

# ILLUSTRATED PARTS LIST

for

# SINGER

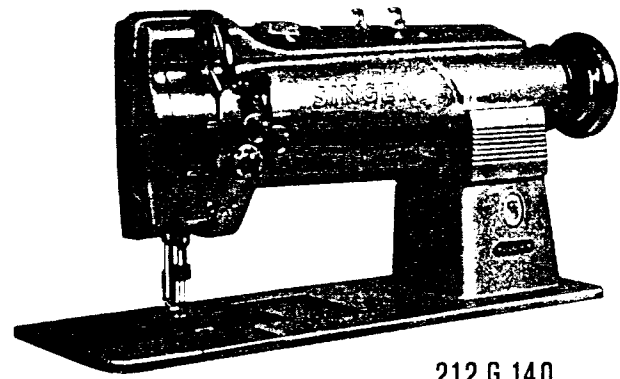
MACHINE

212 G 140

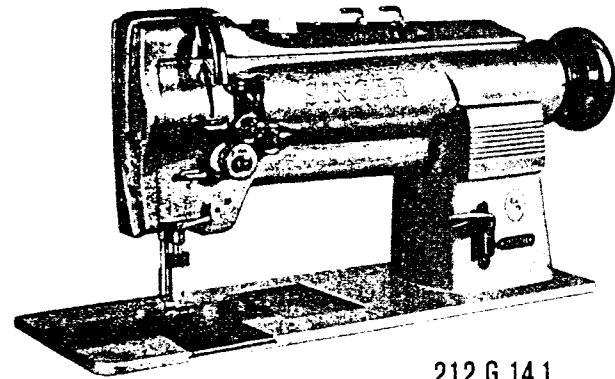
212 G 141

212 G 145

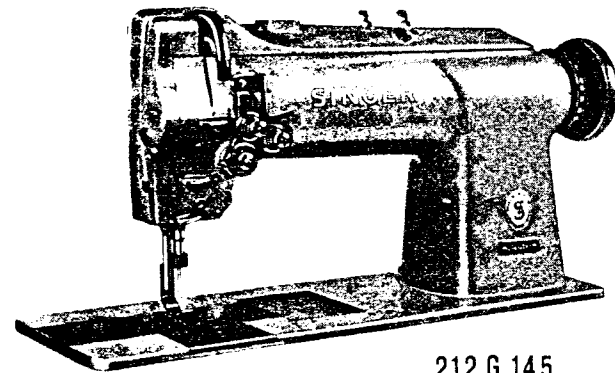
212 G 146



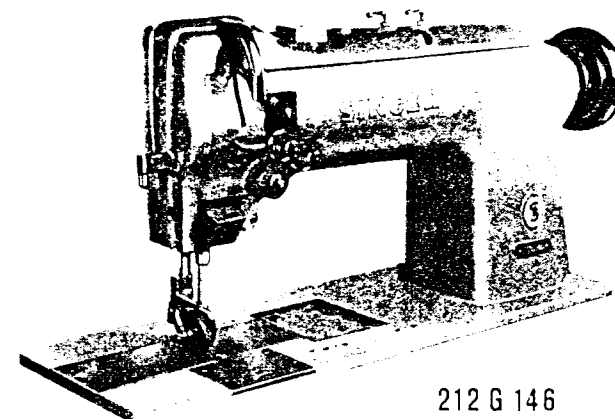
212 G 140



212 G 141



212 G 145



212 G 146

Form 30-337 G (867)

Printed in Western Germany

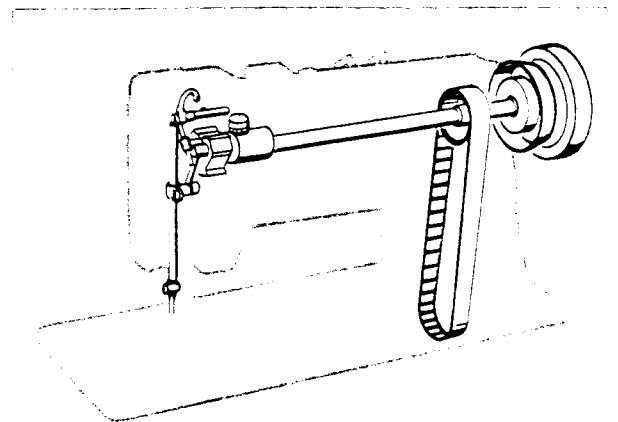
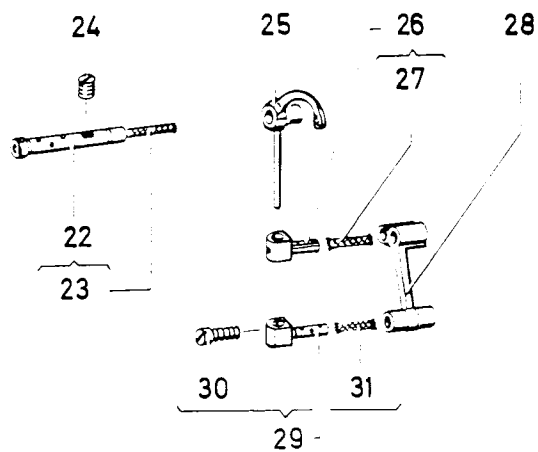
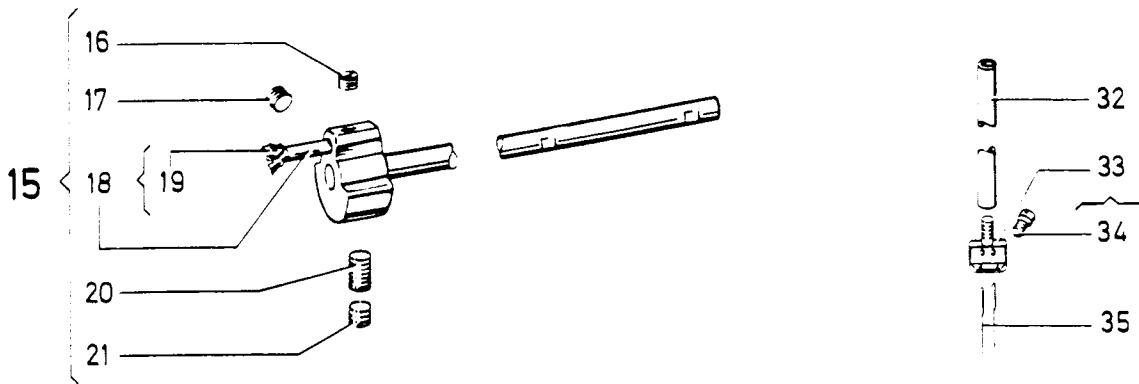
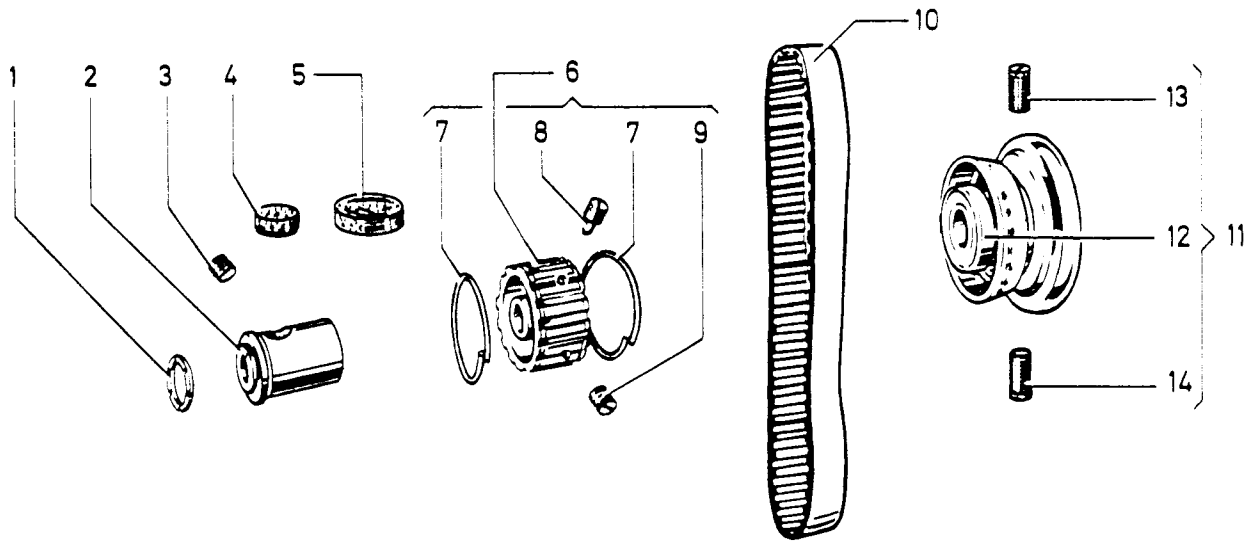
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I11. For Class 212 G

Ref.

