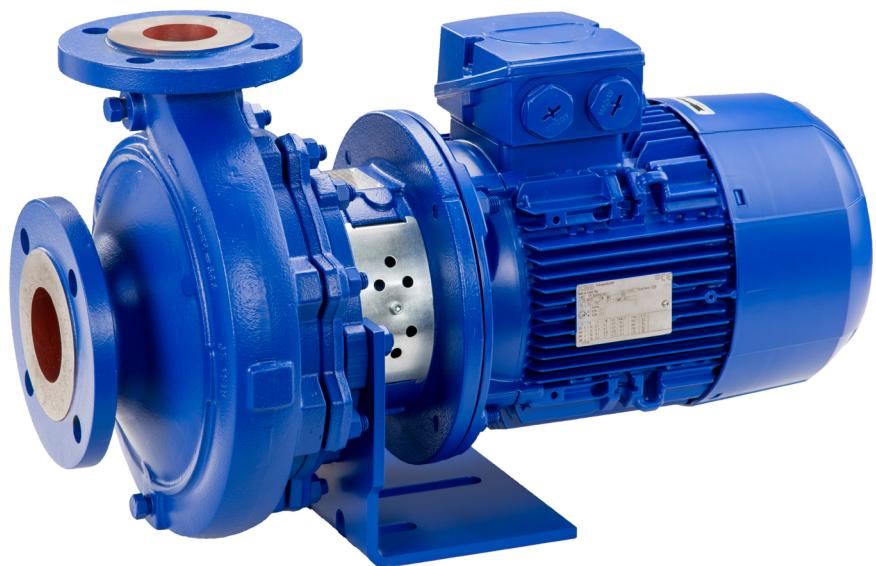


Closed-coupled Pump

Etabloc

Type Series Booklet



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Type Series Booklet Etabloc

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Centrifugal Pumps with Shaft Seal

Close-coupled Pump

Etabloc



Main applications

Pump for handling clean or aggressive fluids which are neither chemically nor mechanically aggressive to the pump materials.

- Water supply systems
- Cooling circuits
- Swimming pools
- Fire-fighting systems
- General irrigation systems
- Drainage systems
- Heating systems
- Air-conditioning systems
- Spray irrigation systems

Fluids handled

- Seawater
- Brackish water
- Drinking water
- Hot water
- Service water
- Fire-fighting water
- Brine
- Cleaning agents
- Condensate
- Oils

Operating data

Operating properties

Characteristic	Value	
	50 Hz	60 Hz
Flow rate	Q [m³/h]	≤ 660 ≤ 740
Head	H [m]	≤ 140 ≤ 144
Fluid temperature	T [°C]	-30 – +140
Operating pressure	p [bar]	≤ 16

Materials per country

- A = Europe, Middle East, North Africa
 - A1 = Default material variant
 - A2 = Optional material variant
- C = South Africa
 - C1 = Default material variant
 - C2 = Optional material variant
- D = China
 - D1 = Default material variant
 - D2 = Optional material variant

Designation

Example: ETB 050-032-160 GBXA 10D2

Designation key

Code	Description	
ETB	Etabloc type series	
050	Nominal suction nozzle diameter [mm]	
032	Nominal discharge nozzle diameter [mm]	
160	Nominal impeller diameter [mm]	
G	Casing material	
G	Cast iron	
B	Bronze	
S	Nodular cast iron	
C	Stainless steel	
B	Impeller material if different from casing material	
G	Cast iron	
C	Stainless steel	
B	Bronze	
A	Type of seal	
A	Conical cover	
C	Cylindrical cover	
A	Seal variants	
B	Dead-end arrangement	
I	Internal circulation (conical cover only)	
E	External circulation	
F	External flushing	
D	Back-to-back arrangement	
T	Tandem arrangement with internal circulation	
A	Con. seal chamber without circulation	
10	Seal code, e.g. Q1 Q1 X4GG	
01	1 (ZN1181) Q1Q1VGG	
06	RMG13G606 U3BEGG (WE25, 35)	
07	1A (ZN1181) Q1Q1EGG	
08	M32N69 (SYT) AQ1VGG	
09	MG13G60 U3U3VGG	
10	1 (ZN1181) Q1Q1X4GG	
11	1 (ZN1181) BQ1EGG-WA	

Code	Description
12	M37GN83 Q12Q1M1GG
13	1 (ZN1181) BQ1VGG
14	KMB13S2G9 Q1Q1KY7G
15	M7G49 Q1Q1K9GG/G
16	MG1520 BVPGG
17	M7N Q1BVGG
18	MG12G6-E1 Q1Q1EGG/G
19	HN400N Q1Q1M1GG
20	M37GN85 Q12Q1M1GG1
23	M37GN92 Q12Q1M1GG1
21	M7G49 Q1Q1K9GG/G
24	M7G49 Q1Q1K9GG/G
22	M32N69 AQ1EGG (WE55)
25	M32N67 (SYT) AQ1VGG
--	BT3
99	Shaft seal ring variant Gohl
D	Scope of supply
A	Pump only (Fig. 0)
D	Pump, motor
2	Shaft unit
2	Shaft unit 25
3	Shaft unit 35
5	Shaft unit 55

Further information on the designation

(⇒ Page 82)

Design details

Design

- Volute casing pump
- Single-stage
- Ratings to EN 733
- Requirements to 2009/125/EC Directive

Pump casing

- Radially split volute casing
- Volute casing of some pumps with integrally cast pump feet
- Replaceable casing wear rings (optional for casing material C)

Impeller type

- Closed radial impeller with multiply curved vanes

Shaft seal

Shaft seal

Shaft seal design	Region
Single mechanical seals to EN 12756	A, C, D
Double mechanical seals to EN 12756	A
Shaft equipped with replaceable shaft protecting sleeve in the shaft seal area	A, C, D

Drive

KSB SuPremE motor:

- Surface-cooled KSB SuPremE motor, IEC-compatible, magnetless synchronous reluctance motor (PumpDrive required)

- Motor mounting points in accordance with EN 50347
- Envelope dimensions in accordance with DIN V 42673 (07-2011)
- Frequency 50/60 Hz (PumpDrive input)
- Voltage 380/480 V (PumpDrive input)
- Type of construction IM V15
- IP55 enclosure
- Mode of operation: continuous operation S1
- Thermal class F with temperature sensor; 3 PTC thermistors
- Efficiency class IE4 in compliance with IEC/CD 60034-30 Ed. 2
- Shaft centreline height 71 mm - 225 mm
- Rated power 0.55 kW - 45 kW
- Rated speed 1500 rpm or 3000 rpm

KSB SuPremE B1:

- With terminal box for connecting to PumpDrive 2 or PumpDrive R for mounting on walls and in control cabinets

KSB SuPremE B2:

- Equipped for being fitted with a motor-mounted PumpDrive 2

Types of construction

Type of construction	Flange type ¹⁾	With foot	Shaft centreline height [mm]	Mounting arrangement IM ...
None	X		71 - 225	B3 ²⁾ , B6, B7, B8, V5, V6
Flange with clearance holes (FF)	X		71 - 225	V15 ²⁾ , V35, B35
Flange with tapped holes (FT)	-		71 - 160	V1 ²⁾ , V3, B5
	X		-	-
	-		≤ 132	V18 ²⁾ , B14, V19

Asynchronous motor:

- KSB/Siemens surface-cooled IEC frame three-phase squirrel-cage motor
- Winding 220-240 V / 380-420 V ≤ 2.20 kW
- Winding 380-420 V / 660-725 V ≥ 3.00 kW
- Type of construction IM V1 ≤ 4.00 kW
- Type of construction IM V1 ≥ 5.50 kW
- IP55 enclosure
- Mode of operation: continuous operation S1
- Thermal class F with temperature sensor; 3 PTC thermistors
- Efficiency class IE2 or IE3

¹⁾ Designations to EN 50347

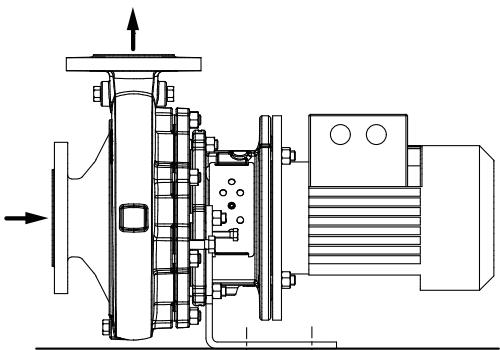
²⁾ Standard mounting arrangement

Installation types

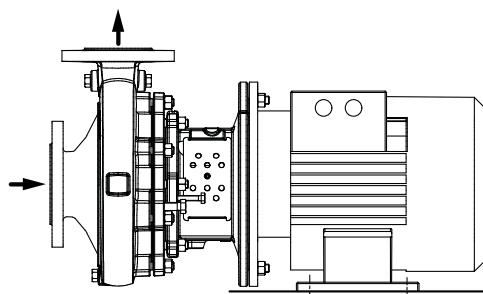
Installation types

Installation type	Region	Comment
Horizontal	A, C, D	
Vertical	A, C	A vent valve must be fitted to avoid dry running of the mechanical seal.

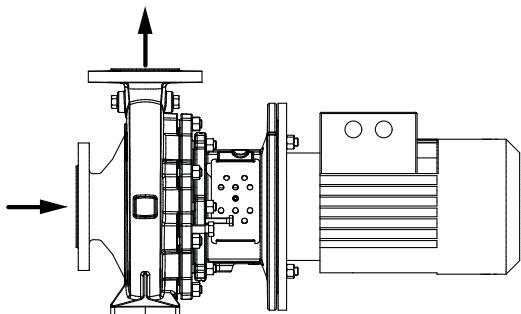
Horizontal installation, fastened below



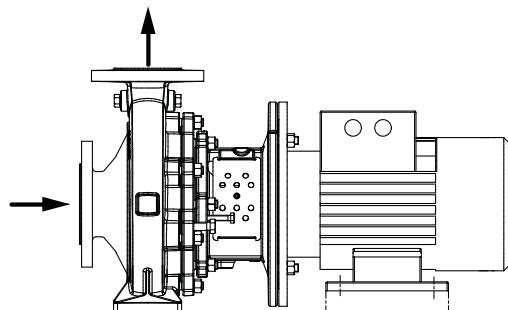
Pump sets with support foot, motor size ≤ 112



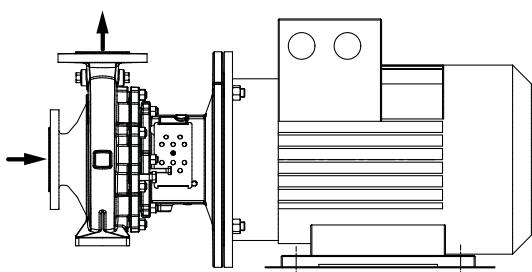
Pump sets, motor sizes 132 - 180



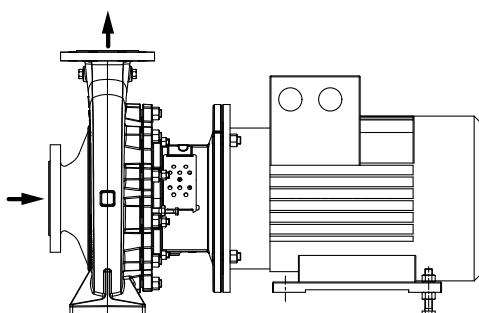
Pump sets with volute casing foot, motor size ≤ 112



Pump sets with volute casing foot, motor sizes 132 - 180

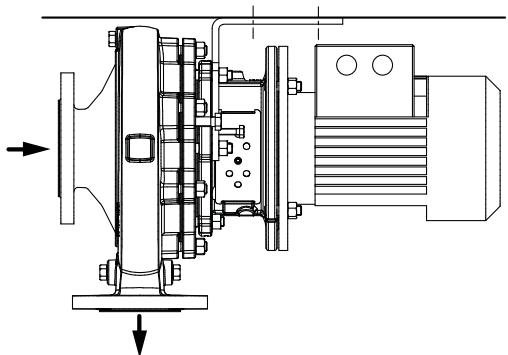


Pump sets, motor sizes 200 - 315, 2-pole

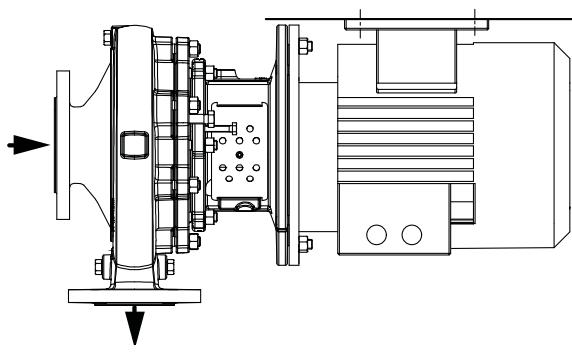


Pump sets, motor sizes 200 - 315, 4-pole

Horizontal installation, fastened above

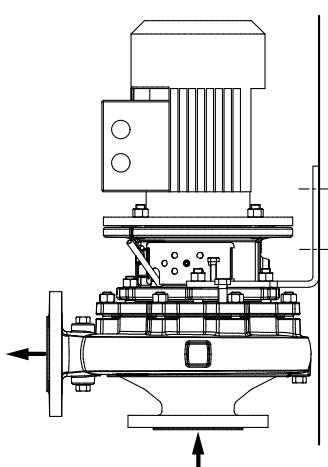


Pump sets, motor size \leq 112

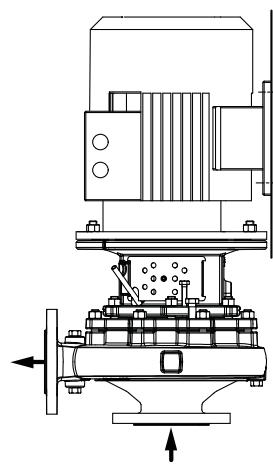


Pump sets, motor sizes 132 - 180

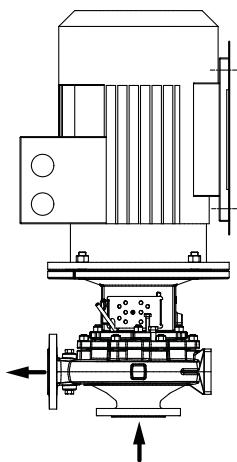
Vertical installation



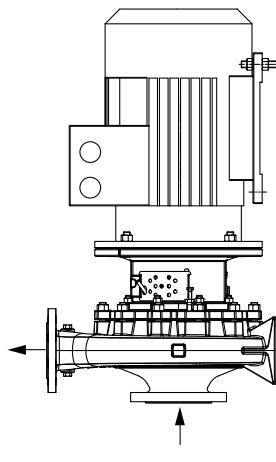
Pump sets, motor size \leq 112



Pump sets, motor sizes 132 - 180



Pump sets, motor sizes 200 - 315, 2-pole



Pump sets, motor sizes 200 - 315, 4-pole

Automation

Automation options:

Automation systems	Region
PumpMeter	A, C
PumpDrive	A

Coating and preservation

Coating and preservation

Description	Region
Coating and preservation to KSB standard	A, C, D

Product benefits

- Improved efficiency and NPSH_{req} by experimentally verified hydraulic design of impellers (vanes)
- Low energy costs through compliance with future requirements of Commission Regulation 547/2012 (minimum efficiency index MEI ≥ 0.4)
- Operating costs reduced by trimming the impeller diameter to match the specified duty point
- Little wear, low vibration levels and excellent smooth running characteristics thanks to good suction performance and virtually cavitation-free operation across a wide operating range
- Casing sealed reliably – even in varying operating conditions – by confined casing gasket
- Large variety of materials for perfectly matching the pump to the fluid handled. Large range of materials for many applications available as standard.
- Extended selection chart with additional pump sizes for small flow rates
- Easy to dismantle with forcing screws provided at the interface of casing cover and lantern

Product information as per Regulation No. 547/2012 (for water pumps with a maximum shaft power of 150 kW) implementing "Ecodesign" Directive 2009/125/EC

- Minimum efficiency index: see data sheet
- The benchmark for the most efficient water pumps is MEI ≥ 0.70.
- Year of construction: see data sheet
- Manufacturer's name or trade mark, commercial registration number and place of manufacture: see data sheet or order documentation
- Product's type and size identifier: see data sheet
- Hydraulic pump efficiency (%) with trimmed impeller: see data sheet
- Pump performance curves, including efficiency characteristics: see documented characteristic curve
- The efficiency of a pump with a trimmed impeller is usually lower than that of a pump with full impeller diameter. Trimming of the impeller will adapt the pump to a fixed duty point, leading to reduced energy consumption. The minimum efficiency index (MEI) is based on the full impeller diameter.
- Operation of this water pump with variable duty points may be more efficient and economic when controlled, for example, by the use of a variable speed drive that matches the pump duty to the system.
- Information relevant for disassembly, recycling or disposal at end of life: see installation/operating manual
- Information on benchmark efficiency or benchmark efficiency graph for MEI = 0.7 (0.4) for the pump based on the model shown in the Figure are available at: <http://www.europump.org/efficiencycharts>

Acceptance tests/warranty

Overview of acceptance tests / warranty

Acceptance tests / warranty	Region
Materials testing	
▪ Test report 2.2 on request	A, C, D
Final inspection	
▪ Inspection certificate 3.1 to EN 10204 on request	A, C, D

Acceptance tests / warranty												Region
Hydraulic test against surcharge												A, C
▪ To ISO 9906/2B												C, D
▪ To ISO 9906/3B												A, C, D
▪ NPSH test												A, C
Other inspections/tests on request												A, C
Warranty												A, C, D
▪ Warranties are given within the scope of the valid delivery conditions.												A, C, D

Overview of fluids handled

Table of fluids handled and associated material combinations

X = standard

Fluid handled	Application limit temperature [°C]	Casing/impeller materials					Shaft seal Mechanical seal					Comments
		Grey cast iron/ grey cast iron	Grey cast iron/ tin bronze	Nodular cast iron/ grey cast iron	Tin bronze/ tin bronze	CrNiMo cast steel/ CrNiMo cast steel	U3BEGG	Q1Q1EGG	U3U3VGG	Q1Q1X4GG	BQ1EGG	
		G	GB	S	B	C	6	7	9	10	11	12
Water												
Brackish water ³⁾	≤ 25	-	-	-	X	-	-	-	-	X	-	-
Fire-fighting water ⁴⁾	≤ 60	-	X	-	-	-	-	-	-	X	-	-
Heating water ⁵⁾	≤ 120	X	-	-	-	-	-	-	-	X	-	-
Heating water	≤ 140	X	-	-	-	-	X	-	-	-	-	-
Heating water	≥ 110	X	-	-	-	-	-	-	-	X	-	-
Condensate	≤ 120	X	-	-	-	-	-	-	-	X	-	-
Condensate, not conditioned	≤ 120	-	-	-	X	-	-	-	-	X	-	-
Cooling water (without antifreeze)	≤ 60	X	-	-	-	-	-	-	-	X	-	-
Cooling water pH ≥ 7.5 (with antifreeze ⁶⁾)	≥ -30 ≤ 60	X	-	-	-	-	-	-	-	X	-	-
Cooling water pH ≥ 7.5 (with antifreeze ⁶⁾)	≥ 60 ≤ 110	X	-	-	-	-	X	-	-	-	-	-
Slightly contaminated water	≤ 60	X	-	-	-	-	-	-	-	X	-	-
Seawater	≤ 25	-	-	-	X	-	-	-	-	X	-	-
Pure water ⁷⁾	≤ 60	X	-	-	-	-	-	-	-	X	-	-
Untreated water	≤ 60	X	-	-	-	-	-	-	-	X	-	-
Swimming pool water (fresh water)	≤ 60	X	-	-	-	-	-	-	-	X	-	-
Swimming pool water ⁸⁾ : filtration	≤ 40	-	X	-	-	-	-	-	-	X	-	-
Swimming pool water ⁸⁾ : water features; without turbulences and/or air content	≤ 40	-	X	-	-	-	-	-	-	X	-	-
Swimming pool water ⁸⁾ : water features; with turbulences and/or air content	≤ 40	-	-	-	X	-	-	-	-	X	-	-
Swimming pool water (seawater)	≤ 40	-	-	-	X	-	-	-	-	X	-	-
Dam water	≤ 60	-	X	-	-	-	-	-	-	X	-	-
Drinking water ⁹⁾	≤ 60	-	X	-	-	-	-	-	-	X	-	-
Partly desalinated water	≤ 120	X	-	-	-	-	-	-	-	X	-	-
Fully desalinated water	≤ 120	-	-	-	-	X	-	-	-	X	-	Purity requirements cannot be met.

3) For components made of bronze: ammonia (NH3) ≤ 5 mg/kg, free from hydrogen sulphide (H2S); no limitation of Cl content required in this case. Please contact KSB if limits are exceeded.

4) General evaluation criteria for results of water analysis: pH value ≥ 7; chlorides content (Cl) ≤ 250 mg/kg. Chlorine (Cl2) ≤ 0.6 mg/kg.

5) Treatment to VdTÜV 1466; additional requirement: O2 < 0.02 mg/l

6) Antifreeze on ethylene glycol basis with inhibitors. Content: > 20 % to 50 % (e.g. Antifrogen N)

7) No ultra-pure water! Conductivity at 25 °C: ≤ 800 µS/cm, neutral with regard to chemical corrosion

8) For France, observe the applicable rules as per ministerial order dated 18 January 2002.

9) For France, ACS approval is required.

Fluid handled	Application limit temperature [°C]	Casing/impeller materials						Shaft seal Mechanical seal				Comments
		Grey cast iron/ grey cast iron	Grey cast iron/ tin bronze	Nodular cast iron/ grey cast iron	Tin bronze/ tin bronze	CrNiMo cast steel/ CrNiMo cast steel	U3BEGG	Q1Q1EGG	U3U3VGG	Q1Q1X4GG	BQ1EGG	
		G	GB	S	B	C	6	7	9	10	11	12
Fully desalinated water as boiler feed water	≤ 120	X	-	-	-	-	-	-	-	-	X	-
Refrigerants, cooling brines												
Cooling brine, inorganic, pH value > 7.5, inhibited	≥ -30 ≤ 25	X	-	-	-	-	-	-	-	-	X	-
Water with antifreeze, pH value ≥ 7.5	≥ -30 ≤ 60	X	-	-	-	-	-	-	-	-	X	-
Water with antifreeze, pH value ≥ 7.5	≥ 60 ≤ 110	X	-	-	-	-	-	X	-	-	-	-
Oils/emulsions												
Diesel oil, extra light fuel oil	≤ 60	-	-	X	-	-	-	-	-	X	-	G possible, unless specific standards have to be observed
Lubricating oil, turbine oil, does not apply to SF-D oils (hardly flammable)	≤ 80	-	-	X	-	-	-	-	-	X	-	If specified "without internal primer" contact KSB. G possible, unless specific standards have to be observed
Drilling/grinding emulsion	≤ 60	X	-	-	-	-	-	-	X	-	-	-
Oil-water emulsion	≤ 60	X	-	-	-	-	-	-	X	-	-	-
Brewery applications												
Beer mash	≤ 100	X	-	-	-	-	-	-	-	-	X	If there is a risk of the pump running dry due to excessive emptying of the tank, an Etanorm with double seal in tandem arrangement must be used.
Beer wort	≤ 100	X	-	-	-	-	-	-	-	-	X	

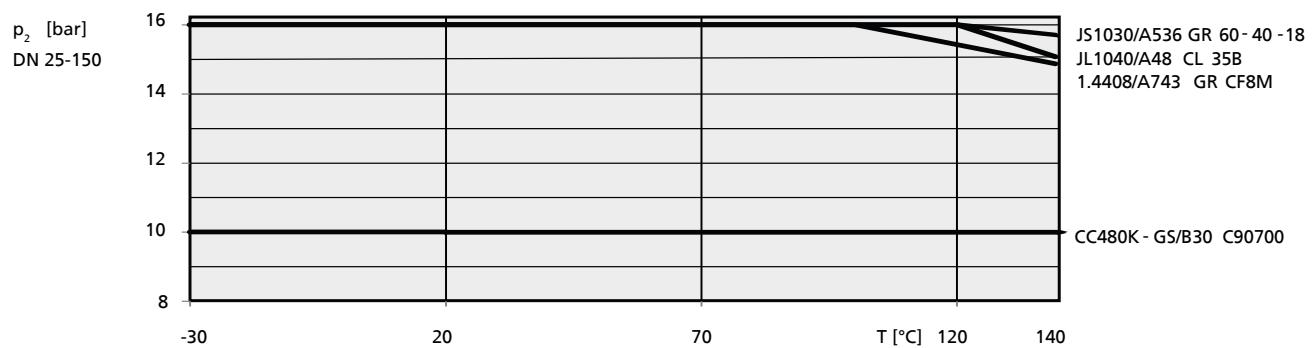
Pressure and temperature limits

Pressure and temperature limits of the pump

Pressure and temperature limits of the pump

Material variant	Fluid temperature ¹⁰⁾¹¹⁾	Test pressure ¹²⁾	Region
G, GC	-30 °C to +140 °C	21 bar	A, C, D
GB	-30 °C to +140 °C	21 bar	A, C, D
S, SB, SC	-30 °C to +140 °C	25 bar	A
B	-30 °C to +140 °C	13 bar	A
C	-30 °C to +140 °C	21 bar	A, D

Pressure and temperature limits of pumps with flanges to EN 1092-1, 1092-2 and 1092-3 and drilled to ASME

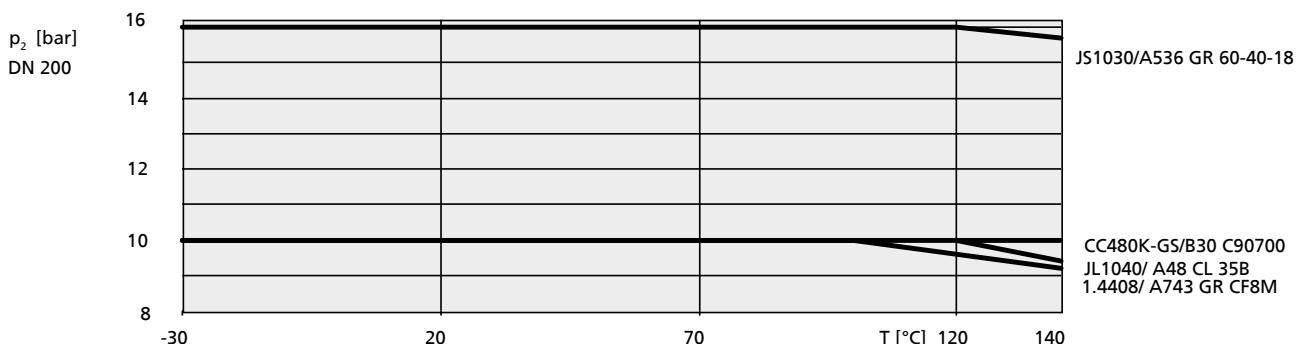


Pump pressure and temperature limits DN 25 - DN 150

10) For hot water heating systems to DIN 4752, Section 4.5, application limits must be observed.

11) For fluid temperatures >140 °C use Etanorm SYT.

12) The casing components are checked for leakage by means of internal pressure tests to AN 1897/75-03D00 with water.



