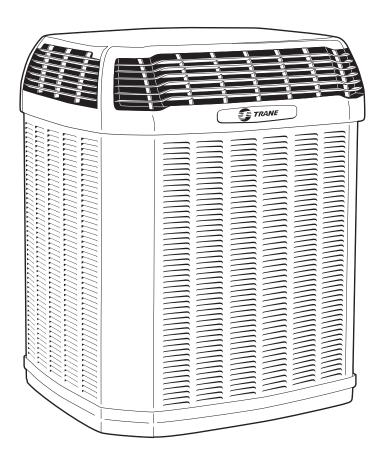


Split System Cooling Product Data

XL18i 4TTX8024, 036, 048 & 060

2, 3, 4 & 5 Tons





Features and Benefits

- CLIMATUFF™ 2-stage scroll compressor
- Efficiency up to 18.0 SEER
- All Aluminum SPINE FIN™ coil
- WEATHERGUARD™ II top shields unit
- DURATUFF™ weather proof and rust proof base
- **COMFORT** "R"™ mode approved for better comfort indoors
- QUICK-SESS™ cabinet, service access and refrigerant connections with full coil protection
- WEATHERGUARD™ fasteners
- Glossy corrosion resistant finish tarpaulin gray cabinet with anthracite gray top

- Internal compressor high/low pressure & temperature protection
- Liquid line filter/drier
- Low sound with advanced variable speed fan motor
- Service valve cover
- R-410A refrigerant
- From 70 to 100% capacity modulation
- 100% run test in the factory
- Low ambient cooling to 55° as shipped
- Extended warranties available



Contents

Features and Benefits				
General Data	4			
Product Specifications				
A-weighted Sound Power Level [dB(A)]				
Accessory Description and Usage	5			
AHRI Standard Capacity Rating Conditions	5			
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General Data

Product Specifications

Model No. 1	4TTX8024A1000A	4TTX8036A1000A	4TTX8048A1000A	4TTX8060A1000A		
Electrical Data V/Ph/Hz ②	208/230/1/60	208/230/1/60	208/230/1/60	208/230/1/60		
Min Cir Ampacity	18	24	28	41		
Max Fuse Size (Amps)	20	35	45	60		
Compressor	CLIMATUFF® - SCROLL	CLIMATUFF® - SCROLL	CLIMATUFF® - SCROLL	CLIMATUFF® - SCROLL		
No. Used - No. Stages	1-2	1-2	1-2	1-2		
RL AMPS - LR AMPS	13 - 52	17 - 82	21.2 - 104	32.1 - 152.9		
Outdoor Fan FL Amps	0.74	0.74	1.00	1.30		
Fan HP	1/8	1/8	1/5	1/3		
Fan Dia (inches)	27.6	27.6	27.6	27.6		
Coil	Spine Fin™	Spine Fin™	Spine Fin™	Spine Fin™		
Refrigerant R-410A	9/13-LB/OZ	9/13-LB/OZ	12/9-LB/OZ	12/9-LB/OZ		
Line Size - (in.) O.D. Gas 3	5/8	3/4	7/8	1-1/8		
Line Size - (in.) O.D. Liquid 3	3/8	3/8	3/8	3/8		
Dimensions H x W x D (Crated)	53.4 x 35.1 x 38.7	57.4 x 35.1 x 38.7	57.4 x 35.1 x 38.7	57.4 x 35.1 x 38.7		
Weight - Shipping	309	316	328	332		
Weight - Net	261	266	291	295		
Start Components	NO	NO	NO	NO		
Sound Enclosure	NO	NO	NO	NO		
Compressor Sump Heat	NO	NO	NO	NO		
Optional Accessories: 4						
Rubber Isolator Kit	BAYISLT101	BAYISLT101	BAYISLT101	BAYISLT101		
Snow Leg - Base & Cap 4" High	BAYLEGS002	BAYLEGS002	BAYLEGS002	BAYLEGS002		
Snow Leg - 4" Extension	BAYLEGS003	BAYLEGS003	BAYLEGS003	BAYLEGS003		
Hard Start Kit Scroll	BAYKSKT263	BAYKSKT263	BAYKSKT266	BAYKSKT266		
Crankcase Heater Kit	BAYCCHT302	BAYCCHT302	BAYCCHT301	BAYCCHT301		
Extreme Condition Mounting Kit	BAYECMT023	BAYECMT004	BAYECMT004	BAYECMT004		
Vertical Discharge Air Kit Base	4 BAYVDTA003	BAYVDTA004	BAYVDTA004	BAYVDTA004		
Auto Charge Solenoid Kit	BAYCAKT001	BAYCAKT001	BAYCAKT001	BAYCAKT001		
Refrigerant Lineset 5	TAYREFLN9*	TAYREFLN7*	TAYREFLN3*	TAYREFLN4*		

