



# **ALERT SERVICE BULLETIN INDEX**

## **NOTE**

THIS INDEX IS A LIST OF ALERT SERVICE BULLETINS ISSUED. THIS INDEX DOES NOT IDENTIFY WHICH ALERT BULLETINS ARE ACTIVE OR INACTIVE.

THE ATA/CHAP. REF. COLUMN INDICATES THE MAINTENANCE AND/OR OVERHAUL MANUAL CHAPTER/S AFFECTED BY THE RESPECTIVE BULLETIN; OR, THE BULLETIN IS APPLICABLE TO A SERVICE INSTRUCTION (S.I.).

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**1 JANUARY 2008**



**206L/L1/L3/L4 ALERT SERVICE BULLETIN INDEX**

STATUS CODE

A = Active

A- ( ) = Active — (Additional Information)

└────────── P = Incorporated in Parts Catalog  
R = Referenced in Maintenance Manual

I = Inactive

I- ( ) = Inactive — (Reason)

└────────── I = Incorporated in Maintenance Manual  
P = Incorporated in Parts Catalog  
S = Superseded (New Bulletin Number)  
R = Referenced in Maintenance Manual

NUMBER	ISSUE	DATE	STATUS	ATA/CHAP	
				REF.	SUBJECT
206L-75-1	Basic	12-18-75		53	Inspection of Cabin Roof Beam
206L-75-2	Basic	12-23-75		28	Addition of a Back-Up Ring, P/N MS29513-325, On Fuel Interconnect Tube
206L-76-1	Basic	3-8-76		71	Temporary Change of Engine Shutdown Procedures
206L-76-2	Basic	4-2-76		28	Replacement of Fuel Valve, P/N 206-063-640-1, With Fuel Valve, P/N 206-063-640-3
206L-76-3	Basic	8-13-76		4	Reduction of Service Life, Tension/Torsion Straps, P/N 206-011-127-1
206L-76-4	Basic	7-23-76		66	Increase Service Life of T/R Gearbox Duplex Bearing, P/N 206-040-410-3
206L-76-5	Basic	8-13-76		5	Increase Inspection Interval of Transmission Sun Gear, P/N 206-040-122-5
206L-76-6	Basic	9-13-76		65	Inspection of Nuts, P/N F52NTE242, Used on M/R Blade Retention Bolts
206L-76-7	Basic Rev. A	10 -14-76 10-27-76		27	Flight Control System Hydraulic Reservoir, P/N 206-076-032-7

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206L-76-8	Basic Rev. A	11-1-76 12-15-76		28	Fuel Quantity Probes, P/N 206-063-657-3 and 204-063-658-3
206L-76-9	Basic	11-9-76		53	Installation of Improved Handling Qualities Kit, P/N 206-704-133-1
206L-76-10	Basic	12-10-76		53	Addition of Rivets In Splice Area Between Lower Aft Shell, P/N 206-033-099-1, and Lower Forward Shell, P/N 206-033-100-1, At Waterline 25.25 and Station 117.44 to 125.44 R/H and L/H Sides
206L-77-1	Basic	1-28-77		66	Inspection of Oil Cooler Blower Impeller, P/N 206-061-432-11
206L-77-2	Basic	2-22-77		28	Installation of Fuel Ejector Pump Filters, P/N 206-063-693-1
206L-77-3	Basic Rev. A	3-7-77 3-11-77		5	Increase Inspection Interval of Transmission Sun Gear, P/N 206-040-122-5
206L-77-4	Basic	3-22-77		S.I.	Rotor Brake Kit- Replacement of Lining Retention Screws in Kit, P/N 206-706-042-1
206L-77-5	Basic	3-25-77		28	Inspection of Fuel Transfer Check Valves, P/N 206-063-687-3
206L-77-6	Basic	4-6-77		4	Reduction of Calendar Life, Tension/Torsion Straps, P/N 206-011-127-1
206L-77-7	Basic	4-22-77		S.I.	Emergency Floatation Kit Inflation System Squib Valve Assy, P/N 206-073-915-1
206L-77-8	Basic	5-25-77		66	Increase Service Life of T/R Gearbox Duplex Bearings, P/N 206-040-410-3
206L-77-9	Basic	6-20-77		71	N2 Operating Speed Restriction
206L-77-10	Basic	10-20-77		66	Inspection of Oil Cooler Blower Impeller, P/N 206-061-432-11