Pump pressure and temperature limits DN 200

Materials

Overview of available materials for Europe

Part No.	Description	Material variant							
		G	GB	GC	B	S	SB	SC	C
102	Volute casing	Grey cast iron EN-GJL-250/ A 48 CL 35B	A1	A1	A1	-	-	-	-
		Bronze CC480K-GS/ B30 C90700	-	-	-	A1	-	-	-
		Nodular cast iron EN-GJS-400-15/ A536 GR 60-40-18	-	-	-	-	A1	A1	A1
		Stainless steel 1.4408/ A743 Gr CF8 M	-	-	-	-	-	-	A1
161	Casing cover, conical	Grey cast iron EN-GJL-250/ A 48 CL 35B	A1	A1	A1	-	-	-	-
		Bronze CC480K-GS/ B30 C90700	-	-	-	A1	-	-	-
		Nodular cast iron EN-GJS-400-15/ A536 GR 60-40-18	-	-	-	-	A1	A1	A1
		Stainless steel 1.4408/ A743 Gr CF8 M	-	-	-	-	-	-	A1
161	Casing cover, cylindrical	Grey cast iron EN-GJL-250/ A 48 CL 35B	A2	A2	A2	-	-	-	-
		Stainless steel 1.4408/ A743 Gr CF8 M	-	-	-	-	-	-	A2
		Bronze CC480K-GS/ B30 C90700	-	-	-	A2	-	-	-
210	Shaft	Tempered steel C45+N	A1	A1	A1	-	A1	A1	A1
		Stainless steel 1.4571	A2	A2	A2	A1	A2	A2	A1
230	Impeller	Grey cast iron EN-GJL-250/ A 48 CL 35B	A1	-	-	-	A1	-	-
		Bronze CC480K-GS/ B30 C90700	-	A1	-	A1	-	A1	-
		Stainless steel 1.4408/ A743 Gr CF8 M	-	-	A1	-	-	-	A1
341	Drive lantern	Grey cast iron EN-GJL-250/ A 48 CL 35B	A1						
400	Sealing elements	DPAF, asbestos-free	A1						
502.01	Casing wear ring, suction side	Grey cast iron EN-GJL-250/ CI	A1	A1	A1	-	A1	A1	A1
		Stainless steel (CrNiMo steel)	A2	A2	A2	-	-	-	A2
		Bronze CC495K-GS	-	A2	-	A1	-	A2	-
502.02	Casing wear ring, discharge side	Grey cast iron EN-GJL-250/ CI	A1	A1	A1	-	A1	A1	A1
		Stainless steel (CrNiMo steel)	A2	A2	A2	-	-	-	A2
		Bronze CC495K-GS	-	A2	-	A1	-	A2	-
523	Shaft sleeve ¹³⁾	Stainless steel (CrNiMo steel)	A1						
902	Studs	Steel 8.8	A1	A1	A1	-	A1	A1	A1
		A4-70/ A193 Gr B8M CL2	A2	A2	A2	A1	A2	A2	A1
903	Plug	Steel	A1	A1	A1	-	A1	A1	A1
		A4/ AISI 316	A2	A2	A2	A1	A2	A2	A1
920	Nut	8+A2A/ 8+B633 SC1 TP3	A1	A1	A1	-	A1	A1	A1
		A4/ AISI 316	A2	A2	A2	A1	A2	A2	A1
920.95	Impeller nut	A4/ AISI 316	A2	A2	A1	A1	A2	A1	A1
		Steel 8	A1	A1	-	-	A1	-	-

¹³⁾ For pump sets with mechanical seal

Overview of materials available for South Africa

Part No.	Description	Material variant							
		G	GB	GC	B	S	SB	SC	C
102	Volute casing	Grey cast iron EN-GJL-250/ A 48 CL 35B	C1	C1	C1	-	-	-	-
161	Casing cover, conical	Grey cast iron EN-GJL-250/ A 48 CL 35B	C1	C1	C1	-	-	-	-
210	Shaft	Tempered steel C45+N Stainless steel 1.4571	C1	C1	C1	-	-	-	-
230	Impeller	Grey cast iron EN-GJL-250/ A 48 CL 35B	C1	-	-	-	-	-	-
		Bronze CC480K-GS/ B30 C90700	-	C1	-	-	-	-	-
		Stainless steel 1.4408/ A743 Gr CF8 M	-	-	C1	-	-	-	-
341	Drive lantern	Grey cast iron EN-GJL-250/ A 48 CL 35B	C1	C1	C1	-	-	-	-
400	Sealing elements	DPAF, asbestos-free	C1	C1	C1	-	-	-	-
502.01	Casing wear ring, suction side	Grey cast iron EN-GJL-250/Cl	C1	C1	C1	-	-	-	-
		Stainless steel (CrNiMo steel)	C2	C2	C2	-	-	-	-
		Bronze CC495K-GS	-	C2	-	-	-	-	-
502.02	Casing wear ring, discharge side	Grey cast iron EN-GJL-250/Cl	C1	C1	C1	-	-	-	-
		Stainless steel (CrNiMo steel)	C2	C2	C2	-	-	-	-
		Bronze CC495K-GS	-	C2	-	-	-	-	-
523	Shaft sleeve ¹⁴⁾	Stainless steel (CrNiMo steel)	C1	C1	C1	-	-	-	-
902	Studs	Steel 8.8	C1	C1	C1	-	-	-	-
		A4-70/ A193 Gr B8M CL2	C2	C2	C2	-	-	-	-
903	Plug	Steel	C1	C1	C1	-	-	-	-
		A4/ AISI 316	C2	C2	C2	-	-	-	-
920	Nut	8+A2A/ 8+B633 SC1 TP3	C1	C1	C1	-	-	-	-
		A4/ AISI 316	C2	C2	C2	-	-	-	-
920.95	Impeller nut	A4/ AISI 316	C2	C2	C1	-	-	-	-
		Steel 8	C1	C1	-	-	-	-	-

Overview of materials available for China

Part No.	Description	Material variant							
		G	GB	GC	B	S	SB	SC	C
102	Volute casing	Grey cast iron EN-GJL-250/ A 48 CL 35B	D1	D1	D1	-	-	-	-
		Stainless steel 1.4408/A743 Gr CF8 M	-	-	-	-	-	-	D1
161	Casing cover, conical	Grey cast iron EN-GJL-250/ A 48 CL 35B	D1	D1	D1	-	-	-	-
		Stainless steel 1.4408/ A743 Gr CF8 M	-	-	-	-	-	-	D1
210	Shaft	Tempered steel C45+N	D1	D1	D1	-	-	-	-
		Stainless steel 1.4571	D2	D2	D2	-	-	-	D1
230	Impeller	Grey cast iron EN-GJL-250/ A 48 CL 35B	D1	-	-	-	-	-	-
		Bronze CC480K-GS/ B30 C90700	-	D1	-	-	-	-	-
		Stainless steel 1.4408/ A743 Gr CF8 M	-	-	D1	-	-	-	D1
341	Drive lantern	Grey cast iron EN-GJL-250/ A 48 CL 35B	D1	D1	D1	-	-	-	D1
400	Sealing elements	DPAF, asbestos-free	D1	D1	D1	-	-	-	D1
502.01	Casing wear ring, suction side	Grey cast iron EN-GJL-250/Cl	D1	D1	D1	-	-	-	-
		Stainless steel (CrNiMo steel)	D2	D2	D2	-	-	-	D2
502.02	Casing wear ring, discharge side	Grey cast iron EN-GJL-250/Cl	D1	D1	D1	-	-	-	-
		Stainless steel (CrNiMo steel)	D2	D2	D2	-	-	-	D2
523	Shaft sleeve ¹⁵⁾	Stainless steel (CrNiMo steel)	D1	D1	D1	-	-	-	D1
902	Studs	Steel 8.8	D1	D1	D1	-	-	-	-
		A4-70/ A193 Gr B8M CL2	D2	D2	D2	-	-	-	D1
903	Plug	Steel	D1	D1	D1	-	-	-	-
		A4/ AISI 316	D2	D2	D2	-	-	-	D1
920	Nut	8+A2A/ 8+B633 SC1 TP3	D1	D1	D1	-	-	-	-

14) For pump sets with mechanical seal

15) For pump sets with mechanical seal

Part No.	Description	Material variant							
		G	GB	GC	B	S	SB	SC	C
	A4/ AISI 316	D2	D2	D2	-	-	-	-	D1
920.95	Impeller nut	A4/ AISI 316	D2	D2	D1	-	-	-	D1
	Steel 8	D1	D1	-	-	-	-	-	-

Availability of pump sizes per material variant

Available material variants

Size	G	GB	GC	B	S	SB	SC	C
040-025-160	X	X	X	-	X	X	X	X
040-025-200	X	X	X	-	X	X	X	X
050-032-125.1	X	X	X	X	X	X	X	X
050-032-160.1	X	X	X	X	X	X	X	X
050-032-200.1	X	X	X	X	X	X	X	X
050-032-250.1	X	X	X	-	-	-	-	X
050-032-125	X	X	X	-	-	-	-	X
050-032-160	X	X	X	X	X	X	X	X
050-032-200	X	X	X	X	X	X	X	X
050-032-250	X	X	X	-	X	X	X	X
065-040-125	X	X	X	-	-	-	-	X
065-040-160	X	X	X	X	X	X	X	X
065-040-200	X	X	X	X	X	X	X	X
065-040-250	X	X	X	X	X	X	X	X
065-040-315	X	X	X	-	X	X	X	X
065-050-125	X	X	X	-	-	-	-	X
065-050-160	X	X	X	X	X	X	X	X
065-050-200	X	X	X	X	X	X	X	X
065-050-250	X	X	X	X	X	X	X	X
065-050-315	X	X	X	-	X	X	X	X
080-065-125	X	X	X	-	-	-	-	X
080-065-160	X	X	X	X	X	X	X	X
080-065-200	X	X	X	X	X	X	X	X
080-065-250	X	X	X	X	X	X	X	X
080-065-315	X	X	X	-	X	X	X	X
100-080-160	X	X	X	X	X	X	X	X
100-080-200	X	X	X	X	X	X	X	X
100-080-250	X	X	X	X	X	X	X	X
100-080-315	X	X	X	-	X	X	X	X
100-080-400	X	X	X	-	-	-	-	X
125-100-160	X	X	X	X	X	X	X	X
125-100-200	X	X	X	X	X	X	X	X
125-100-250	X	X	X	X	X	X	X	X
125-100-315	X	X	X	X	X	X	X	X
125-100-400	X	X	X	-	-	-	-	X
150-125-200	X	X	X	X	X	X	X	X
150-125-250	X	X	X	X	X	X	X	X
150-125-315	X	X	X	X	X	X	X	X
150-125-400	X	X	X	-	X	X	X	X
200-150-200	X	X	X	-	-	-	-	X
200-150-250	X	X	X	X	-	-	-	X
200-150-315	X	X	X	X	X	X	X	X
200-150-400	X	X	X	X	X	X	X	X

Overview of pump size / motor combinations

Available pump size / motor combinations for Europe

Size	Number of poles			IEC 71	IEC 80	IEC 90	IEC 100	IEC 112	IEC 132	IEC 160	IEC 180	IEC 200	IEC 225	IEC 250	IEC 280	IEC 315
	2	4	6													
040-025-160	✓	-	-	-	x	x	x	x	-	-	-	-	-	-	-	-
	-	✓	-	x	x	-	-	-	-	-	-	-	-	-	-	-
	-	-	✓	-	x	x	-	-	-	-	-	-	-	-	-	-
040-025-200	✓	-	-	-	-	x	x	x	x	x	-	-	-	-	-	-
	-	✓	-	x	x	x	-	-	-	-	-	-	-	-	-	-
	-	-	✓	-	x	x	-	-	-	-	-	-	-	-	-	-
050-032-125.1	✓	-	-	x	x	x	x	x	x	-	-	-	-	-	-	-
	-	✓	-	-	x	x	-	-	-	-	-	-	-	-	-	-
	-	-	✓	-	x	x	-	-	-	-	-	-	-	-	-	-
050-032-160.1	✓	-	-	-	-	x	x	x	x	x	x	-	-	-	-	-
	-	✓	-	x	x	x	-	-	-	-	-	-	-	-	-	-
	-	-	✓	-	x	x	-	-	-	-	-	-	-	-	-	-
050-032-200.1	✓	-	-	-	-	-	x	x	x	x	-	-	-	-	-	-
	-	✓	-	x	x	x	-	-	-	-	-	-	-	-	-	-
	-	-	✓	-	x	x	-	-	-	-	-	-	-	-	-	-
050-032-250.1	✓	-	-	-	-	-	-	-	x	x	-	-	-	-	-	-
	-	✓	-	-	x	x	x	-	-	-	-	-	-	-	-	-
	-	-	✓	-	x	x	-	-	-	-	-	-	-	-	-	-
050-032-125	✓	-	-	-	x	x	x	x	x	x	-	-	-	-	-	-
	-	✓	-	x	x	x	-	-	-	-	-	-	-	-	-	-
	-	-	✓	-	x	x	-	-	-	-	-	-	-	-	-	-
050-032-160	✓	-	-	-	-	x	x	x	x	x	-	-	-	-	-	-
	-	✓	-	x	x	x	-	-	-	-	-	-	-	-	-	-
	-	-	✓	-	x	x	-	-	-	-	-	-	-	-	-	-
050-032-200	✓	-	-	-	-	-	-	-	x	x	x	-	-	-	-	-
	-	✓	-	-	x	x	x	-	-	-	-	-	-	-	-	-
	-	-	✓	-	x	x	-	-	-	-	-	-	-	-	-	-
050-032-250	✓	-	-	-	-	-	-	-	-	x	x	x	x	-	-	-
	-	✓	-	-	-	x	x	x	-	-	-	-	-	-	-	-
	-	-	✓	-	x	x	-	-	-	-	-	-	-	-	-	-
065-040-125	✓	-	-	-	-	x	x	x	x	x	x	x	-	-	-	-
	-	✓	-	x	x	x	-	-	-	-	-	-	-	-	-	-
	-	-	✓	-	x	x	-	-	-	-	-	-	-	-	-	-
065-040-160	✓	-	-	-	-	-	x	x	x	x	x	x	-	-	-	-
	-	✓	-	-	x	x	x	-	-	-	-	-	-	-	-	-
	-	-	✓	-	x	x	-	-	-	-	-	-	-	-	-	-
065-040-200	✓	-	-	-	-	-	-	-	x	x	x	x	-	-	-	-
	-	✓	-	-	x	x	x	-	-	-	-	-	-	-	-	-
	-	-	✓	-	x	x	-	-	-	-	-	-	-	-	-	-
065-040-250	✓	-	-	-	-	-	-	-	-	x	x	x	-	-	-	-
	-	✓	-	-	x	x	x	-	-	-	-	-	-	-	-	-
	-	-	✓	-	x	x	-	-	-	-	-	-	-	-	-	-
065-040-315	✓	-	-	-	-	-	-	-	-	x	x	x	x	-	-	-
	-	✓	-	-	-	x	x	x	-	-	-	-	-	-	-	-
	-	-	✓	-	-	x	x	x	-	-	-	-	-	-	-	-
065-050-125	✓	-	-	-	-	-	x	x	x	x	x	x	-	-	-	-
	-	✓	-	-	x	x	-	-	-	-	-	-	-	-	-	-
	-	-	✓	-	x	x	-	-	-	-	-	-	-	-	-	-
065-050-160	✓	-	-	-	-	-	-	-	x	x	x	x	-	-	-	-
	-	✓	-	-	x	x	x	-	-	-	-	-	-	-	-	-
	-	-	✓	-	x	x	-	-	-	-	-	-	-	-	-	-
065-050-200	✓	-	-	-	-	-	-	-	-	x	x	x	-	-	-	-
	-	✓	-	-	x	x	x	-	-	-	-	-	-	-	-	-
	-	-	✓	-	x	x	x	-	-	-	-	-	-	-	-	-
065-050-250	✓	-	-	-	-	-	-	-	-	x	x	x	-	-	-	-
	-	✓	-	-	x	x	x	-	-	-	-	-	-	-	-	-
	-	-	✓	-	x	x	x	-	-	-	-	-	-	-	-	-
065-050-315	✓	-	-	-	-	-	-	-	-	-	x	x	x	x	-	-
	-	✓	-	-	-	x	x	x	-	-	-	-	-	-	-	-
	-	-	✓	-	-	x	x	x	-	-	-	-	-	-	-	-

Size	Number of poles															
	2	4	6	IEC 71	IEC 80	IEC 90	IEC 100	IEC 112	IEC 132	IEC 160	IEC 180	IEC 200	IEC 225	IEC 250	IEC 280	IEC 315
080-065-125	✓	-	-	-	-	-	-	✗	✗	✗	-	-	-	-	-	-
	-	✓	-	-	✗	✗	✗	-	-	-	-	-	-	-	-	-
	-	-	✓	-	✗	✗	-	-	-	-	-	-	-	-	-	-
080-065-160	✓	-	-	-	-	-	-	-	✗	✗	✗	-	-	-	-	-
	-	✓	-	-	-	✗	✗	✗	-	-	-	-	-	-	-	-
	-	-	✓	-	✗	✗	-	-	-	-	-	-	-	-	-	-
080-065-200	✓	-	-	-	-	-	-	-	-	✗	✗	✗	-	-	-	-
	-	✓	-	-	-	-	✗	✗	✗	-	-	-	-	-	-	-
	-	-	✓	-	✗	✗	✗	✗	-	-	-	-	-	-	-	-
080-065-250	✓	-	-	-	-	-	-	-	-	-	✗	✗	✗	✗	✗	-
	-	✓	-	-	-	-	✗	✗	✗	✗	-	-	-	-	-	-
	-	-	✓	-	-	-	✗	✗	✗	-	-	-	-	-	-	-
080-065-315	✓	-	-	-	-	-	-	-	-	-	-	-	-	✗	✗	✗
	-	✓	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	-	-	✓	-	-	-	-	✗	✗	-	-	-	-	-	-	-
100-080-160	✓	-	-	-	-	-	-	-	-	✗	✗	✗	-	-	-	-
	-	✓	-	-	-	✗	✗	✗	✗	-	-	-	-	-	-	-
	-	-	✓	-	✗	✗	✗	-	-	-	-	-	-	-	-	-
100-080-200	✓	-	-	-	-	-	-	-	-	✗	✗	✗	✗	✗	✗	-
	-	✓	-	-	-	-	✗	✗	✗	-	-	-	-	-	-	-
	-	-	✓	-	-	-	✗	✗	✗	-	-	-	-	-	-	-
100-080-250	✓	-	-	-	-	-	-	-	-	-	-	-	✗	✗	✗	✗
	-	✓	-	-	-	-	-	✗	✗	✗	-	-	-	-	-	-
	-	-	✓	-	-	-	✗	✗	✗	-	-	-	-	-	-	-
100-080-315	✓	-	-	-	-	-	-	-	-	-	-	-	-	-	✗	✗
	-	✓	-	-	-	-	-	-	✗	✗	✗	✗	✗	-	-	-
	-	-	✓	-	-	-	-	-	✗	✗	-	-	-	-	-	-
100-080-400	-	✓	-	-	-	-	-	-	-	-	-	✗	✗	-	-	-
125-100-160	✓	-	-	-	-	-	-	-	-	-	✗	✗	✗	-	-	-
	-	✓	-	-	-	-	✗	✗	✗	-	-	-	-	-	-	-
	-	-	✓	-	-	-	✗	✗	-	-	-	-	-	-	-	-
125-100-200	✓	-	-	-	-	-	-	-	-	-	-	-	✗	✗	✗	-
	-	✓	-	-	-	-	-	✗	✗	✗	-	-	-	-	-	-
	-	-	✓	-	-	-	✗	✗	✗	-	-	-	-	-	-	-
125-100-250	✓	-	-	-	-	-	-	-	-	-	-	-	-	✗	✗	✗
	-	✓	-	-	-	-	-	-	✗	✗	✗	-	-	-	-	-
	-	-	✓	-	-	-	-	✗	✗	✗	-	-	-	-	-	-
125-100-315	-	✓	-	-	-	-	-	-	-	✗	✗	✗	✗	-	-	-
	-	-	✓	-	-	-	-	-	✗	✗	-	-	-	-	-	-
	-	-	-	✓	-	-	-	-	-	-	-	-	-	-	-	-
125-100-400	-	✓	-	-	-	-	-	-	-	-	-	✗	✗	✗	✗	-
150-125-200	✓	-	-	-	-	-	-	-	-	✗	✗	✗	-	-	-	-
	-	✓	-	-	-	-	-	-	✗	✗	✗	-	-	-	-	-
	-	-	✓	-	-	-	-	✗	✗	-	-	-	-	-	-	-
150-125-250	-	✓	-	-	-	-	-	-	-	✗	✗	✗	-	-	-	-
	-	-	✓	-	-	-	-	-	✗	✗	-	-	-	-	-	-
	-	-	-	✓	-	-	-	-	-	-	-	-	-	-	-	-
150-125-315	-	✓	-	-	-	-	-	-	-	-	-	✗	✗	✗	-	-
150-125-400	-	✓	-	-	-	-	-	-	-	-	-	✗	✗	✗	✗	✗
200-150-200	-	✓	-	-	-	-	-	-	✗	✗	✗	✗	-	-	-	-
200-150-250	-	✓	-	-	-	-	-	-	✗	✗	✗	✗	-	-	-	-
200-150-315	-	✓	-	-	-	-	-	-	✗	✗	✗	-	✗	✗	✗	-
200-150-400	-	✓	-	-	-	-	-	-	✗	✗	✗	-	✗	✗	✗	✗

Available pump size / motor combinations for South Africa / China

Size	Number of poles														
	2	4	IEC 71	IEC 80	IEC 90	IEC 100	IEC 112	IEC 132	IEC 160	IEC 180	IEC 200	IEC 225	IEC 250	IEC 280	IEC 315
040-025-160	✓	-	-	✗	✗	✗	✗	-	-	-	-	-	-	-	-
	-	✓	-	✗	-	-	-	-	-	-	-	-	-	-	-
040-025-200	✓	-	-	-	✗	✗	✗	✗	-	-	-	-	-	-	-
	-	✓	-	✗	✗	-	-	-	-	-	-	-	-	-	-

Size	Number of poles														
	2	4	IEC 71	IEC 80	IEC 90	IEC 100	IEC 112	IEC 132	IEC 160	IEC 180	IEC 200	IEC 225	IEC 250	IEC 280	IEC 315
050-032-125.1	✓	-	-	X	X	X	X	X	-	-	-	-	-	-	-
	-	✓	-	X	-	-	-	-	-	-	-	-	-	-	-
050-032-160.1	✓	-	-	-	X	X	X	X	X	-	-	-	-	-	-
	-	✓	-	X	-	-	-	-	-	-	-	-	-	-	-
050-032-200.1	✓	-	-	-	-	X	X	X	X	-	-	-	-	-	-
	-	✓	-	X	X	-	-	-	-	-	-	-	-	-	-
050-032-250.1	✓	-	-	-	-	-	-	-	X	X	-	-	-	-	-
	-	✓	-	X	X	X	-	-	-	-	-	-	-	-	-
050-032-125	✓	-	-	X	X	X	X	X	-	-	-	-	-	-	-
	-	✓	-	X	-	-	-	-	-	-	-	-	-	-	-
050-032-160	✓	-	-	-	X	X	X	X	-	-	-	-	-	-	-
	-	✓	-	X	X	-	-	-	-	-	-	-	-	-	-
050-032-200	✓	-	-	-	-	-	-	X	X	X	-	-	-	-	-
	-	✓	-	X	X	X	-	-	-	-	-	-	-	-	-
050-032-250	✓	-	-	-	-	-	-	-	X	X	-	-	-	-	-
	-	✓	-	-	X	X	X	X	-	-	-	-	-	-	-
065-040-125	✓	-	-	-	X	X	X	X	X	X	-	-	-	-	-
	-	✓	-	X	X	-	-	-	-	-	-	-	-	-	-
065-040-160	✓	-	-	-	-	X	X	X	X	X	-	-	-	-	-
	-	✓	-	X	X	X	-	-	-	-	-	-	-	-	-
065-040-200	✓	-	-	-	-	-	-	-	X	X	X	-	-	-	-
	-	✓	-	X	X	X	-	-	-	-	-	-	-	-	-
065-040-250	✓	-	-	-	-	-	-	-	-	X	X	X	-	-	-
	-	✓	-	-	X	X	X	X	-	-	-	-	-	-	-
065-040-315	✓	-	-	-	-	-	-	-	-	X	X	X	X	X	-
	-	✓	-	-	-	X	X	X	X	-	-	-	-	-	-
065-050-125	✓	-	-	-	-	X	X	X	X	-	-	-	-	-	-
	-	✓	-	X	X	-	-	-	-	-	-	-	-	-	-
065-050-160	✓	-	-	-	-	-	-	-	-	X	X	X	-	-	-
	-	✓	-	X	X	X	-	-	-	-	-	-	-	-	-
065-050-200	✓	-	-	-	-	-	-	-	-	-	X	X	X	-	-
	-	✓	-	-	X	X	X	X	-	-	-	-	-	-	-
065-050-250	✓	-	-	-	-	-	-	-	-	-	X	X	X	-	-
	-	✓	-	-	-	X	X	X	X	-	-	-	-	-	-
065-050-315	✓	-	-	-	-	-	-	-	-	-	-	X	X	X	-
	-	✓	-	-	-	X	X	X	X	-	-	-	-	-	-
080-065-125	✓	-	-	-	-	-	-	-	X	X	X	-	-	-	-
	-	✓	-	X	X	X	-	-	-	-	-	-	-	-	-
080-065-160	✓	-	-	-	-	-	-	-	-	X	X	X	X	-	-
	-	✓	-	-	X	X	X	X	-	-	-	-	-	-	-
080-065-200	✓	-	-	-	-	-	-	-	-	-	X	X	X	X	-
	-	✓	-	-	-	X	X	X	X	-	-	-	-	-	-
080-065-250	✓	-	-	-	-	-	-	-	-	-	-	X	X	X	X
	-	✓	-	-	-	X	X	X	X	-	-	-	-	-	-
080-065-315	✓	-	-	-	-	-	-	-	-	-	-	-	X	X	-
	-	✓	-	-	-	-	-	-	X	X	X	-	-	-	-
100-080-160	✓	-	-	-	-	-	-	-	-	-	X	X	X	-	-
	-	✓	-	-	X	X	X	X	-	-	-	-	-	-	-
100-080-200	✓	-	-	-	-	-	-	-	-	-	X	X	X	X	-
	-	✓	-	-	-	X	X	X	X	-	-	-	-	-	-
100-080-250	✓	-	-	-	-	-	-	-	-	-	-	X	X	X	-
	-	✓	-	-	-	-	X	X	X	X	-	-	-	-	-
100-080-315	✓	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	-	✓	-	-	-	-	-	X	X	X	X	X	X	-	-
100-080-400	-	✓	-	-	-	-	-	-	-	-	-	-	X	X	X
125-100-160	✓	-	-	-	-	-	-	-	-	-	-	X	X	X	-
	-	✓	-	-	-	X	X	X	-	-	-	-	-	-	-
125-100-200	✓	-	-	-	-	-	-	-	-	-	-	-	X	X	X
	-	✓	-	-	-	-	X	X	X	-	-	-	-	-	-
125-100-250	✓	-	-	-	-	-	-	-	-	-	-	-	X	X	-
	-	✓	-	-	-	-	-	X	X	X	-	-	-	-	-
125-100-315	-	✓	-	-	-	-	-	-	-	X	X	X	X	X	-
125-100-400	-	✓	-	-	-	-	-	-	-	-	X	X	X	X	-

Size	Number of poles														
	2	4	IEC 71	IEC 80	IEC 90	IEC 100	IEC 112	IEC 132	IEC 160	IEC 180	IEC 200	IEC 225	IEC 250	IEC 280	IEC 315
150-125-200	✓	-	-	-	-	-	-	-	-	-	-	-	✗	-	-
	-	✓	-	-	-	-	-	✗	✗	✗	-	-	-	-	-
150-125-250	-	✓	-	-	-	-	-	-	✗	✗	✗	-	-	-	-
150-125-315	-	✓	-	-	-	-	-	-	-	-	✗	✗	✗	-	-
150-125-400	-	✓	-	-	-	-	-	-	-	-	✗	✗	✗	-	-
200-150-200	-	✓	-	-	-	-	-	✗	✗	✗	✗	-	-	-	-
200-150-250	-	✓	-	-	-	-	-	-	✗	✗	✗	✗	-	-	-
200-150-315	-	✓	-	-	-	-	-	-	-	-	✗	✗	✗	-	-
200-150-400	-	✓	-	-	-	-	-	-	-	-	-	✗	✗	-	-