Certified in accordance with the Air-Source Unitary Heat Pump Equipment certification program which is based on AHRI Standard 210/240.
 Calculated in accordance with N.E.C. Only use HACR circuit breakers or fuses.
 Standard line lengths - 60'. Standard lift - 25' Suction and Liquid line.
 For Greater lengths and lifts refer to refrigerant piping software Pub# 32-3312-0†. (†denotes latest revision)
 For accessory description and usage, see page 5.
 * = 15, 20, 25, 30, 40 and 50 foot lineset available.

Sound Power Level

Model	A-Weighted Sound Power Level [dB(A)]	Full Octave Sound Power [dB]								
		63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	
4TTX8024A1	72	70	69	63	66	60	56	53	48	
4TTX8036A1	72	64	67	65	64	60	56	54	50	
4TTX8048A1	73	70	67	68	66	63	56	53	49	
4TTX8060A1	74	68	70	66	69	66	57	57	53	

Note: Rated in accordance with AHRI Standard 270-2008

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General Data

Accessory Description and Usage

Rubber Isolators — 5 rubber donuts to isolate condensing unit from mounting frame or pad. Use on any application where sound transmission needs to be minimized.

Extreme Conditions Mounting Kit — Bracket kits to securely mount condensing unit to a frame or pad without removing any panels. Use in areas with high winds, or on commercial rooftops, etc.

Low Ambient Cooling — For low ambient cooling below 55° see Application Guide APP-APG013-EN.

AHRI Standard Capacity Rating Conditions

AHRI STANDARD 210/240 RATING CONDITIONS —

- (A) Cooling 80°F DB, 67°F WB air entering indoor coil, 95°F DB air entering outdoor coil.
- (B) High Temperature Heating 47°F DB, 43°F WB air entering outdoor coil, 70°F DB air entering indoor coil.
- (C) Low Temperature Heating 17°F DB, 15°F WB air entering outdoor coil, 70°F DB air entering indoor coil.
- (D) Rated indoor airflow for heating is the same as for cooling.

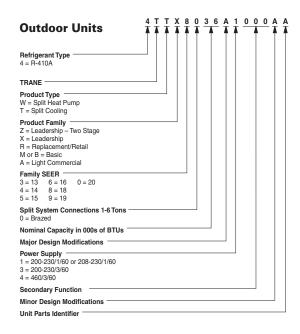
AHRI STANDARD 270 RATING CONDITIONS — (Noise rating numbers are determined with the unit in cooling operation.) Standard Noise Rating number is at 95°F outdoor air.

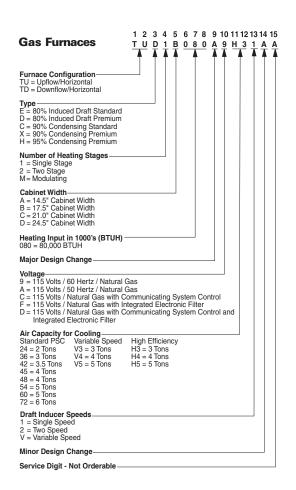


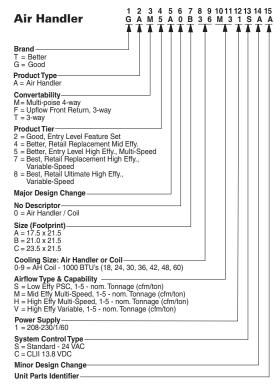


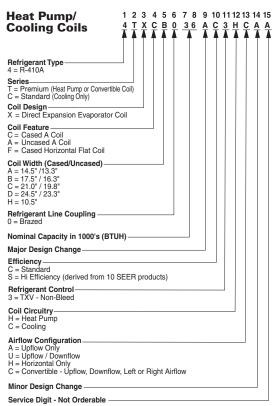


Model Nomenclature









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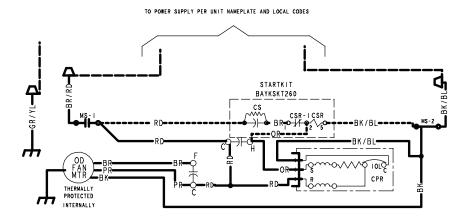


