

SERVICE BULLETIN

Classification: AT15-007e Reference:

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ITB15-012e

March 31, 2016

2013 JX35 AND 2014 – 2016 QX60; CVT JUDDER AND DTC P17F0 OR P17F1 STORED

This bulletin has been amended. Instructions and parts information have been added for installing a new filter screen when the valve body is replaced. Please discard all previous versions of this bulletin.

APPLIED VEHICLES:	2013 JX35 (L50) 2014-2016 QX60 (L50) V6 engine only
APPLIED VIN / DATE:	2013 JX35 - built <u>after</u> 5N1AL0M(*)(*)DC 343902 / March 26, 2013 2014-2016 QX60 - All
APPLIED TRANSMISSION:	CVT

IF YOU CONFIRM:

The customer reports a transmission judder (shake, shudder, single or multiple bumps or vibration)

AND

One of these DTCs is stored.

- P17F0 (CVT_JUDDER (T/M INSPECTION))
- P17F1 (CVT_JUDDER (C/U INSPECTION))

NOTE:

- > If a transmission judder (as described above) is <u>not reported</u>, this bulletin <u>does not apply</u>.
- If either P17F0 or P17F1 are not stored, this bulletin does not apply.
- ITB15-010, Enhanced Diagnostic Logic For CVT Judder, has reprogramming instructions that may apply.

ACTIONS:

Perform the SERVICE PROCEDURE, starting on page 3.

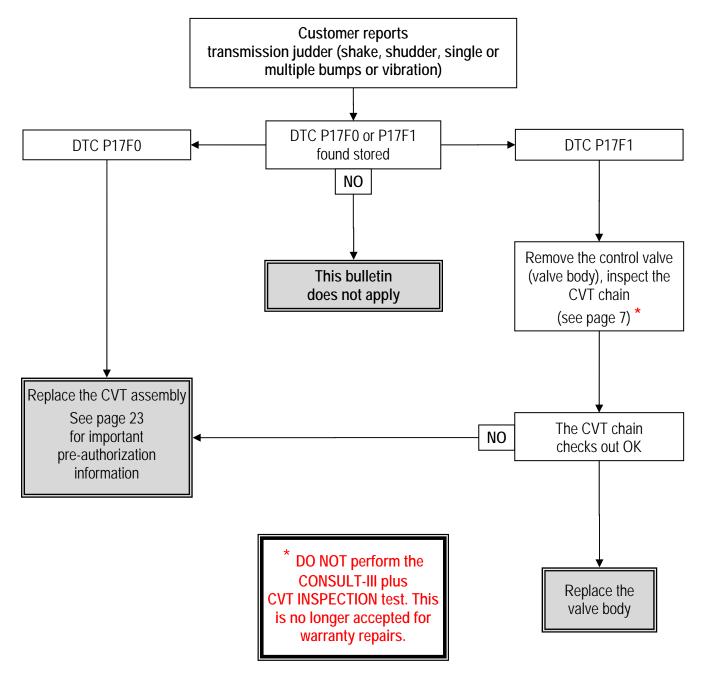
• Review the **Repair Flow Chart** on the next page.

NOTE: Essential Tool Tech Cam (borescope) J-51951 has been sent to dealers. This tool's attachments make CVT inspection possible.

IMPORTANT: The purpose of "ACTIONS" (above) is to give you a quick idea of the work you will be performing. You MUST closely follow the <u>entire</u> Service Procedure as it contains information that is essential to successfully completing this repair.

Infiniti Bulletins are intended for use by qualified technicians, not 'do-it-yourselfers'. Qualified technicians are properly trained individuals who have the equipment, tools, safety instruction, and know-how to do a job properly and safely. NOTE: If you believe that a described condition may apply to a particular vehicle, DO NOT assume that it does. See your Infiniti retailer to determine if this applies to your vehicle.