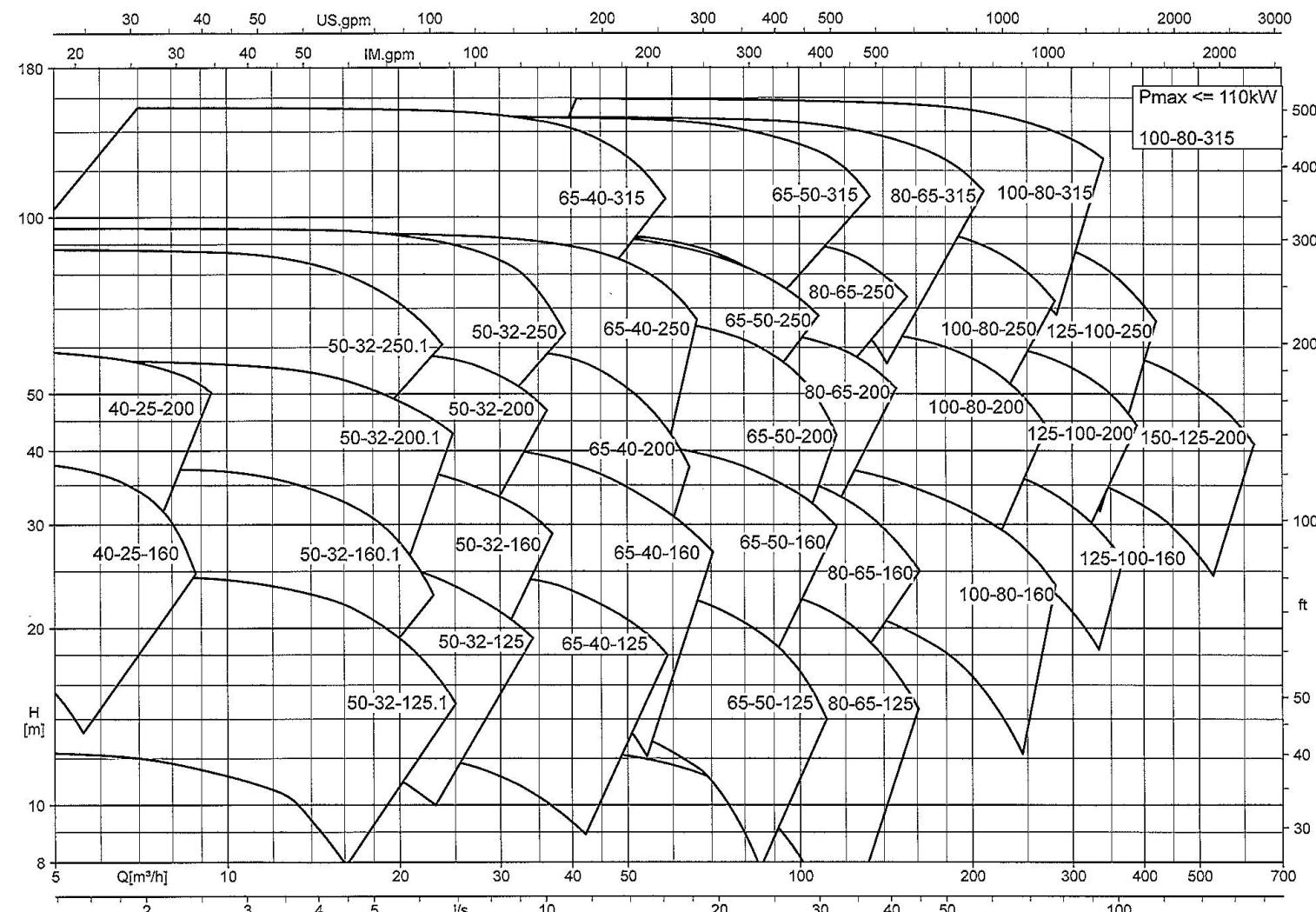
Technical data

Technical data

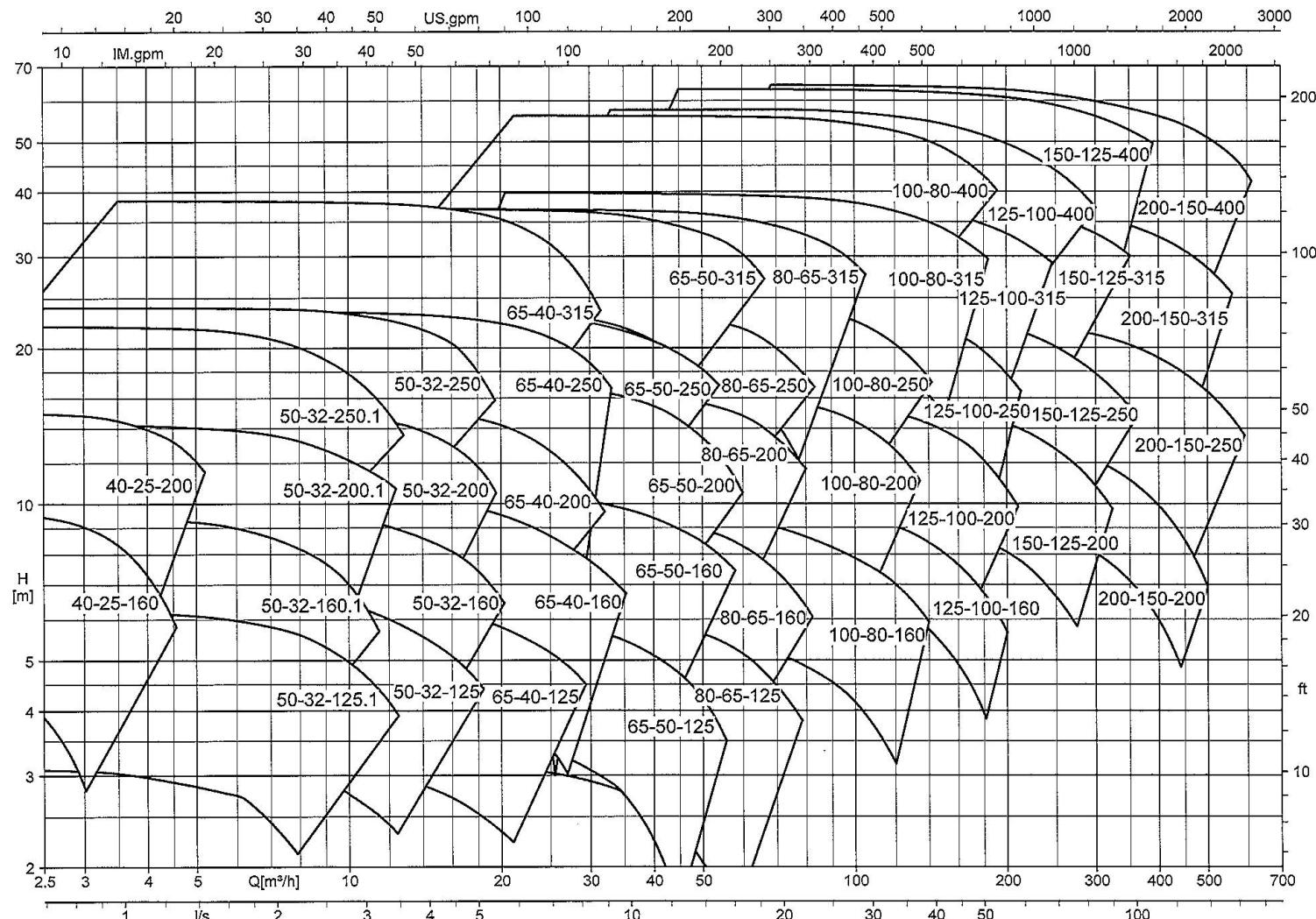
Size	Shaft unit	Impeller					Speed limit	
		Impeller outlet width	Free passage	Impeller inlet diameter	Impeller diameter		Maximum	Minimum
					[mm]	[mm]		
040-025-160	WS_25	6,0	5,7	45,2	169	130	3500	500
040-025-200	WS_25	6,0	5,7	45,2	209	160	3500	500
050-032-125.1	WS_25	6,6	6,0	52,4	139	104	4300	500
050-032-160.1	WS_25	5,7	5,4	52,7	170	136	4400	500
050-032-200.1	WS_25	5,6	5,3	54,0	204	170	3800	500
050-032-250.1	WS_25	5,5	5,2	58,3	254	200	3000	500
050-032-125	WS_25	9,8	5,7	63,4	139	104	4200	500
050-032-160	WS_25	8,5	5,8	60,6	174	136	3500	500
050-032-200	WS_25	7,0	6,7	62,9	209	170	3700	500
050-032-250	WS_25	7,5	7,1	62,6	261	209	3000	500
065-040-125	WS_25	14,0	9,6	73,9	139	104	4000	500
065-040-160	WS_25	13,0	11,5	70,0	174	128	4400	500
065-040-200	WS_25	9,4	8,9	69,4	209	165	3700	500
065-040-250	WS_25	8,4	8,0	74,1	260	200	3000	500
065-040-315	WS_35	7,5	7,1	75,3	326	260	2300	500
065-050-125	WS_25	19,9	11,6	87,9	142	112	4500	500
065-050-160	WS_25	16,9	11,6	86,9	174	128	4400	500
065-050-200	WS_25	13,8	11,9	83,1	219	170	3400	500
065-050-250	WS_25	10,5	10,0	84,0	260	215	3000	500
065-050-315	WS_35	10,0	9,5	87,0	323	265	2400	500
080-065-125	WS_25	25,8	12,9	99,0	141	109	4000	500
080-065-160	WS_25	21,0	12,2	92,0	174	132	3900	500
080-065-200	WS_25	17,0	13,3	99,7	219	175	3000	500
080-065-250	WS_35	15,1	14,3	101,0	260	215	3000	500
080-065-315	WS_35	13,7	14,0	108,2	320	260	2400	500
100-080-160	WS_25	31,6	15,1	124,0	174	138	3500	500
100-080-200	WS_35	24,5	15,2	115,0	219	180	3500	500
100-080-250	WS_35	19,0	15,8	115,0	269	215	2900	500
100-080-315	WS_35	18,7	17,8	115,6	334	269	1900	500
100-080-400	WS_55	15,0	14,3	130,0	398	330	1900	500
125-100-160	WS_35	37,6	16,4	135,0	185	162	3600	500
125-100-200	WS_35	32,5	17,9	142,0	219	179	3300	500
125-100-250	WS_35	27,0	18,8	145,0	269	210	2500	500
125-100-315	WS_35	23,0	19,9	142,0	334	270	1800	500
125-100-400	WS_55	18,0	17,1	142,8	401	329	1900	500
150-125-200	WS_35	40,7	21,1	159,0	224	182	2600	500
150-125-250	WS_35	37,0	22,4	162,4	269	218	2000	500
150-125-315	WS_55	30,9	22,6	162,0	334	270	2300	500
150-125-400	WS_55	25,9	20,9	162,4	419	330	1800	500
200-150-200	WS_35	59,5	25,2	180,0	224	188	2300	500
200-150-250	WS_35	48,8	23,0	191,0	269	220	1800	500
200-150-315	WS_55	39,7	26,9	191,5	334	264	2100	500
200-150-400	WS_55	33,0	23,8	191,4	419	330	1800	500

Selection charts

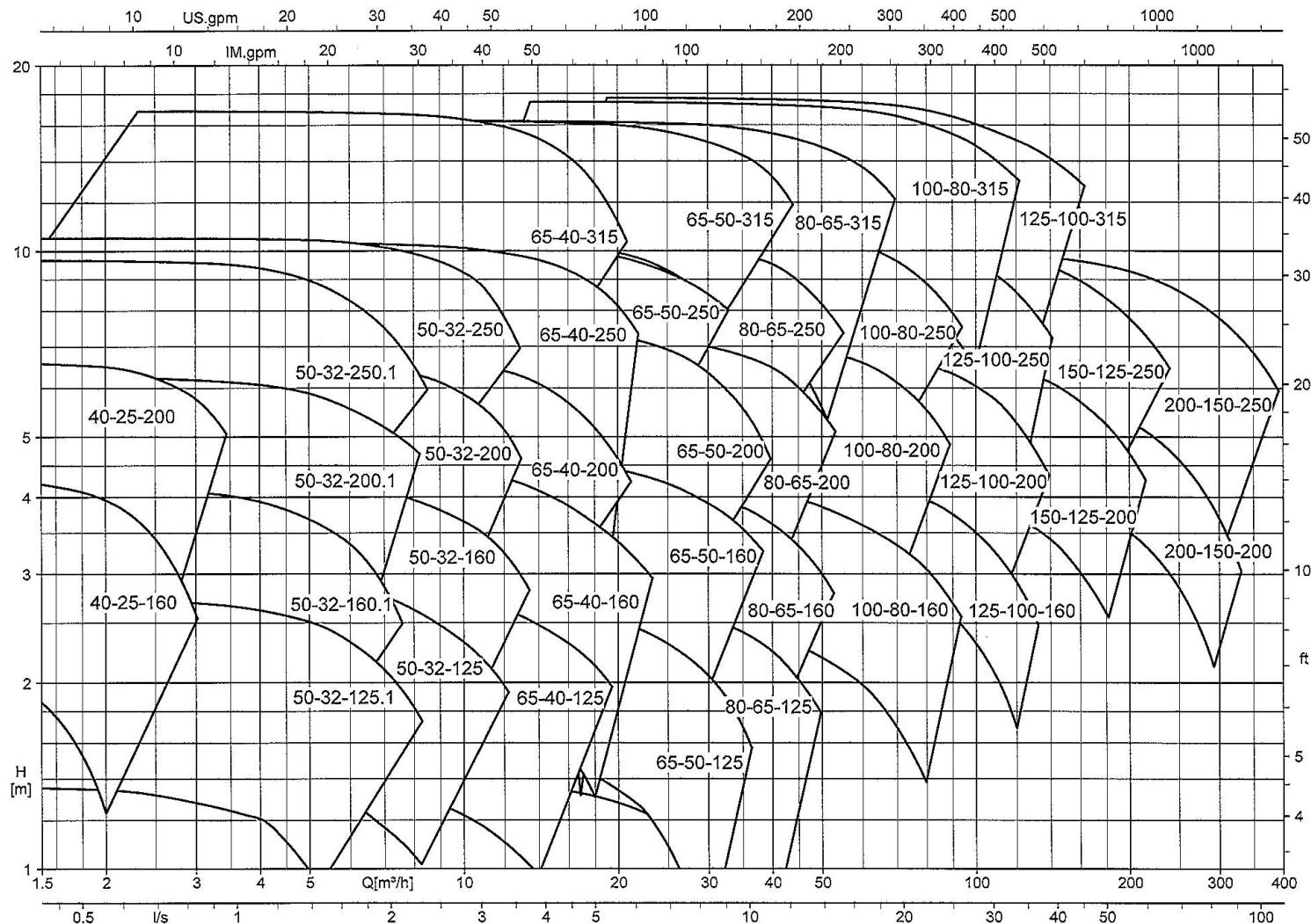
Etabloc, n = 2900 rpm

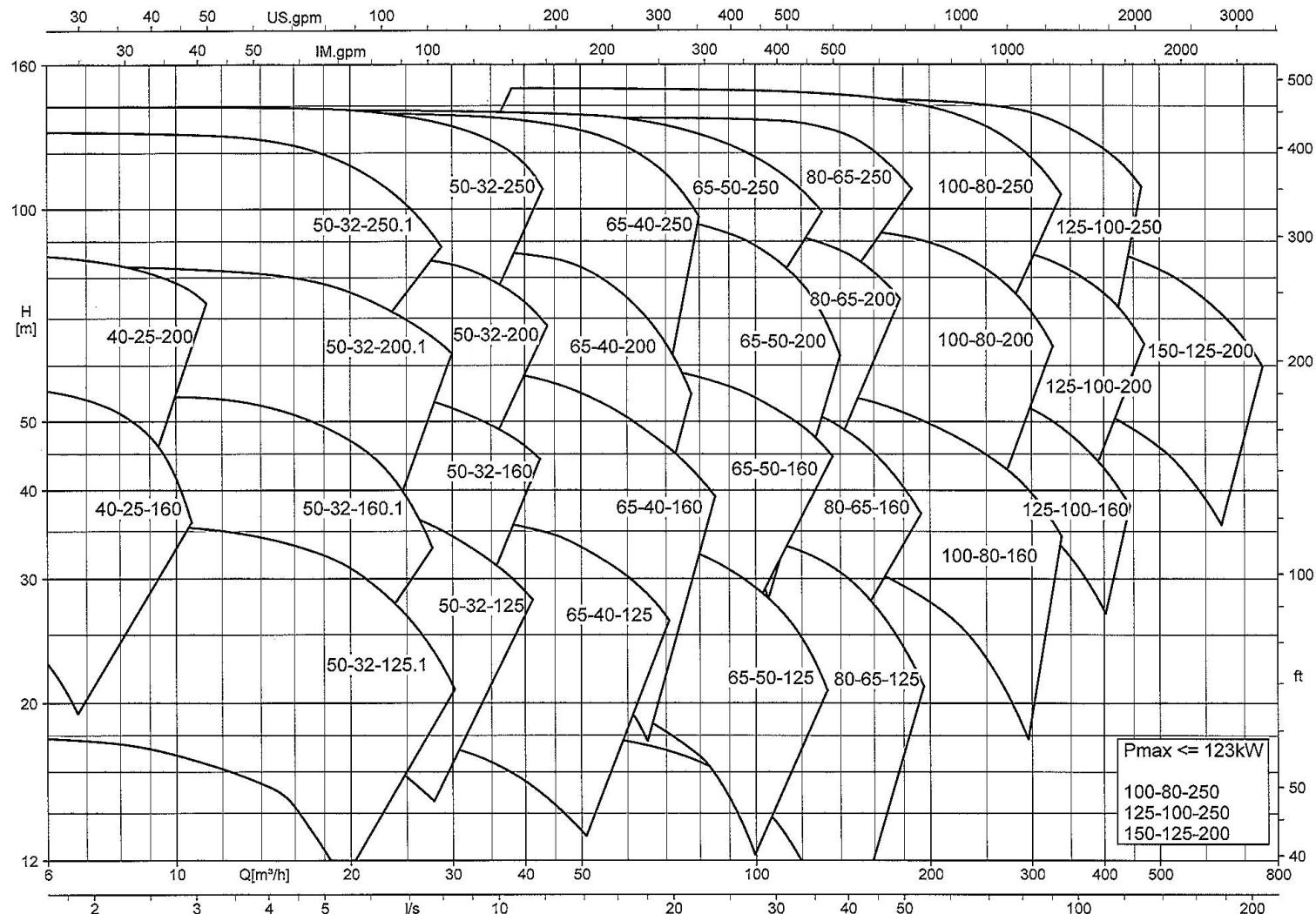


Etabloc, $n = 1450$ rpm

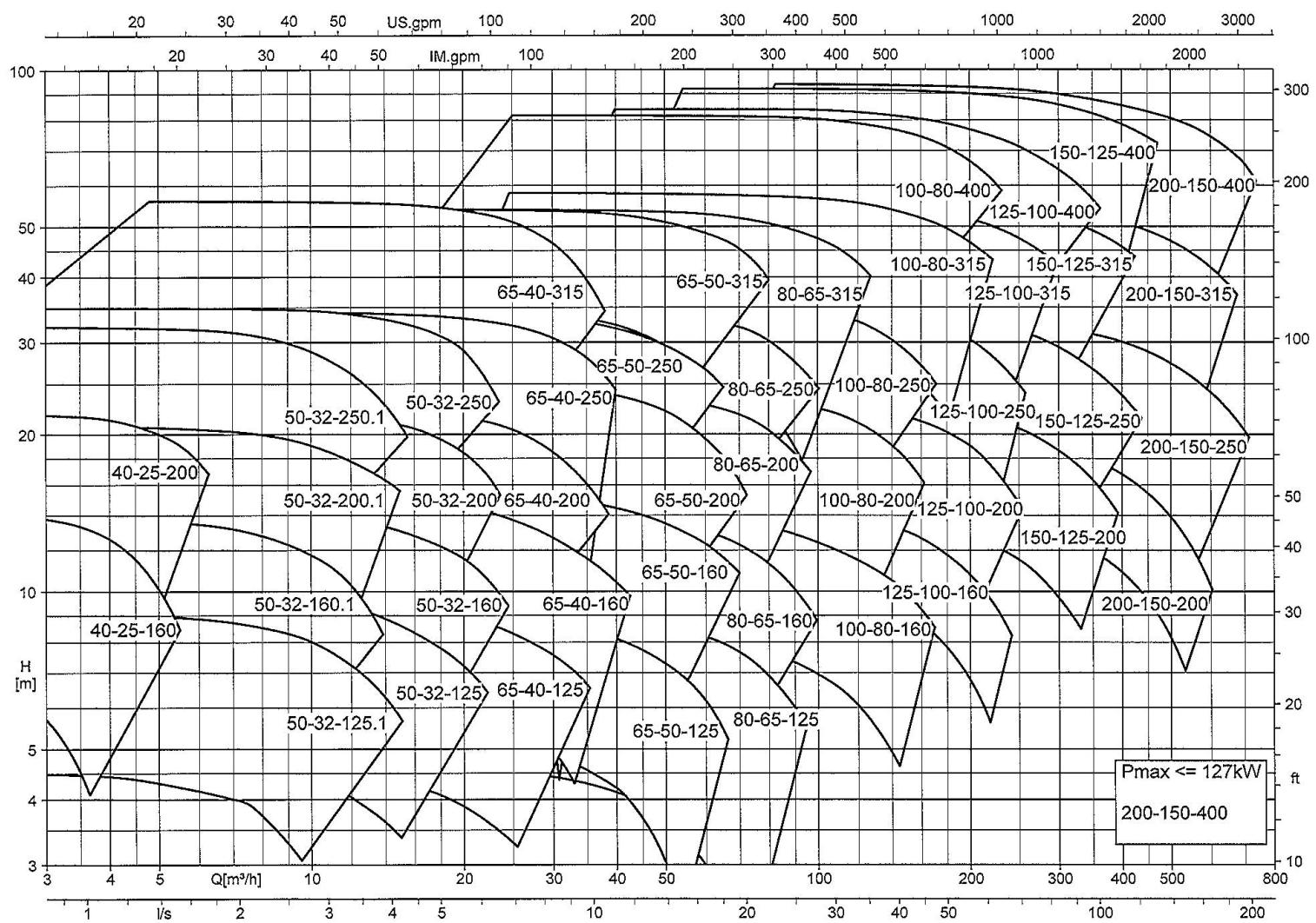


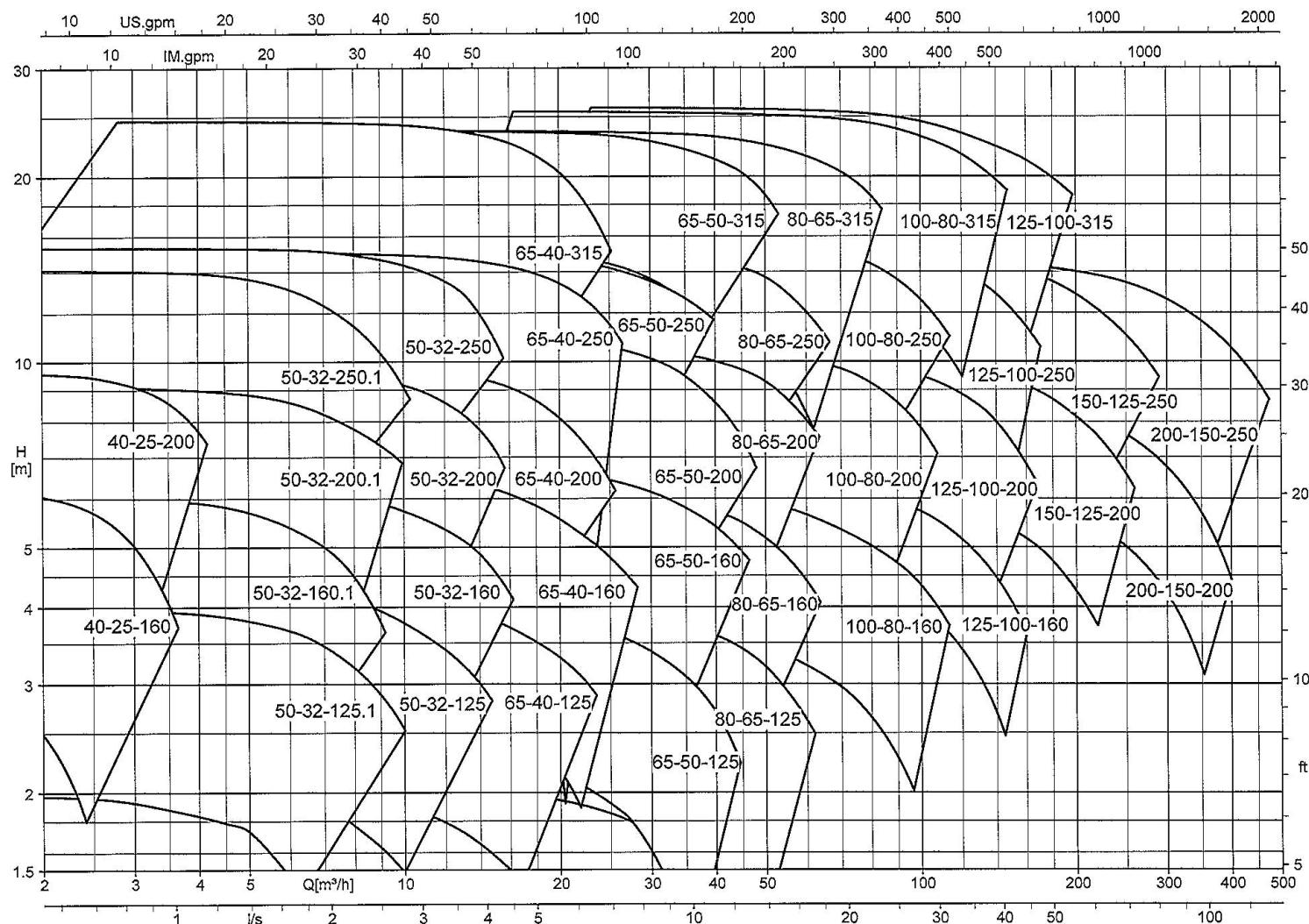
Etabloc, $n = 960$ rpm



Etabloc, $n = 3500$ rpm

Etabloc, $n = 1750$ rpm

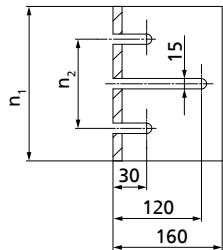
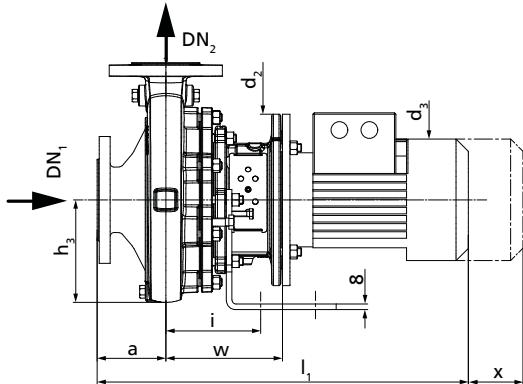


Etabloc, $n = 1160$ rpm

Dimensions

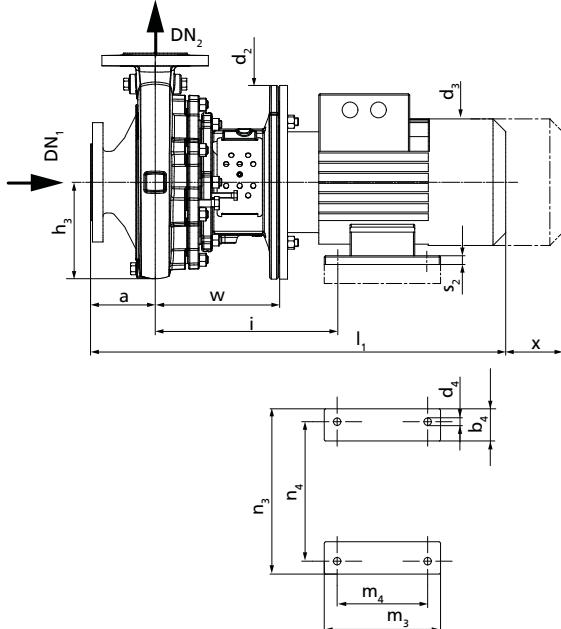
$n = 2900 \text{ rpm}$, $n = 3500 \text{ rpm}$ - regions A, C

Etabloc G/ GB/ GC; $\leq 22 \text{ kW}$



Pump set with support foot (up to motor size 112)

Dimensions [mm]

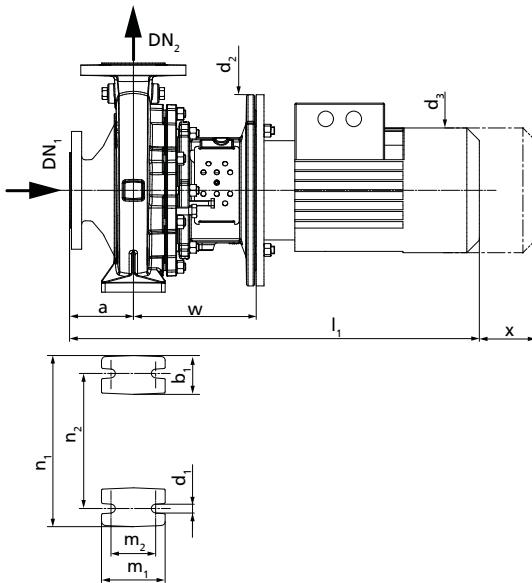


Pump set with motor foot (motor sizes 132 to 180)

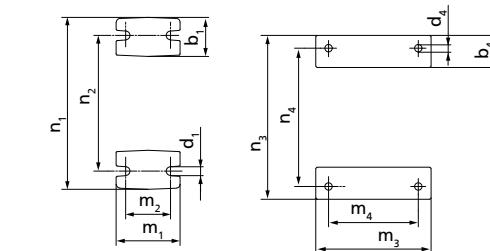
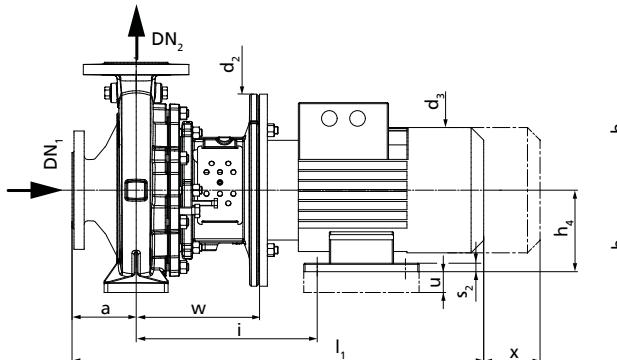
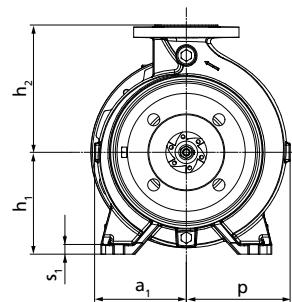
Size		Speed		DN ₁ 17)	DN ₂ 17)	a 17)	b ₄	d ₂	d ₃	d ₄	h ₁	h ₂ 17)	h ₃	h ₄	i 18)	i 19)	l ₁ 18)	l ₁ 19)	m ₃	m ₄	n ₁	n ₂	n ₃	n ₄	p	s ₂	u 20)	w 18)	w 19)	x 17)	
Pump	Motor (IEC)	2900	3500	[rpm]		[mm]																									
		[mm]																													
100-80-160/ 01502	160M	X	-	100	80	125	138	70	350	325	15	-	225	153	160	334	378	897	941	310	210	-	-	323	254	174	21	20	226	270	140
100-80-160/ 01852	160L	X	-	100	80	125	138	70	350	325	15	-	225	153	160	334	378	933	977	314	254	-	-	323	254	174	21	20	226	270	140
100-80-160/ 02202	180M	X	X	100	80	125	138	80	350	370	15	-	225	153	180	347	391	968	1012	343	241	-	-	368	279	174	23	-	226	270	140
100-80-200/ 01852	160L	X	-	100	80	125	159	70	350	325	15	-	250	170	160	354	408	953	1007	314	254	-	-	323	254	188	21	20	246	300	140
100-80-200/ 02202	180M	X	-	100	80	125	159	80	350	370	15	-	250	170	180	367	421	988	1042	343	241	-	-	368	279	188	23	-	246	300	140
125-100-160/ 02202	180M	X	-	125	100	125	178	80	350	370	15	-	280	199	180	367	421	988	1042	343	241	-	-	368	279	225	23	-	246	300	140

-
- 17) Dimensions to EN 733
 18) Dimension with single mechanical seal (A, IA, EA, FA)
 19) Dimension with double mechanical seal (DB, TI)
 20) Motor feet must be shimmed.
 18) Dimension with single mechanical seal (A, IA, EA, FA)
 19) Dimension with double mechanical seal (DB, TI)
 20) Motor feet must be shimmed.