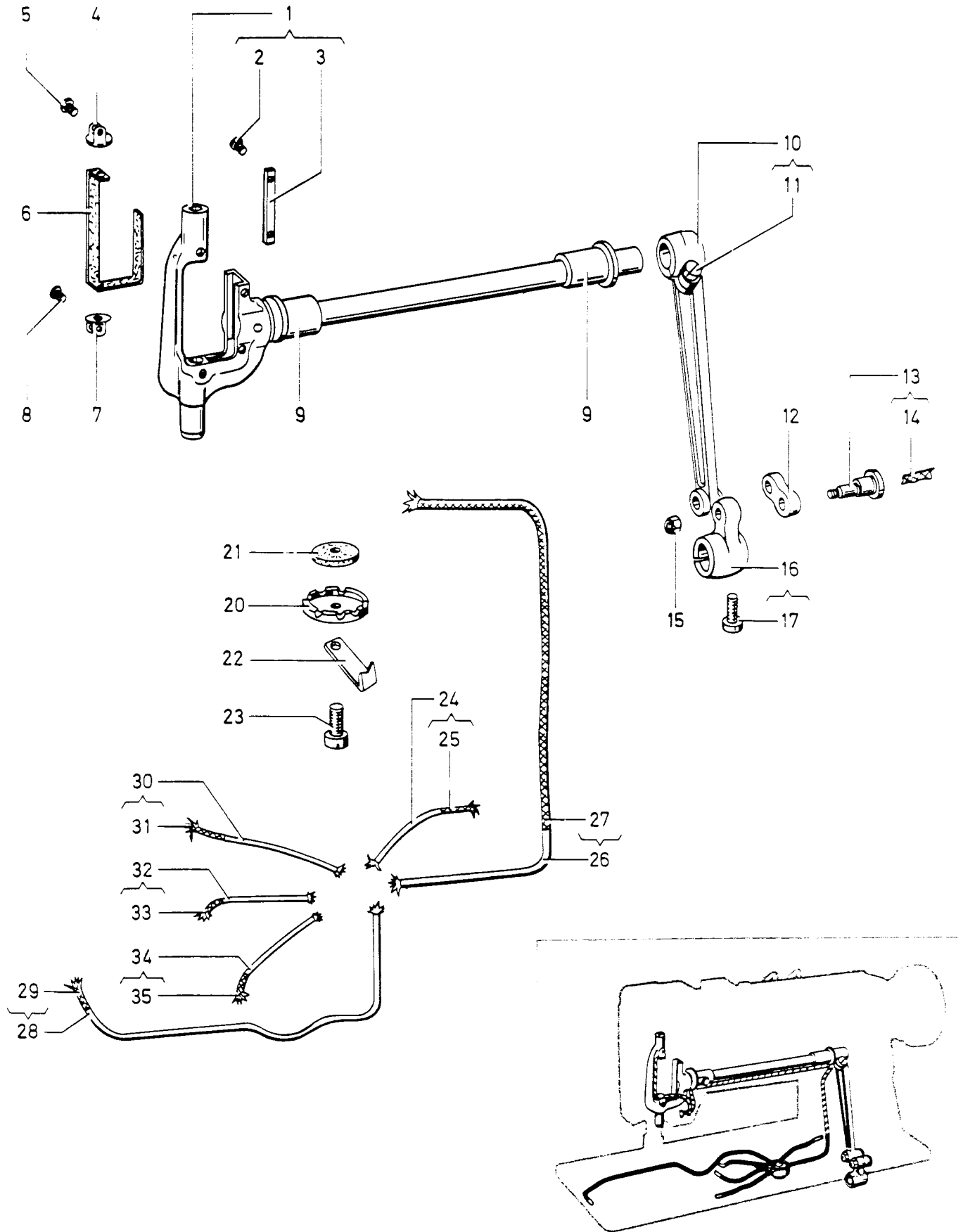
No.	Part No.	140	141	145	146	Name	Components
1	267224	x	x	x	x	Needle Bar Crank Friction Washer	
2	244747	x	x	x	x	Arm Shaft Bushing	
3	200341-803	x	x	x	x	Arm Shaft Bushing Set Screw	
4	204329	x	x	x	x	Arm Shaft Bushing Oil Pad (Felt) (Lower)	
5	267160	x	x	x	x	Arm Shaft Bushing Oil Pad (Felt) (Upper)	
6	267162	x	x	x	x	Arm Shaft Connection Belt Pulley with	200363, 350492, Two 202253
7	202253	x	x	x	x	Arm Shaft Connection Belt Pulley Spring Flange (2)	
8	350492-803	x	x	x	x	Arm Shaft Connection Belt Pulley Position Screw	
9	200363-830	x	x	x	x	Arm Shaft Connection Belt Pulley Set Screw	
10	267161	x	x	x	x	Arm Shaft Connection Belt (Reinforced Neoprene)	
11	267283	x	-	-	-	Machine Pulley Cpl.	141566, 141567, 272142
12	272142	-	x	-	-	Arm Shaft Ball Bearing (Back) (Double Shielded Bearing)	
13	141566-830	x	-	-	-	Machine Pulley Position Screw	
14	141567-830	x	-	-	-	Machine Pulley Set Screw	
15	267247	x	x	x	x	Arm Shaft with	200333, 200374, 200378, 200388, 267221
16	200374-830	x	x	x	x	Needle Bar Connecting Link Stud Set Screw	
17	200388-803	x	x	x	x	Needle Bar Connecting Stud Set Screw	
18	267221	x	x	x	x	Needle Bar Connecting Link Stud with	267466
19	267466	x	x	x	x	Needle Bar Connecting Link Stud Oil Packing (Wick)	
20	200333-803	x	x	x	x	Needle Bar Crank Position Screw	
21	200378-803	x	x	x	x	Needle Bar Crank Position Screw Check Screw	
22	267239	x	x	x	x	Take-up Lever Hinge Stud with	235706
23	235706	x	x	x	x	Take-up Lever Hinge Stud Oil Packing (Wick)	
24	200383-803	x	x	x	x	Take-up Lever Hinge Stud Set Screw	
25	267300	x	x	x	-	Take-up Lever	
26	202399	x	x	x	x	Take-up Lever Driving Stud with	244071
27	244071	x	x	x	x	Take-up Lever Driving Stud Oil Packing (Wick)	
28	202552	x	x	x	x	Needle Bar Connecting Link	
29	264714	x	x	x	x	Needle Bar Connecting Stud with	200072, 202330
30	200072	x	x	x	x	Needle Bar Connecting Stud Pinch Screw	
31	202330	x	x	x	x	Needle Bar Connecting Stud Oil Packing (Wick)	
32	267267	x	x	x	x	Needle Bar	
33	267269	x	x	x	-	Needle Holder with	Two 200141
34	200141-806	x	x	x	-	Needle Set Screw (2)	
35	001901-12-2	x	-	-	-	Needle (2)	

Parts for Machine No. 212 G 140



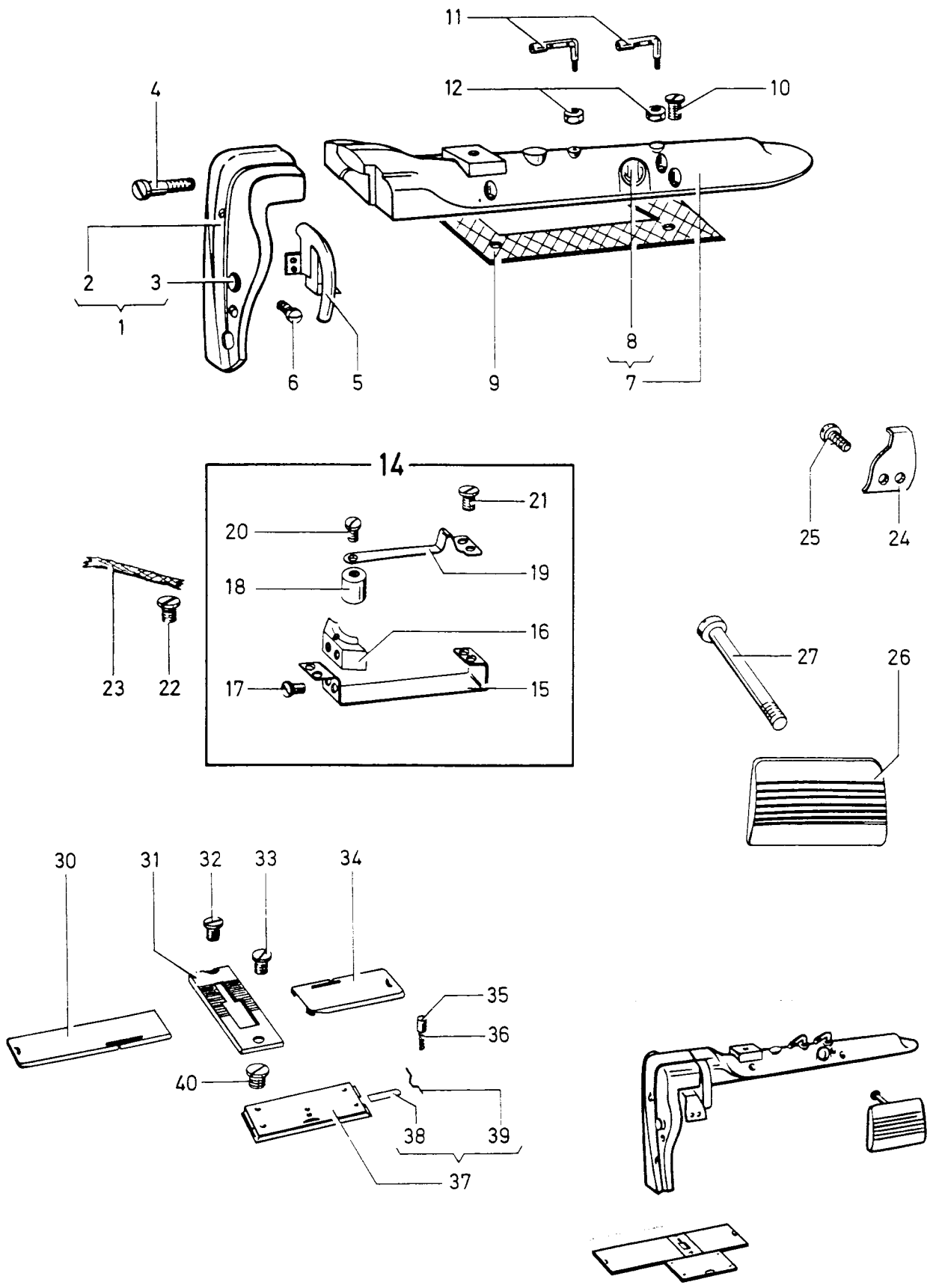
Ill. Ref. No.	Part No.	For Class 212 G				Name	Components
		140	141	145	146		
1	267286	x	x	-	-	Needle Bar Rock Frame with	Four 200587, Two 267287
2	200587-803	x	x	-	-	Needle Bar Rock Frame Wear Plate Screw (4)	
3	267287	x	x	-	-	Needle Bar Rock Frame Wear Plate (2)	
4	267232	x	x	-	-	Needle Bar Oiling Felt Retainer (Lower)	
5	200176-805	x	x	-	-	Needle Bar Oiling Felt Retainer Screw (Lower) (2)	
6	267231	x	x	-	-	Needle Bar Oiling Felt	
7	267233	x	x	-	-	Needle Bar Oiling Felt Retainer (Upper)	
8	200176-805	x	x	-	-	Needle Bar Oiling Felt Retainer Screw (Upper) (2)	
9	267362	x	x	-	-	Needle Bar Rock Frame Rock Shaft Bushing (Split) (2)	
10	267229	x	x	-	-	Needle Bar Rock Frame Rock Shaft Connection with	200029
11	200029-803	x	x	-	-	Needle Bar Rock Frame Rock Shaft Connection Pinch Screw	
12	267230	x	x	-	-	Needle Bar Rock Frame Rock Shaft Crank Link	
13	350566-803	x	x	-	-	Needle Bar Rock Frame Rock Shaft Crank Link Hinge Screw (2) with	Each one 202277
14	202277	x	x	-	-	Needle Bar Rock Frame Rock Shaft Crank Link Hinge Screw Oil Packing (Wick) (2)	
15	201517-805	x	x	-	-	Needle Bar Rock Frame Rock Shaft Crank Link Hinge Screw Nut (2)	
16	267228	x	x	-	-	Needle Bar Rock Frame Rock Shaft Crank with	200029
17	200029-803	x	x	-	-	Rock Shaft Crank Pinch Screw	
20	267254	x	-	x	x	Bed Oil Tube Clamp	
21	508282	x	-	x	x	Bed Oil Tube Clamp Oiling Felt	
22	267293	x	-	x	x	Feed Driving Eccentric Connection Oil Tube Support	
23	200034-803	x	-	x	x	Bed Oil Tube Clamp Screw	
24	267257	x	-	x	x	Feed Driving Rock Shaft Bushing (Right) Oil Tube	267263
25	267263	x	-	x	x	Feed Driving Rock Shaft Bushing (Right) Oil Tube Wick	
26	267321	x	-	x	x	Bed Oil Supply Tube with	267322
27	267322	x	-	x	x	Bed Oil Supply Tube Oil Wick	
28	267258	x	-	x	x	Hook Saddle Bearing (Left) Oil Tube with	267264
29	267264	x	-	x	x	Hook Saddle Bearing (Left) Oil Tube Wick	
30	267256	x	-	x	x	Feed Driving Rock Shaft Bushing (Left) Oil Tube with	267262
31	267262	x	-	x	x	Feed Driving Rock Shaft Bushing (Left) Oil Tube Wick	
32	267259	x	-	x	x	Hook Saddle Bearing (Right) Oil Tube with	267262
33	267262	x	-	x	x	Feed Driving Rock Shaft Bushing (Left) Oil Tube Wick	
34	267255	x	-	x	x	Feed Driving Eccentric Connection Oil Tube with	267261
35	267261	x	-	x	x	Feed Driving Eccentric Connection Oil Tube Wick	

