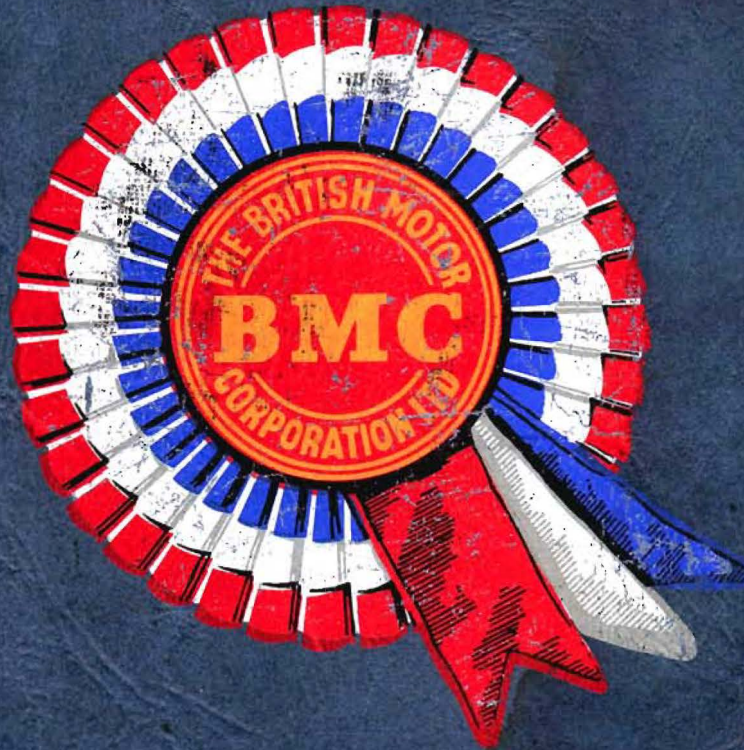


MECHANICAL SERVICE PARTS LIST



AUSTIN & MORRIS MINI SALOONS Mk. II
AUSTIN & MORRIS MINI COOPERS Mk. II
RILEY ELF & WOLSELEY HORNET Mk. III
AUSTIN MINI COUNTRYMAN &
MORRIS MINI-TRAVELLER Mk. II
AUSTIN & MORRIS MINI VAN & PICK-UP—

From (C) A-AV7—1066748 on
(C) M-AV4—1067218 on
(C) A-AU7—1063543 on
(C) M-AU4—1061848 on

Issued by
B.M.C. SERVICE LIMITED
COWLEY · OXFORD · ENGLAND



The
Austin Mini
Standard
Saloon Mk. II



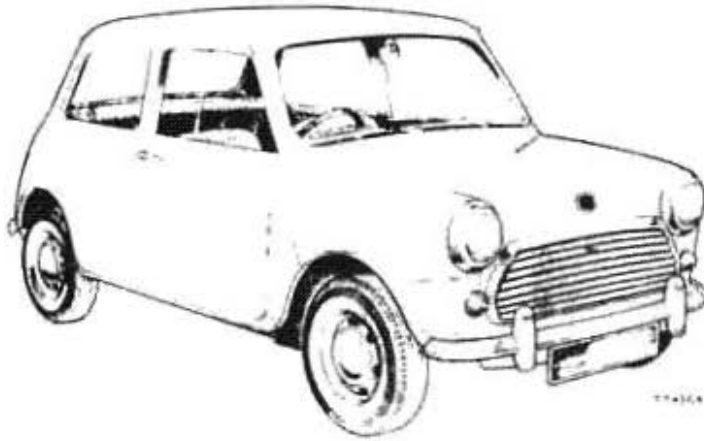
The
Morris Mini
Standard
Saloon Mk. II



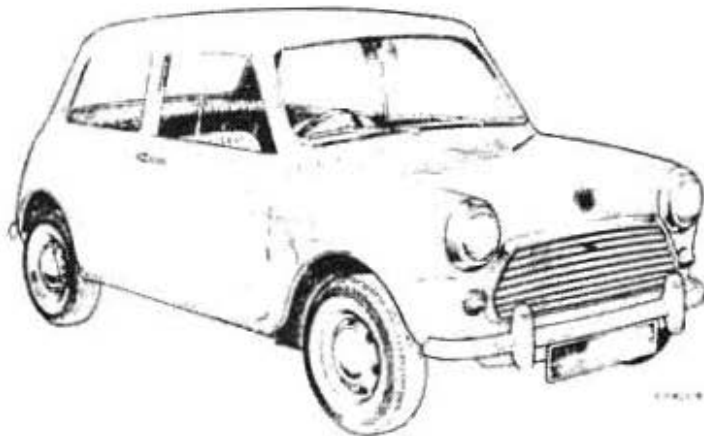
The
Austin Mini
Super De-luxe
Saloon Mk. II



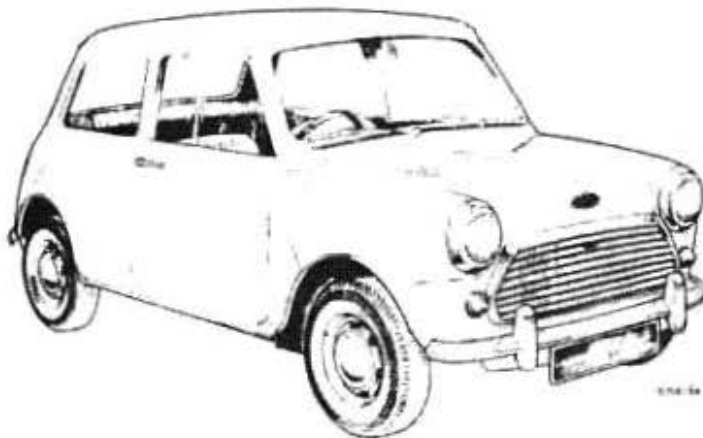
The
Morris Mini
Super De-luxe
Saloon Mk. II



The
Austin Mini
Cooper Mk. II



The
Morris Mini-
Cooper Mk. II



The
Austin
Mini Cooper
'S' Mk. II



The
Morris
Mini-Cooper
'S' Mk. II



The
Riley Elf
Saloon Mk. III

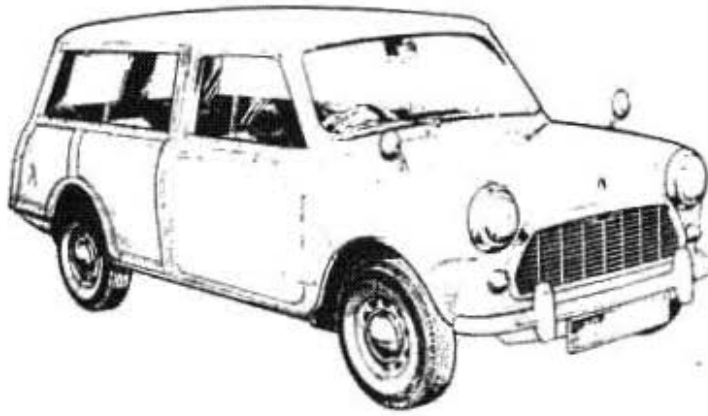
The
Wolseley
Hornet
Saloon Mk. III



The
Austin Mini
Countryman
Mk. II
(Wooden
Version)

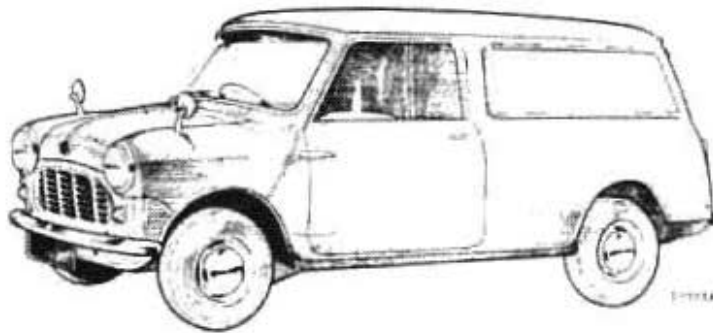
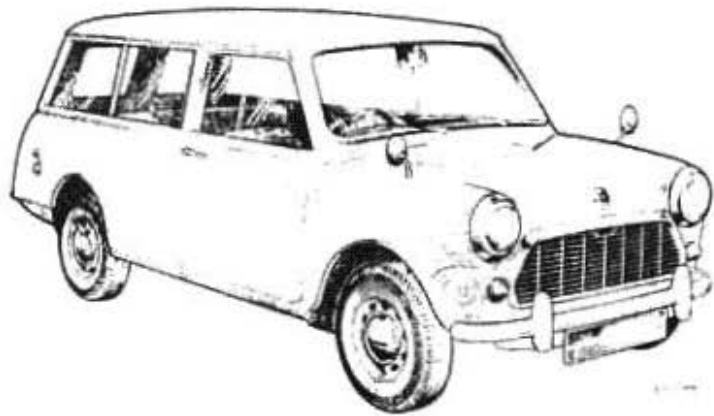
The
Austin Mini
Countryman
Mk. II
(All-metal
Version)





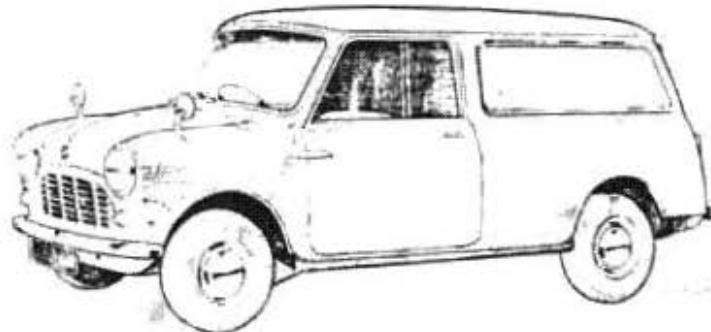
The
Morris Mini-
Traveller Mk. II
(Wooden
Version)

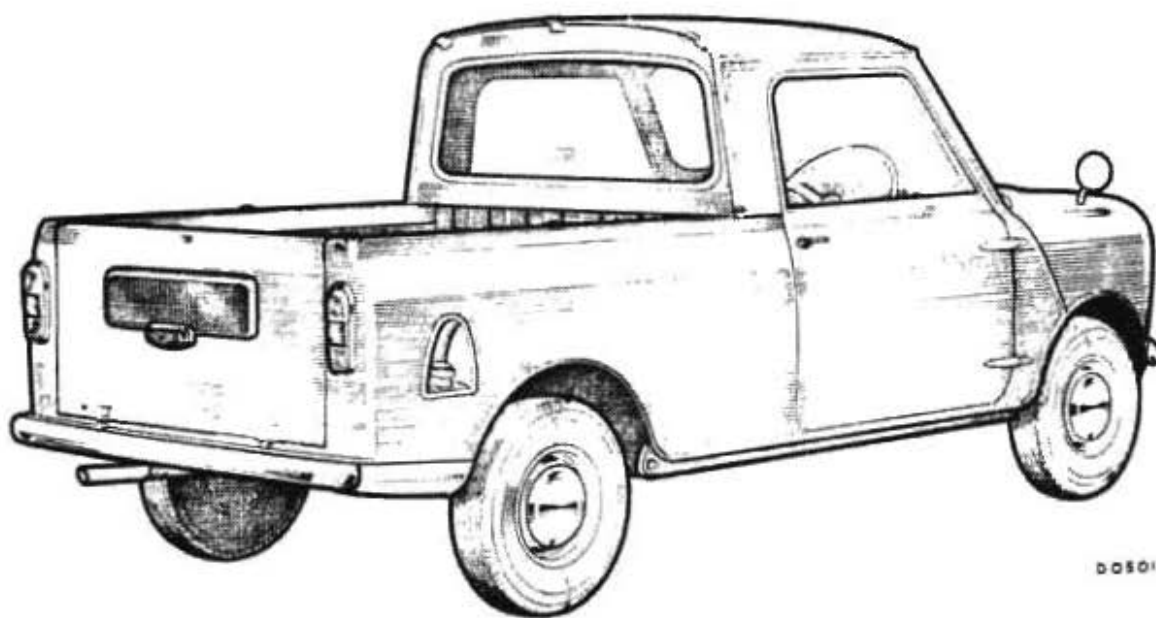
The
Morris Mini-
Traveller Mk. II
(All-metal
Version)



The
Austin
Mini Van

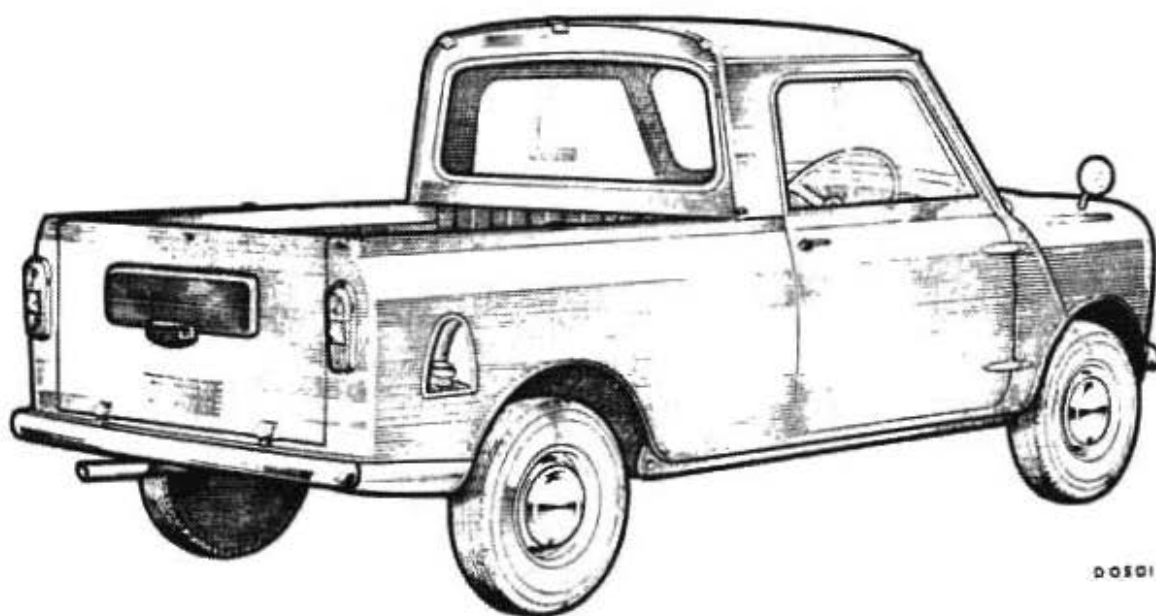
The
Morris
Mini-Van





D0801

The Austin Mini Pick-up



D0801

The Morris Mini Pick-up

EXPLANATORY

- The range of parts in this List covers all serviceable components on model/models to the standard specification. Where the part is confined to one specification this is clearly defined in the Description or Remarks column, and where the part listed is not serviced, this is indicated by the letters NSP in the Part No. column.
- This List is provided with a Group Index on the title-page, and also more detailed indexes at the beginning of each separate Section. Additionally, a Part Number Index is also provided in the preface pages, this will be revised and reissued twice yearly.
- Items comprising an assembly (or sub-assembly) are inset for easy reference. This principle is followed in all Parts Lists, typical examples being given below.

Examples:

Crankshaft assembly	AMK 2254
Plug	AMK 97
Panel assembly—rear lower	CZA 418
Angle—attachment—rear bumper	CZA 147
Bracket—rear bumper support	CZA 164

- The word 'Quantity' as shown in the heading of all text pages is intended to convey that all figures appearing in that column are quantities used on a particular application and not quantities used per vehicle.
- The assemblies and components in the plate illustrations are identified by numbers which correspond with the illustration references appearing in the first column of the facing text page. Note the use of squares, rectangles, and circles on the Illustration Plates. The square/rectangle indicates an assembly which comprises all component parts shown enclosed. The components can, in turn, be supplied separately providing Illustration Numbers are shown against them. A circle embracing certain components is used to give a magnified view of the items which are too small to show up in detail if illustrated on the same scale as the other parts on the plate.
- It is essential first to identify the part against the illustration in the appropriate Section of the List, and then make use of the illustration reference number to locate the correct Part Number and official description on the adjacent page, taking into account Engine, Car, and Commission Numbers, etc.
- Standard abbreviations are employed. Details of these are shown at the foot of each page on which they appear.

EXPLANATORY—*continued*

- Amendments to this List will be effected by means of revised pages. Should it be necessary to add an additional page or pages to interrupt the existing sequence of page numbers, the added pages will be numbered as in the following examples, which illustrate what would happen if it became necessary (A) to extend the information on a text page beyond the limits of that page or (B) to add an illustration page between existing illustration pages. Use of the decimal notation avoids the necessity of re-numbering and reprinting all pages in any section after the newly introduced page.

Example (A)

Existing text pages	MA 5, MA 6, MA 7, etc.
Added text pages	MA 5.1, MA 5.2, MA 5.3
Page sequence will then read	MA 5, MA 5.1, MA 5.2, MA 5.3, MA 6, etc.

Example (B)

Existing plates	A 5, A 6, A 7, etc.
Added plates	A 5.1, A 5.2, A 5.3
Plate sequence will then read	A 5, A 5.1, A 5.2, A 5.3, A 6, etc.

- Each circulation of revised pages will be issued under a cover page. This cover page will always appear as the first page and will, in addition to indicating the circulation number, show all part numbers with their page reference that are new and additional to this List.
- Where information on a page has been revised this is shown by the inclusion of a dagger† indicating what has been revised at that time.
- As revised pages are issued a complete index showing all the pages/plates, with their latest issue, now comprising this Service Parts List will be added to the List and reprinted with each circulation of revised pages.

Claims under Warranty

Claims for the replacement of material or parts under Warranty must always be submitted to the supplying Distributor or Dealer, or when this is not possible to the nearest Distributor or Dealer, informing them of the vendor's name and address.

BMC Service Parts List Spine Labels

These have been designed with a colour code to enable users to file or find Parts Lists readily. The system is as follows:

Coloured rectangles at top of spine

'Families' of passenger cars will always have a common colour (e.g. Lilac for the B.M.C. Minis).

Heavy commercial vehicles will have a common colour throughout—Red.

Light commercial vehicles will have a common colour throughout—Grey.

Car Power Units will have a common colour throughout—Maroon.



Second coloured rectangle

This indicates what the List deals with, as under:

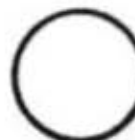
Red Mechanical.	Tan Power Unit (Diesel).
Light Blue Body.	Magenta C.V. Chassis.
Brown Power Unit (Petrol).	Deep Yellow C.V. Body and Cab.
Pink Engines		



Coloured circles

These indicate the franchises covered by the List. For any particular franchise the circle will always appear at the same height on the spine label. Additionally, it will be coloured as under:

Blue Austin.	Pink Wolseley.
White Morris.	Maroon Vanden Plas.
Yellow M.G.	Stone Austin Commercial.
Grey Riley.	Green Morris Commercial.



Title-page

For easy identification when the List is lying flat, the colour of the text of the title-page repeats that on the spine label indicating whether the List is Mechanical, Body, etc.

IMPORTANT TO OWNERS



BMC SERVICE PARTS

Owners are strongly advised to insist on the use of BMC Genuine Parts. These may readily be identified by the label below and many are packed in characteristic cartons. They are available through any Distributor or Dealer, who can also provide details of the wide range of BMC Approved Accessories not covered by this publication.



Replacement parts that are not of genuine BMC manufacture cannot be relied upon to be of BMC specification, material, and workmanship, and therefore BMC cannot be expected to extend their Warranty to vehicles which have been fitted with parts not of their manufacture.

BMC reserve the right to make changes or improvements in the construction or equipment of their products at any time.

In order to ensure prompt and correct execution of your orders it is essential to quote:

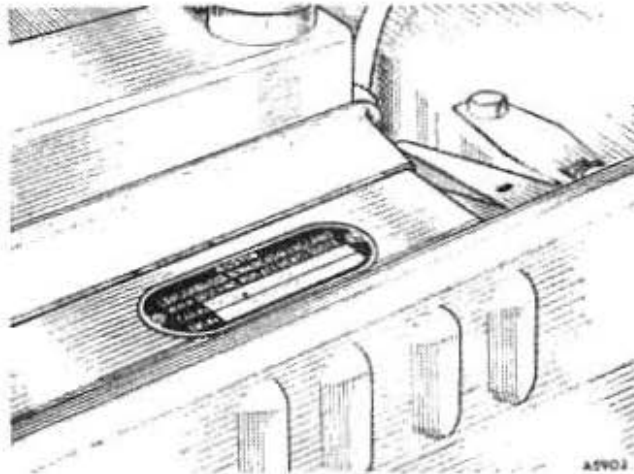
1. The relative **Unit Number**, together with prefixes, suffixes, and specification reference where applicable:
e.g. Axle, Body, Cab, Car, Chassis, Commission, Engine, and Gearbox Numbers, etc.
2. The **Part Number** and **description** (prefix letters to Part Numbers must always be quoted).
3. The **quantity** required, bearing in mind that the quantities shown are those used in the application actually illustrated on the Parts List in question. Sometimes only minimum packaged quantities are available. These packs may well contain more parts than are required for a single job: for details of packaged quantities, see the confidential Service Parts Price List.
4. Always state the **colour** of carpets, painted items, trim items, etc.

Vehicle Identification Serial Number Prefix Letter Code

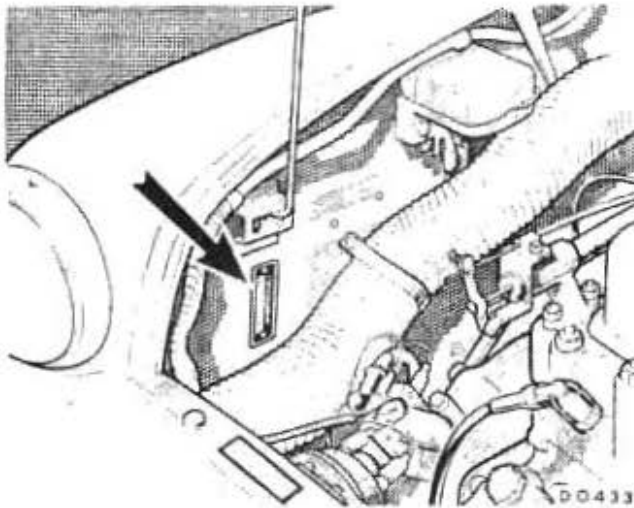
<p>The car number prefix comprises a series of letters and numbers, presenting in code the make, the engine type, the body type, the series, and, where applicable, left-hand drive.</p>	
<p>1st PREFIX LETTER—Name A—Austin C—Austin Cooper K—Morris Cooper M—Morris R—Riley W—Wolseley</p>	<p>2nd PREFIX LETTER—Engine type</p> <p style="text-align: center;">A</p>
<p>3rd PREFIX LETTER—Body type 2S—2-door Saloon U—Pick-up V—Van W—Dual-purpose</p>	
<p>4th PREFIX LETTER OR FIGURE—Series of model</p> <p style="text-align: center;">3—3rd Series or B</p>	<p>5th PREFIX (used to denote car is different to standard right-hand drive)</p> <p style="text-align: center;">L—Left-hand drive</p>
<p style="text-align: center;">CODE EXAMPLE</p> <div style="display: flex; align-items: center; justify-content: center;"> <div style="text-align: center; margin-right: 20px;"> <p>R - A 2S 3 - 930215</p> </div> <div style="margin-left: 20px;"> <p>Serial number</p> <p>3rd series</p> <p>2-door Saloon</p> <p>'A'-type engine</p> <p>Riley</p> </div> </div>	

Always quote these prefixes with Car Serial Numbers

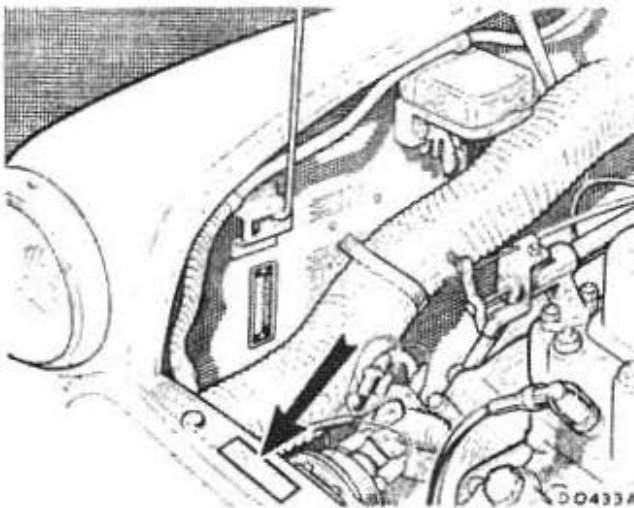
Location of Unit Numbers



The Car Number is stamped on a plate secured to the top radiator cowl



The Commission Number is stamped on a plate secured to the right-hand fitch plate



The Body Number is stamped on a plate secured to the grille panel stiffener. On Riley and Wolseley models prior to FR24239 and FW47339 the plate was secured to the right-hand fitch plate

Identification Data

Model	Car Number Prefix	Commencing			Finishing		
		Car No.	Commission No.	Body No.	Car No.	Commission No.	Body No.
Austin Mini Standard Saloon, Mk. II	A-A2SB	1067765	2.1SS-101				
Morris Mini Standard Saloon, Mk. II	M-A2S6	509153	2.1SS-101				
Austin Mini Super De-luxe Saloon, Mk. II	A-A2SB-S	1067765	2.1SS-101				
Morris Mini Super De-luxe Saloon, Mk. II	M-A2S6-S	509153	2.1SS-101				
Austin Mini Standard Cooper, Mk. II	C-A2SB	1064390	2.50S-101				
Morris Mini Standard Cooper, Mk. II	K-A2S6	1064877	2.50S-101				
Austin Mini Cooper 'S', Mk. II	C-A2SB	1066320	2.50S-101				
Morris Mini-Cooper 'S', Mk. II	K-A2S6	1066321	2.50S-101				
Riley Elf Saloon, Mk. III	R-A2S3	930215	FR24239	FR20499			FR24238
Wolseley Hornet Saloon, Mk. III	W-A2S3	927469	FW47340	FW20297			FW47339
Austin Mini Countryman (Wooden Version), Mk. II	A-AWB	1064280	2.1SW-101				
Morris Mini-Traveller (Wooden Version), Mk. II	M-AW6	1064280	2.1SW-101				
Austin Mini Countryman (All-metal Version), Mk. II	A-AWB	1064280	2.1SW-101				
Morris Mini-Traveller (All-metal Version), Mk. II	M-AW6	1064280	2.1SW-101				
Austin Mini Van (With Metal Load Floor)	A-AV7	1066748	15V-101	101			
Morris Mini-Van (With Metal Load Floor)	M-AV4	1067218	15V-101	101			
Austin Mini Van (With Wooden Load Floor)	A-AV7	1066748	15V-101	101			
Morris Mini-Van (With Wooden Load Floor)	M-AV4	1067218	15V-101	101			
Austin Mini Pick-up ...	A-AU7	1063843	15U-101	101			
Morris Mini Pick-up ...	M-AU4	1061848	15U-101	101			

Part Number Index

The following is a complete index of parts in this List, giving the page reference of each part number

Part Number	Page	Part Number	Page	Part Number	Page	Part Number	Page	Part Number	Page
2A 150	MA 7	2A 7825	MH 4	21A 65	ME 3	21A 814	MA 6	21A 1317	MD 3
2A 237	MA 6	2A 7827	MH 4	21A 70	ME 3	21A 815	MA 6	21A 1324	MD 3
2A 239	MA 6	2A 7827	MK 2	21A 79	MK 5	21A 816	MA 6	21A 1328	MD 3
2A 2069	MD 4	2A 7827	MK 3	21A 87	MQ 2	21A 820	MA 6	21A 1329	MD 3
2A 2088	MD 4	2A 7851	MH 4	21A 87	MQ 3	21A 859	MA 7	21A 1331	MD 3
2A 2203	MA 6	2A 7852	MH 4	21A 90	MQ 3	21A 881	MP 2	21A 1335	MD 3
2A 2204	MA 6	2A 7854	MH 4	21A 92	MA 7	21A 904	MM 14	21A 1338	MD 3
2A 2226	MD 2	2A 7804	MH 4	21A 95	MA 7	21A 905	MN 14	21A 1342	MA 4
2A 2231	MD 2	2A 8013	MN 8	21A 96	MA 7	21A 906	MM 14	21A 1344	MA 4
2A 2231	MD 3	2A 9129	MN 3	21A 101	MM 3	21A 907	MM 14	21A 1375	MH 4
2A 2241	MA 8	2A 9150	MN 8-1	21A 101	MM 6	21A 908	MM 14	21A 1389	MH 4
2A 3034	ME 2	2A 9150	MN 8-2	21A 105	MK 4	21A 910	MM 14	21A 1400	MK 5
2A 3034	MM 3			21A 152	MD 3	21A 919	MD 4	21A 1401	MD 2
2A 3034	MM 6	12A 201	MC 2	21A 156	MP 2	21A 921	MJ 3	21A 1404	MK 2
2A 3034	MM 9	12A 201	MC 3	21A 192	MA 7	21A 923	MJ 3	21A 1406	MH 2
2A 3606	MD 4	12A 203	MC 2	21A 195	MQ 2	21A 924	MJ 3	21A 1420	MH 4
2A 4238	MK 4	12A 203	MC 3	21A 195	MQ 3	21A 930	MA 6	21A 1421	MM 7
2A 4239	MK 4	12A 360	MA 5	21A 197	MQ 2	21A 950	MA 5	21A 1426	MM 3
2A 4240	MK 4	12A 361	MA 5	21A 197	MQ 3	21A 963	MK 5	21A 1426	MM 6
2A 4241	MK 4	12A 683	MA 3	21A 207	MD 2	21A 968	MK 7	21A 1457	MH 5
2A 4263	MK 2	12A 685	MA 3	21A 208	MD 2	21A 969	MK 7	21A 1463	MD 3
2A 4263	MK 3	12A 687	MA 3	21A 208	MD 4	21A 970	MK 7	21A 1469	MD 3
2A 4267	MK 2	12A 688	MA 3	21A 220	MM 7	21A 971	MK 7	21A 1470	MQ 3
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2A 4292	MQ 2	12A 1379	MC 2	21A 228	MM 4	21A 1000	MJ 3	21A 1479	MK 4
2A 4292	MQ 3	12A 1379	MC 3	21A 228	MM 7	21A 1033	MJ 3	21A 1482	MK 4
2A 4295	MK 5	12A 1392	MC 2	21A 228	MM 12	21A 1058	MH 5	21A 1485	MH 4
2A 4314	MK 4	12A 1392	MC 3	21A 231	MK 5	21A 1060	MH 5	21A 1486	MH 4
2A 4315	MK 4	12A 1550	MC 2	21A 233	MK 5	21A 1065	MM 9	21A 1487	MK 3
2A 4325	MK 2	12A 1550	MC 3	21A 234	MK 5	21A 1066	MM 9	21A 1489	MH 4
2A 4325	MK 3	12A 1551	MC 2	21A 291	MD 4	21A 1073	MM 10	21A 1490	MH 4
2A 4326	MK 2	12A 1551	MC 3	21A 304	MD 4	21A 1086	MH 2	21A 1492	MH 3
2A 4326	MK 3			21A 305	MD 4	21A 1106	MA 5	21A 1493	MH 3
2A 4327	MK 2	14A 194	MP 2	21A 307	MD 4	21A 1107	MA 5	21A 1496	MH 3
2A 4327	MK 3	14A 5785	MA 8	21A 322	MJ 3	21A 1108	MA 5	21A 1496	MK 3
2A 4328	MK 2	14A 6015	MH 4	21A 326	MK 5	21A 1109	MA 5	21A 1507	MH 4
2A 4328	MK 3	14A 6016	MH 4	21A 349	MA 7	21A 1116	MM 5	21A 1512	MH 4
2A 4332	MK 2	14A 6650	MN 2	21A 370	MK 4	21A 1116	MM 8	21A 1513	MH 4
2A 4337	MK 2	14A 6845	MN 10	21A 371	MK 4	21A 1116	MM 12	21A 1515	MH 3
2A 4342	MH 2	14A 6840	MN 10	21A 372	MK 4	21A 1117	MM 7	21A 1515	MK 3
2A 4342	MK 2	14A 6847	MN 10	21A 385	MM 14	21A 1117	MM 11	21A 1517	MH 3
2A 4355	MK 2	14A 6890	MN 2	21A 392	MH 4	21A 1130	MM 7	21A 1519	MH 3
2A 4361	MK 5	14A 7020	MN 2	21A 393	MH 4	21A 1163	MH 2	21A 1520	MH 3
2A 5379	MR 2	14A 7031	MK 3	21A 396	MH 4	21A 1163	MH 3	21A 1522	MK 3
2A 5652	ME 2	14A 7033	MN 12	21A 397	MH 4	21A 1163	MK 2	21A 1524	MK 3
2A 5652	MM 3	14A 7057	MD 2	21A 423	MH 2	21A 1163	MK 3	21A 1573	MK 3
2A 5652	MM 6	14A 7057	MD 3	21A 423	MH 3	21A 1200	MM 9	21A 1577	MK 3
2A 5652	MM 9	14A 7057	MD 4	21A 423	MK 2	21A 1202	MA 8	21A 1581	MD 2
2A 5815	MQ 2	14A 7286	MC 2	21A 423	MK 3	21A 1203	MA 8	21A 1582	MK 3
2A 5815	MQ 3	14A 7286	MC 3	21A 425	MH 2	21A 1204	MA 8	21A 1588	MQ 2
2A 5818	MQ 2	14A 7776	MN 2	21A 425	MH 3	21A 1206	MM 4	21A 1598	MK 3
2A 5818	MQ 3	14A 7779	MN 2	21A 425	MK 2	21A 1206	MM 7	21A 1601	MQ 2
2A 5819	MQ 2	14A 7780	MN 2	21A 425	MK 3	21A 1207	MM 4	21A 1616	MM 4
2A 5819	MQ 3	14A 7826	MN 2	21A 450	MK 2	21A 1207	MM 7	21A 1621	MM 4
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2A 5853	MM 14	14A 7828	MN 2	21A 462	MP 2	21A 1220	MQ 3	21A 1622	MM 4
2A 5859	ME 2	14A 8098	MN 2	21A 471	MK 2	21A 1237	MM 3	21A 1622	MM 11
2A 5859	MM 3	14A 8099	MN 2	21A 474	MK 2	21A 1237	MM 6	21A 1623	MM 11
2A 5859	MM 6	14A 8101	MN 2	21A 503	MH 2	21A 1250	MA 6	21A 1643	MR 2
2A 5859	MM 9	14A 8102	MN 2	21A 503	MK 2	21A 1251	MA 6	21A 1655	MQ 3
2A 5866	ME 2	14A 8152	MD 4	21A 504	MH 2	21A 1257	MM 4	21A 1657	ME 2
2A 5866	MM 3	14A 8176	MN 2	21A 504	MK 2	21A 1257	MM 11	21A 1657	MM 3
2A 5866	MM 6	14A 8195	MN 2	21A 529	MK 4	21A 1265	MK 7	21A 1657	MM 6
2A 5866	MM 9	14A 8300	MN 3-3	21A 530	MK 2	21A 1270	MK 5	21A 1657	MM 9
2A 5866	ME 2			21A 534	MD 4	21A 1271	MK 7	21A 1660	MH 5
2A 5869	MA 5	21A 20	MA 6	21A 611	MK 4	21A 1272	MK 7	21A 1670	MH 5
2A 5878	MA 5	21A 22	MH 5	21A 613	MK 4	21A 1273	MK 7	21A 1684	MH 2
2A 5875	MA 5	21A 22	MK 6	21A 632	MD 5	21A 1274	MK 7	21A 1687	MK 3
2A 5880	ME 2	21A 29	MJ 3	21A 639	MH 2	21A 1277	MH 4	21A 1694	MQ 2
2A 5880	MM 3	21A 36	MJ 3	21A 640	MH 2	21A 1278	MH 4	21A 1696	MK 5
2A 5880	MM 6	21A 42	MM 4	21A 654	MM 5	21A 1279	MH 5	21A 1704	MH 3
2A 5880	MM 9	21A 42	MM 7	21A 745	MA 5	21A 1282	MP 2	21A 1706	MM 14
2A 5891	MR 2	21A 42	MM 11	21A 750	MD 5	21A 1286	MP 2	21A 1708	MM 14
2A 6208	MJ 2	21A 47	MM 7	21A 797	MR 4	21A 1293	MM 13	21A 1714	MA 7
2A 6217	MJ 3	21A 51	MM 7	21A 798	MH 4	21A 1294	MM 13	21A 1715	MA 7
2A 7323	MK 5	21A 64	ME 3	21A 804	MO 3	21A 1295	MM 13	21A 1728	MH 3
2A 7324	MH 4	21A 64	MM 4	21A 807	MO 3	21A 1299	MK 6	21A 1730	MH 3
2A 7324	MK 2	21A 64	MM 7	21A 809	MA 6	21A 1307	MK 5	21A 1733	MQ 2
2A 7324	MK 3	21A 64	MM 11	21A 813	MA 6	21A 1314	MH 2	21A 1737	MH 3

Part Number Index—continued

Part Number	Page	Part Number	Page	Part Number	Page	Part Number	Page	Part Number	Page
21A 1760	MK 5	21A 2172	MD 3	AJD 7162	MK 2	AUA 585	MD 5	BHA 4660	MM 9
21A 1761	MK 5	21A 2183	MD 3	AJD 8012 Z	MM 13	AUA 692	MD 5	BHA 4660	MM 9-1
21A 1774	MM 12	21A 2188	MD 2	AJD 8209 Z	MM 13	AUA 699	MD 5	BHA 4660	MM 10
21A 1775	MM 12	21A 2188	MD 3			AUA 878	MD 5	BHA 4661	MM 4
21A 1780	MA 3			AJH 5184	MO 3	AUA 1433	MD 5	BHA 4661	MM 6
21A 1780	MA 4	22A 29	MC 2			AUA 1435	MD 5	BHA 4661	MM 9
21A 1792	MA 3	22A 29	MC 3	AKF 1446	MP 2	AUA 1453	MD 5	BHA 4661	MM 9-1
21A 1794	MA 4	22A 30	MA 5	AKF 1447	MP 2	AUA 1455	MD 5	BHA 4661	MM 10
21A 1797	MJ 2	22A 182	MK 5	AKF 1448	MP 2	AUA 1456	MD 5	BHA 4662	MM 4
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17H 7983	MM 3	27H 5978	MN 6	37H 2984	MN 4	67H 5025	MN 6	HZS 0516	MD 3
17H 7983	MM 6	27H 5983	MH 5	37H 3081	MN 8-3	67H 5025	MN 7	HZS 0518	MQ 2
17H 7983	MM 10	27H 6236	MJ 3	37H 3300	MA 8	67H 5026	MN 5	HZS 0518	MQ 3
17H 8063	MM 12	27H 6237	MJ 3	37H 3301	MA 8	67H 5026	MN 6		
17H 8065	MM 9	27H 6238	MJ 3	37H 3694	MN 10	67H 5026	MN 7	1K 1977	MN 13
17H 8066	MM 9	27H 6482	MN 5	37H 3694	MN 10-1	67H 5031	MN 8-3		
17H 8069	MM 9	27H 6482	MN 6	37H 3780	MJ 2	67H 5032	MN 8-3	2K 2545	MH 4
17H 8070	MM 9	27H 6482	MN 7	37H 3781	MJ 2	67H 5034	MN 8-3	2K 2557	MP 2
17H 8071	MM 9	27H 6502	MD 2	37H 3782	MJ 2			2K 4936	MO 3
17H 8092	MH 5	27H 6713	MN 5	37H 3833	MK 6	97H 2242	MA 8	2K 5377	MK 4
17H 8152	MH 5	27H 6713	MN 6	37H 4548	MD 2	97H 2679	MD 5	2K 5806	MH 4
17H 8184	MK 6	27H 6713	MN 7	37H 4548	MD 3			2K 5875	MA 3
17H 8185	MK 6	27H 6713	MN 8	37H 5190	MN 5	HBP 0518	MJ 3	2K 8617	MN 12
17H 8187	MK 6	27H 6713	MN 8-1	37H 5190	MN 6			2K 8045	MN 2
17H 8212	MK 7	27H 6713	MN 8-2	37H 5190	MN 7	HBZ 0411	MJ 3	2K 8686	ME 3
17H 8236	MH 3	27H 6713	MN 8-3	37H 5282	MN 10	HBZ 0420	MK 3	2K 8686	MM 4
17H 8236	MK 3	27H 0890	MA 8	37H 5294	MN 8-1	HBZ 0510	MQ 2	2K 8686	MM 7
17H 8245	MA 8	27H 7563	MM 9	37H 5426	MN 8-1	HBZ 0517	MA 5	2K 8686	MM 12
17H 8247	MA 8	27H 7569	MK 5	37H 5452	MN 8	HBZ 0518	MA 6		
17H 8263	MJ 2	27H 7570	MK 5	37H 5452	MN 8-1	HBZ 0518	MJ 3	6K 751	ME 3
17H 8314	MM 13	27H 7751	ME 3	37H 5452	MN 8-2	HBZ 0520	MQ 2	6K 751	MM 4
17H 8315	MM 13	27H 7751	MM 3	37H 5459	MN 8	HBZ 0528	MH 4	6K 751	MM 7
17H 8319	MM 13	27H 7751	MM 6	37H 5459	MN 8-1	HBZ 0534	MA 5	6K 751	MM 11
17H 8320	MM 13	27H 7751	MM 10	37H 5459	MN 8-2			6K 838	MD 2
17H 8320	MM 13	27H 7765	MK 5	37H 5477	MN 8-2	HCS 120	MC 3	6K 838	MD 4
17H 8328	MM 13	27H 7800	MK 5	37H 5519	MN 8	HCS 130	MA 6	6K 9012	MH 3
17H 8329	MM 13	27H 7801	MK 5	37H 5520	MN 8	HCS 0507	MM 13		
17H 8330	MM 13	27H 7823	MN 5	37H 5523	MN 8-1	HCS 0918	MC 2	11K 9181	MD 4
17H 8332	MM 13	27H 7824	MN 5	37H 5524	MN 8-1	HCS 0918	MC 3	11K 9181	MM 4
17H 8333	MM 13	27H 7824	MN 6	37H 5527	MN 8	HCS 1217	MA 6	11K 9181	MM 7

Part Number Index—continued

Part Number	Page	Part Number	Page	Part Number	Page	Part Number	Page	Part Number	Page
11K 9181	MM 11	LNZ 205	ME 2	LWZ 205	MQ 3	PTZ 803	MD 3		
11K 9260	MN 13	LNZ 205	MJ 2	LWZ 206	MK 2	PTZ 1003	MM 11		
		LNZ 205	MJ 3	LWZ 206	MK 3	PTZ 1003	MN 4		
51K 1205	MM 13	LNZ 205	MK 5	LWZ 206	MK 7	PTZ 1004	MN 4		
51K 2824	MO 3	LNZ 205	MM 3	LWZ 206	MQ 2	PTZ 1004	MN 12		
51K 3274	MH 4	LNZ 205	MM 6	LWZ 206	MQ 3	PTZ 1006	MN 4		
		LNZ 205	MM 9	LWZ 208	MH 4	PTZ 1006	MN 5		
53K 126	MO 3	LNZ 205	MQ 2	LWZ 302	MO 3	PTZ 1012	MN 4		
53K 165	MD 4	LNZ 206	MH 2	LWZ 304	MA 3	PTZ 1400	MD 4		
53K 551	MA 5	LNZ 206	MJ 2	LWZ 305	MA 5	PTZ 1410	MD 4		
53K 1031	MK 2	LNZ 207	MK 2	LWZ 305	MC 2				
53K 1031	MK 3	LNZ 207	MK 3	LWZ 305	MC 3	PWN 100	MP 2		
53K 1048	MK 7	LNZ 207	MQ 2	LWZ 305	MQ 2				
53K 1483	MQ 2	LNZ 207	MQ 3	LWZ 305	MQ 3	PWP 105	MJ 3		
53K 1662	MH 4			LWZ 306	MA 5				
53K 1663	MH 2	LWN 204	MK 6	LWZ 306	ME 2	PWZ 103	MD 4		
53K 1663	MK 2	LWN 204	MM 5	LWZ 307	MM 4	PWZ 103	MM 13		
53K 3437	MH 5	LWN 205	MA 5	LWZ 308	MK 2	PWZ 103	MM 14		
53K 3438	MA 6	LWN 205	MJ 2	LWZ 308	MK 3	PWZ 103	MN 2		
53K 3439	MA 5	LWN 205	MK 6	LWZ 402	MO 3	PWZ 103	MN 3		
53K 3440	MH 3	LWN 403	MD 5	LWZ 403	MN 8-3	PWZ 104	MA 3		
53K 3480	MJ 3	LWN 406	MM 4	LWZ 610	MH 3	PWZ 104	MA 7		
53K 3503	MA 8	LWN 406	MM 7	LWZ 610	MK 3	PWZ 104	MH 4		
53K 3721	MD 2	LWN 406	MM 12			PWZ 104	MM 14		
53K 3721	MD 3	LWN 406	MN 9	NCS 506	MJ 2	PWZ 104	MN 2		
53K 3721	MQ 2	LWN 510	ME 3	NCS 507	MJ 2	PWZ 104	MN 4		
		LWN 510	MM 4			PWZ 105	MA 4		
		LWN 510	MM 7	NZS 103	MK 7	PWZ 105	MA 5		
		LWN 510	MM 12			PWZ 105	MJ 3		
5L 23	MN 12			PCR 0207	MO 3	PWZ 105	MM 13		
5L 23	MO 3	LWZ 203	MA 3	PCR 0307	MN 12	PWZ 105	MQ 2		
5L 62	MN 12	LWZ 203	MA 4	PCR 0505	MN 12	PWZ 105	MQ 3		
5L 90	MN 13	LWZ 203	MD 4	PCR 0505	MN 13	PWZ 106	MC 2		
5L 90	MO 3	LWZ 203	ME 3	PCR 0607	MN 12	PWZ 106	MC 3		
5L 106	MN 8-2	LWZ 203	MH 4	PCR 1211	MM 13	PWZ 106	MP 2		
5L 110	MN 13	LWZ 203	MK 7	PCR 1411	MM 13	PWZ 106	MQ 2		
5L 227	MN 12	LWZ 203	MM 4			PWZ 106	MQ 3		
5L 273	MN 12	LWZ 203	MM 7	PFS 300	MJ 3	PWZ 107	MQ 3		
5L 285	MN 11	LWZ 203	MM 11	PFS 310	MC 2	PWZ 203	MA 4		
5L 286	MN 11	LWZ 203	MM 14	PFS 310	MC 3	PWZ 203	MA 7		
5L 287	MN 11	LWZ 203	MN 2	PFS 320	MN 8	PWZ 203	MK 3		
5L 289	MN 11	LWZ 203	MN 8-1			PWZ 203	MN 12		
5L 323	MN 11	LWZ 203	MN 9	PJP 1006	MN 8-2	PWZ 203	MO 3		
5L 433	MN 11	LWZ 203	MN 12			PWZ 205	MQ 2		
5L 502	MN 12	LWZ 203	MO 3	PJZ 602	MN 5	PWZ 205	MQ 3		
5L 504	MN 12	LWZ 203	MA 3	PJZ 602	MN 6	PWZ 206	MA 5		
5L 505	MN 12	LWZ 204	MA 3	PJZ 602	MN 7	PWZ 207	MK 2		
5L 512	MN 12	LWZ 204	MA 7	PJZ 1004	MN 8-2	PWZ 207	MK 3		
5L 513	MN 12	LWZ 204	MD 4	PJZ 1004	MM 13	PWZ 207	MQ 2		
5L 515	MN 12	LWZ 204	MD 5	PJZ 1005	MA 4	PWZ 207	MQ 3		
5L 518	MN 11	LWZ 204	MH 4			PWZ 305	MD 3		
5L 567	MN 12	LWZ 204	MJ 3	PMP 0208	MN 8	PWZ 305	MM 13		
5L 568	MN 13	LWZ 204	MK 2	PMP 0214	MN 8	PWZ 306	MH 3		
5L 638	MN 12	LWZ 204	MK 3	PMP 0218	MN 8	PWZ 405	MM 13		
5L 672	MN 11	LWZ 204	MM 5	PMP 0224	MN 8				
5L 687	MN 11	LWZ 204	MM 8	PMP 0308	MN 8-2	RFN 102	MO 3		
5L 688	MN 11	LWZ 204	MM 12	PMP 0312	MN 8-2	RFN 217	MD 2		
5L 689	MN 11	LWZ 204	MN 2			RFN 220	MQ 3		
5L 690	MN 11	LWZ 204	MN 4	PMZ 0103	MH 4	RFN 306	MN 12		
5L 691	MN 11	LWZ 204	MN 4	PMZ 0306	MA 3	RFN 403	MD 3		
5L 692	MN 11	LWZ 205	MA 4	PMZ 0306	MA 4	RFN 405	MD 2		
5L 693	MN 11	LWZ 205	MA 5	PMZ 0307	MK 7				
5L 694	MN 11	LWZ 205	MA 6	PMZ 0308	MN 2	RFR 103	MA 7		
5L 696	MN 11	LWZ 205	MA 7	PMZ 0308	MN 12				
5L 744	MN 2	LWZ 205	MD 2	PMZ 0308	MO 3	RMZ 0510	MH 3		
5L 745	MN 2	LWZ 205	MD 3	PMZ 0310	MM 14				
5L 751	MN 3	LWZ 205	MD 5	PMZ 0408	MH 4	UHN 400	MH 4		
5L 820	MN 11	LWZ 205	ME 2	PMZ 0408	MN 4	UHN 400	MK 4		
5L 830	MN 11	LWZ 205	MH 3	PMZ 0410	MN 10	UHN 445	MK 4		
5L 831	MN 11	LWZ 205	MH 5	PMZ 0410	MN 10-1				
5L 832	MN 11	LWZ 205	MJ 2	PMZ 0468	MN 4	ZCS 0503	MA 5		
5L 833	MN 11	LWZ 205	MJ 3			ZCS 0505	MA 5		
5L 834	MN 11	LWZ 205	MK 2	PTZ 603	MJ 2	ZCS 0506	MA 5		
5L 835	MN 11	LWZ 205	MK 3	PTZ 603	MN 12	ZCS 0610	ME 2		
5L 836	MN 11	LWZ 205	MK 6	PTZ 603	MN 13				
5L 837	MN 11	LWZ 205	MM 3	PTZ 604	MN 8	ZPS 0420	MK 7		
		LWZ 205	MM 6	PTZ 605	MA 3				
LBS 507	MH 4	LWZ 205	MM 9	PTZ 605	MA 3				
		LWZ 205	MM 10	PTZ 605	MA 4				
LNP 105	MJ 3	LWZ 205	MM 13	PTZ 606	MN 8-3				
		LWZ 205	MM 18	PTZ 607	MA 3				
LNZ 105	MD 3	LWZ 205	MM 14	PTZ 607	MA 4				
LNZ 105	MH 3	LWZ 205	MN 2	PTZ 607	MA 4				
LNZ 105	MQ 2	LWZ 205	MN 13	PTZ 610	MA 3				
LNZ 204	MD 5	LWZ 205	MQ 2	PTZ 610	MA 4				

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Index to Revised Pages/Illustrations

(Up to and including Circulation 6)

The following is a complete index of pages/plates now comprising this Service Parts List, giving the latest issue of each page/plate. All revised pages/plates issued with this circulation of revised pages are denoted by a dagger which appears against the page/plate reference.