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206L-77-11	Basic	10-24-77		4	Retirement Time and Calendar Life, Tension/Torsion Straps, P/N 206-011-127-1 and 206-011-147-3
206L-77-12	Basic Rev. A	12-8-77 2-21-78		66	Replacement of Oil Cooler Blower Impeller, P/N 206-061-432-11, With Impeller, P/N 206-061-432-31
206L-78-1	Basic	4-14-78		4	M/R Hub Tension/Torsion Straps, P/N 206-011-127-1, Retirement Life of
206L-78-2	Basic	7-21-78		65	Latch Bolt, P/N 206-011-122-1 and -3, Retirement Life of
206L-78-3	Basic	10-23-78		53	Horizontal Stabilizer, P/N 206-023-119, Inspection of
206L-78-4	Basic	12-18-78		66	Freewheeling Outer Race Shaft, P/N 206-040-221-3, Inspection of
206L-79-5	Basic	4-3-79		4	Main Rotor Yoke, P/N 206-011-101-001 and -005, Retirement life of
206L-79-6	Basic	5-23-79		97	VOR Antenna, P/N CI-159 and CI-159A
206L-79-7	Basic	10-25-79		28	Replacement of Fuel Feed Tube Assembly, Union to Firewall, P/N 206-063-666-001, and Fuel Vent Tube Assy Tee to Union, Outboard, P/N 206-063-668-001
206L-80-8	Basic Rev. A	2-22-80 6-3-80		65	Tail Rotor Blade, P/N 206-010-750-005 and -007, Inspection and Retirement of
206L-80-9	Basic Rev. C	2-26-80 8-10-01		65	Main Rotor Trunnion, P/N 206-011-120-001, Magnetic Particle Inspection Requirements and Replacement of
206L-80-10	Basic	4-11-80		27	Anti-Torque Control System Rigging Procedures

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206L-80-11	Basic	5-1-80		4	Main Rotor Yoke, P/N 206-011-101-001 and -005, Retirement Life of
206L-80-12	Basic	6-2-80		4	Addition of Calendar Life Retirement on TT straps, P/N 206-011-147-003, and P/N 206-011-147-007
206L-80-13	Basic	6-17-80		71	Engine Fuel Filter, Associated Fuel Hoses and Freewheeling Oil Hose, Modification of
206L-80-14	Basic	6-27-80		S.I.	External Hoist Kit, P/N 206-899-861, Mod and Inspection of (Inspect and Modify as Described in the Attached Breeze Corporation Bulletin, No. BEB162-8.)
206L-80-15	Basic	7-29-80		4	Reduction of Service Life of Main Rotor Grips, P/N 206-011-132-009 (Selected Serial Numbers)
206L-80-16	Basic	11-17-80		53	Horizontal Stabilizer Assembly, P/N 206-023-119 (All Dash Numbers), Inspection of
206L-81-17	Basic	2-3-81		66	Zinc Chromate Primer, Thermal Indicator, Addition of
206L-81-18	Basic Rev. A	2-20-81 3-19-81		96	Battery Relay Diode Assembly, P/N 30-037-13, Replacement of
206L-81-19	Basic	2-24-81		71	Hose Assembly, Freewheeling Aft Oil Vent, P/N 124F001ABB0311SS, Replacement of
206L-81-20	Basic Rev. B	4-24-81 3-10-82		96	Engine Starter, and Electrical Cables, Replacement of
206L-81-21	Basic	5-7-81		S.I.	Emergency Floatation Equipment Kit, P/N 206-706-067-1, -3, -5, -101, and 206-706-210-101 and -103, Inspection of the Valve Assembly, P/N 206-073-915-5

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206L-81-22	Basic	8-10-81		71	Engine, Allison 250-C20/C20B, N1 and N2 Operation Speed Restrictions
206L-81-23	Basic Rev. A	7-10-81 10-23-81		53	Horizontal Stabilizer Assembly, Modification or Retirement of
206L-81-24	Basic	9-11-81		76	250-C28B Engine (Electronic) N2 Overspeed Control System, Disarmed
206L-81-25	Basic	10-12-81		S.I.	Rescue Hoist Provisions and Hoist Installation, P/N 206-899-861-101, Addition of Electrical Ground to Hoist Assembly
206L-82-26	Basic	5-19-82		65	Tail Rotor Blade, P/N 206-016-201-001, Check and Repair of
206L-82-27	Basic	7-19-82		28	Fuel Shutoff Valve, Provision for Thermal Relief
206L-82-28	Basic	11-15-82		66	Tail Rotor Gearbox, P/N 206-040-402-003, Inspection of
206L-83-29	Basic Rev. A	8-30-83 -		S.I.	Rescue Hoist Installation, P/N 206-899-861-101, Hoist, P/N BL-16600 All Dash Numbers, Conversion and Inspection of
206L-83-30	Basic Rev. A	12-22-83 2-29-84		66	Mast Assembly, Main Rotor, P/N 206-040-535, Inspection and Processing of
206L-84-31	Basic	1-4-84		28	Fuel Supply Tube Assembly, P/N 206-061-454-101, Replacement of
206L-84-32	Basic	8-30-84		S.I.	Reservoir, Emergency Flotation, P/N 1269556-4, Installation of Decal (WARNING), P/N 31-023-8B, and Decal (CAUTION), P/N 31-023-9B, On
206L-85-33	Basic Rev. A	2-13-85 3-15-85		S.I.	Quick Disconnect Dual Controls, P/N 206-706-127-5 and -103, Installation of Spring Pin Assembly

