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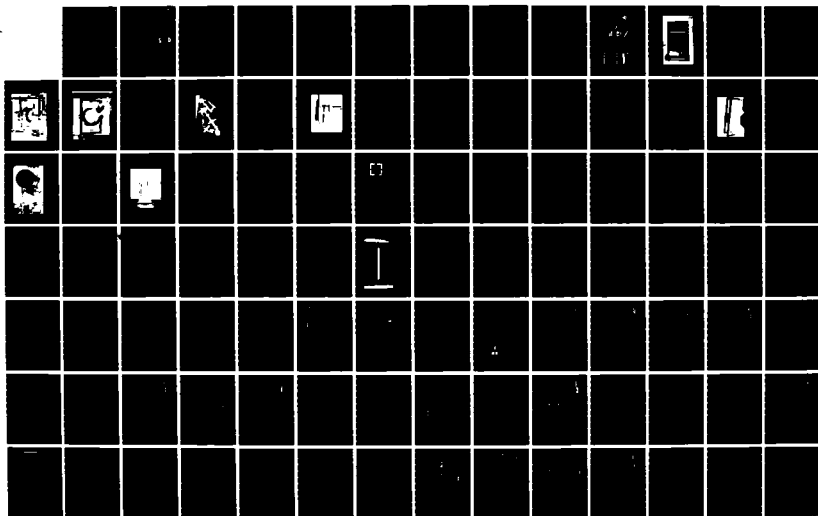
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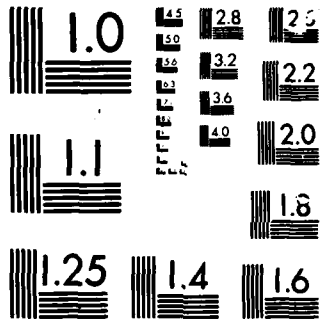
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Final Report

RADOME  
POSITIONER FOR THE RFSS

D. O. Gallentine,  
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C. J. Bowick, R. W. Bird  
31 December 1977

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A second element used is a sturdy hinged seeker antenna mount that will permit accurate positioning of the seeker antenna when the radome is mounted or removed from the gimbal. The third element used is a movable cart that can lift the entire assembly off the door frame and carry it out of the way. A fourth element used is a specially designed cart to remove the aperture door and store it while the radome positioner is being used.

The radome positioner is controlled by a microcomputer that permits manual operation and the selection of one of several raster scan patterns to ease data taking. Precision speed and position controlling is accomplished by a closed-loop servo approach where the loop is closed via the computer.

The positioner provides additional capability to perform antenna pattern measurements using the RFSS array and anechoic chamber and may possibly function as a general purpose gimbal permitting closed-loop tracking of the array by experimental RF seekers.

TABLE OF CONTENTS

	<u>PAGE</u>
1.0 INTRODUCTION.....	1
2.0 BACKGROUND.....	5
3.0 MECHANICAL DESCRIPTION.....	7
3.1 Design Approach.....	12
3.2 Mechanical Components.....	19
3.3 Installation Procedures.....	23
4.0 ELECTRONICS.....	27
4.1 Microcomputer Components.....	29
4.2 Motor Control Electronics.....	32
4.3 Microcomputer Software.....	39
5.0 POSITIONER OPERATION.....	45
APPENDIX A RADOME POSITIONER DRAWINGS AND SCHEMATICS.....	49
APPENDIX B RADOME POSITIONER SOFTWARE LISTING.....	137
APPENDIX C MAJOR COMPONENT OPERATING MANUALS AND DATA SHEETS.....	199
APPENDIX D EXTERNAL SERIAL INTERFACE.....	233
APPENDIX E PRESTORED RASTER SCAN PATTERNS.....	239

Pages 120 and 121 do not contain proprietary information.

Per Mr. Kevin Jackson, Army Missile Comd, Systems Simulation Dir.

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## LIST OF ILLUSTRATIONS

<u>FIGURE</u>		<u>PAGE</u>
1	Sketch Showing the Radome Positioner and Electronics Installed in the West Aperture Room of the RFSS.....	2
2	Microcomputer Rack and Control Console for the RFSS Radome Positioner.....	3
3	Radome and Gimbals and Seeker Mount Rear View.....	8
4	Radome and Gimbals Front View.....	9
5	Special C-Clamps for Attaching to RFSS Radome.....	11
6	Cart Used to Install, Remove and Store the RFSS Radome Positioner.....	13
7	Diagram Illustrating Gimbal Misalignment Factors Due to Machining Tolerances.....	16
8	Seeker Antenna Mounting Frame Prior to Installation.....	20
9	Elevation Axis Motor and Worm Gear Drive Assembly.....	22
10	Cart Used to Remove the RFSS West Aperture Room Door.....	24
11	Block Diagram of RFSS Radome Positioner.....	28
12	Motor Direction and Speed Control Block Diagram.....	33
13	Motor Controller Feedback Loop.....	34
14	Q-Con C-10P-4 Motor Speed Controller.....	36
15	RFSS Radome Positioner Microcomputer Software Flow Chart....	40
16	Alphanumeric Display Showing Angle Readout.....	42

LIST OF TABLES

<u>TABLE</u>		<u>PAGE</u>
1	RFSS Radome Positioner Requirements.....	10
2	Total Readout Accuracies.....	17
3	System Messages.....	46

## 1.0 INTRODUCTION

As originally designed, the Radio Frequency Simulation System (RFSS) provides a unique capability for closed-loop testing of RF guidance systems. The elements of the RFSS, notably the multi-element target array and the large anechoic chamber, can service three test point locations - the main central flight table and two off-axis aperture rooms. The two-axis gimbal described in this report is intended to be a portable structure that can be installed when needed in the West Aperture Room\* providing the RFSS with an expanded capability for radome and RF seeker testing and for other uses such as microwave antenna testing and RF seeker evaluations.

The new radome positioner shown in Figure 1 utilizes a heavy duty structure capable of handling missile radomes from a variety of Army missiles from the large Pershing to the smaller Patriot and Hawk radomes. Other radomes from a variety of systems can also be handled. The positioner operation is controlled by a microcomputer providing two-axis closed-loop control via a simple keyboard and digital display. These elements are shown in Figure 2. The operator proceeds through a few simple steps to bring the unit to operational readiness and then selects one of several preprogrammed raster scan patterns, or complete manual positioning is possible.

The positioner then moves the radome while the RF seeker antenna remains stationary. This approach is based on the fundamental concept that if only the radome is moving, only the radome is contributing to the indicated bore-sight error. As a result, even small radome errors can be conveniently and accurately ascertained.

The following sections describe in detail background information associated with the positioner and the mechanical, electrical and software portions of the radome positioner.

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\*Only minor modifications would be required to install the radome positioner in the East Aperture Room.

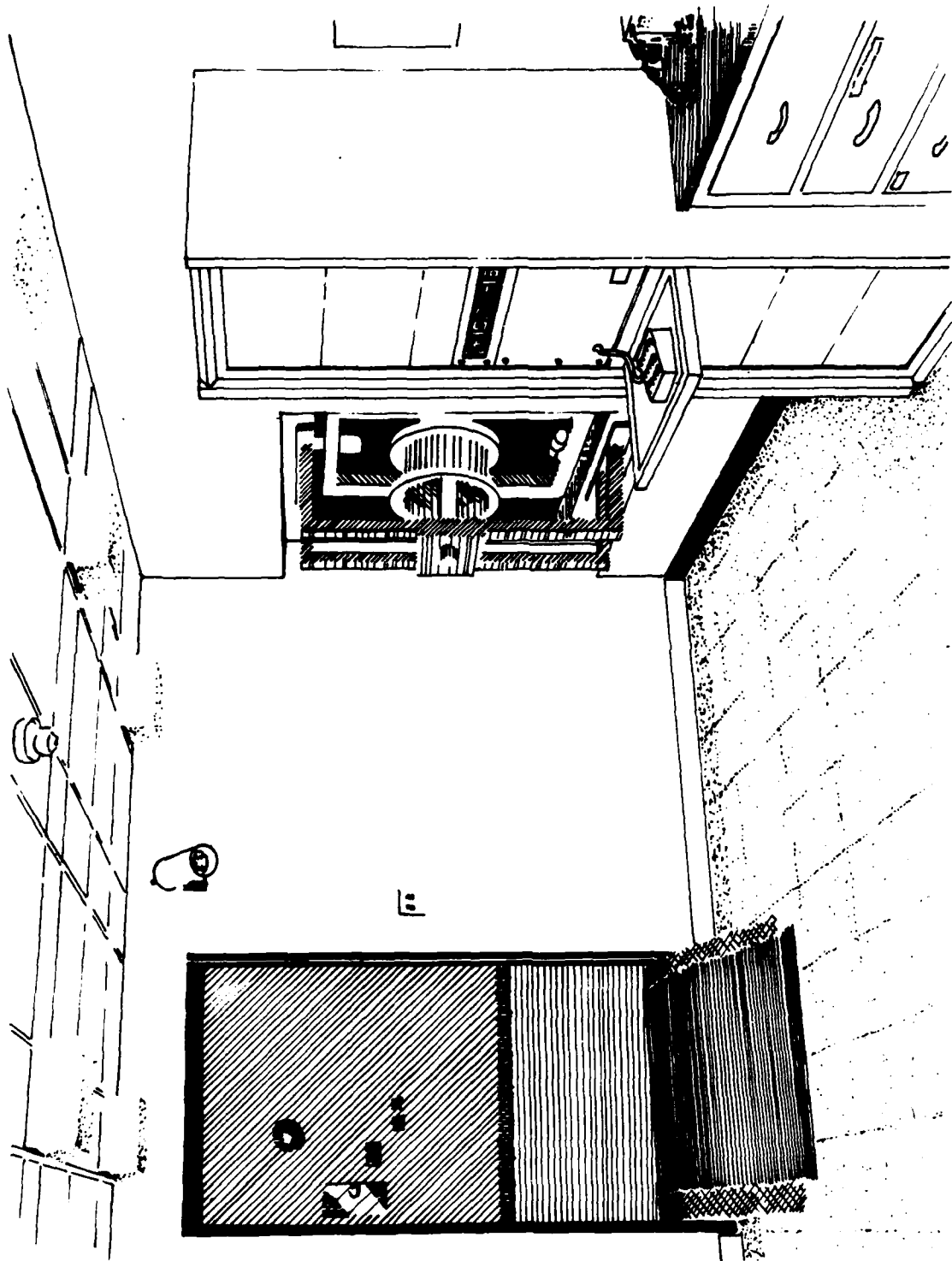


Figure 1. Sketch Showing the Radome Positioner and Electronics Installed in the West Aperture Room of the RFSS.

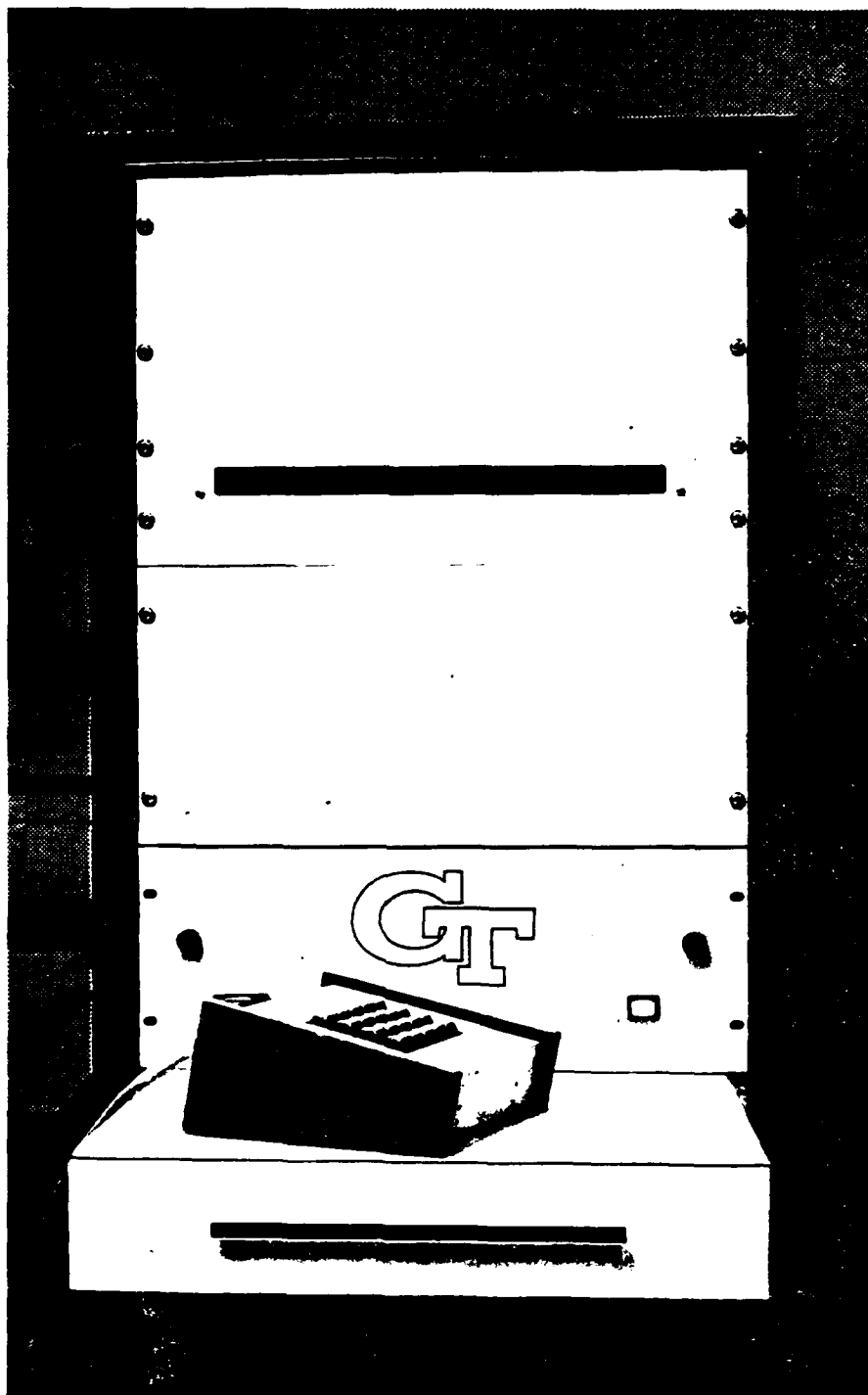


Figure 2. Microcomputer Rack and Control Console for the RFSS Radome Positioner



## 2.0 BACKGROUND

In the past few years, closed-loop tests of RF seekers in the RFSS with and without radomes have suggested the need for a separate portion of the facility be made available for convenient radome and seeker evaluations that do not tie up the main flight table. The term convenience as used here has several meanings:

1. It is certainly desirable to make things easier for the designer and evaluator to install the bulky and typically awkward missile radome with ease and, above all, accurately and repeatably. This factor improves operator morale and the quality of test data.
2. It is desirable to have a unit that is capable of automatic operation since a large amount of angle space must be sampled to fully characterize the nature of the radome under evaluation and manual operations are not geared to taking a lot of data.
3. A versatile implementation is needed to permit the operator to examine in minute detail peculiarities that might be uncovered in an initial screening of a production or unusual radome specimen.
4. It is desirable for a government agency to have a facility capable of independent evaluation of radomes and RF sensors in a complementary manner to their existing facilities and with known radome test procedures as are used by radome manufacturers.

Thus, the current design described in this report was conceived and developed to meet the needs. Further, the unit as implemented is fully compatible with other Army RFSS computers and offers addition flexibility for testing in the RFSS itself, perhaps allowing improved facility utilization in the future.

### 3.0 MECHANICAL DESCRIPTION

The radome positioner consists of a large two-axis gimbal assembly designed to fit into the current opening in the west aperture room upon removal of the shielded door. Figures 3 and 4 show the final unit prior to installation. The mechanical design philosophy used to meet the positioner requirements listed in Table 1 was to use large standard size ball and thrust bearings, steel pins compatible with the bearings, aluminum alloys, and standard structural members. Previous experience has shown these methods improve operational reliability and are cost effective.

The inner gimbal is a ring 18 inches inside diameter with a 3-inch square tubular cross-section. This inner gimbal is supported by the outer gimbal through two 0.984 inch diameter steel pins and four single row, deep groove ball bearings. The outer gimbal is a rectangular structure 26 inches by 38.5 inches inside dimensions with a 3-inch square tubular cross-section. It is supported in the azimuth axis with two 0.984 inch diameter steel pins and four single row, deep groove ball bearings. There is also a thrust ball bearing mounted below the outer gimbal to carry the vertical loads of the entire gimbal system. The entire elevation and azimuth gimbal system is mounted to an external frame. This external frame is aluminum angle 4 inches by 3 inches by 0.250 inch thick and is mounted into the opening of the West Aperture Room of the RFSS. The entire gimbal and outer frame assembly is clamped to the internal edge of the aperture opening with eight special design C-clamps (Figure 5). The C-clamps have a large clamping surface to spread the clamping pressure over a broad area, thereby preventing local distortion to the contact finger brass extrusion mounted on the inner edge of the aperture opening.

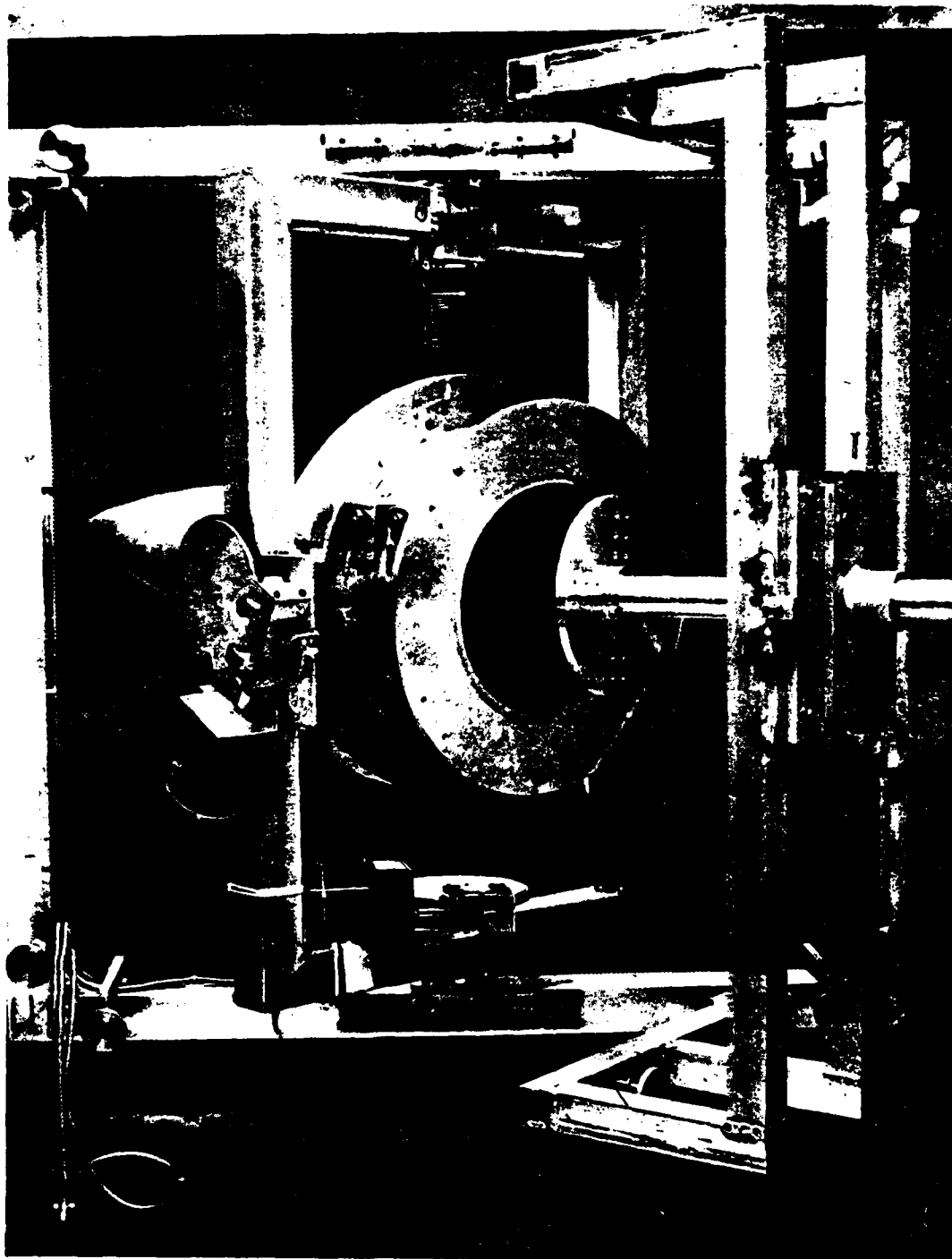


Figure 3. Radome and Gimbals and Seeker Mount Rear View.



Figure 4. Radome and Gimbals Front View.

TABLE 1

RFSS RADOME POSITIONER REQUIREMENTS

Radome Diameter	18 inches, maximum
Radome Weight	50 pounds, maximum
Seeker Antenna Weight	20 pounds, maximum
Readout Accuracy	$\pm 0.1$ degrees
Scan Angle Elevation	$\pm 40$ degrees
Scan Angle Azimuth	$\pm 40$ degrees
Scan Rate (AZ or EL)	2 degrees/sec, nominal
Repositioning Accuracy	$\pm 0.1$ degrees
Seeker Repositioning after Boresighting	$\pm 0.005$ inches
Sign of Angle (When Looking Toward the RFSS Array)	Up and to the Right (1st Quadrant) +AZ, +EL
	Up and to the Left (2nd Quadrant) -AZ, +EL
	Down to the Left (3rd Quadrant) -AZ, -EL
	Down to the Right (4th Quadrant) +AZ, -EL

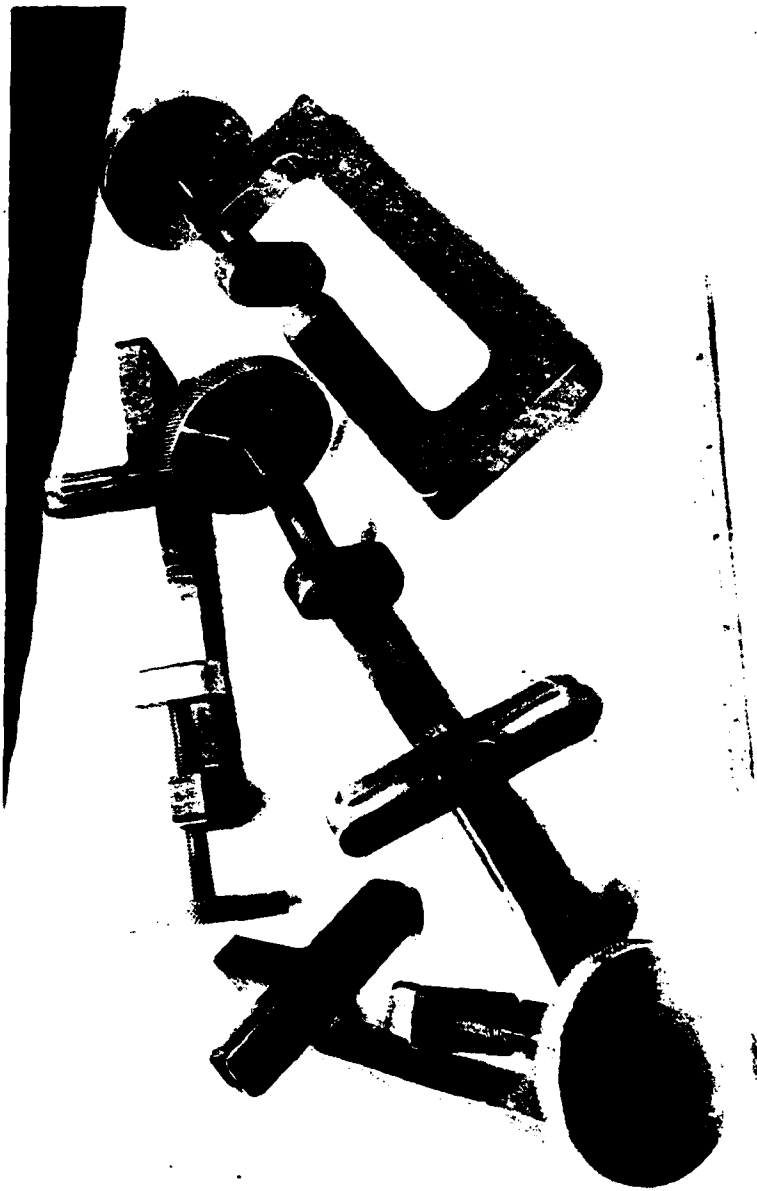


Figure 5 . Special C-Clamps for Attaching to RFSS Frame.

The seeker antenna mount and boresight adjustment mechanism is mounted directly to the external frame independent of the radome gimbal system mounting. The seeker antenna is located at the intersection of the gimbal's azimuth and elevation axis. It is mounted on a cantilevered 2-inch diameter aluminum tube supported at the rear-end by a plate which is attached to the boresight adjustment mechanism. This mechanism is an integral part of a stiff tubular structure that is attached to the external frame. Attachment to the external frame is accomplished through two large hand-operated screw locks. There are also four precision steel guide pins with stops located near the screw locks to act as precision references for the repositioning of the seeker antenna and its supporting structure after the test radome is installed. A hinge mechanism is used to swing the seeker antenna and its supporting structure out of the way while the test radome is being installed. This technique allows the seeker antenna to be installed or removed from the inside of the radome.

Associated with the positioner is a separate cart shown in Figure 6 used only for installation, removal and storage of the entire gimbal system. The cart is a modified commercial unit having a hydraulic lift and is mounted on wheels for ease of movement.

### 3.1 Design Approach

Three basic methods were used to design a gimbal assembly capable of meeting the requirements: 1 structural analysis was performed to select materials and geometries capable of meeting the desired very low deflections that occur as seeker and radome are mounted and moved, 2 basic drive train components were selected to have sufficient inherent accuracy needed to position the gimbal axes

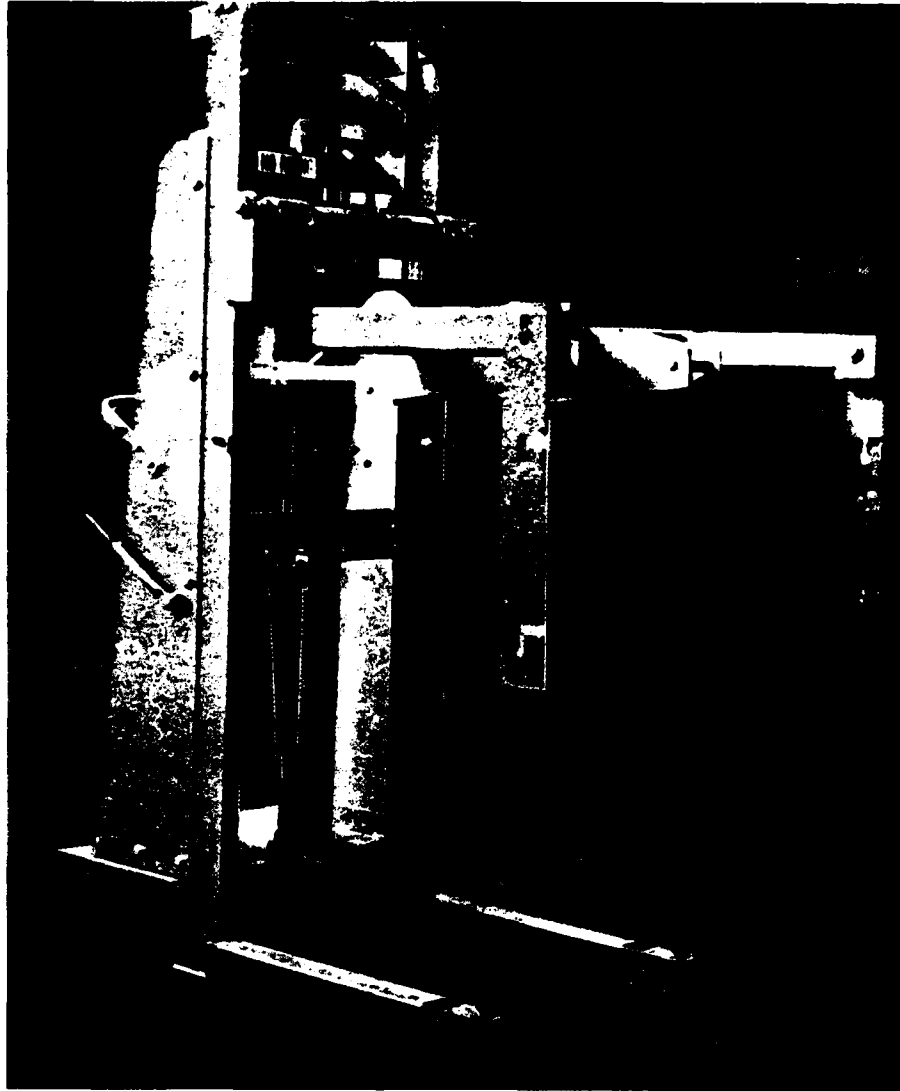


Figure 6 . Cart Used to Install, Remove  
and Store the RFSS Radome Positioner



accurately, and 3 critical components were accurately machined and when precise alignment was needed stainless steel was used for improved ruggedness.

### Structural Analysis

During the design study phase preceeding the hardware fabrication a structural analysis of this approach was completed. This analysis indicates the following:

- a] The maximum possible rotation of the outer gimbal frame at the location of the optical encoder is less than 0.00367 degrees. This is based on a maximum external moment of 525 pounds/inch caused by a 50 pound radome with a lever arm of 10.5 inches. This is not a system error, because it can be calibrated out at assembly and periodically thereafter.
- b] The maximum possible vertical deflection of the outer gimbal frame with reference to the thrust bearing is less than  $8 \times 10^{-4}$  inches. This deflection is based on the addition of a 50 pound radome.
- c] The vibration frequency of the positioner structure is calculated to be a minimum of 170 Hz.

### Readout Accuracy

Readout accuracy is a summation of the errors of the various elements of the system; these include the encoders, perpendicularity of the azimuth and elevation axis and the deflections within the structure that are caused by the installation of the test radome after the seeker antenna has been boresighted. A discussion of how each of these error sources is minimized is given below.

The encoders selected for this system are Itek Ra13/23C with an accuracy of plus or minus 0.03 degrees (1/3 bit). The encoder is an absolute type that is connected directly to the shaft in each axis.

(The encoder is described in detail in Appendix C.)

The error caused by the perpendicularity of the azimuth and elevation axes is dependent on the error (tolerance) in machining of the two axes in the outer gimbal. A typical machine tolerance would be approximately  $\pm 0.005$  inches which would result in an angular error of about  $0.02^\circ$ .

The error caused by the installation of the radome after the seeker antenna has been boresighted is dependent on the deflection of the entire gimbal system with reference to the seeker antenna mount. In this case, the calculated deflection caused by the installation of a 50 pound radome is 0.0008 inches. The readout error caused by this deflection divided by the distance (48 feet) from the seeker antenna to the source array antenna at the far end of the microwave chamber is negligible (less than  $1.5 \times 10^{-3}$  milliradians).

Other sources of error are an accumulation of miscellaneous machining and assembly tolerances which are estimated to be less than  $\pm 0.015^\circ$  (see Table 2).

#### Repositioning Accuracy of the Seeker Antenna and Radome

The seeker antenna must be swung out of the way while the test radome is being installed and must be repositioned to its original boresighted position to within  $\pm 0.005$  inches. This repositioning accuracy is built into the basic structure and is dependent on the machine tolerances of the location precision reference guide pins. This tolerance can be easily held to less than  $\pm 0.005$  inches by proper machining methods.

The seeker antenna will sag when placed on the 2 inch diameter attachment. The total calculated deflection caused by a 20 pound antenna system is less than 0.001 inches producing an angular rotation of less than 0.5 milliradians in the apparent antenna boresight axis..

The angular location of the test radome must be positioned to within  $\pm 0.1$  degree. This is accomplished by the use of an accurately machined adapter/fixture that attaches the test radome to the inner gimbal ring. Normal machining methods to tolerances of  $\pm 0.005$  inches with well-made radomes will be adequate. Alignment dowel pins are also located on the

$$* \quad \tan \theta_{\text{error}} = \frac{\text{Machine Tolerance}}{\text{Smallest Width}/2} \quad (\text{See Figure 7})$$

$$\tan \theta_{\text{error}} = \frac{0.005}{24.5/2} = 0.00041$$

$$\theta_{\text{error}} = 0.023^\circ$$

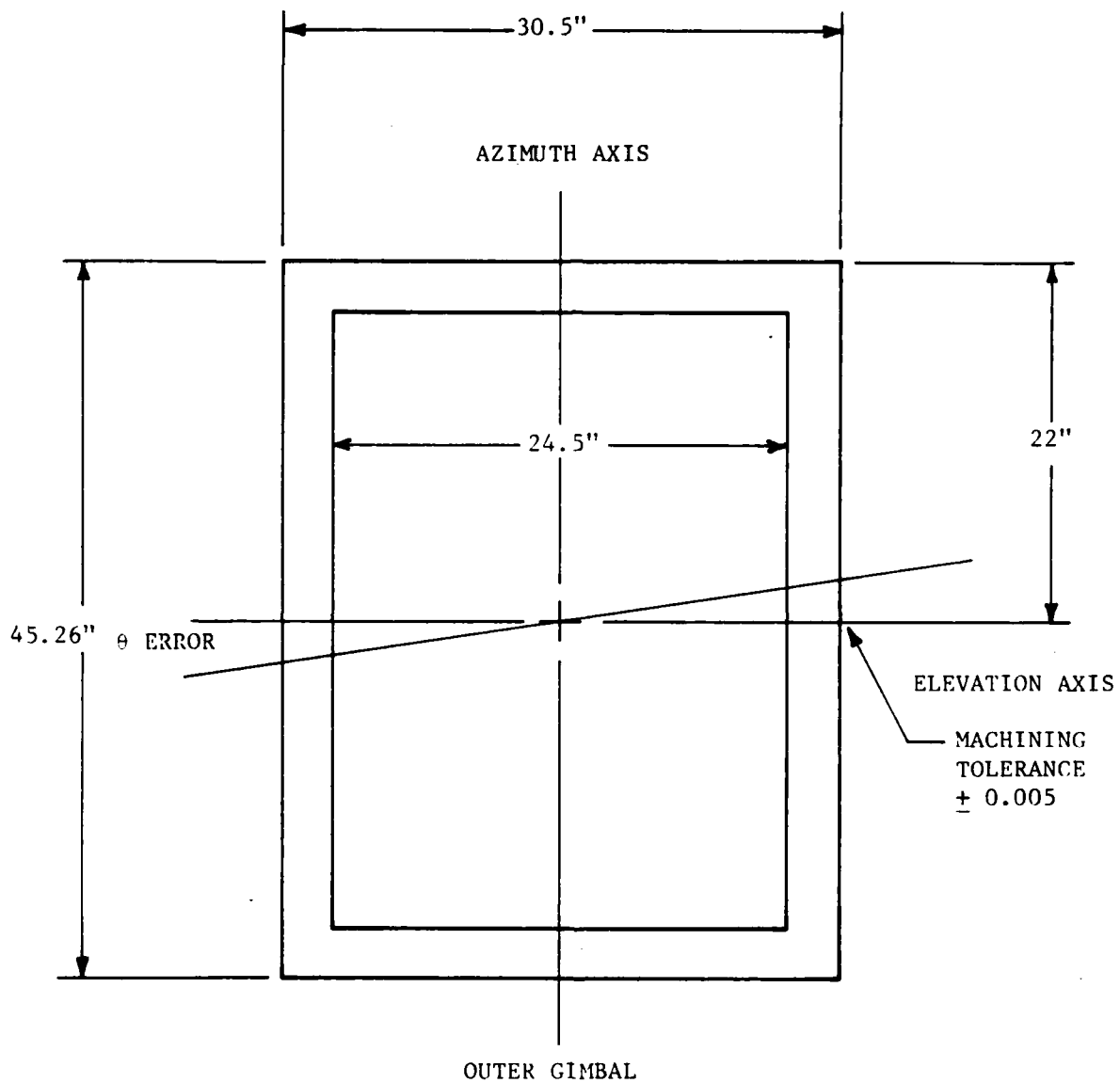


Figure 7. Diagram Illustrating Gimbal Misalignment Factors due to Machining Tolerances.

TABLE 2  
TOTAL READOUT ACCURACIES

<u>Error Source</u>	<u>Error Degrees</u>
Encoder Readout	± 0.030
Outer Gimbal/Perpendicularity	± 0.023
Structure Deflection	Negligible ( $1.5 \times 10^{-3}$ milliradian)
Structure Twisting	Negligible (0.004 degrees)
Miscellaneous Machining & Assembly Tolerances	<u>± 0.015</u>
 TOTAL SINGLE PLANE ERROR	 ± 0.065 peak
	± 0.056 RMS

fixture so that the radome can be removed and re-attached to the inner gimbal ring and maintain the same rotation position relative to the azimuth and elevation axes to within  $\pm 0.1$  degree.

The weight of radome positioner less radome, seeker antenna and counter weights is:

Inner Gimbal		43.67 pounds
Gimbal Ring	19.01	
Radome Adapter	14.17	
Radome Mount	6.79	
Elevation Shafts	3.70	
Outer Gimbal		84.62
Gimbal Frame	41.59	
Bearings Az and El	5.40	
Azimuth Shafts	3.98	
Drive Motors	10.00	
Gear Trains	7.00	
Encoders	2.00	
Motor Mounting Brackets	4.65	
Miscellaneous Brackets and Clamps	10.00	
Outer Frame		30.83
Outer Frame	23.53	
Alignment Plate	3.20	
Antenna Mount Hinge Brackets	4.10	
Seeker Antenna Mount		50.88
Antenna Mount	48.98	
Dowel Pins, Hand Screw Lock, Hinge Pins	1.90	
Miscellaneous Hardware and Wiring		5.00
	Total Weight Less	<u>215.00</u> pounds
	Radome Seeker Antenna and Counter Weights	

Note this weight is less than the door (~400pounds) used to seal the West Aperture Room of the RFSS.

### 3.2 Mechanical Components

The overall design of the radome positioner system is based on a two axis system (elevation over azimuth) mounted in an aluminum angular outer frame designed to closely fit the aperture door opening. A rigid seeker antenna mounting frame shown in Figure 8 is also attached directly to the angular outer frame.

The outer mounting frame (See Drawing 5\*) is fabricated from 4" by 4" by 3/8" aluminum angle-alloy 6061T6. The angle is welded into a rectangular frame and machined to fit the aperture opening, allowing a nominal 1/16" clearance on all four sides. During the machining operations the mounting surfaces for the azimuth upper and lower gimbal shaft (See Encoder Mounting Shaft Drawing 25) are machined parallel to each other to within 0.002". Also, the surfaces for mounting the seeker antenna alignment plates (See Drawing 6) and the seeker antenna support bracket hinges are machined perpendicular to the gimbal shaft mounting surfaces to within 0.002" and parallel to each other to within 0.002". Holes are also provided for mounting the four lifting buttons (See Drawing 28) on the sides.

The outer gimbal (Drawing 8) is fabricated from 3" readily available square aluminum of alloy 6061-T6. Solid aluminum blocks are also incorporated into the overall weldment at the azimuth and elevation bearing axis to provide solid cross-sections sufficiently large to support the large azimuth and elevation bearings. During the machining operation, the perpendicularity of the two axes was maintained to within  $\pm 0.005"$ . The main drive motor mounting brackets in both axes are also mounted on the outer gimbal. The mounting surfaces for these brackets are machined on the sides of the gimbal to be parallel to the appropriate axis within  $\pm 0.005"$ . The encoder mounting surfaces are also located on the outer gimbal. These encoder mounting surfaces are machined to locate encoders concentric and perpendicular to the center lines of the azimuth and elevation axis to within 0.001 inches to prevent excessive side loading on the encoder bearings.

\*All mechanical and electrical drawings appear in Appendix A.



Figure 8. Seeker Antenna Mounting Frame Prior to Installation

The inner gimbal (See Drawing 9) is a total weldment fabricated from various thicknesses of aluminum sheet and solid aluminum blocks. Excess stock is left on all surfaces of the weldment to allow machining to final dimensions. General tolerances are held to  $\pm 0.005$  inches although clearance between the radome mounting ring (See Drawing 27) and the inner gimbal is held to less than 0.002 inches by hand fitting during the machining operations.

The seeker antenna bracket (See Drawing 11) is a machined weldment fabricated from standard 2 inch by 2 inch by 1/8 inch square aluminum tubing alloy 6061-T6. Solid aluminum sections are added where compression loading is required to prevent localized distortions of the tubing wall. Parallel tolerances of mounting surfaces are held to 0.002 inches. The location of main alignment dowel pin holes is accomplished by transferring the holes to the antenna alignment plate (See Drawing 6) after attachment to the outer frame. The seeker adjustment mechanism (See Drawings 22, 23, and 24) attaches directly to the seeker antenna mount and provides vertical and horizontal adjustments in both planes up to  $\pm 0.750$  inches. Adjustments in the third plane are accomplished with the 2 inch diameter round tube located at the center of the adjustment mechanism.

Drive motors and worm gear assemblies shown in Figure 9 are identical in both azimuth and elevation axis. There is an additional thrust bearing located in the worm gear mounting block (See Drawing 15) for the elevation axis. This thrust bearing is located above the worm to accept the loads of the radome when insufficient counter weight is applied.

The counter weights (See Drawing 41) are located on each side of the radome mounting. Eight counter weights are supplied and can be applied in increments of 10 pounds up to 80 pounds.



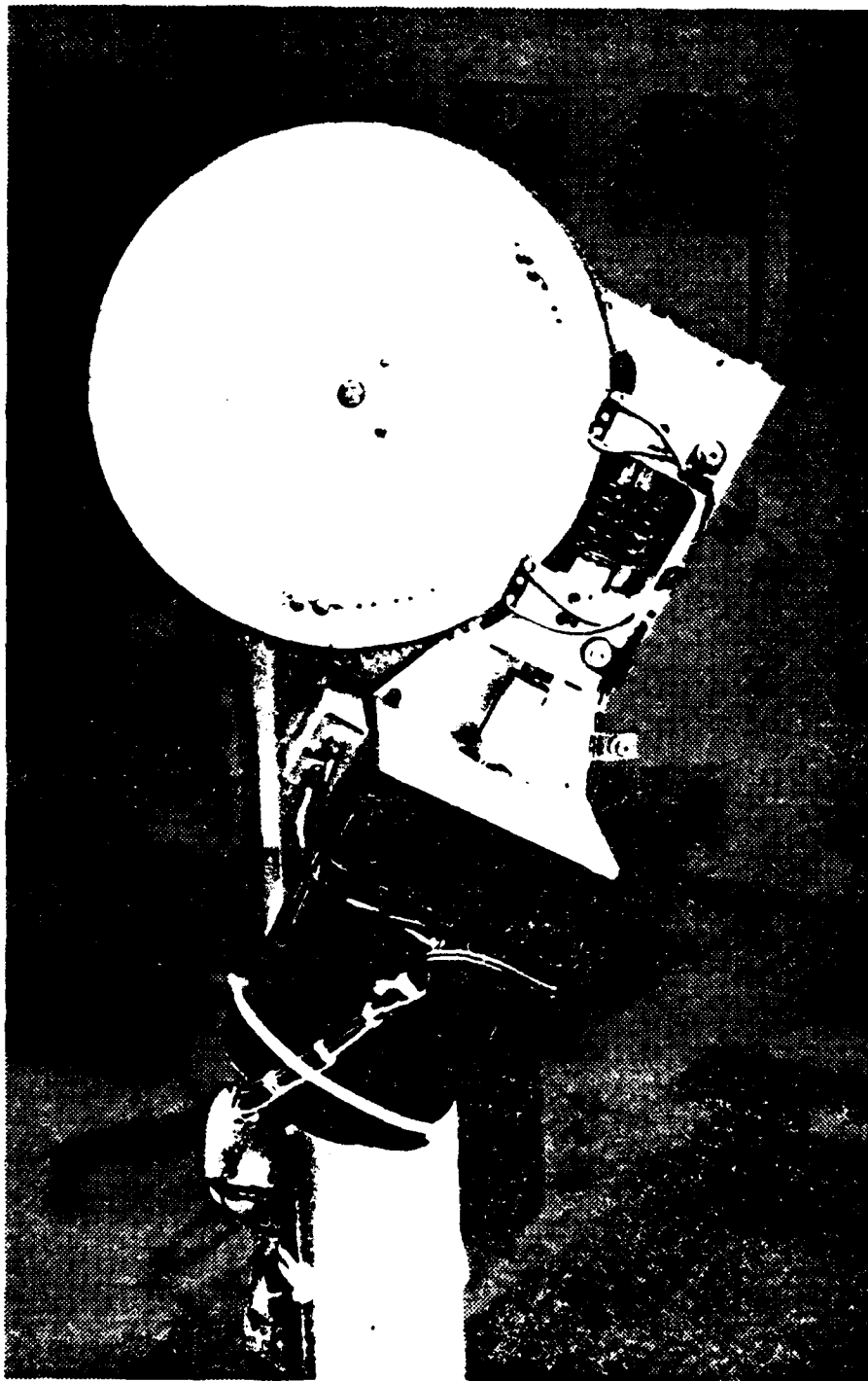


Figure 9 . Elevation Axis Motor and Worm Gear Drive Assembly.

### 3.3 Installation Procedures

In order to install the Radome Positioner in the aperture door opening, the aperture door and its associated parts including door latch, limit stops, etc., must first be removed and stored for future replacement. The door removal is accomplished with a special cart shown in Figure 10 that is fabricated for that purpose.

The suggested procedure for removal of the door and installation of the Radome Positioner is:

- A. Remove door closure mechanism from both the door and the wall above the door. Also remove the door latch and the electrical door-closed indicator switch from the wall on the right side of the door. (Save all of the hardware for reinstallation of the door.) Open the door to approximately 45° angle.
- B. Manually move the door-removal hand cart under the door until the approximate center of gravity of the door is aligned with the approximate center of the platform on the cart. Align the edge of the door with groove on the top of the platform. With the foot lever raise the platform until the weight of the door is being supported by the cart. Tighten the upper door clamp. With the foot lever raise the door until the door hinges are separated (approximately 2 inches). Move the cart, with the door attached, away from the door opening until the door clears the wall. Slowly lower the platform with the door attached by releasing the hydraulic valve. The door and cart can now be moved for storage.
- C. Manually move the Radome Positioner cart, with the Radome Positioner attached, into position in front of the aperture opening. Raise the Radome Positioner until the outer frame

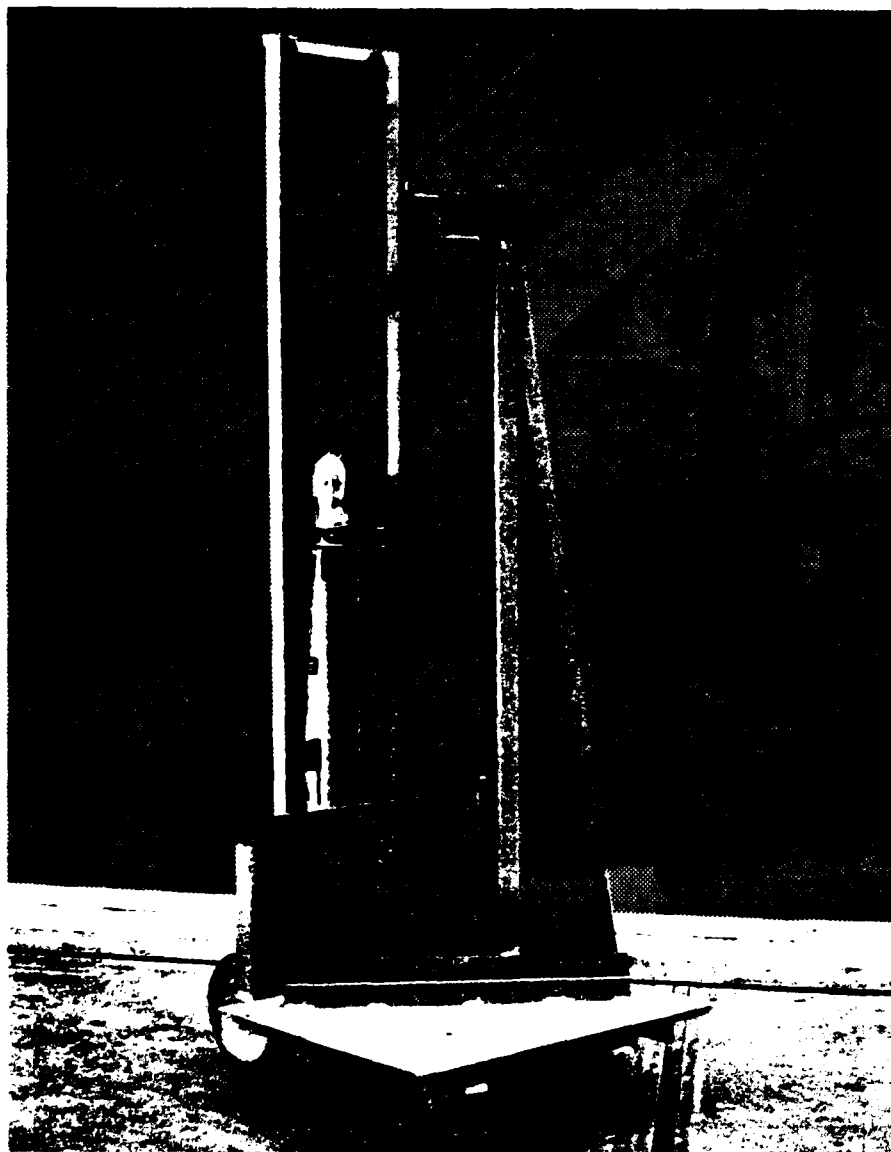


Figure 10. Cart Used to Remove the RFSS West Aperture Room Door.

aligns with the aperture opening. Lock the foot brake on the cart and move the Radome Positioner forward into the opening by rotating the hand wheel located between the forks at the cart.

- D. Install and tighten the eight special C-clamps around the periphery of the outer frame.
- E. Remove the cart by lowering the forks with the lifting books approximately 1.5 inches. Release the foot brake and move the cart backward separating the lifting hooks from the lifting buttons located on the outer frame.
- F. After completing the electrical connections to the drive motor and readout devices, the system is ready for the electrical check-out and operation.
- G. Calibration adjustments and zero alignment of the optical encoders can also then be made.

To reinstall the aperture room door, the procedure given above is carried-out essentially in reverse.



#### 4.0 ELECTRONICS

The basic requirement of the radome positioner electronics is to allow an operator to accurately position the azimuth and elevation gimbals. A simple solution would be a manual control of the motors for each axis and a calibrated scale to indicate angle. A more sophisticated system eases the operator's task permitting the taking of a lot of data from many radomes. Until recently the conventional approach to the problem involved a complex servo feedback system and electro-mechanical indicators and position control. With the introduction of the microprocessor in 1971, the means to implement a programmable and sophisticated control system with a minimum of hardware became readily available. In addition, a microprocessor is capable of performing a wide variety of complex logical operations under control of an easily modified program stored in digital memory.

The use of a microprocessor and its associated components forming a microcomputer, as the basis of the radome positioner electronics, results in a very flexible and easy to use system. To implement a similar system with conventional digital logic would require 400 - 500 integrated circuits compared to the 30 integrated circuits which actually comprise the heart of the microcomputer. This dramatic reduction in parts count results in a similar reduction in cost and power consumption and an increase in reliability and flexibility.

A block diagram of the radome positioner electronics is shown in Figure 11. The microcomputer closes a digital control loop between each shaft angle encoder and the azimuth or elevation motor and displays the current gimbal position. Commands from the keyboard or serial ASCII (American Standard Code for Information Interchange) data from an external source cause the microcomputer to update angle inputs to the control loop and to open or close the loop as required. Internally stored programmable raster patterns are provided for automatic positioning.

With the exception of the display and motor controller interface, all of the positioner electronics are contained on 5 plug-in circuit boards located in the main electronics chassis. Four of these boards, the enclosure,

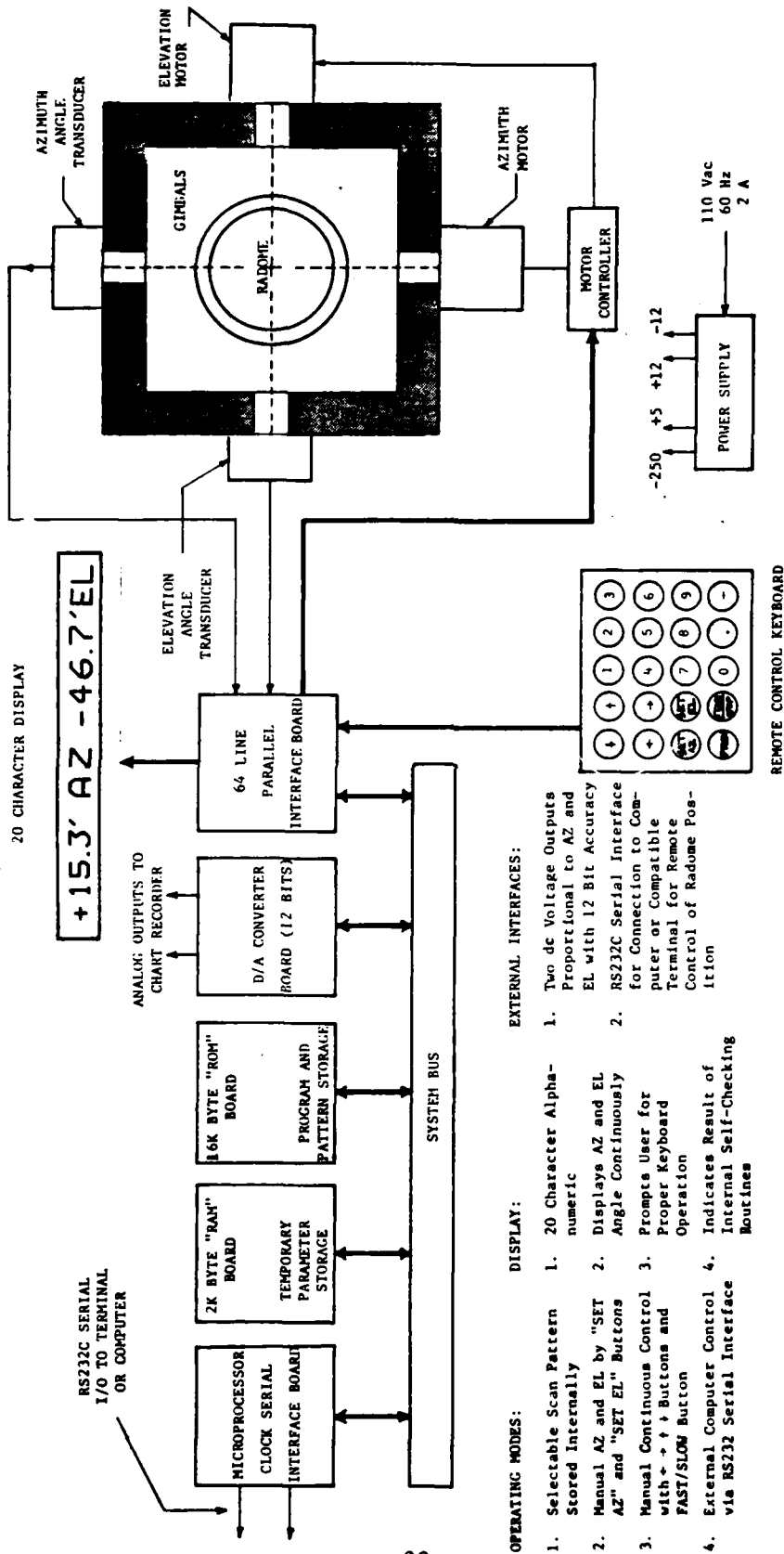


Figure 11. Block Diagram of RFSS Radome Positioner.

and power supply are commercially available microcomputer and peripheral circuit cards that have been modified slightly for this particular application. A fifth wire-wrap board in the main chassis contains miscellaneous interface circuits for the keyboard, display and analog angle outputs. The only other non-standard electronics assembly is the dual, optically isolated D/A converter and amplifiers which are used to convert digital information from the microcomputer into isolated dc signals used to control the speed and direction of the gimbal motors. This is referred to as the motor controller and is contained in an enclosure mounted behind a rack panel in the bottom of the rack.

#### 4.1 Electronics Components

The positioner electronics are comprised of several distinct components, each of which will be described individually. These components are: microprocessor board, RAM board, ROM board, parallel I/O board, I/O buffer circuits, display, keyboard, power supplies, shaft encoders, motors, and motor controller.

##### Microprocessor Board

The heart of the entire controller is a Motorola M6800 microprocessor and its associated circuits contained on the Motorola M68MM01A-1 micro-module (See Drawing 64). This board contains the 6800 microprocessor, 1k bytes of RAM, provisions for up to 4k bytes of ROM, two 20 bit parallel I/O ports and an RS232 serial I/O port. The controller software is contained in the four 2708 EPROMS located on this board. The two parallel I/O ports are used to operate the display and keyboard.

##### 2k Static RAM

The Motorola M68MM06 board holds 2048 bytes of RAM that are used for temporary variable storage by the positioner software. (See Drawing 66) Sixteen 2102-1 1k bit static RAMs and their associated buffering and address decoding logic are contained on this board.



### 16k ROM Board

As additions are made to the software and if new rasters are added the 4k bytes of ROM space available on the microprocessor board may not be adequate. The 16k ROM board M68MM04 (See Drawing 67) has room for 16 1k byte EPROMS should additional memory be required.

### 32/32 Parallel I/O Board

The M68MM03-1 32/32 parallel I/O board (See Drawing 68) provides 32 parallel inputs and 32 parallel outputs to the microprocessor. These inputs and outputs appear as four memory locations beginning at address 8E00 and are used for motor speed and direction control and to read the two 13 bit shaft angle encoders. All inputs and outputs are buffered.

### I/O Buffer Board

This board is a custom wire-wrapped board containing miscellaneous interface circuitry for the keyboard and display as well as a modular dc/dc converter and two 12 bit D/A converters used to provide analog azimuth and elevation angle outputs. A schematic and parts placement for these circuits are shown in Drawings 67 and 70.

### Display

A Burroughs Self-Scan II 20 character alphanumeric display (See Appendix C) is used to output messages and position information to the operator. This display was chosen because it is entirely self-contained and required only power supply voltages and parallel ASCII data. The display requires +5 Vdc, -12 Vdc and -250 Vdc to operate. The -250 Vdc is provided by a modular dc/dc converter mounted on the rear inside wall of the main chassis. Characters in the display are multiplexed and thus require a periodic "refresh". This is provided by an external 100 ns clock on the I/O buffer board and appropriate interrupt driven software (See Section 4.3).

### Keyboard

Commands to the positioner are entered via a custom 20-key keyboard attached to the front of the main chassis (See Drawing 71). Hall-effect switches were used to minimize key bounce problems. Integrated circuit U1 generates an interrupt to the microprocessor whenever a key is pressed causing the positioner software to execute a keyboard parsing routine which reads the switch closure via PIA lines PA0-PA7 and PB0-PB7 from the I/O buffer board.

### Power Supplies

A power supply (See Drawing 75) within the main electronic chassis supplies +5 Vdc, and  $\pm 12$  Vdc to the microcomputer components, keyboard, display and motor control electronics. A dc/dc converter located on the I/O buffer board converts 5 Vdc to  $\pm 15$  Vdc for the D/A converters used to produce analog angle outputs and to the D/A converters in the motor speed controller. Another dc/dc converter in the rear of the main electronic chassis supplies 250 Vdc to the display.

### Shaft Encoders

Two identical 13 bit shaft angle encoders located on the azimuth and elevation gimbal shafts converts angular displacement to parallel binary data used by the microcomputer to read the gimbal angles to within 0.09 degrees. +5 Vdc is supplied to each encoder via the 50 conductor cable connecting the encoders and microcomputer (See Appendix C for a complete description of the shaft angle encoders).

### Motors

Identical 1/25 horsepower ac motors (See Figure 9) and gear reduction boxes are used to drive each gimbal axis. Motor speed is regulated by a triac speed controller which in turn is driven by optically isolated control signals from the motor controller. A tachometer on the motor shaft provides an ac voltage proportional to speed which is fed back to the motor speed controller to maintain constant torque under varying load conditions over a wide range of speeds.

#### 4.2 Motor Control Electronics

A block diagram of the electronics utilized for motor speed and direction control (azimuth and elevation) is shown in Figure 12. The electronics perform three basic functions. They are:

1. Control of the rotational speed of the motor on each axis.
2. Directional control for each motor.
3. Manual over-ride control.

The heart of the motor control electronics is the Q-CON C-10P-4 variable speed motor control. A block diagram of this motor controller is shown in Figure 13.

The controller maintains constant speed over a wide range of load torque by means of a feedback loop between the tachometer and a triac operated motor driver. The amplifier amplifies the error signal received from the tachometer in the feedback loop and drives the motor. The effective gain in the loop can be adjusted to be sufficiently high so that even a small error voltage will initiate a corrective action. The effective gain in the loop when using the C-10P-4 controller approaches 100 causing the speed of the motor to change a few percent with changes in the load.

Separate C-10P-4 motor speed controllers are used for the azimuth and elevation axes motors. The only modification made to the controller was to bring out a connection to allow motor speed to be controlled ( $V_1$ ) externally by a D/A converter which is driven by an output of the micro-computer.

Details of the controller are discussed below.

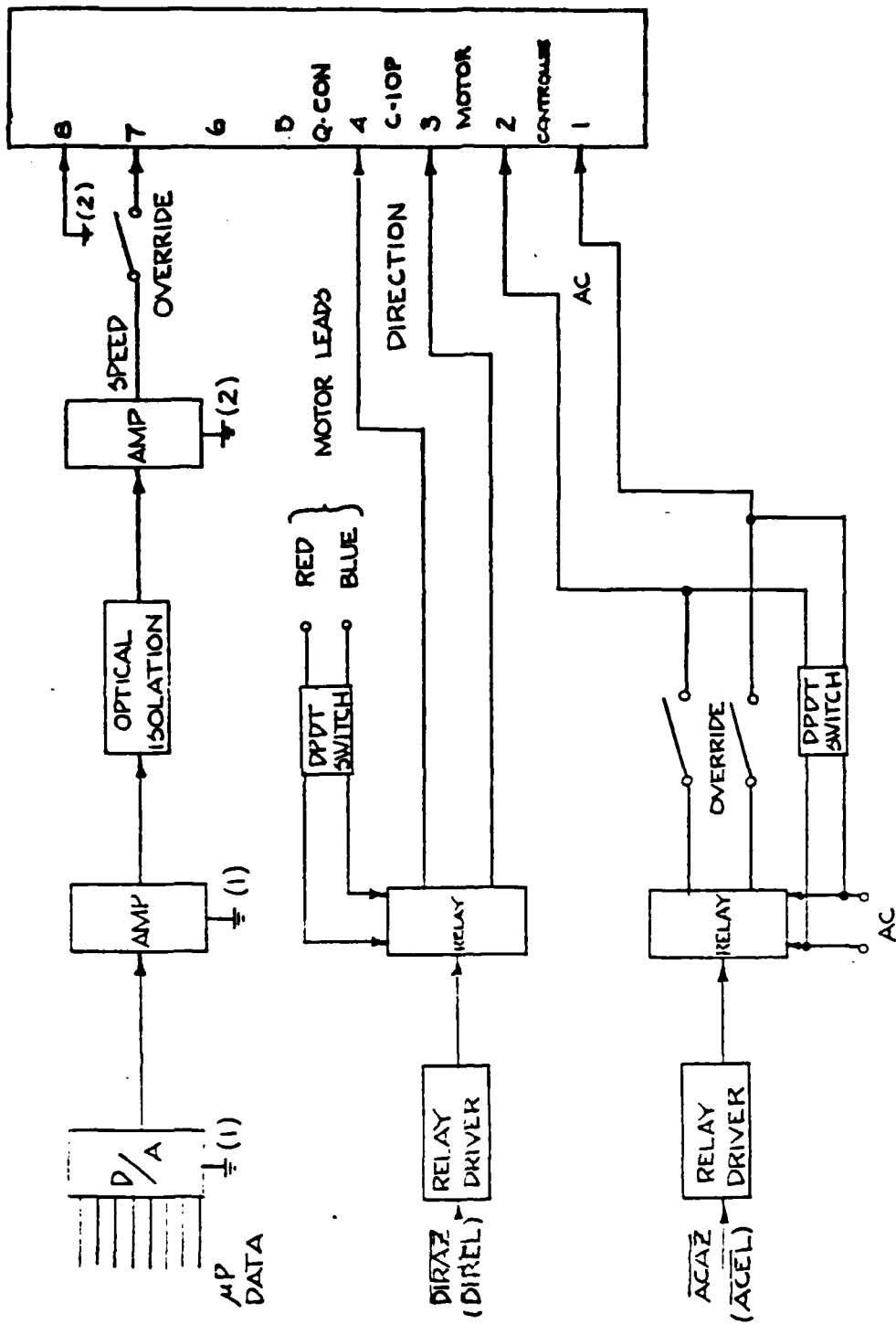


Figure 12. Motor Direction and Speed Control Block Diagram.