PAGE/ PLATE	ISSUE	PAGE/ PLATE	ISSUE	PAGE/ PLATE	ISSUE	PAGE/ PLATE	ISSUE	PAGE/ PLATE	ISSUE	PAGE/ PLATE	ISSUE	PAGE/ PLATE	ISSUE
†1	5	MD 5	2	MN 1	4	C 1	2	N 4	1				
2	2			MN 2	3	C 2	2	N 5	1				
3	2	ME 1	3	†MN 3	5			N 6	1				
4	2	ME 2	2	†MN 4	5	†D 1	2	†N 7	3				
5	2	ME 3	3	MN 5	4	†D 2	2	N 7-1	1				
6	1			MN 6	3	†D 3	2	N 7-2	1				
7	1	MH 1	2	MN 7	4	D 4	1	N 7-3	2				
8	1	MH 2	2	†MN 8	5			N 8	1				
9	1	†MH 3	4	MN 8-1	1	E 1	1	†N 9	3				
10	1	†MH 4	4	MN 8-2	2			N 9-1	1				
11	2	MH 5	2	MN 8-3	3	H 1	1	N 10	2				
12	2			MN 9	2	H 2	1	N 11	1				
13	2	MJ 1	2	†MN 10	4	H 3	1						
14	2	†MJ 2	4	†MN 10-1	1	H 4	1	Q 1	1				
†15	4	MJ 3	3	†MN 11	4								
†16	5			†MN 12	4	†J 1	2	P 1	1				
†17	6	MK 1	2	MN 13	1	J 2	2						
†18	4	MK 2	2					Q 1	1				
†19	4	MK 3	3	MO 1	2	K 1	1	Q 2	1				
†21	4	MK 4	3	MO 2	3	K 2	1						
		MK 5	3	MO 3	2	K 3	1	R 1	1				
MA 1	3	†MK 6	4			K 4	1						
MA 2	2	MK 7	3	MP 1	2	K 5	1						
MA 3	3			MP 2	2	K 6	1						
MA 4	3	MM 1	2										
MA 5	2	MM 2	2	MQ 1	2	M 1	2						
†MA 6	4	MM 3	4	MQ 2	3	M 2	1						
†MA 7	3	MM 4	5	MQ 3	3	M 3	2						
†MA 8	3	MM 5	3			†M 4	2						
		MM 6	4	MR 1	2	M 5	2						
MC 1	3	†MM 7	6	MR 2	3	M 6	2						
MC 2	3	MM 8	3			M 7	1						
†MC 3	4	MM 9	4	PLATES		†M 8	2						
		MM 10	3	A 1	1	M 9	1						
MD 1	2	MM 11	2	A 2	1								
†MD 2	4	†MM 12	5	A 3	1	N 1	1						
†MD 3	3	†MM 13	4	A 4	1	†N 2	3						
†MD 4	4	MM 14	2	†A 5	2	†N 3	2						



MA

ENGINE

FOR ENGINE DETAILS APPLICABLE TO THIS RANGE OF VEHICLES, REFERENCE SHOULD BE MADE TO THE FOLLOWING PUBLICATIONS:

850-cc PETROL ENGINE

AKD 3502, AUSTIN AND MORRIS MINI—MECHANICAL SERVICE PARTS LIST

†AKD 3518, AUSTIN AND MORRIS MINI-COUNTRYMAN, TRAVELLER, VAN, PICK-UP—MECHANICAL SERVICE PARTS LIST

998-cc (TYPES 9FA AND 9FD) PETROL ENGINE

AKD 3509, AUSTIN AND MORRIS MINI-COOPER—MECHANICAL SERVICE PARTS LIST

998-cc (TYPE 99H) PETROL ENGINE

AKD 5103, 998-cc/1275-cc PETROL—POWER UNIT SERVICE PARTS LIST

1275-cc PETROL ENGINE

AKD 3509, AUSTIN AND MORRIS MINI-COOPER—MECHANICAL SERVICE PARTS LIST

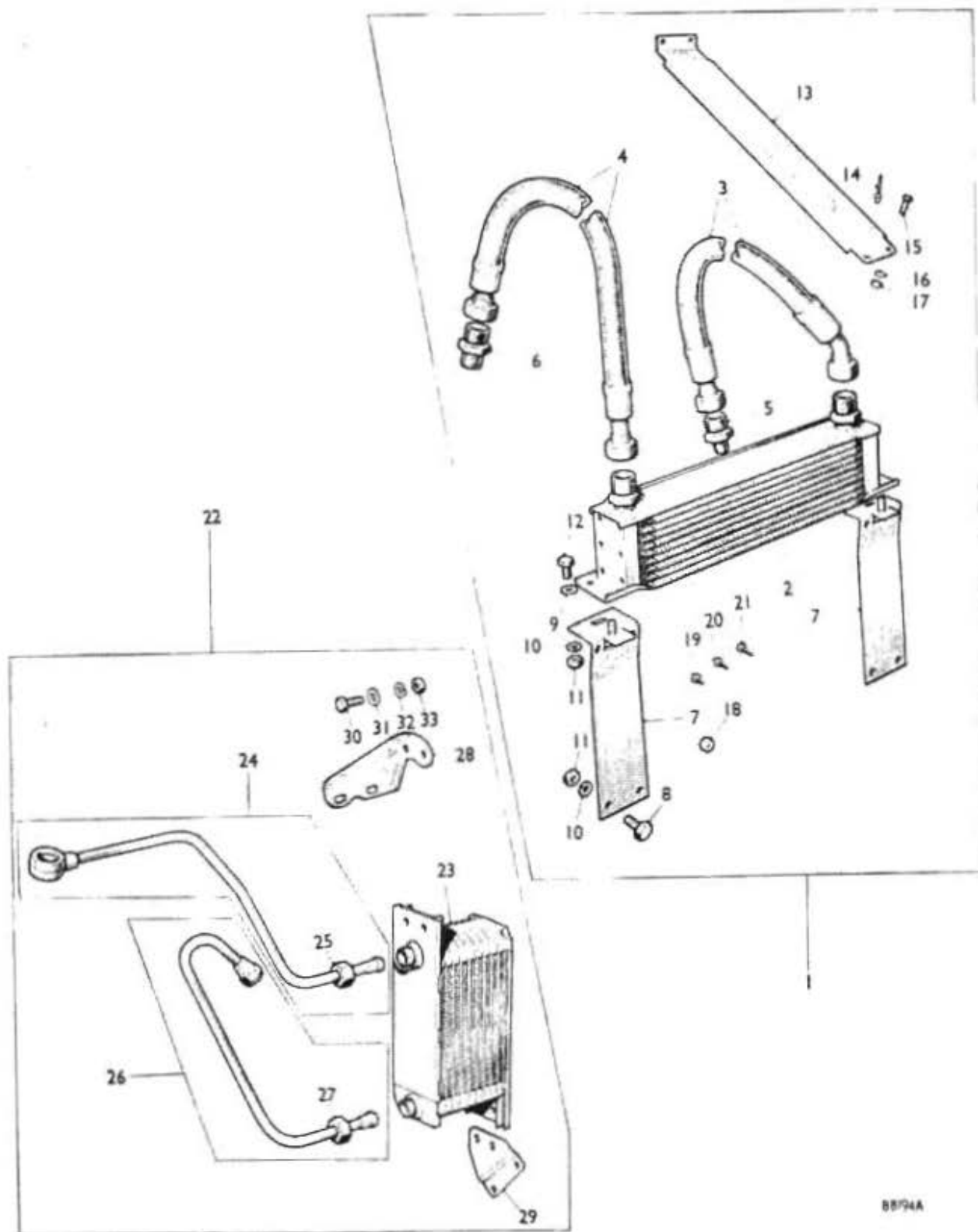
OIL COOLER, SUMP PROTECTOR, ENGINE MOUNTINGS, EXHAUST SYSTEM, ENGINE CONTROLS

**AUSTIN AND MORRIS SALOON MK. II (EXCEPT COOPER), AUSTIN MINI
COUNTRYMAN AND MORRIS MINI-TRAVELLER MK. II, AUSTIN AND
MORRIS VAN AND PICK-UP, RILEY AND WOLSELEY SALOON MK. III**

	<i>Page</i>	<i>Plate</i>
†BRACKET—ENGINE AND RADIATOR MOUNTING ...	MA 5	A 3
†BRACKET—ENGINE MOUNTING	MA 5	A 3
†CABLE ASSEMBLY—ACCELERATOR	MA 7	A 5
†CONTROL ASSEMBLY—CHOKE	MA 8	A 5
†COOLER—OIL	MA 4	A 2
†EXHAUST SYSTEM	MA 6	A 4
†KIT ASSEMBLY—OIL COOLER	MA 3	A 1
†PAD—ACCELERATOR PEDAL	MA 7	A 5
†PEDAL—ACCELERATOR	MA 7	A 5
†ROD—ENGINE STEADY	MA 5	A 3

AUSTIN AND MORRIS COOPER MK. II

	<i>Page</i>	<i>Plate</i>
†ADAPTOR—HOSE TO CRANKCASE	MA 4	A 2
†ADAPTOR—HOSE TO FILTER	MA 4	A 2
†BRACKET—ENGINE AND RADIATOR MOUNTING ...	MA 5	A 3
†BRACKET—ENGINE MOUNTING	MA 5	A 3
†CABLE ASSEMBLY—ACCELERATOR	MA 7	A 5
†CONTROL ASSEMBLY—CHOKE	MA 8	A 5
†COOLER—OIL	MA 4	A 2
†EXHAUST SYSTEM	MA 6	A 4
†HOSE—COOLER TO CRANKCASE	MA 4	A 2
†HOSE—COOLER TO FILTER	MA 4	A 2
†KIT ASSEMBLY—SUMP PROTECTOR	MA 4	A 2
†PAD—ACCELERATOR PEDAL	MA 7	A 5
†PEDAL—ACCELERATOR	MA 7	A 5
†REINFORCEMENT—GRILLE PANEL	MA 4	A 2
†ROD—ENGINE STEADY	MA 5	A 3

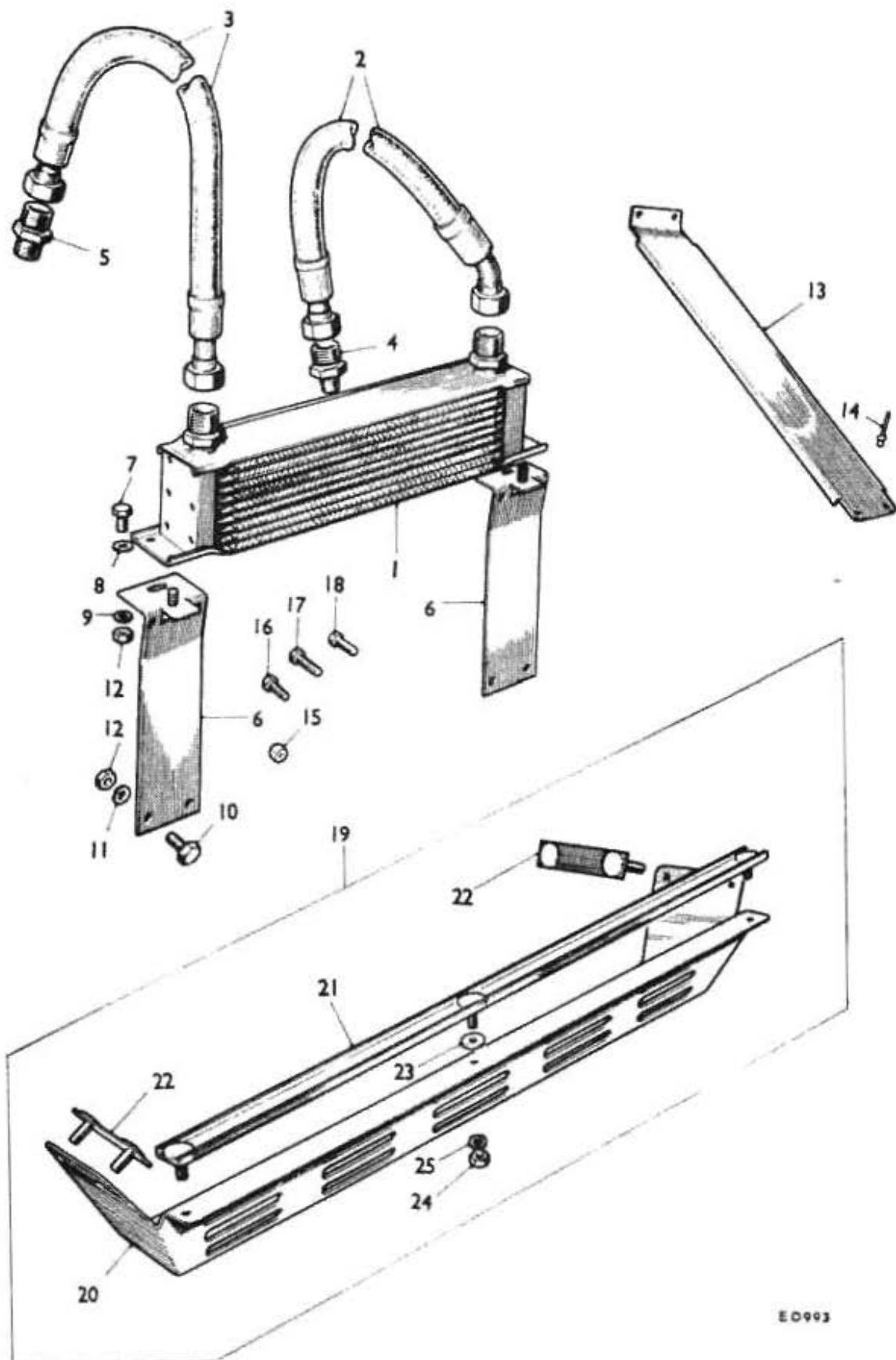


8874A

Blus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
OIL COOLER					
1	Kit assembly—oil cooler	*18G 8113	1		
2	Cooler—oil	*18H 186	1		
3	Hose—cooler to filter	*13H 3250	1		
4	Hose—cooler to crankcase	*13H 3817	1		
5	Adaptor—hose to filter	†AHA 0423	1		
6	Adaptor—hose to crankcase	*21A 1780	1		
7	Bracket—mounting	*20A 1702	2		
8	Screw	*HZS 0404	8		
9	Washer—plain	*PWZ 104	2		
10	Washer—spring	*LWZ 204	12		
11	Nut	*FNZ 104	12		Special order only
12	Screw	†HZS 0405	2		
13	Reinforcement grille panel	*24A 1918	1		
14	Rivet	†DNR 0408	4		
15	Screw	*PMZ 0306	4		
16	Washer—spring	*LWZ 203	4		
17	Nut	*FNZ 103	4		
18	Distance piece—grille	*24A 1152	12		
19	Screw—grille to body	*PTZ 605	2		
20		*PTZ 607	2		
21		*PTZ 610	2		
22	Kit assembly—oil cooler	*18G 8112	1		
23	Cooler—oil	*ARA 107	1		
24	Pipe assembly—crankcase to cooler	*12A 683	1		
25	Nut—union	*2K 5875	1		
26	Pipe assembly—cooler to filter	*12A 685	1		
27	Nut—union	*2K 5875	1		Special order only
28	Bracket—mounting—upper	*12A 687	1		
29	Bracket—mounting—lower	*12A 688	1		
30	Screw	*HZS 0405	4		
31	Washer—plain	*PWZ 104	4		
32	Washer—spring	*LWZ 304	4		
33	Nut	*FNZ 104	4		

ABBREVIATIONS AND SYMBOLS

2S 2-door Saloon † Pick-up V Van W Dual-purpose (wood framing)
 WS Dual-purpose (all-metal) † Revised information



EO993

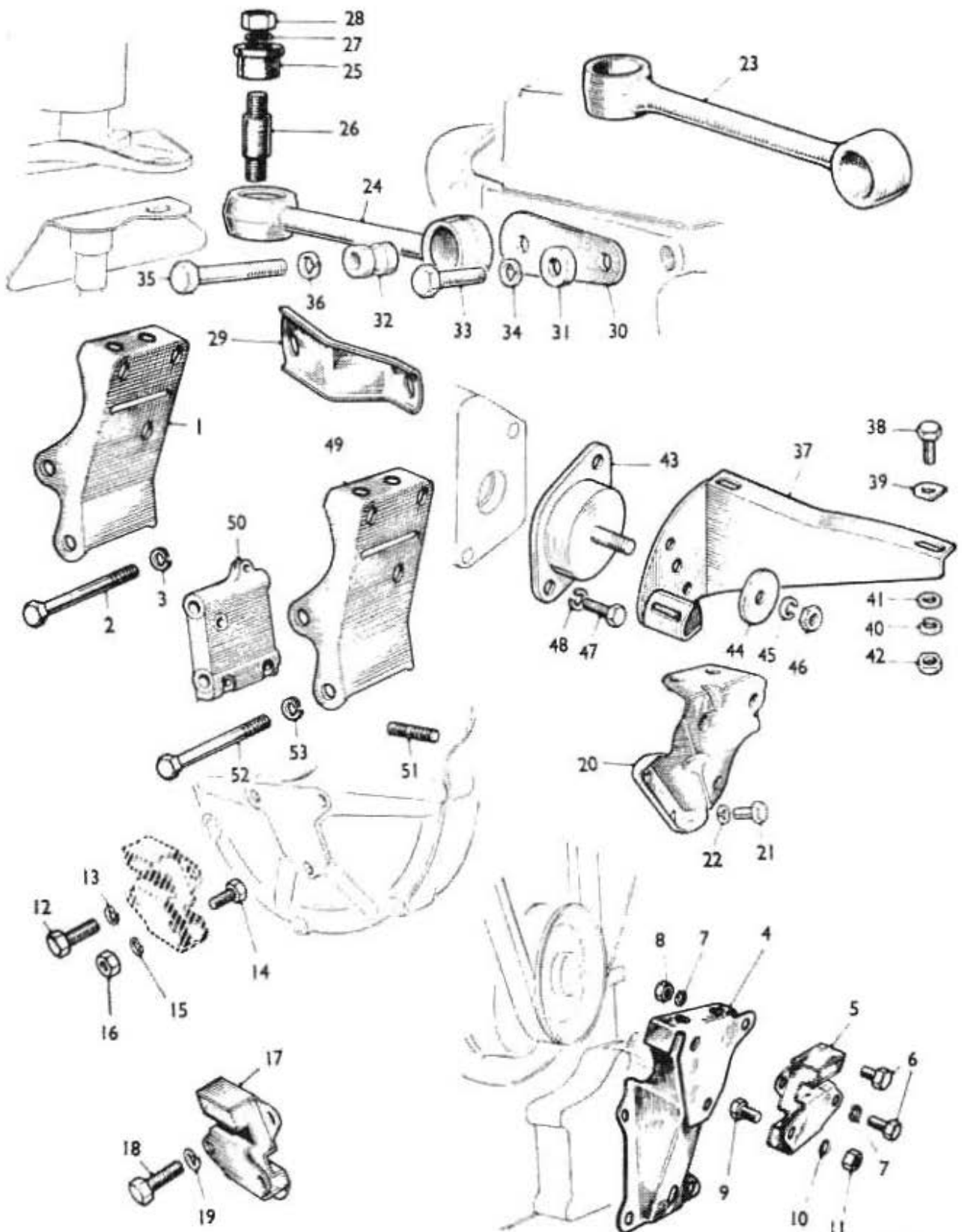
Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
OIL COOLER—continued					
1	Cooler—oil	ARO 9809	1		
2	Hose—cooler to filter	13H 3250	1		
3	Hose—cooler to crankcase	13H 3817	1		
4	Adaptor—hose to filter	AHA 6423	1		
5	Adaptor—hose to crankcase	21A 1780	1		
6	Bracket—mounting	21A 1794	2		
7	Screw	PJZ 1005	4		
8	Washer—plain	PWZ 203	4		
9	Washer—spring	LWZ 203	4		
10	Screw	PMZ 0306	2		
11	Washer—spring	LWZ 203	2		
12	Nut	FNZ 103	2		
13	Reinforcement—grille panel	24A 1918	1		
14	Rivet	13H 93	4		W.S.E. use DNR 0408
14	Rivet	DNR 0408	4		
15	Distance piece—grille	24A 1152	12		
16	Screw—grille to body	PTZ 605	2		
17		PTZ 607	2		
18		PTZ 610	2		
	Kit assembly—oil cooler (competition)				See Service Parts List AKD 3509, Section MT
SUMP PROTECTOR					
19	Kit assembly—sump protector	8G 8961	1		
20	Protector—sump	21A 1474	1		
21	Channel—bolt retaining	21A 1342	1		
22	Plate—bolt retaining	21A 1344	2		Optional extra
23	Washer—plain	PWZ 105	7		
24	Nut	FNZ 105	7		
25	Washer—spring	LWZ 203	7		
	Kit—sump shield (competition)				See Service Parts List AKD 3509, Section MT

ABBREVIATIONS AND SYMBOLS

'S' Special

W.S.E. When stock exhausted

* Revised information



EO997

Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
ENGINE MOUNTINGS					
1	Bracket—mounting—LH	†12A 361	1		
2	Screw	†HBZ 0534	2		
3	Washer—spring	†LWZ 305	2		
4	Bracket (with extension)—mounting				
		Austin and Morris			
		Cooper			
		†22A 30	1		
		Except Cooper			
5	Mounting (rubber)	†21A 1002	2		
6	Bolt	†H2S 0503	3		
7	Washer—spring	†LWZ 205	3		
8	Nut	†FNZ 105	1		
9	Bolt	†H2S 0506	2		
10	Washer—spring	†LWZ 205	2		
11	Nut	†FNZ 105	2		
12	Screw	†ZCS 0500	3		
13	Washer—spring	†LWZ 205	3		
14	Bolt	†H2S 0506	2		
15	Washer—spring	†LWZ 205	2		
16	Nut	†FNZ 105	2		
5	Mounting (rubber)—LH	†22A 1018	1		
17	Mounting (rubber)—RH	†22A 917	1		
18	Screw	†H2S 0505	3		
19	Washer—spring	†LWZ 205	3		
20	Bracket	†22A 1274	1		
21	Screw	†ZCS 0505	1		
22	Washer—spring	†LWZ 305	1		
23	Rod—steady	†21A 1817	1		
24	Rod—steady	†21A 1109	1		
25	Bush—rod (rubber)	†2A 5873	4		
26	Stud—engine steady rod	†2A 5873	1		
27	Washer—spring	†LWZ 205	2		
28	Nut	†FNZ 105	2		
29	Bracket—steady rod—retaining	†2A 5869	1		
30	Strip—bracket packing	†21A 1107	1		
31	Washer—packing strip	†21A 1100	1		
32	Spacer—bracket	†21A 1108	1		
33	Screw	†H2S 0507	1		
34	Washer—spring	†LWZ 205	1		
35	Screw	†HBZ 0517	1		
36	Washer—spring	†LWN 205	1		
37	Bracket—mounting rear	†21A 745	1		
38	Screw	†H2S 0506	3		
	Washer				
39	'D'—special	Austin and Morris †53K 3439	3		
40	Spring	†LWZ 205	3		
41	Plain	2S, W, Ws, Riley and Wolseley †PWZ 105	3		
42	Nut	†FNZ 105	3		
43	Mounting—rear	†21A 956	1		
44	Washer—plain	†PWZ 206	1		
45	Washer—spring	†LWZ 306	1		
46	Nut	†FNZ 106	1		
47	Screw	†ZCS 0506	2		
48	Washer—spring	†LWZ 205	2		
49	Bracket—mounting engine and radiator	†12A 301	1		
50	Adaptor—mounting bracket	†12A 300	1		
51	Stud—adaptor to transmission—case	†53K 551	1		
52	Screw	†HBZ 0534	2		
53	Washer—spring	†LWZ 305	2		

Not required for Austin and Morris standard saloons when 8AM (850-cc) engine is fitted

Required only when alternator is fitted

ABBREVIATIONS AND SYMBOLS

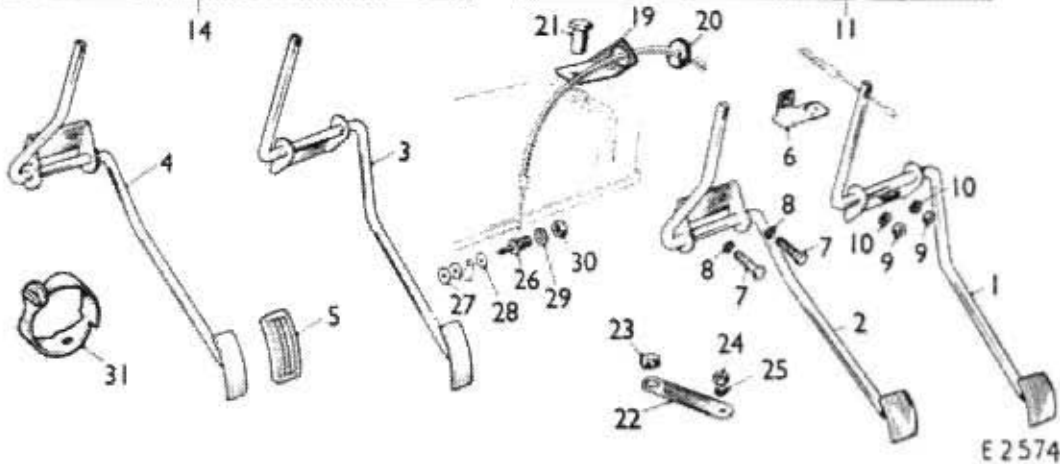
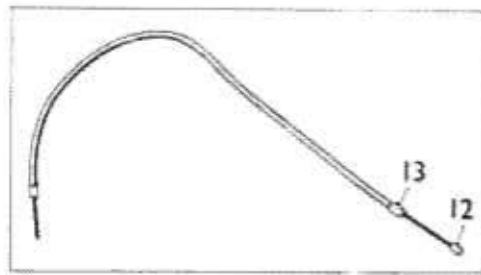
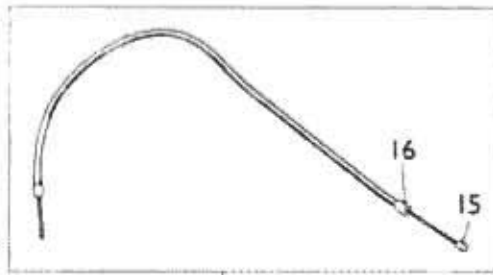
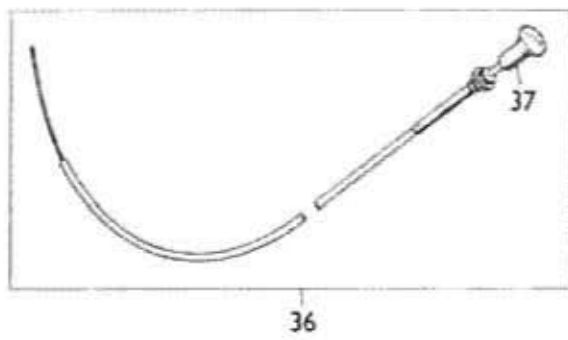
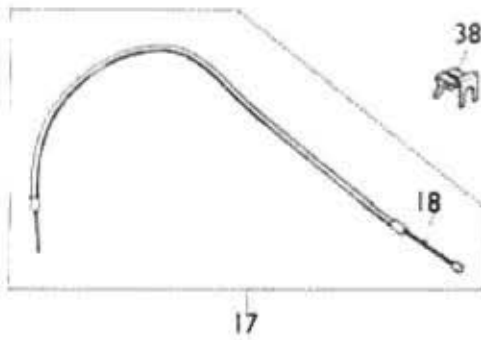
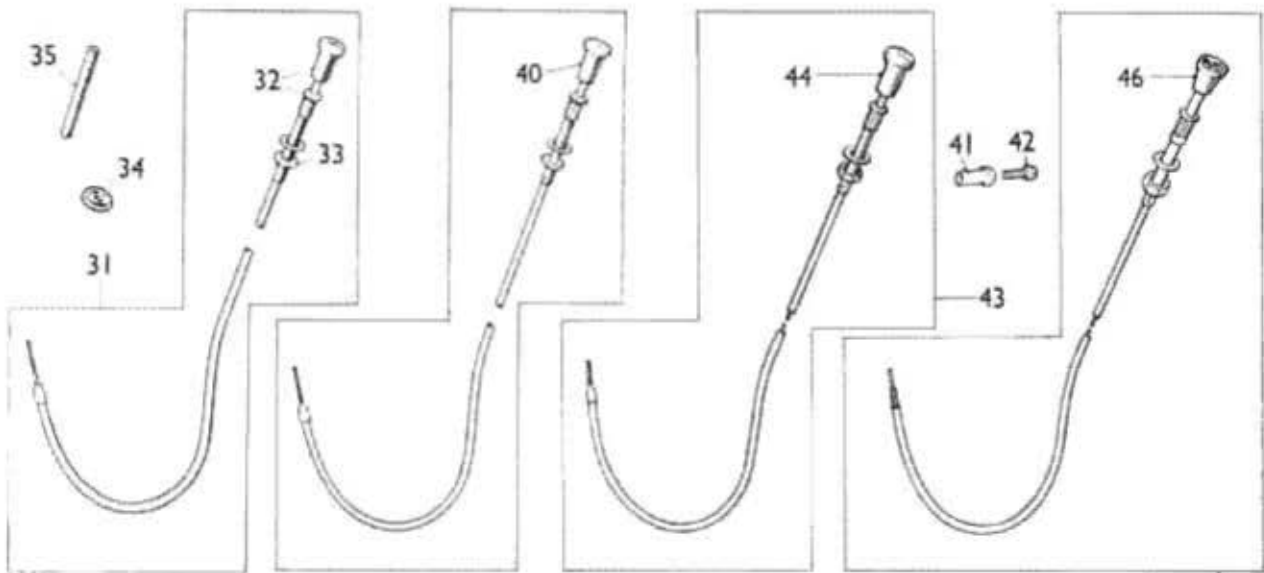
LH Left-hand RH Right-hand 2S 2-door Saloon W Dual-purpose (wood framing)
 Ws Dual-purpose (all-metal) † Revised information

ILLUSTRATION TO FOLLOW

Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
EXHAUST SYSTEM					
	Exhaust system	Austin and Morris 2S except Cooper	ARA 291	1	
	Exhaust system	Germany, France, Italy, Japan	ARA 295	1	
	Bracket—gearbox mounting		*22A 1372	1	
	Exhaust system		ARA 292	1	
	Exhaust system	Sweden	ARA 297	1	
	Exhaust system	Germany, France, Italy, Japan	ARA 296	1	
	Exhaust system		*21A 809	1] Except Germany, France, Italy, Switzerland, and Japan. W.S.E. use ARA 255 together with I off each bracket 21A 1250, bracket—exhaust tail pipe 21A 1251, and clip—tail pipe HCS 1217
	Pipe—front		*ARA 1319	1	
	Silencer		*21A 813	1	
	Pipe—rear		*21A 814	1	
	Clip—front		*21A 930	1	
	Clip—rear		*HCS 130	1	
	Bracket—support		*21A 815	1	
	Bracket—pipe		*21A 816	1	
	Clip		*HCS 130	1	
	Exhaust system		ARA 235	1	
	Bracket—exhaust pipe support		*21A 1250	1	
	Bracket—exhaust tail pipe		*21A 1251	1	
	Clip—tail pipe bracket to tail pipe		*HCS 1217	1	
	Exhaust system		21A 1937	1	
	Pipe—front		21A 1938	1	
	Bracket—pipe		21A 1940	1	
	Silencer		ARA 110	1	
	Pipe—rear		21A 820	1	
	Clip		21A 29	1	
	Bracket—pipe to transmission case		22A 1194	1	
	Clamp—pipe to manifold		*2A 237	2	W.S.E. use 18G 8581
	Kit—clamp—exhaust		*18G 8581	1	
	Bolt		HBZ 0518	2	
	Washer		53K 3438	4	
	Nut		BNN 105	2	
	Mounting (rubber)		88G 345		
	Bolt		HZS 0505	2	
	Washer	Riley, Wolsley	LWZ 205	2	
	Strap		2A 2203	1	
	Bolt		HZS 0507	1	
	Washer—spring		LWZ 205	1	
	Nut		FNZ 105	1	
	Nut		FNZ 105	1	
	Washer—spring		LWZ 205	1	
	Mounting—rear pipe (rubber)		2A 239	1	
	Nut		FNZ 105	1	
	Washer—spring		LWZ 205	1	
	Clip—rear pipe		2A 2204	1	
	Bolt		HZS 0506	1	
	Washer—spring		LWZ 205	1	
	Nut		FNZ 105	1	
	Nut		FNZ 105	1	
	Washer—spring		LWZ 205	1	
	Exhaust system		ARA 293	1	(C) R-A2S3-(FR24239) on (CN) W-A2S3-(FW47440) on

ABBREVIATIONS AND SYMBOLS

(C) Car number (CN) Commission number 'S' Special U Pick-up V Van
 W Dual-purpose (wood framing) Ws Dual-purpose (all-metal) W.S.E. When stock exhausted
 † Revised information ▼ Change point not available



E 2574

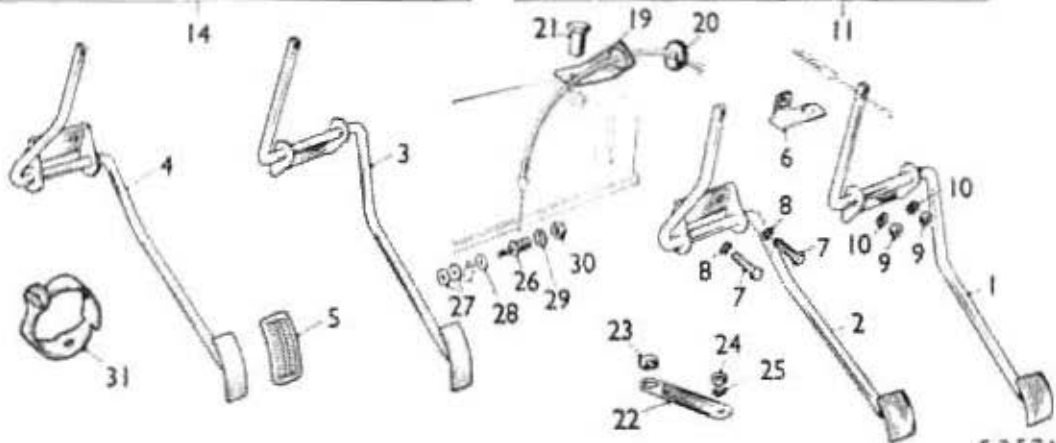
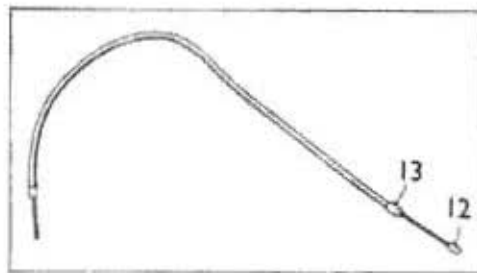
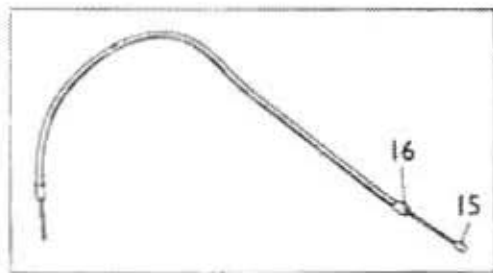
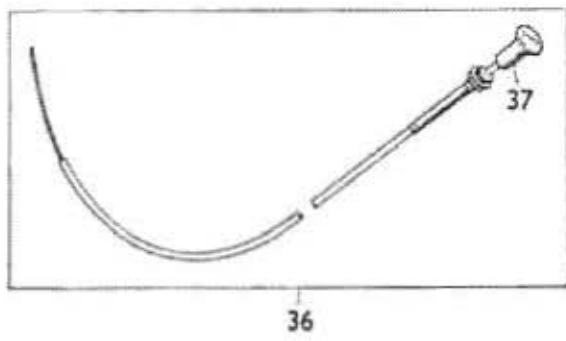
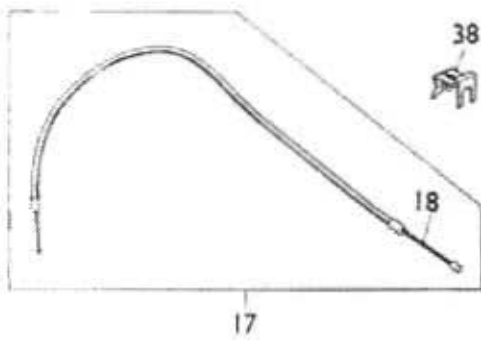
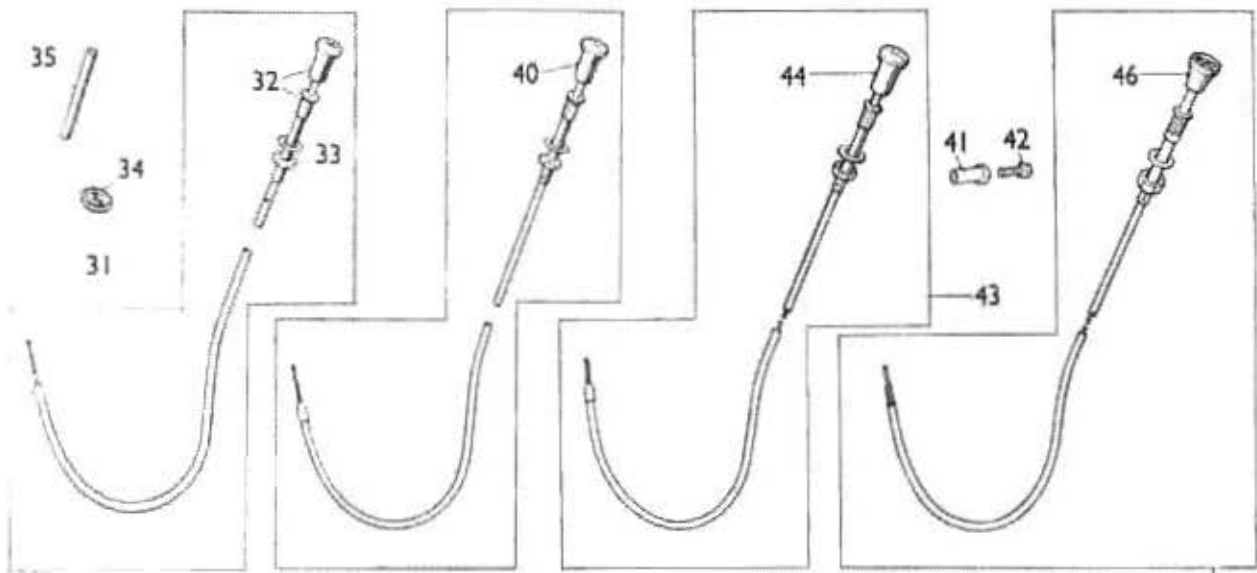
Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
ENGINE CONTROLS					
1	Pedal—accelerator	RHD 88G 346	1		
2		LHD 88G 347	1		
3		RHD 21A 1865	1		
4		LHD Automatic 21A 1916	1		
5	Pad—pedal (rubber)	31G 410	1		
6	Stop—pedal	21A 549	1		
7	Screw	LHD HZS 0404	12		
8	Washer—spring	LWZ 204	2		
9	Nut	RHD FNZ 104	12		
10	Washer—spring	LWZ 204	12		
11	Cable assembly—accelerator	Austin and Morris 21A 1714	1		
12	Cable—inner	21A 1715	1		
13	Ferrule	88G 349	2		
14	Cable assembly—accelerator	Cooper Austin and Morris 21A 95	1		
15	Cable—inner	21A 96	1		
16	Ferrule	Morris 2S 88G 349	2		
14	Cable assembly—accelerator	Cooper Austin and Morris 21A 95	1		
15	Cable—inner	21A 96	1		
16	Ferrule	U, V, W, Ws Riley and Woiseley 88G 349	2		
14	Cable assembly—accelerator	RHD Except Cooper 'S' 21A 853	1] Required only for 2S, when 3.8-kW heater is fitted
15	Cable—inner	31G 26	1		
16	Ferrule	88G 349	2		
17	Cable assembly—accelerator	RHD Automatic 21A 1843	1		
18	Cable—inner	21A 1844	1		
19	Bracket—accelerator—cable support	RHD 21A 92	1] Required when heater is not fitted
20	Grommet	RFR 103	1		
21	Nut	2A 150	1		
31	Clip (rubber)	†ACH 8979	1	See (1) foot of page	Required when heater is fitted
22	Bracket—accelerator—cable support	LHD Except Cooper 21A 102	1		
23	Grommet	RFR 103	1		
24	Nut	FNZ 505	1		
25	Washer—spring	LWZ 205	1		
26	Pin—lever—cable to carburettor	ACC 5062	1		
26	Pin—lever—cable to carburettor	Automatic 12A 1263	1		
27	Washer—lever—pin	Plain PWZ 208	2		
28	Anti-rattle	ACA 5256	1		
29	Plain	PWZ 104	1		
30	Nut	FNZ 104	1		

ABBREVIATIONS AND SYMBOLS

(CN) Commission number LHD Left-hand drive RHD Right-hand drive 2S 2-door Saloon
 U Pick-up V Van W Dual-purpose (wood framing) Ws Dual-purpose (all-metal)
 † Revised information

CHANGE POINTS

(1) (CN) A-A2SB, M-A2S6-040576A on, (CN) A-A2SBS, M-A2S6S-018643 on, (CN) C-A2SB, K-A2S6-007421A on, (CN) A-AWB, M-AW6-014042A on, (CN) A-AV7, M-AV4-016487A on, (CN) A-AU7, M-AU4-002508A on, (CN) R-A2S3-FR026428 on, W-A2SS-FW049457 on



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Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
ENGINE CONTROLS—continued					
31	Control assembly—choke	2A 2241	1		
32	Knob (with inner wire)	97H 2242	1		Required when fresh-air heater is not fitted
33	Nut	FNZ 206	1		
31	Control assembly—choke	Except 21A 1202	1	Fitted up to change over, see (1) below	Required when fresh-air heater is fitted
32	Knob (with inner wire)	Cooper 17H 8243	1		
33	Nut	FNZ 206	1		
34	Grommet	24A 1882	1		
35	Tube—choke cable (rubber)	21A 1203	1		
36	Control assembly—choke	Auto- 21A 1842	1	Fitted up to change over, see (1) below	
37	Knob (with inner wire)	27H 6896	1		
38	Clip—choke cable to abutment	18H 3472	1		Correction; was 18N 3472
39	Control assembly—choke	21A 1204	1	Fitted up to change over, see (1) below	
40	Knob (with inner wire)	Austin and 17H 8247	1		
35	Tube—choke cable (rubber)	14A 5785	1		
43	Control assembly—choke	Morris 21A 2126	1	See (1) below	
44	Knob (with inner wire)	Cooper 37H 3361	1		
	Body and tube	NSP	1		
34	Grommet	24A 1882	1		
41	Pin—choke cable to carburetter	AUC 5046	1		W.S.E. use ACH 9042
41	Pin—choke cable to carburetter	ACH 9042	1		
42	Screw	50K 3503	1		
45	Control Assembly—choke	21A 2137	1	See (2) below	
46	Knob (with inner wire)	37H 3360	1		
	Body and tube	NSP	1		

ABBREVIATIONS AND SYMBOLS

(CN) Commission number NSP Non-serviceable part W.S.E. When stock exhausted † Revised information

CHANGE POINTS

- (1) (CN) A-A2SB, M-A2S6-040376A to 041459A, (CN) C-A2SB, K-A2S6-007421A to 010303A, (CN) A-WB, MAW6-014042A to 021831A, (CN) A-AV7, M-AV4-016487A to 022633A, (CN) A-AU7, M-AU4-002598A to 003399A, (CN) R-A2S8-FR026428 to FR027052, (CN) W-A2S8-FW049457 to 050080
- (2) (CN) A-A2SB, M-A2S6-041460A on, (CN) C-A2SB, K-A2S6-010504A on, (CN) A-WB, MAW6-021832A on, (CN) A-AV7, M-AV4-022633A on, (CN) A-AU7, M-AU4-003400A on, (CN) W-A2S8-FW050081 on, (CN) R-A2S8-FR027052 on



MC

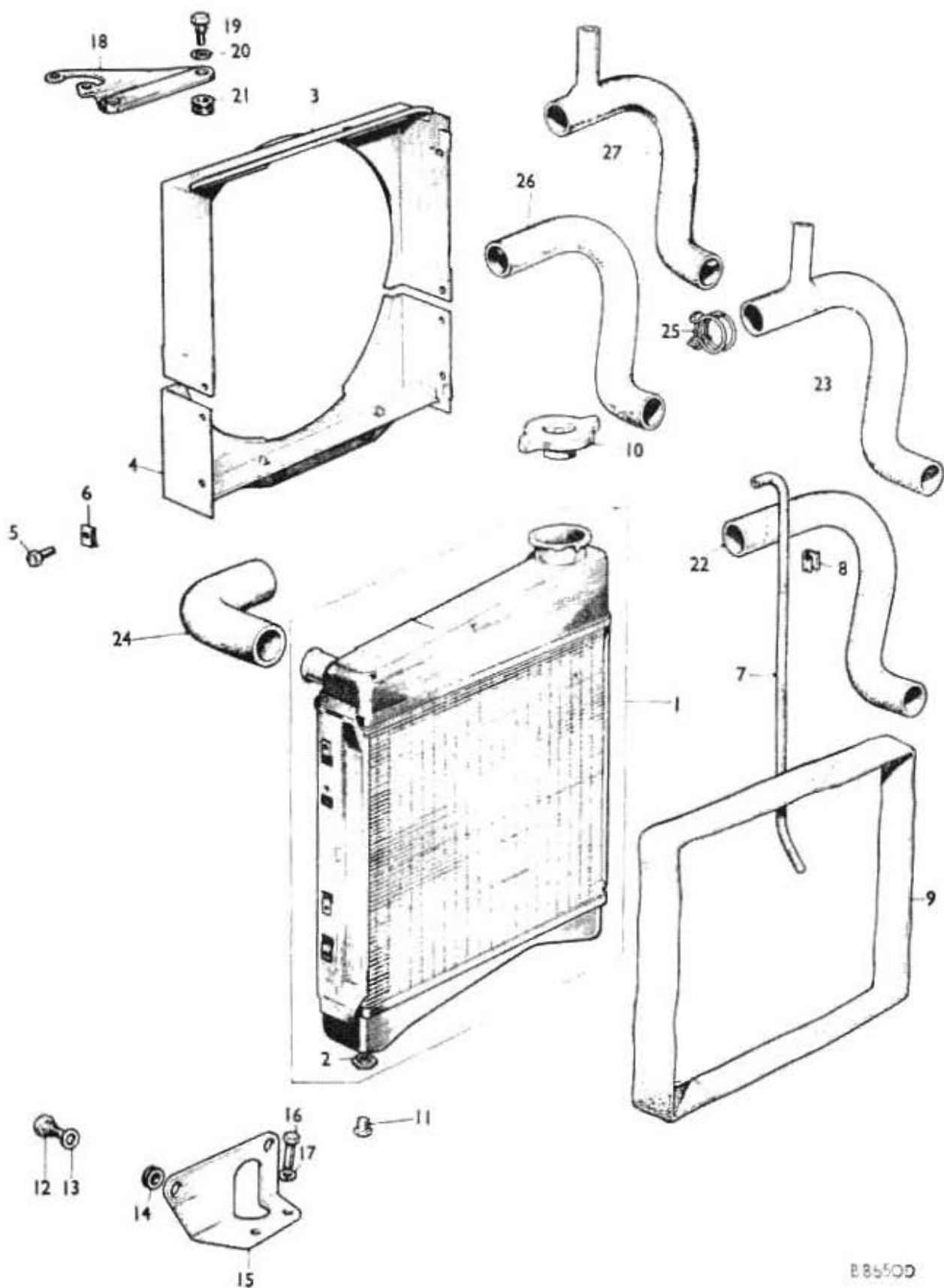
RADIATOR AND FITTINGS

†AUSTIN AND MORRIS (EXCEPT COOPER)

							<i>Page</i>	<i>Plate</i>
CLIP—HOSE	MC 2	C 1
HOSE	MC 2	C 1
RADIATOR ASSEMBLY	MC 2	C 1

AUSTIN AND MORRIS COOPER MK. II
RILEY AND WOLSELEY SALOON MK. III

							<i>Page</i>	<i>Plate</i>
CLIP—HOSE	MC 3	C 2
HOSE	MC 3	C 2
RADIATOR ASSEMBLY	MC 3	C 2



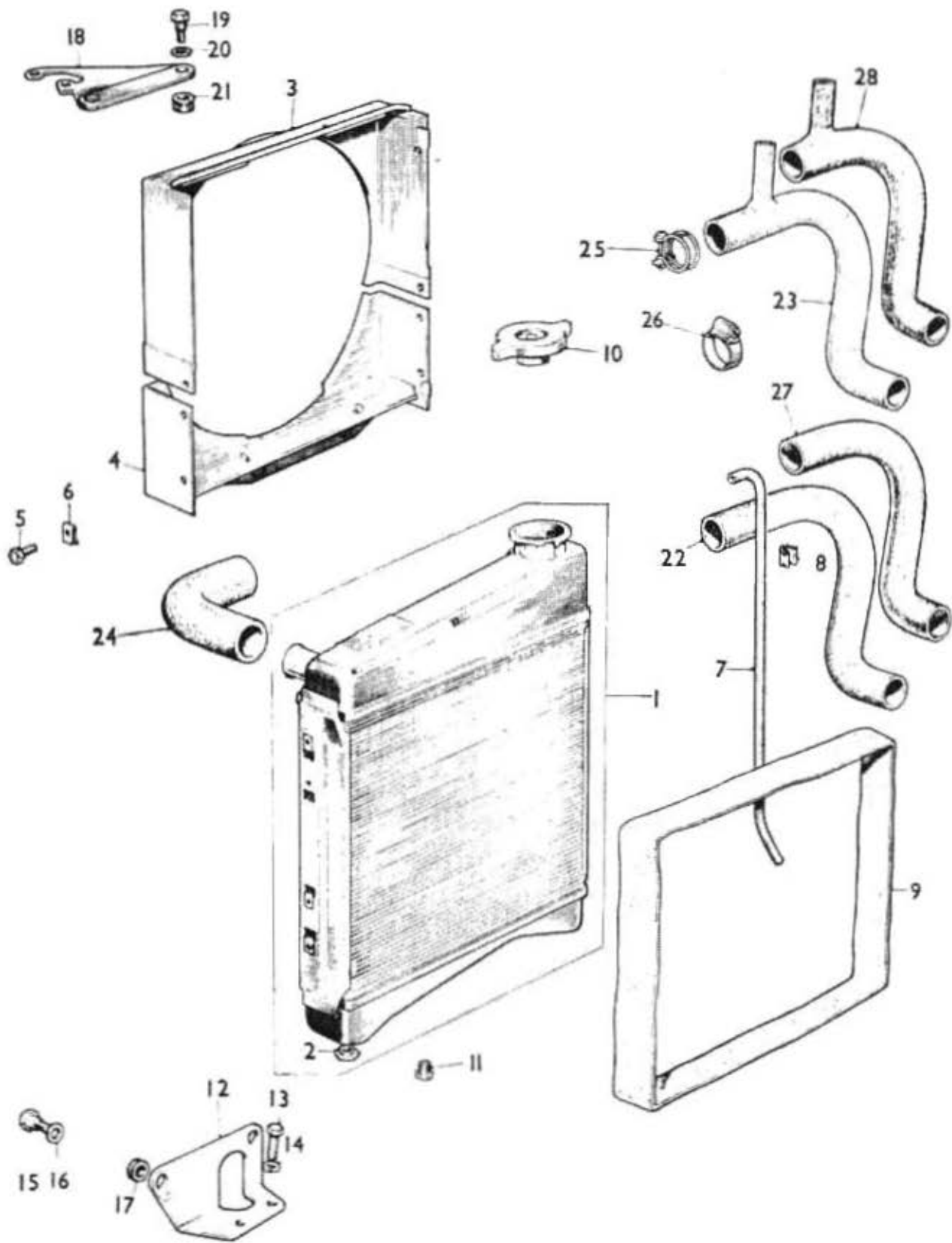
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Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
RADIATOR AND FITTINGS (AUSTIN AND MORRIS EXCEPT COOPER)					
1	Radiator assembly	ARA 2003	1		
1	Radiator assembly	Germany ARA 2004	1		
2	Adaptor—drain	ARA 830	1		
Cowl					
3	Top	ARA 1150	1		
4	Bottom	ARA 1140	1		For use with 850-cc power unit
4	Bottom	UK only ARA 1312	1		For use with 908-cc power unit
5	Screw—cowl—fixing	ARA 1117	6		
6	Nut	PFS 310	6		
7	Pipe—overflow (rubber)	ARA 1116	1		
8	Clip—pipe	ARA 951	2		
9	Surround—grille (rubber)	14A 7286	1		
10	Cap—filler	†ARA 1683	1		W.S.E. use ARA 2101
10	Cap—filler	†ARA 2161	1		
11	Plug—drain	ARA 1618	1		
Bracket and extension—engine mounting					
12	Screw—bracket to radiator	11G 228	2		For details see page MA 5
13	Washer—plain	PWZ 106	2		
14	Grommet—bracket (rubber)	11G 227	2		
15	Bracket—mounting	22A 29	1		
15	Bracket—mounting	Germany 12A 203	1		
16	Screw	HZS 0505	2		
17	Washer—spring	LWZ 305	2		
18	Bracket—support—upper	12A 201	1		
19	Screw—bracket to radiator	11G 228	2		
20	Washer—plain	PWZ 106	2		
21	Grommet—bracket (rubber)	11G 227	2		
Hose					
22	To water pump	†12A 1302	1		Required when heater is not fitted
26	To water pump	†12A 1351	1		Required when heater is not fitted and water pump 12G 1771 is fitted
23	To water pump	†12A 1379	1		Required when heater is fitted
27	To water pump	†12A 1550	1		Required when heater and water pump 12G 1771 are fitted
24	To water outlet	12G 1163	1		
25	Clip	†HCS 0913	4		
25	Clip—connection to water pump	†HCS 124	1		Required when water pump 12G 1771 is fitted

ABBREVIATIONS AND SYMBOLS

W.S.E. When stock exhausted

† Revised information



EG-7726

Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
RADIATOR AND FITTINGS (AUSTIN AND MORRIS COOPER, RILEY AND WOLSELEY)					
1	Radiator assembly	ARA 2061	1		
2	Adaptor	ARA 830	1		
Cowl					
3	Top	ARA 1150	1		
4	Bottom Austin and Morris Cooper	ARA 1342	1		
4	Bottom Riley and Wolseley	ARA 1149	1		
5	Screw—cowl fixing	ARA 1117	6		
6	Nut	PFS 310	6		
7	Pipe—overflow (rubber)	ARA 1116	1		
8	Clip—pipe	ARA 951	2		
9	Surround—radiator—cowling (rubber)	14A 7286	1		
10	Cap—filler	ARA 1633	1		
11	Plug—drain	ARA 1918	1		
Bracket					
12	Engine mounting				For details see page MA 5
12	Mounting—lower Austin and Morris Cooper	12A 203	1		
12	Mounting—lower Riley and Wolseley	22A 29	1		
13	Screw	HZS 0503	2		
14	Washer—spring	LWZ 305	2		
15	Screw—bracket to radiator	11G 228	2		
16	Washer—plain	PWZ 106	2		
17	Grommet	11G 227	2		
18	Bracket—support—upper Except Cooper 'S'	12A 201	1		
18	Bracket—support—upper Austin and Morris Cooper 'S'	12G 617	1		
19	Screw—bracket to radiator	11G 228	2		
20	Washer—plain	PWZ 106	2		
21	Grommet	11G 227	2		
Hose					
22	To water pump	12A 1392	1		Required when heater is not fitted. Correction; was 12A 1342
27	To water pump	12A 1551	1		Required when heater is not fitted and water pump 12G 1771 is fitted
23	To water pump	12A 1379	1		Required when heater is fitted
25	To water pump	12A 1550	1		Required when heater and water pump 12G 1771 is fitted
24	To water outlet Except Cooper 'S'	12G 1163	1		
24	To water outlet Austin and Morris Cooper 'S'	12G 1164	1		
Clip					
25	Riley and Wolseley	HCS 120	4		Use HCS 0913 for this application
26		HCS 0913	4		
25	Connection to water pump	HCS 124	1		Required when water pump 12G 1771 is fitted

ABBREVIATIONS AND SYMBOLS
 'S' Special † Revised information

1

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3

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FUEL SYSTEM

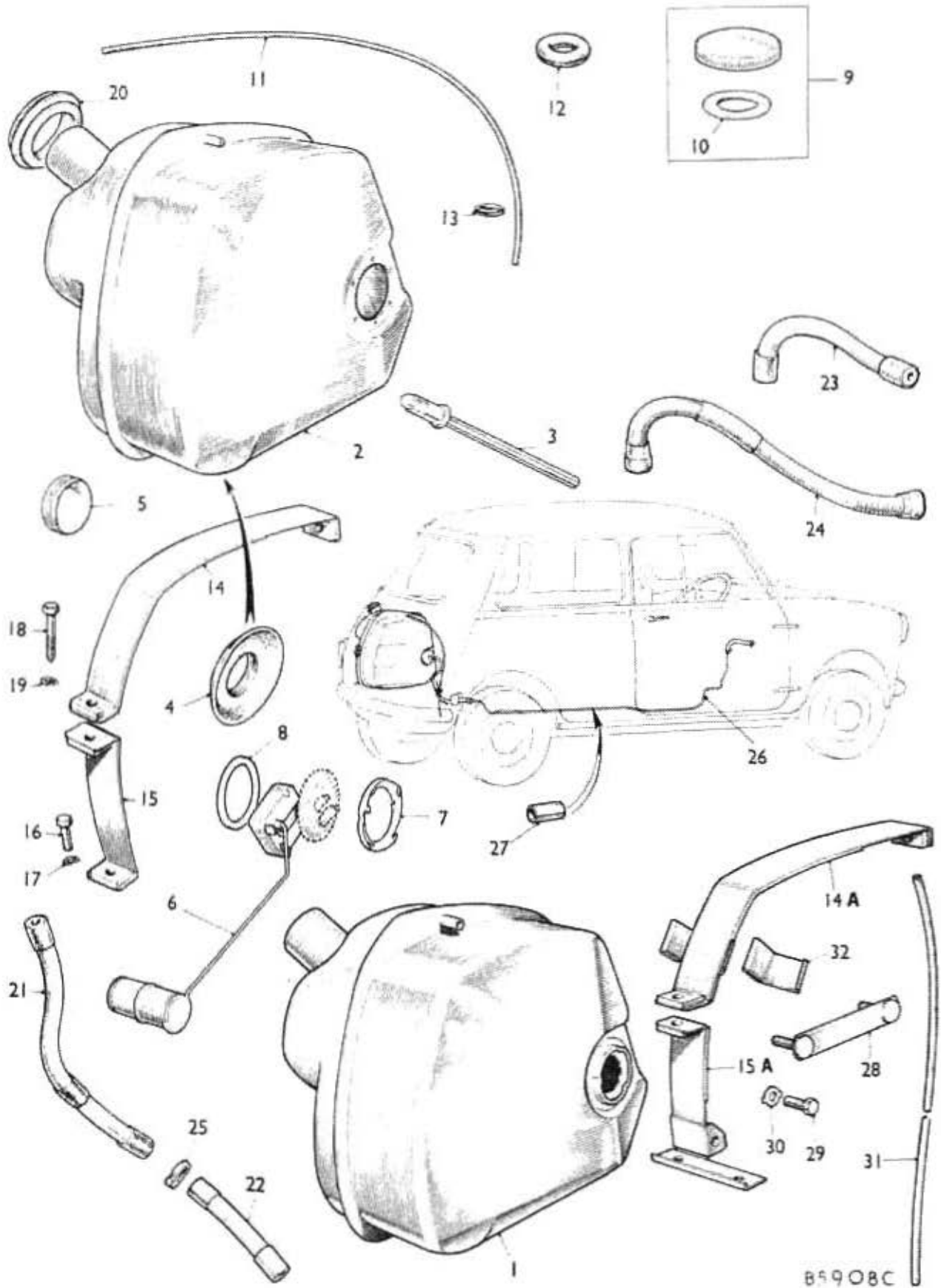
AUSTIN AND MORRIS SALOONS MK. II RILEY AND WOLSELEY SALOONS MK. III

	<i>Page</i>	<i>Plate</i>
†AUXILIARY FUEL TANK	MD 3	D 2
†CAP ASSEMBLY—FILLER (CP)	MD 2	D 1
†FUEL PUMP FIXING DETAILS	MD 5	D 4
†HOSE—PUMP TO FUEL PIPE	MD 2	D
†PIPE—FUEL—PUMP TO CARBURETTER HOSE ...	MD 2	D 1
†TANK—FUEL	MD 2	D 1
†UNIT—TANK	MD 2	D

AUSTIN MINI COUNTRYMAN AND MORRIS MINI-TRAVELLER MK. II, AUSTIN AND MORRIS VAN AND PICK-UP

	<i>Page</i>	<i>Plate</i>
†CAP ASSEMBLY—FILLER (CP)	MD 4	D 3
†FUEL PUMP FIXING DETAILS	MD 5	D 4
†HOSE—PUMP TO FUEL PIPE	MD 4	D 3
†PIPE—FUEL—PUMP TO CARBURETTER HOSE ...	MD 4	D 3
†TANK—FUEL	MD 4	D 3
†UNIT—TANK	MD 4	D 3

FOR CARBURETTER DETAILS USE THE S.U. CARBURETTER SERVICE PARTS LIST, PART NUMBER AKD 5036.