Repair Flow Chart



SERVICE PROCEDURE

Check for Stored DTCs

- 1. Before starting, it is **IMPORTANT** to make sure:
 - ASIST on the CONSULT PC has been freshly synchronized (updated).
 - All CONSULT related software updates (if any) have been installed.
- 2. Once all ASIST and CONSULT related updates have been performed, attach the CONSULT PC to the vehicle.
 - Connect the plus VI to the vehicle.
 - Connect the AC adapter to the CONSULT PC.
- Turn ON the CONSULT PC, and then open CONSULT III plus (C-III plus).
 NOTE: Make sure all applications other than C-III plus are closed.
- 4. Press the ignition switch twice <u>without</u> depressing the brake pedal.
 - The meter and gauges will illuminate.
 - Do Not start the engine.
 - Make sure <u>ALL</u> accessories are turned OFF.
- 5. Wait for the plus VI to be recognized / connected.
 - The serial number will display when the plus VI is recognized / connected.
- 6. Go to Diagnosis (All Systems).

		Screen Capture Mode	rorded tab
	Connection Status	Status	Diagnosis Menu
Step 5:		a line	Diagnosis (One System)
plus VI is recognized	VI 2300182	Normal Mode/USB connection	Diagnosis (All Systems)
	MI -	\bigotimes	
		No connection	Re/programming, Configuration
	Select VI/MI		Immobilizer
	Application Setting		Maintenance
	Sub mode	Language Setting	
	VDR		

Figure 1

7. Select TRANSMISSION.

	Back Home Diagnosis (All Systems)	Print Screen Selec	Screen Capture Measurement Mode Recorded Data Image: Capture Image: Captu
	All DTC	CAN Diag	CAN DIAG SUPPORT MNTR
	Result		Detailed Information
	ENGINE	NO DTC	
	ABS	NO DTC	
	METER/M&A	NO DTC	
	всм	NO DTC	
Step	AIR BAG	NO DTC	Print for Customer
7		NO DTC	Print
	EPS/DAST 3	NO DTC	Save
	1/2		0/0 ERASE

Figure 2

8. Select the **Self Diagnostic Result** tab, print the screen showing the VIN and DTC, and then attach the printout to the repair order.

IMPORTANT: The screen printout <u>MUST</u> clearly show the VIN and DTC.

- a. If P17F0 is stored, replace the CVT assembly.
 - a. For CVT assembly pre-approval, refer to page 23, CVT Assembly Replacement Approval Procedures.
 - b. Refer to the appropriate Electronic Service Manual (ESM), section TM-Transaxle & Transmission, for CVT assembly replacement procedure.
 - c. Skip to step 9.
- b. If P17F1 is stored, go to page 7, Control Valve (Valve Body) Removal and CVT Chain Inspection for DTC P17F1 ONLY after completing steps 9-12.
- c. If neither P17F0 or P17F1 are found stored, <u>this bulletin does not apply</u>. Close C-III plus, and then refer to ASIST and the ESM for further diagnosis.
- 9. Print a screen shot.

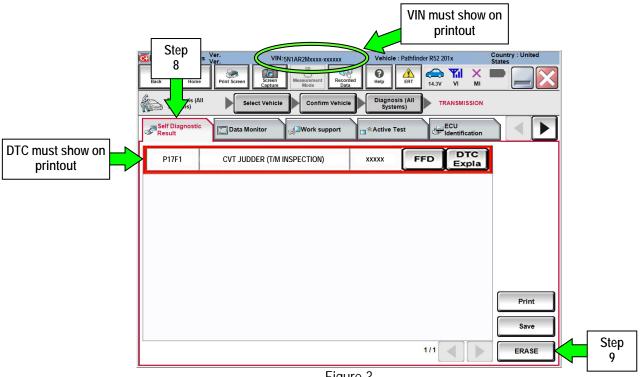
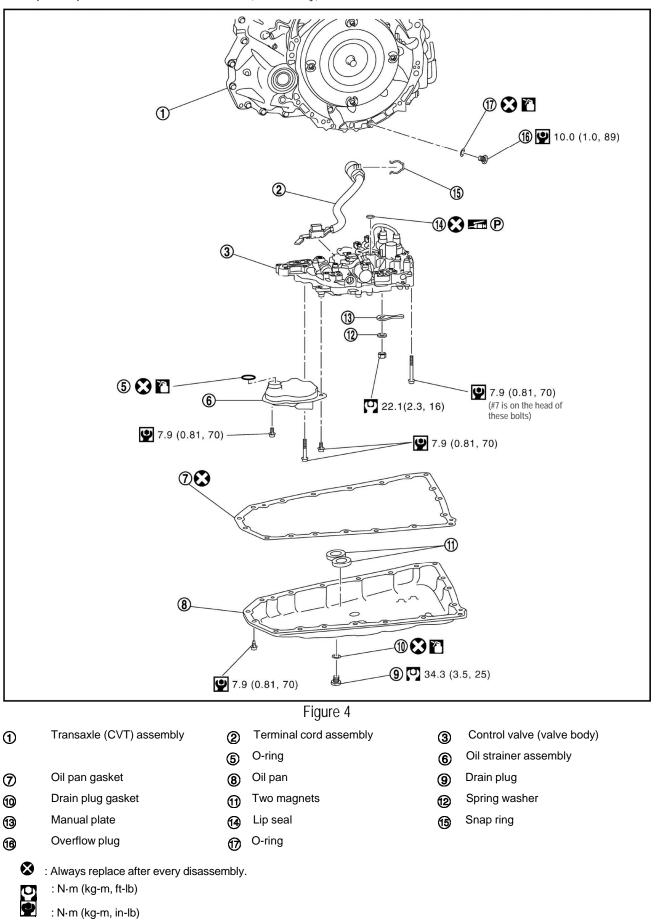


