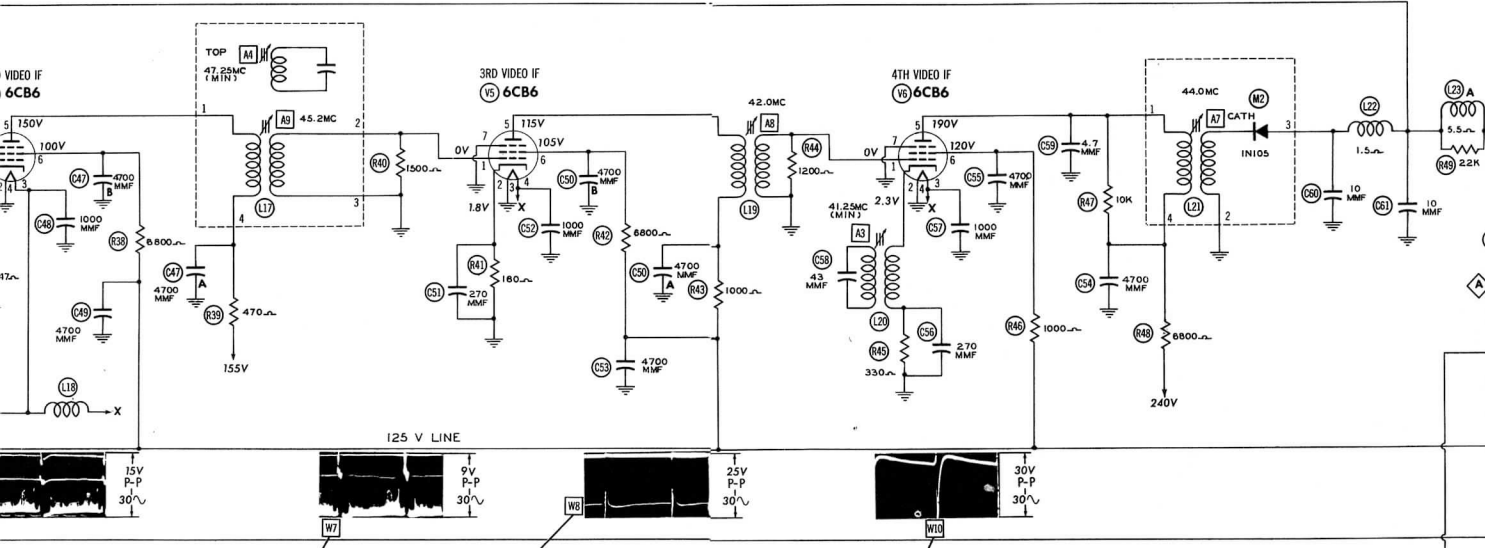
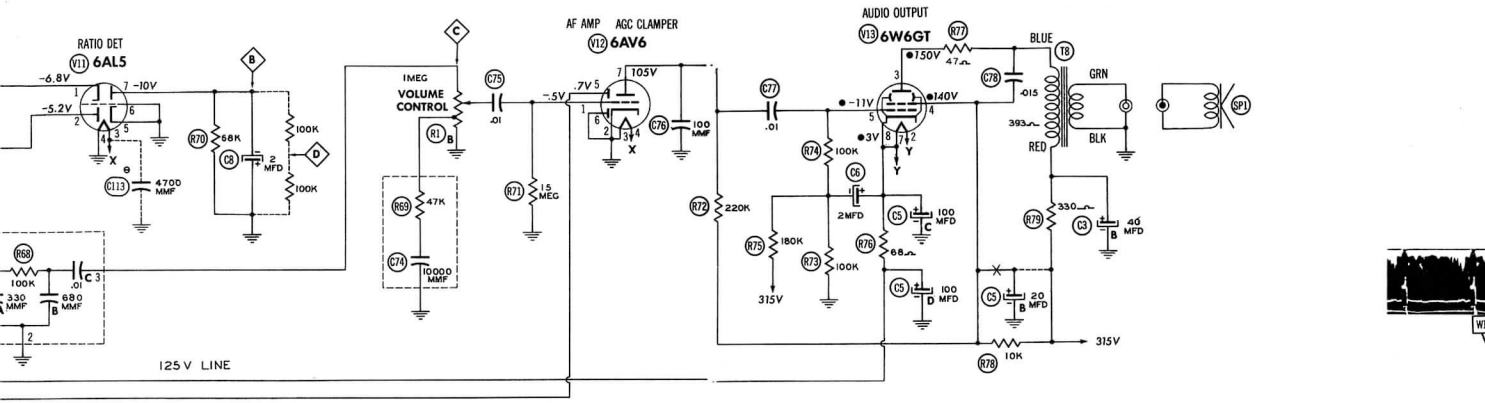
1. DC voltage measurements; AC voltage per volt.

2. Pin numbers are shown on bottom of socket.

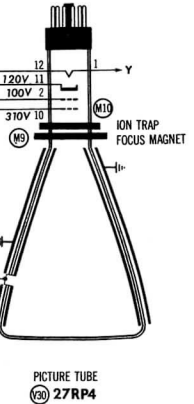
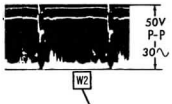
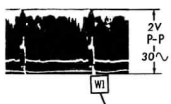
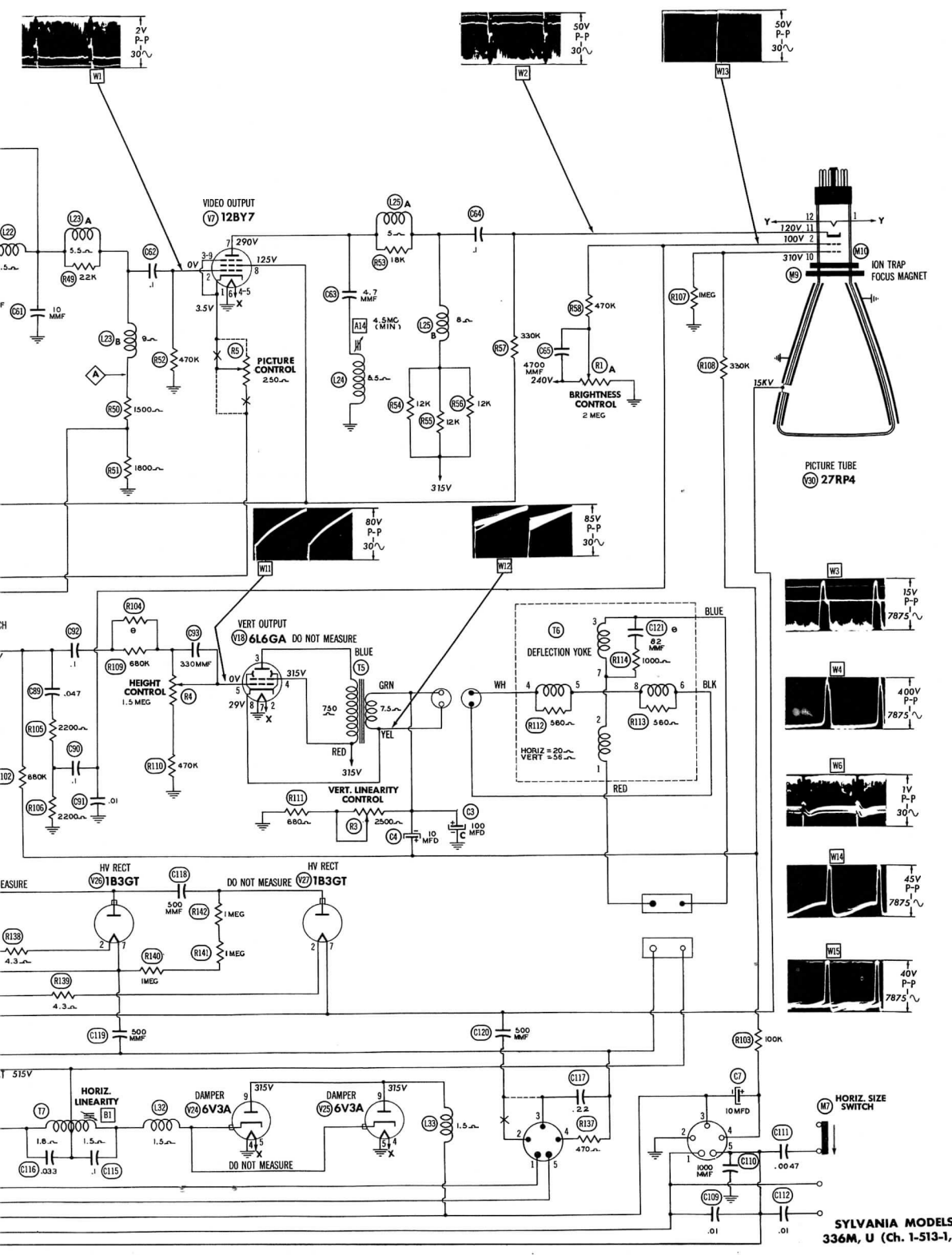


MEASURED FROM PIN 3 OF V1
 MEASURED FROM B5V LINE
 PARTS LIST FOR ALTERNATE
 OR APPLICATION
 IN PARTS ARE NOT USED IN ALL
 WHEN DOTTED IN PARTS ARE
 PARTS MARKED X ARE BROKEN
 RESISTANCE VALUES UNDER ONE OHM NOT
 IN SCHEMATIC DIAGRAM. (SEE PARTS LIST)

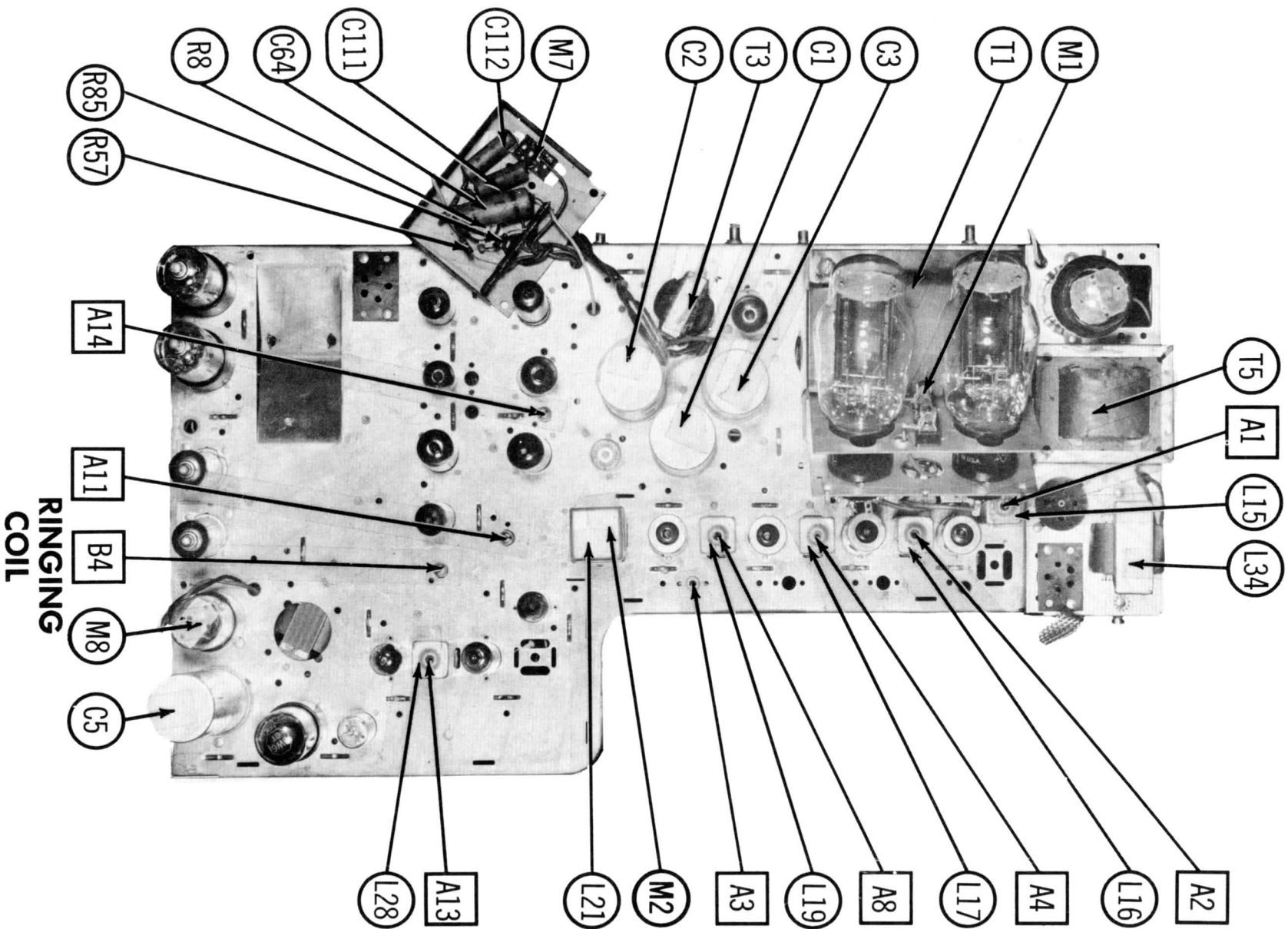
- MEASUREMENTS TAKEN WITH CONTROLS
 @ 50 VOLTS PEAK-TO-PEAK
 PICTURE TUBE
1. Measurements taken with vacuum tube
 voltage measured at 1,000 ohms
 2. Measured values are from socket pin to common negative
 unless otherwise stated.
 3. Line voltage maintained at 117 volts for voltage readings.
 4. Line voltage maintained at 117 volts for voltage readings.
 5. All controls set for normal operation; no signal applied.



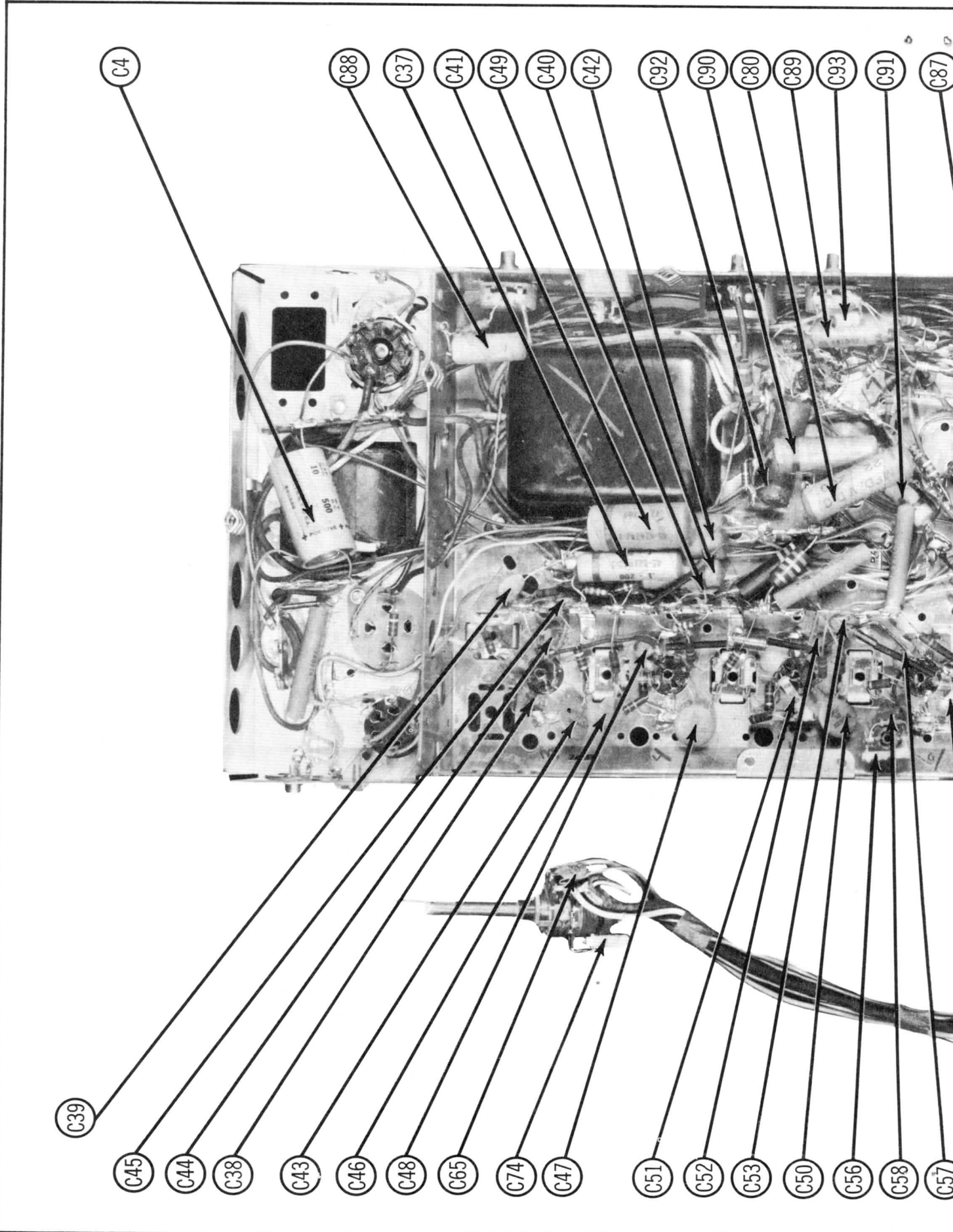
**SYLVANIA MODELS 331, U,
336M, U (Ch. 1-513-1, -2, -3, -4)**