Parts for Machine No. 212 G 140



Ill. Ref. No.	Part No.	For Class 212 G				Name	Components	
		140	141	145	146			
1	244757	x	x	-	-	Face Plate with	244705, 508283	
2	244705	x	x	-	-	Face Plate		
3	508283	x	x	-	-	Face Plate Plug		
4	200047	x	x	x	x	Face Plate Screw (2)		
5	244726	x	x	x	x	Take-up Lever Guard		
6	201341-803	x	x	x	x	Take-up Lever Guard Screw(3)		
7	244751	x	x	x	x	Arm Cover (Top) with		267272
8	267272	x	x	x	x	Oil Lever Indicator		
9	267395	x	x	x	x	Arm Cover (Top) Gasket (Vellumoid)		
10	200047	x	x	x	x	Arm Cover (Top) Screw (6)		
11	271017	x	x	x	x	Thread Guide (Top of Arm) (2)		
12	201525-805	x	x	x	x	Thread Guide (Top of Arm) Lock Nut (2)		
14	267400	x	x	x	x	Dynamic Head-End Lubrication Device Cpl.	267396, 267397, 267398, 267399, Five 237	
15	267397	x	x	x	x	Oil Vibrator Pump Bracket		
16	267396	x	x	x	x	Oil Vibrating Pump Block		
17	000237-804	x	x	x	x	Oil Vibrating Pump Block Screw (2)		
18	267398	x	x	x	x	Oil Vibrator Pump Weight		
19	267399	x	x	x	x	Oil Vibrator Pump Weight Spring		
20	000237-804	x	x	x	x	Oil Vibrating Pump Weight Screw		
21	000237-804	x	x	x	x	Oil Vibrating Pump Weight Spring Screw (2)		
22	200133-805	x	x	x	x	Oil Vibrating Pump Bracket Screw (2)		
23	267236	x	x	x	x	Oil Reservoir Oil Wick		
24	267220	x	x	-	-	Oil Guard		
25	200126-805	x	x	x	x	Needle Bar Connecting Link Oil Guard Screw		
26	267152	x	x	-	-	Arm Cover (Side)		
27	350563-805	x	x	-	-	Arm Cover (Side) Screw		
30	<del>223853</del> 310636	x	x	x	x	Bed Slide (Front)		
31	224031	x	x	-	-	Throat Plate		
32	000691-806	x	x	x	x	Throat Plate Screw		
33	200161-804	x	x	x	x	Throat Plate Clamp Screw		
34	<del>(223853)</del> 314657	x	x	x	x	Bed Slide (Back) 314657		
35	223811	x	x	x	x	Bed Slide (Back) Stop		
36	223812	x	x	x	x	Bed Slide (Back) Stop Spring		
37	224144	x	x	x	x	Attachment Slide Plate with	213479, 236061	
38	236061	x	x	x	x	Attachment Slide Plate Friction Slide		
39	213479	x	x	x	x	Attachment Slide Plate Friction Slide Spring		
40	200386-803	x	x	x	x	Attachment Slide Plate (Front) Lock Screw		

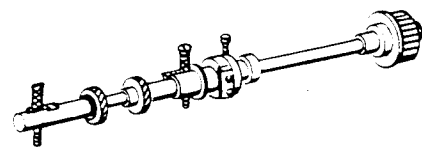
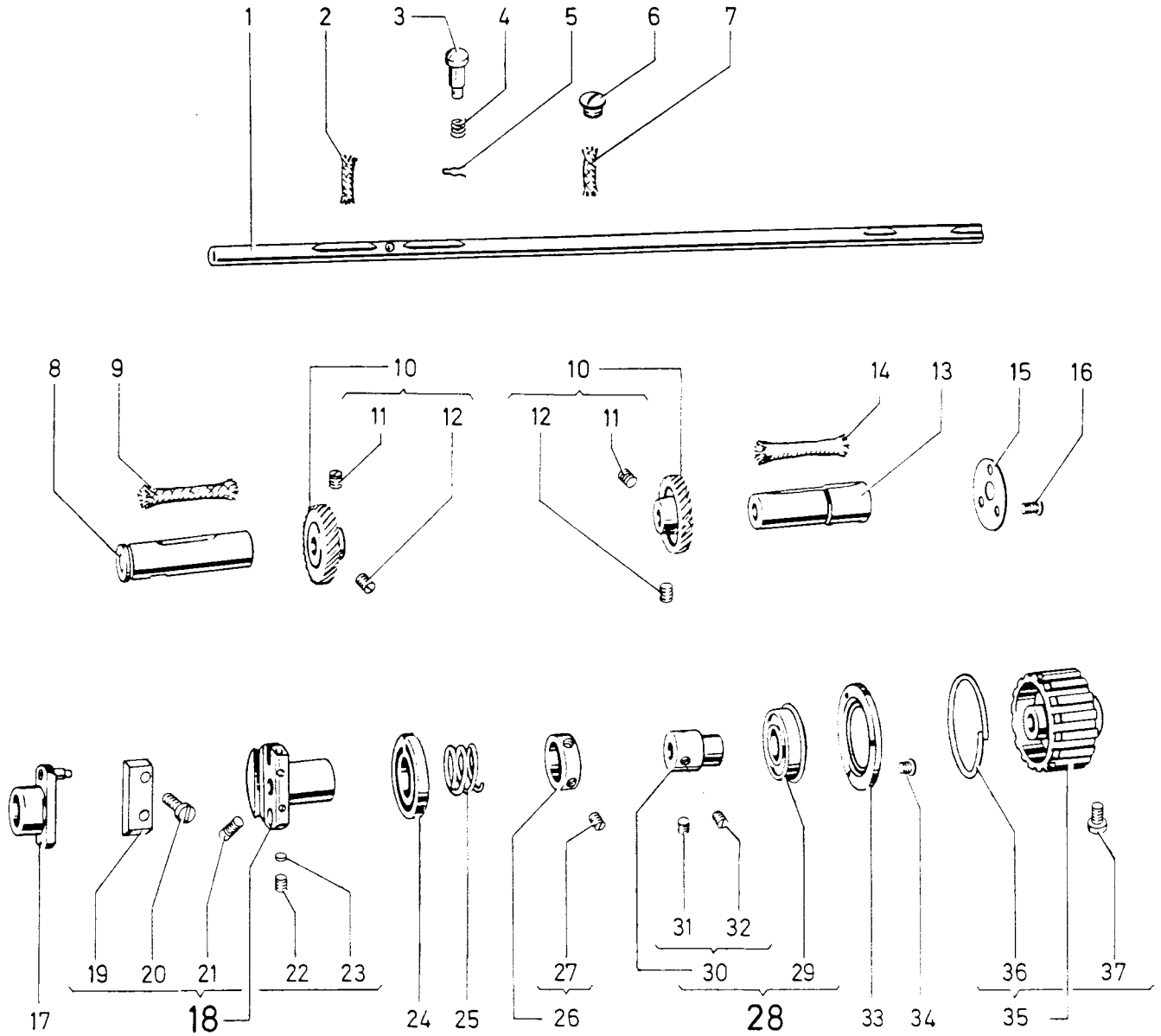
Parts for Machine No. 212 G 140



Ill. Ref. No.	Part No.	For Class 212 G				Name	Components
		140	141	145	146		
1	267189	x	x	x	x	Hook Driving Shaft	
2	202254	x	x	x	x	Bed Oil Wick (Front)	
3	267245	x	x	x	x	Feed Regulating Stud	
4	270026	x	x	x	x	Feed Regulating Stud Spring	
5	240245	x	x	x	x	Feed Regulating Stud Retaining Spring	
6	350440	x	x	x	x	Bed Oil Screw	
7	202254	x	x	x	x	Bed Oil Wick (Back)	
8	267195	x	x	x	x	Hook Saddle Bearing (Left)	
9	263093	x	x	x	x	Hook Saddle Bearing (Left) Oil Packing (Wick)	
10	267188	x	x	x	x	Hook Driving Gear (Spiral) (2) with	each 200382 and 201220
11	201220-833	x	x	x	x	Feed Lifting Eccentric Set Screw (2)	
12	200382-833	x	x	x	x	Hook Driving Gear Set Screw (2)	
13	267196	x	x	x	x	Hook Saddle Bearing (Right)	
14	223847	x	x	x	x	Hook Saddle Bearing (Right) Oil Packing (Wick)	
15	267033	x	x	x	x	Feed Driving Eccentric Connection Friction Washer	
16	200582-819	x	x	x	x	Feed Driving Eccentric Connection Friction Washer Screw (3)	
17	268064	x	x	x	x	Feed Driving Eccentric	
18	267180	x	x	x	x	Feed Driving Flange with	267623, Two 241763, Two 350467, Two 350477, Two 350548
19	267623	x	x	x	x	Feed Driving Eccentric Friction Plate	
20	350548-803	x	x	x	x	Feed Driving Eccentric Friction Plate Screw (2)	
21	350467-803	x	x	x	x	Feed Driving Flange Set Screw (2)	
22	350477-803	x	x	x	x	Feed Driving Eccentric Friction Plate Screw Set Screw (2)	
23	241763	x	x	x	x	Feed Driving Eccentric Plate Screw Set Screw Packing (Brass) (2)	
24	268065	x	x	x	x	Feed Driving Eccentric Adjusting Disc	
25	268066	x	x	x	x	Feed Driving Eccentric Adjusting Disc Spring	
26	268067	x	x	x	x	Feed Driving Eccentric Adjusting Disc Spring Collar with	Two 200382
27	200382-833	x	x	x	x	Feed Driving Eccentric Adjusting Disc Spring Collar Set Screw (2)	
28	244714	x	x	x	x	Hook Driving Shaft Ball Bearing with	244713, 267190
29	244713	x	x	x	x	Hook Driving Shaft Ball Bearing	
30	267190	x	x	x	x	Hook Driving Shaft Ball Bearing Collar with	200382, 201220
31	201220-833	x	x	x	x	Hook Driving Shaft Ball Bearing Collar Position Screw	
32	200382-833	x	x	x	x	Hook Driving Shaft Ball Bearing Collar Set Screw	
33	267063	x	x	x	x	Hook Driving Shaft Ball Bearing Retaining Washer	
34	200580-819	x	x	x	x	Hook Driving Shaft Ball Bearing Retaining Washer Screw (3)	
35	267192	x	x	-	-	Hook Driving Shaft Connection Belt Pulley with	Two 201254 202253
36	202253	x	x	-	-	Hook Driving Shaft Connection Belt Pulley Spring Flange	
37	201254-803	x	x	-	-	Hook Driving Shaft Connection Belt Pulley Set Screw (2)	

