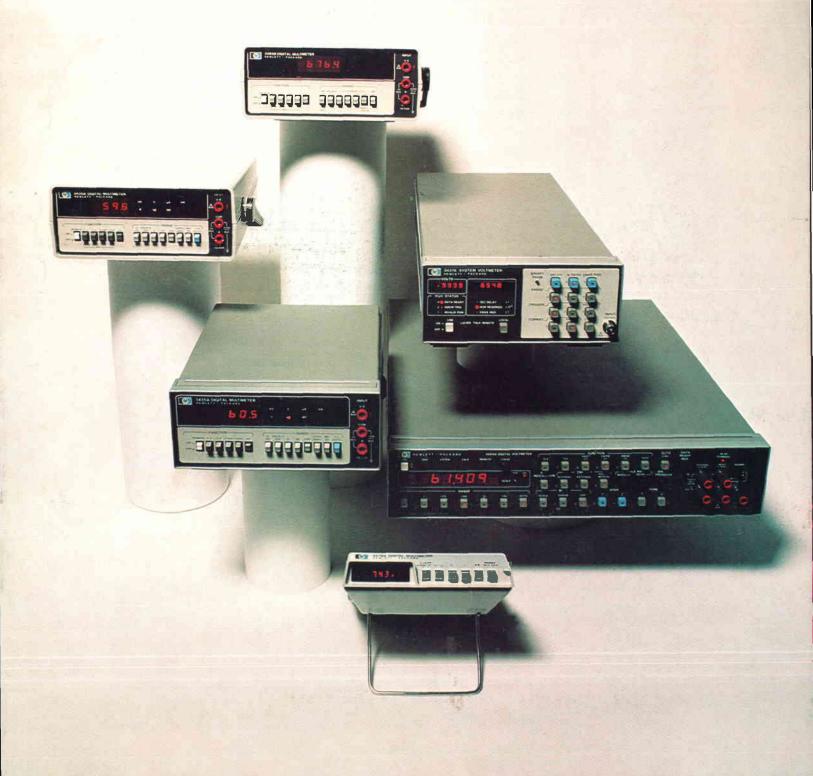
HEWLETT-PACKARD JOURNAL



A Fast-Reading, High-Resolution Voltmeter that Calibrates Itself Automatically

Although it has $1-\mu V$ resolution and integrating capability useful for high-accuracy measurements on the lab bench this new voltmeter makes 24 readings/second working on the HP interface bus—a boon for systems users. Real-time autocalibration and the ability to perform calculations on its own readings contribute to its versatility.

by Albert Gookin

E MERGING NOW IS A NEW generation of test instruments that use microprocessor-based logic for internal control. The microprocessor can give increased measurement capability while at the same time making the instrument easier to operate, and it can also make the instrument easier to calibrate and maintain.

That is the story behind the new Model 3455A Digital Voltmeter (Fig. 1). An internal microprocessor gives this voltmeter the capability of processing its own readings, thus making it possible to display temperature, for example, when measuring the corresponding voltage output of a thermocouple, or read the percentage deviation of a reading with respect to an earlier reading. Easier operation is also obtained, in this case ease of interfacing it to the HP interface bus⁺ for systems use.

Perhaps of greatest significance to most users is the new voltmeter's real-time autocalibration, which gives high accuracy and stability at reduced cost and with simplified calibration and maintenance. Only two calibration adjustments for dc volts and two for ohms are needed. Other calibration adjustments—in the range attenuators and amplifiers—are automatically and repetitively made while the voltmeter is in use. The four basic calibration adjustments are in a plug-in reference module (Fig. 2) that can be taken to the calibration lab without disturbing the voltmeter's input connections. The modules are interchangeable, so the voltmeter can continue operating with a spare reference module replacing the one removed for calibration.

Basic Performance

Model 3455A Voltmeter measures dc volts, ac volts, and ohms. Under programmed control, it can make 24

+HP's implementation of IEEE Standard 488-1975.

dc-voltage readings per second with 5½ digit resolution and with 60 dB of normal-mode and 160 dB of common-mode noise rejection (at 60 Hz).* It also has a slower-reading high-resolution mode that displays results with 6½ digits (except on ac voltages and on the 0.1-dcV and 100 Ω ranges). Basic accuracy for dc volts and ohms is 0.005%.

*22 readings/second when operating on 50-Hz power.



Cover: Voltmeters are the subject of this issue, with descriptions of the capabilities and design ideas found in a variety of instruments ranging from an inexpensive $3V_2$ -digit multimeter to a self-calibrating $5V_2$ -digit instrument with dual micro-

processors. Also of note: new measurement concepts arising from the precise timing capabilities of a new system voltmeter.

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Fig. 1. Model 3455A Digital Voltmeter measures dc volts, ac volts, and ohms under either manual or systems control. Indicator lights in the pushbuttons show the ranges and functions selected manually or remotely through the HP Interface bus.

Ac voltage readings are normally made at a rate of 1.3/second but a FAST AC mode enables 13 readings per second (under programmed control) on signals having frequencies above 300 Hz. The true-rms converter has a frequency range of 30 Hz to 1 MHz, a crest factor of 7:1, and ac + dc capability. An optional lower-cost averaging ac converter has a frequency range of 30 Hz to 250 kHz.

The input is fully floating and guarded. Full-scale measuring ranges are 0.1V to 1000V in the dc volts mode, 1V to 1000V in the ac volts mode and 100 Ω to 10 M Ω in the ohms mode, with 50% overranging.

Interface Compatible

The voltmeter was designed to work with the interface bus specified by IEEE Standard 488-1975 so it has certain programming conveniences built in. For one, it is not necessary to refer to a special table of codes

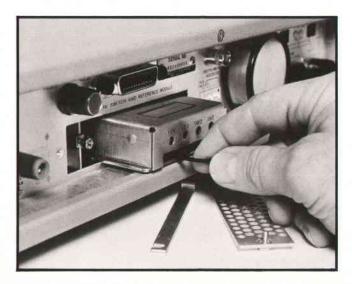


Fig.2. The four adjustments that calibrate Model 3455A for dc volts and ohms are in a plug-in module that can be taken to the calibration lab. Modules are interchangeable allowing an instrument to continue operating with another calibrated module plugged in.

when programming the instrument—the codes are found on the instrument's front panel. To program the voltmeter for a 2-wire resistance measurement, for example, the system controller sends the code F4. This code was determined by reference to the front panel (see Fig. 3). "F" is the first letter of the FUNCTION group of keys, and is underlined, and the pushbutton "2-WIRE kΩ" is the fourth key from the left in this group. For an on-off function, the code 1 represents on and 0 is off—for example, A1 or A0 for AUTOCAL on or off.

The instrument can also be programmed by setting the controls manually and then causing the system controller to transmit the instrument's "listen" address on the interface bus followed by the code letter B. This puts the instrument in the BINARY PROGRAM mode. The controller then sends the voltmeter's "talk" address, which causes it to output the control settings on the bus in four 8-bit bytes. When these four bytes are subsequently sent back to the voltmeter while in the BINARY PROGRAM mode, it will revert to the same operating configuration that was manually set before.

A row of lights above the display on the front panel (Fig. 4) shows the user the current status of the interface bus, such as LISTEN, for voltmeter being programmed, or TALK, for voltmeter outputting data.

The instrument has a TEST mode that not only verifies operation but that also provides, by the display of



Fig. 3. Programming codes for systems control are labeled on the front panel. An underlined letter, such as the F shown here, is the program code for a group of pushbuttons. A particular pushbutton is specified by its position in the row counting from the left (e.g. the number 3 for FAST ac volts).

certain numbers if something does go wrong, a guide to troubleshooting.

"Math" Function

Many measurements are made with voltmeters not because some electrical quantity is needed directly but because this electrical quantity is related to a physical quantity that is the real objective of the measurement. The ability to convert readings mathematically to give readout directly in the units desired is built into the new voltmeter.

Because of their general use, two mathematical functions were chosen: percent error and scale. Percent error is stated as $[(X-Y)/Y] \times 100$, where X is the

A Low-Cost, Programmable Data Logger

Model 3455A Voltmeter is combined with a scanner and a calculator by means of the HP interface bus, forming a versatile but inexpensive data logging system, designated Model 3051A.

Under control of the calculator (Model 9815A), the scanner connects signals from transducers and other sources one at a time to the voltmeter's input. The voltmeter measures the signal level (or resistance) and presents the result to the calculator which stores the result on a magnetic tape cartridge for later analysis or, if desired, converts the data to the desired units before storing it. Up to 18,000 six-digit readings can be stored on a single cartridge.

The data-logging system enables data from widely dispersed monitoring points to be gathered at a central station for immediate interpretation and action. Typical applications include:

- Monitoring the chemical constituents of plant effluents and sounding alarms if anything goes out of limits while at the same time providing the graphic records that may be required by some government agencies.
- Testing products or subassemblies while providing a printed record of test results.
- Monitoring the power usage of various pieces of equipment and shutting down various equipment on a priority basis if total power consumption exceeds a level where surcharges are levied by the utility company.
- Monitoring temperatures throughout a large plant to give a centralized view of how efficiently heating or cooling air is being distributed.
- Serving as a fire-alarm monitor to monitor smoke alarms, sprinkler-line flow switches, and hand-activated alarm boxes and then activating various alarms as indicated.

Besides collecting data, the calculator can manipulate the data, such as linearizing thermocouple readings. It can also make decisions based on the voltmeter readings and sound alarms or perform some process function by way of relays in the



scanner. For example, it can monitor the pH or other chemical characteristics of process effluents, and operate valves to introduce neutralizing agents as needed.

This data logging system directly measures the range of electrical quantities that Model 3455A Voltmeter can measure (dc volts, ac volts, and ohms) except that the scanner limits the upper voltage range to 200V. The scanner (Model 3495A) has three reed relays per channel, enabling the voltmeter's guarded input to be extended all the way to the signal sources. Low-level signals may therefore be measured with the excellent common-mode and normal-mode rejection capabilities of the 3455A Voltmeter.

The system can switch, read, and store channels at rates up to 5.3 channels per second for dc measurements, or 4.5 channels per second for resistances and ac voltages (those with signal frequencies) above 300 Hz—1 channel per second for lower frequencies). The scanner can also be configured to close two or more channels with a single program command so connections for four-wire resistance or floating bridge measurements are easily made. Up to 40 channels can be handled by the scanner, and the system accommodates two scanners, giving the capability for 80 channels.

The system was designed so it can be operated immediately by a user who has had no programming experience. A prerecorded tape cartridge supplied with the system asks the user a series of questions by way of the calculator's alphanumeric printer. The user responds with a few keystrokes, usually a 1 for yes, a 0 for no, or a numerical entry such as the range of the voltmeter for a particular channel. Once all the information is in the calculator, a blank cartridge is inserted in the calculator, and the program, properly sequenced, is stored on the cartridge from which it can be loaded into the calculator anytime that program is to be used.

The calculator is supplied with a specially designed ROM that, among other things, includes linearization tables for J, K, and T type thermocouples and a reference junction compensation program. The system also has program storage space for other linearization tables that the user may wish to enter himself.

As a user becomes familiar with the calculator, he can write short subroutines that can be assembled as part of a program by the relocating loader supplied with the system. Writing a program is simply a matter of designating the keystrokes for solving a problem, just as with a hand-held programmable calculator. Branching, conditional instructions and flag manipulation enable the system to make intelligent decisions about the data. FOR-NEXT loops permit program sequences to be repeated a predetermined number of times.

Since the system components are interconnected by means of the HP interface bus, it is relatively easy to add other instruments or peripherals, such as the Model 9871A Impact Printer that can present results in graphic as well as printed form (see box, page 14).



Fig.4. Indicator lights show the status of the instrument when operating on the HP interface bus.

electrical quantity measured and Y is a number defined by the user. This function is useful in an incoming inspection area, for example, to check the tolerances on resistors and zener diodes with the nominal value entered as the Y quantity.

The other mathematical function, scale, is stated as (X-Z)/Y where again X is the measured quantity, and Y and Z are defined by the user. This function can be used for many transducer measurements, such as measuring temperature with a temperature-sensitive resistor where Z is the resistance at 0°C and Y is the conversion factor ($k\Omega/^{\circ}C$). With the appropriate quantities entered, this function causes the voltmeter to display temperature when measuring resistance.

By setting Z=0, the scale function can also be used

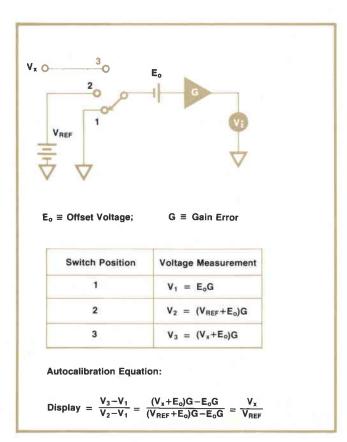


Fig. 5. A technique for improving the accuracy of a singlerange voltmeter. The equation shows that errors caused by offset voltages and gain errors are eliminated.

for ratio measurements and with Y=1, it can add or subtract offsets to a reading.

The reference numbers can be entered in two ways. One is to use the pushbuttons STORE Y and STORE Z (or program the same buttons via the interface bus). These cause the number currently in the instrument's display to be stored. The other way is to enter the number by first pressing either the ENTER Y OF ENTER Z pushbutton and then keying in the number with the pushbuttons that now function as a numerical keyboard. The number entered appears on the display and is stored whenever the STORE Y OF STORE Z button is pressed. The same procedure can also be programmed via the interface bus.

Real-Time Autocalibration

The new voltmeter calibrates itself by automatically accounting for gain and offset errors. The basic technique is shown in Fig. 5. By taking readings with the input grounded, then connected to a reference, and finally to the unknown, amplifier offsets and gain errors can be eliminated from the measurement results. A microprocessor can be programmed to do the mathematics indicated, giving a reading that is calibrated to the reference every time a measurement is made.

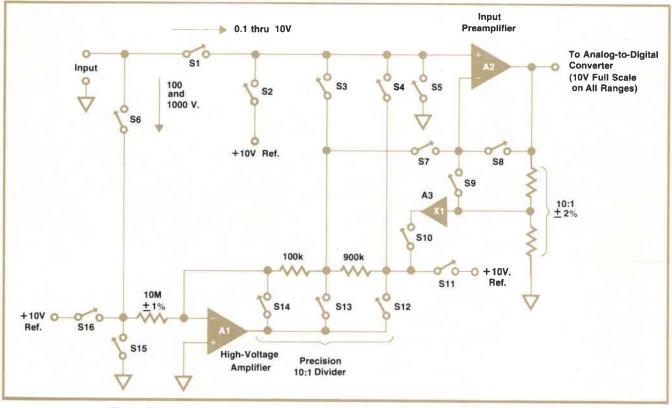
This technique could be extended to a multirange voltmeter by using a separate voltage reference for each range. This would require at least one calibration adjustment for each range, however, giving the same maintenance problem as any voltmeter without autocalibration.

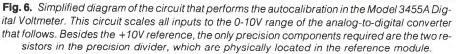
In the new Model 3455A, this technique is extended to five ranges in such a way that only two calibration adjustments are needed: a $\pm 10V$ reference and a precision 10:1 divider, as described in Figs. 6 and 7. The accuracies of the rest of the components need to be within only a few percent. The $\pm 10V$ reference and the divider are in the reference module that can be removed from the instrument for calibration.

Practical Considerations

Although the description of the autocalibration system implies that a calibration is performed each time a measurement is made, this is not always desirable in practice because it slows the effective reading rate by a factor of three. Nor is it always necessary, because the calibration measurements can be stored and recalled later whenever needed. After a 30minute warm-up of the Model 3455A, the amplifier gain and offsets change slowly so they do not have to be measured at exactly the same time that the unknown voltage is measured.

The frequency of calibration measurements in the Model 3455A depends upon the operating mode.





When the instrument is self-triggering (INTERNAL trigger mode), a calibration measurement is made for every measurement of the unknown. If the instrument is in either the MANUAL/HOLD or the EXTERNAL trigger mode, and is not being triggered, it continuously makes the calibration measurements. Then when it is triggered, it aborts the calibration measurement in progress and immediately measures the unknown. However, if the triggers occur too fast for it to ever complete a calibration measurement, it aborts the calibration measurement. It hen the trigger long enough to complete a calibration measurement. If delaying the trigger causes a problem, autocalibration can be disabled by a front-panel pushbutton or by a program command.

When the instrument is placed in the self-test mode, all of the autocalibration measurements are compared against internally stored limits. If a measurement is out of tolerance, a number between 1 and 14 is displayed, indicating the source of the problem.