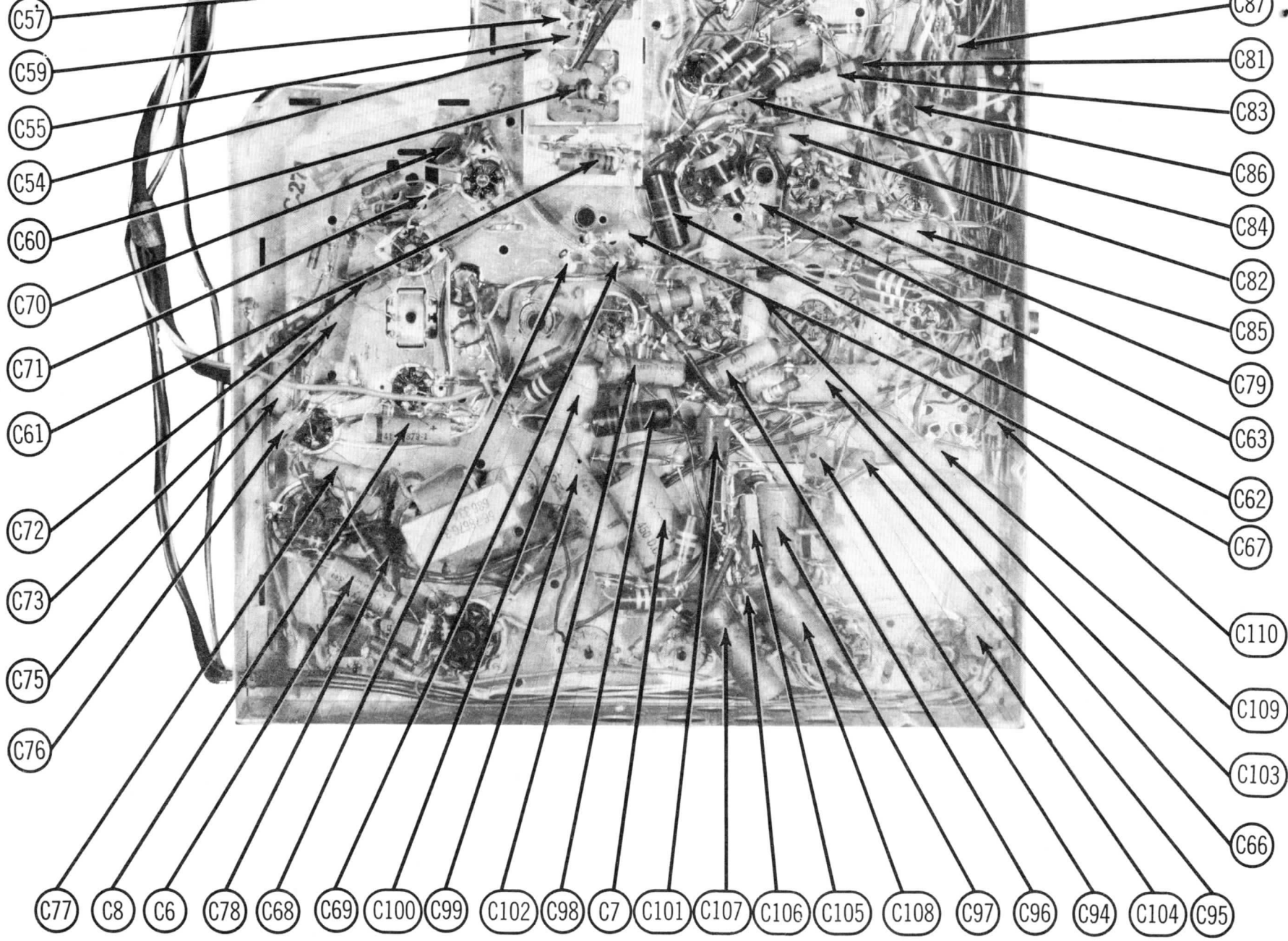


**SYLVANIA MODELS 331, U,
336M, U (Ch. 1-513-1, -2, -3, -4)**



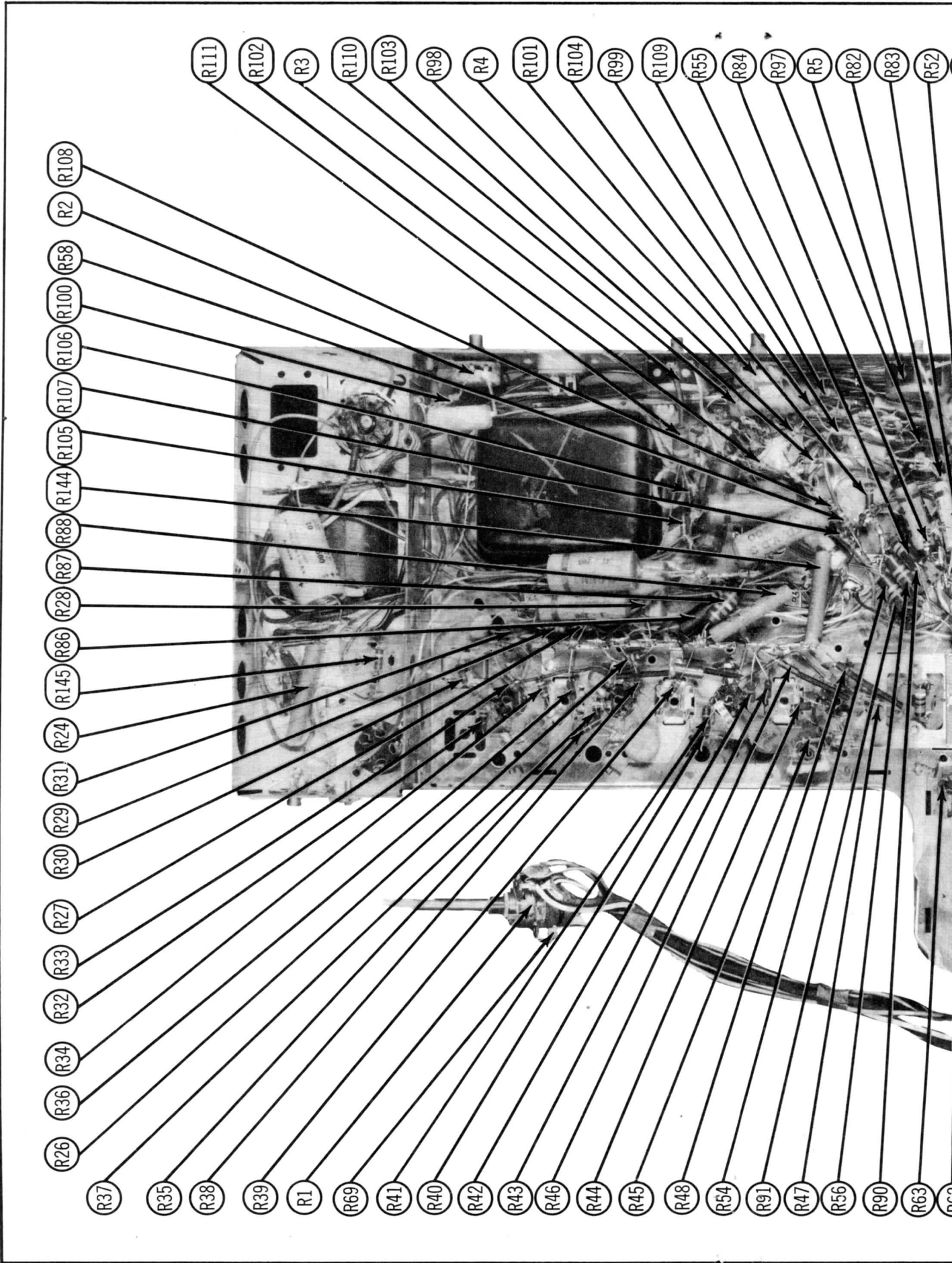
CHASSIS TOP VIEW

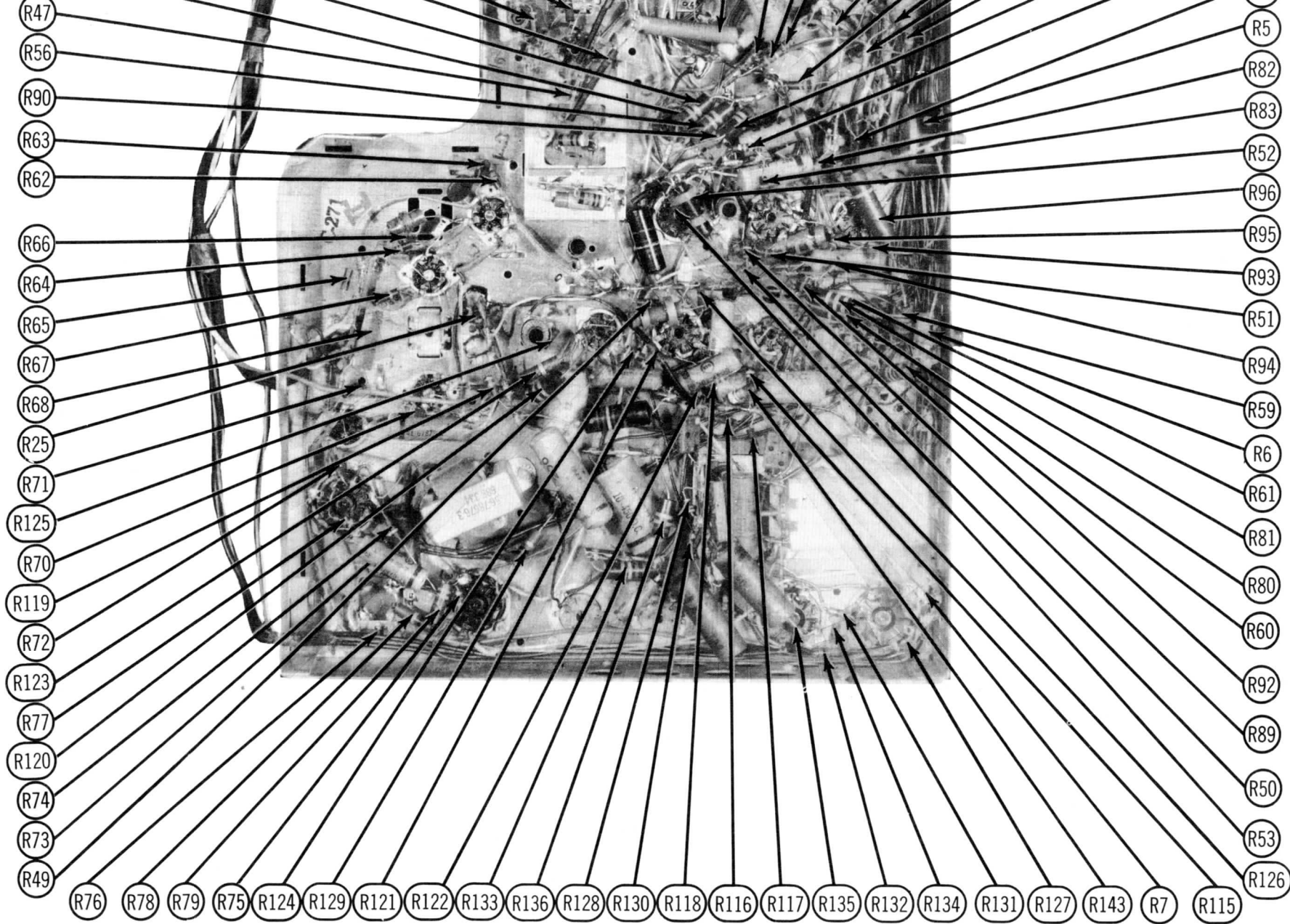




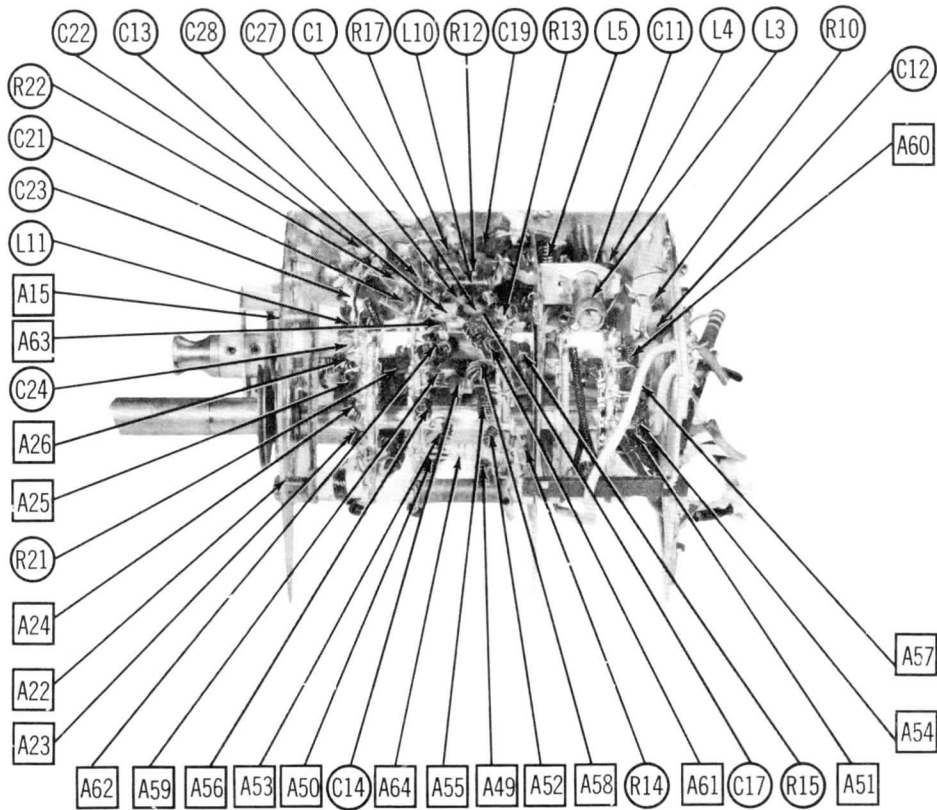
CHASSIS BOTTOM VIEW-CAPACITOR IDENTIFICATION

SYLVANIA MODELS 331, U,
 336M, U (Ch. 1-513-1, -2, -3, -4)

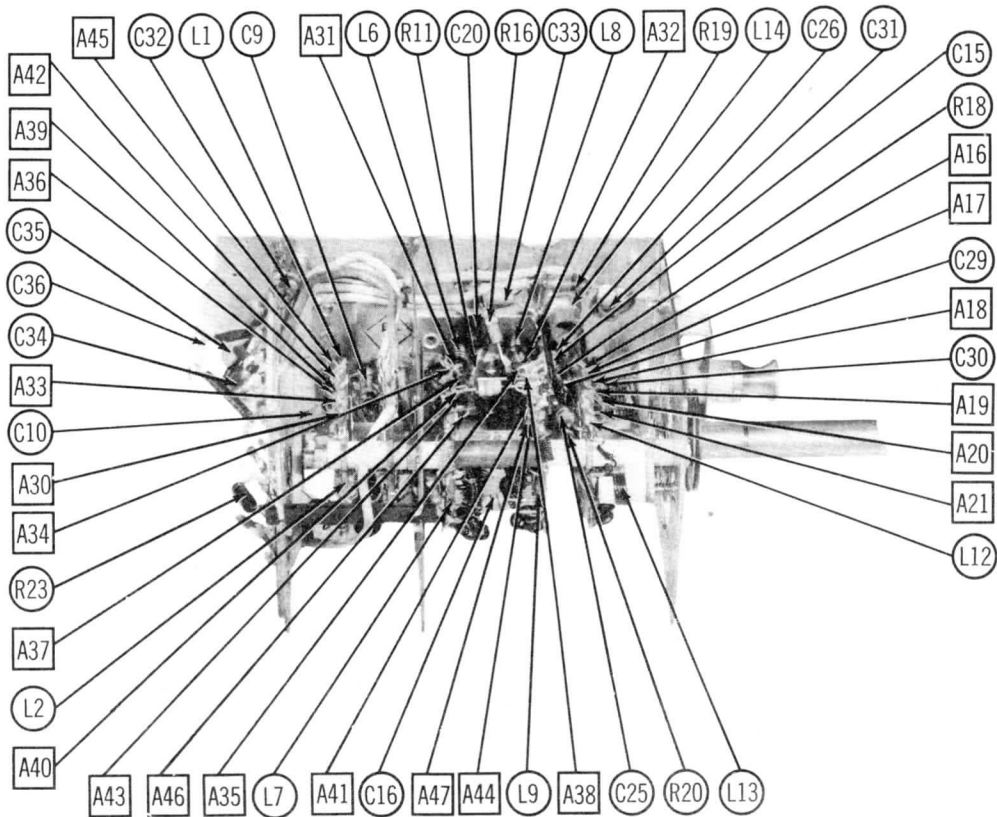




CHASSIS BOTTOM VIEW-RESISTOR IDENTIFICATION



VHF TUNER-RIGHT SIDE



VHF TUNER-LEFT SIDE

SYLVANIA MODELS 331, U,
 336M, U (Ch. 1-513-1, -2, -3, -4)

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

The high voltage lead should be securely taped and kept away from the chassis. Do not remove the horizontal oscillator tube (V21) to disable the high voltage. Connect the deflection yoke and secure the shorting bar on the high voltage cage in a forward position. Connect the tuner chassis to the main chassis. Be sure the VHF tuner cover is in place. Allow a 15 minute warm-up period for receiver and test equipment.

VIDEO IF ALIGNMENT

Connect the synchronized sweep voltage from the sweep generator to the horizontal input of the oscilloscope for horizontal deflection.

| DUMMY ANTENNA | SWEEP GENERATOR COUPLING | SWEEP GENERATOR FREQUENCY | MARKER GENERATOR FREQUENCY | CHANNEL | CONNECT SCOPE | ADJUST | REMARKS |
|---------------|---|---------------------------|---|------------------------------|--|--------|---|
| 1. Direct | High side to an ungrounded tube shield floating over converter tube (V2). Low side to chassis. | Not used | 39.75MC (Unmod) | Any unused high band channel | Use VTVM. DC probe to point Ⓢ. Common to chassis. | A1 | Connect the negative lead of a 3 volt bias supply to the ungrounded side of C40. Connect positive lead to chassis. Attenuate generator output to maintain 1 to 2 volts on VTVM. Adjust for MINIMUM deflection. |
| 2. " | " | " | 41.25MC | " | " | A2, A3 | " |
| 3. " | " | " | 47.25MC | " | " | A4 | " |
| 4. " | High side coupled loosely to point Ⓢ. Low side to chassis. (Lower converter tube shield to normal position) | 43.25MC (10MC Swp) | 42.1MC 45.75MC | " | Vert. Amp. thru detector (Fig.1) to pin 5 (plate) of 6CB6 (V3). Low side to chassis. | A5, A6 | Remove 3 volt bias supply. Disconnect primary of L16 from pin 5 of V3 and connect a 330Ω resistor from pin 5 of V3 to the B+ end of L16. Alternately adjust A5 and A6 until response similar to Fig.2 is obtained. Remove 330Ω resistor and restore connection to primary of L16. |
| 5. Direct | High side to an ungrounded tube shield floating over converter tube (V2). Low side to chassis. | Not used | 44.0MC | " | Use VTVM. DC probe to point Ⓢ. Common to chassis. | A7 | Reconnect 3 volt bias supply as in step 1 and attenuate generator output to maintain 1 to 2 volts on VTVM. Adjust for maximum deflection. |
| 6. " | " | " | 42.0MC | " | " | A8 | " |
| 7. " | " | " | 45.2MC | " | " | A9 | " |
| 8. " | " | " | 43.2MC | " | " | A10 | Adjust for maximum deflection. Repeat steps 1 thru 3. |
| 9. " | " | 43.25MC (10MC Swp) | 41.25MC 42.1MC 45.0MC 45.75MC 47.25MC | " | Vert. Amp. thru 33KΩ to point Ⓢ. Low side to chassis. | | Use high scope gain and low sweep generator output. Check for response curve similar to Fig. 3. If necessary SLIGHTLY retouch A7 thru A10 to obtain desired response. |

SOUND IF ALIGNMENT USING AM SIGNAL GENERATOR AND VTVM

Connect two matched 100KΩ (±1%) resistors in series from point Ⓢ to chassis. The junction of these two resistors is alignment point Ⓢ as shown on the schematic.

| DUMMY ANTENNA | SIGNAL GENERATOR COUPLING | SIGNAL GENERATOR FREQUENCY | CHANNEL | CONNECT VTVM | ADJUST | REMARKS |
|---------------|--|----------------------------|-----------------------------|---|----------|--|
| 10. .001MFD | High side to point Ⓢ. Low side to chassis. | 4.5MC (Unmod) | Any non-interfering channel | DC probe to point Ⓢ. Common to chassis. | A11, A12 | Adjust for maximum deflection. |
| 11. " | " | " | " | DC probe to point Ⓢ. Common to point Ⓢ. | A13 | Adjust for zero reading. A positive and negative reading will be obtained on either side of the correct setting. |

SOUND IF ALIGNMENT USING FM SIGNAL GENERATOR AND OSCILLOSCOPE

Use frequency modulated signal with 60% modulation and 450KC sweep. Use 120v sawtooth voltage in scope for horizontal deflection.

| DUMMY ANTENNA | SWEEP GENERATOR COUPLING | SWEEP GENERATOR FREQUENCY | MARKER GENERATOR FREQUENCY | CHANNEL | CONNECT SCOPE | ADJUST | REMARKS |
|---------------|--|---------------------------|----------------------------|-----------------------------|---|----------|--|
| 10. .001MFD | High side to point Ⓢ. Low side to chassis. | 4.5MC (450KC Swp) | 4.5MC | Any non-interfering channel | Vert. Amp. to point Ⓢ. Low side to chassis. | A11, A12 | Disconnect stabilizing capacitor C8. Adjust for curve of maximum amplitude and symmetry similar to Fig. 4. |
| 11. " | " | " | " | " | Vert. Amp. to point Ⓢ. Low side to chassis. | A13 | Reconnect stabilizing capacitor C8. Adjust so that 4.5MC occurs at center of crossover lines as in Fig. 5. SLIGHTLY retouch A12 for maximum amplitude and straightness of crossover lines. |

ALTERNATE SOUND IF ALIGNMENT

If a 4.5MC signal of crystal accuracy is not available the sound IF strip may be aligned by tuning in a strong TV station. Connect the VTVM and adjust A11, A12 and A13 as outlined in steps 10 and 11 under "Sound IF alignment using AM signal generator and VTVM."

4.5MC TRAP ALIGNMENT

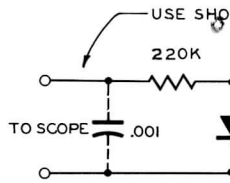
| DUMMY ANTENNA | SIGNAL GENERATOR COUPLING | SIGNAL GENERATOR FREQUENCY | CHANNEL | CONNECT VTVM | ADJUST | REMARKS |
|---------------|--|----------------------------|---------|--|--------|--|
| 12. .001MFD | High side to pin 2 (grid) of 12BY7. Low side to chassis. | 4.5MC (Unmod) | Any | DC probe thru detector (Fig.1) to pin 11 (cathode) of picture tube. Common to chassis. | A14 | Short pin 1 (grid) of 6CB6 (V6) to chassis. Adjust A14 for MINIMUM deflection. |

VHF TUNER ALIGNMENT

Connect the negative lead of a 3 volt bias supply to terminal #8 on tuner terminal strip. Connect the positive lead to tuner chassis. Disconnect the primary winding of L16 from Pin 5 of 6CB6 (V3) and connect a 330Ω resistor from pin 5 of V3 to the B+ end of L15. Remove the second video IF amplifier tube (V4) from its socket.

During alignment the use of two marker generators is required. Generator # 1 (IF) is coupled loosely (a turn or two around probe input lead) to the input of detector, probe (See Fig. 6). Marker generator # 2 (RF) is coupled loosely (a turn or two around high side lead of sweep generator) across sweep generator at the VHF antenna terminals. If the sweep generator has a built-in marker generator, it should be used for marker generator # 2. Since it is necessary during tuner alignment to switch the scope vertical input between the IF detector circuit (Fig. 7) which is connected to pin 5 of V3, and the RF detector circuit (Fig. 6) which is connected to alignment point Ⓢ on the tuner, it is recommended that a single pole double throw switch be mounted as closely as possible to the scope input terminals so the vertical input terminals may be easily switched between the RF and IF detector circuits. All connecting leads should be shielded and kept as short as possible. Set the fine tuning control so the plates are approximately half meshed. Use maximum scope gain and only enough sweep generator output to provide useable indication on scope. Use non-metallic alignment tools to adjust coil increments. Connect the synchronized sweep voltage from the sweep generator to the horizontal input of the oscilloscope for horizontal deflection. The sweep generator output lead should be terminated with its characteristic impedance, usually 50 ohms.

