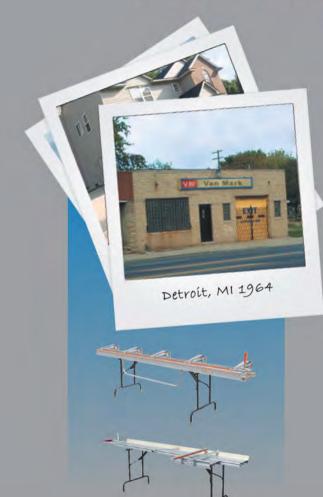


Bending & Cutting Tools for Roofing, Siding and HVAC



Over 50 Years of Quality



Distributed by:





Farmington Hills, MI Today



Toll-Free: 1-800-833-0800

DEEPEST THROAT at 20 3/8"

Strongest computer engineered castings for unmatched strength.

Increased bending radius. Make 180° hem bends easier than ever.

• Deepest throat available for working with wider materials.

• Dual hollow-core Power Lock[™] bar for better clamping force.

·Adjustable clamping jaws with the largest opening in its class.

· Ergonomic heavy-duty bending handles for improved leverage.

Metal Master[®] (20)

Over a quarter century ago, Van Mark introduced the world's first cam-locking system in a portable brake. Through time it has proven to be the strongest and most reliable locking mechanism. Now Van Mark has done it again with our Metal Master® 20 incorporating the best locking system with the deepest throat in the portable brake industry.



Bending Capacities Thickness Thickn Contractor Model > Commercia Aluminum (3003H14) .032 .040 26 ga Galvanized Steel 24 ga Painted Steel (Grade D) 26 ga 24 ga. 24 oz g Copper

.032

Lenath MM200 2 ea. 52 (23.6 kg) 2'0" (0.6 m) 4'6" (1.4 m) 2 ea. 78 (35.5 kg) MM450 32 oz. .040 26 ga.

Stainless Steel (304L) 26 ga. Note: Capacities are based on standard metal p

Bending Capacities

Contractor

26 ga

24 oz

.032

Bending Capacities

Contractor

.032

26 ga

24 oz

.032

Material

Zinc

Mate

Zinc

Model >

Painted Steel (Grade D) 26 ga

Stainless Steel (304L) 26 ga.

Aluminum (3003H14)

Galvanized Steel

fing Copper

Model >

Galvanized Steel

ofing Copper

Aluminum (3003H14) .032

Painted Steel (Grade D) 26 ga

Stainless Steel (304L) 26 ga.

Zinc

Mark II TRIMMASTER

Building upon the reputation of the Mark I Series[™], the Mark II TrimMaster offers leading technologies such as the POWERslot[™] hinge, easier bending, making smaller "J" channels and hollow core hinge extrusions for added strength. We've also left you the ability to make fine-tune adjustments to this brake, though you may never have to. Ultra High Molecular Weight (UHMW) polymer wedges are independently

adjustable and replaceable should the occasion ever arise.

Commercial

.040

24 ga

24 ga.

32 oz

.040

26 ga.

Model

TM2

TM4

TM6

TM8

TM10

Note: Capacities are based on standard metal properties for coil & sheet. Please contact our fa

Length

2'0" (0.6 m)

2 ea.

TM12** 12'6" (3.8 m) 6 ea. 159 (72.3 kg)

*dual bending handles **dual bending & locking handles

	MM650	6'6" (2.0 m)	3 ea.	107 (48.6	kg)	M
	MM850	8'6" (2.6 m)	3 ea.	122 (55.5	kg)	M
	MM1050	10'6" (3.2 m)	4 ea.	148 (67.3	kg)	M
	MM1250**	12'6" (3.8 m)	5 ea.	194 (88.2	kg)	
	*dual bending	handles **dual be	nding & I	ocking handle	s	*du
)	operties for	coil & sheet.	Please	e contact o	ur fact	ory

