# SMAG TODL <br> <br> Hinged and <br> <br> Hinged and Rotary Cutters 

 Rotary Cutters}


## HINGED CUTTERS ${ }^{m}$

FEATURES

- A Reed invention that needs only $4^{\prime \prime}(102 \mathrm{~mm})$ of clearance around pipe.
- Can be used anywhere - in the ditch, underwater, overhead, in racks of pipe!
- Efficient handle swing of only $90^{\circ}$ to $110^{\circ}$.

Four wheels cut steel, stainless steel, cast and ductile iron with only $90^{\circ}$ to $110^{\circ}$ handle swing. Only $4^{\prime \prime}(102 \mathrm{~mm})$ clearance required around pipe. Strong guide fingers ensure perfect wheel alignment for square cuts. A closed $360^{\circ}$ frame forces all energy into cutting the pipe for maximum efficiency and productivity. There is no shower of sparks in this cold cut. This is the only hinged cutter that tracks every time and the only one recommended for ductile iron, steel and stainless steel to Schedule 100. This tool is a Reed invention.

| Catalog No. | Item Code | Pipe Capacity |  | Length |  | Weight |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | innom. | actual O.D. mm | in | mm | lbs | kg |
| H21/2S* | 03110 | 1-21/2 | 32.76 | 17 | 419 | 7.2 | 3.3 |
| H21/21 ${ }^{*}$ | 03112 | 1-21/2 | 32.76 | 17 | 419 | 7.2 | 3.3 |
| H21/2X* | 03114 | 1-21/2 | 32.76 | 17 | 419 | 7.2 | 3.3 |
| H4S | 03120 | 2.4 | 60-125 | 22 | 559 | 12.8 | 5.8 |
| H4I | 03122 | 2-4 | 60-125 | 22 | 559 | 12.8 | 5.8 |
| H4X | 03124 | 2.4 | 60-125 | 22 | 559 | 12.8 | 5.8 |
| H6S | 03130 | 4.6 | 114-182 | 28 | 711 | 19.4 | 8.8 |
| H6I | 03132 | 4.6 | 114-182 | 28 | 711 | 19.4 | 8.8 |
| H6X | 03134 | 4.6 | 114-182 | 28 | 711 | 19.4 | 8.8 |
| H8S | 03140 | 6-8 | 168-240 | 32 | 813 | 24.4 | 11.1 |
| H81 | 03142 | 6.8 | 168-240 | 32 | 813 | 24.4 | 11.1 |
| H8X | 03144 | 6.8 | 168-240 | 32 | 813 | 24.4 | 11.1 |
| H8XX | 03146 | 6.8 | 168-240 | 32 | 813 | 24.4 | 11.1 |
| H12S | 03150 | 8-12 | 219-356 | 34 | 864 | 34.9 | 15,9 |
| H12I | 03152 | 8-12 | 219-356 | 34 | 864 | 34.9 | 15.9 |
| H12X | 03154 | 8.12 | 219-356 | 34 | 864 | 34.9 | 15.9 |
| H12XX | 03156 | 8-12 | 219-356 | 34 | 864 | 34.9 | 15.9 |

NOTE: $S=$ for steel; $l=$ for cast and ductile iron; $X=$ for schedule 80 steel; $X X=$ for schedule 100 steel. Wheels for same size cutters are interchangeable. Reed cutter wheels are recommended for Hinged Cutters". Reed wheels are made from high shock-resistant tool steel on computerized (CNC) machines and then precisely heat-treated. This allows for a thinner profile yet stronger blade, so they:

- Cut easier and faster, especially stainless steel and ductile pipe
- Last much longer
- Allow for shorter cutter handle for work in tight spaces
- Provide the best value

CUTTER WHEELS ON P. 7-9
PIPE DESCALERS ON P. 20
Replacement Wheel Pins for Ridgid ${ }^{\oplus}$ cutters: 3S, 4S, 6S, 44S, 466, 468, 472.
Order Reed pin R34790\#93322 5/pk. to replace Ridgid' pin No. 34790 (0ld \#F-14).

## HINGED CUTTERS ${ }^{m}$ WITH HELPER HANDLE

## FEATURES

- Helper handle allows two people to make a team effort for fast, tough cuts.
- Great choice for cutting well casing and other vertical pipe.
- Efficient handle swing of only $90^{\circ}$ to $110^{\circ}$.