ALIGNMENT



NOT NECESSARY IF SHIELDED LEAD IS USED

FIG. 1

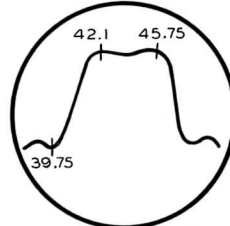


FIG. 2

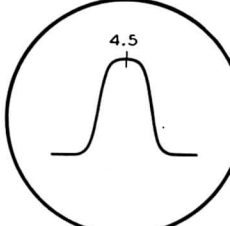


FIG. 4

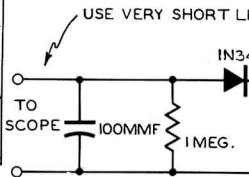


FIG. 6

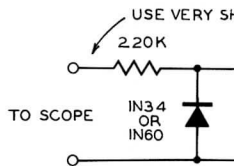


FIG. 7

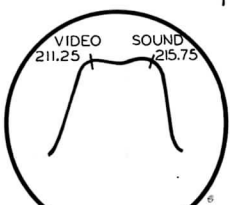
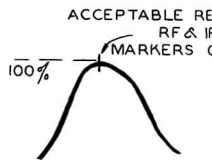


FIG. 9

ALIGNMENT INSTRUCTIONS

BEFORE ATTEMPTING ALIGNMENT
 Do not remove the horizontal oscillator tube (V21) to disable the high voltage supply. Connect the tuner chassis to the main chassis.

Input of the oscilloscope for horizontal deflection.

| CONNECT SCOPE | ADJUST | REMARKS |
|--|--------|--|
| VTVM. Connect to point Common to chassis. | A1 | Connect the negative lead of a 3 volt bias supply to the ungrounded side of C40. Connect positive lead to chassis. Attenuate generator output to maintain 1 to 2 volts on VTVM. Adjust for MINIMUM deflection. |
| " | A2, A3 | " |
| " | A4 | " |
| Amp. thru (Fig. 1) to (late) of (73). Low chassis. | A5, A6 | Remove 3 volt bias supply. Disconnect primary of L16 from pin 5 of V3 and connect a 330Ω resistor from pin 5 of V3 to the B+ end of L16. Alternately adjust A5 and A6 until response similar to Fig. 2 is obtained. Remove 330Ω resistor and restore connection to primary of L16. |
| VTVM. Connect to point Common to chassis. | A7 | Reconnect 3 volt bias supply as in step 1 and attenuate generator output to maintain 1 to 2 volts on VTVM. Adjust for maximum deflection. |
| " | A8 | " |
| " | A9 | " |
| " | A10 | Adjust for maximum deflection. Repeat steps 1 thru 3. |
| Amp. thru point to chassis. | | Use high scope gain and low sweep generator output. Check for response curve similar to Fig. 3. If necessary SLIGHTLY retouch A7 thru A10 to obtain desired response. |

ALIGNMENT GENERATOR AND VTVM
 Junction of these two resistors is alignment point as shown

| ADJUST | REMARKS |
|----------|--|
| A11, A12 | Adjust for maximum deflection. |
| A13 | Adjust for zero reading. A positive and negative reading will be obtained on either side of the correct setting. |

ALIGNMENT GENERATOR AND OSCILLOSCOPE
 Adjust voltage in scope for horizontal deflection.

| CONNECT SCOPE | ADJUST | REMARKS |
|------------------------------------|----------|--|
| Amp. to point Low side to chassis. | A11, A12 | Disconnect stabilizing capacitor C8. Adjust for curve of maximum amplitude and symmetry similar to Fig. 4. |
| Amp. to point Low side to chassis. | A13 | Reconnect stabilizing capacitor C8. Adjust so that 4.5MC occurs at center of crossover lines as in Fig. 5. SLIGHTLY retouch A12 for maximum amplitude and straightness of crossover lines. |

ALIGNMENT
 Done by tuning in a strong TV station. Connect the VTVM using AM signal generator and VTVM."

| ADJUST | REMARKS |
|--------|--|
| A14 | Short pin 1 (grid) of 6CB6 (V6) to chassis. Adjust A14 for MINIMUM deflection. |

ALIGNMENT
 Strip. Connect the positive lead to tuner chassis. Disconnect resistor from pin 5 of V3 to the B+ end of L15.

is coupled loosely (a turn or two around probe input lead)

of sweep generator) across sweep generator at the VHF antenna and for marker generator # 2.

When the IF detector circuit (Fig. 7) which is connected to pin 5 on the tuner, it is recommended that a single pole double vertical input terminals may be easily switched between the port as possible.

Indication on scope.

Input of the oscilloscope for horizontal deflection. Resistance, usually 50 ohms.

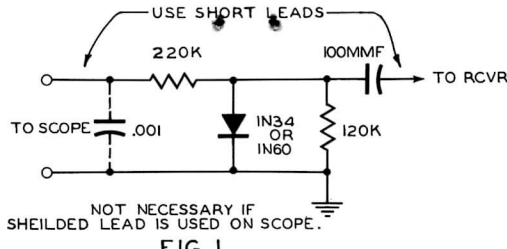


FIG. 1

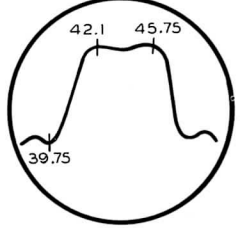


FIG. 2

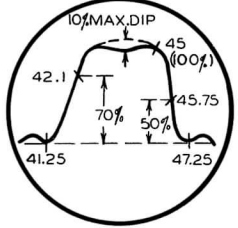


FIG. 3

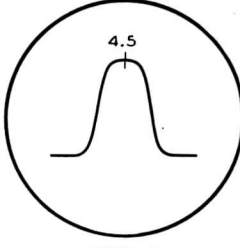


FIG. 4

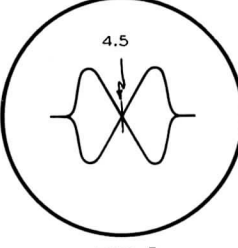


FIG. 5

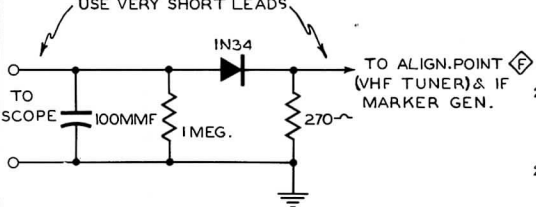


FIG. 6

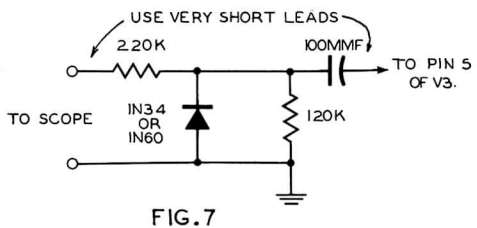


FIG. 7

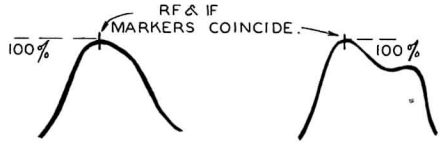


FIG. 8

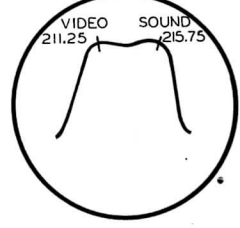


FIG. 9

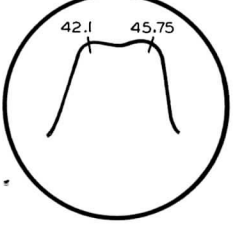


FIG. 10

Since channels 2 to 5 and 7 to 12 are aligned by expanding or contracting the sweep generator output, the response on these channels will be disturbed.

| DUMMY ANTENNA | SWEEP GENERATOR COUPLING | SWEEP GENERATOR FREQUENCY | MARKER GENERATOR FREQUENCY |
|-------------------------------|--|---------------------------|--|
| 13. Two 120Ω Carbon Resistors | Across VHF antenna terminals with 120Ω in each lead. | 213MC (10MC Swp) | 211.25MC (RF Marker) 45.75MC (IF Marker) |
| 14. " | " | 207MC (10MC Swp) | 205.25MC 45.75MC |
| 15. " | " | 201MC (10MC Swp) | 199.25MC 45.75MC |
| 16. " | " | 195MC (10MC Swp) | 193.25MC 45.75MC |
| 17. " | " | 189MC (10MC Swp) | 187.25MC 45.75MC |
| 18. " | " | 183MC (10MC Swp) | 181.25MC 45.75MC |
| 19. " | " | 177MC (10MC Swp) | 175.25MC 45.75MC |
| 20. " | " | 85MC (10MC Swp) | 83.25MC 45.75MC |
| 21. " | " | 79MC (10MC Swp) | 77.25MC 45.75MC |
| 22. " | " | 69MC (10MC Swp) | 67.25MC 45.75MC |
| 23. " | " | 63MC (10MC Swp) | 61.25MC 45.75MC |
| 24. " | " | 57MC (10MC Swp) | 55.25MC 45.75MC |

Care must be exercised so that preceding aligned coil increments are not disturbed.

| DUMMY ANTENNA | SWEEP GENERATOR COUPLING | SWEEP GENERATOR FREQUENCY | MARKER GENERATOR FREQUENCY |
|-------------------------------|--|---------------------------|----------------------------|
| 25. Two 120Ω Carbon Resistors | Across VHF antenna terminals with 120Ω in each lead. | 213MC (10MC Swp) | 211.25MC 215.75MC |
| 26. " | " | " | 45.75MC 42.1MC |
| 27. " | " | " | 211.25MC 215.75MC |
| 28. " | " | 207MC (10MC Swp) | 205.25MC 209.75MC |
| 29. " | " | 201MC (10MC Swp) | 199.25MC 203.75MC |
| 30. " | " | 195MC (10MC Swp) | 193.25MC 197.75MC |
| 31. " | " | 189MC (10MC Swp) | 187.25MC 191.75MC |
| 32. " | " | 183MC (10MC Swp) | 181.25MC 185.75MC |
| 33. " | " | 177MC (10MC Swp) | 175.25MC 179.75MC |
| 34. " | " | 85MC (10MC Swp) | 83.25MC 87.75MC |
| 35. " | " | 79MC (10MC Swp) | 77.25MC 81.75MC |
| 36. " | " | 69MC (10MC Swp) | 67.25MC 71.75MC |
| 37. Two 120Ω Carbon Resistors | Across VHF antenna terminals with 120Ω in each lead. | 63MC (10MC Swp) | 61.25MC 65.75MC |
| 38. " | " | 57MC (10MC Swp) | 55.25MC 59.75MC |

39. Recheck all channels for flat-topped response. If necessary, the band width on any channel is insufficient after foregoing adjust C14 and C16. Remove 330Ω resistor from pin 5 of V3 to B+. Restore connection.

INSTRUCTIONS

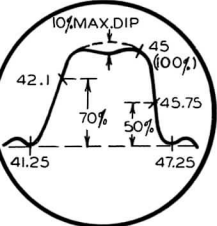
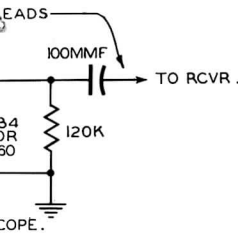


FIG. 3

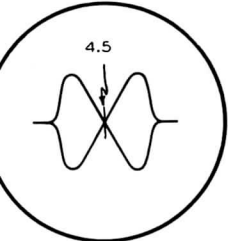


FIG. 5

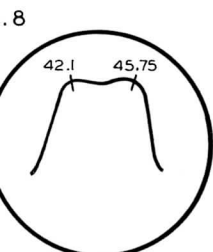
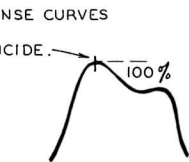
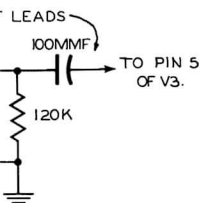
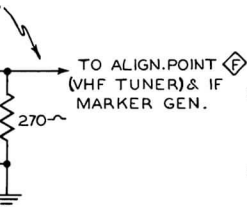


FIG. 10

VHF TUNER OSCILLATOR ALIGNMENT

Since channels 2 to 5 and 7 to 12 are aligned by expanding or compressing coil increments, the preceding aligned increments must not be disturbed.

| DUMMY ANTENNA | SWEEP GENERATOR COUPLING | SWEEP GENERATOR FREQUENCY | MARKER GENERATOR FREQUENCY | CHANNEL | CONNECT SCOPE | ADJUST | REMARKS |
|-------------------------------|--|---------------------------|--|---------|--|--------|--|
| 13. Two 120Ω Carbon Resistors | Across VHF antenna terminals with 120Ω in each lead. | 213MC (10MC Swp) | 211.25MC (RF Marker 45.75MC IF Marker) | 13 | Vert. Amp. thru detector (Fig. 6) to IF marker generator and alignment point \diamond . Low side to chassis. | A15 | Adjust so that RF and IF markers coincide as in Fig. 8. |
| 14. " | " | 207MC (10MC Swp) | 205.25MC 45.75MC | 12 | " | A16 | Expand or compress coil until markers coincide as in Fig. 8. Curves may not be symmetrical until RF alignment is complete. |
| 15. " | " | 201MC (10MC Swp) | 199.25MC 45.75MC | 11 | " | A17 | " |
| 16. " | " | 195MC (10MC Swp) | 193.25MC 45.75MC | 10 | " | A18 | " |
| 17. " | " | 189MC (10MC Swp) | 187.25MC 45.75MC | 9 | " | A19 | " |
| 18. " | " | 183MC (10MC Swp) | 181.25MC 45.75MC | 8 | " | A20 | " |
| 19. " | " | 177MC (10MC Swp) | 175.25MC 45.75MC | 7 | " | A21 | " |
| 20. " | " | 85MC (10MC Swp) | 83.25MC 45.75MC | 6 | " | A22 | Adjust so that RF and IF markers coincide as in Fig. 8. |
| 21. " | " | 79MC (10MC Swp) | 77.25MC 45.75MC | 5 | " | A23 | Compress or expand coils until markers coincide as in Fig. 8. |
| 22. " | " | 69MC (10MC Swp) | 67.25MC 45.75MC | 4 | " | A24 | " |
| 23. " | " | 63MC (10MC Swp) | 61.25MC 45.75MC | 3 | " | A25 | " |
| 24. " | " | 57MC (10MC Swp) | 55.25MC 45.75MC | 2 | " | A26 | " |

VHF TUNER RF ALIGNMENT

Care must be exercised so that preceding aligned coil increments are not disturbed.

| DUMMY ANTENNA | SWEEP GENERATOR COUPLING | SWEEP GENERATOR FREQUENCY | MARKER GENERATOR FREQUENCY | CHANNEL | CONNECT SCOPE | ADJUST | REMARKS |
|-------------------------------|---|---------------------------|----------------------------|---------|--|---------------|---|
| 25. Two 120Ω Carbon Resistors | Across VHF antenna terminals with 120Ω in each lead. | 213MC (10MC Swp) | 211.25MC 215.75MC | 13 | Vert. Amp. thru detector (Fig. 6) to IF marker generator and alignment point \diamond . Low side to chassis. | A27, A28 A29 | Adjust for response curve similar to Fig. 9. Adjust A27 for maximum mid-band amplitude regardless of skirt contour. Adjust A29 for symmetrical skirt contour. Adjust A28 for flat topped response. Video carrier must be at 100%. Sound carrier may be as low as 70%. |
| 26. " | " | " | 45.75MC 42.1MC | " | Vert. Amp. thru detector (Fig. 7) to pin 5 of V3. Low side to chassis. | A5, A6 | Adjust for response curve similar to Fig. 10. |
| 27. " | " | " | 211.25MC 215.75MC | 13 | Vert. Amp. thru detector (Fig. 6) to IF marker generator and alignment point \diamond . Low side to chassis. | " | If necessary, SLIGHTLY retouch A28 for flat-topped response similar to Fig. 11. There must not be more than 5% dip in response curve. |
| 28. " | " | 207MC (10MC Swp) | 205.25MC 209.75MC | 12 | " | A30, A31 A32 | Compress or expand coils for channel 12 to obtain response similar to Fig. 12. A30 affects mid-band amplitude, A31 affects skirt contour and A32 affects flat topping or response curve. |
| 29. " | " | 201MC (10MC Swp) | 199.25MC 203.75MC | 11 | " | A33, A34, A35 | Compress or expand coils for response similar to Fig. 12. Video and sound markers must remain on top of curve. |
| 30. " | " | 195MC (10MC Swp) | 193.25MC 197.75MC | 10 | " | A36, A37 A38 | " |
| 31. " | " | 189MC (10MC Swp) | 187.25MC 191.75MC | 9 | " | A39, A40, A41 | " |
| 32. " | " | 183MC (10MC Swp) | 181.25MC 185.75MC | 8 | " | A42, A43 A44 | " |
| 33. " | " | 177MC (10MC Swp) | 175.25MC 179.75MC | 7 | " | A45, A46 A47 | " |
| 34. " | " | 85MC (10MC Swp) | 83.25MC 87.75MC | 6 | " | A48, A49 A50 | " |
| 35. " | " | 79MC (10MC Swp) | 77.25MC 81.75MC | 5 | " | A51, A52 A53 | " |
| 36. " | " | 69MC (10MC Swp) | 67.25MC 71.75MC | 4 | " | A54, A55 A56 | " |
| 37. Two 120Ω Carbon Resistors | Across VHF antenna terminals with 120Ω in each lead. | 63MC (10MC Swp) | 61.25MC 65.75MC | 3 | Vert. Amp. thru detector (Fig. 6) to IF marker generator and alignment point \diamond . Low side to chassis. | A57, A58 A59 | Compress or expand coils for response similar to Fig. 12. Video and sound markers must remain on top of curve. |
| 38. " | " | 57MC (10MC Swp) | 55.25MC 59.75MC | 2 | " | A60, A61 A62 | " |
| 39. | Rereck all channels for flat-topped response. If necessary, retouch A28 thru A62 in order given. A dip of 30% is permissible for all channels. If band width on any channel is insufficient after foregoing adjustments adjust "gimmicks" A63 and A64 by bending wires away from or toward capacitors C14 and C16. Remove 330Ω resistor from pin 5 of V3 to B+. Restore connection to L16. Replace V4 in its socket. Remove test equipment. | | | | | | |


SYLVANIA MODELS 331, U, 336M, U (Ch. 1-513-1, -2, -3, -4)

ALIGNMENT INSTRUCTIONS (cont)

UHF TUNER ALIGNMENT


Switch VHF tuner to UHF position.

UHF OSCILLATOR ALIGNMENT

| DUMMY ANTENNA | SIGNAL GENERATOR COUPLING | SIGNAL GENERATOR FREQUENCY | CHANNEL | CONNECT VTVM | ADJUST | REMARKS |
|-------------------------------|--|----------------------------|-------------|--|--------|---|
| 40. Two 120Ω Carbon Resistors | Across UHF antenna terminals with 120Ω in each lead. | 900MC (Unmod) | See remarks | DC probe to point  . Common to chassis. | A66 | Set UHF variable capacitor plates to MINIMUM capacity. Adjust A66 for maximum deflection. |
| 41. " | " | 470MC (Unmod) | 14 | " | " | If low frequency coverage is incorrect remove tuner cover and adjust oscillator plates on tuning gang for maximum deflection. Replace tuner cover and repeat step 40. |

UHF OUTPUT CIRCUIT ALIGNMENT

Disconnect the primary winding of L16 from pin 5 (plate) of 6CB6 (V3) and connect a 330Ω resistor from pin 5 of V3 to the B+ end of L16. Connect the synchronized sweep voltage from the sweep generator to the horizontal input of the oscilloscope for horizontal deflection.

| DUMMY ANTENNA | SWEEP GENERATOR COUPLING | SWEEP GENERATOR FREQUENCY | MARKER GENERATOR FREQUENCY | CHANNEL | CONNECT SCOPE | ADJUST | REMARKS |
|---------------------------|--|---------------------------|----------------------------|---------|--|----------|---|
| 42. 3.3KΩ Carbon Resistor | High side thru 3.3KΩ to point  . Low side to chassis. | 43.25MC (10MC Swp) | 42.1MC 45.75MC | Any | Vert. Amp. thru detector (Fig. 1) across 330Ω resistor connected to pin 5 of V3. | A65, A67 | If the sweep generator does not have built-in markers, loosely couple a marker generator to the high side of the sweep generator near the 3.3KΩ resistor. Adjust for response similar to Fig. 13. A65 positions the 45.75MC marker and A67 positions the 42.1MC marker. |

ALTERNATE ON THE AIR UHF OUTPUT CIRCUIT ALIGNMENT

Restore the set to normal operating condition. If the UHF tuner tracking is normal picture quality may be improved by tuning in a UHF station test pattern and adjusting A65 and A67 for best vertical wedge resolution and best sound.

