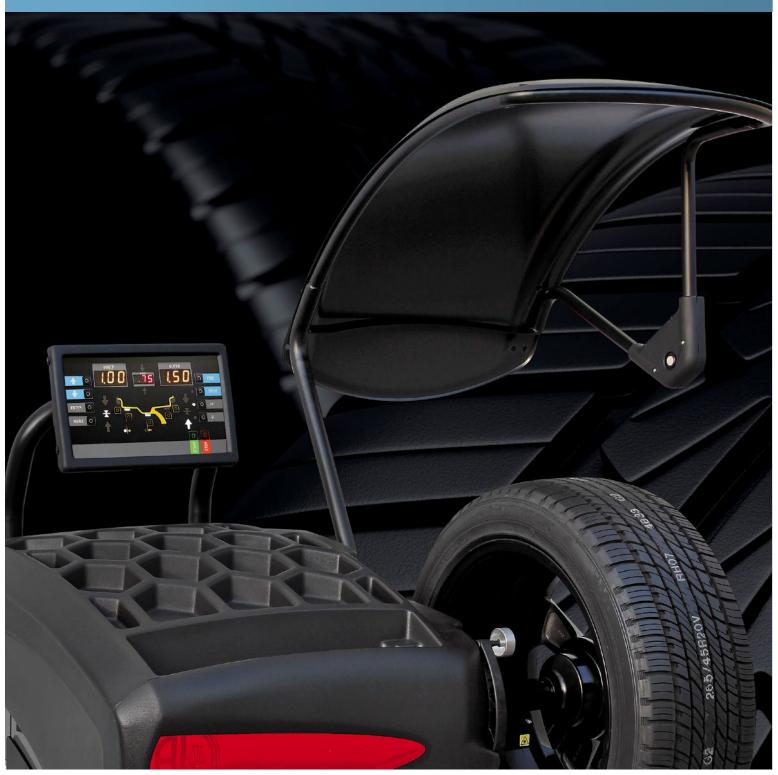
# Service Equipment •

Tire Changers | Wheel Balancers | Brake Lathes Rolling Jacks | Lifts & Work Stations















Foats.





# The Coats® X-Series

### **60X-SERIES SWING** ARM TIRE CHANGER

- Swing arm design Air or 110v electric motor
- Built-in water separator (Air) 6"-24" external clamping range ■ Metal clamps ■ Hand actuated bead loosener ■ Single point sealer ■ Extended warranty
- Patented Robo-Arm® Metal and plastic duckhead



TUFFY NO. MFG. NO.

443-80060 60X60XEH1AH1 60X-Series Swing Arm Air Tire Changer

DESCRIPTION

# TIRE CHANGERS

70X-SERIES RIM CLAMP

■ With complete robotics and exclusive Rim Clamp' for run-flat tire changing speed and power ■ Robotic arm used to assist in top bead mounting of stiff sidewall, low profile and run-flat tires • Manual bead roller used to assist in holding the tire bead down to lube both the tire and wheel • Robotic arm used to hold tires in the up position to reduce the effort in second bead removal ■ Handles up to 24" wheels standard • Also available in electric versions



#### **COATS 70X-SERIES TIRE CHANGER FEATURES**

TUFFY NO.	MFG. NO.	ROBO ARM	MOTOR	BEAD LOOSENER	ACCESSORY KIT INCLUDED
443-71183	70XAF3	Yes	Air	Foot	Premium
443-72183	70XEF3	Yes	Electric	Foot	Premium
443-70183	70XAH3	Yes	Air	Hand	Premium
443-73183	70XEH3	Yes	Electric	Hand	Premium







### The Coats® X-Series (cont.)

# 80X-SERIES SWING ARM TIRE CHANGER

- Swing arm design Air or 110v electric motor Built-in water separator (air) 6"-24" external clamping range Grip Max\* Plus clamps Hand-actuated bead loosener Single point sealer Extended warranty
- Patented Robo-Arm® Hybrid & high spoke duckhead®
- RoboRoller® (right side) Storage cabinet



TUFFY NO.	MFG. NO.	DESCRIPTION
443-80080	80XAH3	80X-Series Swing Arm Air Tire Changer
443-80081	80XEH3	80X-Series Swing Arm ElectricTire Changer

# 90X-SERIES SWING ARM TIRE CHANGER

- Swing arm design Air or 2 Speed 110v electric motor
- Built-in water separator (air) 6"-28" external clamping range Grip Max\* Plus clamps Hand-actuated bead loosener Single point sealer Extended warranty
- Patented Robo-Arm® Hybrid Leverless Duckhead®
- RoboRoller® (right side) Storage cabinet



TUFFY NO.	MFG. NO.	DESCRIPTION
443-80090	90XAHL	90X-Series Swing Arm Air Tire Changer
443-80091	90XEHL	90X-Series Swing Arm ElectricTire Changer







# The Coats® GTS-Series

### **GTS-50 TILTBACK** TIRF CHANGER

- Tilt-back Design Two speed, 110v electric motor
- Hand-actuated bead loosener Single point sealer ■ Grip Max® Plus clamps ■ 6"-24" external clamping range ■ Rim protection tower design

### **GTS-60 TILTBACK** TIRF CHANGER

- Tilt-back Design Two speed, 110v electric motor
- Hand-actuated bead loosener Single point sealer ■ Grip Max® Plus clamps ■ 6"-24" external clamping range ■ Rim protection tower design
- Powered roller disc Built-in air tank reservoir



**GRIP MAX® PLUS** CLAMPS









TUFFY NO. MFG. NO. 443-85692 GTS-50

**BUYER'S GUIDE** 

DESCRIPTION GTS-50 Tiltback Tire Changer TUFFY NO.

MFG. NO. **443-85698** GTS-60

DESCRIPTION

GTS-60 Tiltback Tire Changer





### 286 SERVICE EQUIPMENT // TIRE CHANGERS

Passenger Tire Changers



### The Coats® GTS-Series (cont.)

### GTS-70 TILTBACK TIRE CHANGER

- Tilt-back Design Two speed, 110v electric motor
- Hand-actuated bead loosener Single point sealer
- Grip Max® Plus clamps 6"-24" external clamping range Rim protection tower design Powered roller disc Built-in air tank reservoir 2nd power bead assist

### GTS-90 TILTBACK TIRE CHANGER

- Tilt-back Design Two speed, 110v electric motor
- Hand-actuated bead loosener Single point sealer **Grip Max® Plus clamps** 6"-24" external clamping range Rim protection tower design
- Powered roller disc Built-in air tank reservoir
- 2nd powered RoboRoller® 3rd Robo-Arm®









# The Coats® RC-Series

### RC-45 & RC-55 RIM **CLAMP TIRE CHANGERS**

#### **BUILT-IN BEAD SEALING JETS:**

Quickly seal beads while tabletop inflation provides a faster workflow.

#### ■ HIGH TORQUE, X-SHAPED

TURNTABLE: Designed for rigid perimeter support of the wheel. Pedal controls make tire mounting and dismounting easier for technicians, especially when working in high volumes.

■ MANUAL SWING ARM: Easily adjusted so that the Coats Duckhead® Mount/Demount Tool is properly fitted to the tire rim. This will reduce the risk of damage when mounting and demounting the tire.

#### CONVENIENTLY PLACED FOOT

**PEDALS:** Provide precise control over every step of the changing process. The pedals are ideally placed for fluid technician movements while mounting and demounting tires.

INFLATION GAUGE: Easily and accurately inflate from 0 to 60 PSI. With a pressure limiter and easy-toread gauge, the built-in tire inflation system ensures technician safety and prevents TPMS related comebacks.

#### **WHEEL PROTECTION:**

Available options include bead loosener socks, clamp booties and lift tool protection to prevent metal-tometal contact that causes scratching or marring.





443-85609



RC-55 Air Rim Clamp Tire Changer

RC-55 Electric Rim Clamp Tire Changer

443-85649

443-85650

RC-55A

RC-55E

Passenger & Light Truck Tire Changers



# Coats® Tire Changers

### 4070 DUAL DIRECTION CENTER-POST TIRE CHANGER

The Coats® 4070 is the latest in a long line of fast and durable Center Post Tire Changers from Coats®. Just like its predecessor, the 4070 has all of the operations perfowrmed in the same position.

But unlike its predecessor, the new Model 4070 includes:

■ Power Reverse Functionality ■ Rebuildable/ Serviceable Cylinder ■ Higher Operating Torque of 900 ft./lb. for more power ■ Increased rim capacity of 10"-18" Single bead loosener shoe for easier positioning • Lower anti-rotation pin for ease of use



TUFFY NO. MFG. NO.

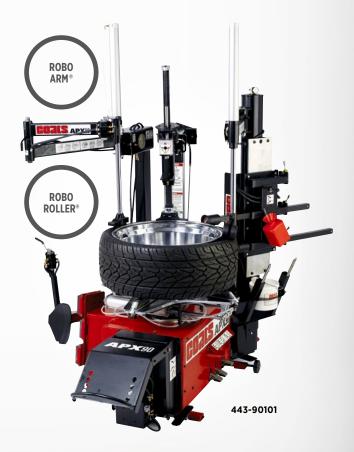
4070

4070 Dual Direction Center-Post Tire Changer

DESCRIPTION

### **APX90 PASSENGER** TIRF CHANGER

- LARGE CLAMPING CAPACITY: Externally clamps wheels up to 30" or as small as 9" to maximize service flexibility
- HI-TORQUE ELECTRIC TURNTABLE: High start-up torque gives you the power you need for tough applications
- INTEGRATED WHEEL LIFT: Lifts heavy assemblies, reducing both wheel damage risk
- ROBO-ARM\*: Applies pressure to create bead lock and hold top bead in drop center when mounting
- ROBO-ROLLER\*: Extra leverage for large diameter runflat and low-profile tires
- Available in Air and Electric



TUFFY NO.		MFG. NO.	DESCRIPTION
	443-90101	APX90E	Electric Tire Changer
	443-90102	APX90A	Air Tire Changer





442-85680

Tire Changer Features & Specifications

# **Coats® Tire Changer Features**

TIRE CHANGERS AT A GLANCE

MODEL	STANDARD CLAMPS	SPARE CLAMPS (IN BOX)	STANDARD DUCKHEAD®	SPARE DUCKHEAD®	OPTIONAL CLAMPS
RC-45/RC-55	8184126	None	8182753 (Steel)	None	None
60X	8184126	None	8182753 (Steel)	8182960 (Nylon)	85607788 (Grip Max*) 85607986 (28")
70X-3, 80X-3	85607788	None	85609975 (Hybrid)	8184426 (High Spoke)	85607986 (28")
90X	85607788	8184126 (Steel) 85607986 (28")	85609095 (Hybrid Leverless)	None	
GTS-50, GTS-60, GTS-70	85607788	8184926	8182753 (Steel)	83008403 (Nylon Duckhead®)	85607986 (28")
APX90	85607788	None		85000269 (Nylon 2 PK)	





SERVICE EQUIPMENT // TIRE CHANGERS

### **CEMB**<sup>§</sup>

# **CEMB Tire Changers**

### **SM825 SWING ARM PASSENGER & LIGHT** TRUCK TIRE CHANGER

- Air tank in tower Dual clamping cylinders ■ Semi-automatic swing arm ■ Inflator jets on each clamp
- Inserts protect aluminum wheels
- Adjustable bead breaker

# **SWING** ARM **AIR TANK IN TOWER** 443-91825

### **SM915ATIPA SWING** ARM CAR & LIGHT TRUCK TIRE CHANGER W/ PRESS ARM

■ Air tank in tower ■ New and fast clamping range adjustment without dismounting the clamps • Dual clamping cylinders ■ Semi-automatic swing arm ■ Inflator jets on each clamp ■ Inserts protect aluminum wheels ■ Low profile press arm - Adjustable bead breaker

**BACK** 

combo ■ Tire inflation by pedal

TIRE INFLATION **BY PEDAL** 

### SM951HPA TILT **BACK PASSENGER** & LIGHT TRUCK TIRE CHANGER

- New and fast clamping range adjustment without dismounting the clamps ■ Dual clamping cylinders ■ Adjustable smart blade bead breaker
- Inflator jets on each clamp
- Inserts protect aluminum wheels ■ Low profile press arm and help arm combo ■ Tire inflation by pedal





### **CEMB TIRE CHANGER SPECIFICATIONS**

TUFFY NO.	MFG. NO.	POWER SUPPLY	INSIDE CLAMPING	OUTSIDE CLAMPING	MAX TIRE OUTSIDE	BEAD BREAKER FORCE	MAX RIM WIDTH	GROSS SHIPPING WEIGHT
443-91825	SM825	110 VAC	15" - 26"	13" - 24"	47"	5500 lbs.	15"	630 lbs.
443-91502	SM915ATIPA	110VAC	13" - 28"	10" - 26"	47"	5500 lbs.	15"	630 lbs.
443-95101	SM951HPA	110VAC	13" - 28"	10" - 26"	43"	7000 lbs.	16"	800 lbs.

443-91502





Passenger & Light Truck Tire Changers

### AM50 LEVERLESS TIRE CHANGER

- Handles all rims 12" 30" including UHP, runflat, light truck and more ■ A revolutionary bead lifter eliminates the need for tire bar, reducing operator risk and torn beads ■ Powerful two-speed transmission for precision and speed ■ Sleek design with sturdy pneumatic
- locking swing-arm uses less floor space Precision bead breaker disk gently loosens both beads ■ Center cone clamping with plastic protector means no metal ever touches the fact of the rim
- FEATURES INCLUDE: (Electric only) Dynamic bead breaking device with dual specular bead breaker disc: Multifunctional control console contains all the operation controls; Ideal for dynamic bead breaking and for rim and tire match mounting, thanks to the two dual control discs; Motoinverter drive system; Wheel lifter is fitted as standard, for effortlessly placing wheels of any type onto the turntable; Demounting procedure uses the same working movements but absolutely no effort is required from the operator thanks to the "Leva la leva" (without lever) technology incorporated in the head (Patent Pending);

Safe and universal

wheel clamping



### AM26 ARTIGLIO **MASTER**

- Automatic mount/demount
- Computerized system Pushbutton technology ■ RIM **DIAMETER:** 12" to 26" ■ No pry bars or tire tools ■ No damage to wheels, tires or operator
- Pneumatic wheel lift





### **A2024TI-20 SUPER POWFR UNIT**

 Pneumatic-powered upper disc holds bead into the wheel drop for mounting ■ Designed for low-profile, EMT and high-performance tires and wheels • Loosening upper bead for demounting • Push down upper bead for lubrication and tire tool insertion • Lowering upper bead for inspection between bead and demount head ■ Lowering upper bead for inserting the bead clamp; this clamp makes it possible to lift the bead over the mount/demount head • SHIPPING WEIGHT: 815 lbs.



443-26000 DESCRIPTION TUFFY NO. MFG. NO.

ΔM26

443-26000



information regarding TIRE CHANGERS.