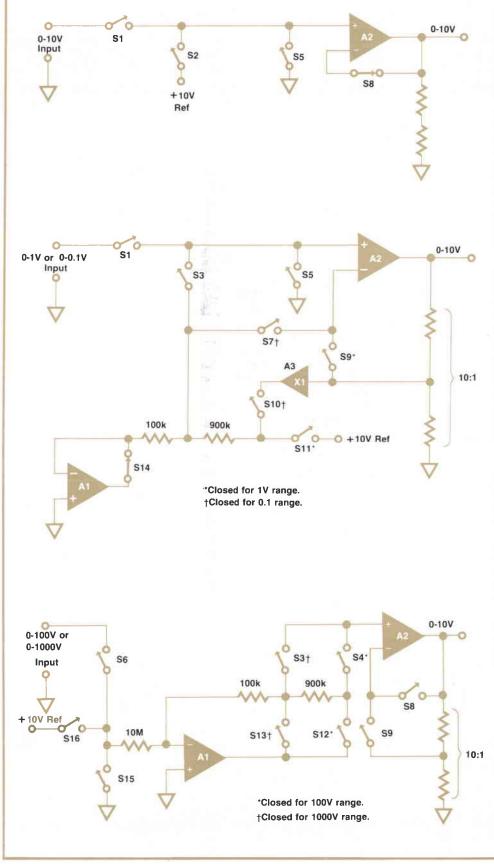
Ohmmeter Autocalibration

A technique for autocalibrating a resistance measurement is shown in Fig. 8. As with voltage autocalibration, three measurements are made and the true value of the unknown found by solving an equation. Again, this technique could be extended to several ranges by having a separate reference for each range, which would require several calibration adjustments.

Model 3455A extends this technique to obtain three ranges for each reference resistor, R_{ref} , by using the precision 10:1 divider to control the gain of the amplifier. When the unknown R_x is 10 times R_{ref} , V_3 is 10 times V_2 but these can be brought to the same order of magnitude by using the precision divider in the amplifier's feedback path. This would give the amplifier a 10× greater gain when measuring the values used in the denominator of the equation of Fig. 8 (V_1 is measured twice, once for the numerator and once for the denominator). Similarly, when R_x is 0.1 R_{ref} the amplifier is programmed to a 10× greater gain when measuring the values used in the numerator.

Thus, three resistance ranges are obtained with each reference resistor. Model 3455A has two reference resistors, both in the reference module, to give six resistance ranges.

The user has a choice of measuring ohms with either a 2-wire or a 4-wire configuration. In the past, 2-wire measurements were made with 4-wire inputs simply by using shorting straps across the terminals. This practice creates a potential hazard to the user if the shorting straps are left in place when the instrument is used for making high-voltage measurements. The conversion from 4-wire to 2-wire is performed



10-volt range. Closing switch S8 programs preamplifier A2 to a gain of 1. The unknown input, the +10-V reference, and ground are connected sequentially to the preamplifier input by switches S1, S2, and S5, just as in the basic scheme of Fig. 5.

1-volt range. Switch S9 programs preamplifier A2 to a gain of about 10. A 1-V reference is obtained by closing switches S11 and S14, dividing down the 10-V reference in the precision 10:1 divider (closing S14 holds the inverting input of amplifier A2 at virtual ground). S3 applies the 1-V reference to amplifier A1. The input and ground are applied by S1 and S5 as before.

0.1-volt range. Switches S7, S10, and S14 cascade the precision 10:1 divider with the 10:1 gain divider, programming A2 to a gain of 100. The offset of amplifier A3 is accounted for during the measurement of ground. Since the precision divider contributes no significant error to the operation of amplifier A2, the reference measurement for the 1-volt range, suitably scaled by the computation circuits, can be used for measurements in this range. The unknown input and ground are applied as before.

100-volt range. Amplifier A1 becomes a 10:1 divider by closure of S12. A2 is programmed for a gain of 1 by closure of S8, as for the 10-volt range. With S4 closed, the input, the +10V reference, and ground are applied sequentially through S6, S16, and S15. The reference, however, is divided by 10 in amplifier A1, requiring the programming of A2 to a gain of 10 by opening S8 and closing S9 during the reference measurement. This introduces the gain error of A2 into the reference measurement, but this is the same gain error obtained in the reference measurement on the 1-volt range. This error is used to correct the reference measurement on the 100-volt range.

1000-volt range. S13 converts amplifier A1 to a 100:1 divider. Because the 10:1 precision divider was used to obtain this factor of 10 difference with respect to the 100-volt range, the 100-volt reference measurement can be used for this range in the same manner that the 1-volt reference measurement is used for the 0.1-volt range.

Fig. 7. Switch settings for obtaining five voltage ranges using the circuit of Fig. 6.

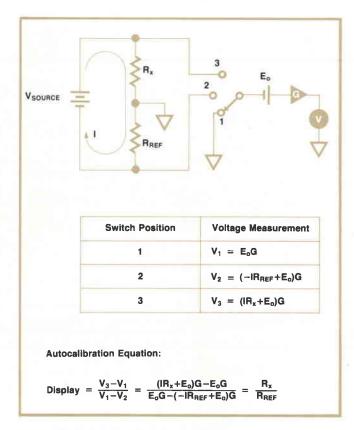


Fig. 8. A technique for calibrating a single range of an ohmmeter. This can be extended to three ranges by programming the amplifier to increase the gain $10 \times$ when measuring V₂ or V₃ (and V₁ as appropriate).

internally in the Model 3455A under pushbutton (or programmed) control, eliminating this hazard.

For the system user, being able to program 2-wire or 4-wire measurements as needed can also save the system's multiplexer many scan positions.

A Faster Integrating A-to-D Converter

Most dc voltages encountered in practice have enough normal-mode noise in high-resolution measurements to cause reading errors many times greater than the stated accuracy of the voltmeter. An integrating analog-to-digital converter solves this problem for most cases. Measurement speed, on the other hand, is important for systems applications. This conflicts with the need to integrate the measured voltage over a sufficiently long time to eliminate the effects of normal-mode noise.

Dual-slope conversion, the technique most widely used in integrating digital voltmeters, charges an integrating capacitor at a rate proportional to the input voltage for 1/60 second (1/50 second in instruments operating on 50-Hz power). At the conclusion of this charging interval, the capacitor is discharged at a rate proportional to a known reference voltage. The time required for the capacitor to discharge to the starting level is proportional to the acquired charge on the capacitor, which in turn is proportional to the input voltage. This time interval is measured to derive a digital indication of the input voltage.

With the time needed for an autozero operation and for stabilizing the circuits, this technique requires about 50 ms or more for each conversion. A faster conversion time was wanted for the Model 3455A so the reading rate could be on the order of 25/s. This was achieved by overlapping the integrator charge and discharge phases of the measurement cycle. The technique for doing this is described in the box at right.

1

Instrument Organization

A simplified block diagram of the Model 3455A Voltmeter is shown in Fig. 9. Since the voltmeter has a fully floating, guarded input, an optical interface is used to couple control signals and measurement information into and out of the guarded portion of the instrument. The voltmeter output may thus be connected to ground while the input is measuring a voltage that may be floating up to several hundred volts above ground.

Two microprocessors are used: one for control of the in-guard circuits and one for the out-guard cir-

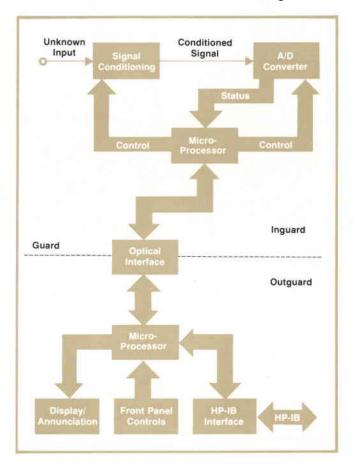


Fig. 9. Organization of Model 3455A Digital Voltmeter.

A Faster Integrating Analog-to-Digital Converter

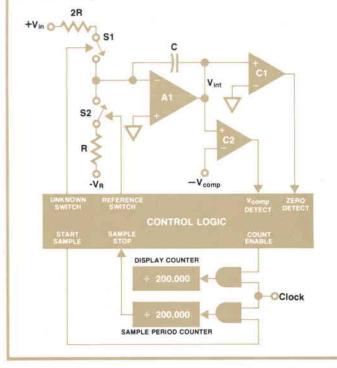
The A-to-D converter used in the Model 3455A Digital Voltmeter is shown in the skeleton circuit diagram below. Integration is performed by amplifier A1 and capacitor C in response to two sources of charge: the unknown voltage, V_{in} , and a reference voltage, $-V_R$, that is opposite in polarity to V_{in} .

The integrator output level is monitored by two comparators, C1 and C2. These detect the zero voltage level and a level called $-V_{comp}$. The value of $-V_{comp}$ is not critical as long as it is less than the saturation voltage of amplifier A1.

At the start of a measurement, the integrator capacitor, C, has no charge on it. Switch S1 closes so the integrator output voltage, V_{int} , starts going negative as C charges in response to the positive voltage at the input. At the same time, the START SAMPLE signal from the control logic goes true, allowing clock pulses to accumulate in the sample period counter.

When V_{int} reaches the $-V_{comp}$ level, the voltage transition generated by comparator C2 causes the control logic to close switch S2. The current supplied by the reference voltage, $-V_{R}$, causes the integrator output to reverse direction, as shown by the plot below. This continues for a fixed time interval, t_{c} . During this time interval, the COUNT ENABLE signal is true, allowing clock pulses to accumulate in the display counter.

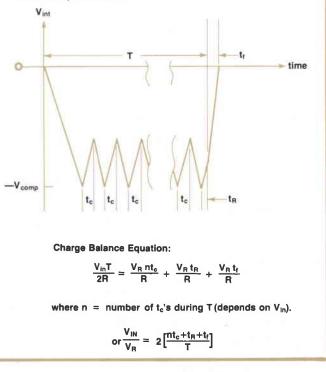
At the end of time interval $t_{\rm c},$ the COUNT ENABLE signal goes false and switch S2 is opened. $V_{\rm int}$ then goes in a negative direction again.



This alternate charging and discharging of the integrator continues until 200,000 counts accumulate in the sample period counter. When it overflows, S1 opens, S2 closes (if not already closed) and the COUNT ENABLE signal goes true (if not already true). The integrator output then returns rapidly to zero volts, which causes comparator C1 to signal the control logic to open S1 and stop the accumulation of counts in the display counter. The count in the display counter is now proportional to the unknown input, V_{in} , as shown by the equation.

By making the sample period, T, 16-2/3 ms (or 20 ms when operating on 50-Hz power lines), integration of the unknown occurs for exactly one cycle of the power-line frequency, giving good rejection of power-line interference. Total conversion time is only slightly greater than the sample period so the reading rate is potentially much faster than the desired 25 readings/ second (actual reading rate is limited by the time required to output each reading).

During the autocalibration cycle, the sample period and display counters are increased by a factor of 10 to give a total capacity of 2,000,000 counts for each. The order of magnitude increase in measurement resolution reduces the errors caused by working with finite numbers when calculating the measurement number to be displayed. This increased resolution is made available for the measurement of unknowns by the HIGH RESOLUTION pushbutton.



cuits. Using one microprocessor to perform both functions would have required a very expensive optical interface, so the two-microprocessor approach was chosen. The microprocessors are an HP design that uses parallel architecture optimized for highspeed control functions at the expense of arithmetic capability.

The two controllers run in locked step. First, the

out-guard controller determines the next task to be done and it then transfers the necessary control information to the in-guard controller, which sets up the proper signal conditioning and controls the A-to-D cycle. After the A-to-D cycle is completed, the in-guard controller transfers results to the out-guard controller. If the result is from an unknown input, the out-guard controller computes the reading and displays it. If it is from a calibration measurement, it stores the result. The sequence then repeats.

Acknowledgments

Reid Gardner, Tom Heger and Bill Nicolay designed the logic hardware and wrote the firmware. Francis Fiedler, DeLloy Forbes, Jim Ressmeyer, and Steve Venzke designed the analog circuits. Mike Williams was responsible for the mechanical design and Barry Taylor contributed to the early mechanical layout. Industrial design was by Jim Berry. Special thanks are due Engineering Lab Manager Bill Kay for wanting autocalibration, and to Section Manager Jerry Nelson, who provided day-to-day assistance and whose thorough evaluation made the 3455A a better voltmeter. Thanks are also due Chuck Pfenning and Ben Lizardi for easing the release to production.

Albert Gookin



On joining Hewlett-Packard in 1965, Al Gookin initially worked on the Model 3460B Digital Voltmeter, continuing on with Models 3461A, 3462A, and 3450A, the 3403A True-rms Voltmeter and, as project manager, the 3470 Measurement System. He then contributed to the 3495A Scanner before becoming project manager for Model 3455A, Al's a graduate of the University of California at Berkeley (BSEE) and he earned an MSEE at Colorado State University in the HP Honors Co-op program.

For relaxation, Al likes motorcycling, stamp and coin collecting, and landscaping. He and his wife have one son, 12.