Metal Master® 20 Contractor

Length MM65⁻ 6'6" (2.0 m) 120 (54.5 kg) 4 ea MM851 8'6" (2.6 m) 4 ea. 138 (62.7 kg) 10'6" (3.2 m) 5 ea. 174 (79.1 kg) M1051* M1251** 12'6" (3.8 m) 6 ea. 210 (95.5 kg) M1451** 14'6" (4.4 m) 7 ea. 240 (109.0 kg) ual bending handles **dual bending & locking handles

Metal Master® 20 Heavy Duty

y for capacities on your specific material



20 3/8" Throat



Power Lock[™] bar with increased bend radius adds strength and allows easier hemming!





Power Lock[™] bar with increased bend radius adds strength and allows easier hemming

• Power Lock[™] bar provides stronger clamping along the entire bending edge for crisp, clean bends without oil canning, or warping. Increased bending radius. Make 180° hem bends easier than ever. · Powder-coat finish provides superior protection from the elements,

while eliminating UV fading and oxidation.

Mark II TrimMaster® Heavy Duty TM10HD



on the brake cutting all your materials down to size.

Mark I Series

Thickness Thickness

The Mark I Series[™] has a long history and solid reputation as the best workhorse brake in the industry. Computer designed components provide superior durability while maintaining lightweight portability. This world class brake has fewer parts resulting in a long trouble-free service life. No need to adjust this brake daily, or even monthly as the unique cam locking feature clamps to the thickness of the material, not to a factory preset.

Thickn

Commercial

.040

24 ga.

24 ga.

32 oz.

26 ga.

.040

M2

M4

M6

M8

M10

M12*

Mark

10'6" (3.2 m) 5 ea. 120 (54.5 kg)

12'6" (3.8 m) 6 ea. 153 (69.5 kg)

*dual bending handles **dual bending & locking handles

P		•]
Shown with	Model M10 n optional UniStand"	•I
	imCutter™ no. 3017	۰I
actor		
Weight	Mark I Series™ Heavy Duty	



Mar



3978 (see page 3)

Power Lock[™] bar provides stronger clamping along the entire bending edge for crisp, clean bends without oil canning, or warping. Increased bending radius. Make 180° hem bends easier than ever. Durable hinge design is automatically set for standard 3/4 inch bend.





Patented Cam-Lock system requires

95 (43.2 kg) 113 (51.4 kg) 7 ea. 10'6" (3.2 m) 9 63 159 (72.3 kg) M12HD** 12'6" (3.8 m) 11 ea. 189 (85.9 kg) M14HD** 14'6" (4.4 m) 13 ea. 225 (102.3 kg) *dual bending handles **dual bending & locking handles Note: Capacities are based on standard metal properties for coil & sheet. Please contact our factory for capacities on your specific material.

Products and specifications subject to change at any time

Mark II TrimMaster® Contractor Weight I ength 36 (16.4 kg) 4'6" (1.4 m) 3 ea. 67 (30.5 kg) 6'6" (2.0 m) 3 ea. 85 (38.6 kg) 8'6" (2.6 m) 4 ea. 104 (47.3 kg) 10'6" (3.2 m) 5 ea. 123 (55.9 kg)

Contractor Model TM10 Shown with optional UniStand EZ-Go

Mark II TrimMaster® Heavy Duty

TM6HD	6'6" (2.0 m)	5	ea.	98	(44.5	kg)	
TM8HD	8'6" (2.6 m)	7	ea.	128	(58.2	kg)	
TM10HD*	10'6" (3.2 m)	9	ea.	163	(74.1	kg)	
TM12HD**	12'6" (3.8 m)	11	ea.	199	(90.5	kg)	
TM14HD**	14'6" (4.4 m)	13	ea.	230	(104.5	i kg)	
*dual bending handles **dual bending & locking handles							
ctory for capacities on your specific material.							



