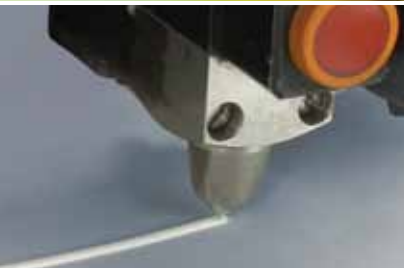


Adhesin[®]



Optal[®] **technomelt**[®]

Henkel Industrial Adhesives Sourcebook





Henkel is the world leader in adhesives and sealants, providing sales and technical customer service to manufacturing industries around the globe.

Complete Solutions

For over 100 years, Henkel has been providing innovative solutions to customers' adhesives needs in product assembly, food and consumer packaging, woodworking, pressure sensitive materials, automotive, construction, disposable nonwovens and more. Today, Henkel is the leader in adhesive innovation, with unparalleled expertise in emulsion, hot melt, solution, 100% solids and reactive adhesive chemistries. Henkel's expertise ranges from the molecular level in synthetic polymers to optimizing adhesive application.

Henkel's pioneering culture, coupled with well-known brands and technologies, allows us to consistently meet or exceed customer expectations. Henkel's core vision and values foster reliable, credible and trusting relationships. By listening to our customers and understanding their needs, we're able to deliver breakthrough solutions that meet their application requirements today – and their yet-to-be imagined needs of tomorrow.

Sustainability

Since our beginning, Henkel has worked toward achieving sustainable development. Sustainability and corporate social responsibility are part of our DNA. In our corporate values, we reaffirm our dedication to sustainable and responsible business practices. Our purchasing footprint and focus on sustainable technologies result in innovative products and lower manufacturing costs.

Through our brands and technologies, and as an employer, we work to meet the needs of people today without compromising the development opportunities of future generations. This principle applies to all our operations and throughout our entire value chain – from raw materials, production and logistics to the use and disposal of our products.

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For Customer Service Assistance, call 1-800-458-1136.

Websites

Henkel Industrial Adhesives

www.henkelna.com/industrial

Henkel's technology delivers breakthrough innovation to meet your application requirements today and your yet-to-be imagined needs of tomorrow. As the world leader in adhesives, sealants and surface treatments, Henkel provides global sales and technical customer service to manufacturing industries around the world.

Packaging Products:

Exposed to environments ranging from the blazing desert sun to the arctic chill, adhesives must perform perfectly in all climatic conditions, and bonded packages must withstand a wide range of stresses before they are opened by the consumer.

Paper Converting:

Henkel offers the paper converting industry a comprehensive range of adhesives that are synonymous with precision, reliability and efficiency. We support this process by polymerizing our own basic raw materials, thus enabling us to tailor products to tight specifications.

Wood & Construction:

Producing adhesives for building, construction and furniture applications since 1923, Henkel has been at the forefront in developing unique wood bonding adhesives that are compatible with a wide range of wood species and other substrates. From the invention of the first polyvinyl acrylate (PVA) water-resistant adhesives in 1941, to pioneering today's sophisticated reactive hot melts, Henkel has continued to create products that have advanced the craft and production of wood products.

Pressure Sensitive Adhesives:

Henkel is the leading global supplier of pressure sensitive adhesive (PSA) products. For more than 50 years, we have continued our dedication and focus on providing the pressure sensitive industry with high-quality, high performance adhesives to meet a vast array of customer product needs.

Henkel Sustainability

www.naturallyhenkel.com

Learn about the commitment Henkel and its employees are making to protect the workplace and the environment, while creating technologies that achieve world-class quality and value.

Henkel North America

www.henkelna.com

Henkel is a leader with brands and technologies that make people's lives easier, better and more beautiful.

Labeling Hot Melt

Count on Henkel for high performance adhesives from trusted brands that provide superior adhesion to all label stocks and containers. With Henkel adhesives, customers can count on improved mileage versus conventional products.



Product Name	Item No.	Container	Application	Description	Label Stock	Container Stock	Application Temperature	Viscosity
Rubber/EVA Hybrid								
Euromelt® 3281™ 🍁	1369934	Carton	Roll Through	Bear, Burt® and Standard-Knapp, Inc. roll through label machines.	Paper, uncoated and coated	Metal and paperboard containers	250°-300°F	225°F - 1,100 cps 250°F - 600 cps 275°F - 350 cps 300°F - 200 cps
Euromelt® 4955™ 🍁	1222980	Carton	Cut & Stack	Handles most can labeling best when materials are packed warm.	Paper	Metal cans, some plastic	300°-325°F Supply, 300°-350°F Applicator Roll	275°F - 3,950 cps 300°F - 2,300 cps 325°F - 1,500 cps 350°F - 975 cps
Metalocene/Rubber-Based								
Euromelt® 115™ 🍁	1351010	Carton	Roll-Fed	Designed for the carbonated soft drink (CSD) market. Maintains adhesion at low temperatures.	PP, PET, HDPE, LDPE and glass	PP, PET, HDPE, LDPE and glass	260°-300°F Supply, 250°-290°F Applicator Roll	225°F - 1,700 cps 250°F - 900 cps 275°F - 500 cps 300°F - 300 cps
Pressure Sensitive								
Euromelt® 377™ 🍁	1350994	Carton	Roll-Fed, Cut & Stack	Clear product that provides a wide operating range especially on cold wet CSD bottles.	Adhesion to various films, PP, PET, HDPE, LDPE, glass, etc.	Glass, PP, PET, HDPE, LDPE, PETE, PVC, PETG, etc.	275°-325°F Both Supply/ Applicator	275°F - 1,300 cps 300°F - 800 cps
Euromelt® 396C™ 🍁	1217546	Carton	Roll-Fed	Troubleshooter specializing in extrusion application with increased adhesion that provides a wide operating range, especially on cold, wet metal bottles.	Adhesion to various films, PP, PET, HDPE, LDPE, glass, etc.	Glass, PP, PET, HDPE, LDPE, PETE, PVC, PETG, etc.	295°-320°F Both Supply/ Applicator	275°F - 1,425 cps 300°F - 845 cps
Euromelt® 4944™ 🍁	1217614	Carton	Roll-Fed, Cut & Stack	Clear product that provides a wide operating range, especially on cold, wet bottles.	PP, PET, HDPE, LDPE, glass, etc.	PP, PET, HDPE, LDPE, PETE, PVC, PETG, etc.	275°-300°F Both Supply/ Applicator	275°F - 1,500 cps 300°F - 975 cps
Euromelt® 493A™ 🍁	1217609	Carton	Roll-Fed, Cut & Stack	A lower viscosity version for shrink labeling on traditional equipment up to 18%. Clear product that provides a wide operating range, especially on cold, wet CSD bottles.	Adhesion to various shrink films, PP, PET, HDPE, LDPE, glass, etc.	Glass, PP, PET, HDPE, LDPE, PETE, PVC, PETG, etc.	290°-310°F Both Supply/ Applicator	275°F - 1,350 cps 300°F - 675 cps

Minimum Order Quantity: 1 Pallet

🍁 Listed on and complies with the Canadian Domestic Substances List



Water-Based Labeling

The beverage industry has an overriding task: to achieve more with fewer resources. That's why Henkel has developed innovative new adhesives that provide excellent performance on all label stocks and containers, at the highest manufacturing speed, and that can survive the most extreme temperatures.



Product Name	Item No.	Container	Description	Viscosity (#7sp/20rpm/76°F) cps	% Solids	pH	Wt./Gal.	Shelf Life	Color
Jelly Gum									
Optal® 4079™	1215653	Drum	High dyne - glass and treated HDPE (Picker and Rotary).	90M-110M	41-45%	10.8-11.3	10.8-11.3	3 months	Straw
Optal® 4106™	1215656	Drum	High dyne - glass and treated HDPE (Rotary).	38.7M-47.3M	37-40%	10.8-11.3	11.0-11.2	3 months	Straw
Non-Casein - Coated Glass Bottle (Non-Returnable Beer); Uncoated Glass; Treated HDPE									
Optal® 7006™	512216	Drum	Glass low to moderate coating (Rotary).	30M-50M	47-51%	8.9-9.5	9.0-9.6	3 months	Off-White/Grey
Full Resin - Glass (Coated/Uncoated/PET/Treated HDPE)									
Optal® 3667™	1222378	Drum	Glass, PET, treated PVC-HDPE-PP (Direct Transfer).	18M-22M	44-49%	7.5 - 8.5	8.8	6 months	White
Optal® 7172™	804151	Drum	Heavily coated glass, PET, treated PVC-HDPE-PP (Rotary).	60M-90M	67-71%	4.0-5.5	8.8	3 months	White
Optal® 002A™	1215598	Drum	Heavily coated glass, PET, treated PVC-HDPE-PP (Rotary and Picker).	95M-105M	55-60%	4.8 - 5.3	8.8	6 months	White
Optal® 7170H™	514212	Drum	Heavily coated glass, PET, treated PVC-HDPE-PP (Rotary).	60M-70M	67-71%	4.0-5.5	8.8	3 months	White
Synthetics/Acrylic									
Optal® 7500™	737839	Drum	Over-coated glass, rigid PET, ice-proof test.	70M-100M	40-44%	8.0-8.6	8.6-9.0	6 months	Off-White
Optal® 047A™ ❄️	1215619	Drum	Flexible PET - heavily coated glass, PET, treated PVC-HDPE-PP.	60M-70M	54-58%	7.5 - 8.5	8.5 - 9.5	2 months	Off-White
Optal® 7302M™	512294	Drum	Brewery PET, heavily coated glass, PET, treated PVC-HDPE-PP, ice-proof test.	90M-110M	56-60%	8.0-8.6	8.7-9.0	4 months	Straw
Optal® 7501EZ™	899842	Drum	Over-coated glass, rigid PET - easy clean with low water resistance.	70M-90M	44-48%	8.0-8.6	8.6-9.0	6 months	Off-White
Optal® LG-30MCR™	1131341	Drum	Returnable/non-returnable, casein replacement, extremely high ice water resistance.	90M-130M	36-39%	8.0-8.6	8.6-9.0	9 months	Off-White
Optal® LG-45™ ❄️	1094380	Drum	Moderate to high coated glass, returnable/non-returnable, ultimate ice water resistance.	40M-60M	40-44%	8.4-8.8	8.8-9.2	6 months	Off-White
Optal® LG45C™ ❄️	1157459	Drum	Casein replacement for returnable glass.	28M-50M	40-44%	8.0-8.6	8.6-9.0	9 months	Off-White
Optal® LG-75™	514972	Drum	Flexible PET and severely over-coated glass.	80M-110M	49-53%	8.4-8.8	8.6-9.0	9 months	Straw
Optal® LG-75S™	514976	Drum	Flexible PET - slower setting than LG-75.	80M-110M	49-53%	8.4-8.8	8.6-9.0	9 months	Straw
Casein									
Optal® 421A™ ❄️	1215659	Drum	Zinc - high speed.	55M-75M	34-38%	7.5-8.5	9.0-9.5	3 months	Off-White
Optal® 155A™ ❄️	1215629	Drum	Zinc-free.	60M-80M	34-38%	7.5-8.5	9.0-9.5	3 months	Off-White

Minimum Order Quantity: 4 Drums

Note: M = 1,000

❄️ Listed on and complies with the Canadian Domestic Substances List

Case & Carton Sealing

As a major supplier of packaging adhesives globally, Henkel provides the broadest range of hot melt adhesives for case and carton sealing for every condition, substrate, process, and budget. Henkel's added-value product families enhance your packaging line by removing noises and distractions from the operation.