			SPECIFICATIONS	
			HP Model 3455A Digital Voltmeter	
	DC Volta		RANGE SELECTION: Manual, Automatic, or Remote	PERFORMANCE (RMS Converter)
RANGES/MAXI		.je	FUNCTION SELECTION: Manual, Automatic, or Remote FUNCTION SELECTION: 2-wire k ohms or 4-wire k ohms	ACCURACY (90 days, 23°C±5°C);*
NAMOLO/MAAD	High Resolution	High Resolution	PERFORMANCE (HIGH RESOLUTION OFF)	ACV/ACV FAST (% of reading + no. of digits)
	Off	On	ACCURACY, 4-wire k ohms (90 days; 23°C ±5°C);	30 Hz/300 Hz-20 kHz: 0 05% ± 40
0 1 V	± 149999V		0.1kΩRANGE: ±(0.005% of reading + 5 digits)	20 kHz-100 kHz; 0.5% + 100
1V	± 149999V ±1.49999V	±1.499999V	1kΩ RANGE: ±(0.005% of reading + 1 digit)	100 kHz-250 kHz: 2.0% + 250**
10V	±14 9999V	±14 99999V	10kΩ RANGE: ±(0.007% of reading + 2 digits)	250 kHz-500 kHz: 5% + 500**
100V	±149.999V	±149.9999V	100kΩ RANGE: ±(0.004% of reading + 2 digits)	500 kHz1 MHz: 6% + 2000**
1000V	±1000 00V	±1000.000V	1000kΩ RANGE: ±(0.014% of reading + 5 digits)	"With guard connected to low, ac coupling, and input > 1% of range;
			10,000kΩ RANGE: ±(0.100% of reading + 5 digits) TEMPERATURE COEFFICIENT (0°C to 50°C):	put <1% of range and for ac/dc coupling, add 0.05% of reading + 20
	TION: Manual, Automatic, or		0 1kΩ RANGE: (0 0003% of reading + 0.2 digits)/°C	On 1000V range, add 0.01 ppm/volt-kHz "Specified on 1V and 10V ranges only
	E (HIGH RESOLUTION OFF 90 days; 23°C ±5°C);)	 1, 10 and 100kΩ RANGE; (0.0003% of reading + 0.02 digits)/°C 	TEMPERATURE COEFFICIENT (0°C to 50°C): ±(0.002% of reading + 6 dis
	90 days; 23°C ±5°C); / RANGE: ±(0.005% of rea	dina (1 diait)	1000kΩ RANGE: (0.0005% of reading + 0.02 digits)/°C	CREST FACTOR: 7:1 at full scale
11	/ RANGE: ±(0.006% of rea	ding + 1 digit)	10,000kΩ RANGE: (0.004% of reading + 0.02 digits)/°C	PERFORMANCE (Average Converter, opt. 001)
0.1	RANGE: ±(0.007% of rea	ding + 4 digits)	PERFORMANCE (HIGH RESOLUTION ON)	ACCURACY (90 days, 23°C±3°C):*
100 & 1000	RANGE: ±(0.007% of rea	ding + 1 digit)	ACCURACY, 4-wire k ohms (90 days; 23°C ±5°C):	ACV ACV FAST ±(% of reading + no. of digits
TEMPERATU	RE COEFFICIENT(0°C to 50	°C):	1kΩ RANGE: ±(0.0035% of reading + 5 digits)	30-50 Hz 300-500 Hz 0.5% + 70
0 1V RANG	E: ±(0.0003% of reading +	J 15 digits)/°C	10kΩ RANGE: ±(0.0060% of reading + 5 digits)	50-100 Hz 0.5-1 kHz 0.35% + 50
	±(0.0003% of reading + 0.		100kΩ BANGE: ±(0.0035% of reading + 6 digits) 1000kΩ BANGE: ±(0.0135% of reading + 5 digits)	0 1—100 kHz 1—100 kHz 0.1% + 25 100—250 kHz 100—250 kHz 0.75% + 60**
10V RANGE	E: ±(0.00015% of reading +	0.01 digits)/°C	10,000k Ω RANGE: ±(0.1000% of reading + 5 digits)	100-200 KHZ 100-200 KHZ 0./5% + 60**
100 & 1000	V RANGE: ±(0.0003% of rea	ding + 01 digits)/°C	TEMPERATURE COEFFICIENT (0°C to 50°C):	"With guard connected to low and input >1% of range; on 1000V rang
ACCURACY	E (HIGH RESOLUTION ON) 90 days; 23°C ±5°C)		1, 10 and 100kΩ RANGE: ±(0 0003% of reading + 0.2 digits)/°C	6.01 ppm/volt-kHz.
1000HAUT (I	90 days; 23°C ±5°C) DV RANGE: ±(0.005% of rea	dina + 3 diaite)	1000kΩ RANGE: ±(0.0005% of reading + 0.2 digits)/°C	**Specified on 1 and 10V ranges only
	V RANGE: ±(0.007% of rea		10,000kΩ RANGE: ±(0.004% of reading + 0.2 digits)/°C	TEMPERATURE COEFFICIENT (0°C to 50°C): ± (0.002% of reading + 2 di
1	V RANGE: ±(0.006% of rea	ling + 4 digits)	ACCURACY, 2-wire k ohms: the same as 4-wire k ohms except add 0 0004kΩ	INPUT CHARACTERISTICS
TEMPERATUR	RE COEFFICIENT: (0°C to 5	D°C)	to all readings	INPUT IMPEDANCE:
1V RANGE:	±(0.0003% of reading + 0.1	5 digits)/°C	INPUT CHARACTERISTICS MAXIMUM VOLTAGE GENERATED ACROSS UNKNOWN:	Front Terminals, $2M\Omega \pm 1\%$ shunted by less than $90pF$
10V RANGE	E: ±(0.00015% of reading +	0.1 digits)/°C	MAXIMUM VOLTAGE GENERATED ACROSS UNKNOWN: <5 volts for open circuit	Rear Terminals, 2MΩ±1% shunted by less than 65pF.
100 & 1000	V RANGE: ± (0 0003% of rea	ding + 0.1 digits)/°C	<5 volts for open circuit <4 7 volts for valid reading	MAXIMUM INPUT VOLTAGE: High to Low terminals: ± 1414 volts peak (subject to a 10 ⁷ volts-Hz limit
INPUT CHARAC			SIGNAL SOURCE DRIVING UNKNOWN (NOMINAL);	High to Low terminals; ±1414 volts peak (subject to a 10' volts-Hz limit Guard to Chassis: ±500V peak
	TANCE: h 10V RANGE: > 1010 ohms			Guard to Low Terminal: ±200V peak
100V and 10	000V RANGE: 10 megohim ±	0.1%		MAXIMUM READING RATE:
MAXIMUM INF	PUT VOLTAGE:		" <u></u> 1	60Hz Gate Length
High to low i	input terminals ±1000V pea	ĸ	0 1kΩ 1kΩ & 10kΩ ranges	ACV FAST ACV
Guard to cha	assis: ±500V peak			Local 1.3 readings/sec. 4.5 readings/sec.
Guard to low	v terminal: ±200V peak		3 1	Remote 1.3 readings sec. 13 readings sec.
		dB at 50 or 60 Hz $\pm 0.1\%$ (NMR is	100k0 Norman S 至-Charm	SOHz Gate Length
EFFECTIVE C	e peak normal-mode voltage t OMMON_MODE_REJECTION	peak error vollage in the reading.)		ACV FAST ACV
AL dc >140	dB with 1 kΩ unbalance in li	w lead	1007.4A	Local T.1 mintings/uec 3.5 madings/sec
A1 50 or 60 l	Hz ±0.1%, >160 dB with 1 k	Ω unbalance in low lead	1000k Ω & 10,000k Ω ranges $P_{unknuw} \ge - 4 \bigcirc 5$ volus	Remote 1.1 readings/sec. 12 readings/sec.
(ECMR is the	e ratio of the peak common-r	tode voltage to resultant peak error		RESPONSE TIME (ACV and FAST ACV). First reading within < 0.1% of sh
voltage in	the reading.)			when triggered coincident with step change while on correct range (for a
MAXIMUM READ				nels with no dc component)
	60Hz Gate Ler	gth	OVERLOAD PROTECTION Non-destructive ±350V peak	Math
	Link Dec. 1.4	1110	MAXIMUM READING RATE:	
	High Resolution	High Resolution	60Hz Gate Length High Resolution High Resolution	SCALE (X-Z)/Y: X is present reading. Y and Z are previously entered real numbers entered from front panel or by external program.
Local	5 midlings/sec.	3 readings/sec.	Off On	MAXIMUM NUMBER (Entered or Displayed): ±199,999,9
Remote	24rendings/sec.	6 readings/sec.	Local 4.5 readings/sec 2 readings/sec	ACCURACY: ±(ACCURACY OF X READING ±1 DIGIT OF DISPL)
	24718-17-10.*		Remote 12 Initiality Sec. 3 reliadings/sec.	ANSWER), assuming no Y or Z error
	50Hz Gate Ler			% ERROR x 100%: X is present reading. Y is previously entered reading or nu
	High Resolution	High Resolution	50Hz Gate Length	entered from front panel or by external program
	Off	On	High Resolution High Resolution	MAXIMUM NUMBER (Entered or Displayed): ±199,999.9
Loca	3.5 readings/sec	2.5 readings/sec	Off On	ACCURACY: ±(ACCURACY OF X READING ± 1 DIGIT OF DISPL/
Remote	22 readings/sec	5 readings/sec	Local 4 readings/sec 1 8 readings/sec	ANSWER) assuming no Y error
			Remute 11 readings/sec 2.5 readings/sec	General
				General (Autocal must be on for 75 seconds to meet all specifications)
	Ohms			(Autoca) must be on for 75 seconds to meet all specifications) WARMUP TIME: One hour to meet all specifications
RANGES/MAXIM			AC Voltage	POWER: 100/120/220/240V +5% -10% 48Hz to 400Hz line operation <6
	High Resolution	High Resolution	RANGES/MAXIMUM DISPLAY:	WEIGHT: 9kg, 21 lbs.
		On	HIGH RESOLUTION ON OR OFF	DIMENSIONS: 88 9 mm high × 425.5 mm wide × 527.1 mm deep (31/2 × 14
0 1kΩ	149999k11		1V 149999V	20% inches)
1kΩ	1 49999kf1	1 499999kΩ	10V 14 9999V	PRICE IN U.S.A.:
10κΩ 100kΩ	14,9999k(1 149,999k()	14 99999811	100V 149.999V	Model 3455A \$3,200; Average Converter (Option 001) less \$200
	149 999kΩ 1499 99kΩ	149 9999kΩ 1499 999kΩ	1000V 1000 00V RANGE SELECTION: Manual Automatic or Remote	MANUFACTURING DIVISION: LOVELAND INSTRUMENT DIVISION
		1409 999K11		815 Fourteenth Street, S.W.
1000kf1		14999 9940	EUNCTION SELECTION, ACM or East ACM	Louised Data Langer
	14999.9kΩ	14999 99kΩ	FUNCTION SELECTION: ACV or Fast ACV	Loveland Colorado 80537 U S A

A High-Speed System Voltmeter for Time-Related Measurements

Waveform characteristics as well as dc levels can be determined by this fast sample-and-hold voltmeter when teamed with a calculator or computer. Optimized for systems use, it has a programmable trigger delay that gives it unusual capabilities.

by John E.McDermid, James B. Vyduna, and Joseph M. Gorin

T HE TIME AT WHICH A VOLTAGE is measured can provide as much meaningful information as the magnitude and sign of the voltage measurement itself. Consider, for example, the sine wave shown in Fig. 1. If instantaneous voltage measurements are made at the two points P and Q, and if the time lapse between these points is equivalent to a phase difference of 90°, then the amplitude can be derived by use of the trigonometric identity, $\sin^2(\omega t + \theta) + \cos^2(\omega t + \theta) = 1$.

Hence, by the use of some a priori knowledge, specifically the frequency and shape of the waveform, the magnitude of a relatively pure sine wave can be determined from measurements made within one quarter cycle of the waveform. By comparison, a typical voltmeter may require eight to ten cycles of the waveform to obtain a valid measurement and may not even be able to measure it at all, if the frequency is too low. The increase in measurement speed provided by the technique of Fig. 1 can have a significant effect on the attainable throughput of a data acquisition system.

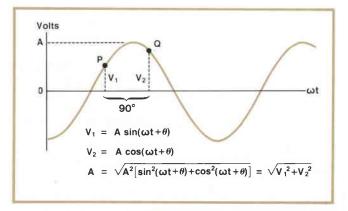


Fig. 1. By measuring the instantaneous level of a sine wave at two points, P and Q, 90° apart, the peak amplitude and rms values of a sine wave can be calculated. Points P and Q can occur anywhere in the waveform as long as the 90° relationship is preserved.



Fig. 2. Model 3437A Systems Voltmeter is a fast sampleand-hold voltmeter designed to work with a calculator or computer in a systems environment.

Sampling Measurements

To enable time-dependent measurements like that just described, a new voltmeter, Model 3437A (Fig. 2), has been designed to sample a voltage and to coordinate that event with a specific point in time. When teamed with a calculator or computer, the new voltmeter provides raw data, measured in volts, from which the calculator or computer can derive a large variety of ac waveform characteristics, as well as dc levels. These characteristics include peak value, rms value, rise time, frequency, distortion, spectral content and many others, limited only by the ingenuity of the user. This voltmeter can thus replace an accumulation of instruments that a system would otherwise need to measure all these quantities.

Model 3437A evolved from the observation that the majority of measurements made by a systems voltmeter require accuracies no better than 0.5%. A resolution of 3½ digits is therefore sufficient. Coupled with a successive-approximation type analog-to-

digital converter and fast-responding input circuits, this allows the new voltmeter to settle in 1.5 μ s within 3 mV of a 1-volt step input, and to output the voltage magnitude and sign less than 200 μ s later.

Of what use is this speed? First of all, it enables a data acquisition system to make many measurements practically simultaneously, when measured on the time scale of most processes. This would be useful for examining changing temperature profiles, for example, during studies of heat flow. When teamed with a Model 9825A Calculator and a Model 3495A Scanner, Model 3437A can measure channels at a rate of 125 channels per second with up to $100-\mu$ V sensitivity.

This measurement speed can have a significant effect on systems economics, particularly for production test systems where the time taken to run through a test sequence is a significant part of the time taken to handle the device under test. The ac voltage measurement technique described in Fig. 1 is an example of the speedup that the new voltmeter makes possible.

Another example concerns measurements of dc voltages contaminated with ac line interference (Fig. 3). If two samples of this voltage, separated by a time equivalent to 180° of the interfering ac frequency, are taken and averaged, the interfering frequency and all its odd harmonics can be rejected.

The measurement speedup made possible by this technique can be illustrated by an example. Suppose that a system is required to measure five dc channels that have 60-Hz interference. The voltmeter's trigger interval is set to 0.8333 ms and the multiplexing arranged so that the 1st and 6th samples are taken from channel 1, the 2nd and 7th from channel 2, and so on. Then within a 1/60-second period, each channel con-

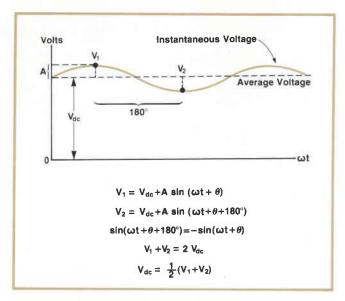


Fig. 3. By appropriate spacing of two samples, an interfering ac voltage can be eliminated from a measurement of a dc voltage.

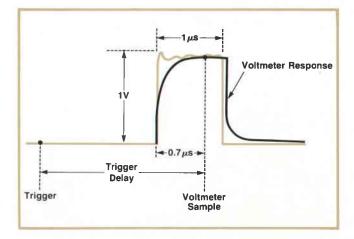


Fig. 4. Model 3437A Systems Voltmeter can be programmed to sample and read the amplitude of a pulse at a point in time precisely related to a trigger by the voltmeter's programmable delay, Uncertainty (jitter) in the location of the sample is less than 10 ns. The voltmeter will be accurate to at least 2% within 0.7 µs after the pulse leading edge.

tributes two data points 1/120 second apart. Hence, five channels are scanned in 1/60 second plus a little calculating time, and the 60-Hz interference is rejected. This is about five times faster than an integrating voltmeter could accomplish the same task.

Digitized Waveforms

One of the significant capabilities of Model 3437A is its programmable delay, which allows the instant of sampling to be delayed in 0.1- μ s increments up to one second with respect to a trigger. This enables the voltmeter to "capture" important values of rapidly changing waveforms, such as measuring the amplitude of a pulse (Fig. 4).

Another significant capability is its ability to make measurements in bursts, where several measurements are made in response to a single trigger, as shown in Fig. 5. Up to 9999 measurements can be made in each burst with the time interval between each measurement precisely established by the DELAY function.

The minimum time between each measurement in a burst is determined by two factors. First is the time needed to acquire a sample, digitize it, and prepare it for output (listed in the specifications, page 19, as the minimum delay for N Rdgs > 1). Second is the time needed by the "listening" instrument, usually a calculator or computer, to accept data (the voltmeter provides no storage for readings). With a 9825A Calculator as the controller, the new voltmeter can make burst measurements on a single channel at rates greater than 4500 readings per second. This rate enables low-frequency waveforms to be digitized with many closely-spaced samples. The calculator can then operate on the samples, such as performing a Fourier transform on the measured values to obtain the spec-

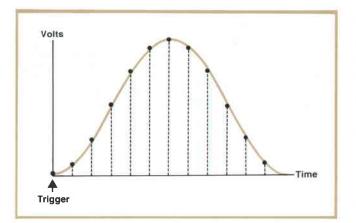


Fig. 5. When making measurements in bursts, Model 3437A takes several readings in response to a single trigger, 12 in this example. The time between measurements is established by the DELAY function.

trum of a transient or deriving a measure of waveform distortion and other characteristics (see box, page 14).

The DELAY function can also be used for measurements on high-speed repetitive waveforms. As shown in Fig. 6, the delay can be reprogrammed following each measurement so the next sample occurs at a slightly later point in the waveform in the same way that a sampling oscilloscope samples a waveform. With the samples thus obtained, the calculator or computer can derive waveform characteristics such as amplitude, distortion, and so on. With the delay programmable in 0.1- μ s increments, this enables one cycle of a 500-kHz waveform to be represented by 20 samples, giving an effective sampling rate of 10 MHz.

Instrument Operation

Model 3437A has three floating input ranges: $\pm 100 \text{ mV}, \pm 1\text{V}, \text{ and } \pm 10\text{V}$ with a maximum display of ± 1998 (and appropriately positioned decimal point). It was designed from the ground up to be a systems voltmeter working on the HP interface bus,* hence the front-panel arrangement differs somewhat from conventional voltmeters. All functions are programmable so the major objective of the front-panel layout was to provide a monitor and software debugging aid, rather than the primary method of control. All the programmed states of the instrument are annunciated on the front panel, allowing program flow to be monitored. As a further aid to debugging, one indicator (INVALID PGM) shows when a wrong program command has been received by the instrument.

Of the two numeric displays, one indicates the measured voltage. The other gives the trigger delay, or the number of readings to be taken in a burst, or, by a code number, the events that will cause the SRQ (service request) line on the interface bus to go true.

There is a one-to-one correspondence between *Hewlett-Packard's implementation of IEEE Standard 488-1975 front-panel keys and program commands. All keyper-function commands are two characters long, the first being an alphabetical character corresponding to the desired function and the second being a number that describes the position of the key in the selected row, e.g. R3 is the program code for the 10-volt range and T2 is for external trigger (see Fig. 2). Data entries are preceded by an alphabetical character followed by the data and terminated with S, the first letter of the STORE key. For example, D.001S programs the voltmeter for a 1-ms trigger delay.

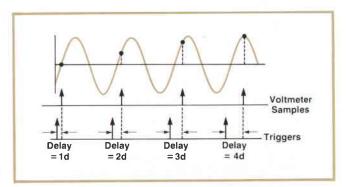
Rather than program each key by separate instructions, the voltmeter can be completely programmed with seven bytes of information, properly formatted, when operating in the BINARY PROGRAM mode, the same as Model 3455A (see article preceding). This mode minimizes the time needed on the interface bus to program the instrument, an especially important consideration when several instruments may be operating on the bus at the same time. It also reduces storage requirements on the controller.

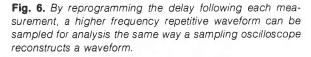
The instrument can also be set up manually then, when programmed to be in the BINARY PROGRAM mode, the program states can be transferred in seven bytes to the controller. The BINARY PROGRAM mode is also useful as an autoverification routine for testing the interface bus—the controller can program the voltmeter, then request return of the program information for comparison with that sent.

Initiating a Measurement Sequence

Readings may be initiated in four ways. Three of these (INT, EXT, HOLD/MANUAL) can be selected by front-panel keys or related program codes. The fourth is an interface code (GET, for group execute trigger) that initiates a measurement through the interface bus regardless of the trigger mode programmed.

HOLD/MANUAL is the trigger mode most often used for programming. When first sent to the voltmeter, the code T3 puts the voltmeter into the HOLD/MANUAL





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mode. Each subsequent T3 then triggers it just as though the front-panel HOLD/MANUAL pushbutton were pressed.

In the EXTERNAL mode, the voltmeter responds to TTL negative transitions supplied to a rear-panel input. If a trigger occurs before data from the previous trigger has been output, the trigger will be ignored and the IGNOR TRIG indicator will light and its internal status line will go true.

The INTERNAL mode operates in two ways depending on whether the voltmeter is controlled locally or remotely. In local control, the INTERNAL mode generates triggers continuously at a rate of about 10/s. Under remote control, INTERNAL generates a trigger on the transition of the interface bus ATN line to false. When ATN (attention) is true, it causes devices operating on the bus to recognize codes on the data lines as addresses. The transition to false then indicates that all addressing is complete. How this affects voltmeter operation can be illustrated by an example.

Suppose a system calculator addresses the voltmeter to "listen" and then sends it commands to take 10 readings in a burst with a delay of $300 \ \mu s$, followed by a T3 (HOLD/MANUAL) trigger code. The calculator

A Programmable Data Acquisition System that also Analyzes

Model 3437A System Voltmeter is a component of the new Model 3052A Programmable Data Acquisition System. This system, controlled by a Model 9825A Calculator, also includes a Model 3455A Voltmeter and a Model 3495A Scanner. It has all the capabilities of the Model 3051A Programmable Data Logger (page 4) plus much more, such as low-frequency waveform analysis, and three-dimensional plotting.

