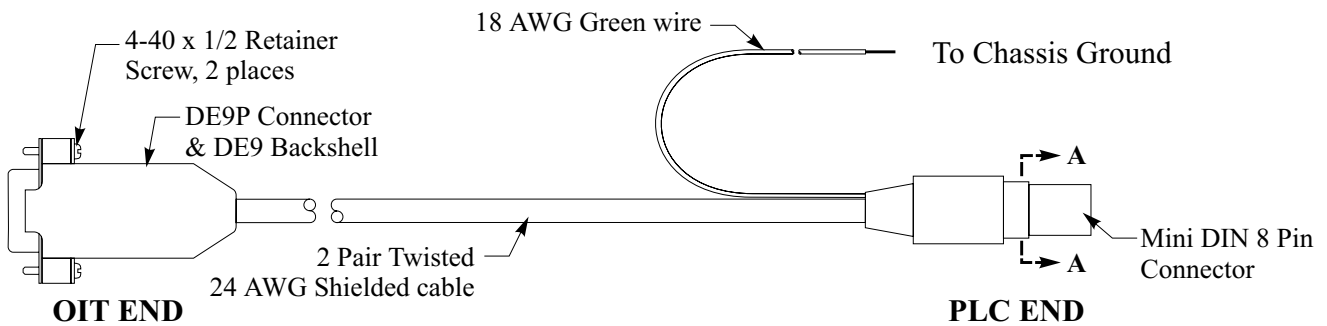




Controller Model: **Modicon TSX3710**
 Maple OIT Model: **MAP320D, MAP340D, OIT3160A, OIT3200B, OIT3250B, OIT4160A, OIT4400B, OIT4450B, OIT5400B**
 Communication Type: **RS-485 with Mini DIN 8 Pin connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with the TER port on a Modicon TSX3710 PLC. Select Modbus Generic Network in OITware when connecting to a TSX PLC.



NOTES:

- 1 Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.
- 2 Solder shield wire to the DE9P connector metal shell. Install heatshrink tubing over the shield wire to avoid shorting.