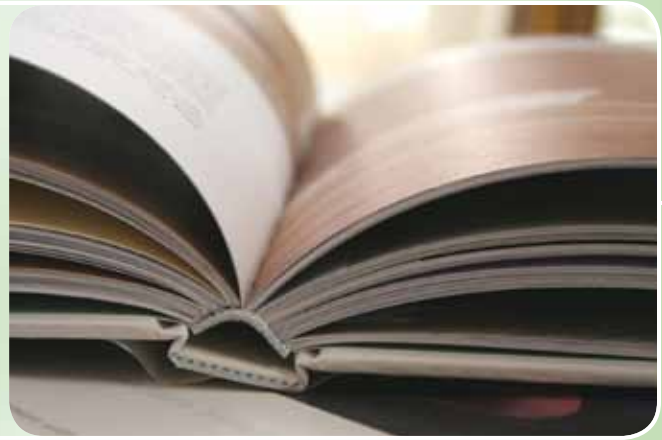
Product Name	Item No.	Container	Description	Heat Stress (Corrugate)	RT Adhesion	20°F Adhesion	-10°F Adhesion	Initial Tack (at 0.5 sec.)	Open Time (OT) Set Speed (ST)	Viscosity (cps)	Application Temp. (°F)
Low Temperature											
Technomelt® COOL 250F™	1389114	30 lb. Bliss Box Carton	Standard Low Temperature Technology.	Pass 135°F for 24 hours (100 g)	100, 100, 100	30, 90, 80	n/a	3.11	OT 5-6 sec. ST 2-3 sec.	1,150	250
Technomelt® EASY-PAC® 200F™	1389110	30 lb. Bliss Box Carton	Standard EASY-PAC® Technology.	Pass 130°F for 24 hours (100 g)	100, 100, 100	95, 95, 95	n/a	3.30	OT 3-4 sec. ST 4-5 sec.	1,300	200
Technomelt® COOL 889A™	1217888	30 lb. Bliss Box Carton	Premium Low Temperature Technology.	Pass 135°F for 24 hours (100 g)	100, 100, 100	90, 90, 95	75, 90, 60	3.36	OT 5-6 sec. ST 3-4 sec.	1,200	265
Technomelt® COOL 100D™	1262659	30 lb. Bliss Box Carton	Fast Set, Long-Range Low Temperature Technology.	Pass 135°F for 24 hours (100 g)	100, 100, 100	95, 95, 95	n/a	3.07	OT 9-10 sec. ST 1-2 sec.	1,250	280
Technomelt® COOL 134D™	1217297	30 lb. Bliss Box Carton	Frozen Food, Low Temperature Technology.	Pass 135°F for 24 hours (100 g)	100, 100, 100	95, 95, 90	95, 95, 90	2.65	OT 5-6 sec. ST 4-5 sec.	1,000	275
350°F											
Technomelt® Supra 100™	1285668	30 lb. Bliss Box Carton	Premium Metallocene Technology.	Pass 135°F for 24 hours	100, 100, 100	100, 100, 100	100, 100, 100	2.5	OT 9-10 sec. ST 3-4 sec.	950	350
Technomelt® Supra 106M™	1089468	30 lb. Bliss Box Carton	Metallocene with Easier Cleanup.	Pass 150°F for 24 hours	100, 100, 100	100, 100, 100	100, 100, 100	2.1	OT 9-10 sec. ST 1-2 sec.	1,150	350
Technomelt® Supra 614C™	1217683	30 lb. Bliss Box Carton	Premium EVA Technology.	Pass 150°F for 24 hours	100, 100, 100	100, 90, 75	n/a	2.2	OT 7-8 sec. ST 1-2 sec.	1,100	350
Technomelt® 8368™	1287465	30 lb. Bliss Box Carton	Standard EVA Technology.	Pass 130°F for 24 hours	100, 100, 100	90, 75, 60	n/a	3.1	OT 6-7 sec. ST 3-4 sec.	1,000	350
Specialty											
Technomelt® 991A™	1217947	30 lb. Bliss Box Carton	Frozen Food Technology.	Pass 115°F for 24 hours	100, 100, 100	100, 100, 100	90, 100, 95	1.84	OT 7-8 sec. ST 6-7 sec.	1,050	350
Technomelt® 8633™	1338250	30 lb. Bliss Box Carton	Beef Packer Technology.	Pass 125°F for 24 hours	100, 100, 100	100, 100, 100	100, 100, 100	1.91	OT 7-8 sec. ST 3-4 sec.	2,000	350
Technomelt® 2557™	1367224	30 lb. Bliss Box Carton	Sift-Proof Technology.	Pass 130°F for 24 hours	100, 100, 100	100, 100, 100	100, 100, 100	1.93	OT 2-3 sec. ST 6-7 sec.	750	350
Technomelt® 614A™	1217680	30 lb. Bliss Box Carton	Specialty Carton Technology.	Pass 135°F for 24 hours	100, 100, 100	100, 100, 100	100, 100, 100	1.57	OT 7-8 sec. ST 5-6 sec.	1,200	350
Technomelt® 8481™	1352806	30 lb. Bliss Box Carton	Wax Board Technology.	Pass 120°F for 24 hours	100, 100, 100	100, 100, 100	90, 90, 100	1.57	OT 7-8 sec. ST 10 sec.	1,500	350
Technomelt® 8628™	1353201	30 lb. Bliss Box Carton	Hot Filled Technology.	Pass 150°F for 24 hours	100, 100, 100	100, 100, 100	90, 90, 100	2.48	OT 4-5 sec. ST 1-2 sec.	1,000	350
Technomelt® Supra 7450™	1043644	30 lb. Bliss Box Carton	Fridge Pack Supra Technology.	n/a	n/a	n/a	n/a	n/a	n/a	1,100	350
Technomelt® 246A™	1222915	30 lb. Bliss Box Carton	Rubber-Based Carton Sticker.	Pass 115°F for 24 hours	100, 100, 100	100, 100, 100	100, 100, 100	n/a	n/a	1,150	350

Minimum Order Quantity: 1 Pallet

☘ Listed on and complies with the Canadian Domestic Substances List

Book Binding & Graphic Arts

Henkel's comprehensive line of bookbinding adhesives is formulated to exceed industry standards on specific paper stocks, films and bookcase materials. Our products achieve optimal quality standards at the highest manufacturing speeds and the broadest temperature range.



Product Name	Item No.	Container	Description	Viscosity (cps)	Set Speed (sec.)*	Open Time (sec.)*	Cold Crack (°F)	Peel (°F)	Color
EVA Spine COOL									
Technomelt® COOL 689C™	1222991	Carton	Ultimate - best adhesion.	5,150	1.5	12	20	115	Yellow
Technomelt® COOL 791C™	1217811	Bin Box	Ultimate - best adhesion.	5,150	1.5	12	20	115	Yellow
Technomelt® COOL 680C™	1355669	Carton	Versatile - balance of adhesion.	5,200	1.5	11	20	115	Light Yellow
Technomelt® COOL 416C™	1217561	Bin Box	Versatile - balance of adhesion.	5,200	1.5	11	20	115	Light Yellow
Technomelt® COOL 684C™	1217741	Carton	Standard - good adhesion.	5,100	1	9	20	110	Light Amber
Technomelt® COOL 869C™	1217871	Bin Box	Standard - good adhesion.	5,100	1	9	20	110	Light Amber
Technomelt® COOL 975C™	1217940	Carton	Pigmented version of versatile grade.	5,100	1	9	20	115	Pigmented Opaque White Solid
Technomelt® COOL 215D™	1299283	Bin Box	Pigmented version of versatile grade.	5,100	1	9	20	115	Pigmented Opaque White Solid
EVA Spine									
Technomelt® Q 4341™	1218677	Carton	Ultimate - two-shot cold-hot or soft cover.	5,100	4	12	25	115	Light Tan
Technomelt® Q 163B™	1217312	Bin Box	Ultimate - two-shot cold-hot or soft cover.	5,100	4	12	25	115	Light Tan
Technomelt® Q 561D™	1321314	Bin Box	Standard - good adhesion.	6,100	2	12	5	110	Yellow
Technomelt® Q 448D™	1262747	Carton	Premium - softcover spine.	5,000	2	15	5	110	Translucent White
Technomelt® Q 485D™	1275803	Bin Box	Premium - softcover spine.	5,000	2	15	5	110	Translucent White
Technomelt® Q 490D™	1285669	Carton	Versatile - balance of adhesion.	4,325	1.5	17	0	115	Light Yellow
Technomelt® Q 488D™	1285670	Bin Box	Versatile - balance of adhesion.	4,325	1.5	17	0	115	Light Yellow
Technomelt® Q 579D™	1365039	Carton	Versatile.	7,100	2	19	0	110	Pigmented White
EVA Side/Backer									
Technomelt® Q 1214™	1217279	Carton	Non-PSA side-hinge-backer.	1,500	5	50	5	120	Off-White
Technomelt® Q 580D™	1344590	Carton	Non-PSA side-hinge-backer.	1,500	6	55	10	120	Translucent Off-White
Rubber Spine									
Technomelt® Tack 1225™	1217284	Carton	Premium - edition spine, fast trim.	6,000	2	8	0	150	Off-White
Rubber Side/Backer									
Technomelt® Tack 1213™	1217277	Carton	Standard grade.	1,400	PSA	PSA	PSA	110	Clear Amber
Technomelt® Tack 007A™	1218672	Carton	Versatile - industry standard.	850	PSA	PSA	PSA	130	Clear Pale Yellow
Technomelt® Tack 354B™	1217525	Carton	Excellent adhesion and best machining.	800	PSA	PSA	PSA	120	Translucent Light Yellow
Technomelt® Tack 003A™	1218669	Carton	Most versatile, very low staining.	2,300	n/e	n/e	n/e	n/e	Translucent
Technomelt® Tack 8669™	1351003	Carton	Repositionable.	2,850	n/e	n/e	n/e	n/e	Translucent Light Yellow

Minimum Order Quantity: For Cartons = 1 Pallet; for Bin Boxes = 1 Bin Box Listed on and complies with the Canadian Domestic Substances List

Envelope

It only takes a few grams of adhesive to turn a piece of paper into a highly functional envelope, and Henkel's specialty adhesives can bond the most varied types of paper and films perfectly. Whatever you want to glue, we provide you with the know-how for optimal adhesion in all production environments.