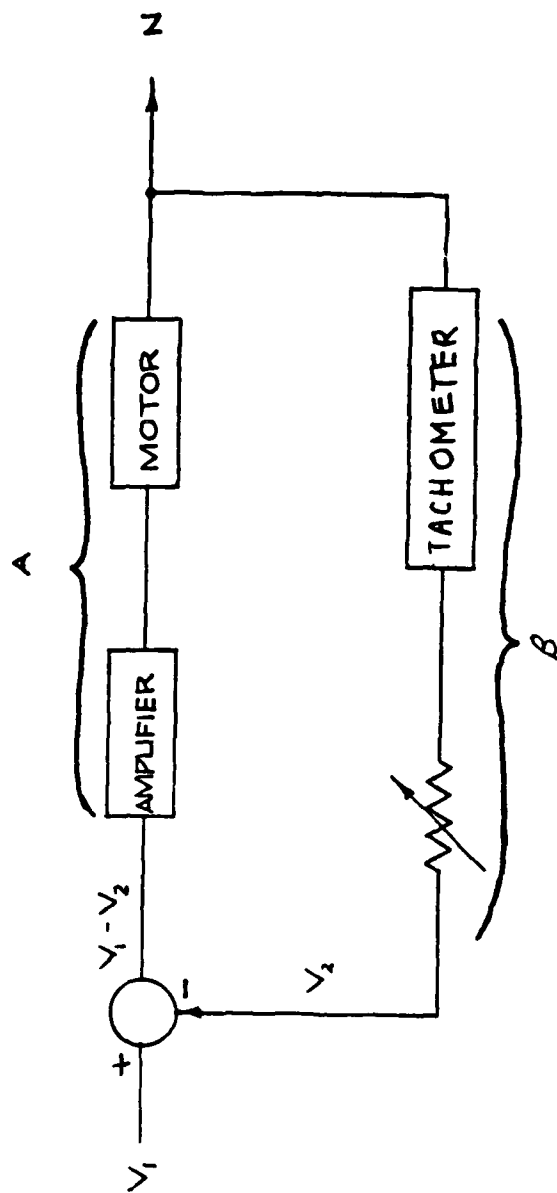


Figure 13. Motor Controller Feedback Loop.

### Control of Motor Speed

Control of the rotational speed for each motor (azimuth and elevation) is accomplished by applying positive dc voltage reference ( $V_1$ ) to pin 7 of the respective Q-CON C-10P-4 controller (See Figure 14). The motor's rotational speed is proportional to the reference voltage  $V_1$ , and at a reference voltage of zero (0) volts, each motor will be stopped. Maximum rotational speed is obtained with an input voltage of approximately 20 volts.

When the microcomputer issues a speed command to a motor (azimuth or elevation) it delivers an 8-bit digital word to its respective digital to analog D/A converter (Figure 12). The D/A then translates this digital word into a corresponding dc voltage level. This dc level is then amplified by U1 and applied to an optically coupled isolator through U2. The isolator's function is to isolate the C-10P-4 controller from the microcomputer and its associated components, thus providing protection against ground loops, power line transients, and noise. The isolated dc signal is then amplified by U2 and U3 and applied as the reference voltage ( $V_1$ ) to pin 7 of the C-10P-4 controller.

The D/A used in this design is the Datel model 98BIR. Its 8 inputs provide for  $2^8$  or 256 different dc voltage levels which are used to control the motor speed.

### Directional Control

Directional Control of the rotation of each motor is accomplished by:

1. Disconnecting ac power from the C-10P-4 controller.

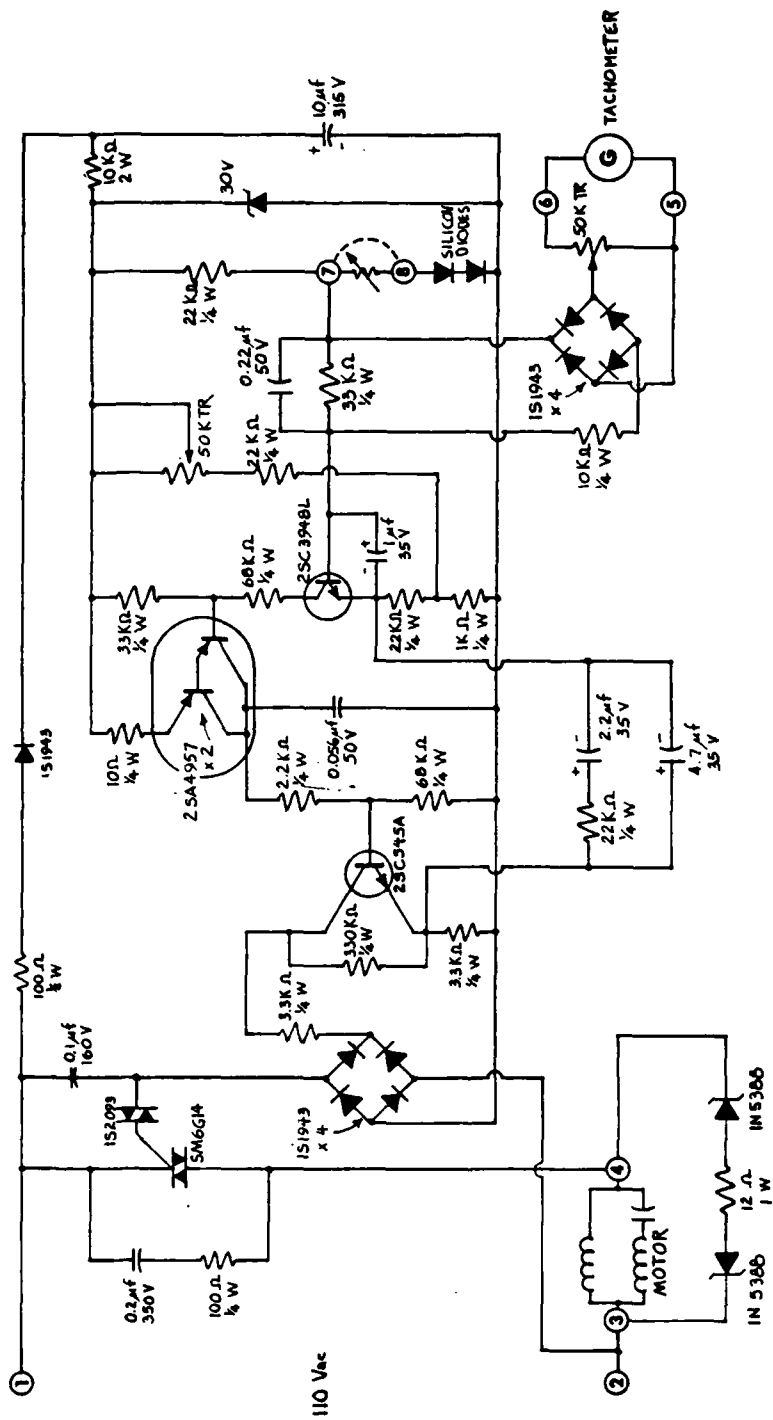


Figure 14. Q-Con C-10P-4 Motor Speed Controller.

2. Reversing the red and blue motor leads between pins 3 and 4 of the controller.
3. Reapplying the ac power.

The sequence must be followed as it is stated above. MOTOR DIRECTION MUST NOT BE CHANGED WITH POWER APPLIED TO THE CONTROLLER.

During program control, if the microcomputer determines the need for direction reversal, it first sets ACEZ (ACEL) high turning off relay RY1 (RY2) and disconnecting power from the controller. Once ac power is disconnected, the motor's direction may be reversed. To do this the microcomputer complements DIRAZ (DIREL) reversing the red and blue motor leads between pins 3 and 4 of the C-10P-4 controller. Power is then re-applied to the controller by the microcomputer, and the direction reversal is complete. This is all done through program control and takes place automatically.

#### Manual Over-ride Control

During its normal operation, the microcomputer software will not allow the radome to be positioned at an angle greater than  $\pm 40$  degrees with respect to its center position in either azimuth or elevation. Should the microcomputer fail however, a standby method of shutting down the system, if it tries to rotate beyond its  $\pm 40$  degree limit, has been installed. This standby system is a set of four limit switches, two for each axis, which will interrupt the ac power to the C-10P-4 controllers if  $\pm 40$  degrees in either direction is reached by the radome. If this occurs, there is no way of returning the radome to within its boundaries through microcomputer control. For this reason, manually operated override switches have been provided to reposition the radome to within its boundaries so the microcomputer can regain control. THE OVERRIDE SWITCHES SHOULD NEVER BE OPERATED WHILE THE POSITIONER IS UNDER MICROCOMPUTER CONTROL.



Should the microcomputer software limits fail, and the limit switches engage, then the following directions apply:

1. Determine which limit has been reached (Azimuth or Elevation)
2. Throw the OVERRIDE switch to OVERRIDE.
3. Throw the switch corresponding to the limited position (Azimuth or Elevation) to its position opposite NORMAL. The radome will then reverse direction and proceed into its normal operating boundary.
4. When the radome has reached the desired position, return the switch thrown in step 3 to its NORMAL position. This will stop the radome.
5. If it is desired to reposition the other axis at this time, throw the appropriate switch (azimuth or elevation) to the position opposite its normal position. This axis will then reverse from the direction it was going when limiting occurred. When the radome is in the desired position on this axis, return the switch to its NORMAL position.
6. After repositioning the radome, return the OVERRIDE switch to its NORMAL position. The radome is then again under microcomputer control.

CAUTION

NEVER TRY TO MANUALLY REPOSITION THE RADOME WITH THE OVERRIDE SWITCH IN ITS NORMAL POSITION.

It should be noted here that once the OVERRIDE switch is returned to NORMAL, the microcomputer is again in control of the positioner. The possibility therefore exists that whatever caused limiting in the first place, could again cause limiting to occur. If this is the case, manually reposition the radome as in steps 1 thru 5 above, but do not carry out step 6. This will prevent the microcomputer from taking

control of the positioner and thus prevents limiting from again occurring.

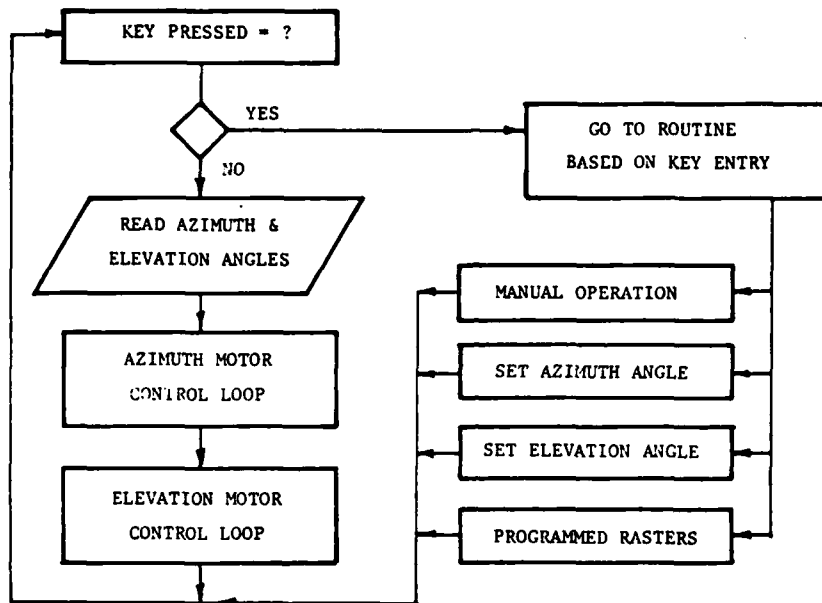
Provision for manual control of the positioner was not meant as a secondary positioning system. Its sole purpose is to place the radome back within its boundary should the microcomputer software limits ever fail. It should be used only for this purpose.

#### 4.3 Microcomputer Software

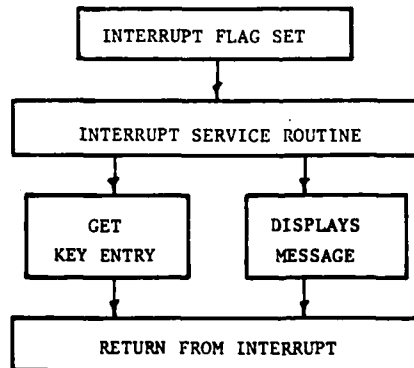
Operation of the Radome Positioner is controlled by a program which is stored in 6k bytes of Read Only Memory (ROM). This program is executed by the 6800 microprocessor and defines all the operations of the positioner. Logical operations defined by the program along with inputs from the shaft angle encoders, keyboard, limit switches and in the case of remote operation, serial ASCII data from an external source, completely specify the motion of the gimbals.

The controller software was written in assembly language for the 6800 microprocessor and converted into machine language instructions by a cross assembler on the Georgia Tech CDC CYBER 74 computer. A listing of this program appears in Appendix B. Each line of the listing consists of a line number followed by an address and either one, two, or three hex bytes corresponding to the machine language equivalent of the assembly language statement on the remainder of the line.

A simple flow chart of the positioner software is shown in Figure 15. This diagram represents the logical flow of the program with each block corresponding to several subroutines of from 10 to 100 lines of program. Program operation can best be understood by considering the main task of the microprocessor as the azimuth and elevation control loop. This portion of the software is constantly comparing the actual position of the gimbals with the desired position which is stored in Random Access Memory (RAM) that is accessed by the microprocessor and is modified by a number of other subroutines. The control loop program can alter the speed and



a. Main Program Loop



b. Interrupt Service Routines

Figure 15. RFSS Radome Positioner  
Microcomputer Software Flow Chart

direction of each gimbal in order to make the actual and desired angles equal. This digital control loop is analogous to a conventional analog servo control system with the servo amplifiers and loop filters replaced by a microprocessor program.

While the control loop program is operating, it is periodically briefly "interrupted" from one of three sources. An interrupt results in the execution of the current program being briefly suspended while the microprocessor executes another program called the Interrupt Service Routine. After the service routine is completed, the microprocessor resumes execution of the main program (in this case the control loop) at the exact place it was interrupted. The system is designed so that the interrupt service routines take only a few hundred microseconds to complete so in effect the processor's time is "shared" by more than one program without degrading its performance on the main program. The three interrupting devices in the case of the radome positioner are the display, the keyboard and the serial interface for remote operation. Since the display requires periodic refreshing, an interrupt from a 100  $\mu$ s clock causes the microprocessor to transfer the contents of a specific 20 byte portion of RAM at the rate of one character (1 byte) every 100  $\mu$ s. Thus the entire display is updated or "refreshed" every 2 ms, which is faster than the flicker response of the eye resulting in a display that appears to be continuous. (See Figure 16).

An interrupt is also generated whenever a key on the positioner keyboard is pressed. The keyboard interrupt service routine decodes the key that was pressed and determines what action to take by means of a key state table within the program. This table specifies what action the program will take based on which key was pressed and the current status or "state" of the program. For example, a particular state is associated with the prompt "Enter Azimuth Angle" which results from pressing the "SET AZ" key. If a number key is pressed, the keyboard service routine



Figure 16. Alphanumeric Display Showing Angle Readout.

recognizes it as a proper response and stores it as the first digit of the desired angle. If, however, the "SET EL" key or one of the manual direction keys are pressed, the keyboard program will recognize it as an invalid key resulting in the display of an "Invalid Entry" message and will then return to state 0 which is the "Resting State" and display the current azimuth and elevation angle.

A similar sequence of operations results from commands that are received via the serial interface from a remote device in the Remote Operation Mode. In this case the interrupts are generated by the interface each time a valid ASCII character is received. Error messages and prompts are sent over the interface as well as being displayed.



## 5.0 POSITIONER OPERATION

The radome positioner is capable of four basic modes of operation: manual azimuth and elevation movement, preset azimuth and elevation angles, internally stored raster patterns, and external computer control via a serial interface. The first three modes are accessed via the controller keyboard and the fourth via an RS232C serial interface when the local/remote switch is in the REMOTE position. The alphanumeric display will prompt the operator for any required keyboard inputs and provide error messages if any invalid key sequence is entered. In addition, failure of any one of several self-test programs will be indicated by an appropriate message. The display will also echo numeric entries and indicate the present azimuth and elevation angle.

### System Initialization

When power is applied to the positioner by pressing the power switch located in the lower right-hand corner of the controller front panel, the button will be illuminated and an automatic reset sequence will be initiated in the microcomputer. This will cause the microcomputer to begin executing the controller program. A power-up message will be displayed on the controller's display indicating successful system initialization. See Table 3 for a complete list of system messages.

### Manual Operation

Manual control of gimbal position is available via the four arrow keys on the keyboard. Depressing any of these keys will cause the gimbals to move in the indicated direction. Only one key at a time may be depressed. The azimuth and elevation angles will be displayed on the controller display. Gimbal motion will continue as long as the key is depressed or until the gimbal angle limit is exceeded.



TABLE 3. SYSTEM MESSAGES

<u>MESSAGE</u>	<u>MEANING</u>
THE GA. TECH - RFSS RADOME POSITIONER VERSION 1.0.	Power on message giving current software version number.
RADOME POS. READY	Indicates proper initialization sequence complete.
XX.X' AZIMUTH XX.X' ELEVATION	Present azimuth and elevation angle. Denotes idle state if constant or follows gimball motion.
ENTER ELEVATION ANGLE } ENTER AZIMUTH ANGLE }	Prompt for angle entry after pressing SET AX or SET EL key.
ERROR-INVALID ENTRY	Improper key sequence entered.
ANGLE TOO LARGE . . .	Entry of angle greater than azimuth or elevation angle limit.
POSITIONER HALTED	Result of pressing $\frac{\text{START}}{\text{STOP}}$ key when gimbals are in motion.
ANGLE LIMIT EXCEEDED	Azimuth or elevation gimbal has reached preset limit.
ENTER "PROGRAM" NUMBER	Response to PGRM key (see raster pattern descriptions).

### Preset Angle Mode

The gimbals may be commanded to any azimuth and elevation angle via the SET EL and SET AZ keys. When either of these keys are depressed the operator will be prompted to enter the desired angle. Each angle may be set independently of the other. Gimbal motion will begin when the  $\frac{\text{START}}{\text{STOP}}$  key is depressed following the angle entry. The gimbals may be halted at any time by pressing the  $\frac{\text{START}}{\text{STOP}}$  key again. If entry of an angle greater than the gimbal angle limit is attempted, an error message will be displayed (See Table 3).

### Internally Stored Patterns

Several commonly used raster pattern programs are stored internally in the controller's microcomputer. These programs may be accessed via the PRGM key on the controller keyboard followed by a program number. Each program will prompt the operator to enter any required pattern variables. A complete description of each program is given in Appendix E. Briefly, the choice of rasters is vertical and horizontal linear rasters, or circle or star rasters.

### External Computer Control

The radome positioner has the capability to be controlled by an external device such as a computer or computer terminal that has the capability to send and receive ASCII characters over an RS232C interface. When the local/remote switch located on the front panel is placed in the remote position all of the functions available through the keyboard can also be commanded over the RS232C interface. In addition, messages and prompts similar to those displayed on the controller display are sent over the interface. Thus, an operator or computer program can operate the positioner in essentially the same manner as when the keyboard and display are used. See Appendix E for a detailed description of the computer interface operation.

### Gimbal Angle Limits

In order to prevent the gimbals from being moved past an angle that could cause damage to the seeker antenna and hit the sides of the aperture or gimbal frame, two limiting mechanisms were implemented. The first is a set of four "soft" limit angles that can be manually set from the keyboard. These angles correspond to the positive and negative extreme of each axis and are initially set to 40° when power is first applied to the system. They may be changed by entering the key sequence; "SET AZ (EL)" followed by one of the four manual direction controlled buttons; "↑", "↓", "→", "←". The display will then show the current limit and allow it to be changed. Attempting to set a limit greater than 40° or less than 1° for any axis will result in an error message and no change in the limit will occur. Should the angle reach the pre-set limit during positioner operation, the message ANGLE LIMIT EXCEEDED will be displayed and the gimbals will automatically move the opposite direction until within the limits.

A second fail-safe angle limit system consists of four micro-switches mounted on the azimuth and elevation axis gears. These switches will interrupt ac power to the motors should the gimbals ever exceed the angle at which they are set. They are adjustable from 20° to 40° and are normally set at 40°. See Section 4.2 for instructions on how to reposition the gimbals after these "hard" limits are exceeded.

### Rear Panel Connections

The display, motor controller, shaft encoders, and an external RS232 device connect to the system via connectors located on the rear panel of the main chassis (See Drawing 81). The two BNC connectors labeled "Azimuth dc Out" and "Elevation dc Out" provide dc voltages proportional to gimbal position. From + 40° to - 40° on either axis corresponds to + 4 Vdc to - 4 Vdc output with 0° = 0 Vdc. These outputs are unbuffered D/A converter outputs and can provide up to 5 mA of drive current.

APPENDIX A

RADOME POSITIONER DRAWINGS



## DRAWING LIST

Radome Positioner  
Drawing No.

Title

1	Radome Positioner for the RFSS (Sheet 1 of 2)
2	Radome Positioner for the RFSS (Sheet 2 of 2)
3	Clamp for Radome Positioner
4	Screw Assembly for Radome Positioner Clamp
5	Outer Mounting Frame for Radome Positioner
6	Alignment Plate for Seeker Antenna
7	Alignment Pin for Seeker Antenna
8	Outer Gimbal Assembly
9	Outer Gimbal Assembly
10	Insert for Outer Gimbal
11	Seeker Antenna Support Bracket
12	Bearing Block and Motor Mtg. Plate for Azimuth Axis
13	Worm Shaft for Azimuth Axis
14	Bearing Block Mounting Bracket for Azimuth Axis
15	Encoder Mounting Block
16	Bearing Spacer - Az. & El. Axis
17	Encoder Mounting Shaft - Azimuth Axis
18	Bearing Clamp - El. Axis
19	Worm Gear Shaft - Azimuth Axis
20	Thrust Bearing Plate - Azimuth Axis
21	Top Seal Plate Worm Gear Shaft - Azimuth Axis
22	Seeker Antenna Alignment Assembly
23	Seeker Antenna Horizontal Adjustment Plate
24	Seeker Antenna Vertical Adjustment Plate
25	Encoder Mounting Shaft - El. Axis
26	Hinge for Seeker Antenna Mtg. Bracket
27	Radome Mounting Ring
28	Lifting Button for Outer Frame
29	Screw Lock for Seeker Antenna Mtg. Frame
30	Worm Gear Mounting Shaft - El. Axis
31	Worm Gear Modifications
32	14" Radome Adapter Ring
33	Bearing Block and Motor Mounting Plate - El. Axis
34	Bearing Block Mounting Bracket - El. Axis
35	Worm Shaft - El. Axis
36	Worm Gear Shaft Spacer - El. Axis
37	Hinge Pin for Seeker Antenna Bracket
38	Shaft Coupling Motor to Worm
39	Micro-Switch Actuator and Mounting Plate
40	Counter Weight Mounting Blocks

DRAWING LIST (CONTINUED)

Drawing No.

Title

41	Counter Weight
42	Encoder Clamp Ring
43	Modified Set Screw for Centering of Inner Gimbal
44	Modification of Front Panel M68MMLC1 Micro-Module
45	Modification of Back Panel M68MMLC1 Micro-Module
46	Keyboard Assembly
47	Box for Keyboard
48	Key Mounting Board and Bracket
49	Panel Modifications for Digital Readout

Cart for  
Positioner

50	Lifting Hook Assembly for Radome Positioner
51	Lifting Hook Details
52	Threaded Plate for Lifting Hook
53	Retractor Mechanism Components for Radome Positioner Removal Cart

Door  
Removal  
Cart

54	Modified Hand Truck for Removing Door of RFSS
55	Door Bottom Support Bracket
56	Door Clamp Screw Top
57	Door Clamp Top
58	Cap Support Bracket
59	Upright Support
60	Gusset Plate
61	Angle Support
62	Channel Support
63	Angle Stop

Electronics

64	M68MM01A-1 Microcomputer Schematic
65	Parallel and Serial Interface Schematic for M68MM01A-1
66	M68MM06 2k Byte Static RAM Board Schematic
67	M68MM03 16k Byte EPROM Board Schematic
68	M68MM03 32 Channel I/O Board Schematic
69	I/O Buffer Board Schematic
70	I/O Buffer Board Parts Placement

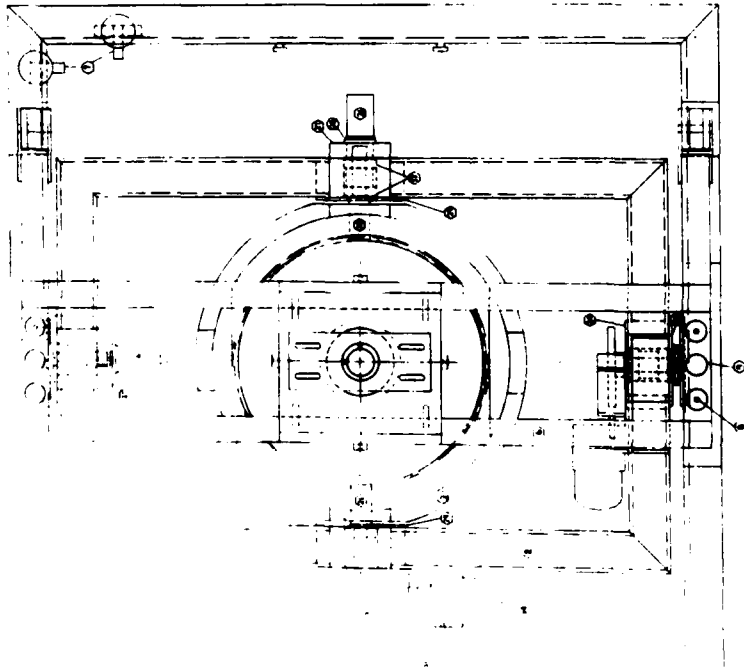
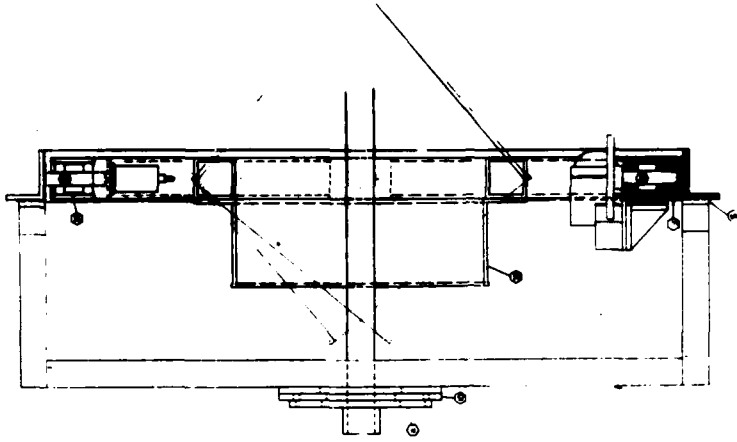
DRAWING LIST (CONTINUED)

<u>Drawing No.</u>	<u>Title</u>
71	Keyboard Schematic
72	Motor Power and Direction Control
73	D/A Converter and Isolated Amplifier
74	Motor and Limit Switches Wiring
75	Motor Controller Panel Wiring
76	Microcomputer Power Supply Schematic
77	Main Chassis Wiring
78	Shaft Angle Encoder Cable
79	Motor to Controller Cable
80	Keyboard and Display Cables
81	Microcomputer Front Panel
82	Microcomputer Rear Panel



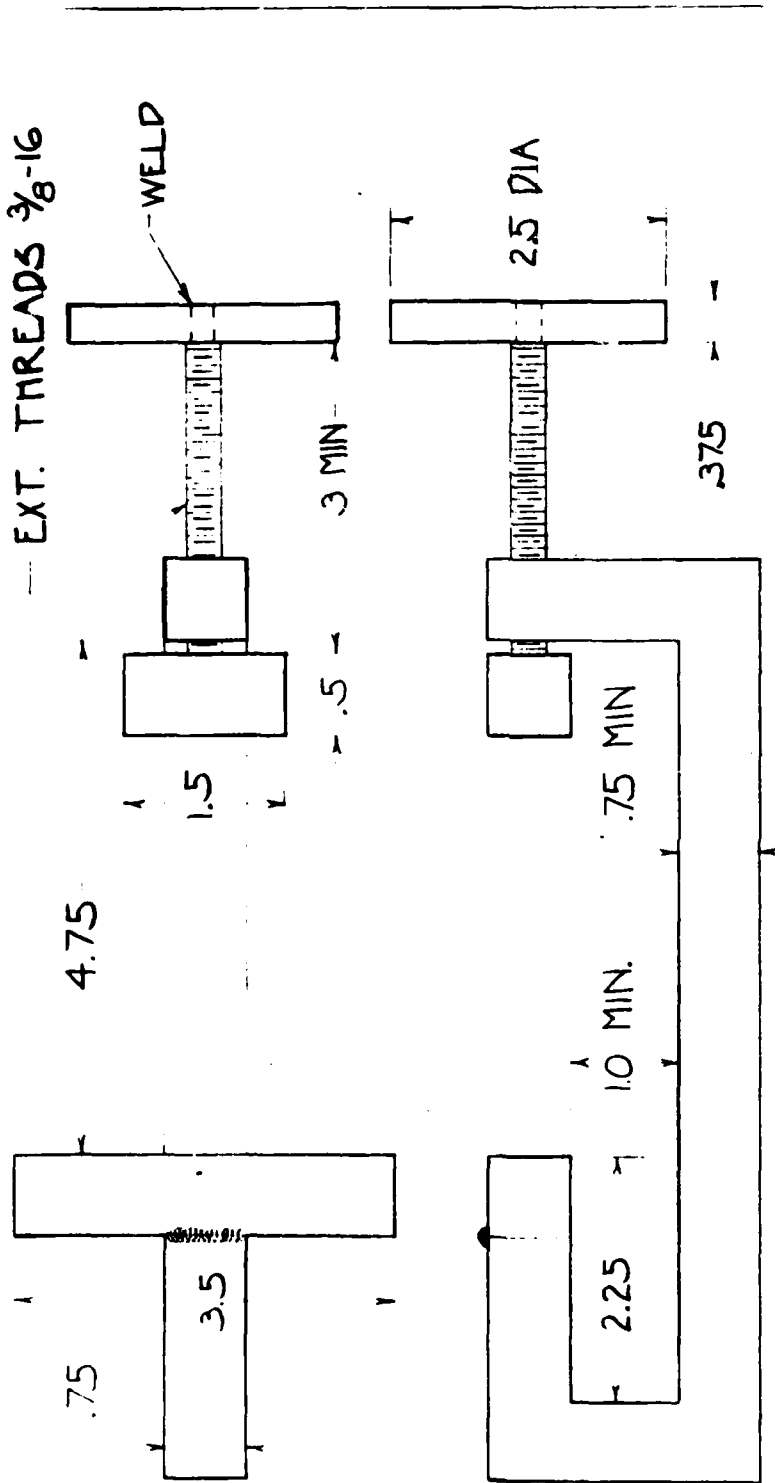






DRAWING TITLE <b>RADOME POSITIONER          FOR THE RFSS          -GENERAL ASSEMBLY-</b>		A-1054-370 31119
No. 1 1 of 1	Date 1/1/54	Rev. 1 1/1/54
No. 2 1 of 1	Date 1/1/54	Rev. 2 1/1/54
No. 3 1 of 1	Date 1/1/54	Rev. 3 1/1/54
No. 4 1 of 1	Date 1/1/54	Rev. 4 1/1/54
No. 5 1 of 1	Date 1/1/54	Rev. 5 1/1/54
No. 6 1 of 1	Date 1/1/54	Rev. 6 1/1/54
No. 7 1 of 1	Date 1/1/54	Rev. 7 1/1/54
No. 8 1 of 1	Date 1/1/54	Rev. 8 1/1/54
No. 9 1 of 1	Date 1/1/54	Rev. 9 1/1/54
No. 10 1 of 1	Date 1/1/54	Rev. 10 1/1/54
No. 11 1 of 1	Date 1/1/54	Rev. 11 1/1/54
No. 12 1 of 1	Date 1/1/54	Rev. 12 1/1/54
No. 13 1 of 1	Date 1/1/54	Rev. 13 1/1/54
No. 14 1 of 1	Date 1/1/54	Rev. 14 1/1/54
No. 15 1 of 1	Date 1/1/54	Rev. 15 1/1/54
No. 16 1 of 1	Date 1/1/54	Rev. 16 1/1/54
No. 17 1 of 1	Date 1/1/54	Rev. 17 1/1/54
No. 18 1 of 1	Date 1/1/54	Rev. 18 1/1/54
No. 19 1 of 1	Date 1/1/54	Rev. 19 1/1/54
No. 20 1 of 1	Date 1/1/54	Rev. 20 1/1/54
No. 21 1 of 1	Date 1/1/54	Rev. 21 1/1/54
No. 22 1 of 1	Date 1/1/54	Rev. 22 1/1/54
No. 23 1 of 1	Date 1/1/54	Rev. 23 1/1/54
No. 24 1 of 1	Date 1/1/54	Rev. 24 1/1/54
No. 25 1 of 1	Date 1/1/54	Rev. 25 1/1/54
No. 26 1 of 1	Date 1/1/54	Rev. 26 1/1/54
No. 27 1 of 1	Date 1/1/54	Rev. 27 1/1/54
No. 28 1 of 1	Date 1/1/54	Rev. 28 1/1/54
No. 29 1 of 1	Date 1/1/54	Rev. 29 1/1/54
No. 30 1 of 1	Date 1/1/54	Rev. 30 1/1/54

Drawing 2. Radome Positioner for the RFSS (Sheet 2 of 2)



EXT. THREADS  $\frac{3}{8}$ -16

WELD

2.5 DIA

.375

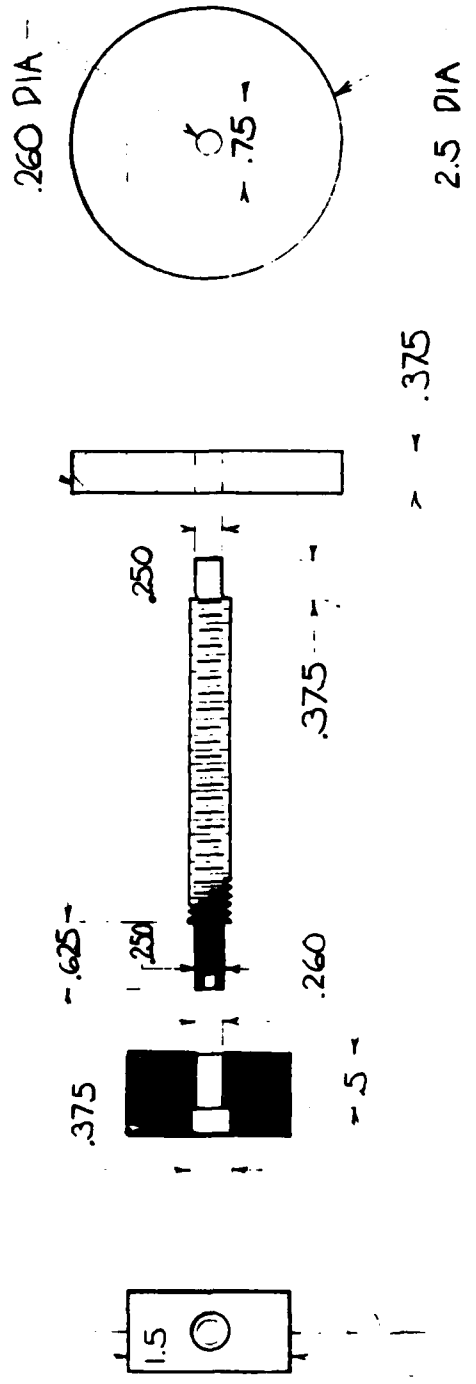
TOLERANCES:  
 X = ±.060  
 XX = ±.030  
 XXX = ±.010

3-MAKE 8  
 2-FINISH:  
 1-MATERIAL: STEEL  
 NOTES:

ENGINEERING EXPERIMENT STATION OF THE GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA		DRAWING NO. A 1954 019	
CLAMP FOR RADOME POSITIONER		DR. O.C. ENGR.	CH. APP.
NO. DESCRIPTION OF CHANGE		CH.	DATE
SCALE: FULL		DATE: 8-3-77	
CONTRACT NO. A 1954 070		PROJECT NO.	

Drawing 3. Clamp for Radome Positioner

-DIAMOND KNUURL  
MEDIUM

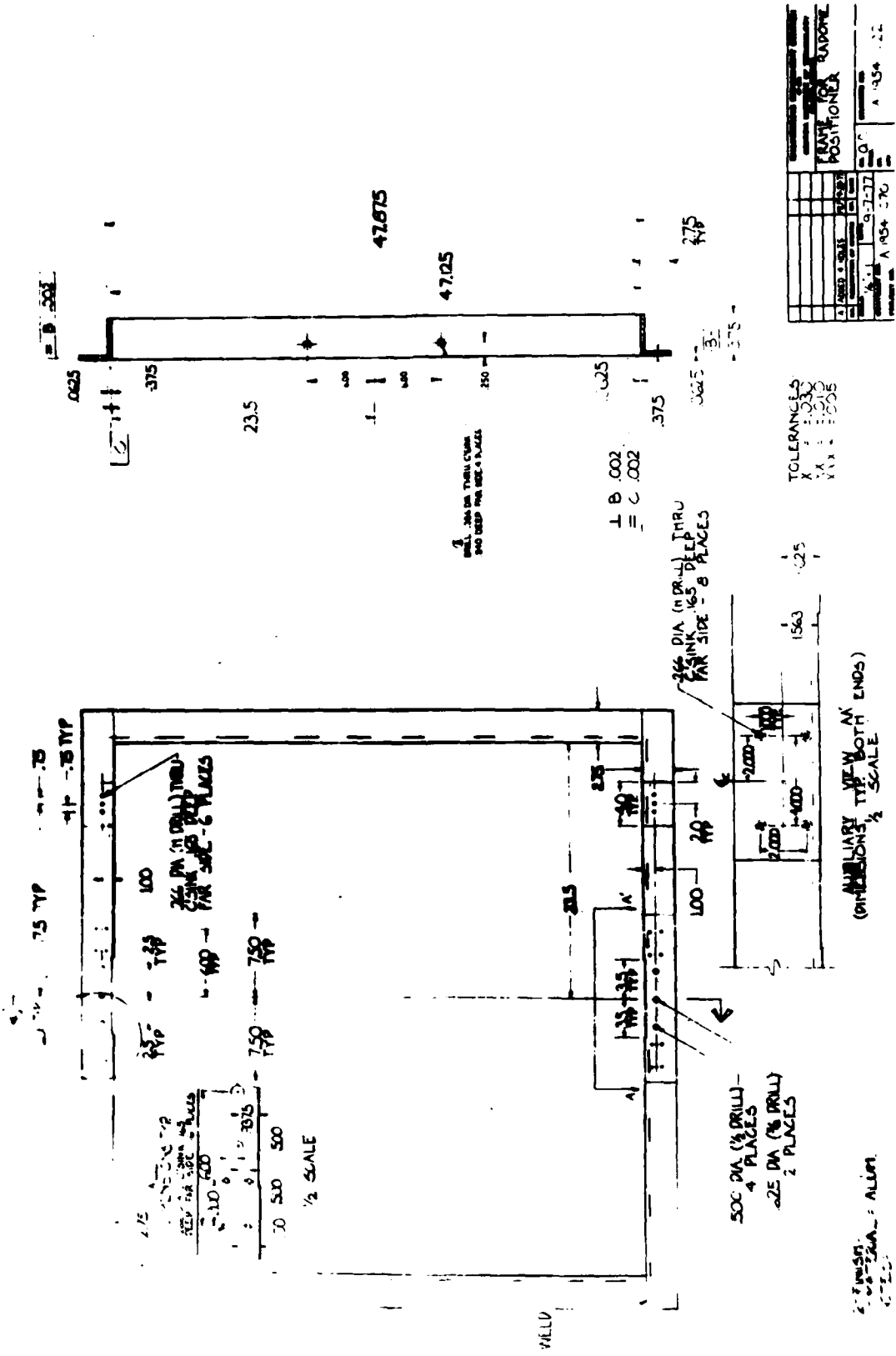


TOLERANCES:  
X = ±.060  
XX = ±.030  
XXX = ±.010

3- MAKE 8 EA.  
2- FINISH:  
1- MATERIAL: STEEL  
NOTES:

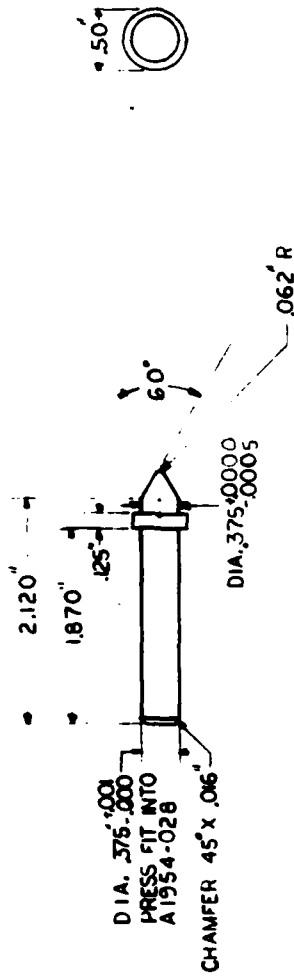
ENGINEERING EXPERIMENT STATION OF THE GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA		DRAWING NO. A 1954 020	
NO. DESCRIPTION OF CHANGE CH. DATE		DR. O.C. ENGR.	
SCALE: FULL DATE: 5-3-77		CH.	
CONTRACT NO. A 1954 370		APP.	
PROJECT NO.		FOR SCREW ASSEMBLY FOR RADOME CLAMP	

Drawing 4. Screw Assembly for Radome Positioner Clamp



Drawing 5. Outer Mounting Frame for Radome Positioner





ENGINEERING EXPERIMENT CENTER GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA		ALIGNMENT PIN FOR ANTENNA PICKUP AND POSITIONING	
NO.	DESCRIPTION OF CHANGE	DATE	BY
1		9.15.51	
CONTRACT NO. A1954-028		PROJECT NO. A1954-024	
DRAWING NO.		APP.	

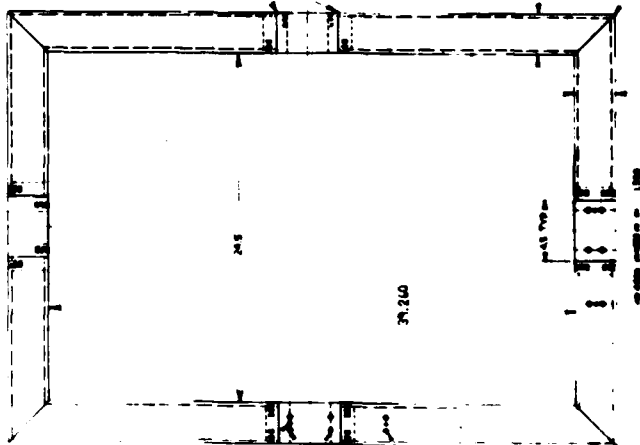
Drawing 7. Alignment Pin for Seeker Antenna



DRG. 8-740-02-08  
DESIGN NAME, TYPE



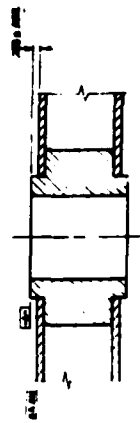
SEE NOTE 1  
PAGE 6



1. WALLS 5/8" DEEP  
2. WALLS 1/2" DEEP  
3. WALLS 3/4" DEEP  
4. WALLS 1" DEEP  
5. WALLS 1 1/4" DEEP  
6. WALLS 1 1/2" DEEP  
7. WALLS 1 3/4" DEEP  
8. WALLS 2" DEEP  
9. WALLS 2 1/4" DEEP  
10. WALLS 2 1/2" DEEP  
11. WALLS 2 3/4" DEEP  
12. WALLS 3" DEEP  
13. WALLS 3 1/4" DEEP  
14. WALLS 3 1/2" DEEP  
15. WALLS 3 3/4" DEEP  
16. WALLS 4" DEEP  
17. WALLS 4 1/4" DEEP  
18. WALLS 4 1/2" DEEP  
19. WALLS 4 3/4" DEEP  
20. WALLS 5" DEEP

NOTES:  
1- HANG FIT TO MATCHING PART AT  
ASSEMBLY WITH JUMP CLEARANCE  
2- BOTTOM LEFT-HOLE HOLE PARTS  
MATCH TOP 3/8" DIA. HOLE  
MATERIAL TYPE

WALLS 1/2" DEEP  
DESIGN NAME, TYPE



AUXILIARY VIEW A

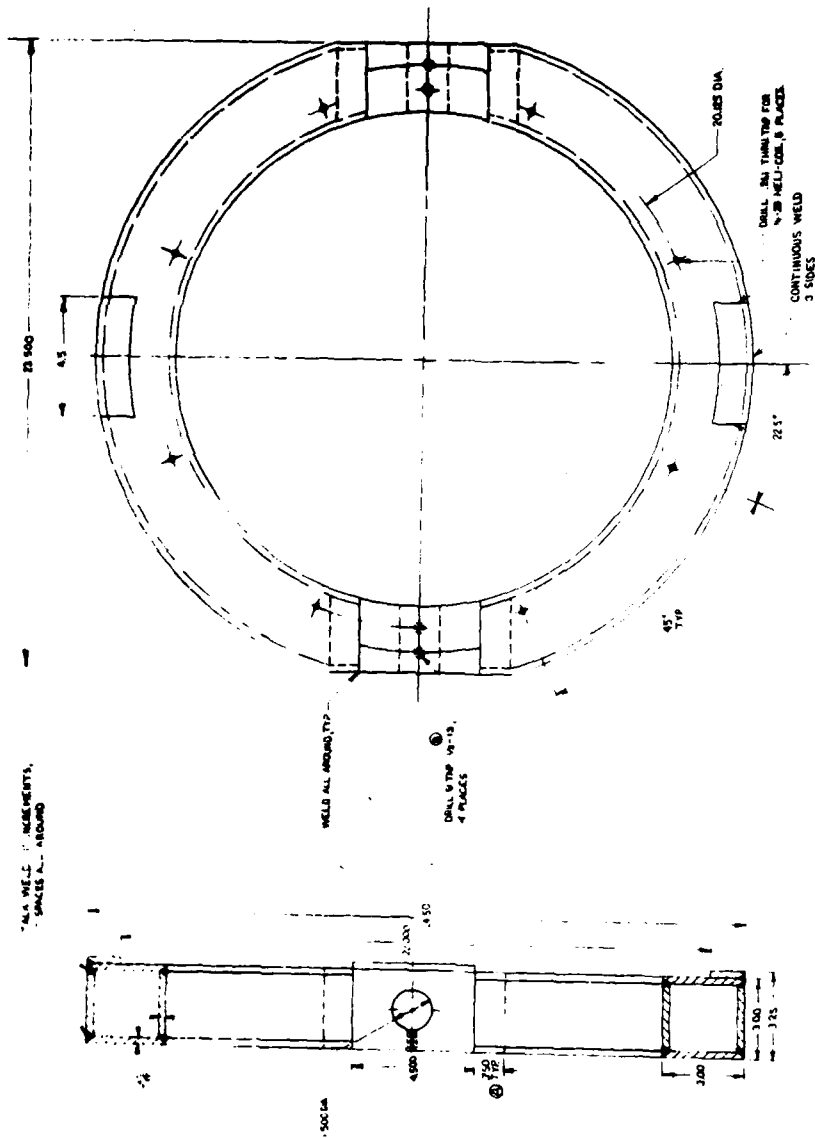
NOTE 1  
MATERIAL NUMBER

DRG. 8-740-02-10  
DESIGN NAME, TYPE



NO.	REV.	DATE	BY	CHKD.
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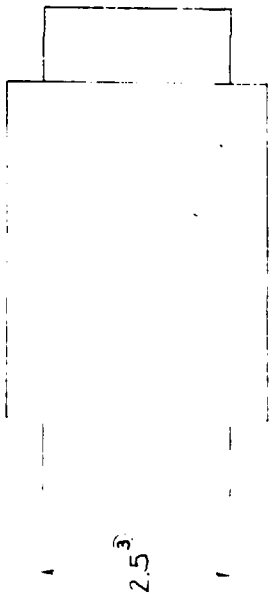
Drawing 8. Outer Gimbal Assembly.



MATERIAL ALUMINUM  
 2024-T3  
 1/2" x 1.00  
 1/2" x 1.00

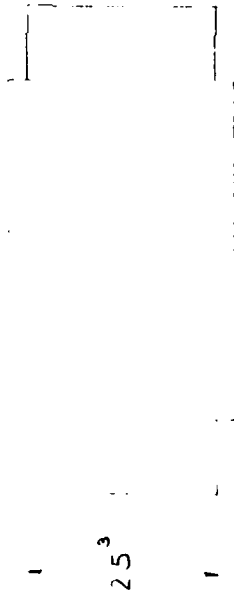
DRAWING NO. A-1054-070		REV. NO. 1	
DATE 11-17-77		BY	
DESIGNED BY		CHECKED BY	
DRAWN BY		APPROVED BY	
INNER GIMBAL FOR THE RAJOOE POSITIONER			
A-1054-C2c			

Drawing 9. Inner Gimbal Assembly



2.5<sup>3</sup>

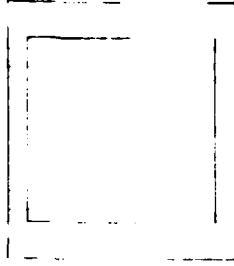
4.5 10



2.5<sup>3</sup>

3.0

3.5



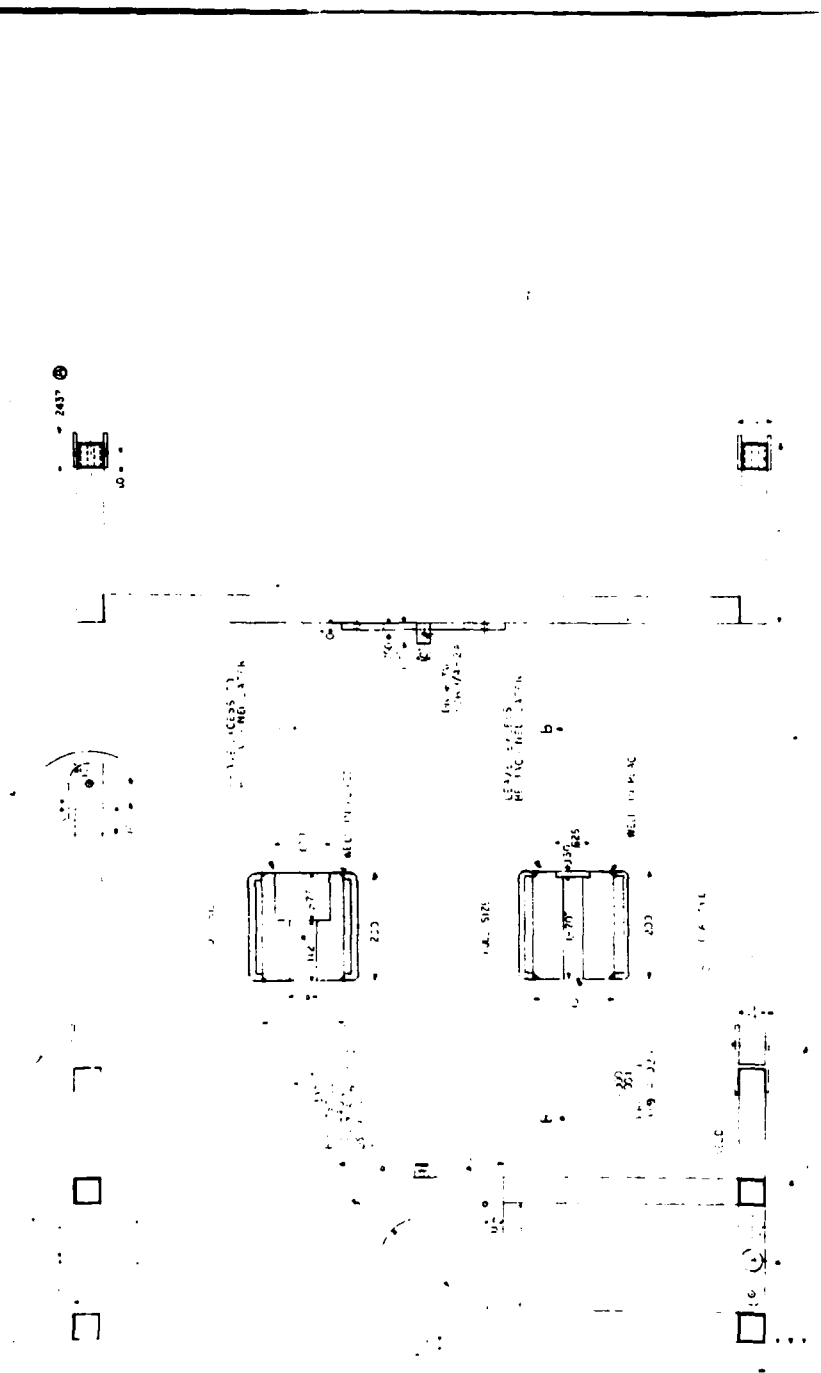
6.5

TOLERANCES  
 X = ±.030  
 XX = ±.010  
 XXX = ±.005

3-TRIM TO FIT INSIDE  
 3" SQ TUBING  
 2 ENDS  
 2 ENDS

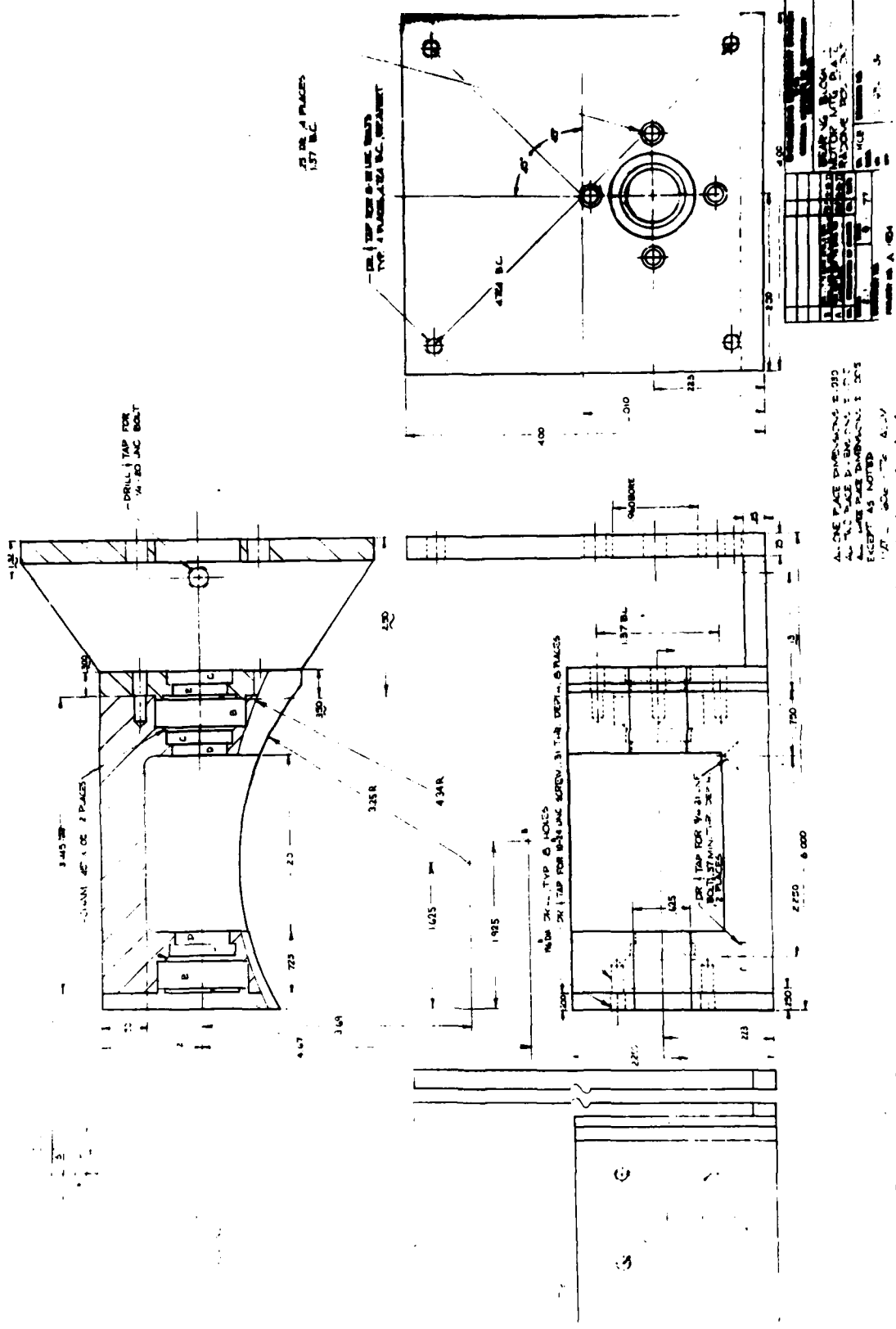
Drawing 10. Insert for Outer Gimbal.

REMOVED HOLE PAT. 2/19/77		REWORKING EXPERIMENT STATION	
DESCRIPTION OF REVISED (SEE DATE)		GENERAL DIVISION OF TECHNOLOGY	
DATE: 7/1/77		ALUMINUM INSERT FOR THE OUTER GIMBAL	
CONTRACT NO. A 30-70	PROJECT NO. A 30-227	REV. 01	REV. 02
		REV. 03	REV. 04



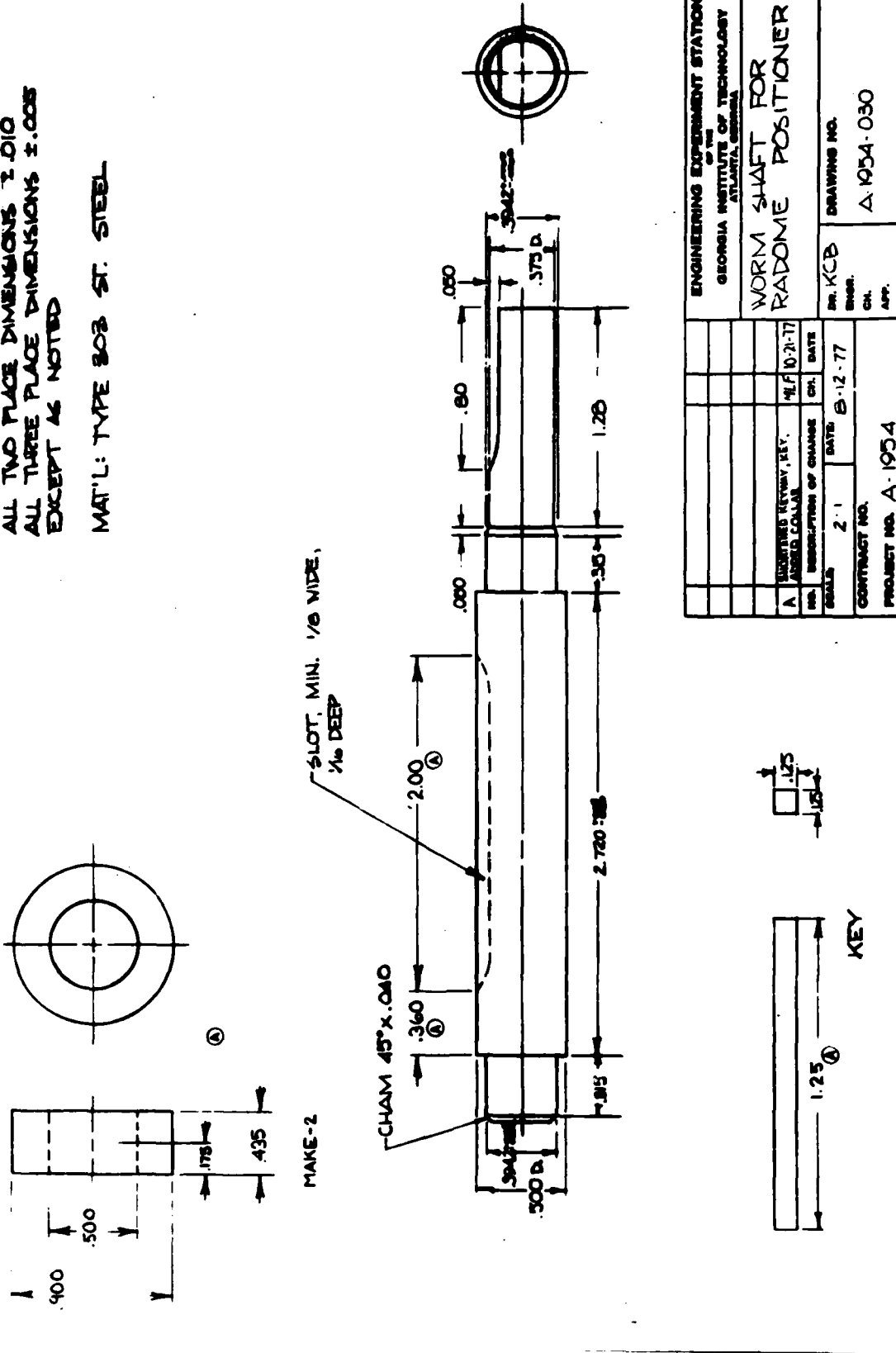
NO.	REV.	DATE	BY	CHKD.	APP.
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Drawing 11. Seeker Antenna Support Bracket

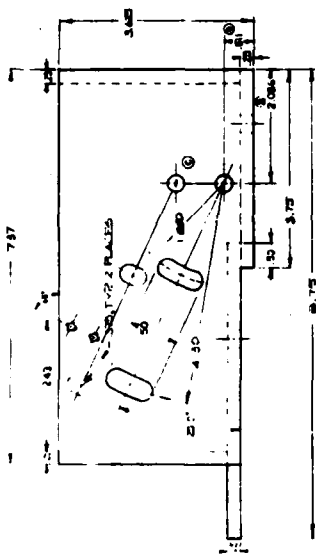


ALL TWO PLACE DIMENSIONS ± .010  
 ALL THREE PLACE DIMENSIONS ± .005  
 EXCEPT AS NOTED

MAT'L: TYPE 303 ST. STEEL

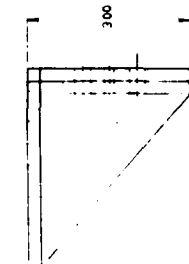
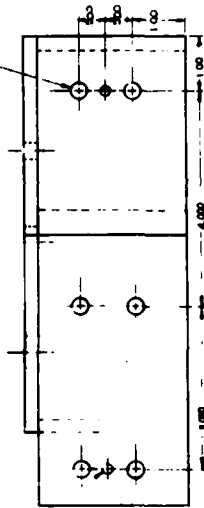
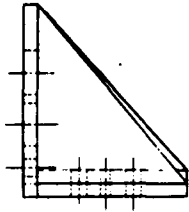


Drawing 13. Worm Shaft for Azimuth Axis



NO. 2 DR. TOP & THROUS

NO. 1 DR. TOP & THROUS

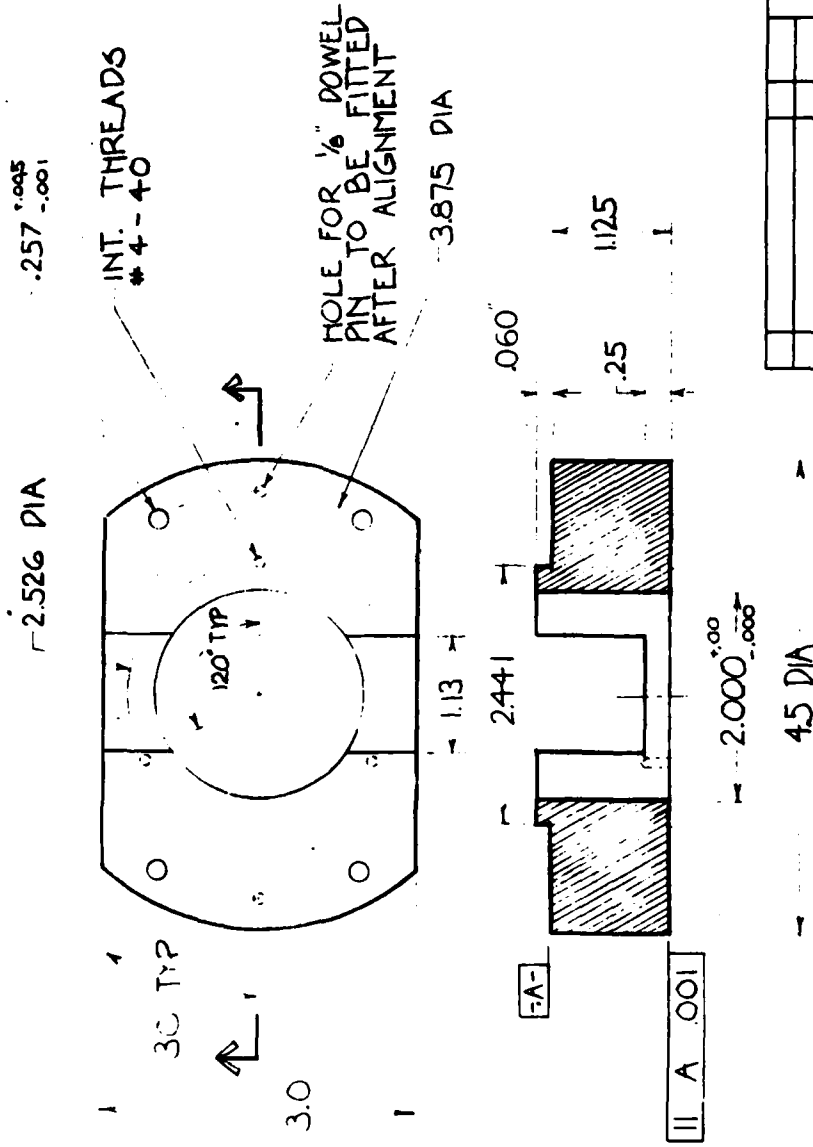


TOLEANCES  
ALL TWO PLACE DIMENSIONS ± 0.10  
ALL THREE PLACE DIMENSIONS ± 0.005

MATERIAL: ALUMINUM PLATE

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Drawing 14. Bearing Block Mounting Bracket for Azimuth Axis



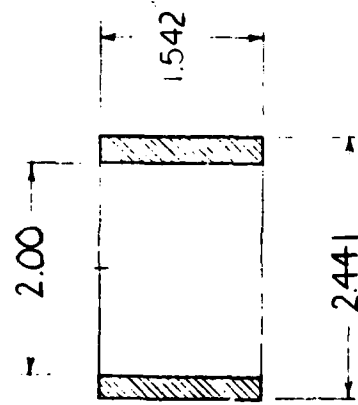
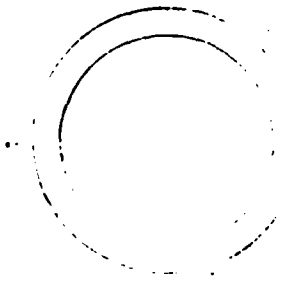
2-FINISH:  
 1-MATERIAL: ALUM  
 NOTES:

TOLERANCES  
 X =  $\pm .030$   
 XX =  $\pm .010$   
 XXX =  $\pm .005$

ENGINEERING EXPERIMENT STATION OF THE GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA	
ENCODER MOUNT FOR THE RAPOME POSITIONER	
DR. O.I.C.	DRAWING NO.
CH.	A 1954 032
APP.	
NO.	DESCRIPTION OF CHANGE
CH.	
DATE	8-19-77
SCALE	FULL
CONTRACT NO.	A 1954-070
PROJECT NO.	

