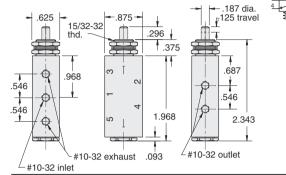
## FV Series 4-Way Fully Ported Valve



Materials: brass body, Buna-N seals, stainless steel stem & spring **Options:** see page 105

### FV-5

4-way spool plunger actuated spring return fully ported valve



Medium: air, water, or oil

Stem Travel: 1/8"

Input Pressure: Vacuum to 150 psig max.

Air Flow: @50 psig - 6 SCFM @100 psig - 10 SCFM

Force For Full Stem Travel: 4 1/2 lb. nom.

Mounting: 15/32-32 thread Nut and lockwashers furnished

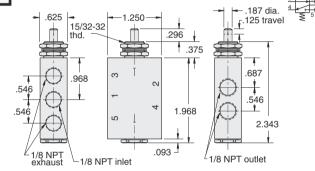
Ports: Inlet - 10-32, Outlet - 10-32

Exhaust 10-32

Temperature Range: 32° to 230° F

## FV-5P

### 4-way spool plunger actuated spring return fully ported valve



Medium: air, water, or oil

Stem Travel: 1/8"

Input Pressure: Vacuum to 150 psig max.

Air Flow: @50 psig - 6.5 SCFM @100 psig - 10.5 SCFM

Force For Full Stem Travel: 4 1/2 lb. nom.

Mounting: 15/32-32 thread Nut and lockwashers furnished

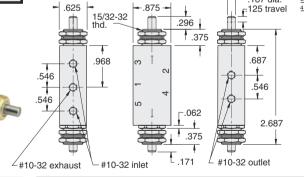
Ports: Inlet - 1/8 NPT, Outlet - 1/8 NPT

Exhaust - 1/8 NPT

Temperature Range: 32° to 230° F

## FV-5D

### 4-way spool double plunger two position fully ported valve .187 dia.



Medium: air, water, or oil

Stem Travel: 1/8"

Input Pressure: Vacuum to 150 psig max.

Air Flow: @50 psig - 6 SCFM @100 psig - 10 SCFM

Force For Full Stem Travel: 1 1/2 lb. nom.

Mounting: 15/32-32 thread Nut and lockwashers furnished

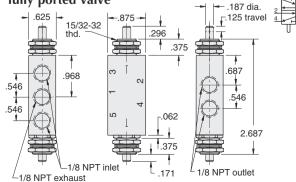
Ports: Inlet - 10-32, Outlet - 10-32 Exhaust - 10-32

Temperature Range: 32° to 230° F

## **FV-5DP**



4-way spool double plunger two position fully ported valve



Medium: air, water, or oil

Stem Travel: 1/8"

Input Pressure: Vacuum to 150 psig max.

Air Flow: @50 psig - 6.5 SCFM @100 psig - 10.5 SCFM

Force For Full Stem Travel: 1 1/2 lb. nom.

Mounting: 15/32-32 thread Nut and lockwashers furnished

Ports: Inlet - 1/8 NPT, Outlet - 1/8 NPT Exhaust - 1/8 NPT

**Temperature Range:** 32° to 230° F



### TV Series 4-Way Toggle Valve

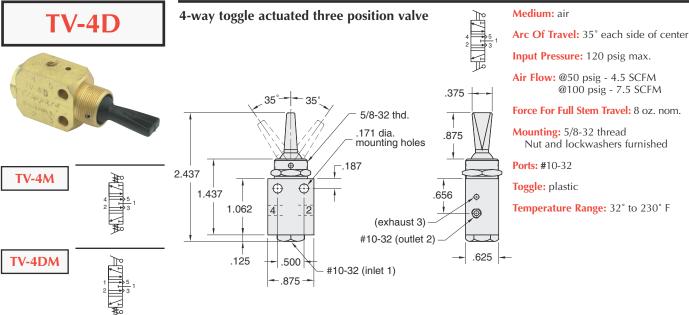
Materials: brass body, Buna-N seals, stainless steel stem & spring **Options:** see page 105

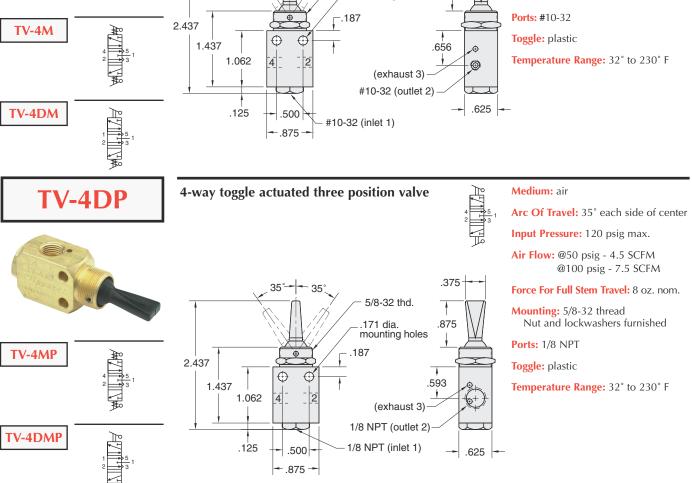
## **Toggle Position Options**

By choosing valves with different toggle position options the user can customize the application to best suit the needs. For example, the DM model can be used on the momentary side as a "jog" or "manual" control, and with the detented side for "automatic" or "run" mode.

Valves are made of solid brass, bright dipped finish to resist corrosion; stems and springs are of stainless steel, toggle of black acetyl plastic, and seals of Buna-N rubber. They will handle pressures from 0 to 120 psig, and temperatures from 32 to 230 degrees F.

Model Number				
TV-4D TV-4DP	10-32 1/8 NPT	Detented	SPRING	Detented
TV-4M TV-4MP	10-32 1/8 NPT	Momentary	CENTERED supply blocked both sides	Momentary
TV-4DM TV-4DMP	10-32 1/8 NPT	Detented	exhausted	Momentary





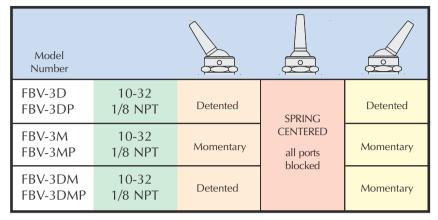
## FBV SERIES 3-WAY FILL & BLEED TOGGLE VALVE

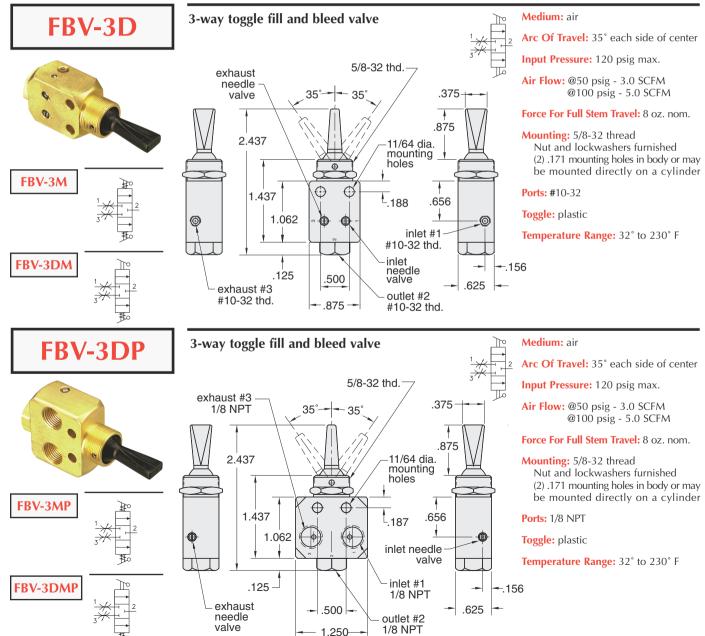


Options: see page 105 Materials: brass body, Buna-N seals, stainless steel stem & spring

### **Fill and Bleed Applications**

The FBV-3 may be used to pressurize or "fill" a chamber or bladder by depressing the toggle in one direction and then de-pressurize or "bleed" that same chamber or bladder by depressing the toggle in the other direction. Toggling back and forth between the inlet and exhaust provides a fine adjustment of the required pressure in the chamber or bladder.