Product Name	Item No.	Container	Performance	Description	Viscosity (cps)	% Solids
Pressure Sensitive Front Seal						
Vectortack™ 57-7207UV™ 🍁	514172 514174 514175	Tote Drum Pail	Best Machining - Lowest Cost	Aggressive tack, fair gumbox stability.	6,500	58
Vectortack™ 33-4110™ 🍁	1222828 1222827 1222824	Tote Drum Pail	Best Machining	Best combination of tack and gumbox stability.	3,000	58
Vectortack™ 57-8640UV™ 🍁	1280370 1278925 1278924	Tote Drum Pail	Most Aggressive	Most aggressive adhesion.	6,500	58
Latex						
Adhesin® 35-6199™ 🍁	1223006 1223005	Tote Drum	General Purpose	Low viscosity gives good paper anchorage.	140	60
Adhesin® 35-6148™	1217976 1217973	Tote Drum	General Purpose	In-line and off-line gumming.	650	60
Adhesin® 35-027A™	1217953 1217952	Tote Drum	Aggressive	Strongest bonds, most aggressive tack and adhesion.	550	58
Adhesin® 35-6198™	1217992 1217990	Tote Drum	Seal/Reseal	Less aggressive but multiple seals. Seal and reseal.	500	56
Specialty						
Adhesin® 18-5810™	1215878 1215877	Drum Pail	Remoist Aid	Boosts tack on automatic inserters.	n/a	n/a
Adhesin® 32-1265™	1216208 1216206	Drum Pail	Fugitive	Releasable fugitive applications.	2,000	41
Adhesin® 33-1536™	1216993	Tote	Microfiche Seam	Neutral pH for x-ray and archival papers.	1,000	55
Technomelt® 277A™ 🍁	1217452	Carton	Remoistenable Hot Melt	Used where no drying is available.	n/a	n/a
Front Seal						
Vectorseal® PLUS 32-888P™ 🍁	1262705 1262703 1262704	Tote Drum Pail	General Purpose	Fast drying, good remoistening tack, low VOCs.	6,000	68
Vector® 767 PLUS 32-767P™ 🍁	1292897 1292896 1292895	Tote Drum Pail	High Adhesion	High resin content, very fast remoistening speed, low VOCs.	6,000	68
Vector® KOOL PLUS 32-338P™	1270388	Tote	Hot and Humid	Good for hot and humid conditions	6,000	68
Vector® Royal 32-3405™ 🍁	1222622 1222615 1222614	Tote Drum Pail	Layflat/Fast Drying	High resin content, very fast drying, excellent layflat.	6,300	72
Vectorseal® PLUS 32-888L™ 🍁	1262711 1262707 1262710	Tote Drum Pail	Low Viscosity	Fast drying, good remoistening tack, low VOCs.	3,600	68
Vector® 767 32-761A™ 🍁	1216519	Tote	Flavored	Fast drying, low viscosity, mint-flavored.	4,000	68
Adhesin® 33-2093™	1222787 1222785 1222784	Tote Drum Pail	Resin Seal	High viscosity, blue in color.	10,000	55
Adhesin® 33-2041™	1222783 1222770 1222767	Tote Drum Pail	Resin Seal	High viscosity, best adhesion, violet in color.	8,500	52

**Minimum Order Quantity: For Totes = 1 Tote;
for Drums = 4 Drums; for Pails = 6 Pails**

🍁 Listed on and complies with the Canadian Domestic Substances List

Items highlighted in red are Preferred Choice Products.

Envelope (continued)



Product Name	Item No.	Container	Performance	Description	Viscosity (cps)	% Solids
Front Seal (continued)						
Adhesin® 33-2018™	1222766 1222763	Tote Drum	Resin Seal	High viscosity, white in color.	8,500	52
Adhesin® 32-764A™ 🍁	1216521 1216520	Drum Pail	Pattern Applied	Lowest viscosity resin/dextrin for stencil application.	1,350	68
Adhesin® 33-200A™	1216760 1216759	Drum Pail	Pattern Applied	Low viscosity resin seal for stencil application.	1,350	42
Window Patch						
Vectorpatch® 33-4019™ 🍁	1216839 1216837 1216836	Tote Drum Pail	General Purpose	Good balance of tack and very good gumbox stability.	600	64
Vectorpatch® 33-591A™ 🍁	1222849 1222846 1222845	Tote Drum Pail	General Purpose	Good balance of tack and gumbox stability, faster setting.	900	70
Vectorpatch® 33-156A™ 🍁	1216736 1216735 1216733	Tote Drum Pail	New Technology	High tack for fast machines.	1,000	70
Vectorpatch® 33-4020™	1216843 1216842 1216840	Tote Drum Pail	Glassine	Slow drying for use on glassine.	1,500	69
Vectorpatch® 33-275A™ 🍁	1216798 1216797 1216796	Tote Drum Pail	Highest Tack	Tackier version of 33-156A™ for very fast machines.	1,000	70
Side Seam Rotary						
Adhesin® 32-3547™ 🍁	1216358 1216355 1216354	Tote Drum Pail	General Purpose	Good tack and machining on high speed machines.	1,500	58
Adhesin® 32-3541™	1222627 1222625 1222624	Tote Drum Pail	Faster Setting	Good tack and machining on high speed machines.	1,150	55
Adhesin® 32-7603™ 🍁	1216508 1216507 1216505	Tote Drum Pail	Thixotropic	Least slinging, slow drying.	2,000	62
Adhesin® 32-3568™ 🍁	1216372 1216371 1216370	Tote Drum Pail	Open End Equipment	Fast set and good adhesion for difficult papers. Open end - fast set.	2,500	64.5
Side Seam Extrusion						
Vectorseam® 33-065A™ 🍁	1216626 1216623 1216621	Tote Drum Pail	General Purpose	All extrusion systems.	350	54
Vectorseam® 33-349A™ 🍁	1216818 1216817 1216815	Tote Drum Pail	General Purpose	New technology. With UV indicator.	225	53
Vectorseam® 33-618A™	1216981 1216980 1216979	Tote Drum Pail	General Purpose	33-349A™ without UV indicator.	225	53
Vectorpatch® 33-4019™ 🍁	1216839 1216837 1216836	Tote Drum Pail	Combo	One product for seam and window. Good balance of tack and very good gumbox stability.	600	64

**Minimum Order Quantity: For Totes = 1 Tote;
for Drums = 4 Drums; for Pails = 6 Pails**

🍁 Listed on and complies with the Canadian Domestic Substances List

Items highlighted in red are Preferred Choice Products.

Glued-Lap

Henkel has high-performance adhesives systems for the entire spectrum of corrugating machines and applicators, and for the materials to be bonded. Our constant contact with machine and applicator manufacturers has resulted in adhesives that work in any machine type.



Product Name	Item No.	Container	Performance	Description	Adhesive Type	Color	UV	Viscosity (cps)	% Solids	Substrate Type
Contact Extrusion, General Wheel										
Adhesin® 32-638A™ ✦	1216472 1216470 1216469	Tote Drum Pail	General Purpose	General purpose and lowest cost. Higher tack, speed and retack versus 32-638B™.	PVA	White		1,350	45	Uncoated
Adhesin® 32-638B™ ✦	1216475 1216474 1216473	Tote Drum Pail	General Purpose	General purpose and lowest cost. Slower speed and less tack, but better adhesion versus 33-070A™.	EVA	White		1,350	45	Coated
Adhesin® 33-070A™ ✦	1222696 1222693 1222692	Tote Drum Pail	General Purpose	General purpose. Faster and tackier than 32-638B™.	PVA	White	✓	1,650	55	Coated
Adhesin® 33-034A™	1222687 1222683 1222681	Tote Drum Pail	High Performance	High performance. More aggressive and improved adhesion.	EVA	White		1,600	52	Coated
Adhesin® 33-763A™ ✦	1272589 1272754 1272753	Tote Drum Pail	Troubleshooter	High performance/troubleshooter. Most aggressive. Best adhesion.	EVA	White	✓	1,500	55	Coated
Adhesin® 33-9060™ ✦	1217117 1217116 1217115	Tote Drum Pail	Gartech Glue Wheel	Gartech Glue Wheel and Mactron.	EVA	White	✓	700	54	Coated
Non-Contact Extrusion										
Adhesin® 33-636A™ ✦	1222856 1222854 1222853	Tote Drum Pail	General Purpose	General purpose and low cost. High tack, slower speed vs. 33-9060™.	EVA	White	✓	600	52	Light Coatings
Adhesin® 33-9060™ ✦	1217117 1217116 1217115	Tote Drum Pail	Higher Performance	High performance. Moderate speed and good machining.	EVA	White	✓	700	54	Coated
Velocity® 33-715A™ ✦	1217075 1217074 1217072	Tote Drum Pail	Troubleshooter	Troubleshooter. Improved adhesion to coated stock. Fastest set speed.	EVA	White	✓	600	51	Coated
Velocity® 56-5489MUV™ ✦	936836 1009390 959285	Tote Drum Pail	Higher Performance	High performance. Adhesion promoter addition gives improved final adhesion versus 33-636A™.	EVA	White	✓	500	52	Coated
Velocity® 33-9192™ ✦	1217173 1217172 1217171	Tote Drum Pail	Troubleshooter	Best adhesive and troubleshooter. Viscosity stability can be an issue, so use only if nothing else sticks.	EVA	White	✓	750	52	Coated

Minimum Order Quantity: For Totes = 1 Tote; for Drums = 4 Drums, for Pails = 6 Pails

✦ Listed on and complies with the Canadian Domestic Substances List
 Items highlighted in red are Preferred Choice Products.

