



OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	FAB_MACH_SPL	FMSP01	

VENDOR NAME & ADDRESS :

CATEGORY :	FAB_MACH_SPL FABRICATION AND MACHINING SPECIAL
RS GROUP FMSP01	MANUFACTURING FACILITIES REQUIRED : Rolling facility up to 10mm, Mech/Hyd pressing up to 5 T, Welding (MMAW/Co2), Gas Cutting , Grinding ,Pug Cutting , Drilling Max- 40 mm required. GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group. MAXIMUM DISTANCE LIMIT IN KMS : 350

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	DC11	Fabrication of CORE ALONE OF DIFFUSER DRG.0- 55- 214- 00833/02	MT	5	
02	DC12	Fabrication of CORE ALONE OF DIFFUSER DRG.0- 55- 334- 00881/02	MT	5	
03	DC13	Fabrication of CORE ALONE OF DIFFUSER DRG.0- 55- 334- 00892/04	MT	5	
04	DC14	Fabrication of CORE ALONE OF DIFFUSER DRG.0- 55- 215- 00901/01	MT	5	
05	DC15	Fabrication of CORE ALONE OF DIFFUSER DRG.0- 55- 334- 00918/03	MT	5	
06	DC19	Fabrication of CORE ALONE OF DIFFUSER DRG.1- 55- 335- 00877/01	MT	5	
07	DC21	Fit-Up Charges For Assembling Of Diffuser-Core with Shell (including Tack-welding-of- Foot) Where The Total Net- Weight Of Item Handled For Fitting Is Less Than 2000 Kg Drg.No:- 0- 55- 213- 00789	MT	26	
08	DC22	Fit-Up Charges For Assembling Of Diffuser-Core With Shell (including Tack-welding-of- Foot) Where The Total Net- Weight Of Item Handled For Fitting Is More Than 2000 Kg	MT	36	
09	DC23	Fit-Up Charges For Assembling Of Diffuser-Core With Shell (Including Tack- Welding- Of- Foot) Where The Total Net- Weight Of Item Handled For Fitting Is More Than 4.00 MT	MT	50	
10	DC25	Fabrication Of Core Alone Of Diffuser Drg. 0- 55- 227- 01204	MT	5	
11	DC26	Fabrication Of Core Alone Of Diffuser Drg.0- 55- 228- 01077	MT	5	
12	DC27	Fabrication Of Core Alone Of Diffuser Drg.0- 55- 228- 01146	MT	8	
13	DC29	Fabrication Of Core Alone Of Diffuser Drg.0- 55- 335- 01127	MT	8	
14	DS11	Fabrication of SHELL ALONE OF DIFFUSER DRG.0- 55- 214- 00833/02	MT	5	
15	DS12	Fabrication of SHELL ALONE OF DIFFUSER DRG.0- 55- 334- 00881/02	MT	5	
16	DS13	Fabrication of SHELL ALONE OF DIFFUSER DRG.0- 55- 334- 00892/04	MT	5	
17	DS14	Fabrication of SHELL ALONE OF DIFFUSER DRG.0- 55- 215- 00901/01	MT	5	
18	DS15	Fabrication of SHELL ALONE OF DIFFUSER DRG.0- 55- 334- 00918/03	MT	5	
19	DS19	Fabrication of SHELL ALONE OF DIFFUSER DRG.1- 55- 335- 00877/01	MT	5	

SIGNATURE & SEAL OF VENDOR



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	FAB_MACH_SPL	FMSP01	

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
20	DS25	Fabrication Of Shell Alone Of Diffuser Drg. 0- 55- 227- 01204	MT	5	
21	DS26	Fabrication Of Shell Alone Of Diffuser Drg.0- 55- 228- 01077	MT	5	
22	DS27	Fabrication Of Shell Alone Of Diffuser Drg.0- 55- 228- 01146	MT	8	
23	DS29	Fabrication Of Shell Alone Of Diffuser Drg.0- 55- 335- 01127	MT	8	

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	FAB_MACH_SPL	FMSP02	

VENDOR NAME & ADDRESS :

CATEGORY : FAB_MACH_SPL FABRICATION AND MACHINING SPECIAL

RS GROUP FMSP02	MANUFACTURING FACILITIES REQUIRED : Rolling facility up to 10mm, Mech/Hyd pressing up to 5 T, Welding (MMAW/Co2), Gas Cutting , Grinding ,Pug Cutting , Drilling Max- 40 mm required .
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	F67C	Fabrication and Machining of SUCTION CHAMBER WITHOUT OBLIQUE CONE UPTO 2 MT Drg.No:- 0-55-213-00788	MT	16	
02	F67E	Fabrication and Machining of SUCTION CHAMBER WITH OBLIQUE CONE ABOVE 2 MT UPTO 5 MT Drg.No:- 0-55-215-00900	MT	16	
03	F67F	Fabrication and Machining of SUCTION CHAMBER WITHOUT OBLIQUE CONE ABOVE 2 MT UPTO 5 MT Drg.No:- 0-55-215-00900	MT	16	
04	F67L	Fabrication and Machining of SUCTION CHAMBER WITHOUT OBLIQUE CONE ABOVE 5 UPTO 8.50 MT	MT	16	
05	F67M	Fabrication and Machining of SUCTION CHAMBER WITH OBLIQUE CONE ABOVE 5 UPTO 8.50 MT Drg.No:- 0-55-215-01233	MT	16	
06	F67N	Fabrication and Machining of SUCTION CHAMBER WITHOUT OBLIQUE CONE ABOVE 8.50 UPTO 10.50 MT Drg.No:-	MT	8	
07	F67P	Fabrication and Machining of SUCTION CHAMBER WITH OBLIQUE CONE ABOVE 8.50 UPTO 10.50 MT	MT	8	
08	F67T	TRAIL ASSY OF SUCTION CHAMBER including Foot fitup (Intermediate shaft cover / Shaft Protecting Tube which will be supplied by BHEL)	MT	96	

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	FAB_MACH_SPL	FMSP03	

VENDOR NAME & ADDRESS :

CATEGORY : FAB_MACH_SPL FABRICATION AND MACHINING SPECIAL

RS GROUP FMSP03	MANUFACTURING FACILITIES REQUIRED : Rolling facility up to 10mm, Mech/Hyd pressing up to 5 T, Welding (MMAW/Co2), Gas Cutting , Grinding ,Pug Cutting , Drilling Max- 40 mm required. GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group. MAXIMUM DISTANCE LIMIT IN KMS : 350
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Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	AP22	Fabrication of Shaft Protecting Tube to Drg. 1-55-214-00619/02/00;1-55-216-00353/02/00;1-55-334-00695/04/00;1-55-335-00867/00/00;2-55-213-00698/00/00;3-55-124-00063/04/00 OR Equivalent.	NO	20	
02	AP26	Fabrication Of Shaft Protecting Tube To Drg. 0/01089 Or Equivalent.	NO	80	

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	FAB_MACH_SPL	FMSP05	

VENDOR NAME & ADDRESS :

CATEGORY : FAB_MACH_SPL FABRICATION AND MACHINING SPECIAL

RS GROUP FMSP05	MANUFACTURING FACILITIES REQUIRED : Rolling facility up to 10mm, Mech/Hyd pressing up to 5 T, Welding (MMAW/Co2), Gas Cutting , Grinding ,Pug Cutting , Drilling Max- 40 mm required . GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group. MAXIMUM DISTANCE LIMIT IN KMS : 350
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Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	D66B	Fabrication and Machining of INLET CONE ASSEMBLY (FAB + M/C UPTO 501- 1000 MM)	NO	5	
02	D66C	INLET CONE ASSEMBLY (FAB + M/C 1000- 1500 MM) to DRg.0- 55- 214- 00834/06/00;0- 55- 334- 00832/02/00;2- 56- 124- 02835/01/00;2- 56- 145- 02353/00/00; OR Equivalent	NO	20	
03	EV01	Fabrication and Machining of EXCHANGEABLE VANE for Drg.No:- 3- 55- 124- 00060	NO	50	

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	FAB_MACH_SPL	FMSP07	

VENDOR NAME & ADDRESS :

CATEGORY : FAB_MACH_SPL FABRICATION AND MACHINING SPECIAL

RS GROUP FMSP07	MANUFACTURING FACILITIES REQUIRED : General Fabrication , Heavy Machining , Milling and Drilling facilities required .
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	D53A	Fabrication and Machining of SEAL ASSEMBLIES OF 56 PGMA LAB SEAL (for 11 size Fan) for Drg.No:- 2- 56- 228- 03397	NO	2	
02	D67D	Fabrication and Machining of LAB SEAL ASSY (M/C from casting) Drg.4- 56- 135- 00109 OR Equivalent	NO	100	
03	D67E	Fabrication and Machining of Lab Seal Assy (Fab + M/C From Plate Upto 75Mm Thick) Drg. 3- 56- 171- 01354/00/00; 1- 56- 226- 01357/00/00; 4- 56- 135- 00294/01/00 Or Equivalent	NO	100	
04	D67F	Fabrication and Machining of Lab Seal Assy (Fab + M/C From Plate Morethan 75 Mm To 100 Mm Thick) Drg. 3- 56- 226- 00477/02/00 Or Equivalent	NO	100	

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	FAB_MACH_SPL	FMSP08	

VENDOR NAME & ADDRESS :

CATEGORY : FAB_MACH_SPL FABRICATION AND MACHINING SPECIAL

RS GROUP **FMSP08** **MANUFACTURING FACILITIES REQUIRED :**
Pressing facility upto 4 mm, Shearing, Bending, Punching, Gas Cutting, Grinding and Welding Equipments required

GENERAL FACILITIES REQUIRED :
Mandatory General facilities shall be available as per annexure - F for this group.

MAXIMUM DISTANCE LIMIT IN KMS : **350**

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	D28	Manufacture of REINFORCEMENT TO DRG. 4-79-020-00341/01 OR EQUIVALENT Drg.No:- 6-17-20142	NO	10000	
02	D74	Fabrication and machining of HOOK Drg.No:- 6-17-20040 6-17-20063 4-79-008-00019	NO	23000	
03	D74A	Fabrication and machining of SHOCK IRON Drg.No:- 4-79-020-00160	NO	5000	
04	D74B	GUIDE BLOCK MACHINING TO DRG. 4-56-228-01726 weight 28.26 Kg/No. OR EQUIVALENT. (PLATES CUT-TO-SIZE WILL BE ISSUED BY BHEL) Drg.No:- 4-79-020-00041	NO	30	
05	GF04	Fabrication and Machining of CHAIN GUARD Drg.No:- 2-57-010-00215	MT	44	
06	GF14	Fabrication of Sot Cover Drg.No:- 3-57-999-11913	NO	5400	
07	GF20	FABRICATION OF FLOW DIVIDER 4-57-430-25346 or equivalent	NO	50	

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	FAB_MACH_SPL	FMSP09	

VENDOR NAME & ADDRESS :

CATEGORY : FAB_MACH_SPL FABRICATION AND MACHINING SPECIAL

RS GROUP FMSP09	MANUFACTURING FACILITIES REQUIRED : Special Fabrication, Rolling Machine, Heavy Lathe , Heavy Milling and Radial Drilling required. GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group. MAXIMUM DISTANCE LIMIT IN KMS : 150
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Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	D19	Fabrication and Machining of Water Shield Assy as per Drgs . 2- 52- 262- 00182 2- 52- 262- 00781 2- 52- 262- 01292 2- 52- 262- 01315 2- 53- 262- 00218 3- 52- 262- 01802 3- 52- 262- 01897 3- 52- 262- 02174 3- 52- 262- 02387 or equivalent	MT	2	

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	FAB_MACH_SPL	FMSP10	

VENDOR NAME & ADDRESS :

CATEGORY : **FAB_MACH_SPL** **FABRICATION AND MACHINING SPECIAL**

RS GROUP FMSP10	MANUFACTURING FACILITIES REQUIRED : General Fabrication, Machining , Pipe Fitting with Hydraulic Test facility is required.
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	D68	Fabrication and Machining of OIL CIRCULATION UNIT for Drg.No:- 1-57-274-01035	NO	32	

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OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	HF	HF0002	

VENDOR NAME & ADDRESS :

CATEGORY : HF HEAVY FABRICATION

RS GROUP HF0002	MANUFACTURING FACILITIES REQUIRED : General Fabrication with Drilling , Welding (MMAW/Co2), Gas/Pug Cutting , Grinding , required. GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group. MAXIMUM DISTANCE LIMIT IN KMS : 150
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Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	D77	Machining of fabricated BRG PEDESTAL 25611701314/01, 45613200040	NO	20	
02	F67B	Fabrication of BEARING PEDESTAL BASE FRAME Drg.No:- 0- 56- 226- 00364 1- 56- 228- 02844	MT	30	
03	R153	Fabrication of CONTROL FRAMES I II AND III(SIDE / CENTRE) for Drg.No:- 2- 56- 228- 02640	MT	60	

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	HF	HF0004	

VENDOR NAME & ADDRESS :

CATEGORY :	HF	HEAVY FABRICATION
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
HF0004	General Fabrication facility with Welding Equipments and GasPug Cutting Machines required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS	50

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	GF11	Fabrication of Gate Frame Fabrication (upto 2 MT) Drg.No:- 1-57-460-00039 1-57-460-00047	MT	100	
02	GF12	Fabrication of Gate Frame Fabrication (above 2 MT up to 3 MT)	MT	260	
03	GF13	Gate Frame Fabrication (Above 3MT upto 4MT)	MT	400	
04	GF18	Gate Frame Fabrication (Above 4MT upto 6MT)	MT	150	
05	LF15	Fabrication of Louvre/BiPlane Damper fabrication including Gland Plate and Follower Plate fabrication dia 83. (Studs supplied by BHEL)	MT	230	
06	LF16	Fabrication of Louvre/BiPlane Damper fabrication including Gland Plate and Follower Plate fabrication dia 95. (Studs supplied by BHEL)	MT	274	

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	HF_HM	HFHM02	

VENDOR NAME & ADDRESS :

CATEGORY : **HF_HM HEAVY FABRICATION AND HEAVY MACHINING**

RS GROUP HFHM02 **MANUFACTURING FACILITIES REQUIRED :**
 General Fabrication , Gas cutting , Welding Equipments, MPI and SR facility, Lathe, OD and ID Cylindrical Grinding Machine, Chrome plating etc. required.

GENERAL FACILITIES REQUIRED :
 Mandatory General facilities shall be available as per annexure - F for this group.

MAXIMUM DISTANCE LIMIT IN KMS : **450**

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	FP05	Machining pre-grinding chrome plating and post grinding of Piston assy of 11S and 12S (0- 55- 214- 00387 and 1- 55- 335- 00893). Fabricated piston after MPI to be collected from shop. For chrome plating BHEL approved sources available at Coimbatore Chennai and Bangalore only to be utilised. The rate inclusive of chrome plating and freight for chrome plating.	NO	10	
02	FP06	Fabrication with pre MPI SR and post MPI Machining pre-grinding chrome plating and post grinding Machining of Piston assy of 11S and 12S (0- 55- 214- 00387 and 1- 55- 335- 00893). ID /OD cut matl. for piston flange and piston rod to be collected from shop. For chrome plating BHEL approved sources available at Coimbatore Chennai and Bangalore only to be utilised. The rate inclusive of chrome plating and freight for chrome plating.	NO	5	
03	FP07	Machining pre-grinding chrome plating and post grinding of Piston assy of 16S (0- 55- 216- 00461) . Fabricated piston assy after MPI to be collected from shop. For chrome plating BHEL approved sources available at Coimbatore Chennai and Bangalore only to be utilised. The rate inclusive of chrome plating and freight for chrome plating.	NO	3	
04	FP08	Fabrication with pre MPI SR and post MPI Machining pre-grinding chrome plating and post grinding Machining of Piston assy of 16S (0- 55- 216- 00461) . ID /OD cut matl. for piston flange and piston rod to be collected from shop. For chrome plating BHEL approved sources available at Coimbatore Chennai and Bangalore only to be utilised. The rate inclusive of chrome plating and freight for chrome plating.	NO	2	

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	HF_LM	HFLM01	

VENDOR NAME & ADDRESS :

CATEGORY :	HF_LM	HEAVY FABRICATION AND LIGHT MACHINING
RS GROUP HFLM01	MANUFACTURING FACILITIES REQUIRED : Facility for Pressing, Drilling, Lathe, GasPug Cutting Machines and Welding equipments required.	
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	50

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	SF01	FABRICATION OF SECTOR PLATE-COLD END- ASSY INCLUDING DRILLING TAPPING MACHINING OF SMALL COMPONENTS IF NECESSARY HEAT CORRECTION (EXCLUDING HEAT TREATMENT BOTTOM PLATE MACHINING). Drg.No:- 0- 52- 041- 00685	MT	8	
02	SF02	FABRICATION OF SECTOR PLATE-HOT END- ASSY INCLUDING DRILLING TAPPING MACHINING SMALL COMPONENTS IF NECESSARY HEAT CORRECTION (EXCLUDING HEAT TREATMENT BOTTOM PLATE MACHINING) Drg.No:- 0- 52- 041- 00681	MT	7	
03	SF03	FABRICATION OF INTERNALS (INCLUDING OUTBOARD- LINK AND BLOCK- ASSY ADJUSTER- BLOCK- ASSY SHIM- PACK ROLLER HINGE- PIN) FOR COLD END/HOTEND SECTOR- PLATE- ASSY	MT	5	
04	SF04	FABRICATION OF SECTOR PLATE-COLD END- ASSY INCLUDING DRILLING TAPPING MACHINING OF SMALL COMPONENTS IF NECESSARY HEAT CORRECTION (EXCLUDING HEAT TREATMENT BOTTOM PLATE MACHINING).EXCLUDING FABRICATION OF INTERNALS BUT INCLUDING ASSEMBLY OF INTERNALS Drg.No:- 0- 52- 042- 01659	MT	15	
05	SF05	FABRICATION OF SECTOR PLATE-HOT END- ASSY INCLUDING DRILLING TAPPING MACHINING SMALL COMPONENTS IF NECESSARY HEAT CORRECTION (EXCLUDING HEAT TREATMENT BOTTOM PLATE MACHINING) .EXCLUDING FABRICATION OF INTERNALS BUT INCLUDING ASSEMBLY OF INTERNALS IS Drg.No:- 0- 52- 041- 01637	MT	15	

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	HF_LM	HFLM02	

VENDOR NAME & ADDRESS :