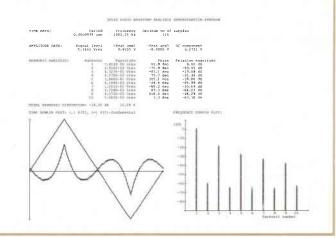
Model 3455A Voltmeter gives the system high accuracy, high sensitivity and excellent noise rejection with a maximum system reading rate of 19 dc channels per second with $1-\mu$ V resolution, or 10 channels per second when measuring ac volts and 11 on ohms (16.5, 9.5, and 10 on 50-Hz power). Model 3437A System Voltmeter gives the capability for high reading rates—up to 125 channels per second with 0.1-mV resolution and more than 4900 3½-digit readings per second on a single channel.



The Model 9825A Calculator brings to this system many capabilities formerly found only in computer-based systems, from transducer linearization to statistical analysis. It uses a high-level, formula-oriented programming language (HPL) designed for controller applications as well as for data processing. The user communicates with the calculator by way of the typewriter-like keyboard and the calculator responds with its alphanumeric display and printer, giving immediate feedback on errors from improper syntax.

Manuals supplied with the system give complete details on starting up the system and programming it. Also included are pre-recorded tapes that have subroutines for operating the instruments, thermocouple linearization routines, data plotting routines, and a number of application routines that are modular in structure, allowing the user to modify them easily for his particular applications. Among the application routines is one for analysis of waveforms sampled by the Model 3437A Voltmeter. It uses a Fourier algorithm for identifying and measuring harmonics as small as 60-dB below the fundamental, besides giving waveform amplitude and frequency. The print-out reproduced here shows an analysis of a triangular wave (the print-out was made on the optional Model 9871A Impact Printer).

The system is interconnected by the HP interface bus, allowing easy expansion with other instruments, such as signal sources, counters, and power supplies and other peripherals like X-Y plotters and digital clocks. It is fully integrated, tested, verified and specified as a system prior to shipment, enabling it to go to work as soon as it is installed.



then addresses the voltmeter to "talk" and itself to "listen" so the voltmeter readings can be sent to the calculator. The time taken by the calculator for the readdressing is almost one millisecond, however, so the first three readings are lost. If the voltmeter had been sent a T1 (INTERNAL) code instead of T3, it would not have started to take readings until readdressing was complete and the ATN line went false.

Output Format

Voltmeter readings can be supplied to the interface bus in either of two formats. The normal format is ASCII, in which each character is presented in one byte as a single ASCII character. Each reading requires seven bytes in fixed-point notation, compatible with most free-field FORTRAN formatters.

If high reading rates are needed, readings can be transferred in two bytes using the PACKED format. The PACKED format, however, does require that the user write a special program for unpacking the data. The ASCII format, though simpler to use, needs time to handshake seven bytes plus the digitizing time, thus restricting the overall reading rate significantly.

The PACKED format also reduces memory requirements for storage of data in the system controller.

Alert to Special Conditions

Special conditions needing the attention of the system controller often arise in voltmeter applications. Three conditions can cause the Model 3437A to pull the interface SRQ service request line true. The voltmeter can be programmed so that any combination of these three conditions (or none at all) will activate the SRQ line.

The first of these is DATA READY. Normally, the system controller triggers the voltmeter, then readdresses itself and the voltmeter to accept the reading. Certain output sequences, however, may keep the interface bus tied up for a long time waiting for the reading, preventing other devices from using the bus (the longest sequence, using DELAY = 0.9999999 seconds and NUM READINGS = 9999, is more than 2 hours and 45 minutes). With DATA READY programmed to pull the SRQ line, the system can be programmed so the voltmeter uses the bus only when it transfers a reading.

IGNOR TRIG is programmed to pull SRQ if a missed trigger is significant, such as when digitizing a transient. At other times, as when operating in the "sampling oscilloscope" mode (Fig. 6), ignored triggers could be expected to occur. The voltmeter would then be programmed so the IGNOR TRIG status would not affect the SRQ line.

The INVALID PGM status occurs when the voltmeter is given commands it cannot recognize. This is used to pull the SRQ line primarily as a help during debugging procedures.

The voltmeter is programmed to respond to any combination of these three conditions by the entering of a number after the ENAB RQS* key is pressed (or programmed). The number is derived by adding the code numbers for the special conditions given on the front panel, e.g., entering the number 3 causes RQS to be activated if either an invalid trigger (2) occurs or an invalid program command (1) is received. All of the RQS information is included in the byte sent in response to a serial poll.

What's Inside

A simplified block diagram of the Model 3437A System Voltmeter is shown in Fig. 7. The entire analog section is inside a guard, permitting floating measurements up to ± 42 volts off ground. Control signals and data are coupled to and from the digital section outside the guard by optical and transformer isolators.

The input attenuator introduces 20 dB of attenuation on the 10V range only. Otherwise, the signal input goes directly to the autozero switch and then to the input amplifier.

The input amplifier gives a gain of 2 on the 1V and 10V ranges. On the 0.1V range, the feedback network is switched to give a gain of 20 and system bandwidth is reduced from about 1 MHz to 40 kHz to reduce the effects of noise on low-level signal measurements.

The sample-and-hold switch follows the amplifier. Normally it is closed so the voltage on the sampling capacitor tracks the input voltage. When a measurement is initiated, the sample-and-hold switch opens, holding the most recent voltage level on the capacitor. At the same time, the autozero switch connects the amplifier input to ground so the amplifier offset can be applied to the analog-to-digital converter to null out the offset that appears with the signal on the sampling capacitor.

The output of the analog-to-digital converter goes in serial-BCD format to the microprocessor, which formats the data for the display. It also formats the data for the interface bus in either the byte-serial ASCII or packed formats.

Digital Design

The microprocessor that controls the voltmeter operation is the same control-oriented, parallel processor used in the Model 3455A Digital Voltmeter. It was chosen because of its speed, which makes the voltmeter's high reading rate possible. The microprocessor handles both the measurement cycle and the interface, being able to do both jobs because very little arithmetic is done.

^{*}ROS is the abbreviation for the information sent to a system controller in response to a system poll. SRQ is the abbreviation for the interface bus line that causes the controller to initiate a poll whenever that line goes true.

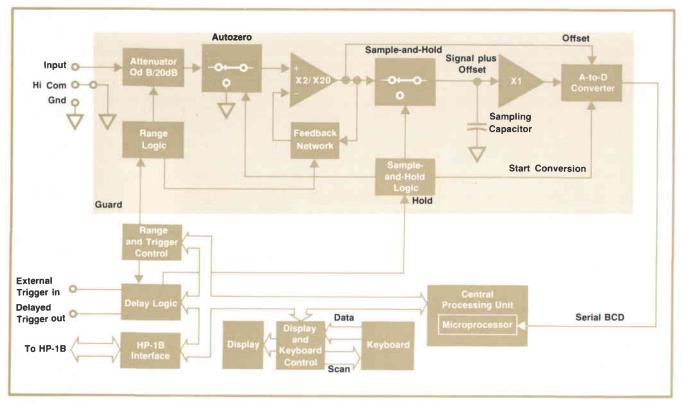


Fig. 7. Simplified block diagram of Model 3437A System Voltmeter.

To minimize hardware costs, it was desired to bring as many tasks as possible inside the microprocessor. Certain tasks, however, such as scanning the display, place an undue burden on a microprocessor. It was therefore decided to implement display scanning and the trigger delay in hardware while all remaining tasks are handled within the microprocessor.

To maximize processor availability, a single-level priority-interrupt scheme was devised. It is structured so the interrupt system is engaged for no more than 100 μ s at a time. With only one interrupt level, this guarantees a maximum response time of 100 μ s to the highest priority interrupt. By using the interrupt system, the processor is relieved of the time-consuming task of polling various interrupts to determine the next task.

A mainline program runs whenever there are no interrupts awaiting service. The mainline program scans the keyboard, interprets entries, and carries through with the command task. Provision has been made in both hardware and firmware to assure that the mainline program is never locked out by recurring interrupts (when outputting readings at its maximum rate, the voltmeter processes about 30,000 interrupts per second).

As mentioned previously, the scanned display was implemented in hardware. The voltmeter's front panel has 14 LED digits (7 segments each), and 21 individual LED annunciators that show the current program states. Data for the display is put into a pair of 4×16 RAMs and scanned out to the LED digits and annunciators. The microprocessor reads or writes this memory the same as an I/O port but does not have to update it continuously, changing data only when necessary.

Interpolated Delay

As discussed previously, the voltmeter can generate a delayed trigger, programmable in 100-ns steps, up to one second after the actual input trigger. To insure accuracy and stability, digital delay is used. Trigger generation is completely asynchronous to the 10-MHz clock, however, because of an analog interpolator. Without the interpolator, the delayed trigger would have a timing uncertainty of 100 ns.

Operation of the delay interpolator is illustrated in Fig. 8. The occurrence of an external trigger sets a flip-flop that starts a capacitor charging towards a reference voltage. Normally, the capacitor voltage would reach the reference in 100 ns, but the first clock to occur after the trigger causes the charging current to be interrupted, holding the charge on the capacitor.

The charge is held until digital counters count down the desired number of 100-ns increments minus one. Capacitor charging then resumes until the voltage reaches the reference level, at which time the delayed trigger is generated. This technique enables delayed triggers to be generated asynchronously and repetitively with less than 10-ns jitter.

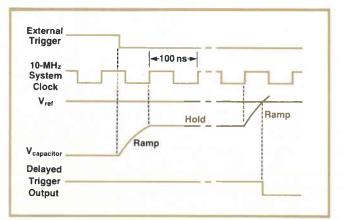


Fig. 8. Operation of the trigger delay interpolator. The external trigger may occur at any time with respect to a clock edge, and the delayed trigger will be generated with less than 10-ns timing uncertainty.

Minimum Down Time

Model 3437A was designed to minimize the time that a system would be out of service because of voltmeter maintenance. The zener diode used for the reference voltage, for example, has a typical drift of 3 ppm/month, far below that which would affect the voltmeter's readings. Because of this stability, no trimmers are provided (or needed) for the reference voltage. Instead, during final test, padding resistors are selected by the computerized test system and installed permanently. The digital-to-analog converter uses a fine-line, thin-film resistor set that is matched within 0.01% (see article following), hence, it needs no trimmers either. In fact, the instrument has only two trimming adjustments: a variable capacitor for adjusting the input transient response, and a variable resistor that compensates for production tolerances in the offset of the analog-to-digital converter. Both of these can be adjusted in less than 10 minutes using internal test circuits, eliminating the need for a trip to the calibration lab.

The digital-to-analog converter is an example of the kind of no-trimmer design techniques used. This converter uses the traditional successiveapproximation algorithm: at the start of a conversion, a value equivalent to one-half of full scale is compared to the unknown input. If the input is less than this value, the value is switched out and a second. smaller value switched in for comparison. If the input is greater than one-half full-scale, the first value is retained when the second value is switched in. Again, a comparison is made and the second value is kept or rejected according to the result. This process repeats with smaller and smaller values until the limit of the voltmeter's resolution is reached. The state of the switches that insert or reject values thus corresponds to the input voltage.

In the Model 3437, the digital-to-analog converter

works with an offset so the unipolar converter can work with bipolar inputs. A value of zero in the successive-approximation register corresponds to the most negative full-scale input (e.g.—1.998V), full value corresponds to a full-scale positive input voltage (+1.998V) and half value corresponds to zero input. The first value in the successive-approximation algorithm is thus an indicator of polarity.

A skeleton diagram of the converter is shown in Fig. 9. The comparator responds to the sum of the currents flowing into the summing node at its negative input. A fixed current flows into this node from the positive reference, $+V_{ref}$. One of the other two currents results from the unknown input voltage and the other flows from the minus reference voltage, $-V_{ref}$, through whatever bit-weighting resistors are switched to $-V_{ref}$. When the three currents sum to zero, the summing node is at ground.

At the start of a conversion, resistor X1 is switched to $-V_{ref}$. If the summing node is then above ground, the comparator indicates to the logic circuit that X1 should remain connected when X2 is switched to $-V_{ref}$ on the next clock pulse. If the summing node had been below ground, X1 would have been disconnected at the time X2 was switched in. On each succeeding clock pulse, the next resistor is switched in and retained or rejected on the following clock pulse according to the result of the comparison. The total current into the summing node thus approaches zero as the conversion proceeds (the input amplifier offset is applied to the positive input of the comparator, rather than ground as shown here, to compensate the reading for the offset).

X1, equivalent to 2000 counts in the display, is the polarity indicator, being off for negative input voltages and on for positive inputs. X2, equivalent to 1000 counts, corresponds to the most significant digit (1 or 0) and the next four resistors, weighted 800, 400, 200, and 100, correspond to the next most significant digit. Similarly, the remaining resistors are weighted 80, 40, 20, and 10, and 8, 4, 2, and 1 to give the 3½ digit reading in BCD format. For positive input voltages, which give output values greater than 2000, the microprocessor subtracts 2000 counts to obtain the value for display. For negative input voltages, where X1 would be off, the microprocessor subtracts the A-to-D output from 1999 and inserts the negative sign for the display.

Switching of the resistors is performed by CMOS digital inverters with six matched inverters on a single chip. The source voltage for the inverters is supplied by amplifier A1 which, by means of its operational amplifier configuration, also establishes the negative reference, $-V_{ref}$, precisely equal in magnitude to $+V_{ref}$. The feedback path includes the output resistance R_{out} , of one of the inverters so the out-

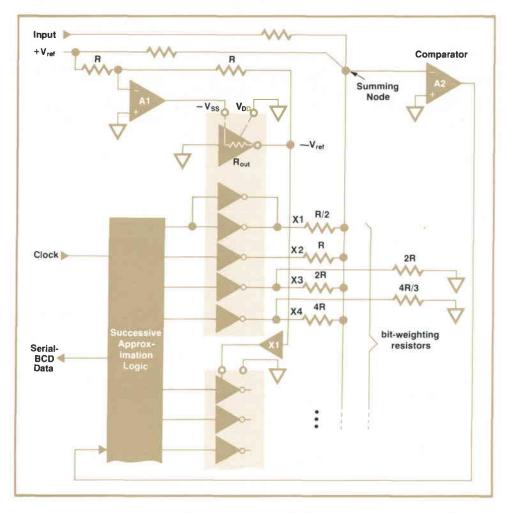


Fig. 9. Switching arrangement for part of the analog-to-digital converter. There are actually 14 bit-weighting resistors to give a 3½-digit reading in BCD format with polarity sign.

put of any of the inverters, when switched to the low state, is at $-V_{ref}$.

The advantage of this design is that when the output of an inverter is high (ground level), there is no current in its associated resistance because the input to the comparator, when balanced, is also at ground level. Hence, the inverter output resistance, which in the high state is about five times greater than in the low state, has no effect on the measurement.

When in the low state, each inverter has an effective output resistance of $\pm 4\Omega$ worst case because of the feedback in amplifier A1 (inverter output resistances are matched within 10%). With R equal to $50k\Omega$, the maximum possible error in the second data bit is then only 0.08 digit and the errors in succeeding inverters are negligible because of the lower currents encountered (the first bit, and several other parameters, are calibrated by the adjustment of V_{ref} during production test). Hence, the bit-weighting resistors need no compensating adjustments.

Minimum Power Consumption

Power consumption was reduced whenever possible to achieve cooler operation and thus enhance reliability. Because of this approach, a discrete series regulator was chosen for the power supply rather than one of the popular integrated circuit regulators. This enabled the regulator to be designed for minimum power dissipation with the particular load that the voltmeter circuits present to it. Higher efficiency is obtained by using a high-current PNP transistor as the regulator. It functions when run into saturation, where there may be as little as 300 mV between input and output. In addition, at maximum current only 50 mV appears across the series current-sense resistor (actually a 100-nH inductor). The power saved is substantial, as shown in the following table.

Power Supply Comparison

Power requirements: 5V±5%; I=2A@4.75V, 2.22A @5.25V. Input voltage tolerance (line): nominally +7%, -13%.

	3437A Supply	IC-regulator Supply
Maximum regulator input current		
(includes base current):	2.04A	2.24A
Minimum regulator input voltage		
(dropout):	5.1V	7.3V
Typical time-average input voltage:	7.35V	10-12-15V
Maximum regulator dissipation	6W	11-6-14.9W
Typical power consumption:	15W	22.4-27.1W
Maximum consumption:	18.2W	27.1-32.6W

3437A transformer efficiency: 90%; winding tolerance: $\pm 3\%$. Rectifier forward voltage tolerance: 0.25V

Acknowledgments

Much helpful advice was provided by Section



John E. McDermid

John McDermid earned his BSEE degree at the University of Idaho and, on obtaining a fellowship, moved to the University of Alberta at Calgary, Canada, where he obtained an MSEE degree (1969). He then joined HP's Loveland Division, initially investigating highspeed A-to-D converters and then designing the dc portions of the Model 3490A Digital Voltmeter. He subsequently became project manager for the 3437A Voltmeter. John says he's become addicted to fishing and hunting with a bow

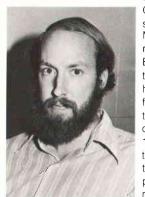
and arrow and the whole family (wife, son 8 and daughter 4) join him for those expeditions, going along in their travel trailer.