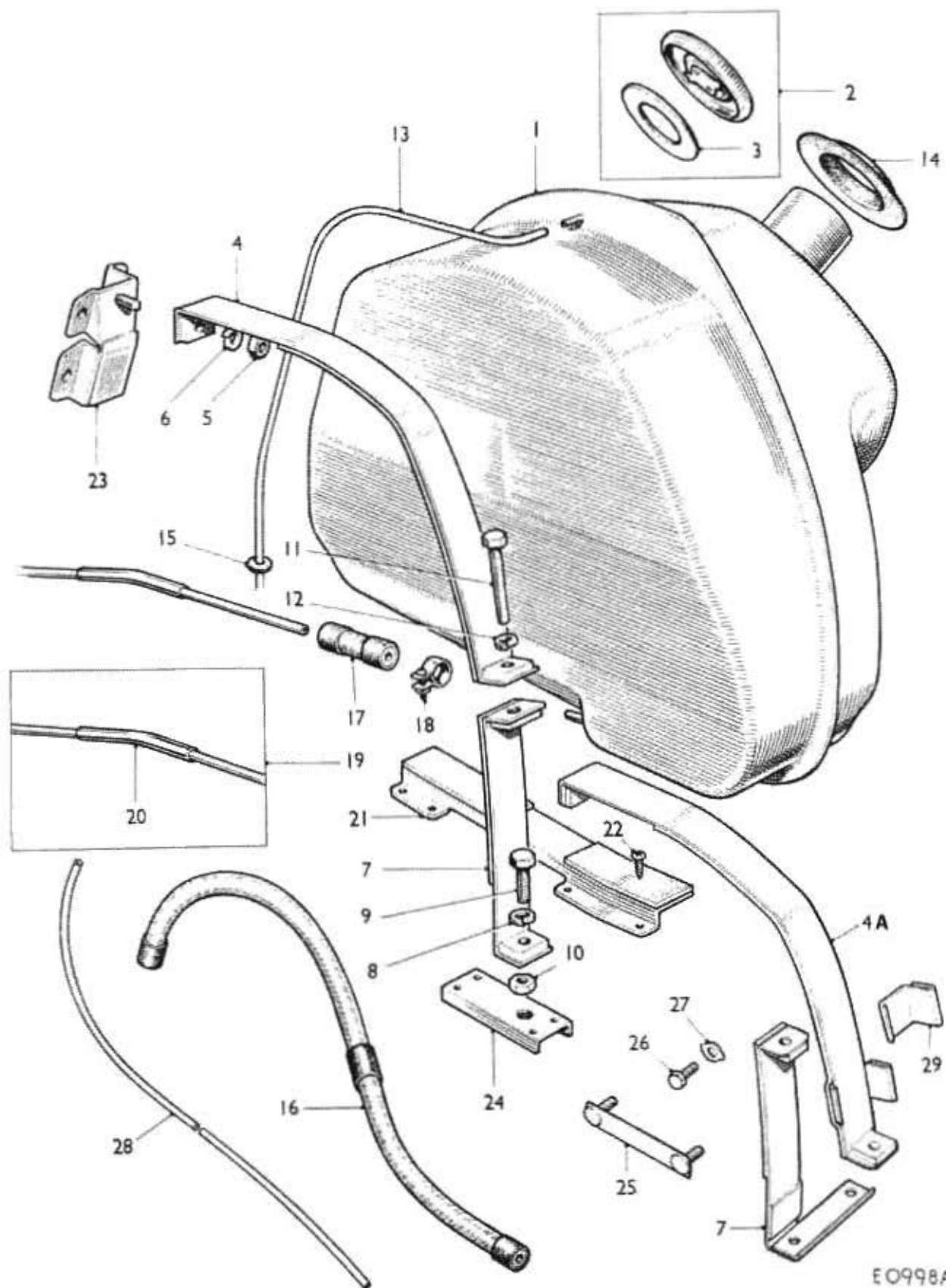


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Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
FUEL SYSTEM					
(AUSTIN, MORRIS, WOLSELEY, AND RILEY SALOONS)					
1	Tank—fuel	†ARA 103	1	(CN) A-A2SB, M-A2S6-101	W.S.E. use ARA 258
1	Except Riley and Wolseley	†ARA 258	1	to 064741A	
1		†ARA 359	1	(CN) A-A2SB, M-A2S6-064742A on	
2		Riley and Wolseley	†ARA 195	1	(CN) R-A2S3-101 to 027207,
2	†ARA 260		1	W-A2S3-101 to 050262	
2	†ARA 261		1	(CN) R-A2S3-027208 on, W-A2S3-050263 on	
3	Plug—drain	21A 1401	1		
4	Seal—rust (rubber)	ARA 1160	1		
5	Plug—blanking—drain hole (rubber)				
	Except Riley and Wolseley	RFN 217	1		
6	Unit—tank	27H 6502	1		W.S.E. use ARA 984
6	Unit—tank	ARA 984	1		
7	Ring—locking	ARA 1501	1		
8	Ring—sealing	ARA 1502	1		
9	Cap assembly—filler (CP)	8G 702	1		
10	Washer—sealing	21A 1013	1		
11	Pipe—vent—fuel tank (nylon)—31" (79 cm) long	27H 2985	A/R		Supplied in multiples of feet
12	Ring—supply pipe to vent pipe (rubber)	2H 35	1		
13	Grommet	RFN 405	1		
14	Strap				
	Upper	Except Canada and Sweden	†2A 2226	1	
14A	Upper	Canada and Sweden	†21A 2167	2	(CN) A-A2SB, M-A2S6-064742A on, (CN) R-A2S3-027208 on, W-A2S3-050263 on
15	Lower	Except Canada and Sweden	†2A 2231	1	
13A	Lower		†21A 2172	2	
28	Plate—bolt retaining	Canada and Sweden only	†21A 2188	1	(CN) A-A2SB, M-A2S6-064742A on
29	Screw—plate retaining		†H2S 0505	1	
30	Washer		†53K 3721	1	(CN) R-A2S3-027208 on,
31	Pipe—vent—tank		†37H 4548	A/R	W-A2S3-050263 on
32	Clip—tank—retaining		†21A 2171	1	
16	Bolt		H2S 0506	2	
17	Washer—spring		LWZ 205	2	
18	Bolt		H2S 0516	1	
19	Washer—spring		LWZ 205	1	
20	Grommet—filler tube		14A 7057	1	
	Hose				
21	Tank to pump	Except Cooper 'S'	21A 207	1	
22	Pump to fuel pipe		21A 208	1	
23	Fuel pipe to carburetter		BRT 2416	1	
24	Fuel pipe to carburetter	Automatic	18H 3448	1	
	Clip				
25	Connection		ACH 5854	4	
25	Hose—pump to tank		ACA 5103	1	
25	Hose—pump to fuel pipe	Automatic	ACA 5103	1	
26	Pipe—fuel—pump to carburetter hose		21A 1581	1	
27	Sleeve—pipe (rubber)		6K 838	6	

ABBREVIATIONS AND SYMBOLS

A/R As required (CN) Commission number CP Chrome-plated 'S' Special
 W.S.E. When stock exhausted † Revised information

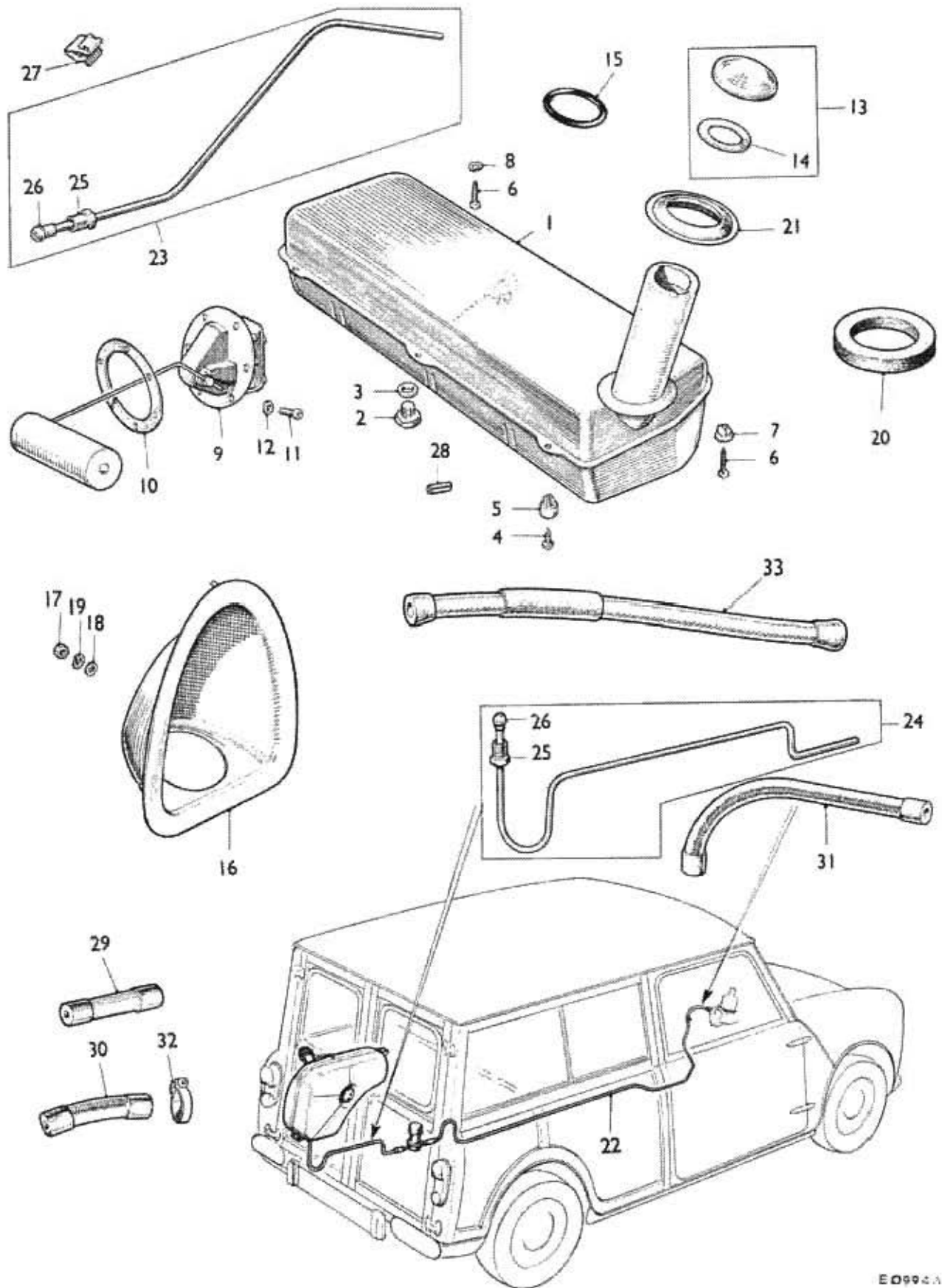


EO998A

Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
FUEL SYSTEM (AUSTIN, MORRIS, WOLSELEY, AND RILEY SALOONS)					
—continued					
AUXILIARY FUEL TANK					
(STANDARD FITMENT COOPER 'S'—OPTIONAL EXTRA STANDARD COOPER)					
1	Tank	21A 1317	1	(CN) C-A2SB, K-A2S6-101 to 011221A	
1	Tank	*21A 2183	1	(CN) C-A2SB, K-A2S6-011222A on	
2	Cap assembly—filler (without lock)	8C 702	1		
3	Washer—sealing	21A 152	1		
4	Strap—upper Except Canada and Sweden	2A 2226	1		
4A	Strap—upper Canada and Sweden	*21A 2167	2	(CN) C-A2SB, K-A2S6-011222A on	
5	Nut	FNZ 105	1		
6	Washer—spring	LWZ 205	1		
7	Strap—lower Except Canada and Sweden	2A 2231	1		
7	Strap—lower	21A 2172	2		
25	Plate—bolt retaining	21A 2188	1	(CN) C-A2SB, K-A2S6-011222A on	Supplied in multiples of feet
26	Screw—plate retaining	HZS 0505	1		
27	Washer	53K 3721	1		
28	Pipe—vent—tank	37H 4548	A/R		
29	Clip—tank retaining	27H 2171	1		
8	Washer—spring	LWZ 205	1		
9	Bolt	HZS 0508	1		
8	Washer—plain	PWZ 305	1		
10	Nut	LNZ 105	1		
11	Bolt	HZS 0516	1		
12	Washer—spring	LWZ 205	1		
13	Pipe—vent—tank (nylon) —31" (79 cm) long	27H 2985	A/R		Supplied in multiples of feet
14	Grommet—filler tube	14A 7057	1		
15	Grommet	RFN 403	1		
16	Hose—tank to pump	21A 1324	1		Required for standard Cooper when auxiliary tank is fitted
17	Hose—RH and LH tank to supply pipe	BRT 2805	1		
18	Clip	ACH 5854	1		
19	Pipe assembly—LH tank to RH tank	21A 1338	1		
20	Sleeve—pipe (PVC)	21A 1328	1		
21	Bracket—tank location and support	21A 1329	1		
22	Screw	PTZ 803	8		
23	Bracket—anchor—seat brace	*ALA 7905	1		Correction; was 21A 1331
24	Bracket—reinforcement—RH tank	21A 1335	1		
1	Tank—10 gallon (46 litres)	970-cc 21A 1408	1		Additional available equipment
1	Tank—18½ gallon (60 litres)	1275-cc 21A 1409	1		

ABBREVIATIONS AND SYMBOLS

A/R As required (CN) Commission number LH Left-hand RH Right-hand † Revised information



EO990A

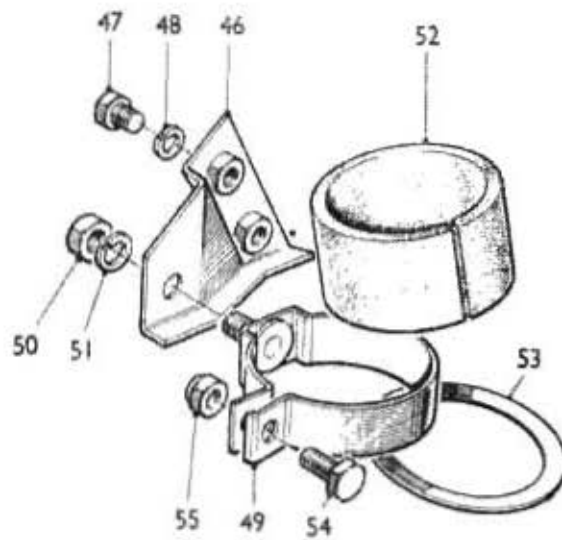
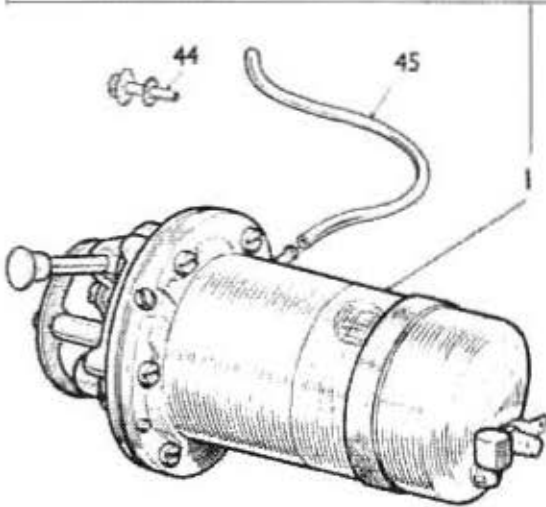
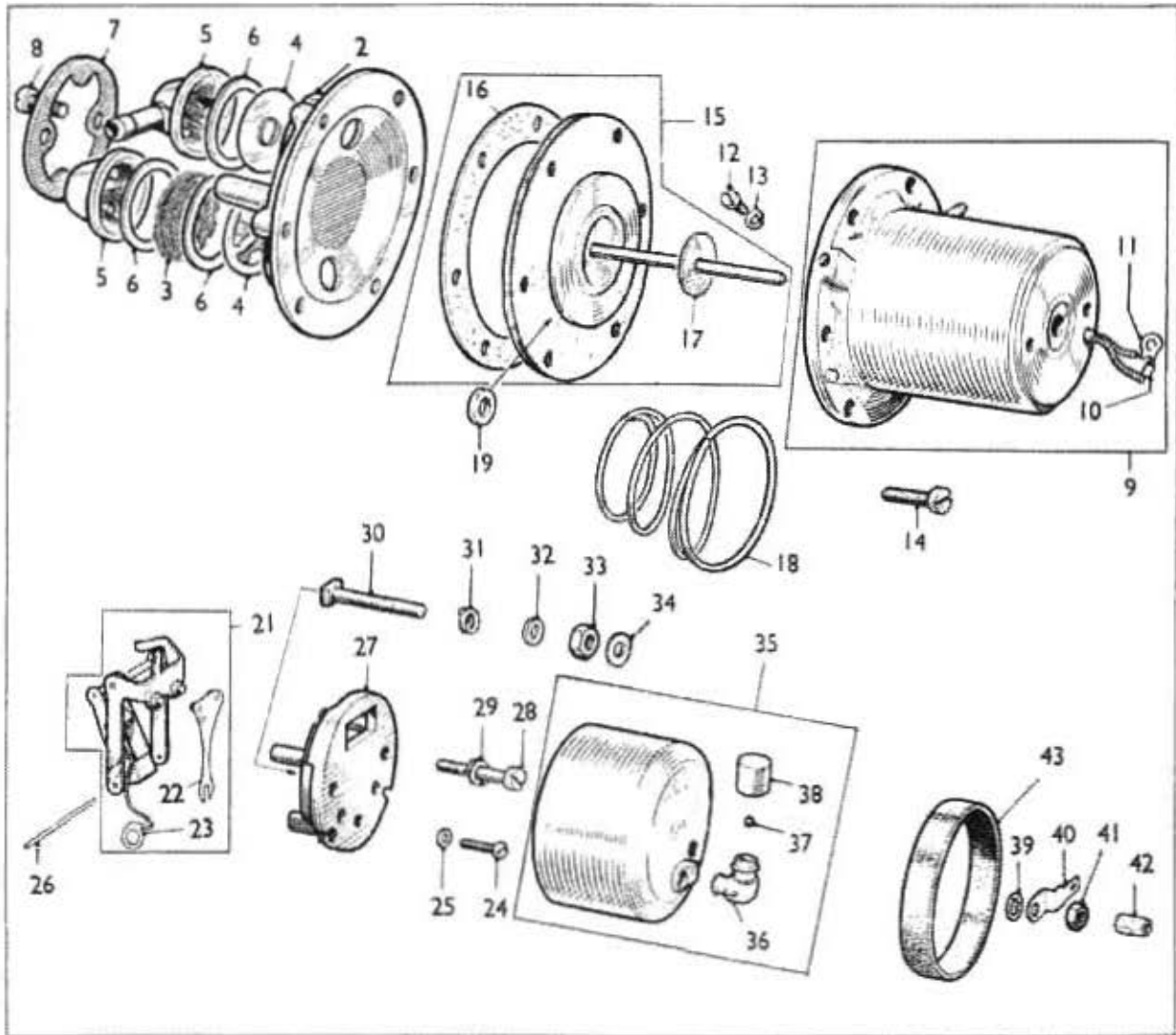
Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
FUEL SYSTEM					
(AUSTIN COUNTRYMAN AND MORRIS TRAVELLER, AUSTIN AND MORRIS VAN AND PICK-UP)					
1	Tank—fuel	21A 291	1		
2	Plug—drain	ARH 672	1		
3	Washer—plug	ARH 673	1		W.S.E. use ARA 967
3	Washer—plug	ARA 967	1		
4	Screw	PTZ 1406	3		
5	Nut (Nylon)	21A 304	3		
6	Screw	PTZ 1410	3		
7	Nut (Nylon)	21A 305	2		
8	Washer—spring	LWZ 204	1		
9	Unit—tank—fuel gauge	21A 1813	1		
10	Washer—joint	2H 1082	1		
11	Screw	58K 105	6		
12	Washer (copper)	2A 2088	6		
13	Cap assembly—filler—without lock (primed)	8G 654	1		
14	Washer—sealing	*21A 1913	1		Correction; was 21A 1933
15	Ring—sealing—filler cap	W 2A 3606	1		
16	Cowl—fuel—filler	14A 8152	1		
17	Nut	V, U FNZ 103	5		
18	Washer—plain	PWZ 103	5		
19	Washer—spring	LWZ 203	5		
20	Ring—sealing—filler to floor	2A 2069	1		
21	Grommet—filler through body	14A 7037	1		
Pipe assembly—fuel					
22	Pump hose to carburettor hose	21A 919	1		
23	Tank to pump hose	*V, U 21A 307	1		
24	Tank to pump hose	;V, W, Ws 21A 554	1		
25	Nut—union—pipe to tank	11G 2073	1		
26	Nipple	ACA 5129	1		
27	Clip—pipe to floor	V, U 11K 9181	1		
28	Sleeve—pipe (rubber)	6K 838	5		
Hose					
29	Pump to tank pipe	W BRT 2409	1		
29	Pump to tank pipe	V, U BRT 2415	1		
30	Pump to fuel pipe	21A 208	1		
31	Carburettor to fuel pipe	BRT 2413	1		
33	Carburettor to fuel pipe Automatic	13H 8448	1		
Clip					
32	Hose	ACH 5854	4		
32	Hose—pump to tank	ACA 5103	1		
32	Hose—pump to fuel pipe	ACA 5103	1		

ABBREVIATIONS AND SYMBOLS

U Pick-up V Van
 W Dual-purpose (wood framing)
 † Revised information

*V Van with metal load floor
 Wa Dual-purpose (all-metal)

;V Van with wooden load floor
 W.S.E. When stock exhausted



E1028

Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
FUEL PUMP AND FIXINGS					
1	Pump assembly	*AUF 201	1		<i>20F214</i>
2	Body	*AUB 613	1		
3	Filter	*AUB 617	1		
4	Valve	*AUB 6002	2		
5	Banjo	*AUB 663	2		
6	Washer—sealing	*AUB 676	3		
7	Plate—clamp	*AUB 668	1		
8	Screw—plate	*AUA 1433	2		
9	Housing assembly—coil	*AUB 6080	1		
10	Tag—terminal 5 B.A.	*AUA 1435	1		
11	Tag—terminal 2 B.A.	*AUA 1450	1		
12	Screw—earth	*AUA 699	1		
13	Washer—spring	*AUA 585	1		
14	Screw—coil housing	*AUB 600	6		
15	Diaphragm assembly	*AUB 6097	1		
16	Washer—sealing	*AUB 706	1		
17	Washer—impact	*AUB 582	1		
18	Spring—armature	*AUB 758	1		
19	Roller	*AUA 1433	11] Alternatives
20	Plate—armature guide	*AUB 794	1		
21	Rocker and blade assembly	*AUB 6022	1		
22	Blade	*AUA 6036	1		
23	Tag—terminal 2 B.A.	*AUA 1456	1		
24	Screw—blade	*AUA 565	1		
25	Washer—dished	*AUA 566	1		
26	Spindle—contact breaker	*AUA 1435	1		
27	Pedestal	*AUB 6034	1		
28	Screw—pedestal	*AUA 1459	2		
29	Washer—spring	*AUA 1863	2		
30	Screw—terminal	*AUA 1468	1		
31	Washer—spring	*AUA 1863	1		
32	Washer (lead)	*AUA 1662	1		
33	Nut—recessed	*AUA 1661	1		
34	Washer—sealing	*AUB 609	1		
35	Cover and valve assembly	*AUE 399	1		
36	Valve—ventilator	*AUB 702	1		
37	Ball—valve	*AUB 704	1		
38	Cap—valve	*AUB 703	1		
39	Washer—shakeproof	*LWN 403	1		
40	Connector—Lucar	*AUA 692	1		
41	Nut—cover	*AUA 878	1		
42	Sleeve—insulating	*AUB 611	1		
43	Ring—sealing	*AUB 716	1		
44	Rivet (Nylon)	*13H 1640	1		
45	Tube—breather—10" (25.4 cm)	*07H 2679	A/R		
46	Bracket—fuel pump	*21A 750	1		
47	Screw	*H2S 0404	2		
48	Washer—spring	*LWZ 204	2		
49	Clip—fuel pump mounting	*21A 682	1		
50	Nut	*FNZ 105	1		
51	Washer—spring	*LWZ 205	1		
52	Strap (rubber)	*ACB 9252	1		
53	Washer—abutment	*ACB 9270	1		
54	Screw	*H2S 0407	1		
55	Nut	*LNZ 204	1		

ABBREVIATIONS AND SYMBOLS

A/R As required † Revised information



CLUTCH CONTROLS

	<i>Page</i>	<i>Plate</i>
BRACKET—CLUTCH AND BRAKE PEDAL	ME 2	E 1
MASTER CYLINDER ASSEMBLY—CLUTCH	ME 3	E 1
OPERATING CYLINDER—CLUTCH	ME 2	E 1
PAD—PEDAL (RUBBER)	ME 2	E 1
PEDAL ASSEMBLY	ME 2	E 1
PIPES—CLUTCH	ME 3	E 1
SPRING—PEDAL RETURN	ME 2	E 1

FOR CLUTCH DETAILS APPLICABLE TO THIS RANGE OF VEHICLES, REFERENCE SHOULD BE MADE TO THE FOLLOWING PUBLICATIONS:

850-cc PETROL ENGINE

AKD 3502, AUSTIN AND MORRIS MINI—MECHANICAL SERVICE PARTS LIST

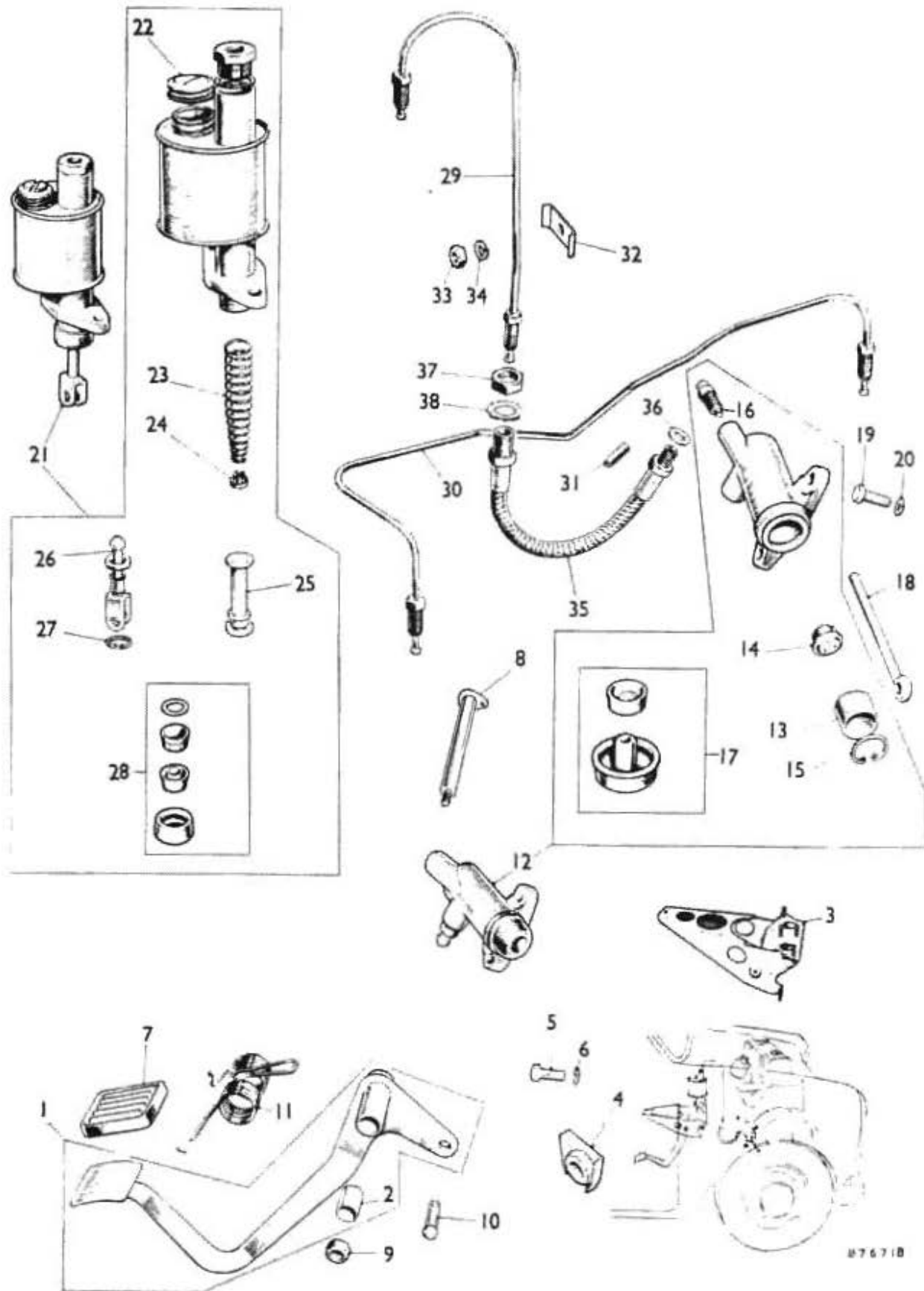
†AKD 3518 AUSTIN AND MORRIS MINI-COUNTRYMAN, TRAVELLER, VAN, PICK-UP—MECHANICAL SERVICE PARTS LIST

998-cc (TYPES 9FA AND 9FD) PETROL ENGINE

AKD 3509, AUSTIN AND MORRIS MINI-COOPER—MECHANICAL SERVICE PARTS LIST

998-cc (TYPE 99H) PETROL ENGINE

AKD 5103, 998-cc/1275-cc PETROL—POWER UNIT SERVICE PARTS LIST

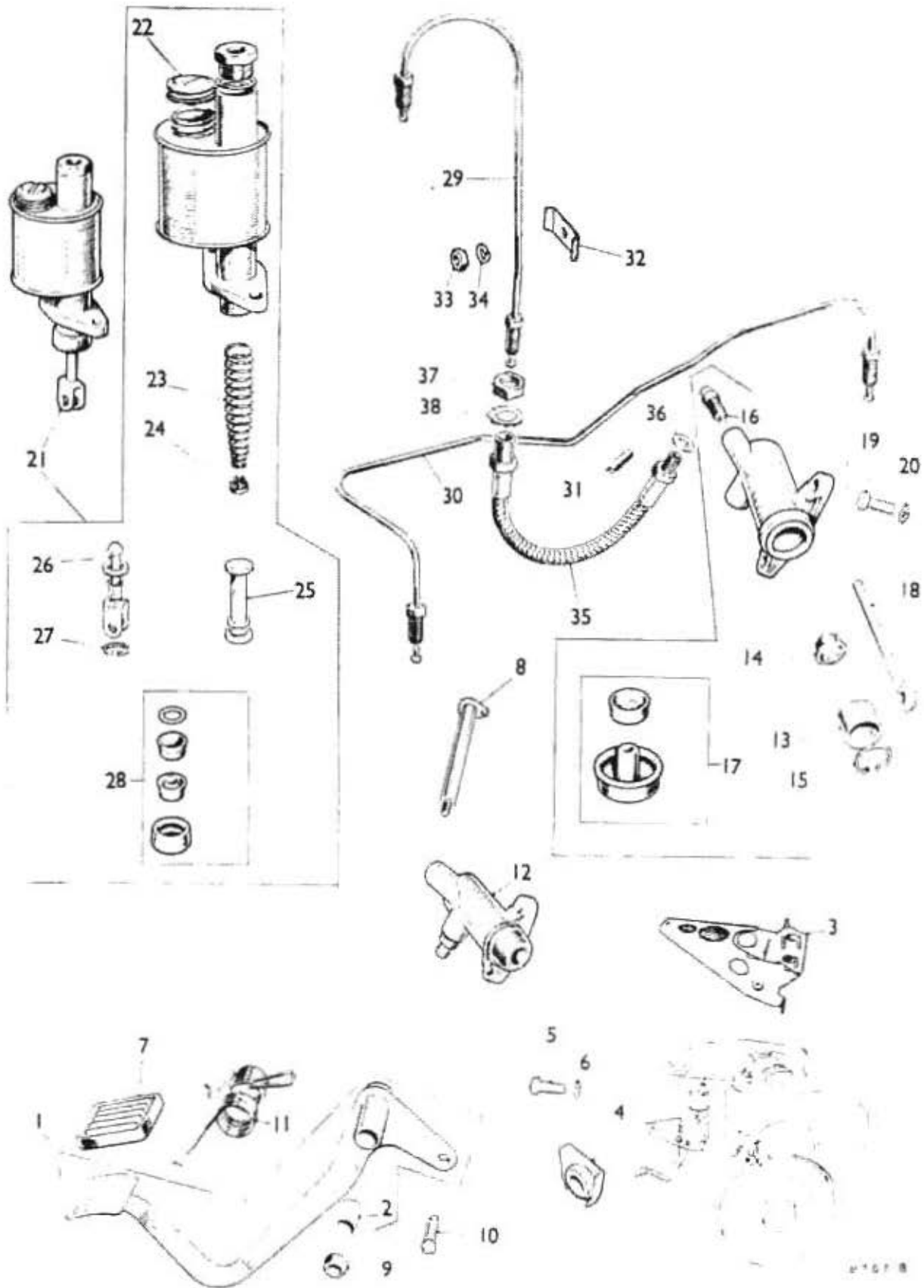


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Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
CLUTCH CONTROLS					
CLUTCH PEDAL AND LINKAGE					
1	Pedal assembly	†2A 5866	1		
2	Bush	†2A 8034	2		
3	Bracket—clutch and brake pedal	†2A 5859	1		
4	Plate—clutch and brake pedal	†21A 1657	1		Required when steering lock is fitted
5	Screw	†H2S 0505	2		
6	Washer—spring	†LWZ 205	2		
7	Pad—pedal (rubber)	†2A 5865	1		
8	Shaft—clutch and brake pedal	†2A 5880	1		
9	Nut	†LNZ 205	1		
10	Pin—clevis	†CLZ 0512	1		
11	Spring—pedal return	†2A 5852	1		
CLUTCH OPERATING CYLINDER					
12	Cylinder assembly—clutch operating	†22A 233	1		
13	Piston	†17H 7841	1		
14	Filler—piston cup	†17H 7540	1		
15	Circlip	†AAA 81	1		
16	Screw—bleeder	†8H 2428	1		
17	Kit—repair	†8G 8446	1		
18	Push-rod	†13H 898	1		
19	Screw	†ZCS 0610	2		
20	Washer—spring	†LWZ 806	2		

ABBREVIATIONS AND SYMBOLS

† Revised information



Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
CLUTCH CONTROLS—continued					
CLUTCH MASTER CYLINDER AND PIPES					
21	Cylinder assembly—master	21A 2063	1		
22	Cap filler (plastic)	17H 6861	1		
23	Spring—piston return	27H 7751	1		
24	Retainer spring	17H 7554	1		
25	Piston	17H 7860	1		
26	Push-rod	17H 7557	1		
27	Circlip	17H 7560	1		
28	Kit—repair	†88G 424			
	Cup—main	†NSP			
	Cup—secondary	†NSP			
	Washer—piston	†NSP			
	Boot	†NSP			
29	Pipe—master cylinder to hose—12" (30.48 cm)	RHD 21A 65	1		
30	Pipe—master cylinder to hose—20" (74 cm) long	LHD 21A 70	1		
31	Sleeve—pipe (rubber)	6K 751	2		
32	Clip—pipe to dash	21A 64	2		
33	Nut	FNZ 103	2		
34	Washer—spring	LWZ 203	2		
35	Hose	18H 300	1		
36	Gasket—hose to slave cylinder	8H 2287	1		
37	Nut—lock	2K 8680	1		
38	Washer—lock	LWN 510	1		
	Washer—sealing	†31G 279	1		

ABBREVIATIONS AND SYMBOLS

LHD Left-hand drive

NSP Non-serviceable part

RHD Right-hand drive

† Revised information

Issue 3

ME 3

1. 10/10/10

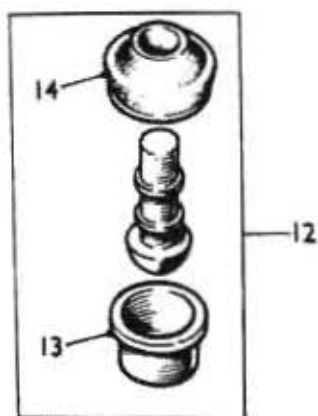
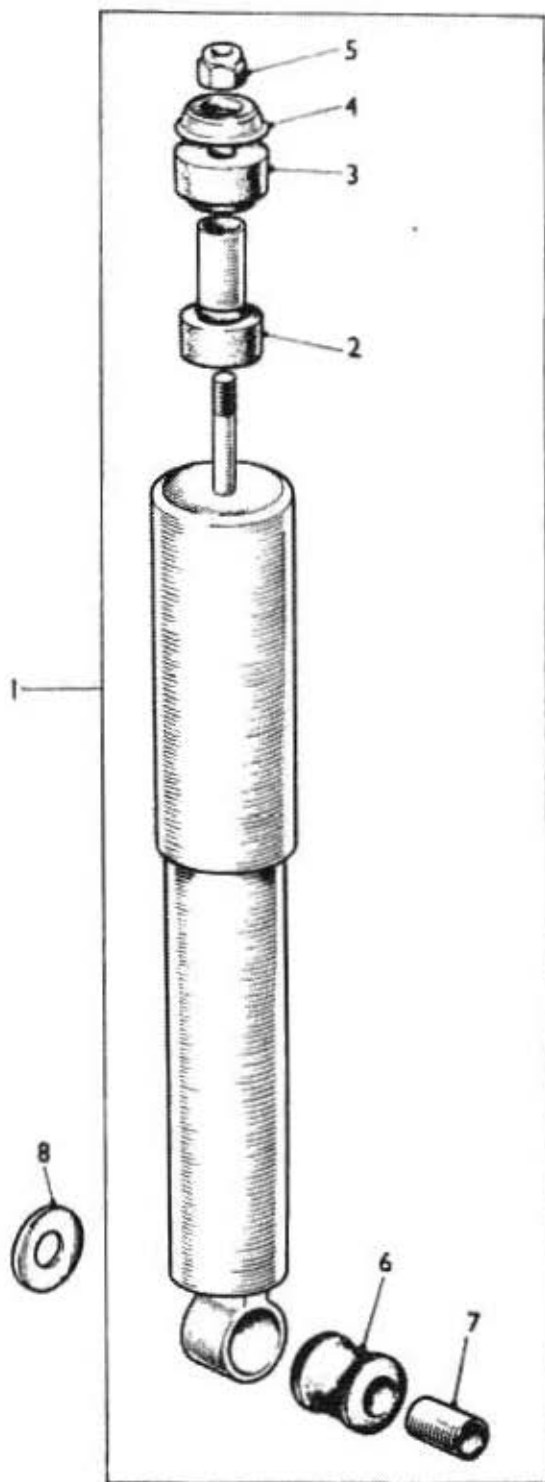
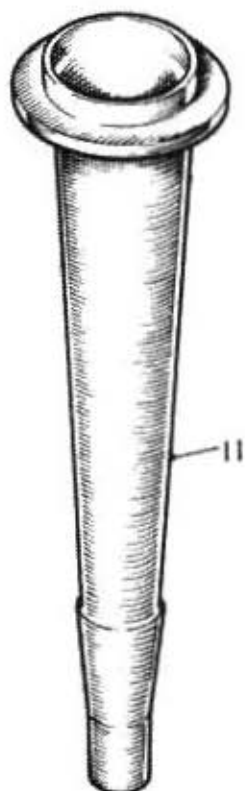
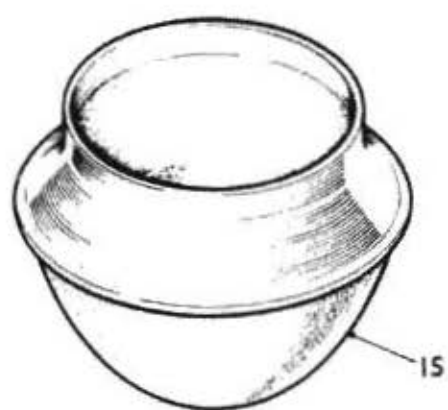
2. 10/10/10



REAR SUSPENSION

	<i>Page</i>	<i>Plate</i>
†ABSORBER—SHOCK	MH 2	H 1
†ARM—RADIUS	MH 4	H 3
†CYLINDER—WHEEL	MH 5	H 4
†DISPLACER UNIT	MH 3	H 2
†DRUM—BRAKE	MH 5	H 4
†JOINT—KNUCKLE (HYDROLASTIC)	MH 3	H 2
†JOINT—KNUCKLE (RUBBER CONE)	MH 2	H 1
†PLATE—BRAKE	MH 5	H 4
†SECTOR—HAND BRAKE CABLE	MH 4	H 3
†SHOE—BRAKE	MH 5	H 4
†STRUT (HYDROLASTIC)	MH 3	H 2
†STRUT (RUBBER CONE)	MH 2	H 1

MH

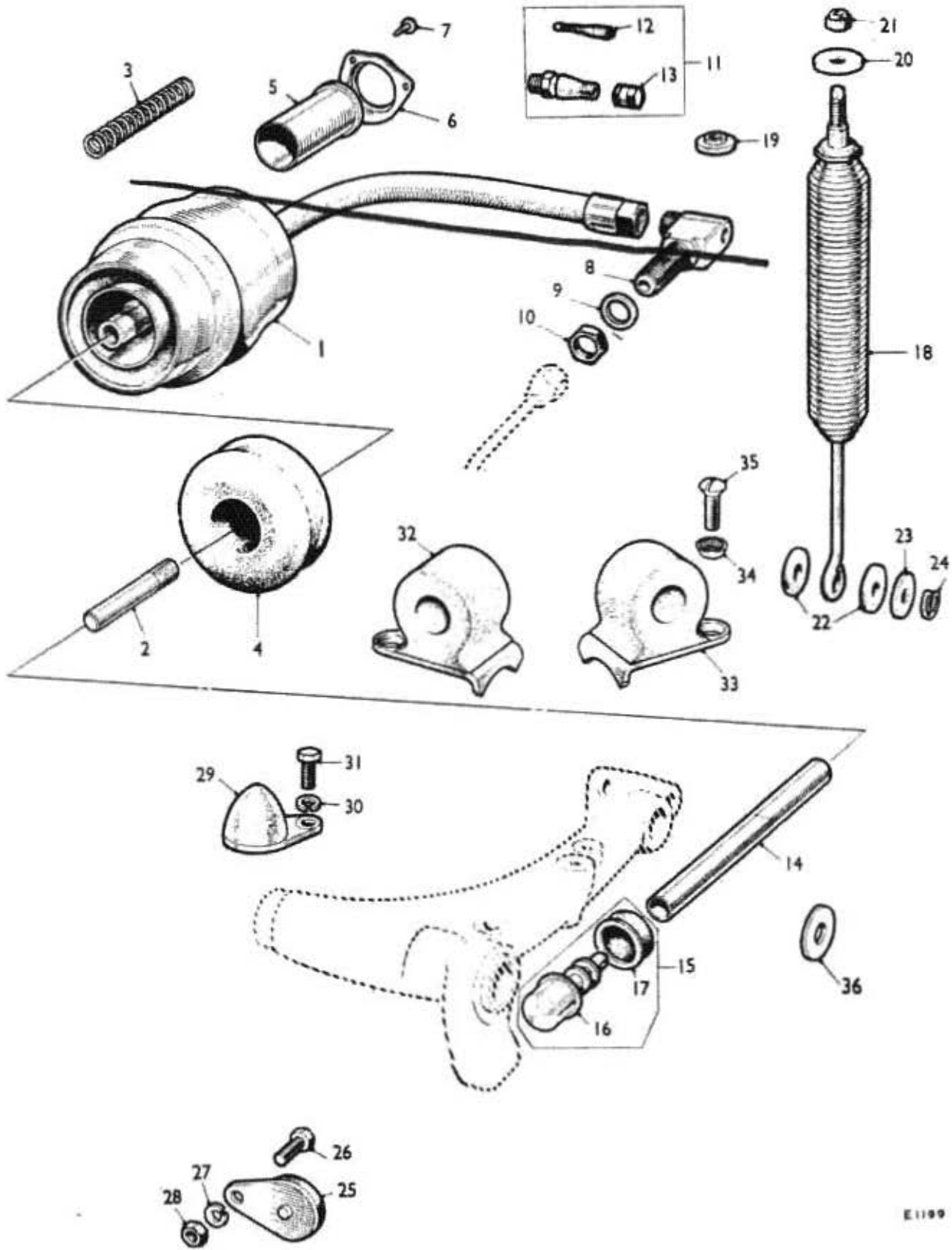


E 1220

Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
REAR SUSPENSION					
1	Absorber—shock	†21A 1403	2		
2	Mounting rubber—lower	†21A 1314	2		
3	Mounting rubber—upper	†21A 1086	2		
4	Washer—special	†21A 639	2		
5	Nut	†LNZ 206	2		
6	Ferrule	†21A 503	2		
7	Sleeve	†21A 504	2		
8	Washer	†A JD 7162	4		
9	Nut	†53K 1603	2		
10	Buffer	†21A 640	2		
11	Strut	†21A 1684	2		
12	Joint assembly—knuckle	†21A 1168	2		
13	Socket—ball	†21A 423	2		
14	Cover—dust	†21A 425	2		
15	Cone—spring	†2A 4342	2		

ABBREVIATIONS AND SYMBOLS

† Revised information



E1199

Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
REAR SUSPENSION—continued					
1	Unit—displacer	21A 2008	2		
1	Unit—displacer	21A 2014	1		
2	Dowel	21A 1704	2		
3	Spring—compression	4G 7809	2		
4	Excluder—dust	21A 1496	2		
5	Sleeve	21A 1515	2		
6	Retainer—sleeve	21A 1757	2		
7	Screw	13H 3355	0		
8	Elbow—interconnecting pipe	21A 1510	2		
9	Washer—lock	LWZ 610	2		
10	Nut	17H 4574	2		W.S.E. use 17H 8290
10	Nut	17H 8290	2		
11	Valve assembly	13H 1705	2		
12	Core	13H 965	2		
13	Cap	†ACA 9756	2		W.S.E. use 13H 4714
13	Cap	†13H 4714	2		
14	Strut	21A 1805	2		
15	Joint assembly—knuckle	21A 1163	2		
16	Socket—ball	21A 423	2		
17	Cover—dust	21A 425	2		
18	Spring—helper	21A 1800	2		
19	Mounting rubber	21A 1492	4		
20	Washer—special	58K 8446	2		
21	Nut	LNZ 105	2		
22	Washer (felt)	21A 1493	4		
23	Washer—plain	PWZ 306	2		
24	Clip—retaining	13H 2195	2		
25	Buffer—rebound	21A 1517	2		
26	Bolt	HZS 0505	2		
27	Washer—spring	LWZ 205	2		
28	Nut	FNZ 105	2		
29	Buffer—bump	21A 1520	2		
30	Washer—spring	LWZ 205	2		
31	Bolt	HZS 0505	2		
32	Buffer—bump—RH	21A 1728	1		
33	Buffer—bump—LH	21A 1729	1		
34	Washer—shakeproof	6K 9012	2		
35	Screw	RMZ 0510	2		

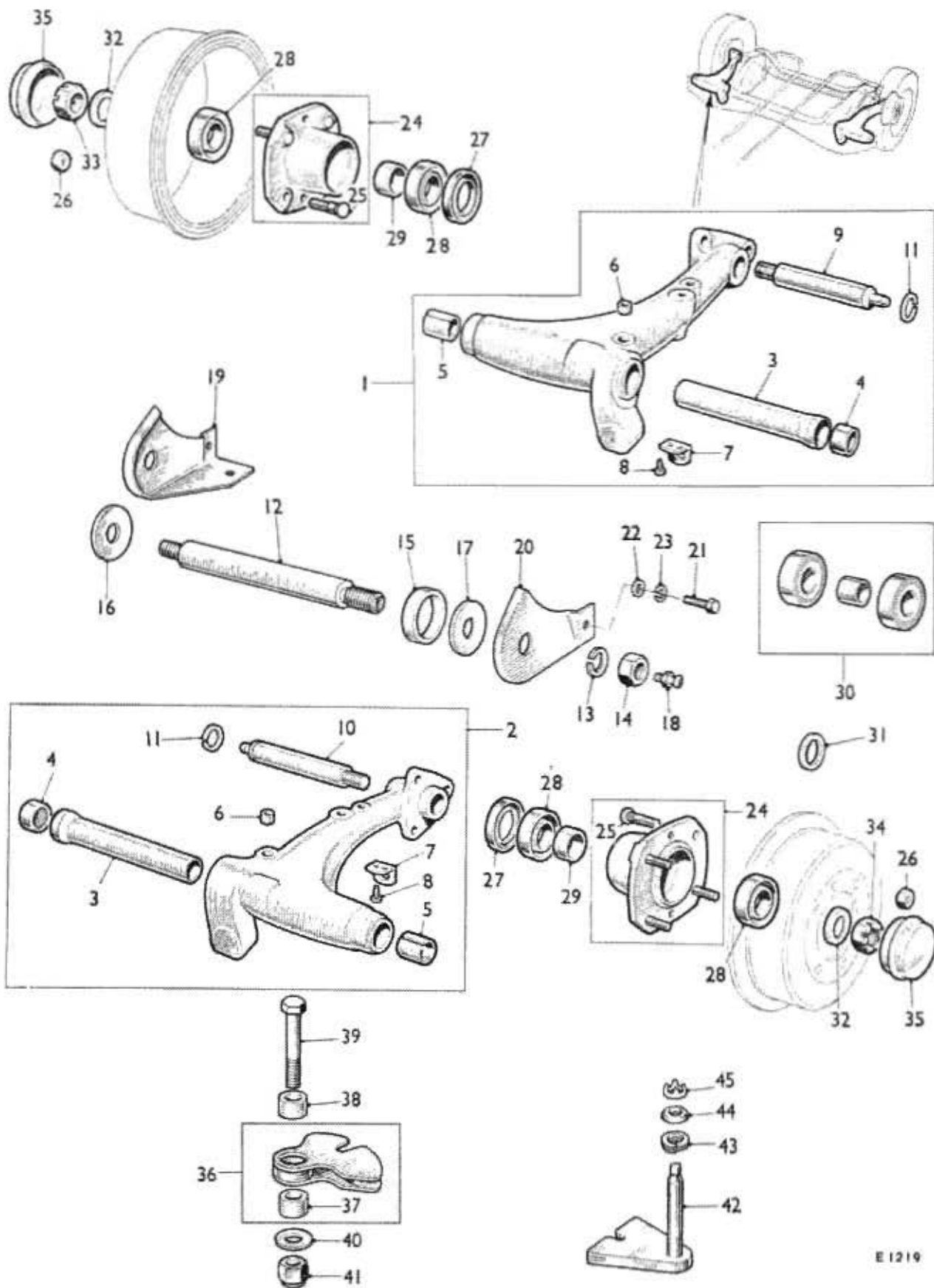
ABBREVIATIONS AND SYMBOLS

LH Left-hand RH Right-hand

'S' Special

W.S.E. When stock exhausted

† Revised information



E1219

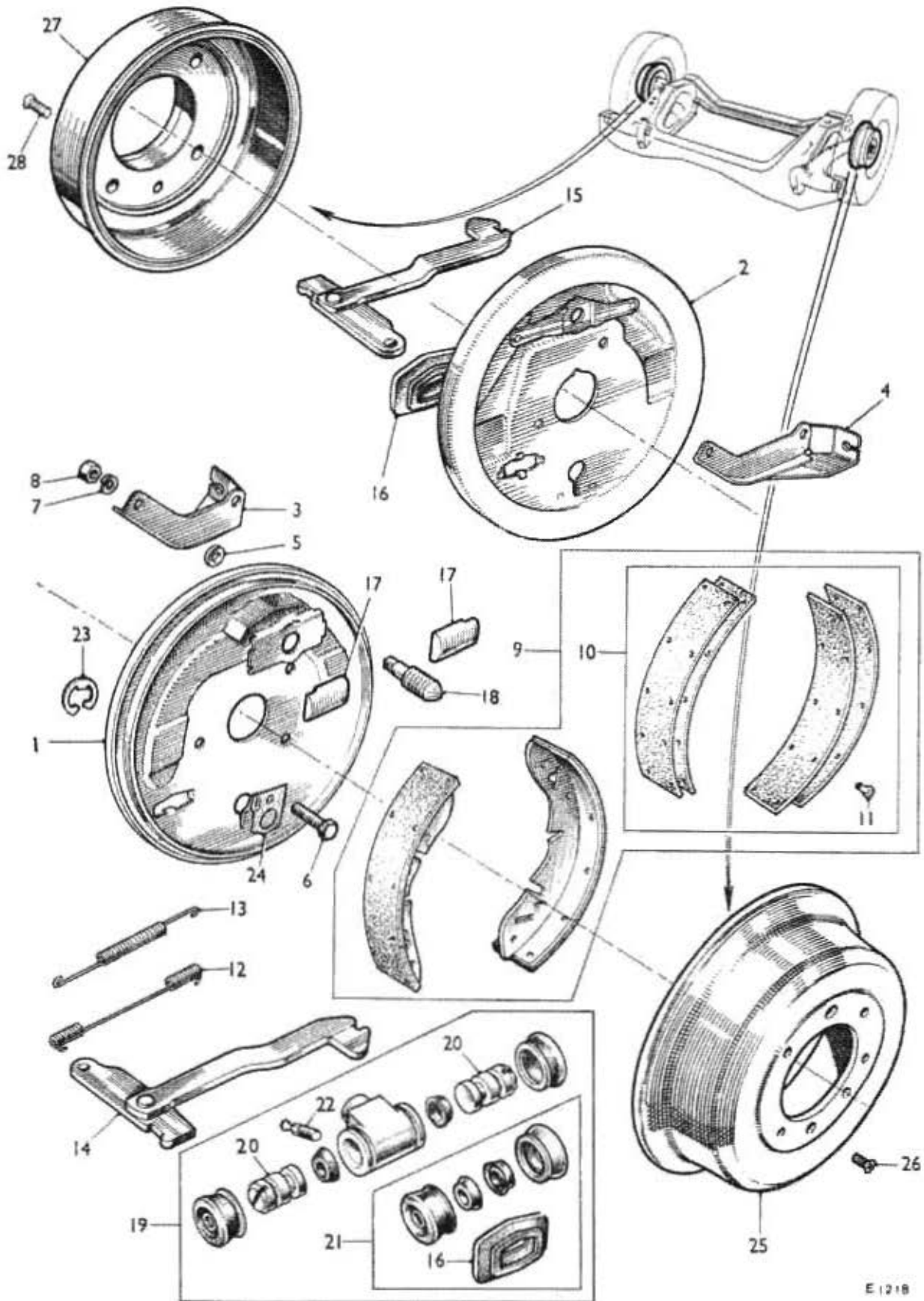
Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
REAR SUSPENSION—continued					
	Suspension assembly—RH	NSP	1		
	Suspension assembly—LH	NSP	1		
	Arm assembly—radius				
1	Right-hand	Rubber Cone	21A 392	1	
2	Left-hand	Rubber Cone	21A 393	1	
1	Right-hand	Hydrolastic	21A 1485	1	
2	Left-hand	Hydrolastic	21A 1489	1	
3	Tube—lubricating		21A 396	2	
4	Bearing—needle roller		10H 442	2	
5	Bush—outer end		2A 7325	2	
6	Bush—pivot pin	Hydrolastic	LJS 0507	2	
7	Bracket—hose	Rubber Cone	21A 397	2	
7	Bracket—hose	Hydrolastic	21A 1375	2	
8	Screw		31K 3274	4	
	Shaft-stub				
9	Right-hand	Rubber Cone	2A 7351	1	
10	Left-hand	Rubber Cone	2A 7354	1	
9	Right-hand	Hydrolastic	21A 1486	1	
10	Left-hand	Hydrolastic	21A 1490	1	
11	Circlip		2A 7352	2	
12	Shaft—pivot		ACA 9099	2	
13	Washer—spring		LWZ 208	4	
14	Nut		FNZ 508	4	
15	Ring—sealing		2A 7327	4	
16	Washer—thrust—inner		ACA 9302	2	
17	Washer—thrust—outer		2A 7324	2	
18	Lubricator		LHN 400	2	
19	Shroud—RH				
20	Shroud—LH				
21	Screw				
22	Washer—plain	Rubber Cone			For details refer to Body Service Parts Lists AKD 5103 and AKD 5106
23	Washer—spring	Rubber Cone			
21	Screw	Hydrolastic			
22	Washer—plain	Hydrolastic			
23	Washer—spring	Hydrolastic			
24	Hub assembly		21A 2923	2	
25	Stud—wheel		21A 2964	8	
24	Hub assembly	Std Cooper	21A 1389	2	
25	Stud—wheel	Std Cooper	ATA 7085	8	
24	Hub assembly	Cooper 'S'	21A 1277	2	
25	Stud—wheel	Cooper 'S'	21A 1278	8	
26	Nut—wheel stud		88G 322	8	
27	Seal—oil	Except Cooper 'S'	ACA 4000	2	
27	Seal—oil	Cooper 'S'	13H 3593	2	Refer to T.I.B. 1F 129
28	Bearing—inner and outer	Except Cooper 'S'	13H 113	4	
29	Spacer		2A 7354	2	
30	Kit—bearing and spacer	Cooper 'S'	18G 8174	2	Refer to T.I.B. 1F 129
31	Washer—stub shaft		21A 1892	2	
32	Washer—stub shaft		BTA 672	2	
33	Nut—RHT		FNS 410	1	
34	Nut—LHT		FNN 2410	2	
35	Cap—grease retaining		ATB 4088	2	
36	Sector—hand brake cable		21A 797	2	
37	Bush		21A 798	2	
38	Tube—distance	Rubber Cone	21A 1420	2	
39	Bolt	Rubber Cone	HBZ 0528	2	
40	Washer—plain		2K 5806	2	
41	Nut		53K 1662	2	
42	Sector—hand brake cable		21A 1507	2	
43	Washer—spring	Hydrolastic	2K 2545	2	
44	Washer—thrust		21A 1512	1	
45	Clip—Spire		21A 1513	2	

