HabasitLINK® M2533 Flush Grid 1"

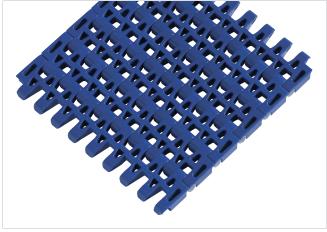


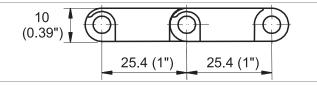
Description

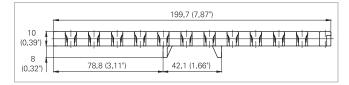
- 35% open area; 60% open contact area; largest opening 5.5x7 mm (0.22"x0.28")
- Excellent for cooling and draining
- Open hinge
- Food approved materials available
- Rod diameter 5 mm (0.2")
- Snap Fit rod retention
- "Open window" sprockets

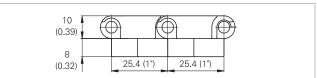
Available accessories

- Flights
- Side guards
- Hold-down devices
- GripTop modules
- Tab modules with 2 tabs (Code: T2)









Belt data

Belt material	PA	PE	PC	PP		
Rod material	PA	PE	PA	F	PP	
Nominal tensile strength F' _N	N/m	20000	8000	24700	18000	14000
straight run	lb/ft	1370	548	1692	1233	959
Temperature range	°C	-46 - 130	-70 - 65	-40 - 93	5 - 93	5 - 105
	°F	<i>-50 - 266</i>	-94 - 150	-40 - 200	40 - 200	40 - 220
Temperature maximum	°C	160				
(short-term)	°F	320				
Belt weight m _B	kg/m²	5.6	5.1	7.1	7.1	4.6
	lb/sqft	1.15	1.04	1.45	1.45	0.94

Diameter of idling rollers (minimum)		roll	Diameter of support rollers (minimum)		for gravity center drive lers mum)	Backbending radius for elevators without side guards or hold down devices (minimum)		Backbending radius for elevators with side guards or hold down devices (minimum)	
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
50	2.00	50	2.00	100	4	150	6	250.0	10

Use the largest possible backbending radius for elevators with side guards or hold-down devices.

Standard range of belt widths bo

mm (nom.)	150	200	250	300	350	400	450	500	550	600	650	700	750	800	etc.
inch (nom.)	6	8	10	12	14	16	18	20	22	24	26	28	30	32	etc.

Real belt widths are in most cases 0.1% to 0.3% smaller.

For PE material up to 750 mm (30") -5 mm to -1 mm and -0.8% to -0.3% for wider belts.

For PP material up to 750 mm (30") -2 mm to 1 mm and -0.4% to 0.1% for wider belts.

For POM material up to 750 mm (30") -3 mm to 0 mm and -0.4% to 0.1% for wider belts.

HabasitLINK® M2533 Flush Grid 1"



Standard belt widths in increments of 50 mm (2"). Non-standard widths are offered in increments of 16.66 mm (0.66"). Smallest possible width 83.4 mm (3.25").

For detailed material properties refer to the HabasitLINK® Engineering Guidelines.

Belt data for special belt materials

Belt material	PB ⁻	Γ+FR	PP+FR						
Rod material		PA	PP	PA	PP				
Belt width		Standard							
Flammability classification UL 94 (2)		V0							
Flammability classification ISO 340 (2)	У	es es	no						
Nominal tensile strength F' _N straight	N/m	15000	14000	9000	9000				
run	lb/ft	1027	959	617	617				
Temperature range	°C	-40 - 130	5 - 105	5 - 105	5 - 105				
	°F	<i>-40 - 266</i>	40 - 220	40 - 220	40 - 220				
Temperature maximum (short-term)	°C	150							
	°F	302							
Belt weight m _B	kg/m²	7.6	7.6	5.6	5.6				
	lb/sqft	1.56	1.56	1.15	1.15				

Sprockets: In most cases standard sprockets are suitable. Depending on the application requirements it may be necessary to select a different sprocket material like Polyamide, Polyurethane or Polyproylene. (2) Flammability classification UL 94 and ISO 340 see Glossary in the HabasitLINK® Engineering Guidelines.

Dimension change due to moisture

For Polyamide the dimension change due to moisture adsorption needs to be considered. For detailed information refer to the Calculation Guide in the HabasitLINK® Engineering Guidelines.

Dimension change due to temperature

For detailed information and correct calculation of length and width at varying temperature refer to the Calculation Guide in the HabasitLINK® Engineering Guidelines.

The nominal tensile strength is valid for 23 °C (73 °F). The admissible tensile force depends on the operating temperature near the drive sprockets. Within the temperature range allowed, the admissible tensile force may vary from 100% to 20% of the nominal tensile strength. For detailed information and correct calculation of effective tensile force refer to the Calculation Guide in the HabasitLINK® Engineering Guidelines.

Product Application Disclaimer (valid for ALL Habasit products and mentioned on all PDS)

This disclaimer is made by and on behalf of Habasit and its affiliated companies, directors, employees, agents and contractors (hereinafter collectively "HABASIT") with respect to the products referred to herein (the "Products"). SAFETY WARNINGS SHOULD BE READ CAREFULLY AND ANY RECOMMENDED SAFETY PRECAUTIONS BE FOLLOWED STRICTLY! Please refer to the Safety Warnings herein, in the Habasit catalogue as well as installation and operating manuals. All indications / information as to the application, use and performance of the Products are recommendations provided with due diligence and care, but no representations or warranties of any kind are made as to their completeness, accuracy or suitability for a particular purpose. The data provided herein are based on laboratory application with small-scale test equipment, running at standard conditions, and do not necessarily match product performance in industrial use. New knowledge and experience may lead to at standard conditions, and do not necessarily match product performance in industrial use. New knowledge and experience may lead to re-assessments and modifications within a short period of time and without prior notice.

EXCEPT AS EXPLICITLY WARRANTED BY HABASIT, WHICH WARRANTIES ARE EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, THE PRODUCTS ARE PROVIDED "AS IS". HABASIT DISCLAIMS ALL OTHER WARRANTIES, EITHER EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, NON-INFRINGEMENT, OR ARISING FROM A COURSE OF DEALING, USAGE, OR TRADE PRACTICE, ALL OF WHICH ARE HEREBY EXCLUDED TO THE EXTENT ALLOWED BY APPLICABLE LAW. BECAUSE CONDITIONS OF USE IN INDUSTRIAL APPLICATION ARE OUTSIDE OF HABASIT'S CONTROL, HABASIT DOES NOT ASSUME ANY LIABILITY CONCERNING THE SUITABILITY AND PROCESS ABILITY OF THE PRODUCTS, INCLUDING INDUCTIONS ON PROCESS PESILITS AND OUTSIDE. INCLUDING INDICATIONS ON PROCESS RESULTS AND OUTPUT.