Figure 3

- 10. Close C-III plus.
- 11. Turn the ignition OFF.
- 12. Disconnect the plus VI from the vehicle.

For vehicles with P17F1, go to page 7, Control Valve (Valve Body) Removal and CVT Chain Inspection – for DTC P17F1 ONLY after completing steps 9-12.

Example: Exploded View of Control Valve (valve body)



Control Valve (Valve Body) Removal and CVT Chain Inspection – for DTC P17F1 ONLY

- 1. Remove the valve body.
 - Before lifting the vehicle:
 - > Place the transmission gear selector in Neutral.
 - > Leave the driver door unlatched. A step further in the procedure may require it.
 - Refer to the Electronic Service Manual (ESM), section **TM Transaxle & Transmission**, for valve body removal.

NOTE:

- The number '7' is on the head of all bolts that need to be removed for valve body removal. Do not remove any bolt that does not have the number '7'.
- Due to multiple model vehicles, pictures throughout the service procedure are examples and may not exactly match your vehicle.

CAUTION: Never allow any chemicals or fluids other than NS-3 CVT fluid or equivalent to enter the CVT assembly. Never allow any foreign debris, dust, dirt, etc. to enter the CVT assembly.

NOTE: For additional information, see video # 546: "CVT Chain Inspection". This video is located under the TECH TRAINING GARAGE VIDEOS tab in Virtual Academy.

- 2. Secure the <u>right front</u> tire with a suitable strap.
 - This will assist in making the chain turn.
- 3. Mark the <u>left front</u> tire with a suitable marking.
 - This will assure all 360° of the chain is inspected.



Figure 5

- 4. Using borescope J-51951 with mirror attachment, visually inspect the side of the chain <u>that comes in</u> <u>contact with the pulley</u>:
 - a. First inspect the entirety (360°) of the driver side of the chain that comes in contact with the pulley (see page 10, Figure 9 and 10, and page 12, Figure 13).
 - b. If the inspection result is OK on all 360°, inspect all 360° of the passenger side of the chain.

NOTE: Reference the pictures on page 13-15 for comparison.

- Insert the camera lens <u>behind</u> the pulley between the guide rail and pulley where shown in Figure 6 (also see page 9-10, Figure 7-10).
- Insert the lens approximately 8-9 inches, and then view the side of the chain that contacts the pulley.

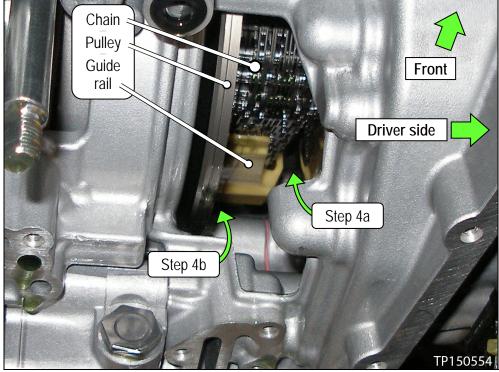


Figure 6

• Figure 7 shows where to insert the camera lens on the <u>driver side</u> of the chain.

