

Light Conveyor Belts

HNB-12E 14



Main industry segments

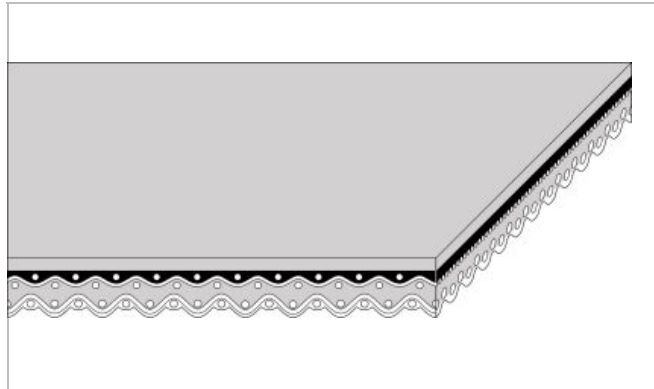
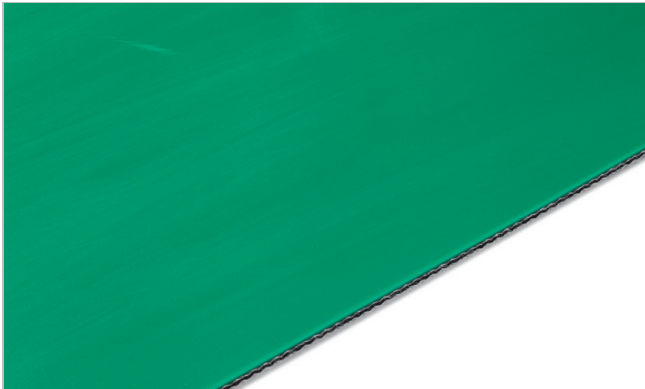
Distribution centers, General conveying, Wood panel and boards

Applications

Packaging belt, Processing belt, Transfer belt

Special features

Abrasion resistant, Antistatic, Cut resistant, Dimensionally stable, Flat laying, Oil resistant, Small pulley diameter suitable



Product Construction / Design

Conveying side material	Thermoplastic polyurethane (TPU)
Conveying side surface	Smooth
Conveying side property	Non-adhesive
Conveying side color	Green (Habasit green)
Traction layer (material)	Polyester (PET)
Number of Fabrics	2
Pulley side material	Polyester (PET)
Pulley side surface	Impregnated fabric
Pulley side property	Non-adhesive
Pulley side color	Gray

Product characteristics

Antistatically equipped	Yes
Adhesive free joining method	Yes
Flammability	Tested according to UL 94HB (USA) requirement; HB= Horizontal Burning
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal
Food suitability, USDA recommendations	No use intended
Food suitability, EU conformance	Yes - Check Document of Compliance (DoC) in our Portal
Other conformance/approval	Japanese Food Regulation (MHLW Notification No. 370)

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Technical data		
Thickness of belt	2.4 mm	0.09 inch
Mass of belt (belt weight)	2.8 kg/m ²	0.573 lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	18 N/mm	103 lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	12 N/mm	69 lbf/in
Min. operating temperature admissible (continuous)	-20 °C	-4 °F
Max. operating temperature admissible (continuous)	90 °C	194 °F
Coefficient of friction (pulley side / steel driving pulley)	0.15 -	
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35 -	
Coefficient of friction (pulley side / pickled steel slider bed)	0.20 -	
Coefficient of friction (pulley side / phenolic resin slider bed)	0.15 -	
Coefficient of friction (pulley side / stainless steel slider bed)	0.15 -	
Seamless manufacturing width	4000 mm	157.48 inch

Joining related properties

Joining method	
Flexproof 20 x 80	Master joining method for standard applications

[Link to JDS:](#)

Joining method		Flexproof 20 x 80
Pulley diameter (minimum)	mm inch	50 1.97
Pulley diameter minimum with counter flection	mm inch	60 2.36
Admissible tensile force per unit of width	N/mm lbf/in	26 148
Admissible tensile force per unit of width at max. operating temperature	N/mm lbf/in	9.5 54
Slider bed suitable		Yes
Carrying rollers suitable		Yes
Troughed installation suitable		No
Powerturns / curved installations		No
Knife-edge (nosebar) suitable		No
Low noise applications		No
Metal detector suitable		No

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

Mode of use or conveyance

Accumulation, Horizontal

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%, Install the slack belt and tension until running perfectly under the full belt load

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group	TPU Belts
Sub-Group	-
Item number	H800034196

Disclaimer

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