



WHEEL & CASTOR PRODUCT GUIDE

Richmond is an Australian family owned company that has been designing, manufacturing, and supplying rolling solutions for over 60 years.



Australia: New Zealand: 1300 474 246 0800 61 71 81 sales@richmondau.com sales@richmondnz.co.nz richmondau.com richmondnz.co.nz



Our Products

Wheels & castors, materials handling, trolleys & handtrucks, plastics & storage, gate hardware, conveyors, safety equipment, adjustable feet & inserts, bearings & sleeves, fasteners, hospitaliy equipment, and more.









Castors

Wheels

Trolleys & Handtrucks

Materials Handling



Skates & Dollies



Conveyors & Rollers







Hospitality Equipment

For more information on the full range of products we stock, contact our staff or visit

our website.



Gate Hardware



Adjustable Feet & Inserts



WheelMakers for Industry

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RECHMOND WHEEL & CASTOR CO

About Us

Richmond is an Australian family owned company that has been designing, manufacturing and supplying rolling solutions for over 60 years.

Wheels & castors are the heart and soul of what we do. We are the leading supplier of these products in ANZ and as a result the knowledge we have accumulated is world class.

Over the decades we have added other rolling divisions to our business, spanning categories such as conveyors, trolleys, gate automation and materials handling. We have over 8000 solutions for you to choose from – and if you can't find what you're looking for, we'll custom design and manufacture it for you.

This ability to design and manufacture the rolling products our customers need has always been at the core of Richmond and remains so today.

Our products are widely used by OEMs, factories, farms, mines, defence, infrastructure, schools and homes across Australia and New Zealand. If it rolls, think Richmond.

We are capable, we are curious and we love what we do.

Contact our team today for a solution for your business.



If it rolls, think Richmond.

Richmond is an Australian family-owned company that has been designing, manufacturing and supplying rolling solutions for over 60 years.

Our History

Three generations of Australian innovation.

Founded in 1958

Over 63 years of service across Australia and New Zealand.

100% Australian Family-Owned and Run

Three generations and counting. Our family values shine through everything we do.

Over 300 Collective Years of Staff Expertise

Our key players have been living and breathing rolling solutions for decades. It's what we know best.

Thriving Through Global Downturns

Many companies have been swept away by history while we have grown due to our ability to adapt and innovate.



Now & Into the Future

'Always keep growing' - that's our motto. You'll never see us sitting idle. Richmond is dedicated to investing in a bigger, brighter and more sustainable future for our customers.

Over 8000 Standard Products

If we don't have what you're looking for, we can design, manufacture and supply it for you.

Branch Network

We have locations in every state across Australia and in Auckland, New Zealand. Our nationwide servicing capacity is unparalleled.

In-House Engineers & Fabrication Facility

We aren't just suppliers - we're creators. Our team have the knowledge and the tools to take every project to the next-level.

Growing Through COVID-19

When the world came to a halt, Richmond kept going. As a provider to essential services, we always stay open.

Expanding Our National Footprint

We continue to expand our operations by opening new branches across Australia. Recent additions include an additional facility in North West Melbourne and another on The Gold Coast.

Investments In Automation

We see the future of manufacturing is in automation. We are increasingly utilising cobots to increase production and efficiency within our warehouses and manufacturing facility.





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Selecting The Right Wheel Or Castor For Your Application

5 Variables to consider when choosing your castor

1. LOAD CAPACITY

Heavier loads will require larger capacity castors with wheels made from higher density materials.

Sudden impacts that the wheel or castor may encounter during transport should also be considered. These sudden loads will add to the amount of force that is applied to the castor during transport.

To calculate the minimum load capacity, divide the typical weight by the number of castors to be used on the item. This number will give you the capacity for an evenly distributed load.



CALCULATE THE THE CAPACITY YOUR CASTORS NEED TO BE

EQUIPMENT WEIGHT + LOAD WEIGHT **NO. CASTORS - 1**

E.G. Total weight of trolley and load = 400kg

If you divide this by 4 (one castor each corner), then each castor would need to be at least 100kg capacity (In this case the castors would running at their max limit)

> If you divide by 3 instead, this will provide a safety margin for the application.

2. FLOOR TYPE

Wheels and castors perform differently depending on the floor surface.



CARPET:

Nylon wheels are the best option due to the decreased rolling resistance.



CONCRETE OR TILES:

Polyurethane, rebound rubber or other compound rubber wheels are the best option.



UNEVEN SURFACE:

May lead to irregular weight distribution and temporarily increase the load on the castors.

WOOD, VINYL, CORK & EPOXY FLOORS:

Non-marking wheels such as grey rubber, rebound rubber and polyurethane are best suited for these surfaces.



EASILY MARKED SURFACES:

To prevent marking of the floor, polyurethane, rebound polyurethane, grey rubber, donut profile, or rebound rubber wheels are the best options.

Richmond has a wheel type to suit all floor surfaces

4. CLIMATE & ENVIRONMENT

Several requirements should be considered when choosing the right wheel or castor for vour environment:

- · Temperature to which the castor will be exposed, extreme heat or cold (Cool rooms, freezers, ovens)
- Will the wheel or castor be used in wet/wash down areas?
- Harshness of the environment (Sea water, dirt, sand, chemicals, clean room etc.)

Richmond's high/low temperature wheels can perform in extreme temperatures from -30°C to 300°C

3. EASE OF ROLLING

The major factors that contribute to rolling resistance are:

- Load
- Wheel Diameter
- Wheel Hardness
- · Floor Surface

The worse the floor, the bigger and softer the wheel needs to be

Rolling resistance can be improved by selecting the largest suitable wheel diameter for your application.

When unsure, speak with the knowledgeable store staff to advise you on the most suitable castor for your application.

5. APPLICATION

Are there any specific requirements or industry standards that your wheel/castor needs to meet? Below are some important things to consider when making a selection:



- · Do the castors require brakes and/or directional locks?
- · Is the load being towed, and if so at what speed?
- · Wheel noise dampening
- Shock loads Will the load be subject to sudden shocks whilst moving?
- Frequency of use
- · Height/clearance restrictions
- Mounting requirements Plate or bolt mount? Rigid, swivel, or brake frame?

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RICHMOND ROLLING SOLUTIONS

Wheels And Castors For All Applications







CATEGORY	RY LIGHT DUTY / GENERAL USE MEDIUM DUTY		HEAVY DUTY / HIGH CAPACITY		
LOADS 40 - 100kg		100 - 250kg	250kg +		
DIAMETER	50 - 100mm	50 - 150mm	100 - 450mm		
FRAMES	Single bolt mount in swivel, plate mount in swivel, rigid & brake varieties.	Mild or stainless steel. Single bolt mount in swivel, plate mount in swivel, rigid & brake varieties.	Mild or stainless steel. Plate mount in swivel, rigid, brake, and swivel lock & brake varieties.		
WHEEL TYPE	Single & twin wheel castors.	Rebound rubber, nylon, polyurethane, high temp polymer and more.	Rebound rubber, nylon, polyurethane, high temp polymer, cast iron & SG iron and more.		
APPLICATIONS	Household furniture, light duty cabinets, shop fitting, display equipment.	Medical & lab equipment, kitchens, cool rooms, bakeries, general industry and more.	Logistics, manufacturing, rapid moving production lines, steel manufacture, exhibition services, waste bins and more.		



INSTITUTIONAL RUBBER

Designed for hospitals, nursing homes, offices, schools and any other light duty indoor applications these institutional rubber wheels feature non-marking tyres, sealed bearings and a matching grey thread guard.



REBOUND RUBBER

Non-marking, quiet and shock absorbing with a low rolling resistance compared to institutional rubber that ensures they move over small obstructions easily.



HIGH/LOW TEMPERATURE

Our wheels handle temperatures ranging from -30°C to 300°C. Cast iron, SG iron, glass filled nylon, aluminium, and high temperature polymer wheels are available.



PUNCTURE PROOF WHEELS

Eliminates the need to repair punctures. Suited to hand trucks, nursery and industrial equipment, these wheels combine the strength and stability of solid rubber wheel with the cushioned ride of a pneumatic.



POLY TYRED NYLON CENTRED

Features an injection moulded polyurethane tyre around a nylon hub, these wheels are hard wearing, non-marking and long lasting with high load capacities.



Available with a polyurethane hardness ranging from 60A to 75D on the shore scale, with a cast iron centre. FRAS (Fire Resistant Anti Static wheels are available to order)



PNEUMATIC WHEELS

Available with plastic or steel centre. Our pneumatic wheels offer an easy rolling solution ideal for use on agricultural equipment, hand trolleys, wheelbarrows and lots more.



SOLID NYLON

Highly durable wheel that has a low rolling resistance. Ideal for hard, smooth surfaces and outdoor/wet environments.



CAST IRON & SG IRON

Ensures a high capacity with low rolling resistance. They are hard wearing as well as abrasive and heat resistant.

More in-depth information on our huge wheel & castor range can be found on our website **richmondau.com**



WHAT IS THE DIFFERENCE BETWEEN A WHEEL AND A CASTOR?

A wheel is a round object, usually with a centre hole for a spindle or axle.

A castor is a wheel contained in a rotating mount or frame. Allowing the wheel to be mounted to equipment.

HOW WILL THE CASTOR BE MOUNTED?



Plate Fixing

Best supported fitting. Either bolt or weld the castor frame to the product.



Bolt Fixing

Ideal for fixing into tube. Suited for trolleys, racking, and display equipment.

Make sure you check the baseplate dimensions or bolt size of the castor frame to ensure they meet your requirements.

CASTORS

Rigid Castor: Non-swivelling castor

Swivel Castor: Swivel rotates without restriction

BRAKE TYPES

Wheel Brake: Prevents the wheel from rotating.

Directional Lock: Locks the swivel in any direction.

Swivel Lock & Brake: Simultaneously brakes the wheel and locks the swivel in any direction.

BEARING TYPES



PLAIN BORE WHEELS

are normally polypropylene, nylon or cast iron and are suitable for lighter loads where rolling resistance is not as important. They are used in very wet, corrosive or high heat conditions where better bearings would not survive.



ROLLER BEARINGS

are suitable for medium duty applications. If kept well greased, they can cope with some dirt or water. Best service is given on hardened axles. These bearings do not require axial adjustment.



PRECISION DEEP GROVE BALL BEARINGS

are fitted to most of our heavy duty wheels. Such wheels have very low rolling resistance and are normally provided with double seal bearings that are 'sealed for life.' If the application required regular greasing, grease nipples can be fitted.



TAPER ROLLER BEARINGS

are the best choice for power towing applications and have the highest carrying capacity. All wheels with taper roller bearings are fitted with oil seal sleeves. The axle design must allow for fine adjustment of distance between bearing cones.

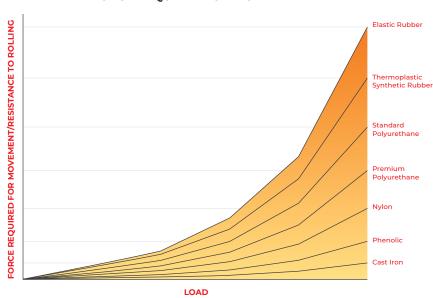
LOAD RATINGS

Our load capacities are based upon ideal/average working conditions. These ratings are for normal use. If the castors or wheels are in continuous use (e.g. as 24 hour a day drive wheels) these ratings would have to be downgraded. Ideal load ratings mean that the floor must be smooth and there is no chance of overloading the castor. Average load ratings are used when conditions are not perfect (i.e. probably on most sites where castors are used). It may be necessary to underate castors to ensure ease of use, especially under harsh conditions. Our castors are tested on a concrete floot free of door sills, breaks, rails etc and capacities are based on 'hand operation' except where otherwise designated.



ROLLING RESISTANCE

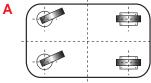
The ease of moving a piece of equipment is determined by the resistance of the wheels to rolling (known as Rolling Resistance). Rolling resistance is described as "that effort required to move the equipment from rest and keep it moving." The easiest rolling is achieved by hard tyred wheels on a hard smooth surface. However, if the wheels must overcome obstacles from rest, then the effort required includes the force needed to lift the wheels over the obstructions. Resilient tyred wheels (e.g. pneumatic tyred wheels) roll over these obstructions more easily, while both bearing wheels and larger wheels make it more and more easier.



NOTE: The graph to the right provides relative differences between wheel types assuming 150mm diameter wheels with precision ball bearings. Detailed advice can be given on request as many other factors need to be taken into account.

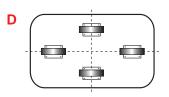
With so many variations to consider, the only realistic measurement of rolling resistance is actual site testing. Wheels are usually much cheaper to replace than the floors they run on. Cast iron wheels can damage concrete, especially if rolled over the same area. Nylon wheels are a good compromise and are long lasting. Rubber tyred wheels offer good protection, but are unable to carry the higher loads required of modern equipment. Polyurethane tyred wheels will not damage or mark floors and can carry high loads. Both cast iron and nylon wheels can often be noisy in operation. In areas where low noise levels are important, rubber or polyurethane tyred wheels are the best choice.

CASTOR MOUNTING OPTIONS



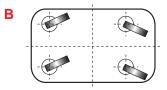
SWIVEL CASTORS/ RIGID CASTORS

This solution offers excellent load bearing capacity and manoeuvrability and eliminates the danger of overturning uneven loads



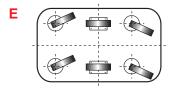
RIGID CASTORS

This solution is recommended for medium-sized loads and trolleys moved predominantly in a straight line. With no rotating parts on the castors, maintenance is kept to a minimum.



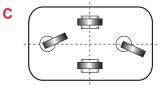
SWIVEL CASTORS

This solution is recommended for trolleys which will be required to work in confined spaces and will be pushed or pulled from all sides. It offers the advantage of excellent manoeuvrability and load capacity.



SWIVEL CASTORS/ RIGID CASTORS

This is the best solution for large trolleys intended for heavy loads. It offers excellent load capacity and manoeuvrability with perfect stability. The trolley may be pushed or pulled from either of the ends with pivoting castors will pivot on half in length.



SWIVEL CASTORS/ RIGID CASTORS

This solution combines an excellent load capacity with equally good manoeuvrability. The load is borne by the two central fixed wheels and the pivoting wheels. There is a danger of overturning if the load is off centre and the trolley is pulled from the side.

FORCE REQUIRED FOR MOVEMENT

CASTORS FOR ALL APPLICATIONS

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Castors are what we do best. We have thousands of castor choices in our standard range, and if we don't have what you're looking for, we can design and manufacture it for you. Our castors are available with load capacities from 40kg up to 20T, with a large variety of wheel types and frame options.

CUSTOM DESIGNED SOLUTIONS AVAILABLE

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VHEEL & CASTOR PRODUCT GUIDE

We're not just suppliers - we're creators. Our in-house engineering team can custom design and manufacture a solution to meet any requirement. Contact our team to find out how. 5

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LIGHT DUTY/ GENERAL USE

Light duty castors are designed to handle loads ranging between 40kg to 100kg per castor. These castors are suitable for every day applications including household furniture, light duty cabinets, shop fitting applications, display equipment and more.

MEDIUM DUTY

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Medium duty castors are designed to handle loads between 100kg and 250kg per castor. These castors are suitable for medical equipment, laboratory equipment, kitchens, cool rooms, general industry and more.

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HEAVY DUTY/ HIGH CAPACITY

Heavy duty castors are designed to handle loads between 250kg - 2T per castor. These castors are suitable for logistics, manufacturing, rapid moving production lines, steel manufacture, exhibition services, waste bin management and more. 0

FURNITURE CASTORS

Richmond's range of furniture castors are made to suit most office furniture including chairs, trolleys and light duty cabinets such as TV units and display racking.

Featuring an economic and attractive twin wheel hooded design, these castors are perfect for DIY retro-fitting and returning rolling functionality to your furniture. This range is hard wearing and rolls over carpeted surfaces easily. A wide range of fitting options are available to suit all applications.





TWIN WHEEL PLATE CASTOR

Diameter	Width	Wheel	Bearing	Height	Load	Swivel	Swivel
(mm)	(mm)	Type	Type	(mm)	Capacity (kg)	Radius (mm)	Code
50	43	Nylon	Plain	63	40	50	S50PK2

TWIN WHEEL GRIP NECK CASTOR

Made to fit knock-in furniture sockets

Diameter	Width	Wheel	Bearing	Height	Load	Swivel	Swivel
(mm)	(mm)	Type	Type	(mm)	Capacity (kg)	Radius (mm)	Code
50	43	Nylon	Plain	63	40	50	

TWIN WHEEL THREADED STEM CASTOR

Made with a 3/8"(D) x 3/4"(L) BSW thread (suitable for most Australian beds)

Diameter	Width	Wheel	Bearing	Height	Load	Swivel	Swivel
(mm)	(mm)	Type	Type	(mm)	Capacity (kg)	Radius (mm)	Code
50	43	Nylon	Plain	63	40	50	S52PK2

TWIN WHEEL FRICTION STEM CASTOR

11mm (D) x 25mm (L) friction stem to suit most office chairs

Diameter	Width	Wheel	Bearing	Height	Load	Swivel	Swivel
(mm)	(mm)	Type	Type	(mm)	Capacity (kg)	Radius (mm)	Code
50	43	Nylon	Plain	63	40	50	

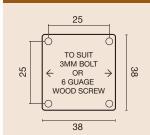
MOUNTING FITTINGS FOR GRIP NECK FURNITURE CASTORS

Pintle	Pintle Code	Pintle Type	To Suit Castor
	PINTLER01	For 12.7mm ID Round Tube	S51PK2
	PINTLER03	For 19.0mm ID Round Tube	S51PK2
	PINTLER04	For 22.0mm ID Round Tube	S51PK2
	PINTLER07	For 16.0mm ID Round Tube	S51PK2
	PINTLER05	Grip Neck to suit Timber	S51PK2
1	PINTLES01	For 16.0mm ID Square Tube	S51PK2
	PINTLES02	For 22.0mm ID Square Tube	S51PK2
	PINTLER02	For 19.0mm ID Round Tube C/W 3/8" BSW Thread	S51PK2
	PINTLER06	For 22.0mm ID Round Tube C/W 3/8" BSW Thread	S51PK2
	PINTLES03	For 22.0mm ID Square Tube C/W 3/8" BSW Thread	S51PK2
	PINTLES04	For 19.0mm ID Square Tube C/W 3/8" BSW Thread	S51PK2



B = Brake

To order castors with Brake add B to end of swivel code e.g. S51PK2B



Baseplate dimensions for Furniture Series plate castors



Grip Neck S51PK2



Threaded Stem S52PK2



Friction Stem S53PK2



NON-MARKING FURNITURE CASTORS

Say goodbye to floor marks and scratches with Richmond's range of non-marking furniture castors.

These castors feature an attractive grey rubber wheel and are available in a variety of fitting options to suit all applications.

- Grey rubber wheels
- Will not scratch floors .

Variety of fitting options

UP TO 40kg CAPACITY FURNITURE CASTORS

SOLD IN PACKS OF 2

Plate S058PK2

TWIN WHEEL PLATE CASTOR

Diameter	Width	Wheel	Bearing	Height	Load	Swivel
(mm)	(mm)	Type	Type	(mm)	Capacity (kg)	Code
50	43	Non-marking rubber	Plain	63	40	S058PK2

TWIN WHEEL GRIP NECK CASTOR

Made to fit knock-in furniture sockets

Diameter	Width	Wheel	Bearing	Height	Load	Swivel
(mm)	(mm)	Type	Type	(mm)	Capacity (kg)	Code
50	43	Non-marking rubber	Plain	63	40	

TWIN WHEEL THREADED STEM CASTOR

Made with a 3/8"(D) x 3/4"(L) BSW thread (suitable for most Australian beds)

Diameter	Width	Wheel	Bearing	Height	Load	Swivel
(mm)	(mm)	Type	Type	(mm)	Capacity	Code
50	43	Non-marking rubber	Plain	63	40	S054PK2

TWIN WHEEL FRICTION STEM CASTOR

11mm (D) x 25mm (L) friction stem to suit most office chairs

Diameter	Width	Wheel	Bearing	Height	Load	Swivel
(mm)	(mm)	Type	Type	(mm)	Capacity (kg)	Code
50	43	Non-marking rubber	Plain	63	40	

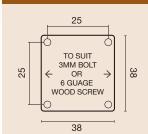
MOUNTING FITTINGS FOR GRIP NECK FURNITURE CASTORS

Pintle	Pintle Code	Pintle Type	To Suit Castor
	PINTLER01	For 12.7mm ID Round Tube	S055PK2
	PINTLER03	For 19.0mm ID Round Tube	S055PK2
	PINTLER04	For 22.0mm ID Round Tube	S055PK2
	PINTLER07	For 16.0mm ID Round Tube	S055PK2
	PINTLER05	Grip Neck to suit Timber	S055PK2
1	PINTLES01	For 16.0mm ID Square Tube	S055PK2
	PINTLES02	For 22.0mm ID Square Tube	S055PK2
	PINTLER02	For 19.0mm ID Round Tube C/W 3/8" BSW Thread	S055PK2
	PINTLER06	For 22.0mm ID Round Tube C/W 3/8" BSW Thread	S055PK2
0	PINTLES03	For 22.0mm ID Square Tube C/W 3/8" BSW Thread	S055PK2
	PINTLES04	For 19.0mm ID Square Tube C/W 3/8" BSW Thread	S055PK2

Brake Options

B = Brake

To order castors with Brake add B to end of swivel code e.g. S055PK2B



Baseplate dimensions for Furniture Series plate castors



Grip Neck S055PK2



Threaded Stem S054PK2



Friction Stem S057PK2

Scan to view online



DESK CASTORS

Richmond's range of desk castors feature a 'U' shape mounting bracket for fixing to 16mm-19mm thick MDF, chipboard and timber desks.

This castor is perfect for D.I.Y retro-fitting to existing desks and other furniture.

- 'U' shape mounting bracket
- Suitable for 16mm-19mm MDF, chipboard, timber
- Available with brake
- Up to 35kg load capacity per castor



Diameter (mm)	Width (mm)	Wheel Type	Height (mm)	Load Capacity (kg)	Swivel Radius (mm)	U Bracket Size (mm)	Swivel Code
50	46	Nylon	61	35	68	16 x 35	S54PK2
50	46	Nylon	61	35	38	19 x 35	S57PK2



Brake Options

B = Brake

To order castors with Brake add B to end of swivel code e.g. S54PK2B

BED LEG CASTORS

Richmond's bed leg castor range is compatible with most major bed brands.

These castors and glides provide a convenient way to reposition or move your bedroom furniture on carpeted surfaces without damaging the pile.

They can also be used to provide additional clearance to allow for storage under a TV or display unit.

- Black nylon wheel or glide foot
- Suitable for carpeted surfaces
- 5/16" BSW or 3/8" BSW thread type



BEDLEG001PK2

BEDLEG005PK2

3 to de PK2B

Please Note: as a rule of thumb if a standard HB hex pencil slides into the threaded hole in the bed, it is 3/8".

Part Type	Height (mm)	Thread Length (mm)	Thread Type	Load Capacity (kg)	Part Number	Brake
Castor	135	28	5/16" BSW	40	BEDLEG001	Options
Castor with brake	135	28	5/16" BSW	40	BEDLEG002	-
Castor	135	28	3/8" BSW	40	BEDLEG003	B = Brake
Castor with brake	135	28	3/8" BSW	40	BEDLEG004	To order castors with Brake add B
Glide	135	28	5/16" BSW	40	BEDLEG005	end of swivel cod e.g. BEDLEG003F
Glide	135	28	3/8" BSW	40	BEDLEG006	



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WEIGHT ACTIVATED FURNITURE CASTORS

These castors feature a spring-loaded brake to keep your chair from rolling away when not in use.

When sitting down and placing weight on the castor, the brake will release allowing you to roll around in your chair as normal. When getting up from your chair, the castor will lock the wheel in place.

These castors are designed to suit most office chairs and feature a wire clip fitting.

- · Grey polypropylene wheels
- Suitable for carpeted and tiled surfaces
- Wire clip fitting



RICHMOND

S059PK2



When weight is placed on the castor the brake will release.

Diameter	Width	Wheel	Bearing	Height	Load	Swivel
(mm)	(mm)	Type	Type	(mm)	Capacity (kg)	Code
50	43	Polypropylene	Plain	63	40	S059PK2

FURNITURE DOLLIE

These tri-wheel dollies are specifically designed for moving furniture, appliances and more.

They feature a concave center for moving items with legs, and a padded surface to protect items from damage.

- 3 x 1 1/2" swivel castors
- Concave center for items with legs
- Padded surface
- Up to 100kg load capacity per dollie



Wheel			Bearing Load		Swivel	Product
Diameter (mm)			Type Capacity		Radius (mm)	Code
32	Polypropylene	Plain	100	50	135	TRICASTOR30

Heavy duty tricastor dollies available, see page 124 for details



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MINI SERIES CASTORS

Available in smaller wheel diameters ranging from 25-38mm, these castors are ideal for light duty furniture, plant trolleys, light duty carts, garage equipment and D.I.Y. projects.

- Smaller diameter castors
- White nylon wheels
- Not available with brake



		0		KG	J	J	J
Diameter (mm)	Width (mm)	Wheel Type	Bearing Type	Load Capacity (kg)	Height (mm)	Rigid Code	Swivel Code
25	12	Nylon	Plain	10	36	R25NY	S25NY
32	14	Nylon	Plain	18	41	R32NY	S32NY
38	16	Nylon	Plain	28	50	R38NY	S38NY

Mini Series castors are not available with brake



S25NY









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RICHMOND

UTILITY SERIES BOLT CASTORS

These bolt hole mounted castors are ideal for light duty applications including wire baskets, display equipment and light trolley applications.

They feature a corrosion resistant zinc plated finish in a pressed metal construction.

- Grey rubber or black nylon wheel
- Single bolt hole frame
- · Pintle fittings available for round or square tubing

ÌQ,		0	\bigcirc		KG	T	(e	9	ĬØ	I
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius ᅻ (mm)	With ► Brake (mm)	Bolt Hole Size (mm)	Swivel Code
50	20	Inst Rubber	IR2201	Ball	30	68	49	75	10	S2714
50	20	Nylon	NY900	Plain	30	68	49	75	10	S2712
75	25	Inst Rubber	IR3301	Ball	50	98	65	85	10	S3714
75	25	Nylon	NY3324	Plain	50	98	65	85	10	S3712
100	25	Inst Rubber	IR4401	Ball	70	131	90	100	10	S4714
100	25	Nylon	NY4415	Plain	70	131	90	100	10	S4712





Pintle Code

UTI10-P1

UTI10-P2

UTI10-P3

UTI10-P4

UTI10-P5



Nylon expanding pintles

Pintle Type

Pintles listed below suit all Utility Series Bolt Castors

For 19mm ID Round Tube

For 22mm ID Round Tube

For 28.5mm ID Round Tube

For 19mm ID Square Tube

For 22mm ID Square Tube



For 28.5mm ID Square Tube UTI10-P6

Single Bolt Fitting 10mm Various Bolt Lengths Available





S4714B

Brake Options

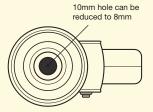
B = Brake

To order castors with Brake add B to end of swivel code e.g. S4712B

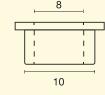
Castor Fitting Requirements

Fitting this castor to a 20mm thick base requires a 40mm x 10mm set screw.

These castors have a 10mm bolt hole but can be reduced to suit an 8mm bolt with a reduction bush (top hat).



Reduction bush available to suit 8mm fittings, code: 100RED1008UTI





AU: richmondau.com

NZ: richmondnz.co.nz

UTILITY SERIES

UP TO **70**KG

UTILITY SERIES PLATE CASTORS

These plate mounted castors are ideal for light duty applications including wire baskets, display equipment and light trolley applications.

They feature a corrosion resistant zinc plated finish in a pressed metal construction.

- Grey rubber or black nylon wheel •
- Baseplate frame •

10

(mm)

50

50

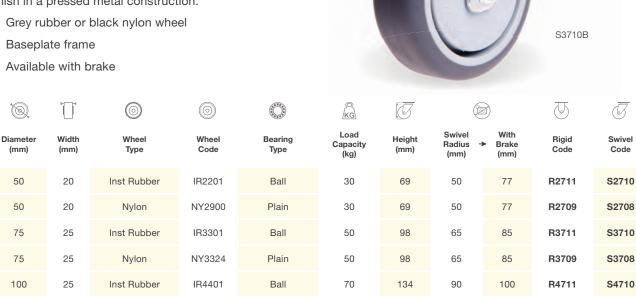
75

75

100

100

Available with brake .



70

134

90

100



25

Nylon



NY4415

Plain





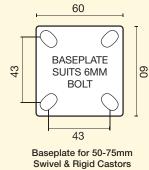
R4717

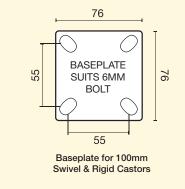
S4716

Brake Options

B = Brake

To order castors with Brake add B to end of swivel code e.g. S3710B







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UTILITY SERIES TWIN WHEEL SINGLE BOLT OR BASEPLATE

These twin wheel castors are available in both bolt hole and plate mounted frames for a sturdier option.

- 2 x Grey rubber or 2 x black nylon wheels
- Baseplate frame or single bolt hole frame
- Available with brake



CAPACITY

TWIN WHEEL PLATE CASTORS

ÌQ.		0		KG	I	æ	Ð	T
Diameter (mm)	Width (mm)	Wheel Type	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius → (mm)	With ► Brake (mm)	Swivel Code
50	2 x 20	Rubber	Ball	50	71	60	80	S2718
50	2 x 17	Nylon	Plain	50	71	60	80	S2716
75	2 x 25	Rubber	Ball	80	101	70	100	S3718
75	2 x 25	Nylon	Plain	80	101	70	100	S3716

TWIN WHEEL BOLT CASTORS

10		0		KG	G	Ć	3	ÌØ	I
Diameter (mm)	Width (mm)	Wheel Type	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius 🗟 (mm)	With ► Brake (mm)	Bolt Hole Size (mm)	Swivel Code
50	2 x 20	Rubber	Ball	50	71	60	83	10	S2722
50	2 x 17	Nylon	Plain	50	71	60	83	10	S2720
75	2 x 25	Rubber	Ball	80	98	70	100	12	S3722
75	2 x 25	Nylon	Plain	80	98	70	100	12	S3720

Nylon expanding pintles

Pintles listed below suit all Utility Series Twin Wheel Bolt Castors



Pintle Type	Pintle Code
For 19mm ID Round Tube	UTI10-P1
For 22mm ID Round Tube	UTI10-P2
For 28.5mm ID Round Tube	UTI10-P3
For 19mm ID Square Tube	UTI10-P4
For 22mm ID Square Tube	UTI10-P5
For 28.5mm ID Square Tube	UTI10-P6

	Pintle Type	Pintle Code
1 P	Friction Stem	S2722-WC
	Grip Neck	S2722-GN

SEE page 119 FOR SOLID AND THREADED PINTLE OPTIONS

Brake Options

B = Brake

To order castors with Brake add B to end of swivel code e.g. S3722B

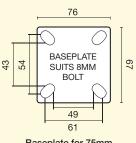
Castor Fitting Requirements

To fit this castor to a 20mm thick base requires a 40mm x 10mm set screw.

Reduction bush 100RED1008UTI available to fit castors with an 8mm set screw.

60 BASEPLATE 60 43 SUITS 6MM BOLT

> 43 Baseplate for 50mm twin wheel - swivel



Baseplate for 75mm twin wheel - swivel

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UTILITY SERIES - TWIN WHEEL

COMMERCIAL SERIES CASTORS

An attractive black powder coated frame makes these castors an ideal choice for retail and display environments.

They are available with black polyurethane, grey rubber or black nylon wheels.

- Three wheel choices
- Black power coated frame
- Available with brake



ĨQ.		0		KG			Ð	J	T
Diameter (mm)	Width (mm)	Wheel Type	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius → (mm)	With Brake (mm)	Rigid Code	Swivel Code
50	20	Black Nylon	Plain	30	69	50	77	R2213	S2212
50	20	Grey Rubber	Ball Bearing	30	69	50	77	R2215	S2214
75	32	Polyurethane	Ball Bearing	80	108	71	108	R3399	S3398
100	32	Polyurethane	Ball Bearing	100	131	84	110	R4363	S4362









R3399

S3398

S3398B

R4363

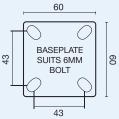
S4362B

S4362

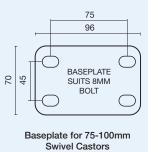
Brake Options

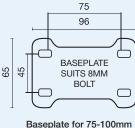
B = Brake

To order castors with Swivel Lock Brake add B to end of swivel code e.g. S3398B



Baseplate for 50mm Swivel & Rigid Castors





Rigid Castors



UP TO

100KG CAPACITY

OUNTING

PLATES AVAILABLE

page 74

LIGHT INDUSTRIAL SERIES CASTORS

This series is the ultimate choice for medium-duty applications. It offers a wide range of wheel types to suit different floor surfaces and load requirements.

The Light Industrial series is the preferred option for produce bins, market stalls and others as it provides an economical hard wearing reliable castor. It is also widely used on mobile equipment, in hospitals, nurseries, shops and general industry.

- Wide range of wheel types
- Suitable for medium-duty applications
- Available with brake

* ()		0	\bigcirc		KG	G	æ		\Box	T
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius - (mm)	With ► Brake (mm)	Rigid Code	Swivel Code
75	32	Inst Rubber	IR3008	Ball	80	108	71	108	R3313	S3312
75	32	Reb Rubber	RR3348	Ball	80	108	71	108	R3351	S3350
75	32	Poly Nylon	PU3344	Ball	80	108	71	108	R3311	S3310
75	30	Nylon	NY3321	Plain	100	108	71	108	R3305	S3304
75	32	Cast Iron	Ci3340	Plain	100	108	71	-	R3307	S3306*
100	32	Hi-Temp Polymer	HT480	Oilless Du Bush	100	108	71		R4361	S4360*
100	32	Inst Rubber	IR4007	Ball	80	131	84	110	R4426	S4425
100	32	Reb Rubber	RR4473	Ball	100	131	84	110	R4405	S4404
100	32	Poly Nylon	PU4444	Ball	100	131	84	110	R4423	S4422
100	30	Nylon	NY4417	Plain	100	131	84	110	R4407	S4406
100	30	Hi-Temp Polymer	HT4420	Plain	100	131	84	-	R4403	S4402*
100	32	Hi-Temp Polymer	HT478	Ball	100	131	84		R4471	S4470*
100	36	Aluminium	AL472	Oilless Du Bush	100	131	84	-	R4381	S4380*
100	36	Aluminium	AL471	Bronze Bush	100	131	84	-	R4415	S4414*
125	32	Inst Rubber	IR5007	Ball	80	160	100	110	R5526	S5525
125	32	Reb Rubber	RR5573	Ball	100	160	100	110	R5505	S5504
125	32	Poly Nylon	PU5555	Ball	100	160	100	110	R5523	S5522
125	30	Nylon	NY5517	Plain	100	160	100	110	R5507	S5506







Brake

S4404B

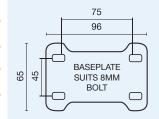
Options

B = Brake

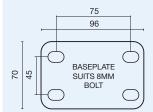
To order castors with Brake add B to end of swivel code e.g. S3712B

indicates castors suitable for high/ low temperature applications.

 indicates castors not available with brake







Baseplate for 75-125mm Swivel Castors



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ZINC DUROLITE SERIES

ZINC DUROLITE BOLT CASTORS

This series is commonly used on a vast array of mobile equipment in hospitals, retail environments and general industry. A twin swivel race ensures longevity and enhances overall performance. These castors are available with a single bolt hole mount or a baseplate mount.

- Large variety of wheel types
- Baseplate frame or single bolt hole frame

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Available with brake

11



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Bolt

Hole Size

(mm)

12

12

12

12

12

12

12

12

12

12

12

12

12

12

12

12

S4485D

S4483

(7

Swivel

Code

S3080 #

\$3355 #

S3330 #

S3326 #

S4080

S4493

S4483

S4484

S4485

S5080

S5593

S5583

S5584

S5585

S6080

S6081



Brake Options

B = Brake

D = Directional Lock

To order castors with Brake or Directional Lock add B or D to end of swivel code e.g. S6080B

indicates castors not available with directional lock.