ABBREVIATIONS AND SYMBOLS

LH Left-hand LHT Left-hand thread
 RHT Right-hand thread 'S' Special
 † Revised information

NSP Non-serviceable part
 Std Standard

RH Right-hand
 T.I.B. Technical Information Bulletin



E 1218

Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
REAR SUSPENSION—continued					
1	Plate—brake—RH	†21A 1058	1		
2	Plate—brake—LH	†21A 1060	1		
3	Bracket—hand brake cable—RH	†21A 1660	1		
4	Bracket—hand brake cable—LH	†21A 1670	1		
5	Washer—packing	†58K 3487	4		
6	Bolt	†HZS 0508	6		
7	Washer—spring	†LWZ 205	6		
8	Nut	†FNZ 105	6		
9	Shoe assembly—brake	†8G 8877	2 sets		
10	Lining	†8G 8800	1 box		
11	Rivet	†7H 7398	28		
12	Spring—brake shoe return—cylinder end	†17H 8092	2		
13	Spring—brake shoe return—adjuster end	†17H 7621	2		
14	Lever—hand brake—RH	†17H 7844	1		
15	Lever—hand brake—LH	†17H 7610	1		
16	Boot—wheel cylinder	†17H 7612	2		Also included in repair kit 8G 8707
17	Tappet	†17H 7618	4		
18	Wedge	†17H 7619	2		
19	Cylinder assembly—wheel	†17H 8152	2		
20	Piston	†17H 8300	4		
21	Kit—repair	†8G 8707	2		
	Seal	†NSP	4		
	Boot—piston sealing	†NSP	4		
16	Boot—wheel cylinder	†17H 7612	2		
22	Screw—bleed	†17H 7623	2		
23	Clip—spring	†17H 7949	2		
24	Washer—joint	†27H 5983	2		
25	Drum—brake	†21A 22	2		
26	Screw	†CMZ 0407	4		
25	Drum—brake	†21A 1457	2		
28	Screw	†CMZ 0410	4		
27	Drum—brake	†21A 1270	2		
28	Screw	†CMZ 0422	4		

ABBREVIATIONS AND SYMBOLS

LH Left-hand NSP Non-serviceable part

RH Right-hand

'S' Special

Std Standard

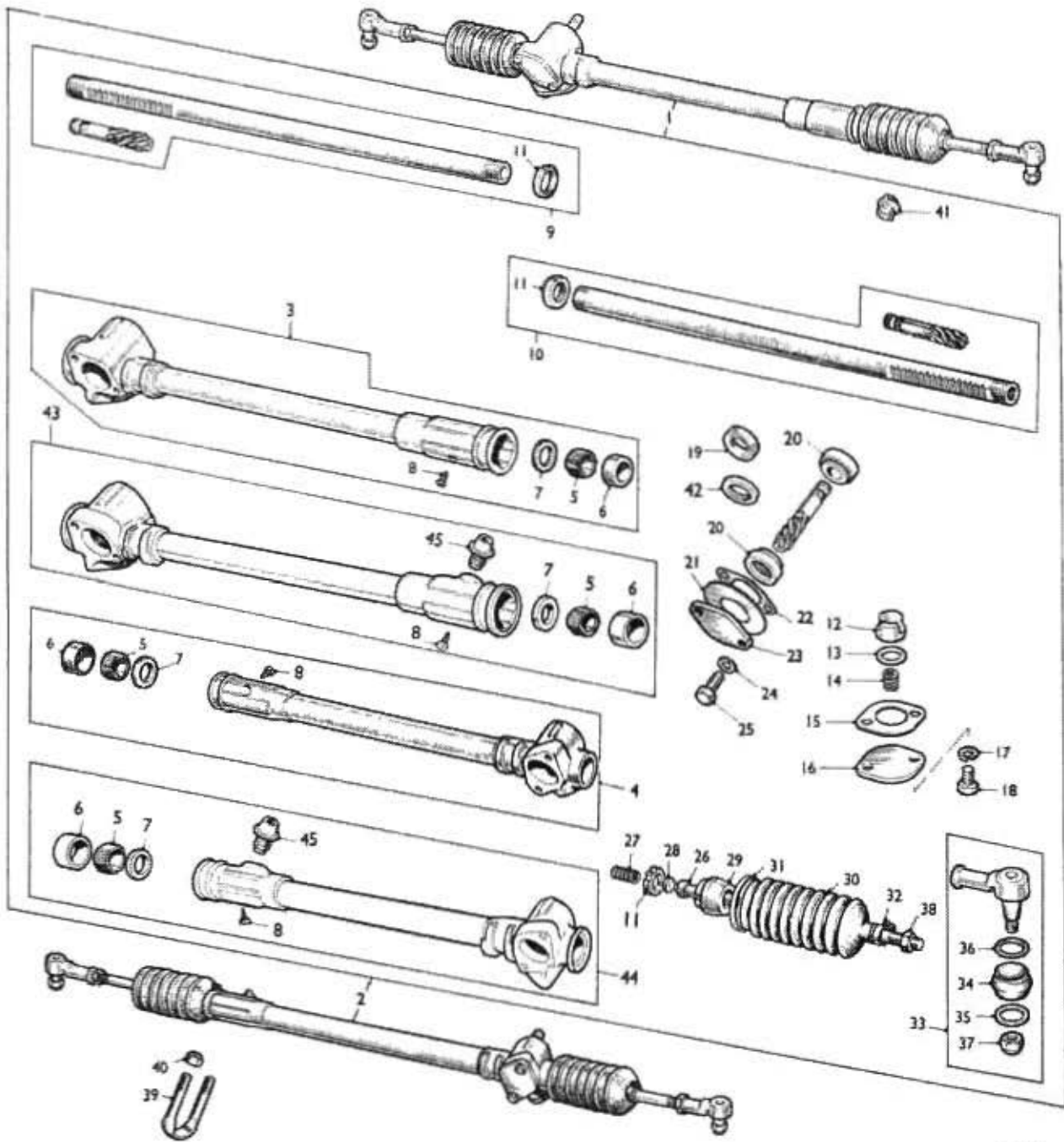
† Revised information



STEERING

						<i>Page</i>	<i>Plate</i>
†COLUMN—STEERING	MJ 3	J 2
†COWL—COLUMN	MJ 3	J 2
†KIT—RACK AND PINION	MJ 2	J 1
†LOCK—STEERING	MJ 3	J 2
†RACK—STEERING	MJ 3	J 2
†SOCKET—BALL	MJ 2	J 1
†TIE-ROD	MJ 2	J 1
†WHEEL—STEERING	MJ 3	J 2
†YOKE—RACK SUPPORT	MJ 2	J 1

MJ



E 2571

Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
STEERING					
1	Rack assembly	RHD 21A 2032	1		
2	Rack assembly	LHD 21A 2033	1		
1	Rack assembly	RHD 21A 2133	1		
2	Rack assembly	LHD 21A 2134	1		
43	Housing assembly	RHD 37H 3781	1	See (1) foot of page	
44	Housing assembly	LHD 37H 3782	1		
45	Plug—housing	37H 3780	1		
3	Housing assembly	RHD 37H 2086	1		
4	Housing assembly	LHD 37H 2087	1		
5	Bearing	21A 1797	2		
6	Housing—bearing	37H 2079	1		
7	Disc—backing	BTA 786	1		
8	Screw	PTZ 603	1		
41	Plug—rack housing (plastic)	37H 2544	1	See (1) foot of page	
9	Kit—rack and pinion	RHD 18G 8342	1		
10	Kit—rack and pinion	LHD 18G 8343	1		
11	Locknut	17H 6379	2		
12	Yoke—rack support	37H 2084	1		
13	'O' ring	37H 2085	1		
14	Spring—thrust	BTA 761	1		
Shim					
15	-0024" (-061 mm)	BTA 703	A/R		
15	-005" (-125 mm)	BTA 704	A/R		
15	-010" (-254 mm)	BTA 705	A/R		
16	Plate—cover	BTA 702	1		
17	Washer—spring	LWN 205	2		
18	Bolt	NCS 0507	2		
19	Seal—oil	CCA 10	1		W.S.E. use 88G 409
19	Seal—oil	88G 499	1		
20	Bearing—pinion	17H 8263	2		
42	Pinion—spacer	37H 2977	1		
Shim					
21	-092" (-2337 mm)	27H 8469	A/R		
21	-005" (-127 mm)	27H 8466	A/R		
21	-0075" (-1905 mm)	27H 8467	A/R		
21	-010" (-254 mm)	27H 8468	A/R		
22	Washer—joint	CCA 27	1		
23	Cover—end	CCA 23	1		
24	Washer—spring	LWZ 205	2		
25	Bolt	NCS 0506	2		
26	Tie-rod	17H 8864	2		
27	Spring—thrust	CCA 13	2		
28	Seat—ball	37H 1443	2		
29	Housing—ball	37H 2078	2		
30	Seal—rack	17H 6298	2		
31	Clip—seal—inner	CCA 85	2		
32	Clip—seal—outer	ACH 5854	2		
33	Socket assembly—ball	8G 8025	2		
34	Boot	17H 3484	2	} Alternatives for service	
34	Boot	17H 3481	2		
35	Washer—boot	17H 8513	2		
36	Circlip	7H 3565	2	} Alternatives for service	
36	Circlip	17H 8480	2		
37	Nut	LNZ 206	2	} Alternatives for service	
37	Nut	7H 8150	2		
38	Locknut—ball socket	FNZ 208	2		
39	'U' bolt—rack to toeboard	2A 6208	2		
40	Nut	LNZ 205	4		

ABBREVIATIONS AND SYMBOLS

A/R As required (CN) Commission number LHD Left-hand drive RHD Right-hand drive
 W.S.E. When stock exhausted † Revised information

CHANGE POINTS

- (1) (CN) A-A2SB, M-A2S0-059295A RHD on, 057747A LHD on
- (CN) C-A2SB, K-A2S6-010411A RHD on, 010169A LHD on
- (CN) A-AWB, M-AW6-021031A RHD on, 021833A LHD on
- (CN) A-AV7, M-AV4-021832A RHD on, 021397A LHD on
- (CN) A-AU7, M-AU4-003372A RHD on, 003372A LHD on

Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
STEERING—continued					
Column					
1	Inner	21A 2069	1		
2	Outer	21A 2068	1		
3	Inner	21A 2073	1		
4	Outer	RHD 21A 2071	1		} Required when steering lock is fitted
5	Outer	LHD 21A 2075	1		
4A	Outer	RHD 21A 2118	1		} Required when steering lock is fitted
5A	Outer	LHD 21A 2120	1		
6	Bearing—column—upper	31G 120	1		
7	Bearing—column—lower	21A 098	1		
8	Washer—sealing	21A 30	1		
9	Bolt	HBZ 411	1		
10	Washer—spring	LWZ 294	1		
11	Nut	FNZ 104	1		
12	Clip—column to bracket	21A 29	1		
13	Bracket—clip to body	2A 6217	1		
14	Bolt—clip to bracket	HBZ 0518	1		
15	Washer—plain	PWZ 105	1		
16	Nut	LNZ 205	1		
18	Bracket—clip to body—CP	21A 322	1		
14	Bolt—CP	HBP 0518	1		
15	Washer—plain—CP	PWP 105	1		
16	Nut—CP	LNP 105	1		
17	Clip—column to bracket	21A 1033	1		
18	Bracket—clip to body	21A 921	1		
18	Bracket—clip to body—CP	21A 1000	1		} Required when steering lock is fitted
19	Bolt—shear—clip to bracket	21A 923	1		
20	Bolt—shear—clip to pedal bracket	21A 924	1		
21	Washer—plain	PWZ 105	1		
22	Bolt—bracket to body	HZS 0505	2		
23	Washer—plain	PWZ 105	2		
24	Washer—spring	LWZ 295	2		
25	Nut	FNZ 105	2		
26	Lock assembly (with ignition switch)	†13H 4004	1		(CN) A-A2SB, M-A2S6-101 to 15085
27	Switch	†27H 6237	1		(CN) C-A2SB, K-A2S6-101 to 2549
28	Bolt—shear	†27H 9394	2		(CN) A-AWB, M-AW6-101 to 5067
29	Key—cut	†27H 9391	2		(CN) A-AV7, M-AV4-101 to 12418 (CN) A-AU7, M-AU4-101 to 1689 (CN) R-A2S8, W-A2S8-101 to ▼
26A	Lock assembly (with ignition switch)	†13H 4861	1		(CN) A-A2SB, M-A2S6-15086A on
27	Switch	†27H 6237	1		(CN) C-A2SB, K-A2S6-2550A on
28	Bolt—shear	†27H 9394	2		(CN) A-AWB, M-AW6-5068A on
44	Cap—switch	†27H 6236	1		(CN) A-AV7, M-AV4-12414A on
45	Screw	†27H 6238	2		(CN) A-AU7, M-AU4-1690A on
29	Key	†27H 9391	2		(CN) R-A2S8, W-A2S8-▼ on Always quote key or car no.
30	Wheel—steering	Except USA 21A 2100	1		
30	Wheel—steering	USA 21A 2099	1		
31	Washer—shakeproof	38K 3480	1		
32	Nut—steering wheel	ACH 6001	1		
33	Motif—steering wheel	Austin 21A 2081	1		
34		Morris 21A 2082	1		
35		Riley 21A 2084	1		
36		Wolsley 21A 2083	1		
37	Stud—flasher switch cancelling	21A 2080	1		
38	Locknut	FNN 103	1		
39	Cowl—column	8G 6033	1 pr.		
40	Screw	18H 3730	2		
41	Nut	PFS 306	2		
42	Screw	18H 3737	2		
43	Screw	18H 3738	2		Required when steering lock is fitted

ABBREVIATIONS AND SYMBOLS

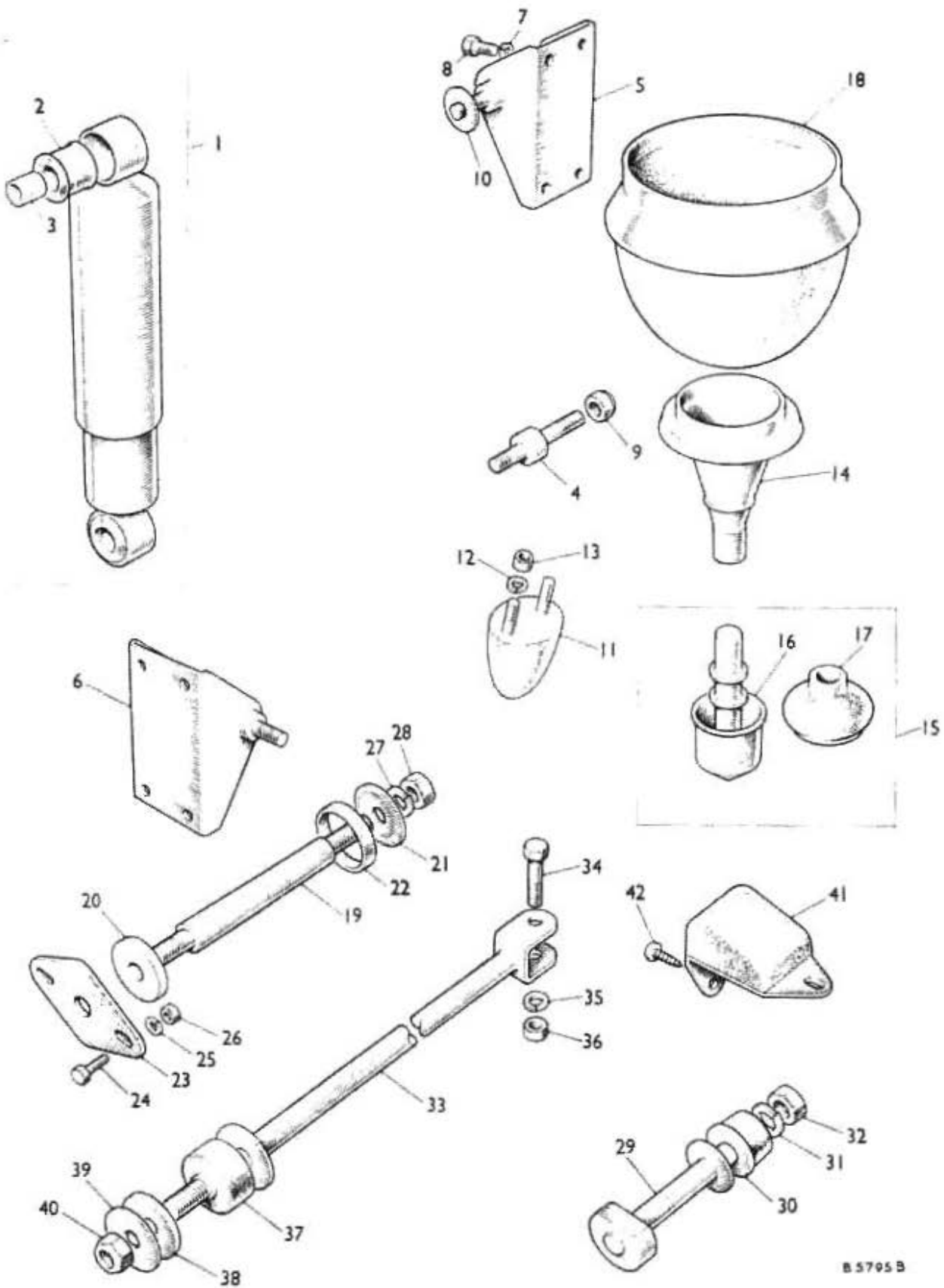
(CN) Commission number LHD Left-hand drive RHD Right-hand drive CP Chrome plated
 † Revised information ▼ Change point not available



FRONT SUSPENSION

						<i>Page</i>	<i>Plate</i>
†	ABSORBER—SHOCK	MK 2	K 1
†	ARM—STEERING	MK 4	K 3
†	ARM—SUPPORT	MK 4	K 3
†	CALLIPER UNIT	MK 7	K 6
†	CYLINDER—WHEEL	MK 6	K 5
†	DISPLACER UNIT	MK 3	K 2
†	DRUM—BRAKE	MK 6	K 5
†	HUB—SWIVEL	MK 3	K 2
†	PAD—BRAKE	MK 7	K 6
†	SHAFT—DRIVE	MK 5	K 4
†	SHOE—BRAKE	MK 6	K 5
†	TIE-ROD	MK 2, MK 3,	K 1, K 2

MK



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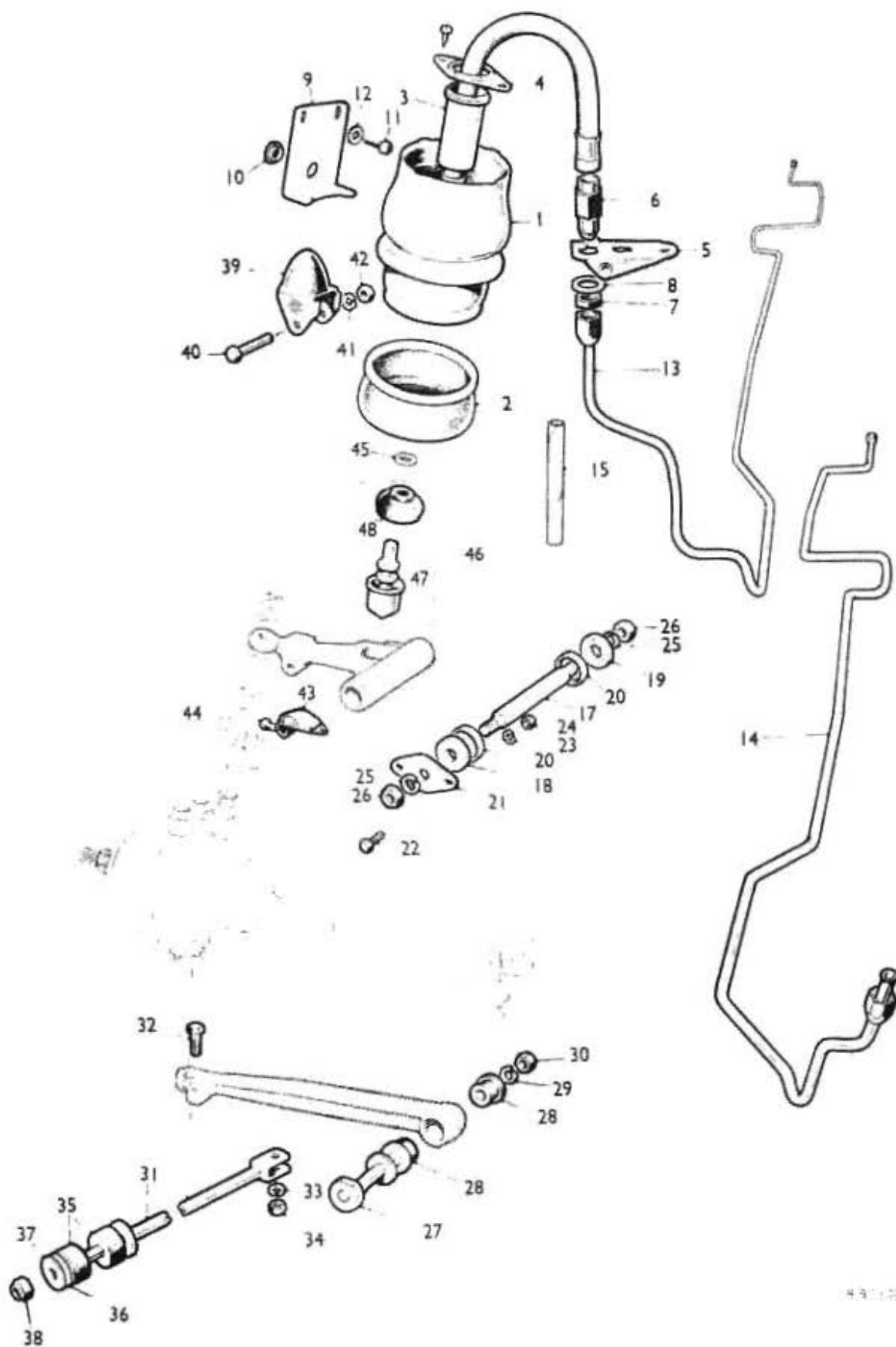
Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
FRONT SUSPENSION					
1	Absorber—shock	+21A 1404	2		
2	Ferrule	+21A 503	4		
3	Sleeve	+21A 504	4		
4	Pin—anchor—bottom	+2A 4337	2		
5	Bracket—shock absorber mounting—RH				
6	Bracket—shock absorber mounting—LH	+21A 471	1		
7	Washer—spring	+21A 474	1		
8	Screw	+LWZ 204	8		
9	Nut	+H2S 0405	8		
10	Washer—ferrule retaining	+53K 1663	6		
11	Buffer—bump	+AJD 7162	8		
12	Washer—spring	+2A 4332	12		
13	Nut—buffer to bracket	+LWZ 204	4		
14	Strut	+FNZ 104	4		
14	Strut (aluminium)	+2A 4355	2		
15	Joint assembly—knuckle	+21A 539	2] Alternatives for service
16	Socket—ball	+21A 1163	2		
17	Cover—dust	+21A 428	2		
18	Cone—spring	+21A 425	2		
19	Shaft—upper support arm	+2A 4342	2		
20	Collar—thrust	+2A 4325	2		
21	Washer—thrust	+2A 4326	2		
22	Ring—sealing (rubber)	+2A 7324	2		
23	Plate—retaining	+2A 7327	4		
24	Screw	+2A 4327	2		
25	Washer—spring	+H2S 0405	2		
26	Nut	+LWZ 204	4		
27	Washer—spring	+FNZ 104	2		
28	Nut	+LWZ 308	4		
29	Shaft—lower wishbone arm	+FNZ 508	4		
30	Bush—lower wishbone arm	+21A 1889	2		
31	Washer—spring	+21A 1882	4		
32	Nut—shaft	+LWZ 206	2		
33	Tie-rod	+FNZ 506	2		
34	Bolt	+21A 450	2		
35	Washer—spring	+53K 1031	2		
36	Nut	+LWZ 205	2		
37	Pad	+FNZ 505	2		
38	Washer—cup	+2A 4263	4		
39	Washer—plain	+2A 4328	2		
40	Nut	+PWZ 207	2		
41	Buffer—rebound	+LNZ 207	2		
42	Screw	+2A 4267	2		
		+18H 2776	2		

ABBREVIATIONS AND SYMBOLS

LH Left-hand

RH Right-hand

† Revised information



4 3 1 0 2 8

Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
FRONT SUSPENSION—continued					
1	Unit—displacer	21A 2008	2		
1	Unit—displacer Cooper 'S'	21A 2012	2		Correction; was 21A 1406
2	Excluder—dust displacer unit	21A 1406	2		
3	Sleeve—hose protection	21A 1515	2		
4	Retainer—sleeve	21A 1487	2		
5	Plate—adaptor—RH	21A 1522	1		
6	Adaptor	21A 1524	2		
7	Nut	17H 8236	2		
8	Washer—lock	LWZ 610	2		
9	Bracket—stop	21A 1687	2		
10	Plug—sealing	14A 7031	2		
11	Screw—bracket to frame	13H 2776	4		
12	Washer—plain	PWZ 203	4		
13	Pipe—interconnecting—RH	21A 1375	1		
14	Pipe—interconnecting—LH	21A 1577	1		
15	Sleeve—split	21A 1582	10		
16	Clip—sleeve	13H 201	2		
17	Shaft—upper support arm	2A 4325	2		
18	Collar—thrust	2A 4326	2		
19	Washer—thrust	2A 7324	2		
20	Ring—sealing (rubber)	2A 7327	4		
21	Plate—retaining	2A 4327	2		
22	Screw	HZS 0405	4		
23	Washer—spring	LWZ 204	4		
24	Nut	Hydrolastic FNZ 104	2		
25	Washer—spring	LWZ 308	4		
26	Nut	FNZ 508	4		
27	Shaft—lower wishbone arm	21A 1880	2		
28	Washer—lower wishbone arm	21A 1882	4		
29	Washer—spring	LWZ 206	2		
30	Nut—shaft	FNZ 506	2		
31	Tie-rod	21A 450	2		
32	Bolt	59K 1031	2		
33	Washer—spring	LWZ 205	2		
34	Nut	FNZ 505	2		
35	Pad	2A 4263	4		
36	Washer—cup	2A 4328	2		
37	Washer—plain	PWZ 207	2		
38	Nut	LNZ 207	2		
39	Buffer—bump	21A 1598	2		
40	Bolt—buffer to support arm	HBZ 0420	2		
41	Washer—spring	LWZ 204	2		
42	Nut	FNZ 104	2		
43	Buffer—rebound	2A 4267	2		
44	Screw	13H 2776	2		
45	Washer—packing automatic	21A 1845	4		
46	Joint assembly—knuckle	21A 1163	2		
47	Socket—ball	21A 423	2		
48	Cover—dust	21A 425	2		

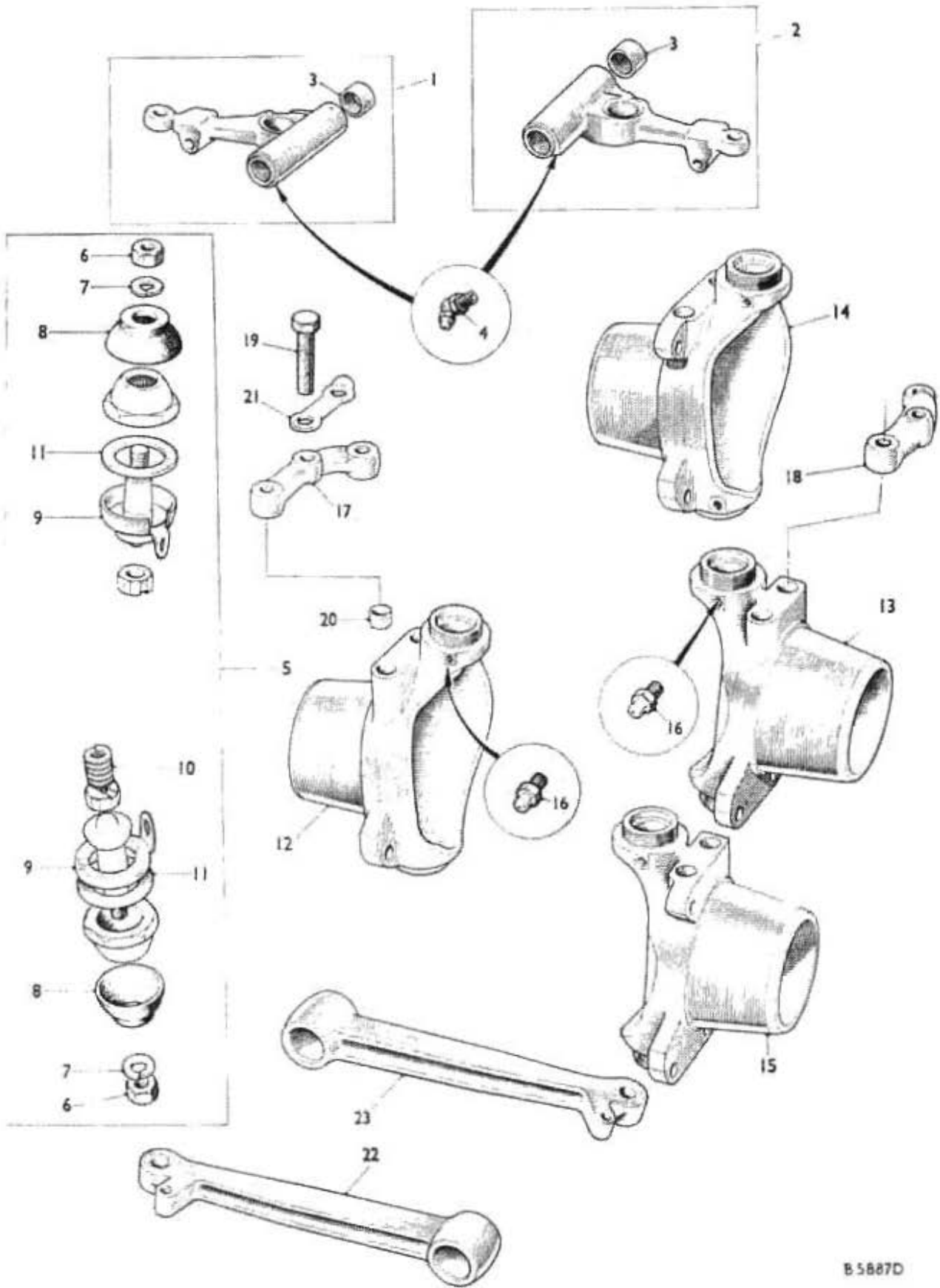
ABBREVIATIONS AND SYMBOLS

LH Left-hand

RH Right-hand

'S' Special

† Revised information

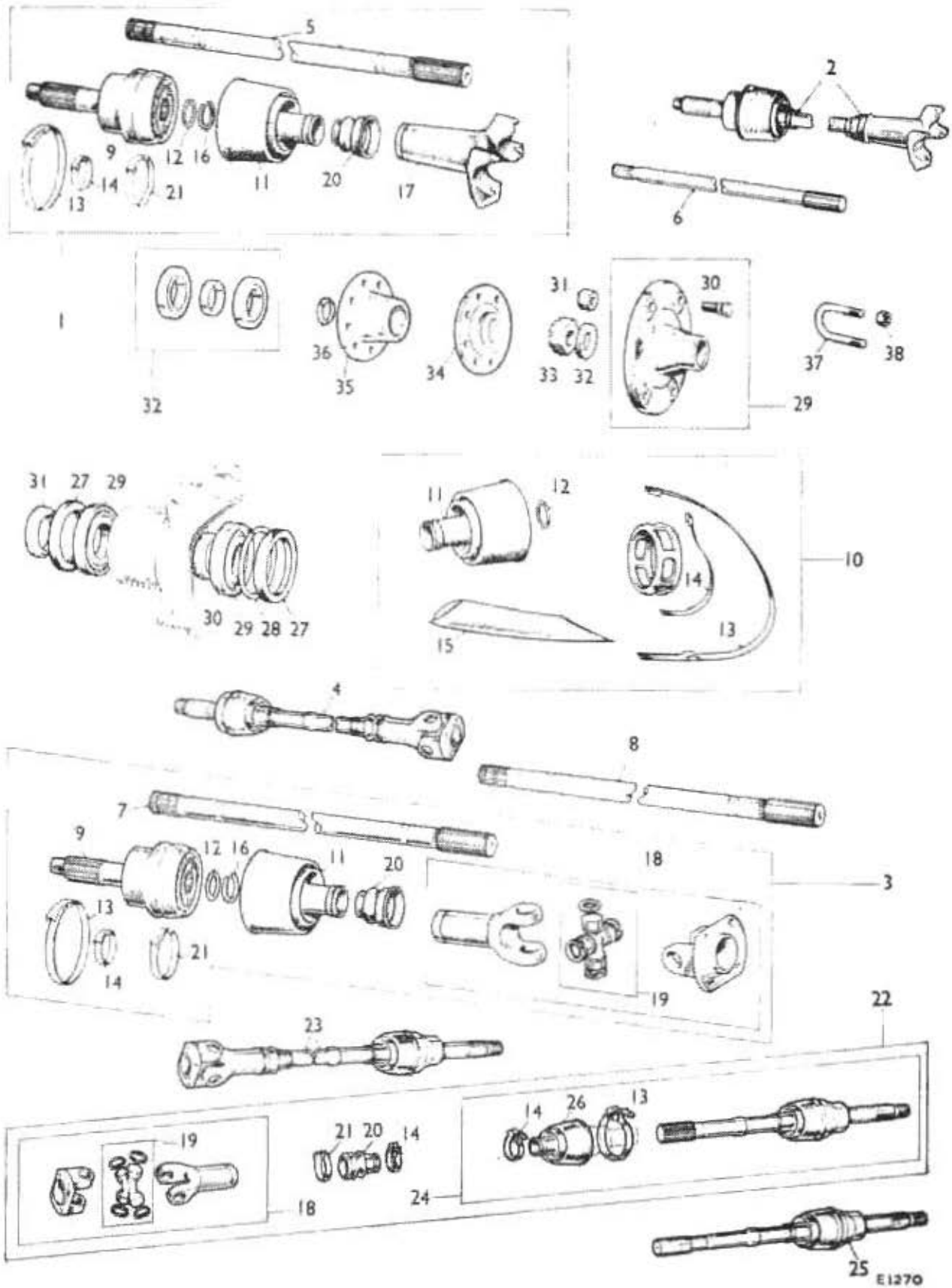


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Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
FRONT SUSPENSION—continued					
	Suspension assembly—RH	NSP	1		
	Suspension assembly—LH	NSP	1		
	Arm assembly—upper support				
1	Right-hand	} Rubber Cone Hydro- lastic	21A 611	1	
2	Left-hand		21A 613	1	
1	Right-hand		21A 1470	1	
2	Left-hand		21A 1482	1	
3	Bearing—needle-roller	88G 302	4		
4	Lubricator	UHN 445	2		
5	Kit—suspension—ball pin				
	Pin—ball	8G 4197	2 sets		
	Nut	NSP	4		Was BTA 445
6	Washer—spring	FNZ 507	4		
7	Washer—spring	LWZ 307	4		
8	Cover—dust	BTA 377	4		
	Retainer—ball pin	NSP	4		Was 21A 610
9	Washer—lock	2A 4238	4		
	Seat—ball	NSP	4		Was 21A 613
10	Spring	21A 370	2		
	Shim				
11	.003" (.076 mm)	2A 4239	4		
11	.005" (.127 mm)	2A 4240	4		
11	.010" (.254 mm)	2A 4241	4		
11	Shim—.002" (.051 mm)	21A 105	A/R		
11	Shim—.020" (.508 mm)	21A 529	A/R		
	Hub—swivel				
12	Right-hand	21A 371	1		
13	Left-hand	21A 372	1		
14	Right-hand	} Std Cooper, Cooper 'S'	BTA 186	1	
15	Left-hand		BTA 187	1	
16	Lubricator	LHN 400	4		
	Arm—steering				
17	Right-hand	} Except Cooper Std Cooper, Cooper 'S'	BTA 896	1	
18	Left-hand		BTA 897	1	
17	Right-hand		BTA 894	1	
18	Left-hand		BTA 895	1	
19	Screw	2A 4315	4		
20	Dowel—hollow	2A 4314	4		
21	Washer—lock	2K 5377	2		
22	Arm—lower wishbone—RH	21A 1879	1		
23	Arm—lower wishbone—LH	21A 1881	1		

ABBREVIATIONS AND SYMBOLS

A/R As required LH Left-hand 'S' Special Std Standard RH Right-hand
 † Revised information



Illustr. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
FRONT SUSPENSION—continued					
	Shaft assembly—drive				
1	Right-hand	21A 1760	1		
2	Left-hand	21A 1761	1		
3	Right-hand	Automatic 21A 1852	1		
4	Left-hand	21A 1854	1		
	Shaft—drive				
5	Right-hand	27H 4775	1		
6	Left-hand	27H 4776	1		
7	Right-hand	Automatic 27H 7570	1		
8	Left-hand	27H 7569	1		
9	Bell and joint	17H 8600	2		
	Kit—repair				
10	Standard cage	18G 8075	2		
10	+010" (+251 mm)	18G 8076	2		
10	+001" (+102 mm)	18G 8077	2		
11	Boot	13H 3101	2		
12	Carclip—inner	17H 8590	2		
13	Clip—large	27H 7800	2		
14	Clip—small	27H 7765	2		
15	Tube—grease	AKF 1457	2		Correction; was AKF 1547
16	Carclip—outer	17H 8397	2		
17	Flange	21A 1696	2		
18	Joint assembly—sliding	Automatic 27H 7880	2		
19	Kit—journal	8G 8979	2		
20	Seal	21A 963	2		
21	Clip—large	27H 7801	2		
22	Clip—small	27H 7765	2		
23	Shaft assembly—drive—RH	21A 1857	1		
24	Shaft assembly—drive—LH	21A 1858	1		
	Shaft and bell joint assembly—RH	27H 7882	1		
25	Shaft and bell joint assembly—LH	27H 7881	1		
26	Boot	Cooper 'S' 13H 3592	2		
27	Clip—large	27H 7870	2		
28	Clip—small	27H 7765	2		
29	Joint assembly—sliding	27H 7880	2		
30	Kit—journal	8G 8979	2		
31	Seal	21A 963	2		
32	Clip—large	27H 7801	2		
33	Clip—small	27H 7765	2		
34	Seal—inner and outer	88G 441	4		
35	Spacer	2A 4361	2		
36	Bearing—inner and outer	21A 234	4		
37	Ring—distance	21A 233	2		
38	Piece—distance	2A 4295	2		
39	Kit—bearing and distance ring	Cooper 'S' 21A 1400	1 set		
40	Spacer	21A 1307	2		
41	Flange assembly—driving	21A 231	2		
42	Stud—wheel	21A 326	8		
43	Nut—wheel stud	88G 322	8		
44	Washer—plain	2A 7323	2		
45	Nut—driving flange	21A 79	2		
46	Flange—driving	Std Cooper BTA 191	2		
47	Flange—driving	21A 1270	2		
48	Collar—outer	Cooper 'S' BTA 243	2		
49	Nut—driving flange	BTA 249	2		
50	'U' bolt—shaft to coupling	22A 182	4		
51	Nut	LNZ 205	8		

ABBREVIATIONS AND SYMBOLS

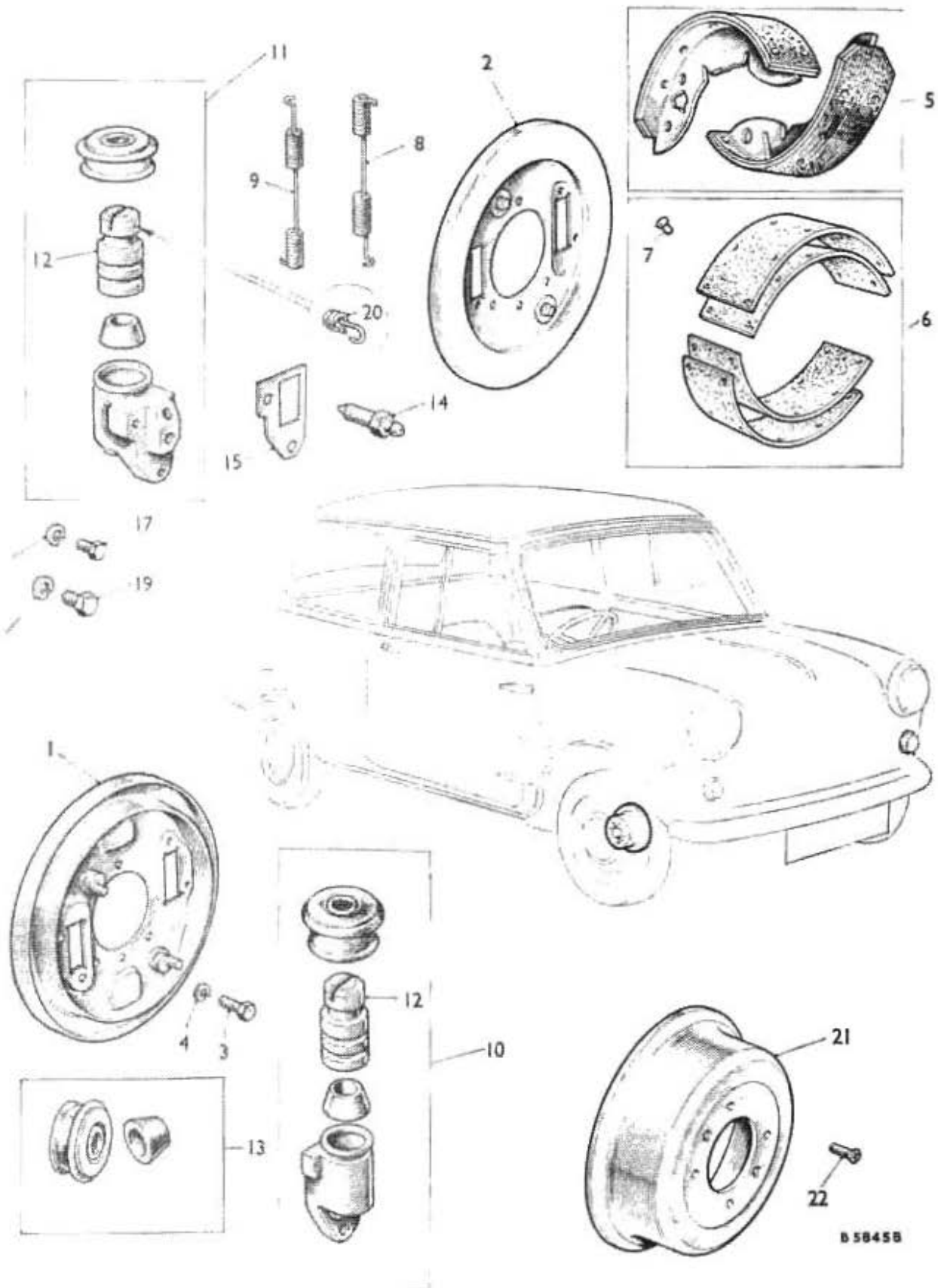
LH Left-hand

RH Right-hand

'S' Special

Std Standard

† Revised information



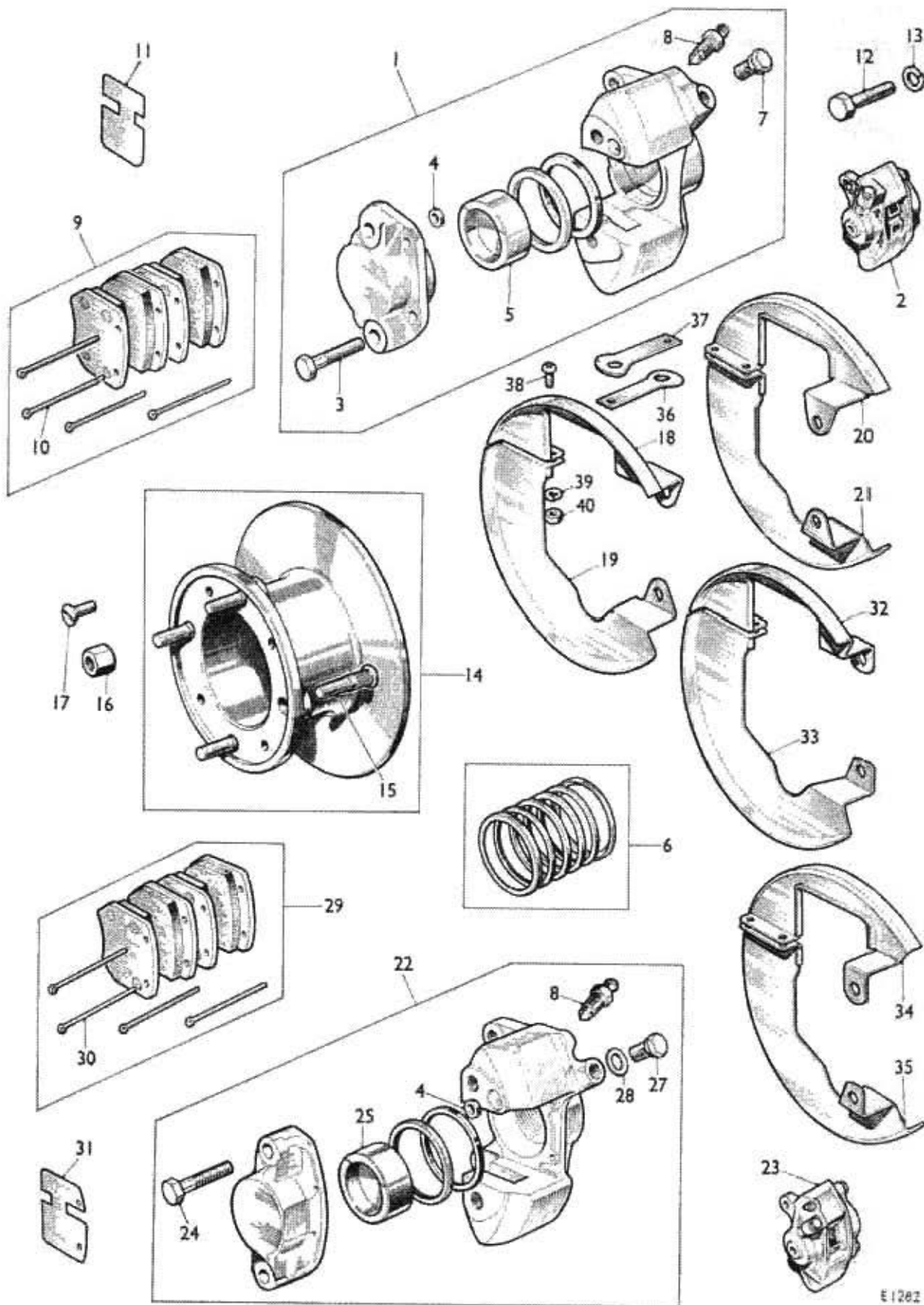
Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
FRONT SUSPENSION—continued					
BRAKES					
(AUSTIN, MORRIS, WOLSELEY, AND RILEY SALOONS, COUNTRYMAN, TRAVELLER, VAN, AND PICK-UP)					
1	Plate—brake—RH	37H 2013	1		
2	Plate—brake—LH	37H 2014	1		
3	Screw—backplate to hub	21A 1299	6		
4	Washer—spring	LWZ 205	6		
5	Shoe assembly—brake	SG 8814	2 sets		
6	Lining	SG 8815	1 box		
7	Rivet	7H 7398	28		
8	Spring—brake shoe return—RH	17H 8184	2		
9	Spring—brake shoe return—LH	17H 8185	2		
10	Cylinder assembly—wheel—RH	37H 2015	2		
11	Cylinder assembly—wheel—LH	37H 2016	2		
12	Piston	37H 2017	4		
13	Kit—repair	SG 8094	4		
	Seal	NSP	4		
	Boot	NSP	4		
14	Screw—bleed	3H 2428	2		
15	Washer—joint	17H 8187	4		W.S.E. use 37H 3833
15	Washer—joint	17H 3833	4		
16	Washer—spring	LWN 204	4		
17	Bolt	7H 7520	4		
18	Washer—spring	LWN 205	4		
19	Bolt	HNS 0503	4		
20	Spring—piston to shoe	27H 3753	4		
21	Drum—brake	21A 22	2		
22	Screw	CMZ 0407	4		

ABBREVIATIONS AND SYMBOLS

LH Left-hand RH Right-hand

W.S.E. When stock exhausted

† Revised information



E1282

Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
FRONT SUSPENSION—continued					
BRAKES					
(AUSTIN AND MORRIS COOPER)					
1	Unit assembly—calliper—RH	27H 4654	1		
2	Unit assembly—calliper—LH	27H 4655	1		
3	Bolt—bridge	27H 8801	4		
4	Seal	17H 8764	2		
5	Piston	17H 7913	4		
6	Kit—repair	8G 8587	2 sets		
	Seal—inner	NSP	4		
	Retainer—dust	NSP	4		
7	Plug	17H 7917	2		
8	Screw—bleed	3H 2428	2		
9	Pad assembly	18G 8336	1 set		
10	Pin	ZPS 0420	4		
11	Shim—anti-squeal	STD 17H 8212	4		
12	Bolt—calliper to swivel hub	Cooper ATB 7258	4		
13	Washer—spring	LWZ 206	4		
14	Disc—brake	BTA 193	2		
15	Stud—wheel	21A 2064	8		
16	Nut—wheel stud	88G 322	8		
17	Screw—flange to disc	CMZ 0407	8		
	Cover—disc				
18	Right-hand—top	21A 970	1		
19	Right-hand—bottom	21A 968	1		
20	Left-hand—top	21A 971	1		
21	Left-hand—bottom	21A 969	1		
22	Unit assembly—calliper—RH	27H 4656	1		
23	Unit assembly—calliper—LH	27H 4657	1		
24	Bolt—bridge	17H 8766	4		
4	Seal	17H 8764	2		
25	Piston	17H 8626	4		
6	Kit—repair	8G 8830	2 sets		
	Seal—inner	NSP	4		
	Retainer—dust	NSP	4		
27	Plug	17H 8629	2		
28	Washer—joint	3H 550	2		
8	Screw—bleed	3H 2428	2		
29	Pad assembly	†18G 8335	1 set		Correction; was 8G 8882
30	Pin	17H 8681	4		
31	Shim—anti-squeal	Cooper 17H 8680	4		
12	Bolt—calliper to swivel hub	'S' 58K 1048	4		
13	Washer—spring	LWZ 206	4		
14	Disc—brake	21A 1265	2		
15	Stud—wheel	21A 2064	8		
16	Nut—wheel stud	88G 322	8		
17	Screw	CMZ 0410	8		
	Cover—disc				
32	Right-hand—top	21A 1273	1		
33	Right-hand—bottom	21A 1271	1		
34	Left-hand—top	21A 1274	1		
35	Left-hand—bottom	21A 1272	1		
36	Bracket—support—RH	BTA 1208	2		
37	Bracket—support—LH	BTA 1209	1		
38	Screw	PMZ 0307	4		
39	Washer—spring	LWZ 203	4		
40	Nut	NZS 108	4		

ABBREVIATIONS AND SYMBOLS

LH Left-hand NSP Non-serviceable part
 † Revised information

RH Right-hand

'S' Special

STD Standard



BRAKE CONTROLS

RILEY AND WOLSELEY SALOONS MK. III,
AUSTIN AND MORRIS SALOONS, MK. II (EXCEPT COOPER)

	<i>Page</i>	<i>Plate</i>
†CABLE—HAND BRAKE	MM 14	M 9
†KIT—REPAIR—MASTER CYLINDER	MM 3	M 1
†LEVER ASSEMBLY—HAND BRAKE	MM 14	M 9
†MASTER CYLINDER ASSEMBLY—BRAKE	MM 3	M 1
†PAD—PEDAL (RUBBER)	MM 3	M 1
†PEDAL ASSEMBLY—BRAKE	MM 3	M 1
†PIPE—BRAKE	MM 4	M 2
†SPRING—PEDAL RETURN	MM 3	M 1
†SWITCH—HYDRAULIC—STOP LIGHT	MM 5	M 2
†VALVE ASSEMBLY—BRAKE PRESSURE REGULATING	MM 5	M 2

AUSTIN MINI COUNTRYMAN AND
MORRIS MINI-TRAVELLER MK. II,
AUSTIN AND MORRIS VAN AND PICK-UP

	<i>Page</i>	<i>Plate</i>
†CABLE—HAND BRAKE	MM 14	M 9
†KIT—REPAIR—MASTER CYLINDER	MM 6	M 3
†LEVER ASSEMBLY—HAND BRAKE	MM 14	M 9
†MASTER CYLINDER ASSEMBLY—BRAKE	MM 6	M 3
†PAD—PEDAL (RUBBER)	MM 6	M 3
†PEDAL ASSEMBLY—BRAKE	MM 6	M 3
†PIPE—BRAKE	MM 7	M 4
†SPRING—PEDAL RETURN	MM 6	M 3
†SWITCH—HYDRAULIC—STOP LIGHT	MM 8	M 4
†VALVE ASSEMBLY—BRAKE PRESSURE REGULATING	MM 8	M 4