Etabloc B/C/S/SB/SC; ≤ 22 kW



Pump set with volute casing foot (up to motor size 112)



Pump set with volute casing foot and motor foot (motor sizes 132 to 180)

Dimensions Etabloc B/C/S/SB/SC, ≤ 22 kW, n = 2900 rpm, n = 3500 rpm (regions A, C)²¹⁾

Values a₁, b₁, b₄, d₃, l₁, m₁, m₃, n₃ and p may vary slightly for production-related reasons.

Size	Motor (IEC)	Speed		[mm]																															
		DN ₁ 22)	DN ₂ 22)	a ₂₂	b ₁ 22)	b ₄	d ₁ 22)	d ₂	d ₃	d ₄	h ₁ 22)	h ₂ 22)	h ₄	i 23)	i 24)	l ₁ 23)	l ₁ 24)	m ₁ 22)	m ₂ 22)	m ₃	m ₄	n ₁ 22)	n ₂ 22)	n ₃	n ₄	p	s ₁ 22)	s ₂	u 25)	w 23)	w 24)	x 22)			
		2900	3500	[rpm]																															
40-25-160/ 00072	80M	X	-	40	25	80	118	50	-	14	200	162	-	132	160	-	-	-	501	-	100	70	-	-	240	190	-	-	118	15	-	-	156	-	100
40-25-160/ 00112	80M	X	X	40	25	80	118	50	-	14	200	162	-	132	160	-	-	-	537	-	100	70	-	-	240	190	-	-	118	15	-	-	156	-	100
40-25-160/ 00152	90S	X	X	40	25	80	118	50	-	14	200	190	-	132	160	-	-	-	590	634	100	70	-	-	240	190	-	-	118	15	-	-	156	200	100
40-25-160/ 00222	90L	X	X	40	25	80	118	50	-	14	200	190	-	132	160	-	-	-	590	634	100	70	-	-	240	190	-	-	118	15	-	-	156	200	100
40-25-160/ 00302	100L	-	X	40	25	80	118	50	-	14	250	213	-	132	160	-	-	-	640	684	100	70	-	-	240	190	-	-	118	15	-	-	170	214	100

21) Tolerances of mating dimensions to EN 735

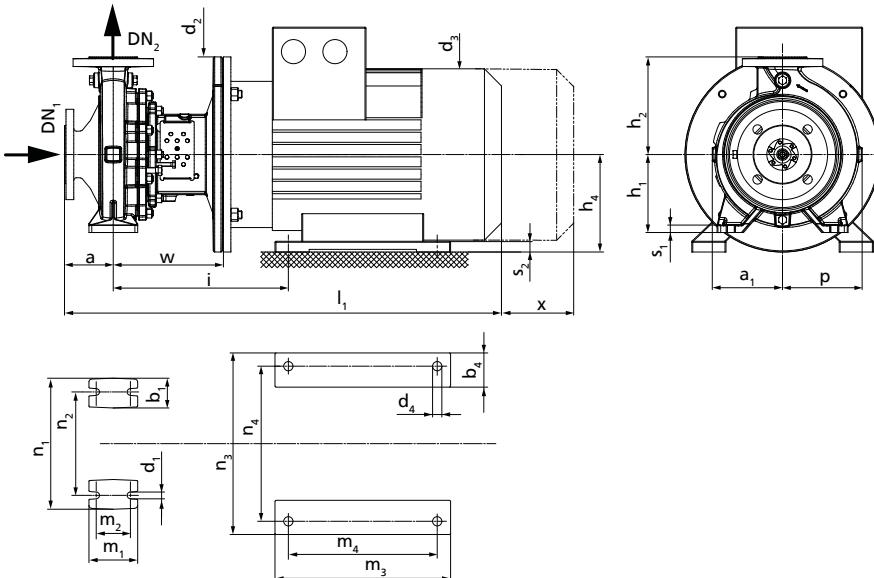
22) Dimensions to EN 733

23) Dimension with single mechanical seal (A, IA, EA, FA)

24) Dimension with double mechanical seal (DB, TI)

25) Motor feet must be shimmed.

Etabloc G/GB/GC/B/C/S/SB/SC, 30 kW to 110 kW



Pump set with volute casing foot and motor foot (motor sizes 200 to 250, 2-pole)

Dimensions Etabloc G/GB/GC/B/C/S/SB/SC, 30 kW to 110 kW, n = 2900 rpm, n = 3500 rpm (regions A, C)²⁶⁾Values a₁, b₁, b₄, d₁, l₁, m₁, m₃, n₃ and p may vary slightly for production-related reasons.

Pump	Motor (IEC)	Size		Speed		DN ₁ 27)	DN ₂ 27)	a 27)	b ₁ 27)	b ₄ 27)	d ₁ 27)	d ₂	d ₃	d ₄	h ₁ 27)	h ₂ 27)	h ₄	i 28)	i 29)	l ₁ 28)	l ₁ 29)	m ₁ 27)	m ₂ 27)	m ₃	m ₄	n ₁ 27)	n ₂ 27)	n ₃	n ₄	p	s ₁ 27)	s ₂	w 28)	w 29)	x 27)
		200	350	[rpm]	[mm]																														
50-32-250/ 03002	200L	-	X	50	32	100	169	65	85	14	400	422	19	180	225	200	359	397	995	1033	125	95	388	305	320	250	404	318	178	18	30	226	264	100	
65-40-250/ 03002	200L	X	X	65	40	100	169	65	85	14	400	422	19	180	225	200	359	397	995	1033	125	95	388	305	320	250	404	318	179	18	30	226	264	100	
65-40-250/ 03702	200L	-	X	65	40	100	169	65	85	14	400	422	19	180	225	200	359	397	995	1033	125	95	388	305	320	250	404	318	179	18	30	226	264	100	
65-40-315/ 03002	200L	X	-	65	40	125	207	65	85	14	400	422	19	225	250	200	379	437	1040	1098	125	95	388	305	345	280	404	318	207	18	30	246	304	100	
65-40-315/ 03702	200L	X	-	65	40	125	207	65	85	14	400	422	19	225	250	200	379	437	1040	1098	125	95	388	305	345	280	404	318	207	18	30	246	304	100	
65-40-315/ 04502	225M	X	-	65	40	125	207	65	100	14	450	468	19	225	250	225	426	483	1157	1214	125	95	412	311	345	280	458	356	207	18	35	277	334	100	
65-50-200/ 03002	200L	X	X	65	50	100	144	50	85	14	400	422	19	160	200	200	359	397	995	1033	100	70	388	305	265	212	404	318	163	18	30	226	264	100	
65-50-200/ 03702	200L	-	X	65	50	100	144	50	85	14	400	422	19	160	200	200	359	397	995	1033	100	70	388	305	265	212	404	318	163	18	30	226	264	100	
65-50-250/ 03002	200L	X	X	65	50	100	170	65	85	14	400	422	19	180	225	200	359	397	995	1033	125	95	388	305	320	250	404	318	186	18	30	226	264	100	
65-50-250/ 03702	200L	X	X	65	50	100	170	65	85	14	400	422	19	180	225	200	359	397	995	1033	125	95	388	305	320	250	404	318	186	18	30	226	264	100	

26) Tolerances of mating dimensions to EN 735

27) Dimensions to EN 733

28) Dimension with single mechanical seal (A, IA, EA, FA)

29) Dimension with double mechanical seal (DB, TI)

Size		Speed	DN ₁ 27)	DN ₂ 27)	a 27)	b ₁ 27)	b ₄	d ₁ 27)	d ₂	d ₃	d ₄	h ₁ 27)	h ₂ 27)	h ₄	i 28)	i 29)	l ₁ 28)	l ₁ 29)	m ₁ 27)	m ₂ 27)	m ₃	m ₄	n ₁ 27)	n ₂ 27)	n ₃	n ₄	p	s ₁ 27)	s ₂	w 28)	w 29)	x 27)											
Pump	Motor (IEC)	2900	3500	[mm]																																							
		[rpm]																																									
125-100-200/ 09002 ³⁰⁾	280M	X	-	125	100	125	173	80	100	19	550	580	24	200	280	280	479	524	1394	1439	160	120	530	419	360	280	585	457	212	18	40	289	334	140									
125-100-250/ 04502	225M	X	-	125	100	140	188	80	100	19	450	468	19	225	280	225	426	483	1172	1229	160	120	412	311	400	315	458	356	219	18	35	277	334	140									
125-100-250/ 05502	250M	X	-	125	100	140	188	80	100	19	550	520	24	225	280	250	457	502	1246	1291	160	120	467	349	400	315	531	406	219	18	40	289	334	140									
125-100-250/ 07502 ³⁰⁾	280S	X	X	125	100	140	188	80	100	19	550	580	24	225	280	280	479	524	1354	1399	160	120	517	368	400	315	585	457	242	18	40	289	334	140									
125-100-250/ 09002 ³⁰⁾	280M	X	X	125	100	140	188	80	100	19	550	580	24	225	280	280	479	524	1409	1454	160	120	530	419	400	315	585	457	242	18	40	289	334	140									
125-100-250/ 11002 ³⁰⁾	315S	X	X	125	100	140	188	80	132	19	650	664	28	225	280	315	595	595	1599	1599	160	120	621	406	400	315	662	508	242	18	50	379	379	140									
150-125-200/ 05502	250M	X	-	150	125	140	189	80	100	19	550	520	24	250	315	250	457	502	1246	1291	160	120	467	349	400	315	531	406	242	20	40	289	334	140									
150-125-200/ 07502 ³⁰⁾	280S	X	X	150	125	140	189	80	100	19	550	580	24	250	315	280	479	524	1354	1399	160	120	517	368	400	315	585	457	242	20	40	289	334	140									
150-125-200/ 09002 ³⁰⁾	280M	X	X	150	125	140	189	80	100	19	550	580	24	250	315	280	479	524	1409	1454	160	120	530	419	400	315	585	457	242	20	40	289	334	140									
150-125-200/ 11002 ³⁰⁾	315S	-	X	150	125	140	189	80	132	19	650	664	28	250	315	315	595	595	1599	1599	160	120	621	406	400	315	662	508	242	20	50	379	379	140									

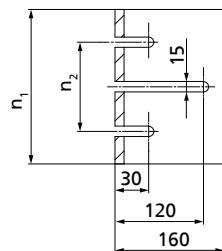
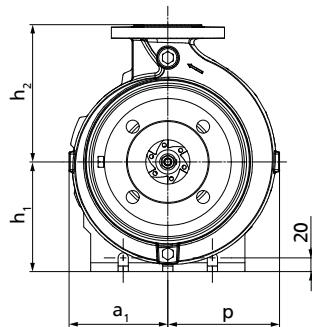
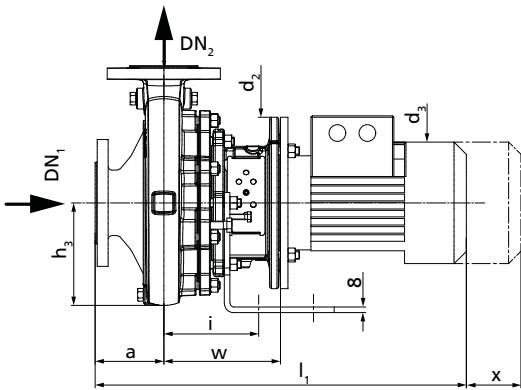
27) Dimensions to EN 733

28) Dimension with single mechanical seal (A, IA, EA, FA)

29) Dimension with double mechanical seal (DB, TI)

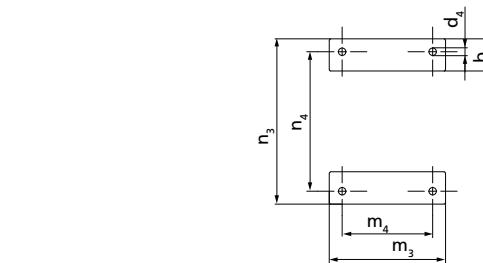
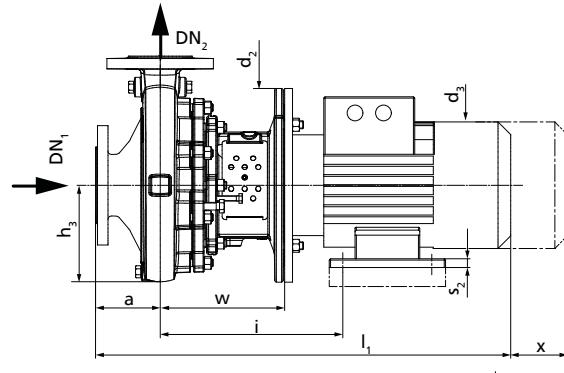
$n = 1450 \text{ rpm}$, $n = 1750 \text{ rpm}$ - regions A, C

Etabloc G/GB/GC $\leq 22 \text{ kW}$



Pump set with support foot (up to motor size 112)

Dimensions [mm]



Pump set with motor foot (motor sizes 132 to 180)

Size		Speed		DN ₁ 32)	DN ₂ 32)	a 32)	b ₄	d ₂	d ₃	d ₄	h ₁	h ₂ 32)	h ₃	h ₄	i 33)	i 34)	l ₁ 33)	l ₁ 34)	m ₃	m ₄	n ₁	n ₂	n ₃	n ₄	p	s ₂	u 35)	w 33)	w 34)	x 32)	
Pump	Motor (IEC)	1750 [rpm]		1450		[mm]																									
125-100-250/ 01504	160L	X	X	125	100	140	188	70	350	325	15	-	280	200	160	354	408	968	1022	314	254	-	-	323	254	219	21	20	246	300	140
125-100-250/ 01854	180M	-	X	125	100	140	188	80	350	370	15	-	280	200	180	367	421	1003	1057	343	241	-	-	368	279	219	23	-	246	300	140
125-100-250/ 02204	180L	-	X	125	100	140	188	80	350	370	15	-	280	200	180	367	421	1003	1057	358	279	-	-	368	279	219	23	-	246	300	140
125-100-315/ 01504	160L	X	-	125	100	140	225	70	350	325	15	-	315	237	160	354	408	968	1022	314	254	-	-	323	254	255	21	20	246	300	140
125-100-315/ 01854	180M	X	-	125	100	140	225	80	350	370	15	-	315	237	180	367	421	1003	1057	343	241	-	-	368	279	255	23	20	246	300	140
125-100-315/ 02204	180L	X	-	125	100	140	225	80	350	370	15	-	315	237	180	367	421	1003	1057	358	279	-	-	368	279	255	23	20	246	300	140
150-125-200/ 00754	132M	X	-	150	125	140	189	59	300	298	12	-	315	212	132	302	350	810	858	240	178	-	-	270	216	242	15	-	213	261	140
150-125-200/ 01104	160M	X	X	150	125	140	189	70	350	325	15	-	315	212	160	354	408	932	986	310	210	-	-	323	254	242	21	-	246	300	140
150-125-200/ 01504	160L	X	X	150	125	140	189	70	350	325	15	-	315	212	160	354	408	968	1022	314	254	-	-	323	254	242	21	20	246	300	140
150-125-200/ 01854	180M	-	X	150	125	140	189	80	350	370	15	-	315	212	180	367	421	1003	1057	343	241	-	-	368	279	242	23	20	246	300	140
150-125-200/ 02204	180L	-	X	150	125	140	189	80	350	370	15	-	315	212	180	367	421	1003	1057	358	279	-	-	368	279	242	23	-	246	300	140
150-125-250/ 01104	160M	X	-	150	125	140	226	70	350	325	15	-	355	248	160	354	408	932	986	310	210	-	-	323	254	275	21	-	246	300	140
150-125-250/ 01504	160L	X	X	150	125	140	226	70	350	325	15	-	355	248	160	354	408	968	1022	314	254	-	-	323	254	275	21	20	246	300	140
150-125-250/ 01854	180M	X	X	150	125	140	226	80	350	370	15	-	355	248	180	367	421	1003	1057	343	241	-	-	368	279	275	23	20	246	300	140
150-125-250/ 02204	180L	-	X	150	125	140	226	80	350	370	15	-	355	248	180	367	421	1003	1057	358	279	-	-	368	279	275	23	-	246	300	140
200-150-200/ 00754	132M	X	-	200	150	160	240	59	300	298	12	-	400	277	132	302	350	830	878	240	178	-	-	270	216	316	15	20	213	261	140
200-150-200/ 01104	160M	X	-	200	150	160	240	70	350	325	15	-	400	277	160	354	408	952	1006	310	210	-	-	323	254	316	21	-	246	300	140
200-150-200/ 01504	160L	X	X	200	150	160	240	70	350	325	15	-	400	277	160	354	408	988	1042	314	254	-	-	323	254	316	21	20	246	300	140
200-150-200/ 01854	180M	-	X	200	150	160	240	80	350	370	15	-	400	277	180	367	421	1023	1077	343	241	-	-	368	279	316	23	-	246	300	140
200-150-200/ 02204	180L	-	X	200	150	160	240	80	350	370	15	-	400	277	180	367	421	1023	1077	358	279	-	-	368	279	316	23	-	246	300	140
200-150-250/ 01504	160L	X	-	200	150	160	230	70	350	325	15	-	400	262	160	354	408	988	1042	314	254	-	-	323	254	300	21	-	246	300	140
200-150-250/ 01854	180M	X	-	200	150	160	230	80	350	370	15	-	400	262	180	367	421	1023	1077	343	241	-	-	368	279	300	23	-	246	300	140
200-150-250/ 02204	180L	X	X	200	150	160	230	80	350	370	15	-	400	262	180	367	421	1023	1077	358	279	-	-	368	279	300	23	-	246	300	140

32)

Dimensions to EN 733

33)

Dimension with single mechanical seal (A, IA, EA, FA)

34)

Dimension with double mechanical seal (DB, TI)

35)

Motor feet must be shimmed.

33)

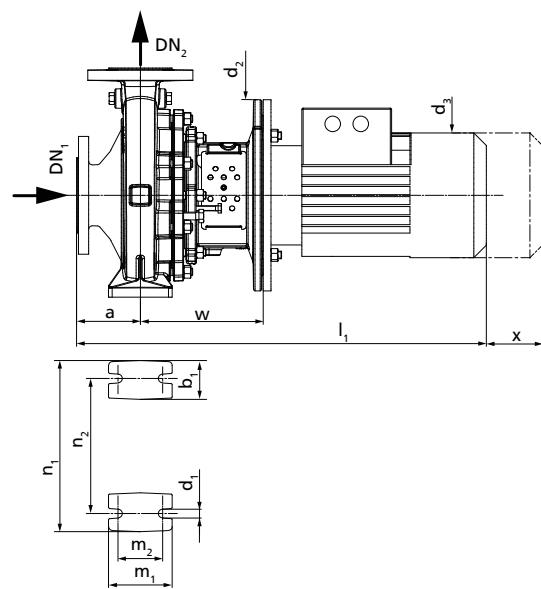
Dimension with single mechanical seal (A, IA, EA, FA)

34)

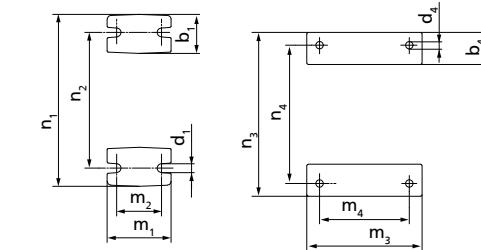
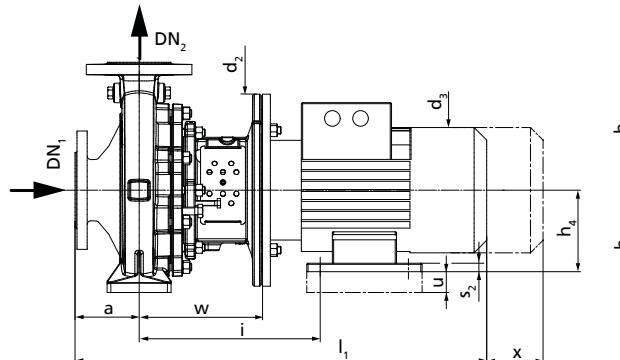
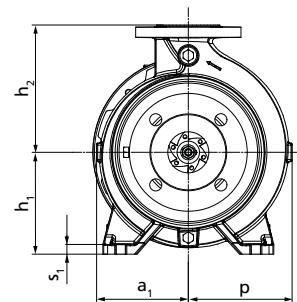
Dimension with double mechanical seal (DB, TI)

35)

Motor feet must be shimmed.

Etabloc B/C/S/SB/SC; ≤ 22 kW


Pump set with volute casing foot (up to motor size 112)



Pump set with volute casing foot and motor foot (motor sizes 132 to 180)

 Dimensions Etabloc B/C/S/SB/SC, ≤ 22 kW, n = 1450 rpm, n = 1750 rpm (regions A, C)³⁶⁾

 Values a₁, b₁, b₄, d₃, l₁, m₁, m₃, n₃ and p may vary slightly for production-related reasons.

Pump	Motor (IEC)	Size		Speed		[mm]																													
				1450																															
		DN ₁ 37)	DN ₂ 37)	a 37)	a ₁	b ₁ 37)	b ₄ 37)	d ₁ 37)	d ₂	d ₃	d ₄	h ₁ 37)	h ₂ 37)	h ₄	i 38)	i 39)	l ₁ 38)	l ₁ 39)	m ₁ 37)	m ₂ 37)	m ₃	m ₄	n ₁ 37)	n ₂ 37)	n ₃	n ₄	p	S ₁ 37)	S ₂	u 40)	w 38)	w 39)	x 37)		
40-25-160/ 00024	71	X	X	40	25	80	118	50	-	14	160	145	-	132	160	-	-	-	453	-	100	70	-	-	240	190	-	-	118	15	-	-	136	-	100
40-25-160/ 00034	71	X	X	40	25	80	118	50	-	14	160	145	-	132	160	-	-	-	453	-	100	70	-	-	240	190	-	-	118	15	-	-	136	-	100
40-25-160/ 00054	80M	-	X	40	25	80	118	50	-	14	200	162	-	132	160	-	-	-	491	-	100	70	-	-	240	190	-	-	118	15	-	-	156	-	100
40-25-160/ 00114	90S	X	X	40	25	80	118	50	-	14	200	190	-	132	160	-	-	-	590	634	100	70	-	-	240	190	-	-	118	15	-	-	156	200	100
40-25-200/ 00034	71	X	-	40	25	80	142	50	-	14	160	145	-	160	180	-	-	-	453	-	100	70	-	-	240	190	-	-	142	15	-	-	136	-	100

36) Tolerances of mating dimensions to EN 735

37) Dimensions to EN 733

38) Dimension with single mechanical seal (A, IA, EA, FA)

39) Dimension with double mechanical seal (DB, TI)

40) Motor feet must be shimmed.

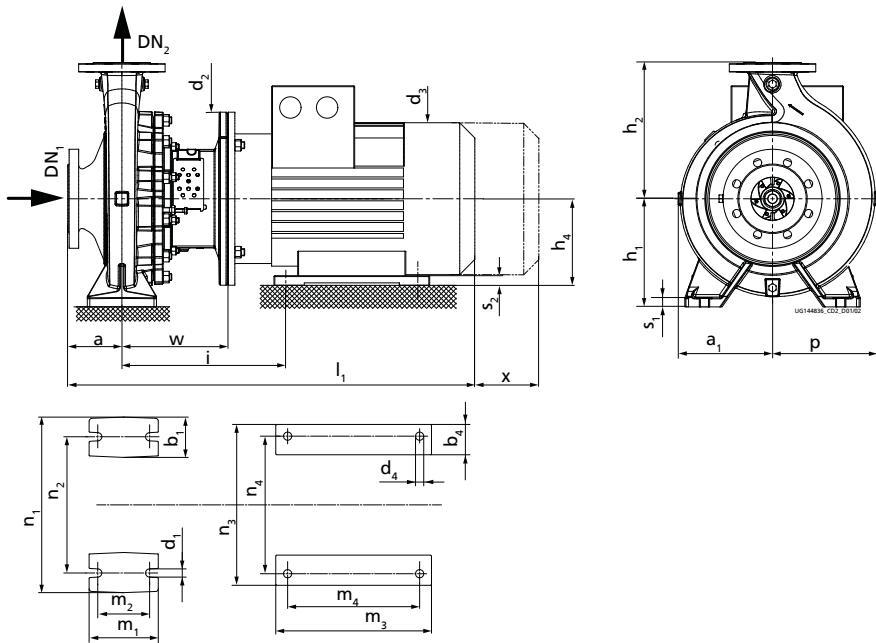
Size		Speed		DN ₁ 37)	DN ₂ 37)	a 37)	a ₁	b ₁ 37)	b ₄	d ₁ 37)	d ₂	d ₃	d ₄	h ₁ 37)	h ₂ 37)	h ₄	i 38)	i 39)	l ₁ 38)	l ₁ 39)	m ₁ 37)	m ₂ 37)	m ₃	m ₄	n ₁ 37)	n ₂ 37)	n ₃	n ₄	p	s ₁ 37)	s ₂	u 40)	w 38)	w 39)	x 37)
Pump	Motor (IEC)	1750 [rpm]		[mm]																															
200-150-250/ 01854	180M	X	-	200	150	160	230	100	80	24	350	370	15	280	400	180	367	421	1023	1077	200	150	343	241	500	400	368	279	300	20	23	-	246	300	140
200-150-250/ 02204	180L	X	X	200	150	160	230	100	80	24	350	370	15	280	400	180	367	421	1023	1077	200	150	358	279	500	400	368	279	300	20	23	-	246	300	140

37) Dimensions to EN 733

38) Dimension with single mechanical seal (A, IA, EA, FA)

39) Dimension with double mechanical seal (DB, TI)

40) Motor feet must be shimmed.