Castor Fitting Requirements

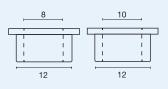
To fit this castor to a 20mm thick base requires a 50mm x 12mm set screw. Reduction bush 100RED12100BT available to allow fitting with 10mm set screw.

These castors have a 12mm bolt hole but can be reduced to suit an 8mm or 10mm bolt with a reduction bush (top hat).



Reduction bushes available to suit 8mm fittings, code: 100RED12080BT

to suit 10mm fittings, code: 100RED12100BT



Load Swivel With Diameter Width Wheel Wheel Bearing Height Capacity Radius Brake (mm) Туре Code Туре (mm) (mm) (kg) (mm) (mm) Inst Rubber IR3008 80 105 75 32 Ball 107 71 75 32 Reb Rubber **RR3348** Ball 80 107 71 105 75 32 Poly Nylon PU3344 Ball 107 71 105 80 75 30 Nvlon NY3321 Plain 80 107 71 105 IR4007 Ball 80 90 106 100 32 Inst Rubber 133 100 32 Anti Static AS4005 Ball 100 133 90 106 100 32 Reb Rubber RR4473 Ball 100 133 90 106 100 106 100 32 Poly Nylon PU4444 Ball 133 90 100 30 Nylon NY4417 Plain 100 133 90 106 125 32 Inst Rubber IR5007 Ball 80 159 102 106 125 32 Anti Static AS5005 Ball 100 159 102 106 Reb Rubber **BB5573** 100 102 106 125 32 Ball 159 125 27 Poly Nylon PU5555 Ball 100 159 102 106 125 30 Nylon NY5517 Plain 100 159 102 106 150 32 Inst Rubber IR6009 Ball 80 187 125 125 30 PU6660 100 187 150 Poly Nylon Ball 125 125

(KG)

Nylon Expanding Pintles

Pintles listed below suit all Utility Series Bolt Castors

	Pintle Type	Pintle Code
1	For 19mm ID Round Tube	OBT12-P1
	For 22mm ID Round Tube	OBT12-P2
T	For 28.5mm ID Round Tube	OBT12-P3
	For 19mm ID Square Tube	OBT12-P4
	For 22mm ID Square Tube	OBT12-P5
B	For 28.5mm ID Square Tube	OBT12-P6

SEE page 119 FOR SOLID AND THREADED PINTLE OPTIONS



Pintle

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richmondau.com

AU:

UP TO

100KG

CAPACITY

ZINC DUROLITE PLATE CASTORS

Diameter (mm)Witch (mm)Witch (mm)Witch (mm)Witch (mm)Witch (mm)Utch (mm)<	Ĩ,		6	\bigcirc		KG	I	æ	Ð	<u> </u>	J	
7532Reb RubberRR3348Ball8010771105R317S316 #7532Poly NylonPU3344Ball8010771105R3107S3106 #7530NylonNY321Plain10010771105R3103S3102 #10032Inst RubberIR4007Ball8013590106R4105S410410032Anti StaticAS4005Ball8013590106R4111S411010032Reb RubberRR473Ball10013590106R4103S410210032Poly NylonPU444Ball10013590106R4103S410210030NylonNY4417Plain10013590106R4103S410210032Hi-Temp PolymerHT480Oilles Du bush10013590106R4133S4122@10032Inst RubberIR607Ball80161102106R5121S510412532Anti StaticAS5005Ball80161102106R5121S510412532Anti StaticAS5005Ball80161102106R5111S511012532Anti StaticAS5005Ball100161102106R5111S5104125						Capacity		Radius -	 Brake 			
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7530NylonNY321Plain10010771105R3103S3102 #10032Inst RubberIR4007Ball8013590106R4105S410410032Anti StaticAS4005Ball8013590106R4111S412010032Reb RubberRR473Ball10013590106R4121S410610032Poly NylonPU4444Ball10013590106R4133S410210030NylonNY417Plain10013590106R4133S4122*Image: Set	75	32	Reb Rubber	RR3348	Ball	80	107	71	105	R3117	S3116 #	
10032Inst RubberIR4007Ball8013590106R4105S410410032Anti StaticAS4005Ball8013590106R4121S412010032Reb RubberRR4473Ball10013590106R4111S411010032Poly NylonPU4444Ball10013590106R4107S410610030NylonNY447Plain10013590106R4103S410210030GF/NYLONNY420plain10013590106R4133S4122©10032Hi-Temp PolymerHT480Olless Du bush10013590106R4133S4122©10032Inst RubberIR507Ball80161102106R5105S510412532Anti StaticAS5005Ball80161102106R5111S511012532Reb RubberRR5573Ball100161102106R5107S510612532Poly NylonPU5555Ball100161102106R5107S510612532Poly NylonNY5517Plain100161102106R5103S510212532Inst RubberIR6009Ball80190125125R6105S5104 <tr< td=""><td>75</td><td>32</td><td>Poly Nylon</td><td>PU3344</td><td>Ball</td><td>80</td><td>107</td><td>71</td><td>105</td><td>R3107</td><td>S3106 #</td><td></td></tr<>	75	32	Poly Nylon	PU3344	Ball	80	107	71	105	R3107	S3106 #	
10032Anti StaticAS4005Ball8013590106R4121S412010032Reb RubberRR4473Ball10013590106R4111S411010032Poly NylonPU4444Ball10013590106R4107S410610030NylonNY417Plain10013590106R4103S410210030GF/NYLONNY4420plain10013590106R4123S4122*•10032Hi-Temp PolymerHT480Oilless Du bush10013590106R4133S4122*•10032Inst RubberIR507Ball80161102106R5105S510412532Inst RubberIR507Ball80161102106R5113S512012532Poly NylonPU5555Ball100161102106R5114S511012532Poly NylonPU5555Ball100161102106R5107S510612532Poly NylonNY5517Plain100161102106R5103S510212532Inst RubberIR609Ball80161102106R5103S510212532Inst RubberIR609Ball100161102106R5103S5102	75	30	Nylon	NY3321	Plain	100	107	71	105	R3103	S3102 #	
10032Reb RubberRR4473Ball10013590106R4111S411010032Poly NylonPU4444Ball10013590106R4107S410610030NylonNY417Plain10013590106R4103S410210030GF/NYLONNY420plain10013590106R4123S4122*•10032Hi-Temp PolymerHT480Oilless Du bush10013590106R4133S4122*•10036AluminiumAL472Oilless Du bush10013390R4133S412*•12532Inst RubberIR5077Ball80161102106R5121S510412532Reb RubberRR5573Ball100161102106R5111S510412532Poly NylonPU5555Ball100161102106R5107S510412530NylonR5577Plain100161102106R5107S510412530NylonR5517Plain100161102106R5103S510212530NylonR5505Ball100161102106R5103S510212530NylonNY5517Plain100161102106R5103S5102	100	32	Inst Rubber	IR4007	Ball	80	135	90	106	R4105	S4104	
10032Poly NylonPU4444Ball10013590106R4107S410610030NylonNY4417Plain10013590106R4103S410210030GF/NYLONNY4420plain10013590106R4133S4122*10032Hi-Temp PolymerHT480Oilless Du bush10013590R4359S4358*10036AluminiumAL472Oilless Du bush10013390R4113S4112*12532Inst RubberIR5007Ball80161102106R5121S510412532Anti StaticAS5005Ball100161102106R5111S511012532Poly NylonPU555Ball100161102106R5107S510412530NylonIN5517Plain100161102106R5107S510412532Inst RubberIR609Ball80161102106R5107S510412532Inst RubberIR609Ball80161102106R5107S510412532Inst RubberIR609Ball80161102106R5107S510412532Inst RubberIR609Ball80161102106R5103S5	100	32	Anti Static	AS4005	Ball	80	135	90	106	R4121	S4120	
10030NylonNY4417Plain10013590106R4103\$410210030GF/NYLONNY4420plain10013590106R4123\$4122*\$10032Hi-Temp PolymerHT480Oilless Du bush100135900-R4359\$4358*\$10036AluminiumAL472Oilless Du bush100133900-R4113\$4112*\$12532Inst RubberIR5007Ball80161102106R5105\$510412532Anti StaticAS5005Ball80161102106R5111\$511012532Reb RubberRR5573Ball100161102106R5107\$510612532Poly NylonPU5555Ball100161102106R5107\$510612530NylonNY5517Plain100161102106R5103\$510215032Inst RubberIR6009Ball80190125125\$6104	100	32	Reb Rubber	RR4473	Ball	100	135	90	106	R4111	S4110	
100 30 GF/NYLON NY4420 plain 100 135 90 106 R4123 S4122* © 100 32 Hi-Temp Polymer HT480 Oilless Du bush 100 135 90 - R4359 S4358* © 100 36 Aluminium AL472 Oilless Du bush 100 133 90 - R4133 S4112* © 125 32 Inst Rubber IR5007 Ball 80 161 102 106 R5105 S5104 125 32 Anti Static AS5005 Ball 80 161 102 106 R5111 S5104 125 32 Anti Static AS5005 Ball 100 161 102 106 R5111 S5104 125 32 Reb Rubber R5573 Ball 100 161 102 106 R5107 S5106 125 30 Nylon NY5517 Plain	100	32	Poly Nylon	PU4444	Ball	100	135	90	106	R4107	S4106	
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10036AluminiumAL472Oilless Du bush10013390-R4113S4112*12532Inst RubberIR5007Ball80161102106R5105S510412532Anti StaticAS5005Ball80161102106R5121S512012532Reb RubberRR5573Ball100161102106R5111S511012532Poly NylonPU5555Ball100161102106R5107S510612530NylonNY5517Plain100161102106R5103S510215032Inst RubberIR6009Ball80190125125R6105S6104	100	30	GF/NYLON	NY4420	plain	100	135	90	106	R4123	S4122*	۲
12532Inst RubberIR5007Ball80161102106R5105S510412532Anti StaticAS5005Ball80161102106R5121S512012532Reb RubberRR5573Ball100161102106R5111S511012532Poly NylonPU5555Ball100161102106R5107S510612530NylonNY5517Plain100161102106R5103S510215032Inst RubberIR6009Ball80190125125R6105S6104	100	32	Hi-Temp Polymer	HT480	Oilless Du bush	100	135	90	-	R4359	S4358*	۲
125 32 Anti Static AS5005 Ball 80 161 102 106 R5121 S5120 125 32 Reb Rubber RR5573 Ball 100 161 102 106 R5111 S5110 125 32 Poly Nylon PU5555 Ball 100 161 102 106 R5107 S5106 125 32 Poly Nylon PU5555 Ball 100 161 102 106 R5107 S5106 125 30 Nylon NY5517 Plain 100 161 102 106 R5103 S5102 150 32 Inst Rubber IR6009 Ball 80 190 125 125 R6105 S6104	100	36	Aluminium	AL472	Oilless Du bush	100	133	90	-	R4113	S4112*	۲
125 32 Reb Rubber RR5573 Ball 100 161 102 106 R5111 S5110 125 32 Poly Nylon PU5555 Ball 100 161 102 106 R5107 S5106 125 30 Nylon NY5517 Plain 100 161 102 106 R5103 S5102 150 32 Inst Rubber IR6009 Ball 80 190 125 125 R6105 S6104	125	32	Inst Rubber	IR5007	Ball	80	161	102	106	R5105	S5104	
125 32 Poly Nylon PU5555 Ball 100 161 102 106 R5107 S5106 125 30 Nylon NY5517 Plain 100 161 102 106 R5103 S5102 150 32 Inst Rubber IR6009 Ball 80 190 125 125 R6105 S6104	125	32	Anti Static	AS5005	Ball	80	161	102	106	R5121	S5120	
125 30 Nylon NY5517 Plain 100 161 102 106 R5103 S5102 150 32 Inst Rubber IR6009 Ball 80 190 125 125 R6105 S6104	125	32	Reb Rubber	RR5573	Ball	100	161	102	106	R5111	S5110	
150 32 Inst Rubber IR6009 Ball 80 190 125 125 R6105 S6104	125	32	Poly Nylon	PU5555	Ball	100	161	102	106	R5107	S5106	
	125	30	Nylon	NY5517	Plain	100	161	102	106	R5103	S5102	
150 30 Poly Nylon PU6660 Ball 100 190 125 125 R6107 S6106	150	32	Inst Rubber	IR6009	Ball	80	190	125	125	R6105	S6104	
	150	30	Poly Nylon	PU6660	Ball	100	190	125	125	R6107	S6106	



S4110B





indicates castors

not available with

indicates castors not

available with brake

indicates castors

suitable for high/

low temperature

applications.

directional lock.

#

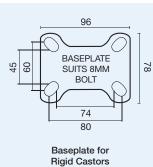
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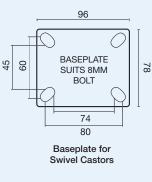
Brake Options

B = Red Brake

D = Green Directional Lock

To order castors with Brake add B or D to end of swivel code e.g. S5110B





OUNTING

PLATES AVAILABLE

page 74



ZINC DUROLITE SERIES



CHROME DUROLITE BOLT CASTORS

These castors feature an attractive chrome finish, making them ideal for use in hospitals, institutions, nursing homes and retail displays.

A robust twin swivel race provides durability and longevity in the workplace.

- Large variety of wheel types
- Corrosion resistant chrome finish
- Baseplate frame or single bolt hole frame
- Available with brake

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Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius - (mm)	With ► Brake (mm)	Bolt Hole Size (mm)	Swivel Code
75	30	Inst Rubber	IR3008	Ball	80	105	76	105	12	S3380 #
75	30	Poly Nylon	PU3344	Ball	80	105	76	105	12	S3381 #
100	32	Inst Rubber	IR4004	Ball	80	133	90	106	12	S4480
100	32	Anti Static	AS4005	Ball	80	135	90	106	12	S4469
100	27	Poly Nylon	PU4444	Ball	100	135	90	106	12	S4481
125	32	Inst Rubber	IR5004	Ball	80	159	102	106	12	S5580
125	32	Anti Static	AS5005	Ball	80	159	102	106	12	S5569
125	27	Poly Nylon	PU5554	Ball	100	159	102	106	12	S5581
150	32	Inst Rubber	IR6009	Ball	80	187	125	125	12	S6680
150	30	Poly Nylon	PU6660	Ball	100	187	125	125	12	S6681
150	30	Nylon	NY6617	Plain	100	187	125	125	12	S6682

Nylon Expanding Pintles

Pintles listed below suit all Chrome Durolite Bolt Castors
--

	Pintle Type	Pintle Code
1	For 19mm ID Round Tube	IPN12-P1
¥	For 22mm ID Round Tube	IPN12-P2
	For 28.5mm ID Round Tube	IPN12-P3
h	For 19mm ID Square Tube	IPN12-P4
	For 22mm ID Square Tube	IPN12-P5
E	For 28.5mm ID Square Tube	IPN12-P6



SEE page 119 FOR SOLID AND THREADED PINTLE OPTIONS



Pintle

270	2	Scan	to
		view	onli





Brake Options

BR = Red Brake

D = Green Directional Lock

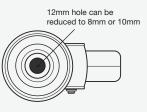
To order castors with Brake or Directional Lock add BR or D to end of swivel code e.g. S4480BR

indicates castors not available with directional lock.

Castor Fitting Requirements

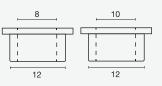
To fit this castor to a 20mm thick base requires a 50mm x 12mm set screw. Reduction bush 100RED12100BT available to allow fitting with 10mm set screw.

These castors have a 12mm bolt hole but can be reduced to suit an 8mm or 10mm bolt with a reduction bush (top hat).



Reduction bushes available to suit 8mm fittings, code: 100RED12080BT

to suit 10mm fittings, code: 100RED12100BT



RICHMOND ROLLING SOLUTIONS

CHROME DUROLITE E CASTO PLAT **?**S



H H



(320)

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R5575

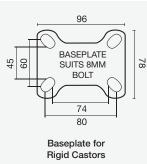


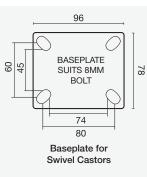


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Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius (mm)	With ➤ Brake (mm)	Rigid Code	Swivel Code
75	32	Inst Rubber	IR3008	Ball	80	107	70	105	R3375	S3374 #
75	32	Poly Nylon	PU3344	Ball	80	107	70	105	R3373	S3372 #
100	32	Inst Rubber	IR4004	Ball	80	135	90	106	R4475	S4474
100	32	Anti Static	AS4005	Ball	80	135	90	106	R4509	S4508
100	32	Poly Nylon	PU4444	Ball	100	135	90	106	R4487	S4486
125	32	Inst Rubber	IR5004	Ball	80	161	102	106	R5575	S5574
125	32	Anti Static	AS5005	Ball	80	161	102	106	R5557	S5556
125	32	Poly Nylon	PU5555	Ball	100	161	102	106	R5587	S5586
150	32	Inst Rubber	IR6009	Ball	80	190	125	125	R6675	S6674
150	30	Poly Nylon	PU6660	Ball	100	190	125	125	R6689	S6688
150	30	Nylon	NY6617	Ball	100	190	125	125	R6685	S6684

Brake Options





indicates castors not available with directional lock.

T



CHROME DUROLIITE

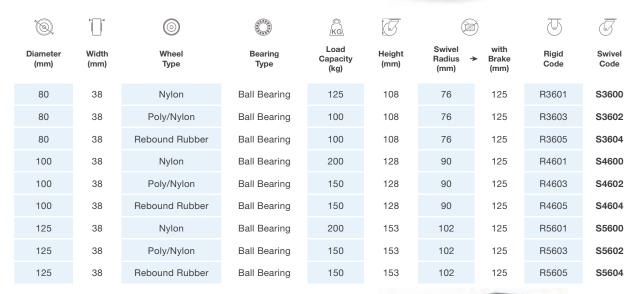
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200 SERIES CASTORS

With a load capacity of up to 200kg, this series features a standout red nylon thread guard for extra protection against dirt and debris.

These castors are suitable for medium-duty applications and are available with a number of wheel types.

- Nylon, poly/nylon or rebound rubber wheels
- Available with brake

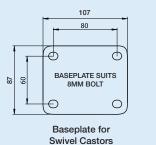


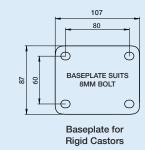






(- - -)







S5600B



Brake

B = Brake

Options

To order castors with

Brake add B to end of swivel code e.g. S3604B

300 SERIES BOLT CASTORS

This castor series has a higher load capacity of up to 300kg, making it perfect for a wide range of uses.

In this range, nylon wheels are the most common choice for industrial and trolley applications, rebound rubber wheels are ideal for road cases and transportable crates, while poly nylon wheels are best suited for undercover and showroom displays.

Wheel

Code

RR4077

RP4072

PU4408

PU449

NY401

NY413

GF412

AL474

AL472

Ci421

Ci400

RR5077

RP5072

PU5508

PU549

NY501

NY513

NY652

NY613

RR6677

RP6072

Bearing

Type

Ball

SS Roller

Roller

Ball

Plain

Ball

Plain

Bronze Bush

Oilless Du bush

Plain

Ball

Ball

SS Roller

Roller

Ball

Plain

Ball

Plain

Ball

Ball

SS Roller

• Large variety of wheel types

11

Width

(mm)

35

35

35

38

35

35

35

36

36

38

38

35

35

35

35

35

35

50

50

45

50

10

Diameter

(mm)

100

100

100

100

100

100

100

100

100

100

100

125

125

125

125

125

125

150

150

150

150

• Baseplate frame or single bolt hole frame

 (\bigcirc)

Wheel

Type

Reb Rubber

Reb Poly

Poly Nylon

Poly Ci

Nylon

Nylon

Glass Nylon

Aluminium

Aluminium

Cast Iron

Cast Iron

Reb Rubber

Reb Poly

Poly Nylon

Poly Ci

Nylon

Nylon

Nylon

Nvlon

Reb Rubber

Reb Poly



Bolt

Hole Size

12

12

12

12

12

12

12

12

12

12

12

12

12

12

12

12

12

12

12

12

12

 (\Box)

Swivel

Code

S4214

S4216

S4218

S4220

S4222

S4224

S4228*

S4230 *

S4232 *

S4234 *

S4236 *

S5214

S5216

S5218

S5220

S5222

S5224

S6222

S6224

S6228

S6216

CAPACI

RICHMOND

300 SERIES



S4216







S5222

Castor Fitting Requirements

To fit this castor to a 20mm thick base requires a 50mm x 12mm set screw.



Brake Options

B = Brake

To order castors with Brake add B to end of swivel code e.g. S4214B indicates castors not available with brake

indicates castors suitable for high/low temperature applications. These castors have a 12mm bolt hole but can be reduced to suit an 10mm bolt with a reduction bush (top hat).

K

Height

(mm)

130

130

130

130

130

130

130

130

130

130

130

157

157

157

157

157

157

181

181

181

181

KG Load

Capacity

(kg)

150

150

200

200

200

200

200

200

200

200

200

200

200

200

200

200

200

300

300

225

300

So a

With

Brake

125

125

125

125

125

125

125

_

125

125

125

125

125

125

125

125

150

150

150

150

Swivel

Radius

90

90

90

90

90

90

90

90

90

90

90

112

112

112

112

112

112

125

125

125

125

12

Reduction bushes available to suit 10mm fittings, code: 100RED12100BT



12mm hole can be reduced to 8mm or 10mm

AU:

Π

Width

(mm)

(Q

Diameter

(mm)

300 SERIES ATE CASTORS

 \bigcirc

Wheel

Code

 \bigcirc

Wheel

Туре

 \bigcirc

Bearing

Туре



100	35	Reb Rubber	RR4077	Ball	150	130	90	125	R4043	S4042	
100	35	Reb Poly	RP4072	SS Roller	150	130	90	125	R4055	S4054	
100	35	Poly Nylon	PU4408	Roller	200	130	90	125	R4045	S4044	
100	38	Poly Ci	PU449	Ball	200	130	90	125	R4049	S4048	
100	35	Nylon	NY401	Plain	200	130	90	125	R4033	S4032	1 BC
100	35	Nylon	NY413	Ball	200	130	90	125	R4035	S4034	
100	35	GF Nylon	GF412	Plain	200	130	90	-	R4061	S4060	
100	36	Aluminium	AL474	Bronze Bush	200	130	90	-	R4067	S4066*	S4216
100	36	Aluminium	AL473	Oilless Du bush	200	130	90	-	R4059	S4058*	•
100	38	Cast Iron	Ci421	Plain	200	130	90	-	R4051	S4050*	
100	38	Cast Iron	Ci400	Ball	200	130	90	125	R4053	S4052*	
100	32	Hi-Temp Polymer	HT481	Ball	200	133	90	-	R4355	S4354*	
125	35	Reb Rubber	RR5077	Ball	200	157	112	125	R5043	S5042	
125	35	Reb Poly	RP5072	SS Roller	200	157	112	125	R5055	S5054	
125	35	Poly Nylon	PU5508	Roller	200	157	112	125	R5045	S5044	
125	35	Poly Ci	PU549	Ball	200	157	112	125	R5049	S5048	
125	35	Nylon	NY501	Plain	200	157	112	125	R5033	S5032	
125	35	Nylon	NY513	Ball	200	157	112	125	R5035	S5034	S6024
150	45	Reb Rubber	RR6677	Ball	225	187	127	170	R6043	S6042	
150	50	Rubber	RT6642	Roller	225	187	127	170	R6041	S6040	- Composition
150	50	Poly Nylon	PU6071	Ball	300	187	127	170	R6045	S6044	
150	50	Nylon	NY652	Plain	300	187	127	170	R6033	S6032	
150	50	Nylon	NY613	Ball	300	187	127	170	R6036	S6035	
150	45	Cast Iron	Ci611	Plain	300	187	127	NA	R6051	S6050*	
150	50	Reb Poly	RP6072	SS Roller	300	187	127	170	R6055	S6054	
200	45	Reb Rubber	RR8871	Ball	250	237	156	170	R8043	S8042	
200	50	Reb Poly	RP8072	SS Roller	250	237	156	170	R8055	S8054	
200	50	Rubber	RT8842	Roller	250	237	156	170	R8041	S8040	S6032B
200	45	Rubber	RN8875	Roller	200	237	156	170	R8047	S8046	
200	50	Poly Nylon	PU8071	Ball	300	237	156	170	R8045	S8044	

Ø

Height

(mm)

KG Load

Capacity

(kg)

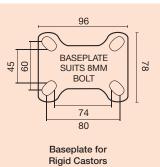
50

Nylon

B = Brake

200

To order castors with Brake add B to end of swivel code e.g. S4044B

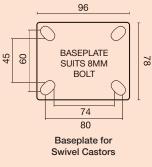


Plain

300

237

NY800



156

170

indicates castors not available with directional lock.

S8032

R8033

- indicates castors not * available with brake
- indicates castors suitable for high/low temperature applications.



SELF-ALIGNING CASTOR FRAME

The self-aligning castor function is available on all 150mm and 200mm 300 series and Excel Series castors with a swivel, brake, or directional lock.

The purpose of the self-alignment function is to eliminate free spinning of the swivel castor as the wheel becomes airborne in applications such as AGV trolley transportation in hospitals, factories, warehouses and more. The castor wheel stays in its intended tracking position, then returns to full swivel function once it makes contact with the ground. This prevents the castor from becoming jammed when it returns to the ground. The self-aligning function does not affect the overall height of the castor, and can be used with conductive or anti-static wheels.

In hospitals, Automated Guided Vehicles (AGVs) are used to transport trolleys remotely – without human assistance. A location is entered into a computer system as part of a programmed mission, all of which are monitored from a control centre. AGV trolleys remove significant labour hours from each day of hospital operations, allowing staff more time to care for patients and complete other tasks.

Here are some of the benefits of using self-aligning castors on trolleys that will be used with AGV systems:

- Keeps trolley wheels securely straight and in line while the AGV has the trolley raised from the ground
- Provides accurate and safe unloading of the trolleys
- Reduces physical strain and manual labour for employees
- Ensures maximum safety for staff
- Ensures maximum workplace efficiency
- · Removes any potential hazards from outward facing wheels



The purpose of the self-alignment function is to eliminate free spinning of the swivel castor. The springs will return the castor back to default forward position.

AGV systems have many benefits in hospitals, some of those include:

- Providing a back of house hidden transportation solution
- Removal of competition for lifts or corridor walkways increasing efficiency
- Less maintenance and repairs to lift doors, walls and doors, frames – AGVs are more accurate and more predictable than humans
- Significant reduction in manual handling injuries and minor strains
- Enables more work to be done by less people
- Allows staff more time to care for patients and complete other tasks



6-16

UP TO

00KG CAPACIT

STAINLESS

AVAILABLE

HEAVY INDUSTRIAL SERIES

HEAVY INDUSTRIAL SERIES CASTORS

With a higher load capacity of up to 500kg, this range has been developed with strength in mind.

These castors are often seen across logistics, road transport, manufacturing and display and exhibition services.

- · Largest variety of wheel types
- · 6mm thick steel construction
- Available with standard baseplate or M3 baseplate
- · Available with brake, directional lock, or swivel lock & brake



Brake Options

B = Brake D = Directional Lock SLB = Swivel Lock & Brake To order castors with Brake, Directional Lock or Swivel Lock & Brake add B, D or SLB to end of swivel code e.g. S5535SLB



richmondnz.co.nz

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richmondau.com

₽U:

Π

Width

(mm)

50

50

50

50

50

50

50

50

50

50

50

50

50

50

45

50

50

50

50

50

50

50

50

50

50

45

45

50

50

Diameter

(mm)

100

100

100

100

100

100

100

125

125

125

125

125

125

125

150

150

150

150

150

150

150

150

150

150

150

150

150

150

150

 \bigcirc

Wheel

Туре

Rubber

Poly Nylon

Reb Rubber

Polv Ci

Poly Ci

PolyAlu

Poly Alu

Rubber

Reb Rubber

Polv Nvlon

Poly Ci

Poly Ci

PolyAlu

Poly Alu

Reb Rubber

Rubber

Rubber

Reb Poly

Poly Nylon

Poly Ci

Poly Ci

Nylon

Nylon

GF Nylon

VG Cast Iron

Cast Iron

Cast Iron

PolyAlu

Poly Alu

HEAVY INDUSTRIAL

(KG)

Load

Capacity

(kg)

110

250

200

250

500

150

300

180

200

250

250

500

200

400

225

225

225

300

400

250

500

400

400

400

400

500

500

200

500

Bearing

Туре

Roller

Ball

Ball

Roller

Ball

Ball

Ball

Roller

Ball

Ball

Roller

Ball

Ball

Ball

Ball

Roller

Roller

SS Roller

Ball

Roller

Ball

Plain

Ball

Plain

Roller

Plain

Ball

Ball

Ball

17

Height

(mm)

142

142

142

142

142

142

142

165

165

165

165

165

165

165

190

190

190

190

190

190

190

190

190

190

190

190

190

190

190

Swivel

Radius

(mm)

84

84

84

84

84

84

84

100

100

100

100

100

100

100

124

124

124

124

124

124

124

124

124

124

124

124

124

124

124

With

Brake

(mm)

160

160

160

160

160

160

145

160

160

160

160

160

160

145

160

160

160

160

160

160

160

160

160

160

160

160

160

160

160

SERIES CASTORS

Wheel

Code

RT4447

PU4409

RR4078

PU424

PU425

PU436

PU407

RT5547

RR5078

PU5509

PU524

PU525

PU536

PU507

RR6677

RT6642

BT6647

RP6072

PU6071

PU614

PU649

NY652

NY613

GF652

VG661

Ci611

Ci601

PU636

PU607

UP TO **OOKG** CAPACITY



 $\overline{\mathbb{W}}$

Rigid

Code

R4431

R4411

R4371

R4401

R4389

R4373

R4275

R5503

R5371

R5511

R5531

R5541

R5373

B5275

R6631

R6641

R6603

R6441

R6645

R6656

R6649

R6634

R6636

R6625

R6697

R6651

R6653

R6627

R6275

 (\overline{A})

Swivel

Code

S4432

S4410

S4370

S4400

S4388

S4372

S4274

S5502

S5370

S5510

S5530

S5540

S5372

S5274

S6632

S6640

S6602

S6440

S6644

S6655

S6648

S6633

S6635

S6624 *

S6696 *

S6650

S6652

S6626

S6274

STAINLESS **10DELS** AVAILABLE page 59



S5530



S6632SLB



S6274



* indicates castors not available with brake

indicates castors suitable for high/ 1 k low temperature applications.

HEAVY INDUSTRIAL SERIES



richmondnz.co.nz

ΧN

richmondau.com

AU:

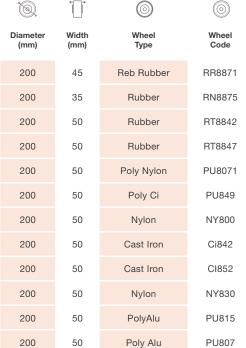
HEAVY INDUSTRIAL SERIES CASTORS











I	Bearing Type	
'1	Ball	
5	Roller	
2	Roller	
7	Roller	
'1	Ball	
9	Ball	
D	Plain	
2	Plain	
2	Ball	
0	Ball	
5	Ball	
7	Ball	

			S	8855
	J	Ē		5
ld city I)	Height (mm)	Swivel Radius ∛ (mm)	With ► Brake (mm)	Ri Co
0	241	156	160	R8
0	241	156	160	R8
0	241	156	160	R8
0	241	156	160	R8

156

156

160

160

R8825

R8275

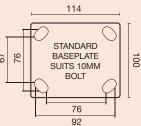
S8824

S8274



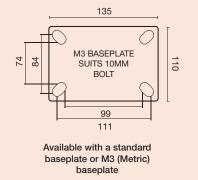
241

241



Baseplate dimensions and drilling patterns for Heavy Industrial series castors

Scan to view online



250

500

35

richmondnz.co.nz



RICHMOND

UP TO

80KG

PNEUMATIC & PUNCTURE PROOF SERIES CASTORS

These castors are ideal for outdoor use over soft or hard ground, with quality rubber tyres providing a cushioned ride.

These castors are the best choice for use on agricultural equipment and for sports equipment such as batting cages, nets and equipment trolleys.

- Pneumatic or puncture proof rubber tyres •
- Sealed bearings .
- Available with brake

PNEUMATIC WHEEL CASTORS									
ÌQ.		0	\bigcirc		KG	G		J	J
Diamet (mm)		Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius (mm)	Rigid Code	Swivel Code
160	50	Pneumatic	PN6200	Ball	60	191	-	-	S6201
160	50	Pneumatic	PN6200	Ball	60	197	-	R6002	S6001
160	50	Pneumatic	PN6200	Ball	60	200	-	R6662	S6661
220	60	Pneumatic	PN8860	Ball	100	260	160	R8862	S8861
260	85	Pneumatic	PN1066	Ball	180	315	200	R1068	S1067
PUNC	TURE PR	OOF WHEEL	CASTOR	5					
ÌQ,		0	\bigcirc		KG	G	Ø	J	T
Diame (mm)		Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius (mm)	Rigid Code	Swivel Code
215	55	Puncture Proof	PF8881	Ball	50	245	160	R8835	S8834
260	83	Puncture Proof	PF1084	Ball	50	305	200	R1089	S1088

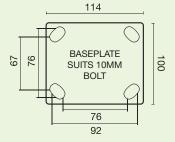
WHEELS ALL HAVE SEALED PRECISION BALL BEARINGS FOR LONG LIFE.

Brake Options

B = Band Brake

Brake add B to end of swivel code e.g. S8861B

available on 160mm pneumatic castors



Baseplate dimensions and drilling patterns for Pneumatic/Puncture Proof castors









S8861

HEAVY DUTY WELDED SERIES

HEAVY DUTY WELDED **SERIES CASTORS**

This range is precision built for use under extreme working conditions where a low profile, high load bearing castor is required.

A precision machines swivel ball race provides a smooth swivel action, while a kingpin made of high tensile steel can withstand high side impact loads.

- Nylon, cast iron, or polyurethane centred cast iron wheels
- Stainless steel frames available •
- Australian made forks •



Ĩ.		0	\bigcirc		KG	J		Ţ	J
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius (mm)	Rigid Code	Swivel Code
75	25	Poly Ci	PU350	Ball	240	114	76	R328	S327
75	30	Nylon	NY3321	Plain	125	114	76	R321	S323
100	38	Poly Ci	PU449	Ball	330	132	90	R448	S447
100	35	Nylon	NY401	SS Sleeve	300	132	90	R402	S406
100	35	Nylon	NY413	Ball	300	132	90	R415	S416
100	35	Cast Iron	CI421	Plain	300	132	90	R423	S422
100	38	Cast Iron	Ci400	Ball	400	132	90	R440	S470
100	36	Cast Iron	VG459	Ball	280	132	90	R466	S465
125	35	Poly Ci	PU549	Ball	330	159	102	R548	S547
125	35	Nylon	NY501	SS Sleeve	330	159	102	R502	S506
125	35	Nylon	NY513	Ball	330	159	102	R515	S516
125	38	Cast Iron	Ci532	Plain	380	159	102	R534	S533

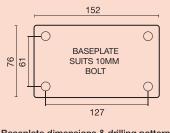


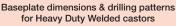


Options

D = 4 Way Directional Lock

Way Directional Lock or Swivel Lock & Brake add B or D to end of swivel code e.g. S442B





indicates castors suitable for high/low temperature applications.

Optional baseplate sizing available. Contact us to find out more.



Brake

To order castors with Brake or 4

RICHMOND ROLLING SOLUTIONS

WASTE BIN CASTORS & SETS

These castors are built to withstand the tough conditions of waste management.

Frequently seen on bulk bins and skips, this range features a heavy duty cast iron steel center for the heaviest of loads.

