



晶采光電科技股份有限公司
AMPIRE CO., LTD.

SPECIFICATIONS FOR LCD MODULE

CUSTOMER	
CUSTOMER PART NO.	
AMPIRE PART NO.	AM-320240LQTZQW-T85H
APPROVED BY	
DATE	

Preliminary Specification

Formal Specification

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This Specification is subject to change without notice.

RECORD OF REVISION

Revision Date	Page	Contents	Editor
2023/05/23	-	New Release	Simon

1 General Description and Features

3.5 inch Amorphous-TFT-LCD (Thin Film Transistor Liquid Crystal Display) module. This module is composed of a 3.5" TFT-LCD panel, a driver circuit and backlight unit.

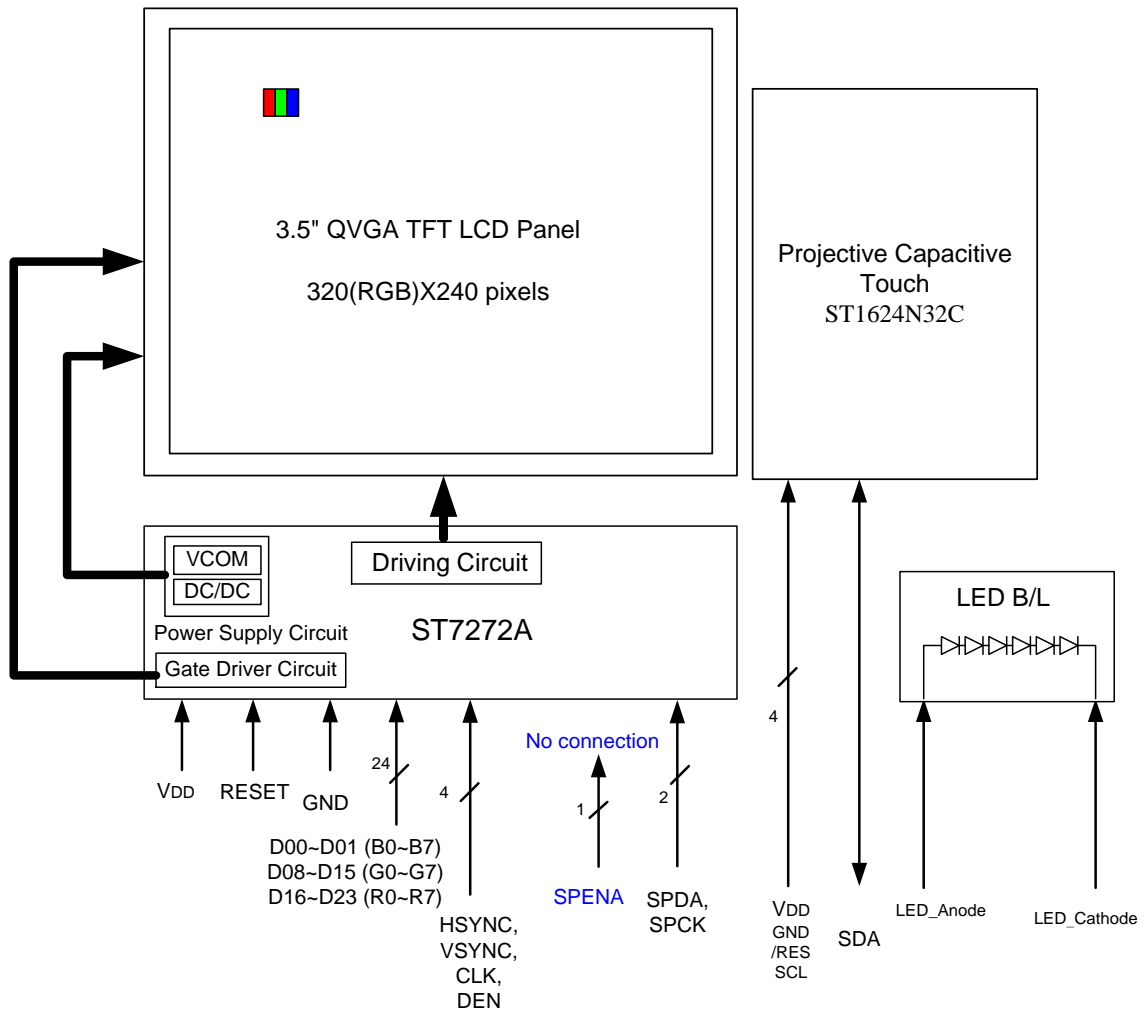
- 1.1 Construction: 3.5" IPS TFT-LCD, White LED Backlight.
- 1.2 Resolution (pixel): 320(R.G.B) X240.
- 1.3 Number of the Colors: 16.7M Dithering (R, G, B 8 bit digital each).
- 1.4 LCD type: Transmissive Color TFT LCD
- 1.5 24Bit RGB Interface
- 1.6 Interface: 54 pin.
- 1.7 Power Supply Voltage: 3.3V single power input. Built-in power supply circuit.
- 1.8 Projective Capacitive Touch:
 - a. Interface : I2C
 - b. Touch Controller: ST1624N32C
 - c. OGS Solution
 - d. Square double sided tape between LCD and touch panel.
 - e. Cover Lens : Printing: Black border (Pantone :Black)

2 Physical specifications

Item	Specifications	unit
Display Resolution	320(RGB)(W) x 240(H)	dot
Active area	70.08 x 52.56	mm
Screen size	3.5(Diagonal)	inch
Pixel pitch	0.219 (W) x 0.219 (H)	mm
Color configuration	R.G.B – Vertical stripe	
Overall Dimension	81.9(W) x 69.9(H) x 4.0(T)	mm
Input interface	digital 24-bits RGB	
Backlight unit	White LED	
Display Mode	Normally Black	
Driver IC	ST7272A	

Note 1: Requirements on Environmental Protection: RoHS

3 Functional Block Diagram



4 Electrical Specifications

TFT LCD Panel FPC Descriptions

No.	Symbol	I/O	Function	Remark
1	LED_Cathod	P	LED_Cathode	
2	LED_Cathod	P	LED_Cathode	
3	LED_Anode	P	LED_Anode	
4	LED_Anode	P	LED_Anode	
5	GND	-	Ground	
6	RESET	-	Reset Signal input. Active Low	
7	NC	-	No Connect	
8	NC	-	No Connect	
9	NC	-	No Connect	
10	NC	-	No Connect	
11	NC	-	No Connect	
12	D00	I	Blue Data Bit 0	
13	D01	I	Blue Data Bit 1	
14	D02	I	Blue Data Bit 2	
15	D03	I	Blue Data Bit 3	
16	D04	I	Blue Data Bit 4	
17	D05	I	Blue Data Bit 5	
18	D06	I	Blue Data Bit 6	
19	D07	I	Blue Data Bit 7	
20	D08	I	Green Data Bit 0	
21	D09	I	Green Data Bit 1	
22	D10	I	Green Data Bit 2	
23	D11	I	Green Data Bit 3	
24	D12	I	Green Data Bit 4	
25	D13	I	Green Data Bit 5	
26	D14	I	Green Data Bit 6	
27	D15	I	Green Data Bit 7	
28	D16	I	Red Data Bit 0	
29	D17	I	Red Data Bit 1	
30	D18	I	Red Data Bit 2	
31	D19	I	Red Data Bit 3	
32	D20	I	Red Data Bit 4	