Folding Carton

Henkel adhesives play a critical role in folding carton construction. The quality of the end-use product depends upon the influence of the adhesive in its interaction with the grade of cardboard, surface quality and printing ink. Henkel products and application systems ensure reliable bonding on surfaces of all kinds.



Product Name	Item No.	Container	Performance	Description	Machinability	Viscosity (cps)	% Solids
Window							
Vectortack™ 33-4110™ ❄️	1222828 1222827 1222824	Tote Drum Pail	Highest	High adhesion PSA. Best combination of adhesion and gumbox stability.	Good machining	3,000	58
Velocity® 33-098A™ ❄️	1216649	Pail	Moderate	PSA with added cleaning aid.	Good machining	1,500	40
Velocity® 56-0999TUV™ ❄️	1048508 1268378 1108506	Tote Drum Pail	High	Wet-out and good cleanup.	Good machining	2,000	57
Vectorpatch® 33-4029™	1216853 1216852 1216851	Tote Drum Pail	Low	Lead recommendation for low adhesion windows.	Excellent machining, very easy cleanup	3,350	61
Vectortack™ 57-7207UV™ ❄️	514172 514174 514175	Tote Drum Pail	Very High	Specialty. Aggressive for Tyvek®.	Difficult to clean up	6,500	58
Folding Carton Wheel							
Velocity® 33-711C™ ❄️	1217071 1217070 1217069	Tote Drum Pail	General Purpose	Good open time.	Good machining	5,500	54
Velocity® 33-779A™	1372341	Tote	Moderate	Heat-resistant.	Good machining	7,000	55
Producer® 33-9187™	1222873 1222871 1222869	Tote Drum Pail	Very High	Non-PSA, good Michelman.	Good machining	2,450	52
Velocity® 33-980A™ ❄️	1222889 1222887 1222885	Tote Drum Pail	Highest	Troubleshooter, fast setting, good for difficult substrates.	Excellent machining	8,500	59
Ultimate Control™ 33-1556™ ❄️	1222740 1222738 1222736	Tote Drum Pail	High	Troubleshooter, fast setting, good tack, no polypropylene.	Good machining	2,550	57.5
Extrusion							
Velocity® 33-715A™ ❄️	1217075 1217074 1217072	Tote Drum Pail	High	Very good adhesion on high pressure systems.	Good machining	600	51
Velocity® 33-715B™ ❄️	1217077 1217076	Drum Pail	High	Very good adhesion on low pressure systems.	Good machining	300	50
Velocity® 33-9080™ ❄️	1217127 1217126 1217125	Tote Drum Pail	Very High	Very good adhesion.	Good machining	700	53
Velocity® 33-9192™ ❄️	1217173 1217172 1217171	Tote Drum Pail	Highest	Best adhesion; viscosity stability can be an issue.	Very good machining	750	52
Velocity® 56-5489MUV™ ❄️	936836 1009390 959285	Tote Drum Pail	General Purpose	Fast setting.	Less buildup	500	52

Minimum Order Quantity: For Totes = 1 Tote; for Drums = 4 Drums; for Pails = 6 Pails

❄️ Listed on and complies with the Canadian Domestic Substances List

Items highlighted in red are Preferred Choice Products.

Bags, Water-Based & Hot Melts

Henkel offers high-performance adhesives systems for the full spectrum of paper bag manufacturing machines and applicators, as well as for the substrates being bonded. Whatever the application method, Henkel products ensure reliable production during the bonding of all kinds and qualities of bags.



Bags, Water-Based

Product Name	Item No.	Container	Performance	Description	Viscosity (cps)	% Solids
Handle/Valve Attachment						
Producer® 33-096A™	1216647	Tote	Lead Product	High tack, good machining, great on Webers. Handle attachment.	2,400	55
	1216646	Drum				
	1216645	Pail				
Producer® 33-143A™	1216715	Tote	Lead Product	Adhesion to poly, fast food bags. Poly handle attachment.	2,400	53
Producer® 33-4089™	1216874	Tote	Lead Product	Valve assembly - attachment. Non-PSA.	2,900	54
	1216873	Drum				
	1216872	Pail				
Microwave						
Producer® 33-9138™ ✦	1217137	Tote	Workhorse	Laminating and susceptor; Keller and Heckman approved.	2,000	52
	1217136	Drum				
	1217135	Pail				
Producer® 32-0223™	1216137	Tote	Lead Product	White seal for popcorn bags.	1,200	55
	1216136	Drum				
	1216135	Pail				
Producer® 32-0271™ ✦	1222523	Tote	Lead Product	Seaming.	2,250	55
	1222519	Drum				
	1222518	Pail				
Bottoming						
Producer® 11-007A™	1215463	Tote	General Purpose	Lead recommendation for bottoming on Weber 4-sided pot. Very temperature sensitive.	5,000	18
	1215461	Drum				
	1215460	Pail				
Producer® 32-530A™	1216438	Drum	High Adhesion	4-sided pot. Bottoming on multi-wall bags improved performance over paste with resin addition.	7,500	40
Producer® 11-0299™	1222355	Drum	Lead Product	Lead product recommendation; Weber recommended.	110,000	25
	1222352					
Producer® 11-0261™ ✦	1215484	Drum	High Adhesion	3-sided pot. Better machining at high speeds, more expensive.	200,000	30
	1215481					
Producer® 33-9191™	1217169	Drum	Lead Product	3-sided pot. Lead recommendation for a variety of substrates, bread bags.	105,000	61
	1217168					
Paste Additives						
Producer® 18-0201™	1215740	Tote	General Purpose	Urea formaldehyde cross-linker.	550	65
	1215739					
Ultimate Control™ 33-9012™ ✦	1222864	Tote	Higher Adhesion	Resin-additive, water-resistant, fast setting, UV.	1,500	56
	1222861					
	1222859					
Producer® 32-0214™	1216131	Tote	General Purpose	Resin additive.	2,300	56
	1216130					
	1216129					
Bag Laminating						
Producer® 33-213A™	1216765	Tote	Workhorse	Extrusion (claw). Good for polypropylene and low mil PE.	2,400	55
	1216764					
	1216762					
Producer® 33-4057™ ✦	1216859	Tote	Workhorse	Superior adhesion at lower coating weights. Shear thinning product for grooved roller.	900	59
	1216858					
	1216857					
Producer® 72-4172™	1218717	Tote	High Adhesion	Small bag film lamination, good adhesion, non-PSA.	2,900	52
	1218716					
	1218715					
Producer® 33-608A™	1216970	Tote	Lower Adhesion	Cleaner, more stable than 72-4172™, lower adhesion, non-PSA.	900	57
	1216969					
	1216968					

Minimum Order Quantity: For Totes = 1 Tote; for Drums = 4 Drums; for Pails = 6 Pails

✦ Listed on and complies with the Canadian Domestic Substances List

Bags, Water-Based & Hot Melts (continued)



Product Name	Item No.	Container	Performance	Description	Viscosity (cpa)	% Solids
Seam Spot Paste						
Producer® 11-007A™	1215463 1215461 1215460	Tote Drum Pail	Lead Product	Lead starch ready-for-use product. Seam/Spot for paper.	5,000	18
Producer® 13-1200™	1222369 1222367 1222364	Tote Drum Pail	General Purpose	Dextrin-based product for spot seam for small bags, lightest colored dextrin with low tack and borated.	600	33
Producer® 13-1537™	1215548 1215547 1215545	Tote Drum Pail	Higher Adhesion	Dextrin-based product for spot seam for small bags, high tack for center or side seaming - dark color.	6,500	49
Core-Tite® 32-1301™ 🍁	1216222 1216221 1216220	Tote Drum Pail	General Purpose	Extended resin, improved machining for higher speed bag seam lines.	1,400	31
Producer® 31-7955™ 🍁	1216121	Tote	Specialty	Withstands autoclave sterilization; water-resistant.	4,700	28
Producer® 32-0214™	1216131 1216130 1216129	Tote Drum Pail	General Purpose	Resin additive.	2,300	56
Adhesin® 33-070A™ 🍁	1222696 1222693 1222692	Tote Drum Pail	Lead Product	Lead resin product for seam spot; step down from 33-9012™, 33-096A™.	1,650	55
Ultimate Control™ 33-1556™ 🍁	1222740 1222738 1222736	Tote Drum Pail	High Adhesion Troubleshooter	Resin, high performance seam, foil/heavy ink. Bonds to PET/PE.	2,550	57.5

**Minimum Order Quantity: For Totes = 1 Tote;
for Drums = 4 Drums; for Pails = 6 Pails**

🍁 Listed on and complies with the Canadian Domestic Substances List

Bags, Hot Melts

Product Name	Item No.	Container	Performance	Description
Pinch Bottom				
Technomelt® 8278™ 🍁	514330	Carton	General Purpose	Lead recommendation for paper-to-paper pinch bottoming.
Technomelt® 6617™	1217722	Carton	General Purpose	Lead recommendation for clay-coated pinch bottoming.
Macromelt® 3412™	1217513	Carton	General Purpose	PAHM, flexible, better cold/freezer versus 34-3402™.
Technomelt® 3402™	1217509	Carton	Specialty	PAHM, toughest, highest heat- and chemical-resistant workhorse.
Seaming				
Technomelt® 8368™ 🍁	1287465	Carton	General Purpose	Lead recommendation for paper-to-paper seaming and handle attachment.
Technomelt® 2787™ 🍁	1217459	Carton	General Purpose	Recommended for poly seaming for bread bags; good on PE and Valeron®; rubber-based.
Technomelt® 246A™ 🍁	1222915	Carton	Lead Product	Good on PET/PET small bag seal similar to 34-2787™ but low viscosity does not bond well to OPP.
Euromelt® 115™ 🍁	1115518	Carton	Mid-Adhesion	Higher adhesion poly seaming for multi-wall bags for low gauge films <1mil.
Euromelt® 377™ 🍁	1350994	Carton	General Purpose	General purpose poly seaming for multi-wall bags for low gauge films <1mil.
Technomelt® 6650™ 🍁	1217724	Carton	High-Adhesion	High adhesion for poly seaming on higher gauge films >1mil.
Bottoming				
Technomelt® 446B™	1217578	Carton	General Purpose	Bottoming for small multi-wall pet food bags.
Starches				
Producer® 20-100A™	1291134	Super Sack	General Purpose	Pearl starch.
Producer® 20-200A™	1291138	Super Sack	General Purpose	Modified starch.
Kofilm® 93 49-3693™	1218615	50 lb. Bag	General Purpose	Kofilm® 93 – grocery bags.
Dry Set™ 07702™	549623	50 lb. Bag	General Purpose	Dextrin for small bag cooks.