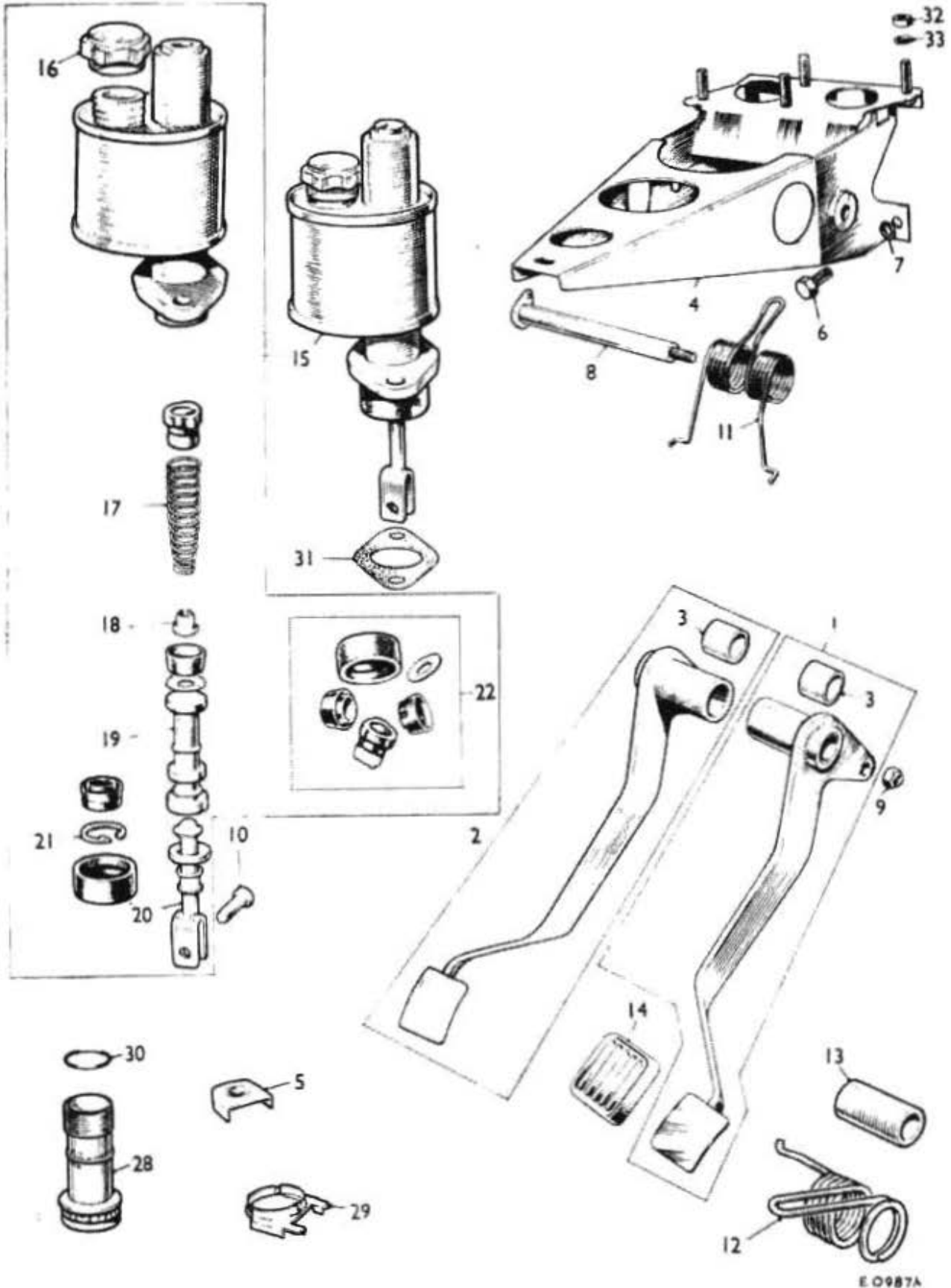
MM



BRAKE CONTROLS—*continued*

AUSTIN AND MORRIS COOPER

	<i>Page</i>	<i>Plate</i>
†CABLE—HAND BRAKE	MM 14	M 9
†KIT—REPAIR—MASTER CYLINDER (COOPER 'S') ...	MM 10	M 6
†KIT—REPAIR—MASTER CYLINDER (STANDARD) ...	MM 9	M 5
†KIT—REPAIR—SERVO UNIT (COOPER 'S')	MM 13	M 8
†LEVER ASSEMBLY—HAND BRAKE	MM 14	M 9
†MASTER CYLINDER ASSEMBLY—BRAKE (COOPER 'S')	MM 10	M 6
†MASTER CYLINDER ASSEMBLY—BRAKE (STANDARD)	MM 9	M 5
†PAD—PEDAL (RUBBER)	MM 9	M 5
†PEDAL ASSEMBLY—BRAKE	MM 9	M 5
†PIPE—BRAKE	MM 11	M 7
†SPRING—PEDAL RETURN	MM 9	M 5
†SWITCH—HYDRAULIC—STOP LIGHT	MM 12	M 7
†UNIT ASSEMBLY—SERVO (COOPER 'S')	MM 13	M 8
†VALVE ASSEMBLY—BRAKE PRESSURE REGULATING	MM 12	M 7



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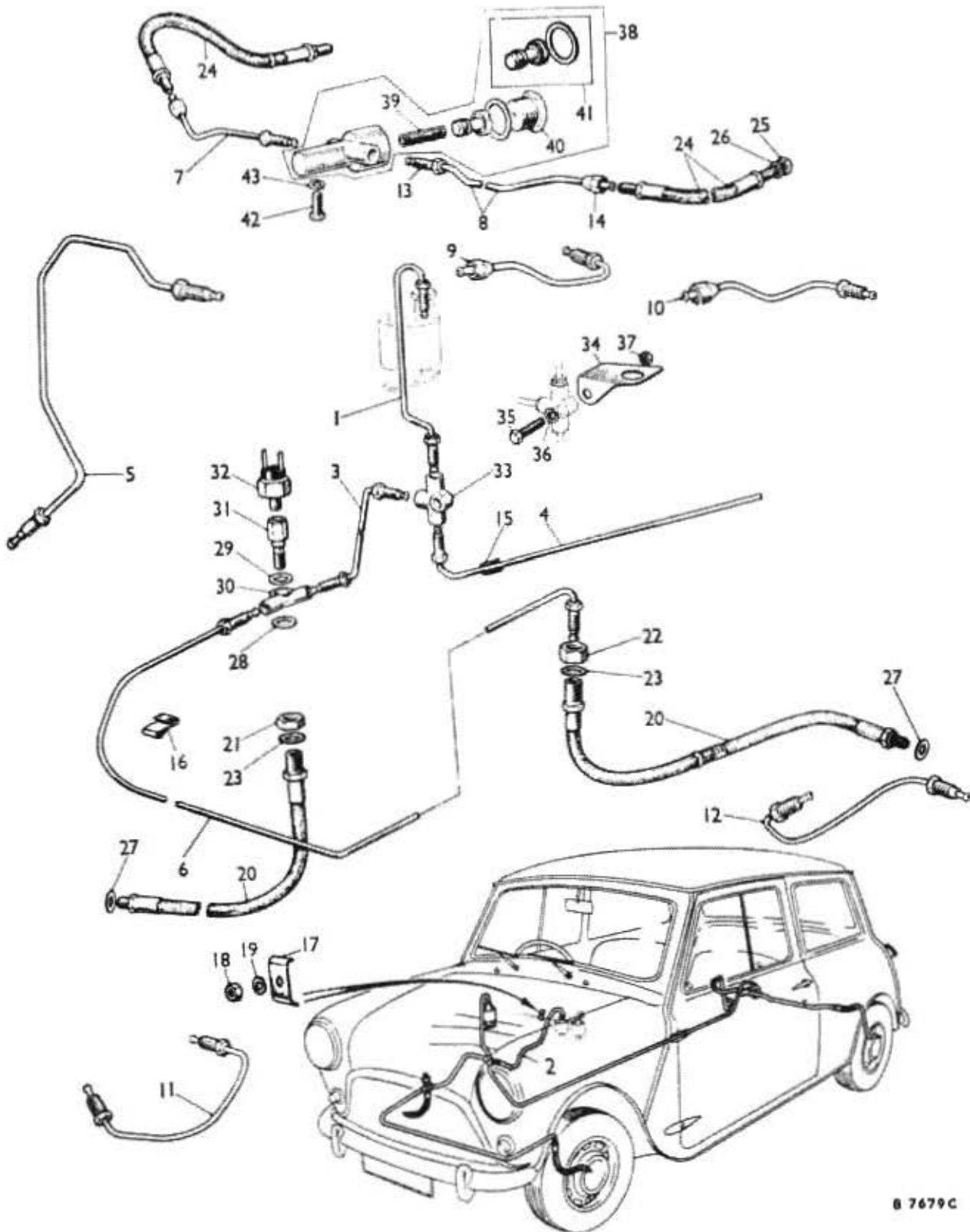
Item No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
BRAKE CONTROLS					
(AUSTIN, MORRIS, WOLSELEY, AND RILEY SALOONS)					
BRAKE PEDAL AND LINKAGE					
1	Pedal assembly—brake	RHD 21A 1420	1		
2	Pedal assembly—brake	LHD 21A 101	1		
3	Bush	2A 3034	2		
4	Bracket—brake and clutch	2A 5850	1		
5	Plate—clutch and brake pedal	21A 1057	1		Required when steering lock is fitted
6	Screw	HZS 0505	2		
7	Washer—spring	LWZ 205	2		
8	Shaft—brake and clutch pedal	2A 5880	1		
9	Nut	LNZ 205	1		
10	Pin—clevis	CLZ 0512	1		
11	Spring—pedal return	2A 3632	1		
12	Spring—pedal return	31G 308	1] Automatic
13	Spacer—pedal	31G 397	1		
14	Pad—pedal (rubber)	2A 5865	1		
BRAKE MASTER CYLINDER					
15	Master cylinder assembly—brake	21A 1237	1		(CN) A-A2SB, M-A2S6-101 to 2332A (CN) R-A2S8-020400 to 024905 (CN) W-A2S8-020207 to 048048
15	Master cylinder assembly—brake	21A 2055	1		(CN) A-A2SB, M-A2S6-2333A on (CN) R-A2S8-FR024906 on (CN) W-A2S8-FW048049 on
	Body	NSP	1		
16	Cap—filler (plastic)	17H 6801	1		
17	Spring	27H 7751	1		
18	Retainer—spring	17H 7554	1		
19	Piston	17H 7980	1		
20	Push-rod	17H 7952	1		
21	Circlip	17H 7560	1		
22	Kit—repair	8G 8089	1		
	Valve—trap	NSP	1		Was 17H 7982
	Cup—main	NSP	1		Was 17H 7978
	Washer—piston	NSP	1		Was 17H 7983
	Cup—secondary	NSP	1		Was 17H 7979
	Boot	NSP	1		Was 17H 7411
28	Brake fluid reservoir	Belgium, BHA 4661	1		
29	Locking piece	Holland, BHA 4660	1		
30	Ring—sealing	Luxemburg, BHA 4662	1		
		France only			
31	Washer—sealing	31G 270	2		
32	Nut	FNZ 505	2		
33	Washer—spring	LWZ 205	2		

ABBREVIATIONS AND SYMBOLS(CN) Commission number
† Revised information

LHD Left-hand drive

NSP Non-serviceable part

RHD Right-hand drive

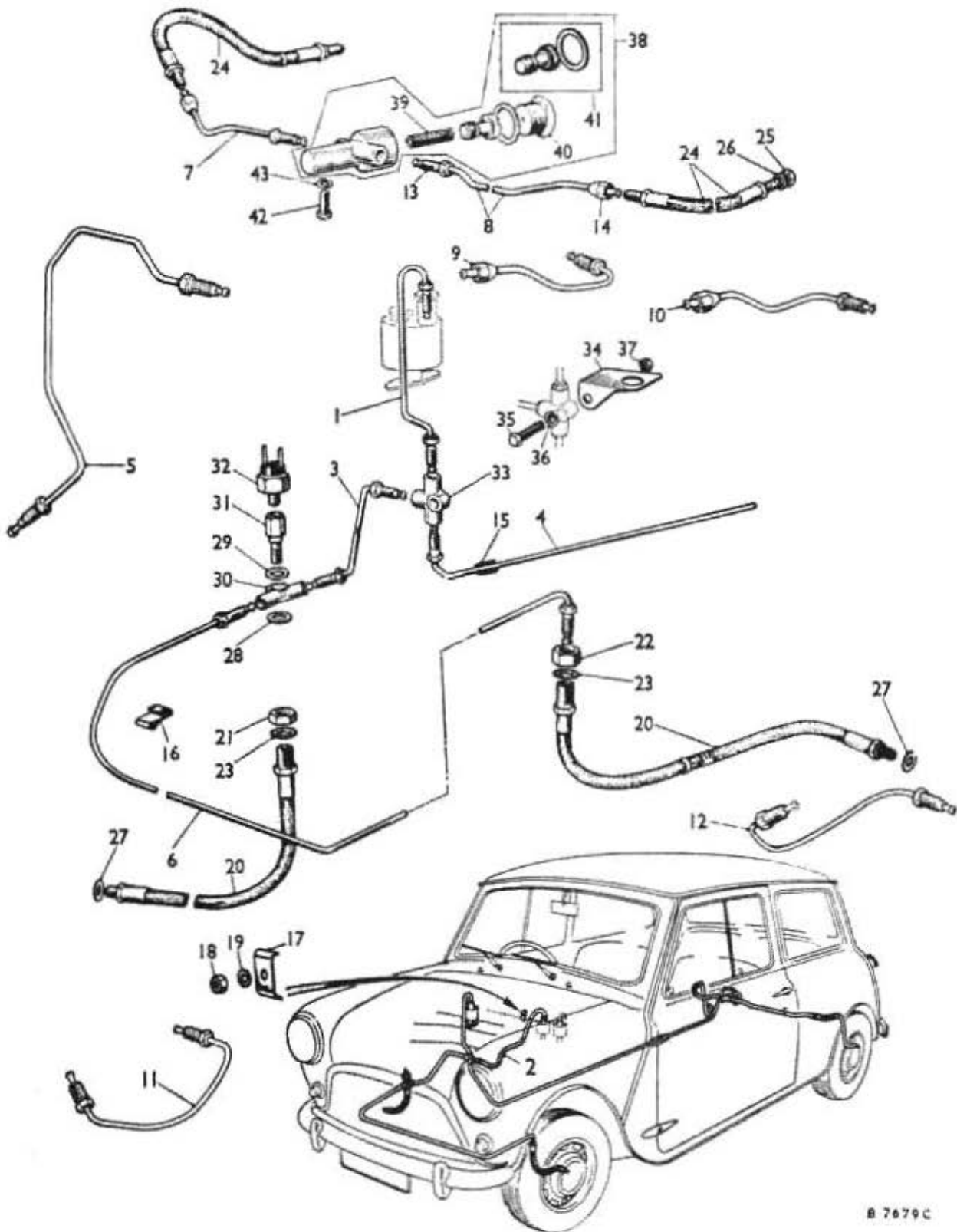


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Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
BRAKE CONTROLS (AUSTIN, MORRIS, WOLSELEY, AND RILEY SALOONS)					
—continued					
BRAKE PIPES, HOSES, REGULATING VALVE, STOP LIGHT SWITCH					
Pipe—brake					
1	Master cylinder to 3-way connection—RH—13" (33 cm) long	RHD 21A 1616	1		
2	Master cylinder to 3-way connection—LH—30" (76 cm) long	LHD ACB 9162	1		
3	3-way connection to front hose—RH—10" (48 cm) long	ACB 8748	1		
4	3-way connection to pressure regulating valve—101" (256 cm) long	13H 1385	1		
5	3-way connection to front hose—RH	Automatic 21A 1900	1		
6	RH front hose to LH front hose—43" (109 cm) long	21A 42	1		
7	Pressure regulating valve to rear hose—RH—6" (15 cm) long	21A 1237	1		
8	Pressure regulating valve to rear hose—LH—20" (66 cm) long	13H 1120	1		
9	Rear hose to rear wheel cylinder—RH—9" (23 cm) long	21A 1621	1		
10	Rear hose to rear wheel cylinder—LH—9" (23 cm) long	21A 1622	1		
11	Wheel cylinder—connecting—front—LH—9" (23 cm) long	21A 1206	1		
12	Wheel cylinder—connecting—front—LH—9" (23 cm) long	21A 1207	1		
13	Nut—internal tube	3H 2249	A/R		
14	Nut—external tube	11D 5050	A/R		
15	Sleeve—brake pipe (rubber)	6K 751	9		
16	Clip—pipe to front cross-member	11K 9181	2		
17	Clip—pipe to dash	21A 64	2		
18	Nut	LHD FNZ 103	2		
19	Washer—spring	LWZ 203	2		
20	Hose—front	13H 4690	2		
20	Hose—front	USA only 18G 8423	2		
21	Nut—lock—hose to sub-frame—RH	2K 8686	1		
22	Nut—lock—hose to sub-frame—LH	21A 228	1		
23	Washer—lock	LWN 510	2		
24	Hose—rear	13H 302	2		
24	Hose—rear	18G 8418	2		W.S.F. use 18G 8418
25	Nut	FNZ 206	2		
25	Nut	FNZ 106	2		
26	Washer—lock	LWN 400	4		
Gasket					
27	Front hose to brake backplate	3H 2287	2		
28	Front hose to banjo—RH	3H 2287	1		
29	Banjo bolt	3H 550	1		

ABBREVIATIONS AND SYMBOLS

A/R As required LH Left-hand LHD Left-hand drive RH Right-hand
 RHD Right-hand drive W.S.F. When stock exhausted † Revised information



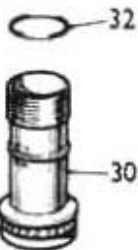
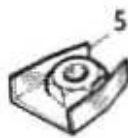
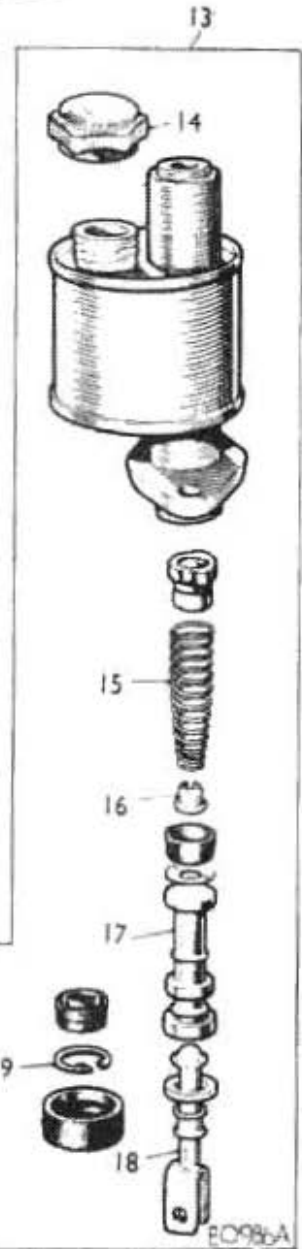
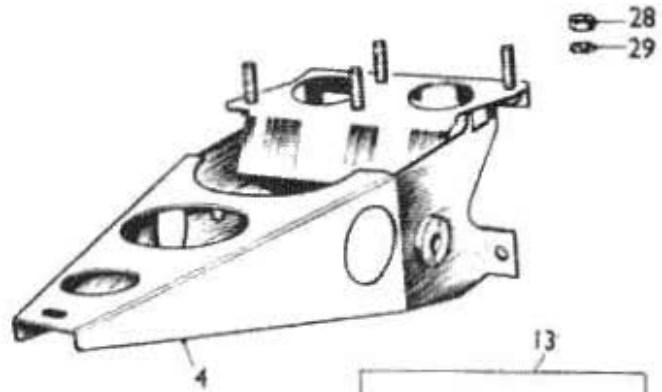
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Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
BRAKE CONTROLS (AUSTIN, MORRIS, WOLSELEY, AND RILEY SALOONS)					
<i>—continued</i>					
30	Connection—banjo	11D 5263	1		
31	Bolt—banjo and stop light switch	71H 7995	1		
30	Connection—banjo	21A 634	1		
32	Switch—hydraulic—stop light	1311 1731	1		
33	Connection—3-way	311 2424	1		
34	Bracket—angle	21A 1116	1		
35	Screw	HZS 6408	1		
36	Washer—spring	LWZ 204	1		
37	Nut	FNZ 104	1		
	Valve assembly—brake pressure regulating	*21A 2031	1		
	Spring	*37H 2009	1		
	Plug	*17H 7630	1		
	Gasket (copper)	*11D 5082	1		Also included in repair kit
	Kit—repair	*18G 8073	1		
	Valve-plunger	*NSP	1		
	Gasket (copper)	*11D 5082	1		
42	Bolt	HZS 0404	1		
43	Washer—spring	LWN 204	1		

ABBREVIATIONS AND SYMBOLS

NSP Non-serviceable part

Revised information

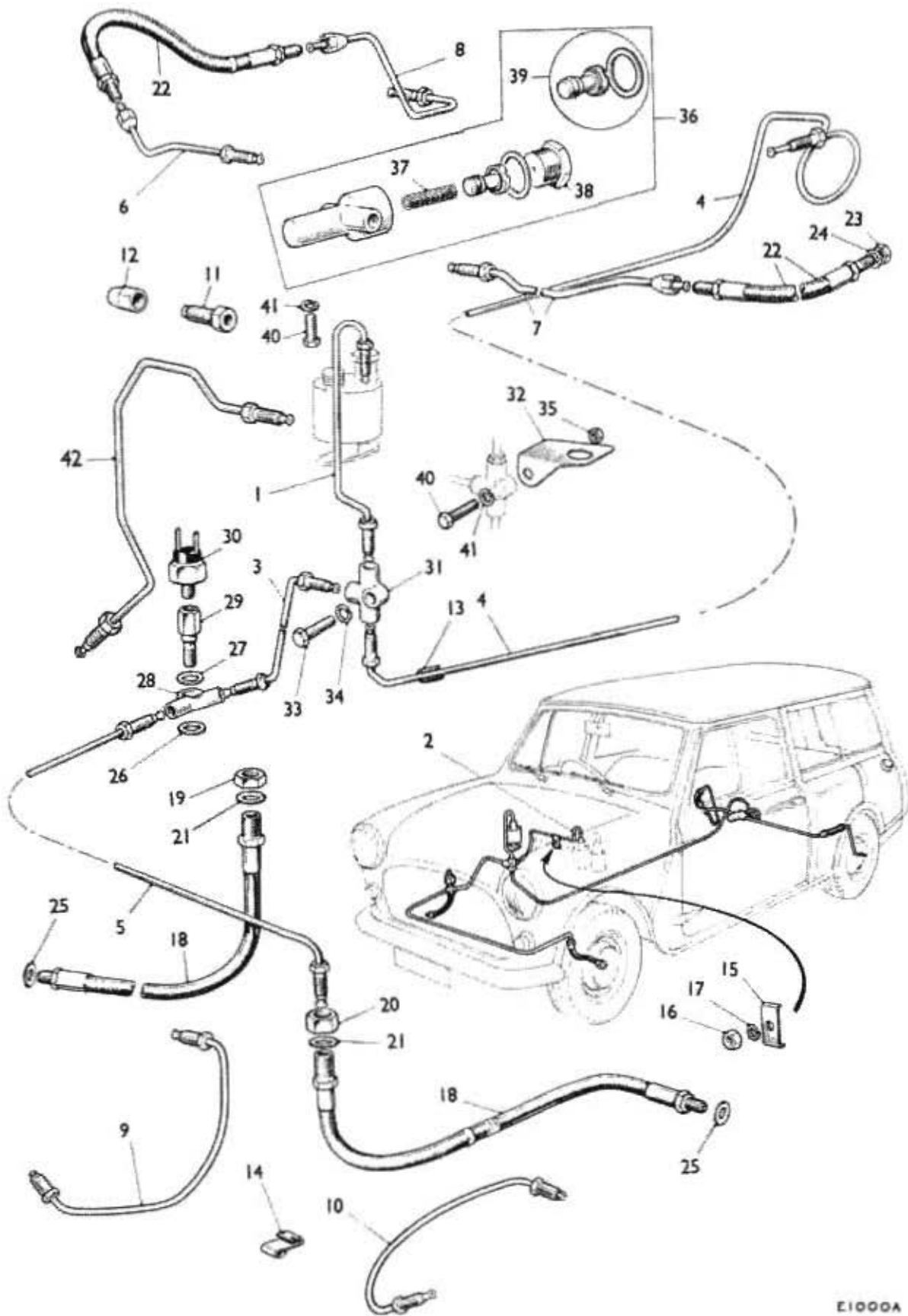


Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
BRAKE CONTROLS					
(AUSTIN COUNTRYMAN AND MORRIS TRAVELLER, AUSTIN AND MORRIS VAN AND PICK-UP)					
BRAKE PEDAL AND LINKAGE					
1	Pedal assembly—brake	RHD 21A 1426	1		
2	Pedal assembly—brake	LHD 21A 101	1		
3	Bush	2A 3034	2		
4	Bracket—brake and clutch	2A 5850	1		
5	Plate—brake and clutch pedal	†21A 1657	1		Required when steering lock is fitted
6	Screw	HZS 0505	2		
7	Washer—spring	LWZ 205	2		
8	Shaft—brake and clutch pedal	2A 5880	1		
9	Nut	LNZ 205	1		
10	Pin—clevis	CLZ 0512	1		
11	Spring—pedal return	2A 5052	1		
12	Pad—pedal (rubber)	2A 5865	1		
BRAKE MASTER CYLINDER					
13	Master cylinder assembly—brake	21A 1237	1	(CN) A-AWB, M-AW6-101 to 657A (CN) A-AVB, M-AV6-101 to 2100A (CN) A-AUB, M-AU6-101 to 317A	
13	Master cylinder assembly—brake	21A 2055	1	(CN) A-AWB, M-AW6-658A on (CN) A-AVB, M-AV6-2107A on (CN) A-AUB, M-AU6-318A on	
	Body	NSP	1		
14	Cap—filler (plastic)	17H 6801	1		
15	Spring	27H 7751	1		
16	Retainer—spring	17H 7554	1		
17	Piston	17H 7080	1		
18	Push-rod	17H 7952	1		
19	Circlip	17H 7560	1		
20	Kit—repair	8G 8089	1		
	Valve—trap	NSP	1		Was 17H 7982
	Cup—main	NSP	1		Was 17H 7978
	Washer—piston	NSP	1		Was 17H 7083
	Cup—secondary	NSP	1		Was 17H 7979
	Boot	NSP	1		Was 17H 7411
27	Washer—sealing	31G 279	1		
28	Nut	FNZ 505	2		
29	Washer—spring	LWZ 205	2		
30	Brake—fluid reservoir	Belgium, BHA 4661	1		
31	Locking—piece	Holland, BHA 4660	1		
32	Ring—sealing	Luxemburg, BHA 4662	1		
	Reservoir—brake fluid	France, V, U †BHA 4661	1	(CN) A-AV7, M-AV4-	
	Piece—locking	UK †BHA 4660	1	014480A on	
	Ring—sealing	†BCA 4964	1	(CN) A-AU7, M-AU4-	
				002222A on	

ABBREVIATIONS AND SYMBOLS

(CN) Commission number LHD Left-hand drive
 U Pick-up UK Gt. Britain and Northern Ireland

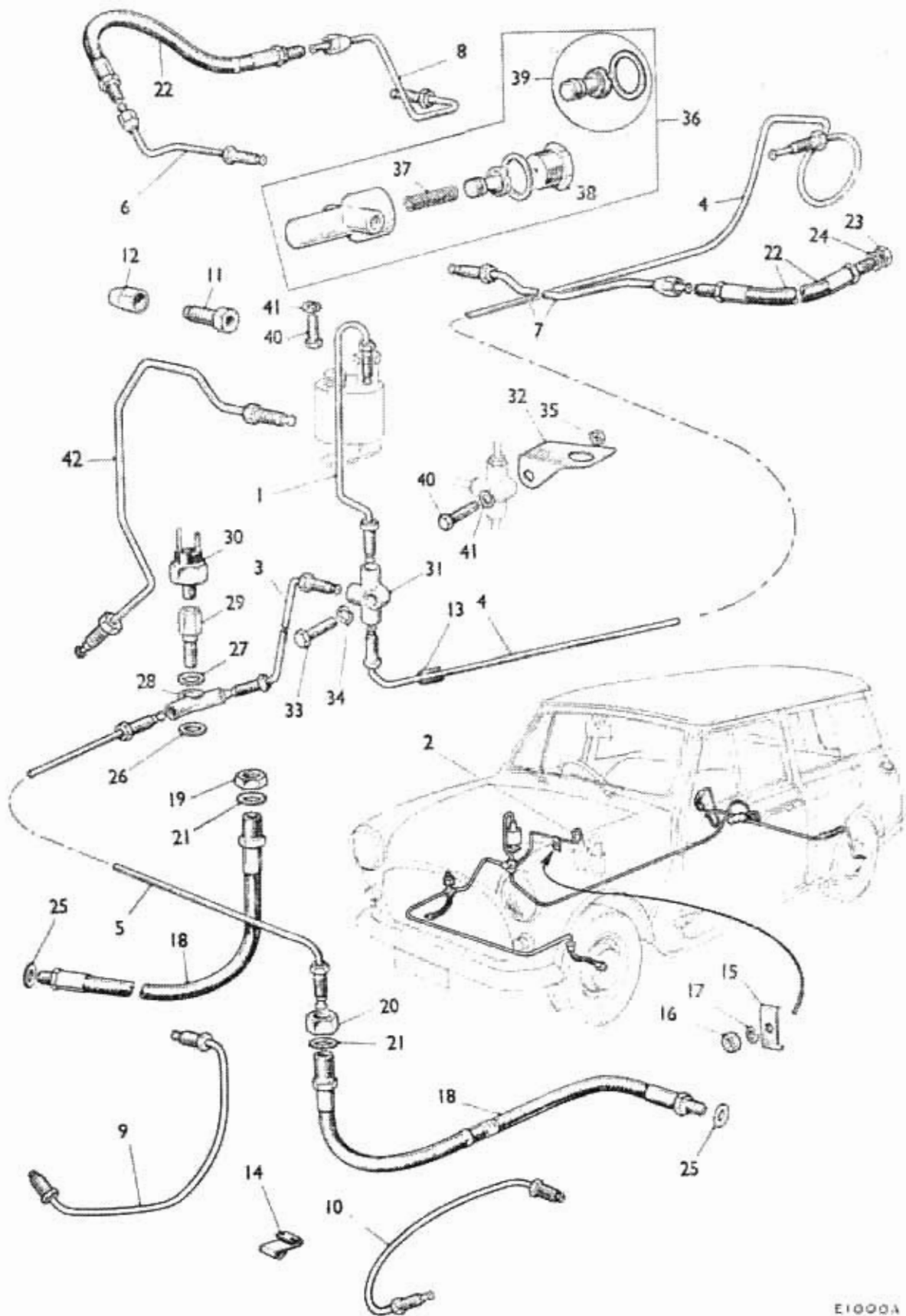
NSP Non-serviceable part RHD Right-hand drive
 V Van † Revised information



E1000A

Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
BRAKE CONTROLS (AUSTIN COUNTRYMAN AND MORRIS TRAVELLER, AUSTIN AND MORRIS VAN AND PICK-UP)—continued					
BRAKE PIPES, HOSES, REGULATING VALVE, STOP LIGHT SWITCH					
Pipe—brake					
1	Master cylinder to 3-way connection—13" (34 cm) long — RHD	21A 1117	1		
2	Master cylinder to 3-way connection—30" (77 cm) long — LHD	ACB 0162	1		
3	3-way connection to front hose—RH—16" (41 cm) long	21A 1421	1		
4	3-way connection to pressure regulating valve—103" (262 cm) long	21A 1130	1		
25	3-way connection to front hose — Automatic	21A 1900	1		
5	RH front hose to LH front hose—43" (110 cm) long	21A 42	1		
6	Pressure regulating valve to rear hose—RH—6" long (16 cm)	21A 47	1		
7	Pressure regulating valve to rear hose—LH—24" (61 cm) long	21A 51	1		
8	Rear hose to rear wheel cylinder—RH—10" (26 cm) long	21A 220	1		
8	Rear hose to rear wheel cylinder—LH—10" (26 cm) long	21A 222	1		
9	Front wheel cylinder connecting—RH—9" (23 cm) long] W 21A 1206	1		
10	Front wheel cylinder connecting—LH—9" (23 cm) long		21A 1207	1	
11	Nut—internal tube	3H 2249	A/R		
12	Nut—external tube	11D 5050	A/R		
13	Sleeve—pipe (rubber)	6K 751	A/R		
14	Clip—pipe to front cross-member	11K 9181	2		
15	Clip—pipe to dash	21A 64	2		
16	Nut] LHD FNZ 103	2		
17	Washer—spring		LWZ 203	2	
18	Hose—front	13H 4690	2		
18	Hose—front — USA only	18G 8423	2		
19	Nut—lock—hose to sub-frame—RH	2K 8686	1		
20	Nut—lock—hose to sub-frame—LH	21A 228	1		
21	Washer—lock	LWN 510	2		
22	Hose—rear	13H 302	2		W.S.E. use 18G 8418
22	Hose—rear	18G 8418	2		
23	Nut—lock	FNZ 206	2		
23	Nut	FNZ 106	2		
24	Washer—lock	LWN 406	4		

A/R As required LH Left-hand LHD Left-hand drive RH Right-hand
 RHD Right-hand drive W Dual-purpose (wood framing) W.S.E. When stock exhausted
 † Revised information



E1000A

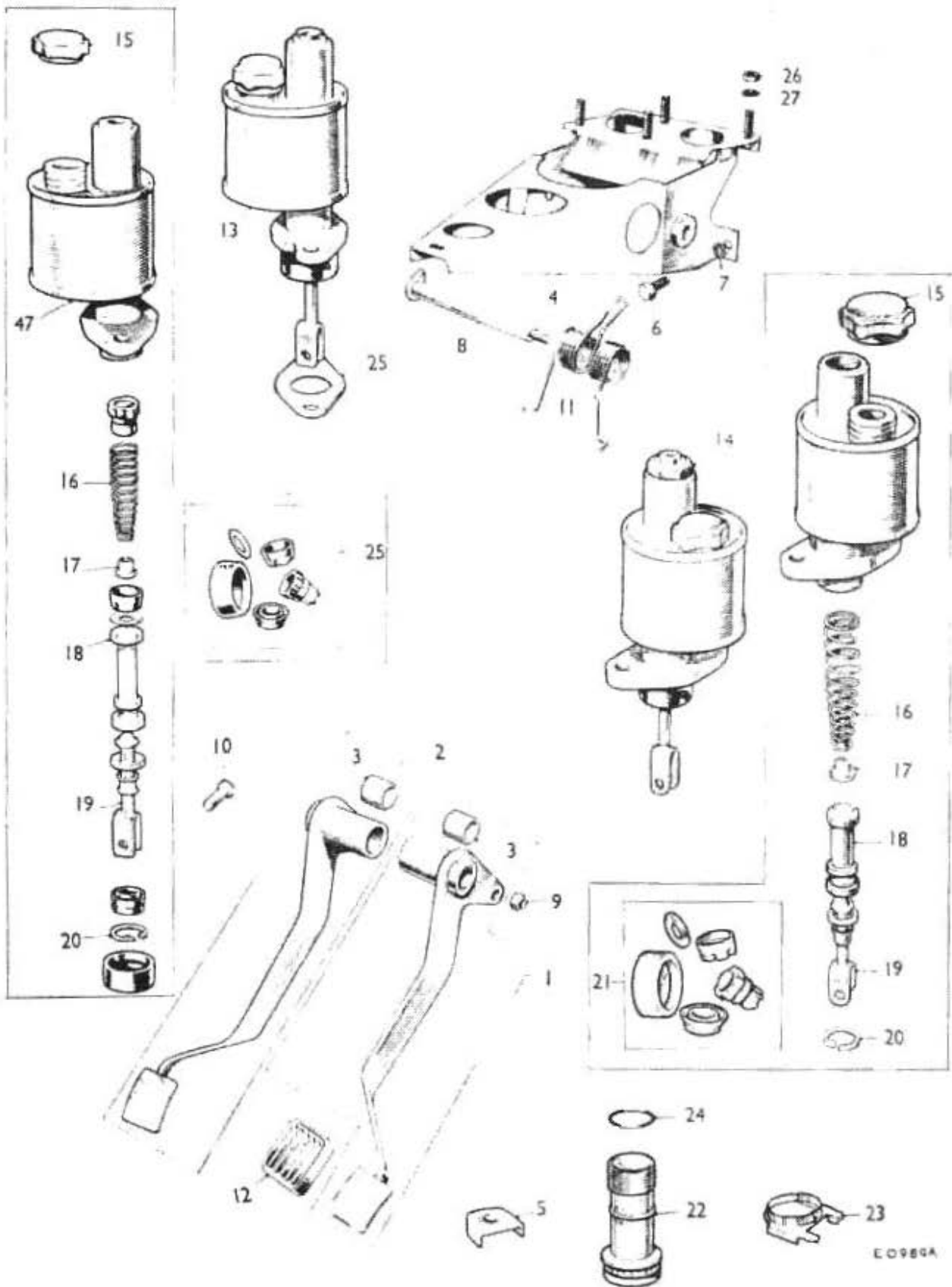
Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
BRAKE CONTROLS (AUSTIN COUNTRYMAN AND MORRIS TRAVELLER, AUSTIN AND MORRIS VAN AND PICK-UP)—continued					
BRAKE PIPES, HOSES, REGULATING VALVE, STOP LIGHT SWITCH—continued					
	Gasket				
25	Front hose to brake back plate	311 2287	2		
26	Front hose to banjo—RH	311 2287	1		
27	Bolt—banjo	311 550	1		
28	Connection—banjo	11D 5263	1		
29	Bolt—banjo—stop light switch	711 7005	1		
30	Switch—hydraulic—stop light	1311 1731	1		
31	Connection—fl-way	311 2424	1		
32	Bracket—angle	21A 1116	1		
33	Screw	HZS 0468	1		
34	Washer—spring	LWZ 204	1		
35	Nut	FNZ 104	1		
	Valve assembly—brake pressure regulating	*21A 2031	1		
	Spring	*37H 2000	1		
	Plug	*17H 1630	1		
	Gasket (copper)	*11D 5082	1		Also included in repair kit
	Kit—repair	*18G 8073	1		
	Valve—plunger	†NSP	1		
	Gasket (copper)	*11D 5082	1		
40	Screw	HZS 0464	1		
41	Washer—spring	LWZ 204	1		

ABBREVIATIONS AND SYMBOLS

NSP Non-servicable part

RH Right-hand

† Revised information



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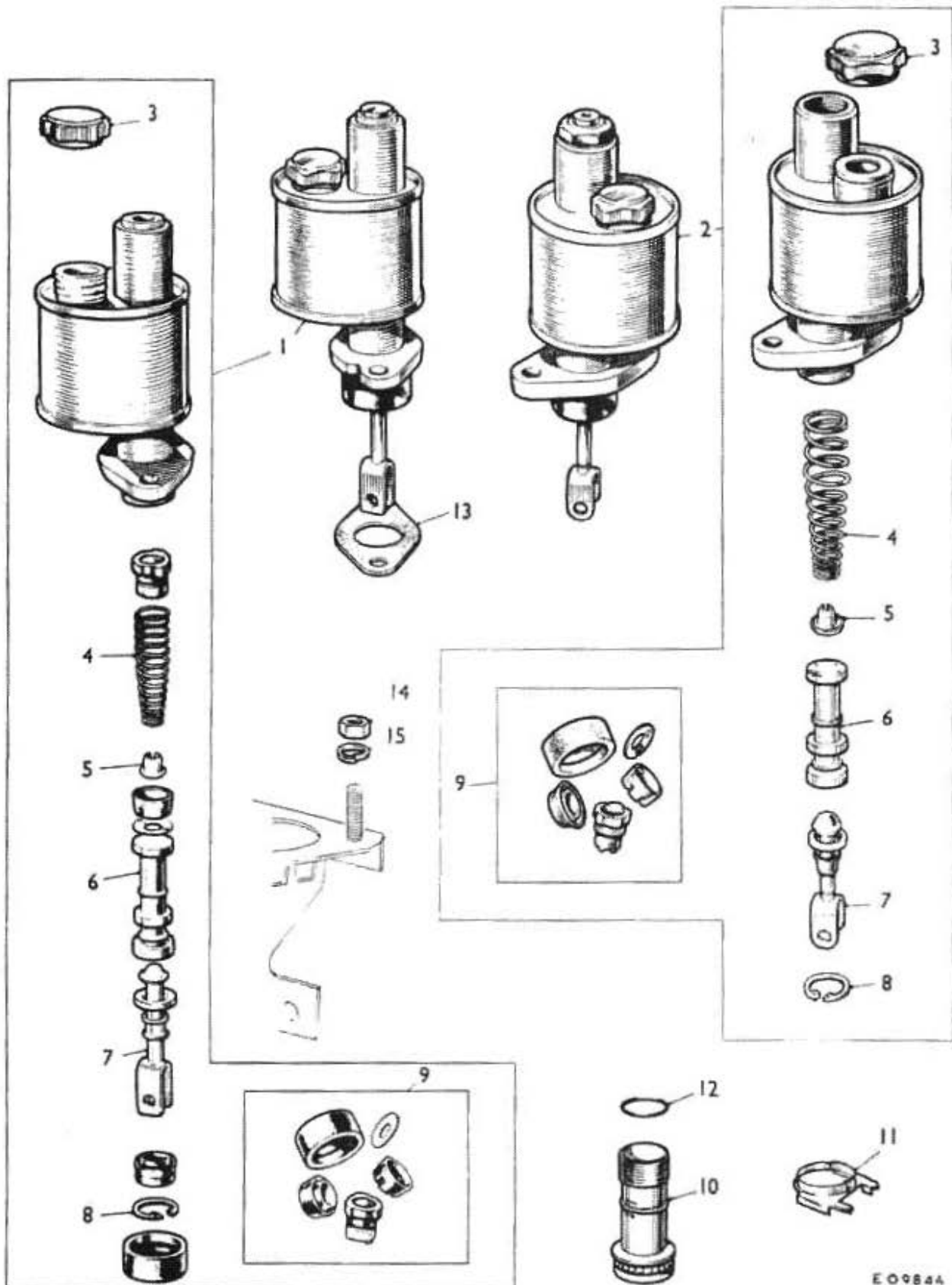
Illus. No.	DESCRIPTION	Part No.	Quantity	Change Part	REMARKS
BRAKE CONTROLS (AUSTIN AND MORRIS COOPER)					
BRAKE PEDAL AND LINKAGE					
1	Pedal assembly—brake	RHD 21A 1065	1		
2	Pedal assembly—brake	LHD 21A 1066	1		
3	Bush	2A 3034	2		
4	Bracket—brake and clutch	2A 5859	1		
5	Plate—brake and clutch	21A 1657	1		Required when steering lock is fitted
6	Screw	1HZS 0505	2		
7	Washer—spring	1WZ 205	2		
8	Shaft—brake and clutch pedal	2A 5880	1		
9	Nut	LNZ 205	1		
10	Pin—clevis	CLZ 0512	1		
11	Spring—pedal return	2A 5652	1		
12	Pad—pedal (rubber)	2A 5865	1		

**BRAKE MASTER CYLINDER
(STANDARD COOPER)**

Master cylinder assembly—brake					
13		†21A 1200	1		
14	Belgium, Holland, Luxembourg, and France only	†21A 2029	1	} (CN) C-A2SB K-A2S6-101 to 468A	
13		†21A 2051	1		
14	Belgium, Holland, Luxembourg, and France only	21A 2052	1	} (CN) C-A2SB, K-A2S6-468A on	
	Body	NSP	1		
15	Cap—filler (plastic)	17H 8061	1		
16	Spring	17H 8070	1		
17	Retainer—spring	17H 8071	1		
18	Piston	17H 8066	1		
19	Push-rod	17H 7952	1		
20	Circlip	17H 7500	1		
21	Kit—repair	8G 8798	1		W.S.E. use 18G 8157
21	Kit—repair	18G 8157	1		
	Valve—trap	NSP	1		Was 17H 8065
	Cup—main	NSP	1		Was 17H 8068 and 27H 7503
	Washer—piston	NSP	1		Was 17H 8067
	Cup—secondary	NSP	1		Was 17H 8069
	Boot	NSP	1		Was 17H 7411
22	Brake fluid reservoir	Belgium, Holland, Luxembourg, and France only BHA 4661	1		
23	Piece—locking	BHA 4660	1		
24	Ring—sealing	Belgium, Holland, Luxembourg, and France only BHA 4662	1		
25	Washer—sealing	31G 279	1		
26	Nut	FWZ 505	2		
27	Washer—spring	LWZ 205	4		

ABBREVIATIONS AND SYMBOLS

(CN) Commission number LHD Left-hand drive NSP Non-serviceable part RHD Right-hand drive
 W.S.E. When stock exhausted † Revised information



E09844

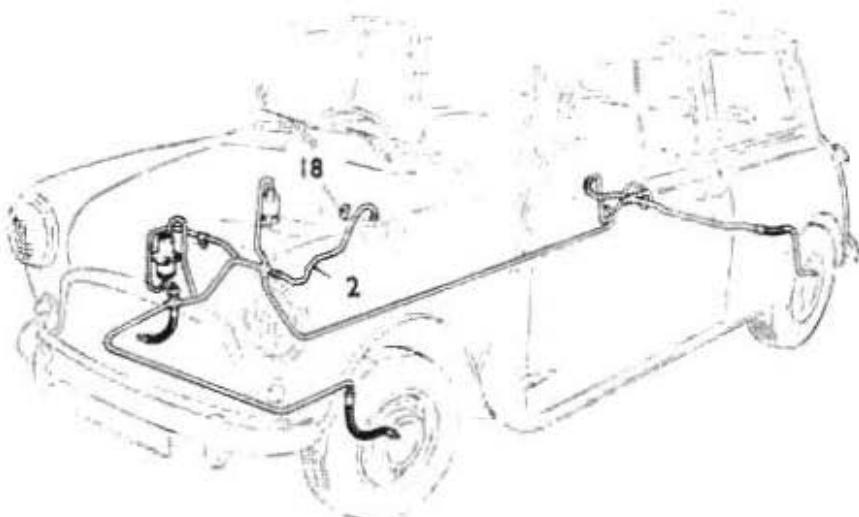
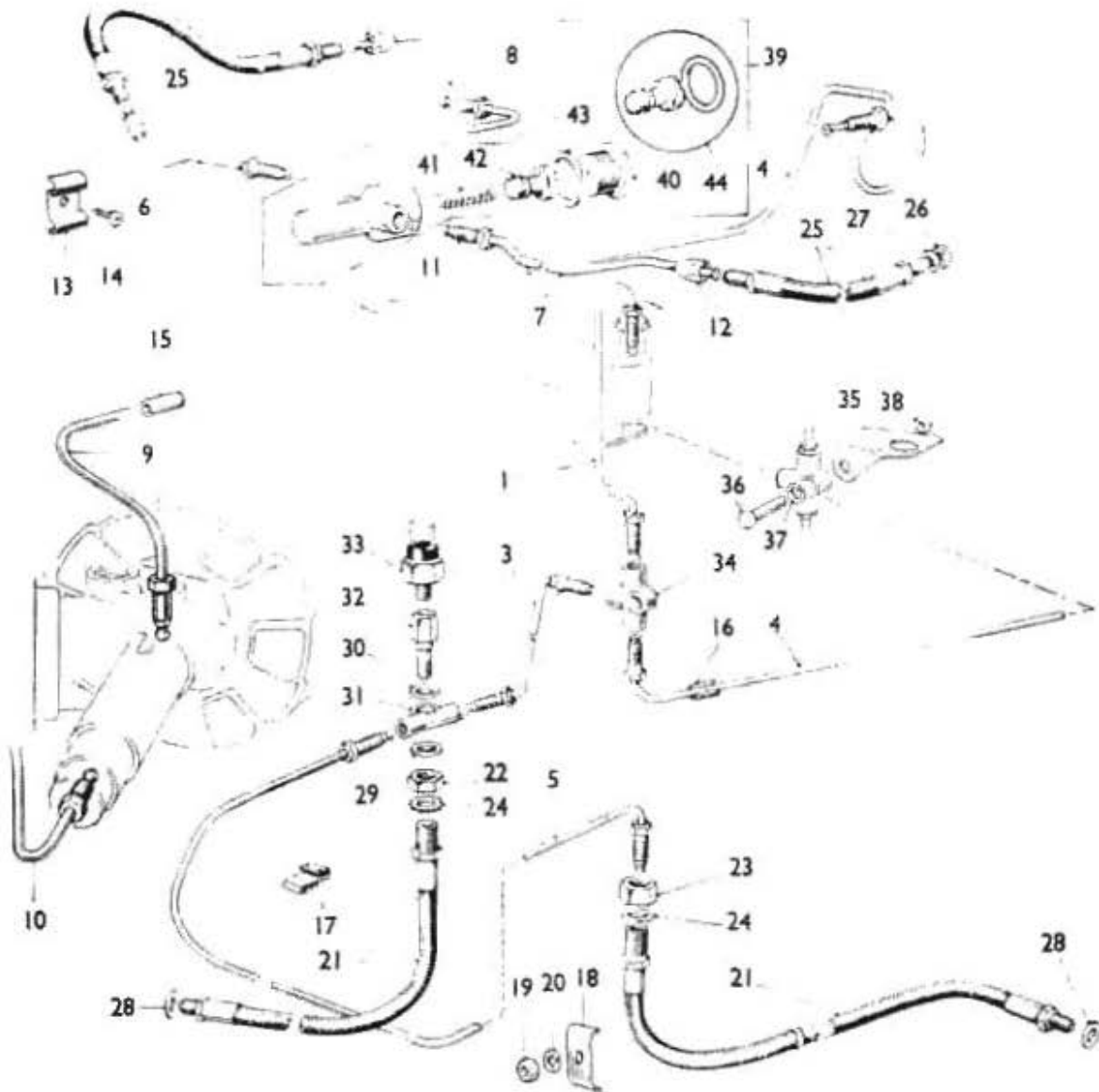
Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
BRAKE CONTROLS (AUSTIN AND MORRIS COOPER)—continued					
BRAKE MASTER CYLINDER (COOPER 'S')					
Master cylinder assembly—brake					
1		†21A 1073	1		
2	Belgium, Holland, Luxemburg, and France only	†21A 2030	1		(CN) C-A2SB, K-A2S6-101 to 742A
1		†21A 2033	1		
2	Belgium, Holland, Luxemburg, and France only	†21A 2034	1		(CN) C-A2SB, K-A2S6-743A 011
	Body	†NSP	1		
3	Cap—filler (plastic)	†17H 6861	1		
4	Spring	†27H 7751	1		
5	Retainer—spring	†17H 7554	1		
6	Piston	†17H 7980	1		
7	Push-rod	†17H 7952	1		
8	Circlip	†17H 7560	1		
9	Kit—repair	†8G 8689	1		
	Valve—trap	†NSP	1		Was 17H 7982
	Cup—main	†NSP	1		Was 17H 7978
	Washer—piston	†NSP	1		Was 17H 7988
	Cup—secondary	†NSP	1		Was 17H 7979
	Boot	†NSP	1		Was 17H 7411
10	Brake fluid reservoir	†BHA 4061	1		
11	Piece—locking	†BHA 4060	1		
12	Ring—sealing	†BHA 4062	1		
13	Washer—sealing	†31G 279	2		
14	Nut	†FNZ 505	2		
15	Washer—spring	†LWZ 203	4		

ABBREVIATIONS AND SYMBOLS

NSP Non-serviceable part

'S' Special

† Revised information



E0991

Qty. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
BRAKE CONTROLS (AUSTIN AND MORRIS COOPER)—continued					
BRAKE PIPES, HOSES, REGULATING VALVE, STOP LIGHT SWITCH					
Pipe—brake					
1	Master cylinder to 4-way connection—RH—43" (110 cm) long	RHD *21A 1117	1		
2	Master cylinder to 4-way connection—LH—30" (77 cm) long	LHD *ACH 9192	1		
3	3-way connection to front hose—RH—19" (49 cm) long	*ACH 8748	1		
4	3-way connection to pressure regulating valve—19" (49 cm) long	*13H 1385	1		
5	RH front hose to LH front hose—13" (110 cm) long	*21A 42	1		
6	Pressure regulating valve to rear hose—RH—6" (16 cm) long	*21A 1237	1		
7	Pressure regulating valve to rear hose—LH—20" (51 cm) long	*13H 1129	1		
8	Rear hose to rear wheel cylinder—RH	*21A 1621	1		
8	Rear hose to rear wheel cylinder—LH	*21A 1622	1		
9	Master cylinder to servo unit—RHD	*21A 1623	1		
9	Master cylinder to servo unit—LHD	Cooper 'S' *21A 42	1		
10	Servo unit to 3-way connection—25" (64 cm) long	*ACH 6394	1		
11	Nut—internal tube	*3H 2249	1		A/R
12	Nut—external tube	*11D 5030	1		A/R
13	Clip—pipe to ditch plate—RH	*21 408	1		
14	Screw	*1TZ 1003	1		
15	Sleeve—pipe (rubber)	*6K 751	2		
16	Sleeve—pipe (rubber)	*6K 751	9		
17	Clip—pipe to front cross-member	*11K 9181	2		
18	Clip—pipe to dash	*21A 64	2		
19	Nut	*FNZ 103	2		
20	Washer—spring	*LWZ 263	2		