CATEGORY : HF_LM **HEAVY FABRICATION AND LIGHT MACHINING**

RS GROUP HFLM02	MANUFACTURING FACILITIES REQUIRED : General Fabrication , Lathe , Milling and Radial Drilling required.
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 350

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	IG10	Fabriaction and Machining of BLADES FOR REGULATING GEAR UPTO DIA 2500 MM AND ALSO TO DRG:10A007002	NO	24	
02	IG11	Fabriaction and Machining of BLADES WITH SHAFT FOR IGV UPTO 650 MM for Drg.No:- 2- 56- 114- 03365	NO	50	
03	IG12	Fabriaction and Machining of BLADES WITH SHAFT FOR IGV > 650 MM UPTO 1600MM for Drg.No:- 2- 56- 114- 03365	NO	124	
04	IG13	Fabriaction and Machining of BLADES SHAFTS FOR IGV ASSYS UPTO 1600MM DIA AND ALSO TO DRG:25512600212	NO	72	
05	IG14	Fabriaction and Machining of IGV CONTROL LINK FOR IGV ASSYS DIA UPTO 1600MM AND ALSO TO DRG:25611302289/05 25611302190	NO	2	
06	IG15	Fabriaction and Machining of REGULATING RING FOR IGV ASSYS DIA UPTO 1600MM Drg.No:- 2- 55- 112- 00468	NO	1	
07	IG16	Fabriaction and Machining of IGV SHAFT BUSH AND ALSO TO DRG:45512400144	NO	300	

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	HF_SPL	HFSP02	

VENDOR NAME & ADDRESS :

CATEGORY :	HF_SPL	HEAVY FABRICATION SPECIAL
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RS GROUP HFSP02	MANUFACTURING FACILITIES REQUIRED : Cone Rolling facility upto 10 mm, Gas/Pug Cutting Machines, welding equipments (CO2 with flux coated coil preferable) and Flat Bed required. GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group. MAXIMUM DISTANCE LIMIT IN KMS : 150
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Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	FC10	%EXTRA FORDOUBLE CONE Drg.No:- 1- 56- 114- 04362	%	10	
02	FC60	CC PL Fabn up to 100 KGS(WSTEMatl) Drg.No:- 2- 56- 134- 00045	NO	20	
03	FC61	CC PL Fabn up to 100- 150 KGS(WSTEMatl)	NO	20	
04	FC62	CC PL Fabn up to 150- 200 KGS(WSTEMatl)	NO	20	
05	FC63	CC PL Fabn up to 200- 250 KGS(WSTEMatl)	NO	20	
06	FC64	CC PL Fabn up to 250- 300 KGS(WSTEMatl)	NO	20	
07	FC65	CC PL Fabn above 300 Kgs upto 500 Kgs. (WSTEMatl)	NO	20	
08	FN61	CC PL Fabrication up to 100 KGS(Naxtra Matl) Drg.No:- 2- 56- 134- 00752	NO	10	
09	FN62	CC PL Fabrication up to 100- 150 KGS(Naxtra Matl)	NO	6	

I/We hereby confirm that the above mentioned facilities are available with us to carry out conversion work on items covered in the above quoted group of Rate Schedules.

SIGNATURE & SEAL OF VENDOR



OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	HM	HM0001	

VENDOR NAME & ADDRESS :

CATEGORY :	HM	HEAVY MACHINING
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
HM0001	Heavy duty Lathe and handling facility required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	FS71	Rough Machining of Shaft Pins (both OD Turning AND ID Boring) to PG 55 AND 56 from Solid Rods Or Stepped Pins for Dia Lessthan 300 Raw Material Issued weight less than 500 Kg Kg (Rate Payable for the work involved based on machining done ie. the difference between the issued weight and finished weight. This is payable in addition to the one time setting chrages under Rate SChedule FS 85 to FS87)	MT	5	
02	FS72	Rough Machining of Shaft Pins (both OD Turning AND ID Boring) to PG 55 AND 56 from Solid Rods Or Stepped Pins for Dia Lessthan 300 Raw Material Issued weight above 500 Kg less than 1000 Kg Kg (Rate Payable for the work involved based on machining done ie. the difference between the issued weight and finished weight. This is payable in addition to the one time setting chrages under Rate SChedule FS85 to FS87)	MT	5	
03	FS73	Rough Machining of Shaft Pins (both OD Turning AND ID Boring) to PG 55 AND 56 from Solid Rods Or Stepped Pins for Dia above 300 and up to 400 Raw Material Issued weight less than 1000Kg Kg (Rate Payable for the work involved based on machining done ie. the difference between the issued weight and finished weight. This is payable in addition to the one time setting chrages under Rate SChedule FS85 to FS87)	MT	5	
04	FS74	Rough Machining of Shaft Pins (both OD Turning AND ID Boring) to PG 55 AND 56 from Solid Rods Or Stepped Pins for Dia above 300 up to 400 Raw Material Issued weight above 1000 kgs up to 2000Kg Kg (Rate Payable for the work involved based on machining done ie. the difference between the issued weight and finished weight. This is payable in addition to the one time setting chrages under Rate SChedule FS85 to FS87)	MT	5	
05	FS75	Rough Machining of Shaft Pins (both OD Turning AND ID Boring) to PG 55 AND 56 from Solid Rods Or Stepped Pins for Dia above 400 up to Lessthan 500 Raw Material Issued weight above 2000 kgs up to 3000Kg Kg (Rate Payable for the work involved based on machining done ie. the difference between the issued weight and finished weight. This is payable in addition to the one time setting chrages under Rate SChedule FS85 to FS87)	MT	15	

SIGNATURE & SEAL OF VENDOR



TB

OFFER REFERENCE :	DATE OF OFFER :		
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	HM	HM0001	

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
06	FS76	Rough Machining of Shaft Pins (both OD Turning AND ID Boring) to PG 55 AND 56 from Solid Rods Or Stepped Pins for Dia Less than 500 Raw Material Issued weight less than 4000Kg (Rate Payable for the work involved based on machining done ie. the difference between the issued weight and finished weigh)(The rate of T and-B Scrap generated is deductible from this rate)	MT	5	
07	FS77	Rough Machining of Shaft Pins (both OD Turning AND ID Boring) to PG 55 AND 56 from Solid Rods Or Stepped Pins for Dia Less than 600 Raw Material Issued weight less than 4000Kg (Rate Payable for the work involved based on machining done ie. the difference between the issued weight and finished weigh)(The rate of T and-B Scrap generated is deductible from this rate)	MT	10	
08	FS78	Rough Machining of Shaft Pins (both OD Turning AND ID Boring) to PG 55 AND 56 from Solid Rods Or Stepped Pins for Dia Less than 600 Raw Material Issued weight less than 5000Kg (Rate Payable for the work involved based on machining done ie. the difference between the issued weight and finished weigh)(The rate of T and-B Scrap generated is deductible from this rate)	MT	10	
09	FS85	One Time Setting Charges payable in the cases of machining of Shaft Pins covered under Rate Schedule FS71 to FS80 for Weight Less than 3000	NO	30	
10	FS86	One Time Setting Charges payable in the cases of machining of Shaft Pins covered under Rate Schedule FS71 to FS80 for Weight more than 3000 Kg and Less than 5000 Kg	NO	30	
11	FS87	One Time Setting Charges payable in the cases of machining of Shaft Pins covered under Rate Schedule FS71 to FS80 for Weight more than 5000 Kg and Less than 10000 Kg.	NO	30	

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SIGNATURE & SEAL OF VENDOR



OFFER REFERENCE :	DATE OF OFFER :		
New firm indicate reference code as NEW. Existing registered vendors mention vendor code.	RS CATEGORY	GROUP	VENDOR CODE
	HM	HM0002	

VENDOR NAME & ADDRESS :

CATEGORY :	HM	HEAVY MACHINING
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
HM0002	VTL/Horizontal Boring, VMC / Radial Drilling with Tilting facility required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS	450

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	D80A	Machining of BEARING HOUSING ID UPTO DIA 200MM Drg.No:- 0-55-214-00598	NO	2	
02	D80B	Machining of BEARING HOUSING ID DIA > 200 MM UPTO 300 MM Drg.No:- 0-55-214-00598	NO	2	
03	D80C	Machining of BEARING HOUSING ID DIA > 300 MM UPTO 400 MM to Drg.0-56-135-00613/04/00; OR Equivalent	NO	2	
04	D81A	Machining of SPLITTYPE BEARING HOUSING ID DIA UPTO 250 MM	NO	8	
05	D81B	Machining of SPLIT TYPE BEARING HOUSING ID DIA > 250 MM UPTO 400 MM to drg 0-55-126-00186/04/00; OR Equivalent	NO	10	
06	D82A	Machining of BEARING HOUSING COVER ID DIA UPTO 310 MM 3-55-216-00498/04/00; OR Equivalent	NO	2	
07	D82B	Machining of BEARING HOUSING COVER ID DIA > 310 MM UPTO 410 MM	NO	2	
08	D82C	Machining of BEARING HOUSING COVER ID DIA > 410 MM UPTO 500 MM	NO	2	
09	D83A	Machining of FLANGE BEARING HOUSING ID DIA UPTO 200 MM to Drg. 1-55-124-00038/09/00; OR Equivalent.	NO	2	
10	D83B	Machining of FLANGE BEARING HOUSING ID DIA > 200 MM UPTO 275 MM	NO	2	
11	D84A	Machining of BEARING CASE ID UPTO 240 MM to Drg. 2-55-124-00045/04/00; OR Equivalent.	NO	6	
12	D84B	Machining of BEARING CASE ID morethan 240 MM	NO	10	
13	D85A	Machining of BEARING LID ID UPTO 215 MM for Drg.No:- 20-A-106-011	NO	10	
14	D85B	Machining of BEARING LID ID > 215 MM UPTO 280 for Drg.No:- 10-A-007-008	NO	10	
15	D85C	Machining of BEARING LID ID > 280 MM UPTO 350 MM for Drg.No:- 10-A-007-008	NO	10	
16	D85D	Machining of INNER BEARING BUSH Rough Machining to Drg. 3-55-125-00284/02/00; OR Equivalent.	NO	30	

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SIGNATURE & SEAL OF VENDOR



TB

OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	HM	HM0003	

VENDOR NAME & ADDRESS :

CATEGORY :	HM	HEAVY MACHINING
RS GROUP HM0003	MANUFACTURING FACILITIES REQUIRED : VTL/Lathe and Drilling Machine required.	
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	450

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	D86A	Machining of RINGSGREASE CONTOL RINGSSPACER RINGSDISTANCERING OF ID UPTO 50 MM 4- 55- 335- 01658	NO	90	
02	D86B	Machining of RINGSGREASE CONTOL RINGSSPACER RINGSDISTANCERING OF ID > 50 MM UPTO 120 MM	NO	320	
03	D86C	Machining of RINGSGREASE CONTOL RINGSSPACER RINGSDISTANCERING OF ID > 120 MM UPTO 195 MM	NO	150	
04	D86D	Machining of RINGSGREASE CONTOL RINGSSPACER RINGSDISTANCERING OF ID > 195 MM UPTO 205 MM	NO	200	
05	D86E	Machining of RINGSGREASE CONTOL RINGSSPACER RINGSDISTANCERING OF ID > 205 MM UPTO 250 MM	NO	150	

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OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	HM	HM0004	

VENDOR NAME & ADDRESS :

CATEGORY :	HM	HEAVY MACHINING
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RS GROUP HM0004	MANUFACTURING FACILITIES REQUIRED : Horizontal Boring Machine with Rotary table (CNC preferable) required.
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 450

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	HB01	Horizontal Boring in Support Body- 11 size (Rough Machining) Drg.No:- 1-55-214-00204	NO	10	
02	HB02	Horizontal Boring in Support Body- 12 size (Rough Machining) Drg.No:- 1-55-214-00890	NO	10	

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SIGNATURE & SEAL OF VENDOR



OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	HM	HM0005	

VENDOR NAME & ADDRESS :

CATEGORY :	HM	HEAVY MACHINING
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
HM0005	Heavy Duty Lathe required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	GS30	GATE SHAFT MADE OUT OF TUBE DIA 273 (DRIVE)- Length upto 3 Mtr Drg.No:- 3- 57- 490- 01403	NO	10	
02	GS31	GATE SHAFT MADE OUT OF TUBE DIA 273 (DRIVE)- Length above 3 Mtr to 4 Mtr Drg.No:- 3- 57- 490- 07173	NO	20	
03	GS32	GATE SHAFT MADE OUT OF TUBE DIA 273 (DRIVE)- Length above 4 Mtr to 5 Mtr Drg.No:- 3- 57- 490- 00118	NO	10	
04	GS33	GATE SHAFT MADE OUT OF TUBE DIA 273 (IDLER)- Length upto 3 Mtr Drg.No:- 3- 57- 490- 17045	NO	10	
05	GS34	GATE SHAFT MADE OUT OF TUBE DIA 273 (IDLER)- Length above 3 Mtr to 4 Mtr Drg.No:- 3- 57- 490- 15949	NO	20	
06	GS37	GATE SHAFT MADE OUT OF TUBE DIA 219 (DRIVE)- Length above 3 Mtr to 4 Mtr Drg.No:- 3- 57- 490- 11943	NO	20	
07	GS38	GATE SHAFT MADE OUT OF TUBE DIA 219 (DRIVE)- Length above 4 Mtr to 5 Mtr Drg.No:- 3- 57- 490- 14548	NO	10	
08	GS39	GATE SHAFT MADE OUT OF TUBE DIA 219 (IDLER)- Length upto 3 Mtr Drg.No:- 3- 57- 490- 11327	NO	10	
09	GS40	GATE SHAFT MADE OUT OF TUBE DIA 219 (IDLER)- Length above 3 Mtr to 4 Mtr Drg.No:- 3- 57- 490- 14549	NO	20	
10	GS41	GATE SHAFT MADE OUT OF TUBE DIA 219 (IDLER)- Length above 4 Mtr to 5 Mtr Drg.No:- 3- 57- 480- 07393	NO	10	
11	GS42	GATE SHAFT MADE OUT OF TUBE DIA 159 (DRIVE)- Length upto 3 Mtr Drg.No:- 3- 57- 460- 01428	NO	10	
12	GS43	GATE SHAFT MADE OUT OF TUBE DIA 159 (DRIVE)- Length above 3 Mtr to 4 Mtr Drg.No:- 3- 57- 490- 02616	NO	20	
13	GS44	GATE SHAFT MADE OUT OF TUBE DIA 159 (DRIVE)- Length above 4 Mtr to 5 Mtr Drg.No:- 3- 57- 490- 02099	NO	10	
14	GS45	GATE SHAFT MADE OUT OF TUBE DIA 159 (IDLER)- Length upto 3 Mtr Drg.No:- 3- 57- 490- 03493	NO	10	
15	GS46	GATE SHAFT MADE OUT OF TUBE DIA 159 (IDLER)- Length above 3 Mtr to 4 Mtr Drg.No:- 3- 57- 490- 14315	NO	20	
16	GS47	GATE SHAFT MADE OUT OF TUBE DIA 159 (IDLER)- Length above 4 Mtr to 5 Mtr Drg.No:- 3- 57- 490- 07404	NO	10	
17	GS51	Complete manufacture of Drive Shaft Dia upto 200- Length upto 3 Mtr Drg.No:- 3- 57- 490- 06389	MT	6	
18	GS52	Complete manufacture of Drive Shaft Dia upto 200 Length above 3 Mtr to 4 Mtr Drg.No:- 3- 57- 490- 16499	MT	8	
19	GS54	Complete manufacture of Idler Shaft Dia upto 200 - Length upto 3 Mtr Drg.No:- 3- 57- 490- 16500	MT	4	

SIGNATURE & SEAL OF VENDOR



OFFER REFERENCE :	DATE OF OFFER :		
New firm indicate reference code as NEW. Existing registered vendors mention vendor code.	RS CATEGORY	GROUP	VENDOR CODE
	HM	HM0005	

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
20	GS57	Complete manufacture of Drive Shaft Dia upto 110 - Length upto 3 Mtr Drg.No:- 3- 57- 010- 15139	MT	3	
21	GS58	Complete manufacture of Drive Shaft Dia upto 110 - Length above 3 Mtr to 4 Mtr Drg.No:- 3- 57- 460- 11919	MT	6	
22	GS60	Complete manufacture of Idler Shaft Dia upto 110 - Length upto 3 Mtr Drg.No:- 3- 57- 010- 15140	MT	3	
23	GS64	Complete manufacture of Drive Shaft Dia upto 80 - Length above 3 Mtr to 4 Mtr	MT	2	
24	GS78	Machining Of Save Shaft Including Keyway Except Drilling To PG 57 From Solid SS Rods For Dia less than equal to 100 Mm and length 500 to 650 MM (The Recovery Towards 100% Qty Of Turning And Boring As Per Respective Recovery Rate Schedule (For SS) Applicable From This Rate) For Drg.No:- 4- 57- 423- 05813	NO	350	
25	GS79	Machining Of Save Shaft Including Keyway Except Drilling To PG 57 From Solid SS Rods For Dia less than equal to 100 Mm and length above 650mm and up to 800 MM (The Recovery Towards 100% Qty Of Turning And Boring As Per Respective Recovery Rate Schedule (For SS) Applicable From This Rate). Drg.No:- 4- 57- 999- 02148	NO	250	
26	GS80	Machining Of Sub Shaft Except Drilling To PG 57 From Solid SS Rods For Dia Less than or equal to 100 Mm and length 400mm to 500 MM (The Recovery Towards 100%Qty Of Turning And Boring As Per Respective Recovery Rate Schedule (For SS) Applicable From This Rate). From Drg.No:- 4- 57- 999- 02105	NO	800	
27	GS81	Machining Of Drive Shaft Including Keyway Except Drilling To PG 57 From Solid SS Rods For Dia Less than or equal to 100 Mm and length 800mm to 1000mm (The Recovery Towards 100% Qty Of Turning And Boring As Per Respective Recovery Rate Schedule (For SS) Applicable From This Rate).For Drg.No:- 4- 57- 223- 04511	NO	50	
28	GS82	Machining Of Drive Shaft Including Keyway Except Drilling To PG 57 From Solid SS Rods For Dia Less than or equal to 100 Mm and length above 1000mm and upto 1150mm (The Recovery Towards 100% Qty Of Turning And Boring As Per Respective Recovery Rate Schedule (For SS) Applicable From This Rate). Drg.No:- 4- 57- 083- 05509	NO	60	
29	GS83	Machining Of Drive Shaft Including Keyway Except Drilling To PG 57 From Solid SS Rods For Dia Less than or equal to 100 Mm and length above 1150mm and upto 1300mm (The Recovery Towards 100% Qty Of Turning And Boring As Per Respective Recovery Rate Sc Drg.No:- 4- 57- 383- 03579	NO	30	