A2024TI-20 443-20242

A2024TI-20 Super Power Unit

TUFFY NO. MFG. NO. 443-00500 AM50

DESCRIPTION

AM50 Leverless Tire Changer



443-00500

LEVA LA

LEVA" (WITHOUT LEVER)



AM26 Artiglio Master

Tire Changer Accessories



# **Tire Changer Accessories**

### TIRE CHANGER ACCESSORIES: CENTER-POST

TUFFY NO.	MFG. NO.	ITEM	DESCRIPTION
444-00312	000312	Small Hold Down Cone	1.12" x 5" Secures Wheel to Center-Post Tire Changer During Mount/Demount Operation
444-01701	101701	Deep Hub Adapter	To 5" Diameter - For <b>Models</b> <b>4040,4040SA,4050</b>
444-81891	108276	Hold Down Cone	Cone, Hold Down, for Centre Holes up to 6.6" Diameter
444-02927	102927	Shim Adapter .25"	Used to Adjust Lower Shoe for Wheels with Large Rim Flanges on All Center-Post Changers
444-08311	108311	Center- Post Short Adapter 4"	<b>4040SA and 4050.</b> Short Extension for Center-Post
444-08313	108313	Center-Post Long Adapter 8"	<b>4040SA and 4050.</b> Long Extension for Center-Post
444-00347	000347	Manual Tire Spreader	Tire Spreader, Adjustable For <b>4040/4050.</b> Must Be Used With #181329 For Rim Clamp® Use
444-81329	181329	Spreader Adapter	Optional Adapter for <b>000347 Spreader</b>
444-06637	106637	Wheel Bead Loosener	Manual Hand-Operated for Servicing Custom Mag and Decorative Style Wheels. Handles Custom Wheels 13" to 16" Diameter and 4" to 10" Width. Can Be Used With COATS 3040A, 3030 A, 2020A, 2020 And 1010A Tire Changers
444-00768	000768	Combo Tool	Designed Specifically To Mount And Demount Tire Effortlessly And Damage Free On 4050, 4040SA, 3040A, 3030A, 2020A, 2020, 1010A & 1010
444-07156	107156	Combo Tool 34.5" Long	For All Manual Tire Changers. Used When Servicing Custom Wheels And With Any Tire Changer Requiring A Manual
		Custom Wheel Protector Set	Prevents Marring And Scratching of Custom Mag And Decorative- Style Wheels On Center-Post Tire Changers. Set Consists of Plastic Combo Tool and Polyurethane Bead Loosener Boots
444-07790	107790	Protector Boot Set	Set Of 10 Mount/Demount Plastic Booties For <b>4050</b> , <b>4040SA</b> <b>Combo Tool</b> . Prevents Combo Tool from Marring Wheel Finish
444-08397	108397	Bulk Pack Protectors	Mount End Package Of 500 Protective Booties For Mount End Of No. 000768 Combo Tool For 4050, 4040SA And Any Other Center-Post Changer
444-08398	108398	Bulk Pack Protectors	Demount End Package of 500 Protective Booties for Mount End of No. 000768 Combo Tool for 4050, & 4040SA and Any Other Center-post Changer

















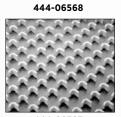


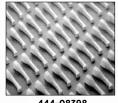












444-08398





### Tire Changer Accessories

### TIRE CHANGER ACCESSORIES & WHEEL PROTECTING ITEMS

TUFFY NO.	MFG. NO.	ITEM	DESCRIPTION
444-01222	TC450310A	Nylon Mount/ Demount Head	Nylon Mount/Demount Head for Coats, Corghi & Hunter Tire Changers
444-08043	3008403	Duckhead	Black Plastic Duckhead for 9010/9024/APX-90
444-82963	182963	Plastic Inserts	Plastic Inserts for 182788 Metal Mount/Demount head for <b>50</b> <b>&amp; 7065 Series</b> . Quantity of 12.
444-83061	183061	Nylon Mount/ Demount Head	Rim clamp* tire changers for 5000, 6000 and 7000 series
444-83604	183604	Clamp Sock	Quilted Clamp Sock, RC-TC. 10 Pack
444-83605	85000783	Lift Tool Sock	Lift Tool Sock, RC-TC. 10 Pack
444-83606	183606	Shoe Sock	Bead Loosener Shoe Sock, RC-TC. 2 Pack
444-84432	184432	Duckhead	Raised Spoke Gray Plastic Duckhead. For <b>5000, 6000 &amp; 7000 Series</b>



### TIRE CHANGER ACCESSORIES: RIM CLAMP®

TUFFY NO.	MFG. NO.	ITEM	DESCRIPTION
444-18312	183120	Inflation Guard Kit	For <b>50 Series Rim Clamp® Tire Changers</b>
444-35685	435685	Drop Center Tool	Assists in Mounting High Performance Tires by Holding Bead in Drop Center
444-56345	85600345	16" - 28" GRIP MAX Clamp Set	Without teeth, 4 Pk, Fits <b>X Model Rim Clamp Tire Changers</b> (not for use on APX series)
444-56462	5606462	Duckhead Roller	For 50/60/70 Series Rim Clamps
444-80606	85606689	Leverless Power Bead Lifter	Leverless Power Duckhead Bead Lifter for Coats 9024 Tire Changer
444-80758	85000758	6" - 22" GRIP MAX Laminated Clamp Set	INCLUDES: 4 Clamps, 4 Plungers, 1 Extra Set of Grips
444-81257	1845744	Motorcycle Adapter	Coats RC200 Style Motorcycle Clamps for Automotive X Model Rim Clamp® Tire Changer
444-81329	181329	Rim Clamp" Spreader Adapter	Rim Clamp* Tire Changer, Spreader - Used With #000347 or #108028 Tire Spreader (not compatible with 9024E and APX Series)
444-81354	181354	Rim Clamp <sup>®</sup> Bead Lifting Tool	Designed for Ease of Lifting the Head During the Tire Changing Operation
444-82788	1827881	Demount Head	Stainless Steel Duckhead Mount/Demount Head Assembly for <b>5030 through 7065</b> <b>series Rim Clamp* Tire Changers.</b> (Requires taper end vertical shaft.)
<b>444-83401</b> 184414 Motorcycle Adapter			For RC (Tall Carriers 1.75"), Designed to Mount Wheels with Drive Sprockets etc. Attached. Requires space removal for use on 5035's. (Not for X models, or 9010/9024)
444-83585	183585	ATV Adapter	8 Jaw ATV Adapters. Set of 4. Fits "Tall" Clamp Carriers. (Not Model 9010)
444-84590	184590	4" Ext Clamp	4" Clamps for 9024/9010
444-84926	184926	Extended X-Clamp	3 Positions Enable External Wheel Clamping on 6" Through 22" Diameter Wheels
444-85741	85607471	Leverless Power Bead Lifter	Leverless Power Duckhead Bead Lifter for Coats 70X or APX Series Tire Changer
444-87787	85607787	Set of 4 GRIP MAX Clamps	6-22" Grip Max Plus 3-Position Adjustable Clamps
444-87986	85607986	Set of 4 GRIP MAX Clamps	16"-28" Grip Max Plus 3-Position Adjustable Clamps
444-89408	800059408	GRIP MAX Clamp Set	Laminated Clamp Replacement Kit (8 each)







### 294 SERVICE EQUIPMENT // TIRE CHANGERS

Tire Changer Accessories

### **Tire Changer Accessories (cont.)**

#### TIRE CHANGER LUBE BOTTLES AND SWABS







TUFFY NO.	MFG. NO.	DESCRIPTION
437-00001	TS-1	11" OAL x 2" Swab Diameter
437-00002	TS-2	15" OAL x 2" Swab Diameter
437-00003	TS-3	18" OAL x 3" Swab Diameter
437-13014	313014	Hunter-Style Tire Lubricating Brush
437-40006	40006	Tire Lubricating Brush
844-16259	106259	Lube Bottle. Rim Clamp*. Fits RC-15, RC-20, 5060 and 5070 Series Tire Changers
844-16572	106572	Lube Bottle. Center-Post. Fits 4040, 4040SA and 4050 Tire Changers

#### **COATS REPLACEMENT AIR HOSE**

■ For use with Coats Tire Changers ■ 60" long x 1/4" diameter ■ AC-1 Euro-style chuck ■ All brass connectors • Swivel fitting • Packaged 1 per bag



TUFFY NO. MFG. NO.

127-86871

86871-1

60" x 1/4" Coats Replacement Air Hose

#### **HUNTER REPLACEMENT AIR HOSE**

- 60" long x ¼" diameter European -style air chuck
- All brass connectors Packaged 1 per bag



TUFFY NO. MFG. NO.

DESCRIPTION

**127-86872** 86872-1

Hunter Replacement Air Hose

### LOW PROFILE BEAD LEVER TOOL



TUFFY NO. MFG. NO.

**444-05500** 5500

DESCRIPTION

Low Profile Bead Lever Tool





### TIRE CHANGERS // SERVICE EQUIPMENT 295

Tire Changer Accessories

### **RED PLASTIC HUNTER** MOUNT/DEMOUNT HEAD

■ Larger channel for difficult wheels ■ Specifically designed for low profile tires • For Hunter TCA34 tire changers - APPLICATION CHART BELOW:

OEM	Part Number	Tire Changer
Hunter	221-675-2	TC250, TC300, TC325, TC350, TC2000, TC3250, TC3500
	221-675-2-B	TC250, TC300, TC325, TC350, TC2000, TC3250, TC3500



TUFFY NO.	MFG. NO.
444-01224	TCR343

DESCRIPTION

Red Plastic Hunter Mount/Demount Head

### NYLON MOUNT/DEMOUNT HEAD, COATS & HUNTER STYLES



### MAG/CHROME/ALLOY WHEEL MOUNT/DEMOUNT TOOL

- Eliminates damage to mag, chrome and alloy wheels
- Fits all center-post tire changers Replaceable polymer inserts get 500 to 700 mount/demounts when used correctly ■ Eliminates "booties" that slip off "combo" tool
- Changes inserts in seconds Not for use on steel wheels



TUFFY NO.	MFG. NO.	DESCRIPTION
444-70200	72000	Mount/Demount Tool
444-70201	72010	One Set of Replacement Inserts for 70200 Mount/Demount Tool
444-70202	72020	Mag Tool Replacement Polymer Nose - Only
444-70204	72040	Mag Tool Replacement Polymer Hook - Only
444-70205	72040	Replacement Screw - Demount
444-70206	72020	Replacement Screw - Mount

#### BEAD SEALER ACCESSORY KIT



TUFFY NO. MFG. NO.

DESCRIPTION

**447-85545** 85606545

Bead Sealer Accessory Kit

### **STORAGE CABINET**

- Keep tools, valve stems, TPMS, etc. conveniently at the machine
- Board Storage

The Storage Cabinet in use.



TUFFY NO. MFG. NO.

**444-83621** 8113621

DESCRIPTION Storage Cabinet



Nylon Mount/Demount Head (Coats Style)

Nylon Mount/Demount Head (Hunter Style)



VT-1220

VT-1221

444-01220

444-01221



# Coats® Heavy Duty Tire Changers

### **LEVERLESS BEAD LIFTER**

If you are looking to improve the effeciency of your shop and reduce the chances of rim damage, look no further than the new Coats Leverless Bead Lifter ■ With the Coats Leverless Bead Lifter, you can upgrade your Coats Rim Clamp tire changer APX, 70X, or 9024 and let the machine do the work (or new units with Leverless option, see page 225) ■ The leverless design eliminates traditional tire tools that can mar the surface due to application difficulty or operator error. This results in a more controlled mount/ demount process, flexing the beads just enough for removal and

installation



The Leverless Bead Lifter in use.





#### **DEMOUNTING:**

With the flip of a switch the leverless tool hooks the lin of the bead and effortlessly lifts it just above the rim. With a simple rotation of the tabletop, the tire comes off of the rim safely and easily



#### MOUNTING:

The leverless tool can also be utilized as an additional helper device when mounting a tire's top bead.

TUFFY NO. MFG. NO. **444-85689** 85606689

DESCRIPTION Leverless Bead Lifter

### HIT 5000 HEAVY DUTY TIRE CHANGER

■ These heavy duty changers can accommodate tube or tubeless tires with rim diameters from 15" to 38" (5000) and 15" to 44" (9000) • Easy-to-use swing-arm houses all hydraulic controls, with a dedicated lever for each powered function ■ Self-centering hydraulic clamping chuck ■ Adjustable pressure regulator ensures proper matching of chuck pressure to rim strength • Heavy, tapered roller bearings and a dual direction hydraulic motor provide smooth torque • Roller-type tire spreader standard



### HIT 6000 HEAVY DUTY TIRE CHANGER

■ The Coats Model 6000 tire changer is designed for servicing tubeless tires. It can change tubeless truck tires in a matter of minutes without the use of adapters, as well as loosen tube-type tire beads • Handles wheel widths of 6" to 15" and diameters of 16.5" to 24.5" ■ Changes all 15-degree single-piece highway rims, including demountable Dayton wheels, reverse disc Budd wheels and standard disc wheels • One control stick for pivoting the tabletop and clamping the rim chuck ■ Bead loosening, mounting and demounting are activated by dedicated



446-06000

TUFFY NO. MFG. NO.

446-06000 6000 DESCRIPTION

HIT 6000 Heavy Duty Tire Changer









### CHD-9551 HEAVY DUTY TIRE CHANGER

- Our top-of-the-line changer is designed for high-volume shops
- The CHD-9551 makes it easy to handle the toughest supersingle, skidder, agricultural and off-road tires on the market
- Offers the most automated features and widest range of fittings in the CHD line
- Remote control rotating tool head/arm for the fastest, easiest tool changes in the business
- Optical wireless remote gives you freedom to move around the machine without cumbersome cables
- Handles rims from 14" to 46" (up to 56" with clamp extensions) and tires up to 95" in diameter and 51" wide

OPTICAL WIRELESS **REMOTE** 

### CHD-9043 **HEAVY DUTY** TIRE CHANGER

- The clear choice for high volume shops that deal with both a variety of applications and large wheel fitments
- Solid, single-piece frame for added capacity and dependability
- Remote control hydraulically operated tool arm saves operator effort and speeds tire-changing turnaround time
- Handles rims from 14" to 46" (up to 56" with clamp extensions) and tires up to 90.5" in diameter and 43" wide

SOLID,

SINGLE-PIECE

FRAME

446-09043

MFG. NO.

CHD-9043

### CHD-6330 **HEAVY DUTY** TIRE CHANGER

- It's the most compact of the jaw-style clamping machines available today
- This easy-to-learn model is designed for shops with moderate to high volume with a wide range of applications
- Four-jaw chuck allows fast and easy clamping of virtually all rim styles, including de-mountable, reverse disc, standard disc and off-road style wheels
- Floating jaws match wheel contours for excellent grip and safety
- Solid, single-piece frame for added capacity and reliability
- Portable wired control unit lets you work from the best angle at all times

Handles rims from 13" to 27" and tires up to 36" in diameter and 30.5" wide SOLID.



446-09551

TUFFY NO. MFG. NO.

> 446-09551 CHD-9551

DESCRIPTION

CHD-9551 Heavy **Duty Tire Changer** 



Please contact us for more information regarding COATS® TIRE CHANGERS.

TUFFY NO.

MFG. NO. CHD-6330

446-06330

DESCRIPTION CHD-6330 Heavy **Duty Tire Changer** 

SINGLE-PIECE

**FRAME** 











# Coats® Heavy Duty Tire **Changer Features**

### HEAVY DUTY TIRE CHANGERS AT A GLANCE

FEATURES TO COMPARE	CHD 9551	CHD 9043	CHD 9041	HIT 5000	CHD 6330	HIT 6000	CHD 4730
OPERATION	4 Jaw Chuck	4 Jaw	Chuck	3 Jaw Chuck	4 Jaw Chuck	Lay Back, Center Mount	Front Plate or Cone
WHEEL HANDLED	Budd & Dayton, Tube & Tubeless	Budd & Dayton,	Tube & Tubeless	Budd & Dayton, Tube & Tubeless	Budd & Dayton, Tube & Tubeless	Budd & Dayton Tubeless	Budd Tubeless
MOUNT DEMOUNT	Hook & Roller on Reversible Mount	Hook & Roller on	Hook & Roller on Reversible Mount		Hook & Roller on Reversible Mount	Center Post	Roller on Sliding Mount, Hook Optional
TOOL HEAD OFFSET	Automatic Permanent Mounted	Automatic Permanent Mounted	Foot Release Permanent Mounted	Independent Removable, Mount in Table	Hand Release Permanent Mounted	Independent Removable, Mount in Table	Hand Release Permanent Mounted
TABLE	Moving Table Side Mounted	Moving Table	Side Mounted	Moving Table Centered in Frame	Moving Table Side Mounted	Lay Back	Moving Table Side Mounted
WHEEL CLAMPING METHOD	4 Jaw Chuck	4 Jaw	4 Jaw Chuck		4 Jaw Chuck	Lay Back, Center Mount	Front Plate or Cone
WHEEL LIFT	Clamp Arm Lifting	Clamp Arm Lifting		Clamp Arm Lifting	Clamp Arm Lifting	Tilt Back	Clamp Face Plate Lifting
FRAME STRUCTURE	Full Frame	Full Frame	Open Frame	Center Carriage	Open Frame	Tilt Table	Open Frame
MAX. TIRE DIAMETER	95"	90.5"	90.5"	76"	63"	44"	47"
MAX. TIRE WIDTH	51"	43"	42"	25"+	30.5"	16"	30.5"
RIM DIAMETER RANGE	14-46 (47"-56" with Clamping Extensions)	14-46 (47"-56" with Clamping Extensions)		15"-38"	13-27	16.5"-24.5"	14"-26"
ELECTRIC SPECIFICATIONS	208-230VAC, 3ph, 60Hz, 22Amp	208-230VAC, 3 <sub>1</sub>	oh, 60Hz, 15Amp	220v / 1ph or 220v / 3ph, 60Hz	208-230VAC, 3ph, 60Hz, 15Amp	220v / 1ph or 220v / 3ph, 60Hz	208-230VAC, 3ph, 50/60Hz, 12Amp
AIR REQUIRED	-	-	-	No	-	Yes	_
MAX. OVERALL DIMENSION	112"(w) x81"(d) x75"(h)	96,5"(w) x85"(d) x73"(h)	88"(w) x79"(d) x59"(h)	96"(w) x108"(d) x66"(h)	69"(w) x68.5"(d) x50"(h)	78"(w) x48"(d)	62"(w) x59"(d) x46"(h)
MAX WHEEL WEIGHT	3300 lbs.	3500 lbs.	3300 lbs.	-	3300 lbs.	_	2800 lbs.
WEIGHT WITH STANDARD ACCESSORIES (SHIPPING)	2282 lbs.	1874 lbs.	1698 lbs.	1400 lbs.	1245 lbs.	1150 lbs.	981 lbs.