James B. Vyduna

Jim Vyduna started with HP in 1973 as a production engineer after getting his BSEE degree from the University of Illinois, Six months later he switched to the Loveland Division's R and D lab where he worked on some exploratory projects before taking on the digital portions of the 3437A Voltmeter. Jim has a one-fourth interest in an airplane that he flies, when it's his turn, and also helps to maintain. In addition, he sings tenor in a quartet made up of HP engineers and he and his wife are

also active in church-sponsored youth groups. As if all that weren't enough, he contributed the wiring, painting, and other tasks to a new home he had built.



Joseph M. Gorin

Originally from Pittsburgh, Pennsylvania, Joe Gorin attended the Massachusetts Institute of Technology where he earned both BSEE and MSEE degrees. While there on a research assistantship, he designed a satellite experiment for measuring electrons and protons in the solar wind that is now in orbit in SOLRAN HI. Joining HP in 1974, he worked on some investigative projects before tackling the analog section (including the power supply) of the 3437A voltmeter. Joe plays on the cham-

pionship HP R and D volleyball team and he does some skiing. He is also an ardent hiker, taking a four-month leave of absence following completion of the 3437A design to travel with his wife to various parts of the country and explore them on foot. Manager Jerry Nelson. Mechanical design was by Lee Smith. 🖉

SPEC	FICATIONS
	437A System Voltmeter
HP Model 34	437A System voltmeter
RANGES Ranges	May Display
10V dc	Max, Display ±19.98
1V dc	± 1,998
0.1V dc	±.1998
RANGING: Manual or Remote	
STATIC ACCURACY (90 days,	
10V RANGE: ±0.05% of re	•
1V RANGE: ±0.03% of re	
0.1V RANGE: ±0.06% of re TEMPERATURE COEFFICIENT	
±0.002% of reading/°C ±0.05	
INPUT BANDWIDTH (3 dB)	
10V RANGE: 1.0 MHz	
1V RANGE: 1.1 MHz	
0.1V RANGE: 40 kHz	
SETTLING TIME	
	put: Reading settles to within 30 mV of final value
in 7.5µs or to within 200 m	t: Reading settles to within 3 mV of final value in
1.5 μs or to within 20 mV o	-
	p input: Reading settles to within 200 μ V of
final value in 25 µs.	
COMMON MODE REJECTION	(CMR) (with 1kΩ unbalance in low lead at dc to
	tio of the peak common-mode voltage to resultant
peak error voltage in the re-	
INPUT CHARACTERISTICS (th INPUT IMPEDANCE:	axial input with front and rear inputs in parallel):
10V RANGE: R=1MΩ±20%	k shunted by <75 pE
1V RANGE: R>10 ⁸ Ω±20 ⁹	
0.1V RANGE: R>10 ^θ Ω±20 ⁶	
	HIGH TO LOW (on all ranges):
<±30 V Peak	
MAXIMUM VOLTAGE LOW T	
	OGS): 0 to 9,999, When N=0, 3437A operates in
delay mode only. MAXIMUM READING RATE (RI	
3 600 (listen rate1)	ENOTE AND N NDG3>1).
ASCII: $\frac{3,600 \text{ (listen rate })}{3,600 \text{ + listen rate}^{1}}$	
Packed: 5,700 (listen rate ²)	
5,700 + listen rate ²	
	(minimum delay) that listener can accept 7 data
bytes. 21 isten rate is maximum speed.	(minimum delay) that listener can accept 2 data
bytes.	(minimum delay) mat insterier can accept 2 data
DELAY	
N RDGS=0 OR 1: 0 to .99999	999 s in 0,1-µs steps
	num to 0.9999999 s in 0.1-µs steps
Minimum delay is a function o	f listener delay related by:
ASCII: 277.8 µs + listener	
Packed: 175.4 µs + listener	
ACCURACY (Ext. trig to DELA	25 ns (with <150 pF cable capacitance).
	18% DELAY setting + delay offset
DELAY REPEATABILITY (JIT	
DELAY OF 0 OR 1 µs:± 2	
DELAY OF 2 µs TO 50 ms	: ±10 ns + 0.0002% DELAY setting
DELAY OF GREATER THA	
DELAY OUTPUT: Low true TTL	
EXTERNAL TRIGGER: Low true OPERATING TEMPERATURE:	
HUMIDITY RANGE: < 95% R.H.	
	V + 5%, -10%. 48 Hz to 440 Hz line operation.
Less than 42VA	
DIMENSIONS: 212.7 mm wide	\times 88.9 mm high \times 527.1 mm deep (8-3/8 \times
$3\frac{1}{2} \times 20\frac{3}{4}$ inches)	
WEIGHT: 5.6 kg (12 lbs., 4 oz.)	
PRICE IN U.S.A.: \$1900.	OVELAND INCODUMENT DIVISION
	LOVELAND INSTRUMENT DIVISION 815 Fourteenth Street, S.W.
	Loveiand, Colorado 80537 U.S.A.

Contemporary Design Practice in General-Purpose Digital Multimeters

With lower cost and smaller size, digital multimeters are now found in a very broad range of applications. New approaches to design are required to meet the demands posed by this universality.

by Roy D. Barker, Virgil L. Laing, Joe E. Marriott, and H. Mac Juneau

D IGITAL MULTIMETERS are now more reliable, smaller, and lighter than they were a few years ago, and they perform better at less cost. Consequently, these versatile instruments are finding their way into the hands of a much broader range of users, necessitating new approaches on the part of the designers.

Although circuit design innovations and advances in semiconductor technology have contributed many changes, a better understanding of customer use —and accidental misuse—has created a need for more thorough design evaluations. The product assurance effort at HP's Loveland Instrument Division, for example, is now about evenly split between potential-problem analysis and conventional reliability engineering, such as component selection, instrument and component life testing, and failure analysis

The goal of potential-problem analysis is to predict the possibilities of user errors or misapplication —now that the new, smaller, lighter, low-cost instruments are found in circumstances much less protective of their well-being—and to verify that new instrument designs are immune from damage resulting from most of these possible misuses. Verification is obtained by subjecting new designs to a rigorous set of abuse tests.

Digital multimeters (DMMs) are particularly appropriate for abuse testing because they are often exposed to situations involving voltage and power levels that are quite high. New multimeters being designed at the Loveland Instrument Division now must survive 230V ac into any terminal pair on every function and range setting, massive current overloads into the current measuring terminals, and 1000 volts dc (with a 50-mA current limit) into any terminal pair with disallowed function or range settings (one insidious way of obtaining disallowed function or range conditions is to push more than one pushbutton, such as ohms and volts, at the same time). They must also survive a 15-kV static discharge that simu-

lates the arc occurring when a person touches a metallic object after walking across a carpet on a dry day.

The series of abuse tests is applied to prototype instruments and the results communicated to the design engineers, who modify the design accordingly. Out of this interchange, certain design principles have emerged. For one, grounded traces are placed in close proximity to the input and displays so any static discharge will be drawn to ground before it would be attracted to a vulnerable circuit component. Fuses in series with the input circuits are used liberally (Fig. 1). The ohms input not only has a fuse, but also a series resistance and limiting diodes to minimize damage from an attempt to measure voltage while the instrument is in the ohms mode. The amperes input is now separated from the volt-ohms input to reduce the likelihood that a voltage measurement would be attempted while a low-impedance current shunt is in the circuit. The logic for the front-panel switching is designed so that if two buttons are pressed, the in-



Fig. 1. Both inputs to the Model 3476A Digital Multimeter located on the side of the instrument, are fused. Sliding the small panel to the right aligns the input holes with the fuses, making them readily accessible for replacement.

An Economical 3½-Digit Multimeter

Model 3476A, Hewlett-Packard's lowest priced digital multimeter, is a 3½-digit instrument that measures dc and ac volts, dc and ac current, and resistance. It has autoranging and autopolarity selection but it also has a range-hold function that retains a range regardless of input changes, Full-scale ranges are from ± 0.110 V to ± 1000 V dc and ac, ± 0.110 and ± 1.10 A dc and ac, and $1.10 \text{ k}\Omega$ to $11,000 \text{ k}\Omega$. Mid-range dc accuracy is $\pm (0.3\% \text{ of reading} + 1 \text{ digit})$. The frequency range for ac voltage and current measurements is 45 Hz to 5 kHz.

The most striking feature of this compact instrument is its unorthodox shape, a shape that evolved from human factor considerations. The thin, flat enclosure allows the instrument to be carried conveniently in a brief case or in a tool box. The upward slope on the forward edge of the top surface provides a convenient finger rest to prevent the instrument from sliding away when the pushbuttons are pressed. It also provides a handy grip for picking up the instrument. The "roof" over the display shields the LED display from direct light, enhancing its readability. The rim running below and up at each end of the row of pushbuttons protects the buttons from impact should the instrument be dropped accidentally.

Hewlett-Packard already offers an autoranging 3½-digit multimeter, the hand-held Model 970A Probe Multimeter (Hewlett-Packard Journal, November 1973). The design goal for the new Model 3476A was to get improved performance at lower cost by eliminating the circuit restraints imposed by the small size of the probe multimeter. Consequently, Model 3476A uses discrete components on a wave-soldered printed-circuit board rather than the hybrid circuit used in the probe multimeter. This reduced production costs below those incurred by the wirebonded hybrid circuit. Even the power transformer is wavesoldered into the instrument during the single soldering operation. However, to assure that high impedance is maintained at the input under all normally encountered environmental conditions, Teflon insulated wire and Teflon cloverleaf insulators are used, and this entails some hand wiring.

On the other hand, the monolithic digital integrated circuit

strument will go to the least vulnerable mode, usually the volts mode.

As a result, the new generation of DMMs is considerably tougher and more forgiving of accidental abuse than earlier generations.

Integrating the Attenuator

Advances in technology continue to improve the price/performance ratio achieved with new multimeter designs. One area that until recently had not benefited from new technology is the precision attenuator that ultimately determines a multimeter's accuracy. Historically, DMMs have used discrete wirewound resistors. Some use has been made of laser-trimmed thin-film and thick-film resistors, but these have usually been limited to values below one megohm if stable materials are used. One way around this limitation is found in the Model 970A Probe Multimeter which has low-cost discrete resistors of 1% accuracy in series with thin-film resistors; the thin-film resisdeveloped for the Model 970A Probe Multimeter is used in the Model 3476A because it reduces the large number of interconnections and parts that any digital multimeter needs. This integrated circuit includes counters, buffer storage, code conversion for the display, display scanner, autorange circuits, several ROMs, and most of the analog switching. It was modified for the 3476A application to include the range-hold function.

Costs were reduced further by use of the fine-line, thin-film resistor pack (see main article) that was not available at the time of the probe multimeter's development. The instrument's readout is a newly developed monolithic LED display similar to but larger than the LED displays used in the probe multimeter and also in HP hand-held calculators. It displays measured values directly in volts, kilohms, or amperes.

One version of the new multimeter is designed for ac line operation only (Model 3476A) and another version operates from internal NiCad batteries (Model 3476B). The battery-powered version operates up to eight hours on one battery charge and recharges overnight.



tors are trimmed to establish the accuracy of the series combinations.

Using thin-film resistors exclusively would reduce costs by eliminating several discrete components and the handling and soldering they entail. Tantalum nitride is a preferred material for a thin-film resistor because it has controllable temperature response, lends itself readily to vacuum deposition techniques, and the finished product is stable and durable. The drawback is that a thin deposition of tantalum nitride has a maximum resistance of 100 Ω per square, giving a practical maximum limit of about 60 k Ω using conventional thin-film techniques.

This has now been changed by application of state-of-the-art photomasking and other semiconductor processing techniques to the fabrication of tantalum-nitride resistors. Thin-film resistors can now be made with a line width of only 5 microns thus making it practical to obtain resistance values as high as 10 M Ω . A 10-M Ω resistor 5 microns wide turns out

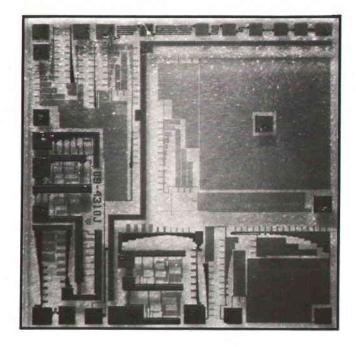


Fig. 2. Fine-line resistor set used in the Model 3465A Digital Multimeter is on a substrate measuring 4.5×4.5 mm. The square area in the upper right is a $10-M\Omega$ resistor in a square spiral pattern. With a 5-micron line width and 5-micron spacing, the lines are indistinguishable in this photo.

to be 500 millimeters long but when deposited with only 5-micron spacing between lines, it can be contained in a square less than 2.5 mm on a side.

With this technique, all of the resistors needed for a digital multimeter can be deposited on one sapphire substrate (Fig. 2). This close-packed arrangement assures that the resistance values track closely with changes in temperature, maintaining constant resistance ratios for more accurate performance. It also reduces space requirements. If implemented with discrete resistors, the same resistor set would require four square inches (2500 mm²) of printed circuit board.

The final leg of each thin-film resistor has a series of parallel shorting links that cause the total resistance to be lower than the desired value. These are opened selectively by a laser beam under computer control, effectively adding lengths of resistor to the total. Once an index mark on the substrate is located, a computer controls the X-Y positioning of the substrate according to the measured value of the resistor, moving the appropriate link under the laser beam for dissolution. In this way, each resistor is brought up to the desired value and the resistance ratios for each set of resistors can be trimmed to an accuracy of better than 50 parts per million.

Not only does this technique achieve good accuracy but it also lowers production costs by reducing the time needed for calibrating the finished instrument. It is a major contributor towards reducing the costs of the new HP DMM's while improving performance and reliability.

Rethinking the Circuits

The basic block diagram of a DMM hasn't changed (see Fig. 3), but advances in semiconductor technology require repartitioning of the functions to take advantage of large-scale integrated-circuit technology without sacrificing performance. For example, an autoranging multimeter with a dual-slope analogto-digital converter requires a large number of switches for analog signals. Since the switches are controlled by MOS control logic in a large-scale integrated circuit, it would be expedient to use MOS transistors as those switches.

MOS transistors, however, cannot directly replace mechanical switches because of resistance and voltage limitations. For one, MOS switches having ON resistances less than 100 ohms are too large to be practical and economical in a conventional circuit configuration. For another, the substrate on which all the logic and MOS switches are fabricated behaves as a "back-side" gate, so the source-to-substrate voltage of each switch modulates the switch's ON resistance. This "back-gate" bias effect thus constrains the use of MOS transistors as switches to applications where the source voltage is at or near circuit ground.

This suggests the use of an operational amplifier for

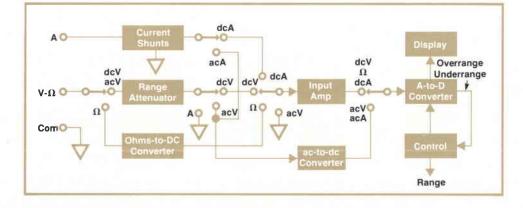


Fig. 3. Generalized block diagram of a digital multimeter. Individual instruments may differ in details.

A Precision 3¹/₂ Digit Multimeter

Model 3435A Digital Multimeter is a 3½ digit instrument that has better accuracy (0.1%) than Model 3476A, a wider frequency range for ac signals (to 100 kHz), and higher sensitivity for resistance measurements (10-m Ω resolution). It measures dc and ac volts with full-scale ranges from 200mV to 1200V, resistance from 20 Ω full-scale to 20 M Ω , and dc and ac current ranging from 200 μ A full-scale to 2000 mA, with automatic polarity indication and either manual or automatic range selection (except when measuring current). Lighted front-panel annunciators show the function and range selected.

An optional "touch-hold" probe enables a voltage reading to be retained on display when a pushbutton switch on the probe body is pressed. This facilitates measurements in situations where it may be difficult to hold the probe in position while looking away to read the measurement.

Pressing the button on the probe grounds the amperes input, which is converted to a logic input whenever the instrument is switched to either the dc or ac volts mode. Grounding the amperes input interrupts the voltmeter's logic circuits so voltage sampling is stopped and the most recent reading is retained on display. Releasing the button restores normal operation.

Model 3435A is powered by a sealed lead-acid storage battery that can give more than 10 hours of continuous operation with only 12 hours recharge (a built-in charger is included). With a new high-efficiency LED display, the voltmeter dissipates only three watts, not only extending battery life, but also enhancing accuracy, stability, and reliability by keeping internal temperatures low.

Model 3435A uses the fine-line resistors and the singlereference A-to-D converter described in the accompanying article, giving it high-grade performance at low cost. Servicing and calibration costs are also low because there are only four potentiometers and two capacitors that require adjustment during routine calibration procedures.

The instrument is housed in a tough plastic case, well suited for applications requiring portability. The carrying handle doubles as a bail, being able to rotate through 15 positions, each secured by a positive locking detent. An optional version (Opt. 002) is in a modular cabinet that can be racked or stacked with other HP modular instruments (see photo below).



an attenuator, using a switched feedback network for the various ranges as shown in Fig. 4a. The operational amplifier establishes a virtual ground at the summing point at its inverting input where the switches are. The problem with MOS transistor back-gate bias is thus eliminated. The problem with the ON resistance remains, however. The ON resistance in series with the 1-k Ω resistor of Fig. 4a must satisfy the following relationship if it is to introduce less than a one-count error in a full-scale reading in a 2000-count (3½-digit) voltmeter:

$$R_{\rm ON} \le \frac{1000\Omega}{2000} = 0.5\Omega$$

This is a value much lower than that realizable at the present time.