- SG Iron, rubber cast iron and polyurethane cast iron wheels
- Heavy duty
- · Available in sets

WASTE BIN CASTORS

Diameter (mm)	Wheel Type	Bearing Type	Height (mm)	Load Capacity (kg)	Wheel Code	Rigid Code	Swivel Code
150	SG Iron	Plain	194	500	SG607	R6011	S6010
150	Rubber Ci	Roller	194	250	RT6647	R6015	S6014
150	Poly Ci	Roller	194	250	PU614	S6013	S6012

COMPLETE WASTE BIN CASTOR SETS

Diameter (mm)	Swivel Qty	Swivel Brake Qty	Swivel, Lock & Brake Qty	Rigid Qty	Wheel Type	Bearing Type	Waste Set Code
150	2	-	-	2	SG Iron	Plain	WASTESETT
150	2	-	-	2	Rubber Ci	Roller	WASTESETT-2
150	4	-	-	-	SG Iron	Plain	WASTESETT-3
150	2	-	-	2	Poly Ci	Roller	WASTESETT-5
150	-	-	2	2	Poly Ci	Roller	WASTESETT-7
150	1	-	1	2	SG Iron	Plain	WASTESETT-8
150	-	2	-	2	SG Iron	Plain	WASTESETT-9
150	-	2	-	2	Poly Ci	Roller	WASTESETT-10
150	4	-	-	-	Poly Ci	Roller	WASTESETT-12
150	-	-	2	2	Rubber Ci	Roller	WASTESETT-13

CASTORS TO SUIT 660 & 1100L PLASTIC WHEELIE BINS

Diameter	Wheel	Height	Load	Swivel
(mm)	Type	(mm)	Capacity (kg)	Code
200	Rubber	245	200	S8064

Also available with brake (S8064B) or directional lock (S8064D)

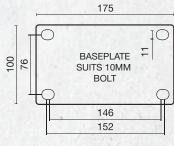


WASTE BIN CASTORS & SETS



S6012B





Baseplate dimensions & drilling patterns for Waste Bin castors



500 SERIES CASTORS

This range has been designed and manufactured for heavy duty applications including low speed, medium weight towing up to 6kph.

These castors are suitable for industries such as automotive, steel manufacturing and rapid production lines.

- · Large variety of wheel types
- Sealed precision machined ball race
- Heavy duty







Ì.		0	\bigcirc		KG	G	Ì		J
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (mm)	Height (mm)	Swivel Radius (mm)	Rigid Code	Swivel Code
100	50	Poly/Alum	PU407	Ball	300	139	108	R4247	S4246
100	50	Poly Ci	PU425	Ball	500	139	108	R4271	S4270 *
100	50	Steel	ST464	Ball	500	139	108	R4861	S4860 *
125	45	Steel	CI520	Ball	500	166	108	R5211	S5210 *
125	50	Poly/Alum	PU507	Ball	400	166	120	R5247	S5246
125	50	Poly Ci	PU525	Ball	500	166	132	R5271	S5270 *
150	50	Rubber	RT6642	Roller	300	194	130	R6761	S6760
150	50	Poly Nylon	PU6071	Ball	400	194	130	R6215	S6214
150	50	Poly/Alum	PU607	Ball	500	194	130	R6021	S6020
150	50	Poly Ci	PU614	Roller	250	194	130	R6013	S6012
150	50	Poly Ci	PU649	Ball	500	194	130	R6271	S6270
150	50	Nylon	NY652	SS Sleeve	400	194	130	R6061	S6060
150	50	Nylon	NY613	Ball	400	194	130	R6121	S6120
150	45	Cast Iron	CI1611	Plain	500	194	130	R6711	S6710 ! 🛞
150	45	Cast Iron	CI1601	Ball	500	194	130	R6241	S6240 !
150	38	Vg Cast Iron	VG609	Ball	500	194	130	R6451	S6450 *
150	50	Poly/Alum	PU636	Ball	200	194	130	R6017	S6016

Brake Options

SLB = Swivel Lock & Brake D = 4 Way Directional Lock

To order castors with Brake or 4 Way Directional Lock or Swivel Lock & Brake add SLB or D to end of swivel code e.g. S6214SLB indicates towable castors

- indicates castors not available with brake
- indicates castors suitable for high/ low temperature applications.
- indicates castors available with wheel brake only

!



500 SERIES CASTORS







Rigid Code

R8071

R8021

R8231

R8215

R8261

R8471

R8281

R8121

R8451

R8431

R8507

R9011

R1026

R1052

Swivel Radius

155

155

155 155

155 155

155

155 155

155

155

175

180

180

Swivel Code

S8070

S8020

S8230

S8214 S8260

S8470

S8280

S8120

S8450 !

S8430 !

S8506 *

S9010

S1025

S1051

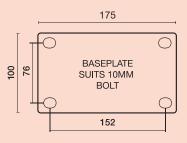
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*@,		0	\bigcirc		KG	G
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)
200	45	Reb Rubber	RR8871	Ball	350	248
200	50	Poly/Alum	PU807	Ball	500	248
200	50	Rubber	RT8842	Roller	250	248
200	50	Poly Nylon	PU8071	Ball	400	248
200	50	Poly/Alum	PU815	Ball	250	248
200	50	Poly Ci	PU849	Ball	500	248
200	50	Nylon	NY800	SS Sleeve	400	248
200	50	Nylon	NY830	Ball	400	248
200	50	Cast Iron	CI842	Plain	500	248
200	50	Cast Iron	CI852	Ball	500	248
200	52	V-Groove	VG839	Ball	500	248
230	40	Cushion Rubber	CR9000	Ball	220	294
250	50	Cushion Rubber	CR1060	Ball	300	302
250	50	Poly Ci	PU1056	Ball	500	302



Baseplate dimensions & drilling patterns for 500 series castors



S8260



500 SERIES

1000 SERIES CASTORS

A higher load capacity of up to 1000kg per castor makes this range suitable for mobile platforms, aviation trolleys, automotive assembly lines and production manufacturing plants.

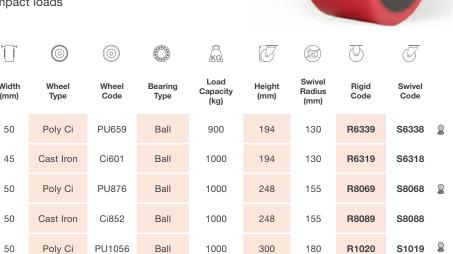
These castors have the ability to be towed at 6kph by tugs and tractors.

- Cast iron and poly tyred cast iron wheels •
- High tensile steel kingpin to withstand • side impact loads





AVAILAB page



Brake Options

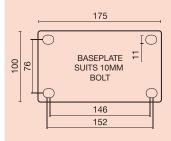
B = Brake D = Directional Lock

SLB = Swivel Lock & Brake

To order castors with Brake or 4 Way Directional Lock or Swivel Lock & Brake add B, SLB or D to end of swivel code e.g. S8088B

indicates towable castors

8



Baseplate dimensions & drilling patterns for 1000 Series Castors

RICHMOND

10 Diameter Width (mm) (mm) 150 150 200

300 180 R1020 1000 360 215 R1205 S1204



R6319





Scan to view online

200

250

300

50

Poly Ci

PU1218

Ball

richmondnz.co.nz

ŇΝ

richmondau.com

AU:

UP TO

1500KG CAPACIT)

S8002B

FORGED HEAD SERIES CASTORS

Applications including transport and logistics, heavy machinery, warehousing equipment and mobile platforms rely on the extreme shock loading, robust durable kingpin and drop forged steel baseplate of Richmond's Forged Head Series for loads up to 1500kg.

They are a great choice for heavy duty applications requiring a towable option.

- Polyurethane, SG iron, or solid pneumatic wheels •
- Drop forged steel baseplate

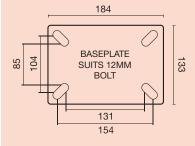
10		0	\bigcirc		KG	J	Ø	J	Ī	
Diame (mm		Wheel Type	Wheel Code	Bearing Type	Load Capacity	Height (mm)	Swivel dius	Rigid Code	Swivel Code	
200	75	Poly	PU824	Ball	2000	268	156	R8003	S8002	2
200	75	SG Iron	SG822	Ball	2000	268	156	R8001	S8000	
250	75	Poly	PU1030	Ball	2000	317	194	R1035	S1034	2
250	75	SG Iron	SG1027	Ball	2000	317	194	R1033	S1032	
250	75	Solid PN	SN1005	Ball	260	317	194	R1045	S1044	2
300	75	Poly	PU1217	Ball	2000	370	234	R1235	S1234	2
300	75	Solid PN	SN1295	Ball	540	370	234	R1245	S1244	8

Brake Options

B = Brake D = Directional Lock

To order castors with Brake or Directional Lock add B or D to end of swivel code e.g. S1044B

indicates towable castors



Baseplate dimensions & drilling patterns for Forged Head Series castors







AU: richmondau.com

KINGPINLESS CASTORS

KINGPINLESS CASTORS

Richmond's kingpinless castors give you the best combination of brute strength with easy maneuverability and rollability. With a choice of Solid Black Nylon or Poly-Tyred Cast Iron Centred wheels with swivel, rigid and brake options these are also one of our most versatile, high-capacity castor series available.

A kingpinless castor is made up of fewer components which therefore requires less maintenance and is suitable for high loads.

The castor's load is also spread over a larger area and swivels more freely.

П

Width

(mm)

50

10

Diameter

(mm)

150





BLACK NYLON WHEEL KINGPINLESS CASTORS KG $\overline{\mathbb{U}}$ \bigcirc $\overline{\mathcal{A}}$ $\overline{(7)}$ \bigcirc \bigcirc Wheel Wheel Bearing Load Height Rigid Swivel Type Code Type Capacity (mm) Code Code Solid Nylon NY617 Ball 1800 190 R6153 S6152

POLYURETHANE TYRED CAST IRON CENTRED KINGPINLESS CASTORS

Ì,		0	\bigcirc		KG	G	Ţ	T
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity	Height (mm)	Rigid Code	Swivel Code
150	50	Poly Ci	PU619	Ball	1800	190	R6155	S6154

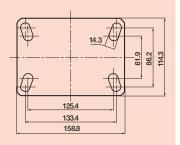




Brake Options

B = Wheel Brake Only

To order castors with a Brake add B to end of swivel code e.g. S6154B



Baseplate dimensions & drilling patterns for **Kingpinless Castors**



RICHMOND ROLLING SOLUTIONS

UP TO

3000KG CAPACITY

AUSTRALIAN MADE

S10902

3000 SERIES CASTORS

This extra heavy-duty range has been precisely engineered to excel under the hardest conditions.

These castors have increased towing capacity and towing speed.

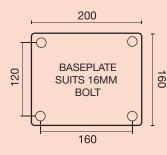
- Polyurethane, SG iron, pneumatic, or solid pneumatic wheels
- Increased towing capacity

*@,		0	\bigcirc		KG	J		Ţ	T	
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity	Height (mm)	Swivel Radius	Rigid Code	Swivel Code	
200	76	Poly	PU823	Ball	3000	260	167	R8905	S8904	8
200	76	SG Iron	SG834	Ball	3000	260	167	R8903	S8902	
250	76	Poly	PU1029	Ball	3000	310	190	R10905	S10904	8
250	76	SG Iron	SG1040	Ball	3000	310	190	R10903	S10902	
250	70	Solid Pneumatic	SN1005	Ball	260	310	190	R10909	S10908	8
250	100	Poly	PU1048	Ball	3000	310	190	R10913	S10912	8
300	76	Poly	PU1217	Ball	3000	364	228	R12905	S12904	2
300	85	Solid Pnuematic	SN1295	Ball	550	364	228	R12909	S12908	2
300	100	Poly	PU1224	Ball	3000	364	228	R12913	S12912	2
400	100	Solid Pneumatic	SN1612	Ball	950	462	293	R16901	S16902	2
400	100	Pneumatic	PN1616	Ball	300	462	293	R16903	S16904	2

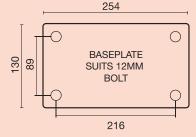
Brake Options

B = Brake D = 4 Way Directional Lock

To order castors with Brake or 4 Way Directional Lock add B or D to end of swivel code e.g. S8904B



Standard baseplate dimensions and drilling patterns for 3000 Series castors



indicates towable castors

Optional baseplate dimensions & drilling patterns for 3000 Series castors. Add OP to the end of the castor code to specify Optional Baseplate e.g. s89040P

CUSTOM DESIGNED & MANUFACTURED IN MELBOURNE

This range is designed and made to order in Melbourne by our in-house engineering team.

DESIGN ALTERATIONS AVAILABLE

Contact our team about tailoring this product to your requirements.



AU: richmondau.com

HIGH PERFORMANCE SERIES

UP ТО 1500KG

CAPACITY

CUSTOM DESIGN

AUSTRALIAN MADE

S810

HIGH PERFORMANCE SERIES CASTORS

These heavy-duty castors are designed with endurance and performance in mind.

They feature large opposed taper roller bearings in the swivel head, which allow for the castors to be powertowed at speeds of up to 12kph. The frames are robot welded and fully sealed to ensure a long lifespan. They are designed and custom manufactured in-house.

- · Polyurethane cast-iron, cast iron, pneumatic, or solid-pneumatic wheels available
- Power-towing up to 12kph •

1		0			KG	G		J	T		
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius (mm)	Rigid Code	Swivel Code		1
150	50	Poly Ci	PU659	Ball	900	214	135	R634	S633	8	1/10
150	75	Poly Ci	PU615	Ball	1100	214	135	R656	S657		Ser Har
150	45	Cast Iron	Ci601	Ball	1500	214	135	R632	S631		
150	75	Cast Iron	Ci689	Ball	1500	214	135	R691	S690		- Carlo
200	50	Poly Ci	PU876	Ball	1200	264	172	R811	S810	2	
200	50 x 2	TW Poly Ci	PU876	Ball	1200	264	172	R873	S872	2	S818
200	75	Poly Ci	PU896	Ball	1300	264	172	R898	S897	2	100 million
200	50	SG Iron	SG835	Ball	1500	264	172	R819	S818		
200	75	SG Iron	SG834	Ball	1500	264	172	R838	S837		1
250	75	Poly Ci	PU1076	Ball	1300	312	210	R1018	S1017	2	-la
250	75 x 2	TW Poly Ci	PU1076	Ball	1300	312	210	R1091	S1090	2	
250	75	SG Iron	SG1040	Ball	1500	312	210	R1042	S1043		- PAL
300	75	Poly Ci	PU1217	Ball	1500	375	240	R1229	S1228	8	
300	100	Poly Ci	PU1224	Ball	1500	375	240	R1226	S1225	2	
400	100	Pneumatic	PN1616	Ball	300	475	295	R1602	S1601	8	S1043
400	100	Solid Pneumatic	SN1612	Ball	950	475	295	R1649	S1650	2	





indicates

towable

castors

B = Brake D = 4 Way Directional Lock

To order castors with Brake or 4 Way Directional Lock add B or D to end of swivel code e.g. S633B

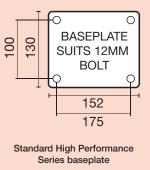
richmondnz.co.nz

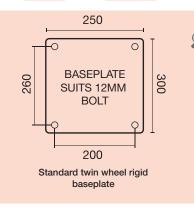
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AU: richmondau.com

45







EXTRA HIGH PERFORMANCE SERIES CASTORS

This range of castors can carry a huge load capacity of up to 5000kg per castor.

They feature large opposed taper roller bearings in the swivel head, which allow for the castors to be power-towed at speeds of up to 12kph. The frames are robot welded and fully sealed to ensure a long lifespan. They are designed and custom manufactured in-house.

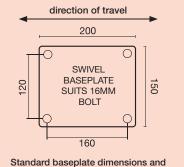
- Steel, polyurethane steel, or polyurethane cast iron wheels
- Power-towing up to 12kph

ŤQ,		0	\bigcirc		KG	I		U.S.	I	
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius (mm)	Rigid Code	Swivel Code	
200	75	steel	ST836	Taper	5000	320	172	R865	S866	2
200	84	poly/steel	PU890	Taper	5000	320	172	R893	S894	2
250	100	Poly Ci	PU1049	Taper	5000	370	210	R1092	S1093	2
300	100	Poly Ci	PU1224	Ball	3000	420	240	R1221	S1222	8
300	100	Poly Ci	PU1203	Taper	5000	420	240	R1223	S1224	2
400	125	Poly Ci	PU1606	Taper	5000	520	295	R1607	S1608	2

Brake Options

B = Brake D = 4 Way Directional Lock

To order castors with Brake or 4 Way Directional Lock add B or D to end of swivel code e.g. S886B



drilling patterns for EHP castors



CUSTOM DESIGNED & MANUFACTURED IN MELBOURNE

This range is designed and made to order in Melbourne by our in-house engineering team.

DESIGN ALTERATIONS AVAILABLE

Contact our team about tailoring this product to your requirements.

indicates

towable

castors



RICHMOND

ир то 5000KG

CAPACITY

CUSTOM DESIGN

AUSTRALIAN MADE

S1093B

richmondnz.co.nz

ΧN

AU: richmondau.com

S1241

CUSTOM

DESIGN

3000KG

CAPACITY

EXTRA HIGH PERFORMANCE TWIN WHEEL CASTORS

The twin-wheel design of this range allows for even higher power-towing capabilities of 16kph on flat surfaces without obstacles.

They feature large opposed taper roller bearings in the swivel head, and a robot welded swivel head to ensure a long lifespan. They are designed and custom manufactured in-house.

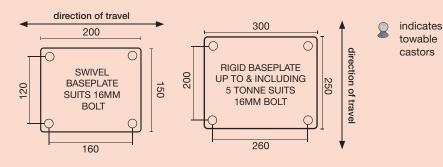
- 2 x polyurethane tyred cast iron wheels
- Twin wheel design increases surface contact and controls rolling speed of each wheel when turning and manoeuvring
- Power-towing of up to 16kph

10		\bigcirc	\bigcirc		KG	J		J	T	
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius (mm)	Rigid Code	Swivel Code	
250	50 x 2	TW Poly Ci	PU1061 x 2	Taper	3000	370	210	R1062	S1063	8
250	75 x 2	TW Poly Ci	PU1076 x 2	Taper	3000	370	210	R1064	S1065	8
300	50 x 2	TW Poly Ci	PU1218 x 2	Taper	3000	420	240	R1236	S1237	8
300	100 x 2	TW Poly Ci	PU1203 x 2	Taper	5000	420	240	R1240	S1241	2

Brake Options

B = Brake D = 4 Way Directional Lock

To order castors with Brake or 4 Way Directional Lock add B or D to end of swivel code e.g. S1068B



Standard baseplate dimensions & drilling patterns for Twin Wheel EHP castors

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This range is designed and made to order in Melbourne by our in-house engineering team.

DESIGN ALTERATIONS AVAILABLE

USTRALIAN MADE

Contact our team about tailoring this product to your requirements.

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10 TONNE CASTORS

This castor range has the ability to carry loads of up to 10,000kg.

They are custom designed and manufactured in-house, and are typically used in extreme high-capacity applications across construction, mining, and defence.

- 2 x polyurethane cast iron or 2 x steel wheels
- Extreme high-capacity

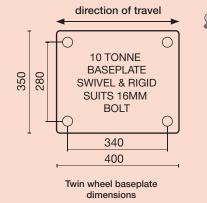


ĨQ,		6	\bigcirc		KG	Ø	Ø	T.	J
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius (mm)	Rigid Code	Swivel Code
400	125x2	TW Poly Ci	PU1606	Taper	10,000	610	318	R1653	S1652
400	125x2	TW Steel Wheel	ST1606	Taper	10,000	610	318	R1645	S1644

Brake Options

B = Brake D = Directional Lock

To order castors with **Brake or Directional Lock** add B or D to end of swivel code e.g. S1044B



indicates towable castors



CUSTOM DESIGNED & MANUFACTURED IN MELBOURNE

This range is designed and made to order in Melbourne by our in-house engineering team.

DESIGN ALTERATIONS AVAILABLE

Contact our team about tailoring this product to your requirements.





WHEEL & CASTOR PRODUCT GUID

SHIPPING CONTAINER CASTOR MOUNTING PLATES

These mounting plates allow castors to be attached to shipping containers. Fitting requires using two left-hand and two right-hand mounting plates.

When used with our 3000 Series castors, the shipping container may have a maximum total loading of 12T, and can be towed at a maximum of 8kph.

When used with our Extra High Performance Series castors, the shipping container may have a maximum total loading of 20T, and can be towed at a maximum of 12kph.

As shipping containers have 2 left fittings and 2 right fittings, 2 x 195CONT-LOCKITL and 2 x 195CONT-LOCKITR must be ordered in addition to your 4 chosen castors.

KIT CONTENTS

- 1 x Left or right corner fitting
- 1 x Locating bush
- 1 x M30 bolt

RICHMOND

- 1 x Flat washer
- 4 x M30 Spring washers & fasteners
- *Castors sold separately



195CONT-LOCKITL a left side container mounting plate



195CONT-LOCKITR a right side container mounting plate

To move a container order 2 x 195CONT-LOCKITL, 2 x 195CONT-LOCKITR + 4 castors.





5000kg capacity mount using Extra High Performance Series

3000kg capacity mount using 3000 Series Castor



This range is designed and made to order in Melbourne by our in-house engineering team.

TOWMASTER SERIES CASTORS

These castors are suitable for towing speeds of up to 24kph, and were initially designed for airport ground support dollies. They are also seen in container handling areas, wharves and manufacturing plants.

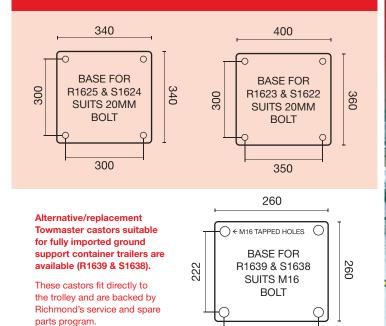
- Twin wheel solid pneumatic wheels
- Ideal for tarmac use
- Richmond offers a full maintenance and service program on this castor series

ÌQ.		0	\bigcirc		KG	I	Ø	J	J
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius (mm)	Rigid Code	Swivel Code
406	125 x 2	TW Solid Pneumatic	SN1619 x 2	Ball	2250	460	322	R1625	S1624
406	125 x 2	TW Solid Pneumatic	SN1615 x 2	Ball	2250	460	322	R1623	S1622

Brake Options

B = Brake D = 4-Way Directional Lock

To order castors with Brake or 4-Way Directional Lock add B or D to end of swivel code e.g. S1622B





S1622

CUSTOM DESIGNED & MANUFACTURED IN MELBOURNE

This range is designed and made to order in Melbourne by our in-house engineering team.

222

RICHMOND

ир то 2250KG

CAPACITY

CUSTOM DESIGN

STRALIA MADE



PU1209 Commander

Wheel

AVIATION PRODUCTS

AVIATION PRODUCTS

Richmond offers a vast range of spare parts to suit all makes and models of airport ground support trailers and commander loaders.

Using our inhouse polyurethane moulding facilities, we can recoat worn-out rubber coated Commander castor wheels and drive rollers with a much longer lasting, harder wearing poly material.

Please contact our team for more information.



Commander Rollers

CARGO SERIES CASTORS

Ĩ.		0		KG	J	Ī	
Diameter (mm)	Wheel Width (mm)	Wheel Type	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Code	
58	35	Nylon	Ball	200	96	S2334	
70	35	Nylon	Ball	200	102	S2446	C





CUSTOM DESIGNED & MANUFACTURED IN MELBOURNE

This range is designed and made to order in Melbourne by our in-house engineering team.

SPRING LOADED SHOCK-**ABSORBING CASTORS**

S5088 Reverse View

UP TO 200KG CAPACITY

RICHMOND

These castors have been designed to reduce the impact of shocks during transport. They provide smoother movement, a reduced risk of damage and a quieter ride.

This range is ideal for use in applications on uneven surfaces, where debris are present or when moving delicate items.

- Poly cast iron wheels
- Spring absorbs impact

۵		\bigcirc		KG	I	Ø	J	Ī
Diameter (mm)	Wheel Width	Wheel Type	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius (mm)	Rigid Code	Swivel Code
100	50	Poly Ci	Ball Bearing	200	180	105	R4089	S4088
125	50	Poly Ci	Ball Bearing	200	194	119	R5089	S5088
150	50	Poly Ci	Ball Bearing	200	205	130	R6089	S6088
200	50	Poly Ci	Ball Bearing	200	256	181	R8099	S8089



B = Brake

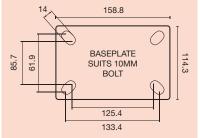
To order castors with Brake add B to end of swivel code e.g. S6088B

S5088



R4089





Baseplate dimensions & drilling patterns for Shock-Absorbing castors



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ΪN

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HIGH/LOW TEMPERATURE CASTORS

HIGH/LOW TEMP CASTORS

This range of castors are designed for temperature fluctuation and exposure from -30° to +350° with peaks of up to 400°C.

Featuring castors from across Richmond's entire range, these high and low temperature castors are frequently seen in bakery applications, smoke houses and chillers.

- Wide range of wheel types
- Suitable for temperature ranges from -30° to +350°

View our full range of high/low temperature wheels on page 91



Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius (mm)	Temperature range (°C)	Rigid Code	Swivel Code			
LIGHT INDUSTRIAL SERIES - PLATE MOUNT													
75	75 32 Cast Iron Ci3340 Plain Bearing 100 108 71 -20° to 280° R3307 S3306*												
100	32	High Temp Polymer	HT480	Du Oilless Bush	100	131	84	-20° to 280°	R4361	S4360*			
100	36	Aluminium	AL472	Du Oilless Bush	100	131	84	-30° to 280°	R4381	S4380*	· (176)		
100	36	Aluminium	AL471	Bronze Bush	100	131	84	-30° to 400°	R4414	S4414*			
100	30	Glass Filled Nylon	GF4420	Plain Bearing	100	131	84	-30° to 240°	R4403	S4402*	O 4000 O		
100	32	High Temp Polymer	HT480	Du Oilless Bush	100	131	84	-20° to 280°	R4361	S4360*	€§ \$4380		
ZINC DUROLITE SERIES - PLATE MOUNT													
100	36	Aluminium	AL472	Du Oilless Bush	100	135	90	-30° to 280°	R4113	S4112*			
100	32	High Temp Polymer	HT480	Ball Bearing	100	135	90	-30° to 280°	R4125	S4124*			
100	32	High Temp Polymer	HT480	Du Oilless Bush	100	135	90	-20° to 280°	R4359	S4358*			
											S4358		
			- 300	SERIES - BOL	T HOLE I	MOUNT					-		
100	35	Glass Filled Nylon	GF412	Plain Bearing	200	130	90	-30° to 240°	-	S4228*			
100	36	Aluminium	AL472	Du Oilless Bush	200	130	90	-30° to 280°	-	S4232*			
100	38	Cast Iron	Ci421	Plain Bearing	200	130	90	-30° to 300°	-	S4234*			
											S4234		
			- 3	00 SERIES - P		UNI							
100	35	Glass Filled Nylon	GF412	Plain Bearing	200	133	90	-30° to 240°	R4061	S4060*			
100	36	Aluminium	AL474	Bronze Bush	200	133	90	-30° to 400°	R4067	S4066*			
100	36	Aluminium	AL473	Du Oilless Bush	200	133	90	-30° to 280°	R4059	S4058*			
100	38	Cast Iron	Ci421	Plain Bearing	200	133	90	-30° to 300°	R4051	S4050*			

133

187

90

127

-20° to 280°

-30° to 300°

200

200

R4355

R6051

S4354*

S6050*

R4067

High Temp Polymer

Cast Iron

HT481

Ci611

Du Oilless Bush

Plain Bearing



100

150

32

45

RICHMOND



Diameter (mm)			Wheel Code	Bearing Type	Load Capacity	Height (mm)	Swivel Radius	Temperature Range	Rigid Code	Swivel Code		F	
()	(,				(kg)	()	(mm)	(C)					
HEAVY INDUSTRIAL SERIES - PLATE MOUNT													
100	36	Aluminium	AL474	Bronze Bush	200	142	84	-30° to 400°	R4467	S4466*	۲		
100	36	Aluminium	AL473	Du Oilless Bush	200	142	84	-30° to 280°	R4397	S4396*	۲	S6650	
100	35	Glass Filled Nylon	GF412	Plain Bearing	200	142	84	-30° to 240°	R4455	S4454*	۲		
100	38	Cast Iron	Ci421	Plain Bearing	300	142	84	-30° to 300°	R4451	S4450*	۲		
100	32	High Temp Polymer	HT481	Du Oilless Bush	300	142	84	-20° to 280°	R4353	S4352*	۲		
150	45	Cast Iron	Ci611	Plain Bearing	300	190	124	-30° to 300°	R6651	S6650*	۲		
150	50	Glass Filled Nylon	GF652	Plain Bearing	300	190	124	-30° to 240°	R6625	S6624	۲	- Acc	
Stainless excel - plate mount													
			SIA	INLESS EXCEL	- PLATE	MOUN	•				-		
100	36	Aluminium	AL473	Du Oilless Bush	200	130	90	-30° to 280°	R4115	S4114*	۲		
100	35	Glass Filled Nylon	GF412	Du Oilless Bush	200	130	90	-30° to 240°	R4139	S4138*	۲		
100	36	Aluminium	AL474	Du Oilless Bush	200	130	90	-30° to 400°	R4141	S4140*	۲		
100	32	High Temp Polymer	HT481	Du Oilless Bush	200	130	90	-20° to 280°	R4127	S4126*	۲	and and	
		ST/	AINLESS	S EXCEL SERIE	S - BOLT	HOLE	MOUN	r ——			-	S4136	
100	35	Glass Filled Nylon	GF412	Plain Bearing	200	130	90	-30° to 240°	-	S4136*	۲		
100	36	Aluminium	AL473	Du Oilless Bush	200	130	90	-30° to 280°	-	S4152*	۲		
			STAINL	ESS ELITE SER	IES - PLA	TE MO	UNT				-	A Cal	
100	36	Aluminium	AL472	Du Oilless Bush	100	135	90	-30° to 280°	R4493	S4492*	۲		
100	32	High Temp Polymer	HT480	Oilless Bush	100	135	90	-20° to 280°	R4357	S4356*	۲	S4356	



Indicates castors suitable for high/low temperature applications.

Indicates castors not available with brake

*

Contact our team for assistance choosing the ideal castor for your application.



AU: richmondau.com

S4361B

100kg

CAPACII

STAINLESS ELITE BOLT CASTORS

SUITABLE FOR WET ENVIRONMENTS FULL STAINLESS CONSTRUCTION

These castors are manufactured from grade 304 stainless steel for health and hygiene applications, such as on medical or laboratory equipment. They are also seen fitted to food carts that are frequently moved through coolrooms and steamy kitchens. This range can be hose cleaned.

- Stainless steel double ball race swivel head
- Stainless steel thread guard on 100mm and 125mm models
- Plastic thread guard on 75mm models

ÌQ.		0	\bigcirc	\bigcirc	KG	G	Č	9	ÌO	T
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity	Height (mm)	Swivel Radius	With Brake	Bolt Hole Size	Swivel Code
75	30	Poly Nylon	PU3345	SS Ball	80	105	70	105	12	S3384#
75	30	Nylon	NY3321	Plain	80	105	70	105	12	S3390#
75	32	Rebound Rubber	RR3367	SS Ball	80	105	70	105	12	S3391#
75	32	Elastic Rubber	ER3368	SS Ball	80	105	70	105	12	S3361#
100	27	Poly Nylon	PU4439	SS Ball	100	133	90	106	12	S4478
100	30	Nylon	NY4417	Plain	100	133	90	106	12	S4490
100	32	Rebound Rubber	RR4367	SS Ball	100	133	90	106	12	S4491#
100	32	Elastic Rubber	ER4368	SS Ball	100	133	90	106	12	S4461#
125	27	Poly Nylon	PU5539	SS Ball	100	159	102	106	12	S5578
125	30	Nylon	NY5517	Plain	100	159	102	106	12	S5590
125	27	Poly Nylon	PU5555	Ball	100	159	-	106	12	S5571B
125	32	Rebound Rubber	RR5367	SS Ball	100	159	102	106	12	S5591#
125	32	Elastic Rubber	ER5368	SS Ball	100	159	102	106	12	S5561#

Pintle





S4478B

S5578

Nvlon	Expanding	Pintles

Pintles listed below suit all Stainless Elite Bolt Castors

ł	Pintle Type	Pintle Code
	For 19mm ID Round Tube	IPN12-P1
	For 22mm ID Round Tube	IPN12-P2
- B	For 28.5mm ID Round Tube	IPN12-P3
11	For 19mm ID Square Tube	IPN12-P4
	For 22mm ID Square Tube	IPN12-P5
G	For 28.5mm ID Square Tube	IPN12-P6

SEE page 119 FOR SOLID AND THREADED PINTLE OPTIONS

Brake Options

D = Directional Lock

indicates castors # not available with directional lock.

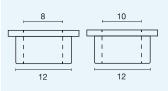
Castor Fitting Requirements

To fit this castor to a 20mm thick base requires a 50mm x 12mm set screw. Reduction bush 100RED1210OBT available to allow fitting with 10mm set screw.