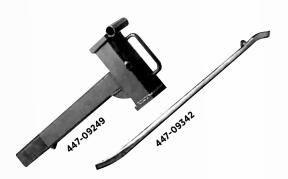




**Heavy Duty Tire Changer Accessories** 

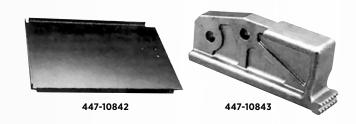
### TIRE CHANGER ACCESSORIES & WHEEL PROTECTING ITEMS

TUFFY NO.	MFG. NO.	ITEM	DESCRIPTION
447-09249	110849	Combo Tee	Standard Accessory for Models 5000/9000, Used for Mounting Tubeless and Some Tube-Type Tires. For Units After 1/1/93
447-09342	109342	Tubeless Tire Iron	37" long; Standard Accessory For <b>Models 5000 and 9000</b>
447-09343	109343	Lock Ring Tool	24" Long; Standard Accessory For <b>Models 5000 and 9000</b>
447-09344	109344	Drop Center Tool	18" Long; Standard Accessory for <b>Models 5000 and 9000</b>
447-09345	109345	Bead Starting Tool	Standard Accessory For Models 5000/9000 Used For Starting Beads Into Drop Centers on Tubeless Wheels
447-09346	109346	Vise Grip	Standard for <b>Models 5000/9000.</b> For Starting Tire Beads Into Drop Centers on Tubeless Wheels
447-09764	109764	Offset Disc	For Models 5000/9000. Optional Accessory For Mounting/ Tool Holder Demounting Tires On Dayton Style Wheels, Super Singles And Off-Road Type Tires. For Units Before 1/1/93
447-10842	110842	Ramp	Optional Accessory For <b>Model 5000</b> . Allows Easy Roll Up Of Large Tires
447-10843	110843	Jaw Extensions	Optional for <b>HIT 5000</b> & Standard for <b>HIT 9000</b> .Used for Mounting Large Wheels up to 44". 3 Required
447-10851	110851	Combo Tee	Optional Accessory For 5000/9000 For Tractor Tires & Mounting Large Off-Road/Agricultural Style Tires. For Units After 1/1/93
447-10852	110852	Offset Disc	For <b>Models 5000/9000</b> . Optional Accessory For Demounting Tool Holder Tires On Dayton Style Wheels, Super Singles and Off-Road Type Tires. For Units After 1/1/93
447-20082	120082	Combo Tee	For <b>Model 6000 Tire Changer</b> to Hold Mount/Demount Tool
447-20334	120334	Bead Lift Tool	57" Long. Standard For <b>Models 5000/6000/9000</b> . Extra Long Bar For Bead Lifting Tires
447-20564	120564	Combo Tool/ Duplex	Optionally Used on <b>6000</b> for Mounting/Demounting Duplex Style Tires with Thick Beads
447-83945	183945	Combo Tool	Nylon Head Combo Tool for <b>6000 Tire Changer</b>
447-83950	183950	Nylon Head	Replacement Nylon Head for 183495 Combo Tool















BUYER'S GUIDE

SERVICE EQUIPMENT // TIRE CHANGERS

# **CEMB Heavy Duty Tire Changers**

### **CM27T HEAVY DUTY** TRUCK TIRE CHANGER

- Mobile cable control unit Bi-directional rotation ■ Self centering universal wheel chuck
- Rim pliers and rim lever standard

### SM56T HEAVY DUTY TIRF CHANGER

■ Mobile cable control unit ■ Two speed hydraulic pump motor • Bi-directional rotation • Self centering universal wheel chuck ■ Rim pliers and rim lever standard



#### CEMB HEAVY DUTY TIRE CHANGER SPECIFICATIONS

TUFFY NO.	MFG. NO.	POWER SUPPLY	RIM CLAMPING RANGE	MAX TIRE OUTSIDE	MAX TIRE WIDTH	MAX TIRE WEIGHT	BEAD BREAKER FORCE	SHIPPING WEIGHT
446-00027	CM27T	220 VAC	13" - 27"	63"	30"	3300 lbs.	4100 lbs.	1415 lbs.
446-00056	SM56T	220 VAC	14" - 46"	90.5"	42"	3300 lbs.	6000 lbs.	2000 lbs.







Coats® Wheel Balancers

# Coats® Direct Drive Wheel Balancers

### 1300 DIRECT DRIVE WHFFI BALANCER

■ Direct drive motor ■ Automatic data entry (distance/ diameter) • Auto-start hood • New display mounting bracket • Behind the spoke • Static-on-screen





TUFFY NO. MFG. NO.

481-01300

1300

DESCRIPTION

1300 Direct Drive Wheel Balancer

481-01300

### 1400-2D DIRECT DRIVE WHFFI BALANCER

■ Direct drive motor ■ Laser-guided Tape-A-Weight operation ■ Automatic data entry (distance/ diameter) ■ Premium quick nut ■ Side shadow board with Basic Pro Kit • Auto-start hood • New display mounting bracket • Static-on-screen

DIRECT DRIVE **MOTOR** 

**START HOOD** 



TUFFY NO. MFG. NO.

481-01400 1400 DESCRIPTION

1400-2D Direct Drive Wheel Balancer







### 302 SERVICE EQUIPMENT // WHEEL BALANCERS





### Coats® Direct Drive Wheel Balancers (cont.)

### 1500-3D DIRECT DRIVE WHEEL BALANCER

- Direct drive motor Laser-guided Tape-A-Weight
- Automatic data entry (distance/diameter/width)
- Side shadow board with Basic Pro Kit Auto-start hood New display mounting bracket Static-onscreen ■ 12 o'clock inboard laser ■ Stop, lock & index



### 1600-3D DIRECT DRIVE WHEEL BALANCER

- Direct drive motor Laser-guided Tape-A-Weight operation
- Automatic data entry (distance/diameter) Premium quick nut ■ Side shadow board with Basic Pro Kit ■ Auto-start hood
- New display mounting bracket ProBalance technology™
- 12 o'clock inboard laser Stop, lock & index Touchscreen



TUFFY NO. MFG. NO. 481-01500 1500

DESCRIPTION

1500-3D Direct Drive Wheel Balancer

TUFFY NO. MFG. NO. 481-01600

1600

DESCRIPTION

1600-3D Direct Drive Wheel Balancer









Coats® Wheel Balancers

# Coats® Wheel Balancers

### **HEAVY DUTY MOBILE** HAND SPIN BALANCER

- With a reduced overall size, the Coats 6275 hand spin balancer is a portable, easy to move balancer
- No lift is required, simply roll the balancer into position ■ A handle operated mechanical reduction gear makes hand spinning easier • An intuitive menu featuring self-diagnosis and self-calibration allows for quick and easy balance for almost any type of rim







481-06275

TUFFY NO. MFG. NO.

481-06275

6275

DESCRIPTION

Hand Spin Balancer

#### **ECONOMY BALANCER**

Ideal balancer for cost-conscious shops and service stations performing fewer than 20 balancing jobs per day

■ Handles standard OEM tires up to 40" diameter and 100 lbs. • Digital readouts and data entry • TEN BALANCING

MODES: dynamic, alloy and static-ensure accuracy ■ Cycle time is just 10 seconds - Adapter set not included - 110V, 1PH



TUFFY NO.

**481-00775** 775

MFG. NO.

DESCRIPTION Economy Balancer

### PORTABLE TIRE/ WHEEL BALANCER

Rugged die-cast aluminum head cone ■ Plated steel guide rods with zinc chromate helper springs - Hardened cast-in place pivot seat • Recessed circular level bubble



TUFFY NO. MFG. NO.

481-00061

M61



481-00061

DESCRIPTION

Portable Tire/ Wheel Balancer





### 304 SERVICE EQUIPMENT // WHEEL BALANCERS

Coats® Wheel Balancers



### Coats® Wheel Balancers (cont.)

# TRUCK WHEEL BALANCER

Auto Data Entry for all three parameters with one touch. Just drop the hood and go - Auto indexing automatically moves the wheel to the required weight positions ■ Stop and Lock feature locks the spindle firmly in place for easier, more accurate weight placement - Powerful 1.5HP direct drive motor shaves 20 seconds off a typical 22.5" spin ■ DCS ensures the 6450 is the most accurate heavy duty balancer in car/light truck mode on the market, like two balancers in one ■ 2 parameter auto data entry system for clip weight and 3 parameter for Tape-A-Weight\* 500 lbs. • Met Lab / UL approved with 52" wheel capacity • Designed for front line, high-volume balancing • Easy-toread LED readouts ■ 2" (51mm) heavy duty arbor on Coats proven direct drive motor Laser-guided direct Tape-A-Weight placement ■ Package units include new 550 air lift, budd plate #8143935, hub centered cone #8109877







TUFFY NO.	MFG. NO.	DESCRIPTION
481-45031	8K645003DKT1P	3D Truck Wheel Balancer Package 220V 1PH
481-45033	8K64503DKT3P	3D Truck Wheel Balancer Package 220V 3PH
481-85645	85006450	2D Truck Wheel Balancer 1P or 3P
481-86401	8K6401KT1P	220V Single Phase Truck Wheel Balancer Package
481-86403	8K6401KT3P	220V 3 Phase Truck Wheel Balancer Package

# ADAPTERS, CONES & MISCELLANEOUS HEAVY DUTY WHEEL BALANCER ACCESSORIES



TUFFY NO.	MFG. NO.	ITEM	DESCRIPTION
482-00501	501	Hydraulic Roll Around Lift	Optional Accessory for 6401. Allows Operator to Lift Large Truck Tires onto the <b>6401</b>
482-08605	308605	Repl. Shaft	Replacement Shaft for <b>6401 Balancers</b>
482-08628	308628	Cone	Small 2.44"-3.12" Center Holes
482-08629	308629	Cone	Medium 2.78"-3.46" Center Holes
482-08630	308630	Cone	Large 2.98"-5.06" Center Holes
482-08631	308631	Cone	Truck 4.52"-6.95" Center Holes
482-08639	308639	Spring	Back Cones
482-08642	308642	Large Pressure Drum	Used to Properly Clamp or Decorate Wheels on <b>6401 Balancer</b> When Using the Preferred Back Cone Balancing Technique. 5.75" Diameter
482-08645	308645	Long Hub Nut Wrench	Standard Accessory for <b>6401</b> <b>Balancer</b> . Fits No. 309618 Hub Nut Assembly
482-08646	308646	Short Hub Nut Wrench	Standard Accessory for <b>6401 Balancer</b> . Fits No. 309618 Hub Nut Assembly
482-09608	309608	Heavy Duty Assembly Caliper	Measures Rim Widths in Inches. For Use with <b>6401 Balancers</b>
482-09618	109618	Hub Nut Assembly	Replacement Hub Nut for <b>6401 Balancer</b> Shaft
482-09877	109877	Cone Kit	Hub Centered Wheels, Truck
482-10785	110785	Adapter	Speedy Dayton
482-10786	110786	Adapter Accessories Kit	Speedy: For 22"-24.5" Wheels
482-43622	143622	Spacer Plate	Spaces Wheel out from <b>6401 Balancer</b> Chassis to Prevent Interference with Chassis when Balancing Some Wide Base and Offset Tires
482-43935	143935	Adapter	Large Budd Wheels
482-86866	85608066	Link	Link for <b>6401 Balancer</b> for <b>575 Wheel Lift</b>







Coats® Wheel Balancers

### SOMETIMES THE HOLE ISN'T THE CENTER

Aftermarket and a few OE wheels are designed to that one model can fit many brands of vehicles. To do this, they enlarge the middle hole and center off the bolts. These wheels are called LUG-CENTRIC or BOLT-CENTRIC.

It is critical for accurate balancing that the wheel centers on the balancer the way it centers of the car.



### A: Fixed Finger **Plates**



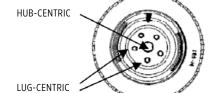
■ Each plate is set to one size and locked ■ Offers fast set up on the balancer

■ Ideal for very high volume shops with a full set or get just a few plates for fleet applications

### B: Stud Plates



- Each plate is set to one size and locked ■ Plates are bolted to the wheel and the assembly is mounted on the balancer
- Used when maximum accuracy is needed



#### C: Adjustable Pin Plates



- Most consistent method for providing accurate mountings for a wide variety of tire and wheel assemblies
- Adjustable design provides fast and easy clamping of tire and wheel assemblies
- Lug clamping and centering of tire and wheel assembly prevents damage to alloy wheels ■ Can be used on any 40mm wheel balancer

### D: Shadow Board



- Gets adapters up off the floor ■ Easy to see and select
- Position where you need it for when you need it

### LOW PROFILE HEAVY **DUTY SPINNER**

Allows for easy access under today's lower body style cars and trucks ■ Completely portable, this heavy duty spinner will handle passenger cars and heavy duty truck tires, including rear wheels and drive duals ■ Available in 7.5 HP, 220 Volt, 3 Phase or 5 HP, 220 Volt, Single Phase

**481-00525** 525

TUFFY NO. MFG. NO. DESCRIPTION



### **ELECTRONIC** STROBE BALANCER

Companion to the Model **525 spinner** ■ Delivers fast precision balancing on-thevehicle ■ No special wheel attachments are required • The flashing strobe indicator pin-points exact placement

of wheel weights • 110-115 Volt TUFFY NO. MFG. NO. DESCRIPTION

**481-00501** 501A

Electronic Strobe Balancer





481-00501





# **CEMB Digital Wheel Balancers**

### **ER72 DIGITAL** WHEEL BALANCER

- Professional digital wheel balancer especially designed for tire dealers
- Automatic Distance & Diameter Entry with Width Sonar (3D) • Fully automatic Spotter Laser System for best correction possible ■ Full-time accuracy with Static unbalance always displayed on screen ■ LED to light the work space inside the rim • New automatic arm to measure automatically diameters up to 30" ■ Standard locking with Quick Nut ■ Electromagnetic brake for easy weight placement • Available 110VAC or 220VAC ■ Wide working space ■ Direct selection ounces/grams ■ Optimization program for compensation of rim and tire unbalance ■ One Button Split & Hidden Weight Program

### **ER73 DIGITAL** WHFFI BALANCER

- Professional digital wheel balancer especially designed for tire dealers
- Automatic Distance & Diameter Entry with Width Sonar (3D) ■ Fully automatic Spotter Laser System for best correction possible ■ Full-time accuracy with Static unbalance always displayed on screen ■ LED to light the work space inside the rim ■ New automatic arm to measure automatically diameters up to 30" ■ Standard locking with Quick Nut ■ Electromagnetic brake for easy weight placement • Optional Radial Runout Sonar for wheel diagnostic ■ Optional printer ■ Available 110VAC or 220VAC ■ Wide working space ■ Direct selection ounces/grams ■ Optimization program for compensation of rim and tire unbalance ■ One Button

### **EZ9 DIGITAL** WHFFI BALANCER

- Universal space saving wheel balancer with excellent technical specifications combining a sturdy structure with attractive and modern design • EZ9 balances steel & light alloy wheels of cars, light trucks, motorcycles & scooters (with optional adaptors) ■ Automatic Distance & Diameter Entry
- (2D) Foot pedal brake for easy weight placement • Splash guard • Standard Quick Nut Mounting 
  Self-Diagnosis and Self-Calibration ■ MENUS FOR QUICK

**SELECTION OF THE FOLLOWING: Inches** to millimeters, unbalanced thresholds 0.1 or 0.25 ounces (1 or 5g) ■ Direct selection ounces/grams ■ Optimization program for compensation of rim and tire unbalance ■ "Static" program—plus 4 ALU programs for PAX, light alloy or special shaped rims ■ One Button Split & Hidden Weight Program ■ Direct weight location program (no repositioning of stick-on







**BUYER'S GUIDE** 



### **CEMB**<sup>§</sup>

CEMB Wheel Balancers

### C212 MOTORIZED **DIGITAL TRUCK WHEEL BALANCER WITH** PNEUMATIC LIFT

• C212 balances steel & light alloy wheels of cars, light & heavy commercial trucks and bus thanks to a 40mm shaft and a large assortment of adaptors and cones standard • Pneumatic stationary brake useful during wheel mounting and counterweight application ■ Pedal operated pneumatic lift (soft type) enables excellent centering accuracy of the wheel on the shaft ■ Automatic Distance & Diameter Entry (2D) • Fully Automatic Cycle with Breaking

**PNEUMATIC** STATIONARY **BRAKE** 

**FULLY** AUTOMATIC CYCLE

■ 51" wheel guard ■ Self-Diagnosis and Self-

#### Calibration • MENUS FOR QUICK **SELECTION OF THE FOLLOWING:**

Inches to millimeters, unbalanced thresholds 0.1 or 0.25 ounces (1 or 5g) Direct selection ounces/ grams ■ Optimization program for compensation of rim and tire unbalance ■ "Static" program-plus 4 ALU programs for PAX, light alloy or special shaped rims ■ One Button Split & Hidden Weight Program ■ Direct weight location program (no repositioning of stick-on weights)



### C206 MOBILE HAND SPIN TRUCK WHEEL **BALANCER**

■ Mobile Hand Spin Truck Wheel Balancer for cars and light & commercial trucks ■ C206 balances HD truck and bus tires as well as light truck and car tires ■ Portable for mobile service when 12VDC available Automatic Distance & Diameter Entry (2D) ■ Standard lightweight battery pack for use when power not available Self-Diagnosis and Self-Calibration

MENUS FOR QUICK SELECTION OF THE FOLLOWING: Inches to millimeters, unbalanced thresholds 0.1 or 0.25 ounces (1 or 5g) ■ Direct selection ounces/grams ■ Optimization program for compensation of im and tire unbalance ■ "Static" programplus 4 ALU programs for PAX, light alloy or special shaped rims ■ One Button Split & Hidden Weight Program ■ Direct weight location program (no repositioning of stick-on weights)



TUFFY NO. MFG. NO.