Drawing 15. Encoder Mounting Block



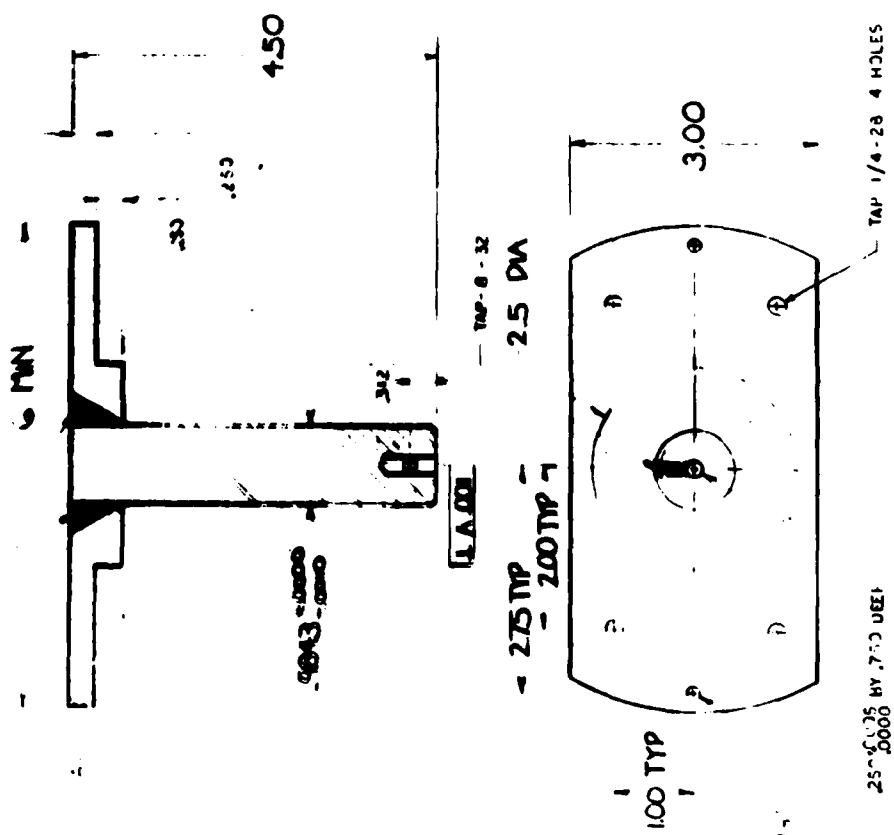


TOLERANCES:  
 X = ±.030  
 XX = ±.010  
 XXX = ±.005

QTY. 4 EA.  
 I- MATERIAL ALL.  
 NOTES:

NO.		DESCRIPTION OF CHANGE		CH.	DATE
SCALE:		FULL		DATE:	8-23-77
CONTRACT NO.		A 1954 070		DR. A.C.	DRAWING NO.
PROJECT NO.		A 1954 033		CHK.	APP.
ENGINEERING EXPERIMENT STATION OF THE GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA					
BEARING SPACER					

Drawing 16. Bearing Spacer - Az & El Axis



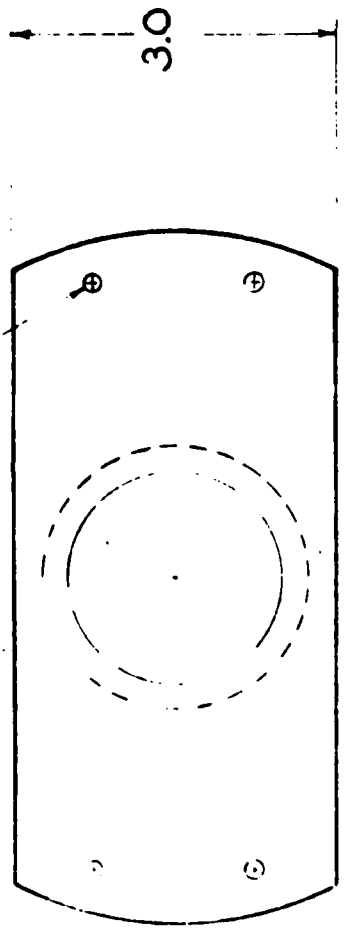
TOLERANCES:  
 XX ±.030  
 XX ±.010  
 XXX ±.005

Drawing 17. Encoder Mounting Shaft - Azimuth Axis.

ENGINEERING DEPARTMENT OFFICE		
GENERAL OFFICE OF ENGINEERING		
ENCODER MOUNTING SHAFT FOR THE RANDOM POSITIONER (Y AXIS)		
NO. OF REV.	DATE	DESCRIPTION
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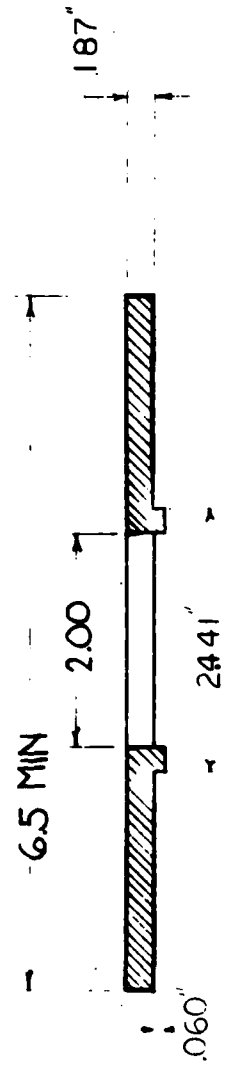
2.75 TYP

.196 DIA TYP



.75 TYP

3.0



6.5 MIN

2.00

.060

2.44

1.87

TOLERANCES:  
 X = ±.030  
 XX = ±.010  
 XXX = ±.005

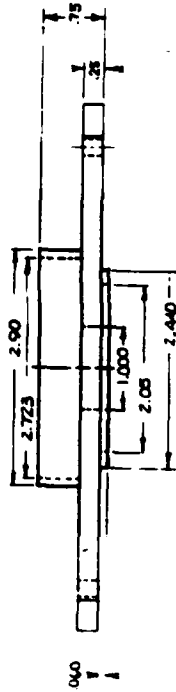
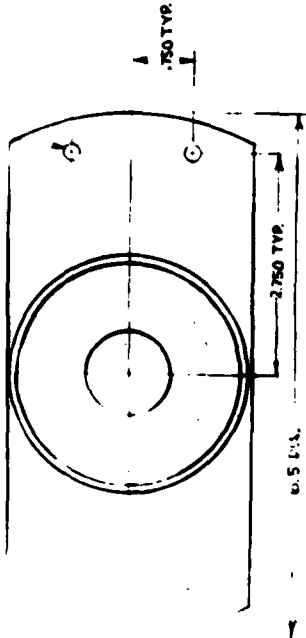
1. MATERIAL: ALUM  
 NOTES:

ENGINEERING EXPERIMENT STATION OF THE GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA		DRAWING NO. A 1954 035	
BEARING CLAMP FOR THE RADOME POSITIONER		DR. A.C. BROWN	CH. A.P.
SCALE	FULL	DATE	9-24-77
NO.	DESCRIPTION OF CHANGE	CH.	DATE
1	CHANGES TO TOLERANCES	CH.	DATE
CONTRACT NO. A 1954-C70		PROJECT NO.	

Drawing 18. Bearing Clamp - El. Axis



NO 9 DR - 4 PLACES

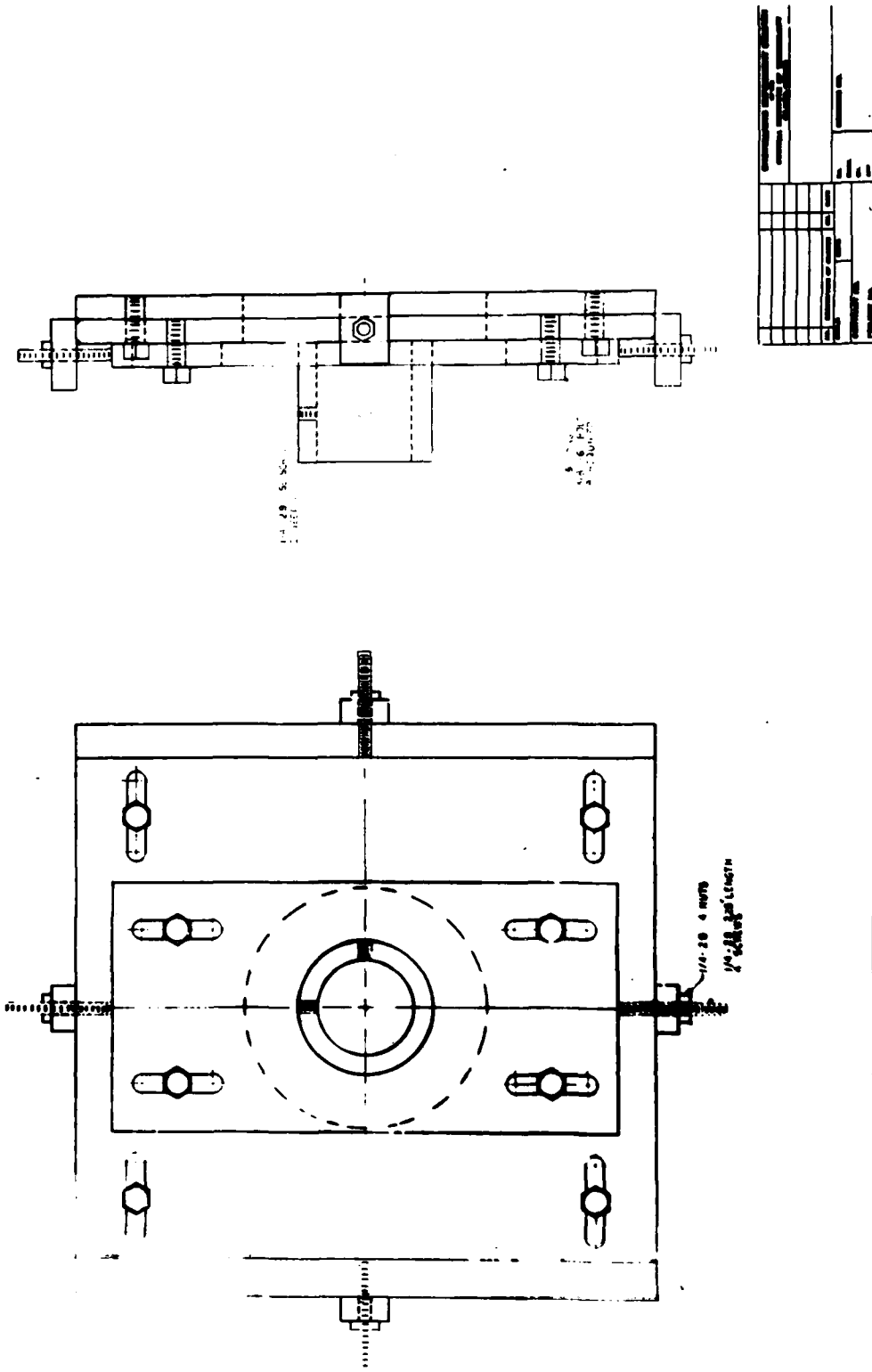


ALL ONE PLACE DIMENSIONS ± .020  
 ALL TWO PLACE DIMENSIONS ± .010  
 ALL THREE PLACE DIMENSIONS ± .005  
 MAT'L: 6061-T6 ALUM.

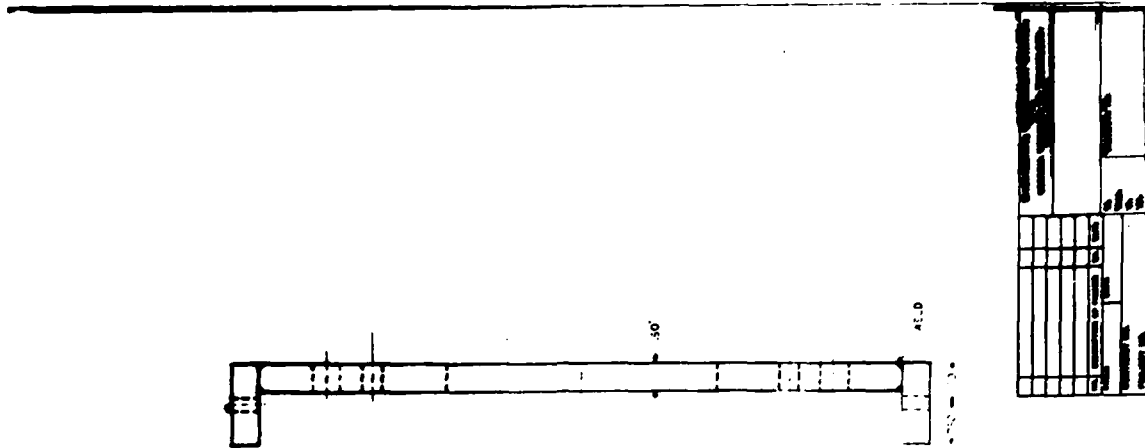
Drawing 20. Thrust Bearing Plate - Azimuth Axis.

ENGINEERING EXPERIMENT STATION GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA		THRUST BEARING PLATE FOR RADOME POSITIONER	
CH. LENGTH (OLE PAT. FILE #447)	CH. DATE	DR. NO.	DR. DATE
THK OF BOT BOSS	CH. DATE	NO. 423	DATE
NO. DESCRIPTION OF CHANGE	CH. DATE	SCALE	CONTRACT NO.
		1:1	5-6-77
			PROJECT NO. A-55-237

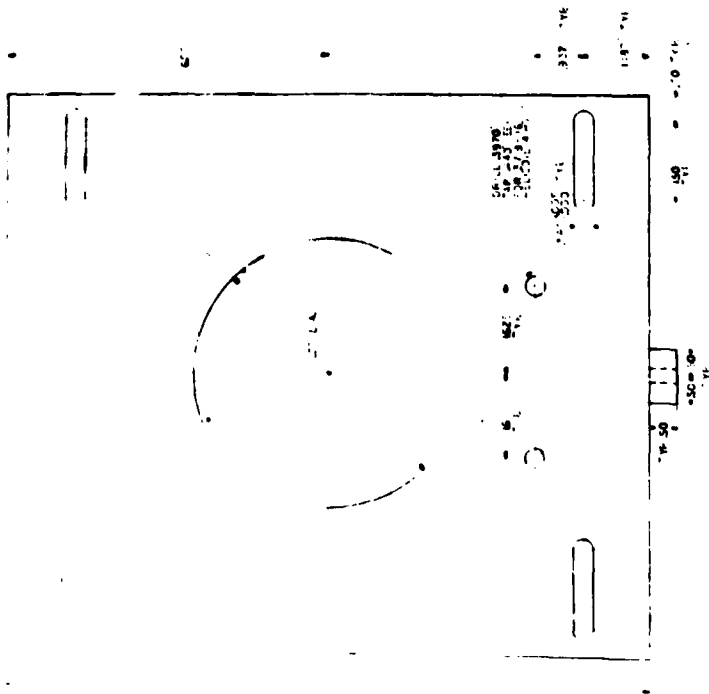




Drawing 22. Seeker Antenna Alignment Assembly

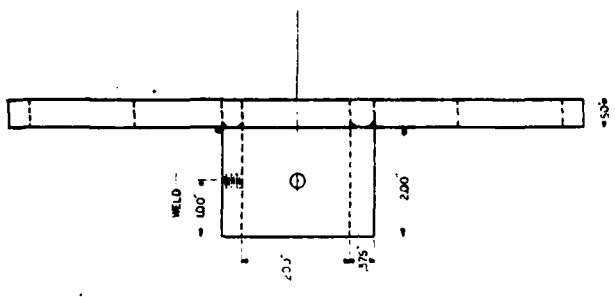
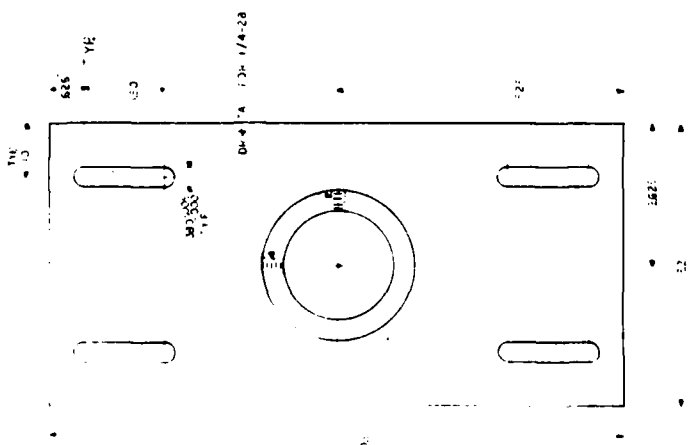


1.00 DIA  
41.0



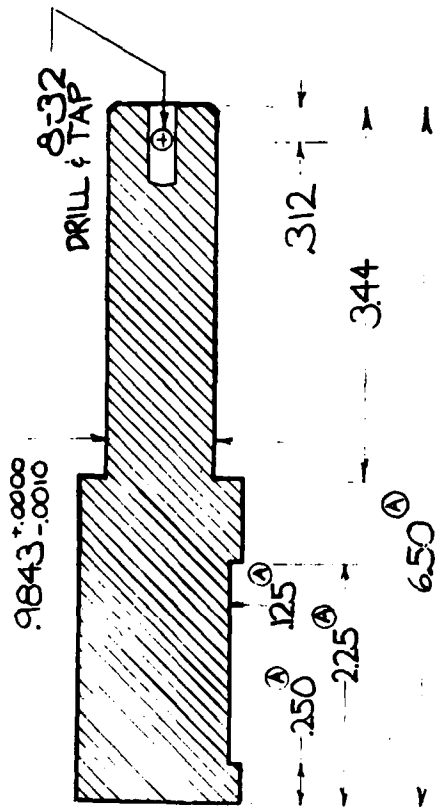
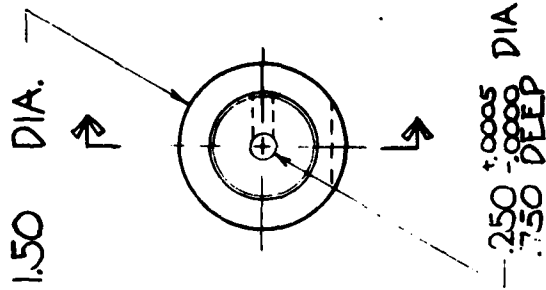
Drawing 23. Seeker Antenna Horizontal Adjustment Plate





DRAWING NO. 100-100-100  
 DATE 10/10/10  
 100-100-100


Drawing 24. Seeker Antenna Vertical Adjustment Plate.

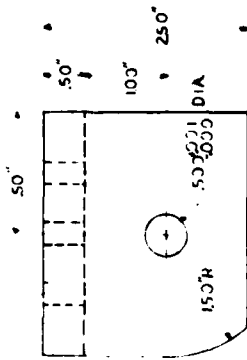


TOLERANCES:  
 X = ±.030  
 XX = ±.010  
 XXX = ±.005

2-FINISH:  
 1-MATERIAL: STAINLESS STEEL  
 NOTES:

ENGINEERING EXPERIMENT STATION OF THE GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA		DR. A.C. ENGR.	DRAWING NO. A 1954 045
ENCODER MOUNTING SHAFT FOR THE RADOME POSITIONER (X AXIS)		CH.	
A LENGTH 750, FLAT APPROX		DATE 7-16-77	
NO. DESCRIPTION OF CHANGE		CH.	
DATE		CH.	
FULL		DATE	7-16-77
CONTRACT NO. A 1954 070		CH.	
PROJECT NO.		APP.	

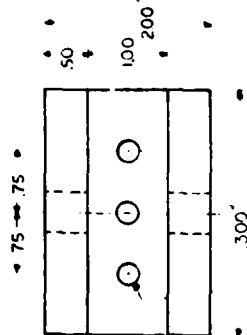
Drawing 25. Encoder Mounting Shaft - El. Axis



**TOLERANCES**

.020" .30  
 .005" .010  
 .0001" .005

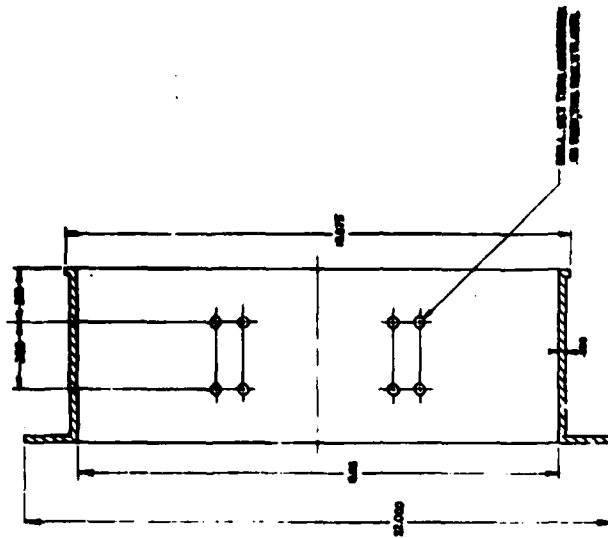
**MATERIAL: STAINLESS STEEL**



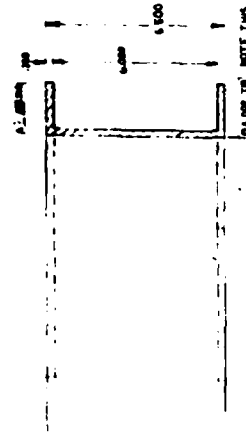
1/8" LL 1/4" TAP FOR 1/4" - 28  
 3 HOLES

ENGINEERING DEPARTMENT STATION		DR.	DATE
GEORGIA INSTITUTE OF TECHNOLOGY		CHK.	DATE
PLANT OFFICE		APP.	DATE
INSTRUCTIONS OF CHARGE		DESIGNER'S NO.	
SCALE	TITLE	CONTRACT NO.	
PROJECT NO.		PROJECT NO.	

Drawing 26. Hinge for Seeker Antenna Mtg. Bracket.



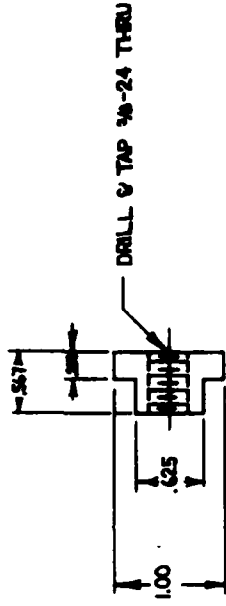
DRILL SET THIS DEPTH



DRILL SET THIS DEPTH ON THE INSIDE SURFACE

PART NAME		RADOME MOUNTING RING	
PART NUMBER		5 NG	
DRAWN BY		J. J. G. 10/24/54	
CHECKED BY			
APPROVED BY			
DATE			
SCALE			
MATERIAL			
FINISH			
TOLERANCES			
DIMENSIONS			
UNLESS OTHERWISE SPECIFIED			

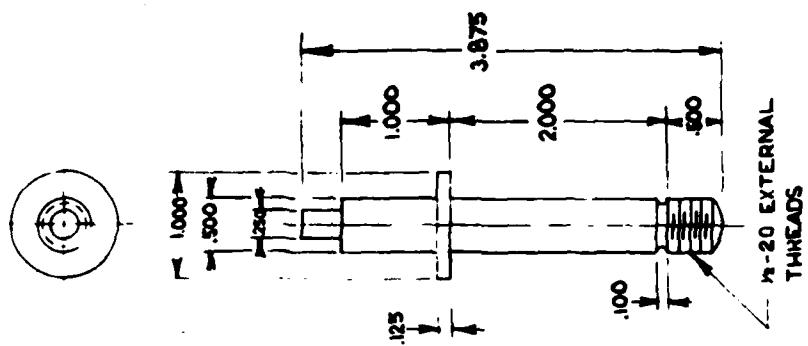
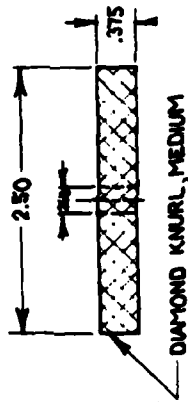
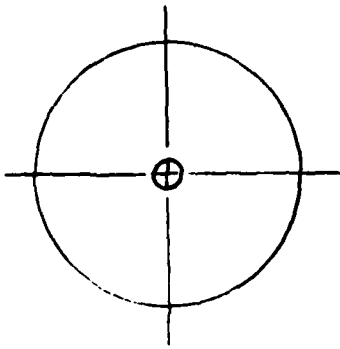
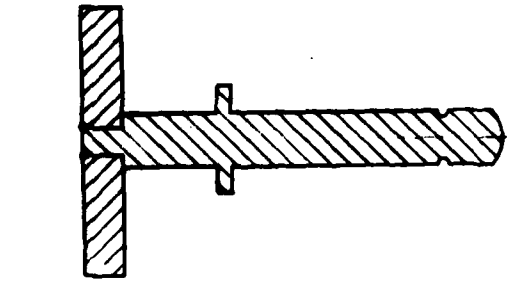
Drawing 27. Radome Mounting Ring



MAKE 4  
MATERIAL - STAINLESS STEEL

ENGINEERING EXPERIMENT STATION OF THE GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA		DRAWING NO. A-1954-048	
LIFTING BUTTON FOR RADOME POSITIONER FRAME		DR. MZF	
NO. DESCRIPTION OF CHANGE		CH.	DATE
SCALE	FULL	DATE	9-20-77
CONTRACT NO. A-1954-070		APP.	
PROJECT NO.			

Drawing 28. Lifting Button for Outer Frame

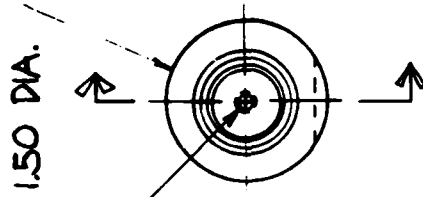


MAKE 2 EACH  
MATERIAL- STAINLESS STEEL

ENGINEERING EXPERIMENT STATION GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA		DRAWING NO. A-1954-049	
SCREW LOCK FOR ANTENNA MOUNT FRAME		DR. ZLF	
NO. DESCRIPTION OF CHANGE		CH.	DATE
1 FULL			9-20-77
CONTRACT NO. A-1954-070		CH. APP.	
PROJECT NO.			

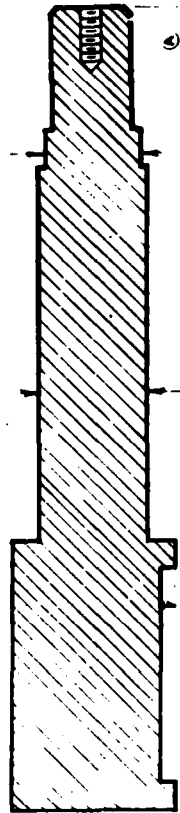
Drawing 29. Screw Lock for Seeker Antenna Mtg Frame

98.43 ±.0000  
-.0010



.875

Ⓞ DRILL & TAP 10-32  
x .50 DEEP, PLACE



.125

4.977

5.227

7.227

7.477

TOLERANCES:

X = ±.030

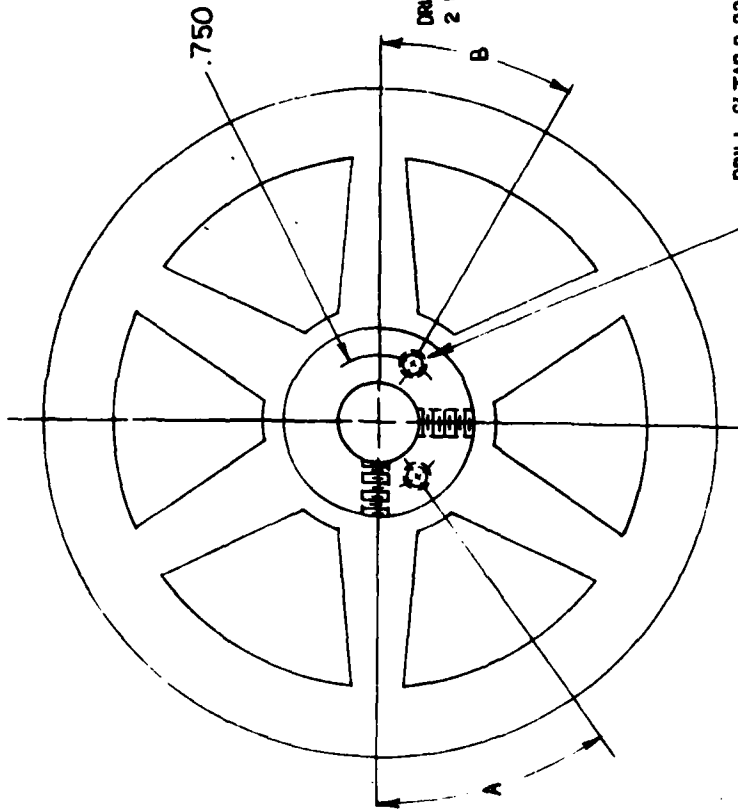
XX = ±.010

XXX = ±.005

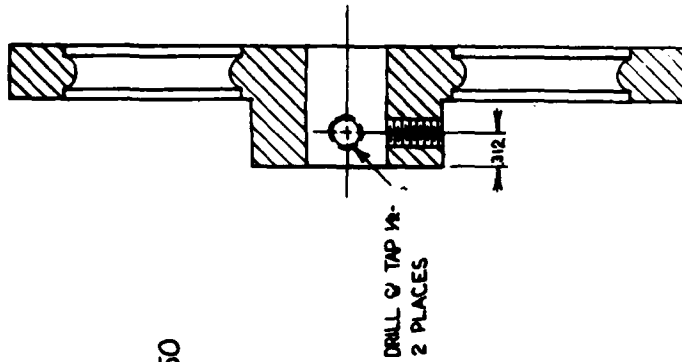
2-FINISH:  
1-MATL: STAINLESS STEEL  
NOTES:

ENGINEERING EXPERIMENT STATION OF THE GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA		MOTOR MOUNTING SHAFT FOR THE RADOME POSITIONER (X AXIS)	
B	ADD TAPPED HOLE ON SHAFT	MLF	11-8-77
A	DELETE PHN HOLE, CHANGE DIP. OF STEPS	MLF	10-19-77
NO.	DESCRIPTION OF CHANGE	CH.	DATE
SCALE:	FULL	DATE:	9-23-77
CONTRACT NO.	A 1954 C70	DR. O.C. ENGR.	
PROJECT NO.		CH.	
		APP.	A 1954 C52

Drawing 30. Worm Gear Mounting Shaft - El. Axis



GEAR	A	B
AMOUNT	500	300
ELEVATION	30'	30'

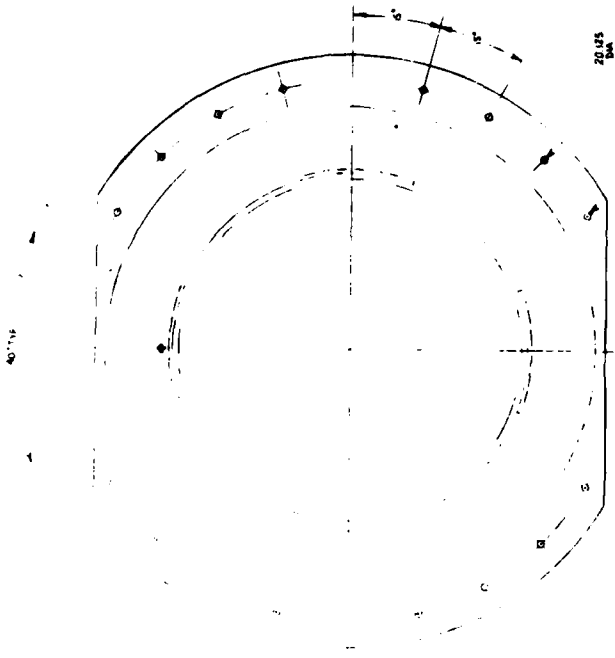


MODIFY 2 WORM GEARS (BROWNING PART NO. BWG2100-1) BY ADDING TAPPED HOLES FOR SETSCREWS

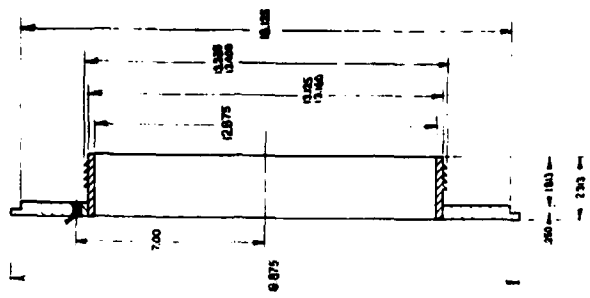
ENGINEERING EXPERIMENT STATION OF THE GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA		MODIFIED WORM GEAR		DRAWING NO. A-1954-057	
DRAWING APPROVED TO BRIDGE		DATE		DR./E.L.F.	
B. 11-18-77		9-29-77		DR.	
A. 10-28-77		9-29-77		CH.	
NO. DESCRIPTION OF CHANGE		DATE		APP.	
FULL		9-29-77			
CONTRACT NO.		A-1954-070			
PROJECT NO.					

Drawing 31. Worm Gear Modifications

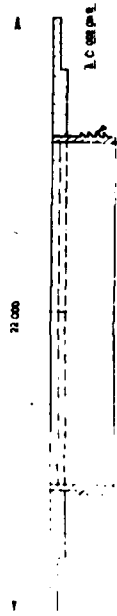




DRILL TOP 0.25 THRU  
PLAZZ



DRILL 157 THRU 16 PLACES



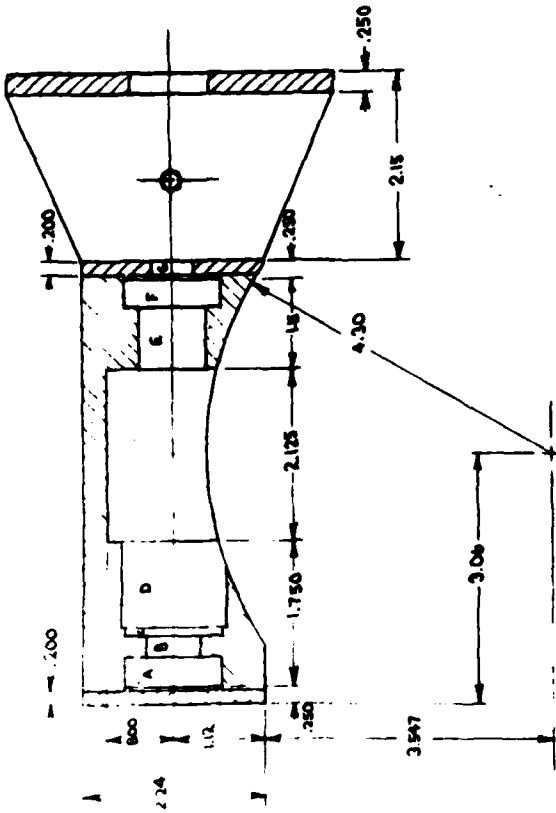
DO NOT HAVE WORTHY THREAD & TUBES  
BEING USED TO THESE OF EXISTING  
RADOME. THE TUBES MUST BE  
REMOVED AND THE RING MUST BE  
REMOVED WITH SET SCREW LOCATION.

0.875 IN

1.000 IN

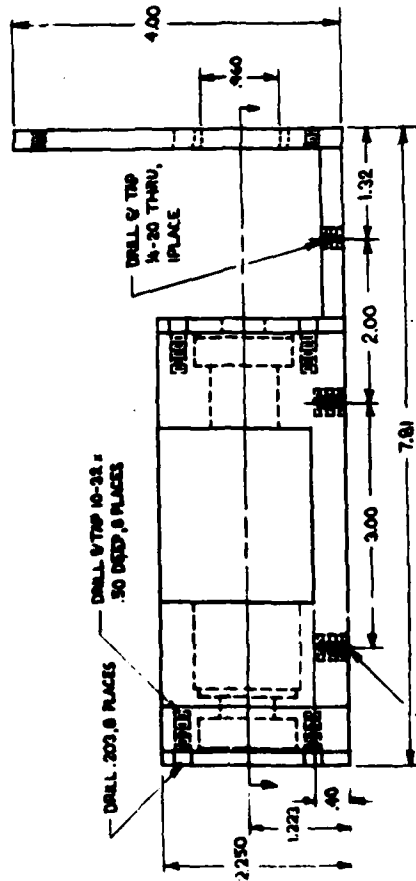
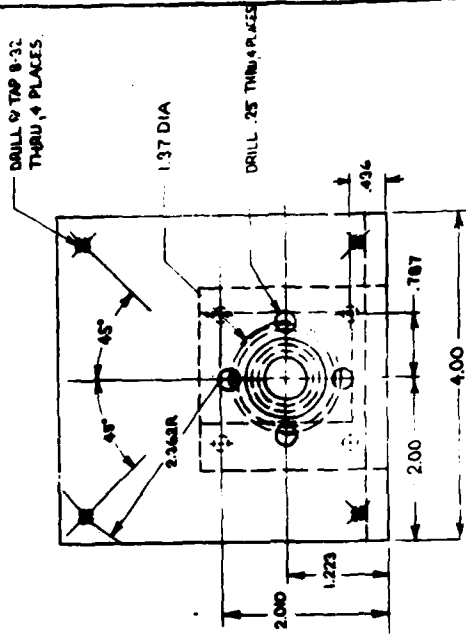
Drawing 32. 14" Radome Adapter Ring.

ADAPTER FOR 14" RADOME MOUNTING RING	
DATE	11-24-54
BY	J. W. B. JR.
CHECKED BY	
APPROVED BY	
DESIGNED BY	
DRAWN BY	
MATERIAL	
FINISH	
QUANTITY	
REVISIONS	



BASE	DIA.	DEPTH
A	1.181	.400
B	.540	.250
C	1.192	.100
D	1.190	1.144
E	.840	.300
F	1.024	.300
G	.500	1.180

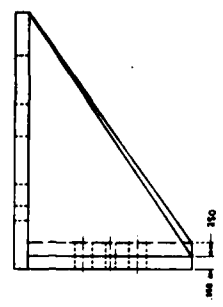
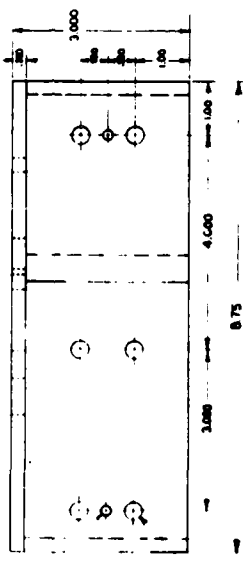
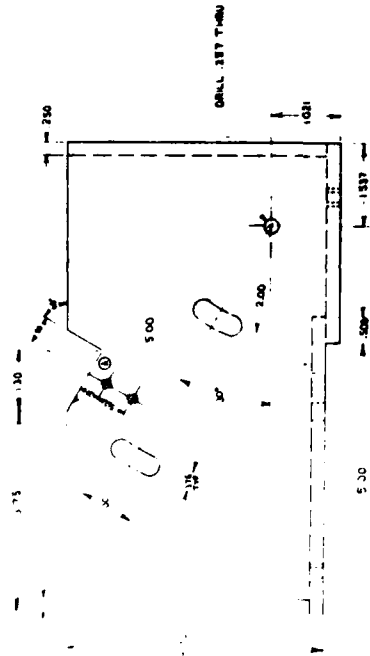
NOTE: SEE DRAWING NO. A-1954-073 FOR LOCATION OF MICRO SWITCH MOUNTING HOLES IN BEARING BLOCK.



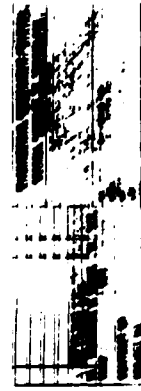
DRILL 1/8" TOP No. 24 = .37 DEEP, 2 PLACES

ENGINEERING EXPERIMENT STATION GENERAL INSTITUTE OF TECHNOLOGY		DRAWING NO.	
PROJECT NO. A-1954-070		DATE 10-11-77	
CONTRACT NO.		SCALE FULL	
DESIGNED BY		DRAWN BY	
CHECKED BY		DATE	
APPROVED BY		DATE	
TITLE		PROJECT NO.	
BEARING BLOCK & MOTOR MOUNTING PLATE FOR RADOME POSITIONER		A-1954-065	

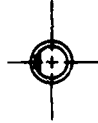
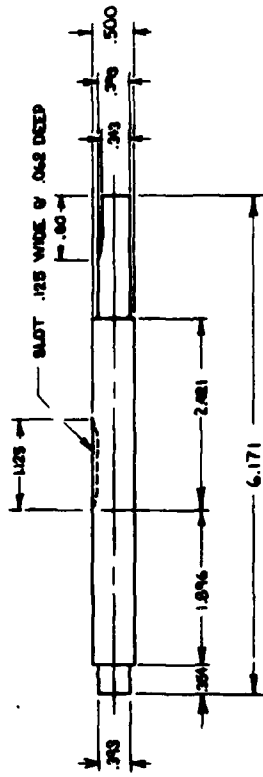
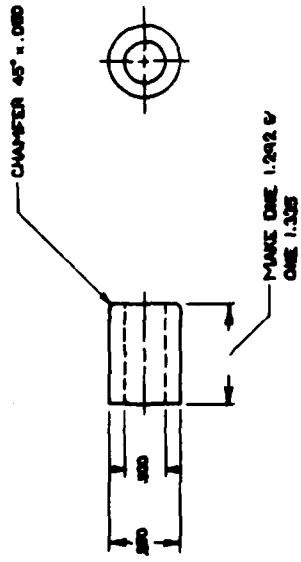
Drawing 33. Bearing Block and Motor Mounting Plate - El Axis.



MAKE 1  
MATERIAL - ALUMINUM

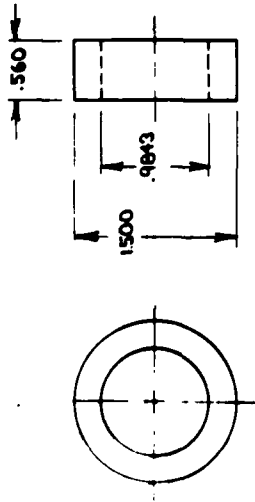


Drawing 34. Bearing Block Mounting Bracket - El Axis.

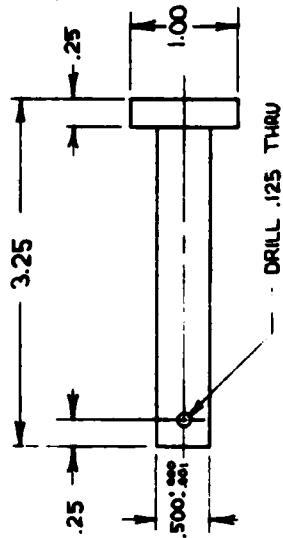
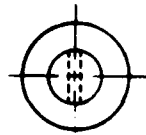


Drawing 35. Worm Shaft - El Axis.

ENGINEERING DEPARTMENT		GEORGIA INSTITUTE OF TECHNOLOGY	
WORM SHAFT		FOR RADOME POSITIONER	
(X-AXIS)		DRAWING NO. 454-007	
A. DESIGNER	DATE	BY	APP.
J. M. STUBBS	12/10/47		
NO. REVISIONS OF CHANGE	DATE	BY	APP.
0	0-12-47		
CONTRACT NO. A-1954-70		PROJECT NO.	



ENGINEERING EXPERIMENT STATION OF THE GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA		DRAWING NO. 1954-068	
SPACER FOR WORM GEAR SHAFT (X-AXIS)		DR. MLF ENGR. CH. APP.	
NO.	DESCRIPTION OF CHANGE	CH.	DATE
SCALE	FULL	DATE	10-19-77
CONTRACT NO. A-1954-070		PROJECT NO.	
Drawing 36. Worm Gear Shaft Spacer - El Axis.			



MATCH TO HOLES IN  
PART NO. 1954-028

MAKE 2  
MATERIAL-STAINLESS STEEL

ENGINEERING EXPERIMENT STATION of the GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA		HINGE PIN FOR VERTICAL ANTENNA SUPPORT	
DR. M/LF	DR. M/LF	DRAWING NO. 1954-C69	
ENGR. CH.	ENGR. CH.		
APP.	APP.		
NO. DESCRIPTION OF CHANGE CH. DATE			
SCALE: FULL	DATE: 10-21-77		
CONTRACT NO. A-1954-070			
PROJECT NO.			

Drawing 37. Hinge Pin for Seeker Antenna Bracket

AD-A166 021

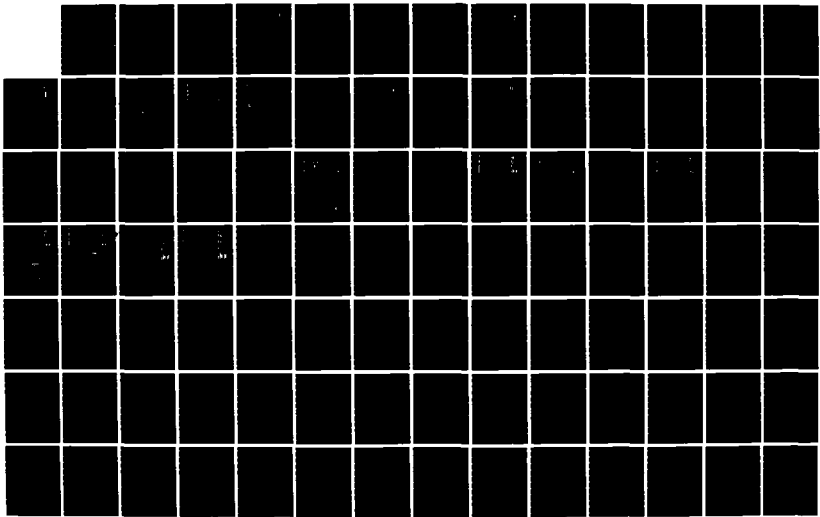
RADOME POSITIONER FOR THE RFSS (RADIO FREQUENCY  
SIMULATION SYSTEM)(U) GEORGIA INST OF TECH ATLANTA  
ENGINEERING EXPERIMENT STATION D O GALLETINE ET AL.  
27 FEB 78 DARK40-77-C-0047

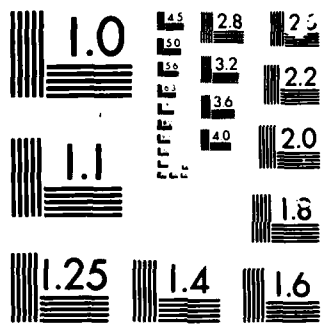
2/3

UNCLASSIFIED

F/G 17/9

NL





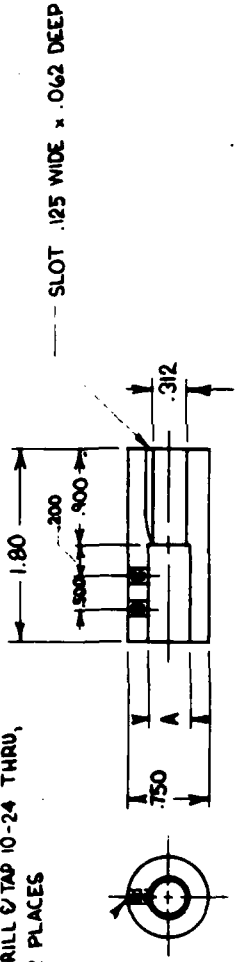
MICROCOPY

CHART



\*A DIMENSION .375 IN ONE, .394 IN OTHER

DRILL & TAP 10-24 THRU,  
2 PLACES



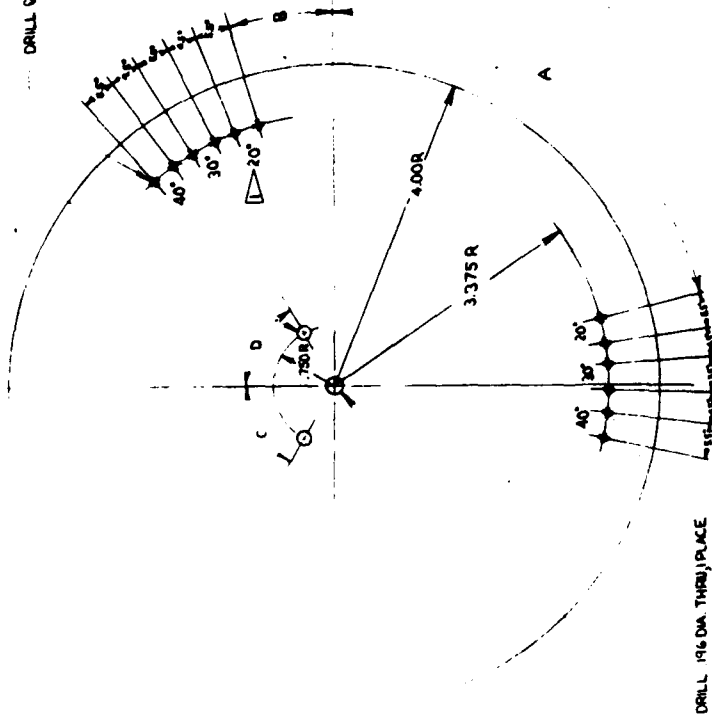
MAKE - 2  
MATERIAL - STAINLESS STEEL

ENGINEERING EXPERIMENT STATION OF THE GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA		DRAWINGS NO. 1954-070	
MOTOR TO WORM SHAFT COUPLING		DR. M.L.F. DESIGNER	CH. APP.
NO.	DESCRIPTION OF CHANGE	CH.	DATE
SCALE: FULL	DATE: 10-25-77		
CONTRACT NO. A-1954-070			
PROJECT NO.			

Drawing 38. Shaft Coupling Motor to Worm

DRILL .169 DIA. THRU 2 PLACES

DRILL & TAP 4-40 THRU 12 PLACES

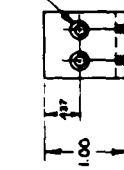


DIMENSION	AZIMUTH	ELEVATION
A		75°
B		15°
C	51°	40°
D	51°	55°

- NOTES:
1. METAL STAMP & PLACES
  2. MATERIAL - .125 ALUMINUM STOCK
  3. TOLERANCES - .XXX - ±.005  
 .XX - ±.010  
 .X - ±.020  
 ANGLES - ±.5°

MAKE 2

DRILL .16 DIA THRU COUNT-  
ERSINK OUT DEEP THIS  
SIDE, 2 PLACES



DRILL & TAP 2-56  
THRU 2 PLACES



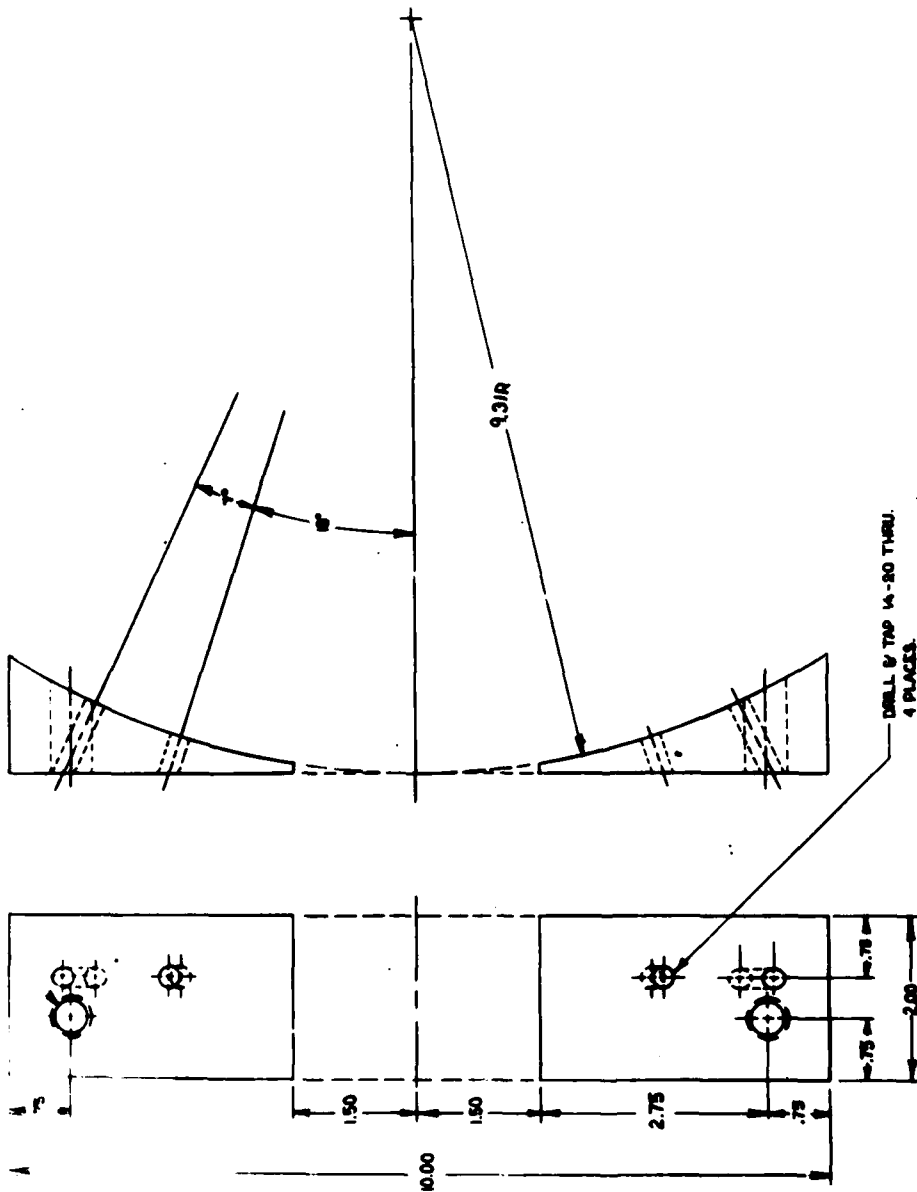
MAKE 4

MAKE 4

Drawing 39. Micro-Switch Actuator and Mounting Plate.

ENGINEERING EXPERIMENT STATION GEORGIA INSTITUTE OF TECHNOLOGY		DRAWING NO. A-454-072	
MICRO-SWITCH ACTUATORS AND MOUNTING BRACKETS		DR. V. M. BISHOP	APP.
NO.	DESCRIPTION OF CHANGE	CH.	DATE
SCALE:	FULL	DATE:	2-5-77
CONTRACT NO.	A-17-4	CH.	
PRODUCT NO.		APP.	

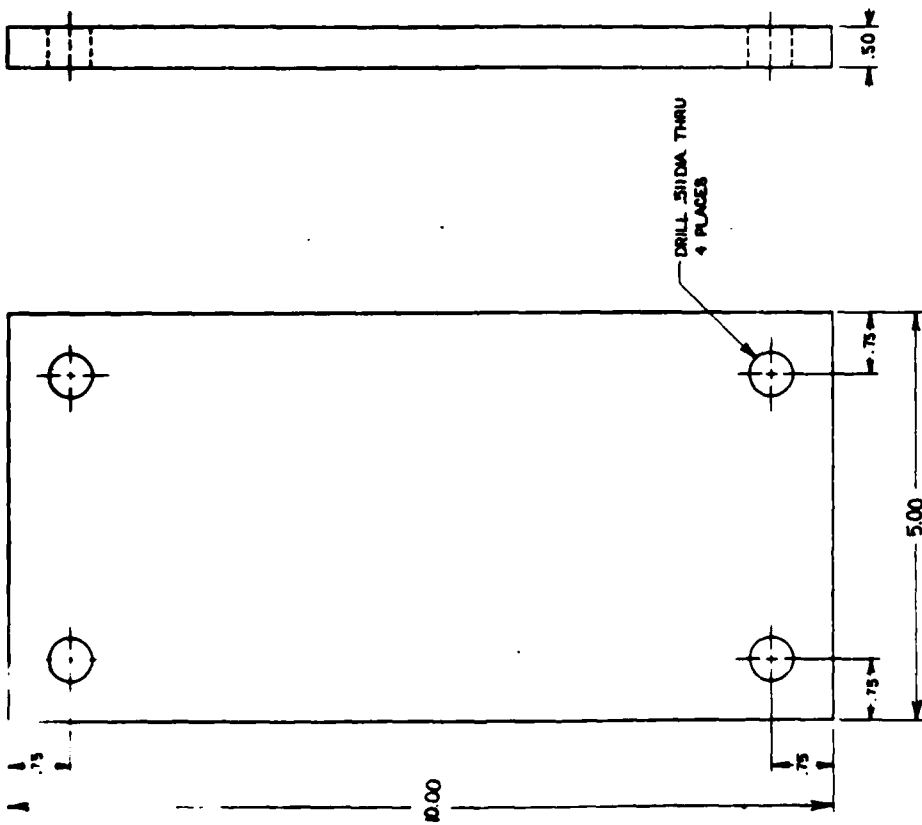
DRILL & TAP 1/8-13 THRU.  
2 PLACES



PAGE 4 SETS  
MATERIAL - ALUMINUM

Drawing 40. Counter Weight Mounting Blocks.

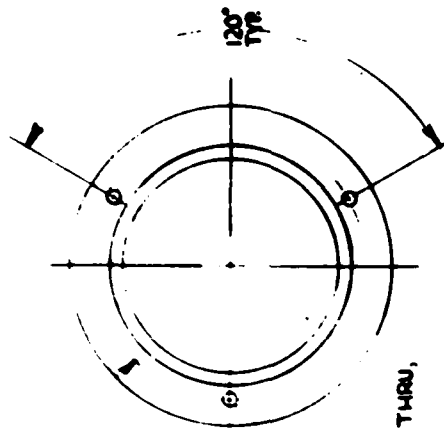
ENGINEERING DEPARTMENT STATION		DRAWING NO.	
COUNTING WEIGHT MOUNTING BLOCKS		A-1954-074	
DATE: 11-22-77		DESIGNED BY: A-1954-070	
CHECKED BY:		APPROVED BY:	
SCALE: FULL		PROJECT NO.:	
MATERIAL: ALUMINUM		QUANTITY: 4	



MAKE &  
MATERIAL-LEAD

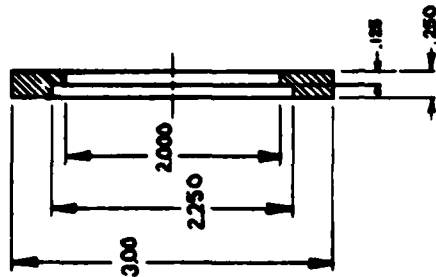
Drawing 41. Counter Weight.

ENGINEERING DEPARTMENT STATION		DRAWING NO.	
GENERAL INSTITUTE OF TECHNOLOGY		A-1954-075	
COUNTERWEIGHT			
NO.	DESCRIPTION OF CHANGE	DATE	BY
		11-22-77	
SCALE FULL		DR. M. F.	
CONTRACT NO.		A-1954-070	
PROJECT NO.			



246b

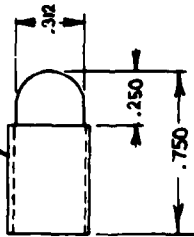
DRILL .116 THRU,  
3 PLACES



ENGINEERING EXPERIMENT STATION OF THE GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA		DRAWING NO. A-1954-077	
ENCODER MOUNT CLAMP RING		DR. /MLF	APP.
NO.	DESCRIPTION OF CHANGE	CH.	DATE
SCALE	FULL	DATE	11-30-77
CONTRACT NO.	A-1954-070		
PROJECT NO.	A-1954-070		

Drawing 42. Encoder Clamp Ring

3/8-24 EXTERNAL THREAD



MAKE 2

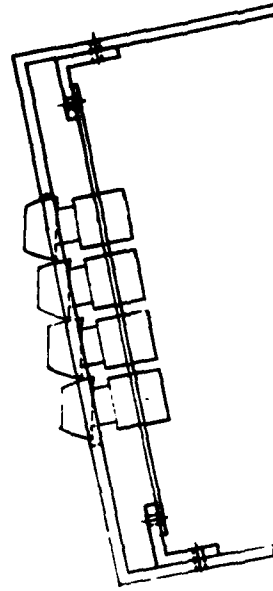
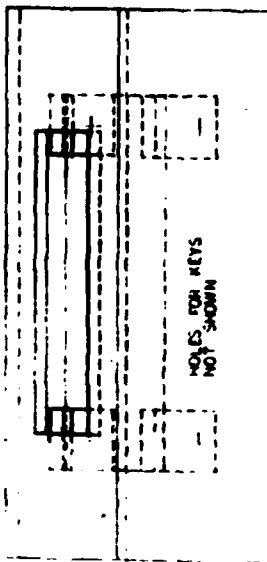
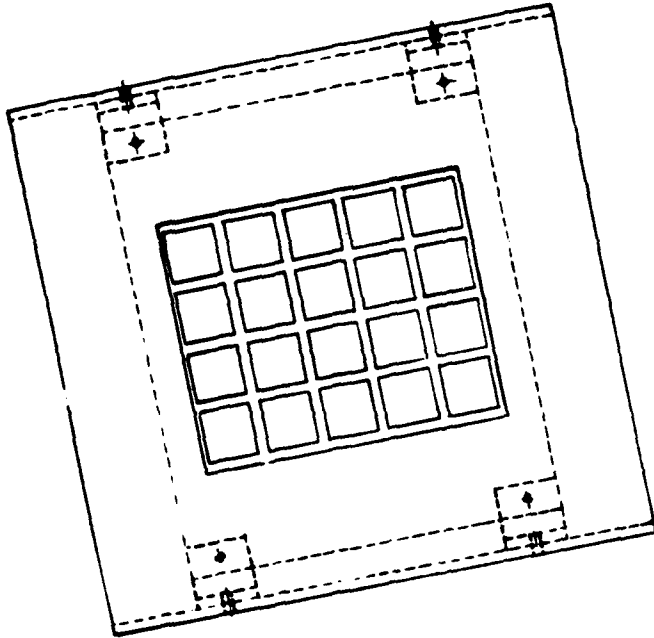
ENGINEERING EXPERIMENT STATION OF THE GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA		DRAWING NO. A-1954-080	
MODIFIED SETSCREW FOR HORIZONTAL POSITION- ING OF INNER GIMBAL			
NO.	DESCRIPTION OF CHANGE	CH.	DATE
SCALES	2:1	DATE	12-7-77
CONTRACT NO. A-1954-070		DR. /MLF	ENGR.
PROJECT NO.		CH.	APP.