The effect of the MOS transistor ON resistance can be reduced significantly by shifting the summing point to the other side of the MOS switches and then using additional MOS switches to connect the appropriate summing point to the amplifier's inverting input, as shown in Fig. 4b. The ON resistance of a MOS switch in series with the $10-M\Omega$ input resistance easily satisfies the relationship (for a 1-count error in a 2000-count voltmeter):

$$R_{\rm ON} \leq \frac{10 \times 10^6 \Omega}{2000} = 5000 \Omega$$

The switches between the summing points and the amplifier's inverting input contribute negligible errors because very little current flows through them.

To prevent errors from source-to-substrate leakage currents in the OFF switches, the MOS switch fabrication process must be carefully controlled. A 200-mV input to the attenuator of Fig. 4 results in a mere 20 nA flowing through the 10-M Ω resistor. This corresponds to 10 pA per count in a 2000-count volt-



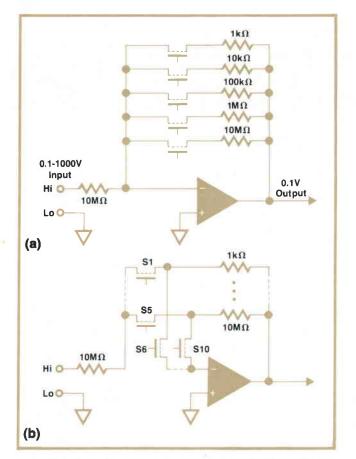


Fig. 4. (a) Range-switching arrangement. (b) Modification that reduces effect of MOS-transistor "on" resistance. Here, S1 and S6 are switched on to select one range, S2 and S7 (not shown) select another, and so on to S5 and S10.

meter. Thus, the sum of all leakage currents must be less than 10 pA to avoid errors from this source.

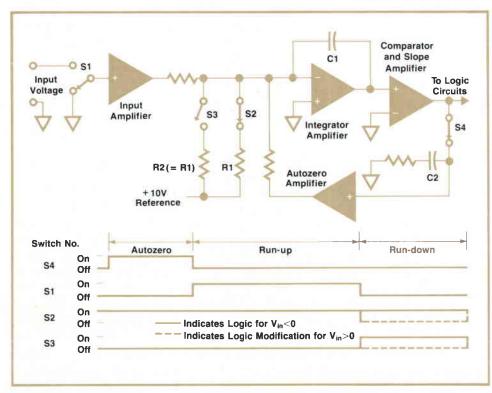
Lower-Cost Circuits

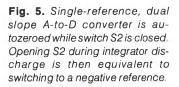
New ideas in circuit design continue to reduce the number and precision of parts used in multimeters. An example is the dual-slope A-to-D converter widely used in digital multimeters. A simplified diagram of one such converter is shown in Fig. 5. If R1 and S2 were removed from this diagram, the result would be an autozeroed single-polarity ($V_{in} \leq 0$) converter of traditional design.

The conversion cycle starts in autozero with S1 to ground and the voltage building up on C2 causing the current flow through C1 to go to zero. The resulting voltage on C1 is the difference between the integrator and comparator offset.

Next, S4 opens with C2 holding the zeroing voltage and S1 connects to the input voltage. Integrator capacitor C1 now charges for a fixed time established by the control circuit. Then, S1 switches to ground, S3 closes, and C1 discharges until it reaches the autozero voltage. At this time, the comparator changes states signaling the end of discharge. The time to discharge is proportional to the input voltage.

Dual-polarity operation has been added to this basic circuit by switching R2 to a -10V reference or by using an op amp circuit that inverts the +10Vreference to create a negative reference, or by charging a capacitor with the +10V reference and switching both ends of the capacitor to create a negative reference. The same result can be accomplished by



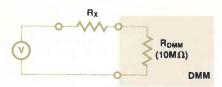


Extending the Ranges of a Digital Multimeter

Present-day digital multimeters typically have four to seven ranges for each function but by taking advantage of the high input impedances and low input bias currents characteristic of today's multimeters in the voltmeter mode, resistances and currents beyond those specified for the multimeter can be measured.

Very High Resistances

Resistances well into the gigaohm region are easily made with the aid of an external source and the set-up shown in the diagram. The multimeter is in the dc volts mode.



The unknown is found by evaluating the formula:

$$R_{x} = R_{DMM} \left(\frac{V_{SOURCE} - V_{DMM}}{V_{DMM}} \right)$$

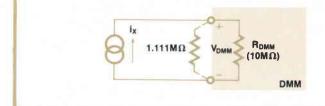
For example, if V_{SOURCE} is 10V dc, R_{DMM} is 10 $M\Omega,$ and V_{DMM} is 100 mV,

$$R_x = 10 M\Omega\left(\frac{10-0.1}{0.1}\right) = 990 M\Omega$$

If the DMM input resistance is very high, say $> 10^{10}$, it is a simple matter to arrive at reasonable numbers by paralleling the input with a 10 M Ω resistor.

Very Low Currents

A digital multimeter can be used in the dc volts mode as a nanoammeter where the multimeter's input resistance serves as the current shunt, as shown in the diagram below.



using only R1 and S2, as shown in Fig. 5. S2 is left on during autozero so the effect of its current is nulled, just like other currents flowing into the integrator. S2 is left closed continuously until a negative current is required at the integrator. Then by opening S2, the removal of the precision positive current through R1 appears to the integrator like the application of a precision negative current.

Acknowledgments

Contributors to the design of the Model 3476A Digi-

The unknown current, ix, is derived by evaluating the formula:

$$i_x = \frac{V_{DMM}}{R_{DMM}}$$

If V_{DMM} were 100 mV and R_{DMM} were 10 MΩ, i_x would be 10 nA. If the input were paralleled by a 1.111 MΩ resistor, the effective R_{DMM} would be 1 MΩ and the multimeter would then read in nano-amperes directly.

Pitfalls

Obviously, a manufacturer could include these ranges in the original design. Why doesn't he? The primary limiting factor is input bias current. No matter how good the input amplifier may be, there is a small amount of bias current, typically 10 to 100 pA, that can interfere with the measurement, and this current can change drastically with temperature. A voltage reading taken with the unknown impedance connected while no signal is applied will indicate the amount of error attributable to the input bias current.

A second limiting factor is the voltage applied in the ohms mode. To prevent component damage in the circuit under test, the open-circuit voltage of most DMMs in the ohms mode is limited to 5 volts dc. No such constraint exists when an external source is used but the operator should evaluate the possibilities for damage beforehand. Also, if very high voltages are used for very high resistances, prudent shielding should be the rule and a high-quality capacitor ought to be connected across the multimeter input to reduce noise.

Trading Resolution for Reduced Burden

There are times when making measurements of current or resistance at less than 10% of full scale may result in more meaningful results. In measurements of current, for example, a typical voltage burden (voltage drop across the DMM input terminals) of 100 mV would be reduced to 10 mV by switching to the next higher range. Measurement accuracy and resolution are reduced by a factor of 10, but may still be high enough for many measurements. The disturbance to the measurement caused by the voltage burden, on the other hand, is also reduced, so measurement accuracy may actually be increased.

For resistance measurements, a typical 1-volt burden is reduced to 0.1 volt by going to the next higher range. In many instances this would reduce errors caused by conduction in solid-state devices, again enhancing accuracy.

tal Multimeter were Roy Buck, Tom Mills, Mike Allender, and Don Aupperle (industrial design); to the Model 3435A, Bill Hale, Gary Stadele, Bob Jarvis, Marsh Faber, Bob Moomaw, Bob Livengood, Ed Pennington, John Shea, Dave Connell, and Jim Berry (industrial design); to the Model 3465A, Craig Walters (Group leader), Ed Pennington, Francis Fiedler, Jim Fulbright, and John Pennington (industrial design). Bob Jeremiasen developed the fine-line, thin-film resistor sets.

1-μV Resolution in a Low-Cost 4½ Digit Multimeter

Model 3465A/B Digital Multimeter has a 20-mV full-scale dc voltage range that gives a resolution of 1 μ V, very useful for measuring the outputs of strain gages and thermocouples or drift in precision voltage sources. The maximum resolution on ac voltage measurements is 10 μ V, on measurements of current (ac or dc) it is 10 nA, and on resistance measurements, 10 m Ω . Open-circuit voltage on the most sensitive ohms range does not exceed 5 volts to prevent damage to most semiconductor devices.

Midrange dc accuracy is $\pm\,0.02\%\,\pm\,1$ digit. The frequency range for ac measurements is 40 Hz to 20 kHz.

Model 3465A/B is manual ranging with autopolarity and autozero. Like Model 3435A, it can work with the optional "touchhold" probe to retain a measured value on display whenever the pushbutton on the probe is pushed. This multimeter is available in two versions. Model 3465A is in a modular cabinet that is readily combined with other modules for rack mounting or bench stacking. It has a variety of power options, including rechargable Nicad batteries with internal charger, throw-away type-D dry cells (alkaline cells give 60 hours continuous operation), or ac line. The dry-cell version can also operate on dc supplied from hand-held calculator battery chargers.

Model 3465B is housed in a streamlined plastic case with carrying handle. It is powered by ac line and rechargable Nicad batteries.

Like Models 3476A and 3435A, Model 3465A/B achieves quality performance at low cost by extensive use of computeraided testing, laser-trimmed fine-line resistors in the attenuator, and a single-reference bipolar A-to-D converter.





Roy D. Barker

Roy Barker graduated with a BSEE degree from the University of Oklahoma in 1962 and worked in satellite-tracking instrumentation and microwave data links before joining Hewlett-Packard in 1967, At HP, Roy was initially involved in production engineering, then became involved in IC design and production before becoming section manager for digital voltmeters. In his off hours, Roy likes to go cross-country skiing, often with his wife and 8-year-old son, and he also enjoys woodworking.



Virgil L. Laing

Virgil Laing first worked in IC development upon joining HP in 1968, subsequently becoming project leader for the NMOS process used for the 9800-series Calculator ROMs. He then designed a major part of the IC used in the 970A Probe Multimeter. Then he became project manager for the Model 3435A Multimeter. He has bachelor's, master's, and PhD degrees in electrical engineering, all from the University of Minnesota. Virgil enjoys the Colorado outdoors, going pheasant

hunting and taking his family on hiking and camping trips.

	10000001000000000	00.4.00000	
RANGE ±0.110V	ACCURACY (90 da ±(0.3% of reading		
±1.10V			
s 11.0V	±(0,3% of reading	⊢ 1 digit}	
±110V	±(0.4% of reading	+ 1 digit)	
±1100V (1000V max)			
COMMON MODE	COEFFICIENT ±(0.05* REJECTION (1K() under NCE 10 M(0.±5%) NON: 1100V peak.		
RANGE*	ACCURACY (90 day	s 201030°C 5-0	rearting + no. pldio
HANGE	and the second se		
0.110V	45 Hz to 2 kHz s (2% + 6)	2 to 5 kHz ±(6% + 8)	5 to 10 kHz =(18% + 10)
1.10V	- 9 (M. H. 19)	H1H0H/T-90	=1+0-0 (* 14)
1100V (700V rms max	=(1,5% + 4)	±{3% + 6}	±(8% + 10)
	bove 3% of full scale		
NPUT CAPACIT	NCE: 10 MΩ±5% ANCE: <30 pF FION: <1100V peak		
RANGE ±0,110A ±1.10A TEMPERATURE IMPEDANCE: 1- CURRENT PRO' C AMMETER	ACCURACY (90 da ±(0.8% of reading COEFFICIENT: ±(0.05% -1.5 ohm constant FECTED: 1.5A fuse	+ 2 digits) % of reading + 2	
RANGE ±0,110A ±1.10A TEMPERATURE IMPEDANCE: 1- CURRENT PRO' C AMMETER	±(0.8% of reading COEFFICIENT: ±(0.05% -1.5 ohm constant	+ 2 digits) % of reading + 2 to 30°C; % of rea	
RANGE ±0.110A ±0.110A ±1.10A TEMPERATURE IMPEDANCE: 1-CURRENT PRO' CURRENT PRO' CAMMETER RANGE* A 1.10A A	± (0.8% of reading COEFFICIENT: ± (0.05% -1.5 ohm constant FECTED: 1.5A fuse CCURACY (90 days, 20 45 Hz to 2 kHz ± (2% + 4)	+ 2 digits) % of reading + .2 to 30°C; % of rea 2 ±	ding + no of digits) to 5 kHz (3.5% + 6)
RANGE ±0.110A ±0.110A ±1.10A TEMPERATURE IMPEDANCE:1- CURRENT PRO' COMMETER RANGE* A 1.1A 0.11A	±(0.8% of reading COEFFICIENT: ±(0.05 -1.5 ohm constant FECTED: 1.5A fuse CCURACY (90 days, 20 45 Hz to 2 kHz	+ 2 digits) % of reading + .2 to 30°C; % of rea 2 ±	ding + no of digits) to 5 kHz
RANGE =0.110A ±1.10A TEMPERATURE IMPEDATURE CURRENT PRO' CC AMMETER RANGE' A 1.17A 0.11A "Ranges usable ii TEMPERATURE	±(0.8% of reading COEFFICIENT: ±(0.05' -1.5 ohm constant rECTED: 1.5A fuse CCURACY (90 days, 20 45 Hz to 2 kHz ±(2% + 4) ±(2.5% + 6)	+ 2 digits) % of reading + 2 to 30°C; % of rea 2 ±i ±i	ding + no. of digits) to 5 kHz (3.5% + 6) (5.5% + 6)
RANGE =0.110A =1.10A TEMPERATURE IMPEDANCE: 1- CURRENT PRO CAMMETER RANGE* A 1.1A 0.11A *Ranges usable 1 TEMPERATURE IMPEDANCE: 1- CURRENT PRO OHMMETER	±(0.8% of reading COEFFICIENT: ±(0.0%) TECTED: 1.5 ohm constant TECTED: 1.5A fuse. CCURACY (90 days, 20 45 Hz to 2 kHz ±(2%+4) ±(25%+6) above 3% off full scele. COEFFICIENT: ±(0.0%) -1.5 ohm constant TECTED: 1.5A fuse.	+ 2 digits) % of reading + .2 to 30°C; % of rea ±1 ±1 % of reading + 0	ding + no. of digits) to 5 kHz (3.5% + 6) (5.5% + 6)
RANGE =0.110A =1.10A EMPERATURE IMPEDANCE: I- CURRENT PRO' C AMMETER RANGE A 1.1A 0.11A *Ranges usable IMPEDANCE: I- CURRENT PRO' DHIMMETER RANGE C11KD	±(0.8% of reading COEFFICIENT: ±(0.0%) TECTED: 1.5 ohm constant TECTED: 1.5 A fuse. CCURACY (90 days, 20 45 Hz to 2 kHz ±(2%+4) ±(2.5%+6) above 3% off full scale. COEFFICIENT: ±(0.05) -1.5 ohm constant TECTED: 1.5A fuse.	+ 2 digits) % of reading + .2 to 30°C; % of rea : : : : : : : : : : : : : : : : : : :	ding + no. of digits) to 5 kHz (3.5% + 6) (5.5% + 6)
RANGE 20.110A 21.10A 21.10A 21.00A 21.00A 20	±(0.8% of reading COEFFICIENT: ±(0.0%) TECTED: 1.5 ohm constant TECTED: 1.5A fuse. CCURACY (90 days, 20 45 Hz to 2 kHz ±(2%+4) ±(25%+6) above 3% off full scele. COEFFICIENT: ±(0.0%) -1.5 ohm constant TECTED: 1.5A fuse.	+ 2 digits) % of reading + .2 to 30°C; % of rea : : : : : : : : : : : : : : : : : : :	ding + no. of digits) to 5 kHz (3.5% + 6) (5.5% + 6)
RANGE =0.110A =1.10A TEMPERATURE IMPEDANCE: I- CURRENT PRO- C AMMETER RANGE I.17A 0.11A *Ranges usable IMPEDANCE: GURRENT PRO- DHIMETER RANGE CURRENT PRO- DHIMETER RANGE CI % RD 116 KD 116 KD	±(0.8% of reading COEFFICIENT: ±(0.0%) TECTED: 1.5 ohm constant TECTED: 1.5 A fuse. CCURACY (90 days, 20 45 Hz to 2 kHz ±(2%+4) ±(2.5%+6) above 3% off full scale. COEFFICIENT: ±(0.05) -1.5 ohm constant TECTED: 1.5A fuse.	+ 2 digits) 6 of reading + .6 to 30°C; % of reading + .6 = = = + + + + + + + + + + + + +	ding + no. of digits) to 5 kHz (3.5% + 6) (5.5% + 6)
RANGE 20.110A 21.10A 21.10A 21.00A 21.00A 20	±(0.8% of reading COEFFICIENT: ±(0.0%) TECTED: 1.5 ohm constant rECTED: 1.5 Ah fuse. CCURACY (90 days, 20 45 Hz to 2 kHz ±(2% + 4) ±(2.5% + 6) above 3% off full scale. COEFFICIENT: ±(0.05) -1.5 ohm constant TECTED: 1.5A fuse. ACCURACY (90 d ±(0.5% of reading	+ 2 digits) % of reading + .2 to 30°C; % of read = 1 % of reading + 0 ays, 20 to 30°C) + 1 digit) + 1 digit)	ding + no. of digits) to 5 kHz (3.5% + 6) (5.5% + 6)
RANGE 20.110A 21.10A 21.10A 11.0A 11.0A 20.00000000000000000000000000000000000	±(0.8% of reading COEFFICIENT: ±(0.0%) FIC Software COURACY (90 days, 20 45 Hz to 2 kHz ±(2% + 4) ±(2.5% + 6) above 3% off full scale COEFFICIENT: ±(0.0%) -1.5 ohm constant FECTED: 1.5A fuse. ACCURACY (90 d ±(0.5% of reading ±(0.3% of reading)	+ 2 digits) % of reading + 2 to 30°C; % of read 2 2 4 % of reading + 0 2 4 % of reading + 0 4 4 4 4 4 4 4 4 4 4 4 4 4	ding + no. of digits) to 5 kHz (3 5% + 6) (5 5% + 6) 5 digit)/°C
RANGE 20.110A 21.10A 21.10A 21.10A 21.10A 21.10A 21.10A 21.11A	±(0.8% of reading COEFFICIENT: ±(0.0%) TECTED: 1.5 ohm constant FECTED: 1.5 Ah use. CCURACY (90 days, 20 45 Hz to 2 kHz ±(2.5% + 6) above 3% of full scale. COEFFICIENT: ±(0.0%) -1.5 ohm constant TECTED: 1.5A tuse. ACCURACY (90 d ±(0.5% of reading ±(0.5% of reading) ±(0.5% of reading ±(0.5% of reading) ±(0.5% of reading) ±(0.5% of reading) ±(0.5% of reading) ±(0.5% of reading) COEFFICIENT: ±(0.05% of read	+ 2 digits) & of reading + 2 to 30°C; % of reading + 2 = = = % of reading + 0 ays, 20 to 30°C) + 1 digit) + 1 digit) + 1 digit) % of reading + 0 (mms continuous, al ONS: 0 to 40°C.	ding + no. of digits) to 5 kHz (3 5% + 6) (5 5% + 6) 5 digit)/°C 12 digit)/°C 12 digit)/°C 12 digit)/°C 12 digit)/°C
RANGE 20.110A ±1.00A ELIDA TEMPERATURE IMPEDANCE: LLA CURRENT PRO CAMMETER RANGE* L1A 0.11A "Ranges usable TEMPERATURE IMPEDANCE: CURRENT PRO CHAMMETER RANGE 116 k1 110 k1 110 k1 110 k1 110 k1 110 k1 110 k2 TEMPERATURE OPEN CIRCUIT NPUT VOLTAG 30V to 250Vrn TANGING: Automa VERLOAD INDIC STANDARD	±(0.8% of reading COEFFICIENT: ±(0.6%) 15 ohm constant FECTED: 1.5 Ah constant FECTED: 1.5 A fuse. COURACY (90 days, 20 45 Hz to 2 kHz ±(2% + 4) ±(2% + 6) above 3% off full scale. COEFFICIENT: ±(0.05% -1.5 ohm constant TECTED: 1.5A fuse. ACCURACY (90 d ±(0.5% of reading ±(0.5% of reading ±(0.3% of reading	+ 2 digits) & of reading + 2 to 30°C; % of reading + 2 = = = % of reading + 0 ays, 20 to 30°C) + 1 digit) + 1 digit) + 1 digit) % of reading + 0 (mms continuous, al ONS: 0 to 40°C.	ding + no. of digits) to 5 kHz 3 5% + 6) 5 digit)/°C 12 digit)/°C 12 digit)/°C 12 digit)/°C <95% RH 104-127V; 54-86 Hz
RANGE 20.110A 21.10A 21.10A 21.10A 21.10A 21.10A 21.10A 21.11A	±(0.8% of reading COEFFICIENT: ±(0.6%) 15 ohm constant FECTED: 1.5 Ah constant FECTED: 1.5 A fuse. COURACY (90 days, 20 45 Hz to 2 kHz ±(2% + 4) ±(2% + 6) above 3% off full scale. COEFFICIENT: ±(0.05% -1.5 ohm constant TECTED: 1.5A fuse. ACCURACY (90 d ±(0.5% of reading ±(0.5% of reading ±(0.3% of reading	+ 2 digits) & of reading + 2 to 30°C; % of reading + 2 = = = % of reading + 0 ays, 20 to 30°C) + 1 digit) + 1 digit) + 1 digit) % of reading + 0 (mms continuous, al ONS: 0 to 40°C.	ding + no. of digits) to 5 kHz 3 5% + 6) 5 digit)/°C 2 digit)/°C 12 digit)/°C 12 digit)/°C 12 digit)/°C 12 digit)/°C 12 digit)/°C 14 digit)/°C
RANGE 20.110A ±1.00A ELIDA TEMPERATURE IMPEDANCE: LLA CURRENT PRO CAMMETER RANGE* L1A 0.11A "Ranges usable TEMPERATURE IMPEDANCE: CURRENT PRO CHAMMETER RANGE 116 k1 110 k1 110 k1 110 k1 110 k1 110 k1 110 k2 TEMPERATURE OPEN CIRCUIT NPUT VOLTAG 30V to 250Vrn TANGING: Automa VERLOAD INDIC STANDARD	±(0.8% of reading COEFFICIENT: ±(0.6%) 15 ohm constant FECTED: 1.5 Ah constant FECTED: 1.5 A fuse. COURACY (90 days, 20 45 Hz to 2 kHz ±(2% + 4) ±(2% + 6) above 3% off full scale. COEFFICIENT: ±(0.05% -1.5 ohm constant TECTED: 1.5A fuse. ACCURACY (90 d ±(0.5% of reading ±(0.5% of reading ±(0.3% of reading	+ 2 digits) % of reading + 2 to 30°C; % of reading + 2 =: =: % of reading + 0 ays, 20 to 30°C) + 1 digit) + 1 digit) + 1 digit) % of reading + 0 (rms continuous, al ONS: 0 to 40°C.	ding + no. of digits) to 5 kHz 3 5% + 6) 5 digit)/°C 12 digit)/°C 12 digit)/°C 12 digit)/°C <95% RH 104-127V; 54-86 Hz