Etabloc G/GB/GC/B/C/S/SB/SC, 30 kW to 110 kW


Pump set with volute casing foot and motor foot (motor sizes 200 to 250, 4-pole)

 Dimensions Etabloc G/GB/GC/B/C/S/SB/SC, 30 kW to 110 kW, n = 1450 rpm, n = 1750 rpm (regions A, C)⁴¹⁾

 Values a₁, b₁, b₄, d₃, l₁, m₁, m₃, n₃ and p may vary slightly for production-related reasons.

Size		Speed 1750 1450	DN ₁ 42)	DN ₂ 42)	a 42)	b ₁ 42)	b ₄ 42)	d ₁ 42)	d ₂	d ₃	d ₄ 42)	h ₁ 42)	h ₂ 42)	h ₃ 42)	h ₄ 43)	i 43)	i 44)	l ₁ 43)	l ₁ 44)	m ₁ 42)	m ₂ 42)	m ₃	m ₄	n ₁ 42)	n ₂ 42)	n ₃	n ₄	p	s ₁ 42)	s ₂	w 43)	w 44)	x 42)
Pump	Motor (IEC)		[mm]																														
100-80-315/ 03004	200L	- X	100	80	125	218	80	85	19	400	422	19	250	315	200	379	437	1040	1098	160	120	388	305	400	315	404	318	242	20	30	246	304	140
100-80-315/ 03704	225S	- X	100	80	125	218	80	100	19	450	460	19	250	315	225	426	483	1097	1154	160	120	412	286	400	315	458	356	242	20	35	277	334	140
100-80-400/ 03004	200L	X X	100	80	125	257	80	85	19	400	422	19	280	355	200	379	437	1040	1098	160	120	388	305	435	355	404	318	280	20	30	246	304	140
100-80-400/ 03704	225S	X X	100	80	125	257	80	100	19	450	460	19	280	355	225	426	483	1097	1154	160	120	412	286	435	355	458	356	280	20	35	277	334	140
100-80-400/ 04504	225M	- X	100	80	125	257	80	100	19	450	468	19	280	355	225	426	483	1145	1202	160	120	412	311	435	355	458	356	280	20	35	277	334	140
100-80-400/ 05504	250M	- X	100	80	125	257	80	100	19	550	520	24	280	355	250	457	502	1231	1276	160	120	467	349	435	355	531	406	280	20	40	289	334	140

41) Tolerances of mating dimensions to EN 735

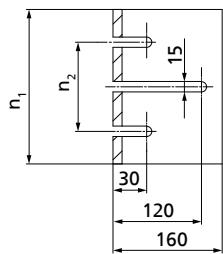
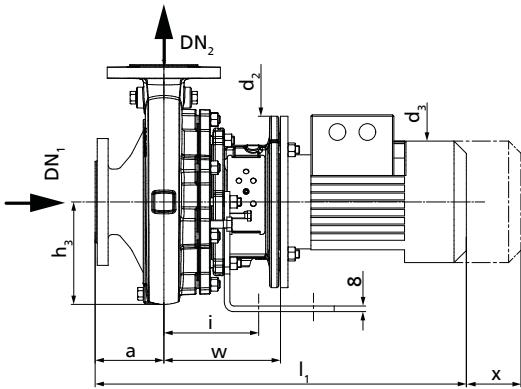
42) Dimensions to EN 733

43) Dimension with single mechanical seal (A, IA, EA, FA)

44) Dimension with double mechanical seal (DB, TI)

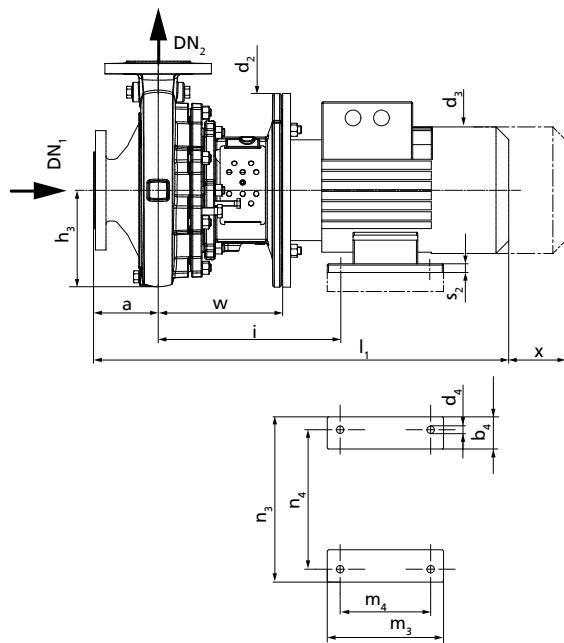
$n = 960 \text{ rpm}$, $n = 1160 \text{ rpm}$ - region A

Etabloc G/ GB/ GC, $\leq 22 \text{ kW}$



Pump set with support foot (up to motor size 112)

Dimensions [mm]

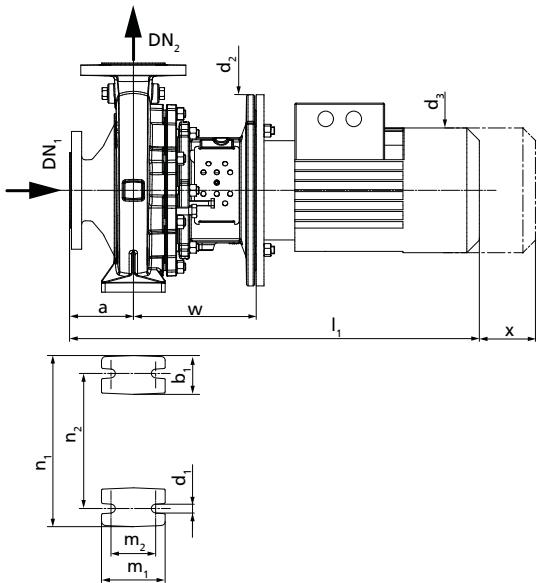


Pump set with motor foot (motor sizes 132 to 180)

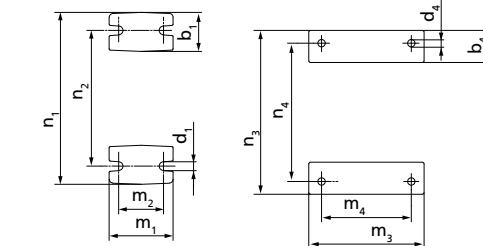
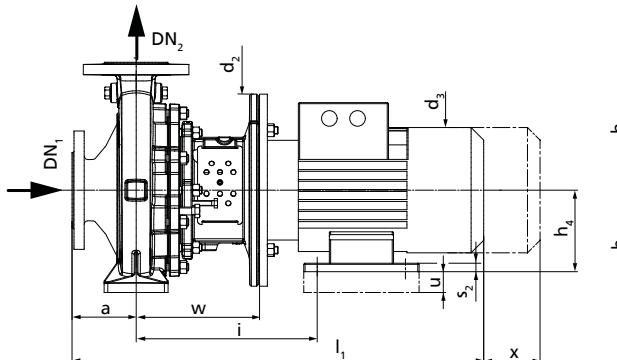
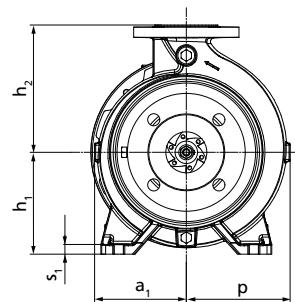
Size		Speed		DN ₁ 47)	DN ₂ 17)	a 17)	b ₄	d ₂	d ₃	d ₄	h ₁	h ₂ 17)	h ₃	h ₄	i 48)	i 19)	l ₁ 18)	l ₁ 49)	m ₃	m ₄	n ₁	n ₂	n ₃	n ₄	p	s ₂	u 50)	w 18)	w 19)	x 17)	
Pump	Motor (IEC)	0911	096	[rpm]	[mm]																										
150-125-250/ 00756	160M	-	X	150	125	140	226	70	350	325	15	-	355	248	160	354	408	932	986	300	210	-	-	320	254	275	21	20	246	300	140
200-150-200/ 00306	132S	X	-	200	150	160	240	55	300	266	12	-	400	277	132	302	350	786	834	220	140	-	-	270	216	316	15	20	213	261	140
200-150-200/ 00406	132M	X	X	200	150	160	240	59	300	298	12	-	400	277	132	302	350	814	862	240	178	-	-	270	216	316	15	20	213	261	140
200-150-200/ 00556	132M	-	X	200	150	160	240	59	300	298	12	-	400	277	132	302	350	814	862	240	178	-	-	270	216	316	15	20	213	261	140
200-150-200/ 00756	160M	-	X	200	150	160	240	70	350	325	15	-	400	277	160	354	408	952	1006	300	210	-	-	320	254	316	21	20	246	300	140
200-150-250/ 00406	132M	X	-	200	150	160	230	59	300	298	12	-	400	262	132	302	350	814	862	240	178	-	-	270	216	300	15	20	213	261	140
200-150-250/ 00556	132M	X	X	200	150	160	230	59	300	298	12	-	400	262	132	302	350	814	862	240	178	-	-	270	216	300	15	20	213	261	140
200-150-250/ 00756	160M	X	X	200	150	160	230	70	350	325	15	-	400	262	160	354	408	952	1006	300	210	-	-	320	254	300	21	20	246	300	140
200-150-250/ 01106	160L	X	X	200	150	160	230	70	350	325	15	-	400	262	160	354	408	958	1012	314	254	-	-	320	254	300	21	20	246	300	140
200-150-250/ 01506	180L	-	X	200	150	160	230	80	350	370	15	-	400	262	160	367	421	1016	1070	358	279	-	-	360	279	300	23	-	246	300	140

-
- 47) Dimensions to EN 733
 48) Dimension with single mechanical seal (A, IA, EA, FA)
 49) Dimension with double mechanical seal (DB, TI)
 50) Motor feet must be shimmed.
 48) Dimension with single mechanical seal (A, IA, EA, FA)
 49) Dimension with double mechanical seal (DB, TI)
 50) Motor feet must be shimmed.

Etabloc B/C/SB/SC/SG, ≤ 22 kW



Pump set with volute casing foot (up to motor size 112)



Pump set with volute casing foot and motor foot (motor sizes 132 to 180)

Dimensions Etabloc B/C/SB/SC/SG, ≤ 22 kW, n = 960 rpm, n = 1160 rpm (region A)⁵¹⁾

Values a₁, b₄, d₃, l₁, m₃, n₃ and p may vary slightly for production-related reasons.

Pump	Motor (IEC)	Size		Speed		DN ₁ 52)		DN ₂ 37)		a 37)	a ₁	b ₁ 37)	b ₄ 37)	d ₁ 37)	d ₂	d ₃	d ₄	h ₁ 37)	h ₂ 37)	h ₄	i 53)	i 54)	l ₁ 38)	l ₁ 39)	m ₁ 37)	m ₂ 37)	m ₃	m ₄	n ₁ 37)	n ₂ 37)	n ₃	n ₄	p	S ₁ 37)	S ₂	u 55)	w 38)	w 39)	x 37)
			[rpm]																																				
40-25-160/ 00036	80M	X	X	40	25	80	118	50	-	14	200	162	-	132	160	-	-	-	491	-	100	70	-	-	240	190	-	-	118	15	-	-	156	-	100				
40-25-160/ 00076	90S	X	X	40	25	80	118	50	-	14	200	190	-	132	160	-	-	-	118	518	562	100	70	-	-	240	190	-	-	118	15	-	-	156	200	100			
40-25-200/ 00036	80M	X	X	40	25	80	142	50	-	14	200	162	-	160	180	-	-	-	491	-	100	70	-	-	240	190	-	-	142	15	-	-	156	-	100				
40-25-200/ 00076	90S	X	X	40	25	80	142	50	-	14	200	190	-	160	180	-	-	-	118	518	562	100	70	-	-	240	190	-	-	142	15	-	-	156	200	100			
50-32-125.1/ 00036	80M	X	X	50	32	80	116	50	-	14	200	162	-	112	140	-	-	-	491	-	100	70	-	-	190	140	-	-	116	15	-	-	156	-	100				

51) Tolerances of mating dimensions to EN 735

52) Dimensions to EN 733

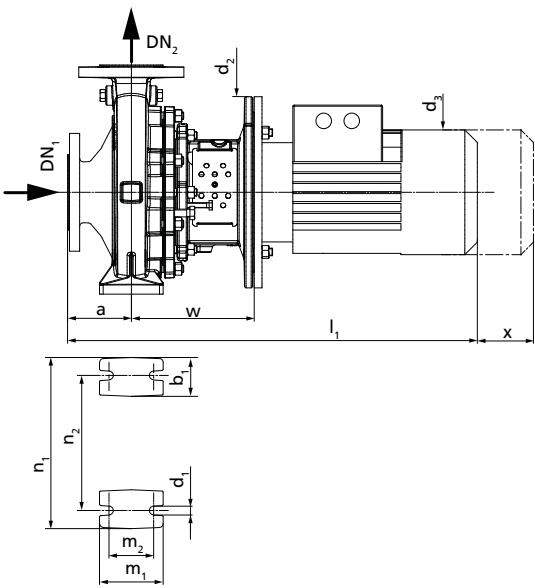
53) Dimension with single mechanical seal (A, IA, EA, FA)

54) Dimension with double mechanical seal (DB, TI)

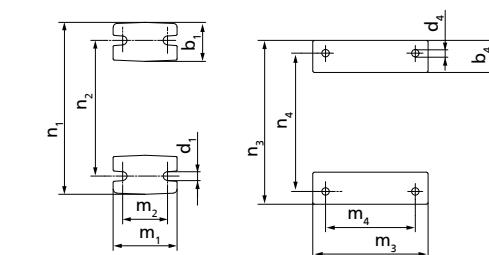
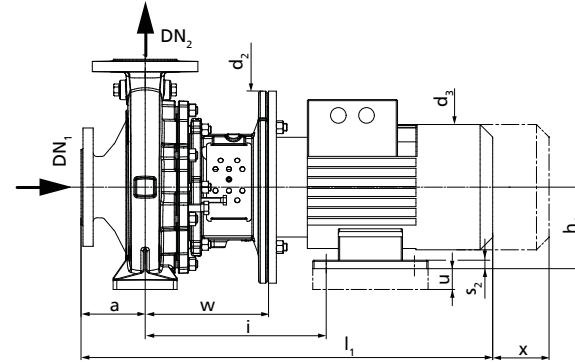
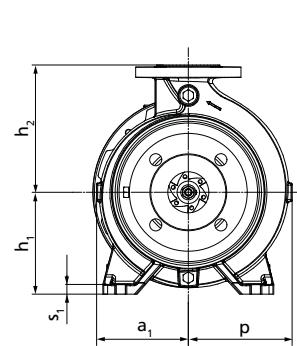
55) Motor feet must be shimmed.

$n = 2900 \text{ rpm}$; $n = 3500 \text{ rpm}$ - region D

Etabloc G/GC; $\leq 22 \text{ kW}$



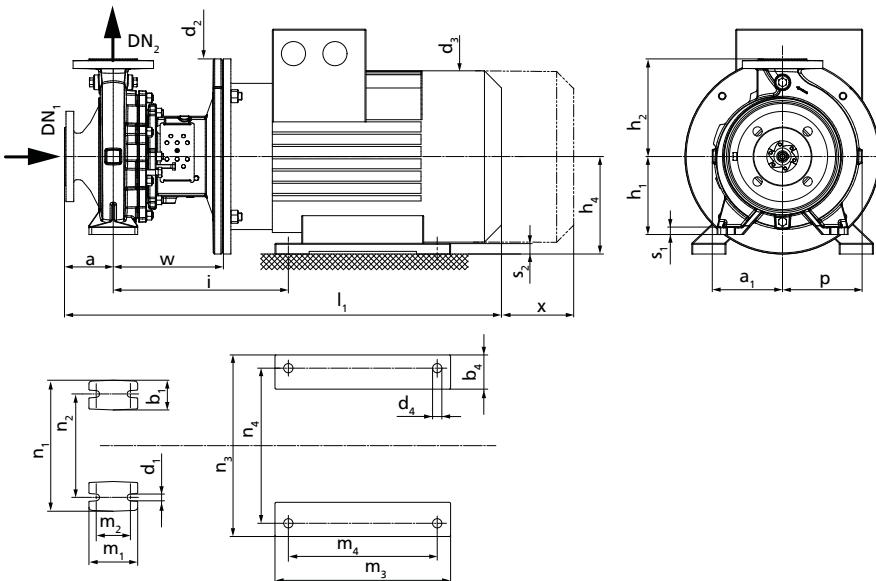
Pump set with volute casing foot (up to motor size 112)



Pump set with volute casing foot and motor foot (motor sizes 132 to 180)

Size		Speed		DN ₁ 57)	DN ₂ 57)	a 57)	b ₁ 57)	b ₄	d ₁ 57)	d ₂	d ₃	d ₄	h ₁ 57)	h ₂ 57)	h ₄	i	l ₁	m ₁ 57)	m ₂ 57)	m ₃	m ₄	n ₁ 57)	n ₂ 57)	n ₃	n ₄	p	s ₁ 57)	s ₂	u 58)	w	x 57)																						
Pump	Motor (IEC)	3500																																																			
		[rpm]																																																			
50-32-125/00402	112M	-	x	50	32	80	115	50	-	14	250	307	-	112	140	-	-	603	100	70	-	-	190	140	-	-	115	15	-	-	170	100																					
50-32-125/00552	132S	-	x	50	32	80	115	50	57	14	300	273	12	112	140	132	282	659	100	70	184	140	190	140	263	216	115	15	16	20	193	100																					
50-32-160/00222	90L	x	-	50	32	80	118	50	-	14	200	271	-	132	160	-	-	556	100	70	-	-	240	190	-	-	128	15	-	-	156	100																					
50-32-160/00302	100L	x	x	50	32	80	118	50	-	14	250	289	-	132	160	-	-	582	100	70	-	-	240	190	-	-	128	15	-	-	170	100																					
50-32-160/00402	112M	x	x	50	32	80	118	50	-	14	250	307	-	132	160	-	-	603	100	70	-	-	240	190	-	-	128	15	-	-	170	100																					
50-32-160/00552	132S	-	x	50	32	80	118	50	57	14	300	273	12	132	160	132	282	659	100	70	184	140	240	190	263	216	128	15	16	20	193	100																					
50-32-160/00752	132S	-	x	50	32	80	118	50	57	14	300	273	12	132	160	132	282	659	100	70	184	140	240	190	263	216	128	15	16	20	193	100																					
50-32-200/00402	112M	x	-	50	32	80	142	50	-	14	250	307	-	160	180	-	-	603	100	70	-	-	240	190	-	-	143	18	-	-	170	100																					
50-32-200/00552	132S	x	-	50	32	80	142	50	57	14	300	273	12	160	180	132	282	659	100	70	184	140	240	190	263	216	143	18	16	20	193	100																					
50-32-200/00752	132S	x	x	50	32	80	142	50	57	14	300	273	12	160	180	132	282	659	100	70	184	140	240	190	263	216	143	18	16	20	193	100																					
50-32-200/01102	160M	x	x	50	32	80	142	50	60	14	350	317	15	160	180	160	334	804	100	70	256	210	240	190	300	254	143	18	18	20	226	100																					
50-32-200/01502	160M	-	x	50	32	80	142	50	60	14	350	317	15	160	180	160	334	804	100	70	256	210	240	190	300	254	143	18	18	20	226	100																					
50-32-250/00752	132S	x	-	50	32	100	169	65	57	14	300	273	12	180	225	132	282	679	125	95	184	140	320	250	263	216	178	18	16	20	193	100																					
50-32-250/01102	160M	x	x	50	32	100	169	65	60	14	350	317	15	180	225	160	334	824	125	95	256	210	320	250	300	254	178	18	18	20	226	100																					
50-32-250/01502	160M	x	x	50	32	100	169	65	60	14	350	317	15	180	225	160	334	824	125	95	256	210	320	250	300	254	178	18	18	20	226	100																					
50-32-250/01852	160L	-	x	50	32	100	169	65	60	14	350	317	15	180	225	160	334	804	100	70	256	210	320	250	300	254	143	18	18	20	226	100																					
50-32-250/02202	180M	-	x	50	32	100	169	65	65	14	350	354	15	180	225	180	347	888	125	95	292	241	320	250	330	279	178	18	20	-	226	100																					
65-40-125/00152	90S	x	-	65	40	80	117	50	-	14	200	271	-	112	140	-	-	531	100	70	-	-	210	160	-	-	117	15	-	-	156	100																					
65-40-125/00222	90L	x	-	65	40	80	117	50	-	14	200	271	-	112	140	-	-	556	100	70	-	-	210	160	-	-	117	15	-	-	156	100																					
65-40-125/00302	100L	x	-	65	40	80	117	50	-	14	250	289	-	112	140	-	-	582	100	70	-	-	210	160	-	-	117	15	-	-	170	100																					
65-40-125/00402	112M	x	x	65	40	80	117	50	-	14	250	307	-	112	140	-	-	603	100	70	-	-	210	160	-	-	117	15	-	-	170	100																					
65-40-125/00552	132S	-	x	65	40	80	117	50	57	14	300	273	12	112	140	132	282	659	100	70	184	140	210	160	263	216	117	15	16	20	193	100																					
65-40-125/00752	132S	-	x	65	40	80	117	50	57	14	300	273	12	112	140	132	282	679	100	70	184	140	210	160	263	216	117	15	16	20	193	100																					
65-40-125/01102	160M	-	x	65	40	80	117	50	60	14	350	317	15	112	140	160	334	804	100	70	256	210	210	160	300	254	117	15	18	20	226	100																					
65-40-125/0160/00302	100L	x	-	65	40	80	117	50	-	14	250	289	-	132	160	-	-	582	100	70	-	-	240	190	-	-	134	15	-	-	170	100																					
65-40-160/00402	112M	x	-	65	40	80	119	50	-	14	250	307	-	132	160	-	-	603	100	70	-	-	240	190	-	-	134	15	-	-	170	100																					
65-40-160/00552	132S	-	x	65	40	80	119	50	57	14	300	273	12	132	160	132	282	659	100	70	184	140	240	190	263	216	134	15	16	20	193	100																					
65-40-160/00752	132S	x	x	65	40	80	119	50	57	14	300	273	12	132	160	132	282	659	100	70	184	140	240	190	263	216	134	15	16	20	193	100																					
65-40-160/01102	160M	-	x	65	40	80	119	50	60	14	350	317	15	132	160	160	334	804	100	70	256	210	240	190	300	254	134	15	18	20	226	100																					
65-40-160/01502	160M	-	x	65	40	80	119	50	60	14	350	317	15	132	160	160	334	804	100	70	256	210	240	190	300	254	134	15	18	20	226	100																					
65-40-160/01852	160L	x	x	65	40	80	119	50	60	14	350	317	15	180	225	160	334	868	125	95	300	254	320	250	300	254	178	18	18	20	226	100																					
65-40-200/00552	132S	x	x	65	40	80	119	50	65	14	350	354	15	180	225	180	347	888	125	95	292	241	320	250	330	279	178	18	20	-	226	100																					
65-40-200/01852	160M	x	x	65	40	100	142	50	65	14	350	354	15	160	180	160	334	868	100	70	300	254	265	212	300	254	155	18	18	20	226	100																					
65-40-200/02202	180M	x	x	65	40	100	142	50	65	14	350	354	15	160	180	180	347	888	100	70	292	241	265	212	330	279	155	18	20	-	226	100																					
65-40-250/01102	160M	x	-	65	40	100	169	65	60	14	350	317	15	180	225	160	334	824	125	95	256																																

Size		Speed		DN ₁ 57)	DN ₂ 57)	a 57)	b ₁ 57)	b ₄	d ₁ 57)	d ₂	d ₃	d ₄	h ₁ 57)	h ₂ 57)	h ₄	i	l ₁	m ₁ 57)	m ₂ 57)	m ₃	m ₄	n ₁ 57)	n ₂ 57)	n ₃	n ₄	p	s ₁ 57)	s ₂	u 58)	w	x 57)	
Pump	Motor (IEC)	3500 [rpm]		2900																												
65-50-125/ 01502	160M	-	X	65	50	100	117	50	60	14	350	317	15	132	160	160	334	824	100	70	256	210	240	190	300	254	130	18	18	20	226	100
65-50-160/ 00552	132S	X	-	65	50	100	128	50	57	14	300	273	12	160	180	132	282	679	100	70	184	140	265	212	263	216	149	18	16	20	193	100
65-50-160/ 00752	132S	X	-	65	50	100	128	50	57	14	300	273	12	160	180	132	282	679	100	70	184	140	265	212	263	216	149	18	16	20	193	100
65-50-160/ 01102	160M	X	X	65	50	100	128	50	60	14	350	317	15	160	180	160	334	824	100	70	256	210	265	212	300	254	149	18	18	20	226	100
65-50-160/ 01502	160M	-	X	65	50	100	128	50	60	14	350	317	15	160	180	160	334	824	100	70	256	210	265	212	300	254	149	18	18	20	226	100
65-50-160/ 01852	160L	-	X	65	50	100	128	50	60	14	350	317	15	160	180	160	334	824	100	70	256	210	265	212	300	254	149	18	18	20	226	100
65-50-160/ 02202	180M	-	X	65	50	100	128	50	65	14	350	354	15	160	180	180	347	888	100	70	292	241	265	212	330	279	149	18	20	-	226	100
65-50-200/ 01102	160M	X	-	65	50	100	144	50	60	14	350	317	15	160	200	160	334	824	100	70	256	210	265	212	300	254	163	18	18	20	226	100
65-50-200/ 01502	160M	X	-	65	50	100	144	50	60	14	350	317	15	160	200	160	334	824	100	70	256	210	265	212	300	254	163	18	18	20	226	100
65-50-200/ 01852	160L	X	-	65	50	100	144	50	60	14	350	317	15	160	200	160	334	868	100	70	300	254	265	212	300	254	163	18	18	20	226	100
65-50-200/ 02202	180M	X	X	65	50	100	144	50	65	14	350	354	15	160	200	180	347	888	100	70	292	241	265	212	330	279	163	18	20	-	226	100
65-50-250/ 01502	160M	X	-	65	50	100	170	65	60	14	350	317	15	180	225	160	334	824	125	95	256	210	320	250	300	254	186	18	18	20	226	100
65-50-250/ 01852	160L	X	-	65	50	100	170	65	60	14	350	317	15	180	225	160	334	868	125	95	300	254	320	250	300	254	186	18	18	20	226	100
65-50-250/ 02202	180M	X	X	65	50	100	170	65	65	14	350	354	15	180	225	180	347	888	125	95	292	241	320	250	330	279	186	18	20	-	226	100
80-65-125/ 00402	112M	X	-	80	65	100	117	65	-	14	250	307	-	160	180	-	-	623	125	95	-	-	280	212	-	-	150	18	-	-	170	100
80-65-125/ 00552	132S	X	-	80	65	100	117	65	57	14	300	273	12	160	180	132	282	679	125	95	184	140	280	212	263	216	150	18	16	20	193	100
80-65-125/ 00752	132S	X	X	80	65	100	117	65	57	14	300	273	12	160	180	132	282	679	125	95	184	140	280	212	263	216	150	18	16	20	193	100
80-65-125/ 01102	160M	X	X	80	65	100	117	65	60	14	350	317	15	160	180	160	334	824	125	95	256	210	280	212	300	254	150	18	18	20	226	100
80-65-125/ 01502	160M	-	X	80	65	100	117	65	60	14	350	317	15	160	180	160	334	824	125	95	256	210	280	212	300	254	150	18	18	20	226	100
80-65-125/ 01852	160L	-	X	80	65	100	117	65	60	14	350	317	15	160	180	160	334	868	125	95	300	254	280	212	300	254	186	18	18	20	226	100
80-65-160/ 00752	132S	X	-	80	65	100	132	65	57	14	300	273	12	160	200	132	282	679	125	95	184	140	280	212	263	216	160	18	16	20	193	100
80-65-160/ 01102	160M	X	-	80	65	100	132	65	60	14	350	317	15	160	200	160	334	824	125	95	256	210	280	212	300	254	160	18	18	20	226	100
80-65-160/ 01502	160M	X	X	80	65	100	132	65	60	14	350	317	15	160	200	160	334	824	125	95	256	210	280	212	300	254	160	18	18	20	226	100
80-65-160/ 01852	160L	-	X	80	65	100	132	65	60	14	350	317	15	160	200	160	334	868	125	95	300	254	280	212	300	254	186	18	18	20	226	100
80-65-160/ 02202	180M	-	X	80	65	100	132	65	65	14	350	354	15	160	200	180	347	888	125	95	292	241	320	212	330	279	160	18	20	-	226	100
80-65-200/ 01502	160M	X	-	80	65	100	155	65	65	14	350	354	15	180	225	180	347	888	125	95	256	210	320	250	300	254	174	18	18	20	226	140
80-65-200/ 01852	160L	-	X	80	65	100	155	65	60	14	350	354	15	180	225	160	334	868	125	95	300	254	280	212	330	279	178	18	18	20	226	140
80-65-200/ 02202	180M	-	X	80	65	100	155	65	60	14	350	317	15	180	225	160	334	824	125	95	256	210	320	250	300	254	178	18	18	20	226	140
80-65-250/ 02202	180M	X	-	80	65	100	179	80	65	19	350	354	15	200	250	180	367	908	160	120	292	241	360	280	330	279	199	20	20	-	246	140
100-80-160/ 01502	160M	X	-	100	80	125	138	65	60	14	350	317	15	180	225	160	334	849	125	95	256	210	320	250	300	254	174	18	18	20	226	140
100-80-160/ 01852	160L	X	-	100	80	125	138	65	60	14	350	317	15	180	225	160	334	893	125	95	300	254	320	250	300	254	174	18	18	20	226	140
100-80-160/ 02202	180M	X	X	100	80	125	138	65	65	14	350	354	15	180	225	180	347	913	125	95	292	241	320	250	330	279	174	18	20	-	226	140
100-80-200/ 01852	160L	X	-	100	80	125	159	65	60	19	350	317	15	180	250	160	354	913	125	95	300	254	345	280	300	254	188	18	18	20	246	140
100-80-200/ 02202	180M	X	-	100	80	125	159	65	65	19	350	354	15	180	250	180	367	933	125	95	292	241	345	280	330	279	188	18	20	-	246	140
125-100-160/ 02202	180M	X	-	125	100	125	178	80	65	19</td																						

Etabloc G/GC; 30 kW to 55 kW


Pump set with volute casing foot and motor foot (motor sizes 200 to 250, 2-pole)

 Dimensions Etabloc G/GC; 30 kW to 55 kW; n = 2900 rpm; n = 3500 rpm (region D)⁵⁹⁾

 Values a₁, b₁, b₄, d₃, l₁, m₁, m₃, n₃ and p may vary slightly for production-related reasons.