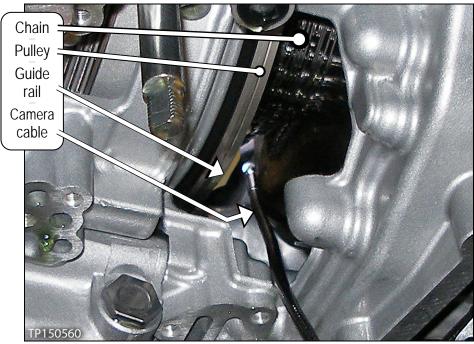


Figure 7

• Figure 8 shows where to insert the camera lens on the <u>passenger side</u> of the chain.

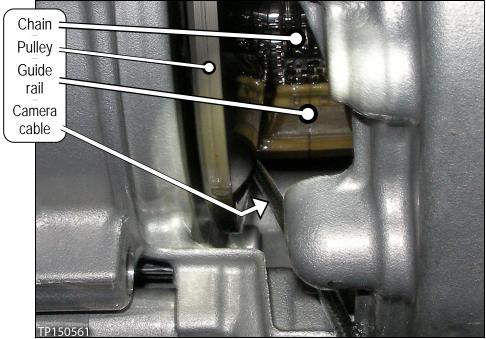


Figure 8

• Figures 9 and 10 show the routing and location of the camera.

NOTE: The CVT's side cover was removed for easier viewing of camera location. The side cover is not to be removed at any time during this procedure.

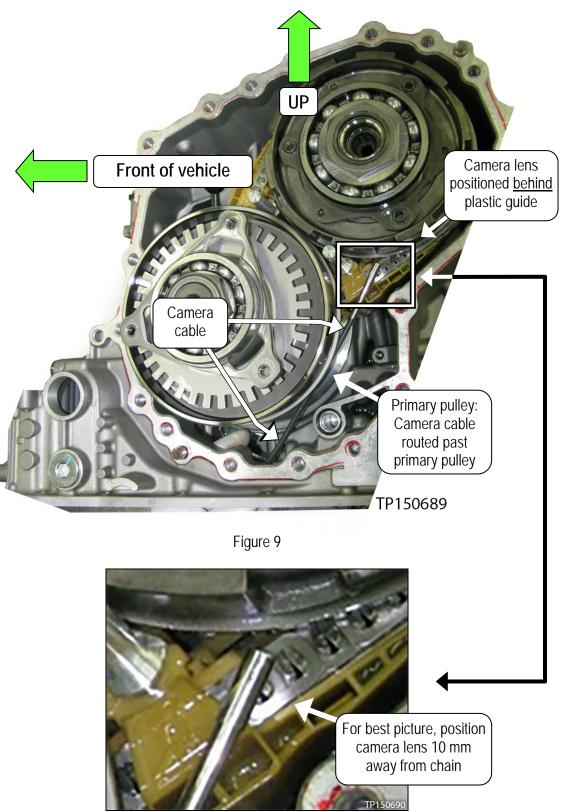


Figure 10

- Slowly and carefully turn the left front tire one full turn <u>in the forward rotation</u> to view all of the chain.
 - Holding the borescope with one hand allows for turning the tire with the other hand (see Figure 11).

CAUTION: If the tire is rotated in the rearward rotation, the camera lens may get caught between the chain and pulley.

- d. If the inspection result is OK on all 360° on both sides of the chain, skip to step 5 on the next page.
 - If any evidence of chain slippage is found, go to step 4e, and then skip to step 6.
 - Refer to Garage Video 546 if needed (see bottom of page 7).
- e. Once CVT replacement is determined as required, use borescope J-51951 to record a 15 second or less continuous video of the most severe evidence of chain slip and the VIN on the F.M.V.S.S. certification label (VIN label). See example in Figure 12.
 - For best picture, the camera lens should be about 10 mm away from the object being recorded.