WEIGHT: 3476A, 0.77kg (1 lb.	CIFICATIONS 11 oz.); 3476B, 0.97kg (2 lb. 2 oz.). 58 mm wide × 206 mm deep (2 3 0 3302 6 6 0 3302 8 1	RESPONSE TIME: 1.6 seconds 1.2 seconds for each range c INPUT TYPE: Floating, 500V m	
PRICES IN U.S.A.: 3476A, \$2	05- 3476B \$275	INFOT TIPE. Housing, Soot In	axing the common to ground
PRICES IN U.S.A., SHOR, SE	20, 04/00, 02/0		AC Current
		Ranges	Maximum Display
HP Model 3	3435A Digital Multimeter	200µA	199.9µA
		2mA	1.999mA
	DC Voltmeter	20mA	19.99mA
		200mA	199.9mA
Ranges	Maximum Display	2000mA	1999mA
±200mV	+199.9mV		(fuse protected); voltege, 250V
			(ruse protected); voitage, 250v
±2V	±1.999V	RANGING: Manual only	
±20V	± 19 99V	SENSITIVITY: 100nA on 200µA	галде
±200V	±199.9V	ACCURACY (with display of >2	0 digits; 1 year, 15 to 30°C @ 95% RH):
± 1200V	±1199V		
SENSITIVITY: 100µV on 200n		Range	Specification
		- (%)	of reading + no. of digits)
MAXIMUM INPUT: 1200V (dc		2000mA	
RANGING: Automatic or manu		200mA ±6	2% +4) ±(1.2% +4)
POLARITY: Automatically sen	sed and displayed		1.7% +4) ±(0.9% +4)
ACCURACY (1 year, 15 to 30	%C at 95% RH):	200µA	
		30 Hz	50 Hz 10 kHz
Range	Specificationa		
200m V	±(0 1% of reading + 2 digits)	Fr	equency of Input Signal
2V to 1200V	±(0 1% of reading + 1 digit)		
TEMPERATURE COEFFICIES	VT (0 to 15°C and 30 to 55°C):	TEMPERATURE COEFFICIEN	T (0 to 15°C and 30 to 55°C):
±(018% reading + 0.1 digi	0/°C.	± (0.05% of reading + 0.2 dis	
INPUT RESISTANCE: 10 MQ		VOLTAGE BURDEN:	
INPUT TYPE: Floating: 500V	a re-	VOLTAGE DOMDER.	
NORMAL MODE REJECTION		Range	Maximum at Full Scale
EFFECTIVE COMMON MOD	DE REJECTION (1k unbalance): >120 dB at	200µA to 20mA	<220mV rms
50/60 Hz ±0 1%		200mA range	<240mV rms
RESPONSE TIME: <0.7 seco	nds to within 1 digit of final value on one range. Add	2000mA range	<400mV rms
1 second for each range ch			s on any range to within 3 digits of final v
I Second for each range of	ange	INPUT TYPE: Floating, 500V n	s on any range to wream a digits of initial v
	DC Current	MPOT TTPE: Hoading, boov in	taximum common to ground
	Do ourione		
			Ohmmeter
Ranges	Meximum Display	Ranges	Maximum Display
±200µA	±199.9µA	200	19.99Ω
±2mA	±1.999mA		
±20mA	+ 19 99mA	2000	199 9Ω
		2 kΩ	1 999 kΩ
±200mA	± 199.9mA	20 kΩ	19.99 kΩ
±2000mA	± 1999mA	200 k0	199.9kO
SENSITIVITY: 100nA on 200µ	A range	2MΩ	1.999MQ
	A (fuse protected); voltage, 250V	2000	
HANGING: Manual only	A (luae protected), voltage, 200 v		19 99MΩ
		SENSITIVITY: 10 milliohm on 2	20Ω range
POLARITY: Automatically ser		INPUT PROTECTION: 250V rd	ns
ACCURACY (1 year, 15 to 30	°C at 95% RH):	RANGING: Automatic or manu	al .
Range	Specifications	ACCURACY (1 year, 15 to 30%	
200µA to 20 mA	± (0.3% of reading + 2 digits)	// Jone 1 (1) Jone 10 10 10	e e box rath
2000mA	±(0.6% of reading + 2 digits)		
		Range	Specifications
	NT (0 to 15°C and 30 to 55°C): ±(028% of reading	20Ω	± (0.5% of reading + 10
+ 0 1 digits)/°C		200Ω—2ΜΩ	±(0.2% of reading + 2
VOLTAGE BURDEN:		20MΩ	±(0.8% of reading + 2
		TEMPERATURE COEFFICIEN	± (0.0 % 0) 1880 mg + 2
Range	Maximum at Full Scale	TEMPERATURE COEFFICIEN	1 (0 to 15°C and 30 to 55°C):
200µA to 20mA	<220mV	Range	Specifications
200mA	<240mV	20Ω—2MΩ	±(0.04% of reading + 0.2
2000mA	<400mV	20MΩ	±(18% of reading + 0.2)
RESPONSE TIME: 0.7 secon	ds on any range to within 1 digit of final value	CONFIGURATION: 2 wire	at to a or roughly + o'z i
		CONFIGURATION. 2 WIG	
	A O Mallanatas	OPEN CIRCUIT VOLTAGE: <	
	AC Voitmeter	CURRENT THROUGH UNKNO	DMN.
AC CONVERTER: Average re	esponding, rms calibrated	Range: 20Ω 200Ω	2 kΩ 200 kΩ 2 MΩ 20
		Current: 5mA 5mA	500µA 5µA 500nA 500
Banges	Maximum Diaplay		to within 1 digit. Add 0.8 seconds for each
200mV	199.9mV	RESPONSE TIME. 0.0 SOCOIDS	to within 1 digit. Add 0 6 seconds for each
2V	1.999V		General
20V	19.99V	CALIBRATION: Data sheat sh	ecifications guaranteed for 1 year.
200V	199.9V	READING RATE: 2.4-4.7/sec	depending on input level
1200V	1199V	TEADING HATE. 24-4.7/Sec	separation ig on importiever
		OPERATING TEMPERATURE	
SENSITIVITY: 100µV on 200		HUMIDITY: 95% RH, +15 to +	
MAXIMUM INPUT: 1700V (dd		POWER: AC line: 48-440 Hz; 6	
RANGING: Automatic or man			ad-acid 10 hours minimum continuous o
	≥20 digits; 1 year, 15 to 30°C at 95% RH)		time; 16 hours operating, 12 hours nono
the composition (man capitaly of a	- a again, . you, to to be o at both firth		
			ER DISSIPATED: ac only; 3 watts; with
Bange	Specifications	8 watts	
30 Hz-50 Hz	±(1.5% of reading ± 3 digits)	DIMENSIONS: 238.1 mm wi	ide×98.4 mm high×276.2 mm deep
50 Hz-20 kHz	±(0.3% of reading ± 3 digits)	37/a x 10% inches). Oct 002 /	210×857×267 mm (8¼×3¾×10½ in)
		WEIGHT: 2 41 kg (5 lb., 5 oz);	
20 kHz-100kHz	±(1 5% of reading ± 10 digits)		
	NT (0 to 15°C and 30 to 55°C):		; without batteries (Opt. 001), less \$65. R
±(0.04% of reading + 0.2 d	Soith/°C	stack case Opt 002 (ac line p	oower only), less \$35 34112A Touch-Hol
INPUT IMPEDANCE: 5 MΩ//5	i0 nF	\$40	

Range	Specification	
2000mA	(% of reading + no of digits)	
2000mA	±(2% +4) ±(1.2% +4)	
200mA	±(1.7% +4) ±(0.9% +4)	
	0 Hz 50 Hz 10 kH	17
	50112 1011	
	Frequency of Input Signal	
TEMPERATURE COEFFI	CIENT (0 to 15°C and 30 to 55°C)	17
± (0.05% of reading + (VOLTAGE BURDEN:		
Bange	Maximum	at Full Scale
200µA to 20n	A <220r	mV rms
200mA rang	e <240r	mV rms
2000mA rang	e <400r	mV rms
RESPONSE TIME: 1.6 se	conds on any range to within 3 di	gits of final value
INPUT TYPE: Floating, 5	0V maximum common to ground	
	Ohmmeter	
Renges	Maximum Display	24
200	19.99Ω	
2000	199.90	
2 kΩ	1 999 kΩ	
20 kΩ	19.99 kΩ	
200 kΩ	199 9kΩ	
2MΩ	1 999MΩ	
20MΩ	19 99MΩ	
RANGING: Automatic or ACCURACY (1 year, 15 1		
Range		cifications
20Ω		eading + 10 digits)
200Ω—2MΩ		reading + 2 digits)
		reading + 2 digits}
TEMPERATURE COEPE	CIENT (0 to 15°C and 30 to 55°C)	
Range		cifications
20Ω-2MΩ		ading + 0.2 digits)/°C
20MΩ		ading + 0.2 digits)/°C
CONFIGURATION: 2 win		
OPEN CIRCUIT VOLTAC		
	00Ω 2 kΩ 200 kΩ 2	MΩ 20 MΩ
		00nA 50nA
RESPONSE TIME: 0.8 se	conds to within 1 digit. Add 0 8 seco	ands for each range
	General	
CALIBRATION: Data she	et specifications guaranteed for 1	year.
READING RATE: 2.4-4	7/sec depending on input level	
OPERATING TEMPERAT	URE: 0 to 55°C	
HUMIDITY: 95% RH, +1		
POWER: AC line: 48-440		
	e lead-acid 10 hours minimum	
	arge time; 16 hours operating, 12	
	POWER DISSIPATED: ac only; 3	watts; with charger
8 watts		
	m wide×98.4 mm high×276.2	
31/s × 10% inches) Opt	002, 210×85.7×26.7 mm (81/4×33	%a×10½ m)

3/9 × 10/4 inches) Ogt 002, 210 × 85.7 × 26.7 mil (8/4 × 3/9 × 10/4) VEIGHT: 24 i kg (5 b. 5 oz); Opt 001, 164 kg (4 b. 1 oz); RICES IN U S. 4345, 3400 kmiotu batenise (0,01 o01),less 555. Rack-and-stack case Opt 002 (ac line power only), less \$35.34112A Touch-Hold Probe, \$40.

H. Mac Juneau

country skis, hikes, plays volleyball, and occasionally does some photography.

Joe E. Marriott

A 1969 graduate of the University of Utah (BSEE), Joe Marriott joined HP that same year, going to work on the Model 3403A Truerms Voltmeter. Returning to HP following a tour of duty with the National Guard, Joe contributed to the 970A and 3465A Voltmeters. While working on the 3476A/B Joe became project manager. Along the way, he earned an MSEE degree at Colorado State University in the HP Honors Co-op program. Married, and with a 2-year-old daughter, Joe cross-

Digital Voltmeter and then on high-speed A-to-D converters as project manager. For three years, Mac was product assurance manager with time out as project manager for the Model 3476A Multimeter. He is now manager of the HP Loveland facilities IC lab. He has a BSEE degree from Swarthmore College (Philadelphia) and MSEE and PhD degrees from the University of Minnesota. With

Mac Juneau joined HP in 1967,

going to work on the Model 3480A

children 8 and 5, Mac contributed to a school playground design. He also does some woodworking and creates welded sculptures.