UHF PRE SELECTOR ALIGNMENT

Connect the synchronized sweep voltage from the sweep generator to the horizontal input of the oscilloscope for horizontal deflection. The sweep generator output lead should be terminated with its characteristic impedance, usually 50 ohms.

| DUMMY ANTENNA | SWEEP GENERATOR COUPLING | SWEEP GENERATOR FREQUENCY | MARKER GENERATOR FREQUENCY | CHANNEL | CONNECT SCOPE | ADJUST | REMARKS |
|---------------|--|---------------------------|---------------------------------|-------------|--|----------|---|
| 43. Fig. 14 | Thru matching pad (Fig. 14) to UHF antenna terminals. | 900MC (10MC Swp) | 42.1MC 45.75MC (See remarks) | See Remarks | Vert. Amp. thru detector (Fig. 1) across 330Ω resistor connected to pin 5 of V3. | A68, A69 | Remove UHF tuner cover and turn UHF channel selector until tuning capacitor plates are fully open. Replace UHF tuner cover. Couple the marker generator to pin 2 (cathode) of 6CB6 (V3). Adjust A68 and A69 in order given for response similar to Fig. 13. |
| 44. | Simultaneously turn sweep generator and UHF tuner thru the UHF band. If response curve at lower end of band is not within the limits shown in Fig. 13, remove UHF tuner cover and adjust mixer and antenna segments on variable tuning capacitor plates for best over all response. Replace tuner cover and recheck entire UHF band. Disconnect test equipment. Remove 330Ω resistor from pin 5 of V3 and restore connection of L16 to pin 5 of V3. | | | | | | |

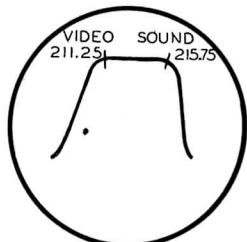


FIG. 11

ACCEPTABLE RESPONSE CURVES

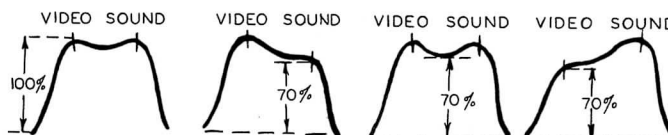


FIG. 12

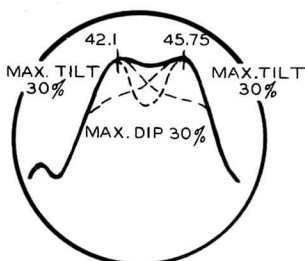


FIG. 13

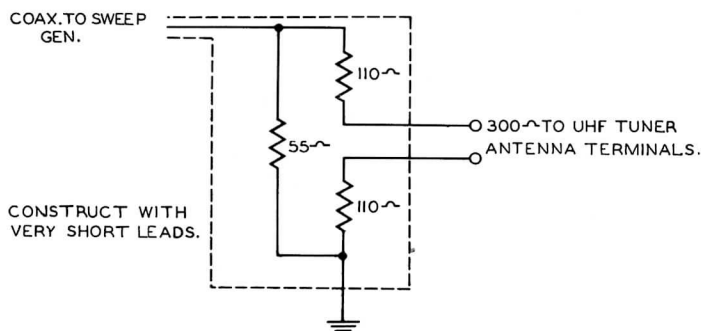
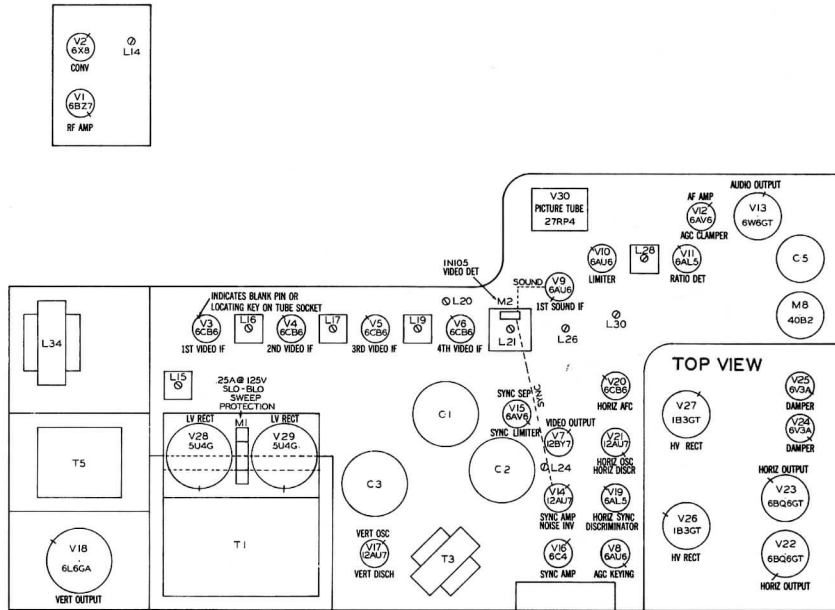


FIG. 14

TUBE PLACEMENT CHART



TUBE FAILURE CHECK CHART

The following chart lists tubes whose failures are most likely to produce the indicated symptoms. Refer to tube placement chart for location and type of tube.

POWER SUPPLY FAILURE

No raster, no sound - V28, V29

LOSS OF PICTURE OR SOUND

No pic, no sound, has raster - V2, V3, V4, V5, V6, V13

No pic, no sound, has snow - V1, V2, V3

No pic, has sound, has raster - V7, V30

Has pic, no sound - V9, V10, V11, V12, V13

Overloaded picture - V8, V12

SYNC FAILURE

No vert. sync - V16, V17

No horiz. sync - V16, V19, V20, V21

No vert. or horiz. sync - V14, V15, V16

SWEEP FAILURE

No raster, has sound - V20, V21, V22, V23, V24, V25, V26, V27, V30, Fuse (M1)

No vertical deflection - V17, V18

Poor vert. linearity or foldover - V17, V18

Poor horiz. linearity or foldover - V21, V22, V23, V24, V25

Narrow picture - V21, V22, V23, V24, V25, V26, V27, V28, V29

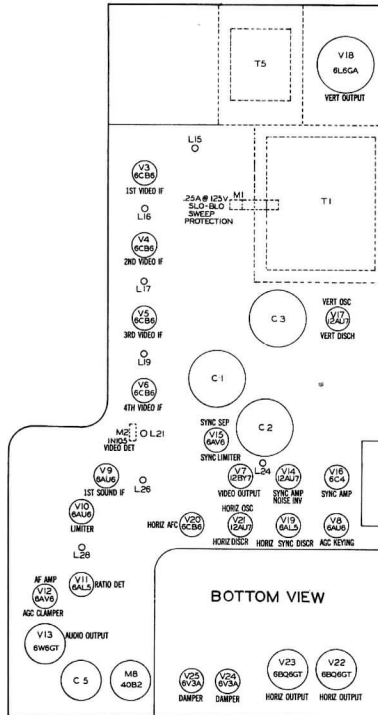
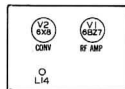
Vert. off freq. - V16, V17

Horiz. off freq. - V16, V19, V20, V21

RESISTANCE MEASUREMENTS

| Item | Tube | Pin 1 | Pin 2 | Pin 3 | Pin 4 | Pin 5 | Pin 6 | Pin 7 | Pin 8 | Pin 9 |
|------|--------|--------------------------------|--------|------------------|------------------|----------------|--------|--------|--------|------------------|
| V 1 | 6BZ7 | †3.8KΩ | 430KΩ | INF | .1Ω | 0Ω | INF | 615KΩ | 0Ω | 0Ω |
| V 2 | 6X8 | 0Ω | 15KΩ | ▲4.7KΩ | 0Ω | .1Ω | 220Ω | 220KΩ | ▲2.2KΩ | ▲1KΩ |
| V 3 | 6CB6 | 36KΩ | 47Ω | 0Ω | .1Ω | †5.2KΩ | ▲6.8KΩ | 0Ω | | |
| V 4 | 6CB6 | 34KΩ | 47Ω | .1Ω | 0Ω | †5.2KΩ | ▲6.8KΩ | 0Ω | | |
| V 5 | 6CB6 | .1Ω | 180Ω | 0Ω | .1Ω | ▲1KΩ | ▲6.8KΩ | 0Ω | | |
| V 6 | 6CB6 | .1Ω | 330Ω | .1Ω | 0Ω | †8.8KΩ | ▲1KΩ | 0Ω | | |
| V 7 | 12BY7 | 250Ω | 470KΩ | 250Ω | .1Ω | .1Ω | 0Ω | †4KΩ | ▲0Ω | 250Ω |
| V 8 | 6AU6 | †130KΩ | 11KΩ | ▲68Ω | ▲68Ω | 150KΩ | †15KΩ | 11KΩ | | |
| V 9 | 6AU6 | 47KΩ | 0Ω | .1Ω | 0Ω | ▲1KΩ | ▲1KΩ | 100Ω | | |
| V 10 | 6AU6 | 47KΩ | 0Ω | .1Ω | 0Ω | ▲22KΩ | ▲22KΩ | 0Ω | | |
| V 11 | 6AL5 | INF | INF | .1Ω | 0Ω | 0Ω | 0Ω | 68KΩ | | |
| V 12 | 6AV6 | 15Meg | 0Ω | 0Ω | .1Ω | 540KΩ | 0Ω | †230KΩ | | |
| V 13 | 6W6GT | INF | ▲68Ω | †810Ω | †10KΩ | 160KΩ | †680Ω | ▲68Ω | INF | |
| V 14 | 12AU7 | †330KΩ | 2.8Meg | 5KΩ | .1Ω | .1Ω | †17KΩ | ▲1.8KΩ | 0Ω | 0Ω |
| V 15 | 6AV6 | 2.7Meg | 0Ω | 0Ω | .1Ω | ▲470KΩ | ▲470KΩ | ▲33KΩ | | |
| V 16 | 6C4 | †17KΩ | INF | 0Ω | .1Ω | †17KΩ | ▲470KΩ | 330Ω | | |
| V 17 | 12AU7 | ▲780KΩ | 1.3Meg | 0Ω | 0Ω | 0Ω | †3.5KΩ | 1.3Meg | 0Ω | .1Ω |
| V 18 | 6L6GA | INF | .1Ω | †790Ω | †41Ω | 1Meg | 1.2KΩ | 0Ω | 1.2KΩ | |
| V 19 | 6AL5 | 0Ω | 1.1Meg | .1Ω | .3Ω | 200KΩ | 0Ω | 1.1Meg | | |
| V 20 | 6CB6 | 680KΩ | 330Ω | 0Ω | .1Ω | ▲40Ω | †12KΩ | 330Ω | | |
| V 21 | 12AU7 | †2.1KΩ | 470KΩ | 10Ω | 0Ω | 0Ω | †120KΩ | 150KΩ | 0Ω | .1Ω |
| V 22 | 6BQ6GT | INF | 0Ω | †120KΩ | †15.1KΩ | 470KΩ | INF | .1Ω | 60Ω | TOP CAP ▲1Ω |
| V 23 | 6BQ6GT | †15KΩ | .1Ω | 470KΩ | †15.1KΩ | 470KΩ | †15KΩ | 0Ω | 60Ω | TOP CAP ▲1Ω |
| V 24 | 6V3 | INF | †50Ω | INF | 0Ω | .1Ω | INF | †50Ω | INF | †50Ω |
| V 25 | 6V3 | INF | †50Ω | INF | .1Ω | 0Ω | INF | †50Ω | INF | †50Ω |
| V 26 | 1B3GT | PINS 1 - 8 HAVE INF RESISTANCE | | | | | | | | TOP CAP ▲145Ω |
| V 27 | 1B3GT | PINS 1 - 8 HAVE INF RESISTANCE | | | | | | | | TOP CAP INF |
| V 28 | 5U4G | INF | 12KΩ | INF | 12Ω | INF | 12Ω | INF | 12KΩ | |
| V 29 | 5U4G | INF | 12KΩ | INF | 11.5Ω | INF | 11.5Ω | INF | 12KΩ | |
| V 30 | 27RP4 | ▲68Ω | †850KΩ | PIN 10 ▲430KΩ | PIN 11 ▲330KΩ | PIN 12 ▲68Ω | | | | |

† MEASURED FROM PIN 8 OF V29
▲ MEASURED FROM 125V LINE
▲ MEASURED FROM TOP CAP OF V25



TUBE PLACEMENT CHART

SET 248 FOLDER 9

SYLVANIA MODELS 331, U, 336M, U (Ch. 1-513-1, -2, -3, -4)

TROUBLE SHOOTING AIDS

SWEEP

| HORIZONTAL | VERTICAL | | |
|---|---|--|---|
| <p><u>LOSS OF SWEEP</u></p> <p>Follow procedure outlined under "Loss of High Voltage".</p> <p><u>INSUFFICIENT SWEEP</u></p> <p>Adjust R7, M7 and B1. Check by substitution V22, V23, V24, V25, V28 and V29. Check Peak to Peak Voltage of W18. Check C109, C111, C112, C5A, C105, R128 and other associated components.</p> <p><u>DRIVE LINES</u></p> <p>Adjust R7, M7 and B1. Substitute V22 and V23. Check T4, C106, R136, R133 and other associated components.</p> <p><u>COMPRESSED LEFT SIDE</u></p> <p>Check by substitution V22, V23, V24 and V25. Check components associated with the horizontal output and damper stages, especially T4 and T6A for failure or change of value.</p> <p><u>FOLDS</u></p> <p>Follow procedure outlined under "Drive Lines".</p> <p><u>PIE CRUST EFFECT</u></p> <p>Check by substitution V20, V21, V22 and V23. Check C101, C97, C99, R119, R123 and other associated components.</p> <p><u>XMAS TREE EFFECT</u></p> <p>Check by substitution V20, V21, V22, V23, V24 and V25. Check L29, C102, C103, T4 and T6 for internal arcing.</p> | <p><u>LOSS OF SWEEP</u></p> <p>Check by substitution V17 and V18. Check waveform W11.</p> <table border="0"> <tr> <td style="vertical-align: top;"> <p>If Satisfactory</p> <p>Check T5, T6B and other associated components.</p> </td> <td style="vertical-align: top;"> <p>If Unsatisfactory</p> <p>Check T3, R102, R110, R4 and other associated components.</p> </td> </tr> </table> <p><u>INSUFFICIENT SWEEP</u></p> <p>Check height and vertical linearity controls for proper adjustment. Follow procedure outlined under "Loss of Sweep".</p> <p><u>COMPRESSED AT BOTTOM</u></p> <p>Check by substitution V17 and V18. Check T5, T6B, R3, R4, R110, C92 and other associated components.</p> <p><u>COMPRESSED AT TOP</u></p> <p>Check by substitution V17 and V18. Check R3, C3B, C4 and other associated components.</p> <p><u>FOLDS</u></p> <p>Check by substitution V17 and V18. Check components associated with V17 and V18 for failure or change of value.</p> | <p>If Satisfactory</p> <p>Check T5, T6B and other associated components.</p> | <p>If Unsatisfactory</p> <p>Check T3, R102, R110, R4 and other associated components.</p> |
| <p>If Satisfactory</p> <p>Check T5, T6B and other associated components.</p> | <p>If Unsatisfactory</p> <p>Check T3, R102, R110, R4 and other associated components.</p> | | |

SYNC

| | | | | | |
|--|---|---|--|--|--|
| <p><u>LOSS OF VERTICAL AND HORIZONTAL SYNC</u></p> <p>Check by substitution V14, V15 and V16. Check C83, C85, R96, R80, R81, R82, R92 and other associated components.</p> <p><u>LOSS OF VERTICAL SYNC-HORIZONTAL SYNC SATISFACTORY</u></p> <p>Substitute V17. Check waveform W9.</p> <table border="0"> <tr> <td style="vertical-align: top;"> <p>If Satisfactory</p> <p>Check T3, R99, R2, R100, C88 and other associated components.</p> </td> <td style="vertical-align: top;"> <p>If Unsatisfactory</p> <p>Check vertical integrator network and other associated components. Check video IF alignment for over-loading.</p> </td> </tr> </table> | <p>If Satisfactory</p> <p>Check T3, R99, R2, R100, C88 and other associated components.</p> | <p>If Unsatisfactory</p> <p>Check vertical integrator network and other associated components. Check video IF alignment for over-loading.</p> | <p><u>LOSS HORIZONTAL SYNC-VERTICAL SYNC SATISFACTORY</u></p> <p>Check by substitution V19, V20 and V21. Check waveform W15.</p> <table border="0"> <tr> <td style="vertical-align: top;"> <p>If Satisfactory</p> <p>Check L29, R122, R121, R123, C101, C100 and other associated components.</p> </td> <td style="vertical-align: top;"> <p>If Unsatisfactory</p> <p>Check C94, C95, C96, R118, R115, R116 and other associated components.</p> </td> </tr> </table> <p><u>HORIZONTAL BENDING</u></p> <p>Check by substitution V14, V15, V16, V19 and V20. Check horizontal AFC network for component failure or change of value.</p> | <p>If Satisfactory</p> <p>Check L29, R122, R121, R123, C101, C100 and other associated components.</p> | <p>If Unsatisfactory</p> <p>Check C94, C95, C96, R118, R115, R116 and other associated components.</p> |
| <p>If Satisfactory</p> <p>Check T3, R99, R2, R100, C88 and other associated components.</p> | <p>If Unsatisfactory</p> <p>Check vertical integrator network and other associated components. Check video IF alignment for over-loading.</p> | | | | |
| <p>If Satisfactory</p> <p>Check L29, R122, R121, R123, C101, C100 and other associated components.</p> | <p>If Unsatisfactory</p> <p>Check C94, C95, C96, R118, R115, R116 and other associated components.</p> | | | | |

VIDEO

| | |
|--|---|
| <p><u>LOSS OF VIDEO</u></p> <p>Substitute V7. Check components associated with V7. Check picture tube.</p> <p><u>SOUND BARS (4.5MC BEAT)</u></p> <p>Adjust tuner fine tuning for best picture and sound. Check adjustment A14. Check video IF alignment.</p> <p><u>POOR CONTRAST</u></p> <p>Substitute V7. Check video detector crystal network. Check picture tube and other associated components.</p> | <p><u>NEGATIVE PICTURE</u></p> <p>Substitute V7. Check video detector crystal network. Check picture tube. Check AGC network for proper operation.</p> <p><u>SMEAR</u></p> <p>Substitute V7. Check L22, L23A, L23B, L25A and L25B, R49, R53, and other associated components.</p> <p><u>WIDE BLACK BAR ACROSS PICTURE</u></p> <p>Check by substitution V1, V3, V4, V5, V6 and V7 for heater to cathode leakage.</p> |
|--|---|

AUDIO

| | | | |
|---|---|---|---|
| <p><u>WEAK OR NO SOUND</u></p> <p>Check by substitution V9, V10, V11, V12 and V13. Check stages V12 and V13 using audio signal generator. Apply audio signal across R1B.</p> <table border="0"> <tr> <td style="vertical-align: top;"> <p>If Satisfactory</p> <p>Check components associated with V9, V10 and V11. Check audio IF alignment.</p> </td> <td style="vertical-align: top;"> <p>If Unsatisfactory</p> <p>Check C75, C77, C78, R78, R72, T8, speaker and other associated components.</p> </td> </tr> </table> | <p>If Satisfactory</p> <p>Check components associated with V9, V10 and V11. Check audio IF alignment.</p> | <p>If Unsatisfactory</p> <p>Check C75, C77, C78, R78, R72, T8, speaker and other associated components.</p> | <p><u>BUZZ</u></p> <p>Adjust tuner fine tuning for best picture and sound. Adjust A13 for minimum buzz. Check C8 and audio IF alignment.</p> <p><u>DISTORTED</u></p> <p>Follow procedure outlined under "Weak or No Sound".</p> |
| <p>If Satisfactory</p> <p>Check components associated with V9, V10 and V11. Check audio IF alignment.</p> | <p>If Unsatisfactory</p> <p>Check C75, C77, C78, R78, R72, T8, speaker and other associated components.</p> | | |

TROUBLE SHOOTING AIDS (cont)

POWER

DEAD SET

If filaments fail to light, check AC interlock assembly. Check switch on volume control and T1. If filament light, substitute V28 and V29. Check B+ filter decoupling network.

SMALL AND/OR DIM PICTURE

Substitute V28 and V29. Check B+ filter decoupling network.

HIGH VOLTAGE

LOSS OF HIGH VOLTAGE

Check by substitution V21, V22, V23, V24, V25, V26, V27 and M8. Check waveform W18. Check M1.

If Satisfactory

Check T4, T6A, C117, C7, C115, C116, R133, R136, and other associated components.

If Unsatisfactory

Check L30, R127, C105, C106, C103, R126 and other associated components.

INSUFFICIENT HIGH VOLTAGE

Check by substitution V21, V22, V23, V24, V25, V28 and V29. Check horizontal output and damper stages for component failure or change of value. Check B+ power supply.

BLOOMING

Check by substitution V22, V23, V26, V27, V28 and V29. Check T4, T6A and other associated components.

GENERAL

RASTER - SOUND - NO PICTURE

Follow procedure outlined under "Loss of Video".

RASTER - PICTURE - NO SOUND

Follow procedure outlined under "Weak or No Sound".

RASTER - NO SOUND - NO PICTURE

Check by substitution V1, V2, V3, V4, V5, V6 and V7. Check video and video IF components.

NO RASTER - SOUND - HIGH VOLTAGE

Check R103, and R108 for open. If open, sound and high voltage will be satisfactory. Video waveform will be present at pin 11 of V30.

NO RASTER - NO SOUND

Follow procedure outlined under "Dead Set".