These castors have a 12mm bolt hole but can be reduced to suit an 8mm or 10mm bolt with a reduction bush (top hat).

```
12mm hole can be
reduced to 8mm or 10mm
```

Reduction bushes available to suit 8mm fittings, code: 100RED12080BT to suit 10mm fittings, code: 100RED12100BT





RICHMOND[®]

UP TO 100KG

CAPACIT

STAINLESS ELITE PLATE CASTORS

SUITABLE FOR WET ENVIRONMENTS FULL STAINLESS CONSTRUCTION



~~~~



| 531 | 04 |  |
|-----|----|--|
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| P |        |
|---|--------|
|   | S4488B |
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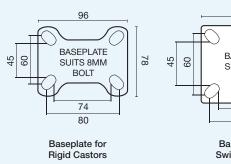
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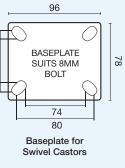
| ÌQ.              |               | $\odot$        | $\bigcirc$    |                 | KG                       | G              | e                          | Ð                       | U             | T              |
|------------------|---------------|----------------|---------------|-----------------|--------------------------|----------------|----------------------------|-------------------------|---------------|----------------|
| Diameter<br>(mm) | Width<br>(mm) | Wheel<br>Type  | Wheel<br>Code | Bearing<br>Type | Load<br>Capacity<br>(mm) | Height<br>(mm) | Swivel<br>Radius ⊰<br>(mm) | With<br>► Brake<br>(mm) | Rigid<br>Code | Swivel<br>Code |
| 50               | 20            | Poly Nylon     | NA            | SS Ball         | 30                       | 69             | 50                         | 77                      | R261          | S260           |
| 50               | 20            | Nylon          | NA            | Plain           | 30                       | 69             | 50                         | 77                      | R263          | S262           |
| 75               | 30            | Poly Nylon     | PU3345        | SS Ball         | 80                       | 107            | 70                         | 105                     | R3383         | S3382#         |
| 75               | 30            | Nylon          | NY3321        | Plain           | 80                       | 107            | 70                         | 105                     | R3389         | S3388#         |
| 75               | 32            | Rebound Rubber | RR3367        | SS Ball         | 80                       | 107            | 70                         | 105                     | R3387         | S3386#         |
| 75               | 32            | Elastic Rubber | ER3368        | SS Ball         | 80                       | 107            | 70                         | 105                     | R3315         | S3315#         |
| 100              | 27            | Poly Nylon     | PU4439        | SS Ball         | 100                      | 135            | 90                         | 106                     | R4477         | S4476          |
| 100              | 30            | Nylon          | NY4417        | Plain           | 100                      | 135            | 90                         | 106                     | R4489         | S4488          |
| 100              | 32            | Rebound Rubber | RR4367        | SS Ball         | 100                      | 135            | 90                         | 106                     | R4429         | S4428#         |
| 100              | 32            | Elastic Rubber | ER4368        | SS Ball         | 100                      | 135            | 90                         | 106                     | R4416         | S4415#         |
| 100              | 36            | Aluminium      | AL472         | Oiless Du bush  | 100                      | 135            | 90                         | -                       | R4493         | S4492#         |
| 125              | 27            | Poly Nylon     | PU5539        | SS Ball         | 100                      | 161            | 102                        | 106                     | R5577         | S5576          |
| 125              | 30            | Nylon          | NY5517        | Plain           | 100                      | 161            | 102                        | 106                     | R5589         | S5588          |
| 125              | 32            | Rebound Rubber | RR4367        | SS Ball         | 100                      | 135            | 90                         | 106                     | R4429         | S4428#         |
| 125              | 32            | Elastic Rubber | ER5368        | SS Ball         | 100                      | 161            | 102                        | 106                     | R5516         | S5515#         |

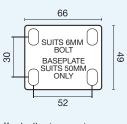
# Brake Options

D = Directional Lock

To order castors with Brake or Directional Lock add B or D to end of swivel code e.g. S4476B







# indicates castors not available with directional lock.



S4146B

**00KG** 

CAPACIT

# **STAINLESS EXCEL** BOLT CASTORS

SUITABLE FOR WET ENVIRONMENTS FULL STAINLESS CONSTRUCTION

This range has a heavy-duty pressed stainless steel frame and full stainless componentry. They are the ideal choice for use in wet areas, frequent wash-down applications and in food and health industries. They can be fitted to equipment and trolleys with multiple options such as pre-fitted threaded inserts, solid drilled metal pintles, expanding pintles or a single bolt or plate fitting.

- Large variety of wheel types
- Ideal for wash-down applications

| ĨQ.              |               | $\odot$           | $\bigcirc$    | $\bigcirc$      | KG                       | G              | Q                          |                         | Ĩ                      | I              |   |
|------------------|---------------|-------------------|---------------|-----------------|--------------------------|----------------|----------------------------|-------------------------|------------------------|----------------|---|
| Diameter<br>(mm) | Width<br>(mm) | Wheel<br>Type     | Wheel<br>Code | Bearing<br>Type | Load<br>Capacity<br>(kg) | Height<br>(mm) | Swivel<br>Radius →<br>(mm) | With<br>► Brake<br>(mm) | Bolt Hole<br>Size (mm) | Swivel<br>Code |   |
| 100              | 35            | Reb Poly          | RP4072        | SS Roller       | 200                      | 130            | 90                         | 125                     | 12                     | S4148          |   |
| 100              | 35            | High Temp Polymer | HT412         | Plain           | 200                      | 130            | 90                         | -                       | 12                     | S4136*         | ۲ |
| 100              | 35            | Nylon             | NY401         | Plain           | 200                      | 130            | 90                         | 125                     | 12                     | S4146          |   |
| 100              | 36            | Aluminium         | AL473         | Oiless Du Bush  | 200                      | 130            | 90                         | -                       | 12                     | S4152*         | ۲ |
| 125              | 35            | Reb Poly          | RP5072        | SS Roller       | 200                      | 157            | 112                        | 125                     | 12                     | S5148          |   |
| 125              | 35            | Nylon             | NY501         | Plain           | 200                      | 157            | 112                        | 125                     | 12                     | S5146          |   |
| 150              | 50            | Reb Poly          | RP6072        | SS Roller       | 300                      | 183            | 127                        | 127                     | 12                     | S6148          |   |
| 150              | 50            | Nylon             | NY652         | Plain           | 300                      | 183            | 127                        | 127                     | 12                     | S6146          |   |
| 150              | 50            | Nylon             | NY655         | SS Roller       | 300                      | 183            | 127                        | 150                     | 12                     | S6150          |   |

### Brake Options

B = Brake

To order castors with Brake add B to end of swivel code e.g. S6146B

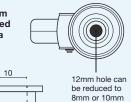
### Castor Fitting Requirements

To fit to 20mm thick base requires a 50mm x 12mm stainless steel set screw.

indicates castors suitable for high/low temperature applications.



Reduction bushes available to suit 10mm fittings, code: 100RED12100BT





### Nylon Expanding Pintle

### Pintles listed below suit all Stainless Excel Bolt Castors

12

| Pintle | Pintle Type               | Pintle Code |
|--------|---------------------------|-------------|
|        | For 19mm ID Round Tube    | IPN12-P1    |
|        | For 22mm ID Round Tube    | IPN12-P2    |
| 前一首    | For 28.5mm ID Round Tube  | IPN12-P3    |
| 111    | For 19mm ID Square Tube   | IPN12-P4    |
|        | For 22mm ID Square Tube   | IPN12-P5    |
| 8. 18  | For 28.5mm ID Square Tube | IPN12-P6    |



S4148B

S6146

SEE page 119 FOR SOLID AND THREADED PINTLE OPTIONS

Scan to view online

00KC CAPACIT

S5142B

### EXC 5

SUITABLE FOR WET ENVIRONMENTS FULL STAINLESS CONSTRUCTION



S4114

| ÌQ.              |               | 6                 | $\bigcirc$    | $\bigcirc$      | KG                       | J              | æ                                     | 6                       | J             | 3              |   |        |
|------------------|---------------|-------------------|---------------|-----------------|--------------------------|----------------|---------------------------------------|-------------------------|---------------|----------------|---|--------|
| Diameter<br>(mm) | Width<br>(mm) | Wheel<br>Type     | Wheel<br>Code | Bearing<br>Type | Load<br>Capacity<br>(kg) | Height<br>(mm) | Swivel<br>Radius <sup>→</sup><br>(mm) | With<br>▶ Brake<br>(mm) | Rigid<br>Code | Swivel<br>Code |   |        |
| 100              | 35            | Reb Poly          | RP4072        | SS Roller       | 200                      | 133            | 92                                    | 115                     | R4145         | S4144          |   | E      |
| 100              | 32            | High Temp Polymer | HT479         | Ball            | 200                      | 133            | 92                                    | -                       | R4127         | S4126*         |   |        |
| 100              | 35            | Nylon             | NY401         | Plain           | 200                      | 133            | 92                                    | 115                     | R4143         | S4142          |   | V<br>E |
| 100              | 36            | Aluminium         | AL473         | Oiless Du Bush  | 200                      | 133            | 92                                    | -                       | R4115         | S4114*         | ۲ | С      |
| 100              | 36            | Aluminium         | AL474         | Oiless Du Bush  | 200                      | 133            | 92                                    | -                       | R4141         | S4140*         | ۲ |        |
| 100              | 35            | High Temp Polymer | HT412         | Plain           | 200                      | 133            | 92                                    | 115                     | R4139         | S4138*         | ۲ |        |
| 125              | 35            | Reb Poly          | RP5072        | SS Roller       | 200                      | 158            | 158                                   | 120                     | R5145         | S5144          |   |        |
| 125              | 35            | Nylon             | NY501         | Plain           | 200                      | 158            | 158                                   | 120                     | R5143         | S5142          |   |        |
| 150              | 50            | Reb Poly          | RP6072        | SS Roller       | 300                      | 187            | 127                                   | 150                     | R6145         | S6144          |   | ż      |
| 150              | 50            | Nylon             | NY652         | Plain           | 300                      | 187            | 127                                   | 150                     | R6143         | S6142          |   |        |
| 150              | 50            | Nylon             | NY655         | SS Roller       | 300                      | 187            | 127                                   | 150                     | R6141         | S6140          |   |        |
| 200              | 50            | Reb Poly          | RP8072        | SS Roller       | 300                      | 237            | 156                                   | 150                     | R8145         | S8144          |   | F      |
| 200              | 45            | Nylon             | NY800         | Plain           | 380                      | 237            | 156                                   | 150                     | R8143         | S8142          |   | b<br>p |
| 200              | 50            | Nylon             | NY802         | SS Roller       | 380                      | 237            | 156                                   | 150                     | R8141         | S8140          |   | s      |
| 200              | 43            | High Temp Polymer | HT800         | Plain           | 380                      | 237            | 156                                   | 150                     | R8149         | S8148          |   | ~      |

### Brake Options

0 0

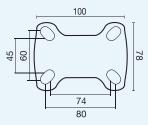
B to end of swivel code e.g. S5144B

indicates castors suitable for high/ low temperature applications.

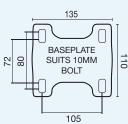
\* indicates castors not available with brake

Part numbers in red indicate an M2 baseplate. All other part numbers in this series have an M3 baseplate.

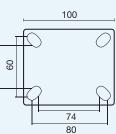
Standard Baseplate Dimensions & Drilling Patterns for Stainless Steel Excel Castors



Baseplate for 100-125mm **Rigid Castors** 



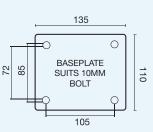
Baseplate for 150-200mm **Rigid Castors** 



85

44

Baseplate for 100-125mm Swivel Castors



Baseplate for 150-200mm Swivel Castors



Scan to view online

S6382SLB

**0**KC

# STAINLESS HEAVY INDUSTRIAL SERIES CASTORS

### SUITABLE FOR WET ENVIRONMENTS FULL STAINLESS CONSTRUCTION

### These premium heavy-duty castors are suitable for heavier loads of up to 400kg per castor.

They are suitable for wash-down applications due to their polished grade 304 stainless steel construction. Stainless steel roller bearing options are available.

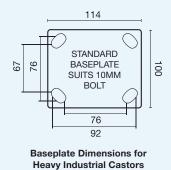
- Stainless steel grease nipple for added lubrication
- Stainless steel upper & lower ball bearings for added corrosion resistance
- Nylon head seal for added protection from water and other outside factors

|   | <sup>1</sup> ©,  |               | 0             | $\bigcirc$    |                 | KG               | G              |                  | <u>,</u>      | Ī              |
|---|------------------|---------------|---------------|---------------|-----------------|------------------|----------------|------------------|---------------|----------------|
| I | Diameter<br>(mm) | Width<br>(mm) | Wheel<br>Type | Wheel<br>Code | Bearing<br>Type | Load<br>Capacity | Height<br>(mm) | Swivel<br>Radius | Rigid<br>Code | Swivel<br>Code |
|   | 100              | 50            | Nylon         | NY404         | SS Roller       | 250              | 140            | 84               | R4377         | S4376          |
|   | 100              | 50            | Rebound Poly  | RP4073        | SS Roller       | 250              | 140            | 84               | R4383         | S4382          |
|   | 125              | 50            | Nylon         | NY504         | SS Roller       | 250              | 165            | 100              | R5381         | S5380          |
|   | 125              | 50            | Rebound Poly  | RP5073        | SS Roller       | 250              | 165            | 100              | R5383         | S5382          |
|   | 150              | 50            | Nylon         | NY655         | SS Roller       | 400              | 190            | 124              | R6381         | S6380          |
|   | 150              | 50            | Nylon         | NY652         | Plain           | 400              | 190            | 124              | R6385         | S6384          |
|   | 150              | 50            | Rebound Poly  | RP6072        | SS Roller       | 300              | 190            | 124              | R6383         | S6382          |
|   | 200              | 50            | Nylon         | NY800         | SS Roller       | 400              | 240            | 156              | R8381         | S8380          |
|   | 200              | 50            | Nylon         | NY802         | Plain           | 400              | 240            | 156              | R8385         | S8384          |
|   | 200              | 50            | Rebound Poly  | RP8072        | SS Roller       | 300              | 240            | 156              | R8383         | S8382          |

### Brake Options

SLB = Swivel Lock & Brake D = Directional Lock

To order castors with Swivel Lock & Brake or Directional Lock add SLB or D to end of swivel code e.g. S6382SLB







WATER

SOAP

### MEDI TWIN SI MEDICAL CASTORS ERI

This series has been designed for medical applications such as on medical carts and monitor trolleys. Twin polyurethane wheels are non-marking and provide a smooth ride. These castors are an attractive choice for all medical and healthcare environments, and are available with brakes.

- Non-marking polyurethane wheels
- Available with brakes

| Ĩ,               |               | G              | 6             |                |                 | KG                       | (e               | 9             | I              |
|------------------|---------------|----------------|---------------|----------------|-----------------|--------------------------|------------------|---------------|----------------|
| Diameter<br>(mm) | Width<br>(mm) | Height<br>(mm) | Wheel<br>Type | Thread<br>Size | Bearing<br>Type | Load<br>Capacity<br>(kg) | Swivel<br>Radius | With<br>Brake | Swivel<br>Code |
| 75               | 2 x 12        | 94             | Polyurethane  | M12 x 20       | Plain           | 60                       | 60               | 72            | S3367          |
| 100              | 2 x 12        | 127            | Polyurethane  | M12 x 25       | Plain           | 90                       | 80               | 92            | S4310          |
| 100              | 2 x 12        | 147            | Polyurethane  | M12 x 40       | Plain           | 90                       | -                | 92            | S4300B         |
| 125              | 2 x 12        | 149            | Polyurethane  | M12 x 25       | Plain           | 100                      | 100              | 112           | S5313          |

# Brake Options

B = Brake

To order castors with Brake add B to end of swivel code e.g. S4310B



S3367



S3367B

S4310



S4310B



# THERMOPLASTIC **RUBBER** MEDICAL CASTORS

These castors are ideal for light to medium duty applications, such as on shower and commode chairs, food service trolleys and racking, utility trolleys and hospital equipment.

Thermoplastic wheels are quiet running, non-marking and offer a low rolling resistance. An enclosed plastic housing design reduces the amount of bacteria that sticks to the castor and components.

- Suitable for wash-down applications
- Attractive grey finish



### **ENCLOSED** PLASTIC DESIGN

Less exposed metal components, reducing the amount of bacteria that sticks to the castor and components.

### ATTRACTIVE GREY **NYLON FRAME**

Suitable for washdown applications.

### **NON-MARKING** WHEELS

0

Protect floors and surfaces.





S4386B

S5386

With

Brake ->

(mm)

95

105

110

Ø

T

Swivel Code

S3392

S4386

S5386



07 10 П  $\bigcirc$ Diameter Width Height Wheel (mm) (mm) (mm) Type Thermoplastic 75 32 112 Rubber Thermoplastic 100 32 140 Rubber Thermoplastic 125 32 168

Rubber

| IO)          |                 | KG                       | (                        |
|--------------|-----------------|--------------------------|--------------------------|
| Bolt<br>Hole | Bearing<br>Type | Load<br>Capacity<br>(kg) | Swivel<br>Radius<br>(mm) |
| M10          | Ball Bearing    | 80                       | 75                       |
| M12          | Ball Bearing    | 100                      | 85                       |
| M12          | Ball Bearing    | 100                      | 105                      |

### **Brake** Options

B = Brake

Brake or directional lock add B to end of swivel code e.g. S3392B



## CENTRAL LOCKING MEDICAL CASTORS

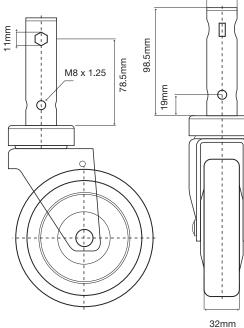
This range are ideal for use on hospital beds and equipment. They feature a central locking system, offering free swivel, total lock or directional lock administered via the castor stem. These castors are smooth running, offer positive brake performance, quiet motion and an attractive chrome finish.

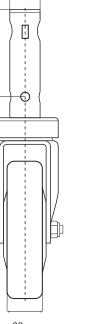
- Grey rubber wheels
- Central locking stem system

| <b>`</b> @       |               | 0             |                 | KG                       | G              |                          | 8                | I              |
|------------------|---------------|---------------|-----------------|--------------------------|----------------|--------------------------|------------------|----------------|
| Diameter<br>(mm) | Width<br>(mm) | Wheel<br>Type | Bearing<br>Type | Load<br>Capacity<br>(kg) | Height<br>(mm) | Stem<br>Diameter<br>(mm) | Swivel<br>Radius | Swivel<br>Code |
| 100              | 32            | Grey Rubber   | Ball            | 100                      | 142            | 28                       | 80               | S4293          |
| 125              | 32            | Grey Rubber   | Ball            | 100                      | 164            | 28                       | 102              | S5293          |
| 150              | 32            | Grey Rubber   | Ball            | 120                      | 192            | 28                       | 125              | S6293          |
| 200              | 32            | Grey Rubber   | Ball            | 120                      | 240            | 28                       | 157              | S8293          |

Ø28mm

### Central Locking Medical Castors Stem Measurements









) = Directional Loc

To order castors with Brake or directional lock add B or D to end of swivel code e.g. S5296B

The markings at the top of the castor stem denote the brake type of that castor







**R**RICHMOND

# ABS CENTRAL LOCKING TWIN WHEEL MEDICAL CASTORS

These castors are suitable for patient beds requiring one-point locking and minimal maintenance. The ABS cover and precision ball bearing swivel head assists in swivelling the castor, making beds and stretchers easy to position at any time. The polyurethane wheels are non-marking and quiet running.

- Twin polyurethane wheels
- Positive brake performance



-



 $\bigcirc$ 

Bearing

Type

Ball

Ball

Ball

(KG)

Load

Capacity

120

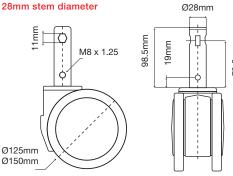
150

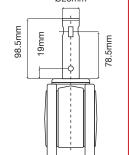
150

0

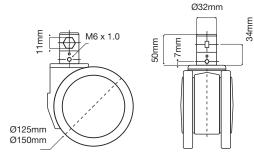
| ®)               |               | $\odot$       |
|------------------|---------------|---------------|
| Diameter<br>(mm) | Width<br>(mm) | Wheel<br>Type |
| 125              | 15 x 2        | Polyurethane  |
| 150              | 18 x 2        | Polyurethane  |
| 150              | 18 x 2        | Polyurethane  |

### ABS Twin Wheel castors with 28mm stem diameter





### ABS Twin Wheel castors with 32mm stem diameter



### 192 32 125

Stem

Diameter

(mm)

28

28

S6296D

(7

Swivel

Code

S5296

S6296

S6298

 $\otimes$ 

Swivel

Radius

102

125

R

Height

(mm)

165

192



D = Directional Lock

### The markings at the top of the castor stem denote the brake type of that castor:



### **Fine Adjustment** for Wheel Lock

Unlock and remove cap to access the adjustment screw for fine tuning the brake



Unlock



Lock

Adjustment Screw



Scan to view online

**RICHMONE** 

### IEEL & CASTOR PRODUCT GUIDE

# ABS CENTRAL LOCKING SINGLE WHEEL MEDICAL CASTORS

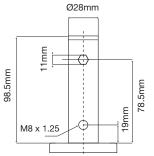
Like the Twin Wheel range, this range is suitable for patient beds requiring onepoint locking and minimal maintenance. The ABS cover and precision ball bearing swivel head assists in swivelling the castor, making beds and stretchers easy to position at any time. The polyurethane wheels are non-marking and quiet running.

- Single polyurethane wheels .
- Positive brake performance

| Ĩ.               |               | 0             |                 | KG                       | B              |                          | Ø                | T              |
|------------------|---------------|---------------|-----------------|--------------------------|----------------|--------------------------|------------------|----------------|
| Diameter<br>(mm) | Width<br>(mm) | Wheel<br>Type | Bearing<br>Type | Load<br>Capacity<br>(kg) | Height<br>(mm) | Stem<br>Diameter<br>(mm) | Swivel<br>Radius | Swivel<br>Code |
| 125              | 32            | Inst Rubber   | Ball            | 100                      | 165            | 28                       | 102              | S5295          |
| 150              | 32            | Inst Rubber   | Ball            | 120                      | 192            | 28                       | 125              | S6295          |
| 150              | 32            | Inst Rubber   | Ball            | 120                      | 192            | 32                       | 125              | S6297          |
| 200              | 32            | Inst Rubber   | Ball            | 120                      | 240            | 28                       | 157              | S8295          |



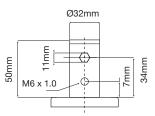
ABS Central Locking 28mm Stem







**ABS Central Locking** 32mm Stem





D = Directional Lock

To order castors with swivel code e.g. S5296B

The markings at the top of the castor stem denote the brake type of that castor:









Unlock and remove cap to access the adjustment screw for fine tuning the brake





Adjustment Screw





UP TO **80**kg CAPACITY

0

# REFRIGERATION CASTORS

This range has been designed specifically for use on catering refrigeration units, merchandisers, **food services and preparation counters.** They are designed to be a compatible replacement product for most commercial equipment and major brands.

| ĨQ.              |               | 0             | $\bigcirc$      | KG                       | G              | æ                | Ð                     | Ĩ              | T              |
|------------------|---------------|---------------|-----------------|--------------------------|----------------|------------------|-----------------------|----------------|----------------|
| Diameter<br>(mm) | Width<br>(mm) | Wheel<br>Type | Bearing<br>Type | Load<br>Capacity<br>(kg) | Height<br>(mm) | Swivel<br>Radius | With<br>Brake<br>(mm) | Thread<br>Size | Swivel<br>Code |
| 75               | 30            | Nylon         | Plain           | 80                       | 100            | 62               | 65                    | 3/4" BSW       | S3298          |
| 75               | 30            | Nylon         | Plain           | 80                       | 107            | 71               | 105                   | 3/4" BSW       | S3300          |
| 75               | 30            | Nylon         | Plain           | 80                       | 90             | 62               | 65                    | Plate          | S3296          |



S3296B



REFPLT10983 Optional baseplate to suit New Zealand style SKOPE brand equipment

S3300

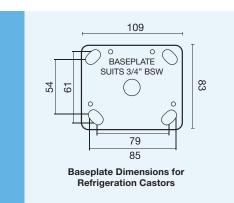
### **Brake** Options

B = Brake

Brake add B to end of



S3298B





# **STAINLESS STEEL** CATERING LEGS

Catering legs are suitable for use on catering equipment such as display fridges, preparation tables and bain maries. They are made from grade 304 stainless steel and are interchangeable with leading manufacturers. The use of catering legs allows for easy access underneath equipment to ensure a clean and hygienic environment. They feature an adjusting design, allowing for the quick levelling of your bench or fridge.

Flange

(mm)

60

62

62

62

62

62

Thread

3/4" BSW

3/4" BSW

3/4" BSW

3/4" BSW

3/4" BSW

3/4" BSW

Grade 304 stainless steel •

Height

mm

130

75

100

115

175

225

Adjustable for quick levelling

Adjustment

Height (mm)

130-147

100-125

125-150

115-150

200-225

250-275

Tube

Diameter

(mm)

50

51

51

51

51

51





CATERLEG100

CATERLEG150



\*REFADJLEG146 has a thread that extends 9mm above the flange. All of the other models sit flat once a baseplate is threaded on.

Load

Capacity

(kg)

400

400

400

400

400

400

Product

Code

REFADJLEG146\*

CATERLEG100

CATERLEG125

CATERLEG150

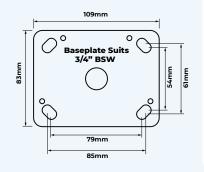
CATERLEG200

CATERLEG250



### REFPLT10983

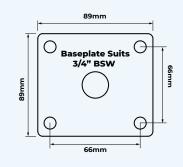
Compatible with New Zealand style SKOPE brand display fridge units and bain maries. Plate is in zinc plated mild steel.





CATERPLATEZP

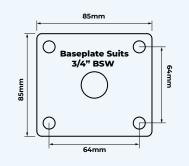
Compatible with major manufacturer display fridges, preparation benches, bain maries, display cabinets etc. This baseplate is made from zinc plated mild steel.





CATERPLATESS

Compatible with major manufacturer display fridges, preparation benches, bain maries, display cabinets etc. This baseplate is made from grade 304 stainless steel.





LOW PROFILE CASTORS

# **LOW PROFILE CASTORS**

These castors are ideal for maintaining a low overall height and centre of gravity without compromising on a high load capacity. The hard-wearing nylon wheels offer low rolling resistance, minimal maintenance and maximum strength. They are suitable for use on manufacturing equipment, electrical cabinets, office equipment and more.

- Low overall height withhigh load capacity
- Swivel plate or bolt hole mounting options .



### LOW PROFILE BOLT CASTOR

| Ĩ.               |               | 0             |                 | KG                       | G              | (e                         | 9                       | ĪO             | G              |
|------------------|---------------|---------------|-----------------|--------------------------|----------------|----------------------------|-------------------------|----------------|----------------|
| Diameter<br>(mm) | Width<br>(mm) | Wheel<br>Type | Bearing<br>Type | Load<br>Capacity<br>(kg) | Height<br>(mm) | Swivel<br>Radius →<br>(mm) | With<br>► Brake<br>(mm) | Thread<br>Size | Swivel<br>Code |
| 50               | 38            | Nylon         | Plain           | 300                      | 79             | 40                         | 55                      | M16 x 25       | S2005          |
| 75               | 50            | Nylon         | Plain           | 600                      | 105            | 55                         | 105                     | M16 x 25       | S3005          |



### LOW PROFILE PLATE CASTOR

| ÌQ              |                  | $\odot$       |                 | KG                       | I              | Ē                                     | ð                       | U             | T              |
|-----------------|------------------|---------------|-----------------|--------------------------|----------------|---------------------------------------|-------------------------|---------------|----------------|
| Diamete<br>(mm) | er Width<br>(mm) | Wheel<br>Type | Bearing<br>Type | Load<br>Capacity<br>(kg) | Height<br>(mm) | Swivel<br>Radius <sup>-</sup><br>(mm) | With<br>▶ Brake<br>(mm) | Rigid<br>Code | Swivel<br>Code |
| 50              | 38               | Nylon         | Plain           | 300                      | 79             | 40                                    | 55                      | R2007         | S2006          |
| 75              | 50               | Nylon         | Plain           | 600                      | 105            | 55                                    | 105                     | R3007         | S3006          |



67



**Brake** 

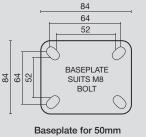
B = Brake

Options

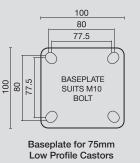
To order castors with

Brake add B to end of

swivel code e.g. S2006B



Low Profile Castors



This castor is ideal for moving, levelling and immobilising equipment.

It allows for leveling adjustment of up to 10mm over the total height of the castor, offering a multitude of uses.





| Diameter<br>(mm) | Wheel<br>Width<br>(mm) | Wheel<br>Type | Bearing<br>Type | Load<br>Capacity<br>(kg) | Lowered<br>Height<br>(mm) | Max Adjusted<br>Height<br>(mm) | Part<br>Number |  |
|------------------|------------------------|---------------|-----------------|--------------------------|---------------------------|--------------------------------|----------------|--|
| 50               | 24                     | Nylon         | Plain           | 200                      | 84                        | 94                             | S55LEVELR      |  |

# **ADJUSTABLE HEIGHT** CASTOR

### This castor is adjustable from 150mm to 160mm in height.

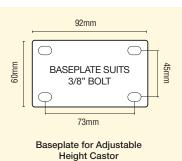
It is ideal for levelling equipment on uneven floors, or adjusting to a height the best suits your working needs. The levelling action is activated by twisting the top of the castor. This castor is most commonly used on kitchen equipment and is suitable for all kinds of commercial kitchen and industrial applications.

| Diameter<br>(mm) | Wheel<br>Width<br>(mm) | Wheel<br>Type | Bearing<br>Type | Load<br>Capacity<br>(kg) | Lowered<br>Height<br>(mm) | Max Adjusted<br>Height<br>(mm) | Part<br>Number |
|------------------|------------------------|---------------|-----------------|--------------------------|---------------------------|--------------------------------|----------------|
| 75               | 33                     | Nylon         | Plain           | 80                       | 150                       | 170                            | S75            |

**Brake Options** 

B = Brake

To order the castor with Brake add B to end of swivel code e.g. S75B







S75

Using a simple twist motion the castor can be adjusted to a new height, where it can then be locked in place.



AU: richmondau.com

# SCAFFOLD CASTORS

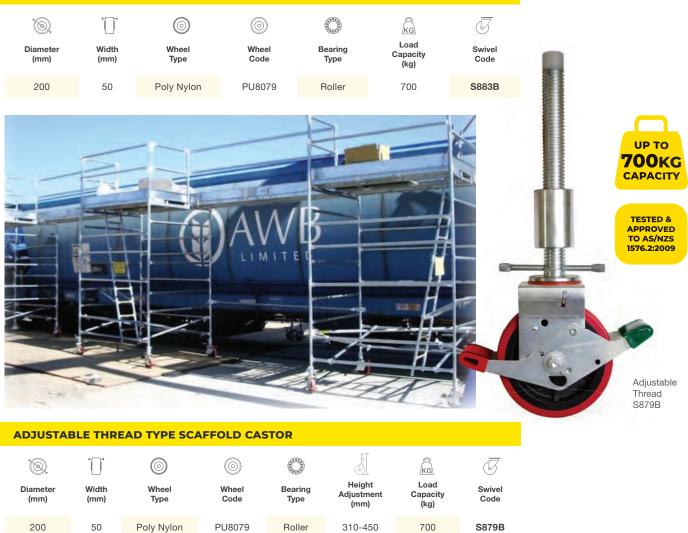
These scaffold castors are compatible with Kwik Stage Steel Scaffolding and mobile Aluminium Scaffolding/ Platform products. They are tested and approved to AS1576.2 2009 standards.

They are designed to accommodate a variety of scaffold tubing including mild steel or aluminium with an outer diameter of 48.3mm. Solid round tubing is also suitable with an outer diameter not exceeding 50mm.

The adjustable scaffold castor is designed to accommodate a variety of scaffold tube including mild steel or aluminium with an outer diameter of 48.3mm and internal diameter of 39.46mm.



### TUBE TYPE SCAFFOLD CASTOR TO SUIT 48MM OD TUBE



Additional socket and pin sizes are available. Contact us to find out more.



This castor suits round solid or tubular tube with a maximum outer diameter of 38mm. This castor is not suitable for use on scaffolding.





# **PINTLE TYPE** PLATFORM CASTORS

This castor features a high capacity poly tyred nylon centred wheel design with a swivel lock & brake frame and a 27mm pintle stem. This castor is not suitable for use on scaffolding.

| ÌQ.              |               | 0             | $\bigcirc$    | KG                       | T              |
|------------------|---------------|---------------|---------------|--------------------------|----------------|
| Diameter<br>(mm) | Width<br>(mm) | Wheel<br>Type | Wheel<br>Code | Load<br>Capacity<br>(kg) | Swivel<br>Code |
| 150              | 50            | Polyurethane  | PU6071        | 400                      | S6654B         |



### There Are 3 Common Scaffold Castor Fixing Methods:

### 1: Hollow Nut:

Suitable for Kwik stage steel scaffold leg: 48.3mm OD x 4.0mm wall thickness = 40.3NB, Aluminium Scaffold leg 48.4mm OD x 4.47mm wall thickness = 39.46 nominal bore

**2: Internal Tube:** 

Suitable for Kwik stage steel scaffold leg: 48.3mm OD x 4.0mm wall thickness = 40.3NB, Aluminium Scaffold leg 48.4mm OD x 4.47mm wall thickness = 39.46 nominal bore

Adjustable scaffold castor are designed to accommodate a variety of scaffold tube including mild steel or aluminium with an maximum outer diameter of 48.3mm diameter and internal dimension 38.5mm.

Tube scaffold castor are designed to accommodate a variety of scaffold tubing including mild steel or aluminium with an outer diameter not exceeding 48.3mm.

Solid round stem castors are also suitable with an outer diameter not exceeding 49mm. Solid stem castor fixing requires the stem to be secured in place to ensure it cannot fallout when raised or placed on uneven surfaces.



### **3: Solid Stem:**

Kwik stage steel scaffold leg: 48.3mm OD x 4.0mm wall thickness = 40.3NB Aluminium Scaffold leg 48.4mm OD x 4.47mm wall thickness = 39.46NB

Scan to

# **SPRING LOADED** GATE CASTORS

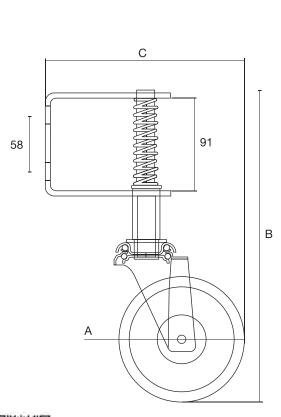
This range of spring-loaded gate castors are designed to make opening and closing of residential gates easier. The spring design provides shock absorption features specifically for use on uneven surfaces. The gate mount is integrated into the frame of the castor for ease of fixing to any gate system.

- Rebound rubber or nylon wheels
- Shock absorbing spring design
- For residential gates

| Diameter<br>(mm) | Width<br>(mm) | Wheel<br>Type | Wheel<br>Code | Bearing<br>Type | Load Ca-<br>pacity<br>(kg) | Height<br>(mm) | Swivel<br>Code |
|------------------|---------------|---------------|---------------|-----------------|----------------------------|----------------|----------------|
| 75               | 30            | Reb Rubber    | RR3348        | Ball            | 20                         | 259            | S3022          |
| 75               | 30            | Nylon         | NY3321        | Plain           | 20                         | 259            | S3024          |
| 75               | 25            | Nylon         | NY3324        | Plain           | 25                         | 100            | S3712SPR       |
| 100              | 30            | Reb Rubber    | RR4473        | Ball            | 20                         | 285            | S4022          |
| 100              | 30            | Nylon         | NY4417        | Plain           | 20                         | 285            | S4024          |
| 125              | 30            | Reb Rubber    | RR5573        | Ball            | 20                         | 311            | S5022          |
| 125              | 30            | Nylon         | NY5517        | Plain           | 20                         | 311            | S5024          |



S3022







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### RICHMOND

# **JOCKEY WHEELS**

Jockey wheels are suitable for use on caravans, campers, boat trailers and other trailers used for transporting goods for leisure or business. They are available in swing-up and clamp style models.



**Please Note** 

When moving equipment, the best performance is achieved with the jockey wheel being at its lowest position. Moving equipment with the jockey wheel in a high position is not safe or advised. All load capacities are based on smooth concrete or asphalt surfaces.

Example of heavy duty plate assembly

155mm

Suits 12mm Bolts

15mm

₽

140mm

**U-BOLTS TO SUIT** 

All U-Bolts are made

from zinc plated steel









### **JOCKEY WHEELS**

| Diameter<br>(mm) | Wheel<br>Width<br>(mm) | Wheel<br>Type | Lowered<br>Height<br>(mm) | Raised<br>Height<br>(mm) | Static Load<br>Capacity<br>(kg) | Product<br>Code |
|------------------|------------------------|---------------|---------------------------|--------------------------|---------------------------------|-----------------|
| 150              | 45                     | Black Rubber  | 540                       | 850                      | 350                             | S6026           |
| 150              | 45                     | Black Rubber  | 540                       | 850                      | 350                             | S6066           |