8'6" (2.6 m) 4 ea. 101 (45.9 kg) M10HD*

l Series™ Contractor								
Length	"C"		Weight		Ma	rk I Series		
2'0" (0.6 m)	2 ea.	32	(14.5 kg)		Model	Length		
4'6" (1.4 m)	3 ea.	63	(28.6 kg)		M6HD	6'6" (2.0 m)		
6'6" (2.0 m)	3 ea.	83	(37.7 kg)		M8HD	8'6" (2.6 m)		

es™ Contractor					Cutter" no	5. 3017	
	"C"		Weight		Ma	ark I Series	м
n)	2 ea.	32	(14.5 kg)		Model	Length	66
n)	3 ea.	63	(28.6 kg)		M6HD	6'6" (2.0 m)	5

Siding Brakes

TrimCutter.

Model 3017

"cuts alum., copper,

galv. steel, zinc &

stainless steel"

Does Not Ride Off Tra

During Cut

Accessories

Industrial Brakes Slitters, Coilers Cutting Tables

TrimCutter[™] uses a unique 4-point track bearing system to

ensure tool doesn't ride off the brake during cut. Low pro-

file grip area allows you to direct power along the plane of

the cut resulting in one smooth motion that leaves factory



Coil Dispenser[™] pays again. No unraveling Saves Coil not included Time & Money Shown w/optional TrimCutter



Coil Dispenser

for itself time and

coils or wind-blown

damage. Unit saves

time & money by allowing material

to be fed directly

into most brakes/ slitters. Also works

with TrimCutter[™] &

Coil Dispenser[™] feeds materials into most brakes and slitters, preventing wind-blown damage and waste.





Designed to make your job easier by assisting with determining both the angle of the metal being bent and

lining up your TrimCutter[™] cut-off point. Fits Mark I, TrimMaster® & Metal Master® Brakes.

QuickScore^{**}

Model 3016

Patent No. 6,755,067 QuickScore[™] scores light gauge alum. on the brake allowing downward separation





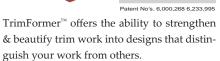
Steel legs install quickly & fold out of the way when tool is idle. Mounting hardware included.



UniLeg[™] Wheel/Feet Kits Fits models UNL1 & UNL2 for added mobility/ height around the job site. Installation hardware







Rib Form Dies 3019 (included)

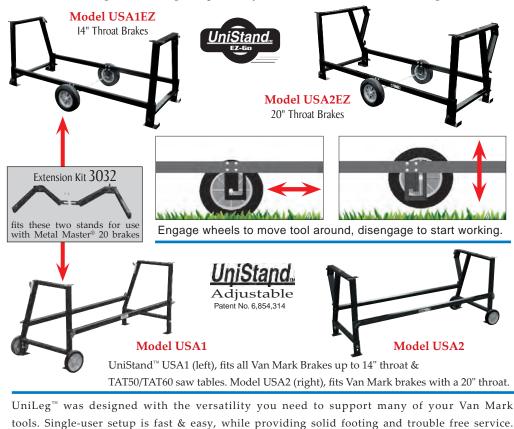
Optional Bead Form Dies 3044

Brick Mold Dies 3018 (included)

Optional Crown Mold Dies 3025

UniStand EZ-Go[™] model USA1EZ (left), works with 14" throat brakes & Trim-A-Table[™] saw tables. Model USA2EZ (right), was designed specifically for Metal Master® 20 brakes having a 20" throat.