No.	Symbol	I/O	Function	Remark
33	D21	I	Red Data Bit 5	
34	D22	I	Red Data Bit 6	
35	D23	I	Red Data Bit 7	
36	HSYNC	I	Horizontal Synchronous Signal	
37	VSYNC	I	Vertical Synchronous Signal	
38	CLK	I	Data Clock	
39	NC	-	No Connect	
40	NC	-	No Connect	
41	VDD	P	power supply (3.3V)	
42	VDD	P	power supply (3.3V)	
43	SPENA	I	No Connect	
44	GND	P	Ground	
45	NC	-	No Connect	
46	GND	P	Ground	
47	NC	-	No Connect	
48	NC	-	No Connect	
49	SPCK	I	SPI Serial Clock	
50	SPDA	I	SPI Serial Data Input/output	
51	NC	-	No Connect	
52	DEN	I	Data enabling signal	
53	GND	P	Ground	
54	GND	P	Ground	

Note1: I/O definition:

I----Input O----Output P----Power/Ground

5 Basic Display Color and Gray Scale

	Display	MSB				LSB				MSB				LSB				MSB				LSB				Gray scale Level
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0	
Basic color	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	-
	Blue	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	H	H	H	H	H	H	H	H	-
	Green	L	L	L	L	L	L	L	L	H	H	H	H	H	H	H	H	L	L	L	L	L	L	L	L	-
	Light Blue	L	L	L	L	L	L	L	L	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	-
	Red	H	H	H	H	H	H	H	H	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	-
	Purple	H	H	H	H	H	H	H	H	L	L	L	L	L	L	L	L	H	H	H	H	H	H	H	H	-
	Yellow	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	L	L	L	L	L	L	L	L	-
	White	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	-
Gray scale of Red	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L0
	Dark ↑ ↓ Light	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L1
		L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L2
		:				:				:				:				L3...L251								
		L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L252
		L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L253
		L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L254
	Red	H	H	H	H	H	H	H	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	Red L255	
Gray scale of Green	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L0
	Dark ↑ ↓ Light	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L1
		L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L2
		:				:				:				:				L3...L251								
		L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L252
		L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L253
		L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L254
	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	Green L255	
Green	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L0		
Gray scale of Blue	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L1
	Dark ↑ ↓ Light	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L2
		:				:				:				:				L3...L251								
		L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L252
		L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L253
		L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L254
Blue	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	Blue L255		

6 Absolute Maximum Ratings

(The following are maximum values which, if exceeded, may cause operation or damage to the unit.)

Item	Symbol	Min	Max	Unit	Note
Power Supply Voltage	VDD	-0.3	4.0	V	
Operating Temperature	T _{OP}	-20	70	°C	
Storage Temperature	T _{ST}	-30	80	°C	

Note:

*1. Non-condensation.

*2. Temp. ≤ 60°C, 90%RH Max.

Temp. > 60°C, Absolute humidity shall be less than 90%RH.

7 Electrical Characteristics

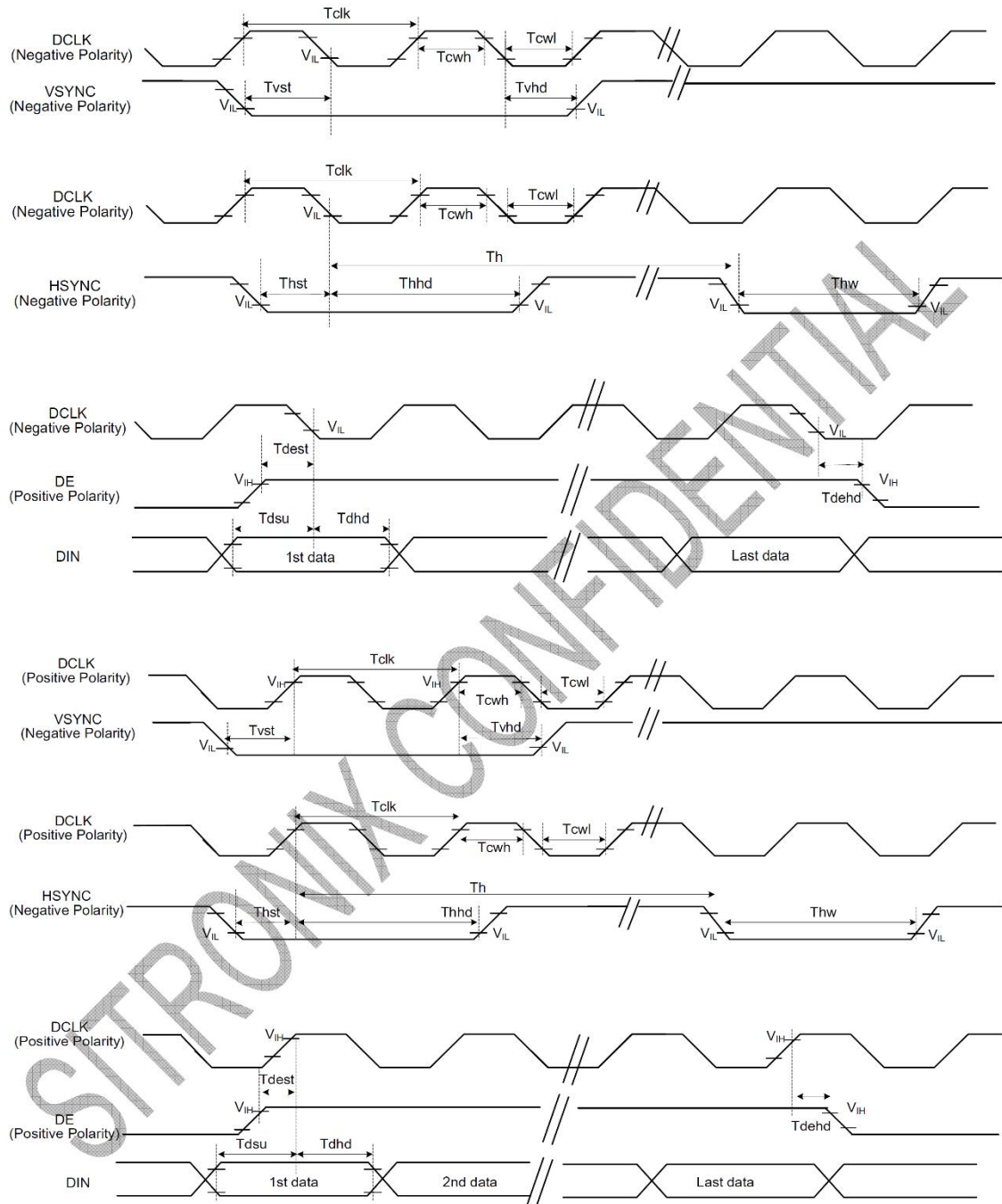
7.1 DC Electrical characteristic of the LCD