| 200              | 55                     | Rubber Tyred  | 600                       | 890                      | 400                             | S8026           |
| 200              | 85                     | Rubber Tyred  | 600                       | 890                      | 400                             | S8037           |
| 250              | 85                     | Rubber Tyred  | 650                       | 910                      | 400                             | S1073           |

### **JOCKEY STANDS**

JOCKEY WHEEL

**SPARE PARTS** 

| L | owered Height<br>(mm) | Raised Height<br>(mm) | Static Load<br>Capacity (kg) | Part Number |
|---|-----------------------|-----------------------|------------------------------|-------------|
|   | 420                   | 640                   | 400                          | TJS001      |
|   | 440                   | 690                   | 400                          | TJS003      |

JKWHANDLE

.IKW008

Part Number

JKWCLAMP

JKWHANDLE

JKW006

**JKW008** 

JKW010

JKWCI AMP

Description

Clamp to suit S6026 jockey wheel, suits 12mm bolt, 145mm hole centres

Handle to suit jockey wheels, 145mm overall width, suits 12mm shaft

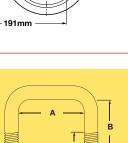
150mm (6") black rubber wheel to suit S6026 & S6066 jockey wheels

200mm (8") rubber tyred wheel to suit S8026 jockey wheels

250mm (10") rubber tyred wheel to suit S1073 jockey wheels

Suits в Part Α С Draw Bar (mm) (mm) (mm) Number UBOLT50X50 50 x 50mm 53 78 40 75 x 50mm UBOLT75X50 77 78 40 75 x 75mm 77 103 40 UBOLT75X75 100 x 50mm 103 40 103 UBOLT100X50

M12





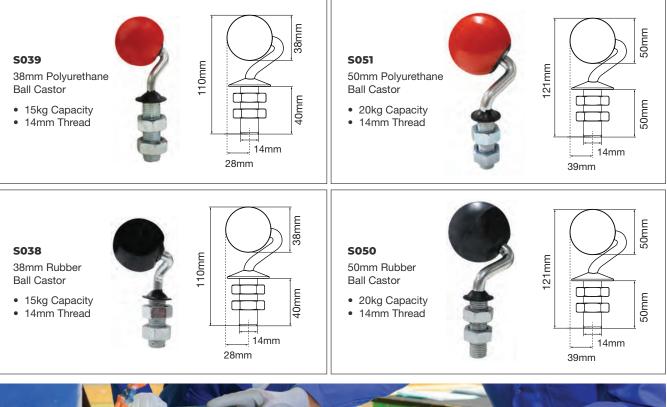
# **GLASS HANDLING BALL TRANSFER** CASTORS

These castors have been designed for the smooth and efficient transfer of glass and other flat sheet materials with minimal impact or damage.

They are available in polyurethane or rubber varieties. Rubber ball transfers offer better grip, while polyurethane ball transfers offer a more wear-resistant option.









We can custom design and manufacture glass ball transfer tables. Contact us to find out more.



Scan to view online

# **BASEPLATE MOUNTS & STILLAGE FEET**

Richmond has a range of mounting plates to suit most castors. These are ideal for welding to your base frame.

Stillage feet are primarily designed for stillages and crates that need to be stackable. They have a heavy duty press steel construction, a square base for stability and are unpainted, ready to weld.

### How to use the baseplate mounts:

- Weld the baseplate onto your table leg or bench leg etc.
- Using bolts, attach a castor with matching top plate to the baseplate.



BPR01 Base plate size: 96 x 70mm Hole centres: 75 x 45mm Suits bolt size: 8mm Series: Light Industrial



BPR02Base plate size:96 x 78mmHole centres:80 x 60mmSuits bolt size:8mmSeries:Zinc Durolite + 300



BPR05Base plate size:130 x 110mmHole centres:105 x 80mmSuits bolt size:3/8"Series:Heavy Industrial M3



BPR04Base plate size:114 x 100mmHole centres:76 x 67/92 x 76mmSuits bolt size:3/8"Series:Heavy Industrial



BPR07 Base plate size: 177 x 100mm Hole centres: 152 x 76mm Suits bolt size: 10mm Series: 500 + 1000



### STILLFEET2

Base plate size: 130 x 130mm Height: 50mm Top Section: 65 x 65mm Mounting Hole Size: 10mm Base Thickness: 3mm



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WHEEL & CASTOR PRODUCT GUIDE

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Wheels are the heart and soul of who we are. We have thousands of wheel choices in our standard range, and if we don't have what you're looking for, we can design and manufacture it for you. Our wheels are available with load capacities from 10kg up to 10T, with a large variety of wheel types.

# **PNEUMATIC WHEELS** PLASTIC CENTRED

Plastic centred pneumatic wheels feature a quality corrosion and rust resistant plastic rim, making them ideal for applications in wet or damp environments. They are suitable for use on nursery trolleys, hand trucks, agricultural equipment and more. They are an economical alternative to steel-rimmed pneumatics.

- Plastic rim for use in wet or damp environments •
- Diameters ranging from 150mm to 400mm







PN6125

PN8864





PN1075

| ĨQ,                           | Ĩ                     |                       | Ē                    |                 | Î            |                          | KG                       | $\bigcirc$    |
|-------------------------------|-----------------------|-----------------------|----------------------|-----------------|--------------|--------------------------|--------------------------|---------------|
| Nom Wheel<br>Diameter<br>(mm) | Tyre<br>Width<br>(mm) | Boss<br>Width<br>(mm) | Axle<br>Diameter     | Bearing<br>Type | Tyre<br>Size | Tyre<br>Tread<br>Pattern | Load<br>Capacity<br>(kg) | Wheel<br>Code |
| 150                           | 29                    | 34                    | 1/2"                 | Ball            | -            | -                        | 60                       | PN6125        |
| 160                           | 50                    | 50                    | 1/2"                 | Ball            | -            | -                        | 60                       | PN6200        |
| 215                           | 60                    | 62                    | 5/8", 3/4"           | Nylon Bush      | 2.50-4       | Lug                      | 100                      | PN8864        |
| 215                           | 60                    | 62                    | 5/8, 3/4", 20mm      | Flange          | 2.50-4       | Lug                      | 100                      | PN8865        |
| 265                           | 88                    | 60                    | 5/8", 3/4", 20mm     | Nylon Bush      | 4.10/3.50-4  | Diamond                  | 100                      | PN1074        |
| 265                           | 88                    | 60                    | 5/8 or 3/4", 20mm    | Flange          | 4.10/3.50-4  | Diamond                  | 100                      | PN1075        |
| 420                           | 150                   | 106                   | 1"                   | Nylon Bush      | 16x6.50-8    | Turf                     | 200                      | PN1604        |
| 420                           | 150                   | 106                   | 20mm, 25mm, 1", 3/4" | Flange          | 16x6.50-8    | Turf                     | 200                      | PN1610        |
| 400                           | 100                   | 105                   | 1"                   | Nylon Bush      | 4.00-8       | Knobby                   | 200                      | PN1603        |
| 400                           | 100                   | 105                   | 20mm, 25mm, 1", 3/4" | Flange Ball     | 4.00-8       | Knobby                   | 200                      | PN1627        |

### **Tread Types**











Scan to w online

PN1610 in use on a Richmond WBR105 plastic tray wheelbarrow

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76

UP TO

**300KG** 

PN1080-75

# **PNEUMATIC WHEELS**

# **PNEUMATIC WHEELS** STEEL CENTRED

Steel centred pneumatic wheels are ideal for use in garden, industrial and agricultural equipment, as well as on concrete mixers. They are manufactured with one piece or three piece rims.

The 1 piece rims are powder coated and fitted with flange ball bearings. Our premium wheels are zinc plated, fitted with precision bearings and come with 3 piece rims for superior strength and durability.

- Diameters ranging from 210mm to 400mm
- Six tread patterns

| 10                            | Ì                     | 0 M                   |                      |                 |              |                          | KG                       | $\bigcirc$    |
|-------------------------------|-----------------------|-----------------------|----------------------|-----------------|--------------|--------------------------|--------------------------|---------------|
| Nom Wheel<br>Diameter<br>(mm) | Tyre<br>Width<br>(mm) | Boss<br>Width<br>(mm) | Axle<br>Diameter     | Bearing<br>Type | Tyre<br>Size | Tyre<br>Tread<br>Pattern | Load<br>Capacity<br>(kg) | Wheel<br>Code |
| 210                           | 60                    | 60                    | 5/8", 3/4" or 20mm   | Ball            | 2.50-4       | Lug                      | 100                      | PN8860        |
| 215                           | 60                    | 60                    | 3/4"                 | Flange Ball     | 2.50-4       | Lug                      | 100                      | PN8826        |
| 215                           | 60                    | 60                    | 5/8", 3/4" or 20mm   | Ball            | 2.50-4       | Lug                      | 100                      | PN8870        |
| 260                           | 83                    | 60                    | 5/8", 3/4" or 20mm   | Ball            | 4.10/3.50-4  | Highway                  | 180                      | PN1066        |
| 260                           | 85                    | 60                    | 5/8", 3/4" or 20mm   | Ball            | 4.10/3.50-4  | Saw Tooth                | 180                      | PN1050        |
| 260                           | 80                    | 60                    | 20mm, 25mm, 1", 3/4" | Flange Ball     | 4.10/3.50-4  | Diamond                  | 180                      | PN1080        |
| 320                           | 83                    | 60                    | 20mm, 25mm, 1", 3/4" | Flange Ball     | 4.10/3.50-6  | Highway                  | 180                      | PN1271        |
| 320                           | 120                   | 60                    | 20mm, 25mm, 1", 3/4" | Flange Ball     | 13/5.00-6    | Turf                     | 200                      | PN1272        |
| 400                           | 100                   | 75                    | 20mm, 25mm, 1", 3/4" | Flange Ball     | 4.00-8       | Knobby                   | 200                      | PN1608        |
| 400                           | 150                   | 75                    | 1"                   | Ball            | 16x6.50x8    | Turf                     | 200                      | PN1658        |
| 400                           | 100                   | 94                    | 20mm, 1" or 25mm     | Ball            | 4.00-8       | Highway                  | 300                      | PN1616*       |
| 400                           | 100                   | 100                   | 20mm, 25mm           | Taper           | 4.00-8       | Highway                  | 300                      | PN1616TR*     |
| 400                           | 150                   | 75                    | 1"                   | Ball            | 16x6.50x8    | Turf                     | 200                      | PN1658        |
| 400                           | 100                   | 94                    | 20mm, 1" or 25mm     | Ball            | 4.00-8       | Highway                  | 300                      | PN1616*       |
| 400                           | 100                   | 100                   | 20mm, 25mm           | Taper           | 4.00-8       | Highway                  | 300                      | PN1616TR*     |

### Tread Types





AU: richmondau.com

UP TO

**200**kg CAPACITY

# **PUNCTURE PROOF** WHEELS

Puncture proof wheels are filled with foam instead of air, eliminating the possibility of punctures and flat tyres. They are a tough and reliable choice for use on nursery trolleys, hand trucks, wheelbarrows and other rolling equipment. They are available with steel or plastic rims to suit different applications.

- Foam filled tyres eliminate flats
- Plastic or steel rims
- Four tread patterns





PF8881

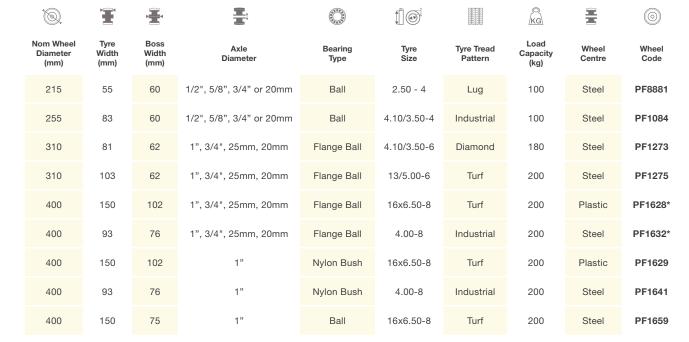


PF1275



PF1628

PF1275

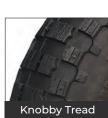


### **Tread Types**











# OFFSET **PNEUMATIC** WHEELS

These pneumatic wheels are suitable for use on most hand trolleys with offset hub.

They are available with either 54mm or 60mm offset boss widths.











**Reverse View** 

| Ĩ,                            | Ŧ                     |                       |                  | $\bigcirc$      |              |                       | KG                       | $\bigcirc$    |
|-------------------------------|-----------------------|-----------------------|------------------|-----------------|--------------|-----------------------|--------------------------|---------------|
| Nom Wheel<br>Diameter<br>(mm) | Tyre<br>Width<br>(mm) | Boss<br>Width<br>(mm) | Axle<br>Diameter | Bearing<br>Type | Tyre<br>Size | Tyre Tread<br>Pattern | Load<br>Capacity<br>(kg) | Wheel<br>Code |
| 210                           | 60                    | 60 offset             | 3/4"             | Ball            | 2.50-4       | Lug                   | 100                      | PN8872        |
| 260                           | 26                    | 60 offset             | 5/8, 3/4", 20mm  | Flange Ball     | 2.50-4       | Diamond               | 100                      | PN1012        |
| 260                           | 85                    | 54 offset             | 5/8", 3/4", 20mm | Ball            | 4.10/3.50-4  | Highway               | 180                      | PN1070        |
| 260                           | 85                    | 54 offset             | 5/8, 3/4", 20mm  | Flange          | 4.10/3.50-4  | Industrial            | 100                      | PN1071        |
| 280                           | 60                    | 60 offset             | 5/8, 3/4", 20mm  | Flange          | 2.50-6       | Industrial            | 150                      | PN1100        |

# OFFSET **PUNCTURE PROOF** WHEELS

These wheels offer the convenience of a flat-free puncture proof wheel, but with an offset hub to suit most hand trolleys where this is a requirement.

They are available with either 54mm or 60mm offset boss widths.



| 1                             | Ŧ                     |                       |                    |                 | Î            |                       | KG                       | $\bigcirc$    |
|-------------------------------|-----------------------|-----------------------|--------------------|-----------------|--------------|-----------------------|--------------------------|---------------|
| Nom Wheel<br>Diameter<br>(mm) | Tyre<br>Width<br>(mm) | Boss<br>Width<br>(mm) | Axle<br>Diameter   | Bearing<br>Type | Tyre<br>Size | Tyre Tread<br>Pattern | Load<br>Capacity<br>(kg) | Wheel<br>Code |
| 200                           | 60                    | 35 offset             | 3/4"               | Flange Ball     | 250x4        | Lug                   | 100                      | PF8827        |
| 200                           | 80                    | 50 offset             | 3/4"               | Flange Ball     | 4.10x3.50x4  | Industrial            | 100                      | PF1072        |
| 215                           | 55                    | 60 offset             | 5/8", 3/4" or 20mm | Ball            | 2.50 - 4     | Lug                   | 100                      | PF8881        |
| 255                           | 85                    | 54 offset             | 5/8", 3/4" or 20mm | Ball            | 4.10/3.50-4  | Industrial            | 100                      | PF1047        |
| 280                           | 60                    | 60 offset             | 3/4"               | Flange ball     | 2.50-6       | Industrial            | 100                      | PF1124        |
| 330                           | 90                    | 76 offset             | 5/8"               | flange Ball     | 400x6        | Industrial            | 100                      | PF1301        |

# INDUSTRIAL TYRES & TUBES

### **INDUSTRIAL TYRES**

| Size        | Tread Pattern | Tyre Code |
|-------------|---------------|-----------|
| 2.50-4      | Lug           | TYR1000   |
| 2.50-6      | Industrial    | TYR1010   |
| 4.10/3.50-4 | Highway       | TYR1020   |
| 4.10/3.50-6 | Highway       | TYR1030   |
| 13x5.00-6   | Turf          | TYR1040   |
| 4.00-8      | Knobby        | TYR1050   |
| 15x6.00-6   | Turf          | TYR1060   |
| 16x6.50-8   | Turf          | TYR1070   |
| 18x8.50-8   | Turf          | TYR1080   |
| 20x10.00x8  | Turf          | TYR1090   |

To order a tube to suit, simply change the first 3 letters of the part number. For example: to find a tyre to suit a **TYR1000** 2.50-4 tyre, just change the first 3 letters from **TYR** to **TBE** so that the **TYR1000 tyre** becomes a **TBE1000 tube**.

TYR1040



TYR1070



TBE1000



TBE1050



RICHMOND

### **INDUSTRIAL TUBES**

| To Suit Tyre Size | Tube Code |  |  |
|-------------------|-----------|--|--|
| 2.50-4            | TBE1000   |  |  |
| 2.50-6            | TBE1010   |  |  |
| 4.10/3.50-4       | TBE1020   |  |  |
| 4.10/3.50-6       | TBE1030   |  |  |
| 13x5.00-6         | TBE1040   |  |  |
| 4.00-8            | TBE1050   |  |  |
| 16x6.50-8         | TBE1070   |  |  |
| 18x8.50-8         | TBE1080   |  |  |
|                   |           |  |  |



NZ: richmondnz.co.nz

AU: richmondau.com

**BEACH WHEELS** 

# BALLOON BEACH WHEELS

Balloon beach wheels are made from polyurethane and are ideal for use over soft sand, mud, gravel, grass and rock. They can also handle harder surfaces such as concrete footpaths and roads. They are commonly seen on wheelchairs and other mobility equipment.

- For use on soft and uneven terrain
- Commonly seen on wheelchairs and beach carts
- Plastic rust-free hub



| 10               | Ĩ                        | Æ                     | $\bigcirc$        |                 |                  | KG                       | $\bigcirc$    |   |
|------------------|--------------------------|-----------------------|-------------------|-----------------|------------------|--------------------------|---------------|---|
| Diameter<br>(mm) | r Wheel<br>Width<br>(mm) | Boss<br>Width<br>(mm) | Wheel<br>Material | Bearing<br>Type | Axle<br>Diameter | Load<br>Capacity<br>(kg) | Wheel<br>Code |   |
| 250              | 120                      | 74                    | Polyurethane      | Plain bore      | 20mm             | 55                       | BEACH10-20    |   |
| 300              | 185                      | 175                   | Polyurethane      | Plain bore      | 1"               | 55                       | BEACH12-1     | E |
| 400              | 215                      | 174                   | Polyurethane      | Plain bore      | 1"               | 80                       | BEACH16-1     | 0 |



PF1105-1

**Please note:** Beach wheels are designed to be inflated to a rating of 2-4 PSI only. They are meant to be slightly squishy like a balloon. A bicycle pump is best for inflation. Compressed air can be used but care must be taken to ensure the wheels are not over-inflated.

# PUNCTURE PROOF NYLON BEACH WHEELS

These wheels are ideal for use over rough and uneven terrain, and due to their solid nylon construction, will not puncture. They are commonly seen on kayak trolleys and other marine equipment.

- For use on rough and uneven terrain
- Commonly seen on kayak trolleys and marine equipment
- Solid nylon construction

| ÌQ.              | Ŧ                   | Ŧ                  | 0                 |                 | Ĩ                | KG                       | 0             |
|------------------|---------------------|--------------------|-------------------|-----------------|------------------|--------------------------|---------------|
| Diameter<br>(mm) | Wheel Width<br>(mm) | Boss Width<br>(mm) | Wheel<br>Material | Bearing<br>Type | Axle<br>Diameter | Load<br>Capacity<br>(kg) | Wheel<br>Code |
| 300              | 104                 | 79                 | Nylon             | Plain           | 1"               | 40                       | PF1104        |
| 300              | 147                 | 117                | Nylon             | Plain           | 1"               | 50                       | PF1105        |
| 400              | 95                  | 77                 | Nylon             | Plain           | 1"               | 50                       | PF1695        |

### Axles & Axle Mounting Kits to Suit Available



Available in 1" and 20mm Diameters

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# **RUBBER**/ **PVC TYRED** WHEELS

Rubber and PVC tyred wheels are an excellent low-cost, lightweight and durable solution for outdoor use. They are non-marking and due to their plastic construction, ideal for wash-down applications and prolonged outdoor exposure. They are commonly seen on barbecues, lawn mowers, billy carts, children's buggies and more.

- For prolonged outdoor exposure
- Lightweight and durable .

### Knock on retaining axle caps are available and provide an easy fixing arrangement.

To suit 3/8 shaft: 100AXLECAP350 To suit 5/8 shaft: 100AXLECAP625 To suit 3/4 shaft: 100AXLECAP750 To suit 1/2 shaft: 100AXLECAP50



10



RN8830-50



RN8884-50

RN6629-50



KG



RN5041-10

RN4069-10



RN6630-50

Wheel Tyre Width Boss Load Capacity Axle Bearing Wheel Width Diameter Diameter Туре Code (mm) (mm) (mm) (kg) 30 29 8mm Plain 10 RN4068-08 95 30 12 RN4069-10 107 30 10mm Plain RN5041-10 130 21 29 10mm Plain 15 42 40 1/2" Flance 35 RN6630-50 150 42 37 1/2" Plain 25 RN6629-50 155 1/2" Plain 180 35 35 35 RN8883-50

릎







RN4068-08





**RUBBER/PVC TYRED WHEELS** 

# RUBBER TYRED NYLON CENTRED WHEELS

These wheels have a rust-free nylon plain bore, making them an ideal choice for permanent outdoor settings. They are commonly seen on outdoor furniture, barbecues and nursery trolleys.

- For permanent outdoor exposure
- Solid rubber wheel
- Rust-free nylon centre





# SEMI-PNEUMATIC RUBBER TYRED WHEELS

### These semi-pneumatic rubber tyred wheels have excellent shock absorbing and puncture proof qualities.

They are commonly seen on portable equipment, steam cleaners, nursery trolleys, compressors and portable welders.

- Puncture proof construction
- Low rolling resistance
- Quiet operation











ир то **200**КG

**CAPACIT** 

ир то **250кG** 

RN8875

# RUBBER TYRED NYLON WHEELS

These rubber wheels have a nylon centre which makes them highly resistant to corrosion. They are lightweight while still maintaining a high load bearing capacity. Rubber tyred nylon wheels are a low-cost alternative to rubber tyred cast iron wheels.

- Lightweight with high load capacity
- Corrosion resistant

| َنْنَى<br>Wheel<br>Diameter<br>(mm) | Tyre Width<br>(mm) | Boss Width<br>(mm) | Axle<br>Diameter | Bearing<br>Type | KG<br>Load<br>Capacity<br>(kg) | ()<br>Tyre<br>Colour | ()<br>Wheel<br>Code |
|-------------------------------------|--------------------|--------------------|------------------|-----------------|--------------------------------|----------------------|---------------------|
| 200                                 | 35                 | 64                 | 1/2" or 20mm     | Roller          | 200                            | Black                | RN8875              |
| 200                                 | 35                 | 64                 | 1/2" or 20mm     | Roller          | 200                            | Grey                 | RN8876              |



These wheels have a cast iron centre which results in extra strength and ease of movement. They also offer a cushioned ride, are shock absorbing and are fitted with roller bearings.

Blue tyres in this range are non-marking with high resilience, while black tyres in this range are harder wearing and will therefore last longer.

- Extra strong cast iron centres
- Quiet operation
- Non-marking or hard-wearing wheels





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|---------------------------|-----------------------|-----------------------|------------------|-----------------|--------------------------|-----------------|---------------|
| Wheel<br>Diameter<br>(mm) | Tyre<br>Width<br>(mm) | Boss<br>Width<br>(mm) | Axle<br>Diameter | Bearing<br>Type | Load<br>Capacity<br>(kg) | Wheel<br>Colour | Wheel<br>Code |
| 100                       | 50                    | 64                    | 1/2" or 3/4"     | Roller          | 110                      | Black           | RT4447        |
| 125                       | 50                    | 64                    | 1/2" or 3/4"     | Roller          | 180                      | Black           | RT5547        |
| 150                       | 50                    | 64                    | 1/2" or 3/4"     | Roller          | 225                      | Blue            | RT6642        |
| 150                       | 50                    | 64                    | 1/2" or 3/4"     | Roller          | 225                      | Black           | RT6647        |
| 200                       | 50                    | 64                    | 1/2" or 3/4"     | Roller          | 250                      | Blue            | RT8842        |
| 200                       | 50                    | 64                    | 1/2" or 3/4"     | Roller          | 250                      | Black           | RT8847        |



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# INSTITUTIONAL **RUBBER** WHEELS

This range of grey rubber wheels are non-marking and feature sealed bearings with matching grey nylon threadguards for added protection. Models marked with \* come with chrome threadguards which are ideal for use in hospitals, schools, home use and light industrial applications.

- Non-marking grey rubber wheels
- Sealed threadguards for protection
- Commonly seen used in institutions



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|---------------------------|-----------------------|-----------------------|------------------|-----------------|--------------------------|---------------|
| Wheel<br>Diameter<br>(mm) | Tyre<br>Width<br>(mm) | Boss<br>Width<br>(mm) | Axle<br>Diameter | Bearing<br>Type | Load<br>Capacity<br>(kg) | Wheel<br>Code |
| 50                        | 20                    | 41                    | 1/4"             | Ball            | 30                       | IR2201        |
| 75                        | 30                    | 41                    | 5/16", 3/8", 8mm | Ball            | 80                       | IR3008        |
| 75                        | 25                    | 25                    | 1/4", 6mm        | Ball            | 50                       | IR3301        |
| 100                       | 32                    | 41                    | 5/16", 3/8", 8mm | Ball            | 80                       | IR4007        |
| 100                       | 32                    | 41                    | 5/16"            | Ball            | 80                       | IR4004        |
| 100                       | 27                    | 27                    | 5/16" or 8mm     | Ball            | 80                       | IR4401*       |
| 125                       | 32                    | 41                    | 5/16", 8mm       | Ball            | 80                       | IR5004*       |
| 125                       | 32                    | 41                    | 5/16" or 3/8"    | Ball            | 80                       | IR5007        |
| 150                       | 32                    | 39.6                  | 5/16", 8mm       | Ball            | 80                       | IR6009        |

# **ANTI-STATIC RUBBER** WHEELS

Anti-Static Rubber Wheels provide a surface resistivity of less than 10,000  $\Omega$  (OHM). The resistance can increase as a result of mechanical influence. The wheels conform to AS 2050 1978.

The wheels in this range are grey rubber with a nylon centre. Wheels marked with an \* feature a black rubber tyre with a chrome centre. We also produce a large range of anti-static (conductive) polyurethane wheels.



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|---------------------------|-----------------------|-----------------------|------------------|-----------------|--------------------------|---------------|
| Wheel<br>Diameter<br>(mm) | Tyre<br>Width<br>(mm) | Boss<br>Width<br>(mm) | Axle<br>Diameter | Bearing<br>Type | Load<br>Capacity<br>(kg) | Wheel<br>Code |
| 100                       | 32                    | 41                    | 5/16", 8mm       | Ball            | 80                       | AS4005        |
| 100                       | 32                    | 41                    | 5/16", 8mm       | Ball            | 80                       | AS4006*       |
| 125                       | 32                    | 41                    | 5/16", 8mm       | Ball            | 80                       | AS5005        |
| 125                       | 32                    | 41                    | 5/16", 8mm       | Ball            | 80                       | AS5006*       |

<sup>UP ТО **300КС**</sup>

CAPACITY

RR4473

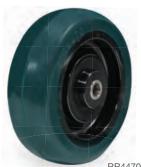
# REBOUND RUBBER WHEELS

These wheels are non-marking, quiet, shock absorbing and have a low rolling resistance. They are ideal for moving lightly loaded equipment over uneven ground.

Rebound rubber wheels roll over small obstructions easily, and are commonly seen on waste bins, laundry trolleys, electrical equipment and other 'handle with care' goods. Stainless steel bearing models are also available.

- High shock absorbing qualities
- Non-marking
- Corrosion resistant models available

| 1                         |                    | )<br>H             |                   |                 | KG                       | $\bigcirc$    |
|---------------------------|--------------------|--------------------|-------------------|-----------------|--------------------------|---------------|
| Wheel<br>Diameter<br>(mm) | Tyre Width<br>(mm) | Boss Width<br>(mm) | Axle<br>Diameter  | Bearing<br>Type | Load<br>Capacity<br>(kg) | Wheel<br>Code |
| 75                        | 30                 | 41                 | 8mm or 3/8"       | Ball            | 80                       | RR3348        |
| 75                        | 32                 | 41                 | 8mm or 3/8"       | SS Ball         | 80                       | RR3367        |
| 75                        | 30                 | 39                 | 1/2"              | Plain           | 100                      | RR3370        |
| 100                       | 30                 | 41                 | 8mm or 3/8"       | Ball            | 100                      | RR4473        |
| 100                       | 32                 | 41                 | 8mm or 3/8"       | SS Ball         | 100                      | RR4367        |
| 100                       | 30                 | 39                 | 1/2"              | Plain           | 100                      | RR4470        |
| 100                       | 35                 | 46                 | 8mm, 3/8", 12mm   | Ball            | 150                      | RR4077        |
| 100                       | 50                 | 65                 | 1/2" or 20mm      | Ball            | 200                      | RR4078        |
| 125                       | 30                 | 42                 | 8mm or 3/8"       | Ball            | 100                      | RR5573        |
| 125                       | 32                 | 42                 | 8mm or 3/8"       | SS Ball         | 100                      | RR5637        |
| 125                       | 30                 | 39                 | 1/2"              | Plain           | 100                      | RR5570        |
| 125                       | 35                 | 46                 | 8mm, 3/8" or 12mm | Ball            | 150                      | RR5077        |
| 125                       | 50                 | 65                 | 1/2" or 20mm      | Ball            | 250                      | RR5078        |
| 150                       | 45                 | 65                 | 1/2" or 20mm      | Ball            | 300                      | RR6677        |
| 200                       | 45                 | 65                 | 1/2" or 20mm      | Ball            | 300                      | RR8871        |



RR4470



RR5078





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## **ELASTIC RUBBER** WHEELS

Elastic rubber wheels are quiet, shock absorbing and provide a cushioned ride for fragile loads. They manoeuvre well over small obstacles, and have a strong resistance to wear and tear. These wheels are not recommended for applications where solvents are present.

Ideal for fragile loads •

RICHMOND

- Quiet and shock absorbing
- Corrosion resistant models with threadguards available



| ĨQ.                       | Ĩ                     |                       | E                |                 | KG                       | $\bigcirc$    |
|---------------------------|-----------------------|-----------------------|------------------|-----------------|--------------------------|---------------|
| Wheel<br>Diameter<br>(mm) | Tyre<br>Width<br>(mm) | Boss<br>Width<br>(mm) | Axle<br>Diameter | Bearing<br>Type | Load<br>Capacity<br>(kg) | Wheel<br>Code |
| 75                        | 32                    | 41                    | 8mm or 3/8"      | Ball            | 80                       | ER3368        |
| 100                       | 32                    | 41                    | 8mm or 3/8"      | Ball            | 100                      | ER4368        |
| 125                       | 32                    | 42                    | 8mm or 3/8"      | Ball            | 100                      | ER5368        |
| 230                       | 50                    | 57                    | 20 or 25mm       | Ball            | 250                      | ER1009        |

# **REBOUND POLY TYRED** WHEELS

These wheels have a softer than normal tyre, which provides a smoother, quieter ride than most polyurethane or nylon wheels.

The attractive sky blue tyre will remain cleaner than other types and when combined with stainless steel bearings, these wheels are suitable for clean rooms and other applications where aesthetics and performance are crucial.

- Soft and quiet riding
- Tyres remain cleaner than other wheels



| 1                         | Ŧ                     | Ē                     |                    |                 | KG                       |               |
|---------------------------|-----------------------|-----------------------|--------------------|-----------------|--------------------------|---------------|
| Wheel<br>Diameter<br>(mm) | Tyre<br>Width<br>(mm) | Boss<br>Width<br>(mm) | Axle<br>Diameter   | Bearing<br>Type | Load<br>Capacity<br>(kg) | Wheel<br>Code |
| 100                       | 35                    | 47                    | 15mm or 3/8"       | SS Roller       | 200                      | RP4072        |
| 100                       | 50                    | 63                    | 3/4" or 1/2"       | SS Roller       | 250                      | RP4073        |
| 100                       | 35                    | 50                    | 15mm or 3/8", 1/2" | SS Ball         | 200                      | RP4075        |
| 125                       | 35                    | 47                    | 15mm or 3/8"       | SS Roller       | 200                      | RP5072        |
| 125                       | 50                    | 63                    | 3/4" or 1/2"       | SS Roller       | 250                      | RP5073        |
| 125                       | 35                    | 50                    | 15mm or 3/8", 1/2" | SS Ball         | 200                      | RP5075        |
| 150                       | 50                    | 63                    | 20mm or 1/2"       | SS Roller       | 300                      | RP6072        |
| 200                       | 50                    | 63                    | 20mm or 1/2"       | SS Roller       | 300                      | RP8072        |

**BP8072** 

### **RICHMOND**

## **DONUT PROFILE POLY TYRED ALUMINIUM CENTRED** WHEELS

These polyurethane tyred aluminium centred wheels require 20% less force to move than comparative wheels. The reactive polyurethane wheel tread is chemically and mechanically moulded on to a lightweight aluminium centre.

- 20% less force to move •
- Lightweight aluminium centre



| ĨQ.                       | Ŧ                     |                       |                  |                 | KG                       | $\bigcirc$    |
|---------------------------|-----------------------|-----------------------|------------------|-----------------|--------------------------|---------------|
| Wheel<br>Diameter<br>(mm) | Tyre<br>Width<br>(mm) | Boss<br>Width<br>(mm) | Axle<br>Diameter | Bearing<br>Type | Load<br>Capacity<br>(kg) | Wheel<br>Code |
| 75                        | 30                    | 32                    | 12mm             | Ball            | 150                      | PU349         |
| 100                       | 50                    | 66                    | 1/2" or 20mm     | Ball            | 150                      | PU436         |
| 125                       | 50                    | 66                    | 1/2" or 20mm     | Ball            | 200                      | PU536         |
| 150                       | 50                    | 66                    | 1/2" or 20mm     | Ball            | 200                      | PU636         |
| 200                       | 50                    | 66                    | 1/2" or 20mm     | Ball            | 250                      | PU815         |

### HEAVY INDUSTRIAL CASTORS WITH DONUT PROFILE WHEELS Castors with Swivel Lock & Brake or Directional Lock also available



S4372





S5372





S6626



R6627



S8824















R6017

R4373

S8020

R8021



AU: richmondau.com

**CROWNED POLY ALUMINIUM WHEELS** 

# CROWNED **POLY TYRED ALUMINIUM CENTRED** WHEELS

Crowned polyurethane wheels offer a much lower rolling resistance compared to traditional flat treaded wheels. They are constructed from a quiet running polyurethane tyre around a lightweight aluminium centre.

They have a high resistance to chemicals and abrasive wear, and feature precision ball bearings for extended bearing life.

- Lower rolling resistance
- Quiet running .
- High resistance to chemicals & abrasive wear •



| ĨQ,                       |                       | <b>ř</b>              |                  |                 | KG                       | $\bigcirc$    |
|---------------------------|-----------------------|-----------------------|------------------|-----------------|--------------------------|---------------|
| Wheel<br>Diameter<br>(mm) | Tyre<br>Width<br>(mm) | Boss<br>Width<br>(mm) | Axle<br>Diameter | Bearing<br>Type | Load<br>Capacity<br>(kg) | Wheel<br>Code |
| 100                       | 50                    | 63                    | 1/2" or 20mm     | Ball            | 300                      | PU407         |
| 125                       | 50                    | 63                    | 1/2" or 20mm     | Ball            | 400                      | PU507         |
| 150                       | 50                    | 63                    | 1/2" or 20mm     | Ball            | 500                      | PU607         |
| 200                       | 50                    | 63                    | 1/2" or 20mm     | Ball            | 600                      | PU807         |

### HEAVY INDUSTRIAL CASTORS WITH CROWNED POLY WHEELS Castors with Swivel Lock & Brake or Directional Lock also available















R4275



S5246



S6274

R6275

S8274

R8275

**500 SERIES CASTORS WITH CROWNED POLY WHEELS** Castors with Swivel Lock & Brake or Directional Lock also available





R4247





R5247



S6020



R6021



S8020



R8021

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S4246

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# **POLY TYRED NYLON CENTRED** WHEELS

These wheels are manufactured from injection moulded polyurethane around a nylon hub. They are hard wearing, non-marking and long lasting with high load carrying abilities.

These wheels are suitable for intermittent use only. If your application required continuous running usage, our engineering department can recommend more suitable polyurethane tyres.

- Hard wearing and non-marking
- High load capacities
- For intermittent use only

| Ĩ,                        | Ĩ                     | ÷                     |
|---------------------------|-----------------------|-----------------------|
| Wheel<br>Diameter<br>(mm) | Tyre<br>Width<br>(mm) | Boss<br>Width<br>(mm) |
| 75                        | 30                    | 41                    |
| 75                        | 30                    | 41                    |
| 100                       | 30                    | 41                    |
| 100                       | 30                    | 41                    |