481-00206

EMB C206

C206

Mobile Hand Spin Truck Wheel Balancer

DESCRIPTION

481-00206

MFG. NO.

Motorized Digital Truck Wheel Balancer with Pneumatic Lift





TUFFY NO.

**481-00212** C212

■ Wheel Balancer Accessories

## Wheel Balancer Accessories

### **PREMIUM FIBERGI ASS** WHEEL WEIGHT **HAMMER**

- Used to easily install and remove all types of steel and zinc clipon wheel weights - Standard with large replaceable hook for prying
- Fiberglass shaft for added durability
- The hook is made from cold rolled steel Slip-resistant, ergonomic grip reduces arm strain & fatigue ■ The striking face has a non-marring, surface protective medium-hard replaceable tip ■ Replacement hooks and caps available - MADE IN THE USA



TUFFY NO.	MFG. NO.	DESCRIPTION
486-11000	P110	Premium Fiberglass Wheel Weight Hammer
486-11002	P110-2	Replacement Small Hook for Premium Wheel Weight Hammer
486-11004	P110-4	Replacement Tip for Premium Wheel Weight Hammer
486-11005	4201038	Replacement Large End for P-110 Wheel Weight Hammer

### **HEAVY DUTY PROFESSIONAL** TRUCK WHEEL WFIGHT HAMMER

- Will handle with ease the removal and attachment of HD truck weights
- Fiberglass shaft for a lifetime of use
- New chromalloy hooks designed for large wheels and large weights ■ New industry standard ■ Longer handle provides added reach on larger wheels
- Comfortable, durable rubber handle
- Larger 1.75" tip for easier application along with heavier total tool weight requires less striking effort ■ Use on all truck wheels • 12" total length • NET WEIGHT: 2 lbs. • MADE IN THE USA

NEW INDUSTRY STANDARD	FIBERGLASS SHAFT 486-11011
486-11005	
486-11006	
eel Weight Hammer	
d for P-110 Wheel Weight Hammer	

TUFFY NO.	MFG. NO.	DESCRIPTION	
486-11011	P110-T	Heavy Duty Truck Wheel Weight Hammer	
486-11005	4201038	Replacement Large End for P-110 Wheel Weight Hammer	
486-11006	P110-4	Replacement Tip for Premium Wheel Weight Hammer	

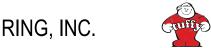
### **HEAVY DUTY ADHESIVE** WHEEL WEIGHT SCRAPERS

- For use with stick-on wheel weights
- Knobbed handle to prevent hand from slipping while removing wheel weights ■ Made of high impact plastic
- Equivalent to ESCO 50146



TUFFY NO.	MFG. NO.	DESCRIPTION
486-71510	N/A	Red Heavy Duty Adhesive Wheel Weight Scraper
486-71511	N/A	Black Heavy Duty Adhesive Wheel Weight Scraper





### WHEEL BALANCERS // SERVICE EQUIPMENT



### HAWEKA QUICK NUTS AND PRESSURE CUPS

483-24486

TUFFY NO.	MFG. NO.	DESCRIPTION
483-24486	HW124 408 006	Quick Nut Steel w/ Hood 40-8mm
483-24433	HW140 404 033	Quick Nut HD (metal) 40mm-4mm
483-24343	HW143 404 003	Quick Nut 40mm-4mm
483-24346	HW143 404 006	Quick Nut Pro Grip 40mm-4mm
483-24333	HW143 403 003	Quick Nut 40mm-3mm
483-24336	HW143 403 006	Quick Nut W/Knobs 40mm-3mm
483-21982	HW190 008 002	Pressure Cup - 5"
483-29821	HW190 008 021	Pressure Cup - 8"
483-29827	HW190 008 027	Quick Nut Pressure Ring

Note: Quick Nuts are also availble for 28, 36, 38m



TUFFY NO.	MFG. NO.	DESCRIPTION
482-26547	HW165 400 007	Duo Expert Collet Kit
482-25411	HW150 400 110	9 Piece Pro Collet Kit
482-26460	HW160 400 060	Ford Precision Collet
482-26462	HW160 400 062	Toyota Precision Collet
482-26463	HW160 400 063	Chrysler Precsion Collet 1
482-26464	HW160 400 064	Chrysler Precsion Collet 2
482-25491	HW150 400 091	Cone Kit 40mm: Light Truck

Note: All Hub Centering Products also available in 28, 36, 38mm except Duo Expert



TUFFY NO.	MFG. NO.	DESCRIPTION		
482-25949	HW200 299 409	U.S. Flange Plate Kit 40mm		
482-25649	HW210 400 002	Quick Plate Kit: 40mm		
Note: Flange Plates and Quick Plates also available in 28, 36, 38mm				

♦ Wheel Balancer Accessories

HAWEKA MEDIUM DUTY WHEEL BALANCER ACCESSORIES



TUFFY NO.	MFG. NO.	DESCRIPTION
482-21374	HW700 400 037	Medium Duty Flange Plate
482-27419	HW700 400 037	Medium Duty Four Arm Star
482-27404	HW700 400 037	Medium Duty Five Arm Star
482-26447	HW160 400 047	Hub Pilot Sleeve 1 - 4.88/4.92"
482-26448	HW160 400 048	Hub Pilot Sleeve 2 - 5.59/6.69"
482-26467	HW160 400 067	Hub Pilot Sleeve 7 - 4.88/6.06"
482-29452	HW190 400 052	Hub Pilot Sleeve 3 - 5.46/5.25"
482-29460	HW190 400 060	Hub Pilot Sleeve 4 - 4.56"
482-29462	HW190 400 062	Hub Pilot Sleeve 5 - 4.6"
482-29471	HW190 400 071	Hub Pilot Sleeve 6 - 4.77"
482-28444	HW280 400 044	Universal Apdaptor 8x6.5

# HAWEKA STORAGE SOLUTIONS







TUFFY NO.	MFG. NO.	DESCRIPTION
482-25641	HW280 400 070	ProExpert System IV
482-28415	HW 280 400 139	ProMax MD 40mm
482-28414	HW280 400 142	ProMax MD Standard 40mm
	482-25641 482-28415	<b>482-25641</b> HW280 400 070 <b>482-28415</b> HW 280 400 139





### 310 SERVICE EQUIPMENT // WHEEL BALANCERS

■ Wheel Balancer Accessories

### Wheel Balancer Accessories (cont.)

#### HAWEKA PRO CENTERING SYSTEM



TUFFY NO.

DESCRIPTION

**482-28172** HW280 400 172 Haweka Pro Centering System

#### HAWEKA PRO BALANCING SYSTEM



HAWEKA HD ECO KIT - 40MM

**482-28490** HW280 400 090 Haweka Pro Balancing System



TUFFY NO. MFG. NO.

DESCRIPTION

**482-74212** HW700 400 212 Haweka HD Eco Kit - 40mm - Combines HW700 400 205 \* HW700 400 206

#### HAWEKA AIRGO LIFT

■ The ideal supplement to the wheel balancing machine ■ Flexible adjustment of lifting height ■ Fast operation of the lift — by one hand only ■ Intuitive operation with turning handle ■ Ergonomic design ■ Wheel weight up to 155 lbs. ■ Compressed air connection with North American fitting • Special holder for centering device ■ Low height of 4.33 inches



481-91618

TUFFY NO.

MFG. NO.

DESCRIPTION HW916 000 018 Haweka Airgo Lift











### ➡ Wheel Balancer Accessories

### STEEL PROGRIP QUICKNUT WITH HANDLES AND PRESSURE CUP

■ Essential wheel balancer tooling ■ Clamping device speeds wheel mounting process on balancers ■ Heavy duty steel design solution for Road Force balancers



TUFFY NO. MFG. NO. 483-40806

DESCRIPTION

HW124 408 006

Steel ProGrip QuickNut 40 x 8 with Handles and Pressure Cup

#### SOFTGRIP QUICKNUTS WITH HANDLES

 Essential wheel balancer tooling
 Upgraded threaded jaws with bigger bearing surface allows higher torque pressure ■ Softgrip clamping device will not open under load ■ New alloy metal jaws provides longer life for threaded jaws • Torque ring is ever present - removal not required for use with pressure cup • Heavier duty pressure cup • Lower overall housing height enables use with quick or flange plates on shorter shafts



483-40301	HW125 403 001	SoftGrip Quick Nut 40 x 3 with Handles
483-40401	HW125 404 001	SoftGrip Quick Nut 40 x 4 with Handles
483-40801	HW125 408 001	SoftGrip Quick Nut 40 x 8 with Handles

#### LIGHT TRUCK CONE KIT 40MM

■ Covers hub ranges 120mm-174mm ■ Kit includes a cone and distance spacer • Works on all balancer makes and models with 40mm shaft



483-40091

TUFFY NO. MFG. NO.

DESCRIPTION

**483-40091** | HW150 400 091 | Light Truck Cone Kit 40mm

#### PROCOLLET KIT 40MM

■ Two-sided, low taper collets ■ Standard cone upgrade ■ Low taper provides improved centering at wheel hub for more accurate balancing results ■ Clad wheel Problem Solver



TUFFY NO. MFG. NO. DESCRIPTION **483-40110** HW150 400 110 ProCollet Kit 40mm





### 312 SERVICE EQUIPMENT // WHEEL BALANCERS

Wheel Balancer Accessories



### Wheel Balancer Accessories (cont.)

#### PROGRIP PRESSURE CUP

■ Pressure Cup for all ProGrip Quicknuts 40mm, 38mm, 36mm, 28mm

■ HW143 403 003, HW143 403 006, HW143 383 003, HW143 383 006, HW143 363 003, HW143 363 006, HW143 283 003, HW143 283 006, HW143 404 003, HW143 404 006, HW143 285 006, HW143 405 006, HW140 403 033, HW140 404 033





483-08002

TUFFY NO. MFG. NO.

DESCRIPTION

**483-08002** HW190 008 002 ProGrip Pressure Cup

### RUBBER COVER FOR **5" PRESSURE CUP**

 Provides rubberized protection between wheel rim and pressure cup





483-08005

TUFFY NO. MFG. NO.

DESCRIPTION

HW190 008 005 Rubber Cover for 5" Pressure Cup

### PRESSURE RING FOR ALL PROGRIP QUICKNUTS

- Pressure Ring must be present on ProGrip QuickNuts when using Quick or Flange Plates
- Without the pressure ring, the clamping device does not provide enough torque pressure to press rim on cones/collets evenly and consistently eliciting inaccurate balancing results



483-08027

483-08027

MFG. NO.

HW190 008 027

DESCRIPTION

Pressure Ring for all ProGrip QuickNuts

#### **BACKING SPRING**

Must be present on all balancers with open mid centering devices/ hubs (Coats) ■ Without backing spring, wheels can only be front coned - not acceptable for proper balancing



483-40015

TUFFY NO. MFG. NO.

**483-40015** HW190 400 015 Backing Spring

DESCRIPTION





483-08005

### WHEEL BALANCERS // SERVICE EQUIPMENT 313



### ➡ Wheel Balancer Accessories

### **UNIVERSAL SPACER & UNIVERSAL DONUT**

Spacer provides necessary distance between mid centering device and cone/collet to prevent bottoming out and/or mid centering cup interference ■ Must use spacer with ProCollets 7-9 ■ Donut required for use with backing spring on open mid centering device balancers (Coats)



TUFFY NO.	MFG. NO.	DESCRIPTION	
483-08047	HW190E008 047	Universal Spacer	
483-40045	HW190E008 045	Universal Donut	
483-40047	HW190E400 045	Universal Donut - 40mm	

### **NORTH AMERICAN** FLANGE PLATE KIT 40MM

- Replicates vehicle wheel lug mount on the balancer
- Provides consistent, even pressure when mounting wheel on cones/collets for precision balancing results



TUFFY NO. MFG. NO.

**BUYER'S GUIDE** 

DESCRIPTION

**483-99409** HW200 299 409 North American Flange Plate Kit 40mm

#### TOYOTA PRECISION COLLET

■ Precision-designed, application-specific solution for balancing Toyota Truck wheels ■ Problem-solving precision collet for Toyota Tundra, Sequoia, Tacoma, 4Runner, FJ as well as Lexus SUV applications and more



483-40060

TUFFY NO. MFG. NO. DESCRIPTION 483-40060 HW160 400 062 Toyota Precision Collet

#### FORD PRECISION COLLET

- Precision-designed, application-specific solution for balancing Ford light truck and SUV applications
- Problem-solving precision collet for Ford F150, **Expedition and Lincoln Navigator applications**



483-40062

TUFFY NO. MFG. NO. DESCRIPTION **483-40062** HW160 400 060 Ford Precision Collet







### 314 SERVICE EQUIPMENT // WHEEL BALANCERS

**●** Wheel Balancer Accessories



### Wheel Balancer Accessories (cont.)

#### **COATS SLIDE NUTS**



482-85607

TUFFY NO.	MFG. NO.	ITEM
482-14392	85606472	Hub Nut with Pressure Cup, 40mm. For <b>XR Balancers</b> only
482-56467	8560646701	Hub Nut, Slide, 40mm, Nut Only. For <b>XR Models</b> only
482-59998	85009998	Nut, Slide, 2 Jaw, 40mm, with Drum. For <b>Models 700-1250</b>
482-85607	85607503	COATS Premium Quick Nut, 40mm
483-59996	85009996	Nut, Slide, 2 Jaw, 28mm, with Drum. For <b>Models 700-1250</b>

#### WHEEL BALANCER SHAFTS



TUFFY NO.	MFG. NO.	ITEM	DESCRIPTION
483-13082	8113082	Conversion Shaft Kit	40mm Conversion Shaft Kit (Not for 775,875,1175). Includes Coupler, 7" Length
483-13167	8113167C	Shaft	5" 28mm Coarse Shaft for <b>700-1055 Series</b> <b>COATS Balancer</b>
483-85401	8500920401	Balancer Shaft	40mm Balancer Shaft for <b>850,950,1050,1055,</b> <b>1250 &amp; XR Models</b>
483-85909	85009009	Balancer Shaft	40mm Balancer Shaft for <b>Models</b> <b>775,875,1175 &amp; 6275</b> . 4.23mm Pitch

### WHEEL BALANCER MISCELLANEOUS ACCESSORIES

TUFFY NO.	MFG. NO.	ITEM	DESCRIPTION
482-09011	8309011	Caliper	Measures Wheel Width in Inches. For use with all COATS Automotive Wheel Balancers
482-10400	81104001	Accessory Pegs	Add four Pegs to your <b>850 Balancer</b> for storage of Cones or Accessories. Easy installation
482-11021	8111021	Caliper Hanging Bracket	Provides a handy place to hang the no. 309011 Wheel Width Measuring Caliper
482-11087	8111087	Accessory Pocket	Provides a convenient place to store small adapters and extra boxes of Wheel Weights on the COATS Model 950 and 1050 Balancers
482-11088	8111088	Accessory Peg Kit	(1 Rail, 2 Pegs) Cone Storage for <b>COATS 700 Model</b>
482-11480	8111480	Accessory Peg Kit	(2 Rails, 4 Pegs) Cone Storage for COATS 850, 950 & 1250 Balancers
482-11515	8113175	Wheel Weight Tool	Steel Hammer with Molded Rubber Grip. Use one side to remove Weights and Wheel Covers and the other side to add new Weights
482-11934	8111934	Wheel Lift	Pneumatic Wheel Lift for COATS Balancers, 175lbs. Capacity, 33" Tire Diameter
482-44064	8144064	Truck Wheel Weight Tool	Heavy Duty Construction includes a Plier-Type Hook for Weight Removal and Hammer Head for installation. Soft, comfortable Plastic Grip

### LIGHT TRUCK CONE KIT

■ Used for front coning light truck wheels ■ Cone mounting is quick and easy ■ Steel backing plate spaces out medium offsets and ensures wheels are held solidly ■ Good for most light truck wheels including some duallies







482-83277

TUFFY NO.	MFG. NO.	DESCRIPTION	RANGE
		40MM	
482-83277	8113277	Cone Kit	4.8" - 6.8"
482-83280	8113280	Cone Only	4.8" - 6.8"
482-83061	8113061	Backing Plate Only	8"





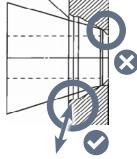




### **ACCURATE BALANCING**

#### The center isn't what it used to be

Many alloy wheels do not have a simple tapered center any more. There are a number of different taper angles being used. Plus, after the structural part of the center, the wheel may have a narrow cosmetic front.