Typical operating conditions (GND=0V, Ta=25°C)

Item	Symbol	Min.	Typ.	Max.	Unit	Remark
Power supply	VDD	3.0	3.3	3.6	V	
Input Voltage for logic	H Level	V_{IH}	$0.7 \cdot VDD$	-	VDD	V
	L Level	V_{IL}	0	-	$0.3 \cdot VDD$	V
Supply Current	RUN Mode	--	20	--	mA	FR=60Hz
	Standby mode	--	.	50	uA	

7.2 AC Electrical characteristic of the LCD

7.2.1 System Bus Timing for RGB Interface



Item	Symbol	Min.	Typ.	Max.	Unit	Conditions
CLK Pulse Duty	Tclk	40	50	60	%	
HSYNC Width	Thw	2	-	-	DCLK	
HSYNC Period	Th	55	60	65	us	
VSYNC Setup Time	Tvst	12	-	-	ns	
VSYNC Hold Time	Tvhd	12	-	-	ns	
HSYNC Setup Time	Thst	12	-	-	ns	
HSYNC Hold Time	Thhd	12	-	-	ns	
Data Setup Time	Tdsu	12	-	-	ns	
Data Hold Time	Tdhd	12	-	-	ns	
DE Setup Time	Tdest	12	-	-	ns	
DE Hold Time	Tdehd	12	-	-	ns	

7.3 Electrical characteristic of LED Back-light

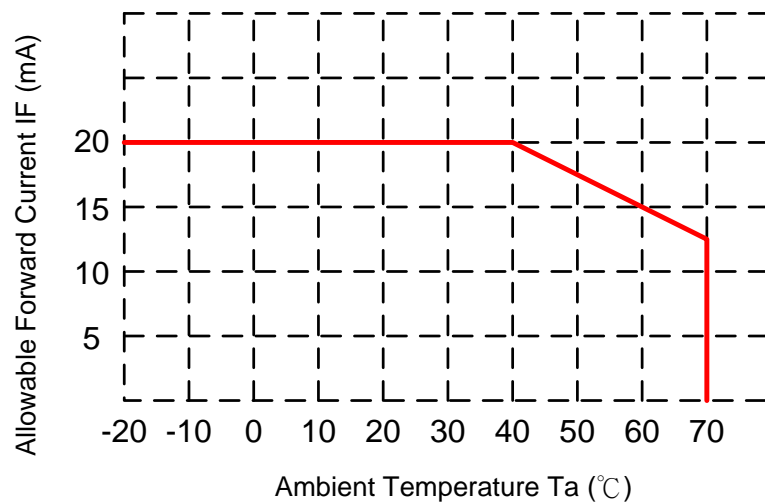
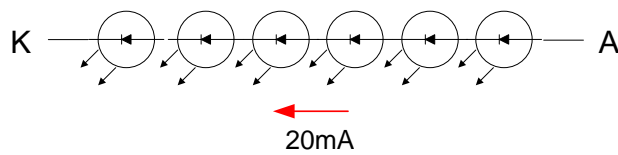
Item	Symbol	Min.	Typ.	Max.	Unit	Remark
Forward current	IF	-	20	--	mA	
Forward voltage	VF	16.2	18.0	19.2	V	
Power consumption	WBL	-	360	-	mW	
Operating Life time			36		kHrs	Ta=25°C

Note1: The figure below shows the connection of backlight LED.

Note2: Optical performance should be evaluated at Ta=25°C only.

Note3: IF LED is driven by high current, high ambient temperature & humidity condition, the life time of LED will be reduced.

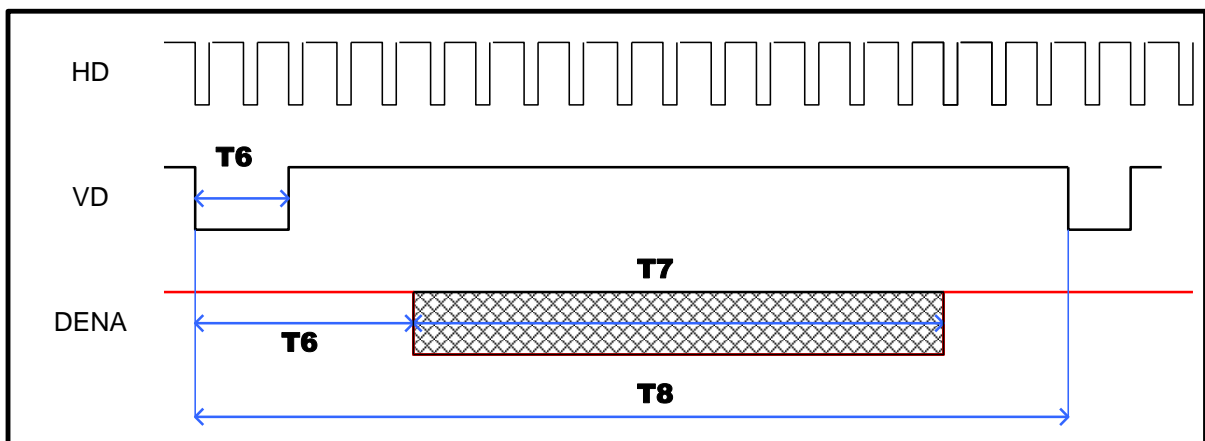
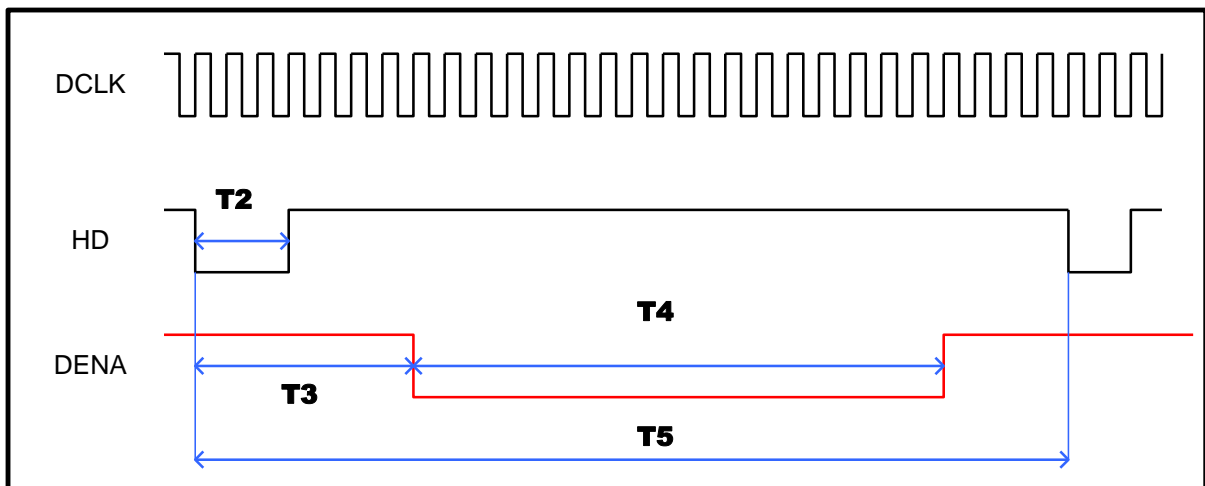
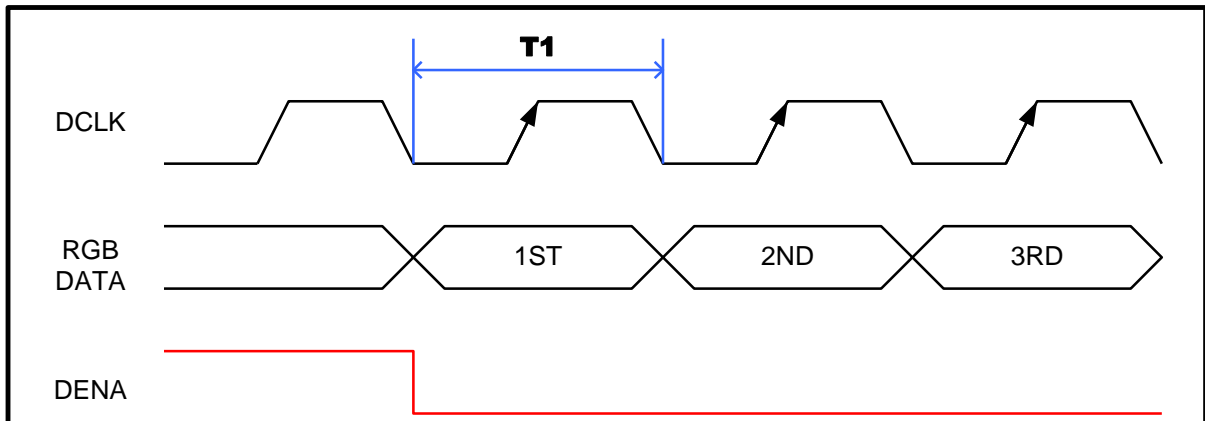
Note4: Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.