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206L-85-34	Basic Rev. B	3-7-85 6-21-85		65	Tail Rotor Blade, P/N 206-016-201-001/-107, Check and Rivet Replacement
206L-85-35	Basic Rev. A	2-26-85 4-18-85		65	Main Rotor Blade, P/N 206-015-001-001, -103, Inboard Trim Tab, P/N 206-015-516-101, Removal, Blade Inspection and Repair
206L-85-36	Basic	6-21-85		27	Cyclic Control Stick Assembly, P/N 206-001-344-001 and -101, Inspection of
206L-85-37	Basic Rev. B	9-30-85 10-13-86		S.I.	Rescue Hoist Installation, Conversion of Hoist, P/N BL-16600-80, to P/N BL-16600-110
206L-85-38	Basic	11-25-85		71	Engine, Turbine Assembly, Turbine to Compressor Coupling Shaft, Replace
206L-86-39	Basic	6-23-86		71	Engine, Turbine Assembly, Installation of No. 8 Bearing Scavenge Line Air/Oil Separator Assembly
206L-86-40	Basic	8-13-86		66	Oil Cooler Blower Impeller, P/N 206-061-432-031, Inspection of
206L-86-41	Basic	9-30-86		28	Airframe Fuel Filter Assembly P/N 222-336-621-003, Modification of
206L-86-42	Basic Rev. A	12-2-86 1-9-87		28	Fuel Boost Pump Retainer, P/N 206-064-621-101, Modification of
206L-87-43	Basic	1-19-87		S.I.	Reservoir Assemblies, P/N 206-073-800-001/-003, 206-073-839-001/-101/-105, and 206-073-848-101/-107/-111, Valve Assembly, P/N 206-073-915-005/-101, Cap Replacement
206L-87-44	Basic	4-23-87		66	Main Rotor Mast, P/N 206-040-535-105, Return for Metallurgical Evaluation



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206L-87-45	Basic	5-26-87		53	Wire Strike Protection System, Inspection and Rework of
206L-87-46	Basic	6-18-87		S.I.	Rescue Hoist Cable Cutter Circuit, Rewiring of, in Accordance with Breeze Manufacturing Preferred Method
206L-87-47	Basic Rev. C	8-12-87 10-23-89		53	Tailboom, P/N 206-033-004-All, Inspection of
206L-87-48	Basic	9-17-87		65	Tail Rotor Pitch Link(s), P/N 206-010-793-101 and P/N 206-010-792-105, Inspection of
206L-87-49	Basic	10-8-87		28	Engine Fuel Valve Electrical Connector, P/N MS3456W14S-5S, One Time Inspection of
206L-88-50	Basic	1-18-88		96	Battery Relay Bus Bar, P/N 206-075-689-101, Inspection and Relocation of
206L-88-51	Basic	1-18-88		65	Tail Rotor Yoke, P/N 206-011-819-101, Inspection and Rework
206L-88-52	Basic	6-10-88		28	Fuel System Flow Switches, P/N 206-063-635-001, 206-064-601-001, -003, -101 and -103, Replacement of
206L-88-53	Basic	7-18-88		28	Low Fuel Warning Switch, P/N 206-063-613-003, Installation of
206L-88-54	Basic Rev. A	7-18-88 9-16-88		48	RPM Warning Horn Muting System, Installation of
206L-88-55	Basic Rev. A	7-26-88 8-26-88		S.I.	External Hoist, P/N BL-16600-(All Dash Numbers), Inspection of Load Cable and Hook/Bumper Stowage
206L-89-56	Basic Rev. B	1-10-89 11-21-89		79	Aeroquip 601 Hose Assemblies, One-Time Inspection and Replacement
206L-89-57	Basic	3-21-89		71	Pc Air Filter Housing Assembly, Replacement of