ABBREVIATIONS AND SYMBOLS

A/R As required

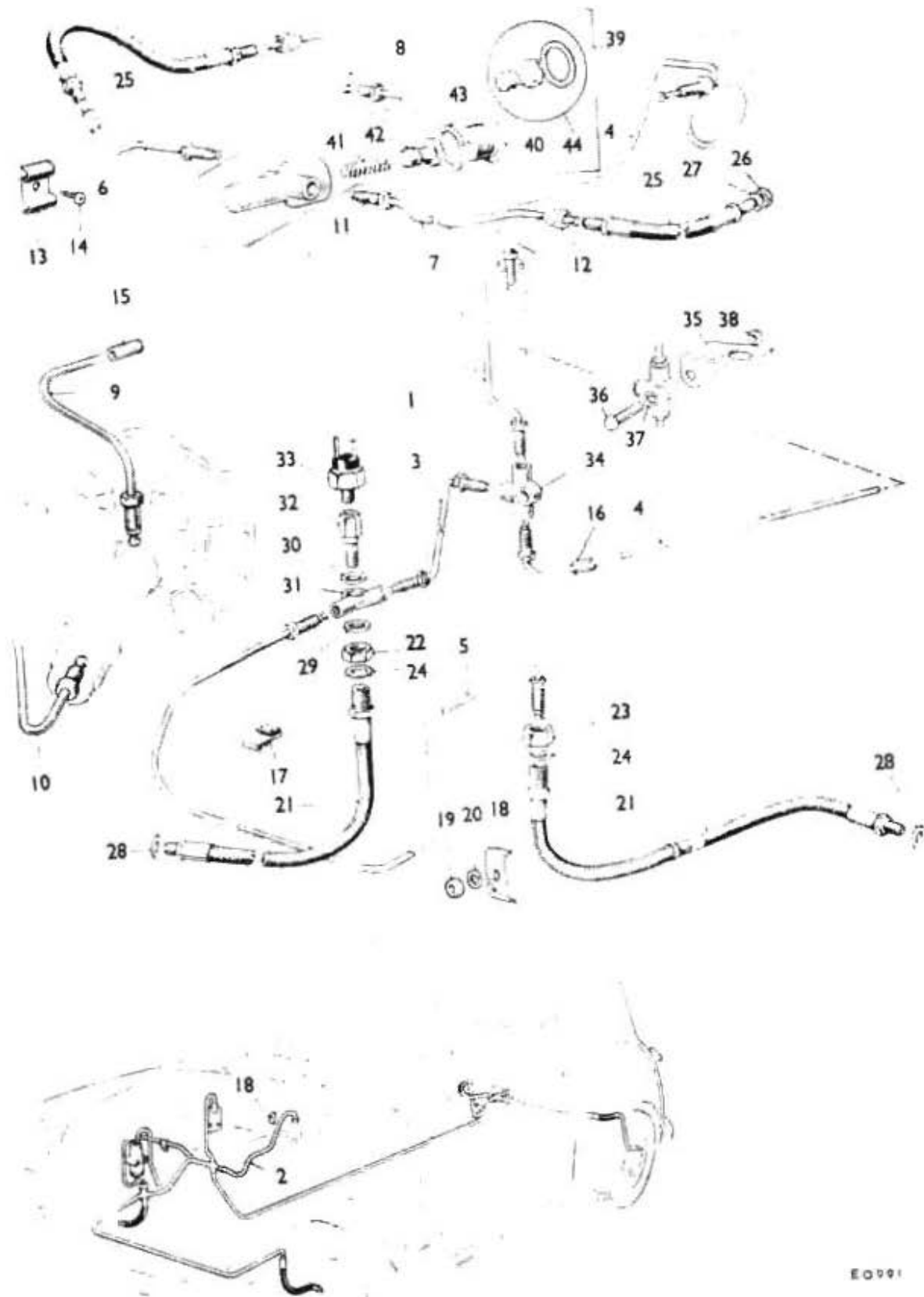
LH Left-hand

LHD Left-hand drive

RH Right-hand

RHD Right-hand drive

Received information



EO991

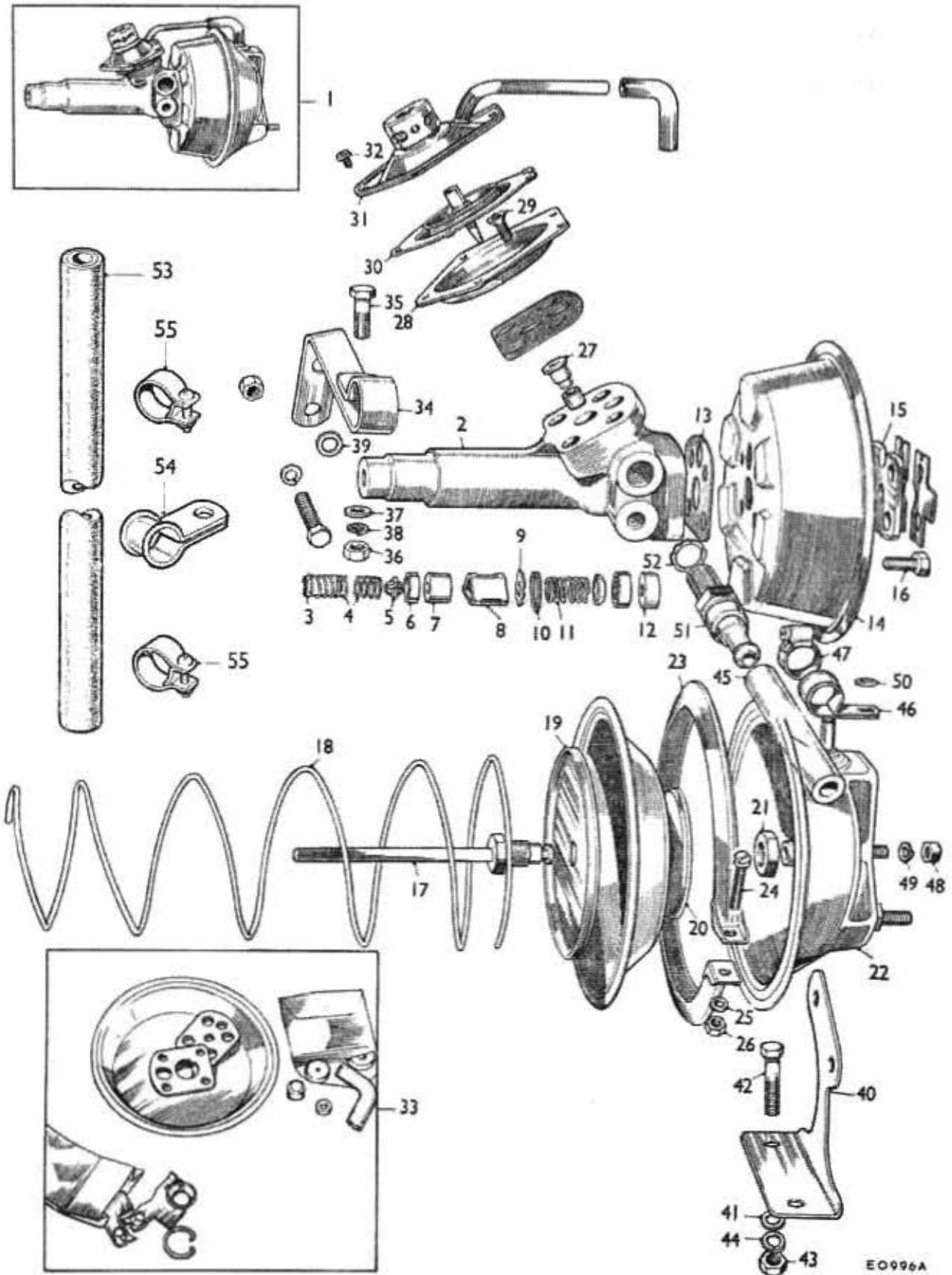
Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
BRAKE CONTROLS (AUSTIN AND MORRIS COOPER)—continued					
BRAKE PIPES, HOSES, REGULATING VALVE, STOP LIGHT SWITCH—continued					
21	Hose—front	13H 4693	2		
21	Hose—front	USA only 18G 8424	2		
22	Nut—lock hose to sub-frame—RH	2K 8686	1		
23	Nut—lock hose to sub-frame—LH	21A 228	1		
24	Washer—lock	LWN 510	2		
25	Hose—rear	13H 302	2		W.S.E. use 18G 8418
25	Hose—rear	18G 8418	2		
26	Nut—lock	FNZ 200	2		
26	Nut	FNZ 100	2		
27	Washer—lock	LWN 400	4		
Gasket					
28	Front hose to brake back plate	3H 2287	2		
29	Front hose to banjo—RH	3H 2287	1		
30	Banjo bolt	3H 550	1		
31	Connection—banjo	11D 5268	1		
32	Bolt—banjo—stop light switch	7H 7995	1		
33	Switch—hydraulic—stop light	13H 1731	1		
34	Connection—3-way	3H 2424	1		
35	Bracket—angle	21A 1110	1		
36	Screw	HZS 0408	1		
37	Washer—spring	LWZ 204	1		
38	Nut	FNZ 104	1		
39	Valve assembly—brake pressure regulating				
40	Plug	Std †21A 1775	1		(C) C-A2SB-1004890 to
41	Spring	Cooper †17H 7630	1		(CN) 005000A
42	Valve—plunger	Cooper †17H 8063	1		(C) K-A2S6-1004877 to
43	Gasket (copper)	†17H 7842	1		(CN) 005102A
43	Gasket (copper)	†11D 5082	1		
39	Valve assembly—brake pressure regulating				
40	Plug	†21A 1774	1		Fitted to Std Cooper from the following change points: (CN) C-A2SB-005096A on (CN) K-A2S6-005102A on
41	Spring	Cooper 'S' †17H 7630	1		
42	Valve—plunger	†17H 8063	1		
43	Gasket (copper)	†17H 7842	1		
44	Kit—repair	†11D 5082	1		
44	Kit—repair	†18G 8073	1		

ABBREVIATIONS AND SYMBOLSLH Left-hand RH Right-hand
† Revised information

Std Standard

W.S.E. When stock exhausted

Issue 5



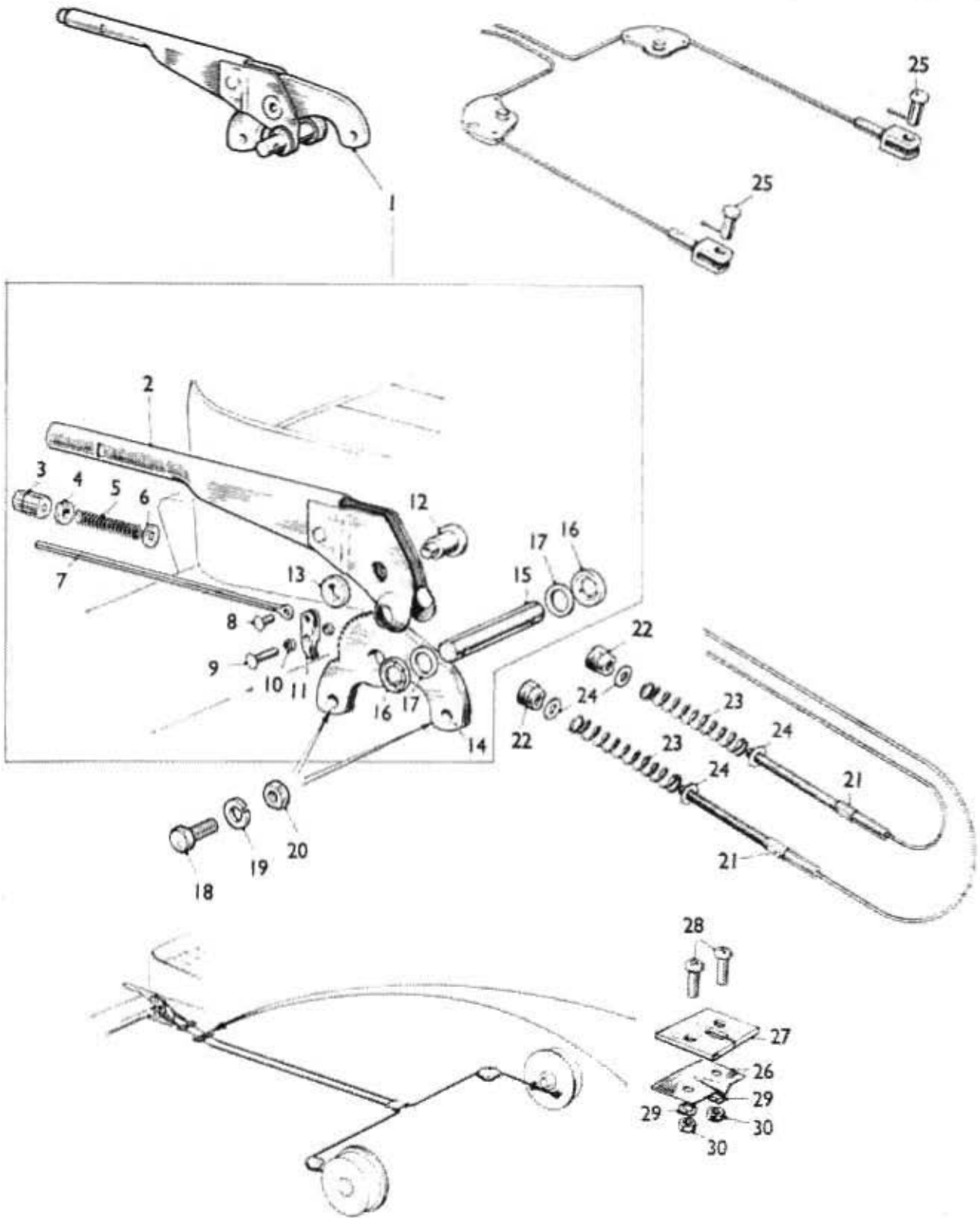
Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
BRAKE CONTROLS (AUSTIN AND MORRIS COOPER)—continued					
BRAKE SERVO UNIT (COOPER 'S')					
1	Unit assembly—servo	21A 1293	1		
2	Body—slave cylinder	17H 8623	1		
3	Retainer—spring	7H 8395	1		
4	Spring	17H 7925	1		
5	Retainer—spring	7H 8394	1		
6	Cup	17H 7584	1		
7	Piston	17H 7180	1		
8	Piece—distance	27H 2925	1		
9	Washer—distance piece	27H 2926	1		
10	Circlip	17H 7924	1		
11	Spreader—spring	17H 7525	1		
12	Piece—guide	17H 7177	1		
13	Gasket—body to shell	17H 7151	1		
14	Shell—vacuum cylinder	17H 8326	1		
15	Plate—abutment	17H 7150	1		
16	Bolt	HNS 0505	4		
17	Push-rod—vacuum cylinder	17H 8328	1		
18	Spring	17H 8320	1		
19	Plate—diaphragm—large	17H 8382	1		
20	Plate—diaphragm—small	17H 8333	1		
21	Nut	AJD 8209 Z	1		
22	Cover—end	17H 8350	1		
23	Ring—clamping—end cover to shell	17H 8319	1		
24	Bolt	AJD 3120 N	1		
25	Washer—plain	PWZ 103	1		
26	Nut	AJD 8012 Z	1		
27	Piston—air valve	17H 8315	1		
28	Housing—air valve—lower	17H 8314	1		
29	Screw	51K 1205	4		W.S.E. use CMN 0408
	Screw	CMN 0408	4		
30	Spindle and diaphragm—air valve	17H 8334	1		
31	Cover and filter	17H 8820	1		
32	Screw	PJZ 1004	5		
33	Kit—repair—major	18G 8189	1		
34	Bracket—support—front	21A 1294	1		
35	Bolt	HZS 0508	1		
36	Nut	FNZ 105	1		
Washer					
37	Plain	PWZ 105	1		
38	Spring	LWZ 205	1		
39	Plain—front bracket	PWZ 305	1		
40	Bracket—support—rear	21A 1295	1		
41	Washer—plain	PWZ 405	1		
42	Bolt	HZS 0506	4		
43	Nut	HNZ 105	4		
44	Washer—spring	LWZ 205	4		
45	Hose—vacuum—manifold to servo unit	†11D 5075	1] (CN) C-A2SB, K-A2S6-101 to 01092A
46	Clip	†PCR 1211	1		
47	Clip	†HCS 0507	2] (CN) C-A2SB, K-A2S6- 010193A on
53	Hose—vacuum—manifold to servo unit	†18H 5017	1		
54	Clip	†PCR 1411	1		
55	Clip	†18H 5289	2		
48	Nut	FNZ 105	2		
49	Washer—spring	LWZ 205	2		
50	Washer—plain	PWZ 105	1		
51	Valve—non-return	17H 2646	1		
52	Washer—joint	11D 5070	1		

ABBREVIATIONS AND SYMBOLS

'S' Special

W.S.E. When stock exhausted

† Revised information



EO995

Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
HAND BRAKE DETAILS					
1	Lever assembly	†21A 904	1		
2	Lever	†ACA 5334	1		
3	Knob—release	†21A 907	1		
4	Washer—anti-rattle (felt)	†21G 5042	1		
5	Spring	†ACA 5255	1		
6	Washer—plain	†ACA 5417	1		
7	Rod—release	†21A 908	1		
8	Rivet	†CRS 0306	1		
9	Rivet—pawl to pivot	†21A 910	1		
10	Washer—plain	†PWZ 103	3		
11	Pawl	†ACA 5336	1		
12	Pin—fulcrum	†ACA 5357	1		
13	Washer—fulcrum pin	†ACA 5240	1		
14	Ratchet	†2A 5851	1		
15	Trunnion—lever to cables	†21A 905	1		
16	Washer—trunnion	†21A 906	2		
17	Washer—trunnion	†ACA 5521	2		
18	Bolt	†HZS 0500	2		
19	Washer—spring	†LWZ 205	2		
20	Nut	†FNZ 105	2		
21	Cable—hand-brake	†21A 1708	2		
21	Cable—hand brake	W, Ws, V, U †21A 1706	2		
22	Nut—adjusting	†2A 5858	2		
23	Spring—adjusting	†ACH 8508	2		
24	Washer—plain	†PWZ 104	4		
25	Pin—clevis	†CLZ 0400	2		
26	Fair lead—hand brake cable	†ACA 5522	4		
27	Pad—sealing—cable	†21A 385	4		
28	Screw	†PMZ 0310	8		
29	Washer—spring	†LWZ 203	4		
30	Nut	†FNZ 103	4		

ABBREVIATIONS AND SYMBOLS2S 2-door Saloon
1 Pick-upV Van
W Dual-purpose (wood framing)Ws Dual-purpose (all-metal)
† Revised information



Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
HAND BRAKE DETAILS					
1	Lever assembly	†21A 904	1		
2	Lever	†ACA 5334	1		
3	Knob—release	†21A 907	1		
4	Washer—anti-rattle (felt)	†21G 5042	1		
5	Spring	†ACA 5255	1		
6	Washer—plain	†ACA 5417	1		
7	Rod—release	†21A 908	1		
8	Rivet	†CRS 0306	1		
9	Rivet—pawl to pivot	†21A 910	1		
10	Washer—plain	†PWZ 103	3		
11	Pawl	†ACA 5336	1		
12	Pin—fulcrum	†ACA 5357	1		
13	Washer—fulcrum pin	†ACA 5240	1		
14	Ratchet	†2A 5851	1		
15	Trunnion—lever to cables	†21A 905	1		
16	Washer—trunnion	†21A 906	2		
17	Washer—trunnion	†ACA 5521	2		
18	Bolt	†HZZ 0506	2		
19	Washer—spring	†LWZ 205	2		
20	Nut	†FNZ 105	2		
21	Cable—hand-brake	†21A 1708	2		
21	Cable—hand brake	W, Ws, V, U †21A 1700	2		
22	Nut—adjusting	†2A 5858	2		
23	Spring—adjusting	†ACH 8508	2		
24	Washer—plain	†PWZ 104	4		
25	Pin—clevis	†CLZ 0409	2		
26	Fair lead—hand brake cable	†ACA 5522	4		
27	Pad—sealing—cable	†21A 385	4		
28	Screw	†PMZ 0310	8		
29	Washer—spring	†LWZ 203	4		
30	Nut	†FNZ 108	4		

ABBREVIATIONS AND SYMBOLS

2S 2-door Saloon

U Pick-up

V Van

W Dual-purpose (wood framing)

Ws Dual-purpose (all-metal)

† Revised information



ELECTRICAL EQUIPMENT

	<i>Page</i>	<i>Plate</i>
ALTERNATOR FIELD RELAY	MN 4	N 3
BAR—BATTERY FIXING	MN 2	N 1
BLOCK ASSEMBLY—FUSE	MN 4	N 3
BOX ASSEMBLY—CONTROL	MN 4	N 3
HEADLAMPS	MN 5-MN 7	N 4-N 6
HORN ASSEMBLY	MN 9	N 8
LAMP ASSEMBLY—FLASHER—FRONT	MN 8, MN 8-1	N 7, N 7-1
LAMP ASSEMBLY—NUMBER-PLATE ILLUMINATION	MN 8-3	N 7-3
LAMP ASSEMBLY—ROOF	MN 8-3	N 7-3
LAMP ASSEMBLY—STOP/TAIL AND FLASHER	MN 8, MN 8-1 MN 8-2	N 7, N 7-1 N 7-2
ROD—BATTERY FIXING	MN 2	N 1
SWITCHES	MN 3	N 2
TRAY—BATTERY... ..	MN 2	N 1
UNIT—FLASHER	MN 4	N 3
WARNING LIGHT—CONTROL UNIT	MN 4	N 3
WINDSCREEN WIPER	MN 10	N 9
WIRING CABLES, CLIPS, FERRULES	MN 11	N 10

MN

FOR ALTERNATOR, DYNAMO, AND STARTER DETAILS APPLICABLE TO THIS RANGE OF VEHICLES, REFERENCE SHOULD BE MADE TO THE FOLLOWING PUBLICATIONS:

850-cc PETROL ENGINE

AKD 3502, AUSTIN AND MORRIS MINI—MECHANICAL SERVICE PARTS LIST

†AKD 3518, AUSTIN AND MORRIS MINI-COUNTRYMAN, TRAVELLER, VAN, PICK-UP—MECHANICAL SERVICE PARTS LIST

†998-cc W/R PETROL ENGINE

AKD 3488, RILEY ELF, WOLSELEY HORNET—MECHANICAL SERVICE PARTS LIST

998-cc (TYPES 9FA AND 9FD) PETROL ENGINE

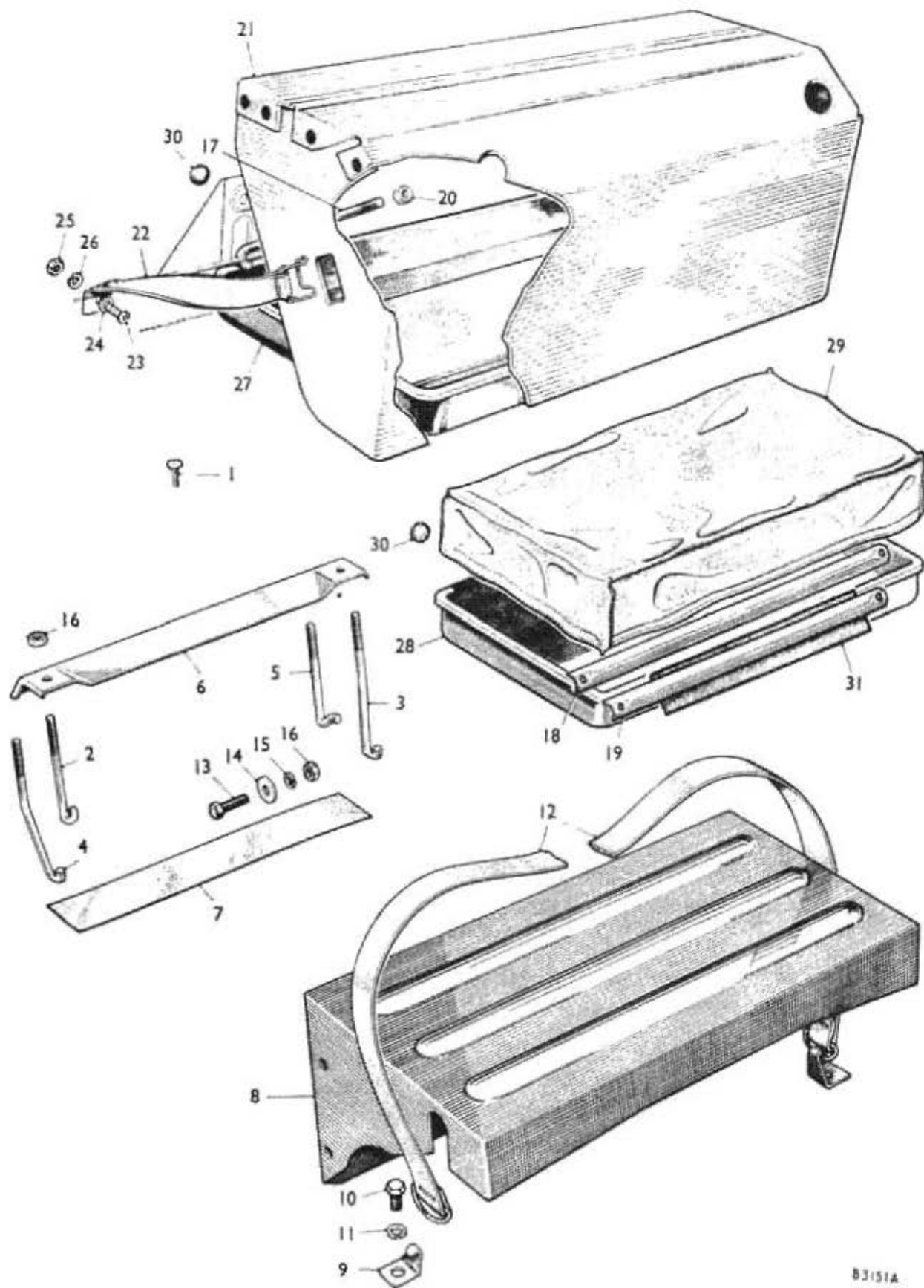
AKD 3509, AUSTIN AND MORRIS MINI-COOPER—MECHANICAL SERVICE PARTS LIST

998-cc (TYPE 99H) PETROL ENGINE

AKD 5103, 998-cc/1275-cc PETROL—POWER UNIT SERVICE PARTS LIST

1275-cc PETROL ENGINE

AKD 3509, AUSTIN AND MORRIS MINI-COOPER—MECHANICAL SERVICE PARTS LIST



B3151A

Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
ELECTRICAL EQUIPMENT					
BATTERY AND FIXINGS					
(AUSTIN, MORRIS, WOLSELEY, AND RILEY SALOONS)					
	Battery	NSP	1		
1	Screw—cable to battery	2K 8645	2		
	Rod—fixing				
2	Front	Except 14A 7770			
3	Front	Not UK] Cooper	1		Correction; was 14A 8101; alternative to 14A 7770, Cold climates only
3	Front	Austin and 5L 744	1		Correction; was 14A 8101
4	Rear	Morris Cooper 5L 745	1		Correction; was 14A 8102
5	Rear	Except 14A 6650			
4	Rear	Cooper 5L 745	1		Correction; was 14A 8102, Alternative to 14A 6640, Cold climates only
5	Nut	FNZ 104	2		
6	Bar—fixing	14A 6890	1		
7	Strip (PVC)—9½" (24 cm) long	27H 4149	A/R		Supplied in multiples of feet
8	Cover	14A 7020	1		
8	Cover	Not UK] Except 14A 8098	1		Alternative to 14A 7020; cold climates only
9	Bracket—cover—retaining	Cooper, 14A 7780	1		
10	Screw	Riley, HZS 0504	1		
11	Washer—spring	and 14A 7776	1		
12	Strap—cover	Wolseley LWZ 205	1		
12	Strap—cover	14A 8099	1		Alternative to 14A 7776; cold climates only
13	Screw	HZS 0400	1		
14	Washer—plain	PWZ 104	1		
15	Washer—spring	LWZ 204	1		
16	Nut	FNZ 104	1		

BATTERY AND FIXINGS
(AUSTIN COUNTRYMAN AND MORRIS TRAVELLER, AUSTIN AND MORRIS VAN AND PICK-UP)

	Battery	NSP	1		
1	Screw—cable to battery	2K 8645	2		
17	Rod—fixing	24A 134	2		
15	Bar—fixing	14A 8176	1		Required when 9-plate battery is fitted
19	Bar—fixing	14A 8195	1		Required when 7-plate battery is fitted
20	Nut	FNZ 104	2		
21	Cover	14A 7827	1		
22	Strap—cover	V with 14A 7828	2		
23	Screw—strap	metal PMZ 0308	2		
24	Washer—plain	load floor PWZ 103	2		
25	Nut	U FNZ 103	2		
26	Washer—spring	LWZ 203	2		
27	Tray	14A 7826	1		
28	Tray	W 14A 7826	1		
29	Cover	and 14B 8816	1		
30	Grommet—bracket	Ws 13H 305	2		
27	Tray	V with 14A 7826	1		
30	Grommet—bracket	wooden 13H 305	2		
31	Strip (PVC)—9½" (24 cm) long	27H 4140	A/R		Supplied in multiples of feet

ABBREVIATIONS AND SYMBOLS

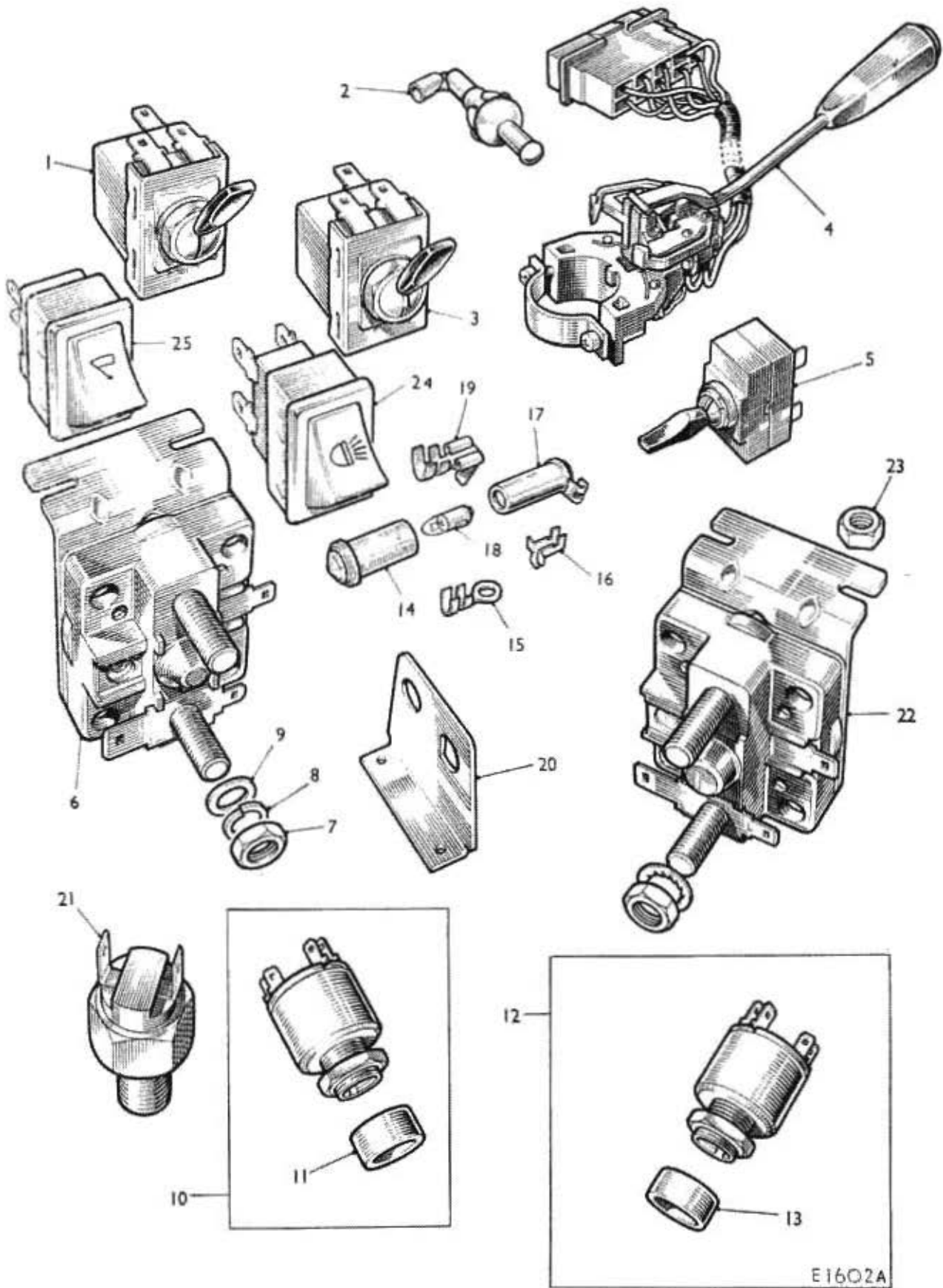
A/R As required U Pick-up
W Dual-purpose (wood framing)

* Revised information
Ws Dual-purpose (all-metal)

V Van

UK Gt. Britain and Northern Ireland

Issue 3



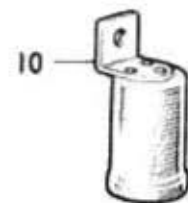
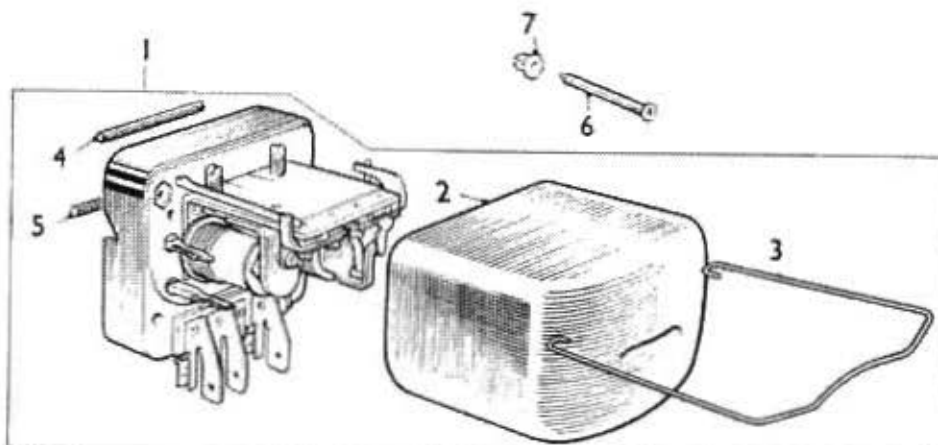
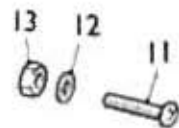
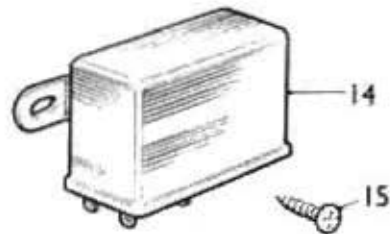
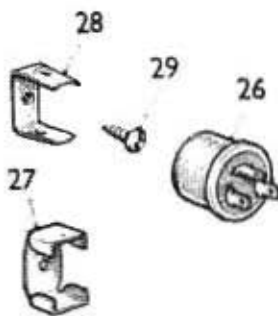
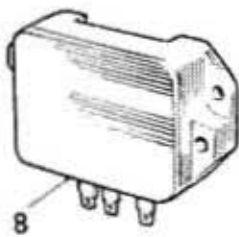
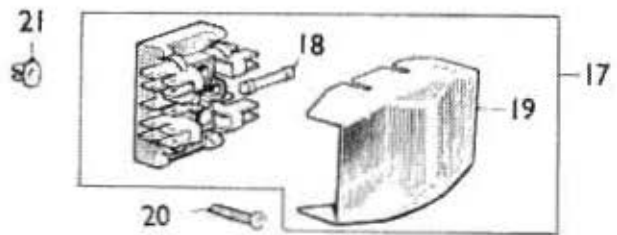
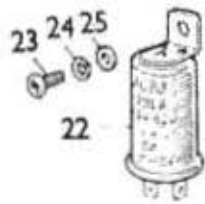
Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
ELECTRICAL EQUIPMENT—continued					
SWITCHES, CONTROL BOX, FLASHER UNIT					
	Switch				
1	Lighting	1H 9077	1		
24	Lighting Sweden and Canada	†18H 5245	1	See (1) foot of page	
2	Door—interior lamp	18H 2182	1		
3	Windscreen—wiper	2A 9129	1		
25	Windscreen—wiper (two-speed) Sweden and Canada	†18H 5248	1	See (1) foot of page	
4	Direction indicator	18H 4548	1		
5	Rear window demister	2S 13H 1909	1		Required when heated back-light is fitted
6	Starter solenoid	BMK 1727	1		
	Lighting Germany only	37H 2075	1		
	Wiper Germany only	37H 2070	1		
	Nacelle—switch	BHA 4832	2		
7	Nut	18H 4485	2		
8	Washer—spring	18H 4486	2		
9	Washer—plain	PWZ 103	2		
10	Switch assembly—ignition and starter V and U Std Saloon	18H 2628	1		
11	Nut—distance piece	24A 1447	1		
	Lock assembly—ignition and starter switch	24G 1845	1		
	Key	ANK 4646	1		
12	Switch assembly—ignition and starter Except V, U and Std Saloon	18H 337	1		
13	Piece—distance	5L 751	1		
	Lock assembly—ignition and starter switch	†24G 1845	1		Correction: was 24H 1845
	Key	ANK 4646	1		
14	Body—warning light	BCA 4778	1		
15	Eyelet	2H 4510	1		
16	Contact	ATJ 2080	1		
17	Bulb-holder	17H 8808	1		
18	Bulb	2S BFS 281	1		Required when heated back-light is fitted
19	Connector	BMK 1451	1		
20	Bracket—switch and warning light	24G 4970	1		
21	Switch—hydraulic—stop-light	18H 1731	1		
22	Switch—starter solenoid Automatic	BMK 1728	1		
23	Nut	FNZ 103	2		

ABBREVIATIONS AND SYMBOLS

(CN) Commission number 2S 2-door Saloon Std Standard U Pick-up V Van
 † Revised information

CHANGE POINTS

(1) (CN) A-A2SB, M-A2S0-064742A on, (CN) C-A2SB, K-A2S0-011222A on, (CN) A-AWB, M-AW6-023149A on,
 (CN) A-AV7, M-AV4-024579A on, (CN) A-AU7, M-AU4-003726A on



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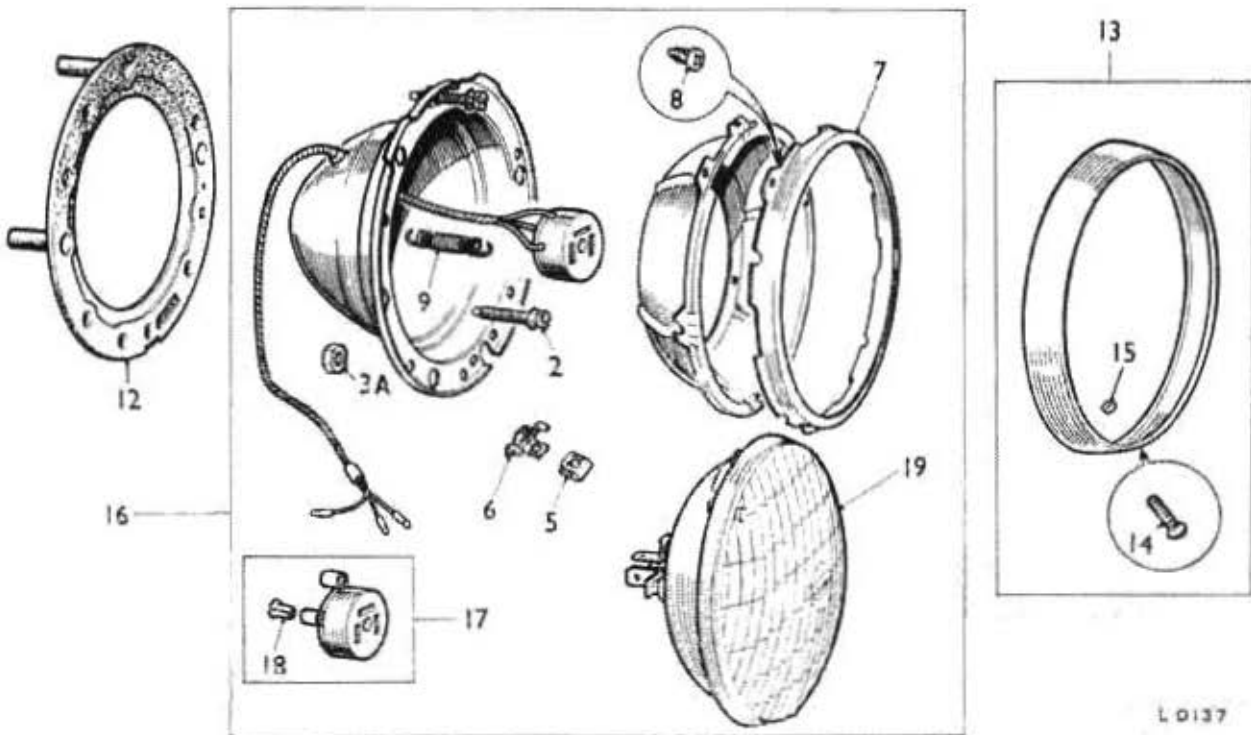
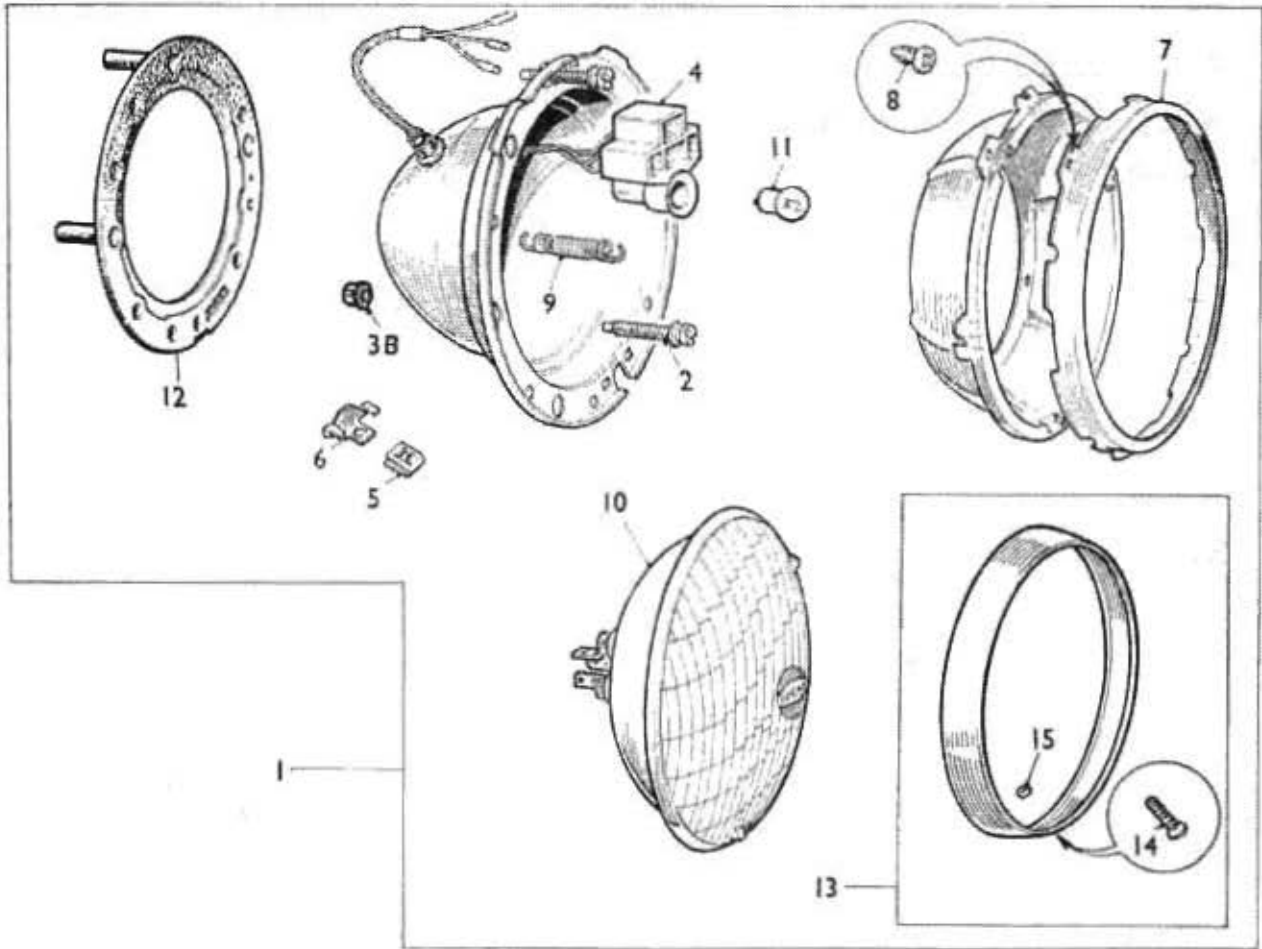
Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS	
ELECTRICAL EQUIPMENT—continued						
SWITCHES, CONTROL BOX, FLASHER UNIT—continued						
1	Box assembly—control	BCA 4808	1		Required when alternator is not fitted	
2	Cover	7H 5522	1			
3	Clip—cover—fixing	7H 5128	1			
4	Resistance (63 ohms)	7H 5006	1			
5	Resistance (60 ohms)	47H 5580	1			
6	Screw	PTZ 1012	2		Required when alternator is fitted	
7	Nut	18H 2910	2			
8	Box—control	18H 1864	1			
9	Screw	PTZ 1004	2			
10	Warning light—control unit	BMK 1092	1			
11	Screw	PMZ 0469	1			
12	Washer—spring	PWZ 104	1			
13	Nut	FNZ 104	1			
14	Alternator field relay	18H 1405	1			
14	Alternator field relay	37H 2984	1			W.S.E. use 87H 2984
15	Screw	PTZ 1003	2			
16	Nut—starter solenoid to fitch plate	FNZ 108	2			
17	Block assembly—fuse	18H 3374	1			
18	Fuse—35-amp	7H 5067	4			
19	Cover	47H 5212	1			
20	Screw	PTZ 1006	1			
21	Nut (nylon)	18H 2910	1			
22	Unit—flasher	Except Denmark	BMK 1736	1	See (1) foot of page (CN) A-A2SB, M-A2S6-004958A on (CN) C-A2SB, K-A2S6-011222A on (CN) A-AWB, M-AW6-023149 on (CN) A-AV7, M-AV4-024579A on (CN) A-AU7, M-AU4-003726A on	
22		Denmark	18H 4393	1		
26		Except Denmark	18H 5518	1		
26		Denmark	18H 5517	1		
27	Bracket—flasher-unit retaining	BHA 4780	1		Required when BMK 1736 or 18H 4393 unit is fitted	
28	Bracket—flasher-unit retaining	18H 5516	1		Required when 18H 5518 or 18H 5517 unit is fitted	
29	Screw—bracket—retaining	PTZ 1004	1			
23	Screw	PMZ 0408	1			
24	Washer—spring	LWZ 204	1			
25	Washer—plain	PWZ 104	1			

ABBREVIATIONS AND SYMBOLS

(CN) Commission number W.S.E. When stock exhausted † Revised information

CHANGE POINTS

- (1) (CN) A-A2SB, M-A2S6-639500A on
 (CN) A-A2SBS, M-A2S6S-039026A on
 (CN) A-AWB, M-AW6-013728A on
 (CN) A-AV7, M-AV4-016264A on, Van with Wooden Load Floor *016093A on
 (CN) A-AU7, M-AU4-002517A on
 (CN) C-A2SB, K-A2S6-007467A on



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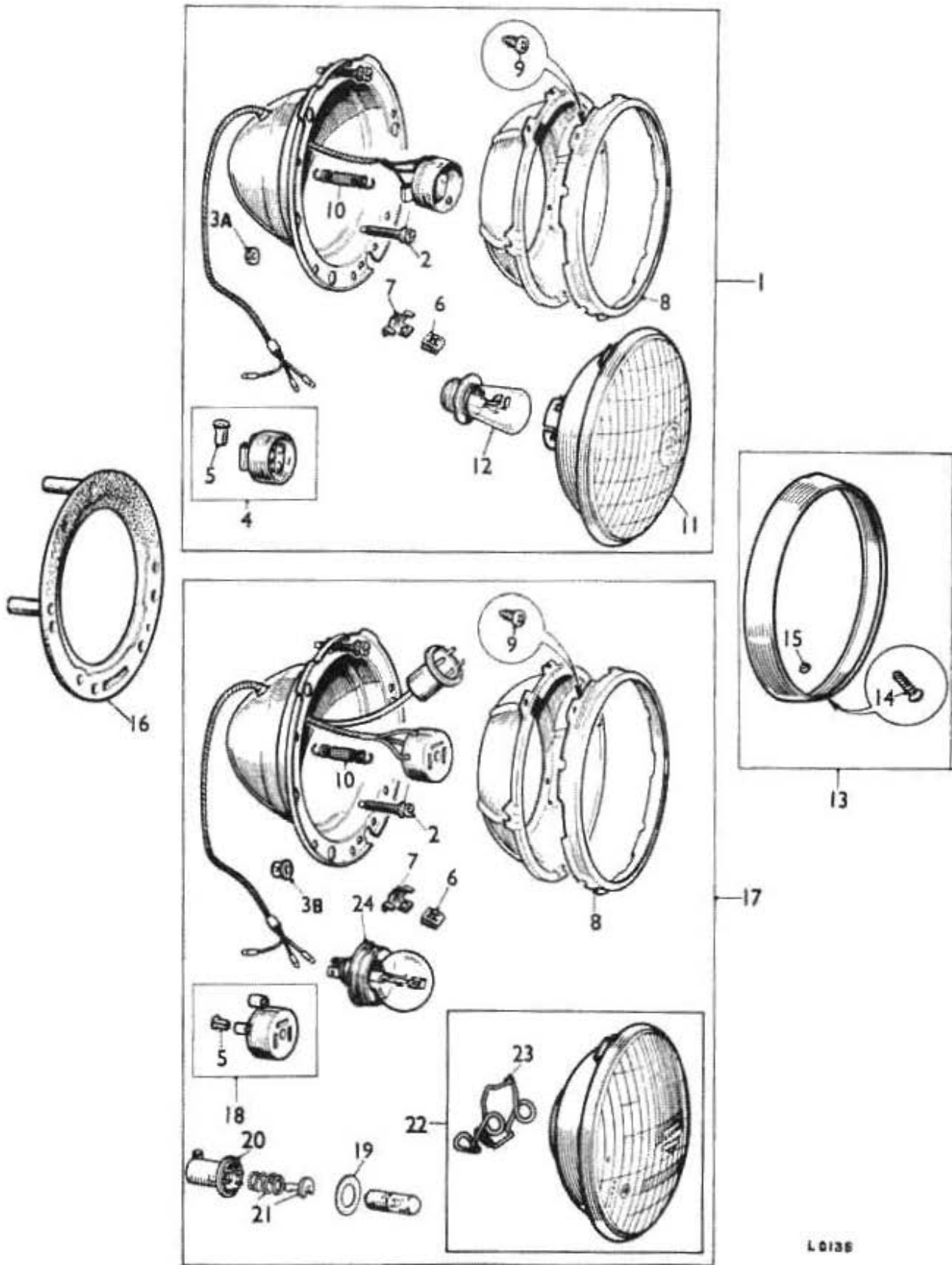
Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
ELECTRICAL EQUIPMENT—continued					
LAMPS—ROAD AND INTERIOR					
1	Headlamp assembly—left dip	18H 3461	2		
2	Screw—trimmer	67H 5025	4		
3B	Retainer—screw	27H 7824	4		
4	Adaptor (with cable)	27H 7823	2		
5	Nut—rim screw	27H 5354	2		
6	Bracket—rim	37H 5100	2		
7	Plate—light unit	27H 3338	2		
8	Screw	PJZ 602	0		
9	Spring—seating rim	67H 5020	2		
10	Unit—light (sealed beam)	Wolseley 13H 3471	2		
11	Bulb—pilot	BFS 501	2		
12	Gasket (rubber)	57H 5456	2		
13	Rim assembly	17H 5148	2		
14	Screw	AJA 5081	2		
15	Washer (fibre)	21G 9057	2		
16	Headlamp assembly	27H 8499	2		
2	Screw—trimmer	67H 5025	4		
3A	Nut	27H 6482	4		
17	Holder assembly—bulb	47H 5126	2		
18	Sleeve	27H 0718	6		
5	Nut—rim	RHD 27H 5354	2		
7	Plate—light unit	Not UK 27H 3338	2		
8	Screw	PJZ 602	0		
9	Spring—seating rim	67H 5020	2		
10	Unit—light	18H 496	2		
6	Bracket—rim	37H 5100	2		
13	Rim assembly	17H 5148	2		
14	Screw	AJA 5081	2		
15	Washer (fibre)	21G 9057	2		
12	Gasket (rubber)	57H 5456	2		
	Screw—headlamp fixing	†PTZ 1000	8		
	Nut (nylon)	18H 2910	8		

ABBREVIATIONS AND SYMBOLS

RHD Right-hand drive

UK Gt. Britain and Northern Ireland

† Revised information



L0136

Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
ELECTRICAL EQUIPMENT—continued					
LAMPS—ROAD AND INTERIOR—continued					
1	Headlamp assembly	27H 8206	2		
2	Screw—trimmer	07H 5025	4		
3A	Nut	27H 0482	4		
4	Holder assembly	17H 5306	2		
5	Sleeve	27H 0713	0		
6	Nut—rim screw	LHD 27H 5354	2		
7	Bracket—rim	except 37H 5190	2		
8	Plate—light unit	27H 3338	2		
9	Screw	France, P/JZ 002	0		
10	Spring—seating rim	and 07H 5026	2		
11	Unit—light	North 17H 5375	2		
12	Bulb	America BFS 415	2		
13	Rim assembly	17H 5143	2		
14	Screw	AJA 5081	2		
15	Washer (fibre)	21G 9057	2		
16	Gasket (rubber)	37H 5450	2		
17	Headlamp assembly	27H 8210	2		
2	Screw—trimmer	07H 5025	4		
3B	Retainer—screw	27H 7824	4		
18	Adaptor assembly	†47H 5126	2		
5	Sieve	27H 0713	0		
19	Ring—seating—pilot	†47H 5353	2		
20	Holder—bulb—pilot	†27H 5977	2		
21	Interior—bulb holder	†7H 5536	2		
6	Nut—rim screw	LHD 27H 5354	2		
7	Bracket—rim	Germany 37H 5190	2		
8	Plate—light unit	Austria 27H 3338	2		
9	Screw	P/JZ 002	0		
10	Spring—seating rim	†07H 5026	2		
22	Unit assembly—light	†27H 5978	2		
23	Spring—bulb—main	†47H 5125	2		Correction: was 47H 5725
24	Bulb—main	†BFS 410	2		Was BFS 222
	Bulb—pilot	†NSP	2		
13	Rim assembly	†17H 5143	2		
14	Screw	†AJA 5081	2		
15	Washer (fibre)	†21G 9057	2		
16	Gasket (rubber)	†37H 5450	2		

Fitted to
Austrian
vehicles
from sec
(1) below

ABBREVIATIONS AND SYMBOLS

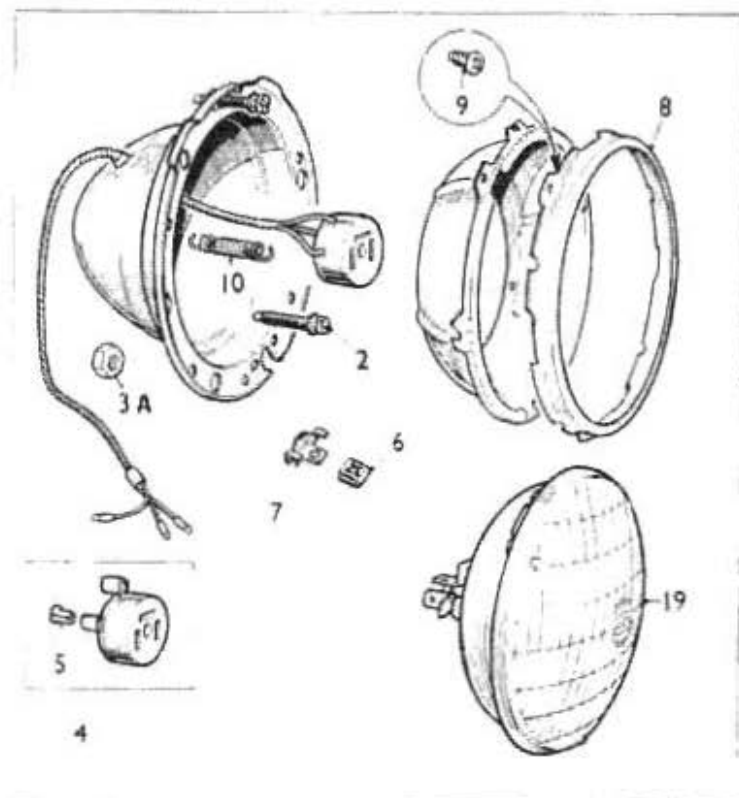
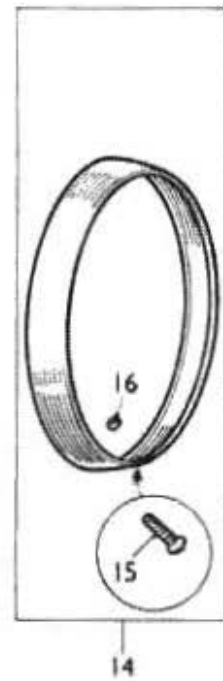
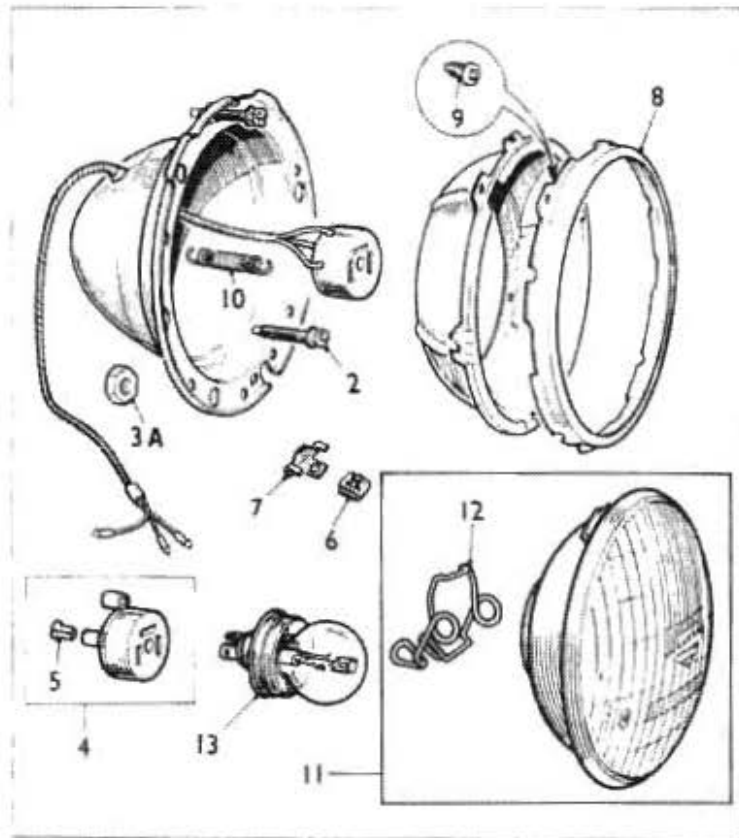
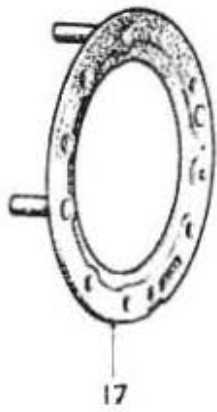
LHD Left-hand drive