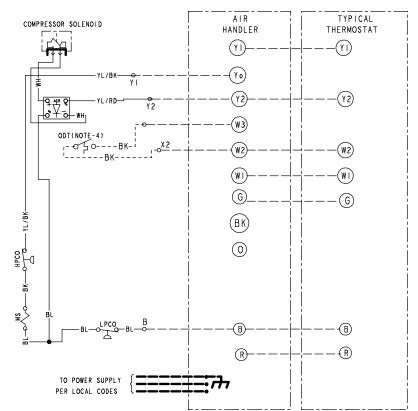
Electrical Data

Schematic Diagrams

(SEE LEGEND)

4TTX8024A, 036A





A/C RECTIFIER ACR FAN CAPACITOR CN WIRECONNECTOR COMPRESSOR CR RUN CAPACITOR cs STARTING CAPACITOR CAPACITOR SWITCHING RELAY INDOOR FAN RELAY HIGH PRESSURE CUTOUT SWITCH INTERNAL OVERLOAD PROTECTOR LPCO LOW PRESSURE CUTOUT SWITCH SYSTEM ON-OFF SWITCH MS COMPRESSOR MOTOR CONTACTOR OUTDOOR ANTICIPATOR OFT ODS OUTDOOR FAN THERMOSTAT OUTDOOR TEMPERATURE SENSOR OUTDOOR THERMOSTAT sc SWITCH OVER VALVE SOLENOID DISCHARGE LINE THERMOSTAT TDR TNS TIME DELAY RELAY(5 SEC DELAY ON) TRANSFORMER COLOR OF WIRE COLOR OF MARKER BK BLACK RD RED OR ORANGE BL BLUE WH WHITE GR GREEN BR BROWN YL YELLOW PR PURPLE PK PINK **∆**WARNING

HAZARDOUS VOLTAGE! DISCONNECT ALL ELECTRICAL POWER INCLUDING REMOTE DISCONNECTS BEFORE SERVICING. Bailure to disconnect power before servicing can cause severe personal injury or death.

ACAUTION

USE COPPER CONDUCTORS ONLY! UNIT TERMINALS ARE NOT DESIGNED TO ACCEPT OTHER TYPES OF CONDUCTORS. Failure to do so may cause damage to the equipment.

NOTES:

- I. BE SURE POWER SUPPLY AGREES WITH EQUIPMENT
- 2. POWER WIRING AND GROUNDING OF EQUIPMENT MUST
- COMPLY WITH LOCAL CODES.
- 3. LOW VOLTAGE WIRING MUST BE 18 AWG MINIMUM CONDUCTOR.
- 4. IF OUTDOOR THERMOSTAT IS NOT USED. CONNECT W2 TO W3.
- 5. WITH YI ENERGIZED, INDOOR FAN IS
- IST STAGE AIRFLOW.
 6. WITH YI & Y2 ENERGIZED, INDOOR FAN IS
- 2ND STAGE AIRFLOW.
- 7. SEE AIR HANDLER INSTALLER GUIDE FOR DIP SWITCH CONFIGURATIONS.

FOR CANADIAN INSTALLATIONS POUR INSTALLATIONS CANADIENNES

CAUTION: NOT SUITABLE FOR USE ON SYSTEMS EXCEEDING 150V-TO-GROUND ATTENTION: NE CONVIENT PAS AUX INSTALLATIONS DE PLUS DE 150 V A