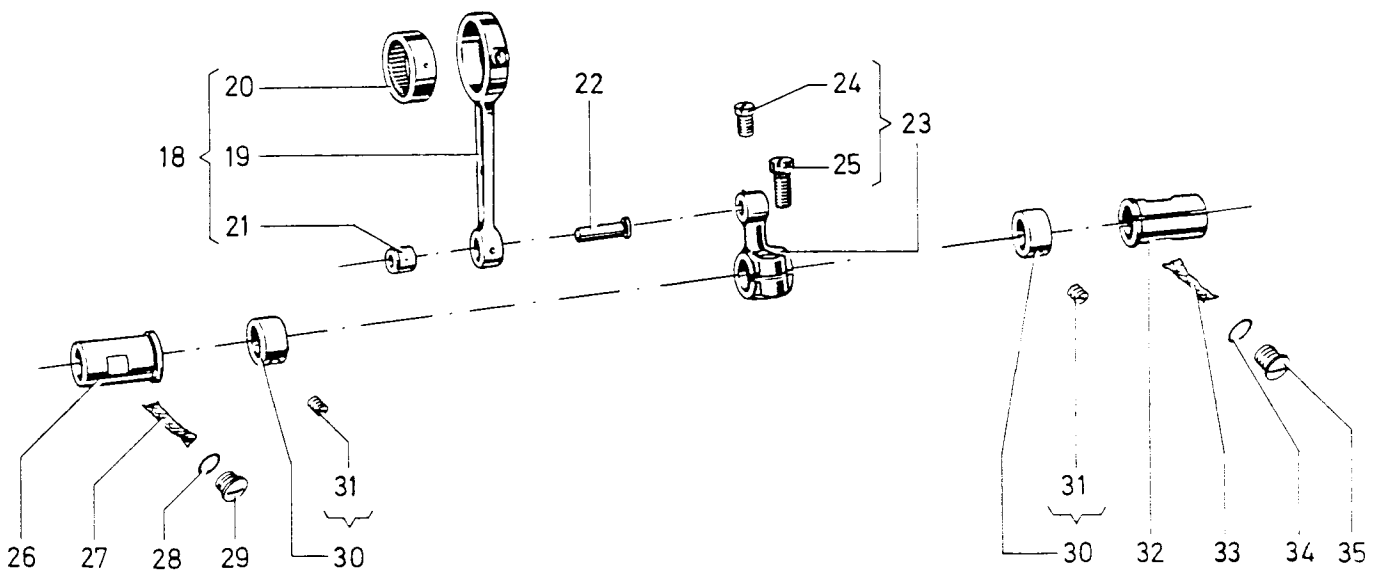
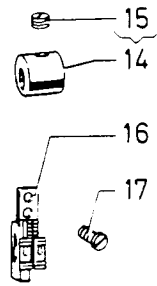
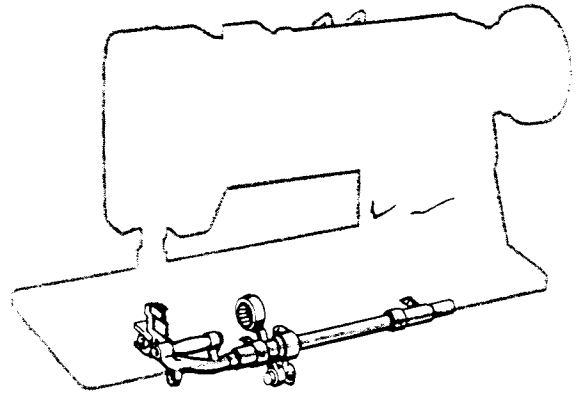
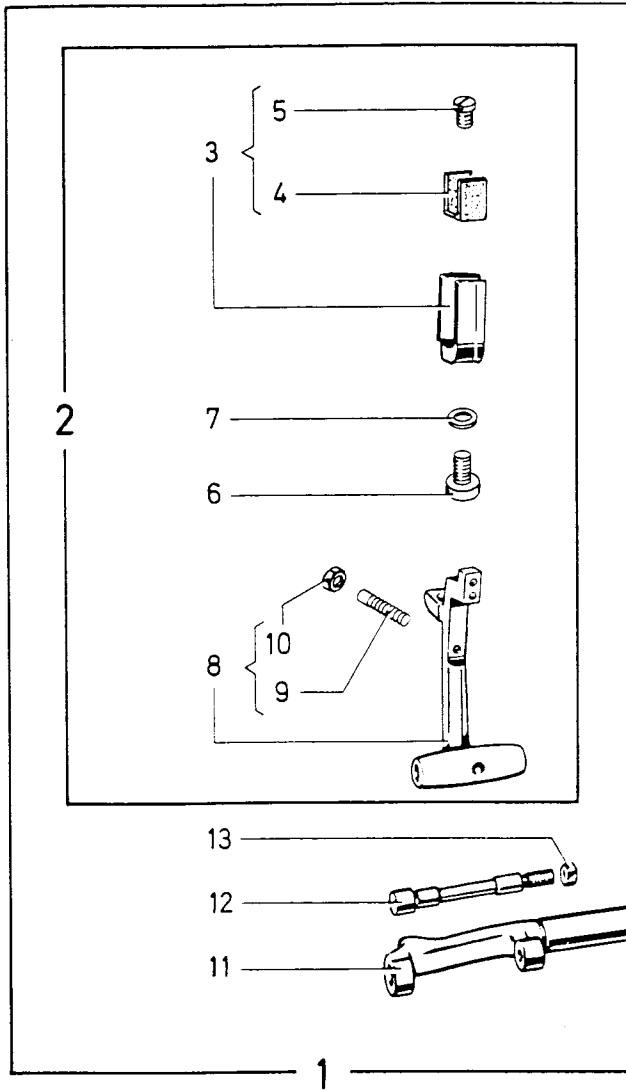


Parts for Machine No. 212 G 140



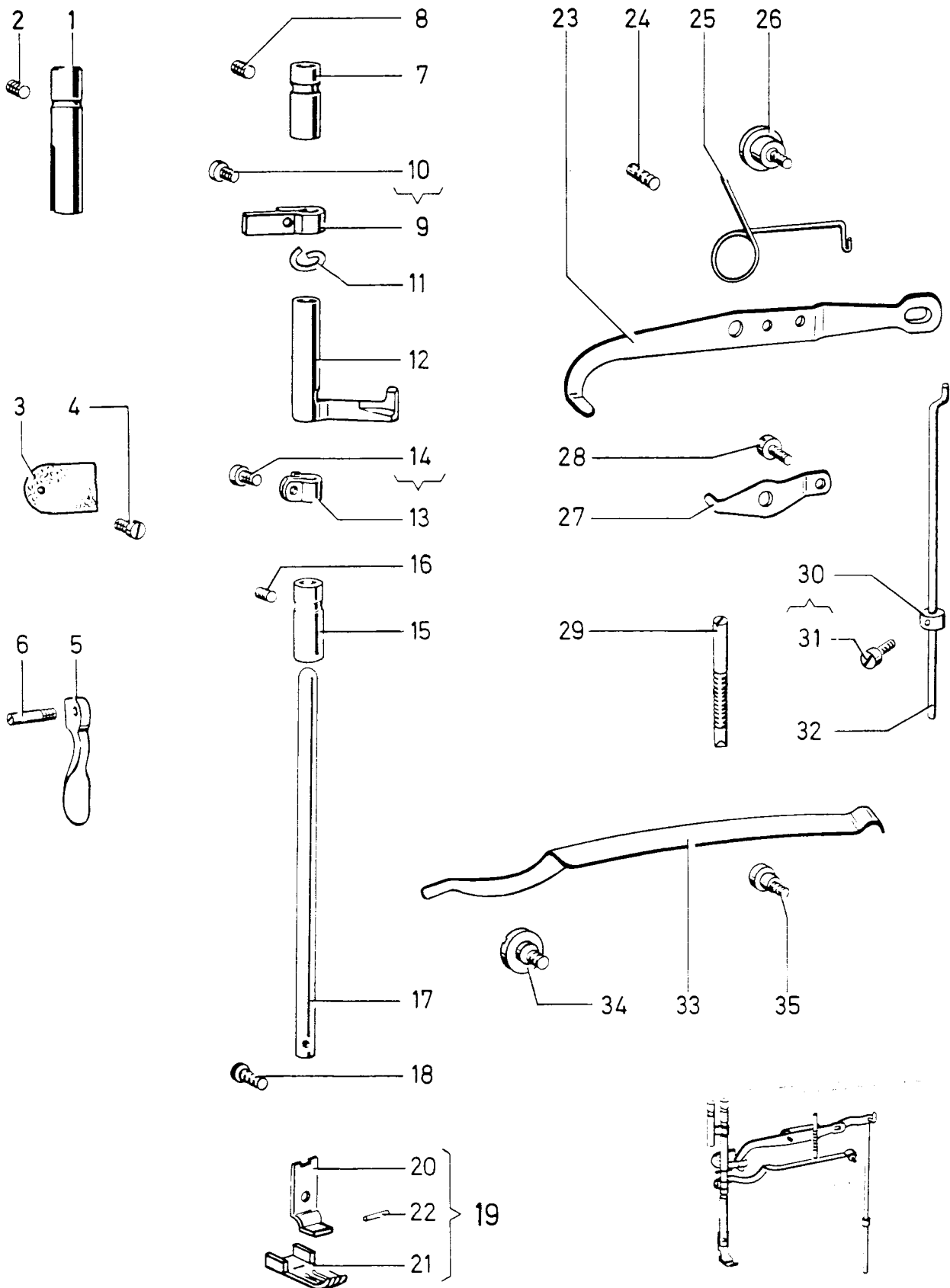
Ill. Ref. No.	Part No.	For Class 212 G				Name	Components
		140	141	145	146		
1	267275	x	x	-	-	Feed Driving Rock Shaft with	201518, 223650,
2	267274	x	x	-	-	Feed Bar Cpl.	267274, 350393,
3	267273	x	x	-	-	Feed Lifting Eccentric Fork with	200040, 225837,
4	223655	x	x	-	-	Feed Lifting Eccentric Oiling Felt	248406, 267273
5	200173-804	x	x	-	-	Feed Lifting Eccentric Oiling Felt Screw	200173, 223655
6	200040-830	x	x	-	-	Feed Lifting Eccentric Fork Screw	
7	225837	x	x	-	-	Feed Lifting Eccentric Fork Screw Washer	
8	248406	x	x	-	-	Feed Bar Cpl.	200336, 201535
9	200336-805	x	x	-	-	Feed Dog Support Screw	
10	201535-805	x	x	-	-	Feed Dog Support Screw Nut	
11	223650	x	x	-	-	Feed Driving Rock Shaft	
12	350393-803	x	x	-	-	Feed Bar Hinge Screw (Driving)	
13	201518-805	x	x	-	-	Feed Bar Hinge Screw Nut	
14	267182	x	x	x	x	Feed Lifting Eccentric with	201220
15	201220-833	x	x	x	x	Feed Lifting Eccentric Set Screw	
16	223639	x	x	-	-	Feed Dog	
17	200106-805	x	x	x	x	Feed Dog Screw (2)	
18	267032	x	-	x	x	Feed Driving Eccentric Connection with	267031, 268063, 270653
19	267031	x	-	x	x	Feed Driving Eccentric Connection	
20	268063	x	-	x	x	Feed Driving Eccentric Connection Needle Bearing	
21	270653	x	-	x	x	Feed Driving Eccentric Connection Hinge Stud Needle Bearing	
22	267034	x	-	x	x	Feed Driving Eccentric Connection Hinge Stud	
23	267181	x	-	x	x	Feed Driving Rock Shaft Crank with	200029, 200054
24	200054-803	x	-	x	x	Feed Driving Eccentric Connection Hinge Stud Pinch Screw	
25	200029-805	x	-	x	x	Feed Driving Rock Shaft Crank Pinch Screw	
26	244730	x	x	x	x	Feed Driving Rock Shaft Bushing (Left)	
27	202254	x	x	x	x	Bed Oil Wick (Front)	
28	243744	x	x	x	x	Bed Oil Stop Screw Gasket (Front)	
29	350366-819	x	x	x	x	Bed Oil Stop Screw	
30	202625	x	x	x	x	Feed Driving Rock Shaft Stop Collar (2) with	Two each 200383
31	200383-803	x	x	x	x	Feed Driving Rock Shaft Stop Collar Set Screw (4)	
32	244730	x	x	x	x	Feed Driving Rock Shaft Bushing (Right)	
33	202254	x	x	x	x	Bed Oil Wick (Back)	
34	243744	x	x	x	x	Bed Oil Stop Screw Gasket (Back)	
35	350366-819	x	x	x	x	Bed Oil Stop Screw	