8 Communication Interface

8.1 SYNC-DE Mode

TTL RGB



RGB Mode Selection Table	DCLK
SYNC - DE Mode	Input
SYNC Mode	Input
DE Mode	Input

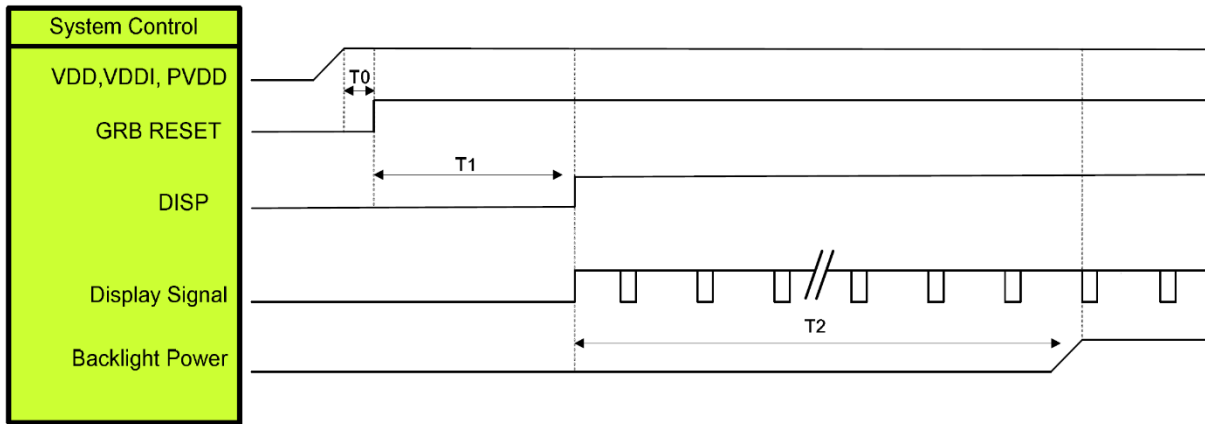
Note: "Input" means these signals are driven by host side.

8.2. Parallel 24-bit RGB Input Timing Table

Parallel 24-bit RGB Input Timing (PVDD=VDD=VDDI= 3.3V, AGND= 0V, TA=25°C)

ITEM	SYMBOL	MIN	TYP	MAX	UNIT
Clock Frequency	1/T1	5	6	8	MHz
HSYNC Plus Wide	T2	2	4	43	clocks
HSYNC to DE	T3	3	43	43	Clocks
Horizontal Display Period	T4	--	320	--	Clocks
Horizontal total Period	T5	325	371	438	Clocks
VSYNC Plus Wide	T2	2	4	12	Lines
VSYNC to DE	T6	2	12	12	Lines
Vertical Display Period	T7	--	240	--	Lines
Vertical total Period	T8	244	260	289	Lines

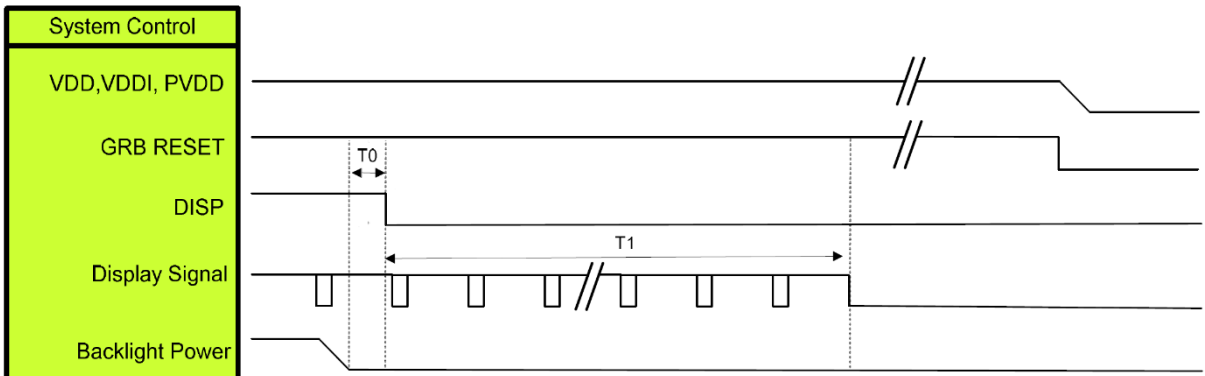
8.3 Power on sequence



Symbol	Description	Min. Time	Unit
T0	System power stability to GRB RESET signal	0	ms
T1	GRB RESET= "High" to DISP="High"	10	ms
T2	Display Signal output to Backlight Power on	250	ms