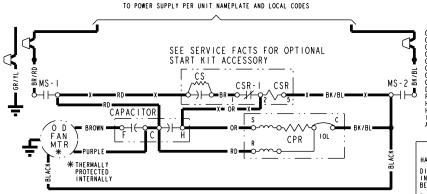
Electrical Data

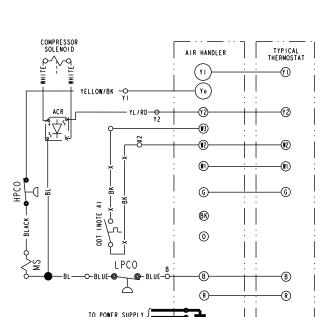
Schematic Diagrams

(SEE LEGEND)

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4TTX8048A, 060A





PER LOCAL CODES G

CA COOLING ANTICIPATOR LPCO
CBS COIL BOTTOM SENSOR MS
CF FAN CAPACITOR ODA
CN WIRE CONNECTOR OFT
CPR COMPRESSOR ODS
CR RUN CAPACITOR RHS
CSR CAPACITOR RHS
CSR CAPACITOR RHS
CSR CAPACITOR WITCHING RELAY SC
DFC DEFROST CONTROL
HALTING ANTICIPATOR TOR
HPCO HIGH PRESSURE CUTOUT SW. TOR
ACR A/C RECTIFIER TSH

LPCO LOW PRESSURE CUTOUT SW.

MS COMPRESSOR MOTOR CONTACTOR

ODA OUTDOOR FAN THERMOSTAT

ODS OUTDOOR FAN THERMOSTAT

ODS OUTDOOR THERMOSTAT

RHS RESISTANCE HEAT SWITCH

SC SWITCHOVER VALVE SOLENOID

SM SYSTEM "ON -OFF" SWITCH

TILL DISCHARGE LINE THERMOSTAT

TOR TIME DELAY RELAY 15 SEC DELAY ON)

TNS TRANSFORMER

TS HEATING THERMOSTAT

TSH HEATING COOLING THERMOSTAT

A WARNING
HAZARDOUS VOLTAGE!
DISCONNECT ALL ELECTRIC POWER
INCLUDING REMOTE DISCONNECTS
BEFORE SERVICING.

FAILURE TO DISCONNECT POWER BEFORE SERVICING CAN CAUSE SEVERE PERSONAL INJURY OR DEATH! △ CAUTION

USE COPPER CONDUCTORS ONLY!

UNIT TERMINALS ARE NOT DESIGNED

TO ACCEPT OTHER TYPES OF

CONDUCTORS.

FAILURE TO DO SO MAY CAUSE DAMAGE TO THE EQUIPMENT!

COLOR OF WIRE

BK/BL BLACK WIRE WITH BLUE MARKER

COLOR OF MARKER

VI YELLOW

 BK
 BLACK
 OR
 ORANGE
 YL
 YELLOW

 BL
 BLUE
 RD
 RED
 GR
 GREEN

 BR
 BROWN
 WH
 WHITE
 PR
 PURPLE

NOTES:

- I. BE SURE POWER SUPPLY AGREES WITH EQUIPMENT NAMEPLATE.
- 2. POWER WIRING AND GROUNDING OF EQUIPMENT MUST COMPLY WITH LOCAL CODES.
- 3. LOW VOLTAGE WIRING TO BE NO. 18 AWG MINIMUM CONDUCTOR.
- 4. IF OUTDOOR THERMOSTAT (ODT) IS NOT USED, CONNECT W2 TO W3.
- 5. WITH YI ENERGIZED, INDOOR FAN IS IST STAGE AIRFLOW.
- WITH YI & Y2 ENERGIZED, INDOOR FAN IS 2ND STAGE AIRFLOW.
- 7. SEE AIR HANDLER INSTALLER GUIDE FOR DIP SWITCH CONFIGURATIONS.

FOR CANADIAN INSTALLATIONS
POUR INSTALLATIONS CANADIENNES

[CAUTION: NOT SUITABLE FOR USE ON
SYSTEMS EXCEEDING 150V-TO-GROUND.
ATTENTION: NE CONVIENT PAS AUX
INSTALLATIONS DE PLUS DE 150 V A
LA TERRE.



