



Bucyrus
Blades[™]
An ESCO Company

**DIRECT REPLACEMENT
TEETH & ADAPTERS**

BUCYRUS BLADES

DIRECT REPLACEMENT TEETH & ADAPTERS

DRP J Series offers a full range of products, consistent quality and availability

Bucyrus Blades now offers a quality selection of Direct Replacement Product (DRP) for Caterpillar equipment to compliment our BB cutting edges. You can trust our long history of metallurgical expertise and team of quality assurance professionals to deliver a product with the strength and fit dimensions required to keep machines running. With a competitively priced offering on the shelf, the right product is available when you need it.



The BB Advantage

- Metallurgical Expertise
- Quality Control
- Competitive Pricing
- Availability

Excavators and Loaders



Standard Long



HD Long



HD Penetration



Rock Chisel

Tooth Style	J200		J225		J250		J300		J350	
	Part #	Weight	Part #	Weight	Part #	Weight	Part #	Weight	Part #	Weight
Long	BB1U3202	3.1 lbs.	BB6Y3222	4.0 lbs.	BB1U3252	6.2 lbs.	BB1U3302	9.0 lbs.	BB1U3352	13.2 lbs.
HD Long			BB8E4222	5.8 lbs.	BB9N4252	8.4 lbs.				
HD Penetration							BB1359300	19.0 lbs.	BB1441358	26.4 lbs.
Rock Chisel										
HD Abrasion			BB6Y6223	6.6 lbs.	BB9N4253	10.1 lbs.	BB9N4303	16.5 lbs.	BB9N4353	24.2 lbs.
Twin Pick					BB1U3252WT	8.7 lbs.	BB1U3302WT	11.0 lbs.	BB1U3342WT	16.5 lbs.
SYL										
Flare									BB1073350	17.6 lbs.
Pins & Retainers	Pin	Retainer	Pin	Retainer	Pin	Retainer	Pin	Retainer	Pin	Retainer
HD	8E6208	8E6209	132-4762	149-5733	132-4763	149-5733	132-4766	149-5733	114-0358	114-0359
Radius Groove	8E6208	8E6209	6Y3228	8E6259	8E6258	8E6259	107-3308	8E6259	8E6358	8E6359
Straight Groove	9W7112	4T0001	6Y3228	3G9609	9J2258	3G9609	9J2308	3G9609	9J2358	6Y9459

Rippers



Intermediate Centerline



Intermediate Penetration

	Part #	Weight	Part #	Weight	Part #	Weight
Intermediate Centerline	BB9W2452	46.0 lbs.	BB4T4502	59.0 lbs.	BB9W4552	112.0 lbs.
Intermediate Penetration	BB4T5452	43.0 lbs.	BB4T5502	65.0 lbs.	BB6Y3552	108.0 lbs.
Pins & Retainers	Pin	Retainer	Pin	Retainer	Pin	Retainer
HD	138-6450	107-8559	6Y3909	113-4709	159-0558	134-1809

Weld-on Adapters



Two Strap



Bottom Strap



Flushmount



1.5 Top Strap

Series	Type	Gap	Part #	Weight
J200	Two strap	1"	BB1193204	3.3 lbs.
J200	Bottom Strap	0.8"	BB8J7525	3.1 lbs.
J225	Two strap	0.85"	BB6Y3224	5.7 lbs.
J250	Flushmount		BB1U1254	12.8 lbs.
J250	Two strap	1.25"	BB1193253	19.0 lbs.
J300	Flushmount		BB1U1304	20.9 lbs.
J300	Two strap	1.25"	BB3G6304	15.4 lbs.
J350	Flushmount		BB1U1354	30.0 lbs.
J350	Two strap C	1.5"	BB6I6354	21.2 lbs.
J350	Two strap RH	1.5"	BB6I6355	21.2 lbs.
J350	Two strap LH	1.5"	BB6I6356	21.2 lbs.
J400	Flushmount		BB1073404	43.0 lbs.
J400	1.5 strap	1.75"	BB1258404	41.2 lbs.

Series	Type	Gap	Part #	Weight
J400	Two strap C	1.75"	BB6I6404	30.6 lbs.
J400	Two strap RH	1.75"	BB6I6405	28.7 lbs.
J400	Two strap LH	1.75"	BB6I6406	28.7 lbs.
J460	Flushmount		BB8E0464	52.0 lbs.
J460	Two strap C	2"	BB1590464	45.8 lbs.
J460	Two strap RH	2"	BB1590465	43.3 lbs.
J460	Two strap LH	2"	BB1590466	43.3 lbs.
J550	Flushmount		BB3G4554	76.0 lbs.
J550	Two strap C	2.36"	BB6I6554	72.7 lbs.
J550	Two strap RH	2.36"	BB6I6555	64.1 lbs.
J600	Two strap LH	2.36"	BB6I6556	64.2 lbs.
J600	Flushmount		BB1199604	138.0 lbs.
J600	Two strap C	2.75"	BB6I6604	98.1 lbs.

Excavators and Loaders



HD Abrasion



Twin Pick



SYL



Flare

J400		J460		J550		J600		Tooth Style
Part #	Weight	Part #	Weight	Part #	Weight	Part #	Weight	
BB7T3402	21.6 lbs.	BB9W8452	24.8 lbs.	BB9W8552	40.1 lbs.	BB6I6602	70.3 lbs.	Long
								HD Long
BB1359400	39.7 lbs.	BB1386451	48.0 lbs.	BB1386552	62.2 lbs.	BB1359600	110.9 lbs.	HD Penetration
		BB3174456	32.7 lbs.	BB3380550	50.5 lbs.	BB3380600	85.3 lbs.	Rock Chisel
BB7T3403	28.7 lbs.	BB9N4453	48.7 lbs.	BB6Y2553	66.1 lbs.	BB6I6603	123.0 lbs.	HD Abrasion
BB7T3402WTL	25.1 lbs.	BB1U3452WTL	29.3 lbs.	BB9W8552WTL	40.6 lbs.	BB6I6602WTL	80.4 lbs.	Twin Pick
		BB9W8452SYL	33.5 lbs.					SYL
								Flare
Pin	Retainer	Pin	Retainer	Pin	Retainer	Pin	Retainer	Pins & Retainers
116-7408	116-7409	114-0468	107-3469	107-3378	107-8559	113-9608	113-9609	HD Pin
7T3408	8E8409	8E0468	8E8469	6Y8559	8E5559			Radius Groove Pin
7T3408	7T3409			1U1558	3G9559	6I6608	6I6609	Straight Groove Pin



escocorp.com