Figure 11



Figure 12

NOTE: This required video must be attached to the Powertrain Call Center CVT Preauthorization Form (in ASIST) prior to calling for authorization. Failure to submit a continuous video will cause immediate denial of request for replacement.

- Before starting to record, make sure the camera handle's AA batteries are fresh and the LCD monitor's battery is charged.
- The whole video will show as backward, or reversed mirror image. This is okay.
- The required video must show clear evidence of chain slippage and be 15 seconds or less.

5. Flush the CVT cooler(s).

IMPORTANT: <u>A CVT Cooler flush is required</u> after a valve body or CVT assembly replacement. Refer to bulletin ITB15-010 to perform CVT Cooler flush.

- 6. If the chain inspection result is OK, replace the valve body.
 - There is no need for pictures or video showing "OK" chain surfaces.
 - For valve body replacement, go to page 16, Control Valve (Valve Body) Installation.
- 7. If the chain inspection result is NG, replace the CVT assembly.
 - Get authorization to replace the CVT assembly (see page 23).
 - Make sure to perform step 4d on page 11.
 - Refer to the ESM, section TM Transaxle & Transmission / BASIC INSPECTION, for CVT assembly replacement.

IMPORTANT: Perform "ADDITIONAL SERVICE WHEN REPLACING TRANSAXLE ASSEMBLY".

- o Check for fluid leakage.
- o Install Write IP Characteristics to the TCM; see ITB13-055.
- The CVT unit requiring replacement will need to be reassembled for Nissan parts return/collection.

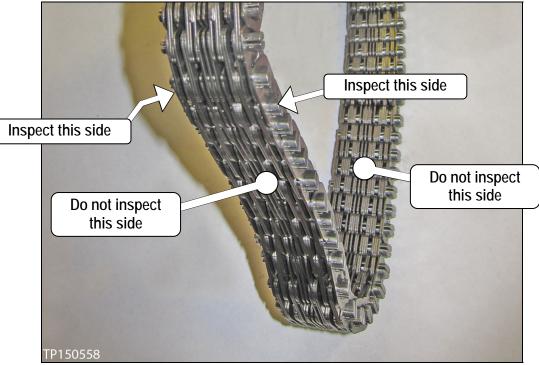


Figure 13



Figure 14: CVT chain

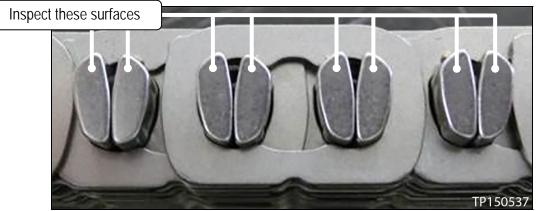


Figure 15: Close-up of area to be inspected

Pictures in Figure 16 and 17 were taken with borescope J-51951.



Figure 16

Figure 17



Figure 18



Figure 19



Figure 20

Figure 21



Figure 22



Figure 23



Figure 24

Control Valve (Valve Body) Strainer and Pan Installation

IMPORTANT: This section may contain different style parts than what were originally installed in the CVT. Pay careful attention, REASSEMBLY MAY NOT BE IDENTICAL TO DISASSEMBLY.

Confirm that the QR label, control valve and CD part numbers <u>all match</u> before installing the control valve.

CAUTION: Handle the valve body carefully.

- 1. Discard the oil strainer bracket (Figure 25).
- 2. Install a new lip seal. Do <u>NOT</u> reuse the old lip seal (Figure 26).

NOTE: Apply a small amount of petroleum jelly to the lip seal to keep it in place on the CVT.

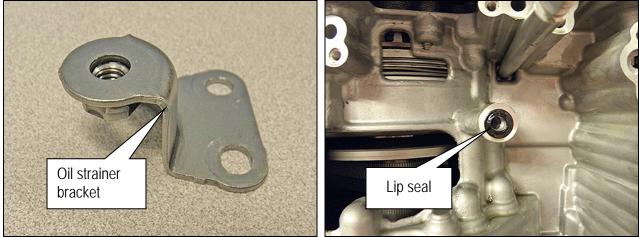


Figure 25

Figure 26

3. Install the Control Valve with eleven (11) mounting bolts (Figure 27).

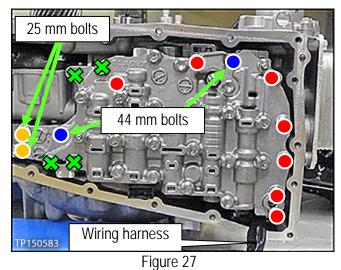
IMPORTANT: Leave Four (4) toles blank at this step.