Pump	Motor (IEC)	Size		Speed		DN ₁ 60)	DN ₂ 60)	a 60)	a ₁	b ₁ 60)	b ₄	d ₁ 60)	d ₂	d ₃	d ₄	h ₁ 60)	h ₂ 60)	h ₄	i	l ₁	m ₁ 60)	m ₂ 60)	m ₃	m ₄	n ₁ 60)	n ₂ 60)	n ₃	n ₄	p	s ₁ 60)	s ₂	w	x 60)
		2900	3500	[rpm]																													
50-32-250/ 03002	200L	-	X	50	32	100	169	65	70	14	400	398	19	180	225	200	359	986	125	95	365	305	320	250	378	318	178	18	24	226	100		
65-40-250/ 03002	200L	X	X	65	40	100	169	65	70	14	400	398	19	180	225	200	359	986	125	95	365	305	320	250	378	318	179	18	24	226	100		
65-40-250/ 03702	200L	-	X	65	40	100	169	65	70	14	400	398	19	180	225	200	359	986	125	95	365	305	320	250	378	318	179	18	24	226	100		
65-40-315/ 03002	200L	X	-	65	40	125	207	65	70	14	400	398	19	225	250	200	379	1031	125	95	365	305	345	280	378	318	207	18	24	246	100		
65-40-315/ 03702	200L	X	-	65	40	125	207	65	70	14	400	398	19	225	250	200	379	1031	125	95	365	305	345	280	378	318	207	18	24	246	100		
65-40-315/ 04502	225M	X	-	65	40	125	207	65	75	14	450	449	19	225	250	225	426	1103	125	95	375	311	345	280	431	356	207	18	28	277	100		
65-50-200/ 03002	200L	X	X	65	50	100	144	50	70	14	400	398	19	160	200	200	359	986	100	70	365	305	265	212	378	318	163	18	24	226	100		
65-50-200/ 03702	200L	-	X	65	50	100	144	50	70	14	400	398	19	160	200	200	359	986	100	70	365	305	265	212	378	318	163	18	24	226	100		
65-50-250/ 03002	200L	X	X	65	50	100	170	65	70	14	400	398	19	180	225	200	359	986	125	95	365	305	320	250	378	318	186	18	24	226	100		
65-50-250/ 03702	200L	X	X	65	50	100	170	65	70	14	400	398	19	180	225	200	359	986	125	95	365	305	320	250	378	318	186	18	24	226	100		
65-50-345/ 03702	200L	X	-	65	50	125	207	65	70	14	400	398	19	225	280	200	379	1031	125	95	365	305	345	280	378	318	215	18	24	246	100		
65-50-315/ 04502	225M	X	-	65	50	125	207	65	75	14	450	449	19	225	280	225	426	1103	125	95	375	311	345	280	431	356	215	18	28	277	100		

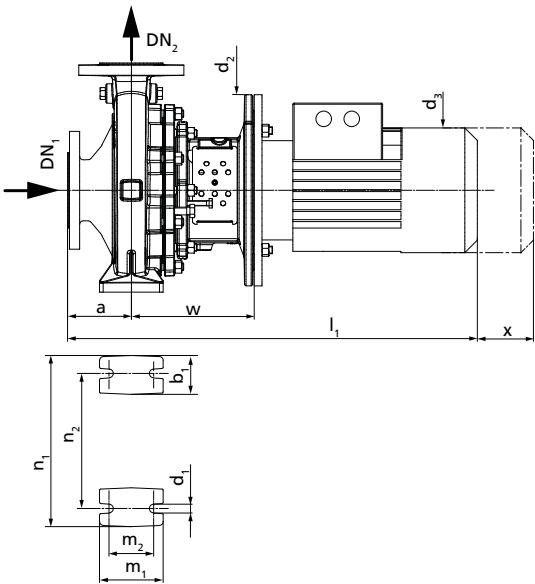
59) Tolerances of mating dimensions to EN 735

60) Dimensions to EN 733

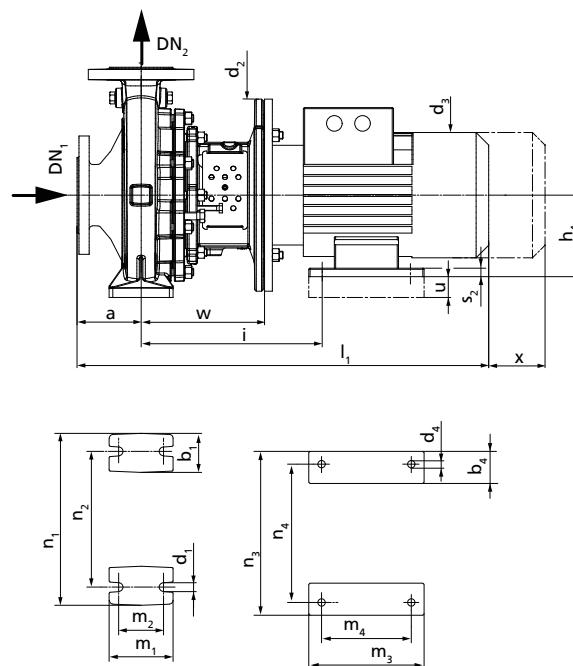
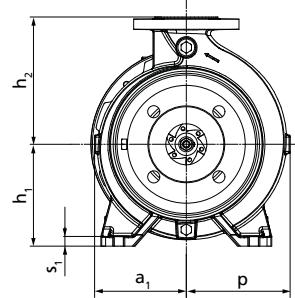
Size		Speed		DN ₁ 60)	DN ₂ 60)	a 60)	a ₁	b ₁ 60)	b ₄	d ₁ 60)	d ₂	d ₃	d ₄	h ₁ 60)	h ₂ 60)	h ₄	i	l ₁	m ₁ 60)	m ₂ 60)	m ₃	m ₄	n ₁ 60)	n ₂ 60)	n ₃	n ₄	p	s ₁ 60)	s ₂	w	x 60)
Pump	Motor (IEC)	3500	2900	[mm]																											
		[rpm]																													
65-50-315/ 05502	250M	X	-	65	50	125	207	65	85	14	550	499	24	225	280	250	457	1195	125	95	425	349	345	280	480	406	215	18	30	289	100
80-65-160/ 03002	200L	-	X	80	65	100	132	65	70	14	400	398	19	160	200	200	359	986	125	95	365	305	280	212	378	318	160	18	24	226	100
80-65-200/ 03002	200L	X	X	80	65	100	155	65	70	14	400	398	19	180	225	200	359	986	125	95	365	305	320	250	378	318	178	18	24	226	140
80-65-200/ 03702	200L	X	X	80	65	100	155	65	70	14	400	398	19	180	225	200	359	986	125	95	365	305	320	250	378	318	178	18	24	226	140
80-65-250/ 03002	200L	X	-	80	65	100	179	80	70	19	400	398	19	200	250	200	379	1006	160	120	365	305	360	280	378	318	199	20	24	246	140
80-65-250/ 03702	200L	X	X	80	65	100	179	80	70	19	400	398	19	200	250	200	379	1006	160	120	365	305	360	280	378	318	199	20	24	246	140
80-65-250/ 04502	225M	X	X	80	65	100	179	80	75	19	450	449	19	200	250	225	426	1078	160	120	375	311	360	280	431	356	199	20	28	277	140
80-65-250/ 05502	250M	-	X	80	65	100	179	80	85	19	550	499	24	200	250	250	457	1170	160	120	425	349	360	280	480	406	199	20	30	289	140
80-65-315/ 04502	225M	X	-	80	65	100	179	80	75	19	450	449	19	200	250	225	426	1078	160	120	375	311	360	280	431	356	199	20	28	277	140
80-65-315/ 05502	250M	X	-	80	65	100	179	80	85	19	550	499	24	200	250	250	457	1170	160	120	425	349	360	280	480	406	199	20	30	289	140
100-80-160/ 03002	200L	X	X	100	80	125	138	65	70	14	400	398	19	180	225	200	359	1011	125	95	365	305	320	250	378	318	174	18	24	226	140
100-80-160/ 03702	200L	-	X	100	80	125	138	65	70	14	400	398	19	180	225	200	359	1011	125	95	365	305	320	250	378	318	174	18	24	226	140
100-80-200/ 03002	200L	X	-	100	80	125	159	65	70	19	400	398	19	180	250	200	379	1031	125	95	365	305	345	280	378	318	188	18	24	246	140
100-80-200/ 03702	200L	X	-	100	80	125	159	65	70	19	400	398	19	180	250	200	379	1031	125	95	365	305	345	280	378	318	188	18	24	246	140
100-80-200/ 04502	225M	X	-	100	80	125	159	65	75	19	450	449	19	180	250	225	426	1103	125	95	375	311	345	280	431	356	188	18	28	277	140
100-80-250/ 05502	250M	-	X	100	80	125	159	65	85	19	550	499	24	180	250	250	457	1195	125	95	425	349	345	280	480	406	188	18	30	289	140
100-80-250/ 03702	200L	X	-	100	80	125	183	80	70	19	400	398	19	200	280	200	379	1031	160	120	365	305	400	315	378	318	209	18	24	246	140
100-80-250/ 04502	225M	X	-	100	80	125	183	80	70	19	400	398	19	200	280	200	379	1031	160	120	365	305	400	315	378	318	209	18	24	246	140
100-80-250/ 05502	250M	X	-	100	80	125	183	80	75	19	450	449	19	200	280	225	426	1103	160	120	375	311	400	315	431	356	209	18	28	277	140
100-80-250/ 05502	250M	X	X	100	80	125	183	80	85	19	550	199	24	200	280	250	457	1195	160	120	425	349	400	315	480	406	209	18	30	289	140
125-100-160/ 03002	200L	X	-	125	100	125	178	80	70	19	400	398	19	200	280	200	379	1031	160	120	365	305	360	280	378	318	225	18	24	246	140
125-100-160/ 03702	200L	X	X	125	100	125	178	80	70	19	400	398	19	200	280	200	379	1031	160	120	365	305	360	280	378	318	225	18	24	246	140
125-100-160/ 04502	225M	-	X	125	100	125	178	80	75	19	450	449	19	200	280	225	426	1103	160	120	375	311	360	280	431	356	225	18	28	277	140
125-100-160/ 05502	250M	-	X	125	100	125	178	80	85	19	550	499	24	200	280	250	457	1195	160	120	425	349	360	280	480	406	225	18	30	289	140
125-100-200/ 03002	200L	X	-	125	100	125	173	80	70	19	400	398	19	200	280	200	379	1031	160	120	365	305	360	280	378	318	212	18	24	246	140
125-100-200/ 03702	200L	X	-	125	100	125	173	80	70	19	400	398	19	200	280	200	379	1031	160	120	365	305	360	280	378	318	212	18	24	246	140
125-100-200/ 04502	225M	X	-	125	100	125	173	80	75	19	450	449	19	200	280	225	426	1103	160	120	375	311	360	280	431	356	212	18	28	277	140
125-100-200/ 05502	250M	X	-	125	100	125	173	80	85	19	550	499	24	200	280	250	457	1195	160	120	425	349	360	280	480	406	212	18	30	289	140
125-100-250/ 04502	225M	X	-	125	100	140	188	80	75	19	450	449	19	225	280	225	426	1118	160	120	375	311	400	315	431	356	219	18	28	277	140
125-100-250/ 05502	250M	X	-	125	100	140	188	80	85	19	550	499	24	225	280	250	457	1210	160	120	425	349	400	315	480	406	219	18	30	289	140
150-125-200/ 05502	250M	X	-	150	125	140	189	80	85	19	550	499	24	250	315	250	457	1210	160	120	435	349	400	315	480	406	242	20	30	289	140

$n = 1450 \text{ rpm}$; $n = 1750 \text{ rpm}$ - region D

Etabloc G/GC; $\leq 22 \text{ kW}$



Pump set with volute casing foot (up to motor size 112)



Pump set with volute casing foot and motor foot (motor sizes 132 to 180)

Dimensions Etabloc G/ GC; ≤ 22 kW; n = 1450 rpm; n = 1750 rpm (Region D)⁶¹⁾
 Values a₁, b₁, b₄, d₃, l₁, m₁, m₃, n₃ and p may vary slightly for production-related reasons.

Size		Speed		DN ₁ 62)	DN ₂ 62)	a ₁	b ₁ 62)	b ₄	d ₁ 62)	d ₂	d ₃	d ₄	h ₁ 62)	h ₂ 62)	h ₄	i	l ₁	m ₁ 62)	m ₂ 62)	m ₃	m ₄	n ₁ 62)	n ₂ 62)	n ₃	n ₄	p	s ₁ 62)	s ₂	u 63)	w	x 62)	
Pump	Motor (IEC)	1450 [rpm]		1750 [rpm]		[mm]																										
40-25-160/00054	80M	-	X	40	25	80	118	50	-	14	200	177	-	132	160	-	-	489	100	70	-	-	240	190	-	-	118	15	-	-	156	100
40-25-160/00114	90S	X	X	40	25	80	118	50	-	14	200	271	-	132	160	-	-	531	100	70	-	-	240	190	-	-	118	15	-	-	156	100
40-25-200/00054	80M	X	X	40	25	80	142	50	-	14	200	177	-	160	180	-	-	489	100	70	-	-	240	190	-	-	142	15	-	-	156	100
40-25-200/00074	80M	-	X	40	25	80	142	50	-	14	200	177	-	160	180	-	-	489	100	70	-	-	240	190	-	-	142	15	-	-	156	100
40-25-200/00114	90S	-	X	40	25	80	142	50	-	14	200	271	-	160	180	-	-	531	100	70	-	-	240	190	-	-	142	15	-	-	156	100
50-32-125.1/00054	80M	X	X	50	32	80	116	50	-	14	200	177	-	112	140	-	-	489	100	70	-	-	190	140	-	-	116	15	-	-	156	100
50-32-125.1/00114	90S	X	X	50	32	80	116	50	-	14	200	271	-	112	140	-	-	531	100	70	-	-	190	140	-	-	116	15	-	-	156	100
50-32-160.1/00054	80M	X	X	50	32	80	116	50	-	14	200	177	-	132	160	-	-	489	100	70	-	-	240	190	-	-	121	15	-	-	156	100
50-32-160.1/00074	80M	-	X	50	32	80	116	50	-	14	200	177	-	132	160	-	-	489	100	70	-	-	240	190	-	-	121	15	-	-	156	100
50-32-200.1/00054	80M	X	X	50	32	80	142	50	-	14	200	177	-	160	180	-	-	489	100	70	-	-	240	190	-	-	142	18	-	-	156	100
50-32-200.1/00074	80M	X	X	50	32	80	142	50	-	14	200	271	-	160	180	-	-	489	100	70	-	-	240	190	-	-	142	18	-	-	156	100
50-32-200.1/00114	90S	-	X	50	32	80	142	50	-	14	200	271	-	160	180	-	-	531	100	70	-	-	240	190	-	-	142	18	-	-	156	100
50-32-200.1/00154	90L	-	X	50	32	80	142	50	-	14	200	271	-	160	180	-	-	556	100	70	-	-	240	190	-	-	142	18	-	-	156	100
50-32-250.1/00074	80M	X	-	50	32	100	168	65	-	14	200	177	-	180	225	-	-	509	125	95	-	-	320	250	-	-	168	18	-	-	156	100
50-32-250.1/00114	90S	X	X	50	32	100	168	65	-	14	200	271	-	180	225	-	-	551	125	95	-	-	320	250	-	-	168	18	-	-	156	100
50-32-250.1/00154	90L	X	X	50	32	100	168	65	-	14	200	271	-	180	225	-	-	576	125	95	-	-	320	250	-	-	168	18	-	-	156	100
50-32-250.1/00224	100L	-	X	50	32	100	168	65	-	14	250	289	-	180	225	-	-	602	125	95	-	-	320	250	-	-	168	18	-	-	170	100
50-32-250.1/00304	100L	-	X	50	32	100	168	65	-	14	250	289	-	180	225	-	-	602	125	95	-	-	320	250	-	-	168	18	-	-	170	100
50-32-125/00054	80M	X	X	50	32	80	115	50	-	14	200	177	-	112	140	-	-	489	100	70	-	-	190	140	-	-	115	15	-	-	156	100
50-32-125/00074	80M	-	X	50	32	80	115	50	-	14	200	177	-	112	140	-	-	489	100	70	-	-	190	140	-	-	115	15	-	-	156	100
50-32-125/00114	90S	X	X	50	32	80	115	50	-	14	200	271	-	112	140	-	-	531	100	70	-	-	190	140	-	-	115	15	-	-	156	100
50-32-160/00054	80M	X	X	50	32	80	118	50	-	14	200	177	-	132	160	-	-	489	100	70	-	-	240	190	-	-	128	15	-	-	156	100
50-32-160/00074	80M	X	X	50	32	80	118	50	-	14	200	177	-	132	160	-	-	489	100	70	-	-	240	190	-	-	128	15	-	-	156	100
50-32-160/00114	90S	-	X	50	32	80	118	50	-	14	200	271	-	132	160	-	-	531	100	70	-	-	240	190	-	-	128	15	-	-	156	100
50-32-200/00054	80M	X	-	50	32	80	142	50	-	14	200	177	-	160	180	-	-	489	100	70	-	-	240	190	-	-	143	18	-	-	156	100
50-32-200/00074	80M	X	-	50	32	80	142	50	-	14	200	177	-	160	180	-	-	489	100	70	-	-	240	190	-	-	143	18	-	-	156	100
50-32-200/00114	90S	X	X	50	32	80	142	50	-	14	200	271	-	160	180	-	-	531	100	70	-	-	240	190	-	-	143	18	-	-	156	100
50-32-200/00154	90L	-	X	50	32	80	142	50	-	14	200	271	-	160	180	-	-	556	100	70	-	-	240	190	-	-	143	18	-	-	156	100
50-32-200/00224	100L	-	X	50	32	80	142	50	-	14	250	289	-	160	180	-	-	582	100	70	-	-	240	190	-	-	143	18	-	-	170	100
50-32-250/00114	90S	X	-	50	32	100	169	65	-	14	200	271	-	180	225	-	-	551	125	95	-	-	320	250	-	-	178	18	-	-	156	100
50-32-250/00154	90L	X	X	50	32	100	169	65	-	14	200	271	-	180	225	-	-	576	125	95	-	-	320	250	-	-	178	18	-	-	156	100
50-32-250/00224	100L	X	X	50	32	100	169	65	-	14	250	289	-	180	225	-	-	602	125	95	-	-	320	250	-	-	178	18	-	-	170	100
50-32-250/00304	100L	-	X	50	32	100	169	65	-	14	250	289	-	180	225	-	-	602	125	95	-	-	320	250	-	-	178	18	-	-	170	100
50-32-250/00404	112M	-	X	50	32	100	169	65	-	14	250	307	-	180	225	-	-	623	125	95	-	-	320	250	-	-	178	18	-	-	170	100
65-40-125/00054	80M	X	X	65	40	80	117	50	-	14	200	177	-	112	140	-	-	489	100	70	-	-	210	160	-	-	117	15	-	-	156	100
65-40-125/00074	80M	-	X	65	40	80	117	50	-	14	200	177	-	112	140	-	-	489	100	70	-	-	210	160	-	-	117	15	-	-	156	100
65-40-125/00114	90S	-	X	65	40	80	117	50	-	14	200	271	-	112	140	-	-	531	100	70	-	-	210	160	-	-	117	15	-	-	156	100
65-40-160/00054	80M	X	-	65	40	80	119	50	-	14	200	177	-	132	160	-	-	489	100	70	-	-	240	190	-	-	134	15	-	-	156	100
65-40-160/00074	80M	X	X	65	40	80	119	50</																								

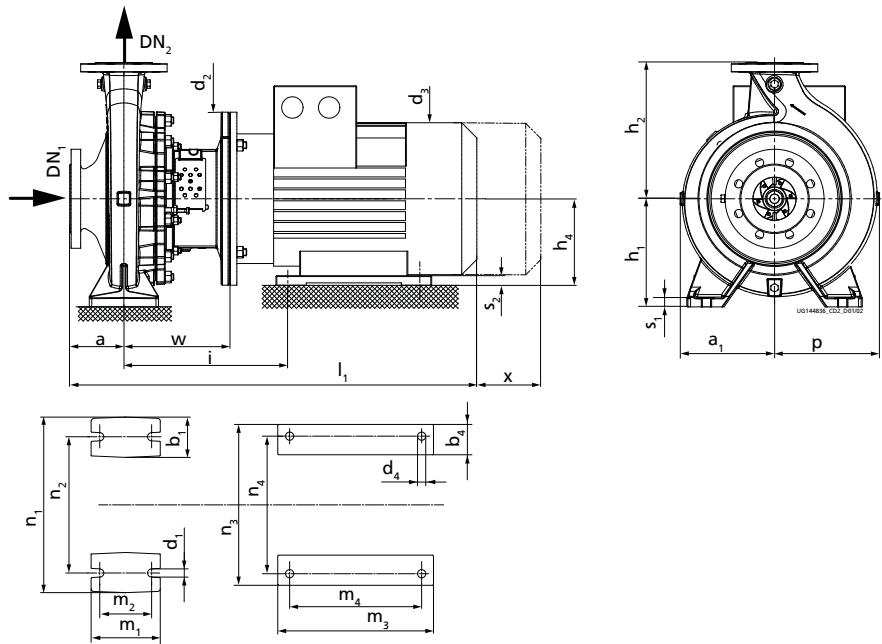
Size		Speed		DN ₁ 62)	DN ₂ 62)	a 62)	b ₁ 62)	b ₄	d ₁ 62)	d ₂	d ₃	d ₄	h ₁ 62)	h ₂ 62)	h ₄	i	l ₁	m ₁ 62)	m ₂ 62)	m ₃	m ₄	n ₁ 62)	n ₂ 62)	n ₃	n ₄	p	s ₁ 62)	s ₂	u 63)	w	x 62)																					
Pump	Motor (IEC)	1450 [rpm]																																																		
		[mm]																																																		
65-40-160/ 00224	100L	-	x	65	40	80	119	50	-	14	250	289	-	132	160	-	-	582	100	70	-	-	240	190	-	-	134	15	-	-	170	100																				
65-40-200/ 00074	80M	x	-	65	40	100	142	50	-	14	200	177	-	160	180	-	-	509	100	70	-	-	265	212	-	-	155	18	-	-	156	100																				
65-40-200/ 00114	90S	x	-	65	40	100	142	50	-	14	200	271	-	160	180	-	-	551	100	70	-	-	265	212	-	-	155	18	-	-	156	100																				
65-40-200/ 00154	90L	x	x	65	40	100	142	50	-	14	200	271	-	160	180	-	-	576	100	70	-	-	265	212	-	-	155	18	-	-	156	100																				
65-40-200/ 00224	100L	-	x	65	40	100	142	50	-	14	250	289	-	160	180	-	-	602	100	70	-	-	265	212	-	-	155	18	-	-	170	100																				
65-40-200/ 00304	100L	-	x	65	40	100	142	50	-	14	250	289	-	160	180	-	-	602	100	70	-	-	265	212	-	-	155	18	-	-	170	100																				
65-40-250/ 00114	90S	x	-	65	40	100	169	65	-	14	200	271	-	180	225	-	-	551	125	95	-	-	320	250	-	-	179	18	-	-	156	100																				
65-40-250/ 00154	90L	x	-	65	40	100	169	65	-	14	200	271	-	180	225	-	-	576	125	95	-	-	320	250	-	-	179	18	-	-	156	100																				
65-40-250/ 00224	100L	x	x	65	40	100	169	65	-	14	250	289	-	180	225	-	-	602	125	95	-	-	320	250	-	-	179	18	-	-	170	100																				
65-40-250/ 00304	100L	x	x	65	40	100	169	65	-	14	250	289	-	180	225	-	-	602	125	95	-	-	320	250	-	-	179	18	-	-	170	100																				
65-40-250/ 00404	112M	-	x	65	40	100	169	65	-	14	250	307	-	180	225	-	-	623	125	95	-	-	320	250	-	-	179	18	-	-	170	100																				
65-40-250/ 00554	132S	-	x	65	40	100	169	65	57	14	300	273	12	180	225	132	282	679	125	95	184	140	320	250	263	216	179	18	16	20	193	100																				
65-40-315/ 00224	100L	x	-	65	40	125	207	65	-	14	250	289	-	225	250	-	-	647	125	95	-	-	345	280	-	-	207	18	-	-	190	100																				
65-40-315/ 00304	100L	x	-	65	40	125	207	65	-	14	250	289	-	225	250	-	-	647	125	95	-	-	345	280	-	-	207	18	-	-	190	100																				
65-40-315/ 00404	112M	x	x	65	40	125	207	65	-	14	250	307	-	225	250	-	-	668	125	95	-	-	345	280	-	-	207	18	-	-	190	100																				
65-40-315/ 00554	132S	x	x	65	40	125	207	65	57	14	300	273	12	225	250	132	302	724	125	95	184	140	345	280	263	216	207	18	16	20	213	100																				
65-40-315/ 00754	132M	-	x	65	40	125	207	65	57	14	300	273	12	225	250	132	302	762	125	95	222	178	345	280	263	216	207	18	16	20	213	100																				
65-40-315/ 01104	160M	-	x	65	40	125	207	65	60	14	350	317	15	225	250	160	354	869	125	95	256	210	345	280	300	254	207	18	18	20	246	100																				
65-50-125/ 00054	80M	x	-	65	50	100	117	50	-	14	200	177	-	132	160	-	-	509	100	70	-	-	240	190	-	-	130	18	-	-	156	100																				
65-50-125/ 00074	80M	x	x	65	50	100	117	50	-	14	200	177	-	132	160	-	-	509	100	70	-	-	240	190	-	-	130	18	-	-	156	100																				
65-50-125/ 00114	90S	x	x	65	50	100	117	50	-	14	200	271	-	132	160	-	-	551	100	70	-	-	240	190	-	-	130	18	-	-	156	100																				
65-50-125/ 00154	90L	-	x	65	50	100	117	50	-	14	200	271	-	132	160	-	-	576	100	70	-	-	240	190	-	-	130	18	-	-	156	100																				
65-50-160/ 00074	80M	x	-	65	50	100	128	50	-	14	200	177	-	160	180	-	-	509	100	70	-	-	265	212	-	-	149	18	-	-	156	100																				
65-50-160/ 00114	90S	x	x	65	50	100	128	50	-	14	200	271	-	160	180	-	-	551	100	70	-	-	265	212	-	-	149	18	-	-	156	100																				
65-50-160/ 00154	90L	x	x	65	50	100	128	50	-	14	200	271	-	160	180	-	-	576	100	70	-	-	265	212	-	-	149	18	-	-	156	100																				
65-50-160/ 00224	100L	-	x	65	50	100	128	50	-	14	250	289	-	160	180	-	-	509	100	70	-	-	265	212	-	-	149	18	-	-	156	100																				
65-50-160/ 00304	100L	-	x	65	50	100	128	50	-	14	250	289	-	160	180	-	-	509	100	70	-	-	265	212	-	-	149	18	-	-	156	100																				
65-50-160/ 00404	112M	-	x	65	50	100	128	50	-	14	250	307	-	160	200	-	-	602	100	70	-	-	265	212	-	-	149	18	-	-	170	100																				
65-50-160/ 00554	132S	-	x	65	50	100	128	50	-	14	250	289	-	160	180	-	-	602	100	70	-	-	265	212	-	-	149	18	-	-	170	100																				
65-50-200/ 00154	90L	x	-	65	50	100	144	50	-	14	200	271	-	160	200	-	-	576	100	70	-	-	265	212	-	-	163	18	-	-	156	100																				
65-50-200/ 00224	100L	x	x	65	50	100	144	50	-	14	250	289	-	160	200	-	-	602	100	70	-	-	265	212	-	-	163	18	-	-	170	100																				
65-50-200/ 00304	100L	x	x	65	50	100	144	50	-	14	250	289	-	160	200	-	-	602	100	70	-	-	265	212	-	-	163	18	-	-	170	100																				
65-50-200/ 00404	112M	-	x	65	50	100	144	50	-	14	250	307	-	160	200	-	-	623	100	70	-	-	265	212	-	-	163	18	-	-	170	100																				
65-50-200/ 00554	132S	-	x	65	50	100	144	50	57	14	300	273	12	160	200	132	282	679	100	70	184	140	265	212	263	216	163	18	16	20	193	100																				
65-50-250/ 00224	100L	x	-	65	50	100	170	65	-	14	250	289	-	180	225	-	-	602	125	95	-	-	320	250	-	-	186	18	-	-	170	100																				
65-50-250/ 00304	100L	x	-	65	50	100	170	65	-	14	250	289	-	180	225	-	-	602	125	95	-	-	320	250	-	-	186	18	-	-	170	100																				
65-50-250/ 00404	112M	x	x	65	50	100	170	65	-	14	250	307	-	180	225	-</td																																				