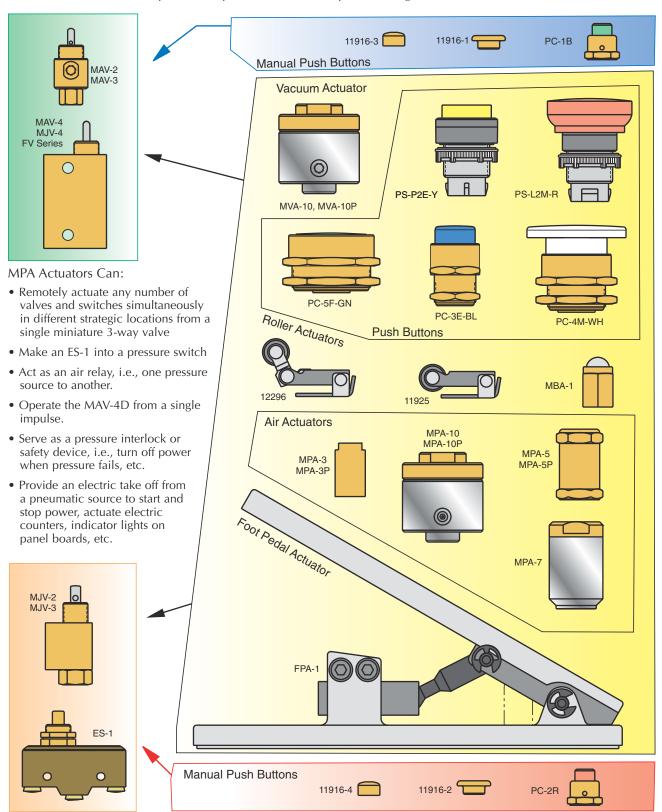






### The following valve actuators are compatible with all Clippard MAV, MAVO, MJV, MJVO, ES-1, & FV series valves.

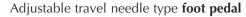
One of the most versatile items in the Clippard line. Permits wide circuit flexibility and allows many control functions to be accomplished pneumatically with less cost, hazards and complexity. Threads onto the tops of our Miniature 2-way, 3-way, and 4-way valves and ES-1 electric switch to provide fast pilot actuation from a pneumatic signal.

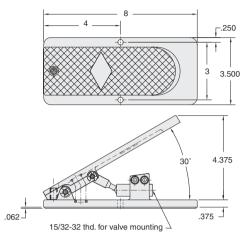


### **VALVE ACTUATORS**



### FPA-1





Construction: Sturdy cast aluminum and black oxided steel

Control Devices: May be fitted with any Clippard 2, 3 or 4-way valve or MAR-1C pressure controller with a 15/32-32 mounting thread

**Mounting:** To floor or other structure with two 9/32" mounting holes stroke plunger adjustable to accommodate a variety of valves

"Hands-free" touch-of-toe operation of endless types of automated and semi-automated machinery and equipment, jigs and fixtures, is possible thru use of this sturdy treadle type foot pedal, combined with Clippard miniature valves, plunger type air pressure controls, and electrical switch.

A sliding link mechanism between treadle and mounting sleeve actuates the component, and a set screw at the back of pedal base adjusts treadle travel.

Pedal is spring loaded at approximately 1/2 lb. for return to "off" position.

### Note for MBA-1, 11925 & 12296:

When mounting on a valve, a space should be provided between the body and the actuator according to the chart to the right:

Valve mtg. thd.	MBA-1	11925	12296
.250 thd length	.125"	.062"	.062"
.373 thd length	.218"	.188″	.188″

A mounting nut (supplied with valve), mounting bracket or washers should be used to obtain the required spacing.

## MBA-1

Ball cam actuator permits the valves and electrical Construction: Body - brass switch to be operated by mechanical movement depressing the ball from any direction

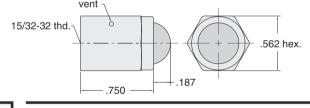
Ball - stainless steel retained in housing

Temperature Range: 32° to 230° F

**Operation:** Will actuate valve while depressed from any (360°) direction

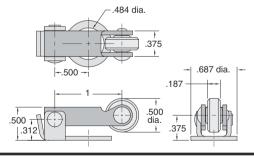
Mounting: 15/32-32 female to mount to Clippard miniature valves and electric switch





11925

### Roller cam follower actuator



Construction: Stainless steel with nylon roller

Temperature Range: 32° to 230° F

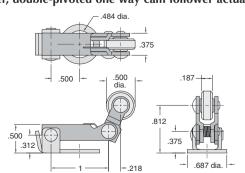
Mounting: 31/64" dia. mounting hole fits 15/32-32 threaded mounting section of valve bodies

**Operation:** Mounts to valve body, actuates valve when mechanically depressed; valve spring provides return

12296



Roller, double-pivoted one way cam follower actuator



**Construction:** Stainless steel with nylon roller

Temperature Range: 32° to 230° F

Mounting: 31/64" dia. mounting hole fits 15/32-32 threaded mounting section of valve bodies

**Operation:** Mounts to valve body, actuates valve when depressed by activating cam or linear travel device in one direction only; no actuation on return travel



## AIR PILOTED VALVE ACTUATORS

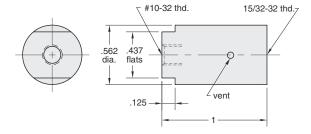
MINIMUM PRESSURE REQUIRED (PSIG)**											
Clippard Valve	Pressure (psig)			Vacuum (in Hg)	Clippard Valve	Pressure (psig)				Vacuum (in Hg)	
	w/MPA3	w/ <b>MPA-5</b>	w/ <b>MPA-7</b>	w/ <b>MPA-10</b>	w/ <b>MVA-10</b>		w/MPA3	w/MPA-5	w/ <b>MPA-7</b>	w/ <b>MPA-10</b>	w/ <b>MVA-10</b>
ES-1 Switch	12	4	2	*	*	FV-3	41	15	7.5	4.0	8.2
MAV-2 Valve	23	8	4	2.0	4.2	FV-3P	41	15	7.5	4.0	8.2
MAV-3 Valve	23	8	4	2.0	4.2	FV-4	41	15	7.5	4.0	8.2
MAV-4 Valve	36	11	5.5	3.5	7.2	FV-4P	41	15	7.5	4.0	8.2
MJV-4 Valve	36	11	5.5	3.5	7.2	FV-5	41	15	7.5	4.0	8.2
MAV-4D Valve	13	4	1.5	1.0	2.0	FV-5P	41	15	7.5	4.0	8.2
MJV-4D Valve	13	4	1.5	1.0	2.0	FV-3D	14	5	2.5	1.5	3.2
MJV-2 Valve	30	10	5	3.0	6.2		''				
MJV-3 Valve	30	10	5	3.0	6.2	FV-3DP	14	5	2.5	1.5	3.2
MAVO-2 Valve	27	9	4.5	2.5	5.2	FV-4D	14	5	2.5	1.5	3.2
MAVO-3 Valve	27	9	4.5	2.5	5.2	FV-4DP	14	5	2.5	1.5	3.2
MJVO-2 Valve	30	10	5	3.0	6.2	FV-5D	14	5	2.5	1.5	3.2
MJVO-3 Valve	30	10	5	3.0	6.2	FV-5DP	14	5	2.5	1.5	3.2

<sup>\*\*</sup>with 100 psi to valve inlet; \*consult factory

## MPA-3

## Single acting spring return miniature air pilot actuator





Input Pressure: 250 psig max.