Drawing 43. Modified Set Screw for Centering of Inner Gimbal



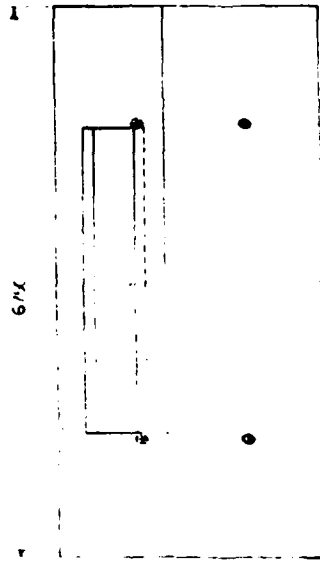
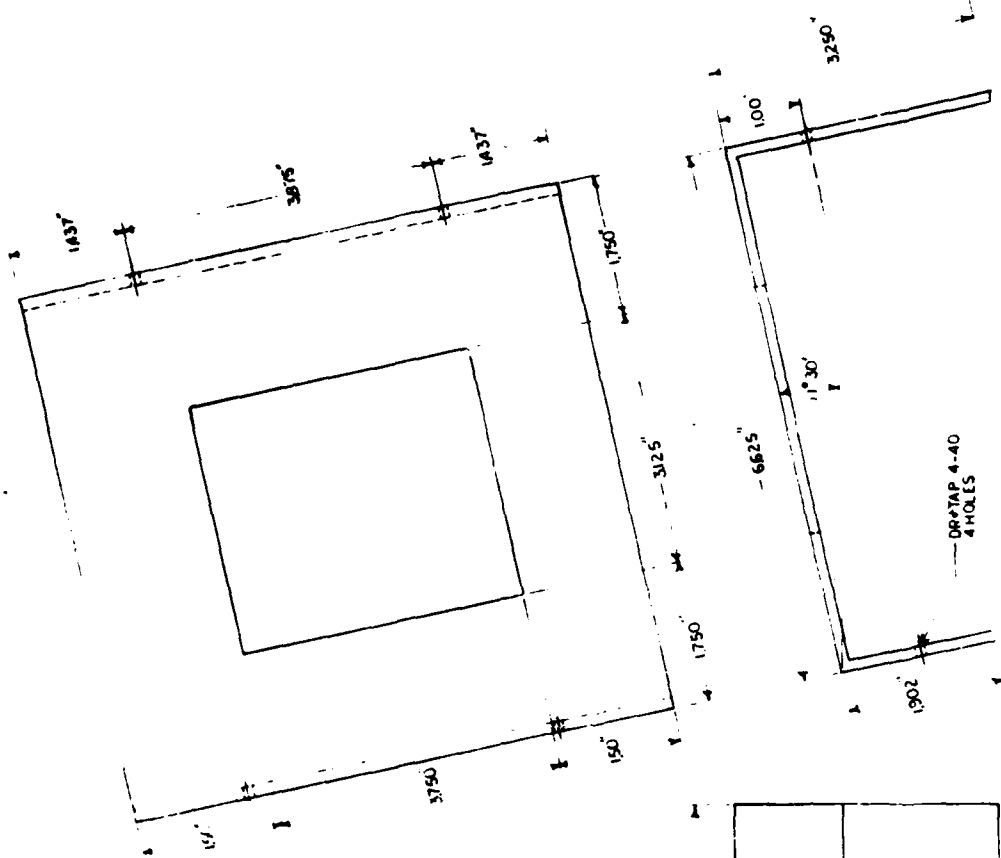






APPROVED BY: _____ SPECIAL AGENT IN CHARGE		DRAWING NO. _____ REV. NO. _____	
<b>KEYBOARD ASSEMBLY</b>			
NO. OF KEYS _____ NO. OF ROWS _____ NO. OF COLUMNS _____	FULL COMPLETE SET	NO. OF KEYS _____ NO. OF ROWS _____ NO. OF COLUMNS _____	PROJECT NO. <i>A 154-061</i>

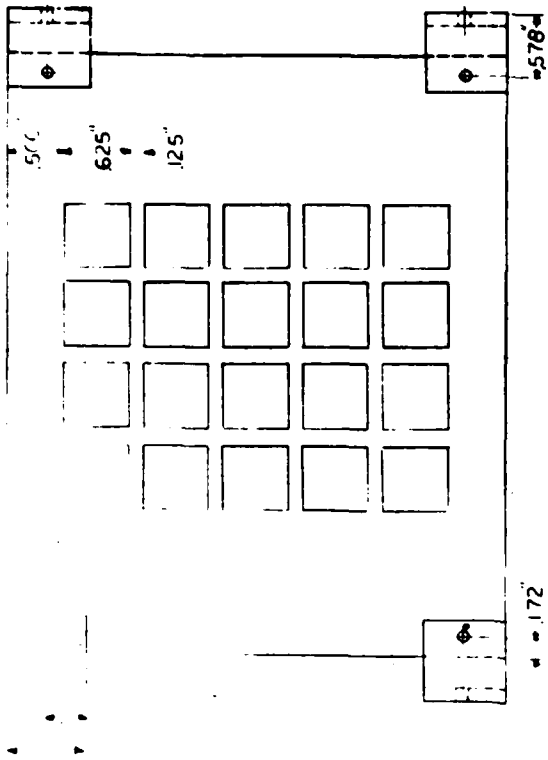
Drawing 46. Keyboard Assembly.



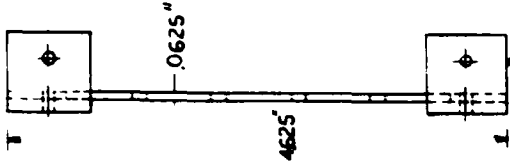
ENGINEERING DEPARTMENT OFFICE		SACRAMENTO OFFICE OF TRANSPORTATION	
BOX FOR KEYBOARD			
NO.	DATE	DESIGNED BY	CHECKED BY
CONTRACT NO.		PROJECT NO.	

Drawing 47. Box for Keyboard

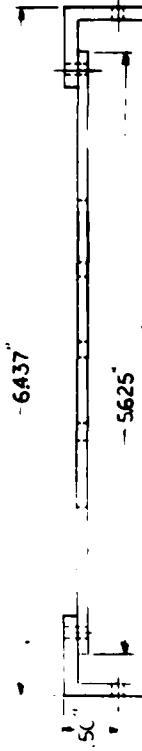
REVISED JUL 5



DRILL & TAP ALL HOLES 4-40

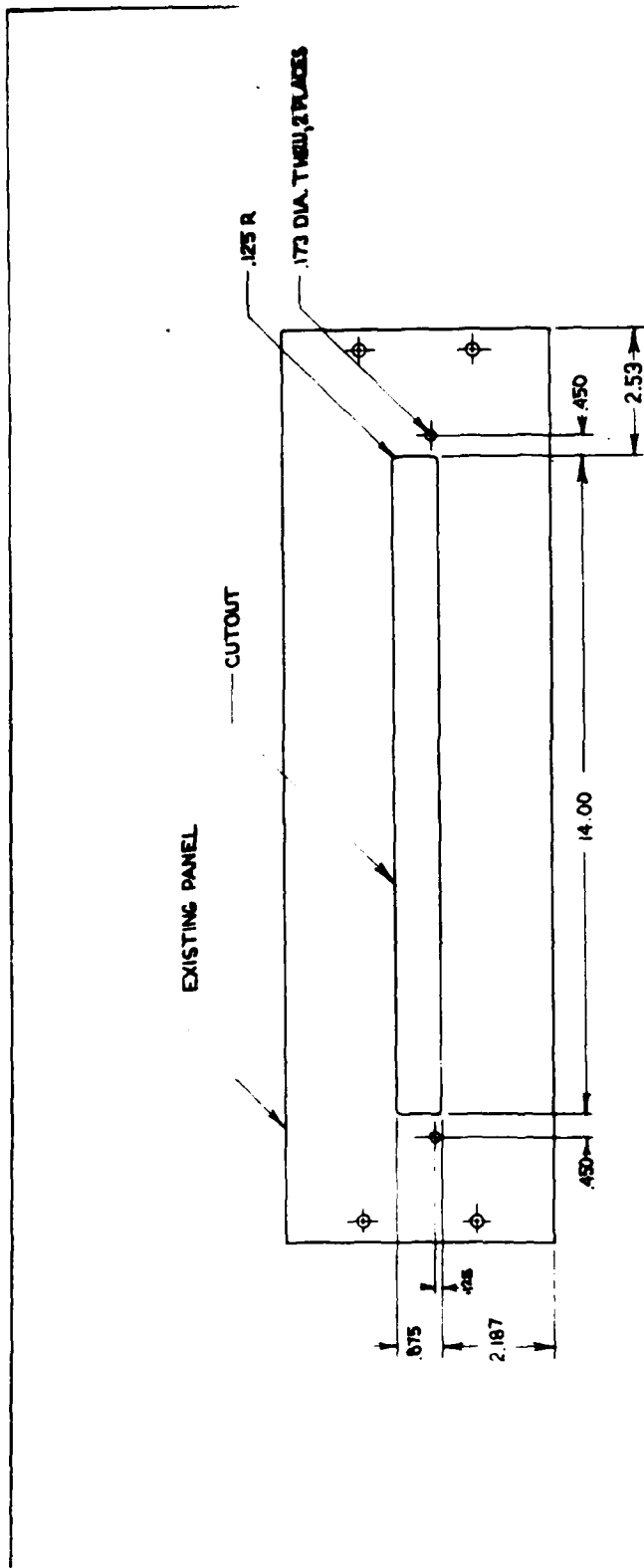


3/4 X 3/4 X 1/8 ALUM. ANGLE



ENGINEERING EXPERIMENT STATION OF THE GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA		KEY MOUNTING BOARD	
DESIGNED BY H. H. FARRINGTON		DRAWING NO. A-1954-063	
NO. DESCRIPTION OF CHANGE		DATE	APP.
1	Length of Key		
2			
3			
4			
5			
6			
7			
8			
9			
10			
CONTRACT NO. A-1944-07		DR. S. H. BUSH	
PROJECT NO. A-1944-07		CH. CH.	
		APP.	

Drawing 48. Key Mounting Board and Bracket

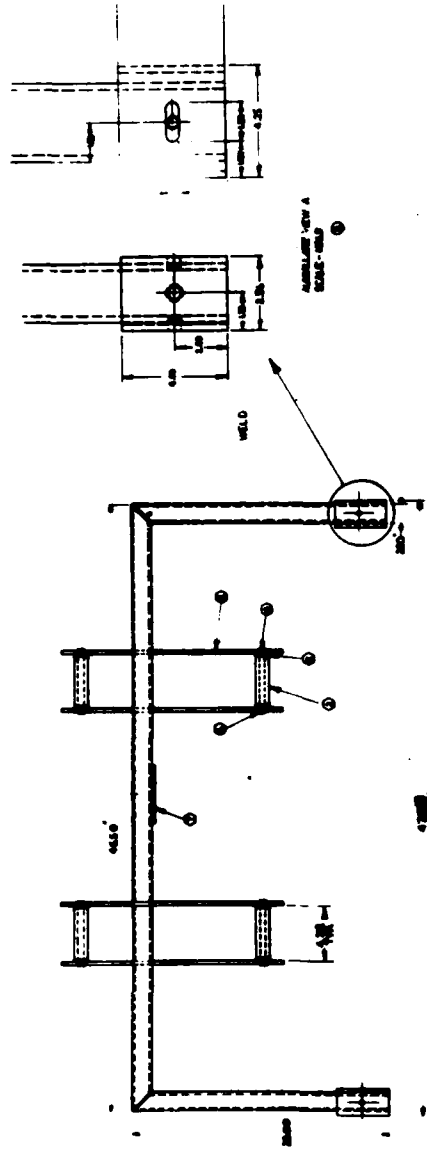


NOTE: PAINTED SURFACE OF EXISTING  
PANEL MUST BE PROTECTED  
DURING MACHINING

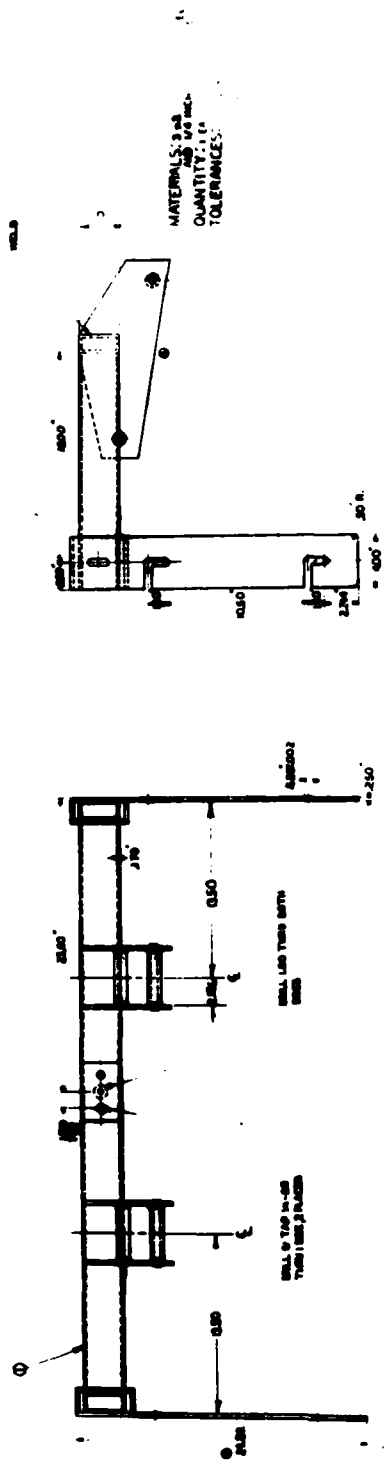
ENGINEERING EXPERIMENT STATION OF THE GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA		DRAWING NO. 1954-071	
MODIFICATION OF EQUIP- MENT RACK PANEL		DRAWING NO. 1954-071	
NO.	DESCRIPTION OF CHANGE	CHK.	DATE
SCALE:	HALF	DATE	10-26-77
CONTRACT NO.	PROJECT NO.		A-1954-070
DRW. BY	CHK. BY	DATE	

Drawing 49. Panel Modifications for Digital Readout

1	UP
2	UP
3	UP
4	UP
5	UP
6	UP
7	UP
8	UP
9	UP
10	UP



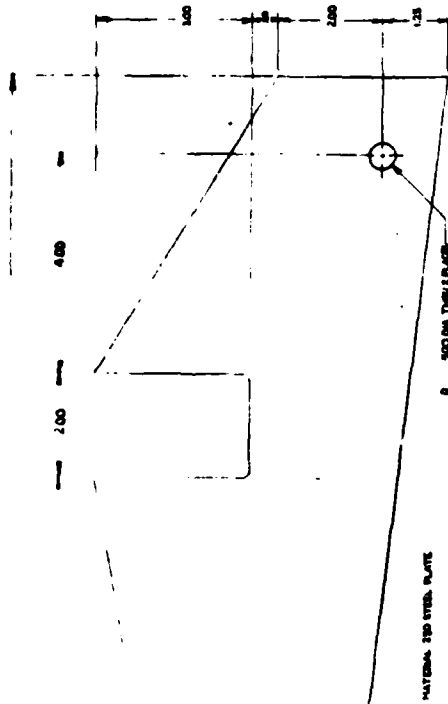
COMPASS PARTS 2-1944-022



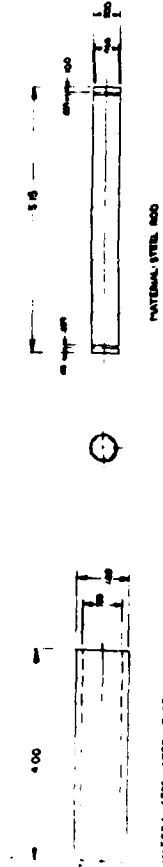
MATERIALS: 90%  
QUANTITIES: 400  
TOLERANCES:

1	UP
2	UP
3	UP
4	UP
5	UP
6	UP
7	UP
8	UP
9	UP
10	UP

Drawing 50. Lifting Hook Assembly for Radome Positioner



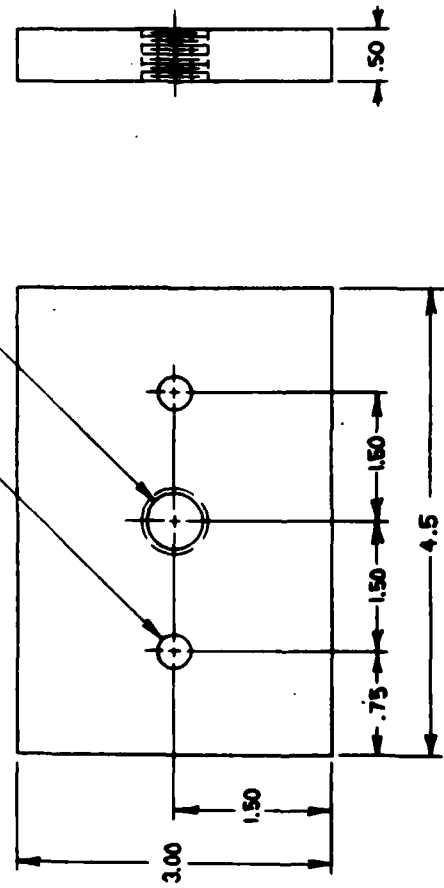
NOTES: 1. PAIR & EACH



REV	DATE	BY	CHKD	DESCRIPTION
1	1-25-75			REVISION
2	1-22-75			REVISION
ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED FINISHES: 1. 05 2. 1.0 3. 1.5 4. 2.0 5. 2.5 6. 3.0 7. 3.5 8. 4.0 9. 4.5 10. 5.0 11. 5.5 12. 6.0 13. 6.5 14. 7.0 15. 7.5 16. 8.0 17. 8.5 18. 9.0 19. 9.5 20. 10.0 21. 10.5 22. 11.0 23. 11.5 24. 12.0 25. 12.5 26. 13.0 27. 13.5 28. 14.0 29. 14.5 30. 15.0 31. 15.5 32. 16.0 33. 16.5 34. 17.0 35. 17.5 36. 18.0 37. 18.5 38. 19.0 39. 19.5 40. 20.0 41. 20.5 42. 21.0 43. 21.5 44. 22.0 45. 22.5 46. 23.0 47. 23.5 48. 24.0 49. 24.5 50. 25.0 51. 25.5 52. 26.0 53. 26.5 54. 27.0 55. 27.5 56. 28.0 57. 28.5 58. 29.0 59. 29.5 60. 30.0 61. 30.5 62. 31.0 63. 31.5 64. 32.0 65. 32.5 66. 33.0 67. 33.5 68. 34.0 69. 34.5 70. 35.0 71. 35.5 72. 36.0 73. 36.5 74. 37.0 75. 37.5 76. 38.0 77. 38.5 78. 39.0 79. 39.5 80. 40.0 81. 40.5 82. 41.0 83. 41.5 84. 42.0 85. 42.5 86. 43.0 87. 43.5 88. 44.0 89. 44.5 90. 45.0 91. 45.5 92. 46.0 93. 46.5 94. 47.0 95. 47.5 96. 48.0 97. 48.5 98. 49.0 99. 49.5 100. 50.0				
TITLE: LIFTING BLOCK ROLLERS FOR FACOME POSITIONER DRAWING NO.: 054-176 SHEET NO.: D TOTAL SHEETS: 1				

Drawing 51. Lifting Block Details

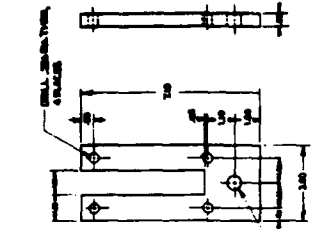
DRILL .312 DIA. THRU 2 PLACES  
 DRILL & TAP  $\frac{1}{8}$ -11 THRU 1 PLACE.



MAKE 1  
 MATERIAL: STEEL

ENGINEERING EXPERIMENT STATION OF THE GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA		DRAWING NO. A-1954-078	
THREADED PLATE FOR RADOME POSITIONER CART		DR. M.F. ENGR.	
NO. DESCRIPTION OF CHANGE		CHK.	DATE
SCALE	FULL	DATE	12-1-77
CONTRACT NO. A-1954-070		PROJECT NO.	

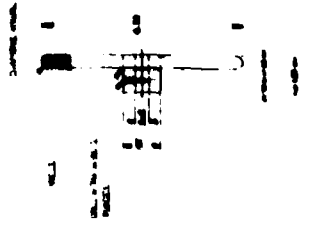
Drawing 52. Threaded Plate for Lifting Hook



③ MAKE 1 MATERIAL-STEEL



200 DIA. STEEL END



MAKE 1 MATERIAL-STEEL



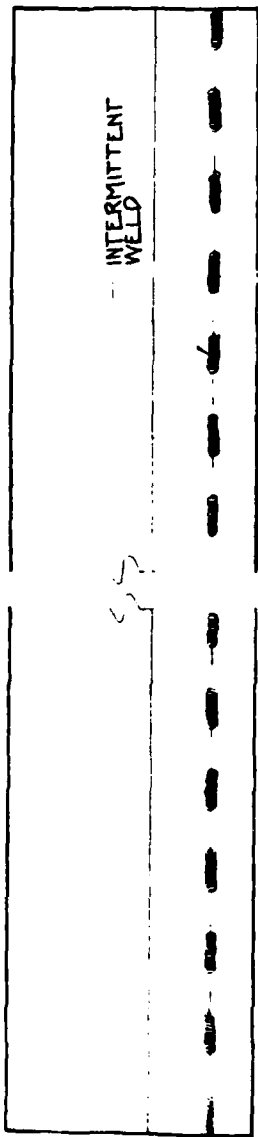
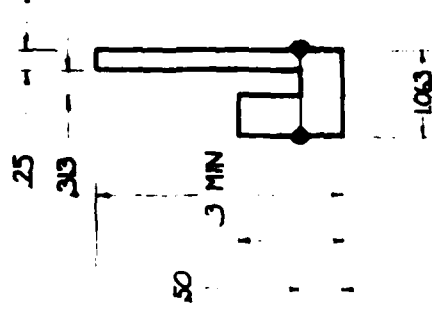
MAKE 1

DATE	10/1/54	BY	W. J. B.
DESIGNED BY	W. J. B.		
CHECKED BY	W. J. B.		
APPROVED BY	W. J. B.		
PROJECT NO.	A-1954-370		
REV.	2-1-57	BY	W. J. B.
RETRACTOR MECHANISM FOR RADOME POSITIONER CART			
SCALE	1:1	DATE	10/1/54
FIG. NO.	D	REV.	1
A-1954-379		REV. 1	

Drawing 53. Retractor Mechanism Components for Radome Positioner Removal Cart







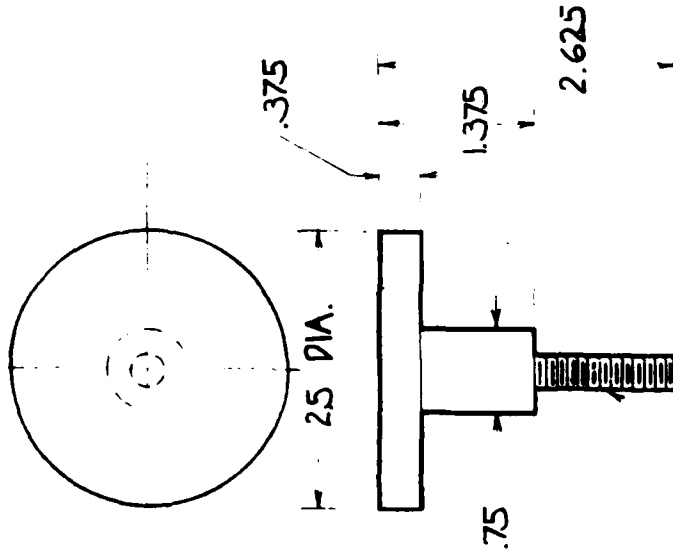
TOLERANCES:  
 X = ±.060  
 XX = ±.030  
 XXX = ±.010

2- FINISH: NONE  
 1- MATERIAL: STEEL  
 NOTES:

ENGINEERING DEPARTMENT STATION		DATE	
GEORGIA INSTITUTE OF TECHNOLOGY		7-27-77	
ATLANTA, GEORGIA		BY: G.C.	
BOTTOM BRACKET FOR MODIFIED TRUCK PART 1		DRAWING NO. A-1954-009	
TRUCK		CONTRACT NO. A 1954 072	
PROJECT NO.		PRODUCT NO.	

Drawing 55 - New Bottom Component Detail

TOLERANCES:  
 X = ±.060  
 XX = ±.030  
 XXX = ±.010

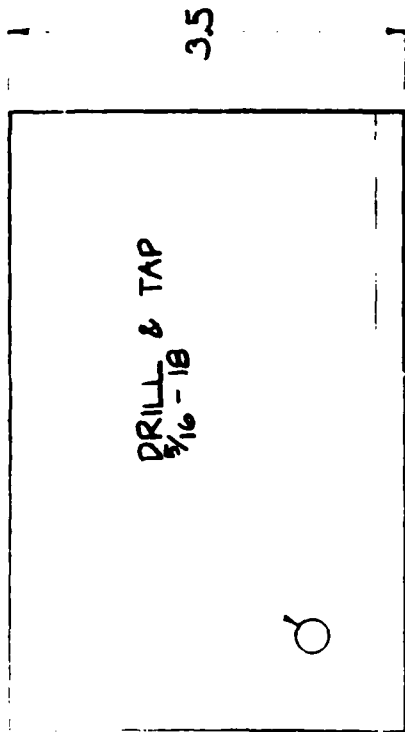


EXT. THREAD,  $\frac{5}{16}$ -18

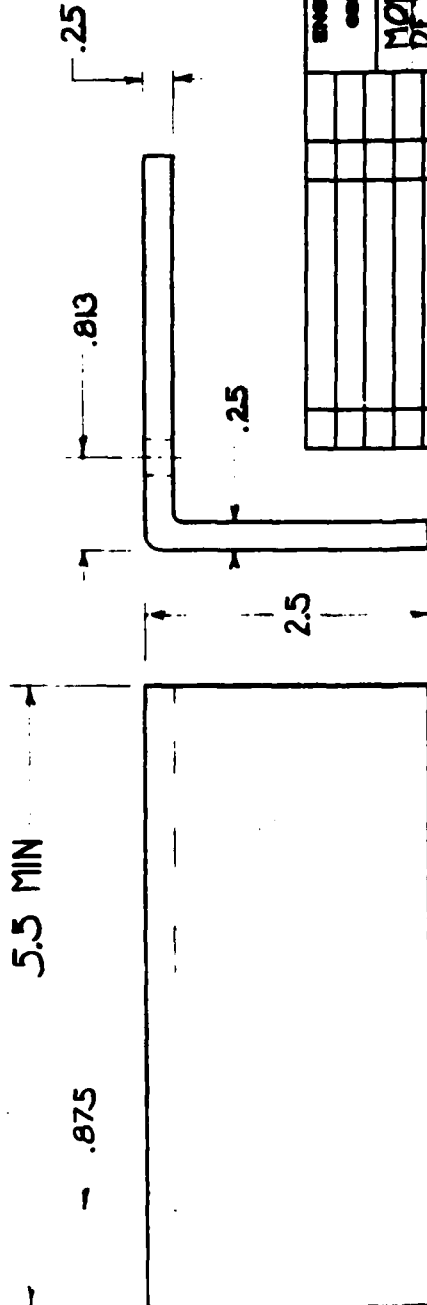
2.- PAINT & PROTECT THREADS  
 1.- MATERIAL: STEEL  
 NOTES:

ENGINEERING EXPERIMENT STATION OF THE GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA		DRAWING NO.	
MORTIFIER HAND TRUCK, DETAILS PART 2		A-1954-010	
NO.	DESCRIPTION OF CHANGE	DATE	BY
	FULL	7-27-77	
CONTRACT NO. A 1954-070		PROJECT NO.	
		Drawing 56. Door Clamp Screw Top.	





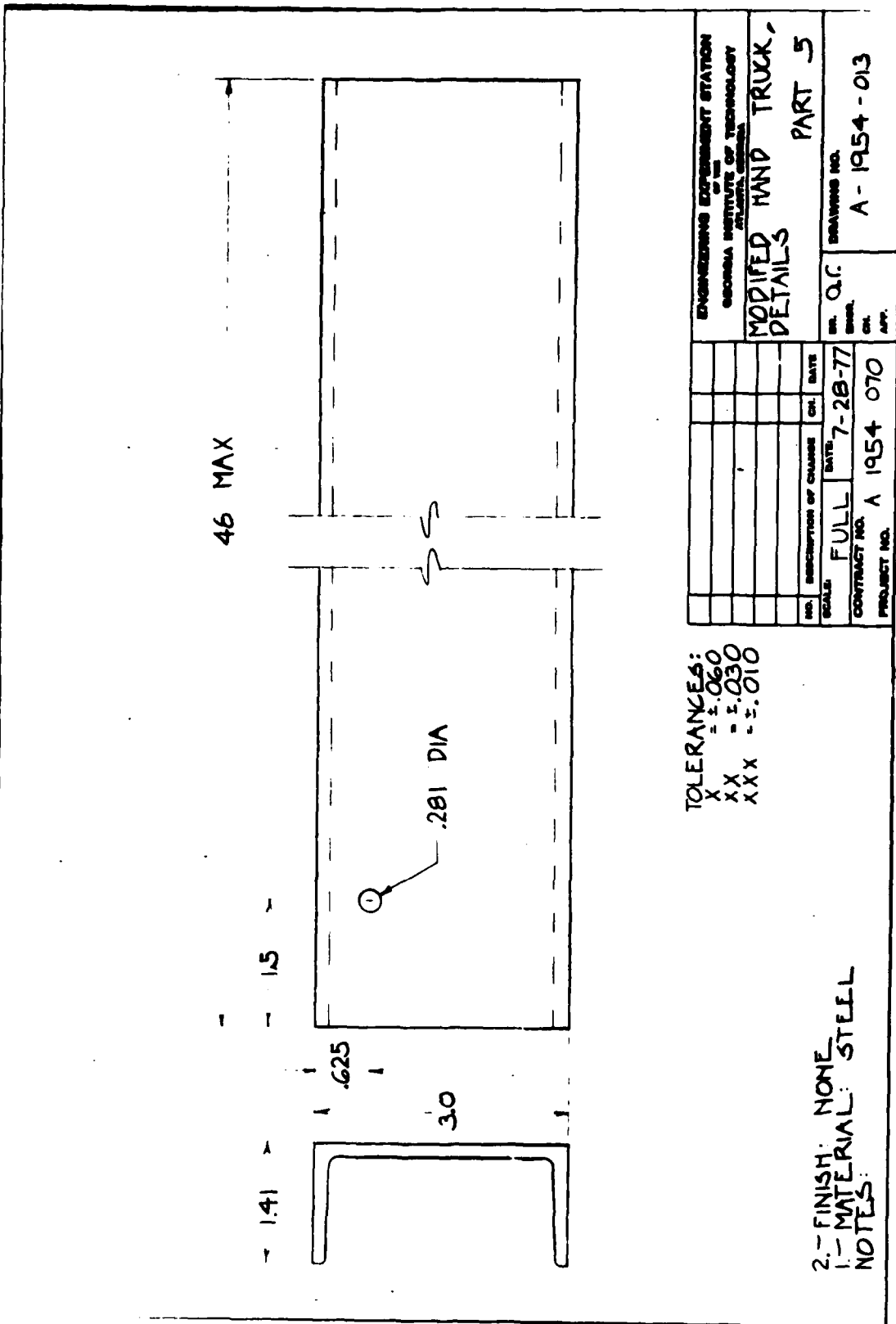
2.- FINISH: NONE  
1.- MATERIAL: STEEL  
NOTES:



TOLERANCES:  
X ± .060  
XX ± .030  
XXX ± .010

ENGINEERING EXPERIMENT STATION		DRAWING NO.	
GEORGIA INSTITUTE OF TECHNOLOGY		A-1954-012	
ATLANTA, GEORGIA		PART 4	
MODIFIED HAND TRUCK,		DATE	
DETAILS		7-28-77	
NO. DESCRIPTION OF CHANGE		BY	
1 FULL		A 1954 070	
CONTRACT NO.		PRODUCT NO.	
APPROVED		DATE	
BY		BY	
BY		BY	
BY		BY	
BY		BY	
BY		BY	
BY		BY	
BY		BY	

Drawing 58. Cap Support Bracket.



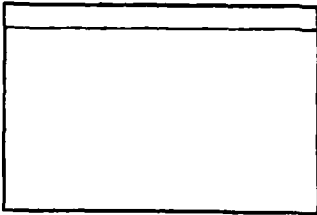
Drawing 59. Upright Support

-.25



45°

2 MIN



3 MIN

TOLERANCES:  
X = ±.060  
XX = ±.030

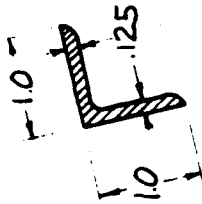
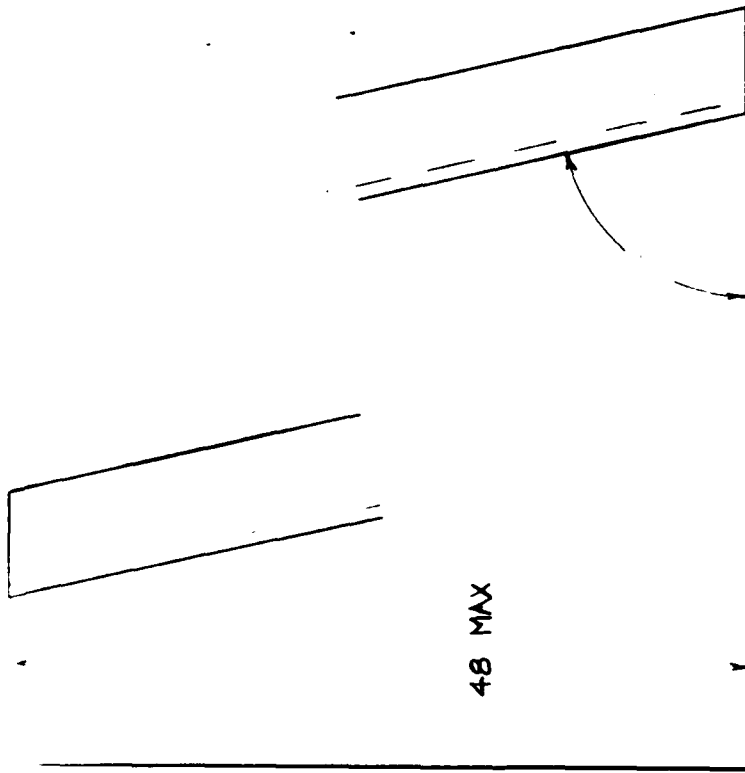
2.- FINISH: NONE  
1.- MATERIAL: STEEL  
NOTES:

NO.		DESCRIPTION OF CHANGE		CH.	DATE
NO.		FULL		CH.	DATE
CONTRACT NO.		A 1954 070		CH.	DATE
PROJECT NO.		A 1954 014		CH.	DATE
DRAWING NO.		A 1954-014		CH.	DATE

ENGINEERING EXPERIMENT STATION  
OF THE  
GEORGIA INSTITUTE OF TECHNOLOGY  
ATLANTA, GEORGIA

MODIFIED HAND TRUCK  
PART 6

Drawing 60. Gusset Plate.



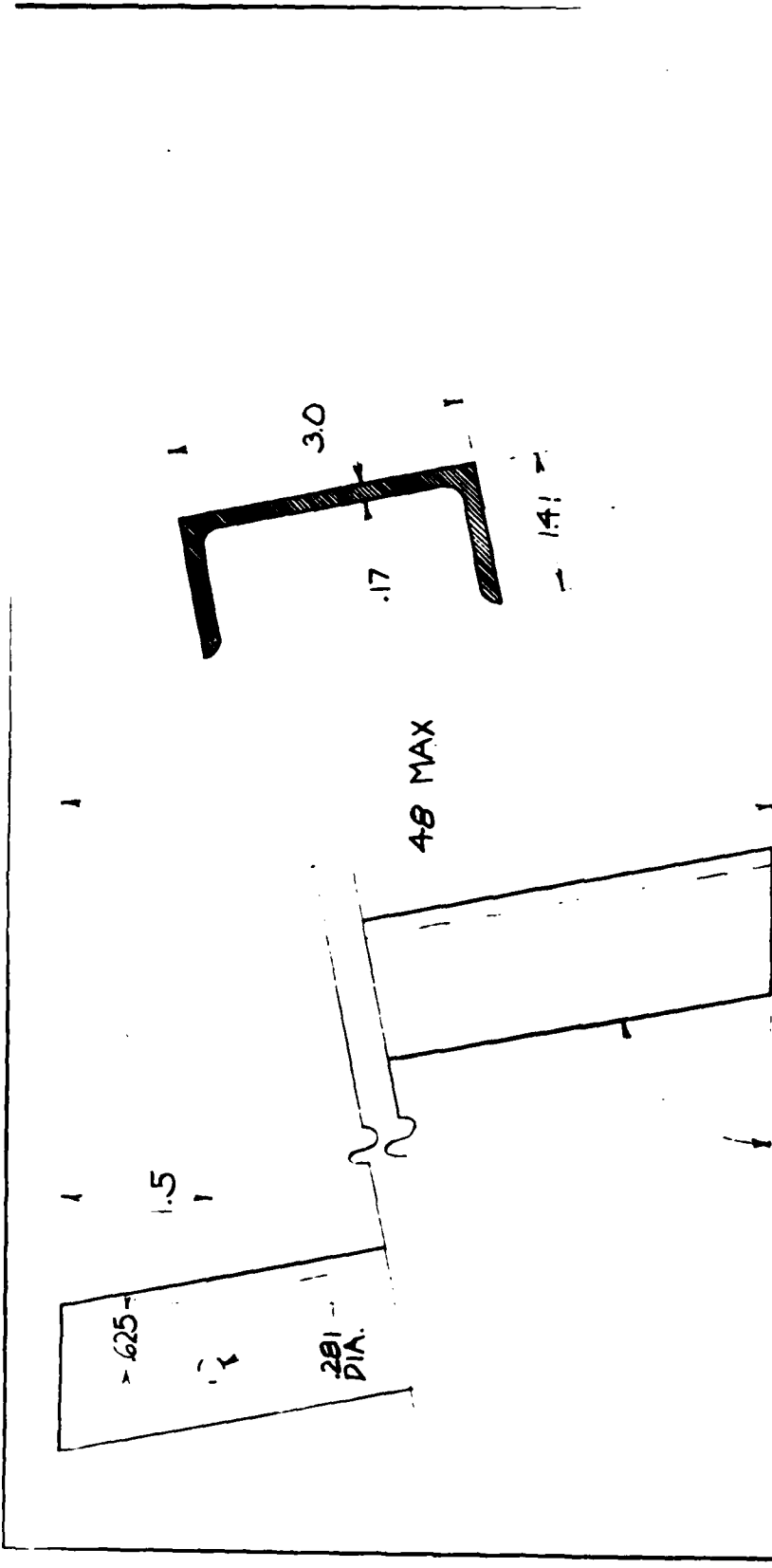
2-FINISH NONE  
 1-MATERIAL STEEL  
 NOTES:

TOLERANCES:  
 X .060  
 XX .030  
 XXX .010

NO. DESCRIPTION OF CHANGES		CH.	DATE
SCALE: NONE			8-1-77
CONTRACT NO. A 1954 070		PROJECT NO.	
ENGINEERING EXPERIMENT STATION OF THE GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA		DRAWING NO. A 1954 015	
MODIFIED HAND TRUCK DETAILS PART 7		DR. G.F.	CH. APP.

Drawing 61. Angle Support





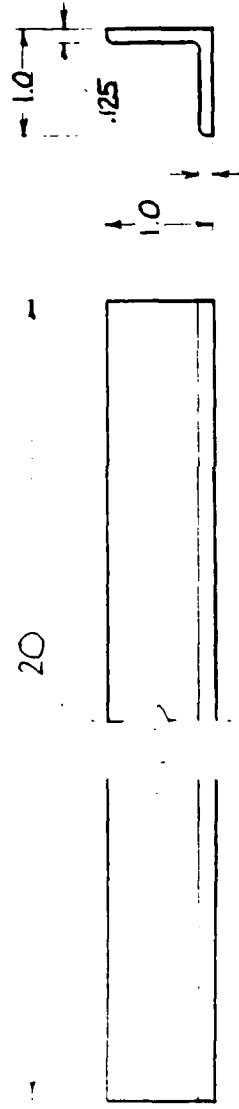
TOLERANCES:  
 X : ±.060  
 XX : ±.030  
 XXX : ±.010

2-FINISH: NONE  
 1-MATERIAL: STEEL  
 NOTES:

ENGINEERING EXPERIMENT STATION OF THE GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA		DRAWING NO. A 1954-016	
MODIFIED HAND TRUCK, DETAILS		PART 0	
DR. O. C. BIRD	DR. O. C. BIRD	DATE	DATE
CH. APT.	CH. APT.	8-1-77	
DESCRIPTION OF CHANGE		CH.	DATE
SCALE: NONE	CONTRACT NO. A 1954 070		
PROJECT NO.			

Drawing 62. Channel Support

20

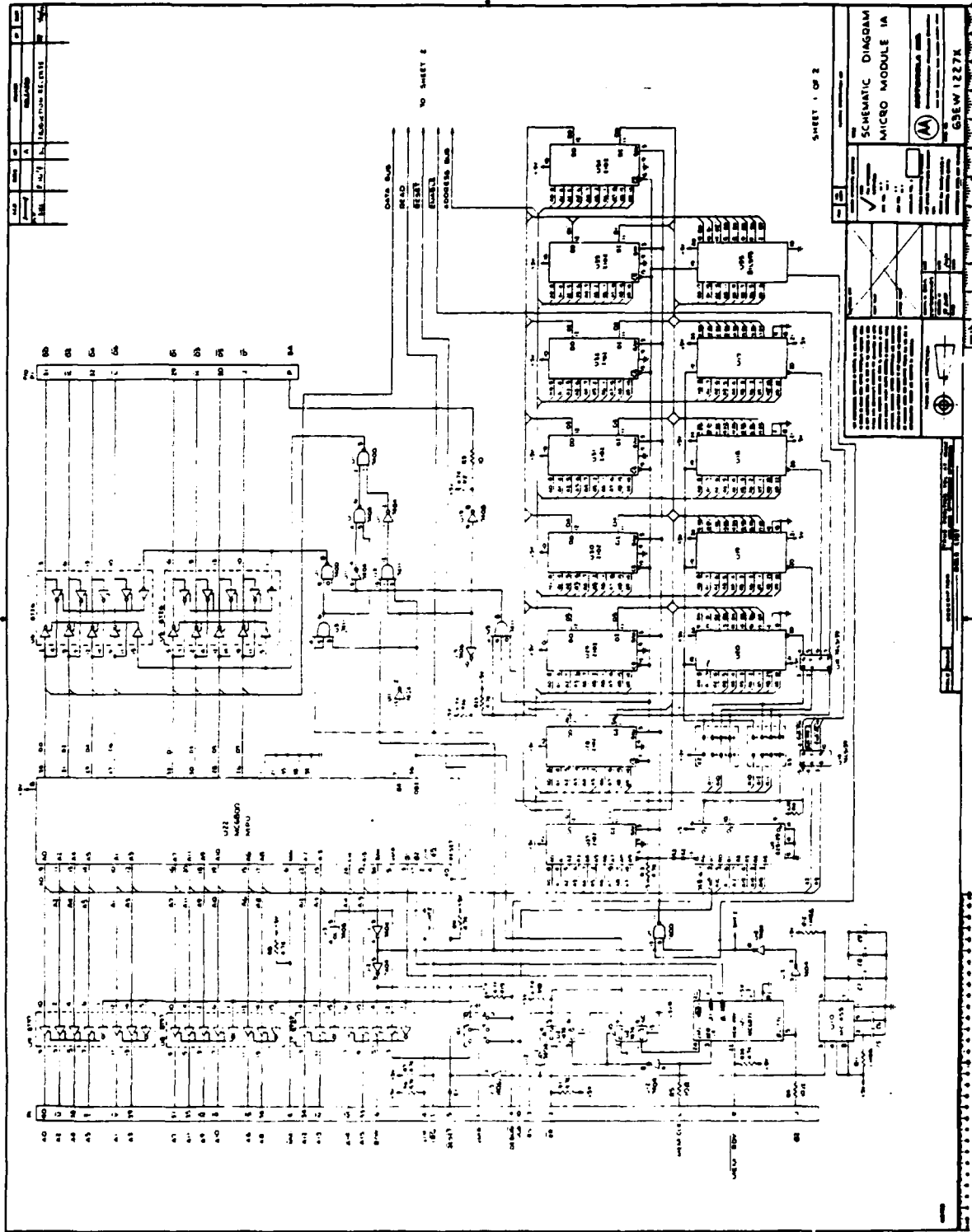


TOLERANCES:  
 X = ±.060  
 XX = ±.030  
 XXX = ±.010

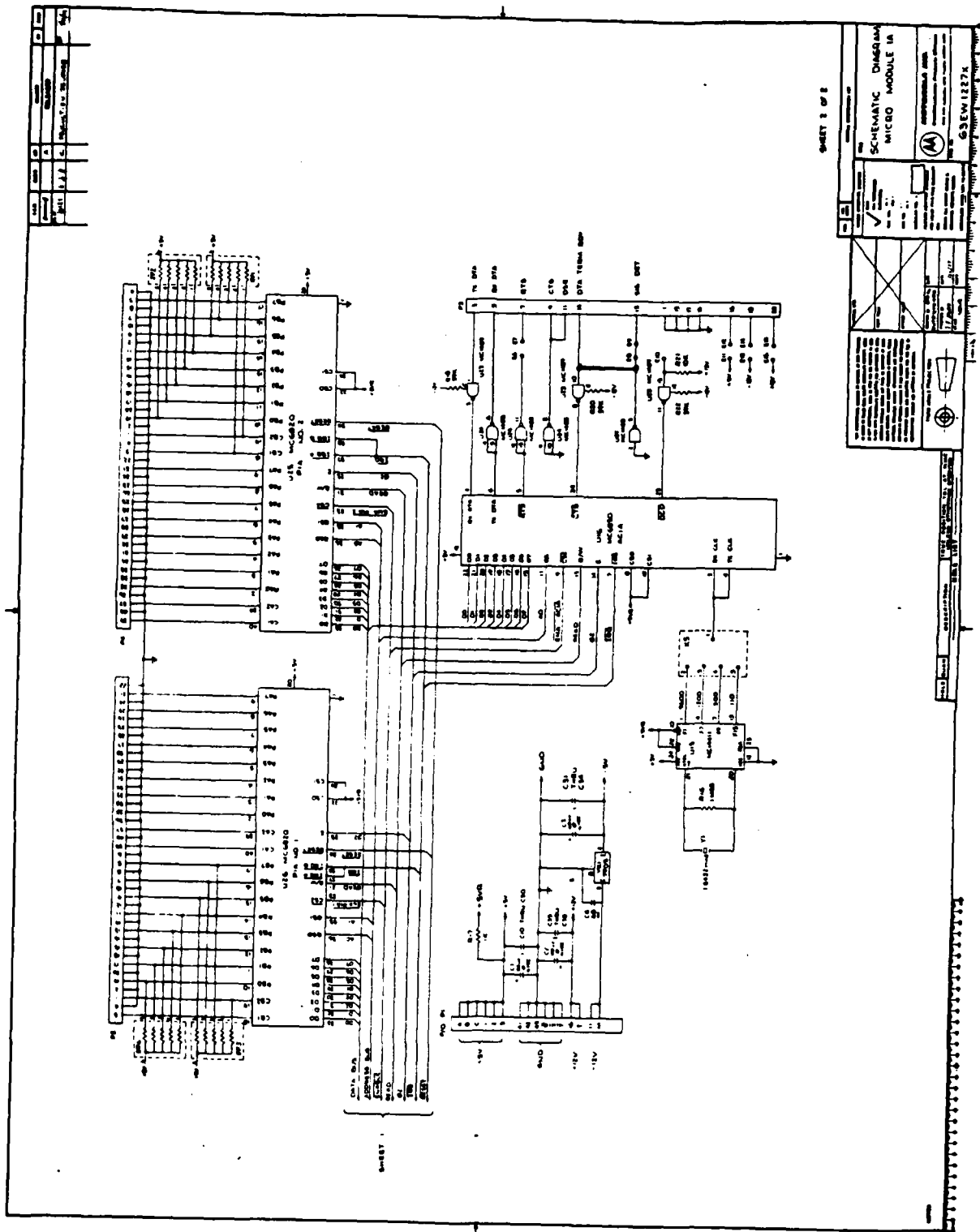
2-FINISH: NONE  
 1-MATERIAL: STEEL  
 NOTES:

ENGINEERING EXPERIMENT STATION OF THE GEORGIA INSTITUTE OF TECHNOLOGY ATLANTA, GEORGIA		MODIFIED HAND TRUCK PART 9	
DR. A.C.	DRAWING NO.	A 1954 017	
BY:	CH.	APP.	
NO.	DESCRIPTION OF CHANGE	CH.	DATE
	FULL		7-29-77
CONTRACT NO. A 1954 070		PROJECT NO.	

Drawing 63. Angle Stop



Drawing 64. Motorola M68M01A-1 Microcomputer.



Drawing 65. Parallel and Serial Interface Schematic for M68MM01A-1.

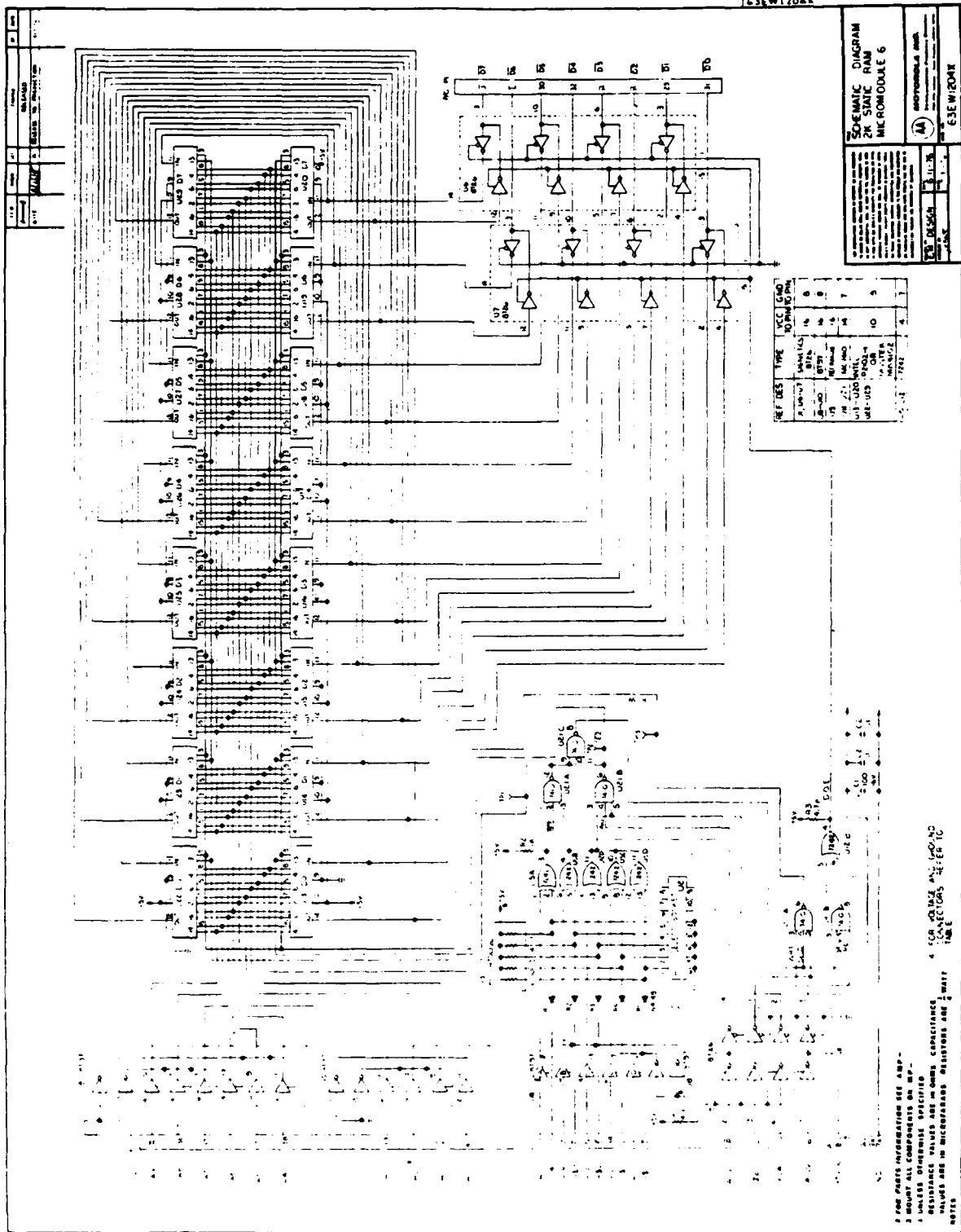


FIGURE 32. 2K Static RAM Module Schematic Diagram  
 Drawing 66. M68MM06 2k Byte Static RAM Board Schematic.

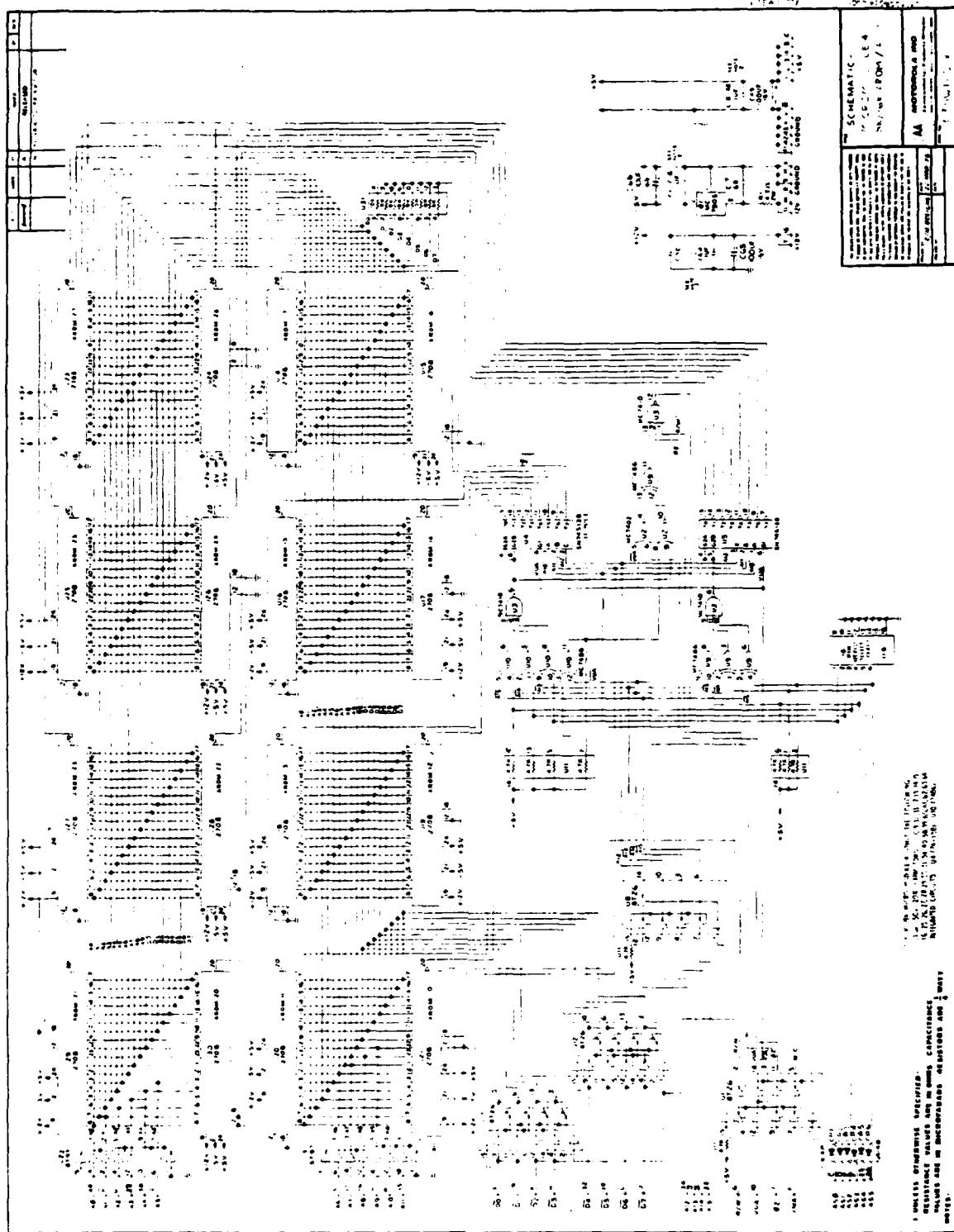


FIGURE 3-2. 8K/16K AROM/ROM MODULE SCHEMATIC DIAGRAM 3-3

Drawing 67. M68MN04 16k Byte EPROM Board Schematic.

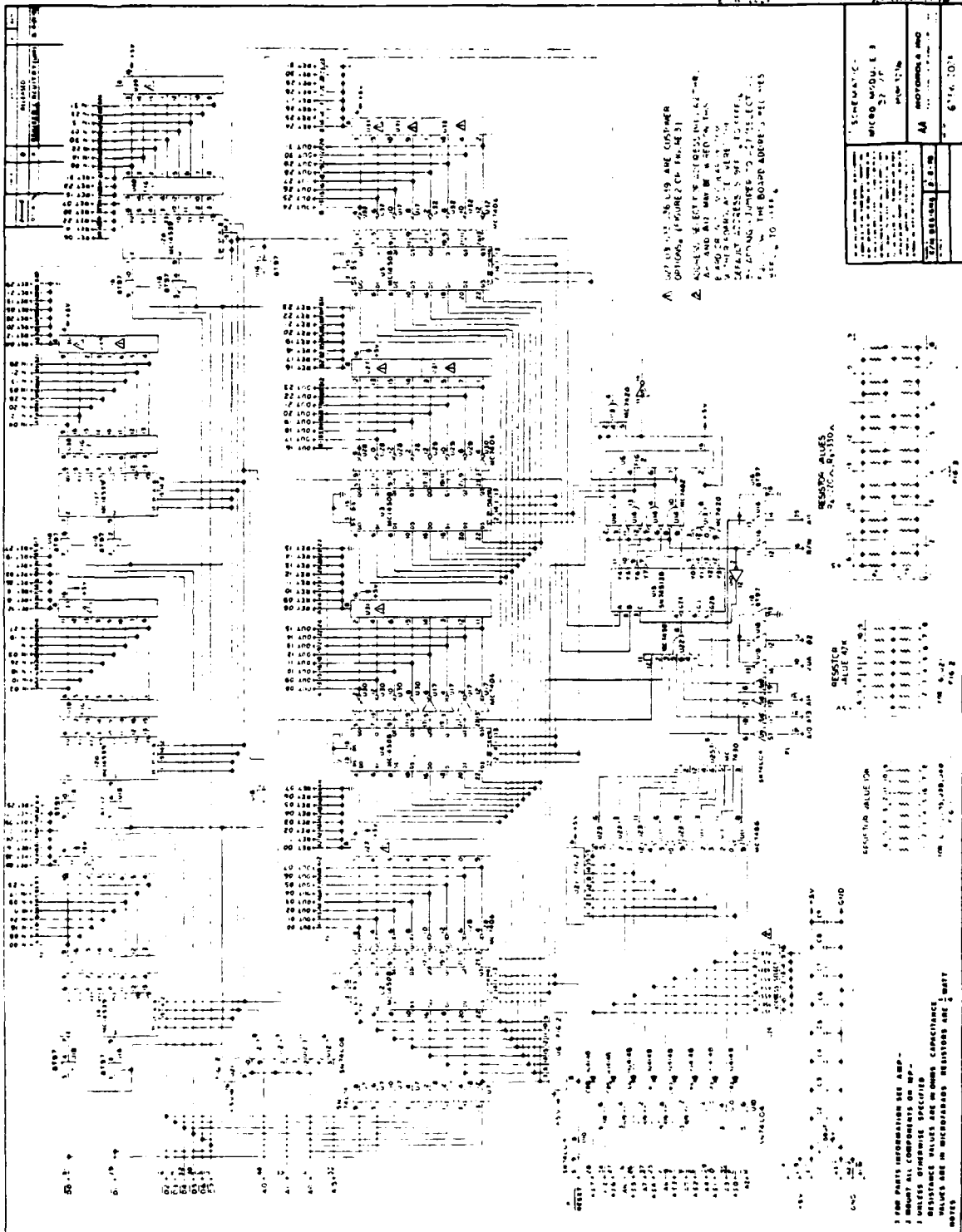
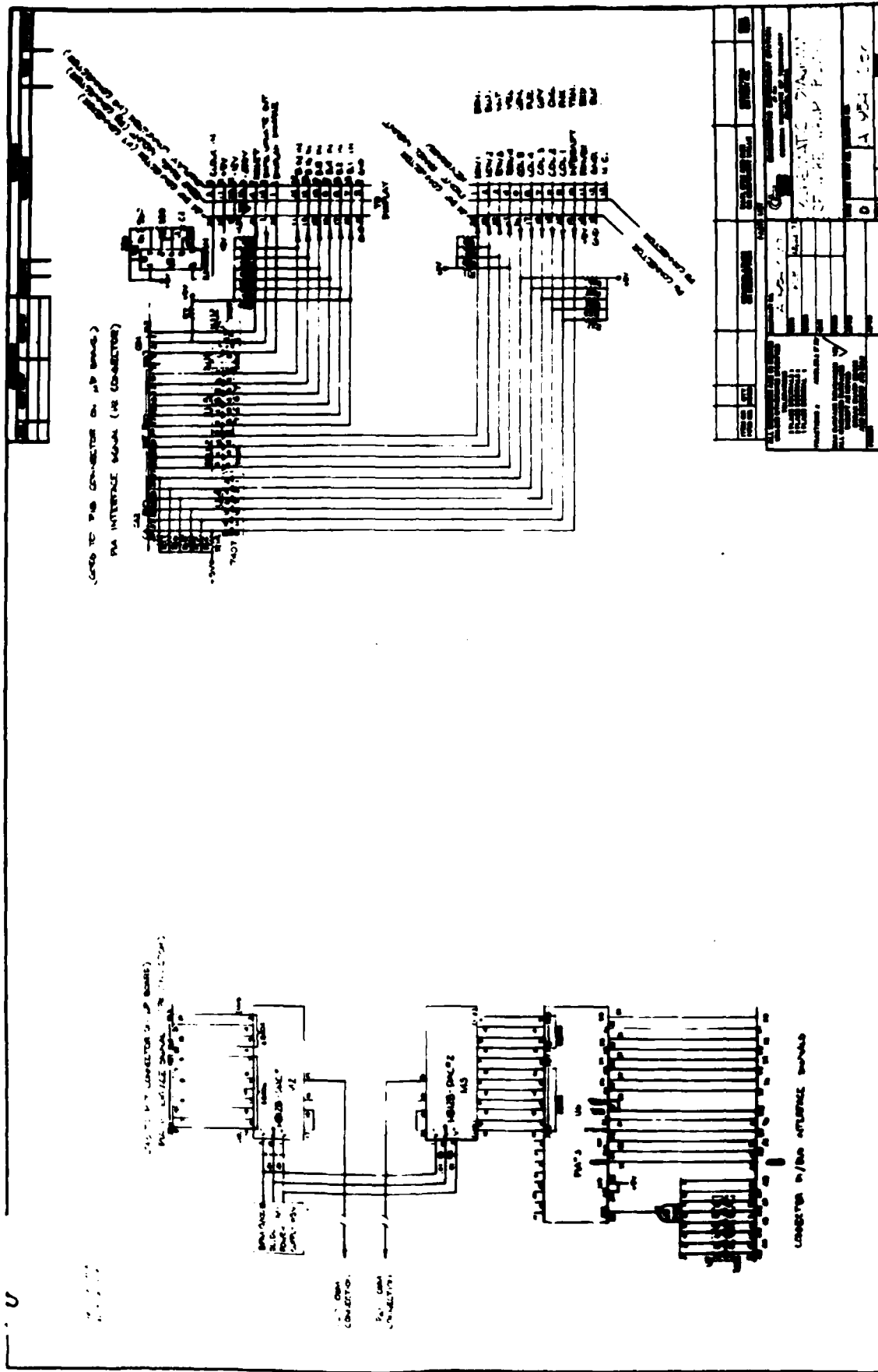
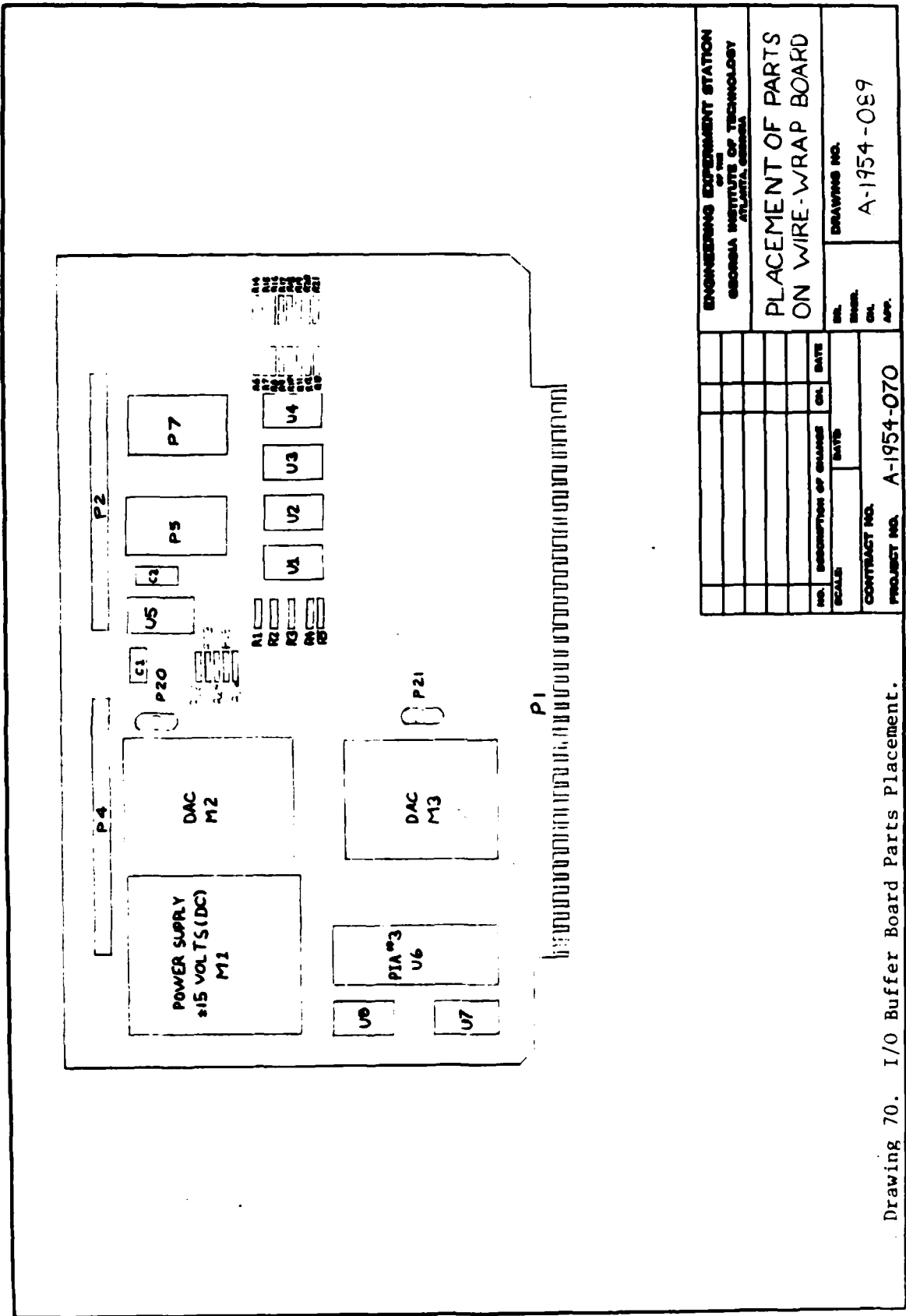


FIGURE 3-2 32/32 INPUT/OUTPUT MODULE SCHEMATIC DIAGRAM 3-5  
 Drawing 68. M68MM03 32 Channel I/O Board Schematic.