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TB

OFFER REFERENCE :	DATE OF OFFER :		
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	HM	HM0006	

VENDOR NAME & ADDRESS :

CATEGORY : HM HEAVY MACHINING

RS GROUP HM0006	MANUFACTURING FACILITIES REQUIRED : Heavy Lathe ,Sot Cutting Machine required.
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 50

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	PL01	Machining of LEVER BOSS D83 KEYWAY AND TAP to Drg.No. 35720301162 or equivalent	NO	200	

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SIGNATURE & SEAL OF VENDOR



TB

OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	HM_SPL	HMSP01	

VENDOR NAME & ADDRESS :

CATEGORY : HM_SPL HEAVY MACHINING SPECIAL

RS GROUP HMSP01	MANUFACTURING FACILITIES REQUIRED : Lathe ,ID GRINDING , Drilling and Milling required.
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 450

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	FM01	Machining of 11 SIZE CYLINDER ASSY Drg.No:- 1- 55- 214- 00423	NO	10	
02	FM02	Machining of 12 SIZE CYLINDER ASSY Drg.No:- 2- 55- 335- 00746	NO	20	
03	FM03	Machining of 16 SIZE CYLINDER ASSY Drg.No:- 1- 55- 216- 00439	NO	10	

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OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	HM_SPL	HMSP02	

VENDOR NAME & ADDRESS :

CATEGORY :	HM_SPL	HEAVY MACHINING SPECIAL
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
HMSP02	Plano Milling /Floor Boring Machine /VTL required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	SP06	Machining of Sector Plate Assy to various drg. Area per no. UPTO 4 Sq.Mtr (TANDB recovery applicable at the rate of 15.71 Kg/Sq.Mtr)- Rate payable per Sq.Mtr of Machining. Drg.No:- 0- 52- 041- 00981	SM	35	
02	SP07	Machining of Sector Plate Assy to various drg. Area per no. morethan 4 Sq.Mtr UPTO 4.5 Sq.Mtr (TANDB recovery applicable at the rate of 15.71 Kg/Sq.Mtr)- Rate payable per Sq.Mtr of Machining.	SM	40	
03	SP08	Machining of Sector Plate Assy to various drg. Area per no. morethan 4.5 Sq.Mtr. UPTO 5 Sq.Mtr (TandB recovery applicable at the rate of 15.71 Kg/Sq.Mtr)- Rate payable per Sq.Mtr of Machining.	SM	45	
04	SP09	Machining of Sector Plate Assy to various drg. Area per no. morethan 5 Sq.Mtr. UPTO 5.5 Sq.Mtr (TandB recovery applicable at the rate of 15.71 Kg/Sq.Mtr)- Rate payable per Sq.Mtr of Machining.	SM	45	
05	SP10	Machining of Sector Plate Assy to various drg. Area per no. morethan 5.5 Sq.Mtr (T andB recovery applicable at the rate of 15.71 Kg/Sq.Mtr)- Rate payable per Sq.Mtr of Machining.	SM	85	

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OFFER REFERENCE :	DATE OF OFFER :		
New firm indicate reference code as NEW. Existing registered vendors mention vendor code.	RS CATEGORY	GROUP	VENDOR CODE
	HM_SPL	HMSP03	

VENDOR NAME & ADDRESS :

CATEGORY :	HM_SPL	HEAVY MACHINING SPECIAL
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
HMSP03	VTL, Milling and Drilling required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	350

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	AM15	Machining of Stationary Spool Static Spool Support Ring Supt Bearing Housing Cover to Drg 1-52-261-00274 or Equivalent	NO	7	
02	AM20	Machining of Static Spool Stationary Spool Support Ring Support Bearing Housing Cover to Drg 0-52-011-00561/02/00; Or Equivalent	NO	3	
03	AM21	Machining of Stationary Spool Static Spool Support Ring Support Bearing Housing Cover to Drg 1-52-261-00450/04/00; Or Equivalent	NO	3	
04	AM44	Guide Bearing SPOOL MACHINING BY VTL TO DRG 1-52-047-001131 1-52-047-01327 OREQUIVALENT	NO	2	
05	AM48	STATIC SPOOL SUPPORT RING MACHINING to DRg. 1-52-011-00700/08/00; 1-52-011-01658/02/00 OREquivalent.	NO	3	
06	AM51	SPOOL SEAL ASSY MACHINING to Drg.1-52-041-01157/06/00 OR Equivalent	NO	2	
07	AM52	SPOOL SEAL ASSY MAQCHINING to Drg. 1-52-047-00295/06/00 OR Equivalent	NO	2	
08	AM53	SPOOL SEAL ASSY MACHINING to Drg. 1-52-047-00521/04/00 OR Equivalent	NO	1	
09	AM54	GB SPOOL MACHINING BY VTL TO DRG 1-52-041-00458 1-52-041-01137 1-52-041-01872 1-52-041-02172 OREQUIVALENT	NO	3	
10	AM83	STATIC SPOOL STATIONARY SPOOL SUPP RING SUPT BRG HSG COVER MACHINING to Drg 1-52-041-01210/01/00; 1-52-041-01812/00/00; 1-52-261-01102/02/00;2-52-261-00815/04/00 ; OR Equivalent	NO	2	

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TB

OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	HM_SPL	HMSP04	

VENDOR NAME & ADDRESS :

CATEGORY : HM_SPL HEAVY MACHINING SPECIAL

RS GROUP HMSP04	MANUFACTURING FACILITIES REQUIRED : VTL, Milling and Drilling required.
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 450

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	AM61	Machining of Brg Runner Plate OP- SK- APH- 01801 Drg.No:- OPSKAPH1801	NO	1	
02	AM64	Machining of Brg Runner PI 170 Xd 1540 Op- Sk- Aph- 1896	NO	2	
03	AM71	Machining of Brg. Runner Plate 120Xdia 1200 Sketch: OP- SK- APH - 0814 OREquivalent.	NO	1	
04	AM72	Machining of Brg. Runner Plate 120Xdia 800 Sketch OP- SK- APH- 1061 OREquivalent.	NO	1	

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SIGNATURE & SEAL OF VENDOR



OFFER REFERENCE :	DATE OF OFFER :		
New firm indicate reference code as NEW. Existing registered vendors mention vendor code.	RS CATEGORY	GROUP	VENDOR CODE
	HM_SPL	HMSP05	

VENDOR NAME & ADDRESS :

CATEGORY :	HM_SPL	HEAVY MACHINING SPECIAL
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
HMSP05	Gascutting, Welding Equipments, Lathe, Drilling, VTL and Grinding required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	450

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	D71	SUPP.BRG HSG COVER FABN AND M/C ING Drg.No:- 2-52-262-01792	NO	5	
02	D82E	Complete machining of Bearing Housing as per drg (0-55-214-00598 0-55-335-00807 0-55-214-00869 0-55-334-00857) except drilling and tapping SR completed castings to be collected from shop	NO	3	
03	D82F	Complete machining of Bearing Housing as per drg (1-55-216-00473 0-55-215-00968 0-55-334-00942 0-55-335-01067) except drilling and tapping SR completed castings to be collected from shop	NO	5	
04	D82G	Complete machining of Bearing Covers as per drg (1-55-214-00414 1-55-335-00885 2-55-214-00813 2-55-334-00814) including drilling tapping and slotting etc.. Casting/Prepared material to be collected from shop.	NO	30	
05	D82M	Complete machining of Bearing Housing as per drg (0-55-514-00598 0-55-335-00807 0-55-214-00869 0-55-334-00857 or equivalent) including drilling and tapping. SR completed castings to be collected from shop	NO	5	
06	D82N	Complete machining of Bearing Housing as per drg (1-55-216-00473 0-55-215-00968 0-55-334-00942 or equivalent) including drilling and tapping SR completed castings to be collected from shop	NO	3	
07	D82P	Complete machining of Bearing Housing as per drg (0-55-335-01067 or equivalent) including drilling and tapping SR completed castings to be collected from shop	NO	3	
08	D82Q	Complete machining of Bearing Covers as per drg (2-55-216-00315 2-55-216-00317 1-55-215-01143) including drilling tapping and slotting etc.. Casting/Prepared material to be collected from shop.	NO	20	
09	D82R	Complete machining of Bearing Covers as per drg (1-55-335-01417) including drilling tapping and slotting etc. Casting/Prepared material to be collected from shop.	NO	30	



TB

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	HM_SPL	HMSP05		

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
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We hereby confirm that the above mentioned facilities are available with us to carry out conversion work on items covered in the above quoted group of Rate Schedules.

SIGNATURE & SEAL OF VENDOR



TB

OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	HM_SPL	HMSP08	

VENDOR NAME & ADDRESS :

CATEGORY : HM_SPL HEAVY MACHINING SPECIAL

RS GROUP HMSP08	MANUFACTURING FACILITIES REQUIRED : VTL with Drilling facility required.
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	FC66	CC PL Machining for OD 700 Drg.No:- 3-56-133-03964	NO	20	
02	FC67	CC PL Machining for OD 700 TO 800	NO	20	
03	FC68	CC PL Machining for OD 800-1230	NO	20	
04	FC69	CC PL Machining for OD 1230 TO 1500	NO	20	

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<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	HM_SPL	HMSP09	

VENDOR NAME & ADDRESS :

CATEGORY : HM_SPL HEAVY MACHINING SPECIAL

RS GROUP HMSP09	MANUFACTURING FACILITIES REQUIRED : VTL with Drilling facility required.
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	FC70	CC PL Machining for OD 1500 TO 1895	NO	20	
02	FC71	CC PL Machining for OD 1895 to 2500	NO	10	

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OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	HM_SPL	HMSP10	

VENDOR NAME & ADDRESS :

CATEGORY : HM_SPL HEAVY MACHINING SPECIAL

RS GROUP HMSP10	MANUFACTURING FACILITIES REQUIRED : VTL with Drilling facility required.
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	FC78	CC PL Machining for OD ABOVE 2500 and UPTO 3000	NO	10	
02	IC01	Machining of Impeller Cover as per drawing (2-55-214-00817 2-55-334-00978). Fabricated Material to be collected from shop	NO	1	
03	IC02	Machining of Impeller Cover as per drawing (2-55-334-01035). Fabricated Material to be collected from shop	NO	1	
04	IG08	HUB MACHINING TO DRG 20A106009 20A107024	NO	1	

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<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	HM_SPL	HMSP11	

VENDOR NAME & ADDRESS :

CATEGORY : HM_SPL HEAVY MACHINING SPECIAL

RS GROUP	MANUFACTURING FACILITIES REQUIRED :
HMSP11	VTL with Drilling facility required.
	GENERAL FACILITIES REQUIRED :
	Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 450

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	VT01	VTL Operation in Support Body- 11 size Drg.No:- 1- 55- 214- 00204	NO	2	
02	VT02	VTL Operation in Support Body- 12 size Drg.No:- 1- 55- 335- 00890	NO	3	

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<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	HM_SPL	HMSP15	

VENDOR NAME & ADDRESS :

CATEGORY : HM_SPL HEAVY MACHINING SPECIAL

RS GROUP HMSP15	MANUFACTURING FACILITIES REQUIRED : VTL- UP TO 1000 MM+ HORIZONTAL BORING
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 450

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	VT15	Complete machining of bearing housing drg no 0-55-335-01269 including all VTL operations, milling, drilling and tapping. Bearing housing castings to be collected from shop after heat treatment.	NO	5	

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<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	LF	LF0001	

VENDOR NAME & ADDRESS :

CATEGORY : LF **LIGHT FABRICATION**

RS GROUP LF0001	MANUFACTURING FACILITIES REQUIRED : Rolling facility upto 10 mm, Gas/Pug Cutting, Grinding and Welding Equipments required.
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	157M	Fabrication of GB Spool static/stationary spool except Drilling Tapping Machining with Red Oxide painting and wherever Heat Treatment is required Red Oxide Paint need not to be done. MPI Charges payable extra as per OS(Main)ARC Drg.No:- 0- 52- 011- 00561 0- 52- 011- 01339 0- 52- 261- 00466 1- 52- 011- 00700	MT	18	
02	157N	Fabrication of Reducer Base Drive Base Base frame with Red Oxide Paint Except Drilling Tapping AND Heat Treatment (Machining Painting Not required wherever Heat Treatment is called for) Drg.No:- 1- 52- 042- 00646 1- 52- 042- 00692 1- 52- 042- 01021 1- 52- 100- 00074	MT	10	
03	AF03	Fabrication of AXIAL SEAL PLATE Drg.No:- 1- 52- 030- 01109	MT	10	

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<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	LF	LF0002	

VENDOR NAME & ADDRESS :

CATEGORY : LF **LIGHT FABRICATION**

RS GROUP LF0002	MANUFACTURING FACILITIES REQUIRED : Channel Punching Machine- Minimum- 16mm ,Shearing Machine, Press Brake, Welding Equipments and Gas Cutting equipments required.
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 350

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	AL01	COMPLETE MANUFACTURING OF SEAL GUAGE AS PER BHEL DRG 3-53-013-00054 4-52-013-00718 4-52-013-01464 4-52-054-00662 4-52-054-01745 4-52-054-03555 WITH BHEL MATERIAL OR EQUIVALANTCONTENT	NO	400	
02	AM01	Fabrication of BASKET PROTECTING SHEET Drg.No:- 2-52-010-01085	NO	150	
03	AM06	Fabrication of CLAMP TO 52 PGMA Drg.No:- 6-17-10066 6-17-20185	NO	4000	
04	AM30	Machining of CLIP Drg.No:- 6-17-10045	NO	3500	
05	D09	CAF GASKETS TO VAROUSSIZE/SHAPE Drg.No:- 4-54-240-00019	NO	200	
06	D73	Fabrication of CAF WASHHERD 50 x D17 - 3.15 MM THICK	NO	1750	
07	EF01	Fabrication and Machining of FRAME I AND IV MADE OUT OF SHEET Drg.No:- 1-79-020-00459	MT	70	
08	EF02	COMPLETE FABRICATION OF MODIFIED FRAME II- (40 SHEETS) AS PER DRAWING 17902004231 OR EQUIVALENT.	MT	360	
09	FR02	Complete manufacture of Frame 2 as per Drg 1-79-020-02472	NO	6000	

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	LF	LF0003	

VENDOR NAME & ADDRESS :

CATEGORY : LF LIGHT FABRICATION

RS GROUP LF0003	MANUFACTURING FACILITIES REQUIRED : General Fabrication , Punching,Drilling facilities required.
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	D21A	Fabrication of SEALING FOR IMPELLERS (ANGLE ROLLING WILL BE DONE AT BHEL) UPTO UNIT WT:50 KGS - For OD 1 Mtr TO 1.5 Mtr. Drg.No:- 2- 56- 228- 02417	NO	65	
02	D21B	Fabrication of SEALING FOR IMPELLERS (ANGLE ROLLING WILL BE DONE AT BHEL) UPTO UNIT WT:50 KGS - For OD 1.5 Mtr TO 2.5 Mtr Drg.No:- 2- 56- 228- 02417	NO	10	
03	D21C	Fabrication of Fabrication and Machining of SEALING FOR IMPELLERS (ANGLE ROLLING WILL BE DONE AT BHEL) UPTO UNIT WT:50 KGS- For OD 2.5 Mtr TO 3.5 Mtr	NO	10	
04	D21E	Fabrication of Sealing For Impellers (Angle Rolling Will Be Done At BHEL) Upto Unit Wt:50 Kgs - For OD Upto 1 Mtr as per Drg 2- 56- 226- 03249 2- 56- 226- 04824 2- 56- 214- 04065 or equivalent	MT	25	

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<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	LF	LF0004	

VENDOR NAME & ADDRESS :

CATEGORY : LF LIGHT FABRICATION

RS GROUP LF0004	MANUFACTURING FACILITIES REQUIRED : Shearing Machine, Press Brake, Gas/Pug Cutting , Punching Machine, Welding Equipments required .
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 350

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	AF07	Fabrication of GRATING (PRESSING) Drg.No:- 1- 52+010- 00025	MT	15	
02	R151	Fabrication of COLD END BASKETS FULL SECTOR BASKETS Drg.No:- 2- 52- 010- 00531 2- 52- 010- 00532 2- 52- 010- 00533 2- 52- 010- 00534	MT	500	
03	R152	Fabrication of HOT END BASKETS Drg.No:- 2- 52- 010- 00539 2- 52- 010- 00540 2- 52- 010- 00541 2- 52- 010- 00542 2- 52- 010- 00543	MT	100	
04	R157	Fabrication of HOT END HEATING ELEMENT BASKETS-MODIFIED DESIGN (representative Drg. 2- 52- 025- 00140 where Rev- 04 is for earlier Design and rev- 05 is for modified design)	MT	1600	

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<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	LF	LF0005	

VENDOR NAME & ADDRESS :

CATEGORY :	LF	LIGHT FABRICATION
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
LF0005	General Fabrication , Gas/Pug Cutting, Grinding, Welding Equipments required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	350

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	AF06	Fabrication of GRATING ASSEMBLY- CORTEN A (E8018 ELECTRODE) Drg.No:- 1-52-010-00490	MT	150	
02	AF08	Fabrication of GRATING ASSEMBLY- For MODULES(with FLAT). Where the plates are to be converted into standard or non-standard Flats (where the conversion charges are not payable extra) Drg.No:- 1-52-010-00025	MT	125	
03	AF09	Fabrication of GRATING ASSEMBLY- For MODULES(with FLAT).Where the flats of standard sizes will be issued (where conversion of Plates to Flats are not involved) Drg.No:- 1-52-010-01450	MT	85	
04	D22A	Fabrication of NEW FORM TOOL from Plate 16 mm to drg. 3-79-020-02730 Or Equivalent	NO	250	
05	D23E	Fabrication of Deflection plate Drg.No:- 6-17-20115	MT	20	
06	D23G	Fabrication of Support Rod Drg.No:- 6-17-20130 4-52-261-03089	MT	30	
07	D58	Fabrication of DIPSTICK ASSY Drg.No:- 6-17-10007	NO	60	
08	D69	Fabrication and Machining of CORE COVER PLATE for Drg.No:- 3-55-214-00589	NO	5	
09	GF17	Fabrication of Door Cover Assembly using Pressed Door cover issued free by BHEL Drg.No:- 6-17-20096	NO	700	
10	PR01	Fabrication of PIN RACK BAR Drg.No:- 4-52-010-03299	MT	5	