Bore Size: .375

**Construction:** Body - brass

Springs - stainless steel Seals - Buna-N rubber Piston - Delrin®

Force Factor: .1

**Mounting:** 15/32-32 female thread to mount to Clippard miniature valves

and components

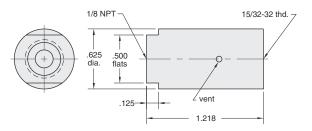
**Ports:** 10-32

**Temperature Range:** 32° to 230° F

## MPA-3P

## Single acting spring return miniature air pilot actuator





**Input Pressure:** 250 psig max.

Bore Size: .375

**Construction:** Body - brass

Springs - stainless steel Seals - Buna-N rubber Piston - Delrin®

Force Factor: .1

Mounting: 15/32-32 female thread to mount to Clippard miniature valves

and components

Ports: 1/8 NPT

**Temperature Range:** 32° to 230° F

## AIR PILOTED VALVE ACTUATORS

vent

15/32-32 thd.



## MPA-5

## Single acting spring return miniature air pilot actuator

1.312 -

1.312

3/4 hex.

3/4 hex.-



Bore Size: .625

**Construction:** Body - brass

Springs - stainless steel Seals - Buna N rubber Piston - Delrin®

Force Factor: .3

Mounting: 15/32-32 female thread to mount to Clippard miniature valves and components

Ports: 10-32

**Temperature Range:** 32° to 230° F



## MPA-5P

## Single acting spring return miniature air pilot actuator

#10-32 thd.

Input Pressure: 250 psig max.

Bore Size: .625

**Construction:** Body - brass

Springs - stainless steel Seals - Buna N rubber Piston - Delrin®

Force Factor: .3

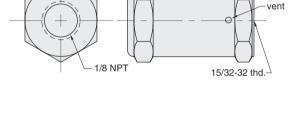
**Mounting:** 15/32-32 female thread to mount to Clippard miniature valves

Ports: 1/8 NPT

and components

Temperature Range: 32° to 230° F





## MPA-7

## Single acting spring return miniature air pilot actuator

Input Pressure: 250 psig max.

Bore Size: .825" dia.

Construction: Body - aluminum and brass

Springs - stainless steel Seals - Buna N rubber Piston - Delrin®

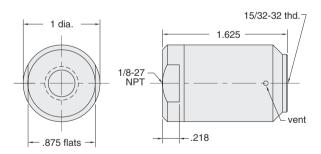
Force Factor: .6

Mounting: 15/32-32 female thread to mount to Clippard miniature valves and components

Ports: 1/8-27 NPT

**Temperature Range:** 32° to 230° F





1.500

dia.

## **MPA-10**

Single acting spring return pilot actuator

.187

(6)

.750

flats

**Bore Size:** 1.250" dia.

**Input Pressure:** 150 psig maximum **Inlet Port:** #10-32 female thread

Mounting: 15/32-32 female thread to mount to Clippard Minimatic® valves and components; no spacers or washers are required when assembled to any

Clippard valve; may be used with 15018-2 mounting bracket

Force Factor: 1.2

15/32-32 Thd.

Mounting

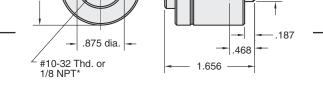
.625

Temperature Range: 32° to 230° F

Force Factor: 1.2

\* Inlet Port: 1/8 NPT female thread





**MVA-10** 

Single acting spring return vacuum actuator

Input Pressure: 30 in. Hg vacuum

Inlet Port: #10-32 female thread

Mounting: 15/32-32 female thread to mount to Clippard Minimatic® valves and components; no spacers or washers are required when assembled to any Clippard valve; may be used with 15018-2 mounting bracket

Temperature Range: 32° to 230° F



MVA-10P



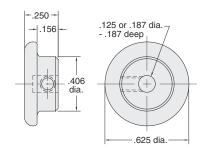
.187 .750 #10-32 Thd. or flats 1/8 NPT 15/32-32 Thd. Mounting 1.500 .625 (0) dia. vent .187 .875 dia. .468 1.656

\* Inlet Port: 1/8 NPT female thread





Round solid brass 5/8" dia. push button



Use: Mounts directly on valve stem for manual operation of valve; prevents overtravel of valve stem by providing a positive stop

Mounting: 1/8" or 3/16" dia. mounting hole fits valve stems; locks in place by set screw (Allen wrench furnished)

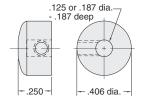
Temperature Range: 32° to 230° F

**Note:** Individually packaged or bulk quantities available

11916-3<sub>1/8</sub> STEM 11916-4<sub>3/16</sub> STEM

Round solid brass 13/32" dia. push button





Use: Mounts directly on valve stem for manual operation of valve; small size permits attachment to valve before valve is mounted through 15/32" dia. hole; prevents overtravel of valve stem by providing a positive stop

Mounting: 1/8" or 3/16" dia. mounting hole fits valve stems; locks in place by set screw (Allen wrench furnished)

**Temperature Range:** 32° to 230° F

Note: Individually packaged or bulk quantities available



## **Captivated Push Buttons**

Clippard also offers the captivated push button for use with a large variety of stem operated valves. Captivated push buttons are sold as kits, adaptable to either 1/8" diameter stems or 3/16" diameter stems. Each kit includes a colored acetyl push button, brass housing nut, 1/16" brass spacer, and lock washer for assembly. The standard furnished mounting nut has a bright

chromate finish. Black chrome or nickel-plated finishes are also available by adding the suffix -BC or -NP to the part number.

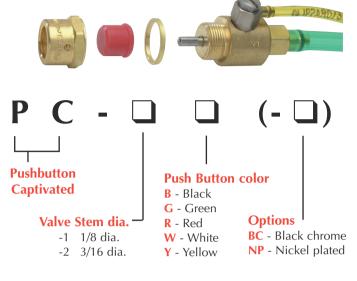
Captivated push buttons can be used on individual stem operated valves or in panel mount application by omitting the 1/16" brass spacer. These push buttons are available in a variety of colors, allowing you to color code, or easily differentiate between valves when

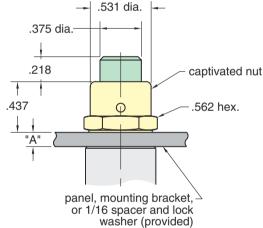
designing control systems. The design of these push buttons allows maximum

actuation of the valve with no overtravel or side load to the valve stem. This assures

superior performance and long life.

Captivated push buttons are commonly used as limit valves in conjunction with pneumatic cylinders, slides, and any variety of mechanical actuators. The rugged design coupled with precise actuation of stem operated valves make it perfect for applications where repetitive cycling of the valve is necessary. Designed to work with Clippard MAV, MJV, and FV series, these push buttons integrate easily into Minimatic® systems, providing optimal quality and efficiency in miniature pneumatic control.







## **Spacing Required for Proper Actuation of Push Button**

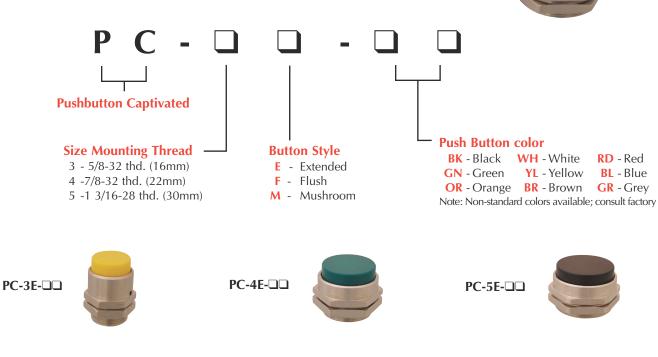
Valve	"A" Dim.
MAV-2, MAV-3 MAVO-2, MAV0-3	3/32"
MAV-4, MAV-4D MJV-4, MJV-4D	5/32"
MJV-2, MJV-3 MJVO-2, MJVO-3 FV-3, FV-4, FV-5	7/32"

## **Heavy Duty Push Button Actuators**

Heavy Duty Push Button Actuators can be used on individual stem operated valves or in panel mounting applications. These push buttons are available in a variety of colors, allowing you to color code, or easily differentiate between valves when designing control systems. They feature a built-in spring so the button always returns to the extended position when released with no additional load on the valve.