Size		Speed		DN ₁ 62)	DN ₂ 62)	a 62)	a ₁	b ₁ 62)	b ₄	d ₁ 62)	d ₂	d ₃	d ₄	h ₁ 62)	h ₂ 62)	h ₄	i	l ₁	m ₁ 62)	m ₂ 62)	m ₃	m ₄	n ₁ 62)	n ₂ 62)	n ₃	n ₄	p	s ₁ 62)	s ₂	u 63)	w	x 62)																					
Pump	Motor (IEC)	1450																																																			
		[rpm]																																																			
80-65-125/ 00114	90S	X	X	80	65	100	117	65	-	14	200	271	-	160	180	-	-	551	125	95	-	-	280	212	-	-	150	18	-	-	156 100																						
80-65-125/ 00154	90L	-	X	80	65	100	117	65	-	14	200	271	-	160	180	-	-	576	125	95	-	-	280	212	-	-	150	18	-	-	156 100																						
80-65-125/ 00224	100L	-	X	80	65	100	117	65	-	14	250	289	-	160	180	-	-	602	125	95	-	-	280	212	-	-	150	18	-	-	170 100																						
80-65-160/ 00114	90S	X	-	80	65	100	132	65	-	14	200	271	-	160	200	-	-	551	125	95	-	-	280	212	-	-	160	18	-	-	156 100																						
80-65-160/ 00154	90L	X	X	80	65	100	132	65	-	14	200	271	-	160	200	-	-	576	125	95	-	-	280	212	-	-	160	18	-	-	156 100																						
80-65-160/ 00224	100L	X	X	80	65	100	132	65	-	14	250	289	-	160	200	-	-	602	125	95	-	-	280	212	-	-	160	18	-	-	170 100																						
80-65-160/ 00304	100L	-	X	80	65	100	132	65	-	14	250	289	-	160	200	-	-	602	125	95	-	-	280	212	-	-	160	18	-	-	170 100																						
80-65-160/ 00404	112M	-	X	80	65	100	132	65	-	14	250	307	-	160	200	-	-	623	125	95	-	-	280	212	-	-	160	18	-	-	170 100																						
80-65-200/ 00224	100L	X	-	80	65	100	155	65	-	14	250	289	-	180	225	-	-	602	125	95	-	-	320	250	-	-	178	18	-	-	170 140																						
80-65-200/ 00304	100L	X	X	80	65	100	155	65	-	14	250	289	-	180	225	-	-	602	125	95	-	-	320	250	-	-	178	18	-	-	170 140																						
80-65-200/ 00404	112M	X	X	80	65	100	155	65	-	14	250	307	-	180	225	-	-	623	125	95	-	-	320	250	-	-	178	18	-	-	170 140																						
80-65-200/ 00554	132S	-	X	80	65	100	155	65	57	14	300	273	12	180	225	132	282	717	125	95	222	178	320	250	263	216	178	18	16	20	193 140																						
80-65-250/ 00754	132M	-	X	80	65	100	179	80	-	19	250	289	-	200	250	-	-	622	160	120	-	-	360	280	-	-	199	20	-	-	190 140																						
80-65-250/ 00304	100L	X	-	80	65	100	179	80	-	19	250	307	-	200	250	-	-	643	160	120	-	-	360	280	-	-	199	20	-	-	190 140																						
80-65-250/ 00404	112M	X	-	80	65	100	179	80	57	19	300	273	12	200	250	132	302	699	160	120	184	140	360	280	263	216	199	20	16	20	213 140																						
80-65-250/ 00754	132M	-	X	80	65	100	179	80	57	19	300	273	12	200	250	132	302	737	160	120	222	178	360	280	263	216	199	20	16	20	213 140																						
80-65-250/ 01104	160M	X	X	80	65	125	209	80	60	19	350	317	15	225	280	160	354	869	160	120	256	210	400	315	300	254	229	20	18	20	246 140																						
80-65-315/ 01504	160L	X	X	80	65	125	209	80	60	19	350	317	15	225	280	160	354	913	160	120	300	254	400	315	300	254	229	20	18	20	246 140																						
80-65-315/ 01854	180M	-	X	80	65	125	209	80	65	19	350	354	15	225	280	180	367	933	160	120	292	241	400	315	330	279	229	20	20	-	246 140																						
80-65-315/ 02204	180L	-	X	80	65	125	209	80	65	19	350	354	15	225	280	180	367	971	160	120	330	279	400	315	330	279	229	20	20	-	246 140																						
100-80-160/ 00154	90L	X	-	100	80	125	138	65	-	14	200	271	-	180	225	-	-	601	125	95	-	-	320	250	-	-	174	18	-	-	156 140																						
100-80-160/ 00224	100L	X	-	100	80	125	138	65	-	14	250	289	-	180	225	-	-	627	125	95	-	-	320	250	-	-	174	18	-	-	170 140																						
100-80-160/ 00304	100L	X	X	100	80	125	138	65	-	14	250	289	-	180	225	-	-	627	125	95	-	-	320	250	-	-	174	18	-	-	170 140																						
100-80-160/ 00404	112M	-	X	100	80	125	138	65	-	14	250	307	-	180	225	-	-	648	125	95	-	-	320	250	-	-	174	18	-	-	170 140																						
100-80-160/ 00554	132S	-	X	100	80	125	138	65	57	14	300	273	12	180	225	132	282	704	125	95	184	140	320	250	263	216	174	18	16	20	193 140																						
100-80-200/ 00224	100L	X	-	100	80	125	159	65	-	19	250	289	-	180	250	-	-	647	125	95	-	-	345	280	-	-	188	18	-	-	190 140																						
100-80-200/ 00304	100L	X	-	100	80	125	159	65	-	19	250	289	-	180	250	-	-	647	125	95	-	-	345	280	-	-	188	18	-	-	190 140																						
100-80-200/ 00404	112M	-	X	100	80	125	159	65	-	19	250	307	-	180	250	-	-	668	125	95	-	-	345	280	-	-	188	18	-	-	190 140																						
100-80-200/ 00554	132S	X	X	100	80	125	159	65	57	19	300	273	12	180	250	132	302	724	125	95	184	140	345	280	263	216	188	18	16	20	213 140																						
100-80-200/ 00754	132M	-	X	100	80	125	159	65	57	19	300	273	12	180	250	132	302	762	160	120	222	178	400	315	263	216	188	18	16	20	213 140																						
100-80-200/ 01104	160M	X	X	100	80	125	183	80	60	19	350	317	15	250	280	160	354	869	160	120	256	210	400	315	300	254	209	18	18	20	246 140																						
100-80-250/ 01504	160L	-	X	100	80	125	183	80	60	19	350	317	15	250	280	160	354	913	160	120	300	254	400	315	300	254	209	18	18	20	246 140																						
100-80-250/ 01854	180M	-	X	100	80	125	183	80	65	19	350	354	15	200	280	180	367	933	160	120	292	241	400	315	330	279	209	18	20	-	246 140																						
100-80-315/ 00754	132M	X	-	100	80	125	218	80	57	19	300	273	12	250	315	132	302	762	160	120	222	178	400	315	263	216	242	20	16	20	213 140																						
100-80-315/ 01104	160M	X	-	100	80	125	218	80	60	19	350	317	15	250	315	160	354	869	160	120	256	210	400	315	300	254	242	20	18	20	246 140																						
100-80-315/ 01504	160L	X	X	100	80	125	218	80	60	19	350	317	15	250	315	160	354	913	160	120	30																																

Size		Speed		DN ₁ 62)	DN ₂ 62)	a 62)	b ₁ 62)	b ₄	d ₁ 62)	d ₂	d ₃	d ₄	h ₁ 62)	h ₂ 62)	h ₄	i	l ₁	m ₁ 62)	m ₂ 62)	m ₃	m ₄	n ₁ 62)	n ₂ 62)	n ₃	n ₄	p	s ₁ 62)	s ₂	u 63)	w	x 62)																							
Pump	Motor (IEC)	1450 [rpm]																																																				
100-80-315/ 02204	180L	X	X	100	80	125	218	80	65	19	350	354	15	250	315	180	367	971	160	120	330	279	400	315	330	279	242	20	20	-	246	140																						
125-100-160/ 00304	100L	X	-	125	100	125	178	80	-	19	250	289	-	200	280	-	-	647	160	120	-	-	360	280	-	-	225	18	-	-	190	140																						
125-100-160/ 00404	112M	X	-	125	100	125	178	80	-	19	250	307	-	200	280	-	-	668	160	120	-	-	360	280	-	-	225	18	-	-	190	140																						
125-100-160/ 00554	132S	X	X	125	100	125	178	80	57	19	300	273	12	200	280	132	302	724	160	120	184	140	360	280	263	216	225	18	16	20	213	140																						
125-100-160/ 00754	132M	-	X	125	100	125	178	80	57	19	300	273	12	200	280	132	302	762	160	120	222	178	360	280	263	216	225	18	16	20	213	140																						
125-100-200/ 00404	112M	X	-	125	100	125	173	80	-	19	250	307	-	200	280	-	-	668	160	120	-	-	360	280	-	-	212	18	-	-	190	140																						
125-100-200/ 00554	132S	X	-	125	100	125	173	80	57	19	300	273	12	200	280	132	302	724	160	120	184	140	360	280	263	216	212	18	16	20	213	140																						
125-100-200/ 00754	132M	X	X	125	100	125	173	80	57	19	300	273	12	200	280	132	302	762	160	120	222	178	360	280	263	216	212	18	16	20	213	140																						
125-100-200/ 01104	160M	X	X	125	100	125	173	80	60	19	350	317	15	200	280	160	354	869	160	120	256	210	360	280	300	254	212	18	18	20	246	140																						
125-100-200/ 01504	160L	-	X	125	100	125	173	80	60	19	350	317	15	200	280	160	354	913	160	120	300	254	360	280	300	254	212	18	18	20	246	140																						
125-100-250/ 00754	132M	X	-	125	100	140	188	80	57	19	300	273	12	225	280	132	302	777	160	120	222	178	400	315	263	216	219	18	16	20	213	140																						
125-100-250/ 01104	160M	X	X	125	100	140	188	80	60	19	350	317	15	225	280	160	354	884	160	120	256	210	400	315	300	254	219	18	18	20	246	140																						
125-100-250/ 01504	160L	X	X	125	100	140	188	80	60	19	350	317	15	225	280	160	354	928	160	120	300	254	400	315	300	254	219	18	18	20	246	140																						
125-100-250/ 01854	180M	-	X	125	100	140	188	80	60	19	350	317	15	225	280	160	354	928	160	120	300	254	400	315	300	254	219	18	18	20	246	140																						
125-100-315/ 02204	180L	X	-	125	100	140	225	80	65	19	350	354	15	250	315	180	367	986	160	120	330	279	400	315	330	279	255	18	20	-	246	140																						
150-125-200/ 00754	132M	X	-	150	125	140	189	80	57	19	300	273	12	250	315	132	302	777	160	120	222	178	400	315	263	216	242	20	16	20	213	140																						
150-125-200/ 01104	160M	X	X	150	125	140	189	80	60	19	350	317	15	250	315	160	354	884	160	120	256	210	400	315	300	254	242	20	18	20	246	140																						
150-125-200/ 01504	160L	X	X	150	125	140	189	80	60	19	350	317	15	250	315	160	354	928	160	120	300	254	400	315	300	254	242	20	18	20	246	140																						
150-125-200/ 01854	180M	-	X	150	125	140	189	80	65	19	350	354	15	250	315	180	367	948	160	120	292	241	400	315	330	279	242	20	20	-	246	140																						
150-125-200/ 02204	180L	-	X	150	125	140	189	80	65	19	350	354	15	250	315	180	367	986	160	120	330	279	400	315	330	279	242	20	20	-	246	140																						
150-125-250/ 01104	160M	X	-	150	125	140	226	80	60	19	350	317	15	250	355	160	354	884	160	120	256	210	400	315	300	254	275	20	18	20	246	140																						
150-125-250/ 01504	160L	X	X	150	125	140	226	80	60	19	350	317	15	250	355	160	354	928	160	120	300	254	400	315	300	254	275	20	18	20	246	140																						
150-125-250/ 01854	180M	X	-	150	125	140	226	80	65	19	350	354	15	250	355	180	367	948	160	120	292	241	400	315	330	279	275	20	20	-	246	140																						
150-125-250/ 02204	180L	-	X	150	125	140	226	80	65	19	350	354	15	250	355	180	367	986	160	120	330	279	400	315	330	279	275	20	20	-	246	140																						
200-150-200/ 01104	160M	X	-	200	150	160	240	100	60	24	350	317	15	280	400	160	354	904	200	150	256	210	550	450	300	254	316	20	18	20	246	140																						
200-150-200/ 01504	160L	X	X	200	150	160	240	100	60	24	350	317	15	280	400	160	354	948	200	150	300	254	550	450	300	254	316	20	18	20	246	140																						
200-150-200/ 01854	180M	-	X	200	150	160	240	100	65	24	350	354	15	280	400	180	367	968	200	150	292	241	550	450	330	279	316	20	20	-	246	140																						
200-150-200/ 02204	180L	-	X	200	150	160	240	100	65	24	350	354	15	280	400	180	367	1006	200	150	330	279	550	450	330	279	316	20	20	-	246	140																						
200-150-250/ 01504	160L	X	-	200	150	160	230	100	60	24	350	317	15	280	400	160	354	948	200	150	300	254	500	400	300	254	300	20	18	20	246	140																						
200-150-250/ 01854	180M	X	-	200	150	160	230	100	65	24	350	354	15	280	400	180	367	968	200	150	292	241	500	400	330	279	300	20	20	-	246	140																						
200-150-250/ 02204	180L	X	X	200	150	160	230	100	65	24	350	354	15	280	400	180	367	1006	200	150	330	279	500	400	330	279	300	20	20	-	246	140																						

62) Dimensions to EN 733

63) Motor feet must be shimmed.

Etabloc G/GC; 30 kW to 55 kW


Pump set with volute casing foot and motor foot (motor sizes 200 to 250, 4-pole)

 Dimensions Etabloc G/GC; 30 kW to 55 kW; n = 1450 rpm; n = 1750 rpm (region D)⁶⁴⁾

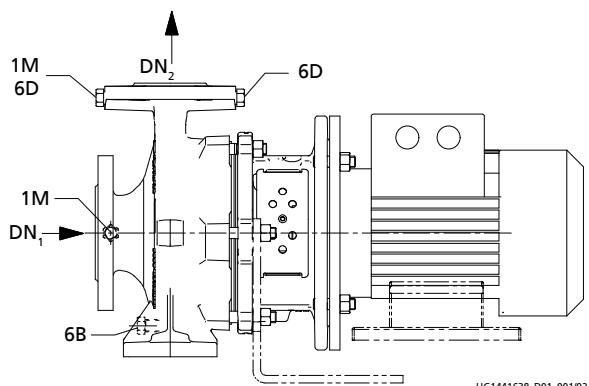
 Values a₁, b₁, b₂, b₃, b₄, d₁, d₂, d₃, d₄, h₁, h₂, h₄, i, l₁, m₁, m₂, m₃, m₄, n₁, n₂, n₃, p, s₁, s₂, w, x may vary slightly for production-related reasons.

Pump	Motor (IEC)	Size		Speed 1450 [rpm]	DN ₁ 65)	DN ₂ 65)	a 65)	b ₁ 65)	b ₂	d ₁ 65)	d ₂	d ₃	d ₄	h ₁ 65)	h ₂ 65)	h ₄	i	l ₁	m ₁ 65)	m ₂ 65)	m ₃	m ₄	n ₁ 65)	n ₂ 65)	n ₃	n ₄	p	s ₁ 65)	s ₂	w	x 65)
		100	80																												
		100	80	-	x	100	80	125	218	80	70	19	400	398	19	250	315	200	379	1031	160	120	365	305	400	315	378	318	242	20	24
100-80-315/ 03004	200L	-	x	100	80	125	218	80	75	19	450	449	19	250	315	225	426	1078	160	120	350	286	400	315	431	356	242	20	28	277	140
100-80-315/ 03704	225S	-	x	100	80	125	218	80	75	19	450	449	19	280	355	200	379	1031	160	120	365	305	435	355	378	318	280	20	24	246	140
100-80-400/ 03004	200L	x	x	100	80	125	257	80	70	19	400	398	19	280	355	200	379	1031	160	120	365	305	435	355	378	318	280	20	24	246	140
100-80-400/ 03704	225S	x	x	100	80	125	257	80	75	19	450	449	19	280	355	225	426	1078	160	120	350	286	435	355	431	356	280	20	28	277	140
100-80-400/ 04504	225M	-	x	100	80	125	257	80	75	19	450	449	19	280	355	225	426	1103	160	120	375	311	435	355	431	356	280	20	28	277	140
100-80-400/ 05504	250M	-	x	100	80	125	257	80	85	19	550	499	24	280	355	250	457	1195	160	120	425	349	435	355	480	406	280	20	30	289	140
125-100-315/ 03004	200L	x	x	125	100	140	225	80	70	19	400	398	19	250	315	200	379	1046	160	120	365	305	400	315	378	318	255	18	24	246	140
125-100-315/ 03704	225S	-	x	125	100	140	225	80	75	19	450	449	19	250	315	225	426	1093	160	120	350	286	400	315	431	356	255	18	28	277	140
125-100-315/ 04504	225M	-	x	125	100	140	225	80	75	19	450	449	19	250	315	225	426	1118	160	120	375	311	400	315	431	356	255	18	28	277	140

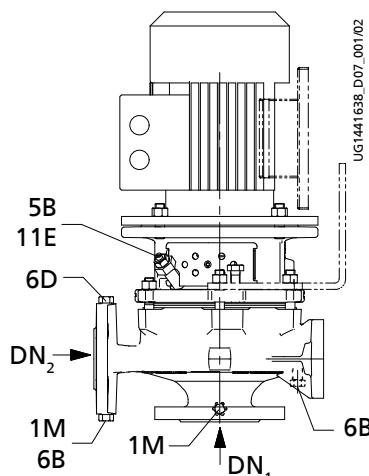
⁶⁴⁾ Tolerances of mating dimensions to EN 735

⁶⁵⁾ Dimensions to EN 733

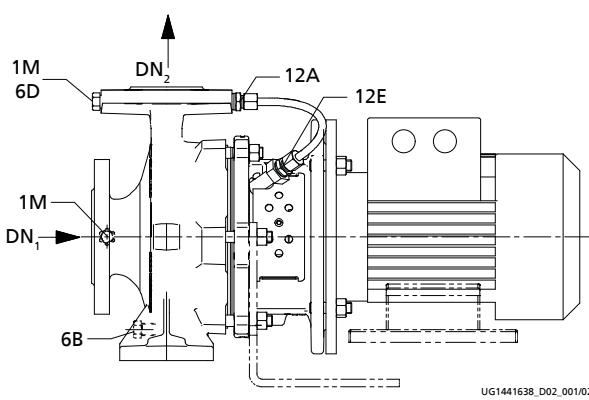
Size		Speed [rpm]	DN ₁ 65)		DN ₂ 65)		a 65)	b ₁ 65)	b ₄	d ₁ 65)	d ₂	d ₃	d ₄	h ₁ 65)	h ₂ 65)	h ₄	i	l ₁	m ₁ 65)	m ₂ 65)	m ₃	m ₄	n ₁ 65)	n ₂ 65)	n ₃	n ₄	p	s ₁ 65)	s ₂	w	x 65)
Pump	Motor (IEC)		1750	1450	[mm]																										
125-100-400/ 03004	200L	X	-	125	100	140	255	100	70	24	400	398	19	280	355	200	379	1046	200	150	365	305	500	400	378	318	283	20	24	246	140
125-100-400/ 03704	225S	X	X	125	100	140	255	100	75	24	450	449	19	280	355	225	426	1093	200	150	350	286	500	400	431	356	283	20	28	277	140
125-100-400/ 04504	225M	X	X	125	100	140	255	100	75	24	450	449	19	280	355	225	426	1118	200	150	375	311	500	400	431	356	283	20	28	277	140
125-100-400/ 05504	250M	-	X	125	100	140	255	100	85	24	550	499	24	280	355	250	457	1210	200	150	425	349	500	400	480	406	283	20	30	289	140
150-125-250/ 03004	200L	-	X	150	125	140	226	80	70	19	400	398	19	250	355	200	379	1046	160	120	365	305	400	315	378	318	275	20	24	246	140
150-125-315/ 03004	200L	X	X	150	125	140	243	100	70	24	400	398	19	280	355	200	379	1046	200	150	365	305	500	400	378	318	280	20	24	246	140
150-125-315/ 03704	225S	X	X	150	125	140	243	100	75	24	450	449	19	280	355	225	426	1093	200	150	350	286	500	400	431	356	283	20	28	277	140
150-125-315/ 04504	225M	-	X	150	125	140	243	100	75	24	450	449	19	280	355	225	426	1118	200	150	375	311	500	400	431	356	280	20	28	277	140
150-125-315/ 05504	250M	-	X	150	125	140	243	100	85	24	550	499	24	280	355	250	457	1210	200	150	425	349	500	400	480	406	280	20	30	289	140
150-125-400/ 03004	200L	X	-	150	125	140	277	100	70	24	400	398	19	315	400	200	379	1046	200	150	365	305	500	400	378	318	309	20	24	246	140
150-125-400/ 03704	225S	X	-	150	125	140	277	100	75	24	450	449	19	315	400	225	426	1093	200	150	350	286	500	400	431	356	309	20	28	277	140
150-125-400/ 04504	225M	X	-	150	125	140	277	100	75	24	450	449	19	315	400	225	426	1118	200	150	375	311	500	400	431	356	309	20	28	277	140
150-125-400/ 05504	250M	X	-	150	125	140	277	100	85	24	550	499	24	315	400	250	457	1210	200	150	425	349	500	400	480	406	309	20	30	289	140
200-150-200/ 03004	200L	-	X	200	150	160	240	100	70	24	400	398	19	280	400	200	379	1066	200	150	365	305	550	450	378	318	316	20	24	246	140
200-150-250/ 03004	200L	X	X	200	150	160	230	100	70	24	400	398	19	280	400	200	379	1066	200	150	365	305	500	400	378	318	300	20	24	246	140
200-150-250/ 03704	225S	-	X	200	150	160	230	100	75	24	450	449	19	280	400	225	426	1113	200	150	350	286	500	400	431	356	300	20	28	277	140
200-150-250/ 04504	225M	-	X	200	150	160	230	100	75	24	450	449	19	280	400	225	426	1138	200	150	375	311	500	400	431	356	300	20	28	277	140
200-150-315/ 03004	200L	X	-	200	150	160	255	100	70	24	400	398	19	280	400	200	379	1066	200	150	365	305	550	450	378	318	304	20	24	246	140
200-150-315/ 03704	225S	X	X	200	150	160	255	100	75	24	450	449	19	280	400	225	426	1113	200	150	350	286	550	450	431	356	304	20	28	277	140
200-150-315/ 04504	225M	X	X	200	150	160	255	100	75	24	450	449	19	280	400	225	426	1138	200	150	375	311	550	450	431	356	304	20	28	277	140
200-150-315/ 05504	250M	X	X	200	150	160	255	100	85	24	550	499	24	280	400	250	457	1230	200	150	425	349	550	450	480	406	304	20	30	289	140
200-150-400/ 04504	225M	X	-	200	150	160	289	100	75	24	450	449	19	315	450	225	426	1138	200	150	375	311	550	450	431	356	331	20	28	277	140
200-150-400/ 05504	250M	X	-	200	150	160	289	100	85	24	550	499	24	315	450	250	457	1230	200	150	425	349	550	450	480	406	331	20	30	289	140

Connections


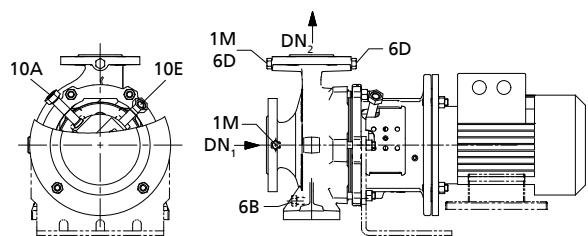
Single mechanical seal in A-type cover (A) and single mechanical seal in A-type cover with internal circulation (IA)



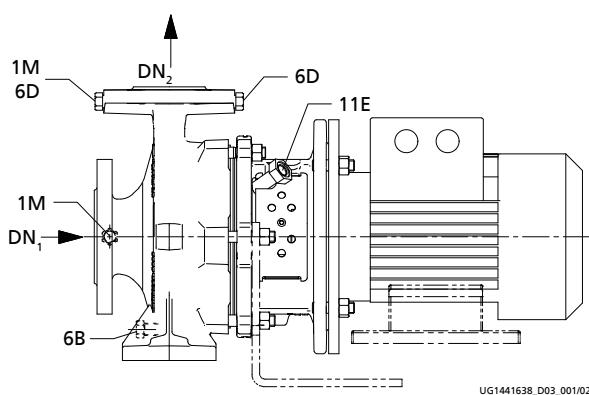
Single mechanical seal in A-type cover with external flushing (FA) and venting if vertically installed