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206L-89-58	Basic Rev. B	4-12-89 7-28-92		71	Bendix Power Turbine Governor Py Port, Inspection of
206L-89-59	Basic Rev. A	8-2-89 8-29-89		65	Tail Rotor Hub Assembly P/N 206- 011-810-015 and Tail Rotor Yoke P/N 206-011-811-009, Removal From Service
206L-89-60	Basic	8-29-89		65	Strap Assembly, Main Rotor Tension/ Torsion P/N 206-011-147- 7, Removal From Service
206L-89-61	Basic Rev. A	9-21-89 11-30-89		65	Main Rotor Flight Control System Bolts, Inspection of
206L-89-62	Basic	10-6-89		53	Horizontal Stabilizer Assembly P/N 206-023-119-All, Inspection For Conformity
206L-89-63	Basic	10-10-89		S.I.	Emergency Float Bag Inflation Valve Restrictors-Installation of, (Service Instruction 206-2033)
206L-89-64	Basic Rev. A	10-25-89 11-29-89		65	Main Rotor Blade P/N 206-015- 001-001/-103/-105, Removal From Service
206L-89-65	Basic	10-25-89		S.I.	Breeze-Eastern Cargo Hooks P/N 17149-2, Warning Plate, Addition of
206L-90-66	Basic	5-15-90		97	VOR Antenna P/N CI-259D Coded D/M 8930 to D/M 9015 Inclusive
206L-90-67	Basic Rev. A	5-31-90 8-5-91		98	Fuel Valve Switch Guard, Installation of
206L-90-68	Basic Rev. A	6-12-90 7-16-90		71	Turbine Spline Adapter, Replacement of
206L-90-69	Basic Rev. A	6-21-90 1-15-91		66	Sungear P/N 206-040-662-101, of by Serial Number
206L-90-70	Basic	6-27-90		65	Tail Rotor Blade P/N 206-016-201- 113 and 206-016-201-127, Inspection of
206L-90-71	Basic Rev. A	9-18-90 10-31-90		65	Tail Rotor Blade 206-016-201-127, Removal From Service

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206L-91-72	Basic	1-30-91		66	Bearing Hanger, 206-040-346 One Time Inspection
206L-91-73	Basic	9-10-91		25	Shoulder Harness Inertia Reel Support, Replacement of
206L-91-74	Basic	9-13-91		66	Driveshaft Seal Assembly 206-040-272-101, Replacement of
206L-91-75	Basic	9-19-91		25	Restraint Assembly 222-320-823-109, -113, Improvement of
206L-91-76	Basic Rev. A	10-10-91 10-31-91		76	Possible Incorrect Max Fuel Flow Setting on Certain Bendix Fuel Controls
206L-91-77	Basic	11-12-91		27	Collective Bellcrank Support 206-001-555-001, One Time Inspection and Rework
206L-91-78	Basic	11-26-91		71	Engine Bleed Valve, Removal From Service
206L-92-79	Basic	5-5-92			Main Rotor Pillow Block Retention Hardware, Replacement of Bolt MS21250-04018.
206L-92-80	Basic	5-7-92			Tail Rotor Gearbox Oil Level Indicators 204-040-508-011
206L-92-81	Basic	6-22-92			Engine Pan Drain, One-Time Inspection For Obstruction
206L-92-82	Basic Rev. A	7-31-92 8-6-92			Allison 250C30, Fuel Control
206L-92-83	Basic	8-5-92			Flap Restraint 206-011-117-003
206L-92-84	Rev. A	2-27-95			Bracket, Bearing Support 206-033-412-001/-003/-005/-007 and -009, One Time Inspection
206L-92-85	Basic	11-12-92			206L Series External Hoist Kit, P/N 206-899-861 (All Dash Numbers) Inspection of
206L-92-86	Basic	12-3-92			Main Rotor Latch Bolt 206-011-260-101, Removal of Unapproved Bolts From Service