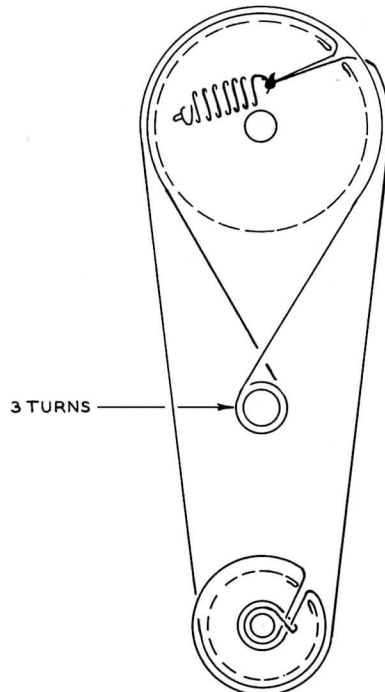
KEYSTONE EFFECT

Check T6 deflection yoke and its associated components.

INTERMITTENT STREAKS

Check high voltage section for corona discharge and arcing.

Symptoms shown are assumed and are not indicative of the quality and workmanship of this equipment.



UHF DRIVE CORD STRINGING

SYLVANIA MODELS 331, U,
336M, U (Ch. 1-513-1, -2, -3, -4)

SERVICING IN THE FIELD

TUNER OSCILLATOR ADJUSTMENTS

Touch-up adjustments of the VHF tuner oscillator circuit may be accomplished by removing the channel selector and fine tuning knobs.

PICTURE TUBE SAFETY GLASS CLEANING

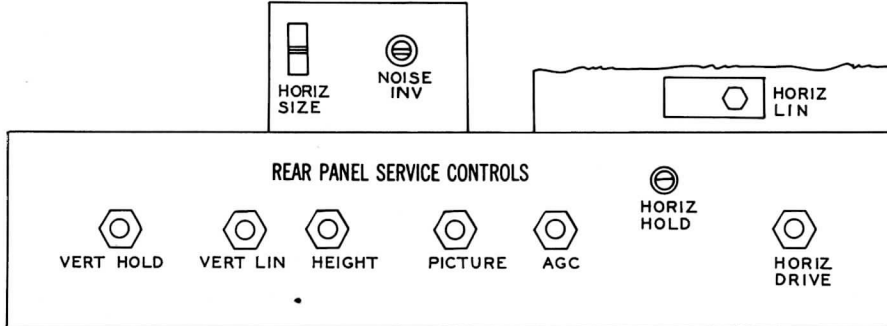
To clean safety glass remove four (4) wood screws holding wood strip at the top of safety glass.

Remove wood strip and safety glass. Use extreme caution when removing safety glass.

PICTURE TUBE REMOVAL

For picture tube removal it is necessary to remove chassis. (See disassembly instructions).

SERVICE ADJUSTMENT LOCATION



SPECIAL ADJUSTMENTS

AGC CONTROL ADJUSTMENT AND NOISE INVERTER CONTROL ADJUSTMENT

See Horizontal Sweep Circuit adjustment on page 13.

HORIZONTAL OSCILLATOR FIELD ADJUSTMENT

Adjustment of the horizontal oscillator circuit can be made from rear panel of the chassis. Adjust the horizontal hold slug (L29) until picture synchronizes horizontally. If results cannot be obtained by the above adjustment see horizontal sweep circuit adjustment on page 13.

SOUND IF DETECTOR BUZZ ADJUSTMENT

To eliminate sound IF detector buzz, adjust the ratio detector secondary (L28) located on top of chassis. (See tube placement chart).

FUSES

One fuse is used for horizontal sweep circuit protection. (For location see tube placement chart.)

CENTERING

Centering is accomplished mechanically by means of a centering lever on the PM focusing assembly. Adjust the centering lever from side to side, and up and down until the picture is properly centered.

ANTI-PIN CUSHION ADJUSTMENT

Reduce the picture size so that the sides of the raster are visible, and position the magnets so that all sides are straight lines and the corners are at right angles.

DISASSEMBLY INSTRUCTIONS

MAIN CHASSIS

1. Remove 5 push-on type control knobs from front panel.
2. Disconnect built-in antenna.
3. Remove 10 wood screws. Remove rear cover.
4. Disconnect speaker, HaloLight * plug, two tuner plugs, horizontal and vertical yoke plugs, CRT socket and HV lead. (Remove screw from HV lead support).
5. Remove one nut. Remove off/on volume and brightness control.
6. Remove 4 chassis bolts. Remove chassis.

REMOVAL OF TUNER (Separate from main chassis)

1. Remove tuner plugs from main chassis.
2. Remove ground clamp from CRT support rod.
3. Remove 2 wood screws. Remove antenna bracket.
4. Remove channel selector pilot light from bracket.
5. Remove 3 screws. Remove tuner from cabinet.

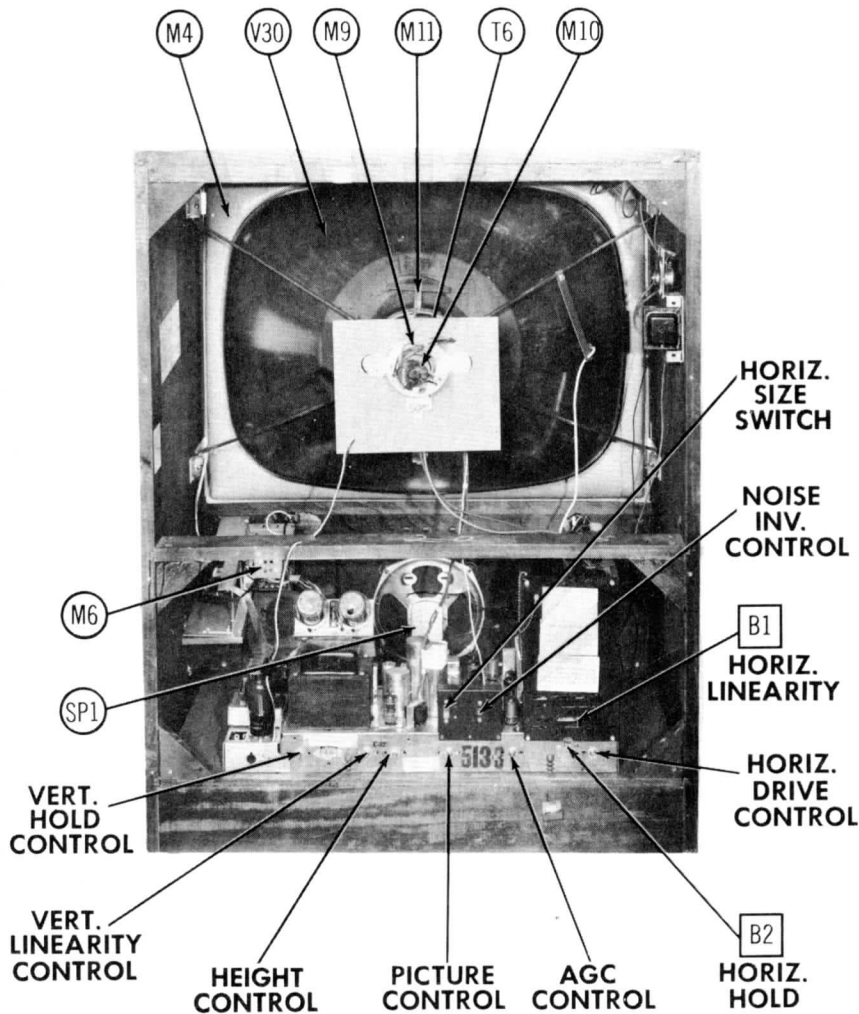
SPEAKER

1. Remove 4 speaker nuts. Remove speaker (not necessary for chassis removal).

HALOLIGHT* CONTROL UNIT

1. Disconnect HaloLight * plug from control unit.
2. Remove power plug from main chassis.
3. Remove 2 wood screws. Remove HaloLight* control unit.

* Sylvania Trademark



CABINET-REAR VIEW

HORIZONTAL SWEEP CIRCUIT ADJUSTMENTS

Turn the set on and tune in the strongest TV station available. Adjust the contrast and brightness controls for a normal picture.

HORIZONTAL HOLD ADJUSTMENT

1. Adjust the horizontal linearity slug (B1) for a picture that is symmetrical from left to right.
2. Adjust the horizontal drive control clockwise as far as possible without the presence of vertical white lines or compression near the center of the raster.
3. Remove the horizontal discriminator tube (6AL5), V19, from its socket and adjust the horizontal hold slug (B2) until the picture drifts slowly back and forth with the blanking bar vertical.
4. Replace V19 in its socket.
5. Switch off channel and back again. The picture should fall into synchronization.

HORIZONTAL PHASE ADJUSTMENT

1. Turn the ringing coil slug (B4) fully counter clockwise and short out the peaking resistor R128.
2. Repeat steps 3, 4 and 5 of "Horizontal Hold Adjustment".
3. Adjust the phasing coil slug (B3) until the blanking bars on each side of the picture are equal. Set the contrast control for minimum contrast and readjust the brightness control, then move the picture to the left and to the right with the centering lever so that the blanking bars are visible.
4. Repeat steps 3 and 4 of "Horizontal Hold Adjustment".
5. Repeat step 3.
6. Remove short from across R128 and repeat step 2 of "Horizontal Hold Adjustment".
7. Adjust the ringing coil slug (B4) for equal blanking on both edges of the picture.
8. Repeat steps 3, 4 and 5 of "Horizontal Hold Adjustment".

AGC CONTROL ADJUSTMENT

Whenever the receiver is connected to a different antenna installation the AGC control (rear panel) should be readjusted as follows:

1. Turn the noise inverter control (R8) and the brightness control fully clockwise. Set the contrast control to approximately 7/8 of its maximum contrast position.
2. Tune in the strongest TV station available.
3. Turn the AGC control maximum clockwise, entirely blacking out the picture.
4. Back-off the AGC control for a picture with slightly more than normal contrast.

Reduce the contrast control for proper contrast.

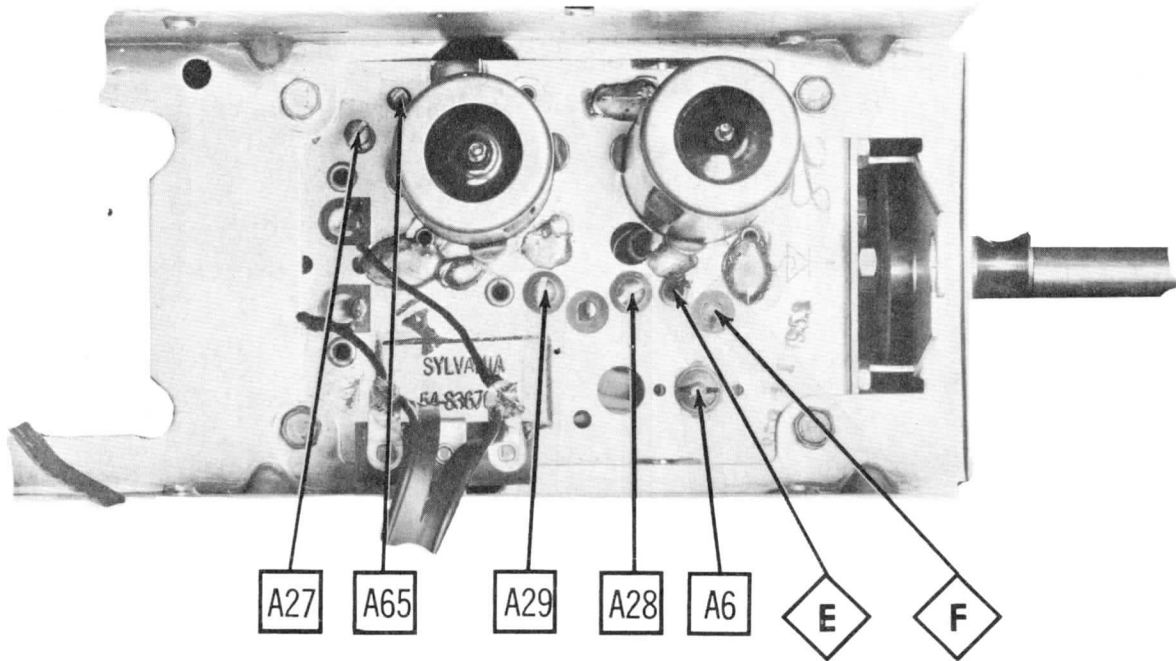
NOTE: The AGC control should not be used a contrast control.

NOISE INVERTER CONTROL ADJUSTMENT

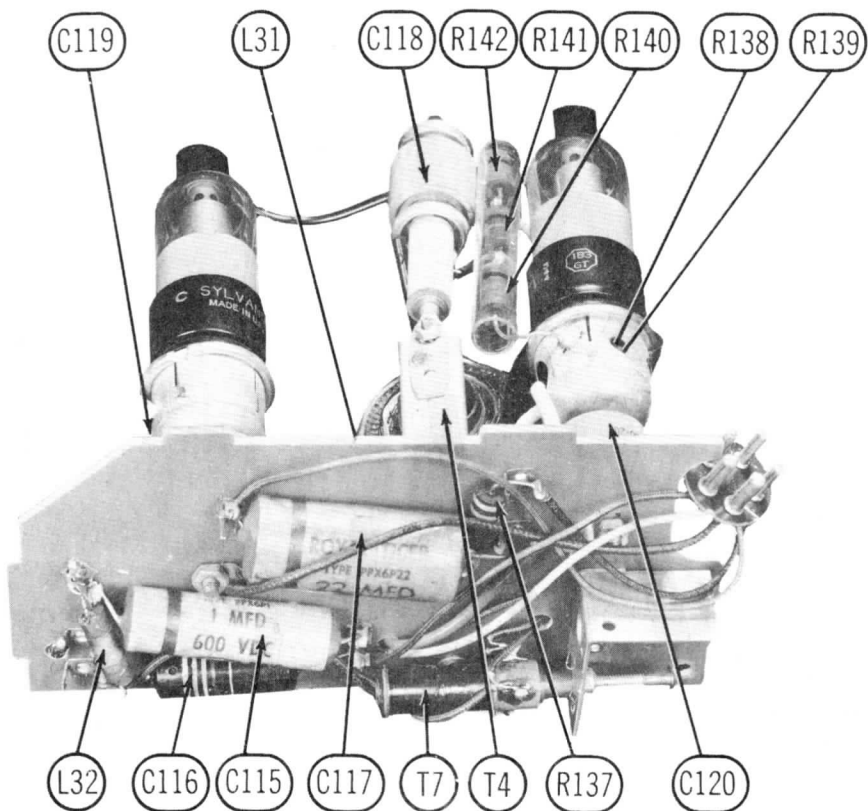
The noise inverter control (R8) is preset to its maximum clockwise position at the factory. If readjustment of R8 becomes necessary in the field due to interference or weak signal area proceed as follows:

1. Check adjustment of AGC control as outlined above.
2. Tune in a weak station and turn R8 counter clockwise until picture bends.
3. Turn R8 clockwise just beyond point where picture bends.
4. Tune in all other available stations and check operation of R8. If necessary, turn R8 slightly more clockwise if "bending" of picture exists.

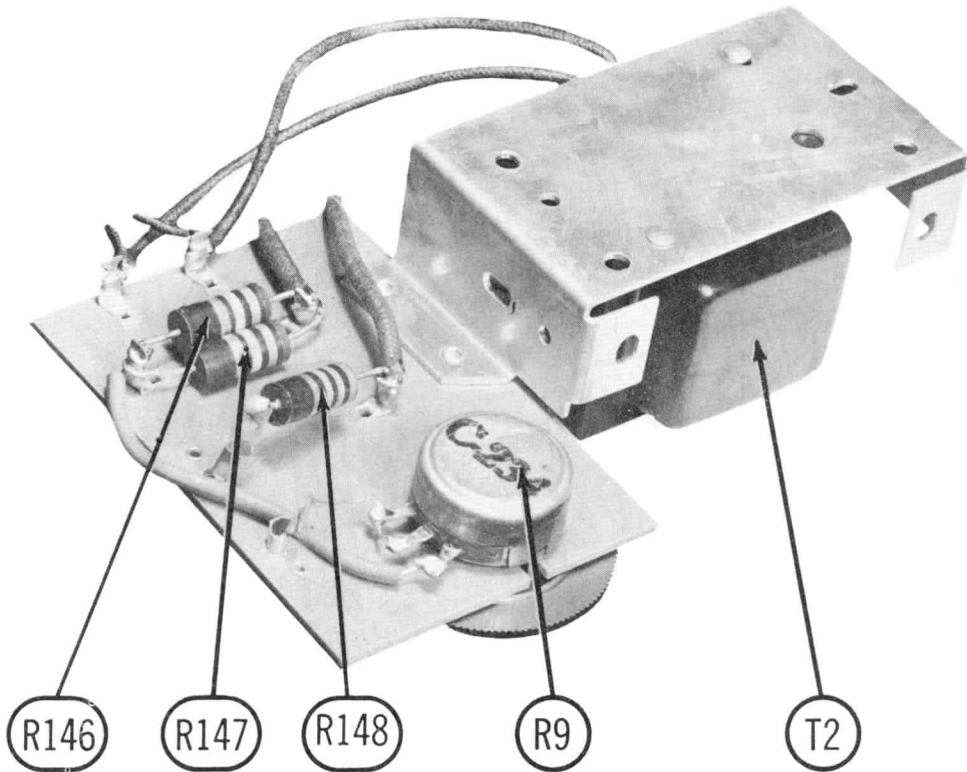
SYLVANIA MODELS 331, U,
 336M, U (Ch. 1-513-1, -2, -3, -4)



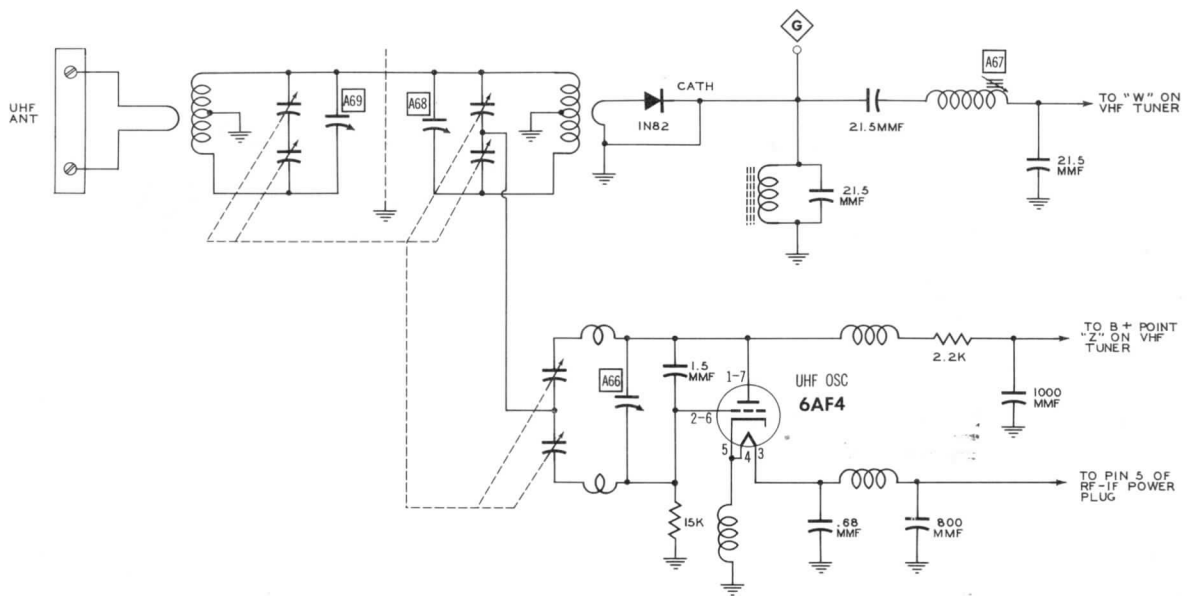
VHF TUNER-TOP VIEW



HIGH VOLTAGE CHASSIS



HALOLIGHT CONTROL UNIT

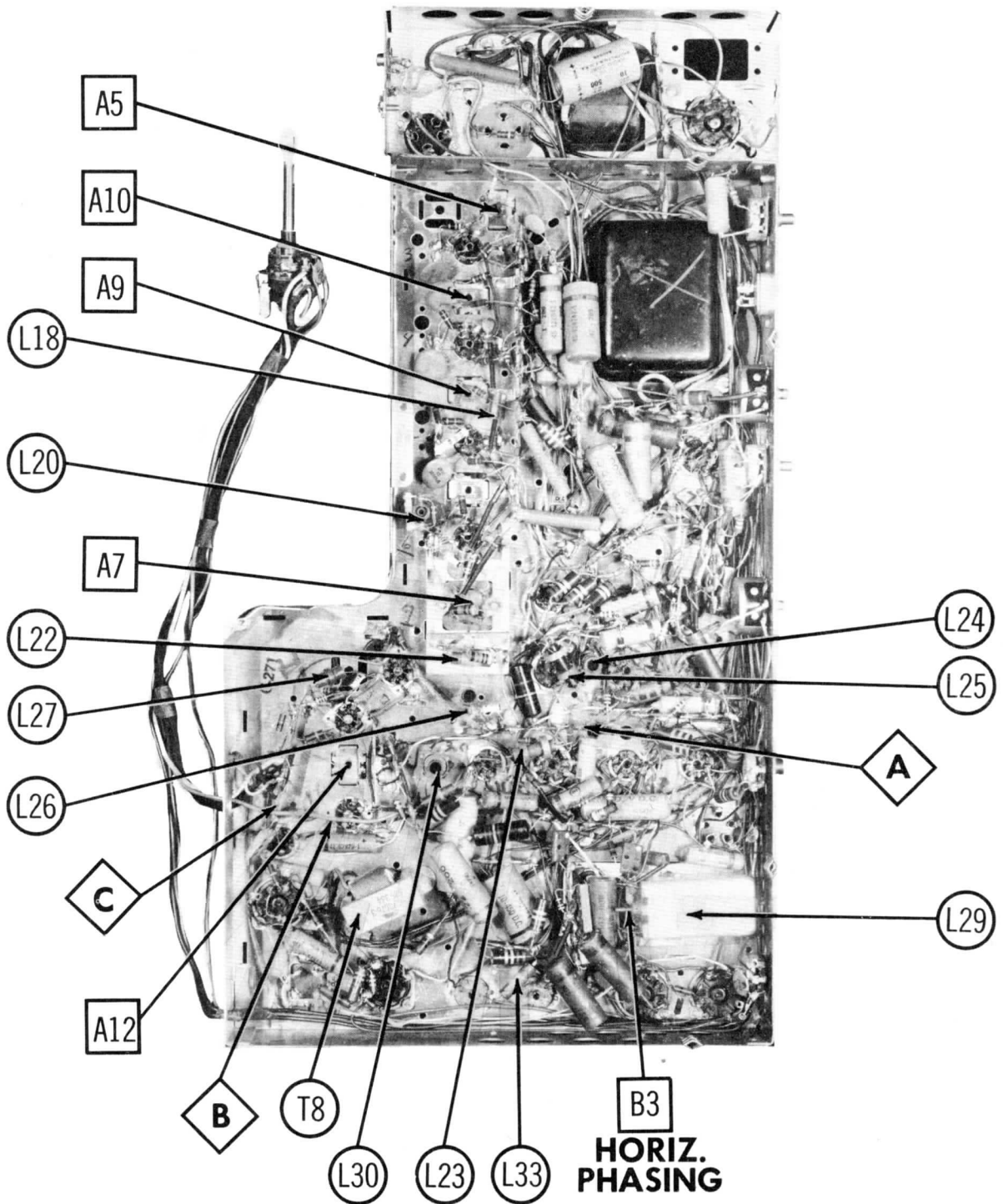


A PHOTOFAC STANDARD NOTATION SCHEMATIC
© Howard W. Sams & Co., Inc. 1954

UHF TUNER USED IN SOME MODELS

UHF TUNER SCHEMATIC

SYLVANIA MODELS 331, U,
336M, U (Ch. 1-513-1, -2, -3, -4)