**Minimum Order Quantity: Carton = 1 Pallet;
Super Sack = 1 Super Sack; 50 lb. Bag = 1 Pallet**

🍁 Listed on and complies with the Canadian Domestic Substances List

Laminating

Henkel offers a broad range of adhesives for paper and carton laminates. We have products to fit every customer's requirements that exceed expectations in: high setting speed, good lay-flat ability, long open time, low splashing, easy cleaning, constant viscosity and waterproofing.



Product Name	Item No.	Container	Performance	Description	UV	Viscosity (cps)	% Solids
Laminating Asitrate®							
Ultimate Control™ 32-724A™ *	1216493 1216492 1216490	Tote Drum Pail	General Purpose	Extremely high tack and good mileage. Not good above 300 fpm without ISOBAR™.	✓	1,152	45.3
Ultimate Control™ 32-290A™	1216321 1216320	Tote Drum	General Purpose	Lead product for non-rod metering, good cleanup.	✓	1,155	55.4
Producer® 32-0276™ *	1222529 1222526 1222525	Tote Drum Pail	Good Adhesion Foaming at High Percent	Best foam retention for excellent mileage, maintains tack at high foam rate, very shear thinning.		2,315	55.7
Ultimate Control™ 33-774A™	1321860	Tote	Water-Resistant	Extreme water resistance (passes 24-hour soak with 100% fiber tear).	✓	2,000	48
Ultimate Control™ 32-866B™	1216581	Tote	Troubleshooter	Highest tack, fastest set speed and best adhesion for fast line speeds.		1,400	49
Laminating Automatän®							
Ultimate Control™ 32-067A™ *	1216175 1216174 1216173	Tote Drum Pail	Hybrid for Foaming on Automatän® 4000 and 7000 series	Resin-dextrin hybrid; high tack and much faster set than dextrans; foamable; easier clean.		1,000	54
Ultimate Control™ 22-5020M™	1344129 1344083	Tote Drum	General Purpose. Automatän® 7000 series	Dextrin, high tack, fast setting, easy cleanup, contains nitrate.		2,900	61
Ultimate Control™ 51-6367HUV™ *	513336 513338 551450	Tote Drum Pail	Troubleshooter. Automatän® 4000 and 7000 series	Resin, very fast setting, aggressive, can be metered down.	✓	2,380	61
Stock Laminator							
Ultimate Control™ 32-1551™	1216240 1216239 1216238	Tote Drum Pail	General Purpose	Extremely long open time resin for repositionability.		1,200	52
Ultimate Control™ 32-150A™	1216237 1216236 1216235	Tote Drum Pail	General Purpose	Fast and aggressive; slightly faster setting than 32-1551™.	✓	2,000	61
Ultimate Control™ 32-067A™ *	1216175 1216174 1216173	Tote Drum Pail	Hybrid Foamable	Resin/dextrin hybrid, better layflat than resin. Good fit for dual application (resin and dextrin).		1,000	54
Ultimate Control™ 12-1019™ *	1215507 1215506 1215505	Tote Drum Pail	Nitrate-Free Dextrin	Dextrin, best layflat.		1,750	61

Minimum Order Quantity: For Totes = 1 Tote; for Drums = 4 Drums; for Pails = 6 Pails

 Listed on and complies with the Canadian Domestic Substances List

Items highlighted in red are Preferred Choice Products.

Laminating (continued) & Tube Winding



Product Name	Item No.	Container	Performance	Description	UV	Viscosity (cps)	% Solids
Laminating Misc.							
Ultimate Control™ 32-724A™ *	1216493 1216492 1216490	Tote Drum Pail	General Purpose	Foamable, with high tack and fast set speed. Good for use on Bulk Box/Honeycomb.	✓	1,152	45.3
Adhesin® 33-070A™ *	1222696 1222693 1222692	Tote Drum Pail	Troubleshooter	PVA, foamable, better performance in cold weather.	✓	1,650	55
Adhesin® 33-034A™	1222687 1222683 1222681	Tote Drum Pail	Bulk Box	Improved adhesion EVA.		1,600	52
Ultimate Control™ 33-9012™ *	1222864 1222861 1222859	Tote Drum Pail	General Purpose	Higher water resistance. Balance of high tack, fast set and good retack.	✓	1,500	56
Ultimate Control™ 32-724A™ *	1216493 1216492 1216490	Tote Drum Pail	General Purpose	Solid fiber lead product with extremely high tack and fast set speed. Good for use on solid fiber, artist board.	✓	1,152	45.3
Ultimate Control™ 33-801A™	1371490 1371491	Tote Drum	Water-Resistant	MRE boxes for solid fiber, water-resistant.	✓	1,500	45
Ultimate Control™ 32-208A™	1216299 1216298	Tote Drum	Artist Board (Acid-Free)	Neutral pH products. Contact Technical Service for appropriate product.		1,500	51
Ultimate Control™ 33-575A™	1216917	Tote	Paper Buildup	Artist board, gravure application.		1,600	52

**Minimum Order Quantity: For Totes = 1 Tote;
for Drums = 4 Drums; for Pails = 6 Pails**

* Listed on and complies with the Canadian Domestic Substances List

Items highlighted in red are Preferred Choice Products.

Tube Winding

Henkel's CORE-TITE® line of tube and core winding adhesives provides superior dimensional stability, core rigidity, and high crush values to paper tube and core manufactures. These unique adhesive formulations can be used for both spiral and convolute winding, and will meet the adhesion requirements for most constructions.

Product Name	Item No.	Container	Performance	Description	Viscosity (cps)	% Solids
Core-Tite® 32-1293™ *	1216215 1216214 1216213	Tote Drum Pail	General Purpose	Good tack, dilutable, low cost, easy clean.	2,000	30
Core-Tite® 32-1357™ *	1216234 1216232 1216231	Tote Drum Pail	High Performance	High adhesion, aggressive.	2,900	57
Core-Tite® 32-1301™ *	1216222 1216221 1216220	Tote Drum Pail	General Purpose	Improved metering, improved machining.	1,400	31
Core-Tite® 32-1310™	1216230 1216229 1216228	Tote Drum Pail	Dilutable	Can be used for paperboard buildup, dilutable.	6,000	35

**Minimum Order Quantity: For Totes = 1 Tote;
for Drums = 4 Drums; for Pails = 6 Pails**

* Listed on and complies with the Canadian Domestic Substances List

Water-based

Within the Construction marketplace, an array of bonding requirements are solved by use of Henkel's complete portfolio of water-based and dispersion products. Whether bonding natural or composite substrates, solutions exist to cover all applications and meet specific industry criteria.



Product Name	Item No.	Container	Color	Description	Base	Application Type	Viscosity (cps)	% Solids
Dorus® PL 5670™	804671 513286 577407	Tote Drum Pail	White	Excellent countertop deck laminate adhesive. Bonds HPL to particle board and MDF. Runs well in hot nip line (Midwest Automation). Counter to WA3000.	PVA	Roll Coat & Spray	3,000	58
Dorus® WL 2600™	746417 1011760 746416	Tote Drum Pail	White	Versatile wood-bonding assembly adhesive. UL approval for MH. Quick set, interior use only.	PVA	Roll Coat, Extrude	6,000	45
Dorus® CD 081A™	1218295 1218294 1218293	Tote Drum Pail	White	Excellent heat/water resistance, meets the requirements of UL 723 for the Insulation industry.	EVA	Roll Coat & Spray	2,600	54
Dorus® PL 0857™	1218311 1218308 1218306	Tote Drum Pail	White	Outstanding mileage, meets the requirements of UL 723 for the Insulation industry, broad Batts & Blankets certification.	Acrylic emulsion	Roll Coat & Spray	300	45
Dorus® PL 1105™	1218347 1218346 1218344	Tote Drum Pail	White	High solids, fast tack, meets the requirements of UL 723 for the Insulation industry.	EVA	Roll Coat, Extrude	10,000	64
Dorus® PL 453A™	1218385 1218384 1218383	Tote Drum Pail	White	High tack to decrease slippage, meets the requirements of UL 723 for the Insulation industry, limited Batts & Blankets.	EVA	Roll Coat, Spray, Extrude	800	54
Dorus® PL 7709T™ G	748360 748358	Drum Pail	Green	Post-formable vinyl acetate adhesive for immediate bonding of HPL to particle board, MDF, plywood and wood.	PVA	Roll Coat, Spray	2,400	57
Dorus® WL 8112™	1218755	Tote	White	Water-based wrapping adhesive for Vooorwood machines. Suitable for all water-based substrate combinations.	EVA	Roller	10,000	65
Dorus® K 1000™	514661 514663 514662	Tote Drum Pail	Clear	Aluminum chloride catalyst to add at 5% by weight to achieve best water-resistant bonds.	Cross-linker	n/a	10	28
Dorus® K 2302™	1218470 1218469	Drum Pail	Clear	Winter use, reduced chalk point catalyst replacement for 42-2301. 3-5% addition rate.	Cross-linker	n/a	100	70
Dorus® K 2306™	1218472 1218471	Drum Pail	Clear	AlCl catalyst, 3-5% addition to cross-linking products.	Cross-linker	Roll Coat	100	28
Dorus® R 394A™	1264311	Drum	Yellow	Aromatic isocyanate EPI crosslinker, MUST protect from low temperature (>70°F). Apply at 8-15%, pot life approximately 1 hour, depending on mix ratio and plant conditions.	Cross-linker	n/a	100	100
Dorus® R 503A™	1218394	Drum	Clear	Aliphatic isocyanate for panel lamination, vinyl and metal to chipboard. 5-10% addition. Mainly used for EVA systems. 24 hours pot life.	Cross-linker	n/a	3,400	100
Dorus® WL 501A™	1218393 1218392 1218391	Tote Drum Pail	White	Lowest cost interior flush door product. Good mileage and adhesion. UL 10C, 90 Min. fire rated.	PVA	Roll Coat	8,000	42

Minimum Order Quantity: For Totes = 1 Tote; for Drums = 4 Drums; for Pails = 6 pails; for Cubitainers® = 6 Boxes

Listed on and complies with the Canadian Domestic Substances List

GREENGUARD certified GREENGUARD
Indoor Air Quality Certified



Water-based (continued)