Note: Display signal: DCLK; VSYNC; HSYNC; DE; DR[7:0]; DG[7:0]; DB[7:0]

8.4 Power off sequence



Symbol	Description	Min. Time	Unit
T0	Backlight Power off to DISP="Low"	5	ms
T1	DISP="Low" to IC internal voltage discharge complete	80	ms

Note: Display signal: DCLK; VSYNC; HSYNC; DE; DR[7:0]; DG[7:0]; DB[7:0]

9 Optical specification

9.1 Optical characteristic of the LCD

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Note	
Contrast	CR	$\Theta=0$ Normal viewing angle	640	800	—		(1)(2)	
Response time	T_R+T_F		—	30	40	msec	(1)(3)	
White luminance (Center)	Y_L		289	340	—	cd/m ²	(1)(4)	
Color chromaticity (CIE1931)	White		W_x	-0.06	0.317	+0.06		(1)(4)
			W_y		0.339			
	Red		R_x		0.646			
			R_y		0.332			
	Green		G_x		0.323			
			G_y		0.567			
	Blue		B_x		0.134			
		B_y	0.121					
Viewing angle	Hor.	Θ_L	CR>10	75	85	—		
		Θ_R		75	85	—		
	Ver.	Θ_U		75	85	—		
		Θ_D		75	85	—		

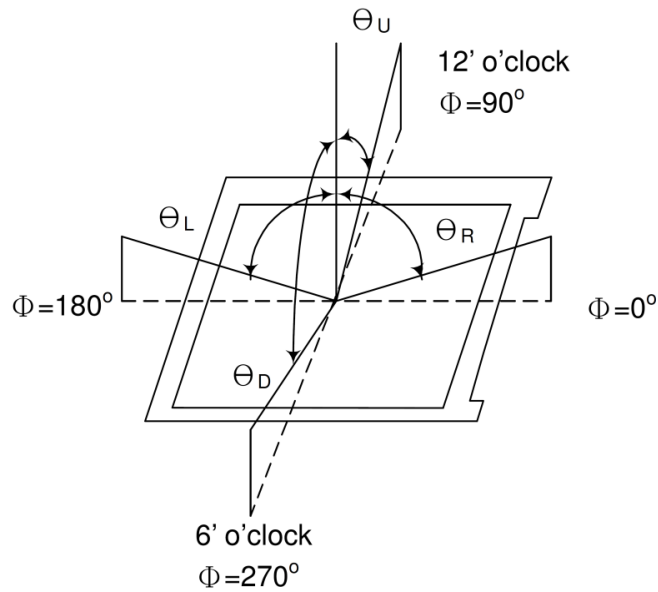
Measuring Condition

- Measuring surrounding : dark room
- Ambient temperature : 25±2°C
- 15min. warm-up time.

Measuring Equipment

Measuring Equipment is BM-7

Note 1 Definition of viewing angle

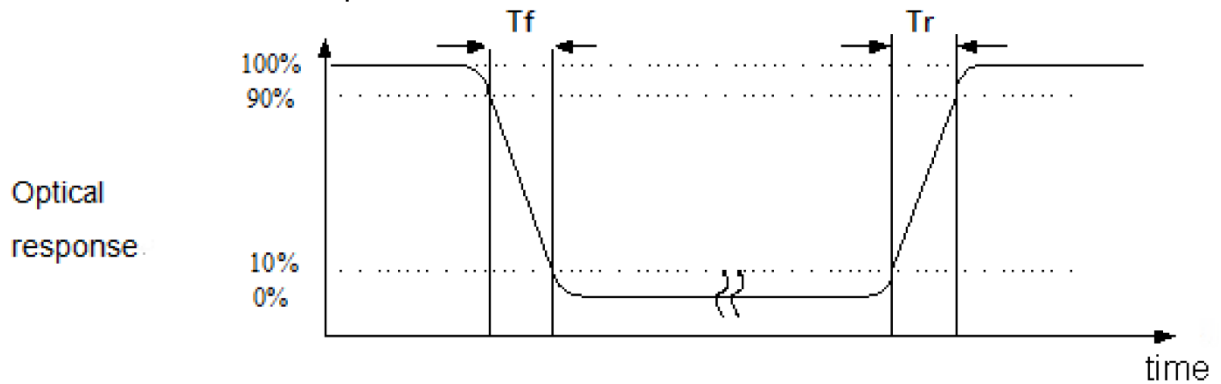


Note 2: Definition of contrast ratio (CR)

Measured at the center point of panel

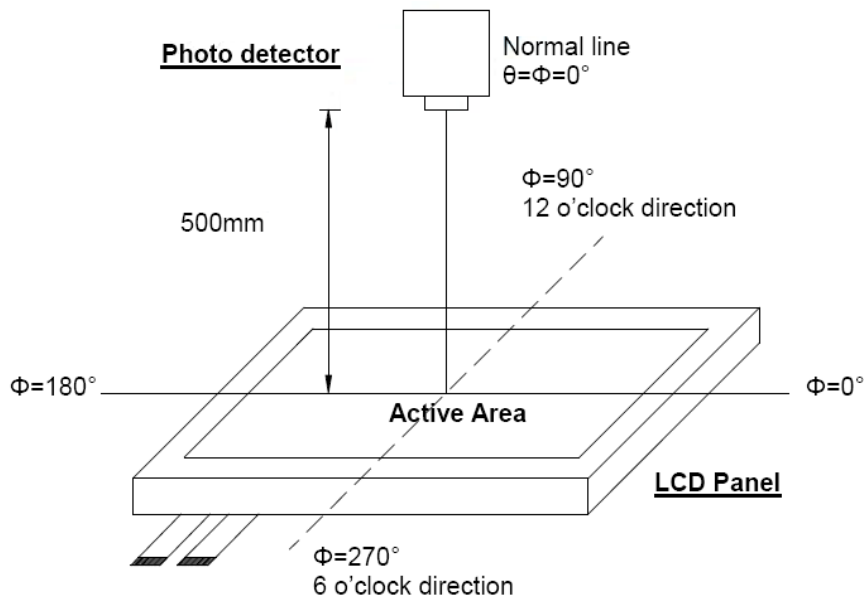
$$CR = \frac{\text{Luminance with all pixels white}}{\text{Luminance with all pixels black}}$$

Note 3: Definition of response time: Sum of T_R and T_F



Note 4: Definition of optical measurement setup

The optical characteristics should be measured in dark room. After 30 minutes operation, the optical properties are measured at the center point of the LCD screen. (Response time is measured by Photo detector TOPCON BM-7, other items are measured by BM-5A/Field of view: 1° / Height: 500mm.)