CAUTION: Make sure the wiring harness is not in the way / does not get pinched.

- 54 mm long bolt
 7 pieces
- 44 mm long bolt 🔍 2 piece
- 25 mm long bolt 🗢 2 piece

CAUTION: The two 25 mm bolts are installed <u>WITHOUT</u> the strainer bracket.

Bolt torque: 7.9 N•m (0.81 kg-m, 70 in-lb.)



4. Replace the metal bracket of the temperature sensor as follows:

NOTE: The new bracket will be oriented the same way the old bracket was.

a. Cut the plastic zip tie with an appropriate tool to remove the temperature sensor bracket from the terminal harness assembly. (Figure 28).

CAUTION: Cut the plastic zip tie over the metal bracket to avoid damage to the temperature sensor.

- b. Discard the removed bracket and plastic zip tie.
- c. Use the plastic zip tie from Parts Information to attach the new temperature sensor bracket to the temperature sensor of the terminal connector harness.

IMPORTANT: Locate the plastic zip tie at the <u>center notch</u> of three notches on the temperature sensor.

d. Cut off plastic zip tie excess.

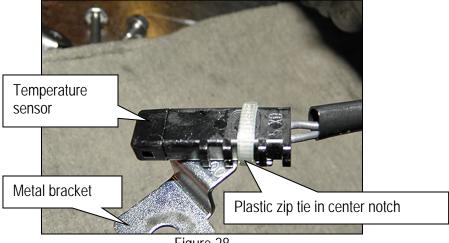


Figure 28

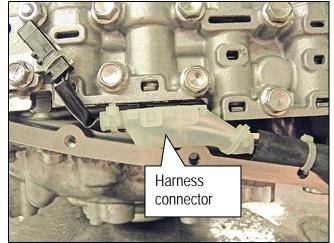


Figure 29

29).

5. Connect the electrical harness connector (Figure

6. Install the CVT fluid temperature sensor bracket to the valve body with one (1) bolt (Figure 30).

NOTE: Leave one (1) bolt hole blank as it will be used to secure the oil strainer at a later step.

- Bolt torque: 7.9 N•m (0.81 kg-m, 70 in-lb.)
- Bolt length: 54 mm

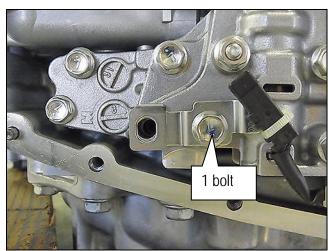


Figure 30

7. Install the new oil strainer with its new O-ring seal with two (2) bolts (Figure 31).

NOTE: replacement strainer maybe a different shape.

- Bolt torque: 7.9 N•m (0.81 kg-m, **70 in-lb.**)
- 54 mm long bolt 🔍 2 pieces.

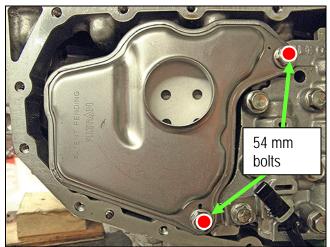


Figure 31

8. Install the manual plate, lock washer, and nut (Figure 32).

NOTE: Make sure the manual plate fits into the slot of the manual valve before applying torque to the nut.

- Reuse the existing manual plate, lock washer, and nut.
- Nut torque: 22.1 N•m (2.39 Kg-m, 16 ft-lb.)

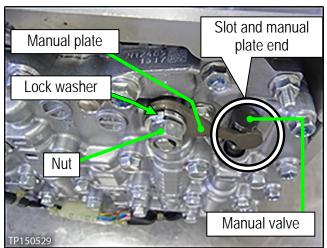


Figure 32

- 9. Clean the original oil pan and magnets with a suitable cleaner. Visible debris should not be present at re-assembly.
- Reassemble the original magnets to the pan.
 NOTE: Return the magnets to their original locations.
- 11. Install a new oil pan gasket to the pan.