Product Name	Item No.	Container	Color	Description	Base	Application Type	Viscosity (cps)	% Solids
Dorus® WL 4010™	1218563 1218562 1218561	Tote Drum Pail	White	Architectural doors. One part, pre-catalyzed, type II door product. UL 90 Min. fire rated.	PVA	Roll Coat	7,000	47
Dorus® WL 4019™	1218571 1218570 1218569	Tote Drum Pail	White	Architectural doors. White, type I, water resistance with 5% catalyst addition, UL 10 C 90 Min. fire rated, mostly used in architectural door applications, cold and hot pressable.	PVA	Roll Coat	8,000	55
Dorus® FD 330R™	1245921 1245890 1245922	Tote Drum Pail	Red or Neutral	Contact cement, fast drying, excellent spray, bonds many different surfaces. Microsphere technology.	PCP Rubber	Roll Coat & Spray	4,000	53
Dorus® ND 190/4™	1198391	Pail	Translucent White	Reduced VOC primer for PVC profile wrapping.	EVA	Pad/Spray	200	45
Dorus® DL 2107™	1218438 1218437 1218435	Tote Drum Pail	White	Lead cross-linkable product for finger jointing. When catalyzed, produces D4/Type I rated water-resistant bonds.	PVA	Extrusion, Wheel or Roll Coat	2,200	50
Dorus® DL 210A™	1223108 1223105 1223104	Tote Drum Pail	White	Higher water-resistant, cross-linkable finger joint adhesive. When catalyzed, produces D4/Type I rated water-resistant bonds.	PVA	Extrusion, Wheel or Roll Coat	2,750	50
Dorus® DL 2119™	1218450 1218449 1218448	Tote Drum Pail	White	General millwork, cross-linkable adhesive good for finger jointing and edge/face gluing. Cold, hot or RF press. When catalyzed, produces D4/Type I rated water-resistant bonds.	PVA	Extrusion or Roll Coat	3,000	50
Dorus® DL 215B™	1218458 1218475	Tote Drum	White	Edge or face gluing cross-linkable adhesive for cold, hot and RF press. When catalyzed, produces D4/Type I rated water-resistant bonds.	PVA	Extrusion or Roll Coat	4,500	50
Dorus® KL 3005™	1218494 1218493 1218491	Tote Drum Pail	White	Two-part general purpose, low viscosity edge glue product. Can be cold/hot pressed and RF-cured. Need to catalyze with 3-5% 42-2301.	Cross-link PVA	Extruder, Roll Coat, Glue Wheel	2,500	49
Dorus® KL 300A™	1218502 1218500 1218498	Tote Drum Pail	White	Lead one-part RF and hot press product. Fast set, high green strength out of the press with bleed-through resistance.	Cross-link PVA	Roll Coat, Glue Wheel	4,500	51
Dorus® KL 0562™	1218251 1218250 1218248	Tote Drum Pail	White	General purpose laminating product (HPL). Good heat and solvent resistance. Cold press laminating.	PVA	Roll Coat, Glue Wheel	5,500	44
Dorus® CD 301G™	1052104 747484 747481	Tote Drum Cubitainer®	Green	Water-based contact cement for HPL to particle board and MDF counter top application.	PCP Rubber	Roll Coat & Spray	1,000	53
Dorus® CD 380™	1211014 1211516	Tote Cubitainer®	Natural	Water-based, high green strength, fast tack, high heat resistance, great mileage; for most foam applications; bonds to some metals and plastics.	PCP Rubber	Roll Coat & Spray	1,200	50







Minimum Order Quantity: For Totes = 1 Tote; for Drums = 4 Drums; for Pails = 6 pails; for Cubitainers® = 6 Boxes

 Listed on and complies with the Canadian Domestic Substances List

 GREENGUARD certified 



Water-based (continued)



Product Name	Item No.	Container	Color	Description	Base	Application Type	Viscosity (cps)	% Solids
Dorus® CD 380P™ 	1211496 1211498	Tote Cubitrainer®	Pink	Water-based, high green strength, fast tack, high heat resistance, great mileage; for most foam applications; bonds to some metals and plastics.	PCP Rubber	Roll Coat & Spray	1,200	50
Dorus® WL 0272™ 	1218210 1218209 1218207	Tote Drum Pail	White	General purpose edge and face glue product. Good heat and solvent resistance, assembly/cold press.	PVA	Roll Coat, Glue Wheel	7,200	43
Dorus® WL 0294™ 	1223075 1223073 1223071	Tote Drum Pail	Yellow/UV	High performance, high tack edge/face glue product with UV indicator. Very good heat and solvent resistance, assembly/cold press.	PVA	Roll Coat, Glue Wheel	7,200	44
Dorus® WL 0310™ 	1218219 1218217 1218215	Tote Drum Pail	White	One-part fingerjoint and RF product for general purpose applications. Good extrusion properties.	Cross-link PVA	Extruder, Roll Coat, Glue Wheel	2,000	43
Dorus® SL 410A™ 	1254370	Tote	White	EPI for finger jointing, HRA certified.	EPI	Extrusion	4,000	45
Dorus® SL 468A™	1296790	Pail	White	EPI for edge gluing, NON-RF-curing.	EPI	Extrusion, Roll Coater	6,000	45
Dorus® SL 471A™ 	1343009 1343006 1310801	Tote Drum Pail	White	EPI for edge gluing, RF-curable version of 42-468A.	EPI	Extrusion, Roll Coater	6,000	45

Minimum Order Quantity: For Totes = 1 Tote; for Drums = 4 Drums; for Pails = 6 pails; for Cubitrainers® = 6 Boxes

 Listed on and complies with the Canadian Domestic Substances List

 GREENGUARD certified 

Hot Melts

Versatility and high performance are available from the hot melt technologies within the Construction portfolio. From high speed lamination to component assembly, all facets of manufacturing processes are served.



Product Name	Item No.	Container	Description	Base	Application Type	Viscosity (cps)	Softening Point (°F)	Open Time (sec.)
Dorus® MS 837™	1329179	Carton	Unfilled EVA hot melt for high speed wrapping with thin laminates. Well-suited for interior applications such as trim/baseboards, furniture and cabinet accessories. Pellet format.	EVA	Roller/Slot	6,000	180	10
Dorus® MS 276-21™	745099 590084	Bin Box Sack	Filled, high heat resistance and very versatile. Suitable for wrapping paper/veneer to MDF and extruded poly profiles. Pellet format.	APAO	Roller/Slot	21,000	307	10
Dorus® MS 280/4™	187380	Sack	Unfilled, high heat resistance and well-suited for high speed applications with low weight papers. Suitable for wrapping MDF and poly profiles. Pellet format.	APAO	Roller/Slot	6,000	302	10
Dorus® MS 5613™ ✦	1414102	Carton	High green strength, fast tack, excellent mileage, easy to spray, soft bond line, semi pressure sensitive, for foam-encased and in-house fabrication only. Easy-melt format.	Rubber	Spray	1,200	185	45
Dorus® MS 8843™ ✦	1407069	Carton	High green strength, excellent mileage, high heat resistance, bonds to metals and plastics, for seat pans and contract foam fabrication. Pellet format.	APAO	Spray	6,000	265	45
Dorus® MS 491C™ ✦	1217608	Carton	Aggressive tack, ASTM E84. Pellet format.	APAO	Extrude, Swirl Spray	1,100	325	20
Dorus® MS 850C™	1217846 1217308	Drum Carton	High heat-resistance PSA to bond flexible urethane foam to laminate floors. Available in Easy-melt format MTO.	Block Copolymer Rubber	Roll Coat & Spray	275	275	20
Dorus® MS 3210™	1222948	Carton	Exceptionally long open time forming strong bonds, good heat-resistance. Used to bond fabrics, flexible urethane foams and cloth-backed vinyls to various board stocks, polyolefin plastics and ABS. Pellet format.	APAO	Sprayable/ Extrudable	10,000	275	60
Macromelt® 2333B™ ✦	1398266	Sack	Good adhesion to a variety of substrates such as plastics, wood, metal and vinyl. Pellet format.	Polyamide	Extruded	3,000	275	20
Macromelt® 3412™	1217513	Carton	Versatile adhesive for metals, glass, PVC, and other plastics and paper stocks. High strength, flexibility and resistance to grease, oil, plasticizers and solvents over a broad temperature range. Pellet format.	Polyamide	Roll/Nozzle	7,250	285	20

**Minimum Order Quantity: For Cartons = 1 Pallet;
for Bin Box = 1 Bin Box; for Sack = 1 Pallet; for Drum = 4 Drums**

✦ Listed on and complies with the Canadian Domestic Substances List



Urethanes

Reactive adhesives are a core of the Construction product line. Cured by exposure to moisture, both liquid and solid forms are tailored to meet demanding standards. From SIPS to profile wrapping, the most comprehensive Urethane product line in the adhesive industry is available from Henkel.



Product Name	Item No.	Container	Minimum Order Qty.	Color-UV	Description	Application Type	Viscosity (cps)	Open Time (sec.)	Press Time (sec.)
Reactive Hot Melts									
Purmelt® QR 078A™	1219440 1219486	Drum with Liner Pail	4 drums 6 pails	Off-White	Extremely high initial green/set strength and fast set speed on roll coat application.	Roll Coat/ Slot Die	23,000	180	nip roll
Purmelt® QR 149C™	1219442	Drum with Liner	12 drums	Off-White	High green strength with mid-level range. Primarily used in garage doors. Roll coater stability could be issue on large coaters.	Roll Coat	14,000	240	nip roll
Purmelt® QR 677B™	1275974	Drum	24 drums	Lavender	Primarily used on marker board and dry erase porcelain boards. High green strength, good adhesion.	Roll Coat	18,000	180	nip roll
Purmelt® QR 834A™	1223175 1223178	Drum with Liner Pail	4 drums 6 pails	Lavender	High-end garage door product. High green strength, very clean machining, excellent coater stability, low stringing.	Roll Coat	12,000	180	nip roll
Purmelt® QR 913A™ 🍁	1223189 1223191	Drum with Liner Pail	4 drums 6 pails	UV	Very stable formulation with fair green strength, excellent range and great roll coater stability. Primarily used in RV market; best suited for flat laminations that don't have a lot of creep force.	Roll Coat	13,000	180	nip roll
Purmelt® QR 513C™	515272 536272	Drums Pails	4 drums 6 pails	Off-White	Industry standard for garage door product. Most economical, good balance of coater stability, OT, green strength and set speed.	Roll Coat	12,000	240	nip roll
Purmelt® QR 5301™	554987	Pail	6 pails	Off-White	Premium product for PVC and aluminum profiles, problem solver.	Roller/Slot	27,000	30	medium
Purmelt® QR 5360™	1093517	Pail	6 pails	Off-White	Ideally suited for wrapping low-surface energy PVC profiles without primer for interior applications. Primer is recommended for exterior applications.	Roller/Slot	27,000	30	medium
Purmelt® QR 5401M™	1123515 545353	Drum Pail	4 drums 6 pails	Off-White	Ideally suited for wrapping Renolit's FAST film, as well as for basic PVC wrapping. Low viscosity and aggressive tack allow for very low application weights for thin films.	Roller/Slot	17,000	30	slow
Purmelt® QR 631B™ 🍁	1124591	Pail	6 pails	Off-White	Medium viscosity with very aggressive tack. Well-suited for wrapping high memory laminates requiring high heat resistance.	Roller/Slot	45,000	25	fast
Purmelt® QR 632B™	1175582 1124490	Drum Pail	4 drums 6 pails	Off-White	Medium viscosity with moderate tack. Well-suited for wrapping low-memory laminates with limited heat resistance.	Roller/Slot	40,000	20-25	fast
Liquid Urethanes									
Macroplast® UR-8340™	1252516 1252520	Tote Pail	1 tote 6 pails	Light Tan	Single component, solvent-free, moisture-curable, liquid polyurethane adhesive for lamination of wood, particle board, EPS, FRP.	Roller/Bead	5,500	110 min.	110 min.
Macroplast® UR-8346™	1252547 1252548	Tote Pail	1 tote 6 pails	Light Tan	Single component, solvent-free, moisture-curable, liquid polyurethane adhesive for lamination of wood, particle board, EPS, FRP.	Roller/Bead	5,500	7min.	14 min.