NSP Non-serviceable part

† Revised information

CHANGE POINTS

†(1) (CN) A-2SBS, M-A2S6S-039221A on, (CN) A-2SB, M-A2S6-010000A on, (CN) C-A2SB, K-A2S6-002804A on,
(CN) A-AWB, M-AW0-006215A on, (CN) A-AV7, M-AV4-0011804 on, Van with Wooden Load Floor 016089A on,
(CN) A-AU7, M-AU4-002500A on



L035

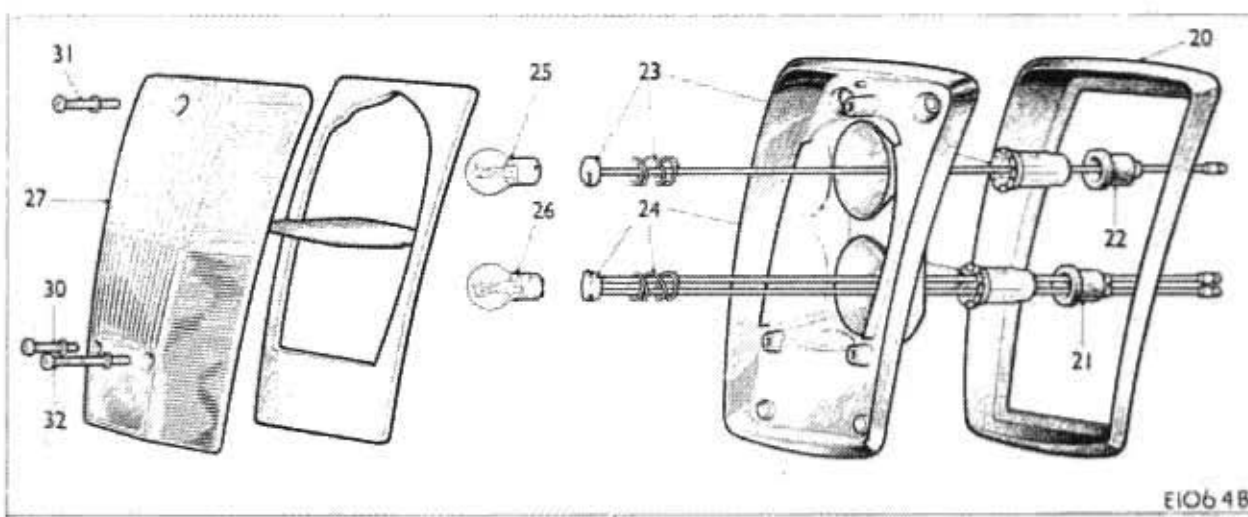
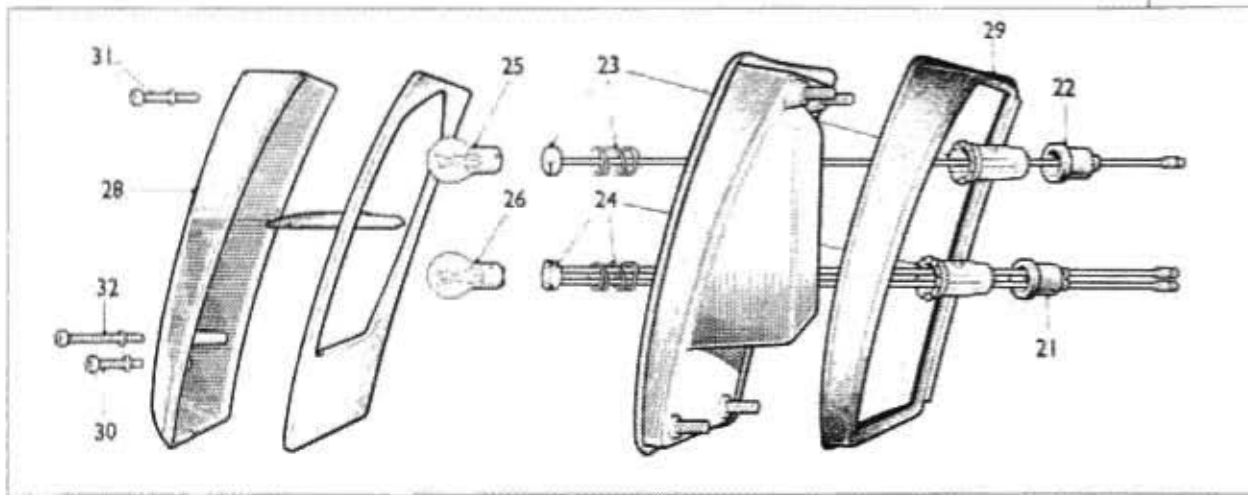
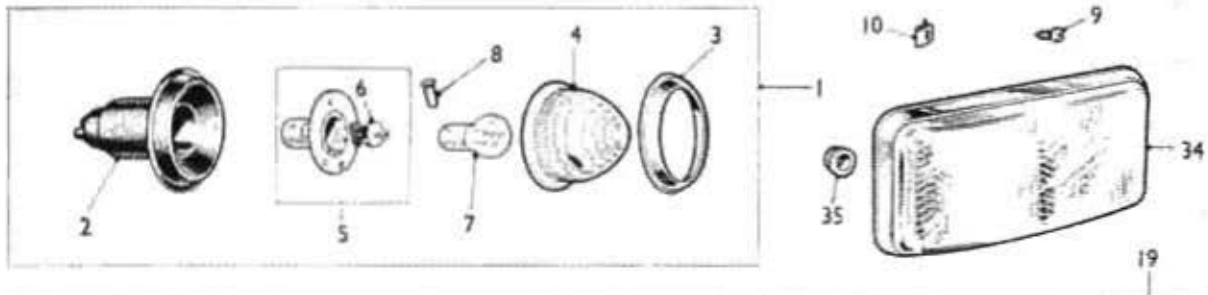
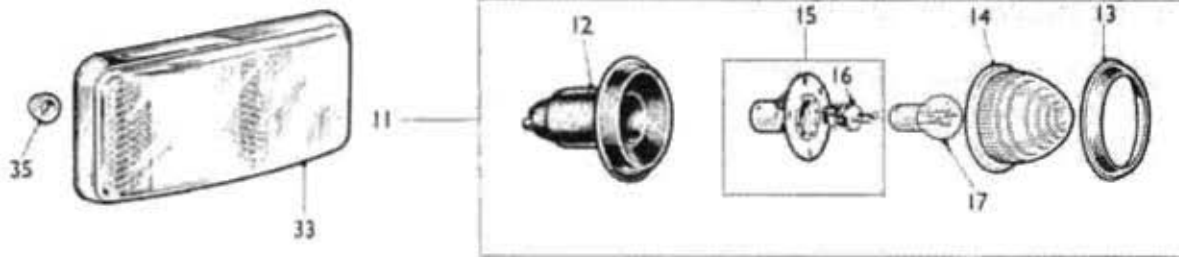
Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
ELECTRICAL EQUIPMENT—continued					
LAMPS—ROAD AND INTERIOR—continued					
1	Headlamp assembly—LHD Europe except France †27H 8204		2		Headlamp assembly 27H 8204 fitted to Austrian vehicles up to change over to headlamp assembly 27H 8210; see page MN 6 for details
1	Headlamp assembly	France 38H 1368	2		
2	Screw—trimmer	67H 5025	4		
3A	Nut	27H 6482	4		
	Adaptor assembly	47H 5126	2		
5	Sleeve	27H 6713	5		
6	Nut—rim screw	27H 5354	2		
7	Bracket—rim	37H 5190	2		
8	Plate—light unit	27H 3388	2		
9	Screw	PJZ 602	6		
10	Spring—seating rim	67H 5026	2		
11	Unit assembly—light	27H 4146	2		
12	Spring—bulb	47H 5125	2		
13	Bulb LHD Europe except	France BFS 410	2		
13	Bulb (Yellow)	France BFS 411	2		
14	Rim assembly	17H 5143	2		47H 5554 - 500929
15	Screw	AJA 3081	2		
16	Washer (fibre)	21G 9057	2		
17	Gasket (rubber)	57H 5456	2		
18	Headlamp assembly	27H 8207	2		
2	Screw—trimmer	67H 5025	4		
3A	Nut	27H 6482	4		
4	Adaptor assembly	47H 5126	2		
5	Sleeve	27H 6713	0		
6	Nut—rim screw	North 27H 5354	2		
7	Bracket—rim	America 37H 5190	2		
8	Plate—light unit	27H 3388	2		
9	Screw	PJZ 602	6		
10	Spring—seating rim	67H 5026	2		
19	Unit—light	17H 9472	2		Was NSP
14	Rim assembly	17H 5143	2		
15	Screw	AJA 3081	2		
16	Washer (fibre)	21G 9057	2		
17	Gasket (rubber)	57H 5456	2		

ABBREVIATIONS AND SYMBOLS

LHD Left-hand drive

NSP Non-serviceable part

† Revised information



EIO64B

18

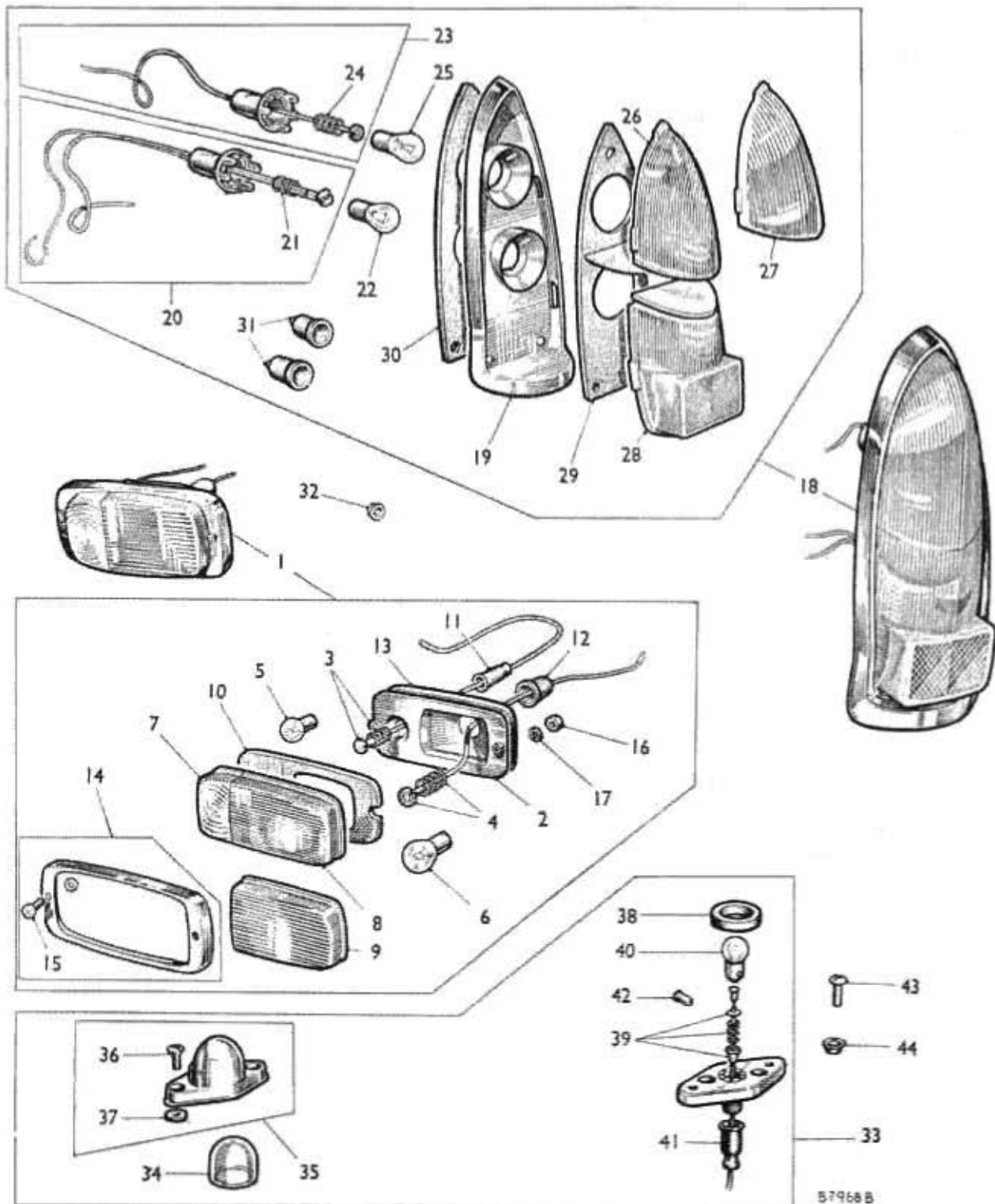
Quantity	DESCRIPTION	Part No.	Illus. No.	Change Point	REMARKS
ELECTRICAL EQUIPMENT—continued					
LAMPS—ROAD AND INTERIOR—continued					
1	Lamp assembly—flasher— Amber lens	UK 2A 0013	2] Fitted to Austrian vehicles from see (1) below
2	Body (rubber)	Germany, 37H 5527	2		
3	Rim	Austria, 7H 5182	2		
4	Lens (Amber)	and 37H 5520	2	Was 37H 5320	
5	Bulb holder and plate assembly	Denmark 37H 5528	2		
6	Interior—bulb holder	Except 7H 5302	2		
7	Bulb—flasher	Wolseley BFS 382	2		
8	Sleeve	Riley 27H 6713	2		
9	Screw	PTZ 004	6		
10	Nut	PFS 326	6		
11	Lamp assembly—side—and flasher (clear lens)	Except 1B 9100	2] Fitted to Austrian vehicles up to change over to 2A 0013
12	Body (rubber)	Wolseley 37H 5527	2		
13	Rim	Riley, 7H 5182	2		
14	Lens (clear)	Not UK 37H 5519	2		
15	Bulb holder assembly	Germany, 27H 5545	2		
16	Interior—bulb holder	and 7H 5111	2		
17	Bulb—side—flasher	Denmark BFS 380	2		
9	Screw	PTZ 004	6		
10	Nut	PFS 326	6		
	Lamp assembly—repeater flasher	13H 4668	2		
	Base	NSP	2		
	Gasket—lamp seating	27H 2400	2		
	Grommet—cable entry	Denmark 37H 1894	2		
	Interior—bulb holder	only 37H 5452	2		
	Bulb	BFS 989	2		
	Gasket—lens seating	27H 2402	2		
	Lens	27H 2403	2		
	Screw—lens fixing	PMP 0208	2		
33	Side marker—reflex—front (Amber)	†13H 5869	2] Fitted to North American vehicles only
34	Side marker—reflex—rear (Red)	†13H 5870	2		
35	Nut—serrated	†BHA 4242	8		
18	Lamp assembly—stop/tail/flasher —RH	13H 4355	1		
19	Lamp assembly—stop/tail/flasher —LH	13H 4356	1		
20	Gasket—lamp seating—RH	37H 2690	1		
29	Gasket—lamp seating—LH	37H 2689	1		
	Base—RH	NSP	1		
	Base—LH	NSP	1		
21	Grommet—cable—stop/tail	37H 2687	2		
22	Grommet—cable—flasher	Except 37H 2688	2		
23	Interior—bulb holder—flasher	Wolseley 37H 5452	2		
24	Interior—bulb holder—stop/ tail	Riley 37H 5459	2		
25	Bulb—flasher	W and BFS 382	2		
26	Bulb—stop/tail	W and BFS 380	2		
27	Lens assembly—RH	V 37H 2686	1		
28	Lens assembly—LH	37H 2685	1		
	Gasket—lens seating—RH	NSP	1		
	Gasket—lens seating—LH	NSP	1		
	Lens—RH	NSP	1		
	Lens—LH	NSP	1		
	Light—shield	NSP	2		
	Washer—retaining screw	NSP	6		
	Screw				
30	Lens fixing	PMP 0214	2		
31	Lens fixing	PMP 0218	2		
32	Lens fixing	PMP 0224	2		

ABBREVIATIONS AND SYMBOLS

(CN) Commission number LH Left-hand NSP Non-serviceable part RH Right-hand
 UK Gt. Britain and Northern Ireland V Van W Dual-purpose (wood framing) Ws Dual-purpose (metal)
 † Revised information

CHANGE POINTS

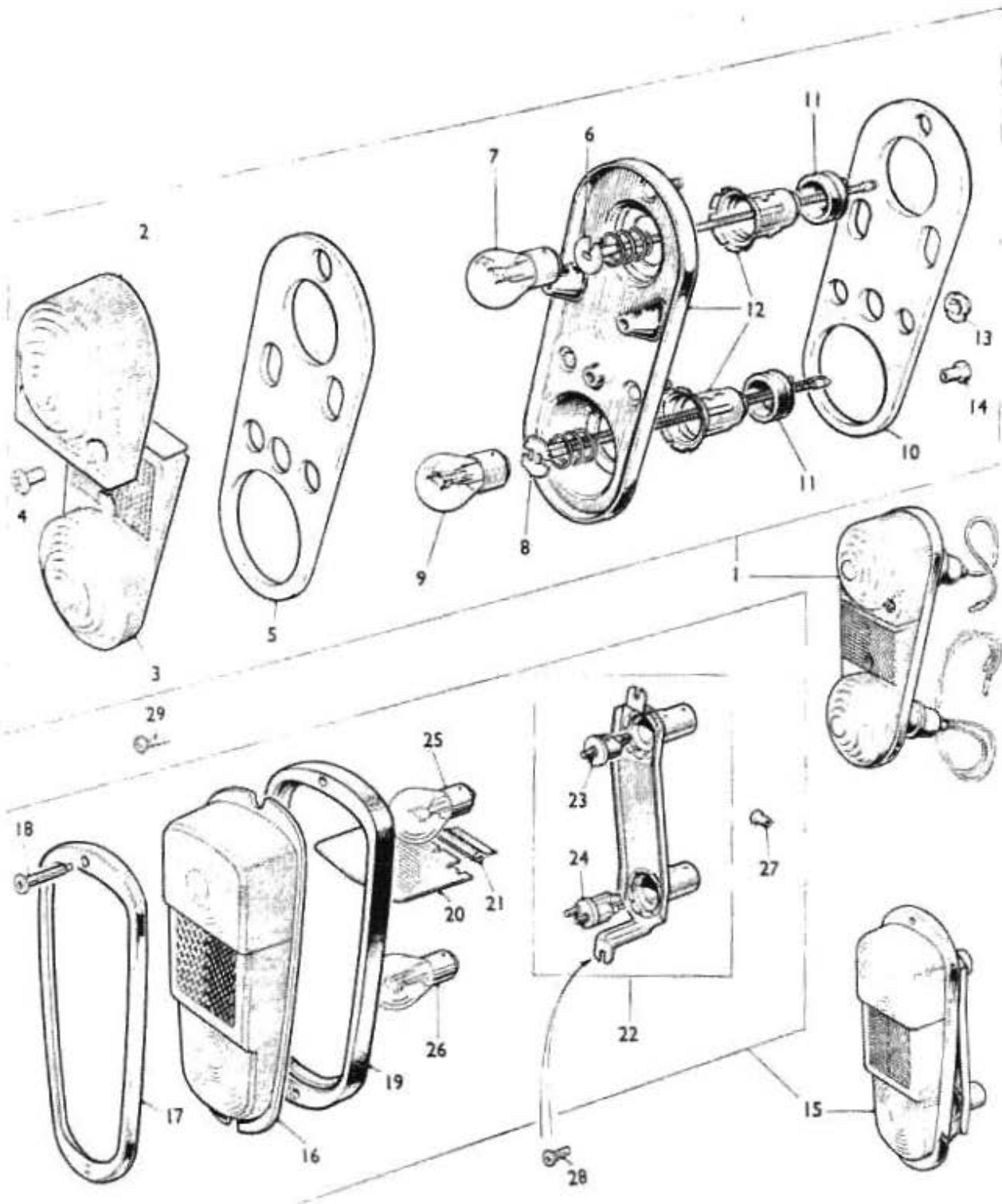
- (1) (CN) A-A2SBS, M-A2S6S-039221A on, (CN) A-A2SB, M-A2S6-010806A on, (CN) C-A2SB, K-A2S6-002894A on,
 (CN) A-AWB, M-AW6-006215A on, (CN) A-AV7, M-AV4-011804A on, Van with Wooden Load Floor 016093A on,
 (CN) A-AU7, M-AU4-002509A on
- (2) (CN) A-A2SB-M-A2S6-039500A on, (CN) A-A2SBS, M-A2S6S-039926A on, (CN) A-AWB, M-AW6-013728A on,
 (CN) A-AV7, M-AV4-016264A on, Van with Wooden Load Floor 016093A on, (CN) A-AU7, M-AU4-002517A on,
 (CN) C-A2S8, K-A2S6-007467A on



Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
ELECTRICAL EQUIPMENT—continued					
LAMPS—ROAD AND INTERIOR—continued					
1	Lamp assembly—side—flasher (Amber/White)	†BCA 4644	2		13 H 63 86
1	Lamp assembly—side—flasher (White) Not UK	†BCA 4643	2		
2	Body	†57H 5470	2		
3	Interior—bulb holder— sidelamp	†7H 5536	2		
4	Interior—bulb holder—flasher	†87H 5452	2		
5	Bulb—sidelamp	†BFS 989	2		
6	Bulb—flasher	†BFS 382	2		
7	Lens				
7	Sidelamp	†57H 5462	2		
8	Flasher (Amber)	†57H 5461	2		
9	Flasher (White) Not UK	†57H 5458	2		
10	Gasket—lens seating	†57H 5459	2		
11	Grommet—sidelamp cable	†87H 5294	2		
12	Grommet—flasher cable	†57H 5465	2		
13	Gasket—lamp seating	†57H 5460	2		
14	Rim assembly lamp	†17H 8748	2		
15	Screw	†47H 5323	4		
16	Nut	†FNZ 103	6		
17	Washer—spring	†LWZ 203	6		
18	Lamp assembly—stop/tail— flasher (Red/Amber)	Wolsley †BCA 4646	2		
18	Lamp assembly—stop/tail— flasher (Red) Not UK	Riley †BCA 4647	2		
19	Base	†57H 5494	2		
20	Holder assembly/bulb stop/tail	†87H 5524	2		
21	Interior—bulb holder	†87H 5459	2		
22	Bulb—stop/tail	†BFS 380	2		
23	Holder assembly—bulb— flasher	†87H 5523	2		
24	Interior—bulb holder	†7H 5202	2		
25	Bulb—flasher	†BFS 382	2		
26	Lens				
26	Flasher (Amber)	†57H 5493	2		
27	Flasher (Red) Not UK	†7H 6840	2		
28	Stop/tail	†57H 5495	2		
29	Gasket—lens seating	†57H 5502	2		
30	Gasket—lamp seating	†57H 5492	2		
31	Grommet—cable	†17H 5216	4		
32	Nut—earthing	†BHA 4242	6		
33	Lamp assembly—number-plate	†18H 309	2		
34	Glass	†17H 5301	2		
35	Cover	†87H 5426	2		
36	Screw	†AJA 5070	4		
37	Washer	†21G 9057	4		
38	Gasket—glass seating	†17H 5302	2		
39	Interior—bulb holder	†7H 5586	2		
40	Bulb	†BFS 989	2		
41	Grommet—cable—entry	†87H 5294	2		
42	Sleeve—terminal	†27H 6713	2		
43	Screw	†CMZ 0310	4		
44	Nut—earthing	†2A 9150	4		

ABBREVIATIONS AND SYMBOLS

† Revised information



B1465

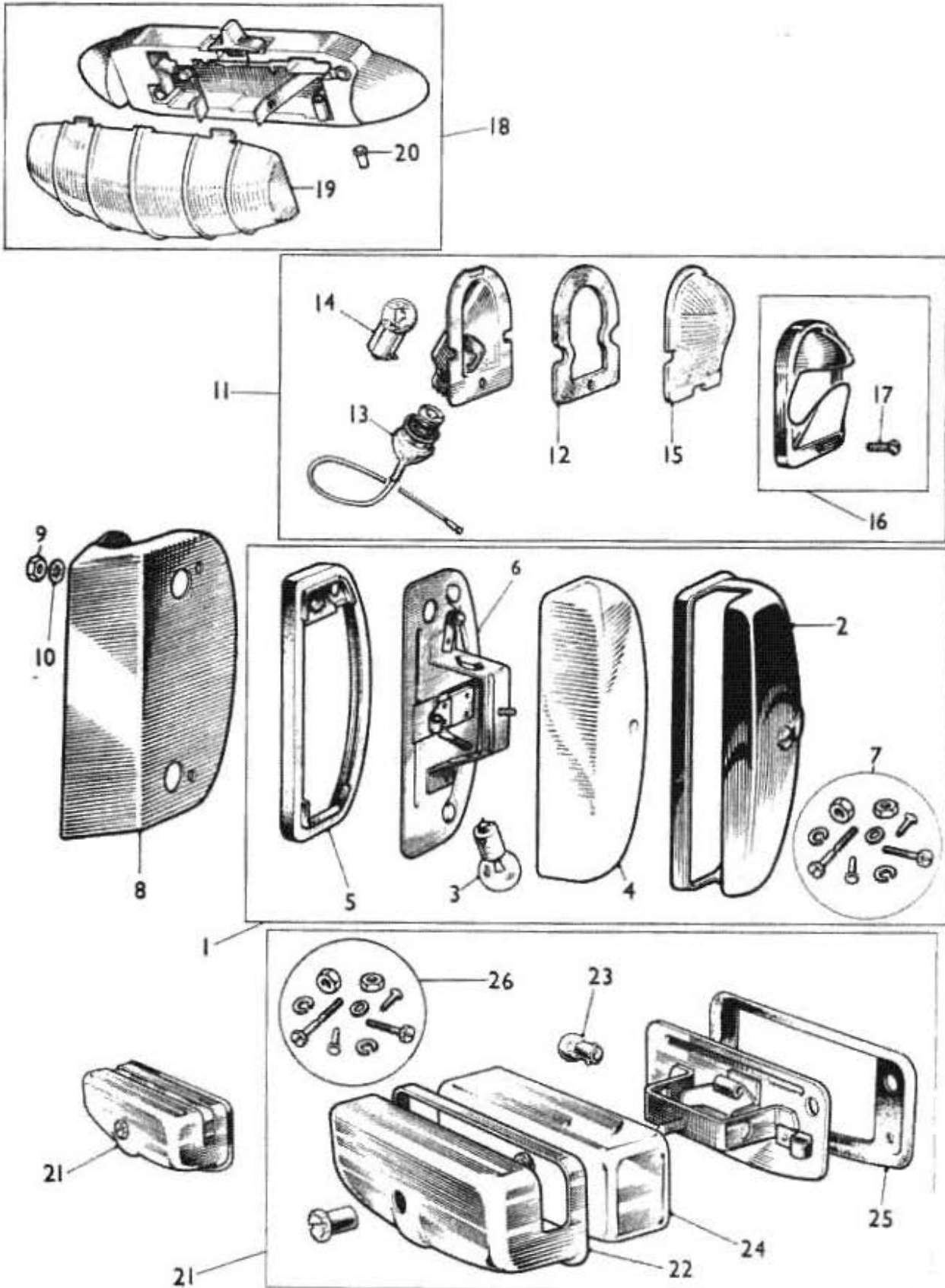
Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
ELECTRICAL EQUIPMENT—continued					
LAMPS—ROAD AND INTERIOR—continued					
1	Lamp assembly—stop/tail—flasher (Amber lens)	13H 353	2		
1	Lamp assembly—stop/tail—flasher (Red lens) Not UK	13H 352	2		
2	Flasher (Amber)	57H 5165	2		
2	Flasher (Red)	57H 5170	2		
3	Stop/tail	57H 5169	2		
4	Screw—lens fixing	PMP 0308	6		
5	Gasket—lens seating	57H 5166	2		
6	Interior—flasher—bulb holder	37H 5452	2		
7	Bulb—flasher	BFS 382	2		
8	Interior—stop/tail—bulb holder	37H 5459	2		
9	Bulb—stop/tail	BFS 380	2		
10	Gasket—lamp seating	57H 5167	2		
11	Grommet—cable entry	17H 5216	4		
12	Base (with bulb holders)	57H 5168	2		
13	Earthing nut—stop/tail and flasher lamp to body	V 2A 9156	6		
14	Sleeve—nut—stop/tail flasher lamp to body	W 5L 100	6		
15	Lamp assembly				
	Stop/tail—flasher (Amber lens)	†13H 419	2		W.S.E. use 47H 5590
15	Stop/tail—flasher (Amber lens)	†47H 5590	2		
15	Stop/tail—flasher (Red lens)	†13H 420	2		
16	Lens (Amber/Red)	17H 5359	2		
16	Lens (Red)	37H 5477	2		
17	Rim	17H 5353	2		
18	Screw—rim fixing	PMP 0812	4		
19	Gasket—lens seating	17H 5354	2		
20	Plate—lens masking	17H 5357	2		
21	Seal—masking plate (rubber)	U 17H 5358	2		
22	Bracket (with bulb holders)	17H 5356	2		
23	Interior—bulb holder—flasher	7H 5202	2		
24	Interior—bulb holder—stop/tail	7H 5111	2		
25	Bulb—flasher	BFS 382	2		
26	Bulb—stop/tail	BFS 380	2		
27	Sleeve—terminal	†7H 5582	8		W.S.E. use 27H 6713
27	Sleeve—terminal	†27H 6713	8		
28	Screw—stop/tail and flasher lamp bulb—holder to body	PJZ 1004	4		
20	Screw—stop/tail/flasher—lamp lens to body	PJP 1006	4		

ABBREVIATIONS AND SYMBOLS

U Pick-up UK Gt. Britain and Northern Ireland
 W.S.E. When stock exhausted † Revised information

V Van

W Dual-purpose (wood framing)



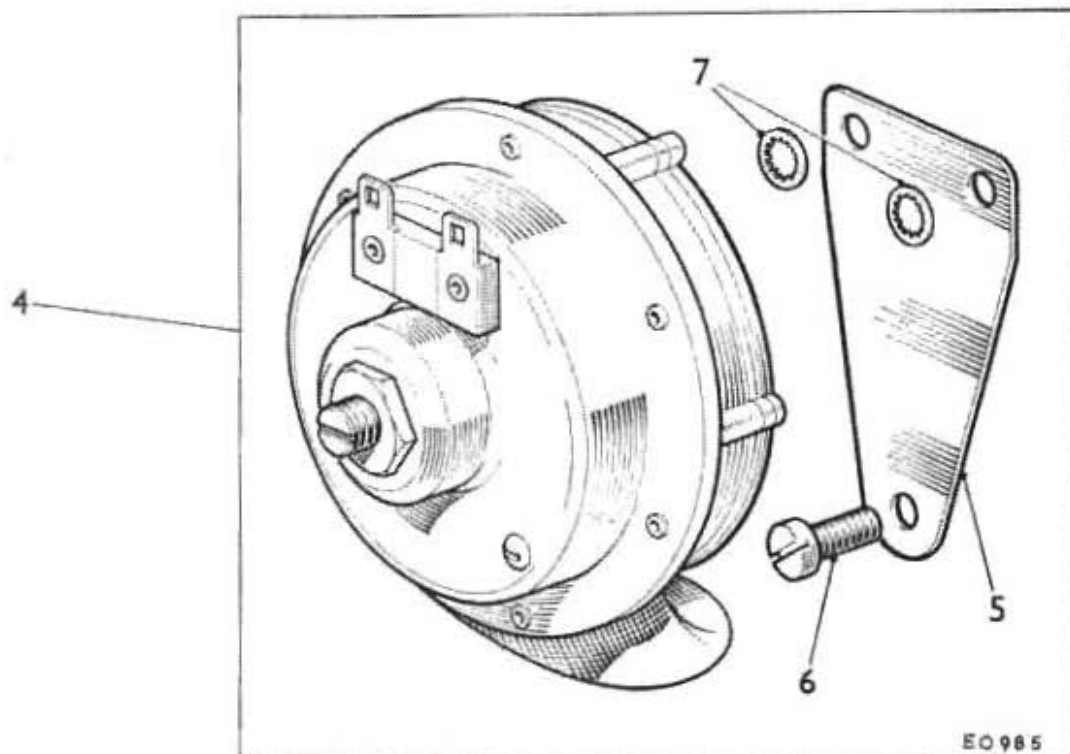
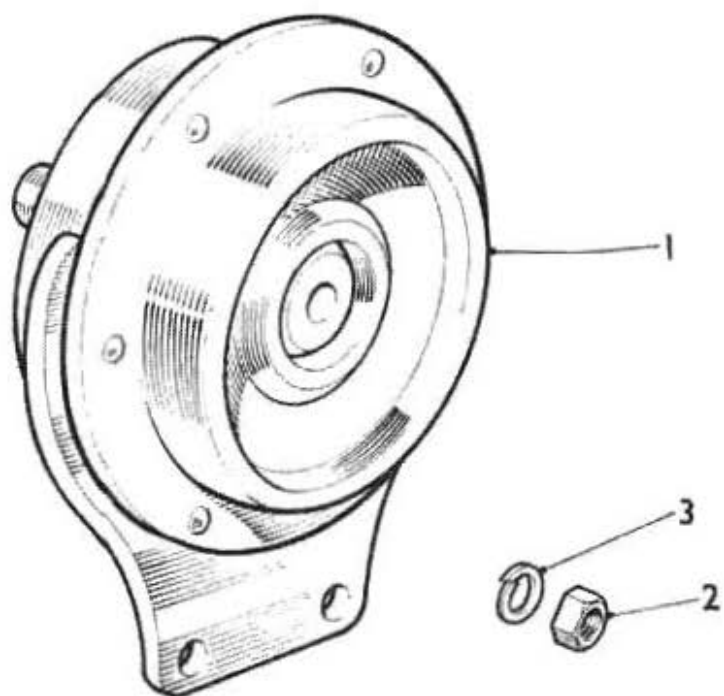
L-1104

Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
ELECTRICAL EQUIPMENT—continued					
LAMPS—ROAD AND INTERIOR—continued					
1	Lamp assembly—number-plate illumination	BCA 4575	2		
2	Cover	7H 5120	2		
3	Bulb	BFS 989	2		
4	Lens	57H 5128	2		
5	Gasket—seating	57H 5308	2		
6	Base	27H 4025	2		
7	Sundry parts	7H 5123	2 sets		
8	Bracket—platform—number-plate illumination	W, V, and U 14A 6300	2		
9	Nut	FNZ 103	4		
10	Washer—lock	Not UK LWZ 403	4		
11	Lamp assembly—number-plate illumination	25 13H 4570	2		
	Body	except NSP	2		
12	Gasket	Wolseley 67H 5031	2		
13	Interior—bulb holder	and NSP	2		
14	Bulb	Riley NSP	2		
15	Glass	Germany 67H 5032	2		
16	Rim assembly	only 37H 3081	2		
17	Screw—rim fixing	67H 5034	2		
18	Lamp assembly—roof	13H 4398	1		
19	Lens	17H 9071	1		
20	Ferrule	27H 6713	2		
21	Lamp assembly—number-plate illumination	BHA 4153	1		
22	Cover	Cooper 7H 5185	1		
23	Bulb	except BFS 989	2		
24	Lens	Germany 57H 5128	1		
25	Gasket—seating	57H 5308	1		
26	Sundry parts	7H 5123	1 set		
	Bulb—festoon	†BFS 254	1		
	Screw	†PTZ 006	2		

ABBREVIATIONS AND SYMBOLS

NSP Non-serviceable part 25 2-door Saloon
 V Van W Dual-purpose (wood framing)

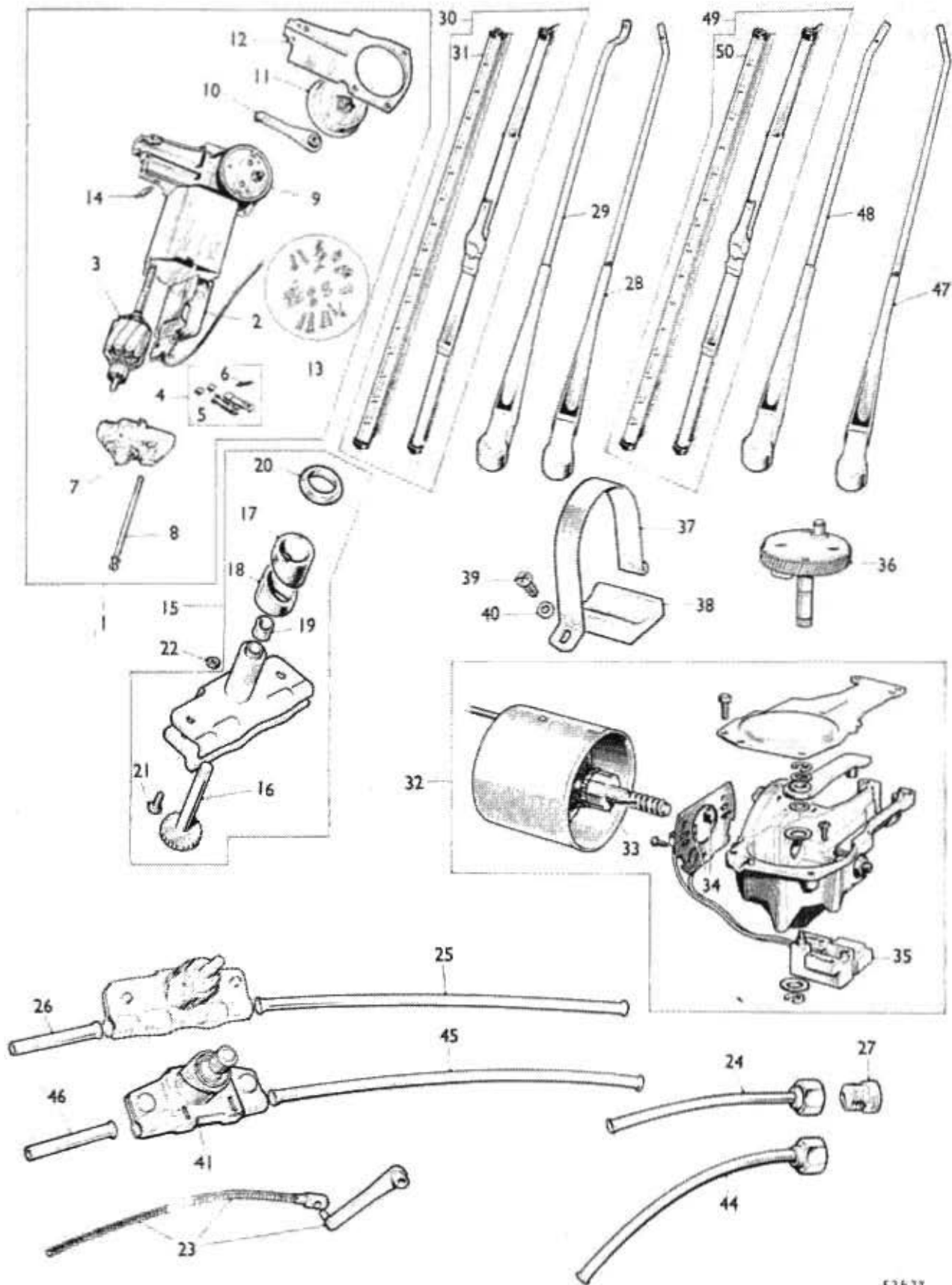
U Pick-up UK Gt. Britain and Northern Ireland
 † Revised information



EO985

Quantity	DESCRIPTION	Part No.	Bus. No.	Change Point	REMARKS
ELECTRICAL EQUIPMENT—continued					
HORN AND SWITCH CONTROL					
1	Horn	Except	†18H 2782	1	
2	Nut	Cooper,	†FNZ 103	2	
3	Washer—spring	Riley, and Waiseley	†LWZ 203	2	
4	Horn assembly	Cooper,	†18H 2100	1	
5	Bracket	Riley,	†57H 5300	1	
6	Screw	and	†AJD 6257 Z		
7	Washer—lock	Waiseley	†LWN 400	2	

ABBREVIATIONS AND SYMBOLS
 † Revised information



E2633

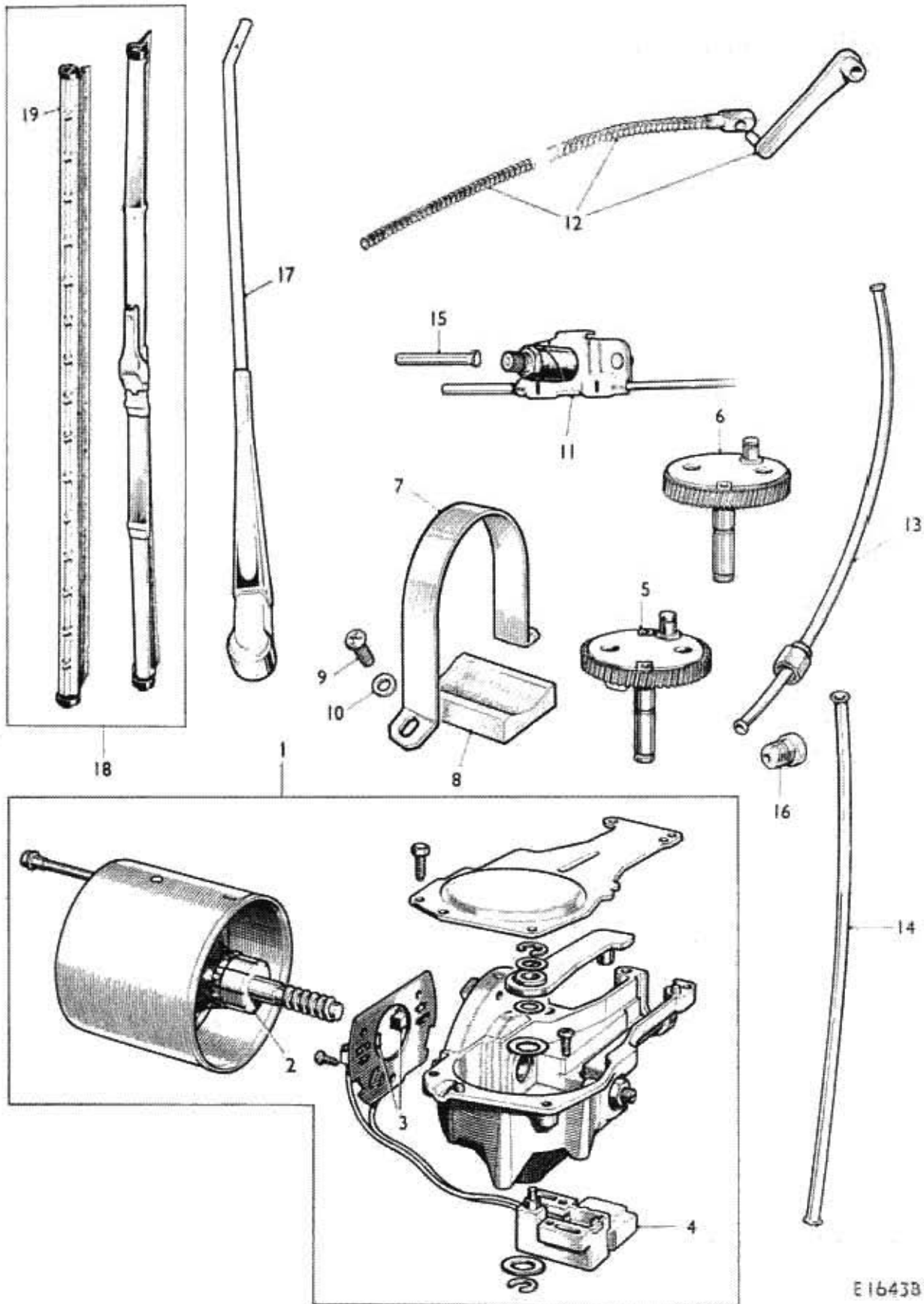
Quantity	DESCRIPTION	Part No.	Illus. No.	Change Point	REMARKS
ELECTRICAL EQUIPMENT—continued					
WINDSCREEN WIPER					
1	Motor assembly—wiper	*57H 5554	1		
2	Coil—field	*57H 5204	1		
3	Armature	*27H 5374	1		
4	Brush gear assembly	*17H 5396	1		
5	Brush	*7H 5130	1 set		
6	Spring—brush	*27H 5309	1		
7	Cover (with bearing)	*7H 5991	1		
8	Bolt—fixing	*17H 2459	2		
9	Shaft and gear	*57H 5586	1		(CN) A-A2SB, M-A2S6-101
10	Rod—connecting	*17H 2458	1		to 064957A except Canada,
11	Switch—parking	*57H 5550	1		101 to 004742A Canada
12	Cover—gearbox	*27H 9070	1		(CN) A-A2SB 'S', M-A2S6
13	Parts—sundries	*17H 5441	1 set		'S'-101 to 031690A RHD,
14	Stud—fixing	*17H 5431	1 set		031692 LHD, except Canada;
15	Wheelbox assembly	*14A 6845	2		101 to ▼ Canada
16	Spindle and gear	*27H 5810	2		(CN) C-A2SB, K-A2S6-101
17	Bush—front	*57H 5119	2		to 011221A
18	Bush—rear	*57H 5190	2		(CN) A-AWB, M-AW6-101
19	Tube—spindle (rubber)	*ANK 3458	2		to 023148A
20	Nut—wheelbox fitting	*ANK 3459	2		(CN) A-AV7, M-AV4-101 to
21	Screw—cover fixing	*47H 5289	4		024578A
22	Nut—cover fixing screw	*ANZ 103	4		(CN) A-AU7, M-AU4-101 to
23	Cross-head and rack	*57H 5090	1		003725A
Cable—outer					
24	Motor to wheelbox	*14A 6846	1		
25	Wheelbox to wheelbox	*14A 6847	1		
26	Wheelbox to end	*14G 8722	1		
27	Ferrule—outer casing retaining	*87H 5282	1		
28	Arm—windscreen wiper	RHD *13H 470	2		
29	Arm—windscreen wiper	LHD *13H 471	2		
30	Blade assembly—wiper	*13H 469	2		
31	Rubber—blade	*57H 5811	2		
32	Motor assembly—wiper (less gear)	*87H 2732	1		32H 8227
33	Armature	*87H 2735	1		
34	Brush—set	*87H 2733	1 set		
35	Switch—parking	*87H 2734	1		
36	Gear—wiper motor	*87H 2737	1		
37	Strap—retaining—motor	*ALA 6490	1		
38	Pad—mounting—wiper motor	*ALA 6442	1		
39	Screw—fixing	*PMZ 0410	2		See (1) foot of page
40	Washer	Except *PMZ 104	2		
41	Wheelbox	Canada *13H 4520	2		
42	Cross-head and rack	and *57H 5090	1		
43	Cable—outer	Sweden			
44	Motor to wheelbox	*13H 4521	1		
45	Wheelbox to wheelbox	*13H 4522	1		
46	Wheelbox to end	*13H 5412	1		
27	Ferrule—outer cable—retaining	*87H 3694	1		
28	Arm—windscreen wiper	RHD *13H 470	2		(CN) A-A2SB, M-A2S6-101 to ▼
29	Arm—windscreen wiper	LHD *13H 471	2		(CN) C-A2SB, K-A2S6-101 to ▼
30	Blade assembly—wiper	*13H 469	2		(CN) A-AWB, M-AW6-101 to ▼
31	Rubber—blade	*57H 5811	2		(CN) A-AV7, M-AV4-101 to ▼
					(CN) A-AU7, M-AU4-101 to ▼
47	Arm—windscreen wiper	RHD *13H 5626	2		(CN) A-A2SB, M-A2S6—▼ on
48	Arm—windscreen wiper	LHD *13H 5629	2		(CN) C-A2SB, K-A2S6—▼ on
49	Blade assembly—wiper	*13H 5627	2		(CN) A-AWB, M-AW6—▼ on
50	Rubber	*57H 5811	2		(CN) A-AV7, M-AV4—▼ on
					(CN) A-AU7, M-AU4—▼ on
					(CN) FR—▼ on, FW—▼ on

ABBREVIATIONS AND SYMBOLS

(CN) Commission number LHD Left-hand drive RHD Right-hand drive † Revised information
 ▼ Change point not available

CHANGE POINTS

(1) (CN) A-A2SB, M-A2S6-064958A on, (CN) A-A2SB (S), M-A2S6 (S)-031691A RHD on, 031663A LHD on
 (CN) C-A2SB, K-A2S6-011222A on, (CN) A-AWB, M-AW6-023149A on
 (CN) A-AV7, M-AV4-024579A on, (CN) A-AU7, M-AU4-003726A on

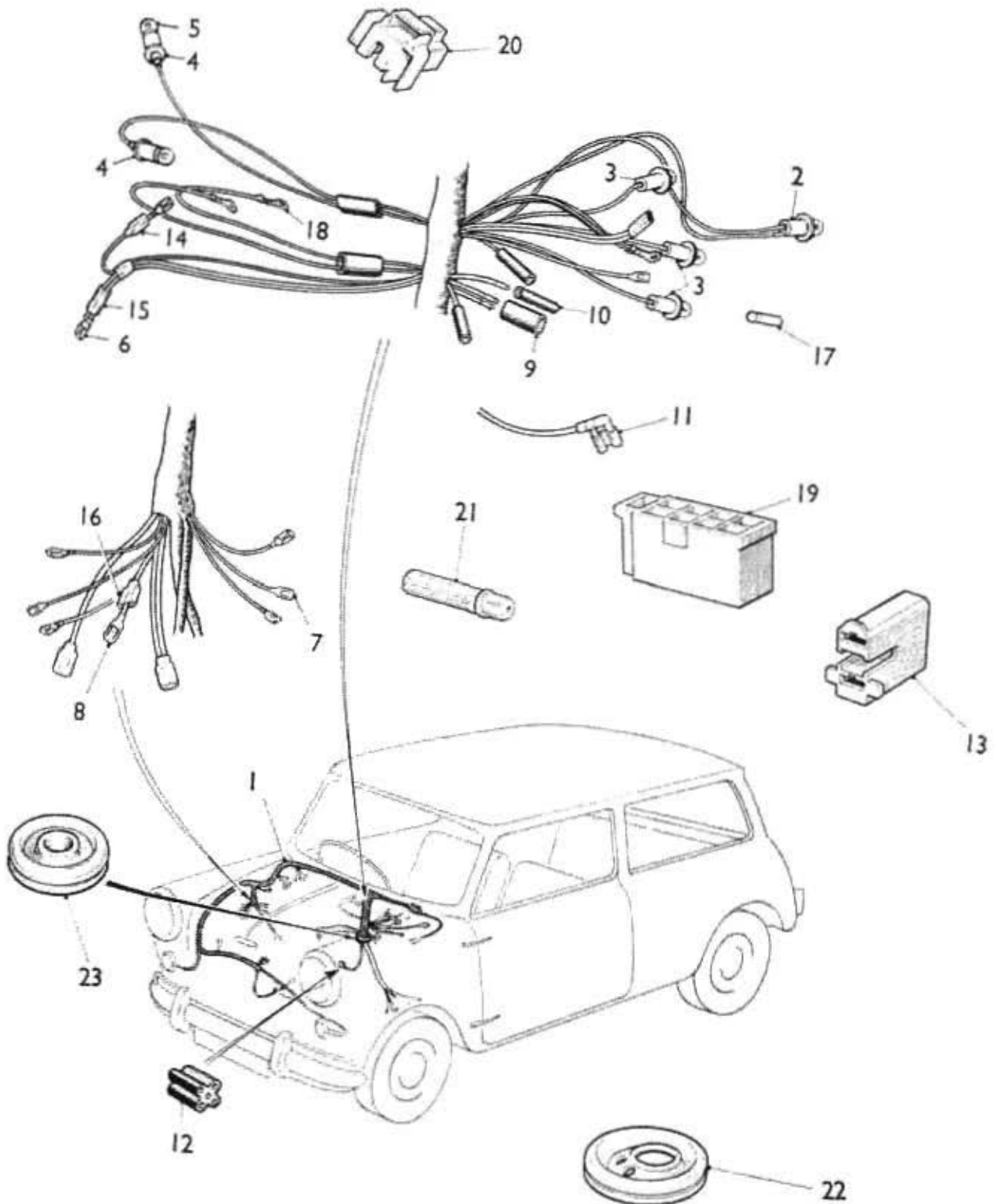


E1643B

Quantity	DESCRIPTION	Part No.	Illus. No.	Change Point	REMARKS
ELECTRICAL EQUIPMENT—continued					
TWO-SPEED WINDSCREEN WIPER					
1	Motor assembly—wiper (less gear)	†37H 2732	1		
2	Armature	†37H 2735	1		
3	Brush—set	†37H 2733	1		
4	Switch—parking	†37H 2734	1		
5	Gear—motor	†37H 2737	1		(CN) A-A2SB, M-A2S6-
6	Gear—motor	†37H 2736	1		064742A on
7	Strap—retaining—motor	†ALA 6490	1		(CN) C-A2SB, K-A2S6-
8	Pad—mounting—motor	†ALA 6442	1		011222A on
9	Screw—fixing	†PMZ 0410	2		(CN) A-AWB, M-AW6-
10	Washer	†PMZ 104	2		028140A on
11	Wheelbox	†13H 4520	2		(CN) A-AV7, M-AV4-
12	Crosshead and rack	†57H 5090	1		024579A on
	Cable—outer				(CN) A-AU7, M-AU4-
13	Motor to wheelbox	†13H 4521	1		003726A on
14	Wheelbox to wheelbox	†13H 4522	1		
	Wheelbox to end	†13H 5412	1		
15	Ferrule—outer cable	†37H 3094	1		
17	Arm—windscreen—wiper	†13H 5726	2		
18	Blade assembly—wiper	†BHA 4851	2		
10	Rubber—blade	†57H 5311	2		

