



Index No.	Part No.	Description	Qty.	Index No.	Part No.	Description	Qty.
1	5412102926	Housing Cover	1	J	8940170553	Bevel No.1 Bearing Kit	
7	5412102928	Housing	1	21		Bearing Case	1
8	5412102930	Housing Lower Cover	1	46		Ball Bearing	1
9	5412051485	Rotor	1	47		Ball Bearing	1
10	5412051487	Rotor Brake	5	K	8940170554	Bevel No.2 Service Kit	
11	5412051488	Cylinder	1	29		Bevel Gear Washer	1
17	5412051495	Felt Ring	1	32		Bearing Holder	1
30	5412102931	No.1 Gear Case	1	48		Needle Bearing	1
31	5412051508	Gear Case Cover	1	49		Ball Bearing	1
37	5412051515	Socket Nut	1	L	8940170555	Bevel No.3 Service Kit	
69	5412055400	Plug	1	18		Bearing Spacer	1
70	5412054710	Throttle Valve Handle	1	20		Washer	1
74	5412054715	Throttle Valve Cover (NPT)	1	50		Needle Bearing	2
75	5412051476	Throttle Valve Stem	1	51		Thrust Bearing	1
A	8940170544	Reverse Kit		52		Needle Bearing	1
2		Reverse Valve Bushing	1	M	8940170556	Screw Kit	
3		Reverse Valve Washer	1	39		Hexagon Nut	4
4		Reverse Valve	1	42		Half-Cut Head Bolt	4
5		Reverse Valve Sheet	1	57		Cap Screw	2
79		Reverse Valve Rod	1	58		Screw	4
80		Reverse Valve Lever	1	59		Cap Screw	5
81		Small Screw	1	60		Spring Washer	2
86		Needle Rollor	1	61		Spring Washer	4
87		"O" Ring	2	62		Spring Washer	4
B	8940170545	Upper Plate Kit		63		Spring Washer	5
12		Spring Pin	1	N	8940170557	Throttle Valve Kit	
13		Cylinder Upper Plate	1	71		Throttle Valve	1
44		Ball Bearing	1	72		Throttle Valve Rod	1
53		Pin	1	73		Throttle Valve Sheet	1
C	8940170546	Lower Plate Kit		77		Throttle Valve Stem Nut	1
12		Spring Pin	1	78		Throttle Valve Handle Band	1
14		Cylinder Lower Plate	1	82		Small Screw (B)	1
45		Ball Bearing	1	83		Throttle Handle Step	1
D	8940170547	Bearing Cover Kit		84		Throttle Valve Handle Spring	1
15		Bearing Cover	1	85		Guide Rollor	1
16		Bearing Cover	1	88		"O" Ring	2
58		Screw	4	89		Snap Ring	1
62		Spring Washer	4	O	8940170558	MT. Socket Kit	
E	8940170548	No.1 Pinion Gear Kit		36		MT. socket	1
22		No.1 Pinion	1	68		Key	1
23		No.1 Gear	1	P	8940170559	No.2 Gear Spindle Kit	
F	8940170549	No.2 Pinion Gear Kit		38		No.2 Gear Spindle	1
24		No.2 Pinion	1	54		Spring Pin	1
25		No.2 Gear	1	Q	8940170560	Feed Kit	
26		No.3 Gear	1	33		Feed Screw	1
G	8940170550	Bevel Kit		34		Feed Sleeve	1
27		Bevel Pinion	1	35		Feed Sleeve Nut	1
28		Bevel Gear	1	55		Spring Pin	1
H	8940170551	Exhaust Kit		R	8940170561	Tune-up Kit	
19		Exhaust Cover	1			include 10, 40, 41, 56, 87, 88	
43		Exhaust Cover Holder	1	S	8940170562	Small Parts Kit	
56		"O" Ring	1			include 6, 53, 54, 55, 64, 65, 66, 67, 68, 76, 81, 86, 89	
57		Cap Screw	2				
60		Spring Washer	2				
I	8940170552	Packing Kit					
40		Packing (A)	1				
41		Packing (B)	1				



6159948740	Safety instructions	1
8940170288	Operator's manual	1
5412060277	Warning Label	1