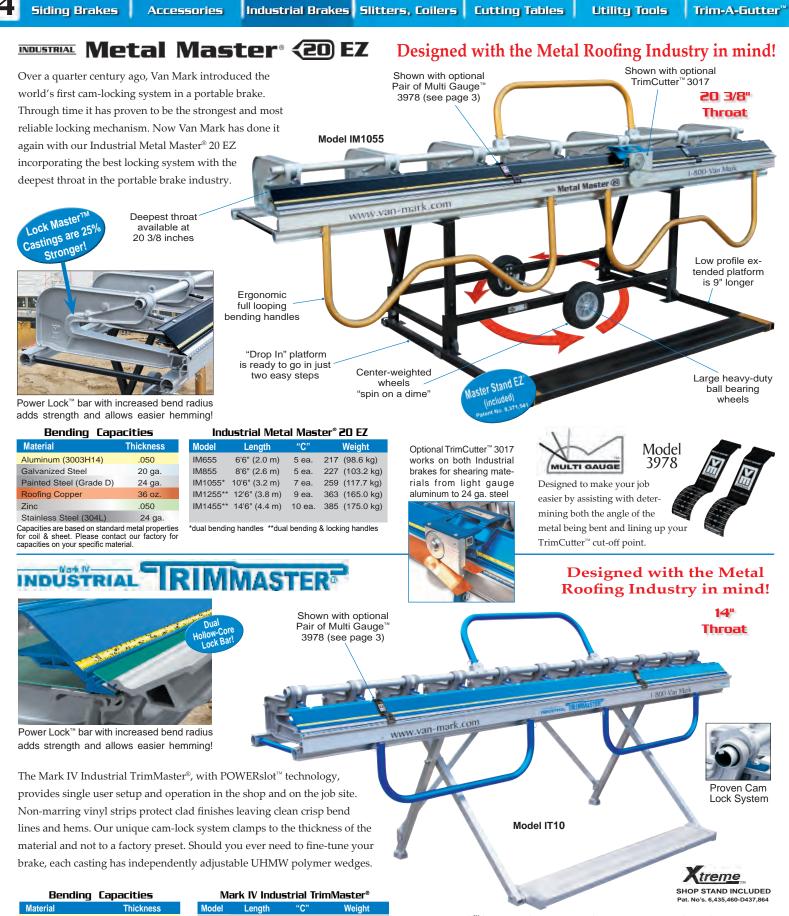
edges every time.



NILEG **UniLeg[™] UNL1** fits the following: •14" throat VM brakes Trim-A-Brake I & II •Trim-A-Gutter •Trim-A-Table



Products and specifications subject to change at any time



- Power Lock[™] bar provides stronger clamping pressure along the entire bending edge for crisp, clean bends without oil canning, or warping.
- Increased bending radius simplifies hemming and over-bending resulting in faster, easier operations. Great for the metal roofing/building industry.
- · Powder-Coat finish provides superior protection from the elements, while eliminating UV fading and oxidation.
- · Computer designed components, long service-life, & strongest capacities.

Thickness	Model
.050	IT6
20 ga.	IT8
24 ga.	IT10*
36 oz.	IT12**
.050	IT14**
24 ga.	
	.050 20 ga. 24 ga. 36 oz. .050

Capacities are based on standard metal properties for coil & sheet. Please contact our factory for capacities on your specific materia

S	Model	Length	"C"	Weight
	IT6	6'6" (2.0 m)	7 ea.	144 (65.5 kg)
	IT8	8'6" (2.6 m)	9 ea.	182 (82.7 kg)
	IT10*	10'6" (3.2 m)	11 ea.	211 (95.9 kg)
	IT12**	12'6" (3.8 m)	13 ea.	250 (113.6 kg)
	IT14**	14'6" (4.4 m)	15 ea.	291 (132.3 kg)

*dual bending handles **dual bending & locking handles



Products and specifications subject to change at any time

Include

Precise Cuts Every Time!



Extends from 8 to 18 Feet!

Saw not included

We won't use smoke & mirrors to sell you on this next generation of the best selling saw table ever! The TAT60[™] has a fully captured saw track along with a 6

ft. "big boom" and a unique "drop-in" saw feature to go along with 2 support wings for accommodating wider materials. A dual scale protractor makes short work of positioning the boom for left and right cuts.

All the Benchmark Features of the TAT50, Plus......