It is critical for accurate balancing that the cone supports the wheel on the structural taper.

Incorrect contact can allow the wheel to move while on the balancer, giving false readings or chasing weights.

### A: Back Cone Spacer

■ Allows for the standard "D" cone to be used as a back one on an 850 through XR Series Balancers ■ Often needed for applications using the #4 pin plate ■ Different Part Number for use on 775 / 875 / 1175



#### B: Short Cone

■ Required to prevent contact with the cosmetic face found on Cadillac Seville, Olds Silhouette, Pontiac Grand Prix & Trans Sport and Chrysler LH Chassis models



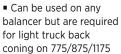
#### C: Ford ULA Cone

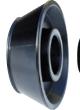
■ The Ultra Low Angle Cone is specified by Ford to be used on 2003 and newer F150, Expedition & Navigator wheels in conjunction with a pin plate or finger plate



#### D: Light Truck Back & Tacoma Cones

■ These cones are designed to allow for back coning of some light truck wheels







#### IN BETWEEN CONES (TWEENER)

■ Supplemental set for wheels with shallow wheel centers ■ Shallow cone angles provide more accurate mounting ■ Example vehicles requiring these cones include Ford Edge and Chevy Malibu











482-83795

TUFFY NO.	MFG. NO.	DESCRIPTION	RANGE
		40MM	
482-83795	8113795	Cone Set (4)	1.62" - 3.45"
482-83796	8113796	Miniature	1.62" - 2.33"
482-83797	8113797	Small	2.05" - 2.76"
482-83798	8113798	Medium	2.44" - 3.15"
482-83799	8113799	Large	2.8" - 3.45"





### 316 SERVICE EQUIPMENT // WHEEL BALANCERS

Wheel Balancer Accessories



### Wheel Balancer Accessories (cont.)

### PRESSURE DRUMS, RINGS



483-10542



483-10544



483-13308

TUFFY NO.	MFG. NO.	ITEM	DESCRIPTION
483-10542	8110542	Small Pressure Drum	4.625" Diameter, 1.125" I.D.
483-10544	8110544	Large Pressure Drum	5.75" Diameter, 1.125" I.D.
483-12012	8112102	No-Mar Ring	Same as 308105 except with 40mm I.D.
483-12106	8112106	Small Pressure Drum	4.625" Diameter, 40mm I.D.
483-13308	8113308C	XL Pressure Drum	(8.375") O.D. Rubber Lip to help prevent marring the Wheel. 28mm I.D.
483-13309	8113309C	XL Pressure Drum	(8.375") O.D. Rubber Lip to help prevent marring the Wheel. 40mm I.D.
483-82954	8112954	Rubber Lip	For Small Pressure Drum (4.625), Fits 110542 & 112106 Pressure Drums
483-83671	8500036701	XR Pressure Cup	40mm ID Shaft, Fits 85000371 Slide Nut
483-83691	8500036901	Rubber Ring	For XR 40mm Pressure Cup, Fits 85000371 Slide Nut

#### **BALANCER CHUCKS**

- Balancing some light truck wheels on a cone can be challenging. The greater the offset, the greater the challenge. If the wheel is not sitting straight on the cone, balancers will give false readings
- The 3-jaw chuck eliminates issues with cone seating providing the MOST ACCURATE balancing



482-83330

TUFFY NO.	MFG. NO.	DESCRIPTION	RANGE
		40MM	
482-83330	8113330C	Standard Balancer Chuck w/Plate	3.13" - 7.13"
482-85856	85000856	Extension Jaws for Standard Chuck	Extended to 9.125"
482-81850	8111850	Front Plate, Optional for Extended Jaws	10"
482-85908	85009088	Heavy Duty Balancer Chuck w/Plate	8" - 12"
482-85909	85009089	Front Plate	12"
		2"	
482-85906	85009086	Heavy Duty Balancer Chuck w/Plate	8" - 12"
482-85907	85009087	Front Plate	12"





# **FOATS**.

# WHEEL BALANCERS // SERVICE EQUIPMENT 317

Wheel Balancer Accessories

### **DEEP OFFSET ADAPTERS**

• For fleet operators needing the accuracy of a chuck and the speed of a cone • For specific center sizes found on some Ford 19.5" & 16" or GM & Chrysler 16" wheels • Customers must check wheel center sizes closely



TUFFY NO. MFG. NO.		DESCRIPTION	N RANGE	
482-82984	8112984	Fed-Ex Plate with Backing	_	
482-82985	8112985	Fed-Ex Plate	8.627" - 8.7"	
482-81850	8111850	Backing Plate	10"	
482-83042	8113042	Deep Offset Plate Set (3)	_	
482-83033	8113033	Ford Double Sided Plate	4.922" & 6.693"	
482-83058	8113058	GM/Chrysler Double Sided Plate	4.561" & 4.766"	
482-83061	8113061	Backing Plate	8"	
482-85945	85009945	Toyota Kit with Fixed Finger Plate and 2 Direct offset Plates	-	
482-89950	85009950	Pin - Finger Set of 6 for Toyota Truck	_	
		2"		
482-82986	8112986	Fed-Ex Plate with Backing	_	
482-82987	8112987	Fed-Ex Plate	8.627" - 8.7"	
482-89832	8109832	Backing Plate	10"	
482-83043	8113043	Deep Offset Plate Set (3)	_	
482-83034	8113034	Ford Double Sided Plate	4.922" & 6.693"	
482-83059	8113059	GM/Chrysler Double Sided Plate	4.561" & 4.766"	
<b>482-83062</b> 8113062 Backing Plate 8			8"	

### **HEAVY DUTY ADAPTERS**



482-81987

1	TUFFY NO. MFG. NO.		DESCRIPTION	RANGE
	40MM			
	482-81853	8111853C	Cone and Backing Plate Kit	8.52" - 8.89"
	482-81851	8111851	Cone Only	8.52" - 8.89"
	482-81850	8111850	Backing Plate	10"
			2"	
	482-81987	8109877	Cone and Backing Plate Kit	8.52" - 8.89"
	482-81984	8109844	Cone Only	8.52" - 8.89"
	482-81983	8109832	Backing Plate	10"

(For Hub Piloted Budd Style Wheels Including 19.5")

### **DAYTON** ADAPTERS FOR **HEAVY DUTY BALANCERS**



1	TUFFY NO.	MFG. NO.	DESCRIPTION	RANGE
	482-80785	8110785	Standard Center Adapter	20" - 22.5"
	482-80786	8110786	Extension Kit for Standard Adapter	

### BUDD ADAPTER FOR **HEAVY DUTY BALANCERS**

■ Standard center adapter stud piloted wheel patterns 8x275mm, 10x335mm



	TUFFY NO.	MFG. NO.	DESCRIPTION	RANGE
	482-84393	8143935	Budd Adapter	22.5" & 24.5"
ACCESSORIES			IES	
	482-89772	8109772	Retaining Nuts fo	r Budd Adapter
	482-89625	8309625	Wingnut for Budd Adapter Studs for Budd Adapter Handle for Budd Adapter	
	482-81609	8301609		
	482-81341	8130041		





### 318 SERVICE EQUIPMENT // BRAKE LATHES





# **Brake Lathes**

### **4000SP SINGLE PASS DISC/DRUM**

■ Must be ordered with either an "A", "B", "C", "E" or "F" adapter kit ■ Designed for speed, it cuts rotors in one pass, with a high-quality finish • Positive rake tool bits allow for precision turning that produces superior machined surfaces every time • Twin cutter dials and depth of cut are clearly marked, and even new operators can quickly turn rotors like seasoned professionals • Precision tool that cuts to one-thousandths of an inch tolerances • Massive "floating spindles" offer superior weight support, and a unique patented system provides a constant oil feed to bearings ■ Fast change-over from rotors to drum ■ Motor enclosed in mainframe for maximum service life ■ Optional accessories make it easy to customize ■ Can be equipped to machine some flywheels



### BRAKE LATHE MODELS AT A GLANCE

MFG. NO.	4100B	4000E	4000B	4000SP
TUFFY NO.	414-04100	414-04002	414-04000	414-04001
Volume	High	High	High	Medium
Application	Car - Medium Truck	Car - Medium Truck	Car/ Lt. Truck	Car/ Lt. Truck
Rotors	Yes	Yes	Yes	Yes
Drums	Yes	Yes	Yes	Yes
Flywheel Service Capable	Yes	Yes	Yes	Yes
Spindle Bearings	Bronze Sleeve	Bronze Sleeve	Bronze Sleeve	Bronze Sleeve
Motor	1 HP	1 HP	1 HP	1 HP
Tool Bits (shipped with)	Negative Rake	Both	Negative Rake	Positive Rake
Double Taper Arbor	Yes	Yes	Yes	Yes
Max Rotor Diameter	19"	14.5" 1	14.5" 1	14.5" 1
Max Rotor Face Width	3.75"	3.75"	3.75"	3.75"
Max Rotor Thickness	4"	1.875"2	1.875"	1.875"
Max Arbor Capacity - A: Standard	A. 100 lbs.	A. 200 lbs.	A. 100 lbs.	A. 100 lbs.
Max Arbor Capacity - B: Heavy Duty	B. 200 lbs.	B. N/A lbs.	B. 200 lbs.	B. 200 lbs.
Spindle Speed	60, 80, 115 RPM	100, 150, 200 RPM	100, 200 RPM	100 RPM
Drum Feed Rate	.002" to .020"/REV	Variable	.002" to .020"/REV	.005"/REV
Rotor Feed Rate	.002"/.010"/REV	Variable, .001" to.018"/REV	.002"/.010"/REV	.002"/REV
Drum Depth	Up to 9.875 "	Up to 9.875"	Up to 6.875"	Up to 6.875"
Shipping Weight	480 lbs.	410 lbs.	365 lbs.	385 lbs.







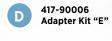
### Brake Lathes

### BRAKE LATHE ADAPTER KITS

	TUFFY NO.	MFG. NO.	DESCRIPTION
A	417-90001	900001	ADAPTER KIT "A": Passenger Car - 1" ID
В	417-90002	900002	ADAPTER KIT "B": Passenger Car & Light Truck to 1/2-Ton - 1" ID
C	417-90003	900003	<b>ADAPTER KIT "C":</b> Passenger Car & Light Truck to 1-Ton - 1" ID
D	417-90006	900006	ADAPTER KIT "E": Passenger Car & Light Truck to 1-Ton - 1" ID (Includes Chuck)
E	417-90007	900007	ADAPTER KIT "F": Extended Passenger Car , SUV & Light Truck to 1-Ton

















BUYER'S GUIDE

Brake Lathes



### Brake Lathes (cont.)

### 4100B MFDIUM **DUTY COMBINATION** DRUM/DISC LATHE

Must be ordered with either an "A", "B", "C", "E" or "F" adapter kit - All of the rugged construction and features of the legendary Model 4000B plus: extended spindle travel to machine drums up to 8.875" deep; and equipped with Model 7900 twin-cutter featuring independent boring bars to enable machining larger diameter rotors and "spider" hubbed rotors found on some school buses and medium trucks ■ Massive spindle, supported on wide centers by oil fed bronze journal bearings, dampens vibration, contributes to service life - Variable spindle speed and feed rates for optimum surface finish on diverse applications - Translating spindle for drum machining also provides faster rotor set up by quickly positioning rotor horizontally - Large diameter, tubular cross-slide on wide centers ■ Double tapered arbor gives maximum support and quick change to optional arbors if desired • Fast changeover from rotors to drums

### 4000F BRAKE LATHE

- Custom Digital FinishesShift On The Fly 3 Speed: The 4000E is the first lathe with an integrated synchronous gearbox and shifter
- Forged Alloy Steel Arbor: Two tapered mounting surfaces add stability and handle up to 200 lbs.
- Feed Slide Protection: Keeps travel surfaces free of dirt and chips - Patented Floating Spindle Design: Extra large bronze bearings reduce pressure and wear. Larger drive gear adds life



TUFFY NO. MFG. NO.

DESCRIPTION

**414-04002** 4000E

4000E Brake Lathe

### **4000B COMBINATION** DRUM/DISC LATHE

- Must be ordered with either an "A", "B", "C", "E" or "F" adapter kit - Massive spindle, supported on wide centers by oil fed bronze journal bearings, dampens vibration and contributes to legendary service life • Variable spindle speed and feed rates for optimum surface finish on diverse applications - Translating spindle for drum machining also provides faster rotor set up by quickly positioning rotor horizontally - Large diameter, tubular cross-slide. on wide centers, for maximum vibration dampening and minimal service requirements
- Double tapered arbor gives maximum support and quick change to optional arbors if desired • Fast change-over from rotors to drum • Motor enclosed in mainframe for maximum service life • Optional accessory make it easy to customize ■ Can be equipped to machine some flywheels

414-04100 Please contact us for more DESCRIPTION information regarding

414-04000

TUFFY NO. 414-04000

MFG. NO. 4000B

4000B Combination Drum/Disc Brake Lathe

TUFFY NO. 414-04100

**BUYER'S GUIDE** 

MFG. NO.

4100B

4100B Medium **Duty Combination** Drum/Disc Lathe





DESCRIPTION



**BRAKE LATHES.** 

416-07670

416-01175

416-01180





Brake Lathe Accessories

# **Brake Lathe Accessories & Adapters**

### **DRUM SILENCER BANDS**

■ Extra long, premium grade rubber silencer band for automotive and wider truck drums - Dampens vibrations which occur during the machining operation



TUFFY NO.	MFG. NO.	DESCRIPTION	SHIPPING WT.
416-05280	5280	1-3/4" Drum Silencer Band for Automotive Drums	1 lb.
<b>416-05290</b> 5290		2-3/4" Drum Silencer Band for Truck Drums	1 lb.

### **VENTILATED ROTOR** SILENCER BANDS

■ Easily wraps around ventilated rotors to dampen machining vibrations ■ Made of premium grade rubber with seven lead weights



TUFFY NO. MFG. NO.		DESCRIPTION	SHIPPING WT.
416-06920	6920	Ventilated Rotor Silencer Band, 31" Long	2 Oz.
416-09800	9800	Spring Type Vent Rotor Silencer Band	3 Oz.

### **SOLID ROTOR** SILENCER BANDS

THEEV NO. MEG NO DESCRIPTION

- For thin, solid rotors
- Package of 2



TOTAL MOT THOUND.		DESCRIPTION	31111 1 1110	
416-06921	6921	6.500" Diameter (165.10mm), Pack of 2	2 Oz.	
416-06922	6922	9.250" Diameter (234.95mm), Pack of 2	3 Oz.	

### **HEAVY DUTY VENTILATED ROTOR SILENCER BAND**

Easily wraps around ventilated truck rotors to dampen machining vibrations ■ Made of premium grade rubber,

twice as wide as the No. 6920 ■ Twentyfour weights for effective dampening

TUFFY NO. MFG. NO. DESCRIPTION

416-06930 6930 Heavy- Duty Ventilated Rotor Silencer Band, 50" Long

8 Oz.

SHIPPING WT.

416-06930

### MAGNETIC SILENCER

Firmly attaches to flywheels to dampen vibrations which occur during machining

Sometimes used to dampen a rotor when machining one side at a time • Standard with No. 9381 facing & grinding set ■ Has hole and lock screw for mounting a No. 3229 diamond nib ■ Cannot be used with No's 6900 and 7900 twin-cutters

TUFFY NO.	MFG. NO.	DESCRIPTION	SHIPPING WT.
416-07670	7670	Magnetic Silencer	1 lb., 14 Oz.

