# Dynabrade Central Vacuum Pencil Grinder

**Precision Deburring & Finishing with Source Capture** 





- Vacuum Shroud Diverts Dust
  & Debris to Vacuum Source
- Captures Contaminants such as Hexavalent Chromium
- Ideal for Use on Tooling, Dies, Molds, Production Parts



Reorder No. D09.02

## **Central Vacuum Pencil Grinder**

Dynabrade's NEW Central Vacuum Pencil Grinder powers optional Carbide Burrs and Mounted Points for precision deburring, engraving, deflashing, etching, cleaning, finishing and more. As tool is working, unique Vacuum Shroud captures dust, debris and contaminants (including Hexavalent Chromium) to external vacuum source — ensuring cleaner, safer workplace. An essential tool for nuclear plants, military, aerospace and marine industries.



# **Vacuum Shrouds**

#### 51739 Standard Shroud

- Lightweight, flexible, non-marring Vacuum Shroud.
- For use with Dynabrade standard (non-extension) Pencil Grinders.
- Shroud opening of 1-3/8" (35 mm) allows capture of dust and contaminants.



#### 51785 Extension Shroud

- Lightweight, flexible, non-marring Vacuum Shroud.
- For use with Dynabrade Extension Pencil Grinders.
- Shroud opening of 1-3/4" (44 mm) allows capture of dust and contaminants.



### **Central Vacuum Pencil Grinder**

- Each model includes urethane Vacuum Shroud, plus high-quality air line and flexible, durable vacuum hose.
- High-efficiency air motor has no wearable gears, vanes or blades.
  Oil-free operation minimizes maintenance time and repair costs.
- Tool weight of just 1.1 lbs. (.5 kg) ensures easy, comfortable usage.
- Air motor is controlled with patented governor, providing constant tool speed under load.
- Quality high-speed bearings ensure consistent, reliable operation.
- Changing of optional accessory is achieved with easy, one-wrench maneuver.



#### 35,000 RPM

with **RED** Tool Cap

#### Model 51622

#### 1/8" Collet

Includes 51739 Standard Vacuum Shroud.

#### **Model 51623**

#### 1/8" Collet, Extension Model

- Includes 51785 Extension Vacuum Shroud.
- · Greater tool length provides additional reach.

#### **Model 51624**

#### 3 mm Collet

Includes 51739
 Standard Vacuum
 Shroud.



#### **50,000 RPM**

with GOLD Tool Cap

#### Model 51629

#### 1/8" Collet

• Includes 51739 Standard Vacuum Shroud.

#### Model 51630

#### 1/8" Collet, Extension Model

- Includes 51785 Extension Vacuum Shroud.
- Greater tool length provides additional reach.

#### **Model 51631**

#### 3 mm Collet

 Includes 51739
 Standard Vacuum Shroud.



#### 60,000 RPM

with TEAL Tool Cap

#### Model 51632

#### 1/8" Collet

• Includes 51739 Standard Vacuum Shroud.

#### I/O GUIIEL

Model 51633

#### 1/8" Collet, Extension Model

- Includes 51785 Extension Vacuum Shroud.
- Greater tool length provides additional reach.
- Includes 51739
  Standard Vacuum
  Shroud.

Model 51634

3 mm Collet



Model Number	Motor hp (W)	Motor RPM	Maximum Air Flow SCFM (LPM)	Collet Size	Air Hose I.D.	Air Pressure PSIG (Bar)	Weight Pound (kg)	Length Inch (mm)	Height Inch (mm)
51622	.1 (75)	35,000	8 (227)	1/8"	1/4" (6 mm)	90 (6.2)	1.1 (.5)	5-1/4 (132)	1-7/8 (49)
51623	.1 (75)	35,000	8 (227)	1/8"	1/4" (6 mm)	90 (6.2)	1.2 (.5)	6 (152)	1-7/8 (49)
51624	.1 (75)	35,000	8 (227)	3 mm	1/4" (6 mm)	90 (6.2)	1.1 (.5)	5-1/4 (132)	1-7/8 (49)
51629	.1 (75)	50,000	8 (227)	1/8"	1/4" (6 mm)	90 (6.2)	1.1 (.5)	5-1/4 (132)	1-7/8 (49)
51630	.1 (75)	50,000	8 (227)	1/8"	1/4" (6 mm)	90 (6.2)	1.2 (.5)	6 (152)	1-7/8 (49)
51631	.1 (75)	50,000	8 (227)	3 mm	1/4" (6 mm)	90 (6.2)	1.1 (.5)	5-1/4 (132)	1-7/8 (49)
51632	.1 (75)	60,000	8 (227)	1/8"	1/4" (6 mm)	90 (6.2)	1.1 (.5)	5-1/4 (132)	1-7/8 (49)
51633	.1 (75)	60,000	8 (227)	1/8"	1/4" (6 mm)	90 (6.2)	1.2 (.5)	6 (152)	1-7/8 (49)
51634	.1 (75)	60,000	8 (227)	3 mm	1/4" (6 mm)	90 (6.2)	1.1 (.5)	5-1/4 (132)	1-7/8 (49)

# **DynaBurrs and DynaBurr Kit**

#### 93351 1/8" DynaBurr Carbide Burr Kit

- 12-piece kit includes one of each Carbide Burr shown below.
- All Carbide Burrs may also be ordered separately.
- Burrs mount to 1/8" collet on Pencil Grinders or standard Die Grinders.
- Packaged in high-quality wooden case.



#### 1/8" and 3 mm Individual Carbide Burrs

	Shape	Tool Style	Cut Style	Cutter Diameter	Flute Length	Shaft	Part Number
	Cylinder	SA-42	Double	3/32"	7/16"	1/8"	93338
				2.5 mm	11 mm	3 mm	93368
	Cylinder	SA-43	Double	1/8"	9/16"	1/8"	93339
				3 mm	14 mm	3 mm	93369
Charican	Cylinder	SC-41	Double	3/32"	7/16"	1/8"	93340
				2.5 mm	11 mm	3 mm	93370
Charles	Cylinder Radiused End	SC-42	Double	1/8"	9/16"	1/8	93341
				3 mm	14 mm	3 mm	93371
#33	Ball Radiused End	SD-42	Double	1/8"	1/8"	1/8"	93342
				3 mm	3 mm	3 mm	93372
## SO.	Oval	SE-41	Double	1/8"	7/32"	1/8"	93343
				3 mm	5.5 mm	3 mm	93373

	Shape	Tool Style	Cut Style	Cutter Diameter	Flute Length	Shaft	Part Number
	Tuo	SF-42	Double	1/8"	1/2"	1/8"	93344
	Tree			3 mm	13 mm	3 mm	93374
	Tree Radiused End	SG-44	Double	1/8"	1/2"	1/8"	93345
				3 mm	13 mm	3 mm	93375
	Flame Pointed End	SH-41	Double	1/8"	1/4"	1/8"	93346
				3 mm	6 mm	3 mm	93376
	Taper Radiused	SL-42	Double	1/8"	1/2"	1/8"	93347
				3 mm	13 mm	3 mm	93377
	14° Cone End	SM-42	Double	1/8"	7/16"	1/8"	93348
				3 mm	11 mm	3 mm	93378
	10° Inverted Cone	SN-42	Double	1/8"	3/16"	1/8"	93349
				3 mm	5 mm	3 mm	93379



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