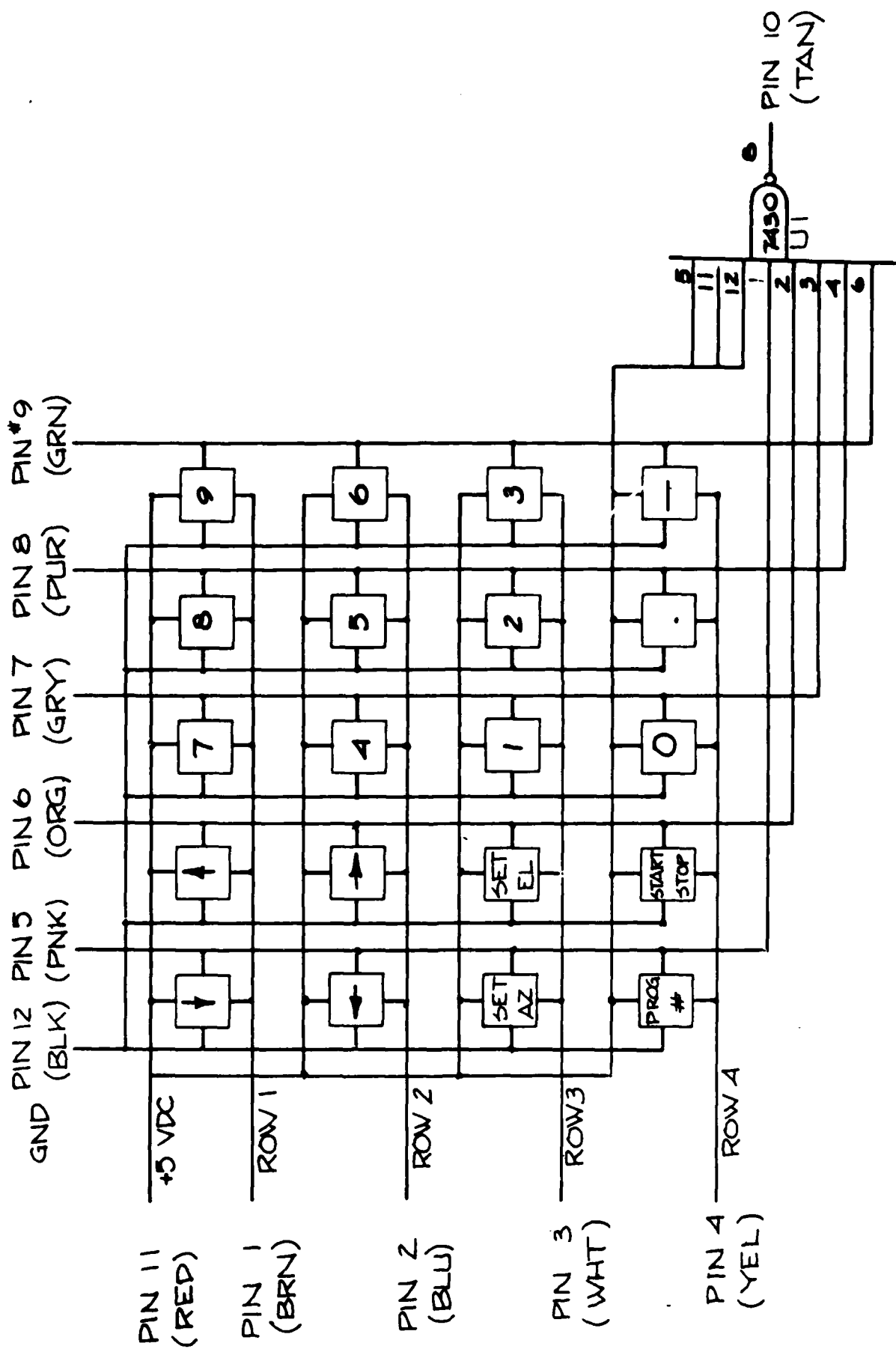


Drawing 69. I/O Buffer Board Schematic

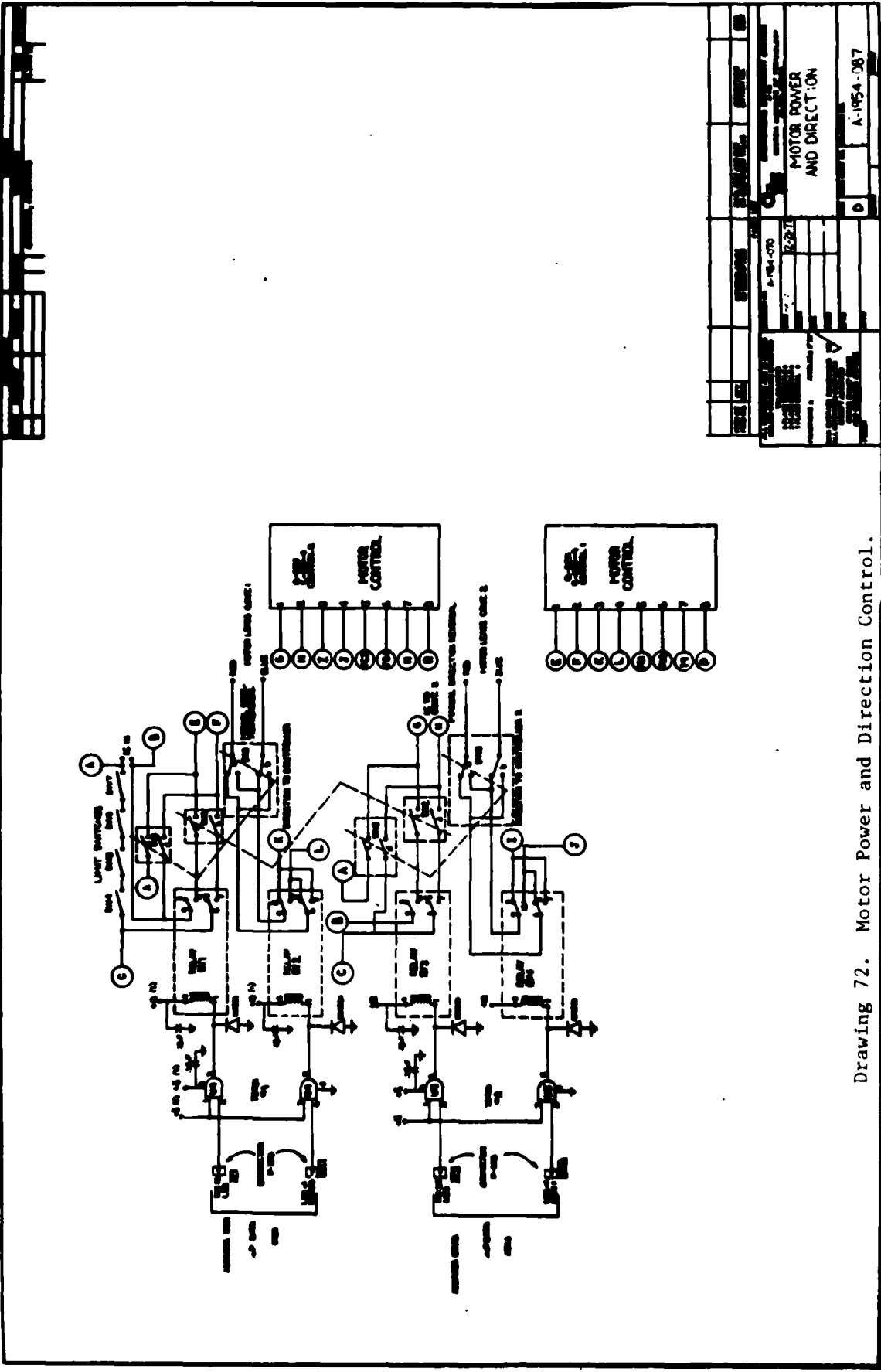




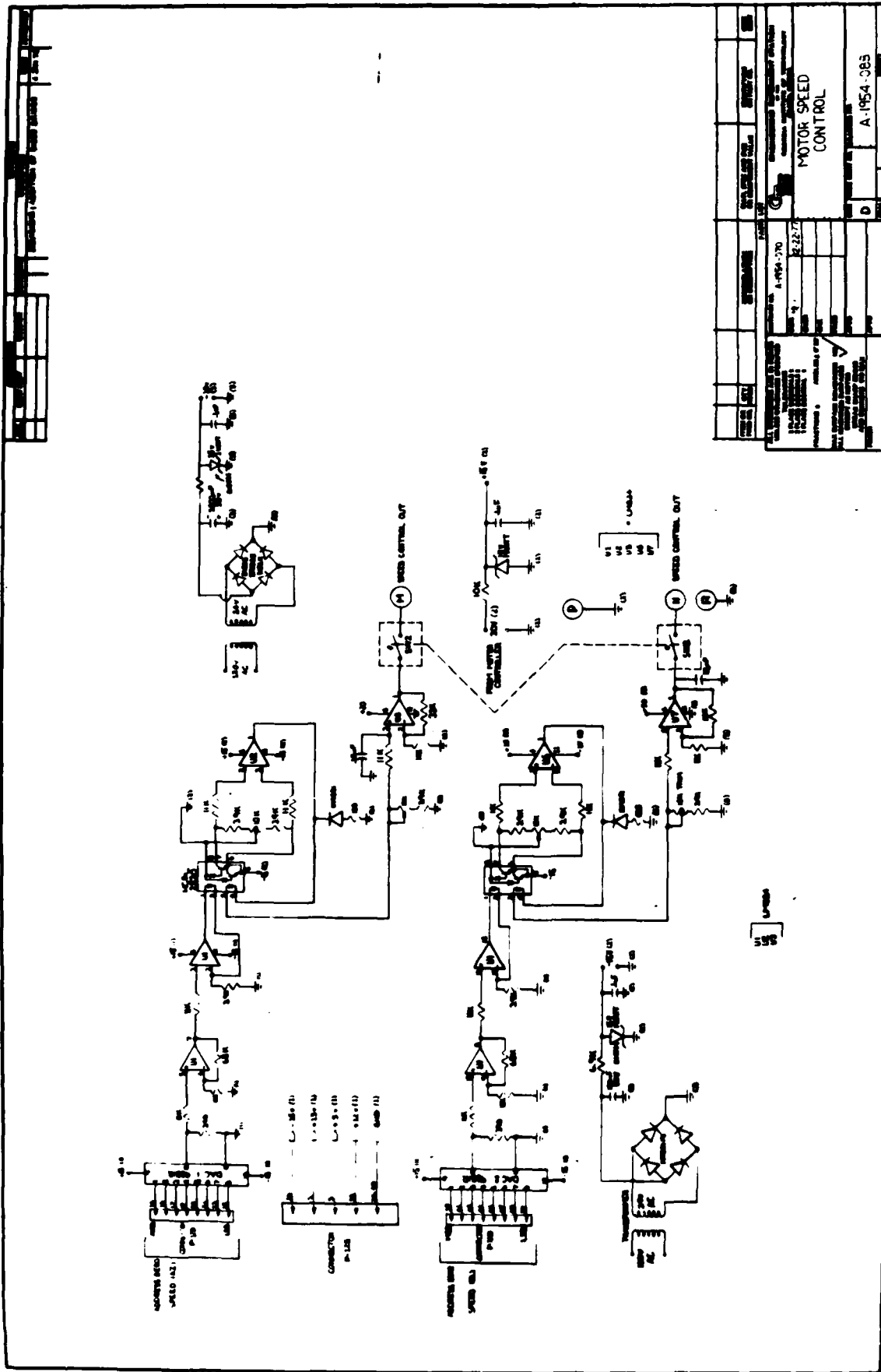
Drawing 70. I/O Buffer Board Parts Placement.



Drawing 71. Keyboard Schematic.

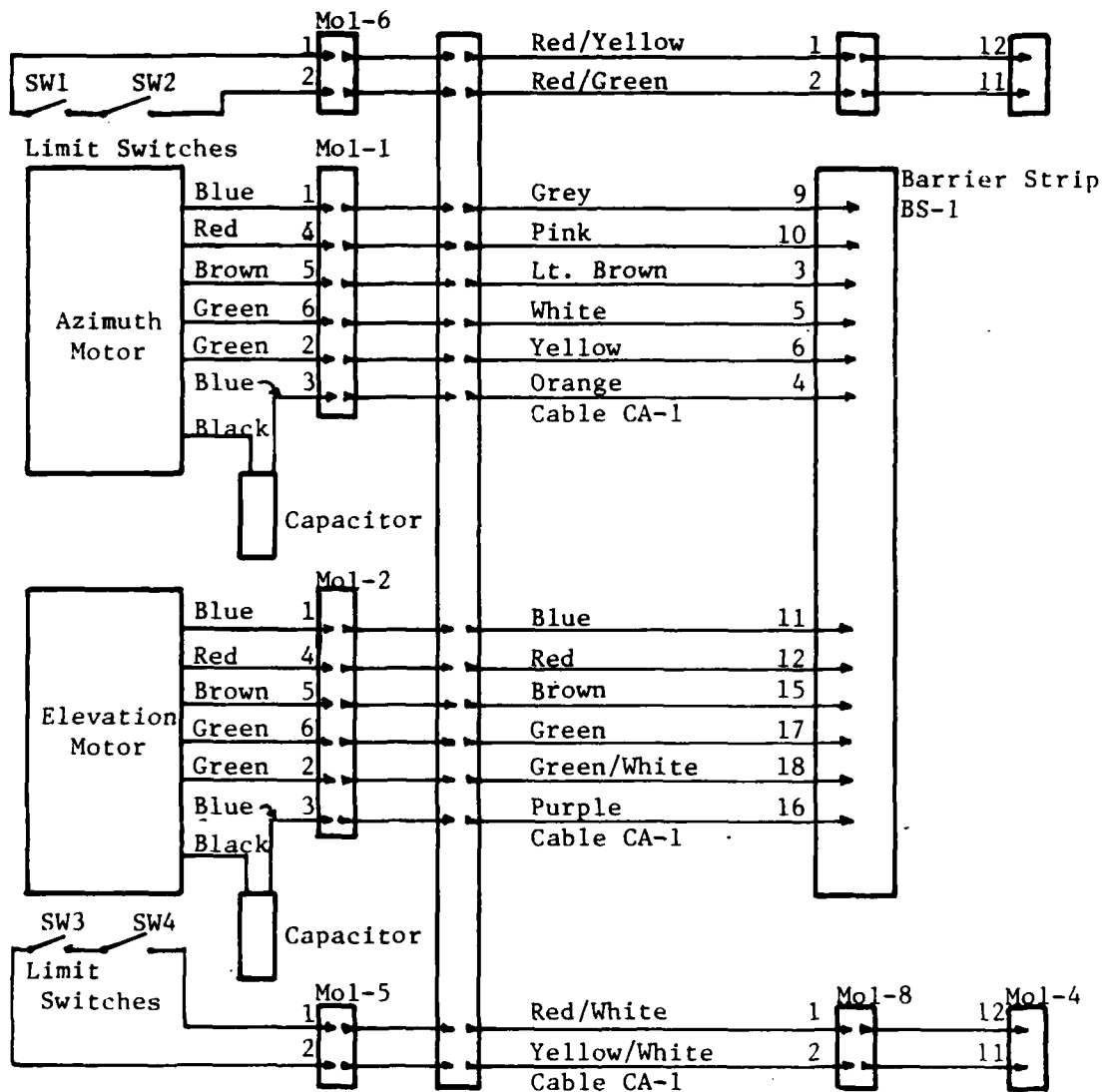


Drawing 72. Motor Power and Direction Control.



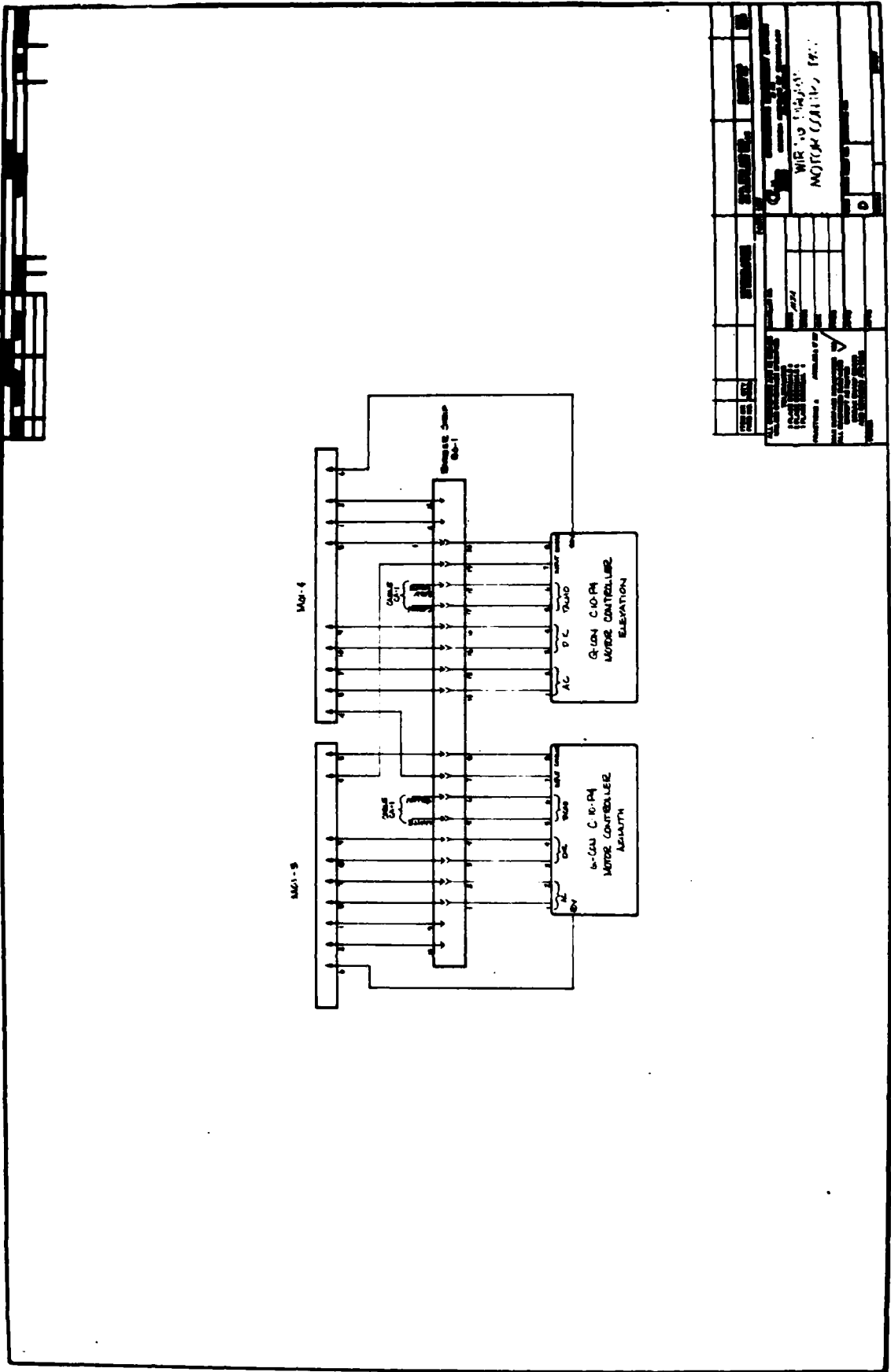
DESIGN NO.	REV.	DATE	BY	CHECKED
100-100000-001	1	12-22-71		
MOTOR SPEED CONTROL A-1954-385				

Drawing 73. D/A Converter and Isolated Amplifier.



Wiring Diagram-Motors and Motor Control Panel

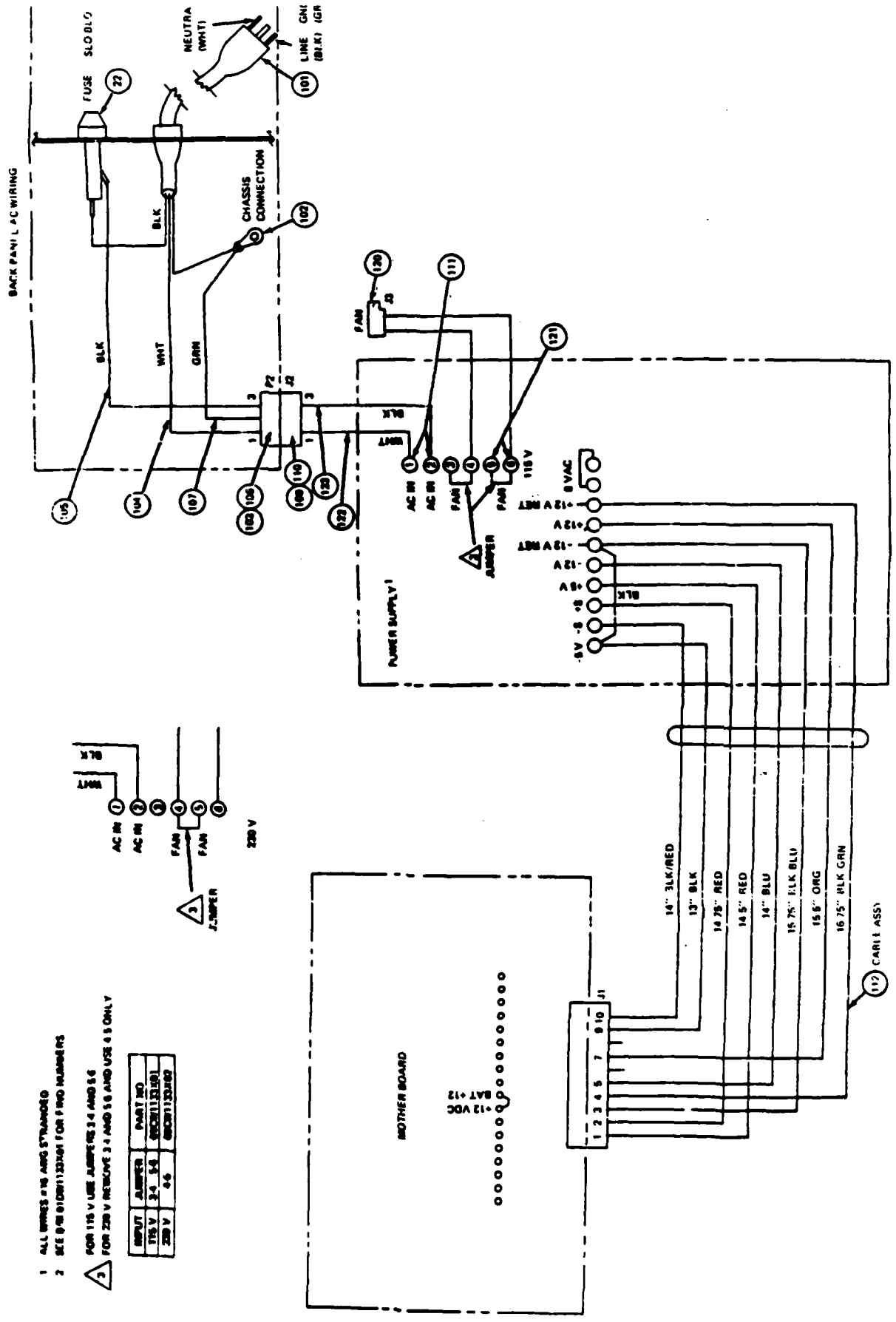
Drawing 74. Motors and Limit Switches Wiring.



REV. NO.	DATE	BY	CHKD.
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100			

Drawing 75. Motor Controller Panel Wiring.

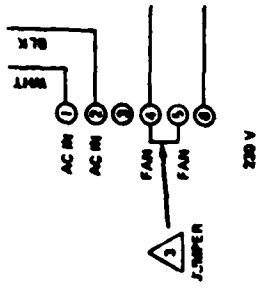




- 1 ALL WIRES #18 AND STRANDED
- 2 SEE 918 01 0011132101 FOR 5 PIN JUMPER

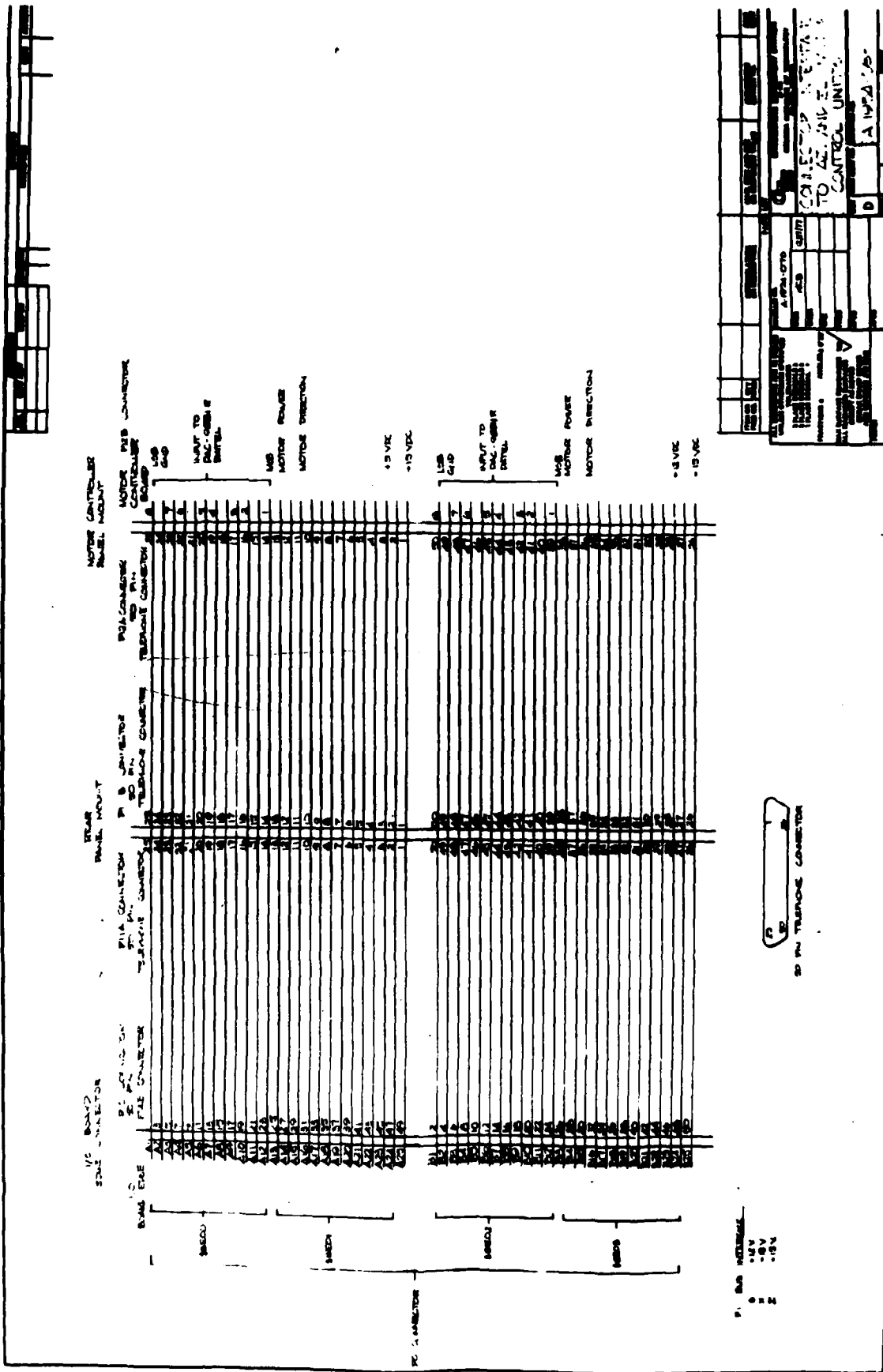
FOR 115 V USE JUMPER 3-4 AND 5-6  
 FOR 230 V REMOVE 3-4 AND 5-6 AND USE 4-5 ONLY

INPUT	JUMPER	PART NO.
115 V	3-4	90011132101
230 V	4-5	90011132102



Drawing 77. Main Chassis Wiring.

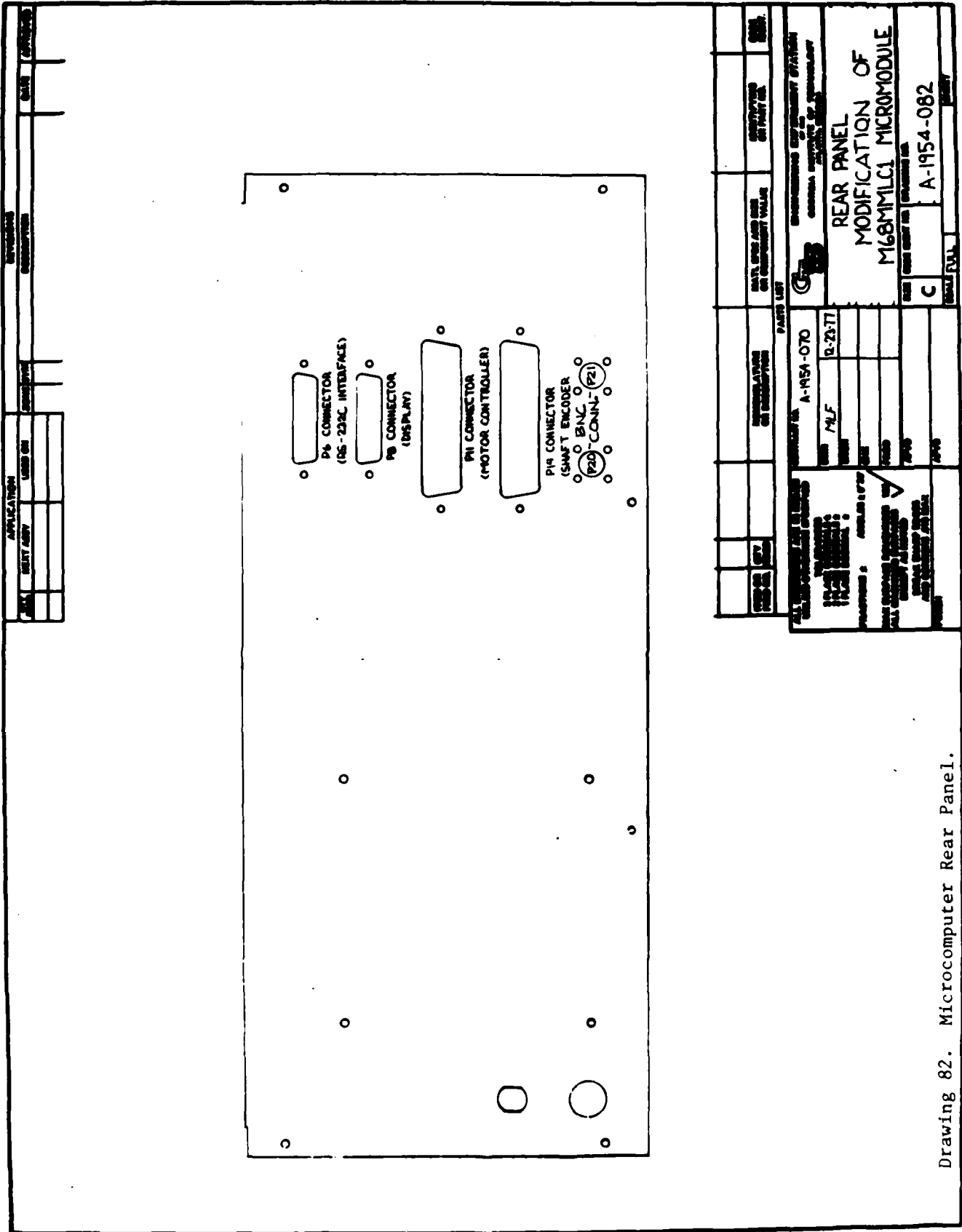




Drawing 79. Motor to Controller Cable.







Drawing 82. Microcomputer Rear Panel.

APPENDIX B

RADOME POSITIONER SOFTWARE LISTING





00054	005D	0002	AZMAG	BLOCK	2	
00055	005F	0002	ELMAG	BLOCK	2	
00056	0061	0001	AZEL	BLOCK	1	
00057	0062	0001	TEMPS	BLOCK	1	
00058	0063	0001	PROGN	BLOCK	1	
00059	0064	0001	PROGL	BLOCK	1	
00060	0065	0002	PROGA	BLOCK	2	
00061	0067	0002	PROGB	BLOCK	2	
00062	0069	0002	PROGC	BLOCK	2	
00063	006B	0001	KFLAG	BLOCK	1	
00064	006C	0001	DFLAGA	BLOCK	1	
00065	006D	0001	PFLAGA	BLOCK	1	
00066	006E	0001	SFLAGA	BLOCK	1	
00067	006F	0001	CFLAGA	BLOCK	1	
00068	0070	0002	TEMPD	BLOCK	2	
00069	0072	0002	BCDVR	BLOCK	2	
00070	0074	0002	FPTEL	BLOCK	2	
00071	0076	0002	FPTAZ	BLOCK	2	
00072	0078	0001	FPTALS	BLOCK	1	
00073	0079	0001	FPTALS	BLOCK	1	
00074	007A	0001	PROCNT	BLOCK	1	
00075	007B	0002	STADDA	BLOCK	2	
00076	007D	0002	PFLAC	BLOCK	2	
00077	007F	0002	PROANG	BLOCK	2	
00078	0081	0002	BINANG	BLOCK	2	
00079	0083	0002	SINE	BLOCK	2	
00080	0085	0002	COSINE	BLOCK	2	
00081	0087	0001	SSIGN	BLOCK	1	
00082	0089	0001	CSIGN	BLOCK	1	
00083	008C	0001	SAVE1	BLOCK	1	
00084	008A	0001	BINUPR	BLOCK	1	
00085	008B	0002	PELLIM	BLOCK	2	
00086	008D	0002	NELLIM	BLOCK	2	
00087	008F	0002	PAZLIM	BLOCK	2	
00088	0091	0002	NAZLIM	BLOCK	2	
00089	0093	0001	LFLAGE	BLOCK	1	
00090	0094	0001	LFLAGA	BLOCK	1	
00091	0095	0001	REGFLG	BLOCK	1	
00092	0096	0002	SAVEX2	BLOCK	2	
00093	0098	0001	CARRY	BLOCK	1	
00094	00D9		HAFSPD	EQU	00D9H	
00095	00E0		QUASPD	EQU	00E0H	
00096	8404		DRRA2	EQU	08404H	;MS 4 BITS OF DAC #1-AZIMUTH
00097	8405		CRA2	EQU	08405H	
00098	3406		DRB2	EQU	08406H	;LS 8 BITS OF DAC #1-AZIMUTH
00099	3407		CRB2	EQU	08407H	
00100	8300		DRRA3	EQU	08300H	;MS 4 BITS OF DAC #2-ELEVATION
00101	8301		CRA3	EQU	08301H	
00102	3302		DRB3	EQU	08302H	;LS 8 BITS OF DAC #2-ELEVATION
00103	3303		CRB3	EQU	08303H	
00104	0000		DISAZ	EQU	00000H	
00105	000A		DISSEL	EQU	0000AH	
00106	8E03		MBSSEL	EQU	08E03H	



```

00107 0E02 8E02 LSBSL EQU 08E02H
00108 0E01 8E01 MSBSAZ EQU 08E01H
00109 0E00 8E00 LSBSAZ EQU 08E00H
00110 8400 8400 DDFA EQU 08400H
00111 8401 8401 CRA EQU 08401H
00112 8402 8402 DDRL EQU 08402H
00113 8403 8403 CRB EQU 08403H
00114 8404 8404 ACIAS EQU 8403H
00115 8409 8409 ACIAD EQU 8409H
00116 00F0 00F0 ETHSPD EQU 0F0H
00117 2000 2000 ORC 2000H
;
; PIA INITIALIZATION
;
; GOE LDS #0FFFH
; SEI
; LDA A #3
; STA A ACIAS
; LDA A #81H
; STA A ACIAS
; CLR A
; STA A CPA
; STA A CRB
; STA A CRA2
; STA A CRB2
; STA A CRA3
; STA A CRB3
; LDX #S400H
; LDA A #0F0H
; STA A 0.X
; LDA A #7
; STA A 1.X
; LDA A #0FH
; STA A 0.X
; STA A 4.X
; LDA A #0F7H
; STA A 2.X
; STA A 6.X
; STA A DDRAS3
; STA A DDRB3
; LDA A #C04H
; STA A CRA2
; STA A CRA3
; STA A CRB3
; LDA A #03DH
; STA A CRB
;
; INITIALIZES MOTORS TO ZERO SPEED, ETC
;
; LDX #TEMPX
; CLR A
; STA A 0.X
;
; NEXIC STA A 0.X

```

;ACIA STATUS/CONTROL REGISTER  
;ACIA DATA REGISTER

;"00000011" = MASTER RESET  
;RESET ACIA  
;"10000001" = 7 BITS, EVEN PARITY, AND 2 STOP BITS  
;SET ACIA FOR RCVR INTERRUPT, TXMIT INTERRUPT OFF

;CLEARS CONTROL REGISTER A  
;CLEARS CONTROL REGISTER B

;SELECTS OUTPUT REGISTER B





```

00266 2118 975B STA A SFEEDA ;SET UP SPEED VARIABLE FOR USE LATER
00267 211A 2012 DRA S'00D
;
00268 ST0B CMP A #004H ;START TEST FOR <5.0 DEG
00269 211C 8164 BT0C ST0C ;BRANCHES TO <10.0 TEST IF <5.0 TEST FAILS
00270 211E 0206 LDA A #004SPD ;SET SPEED TO QUARTER SPEED
00271 2120 860D STA A SFEEDA ;SET UP SPEED VARIABLE FOR USE LATER
00272 2122 975B BRA ST0D ;BRANCH TO DECISION ROUTINE
00273 2124 2098 CMP A #009H ;START <10.0 DEG. TEST
00274 2126 8109 BHI ST0D ;BRANCH TO DECISION ROUTINE IF TEST FAILS
00275 2128 2204 LDA A #004SPD ;SET SPEED TO HALF SPEED
00276 212A 86D0 STA A SFEEDA ;SETS UP SPEED VARIABLE TO BE USED LATER
00277 212C 975B LDA A A'KEYS ;DESTINATION NOT REACHED, CHECKS SIGNS
00278 212E 9657 CMP A A'SIGN ;DIFFERENT SIGNS
00279 2130 9143 BEQ #02BH
00280 2132 270A DIFFAZ CMP A #02BH
00281 2134 812B BEQ B2
00282 2136 2703 BEQ LEFT
00283 2138 7E2C0E JMP RIGHT
00284 213B 7E2C18 JMP RIGHT
00285 213E 812B SAMEAZ CMP A #02BH
00286 2140 2708 BEQ YESAZ
00287 2142 7D0098 BEQ CARRY
00288 2145 2B03 B3
00289 2147 7E2C0E JMP LEFT
00290 214A 7E2C18 JMP RIGHT
00291 214D 7D0098 TST CARRY
00292 2150 2B03 B4
00293 2152 7E2C18 JMP RIGHT
00294 2155 7E2C0E JMP LEFT
;
; ELEVATION MOTOR CONTROL LOOP
;
00295
00296
00297
00298 2150 9658 LDA A ELKEYS
00299 215A 9144 CMP A ELSIGN ;TEST TO SEE IF SIGNS ARE THE SAME
00300 215C 0712 BEQ ST0Y ;BRANCHES IF SIGNS ARE NOT THE SAME
00301 215E 9656 LDA A ELKEY+1
00302 2160 9E48 ADD A ELBCD+1 ; FIND LSBYTE OF EL MAG. DIFFERENCE
00303 2162 19 DAA
00304 2163 9760 STA A ELMAG+1
00305 2165 9655 LDA A ELKEY
00306 2167 9947 ADC A ELBCD ; FIND MSBYTE OF EL MAG. DIFFERENCE
00307 2169 19 DAA
00308 216A D660 LDA B ELMAG+1
00309 216C 975F STA A ELMAG
00310 216E 200E BRA ST0Y1
00311 2170 CE0047 ST0Y #ELBCD ;PUT ADDRESS OF CURRENT ANGLE IN INDEX REG.
00312 2173 9655 LDA A ELKEY
00313 2175 D656 LDA B ELKEY+1
00314 2177 BD2AC4 JSR BCDSUB ;JUMPS TO ROUTINE THAT SUBTRACTS BCD NUMBERS
00315 217A 975F STA A ELMAG
00316 217C D760 STA B ELMAG+1
;
; ADDITION TO TIGHTED CONTROL LOOP (ELEVATION) TO .1 DEGREE
00317
00318