Parts for Machine No. 212 G 140



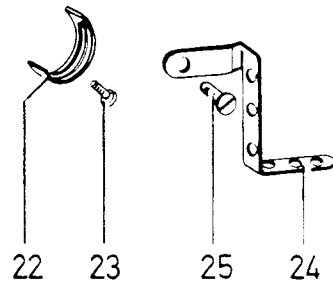
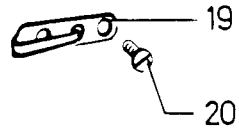
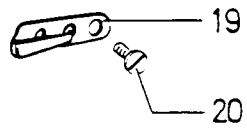
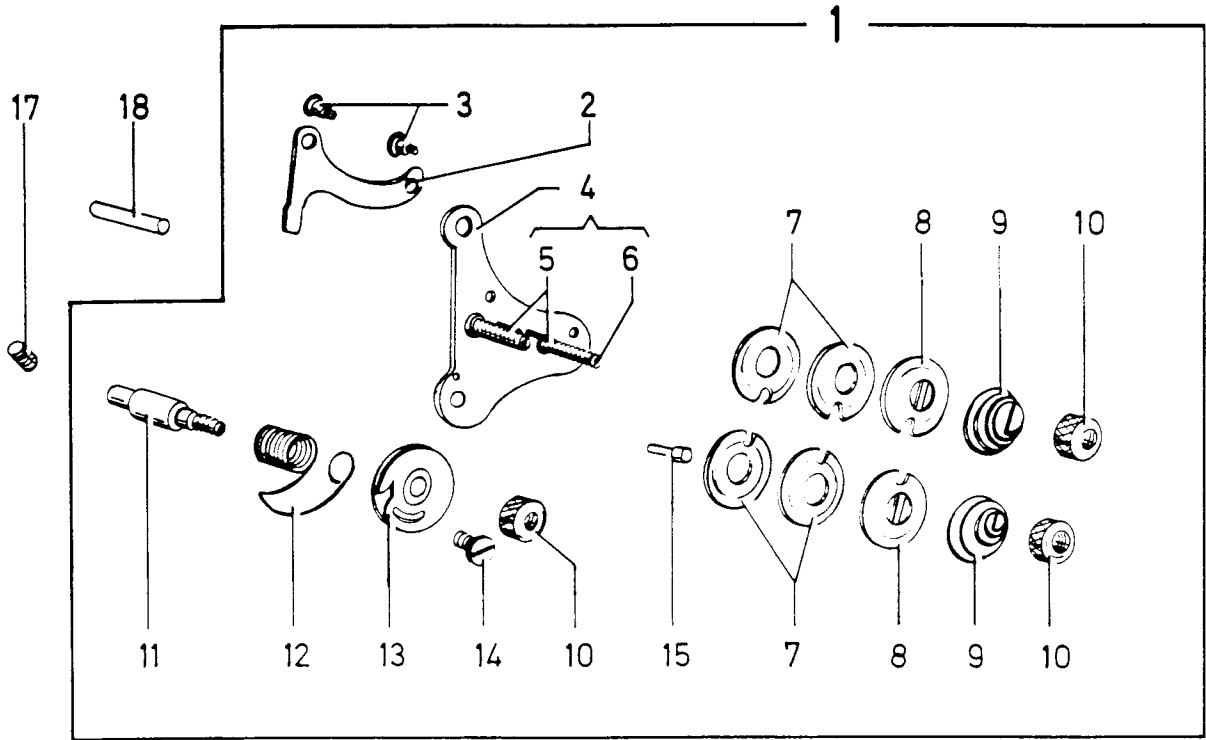
I11. Ref.		For Class 212 G				Name	Components
No.	Part No.	140	141	145	146		
1	202337	x	x	-	-	Presser Bar Position Guide	
2	200352-833	x	x	-	-	Presser Bar Position Guide Set Screw	
3	202401	x	x	x	x	Take-Up Lever Oiling Felt	
4	200132-805	x	x	x	x	Take-Up Lever Oiling Felt Screw	
5	202671	x	x	x	x	Presser Bar Lifter	
6	200653-803	x	x	x	x	Presser Bar Lifter Hinge Screw	
7	207072	x	x	x	x	Presser Bar Bushing (Upper)	
8	200352-833	x	x	x	x	Presser Bar Bushing Set Screw (Upper)	
9	202338	x	x	-	-	Presser Bar Position Guide Lever with	200086
10	200086-833	x	x	-	-	Presser Bar Position Guide Lever Pinch Screw	
11	206608	x	x	x	x	Presser Bar Lifting Releasing Lever Bracket Spring	
12	267238	x	x	x	x	Presser Bar Lifting Releasing Lever Bracket	
13	210949	x	x	-	-	Presser Bar Spring Bracket with	200086
14	200086-833	x	x	-	-	Presser Bar Spring Bracket Pinch Screw	
15	207072	x	x	x	x	Presser Bar Bushing (Lower)	
16	200352-833	x	x	x	x	Presser Bar Bushing Set Screw (Lower)	
17	208566	x	x	x	-	Presser Bar with	206074
18	200074-806	x	x	x	-	Presser Bar Screw	
19	223799	x	x	-	-	Presser Foot Spl.	223799, 223795, 230795
20	223309	x	x	-	-	Presser Foot Shank	
21	223798	x	x	-	-	Presser Foot Plate	
22	230795	x	x	-	-	Presser Bar Hinge Pin	
23	240068	x	x	x	x	Knee Lifter Lifting Lever	
24	200738-819	x	x	x	x	Knee Lifter Lifting Lever Spring Stop Screw	
25	267289	x	x	x	x	Knee Lifter Lifting Lever Spring	
26	350464-819	x	x	x	x	Knee Lifter Lifting Lever Hinge Screw	
27	240067	x	x	x	x	Knee Lifter Connection Lever	
28	200262-819	x	x	x	x	Knee Lifter Connection Lever Hinge Screw	
29	350581-803	x	x	x	x	Presser Bar Spring Regulating Screw	
30	227227	x	x	x	x	Knee Lifter Connection Lever Lifting Rod Stop Collar with	200113
31	200113-806	x	x	x	x	Knee Lifter Connection Lever Lifting Rod Stop Collar Set Screw	
32	240564	x	-	x	x	Knee Lifter Connection Lever Lifting Rod	
33	267251	x	x	x	x	Presser Bar Spring (Flat)	
34	200975-806	x	x	x	x	Presser Bar Lifting Releasing Lever Bracket Guide Screw	
35	200948	x	x	x	x	Presser Bar Spring Support Screw	

Parts for Machine No. 212 G 140



I11.		For Class 212 G				Name	Components
Ref.	Part No.	140	141	145	146		
No.	Part No.	140	141	145	146	Name	Components
1	267369	x	x	-	-	Tension Bracket Cpl.	Two 13710, Two 200309 200978, 201199, Three 201572, Two 204271 223702, 223703, Two 223704, 223706, Four 244048 267368
2	223703	x	x	-	-	Tension Release Lever	
3	200309-805	x	x	-	-	Tension Release Lever Screw (2)	
4	223702	x	x	-	-	Tension Bracket with	Two 201224 Two 236060
5	236060	x	x	-	-	Tension Disc Position Pin (2)	
6	201224-850	x	x	-	-	Tension Stud (2)	
7	244048	x	x	-	-	Tension Disc (4)	
8	204271	x	x	-	-	Tension Release Washer (2)	
9	013710	x	x	-	-	Tension Spring (2)	
10	201572-819	x	x	-	-	Tension Thumb Nut (3)	
11	201199-806	x	x	-	-	Thread Controller Stud with	204925
12	267368	x	x	-	-	Thread Controller Spring	
13	223706	x	x	-	-	Thread Controller Disc	
14	200978-819	x	x	-	-	Thread Controller Disc Screw	
15	223704	x	x	-	-	Tension Release Plunger	
17	200337-803	x	x	x	x	Thread Controller Stud Set Screw	
18	267265	x	x	x	x	Tension Release Lever Rod	
19	267316	x	x	x	-	Thread Guide (2)	
20	200582-819	x	x	x	-	Thread Guide Screw (3)	
21	224040	x	x	-	-	Thread Guide (Lower)	
22	241360	x	x	-	-	Thread Controller Spring Stop	
23	200132-805	x	x	-	-	Thread Controller Spring Stop Screw	
24	267288	x	x	x	x	Thread Retainer	
25	200159-806	x	x	x	x	Tension Bracket Screw	