The design of these push buttons allows complete actuation of the valve with no overtravel or side load to the valve assuring superior performance and long life.









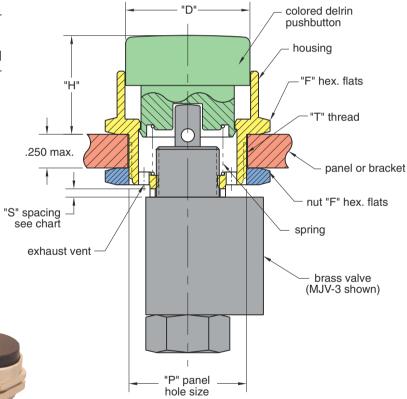
### **Features**

- Assembles directly to the valve; no adapters required
- Ideal for mounting on panels or brackets, up to 1/4" thick panel
- Self-contained assembly; no loose parts
- Stainless steel spring returns button to extended position with no added load to the valve stem
- Three sizes: 16 mm (5/8 dia.), 22 mm (7/8 dia.) and 30 mm (1-3/16 dia.)
- Flush, extended and mushroom style buttons
- Caution: Pushbuttons are easily depressed. Maintain positive outlook when in use.
- Five bright colors for visibility and operator recognition. Other colors available upon request
- Nickel plated brass housing and nut, molded Delrin® button and stainless steel spring for long life and corrosion resistance
- Protects the valve from overtravel and side load

Different valve models vary in mounting thread length, stem extension and stroke. To accommodate these differences, the chart below lists the recommended spacing ("S") to insure complete valve actuation. Provided with each button is a 1/16" thick spacer ring that may be used in place of a panel or bracket to obtain proper spacing. The lockwasher provided may be used with no significant effect on spacing.

### **DIMENSIONS**

SIZE	MODEL	"D" Dia.	"H" Hgt.	"T" Thd.	"P" +1/32 -0 Panel Hole	"F" Hex Flats
5/8-32 (16 mm) mtg. thd.	PC-3E-🗆 PC-3F-🗆 PC-3M-🗆	.625" .625" 1.165"	.734" .500" .906"	5/8-32	5/8″dia.	3/4"
7/8-32 (22 mm) mtg. thd.	PC-4E-\(\bigcap\) PC-4F-\(\bigcap\) PC-4M-\(\bigcap\)	.925" .925" 1.500"	.734" .500" .906"	7/8-32	7/8″dia.	1-1/16"
1 3/16-32 (30 mm) mtg. thd.	PC-5E-QQ PC-5F-QQ PC-5M-QQ	1.165" 1.165" 1.500	.734" .500" .906"	1 3/16-32	1-3/16 dia.	1-5/16"



SPACING	SPACING "S" REQUIRED FOR PROPER VALVE ACTUATION							
Valve series	MAV-2 MAVO-2 MAV-4 MAV-4D MJV-2,-3 MJVO-2,-3 MJVO-2,-3 FV-3, FV-4, FV-5							
<ul><li> Mounting thd.</li><li> Stem extension</li><li> Valve stroke</li></ul>	1/4"	1/4"	3/8"					
	5/16"	3/8"	5/16"					
	1/8"	3/16"	1/8"					
"S" Minimum	none	none	1/16"					
Maximum	1/16"	1/16"	1/8"					





### Minimatic® Actuators

Easily actuated, clearly identifiable panel controls are the hallmark of a professional control system.

Whether the system is a single valve machine control...or an operating console for controlling complex pneumatic systems...you will find the actuator you require.

The line includes round push buttons, in flush, extended, and mushroom styles. Also included are key locking controls, and twist actuators. An electric switch is also available where a combination of electric and pneumatic switching is desired in a single panel.

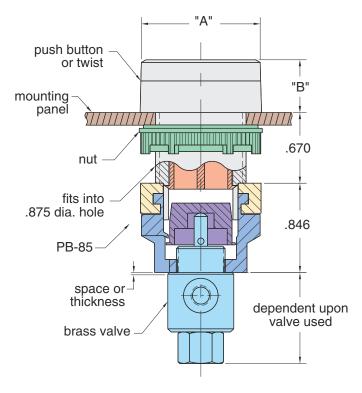
## **Dimensions**

	Size 22		Size 30			
Model	"A"	"B"	Model	"A"	"B"	
PS-P2F	1.156	.492	PL-P2F	1.440	.550	
PS-P2E	1.156	.736	PL-P2E	1.440	.960	
PS-P2M	1.575	.965	PL-P2M	1.575	1.043	
PS-L3M	1.575	.965	PL-L3M	1.575	1.043	
PS-P4K	1.156	2.320	PL-P4K	1.440	2.280	
PS-L4M	1.575	2.320	PL-L4M	1.575	2.280	
PS-T2T	1.156	1.043	PL-T2T	1.440	1.403	
PS-T3T	1.156	1.043	PL-T3T	1.440	1.043	
PS-T3K	1.156	2.320	PL-T3K	1.440	2.280	

## **Actuator Mounting Chart**

The following chart gives the necessary spacing required between the shoulder of the valve and the base of the adaptor.

Valves	PB-85
MAV-2, -2P, -2R, -3R, -3, -3P MAVO-2, -3	None
MJV-2, -3 MJVO-2, -3	1/8″
MAV-4, -4D MJV-4, -4D	None
ES-1	None
FV-3, -3P, -3D, -3DP FV-4, -4P, -4D, -4DP FV-5, -5P, -5D, -5DP	1/8″



### **Manual Actuator Features**

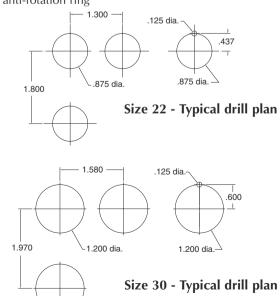
- Attractive and rugged: precision molded ABS plastic
- Two sizes: 30 mm (1 13/64" dia.) in 20 models 22 mm (7/8" dia.) in 20 models
- 4 bright colors for visibility and operator recognition
- Flush, extended, and mushroom styles
- Custom adaptor mates manual actuator with 26 different Clippard 2, 3, and 4 way valves. Valve and adaptor slide on and lock onto actuator in seconds. Easily removed.
- Special wrench fits both sizes, speeds assembly
- Actuators may be mounted or dismounted in panel independent of valve and adaptor
- 19 legend plates available plus blank plates in each size
- Valve and adaptor may be locked onto actuator in any of four positions to ease installation inside panel
- Anti-rotation rings available for secure mounting
- Key lockable push buttons for security and/or safety



Legend Text	22 Size Part #	33 Size Part #
Blank	PS-01	PL-01
Start	PS-02	PL-02
Stop (red)	PS-03	PL-03
Forward	PS-04	PL-04
Reverse	PS-05	PL-05
Fast	PS-06	PL-06
Slow	PS-07	PL-07
On	PS-08	PL-08
Off (red)	PS-09	PL-09
Reset	PS-10	PL-10
Raise	PS-11	PL-11
Lower	PS-12	PL-12
Emergency Stop (red)	PS-13	PL-13
Run / Jog	PS-31	PL-31
Auto / Hand	PS-32	PL-32
Forward / Reverse	PS-33	PL-33
Fast / Slow	PS-34	PL-34
Open / Close	PS-35	PL-35
Up / Down	PS-36	PL-36
Off / On	PS-37	PL-37

## **Mounting Clippard Manual Actuators**

These drill plans are for units fitted with optional anti-rotation ring



### **Legend Plates\***

Plastic legend plate, two sizes, with a black field and white inscription (red as noted). Inscription plates are interchangeable in both sizes.



### **Accessories for Manual Actuators**

### **Mounting Wrench**

Fits both 22 Size and 30 Size manual actuators.

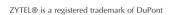
**PB-60** 



### **Valve Adaptor**

Adapts all manual actuators to any Clippard standard 2-, 3-, or 4-way brass valve. Made of ZYTEL® ST-901 Supertough Nylon.