| 100                       | 35                    | 49                    |
| 100                       | 50                    | 63                    |
| 125                       | 27                    | 41                    |
| 125                       | 27                    | 41                    |
| 125                       | 35                    | 49                    |
| 125                       | 50                    | 63                    |
| 150                       | 30                    | 41                    |
| 150                       | 50                    | 63                    |
| 200                       | 50                    | 63                    |
| 200                       | 50                    | 48                    |
| 200                       | 50                    | 63                    |

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|                 | KG                    | $\bigcirc$    |
|-----------------|-----------------------|---------------|
| Bearing<br>Type | Load<br>Capacity (kg) | Wheel<br>Code |
| SS Ball         | 80                    | PU3345        |
| Ball            | 80                    | PU3344        |
| SS Ball         | 100                   | PU4439        |
| Ball            | 100                   | PU4444        |
| Roller          | 250                   | PU4408        |
| Ball            | 250                   | PU4409        |
| SS Ball         | 100                   | PU5539        |
| Ball            | 100                   | PU5555        |
| Roller          | 250                   | PU5508        |
| Ball            | 350                   | PU5509        |
| Ball            | 100                   | PU6660        |
| Ball            | 400                   | PU6071        |
| Ball            | 400                   | PU8071        |
| Ball            | 600                   | PU8074        |
| Roller          | 700                   | PU8079        |









PU8071



**RICHMOND** 

ир то **600КС** 

CAPACITY

PU6071

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# POLY TYRED CAST IRON CENTRED WHEELS

These polyurethane tyred cast iron centred wheels have a hardness ranging from 60A to 75D on the shore scale. They are suitable for intermittent use only. If your application requires continuous running usage, our engineering department can recommend more suitable polyurethane tyres. Special tyres and other polyurethane parts are manufactured in-house.

| Ì.                        | Ĩ                  | Ŧ                  |                                |                 | KG                       | $\bigcirc$    |
|---------------------------|--------------------|--------------------|--------------------------------|-----------------|--------------------------|---------------|
| Wheel<br>Diameter<br>(mm) | Tyre Width<br>(mm) | Boss Width<br>(mm) | Axle<br>Diameter               | Bearing<br>Type | Load<br>Capacity<br>(kg) | Wheel<br>Code |
| 75                        | 25                 | 34                 | 1/2"                           | Ball            | 240                      | PU350         |
| 100                       | 50                 | 64                 | 1/2" or 3/4"                   | Roller          | 250                      | PU424         |
| 100                       | 50                 | 63                 | 1/2", 3/4", 5/8", 17mm or 20mm | Ball            | 500                      | PU425         |
| 100                       | 38                 | 45                 | 3/8" or 1/2"                   | Ball            | 330                      | PU449         |
| 125                       | 50                 | 64                 | 1/2" or 3/4"                   | Roller          | 250                      | PU524         |
| 125                       | 50                 | 64                 | 1/2", 3/4", 5/8", 17mm, 20mm   | Ball            | 500                      | PU525         |
| 125                       | 38                 | 48                 | 3/8" or 1/2"                   | Ball            | 330                      | PU549         |
| 150                       | 50                 | 64                 | 1/2" or 3/4"                   | Roller          | 250                      | PU614         |
| 150                       | 75                 | 82                 | 20mm, 25mm, 30mm, 1"           | Ball            | 1500                     | PU615         |
| 150                       | 50                 | 64                 | 1/2", 5/8, 17mm, 20mm          | Ball            | 600                      | PU649         |
| 150                       | 50                 | 64                 | 20mm, 25mm, 1"                 | Ball            | 900                      | PU659         |
| 200                       | 50                 | 63                 | 1/2", 3/4", 5/8", 17mm, 20mm   | Ball            | 600                      | PU849         |
| 200                       | 50                 | 66                 | 20mm, 25mm, 30mm, 1"           | Ball            | 1200                     | PU876         |
| 200                       | 75                 | 82                 | 20mm, 25mm, 30mm, 40mm or 1"   | Ball            | 1500                     | PU896         |
| 200                       | 75                 | 90                 | 20mm, 25mm, 3/4"               | Ball            | 1500                     | PU824         |
| 200                       | 75                 | 82                 | 20mm, 25mm, 1", 30mm           | Ball            | 3000                     | PU823         |
| 200                       | 84                 | 96                 | 40MM                           | Taper/Ball      | 5000                     | PU890         |
| 250                       | 50                 | 66                 | 20mm, 25mm or 50mm             | Ball            | 1500                     | PU1056        |
| 250                       | 75                 | 82                 | 20mm, 25mm, 30mm, 1"           | Ball            | 1500                     | PU1076        |
| 250                       | 75                 | 88                 | 20mm                           | Ball            | 2000                     | PU1030        |
| 250                       | 75                 | 82                 | 20mm                           | Ball            | 2500                     | PU1029        |
| 250                       | 100                | 112                | 40mm                           | Ball            | 5000                     | PU1048        |
| 250                       | 100                | 112                | 40mm                           | Taper           | 5000                     | PU1049        |
| 300                       | 100                | 112                | 50mm                           | Ball            | 4000                     | PU1207        |
| 300                       | 72                 | 82                 | 20mm 25mm 30mm                 | Ball            | 3000                     | PU1217        |
| 300                       | 50                 | 66                 | 20mm                           | Ball            | 1300                     | PU1218        |
| 300                       | 100                | 112                | 25mm, 30mm or 40mm             | Ball            | 3000                     | PU1224        |
| 300                       | 100                | 112                | 40mm                           | Ball            | 5000                     | PU1203        |
| 300                       | 100                | 112                | 40mm                           | Ball            | 5000                     | PU1238        |
| 400                       | 125                | 137                | 40mm                           | Taper           | 5000                     | PU1606        |
| 400                       | 125                | 137                | 40mm                           | Ball            | 5000                     | PU1666        |
|                           |                    |                    |                                |                 |                          |               |





PU424



PU449



PU615



PU876



# DRIVE WHEELS

Drive wheels are polyrurethane tyred with a hardness of 85A on the shore scale. The cast iron centre is bored to provide a transition fit onto a shaft.

These drive wheels are stocked without keyways cut, but if your application requires keyways we can supply on request. These wheels are suitable for intermittent use only. If your application requires continuous running usage, our engineering department can recommend more suitable polyurethane tyres.

- 85A shore scale hardness
- Available with keyways cut on request



| <b>*</b> @,               | Ŧ                  | ÷                  |                  |                 | KG                     | $\bigcirc$    |
|---------------------------|--------------------|--------------------|------------------|-----------------|------------------------|---------------|
| Wheel<br>Diameter<br>(mm) | Tyre Width<br>(mm) | Boss Width<br>(mm) | Axle<br>Diameter | Bearing<br>Type | Load Capacity<br>(kg)  | Wheel<br>Code |
| 150                       | 75                 | 76                 | 25mm             | Plain           | 900                    | PU615DV       |
| 150                       | 50                 | 63                 | 25mm             | Plain           | 500                    | PU659DV       |
| 200                       | 50                 | 63                 | 25mm             | Plain           | 700                    | PU876DV       |
| 200                       | 75                 | 76                 | 25 to 40mm       | Plain           | 900                    | PU896DV       |
| 250                       | 100                | 112                | 50mm             | Plain           | 5000 (57D)/ 3750 (90A) | PU1049DV      |
| 250                       | 50                 | 60                 | 25 to 50mm       | Plain           | 1200 (57D)/ 900(90A)   | PU1056DV      |
| 250                       | 75                 | 76                 | 25 to 40mm       | Plain           | 1100                   | PU1076DV      |
| 300                       | 100                | 102                | 50mm             | Plain           | 2000                   | PU1207DV      |
| 300                       | 75                 | 76                 | 25 to 50mm       | Plain           | 1000                   | PU1217DV      |
| 400                       | 125                | 137                | 50mm             | Plain           | 2800                   | PU1606DV      |
| 450                       | 150                | 152                | 50mm             | Plain           | 3500                   | PU1800DV      |

All wheel options can be supplied to order with any bore sizes, keyway, spline or shaft locking element. Assembly may be required.



PU659DV



PU876DV



PU1076DV



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# HIGH/LOW **TEMPERATURE** WHEELS

These glass-filled nylon, cast iron, aluminium or high temp polymer wheels are commonly seen on bakery ovens, smoke houses, chillers or applications where there is temperature fluctuation and exposure from -30° to +350°C with peaks up to 400°C.

Aluminium models AL472 and AL473 are fitted with DU Teflon bushes for noiseless ease of use, while AL471 and AL474 are fitted with aluminium bronze bushes for extremely high temperatures.

All wheels can be fitted to a variety of castor frames. Get in touch with our team for a more comprehensive evaluation of your requirements.



| Ť                         | Ŧ                     | $\bigcirc$         | Ť                     |                  |                 | KG                       |                      | $\bigcirc$    |
|---------------------------|-----------------------|--------------------|-----------------------|------------------|-----------------|--------------------------|----------------------|---------------|
| Wheel<br>Diameter<br>(mm) | Tyre<br>Width<br>(mm) | Wheel<br>Type      | Boss<br>Width<br>(mm) | Axle<br>Diameter | Bearing<br>Type | Load<br>Capacity<br>(kg) | Temperature<br>Range | Wheel<br>Code |
| 75                        | 32                    | Cast Iron          | 38                    | 1/2"             | Plain           | 150                      | -30° to 300°C        | Ci3340        |
| 100                       | 31                    | High Temp Polymer  | 38                    | 1/2 or 5/16      | Oiless Du Bush  | 200                      | -20° to 280°C        | HT480         |
| 100                       | 40                    | High Temp Polymer  | 45                    | 1/2 or 3/8       | Oiless Du Bush  | 200                      | -20° to 280°C        | HT481         |
| 100                       | 35                    | Glass Filled Nylon | 45                    | 20mm             | Plain           | 200                      | -30° to 240°C        | GF412         |
| 100                       | 30                    | Glass Filled Nylon | 37                    | 1/2"             | Plain           | 200                      | -30° to 240°C        | GF4420        |
| 100                       | 36                    | Aluminium          | 40                    | 5/16",1/2"       | Bronze Bush     | 200                      | -30° to 400°C        | AL471         |
| 100                       | 36                    | Aluminium          | 40                    | 5/16",1/2"       | Oiless Du Bush  | 200                      | -30° to 280°C        | AL472         |
| 100                       | 36                    | Aluminium          | 46                    | 3/8", 1/2"       | Oiless Du Bush  | 200                      | -30° to 280°C        | AL473         |
| 100                       | 36                    | Aluminium          | 46                    | 3/8", 1/2"       | Bronze Bush     | 200                      | -30° to 400°C        | AL474         |
| 100                       | 38                    | Cast Iron          | 45                    | 1/2"             | Plain           | 300                      | -30° to 300°C        | Ci421         |
| 125                       | 38                    | Cast Iron          | 45                    | 1/2"             | Plain           | 380                      | -30° to 300°C        | Ci532         |
| 150                       | 45                    | Glass Filled Nylon | 57                    | 3/4"             | Plain           | 400                      | -30° to 240°C        | GF652         |
| 150                       | 45                    | Cast Iron          | 60                    | 1/2", 3/4"       | Plain           | 500                      | -30° to 300°C        | Ci611         |
| 150                       | 50                    | SG Iron            | 60                    | 5/8"             | Plain           | 500                      | -30° to 300°C        | SG608         |
| 200                       | 43                    | Glass Filled Nylon | 60                    | 20mm, 1/2"       | Plain           | 40                       | -30° to 240°C        | GF800         |
| 200                       | 50                    | Cast Iron          | 60                    | 3/4"             | Plain           | 600                      | -30° to 300°C        | Ci842         |





GF652

Ci421

HT480

from -30° to +350°C with peaks up to 400°C.

93



Scan to view online

SG608

UP TO 500KG CAPACITY

NY504

# SOLID NYLON WHEELS

These wheels are constructed from virgin nylon and are fully conditioned in an industrial sauna for maximum strength. They are an easy to maintain and durable wheel with low rolling resistance. They are high wearing when compared to equivalent sized rubber wheels. These solid nylon wheels are available in black or white.

- Conditioned for maximum strength
- Plain bore models suitable for wash-down applications
- Available in black or white

| Ĩ.                        | Ē                     | Ē                     | Ē                        | Ö               | KG                       | 0              |               |
|---------------------------|-----------------------|-----------------------|--------------------------|-----------------|--------------------------|----------------|---------------|
| Wheel<br>Diameter<br>(mm) | Tyre<br>Width<br>(mm) | Boss<br>Width<br>(mm) | Axle<br>Diameter         | Bearing<br>Type | Load<br>Capacity<br>(kg) | Colour         | Wheel<br>Code |
| 50                        | 20                    | 22                    | 5/16"                    | Plain           | 50                       | White          | NY204         |
| 75                        | 25                    | 28 incl. sleeve       | 6 or 8mm                 | Plain           | 50                       | Black          | NY3324        |
| 75                        | 30                    | 41                    | 5/16" or 1/2"            | Plain           | 125                      | White          | NY3321        |
| 100                       | 35                    | 47                    | 1/2", 3/4",3/8"          | Plain           | 300                      | White or Black | NY401         |
| 100                       | 50                    | 64                    | 1/2" or 3/4"             | SS Roller       | 300                      | White          | NY404         |
| 100                       | 35                    | 42                    | 3/8" or 1/2"             | Ball            | 300                      | Black          | NY413         |
| 100                       | 26                    | 34 incl. sleeve       | 8mm, 6mm                 | Plain           | 70                       | Black          | NY4415        |
| 100                       | 30                    | 41                    | 5/16" or 1/2"            | Plain           | 125                      | White          | NY4417        |
| 125                       | 35                    | 47                    | 1/2", 3/4", 3/8"         | Plain           | 350                      | White or Black | NY501         |
| 125                       | 50                    | 64                    | 1/2 or 3/4"              | Plain           | 300                      | White          | NY504         |
| 125                       | 35                    | 48                    | 3/8" or 1/2"             | Ball            | 330                      | Black          | NY513         |
| 125                       | 30                    | 41                    | 5/16" or 1/2"            | Plain           | 125                      | White          | NY5517        |
| 150                       | 50                    | 64                    | 1/2", 5/8", 3/4" or 20mm | Ball            | 400                      | Black          | NY613         |
| 150                       | 50                    | 64                    | 1/2" or 20mm             | SS Ball         | 400                      | Black          | NY635         |
| 150                       | 50                    | 60                    | 1/2", 3/4", 20mm or 7/8" | Plain           | 400                      | White or Black | NY652         |
| 150                       | 45                    | 45                    | 1/2", 3/4"               | Plain           | 250                      | White          | NY653         |
| 150                       | 50                    | 60                    | 1/2", 3/4"               | SS Roller       | 400                      | White          | NY655         |
| 200                       | 50                    | 60                    | 3/4", 20mm or 7/8", 1/2" | Plain           | 400                      | White or Black | NY800         |
| 200                       | 50                    | 63                    | 1/2", 20mm               | SS Roller       | 500                      | White          | NY802         |
| 200                       | 50                    | 65                    | 1/2", 5/8", 3/4" or 20mm | Ball            | 400                      | Black          | NY830         |
| 200                       | 50                    | 64                    | 1/2" or 20mm             | SS Ball         | 400                      | Black          | NY854         |

To specify wheels in black or white add **BLK** or **WHT** to to the end of the part number.

For example NY501BLK is a 100mm black nylon wheel, and NY501WHT is a 100mm white nylon wheel.



AU: richmondau.com

# **POLYURETHANE & NYLON ROLLERS**

# **POLYURETHANE** & NYLON ROLLERS

These polyurethane and nylon rollers are commonly used as replacement parts for pallet jacks and other equipment. They offer good wear resistance, and are available in a number of sizes and configurations. Our engineering department can custom design and manufacture rollers for printing and press applications.

- Replacement parts for pallet jacks & equipment
- Good wear resistance



| ŤQ,                       | Ĩ                     | <b>F</b>              | $\bigcirc$    |                  |                 | KG                       | $\bigcirc$    |
|---------------------------|-----------------------|-----------------------|---------------|------------------|-----------------|--------------------------|---------------|
| Wheel<br>Diameter<br>(mm) | Tyre<br>Width<br>(mm) | Boss<br>Width<br>(mm) | Wheel<br>Type | Axle<br>Diameter | Bearing<br>Type | Load<br>Capacity<br>(kg) | Wheel<br>Code |
| 80                        | 96                    | 96                    | Polyurethane  | 20mm             | Ball            | 800                      | PU324         |
| 80                        | 96                    | 96                    | Nylon         | 20mm             | Ball            | 800                      | NY335         |
| 82                        | 100                   | 100                   | Polyurethane  | 20 or 25mm       | Ball            | 500                      | PU326         |
| 82                        | 82                    | 82                    | Polyurethane  | 20 or 25mm       | Ball            | 450                      | PU341         |
| 82                        | 75                    | 75                    | Polyurethane  | 20 or 25mm       | Ball            | 450                      | PU325         |
| 82                        | 65                    | 65                    | Polyurethane  | 20 or 25mm       | Ball            | 400                      | PU340         |
| 82                        | 100                   | 100                   | Nylon         | 20 or 25mm       | Ball            | 800                      | NY417         |
| 82                        | 82                    | 82                    | Nylon         | 20 or 25mm       | Ball            | 600                      | NY418         |
| 100                       | 75                    | 75                    | Polyurethane  | 20 or 25mm       | Ball            | 600                      | PU410         |
| 200                       | 50                    | 48                    | Polyurethane  | 20 or 25mm       | Ball            | 600                      | PU8074        |
| 200                       | 50                    | 48                    | Nylon         | 20 or 25mm       | Ball            | 600                      | NY832         |
| 200                       | 50                    | 56                    | Polyurethane  | 20mm             | Ball            | 600                      | PU820         |
| 200                       | 50                    | 56                    | Nylon         | 20mm or 25mm     | Ball            | 600                      | NY833         |







# CAST IRON & SG IRON WHEELS

Both cast iron and spheroidal graphite iron wheels provide a high capacity with low rolling resistance. They are hard wearing as well as abrasive and heat resistant.

They can be used for high load bearing applications in which loads are left standing for extended periods, as they will always be ready to roll due to their low rolling resistance.

- High load capacity
- Low rolling resistance
- Abrasive and heat resistant





Ci842

### CAST IRON WHEELS

| Ĩ,                        | Ŧ                     |                       |                         |                 | KG                       | $\bigcirc$    |
|---------------------------|-----------------------|-----------------------|-------------------------|-----------------|--------------------------|---------------|
| Wheel<br>Diameter<br>(mm) | Tyre<br>Width<br>(mm) | Boss<br>Width<br>(mm) | Axle<br>Diameter        | Bearing<br>Type | Load<br>Capacity<br>(kg) | Wheel<br>Code |
| 75                        | 32                    | 40                    | 1/2"                    | Plain           | 100                      | CI3340        |
| 100                       | 38                    | 48                    | 1/2"                    | Plain           | 300                      | CI421         |
| 100                       | 50                    | 66                    | 1/2" 5/8" 3/4" 20mm     | Ball            | 750                      | CI464 *       |
| 100                       | 38                    | 49                    | 1/2" or 3/8"            | Ball            | 400                      | CI400         |
| 125                       | 38                    | 48                    | 1/2"                    | Plain           | 380                      | CI532         |
| 125                       | 45                    | 66                    | 5/8"                    | Ball            | 650                      | CI520         |
| 150                       | 45                    | 66                    | 1/2", 3/4"              | Plain           | 600                      | CI611         |
| 150                       | 75                    | 82                    | 20 or 25 mm             | Ball            | 1670                     | C1689         |
| 150                       | 45                    | 66                    | 1/2", 5/8", 3/4" & 20mm | Ball            | 1000                     | CI601         |
| 200                       | 50                    | 62                    | 3/4"                    | Plain           | 600                      | CI842         |
| 200                       | 50                    | 66                    | 1/2", 20 or 25mm        | Ball            | 1000                     | C1852         |

### SG IRON WHEELS

| Ť                         | Ŧ                     | , <b>F</b>            |                  |                 | KG                       | $\bigcirc$    |
|---------------------------|-----------------------|-----------------------|------------------|-----------------|--------------------------|---------------|
| Wheel<br>Diameter<br>(mm) | Tyre<br>Width<br>(mm) | Boss<br>Width<br>(mm) | Axle<br>Diameter | Bearing<br>Type | Load<br>Capacity<br>(kg) | Wheel<br>Code |
| 150                       | 50                    | 60                    | 5/8"             | Plain           | 500                      | SG607         |
| 200                       | 75                    | 90                    | 20mm, 25mm       | Ball            | 1500                     | SG822         |
| 200                       | 75                    | 82                    | 20mm, 25mm       | Ball            | 2000                     | SG834         |
| 200                       | 50                    | 66                    | 20 or 25mm       | Ball            | 1800                     | SG835 *       |
| 200                       | 75                    | 90                    | 20mm, 25mm       | Ball            | 2000                     | SG821         |
| 200                       | 75                    | 96                    | 40mm, 30mm, 25mm | Taper/Ball      | 5000                     | STG836 *      |
| 250                       | 75                    | 90                    | 20mm, 25mm       | Ball            | 1500                     | SG1027        |
| 250                       | 75                    | 82                    | 20mm, 25 mm      | Ball            | 1800                     | SG1040        |
| 250                       | 75                    | 82                    | 20mm, 25mm       | Ball            | 2000                     | SG1028        |





SG821

# CUSHION RUBBER WHEELS

These wheels can withstand high impact while still offering a soft ride. The steel centre adds additional strength while quality elastic rubber compound tyres result in a softer, shock absorbing ride.

- Soft, shock absorbing ride
- Can withstand high impact



| ĨQ,                       |                       | ÷                     | <b>E</b> r                   |                 | KG                       | $\bigcirc$    |
|---------------------------|-----------------------|-----------------------|------------------------------|-----------------|--------------------------|---------------|
| Wheel<br>Diameter<br>(mm) | Tyre<br>Width<br>(mm) | Boss<br>Width<br>(mm) | Axle<br>Diameter             | Bearing<br>Type | Load<br>Capacity<br>(kg) | Wheel<br>Code |
| 230                       | 40                    | 50                    | 12mm, 1/2", 3/4", 20mm, 25mm | Ball            | 220                      | CR9000        |
| 250                       | 50                    | 55                    | 12mm, 1/2", 3/4", 20mm, 25mm | Ball            | 300                      | CR1060        |
| 280                       | 50                    | 53                    | 20mm, 25mm or 1"             | Ball            | 200                      | CR1110        |

# SOLID PNEUMATIC WHEELS

These wheels are puncture proof for long wear, and feature split pins with rugged bolt-on hubs. The unique formulation of these solid pneumatic wheels provides the performance of a pneumatic tyre but with a much higher load capacity. They are towable up to 24kph and are ideal for tarmac use.

- Towable up to 24kph
- Puncture proof
- High load capacity







₣  $\bigcirc$ Ŧ (Q)두 KG Wheel Tyre Boss Load Wheel Axle Bearing Diameter (mm) Capacity (kg) Width Width Diameter Туре Code (mm) (mm) SN1005 250 75 93 20mm, 25mm Ball 260 300 83 93 20mm, 25mm, 1" Ball 540 SN1295 400 110 94 20mm, 25mm, 1" Ball 950 SN1612 PCD 1050 SN1619 400 123 N/A Ball

\*SN1005 and SN1295 solid pneumatic wheels are only towable for speeds up to 12kph

AGR003

# CONCRETE AGITATOR & TRUNNION ROLLERS

These concrete agitator rollers are designed for small to large concrete trucks. They are suitable for all trommel applications with nylon and aluminium rollers made to order.

A full range of spare parts are available for these rollers.

|                         | ER - USED         | FOR 3 METRE            | MINI CONCR         | ETE TRUCKS         |                       |                     |                       |                |
|-------------------------|-------------------|------------------------|--------------------|--------------------|-----------------------|---------------------|-----------------------|----------------|
|                         | -*                |                        |                    | KG                 |                       |                     |                       |                |
| Roller Diameter<br>(mm) | Rim Width<br>(mm) | Dist b/w Flats<br>(mm) | Flat Width<br>(mm) | Flat Depth<br>(mm) | Flat Diameter<br>(mm) | Axle Length<br>(mm) | Load Capacity<br>(kg) | Roller<br>Code |
| 152                     | 75                | 105                    | 10                 | 5                  | 26.5                  | 154                 |                       | AGR003         |
|                         |                   |                        |                    |                    |                       |                     |                       |                |
| JTY ROLLE               | R - USED F        | OR 4 TO 6 ME           | TRE MINI CO        | NCRETE TRUC        | KS                    |                     |                       |                |
|                         | *                 |                        | -31.4              | × –                |                       |                     | KG                    | -              |

| Ť                       |                   |                        |                    |                    |                       |                     |                       |                |
|-------------------------|-------------------|------------------------|--------------------|--------------------|-----------------------|---------------------|-----------------------|----------------|
| Roller Diameter<br>(mm) | Rim Width<br>(mm) | Dist b/w Flats<br>(mm) | Flat Width<br>(mm) | Flat Depth<br>(mm) | Flat Diameter<br>(mm) | Axle Length<br>(mm) | Load Capacity<br>(kg) | Roller<br>Code |
| 208                     | 92                | 158.5                  | 12.75              | 5.5                | 32.5                  | 216                 |                       | AGR002         |

### MAXI ROLLER - USED FOR 6 TO 8 METRE LARGE CONCRETE TRUCKS

|                         |                   |                        |                    | ×                  |                       | ->1                 | KG                    | -              |  |
|-------------------------|-------------------|------------------------|--------------------|--------------------|-----------------------|---------------------|-----------------------|----------------|--|
| Roller Diameter<br>(mm) | Rim Width<br>(mm) | Dist b/w Flats<br>(mm) | Flat Width<br>(mm) | Flat Depth<br>(mm) | Flat Diameter<br>(mm) | Axle Length<br>(mm) | Load Capacity<br>(kg) | Roller<br>Code |  |
| 197                     | 121               | 160                    | 18                 | 4.45               | 31.8                  | 237                 |                       | AGR001         |  |



98

SF1099

UP TO 4000KG

CAPACITY

# **TRACK WHEELS - SINGLE FLANGE**

# **TRACK WHEELS** SINGLE FLANGE

Single flange wheels are designed to run on railway line. They are made from cast iron to suit your application, with axle shafts available.

Track wheels can be flame hardened to increase wear resistance, and are also available as drive wheels. These wheels can also be used on other sections such as RHS.

| *                         | -* «-                | ->-                     | *                          |                       |                     |                 | KG                       | $\bigcirc$    |
|---------------------------|----------------------|-------------------------|----------------------------|-----------------------|---------------------|-----------------|--------------------------|---------------|
| Wheel<br>Diameter<br>(mm) | Rim<br>Width<br>(mm) | Flange<br>Width<br>(mm) | Flange<br>Diameter<br>(mm) | Boss<br>Width<br>(mm) | Axle<br>Diameter    | Bearing<br>Type | Load<br>Capacity<br>(kg) | Wheel<br>Code |
| 75                        | 45                   | 10                      | 100                        | 61                    | 20 or 25mm          | Ball            | 750                      | SF399         |
| 100                       | 25                   | 10                      | 120                        | 41                    | 3/4"                | Plain           | 375                      | SF499         |
| 100                       | 25                   | 10                      | 120                        | 44                    | 1/2"                | ball            | 375                      | SF499         |
| 100                       | 50                   | 20                      | 130                        | 76                    | 20 or 25mm          | Ball            | 1300                     | SF492         |
| 100                       | 25                   | 10                      | 120                        | 48                    | 1/2"                | Ball            | 375                      | SF499         |
| 150                       | 40                   | 9                       | 175                        | 59                    | 3/4" or 25mm        | Plain           | 1000                     | SF699         |
| 154                       | 50                   | 20                      | 192                        | 82                    | 25mm                | Ball            | 2000                     | SF697         |
| 150                       | 40                   | 9                       | 175                        | 59                    | 5/8" or 20mm        | Ball            | 1000                     | SF699         |
| 200                       | 50                   | 14                      | 225                        | 70                    | 25 to 50mm          | Plain           | 1800                     | SF899         |
| 200                       | 39                   | 16                      | 228                        | 61                    | 35mm                | Ball            | 1100                     | SF891         |
| 200                       | 50                   | 14                      | 225                        | 70                    | 20, 25, or 40mm     | Ball            | 1100                     | SF899         |
| 250                       | 50                   | 15                      | 290                        | 71                    | 25 or 50mm          | Plain           | 1800                     | SF1099        |
| 250                       | 52                   | 12                      | 285                        | 81                    | 45mm                | Ball            | 2400                     | SF1098        |
| 250                       | 50                   | 15                      | 290                        | 71                    | 20, 25, 30, or 40mm | Ball            | 2400                     | SF1099        |
| 250                       | 50                   | 15                      | 290                        | 71                    | 20mm to 50mm        | Plain           | 2400                     | SF1099        |
| 300                       | 52                   | 14                      | 360                        | 101                   | 50mm                | Ball            | 4000                     | SF1299        |





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UP TO 5000KG

CAPACITY

DF698

# **TRACK WHEELS** DOUBLE FLANGE

Double flange wheels are often used where accurate tracking is needed. They are manufactured using K1045 steel, and can be matched with a flat rim wheel to guide on one side of the track only.

Axle shafts are available upon request. These wheels can be flame hardened to increase wear resistance, and are also available as drive wheels.

|                           |                      | -*-                     | ţ.                         | *                     | Ø                |                 | KG                       | $\bigcirc$    |
|---------------------------|----------------------|-------------------------|----------------------------|-----------------------|------------------|-----------------|--------------------------|---------------|
| Wheel<br>Diameter<br>(mm) | Rim<br>Width<br>(mm) | Flange<br>Width<br>(mm) | Flange<br>Diameter<br>(mm) | Boss<br>Width<br>(mm) | Axle<br>Diameter | Bearing<br>Type | Load<br>Capacity<br>(kg) | Wheel<br>Code |
| 125                       | 27                   | 15                      | 150                        | 66                    | 20 or 25mm       | Ball            | 1300                     | DF698         |
| 150                       | 52                   | 10.5                    | 178                        | 80                    | 30mm             | Ball            | 1800                     | DF795         |
| 175                       | 52                   | 12                      | 200                        | 82                    | 30mm             | Ball            | 2800                     | DF895         |
| 225                       | 52                   | 14                      | 250                        | 89                    | 30 or 50mm       | Ball            | 4000                     | DF1095        |
| 250                       | 62                   | 19                      | 300                        | 106                   | 50mm             | Ball            | 5000                     | DF1295        |