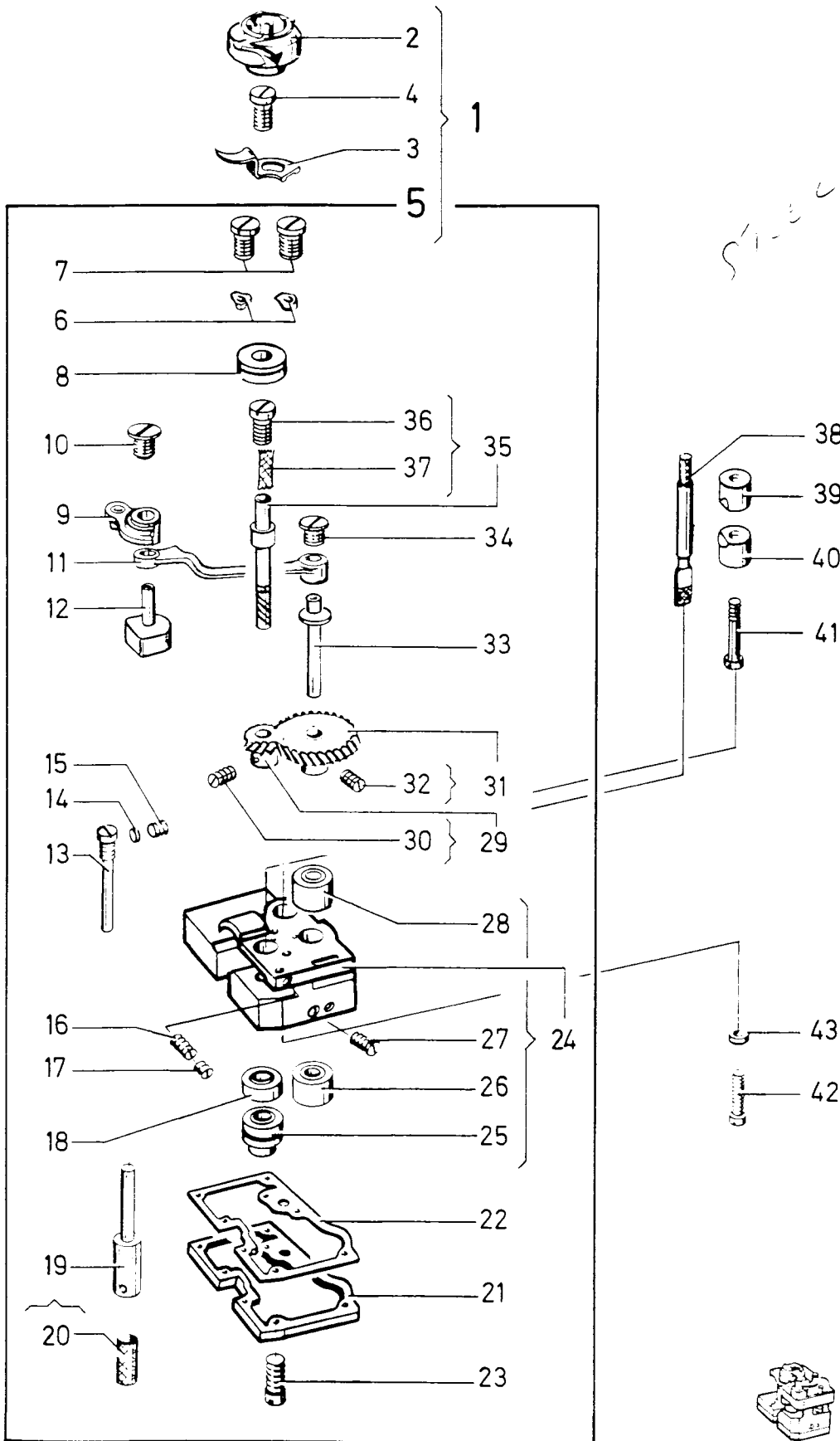
# Parts for Machine No. 212 G 140



Ill. Ref. No.	Part No.	For Class 212 G				Name	Components
		140	141	145	146		
1	267292	x	x	x	-	Hook Saddle (Right) Cpl.	200110, 267351, 267357, 508279
2	267357	x	x	x	-	Hook and Bobbin Case (Right) Cpl.	236082, 267356
3	267351	x	x	x	-	Bobbin Case Opener	
4	200110-804	x	x	x	-	Bobbin Case Opener Screw	
5	(508279) 514227	x	x	x	-	Hook Saddle (Right) Cpl.	200374, 200378, 200388, 244084, 244704, 267053, 267166, 267167, 267172, 267194, 267198, 267200, 267212, 267215, 267248, 267365, 267366, 350564, Two each 200089, 200135, 267361, Eight 200061
6	267361	x	x	x	-	Hook Ball Bearing Retainer (2)	
7	200089-819	x	x	x	-	Hook Ball Bearing Screw (2)	
8	267053	x	x	x	-	Hook Ball Bearing	
9	267166	x	x	x	-	Bobbin Case Opener Crank	
10	200135-805	x	x	x	-	Bobbin Case Opener Link Cap Screw	
11	267172	x	x	x	-	Bobbin Case Opener Link (Right)	
12	267167	x	x	x	-	Bobbin Case Opener Crank Hinge Stud (Right)	
13	350564-805	x	x	x	-	Hook Saddle Oil Regulating Screw	
14	244084	x	x	x	-	Feed Driving Rock Shaft Bushing (Right) Pinch Screw Set Screw Packing (Fibre)	
15	200378-803	x	x	x	-	Hook Saddle Oil Regulating Screw Check Screw	
16	200374-830	x	x	x	-	Bobbin Case Opener Crank Hinge Stud (Right) Set Screw	
17	200388-803	x	x	x	-	Bobbin Case Opener Crank Hinge Stud (Right) Set Screw Check Screw	
18	267248	x	x	x	-	Hook Driving Pinion Thrust Bearing	
19	267198	x	x	x	-	Hook Saddle Oil Gauge Sleeve with	267277
20	267277	x	x	x	-	Hook Saddle Oil Strainer	
21	267200	x	x	x	-	Hook Saddle Oil Reservoir (Right)	
22	267212	x	x	x	-	Hook Saddle Oil Reservoir Gasket	
23	200061-833	x	x	x	-	Hook Saddle Oil Reservoir Screw (8)	
24	267194	x	x	x	-	Hook Saddle (Right) with	200185, 267367, 267370, 267371
25	267367	x	x	x	-	Hook Shaft Bushing (Right)	
26	267370	x	x	x	-	Bobbin Case Opener Driving Cam Shaft Bushing (Lower)	
27	200185-804	x	x	x	-	Hook Saddle Oil Stop Screw	
28	267371	x	x	x	-	Bobbin Case Opener Driving Cam Shaft Bushing (Upper)	
29	267366	x	x	x	-	Hook Driving Pinion (Spiral) with	Two 350595
30	350595-850	x	x	x	-	Bobbin Case Opener Driving Cam Shaft Gear Set Screw (2)	
31	267365	x	x	x	-	Bobbin Case Opener Driving Cam Shaft Gear (Spiral) with	Two 350595
32	350595-850	x	x	x	-	Hook Driving Pinion Set Screw (2)	
33	244704	x	x	x	-	Bobbin Case Opener Driving Cam Shaft	
34	200135-805	x	x	x	-	Bobbin Case Opener Link Cap Screw	
35	267215	x	x	x	-	Hook Shaft with	270880, 276061
36	276061	x	x	x	-	Hook Shaft Oil Wick Holder	
37	267880	x	x	x	-	Hook Shaft Oil Wick	
38	(267197) 514227	x	x	x	x	Hook Saddle Oil Gauge	
39	267140	x	x	x	x	Hook Saddle Pinch Sleeve (Upper)	
40	267139	x	x	x	x	Hook Saddle Pinch Sleeve (Lower)	
41	200001-805	x	x	x	x	Hook Saddle Pinch Sleeve Screw	
42	200006-805	x	x	x	x	Hook Saddle Screw (2)	
43	225585	x	x	x	x	Hook Saddle Screw Washer	