**PB-85** 





### **Square Bezel**

Converts any 22 Size actuator to a square actuator.

**PS-65** 



### **Replacement Mounting Nut**

Mounting nut that holds manual actuators to panel. Included with manual actuators. 22 Size only

**PS-55** 



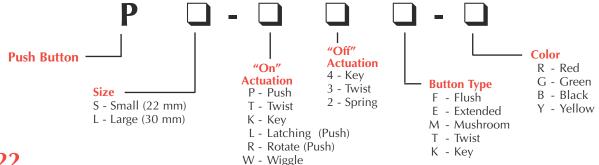
### **Anti-Rotation Ring**

Holds push button in one position. Included with all twist manual actuators.

PS-50 (22 Size) PL-50 (30 Size)



## **MANUAL ACTUATORS**



### Size 22

### **Flush Push Button**



PS-P2F-R PS-P2F-G PS-P2F-B PS-P2F-Y

Manual push "In". Spring return.

### **Extended Push Button**



PS-P2E-R PS-P2E-G PS-P2E-B PS-P2E-Y

Manual push "In". Spring return.

### **Manual Push Mushroom**



PS-P2M-R PS-P2M-G PS-P2M-B

Manual push "In". Spring return.

### **Automatic Push/Turn Mushroom**



PS-L3M-R PS-L3M-G PS-L3M-B

Manual push "In" Latches "In". Turn clockwise to unlatch. Spring return.

### **Push Key Push Button**



Manual push "In". Spring return. Turn key counter-clockwise to lock "Out"; clockwise to unlock. Key withdrawable locked or unlocked. Black only.

Turn clockwise to latch "In". Turn counter-

clockwise to release. Black only.

### **Push Key Mushroom**



Manual push "In". Automatic latches "In". Turn key clock-wise to release. Spring return. Key withdrawable "Out" position only. Red only.

### **Spring Return Twist 45°**



PS-T2T-B

### Turn clockwise and hold for "In". Release for spring return. Black only.

### Maintained Twist 90°



PS-T3T-B

Key Twist 90° Maintained

PS-T3K-B PS-K3K-B

(PS-K3K-B) Same as PS-T3K-B except key is withdrawable in "Out" position only.

(PS-T3K-B) Turn key clockwise to latch "In". Turn key counterclockwise to release. Key with-drawable in both positions. Black only.



### Size 30

### **Flush Push Button**



PL-P2F-R PL-P2F-G PL-P2F-B PL-P2F-Y

Manual push "In". Spring return.

### **Extended Push Button**



PL-P2E-R PL-P2E-G PL-P2E-B PL-P2E-Y

Manual push "In". Spring return.



### Key Twist 90° Maintained



PL-T3K-B PL-K3K-B

> (PL-K3K-B) Same as PL-T3K-B except key is withdrawable in "Out" position only.

(PL-T3K-B) Turn key clockwise to latch "In". Turn key counterclockwise to release. Key with-drawable in both positions. Black only.

**Automatic Push/Turn Mushroom** 

Manual push "In". Latches "In". Turn clock-

Turn clockwise and hold for "In". Release for

### **Push Key Push Button**



PL-P4K-B



Manual push "In". Spring return. Turn key counter-clockwise to lock "Out"; clockwise to unlock. Key withdrawable locked or unlocked. Black only.

**Push Key Mushroom** 



Manual push "In". Automatic latches "In". Turn key clock-wise to release. Spring return. Key withdrawable "Out" position only. Red only.

### Spring Return Twist 45°

wise to unlatch. Spring return.



spring return. Black only.

PL-T2T-B

PL-L3M-R

PL-L3M-G PL-L3M-B

### **Maintained Twist 90°**



PL-T3T-B

PL-P2M-R PL-P2M-G PL-P2M-B

PL-L4M-R

Turn clockwise to latch "In". Turn counter-clockwise to release. Black only.

Manual push "In". Spring return.

**Manual Push Mushroom** 

### **143**



### Air-2-Electric® Switches

### **Features**

- Switch modules available normally open or normally closed
- Wide range of mounting configurations available
- Actuators with or without an air pressure indicator
- Standard manual override
- Interfaces pneumatic signals with manual signals, via the same devices, saving space and cost, adding safety and convenience
- 4 bright colors for visibility and operator recognition
- Can actuate as many as 12 switches
- Low operating pressure requirements: approx. 10 psig

## Air-2-Electric® Pneumatic **Actuators Numbering System**



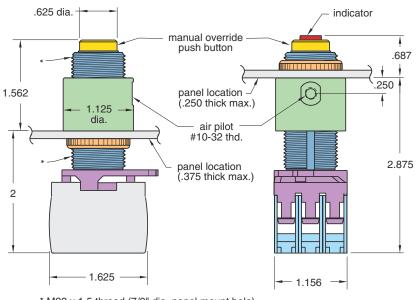
BG - Black/Green BR - Black/Red BY - Black/Yellow BW - Black/White

BN - Black/No Indicator GN - Green/No Indicator RN - Red/No Indicator YN - Yellow/No Indicator

> Blank - Pneumatic Actuation with Manual Override (Standard)

A - Pneumatic Actuation Only (Manual Override Blocked)

## **Air-2-Electric® System Dimensions**



\* M22 x 1.5 thread (7/8" dia. panel mount hole)

### **Medium:** Air

**Operating Pressure:** Approx. 10 psig plus 1.5 psig per switch

Max. Operating Pressure: 150 psig

**Temperature Range:** 32° - 140° F

**Port:** 10-32

### **Construction:**

Activator Housing - Nickel-plated brass, Anodized aluminum, Nylon Internal Parts - Delrin® Seals - Buna-N rubber Mounting - M22 x 1.5 male thread for

panel mount through 7/8" diameter hole

### Air-2-Electric® Pneumatic Actuators



### **Push Button**

**Manual Override** AS-BN - Black\* AS-GN - Green **AS-RN** - Red

**Air Actuation Only** AS-BN-A - Black AS-GN-A - Green AS-RN-A - Red **AS-YN** - Yellow AS-YN-A - Yellow

\* Push button color



### **Push Button** with Indicator

Manual Override Air Actuation Only AS-BG-A - Green AS-BG - Green\*\* **AS-BR** - Red AS-BR-A - Red **AS-BY - Yellow** AS-BY-A - Yellow AS-BW - White AS-BW-A - White

\*\* Indicator Color

### AIR-2-ELECTRIC® SWITCHES

AS-BG

AS-BR

AS-BG-A

AS-BR-A

AS-BY

AS-BY-A

AS-BW-A

AS-BW

AS-BN

AS-BN-A

AS-GN-A

AS-GN

AS-10



AS-RN

AS-YN AS-YN-A

AS-RN-A

**Air-2-Electric® Air Switches** and Mounting Clips

The Air-2-Electric system can handle multiple switches; using line voltage, as many as 12 switches can be actuated. Switch modules are available in normally open or normally closed models. Air-2-Electric actuators are available with a number of feature options such as a manual override and an air pressure indicator and in a variety of colors.

### **Air Switches**

AS-01 - Normally Closed AS-10 - Normally Open



### **Mounting Clips**

The single clip mounts one switch to the pneumatic actuator. The front clip mounts up to three switches. Add side clips to mount up to five switches. For six to twelve switches, add a 2nd row clip to the front clip.

Note: The 2nd row clip will not mount where side clips are attached.





No. of Operations



AS-33 - Front Clip



AS-35 - Side Clip











AS-36 - 2nd Row Clip

SWITCH MODULES AS-01 AND AS-10 Electrical and Mechanical Characteristics								
Elect	rical Performance					Voltage	·	Motor Horsepower
AC	Nom. Operating Voltage (VAC) (50-60 Hz)	110	2	220	440	110	Single phase	0.5
/10	Nom. Operating Current (A)	8	(	5.5	3.5	220	Single phase	1.0
DC	Nom. Operating Voltage (VDC)		12		24	220/440	3-phase	3.0
שטע	Nom. Operating Current (A)		4		1.5	440/480	3-phase	5.0
Elect	rical Life 220 V (50-60 Hz)	App	oroval	s				•
Oper	ating Current (A) 6 2			6	T) A	BU	(£) (F) (D)	(N) $(S)$ $(N)$
No. c	of Operations $1 \times 10^6$ $3 \times 10^6$			6				

 $3 \times 10^6$  cycles **Mechanical Life** Connection Screw terminals suitable for field wiring # 14-12 AWG

(included with actuators)

WARNING Caution should be taken to assure the conformation of all applicable standard codes and installation procedures. Proper design engineering procedures should be used to guard against the accidental actuation of the switches. Manual overrides or other precautionary measures should be considered.