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OFFER REFERENCE :	DATE OF OFFER :		
New firm indicate reference code as NEW. Existing registered vendors mention vendor code.	RS CATEGORY	GROUP	VENDOR CODE
	LF	LF0006	

VENDOR NAME & ADDRESS :

CATEGORY :	LF	LIGHT FABRICATION
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
LF0006	General Fabrication, Shearing and Punching facilities are required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	D02Q	Fabrication of Shims for APH items like sector plate, reducer base	No	2800	
02	D23A	Fabrication of SEALS UPTO 2.5 MM ORDINARY TYPE Drg.No:- 2-52-041-01583	MT	210	
03	D23B	Fabrication of SEALS ABOVE 2.5 MM ORDINARY TYPE AXIAL SPACER BAR ASSY AND ALL SHIMS Drg.No:- 1-52-041-01128 1-52-041-01188	MT	125	
04	D23C	Fabrication of Seals Upto 2.5 mm Spot Welded Type (Plug Welding Is Permitted)	MT	1	
05	D23D	Fabrication of Seals Above 2.5 mm Spot Welded Type (Plug Welding Is Permitted)	MT	9	
06	D34	Fabrication of CIRCUM SEAL SETTING WEDGE to drg. 3-53-013-00226 or equivalent	NO	64	
07	D35	Fabrication of CIRCUM SEAL ANGLE SPANNER for Drg.No:- 3-53-013-00227	NO	6	

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TB

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	LF	LF0007	

VENDOR NAME & ADDRESS :

CATEGORY : **LF** **LIGHT FABRICATION**

RS GROUP LF0007	MANUFACTURING FACILITIES REQUIRED : Bending machine , Gas/Pug Cutting , Punching Machine, Welding Equipments required .
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 50

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	D89	COMPLETE FABRICATION OF LIFTING STAY EXTENSION(NEW) AS PER DRAWING 35201002520 OREQUIVALENT	NO	80	

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SIGNATURE & SEAL OF VENDOR



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	LF_LM	LFLM01	

VENDOR NAME & ADDRESS :

CATEGORY : LF_LM LIGHT FABRICATION AND LIGHT MACHINING

RS GROUP LFLM01	MANUFACTURING FACILITIES REQUIRED : Rolling facility up to 10mm, Mech/Hyd press up to 5 T, Welding(MMAW/Co2),GasPug Cutting , Grinding ,Drilling Max- 40 mm ,Sotting , Milling Machine required. GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group. MAXIMUM DISTANCE LIMIT IN KMS : 350
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Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	AM67	Complete Manufacturing Of Spacer Ring Segment Assy As Per The Drawings 25201102392 25201102928 And 35201101370 Or Equivalent Drawings Having Same Work Content	NO	10	
02	RS95	Fabrication and Machining of PIN WHEEL - I Drg.No:- 6- 17- 0087	NO	1800	
03	RS96	Fabrication and Machining of PIN WHEEL - II Drg.No:- 6- 17- 0088	NO	200	

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<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	LF_LM	LFLM02	

VENDOR NAME & ADDRESS :

CATEGORY :	LF_LM	LIGHT FABRICATION AND LIGHT MACHINING
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RS GROUP LFLM02	MANUFACTURING FACILITIES REQUIRED : Lathe, Rolling, Welding, Drilling facilities are required.
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 350

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	AM25	Fabrication and Machining of Trunnion Sieve Sealing Tube Assenbly (For Fully Machining) To Drg. 2- 52- 261- 00116 2- 52- 261- 00190 2- 52- 261- 00710 Or Equivalent	NO	5	
02	AM26	Fabrication and Machining of Guide Trunnion Sealing Sieve Assy (For Fully Machining) To Drg. 3- 52- 261- 01772 Or Equivalent	NO	10	
03	AM27	Fabrication and Machining of Guide Trunnion Sealing Sieve Assy (For Fully Machining) To Drg. 2- 52- 261- 02394 Or Equivalent	NO	10	

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SIGNATURE & SEAL OF VENDOR



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<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	LF_LM	LFLM03	

VENDOR NAME & ADDRESS :

CATEGORY : LF_LM LIGHT FABRICATION AND LIGHT MACHINING

RS GROUP LFLM03	MANUFACTURING FACILITIES REQUIRED : General Fabrication , Shearing , Punching and machining facilities are required .
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 450

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	AC01	Fabrication and Machining of CLEANING DEVICE to drg.0- 52- 329- 01027 0- 52- 329- 01176 0- 52- 329- 01300 0- 53- 316- 00165 or equivalent Drg.No:- 0- 52- 329- 01027	NO	16	
02	AC02	Machining of WORM GEAR ASSEMBLY for Drg.No:- 2- 52- 326- 00476	NO	2	
03	AC06	Fabrication and Machining of CLEANING EQUIPMENT to drg.0- 52- 329- 01105 2- 52- 329- 01656 01700 01744 1865 or equivalent	NO	1	
04	D56	Fabrication and Machining of HAND CRANK ASSY Drg.No:- 3- 52- 326- 00467	NO	3010	

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<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	LF_LM	LFLM04	

VENDOR NAME & ADDRESS :

CATEGORY :	LF_LM	LIGHT FABRICATION AND LIGHT MACHINING
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
LFLM04	Light Fabrication, Lathe , Gas/Pug Cutting, Grinding, Welding Equipments required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS	150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	AM22	Fabrication and Machining of Lifting Stay Entention To Drg 3-52-010-00309 3-52-010-01460 Or Equivalent Drg Having Same Work Content	NO	50	
02	AM23	Fabrication and Machining of Lifting Stay Entention To Drg 3-52-010-02120 Or Equivalent Drg Having Same Work Content	NO	300	
03	AM39	Fabrication and Machining of SEAL ADJ BAR Drg.No:- 6-17-10033	NO	100	
04	D02C	LIGHT FABRICATION LIGHT MACHINING OF ITEMS UNIT WT 100 KGS to 250 Kgs	MT	10	
05	D02D	Fabrication and Machining of Lifting Beam(ESP) Drg.No:- 2-79-000-03852	MT	50	
06	D02E	LIGHT FABRICATION LIGHT MACHINING OF ITEMS UNIT WT more than 2 Kg and UP TO 10 KGS	MT	13	
07	D02F	LIGHT FABRICATION LIGHT M/C ING ITEMS UNIT WT UP TO 2 KGS	MT	13	
08	D02G	Fabrication and Machining of Fabrication and Machining of POINTER Assy to drg. 05521400853/04 05533400938/02 25521400504/01 35533500504/01 35533500954 or equivalent	MT	25	
09	D02H	Fabrication and Machining of TEMPLATES TO VARIOUS DRGS WITH WEIGHTS MORE THAN 250 KG AND UPTO 800 KG.	MT	32	
10	D02K	LIGHT FABRICATION LIGHT MACHINING ITEMS UNIT WT MORE THAN 10 KGS AND UPTO 50 KGS	MT	25	
11	D02L	LIGHT FABRICATION LIGHT MACHINING ITEMS UNIT WT MORE THAN 50 KGS AND UPTO 100 KGS	MT	8	
12	D02M	Fabrication of Lock Washer of various drawings	No	1500	
13	D02N	Machining of Blade pins Dia 25 mm for Drg 4-57-999-02123 or equivalent	No	1200	
14	D02P	Machining of Blade pins Dia 33 mm for Drg 4-57-999-02124	No	700	
15	D05A	Fabrication and Machining of PIPE CLAMPS UPTO 2 inch Drg.No:- 6-17-10016	NO	450	
16	D05C	Fabrication and Machining of PIPE CLAMPS above 2 inch and upto 3 inch Drg.No:- 6-17-10016	NO	4000	
17	D17	Fabrication and Machining of OIL CARRY OVER DETECTOR OIL INLET PIPE ASSY (HYDRO TEST TO BEDONE) Drg.No:- Drg.No:- 6-17-10006	NO	110	
18	D20B	Fabrication and Machining of CIRCULAR EXPANSION JOINTS (ROLLING TO BHEL inch SCOPE) FOR DIA UPTO 1000MM for Drg.No:- 2-56-171-02825	NO	4	

SIGNATURE & SEAL OF VENDOR



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	LF_LM	LFM04	

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
19	D20C	Fabrication and Machining of CIRCULAR EXPANSION JOINTS (ROLLING TO BHEL inchS SCOPE) FOR DIA FROM 1000MM to 2000MM	NO	100	
20	D20D	Fabrication and Machining of CIRCULAR EXPANSION JOINTS (ROLLING TO BHEL inchS SCOPE) FOR DIA FROM 2000MM to 4000MM	NO	25	
21	D20E	Fabrication and Machining of RECTANGULAR EXPANSION JOINTS (W XL < LESS THAN 2 SQ.MTR) for Drg.No:- 1-56-173-04114	NO	80	
22	D20F	Fabrication and Machining of RECTANGULAR EXPANSION JOINTS (W XL MORE THAN 2 SQ.MTR UPTO 4 SQ.MTR)	NO	20	
23	D20G	Fabrication and Machining of RECTANGULAR EXPANSION JOINTS (W XL MORE THAN 4 SQ.MTR UPTO 8 SQ.MTR)	NO	15	
24	D41	Fabrication and Machining of of Basket Wedge for Drg.No:- 4-53-025-00232	NO	1570	
25	D54A	Fabrication and Machining of SUPPORT FOR SEALS OF 55 PGMA LAB SEAL (for weight upto 10 Kgs.) for Drg.No:- 1-56-226-00290	NO	4	
26	D54B	Fabrication and Machining of SUPPORT FOR SEALS OF 55 PGMA LAB SEAL (for weight 10 to 25 Kgs.)	NO	100	
27	D54C	Fabrication and Machining of SUPPORT FOR SEALS OF 55 PGMA LAB SEAL (for weight 25 to 50 Kgs.)	NO	5	
28	D63	Fabrication and Machining of LIFTING HOOK Drg.No:- 6-17-10014	NO	12	
29	D64	Fabrication and Machining of PINION COVER ASSY for Drg.No:- 1-52-100-00010	MT	1	
30	D70	Fabrication and Machining of SEALING COVER ASSY (under TWO-SPLIT) to Drg. 4ML10100070- - - /00/00; 1-52-261-00299 OR Equivalent	NO	9	
31	D70A	Fabrication and Machining of SEALING COVER ASSY (UNDER four split) to Drg. 2-52-262-00782 OR Equivalent	NO	50	
32	D75	Fabrication and machining of Articulated Fork as per Drg 3-56-132-00008	NO	41	
33	D75A	Fabrication and machining of Articulated Piece as per Drg 3-56-465-00009	NO	5	
34	D76	Fabrication and machining of Turn Buckle for Drg.No:- 3-55-125-00266	NO	12	
35	D78	Fabrication and machining of ROLLER ASSY for Drg.No:- 4-52-045-00622	NO	120	
36	D79	Fabrication and machining of SUSPENSION ASSY for Drg.No:- 1-55-114-00421	NO	50	
37	GF01	Fabrication and Machining of BRACKET FOR GATES Drg.No:- 3-57-999-08161	MT	55	
38	PP01	Machining of Oil Drain Branch To Drg.No. 35521600390 Or Equivalent	NO	50	
39	PP02	Machining of Oil Drain Branch To Drg.No. 35533500940 Or Equivalent	NO	1000	
40	R100	Poke Tube Assy (Economic cutting plan to be followed for example in drg. 6172-0147 a length of 1115 mm will be issued for two piece to be cut at 45 Deg. for effective utilisation of material.)	NO	250	
41	R101	Fabrication and Machining of Support Bracket Drg.No:- 6-17-20153	NO	1320	
42	RS86	Fabrication and Machining of SUPPORTING FLANGE Drg.No:- 6-17-20159	NO	1000	



TB

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	LF_LM	LFM04	

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SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
43	RS87	Fabrication and Machining of ALIGNMENTJIG Drg.No:- 6- 17- 20091	NO	200	
44	RS89	Machining of SLEEVEFOR THERMOSTAT Drg.No:- 6- 17- 20190	NO	140	
45	TK03	Fabriaction and Machining of FIXTURE FOR JEWEL BEARING AND ALSO TO DRG NO: 35500000519/01 35500000828 45500001123 45600001946 or equivalent	NO	5	
46	TK04	Fabrication and Machining of FIXTURE FOR LOCK NUT AND ALSO TO DRG NO:35500000520/01 35500000521 or equivalent	NO	4	

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	LF_LM	LFLM05	

VENDOR NAME & ADDRESS :

CATEGORY : **LF_LM** **LIGHT FABRICATION AND LIGHT MACHINING**

RS GROUP LFLM05	MANUFACTURING FACILITIES REQUIRED : General Fabrication , Section Rolling , Punching facilities are required .
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	D59	Fabrication and Machining of T-BARS (from I-section) Rotor Angle Bye pass Seal Angle Drg.No:- 1-52-041-00282 2-52-010-00546	MT	20	
02	D60	Fabrication and Machining of CIRCUMFERENTIAL SEAL WITH SUPPORT (ANGLE SECTION ROLLING) for Drg.No:- 3-53-013-00527	MT	5	

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	LF_LM	LFLM06	

VENDOR NAME & ADDRESS :

CATEGORY : **LF_LM LIGHT FABRICATION AND LIGHT MACHINING**

RS GROUP LFLM06
MANUFACTURING FACILITIES REQUIRED :
 General Fabrication facility ,Lathe, Drilling Machine and Milling machines are required.
GENERAL FACILITIES REQUIRED :
 Mandatory General facilities shall be available as per annexure - F for this group.
MAXIMUM DISTANCE LIMIT IN KMS : **150**

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	AM03	Fabrication and Machining of GUIDE TRUN GUARD Drg.No:- 3- 52- 010- 00801	NO	10	
02	D66A	Fabrication and Machining of INLET CONE ASSEMBLY (FAB + M/C UPTO 500 MM) to DRg 2- 02- 393- 56807/00/00; 3ML10100026- - - /00/00; OREquivalent	NO	1	
03	FD50	Fabriaction and Machining of Lever Plate to 56 PGMA for Drg.No:- 2- 56- 115- 01381	MT	10	
04	PC01	Fabriaction and Machining of COMPENSATING WT.(STEEL) 12HUB. to Drg.No. 35533500961(0.63 Kg/No) or equivalentNote: Indicate the deliverable quantity in numbers per month exclusively for this Rate Schedule. (Not withstanding the status of other jobs in hand).	NO	300	
05	PC10	Fabriaction and Machining of CONNECTING PIECE from Rod D80 L110 to Drg.No. 35521600507(1.09 Kg/No) or equivalent	NO	100	
06	PC11	Fabriaction and Machining of CONNECTING PIECE from Rod D80 L95 to Drg.No. 35533500946 (1.5 Kg/No.) or equivalent	NO	100	
07	PC12	Fabriaction and Machining of CONNECTING PIECE from Rod D40 L75 to Drg.No. 35533500955 (1.0 Kg/No.) or equivalent	NO	100	
08	PC57	Fabriaction and Machining of CONT.DISC RING from WSTE36- Plate 25x D450 to Drg.No. 45521400473/02 (8 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	50	
09	PC59	Fabriaction and Machining of COUNTER WEIGHT from P355NH- Plate 40x85x210 to Drg.No. 35521401019 (2 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	230	
10	PC60	COUNTER WEIGHT from P355NH- Plate 75x80x170 to Drg.No. 35533401158 (2.682) 35533401125 (2.682 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	165	

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	LF_SPL	LFSP02	

VENDOR NAME & ADDRESS :

CATEGORY : LF_SPL LIGHT FABRICATION SPECIAL

RS GROUP LFSP02	MANUFACTURING FACILITIES REQUIRED : PRESSING MACHINE required.
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	GF19	Forming of Door Cover by Pressing. Drg.No:- 6- 17- 20096	NO	5000	

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	LM	LM0001	

VENDOR NAME & ADDRESS :

CATEGORY : **LM** **LIGHT MACHINING**

RS GROUP LM0001	MANUFACTURING FACILITIES REQUIRED : Lathe, Drilling facilities are required.
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	PA10	Machining of ADJUSTING DISC FINISHED PART to Drg.No. 25533500749 or equivalent	NO	60	

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<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	LM	LM0003	

VENDOR NAME & ADDRESS :

CATEGORY :	LM	LIGHT MACHINING
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
LM0003	Lathe /CNC Lathe ,Drilling ,Grinding facilities are required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	350

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	PA60	Machining of Axial Poler Brg 51308 to Drg.No. 45521400315/02 (0.55 Kg/No.) or equivalent	NO	500	
02	PB20	machining of BRG RACE-REWORK from Brg 51406- V ABN to Drg.No. 45533501662 (0.43 Kg/No.) or equivalent	NO	1000	
03	PP15	Machining of PRESSING RING to Drg.No. 35521600500/01 or equivalent	NO	300	
04	PP16	Machining of PRESSING RING to Drg.No. 35533500944 or equivalent	NO	10	
05	PP17	Rework of Bearing race of AP impellers as per drg 3- 55- 227- 01862, 4- 55- 216- 01019 or equivalent. Bearing race to be collected from shop.	NO	600	
06	PP19	Machining of OIL RING- I from P355NH- Plate 25x D184 to Drg.No. 45521401774(0.6 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	50	
07	PP20	Machining of OIL RING- II from P355NH- Plate 25 x D240 to Drg.No. 45521401778(1.1 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	50	
08	PP21	Machining of OIL SKID RING from P355Nh- Plate 18 x D210 to Drg.No. 45533401749 (0.9 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	100	

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	LM	LM0004	

VENDOR NAME & ADDRESS :

CATEGORY :	LM	LIGHT MACHINING
RS GROUP LM0004	MANUFACTURING FACILITIES REQUIRED : Lathe /CNC Lathe ,Drilling ,Grinding facilities are required.	
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	350