CHASSIS BOTTOM VIEW-TRANS., INDUCTOR AND ALIGNMENT IDENTIFICATION

PARTS LIST AND DESCRIPTIONS

TUBES (SYLVANIA, GENERAL ELECTRIC, WESTINGHOUSE)

| ITEM No. | USE | REPLACEMENT DATA | | RETMA BASE TYPE | NOTES |
|----------|--------------------------------------|-------------------|----------------------|-----------------|-------|
| | | SYLVANIA PART No. | STANDARD REPLACEMENT | | |
| V1 | RF Amplifier | 6BZ7 | 6BZ7 | 9AJ | |
| V2 | Converter | 6X8 | 6X8 | 9AK | |
| V3 | 1st. Video IF Amp. | 6CB6 | 6CB6 | 7CM | |
| V4 | 2nd. Video IF Amp. | 6CB6 | 6CB6 | 7CM | |
| V5 | 3rd. Video IF Amp. | 6CB6 | 6CB6 | 7CM | |
| V6 | 4th. Video IF Amp. | 6CB6 | 6CB6 | 7CM | |
| V7 | Video Output | 12BY7 | 12BY7 | 9BF | |
| V8 | AGC Keying | 6AU6 | 6AU6 | 7BK | |
| V9 | 1st. Sound IF Amp. | 6AU6 | 6AU6 | 7BK | |
| V10 | Limiter | 6AU6 | 6AU6 | 7BK | |
| V11 | Ratio Detector | 6AL5 | 6AL5 | 6BT | |
| V12 | AF Amplifier-AGC Clamper | 6AV6 | 6AV6 | 7BT | |
| V13 | Audio Output | 6W8GT | 6W8GT | 7S | |
| V14 | Sync Amplifier | | | | |
| | Noise Inverter | 12AU7 | 12AU7 | 9A | |
| V15 | Sync Separator-Sync Limiter | 6AV6 | 6AV6 | 7BT | |
| V16 | Sync Amplifier | 6C4 | 6C4 | 6BG | |
| V17 | Vert. Oscillator-Vert. Discharge | 12AU7 | 12AU7 | 9A | |
| | Vert. Output | 6L6GA | 6L6GA | 7S | |
| V18 | Horiz. Sync-Discriminator | 6AL5 | 6AL5 | 6BT | |
| V19 | Horiz. AFC | 6CB6 | 6CB6 | 7CM | |
| V20 | Horiz. Oscillator - Horiz. Discharge | 12AU7 | 12AU7 | 9A | |
| V21 | Horiz. Output | 6BQ6GT | 6BQ6GT | 6AM | |
| V22 | Horiz. Output | 6BQ6GT | 6BQ6GT | 6AM | |
| V23 | Damper | 6V3A | 6V3A | 9BD | |
| V24 | Damper | 6V3A | 6V3A | 9BD | |
| V25 | Damper | 6V3A | 6V3A | 9BD | |
| V26 | HV Rectifier | 1B3GT | 1B3GT | 3C | |
| V27 | HV Rectifier | 1B3GT | 1B3GT | 3C | |
| V28 | LV Rectifier | 5U4G | 5U4G | 5T | |
| V29 | LV Rectifier | 5U4G | 5U4G | 5T | |

CATHODE-RAY TUBE

| ITEM No. | REPLACEMENT DATA | | | | RETMA BASE TYPE | NOTES |
|----------|-------------------|---------------------|---------------------------|-------------------|-----------------|------------|
| | SYLVANIA PART No. | CBS-HYTRON PART No. | GENERAL ELECTRIC PART No. | SYLVANIA PART No. | | |
| V30 | 27RP4 | 27RP4 | 27RP4 | 27RP4 | 27EP4 | 12N 12N |

CAPACITORS

Capacity values given in the rating column are in mfd. for Electrolytic and Paper Capacitors, and in mmfd. for Mica and Ceramic Capacitors.

| ITEM No. | RATING | | REPLACEMENT DATA | | | | | | | NOTES |
|----------|--------|------|-------------------|------------------|--------------------|---------------------------|---------------|------------------|------------------|-----------|
| | CAP. | VOLT | SYLVANIA PART No. | AEROVOX PART No. | CENTRALAB PART No. | CORNELL-DUBILIER PART No. | ERIE PART No. | MALLORY PART No. | SPRAGUE PART No. | |
| C1A | ▲40 | 400 | 161-2004 | AFH2-64 | | | C035 | | FP377 | TVL-2675 |
| B | ▲80 | 400 | | | | | | | | |
| C2A | ▲40 | 400 | 161-2004 | AFH2-64 | | | C035 | | FP377 | TVL-2675 |
| B | ▲80 | 400 | | | | | | | | |
| C3A | ■20 | 400 | 161-3018 | AFH4-80 | | | D053 | | FP437 | TVL-4740 |
| B | ▲40 | 400 | | | | | | | | |
| C | ▲100 | 50 | | | | | | | | |
| C4 | 10 | 500 | 161-1010 | PRS500/10 | | BR1250 | | TC82 | | R1222 |
| C5A | 20 | 200 | 161-4010 | | | | | | | TVL-4604 |
| B | ▲20 | 350 | | | | | | | | |
| C | ▲100 | 200 | | | | | | | | |
| D | ■100 | 200 | | | | | | | | |
| C6 | 2 | 50 | 161-1001 | PRS150/4 | | BBR2-50T | | TC302 | | TVA-1301 |
| C7 | 10 | 450 | 161-1013 | PRS450/10 | | BR1045 | | TC72 | | TVA-1705 |
| C8 | 2 | 50 | 161-1001 | PRS150/4 | | BBR2-50T | | TC302 | | TVA-1301 |
| C9 | 22 | | | SI22NP0 | TCZ-22 | TZ14 | NP0K-220 | | | 5TCC-Q2 |
| C10 | 47 | | | SI47 | D6-470 | TP29 | GPIK-470 | UC-5447 | | 5GA-Q47 |
| C11 | 3 | | | SI3NP0 | TCZ-3 | TZ06 | NP0K-030 | ZT-5533 | | 5TCCB-V33 |
| C12 | 800 | | | BPD-0008 | DD-801 | K069 | 801-001 | DC-521 | | 5HK-D1 |
| C13 | .33 | | | | | | | | | |
| C14 | .3 | | | | | | | | | |
| C15 | 47 | | | SI47 | D6-470 | TP29 | GPIK-470 | UC-5447 | | 5GA-T47 |
| C16 | 2 | | | SI2.2NP0 | TCZ-2.2 | TZ05 | NP0K-2R2 | | | 5TCCB-V22 |
| C17 | 1000 | | | EF-001 | MFT-1000 | | | | | 503C-D1 |
| C18 | 470 | | | BPD-00047 | D6-47 | K080 | 801-471 | UC-5347 | | 5GA-T47 |
| C19 | 800 | | | BPD-0008 | DD-801 | K069 | 801-001 | DC-521 | | 5HK-D1 |
| C20 | 1000 | | | BPD-001 | DD-102 | K069 | 801-001 | DC-521 | | 5HK-D1 |
| C21 | .75 | | | | | | | | | |
| C22 | 1.5 | | | | | | | | | |
| C23 | 10 | | | SI10NP0 | TCZ-10 | TZ09 | NP0K-100 | ZT-541 | | 5TCC-Q1 |
| C24 | 1.5 | | | | | | | | | |
| C25 | 1.6 | | | | | | | | | |
| C26 | 1000 | | | BPD-001 | DD-102 | K069 | 801-001 | DC-521 | | 5HK-D1 |
| C27 | 1000 | | | BPD-001 | DD-102 | K069 | 801-001 | DC-521 | | 5HK-D1 |
| C28 | 800 | | | BPD-0008 | DD-801 | K069 | 801-001 | DC-521 | | 5HK-D1 |
| C29 | 800 | | | BPD-0008 | DD-801 | K069 | 801-001 | DC-521 | | 5HK-D1 |
| C30 | 10 | | | SI10NP0 | TCZ-10 | TZ09 | NP0K-100 | ZT-541 | | 5TCC-Q1 |
| C31 | 30 | | | | | | | | | |
| C32 | 7.5 | | | | | | | | | |
| C33 | 1000 | | | BPD-001 | DD-102 | K069 | 801-001 | DC-521 | | 5HK-D1 |
| C34 | 4700 | | | BPD-0047 | DD-502 | K079 | 811-0047 | DC-525 | | 5HK-D47 |
| C35 | 1000 | | | BPD-001 | DD-102 | K069 | 801-001 | DC-521 | | 5HK-D1 |
| C36 | 270 | | 166-0270N | SI270 | D6-271 | TP41 | GP2K-271 | UC-5327 | | 5GA-T27 |
| C37 | .1 | 200 | | P288-1 | DF-104 | CUB2P1 | | P7401 | | 2TM-P1 |
| C38 | 1 | | 166-0001P | SI1NP0 | TCZ-1 | TZ03 | NP0K-010 | | | 5TCCB-V1 |
| C39 | 4700 | | 166-4700D | BPD-0047 | DD-502 | K079 | 811-0047 | DC-525 | | 5HK-D47 |
| C40 | .047 | 200 | 160-02147 | P288-047 | DF-503 | CUB2S47 | | PT4147 | | 2TM-S47 |
| C41 | .47 | 200 | 160-02047 | P288-47 | | CUB2P47 | | PT4047 | | 2TM-P47 |
| C42 | .47 | 200 | 160-02047 | P288-47 | | CUB2P47 | | PT4047 | | 2TM-P47 |
| C43A | 4700 | | 168-0011D | BPD-2X0047 | DD2-502 | DK079 | 811-0047 | DC-525 | | 5HK-2D47 |
| B | 4700 | | | | | | 811-0047 | DC-525 | | |
| C44 | 1000 | | 166-1000D | BPD-001 | DD-102 | K069 | 801-001 | DC-521 | | 5HK-D1 |
| C45 | 4700 | | 166-4700D | BPD-0047 | DD-502 | K079 | 811-0047 | DC-525 | | 5HK-D47 |

Note 1
Note 2

SYLVANIA MODELS 331, U, 336M, U (Ch. 1-513-1, -2, -3, -4)

CAPACITORS (cont)

| ITEM No. | RATING | | REPLACEMENT DATA | | | | | | | | NOTES |
|----------|--------|------|-------------------|------------------|--------------------|---------------------------|---------------|------------------|------------------|---------|---------|
| | CAP. | VOLT | SYLVANIA PART No. | AEROVOX PART No. | CENTRALAB PART No. | CORNELL-DUBILIER PART No. | ERIE PART No. | MALLORY PART No. | SPRAGUE PART No. | | |
| C48 | 4700 | } | 166-4700D | BPD-0047 | DD-502 | K079 | 811-0047 | DC-525 | 5HK-D47 | } | |
| C47A | 4700 | | 166-0011D | BPD-2X0047 | DD2-502 | DK079 | 811-0047 | DC-525 | 5HK-2D47 | | |
| C48 | 4700 | | 166-1000D | BPD-001 | DD-102 | K069 | 801-001 | DC-521 | 5HK-D1 | | |
| C49 | 1000 | } | 166-4700D | BPD-0047 | DD-502 | K079 | 811-005 | DC-525 | 5HK-D47 | } | |
| C50A | 4700 | | 166-0011D | BPD-2X0047 | DD2-502 | DK079 | 811-005 | DC-525 | 5HK-2D47 | | |
| C51 | 270 | | 166-0270N | SI270 | D6-271 | TP41 | GP2K-271 | 801-001 | UC-5327 | | 5GA-T27 |
| C52 | 1000 | } | 166-1000D | BPD-001 | DD-102 | K069 | 801-001 | DC-521 | 5HK-D1 | } | |
| C53 | 4700 | | 166-4700D | BPD-0047 | DD-502 | K079 | 811-0047 | DC-525 | 5HK-D47 | | |
| C54 | 4700 | | 166-4700D | BPD-0047 | DD-502 | K079 | 811-0047 | DC-525 | 5HK-D47 | | |
| C55 | 4700 | } | 166-4700D | BPD-0047 | DD-502 | K079 | 811-0047 | DC-525 | 5HK-D47 | } | |
| C56 | 270 | | 166-0270N | SI270 | D6-271 | TP41 | GP2K-271 | UC-5327 | 5GA-T27 | | |
| C57 | 1000 | | 166-1000D | BPD-001 | DD-102 | K069 | 801-001 | DC-521 | 5HK-D1 | | |
| C58 | 43 | } | 166-0043P | BPD-001 | DD-102 | K069 | 801-001 | DC-521 | 5HK-D1 | } | |
| C59 | 4.7 | | 168-0008N | SI4.7NP0 | TCZ-4.7 | TZ07 | NP0K-050 | ZT-555 | 5TCCB-V47 | | |
| C60 | 10 | | 166-0010P | SI0NP0 | TCZ-10 | TZ09 | NP0K-100 | ZT-541 | 5TCC-Q1 | | |
| C61 | 10 | } | 166-0010P | SI0NP0 | TCZ-10 | TZ09 | NP0K-100 | ZT-541 | 5TCC-Q1 | } | |
| C62 | .1 | | 160-0601 | P288-1 | DF-104 | CUB2P1 | PT401 | PT401 | 2TM-P1 | | |
| C63 | 4.7 | | 168-0008N | SI4.7NP0 | TCZ-4.7 | TZ07 | NP0K-050 | ZT-555 | 5TCCB-V47 | | |
| C64 | .1 | } | 160-0601 | P488-1 | DF-104 | CUB4P1 | PT401 | 4TM-P1 | } | | |
| C65 | 4700 | | 160-06247 | BPD-0047 | DD-502 | K079 | 811-0047 | DC-525 | | 5HK-D47 | |
| C66 | .22 | | 160-06022 | P288-22 | DF-503 | CUB2P22 | PT4022 | PT4022 | | 2TM-P22 | |
| C67 | 4.7 | } | 168-0008N | SI4.7NP0 | TCZ-4.7 | TZ07 | NP0K-050 | ZT-555 | 5TCCB-V47 | } | |
| C68 | 4.7 | | 168-0008N | SI4.7NP0 | TCZ-4.7 | TZ07 | NP0K-050 | ZT-555 | 5TCCB-V47 | | |
| C69 | 10 | | 166-0010P | SI0NP0 | TCZ-10 | TZ09 | NP0K-100 | ZT-541 | 5TCC-Q1 | | |
| C70A | 4700 | } | 168-0011D | BPD-2X0047 | DD2-502 | DK079 | 811-005 | DC-525 | 5HK-2D47 | } | |
| C71 | 47 | | 166-0047N | SI47 | D6-470 | TP29 | GPIK-470 | UC-5447 | 5GA-Q47 | | |
| C72 | 4700 | | 166-4700D | BPD-0047 | DD-502 | K079 | 811-0047 | DC-525 | 5HK-D47 | | |
| C73A | 330 | } | *190-0013 | *PA-183 | D6-331 | TP43 | GP2K-331 | UC-5333 | } | | |
| C74 | 10000 | | †190-0006 | †PA-184 | D6-103 | K082 | 811-01 | DC-511 | | *10IC6 | |
| C75 | .01 | | 160-0201 | P488-01 | D6-103 | K082 | 811-01 | DC-511 | | 5HK-S1 | |
| C76 | 100 | } | 163-0100 | P488-001 | D6-101 | 5W5T1 | GPIK-101 | MC235 | } | | |
| C77 | .01 | | 160-0611 | P688-01 | D6-103 | CUB6S1 | GP2-333-103 | PT611 | | 1FM-31 | |
| C78 | .015 | | 160-06115 | P688-015 | D6-103 | CUB6S15 | GP2-333-103 | PT611 | | 6TM-S1 | |
| C79 | .047 | } | 160-06147 | P488-047 | DF-503 | CUB6S47 | PT4147 | 6TM-S47 | } | | |
| C80 | .22 | | 160-06022 | P288-22 | DF-503 | CUB2P22 | PT4022 | PT4022 | | 4TM-S47 | |
| C81 | .1 | | 160-0601 | P288-1 | DF-104 | CUB2P1 | PT401 | PT401 | | 2TM-P22 | |
| C82 | .047 | } | 160-06147 | P488-047 | DF-503 | CUB2S47 | PT4147 | 2TM-P1 | } | | |
| C83 | .047 | | 160-06147 | P488-047 | DF-503 | CUB4S47 | PT4147 | 2TM-S47 | | 2TM-S47 | |
| C84 | 220 | | 163-0220 | 1469-00025 | DF-503 | CUB4S47 | PT4147 | MCB240 | | 4TM-S47 | |
| C85 | .01 | } | 160-0611 | P488-01 | D6-103 | CUB4S1 | GP2-333-103 | PT411 | } | | |
| C86A | .002 | | *190-0007 | *PA-110 | *PC-100 | *115TMI | *1405-01 | PT625 | | *V-1 | |
| C87 | .0033 | | 162-06233 | P688-0033 | D6-332 | CUB6D33 | GP2-333-332 | PT6233 | | 6TM-D33 | |
| C88 | .0047 | } | 160-06247 | P688-0047 | D6-472 | CUB6D47 | GP2-333-472 | PT6247 | } | | |
| C89 | .047 | | 160-06147 | P688-047 | DF-503 | CUB6S47 | PT6147 | PT6147 | | 6TM-S47 | |
| C90 | .1 | | 160-0601 | P488-1 | DF-104 | CUB4P1 | PT401 | PT401 | | 4TM-P1 | |
| C91 | .01 | } | 160-0611 | P688-01 | D6-103 | CUB6S1 | GP2-333-103 | PT611 | } | | |
| C92 | .1 | | 160-0601 | P488-1 | DF-104 | CUB4P1 | PT401 | PT401 | | 4TM-P1 | |
| C93 | 330 | | 168-0330 | SI330 | D6-331 | TP43 | GP2K-331 | UC-5333 | | 5GA-T33 | |
| C94 | 100 | } | 163-0100 | 1469-0001 | D6-101 | 22R5T1 | MCB235 | MS-31 | } | | |
| C95 | .0047 | | 160-06247 | P688-0047 | D6-472 | CUB6D47 | GP2-333-472 | PT6247 | | 6TM-D47 | |
| C96 | .0047 | | 160-06247 | P688-0047 | D6-472 | CUB6D47 | GP2-333-472 | PT6247 | | 6TM-D47 | |
| C97 | .015 | } | 169-0010 | P688-015 | DF-104 | CUB6S15 | PT401 | 6TM-S15 | } | | |
| C98 | .1 | | 200 | P288-1 | DF-104 | CUB2P1 | PT401 | PT401 | | 2TM-P22 | |
| C99 | .22 | | 200 | P288-22 | DF-104 | CUB2P22 | PT4022 | PT4022 | | 4TM-P22 | |
| C100 | .22 | } | 160-06022 | P488-22 | DF-503 | CUB4P22 | PT4022 | 4TM-P22 | } | | |
| C101 | 100 | | 500 | 163-0100 | 1469-0001 | D6-101 | 22R5T1 | MCB235 | | MS-31 | |
| C102 | .0022 | | 400 | 162-0422S | P688-0022 | D6-222 | CUB6D22 | GP2-333-222 | | PT6222 | 6TM-D22 |
| C103 | .01 | } | 160-0611 | P688-01 | D6-103 | CUB6S1 | GP2-333-103 | PT611 | } | | |
| C104 | 4700 | | 166-4700D | BPD-0047 | DD-502 | K079 | 811-0047 | DC-525 | | 5HK-D5 | |
| C105 | 680 | | 500 | 163-0680 | 1479-0007 | DF-503 | 5W5T68 | MS-37 | | MS-37 | |
| C106 | 1000 | } | 166-1000P | SI1000 | D6-102 | TP52 | GP2L-102 | UC-521 | } | | |
| C107 | .047 | | 160-06147 | P688-047 | DF-503 | CUB6S47 | PT6147 | PT6147 | | 6TM-S47 | |
| C108 | .047 | | 160-06147 | P688-047 | DF-503 | CUB6S47 | PT6147 | PT6147 | | 6TM-S47 | |
| C109 | .01 | } | 160-0611 | P688-01 | D6-103 | CUB6S1 | GP2-333-103 | PT611 | } | | |
| C110 | 1000 | | 166-1000D | BPD-001 | DD-103 | K069 | 801-001 | DC-521 | | 6TM-S1 | |
| C111 | .0047 | | 160-06247 | P688-0047 | D6-472 | CUB6D47 | GP2-333-472 | PT6247 | | 6TM-D47 | |
| C112 | .01 | } | 160-0611 | P688-01 | D6-103 | CUB6S1 | GP2-333-103 | PT611 | } | | |
| C113 | 4700 | | 166-4700D | BPD-0047 | DD-502 | K079 | 811-0047 | DC-525 | | 5HK-D47 | |
| C114 | 4700 | | 166-4700D | BPD-0047 | DD-502 | K079 | 811-0047 | DC-525 | | 5HK-D47 | |
| C115 | .1 | } | 160-0601 | P688-1 | DF-104 | CUB6P1 | PT601 | 6TM-P1 | } | | |
| C116 | .033 | | 600 | 160-06133 | P688-033 | DF-104 | PM6S33 | PT6133 | | 6TM-P25 | |
| C117 | .22 | | 600 | 160-06022 | 684-25 | DF-104 | CUB6P25 | PT6025 | | 6TM-P25 | |
| C118 | 500 | } | 20000 | 169-0015 | HV20C | TV3-502 | MMU-20T3 | 413 | } | | |
| C119 | 500 | | 20000 | 169-0015 | HV20C | TV3-502 | MMU-20T3 | 413 | | 20DK-T5 | |
| C120 | 500 | | 30000 | 169-0016 | HV20C | TV8-503 | MMU-30T5 | 413 | | 30DK-T5 | |