### Pressure Actuated Switches



**Medium:** Air

**Inlet Pressure:** 5 - 150 psig **Temperature Range:** 32° - 230° F Pilot Port: #10-32, 1/8 NPT, M5

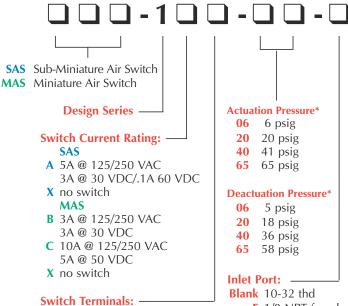
Mounting: External thread and nut for panel, bracket,

or bulkhead mounting,

5/8 - 32 pressure actuated 15/32-32 manually operated

Accuracy: Actuation and deactuation pressures listed are nominal values. Each has a tolerance of ±12%

or 1 psi whichever is greater



F 1/8 NPT female

P 1/8 NPT male

\*Nominal value +/- 12% or 1psi,

M5 M5 x 0.8 thd

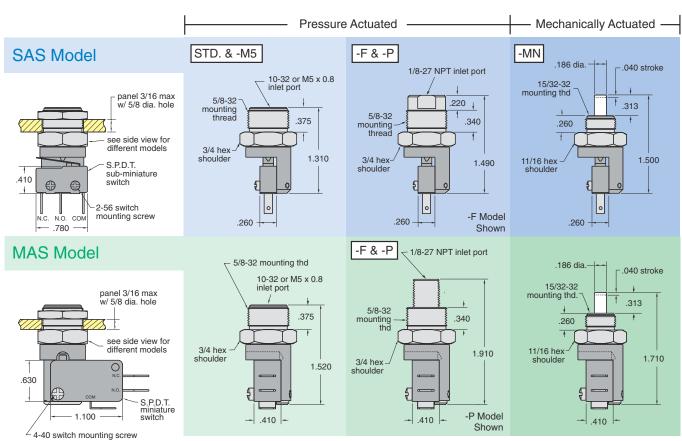
3 screw terminals whichever is greater when used with Clippard switches Pressure Actuated Mechanically Actuated -

1 110 series Q.C.

2 187 series Q.C.

**SAS:** 0 no switch

MAS: 0 no switch



### **ELECTRIC SWITCHES**





### Single pole, double throw snap-action electrical switch

562 -

mounting holes

.781

468

1.937

-.656

.406



- .687 -





Mounting: 15/32-32 thread; nut and lockwashers furnished, also two .140" dia. mounting holes in body

Temperature Range: 32° to 230° F

**Approvals:** UL and CE

Stem Travel: 1/8"



.906 1.562

.250

15/32-32 thd.

.125 stroke

Type: Terminal cover for ES-1 (optional) Note: Specify ES-1GP for gold plated contact.

# 5100-3 NO 5100-3 NC

### Pneumatic electric switch



Electrical Rating: 60 ma. AC resistive 40 ma. DC resistive @120 volts

Switching Speed: 125 Hz, normally open

Actuating Pressure: 3" H<sub>2</sub>O 10% pressure vacuum, or DP

Maximum Pressure: 8 psig (continuous)

Construction: ABS plastic case gold plated contacts natural rubber diaphragm

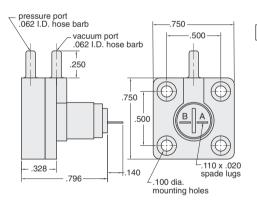
Options: 5100 N.O. contacts normally open 5100 N.C. contacts normally closed

Weight: 4 grams

Temperature Range: 32° to 230° F

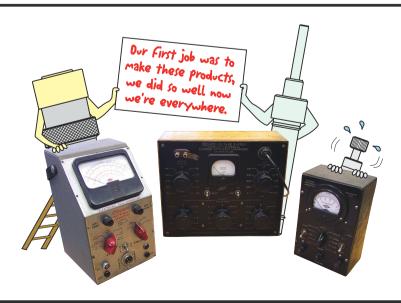
Use: for interfacing fluidic or other low pressure air signals with electronic circuitry dual inputs operates on pressure, vacuum, or differential pressure signals





## Did you know...

Clippard Instrument Laboratory, Inc. began as a manufacturer of radio coils and test instruments in 1941.



## SLV-

Two position, 2-way or 3-way sleeve valve

.500 dia.

3/8 hex.

#10-32 inlet



Stem Travel: 1/8"

Input Pressure: 150 psig max.

Medium: air, water, or oil

Force to Actuate: approx. 2.5 lbs

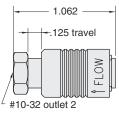
Mounting: Inline or direct to fitting

Ports: Inlet - 10-32, Outlet - 10-32

Material: Nickel plated brass

**Temperature Range:** 32° to 230° F





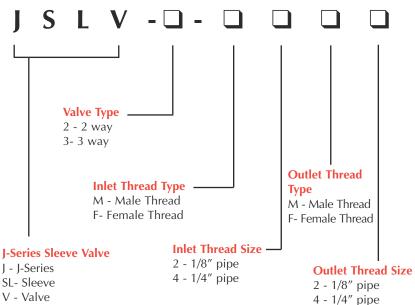


## \_ \_\_

## J-Series Sleeve Valve

### **Features**

- Compact size, rugged construction
- Variety of inlet and outlet porting eliminates fittings
- Large flow capacity
- No cross-over between inlet and exhaust ports
- Corrosion resistant electroless nickel plated brass body
- Anodized aluminum sleeve for corrosion resistance
- Smooth operation, low sliding friction
- Buna-N seals; (Viton® available)



Model #	Туре	Inlet Thread	<b>Outlet Thread</b>
JSLV-2-F2M2	2-way	1/8" Female Pipe	1/8″ Male Pipe
JSLV-3-F2M2	3-way		1/8″ Male Pipe
JSLV-2-M2F2	2-way	1/8" Male Pipe	1/8" Female Pipe
JSLV-3-M2F2	3-way		1/8" Female Pipe
JSLV-2-F4M4	2-way	1/4" Female Pipe	1/4″ Male Pipe
JSLV-3-F4M4	3-way		1/4″ Male Pipe
JSLV-2-M4M4	2-way	1/4" Male Pipe	1/4" Female Pipe
JSLV-3-M4F4	3-way		1/4" Female Pipe

Clippard J-Series sleeve valves with 1/8 NPT and 1/4" NPT ports offer large flow capability with a relatively short stroke in 2-way and 3-way valves, and no cross-over between inlet and exhaust on the 3-way models.

The JSLV-2 2-way valve and the JSLV-3 3-way valve combine high flow with small size. Unlike ball valves, sleeve valves require no space for a handle. They also provide flexibility in pipe connections and are available with either male or female threads or combinations of both.

The JSLV-2 and JSLV-3 valves feature a smooth opening stroke during which inlet air is directed to the outlet. During the closing stroke, in the opposite direction of travel, the outlet is closed

from the inlet and in the JSLV-3 version, the outlet is then exhausted to atmosphere without the inlet ever being connected to exhaust. Rugged and compact in size, the J-Series sleeve valves are constructed of corrosion resistant materials. The main body is electroless nickel plated brass and the sleeve is anodized aluminum. The seals are Buna-N.



.385"

## **JSLV-□-F2M2**

### 2-way or 3-way sleeve valve

"S" stroke

Medium: air, water, or oil
Input Pressure: 150 psig max.