### **DELUXE BENCH LATHE** CLIP-ON ROTOR SILENCERS

 Adjust clamping pressure simply by changing spring position on

handle • Essential to silence those hard to dampen, thin, composite, solid rotors (example: GM W-body rear rotors)

■ Reduced vibration improves surface finish

TUFFY NO.	MFG. NO.	DESCRIPTION
416-01180	1180	Deluxe Lathe Clip-On Rotor Silencer For 6900 & 6950
416-01175	1175	Lathe Clip-On Rotor Silencer For 6900 & 6950

### OPTIONAL TWIN-CUTTER TOOLS

■ Optional for lathe Models 4000B and 7500 ■ Independent boring bars can be positioned to cut rotors up to 4" thick and from 6" to 22" OD on Models 4000, 4100 and 7500 ■ Boring bars have built-in inch/millimeter micrometers for depth-of-cut settings

■ Chip shield included ■ Standard equipment on Model 4100

TUFFY NO.	MFG. NO.	DESCRIPTION
416-07900	7900	Twin-Cutter Tool On 4100B
416-06950	6950	Standard Twin For 3860, 4000 And 7500

### ENVIRONMENTAL LATHE ENCLOSURE

An enclosure for most brake lathes, but is specifically designed for AMMCO bench lathe models 1000, 3000, 3850, 4000, 4100 and 7000

■ Lathe sold separately ■ 48" L x 62" H

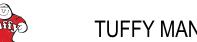
TUFFY NO. MFG. NO. DESCRIPTION **416-02800** 2800

Environmental Lathe Enclosure













Brake Lathe Accessories



### **Brake Lathe Accessories & Adapters (cont.)**

### **BRAKE LATHE PARTS**

TUFFY NO.	MFG. NO.	ITEM	DESCRIPTION
416-03085	3085	Spindle Boot	Replaces Front/Rear Spindle Boots on 3000/4000 Spindle Boot Lathes. Damaged Boots Should be Replaced to Protect the Spindle and Bearings From Metal Chips and Grinding Dust. Replaces Discontinued Spindle Boot 10401 on Models 4100 and 7700
416-03086	3086	Feed Screw Boot	Used on <b>Lathes 3000</b> , <b>4000 and 7000</b>
416-03087	3087	Cross Feed Boot	Used on <b>Lathes 3000, 4000, 4100, 7000, 7700</b>
416-03148	3148	Oil Level Stick	Standard on <b>Lathes 3000</b> , <b>4000</b> , <b>4100</b> , <b>7000</b> , <b>7700</b>
416-04282	4282	Bearing Protector	Mounts Between the Lathe and the Drum or Rotor, on the Arbor, to Keep Chips and Grinding Dust Out of the Hub. Fits any Arbor up to 2.25" (57.15mm)
416-06936	6936	Cross Feed Extension	To Relocate the No. 6900 Twin Cutter on <b>4000 &amp; 4100 Lathes</b> to Accommodate Rotor Diameters up to 17-15/16" (455.61mm)
416-07996	7996	Shear Gear and C-Clip	Replacement for the "Fail Safe" Gear. Protects Cross Feed Gear Box in the Event of Operator Error during Rotor Machining
416-09590	9590	Spindle Lock Kit	Parts Needed to Easily Add a Spindle Lock to an Older Drum/Disc Lathe that Does Have this Feature
416-23682	23682	Spindle Ring	For Replacing a Rubber Boot on the Front of the Spindle in Order to Mount the Boot to the Spindle
417-02760	2760	Mechanical Rotor Micrometer	Range: 0 to 2.25". English & Metric Display
417-02761	2760-50	Mechanical Metric Rotor Micrometer	Range: 0 to 60.9mm. English & Metric Display
417-02780	2780	Digital Rotor Micrometer	Deep Throat Design Allows Measurement Within Rotor Brake Surfaces. For Checking Rotor Wear, Thickness Variation, and Depth of Scoring. For All Automotive and Truck Applications. Range: 0 to 2.4"
417-02781	9K85452780	Digital Rotor Micrometer	Range 0"-2.4"
417-08500	8500	Brake Drum Micrometer	Measures Drum Diameters On or Off the Lathe. Can be Used to Check Out-of-Roundness. Dial is Graduated by 0.005". Range: 6" to 16.125"
417-08501	8500-50	Metric Brake Drum Micrometer	Graduated By 0.1mm. Range: 154mm to 406mm
417-08539	8539	Micrometer Extension Shaft	Increases 8500 Micrometer Range to 6" to 26"
417-08545	8545	Digital Drum Micrometer	Range 5"-15". Stands up in Drum
417-09582	9582	Checking Gauge	For Brake Drums
417-85391	8539-50	Micrometer Extension Shaft	Increases 8500-50 Micrometer Range From 152.44mm to 660.40mm
417-94127	941270	Three Jaw Chuck	Heavy Duty Three Jaw Chuck for 1-7/8" Arbor



417-08545











### SAFETY SHIELD

Clear plastic shield provides added eye protection ■ Deflects metal chips downward, while permitting an unobstructed view of the work • Attaches to the No. 6900 twin-cutter with the thumb screw provided ■ Can be quickly moved out of the way for rotor mounting and demounting



416-09481

TUFFY NO.	MFG. NO.	DESCRIPTION	SHIPPING WT.
416-09481	9481	Safety Shield	2 lbs.
416-11154	11154	Replacement Shield	_

### **ENCORE/ALLIANCE** REAR DRUM ADAPTER

• Fits inside the bearing to mount the drum on an 11/16" arbor • A/so requires a No. 3127 step-down adapter and a No. 3904 centering cone



416-02170

TUFFY NO.	MFG. NO.	DESCRIPTION	SHIPPING WT.
416-02170	2170	Encore/Alliance Rear Drum Adapter	4.5 oz.

### STEP-DOWN ADAPTER

Permits the use of 1" adapters on the 11/16" arbor ■ 1" x 11/16" ■ Not standard with the No. 9708 11/16" arbor set



416-03127

TUFFY NO.	MFG. NO.	DESCRIPTION	SHIPPING WT.
416-03127	3127	Step-Down Adapter	4.5 oz.

### 1" ARBOR & NUT

■ For drums and rotors up to 100 lbs.

■ Standard with lathe Models 2002. 3000, 4000, 4100, 7000 and 7700





416-03101

416-03102

T	UFFY NO.	MFG. NO.	DESCRIPTION	SHIPPING WT.
	416-03101	3101	1" Arbor	6 lbs.
	416-03102	3102	1" Arbor Nut	8 oz.

### TOOL HOLDER REPLACEMENT KIT FOR 6950 TWIN CUTTER

- Increases tool bit reach of early design No. 6900 twin-cutters to allow machining of thin solid rotors
- Replaces worn parts in all 6900's
- INCLUDES: One No. 10650 LH tool bit holder; one No. 10651 RH tool bit holder: one No. 10701 RH and one No. 10702 LH tool bit assembly; two return Springs; one spring tool



416-10651

416-10650

TUFFY NO.	MFG. NO.	DESCRIPTION	SHIPPING WT.	
416-08899		2200	1	
	8899	Tool Holder Replacement Kit	1 lb., 2.5 Oz.	
416-10650	10650	LH Tool Bit Holder	8 Oz.	
416-10651	10651	RH Tool Bit Holder	8 Oz.	

### 11/16" ARBOR SET

Used to mount drums and rotors with splined hubs, or with center holes less than 1" in diameter ■ Used on 2002, 3000, 4000, 4100, 7000, 7700 Lathes • INCLUDES: centering cone, 3 spacers and 11/16"



FY NO.	MFG. NO.	DESCRIPTION	SHIPPING WT.
-09708	9708	11/16" Arbor Set	8 lbs.

### 11/16" ARBOR NUT

TUF 416

■ Needed with older No. 9708 11/16" arbor sets to provide a 1-1/4" hex nut to drive the Model 8750 swirl finisher ■ (LH thread for Models 2002, 3000, 4000)

TUFFY NO.	MFG. NO.	DESCRIPTION
416-25882	25882	11/16" Arbor Nut



SHIPPING WT.

8 oz.

### **DOUBLE CHUCK ADAPTER SET**

- Range 2.125" 5.750"
- Hubless Rotors & Drums through 1 ton vehicles
- Double chuck 4 Backings









Brake Lathe Accessories



### **Brake Lathe Accessories & Adapters (cont.)**

### 1" CENTERING CONE SET

 For mounting some splined hubbed drums and some drums and rotors with unusual hub designs

■ Standard with Models 2002, 3000, 4000, 4100, 7000 and 7700 lathes ■ CONSISTS OF: One No. 3902 centering cone; one No. 3903 centering cone



TUFFY NO.	MFG. NO.	DESCRIPTION	SHIPPING WT.
416-03900	3900	1" Centering Cone Set	1 lb., 2.5 Oz.

### 1" SPLINED HUB ADAPTER SET

■ Used to mount rear drums
and some rotors with splined
hubs on 1" arbors, such as:
Subaru front rotors, Subaru 4
x 4 drums and older VW
drums ■ May also be
used as spacer
416-05795

TUFFY NO.		DESCRIPTION	SHIPPING WT.
416-05795	5795	1" Splined Hub Adapter Set	6 Oz.

### **HUBLESS ROTOR ADAPTER SET**

■ Easiest, fastest hubless rotor mounting
available ■ Used on 1" arbors to mount rigidcenter hubless rotors ■ Centering cone easily
locates and solidly clamps hubless rotors
against the rugged faceplate for fast, accurate
mounting with minimal chatter ■ Can also
mount Chrysler, Ford and GM composite
rotors with the optional No.
8888 clamping plate set for
automotive composite
rotors and the No.
8889 clamping plate
set for light truck
composite rotors

416-08800

 TUFFY NO.
 MFG. NO.
 DESCRIPTION
 SHIPPING WT.

 416-08800
 8800
 Hubless Rotor Adapter Set
 18 lbs.

### **CLAMPING PLATE SET**

■ Used with No. 8800 hubless rotor adapter set to quickly and easily mount Chrysler, Ford and GM automotive composite rotors ■ Clamping plates apply clamping pressure to the rotor centers



TUFFY NO.	MFG. NO.	DESCRIPTION	SHIPPING WT.
416-08888	8888	Clamping Plate Set. <b>INCLUDES:</b> 2 Clamping Plates, 2 Locating Rings	14 lbs.
416-08889	8889	Clamping Plate Set. <b>INCLUDES:</b> 2 Clamping Plates, 1 Locating Rings, For Light Truck	18 lbs.

### 1" DOUBLE TAPER ADAPTER TRUCK SET

■ For mounting larger hubbed drums and rotors on 1" arbors ■ Fits bearing face diameters from 2.828" to 3.560" (71.83 to 90.42mm) ■ Some Ford and Chrysler truck drums and many Ford 4 x 4 front rotors require two No. 9195 double taper adapters ■ INCLUDES: One No. 9195 1" double taper adapter 2.828" x 3.185" and one No. 9196 1" double taper adapter 3.203" 3.560"



416-09233

TUFFY NO.	MFG. NO.	DESCRIPTION	SHIPPING WT.
416-09233	9233	1" Double Taper Adapter Truck Set	8 lb., 8 Oz.

### SELF-ALIGNING SPACER

■ Prevents arbor distortion when properly tightening 1" arbor nuts ■ Standard with all Ammco automotive lathes



416-09492

TUFFY NO.	MFG. NO.	DESCRIPTION	SHIPPING WT
416-09492	9492	Self-Aligning Spacer	11 Oz.









### 1" ADAPTERS

UFFY NO.	MFG. NO.	ITEM	DESCRIPTION			
416-02160	2160	Ford Probe Adapter	For 1" Arbors. Slips Into The Hub In Place Of The Bearings Of Rear Probe Drums And Rotors			
416-03106	3106	1" Centering Cone	3.421" x 4.031" (86.89 x 102.39mm)			
416-03107	3107	1" Centering Cone	2.890" x 3.500" (73.41 x 88.90mm)			
416-03108	3108	1" Centering Cone	2.328" x 2.968" (59.13 x 75.39mm)			
416-03109	3109	1" Hubless Adapter	5.650" (143.52mm) O.D.			
416-03110	3110	1" Centering Cone Spring	Presses the Centering Cone into the Center Hole When Mounting a Hubless Drum or Rotor			
416-03123	3123	1" Hubless Adapter	5.750" (146.05 mm) O.D.			
416-03125	3125	1" Spacer	1/2" (12.70mm) long			
416-03178	3178	1" Centering Cone	2.650" x 3.224" (67.31 x 81.89 mm). Fits Many In-Between Center Hole Diameters On Some European Hubless Rotors			
416-03902	3902	1" Centering Cone	1.250" x 1.750" (31.75 x 44.45mm)			
416-03903	3903	1" Centering Cone	1.187" x 2.250" (30.16 x 57.15mm)			
416-03904	3904	1" Centering Cone	1.703" x 2.750" (43.26 x 69.85mm)			
416-04790	4790	Step-Down Adapter Set	Permits The Use Of 1-7/8" Adapters On A 1" Arbor. Set Of 3			
416-09192	<b>6-09192</b> 9192 1" Double Taper Adapter		1.711" x 2.073" (43.46 x 52.65mm)			
<b>416-09193</b> 9193 1" Double Taper Adapter			2.074" x 2.440" (52.68 x 61.98mm)			
416-09194	9194	1" Double Taper Adapter	2.441" x 2.897" (62.00 x 73.58mm)			
416-09195	9195	1" Double Taper Adapter	2.828" x 3.185" (71.83 x 80.90mm)			
416-09196	9196	1" Double Taper Adapter	3.203" x 3.560" (81.36 x 90.42mm)			
416-09232	9232	1" Double Taper Adapter Set	For Mounting Automobile And Light Truck Hubbed Drums And Rotors On 1" Arbors. Fits All Bearing Race Diameters From 1.322" To 2.897" (33.58 to 73.58mm). Standard With Lathe 1000, 2002, 3000, 4000, 4100, 7000 and 7700. Consists Of: 9192, 9193, 9194, 9921, 9922			
416-09263	9263	1" Hubless Adapter	Three Pad, 4.500" (114.30 mm) OD. Used On Outside Of Drums & Rotors For Stable Mounting			
416-09265	9625	1" Hubless Adapter	Five Pad, 5.625" (142.88 mm) OD. Used On Outside Of Drums & Rotors For Stable Mounting			
416-09489	9489	1" Hubless Adapter	For Mounting Smaller Hubless Drums And Rotors. Permits Boring Bar And Tool Bit Clearance Inside Small Diameter Drums. 3.625" (92.08 mm) O.D. Standard With Models 1000, 2002, 3000, 4000, 4100, 7000 and 7700			
416- 09490	9490	1" Hubless Adapter	For Mounting Corvette Rear Rotors, Some Eldorado/Toronado Front Rotors And Import Hubless Rotors. 4.500" (114.30 mm) OD. Standard With Models 1000, 2002, 3000, 4000, 4100, 7000 and 7700			
416-09921	9921	1" Double Taper Adapter	1.322" x 1.670" (33.58 x 42.42 mm). Needed On Older Lathes. Smaller Size Allows Accurate Mounting Of Current Smaller Rotors			
416-09922	9922	1" Double Taper Adapter	1.362" x 1.710" (34.59 x 43.43mm)			





416-02160



416-03109



416-03110

416-03123





416-03902

416-03178





416-03903



416-09192



416-09195



416-09232



416-09263



416-09265



416-09489



416-09921

416-09922





BUYER'S GUIDE

**Brake Lathe Accessories** 



### **Brake Lathe Accessories & Adapters (cont.)**

### 1-7/8" HUBBED AND HUBLESS ADAPTER SET

Used with 1-7/8" Arbors, Nos. 1081 and 3481A



416-04775

TUFFY NO. 416-04775

4775

MFG. NO. DESCRIPTION

1-7/8" Hubbed and **Hubless Adapter Set**  SHIPPING WT.

90 lbs.

### 1-7/8" MEDIUM DUTY ADAPTER SET

■ Used with Nos. 1081 and 3481 1-7/8" arbors ■ Standard with No. 4775 hubbed and hubless adapter set



416-08994

TUFFY NO. MFG. NO. 416-08994 8994

DESCRIPTION

SHIPPING WT.

1-7/8" Medium Duty Adapter Set 90 lbs.

### 1-7/8" MEDIUM DUTY **ADAPTER SET**

■ Used with Nos. 1081 and 3481 1-7/8" arbors = Standard with No. 4775 hubbed and hubless adapter set



416-08995

TUFFY NO. MFG. NO. **416-08995** 8995

DESCRIPTION

1-7/8" Heavy Duty Adapter Set

SHIPPING WT. 51 lbs.

### 1-7/8" FORD LIGHT TRUCK ADAPTER SET

TUFFY NO.

**416-09399** 9399

1-7/8" LIGHT TRUCK

**ADAPTER SET** 

Needed to mount late model Ford 3/4 and 1-ton, large center, hubless

drums ■ Used with 1-7/8" arbors

MFG. NO. DESCRIPTION

1-7/8" Ford Light Truck Adaptor Set

# 416-09399

SHIPPING WT.

18 lbs.



Mounts most light 3/4 and 1-ton truck drums on the standard 1" or 1-7/8" arbors ■ Standard with Model 4100 lathe





416-09499

TUFFY NO. MFG. NO. **416-09499** 9499

DESCRIPTION

1-7/8" Light Truck Adapter Set

SHIPPING WT 12 lbs., 10 Oz.

### 1-7/8" ARBOR SET

■ Used with all 1-7/8" Adapter Sets to mount a wide range of hubbed and hubless truck drums and rotors up to 200 lbs. • For Model 3860 lathe

■ INCLUDES: One 1-7/8" arbor nut wrench, one arbor nut, one arbor

TUFFY NO. MFG. NO. DESCRIPTION 1-7/8" Arbor Set **416-03491** 4391

416-03491

SHIPPING WT. 28 lbs.