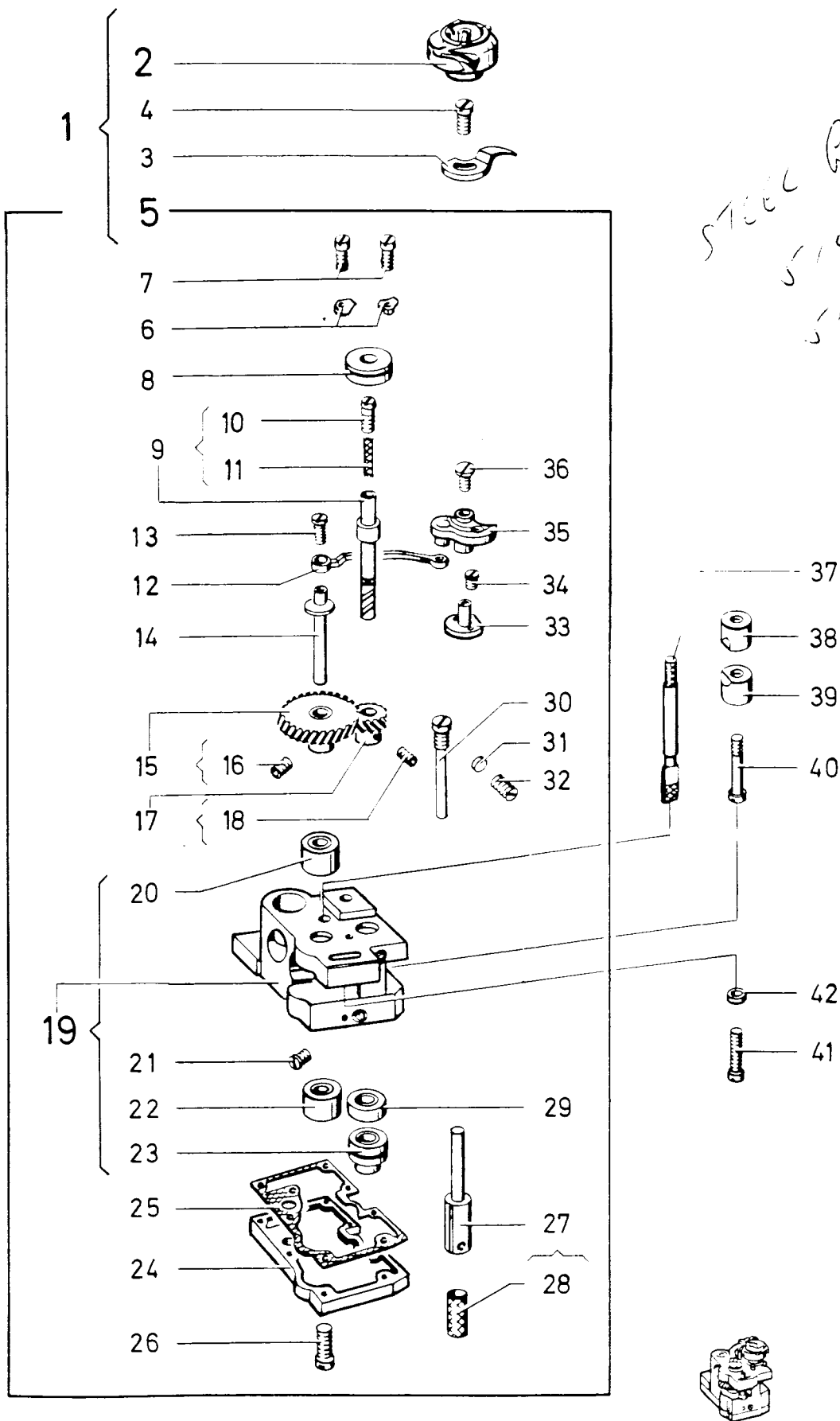
Parts for Machine No. 212 G 140



*51-30 2013RS  
51-42 20  
51-43 35*

Ill. Ref. No.	Part No.	For Class 212 G				Name	Components
		140	141	145	146		
1	267291	x	x	x	-	Hook Saddle (Left) Cpl.	200110, 267351, 267357, 508280
2	267357	x	x	x	-	Hook and Bobbin Case (Left) Cpl.	236082, 267356
3	267351	x	x	x	-	Bobbin Case Opener	
4	200110-804	x	x	x	-	Bobbin Case Opener Screw	
5	(508280) 574230	x	x	x	-	Hook Saddle (Left) Cpl.	200378, 244084, 244704, 267017, 267053, 267166, 267171, 267193, 267198, 267199, 267212, 267215, 267248, 267365, 267366, 350564, Two each 200089, 200135, 200143, 267361, Eight 200061
6	267361	x	x	x	-	Hook Ball Bearing Retainer (2)	
7	200089-819	x	x	x	-	Hook Ball Bearing Screw (2)	
8	267053	x	x	x	-	Hook Ball Bearing	
9	267215	x	x	x	-	Hook Shaft with	270880, 276061
10	276061	x	x	x	-	Hook Shaft Oil Wick Holder	
11	270880	x	x	x	-	Hook Shaft Oil Wick	
12	267171	x	x	x	-	Bobbin Case Opener Link (Left)	
13	200135-805	x	x	x	-	Bobbin Case Opener Link Cap Screw	
14	244704	x	x	x	-	Bobbin Case Opener Driving Cam Shaft	
15	267365	x	x	x	-	Bobbin Case Opener Driving Cam Shaft Gear (Spiral) with	Two 350595
16	350595-850	x	x	x	-	Hook Driving Pinion Set Screw (2)	
17	267366	x	x	x	-	Hook Driving Pinion (Spiral) with	Two 350595
18	350595-850	x	x	x	-	Bobbin Case Opener Driving Cam Shaft Gear Set Screw (2)	
19	267193	x	x	x	-	Hook Saddle (Left) with	200185, 267367, 267370, 267371
20	267371	x	x	x	-	Bobbin Case Opener Driving Cam Shaft Bushing (Upper)	
21	200185-804	x	x	x	-	Hook Saddle Oil Stop Screw	
22	267367	x	x	x	-	Hook Shaft Bushing (Left)	
23	267370	x	x	x	-	Bobbin Case Opener Driving Cam Shaft Bushing (Lower)	
24	267199	x	x	x	-	Hook Saddle Oil Reservoir (Left)	
25	267212	x	x	x	-	Hook Saddle Oil Reservoir Gasket	
26	200061-833	x	x	x	-	Hook Saddle Oil Reservoir Screw (8)	
27	267198	x	x	x	-	Hook Saddle Oil Gauge Sleeve with	267277
28	267277	x	x	x	-	Hook Saddle Oil Strainer	
29	267248	x	x	x	-	Hook Driving Pinion Thrust Bearing	
30	350564-805	x	x	x	-	Hook Saddle Oil Regulating Screw	
31	244084	x	x	x	-	Feed Driving Rock Shaft Bushing (Left) Pinch Screw Set Screw Packing (Fibre)	
32	200378-803	x	x	x	-	Hook Saddle Oil Regulating Screw Check Screw	
33	267017	x	x	x	-	Bobbin Case Opener Crank Hinge Bracket (Left)	
34	200143-819	x	x	x	-	Bobbin Case Opener Crank Hinge Bracket (Left) Screw (2)	
35	267166	x	x	x	-	Bobbin Case Opener Crank	
36	200135	x	x	x	-	Bobbin Case Opener Link Cap Screw	
37	267197	x	x	x	x	Hook Saddle Oil Gauge	
38	267140	x	x	x	x	Hook Saddle Pinch Sleeve (Upper)	
39	267139	x	x	x	x	Hook Saddle Pinch Sleeve (Lower)	
40	200001-805	x	x	x	x	Hook Saddle Pinch Sleeve Screw	
41	200006-805	x	x	x	x	Hook Saddle Screw	
42	225585	x	x	x	x	Hook Saddle Screw Washer	

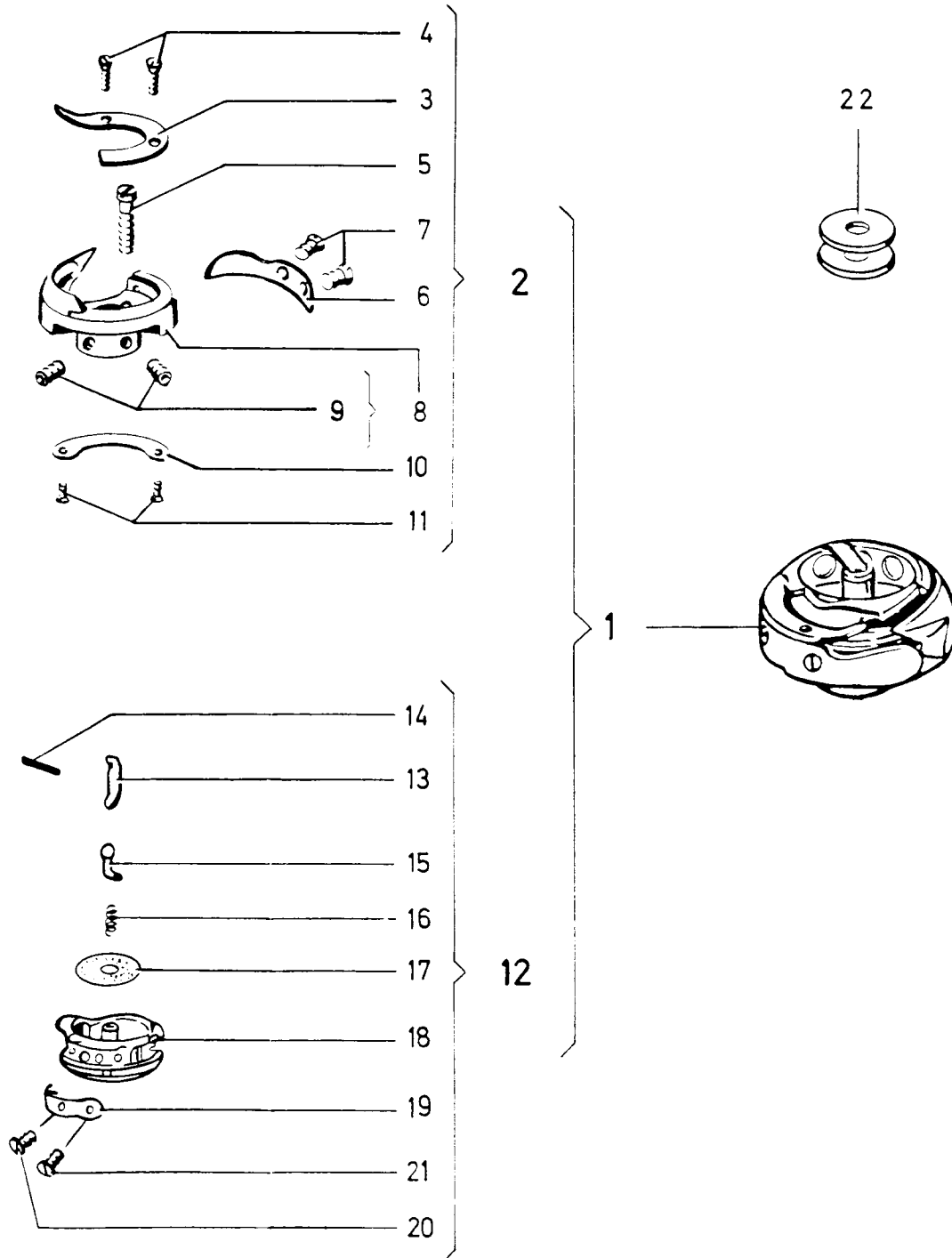
Parts for Machine No. 212 G 140



Ill. Ref. No.	Part No.	For Class 212 G				Name	Components
		140	141	145	146		
1	267357	x	x	x	-	Hook and Bobbin Case Cpl. (2) with each	236082, 267356
2	267356	x	x	x	-	Hook with	267355, 267358, 267359, 267360, 350574, Two 200591, Two 201253, Two 201409
3	267358	x	x	x	-	Hook Gib	
4	201253-806	x	x	x	-	Hook Gib Screw (2)	
5	350574-806	x	x	x	-	Hook Height Adjusting Screw	
6	267359	x	x	x	-	Hook Needle Guard	
7	201409-806	x	x	x	-	Hook Needle Guard Screw (2)	
8	267355	x	x	x	-	Hook (Sewing) with	Two 140434
9	140434-833	x	x	x	-	Hook Set Screw (2)	
10	267360	x	x	x	-	Hook Thread Guard	
11	200591-819	x	x	x	-	Thread Guide Screw (2)	
12	236082	x	x	x	-	Bobbin Case Cpl.	200594, 201016, *202056, 203216, 203473, 203474, 203648, *236081, 236083
13	203648	x	x	x	-	Bobbin Case Latch	
*14	202056	x	x	x	-	Bobbin Case Latch Pin	
15	203473	x	x	x	-	Bobbin Case Latch Plunger	
16	203474	x	x	x	-	Bobbin Case Latch Spring	
17	203216	x	x	x	-	Bobbin Case Washer (Cloth)	
*18	236081	x	x	x	-	Bobbin Case	
19	236083	x	x	x	-	Bobbin Case Tension Spring	
20	201016	x	x	x	-	Tension Spring Regulating Screw	
21	200594-805	x	x	x	-	Bobbin Case Tension Spring Screw	
22	244750	x	x	x	-	Bobbin (2)	

Parts marked with an asterisk (\*) are furnished only when repairs are made at the factory.