Electrical Data

Schematic Diagrams

LEGEND

```
COLOR OF WIRE

BK/BL BLACK WIRE WITH BLUE MARKER

COLOR OF MARKER

BK BLACK OR ORANGE YL YELLOW

BL BLUE RD RED GR GREEN

BR BROWN WH WHITE PR PURPLE
```

```
FACTORY WIRING
- - - 24 V.
                FIELD WIRING
- - - LINE V. J
-X - FIELD INSTALLED FACTORY WIRING
       GROUND
 _
 0
       JUNCTION
       WIRE NUT OR CONNECTOR
       COIL
       CAPACITOR
\dashv\vdash
       RELAY CONTACT (N.O.)
#
       RELAY CONTACT (N.C.)
 (~~
       THERMISTOR
00
       INTERNAL OVERLOAD PROTECTOR
       PRESSURE ACTUATED SWITCH
       TEMP. ACTUATED SWITCH
       POL. PLUG FEMALE HOUSING (MALE TERM.)
       POL. PLUG MALE HOUSING (FEMALE TERM.)

√✓✓ RESISTOR OR HEATING ELEMENT

OMOTOR WINDING
      TERMINAL
 0
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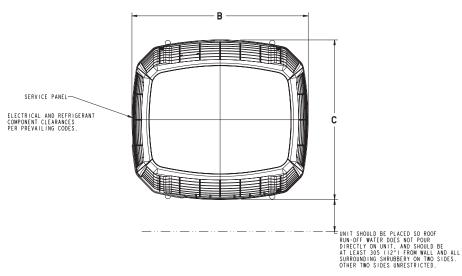
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CA COOLING ANTICIPATOR
CBS COIL BOTTOM SENSOR
CF FAN CAPACITOR
CN WIRE CONNECTOR
CPR COMPRESSOR
CR RUN CAPACITOR
CS STARTING CAPACITOR
CS STARTING CAPACITOR
CS CAPACITOR
CS CAPACITOR
CF COMPRESSOR
CF CAPACITOR
CS STARTING CAPACITOR
CS CAPA
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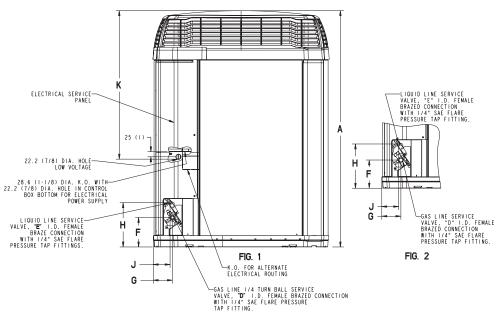


Dimensions

4TTX8 Outline Drawing

Note: All dimensions are in MM (Inches).





MODELS	BASE	Α	В	С	D	Е	F	G	н	J	K
4TTX8024A	4	1267 (49-7/8)	946 (37-1/4)	870 (34-1/4)	5/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	730 (28-3/4)
4TTX8036A	4	1369 (53-7/8)	946 (37-1/4)	870 (34-1/4)	3/4	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	730 (28-3/4)
4TTX8048A	4	1369 (53-7/8)	946 (37-1/4)	870 (34-1/4)	7/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	730 (28-3/4)
4TTX8060A	4	1369 (53-7/8)	946 (37-1/4)	870 (34-1/4)	1-1/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	730 (28-3/4)

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Mechanical **Specifications**

General

The 4TTX8 is fully charged from the factory for matched indoor section and up to 15 feet of piping. This unit is designed to operate at outdoor ambient temperatures as high as 115°F. Cooling capacities are matched with a wide selection of air handlers and furnace coils that are AHRI certified. The unit shall be certified to UL 1995. Exterior is designed for outdoor application.

Casing

Unit casing is constructed of heavy gauge, G60 galvanized steel and painted with a weather-resistant powder paint on all louvers and panels. Corrosion and weatherproof CMBP-G30 DuraTuffTM base.

Refrigerant Controls

Refrigeration system controls include condenser fan, compressor contactor and high pressure switch. High and low pressure controls are inherent to the compressor. A factory installed liquid line drier is standard.

Compressor

The Climatuff® 2-stage compressor features internal over temperature and pressure protection and hermetic motor. Other features include centrifugal oil pump and modular plugs for electrical connections.

Condenser Coil

The outdoor coil provides low airflow resistance and efficient heat transfer. The coil is protected on all four sides by louvered panels.

Low Ambient Cooling

As manufactured, this unit has a cooling capability to 55°F. For low ambient cooling below 55° see Application Guide APP-APG013-EN.