10 Projective Capacitive Touch

10.1 Basic Characteristic

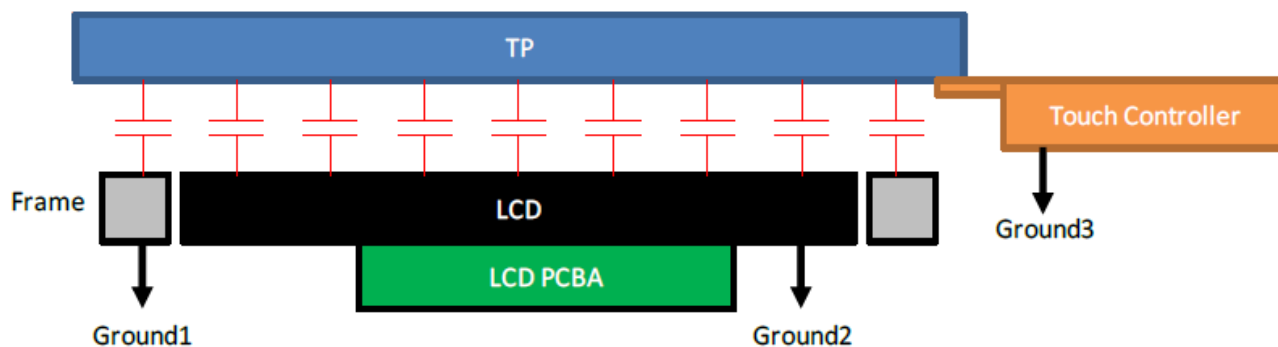
ITEM	SPECIFICATION
Type	Projective Capacitive Touch Panel
Activation	Max 5-fingers or Signal-finger
X/Y Position Reporting	Absolute Position
Touch Force	No contact pressure required
Calibration	No need for calibration
Report Rate	Approx 80 points/sec
Control IC	SITRONIX ST1624N32C
Interface	I2C

10.2 Interface

Mating connector: 089H06-000000-G2-R/P0.5 6PIN

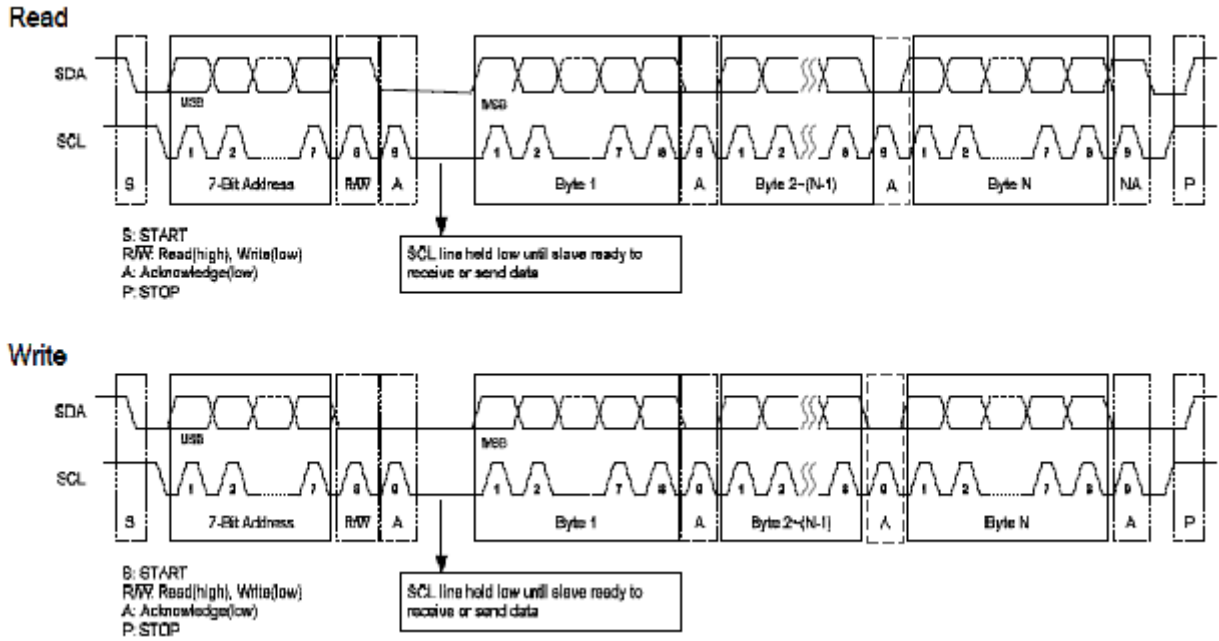
Pin No.	Symbol	Function
1	VDD	3.3V
2	GND	POWER GND
3	INT	Interrupt Request pin. Active Low
4	SCL	I2C CLOCK
5	SDA	I2C DATA
6	/RES	Reset pin to Master Chip

TP needs to work in environment with stable stray capacitance. In order to minimize the variation in stray capacitance, all conductive mechanical parts must not be floating. Intermittent floating any conductive part around the touch sensor may cause significant stray capacitance change and abnormal touch function. It is recommended to keep all conductive parts having same electrical potential as the GND of the touch controller module.



GND1, GND2 and GND3 should be connected together to have the same ground

10.3 I2C Slave Interface



Default I2C Address

I2C address is default to **0x55** (7-bits address) for Sitronix Touch IC. If the I2C address is conflict with another I2C device's address on same bus, user can change I2C address by TTK PC Utility.

Register Read

For reading register value from I2C device, host has to tell I2C device the *Start Register Address* before reading corresponding register value.

I2C Start	I2C Header (W)	Start Reg. Addr. (a)	I2C Stop	I2C Start	I2C Header (R)	Value of Reg(a)	Value of Reg(a+1)	...	Value of Reg(a+n)	I2C Stop
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Sitronix Touch IC I2C host interface protocol supports Repeated Register Read. That is, once the Start Register Address has been set by host, consequent I2C Read(R) transactions will directly read register values starting from the Start Register Address without setting address first, as shown in Figure

I2C Start	I2C Header (R)	Value of Reg(a)	Value of Reg(a+1)	...	Value of Reg(a+n)	I2C Stop	I2C Start	I2C Header (R)	Value of Reg(a)	Value of Reg(a+1)	...	Value of Reg(a+n)	I2C Stop
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Register Write

For writing register to I2C device, host has to tell I2C device the Start Register Address in each I2C Register Write transaction. Register values to the I2C device will

be written to the address starting from the Start Register Address described in Register Write I2C transaction as shown in Figure

I2C Start	I2C Header (W)	Start Reg. Addr. (a)	Value to Reg(a)	Value to Reg(a+1)	...	Value to Reg(a+n)	I2C Stop
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10.4 SAMPLE CODES

```
typedef struct {
    u8 y_h: 3,
    reserved: 1,
    x_h: 3,
    valid: 1;
    u8 x_l;
    u8 y_l;
    u8 z;
} xyz_data_t;
```

```
typedef struct {
    u8 fingers: 4,
    reserved: 4;
    u8 keys;
    xyz_data_t xyz_data[10];
} stx_report_data_t;
```

// I2C Master sends *count* bytes data stored in *buf* to I2C Slave.