**Air Flow:** 1/8 NPT: @100 psig - 43 SCFM

Force to Actuate: approx. 8 lbs

Mounting: Inline or direct to fitting

Ports: Inlet - 1/8 NPT, Outlet - 1/8 NPT Temperature Range: 32° to 230° F

1.030"



**JSLV-** □ **- M2F2** 

### 2-way or 3-way sleeve valve

 $\sqrt{1/8}$  NPT outlet 2

Medium: air, water, or oil

ISLV-3-F2M2

**Input Pressure:** 150 psig max.

Air Flow: 1/8 NPT: @100 psig - 43 SCFM

Force to Actuate: approx. 8 lbs

Mounting: Inline or direct to fitting

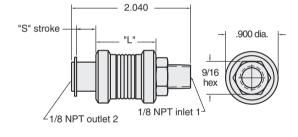
Ports: Inlet - 1/8 NPT, Outlet - 1/8 NPT Temperature Range: 32° to 230° F

 Model#
 "L"
 "S"

 JSLV-2-M2F2
 1.155"
 .260"

 JSLV-3-M2F2
 1.030"
 .385"





2.040

1/8 NPT inlet 1

## **JSLV-□-F4M4**

2-way or 3-way sleeve valve

Medium: air, water, or oil

Input Pressure: 150 psig max.

Air Flow: 1/4 NPT: @100 psig - 70 SCFM

Force to Actuate: approx. 8 lbs

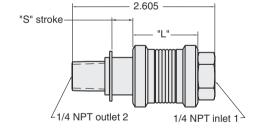
Mounting: Inline or direct to fitting

Ports: Inlet - 1/4 NPT, Outlet - 1/4 NPT

**Temperature Range:** 32° to 230° F

Model#	"L"	"S"
JSLV-2-F4M4	1.325"	.305"
JSLV-3-F4M4	1.190"	.460"





## **JSLV-** □ - **M4F4**

2-way or 3-way sleeve valve

2.605

"S" stroke

"L"

1/4 NPT outlet 2

1/4 NPT inlet 1

Medium: air, water, or oil

Input Pressure: 150 psig max.

Air Flow: 1/4 NPT: @100 psig - 70 SCFM

Force to Actuate: approx. 8 lbs

Mounting: Inline or direct to fitting

Ports: Inlet - 1/8 NPT, Outlet - 1/8 NPT

**Temperature Range:** 32° to 230° F

Model#	"L"	"S"
JSLV-2-M4F4	1.325"	.305"
JSLV-3-M4F4	1.190"	.460"



### MINIATURE PRESSURE REGULATORS

Materials: brass body, Buna-N seals, stainless steel stem & spring

### **MAR Series Design Features**

- Self-relieving type; permits pressure to be adjusted downward as well as up; eliminates creepage of down-stream pressure; holds pressure constant
- Knurled brass or plastic micro-adjustment knob, with 40 pitch threads on adjustment screw, permits smooth, easy pressure selection without use of tools
- Convenient to use with wide range of Clippard fittings, valves, and cylinders MAR-1P has standard 1/8 NPT inlet; MAR-1 has 10-32; both have 10-32 outlets
- Panel mounting permits unit to be located with other controls on a control console or panel board for pilot operation of larger regulators or for remote control; mounting nuts and lockwashers furnished
- Small, compact ideal for mounting on individual jigs and fixtures as well as in control circuits
- Delivery pressure range of 0 100 psi. Max. supply pressure 150 psi.
- NON-RELIEVING TYPE REGULATORS ARE AVAILABLE

### **Pressure Range Options for MAR Series**

Model Number MAR-1-1 MAR-1-2 MAR-1-3 MAR-1-4 MAR-1-5 MAR-1-6 MAR-1-7 MAR-1 Pressure Range 0-10 psi 0-20 psi 0-30 psi 0-40 psi 0-50 psi 0-60 psi 0-70 psi 0-100 psi

### MAR-1

### Adjustable self-relieving pressure regulator



Medium: air

**Input Pressure:** input - 150 psig max. output - 100 psig max.

Air Flow: @50 psig - 3 SCFM @100 psig - 5 SCFM

Mounting: 15/32-32 thread

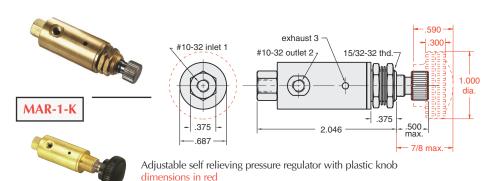
Nut and lockwashers furnished **Ports:** Inlet - 10-32, Outlet - 10-32

**Exhaust:** To atmosphere through hole

**Adjustment:** By means of knurled knob with micro-adjustment (40 pitch thd.); pressure

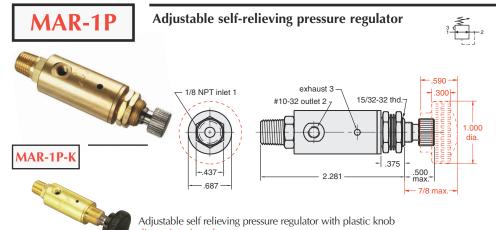
may be adjusted

Temperature Range: 32° to 230° F



MAR-1NR Adjustable non-relieving pressure regulator

MAR-1NR-K Adjustable non-relieving pressure regulator with plastic knob dimensions in red



MAR-1PNR Adjustable non-relieving pressure regulator

MAR-1PNR-K Adjustable non-relieving pressure regulator with plastic knob dimensions in red

Medium: air

Input Pressure: input - 150 psig max. output - 100 psig max.

Air Flow: @50 psig - 3 SCFM @100 psig - 5 SCFM

Mounting: 15/32-32 thread Nut and lockwashers furnished

Ports: Inlet - 1/8 NPT, Outlet - 10-32

**Exhaust:** To atmosphere through hole

Adjustment: By means of knurled knob with micro-adjustment (40 pitch thd.); pressure may be adjusted

Temperature Range: 32° to 230° F

### MINIATURE PRESSURE REGULATORS

15/32-32 thd.



Materials: brass body, Buna-N seals, stainless steel stem & spring

## MAR-1C

Normally closed 3-way piston type valve with variable pressure output

#10-32 outlet 2

exhaust 3

2.046



.312 dia.

.218

Medium: air Plunger Travel: 7/32"

Input Pressure: input - 150 psig max. output - 100 psig max.

Air Flow: @50 psig - 3 SCFM @100 psig - 5 SCFM

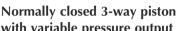
Force For Full Stem Travel: 25 lb nominal

Mounting: 15/32-32 thread Nut and lockwashers furnished Ports: Inlet - 10-32, Outlet - 10-32 **Exhaust:** To atmosphere through body hole

Temperature Range: 32° to 230° F

**Operation:** As plunger is depressed pressure increases proportionally to the travel; when plunger is released the input is closed and the output pressure is exhausted to atmosphere





#10-32 inlet 1

375

.687



Medium: air Plunger Travel: 7/32"

Input Pressure: input - 150 psig max. output - 100 psig max.

Air Flow: @50 psig - 3 SCFM @100 psig - 5 SCFM

Force For Full Stem Travel: 25 lb nominal

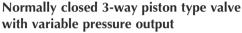
Mounting: 15/32-32 thread Nut and lockwashers furnished Ports: Inlet - 1/8 NPT, Outlet - 10-32

Exhaust: To atmosphere through body hole

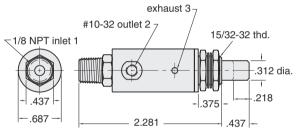
Temperature Range: 32° to 230° F

**Operation:** As plunger is depressed pressure increases proportionally to the travel; when plunger is released the input is closed and the output pressure is exhausted to atmosphere









## **CHECK VALVES**

Three varieties of check valves are offered by Clippard, Each permits flow in one direction only. All have bright-dipped brass bodies that provide in-line mounting, Buna-N seals and stainless steel springs as standard. The MCV-2 has 10-32 ports and a "duckbill" seal. The MCV-1 series has 10-32 ports and a brass poppet. The MJCV-1 series has 1/8 NPT ports and a Delrin® poppet.