Special Hinged Cutters" with an extra helper handle save time as two operators use team effort for fast work on tough applications or harsh conditions. Helper handle "HH" models are ideal for cuts on vertical pipe such as well casing or process piping. Hinged Cutters" ${ }^{\text {" feature four wheels to cold cut steel, stainless steel, cast and }}$ ductile iron with only $90^{\circ}$ to $110^{\circ}$ handle swing. Strong guide fingers ensure perfect wheel alignment for square cuts. A closed $360^{\circ}$ frame on the hinged cutter forces all energy into cutting the pipe for maximum efficiency and productivity.

| Catalog No. | Item Code | Pipe Capacity |  | Assembled Length |  | Weight |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | innom. | $\begin{aligned} & \text { actual } \\ & \text { O.D. mm } \end{aligned}$ | in | mm | Ibs | kg |
| $\star$ H6SHH | 03138 | 4-6 | 114-182 | 51 | 1295 | 21.8 | 9.9 |
| $\star$ H8SHH | 03148 | 6.8 | 168-240 | 58 | 1473 | 23.6 | 10.7 |
| $\star$ H12SHH | 03158 | 8.12 | 219-356 | 63 | 1600 | 36.5 | 16.6 |

CUTTER WHEELS ON P.7-9

# SMAG TOOL <br> <br> Hinged and <br> <br> Hinged and Rotary Cutters 

 Rotary Cutters}

## LOW CLEARANCE ROTARY"M CUTTERS

FEATURES

- The low profile design of these cutters requires only $5^{\prime \prime}(127 \mathrm{~mm})$ clearance.
- Pipe snaps off squarely once the operator completes the cut.

Cold cut large diameter steel, moststainlesssteel, ductile and cast iron pipe in close quarters. The low profile design of the LCRC models needs only $5^{\prime \prime}$ clearance for up to 18 " pipe diameter. Yoke design improvements make cutters more durable in high stress conditions. Each cutter is supplied with a slip-on handle that is used to turn the cutter around the pipe in one direction. The handle is also used to tighten the cutter every half revolution.


## ROTARY ${ }^{\text {TM }}$ CUTTERS

*EXCLUSIVE

## FEATURES

- Pipe snaps off squarely once the operator completes the cut.
- Excellent for cold cuts.

Cold cut large diameter steel, most stainless steel, ductile and cast iron pipe in close quarters. Modest clearance needed for all models (see chart at right). Each cutter is supplied with a slip-on handle that is used to turn the cutter around the pipe in one direction. The handle is also used to tighten the cutter every half revolution.
Best manual cutters for ductile iron. With good leverage from long handle, pipe snaps off squarely before wheel penetrates halfway through pipe. Cutters have heavy-dutyframes. All sizes use the same cutter wheels: either RCS8-36 for steel/stainless steel and RCI8-30
for ductile and cast iron. RCX wheels cut up to $25 / 3 z^{\prime \prime}$ wall thickness for steel pipe.

## Catalog <br> Catalog No.

RC20S*
RC2OI*
RC24S*
RC24)*
RC30S*
RC3OI*
RC36S* *
RC36I*
RC42S*

| Item <br> Code | Pipe Capacity |  |  |
| :---: | :---: | :---: | :---: |
|  | Steel** | Cast Iron <br> \& Ductile | actual <br> O.D. mm |
|  | in- <br> nom. | in- <br> nom. |  |
| 03240 | $20-22$ |  | $476-572$ |
| 03242 |  | $18-20$ | $476-572$ |
| 03250 | $24-26$ |  | $584-660$ |
| 03252 |  | $22-24$ | $584-660$ |
| 03260 | $28-34$ |  | $698-864$ |
| 03262 |  | 30 | $698-864$ |
| 03264 | $32-36$ |  | $813-915$ |
| 03263 |  | 30 | $813-915$ |
| 03265 | $40-42$ |  | $1016-1067$ |



EXCLUSIVE
**For heavy wall steel and stainless steel, orderfour RCX curter wheels (\#03550) and also order eight RC8-30XR rollers (\#93222).
NOTE: $S=$ for steel; $1=$ for cast and ductile iron. Wheels for same size cutters are interchangeable. Reed cutter wheels are recommended for Rotar ${ }^{\mu}$ Cutters and Low Clearance Rotary ${ }^{\mu}$ Cutters. Reed wheels are made from high shock-resistant tool steel on computerized (CNC) machines and then precisely heattreated 7his allows for a thinner profile yet stronger blade, so they:

- Cut easier and faster, especially stainless steel and ductile pipe
- Last much longer
- Provide the best value

CUITER WHEELS ON P. 7-9
PIPE DESCALERS ON P. 20
$\dagger$ CONVERSION KITS

| Catalog No. | Item | Code | Converts |
| :--- | :---: | :---: | :---: |
| RC3OCONV | 03267 | RC36 to RC3O |  |
| RC36CONV | 03268 | RC30 to RC36 |  |

## / WHY REED?

Rotary ${ }^{m n}$ cutters are a Reed invention! Reed Rotary ${ }^{m n}$ cutters cut pipe safely, easily, quickly and at a low cost Provide a square cut and can be used in close quarters anywhere - in the ditch, underwater, in noise-free zones, overhead, in racks of pipes, etc. Reed Rotary ${ }^{m}$ cutters last for decades.


## Handle Extension

Affix to main handle for additional leverage. Included with RC20/ RC24 models.


## CLEARANCES

| CLEARANCES |  |  |
| :--- | :---: | :---: |
| Cat. No. | in | $\mathbf{m m}$ |
| RC20 | 8.0 | 204 |
| RC24 | 8.0 | 204 |
| RC33 | 11.8 | 300 |
| RC36 | 11.8 | 300 |
| RC42 | 10.5 | 267 |

बायाIJUTIEO
trAINING