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	AM46	Machining of SEALING TUBE ASSY Drg.No:- 2-52-011-02394 2-52-261-00116	NO	10	
02	AM57	Complete Machining Of Retainer Plate- Pri Upto 40 Mm (Including Drawings 25226100114 25226100189 Or Equivalent Having Same Work Content)	NO	5	
03	AM58	Complete Machining Of Retainer Plate- Pri More Than 40 Mm (Including Drgs Nos 25226100711 35226101774 Or Equivalent Having Same Work Content)	NO	5	
04	AM87	Trunnion Sleeve (For Fully Machining) for upto 110MW- WOs. And to drg. 3-53-261-00063 3-52-261-00515 3-52-261-01402 3-52-261-00399 or equivalent	NO	5	
05	AM88	Trunnion Sleeve (For Fully Machining) for 210MW AND 500(Pri)- WOs. And to drgs. 3-52-011-00533 3-52-261-01959 2-52-011-00707 or equivalent	NO	5	
06	AN05	ADAPTOR SLEEVE ROUGH MACHINING to drg 2-52-261-01509 OP-SK-APH-0188 Or equivalent	NO	5	
07	AN06	ADAPTOR SLEEVE ROUGH MACHINING to sketch OP-SK-APH-0622 Or equivalent	NO	5	
08	AN07	ADAPTOR SLEEVE ROUGH MACHINING to sketch OP-SK-APH-2329 Or equivalent	NO	5	

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	LM	LM0005	

VENDOR NAME & ADDRESS :

CATEGORY :	LM	LIGHT MACHINING
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
LM0005	Lathe /CNC Lathe ,Drilling ,Grinding facilities are required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	D82L	Complete machining of Bearing Covers as per drg (4-55-334-01761) including drilling tapping and slotting etc.. Casting to be collected from stores	NO	10	
02	FD44	Machining of Bearing Housing To Drg. 25622700499 25625500052 Or Equivalent.Complete machining as per Drg . Casting will be collected from Shop	NO	64	
03	RS90	Machining of SHAFT- I Drg.No:- 6- 17- 20068	NO	1000	
04	RS91	Machining of SHAFT- II for Drg.No:- 3- 77- 017- 01853	NO	1000	
05	RS93	Machining of DRIVING SHAFT for Drg.No:- 4- 55- 215- 01143	NO	250	
06	RS94	Machining of SHAFT Drg.No:- 6- 17- 20069	NO	150	

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	LM	LM0006	

VENDOR NAME & ADDRESS :

CATEGORY :	LM	LIGHT MACHINING
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
LM0006	Lathe /CNC Lathe ,Drilling ,Grinding facilities are required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS	50

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	AM04	Machining of LOWER POST PIN Drg.No:- 6-17-10052 4-52-011-00906	NO	150	
02	AM07	Machining of ADJ SLEEVE ASSEMBLY Drg.No:- 6-17-10037 2-52-030-00983	NO	20	
03	AM08	Machining of ADJ ROD to drg. 3-52-030-01840 or equivalent	NO	20	
04	AM13	Machining of GUIDE PIN ASSEMBLY Drg.No:- 6-17-10040 6-17-10058	NO	200	
05	D03A	Machining of PIPE NIPPLE UPTO 1 inch (from tube)	NO	50	
06	D03B	Machining of PIPE NIPPLE UPTO 2 inch (from tube)	NO	100	
07	D03C	Machining of PIPE NIPPLE UPTO 3 inch (from tube)	NO	14	
08	D04A	Machining of PIPE NIPPLE FROM ROD DIA 32 MM Drg.No:- 4-52-100-01140	NO	40	
09	D04B	Machining of PIPE NIPPLE FROM ROD DIA 40 MM Drg.No:- 4-52-262-01378	NO	20	
10	D04C	Machining of PIPE NIPPLE FROM ROD DIA 50 MM Drg.No:- 4-52-100-03487	NO	20	
11	D04D	Machining of PIPE NIPPLE FROM ROD DIA 63 AND 80 MM Drg.No:- 4-55-335-01513	NO	30	
12	D06A	Machining of REDUCERS / SW COUPLINGS FROM ROD DIA 32 MM for Drg.No:- 4-53-261-00033	NO	10	
13	D06B	Machining of REDUCERS / SW COUPLINGS FROM ROD DIA 50 MM	NO	20	
14	D06C	Machining of Fabrication and Machining of REDUCERS / SW COUPLINGS FROM ROD DIA 63 MM	NO	30	
15	D06D	Machining of REDUCERS / SW COUPLINGS FROM ROD DIA 80 MM Drg.No:- 4-ML-102-00048	NO	200	
16	D06E	Machining of REDUCERS / SW COUPLINGS FROM ROD DIA 100 MM	NO	10	
17	D06F	Machining of REDUCERS / SW COUPLINGS FROM ROD DIA 125 MM Drg.No:- 6-17-20151	NO	450	
18	D10A	Machining of FIT BOLT SM16 Drg.No:- 4-54-100-00039	NO	1300	
19	D10B	Machining of FIT BOLT SM20 Drg.No:- 4-56-226-00807	NO	300	
20	D12A	Machining of TAPER PINS (THREADED OR PLAIN)- Dia UPTO 10 mm.	NO	500	
21	D13A	Manufacture of HEX BOLT UPTO M20X160 Drg.No:- 6-17-10098	NO	260	

SIGNATURE & SEAL OF VENDOR



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	LM	LM0006	

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
22	D13B	Manufacture of HEX BOLT UPTO M24X180	NO	250	
23	D13C	Manufacture of HEX BOLT UPTO M36X200	NO	750	
24	D13D	Manufacture of HEX BOLT UPTO M52X450	NO	550	
25	D15A	Machining of FLANGES BORE UPTO 40 MM Drg.No:- 4-55-334-01422	NO	30	
26	D15B	Machining of Fabrication and Machining of FLANGES BORE UPTO 50 MM	NO	100	
27	D15C	Machining of FLANGES BORE UPTO 75 MM	NO	665	
28	D15D	Machining of FLANGES BORE UPTO 100 MM	NO	265	
29	D15E	Fabrication and Machining of FLANGES BORE UPTO 150 MM	NO	50	
30	D32	PIN RACK SETTING SCREW Drg.No:- 6-17-10025	NO	55	
31	D42	Machining of ADAPTER FP 1/2 inch-M18X1 to drg 45533401334/01 (SA105 ROD D36 L40 WEIGHT 0.1 KG/NO) OR Equivalent	NO	100	
32	FP01	Manufacture of Fixing Pin of Length upto and including 250 mm Drg.No:- 6-16-00130	NO	2800000	
33	FP02	Manufacture of Fixing Pin of Length above 250 mm Drg.No:- 6-16-00130	NO	2100000	
34	GM05	Machining of CHAIN PIN UPTO DIA 16 MM Drg.No:- 3-48-460-35791	NO	300	
35	GM06	Machining of CHAIN PIN ABOVE D16 UPTO DIA 22 MM	NO	150	
36	GM07	Machining of CHAIN PIN ABOVE D22 UPTO DIA 32 MM	NO	300	
37	GM25	Machining of BRG HOLDER OD UPTO 50 MM	NO	11	
38	GM67	Machining of GLAND PLATES AND FOLLOWER PLATES UPTO BORE DIA 85MM OF GLAND PLATE Drg.No:- 4-48-013-35943 4-48-013-35945	NO	50	
39	GM68	Machining of GLAND PLATES AND FOLLOWER PLATES BORE DIA > 85 MM UPTO 105 MM OF GLAND PLATE	NO	100	
40	GM69	Machining of GLAND PLATES AND FOLLOWER PLATES BORE DIA > 105 MM UPTO 115 MM OF GLAND PLATE	NO	100	
41	LF13	GLAND PLATE WITH THREADED DESIGN DRG NO:3-57-999-21980, 3-57-999-21981, VAR-10	NO	100	
42	LF14	GLAND PLATE WITH THREADED DESIGN DRG NO:3-57-999-21980, 3-57-999-21981, VAR-11	NO	100	
43	PB01	Machining of Packing Box (tube supplied instead of Rod) Drg.No:- 6-17-20086	MT	17	
44	PB02	Machining of Packing Box (Rod) Drg.No:- 6-17-20086	MT	1	
45	PD60	Machining of DUMMY FLANGE from IS2062- Plate 5 x D150 to Drg.No. 45533501647/01 (0.694 Kg/No.) or equivalent	NO	200	
46	PD73	Machining of DRIVE DISC from Plate 50 x D610 to Drg.No. 15533500490 (68.5. Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	20	
47	PF11	Machining of FIXING PIN DIA 10 X 20 from SA105- Rod 22 L35 to Drg.No. 45521601282 (0.02 Kg/No.) or equivalent	NO	20	
48	PF12	Machining of FIXING PIN from IS2062 GrA D16 L30 to Drg.No. 45533501660 (0.015 Kg/No.) or equivalent	NO	20	

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	LM	LM0006	

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
49	PF30	Machining of FORK from Rod D40 L70 to Drg.No. 35521400101/02 (0.26 Kg/No.) or equivalent	NO	50	
50	PL10	Machining of LIFTING EYE from BMC20- Plate 10x80x100 Plate 20 x D105 to Drg.No. 35521400119/01 (1.5 Kg/No.) or equivalent	NO	30	
51	PP12	Machining of PLUG SCREW M48X1.5 from SA193B7- Rod D63 L45 to Drg.No. 45521601288 (0.5 Kg/No.) or equivalent	NO	50	
52	RS81	Machining of GLAND Drg.No:- 6- 17- 20093	NO	100	
53	RS82	Machining of PAD Drg.No:- 6- 17- 20077	NO	950	
54	RS88	Machining of ADJUSTING SCREW for Drg.No:- 3- 79- 013- 00126	NO	250	
55	TK01	Machining of Screw Rod To Drg. 45500001067 45600001961 Or Equivalent	NO	10	
56	TK02	Machining of GUIDE RING to drg. 3550000660 45500001061 or equivalent	NO	10	
57	TK05	Machining of MANDREL AND ALSO TO DRG NO:45500001075 45600001957 OREQUIVALENT	NO	2	
58	TK06	Machining of SCREW JACK AND ALSO TO DRG NO:35500000517 35600001596 OREQUIVALENT	NO	5	
59	TK07	machining of SCREW ROD to drg. 45500001067 45600001961 or equivalent	NO	6	

I/We hereby confirm that the above mentioned facilities are available with us to carry out conversion work on items covered in the above quoted group of Rate Schedules.



OFFER REFERENCE :	DATE OF OFFER :		
New firm indicate reference code as NEW. Existing registered vendors mention vendor code.	RS CATEGORY	GROUP	VENDOR CODE
	LM	LM0007	

VENDOR NAME & ADDRESS :

CATEGORY :	LM	LIGHT MACHINING
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
LM0007	Lathe /CNC Lathe ,Drilling ,Grinding facilities are required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	AM18	Machining of SEAL RING RETAINER to drg-no 35226100402 or equivalent	NO	5	
02	AM19	Machining of ALUMINIUM SEAL RING UPTO DIA 500 MM SUPPLIED IN TWO PIECES Drg.No:- 2- 52- 261- 00969	NO	5	
03	AM31	Machining of Aluminium Seal Ring Less Than Outer Dia 1000 Mm (Including Drg. 2/00969 3/00560 3/00731 3/00732 3- 52- 011- 00955 3/01760 3/01773 Or Equivalent)	NO	20	
04	AM32	Machining of Aluminium Seal Ring Above Outer Dia 1000 mm (Including Drgs 3- 52- 011- 00896 3- 52- 011- 02112 Or Equivalent). Segments will be issued from shop.	NO	5	
05	AM50	Machining of BRASS PACKING COVER (2 HALVES) Drg.No:- 3- 52- 261- 00114	NO	20	

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OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	LM	LM0008	

VENDOR NAME & ADDRESS :

CATEGORY :	LM	LIGHT MACHINING
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
LM0008	Lathe or CNC ,Drilling ,Grinding,General Fabrication facilities are required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	D14	Fabrication and Machining of EXPANSION ARRT OF ALL SIZES Drg.No:- 6- 17- 10069 6- 17- 10070 1- 52- 030- 00002 1- 52- 030- 00004	NO	135	
02	D22	Manufacture of FORM TOOL ASSY to drg.3- 79- 020- 00271/01 OR Equivalent.	NO	200	
03	D30	Machining of PIN SPACE GAUGE PIN RACK SPACE SETTING BLOCK Drg.No:- 6- 17- 10032	NO	25	
04	D33	Machining of ADJUSTER ROD drg. 25204500034/02 35203000902/05 35204500236/02 35226100400/05 35500001082 35500001084 37901300126/02 45203000330/08 or Equivalent	NO	20	
05	D36	Machining of SCREW RING for Drg.No:- 3- 55- 124- 00046	NO	110	
06	D37	Machining of RING DIVIDED for Drg.No:- 3- 55- 334- 00227	NO	30	
07	D49	Machining of PLUG M18X1 Drg.No:- 4- 55- 214- 00482	NO	230	
08	FD03	Machining of BRG HOUSNG Drg.No:- 4- 56- 115- 01874	NO	50	
09	FD30	Machining of HEXAGONAL NUT RH 45512400178/02 45511200645 OREQUIVALENT	NO	600	
10	FD31	Machining of HEXAGONAL NUTLH 45611500368/01 OPSKFAN0124 or equivalent	NO	200	
11	HM01	Machining of Spanner (Hexagonal Hollow Milling) Drg.No:- 6- 17- 20104	NO	275	
12	PA01	Machining of ADAPTOR FP 3/8 inch from BMC45 Rod D50 L25 to Drg.No. 45521400296/02(0.02 Kg/No.) or equivalent	NO	50	
13	PH01	Machining of HEX SCREW M20X80 (RE WORK) from SA193B7- Rod D40 L100 to Drg.No. 45521600850(0.184 Kg/No.) or equivalent	NO	300	
14	PL20	Machining of LOCATING PIN D12x20 from SA193B7- rod 25 L30 to Drg.No. 45521401782(0.016 Kg/No.) or equivalent	NO	400	
15	PL31	Machining of LOCKING NUTM30x1.5 from SA193B7- Rod D80 L37 to Drg.No. 25521400173/03 Drg.No. OPSKFAN00121 or equivalent	NO	50	
16	PN01	Machining of NUT from NUT M35x1.5 to Drg.No. 45533501690/01 (0.710 Kg/No.) or equivalent	NO	25	
17	PN02	Machining of NUTM35 X1.5 to Drg.No. OPSfan00678 or equivalent	NO	10	
18	PT03	Machining of THRUST ROD NUT to Drg.No. 35533401012 or equivalent	NO	10	
19	RS84	Machining of BEARING Drg.No:- 6- 17- 20089	NO	7000	
20	RS97	GRIP COUPLING Drg.No:- 6- 17- 20174	NO	1500	

SIGNATURE & SEAL OF VENDOR



TB

OFFER REFERENCE :	DATE OF OFFER :			
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	LM	LM008		

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
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We hereby confirm that the above mentioned facilities are available with us to carry out conversion work on items covered in the above quoted group of Rate Schedules.

SIGNATURE & SEAL OF VENDOR



OFFER REFERENCE :	DATE OF OFFER :		
New firm indicate reference code as NEW. Existing registered vendors mention vendor code.	RS CATEGORY	GROUP	VENDOR CODE
	LM	LM0010	

VENDOR NAME & ADDRESS :

CATEGORY :	LM	LIGHT MACHINING
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
LM0010	Lathe, Drilling, Milling facilities are required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	350

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	PD65	Machining of DISTANCE RING from SA106GrB- Tube 177.8x22.2 L30 to Drg.No. 45521400242(0.74 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	100	
02	PD66	Machining of DISTANCE RING from BMC20- Plate 25xD190 to Drg.No. 45521400244/01 (1.1 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	100	
03	PD67	Machining of DISTANCE RING from BMC20- Plate 16 x D225 to Drg.No. 45521400466/01 (1.46 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	100	
04	PD68	Machining of DISTANCE RING from IS2062 Plate 8 x 110 to Drg.No. 45533501651 (0.163 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	550	
05	PD69	Machining of DISTANCE RING from IS2062 GrA- Plate 20 x D230 to Drg.No. 45533501654 (1.231 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	110	
06	PD70	Machining of Distance Ring from P355NH- Plate 40 x D190 to Drg. 45533401748 (1.8 Kg/No) or equivalent. Prepared material will be issued from shop.	NO	880	
07	PR06	Machining of RING from SA105 Rod D80 L10 to Drg.No. 45521400479/01 (0.01 Kg/No.) or equivalent	NO	30	
08	PR11	Machining of RING from SA105- Rod D165 L25 to Drg.No. 45521600973 (1.5 Kg/No.) or equivalent	NO	30	
09	PR12	Machining of RING from SA105- Rod 125 L30 to Drg.No. 45521600974 (0.4 Kg/No.) or equivalent	NO	30	
10	PR13	Machining of RING from SA105- Rod D125 L20 to Drg.No. 45521601016/01 (0.4 Kg/No.) or equivalent	NO	300	
11	PR14	Machining of RING from SA105- Rod80 L10 to Drg.No. 45533501645(0.01 Kg/No.) or equivalent	NO	30	
12	PR15	Machining of RINGD80x10 from SA105- Rod DIA 100 x 15 to Drg.No. 45533501658(0.23 Kg/No.) or equivalent	NO	500	
13	PR23	Machining of Ring To Drg.No. 45521400268 Or Equivalent. Prepared material will be issued from shop.	NO	250	
14	PR24	Machining of RING BMC16- Plate 56x D175 to Drg.No. 45521400467/03 (4.3 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	30	
15	PR25	Machining of Ring 16 D 263 Tr 235X4 To Drg.No. 45521600832 Or Equivalent. Prepared material will be issued from shop.	NO	40	
16	PR26	Machining of RING to Drg.No. 45521600971 or equivalent. Prepared material will be issued from shop.	NO	30	