- 12. Install the oil pan bolts (see Figure 33).
 - Reuse the existing pan bolts.
 - Oil pan bolt torque: 7.9 N•m (0.81 kg-m, 70 inlb.)
- 13. Install a new drain washer to the drain plug on the oil pan.

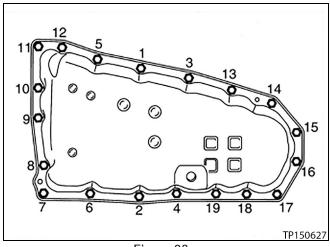


Figure 33

- 14. Fill the CVT assembly with NS-3 CVT fluid or equivalent.
 - Refer to the ESM, section TM Transaxle & Transmission for CVT fluid filling.
- 15. **IMPORTANT:** Install Write IP Characteristics to the TCM; see ITB13-055.
 - Refer to TM Transaxle & Transmission / BASIC INSPECTION, and perform ADDITIONAL SERVICE WHEN REPLACING TRANSAXLE ASSEMBLY.
 - ➢ Check for fluid leakage.
 - Attach the QR label with the new calibration data onto the transmission range switch (inhibitor switch).
 - o See Figure 34 and 35 below.
 - o A QR Label and CD-R are included with the replacement valve body.
- 16. Erase the DTC.

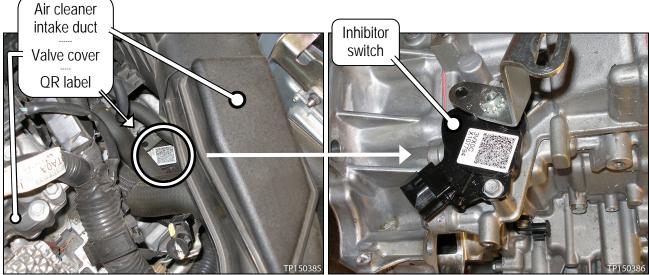


Figure 34

Figure 35

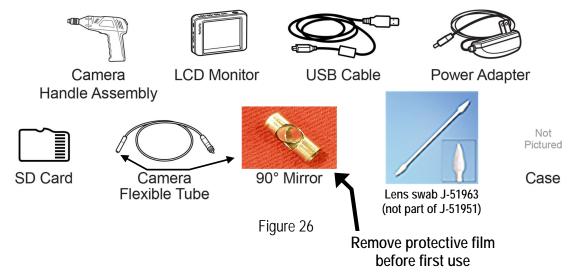
PARTS INFORMATION

DESCRIPTION	PART NUMBER	QUANTITY
CVT ASSEMBLY (1)	(2)	1
VALVE ASSEMBLY-CONTROL (valve body) (3)	31705-29X0C	1
STRAINER ASSY-OIL, AUTO TRANS	31728-29X0D	1
BRACKET (for temperature sensor)	31069-3VX0D	1
BAND (zip tie for sensor bracket)	24224-3VX0A	1
GASKET-OIL PAN	31397-1XF0D	1
STRAINER O-RING	31526-1XG0A	1
SEAL-LIP	31528-1XZ0A	1
WASHER-DRAIN	11026-JA00A	1
O-RING EXTERNAL OIL COOLER O-RING	22180-9NB0A	2
NS-3 CVT Fluid (4) (5)	999MP-NS300P	As needed
Lens Swab (6) (7)	J-51963	As needed

(1) If the CVT assembly is being replaced, no other parts in the table above, except NS-3 CVT fluid or equivalent, is needed.

- (2) Refer to the electronic parts catalog (FAST or equivalent) for the correct part number.
- (3) Includes QR Label, CD-R, and Control Valve Assembly.
- (4) For warranty repairs, Nissan NS-3 CVT Fluid <u>must</u> be used. For customer pay repairs, Nissan NS-3 CVT Fluid or an equivalent is recommended.
- (5) NS-3 CVT Fluid can be ordered through the Infiniti Maintenance Advantage program: Phone: 877-INF-IMA1 (877-463-4621) or Website: Order via link on dealer portal <u>www.NNAnet.com</u> and click on the "Maintenance Advantage" link.
- (6) Lens swabs are available from Tech-Mate online: <u>www.nissantechmate.com</u>. Or by phone: 1-800-662-2001.
- (7) Shop supply.