### 1-7/8" ARBOR SET

■ Used with all 1-7/8" adapter sets to mount a wide range of hubbed and hubless truck drums and rotors up to 200 lbs. • For lathe Models 2002. 3000, 4000, 4100, 7000 and 7700

■ INCLUDES: One No. 3198 1-7/8" arbor, one No. 3460 1-7/8" arbor nut, one No. 5722 1-7/8" arbor nut wrench

TUFFY NO. MFG. NO. DESCRIPTION **416-03481** 3481 1-7/8"Arbor Set 416-03481

SHIPPING WT. 38 lbs.











### Brake Lathe Accessories

### 1-7/8" ADAPTERS

TUFFY NO.	MFG. NO.	ITEM	DESCRIPTION					
416-03191	3191	1-7/8" Spacer	1" (25.40mm) Long					
416-03192	3192	1-7/8" Spacer	2" (50.80mm) Long					
416-03193	3193	1-7/8" Spacer	3" (76.20mm) Long					
<b>416-03194</b> 3194 1-7/8" Centering Co.		1-7/8" Centering Cone	2.000" x 3.375" (50.80 x 85.73mm)					
<b>416-03229</b> 3229		Diamond Nib	For the No. 5380 Grinding Wheel Dresser and No. 7670 Magnetic Silencer					
416-03460	3460	1-7/8" & 2-1/2" Arbor Nut	For all 1-7/8" Arbors Used On <b>Lathe Models 2002, 3000, 4000, 4100, 7000 and 7700</b>					
<b>416-03577</b> 3577		1-7/8" Hubless Adapter	6.250" (158.75mm) O.D.					
<b>416-03578</b> 3578		1-7/8" Hubless Adapter	7.813" (198.45mm) O.D.					
416-03581	3581	1-7/8" Hubless Adapter	9.625" (244.48mm) O.D.					
416-03590	3590	1-7/8" Centering Cone Spring	Presses the Centering Cone into the Center Hole when Mounting Hubless Drum or Rotor					
416-04732	4732	1-7/8" Centering Cone	4.656" x 5.250" (118.26 x 133.35mm)					
416-04776	4776	1-7/8" Centering Cone	2.750" x 3.344" (69.85 x 84.93mm)					
416-04777	4777	1-7/8" Centering Cone	3.281" x 3.891" (83.34 x 98.82mm)					
416-04778	4778	1-7/8" Centering Cone	3.828" x 4.421" (97.20 x 112.30mm)					
<b>416-04778</b> 4778 <b>416-04779</b> 4779		1-7/8" Centering Cone	4.359" x 4.968" (110.70 x 126.20mm)					
416-04781	4781	1-7/8" Centering Cone	4.891" x 5.500" (123.46 x 139.70mm)					
416-04782	4782	1-7/8" Centering Cone	5.438" x 6.031" (138.11 x 153.19mm)					
416-04783	4783	1-7/8" Centering Cone	5.969" x 6.563" (151.61 x 188.69mm)					
416-04784	4784	1-7/8" Centering Cone	6.500" x 7.438" (165.10 x 188.91mm)					
416-04785	4785	1-7/8" Centering Cone	7.031" x 7.641" (178.59 x 194.07mm)					
416-04786	4786	1-7/8" Centering Cone	7.578" x 8.172" (192.48 x 202.57mm)					
416-05380	5380	Grinding Wheel Dresser	Clamps on the Drum to dress the Grinding Wheel parallel to the Brake Surface. Standard with <b>Model 4850 Brake Drum Grinder.</b> Includes Diamond Nib.					
416-05722	5722	1-7/8" & 2-1/2" Arbor Nut V	Vrench					
416-08756	90875612	Abrasive Pads	Package of 12 Adhesive Backed Abrasive Pads for <b>Model 8750 Swirl Finisher</b>					
<b>416-09234</b> 9234 1-7/8" Double Taper Adapter Set			For Use with Nos. 1081 and 3481 1-7/8" Arbors. Standard with <b>Model 4100 Lathe.</b> Consists of: (1) No. 9197 1-7/8" Double Taper Adapter 2.828" x 3.185" and (1) No. 9198 1-7/8" Double Taper Adapter 3.203" x 3.560"					





416-03191

416-03192





416-03194













416-03578



416-03581



416-03590



416-04732



416-04776



416-04779



416-05380



416-05722



416-09234

416-08756



### ADAPTEK® BRAKE LATHE ADAPTERS

Most versatile collection of brake lathe adapters. Selfcentering and augmented for stability for better results with less chatter - Reduces adapters needed to handle most car and light truck applications, or specify one of the four applicationoriented sets • Engineered for use with most lathes with 1" arbors including Ammco, Accu-Turn, FMC and Performance

TUFFY NO. MFG. NO.		DESCRIPTION	MIN.	MAX.
416-09310	9310	Auto & Truck Set	1.84"	3.85"
416-09311	9311	Auto Set	1.84"	3.30"
416-09312	9312	Light Truck Set	3.20"	3.85"
416-09313	9313	Truck Set	3.75"	5.23"



416-09310





416-09311

416-09312



416-09313









Brake Lathe Accessories



### **Brake Lathe Accessories & Adapters (cont.)**

### TOOL BITS/CARRIDE INSERTS

TUFFY NO.	MFG. NO.	ITEM	DESCRIPTION				
418-40410	940410	Carbide Insert Triangular	Positive Rake, for <b>FMC Lathes,</b> 10 pack				
418-40415	940415	Carbide Insert Triangular	Positive Rake, for <b>Kwik-Way Lathes,</b> 10 pac				
418-40420	940420	Carbide Insert Triangular	Negative Rake, for <b>Hunter Lathes,</b> 10 pack				
418-40435	940435	Carbide Insert Triangular	Positive Rake for <b>Accuturn Lathes,</b> 10 pack				
418-41435	40435	Carbide Insert, Pos. Rake	For <b>Accuturn Lathes,</b> 10 Pack				
418-06610	06610	Carbide Brake Lathe Insert	Round Carbide Bits for <b>All Tool, Ammco,</b> <b>Hunter, Performance Reels Lathes,</b> 10 Pack				
418-40608	40608	Tool Bit Assembly	Right-Handed Tool Holder For Round Inserts For Positive Rake				
418-40609	40609	Tool Bit Assembly	Left-Handed Tool Holder For Round Inserts For Positive Rake				
418-40610	40610	Carbide Insert Round	Positive Rake, 10 Pack. Requires Tool Holder				
418-40630	40630	Tool Holder Set	Right- and Left-Handed Tool Holder For Round Inserts				
418-04114	4114	Positive Rake Tool Bit	For Drum Turning on Ammco Lathe Models 2002, 3000, 4000, 4100 and 7700. Brazec Carbide Tip Easily Resharpened by Grinding Top Flat. Shank: 3/8" (9.525 mm) square				
418-04725 4725 Positive Rake RH Heavy Duty Tool Bi		Positive Rake RH Heavy Duty Tool Bit	Used for Drum Turning on Ammco Lathe 2002, 3000, 4000, 4100 and 7700				
418-04728	4728	Positive Rake RH Heavy Duty Tool Bit Set	Package of 3 No. 4725 RH Tool Bits				
418-05392	5392	Positive Rake Small Drum Tool Bit Assembly	For Turning Small Diameter Drums On <b>Ammco Lathes.</b> Shank: 5/8" x 3/4" x 5" (15.875 x 19.050 x 127mm) Long For Standard Boring Bars				
418-06999	6999	Negative Rake Tool Bit Set	Replacement LH and RH Tool Bit Assembli for the No. 6900 Twin-Cutter. Includes: One No. 10701 RH Tool Bit and One No. 10702 LH Tool Bit with Carbide Inserts				
418-06914	6914-10	10 Carbide Inserts	Negative Rake 10 Pack				
418-69142	6914-2	2 Carbide Inserts	Negative Rake 2 Pack				
418-69146	6914-6	6 Carbide Inserts	Negative Rake 6 Pack				
418-76812	7681-2	2 Carbide Inserts	Positive Rake 2 Pack				
418-76816	7681-6	6 Carbide Inserts	Positive Rake 6 Pack				
418-07692	7692	Duplex Tool Bit	Used with No. 9381 Facing and Grinding Set Replacement Carbide Inserts No. 416-07681				
<b>418-07999</b> 7999		Positive Rake Tool Bit Set	Permits Up to .100" Maximum Depth- Of-Cut (Total Of Two Sides, One Pass) when Turning Rotors with a No. 6900 Twin Cutter. Includes: One No. 25968 RH Tool Bit and One No. 25969 LH Tool Bit with Carbide Inserts. Replacement Carbide Inserts No. 416-07681				
418-09872	9872	Negative Rake Tool Bit Assembly	For Drum Turning. Order Replacement Carbide Insert 418- 06914. Standard with Lathe Models 2002, 3000, 4000, 4100, 7700				
418-10701	10701	RH Negative Rake Tool Bit Assembly	For The No. 6900 Twin Cutter. Includes: Or 418-06914 Six-Cutting-Edge Carbide Inser				
418-10702	10702	LH Negative Rake Tool Bit Assembly	For The No. 6900 Twin Cutter. Includes: One 418-06914 Six-Cutting-Edge Carbide Insert				
418-40425	40425	Extend Offset	Right And Left, 3/8"				











418-05392







418-06999





418-07999

418-07692





418-09782







418-40410



418-40415



418-40425







418-40610





418-69142











# **Tool Bits/Carbide Inserts**

		ROTOR MA	CHINING				DRUI	M MACHINI	NG	
	OE STANDARD			PTIONS			OE STANDARD		OPTIONS	
				TUF	FY NO. 417-03860					
					MFG. NO. 3860					
Twin Cutter			906950			Boring Bar		92	25750	
Rake	Negative	Positive	Positive	Positive Extened	Positive Round	Rake	Negative	-	_	_
Bit Holder RH	910701	925968	925968	_	940608	Bit Holder	925762	-	_	_
Bit Holder LH	910702	925969	925969	_	940609					
Bits	90691410	9076816	9069186	9069186	940610	Bits	90691410	_	_	-
Package, Bits + Holder	906999	907999	_	940425	940630					
				TUFF	Y NO. 414-04000					
					MFG. NO. 4000B					
Twin Cutter			906950			Boring Bar		90	05843	
Rake	Negative	Positive	Positive	Positive Extened	Positive Round	Rake	Negative	Zero	Positive	Positiv
Bit Holder RH	910701	925968	925968		940608	Bit Holder	909872	Brazed	Brazed	90539
Bit Holder LH	910702	925969	925969	_	940609					
Bits	90691410	9076816	9069186	9069186	940610	Bits	90691410	904114	904725	90768
Package, Bits + Holder	906999	907999	_	910425	940630					
				TUFF	Y NO. 414-04001					
					MFG. NO. 4000SP					
Twin Cutter			906950			Boring Bar		92	29240	
Rake	Positive	Negative	Positive	Positive Extened	Positive Round	Rake	Positive	Negative	Positive	-
Bit Holder RH	925968	910701	925968		940608	Bit Holder	905390	927118	905390	_
Bit Holder LH	925969	910702	925969		940609					
Bits	9076816	90691410	9069186	9069186	940610	Bits	9076816	90691410	9069186	_
Package, Bits + Holder	907999	906999		940425	940630					
				TUFF	Y NO. 414-04100 MFG. NO. 4100B					
Twin Cutter			907900		-1.7 O. NO. 4100D	Boring Bar		90	05844	
Rake	Negative	Positive			_		Negative	Zero	Positive	Positiv
Bit Holder RH		-	_		_	Bit Holder		Brazed	Brazed	90539
Bit Holder LH	925761	_	_	_	_	Sit Holder		2.0204	5.4264	
Bits	90691410	9076816	_	_	_	Bits	90691410	904114	904725	90768
Package, Bits + Holder	30031110	941201	_	_	_	2,10	30031110	35	50 1/25	30700
				TUFF	Y NO. 414-07500					
					MFG. NO. 7500					
Twin Cutter			906950			Boring Bar			N/A	
Rake	Negative	Positive	Positive	Positive Extened	Positive Round	Rake		_	_	_
Bit Holder RH	910701	925968	925968	_	940608	Bit Holder	_	_	_	
Bit Holder LH	910702	925969	925969	_	940609					
Bits	90691410	9076816	9069186	9069186	940610	Bits	_	-	_	_
Package, Bits	906999	907999	_	940425	940630					





Challenger Two-Post Lifts



**Challenger Lifts** 

### **CL10 SERIES**

10,000 LB. CAPACITY TWO-POST LIFT

### COMPLETE PRODUCTIVITY:

Conventional Power Controls, Versymmetric® offset 2-stage front and rear arms

- Versymmetric® offset front arms provide directSPOT™ to vehicle lift points and safely lifts both symmetrically and asymmetrically within the same service bay maximizing service capabilities and revenue potential
- Padded overhead shut off system prevents vehicle damage from being raised too high.
- Oversized 5" diameter pulley and heavy duty 5/16" cable reduces stress on equalization system and increases cable life
- Fully gusseted base plate design reduces column deflection.
   48" elongated carriage design decreases load on bearing
- Single point mechanical lock release system with jacket coated protection and no lock cable pulleys, and double clutch release bar protects cable from stretching while disengaging both column locks simultaneously
- 11' 8" standard height with 2' and 3' extensions available allows lift to be placed in standard service bay with 12' ceiling
- Rubber door guards provide added security against vehicle door damage

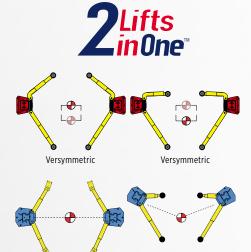
 TUFFY NO.
 MFG. NO.
 DESC

 304-00010
 CL10
 CL10

DESCRIPTION

CL10 Series: 10,000 lb. Capacity Two-Post Lift





### 2 Lifts in One

Why should you be forced to decide what type of vehicles you service the most?

- Asymmetric Lifts accommodate 70% of top 20 selling vehicles, Symmetric Lifts accommodate 30% of the top 20 selling vehicles
- Versymmetric Lifts accommodate 100% of the top 20 selling vehicles, properly lifts cars, trucks, vans and SUVs with one lift







Challenger Two-Post Lifts

### **MAXIMUM PRODUCTIVITY** (CL10V3)

- Conventional **Power Controls**
- Versymmetric® Plus offset 3-stage front + 3-stage rear arms

TUFFY NO. MFG. NO.

DESCRIPTION

443-02520 CL10V3 Maximum Productivity





### **MAX PLUS PRODUCTIVITY** (CL10V3DPC)

- Dual Pendant **Power Controls**
- Stack Adapter Kit
- **Document Caddy**
- Versymmetric® Plus offset 3-stage front + 3-stage rear arms

TUFFY NO. MFG. NO.

304-01103 CL10V3DPC Max Plus Productivity









### 332 SERVICE EQUIPMENT //LIFTS & ROLLING JACKS

Challenger Two-Post Lifts



### Challenger Lifts (cont.)

### E10:10,000 LB. CAPACITY TWO-POST LIFT

 Versymmetric\* 3-stage front arms for asymmetric or symmetric lifting in the same service bay • Standard height fits in 12" ceiling • Double Telescoping Screw Pads ■ Padded overhead shut off system • Single-point mechanical lock release system allows technician to disengage both column locks simultaneously • ALI/ETL certified



TUFFY NO. MFG. NO.

304-00110 E10 DESCRIPTION

E10 Series: 10,000 lb. Capacity Two-Post Lift

# E12:12,000 LB. CAPACITY

TWO-POST LIFT

■ Heavy-Duty 2-stage telescoping arms provide excellent reach and retraction to accommodate vehicle lifting points

■ 13'-10" or 14'-7" adjustable column height accommodates higher profile vehicles and provides maximum headroom to work underneath vehicles • Heavy-Duty telescoping Screw Pads ■ Padded overhead shut off system • Single-point mechanical lock release system allows technician to disengage both column locks simultaneously - ALI/ETL certified



TUFFY NO. MFG. NO.