SIGNATURE & SEAL OF VENDOR



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	LM	LM0010	

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
17	PR27	Machining of RING from P355NH- Plate 16 x 120 to Drg.No. 45533501666(0.30 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	50	
18	PR29	Machining of Ring-II From P355Nh- Plate 25 X 158 To Drg.No. 45521401769 (0.5 Kg/No.) Or Equivalent. Prepared material will be issued from shop.	NO	20	
19	PR30	Machining of RING-III from 42CrMo4 Plate 25 x D140 to Drg.No. 45521401770 (1.7 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	20	
20	PS30	Machining of STOP RING from SA105- Rod 200 L25 to Drg.No. 45521600979 (1 Kg/No.) or equivalent	NO	30	
21	PS54	Machining of SUPPORTING RING from SA105 Rod D165 L20 to Drg.No. 45521400475/01 (0.4 Kg/No.) or equivalent	NO	200	
22	PS64	complete machining of Cover of oil drain from Pl 18 upto dia 110 mm to drg no 4- 55- 215- 02699 or equivalent. Raw material to be collected from stores.	NO	20	
23	PS65	complete machining of Cover of oil drain from Pl 18 with dia 110- 120 mm to drg no 4- 55- 216- 02941 or equivalent. Raw material to be collected from stores.	NO	30	
24	PS66	complete machining of Cover of oil drain from Pl 18 with dia above 120 upto 145 mm to drg no 4- 55- 328- 03022 or equivalent. Raw material to be collected from stores.	NO	30	
25	PS67	complete machining of Cover of oil drain from Pl 18 with dia above 145 mm upto 165mm to drg no 4- 55- 227- 02761 or equivalent. Raw material to be collected from stores.	NO	30	
26	PS68	Complete machining of Lifting device from Pl 50/55 including drilling and tapping. Drg like 3- 55- 215- 02065, 3- 55- 334- 02057, 3- 55- 215- 02062, 3- 55- 215- 01997 or equivalent. OD cut blanks to be collected from shop.	NO	2	
27	PS69	Complete machining of Lifting device from Pl 75 including drilling and tapping. Drg like 3- 55- 328- 02106 or equivalent. OD cut blanks to be collected from shop.	NO	2	
28	PS70	Complete machining of Lifting device from Pl 90 including drilling and tapping. Drg like 3- 55- 227- 01928, 3- 55- 227- 02103 or equivalent. OD cut blanks to be collected from shop.	NO	2	
29	PS71	complete machining of oil drain from Rod Dia 110 to drg no 3- 55- 215- 01848 or equivalent. Rod to be collected from stores.	NO	20	
30	PS72	complete machining of oil drain from Rod Dia 120 to drg no 3- 55- 216- 02064 or equivalent. Rod to be collected from stores.	NO	20	
31	PS73	complete machining of oil drain from Rod Dia 160 to drg no 3- 55- 328- 02108 or equivalent. Rod to be collected from stores.	NO	30	
32	PS74	complete machining of oil drain from Rod Dia 165 to drg no 3- 55- 227- 01874 or equivalent. Rod to be collected from stores.	NO	30	
33	PS75	complete machining of Oil ring from Pl32 including drilling and tapping to drg no 4- 55- 227- 02668 or equivalent. Prepared material to be collected from shop.	NO	30	
34	PS76	complete machining of Oil ring from Pl50 including drilling and tapping to drg no 4- 55- 227- 02662 or equivalent. Prepared material to be collected from shop.	NO	30	
35	PS80	Machining of SPACER to Drg.No. 35533401013 or equivalent. Prepared material will be issued from shop.	NO	50	



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	LM	LM0010	

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
36	PS81	Machining of SPLASH RING to Drg.No. 45521600849 or equivalent. Prepared material will be issued from shop.	NO	50	
37	PS82	Machining of SPLASH RING from IS2062- Plate 32 x D270 to Drg.No. 45533501653/01 (2.264 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	50	
38	PS83	Machining of STOP RING from P355NH- Plate 25 x D180 to Drg.No. 45533501664 (1.1 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	30	
39	PS84	Machining of STOP RING from P335NH- Plate 20 x D180 to Drg.No. 45533501665 (1 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	30	
40	PS85	Machining of SUPPORTING RING to Drg.No. 45521600970 or equivalent. Prepared material will be issued from shop.	NO	50	
41	PS86	Machining of SUPPORTING RING from IS2062- Plate 16 x D225 to Drg.No. 45533501649 (0.203 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	50	

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SIGNATURE & SEAL OF VENDOR



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	LM	LM0011	

VENDOR NAME & ADDRESS :

CATEGORY : **LM LIGHT MACHINING**

RS GROUP LM0011
MANUFACTURING FACILITIES REQUIRED :
 Lathe, Drilling, Milling, slotting facilities are required.
GENERAL FACILITIES REQUIRED :
 Mandatory General facilities shall be available as per annexure - F for this group.
MAXIMUM DISTANCE LIMIT IN KMS : 50

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	PS01	Machining of SCRPLUG M30X1.5 to Drg.No. 45521400474/02 (0.2 Kg/No.) or equivalent	NO	510	
02	PS02	Machining of SCREW PLUG from BMCQ45- Rod D16 L20 to Drg.No. 45521400277/02 (0.01 Kg/No.) or equivalent	NO	210	
03	PS03	Machining of SCREW PLUG 3/8 inch FP from Hex Screw M20x50 to Drg.No. 45521400469/03 (0.2 Kg/No.) or equivalent	NO	110	
04	PS06	Machining of SCREW PLUG M18X1 from BMCQ45- Rod D32 L45 to Drg.No. 45521400482/02 (0.05 Kg/No.) or equivalent	NO	210	
05	PS51	Machining of SUPPORT COVER from Sa193B7- Rod D80 L15 to Drg.No. 45533401762 (0.13 Kg/No.) or equivalent	NO	200	
06	PS87	Machining of SUPPORT RING to Drg.No. 45521600831 or equivalent. Prepared material will be issued from shop.	NO	50	

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	LM	LM0012	

VENDOR NAME & ADDRESS :

CATEGORY :	LM	LIGHT MACHINING
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
LM0012	Lathe, Milling facilities are required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS	50

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	DE1H	Machining of EP SHAFT WITH OUT KEY WAY (Length upto 3Mtr) for Drg.No:- 3- 78- 509- 01170	NO	500	
02	DE1K	Machining of EP SHAFT WITH OUT KEY WAY (Length 3 Mtr to 4Mtr)	NO	4200	
03	DE1M	Machining of EP SHAFT WITH OUT KEY WAY (Length 4Mtr to 5 Mtr)	NO	1500	
04	DE1N	Machining of EP SHAFTS WITH KEY WAY (Length upto 3Mtr) Drg.No:- 6- 17- 20171 6- 17- 20172	NO	1650	
05	DE1P	Machining of EP SHAFIS WITH KEY WAY (Length 3Mtr to 4Mtr)	NO	1650	
06	DE1R	Machining of EP SHAFIS WITH KEY WAY (Length 4Mtr to 5 Mtr)	NO	1000	

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OFFER REFERENCE :	DATE OF OFFER :		
New firm indicate reference code as NEW. Existing registered vendors mention vendor code.	RS CATEGORY	GROUP	VENDOR CODE
	LM	LM0013	

VENDOR NAME & ADDRESS :

CATEGORY :	LM	LIGHT MACHINING
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
LM0013	Lathe, Drilling , Milling , slotting facilities are required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	PA30	Machining of ADJUSTING ROD from SA105- Rod D63 L1100 to Drg.No. 25533500751 (20 Kg/No.) or equivalent	NO	50	
02	PA61	Machining of ADJUSTING RING from P355NH- Plate 55xD300 to Drg.No. 35521401020(7.3 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	50	
03	PA62	Machining of ADJUSTING RING from WSTE335- Plate 28 x 625 to Drg.No. 45521601040(20.3 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	50	
04	PA63	Machining of ADJUSTING RING from P355Nh- Plate 25 x D450 to Drg.No. 45533501685/01 (8 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	40	
05	PF20	Machining of FLANGE from BMC16- Plate 32 D365 to Drg.No. 25521600316(2.05) or equivalent	NO	20	
06	PF22	Machining of FLANGE from BMC16- Plate 32x D165 to Drg.No. 45521600862(3.83 Kg/No.) or equivalent	NO	20	
07	PF23	Machining of FLANGE from P355NH- Plate 63 x D180 to Drg.No. 45533501669 (8.5 Kg/NO.) or equivalent	NO	50	
08	PF24	Machining of FLANGE 2 PARTS to Drg.No. 35521600927 or equivalent	NO	100	
09	PF25	Machining of FLANGE 2 PARTS from 2C35- Rod D250 L60 to Drg.No. 45521600972(7 Kg/No.) or equivalent	NO	50	
10	PF26	Machining of FLANGE - 2PARTS from P355NH- Plate 63 x D180 to Drg.No. 45533501673 (6 Kg/No.) or equivalent	NO	100	

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TB

OFFER REFERENCE :	DATE OF OFFER :		
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	LM	LM0014	

VENDOR NAME & ADDRESS :

CATEGORY : LM **LIGHT MACHINING**

RS GROUP LM0014	MANUFACTURING FACILITIES REQUIRED : Lathe, Milling facilities are required.
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	CH10	Machining of CHIMNEY HEX NUT M90 for Drg.No:- 40- A- 006- 035	NO	1000	
02	CH20	Machining of CHIMNEY FOUNDATION BOLT OF ALL SIZES WITH OUT NUT AND WASHER for Drg.No:- 3- 87- 010- 80422	MT	128	
03	CH21	CHIMNEY FOUNDATION BOLT OF ALL SIZES WITH NUT AND WASHER for Drg.No:- 3- 87- 010- 80422	MT	12	

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OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	LM	LM0015	

VENDOR NAME & ADDRESS :

CATEGORY :	LM	LIGHT MACHINING
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
LM0015	Lathe /CNC Lathe,Drilling ,Milling ,Grinding,General Fabrication facilities are required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS	150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	PB50	Machining of BUSH from D100 L65 to Drg.No. 35521400218/03 or equivalent	NO	300	
02	PB51	Machining of BUSH from Rod D100 L65 to Drg.No. 35533500950/01 (0.5 Kg/No.) or equivalent	NO	150	
03	PB52	Machining of BUSH from BMCQ45-Rod D100 L40 to Drg.No. 45521400267/05(0.28 Kg/No.) or equivalent	NO	100	
04	PB55	Machining of BUSH from Tube 127 x 20 L60 to Drg.No. 45521401274/02 (0.125 Kg/No.) or equivalent	NO	20	
05	PB56	BUSH from SA105- Rod 100 L35 to Drg.No. 45533501661(0.44 Kg/No.) or equivalent	NO	500	
06	PB80	Machining of BRG COVER ASSY from P355NH- Plate 8 x D280 Pite 75x D390 to Drg.No. 15533400976(58 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	5	
07	PB81	Machining of BUSH from WSTE36- Plate 90 x D185 to Drg.No. 45521600882/03 (1.87 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	100	
08	PB82	Machining of BUSH from Naxtra70- Plate 40xD135 to Drg.No. 45521601018 (0.8 Kg/No) or equivalent. Prepared material will be issued from shop.	NO	250	
09	PB83	Machining of BUSH from P355NH- Plate 75 x D150 to Drg.No. 45533501688/01(3 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	2	
10	PC58	Machining of COVER from P355NH- Plate 20 D230 to Drg.No. 35533500952 (4.1 Kg/No)or equivalent. Prepared material will be issued from shop.	NO	500	
11	PD01	Machining of DISTANCE BUSH from SA193B7- Rod D100 L40 to Drg.No. 45533401759 (0.3 Kg/No.) or equivalent	NO	100	
12	PD10	Machining of DISTANCE RING from Rod D80 L70 to Drg.No. 35521400644/02 (0.74 Kg/No) or equivalent	NO	220	
13	PD71	Machining of Distance Ring from P355NH- Plate 16 x D180 to Drg. 45533501674 (1 Kg/No) or equivalent. Prepared material will be issued from shop.	NO	220	
14	PD72	Machining of DRIVE DISC from P355NH- Plate 50 x D620 to Drg.No. 15533500847(68.5 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	20	
15	PR31	Machining of RING to Drg.No. 35533500939 or equivalent. Prepared material will be issued from shop.	NO	20	

SIGNATURE & SEAL OF VENDOR



TB

OFFER REFERENCE :	DATE OF OFFER :			
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE	
	LM	LM0015		

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
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SIGNATURE & SEAL OF VENDOR



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	LM	LM0016	

VENDOR NAME & ADDRESS :

CATEGORY :	LM	LIGHT MACHINING
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
LM0016	Lathe, Milling facilities are required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	D08A	Machining of Studs SA193B7 (Single Side) upto M16 Rate payable for every 100 mm of Thread length (any partial length will be rounded to next higher 100) Drg.No:- 4- 56- 132- 02655	NO	40	
02	D08B	Machining of Studs SA193B7 (Single Side) upto M24 Rate payable for every 100 mm of Thread length (any partial length will be rounded to next higher 100) Drg.No:- 3- 48- 013- 33558	NO	3500	
03	D08C	Machinig of Studs SA193B7 (Single Side) upto M30 Rate payable for every 100 mm of Thread length (any partial length will be rounded to next higher 100) Drg.No:- 3- 48- 013- 33558	NO	3000	
04	D08D	Machining of Studs SA193B7 (Single Side) upto M36 Rate payable for every 100 mm of Thread length (any partial length will be rounded to next higher 100) Drg.No:- 4- 52- 261- 03191	NO	20	
05	GM22	Fabrication and Machining of ADJ/CO LINK ABOVE M16 UPTO M24 Drg.No:- 3- 57- 113- 01100	NO	50	
06	GM23	Machining of ADJ/CO LINK ABOVE M24 UPTO M36	NO	700	
07	GM26	Machining of BRG HOLDER OD 51 TO 80 MM	NO	11	
08	GM27	Machining of BRG HOLDER OD 81 TO 125 MM Drg.No:- 4- 48- 013- 35173	NO	500	
09	GM36	Machining BOSS WITHOUT KEY BORE ABOVE 51 MM UPTO 90 MM	NO	20	
10	GM40	Machining of GLANDS ABOVE DIA 50 MM UPTO DIA 80 MM	NO	20	
11	GM41	Machining of GLANDS ABOVE DIA 80MM UPTO DIA 125 Drg.No:- 3- 48- 013- 33559	NO	200	
12	GM42	Machining of GLANDS ABOVE DIA 125 UPTO DIA 165	NO	200	
13	GM48	Machining of KNUCKLE LH/RH ABOVE M16 UPTO M24 Drg.No:- 3- 48- 003- 55854 3- 48- 003- 55855	NO	20	
14	GM49	Machining of KNUCKLE LH/RH ABOVE M24 UPTO M36	NO	300	
15	GM51	Machining of KNUCKLE CENTRE UPTO M24 Drg.No:- 3- 48- 003- 55856	NO	20	
16	GM52	Machining of KNUCKLE CENTRE ABOVE M24 UPTO M36	NO	500	
17	GM57	Machining of LINKAGE BRG HOLDER Drg.No:- 2- 48- 003- 40623	NO	100	
18	GM74	Machining of BLADE BLOCKS (DAMPERS) to Drg no 3- 57999- 04635 - (ID 83 mm)	NO	1000	

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TB

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	LM	LM0016	

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
19	GM75	Machining of BLADE BLOCKS (DAMPERS)to Drg no 3-57999-04636 - (ID 95 mm)	NO	800	

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<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	LM	LM0017	

VENDOR NAME & ADDRESS :

CATEGORY : LM **LIGHT MACHINING**

RS GROUP LM0017	MANUFACTURING FACILITIES REQUIRED : Milling Machine ,surface grinding facilities are required.
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 50

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	KY01	Machining of Keysmade out of Rod Dia < 16 length upto 100 mm	NO	2100	
02	KY04	Machining of Keysmade out of Rod Dia < 32 length upto 100	NO	170	
03	KY05	Machining of Keysmade out of Rod Dia < 32 length 100 - 150 mm	NO	170	
04	KY06	Machining of Keysmade out of Rod Dia < 32 length 150 - 250 mm	NO	800	
05	KY07	Machining of Keysmade out of Rod Dia < 50 length upto 100 mm	NO	100	
06	KY08	Machining of Keysmade out of Rod Dia < 50 length 100- 150 mm	NO	100	
07	KY09	Keysmade out of Rod Dia < 50 length 150 - 250 mm	NO	350	
08	KY10	Machining of Keysmade out of Rod Dia < 80 length upto 100	NO	20	
09	KY11	Machining of Keysmade out of Rod Dia < 80 length 100 - 150 mm	NO	40	
10	KY12	Machining of Keysmade out of Rod Dia < 80 length 150 - 250 mm	NO	40	
11	PL30	Machining of LOCK KEY 3X10X16 from P355NH- Plate 5 to Drg.No. 45533401757 (0.004 Kg/No.) or equivalent	NO	500	

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OFFER REFERENCE :	DATE OF OFFER :		
New firm indicate reference code as NEW. Existing registered vendors mention vendor code.	RS CATEGORY	GROUP	VENDOR CODE
	LM	LM0018	

VENDOR NAME & ADDRESS :

CATEGORY :	LM	LIGHT MACHINING
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
LM0018	Lathe, Milling machine, Drilling and Grinding facility required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS	150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	D11A	Machining of LOCATING PIN M12 OR M16 Drg.No:- 4-55-215-02013	NO	200	
02	D11B	Machining of LOCATING PIN M20 OR M22 Drg.No:- 4-55-216-00850	NO	350	
03	D11D	Machining of LOCATING PIN M24 Drg.No:- 4-55-216-00550	NO	200	
04	D12B	Machining of TAPER PINS (THREADED OR PLAIN)- Dia morethan 10 mm Drg.No:- 3-53-010-00239	NO	250	
05	D13E	Machining of SCREW PLUG FP 2 inch (45521400460/01)	NO	400	
06	FD13	Machining of LEVER BOSS EXCEPT KEYWAY Drg.No:- 4-56-132-02649	NO	1120	
07	FD20	Machining of PIN I AND II Drg.No:- 4-56-132-02653 4-56-13202654	NO	50	
08	FD34	SHAFT FINAL Machining (DIA 63 L 270) including KEY way Drg.No:- 3-56-115-02701	NO	50	
09	FD38	SHAFT FINAL Machining (DIA 63 L 150) including KEY way Drg.No:- 3-56-115-02702	NO	50	

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<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	LM	LM0019	

VENDOR NAME & ADDRESS :