Tech Cam J-51951



Additional kits and individual components of Tech Cam J-51951 are available from Tech-Mate online: www.nissantechmate.com. Or by phone: 1-800-662-2001.

CLAIMS INFORMATION

NOTE: Refer to CVT Assembly Replacement Approval Procedures before submitting a claim.

Submit a Primary Part (PP) type line claim using the following claims coding:

If DTC P17F0 is stored

DESCRIPTION	PFP	OP CODE	SYM	DIA	FRT
CVT R&R	(1)	JD01AA JD023A	(2)	32	(3)
CVT TROUBLE DIAGNOSIS		JX22AA			0.5

(1) Reference the electronic Parts Catalog (FAST or equivalent) and use the CVT assembly part number for the vehicle being repaired as the Primary Failed Part.

(2) Use the Symptom and Diagnostic codes that apply to the repair actually performed.

(3) Reference the current Infiniti Warranty Flat Rate Manual and use the indicated Flat Rate Time. NOTE: FRT allows adequate time to access DTC codes. No other diagnostic procedures subsequently required. Do NOT claim any diagnostic OP Codes with this claim.

OR

If DTC P17F1 is stored and Control Valve is replaced (chain inspection shows no signs of chain slip, OK)

DESCRIPTION	PFP	OP CODE	SYM	DIA	FRT
RPL CVT CONTROL VALVE ASSY	31705-29X0C	JD48AA	ZE	32	(1)

 Reference the current Infiniti Warranty Flat Rate Manual and use the indicated Flat Rate Time. NOTE: FRT allows adequate time to access DTC codes. No other diagnostic procedures subsequently required. Do NOT claim any diagnostic OP Codes with this claim.

and

[DESCRIPTION	OP CODE	FRT
	Inspect CVT Chain, Chain = OK	JX37AA	0.3

OR (see next page)

If DTC P17F1 is stored and chain inspection shows signs of Chain slip (NG) CVT is replaced

DESCRIPTION	PFP	OP CODE	SYM	DIA	FRT
CVT R&R	(1)	JD01AA JD023A	ZE	32	(2)
CVT TROUBLE DIAGNOSIS		JX22AA			0.5

(1) Reference the electronic Parts Catalog (FAST or equivalent) and use the CVT assembly part number for the vehicle being repaired as the Primary Failed Part.

(2) Reference the current Infiniti Warranty Flat Rate Manual and use the indicated Flat Rate Time. **NOTE:** FRT allows adequate time to access DTC codes. No other diagnostic procedures subsequently required. Do NOT claim any diagnostic OP Codes with this claim.

and

DESCRIPTION	OP CODE	FRT
Inspect CVT Chain, Chain = NG (includes control valve R&I)	JX36AA	2.3

CVT Assembly Replacement Approval Procedures

- If P17F0 is stored for CVT replacement:
 - a. Complete the Powertrain Call Center (PCC) CVT Preauthorization Form in ASIST.
 - b. Attach the C-III plus screen printouts showing the VIN and DTC to the Preauthorization Form.
 - c. Call the PCC for authorization at **800-973-9992 (opt 2)**.
- If P17F1 is stored and CVT chain inspection indicates CVT assembly replacement is required:
 - a. Complete the PCC CVT Preauthorization Form in ASIST.
 - b. Attach the C-III plus screen printouts showing the VIN and DTC to the Preauthorization Form.
 - c. Attach the required video (15 seconds or less) to the CVT Preauthorization Form.
 - Failure to submit a continuous video showing evidence of chain slip and the VIN will cause immediate denial of request for CVT unit replacement.
 - d. Call the PCC for authorization at 800-973-9992 (opt 2).

IMPORTANT: Make sure the video has a clear image of the VIN on the F.M.V.S.S. certification label (VIN label).