```

: (MODIFICATION 1.1)

```

00319
00320
00321 217E 8100      : START < 0.2 DEGREE TEST
00322 21E0 560E      : BRANCHES TO 0.3 DEGREE TEST IF ANGLE GREATER THAN 0.2 DEGREE
00323 2182 C120      : COMPARES ANGLE TO 00.20 DEGREES
00324 2184 226A      : BRANCHES TO < 0.3 DEGREE TEST IF ANGLE GREATER THAN 0.2 DEGREE
00325 2186 86FF      : POSITIONER NEEDS TO STOP VERY, VERY SOON
00326 2188 976F      : SETS SPEED FLAG
00327 218A B78E02     : STOPS ELEVATION MOTOR WITH ZERO SPEED
00328 218D 7E294C     : POSITION REACHED, CHECK PROGRAM FLAG
00329 2190 8100      : START < 0.5 DEG. TEST
00330 2192 260A      : BRANCH TO < 5.0 DEG. TEST IF COMPARE FAILS
00331 2194 C150      : COMPLETES < 0.5 DEG. TEST
00332 2196 2206      : BRANCH TO < 5.0 DEG. IF ACCB IS PLUS
00333 2198 86F0      : SETS MOTOR SPEED TO EIGHTH SPEED
00334 219A 975C      : SETS SPEED VARIABLE FOR USE LATER
00335 219C 2012
00336
00337 219E 8104      : START < 5.0 DEG TEST
00338 21A0 2206      : BRANCH TO < 10.0 DEG TEST IF ACCA IS PLUS
00339 21A2 86E0      : SET UP SPEED VARIABLE FOR EL MOTOR SPEED
00340 21A4 975C      : BRANCH TO DECISION ROUTINE
00341 21A6 2008      : START < 10.0 DEG. TEST
00342 21A8 8109      : BRANCH TO DECISION ROUTINE IF ACCA IS PLUS
00343 21AA 2204      : SET UP SPEED VARIABLE FOR HALF SPEED
00344 21AC 86D0
00345 21AE 975C
00346 21B0 9658
00347 21B2 9144
00348 21B4 2703
00349 21B6 812B
00350 21B8 2702
00351 21BA 2017
00352 21BC 2012
00353 21BE 812B
00354 21C0 2709
00355 21C2 7B3098
00356 21C5 2302
00357 21C7 200A
00358 21C9 2005
00359 21CB 2B0998
00360 21CE 2B03
00361 21D0 7E2BFA
00362 21D3 7E2C94
00363
00364
00365
00366 21E6 8600      : BEGIN STATE ONE, MANUAL DOWN BUTTON
00367 21E8 66FF      : LDA A #00H
00368 21DA B2E2E2     : LDA E #0FFH
00369 21DD 8670      : JSR #0FFH
00370 21DF B78400     : LDA A #001
00371 21E2 B68400     : LDA A #001
00372 21E4 8670      : JSR #0FFH
00373 21E6 B2E2E2     : LDA A #001
00374 21E8 B78400     : LDA A #001
00375 21EA B68400     : LDA A #001
00376 21EC B78400     : LDA A #001
00377 21EE B68400     : LDA A #001
00378 21F0 B78400     : LDA A #001
00379 21F2 B68400     : LDA A #001
00380 21F4 B78400     : LDA A #001
00381 21F6 B68400     : LDA A #001
00382 21F8 B78400     : LDA A #001
00383 21FA B68400     : LDA A #001
00384 21FC B78400     : LDA A #001
00385 21FE B68400     : LDA A #001
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00814 2618 B78400     : LDA A #001
00815 261A B68400     : LDA A #001
00816 261
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00372 21E5 8177      CMP A #77H      ;HAS DOWN KEY BEEN LET UP
00373 21F7 2608      BNE ST1B       ;DOWN KEY IS NOT BEING PRESSED NOW
00374 21E9 BD2926     JBR RESTO      ;RESTORE KEYBOARD BEFORE READING ANGLES (MOD 1.1.1)
00375 21EC BD2AF8     JBR SHAENC     ;DOWN KEY HAS NOT BEEN LET UP, SO READ ANGLES
00376 21EF 20EC      BCA ST1A       ;CLEAR LIMIT REACHED FLAG (MOD 1.1)
00377 21F1 710093    ST1B CLR LFLAGE ;TURN OFF MOTOR
00378 21F4 65FF      LDA A #077H   ;CLOCKWISE MOTION STILL SET
00379 21F6 C6FF      LDA B #0FFH   ;RESTORE KEYBD PIA, THEN BACK TO STATE ZERO
00380 21F8 E62DE2     JBR KOTEL     ;
00381 21FB D92936     JBR RESTO     ;
00382 21F5 7E2037    JPB STO       ;
00383                ;
00384                ;
00385                ;
00386 2201 C600      LDA A #060H   ;BEGIN STATE TWO, MANUAL UP BUTTON
00387 2203 C600      LDA B #000H   ;BEGIN STATE TWO, LOAD A WITH SPEED
00388 2205 D2DE2     JSP KOTEL     ;LOAD B WITH DIRECTION
00389 2208 8670      LDA A #070H   ;
00390 220A B78400     STA A DDRA    ;
00391 220D B68400     LDA A DDRA    ;
00392 2210 917B      CMP A #07BH   ;HAS UP KEY BEEN RELEASED?
00393 2212 C608      BNE ST2B     ;
00394 2214 BD2936     JBR RESTO     ;RESTORE KEYBOARD BEFORE READING ANGLES (MOD 1.1)
00395 2217 BD2AF8     JBR SHAENC    ;UP KEY IS STILL BEING PRESSED, READ ANGLES
00396 221A 20EC      BRA ST2A     ;
00397 221C 7F0393    CLR LFLAGE   ;CLEAR LIMIT REACHED FLAG
00398 221F 85FF      LDA A #0F7H   ;
00399 2221 C600      LDA B #000H   ;C-CLOCKWISE MOTION SET
00400 2223 BD2DE2     JBR KOTEL     ;
00401 2226 BD2936     JBR RESTO     ;RESTORE KEYBD PIA, THEN BACK TO STATE ZERO
00402 2229 7E20B7    JPB STO       ;
00403                ;
00404                ;
00405                ;
00406 222C 8600      LDA A #000H   ;BEGIN STATE THREE, MANUAL LEFT BUTTON
00407 222E C600      LDA B #000H   ;BEGIN STATE THREE, LOAD A WITH SPEED
00408 2230 ED2D86     JBR KOTAZ     ;LOAD B WITH DIRECTION
00409 2233 86B6      LDA A #0B6H   ;JUMP TO ROUTINE TO CONSTANT AZIMUTH MOTOR
00410 2235 B78400     STA A DDRA    ;
00411 2238 E63400     LDA A DDRA    ;
00412 223B 81B7      CMP A #037H   ;HAS RIGHT KEY BEEN RELEASED?
00413 223D 2608      BNE ST3B     ;
00414 223F BD2936     JBR RESTO     ;RESTORE KEYBOARD BEFORE READING ANGLES (MOD 1.1)
00415 2242 BD2AF8     JBR SHAENC    ;KEY HAS NOT BEEN RELEASED, SO READ ANGLES
00416 2245 20EC      BRA ST3A     ;
00417 2247 7F0094    CLR LFLAGA   ;CLEAR LIMIT REACHED FLAG (MOD 1.1)
00418 224A 86FF      LDA A #0FFH   ;TURN AZIMUTH MOTOR OFF
00419 224C C600      LDA B #000H   ;
00420 224E BD1D36     JBR KOTAZ     ;
00421 2251 BD2936     JBR RESTO     ;RESTORE KEYBD PIA, THEN BACK TO STATE ZERO
00422 2254 7E20B7    JPB STO       ;
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00425          LDA A #000H          ;BEGIN STATE FOUR, LOAD A WITH SPEED
00426 2257 8500          LBA B #0FFH          ;LOAD B WITH DIRECTION
00427 2259 C6FF          JSR NOTAZ
00428 225D BD2B36          LDA A #0B0H          ;HAS LEFT KEY BEEN RELEASED?
00429 225E 86E0          STA A #D9A          ;RESTORE KEYBOARD BEFORE READING ANGLES (MOD 1.1)
00430 2260 7E2400          LDA A #D9A          ;LEFT KEY HAS NOT BEEN RELEASED, SO READ ANGLES
00431 2263 E58A70          CMP A #0BH          ;CLEAR LIMIT REACHED FLAG (MOD 1.1)
00432 2266 81ED          BNE ST3B          ;CLOCKWISE MOTION
00433 2268 2608          JSR RESTO          ;RESTORE KEYBD PIA, THEN BACK TO STATE ZERO
00434 226A BD2936          SRAEMC
00435 226D BD2AF8          STA A
00436 2270 20EC          CLR LFLAG
00437 2272 7F0094          LDA A #0FFH
00438 2275 86FF          JSR NOTAZ
00439 2277 C6FF          JSR RESTO
00440 2279 BD18B6          JMP ST0
00441 227C BD2936
00442 227F 7E20E7
00443
00444
00445          BEGIN STATE FIVE, ERROR STATE
00446 2282 CE309B          LDX #MSC4          ;PRINTS "ERROR..INVALID ENTRY"
00447 2285 E92C22          JSR ASCDIS          ;PRINTS ASCII MESSAGE
00448 2288 C60A          LDA B #10
00449 228A BD2E3E          JSR WAITE
00450 228D 7E20B7          JMP ST0          ;BACK TO STATE ZERO
00451
00452          BEGIN STATE SIX, ERROR STATE
00453
00454 2290 CE30E0          LDX #MSC3          ;PRINTS "ANGLE TOO LARGE....."
00455 2293 BD2C22          JSR ASCDIS          ;WAIT 1 SECOND, THEN RETURN TO CONTROL LOOP
00456 2296 7E20E2          JMP ST0
00457
00458          BEGIN STATE SEVEN, MESSAGE STATE
00459
00460 2299 CE3124          LDX #MSC11
00461 229C BD2C32          JSR ASCDIS          ;PRINTS "POSITIONER HALTED "
00462 229F 7E20E2          JMP ST0          ;WAIT 1 SECOND, THEN RETURN TO CONTROL LOOP
00463
00464          BEGIN STATE TEN, SET AZ
00465
00466 22A2 9761          STA A AZEL          ;REMEMBERS WHICH KEYCODE WAS PRESSED, SETAZ OR SETEL
00467 22A4 CE3070          LDX #MSC2
00468 22A7 B92C32          JSR ASCDIS          ;PRINTS "ENTER AZIMUTH ANGLE"
00469 22AA CE000F          LDX #DISSEL+1
00470 22AD 9F32          STX SAVEDX          ;KEEPS TRACK OF WHERE THINGS ARE ON THE DISPLAY
00471 22AF 767B          LDA A KFLAG
00472 22B1 2A5C          BPL ST10A
00473 22B3 7F006B          CLR KFLAG          ;CLEARS KEYENTRY FLAG
00474 22B6 CE3060          LDX #MSC6
00475 22B9 B92C32          JSR ASCDIS          ;PRINTS "AZIMUTH "
00476 22BC 7F004D          CLR FFLORA          ;CLEARS 30TH REGISTERS TO BE USED WHEN PACKING ENTRIES
00477 22BF 7F004E          CLR INTCT5

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00478 2202 964F LDA A KEYENT ;GETS KEYENTRY
00479 2204 CE3027 LDX #SP10
00480 2207 ED2B78 JSR ADDCAL
00481 220A EE00 LDX 0,X
00482 220C 6E00 JFC 0,X ;JUMPS TO NEXT STATE DETERMINED BY KEYENTRY IN A
00483
00484 ;
00485 ; BEGIN STATE ELEVEN, SET EL
00486 220E 9761 STA A AZEL ;REMEMBERS WHICH KEYENTRY WAS MADE...SET EL
00487 2210 CE309C LDX #EL+1
00488 2213 ED2C22 JSR ASCDIS ;PRINTS "ENTR ELEVATION ANGLE"
00489 2216 CE000B LDX #DISL+1
00490 2219 FF32 STX SAVEX ;KEEPS TRACK OF WHERE THINGS ARE ON THE DISPLAY
00491 221B 966D LDA A KFLAG ;WAITS FOR NEXT KEYENTRY
00492 221D 2AFC BPL ST11A ;CLEARS KEYENTRY FLAG
00493 221F 7F006B CLR KFLAG
00494 2222 CE30D4 LDX #ASC7
00495 2225 BD2C22 JSR ASCDIS ;PRINTS "ELEVATION"
00496 2228 7F004D CLR ENTRYA ;CLEARS BOTH REGISTERS WITH WHICH THE KEYENTRIES ARE PACKED
00497 222B 7F004E CLR ENTRYB
00498 222E 964F LDA A KEYENT ;GETS KEYENTRY
00499 22F0 CE324F LDX #SP11
00500 22F3 BD2BEB JSR ADDCAL
00501 22F6 EE00 LDX 0,X
00502 22F8 6E00 JMP 0,X ;JUMPS TO NEXT STATE AS DETERMINED BY LAST KEYENTRY
00503
00504 ;
00505 ; BEGIN STATE TWELVE, DISPLAYS ENTERED PLUS SIGN AND FIRST NUMBER
00506 22FA C62B LDA B #02BH ;BEGINS STATE TWELVE, PLUS SIGN AND MAGNITUDE
00507 22FC DE32 LDX SAVEX
00508 22FE E700 STA B 0,X
00509 2300 08 INX ;DISPLAYS PLUS SIGN
00510 2301 D762 STA B TEMPS ;INCREMENTS TRACKING POINTING
00511 2303 44 LSR A ;REMEMBERS THE SIGN OF THE KEYENTRY
00512 2304 16 TAB ;CONVERTS KEY-09E TO BCD CODE
00513 2305 B02A9E JSR PACK ;ROUTINE TO PACK KEYENTRY
00514 2308 CB30 ADD B #030H ;CONVERTS BCD CODE TO ASCII CODE
00515 230A E700 STA B 0,X ;ECHOES KEYENTRY ON THE DISPLAY
00516 230C 08 INX ;INCREMENTS TRACKING POINTER
00517 230D DF32 STX SAVEX ;REMEMBERS NEW VALUE OF TRACKING POINTER
00518 230F 966B LDA A KFLAG ;WAITS FOR ANOTHER KEYENTRY
00519 2311 2AFC BPL ST12A ;CLEARS KEYENTRY FLAG
00520 2312 7F0C6B CLR KFLAG ;GETS KEYENTRY
00521 2316 964F LDA A KEYENT ;LOADS INDEX REGISTER WITH STATE 12 POINTER
00522 2318 CE3277 LDX #SP12 ;CALCULATES THE NEXT ADDRESS
00523 231B ED2BEB JSR ADDCAL
00524 231E EE00 LDX 0,X
00525 2320 6E00 JMP 0,X ;JUMPS TO THE NEXT STATE
00526
00527 ;
00528 ; BEGIN STATE THIRTEEN, DISPLAYS ENTERED MINUS SIGN
00529 2322 162D LDA B #02DH
00530 2324 DE32 LDX SAVEX

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00531 2326 E700          STA B 0,X
00532 2329 08          INX
00533 2329 DF32        STX SAVEX
00534 232B D762        STA B TEMPS
00535 232D 966B        LDA A KFLAG
00536 232F 2AFC        BPL ST13A
00537 2331 7F06B3      CLR KFLAG
00538 2334 964F        LDA A KEYENT
00539 2336 CE329F      LDX #SP13
00540 2339 BD2EBB      JSR ADDCAL
00541 233C EF00        LDX 0,X
00542 233E 6E00        JMP 0,X
00543
00544
00545
00546 2340 44          LSR A
00547 2341 16          TAB
00548 2342 B2A9E      JSR PACK
00549 2345 CB30        ADD B #930H
00550 2347 DE32        LDX SAVEX
00551 2349 E700        STA B 0,X
00552 234B 03          INX
00553 234C DF32        STX SAVEX
00554 234E 966B        LDA A KFLAG
00555 2350 2AFC        BPL ST14A
00556 2352 7F066B      CLR KFLAG
00557 2355 964F        LDA A KEYENT
00558 2357 CF32C7      LDX #SP14
00559 235A BD2EB8      JSR ADDCAL
00560 235D EF00        LDX 0,X
00561 235F 6E00        JMP 0,X
00562
00563
00564
00565 2361 44          LSR A
00566 2362 16          TAB
00567 2363 B2A9E      JSR PACK
00568 2366 CB30        ADD B #930H
00569 2368 DE32        LDX SAVEX
00570 236A E700        STA B 0,X
00571 236C 03          INX
00572 236D DF32        STX SAVEX
00573 236F 966B        LDA A KFLAG
00574 2371 2AFC        BPL ST15A
00575 2373 7F066B      CLR KFLAG
00576 2376 964F        LDA A KEYENT
00577 2378 CE32FF      LDX #SP15
00578 237B BD2EB8      JSR ADDCAL
00579 237E EF00        LDX 0,X
00580 2380 6E00        JMP 0,X
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; DISPLAYS THE ENTERED MINUS SIGN  
 ; INCREMENTS TRACKING POINTER  
 ; STORES TRACKING POINTER  
 ; REMEMBERS THE SIGN  
 ; WAITS FOR NEXT KEYENTRY  
 ; CLEARS KEYENTRY FLAG  
 ; GETS KEYENTRY  
 ; JUMPS TO NEXT STATE  
 ; BEGIN STATE FOURTEEN, DISPLAYS ENTERED FIRST NUMBER AFTER MINUS SIGN  
 ; PACKS THE ENTERED BCD NUMBERS  
 ; ECHOES THE ENTERED BCD CODE  
 ; INCREMENTS TRACKING POINTER  
 ; KEEPS TRACK OF POINTER  
 ; CLEARS KEYENTRY FLAG  
 ; GETS KEYENTRY  
 ; LOADS INDEX REGISTER WITH STATE 14 POINTER  
 ; JUMPS TO NEXT STATE AS DETERMINED BY LAST KEYENTRY  
 ; BEGIN STATE FIFTEEN, DISPLAYS ENTERED SECOND NUMBER AFTER EITHER + OR -  
 ; CONVERTS KEYCODE TO BCD CODE  
 ; PACKS ENTERED BCD NUMBERS  
 ; CONVERTS BCD TO ASCII  
 ; ECHOES THE ENTERED BCD NUMBER  
 ; INCREMENTS TRACKING POINTER  
 ; STORES TRACKING POINTER  
 ; CLEARS KEYENTRY FLAG  
 ; GETS KEYENTRY  
 ; CALCULATES NEXT ADDRESS  
 ; JUMPS TO NEXT STATE  
 ; BEGIN STATE SIXTEEN, DISPLAYS ENTERED DECIMAL POINT





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00690 2454 7F004E CLR ENTBYB
00691 2457 CE3110 I.DX #C310
00692 245A BD2C22 JSR A#CDIS
00693 245D 964F LDA A KEYENT
00694 245F CE3367 LDX #SP20
00695 2462 DD2BEB JSR ADDCAL
00696 2465 EE00 LDX 0,X
00697 2467 6E00 JMP 0,X
00698
00699
00700
; BEGIN STATE TWENTY-ONE, DISPLAYS PROGRAM NUMBER
;
;
; ST21
00701 2469 44 LSR A
00702 246A 8B30 ADD A #C30H
00703 246C 9765 STA A D#SAZ+5
00704 246E 9763 STA A PROCN
00705 2470 C641 LDA B #C41H
00706 2472 D705 STA B D#SEL+3
00707 2474 D764 STA B PROCL
00708 2476 966D LDA A KFLAG
00709 2478 2AFC BPL ST21A
00710 247A 7F0C6B CLR KFLAG
00711 247D 964F LDA A KEYENT
00712 247F CE33BF LDX #SP21
00713 2482 BDCBE8 JSR ADDCAL
00714 2485 EE00 LDX 0,X
00715 2487 6E00 JMP 0,X
00716
00717
; BEGIN STATE TWENTY-TWO, DISPLAYS FIRST NUMBER OF ONE
; OF THREE INPUTS THAT MAKE UP THE RASTER SCAN
;
;
; ST22
00720 2489 44 LSR A
00721 248A 16 TAB
00722 248B BD2A9E JSR PACK
00723 248E CB30 ADD B #0301
00724 2490 DE32 LDX SAVEX
00725 2492 E700 STA B 0,X
00726 2494 08 INX
00727 2495 F332 STX SAVEX
00728 2497 966B LDA A KFLAG
00729 2499 2AFC BPL ST22A
00730 249B 7F0C6B CLR KFLAG
00731 249E 964F LDA A KEYENT
00732 24A0 CE33B7 LDX #SP22
00733 24A3 BD2BEB JSR ADDCAL
00734 24A6 EE00 LDX 0,X
00735 24A8 6E00 JMP 0,X
00736
00737
; BEGIN STATE TWENTY-THREE, DISPLAYS SECOND NUMBER OF ONE
; OF THREE INPUTS THAT MAKE UP THE RASTER SCAN
;
;
; ST23
00740 24AA 44 LSR A
00741 24AB 16 TAB
00742 24AC BD2A9E JSR PACK

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00743 24AF CB30      ADD B #000H
00744 24B1 DE32      LDX SAVEX
00745 24B3 E700      STA B 0,X
00746 24B5 08       INX
00747 24B5 LF3C      STX SAVEX
00748 24BB 966B      LDA A KFLAG
00749 24BA 2AFC      BPL ST23A
00750 24BC 7F0C5B      CLR KFLAG
00751 24BF 964F      LDA A KEYENT
00752 24C1 CE33DF      LDX #SP23
00753 24C4 BD2BE3      JSR ADRCAL
00754 24C7 FE00      LDX 0,X
00755 24C9 6E00      JMP 0,X
00756
00757
00758
00759 24CB C62E      LDA B #02EH
00760 24CD DE32      LDX SAVEX
00761 24CF E700      STA B 0,X
00762 24D1 08       INX
00763 24D2 BF32      STX SAVEX
00764 24D4 966B      LDA A KFLAG
00765 24D6 2AFC      BPL ST24A
00766 24D8 7F0C6B      CLR KFLAG
00767 24DB 964F      LDA A KEYENT
00768 24DD CE3407      LDX #SP24
00769 24F0 FD2BE3      JSR ADRCAL
00770 24F3 EE00      LDX 0,X
00771 24F5 6E00      JMP 0,X
00772
00773
00774
00775
00776 24E7 44       TAB
00777 24E8 16       JSR PACK
00778 24E9 ED2A9E      ADD B #000H
00779 24E2 CE30      LDX SAVEX
00780 24EE FE32      STA B 0,X
00781 24F0 E700      INX
00782 24F2 08       LDA B DECMAR
00783 24F3 F6D1FD      STA B 0,X
00784 24F6 E700      LDX #DISEL+5
00785 24F9 CE000F      STX SAVEX
00786 24FB DF32      LDA A PROGL
00787 24FD 9664      CLR A #042H
00788 24FF 3142      BEQ ST25B
00789 2501 2734      CMP A #043H
00790 2503 3142      BEQ ST25C
00791 2505 2756      LDA A WTRTYA
00792 2507 964F      LDA B WTRTYB
00793 2509 D64E      STA A PROGA
00794 250B 9765      STA B PROGA+1
00795 250D D766

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; BEGIN STATE TWENTY-FOUR, DISPLAYS DECIMAL POINT  
; ST24  
; ECHOES DECIMAL POINT  
; SAVEX  
; KFLAG  
; KEYENT  
; SP23  
; ADRCAL  
; 0,X  
; JUMPS TO NEXT STATE  
; BEGIN STATE TWENTY-FIVE, DISPLAYS LAST ENTERED NUMBER  
; OF ONE OF THREE INPUTS THAT MAKE UP THE RASTER SCAN  
; ST25  
; PACK BCD NUMBERS  
; CONVERTS BCD TO ASCII  
; SAVEX  
; 0,X  
; DECMAR  
; 0,X  
; DISEL+5  
; SAVEX  
; PROGL  
; #042H  
; ST25B  
; #043H  
; ST25C  
; WTRTYA  
; WTRTYB  
; PROGA  
; PROGA+1

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00796 250F C60A      LDA B #10
00797 2511 BDC3E     JSR   WAITE      ;WAIT 1 SECOND
00798
00799
00800
00801
00802
00803 2514 D663      LLA  B  PROCN   ;GET PROGRAM NUMBER
00804 2516 C133      CIP  B #33M
00805 2518 274B     BEQ  ST25A     ;BRANCHES IF STATE=PROGRAM #3
00806 251A C134      CMP  B #34H
00807 251C 2747     BEQ  ST25A     ;BRANCHES IF STATE=PROGRAM #4
00808
00809 251E CE3084     LDX  #MSG3
00810 2521 ED2C22     JSR  ASCDIS   ;BLANKS THE DISPLAY
00811 2523 CE3110     LDX  #MSG10
00812 2527 BD2C22     JSR  ASCDIS   ;DISPLAYS "PROC @DENTER "
00813 252A 9663      LDA  A  PROCN   ; DISPLAYS THE PROGRAM NUMBER
00814 252C 9705      LDA  A #043H
00815 252E 8642      STA  A  DISEL+3 ; DISPLAYS A "B" AFTER ENTER
00816 2530 970D      STA  A  PROCL  ; STORES PROGRAM LETTER
00817 2532 9764      JMP  ST21A
00818 2534 7E2476     JMP  ST21A
00819 2537 964D      LDA  A  ENTRYA
00820 2539 D64E      LDA  B  ENTRYB
00821 253B 9767      STA  A  PROCB
00822 253D D768      STA  B  PROGB+1 ; STORES WHAT WAS ENTERED AS "B"
00823 253F C60A      LDA  B #10
00824 2541 BD2E3E     JSR  WAITE     ;WAIT 1 SECOND
00825 2544 CE3084     LDX  #MSG3
00826 2547 BD2C22     JSR  ASCDIS   ;BLANKS THE DISPLAY
00827 254A CE3110     LDX  #MSG10
00828 254D BD2C22     JSR  ASCDIS   ;DISPLAYS "PROC @DENTER "
00829 2550 9663      LDA  A  PROCN   ; DISPLAYS PROGRAM NUMBER
00830 2552 9705      STA  A  DISAZ+5 ; DISPLAYS A "C"
00831 2554 8643      LDA  A #043H
00832 2556 970D      STA  A  DISEL+3 ; STORES THE CURRENT PROGRAM LETTER
00833 2558 9764      STA  A  PROCL  ; JUMPS TO ENTER "C"
00834 255A 7E2476     JMP  ST21A
00835 255D 964D      LDA  A  ENTRYA
00836 255F D64E      LDA  B  ENTRYB
00837 2561 9709      STA  A  PROGC
00838 2563 D76A      STA  B  PROCC+1 ; STORES WHAT WAS ENTERED AS "C"
00839 2565 966B      LPA  A  KFLAG
00840 2567 2AFC      BPL  ST25A
00841 2569 7F006B     CLR  KFLAG
00842 256C 964F      LDA  A  KEVENT
00843 256E CE342F     LDX  #SP25
00844 2571 ED2DE9     JSR  ADDCAL
00845 2574 EE00      LD.. 0,X
00846 2576 6E00      JMP  0,X
00847
00848
; BEGIN STATE 00, PROGRAM DISTRIBUTION STATE

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00849
00850
00851 2578 9663
00852 257A 8131
00853 257C 270B
00854 257E 6132
00855 2580 270A
00856 2582 813C
00857 2584 2709
00858 2586 7E27A1
00859 2591 7E2592
00860 258C 7E2655
00861 258F 7E2717
00862
00863
00864
00865
00866 2592 7F0059
00867 2595 9665
00868 2597 D666
00869 2599 9753
00870 259B D754
00871 259D F631FA
00872 25A0 D757
00873 25A2 9C69
00874 25A4 D66A
00875 25A6 9774
00876 25AB 9775
00877 25AA 9755
00878 25AC D756
00879 25AE F631FB
00880 25B1 D753
00881 25B3 D778
00882 25B5 CE25C4
00883 25B8 DF7B
00884 25BA 7F007A
00885 25BD C6FF
00886 25BF D77D
00887 25C1 7E29B7
00888 25C4 D644
00889 25C6 F131FA
00890 25C9 260E
00891 25CB 9674
00892 25CD B575
00893 25CF CE00F7
00894 25D2 B92A24
00895 25D5 9693
00896 25D7 2D76
00897 25D9 B67A
00898 25DB C101
00899 25DD 271E
00900 25DF C103
00901 25E1 2714

; (MODIFICATION 1.1)
;
; ST00 LDA A PROG# ;GET PROGRAM NUMBER
; CMP A #31H ; BRANCHES IF CURRENTLY IN PROG #1
; BEQ ST001
; CMP A #22H ; BRANCHES IF CURRENTLY IN PROG #2
; BEQ ST002
; CMP A #33H ; BRANCHES IF CURRENTLY IN PROG #3
; BEQ ST003
; JMP ST29 ; GO TO PROGRAM #1
; JMP ST26 ; GO TO PROGRAM #2
; JMP ST27 ; GO TO PROGRAM #3
; JMP ST28
;
; BEGIN STATE TWENTY-SIX, PATTERN NUMBER ONE
; (MODIFICATION 1.1)
;
; ST26 CLR MFLAG ;GETS TWO-BYTE RASTER PARAMETER " A "
; LDA A PROG# ;ENTERS AZIMUTH PART OF FIRST POINT
; LDA B PROGA+1
; STA A AZKEY
; STA B AZKEY+1
; LDA B MINUS ;ENTERS SIGN OF AZIMUTH PART OF FIRST POINT
; STA B AZKEYS
; LDA A PROCC ;SAVES TWO-BYTE ANSWER
; LDA B PROCC+1
; STA A FPTEL
; STA B FPTEL+1
; STA A ELKEY ;ENTERS ELEVATION PART OF FIRST POINT
; STA B ELKEY+1
; LDA B PLUS
; STA B ELKEYS ;ENTER SIGN OF ELEVATION PART OF FIRST POINT
; STA B FPTELS ;SAVES VALUE OF SIGN
; STA B #ST26A
; LDH STADDR ;SAVES RETURN ADDRESS
; CLR PROCHT ;CLEARS PROGRAM STATE COUNTER
; LDA B #OFFH
; STA B PFLAG ;SETS PROGRAM FLAG
; JMP ST0 ;GO TO CONTROL LOOP, ANTICIPATE RETURN
;
; ST26A LDA B ELSIGN ;CHECKING CURRENT STATUS OF POSITION
; CMP B MINUS ;BRANCHES IF HLS RASTER IS NOT DONE
; BNE ST26A1
; LDA A FPTEL
; LDA B FPTEL+1
; LDH #D.BCD
; JSH BCDSIGN ;COMPARES CURRENT POSITION TO RASTER LIMIT
; LDA A CARRY ;IF CARRY=0, SUBTRACTION OVERFLOW
; BHI ELSE ;BRANCHES IF RASTER LIMIT REACHED
; LDA B PROCNT ;CHECKS STATUS OF PROGRAM COUNTER
; CMP B #01H ;BRANCHES IF THIRD POINT OF SCAN NEEDED
; BEQ ST26B ;GO
; CMP B #63 ;BRANCHES OF FIFTH POINT OF SCAN NEEDED
; BEQ ST26B

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00902 25E3 9643 LDA A AZSIGN
00903 25E5 912B CMP A #2BH
00904 25E7 2604 BNE NEGS
00905 25E9 862D LDA A #2DH
00906 25EB 2002 BRA FIN
00907 25ED 862B LDA A #2BH
00908 25EF 9757 STA A AZKEYS
00909 25F1 7C007A INC PRCNT
00910 25F4 7E20B7 JMP SVO
00911 25F7 D644 LDA B ELSIGN
00912 25F9 F131FB CMP B PLUS
00913 25FC 261A BNE ST26B1
00914 25FE 9647 LDA A ELBCD
00915 2600 D64B LDA B ELBCD+1
00916 2602 CE0067 LDX #PROCB
00917 2605 BD2AC4 JSR R2DS03
00918 2608 9755 STA A ELKEY
00919 260A D756 STA B ELKEY+1
00920 260C 7D0098 TST CARRY
00921 260F 2724 BEQ ST26B2
00922 2611 B631FA LDA A MINUS
00923 2614 9758 STA A ELKEYS
00924 2616 201D BRA ST26B2
00925 2618 9643 LDA A ELBCD+1
00926 261A 9B68 ADD A PROCB+1
00927 261C 19 DAA
00928 261D 9756 STA A ELKEY+1
00929 261F 9647 LDA A ELBCD
00930 2621 9967 ADC A PROCB
00931 2623 19 DAA
00932 2624 9755 STA A ELKEY
00933 2626 9655 LDA A ELKEY
00934 2628 D656 LDA B ELKEY+1
00935 262A CE0074 LDX #FTTEL
00936 262D BD2AC4 JSR BCDSUB
00937 2630 7D0098 TST CARRY
00938 2633 261A BNE ST26E
00939 2635 7C007A INC PRCNT
00940 2638 967A LDA A PROCB
00941 263A 8104 CMP A #04H
00942 263C 2603 BNE ST26B3
00943 263E 7F007A CLR PRCNT
00944 2641 7E20B7 JMP SVO
00945 2644 B631FA LDA A MINUS
00946 2647 9757 STA A AZKEYS
00947 2649 7C007A INC PRCNT
00948 264C 7E20B7 JMP SVO
00949 264F 7F007D CLR PFLAG
00950 2652 7E20B7 JMP SVO
00951
00952
00953
00954

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; INCREMENTS PROGRAM STATE COUNTER  
; GO TO CONTROL LOOP, EXPECTING A RETURN  
  
; BRANCHES IF IN THE PLUS SIDE  
; ELSIGN IS MINUS, SO SUBTRACT  
; GET CURRENT POSITION  
; ENTER IN THIRD POINT  
  
; TEST TO SEE WHICH NUMBER IS BIGGER  
; BRANCHES IF ANSWER STILL PLUS  
; ANSWER IS MINUS  
  
; ELSIGN IS MINUS, SO ADD  
  
; ENTER IN THIRD POINT  
  
; CHECK TO SEE IF RASTER IS FINISHED  
  
; CHECK FOR SUBTRACTION OVERFLOW  
; BRANCHES IF RASTER IS FINISHED  
; INCREMENT PROGRAM STATE COUNTER  
  
; IS THIS CALCULATING 5TH POINT  
; BRANCHES IF CALCULATING 3TH POINT  
; CLEAR COUNTER TO RESTART SCAN PERIOD  
; GO TO CONTROL LOOP, EXPECT A RETURN  
; CALCULATES 4TH POINT  
  
; INCREMENT PROGRAM STATE COUNTER  
; GO TO CONTROL LOOP, EXPECT A RETURN  
; CLEAR PROGRAM FLAG  
; GO TO CONTROL LOOP, DONT COME BACK  
  
; BEGIN STATE TWENTY-SEVEN, PATTERN NUMBER TWO  
; (MODIFICATION 1.1)



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00955 2653 7F0059 CLR ST27 MFLAG
00956 2658 9663 LDA A PROG
00957 265A D666 LDA B I30CA+1
00958 265C 9776 STA A FPTAZ
00959 265E D777 STA B FPTAZ+1
00960 2660 9753 STA A AZKEY
00961 2662 D754 STA B AZKEY+1
00962 2664 F631FA LDA B MINUS
00963 2667 D757 STA D AZKEYS
00964 2669 D779 STA B FPTAZS
00965 266B 9669 LDA A PROGC
00966 266D D66A LDA B PROGC+1
00967 266F 9755 STA A ELKEY
00968 2671 D756 STA B ELKEY+1
00969 2673 F631FB LDA B PLUS
00970 2676 D758 STA B ELKEYS
00971 2678 7F007A CLR PROCNT
00972 267B CE2687 LDX #ST27A
00973 267E DF7B STX STADDR
00974 2680 C6FF LDA B #OFFH
00975 2682 D77D STA B PFLAG
00976 2684 7E2037 JMP ST27A
00977 2687 D643 LDA B AZSIGN
00978 2689 F131FB CMP B PLUS
00979 268C 260F BNE ST27A1
00980 268E 9676 LDA A FPTAZ
00981 2690 D677 LDA B FPTAZ+1
00982 2692 CE0045 LDX #AZBCD
00983 2695 BD2AC4 JSR B9SUB
00984 2698 7D0098 TST CARRY
00985 269B 2674 BNE ST27E
00986 269D D67A LDA B PROCNT
00987 269F C101 CMP B #01H
00988 26A1 2713 BEQ ST27B
00989 26A3 C102 CMP B #22H
00990 26A5 275C BEQ ST27C
00991 26A7 C103 CMP B #03
00992 26A9 270B BEQ ST27B
00993 26AB F631FA LDA B MINUS
00994 26AE D758 STA B ELKEYS
00995 26B0 7C007A INC PROCNT
00996 26B3 7E2067 JMP ST27B
00997 26B6 D643 LDA B AZSIGN
00998 26B8 F131FB CMP B PLUS
00999 26BD 271A BEQ ST27B1
01000 26BD 9643 LDA A AZBCD
01001 26BF D646 LDA B AZBCD+1
01002 26C1 CE0067 LDX #PR9CB
01003 26C4 BD2AC4 JSR B9SUB
01004 26C7 9754 STA A AZKEY
01005 26C9 D754 STA B AZKEY+1
01006 26CB 7D0098 TST CARRY
01007 26CE 2724 DEX ST27B2
;GETS TWO-BYTE RASTER PARAMETER " A "
;SAVES TWO-BYTE QUOTIENT
;ENTERS AZIMUTH PART OF FIRST POINT
;ENTERS SIGN OF AZIMUTH PART OF 1ST POINT
;SAVES AZIMUTH SIGN
;GETS TWO-BYTE RASTER PARAMETER " C "
;ENTERS ELEVATION PART OF FIRST POINT
;ENTERS SIGN OF ELEVATION PART OF FIRST POINT
;CLEARS PROGRAM STATE COUNTER
;SAVES RETURN ADDRESS
;SETS PROGRAM FLAG
;GO TO CONTROL LOOP, EXPECT A RETURN
;RETURN HERE FROM CONTROL LOOP
;CHECKING CURRENT STATUS OF POSITION
;GETS TWO-BYTE AZIMUTH PART OF FIRST PART
;COMPARES CURRENT POSITION TO RASTER LIMIT
;IF CARRY = 0, THEN OVERFLOW HAS OCCURRED
;BRANCHES IF RASTER LIMIT REACHED
;RASTER LIMIT NOT REACHED
;CHECKS STATUS OF PROGRAM STATE COUNTER
;BRANCHES IF THIRD POINT OF SCAN NEEDED
;BRANCHES IF FORTH POINT OF SCAN NEEDED
;BRANCHES IF FIFTH POINT OF SCAN NEEDED
;ENTERS AZIMUTH PART OF SECOND POINT
;INCREMENT'S PROGRAM STATE COUNTER
;GO TO CONTROL LOOP, EXPECTING A RETURN
;HANDLES CHANGE IN COORDINATE SYSTEM
;BRANCHES IF IN THE PLUS SIDE
;AZSIGN IS MINUS, SO SUBTRACT
;GET CURRENT POSITION
;GET " D " VALUE
;ENTER THIRD POINT
;TEST TO SEE WHICH ONE IS BIGGER
;BRANCHES IF ANSWER STILL PLUS

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01008 26D9 B631FB      LDA A  PLUS      : ANSWER IS MINUS
01009 26D3 9757        STA A  AZKEYS
01010 26D5 201D        BRA   ST27B2     : BRANCH AROUND ADD ROUTINE
01011 26D7 9646        ST27B1 LDA A  AZBCD+1 : AZSIGN IS PLUS, SO ADD
01012 26D9 9B68        ADD A  PRGCB+1
01013 26DB 19          DAA
01014 26DC 9754        STA A  AZKEY+1   : ENTER IN THIRD POINT
01015 26DE 9645        LDA A  AZBCD
01016 26E0 9945        ADC A  AZBCD
01017 26E2 19          DAA
01018 26E3 9753        STA A  AZKEY     : ENTER IN THIRD POINT
01019 26E5 9653        LDA A  AZKEY     : BEGIN RASTER LIMIT TEST
01020 26E7 9654        LDA A  AZKEY+1   : GET NEXT POINT
01021 26E9 CE0076      LDX   *FPTAZ     : GET END POINT
01022 26EC BD2AC4      JSR   BCDSUB    : NEXT POINT MINUS END POINT
01023 26EF 7D0098      TST   CARRY     : CHECK FOR WHICH IS DOMINANT
01024 26F2 261D        BNE   ST27E     : BRANCHES IF SCAN IS FINISHED
01025 26F4 7CC07A      ST27B2 INC   PROCNT : INCREMENT PROGRAM STATE COUNTER
01026 26F7 967A        LDA A  PROCNT
01027 26F9 8104        CMP A  *04H     : IS THIS CALCULATING 5TH POINT
01028 26FB 2611        BNE   ST27D     : BRANCHES IF THIS IS TRUE
01029 26FD 7F007A      CLR   PROCNT    : IS CALCULATING 3RD POINT
01030 2700 7E20B7      ST27B3 JMP   ST0       : GO TO CONTROL LOOP, EXPECT A RETURN
01031 2703 B631FB      ST27C  LDA A  PLUS : CALCULATES 4TH POINT
01032 2706 9758        STA A  ELKEYS
01033 2708 7C007A      INC   PROCNT    : INCREMENTS PROGRAM STATE COUNTER
01034 270B 7E20B7      JMP   ST0       : GO TO CONTROL LOOP, EXPECT A RETURN
01035 270E 7E2641      ST27D JMP   ST26B3
01036 2711 7F007D      ST27E CLR   PFLAG : CLEAR PROGRAM FLAG
01037 2714 7E20E7      JMP   ST0       : GO TO CONTROL LOOP, DONT COME BACK
01038
01039 ;
01040 ; BEGIN STATE TWENTY-EIGHT, PATTERN NUMBER THREE
01041 ; ENTER ANGLE LESS THAN 100 DEGREES TO SEPARATE SCANS
01042 ; PROGRAM WILL GENERATE 360 DEGREES OF RASTER SCANS
01043 ; (MODIFICATION 1.1)
01044 2717 7F007F      ST28  CLR   PROANG : INITIALIZE ANGLE COUNTER
01045 271A 7F0059      CLR   MFLAG
01046 271D 7F0065      CLR   COSINE    : INITIALIZE TWO-BYTE VALUES
01047 2720 7F0083      CLR   SINE
01048 2723 9665        LDA A  PROCA    : GET ANGLE
01049 2725 D666        LDA B  PROCA+1
01050 2727 54          LSR B           : DIVIDE BY 100
01051 2728 46          ROR A
01052 2729 54          LSR B
01053 272A 46          ROR A
01054 272B 54          LSR B
01055 272C 46          ROR A
01056 272D 54          LSR B
01057 272E 46          ROR A
01058 272F DD29EB      JSR   BCDBIN   : CONVERT THIS BCD VALUE TO BINARY
01059 2732 9781        STA A  BINANG   : SAVE TWO-BYTE RESULT
01060 2734 D7E2        STA B  BINANG+1

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01061 2736 D67D          LDA B  PFLAG      ;SET PROGRAM FLAG
01062 2738 CE0000      ST28A LDX  #0000H   ;CALCULATE POINT NUMBER ONE
01063 273B DF53        STX   AZKEY      ;SEND POSITIONER TO ORIGIN
01064 273D DF55        STX   ELKEY
01065 273F C62B        LDA B  #2BH      ;FIX SIGNS FOR PROPER QUADRANT
01066 2741 D757        STA B  AZKEYS
01067 2743 D758        STA B  ELKEYS
01068 2745 CE274D      LDX  #ST28B
01069 2748 DF7B        STX   STADDR     ;SAVES RETURN ADDRESS
01070 274A 7E20B7      JMP   STO        ;GO TO CONTROL LOOP, EXPECT A RETURN
01071 274D DE7F        ST28B LDX  PROANG   ;CALCULATE POINT NUMBER TWO
01072 274F 8C016D      CPX  #0168H     ;COMPARE TO 360 DEGREES
01073 2752 2847        BVC  ST28D      ;BRANCHES IF PATTERN COMPLETED
01074 2754 BD2A2A      JSR  TRIGAD     ;PATTERN NOT FINISHED
01075 2757 DF83        LDX  SINE       ;GET SINE VALUE
01076 2759 8640        LDA A  #40H     ;GET AZMAX
01077 275B 5F         CLR  B
01078 275C BD296D      JSR  BCDMPY    ;SINE (ANGLE) TIMES AZMAX
01079 275F 9753        STA A  AZKEY    ;SET AZINUTH DESTINATION
01080 2761 D754        STA B  AZKEY+1
01081 2763 DEE5        LDX  COSINE    ;GET COSINE VALUE
01082 2765 8640        LDA A  #40H
01083 2767 5F         CLR  B
01084 2768 BD296D      JSR  BCDMPY    ;COSINE (ANGLE) TIMES ELMAX
01085 276B 9755        STA A  ELKEY   ;SET ELEVATION DESTINATION
01086 276D D75C        STA B  ELKEY+1
01087 276F D687        LDA B  SSIGN   ;GET SIGN OF SINE VALUE
01088 2771 D757        STA B  AZKEYS
01089 2773 D68C        LDA B  CSIGN   ;GET SIGN OF COSINE VALUE
01090 2775 D758        STA B  ELKEYS
01091 2777 CE277F      LDX  #ST28C
01092 277A DF7B        STX   STADDR     ;STORE RETURN ADDRESS
01093 277C 7E20B7      JMP   STO        ;GO TO CONTROL LOOP, EXPECT A RETURN
01094 277F D657        ST28C LDA B  AZKEYS  ;CALCULATE POINT NUMBER THREE
01095 2781 53         COM  B          ;FIX AZINUTH SIGN
01096 2782 D757        STA B  AZKEYS
01097 2784 D658        LDA B  ELKEYS
01098 2786 53         COM  B          ;FIX ELEVATION SIGN
01099 2787 D758        STA B  ELKEYS
01100 2789 067F        LDA A  PROANG
01101 278B D680        LDA B  PROANG+1
01102 278D BEE2        AND  BINANG+1
01103 278F D780        STA B  PROANG+1 ;UPDATE PROGRAMMED ANGLE
01104 2791 977F        STA A  PROANG
01105 2793 CE2738      LDX  #ST28A
01106 2796 DF7B        STX   STADDR     ;SAVE RETURN ADDRESS
01107 2798 7E20B7      JMP   STO        ;GO TO CONTROL LOOP, EXPECT A RETURN
01108 279B 7F007D      ST28D CLR  PFLAG   ;SCAN FINISHED, CLEAR PROGRAM FLAG
01109 279E 7E20E7      JMP   STO        ;GO TO CONTROL LOOP, DONT RETURN
01110
01111
01112
01113
:
: BEGIN STATE TWENTY-NINE, PATTERN NUMBER FOUR
: ENTER RADIUS (IN DEGREES) OF CIRCLE
: PROGRAM WILL GENERATE ONE CIRCLE WITH RADIUS " A "

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01167 2812 2AFC          ST30A          ; WAITS FOR KEYENTRY
01168 2814 7F006B      KFLAG          ; A KEY IS PRESSED; CLEAR KEYENTRY FLAG
01169 2817 964F          LDA A           ; GET KEYENTRY
01170 2819 CE3457      LDX #SP60      ; LOADS INDEX REGISTER WITH STATE 30 POINTER
01171 281C DD2FE8      JSR ADICAL     ; SUBROUTINE CALCULATES NEXT ADDRESS
01172 281F E500          LDX 0,X
01173 2821 6E00          JMP 0,X        ; JUMPS TO CALCULATED ADDRESS OF NEXT STATE
01174 2823 DE4D          LDX ENTRYA    ; JUST RETURNED FROM ENTERING PELLIN
01175 2825 DF8D          STX NELLIN   ; UPDATE NEGATIVE ELEVATION LIMIT
01176 2827 20E7          BRA ST30A    ; BRANCH TO WAIT ON NEXT KEYENTRY
01177
01178
01179
01180
01181 2829 CE319C          LDX #MSG17
01182 282C BD2C22      JSR ASCDIS   ; DISPLAYS "POS EL LIMIT "
01183 282F CE6910      LDX #DISL+6
01184 2832 DF32          STX SAVEX
01185 2834 9683          LDA A         ; GET POSITIVE ELEVATION LIMIT
01186 2836 D68C          LDA B         ; DISPLAYS CURRENT POSITIVE ELEVATION
01187 2838 BD2D3F      JSR ECDDIS   ;
01188 283B BD2943      JSR MOVED
01189 283E CE2B56      LDX #ST31B
01190 2841 DF7B          STX STADDR
01191 2843 966D          LDA A         ; SAVES RETURN ADDRESS
01192 2845 2AFC          BPL ST31A
01193 2847 7F006B      CLR KFLAG    ; WAITS FOR KEYENTRY
01194 284A 964F          LDA A         ; A KEY IS PRESSED, CLEAR KEYENTRY FLAG
01195 284C CE347F      LDX #SP31    ; GET KEYENTRY
01196 284F BD2BE9      JSR ADDCAL   ; LOADS INDEX REGISTER WITH STATE 31 POINTER
01197 2852 EE00          LDX 0,X      ; SUBROUTINE CALCULATES NEXT ADDRESS
01198 2854 6F00          JMP 0,X      ; JUMPS TO CALCULATED ADDRESS OF NEXT STATE
01199 2856 DE4D          LDX ENTRYA   ; JUST RETURNED FROM ENTERING PELLIN
01200 2858 DF8E          STX PELLIN  ; UPDATE POSITIVE ELEVATION LIMIT
01201 285A 20E7          BRA ST31A   ; BRANCHES TO WAIT ON NEXT KEYENTRY
01202
01203
01204
01205
01206 285C CE31B0          LDX #MSG18
01207 285F BD2C22      JSR ASCDIS   ; DISPLAYS "NEG AZ LIMIT "
01208 2862 CE0010      LDX #DISL+6
01209 2865 DF32          STX SAVEX   ; SAVES DISPLAY TRACKING POINTER
01210 2867 9691          LDA A         ; GET POSITIVE ELEVATION LIMIT
01211 2869 D69C          LDA B         ; DISPLAY CURRENT NEGATIVE AZIMUTH LIMIT
01212 286C BD2DE2      JSR ECDDIS
01213 286E BD2943      JSR MOVED
01214 2871 CE2B29      LDX #ST32B
01215 2874 DF7D          STX STADDR  ; SAVES RETURN ADDRESS
01216 2876 966D          LDA A         ; WAITS FOR KEYENTRY
01217 2878 2AFC          BPL ST32A
01218 287A 7F006B      CLR KFLAG    ; A KEY IS PRESSED, CLEAR KEYENTRY
01219 287D 964F          LDA A         ; GET KEYENTRY

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01220 287F CE34A7 LDX #SP32 ;LOADS INDEX REGISTER WITH STATE 32 POINTER
01221 28E2 B22BE8 JSR AFDJAL ;SUBROUTINE CALCULATES NEXT ADDRESS
01222 2835 E300 LDM O,X
01223 23B7 6700 JMP O,X ;JUMPS TO CALCULATED ADDRESS OF NEXT STATE
01224 2359 DE3D LDX ENTRYA ;JUST RETURNED FROM ENTERING PAZLIM
01225 283B DF91 STX HAZLIM ;UPDATE NEGATIVE AZIMUTH LIMIT
01226 233D 23E7 BRA ST32A ;BRANCH TO WAIT ON NEXT KEYENTRY
01227
01228 ;
01229 ;
01230 ;
01231 288F CE31C4 LDX #NEG19
01232 2892 BD2C22 JSR ANCDIS ;DISPLAYS "POS AZ LIMIT "
01233 2895 CF0010 LDX #DISEL+6
01234 289C DF32 STX SAVEX ;SAVES DISPLAY TRACKING POINTER
01235 289A 968F LDA A PAZLIM ;GET POSITIVE ELEVATION LIMIT
01236 289C D690 LDA B PAZLIM+1
01237 289E BD2D2F JSR BUDDIS ;DIS"LAY CURRENT POSITIVE AZIMUTH LIMIT
01238 28A1 BD2943 JSR MOVED
01239 28A4 CE28BC LDA #ST33B
01240 28A7 DF7B STX STADDR ;SAVES RETURN ADDRESS
01241 28A9 966B LDA A KFLAG
01242 28AB 2AFC BPL ST33A
01243 28AD 7F066B CLR KFLAG ;WAITS FOR KEYENTRY
01244 28B0 964F LDA A KEYENT ;A KEY IS PRESSED, CLEAR KEYENTRY
01245 28B2 CE34CF LDX #SP33 ;GET KEYENTRY
01246 28B5 BD2BE8 JSR ADJCAL ;LOADS INDEX REGISTER
01247 28B8 EE00 LDX O,X ;SUBROUTINE CALCULATES NEXT ADDRESS
01248 28BA 6E00 JMP O,X
01249 28BC DF4D LDX ENTRYA ;JUMPS TO CALCULATED ADDRESS OF NEXT STATE
01250 28BE DF8F STX PAZLIM ;JUST RETURNED FROM ENTERING PAZLIM
01251 28C0 20E7 BRA ST33A ;UPDATE POSITIVE AZIMUTH LIMIT
01252 ;
01253 ;
01254 ;
01255 ;
01256 28C2 44 LSR A ;BEGIN STATE THIRTY-FOUR, INPUT NUMBERS FOR SETTING LIMITS---1ST
01257 28C3 16 TAB (MODIFICATION 1.1)
01258 28C4 B22A9E JSR PACK ;BEGIN INPUT, CONVERT KEYCODE TO BCD CODE
01259 28C7 CB30 ADD B #30H ;SAVES THIS BCD INPUT
01260 28C9 DF32 LDX SAVEX ;PACKS BCD INPUT INTO PACKED BCD FORM
01261 28CB E700 STA B O,X ;CONVERTS BCD INPUT INTO ASCII CODE
01262 28CD 08 INX ;GETS DISPLAY TRACKING POINTER
01263 28CE DF32 STX SAVEX ;INCREMENT TRACKING POINTER
01264 28D0 966B LDA A KFLAG ;SAVES INCREMENTED POINTER
01265 28D2 2AFC BPL ST34A
01266 28D4 7F006B CLR KFLAG ;WAITS FOR NEXT BCD INPUT FROM KEYBOARD
01267 28D7 964F LDA A KEYENT ;KEY IS PRESSED CLEAR KEYENTRY FLAG
01268 28D9 CE34F7 LDX #SP34 ;GET KEYENTRY
01269 28DC BD2BE8 JSR ADJCAL ;LOAD INDEX REGISTER WITH STATE 34 POINTER
01270 28DE FF00 LDM O,X ;SUBROUTINE CALCULATES NEXT ADDRESS
01271 28E1 6E00 JMP O,X ;JUMPS TO CALCULATED ADDRESS OF NEXT STATE
01272

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01273 ;
01274 ;
01275 ;
01276 28E3 44 ;ST35 LSR A ;2ND INPUT, CONVERT KEYCODE TO BCD CODE
01277 28F4 16 TAB ;SAVE THIS BCD INPUT
01278 28E5 B02A9E JSR PACK ;PACKS BCD INPUT INTO PACKED BCD FORM
01279 28E8 CB30 ADD B #30H ;GETS DISPLAY TRACKING POINTER
01280 28EA DE32 LDX SAVEX ;ECHO'S KEYENTRY
01281 28EC E700 STA B 0,X ;INCREMENTS TRACKING POINTER
01282 28EE 08 INX ;SAVES INCREMENTED POINTER
01283 28EF DF32 STX SAVEX
01284 29F1 966B LDA A KFLAG ;WAITS FOR NEXT BCD INPUT FROM KEYBOARD
01285 28F3 2AFC BPL ST35A ;A KEY IS PRESSED, CLEAR KEYENTRY FLAG
01286 28F5 7F096B CLR KFLAG ;GET KEYENTRY
01287 28F8 964F LDA A KEYENT ;LOAD INDEX REGISTER WITH STATE 35 POINTER
01288 28FA CE351F LDX #SP35 ;SUBROUTINE CALCULATES NEXT ADDRESS
01289 28FD B02BEE JSR ADDRCL ;SUBROUTINE CALCULATES NEXT ADDRESS
01290 2900 FE00 LDX 0,X
01291 2902 6E00 JMP 0,X ;JUMPS TO CALCULATED ADDRESS OF NEXT STATE
01292 ;
01293 ;
01294 ;
01295 ;
01296 2904 C62E ;ST36 LDA B #2EH ;3RD INPUT, CONVERT INPUT TO BCD CODE
01297 2906 DE32 LDX SAVEX ;GETS TRACKING POINTER
01298 2908 E700 STA B 0,X ;ECHO'S KEYENTRY
01299 290A 08 INX ;INCREMENTS TRACKING POINTER
01300 290B DF32 STX SAVEX
01301 290D 966B LDA A KFLAG ;WAITS FOR LAST BCD CHARACTER
01302 290F 2AFC BPL ST36A ;KEY IS PRESSED, CLEAR KEYENTRY FLAG
01303 2911 7F096B CLR KFLAG ;GET KEYENTRY
01304 2914 964F LDA A KEYENT ;LOAD INDEX REGISTER WITH STATE 36 POINTER
01305 2916 CE3547 LDX #SP36 ;SUBROUTINE CALCULATES NEXT ADDRESS
01306 2919 B02BEE JSR ADDRCL ;SUBROUTINE CALCULATES NEXT ADDRESS
01307 291C FE00 LDX 0,X
01308 291E 6E00 JMP 0,X ;JUMPS TO CALCULATED ADDRESS OF NEXT STATE
01309 ;
01310 ;
01311 ;
01312 ;
01313 2920 44 ;ST37 LSR A ;LAST INPUT, CONVERT INPUT TO BCD CODE
01314 2921 16 TAB ;SAVES THIS BCD INPUT
01315 2922 B02A9E JSR PACK ;PACKS BCD INPUT INTO ASCII CODE
01316 2925 CB30 ADD B #30H ;ECHO'S KEYENTRY
01317 2927 DE32 LDX SAVEX ;GET BCD ANGLE
01318 2929 E700 STA B 0,X ;TEST ANGLE FOR LIMIT CONDITION
01319 292B 964D LDA A ENTRYA ;GET RETURN ADDRESS
01320 292D D64E LDA B ENTRYB ;GO BACK TO THAT STATE
01321 292F B0295E JSR STADDR ;RESTORE SUBROUTINE
01322 2932 DE7B LDX 0,X
01323 2934 6E90 JMP 0,X
01324 ;
01325 ;

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01326 ; THIS SUBROUTINE RETURNS THE KEYBOARD TO AN INITIALIZED STATE
01327 ; SO THAT ANY KEY PRESS WILL GENERATE AN INTERRUPT.
01328
01329 RESTO LDA A #OFFH ;RESTORE THE POSN OF KEYBD FOR NEXT KEY PUSHED
01330 STA A DORA ;CLEARS IRQ BITS IN CONTROL REGISTER A
01331 LDA A DORA
01332 LDA A #OFFH
01333 STA A TFLAG ;DISABLES THE CONTROL LOOP
01334 RTS
01335
01336 MOVED LDA A DISEL+8
01337 LDA B #LPH
01338 STA B DISEL+8
01339 STA A DISEL+0
01340 RTS
01341
01342 ; "CPFLAG" ROUTINE
01343 ; (MODIFICATION 1.1)
01344 ; THIS ROUTINE IS REACHED ONLY AFTER POSITIONER HAS STOPPED
01345 ; CHECKS PROGRAM FLAG (PFLAG) TO SEE IF IT IS CURRENTLY IN
01346 ; A PROGRAMMED SEQUENCE.
01347 CPFLAG LDA A SFLAG
01348 CMP A #OFFH
01349 BNE CP1
01350 TST PFLAG ;LOOKS AT PROGRAM FLAG
01351 BEQ CP1 ;BRANCHES TO CONTROL LOOP IF NOT IN A PROGRAMMED SEQUENCE
01352 JDX STADR ;YES, A PROGRAMMED SEQUENCE IS CURRENTLY IN OPERATION
01353 JFZ O.K ;JUMPS BACK TO THE PROGRAMMED CONTROL ROUTINE.
01354 JNP STG ;PROGRAM FLAG CLEARED, GO TO CONTROL LOOP
01355
01356 ; "TSTANG" SUBROUTINE
01357 ; COMPARES THE TWO ACCXS WITH THE CONTENTS OF THE
01358 ; INDEX REGISTER. RETURNS FROM SUB. IF CONTENTS
01359 ; OF INDEX REGISTER ARE LARGER THAN THE CONTENTS
01360 ; OF THE ACCXS. BRANCHES TO ERROR 6 IF NOT.
01361
01362 TSTANG LDX #LIMIT
01363 JSR BCDSUB
01364 TST CARRY
01365 BND NOPE
01366 JNP STG ;BRANCHES IF ENTERED ANGLE EXCEEDS LIMIT OF +/-40.0
01367 RTS
01368
01369 ; "BCDMPY" SUBROUTINE
01370 ; REVISION 2.1
01371 ; MULTIPLIES TWO PACKED BCD (16-BIT) VALUES
01372 ; BY-ENTRY CODE (USES 7 BYTES ON STACK)
01373 ; ACCA, ACCB FIVES (X), (X+1)
01374 ; RESULT IN ACCA, ACCB
01375 ; (MODIFICATION 1.1)
01376
01377 BCDMPY PSB B ;PUSH MULTIPLIER ONTO STACK
01378 PSB A

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01370 296F A601 LDA A 1,X
01380 2971 36 PSH A
01301 2972 A600 LDA A 0,X
01382 2974 36 PSH A
01383 2975 8610 LDA A #16
01384 2977 36 PSH A
01385 2978 20 TSH
; STACK NOW LOOKS LIKE
; +0 COUNT
; +1 MS BYTE OF MULTIPLICAND
; +2 LS BYTE
; +3 MS BYTE OF MULTIPLIER
; +4 LS BYTE
; +5 MS BYTE OF RETURN ADDRESS
; +6 LS BYTE
; LDA A 2,X
MPY163 ASL B
ROL A
ASL
; FORM RESULT
; SHIFT MULTIPLICAND
; BRANCHES IF NO RESTORE IS NEEDED
; SAVE ACCA
; NEED TO DO BCD ADD IN ACCA
; DECIMAL ADJUST
; TRANSFER BACK TO ACCR
; GET ACCA THAT WAS SAVED
; FINISH BCD MATH
MPY167 DEC 0,X
; BRANCHES IF COUNT NOT ZERO
; CLEAN UP STACK
; PSH
; INS
; INS
; INS
; INS
; INS
; RTS
; "DCDDIV" SUBROUTINE
; REVISION 1.2
; BCD (16-BIT) VALUE INTEGER DIVIDE ROUTINE
; LOAD ACCA, ACCB WITH BCD DIVIDEND AND LOAD
; INDEX REGISTER WITH BCD DIVISOR
; RETURNS WITH QUOTIENT IN ACCA, ACCB.
; (MODIFICATION 1.1)
; DCDDIV PSH B
; PSH A
; LDA A 0,X
; LDA B 1,X
; PSH B
; PSH A
01379 296F A601
01380 2971 36
01301 2972 A600
01382 2974 36
01383 2975 8610
01384 2977 36
01385 2978 20
01386
01387
01388
01389
01390
01391
01392
01393
01394 2979 A603
01395 297D 58
01396 297C 49
01397 297D 6802
01398 297F 6901
01399 2981 240C
01400 2983 9736
01401 2985 17
01402 2986 AB04
01403 2988 19
01404 2989 16
01405 298A 9636
01406 298C AC03
01407 298E 19
01408 298F 6A00
01409 2991 26E6
01410
01411 2993 31
01412 2994 31
01413 2995 31
01414 2996 31
01415 2997 31
01416 2998 39
01417
01418
01419
01420
01421
01422
01423
01424
01425
01426 2999 37
01427 299A 36
01428 299B A600
01429 299D E601
01430 299F 37
01431 29A0 36
; PUSH MULTIPLICAND ONTO STACK
; PUSH BIT COUNTER ONTO STACK
; TRANSFERS STACK ADDRESS TO INDEX REGISTER
; FORMS DIVIDEND IN STACK
; FORMS DIVISOR IN STACK

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01405 : "BCDBIN" SUBROUTINE
01486 : CONVERTS FOUR BINARY CODED DECIMAL DIGITS
01487 : TO A BINARY EQUIVALENT. THE BCD DIGITS ARE
01488 : PACKED TWO PER BYTE. THE BINARY RESULT
01489 : OCCUPIES TWO BYTES. THE BCD DIGITS ARE LOADED
01490 : INTO THE ACCA AND ACCB (MSD TO ACCA) AND THE
01491 : BCDBIN SUBROUTINE IS CALLED. THE ROUTINE EXITS
01492 : WITH THE BINARY RESULT IN ACCA AND ACCB.
01493 : (MODIFICATION 1.1)
01494 :
01495 29EB 9789 BCDBIN STA A SAVE1 ;SAVE 2 MS BCD VALUES
01496 29ED 7F008A CLR BINUPR
01497 29F0 17 TBA
01498 29F1 C40F AND B #0FH ;SAVE ONLY LS BCD VALUE
01499 29F3 44 LSR A ;MOVE TENS BCD VALUE OF ACCA
01500 29F4 44 LSR A
01501 29F5 44 LSR A
01502 29F6 44 LSR A
01503 29F7 2705 TENLP BEQ DOHUND ;GO DO HUN WHEN TEN IS ZERO
01504 29F9 CB0A ADD B #10 ;ADD TEN TO BINARY TOTAL
01505 29FB 4A DEC A ;DECREMENT TENS DIGIT AND
01506 29FC 20F9 BRA TENLP ;REPEAT UNTIL ZERO
01507 29FE 0C DOHUND CLC ;RESET CARRY
01508 29FF 96B9 LDA A SAVE1 ;GET HUN AND THOU DIGIT
01509 2A01 840F AND A #0FH ;SAVE ONLY HUN DIGIT
01510 2A03 270A HUNLP BEQ DOTHOU ;GO DO THOU IF HUN IS ZERO
01511 2A05 CB64 ADD B #100 ;ADD 100 TO BINARY VALUE
01512 2A07 2403 BCC HUN00
01513 2A09 7C008A INC BINUPR ;ADD 256 TO BIN UPPER VALUE
01514 2A0C 4A HUN00 DEC A ;DECREMENT HUN DIGIT OND
01515 2A0D 20F4 BRA HUNLP ;REPEAT UNTIL ZERO
01516 2A0F 96B9 DOTHOU LDA A SAVE1 ;GET THOU DIGIT
01517 2A11 44 LSR A ;MOVE THOU BCD VALUE TO
01518 2A12 44 LSR A ;LOWER FOUR BITS OF ACCA.
01519 2A13 44 LSR A
01520 2A14 44 LSR A
01521 2A15 9789 STA A SAVE1 ;SAVE THOU DIGIT
01522 2A17 2504 BNE THOU00 ;BRANCH IF THOU DIGIT IS ZERO
01523 2A19 968A LDA A BINUPR ;GET BINARY UPPER VALUE
01524 2A1B 200C BRA XITBIN
01525 2A1D 968A THOU00 LDA A BINUPR ;GET BINARY UPPER VALUE
01526 2A1F 0C THOULP CLC ;RESET CARRY
01527 2A20 C8E8 ADD B #232 ;ADD 232 TO BINARY LOWER
01528 2A22 8903 ADC A #02H ;ADD 768 TO BINARY UPPER
01529 2A24 7A0089 DEC SAVE1 ;DECREMENT THOU DIGIT
01530 2A27 26F6 BNE THOULP ;REPEAT UNTIL THOU DIGIT ZERO
01531 2A29 39 XITBIN RTS
01532 :
01533 : "TRIGAD" SUBROUTINE
01534 : SCALES ANGLE TO BETWEEN 0 AND 90 DEGREES
01535 : FINDS SINE AND COSINE OF ANGLE
01536 : RETURNS WITH RESULT IN ACCA (SINE) AND ACCB (COSINE)
01537 : (MODIFICATION 1.1)

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01591 2A97 F601      LPA B 1,X      ;GET COSINE
01592 2A99 9784     STA A SINE+1   ;SAVE ONE-BYTE RESULTS
01593 2A9B D786     STA B COSURE+1
01594 2ADD 39      RTS
01595
01596
01597
01598
01599
01600
01601 2A9E 9B4E     ;PACK
01602 2AA0 974E     ADD A ENRYB   ;ENRYB LOOKS LIKE "X0"
01603 2AA2 7C304E   STA A ENRYB   ;PACKS IN ANOTHER UNPACKED BCD FORM
01604 2AA3 79004D   ASL ENRYB    ;THEN DOES 1-BIT LEFT SHIFT WITH ZERO FILL
01605 2AA5 7C904E   ROL ENRYA
01606 2AA6 79004D   ASL ENRYA
01607 2AAE 78004E   ROL ENRYA
01608 2AB1 79004D   ASL ENRYB
01609 2AB4 78004E   ROL ENRYB
01610 2AB7 79004D   ASL ENRYA
01611 2ABA 39      RTS
01612
01613
01614
01615
01616 2ABB 26FF     ;ALSTOP
01617 2ABD 57E060   LDA A #OFFH  ;STOPS AZIMUTH MOTOR
01618 2AC0 B78E02   STA A LSESEL ;STOP'S ELEVATION MOTOR
01619 2AC3 39      RTS
01620
01621
01622
01623
01624
01625
01626
01627
01628
01629
01630
01631
01632
01633
01634
01635
01636
01637
01638
01639
01640
01641
01642
01643 2AC4 7F009B   ;BCDSUB CLR   CARRY

```

"PACK" SUBROUTINE  
 PACKS BINARY NUMBERS INTO BCD FORM  
 ACCA SHOULD CONTAIN THE UNPACKED BCD FORM  
 ROUTINE DESTROYS CONTENTS OF ACCA.