CATEGORY :	LM	LIGHT MACHINING
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
LM0019	General Fabrication with Lathe and Milling Machine and Thread Chaser preferable.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	D08F	Machining of Studs SA105 (Single Sde) upto M16 Rate payable for every 100 mm of Thread length (any partial length will be rounded to next higher 100)	NO	40	
02	D08G	Machining of Studs SA105 (Single Sde) upto M24 Rate payable for every 100 mm of Thread length (any partial length will be rounded to next higher 100) Drg.No:- 4- 52- 261- 03191	NO	2500	
03	D08H	Machining of Studs SA105 (Single Sde) upto M30 Rate payable for every 100 mm of Thread length (any partial length will be rounded to next higher 100)	NO	5000	
04	D08I	Machining of Studs SA105 (Single Sde) upto M36 Rate payable for every 100 mm of Thread length (any partial length will be rounded to next higher 100) Drg.No:- 4- 56- 000- 02173	NO	40	
05	D08J	Machining of Studs SA105 (Single Sde) upto M48 Rate payable for every 100 mm of Thread length (any partial length will be rounded to next higher 100)	NO	100	
06	D08P	% EXTRA FOR STUDS- DOUBLE SIDE (APPLICABLE FOR STUDS- SINGLE SIDE LOADED UNDER RATE SCHEDULE D08A TO D08J) Drg.No:- 4- 56- 000- 02171	%	30	
07	DE2A	Fabrication and Machining of FDN BOLTSM20 all variants (WITHOUT PAINTING) Drg.No:- 3- 56- 000- 04512	NO	20	
08	DE2B	Fabrication and Machining of FDN BOLTSM27 all variants (WITHOUT PAINTING) Drg.No:- 3- 56- 000- 04509	NO	3250	
09	DE2C	Fabrication and Machining of FDN BOLTS M36 all variants (WITHOUT PAINTING) Drg.No:- 3- 56- 000- 04506	NO	4100	
10	DE2D	Fabrication and Machining of FDN BOLTSM45 all variants (WITHOUT PAINTING) Drg.No:- 3- 56- 000- 04508	NO	9800	
11	DE2E	Fabrication and Machining of FDN BOLTS M63 and above all variants (WITHOUT PAINTING) Drg.No:- 3- 79- 080- 01103	NO	2000	
12	F64B	Fabrication and Machining of DIAGONAL STAY to drg. 37903200467/02 or equivalent. Rate per No. is applicable for all lengths	NO	8000	
13	F64C	Fabrication and Machining of LIFTING HOLDER HANGER ASSY WITH NUTS SUPPLIED BY BHEL) Drg.No:- 3- 79- 021- 01244	MT	15	
14	F64H	Fabrication of SUSPENSION ROD for Drg.No:- 3- 79- 021- 00245	MT	100	
15	F64I	COMPLETE FABRICATION OF LIFTING PIN AS PER DRAWING 45204103814 OREQUIVALENT	NO	20	
16	F64J	COMPLETE MACHINING OF SHAFT ROD AS PER DRAWING 35204102529 OREQUIVALENT	NO	20	

SIGNATURE & SEAL OF VENDOR



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	LM	LM0019	

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
17	F64K	COMPLETE MACHINING OF SLEEVE ASSY AS PER DRAWING 35204102530 OR EQUIVALENT.REQUIRED ROD SIZES WILL BE SUPPLIED FROM SHOP	NO	20	
18	F64L	COMPLETE MACHINING OF SEALING ASSY AS PER DRAWING 25204103282 OR EQUIVALENT.REQUIRED ROD SIZES WILL BE SUPPLIED FROM SHOP	NO	20	
19	F64M	COMPLETE MACHINING OF LIFTING ROD AS PER 35204105231 OR EQUIVALENT.REQUIRED ROD SIZES WILL BE SUPPLIED FROM SHOP	NO	20	

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OFFER REFERENCE :	DATE OF OFFER :		
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	LM	LM0020	

VENDOR NAME & ADDRESS :

CATEGORY :	LM	LIGHT MACHINING
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
LM0020	General Fabrication with Lathe and Milling Machine .	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	PC42	Complete manufacturing of Counter weight from forgings to thickness of 100mm with length 450- 550 mm as per drawings like 2- 55- 227- 01407 or equivalent. Forgings to be collected from store.	NO	110	
02	PC43	Complete manufacturing of Counter weight from forgings to thickness of 110mm with length 450- 550 mm as per drawings like 2- 55- 227- 01599 , 2- 55- 227- 01847 or equivalent. Forgings to be collected from store.	NO	220	
03	PC44	Complete manufacturing of Counter weight from forgings to thickness of 120mm with length 500- 600 mm as per drawings like 2- 55- 227- 01873 , 2- 55- 227- 01994 or equivalent. Forgings to be collected from store.	NO	220	
04	PC45	Complete manufacturing of Counter weight from forgings to thickness of 150mm with length 600- 680 mm as per drawings like 3- 55- 228- 01655, 3- 55- 228- 02165 equivalent. Forgings to be collected from store.	NO	220	
05	PC46	Complete manufacturing of Counter weight from plate of thickness 120 mm as per drawings like 2- 55- 328- 02060 or equivalent. Prepared material to be collected from shop.	NO	220	
06	PC47	Complete manufacturing of Counter weight from plate 40 mm with length 250- 300 mm as per drawings like 3- 55- 334- 02187 or equivalent. Prepared material to be collected from shop.	NO	170	
07	PC48	Complete manufacturing of Counter weight from plate 50 mm with length 200- 250 mmas per drawings like 3- 55- 997- 01683 or equivalent. Prepared material to be collected from shop.	NO	60	
08	PC49	Complete manufacturing of Counter weight from plate 50 mm with length 250- 300 mmas per drawings like 3- 55- 216- 01472, 4- 55- 216- 02986 or equivalent. Prepared material to be collected from shop.	NO	160	
09	PC50	Complete manufacturing of Counter weight from plate 63 mm and length 250- 350 mm as per drawing like 3- 55- 215- 01527, 2- 55- 215- 01699 or equivalent. Prepared material to be collected from shop.	NO	55	
10	PC52	Complete manufacturing of Counter weight from plate 75 mm and length 250- 300 mm as per drawing like 3- 55- 216- 01886 or equivalent. Prepared material to be collected from shop.	NO	230	
11	PC53	Complete manufacturing of Counter weight from plate 75 mm and length above 300 upto 350 mm as per drawing like 2- 55- 215- 01626, 2- 55- 216- 01801 or equivalent. Prepared material to be collected from shop.	NO	115	

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	LM	LM0020	

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
12	PC54	Machining of Angular ring from pl 32 to drg no 4-55-215-02001 or equivalent. Prepared material to be collected from shop	NO	50	
13	PC55	Machining of holding ring from pl 50 to drg no 4-55-227-02679 or equivalent. Prepared material to be collected from shop	NO	25	
14	PC56	Complete manufacturing of Counter weight from plate 63 mm and length above 350 upto 400 mm as per drawing like 3-55-216-02059 or equivalent. Prepared material to be collected from shop	NO	200	

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OFFER REFERENCE :	DATE OF OFFER :		
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	LM_CNC	LMCN01	

VENDOR NAME & ADDRESS :

CATEGORY :	LM_CNC	LIGHT MACHINING - CNC
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
LMCN01	Gas Cutting, Drilling, CNC Lathe, Milling, CNC indexing Table is required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	450

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	PA43	Machining of ARRESTING RING from SA105- Rod D200 L23 to Drg.No. 45521400256/04(1.7 Kg/No.) or equivalent	NO	20	
02	PA44	Machining of ARRESTING RING from SA105- Rod D200 L33 to Drg.No. 45521400480/03 (1.2 Kg/No.) or equivalent	NO	30	
03	PD61	Complete machining of Connecting /Drive cover as per drg 2- 55- 334- 01041 2- 55- 334- 01037 or equivalent. Cut to size OD835 ID440 from plate 32/40mm will be issued from shop.	NO	2	
04	PD62	Complete machining of Thrust Disc including Key way as per drg 2- 55- 335- 01319 or equivalent. Casting Dia 400 L175 will be issued from shop.	NO	2	
05	PD63	Complete machining of Thrust Disc as per drg 2- 55- 215- 01051 or equivalent. Plate Dia 420 L100 will be issued from shop.	NO	2	
06	PD64	Complete machining of Drive Flange as per drg 2- 55- 335- 01315 or equivalent. Forging Dia 570 L140 will be issued from shop.	NO	2	
07	PP08	Machining of OIL SUPPLY HEAD to Drg.No. 25521400178 or equivalent	NO	20	
08	PP09	Machining of OIL SUPPLY HEAD to Drg.No. 35521600512 or equivalent	NO	30	
09	PP18	Machining of OIL REJECT.RING from P355NH- Plate 18 x D280 to Drg.No. 45533401750 (1.4 Kg/No.) or equivalent. Prepared material will be issued from shop.	NO	50	
10	PP22	Machining of PRE LOAD RING - I to Drg.No. 35533401008 PRE LOAD RING - II Drg.No. 35533401007 or equivalent. Prepared material will be issued from shop.	NO	4	
11	PR20	Complete machining of Thrust Ring I and II as per drg 2- 55- 335- 01321 or equivalent. Cut to size Dia 390 from plate 55 mm will be issued.	NO	1	
12	PR21	Complete machining of Operating Ring as per drg 2- 55- 334- 01040 or equivalent. Forging Dia 420 L120 will be issued.	NO	5	
13	PR22	Complete machining of Operating Ring as per drg 2- 55- 335- 01322 or equivalent. Casting Dia 400 L200 will be issued.	NO	5	
14	PR28	Machining of RING-I to Drg.No. 45521401773/01 or equivalent. Prepared material will be issued from shop.	NO	10	



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	LM_CNC	LMCN01		

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SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
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New firm indicate reference code as NEW. Existing registered vendors mention vendor code.	RS CATEGORY	GROUP	VENDOR CODE
	LM_CNC	LMCN02	

VENDOR NAME & ADDRESS :

CATEGORY :	LM_CNC	LIGHT MACHINING - CNC
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
LMCN02	Lathe /CNC Lathe , Drilling , Milling , Horizontal Boring , facilities are required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS	450

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	PT04	Complete machining of Thrust Rod as per drg 2- 55- 335- 01420 or equivalent. Forging Dia 160 L1800 will be issued.	NO	6	
02	R140	Complete machining of SHAFT as per drg including drilling thread cutting key way cutting etc.. Raw forging to be collected from stores. Drg 1- 55- 335- 00886 1- 55- 334- 00975	NO	2	
03	R141	Complete machining of SHAFT as per drg including drilling thread cutting key way cutting etc.. Raw forging to be collected from stores. Drg.1- 55- 334- 01135 1- 55- 335- 01416	NO	3	
04	R142	Complete machining of SHAFT as per drg including drilling thread cutting key way cutting etc.. Raw forging to be collected from stores. Drg.1- 55- 216- 00399 1- 55- 215- 01144	NO	2	
05	R143	Complete machining of SHAFT as per drg including drilling thread cutting key way cutting etc.. Raw forging to be collected from stores. Drg.1- 55- 214- 00985	NO	2	
06	R145	Machining of Shaft with bearing assy (NDM 11 Type) drg. 1- 56- 171- 0128005 1- 56- 132- 01497/01 type) as per drg/QWI	NO	5	
07	R148	Complete machining of SHAFT as per drg 1- 55- 215- 01704 or equivalent including drilling, thread cutting, keyway cutting etc.. Raw forging to be collected from stores.	NO	3	
08	R149	Complete machining of SHAFT as per drg 1- 55- 216- 01840 or equivalent including drilling, thread cutting, keyway cutting etc.. Raw forging to be collected from stores.	NO	3	
09	R150	Complete machining of SHAFT as per drg 1- 55- 216- 01889 or equivalent including drilling, thread cutting, keyway cutting etc.. Raw forging to be collected from stores.	NO	3	

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	LM_CNC	LMCN03	

VENDOR NAME & ADDRESS :

CATEGORY :	LM_CNC	LIGHT MACHINING - CNC
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
LMCN03	CNC Lathe ,Grinding Attachment, Drilling , facilities are required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	350

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	PB10	Fabriaction and Machining of Bearing Cover- 6007 From Sa193B7- Rod D80 L20 To Drg.No. 45533401761(0.15 Kg/No.) Or Equivalent	NO	500	
02	PB30	BLADE SHAFT from 42CrMo4V- Rod D100 L350 to Drg.No. 15533401109(4.518 Kg/NO.) or equivalent (ROUGH MACHINED JOB WILL BE ISSUED BY BHEL AND THE SCOPE IS FOR FINAL MACHINING ONLY)	NO	100	
03	PB31	BLADE SHAFT NUT M45 X 1.5 from 42CrMo4V- Rod D100 L75 to Drg.No. 25533400803(1.15 Kg/No.) or equivalent (ROUGH MACHINED JOB WILL BE ISSUED BY BHEL AND THE SCOPE IS FOR FINAL MACHINING ONLY EXCEPT THREADING)	NO	500	
04	PB32	BLADE SHAFT MACHIING TO DRG 1-55-214-00986 (ROUGH MACHINED JOB WILL BE ISSUED BY BHEL AND THE SCOPE IS FOR FINAL MACHINING ONLY)	NO	150	
05	PB33	BLADE SHAFT MACHIING TO DRG 1-55-214-01086 (ROUGH MACHINED JOB WILL BE ISSUED BY BHEL AND THE SCOPE IS FOR FINAL MACHINING ONLY)	NO	150	
06	PB34	BLADE SHAFT MACHIING TO DRG 1-55-214-00172 (ROUGH MACHINED JOB WILL BE ISSUED BY BHEL AND THE SCOPE IS FOR FINAL MACHINING ONLY)	NO	150	
07	PB37	Complete machining of Blade Shafts 16 Size as per drawing 1-55-216-00435 including grinding thread cutting key way cutting drilling and tapping etc.. Forged blade shaft with required machining allowance to be collected from STORES	NO	150	
08	PB38	Complete machining of Blade Shafts as per drawing (2-55-215-01031)including grinding thread cutting key way cutting drilling and tapping etc.. Forged blade shaft with required machining allowance to be collected from STORES	NO	100	
09	PB39	Complete machining of Blade Shafts as per drawing (1-55-334-01137)including grinding thread cutting key way cutting drilling and tapping etc.. Forged blade shaft with required machining allowance to be collected from STORES	NO	200	
10	PB41	Complete machining of Blade shaft nut with thread size M100 including drilling, tapping, thread cutting, slotting etc to drg 3-55-228-01657 or equivalent. Forged nuts to be collected from stores	NO	300	
11	PB42	Complete machining of Blade shaft nut with thread size M75 including drilling, tapping, thread cutting, slotting etc to drg 2-55-328-02066 or equivalent. Forged nuts to be collected from stores.	NO	200	

SIGNATURE & SEAL OF VENDOR



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	LM_CNC	LMCN03	

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
12	PB43	Complete machining of Blade Shafts with M35 thread and length 300-400mm including grinding,thread cutting, key way cutting, drilling and tapping etc..similar to drawing 2-55-335-00748 or equivalent. Forged blade shaft with required machining allowance to	NO	100	
13	PB44	Complete machining of lock nut with thread size M35 including drilling, tapping, thread cutting, slotting etc to drg4-55-335-001690 or equivalent. Rod dia 80 mm to be collected from stores.	NO	400	
14	PB45	Complete machining of lock nut with thread size M45 including drilling, tapping, thread cutting, slotting etc to drg 3-55-216-00501 or equivalent. Rod dia 100 mm to be collected from stores.	NO	150	
15	PB58	Complete Manufacture of BLADE SHAFT NUT M45 X 1.5 from 42CrMo4V- Rod D100 L75 to Drg.No. 25533400803 25533401034 or equivalent.	NO	300	
16	PB59	Complete Manufacture of BLADE SHAFT NUT M55 X 2 and M52 X 2 from 42CrMo4V- Forging D130 L100 to Drg.No. 25521501032 25521601687 or equivalent.	NO	450	
17	PB60	Complete Manufacture of BLADE SHAFT NUT M90 X 2 from 42CrMo4V- Forging D200 L145 to Drg.No. 25522701790 or equivalent.	NO	850	

I/We hereby confirm that the above mentioned facilities are available with us to carry out conversion work on items covered in the above quoted group of Rate Schedules.



OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	LM_CNC	LMCN04	

VENDOR NAME & ADDRESS :

CATEGORY :	LM_CNC	LIGHT MACHINING - CNC
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
LMCN04	CNC Lathe ,Grinding Attachment, Drilling , facilities are required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	350

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	PB61	complete manufacture of bearing/distance bush from plate 75 to 90 mm similar to Drg no 3-55-227-01649 or equivalent . ID, OD cut prepared material to be collected from shop	NO	1150	
02	PB62	complete manufacture of bearing/distance bush from Rod dia 125 similar to Drg no 3-55-215-01769 or equivalent . Raw material to be collected from stores	NO	275	
03	PB63	complete manufacture of bearing/distance bush from Rod dia 200 similar to Drg no 3-55-328-02100 or equivalent . Raw material to be collected from stores	NO	275	
04	PB64	complete manufacture of bearing/distance bush with ID groove from plate 50 to 75 mm similar to Drg no 3-55-334-01173, 3-55-334-01009 or equivalent . ID, OD cut prepared material to be collected from shop	NO	60	
05	PB66	complete manufacture of Support ring and bearing covers from Rod dia 100 mm similar to Drg no 4-55-216-02268, 4-55-216-02261 or equivalent. Raw material to be collected from stores	NO	500	
06	PB67	complete manufacture of Support ring and bearing covers from Rod dia 125 to 145 mm similar to drawing 4-55-228-03063, 4-55-228-03056 or equivalent. Raw material to be collected from stores	NO	1500	
07	PB68	complete manufacture of Support ring and bearing covers from Rod dia 80 mm similar to Drg no 4-55-335-02277 or equivalent. Raw material to be collected from stores	NO	200	
08	PB84	complete manufacture of Support ring and bearing covers from Pl 18 mm with dia 110 to 125 mm similar to drawing 4-55-328-02991, 4-55-328-02994 or equivalent. Prepared material will be issued from shop.	NO	1000	

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SIGNATURE & SEAL OF VENDOR



OFFER REFERENCE :	DATE OF OFFER :		
New firm indicate reference code as NEW. Existing registered vendors mention vendor code.	RS CATEGORY	GROUP	VENDOR CODE
	LM_CNC	LMCN05	

VENDOR NAME & ADDRESS :

CATEGORY :	LM_CNC	LIGHT MACHINING - CNC
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
LMCN05	CNC Lathe ,Grinding Attachment, Drilling , facilities are required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS	350