ABBREVIATIONS AND SYMBOLS

(CN) Commission number † Revised information

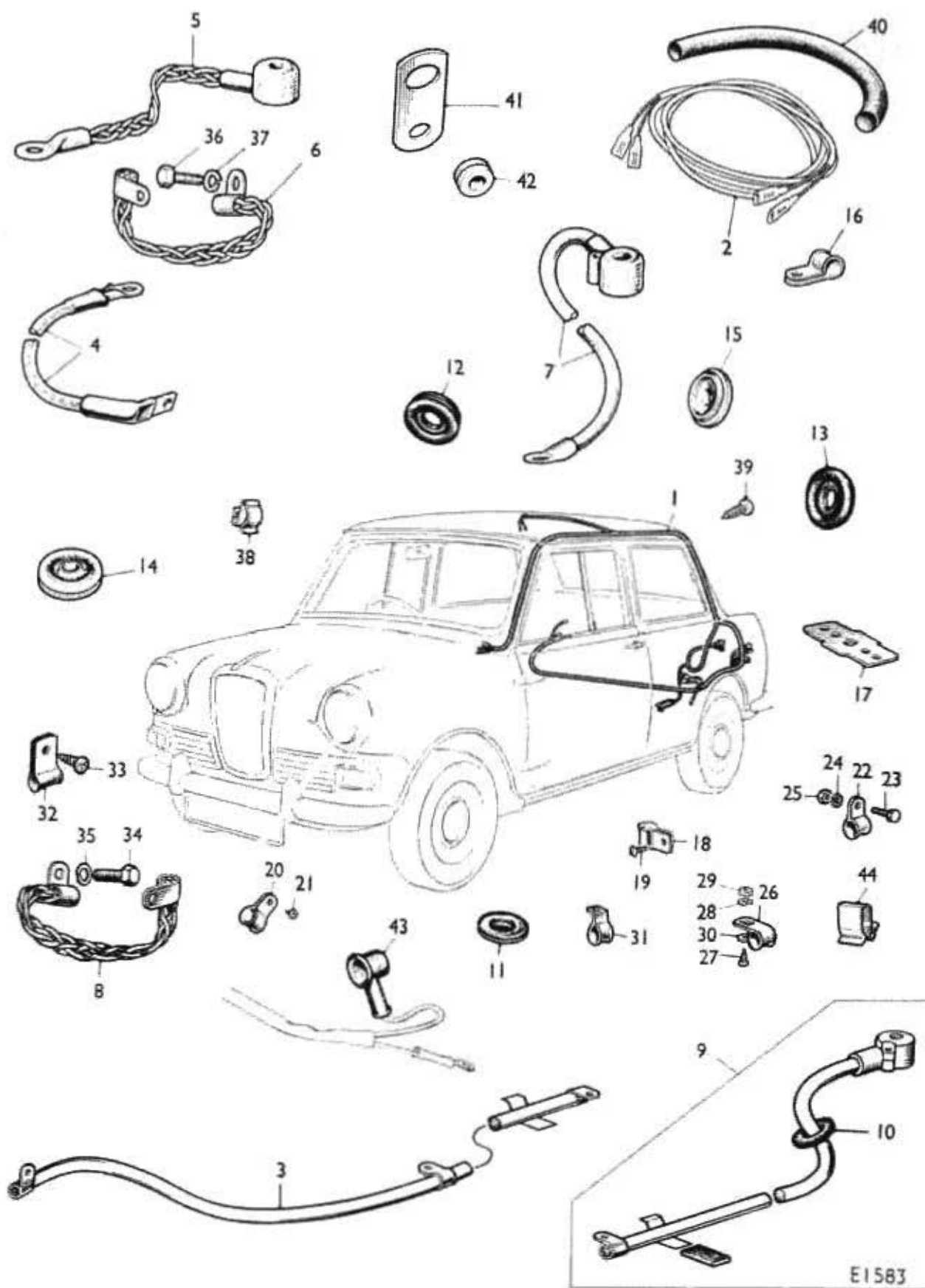


E 1609

Quantity	DESCRIPTION	Part No.	Illus. No.	Change Point	REMARKS
ELECTRICAL EQUIPMENT—continued					
WIRING CABLES, CLIPS, FERRULES					
Cable assembly—main harness					
1	Std	5L 088	1	(CN) A-A2SB, M-A2S6-101	
1	(S) Std Cooper	5L 087	1	to 064957A	
1	Cooper 'S'	5L 691	1	(CN) C-A2SB, K-A2S6-101	Correction; was 5L 518
1	Riley and Wolseley	5L 694	1	(CN) A-AWB, M-AW6-101	
1	Automatic	5L 695	1	to 023148A	
1	W	5L 687	1	(CN) A-AV7, M-AV4-101	
1	V and U	5L 688	1	to 024578A	
1	Std	5L 830	1	(CN) A-AU7, M-AU4-101	Required when alternator is not fitted
1	(S) Std Cooper	5L 829	1	to 003725A	
1	Cooper 'S'	5L 832	1	(CN) A-A2SB, M-A2S6-	
1	Riley and Wolseley	5L 831	1	064958A on	
1	Automatic	5L 833	1	(CN) C-A2SB, K-A2S6-	
1	W	5L 829	1	011222A on	
1	V and U	5L 830	1	(CN) A-AWB, M-AW6-	
1	Std	5L 689	1	023149 on	
1	(S) Std Cooper	5L 690	1	(CN) A-AV7, M-AV4-	
1	Cooper 'S'	5L 692	1	024579 on	
1	Riley and Wolseley	5L 696	1	(CN) A-AU7, M-AU4-	
1	W	5L 693	1	003726A on	
1	V and U	5L 689	1	(CN) A-A2SB, M-A2S6-101	Correction; was 5L 672
1	Std	5L 835	1	to 064957A	
1	(S) Std Cooper	5L 834	1	(CN) C-A2SB, K-A2S6-101	
1	Cooper 'S'	5L 837	1	to 011221A	
1	Riley and Wolseley	5L 836	1	(CN) A-AWB, M-AW6-101	
1	W	5L 833	1	to 023148A	
1	V and U	5L 835	1	(CN) A-AV7, M-AV4-101	
1	Std	5L 835	1	to 024578A	
1	(S) Std Cooper	5L 834	1	(CN) A-AU7, M-AU4-101	Required when alternator is fitted
1	Cooper 'S'	5L 837	1	to 003725A	
1	Riley and Wolseley	5L 836	1	(CN) A-A2SB, M-A2S6-	
1	W	5L 833	1	064958A on	
1	V and U	5L 835	1	(CN) C-A2SB, K-A2S6-	
1	Std	5L 835	1	011222A on	
1	(S) Std Cooper	5L 834	1	(CN) A-AWB, M-AW6-	
1	Cooper 'S'	5L 837	1	023149 on	
1	Riley and Wolseley	5L 836	1	(CN) A-AV7, M-AV4-	
1	W	5L 833	1	024579 on	
1	V and U	5L 835	1	(CN) A-AU7, M-AU4-	
1	Std	5L 835	1	003726A on	
2	Holder—bulb				
	Flasher, oil pressure warning, ignition warning, oil filter warning, main beam warning	13H 1923	4		
3	Speedometer illumination	13H 1924	3		
4	Oil gauge illumination, temperature gauge illumination	Cooper Riley Wolseley 2S (S) W	13H 1927	2	
5	Bulb	BFS 087	A/R		
6	Connector				
	Lucar—double—female—17.5 amp	47H 5499	A/R		
7	Lucar—single—female—17.5 amp	47H 5496	A/R		
8	Lucar—female—35 amp	47H 5419	A/R		
9	Snap—double	2H 2617	A/R		
10	Snap—single	2H 3406	A/R		
11	Flag type	27H 4049	A/R		
12	5-way	V and W AAA 4090	A/R		Required when alternator is fitted
13	Plug—moulding	13H 3832	A/R		
14	Insulator—socket connector				
	Single—14 amp	5L 285	A/R		
14	Single—17.5 amp	5L 286	A/R		
15	Double—17.5 amp	5L 287	A/R		
16	Single—35 amp	5L 289	A/R		
16	Single—14 amp	BMK 449	A/R		
17	Nipple—snap connector	2H 2704	A/R		
18	Eyelet— $\frac{1}{8}$ "	2H 4519	A/R		
18	Eyelet— $\frac{1}{4}$ "	2H 466	A/R		
19	Plug—moulding	13H 2041	A/R		
20	Socket—moulding	5L 433	A/R		
21	Holder—fuse	27H 3588	A/R		
22	Grommet	5L 323	A/R		
23	Grommet	3H 1457	A/R		

ABBREVIATIONS AND SYMBOLS

A/R As required (CN) Commission number (S) Super De-luxe *S* Special Std Standard
 U Pick-up V Van W Dual-purpose (wood framing) † Revised information



Quantity	DESCRIPTION	Part No.	Illus. No.	Change Point	REMARKS
ELECTRICAL EQUIPMENT—continued					
WIRING CABLES, CLIPS, FERRULES—continued					
Cable					
1	Body harness	Except W, V, and U 5L 502	1		Required when heated back-light is not fitted
1	Body harness	5L 638	1		Required when heated back-light is fitted
1	Body harness	W only 5L 504	1		
1	Body harness	V only 5L 512	1		
1	Body harness	U only 5L 513	1		
2	Safety switch—harness	Automatic 5L 567	1		
3	Starter switch to starter	21G 9037	1		
4	Starter switch to starter	5L 227	1		
3	Starter switch to starter	21G 9037	1		Required when alternator is not fitted Required when alternator is fitted
5	Battery positive to earth	Std 1B 2802	1		
5	Battery positive to earth	V, W and U 11G 2016	1		
6	Engine earth	2K 8617	1		
7	Battery negative to starter switch	Std 5L 273	1		
8	Battery negative to starter switch	W and V with Wooden Load Floor 5L 505	1		
9	Battery negative to starter switch	U and V with Metal Load Floor 5L 515	1		
Grommet					
10	Cable through floor	Std 5L 62	1		
11	Main harness through toeboard	14A 7033	1		
12	Body harness through dash panel	RFN 306	1		
12	Body harness through door pillar	†RFN 306	1		Correction; was RNN 306
13	Number-plate cable through boot lid—outer	14A 7033	1		
14	Main harness through front parcel shelf	3H 1457	1		
15	Body harness through dash panel	Riley and Wolseley Automatic 5L 23	1		
15	Body harness through door pillar	5L 23	1		
16	Clip—safety switch harness	Automatic PCR 0307	1		
17	Connector—harness	BMK 448	1		
18	Clip—harness to toeboard	RHD PCR 0505	1		
19	Screw	PTZ 603	1		
20	Clip—starter cable to tie-plate	PCR 0607	2		
21	Screw	PTZ 1004	2		
22	Clip—starter cable to rear sub-frame	PCR 0607	2		
23	Screw	PMZ 0308	2		
24	Washer—spring	LWZ 203	2		
25	Nut	FNZ 103	2		
26	Clip—starter cable to front sub-frame	3H 700	1		
27	Screw	PMZ 0308	1		
28	Washer—spring	LWZ 203	1		
29	Nut	FNZ 103	1		
30	Washer—plain	PWZ 203	1		

ABBREVIATIONS AND SYMBOLS

RHD Right-hand drive Std Standard U Pick-up V Van W Dual-purpose (wood framing)
 † Revised information



Quantity	DESCRIPTION	Part No.	Illus. No.	Change Point	REMARKS
ELECTRICAL EQUIPMENT—continued					
WIRING CABLES, CLIPS, FERRULES—continued					
Cable					
1	Body harness	Except W, V, and U	5L 502	1	Required when heated back-light is not fitted Required when heated back-light is fitted
1	Body harness		5L 638	1	
1	Body harness	W only	5L 504	1	
1	Body harness	V only	5L 512	1	
1	Body harness	U only	5L 513	1	
2	Safety switch—harness	Auto- matic	5L 567	1	
2	Starter switch to starter		21G 9637	1	
4	Starter switch to starter		5L 227	1	Required when alternator is not fitted Required when alternator is fitted
2	Starter switch to starter		21G 9637	1	
5	Battery positive to earth	Std	1B 2802	1	
5	Battery positive to earth	V, W and U	11G 2016	1	
6	Engine earth		2K 8617	1	
7	Battery negative to starter switch	Std	5L 273	1	
8	Battery negative to starter switch	W and V with Wooden Load Floor	5L 505	1	
9	Battery negative to starter switch	U and V with Metal Load Floor	5L 515	1	
Grommet					
10	Cable through floor	Std	5L 62	1	
11	Main harness through toeboard		14A 7033	1	
12	Body harness through dash panel		RFN 306	1	
12	Body harness through door pillar		RFN 306	1	Correction; was RNN 306
13	Number-plate cable through boot lid—outer		14A 7033	1	
14	Main harness through front parcel shelf		3H 1457	1	
15	Body harness through dash panel	Riley and Wolseley	5L 23	1	
15	Body harness through door pillar		5L 23	1	
16	Clip—safety switch harness	Automatic	PCR 0307	1	
17	Connector—harness		BMK 448	1	
18	Clip—harness to toeboard	RHD	PCR 0505	1	
19	Screw		PTZ 603	1	
20	Clip—starter cable to tie-plate		PCR 0607	2	
21	Screw		PTZ 1004	2	
22	Clip—starter cable to rear sub-frame		PCR 0607	2	
23	Screw		PMZ 0308	2	
24	Washer—spring		LWZ 203	2	
25	Nut		FNZ 103	2	
26	Clip—starter cable to front sub-frame		3H 700	1	
27	Screw		PMZ 0308	1	
28	Washer—spring		LWZ 203	1	
29	Nut		FNZ 103	1	
30	Washer—plain		PWZ 203	1	

ABBREVIATIONS AND SYMBOLS

RHD Right-hand drive
† Revised information

Std Standard

U Pick-up

V Van

W Dual-purpose (wood framing)



E1583

MECHANICAL SERVICE PARTS LIST

AKD 5104

Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
ELECTRICAL EQUIPMENT—continued					
WIRING CABLES, CONNECTORS, GROMMETS, CLIPS—continued					
31	Clip—main harness to speedometer— bracket	113H 2183	1		
32	Clip—solenoid cable to ditch plate	11Y14 0505	1		
33	Screw	111Z 603	1		
34	Screw—battery positive to earth cable	111Z 0504	1		
35	Washer—spring	11WZ 205	1		
36	Screw—cables earth cable to body	111Z 0504	1		
37	Washer—spring	11WZ 205	1		
38	Clip—blaster switch cable to pedal bracket	15L 80	1		
39	Screw—back light cable	111Z 603	1		Required when heater back light is fitted
40	Shave clip	15L 508	1		
41	Bracket—starter cable to converter cover	Automatic 11K 1077	1		
42	Grommet—bracket	1011 822	1		
43	Cap—fuel tank lead terminal insulating	Riley and Wolsley 16L 110	1		
44	Clip—harness to rear equalizer flange	111K 0200	1		

ABBREVIATIONS AND SYMBOLS

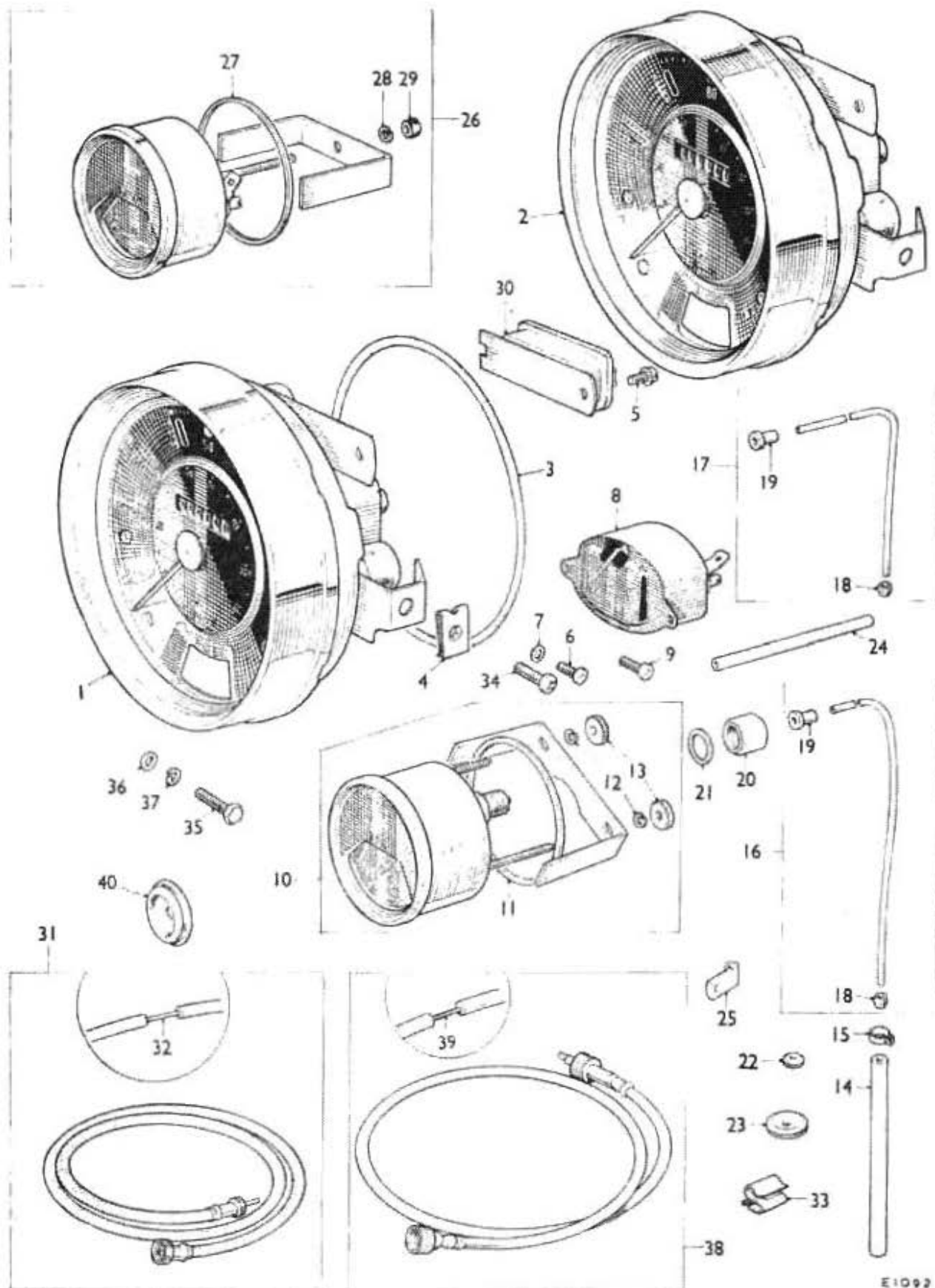
† Revised information



INSTRUMENT PANEL AND INSTRUMENTS

						<i>Page</i>	<i>Plate</i>
†CABLE—SPEEDOMETER	MO 3	O 1
†GAUGE—FUEL	MO 3	O 1
†GAUGE—OIL	MO 3	O 1
†GAUGE—TEMPERATURE	MO 3	O 1
†SPEEDOMETER	MO 2	O 1

MO

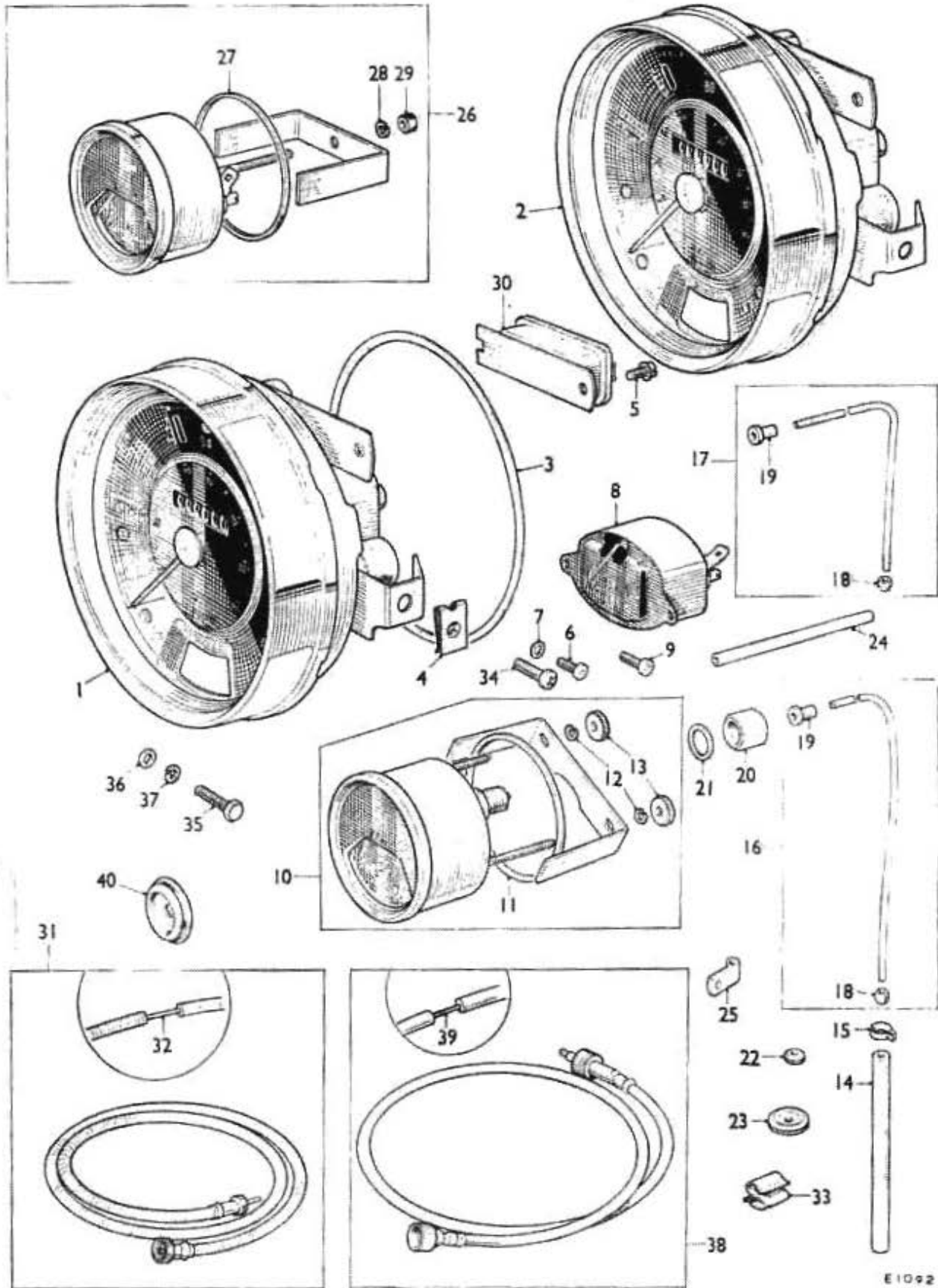


E1092

Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
INSTRUMENT PANEL AND INSTRUMENTS					
Speedometer					
1	Miles—SN 4421/12	Austin	†18H 4462	1	
2	Kilometres— SN 4421/13	and Morris	†18H 4464	1	
STD 28, Riley and Wolsley					
1	Miles—SN 4421/00	Austin	†18H 4420	1	
2	Kilometres— SN 4421/01	and Morris	†18H 4422	1	
(S)					
1	Miles—SN 4421/04	Auto-	†18H 4424	1	
2	Kilometres— SN 4421/05	matic	†18H 4426	1	
1	Miles—SN 4421/22		†18H 4432	1	
2	Kilometres— SN 4421/23	STD	†18H 4434	1	For use with 3-76 : 1 final drive
1	Miles—SN 4421/26	Cooper	†18H 4436	1	
2	Kilometres— SN 4421/27		†18H 4438	1	For use with 3-44 : 1 final drive
1	Miles—SN 4421/32		†18H 4442	1	
2	Kilometres— SN 4421/33		†18H 4444	1	For use with 3-444 : 1 final drive
1	Miles—SN 4421/40		†18H 4450	1	
2	Kilometres— SN 4421/41	Cooper	†18H 4452	1	For use with 3-989 : 1 final drive
1	Miles—SN 4421/36	'S'	†18H 4446	1	
2	Kilometres— SN 4421/37		†18H 4448	1	For use with 3-444 : 1 final drive and close-ratio gearbox
1	Miles—SN 4421/44		†18H 4454	1	
2	Kilometres— SN 4421/45		†18H 4456	1	For use with 3-989 : 1 final drive and close-ratio gearbox
1	Miles—SN 4421/12	U, V,	†18H 4462	1	
2	Kilometres— SN 4421/13	W, and Ws	†18H 4464	1	
1	Miles—SN 4421/04	W, Ws	†18H 4424	1	
2	Kilometres— SN 4421/05	Auto-	†18H 4426	1	

ABBREVIATIONS AND SYMBOLS

(S) Super De-luxe 2S 2-door Saloon V Van Ws Dual-purpose (all-metal)
 STD Standard U Pick-up W Dual-purpose (wood-framing) † Revised information



E1092

Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
INSTRUMENT PANEL AND INSTRUMENTS—continued					
3	Ring (rubber)	17H 868	1		
4	Nut	17H 2705	2		
5	Screw (with washer)	37H 878	1		
6	Screw	AJD 1742 Z	2		
7	Washer	LWZ 402	2		
8	Gauge—fuel	18H 2133	1		
9	Screw	AJD 1742	2		
10	Gauge assembly—oil	13H 4459	1		
11	Ring (rubber)	AJH 5184	1		
12	Washer	LWZ 802	2		
13	Nut	27H 3575	2		
14	Hose—engine oil pipe to oil gauge pipe	1H 5748	1		
15	Clip	†13H 4722	2		Correction; was 11H 24
16	Pipe assembly—oil gauge to hose	Except Riley			
		21A 804	1		
17	Pipe assembly—oil gauge to hose	Riley			
		21A 807	1		
18	Olive	ACA 5419	1		
19	Union	51K 2824	1		
20	Nut—pipe to oil gauge	11B 2037	1		
21	Washer—joint—pipe to oil gauge	2K 4936	1		
22	Grommet	RFN 102	1		
23	Grommet—oil gauge pipe through dash	Riley			
		11H 100	1		
25	Clip	PCR 0207	1		
26	Gauge assembly—temperature	13H 4460	1		
27	Ring (rubber)	AJH 5184	1		
28	Washer	LWZ 302	1		
29	Nut	17H 932	1		
30	Stabilizer—voltage	18H 4582	1		
31	Cable assembly—speedometer—	Except			
	2' (60-96 cm) long	Auto-			
32	Cable—inner	matic			
		13H 2184	1		
		27H 1543	1		
		Riley			
33	Clip	Except Riley			
		5L 90	1		
34	Screw—speedometer to instrument cover	Except			
		Wolsley			
		PMZ 0808	2		
		and			
		Riley			
35	Screw—speedometer to instrument cover	Wolsley			
		53K 126	2		
36	Washer—plain	PWZ 203	2		
37	Washer—spring	LWZ 203	2		
38	Cable assembly—speedometer—	Auto-			
	2' 2" (66-04 cm) long	matic			
39	Cable—inner	and			
		13H 2134	1		
		17H 1499	1		
		Riley			
40	Grommet—cable through cover plate	Riley			
		5L 28	1		

ABBREVIATIONS AND SYMBOLS

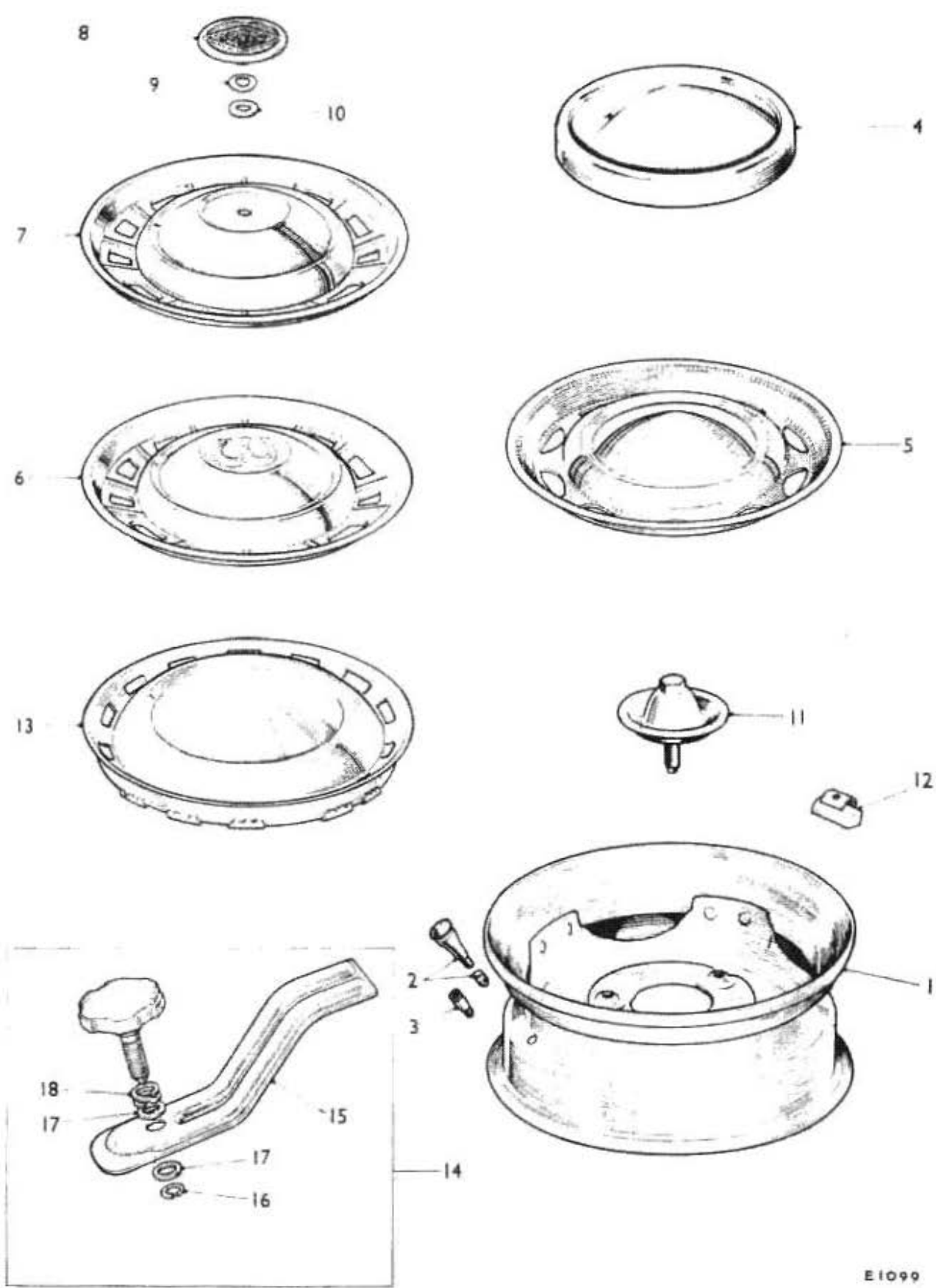
† Revised information



ROAD WHEELS

	<i>Page</i>	<i>Plate</i>
†BALANCE WEIGHTS	MP 2	P 1
†CLAMP—SPARE WHEEL MOUNTING	MP 2	P 1
†COVER—HUB	MP 2	P 1
†PIN—FIXING—SPARE WHEEL	MP 2	P 1
†VALVE—TUBELESS TYRE	MP 2	P 1
†WHEEL—ROAD	MP 2	P 1

MP



E1099

Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
ROAD WHEELS					
(AUSTIN, MORRIS, RILEY, AND WOLSELEY SALOONS—EXCEPT COOPER 'S')					
1	Wheel (primed)	†21A 881	5		
2	Valve (tubeless tyre)	†18H 412	5		
3	Cap—valve—double check Except Riley and Wolseley	†27H 4880	5		
Cover—hub					
4	CP	STD †88G 337	4		
5	Stainless steel	†21A 462	4		Fitted to Wolseley and Riley Mk. III up to the following change points (C) R-A2S8-1048839 RHD, 1049443 LHD (C) W-A2S8-1049517
6		Wolseley †21A 1072	4	(C) W-A2S8-1049518 on	
7		†21A 1973	4	(C) R-A2S8-1048840 RHD	
8	Medallion	Riley †ACH 8003	4	on, 1049444 LHD on	
9	Washer—spring	†BDH 593	4		
10	Washer—plain	†PWZ 106	4		
11	Plate—clamping—spare wheel mounting	†24A 1082	1		

ROAD WHEELS
(AUSTIN AND MORRIS COOPER 'S')

1	Wheel (primed)—3½B × 10	†21A 1282	5		
1	Wheel (primed)—4½I × 10	†21A 1286	5		Optional extra
4	Cover—hub (CP)	†88G 337	4		
Balance weight—road wheel					
12	1 oz	†AKF 1446	A/R		
12	1 oz	†AKF 1447	A/R		
12	1½ oz	†AKF 1448	A/R		
12	2 oz	†AKF 1449	A/R		
12	2½ oz	†AKF 1450	A/R		
12	3 oz	†AKF 1451	A/R		
11	Plate—clamping—spare wheel mounting	†24A 1082	1		

ROAD WHEELS
(AUSTIN AND MORRIS COUNTRYMAN AND TRAVELLER)

	Wheel (primed)	†21A 881	5		
1	Valve (tubeless tyre)	†18H 412	5		
2	Cover—hub (stainless steel)	†21A 156	4		
13	Cover—hub (stainless steel)	†21A 462	4		
5	Plate—clamping—spare wheel mounting	†24A 1082	1		

ROAD WHEELS
(AUSTIN AND MORRIS VAN AND PICK-UP)

	Wheel (primed)	†21A 881	5		
1	Valve (tubeless tyre)	†18H 412	5		
2	Cover—hub (CP)	†88G 337	4		
4	Fixing pin assembly—spare wheel	†14A 194	1		
14	Clamp	V †4G 2435	1		
15	Ring—spring	with metal load floor †2H 5288	1		
16	Washer				
	Plain	†PWN 106	1		
17	Spring—double-coil	†2K 2557	1		
18	Plain	†PWN 106	1		
17	Plate—clamping—spare wheel mounting	V with wooden load floor †24A 1082	1		

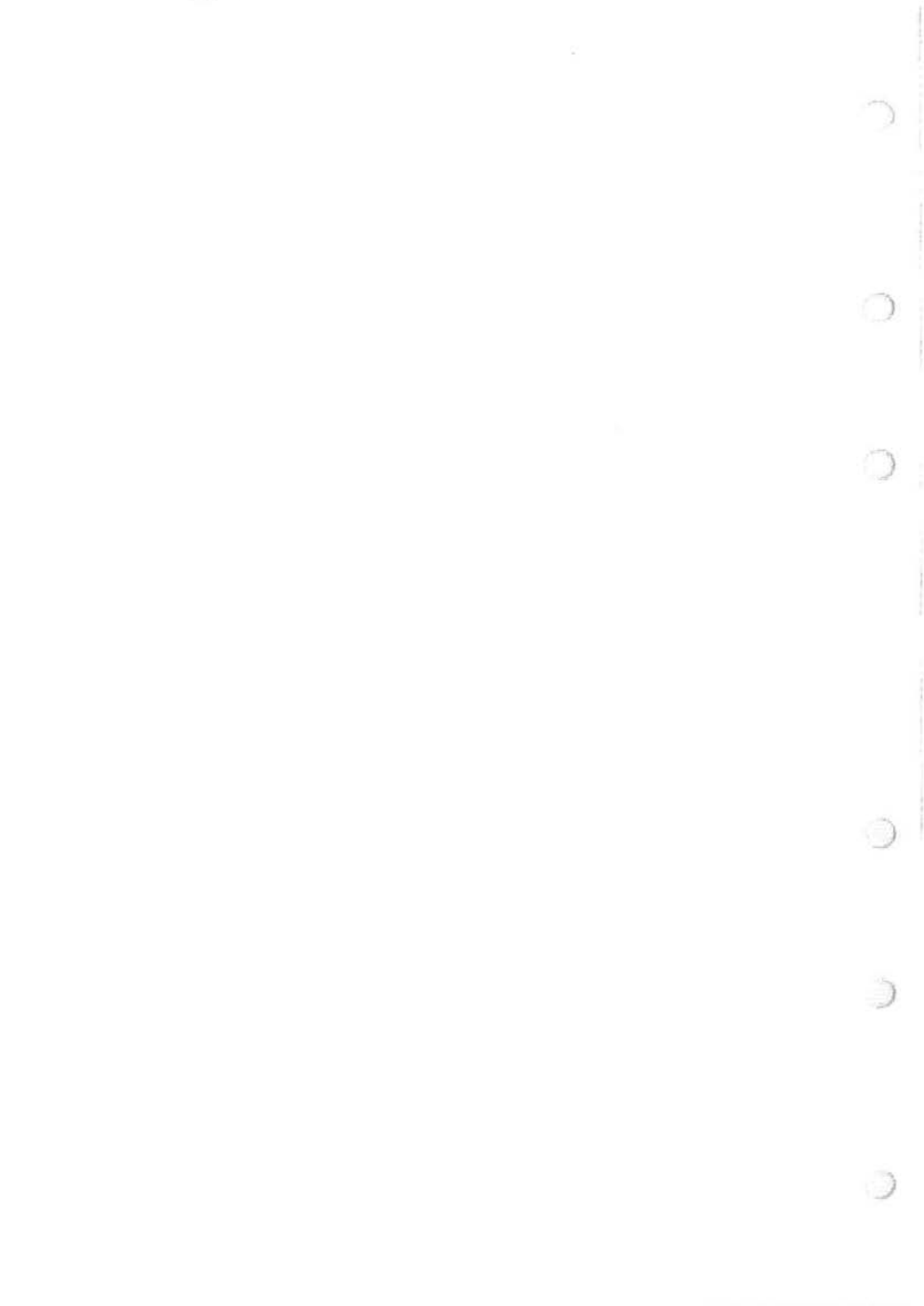
ABBREVIATIONS AND SYMBOLS

CP Chrome plated

STD Standard

V Van

† Revised information



SUB-FRAMES

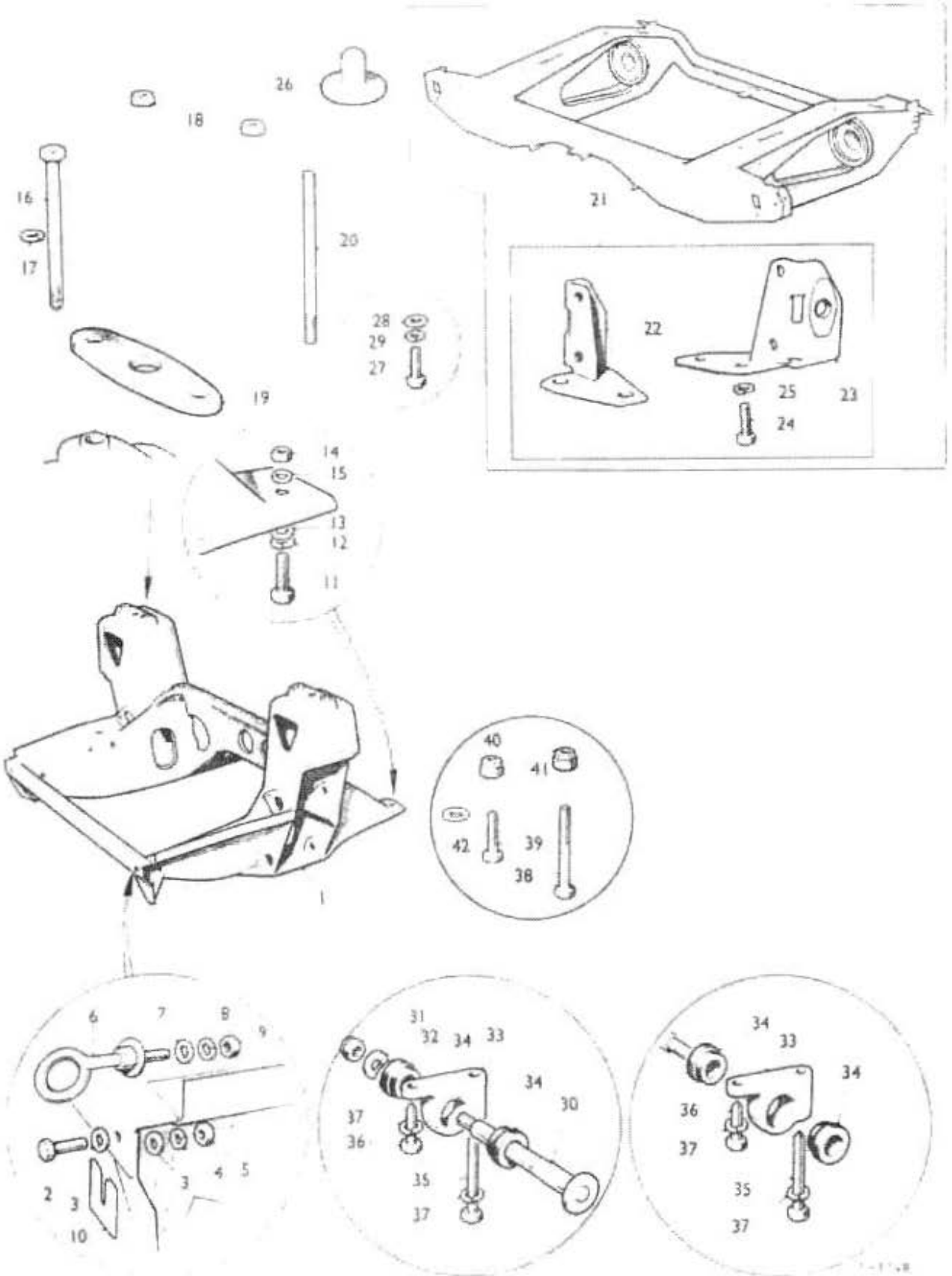
AUSTIN AND MORRIS SALOONS MK. II
RILEY AND WOLSELEY SALOONS MK. III

	<i>Page</i>	<i>Plate</i>
†BRACKET—OUTER RADIUS ARM—LH	MQ 2	Q 1
†BRACKET—OUTER RADIUS ARM—RH	MQ 2	Q 1
†EYE-BOLT—TOWING	MQ 2	Q 1
†SUB-FRAME—FRONT	MQ 2	Q 1
†SUB-FRAME ASSEMBLY—REAR	MQ 2	Q 1

AUSTIN MINI COUNTRYMAN AND MORRIS MINI-TRAVELLER MK. II,
AUSTIN AND MORRIS VAN AND PICK-UP

	<i>Page</i>	<i>Plate</i>
†BRACKET—OUTER RADIUS ARM—LH	MQ 3	Q 2
†BRACKET—OUTER RADIUS ARM—RH	MQ 3	Q 2
†EYE-BOLT—TOWING	MQ 3	Q 2
†SUB-FRAME—FRONT	MQ 3	Q 2
†SUB-FRAME ASSEMBLY—REAR	MQ 3	Q 2

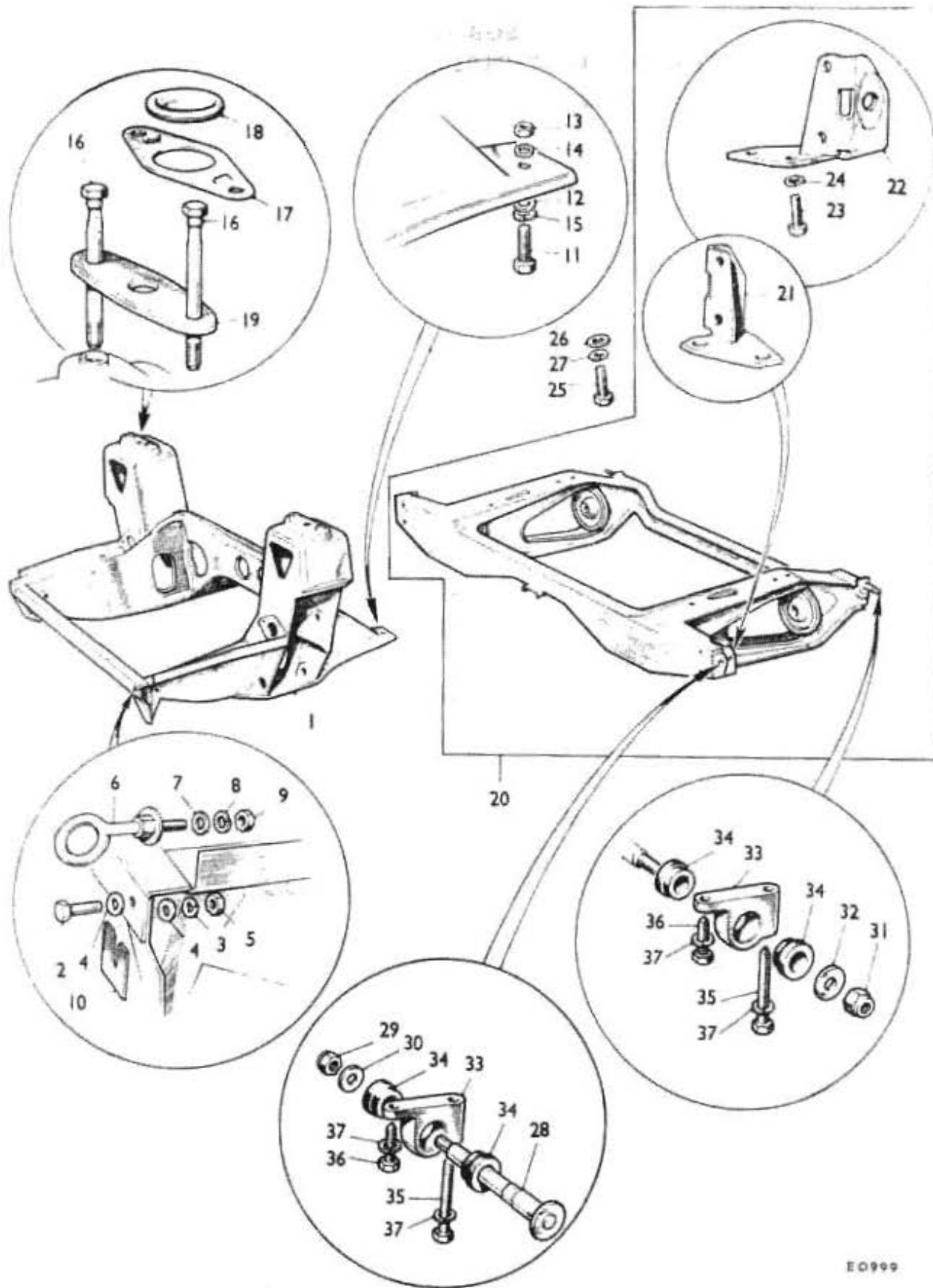
MQ



Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
SUB-FRAMES					
(AUSTIN, MORRIS, WOLSELEY, AND RILEY SALOONS)					
1	Sub-frame—front	21A 1846	1		
1	Sub-frame—front	Automatic 21A 1733	1		
2	Bolt	HNS 0508	2		
3	Washer—plain	UK PWZ 105	4		
4	Washer—spring	only LWZ 205	2		
5	Nut	FNZ 505	2		
6	Eyebolt—towing	21A 1220	2		
7	Washer—plain	Not PWZ 106	2		
8	Washer—spring	UK LWZ 206	2		
9	Nut—eyebolt	FNZ 506	2		
10	Packing—sub-frame to body—front end	2A 4292	A/R		
11	Screw	HZS 0507	4		
12	Washer—spring	LWZ 305	4		
13	Washer—plain	PWZ 205	4		
14	Nut	FNZ 105	4		
15	Washer—plain	PWZ 105	4		
16	Screw—sub-frame tower to bulkhead cross-member	21A 1694	4		
17	Washer—Belleville	53K 3721	4		
18	Nut—stud	FNZ 505	4		
19	Pad—pressure—tower to bulkhead cross-member	Morris 21A 87	2		
20	Stud—tower to bulkhead cross-member	Saloons only, except Cooper 53K 1483	1		
21	Sub-frame assembly—rear	21A 1588	1		
22	Bracket—outer radius arm—RH	21A 195	1] Fitted to C-A256, K-A256 up to change point (CN) 000388A
23	Bracket—outer radius arm—LH	21A 197	1		
24	Screw	HZS 0506	2		
25	Washer—spring	LWZ 205	2		
21	Sub-frame assembly—rear	21A 1979	1		
22	Outer bracket—radius arm—RH	Cooper 21A 1980	1] (CN) C-A256, K-A256 000389A onr
23	Outer bracket—radius arm—LH	only 21A 1982	1		
24	Screw—bracket to frame	HZS 0511	2		
25	Washer—spring	LWZ 205	2		
26	Packing—bumpstop—spigot plate	Cooper 'S' only 21A 1601	2		
27	Screw	HZS 0506	6		
28	Washer—plain	PWZ 105	4		
29	Washer—spring	LWZ 205	6		
30	Pin—front support	2A 5815	2		
31	Nut	LNZ 207	2		
32	Washer—plain	PWZ 207	2		
33	Trunnion—support pin	2A 5819	4		
34	Bush—support pin (rubber)	2A 5818	8		
35	Screw	HZS 0518	2		
36	Screw	HZS 0508	2		
37	Washer—spring	LWZ 205	8		
38	Bolt	HBZ 0520	2		
39	Bolt	HBZ 0510	2		
40	Nut	LNZ 105	4		
41	Nut	LNZ 205	4] Alternatives
42	Washer—plain	PWZ 105	4		

ABBREVIATIONS AND SYMBOLS

A/R As required LH Left-hand RH Right-hand UK Gt. Britain and Northern Ireland
 † Revised information



EO999

Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
SUB-FRAMES					
(AUSTIN COUNTRYMAN AND MORRIS TRAVELLER, AUSTIN AND MORRIS VAN AND PICK-UP)					
1	Sub-frame—front	21A 1850	1		
1	Sub-frame—front	Automatic †21A 1816	1		
2	Bolt	HNS 0508	2		
3	Washer—spring	LWZ 205	2		
4	Washer—plain	UK PWZ 105	4		
5	Nut	only FNZ 505	2		
6	Eyebolt—towing	21A 1220	2		
7	Washer—plain	Not PWZ 106	2		
8	Washer—spring	UK LWZ 206	2		
9	Nut—eyebolt	FNZ 506	2		
10	Packing—sub-frame to body—front end	2A 4202	A/R		
11	Screw	HZS 0507	4		
12	Washer—plain	PWZ 205	4		
13	Nut	FNZ 105	4		
14	Washer—plain	PWZ 105	4		
15	Washer—spring	LWZ 205	4		
16	Screw—sub-frame tower to bulkhead cross-member	21A 90	4		
17	Washer—lock	21A 1470	2		
18	Ferrule (rubber)	RFN 220	2		
19	Pad—pressure—tower to bulkhead cross-member	W and Ws only 21A 87	2		
20	Sub-frame assembly—rear	21A 1655	1		
21	Bracket—outer—radius arm—RH	21A 195	1		
22	Bracket—outer—radius arm—LH	21A 197	1		
23	Screw	HZS 0505	2		
24	Washer—spring	LWZ 205	2		
25	Screw	HZS 0506	0		
26	Washer—plain	PWZ 105	4		
27	Washer—spring	LWZ 205	6		
28	Pin—front support	2A 5815	2		
29	Nut	LNZ 207	2		
30	Washer—plain	PWZ 107	2		
31	Nut	LNZ 207	2		
32	Washer—plain	PWZ 207	2		
33	Trunnion—support pin	2A 5810	4		
34	Bush—support pin (rubber)	2A 5818	8		
35	Screw—support pin	HZS 0518	4		
36	Screw—support pin	HZS 0508	4		
37	Washer—spring	LWZ 205	8		

ABBREVIATIONS AND SYMBOLS

A/R As required
LH Left-hand
RH Right-hand

UK Gt. Britain and Northern Ireland
W Dual-purpose (wood framing)

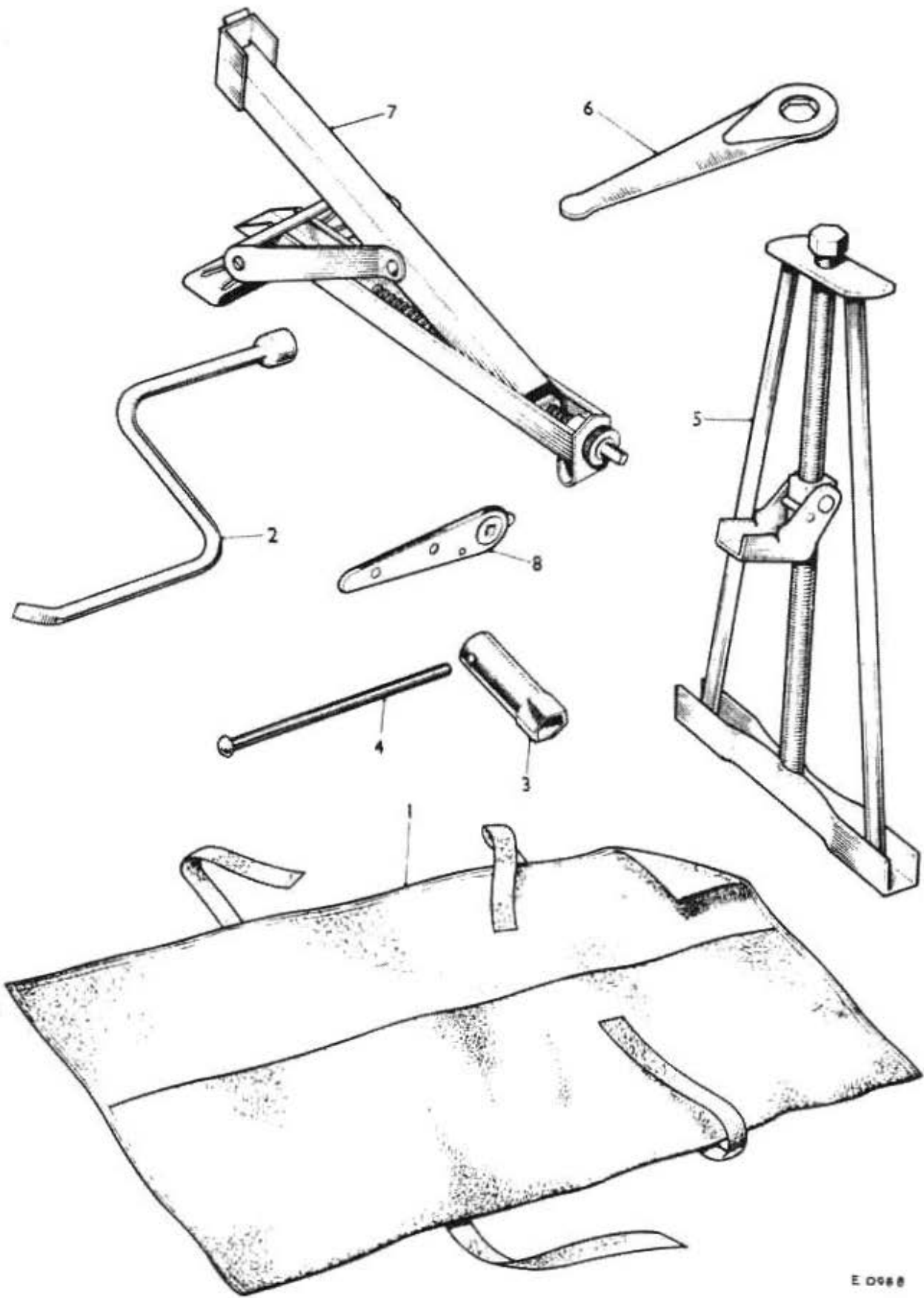
Ws Dual-purpose (all-metal)
† Revised information



TOOLS

	<i>Page</i>	<i>Plate</i>
†JACK—LIFTING	MR 2	R 1
†TOOL-BAG	MR 2	R 1
†WHEEL-BRACE AND JACK HANDLE	MR 2	R 1

MR



E 0988

MECHANICAL SERVICE PARTS LIST

AKD 5104

Illus. No.	DESCRIPTION	Part No.	Quantity	Change Point	REMARKS
TOOLS					
1	Tool bag	11H 100	1		
2	Wheel brace and jack handle	2A 5801	1		
3	Spanner—box—spark plug	2A 5379	1		
4	Tommy-bar	ACA 5216	1		
5	Jack—lifting	13H 838	1		
6	Handle—ratchet—jack	13H 482	1		
7	Jack—lifting	21A 1643	1		
8	Handle—ratchet—jack	ACA 9932	1		

} Except U, V,
 } W, and Ws
 } U, V, W, and
 } Ws

ABBREVIATIONS AND SYMBOLS

P Pick-up V Van W Dual-purpose (wood framing) Ws Dual-purpose (all-metal)
 † Revised information

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