304-00120 E12

E12 Series: 12,000 lb. Capacity Two-Post Lift

DESCRIPTION

### CLFP9: 9,000 LB. **CAPACITY FLOOR** PLATE LIFT

■ 10'-7/8" overall column height is ideal for servicing vehicles in a low ceiling height ■ Low profile drive-over floor plate for easy vehicle positioning • 3-stage front + 3-stage rear arms provide excellent reach and retraction to lift a variety of vehicles • Electric/hydraulic heavyduty chain lifting operation with cable equalization • Dual point mechanical pull-lock cable release system



TUFFY NO. 304-00009 MFG. NO. CLFP9

DESCRIPTION

9,000 lb. Capacity Floor Plate Lift



### TWO-POST LIFTS AT A GLANCE

TUFFY NO.	MFG. NO.	MAX. CAP. (LBS.)	OVERALL WIDTH	BETWEEN COLUMNS	DRIVE-THRU WIDTH	OVERALL HEIGHT	UNDER BAR CLEARANCE	FRONT ARM LENGTH	REAR ARM LENGTH	MAX. LIFT HEIGHT	POWER REG.
304-00110	E10	10,000	10' 11-3/4"	110-1/4"	98-3/8"	11′ 11-7/8″	11′ 5″	21 3/4" to 39-1/4"	38-1/4" to 55-3/8"	75-3/4"	2HP, Single Plase, 60HZ
304-00120	E12	12,000	11' 7-3/4"	115"	103"	13' 10" or 14' 7"	13' 3-1/2" or 14'-1/2"	35 3/4" to 54-1/4"	35-3/4" to 54-1/4"	78-1/8"	2HP, Single Phase, 60Hz
304-00009	CLFP9	9,000	11′ 5-1/2″	109"	98-3/16"	N/A	N/A	24 1/2" to 44-1/2"	24-1/2" to 44-1/2"	79-1/8"	2HP, Single Phase, 60Hz
304-00010	CL10	10,000	11' 6-1/2" to 11' 11"	10" to 114-1/2"	100-1/2" to 105"	11′ 11″	11' 2-1/2"	27" to 41"	42" to 59"	74-5/8"	2HP, Single Phase, 208V-230V
304-00103	CL10V3	10,000	11' 6-1/2" to 11' 11"	10" to 114-1/2"	100-1/2" to 105"	11′ 11″	14' 2-1/2"	19-13/16" to 42"	37-5/8" to 60"	74-5/8"	2HP, Single Phase, 208V-230V
304-01103	CL10V3-DPC	10,000	11' 6-1/2" to 11' 11"	10" to 114-1/2"	100-1/2" to 105"	11′ 11″	11' 2-1/2"	19-13/16" to 42"	37-5/8" to 60"	74-5/8"	2HP, Single Phase, 208V-230V







Challenger Four-Post Lifts

### 4015 SERIES: 15,000 LB. CAPACITY **GENERAL SERVICE AND ALIGNMENT RACK FOUR POST LIFTS**

■ The highest rise in the industry provides more working room underneath vehicles ■ Large 9-1/2" heavy-duty pulleys and 1/2" cable diameter reduces wear on cable equalization system • Compatible with the industry's latest camera imaging alignment systems • Recessed stainless steel turning radius gauges provide

accurate readings • 14-level locking positions for a variety of alignment and general service tasks • Durable non-skid surfaces for positive vehicle traction and technician safety ■ Fully gusseted base plate and top shroud reduces column deflection and is less sensitive to uneven floors • 80" rear recessed free floating slip plates offer a wider range of 4 wheel alignment capacities

■ Alignment Rack models include a package of two 7.5K lb. rolling jacks, flush mount stainless steel turning radius gauges and rear slip plates, internal air line system for the dual rolling jacks, multi-position work-steps and automatic wheel stops



TUFFY NO.	MFG. NO.	DESCRIPTION
305-40150	AR4015XF0	Open Front
305-40151	AR4015EFX	Close Front

**BUYER'S GUIDE** 



### 4P14FEX & 4P14XFX: 14,000 LB. CAPACITY FOUR POST LIFT

■ The highest rise in the industry provides more working room underneath vehicles • Louvered approach ramps for positive vehicle traction • Solid piece column construction provides rigidity and stability • Oversized solid machined steel pulleys for prolonged pulley and cable life - Adjustable runways to accommodate a variety of tread widths • 14 level locking positions for a variety of general service tasks • ALI/ETL certified • OPTIONAL ACCESSORIES: 7,000 lb. rolling jacks for brake and tire work; Optional bolt on alignment kit converts

general service application into alignment rack







TUFFY NO.	MFG. NO.	DESCRIPTION
305-41400	4P14EFX	14,000 lb. Capacity Four Post Lift
305-41401	4P14FEX	14,000 lb. Capacity Four Post Lift

### FOUR-POST LIFTS AT A GLANCE

TUFFY NO.	MFG. NO.	MAX. CAP. (LBS.)	OVERALL WIDTH	LENGTH OVERALL	INSIDE COLUMNS	HEIGHT OF COLUMNS	HEIGHT OF RUNWAYS	WIDTH OF RUNWAYS	WIDTH BETWEEN RUNWAYS	MAX. LIFT HEIGHT	POWER REG.
305-41400	4P14EFX	14000	10" 10' 3/4"	20" 4-1/2"	116"	90-1/2"	7"	20"	40" - 43"	78"	2HP
305-41401	4P14FEX	14000	10" 10' 3/4"	20" 4-1/2"	116"	90-1/2"	7"	20"	40" - 43"	78"	2HP
305-40001	AR4015EAX	15000	11' 2-1/2"	244-1/2"	120"	7' 6-1/2"	7"	20"	40"	78"	2HP
305-40150	AR4015XFO (Open Front)	15000	11' 10" front - 11' 2-1/2" rear	23'	120"	8' 3-1/2" front - 7' 9-1/2" rear	7"	20"	43"	78"	2HP
305-40151	AR4015EFX (Closed Front)	15000	11' 2-1/2"	22' 8"	120"	7' 6-1/2"	7"	20"	40" - 43"	78"	2HP





### 334 SERVICE EQUIPMENT //LIFTS & ROLLING JACKS

Ground Lifts, Heavy Duty Mobile Column Lifts



### Challenger Lifts (cont.)

### EV1020: 10,000 LB. CAPACITY IN GROUND LIFT

■ Offset 3-stage front and rear safety arms ■ 87" drive through capacity ■ 50% more bearing contact than competitors increases stability ■ Stainless steel air-lock release cylinder prevents rust

NEW ADDITIONS: Larger 8-1/2" diameter chrome piston ■ Enhanced raised wiper at top and bottom of bearing provides better grease retention ■ Minimizes contamination from entering into bearings

### CLHM135 AND CLHM185: HEAVY DUTY MOBILE COLUMN LIFTS

- Hydraulic operated units provide lifting capacity from 27,000/37,000 (set of 2) to 108,000/148,000 lbs. (set of 8) enabling lifting from small passenger cars to heavy-duty trucks, transit, and municipality vehicles
- 110-volt built in multistage charging system
- Wireless system for clutter free work area without cables to connect, navigate, roll-over or replace
- 12 radio frequencies with a channel range from 100-120 for each frequency to prevent radio noise from interrupting service

- Adjustable wheel carriage
- Integrated touch screen control console provides easy-touse and precise operating
- Precise balanced design, heavyduty tow handle and spring loaded wheels make moving and aligning individual lift units simple
- Battery operated with 12-volt deep cycle batteries eliminates the need for power source hook-ups and provide 24 volt operation.
- Integrated weight gauges help prevent column overloading and verifies lock engagement









### Short-Rise & Mid-Rise Lifts

### MR6: 6,000 LB. CAPACITY MID-RISE LIFT

■ Portable mid-rise lift with Heavy-Duty tow dolly provides flexibility to service vehicles anywhere, inside or out ■ 7 locking positions allow technician to work at an ergonomic height to increase productivity and minimize fatigue ■ Electric motor mounted on tow dolly provides convenience and ease of maneuverability • Single push button power unit with release valve provides convenience when lifting and lowering vehicles ■ Slip-on rubber pad adapter kit with height extension accommodates high profile vehicles ■ Sliding/ rotating arm design accommodates meeting pick-up points on a wider range of vehicles

The portable MR6 is



### SRM10: 10,000 LB. CAPACITY SHORT-RISE LIFT

Standard with 4 two-position adapter blocks for increased vehicle spotting versatility • Standard storage trays are conveniently placed on each side of the lift to prevent lug nuts and other small parts from being misplaced • Dual cylinders provide stable 10,000 lb. lifting capabilities to accommodate a wide range of vehicles • Floor mounted diamond plated approach ramps help to prevent slipping

3 locking positions ALI/ETL certified





THREE **LOCKING POSITIONS**  STANDARD **STORAGE TRAYS** 







**Rubber Blocks and Lift Pads** 



# Rubber Blocks & Lift Pads

### RUBBER LIFT PAD (5" ROUND)

**RUBBER PAD DIMENSIONS:** 

5" round ■ Kit of four rubber pads • Replacement pads for Nussbaum lifts

TUFFY NO. MFG. NO. **309-00003** JOK03M

DESCRIPTION Rubber Lift Pad - 5" Round

309-00003



### RUBBER LIFT PAD (3.25" X 4")

■ RUBBER PAD DIMENSIONS: 3.25" x 4" ■ Kit of four rubber pads • Replacement pads for

Rotary SPO10, SPO12 lifts TUFFY NO. MFG. NO.

JOK22D 309-00022



### **RUBBER LIFT** PAD (4" X 5")

■ RUBBER PAD DIMENSIONS:

4" x 5" ■ Kit of four rubber pads • Replacement pads for Ammco, Ben Pearson lifts

TUFFY NO. MFG. NO. 309-00005 JOK05M

DESCRIPTION Rubber Lift Pad - 4" x 5"



### RUBBER LIFT PAD (5.25" ROUND)

■ RUBBER PAD DIMENSIONS: 5.25" round ■ Kit of four rubber pads ■ Replacement

pads for Challenger CL10, Quality lifts

TUFFY NO. MFG. NO. 309-00014 J0K140

DESCRIPTION Rubber Lift Pad - 5.25" Round



### **RUBBER LIFT** PAD (5" X 5")

RUBBER PAD DIMENSIONS:

5" x 5" ■ Kit of four rubber pads ■ Replacement pads for Forward, Worth, American, Gemini, Grand, Tuxedo, Eagle, Whip lifts

TUFFY NO. MFG. NO. 309-00007

JOK07M

Rubber Lift Pad - 5" x 5"



### **RUBBER BLOCK 1.5"**

RUBBER BLOCK **DIMENSIONS:** 6" x 4"

■ Kit of four 1.5" rubber blocks ■ Spacer blocks for Rotary Airjacks and all Mid-Rise pad lifts

TUFFY NO. 309-00011

MFG. NO. IORB-1

Rubber Block 1.5"



### **RUBBER LIFT** PAD (4" X 4")

**RUBBER PAD DIMENSIONS:** 

4" x 4" ■ Kit of four rubber pads • Replacement pads for Challenger CL9 and CL10 lifts

J0K090

TUFFY NO. MFG. NO.

309-00009

DESCRIPTION

Rubber Lift Pad - 4" x 4"



### **RUBBER BLOCK 3"**

■ RUBBER BLOCK **DIMENSIONS:** 6" x 4"

■ Kit of four 3" rubber blocks ■ Spacer blocks for Rotary Airjacks and all Mid-Rise pad lifts

TUFFY NO. MFG. NO.

309-00009 J0K090







Rolling Jacks & Work Stations

# **Rolling Jacks & Work Stations**



### **ROLLING JACKS**

Optional 6,000 lb. and 7,500 lb. capacity rolling jacks allow easy access to brakes and wheels • Available for the 4P14 Series lifts - Air/hydraulic operation ■ Adjustable width ■ Low vehicle drive-over clearance ■ Stackable height extensions with built-in storage rack ■ Factory installed and protected filter lubricator and regular



TUFFY NO.	MFG. NO.	DESCRIPTION	
218-00060	RJ6	Air/Hydraulic Operation, 40 Series, 4P14 Series and AR40 Series	
309-61275	RJ7.5	Air/Hydraulic Operation, For 4P14 and 4015 series lifts	218-00060



### **ROLLING JACKS**

- Heavy duty air/hydraulic rolling jack with telescoping mounting brackets
- Fits many of the popular lifts Narrow width allows access to tool area of vehicle being serviced • Spring-loaded mounting bracket allows jack to to be easily positioned, then automatically locks in place when weight is applied ■ 6,000 lbs. capacity (specify lift brand) ■ 9,000 lbs. capacity available



MFG. NO.	DESCRIPTION	DRIVE-OVER CLEARANCE	MIN. AIR PRESSURE	MAX. AIR PRESSURE	MIN. LIFT	MAX. LIFT	SHIPPING WEIGHT
8610	Rolling Jack - Rotary	3-1/2"	80 PSI	120 PSI	33"	50"	350 lbs.
8620	Rolling Jack - JBC/FMC	3-1/2"	80 PSI	120 PSI	33"	50"	350 lbs.
8630	Rolling Jack - Hunter	3-1/2"	80 PSI	120 PSI	33"	50"	350 lbs.
8640	Rolling Jack - Wheeltronics	3-1/2"	80 PSI	120 PSI	33"	50"	350 lbs.
	8610 8620 8630	8610 Rolling Jack - Rotary 8620 Rolling Jack - JBC/FMC 8630 Rolling Jack - Hunter	MFG. NO.         DESCRIPTION         CLEARANCE           8610         Rolling Jack - Rotary         3-1/2"           8620         Rolling Jack - JBC/FMC         3-1/2"           8630         Rolling Jack - Hunter         3-1/2"	MFG. NO.         DESCRIPTION         CLEARANCE         PRESSURE           8610         Rolling Jack - Rotary         3-1/2"         80 PSI           8620         Rolling Jack - JBC/FMC         3-1/2"         80 PSI           8630         Rolling Jack - Hunter         3-1/2"         80 PSI	MFG. NO.         DESCRIPTION         CLEARANCE         PRESSURE         PRESSURE           8610         Rolling Jack - Rotary         3-1/2"         80 PSI         120 PSI           8620         Rolling Jack - JBC/FMC         3-1/2"         80 PSI         120 PSI           8630         Rolling Jack - Hunter         3-1/2"         80 PSI         120 PSI	MFG. NO.         DESCRIPTION         CLEARANCE         PRESSURE         PRESSURE         MIN. LIFT           8610         Rolling Jack - Rotary         3-1/2"         80 PSI         120 PSI         33"           8620         Rolling Jack - JBC/FMC         3-1/2"         80 PSI         120 PSI         33"           8630         Rolling Jack - Hunter         3-1/2"         80 PSI         120 PSI         33"	8610         Rolling Jack - Rotary         3-1/2"         80 PSI         120 PSI         33"         50"           8620         Rolling Jack - JBC/FMC         3-1/2"         80 PSI         120 PSI         33"         50"           8630         Rolling Jack - Hunter         3-1/2"         80 PSI         120 PSI         33"         50"





### 338 SERVICE EQUIPMENT //LIFTS & ROLLING JACKS

Rolling Jacks & Work Stations

### Rolling Jacks & Work Stations (cont.)

### 3-TON CAPACITY AIR / HYDRAULIC PUMP OPERATED ROLLING LIFT BRIDGE

Used in quick lube pit applications or in conjunction with above ground lifts. The bridge straddles the lift rails and raises the vehicle's tires off the rails for wheel alignment, brake, tire and suspension work. Push button air/hydraulic pump provides safe, quick lifting up to a height of 20-3/4".

- The lifting pads safely support the vehicle on the bridge and the adjustable lift arms span up to 60".
- Universal mounting brackets adjust to a lift rail opening of 46-1/2".
- Flat-end and hook-end adapter brackets are equipped with spring-loaded roller bearings for smooth maneuverability of bridge on lift rails. These brackets are sold separately.
- Mechanical stop prevents accidental lowering of bridge. Lowering is accomplished with one hand on the release
- Equipped with rubber faced saddle for differential lifting.
- INCLUDED LIFT ADAPTERS: (2) 3 1/2" Adapters, (2) 5" Adapters, and (2) Padded Saddles w/ Extension Screws
- AVAILABLE MOUNTING ADAPTERS: 79326D: Flat-End Adapter Bracket Kit, 79327D: Hook-End Adapter Bracket Kit

TUFFY NO. MFG. NO. DESCRIPTION 79324G 3-Ton Capacity Air / Hydraulic 218-79324 Pump Operated Rolling Lift Bridge

### AIR ELECTRIC WORK **STATIONS**

Air and Electric workstation with filter, lubricator and regulator for four post car and truck lifts ■ Increase productivity with air supply and electric outlets on the four post automotive lift column ■ Convenient power source for extension lights and other tools needed when servicing cars and trucks



TUFFY NO.	MFG. NO.	DESCRIPTION
309-10264	B10264	Air/Electric with Filter/Lubricator/ Regulator for Two Post Lifts
309-99700	B99700	Tire Tool Manager Work Station with Filter Lubricator/Regulator



### 3-TON CAPACITY AIR / HYDRAULIC PUMP OPERATED ROLLING LIFT BRIDGE SPECIFICATIONS

				LIFT HEIGHT W/ BASE SADDLE +				DIMENSIONS			
		CAPACITY @		SHORT	TALL		EXTENSION				WEIGHT
TUFFY NO.	MFG. NO.	100 PSI	STROKE	ADAPTER	ADAPTER	SADDLE	SCREW	LENGTH	WIDTH	HEIGHT	(LBS.)
218-79324	79324G	3-Ton	8"	3-1/2"	5"	3-3/8"	1-1/4"	35"	19-1/2"	9-1/2"	290 lbs.