Product Name	Item No.	Container	Minimum Order Qty.	Description	Base	Application Type	Viscosity (cps)
Purmelt® Cleaner 785A™	1217808	Drum	1 drum	Roll coater cleaner for RHM roll coaters. Flake form.	Plasticizer	Roll Coater	100
Purmelt® Cleaner 3180™ 🍁	1217501 1217500	Drum Pail	1 drum 1 pail	EVA purge for RHM drum platens.	EVA	Roll Coater	15,000
Purmelt® CLEANER 2™	245517	Bag	1 bag	Hot melt cleaner for removing uncured RHM from equipment.	EVA	Roll Coater	6,500

Minimum Order Quantities vary; see Chart.

🍁 Listed on and complies with the Canadian Domestic Substances List

Hot Melts

The Technomelt® PS line of pressure sensitive adhesives is designed to optimize coater line speed in labeling and other applications requiring high tack. In addition to the usual drum, we offer you the convenience of a small package form that improves handling and reduces waste.



Product Name	Item No.	Container	Description	Typical Applications	Viscosity, cP	Tack		Peel from SS (ozf/in)		Peel from HDPE (ozf/in)		Shear (4.4 psi, 72 °F)
					@ 325°F	From SS (ozf/in)	From HDPE (ozf/in)	20 min.	24 hrs.	20 min.	24 hrs.	(h)
Technomelt® PS 713A™	1217759 1217778	Drum Chubs	Good balance of tack, peel and shear. Versatile adhesion for general purpose (including recycled corrugated board). Good adhesion to low-energy surfaces. Maintains bond on curved (large and small diameter) surfaces. Resistant to wing-up (flagging).	Paper labels. Inventory control labels.	5,000	100	63	90	92	46	50	50
Technomelt® PS 4144™	1217557 1217677	Drum Chubs	General purpose adhesion to a wide variety of substrates (including recycled corrugated board). Very high tack and peel, good shear. Resistant to wing-up (flagging). Suitable for application temperatures down to 35°F. Bonds well to low density polyethylene. Maintains bond on curved (large and small diameter) surfaces. Excellent resistance to bleed-through under aggressive conditions of 140°F.	Paper films and labels. Polyethylene bag closures. Transfer tapes and films. Double-sided tapes.	10,000	125	50	120	120	69	72	60
Technomelt® PS 4233™	1217568 1217569	Drum Chubs	Very high tack and peel with good shear. Excellent specific adhesion to low-energy surfaces. Suitable for application temperatures down to 35°F. Good heat resistance. General purpose adhesion to a wide variety of substrates (including recycled corrugated board, LDPE/HDPE). Good resistance to bleed-through under aggressive conditions of 140°F.	Paper labels. Laser-printable labels.	6,500	120	82	120	120	66	68	110

Minimum Order Quantity: For Drums = 4 Drums; for Chubs = 1 pallet

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34-396C	Euromelt® 396C™	1217546
34-4944	Euromelt® 4944™	1217614
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14-002A	Optal® 002A™	1215598
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Old Product Name	New Product Name	Item No.
34-250F	Technomelt® COOL 250F™	1389114
34-200F	Technomelt® EASY-PAC® 200F™	1389110
34-889A	Technomelt® COOL 889A™	1217888
34-100D	Technomelt® COOL 100D™	1262659
34-134D	Technomelt® COOL 134D™	1217297
Technomelt® Supra TS-100	Technomelt® Supra 100™	1285668
Technomelt® Supra 106M	Technomelt® Supra 106M™	1089468
34-614C	Technomelt® Supra 614C™	1217683
80-8368	Technomelt® 8368™	1287465
34-991A	Technomelt® 991A™	1217947
80-8633	Technomelt® 8633™	1338250
34-2557	Technomelt® 2557™	1367224
34-614A	Technomelt® 614A™	1217680
80-8481	Technomelt® 8481™	1352806
80-8628	Technomelt® 8628™	1353201
84-7450	Technomelt® Supra 7450™	1043644
34-246A	Technomelt® 246A™	1222915

Book Binding & Graphic Arts		
Old Product Name	New Product Name	Item No.
34-689C	Technomelt® COOL 689C™	1217871
34-791C	Technomelt® COOL 791C™	1217811
34-680C	Technomelt® COOL 680C™	1355669
34-416C	Technomelt® COOL 416C™	1217561
34-684C	Technomelt® COOL 684C™	1217741
34-869C	Technomelt® COOL 869C™	1217871
34-975C	Technomelt® COOL 975C™	1217940
34-215D	Technomelt® COOL 215D™	1299283
70-4341	Technomelt® Q 4341™	1218677
34-163B	Technomelt® Q 163B™	1217312
34-561D	Technomelt® Q 561D™	1321314
34-448D	Technomelt® Q 448D™	1262747
34-485D	Technomelt® Q 485D™	1275803
34-490D	Technomelt® Q 490D™	1285669
34-488D	Technomelt® Q 488D™	1285670
34-579D	Technomelt® Q 579D™	1365039
34-1214	Technomelt® Q 1214™	1217279
34-580D	Technomelt® Q 580D™	1344590
34-1225	Technomelt® Tack 1225™	1217284
34-1213	Technomelt® Tack 1213™	1217277
70-007A	Technomelt® Tack 007A™	1218672
34-354B	Technomelt® Tack 354B™	1217525
70-003A	Technomelt® Tack 003A™	1218669
80-8669	Technomelt® Tack 8669™	1351003

Envelopes		
Old Product Name	New Product Name	Item No.
57-7207UV™	Vectortack™ 57-7207UV™	514172, 514174, 514175
33-4110™	Vectortack™ 33-4110™	1222828, 1222827, 1222824
57-8640UV™	Vectortack™ 57-8640UV™	1280370, 1278925, 1278924
35-6199™	Adhesin® 35-6199™	1223006, 1223005
35-6148™	Adhesin® 35-6148™	1217976, 1217973
35-027A™	Adhesin® 35-027A™	1217953, 1217952
35-6198™	Adhesin® 35-6198™	1217992, 1217990
18-5810™	Adhesin® 18-5810™	1215878, 1215877
32-1265™	Adhesin® 32-1265™	1216208, 1216206
33-1536™	Adhesin® 33-1536™	1216993
34-277A™	Technomelt® 277A™	1217452
32-888P™	Vectorseal® PLUS 32-888P™	1262705, 1262703, 1262704
32-767P™	Vector® 767 PLUS 32-767P™	1292897, 1292896, 1292895
32-338P™	Vector® KOOL PLUS 32-338P™	1270388
32-3405™	Vector® ROYAL 32-3405™	1222622, 1222615, 1222614
32-888L™	Vectorseal® PLUS 33-888L™	1262711, 1262707, 1262710
32-761A™	Vector® 767 32-761A™	1216519
33-2093™	Adhesin® 33-2093™	1222787, 1222785, 1222784
33-2041™	Adhesin® 33-2041™	1222767, 1222770, 1222783
33-2018™	Adhesin® 33-2018™	1222766, 1222763
32-764A™	Adhesin® 32-764A™	1216521, 1216520
33-200A™	Adhesin® 33-200A™	1216760, 1216759
33-4019™	Vectorpatch® 33-4019™	1216839, 1216837, 1216836
33-591A™	Vectorpatch® 33-591A™	1222849, 1222846, 1222845
33-156A™	Vectorpatch® 33-156A™	1216736, 1216735, 1216733
33-4020™	Vectorpatch® 33-4020™	1216843, 1216842, 1216840
33-275A™	Vectorpatch® 33-275A™	1216798, 1216797, 1216796
32-3547™	Adhesin® 32-3547™	1216358, 1216355, 1216354
32-3541™	Adhesin® 32-3541™	1222627, 1222625, 1222624
32-7603™	Adhesin® 32-7603™	1216508, 1216507, 1216505
32-3568™	Adhesin® 32-3568™	1216372, 1216371, 1216370
33-065A™	Vectorseam® 33-065A™	1216626, 1216623, 1216621
33-349A™	Vectorseam® 33-349A™	1216818, 1216817, 1216815
33-618A™	Vectorseam® 33-618A™	1216981, 1216980, 1216979
33-4019™	Vectorpatch® 33-4019™	1216839, 1216837, 1216836

Glued Lap		
Old Product Name	New Product Name	Item No.
32-638A	Adhesin® 32-638A™	1216472, 1216470, 1216469
32-638B	Adhesin® 32-638B™	1216475, 1216474, 1216473
33-070A	Adhesin® 33-070A™	1222696, 1222693, 1222692
33-034A	Adhesin® 33-034A™	1222687, 1222683, 1222681
33-763A	Adhesin® 33-763A™	1272589, 1272754, 1272753
33-9060	Adhesin® 33-9060™	1217117, 1217116, 1217115
33-636A	Adhesin® 33-636A™	1222856, 1222854, 1222853
33-715A	Velocity® 33-715A™	1217075, 1217074, 1217072
56-5489MUV	Velocity® 56-5489MUV™	936836, 1009390, 959285
33-9192	Velocity® 33-9192™	1217173, 1217172, 1217171