Note 1. Some models use .22MFD in this application (part #160-02022).
 Note 2. Not used in all models.
 Note 3. Some models use 56MMF in this application (part #174-0056).
 * Items C73A, C73B, C73C, R68 are combined in one unit.
 † Items C74 and R69 are combined in one unit.
 ‡ Items C86A, C86B, C86C, R97A, R97B, R97C are combined in one unit.

PARTS LIST AND DESC CONTROLS (C

| ITEM No. | RATING | | REPLACEMENT DATA | | | NOTES |
|----------|-------------|-------|-------------------|--------------|--------------------|----------|
| | RESIST-ANCE | WATTS | SYLVANIA PART No. | IRC PART No. | CLAROSTAT PART No. | |
| R5A | 1 Meg | } | 153-0009 | Q11-137 | A47-1Meg | |
| R7A | 250KΩ | | Not Req. | 153-0007 | Q11-130 | A47-250K |
| R8A | 4000Ω | | Not Req. | 153-0019 | Q11-133 | A47-4000 |
| R9A | 350KΩ | } | 153-0019 | Q11-133 | A47-500K | |
| B | Shaft | | Not Req. | Not Req. | Not Req. | FS-3 |

* CONCENTRIK EQUIVALENT KIT - K-2 BASE ELEMENTS & B13-137X & R2-216 (Rear) & SW
 † Universal replacement (Mallory exact duplicate Part No. UE189)

RESISTO

| ITEM No. | RATING | | REPLACEMENT DATA | | | NOTES |
|----------|------------|------|-------------------|----------------|--------------------|-------|
| | OHMS | WATT | SYLVANIA PART No. | IRC PART No. | CLAROSTAT PART No. | |
| R10 | 15KΩ | } | 187-0012 | BTS-15K | | |
| R11 | 470Ω | | 181-0470 | BTS-470 | | |
| R12 | 1 Meg | | 181-0470 | BTS-1 Meg | | |
| R13 | 750KΩ | } | 181-0470 | BTS-750K | | |
| R14 | 3900Ω | | 181-0470 | BTS-3900 | | |
| R15 | 1000Ω | | 181-0470 | BTS-1000 | | |
| R16 | 220KΩ | } | 181-0470 | BTS-220K | | |
| R17 | 1000Ω | | 181-0470 | BTS-1000 | | |
| R18 | 2200Ω | | 181-0470 | BTS-2200 | | |
| R19 | 1000Ω | } | 181-0470 | BTS-1000 | | |
| R20 | 4700Ω | | 181-0470 | BTS-4700 | | |
| R21 | 220Ω | | 181-0470 | BTS-220 | | |
| R22 | 15KΩ | } | 181-0470 | BTS-15K | | |
| R23 | 56KΩ | | 181-0470 | BTS-56K | | |
| R24 | 3300Ω | | 181-0470 | BTS-3300 | | |
| R25 | 6.8 Meg 5% | } | 181-0685 | BTS-6.8 Meg 5% | | |
| R26 | 390KΩ 5% | | 181-0394 | BTS-390K 5% | | |
| R27 | 120KΩ 5% | | 181-0124 | BTS-120K 5% | | |
| R28 | 1000Ω 5% | } | 181-0333 | BTS-1000 5% | | |
| R29 | 33KΩ 5% | | 181-0333 | BTS-33K 5% | | |
| R30 | 2000Ω 5% | | 181-0333 | BTS-2000 5% | Note 1 | |
| R31 | 1000Ω | } | 181-0102 | BTS-1000 | | |
| R32 | 47K 5% | | 181-0470 | BTS-47K 5% | | |
| R33 | 6800Ω | | 181-0682 | BTS-6800 | | |
| R34 | 470Ω | } | 181-0471 | BTS-470 | | |
| R35 | 2700Ω | | 181-0272 | BTS-2700 | | |
| R36 | 1000Ω | | 181-0470 | BTS-1000 | | |
| R37 | 47Ω 5% | } | 181-0475 | BTS-47Ω 5% | | |
| R38 | 6800Ω | | 181-0682 | BTS-6800 | | |
| R39 | 470Ω | | 181-0471 | BTS-470 | | |
| R40 | 1500Ω | } | 181-0152 | BTS-1500 | | |
| R41 | 180Ω | | 181-0181 | BTS-180 | | |
| R42 | 6800Ω | | 181-0682 | BTS-6800 | | |
| R43 | 1000Ω | } | 181-0102 | BTS-1000 | | |
| R44 | 1200Ω | | 181-0122 | BTS-1200 | | |
| R45 | 330Ω | | 181-0331 | BTS-330 | | |
| R46 | 1000Ω | } | 181-0102 | BTS-1000 | | |
| R47 | 10KΩ | | 181-0103 | BTS-10K | | |
| R48 | 6800Ω | | 181-0682 | BTS-6800 | | |
| R49 | 22KΩ | } | 181-0223 | BTS-22K | | |
| R50 | 1500Ω | | 181-0152 | BTS-1500 | | |
| R51 | 1800Ω | | 181-0182 | BTS-1800 | | |
| R52 | 470KΩ | } | 181-0474 | BTS-470K | | |
| R53 | 18KΩ | | 181-0183 | BTS-18K | | |
| R54 | 12KΩ | | 183-0123 | BTS-12K | | |
| R55 | 12KΩ | } | 183-0123 | BTS-12K | | |
| R56 | 12KΩ | | 183-0123 | BTS- | | |

PARTS LIST AND DESCRIPTIONS (Continued)

CONTROLS (cont)

| MALLORY PART No. | SPRAGUE PART No. | NOTES |
|------------------|------------------|-------|
| DC-525 | 5HK-D47 | |
| DC-525 | 5HK-2D47 | |
| DC-525 | | |
| DC-521 | 5HK-D1 | |
| DC-525 | 5HK-D47 | |
| DC-525 | 5HK-2D47 | |
| DC-525 | | |
| UC-5327 | 5GA-T27 | |
| DC-521 | 5HK-D1 | |
| DC-525 | 5HK-D47 | |
| DC-525 | 5HK-D47 | |
| DC-525 | 5HK-D47 | |
| UC-5327 | 5GA-T27 | |
| DC-521 | 5HK-D1 | |

| ITEM No. | RATING | | REPLACEMENT DATA | | | | | INSTALLATION NOTES |
|----------|------------|-------|-------------------|--------------|--------------------|--------------------|------------------|--|
| | RESISTANCE | WATTS | SYLVANIA PART No. | IRC PART No. | CLAROSTAT PART No. | CENTRALAB PART No. | MALLORY PART No. | |
| R5A | 1 Meg | 1/2 | 153-0009 | Q11-137 | A47-1Meg-S | AB-69 | SU-54 | AGC Attach to R6A Horiz. Drive Attach to R7A Noise inverter - wire wound HaloLight ADJ Attach to R9A |
| B | Shaft | | Not Req. | RQ | FKS-1/4 | AK-1 | Not Req. | |
| R7A | 250KΩ | 1/2 | 153-0007 | Q11-130 | A47-250K-S | AB-50 | SU-46 | |
| B | Shaft | | Not Req. | RQ | FKS-1/4 | AK-1 | Not Req. | |
| R8 | 4000Ω | 1 | 159-0008 | Q11-133 | 39-4000 | B-59 | U-50 | |
| R9A | 350KΩ | 1/2 | 153-0019 | Not Req. | A47-500K-S | FS-3 | Not Req. | |
| B | Shaft | | Not Req. | | | | | |

* CONCENTRIK EQUIVALENT KIT - K-2 BASE ELEMENTS & SHAFTS B11-139 & P1-126 (Panel)
B13-137X & R2-216 (Rear) & SWITCH 76-2.
† Universal replacement (Mallory exact duplicate Part No. UE1855S)

RESISTORS

| ITEM No. | RATING | | REPLACEMENT DATA | | NOTES |
|----------|------------|------|-------------------|---------------|--------|
| | OHMS | WATT | SYLVANIA PART No. | IRC PART No. | |
| R10 | 15KΩ | 1/2 | | BTS-15K | Note 1 |
| R11 | 470Ω | | | BTS-470 | |
| R12 | 1 Meg | | | BTS-1 Meg | |
| R13 | 750KΩ | | | BTS-750K | |
| R14 | 3900Ω | | | BTS-3900 | |
| R15 | 1000Ω | | | BTS-1000 | |
| R16 | 220KΩ | | | BTS-220K | |
| R17 | 1000Ω | | | BTS-1000 | |
| R18 | 2200Ω | | | BTS-2200 | |
| R19 | 1000Ω | | | BTS-1000 | |
| R20 | 4700Ω | | | BTS-4700 | |
| R21 | 220Ω | | | BTS-220 | |
| R22 | 15KΩ | | | BTS-15K | |
| R23 | 56KΩ | | | BTS-56K | |
| R24 | 3300Ω | | 187-0012 | | |
| R25 | 6.8 Meg 5% | | 181-0685 | BTS-6.8Meg 5% | |
| R26 | 390KΩ 5% | | 181-0394 | BTS-390K 5% | |
| R27 | 120KΩ 5% | | 181-0124 | BTS-120K 5% | |
| R28 | 1000Ω 5% | | | BTS-1000 5% | |
| R29 | 33KΩ 5% | | 181-0333 | BTS-33K 5% | |
| R30 | 2000Ω 5% | | | BTS-2000 5% | |
| R31 | 1000Ω | | 181-0102 | BTS-1000 | |
| R32 | 47Ω 5% | | 181-0470 | BTS-47 5% | |
| R33 | 6800Ω | | 181-0682 | BTS-6800 | |
| R34 | 470Ω | | 181-0471 | BTS-470 | |
| R35 | 2700Ω | | 181-0272 | BTS-2700 | |
| R36 | 1000Ω | | 181-0102 | BTS-1000 | |
| R37 | 47Ω 5% | | 181-0470 | BTS-47 5% | |
| R38 | 6800Ω | | 181-0682 | BTS-6800 | |
| R39 | 470Ω | | 181-0471 | BTS-470 | |
| R40 | 1500Ω | | 181-0152 | BTS-1500 | |
| R41 | 180Ω | | 181-0181 | BTS-180 | |
| R42 | 6800Ω | | 181-0682 | BTS-6800 | |
| R43 | 1000Ω | | 181-0102 | BTS-1000 | |
| R44 | 1200Ω | | 181-0122 | BTS-1200 | |
| R45 | 330Ω | | 181-0331 | BTS-330 | |
| R46 | 1000Ω | | 181-0102 | BTS-1000 | |
| R47 | 10KΩ | | 181-0103 | BTS-10K | |
| R48 | 6800Ω | | 181-0682 | BTS-6800 | |
| R49 | 22KΩ | | 181-0223 | BTS-22K | |
| R50 | 1500Ω | | 181-0152 | BTS-1500 | |
| R51 | 1800Ω | | 181-0182 | BTS-1800 | |
| R52 | 470KΩ | | 181-0474 | BTS-470K | |
| R53 | 18KΩ | | 181-0183 | BTS-18K | |
| R54 | 12KΩ | 2 | 183-0123 | | |
| R55 | 12KΩ | 2 | 183-0123 | | |
| R56 | 12KΩ | 2 | 183-0123 | | |
| R57 | 330KΩ | | 181-0334 | BTS-330K | |
| R58 | 470KΩ | | 181-0474 | BTS-470K | |
| R59 | 18KΩ | 2 | 183-0183 | BTS-18K | |
| R60 | 15KΩ | 2 | 181-0153 | BTS-15K | |
| R61 | 15KΩ | 2 | 181-0153 | BTS-15K | |
| R62 | 47KΩ | 2 | 181-0474 | BTS-47K | |
| R63 | 100Ω | 2 | 181-0101 | BTS-100 | |
| R64 | 47KΩ | 2 | 181-0474 | BTS-47K | |
| R65 | 1000Ω | 2 | 181-0102 | BTS-1000 | |
| R66 | 47KΩ | 2 | 181-0474 | BTS-47K | |
| R67 | 22KΩ | 2 | 181-0223 | BTS-22K | |
| R68 | 100KΩ | 2 | * 190-0013 | BTS-100K | |
| R69 | 47KΩ | 2 | † 190-0006 | BTS-47K | |
| R70 | 68KΩ | 2 | 181-0683 | BTS-68K | |
| R71 | 15 Meg | 2 | 181-0156 | BTS-15 Meg | |
| R72 | 220KΩ | 2 | 181-0224 | BTS-220K | |
| R73 | 100KΩ | 2 | 181-01045 | BTS-100K | |
| R74 | 100KΩ | 2 | 181-01045 | BTS-100K | |
| R75 | 180K 5% | 2 | 181001845 | BTS-180K 5% | |
| R76 | 68Ω | 1 | 182-0680 | | |
| R77 | 47Ω | 1 | 181-0470 | BTS-47 | |
| R78 | 10KΩ | 1 | 182-0103 | BTA-10K | |
| R79 | 330Ω | 1 | 182-0331 | BTA-330 | |

| ITEM No. | RATING | | REPLACEMENT DATA | | NOTES |
|----------|----------|------|-------------------|--------------|------------|
| | OHMS | WATT | SYLVANIA PART No. | IRC PART No. | |
| R80 | 33KΩ | 2 | 183-0333 | BTB-33K | * 190-0007 |
| R81 | 33KΩ | 2 | 183-0333 | BTB-33K | |
| R82 | 33KΩ | 2 | 181-0333 | BTS-33K | |
| R83 | 100KΩ | 2 | 181-0104 | BTS-100K | |
| R84 | 470KΩ | 2 | 181-0474 | BTS-470K | |
| R85 | 1800Ω | 2 | 181-0182 | BTS-1800 | |
| R86 | 47KΩ | 2 | 183-0473 | BTB-47K | |
| R87 | 39KΩ | 2 | 183-0393 | BTB-39K | |
| R88 | 4700Ω | 5 | 187-0017 | | |
| R89 | 330KΩ | 2 | 181-0334 | BTS-330K | |
| R90 | 470KΩ | 2 | 181-0474 | BTS-470K | |
| R91 | 2.2 Meg | 2 | 181-0225 | BTS-2.2 Meg | |
| R92 | 33KΩ | 2 | 181-0333 | BTS-33K | |
| R93 | 10KΩ | 2 | 181-0103 | BTS-10K | |
| R94 | 470KΩ | 2 | 181-0474 | BTS-470K | |
| R95 | 330Ω | 2 | 181-0331 | BTS-330 | |
| R96 | 15KΩ | 2 | 183-0153 | BTS-15K | |
| R97A | 22KΩ | 2 | | BTS-22K | |
| B | 8200Ω | | | BTS-8200 | |
| C | 8200Ω | | | BTS-8200 | |
| R98 | 33KΩ | 2 | 181-0333 | BTS-33K | |
| R99 | 68KΩ | 2 | 181-0684 | BTS-68K | |
| R100 | 680KΩ | 2 | 181-0684 | BTS-680K | |
| R101 | 3300Ω | 2 | 181-0332 | BTS-3300 | |
| R102 | 680KΩ | 2 | 181-0684 | BTS-680K | |
| R103 | 100KΩ | 2 | 181-0104 | BTS-100K | |
| R104 | 1000Ω | 2 | 189-0030 | | |
| R105 | 2200Ω 5% | 2 | 181-0225 | BTS-2200 5% | |
| R106 | 2200Ω 5% | 2 | 181-0225 | BTS-2200 5% | |
| R107 | 1 Meg | 2 | 181-0105 | BTS-1 Meg | |
| R108 | 330KΩ | 2 | 181-0334 | BTS-330K | |
| R109 | 680KΩ | 2 | 181-0684 | BTS-680K | |
| R110 | 470KΩ | 2 | 181-0474 | BTS-470K | |
| R111 | 680Ω | 2 | 183-0681 | BTB-680 | |
| R112 | 560Ω | 2 | | BTS-560 | |
| R113 | 560Ω | 2 | | BTS-560 | |
| R114 | 1000Ω | 2 | 181-0104 | BTS-1000 | |
| R115 | 100KΩ | 2 | 181-0104 | BTS-100K | |
| R116 | 100KΩ | 2 | 181-0104 | BTS-100K | |
| R117 | 1 Meg | 2 | 181-0105 | BTS-1 Meg | |
| R118 | 470KΩ | 2 | 181-0474 | BTS-470K | |
| R119 | 330Ω | 2 | 181-0331 | BTS-330 | |
| R120 | 33KΩ | 2 | 183-0333 | BTB-33K | |
| R121 | 1000Ω | 2 | 181-0102 | BTS-1000 | |
| R122 | 8200Ω | 1 | 181-0822 | BTS-8200 | |
| R123 | 15KΩ | 1 | 182-0153 | BTA-15K | |
| R124 | 470KΩ | 1 | 181-0474 | BTS-470K | |
| R125 | 22KΩ | 1 | 181-0223 | BTS-22K | |
| R126 | 150KΩ | 1 | 181-0154 | BTS-150K | |
| R127 | 82KΩ | 1 | 181-0823 | BTS-82K | |
| R128 | 4700Ω | 1 | 181-0472 | BTS-4700 | |
| R129 | 10Ω | 1 | 182-0100 | | |
| R130 | 470KΩ | 1 | 181-0474 | BTS-470K | |
| R131 | 100Ω | 1 | 181-0101 | BTS-100 | |
| R132 | 100Ω | 1 | 181-0101 | BTS-100 | |
| R133 | 15KΩ | 2 | 181-0153 | BTS-15K | |
| R134 | 100Ω | 2 | 181-0101 | BTS-100 | |
| R135 | 100Ω | 2 | 181-0101 | BTS-100 | |
| R136 | 15KΩ | 2 | 181-0153 | BTS-15K | |
| R137 | 470Ω | 2 | 183-0471 | BTB-470 | |
| R138 | 4.3Ω | 2 | 189-0007 | | |
| R139 | 4.3Ω | 2 | 189-0007 | | |
| R140 | 1 Meg | 2 | | BTB-1 Meg | |
| R141 | 1 Meg | 2 | | BTB-1 Meg | |
| R142 | 1 Meg | 2 | | BTB-1 Meg | |
| R143 | 4.3Ω | 2 | 189-0007 | | |
| R144 | 2000Ω | 5 | 187-0005 | 1 3/4A-2000 | |
| R145 | 220KΩ | 2 | 181-0224 | BTS-220K | |
| R146 | 270KΩ | 2 | 189-0031 | BTB-270K | |
| R147 | 270KΩ | 2 | 189-0031 | BTB-270K | |
| R148 | 68KΩ | 2 | 189-0032 | BTB-68K | |