"ALSTOP" SUBROUTINE  
 ROUTINE THAT STOPS BOTH MOTORS FOR EXCEEDING ANGLE LIMIT

"BCDSUB" SUBROUTINE  
 SUBTRACTS TWO 16-BIT BCD PACKED NUMBERS  
 SUBTRACTS INDEXED ADDRESS FROM ACCA, ACCB  
 INDEX REG. CONTAINS STARTING ADDRESS  
 ACCA, ACCB CONTAINS NUMBER TO BE SUBTRACTED  
 FROM. RETURNS WITH RESULT FROM SUBTRACTION IN  
 ACCA, ACCB.

```

*****
* 9999 *
* -IXRG *
* ----- *
* DIFF *
* + 1 *
* ----- *
* DIFF+1 *
* +BCD? *
* ----- *
* ANSWER *
*****

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BCS TESTS OVERFLOW CONDITION  
 ECC TESTS NO OVERFLOW CONDITION

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01644 2AC7 A100      CMP A 0,X
01645 2AC9 2210      BHI SUBT
01646 2ACB 2604      BNE SWAP
01647 2ACD E101      CMP B 1,X
01648 2ACF 220A      BHI SUBT
01649 2AD1 37        SWAP PSH B
01650 2AD2 36        PSH A
01651 2AD3 7A0098    DEC CARRY
01652 2AD6 A600      LDA A 0,X
01653 2AD8 E601      LDA B 1,X
01654 2ADA 30        TSX
01655 2ADB 9736      SUBT STA A TEMPA
01656 2ADD D737      STA B TEMPB
01657 2ADF 8699      LDA A #99H
01658 2AE1 16        TAB
01659 2AE2 A901      SUB A 1,X
01660 2AE4 E090      SUB B 0,X
01661 2AE6 0D        SEC
01662 2AE7 9937      ADC A TEMPB
01663 2AE9 19        DAA
01664 2AEA 36        PSH A
01665 2AEB 17        TBA
01666 2AEC 9936      ADC A TEMPA
01667 2AEE 19        DAA
01668 2AEF 33        PUL B
01669 2AF0 7D0098    TST CARRY
01670 2AF3 2702      BEQ BACK
01671 2AF5 31        INS
01672 2AF6 31        INS
01673 2AF7 39        BACK RTS
01674
:
01675 : "SHAENC" SUBROUTINE
01676 : ROUTINE THAT TAKES CARE OF READING SHAFT ANGLE ENCODERS
01677
01678 2AF8 B68E01      SHAENC LDA A MSBSAZ ;READS AZIMUTH ANGLE
01679 2AFB F68E00      LDA B LSBSAZ
01680 2AFF 973C      STA A MSBENC ;STORES ANGLE IN TEMPORARY LOCATION
01681 2B00 D739      STA B LSBENC
01682 2B02 58        ASL B ;SCALE DAC OUTPUT BY A FACTOR OF 2
01683 2B03 49        ROL A
01684 2B04 B78404      STA A DDR2 ;OUTPUT MS 4 BITS OF AZ TO DAC
01685 2B07 F78406      STA B DDR2 ;OUTPUT LS 8 BITS OF AZ TO DAC
01686 2B0A 9638      LDA A MSBENC ;GET OLD A AND B
01687 2B0C D639      LDA B LSBENC
01688 2B0E CE31F8      LDX #DIVISO
01689 2B11 BD2CAE      JSR DIVIDE ;DIVIDES ANGLE BY THE CONSTANT 14.912
01690 2B14 CE0045      LDX #AZBCD
01691 2B17 BD2C3D      JSR BINBCD ;RETURNS WITH A PACKED BCD NUMBER
01692 2B1A 36        PSH A
01693 2B1B 37        PSH B
01694
:
01695 : ADDITION TO "SHAENC" SUBROUTINE
01696 : CHECKS BOTH POS AND NEG AZIMUTH LIMITS

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01697 ; (MODIFICATION 1.1)
01698 STA B TEMPB ; SAVES ACCB TEMP
01699 LDA B SIGN ; START LIMIT CHECK
01700 CMP B PLUS
01701 DEQ P.L. ; BRANCHES IF AZIMUTH COORDINATES ARE POSITIVE
01702 LDX B TEMPB ; AZIMUTH COORDINATES ARE NEGATIVE
01703 LDX #PAZLIM ; GET NEGATIVE AZIMUTH LIMIT
01704 JSR RPSUB ; ACCX MINUS PAZLIM
01705 LDA A CARRY
01706 BRE 2B2F 9698 ; BRANCHES IF THE ACCXS ARE LARGER THAN MAZLIM
01707 LDA B #9FFF ; POSITIONER HAS EXCEEDED THE LIMIT
01708 STA B LFLAGA ; SET AZIMUTH LIMIT FLAG
01709 LDX #RSG15 ; DISPLAYS "ANGLE LIMIT EXCEEDED"
01710 JSR ASCDIS ; BRANCHES TO STOP BOTH MOTORS
01711 JSR ALSTOP ; RETURNS TO CONTROL LOOP AFTER 1 SEC. WAIT
01712 JMP #MSGB ; CHECKING FOR POSITIVE AZIMUTH LIMIT
01713 LDA B TEMPB. ; CHECKING POSITIVE AZIMUTH LIMIT
01714 LDX #PAZLIM ; ACCX MINUS PAZLIM
01715 JSR RPSUB
01716 LDA A CARRY
01717 BRE 2B49 9698 ; UNPACKS BCD ANGLE
01718 LDA A SIGN ; DISPLAYS PACKED BCD ON THE PANEL
01719 STA A #ZSIGN ; READS ELEVATION ANGLE
01720 LDA A #061H ; STORES ANGLE TEMPORARILY
01721 STA A LETA
01722 LDA A #05AH ; OUTPUT MS 4 BITS OF EL TO DAC
01723 PUL B ; OUTPUT LS 3 BITS OF EL TO DAC
01724 PUL A ; GET OLD A AND B
01725 LDA A #ANGLE ; DIVIDES ANGLE BY THE CONSTANT 14,912
01726 JSR BOPDIS ; RETURNS WITH PACKED BCD NUMBER
01727 LDA A #018AZ ; HANDLES CHANGE IN COORDINATE SYSTEM
01728 JSR #ASC2
01729 LDA A #BSESEL
01730 LDA B #LSESEL
01731 STA A #BBERC
01732 STA B #LBERC
01733 ASL B
01734 STA A #PARA3
01735 STA B #DORB3
01736 LDA A #BBERC
01737 LDA B #LBERC
01738 LDX #DIVISO
01739 JSR DIVIDE
01740 LDX #LELCO
01741 JSR #DINEDD
01742 PSH A
01743 PSH B
01744 STA B TEMPB
01745 LDA B #STGH

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01750 2B0F F131FB      CMP B PLUS
01751 2D92 2605      BNE SHA3
01752 2E94 F631FA      LDA B MINUS
01753 2D97 2003      BRA SHA4
01754 2E99 F631FB      LDA B PLUS
01755 2B9C 3742      STA E SIGN
01756
01757
01758
01759
01760
01761 2B9E D642
01762 2BA0 F131FB      CMP B PLUS
01763 2BA3 D637      LDA B TEMPB
01764 2DA5 271A      BEQ PEL
01765 2BA7 CE00BD      LDX #NELLIM
01766 2BAA DD2AC4      JSR BCDSUB
01767 2BAD 9693      LDA A CARRY
01768 2BAF 261C      BNE SHA1
01769 2BB1 C6FF      LDA B #OFFH
01770 2BB3 D793      STA B IPLAGE
01771 2BB5 CE3174      LDX #MSG15
01772 2BB8 DD2C22      JSR ASCDIS
01773 2BBB DD2ABB      JSR ALSTOP
01774 2BBE 7E20B2      JMP MSGR
01775 2BC0 (L)*D637      PEL
01776 2BC3 CE00BD      LDA B TEMPB
01777 2BC6 DD2AC4      LDX #NELLIM
01778 2BC9 9698      JSR BCDSUB
01779 2BCB 27E4      LDA A CARRY
01780 2BCD 9642      BEQ SJA
01781 2CCF 9744      LDA A SIGN
01782 2BD1 8645      STA A ELSIGN
01783 2BD3 973A      LDA A #045H
01784 2BD5 864C      STA A LETA
01785 2BD7 973B      LDA A #040H
01786 2BD9 33      STA A LETB
01787 2BDA 32      PUL B
01788 2BDB CE003F      PUL A
01789 2BDE ED2E2F      LDX #ANGLE
01790 2BE1 CE000A      JSR BCDDBIS
01791 2BE4 ED2D69      LDX #DDBISL
01792 2BE7 39      JSR ANCD2
01793
01794
01795
01796
01797
01798
01799
01800 2BF8 9736      LTX
01801 2BEA DF29
01802 2BEC 5F

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: ADDITION TO "SHAENC" SUBROUTINE.
: CHECKS BOTH POS AND NEG ELEVATION LIMITS
: (MODIFICATION 1.1)
:
: LDA B SIGN ;START LIMIT CHECK
: CMP B PLUS
: LDA B TEMPB
: BEQ PEL
: LDX #NELLIM ;BRANCHES IF ELEVATION COORDINATE IS NEGATIVE
: JSR BCDSUB ;ACCXS MINUS NELLIM
: LDA A CARRY
: BNE SHA1 ;BRANCHES IF THE ACCXS ARE LARGER THAN NELLIM
: LDA B #OFFH ;POSITIONER HAS EXCEEDED THE LIMIT
: STA B IPLAGE ;SET ELEVATION LIMIT FLAG
: LDX #MSG15
: JSR ASCDIS ;DISPLAY "ANGLE LIMIT EXCEEDED"
: JSR ALSTOP ;BRANCHES TO STOP BOTH MOTORS
: JMP MSGR ;RETURN TO CONTROL LOOP AFTER 1 SEC. WAIT
: LDA B TEMPB ;CHECKING POSITIVE ELEVATION LIMIT
: LDX #NELLIM ;CHECKING POSITIVE ELEVATION LIMIT
: JSR BCDSUB ;ACCXS MINUS PEL/LLIM
: LDA A CARRY
: BEQ SJA
: LDA A SIGN
: STA A ELSIGN
: LDA A #045H
: STA A LETA
: LDA A #040H
: STA A LETB
: PUL B
: PUL A
: LDX #ANGLE
: JSR BCDDBIS ;UNPACKS BCD ANGLE
: LDX #DDBISL
: JSR ANCD2 ;DISPLAYS PACKED BCD ON PANEL
: LTX
:
: "ADDICAL" SUBROUTINE
: ROUTINE THAT CALCULATES ADDRESSES FOR NEXT STATE
: ACCA CONTAINS VARIABLE INDEX.
: INDEX REG. CONTAINS CURRENT STATE TABLE
: ADDRESS FOR REFERENCING TEXT STATE.
:
: ADDCAL STA A TEMPA
: STX TEMPX ;STORES INDEX REGISTER TEMPORARILY
: CL" B

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01803 2DED 9E2A      ADD A  TEMPX+1
01804 2BEF D929      ADC B  TEMPX      ;ADDS KEYCODE TO INDEX REGISTER
01805 2BF1 D729      STA B  TEMPX
01806 2BF3 972A      STA A  TEMPX+1
01807 2BF5 DE29      LDX   TEMPX      ;UPDATES INDEX REGISTER
01808 2BF7 9636      LDA A  TEMPX
01809 2BF9 39        RTS
01810
01811 :
01812 : "UP" ROUTINE
01813 : INSTRUCTS EL. MOTOR TO GO UP (CCW)
01814 :
01814 2BFA 965C      UP   LDA A  SPEEDE
01815 2BFC C600      LDA B  #0001
01816 2BFE B02DE2     JSR   MOTEL
01817 2C01 7E20B7     JMP   STO
01818 :
01819 : "DOWN" ROUTINE
01820 : INSTRUCTS EL. MOTOR TO GO DOWN (CW)
01821 :
01822 2C04 965C      DOWN LDA A  SPEEDE
01823 2C06 C6FF      LDA B  #0FFF
01824 2C08 B02DE2     JSR   MOTEL
01825 2C0B 7E20B7     JMP   STO
01826 :
01827 : "LEFT" ROUTINE
01828 : INSTRUCTS AZ. MOTOR TO GO LEFT (CCW)
01829 :
01829 2C0E 965B      LEFT LDA A  SPEEDA
01831 2C10 C600      LDA B  #000H
01832 2C12 D02D36     JSR   MOTAZ
01833 2C15 7E2158     JMP   STO
01834 :
01835 : "RIGHT" ROUTINE
01836 : INSTRUCTS AZ. MOTOR TO GO RIGHT (CW)
01837 :
01838 2C18 965B      RIGHT LDA A  SPEEDA
01839 2C1A C6FF      LDA B  #0FFF
01840 2C1C B02D36     JSR   MOTAZ
01841 2C1F 7E2158     JMP   STO
01842 :
01843 : "ASCDIS" SUBROUTINE
01844 : DISPLAYS ASCII MSG. ON DISPLAY PANEL
01845 : INDEX REG. HAS STARTING ADDRESS OF MSG.
01846 :
01847 2C22 DF49      ASCDIS STX   TEMPX1
01848 2C24 CFC000     LDX   #0000H
01849 2C27 DF4B      STX   TEMPX2
01850 2C29 DF49      OVER  LDX   TEMPX1
01851 2C2B A600      LDA A  0.0
01852 2C2D 08        INX
01853 2C2E DF49      STX   TEMPX1
01854 2C30 DF4B      LDX   TEMPX2
01855 2C32 A706      STA A  0.0

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01909 2C89 78003D ASL BCDB
01910 2C8C 79003C ROL BEDA
01911 2C8F 78003D ASL BCDB
01912 2C92 79003C ROL BCDA
01913 2C95 963D LDA A BCDB
01914 2C97 9B31 ADD A SAVTA
01915 2C99 973D STA A BCDB
01916 2C9B 04 PUL A
01917 2C9C 98 INX
01918 2C9D 08 INX
01919 2C9E 8C31F6 CPX #K10%+10 ; INCREMENTS INDEX REGISTER TO NEXT CONSTANT
01920 2CA1 26C7 CVMDECI ; TESTS TO SEE LAST CONSTANT HAS BEEN USED
01921 2CA3 963C BNE BCDA ; BRANCHES IF LAST CHARACTER HAS NOT BEEN REACHED YET
01922 2CA5 F63D LDA B BCPB
01923 2CA7 BE22 LDX SAVEX
01924 2CA9 A700 STA A O.X
01925 2CAB E701 STA B 1.X
01926 2CAD 39 RTS ; SAVES 16-BIT PACKED BCD NUMBER
01927
01928 ;
01929 ;
01930 ;
01931 ;
01932 ;
01933 ;
01934 ;
01935 ;
01936 2CAE 9736 DIVIDE STA A TEMPA ; SAVES ACCA TEMPORARILY
01937 2CB0 8600 LDA A #000H
01938 2CB2 36 PSH A
01939 2CB3 35 PSH A
01940 2CB4 35 PSH A
01941 2CB5 26 PSH A
01942 2CB6 9635 LDA A TEMPA
01943 2CB8 57 PSH B
01944 2CB9 36 PSH A
01945 2CBA A500 LDA A 0.X
01946 2CBC E601 LDA B 1.X
01947 2CCE 37 PSH B
01948 2CBF 35 PSH A
01949 2CC0 2600 LDA A #000H
01950 2CC2 26 PSH A
01951 2CC3 55 PSH A
01952 2CC4 24 DES
01953 2CC5 30 TSK
01954 2CC6 2601 LDA A #1
01955 2CC8 6001 TST 1.X
01956 2CCA 2135 BML DIV153 ; BRANCHES IF DIVISOR HAS BEEN LEFT JUSTIFIED
01957 2CCB 2C BMS ; COUNTS NUMBER OF TIMES DIVISOR IS SHIFTED LEFT
01958 2CCD 6804 AGL 4.X
01959 2CCE 6903 R9L 3.X
01960 2CF1 6202 R9L 2.X
01961 2CF3 6901 ROL 1.X ; SHIFTS DIVISOR LEFT ONE BIT

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01963 2CD5 2E04      BMI      DIV153
01964 2E07 8121      CMP A   255
01965 2CD9 26F1      ENE
01966 2CDB A700      DIV153 STA A 3,X
01967 01967      :      STACK LOGS LIKE THIS@
01968 01968      :      +0 7X COUNT
01969 01969      :      +1 00 LS BYTE OF DIVISOR
01970 01970      :      +2 00
01971 01971      :      +3 3X
01972 01972      :      +4 3X LS BYTE OF DIVISOR
01973 01973      :      +5 3X MS BYTE OF DIVISOR
01974 01974      :      +6 3X
01975 01975      :      +7 00
01976 01976      :      +8 00 LS BYTE OF DIVISOR
01977 01977      :      +9 00 MS BYTE OF QUOTIENT
01978 01978      :      +10 00 LS BYTE OF QUOTIENT
01979 01979      :      +11 3X MS BYTE OF RETURN ADDR.
01980 2CDD A697      :      +12 3X LS BYTE
01981 2CDF E608      DIV163 LDA A 7,X
01982 2CE1 E604      LDA B 8,X
01983 2CE3 A203      SUB B 4,X
01984 2CE5 A707      SBC A 3,X
01985 2CE7 F303      STA A 7,X
01986 2CE9 A605      STA B 8,X
01987 2CEB E606      LDA A 5,X
01988 2CF1 A705      LDA B 6,X
01989 2CF3 E706      SBC B 2,X
01990 2CF5 241E      SBC A 1,X
01991 2CF7 A607      STA A 5,X
01992 2CF9 E608      STA B 6,X
01993 2CFB E604      BCC DIV165
01994 2CFD A903      LDA A 7,X
01995 2CFE A707      LDA B 8,X
01996 2CF8 A708      ADD B 4,X
01997 2CF9 A707      ADC A 3,X
01998 2D01 E708      STA A 7,X
01999 2D03 A605      STA B 8,X
02000 2D05 E902      LDA A 5,X
02001 2D07 E902      LDA B 6,X
02002 2D09 A901      ABC B 2,X
02003 2D0B A705      ABC A 1,X
02004 2D0D E706      STA A 5,X
02005 2D0F 02      STA B 6,X
02006 2D10 2001      CLC
02007 2D12 0D      LLA
02008 2D13 090A      DIV165 SEC
02009 2D15 0909      DIV167 ROL
02010 2D17 6501      ROL 10,X
02011 2D19 6602      ROL 9,X
02012 2D1B 6603      LSR 1,X
02013 2D1D 6604      ROR 2,X
02014 2D1F 6A00      ROR 3,X
02015 2D21 6A00      ROR 4,X
02016 2D23 6A00      DEC 0,X

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: BRANCHES IF DIVISOR HAS BEEN SHIFTED LEFT 32 TIMES  
 : SAVES SHIFT COUNT ON STACK

: LS BYTE OF DIVISOR  
 : MS BYTE OF DIVISOR

: LS BYTE OF DIVISOR  
 : MS BYTE OF DIVISOR

: LS BYTE OF DIVISOR  
 : MS BYTE OF QUOTIENT  
 : MS BYTE OF RETURN ADDR.  
 : LS BYTE OF RETURN ADDR.

: BEGIN TO FORM NEW REMAINDER FROM OLD DIVISOR

: SUBTRACTS DIVISOR FROM DIVISOR

: BRANCHES IF NO BORROW FROM SUBTRACT  
 : BEGINS TO RESTORE REMAINDER TO PREVIOUS DIVISOR

: RESTORES LAST SUBTRACT OPERATION IN CASE OF BORROW

: SETS, ASSUMES BINARY 1 FOR THIS PART OF THE DIVIDE

: SHIFTS BINARY 1 OR 0 INTO LSB OF QUOTIENT

: SHIFTS DIVISOR RIGHT WITH ZERO FILL  
 : DECREMENTS COUNT







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02170 2E2A C601 LDA B #1
02175 2E2E B02E2E WAI TE ; WAITS .1 SECOND FOR DIRECTION BUZZ TO CHANGE
0217C 2E2F C601 LDA B #001H ; TURNS POWER ON, ORIENTED IN CCW (UP)
02177 2E31 F78E93 STA C #0BSEL ; REMEMBERS DIRECTION CHANGE BY SETTING DIRECTION FLAG
0217D 2E33 F600 LDA B #000H ; CHANGES SPEED OF ELEVATION MOTOR
02179 2E36 F76D STA B #000H ; REMEMBERS DIRECTION CHANGE BY SETTING DIRECTION FLAG
02180 2E39 B78E92 STA A #0BSEL ; CHANGES SPEED OF ELEVATION MOTOR
02181 2E3D 976F STA A #0LACE ; UPDATE RECORD OF EL MOTOR SPEED
02182 2E3D 89 RTS
02183
02184
02185
02186
02187
02188
02189 2E3E CE4074 WAI TE LDX #04074H
02190 2E41 00 WAI TE1
02191 2E42 C6FD BNE WAI TE1
02192 2E44 5A DEC B
02193 2E46 26F7 BNE WAI TE
02194 2E47 89 RTS
02195
02196
02197
02198
02199 2E4C 86FF KEYBD LDA A #0FFH
02200 2E4A B78400 STA A #DRA ; MAKE ALL FOUR ROWS OF KEYBOARD INOPERABLE
02201 2E4D B68400 LDA A #DRA ; NOW, CLEAR PIA FLAGS WITH MPU READ
02202 2E50 8670H COLUMN LDA A #070H
02203 2E52 16 TAB
02204 2E53 B78400 COLUMN STA A #DRA ; TURN ON ROW #1 OF KEYBD
02205 2E56 B68401 LDA A #CRA ; READ CONTROL REGISTER OF PIA #1
02206 2E59 43 ASL A
02207 2E5A 2B11 BHI #0B0H ; BRANCH IF KEY IN FIFTH COLUMN IS SET
02208 2E5C 590C BCS ROW ; BRANCH IF KEY IN COLUMNS 1-4 IS SET
02209 2E5E C1E0 CMP B #0E0H
02210 2E60 C728 BEQ KI
02211 2E62 57 ASR B
02212 2E63 CAB0 ORA B #0B0H ; PREPARES ACC3 FOR NEXT ROW READ
02213 2E65 C4F0 AND B #0F0H
02214 2E67 17 TBA
02215 2E6C C0E9 BRA ; BRANCH TO READ NEXT ROW
02216 2E6A F68400 ROW LDA B #DRA ; READS DRA IF KEY IN COLUMNS 1-4 WAS PRESSED
02217 2E6D CE2F6A DECODE LDX #KTABLE ; BEGIN COMPARING KEYPABLE WITH KEY THAT WAS PRESSED
02218 2E70 A600 DECOD1 LDA A #K
02219 2E72 11 CBA
02220 2E73 270E BEQ ; FOUND MATCH BETWEEN KEYREAD AND KEYPABLE
02221 2E76 3C2F7D CPX #TABLE5+19
02222 2E78 270E BEQ KI ; BRANCH IF NO MATCH IS FOUND
02223 2E7A 69 HGT
02224 2E7E C0E9 BRA ; BRANCH TO KEEP LOOKING FOR MATCH
02225 2E7D A614 LDA A #0X
02226 2E81 C6FF LDA B #0FFH

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02227 2E91 D76D STA B KEYLAG ;SET FLAG TO KNOW WHEN KEY WAS PRESSED
02228 2E93 974F STA A KEYHINT ;STORE THE KEYCODE OF THE KEY THAT WAS PRESSED
02229 2E95 860F LDA A #000H ;RESTORE KEYBOARD PIA
02230 2E97 B78400 STA A PDRA ;CLEAR PIA FLAG BY MPU READ
02231 2E9A 660400 LDA A DRBL
02232 2E9D 00 RTI
02233
;
; DISPLAY SERVICE ROUTINE
; ( INTERRUPT BASIS ONLY )
;
02236
DISPL LDA A DRRB ;CLEAR PIA FLAG BY MPU READ
LDX TEMPD
CPX #014H
BGE START ;BRANCH IF FIRST CHARACTER OF DISPLAY NEEDED
LDA A G.X ;SUPPLY CHARACTER TO DISPLAY
STA A DRRB ;INCREMENT CHARACTER COUNTER FOR DISPLAY
INX
STX TEMPD
RTI
LDX #000H
LDA A G.X
STA A DRRB
INX
STX TEMPD
START LDA A #000H
STA A CRB
LDA A #1
BSR WAIT ;WAIT ONE MILLISECOND
LDA A #03DH
STA A CRB
RTI
WAIT LDA B #0A5H
BEC B
BNE WAIT1
DEC A
ENE
RTS
;
; "RCVR" SUBROUTINE
; A CIA RECEIVER HANDLER
; OCCURS ONLY AFTER RCVR INTERRUPT
; ( MODIFICATION 1.1 )
;
02264
RCVR LDA A ACIAD ;GET CHARACTER
RCVDEC LDX #000H ;LOAD POINTER TO COMMAND TABLE
RCVNEZ CMP A 0,X ;COMPARE WITH VALID COMMAND
BNE #MATCH ;NO MATCH, TRY ANOTHER CHR.
STA B KEYHINT ;LOAD KEYBOARD COMMAND
LDA A #0F0H
STA A RTLAG ;SET KEYENTRY FLAG
BRA RCVR ;RETURN FROM SUBROUTINE
#MATCH INX ;MAKE NEXT COMPARISON AVAILABLE

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02330	2F1F	270D	BEG	MSGDN	: CHARM = CHARCT
02331	2F21	A600	LDA A	O.N	
02332	2F23	E73499	STA A	ACIAD	: INSERT ONE BYTE INTO ACIA DATA REGISTER
02333	2F25	69	INZ		
02337	2F27	DF2C	STX	CHARPT	: SAVE UPDATED VALUE
02338	2F29	7C0030	INC	CHARM	: UPDATE CURRENT # OF HOW MANY BYTES HAVE BEEN SENT OUT
02339	2F2C	2003	BRA	T.REND	: RETURN FROM SUBROUTINE
02340	2F2E	BB2EAF	MSGDN	JSR	: RESTART MESSAGE
02341	2F31	59	TXMEND	RTS	
02342					
02343					
02344					
02345					
02346	2F32	B68401	INT		: INTERRUPT SERVICING ROUTINE
02347	2F35	2A10		(HDDIFICATION 1.1)	
02348	2F37	B68404	LDA A	GRA	: CHECKING CH STATUS OF KEYBOARD INTERRUPT FLAG
02349	2F3A	2B9B	BNI	INT1	: NOT KEYBOARD, CHECK STATUS OF SERIAL INTERFACE
02350	2F3C	E52A09	LDA A	ACIAD	: KEYBOARD DOES NEED SERVICE, BUT FIRST CHECK SWITCH
02351	2F3F	8581	LDA A	#81H	: SWITCH ON, IGNORE KEYBOARD
02352	2F41	E78406	STA A	ACIAS	: CLEAR ACIA INTERRUPT
02353	2F44	7E2E7B	JMP	KEYBD	: SWITCH OFF, SERVICE KEYBOARD
02354	2F47	E68406	LDA A	DBRA	: CLEAR KEYBD FLAG
02355	2F4A	B68408	LDA A	ACIAS	: CHECK ON STATUS OF SERIAL INTERFACE
02356	2F4D	2A17	BPL	INT3	: NOT SERIAL INTERFACE, END INTERRUPT
02357	2F4F	F62404	LDA D	DBRAC	: CHECK SWITCH
02358	2F52	2A12	BPL	INT3	
02359	2F54	47	ASR A		: YES SERIAL INTERFACE, RCVR OR TXMIT ?
02360	2F55	2A03	BCC	INT2	: NOT RCVR, MAKE TXMIT
02361	2F57	D2E0E4	JSR	RCVR	: SERVICE RCVR, COME BACK
02362	2F5A	E68408	LDA A	ACIAS	: CHECK FOR TXMIT
02363	2F5D	47	ASR A		
02364	2F5E	47	ASR A		
02365	2F5F	2A05	BCC	INT3	: NOT TXMIT, BAD INTERRUPT
02366	2F61	B22F19	JSR	TXMIT	: SERVICE TXMIT
02367	2F64	2023	BRA	INT4	
02368	2F66	E68409	LDA A	ACIAD	: CLEAR ACIA INTERRUPT
02369	2F69	3D	RTI		
02370					
02371					
02372					
02373	2F6A	777B7D7E	KTABLE	BYTE	: BEGIN TABLE FOR KEYBOARD
02374	2F6E	70E7B8BD			
02375	2F72	EFB0			
02376	2F74	D7D898E			
02377	2F78	E5E7DFED			
02378	2F7E	1419E10			
02379	2F82	12187A03			
02380	2F86	0A0E			
02381	2F8B	1C1E9204			
02382	2F8E	66204200			
02383	2F90	2A26			
02384					
02385					
02386					
02387					

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02378      :      ASCII COMMAND TABLE
02379      :
02380 2F92 30313233 CHARTB ASCII "0123456789"
02380 2F96 34353637
02380 2F9A 3839
02381 2F9C 44354C52      ASCII "DUI.RAEPS.-"
02381 2FA0 41455053
02381 2FA4 2E3D
02382      :
02383      :
02384      :      BEGIN TRIG. TABLE FOR SINE AND COSINE VALUES
02385      :      THESE VALUES ARE BETWEEN 0-90 DEGREES.
02385      :      (MODIFICATION 1.1)
02386      :
02387 2FA6 00990199 TRIGTB BYTE 00H,99H, 01H,99H, 03H,99H, 05H,99H, 07H,99H
02387 2FAA 02990599
02387 2FAE 0799
02388 2FB0 08991099      BYTE 08H,99H, 10H,99H, 12H,99H, 13H,99H, 15H,98H
02388 2FB4 12991399
02388 2FB8 1599
02389 2FBA 17981998      BYTE 17H,98H, 19H,98H, 20H,97H, 22H,97H, 24H,97H
02389 2FBE 20972297
02389 2FC2 2497
02390 2FC4 25962796      BYTE 25H,96H, 27H,96H, 29H,95H, 30H,95H, 32H,94H
02390 2FC8 29953095
02390 2FCC 3294
02391 2FCE 34943593      BYTE 34H,94H, 35H,93H, 37H,92H, 39H,92H, 40H,91H
02391 2FD2 37923992
02391 2FD6 4091
02392 2FD8 42904389      BYTE 42H,90H, 43H,89H, 45H,89H, 46H,88H, 48H,87H
02392 2FDC 45894688
02392 2FE0 4887
02393 2FE2 50865185      BYTE 50H,86H, 51H,85H, 53H,84H, 54H,83H, 55H,82H
02393 2FE6 53845483
02393 2FEA 5582
02394 2FEC 57815880      BYTE 57H,81H, 58H,80H, 60H,79H, 61H,78H, 62H,77H
02394 2FE8 60796178
02394 2FF4 6277
02395 2FF6 64766575      BYTE 64H,76H, 65H,75H, 66H,74H, 68H,73H, 69H,71H
02395 2FFA 66746373
02395 2FFE 6971
02396 3000 70707168      BYTE 70H,70H, 71H,69H, 73H,68H, 74H,66H, 75H,65H
02396 3004 73687466
02396 3008 7565
02397 300A 76647762      BYTE 76H,64H, 77H,62H, 78H,61H, 79H,60H, 30H,58H
02397 300E 78617960
02397 3012 8058
02398 3014 81578255      BYTE 81H,57H, 82H,55H, 83H,54H, 84H,53H, 85H,51H
02398 3018 82548453
02398 301C 8551
02399 301E 86508748      BYTE 86H,50H, 87H,48H, 88H,46H, 89H,45H, 59H,43H
02399 3022 88468945
02399 3026 8943
02400 3028 90429140      BYTE 90H,42H, 91H,40H, 92H,39H, 92H,37H, 93H,35H

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02400 302C 92399237
02400 3030 9335
02401 3032 94349432      BYTE   94H,34H, 94H,32H, 95H,30H, 95H,29H, 96H,27H
02401 3036 95309529
02401 303A 9627
02402 303C 96259724      BYTE   96H,25H, 97H,24H, 97H,22H, 97H,20H, 98H,19H
02402 3040 97229720
02402 3044 9819
02403 3046 98179815      BYTE   98H,17H, 98H,15H, 99H,13H, 99H,12H, 99H,10H
02403 304A 99139912
02403 304E 9910
02404 3050 99089907      BYTE   99H,08H, 99H,07H, 99H,05H, 99H,03H, 99H,01H
02404 3054 99059903
02404 3058 9901
02405 305A 9900      BYTE   99H,00H
02406
02407 ;
02408 ;      BEGIN TABLE FOR MESSAGES
02409 305C 454E5452 MSG1  ASCII   "ENTR ELEVATION ANGLE"
02409 3060 20454C45
02409 3064 56415449
02409 3068 4F4E2041
02409 306C 4E474C45
02410 3070 454E5445 MSG2  ASCII   "ENTER AZIMUTH ANGLE-"
02410 3074 5220415A
02410 3078 494D5554
02410 307C 4820414E
02410 3080 474C452D
02411 3084 20202020 MSG3  ASCII   "
02411 3088 20202020
02411 308C 20202020
02411 3090 20202020
02411 3094 20202020
02412 3098 4552524F MSG4  ASCII   "ERROR..INVALID ENTRY"
02412 309C 522E2E49
02412 30A0 4E56414C
02412 30A4 49442045
02412 30A8 4E545259
02413 30AC 5241444F MSG5  ASCII   "RADOME POS. READY..."
02413 30B0 4D452050
02413 30B4 4F532E20
02413 30B8 52454144
02413 30BC 592E2E2E
02414 30C0 415A494D MSG6  ASCII   "AZIMUTH
02414 30C4 55544620
02414 30C8 20202020
02414 30CC 20202020
02414 30D0 20202020
02415 30D4 454C4556 MSG7  ASCII   "ELEVATION
02415 30D8 4154494F
02415 30DC 4E202020
02415 30E0 20202020
02415 30E4 20202020

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02416	30E8	414E474C	MSG8	ASCII	"ANGLE TOO LARGE....."
02416	30EC	4520544F			
02416	30F0	4F204C41			
02416	30F4	5247452E			
02416	30F8	2E2E2E2E			
02417	30FC	454E5445	MSG9	ASCII	"ENTER PROGRAM NUMBER"
02417	3100	52205052			
02417	3104	4F475241			
02417	3108	4D204E55			
02417	310C	4D424552			
02418	3110	50524F47	MSG10	ASCII	"PROG @DENTER "
02418	3114	20203A45			
02418	3118	4E544552			
02418	311C	20202020			
02418	3120	20202020			
02419	3124	504F5349	MSG11	ASCII	"POSITIONER HALTED "
02419	3128	54494F4E			
02419	312C	45522048			
02419	3130	414C5445			
02419	3134	44202020			
02420	3138	54484520	MSG12	ASCII	"THE GA. TECH-RFSS "
02420	313C	47412E20			
02420	3140	54454348			
02420	3144	2D524653			
02420	3148	53202020			
02421	314C	5241444F	MSG13	ASCII	"RADOME POSITIONER "
02421	3150	4D452050			
02421	3154	4F534954			
02421	3158	494F4E45			
02421	315C	52202020			
02422	3160	20202020	MSG14	ASCII	" VERSION 1.1 "
02422	3164	20564552			
02422	3168	53494F4E			
02422	316C	20312E31			
02422	3170	20202020			
02423	3174	414E474C	MSG15	ASCII	"ANGLE LIMIT EXCEEDED"
02423	3178	45204C49			
02423	317C	4D495420			
02423	3180	45584345			
02423	3184	45444544			
02424	3188	4E454720	MSG16	ASCII	"NEG EL LIMIT "
02424	318C	454C204C			
02424	3190	494D4954			
02424	3194	20202020			
02424	3198	20202020			
02425	319C	504F5320	MSG17	ASCII	"POS EL LIMIT "
02425	31A0	454C204C			
02425	31A4	494D4954			
02425	31A8	20202020			
02425	31AC	20202020			
02426	31B0	4E454720	MSG18	ASCII	"NEG AZ LIMIT "
02426	31B4	415A204C			
02426	31B8	494D4954			

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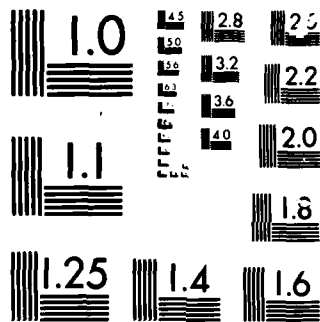
02426 31BC 20202020
02426 31C0 20202020
02427 31C4 504F5320 MSG19 ASCII "POS AZ LIMIT "
02427 31CB 415A204C
02427 31CC 494D4954
02427 31D0 20202020
02427 31D4 20202020
02428 31D8 56414C49 MSG20 ASCII "VALID COMMAND RCVED "
02428 31DC 4420434F
02428 31E0 4D4D414E
02428 31E4 44205243
02428 31E8 56454420
02429
02430 ;
02431 ; BEGIN ROM CONSTANTS
02432 31EC 2710 K10K WORD 10000
02433 31EE 03E8 WORD 1000
02434 31F0 0064 WORD 100
02435 31F2 000A WORD 10
02436 31F4 0001 WORD 1
02437 31F6 4010 LIMIT WORD 04010H
02438 31F8 3A40 DIVISO WORD 03A40H
02439 31FA 2D MINUS BYTE 02DE
02440 31FB 2B PLUS BYTE 02BH
02441 31FC 20 BLANK BYTE 020H
02442 31FD 27 DEGMR BYTE 027H
02443 31FE 2E POINT BYTE 02EH
02444 ;
02445 ; BEGIN STATE TABLE ADDRESSES
02446 ;
02447 31FF 2282 SP0 WORD ST5 ;KEY 0
02448 3201 2282 WORD ST5 ;KEY 1
02449 3203 2282 WORD ST5 ;KEY 2
02450 3205 2282 WORD ST5 ;KEY 3
02451 3207 2282 WORD ST5 ;KEY 4
02452 3209 2282 WORD ST5 ;KEY 5
02453 320B 2282 WORD ST5 ;KEY 6
02454 320D 2282 WORD ST5 ;KEY 7
02455 320F 2282 WORD ST5 ;KEY 8
02456 3211 2282 WORD ST5 ;KEY 9
02457 3213 21D6 WORD ST1 ;KEY DOWN
02458 3215 2201 WORD ST2 ;KEY UP
02459 3217 222C WORD ST3 ;KEY LEFT
02460 3219 2257 WORD ST4 ;KEY RIGHT
02461 321B 22A2 WORD ST10 ;KEY SET AZ
02462 321D 22CE WORD ST11 ;KEY SET EL
02463 321F 243F WORD ST20 ;KEY PRCG
02464 3221 23F9 WORD ST19 ;KEY START/STOP
02465 3223 2282 WORD ST5 ;KEY DECIMAL POINT
02466 3225 2282 WORD ST5 ;KEY MINUS SIGN
02467 3227 22FA SP10 WORD ST12 :0
02468 3229 22FA WORD ST12 :1
02469 322B 22FA WORD ST12 :2

```

02470	322D	22FA	WORD	ST12	:3
02471	322F	22FA	WORD	ST12	:4
02472	3231	22FA	WORD	ST12	:5
02473	3233	22FA	WORD	ST12	:6
02474	3235	22FA	WORD	ST12	:7
02475	3237	22FA	WORD	ST12	:8
02476	3239	22FA	WORD	ST12	:9
02477	323B	2262	WORD	ST5	:DOWN
02478	323D	2282	WORD	ST5	:UP
02479	323F	235C	WORD	ST32	:LEFT
02480	3241	28EF	WORD	ST33	:RIGHT
02481	3243	22A2	WORD	ST10	:SET AZ
02482	3245	22CE	WORD	ST11	:SET EL
02483	3247	243F	WORD	ST20	:PROC
02484	3249	20B7	WORD	ST0	:START/STOP
02485	324B	2382	WORD	ST16	:DECIMAL POINT
02486	324D	2322	WORD	ST13	:MINUS SIGN
02487	324F	22FA	SP11 WORD	ST12	:0
02488	3251	22FA	WORD	ST12	:1
02489	3253	22FA	WORD	ST12	:2
02490	3255	22FA	WORD	ST12	:3
02491	3257	22FA	WORD	ST12	:4
02492	3259	22FA	WORD	ST12	:5
02493	325B	22FA	WORD	ST12	:6
02494	325D	22FA	WORD	ST12	:7
02495	325F	22FA	WORD	ST12	:8
02496	3261	22FA	WORD	ST12	:9
02497	3263	27F6	WORD	ST36	:DOWN
02498	3265	2829	WORD	ST31	:UP
02499	3267	2282	WORD	ST5	:LEFT
02500	3269	2282	WORD	ST5	:RIGHT
02501	326B	22A2	WORD	ST10	:SET AZ
02502	326D	22CE	WORD	ST11	:SET EL
02503	326F	243F	WORD	ST20	:PROC
02504	3271	20B7	WORD	ST0	:START/STOP
02505	3273	2382	WORD	ST16	:DECIMAL POINT
02506	3275	2322	WORD	ST13	:MINUS SIGN
02507	3277	2361	SP12 WORD	ST15	:0
02508	3279	2361	WORD	ST15	:1
02509	327B	2361	WORD	ST15	:2
02510	327D	2361	WORD	ST15	:3
02511	327F	2361	WORD	ST15	:4
02512	3281	2361	WORD	ST15	:5
02513	3283	2361	WORD	ST15	:6
02514	3285	2361	WORD	ST15	:7
02515	3287	2361	WORD	ST15	:8
02516	3289	2361	WORD	ST15	:9
02517	328B	2282	WORD	ST5	:DOWN
02518	328D	2282	WORD	ST5	:UP
02519	328F	2282	WORD	ST5	:LEFT
02520	3291	2282	WORD	ST5	:RIGHT
02521	3293	22A2	WORD	ST10	:SET AZ
02522	3295	22CE	WORD	ST11	:SET EL







MICROCOPY

CHART

02523	3297	243F	WORD	ST20	:PROG
02524	3299	20B7	WORD	ST0	:START/STOP
02525	329B	2382	WORD	ST16	:DECIMAL POINT
02526	329D	2282	WORD	ST5	:MINUS SIGN
02527	329F	2340	WORD	ST14	:0
02528	32A1	2340	WORD	ST14	:1
02529	32A3	2340	WORD	ST14	:2
02530	32A5	2340	WORD	ST14	:3
02531	32A7	2340	WORD	ST14	:4
02532	32A9	2340	WORD	ST14	:5
02533	32AB	2340	WORD	ST14	:6
02534	32AD	2340	WORD	ST14	:7
02535	32AF	2340	WORD	ST14	:8
02536	32B1	2340	WORD	ST14	:9
02537	32B3	2282	WORD	ST5	:DOWN
02538	32B5	2282	WORD	ST5	:UP
02539	32B7	2282	WORD	ST5	:LEFT
02540	32B9	2282	WORD	ST5	:RIGHT
02541	32BB	22A2	WORD	ST10	:SET AZ
02542	32BD	22CE	WORD	ST11	:SET EL
02543	32BF	243F	WORD	ST20	:PROG
02544	32C1	20B7	WORD	ST0	:START/STOP
02545	32C3	2382	WORD	ST16	:DECIMAL POINT
02546	32C5	2282	WORD	ST5	:MINUS SIGN
02547	32C7	2361	WORD	ST15	:0
02548	32C9	2361	WORD	ST15	:1
02549	32CB	2361	WORD	ST15	:2
02550	32CD	2361	WORD	ST15	:3
02551	32CF	2361	WORD	ST15	:4
02552	32D1	2361	WORD	ST15	:5
02553	32D3	2361	WORD	ST15	:6
02554	32D5	2361	WORD	ST15	:7
02555	32D7	2361	WORD	ST15	:8
02556	32D9	2361	WORD	ST15	:9
02557	32DB	2282	WORD	ST5	:DOWN
02558	32DD	2282	WORD	ST5	:UP
02559	32DF	2282	WORD	ST5	:LEFT
02560	32E1	2282	WORD	ST5	:RIGHT
02561	32E3	22A2	WORD	ST10	:SET AZ
02562	32E5	22CE	WORD	ST11	:SET EL
02563	32E7	243F	WORD	ST20	:PROG
02564	32E9	20B7	WORD	ST0	:START/STOP
02565	32EB	2382	WORD	ST16	:DECIMAL POINT
02566	32ED	2282	WORD	ST5	:MINUS SIGN
02567	32EF	2290	WORD	ST6	:0
02568	32F1	2290	WORD	ST6	:1
02569	32F3	2290	WORD	ST6	:2
02570	32F5	2290	WORD	ST6	:3
02571	32F7	2290	WORD	ST6	:4
02572	32F9	2290	WORD	ST6	:5
02573	32FB	2290	WORD	ST6	:6
02574	32FD	2290	WORD	ST6	:7
02575	32FF	2290	WORD	ST6	:8

02576	3301	2290	WORD	ST6	: 9
02577	3303	2282	WORD	ST3	: DOWN
02578	3305	2282	WORD	ST3	: UP
02579	3307	2282	WORD	ST3	: LEFT
02580	3309	2282	WORD	ST3	: RIGHT
02581	330B	22A2	WORD	ST10	: SET AZ
02582	330D	22CE	WORD	ST11	: SET EL
02583	330F	243F	WORD	ST20	: PROG
02584	3311	20B7	WORD	ST0	: START/STOP
02585	3313	2382	WORD	ST16	: DECIMAL POINT
02586	3315	2282	WORD	ST5	: MINUS SIGN
02587	3317	239E	SP16 WORD	ST17	: 0
02588	3319	239E	WORD	ST17	: 1
02589	331B	239E	WORD	ST17	: 2
02590	331D	239E	WORD	ST17	: 3
02591	331F	239E	WORD	ST17	: 4
02592	3321	239E	WORD	ST17	: 5
02593	3323	239E	WORD	ST17	: 6
02594	3325	239E	WORD	ST17	: 7
02595	3327	239E	WORD	ST17	: 8
02596	3329	239E	WORD	ST17	: 9
02597	332B	2282	WORD	ST5	: DOWN
02598	332D	2282	WORD	ST5	: UP
02599	332F	2282	WORD	ST5	: LEFT
02600	3331	2282	WORD	ST5	: RIGHT
02601	3333	22A2	WORD	ST10	: SET AZ
02602	3335	22CE	WORD	ST11	: SET EL
02603	3337	243F	WORD	ST20	: PROG
02604	3339	20B7	WORD	ST0	: START/STOP
02605	333B	2282	WORD	ST5	: DECIMAL POINT
02606	333D	2282	WORD	ST5	: MINUS SIGN
02607	333F	2282	SP17 WORD	ST5	: 0
02608	3341	2282	WORD	ST5	: 1
02609	3343	2282	WORD	ST5	: 2
02610	3345	2282	WORD	ST5	: 3
02611	3347	2282	WORD	ST5	: 4
02612	3349	2282	WORD	ST5	: 5
02613	334B	2282	WORD	ST5	: 6
02614	334D	2282	WORD	ST5	: 7
02615	334F	2282	WORD	ST5	: 8
02616	3351	2282	WORD	ST5	: 9
02617	3353	2282	WORD	ST5	: DOWN
02618	3355	2282	WORD	ST5	: UP
02619	3357	2282	WORD	ST5	: LEFT
02620	3359	2282	WORD	ST5	: RIGHT
02621	335B	22A2	WORD	ST10	: SET AZ
02622	335D	22CE	WORD	ST11	: SET EL
02623	335F	243F	WORD	ST20	: PROG
02624	3361	23ED	WORD	ST13	: START/STOP
02625	3363	2282	WORD	ST5	: DECIMAL POINT
02626	3365	2282	WORD	ST5	: MINUS SIGN
02627	3367	2282	SP20 WORD	ST5	: 0
02628	3369	2469	WORD	ST21	: 1

02629	336B	2469	WORD	ST21	:2
02630	336D	2469	WORD	ST21	:3
02631	336F	2469	WORD	ST21	:4
02632	3371	2282	WORD	ST5	:5
02633	3373	2282	WORD	ST5	:6
02634	3375	2282	WORD	ST5	:7
02635	3377	2282	WORD	ST5	:8
02636	3379	2282	WORD	ST5	:9
02637	337E	2282	WORD	ST5	:DOWN
02638	337D	2282	WORD	ST5	:UP
02639	337F	2282	WORD	ST5	:LEFT
02640	3381	2282	WORD	ST5	:RIGHT
02641	3383	22A2	WORD	ST10	:SET AZ
02642	3385	22CE	WORD	ST11	:SET EL
02643	3387	243F	WORD	ST20	:PROG
02644	3389	20B7	WORD	ST0	:START/STOP
02645	338B	2282	WORD	ST5	:DECIMAL POINT
02646	338D	2282	WORD	ST5	:MINUS SIGN
02647	338F	2489	SP21 WORD	ST22	:0
02648	3391	2489	WORD	ST22	:1
02649	3393	2489	WORD	ST22	:2
02650	3395	2489	WORD	ST22	:3
02651	3397	24C9	WORD	ST22	:4
02652	3399	2489	WORD	ST22	:5
02653	339B	2489	WORD	ST22	:6
02654	339D	2489	WORD	ST22	:7
02655	339F	2489	WORD	ST22	:8
02656	33A1	2489	WORD	ST22	:9
02657	33A3	2282	WORD	ST5	:DOWN
02658	33A5	2282	WORD	ST5	:UP
02659	33A7	2282	WORD	ST5	:LEFT
02660	33A9	2282	WORD	ST5	:RIGHT
02661	33AB	22A2	WORD	ST10	:SET AZ
02662	33AD	22CE	WORD	ST11	:SET EL
02663	33AF	243F	WORD	ST20	:PROG
02664	33B1	20B7	WORD	ST0	:START/STOP
02665	33B3	24CB	WORD	ST24	:DECIMAL POINT
02666	33B5	2282	WORD	ST5	:MINUS SIGN
02667	33B7	24AA	SP22 WORD	ST23	:0
02668	33B9	24AA	WORD	ST23	:1
02669	33BB	24AA	WORD	ST23	:2
02670	33BD	24AA	WORD	ST23	:3
02671	33BF	24AA	WORD	ST23	:4
02672	33C1	24AA	WORD	ST23	:5
02673	33C3	24AA	WORD	ST23	:6
02674	33C5	24AA	WORD	ST23	:7
02675	33C7	24AA	WORD	ST23	:8
02676	33C9	24AA	WORD	ST23	:9
02677	33CB	2282	WORD	ST5	:DOWN
02678	33CD	2282	WORD	ST5	:UP
02679	33CF	2282	WORD	ST5	:LEFT
02680	33D1	2282	WORD	ST5	:RIGHT
02681	33D3	22A2	WORD	ST10	:SET AZ

02682	33D5	22CE	WORD	ST11	:SET EL
02683	33D7	243F	WORD	ST20	:PROG
02684	33D9	20B7	WORD	ST0	:START/STOP
02685	33DB	24CB	WORD	ST24	:DECIMAL POINT
02686	33DD	2282	WORD	ST5	:MINUS SIGN
02687	33DF	2290	SP23 WORD	ST6	:0
02688	33E1	2290	WORD	ST6	:1
02689	33E3	2290	WORD	ST6	:2
02690	33E5	2290	WORD	ST6	:3
02691	33E7	2290	WORD	ST6	:4
02692	33E9	2290	WORD	ST6	:5
02693	33EB	2290	WORD	ST6	:6
02694	33ED	2290	WORD	ST6	:7
02695	33EF	2290	WORD	ST6	:8
02696	33F1	2290	WORD	ST6	:9
02697	33F3	2282	WORD	ST5	:DOWN
02698	33F5	2282	WORD	ST5	:UP
02699	33F7	2282	WORD	ST5	:LEFT
02700	33F9	2282	WORD	ST5	:RIGHT
02701	33FB	22A2	WORD	ST10	:SET AZ
02702	33FD	22CE	WORD	ST11	:SET EL
02703	33FF	243F	WORD	ST20	:PROG
02704	3401	20B7	WORD	ST0	:START/STOP
02705	3403	24CB	WORD	ST24	:DECIMAL POINT
02706	3405	2282	WORD	ST5	:MINUS SIGN
02707	3407	24E7	SP24 WORD	ST25	:0
02708	3409	24E7	WORD	ST25	:1
02709	340B	24E7	WORD	ST25	:2
02710	340D	24E7	WORD	ST25	:3
02711	340F	24E7	WORD	ST25	:4
02712	3411	24E7	WORD	ST25	:5
02713	3413	24E7	WORD	ST25	:6
02714	3415	24E7	WORD	ST25	:7
02715	3417	24E7	WORD	ST25	:8
02716	3419	24E7	WORD	ST25	:9
02717	341B	2282	WORD	ST5	:DOWN
02718	341D	2282	WORD	ST5	:UP
02719	341F	2282	WORD	ST5	:LEFT
02720	3421	2282	WORD	ST5	:RIGHT
02721	3423	22A2	WORD	ST10	:SET AZ
02722	3425	22CE	WORD	ST11	:SET EL
02723	3427	243F	WORD	ST20	:PROG
02724	3429	20B7	WORD	ST0	:START/STOP
02725	342B	2282	WORD	ST5	:DECIMAL POINT
02726	342D	2282	WORD	ST5	:MINUS SIGN
02727	342F	2282	SP25 WORD	ST5	:0
02728	3431	2282	WORD	ST5	:1
02729	3433	2282	WORD	ST5	:2
02730	3435	2282	WORD	ST5	:3
02731	3437	2282	WORD	ST5	:4
02732	3439	2282	WORD	ST5	:5
02733	343B	2282	WORD	ST5	:6
02734	343D	2282	WORD	ST5	:7

02735	343F	2282		WORD	ST5	:8
02736	3441	2282		WORD	ST5	:9
02737	3443	2282		WORD	ST5	:DOWN
02738	3445	2282		WORD	ST5	:UP
02739	3447	2282		WORD	ST5	:LEFT
02740	3449	2282		WORD	ST5	:RIGHT
02741	344B	22A2		WORD	ST10	:SET AZ
02742	344D	22CE		WORD	ST11	:SET EL
02743	344F	243F		WORD	ST20	:PROG
02744	3451	2578		WORD	ST00	:START/STOP
02745	3453	2282		WORD	ST5	:DECIMAL POINT
02746	3455	2282		WORD	ST5	:MINUS SIGN
02747	3457	28C2	SP30	WORD	ST34	:0
02748	3459	28C2		WORD	ST34	:1
02749	345B	28C2		WORD	ST34	:2
02750	345D	28C2		WORD	ST34	:3
02751	345F	28C2		WORD	ST34	:4
02752	3461	28C2		WORD	ST34	:5
02753	3463	28C2		WORD	ST34	:6
02754	3465	28C2		WORD	ST34	:7
02755	3467	28C2		WORD	ST34	:8
02756	3469	28C2		WORD	ST34	:9
02757	346B	27F6		WORD	ST30	:DOWN
02758	346D	2829		WORD	ST31	:UP
02759	346F	285C		WORD	ST32	:LEFT
02760	3471	288F		WORD	ST33	:RIGHT
02761	3473	22A2		WORD	ST10	:SET AZ
02762	3475	22CE		WORD	ST11	:SET EL
02763	3477	243F		WORD	ST20	:PROG
02764	3479	20B7		WORD	ST0	:START/STOP
02765	347B	2904		WORD	ST36	:DECIMAL POINT
02766	347D	2282		WORD	ST5	:MINUS SIGN
02767	347F	28C2	SP31	WORD	ST34	:0
02768	3481	28C2		WORD	ST34	:1
02769	3483	28C2		WORD	ST34	:2
02770	3485	28C2		WORD	ST34	:3
02771	3487	28C2		WORD	ST34	:4
02772	3489	28C2		WORD	ST34	:5
02773	348B	28C2		WORD	ST34	:6
02774	348D	28C2		WORD	ST34	:7
02775	348F	28C2		WORD	ST34	:8
02776	3491	28C2		WORD	ST34	:9
02777	3493	27F6		WORD	ST30	:DOWN
02778	3495	2829		WORD	ST31	:UP
02779	3497	285C		WORD	ST32	:LEFT
02780	3499	288F		WORD	ST33	:RIGHT
02781	349B	22A2		WORD	ST10	:SET AZ
02782	349D	22CE		WORD	ST11	:SET EL
02783	349F	243F		WORD	ST20	:PROG
02784	34A1	20B7		WORD	ST0	:START/STOP
02785	34A3	2904		WORD	ST36	:DECIMAL POINT
02786	34A5	2282		WORD	ST5	:MINUS SIGN
02787	34A7	28C2	SP32	WORD	ST34	:0

02788	34A9	28C2	WORD	ST34	:1
02789	34AB	28C2	WORD	ST34	:2
02790	34AD	28C2	WORD	ST34	:3
02791	34AF	28C2	WORD	ST34	:4
02792	34D1	28C2	WORD	ST34	:5
02793	34B3	28C2	WORD	ST34	:6
02794	34B5	28C2	WORD	ST34	:7
02795	34B7	28C2	WORD	ST34	:8
02796	34B9	28C2	WORD	ST34	:9
02797	34BB	27F6	WORD	ST30	:DOWN
02798	34BD	2829	WORD	ST31	:UP
02799	34BF	285C	WORD	ST32	:LEFT
02800	34C1	283F	WORD	ST33	:RIGHT
02801	34C3	22A2	WORD	ST10	:SET AZ
02802	34C5	22CE	WORD	ST11	:SET EL
02803	34C7	243F	WORD	ST20	:PROC
02804	34C9	20D7	WORD	ST0	:START/STOP
02805	34CB	2904	WORD	ST36	:DECIMAL
02806	34CD	2232	WORD	ST5	:MINUS SIGN
02807	34CF	28C2	SP33 WORD	ST34	:0
02808	34D1	28C2	WORD	ST34	:1
02809	34DC	28C2	WORD	ST34	:2
02810	34DE	28C2	WORD	ST34	:3
02811	34D7	28C2	WORD	ST34	:4
02812	34D9	28C2	WORD	ST34	:5
02813	34DB	28C2	WORD	ST34	:6
02814	34DD	28C2	WORD	ST34	:7
02815	34DF	28C2	WORD	ST34	:8
02816	34E1	28C2	WORD	ST34	:9
02817	34E3	27F6	WORD	ST30	:DOWN
02818	34E5	2829	WORD	ST31	:UP
02819	34E7	285C	WORD	ST32	:LEFT
02820	34E9	288F	WORD	ST33	:RIGHT
02821	34EB	22A2	WORD	ST10	:SET AZ
02822	34ED	22CE	WORD	ST11	:SET EL
02823	34EF	243F	WORD	ST20	:PROC
02824	34F1	20E7	WORD	ST0	:START/STOP
02825	34F3	2904	WORD	ST36	:DECIMAL POINT
02826	34F5	2282	WORD	ST5	:MINUS SIGN
02827	34F7	28E3	SP34 WORD	ST35	:0
02828	34F9	28E3	WORD	ST35	:1
02829	34FB	28E3	WORD	ST35	:2
02830	34FD	28E3	WORD	ST35	:3
02831	34FF	28E3	WORD	ST35	:4
02832	3501	28E3	WORD	ST35	:5
02833	3503	28E3	WORD	ST35	:6
02834	3505	28E3	WORD	ST35	:7
02835	3507	28E3	WORD	ST35	:8
02836	3509	28E3	WORD	ST35	:9
02837	350B	2282	WORD	ST5	:DOWN
02838	350D	2282	WORD	ST5	:UP
02839	350F	2282	WORD	ST5	:LEFT
02840	3511	2282	WORD	ST5	:RIGHT