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206L-92-87	Basic	1-8-93			Allison 250-C28/C30 Engine Fuel Controls
206L-93-88	Basic Rev. A	6-21-93 6-20-94			Cargo Hooks, Breeze Eastern Customer Advisory Bulletin No. CAB-100-41 and Customer Service Bulletin No. CSB-146.
206L-93-89	Basic Rev. B	9-7-93 4-4-94			Swashplate Support Assembly, Inspection of
206L-93-90	Basic Rev. A	10-19-93 11-9-93			Trunnion 206-011-120-103 Master Spline Mislocation of
206L-93-91	Basic Rev. B	12-7-93 12-30-94			Main Driveshaft Outer Coupling Indicators, Installation of
206L-93-92	Basic	11-17-93			Main Rotor Blade 206-015-001-107, Inspection and Rework
206L-94-93	Basic	4-4-94			Landing Gear Assembly Improvement; Crosstube Assemblies, P/N 206-053-109-all Dash Numbers (High Skid Landing Gear Kit and Emergency Lightweight Float Kit) and P/N 206-053-119-all Dash Numbers (Standard Landing Gear), Replacement of
206L-94-94	Basic Rev. A	4-27-94 7-11-94			Turbine Outlet Temperature Indicator, Replacement of Kratos Indicators P/N 124.444-6 and 124.444-20 With Indicators 206-075-680-105 Or 206-375-006-101
206L-94-95	Basic	5-5-94			Tail Rotor Pitch Horn 206-011-809-107/-109, Looseness Check of
206L-94-96	Basic Rev. A	8-15-94 9-26-94			Transmission Restraint Assembly 206-033-506-103, Configuration For Use In Prior 206L Series
206L-94-97	Basic	8-17-94			Landing Gear Assembly Improvement; Fixed Floats Kit P/N 206-706-065, Crosstube Assemblies, P/N 206-050-169-013 and -011, Replacement Of

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206L-94-98	Basic	9-26-94			Landing Gear Assembly Improvement; Emergency Float System Kit P/N 206-706-067, Crosstube Assemblies P/N 206-053-129-009, -011, -101 and -103, Replacement of
206L-94-99	Basic Rev. B	9-19-94 10-8-01			Trunnion 206-011-120-103, and Mast 206-040-535-001/-005/-101/-105, Assignment of Retirement Index Number (RIN) To
206L-95-100	Basic	9-5-95			Main Drive Shaft 206-040-015-011/-015 Inner Coupling to Shaft Attachment Hardware, One Time Inspection of
206L-95-101	Basic Rev. B	9-11-95 12-18-95			Tail Rotor Driveshaft Hanger of
206L-95-102	Basic	12-26-95			Allison 240-C28 Series, Turbine Wheel
206L-96-103	Basic Rev. A	2-12-96 3-25-96			Fuel Pump Seal and Starter Generator Seal Drain Tubes P/N 206-064-228-001 and 206-064-229-001, Modification of
206L-96-104	Basic Rev. B	8-19-96 7-24-98			Tail Rotor Yoke Assembly P/N and Stop P/N 206-011-752-101 Installation of
206L-96-105	Basic	12-2-96			Tailboom Horizontal Stabilizer Lower Supports 206-023-100-109/-110, Modification of
206L-96-106	Basic	12-11-96			Transmission Main Case Assembly P/N 206-040-530-101 Oil Transfer Passage, Inspection of
206L-97-107	Basic Rev. A	9-4-97 2-4-98			Tailboom, Modification of, Inspection of
206L-97-108	Basic	6-20-97			Main Rotor Hub Pillow Block, Change in Retention Hardware

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206L-97-109	Basic	10-10-97			Engine Driven Fuel Pump (CECO), Internal Drive Spline, Inspection of
206L-98-110	Basic	5-6-98			Collective Idler Link, Modification of Limitations Schedule
206L-98-111	Basic	7-24-98			Replacement of Hydraulic Relief Valve
206L-98-112	Basic Rev. A	10-14-98 10-10-02			Engine Fuel Control, Internal Spring Replacement
206L-98-113	Basic	11-18-98			Main Rotor Blades, P/N 206-015-001-107, -109, -111 and -113, Delamination of Tip Cap Assembly, Replacement of
206L-98-114	Basic Rev. B	11-25-98 12-6-00			Tailboom, Inspection of Horizontal Stabilizer for Cracks
206L-99-115	Basic Rev. F	5-21-99 4-14-01			Tailbooms 206-033-004-ALL, Inspection and Modification Of
206L-00-116	Basic	3-30-00			Collective Lever Assembly 206-010-467-001, Modification and New Collective Lever Assembly/-105, Introduction of
206L-00-117	Basic	10-30-00			Rolls-Royce 250-C30P Engine, Replacement of Compressor Scroll 23066737 and 23072848
206L-01-118	Basic	3-6-01			Rescue Hoist, BL-16600 Series, Breeze Eastern Customer Alert Bulletin CAB-100-58
206L-01-119	Basic Rev. A	3-30-01 5-7-01			Chip Detector Assembly, Tedeco B4093 and B3188B
206L-01-120	Basic	7-26-01			Tail Rotor Output Shaft 206-040-949-101 by Serial Number Recall of
206L-01-121	Basic	9-17-01			Rolls Royce Engine, Turbine Assembly - Third Stage Turbine Wheels with Limited Life

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