// I2C package: | S | I2C Addr | W | Data (buf) | P |

extern int i2c_master_send(const char *buf, int count);

// I2C Master reads *count* bytes data to *buf* from I2C Slave.

// I2C package: | S | I2C Addr | R | Data (buf) | Nak | P |

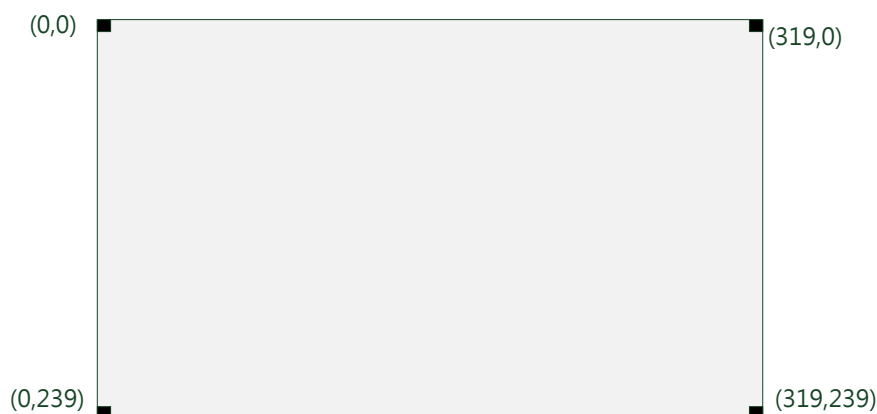
extern int i2c_master_recv(char *buf, int count);

Read XY Coordinates

The function, `get_coordinates()`, reads XY Coordinate registers from I2C Slave, extracts XY information from data buffer and returns to upper layer. This function shall be called from ISR each time when host receives and INT from device.

```
static int get_coordinates(u8 *count, u32 *x0, u32 *y0, u32 *x1, u32 *y1)
{
    u8 buf[42];
    stx_report_data_t *pdata;
    int ret = 0;
    *count = 0; // Set point detected count to 0.
    if (i2c_master_recv(buf, sizeof(buf))) // Read Coordinates from default Reg. address 0x10.
        goto err;
    pdata = (stx_report_data_t *) buf;
    if (pdata->fingers) {
        if (pdata->xy_data[0].valid) {
            *x0 = pdata->xy_data[0].x_h << 8 | pdata->xy_data[0].x_l;
            *y0 = pdata->xy_data[0].y_h << 8 | pdata->xy_data[0].y_l;
            (*count)++;
        }
        if (pdata->xy_data[1].valid) {
            *x1 = pdata->xy_data[1].x_h << 8 | pdata->xy_data[1].x_l;
            *y1 = pdata->xy_data[1].y_h << 8 | pdata->xy_data[1].y_l;
            (*count)++;
        }
    }
err:
    return ret;
}
```

Coordinate



10 Reliability Test

The reliability test items and its conditions are shown below.

Test Item	Test Conditions	Note
High Temperature Operation	70±3°C , t=240 hrs	
Low Temperature Operation	-20±3°C , t=240 hrs	
High Temperature Storage	80±3°C , t=240 hrs	1,2
Low Temperature Storage	-30±3°C , t=240 hrs	1,2
Storage at High Temperature and Humidity	60°C, 90% RH , 240 hrs	1,2
Vibration Test (Packing)	Sweep frequency : 10~55~10 Hz/1min Amplitude : 0.75mm Test direction : X.Y.Z/3 axes Duration : 30 min/each axis	2

Note 1: Condensation of water is not permitted on the module.

Note 2: The module should be inspected after 1 hour storage in normal conditions (15-35°C, 45-65%RH).

Note 3: The module shouldn't be tested more than one condition, and all the test conditions are independent.

Note 4: All the reliability tests should be done without protective film on the module.

11 USE PRECAUTIONS

11.1 Handling Precautions

- 11.1.1. The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 11.1.2. If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
- 11.1.3. Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- 11.1.4. The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 11.1.5. If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:
 - Isopropyl alcohol
 - Ethyl alcoholSolvents other than those mentioned above may damage the polarizer. Especially, do not use the following:
 - Water
 - Ketone
 - Aromatic solvents
- 11.1.6. Do not attempt to disassemble the LCD Module.
- 11.1.7. If the logic circuit power is off, do not apply the input signals.
- 11.1.8. To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
 - 11.1.8.1. Be sure to ground the body when handling the LCD Modules.
 - 11.1.8.2. Tools required for assembly, such as soldering irons, must be properly ground.
 - 11.1.8.3. To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
 - 11.1.8.4. The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

11.2 Storage Precautions

- 11.2.1. When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.
- 11.2.2. The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:
Temperature : 0°C ~ 40°C Relatively humidity: ≤80%
- 11.2.3. The LCD modules should be stored in the room without acid, alkali and harmful gas.