## MCV-2

Miniature check valve "duckbill" type, permits flow in one direction only, low cracking pressure



Medium: air

Input Pressure: 100 psig max. Air Flow: @50 psig - 1 SCFM

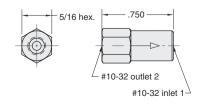
Pressure To Crack: 1 psi **Pressure To Fully Open: 2.5** Mounting: direct or inline

Ports: Inlet - 10-32, Outlet - 10-32 Flow Direction: Arrow on valve body

indicates direction of flow

Temperature Range: 32° to 230° F Note: Not intended for pressure relief







### 10-32 CHECK VALVES

## MCV-1

### Miniature poppet type check valve

Permits flow in one direction only

3/8 hex.



-.156

3/8 hex.

#10-32 inlet 1

#10-32 outlet 2

#10-32 outlet 2 -

.156

Medium: air or hydraulic

**Input Pressure:** 300 psig max. **Air Flow:** @50 psig - 6.5 SCFM

@100 psig - 0.5 SCFM

Pressure To Open: Cracks at approx.

1/2 psig

Mounting: direct or inline

Ports: Inlet - 10-32, Outlet - 10-32

Flow Direction: Arrow on valve body

indicates direction of flow

**Temperature Range:** 32° to 230° F

Note: Not intended for pressure relief



## **MCV-1AB**

### Miniature poppet type check valve

Permits flow in one direction only

#10-32 inlet 1



Medium: air or hydraulic

**Input Pressure:** 300 psig max.

Air Flow: @50 psig - 6.5 SCFM

@100 psig - 11.5 SCFM

**Pressure To Open:** Cracks at approx.

1/2 psig

Mounting: direct or inline

Ports: Inlet - 10-32, Outlet - 10-32

Flow Direction: Arrow on valve body

indicates direction of flow

**Temperature Range:** 32° to 230° F

Note: Not intended for pressure relief



**MCV-1AA** 

### Miniature poppet type check valve

Permits flow in one direction only



Medium: air or hydraulic

**Input Pressure:** 300 psig max.

Air Flow: @50 psig - 6.5 SCFM

@100 psig - 11.5 SCFM

Pressure To Open: Cracks at approx.

1/2 psig

Mounting: direct or inline

Ports: Inlet - 10-32, Outlet - 10-32

Flow Direction: Arrow on valve body

indicates direction of flow

Temperature Range: 32° to 230° F

Note: Not intended for pressure relief



MCV-1BB

## Miniature poppet type check valve

.156

3/8 hex.

Permits flow in one direction only



Medium: air or hydraulic

Input Pressure: 300 psig max.

Air Flow: @50 psig - 6.5 SCFM

@100 psig - 11.5 SCFM

**Pressure To Open:** Cracks at approx. 1/2 psig

Mounting: direct or inline

Ports: Inlet - 10-32, Outlet - 10-32

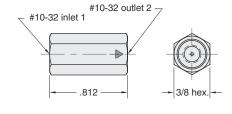
Flow Direction: Arrow on valve body

indicates direction of flow

**Temperature Range:** 32° to 230° F

Note: Not intended for pressure relief





#10-32 outlet 2

.937

#10-32 inlet 1 -

-.156

## 1/8 NPT CHECK VALVES



Materials: brass body, Buna-N seals, stainless steel stem & spring

## MJCV-1

### Miniature poppet type check valve

Permits flow in one direction only

9/16 hex.-



1.375

1/8 NPT outlet 2

 $^{igsele}$  1/8 NPT inlet 1

Medium: air or hydraulic

Input Pressure: 300 psig max. Air Flow: @50 psig - 20 SCFM

@100 psig - 36 SCFM

Pressure To Open: Cracks at approx.

1/2 psig

Mounting: direct or inline

Ports: Inlet - 1/8 NPT, Outlet - 1/8 NPT

Flow Direction: Arrow on valve body

indicates direction of flow Temperature Range: 32° to 230° F

Note: Not intended for pressure relief



MJCV-1AB

### Miniature poppet type check valve

Permits flow in one direction only

1.250

1/8 NPT inlet 1



9/16 hex.

Medium: air or hydraulic

Input Pressure: 300 psig max. Air Flow: @50 psig - 20 SCFM

@100 psig - 36 SCFM

Pressure To Open: Cracks at approx.

1/2 psig

Mounting: direct or inline

Ports: Inlet - 1/8 NPT, Outlet - 1/8 NPT

Note: Not intended for pressure relief

Flow Direction: Arrow on valve body indicates direction of flow

Temperature Range: 32° to 230° F

 $^{igseleft}$  1/8 NPT outlet 2

### Miniature poppet type check valve

Permits flow in one direction only

1.437

∠ 1/8 NPT outlet 2



9/16 hex.

Medium: air or hydraulic

Input Pressure: 300 psig max.

Air Flow: @50 psig - 20 SCFM @100 psig - 36 SCFM

Pressure To Open: Cracks at approx.

1/2 psig

Mounting: direct or inline

Ports: Inlet - 1/8 NPT, Outlet - 1/8 NPT

Flow Direction: Arrow on valve body indicates direction of flow

Temperature Range: 32° to 230° F

Note: Not intended for pressure relief



**MICV-1BA** 

Permits flow in one direction only



Medium: air or hydraulic

Input Pressure: 300 psig max.

Air Flow: @50 psig - 20 SCFM

@100 psig - 36 SCFM

Pressure To Open: Cracks at approx.

1/2 psig

Mounting: direct or inline

Ports: Inlet - 1/8 NPT, Outlet - 1/8 NPT

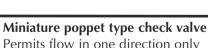
Flow Direction: Arrow on valve body

indicates direction of flow

Temperature Range: 32° to 230° F Note: Not intended for pressure relief

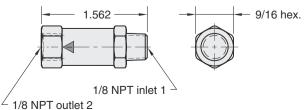


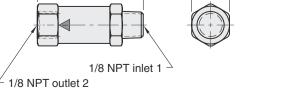
MJCV-1AA



1/8 NPT inlet 1







## FLOW CONTROL VALVES

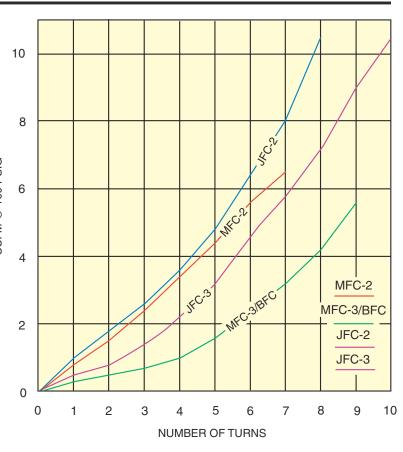
# Flow Controls Flow vs. Needle Turns



Clippard offers (5) models of adjustable flow controls with 10-32 through

1/8 NPT ports. They feature a combination needle and check valve which controls flow in one direction and allows free flow in the opposite direction.

They are an ideal valve for use with a cylinder, providing a slow extend stroke while allowing a fast retract stroke. The chart on this page illustrates the flow versus the number of needle adjustments turns for the MFC-2, MFC-3, BFC-3, JFC-2, and JFC-3.

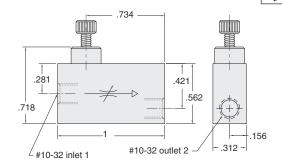




## MFC-2



**Adjustable flow control valve;** brass body and stainless steel needle; Buna-N seals



Medium: air, water, or oil

**Input Pressure:** 300 psig max.

Air Flow: @50 psig - 4 SCFM max. @100 psig - 7 SCFM max.

Pressure To Open: Cracks at approx. 2 psig

Mounting: direct or inline

Ports: Inlet - 10-32, Outlet - 10-32

Temperature Range: 32° to 230° F

Flow Direction: Arrow in valve body shows direction of controlled flow

Adjustment: knurled knob on needle shaft