Folding Carton		
Old Product Name	New Product Name	Item No.
33-4110™	Vectortack™ 33-4110	1222828, 1222827, 1222824
33-098A™	Velocity® 33-098A™	1216649
56-0999TUV™	Velocity® 56-0999TUV™	1048508, 1268378, 1108506
33-4029™	Vectorpatch® 33-4029™	1216853, 1216852, 1216851
57-7207UV™	Vectortack™ 57-7207UV™	514172, 514174, 514175
33-711C™	Velocity® 33-711C™	1217071, 1217070, 1217069
33-779A™	Velocity® 33-779A™	1372341
33-9187™	Producer® 33-9187™	1222873, 1222871, 1222869
33-980A™	Velocity® 33-980A™	1222889, 1222887, 1222885
33-1556™	Ultimate Control™ 33-1556™	1222740, 1222738, 1222736
33-715A™	Velocity® 33-715A™	1217075, 1217074, 1217072
33-715B™	Velocity® 33-715B™	1217077, 1217076
33-9080™	Velocity® 33-9080™	1217127, 1217126, 1217125
33-9192™	Velocity® 33-9192™	1217173, 1217172, 1217171
56-5489MUV™	Velocity® 56-5489MUV™	936836, 1009390, 959285

Bags - Water-Based		
Old Product Name	New Product Name	Item No.
33-096A	Producer® 33-096A™	1216647, 1216646, 1216645
33-143A	Producer® 33-143A™	1216715
33-4089	Producer® 33-4089™	1216874, 1216873, 1216872
33-9138™	Producer® 33-9138™	1217137, 1217136, 1217135
32-0223™	Producer® 32-0223™	1216137, 1216136, 1216135
32-0271™	Producer® 32-0271™	1222523, 1222519, 1222518
11-007A™	Producer® 11-007A™	1215463, 1215461, 1215460
32-530A™	Producer® 32-530A™	1216438
11-0299™	Producer® 11-0299™	1222355, 1222352
11-0261™	Producer® 11-0261™	1215484, 1215481
33-9191™	Producer® 33-9191™	1217169, 1217168
18-0201™	Producer® 18-0201™	1215740, 1215739
33-9012™	Ultimate Control™ 33-9012™	1222864, 1222861, 1222859
32-0214™	Producer® 32-0214™	1216131, 1216130, 1216129
33-213A™	Producer® 33-213A™	1216765, 1216764, 1216762
33-4057™	Producer® 33-4057™	1216859, 1216858, 1216857
72-4172™	Producer® 72-4172™	1218717, 1218716, 1218715
33-608A™	Producer® 33-608A™	1216970, 1216969, 1216968
11-007A™	Producer® 11-007A™	1215463, 1215461, 1215460
13-1200™	Producer® 13-1200™	1222369, 1222367, 1222364
13-1537™	Producer® 13-1537™	1215548, 1215547, 1215545
32-1301™	Core-Tite® 32-1301™	1216222, 1216221, 1216220
31-7955™	Producer® 31-7955™	1216121
32-0214™	Producer® 32-0214™	1216131, 1216130, 1216129
33-070A™	Adhesin® 33-070A™	1222696, 1222693, 1222692
33-1556™	Ultimate Control™ 33-1556™	1222740, 1222738, 1222736

Bags - Hot Melts		
Old Product Name	New Product Name	Item No.
80-8278	Technomelt® 8278™	514330
34-6617	Technomelt® 6617™	1217722
34-3412	Macromelt® 3412™	1217513
34-3402	Technomelt® 3402™	1217509
80-8368	Technomelt® 8368™	1287465
34-2787	Technomelt® 2787™	1217459
34-246A	Technomelt® 246A™	1222915
EM-115	Euromelt® 115™	1351010
EM-377	Euromelt® 377™	1350994
34-6650	Technomelt® 6650™	1217724
34-446B	Technomelt® 446B™	1217578
20-100A	Producer® 20-100A™	1291134
20-200A	Producer® Plus 20-200A™	1291138
49-3693	Kofilm® 93 49-3693™	1218615
Dry Set™ 07702	Dry Set™ 07702	549623

Laminating		
Old Product Name	New Product Name	Item No.
32-724A™	Ultimate Control™ 32-724A™	1216493, 1216492, 1216490
32-290A™	Ultimate Control™ 32-290A™	1216321, 1216320
32-0276™	Producer® 32-0276™	1222529, 1222526, 1222525
33-774A™	Ultimate Control™ 33-774A™	1321860
32-866B™	Ultimate Control™ 32-866B™	1216581
32-067A™	Ultimate Control™ 32-067A™	1216175, 1216174, 1216173
22-5020M™	Ultimate Control™ 22-5020M™	1344129, 1344083
51-6367HUV™	Ultimate Control™ 51-6367HUV™	513336, 513338, 551450
32-1551™	Ultimate Control™ 32-1551™	1216240, 1216239, 1216238
32-150A™	Ultimate Control™ 32-150A™	1216237, 1216236, 1216235
32-067A™	Ultimate Control™ 32-067A™	1216175, 1216174, 1216173
12-1019™	Ultimate Control™ 12-1019™	1215507, 1215506, 1215505
32-724A™	Ultimate Control™ 32-724A™	1216493, 1216492, 1216490
33-070A™	Ultimate Control™ 33-070A™	1222696, 1222693, 1222692
33-034A™	Ultimate Control™ 33-034A™	1222687, 1222683, 1222681
33-9012™	Ultimate Control™ 33-9012™	1222864, 1222861, 1222859
32-724A™	Ultimate Control™ 32-724A™	1216493, 1216492, 1216490
33-801A	Ultimate Control™ 33-801A™	1371490, 1371491
32-208A™	Ultimate Control™ 32-208A™	1216299, 1216298
33-575A™	Ultimate Control™ 33-575A™	1216917

Tube Winding		
Old Product Name	New Product Name	Item No.
32-1293™	Core-Tite® 32-1293™	1216215, 1216214, 1216213
32-1357™	Core-Tite® 32-1357™	1216234, 1216232, 1216231
32-1301™	Core-Tite® 32-1301™	1216222, 1216221, 1216220
32-1310™	Core-Tite® 32-1310™	1216230, 1216229, 1216228

Water-Based - Wood & Construction		
Old Product Name	New Product Name	Item No.
51-5670	Dorus® PL 5670™	804671, 513286, 577407
XA-2600	Dorus® WL 2600™	746417, 1011760, 746416
40-081A	Dorus® CD 081A™	1218295, 1218294, 1218293
40-0857	Dorus® PL 0857™	1218311, 1218308, 1218306
40-1105	Dorus® PL 1105™	1218347, 1218346, 1218344
40-453A	Dorus® PL 453A™	1218385, 1218384, 1218383
40-503A	Dorus® WL 503A™	1218394
42-410A	Dorus® SL 410A™	1254370
72-8112	Dorus® WL 8112™	1218755
42-2302	Dorus® K 2302™	1218470, 1218469
42-2306	Dorus® K 2306™	1218472, 1218471
42-394A	Dorus® R 394A™	1264311
40-501A	Dorus® WL 501A™	1218393, 1218392, 1218391
42-4010	Dorus® WL 4010™	1218563, 1218562, 1218561
42-4019	Dorus® WL 4019™	1218571, 1218570, 1218569
92-1000	Dorus® K 1000™	514661, 514663, 514662
FD 330R	Dorus® FD 330R™	1245921, 1245890, 1245922
ND 190/4	Dorus® ND 190/4™	1198391
42-2107	Dorus® DL 2107™	1218438, 1218437, 1218435
42-210A	Dorus® DL 210A™	1223108, 1223105, 1223104
42-2119	Dorus® DL 2119™	1218450, 1218449, 1218448
42-215B	Dorus® DL 215B™	1218458, 1218475
42-3005	Dorus® KL 3005™	1218494, 1218493, 1218491
42-300A	Dorus® KL 300A™	1218502, 1218500, 1218498
40-0562	Dorus® KL 0562™	1218251, 1218250, 1218248
301G	Dorus® CD 301G™	1052104, 747484, 747481
380P	Dorus® CD 380P™	1211496, 1211498
380	Dorus® CD 380™	1211014, 1211516
40-0272	Dorus® WL 0272™	1218210, 1218209, 1218207
40-0294	Dorus® WL 0294™	1223075, 1223073, 1223071
42-0310	Dorus® WL 0310™	1218219, 1218217, 1218215
42-468A	Dorus® SL 468A™	1296790
42-471A	Dorus® SL 471A™	1343009, 1343006, 1310801

Hot Melts - Wood & Construction		
Old Product Name	New Product Name	Item No.
Q-837	Dorus® MS 837™	1329179
US 276-21	Dorus® MS 276-21™	745099, 590084
US 280/4	Dorus® MS 280/4™	187380
Q 5613	Dorus® MS 5613™	1414102
84-8843	Dorus® MS 8843™	1407069
34-491C	Dorus® MS 491C™	1217608
34-850C	Dorus® MS 850C™	1217846, 1217308
34-3210	Dorus® MS 3210™	1222948
TPX 16-333B	Macromelt® 2333B™	1398266
34-3412	Macromelt® 3412™	1217513

Reactive Hot Melts - Wood & Construction		
Old Product Name	New Product Name	Item No.
91-078A	Purmelt® QR 078A™	1219440, 1219486
91-149C	Purmelt® QR 149C™	1219442
91-677B	Purmelt® QR 677B™	1275974
91-834A	Purmelt® QR 834A™	1223175, 1223178
91-913A	Purmelt® QR 913A™	1223189, 1223191
513 C	Purmelt® QR 513C™	515272, 536272
QR 5301	Purmelt® QR 5301™	554987
QR 5360	Purmelt® QR 5360™	554987
QR 5401M	Purmelt® QR 5401M™	1123515, 545353
R-631B	Purmelt® QR 631B™	1124591
R-632B	Purmelt® QR 632B™	1175582, 1124490

Cleaners - Wood & Construction		
Old Product Name	New Product Name	Item No.
34-785A	Purmelt® Cleaner 785A™	1217808
34-3182	Purmelt® Cleaner 3180™	1217501, 1217500
Cleaner 2	Purmelt® CLEANER 2™	245517

Liquid Urethanes - Wood & Construction		
Old Product Name	New Product Name	Item No.
UR-8340	Macroplast® UR-8340™	1252516, 1252520
UR-8346	Macroplast® UR-8346™	1252547, 1252548

Pressure Sensitive Hot Melts		
Old Product Name	New Product Name	Item No.
34-728A	Technomelt® PS 713A™	1217759, 1217778
34-6101	Technomelt® PS 4144™	1217557, 1217677
34-4234	Technomelt® PS 4233™	1217568, 1217569



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