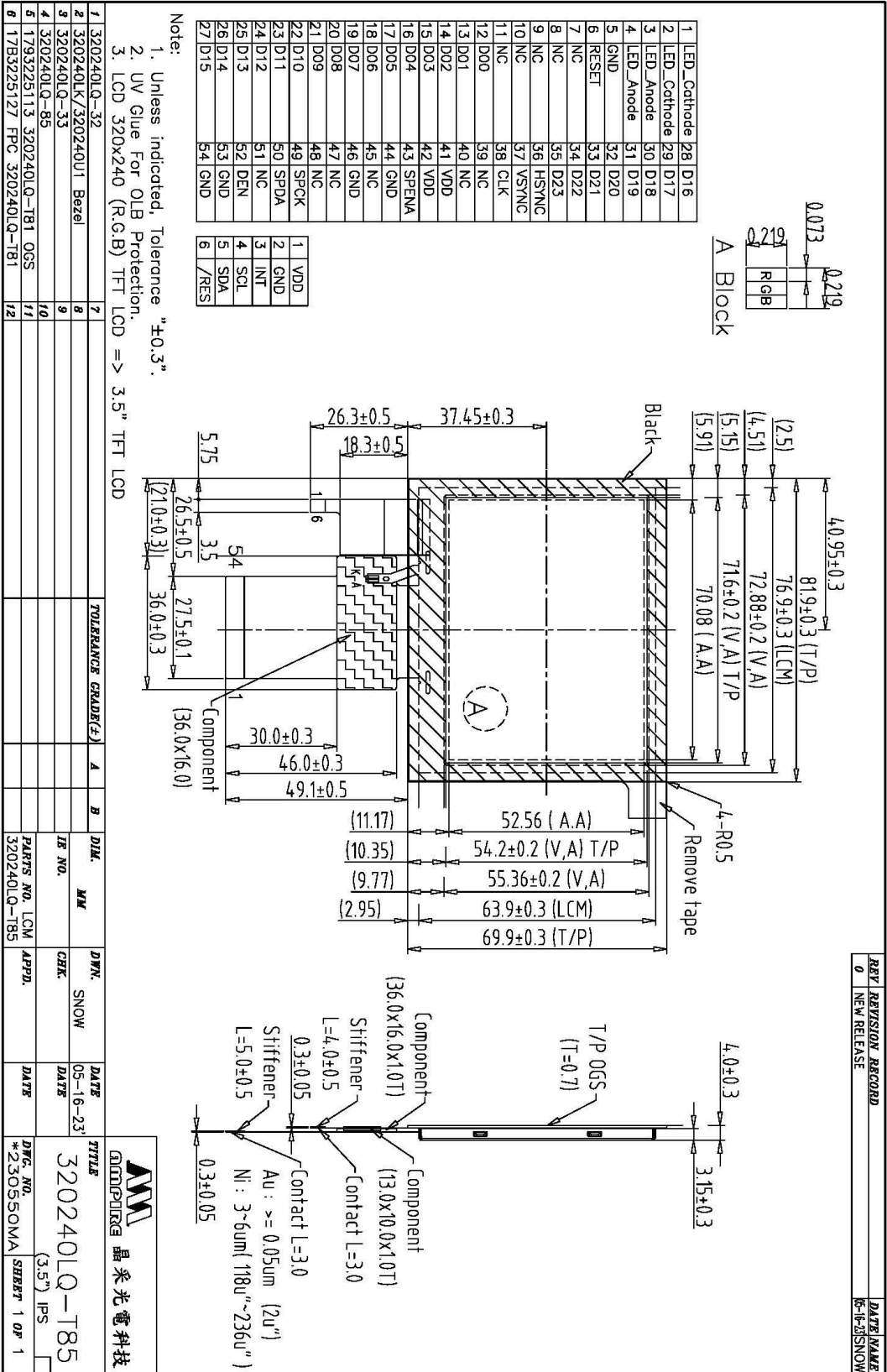
11.3 Transportation Precautions

The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.

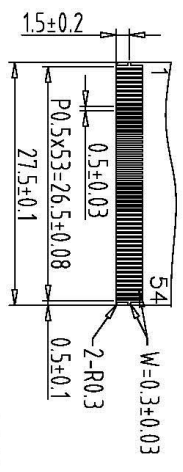
11.4 Other

- 11.4.1. AMIPRE will provide one year warrantee for all products and three months warrantee for all repairing products.
- 11.4.2. Do not keep the LCD at the same display pattern continually. The residual image will happen and it will damage the LCD. Please use screen saver.

12 Mechanical Dimensions



REV	REVISION RECORD	DATE NAME
0	NEW RELEASE	05-16-23SNOW

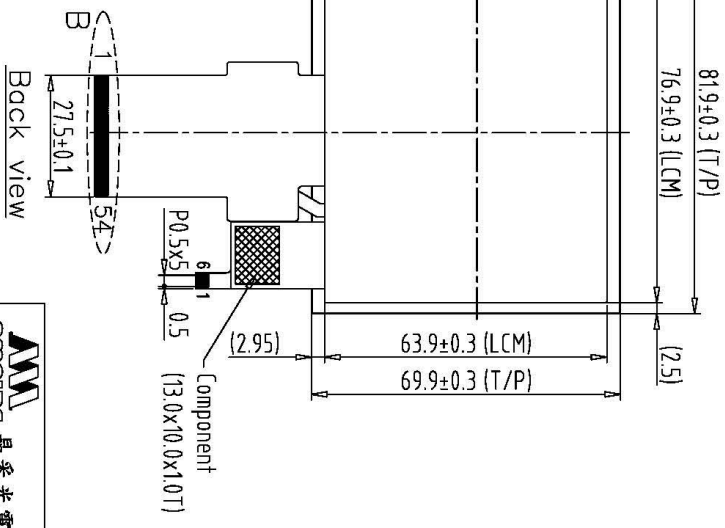
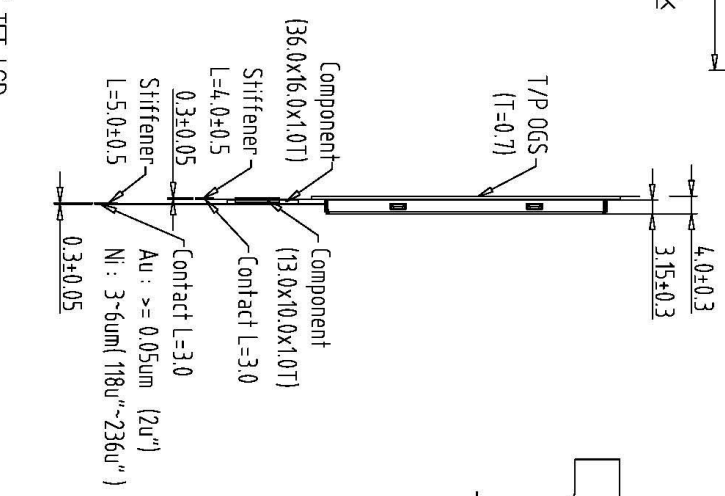


B Block

1	LED_Cathode	28	D16
2	LED_Cathode	29	D17
3	LED_Anode	30	D18
4	LED_Anode	31	D19
5	GND	32	D20
6	RESET	33	D21
7	NC	34	D22
8	NC	35	D23
9	NC	36	HSYNC
10	NC	37	VSYNC
11	NC	38	CLK
12	DD0	39	NC
13	DD1	40	NC
14	DD2	41	VDD
15	DD3	42	VDD
16	DD4	43	SPENA
17	DD5	44	GND
18	DD6	45	NC
19	DD7	46	GND
20	DD8	47	NC
21	DD9	48	NC
22	DD10	49	SPCK
23	DD11	50	SPDA
24	DD12	51	NC
25	DD13	52	DEN
26	DD14	53	GND
27	DD15	54	GND

1	VDD
2	GND
3	INT
4	SCL
5	SDA
6	/RES

Note:
 1. Unless indicated, Tolerance "±0.3".
 2. UV Glue For OLB Protection.
 3. LCD 320x240 (R.G.B) TFT LCD => 3.5" TFT LCD



1	320240LQ-32	2	320240LK/320240UI Bezel	7	TOLERANCE GRADIENT	A	B	DIM.	MM	DWN.	SNOW	DATE	TITLE
2	320240LQ-33	8		8				IE NO.		CHK.		DATE	320240LQ-T85
4	320240LQ-85	9		9				PARTS NO. LCM-1		APPR.		DATE	(3.5") IPS
5	1793225113 320240LQ-T81 OSS	10		10				320240LQ-T85				DATE	DWG. NO. *230551MA
8	17B3225127 FPC 320240LQ-T81	11		11								DATE	SHEET 1 OF 1
		12		12								DATE	