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	PB69	Complete machining of Blade Shafts with M100 thread and length 600-800mm including grinding,thread cutting, key way cutting, drilling and tapping etc..similar to drawing 1-55-227-01806 or equivalent. Forged blade shaft with required machining allowance to	NO	125	
02	PB70	Complete machining of Blade Shafts with M100 thread and length 800-1000mm including grinding,thread cutting, key way cutting, drilling and tapping etc..similar to drawing 1-55-228-01618 or equivalent. Forged blade shaft with required machining allowance to	NO	100	
03	PB71	Complete machining of Blade Shafts with M75 thread and length 600-700mm including grinding,thread cutting, key way cutting, drilling and tapping etc..similar to drawing 1-55-328-01870 or equivalent. Forged blade shaft with required machining allowance to	NO	250	
04	PB72	Complete machining of Blade Shafts with M80 thread and length 600-700mm including grinding,thread cutting, key way cutting, drilling and tapping etc..similar to drawing 1-55-227-01682 or equivalent. Forged blade shaft with required machining allowance to	NO	300	
05	PB73	Complete machining of Blade Shafts with M90 thread and length 600-800mm including grinding,thread cutting, key way cutting, drilling and tapping etc..similar to drawing 1-55-227-01872 or equivalent. Forged blade shaft with required machining allowance to	NO	800	
06	PB74	Complete machining of Blade Shafts with M90 thread and length 800-900mm including grinding,thread cutting, key way cutting, drilling and tapping etc..similar to drawing 1-55-227-01713 or equivalent. Forged blade shaft with required machining allowance to	NO	350	
07	PB75	Complete machining of Blade Shafts with M90 thread and length 900-1000mm including grinding,thread cutting, key way cutting, drilling and tapping etc..similar to drawing 1-55-227-01929 or equivalent. Forged blade shaft with required machining allowance to	NO	150	
08	PB76	Complete machining of Push/Thrust rod of length 1000-1250 mm including grinding, thread cutting, drilling,etc to drg like 1-55-334-01095 or equivalent. Forged rod to be collected from stores.	NO	4	

SIGNATURE & SEAL OF VENDOR



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OFFER REFERENCE :	DATE OF OFFER :	RS CATEGORY	GROUP	VENDOR CODE
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>				
		LM_CNC	LMCN05	

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
09	PB77	Complete machining of Push/Thrust rod of length above 1250 upto 1750 mm including grinding, thread cutting, drilling,etc to drg like 1- 55- 334- 01138, 1- 55- 335- 01615, 1- 55- 335- 01717 or equivalent. Forged rod to be collected from stores.	NO	6	
10	PB78	Complete machining of Push/Thrust rod of length above 2000 upto 2500 mm including grinding, thread cutting, drilling,etc to drg 1- 55- 328- 01878 or equivalent. Forged rod to be collected from stores.	NO	5	

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SIGNATURE & SEAL OF VENDOR



TB

OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	LM_CNC	LMCN06	

VENDOR NAME & ADDRESS :

CATEGORY : **LM_CNC** **LIGHT MACHINING - CNC**

RS GROUP LMCN06	MANUFACTURING FACILITIES REQUIRED : CNC Lathe ,Grinding Attachment, Drilling , facilities are required.
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 350

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	PB79	Complete machining of SHAFT as per drg 1-55-227-01685 or equivalent including drilling, thread cutting, keyway cutting etc.. Raw forging to be collected from stores.	NO	3	

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SIGNATURE & SEAL OF VENDOR



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OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	LM_CNC	LMCN07	

VENDOR NAME & ADDRESS :

CATEGORY : LM_CNC LIGHT MACHINING - CNC

RS GROUP LMCN07 **MANUFACTURING FACILITIES REQUIRED :**
CNC Lathe

GENERAL FACILITIES REQUIRED :
Mandatory General facilities shall be available as per annexure - F for this group.

MAXIMUM DISTANCE LIMIT IN KMS : 50

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	TU01	TU 7X2 CUTTO LENGTH 78MM FOREMITTING ELECTRODE	NO	120000	

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SIGNATURE & SEAL OF VENDOR



OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	LM_EXTRA	LMEX01	

VENDOR NAME & ADDRESS :

CATEGORY : LM_EXTRA LIGHT MACHINING EXTRA

RS GROUP LMEX01	MANUFACTURING FACILITIES REQUIRED : All vendors quoting for Machining Rate Schedules shall quote for these RS also.
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 450

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	MR01	Material removal u/operation done using Lathe by OD Turning (If example if Rod dia 25 is substituted by Rod Dia 40 this rate is applicable for the difference in weight. i.e. applicable for the portion of machining done EXTRA than originally planned for)	MT	3	
02	MR02	Material removal u/operation done using Lathe by ID Boring (applicable for the portion of machining done EXTRA than originally planned for)	MT	3	
03	MR03	Material removal u/operation done using Milling (applicable for the portion of machining done EXTRA than originally planned for)	MT	3	

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OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	LM_SPL	LMSP01	

VENDOR NAME & ADDRESS :

CATEGORY : LM_SPL LIGHT MACHINING SPECIAL

RS GROUP LMSP01	MANUFACTURING FACILITIES REQUIRED : Lathe /CNC Lathe ,Drilling , Milling , facilities are required.
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	PA20	Complete Machining of ADJUSTING LEVER R50 from unmachined casting to Drg.No. 25533400805 (0.4 Kg/No.) or equivalent	NO	650	
02	PA21	Machining of Adjusting lever to drg: 2- 55- 227- 01740 or equivalent. Lever forgings to be collected from store.	NO	470	
03	PA22	Machining of Adjusting lever to drg: 2- 55- 227- 02044 or equivalent. Lever forgings to be collected from store.	NO	410	
04	PA23	Machining of Adjusting lever to drg: 2- 55- 228- 01604 or equivalent. Lever forgings to be collected from store.	NO	410	
05	PL02	Complete Machining of LEVER to Drg.No. 25521400169/03 or equivalent	NO	275	
06	PL03	Complete Machining of LEVER to Drg.No. 25521600376 or equivalent	NO	380	
07	PL04	Complete Machining of LEVER to Drg.No. 35533500945 or equivalent	NO	275	
08	PL05	Complete Machining of ADJUSTING LEVER R50 to Drg.No. 25533400804 or equivalent	NO	220	
09	PL06	Complete machining of Lever as per drawing 2- 55- 215- 01033 2- 55- 215- 01460. Raw casting to be collected from stores	NO	220	

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OFFER REFERENCE :	DATE OF OFFER :		
New firm indicate reference code as NEW. Existing registered vendors mention vendor code.	RS CATEGORY	GROUP	VENDOR CODE
	LM_SPL	LMSP02	

VENDOR NAME & ADDRESS :

CATEGORY :	LM_SPL	LIGHT MACHINING SPECIAL
RS GROUP	MANUFACTURING FACILITIES REQUIRED :	
LMSP02	Horizontal Boring, Milling Machine, Drilling facilities are required.	
	GENERAL FACILITIES REQUIRED :	
	Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	150

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	AR21	Rotor Drive Base - Machining Only To Drg- No. 2/00055 1/00074 Or Equivalent (Fabricated Base Supplied By Bhel)	NO	1	
02	AR22	Rotor Drive Base - Machining Only To Drg- No. 2/02510 1/01522 Or Equivalent (Fabricated Base Supplied By Bhel)	NO	1	
03	AR23	Rotor Drive Base - Machining Only To Drg- No. 1- 52- 100- 00978 1- 52- 100- 02220 1- 52- 100- 02320 Or Equivalent (Fabricated Base Supplied By Bhel)	NO	3	
04	AR24	Air Motor Bracket - Machining Only To Drg- Nos.1/00826 1/00979 1/02791 2/02433 2/02706 2/02745 2/02772 2/02997 Or Equivalent (Fabricated Base Supplied By Bhel)	NO	2	
05	AR25	Air Motor Bracket - Machining Only To Drg- Nos.2/03001 2/03038 Or Equivalent (Fabricated Base Supplied By Bhel)	NO	2	
06	AR26	Electrical Motor Bracket - Machining Only 1/54 2/2996 2/3009 3/1796 3/1837 Or Equivalent (Fabricated Base Supplied By Bhel)	NO	4	
07	AR27	Electrical Motor Bracket - Machining Only 2/2509 2/3014 2/3036 2/3042 Or Equivalent (Fabricated Base Supplied By Bhel)	NO	2	
08	BS01	Bearing Support Sub Assembly machining as per drg. 1- 52- 042- 01021/02 1- 52- 042- 00692/04/00 or equivalent	NO	1	
09	BS03	Brg Supt Sub Assy machining as per drg.1- 52- 042- 01875/02 or eq.	NO	1	
10	BS04	Brg Supt Sub Assy machining as per drg.1- 52- 042- 01987 or eq.	NO	1	

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OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	LM_SPL	LMSP03	

VENDOR NAME & ADDRESS :

CATEGORY : **LM_SPL** **LIGHT MACHINING SPECIAL**

RS GROUP
LMSP03

MANUFACTURING FACILITIES REQUIRED :
Drilling , Slotting machines along with Grinding and Hard Punching required.

GENERAL FACILITIES REQUIRED :
Mandatory General facilities shall be available as per annexure - F for this group.

MAXIMUM DISTANCE LIMIT IN KMS : 50

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	FW01	WEARPLATEDRILLING UPTO THICK 8 MM Drg.No:- 2-56-124-04151	HO	200	
02	FW02	WEARPLATEDRILLING MORETHAN THICK 8 MM AND UPTO 10 MM	HO	100	

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SIGNATURE & SEAL OF VENDOR



OFFER REFERENCE :	DATE OF OFFER :		
New firm indicate reference code as NEW. Existing registered vendors mention vendor code.	RS CATEGORY	GROUP	VENDOR CODE
	LM_SPL	LMSP04	

VENDOR NAME & ADDRESS :

CATEGORY :	LM_SPL LIGHT MACHINING SPECIAL
RS GROUP	MANUFACTURING FACILITIES REQUIRED :
LMSP04	Drilling , Slotting machines along with Grinding and Hard Punching required.
	GENERAL FACILITIES REQUIRED :
	Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 50

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	PA24	Complete machining of ACTUATING RING from PI 32 as per drg 4-55-216-00978 or equivalent including drilling and tapping. Prepared material to be collected from shop.	NO	10	
02	PA25	Complete machining of CONNECTING COVER from PI 40 with dia 750-850mm as per drg 2-55-335-02164 or equivalent including drilling and tapping. Prepared material to be collected from shop. No drill jig will be issued from shop.	NO	2	
03	PA26	Complete machining of THRUST DISC from PI 120 with dia 350-450mm as per drg 2-55-335-01794 or equivalent including drilling and tapping. Prepared material to be collected from shop.	NO	2	
04	PA27	Complete machining of THRUST DISC from PI 55 with dia 550-650 mm as per drg 2-55-328-02073 or equivalent including drilling and tapping. Prepared material to be collected from shop.	NO	2	
05	PA28	Complete machining of THRUST DISC from PI 63 with dia 400-500mm as per drg 2-55-215-01625 or equivalent including drilling and tapping. Prepared material to be collected from shop.	NO	2	
06	PA29	Complete machining of THRUST DISC from PI 63 with dia above 500-650mm as per drg 2-55-227-01598 or equivalent including drilling and tapping. Prepared material to be collected from shop.	NO	2	
07	PA31	Complete machining of THRUST DISC from PI 90 with dia 350-450mm as per drg 1-55-215-01773, 2-55-216-02023 or equivalent including drilling and tapping. Prepared material to be collected from shop.	NO	2	
08	PA32	Complete machining of THRUST RING from PI 55 with dia 375-425 mm as per drg 3-55-215-01676, 2-55-335-01433 or equivalent including drilling and tapping. Prepared material to be collected from shop.	NO	2	
09	PA33	Complete machining of THRUST RING from PI 63 with dia 375-425 mm as per drg 2-55-216-01411 or equivalent including drilling and tapping. Prepared material to be collected from shop.	NO	2	
10	PA34	Complete machining of THRUST RING from PI 90 with dia 700-750mm as per drg 3-55-227-01927, 3-55-227-02192 or equivalent including drilling and tapping. Prepared material to be collected from shop.	NO	2	
11	PA39	Complete machining of THRUST DISC from PI 75 with dia 350-450mm as per drg 2-55-216-01410, 2-55-335-01603 or equivalent including drilling and tapping. Prepared material to be collected from shop.	NO	2	

SIGNATURE & SEAL OF VENDOR



TB

OFFER REFERENCE :	DATE OF OFFER :			
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE	
	LM_SPL	LMSP04		

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
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We hereby confirm that the above mentioned facilities are available with us to carry out conversion work on items covered in the above quoted group of Rate Schedules.

SIGNATURE & SEAL OF VENDOR



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OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	LM_SPL	LMSP05	

VENDOR NAME & ADDRESS :

CATEGORY : LM_SPL **LIGHT MACHINING SPECIAL**

RS GROUP LMSP05	MANUFACTURING FACILITIES REQUIRED : Drilling , Slotting machines along with Grinding and Hard Punching required.
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 50

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	PA35	Complete machining of SHAFT SPACER as per drg 3-55-335-01410 or equivalent including drilling and tapping. Prepared material to be collected from shop.	NO	10	
02	PA36	Complete machining of SPACER RING from PI 32 as per drg 4-55-227-02667 or equivalent including drilling and tapping. Prepared material to be collected from shop.	NO	10	
03	PA37	Complete machining of SPACER RING from PI 63 as per drg 4-55-227-02766 or equivalent including drilling and tapping. Prepared material to be collected from shop.	NO	10	
04	PA38	Complete machining of tension ring/pre load ring from PI 63 including grinding,drilling, tapping,etc to drg 2-55-335-01316, 2-55-335-01317 or equivalent. OD, ID cut prepared material to be collected from shop.	NO	10	

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SIGNATURE & SEAL OF VENDOR



OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	RECOVERY	REC001	

VENDOR NAME & ADDRESS :

CATEGORY : **RECOVERY RECOVERY OF TURNING AND BORING (T and B) SCRAP**

RS GROUP
REC001

MANUFACTURING FACILITIES REQUIRED :
All vendors quoting for Machining Rate Schedules shall quote for these RS also.

GENERAL FACILITIES REQUIRED :
Mandatory General facilities shall be available as per annexure - F for this group.

MAXIMUM DISTANCE LIMIT IN KMS : 450

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	E44	Recovery Rate for Turnings and Borings scrap of CSAS	MT	0	
02	E45	Recovery Rate for Turnings and Borings scrap of SS Non magnetic Non Ferrous	MT	0	
03	E46	Recovery Rate for Turnings and Borings Scrap of Stainless Steel-Magnetic	MT	0	

We hereby confirm that the above mentioned facilities are available with us to carry out conversion work on items covered in the above quoted group of Rate Schedules.

SIGNATURE & SEAL OF VENDOR



TB

OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	SPL	SP0001	

VENDOR NAME & ADDRESS :

CATEGORY : **SPL** **SPECIAL PROCESS**

RS GROUP SP0001	MANUFACTURING FACILITIES REQUIRED : Chrome plating.
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 450

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	CP02	Hard Chrome Plating of AP Fan Pistons Both way delivery to BHEL inchs Scope Drg.No:- 0- 55- 214- 00387	TH	27428	

We hereby confirm that the above mentioned facilities are available with us to carry out conversion work on items covered in the above quoted group of Rate Schedules.

SIGNATURE & SEAL OF VENDOR



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OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	SPL	SP002	

VENDOR NAME & ADDRESS :

CATEGORY : **SPL** **SPECIAL PROCESS**

RS GROUP SP002	MANUFACTURING FACILITIES REQUIRED : Nitriding - Suitable Bath Tub shall be available.
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.
	MAXIMUM DISTANCE LIMIT IN KMS : 450

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	SN01	CYLINDER NITRIDING 11 AND 12 Szes- including Testing at approved lab Drg.No:- 1-55-214-00423 2-55-335-00746	MT	5	
02	SN02	CYLINDER NITRIDING - 16 SIZE- including Testing at approved lab Drg.No:- 1-55-216-00439 1-55-216-00952	MT	5	

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SIGNATURE & SEAL OF VENDOR



OFFER REFERENCE :	DATE OF OFFER :		
<i>New firm indicate reference code as NEW. Existing registered vendors mention vendor code.</i>	RS CATEGORY	GROUP	VENDOR CODE
	WELD_SPL	WESP01	

VENDOR NAME & ADDRESS :

CATEGORY :	WELD_SPL	WELDING SPECIAL
RS GROUP WESP01	MANUFACTURING FACILITIES REQUIRED : Welding Equipment(with E11018,E7018), preheating facilities, Grinding, Electrical Grinding machine. Chipper and Handling facility up to 15T and Qualified welders are mandatory.	
	GENERAL FACILITIES REQUIRED : Mandatory General facilities shall be available as per annexure - F for this group.	
	MAXIMUM DISTANCE LIMIT IN KMS :	50

Vendor shall quote for all Rate Schedules covered in this group without fail

SL	RSNO	RS DESCRIPTION	UNIT	QUANTITY	PO NUMBER/IPNO
01	FG01	TOE GRINDING OF IMPELLER (less than 2 MT) Drg.No:- 0-55-126-00647	MR	500	
02	FG02	GENERAL GRINDING OF IMPELLER EDGE PREPERATION /SMOOTH GRINDING OF BLADES AND WEAR PLATES (less than 2 MT) Drg.No:- 0-55-126-00647	MR	2500	
03	FG03	TOE GRINDING OF IMPELLER extra rate payable for every one MT more than 2 MT FOR JOBS LOADED UNDER FG01	MR	500	
04	FG04	GENERAL GRINDING OF IMPELLER EDGE PREPERATION /SMOOTH GRINDING OF BLADES AND WEAR PLATES - extra rate payable for every one MT more than 2 MT FOR JOBS LOADED UNDER FG02	MR	2000	
05	IN01	Impeller Welding for Naxtra Matl. Fillet size upto 8 mm (with E11018 Electrode) Drg.No:- 1-56-114-03737	MR	50	
06	IN02	Impeller Welding for Naxtra Matl. Fillet size 9 mm to 10 mm (with E11018 Electrode)	MR	50	
07	IN03	Impeller Welding for Naxtra Matl. Fillet size 11mm to 12 mm (with E11018 Electrode)	MR	50	
08	IN05	Impeller Welding for Naxtra Matl. Fillet size 15mm to 16 mm (with E11018 Electrode)	MR	50	
09	IW01	IMPELLER WELDING (WITH E7018 ELECTRODE) FILLET SIZE UP TO 8 MM Drg.No:- 0-56-135-00679	MR	50	
10	IW02	IMPELLER WELDING (WITH E7018 ELECTRODE) FILLET SIZE 9 MM TO 10 MM	MR	50	
11	IW03	IMPELLER WELDING (WITH E7018 ELECTRODE) FILLET SIZE 13 MM TO 14 MM	MR	50	
12	IW04	IMPELLER WELDING (WITH E7018 ELECTRODE) FILLET SIZE 11 MM TO 12 MM	MR	50	
13	IW05	IMPELLER WELDING (WITH E7018 ELECTRODE) FILLET SIZE 15 MM TO 16 MM	MR	50	

We hereby confirm that the above mentioned facilities are available with us to carry out conversion work on items covered in the above quoted group of Rate Schedules.

SIGNATURE & SEAL OF VENDOR