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02841 3513 22A2          WORD    ST10    ;SET AZ
02842 3515 22CE          WORD    ST11    ;SET EL
02843 3517 243F          WORD    ST20    ;PROG
02844 3519 20B7          WORD    ST0     ;START/STOP
02845 351B 2904          WORD    ST36    ;DECIMAL POINT
02846 351D 2282          WORD    ST5     ;MINUS SIGN
02847 351F 2290          SP35    WORD    ST6     ;0
02848 3521 2290          WORD    ST6     ;1
02849 3523 2290          WORD    ST6     ;2
02850 3525 2290          WORD    ST6     ;3
02851 3527 2290          WORD    ST6     ;4
02852 3529 2290          WORD    ST6     ;5
02853 352B 2290          WORD    ST6     ;6
02854 352D 2290          WORD    ST6     ;7
02855 352F 2290          WORD    ST6     ;8
02856 3531 2290          WORD    ST6     ;9
02857 3533 2282          WORD    ST5     ;DOWN
02858 3535 2282          WORD    ST5     ;UP
02859 3537 2282          WORD    ST5     ;LEFT
02860 3539 2282          WORD    ST5     ;RIGHT
02861 353B 22A2          WORD    ST10    ;SET AZ
02862 353D 22CE          WORD    ST11    ;SET EL
02863 353F 243F          WORD    ST20    ;PROG
02864 3541 20B7          WORD    ST0     ;START/STOP
02865 3543 2904          WORD    ST36    ;DECIMAL POINT
02866 3545 2282          WORD    ST5     ;MINUS SIGN
02867 3547 2920          SP36    WORD    ST37    ;0
02868 3549 2920          WORD    ST37    ;1
02869 354B 2920          WORD    ST37    ;2
02870 354D 2920          WORD    ST37    ;3
02871 354F 2920          WORD    ST37    ;4
02872 3551 2920          WORD    ST37    ;5
02873 3553 2920          WORD    ST37    ;6
02874 3555 2920          WORD    ST37    ;7
02875 3557 2920          WORD    ST37    ;8
02876 3559 2920          WORD    ST37    ;9
02877 355B 2282          WORD    ST5     ;DOWN
02878 355D 2282          WORD    ST5     ;UP
02879 355F 2282          WORD    ST5     ;LEFT
02880 3561 2282          WORD    ST5     ;RIGHT
02881 3563 22A2          WORD    ST10    ;SET AZ
02882 3565 22CE          WORD    ST11    ;SET EL
02883 3567 243F          WORD    ST20    ;PROG
02884 3569 20B7          WORD    ST0     ;START/STOP
02885 356B 2282          WORD    ST5     ;DECIMAL POINT
02886 356D 2282          WORD    ST5     ;MINUS SIGN
02887
02888
02889
:
:
:
02890          ORG    0FFFFH
02891 FFFB 2F32          WORD    INT     ;IRQ VECTOR
02892 FFFA 2000          WORD    GOE     ;SWI VECTOR JUST IN CASE
02893 FFFC 2E8E          WORD    DISPL   ;NMI VECTOR JUST IN CASE

```

TEKTRONIX

M6800 ASM V2.2

PAGE 58

02894 FFFE 2000

WORD

GOE

;RESET VECTOR

\*\*\*\*\* P

02895

END

ACIAD	8409	ACIAS	8408	ADDCAL	2BEB	ALSTOP	2ABB	ANGLE	003F
ASC1	2D3F	ASC2	2D59	ASC3	2D58	ASCDIS	2C22	AZPCD	0045
AZEL	0061	AZKEY	0053	AZKEYS	0057	AZMAG	005D	AZSIGN	0043
B2	213B	B3	214A	B4	2153	B5	21BC	B6	21C9
B7	21D3	B8	21D0	BACK	2AF7	BCD151	29A9	BCD153	29B4
BCD163	29BE	BCD165	29DB	BCD167	29D9	BCDA	003C	BCDB	003D
BCDBIN	29ED	BCDD1V	2D2F	BCDDIV	2999	BCDMPY	296D	BCDSUB	2AC4
BCDVSR	0072	BINANG	0081	BINSCD	2C3D	BINUPR	008A	BLANK	31FC
CARRY	009B	CHARDF	003B	CHARCT	003E	CHARPT	002A	CHARTB	2F92
CHRNUM	0039	COLUMN	2E53	COLUMN	2E59	COSINE	0085	CP1	295B
CPFLAG	294C	CRA	8401	CRA2	8405	CRA3	8001	CRB	8403
CRB2	8407	CRB3	8363	CSIGN	0088	CVDEC1	2C6A	CVDEC2	2C6D
CVDEC3	2C78	DDRA	8400	DDRA2	8404	DDRA3	8000	DDRB	8402
DDR2	8405	DDR3	8022	DECOD1	2E70	DECODE	2E6D	DECJAR	31FD
DFLAG	006C	DFLAGE	006D	DIFF	2DE6	DIFF1	2D8A	DIFFAZ	2134
DIFFEL	21D6	DISAZ	0000	DISBUF	0000	DISEL	009A	DISPL	2E8E
DIV151	2C0C	DIV153	2CDD	DIV163	2CDD	DIV165	2D12	DIV167	2D13
DIVIDE	2CAE	DIVISO	31F8	DOHUND	297E	DOHOU	2A0F	DOWN	2304
ELRCD	0047	ELKEY	0053	DOHUND	297E	ELMAG	005F	ELSIGN	0044
ENTRYA	004D	ENTRYB	004E	ETHSPD	00F0	FIN	25EF	FPTAZ	0076
FPTAZS	0079	FPTTEL	0074	FPTELS	0078	GOE	2000	CTCHAR	2E7D
HAFSPD	00D0	HUNLP	2A03	HUN00	2A0C	INT	2F32	INT1	2F47
INT2	2F5A	INT3	2F66	INT4	2F69	K1	2E85	K10K	31FC
KEYD	2F48	KEYG	0052	KEYNT	004F	KFLAG	006B	KTABLE	2F6A
LEFT	2C0E	LETA	003A	LETB	003B	LFLAG	0094	LFLAG	0093
LIMIT	31F6	LSBENC	0039	LSBSAZ	8E00	LSBSEL	8E02	MC0M1	2EEC
MC0MND	2EDF	MFLAG	0059	MINUEN	005A	MINUS	31FA	NOTAZ	2D86
MGTEL	2DE3	MGVED	2943	MPY163	297B	MPY167	298F	NSBENC	0038
MESAZ	8E01	MBSSEL	3E03	MSG1	305C	MSG10	3110	MSG11	3124
MSG12	3138	MSG13	314C	MSG14	3160	MSG15	3174	MSG16	3188
MSG17	319C	MSG18	31B0	MSG19	31C4	MSG2	3070	MSG20	31D8
MSG3	3034	MSG4	3098	MSG5	30AC	MSG6	30C0	MSG7	30D4
MSG8	30E3	MSG9	30FC	MSCA	2096	MSCB	20B2	MSGDON	2F2E
MSGFLG	0093	NAZLLM	0091	MEGS	23ED	NELLIM	008D	NEXTC	2035
NMATCH	2ED7	NOAZ	2142	NOEL	21C2	NOPE	296C	O2	2DC4
O3	2DC6	O4	2E20	O5	2E22	ONE	2E12	ONE1	2DB6
OVER	2C29	PACK	2A9E	PAL	2B41	PAL1	2B31	PAZLIM	008F
PEL	2BC1	PELLIM	008B	PFLAG	007D	PLUS	31FB	POINT	31FE
POS	2C5E	POSN	2C65	PROANG	007F	PROCNT	007A	PROCA	0063
PROGB	0067	PROGC	0069	PROGL	0064	PROGH	0063	QUASPD	0920
RCVDEC	2FC7	RCVEND	1EDE	RCVNEX	2ECB	RCVR	2EC4	RESET	2EAC
RESTO	2936	RIGHT	2C18	ROW	2E5A	SAME	2E38	SAME1	2DDC
SAMEAZ	213E	SAMEEL	21BE	SAVDEC	003E	SAVE1	0089	SAVEA	0031
SAVEX	0032	SAVER1	0034	SAVE2	0096	SEND	2F08	SFLAGA	006E
SFLAGE	006F	SHA	2BB1	SHA1	2DC0	SHA2	2D4D	SHA3	2B99
SHA4	2B9C	SHAENC	2AFB	SIBUF	0014	SIGN	0042	SINE	0063
SPO	31FF	SP10	3227	SIP11	324F	SIP12	327F	SIP13	329F
SP14	32C7	SP15	32EF	SP16	3317	SP17	333F	SP20	3367
SP21	338F	SP22	3337	SP23	33D9	SP24	3407	SP25	342F
SP30	3457	SP31	347F	SP32	34A7	SP33	34C7	SP34	3477
SP35	351F	SP36	3547	SPEEDA	005B	SPEEDE	005C	SSIGN	0037
ST0	30B7	ST00	2578	ST001	2589	ST002	258C	ST003	258F
ST0A	207A	ST0B	211C	ST0C	2126	ST0D	212E	ST0E	2158

ST0F	---	219E	ST0G	---	21AB	ST0H	---	21B0	ST0X	---	20EF	ST0X1	---	210E
ST0X2	---	20FD	ST0Y	---	2170	ST0Y1	---	217E	ST0Z	---	219F	ST1	---	21E6
ST10	---	22A2	ST10A	---	22AF	ST11	---	22CE	ST11A	---	22DB	ST12	---	22FA
ST12A	---	230F	ST13	---	2322	ST13A	---	232D	ST14	---	2340	ST14A	---	234E
ST15	---	2361	ST15A	---	236F	ST16	---	2382	ST16A	---	23DB	ST17	---	239E
ST17A	---	23C9	ST17C	---	23DA	ST18	---	23ED	ST19	---	23F9	ST19A	---	241B
ST19B	---	240C	ST17A	---	21DD	ST1B	---	21F1	ST2	---	2201	ST20	---	243F
ST20A	---	244A	ST21	---	2469	ST21A	---	2476	ST22	---	2489	ST22A	---	2497
ST23	---	24AA	ST23A	---	24BB	ST24	---	24CB	ST24A	---	24D4	ST25	---	24F7
ST25A	---	2565	ST25B	---	2537	ST25C	---	255D	ST26	---	2592	ST26A	---	2504
ST26A1	---	25D9	ST26E	---	264F	ST26B1	---	2618	ST26E2	---	2635	ST26B3	---	2641
ST26C	---	2644	ST27B1	---	26D7	ST27	---	2653	ST27A	---	2687	ST27A1	---	269D
ST27B	---	26B6	ST27E	---	2711	ST27B2	---	26F4	ST27B3	---	2700	ST27C	---	2703
ST27D	---	270E	ST28D	---	279B	ST28	---	2717	ST28A	---	2738	ST28B	---	274D
ST28C	---	277F	ST2E	---	231C	ST29	---	27A1	ST29A	---	27B1	ST29B	---	27F0
ST2A	---	220B	ST31	---	2329	ST3	---	222C	ST30	---	27F6	ST30A	---	2810
ST30B	---	2823	ST32B	---	2889	ST31A	---	2843	ST31D	---	2856	ST32	---	283C
ST32A	---	2876	ST34A	---	28D0	ST33	---	288F	ST33A	---	28A9	ST33B	---	280C
ST34	---	28C2	ST37	---	2920	ST35	---	28E3	ST35A	---	28F1	ST36	---	2904
ST36A	---	290D	ST4A	---	225E	ST37A	---	292D	ST3A	---	2233	ST3B	---	2247
ST4	---	2257	ST4A	---	225E	ST4B	---	2272	ST5	---	2282	ST6	---	2290
ST7	---	2299	STADDER	---	067B	START	---	2EAI	SUBT	---	2ADB	SWAP	---	2AD1
TEMPA	---	0036	TEMPA1	---	0050	TEMPB	---	0037	TEMPB1	---	0051	TEMPD	---	0070
TEMPS	---	0062	TEMPX	---	0029	TEMPX1	---	0049	TEMPX2	---	004B	TEMPL	---	29F7
THOULP	---	2A1F	THOU00	---	2A1D	TRIGA	---	2A47	TRIGAD	---	2A2A	TRIGB	---	2A60
TRICC	---	2A7B	TRIGD	---	2A81	TRIGTB	---	2FA6	TSTANG	---	295E	TRQEND	---	2F31
TXCHT	---	2F19	UP	---	23FA	WAIT	---	2EBB	WAITI	---	2EBD	WAITE	---	2E3E
WAITE1	---	2E41	XITBIN	---	2A29	YCSAZ	---	214D	YSEL	---	21CB	Z2	---	209C
Z3	---	209E	Z4	---	2DF8	Z5	---	2DFA	ZERO	---	2DCA	ZERO1	---	208E

2895 SOURCE LINES 1 ERROR

APPENDIX C

COMPONENT OPERATING MANUALS AND DATA SHEETS





**Measurement Systems Division**  
Christina Street  
Newton, Mass. 02161

OPERATION AND MAINTENANCE MANUAL  
DIGISEC® RA \_\_\_/23C SERIES ENCODERS

MANUAL NO. 2802  
REV. E, JANUARY 1976

## CONTENTS

INTRODUCTION .....	1
1.1 Scope .....	1
1.2 General Description .....	1
1.3 Specifications .....	2
1.4 Design Features .....	2
INSTALLATION AND OPERATION .....	7
2.1 Handling .....	7
2.2 Mechanical Alignment .....	7
2.3 Electrical Connections .....	9
2.4 Zero Alignment .....	10
2.5 Operation .....	10
THEORY OF OPERATION .....	12
3.1 Optical Subassembly .....	12
3.2 Trim Board A1 .....	12
3.3 Logic and Hold Board A2 .....	12
3.4 Logic Board A3 .....	14
3.5 Lamp Test Circuit .....	14
MAINTENANCE .....	15
4.1 Scope .....	15
4.2 Troubleshooting .....	15
4.3 Parts Replacement .....	18
REPLACEMENT PARTS .....	20
DIFFERENCES IN MODELS .....	22



## FIGURES

1-1	Encoder Output and Load Interface Characteristics	5
2-1	Installation of Typical RA ___/23C Encoder with Plain Shaft	8
3-1	Encoder General Functional Block Diagram	13
4-1	Lamp Assembly	19
	RA ___/23C Series Encoder Outline Drawing (C 2000-583)	

## TABLES

1-1	General Specifications for DIGISEC® RA ___/23C Series Encoders	3
5-1	Replacement Parts	21
6-1	Detailed Specifications for DIGISEC RA ___/23C Series Encoders	23

## 1. INTRODUCTION

### 1.1 SCOPE

This manual is to be used with the DIGISEC<sup>®</sup> RA \_\_\_/23C series of absolute shaft position encoders. The manual covers installation, operation, theory of operation, and field maintenance. The discussion has general application inasmuch as design, operation, and maintenance features are similar for all encoders in this series. Refer to Section 6 for identifying nomenclature applicable to all models in this series. Differences in models are also tabulated in Section 6. Maintenance or repair beyond that covered in this manual must be performed by the manufacturer.

### 1.2 GENERAL DESCRIPTION

Encoders of the DIGISEC RA \_\_\_/23C series are medium resolution, absolute shaft position encoders of the photoelectric, non-contacting type, which are designed for use wherever shaft position information is required in digital form. Typical applications include digital servos, stable platforms, navigation systems, theodolites, tracking radars, laser tracking systems, and numerical control systems.

An outline drawing applicable to all RA \_\_\_/23C series encoders is contained in Section 6. All RA \_\_\_/23C series encoders have a standard Size 23 synchro mount (2.25 inch diameter mounting flange) with 2-inch pilot diameters on both sides of the flange, as shown in the outline drawing. Thus, the encoder can be mounted with the flange located on either side of the mounting surface. The notch in the synchro flange mates with a standard zeroing ring (not supplied) which can be used to precisely align the encoder to the drive shaft zero reference.\* RA --/23C series encoders are provided with either a plain or a standard splined 0.25 inch shaft. The drive shaft to be monitored is coupled to the plain shaft through a high accuracy flexible coupling, and to the splined shaft through a standard gear fastened to the latter. The choice of flexible coupling or gear hardware is left to the user.

RA \_\_\_/23C series encoders are designed to operate from a +5V source (+6V optional). Except for this external source, the encoder is functionally self-contained. Within its cylindrical case are contained a shaft-mounted glass code disc, illuminating lamps, photodetectors, and signal processing solid state circuits, which provide a digital output word representing the instantaneous absolute angular position of the encoder shaft. The output word is in natural binary code and is provided in parallel format, with one bit per output channel. One pigtail cable supplies power to the encoder, brings out the parallel outputs, and provides a test point for the illuminating lamps. One cable lead (HOLD) is also used to apply an external HOLD

\*Refer to MIL-HDBK-214A (Synchros) for information on applicable zeroing hardware (zeroing rings, pinion wrenches, etc.)

pulse when reading out "on the fly". To eliminate any possible ambiguity in the parallel readout, an inherent characteristic of the natural binary code, DIGISEC encoders utilize anti-ambiguity logic, which requires a finite amount of settling time for the signal to propagate from the least significant bit to the most significant bit. Application of the HOLD pulse freezes the state of the least significant bit and enables non-ambiguous parallel readout, subsequent to the settling period, for the remainder of the HOLD pulse duration.

All RA \_\_/23C series encoders have field replaceable illuminating lamps<sup>1/</sup> and signal processing electronics to facilitate maintenance.

### 1.3 SPECIFICATIONS

General specifications applicable to all encoders of the RA \_\_/23C series are contained in Table 1-1. Additional detailed specifications showing differences between various models are contained in Section 6. These differences include resolution, power supply voltage, direction of rotation for increasing count, shaft style, and temperature range. Output stages on all encoder channels are either 5404 or 7404 TTL (transistor-transistor logic) elements. 5404 elements are used in encoders with a "military" temperature range. 7404 elements are used in encoders with a "commercial" temperature range. Performance characteristics are similar for both types. Figure 1-1 provides output/load interface information.

### 1.4 DESIGN FEATURES

The DIGISEC RA \_\_/23C series has been designed to meet the requirements of the most demanding military and industrial applications with emphasis on ruggedness, long life, and reliability. All electronic circuits are solid state and of conservative design with components substantially derated. Noteworthy design features are the following:

- a. Standard Size 23 synchro mount.
- b. Optional shaft style (plain/splined).
- c. One power supply voltage (+5V, +6V optional).
- d. Optional temperature ranges (military/commercial).
- e. Sealed bearings, field lubrication not required.
- f. Hard-chrome-on-glass code disc.

<sup>1/</sup> See Section 4.3.1

Table 1-1 General Specifications for DIGISEC RA \_\_\_/23C Series Encoders\*

Electrical

Resolution	Refer to Section 6
Accuracy	1/3 Bit RMS, excluding quantization
Output Signals (Fig. 1-1)	
Data format	Parallel, one output channel per bit
Logic levels	ONE: +3.5 to +5.5 vdc ZERO: ± 0.5 vdc
Rise and fall times	0.5 microseconds, maximum, with 3900-ohm load shunted by 1000 picofarads, or 10 TTL loads
Output stages	Fanout of ten 5404 or 7404 TTL elements
Settling time	3 microseconds, maximum
Note: Readout can be initiated 3 microseconds after application of external HOLD pulse	
Input HOLD pulse	
Pulse levels	OFF (normal output): 0 to +0.5 vdc ON (frozen output): +3.5 to +5.5 vdc
Pulse width	Refer to Section 2.5
Sink current	7 milliamperes, maximum
Power requirements	
Voltage	Either: +5 vdc ± 2%, 1% max. peak to peak ripple Or: +6 vdc ± 2%, 1% max. peak to peak ripple (Refer to Section 6 for applicable voltage)
Current	600 milliamperes for 5V option 650 milliamperes for 6 V option

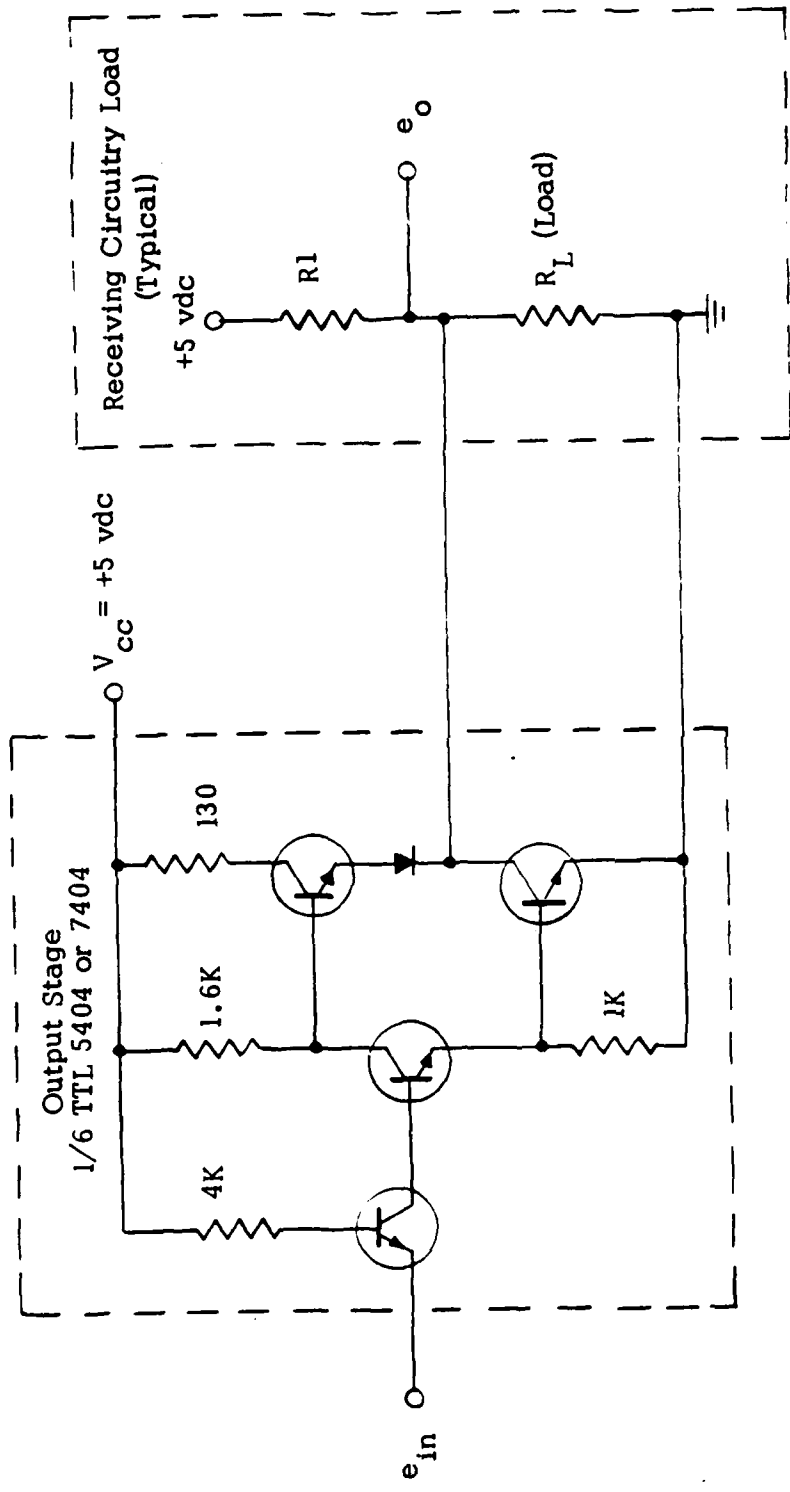
Mechanical

Outline dimensions	Refer to Section 6
Shaft	0.25-inch diameter, plain or splined
Weight	16 ounces
Rotation direction for increasing count	Refer to Section 6
Rotation rate	
Operating	360 rpm maximum
Slew	3600 rpm maximum
Rotor moment of inertia	0.4 oz.-in. <sup>2</sup> maximum
Breakaway torque	0.5 oz.-in. maximum
Running torque	0.4 oz.-in. maximum
Shaft loading	
Axial	5 lbs. maximum
Radial	2 lbs. maximum at shaft end

\*Refer to Section 6 for differences in models

Table 1-1 General Specifications for DIGISEC RA \_\_\_/23C Series Encoders (Cont.)

	<u>Environmental</u>	
	<u>Military</u>	<u>Commercial</u>
Temperature		
Operating	-40°C to +85°C	0 to +70°C
Non-Operating	-62°C to +90°C	-62°C to +90°C
Humidity	MIL-STD-202, Method 103, Condition B, (0-95%) operating. Will withstand 100% humidity with condensation non-operating.	
Shock	MIL-STD-202, Method 213, Test Condition A (50g peak, half sine wave, 11 ms duration, 3 shocks each direction each axis, 18 shocks total)	
Vibration	MIL-STD-202, Method 204, Condition D, except that vibration amplitude is .075 (total excursion) or 25g (peak) whichever is less. (swept sine, 10 hz to 2000 hz).	
Thermal shock	MIL-STD-202, Method 107C, Test Condition A-1 (25 cycles) except minimum temperature to be -62°C	
Salt atmosphere	MIL-STD-202, Method 101, Condition B, 5% salt solution	
Inclination	MIL-E-16400 Paragraph 4.5.14.2	
	<u>Rated Life</u>	
Mechanical, operating	10 <sup>9</sup> revolutions minimum	
MTBF	50,000 hours minimum calculated per MIL-HDBK-217A ground factors. 30,000 hours minimum calculated per MIL-HDBK-217A shipboard factors.	



For  $e_{in} = +5 \text{ vdc}$ ,  $e_o$  Low (Zero State)

$$e_o = \frac{5 \frac{R_L \times 5}{R_L + 5}}{R_1 + \frac{R_L \times 5}{R_L + 5}}$$

For  $e_{in} = 0 \text{ vdc}$ ,  $e_o$  High (One State)

$$e_o = \frac{5R_L}{R_L + R_1} \times \frac{130}{R_1 + 130} - 0.6$$

Figure 1-1. Encoder Output and Load Interface Characteristics.

- g. Small encoder diameter achieved by using integrated circuit modules.
- h. Stainless steel case.
- i. Low torque.
- j. Field replaceable lamp assembly (long-life incandescent lamps) <sup>1/</sup>
- k. Field replaceable signal-processing integrated circuit modules requiring no field adjustment.
- l. The use of anti-ambiguity logic which synchronizes all coarser data to the fine code track and thereby permits all but the fine track to be of relatively low accuracy.
- m. Capability for readout on the fly at any speed up to the maximum rated operating speed. To allow for non-ambiguous readout on the fly, the encoders are designed to accept an external HOLD pulse which freezes the parallel outputs during readout.

<sup>1/</sup> See Section 4.3.1

## 2. INSTALLATION AND OPERATION

### 2.1 HANDLING

DIGISEC RA \_\_/23C series encoders are precision instruments and should be handled with care. Avoid shock to the encoder, particularly to the encoder shaft which is mounted on bearings to extremely fine tolerances. The plastic covering and the protective cap should remain in place during shipment or storage and should be removed only at the time that the encoder is installed in its operating location.

### 2.2 MECHANICAL ALIGNMENT

RA \_\_/23C series encoders are supplied in standard Size 23 synchro mount configuration (see Fig. 2-1 and the outline drawing contained in Section 6). All encoders have a 1/4-inch OD shaft, either plain or splined.

#### CAUTION

No alterations may be made to the encoder shaft or body except by the manufacturer, or warranty will be voided. Drilling or machining of the shaft will cause serious damage to the code disc, readout optics, or bearings.

#### CAUTION

Do not use a rigid coupling between the encoder shaft and the drive shaft. A flexible coupling of high angular accuracy (Kinnemotive Corporation, Kinneflex series, or equivalent) must be used, unless the encoder is to be gear driven.

All splined shafts have a standard 22 teeth/96 pitch configuration with 1/4-28 outside thread, and are designed to accept a gear secured to the shaft by means of an MS 17186-4 or -8 drive washer and an MS 17178-3 drive nut.

The encoder may be installed in any attitude. However, the encoder shaft must be precisely aligned with the drive shaft because misalignment will degrade readout accuracy and shorten encoder life through excess loading of its bearings. The mounting hole must be bored to a diameter that is 0.001 inch (nominal) larger than the pilot diameter of the encoder.

#### CAUTION

All misalignments between the encoder mounting surface and the drive shaft must be such that the radial and axial loading on the encoder shaft (through either the flexible coupling or drive gear) do not exceed the limits specified in Table 1-1.



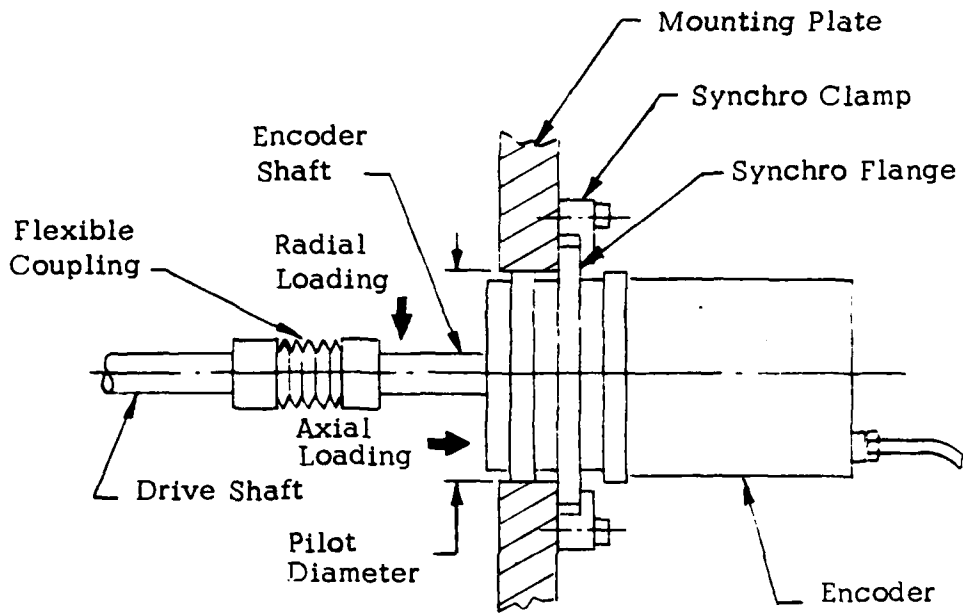


Figure 2-1 Installation of typical RA\_/23C encoder with plain shaft

Note that the encoder has zero reference marks at the base of the shaft and on the case. These marks, when coincident, set the shaft angular position to a coarse zero count. The encoder must be oriented on its mounting surface so that its zero approximately coincides with that of the drive shaft. A standard Size 23 zeroing ring, to be driven by a pinion gear, may be inserted between the synchro flange and the mounting surface to facilitate precise zeroing after installation (see Section 2.4). Refer to MIL-HDBK-214A (Synchros) for information on applicable zeroing rings and associated components.

## 2.3 ELECTRICAL CONNECTIONS

### 2.3.1 Encoder Cable Wire Functions

All input/output electrical connections for the encoder cable are identified in the outline drawing contained in Section 6. The Lamp Test connection is used for troubleshooting (Section 4).

### 2.3.2 Grounding

Power and signal common are tied together within the encoder and are isolated from case ground since many applications require independent electrical and case grounds. In order to minimize noise problems, the noise level between the electrical and case grounds should be kept as low as possible. It is recommended that case ground be connected to electrical ground at only one point in the user's system, at a location to be determined experimentally for the particular installation.

### 2.3.3 Power Supply Considerations

RA \_\_/23C series encoders are designed to operate from either +6vdc or +5vdc. The voltage applicable to a particular encoder can be found in Section 6.

#### NOTE

The external power supply must be set to provide +5V (or +6V),  $\pm 2\%$ , 1% maximum peak to peak ripple, at the encoder cable end in order to avoid possible erroneous readings caused by interconnection losses.

### 2.3.4 HOLD Pulse Line Driver Protection

The encoder HOLD pulse input is normally customer energized from a circuit that is powered from the same supply that operates the encoder, thus ensuring simultaneous application of power to all circuits of the encoder. In the event that the encoder proper and external HOLD driver circuits are energized from separate, non-interlocked supplies, this could result in a high state (5V) HOLD signal applied to an unenergized encoder, which could damage the encoder. Operation in this latter condition is allowed as long as a series protection diode is connected between the encoder HOLD line and the user's equipment. Any small signal diode with a PIV rating 50V or larger may be used. The anode of the diode should connect to the encoder HOLD line. The diode is considered part of the user's drive circuitry which should be capable of meeting the limits of para. 2.5 (Page 10) at the input of the encoder.

## 2.4 ZERO ALIGNMENT

1. Check that encoder is properly installed and that coarse zero has been set in accordance with instructions contained in Section 2.2.
2. Connect encoder to power supply and to output receiving circuitry.
3. Turn on power supply and receiving circuitry.
4. Slightly loosen the synchro clamps securing the encoder synchro flange to the mounting surface.
5. Set drive shaft to zero reference position.
6. While monitoring the encoder output with the receiving circuitry, carefully rotate the encoder case (either directly or through a gear-driven zeroing ring) until the zero is set to the desired tolerance.
7. Carefully tighten the synchro clamps. The encoder is now ready for operation.

## 2.5 OPERATION

After the encoder has been properly installed and connected to a power source and suitable receiving circuitry, operation involves only the application of the external HOLD pulse, as described below, for non-ambiguous readout on the fly. No adjustments or preventive maintenance are required aside from normal external cleaning procedures.

The encoder parallel outputs are always present as dc levels once external power is applied to the encoder. However, the anti-ambiguity logic within the encoder (Section 3.3) requires a certain amount of settling time (3 microseconds, maximum) which could cause improper readings if these were taken on the fly during a "settling cycle". To assure correct readout on the fly, DIGISEC encoders are designed to accept an external HOLD pulse. The net function of this pulse is to guarantee reliable readout if sampling is initiated 3 microseconds (or more) after the leading edge of the pulse and is terminated with the trailing edge. The HOLD pulse requirements are as follows:

OFF:  $\pm 0.5$  vdc, 7 ma Sink  
ON: +3.5 to +5.5 vdc, 100  $\mu$ a Source  
Maximum Width: See below

The maximum width of the HOLD pulse can be determined from the following equation:

$$T_H = \frac{13.2 \times K \times R}{S}$$

Where  $T_H$  = Maximum width of HOLD pulse in microseconds

S = Shaft rotation speed in rpm

R = Encoder resolution in seconds of arc

K = A constant determined by the encoder type, as follows:

RA ___/23C	<u>K</u>
10	1
11	1
12	1
13	2

If the HOLD pulse is applied for longer than  $T_H$ , the readout may show incorrect count. The maximum time,  $T_R$ , allowable for correct readout is therefore

$$T_R = (T_H - 3) \text{ microseconds}$$

### 3. THEORY OF OPERATION

A general functional block diagram applicable to all RA \_\_\_/23C series encoders is contained in Fig. 3-1. The encoder consists of an optical subassembly, trim board A1, logic and hold board A2, and logic board A3. Field replaceable assemblies are the lamp assembly (which is part of the optical subassembly) and boards A2 and A3.

#### 3.1 OPTICAL SUBASSEMBLY

The optical subassembly consists of a shaft-mounted glass code disc, a lamp assembly, and a slit and photodetector assembly. The code disc contains a series of concentric annular code tracks, each consisting of alternating transparent and opaque segments describing equal arcs along the circumference. The number of code cycles (one transparent segment followed by one opaque segment) varies by a factor of two from track to track, starting with one cycle on the inner track. The transparent and opaque states of all tracks thus represent the ONE and ZERO states of a multi-digit natural binary word, with one track per digit. The state of each track is sensed by illuminating the code disc and detecting the modulated light behind each track (as the disc is rotated) with a precisely registered slit/photodetector assembly. Each photodetector's output is essentially a square wave, with one cycle corresponding to a code cycle. The frequency of each detector's output is therefore a function of shaft rotation speed. When the shaft is stationary, the output of any detector is simply a dc level corresponding to either a ONE or ZERO state.

#### 3.2 TRIM BOARD A1

Trim board A1 contains several trimming components which are factory set to provide the required parallel signal levels as they enter boards A2 and A3. The trim board components are precisely set for the detector outputs of its particular optical subassembly. Consequently, board A1 is not field replaceable.

#### 3.3 LOGIC AND HOLD BOARD A2

Logic and hold board A2 performs two basic functions. It processes the parallel photodetector outputs corresponding to the three finer tracks on the code disc to provide the least significant digit (LSD) for all encoders as well as a few more significant digits for the higher resolution encoders (see Fig. 3-1). A2 also initiates anti-ambiguity control for the entire encoder and receives the input HOLD pulse enabling unambiguous readout on the fly.

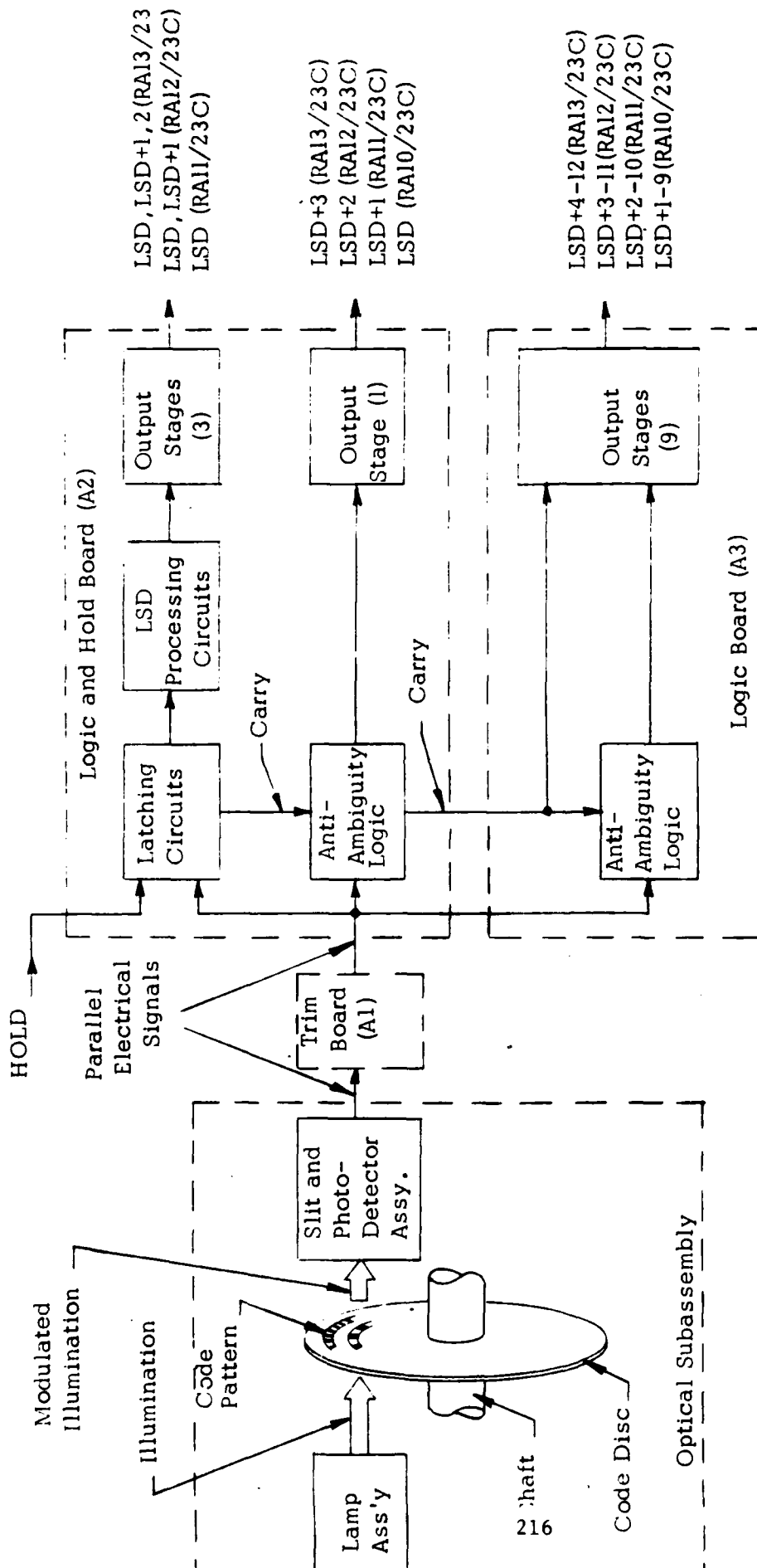


Figure 3-1 Encoder General Functional Block Diagram

The fine track circuit consists of the latching circuits, LSD processing circuits, and output stages shown in line in Fig. 3-1. This circuit generates one or more bits, depending on the encoder, from the fine track on the code disc. The CARRY signal represents the state of the fine track, which is used to synchronize the output transitions of all more significant bits. The CARRY cycle requires a maximum three microseconds of settling time after each fine track transition. Application of the HOLD pulse freezes the states of all bits through the latching circuits and through the nature of the CARRY logic. Reliable readout can then be initiated three microseconds after the leading edge of the HOLD pulse. The maximum duration of the HOLD pulse for reliable readout is dependent on the encoder resolution and shaft speed, as defined in Section 2.5. The output stages, which function as buffer amplifiers are either 5404 or 7404 TTL elements (refer to Section 1.3).

The two remaining tracks whose signals are processed by A2 each provide one of the parallel output bits. The CARRY from the fine track to the anti-ambiguity logic synchronizes the transitions of these two bits with those of the fine track. The more significant bit of the two, which is also the first CARRY for board A3, has its output stage on A3.

#### 3.4 LOGIC BOARD A3

Logic board A3 processes the photodetector outputs of the remaining tracks to provide the remaining more significant bits. Each bit becomes the CARRY for the anti-ambiguity logic of the next more significant bit.

#### 3.5 LAMP TEST CIRCUIT

The field replaceable lamp assembly<sup>1/</sup> contains several precisely aligned and potted lamps, all electrically connected in parallel. All RA 13/23C encoders contain four lamps. All remaining encoders (RA 12/23C, RA 11/23C, and RA 10/23C) contain three lamps. The LAMP TEST wire is connected to the less positive side of the parallel combination in each case. A voltmeter connected across the LAMP TEST wire and common will read the total current drain of all lamps through a series resistor. The normal readings can be found in Section 4. Failure of any lamp is indicated by a decrease in the current through the series resistor.

<sup>1/</sup> See Section 4.3.1

## 4. MAINTENANCE

### 4.1 SCOPE

The optical subassembly of RA \_\_\_/23C series encoders is factory aligned to extremely high precision. Therefore, field maintenance of encoders in this series is restricted to repair by replacement of the following three potted subassemblies: the lamp assembly, logic and hold board A2, and logic board A3. Refer to Section 6 for part numbers of replaceable assemblies applicable to any encoder. Trim board A1 is factory set for each encoder and is not field replaceable. It is partially hard-wired to the encoder.

The troubleshooting instructions which follow should help in isolating failure to either the external equipment, the three replaceable assemblies, or the rest of the encoder. Replace field replaceable assemblies in accordance with the instructions contained in Section 4.3. If failure is diagnosed in the non-replaceable portion of the encoder, no attempt should be made to correct the malfunction by opening the optical subassembly or forcing rotation of the encoder shaft. A detailed description of failure symptoms, suspected malfunctions, and operating conditions should be made. The encoder should then be carefully decoupled and removed from its mount, securely packed with its protective cap, plastic covering, and failure description, and returned to the manufacturer for repair.

If failure is diagnosed in the encoder cable, do not unsolder or solder wires where they connect to the encoder circuitry. Repair broken or shorted wires by splicing. If splicing does not correct the malfunction, replace the encoder.

RA \_\_\_/23C series encoders have sealed bearings and no field lubrication is necessary.

### CAUTION

Do not open any portion of the encoder beyond providing access to the three field replaceable assemblies or warranty will be void. Repair of the optical subassembly beyond replacing the lamp assembly must be performed by the manufacturer.

### 4.2 TROUBLESHOOTING

Troubleshooting the encoder involves first checking each of the parallel outputs for proper waveform amplitude and frequency as specified in Section 4.2.1. If the parallel output waveforms do not conform to the performance standards, the



malfunction must be isolated either to the equipment external to the encoder (Section 4.2.2) or to the encoder itself (Section 4.2.3). Follow all steps in the order given. A voltmeter and a dual-trace oscilloscope equivalent to Tektronix Model 502A are required. Refer to the outline drawing contained in Section 6 for the encoder cable connections.

#### 4.2.1 Encoder Output Test

Perform the output test as follows, using oscilloscope:

1. Shut off encoder power supply.
2. Disconnect encoder parallel outputs from receiving circuitry.
3. Turn on encoder power supply.
4. Rotate encoder shaft smoothly at maximum rated operating speed.
5. Connect oscilloscope (internal trigger) to parallel output in pairs, starting with LSD and LSD+1, then LSD+1 and LSD+2, (etc.) and check that all channel waveforms conform to the following standards:
  - a. Each channel's output is a square wave with logic levels as follows:

ONE: +3.5 to +5.5 vdc  
ZERO: 0.0 to +0.5 vdc
  - b. Each channel's square wave has one half the frequency of the next less significant channel.
6. If any performance standard is not met, proceed with Sections 4.2.2 and 4.2.3 as judged necessary.

#### 4.2.2 Troubleshooting External Equipment

If any performance standards are not met in Section 4.2.1, proceed with the following steps to check out the external equipment.

1. Check that encoder power supply voltage is within proper tolerance.

#### NOTE

Ensure that external power supply is set to +5V\* (or +6V\*),  $\pm 2\%$ , 1% maximum peak-to-peak ripple at the end of the encoder cable, to avoid possible erroneous readings caused by interconnection losses.

\*Voltage depends on particular encoder (Section 6)

2. Check that output wires and receiving circuitry are free of shorts.
3. Check that encoder shaft is not binding and that coupling is not loose. If shaft is binding, check that encoder is installed in accordance with the requirements of Section 2.2. Encoder must be replaced if it is properly aligned mechanically but the shaft still binds.

#### 4.2.3 Troubleshooting Encoder

If any performance standards are not met in Section 4.2.1, proceed with the following steps to check out the encoder itself.

1. Turn on encoder power supply.
2. Check encoder lamps <sup>1/</sup> by connecting voltmeter across LAMP TEST wire (+) and common.

<u>Encoder Type</u>	<u>Performance Standard</u>
RA 10/23C	0.35 vdc Minimum
RA 11/23C	0.35 vdc Minimum
RA 12/23C	0.35 vdc Minimum
RA 13/23C	0.4 vdc Minimum

If performance standard is not met, replace lamp assembly (refer to Section 4.3). \* If in doubt, replace lamp assembly.

3. Check boards A2 and A3, in that order, by monitoring the following output channels on oscilloscope and checking for output waveform standards indicated in Section 4.2.1, Step 5.

<u>Encoder Type</u>	<u>Board A2</u>	<u>Board A3</u>
RA 10/23C	LSD	LSD+1 thru LSD+9
RA 11/23C	LSD, LSD+1	LSD+2 thru LSD+10
RA 12/23C	LSD, LSD+1, LSD+2	LSD+3 thru LSD+11
RA 13/23C	LSD, LSD+1 thru LSD+3	LSD+4 thru LSD+12

If any performance standard is not met, replace boards A2 and/or A3, in that order (refer to Section 4.3). Note that the anti-ambiguity control (CARRY) for the entire encoder is initiated on A2. If replacement of A2 and/or A3 does not correct the malfunction, failure resides in non-field-replaceable portions of the encoder.

\* To test a lamp assembly outside the encoder, apply 3.5 to 4.0V to lamp block pins, and observe that all bulbs light. Bulbs also wear out due to gradual blackening, so that this test is not always conclusive. If in doubt, replace lamp assembly.

<sup>1/</sup> See Section 4.3.1

## 4.3 PARTS REPLACEMENT

### CAUTION

Shut off input power before removing or replacing components.

#### 4.3.1 Removal/Replacement of Lamp Assembly (Figure 4-1)

##### NOTE

Replacement lamps are made up on a custom basis for specific encoders. Make sure the serial number on the replacement lamp matches the encoder serial number. Do not interchange lamps among encoders. The following three steps of this paragraph apply only to those encoders for which replacement lamps have been supplied.

##### Removal

1. CAREFULLY BRUSH AWAY ALL DIRT FROM THE FRONT OF THE ENCODER. Loosen two captive screws securing lamp assembly to encoder. Do not remove the screws from the lamp assembly.
2. Note the electrical contact pins, the alignment pins, and the sealing lip shown in Fig. 4-1.
3. Carefully remove the lamp assembly by pulling alternately on the two captive screws to overcome the friction from the sealing lip.

##### Replacement

Reverse removal procedures, taking care not to bend the electrical contact pins. Be careful not to get finger marks on the polished lamp reflectors. (See Page 19)

#### 4.3.2 Removal/Replacement of Boards A2 and A3

##### Removal

- 1 (a) Older Models - Pinch grommet at junction of encoder case and cable and push grommet and cable into case sufficiently to free cable.
- 1 (b) New Models - Unscrew cable clamp packing nut and slide back nut and "O" ring.
2. Loosen two screws securing case to encoder on cable end of case. Remove screws.
3. Pull case back along cable to expose A2 and A3.
4. Carefully pull A2 and/or A3 back from its connector.

##### Replacement

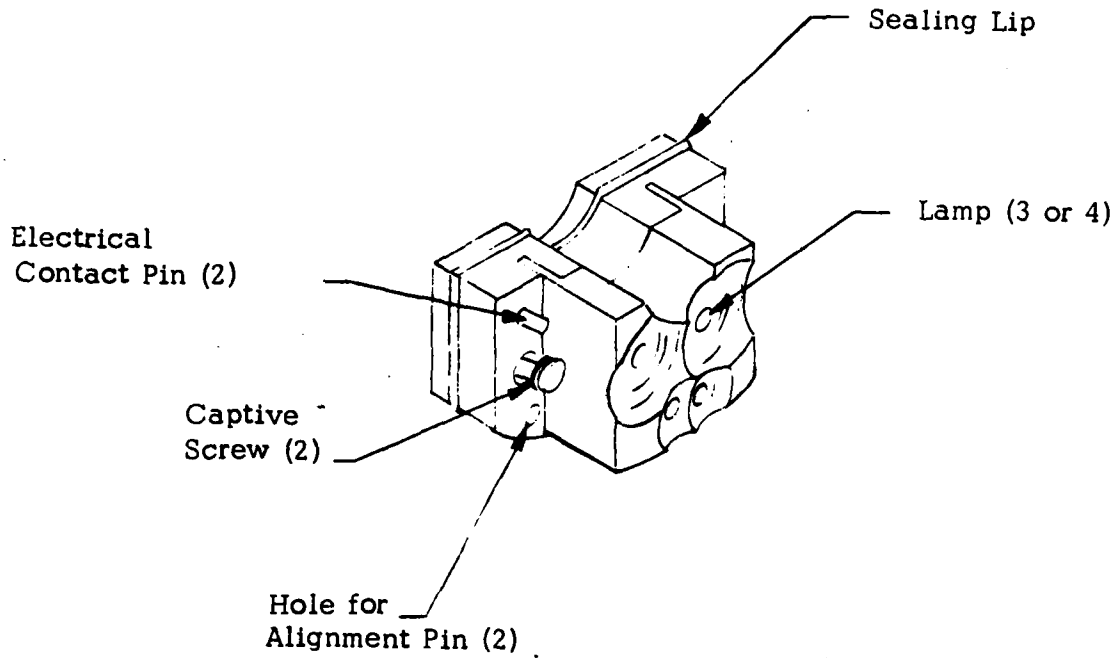
Reverse removal procedures.

### CAUTION

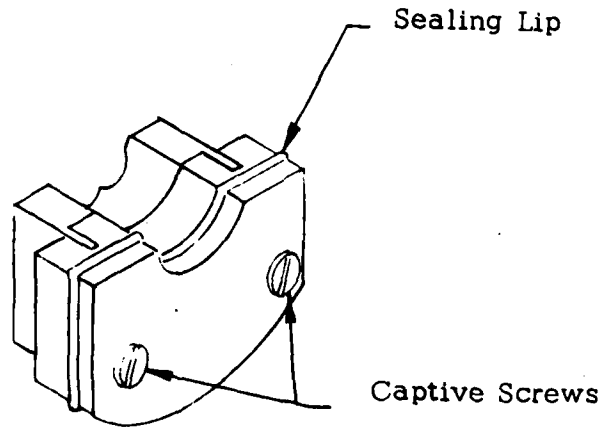
Plug-in boards are keyed to their proper sockets. Do not force a board into an improper socket or in reverse orientation.

**NOTE**

If cleaning of dirt or finger marks is required, use a cotton swab ("Q tip") and isopropyl alcohol. Swab gently and allow to dry. Do not use harsh or abrasive cleaning agents.



(a) Rear 3/4 View



(b) Front 3/4 View

## 5. REPLACEMENT PARTS

Replacement parts applicable to any encoder of the DIGISEC   /23C series are listed in Table 5-1. These parts are the lamp assembly, logic and hold board A2, and logic board A3.

Table 5-1 Replacement Parts

Encoder Part Number (2785-__)	Replacement Part and Part Number		
	Lamp Assy. <sup>1/</sup> 2757-16G__	Logic and Hold Board (A2) 2757-33G__	Logic Board (A3) 2757-36G__
1, 33	1	6	2
2, 34	↓	3	1
3, 35	↓	6	2
4, 36	↓	3	1
5, 37	↓	6	2
6, 38	↓	3	1
7, 39	↓	6	2
8, 40	↓	3	1
9, 41	2	5	2
10, 42	↓	2	1
11, 43	↓	5	2
12, 44	↓	2	1
13, 45	↓	5	2
14, 46	↓	2	1
15, 47	↓	5	2
16, 48	↓	2	1
17, 49	↓	4	2
18, 50	↓	1	1
19, 51	↓	4	2
20, 52	↓	1	1
21, 53	↓	4	2
22, 54	↓	1	1
23, 55	↓	4	2
24, 56	↓	1	1
25, 57	↓	4	2
26, 58	↓	1	1
27, 59	↓	4	2
28, 60	↓	1	1
29, 61	↓	4	2
30, 62	↓	1	1
31, 63	↓	4	2
32, 64	↓	1	1

<sup>1/</sup> See Section 4.3.1

## 6. DIFFERENCES IN MODELS

This section contains detailed specifications for all DIGISEC RA \_\_\_/23C series encoders in addition to those listed in Table 1-1. These detailed specifications are listed in Table 6-1. Also contained in this section is an outline drawing (C 2000-583) that shows pertinent dimensions of all encoders, as well as optional shaft details. The drawing also identifies the electrical connections to the encoder.

All RA \_\_\_/23C series encoders are identified by type number and part number. The type number gives the major (but not all) encoder characteristics as follows:

RA(a)/23C(b)X

Where R = rotary

A = absolute

(a) = resolution (Table 6-1, Column 1)

23 = standard Size 23 synchro configuration

C = contained electronics

(b) = temperature range (M - Military; C-Commercial)

X = modification of catalog unit; see supplement in front of manual for details.

The part number completely specifies the encoder.

Example: RA 12/23C(M), P/N 2757-47

Table 6-1 shows that this encoder has the following characteristics:

Resolution:  $2^{12}$  transitions/revolution

Input voltage: +6VDC

Shaft style: Splined

Temperature range: Military

Direction of rotation for increasing count: CCW

Table 6-1 Detailed specifications for DIGISEC RA \_\_\_/23C series encoders

DIGISEC Type Number (RA ___/23C)	Part Number (2785-___)	Angular Resolution (minutes)	Transitions per Revolution	Input Voltage (+ vdc)	Shaft (Note 5)	Temperature Range (Note 6)		
13	1, 33	2.6	$2^{13}$	5	P	M		
	2, 34				P	C		
	3, 35				S	M		
	4, 36				S	C		
	5, 37			6	5.3	$2^{12}$	P	M
	6, 38						P	C
	7, 39						S	M
	8, 40						S	C
12	9, 41	10.5	$2^{11}$	5	P	M		
	10, 42				P	C		
	11, 43				S	M		
	12, 44				S	C		
	13, 45			6	21.1	$2^{10}$	P	M
	14, 46						P	C
	15, 47						S	M
	16, 48						S	C
11	17, 49	21.1	$2^{10}$	5	P	M		
	18, 50				P	C		
	19, 51				S	M		
	20, 52				S	C		
	21, 53			6	5	6	P	M
	22, 54						P	C
	23, 55						S	M
	24, 56						S	C
10	25, 57	21.1	$2^{10}$	5	P	M		
	26, 58				P	C		
	27, 59				S	M		
	28, 60				S	C		
	29, 61			6	5	6	P	M
	30, 62						P	C
	31, 63						S	M
	32, 64						S	C

Notes

- (1) Outline dimensions shown on drawing C 2000-583
- (2) Electrical connections listed on drawing C 2000-583
- (3) Rotation for increasing count, defined looking at shaft end of encoder:
  - (a) Part numbers 2757G1 through G32, clockwise
  - (b) Part numbers 2757G33 through G64, counterclockwise
- (4) Other specifications listed in Table 1-1
- (5) P = plain, S = splined (see drawing C 2000-583)
- (6) M = military, C = commercial (refer to Table 1-1)



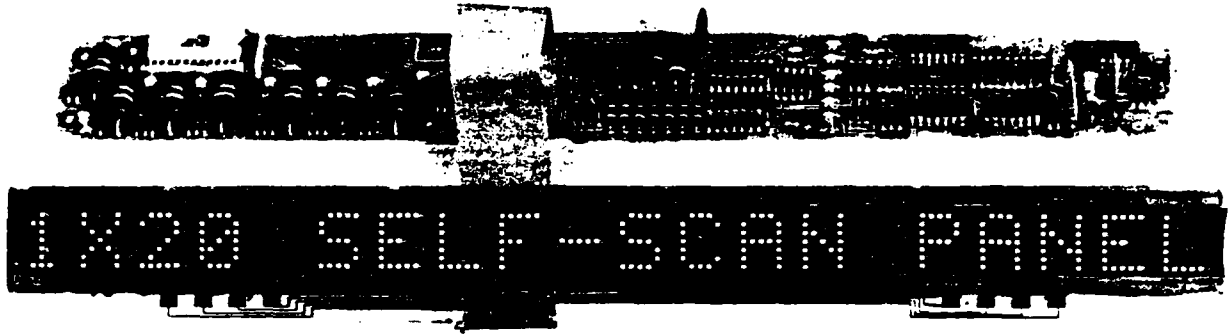






SELF-SCAN II PANEL DISPLAY  
 MODEL SII0120-0030  
 SEMI-CONDUCTOR DISPLAYS CORPORATION

Model SII0120-0030  
 SEMI-CONDUCTOR DISPLAYS CORPORATION



The model SII0120-0030 SELF-SCAN II panel display is a single-line, intermediate size, 20-character-wide, alphanumeric display that is ideal where readability and visibility are primary considerations. The display presents a bright, flicker-free, soft neon-orange glow that is characteristic of gas plasma technology. An additional feature of the panel is its buttability, which permits it to be assembled into multi-panel large displays. For example, a 1920-character display consisting of 24 rows of 80 characters each can be mounted in an enclosure 4 feet by 5 feet by 5 inches.

The panel display operates in a multiplexed scanning mode, with scanning being performed from left to right. Because of the internal panel address feature, only 14 external connections are required to control all of the functions of the panel. The internal address feature also substantially reduces the drive electronics required in comparison to a standard X-Y address matrix display.

The light output is generated by a neon glow discharge between transparent anodes on the front glass plate (for the horizontal rows) and the cathodes (corresponding to the columns) on the rear glass.

The cathodes are bussed in a six-phase arrangement so that  $\phi_1$  cathodes are columns 1, 7, 13, etc. While the common  $\phi_1$  cathodes are all driven low simultaneously during clock periods 1, 7, 13, etc., a glow occurs only under one cathode column due to the internal panel characteristics. This glow is under the anodes addressed by the character generator or auxiliary data inputs. This matrix address results in only those display cells needed in that one vertical column being on at a given moment of time.

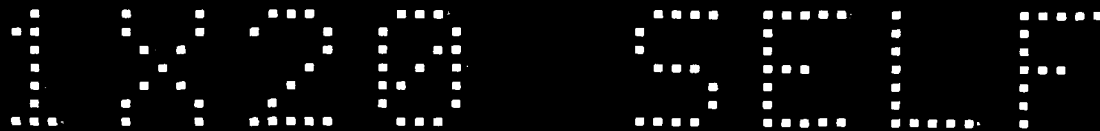
This display can be directly interfaced to computer/microprocessor based systems because all logic level inputs/outputs are TTL compatible. The display is ideal for applications where information must be presented to an operator.

#### ENVIRONMENTAL AND MECHANICAL CHARACTERISTICS

Operating Temperature	0° to 50°C
Storage Temperature	-40° to +85°C
Relative Humidity	90% max. (no condensation)
Weight	14 ounces
Size	14" x 2" x 1 1/2"
Shock	20 g, 1/2 sine wave, 11 ms in Y axis
Vibration	
Constant	2 g acceleration, 50-100 Hz, 10 min each axis
Sinusoid	0.018" double amplitude, 5-50 Hz
Operating Altitude	10,000 ft. max.
Storage Altitude	30,000 ft. max.

#### OPTICAL CHARACTERISTICS

Character Height	0.65 inch
Character Width	0.55 inch
Dot Size	0.05 inch square
Dot Center-to-Center Spacing	0.10 inch
Luminous Intensity	230 microcandelas
Light Output	60 ft-Lamberts (Note 1)
Contrast Ratio	5 to 1 at 300 ft.-L
Horizontal Viewing Angle	150°
Vertical Viewing Angle	50°
Color	Neon Orange



### CHARACTER FORMAT (Actual Size)

as in a POS terminal. Each character is displayed in a 5 x 7 dot matrix, and formed of 0.050-inch square cells. Characters are defined by a positive logic six-bit ASCII code. Used in conjunction with the count logic, a character is formed by turning the display dot cells on and off as required at approximately 70 Hz.

The appropriate six-bit ASCII code for each desired character must be present for a minimum of five clock periods of each character position. After the 20th character is displayed, a reset pulse must be supplied to start a new scan. The character displayed in the extreme left location corresponds to the ASCII code present at the data input lines just after the reset pulse. The subsequent characters are displayed sequentially to the right according to the ASCII code provided to the display.

While the panel display is provided with a character generator capable of displaying a 64-character ASCII subset repertoire, seven auxiliary data input lines permit the character generator to be bypassed so that additional symbols or characters can be displayed. Each auxiliary data line controls one horizontal row of dot cells. A logic 0 at an auxiliary data input line turns on a cell; a logic 1 keeps the cell off.

When the auxiliary data inputs are used in conjunction with the character generator, either a logic 1 level must be

applied to pin 1 (display disable) or a blanking code must be present at all the data input lines. In addition, a logic 1 level must also be present at all auxiliary data inputs during the entire reset period, during the last two columns of each character position, and for 14 us (min) after each high-to-low transition of the clock.

An external clock signal of 100 to 120 us provides the basic system timing. For complete scan cycle of the panel, 139 clock pulses are required: 138 clock pulses for the six-phase drive, and one pulse for scan reset. The screen of the panel can also be blanked by applying logic 0 level signal at the display disable input, provided all auxiliary data inputs are at logic 1 level.

The drive circuitry board is mounted with component side accessible to the user. This permits the character generator to be field-replaceable without dismantling the panel/driver board assembly.

For additional information or applications assistance on this panel, write to Burroughs Corporation, Electronic Components Division, P. O. Box 1226, Plainfield, New Jersey 07061; or call our special sales/applications number, (201) 757-3400 in New Jersey, or (714) 835-7335 in California.

#### NOTES:

1. ALL UNTOLERANCED DIMENSIONS ARE REFERENCE.
2. OPTIONAL PANEL SUPPORT CLIPS ARE SUGGESTED FOR ENVIRONMENTAL CONDITIONS WHERE EXTREME SHOCK AND VIBRATION IS ANTICIPATED.
3. SUGGESTED ALTERNATE MOUNTING PATTERN, HARDWARE KIT WILL SUPPLY (4) FOUR MOUNTING BRACKETS WHEN REQUESTED.
4. PRINTED WIRING BOARD INTERFACE CONSISTS OF 26 PINS .025 SQUARE .318 HIGH AND LOCATED (2) TWO ROWS ON .100 x .100 SPACING.

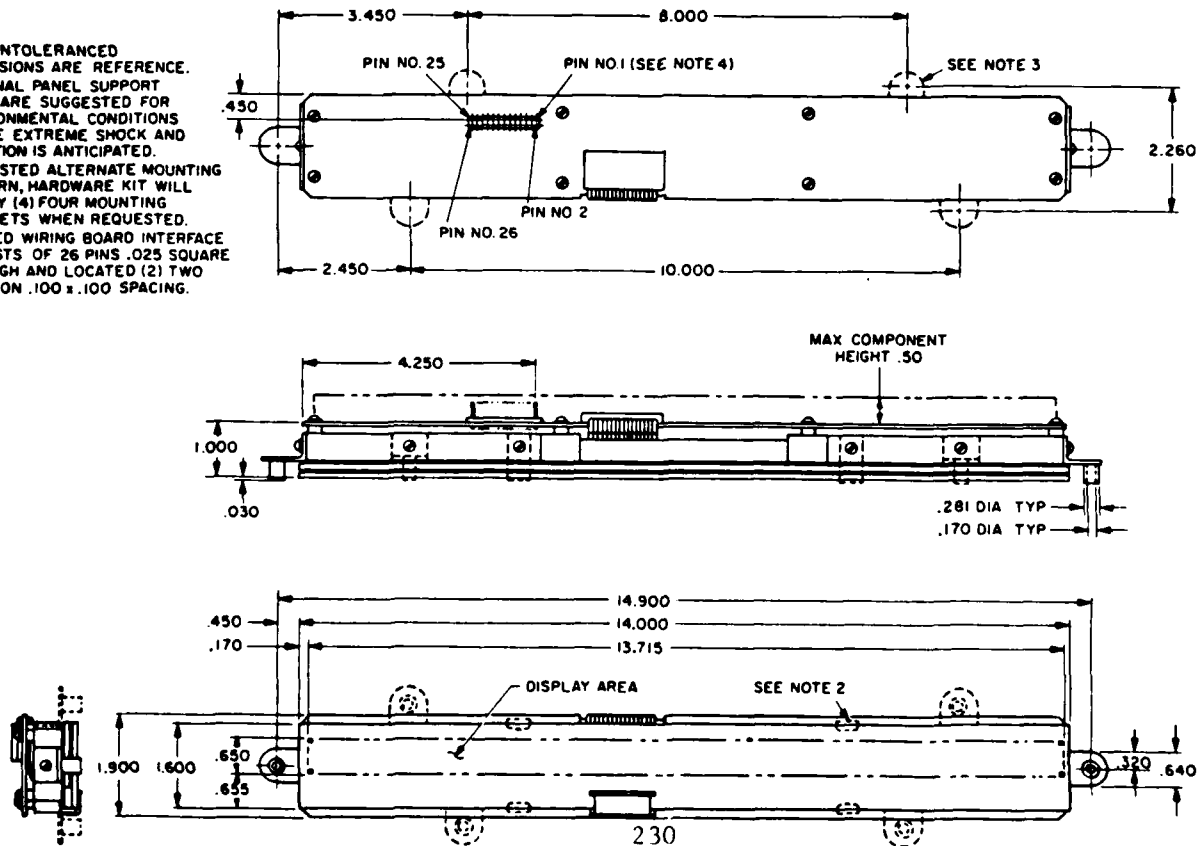


Figure 1. OUTLINE DRAWING

### ELECTRICAL CHARACTERISTICS (Note 4)

<b>Power Required</b>	
Positive Logic Supply	4.75 to 5.25V @ 350 mA max.
Negative Logic Supply	-11.4 to -12.6V @ -50 mA max.
Display Supply	-237.5 to -262.5V @ -110 mA max.
<b>Clock Input Signal (See Figure 1)</b>	
Logic 1 Level	2.0 to 5.25V @ 40 uA
Logic 0 Level	0 to 0.8V @ -7 mA
Clock Period	100 to 120 us
Logic 0 Voltage Duration	20 us to Clock Period -20 us
<b>Data Input Signals</b>	
Logic 1 Level	3.75 to 5.25V @ 10 uA max.
Logic 0 Level	-7.0 to 0.6V @ 10 uA max.
Duration (Note 2)	5 Clock Periods
<b>Auxiliary Data Input Signals (Note 3)</b>	
Logic 1 Level	4.35 to 5.55V @ 20 uA max.
Logic 0 Level	0 to 0.4V @ -4 mA max.
Logic 1 Duration	14 us min. to 1 Clock Period max.
<b>Reset Input</b>	
Logic 1 Level	2.0 to 5.25V @ 40 uA
Logic 0 Level	0 to 0.8V @ -7 mA
Duration	2 to 4 us
Reset Input Delay	0 to 1 us
<b>Display Disable Input (Blanking Control)</b>	
Logic 1 Level	2.0 to 5.25V @ 40 uA
Logic 0 Level	0 to 0.8V @ -7 mA
<b>Data Update Output (Pulse Indicating End of Character)</b>	
Logic 1 Level	2.0 to 5.25V @ -2 mA
Logic 0 Level	0 to 0.4V @ 10 mA

Table 2. TRUTH TABLE

BINARY INPUT	CHAR.	BINARY INPUT	CHAR.	BINARY INPUT	CHAR.
0	@	22	V	43	+
1	A	23	W	44	.
2	B	24	X	45	-
3	C	25	Y	46	.
4	D	26	Z	47	/
5	E	27	[	48	0
6	F	28	~	49	1
7	G	29	]	50	2
8	H	30	{	51	3
9	I	31	}	52	4
10	J	32	BLANK	53	5
11	K	33	!	54	6
12	L	34	"	55	7
13	M	35	#	56	8
14	N	36	\$	57	9
15	O	37	%	58	:
16	P	38	&	59	;
17	Q	39	/	60	<
18	R	40	(	61	=
19	S	41	)	62	>
20	T	42	*	63	?
21	U				

Table 1. PIN CONNECTIONS

1	Display Disable In	14	Aux. Data 6 In
2	Data Update Out	15	Binary 2 In
3	Clock In	16	Aux. Data 7 In
4	Not Used	17	Binary 4 In
5	Not Used	18	Aux. Data 5 In
6	-250V	19	Binary 8 In
7	Reset In	20	Aux. Data 3 In
8	Not Used	21	Not Used
9	Ground	22	Aux. Data 1 In
10	Aux. Data 2 In	23	Binary 16 In
11	Not Used (Leave Open)	24	-12V
12	Aux. Data 4 In	25	Binary 32 In
13	Binary 3 In	26	+5V

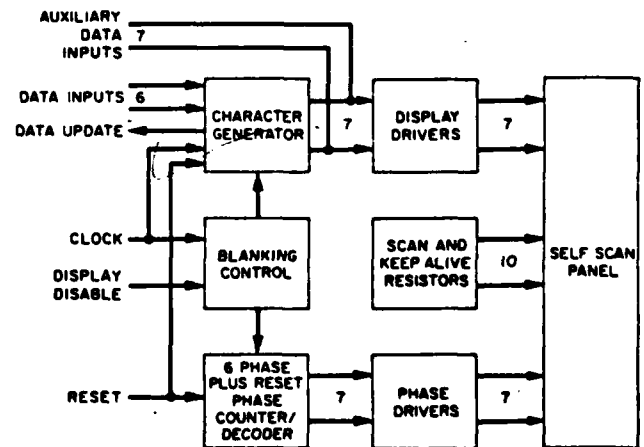


Figure 2. BLOCK DIAGRAM

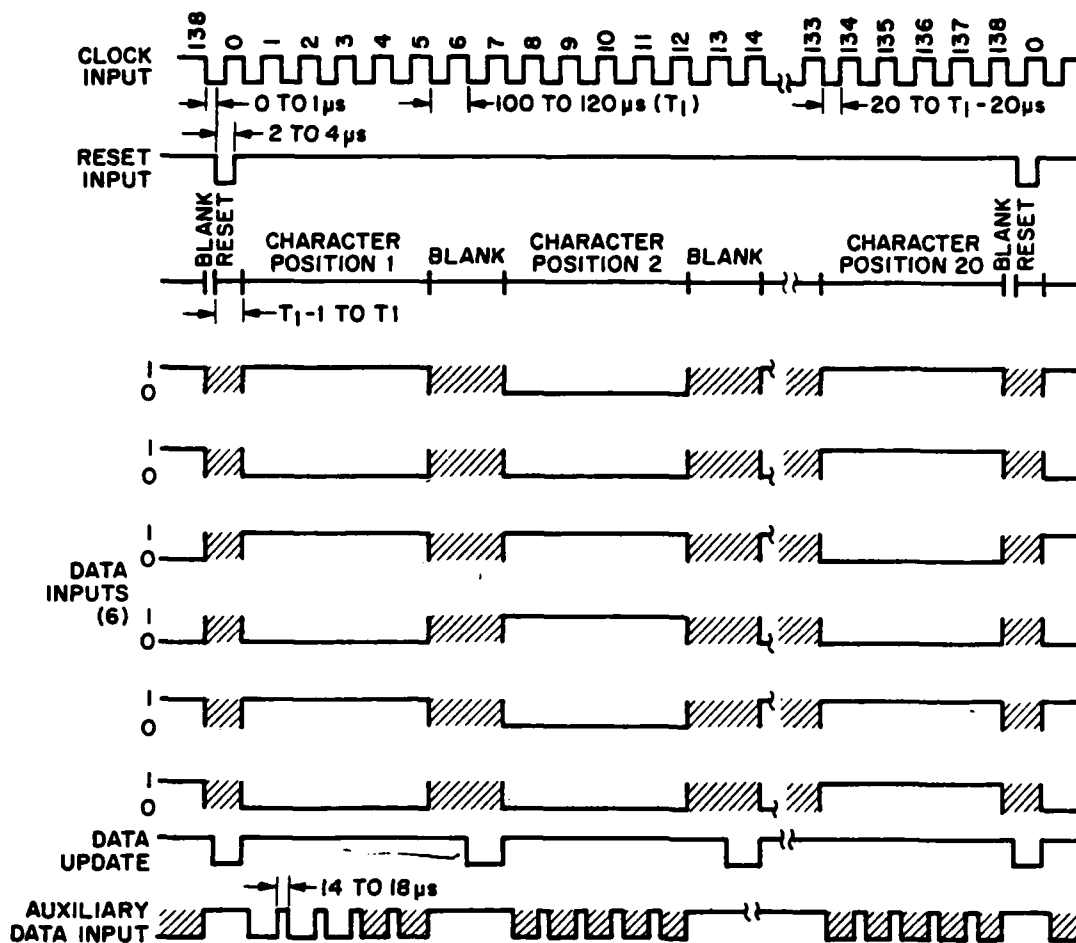


Figure 3. SYSTEM TIMING DIAGRAM

#### NOTES

1. This value is a typical time-averaged luminous intensity per dot at a current of 10 mA. The intensity may vary slightly with individual panels; but within any panel, all cells will have a constant luminous intensity.
2. Data input must remain constant for the first five clock periods of each character position. A logic 1 level is "true" data.
3. These inputs may be left open-circuited when not used. These inputs must be pulled up to positive logic supply voltage level when used. They must be in logic 1 state for at least 14 us after every negative clock transition and during the entire reset period.
4. Absolute ratings beyond which life and performance will be impaired.

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APPENDIX D

EXTERNAL SERIAL INTERFACE





### External Serial Interface

The serial interface on the microprocessor allows remote operation of the radome positioner. This interface is based on the RS-232-C interface standard\*. ASCII commands are entered from a remote device which invokes the same responses as keyboard entries. A list of valid commands for the serial interface are given in Table D-1. A continuous display of current positioner status is sent to the external device. This device may at anytime send a valid command back through the interface to the microprocessor. Any invalid command received by the microprocessor will invoke an error message. The display on the radome positioner will echo any valid command just as it does for a keyboard entry. A switch, located at the front panel of the computer, will determine the mode of operation of the RFSS Radome Positioner. The two modes of operation are "Local" and "Remote". The local mode will allow only keyboard access and the remote mode will deny keyboard access and allow remote entry of valid commands. Note, however, that the arrow commands can only be used in setting their respective azimuth and elevation limits. Also, a valid command must be typed in to start the continuous display from the serial interface.

Access to the serial interface is by way of a EIA standard 25-pin connector located on the back panel of the microcomputer chassis. This connector, labeled "RS-232-C", is attached to connector P3 on the micro-module 1A board by way of solid wire ribbon cable as indicated on drawing #65. Pin identification using this standard is given in Table D-2.

The low data rates used in this system require no handshaking through the serial interface, therefore, a jumper from pin 15 to pin 14 of P3 (Drawing 65) has been used to constantly enable the I/O port of the microprocessor. For a software listing of the serial interface routine, please refer to Appendix B.

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\*EIA STANDARD NO. RS-232-C, "Interface Between Data Terminal Equipment and Data Communication Equipment Employing Serial Binary Data Interchange", August, 1969, Electronics Industries Association, Engineering Department, 2001 Eye Street N. W., Washington, D.C.

TABLE D-1

Valid Serial Interface Commands

S ≡ Start/Stop

E ≡ Set Elevation

A ≡ Set Azimuth

P ≡ Program

. ≡ Decimal Point

- ≡ Minus Sign

↓ ≡ DOWN

↑ ≡ UP

← ≡ LEFT

→ ≡ RIGHT

NOT ACCESSIBLE  
with in REMOTE

Manual positioning

1 | E, 20.0, S

2 | E, 20.0, A, 10.0, S

To ADJUST LIMITS

{E}, [↓, ↑, ←, →] this is the

adjusting limit: change it accordingly

to exit limit = CR S

To run programs

P Enter {program No} see table for E {1, 2, 3, 4} then S  
it will ask for parameters (again see Appendix E)

TABLE D-2

Pin Description for Serial Interface Connector

<u>Pin Number</u> (25 Pin Connector)	<u>P3-Edge Connector</u> (20 Pin Connector) (Drawing 65)	<u>Description</u>	<u>Abbreviation</u>
1	1	Protective Ground	GND
2	3	Transmitted Data	Tx DATA
3	5	Received Data	Rx DATA
4	7	Request to Send	RTS
5	9	Clear to Send	CTS
6	11	Data Set Ready	DSR
7	13	Signal Ground	GND
8	15	Received Line Signal Detector	SIG DET
9	17	Ground	GND
10	19	Ground	GND
11 - 19	x,x,x,2,4,6,8,10,12	Not Used	—
20	14	Data Terminal Ready	DTR
21 - 25	16,18,20,x,x,	Not Used	—



APPENDIX E

PRESTORED RASTER SCAN PATTERNS

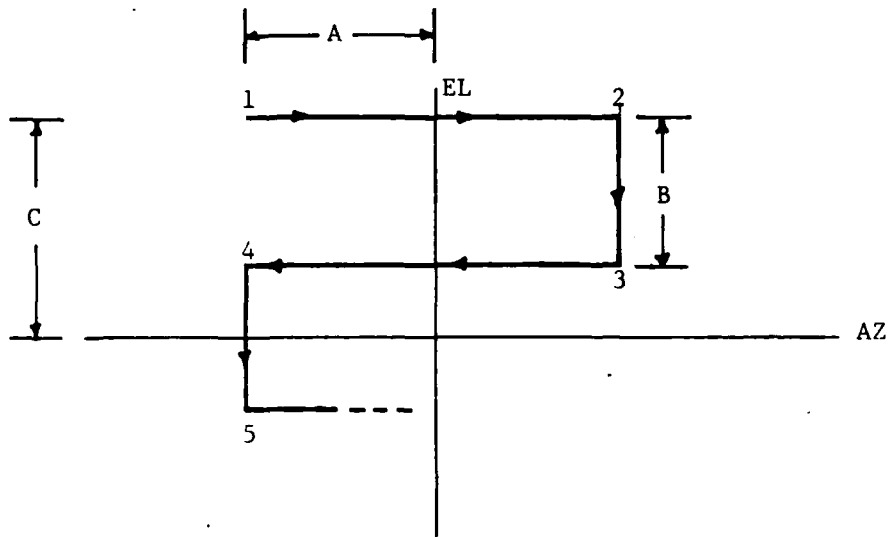


### Raster Scan Patterns

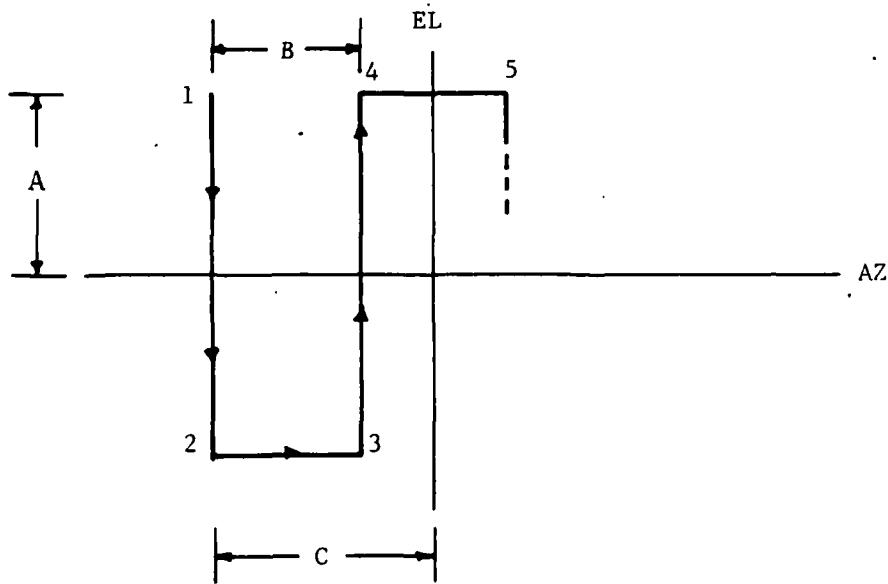
The patterns are generated from keyboard entries made by the user. The entries are variable parameters that determine how each pattern is generated. The display is used to prompt user access through either the keyboard or external serial interface by the use of these variable parameters: A, B, and C. Currently, there are four user programmable patterns that are invoked by activation of the "PROG" key on the keyboard. The display will then ask the user to enter a programmed pattern number from 1-4. The user will then be prompted by the display to enter the required parameters upon which the processor will then wait for a "START" key to be pressed before the desired program will start.

Patterns 1, 2 and their associated variables are defined in Figure E-1. The microcomputer, using the entered values of "A" and "C", computes point 1 and promptly moves the positioner to that point. The positioner will briefly stop and then move to the next calculated position, point 2. Point 3 is computed by the entered parameter "B". The positioner is moved to point 4 taking advantage of the change in coordinate signs and then finishes one period of the scan after arriving at point 5. The remainder of the raster positions are calculated in a similar manner. Pattern 2 is generated in a similar manner, the only difference being a 90 degree shift of the AZ/EL axes.

Patterns 3 and 4, shown in Figure E-2, access stored trigonometric values which are used to generate the desired patterns. These stored values can be found in the software listing of Appendix B. Activation of pattern 3 will initialize the positioner at the origin of the coordinate system. This position is referred to in the figure as point 1. The positioner will then move up in elevation until it reaches point 2. One leg of the star has now been generated. It will then move down in elevation and stop when point 3 is reached. The positioner will move back up to the origin (point 1). The positioner moves in a similar manner to complete the star raster. The legs of the star are separated by the entered angle



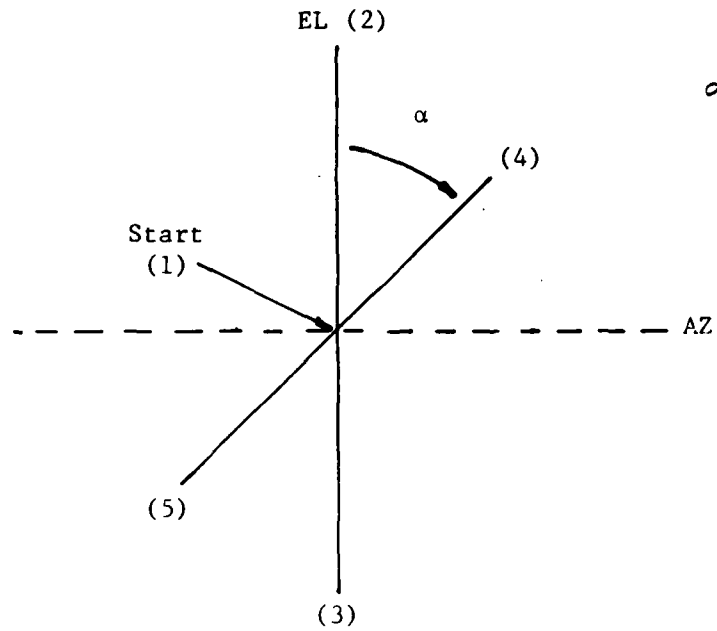
a) Pattern #1



b) Pattern #2

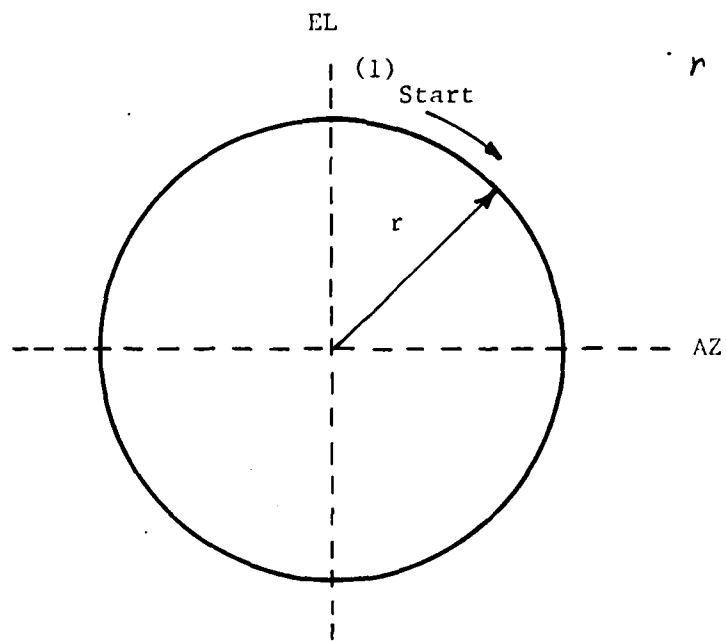
Figure E-1. Linear Raster Patterns





*d entered as A*

a) Pattern #3 (Star)



*r entered as A*

b) Pattern #4 (Circle)

Figure E-2. Star and Circle Raster Patterns

$\alpha$  and all the end points of the legs are computed using analytical geometry. These points are defined as points on a circle with a maintained radius. Pattern 4 is a circle of which the radius is a variable through an entered parameter  $r$ . The circle is begun at point 1 on the elevation axis and moves in a clockwise direction with a constant increment of one degree. This angular resolution cannot be changed by the user and always completes a cycle of 360 degrees. The software listing of all four patterns can be found in Appendix B.

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