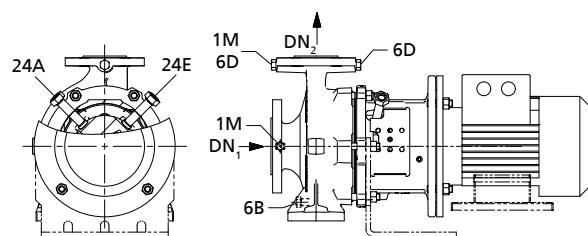
Single mechanical seal in A-type cover with external circulation (EA)



Double mechanical seal in back-to-back arrangement (DB)



Single mechanical seal in A-type cover with external flushing (FA)



Double mechanical seal in tandem arrangement (TI)

Connection types

Connection	Description	Configuration	Position	Region
1M	Pressure gauge connection	On pump set with	DN ₂	A, C, D
		pressure sensor	-	-
1M optional	Pressure gauge connection	Drilled and closed	DN ₁	A, C, D
		or with pressure sensor	-	-
5B	Venting	Connection of G 1/4 fitting	-	A, C
6B	Fluid drain	Drilled and closed	-	A, C, D
6D	Fluid priming and venting	Drilled and closed	DN ₂ , suction side	A, C, D
		-	-	-
6D optional	Fluid priming	Drilled and closed	DN ₂ , drive end	A, C, D

Connection	Description	Configuration	Position	Region
	and venting	-	-	-
10A optional	External barrier fluid outlet	Connection of G 1/4 fitting	-	A
10E optional	External barrier fluid inlet	Connection of G 1/4 fitting	-	A
11E optional	Flushing liquid inlet	Connection of G 1/4 fitting	-	A
12A optional	Circulation liquid outlet	Drilled and connected	DN ₂ , drive end	A
12E optional	Circulation liquid inlet	Drilled and connected	-	A
24A optional	Quench liquid outlet	Connection of G 1/4 fitting	-	A
24E optional	Quench liquid inlet	Connection of G 1/4 fitting	-	A

Flange design

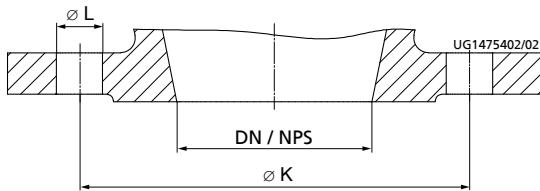
Flange material variants

Material variant	Standard	Nominal size	Pressure class	Region
G, GB ⁶⁶⁾ , GC	EN 1092-2	DN 25 - DN 150	PN 16	A, C, D
		DN 200	PN 10	
	Drilled to ASME B16.1 ⁶⁷⁾	DN 25 - DN 200	Class 125	A, D
S, SB, SC	EN 1092-2	DN 25 - DN 200	PN 16	A
		DN 25 - DN 200	Class 125	
B	EN 1092-3	DN 25 - DN 200	PN 10	A
		DN 25 - DN 200	Class 125	
C	EN 1092-1	DN 25 - DN 150	PN 16	A
		DN 200	PN 10	
		DN 25 - DN 200	Class 150	
	Drilled to ASME B16.5 ⁶⁷⁾			

66) Only in region A

67) Suction-side DN 80 machined like DN 100

Flange dimensions



Flange dimensions

Flange dimensions to EN 1092-1, EN 1092-2, EN 1092-3

Flange dimensions [mm]

Nominal size	Standard											
	EN 1092-3		EN 1092-1				EN 1092-2					
	Material											
	B		C				G			S		
	PN 10		PN 10		PN 16		PN 10		PN 16		PN 16	
	Ø K	Number and Ø of holes (Ø L)	Ø K	Number and Ø of holes (Ø L)	Ø K	Number and Ø of holes (Ø L)	Ø K	Number and Ø of holes (Ø L)	Ø K	Number and Ø of holes (Ø L)	Ø K	Number and Ø of holes (Ø L)
25	85	4 × Ø14	-	-	85	4 × Ø14	-	-	85	4 × Ø14	85	4 × Ø14
32	100	4 × Ø18	-	-	100	4 × Ø18	-	-	100	4 × Ø19	100	4 × Ø19
40	110	4 × Ø18	-	-	110	4 × Ø18	-	-	110	4 × Ø19	110	4 × Ø19
50	125	4 × Ø18	-	-	125	4 × Ø18	-	-	125	4 × Ø19	125	4 × Ø19
65	145	4 × Ø18	-	-	145	4 × Ø18	-	-	145	4 × Ø19	145	4 × Ø19
80	160	8 × Ø18	-	-	160	8 × Ø18	-	-	160	8 × Ø19	160	8 × Ø19
100	180	8 × Ø18	-	-	180	8 × Ø18	-	-	180	8 × Ø19	180	8 × Ø19
125	210	8 × Ø18	-	-	210	8 × Ø18	-	-	210	8 × Ø19	210	8 × Ø19
150	240	8 × Ø22	-	-	240	8 × Ø22	-	-	240	8 × Ø23	240	8 × Ø23
200	295	8 × Ø22	295	8 × Ø22	-	-	295	8 × Ø23	-	-	295	12 × Ø23

Flange drilled to: ASME B 16.1, Class 125 or ASME B 16.5, Class 150

Flange dimensions [mm]

Nominal size	Standard	
	ASME B 16.1 or ASME B 16.5	
	Material	
	B, C, G, S	
	Class 125 or Class 150	
	Ø K	Number and Ø of holes (Ø L)
25/ NPS 1	79,2	4 × Ø15,7
32/ NPS 1 1/4	88,9	4 × Ø15,7
40/ NPS 1 1/2	98,6	4 × Ø15,7
50/ NPS 2	120,7	4 × Ø19,1
65/ NPS 2 1/2	139,7	4 × Ø19,1
80 ^{68)/ NPS 3}	152,4	4 × Ø19,1
100/ NPS 4	190,5	8 × Ø19,1
125/ NPS 5	215,9	8 × Ø22,4
150/ NPS 6	241,3	8 × Ø22,4
200/ NPS 8	298,5	8 × Ø22,4

⁶⁸⁾ On sizes 080-065-125, 080-065-160, 080-065-200, 080-065-250, 080-065-315 flanges DN 80 (NPS 3) are drilled to NPS 4. Also see the table on NPS for DN 80.

NPS for DN 80 flange drilled to ASME

Size	Bearing bracket	Material variant							
		G, GB, GC		B		S, SB, SC		C	
		DN 1 ASME 125	DN 2 ASME 125						
080-065-125	25	NPS 4	NPS 2 1/2	-	-	-	-	NPS 4	NPS 2 1/2
080-065-160	25	NPS 4	NPS 2 1/2						
080-065-200	25	NPS 4	NPS 2 1/2						
080-065-250	35	NPS 4	NPS 2 1/2						
080-065-315	35	NPS 4	NPS 2 1/2	-	-	NPS 4	NPS 2 1/2	NPS 4	NPS 2 1/2

Scope of supply

Depending on the model, the following items are included in the scope of supply:

Scope of supply

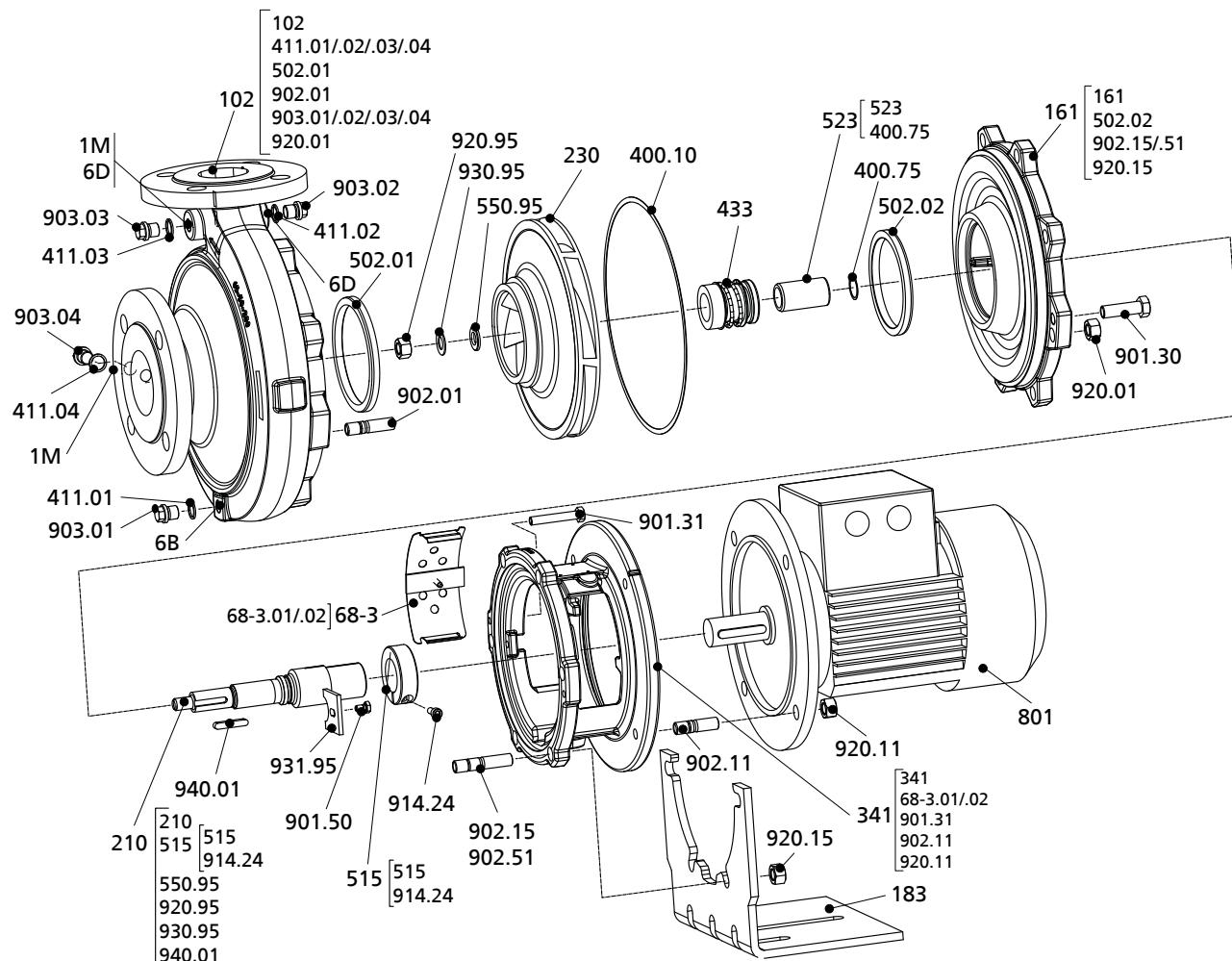
Scope of supply	Region
Pump	A, C, D
Motor	A, C, D

General assembly drawings
Pump set with single mechanical seal and bolted casing cover

This view applies to the following pump sizes:

40-25-200	50-32-200.1	65-40-200	65-50-200	80-65-200	100-80-250	125-100-250	150-125-250	200-150-250
	50-32-250.1	65-40-250	65-50-250	80-65-250	100-80-315	125-100-315	150-125-315	200-150-315
	50-32-200	65-40-315	65-50-315	80-65-315	100-80-400	125-100-400	150-125-400	200-150-400
	50-32-250							

[Supplied in packaging units only


Pump set with single mechanical seal and bolted casing cover
List of components⁶⁹⁾

Part No.	Description	Part No.	Description
102	Volute casing	68-3.01/02	Cover plate
146	Intermediate lantern	801	Flanged motor
161	Casing cover	901.30/.31/.50	Hexagon head bolt
183 ⁷⁰⁾	Support foot	902.01/.06/.11/.15/.50/.51	Stud
210	Shaft	903.01/02/03/04/08	Screw plug
230	Impeller	914.24	Hexagon socket head cap screw
341	Drive lantern	920.01/.06/.11/.15/.95	Nut

69) Some individual components might not be applicable, depending on the pump size and material.

70) For region A, C only

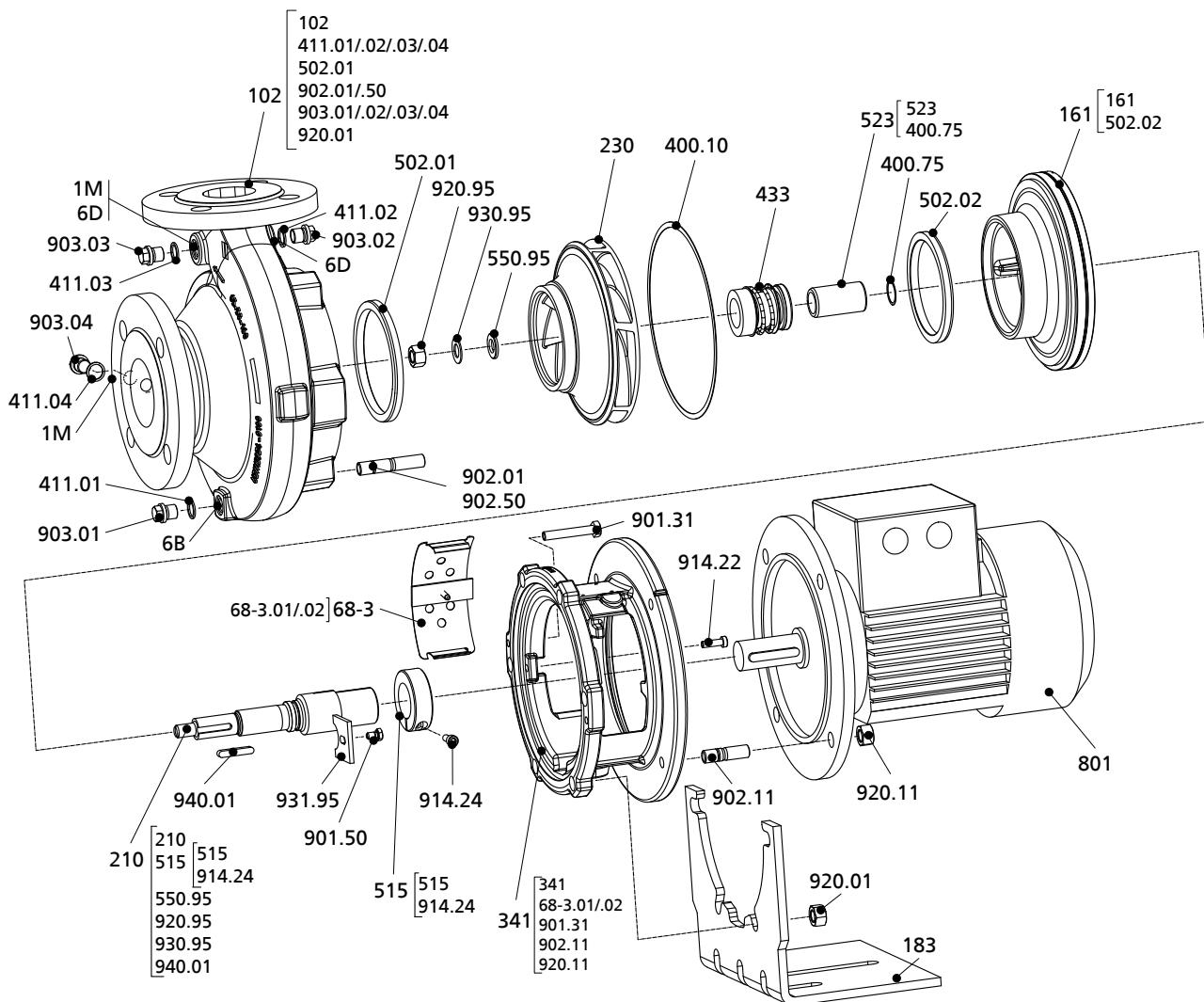
Part No.	Description	Part No.	Description
400.10/.75	Gasket	930.95	Spring washer
411.01/.02/.03/.04/.08	Joint ring	931.95	Lock washer
433	Mechanical seal	940.01	Key
502.01/.02	Casing wear ring	Connections:	
515	Locking ring	1M	Pressure gauge connection
523	Shaft sleeve	6B	Fluid drain
550.95	Disc	6D	Fluid priming and venting

Pump set with single mechanical seal and clamped casing cover

This view applies to the following pump sizes:

40-25-160	50-32-125.1	65-40-125	65-50-125	80-65-125	100-80-160	125-100-160	150-125-200	200-150-200
	50-32-160.1	65-40-160	65-50-160	80-65-160	100-80-200	125-100-200		
	50-32-125							
	50-32-160							

[Supplied in packaging units only



Pump set with single mechanical seal and clamped casing cover

 List of components⁷¹⁾

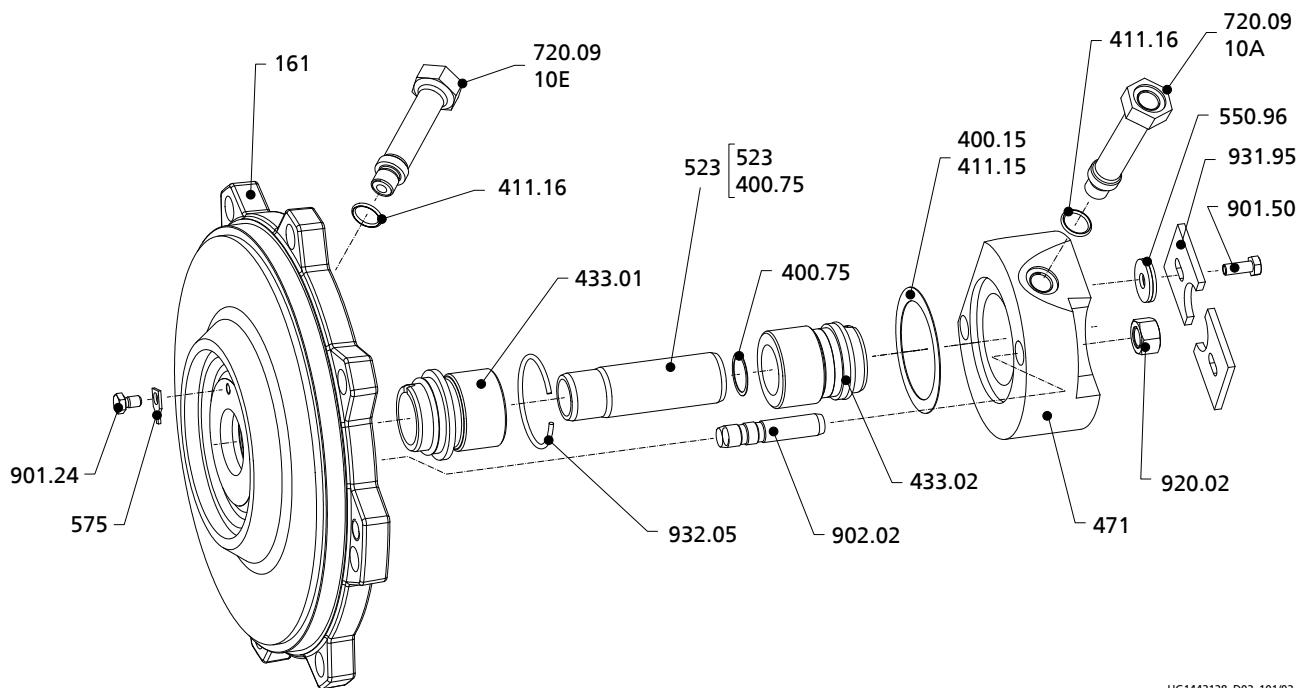
Part No.	Description	Part No.	Description
102	Volute casing	68-3.01/.02	Cover plate
146	Intermediate lantern	801	Flanged motor
161	Casing cover	901.30/.31/.50	Hexagon head bolt
183	Support foot	902.01/.06/.11/.15/.50/.51	Stud
210	Shaft	903.01/02/03/04/08	Screw plug
230	Shaft	914.22/.24	Socket head cap screw
341	Drive lantern	920.01/.06/.11/.15/.95	Hexagon nut
400.10/.75	Gasket	930.95	Spring washer
411.01/02/03/04/08	Joint ring	931.95	Lock washer

71) Some individual components might not be applicable, depending on the size and material.

Part No.	Description	Part No.	Description
433	Mechanical seal	940.01	Key
502.01/02	Casing wear ring	Connections:	
515	Casing wear ring	1M	Pressure gauge connection
523	Shaft sleeve	6B	Fluid drain
550.95	Disc	6D	Fluid priming and venting

Pump set with double mechanical seal in back-to-back arrangement

[Supplied in packaging units only



UG1443128_D02_101/02

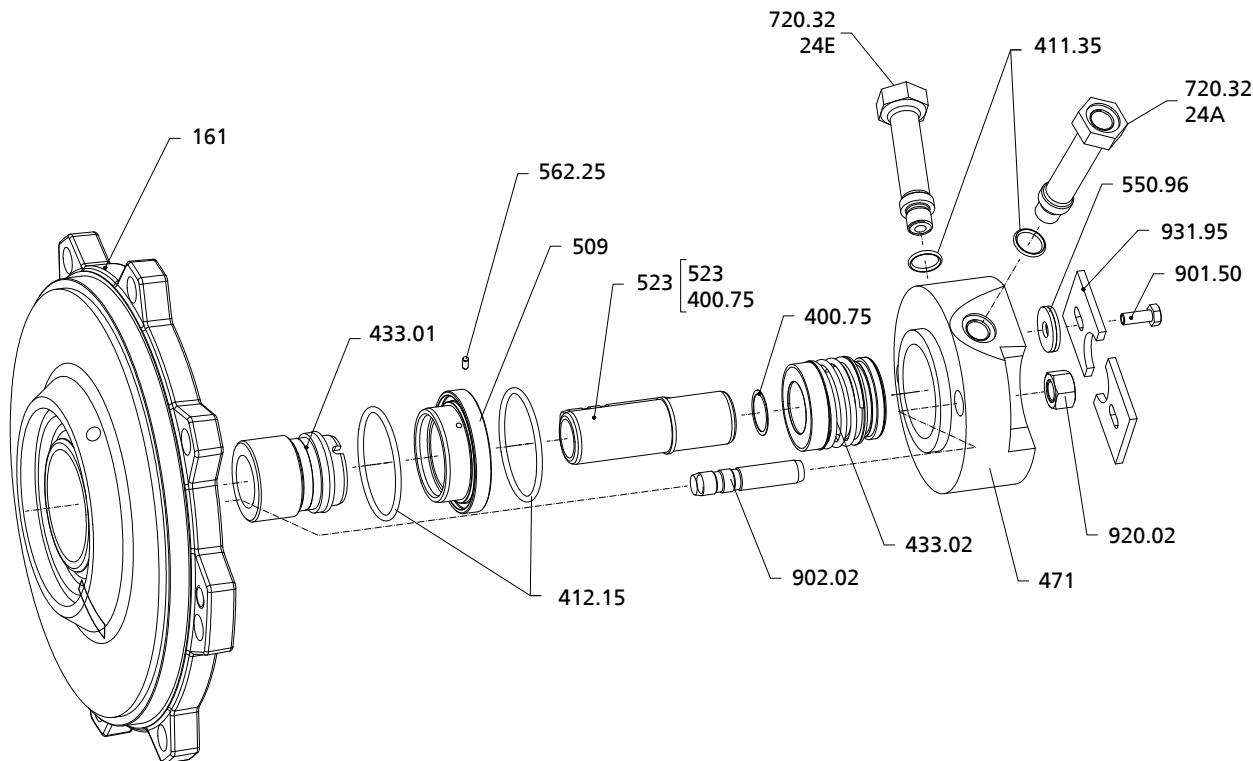
Pump set with double mechanical seal in back-to-back arrangement
List of components⁷²⁾

Part No.	Description	Part No.	Description
161	Casing cover	720.09	Fitting
400.15/.75	Gasket	901.24/.50	Hexagon head bolt
411.15/.16	Joint ring	902.02	Stud
433.01/.02	Mechanical seal	920.02	Hexagon nut
471	Seal cover	931.95	Lock washer
523	Shaft sleeve	932.05	Circlip
550.96	Disc	Auxiliary connections	
562.02	Parallel pin	10A	External barrier fluid outlet
575	Strip	10E	External barrier fluid inlet

72) Some individual components might not be applicable, depending on the size and material.

Pump set with double mechanical seal in tandem arrangement

[Supplied in packaging units only



UG1443128_D01_101/02

Pump set with double mechanical seal in tandem arrangement

List of components⁷³⁾

Part No.	Description	Part No.	Description
161	Casing cover	562.25	Parallel pin
400.75	Gasket	720.32	Fitting
411.35	Joint ring	901.50	Hexagon head bolt
412.15	O-ring	902.02	Stud
433.01/02	Mechanical seal	920.02	Hexagon nut
471	Seal cover	931.95	Lock washer
509	Intermediate ring	Auxiliary connections	
523	Shaft sleeve	24A	Quench liquid outlet
550.96	Disc	24E	Quench liquid inlet

⁷³⁾ Some individual components might not be applicable, depending on the size and material.

Detailed designation

Designation example

Position																																				
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37
E	T	B	-	0	4	0	-	0	2	5	-	1	6	0	-	G	G	-	A	I	0	1	D	2	1	1	0	0	2	-	-	B	P	D	2	-
See name plate and data sheet																																				

Key to the designation

Position	Code	Description
1-4	Pump type	
	ETB	Etabloc
	ETBF	Etabloc design for bottle rinsing
5-16	Size	
	040	Nominal suction nozzle diameter [mm]
	025	Nominal discharge nozzle diameter [mm]
	160	Nominal impeller diameter [mm]
17	Pump casing material	
	G	JL 1040/A48CL35
	S	JS 1030
	C	1.4408/A743CF8M
	B	CC480K-GS/B30 C90700
18	Impeller material	
	G	JL 1040/A48CL35
	C	1.4408/A743CF8M
	B	CC480K-GS/B30 C90700
19	Design	
	.74)	Standard
	X	Special design BT3D, BT3
	F	Design for bottle rinsing
20	Casing cover	
	A	Conical seal chamber
	C	Cylindrical seal chamber
	D	Casing cover for SYT (dead-end arrangement)
21	Seal variants	
	B	Dead-end arrangement (for Etabloc SYT only)
	I	Internal circulation (conical cover only)
	E	External circulation
	F	External flushing
	D	Back-to-back arrangement
	T	Tandem arrangement with internal circulation
	A	Conical seal chamber without circulation
22-23	Seal code	
	01	1 (ZN1181) Q1Q1VGG
	06	RMG13G606 U3BEGG (WE25, 35)
	07	1A (ZN1181) Q1Q1EGG
	08	M32N69 (SYT) AQ1VGG
	09	MG13G60 U3U3VGG
	10	1 (ZN1181) Q1Q1X4GG
	11	1 (ZN1181) BQ1EGG-WA
	12	M37GN83 Q12Q1M1GG
	13	1 (ZN1181) BQ1VGG
	14	KMB13S2G9 Q1Q1KY7G
	15	M7G49 Q1Q1K9GG/G
	16	MG1S20 BVPGG
	17	M7N Q1BVGG
	18	MG12G6-E1 Q1Q1EGG/G
	19	HN400N Q1Q1M1GG
	20	M37GN85 Q12Q1M1GG1
	23	M37GN92 Q12Q1M1GG1
	21	M7G49 Q1Q1K9GG/G

Position		Code	Description
		24	M7G49 Q1Q1K9GG/G
		22	M32N69 AQ1EGG (WE55)
		25	M32N67 (SYT) AQ1VGG
		--	BT3
		99	Shaft seal ring Gohl version
24	Scope of supply		
		A	Pump only (Fig. 0)
25		D	Etanorm: pump, baseplate, coupling, coupling guard, motor Etabloc: pump, motor
		Shaft unit	
		2	Shaft unit 25
		3	Shaft unit 35
		5	Shaft unit 55
26-29	Motor rating		
		8750	
		6300	
		1100	
30	Number of poles		
		2	2 poles
31-32	Explosion protection		
		ex	Explosion-proof motor
		--	Without explosion-proof motor
33	Product generation		
		B	Product generation Etabloc/ Etabloc SYT GP
34-37	PumpDrive		
		PDB	PumpDrive 1st generation, Basic
		PDA	PumpDrive 1st generation, Advanced
		PD2	PumpDrive 2nd generation
		PD2E	PumpDrive 2nd generation, Eco

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