■ This is a voltage sensitive resistor (Globar type).
 * Items R68, C73A, C73B, C73C are combined in one unit.
 † Items R69, C74 are combined in one unit.
 ♦ Items R97A, R97B, R97C, C86A, C86B, C86C are combined in one unit.
 Note 1. Some models may use a 2200Ω resistor in this application.

| ITEM No. | RATING | | | INSTALLATION NOTES |
|----------|---------------|----------------|----------|--|
| | PRI. | SEC. 1 | SEC. 2 | |
| T1 | 117VAC @2.72A | 620VCT .330ADC | 5VAC @6A | AGC Attach to R6A Horiz. Drive Attach to R7A Noise inverter - wire wound HaloLight ADJ Attach to R9A |
| | SEC. 3 | SEC. 4 | SEC. 5 | |
| | 6.3VAC @2.2A | 6.3VAC @12.8A | | |

① Use low taps only on high voltage
 ② Parallel and phase 5 volt windings
 ③ Parallel and phase 6, 3 volt @ 7A
 ④ Use original shell.

| ITEM No. | RATING | | | USE |
|----------|-------------|---------|--------|---|
| | PRI. | SEC. 1 | SEC. 2 | |
| T2 | 117VAC @.1A | 1600VAC | | ① Ignore Filament windings. ② Mount differently. |
| | | | | |

| ITEM No. | RATING | | | USE |
|----------|------------------------------------|--------|--------|--|
| | PRI. | SEC. 1 | SEC. 2 | |
| T3 | Vert. Osc. Trans. | | | ① Drill one new mounting hole. ② Drill new mounting holes. ③ Includes capacitor C120, and res ④ Use original yoke network ⑤ Enlarge mounting hole. |
| T4 | Horiz. Output Trans. | | | |
| T5 | Vert. Output Trans. | | | |
| T6A | Yoke (90°) Horiz. (13MH) | | | |
| B | Vert. (47MH) | | | |
| T7 | Horiz. Lin. Coil (6-4.3MH, tapped) | | | |
| | | | | |

| ITEM No. | IMPEDANCE | | SYLVANIA PART No. |
|----------|-----------|------|-------------------|
| | PRI. | SEC. | |
| T8 | 4.7KΩ | 3.4Ω | 143.0023 |

| ITEM No. | RATINGS | | |
|----------|---------|-------|------------|
| | SIZE | FIELD | V. C. IMP. |
| SP1 | 8" | PM | 3.4Ω |

| ITEM No. | USE | DC RES. | |
|----------|---------------------|---------|------|
| | | PRI. | SEC. |
| L1 | Ant. Trans. | 0ΩCT | 0ΩCT |
| L2 | Ant. Coils | 0Ω | |
| L3 | UHF Input Coil | 0Ω | |
| L4 | Ant. Coil | 0Ω | |
| L5 | Neutr. Coil | 0Ω | |
| L6 | RF Coil | 0Ω | |
| L7 | RF Coils | 0Ω | |
| L8 | Mixer Grid Coil | 0Ω | |
| L9 | Mixer Grid Coils | 0Ω | |
| L10 | Fil. Choke | 0Ω | |
| L11 | Osc. Plate Coil | 0ΩCT | |
| L12 | Osc. Coils | 0Ω | |
| L13 | Osc. Coil | 0Ω | |
| L14 | Conv. Plate | .1Ω | |
| L15 | 1st Video IF | .1Ω | |
| L16 | 2nd Video IF | .1Ω | |
| L17 | 3rd Video IF | .1Ω | |
| L18 | Fil. Choke | 0Ω | |
| L19 | 4th Video IF | .1Ω | |
| L20 | Cathode Trap | 0Ω | |
| L21 | 5th Video IF | .1Ω | |
| L22 | Series Peaking Coil | 1.5Ω | |
| L23A | Series Peaking Coil | 5.5Ω | |
| B | Shunt Peaking Coil | 9Ω | |
| L24 | 4.5 MC Trap | 5.5Ω | |

OPTIONS (Continued)

| CENTRALAB PART No. | MALLORY PART No. | INSTALLATION NOTES |
|----------------------------|--|--|
| B-69 K-1 B-50 K-1 | SU-54 Not Req. SU-46 Not Req. | AGC Attach to R6A Horiz. Drive Attach to R7A Noise inverter - wire wound |
| -59 Not Req. | U-50 Not Req. | HaloLight ADJ Attach to R9A |

FTS Bill-139 & PI-126 (Panel)
H 76-2.

| RATING | REPLACEMENT DATA | | NOTES |
|----------|------------------|----------|-------------|
| | OHMS | WATT | |
| 33KΩ | 2 | 183-0333 | BTS-33K |
| 33KΩ | 2 | 183-0333 | BTS-33K |
| 33KΩ | 2 | 181-0333 | BTS-33K |
| 100KΩ | 2 | 181-0104 | BTS-100K |
| 470KΩ | 2 | 181-0474 | BTS-470K |
| 1800Ω | 2 | 181-0182 | BTS-1800 |
| 47KΩ | 2 | 183-0473 | BTS-47K |
| 39KΩ | 2 | 183-0393 | BTS-39K |
| 4700Ω | 2 | 187-0017 | |
| 330KΩ | 2 | 181-0334 | BTS-330K |
| 470KΩ | 2 | 181-0474 | BTS-470K |
| 2.2 Meg | 2 | 181-0225 | BTS-2.2 Meg |
| 33KΩ | 2 | 181-0333 | BTS-33K |
| 10KΩ | 2 | 181-0103 | BTS-10K |
| 470KΩ | 2 | 181-0474 | BTS-470K |
| 330Ω | 2 | 181-0331 | BTS-330 |
| 15KΩ | 2 | 183-0153 | BTS-15K |
| 22KΩ | 2 | 183-022K | BTS-22K |
| 8200Ω | 2 | 183-8200 | BTS-8200 |
| 8200Ω | 2 | 183-8200 | BTS-8200 |
| 33KΩ | 2 | 181-0333 | BTS-33K |
| 68KΩ | 2 | 181-0684 | BTS-68K |
| 680KΩ | 2 | 181-0332 | BTS-680K |
| 680KΩ | 2 | 181-0684 | BTS-680K |
| 100KΩ | 2 | 181-0104 | BTS-100K |
| 2200Ω 5% | 2 | 181-0225 | BTS-2200 5% |
| 2200Ω 5% | 2 | 181-0225 | BTS-2200 5% |
| 1 Meg | 2 | 181-0105 | BTS-1 Meg |
| 330KΩ | 2 | 181-0334 | BTS-330K |
| 680KΩ | 2 | 181-0684 | BTS-680K |
| 470KΩ | 2 | 181-0474 | BTS-470K |
| 680Ω | 2 | 183-0681 | BTS-680 |
| 560Ω | 2 | 183-560 | BTS-560 |
| 560Ω | 2 | 183-560 | BTS-560 |
| 1000Ω | 2 | 181-0104 | BTS-1000 |
| 100KΩ | 2 | 181-0104 | BTS-100K |
| 100KΩ | 2 | 181-0104 | BTS-100K |
| 1 Meg | 2 | 181-0105 | BTS-1 Meg |
| 470KΩ | 2 | 181-0474 | BTS-470K |
| 330Ω | 2 | 181-0331 | BTS-330 |
| 33KΩ | 2 | 183-0333 | BTS-33K |
| 1000Ω | 2 | 181-0102 | BTS-1000 |
| 8200Ω | 2 | 181-0822 | BTS-8200 |
| 15KΩ | 2 | 182-0153 | BTA-15K |
| 470KΩ | 2 | 181-0474 | BTS-470K |
| 22KΩ | 2 | 181-0223 | BTS-22K |
| 150KΩ | 2 | 181-0154 | BTS-150K |
| 82KΩ | 2 | 181-0823 | BTS-82K |
| 4700Ω | 2 | 181-0472 | BTS-4700 |
| 10Ω | 2 | 182-0100 | |
| 470KΩ | 2 | 181-0474 | BTS-470K |
| 100Ω | 2 | 181-0101 | BTS-100 |
| 100Ω | 2 | 181-0101 | BTS-100 |
| 15KΩ | 2 | 181-0153 | BTS-15K |
| 100Ω | 2 | 181-0101 | BTS-100 |
| 100Ω | 2 | 181-0101 | BTS-100 |
| 15KΩ | 2 | 181-0153 | BTS-15K |
| 470Ω | 2 | 183-0471 | BTS-470 |
| 4.3Ω | 2 | 189-0007 | |
| 4.3Ω | 2 | 189-0007 | |
| 1 Meg | 2 | | BTS-1 Meg |
| 1 Meg | 2 | | BTS-1 Meg |
| 1 Meg | 2 | | BTS-1 Meg |
| 4.3Ω | 2 | 189-0007 | |
| 2000Ω | 2 | 187-0005 | 1 3/4A-2000 |
| 220KΩ | 2 | 181-0224 | BTS-220K |
| 270KΩ | 2 | 189-0031 | BTS-270K |
| 270KΩ | 2 | 189-0031 | BTS-270K |
| 68KΩ | 2 | 189-0032 | BTS-68K |

type).
in one unit.

86C are combined in one unit.
in this application.

TRANSFORMER (POWER)

| ITEM No. | RATING | | | REPLACEMENT DATA | | | | | | |
|----------|---------------|----------------|----------------|-------------------|------------------|----------------|----------------|--------------|---------------------|---------------------|
| | PRI. | SEC. 1 | SEC. 2 | SYLVANIA PART No. | Stancor PART No. | Merit PART No. | Triad PART No. | RCA TYPE No. | Halldorson PART No. | Thordarson PART No. |
| | T1 | 117VAC @ 2.72A | 620VCT .330ADC | 5VAC @ 6A | 141-0037 | | P-3053 ① ② ③ ④ | | | |
| | SEC. 3 | SEC. 4 | SEC. 5 | | | | | | | |
| | 6.3VAC @ 2.2A | 6.3VAC @ 12.8A | | | | | | | | |

- ① Use low taps only on high voltage secondary.
- ② Parallel and phase 5 volt windings for Sec. 2.
- ③ Parallel and phase 6.3 volt @ 7A windings for Sec. 4.
- ④ Use original shell.

TRANSFORMER (HALO LIGHT)

| ITEM No. | RATING | | | REPLACEMENT DATA | | | | | | |
|----------|--------|--------------|---------|-------------------|------------------|----------------|----------------|--------------|---------------------|---------------------|
| | PRI. | SEC. 1 | SEC. 2 | SYLVANIA PART No. | Stancor PART No. | Merit PART No. | Triad PART No. | RCA TYPE No. | Halldorson PART No. | Thordarson PART No. |
| | T2 | 117VAC @ .1A | 1600VAC | | 141-0037 | | P-3170 ① ② | | | |

- ① Ignore Filament windings.
- ② Mount differently.

TRANSFORMERS (SWEEP CIRCUITS)

| ITEM No. | USE | REPLACEMENT DATA | | | | | | |
|----------|--|-------------------|------------------|----------------|----------------|--------------|---------------------|---------------------|
| | | SYLVANIA PART No. | Stancor PART No. | Merit PART No. | Triad PART No. | RCA TYPE No. | Halldorson PART No. | Thordarson PART No. |
| T3 | Vert. Osc. Trans. | 242-0002 | A-8125 | A-3003 | A-97X | 209T1 ① | B8702 | 24A87 ① |
| T4 | Horiz. Output Trans. | 241-0012 | | | | | | |
| T5 | Vert. Output Trans. | 241-0009 | A-8142 ② | A-3038 | A-108X | | Z1802 | 26S53 |
| T6A | Yoke (90°) Horiz. (13MH) | 100-0011 ③ | | MDF-90 ④ | Y-50-1 | 219D1 ④ | | Y-14 |
| T7 | Vert. (47MH) Horiz. Lin. Coil (6-4, 3MH, tapped) | 133-0003 | WC-6 | MWC-5 ⑤ | | 209R1 | | WC-17 |

- ① Drill one new mounting hole.
- ② Drill new mounting holes.
- ③ Includes capacitor C120, and resistors R112, R113, R114
- ④ Use original yoke network
- ⑤ Enlarge mounting hole.

TRANSFORMER (AUDIO OUTPUT)

| ITEM No. | IMPEDANCE | | REPLACEMENT DATA | | | | | | NOTES |
|----------|-----------|-------|-------------------|------------------|----------------|----------------|---------------------|---------------------|-------|
| | PRI. | SEC. | SYLVANIA PART No. | Stancor PART No. | Merit PART No. | Triad PART No. | Halldorson PART No. | Thordarson PART No. | |
| | T8 | 4.7KΩ | 3.4Ω | 143.0023 | A-3849 | A-3019 | S-5Z | Z1102 | |

SPEAKER

| ITEM No. | RATINGS | | | REPLACEMENT DATA | | | NOTES |
|----------|---------|-------|------------|-------------------|-----------------|------------------|-------|
| | SIZE | FIELD | V. C. IMP. | SYLVANIA PART No. | JENSEN PART No. | QUAM PART No. | |
| | SP1 | 8" | PM | 3.4Ω | 539-0803 | ST-115 Mod. P8-V | |

COILS (RF-IF)

| ITEM No. | USE | DC RES. | | REPLACEMENT DATA | | | | NOTES |
|----------|---------------------|---------|-------------|-------------------|-------------------|----------------|-----------------|-------|
| | | PRI. | SEC. | SYLVANIA PART No. | MEISSNER PART No. | MERIT PART No. | MILLER PART No. | |
| | | L1 | Ant. Trans. | 0ΩCT | 0ΩCT | | | |
| L2 | Ant. Coils | 0Ω | | | | | | |
| L3 | UHF Input Coil | 0Ω | | | | | Channel 13 | |
| L4 | Ant. Coil | 0Ω | | | | | | |
| L5 | Neutr. Coil | 0Ω | | | | | | |
| L6 | RF Coil | 0Ω | | | | | | |
| L7 | RF Coils | 0Ω | | | | | | |
| L8 | Mixer Grid Coil | 0Ω | | | | | Channel 13 | |
| L9 | Mixer Grid Coils | 0Ω | | | | | | |
| L10 | Fil. Choke | 0Ω | | | | | | |
| L11 | Osc. Plate Coil | 0ΩCT | | | | | Channel 13 | |
| L12 | Osc. Coils | 0Ω | | | | | | |
| L13 | Osc. Coil | 0Ω | | | | | Channel 6 | |
| L14 | Conv. Plate | .1Ω | | | | | | |
| L15 | 1st Video IF | .1Ω | .1Ω | 119-0002 | 17-4531 * | | 6232 ■ | |
| L16 | 2nd Video IF | .1Ω | .1Ω | 119-0003 | 17-4531 ▲ | | 6232 ■ | |
| L17 | 3rd Video IF | .1Ω | .1Ω | 119-0004 | | | 6233 ■ | |
| L18 | Fil. Choke | 0Ω | | 147-0014 | 19-3001 | TV-189 | 4604 | |
| L19 | 4th Video IF | .1Ω | .1Ω | 119-0005 | 17-4531 ◆ | | 6234 ■ | |
| L20 | Cathode Trap | 0Ω | 0Ω | 118-0011 | 20-1045 | | 6219 ■ | |
| L21 | 5th Video IF | .1Ω | .1Ω | 126-0001 | | | 6234 ■ | |
| L22 | Series Peaking Coil | 1.5Ω | | 118-0010 | 19-1005 | | 4612 | |
| L23A | Series Peaking Coil | 5.5Ω | | † 131-2006 | 19-3160 | TV-184 | 4644 | |
| B | Shunt Peaking Coil | 9Ω | | | 19-3300 | | 6155 | |
| L24 | 4.5 MC Trap | 5.5Ω | | 130-0001 | 20-1005 | TV-151 | 1470 | |
| L25A | Series Peaking Coil | 5Ω | | † 131-2007 | 19-3125 | TV-184 | 6153 | |
| B | Shunt Peaking Coil | 8Ω | | | 19-3250 | TV-185 | 6181 | |
| L26 | Sound IF | 5.5Ω | | 130-0001 | 17-3400 | TV-151 | 1469 | |
| L27 | RF Choke | 3.2Ω | | 146-0012 | 19-3093 | TV-181 | 6177 | |

SYLVANIA MODELS 331, U, 336M, U (Ch. 1-513-1, -2, -3, -4)

PARTS LIST AND DESCRIPTIONS (Continued)

COILS (cont)

| ITEM No. | USE | DC RES. | | REPLACEMENT DATA | | | | NOTES | |
|----------|-----------------|---------|--------|-------------------|-------------------|----------------|-----------------|--|------------------|
| | | PRI. | SEC. | SYLVANIA PART No. | MEISSNER PART No. | MERIT PART No. | MILLER PART No. | | |
| | | | | | | | | | 125Ω |
| L28 | Ratio Det. | 125Ω | 1.5ΩCT | 128-0008 | 17-3497 | TV-115 | 6205 | Tertiary winding= .95Ω Cathode winding= 10Ω | |
| L29 | Horiz. Discrim. | 39Ω | 85ΩCT | 128-0009 | 20-1400 ▲ | TV-160 ▲ | 6194 ▲ | | |
| L30 | Ringling Coil | 48Ω | | 146-0005 | 19-1575 | TV-163 | 6210 | | |
| L31 | RF Choke | 1.5Ω | | 118-0010 | 19-1005 | | 4612 | | 9.6 Microhenries |
| L32 | RF Choke | 1.5Ω | | 118-0010 | 19-1005 | | 4612 | | 9.6 Microhenries |
| L33 | RF Choke | 1.5Ω | | 118-0010 | 19-1005 | | 4612 | | 9.6 Microhenries |

- † Both peaking coils wound on same form.
- * Drill mounting holes and use secondary and trap windings.
- Use secondary and trap windings.
- ▲ Drill mounting holes.
- ♦ Detune trap windings and drill mounting holes.
- ▲ Use adaptor plate and add IN105 crystal detector externally.

FILTER CHOKE

| ITEM No. | RATINGS | | | REPLACEMENT DATA | | | | | |
|----------|----------------------|------------------|--------------------------------|-------------------|------------------|----------------|----------------|---------------------|---------------------|
| | TOTAL DIRECT CURRENT | D. C. RESISTANCE | INDUCTANCE (0 CURRENT 1000 Hz) | SYLVANIA PART No. | Stancor PART No. | Merit PART No. | Triad PART No. | Halldorson PART No. | Thordarson PART No. |
| L34 | .330ADC | 41.6Ω | 1.26 Hy. | 155-0008 | C-2326 ① | | | C5037 ① | |

① Drill one new mounting hole.

FUSES

| ITEM No. | TYPE | RATING | REPLACEMENT DATA | | | | | |
|----------|---------|-------------|-------------------|----------|-------------------------|--------|---------------|--------|
| | | | SYLVANIA PART No. | | LITTELFUSE PART No. | | BUSS PART No. | |
| | | | FUSE | HOLDER | FUSE | HOLDER | FUSE | HOLDER |
| M1 | 3AG S/B | 4/10 A 125V | 191-0016 | 487-0008 | 313.400 (3AG S/B 4/10A) | 351011 | MDL4/10 | 4406 |

CRYSTAL DIODES

| ITEM No. | ORIG. TYPE | REPLACEMENT DATA | | | NOTES |
|----------|------------|-------------------|-------------------|------------------|----------------|
| | | SYLVANIA PART No. | SYLVANIA PART No. | FEDERAL PART No. | |
| M2 | IN105 | IN105 | IN105 | | Video Detector |

MISCELLANEOUS

| ITEM No. | PART NAME | SYLVANIA PART No. | NOTES |
|----------|-------------------|-------------------|--|
| M3 | Dial Light | 611-0047 | #47 Bayonet |
| M4 | Tube | 611-2702 | Cold cathode HaloLight * |
| M5 | Tuner | 323-0021 | UHF Chassis 1-513-2 & 1-513-4 |
| M6 | Tuner | 323-0039 | VHF |
| M7 | Switch | 573-0005 | Horiz. Size |
| M8 | Regulator Tube | 40B2 | Horiz. Output |
| M9 | Focus Magnet | 400-0018 | Includes centering device |
| M10 | Ion Trap | 400-0017 | |
| M11 | Correction Magnet | 400-0019 | 3 used |
| | Knob | 743-0027 | Channel Selector & VHF dial 331 Series |
| | Knob | 743-0026 | Channel Selector & VHF dial 336 Series |
| | Knob | 740-0029 | Fine tuning |
| | Knob | 744-0021 | HaloLight * control |
| | Knob | 744-0023 | Brightness |
| | Knob | 744-0022 | Volume |
| | UHF Dial | 722-0027 | 1-513-2, 1-513-4 Chassis |
| | UHF Dial | 722-0028 | Dummy 1-513-1, 1-513-3 chassis |
| | Escutcheon | 714-0028 | Knob |
| | Escutcheon | 714-0029 | Knob & prism assembly |
| | Safety Glass | 710-0010 | |

* Sylvania Trademark