## **TRACK WHEELS BEAM TROLLEY**

These beam trolley wheels have been designed to fit standard channel and beam sections. They are manufactured using K1045 steel, making them strong and reliable track wheels.

| *<br>*                    |                      | ₩<br>→                  |                            |                        | *                          |                  |                 | KG                       | $\bigcirc$    |
|---------------------------|----------------------|-------------------------|----------------------------|------------------------|----------------------------|------------------|-----------------|--------------------------|---------------|
| Wheel<br>Diameter<br>(mm) | Rim<br>Width<br>(mm) | Flange<br>Width<br>(mm) | Flange<br>Diameter<br>(mm) | Axle<br>Length<br>(mm) | Shoulder<br>Length<br>(mm) | Axle<br>Diameter | Bearing<br>Type | Load<br>Capacity<br>(kg) | Wheel<br>Code |
| 48                        | 14                   | 5                       | 61                         | 17                     | 2                          | 1/2" UNF         | Ball            | 65                       | BT481         |
| 58                        | 27                   | 12                      | 79                         | 25                     | 3                          | 16mm (M16)       | Ball            | 200                      | BT581         |
| 80                        | 27                   | 12                      | 100                        | 30                     | 3                          | 20mm (M20)       | Ball            | 250                      | BT80          |
| 100                       | 32                   | 8                       | 134                        | 35                     | 3                          | 24mm (M24)       | Ball            | 500                      | BT493         |

We can custom design and manufacture track wheels to your specifications. Contact our team to find out more.





BT80

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# **TRACK WHEELS** V GROOVE

These V groove track wheels are CNC machined from cast iron, K1045 steel or SG iron. They are suitable for running track wheels on bars, pipes, angle iron or rope.

Capacities can be increased with changes to bearing and shaft configurations. Our engineering department can also design and manufacture V groove track wheels to your specifications.

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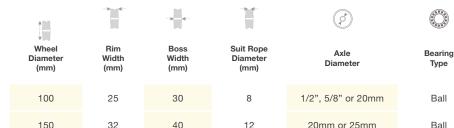
|               | <u>/KG</u>               |               | () <u>.</u>     |                           | A                       | ж                       |                       |                      | *                         |
|---------------|--------------------------|---------------|-----------------|---------------------------|-------------------------|-------------------------|-----------------------|----------------------|---------------------------|
| Wheel<br>Code | Load<br>Capacity<br>(kg) | Wheel<br>Type | Bearing<br>Type | Axle<br>Diameter          | Groove<br>Depth<br>(mm) | Groove<br>Width<br>(mm) | Boss<br>Width<br>(mm) | Rim<br>Width<br>(mm) | Wheel<br>Diameter<br>(mm) |
| VG360         | 65                       | Cast Iron     | Plain           | 1/2"                      | 10.8                    | 22                      | 38                    | 32                   | 75                        |
| VG459         | 280                      | Cast Iron     | Plain           | 3/4"                      | 10.8                    | 22                      | 41                    | 36                   | 100                       |
| VG459         | 280                      | Cast Iron     | Ball            | 3/8" or 1/2"              | 10.8                    | 22                      | 41                    | 36                   | 100                       |
| VG461         | 300                      | Cast Iron     | Roller          | 1/2" or 3/4"              | 12                      | 22                      | 60                    | 50                   | 100                       |
| VG609         | 650                      | K1045 Steel   | Ball            | 1/2" 5/8" 3/4" or<br>20mm | 10.8                    | 22                      | 60                    | 38                   | 150                       |
| VG661         | 450                      | Cast Iron     | Roller          | 1/2" or 3/4"              | 12                      | 22                      | 60                    | 50                   | 150                       |
| VG839         | 1300                     | SG Iron       | Ball            | 20 or 25mm                | 14.7                    | 30                      | 60                    | 52                   | 200                       |
| VG836         | 5000                     | K1045 Steel   | Taper/Ball      | 40mm                      | 14.7                    | 30                      | 96                    | 75                   | 200                       |
| VG1059        | 2000                     | K1045 Steel   | Ball            | 20, 25,30mm               | 14.7                    | 30                      | 60                    | 52                   | 250                       |

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# **TRACK WHEELS ROPE GROOVE**

These rope groove track wheels are CNC machined from cast iron, K1045 steel or SG iron. They are suitable for running track wheels on bars, pipes, angle iron or rope.

Capacities can be increased with changes to bearing and shaft configurations. Our engineering department can also design and manufacture rope groove track wheels to your specifications.









RG458

### **RICHMOND**

UP TO

**420**KC CAPACITY

GTR009

## **TRACK WHEELS** C GROOVE

These C groove track wheels are CNC machined from cast iron, K1045 steel or SG iron. They are suitable for running track wheels on bars, pipes, gate tracks, angle iron or rope.

Capacities can be increased with changes to bearing and shaft configurations. Our engineering department can also design and manufacture rope groove track wheels to your specifications.

**N** 4

| <b>`</b> ¥                | X                    | - <b>&gt;</b> X<      | Ŕ           | Ś                |
|---------------------------|----------------------|-----------------------|-------------|------------------|
| Wheel<br>Diameter<br>(mm) | Rim<br>Width<br>(mm) | Boss<br>Width<br>(mm) | Suit<br>Bar | Axle<br>Diameter |
| 78                        | 28                   | 34                    | 20          | 14               |
| 88                        | 28                   | 34                    | 20          | 14               |
| 98                        | 28                   | 34                    | 20          | 14               |
| 100                       | 36                   | 41                    | 16 or 20    | 3/8" or 1/2"     |
| 116                       | 28                   | 34                    | 20          | 14               |

### **BOTTOM MOUNT EXTERNAL TRACK WHEELS**

|                                                                       | Product Code | Load<br>Capacity (kg) | Wheel<br>Type      | G<br>(mm) | F<br>(mm) | E<br>(mm) | D1<br>(mm) | C<br>(mm) | B<br>(mm) | A<br>(mm) | D<br>(mm) |
|-----------------------------------------------------------------------|--------------|-----------------------|--------------------|-----------|-----------|-----------|------------|-----------|-----------|-----------|-----------|
| 1                                                                     | GTR001       | 250                   | Steel              | 100       | 70        | 35        | 60         | 20.5      | 85        | 23        | 78        |
|                                                                       | GTR238       | 250                   | Nylon              | 130       | 105       | 36        | 70         | 20.5      | 96        | 23        | 88        |
| GTF                                                                   | GTR239       | 250                   | Stainless<br>Steel | 130       | 105       | 36        | 70         | 20.5      | 96        | 23        | 88        |
| GTR238 and GTR23                                                      | GTR093       | 250                   | Steel              | 130       | 105       | 36        | 70         | 20.5      | 106       | 23        | 98        |
| feature a grade 304 s<br>steel frame with dual<br>grade 440 SS bearin | GTR002       | 400                   | Steel              | 158       | 130       | 42        | 100        | 20.5      | 127       | 30        | 118       |

### **RECESSED TRACK WHEELS**

| D<br>(mm) | A<br>(mm) | B<br>(mm) | C<br>(mm) | D1<br>(mm) | E<br>(mm) | F<br>(mm) |
|-----------|-----------|-----------|-----------|------------|-----------|-----------|
| 78        | 23        | 19        | 20.5      | 60         | 32        | 110       |
| 88        | 24        | 14.5      | 20.5      | 70         | 34        | 128       |
| 88        | 24        | 14.5      | 20.5      | 70         | 34        | 128       |
| 88        | 24        | 14.5      | 20.5      | 70         | 34        | 128       |
| 98        | 24        | 19.5      | 20.5      | 80         | 34        | 128       |

| G<br>(mm) | Wheel<br>Type      | Load<br>Capacity (ke |
|-----------|--------------------|----------------------|
| 135       | Steel              | 250                  |
| 152       | Steel              | 250                  |
| 152       | Nylon              | 250                  |
| 152       | Stainless<br>Steel | 250                  |
| 152       | Steel              | 300                  |

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Туре

Ball

Ball

Ball

Ball

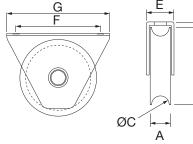
Ball

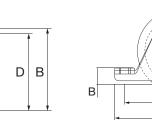
Product (g Code GTR003 **GTR004 GTR236 GTR237 GTR005** 

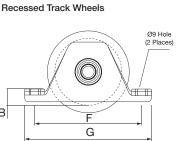
GTR003

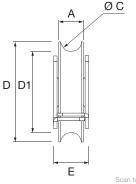
GTR236 and GTR237 feature a grade 304 stainless steel frame with dual 2RS grade 440 SS bearings.

Bottom Mount Track Wheels











(kg) Load Wheel Bearing Wheel Capacity Code Туре (kg) Steel 350 **GTR006** Steel 380 **GTR007** Steel 400 GTR008 280 CG459 Ci Iron 420 GTR009 Steel

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**BALL TRANFERS** 

# BALL TRANSFER UNITS

Ball transfers enable the smooth and simple transfer of objects in any direction. These ball transfers consist of a large load bearing roller sitting upon many smaller balls encapsulated in a cup. Where moving heavy loads is paramount, multi-directional movement is essential. These ball transfers are commonly used around presses, guillotines and packing machines. They make for perfect transfer stations from one conveyor to another.

Richmond can customise ball transfer tables to suit your application.

Square Flange Mount Ball Transfer 38.1mm Roller Diameter

Load Capacity: 90kg Overall Height: 45mm Hole Centres: 62mm Mounting Hole Diameter: 7mm

Mild Steel: BTR638MS Stainless Steel: BTR638SS

### Recessed Flange Mount Ball Transfer 15.8mm Roller Diameter

Load Capacity: 15kg Overall Height: 19.5mm Hole Centres: 31mm Mounting Hole Diameter: 4mm

Mild Steel: BTR216MS Stainless Steel: BTR216SS

### Threaded Ball Transfer 15.8mm Roller Diameter

Load Capacity: 35kg Thread Size: M10 x 17mm Overall Height: 51mm

Mild Steel: BTR325MS Stainless Steel: BTR325SS

### Drop in Stamped Style Ball Transfer 25.4mm Roller Diameter

Load Capacity: 35kg Overall Height: 38mm Flange Diameter: 47.02mm Base Diameter: 38.5mm

Mild Steel: BTR425MS Stainless Steel: BTR425SS

Scan to



Double Flange Mount Ball Transfer 15.8mm Roller Diameter Load Capacity: 10kg

Overall Height: 21mm Hole Centres: 40mm Mounting Hole Diameter: 4mm

Mild Steel: BTR116MS Stainless Steel: BTR116SS

### Recessed Flange Mount Ball Transfer 22.225mm Roller Diameter

Load Capacity: 25kg Overall Height: 26mm Hole Centres: 40mm Mounting Hole Diameter: 4mm

Mild Steel: BTR222MS Stainless Steel: BTR222SS

### Drop in Stamped Style Ball Transfer 15.8mm Roller Diameter

Load Capacity: 13kg Overall Height: 21mm Flange Diameter: 31mm Base Diameter: 24mm

Mild Steel: BTR416MS Stainless Steel: BTR416SS

Drop in Machined Style Ball Transfer 25.4mm Roller Diameter

Load Capacity: 200kg Overall Height: 38mm Flange Diameter: 45mm Base Diameter: 38mm

Mild Steel: BTR525MS Stainless Steel: BTR525SS



Double Flange Mount Ball Transfer 25.4mm Roller Diameter Load Capacity: 35kg



UP TO **250KG** CAPACITY

Overall Height: 30mm Hole Centres: 56mm Mounting Hole Diameter: 5.5mm

Mild Steel: BTR125MS Stainless Steel: BTR125SS

### Recessed Flange Mount Ball Transfer 25.4mm Roller Diameter

Load Capacity: 15kg Overall Height: 19.5mm Hole Centres: 31mm Mounting Hole Diameter: 4mm

Mild Steel: BTR225MS Stainless Steel: BTR225SS

### Drop in Stamped Style Ball Transfer 22.225mm Roller Diameter

Load Capacity: 30kg Overall Height: 30mm Flange Diameter: 45mm Base Diameter: 36mm

Mild Steel: BTR422MS Stainless Steel: BTR422SS

### Drop in Machined Style Ball Transfer 30mm Roller Diameter

Load Capacity: 250kg Overall Height: 36.5mm Flange Diameter: 55mm Base Diameter: 45mm

Mild Steel: BTR530MS Stainless Steel: BTR530SS



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### **RICHMOND**

# **FLOW RAILS**

### Flow rail systems are gravity driven and ideal for applications where picking and stock turnover is frequent.

They reduce manual handling, by presenting on a stock rotation basis as inventory flows on a first-in-first-out system. They can be easily incorporated into racking or custom framing, providing unlimited solutions in the manufacturing industry.



| Length<br>(m) | Roller Diameter<br>(mm) | Roller Width<br>(mm) | Frame Width<br>(mm) | Overall Height<br>(mm) | Skate<br>Type | Load Capacity<br>Per Metre (kg) | Model<br>Number |
|---------------|-------------------------|----------------------|---------------------|------------------------|---------------|---------------------------------|-----------------|
| 3             | 28                      | 25                   | 40                  | 39                     | Nylon         | 20                              | FRR001          |
| 3             | 32                      | 25                   | 36                  | 36                     | Nylon         | 60                              | FRR002          |
| 3             | 13                      | 17                   | 29                  | 23                     | Nylon         | 10                              | FRR010          |

# SKATE RAILS

Skate rails are a heavy duty alternative to flow rails, and are suitable for heavy industrial loads, pallets and larger, robust cartons.

They are free-flowing and gravity driven. They are designed to reduce costs by reducing manual handling.





|          | Model<br>Number | Load Capacity<br>(kg) | Skate<br>Type | Pitch<br>(mm) | Width<br>(mm) | Roller<br>Diameter (mm) | Length<br>(mm) |
|----------|-----------------|-----------------------|---------------|---------------|---------------|-------------------------|----------------|
|          | FRR005          | 750 *                 | Nylon         | Single 75     | 16            | 50                      | 3000           |
| *L(      | FRR004          | 1500 *                | Steel         | Single 75     | 16            | 50                      | 3000           |
| ba<br>su | FRR003          | 1400 *                | Steel         | Double 75     | 16            | 50                      | 3000           |

### Load capacity is based on the skate rail supported every metre.

### **SKATE RAIL WHEELS**

| Diameter<br>(mm) | Material | Load<br>Capacity<br>(kg) | Bore size<br>(mm) | Boss Width<br>(mm) | Rim width<br>(mm) | Model<br>Number |
|------------------|----------|--------------------------|-------------------|--------------------|-------------------|-----------------|
| 48.5             | Nylon    | 60                       | 8                 | 18                 | 16                | SKW001          |
| 49               | Steel    | 15                       | 8                 | 20                 | 15                | SKW002          |



SKW001



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**CRR010** 

**CRR007** 

**CRR500** 

# **CONVEYOR** ROLLERS

Richmond Gravity Conveyor Rollers allow free moving, efficient and safe transportation of goods at any operational stage of a conveyor line. Producing movement via natural forces, gravity conveyors are an economical material handling solution used in many industries for simplicity and functionality.

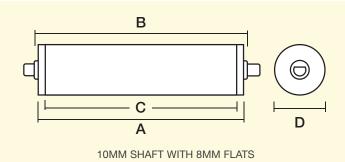
Spring-loaded shafts provide hassle free maintenance and simple installation. They ensure secure attachment to the conveyor frame (channel) maximising roller and bearing function and performance. Rollers are available in zinc plated steel, nylon and stainless steel for wash down applications.

It is recommended that there be a minimum of three rollers under the goods being transported at any one time. The size of the object being transported can help determine the roller pitch on your conveyor system applying the three roller rule.

Richmond can custom manufacture gravity conveyor rollers to length, diameter and shaft requirements.

| Face<br>Width (A)<br>(mm) | Tyre Width<br>(C) (mm) | Over Bearing<br>Width (B)<br>(mm) | Diameter<br>(D) (mm) | Material<br>Type    | Load<br>Capacity<br>(kg) | To Suit Overall<br>Conveyor Width<br>(mm) | Model<br>Number |
|---------------------------|------------------------|-----------------------------------|----------------------|---------------------|--------------------------|-------------------------------------------|-----------------|
| 217                       | -                      | 227                               | 50                   | Steel               | 100                      | 290                                       | CRR003          |
| 206                       | -                      | 227                               | 50                   | Nylon               | 40                       | 290                                       | CRR500          |
| 377                       | -                      | 387                               | 50                   | Steel               | 100                      | 450                                       | CRR007          |
| 366                       | -                      | 387                               | 50                   | Nylon               | 40                       | 450                                       | CRR501          |
| 527                       | -                      | 537                               | 50                   | Steel               | 100                      | 600                                       | CRR014          |
| 516                       | -                      | 537                               | 50                   | Nylon               | 40                       | 600                                       | CRR502          |
| 380                       | 380                    | 387                               | 56                   | Rubber Coated Steel | 40                       | 450                                       | CRR008          |
| 530                       | 530                    | 537                               | 56                   | Rubber Coated Steel | 40                       | 600                                       | CRR009          |
| 377                       | 360                    | 387                               | 60                   | Poly Coated Steel   | 100                      | 450                                       | CRR010          |
| 527                       | 511                    | 537                               | 60                   | Poly Coated Steel   | 100                      | 600                                       | CRR011          |

### We make conveyor rollers to size. Contact us to find out more.







# CUSTOM CONVEYOR SOLUTIONS

### What do we offer?

- Our onsite engineers can design to any specification
- From concept through to manufacture and installation, we are with you every step of the way
- We have over 60 years of industry experience to back us up. We know conveyors -custom solutions are what we do best.

# No matter the application or industry, Richmond have got a solution. You name it, we've done it.





Warehousing & Distribution







Food Processing



Agricultural



Automotive

### Why choose us?

- On-site engineers ready to tackle your project
- On-site manufacturing machinery
- Solution Nationwide service
- 60+ years of industry experience
- Solution 100% family owned and run





RICHMOND

FLOOR LOCKS

# **FLOOR LOCKS**

Floor locks are designed to stop portable equipment and trolleys from moving. They are foot-operated and feature a long-lasting resilient polyurethane pad and swivel base for uneven floors.







| Extended Height<br>(mm) | Retracted Height<br>(mm) | Stroke | Pedal Length<br>(mm) | Floor Lock<br>Code |
|-------------------------|--------------------------|--------|----------------------|--------------------|
| 155                     | 130                      | 25     | 140                  | 900-2FL            |
| 215                     | 170                      | 45     | 145                  | 900-4FL            |

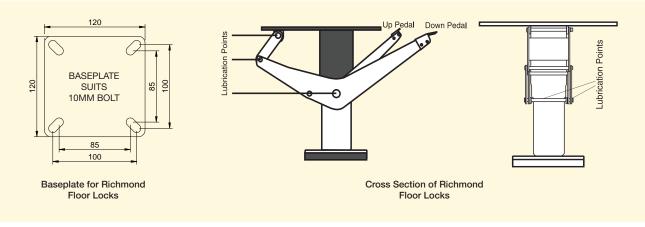
### FLOOR LOCK OPERATION

- 1. Depress the down pedal as far as it will go. The lock is now set.
- 2. To unlock, press the up pedal until it is level with the down pedal. Release. The base will then retract from the floor.



### **SELECTING & INSTALLING FLOOR LOCKS**

- · It is important to select a model which clears the floor when retracted
- To adapt a floor lock to your current equipment, select a model with an extended height 1.6mm to 6mm greater than the overall height of the castors.
- · The lock must be centred between castors
- When installed the floor lock must be set 5mm from ground level when in the UP position. •





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# **THREADED TUBE INSERTS**

### **SQUARE TUBE INSERTS**

| Base<br>Width (A) | Suits Tube Size    | Shank<br>Width (F) | Shank<br>Length (C) | Overall<br>Length (D) | Thread<br>(B) | Load<br>Capacity | Part<br>Number |
|-------------------|--------------------|--------------------|---------------------|-----------------------|---------------|------------------|----------------|
| 19                | 19mm square tube   | 16.5               | 28                  | 31                    | M8            | 250              | TIR19SQM08     |
| 25                | 25.4mm square tube | 23.8               | 39.6                | 46.6                  | M8            | 250              | TIR25SQM08     |
| 25                | 25.4mm square tube | 23.8               | 39.6                | 46.6                  | M10           | 250              | TIR25SQM10     |
| 25                | 25.4mm square tube | 23.8               | 39.6                | 46.6                  | M12           | 250              | TIR25SQM12     |
| 32                | 31.8mm square tube | 30                 | 38.4                | 46.4                  | M8            | 350              | TIR32SQM08     |
| 32                | 31.8mm square tube | 30                 | 38.4                | 46.4                  | M10           | 350              | TIR32SQM10     |
| 32                | 31.8mm square tube | 30                 | 38.4                | 46.4                  | M12           | 350              | TIR32SQM12     |
| 38                | 38mm square tube   | 36.1               | 38.1                | 46.1                  | M10           | 500              | TIR38SQM10     |
| 38                | 38mm square tube   | 36.1               | 38.1                | 46.1                  | M12           | 500              | TIR38SQM12     |
| 38                | 38mm square tube   | 36.1               | 38.1                | 46.1                  | M16           | 500              | TIR38SQM16     |
| 40                | 40mm square tube   | 36.8               | 38.1                | 47.1                  | M10           | 500              | TIR40SQM10     |
| 40                | 40mm square tube   | 36.8               | 38.1                | 47.1                  | M12           | 500              | TIR40SQM12     |
| 40                | 40mm square tube   | 36.8               | 38.1                | 47.1                  | M16           | 500              | TIR40SQM16     |
| 51                | 50mm square tube   | 47.9               | 36.9                | 46.9                  | M10           | 750              | TIR51SQM10     |
| 51                | 50mm square tube   | 47.9               | 36.9                | 46.9                  | M12           | 750              | TIR51SQM12     |
| 51                | 50mm square tube   | 47.9               | 36.9                | 46.9                  | M16           | 750              | TIR51SQM16     |
| 51                | 50mm square tube   | 47.9               | 36.9                | 46.9                  | M20           | 750              | TIR51SQM20     |

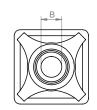
### **ROUND TUBE INSERTS**

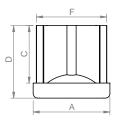
| Diameter<br>(mm) | Suits Tube Size       | Shank<br>Diameter (F) | Shank<br>Length (C) | Overall<br>Length (D) | Thread<br>(B) | Load<br>Capacity | Part<br>Number |
|------------------|-----------------------|-----------------------|---------------------|-----------------------|---------------|------------------|----------------|
| 19               | 19mm O.D. square tube | 16                    | 27                  | 31                    | M8            | 50               | TIR19RDM08     |
| 25               | 25.4mm O.D round tube | 22.5                  | 37.4                | 45.8                  | M8            | 100              | TIR25R0M08     |
| 25               | 25.4mm O.D round tube | 22.5                  | 37.4                | 45.8                  | M10           | 100              | TIR25R0M10     |
| 25               | 25.4mm O.D round tub  | 22.5                  | 37.4                | 45.8                  | M12           | 100              | TIR25R0M12     |
| 32               | 31.8mm O.D round tube | 29.5                  | 39.2                | 45.3                  | M10           | 250              | TIR32R0M10     |
| 32               | 31.8mm O.D round tube | 29.5                  | 39.2                | 45.3                  | M12           | 250              | TIR32R0M12     |
| 32               | 31.8mm O.D round tube | 29.5                  | 39.2                | 45.3                  | M16           | 250              | TIR32R0M16     |
| 38               | 38mm O.D round tube   | 35.3                  | 39.4                | 45.6                  | M10           | 300              | TIR38R0M10     |
| 38               | 38mm O.D round tube   | 35.3                  | 39.4                | 45.6                  | M12           | 300              | TIR38R0M12     |
| 38               | 38mm O.D round tube   | 35.3                  | 39.4                | 45.6                  | M16           | 300              | TIR38R0M16     |
| 51               | 51mm O.D round tube   | 48.5                  | 39.2                | 47.4                  | M10           | 450              | TIR51R0M10     |
| 51               | 51mm O.D round tube   | 48.5                  | 39.2                | 47.4                  | M12           | 450              | TIR51R0M12     |
| 51               | 51mm O.D round tube   | 48.5                  | 39.2                | 47.4                  | M16           | 450              | TIR51R0M16     |
| 51               | 51mm O.D round tube   | 48.5                  | 39.2                | 47.4                  | M20           | 450              | TIR51R0M20     |





For stainless steel options add SS to the part number e.g. TIR19SQM08SS

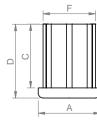






For stainless steel options add SS to the part number e.g. TIR25R0M08SS







**ADJUSTABLE FEET & INSERTS** 

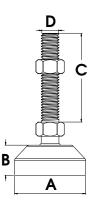
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### **LEVELLING FEET** FIXED - RUBBER & STEEL BASE

Used to provide a level, stable base for tables, machinery, or equipment. Richmond's range of adjustable feet help ensure your table, workbench machinery etc. is mounted correctly and levelled on uneven surfaces. Adjustable feet also help to prevent tipping, vibration, wear and noise.

### FIXED - RUBBER BASE

| Size     | Base<br>Diameter (A) | Base<br>Height (B) | Thread<br>Length (C) | Thread<br>(D) | Load<br>Capacity | Part<br>Number |
|----------|----------------------|--------------------|----------------------|---------------|------------------|----------------|
| 60 x M10 | 60mm                 | 25mm               | 50mm                 | M10           | 500kg            | LVR118         |
| 60 x M10 | 60mm                 | 25mm               | 100mm                | M10           | 500kg            | LVR119         |
| 60 x M12 | 60mm                 | 25mm               | 100mm                | M12           | 500kg            | LVR121         |
| 70 x M16 | 70mm                 | 30mm               | 150mm                | M16           | 500kg            | LVR123         |
| 70 x M20 | 70mm                 | 30mm               | 150mm                | M20           | 500kg            | LVR125         |



### FIXED - STEEL BASE

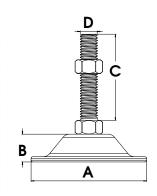
| Size      | Base<br>Diameter (A) | Base<br>Height (B) | Thread<br>Length (C) | Thread<br>(D) | Load<br>Capacity | Part<br>Number |
|-----------|----------------------|--------------------|----------------------|---------------|------------------|----------------|
| 38 x M8   | 38mm                 | 11mm               | 50mm                 | M8            | 150kg            | LVR088         |
| 38 x M8   | 38mm                 | 11mm               | 100mm                | M8            | 150kg            | LVR089         |
| 38 x M10  | 38mm                 | 11mm               | 50mm                 | M10           | 150kg            | LVR090         |
| 60 x M10  | 60mm                 | 11mm               | 100mm                | M10           | 300kg            | LVR093         |
| 60 x M12  | 60mm                 | 11mm               | 100mm                | M12           | 300kg            | LVR095         |
| 80 x M16  | 80mm                 | 13mm               | 100mm                | M16           | 500kg            | LVR096         |
| 80 x M20  | 80mm                 | 13mm               | 100mm                | M20           | 500kg            | LVR098         |
| 100 x M20 | 100mm                | 20mm               | 150mm                | M20           | 700kg            | LVR101         |

LVR095

Fixed - steel base

LVR118

Fixed - Rubber Base





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F

### **LEVELLING FEET** BOLT DOWN & FIXED - RUBBER BASE

### **BOLT DOWN**

| Size      | Base<br>Diameter (A) | Thread<br>Height (B) | Base Thread<br>Height (C) | Base<br>Height (D) | Thread<br>(E) | Hole<br>Centres (F) | Hole<br>Diameter (G) | Load<br>Capacity | Part<br>Number |
|-----------|----------------------|----------------------|---------------------------|--------------------|---------------|---------------------|----------------------|------------------|----------------|
| 80 x M8   | 80mm                 | 100mm                | 35mm                      | 18mm               | M8            | 56mm                | 10mm                 | 350kg            | LVR8008100B    |
| 80 x M10  | 80mm                 | 100mm                | 32mm                      | 18mm               | M10           | 56mm                | 10mm                 | 500kg            | LVR8010100B    |
| 80 x M12  | 80mm                 | 100mm                | 33mm                      | 18mm               | M12           | 56mm                | 10mm                 | 800kg            | LVR8012100B*   |
| 80 x M12  | 80mm                 | 150mm                | 35mm                      | 18mm               | M12           | 56mm                | 10mm                 | 800kg            | LVR8012150B    |
| 100 x M12 | 100mm                | 100mm                | 41mm                      | 29mm               | M12           | 73mm                | 13mm                 | 800kg            | LVR10012100B   |
| 100 x M12 | 100mm                | 150mm                | 44mm                      | 29mm               | M12           | 73mm                | 13mm                 | 800kg            | LVR10012150B   |
| 100 x M16 | 100mm                | 150mm                | 45mm                      | 28mm               | M16           | 73mm                | 13mm                 | 1000kg           | LVR10016150B   |
| 127 x M16 | 127mm                | 150mm                | 47mm                      | 29mm               | M16           | 102mm               | 13mm                 | 1000kg           | LVR12716150B   |
| 127 x M20 | 127mm                | 150mm                | 47mm                      | 30mm               | M20           | 102mm               | 13mm                 | 1000kg           | LVR12720150B   |

For stainless steel options add SS to the part number e.g. LVR8008100BSS. \* indicates models not available in stainless steel

| FIXED    |                      |                      |                           |                    |               |                  |                |
|----------|----------------------|----------------------|---------------------------|--------------------|---------------|------------------|----------------|
| Size     | Base<br>Diameter (A) | Thread Height<br>(B) | Base Thread<br>Height (C) | Base<br>Height (D) | Thread<br>(E) | Load<br>Capacity | Part<br>Number |
| 50 x M8  | 50mm                 | 50mm                 | 31mm                      | 23mm               | M8            | 350kg            | LVR500850F     |
| 50 x M10 | 50mm                 | 50mm                 | 31mm                      | 23mm               | M10           | 500kg            | LVR501050F     |
| 60 x M12 | 60mm                 | 50mm                 | 33mm                      | 25mm               | M12           | 800kg            | LVR601250F     |
| 60 x M12 | 60mm                 | 100mm                | 33mm                      | 25mm               | M12           | 800kg            | LVR6012100F    |
| 60 x M16 | 60mm                 | 150mm                | 35mm                      | 25mm               | M16           | 1000kg           | LVR6016150F    |
| 60 x M20 | 60mm                 | 150mm                | 35mm                      | 25mm               | M20           | 1000kg           | LVR6020150F    |
| 80 x M12 | 80mm                 | 100mm                | 40mm                      | 30mm               | M12           | 500kg            | LVR8012100F *  |
| 80 x M12 | 80mm                 | 150mm                | 40mm                      | 30mm               | M12           | 500kg            | LVR8012150F    |
| 80 x M16 | 80mm                 | 150mm                | 40mm                      | 30mm               | M16           | 800kg            | LVR8016150F *  |
| 80 x M20 | 80mm                 | 150mm                | 40mm                      | 30mm               | M20           | 1000kg           | LVR8020150F    |

For stainless steel options add SS to the part number e.g. LVR8008100BSS. \* indicates models not available in stainless steel



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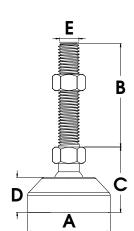
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# **LEVELLING FEET** BALL JOINTED - RUBBER BASE

| Size     | Base<br>Diameter (A) | Thread<br>Height (B) | Base Thread<br>Height (C) | Base Height<br>(D) | Thread<br>(E) | Load<br>Capacity | Part<br>Number |
|----------|----------------------|----------------------|---------------------------|--------------------|---------------|------------------|----------------|
| 40 x M8  | 40mm                 | 50mm                 | 30mm                      | 17mm               | M8            | 350kg            | LVR400850S     |
| 40 x M8  | 40mm                 | 100mm                | 33mm                      | 17mm               | M8            | 350kg            | LVR4008100S    |
| 40 x M10 | 40mm                 | 50mm                 | 30mm                      | 16mm               | M10           | 500kg            | LVR401050S     |
| 40 x M10 | 40mm                 | 100mm                | 32mm                      | 18mm               | M10           | 500kg            | LVR4010100S    |
| 60 x M8  | 60mm                 | 50mm                 | 36mm                      | 24mm               | M8            | 350kg            | LVR600850S     |
| 60 x M10 | 60mm                 | 50mm                 | 36mm                      | 24mm               | M10           | 500kg            | LVR601050S     |
| 60 x M10 | 60mm                 | 100mm                | 38mm                      | 24mm               | M10           | 500kg            | LVR6010100S    |
| 60 x M12 | 60mm                 | 50mm                 | 36mm                      | 24mm               | M12           | 800kg            | LVR601250S     |
| 60 x M12 | 60mm                 | 100mm                | 36mm                      | 24mm               | M12           | 800kg            | LVR6012100S    |
| 80 x M12 | 80mm                 | 50mm                 | 36mm                      | 24mm               | M12           | 800kg            | LVR801250S     |
| 80 x M12 | 80mm                 | 100mm                | 36mm                      | 24mm               | M12           | 800kg            | LVR8012100S    |
| 80 x M16 | 80mm                 | 100mm                | 38mm                      | 23mm               | M16           | 1000kg           | LVR8016100S    |
| 80 x M16 | 80mm                 | 150mm                | 38mm                      | 24mm               | M16           | 1000kg           | LVR8016150S    |
| 80 x M20 | 80mm                 | 100mm                | 42mm                      | 23mm               | M20           | 1000kg           | LVR8020100S    |
| 80 x M20 | 80mm                 | 150mm                | 42mm                      | 24mm               | M20           | 1000kg           | LVR8020150S    |



For stainless steel options add SS to the part number e.g. LVR400850SSS



LVR400850S Ball Jointed



LVR6010100S Ball Jointed



LVR8020150S Ball Jointed



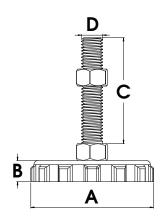
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**ADJUSTABLE FEET & INSERTS** 

# **LEVELLING FEET** FIXED - NYLON & NYLON CONE

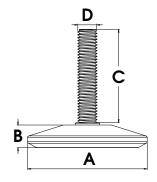
#### NYLON KNOB

| Size     | Base<br>Diameter (A) | Base<br>Height (B) | Thread Length<br>(C) | Thread<br>(D) | Load<br>Capacity | Part<br>Number |
|----------|----------------------|--------------------|----------------------|---------------|------------------|----------------|
| 25 x M8  | 25mm                 | 10mm               | 50mm                 | M8            | 100kg            | LVR057         |
| 38 x M8  | 38mm                 | 10mm               | 50mm                 | M8            | 200kg            | LVR059         |
| 38 x M10 | 38mm                 | 10mm               | 50mm                 | M10           | 200kg            | LVR060         |
| 50 x M10 | 50mm                 | 10mm               | 50mm                 | M10           | 300kg            | LVR062         |
| 50 x M10 | 50mm                 | 10mm               | 100mm                | M10           | 300kg            | LVR063         |
| 50 x M12 | 50mm                 | 10mm               | 50mm                 | M12           | 300kg            | LVR064         |
| 50 x M12 | 50mm                 | 10mm               | 100mm                | M12           | 300kg            | LVR065         |
| 63 x M10 | 63mm                 | 10mm               | 30mm                 | M10           | 500kg            | LVR066         |
| 63 x M10 | 63mm                 | 10mm               | 100mm                | M10           | 500kg            | LVR067         |
| 63 x M12 | 63mm                 | 10mm               | 50mm                 | M12           | 500kg            | LVR068         |
| 63 x M12 | 63mm                 | 10mm               | 100mm                | M12           | 500kg            | LVR069         |



#### NYLON CONE

| Size     | Base<br>Diameter (A) | Base<br>Height (B) | Thread Length<br>(C) | Thread<br>(D) | Load<br>Capacity | Part<br>Number |