ONSE TIME: 1.6 seconds to within 3 digits of final value on one range. Add seconds for each range change TTYPE: Floating, 500V maximum common to ground AC Current

<section-header> Application Application Import intervention Developeration Application Developeration<</section-header>				0.0501510.0		10.27		4	
De Curionier 				SPECIFICA	TIONS				
DC Voltmeir mage Buttom Dispression 100 Voltmeir 2001 1000000000000000000000000000000000	HP Model 346	5A/B Digital Multimeter		Ohmmet	ter	TEMPERAT	URE COEFFICIEN	r (0°C to 50°C).	
DC Voltmeter Dot Not reader Dot Not						±0.005%	of reading ± .2 digi	t.	
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DC Voltmeir Solid S						INPUT TYPE	: floating, 500V ma	comuch common to gro	und.
List You Humps Do builting in the part of t						OVERLOAD	PROTECTION: dc	600Y max; ac. 500V	rms, 800V peak
Ange Maximum Displey 2.00 10.00 2.00 10.00 2.00 10.00 2.000 10.00	DO	C Voltmeter				RESPONSE	TIME; 5 Seconds in	9 WITHIN 1 digit.	
Name Maximum Diaging 2010 1.000 - 2010* 10.000 10.000 - 2010* 10.000 10.000 - 2010* 10.0000 10.0000 10.000									
minimum minimum minimum Markabase Mar	Contraction of the second	1					100 100		
- 000 ⁻¹ 198 g - 200 ⁻¹ MPUT PROTECTION 2000 (s. + paik = 2000 /mit. MPUT PROTECTION 2000 (s.					99			AC Current	
			SENSITIVITY: 10 P	nillohm on lowest range	and a second				
± 300° ± 30°° ± 30°°			ACCURACE	ON: 350V (dc + peak ac)	250V ma	Renge		Maximum Die	play
1000/1 1000/1			and a started of the	an an a character in the same lat	a).				
			Ran	ge	Specifications				
Balance Theorem Intervent mode mode mode mode mode mode mode mode	± 1000V		200	Ω					
Automic interpretation of marking and marked interpretations interpreta	0 145				±0.02% of reading ± 1 digit		1		
POLATY: Advanced waves and depayed Temper to 2000 of reading of the source of the	SENSITIVITY: 1 microvolt on lowe	st range	20 M	Ω		ZUUUMA		1999.9	
Accurately (results) Range Besidiations Sold Wire (results) Sold Wire (results) </td <td>MAXIMUM INPUT: 1000V max do</td> <td>and peak ac.</td> <td>TEMPTOLOGY</td> <td>OFFERING STREET</td> <td>19</td> <td>SENSITIVITY</td> <td>: 10nA on inwest -</td> <td>000</td> <td></td>	MAXIMUM INPUT: 1000V max do	and peak ac.	TEMPTOLOGY	OFFERING STREET	19	SENSITIVITY	: 10nA on inwest -	000	
Range Supplication Control in the set in t	PULARITY: Automatically sensed	and displayed	TEMPERATURE C	OEFFICIENT (0°C to 50°C	5):	MAXIMUM IN	PUT: 2A from <25	OV source ituse orotac	tert Eulerale to 10
Base Beset/Returner Boolt mu 2 Mil LODits of reading/C X000 mo 2001 2000 mil 2000 2000 mil 2000 2000 mil 2000 2000 mil 2000 1000 mo 2001 2000 mil 2000 2000 mil 2000 2000 mil 2000 2000 mil 2000 1000 mo 2001 2000 mil 2000 2000 mil 2000 2000 mil 2000 2000 mil 2000 1000 mo 2001 2000 mil 2000 2000 mil 2000 2000 mil 2000 2000 mil 2000 1000 mo 2001 2000 mil 2000 2000 mil 2000 2000 mil 2000 2000 mil 2000 1000 mo 2001 2000 mil 2000 2000 mil 2000 2000 mil 2000 2000 mil 2000 1000 mo 2001 2000 mil 2000 2000 mil 2000 2000 mil 2000 2000 mil 2000 1000 mo 2001 2000 mil 2000 2000 mil 2000 2000 mil 2000 2000 mil 2000 1000 mo 2001 2000 mil 2000 2000 mil 2000 2000 mil 2000 2000 mil 2000 1000 mo 2001 2000 mil 2000 2000 mil 2000 2000 mil 2000 2000 mil 2000 1000 mo 2000 2000 mil 2000 2000 mil 2000 2000 mil 2000 2000 mil 2000 1000 mo 2000 2000 mil 2000 2000 mil 2000 2000 mil 2000 2000 mil 2000 1000 mo 2000 2000 mil 2000 2000 mil 2000 2000 mil 2000 2000 mil 200	ACCOMACT (1 year, 23°C ±5°C	at 90% HH):	Dan		Presilent	decreasing	linearly to 50% full a	cale at 20 kHz on lowe	at 3 ranges 2 kHz me
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BODY ±0.00% of reading ± 1 dgs 1000% ±0.00% of reading ± 1 dgs 2000 A ±0.00% of reading ± 1 dgs						ACCURACY	1 year, 23°C ± 5°C	@ 95% RH).	
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THE CONFIDENT (I/C to SOC): SOCIAL STRATES SOCIAL		±0.025% of reading ± 1 digit	CONFIGURATION:	2 wre		-			
= 0.00% of reading-C Range Current mage Specifications 2.0.0 In A 200 // M 2/V Specifications 2.0.0 In A MPUT RESERVANCE: 2.0.0 In A 2.0.0 In A MPUT TVPE: (starting, SOV maximum common to groud MODING = 1.% AC Voltmeter AC Voltmeter AC Converter: starting responder, rms calculated AC Voltmeter AC Converter: starting responder, rms calculated In B SOM // = 1.% Maximum Display 2.00 // 2.00 // 2.00 // 2.00 // SOM // = 1.999 SOM // 1.999 2.00 //			OPEN CIRCUIT VO	LTAGE: <5V max.		20 KHz			
INPUT RESIGNANCE: 2000 min A 2001 mi	TEMPERATURE COEFFICIENT (0°C to 50°C):							100
2 40 mak mak 2 80 million 2 80 million 2 8						10.6547	±15 digita		
Rege Specifications 20 kit 10 µA Provide the second	mpor nesistance:					10 10 16	A DEL mading		
Some finition Some finition<	Range	Breatfortions		10					
200 fmu 10000 10M1 ± 1% 2000 M1 1 µA 1 µA 1 µA NPUT TYPE: foating, 5000 maximu nommon to ground. 00M1 0.1 µ 1 µA 1 µA NPUT TYPE: foating, 5000 maximu nommon to ground. 00M1 0.1 µ 1 µA 1 µA NPUT TYPE: foating, 5000 maximu nommon to ground. 00M1 1.1 µA 1 µA 1 µA NPUT TYPE: foating, 5000 maximu nommon to ground. 00M1 1.1 µA 1 µA NPUT TYPE: foating, 5000 maximu nommon to ground. 00M1 1.1 µA NOM1 No. 2 NS. RESPONSE TIME: 2 seconds to within 1 dgt. AC Voltmeter AC ONVERTER: searage responding. Maximum Display 200 µA 200				10 µA		Current 2 kHz	and organized		
APUT TYPE: foating. 500/ maximum common to ground MORMAL MODE REJECTIOND (*) 00 dis dis 500 db ± 1: 1%. AESPONSE TIME: 2 seconds to within 1 digit. BESPONSE TIME: 2 seconds to within 1 digit. Converting time time time time time time time time	20V thru 1000V	$10M\Omega \pm 1\%$	2000 kΩ			Frequency		±0.65% reading	
APUT TYPE: foating, SDV maximum common to ground MORMAL, MODE REJECTOR: * 90% dit SLOBO At z: 15% EFFECTIVE COMMON MODE REJECTOR: * 90% dit SLOBO At z: 15% EFFECTIVE COMMON MODE REJECTOR: * 90% dit SLOBO At z: 15% EFFECTIVE COMMON MODE REJECTOR (* 16 du tubulatence): >120 dit at SDBO At z: 15% espace RESPONSE TIME: 2 seconds to within 1 digit. DC Current AC CONVERTER: sverage responding, rms calibrated. Name Name Name DC Current Name Name SDBO At z: 15% Name Name Name SDBO At z: 15% Name Name Name Name Name SDBO At z: 15% Name			20 MΩ	0.1 µ		New York	±0.4% reading	=5 dgbi	
EFFECTIVE COMMON MODE REJECTION (1 kit) unbalance): >120 dB at 5000 ht = 1%. AC CONVERTER: average responding, rms calibrated 200 µA 20 mA 20 mA 20 mA 20 mA 200 mA 200 µA 200 µA 20 mA 200 µA 20 mA 200 µA	INPUT TYPE: floating, 500V maxir	num common to ground				5 KP12			
5000 ht = 1 %. AC CONVERTER: average responding, rms calibrated: 20 ht = 1 %. 20 ht = 1 % % % % % % % % % % % % % % % % % %	NORMAL MODE REJECTION: >	60 dB at 50/60 Hz ± 1%	RESPONSE TIME:	2 seconds to within 1 digit					
RESPONSE Time: 1 second to within 1 dgit. AC CONVERTER: average responding, mice addinging 200 µA	50/90 Hz + 1%	EJECTION (1 kΩ unbalance): >120 dB at				40 Hz		=5 di	2na
DC Current Ranges Maximum Display Disp		this 1 digit							
DC Current 1999 DC Current 1999 DV Dissipation DV Di		and t age	AC CONVENTEN: 8	iverage responding, rms o	allbrated	200	μΑ 20		ma 2000
DC Current 200 mV 19 89 g 200 v 19 99 g 200 v 19 99 g 200 v 500 v 200 v 200 v <td></td> <td></td> <td>Ranges</td> <td>Mexin</td> <td>num Diepley</td> <td></td> <td></td> <td>Current Range</td> <td></td>			Ranges	Mexin	num Diepley			Current Range	
Bangan Bangan Solution				199,99	9				
Response Maximum Display 200V 199.99 200µA 199.99 500V 500.0 20nA 199.99 500.0 500.0 20nA 199.99 BENSITIVITY: 10µ U on lowest range 200nA 199.99 BENSITIVITY: 10µ U on lowest range 200nA 199.99 BENSITIVITY: 10µ undels to 10ht discressing linearly to 50% of full scale at 10ht discressing linearly to 50% of full scale at 20ht discressing linearly to 50% of full discressing linearly discressind linearly discressing linearly di	Di	C Current							
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= 2mA 1999 = 20mA 1999 = 20mA 1999 = 20mA 1999 = 20mA 1999 = 200mA 1999 = 200mA 1999 = 200mA 1999 BENSITIVITY: 10µ/ 0m lowest range MAXIMUM IMPUT: At ion 4000000000000000000000000000000000000					9				
± 200MA 19 9 99 BENSTITUTY: 10, V on lowest range. RESPONSE TIME: 5 seconds to within 1 dgit. ± 200mA 199 99 Differences in general in the 2+btz maximum frequency. RESPONSE TIME: 5 seconds to within 1 dgit. 200mA 199 99 Differences in general in the 2+btz maximum frequency. RESPONSE TIME: 5 seconds to within 1 dgit. 200mA 199 99 Differences in general in the 2+btz maximum frequency. RESPONSE TIME: 5 seconds to within 1 dgit. Render in the 2+btz maximum interpreter in the 2+btz maximum frequency. Differences in general in the 2+btz maximum frequency. Render in the 2+btz maximum frequency. Render in the 2-bts maximum interpreter in the 2-bts maximum frequency. 20 kHz 20 kHz End the 2-bts maximum frequency. Render in the 2-bts maximum frequency. 200mA ±0.07% of reading ± 1 digit ±0.5% reading ±0.5% reading <t< td=""><td></td><td></td><td>3000</td><td>500.0</td><td>14</td><td></td><td></td><td></td><td></td></t<>			3000	500.0	14				
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±200mA 1989 9 20 WH± except 5007 range which has 2+H± maximum frequency. SENSTITUTY: 10nA on lowest range. ACCURACY (1 yee, 25°C ± 1°C ≅ 95%, RH): Call H± except 5007 range which has 2+H± maximum frequency. MAXIMUM INPUTY: 24 horn <2500 source (use protoctod).			MAXIMUM INPUT: F	ull scale to 10 kHz decrea	ising linearly to 50% of full scale at	new onde n	ma. J BOUDINS 10 1	mumi l digit.	
SENSITIVITY: 10nA on lowest range. ACCURACY (1 yeer, 23°C = 10°C @ 95%, FH): MAXIMUM INPUT: 2A from <250V source (Less protectes).	±2000mA		20 kHz except 500	V range which has 2-kHz	maximum frequency				
NAXIMUM INPUT: 2A from <250° source (luse protocted)			ACCURACY (1 year,	23°C ± 5°C @ 95% RH)	c.			1.0	
POLATTY: Automatically sensed and displayed. 20 KHz ACCURACY (1 yer, 23°C ± 5°C dt 66%, RH); ±0.5% reading ±15 dgts 200µA. 2mA ±0.07% of reading ± 1 dgt 200µA. 2mA ±0.07% of reading ± 1 dgt 200µA. 2mA ±0.07% of reading ± 1 dgt 200µA. 2mA ±0.6% of reading ± 5 dgts 200µA. 2mA ±0.0% of reading * 1 dgt 200µA. 2mA ±0.0% of reading * 2 Hz 200µA ±0.0% of reading * 2 Hz 200µA ±0.0% of reading * 2 MuHz 200µA <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></t<>									
ACCURACY (1 year, 23°C =5°C at 96%, FiH): # 0.07%, 20°C at 96%, FiH): # 0.07%, dor reading 1 digit # 0.05%, reading # 0.00%, dor reading*C # 0			00.51						
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20mA ±01% of reading ± 1 digit Input Voltage 2 Hz ±0.5% reading ±0.5% reading ±0.5% reading ±0.5% reading TEMPERATURE COEFFICENT (0°C to 50°C): 1 Mit ±0.5% reading ±0.5% reading ±0.5% reading 200A 50 000% of reading*C ±0.5% reading ±5 digits ±0.5% reading 200A ±0.00% of reading*C ±0.1% of reading*C ±0.0% of reading*C 200A ±0.00% of reading*C ±0.0% of reading*C ±0.0% of reading*C 200A ±0.00% of reading*C ±0.0% of reading*C ±0.0% of reading*C 200A ±0.00% of reading*C ±0.0% of reading*C ±0.0% of reading*C 200A ±0.00% of reading*C ±0.0% of reading*C ±0.0% of reading*C 200mA, 2000mA ±0.00% of reading*C ±0.0% of reading*C ±0.0% of reading*C 200mA, 2000mA ±0.00% of reading*C ±0.0% of reading*C ±0.0% of reading*C 200mA, 2000mA ±0.00% of reading*C ±0.0% of reading*C ±0.0% of reading*C 200mA ±0.00% of reading*C ±0.0% of reading*C ±0.0% of reading*C 200mA ±0.00% of reading*C ±0.0% of reading*C ±0.0% of reading*C 200mA ±0.0% of reading*C ±0.0% of reading*C ±0.0% of reading*C 200mA ±0.0% of reading*C <					-				
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TEMPERATURE COEFFICIENT (0°C to 50°C): Frequency =0.5% reading =5 digits =0.5% reading =5 digits =0.5% reading =5 digits POWER: so that, s	200mA, 2000mA	±0.6% of reading ± 1 digit	Voltage 2 kHz			× 11 in.)			
Itemperature Specifications 1 Mits als digits als digits als digits All TRIES: rechargeable nickel additium standard Range Specifications 1 Mits als digits als digits als digits BATTERIES: rechargeable nickel additium standard 200,JA ±0 000% of reading/°C 200 m/L continuous oparating time tom on tomope of hours continuous oparating time tom on tomope of hours continuous oparating time tom tom operating time tom operating time tom operating time tom operating time tom operating time tom operating tim tom operating time tom tom operating time tom operatin	TENDED A TUDE COFFICIENT (- C - C - C - C - C - C - C - C - C - C
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200mA, 2000mA ±0.01% of reading*C 201 mV 200V 507V (62002A not included). VDLTAGE BURDEN Voltage Range 465A, \$330, Opt. 001 ac line only \$200, Opt. 002,\$100 \$100 cd			40 Hz			use at 23*	C Includes recent:	acia lo usa Model 22	0024 hattery eliminat
VOLTAGE BURDEN HIGHEST RANGE: < 2001/ FS Voltage Range PRICE IN U.S.A.: ALL OTHER RANGES: <250mV FS				v	2001/	(82002A ni	ot included)		search ballony cellinat
HIGHEST RANGE: < ZODINY FS 34656, \$500. 34112 Touch Hold Probe. \$40 ALL OTHER RANGEs: < 250m Y FS MANUFACTURING DIVISION: LOVELAND INSTRUMENT DIVISION RESPONSE TIME: 1 second to within 1 digit.			2001		2007 5007	PRICE IN U.S.	Na:		
HIGHEST RANGE: < 700mV FS 34658, \$50. 34112 Touch Hold Protein, \$10. ALL OTHER RANGES: < 250mV FS MANUFACTURING DIVISION: LOVELAND INSTRUMENT DIVISION RESPONSE TIME: 1 second to within 1 digit 815 W				Vol	tage Range	3465A, \$530;	Opt. 001: ac line o	mly, -\$20; Opt 002, -	-\$105
RESPONSE TIME: 1 second to within 1 digit 815 Fourteenth Street S.W.						3465B, \$500.	34112 Touch Hold	Probe, \$40.	
	RESPONSE TIME: 1 second to will	ro.				MANUFACTUR			
	THE THE THE TOUGHD ID WIL	en i uga							



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