



## **PRIMED PLASTIC PARTS REFINISHING**

- Step 1** Solvent test factory-primer. If primer is insoluble proceed to next step. If factory-primer is soluble (softens or dissolves), remove factory primer and follow BDP *“Unprimed Plastic Parts Refinishing”*.
- Step 2** Clean part with SC155 Low VOC Surface Cleaner.
- Step 3** Scuff sand using a gray scuff pad along with USP90 Liquid Scuffing Gel, paying close attention to small grooves and depressions.
- Step 4** Thoroughly rinse off the scuffing agent with clean water and completely dry the surface.
- Step 5** Re-clean the part with SC155 Low VOC Surface Cleaner. Make sure all residue is removed.
- Step 6** Apply 1 full even wet coat of P30 SpectraSeal<sup>™</sup>. Allow P30 to flash handslick before topcoating.
- Step 7** Apply Ultra 7000<sup>®</sup> basecoat with UH904 hardener. (1/2 ounce per RTS pint of basecoat).
- Step 8** Apply Ultra 7000<sup>®</sup> CC940 using UH22 hardener per *“Limited Flash / WOW”* Clearcoat technique.



I-CAR recommends following the paint manufacturer's recommendations for surface preparation, mixing, and application of automotive refinish products.