|----------|----------------------|--------------------|----------------------|---------------|------------------|----------------|
| 40 x M8  | 40mm                 | 13mm               | 50mm                 | M8            | 100kg            | LVR051         |
| 50 x M10 | 50mm                 | 13mm               | 50mm                 | M10           | 150kg            | LVR052         |
| 60 x M12 | 60mm                 | 13mm               | 50mm                 | M12           | 200kg            | LVR053         |





LVR057 Nylon Knob



LVR052 Nylon Cone



# **ADJUSTABLE FEET & INSERTS**

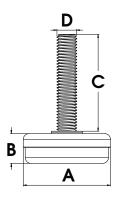
# **LEVELLING FEET** FIXED - STEEL/RUBBER & STEEL/NYLON

#### FIXED - STEEL/RUBBER

| Size     | Base<br>Diameter (A) | Base<br>Height (B) | Thread<br>Length (C) | Thread<br>(D) | Load<br>Capacity | Part<br>Number |
|----------|----------------------|--------------------|----------------------|---------------|------------------|----------------|
| 30 x M6  | 30mm                 | 15mm               | 50mm                 | M6            | 200kg            | LVR074         |
| 30 x M8  | 30mm                 | 15mm               | 50mm                 | M8            | 200kg            | LVR075         |
| 40 x M8  | 40mm                 | 17mm               | 50mm                 | M8            | 300kg            | LVR076         |
| 40 x M10 | 40mm                 | 17mm               | 50mm                 | M10           | 300kg            | LVR078         |
| 50 x M10 | 50mm                 | 17mm               | 50mm                 | M10           | 450kg            | LVR080         |
| 50 x M12 | 50mm                 | 17mm               | 50mm                 | M12           | 450kg            | LVR082         |
| 60 x M10 | 60mm                 | 20mm               | 100mm                | M10           | 600kg            | LVR085         |
| 60 x M12 | 60mm                 | 20mm               | 100mm                | M12           | 600kg            | LVR087         |

#### FIXED - STEEL/NYLON

| Size      | Base<br>Diameter (A) | Base<br>Height (B) | Thread<br>Length (C) | Thread<br>(D) | Load<br>Capacity | Part<br>Number |
|-----------|----------------------|--------------------|----------------------|---------------|------------------|----------------|
| 25 x M6   | 25mm                 | 10mm               | 25mm                 | M6            | 200kg            | LVR069A        |
| 25 x M8   | 25mm                 | 10mm               | 25mm                 | M8            | 200kg            | LVR070         |
| 35 x M8   | 35mm                 | 12mm               | 25mm                 | M8            | 300kg            | LVR071         |
| 35 x M10  | 35mm                 | 12mm               | 45mm                 | M10           | 350kg            | LVR072         |
| 40 x M10  | 40mm                 | 14mm               | 45mm                 | M10           | 500kg            | LVR073A        |
| 40 x M10  | 40mm                 | 14mm               | 25mm                 | M10           | 500kg            | LVR073         |
| 80 x M20  | 80mm                 | 13mm               | 100mm                | M20           | 500kg            | LVR098         |
| 100 x M20 | 100mm                | 20mm               | 150mm                | M20           | 700kg            | LVR101         |







LVR070 Fixed - Steel/Nylon

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# RICHMOND ROLLING SOLUTIONS

# PS END CA

End caps insert to fit light wall tubes. All models feature a ribbed design for a safe and secure fit.



#### **SQUARE TUBE END CAPS**

| Product Code | Tube Wall Thickness | Tube Size     |
|--------------|---------------------|---------------|
| ENDCPSQ15    | 1.2 - 1.6           | 15.88 (5/8")  |
| ENDCPSQ19    | 1.2 - 1.6           | 19.05 (3/4")  |
| ENDCPSQ22    | 1.2 - 1.6           | 22.23 (7/8")  |
| ENDCP1-000SQ | 1.2 - 1.6           | 25.4 (1")     |
| ENDCP30MMSQ  | 1.2 - 1.6           | 30            |
| ENDCP1-250SQ | 1.25 - 1.6          | 31.75 (1.25") |
| ENDCP1-500SQ | 1 - 2.5             | 38.1 (1.5")   |
| ENDCP40MMSQ  | 1 - 3               | 40            |
| ENDCP50MMSQ  | 1.6 - 3             | 50            |
| ENDCP65MMSQ  | 1.6 - 4             | 65            |
| ENDCP75MMSQ  | 2 x 4.5             | 75            |
| ENDCP100MMSQ | 1.6 - 4             | 100           |



#### **ROUND TUBE END CAPS**

| Tube Size       | Tube Wall Thickness | Product Code |
|-----------------|---------------------|--------------|
| 15.87 (5/8")    | 1.2 - 1.6           | ENDCP-625RD  |
| 19.05 (3/4")    | 1.2 - 1.6           | ENDCP-750RD  |
| 22.22 (7/8")    | 1.2 - 1.6           | ENDCP-875RD  |
| 25.4 (1")       | 1.2 - 1.6           | ENDCP1-000RD |
| 28.575 (1.125") | 1.2 - 1.6           | ENDCP1-125RD |
| 31.75 (1.25")   | 1.2 - 1.6           | ENDCP1-250RD |
| 38.1 (1.5")     | 1.2 - 1.6           | ENDCP1-500RD |
| 50.8 (2")       | 1.2 - 1.6           | ENDCP2-000RD |
| 63.5 (2.5")     | 1.2 - 1.6           | ENDCP2-500RD |
| 75mm(3")        | 3.2 - 5m            | ENDCP3-00RND |



ENDCP-THR001

#### THREADED SQUARE TUBE END CAPS

| Product Code | Tube Wall<br>Thickness | Thread Size | Tube Size      |  |
|--------------|------------------------|-------------|----------------|--|
| ENDCP-THR001 | 1.2 - 1.6              | 3/8" BSW    | 25.4 (1")      |  |
| ENDCP-THR002 | 1.6                    | 3/8" BSW    | 31.275 (1.25") |  |





#### **RECTANGLE TUBE END CAPS**

| Tube Size | Tube Wall Thickness | Product Code |
|-----------|---------------------|--------------|
| 50 x 25   | 1.6 - 1.8           | ENDCP50X25   |
| 70 x 25   | 1 - 3               | ENDCP75X25   |
| 75 x 50   | 2.5 - 4.5           | ENDCP75X50   |
| 100 x 50  | 2 - 4               | ENDCP100X50  |
| 150 x 50  | 2 - 4               | ENDCP150X50  |



AU: richmondau.com

# SLEEVES & REDUCTION TOP HATS

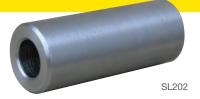
Richmond's range of sleeves are most commonly used inside roller bearings or plain bore wheels for castors.

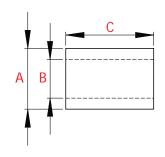
A range of top hats are available to reduce precision bearing sizes. Mild steel axles are available from Richmond to suit our wheel range. Axles are easily cut to length to suit any application.



#### **SLEEVES - MILD STEEL**

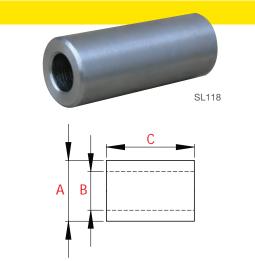
| OD (A) | ID (B) | Length(C) | Product Code |
|--------|--------|-----------|--------------|
| 3/4"   | 3/8"   | 48.5      | SL137        |
| 3/4"   | 1/2"   | 63.5      | SL142        |
| 3/4"   | 1/2"   | 101       | SL143        |
| 3/4"   | 1/2"   | 82        | SL144        |
| 1/2"   | 3/8"   | 48        | SL165UG      |
| 20mm   | 1/2"   | 64.8      | SL151        |
| 1/2"   | 8mm    | 41        | SL148        |
| 1/2"   | 3/8"   | 41        | SL202        |





#### **SLEEVES - STAINLESS STEEL**

| OD (A) | ID (B) | Length(C) | Product Code |
|--------|--------|-----------|--------------|
| 1/2"   | 8mm    | 41        | SL099        |
| 1/2"   | 3/8"   | 49.5      | SL101        |
| 20mm   | 1/2"   | 63.5      | SL105        |
| 3/4"   | 1/2"   | 48.5      | SL106        |
| 3/4"   | 1/2"   | 63.5      | SL107        |
| 3/4"   | 5/8"   | 63.4      | SL108        |
| 15mm   | 10mm   | 46.5      | SL118        |
|        |        |           |              |







RED1208OBT

#### **REDUCER TOP HATS - ZINC PLATED MILD STEEL**

| OD (A) | ID (B) | Length (C) | Shoulder Width | Product Code |
|--------|--------|------------|----------------|--------------|
|        |        |            | _              |              |
| 10mm   | 6mm    | 4mm        | 5mm            | RED1006UTI   |
| 10mm   | 8mm    | 4mm        | 5mm            | RED1008UTI   |
| 12mm   | 8mm    | 13mm       | 3mm            | RED1208OBT   |
| 12mm   | 10mm   | 13mm       | 3mm            | RED12100BT   |
| 1/2"   | 3/8"   | 20mm       | 3mm            | RED500x37    |
| 5/8"   | 1/2"   | 27mm       | 3mm            | RED625x50    |
| 15mm   | 12mm   | 20mm       | 3mm            | RED15X12     |
| 15mm   | 1/2"   | 20mm       | 3mm            | RED15X50     |
| 20mm   | 1/2"   | 29mm       | 3mm            | RED20X12.8   |
| 20mm   | 5/8"   | 20mm       | 3mm            | RED20X62     |
| 25.4mm | 5/8"   | 20mm       |                | RED25-4-62   |
| 25.4mm | 3/4"   | 20mm       | 2mm            | RED25-4-19   |
| 25.4mm | 20     | 15mm       | 2mm            | RED25-4-20   |
| 30mm   | 20mm   | 38mm       | 3mm            | RED3020      |
| 30mm   | 25mm   | 38mm       | 3mm            | RED3025      |
| 40mm   | 20mm   | 33mm       | 5mm            | RED4020      |
| 40mm   | 25mm   | 33mm       | 5mm            | RED4025      |
|        |        |            |                |              |

#### **REDUCER TOP HATS - ZINC PLATED MILD STEEL**

| OD (A) | ID (B) | Length (C) | Product Code |
|--------|--------|------------|--------------|
| 3/4"   | 3/8"   | 15mm       | NRR001       |
| 3/4"   | 1/2"   | 15mm       | NRR002       |
| 3/4"   | 5/8"   | 15mm       | NRR003       |
| 1"     | 5/8"   | 15mm       | NRR004       |
| 1"     | 3/4"   | 15mm       | NRR005       |
| 1"     | 20mm   | 15mm       | NRR006       |
| 2"     | 20mm   | 17mm       | NRR007       |





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# FASTENERS - SET SCREWS

#### HIGH TENSILE ZINC PLATED

| Part Number | Size       | Pack Qty |
|-------------|------------|----------|
| SETM840HPK  | M8 x 40mm  | 4        |
| SETM1030HPK | M10 x 30mm | 4        |
| SETM1040HPK | M10 x 40mm | 4        |
| SETM1050HPK | M10 x 50mm | 4        |
| SETM1230HPK | M12 x 30mm | 4        |
| SETM1240HPK | M12 x 40mm | 4        |
| SETM1250HPK | M12 x 50mm | 4        |



#### **GRADE 304 STAINLESS STEEL**

| Part Number | Size       | Pack Qty |
|-------------|------------|----------|
| SETM840SPK  | M8 x 40mm  | 4        |
| SETM1030SPK | M10 x 30mm | 4        |
| SETM1040SPK | M10 x 40mm | 4        |
| SETM1050SPK | M10 x 50mm | 4        |
| SETM1230SPK | M12 x 30mm | 4        |
| SETM1240SPK | M12 x 40mm | 4        |
| SETM1250SPK | M12 x 50mm | 4        |



# FASTENERS NUTS

#### **HEX NUTS - ZINC PLATED**

| Part Number | Size | Pack Qty |
|-------------|------|----------|
| NUTM8ZPK8   | M8   | 8        |
| NUTM10ZPK8  | M10  | 8        |
| NUTM12ZPK4  | M12  | 4        |
|             |      |          |

**HEX NUTS - 304 STAINLESS STEEL** 

Size

M8

M10

M12

Pack Qty

8

8

4



#### NYLON LOCK NUTS - ZINC PLATED

| Part Number | Size | Pack Qty |
|-------------|------|----------|
| NUTM8ZNPK8  | M8   | 8        |
| NUTM10ZNPK8 | M10  | 8        |
| NUTM12ZNPK4 | M12  | 4        |



#### NYLON LOCK NUTS - 304 STAINLESS STEEL

| Part Number | Size | Pack Qty |
|-------------|------|----------|
| NUTM8SNPK8  | M8   | 8        |
| NUTM10SNPK8 | M10  | 8        |
| NUTM12SNPK4 | M12  | 4        |



Part Number

NUTM8SPK8

NUTM10SPK8

NUTM12SPK4

| Part Number | Size                      | Pack Qty                                                |                                                                             |
|-------------|---------------------------|---------------------------------------------------------|-----------------------------------------------------------------------------|
| TNUTM8ZPK4  | M8                        | 4                                                       |                                                                             |
| TNUTM10ZPK4 | M10                       | 4                                                       |                                                                             |
| TNUTM12ZPK4 | M12                       | 4                                                       |                                                                             |
|             | TNUTM8ZPK4<br>TNUTM10ZPK4 | TNUTM8ZPK4         M8           TNUTM10ZPK4         M10 | TNUTM8ZPK4         M8         4           TNUTM10ZPK4         M10         4 |



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# **FASTENERS -** WASHERS

#### **FLAT WASHER - ZINC PLATED**

| Part Number | Size | Pack Qty |
|-------------|------|----------|
| FLWM8ZPK8   | M8   | 8        |
| FLWM10ZPK8  | M10  | 8        |
| FLWM12ZPK8  | M12  | 8        |
| FLWM16ZPK8  | M16  | 8        |
| FLWM20ZPK   | M20  | 8        |
| FLW500ZPK8  | 1/2" | 8        |
| FLW750ZPK8  | 3/4" | 8        |
|             | =    | 0        |



#### **FLAT WASHER - 304 STAINLESS STEEL**

| Part Number | Size | Pack Qty |
|-------------|------|----------|
| FLWM8SPK8   | M8   | 8        |
| FLWM10SPK8  | M10  | 8        |
| FLWM12SPK8  | M12  | 8        |
| FLWM16SPK8  | M16  | 8        |
| FLWM20SPK8  | M20  | 8        |
| FLW500SPK8  | 1/2" | 8        |
| FLW750SPK8  | 3/4" | 8        |
|             |      |          |

#### **SPRING WASHER - ZINC PLATED**

| Part Number | Size | Pack Qty |
|-------------|------|----------|
| SPWRM8ZPK   | M8   | 8        |
| SPWRM10ZPK  | M10  | 8        |
| SPWRM12ZPK  | M12  | 8        |



## **SPRING WASHER - 304 STAINLESS STEEL**

| Part Number | Size | Pack Qty |
|-------------|------|----------|
| SPWRM8SPK   | M8   | 8        |
| SPWRM10SPK  | M10  | 8        |
| SPWRM12SPK  | M12  | 8        |



# FASTENERS - SPLIT PINS

#### **SPLIT PINS - ZINC PLATED**

| Part Number  | Size       | Pack Qty |
|--------------|------------|----------|
| SPIN3240ZPK8 | 3.2 x 40mm | 8        |
| SPIN4040ZPK8 | 4 x 40mm   | 8        |



| SPLIT P | PINS - | 304 | STAINLESS | STEEL |
|---------|--------|-----|-----------|-------|

| Part Number  | Size       | Pack Qty |  |
|--------------|------------|----------|--|
| SPIN3240SPK8 | 3.2 x 40mm | 8        |  |
| SPIN4040SPK8 | 4 x 40mm   | 8        |  |



# **FASTENERS -** ANCHOR BOLTS

#### **EXPANDING HEX ANCHOR BOLT**

| Part Number | Size      | Pack Qty |
|-------------|-----------|----------|
| ABLM6ZPK8   | M6 x 45mm | 8        |
|             |           |          |



#### NAIL-IN MUSHROOM ANCHOR

| Part Number | Size      | Pack Qty |
|-------------|-----------|----------|
| NIA250ZPK8  | 1/4" x 1" | 8        |
| NIA380ZPK8  | 1/4" x 2" | 8        |
| NIA380ZPK25 | 1/4" x 2" | 25       |







#### WHEEL & CASTOR PRODUCT GUIDE

# **PINTLE PARTS**

Solid metal pintles are used to ensure castors and securely fastened into position. Solid pintles are maintenance free, and both solid and threaded metal pintles fit all of our pintle castors.

Threaded metal pintles are used when a variety of thread sizes are required. Other sizes available for quantity order.



#### **EXPANDING PINTLE PARTS - FOR ROUND TUBE**

These expanding pintles are perfect to attach our bolt hole castors into round tubular legs. These pintles are made out of nylon and come with a suitable zinc-plated or stainless steel pintle bolt.

| Product<br>Code | Suits Tube<br>Diameter | Pintle Bolt<br>Dimensions | Pintle Bolt<br>Material |
|-----------------|------------------------|---------------------------|-------------------------|
| UTI10-P1        | 19mm                   | M10 x 90mm                | Zinc Plated Steel       |
| UTI10-P2        | 22mm                   | M10 x 90mm                | Zinc Plated Steel       |
| UTI10-P3        | 28.5mm                 | M10 x 90mm                | Zinc Plated Steel       |
| OBT12-P1        | 19mm                   | M12 x 90mm                | Zinc Plated Steel       |
| OBT12-P2        | 22mm                   | M12 x 90mm                | Zinc Plated Steel       |
| OBT12-P3        | 28.5mm                 | M12 x 90mm                | Zinc Plated Steel       |
| SSP12-P1        | 19mm                   | M12 x 90mm                | Stainless Steel         |
| SSP12-P2        | 22mm                   | M12 x 90mm                | Stainless Steel         |
| SSP12-P3        | 28.5mm                 | M12 x 90mm                | Stainless Steel         |



These expanding pintles are perfect to attach our bolt hole castors into square tubular legs. These pintles are made out of nylon and come with a suitable zinc-plated or stainless steel pintle bolt.

| Product<br>Code | Suits Internal<br>Tube Size | Pintle Bolt<br>Dimensions | Pintle Bolt<br>Material |
|-----------------|-----------------------------|---------------------------|-------------------------|
| UTI10-P4        | 19mm Square                 | M10 x 90mm                | Zinc Plated Steel       |
| UTI10-P5        | 22mm Square                 | M10 x 90mm                | Zinc Plated Steel       |
| UTI10-P6        | 28.5mm Square               | M10 x 90mm                | Zinc Plated Steel       |
| OBT12-P4        | 19mm Square                 | M12 x 90mm                | Zinc Plated Steel       |
| OBT12-P5        | 22mm Square                 | M12 x 90mm                | Zinc Plated Steel       |
| OBT12-P6        | 28.5mm Square               | M12 x 90mm                | Zinc Plated Steel       |
| SSP12-P4        | 19mm Square                 | M12 x 90mm                | Stainless Steel         |
| SSP12-P5        | 22mm Square                 | M12 x 90mm                | Stainless Steel         |
| SSP12-P6        | 28.5mm Square               | M12 x 90mm                | Stainless Steel         |
|                 |                             |                           |                         |



OBT12-P2

richmondnz.co.nz



| THREADED METAL PINTLI | E PARTS         |                     |                          |
|-----------------------|-----------------|---------------------|--------------------------|
| Product Code          | Pintle Thread   | Hex Shoulder Height | Base<br>Thread           |
| SMPT-62UNC            | 5/8" UNC        | 8mm                 | M12 x 17mm(L)            |
| SMPT-50BSW            | 1/2" BSW        | 8mm                 | M12 x 17mm(L)            |
| SMPT-16M              | 16mm            | 8mm                 | M12 x 17mm(L)            |
| SMPT-20M              | 20mm            | 8mm                 | M12 x 17mm(L)            |
| TH1                   | 12mm            | 8mm                 | 12 x 28mm(L)             |
| TH2                   | 16mm            | 8mm                 | 12 x 30mm(L)             |
| тнз                   | 3/4" BSW        | -                   | 12 x 30mm(L)             |
| TH4                   | 1/2" UNF        | 8mm                 | 12 x 30mm(L)             |
| TH5                   | 1/2" BSW        | 8mm                 | 12 x 30mm(L)             |
| TH6                   | 5/8" UNC        | 8mm                 | 12 x 30mm(L)             |
|                       |                 |                     |                          |
| SOLID ROUND METAL PIN | TLE PARTS       |                     |                          |
| Product Code          | Pintle Diameter | Base Thread         | Tapped Through<br>Thread |



RICHMOND<sup>®</sup> ROLLING SOLUTIONS

6-32M

| SOLID ROUND METAL PI | NTLE PARTS      |                |                          | and the second sec |
|----------------------|-----------------|----------------|--------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Product Code         | Pintle Diameter | Base Thread    | Tapped Through<br>Thread | ٠.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| SMPR-19M             | 19mm            | M12 x 17mm (L) | M8                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| SMPR-22M             | 22mm            | M12 x 17mm (L) | M8                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| SMPR-28.5M           | 28.5mm          | M12 x 17mm (L) | M8                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| SMPR-32M             | 32mm            | M12 x 17mm (L) | M8                       | SMPR-22M                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |

#### SOLID SQUARE METAL PINTLE PARTS

| Product Code | Pintle Size   | Base Thread    | Tapped Through<br>Thread |  |
|--------------|---------------|----------------|--------------------------|--|
| SMPS-19M     | 19mm Square   | M12 x 17mm (L) | M8                       |  |
| SMPS-22M     | 22mm Square   | M12 x 17mm (L) | M8                       |  |
| SMPS-28.5M   | 28.5mm Square | M12 x 17mm (L) | M8                       |  |
| SMPS-32M     | 32mm Square   | M12 x 17mm (L) | M8                       |  |

#### **MOUNTING FITTINGS FOR GRIP NECK FURNITURE CASTORS**

| Pintle   | Pintle Code | Pintle Type                                   | To Suit Castor |
|----------|-------------|-----------------------------------------------|----------------|
|          | PINTLER01   | For 12.7mm ID Round Tube                      | S055PK2        |
|          | PINTLER03   | For 19.0mm ID Round Tube                      | S055PK2        |
|          | PINTLER04   | For 22.0mm ID Round Tube                      | S055PK2        |
| <b>N</b> | PINTLER07   | For 16.0mm ID Round Tube                      | S055PK2        |
|          | PINTLER05   | Grip Neck to suit Timber                      | S055PK2        |
| 1        | PINTLES01   | For 16.0mm ID Square Tube                     | S055PK2        |
|          | PINTLES02   | For 22.0mm ID Square Tube                     | S055PK2        |
|          | PINTLER02   | For 19.0mm ID Round Tube C/W 3/8" BSW Thread  | S055PK2        |
| 8        | PINTLER06   | For 22.0mm ID Round Tube C/W 3/8" BSW Thread  | S055PK2        |
| 0        | PINTLES03   | For 22.0mm ID Square Tube C/W 3/8" BSW Thread | S055PK2        |
|          | PINTLES04   | For 19.0mm ID Square Tube C/W 3/8" BSW Thread | S055PK2        |



SMPS-32M



# BEARINGS

We use a lot of different types of bearings in the production and assembly of our products. With over 60 years of designing Wheels and Castors behind us, we have deep experience in the choice and use of bearings of all types.

Contact our knowledgeable team for help choosing the perfect bearing for your application.





## **FLANGE BEARINGS**

| Outer Diameter    | Internal Diameter | Product Code |
|-------------------|-------------------|--------------|
| 1 1/8" (28.575mm) | 1/2" (12.7mm)     | FUB-50       |
| 1 3/8" (34.925mm) | 5/8" (15.875mm)   | FBB-62       |
| 1 3/8" (34.925mm) | 3/4" (19.05mm)    | FBB-75       |
| 2" (50.8mm)       | 1" 25.4mm         | FBB-1        |

#### **PRECISION BALL BEARINGS**

| Outer Diameter | Internal Diameter | Bearing Width | Seal Type   | Product Code |
|----------------|-------------------|---------------|-------------|--------------|
| 28mm           | 12mm              | 8mm           | Rubber Seal | 6001-2RS     |
| 40mm           | 3/4" (19.05mm)    | 12mm          | Rubber Seal | 62032RS-75   |
| 40mm           | 17mm              | 12mm          | Rubber Seal | 62032RS-17   |
| 40mm           | 5/8" (15.875mm)   | 12mm          | Rubber Seal | 62032RS-62   |
| 42mm           | 20mm              | 12mm          | Rubber Seal | 60042RS-20   |
| 47mm           | 20mm              | 14mm          | Rubber Seal | 62042RS-20   |
| 47mm           | 3/4" (19.05mm)    | 14mm          | Rubber Seal | 62042RS-75   |
| 52mm           | 1" (25.4mm)       | 15mm          | Rubber Seal | 62052RS-1    |
| 52mm           | 25mm              | 15mm          | Rubber Seal | 62052RS-25   |

#### **BEARING TYPES**



#### PLAIN BORE WHEELS

Are normally polypropylene, nylon or cast iron and are suitable for lighter loads where rolling resistance is not as important. They are used in very wet, corrosive or high heat conditions where better bearings would not survive.

Are fitted to most of our heavy duty wheels. Such wheels have very low rolling resistance and are normally provided with double seal bearings that are 'sealed for life.' If the application required regular greasing, grease nipples can be fitted.

bearings are fitted with oil seal sleeves. The axle design must allow for fine adjustment of distance between bearing cones.



#### ROLLER BEARINGS

Are suitable for medium duty applications. If kept well greased, they can cope with some dirt or water. Best service is given on hardened axles. These bearings do not require axial adjustment.





#### TAPER ROLLER BEARINGS

PRECISION DEEP GROVE BALL BEARINGS

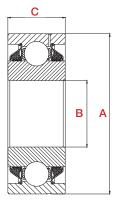
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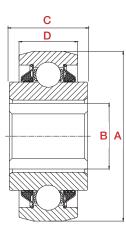






#### **AGRICULTURE & MACHINERY BEARINGS - SQUARE BORE**

| (A)      | (B)     | (C)     | (D)     | Product Code |
|----------|---------|---------|---------|--------------|
| 80mm     | 29.97mm | 36.53mm | 18mm    | W208PP5      |
| 80mm     | 29.97mm | 36.53mm | 18mm    | W208PPB5     |
| 85.74mm  | 29.97mm | 36.53mm | 30.18mm | W208PPB12    |
| 100mm    | 38.89mm | 33.34mm | -       | GW211PPB3    |
| 101.6mm  | 38.89mm | 44.45mm | 36.53mm | GW211PP5     |
| 100mm    | 38.89mm | 50.8mm  | 33.34mm | PDNF11008R3  |
| 101.6mm  | 41mm    | 44.45mm | 36.53mm | W211PP34     |
| 103.56mm | 38.89mm | 44.45mm | 36.53mm | W211PPB6     |
| 100mm    | 41.20mm | 33.34mm | -       | W211PP30     |

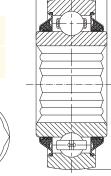




PDNF11008R3

#### **AGRICULTURE & MACHINERY BEARINGS - HEX BORE**

| (A)  | (B)  | (C)  | (D)  | Product Code |
|------|------|------|------|--------------|
| 52mm | 7/8" | 1"   | 15mm | 205KRRB2     |
| 62mm | 1"   | 24mm | 16mm | 206KRRB6     |



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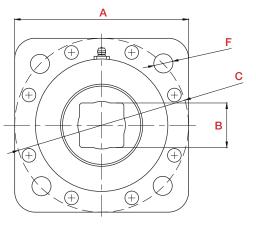


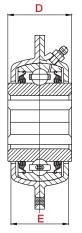
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RICHMOND ROLLING SOLUTIONS

#### FLANGE-MOUNT SQUARE BALL BEARING UNIT: FOUR-BOLT FLANGE (B) (C) (D) (E) (F) Product Code (A) 139.7mm 139.7mm 50.95mm 45.70MM 13.5MM FD211RP 41mm 127mm 29.85mm 127mm 44.45mm 42MM 13.5MM FD210R



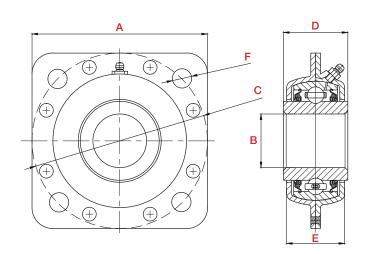




FD211RP

#### FLANGE-MOUNT ROUND BALL BEARING UNIT: FOUR-BOLT FLANGE

| (A)     | (B)      | (C)     | (D)    | (E)      | (F) | Product Code |
|---------|----------|---------|--------|----------|-----|--------------|
| 139.7mm | 55.563mm | 139.7mm | 13.5mm | 55.563MM | 46  | ST211-2      |





#### BEARING KITS

#### Description

To suit 20mm axle, fits any wheel with a 40mm I.D. bearing pocket

To suit 25mm axle, fits any wheel with a 2" I.D. bearing pocket

Kit Code

BUSH20MMBRG

BUSH25MMBRG

ALLOWS IMPERIAL SIZE BORES TO FIT METRIC AXLE SIZES





Richmond can supply a full range of bearings, axles and fasteners including bolts, nuts and washers to suit all of our castors and wheels.

#### AXLES



| Diameter | Length (mm) | Product Code |
|----------|-------------|--------------|
| 1/2"     | 900         | AXLE-50X900  |
| 5/8"     | 900         | AXLE-62X900  |
| 3/4"     | 900         | AXLE-75X900  |
| 1"       | 900         | AXLE-1X900   |

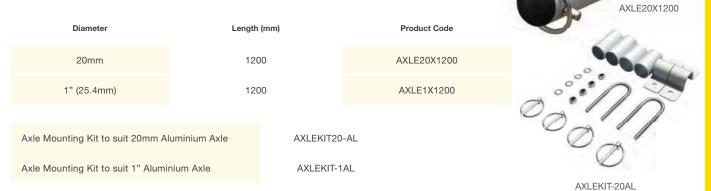
#### AXLE CAPS

Metal axle caps available to suit a range of axle sizes. Easy knock on installation.

|                 | David Obs | Durchast Oa da | Knock on Installation |
|-----------------|-----------|----------------|-----------------------|
| Suits Axle Size | Pack Qty  | Product Code   | 6000                  |
| 1/2"            | 4         | AXLECAP50      |                       |
| 5/8"            | 4         | AXLECAP625     |                       |
| 3/8"            | 4         | AXLECAP350     | 4 x 3/4" ARLECAPTOR   |
| 3/4"            | 4         | AXLECAP750     | AXLECAP750            |

#### **BEACH WHEEL AXLES & AXLE KITS**

Aluminium axles to suit Richmond's range of beach wheels. Axle mounting kits available to suit both 20mm and 1" axle sizes.



Axle kit includes: 2x U-Bolts, 2x Aluminium U-Brackets, 4x Aluminum Tubes, 4x Lynch Pins, 4x Nylon Lock Nuts, and 4x Flat Washers





Scan to view online

# BUFFERS

These non-marking round corner and D section buffers are a great way to protect doors and corridor walls. Round buffers are fitted onto a round/square RHS tube and Corner and D section buffers are fitted using self tapering scews.

Ideal for use on flat bed trolleys, mobile tables, as well as hospital beds and equipment. We can also manufacture different shapes and sizes in polyurethane to suit your requirements.



| PVC ROUND BUFFERS - ROUND & SQUARE TUBE FITTING |                                 |              |  |  |
|-------------------------------------------------|---------------------------------|--------------|--|--|
| Buffer Description                              | Measurement                     | Product Code |  |  |
| Round Buffer                                    | Suit 25mm SQUARE x 125 DIA      | BUFFER12     |  |  |
| Round Buffer                                    | Suit 25mm ROUND x 125 DIA       | BUFFER13     |  |  |
| Round Buffer                                    | Suit 32mm ROUND x 125 DIA       | BUFFER14     |  |  |
| Round Buffer                                    | Suit 38mm x 2mm RHS x 125mm DIA | BUFFER15     |  |  |

Fitted to square or round tubular trolley legs before castors, the buffer sits loosely on top of the castor, absorbing and reducing damage.

| PVC ROUND BUFFERS - ROUND & SQUARE TUBE FITTING |                            |              |  |  |
|-------------------------------------------------|----------------------------|--------------|--|--|
| Buffer Description                              | Measurement                | Product Code |  |  |
| Round Buffer                                    | Suit 25mm SQUARE x 125 DIA | BUFFER02     |  |  |
| Round Buffer                                    | Suit 25mm ROUND x 125 DIA  | BUFFER06     |  |  |

Fitted to square or round tubular trolley legs before castors, the buffer sits loosely on top of the castor, absorbing and reducing damage.

| CORNER BUFFERS     |              |              |  |  |  |
|--------------------|--------------|--------------|--|--|--|
| Buffer Description | Measurement  | Product Code |  |  |  |
| Corner Buffer      | 50mm x 19mm  | BUFFER04     |  |  |  |
| Corner Buffer      | 65mm x 25mm  | BUFFER05     |  |  |  |
| Corner Buffer      | 75mm x 25mm  | BUFFER01     |  |  |  |
| Corner Buffer      | 110mm x 25mm | BUFFER16     |  |  |  |
| Corner Buffer      | 103mm x 35mm | BUFFER17     |  |  |  |

Corner buffers are fitted to the square edges of new or existing trolleys to cushion impact against walls or doors.

 D SECTION BUFFER

 Buffer Description
 Measurement

| Measurement           | Product Code |
|-----------------------|--------------|
| 20mm x 30mm W x 7 MTR | BUFFER07     |
|                       |              |

D Section buffers are used to run along trolley edges between corner buffers.



F

D Section Buffer

# TRICASTOR STAGE DOLLIES

Custom designed and manufactured by our in-house engineering team, these dollies feature a heavy duty, robust top plate and a high load capacity. These dollies can manoeuvre heavy loads with ease, even in tight spaces making them ideal for theatrical sets and stage equipment.

These dollies provide easy mobility to your sets and equipment and keep your production running by reducing strain and overexertion to the crew as they move sets and equipment around the stage.

The design of these triple wheel dollies is customisable to accommodate a range of different wheel types and capacities. Richmond can custom design and manufacture heavy duty dollies up to 20 tonne to suit to customers requirements. TRICASTOR3

AUSTRALIAN MADE

RICHMOND

TRICASTOR9

our expert team to design your custom solution

Contact

TRICASTOR10

## **CUSTOM DESIGNED** AND MANUFACTURED

Manufactured by our expert Australian team with decades of experience.

#### A HUGE RANGE OF WHEEL **OPTIONS AVAILABLE**

Choose from our extensive range of wheel types and materials to customise the perfect dollie to suit your application.



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# ENGINEERING SERVICES

We aren't just suppliers - we're creators. Our team have the knowledge and the tools to take every project to the next level.

Whether it's design, design and supply or complete project management, we've got you covered.

# WHAT ARE OUR CAPABILITIES?

## TAILORED AND ENGINEERED SOLUTIONS

Over 60 years experience as a big project, critical component partner for moving bulky items. We design and manufacture practical and uncomplicated solutions that aligns with the project requirements.

## IN-HOUSE MANUFACTURING CAPABILITIES

Our skilled operations team have expertise in the use of manufacturing machinery that enables both a fast turnaround and a high level of quality control. The engineers work side by side with the machine operators.

#### Our manufacturing machinery includes:

- Lathes
- CNC machinery
- Robot Welder
- Casting machinery
- Polyurethane manufacturing
- Liquid nitrogen axle fitting

## **3D PRINTING CAPABILITIES**

Product concepts can be quickly conceptualised and validated.

## F.R.A.S. POLYURETHANE SOLUTIONS

A polymer additive used in the manufacture of polyurethane products makes the solution fire resistant and anti static. Ideal for use in mining, pipeline and fluid transport systems when compliance with Electrical Resistance and Fire Resistance standards are required.

## **NETWORK OF SPECIALISED SUPPLIERS**

Our operations team can quickly source low cost solutions.

## **ISO9001 ACCREDITED**

Our processes are internationally accredited, ensuring a high-quality fit for purpose solution that is rigorously tested and reviewed before delivery to market.

## **FAST TURNAROUND**

From concept to solution our design, sourcing and manufacturing infrastructure enables us to meet the tightest of deadlines.

## Contact us today on 1300 474 246 or visit

richmondau.com to find out what we can do for your industry.

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richmondnz.co.nz

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# **TAILORED ENGINEERING SERVICES**

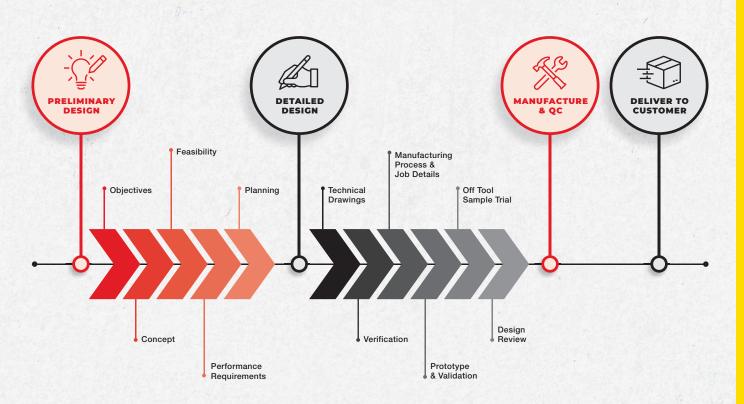
Specialising in the design and manufacturing of practical turnkey solutions. Need to move something big and heavy? We have what you need.

# HOW DO WE DEVELOP THE BEST SOLUTION FOR YOU?

## At Richmond Wheel and Castor Co. we understand that when it comes to developing tailored solutions it is critical that we:

- Closely consult with our customers from the beginning and validate throughout the design process. The earlier we are involved at the design stage, the easier it is to develop the optimum solution.
- Follow an ISO9001 structured process to ensure all details are managed.

This methodology has ensured our customers are always delivered a cost effective and practical solution and continue to return to Richmond Wheel & Castor Co. for their tailored materials handling requirements.

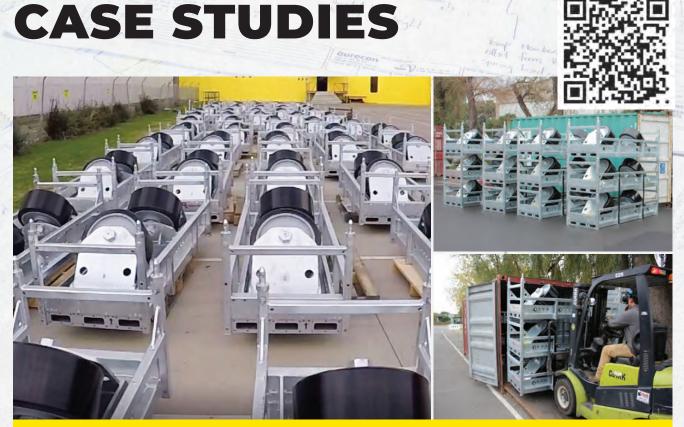


Richmond's Melbourne-based engineering department can custom design a solution to meet your requirements.

Contact us to find out how we can help with your project.



WHEEL & CASTOR PRODUCT GUIDE



#### JOBO MASCINEN GMBH

#### PIPE ROLLER DESIGN AND MANUFACTURE

**Brief:** Design and manufacture 150 large scale pipe rollers to launch pipe from on-shore to an off-shore docking platform as a part of a major infrastructure upgrade for oil and gas pipelines in Nigeria. These stackable, twin roller assemblies easily nest inside of a shipping container for transport or storage.

**Image:** One of our largest engineering projects to date. The success of the rollers demonstrates our ability to provide a complete turnkey solution from start to finish, including all design, material selection, verification, testing and construction.



#### **JOHN ROBBINS (USA)**

#### **TUNNEL BORING BOGIES AND COMPONENTS**

**Brief:** Supply of 80 x 40-ton capacity tunnel boring bogies, 2 x 80-ton tunnel boring super bogies, and a wide variety of tunnel boring plastic wear plate components, heavy duty weldments, heavy duty guide rollers and FRAS (fire retardant anti-static polymer components).

**Image:** Bogies and components in action on tunnel boring machinery.



**CUSTOM WHEELS & ROLLERS** 

CUSTOM WHEELS AND ROLLERS CAN BE DESIGNED, MANUFACTURED, AND ASSEMBLED TO SUIT YOUR PROJECT REQUIREMENTS





#### **HEDWELD ENGINEERING**

#### HIGH CAPACITY SKID STEER WHEELS FOR TYRE STAND

**Brief:** Supply of 40-Ton capacity skid steer wheels for mining machinery maintenance.

Image: Castors in action on tyre stand.



#### JOHN HOLLAND

#### **TRENCHLESS PIPELINE ROLLERS**

**Brief:** Design and manufacture a 10-ton load capacity pipe roller solution for the transport of water mains pipe through tunnels.

**Image:** This simple and efficient design allows for large carrying capacity and safety at the lowest possible cost.



#### **DOWNER EDI**

#### **HIGH CAPACITY CASTORS**

**Brief:** Design and manufacture 16 x 10-ton capacity castors.

**Image:** 16 x 10-ton capacity castors packed and ready for delivery.





#### CONFIDENTIAL

#### WHEELS FOR WAVE MAKING MACHINE

**Brief:** Design and manufacture heavy duty linear support wheels for wave making machinery.

**Image left:** Machinery produces perfect surfing waves in a man-made lake.

**Image right:** Linear support wheels straight off the production line.

# WHAT DOES THE INDUSTRY HAVE TO SAY ABOUT US?

"Richmond Wheel and Castor Co. is a genuine Australian success story. Since its humble beginnings as a one-man steel trading operation in the 1950s, three generations of the Winslow family have steered the business through recessions, downturns and the global financial crisis to its commanding current day position as one of the longest standing – and most successful – materials manufacturers in Australia." "Richmond met and exceeded the stringent timeline requirements and, utilised manufacturing and assembly in both Melbourne and Perth to ensure satisfactory completion in a compressed timeline."

Regarding Perth slipway project. Manufacturers' Monthly, May 2018 "Richmond is at the forefront of engineered materials handling solutions, including heavy duty castors, machined componentry, wheels, general engineering works and direct access to onsite engineers."

The Australian Pipeliner, official magazine of the Australian Pipelines and Gas Association. March 2016 "Having supplied key infrastructure for Christies Beach Wastewater Treatment Plant and various other major Australian projects, Richmond Wheel and Castors get products and projects moving on custom-built wheels."

The Australian Pipeliner, March 2016

CSS, FAT Mag, October 2015

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AU: richmondau.com

# CUSTOM PIPE ROLLER SOLUTIONS

Here at Richmond, rolling solutions are what we do best. We've been working with the pipeline industry for decades, and our experience is unmatched in the industry. Richmond can design and supply a large range of equipment to the pipeline industry such as:

- Lightweight horizontal rollers
- Bogey transition system rollers
- Stackable pipeline rollers
- Pipe band support rollers
- Precision adjustable pipe rollers
- Pipe roller support slings

Our in-house engineering team can design and manufacture pipe roller equipment to any specification. Big or small, we do it all.



& CASTOR PRODUCT GUID











# EQUIPMENT SERVICING & MAINTENANCE

# **OUR SERVICES**

## Trolleys & Materials Handling Equipment

- Repairing & reconditioning
- Upgrading parts, wheels & castors
- Customised solutions including new designs & modifications
- Preventative maintenance programs

## Electrical Test, Tag & Plug Replacement

- Inspecting & testing
- Tagging
- Plug replacement
- Documenting

## HOW WE CAN HELP

## We Service, Repair & Replace

- Trolleys of all shapes & sizes
- Wheels & Castors
- Conveyors
- Ladders
- Power/Electric trolleys
- Fork Stackers

This bakery trolley has been upgraded with new grade 304 stainless steel castors



Stock transfer table refurbished with new rollers





WE COME TO YOU



COMPETITIVE PRICING



RESPONSIVE



SOLUTIONS ORIENTATED SKILLED TECHNICIANS

- Dollies & Skates
- Lift Tables
- Order & Stock Pickers
- Pallet Jacks
- Food Service Carts
- Cleaning & Utility Carts

## SCHEDULED PREVENTATIVE MAINTENANCE PROGRAM OUR APPROACH IS BASED ON YEARS OF EXPERIENCE

OUR APPROACH IS BASED ON YEARS OF EXPERIEN

## **ASSESS & DOCUMENT**

We will complete an initial assessment of all your rolling equipment and provide you with a quality assurance audit, asset identification and catalogue.

## **CONDUCT MAINTENANCE PROGRAM**

Our thorough on-site equipment inspection provides us the information required to provide a fully costed recommended repair report. All of our work is guaranteed and performed to the highest standard by our trained team of skilled technicians.

#### **DESIGN MAINTENANCE PROGRAM**

We work with you to design a program that aligns with your budget restrictions but also minimises equipment downtime.

## REPORTING

We provide a comprehensive report at the end of each scheduled call, and continually update the parts catalogue and asset register.