- •6 foot Saw Boom •Redesigned saw rails
- Fully captured saw rails
- •Quick-Adjust saw rails
- Dual wing supports •Extends from 8' to 18'

Allows cuts as shallow as 2/12 pitch (8" double-lap). Stronger rails help prevent sagging during cut. Provides complete saw control for precision cuts. Gets you up and cutting fast and easy. Designed for todays wider siding panels. Perfect for cutting fiber-cement siding.









Lightweight & Portable for Easy Transport



Quick "Drop-In" Feature



Quick-Adjust Saw Rails/Forward Controls



Table Cuts From 2/12 & 3/12 Pitch On Up



- •18 foot extendible deck supports longer panels and planks. • Precise angle gauge accurately shows pitch & degree scale.
- •Memory & butt stops help to automate repeat cutting.
- Positive-Locking boom all-metal design keeps boom locked.





Material Stops & Extensions



Durable Alum. Construction Dual-Scale Pitch Protractor Ergonomic Forward Controls

T1250*

12'6" (3.8m)

*dual bending handles

7 ea

Bending capacity: 28 ga. Galvanized Steel .024 Aluminum (3003H14)

Note: Capacities are based on standard metal properties for coil & sheet

Please contact our factory for capacities on your specific material.

Industrial Brakes Slitters, Coilers Cutting Tables

Trim-A-Brake II[™]

Model T1050 Shown with optional Steel Legs no. 3000 Trim-A-Brake II™ Model Weight Length "C 2'0" (0.6m) T200 2 ea 25 (11.4 kg) T450 4'6" (1.4m) 3 ea. 40 (18.2 kg) T650 6'6" (2.0m) 4 ea 58 (26.4 kg) T850 8'6" (2.6m) 4 ea. 76 (34.5 kg) Toggle-Lock T1050 10'6" (3.2m) 91 (41.4 kg) 5 ea.

112 (50.9 kg)

The Entry Level Utility Brake!

Our most versatile utility brake, the Trim-A-Brake IITM, was designed for our contractors who are constantly on the go. This light-weight brake loads into the truck quickly for use among multiple crews and requires little setup or maintenance. For making basic shapes, this is the perfect brake for use in the shop, or on the job site and can bend anywhere between 0° to 130° with ease.

Hinge pocket helps prevent scoring damage to components.
Rigid "I" beam base rails ensure brake stays in calibration.
Full loop handle provides uniform bending along entire piece.
Material stops allow repeat bending without re-measuring.
Brake has 3/8" x 13" throat & vinyl strip for protecting material.

Toggle-Lock system provides positive clamping without beating the handle.

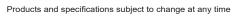
Bend Trim Like the Professionals

Whether you're a seasoned pro or just getting started, the Trim-A-Brake II[™] will have you bending trim quickly and easily letting you focus on your work, not the tool.



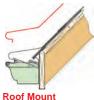
Generous debris pick-up area Multiple wheel heights

Model	Swath	Weight
NH25	25" (63.5 cm)	18.5 (8.4 kg)
NH31	31" (78.7 cm)	20.4 (9.3 kg)









Gutter Bracket



Fascia Mount Gutter Bracket



Installation Clip

Gutter Hood

Ouality



24145 Industrial Park Dr. Farmington Hills, MI 48335

van-mark.com

Toll Free Fax: 1-888-Van Mark Email: sales@van-mark.com

Clip (For 5" or 6" Gutter)

Clip (For 5" or 6" Gutter)

3" Anchor

3" Anchor

Cover Screw 3/8"

Cover Screw 3/8"

1/4" Magnetic Bit Driver

SCREWS & ANCHORS (For brackets)

Phone: +1-248-478-1200

Toll Free: 1-800-Van Mark

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1.7 (0.8 kg)

7.96 (3.6 kg)

0.3 (0.1 kg)

1.48 (0.7 kg)

G Products and specifications subject to change at any time

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