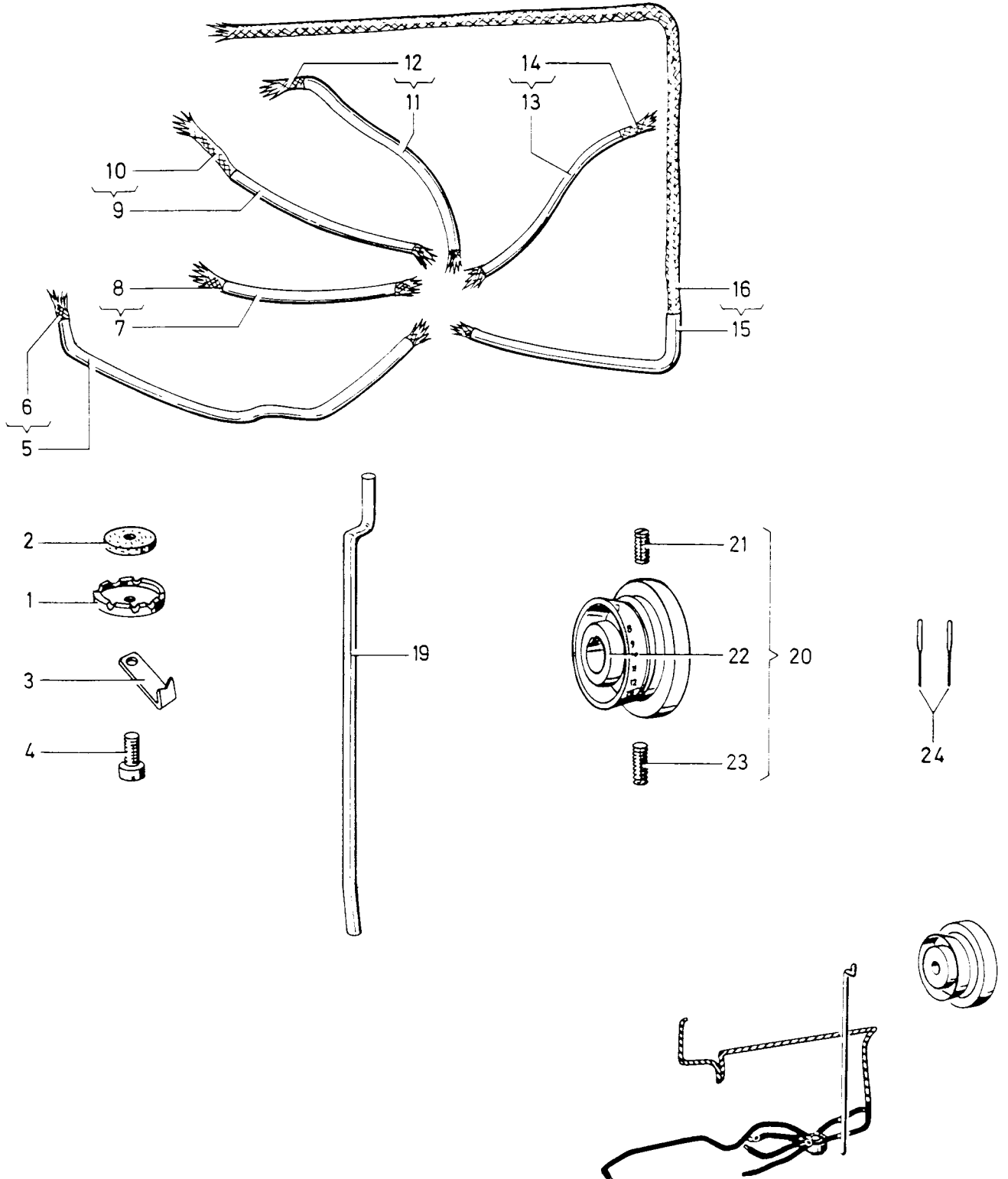
Parts for Machine No. 212 G 140



Ill. Ref.		For Class 212 G				Name	Components
No.	Part No.	140	141	145	146		
1	267404	-	x	-	-	Bed Oil Tube Clamp	
2	508282	-	x	-	-	Bed Oil Tube Clamp Oiling Felt	
3	267293	-	x	-	-	Feed Driving Eccentric Connection Oil Tube Support	
4	200025-803	-	x	-	-	Bed Oil Tube Clamp Screw	
5	267421	-	x	-	-	Hook Saddle Bearing (Left) Oil Tube with	267422
6	267422	-	x	-	-	Hook Saddle Bearing (Left) Oil Tube Wick	
7	267408	-	x	-	-	Feed Driving Eccentric Connection Oil Tube with	267409
8	267409	-	x	-	-	Feed Driving Eccentric Connection Oil Tube Wick	
9	267423	-	x	-	-	Hook Saddle Bearing (Right) Oil Tube with	267424
10	267424	-	x	-	-	Hook Saddle Bearing (Right) Oil Tube Wick	
11	267410	-	x	-	-	Feed Driving Rock Shaft Bushing (Left) Oil Tube with	267411
12	267411	-	x	-	-	Feed Driving Rock Shaft Bushing (Left) Oil Tube Wick	
13	267412	-	x	-	-	Feed Driving Rock Shaft Bushing (Right) Oil Tube with	267413
14	267413	-	x	-	-	Feed Driving Rock Shaft Bushing (Right) Oil Tube Wick	
15	267403	-	x	-	-	Bed Oil Supply Tube with	267260
16	267260	-	x	-	-	Bed Oil Supply Tube Oil Wick	
19	240550	-	x	-	-	Knee Lifter Connection Lever Lifting Rod	
20	267426	-	x	-	-	Machine Pulley Cpl.	141566, 141567, 272142
21	141566-830	-	x	-	-	Machine Pulley Position Screw	
22	272142	-	x	-	-	Arm Shaft Ball Bearing (Back) (Double Shielded Bearing)	
23	141567-830	-	x	-	-	Machine Pulley Set Screw	
24	001901-14-2	-	x	-	-	Needle (2)	

### Parts for Machine No. 212 G 141

For Parts not illustrated and/or indicated by reference numbers, refer to Machine 212 G 140

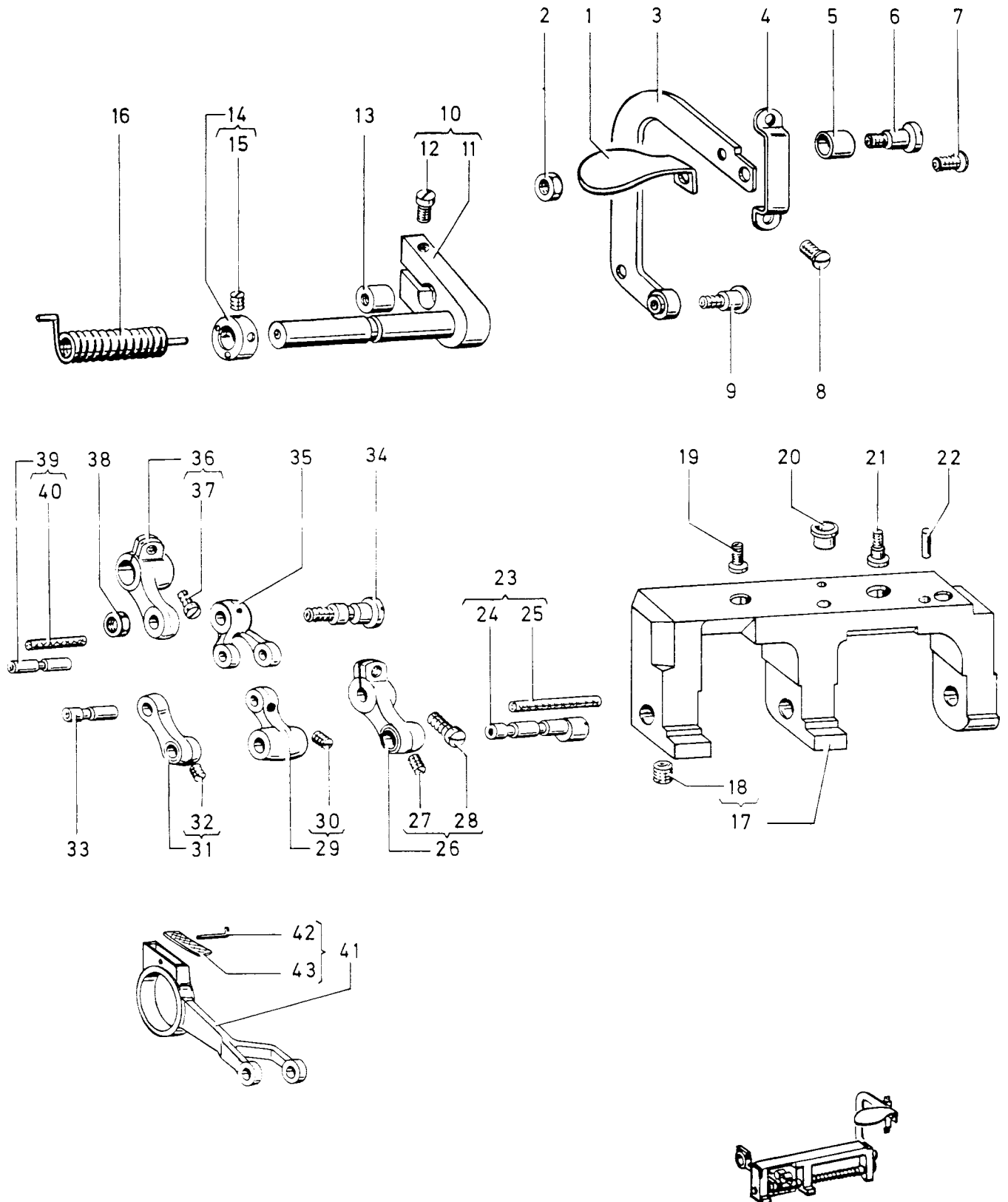


Ill. Ref. No.	Part No.	For Class 212 G				Name	Components
		140	141	145	146		
1	276160	-	x	-	-	Feed Reversing Lever Handle	
2	201329-819	-	x	-	-	Feed Reversing Lever Handle Screw Nut	
3	267414	-	x	-	-	Feed Reversing Lever	
4	240574	-	x	-	-	Feed Reversing Lever Guide Roller Position Plate	
5	201829	-	x	-	-	Feed Reversing Lever Guide Roller	
6	200274-803	-	x	-	-	Feed Reversing Lever Guide Roller Screw Stud	
7	200575-819	-	x	-	-	Feed Reversing Lever Handle Screw	
8	000691-806	-	x	-	-	Feed Reversing Lever Guide Roller Position Plate Screw (2)	
9	200247-803	-	x	-	-	Feed Reversing Lever Hinge Screw	
10	508334	-	x	-	-	Feed Reversing Shaft with	267417, 200047
11	267417	-	x	-	-	Feed Reversing Shaft	
12	200047-805	-	x	-	-	Feed Reversing Shaft Driving Stud Pinch Screw	
13	267419	-	x	-	-	Feed Reversing Shaft Driving Stud	
14	267416	-	x	-	-	Feed Reversing Lever Spring Collar with	Two 200382
15	200382-833	-	x	-	-	Feed Reversing Lever Spring Collar Set Screw (2)	
16	267415	-	x	-	-	Feed Reversing Lever Spring	
17	267418	-	x	-	-	Feed Reversing Shaft Bracket with	200364
18	200364-803	-	x	-	-	Feed Reversing Mechanism Support Link Stud Set Screw	
19	200029-805	-	x	-	-	Feed Reversing Shaft Bracket Screw Bed Oil Cup (2)	
20	255168	-	x	-	-	Bed Oil Cup (2)	
21	200019-805	-	x	-	-	Feed Reversing Shaft Bracket Screw	
22	232244	-	x	-	-	Feed Reversing Shaft Bracket Position Pin	
23	508341	-	x	-	-	Feed Reversing Shaft Crank Hinge Stud with	276046, 508342
24	508342	-	x	-	-	Feed Reversing Shaft Crank Hinge Stud	
25	276046	-	x	-	-	Feed Reversing Shaft Crank Hinge Stud Oil Packing (Wick)	
26	270830-001	-	x	-	-	Feed Reversing Shaft Crank with	200040, 200386
27	200386-803	-	x	-	-	Feed Reversing Shaft Crank Hinge Stud Set Screw	
28	200040-830	-	x	-	-	Feed Reversing Shaft Crank Pinch Screw	
29	276165	-	x	-	-	Feed Reversing Shaft Link with	200394
30	200394-803	-	x	-	-	Feed Driving Eccentric Connection Link Hinge Pin Set Screw	
31	276173	-	x	-	-	Feed Reversing Mechanism Support Link with	200386
32	200386-803	-	x	-	-	Feed Reversing Shaft Crank Hinge Stud Set Screw	
33	276174	-	x	-	-	Feed Reversing Mechanism Support Link Stud	
34	350507-803	-	x	-	-	Feed Driving Rock Shaft Crank Hinge Screw	
35	267406	-	x	-	-	Feed Driving Eccentric Connection	
36	240589	-	x	-	-	Feed Driving Rock Shaft Crank with	200029
37	200029-805	-	x	-	-	Feed Driving Rock Shaft Crank Pinch Screw	
38	201531-805	-	x	-	-	Feed Driving Rock Shaft Crank Hinge Screw Nut	
39	276171	-	x	-	-	Feed Driving Eccentric Connection	244071
40	244071	-	x	-	-	Link Hinge Pin Oiling Packing with Feed Driving Eccentric Connection	
41	267405	-	x	-	-	Link Hinge Pin Oil Packing (Wick) Feed Driving Eccentric Connection	240227, 267407
42	240227	-	x	-	-	with Feed Driving Eccentric Connection Oiling Felt Retaining Wire	
43	267407	-	x	-	-	Feed Driving Eccentric Connection Oiling Felt	



### Parts for Machine No. 212 G 141

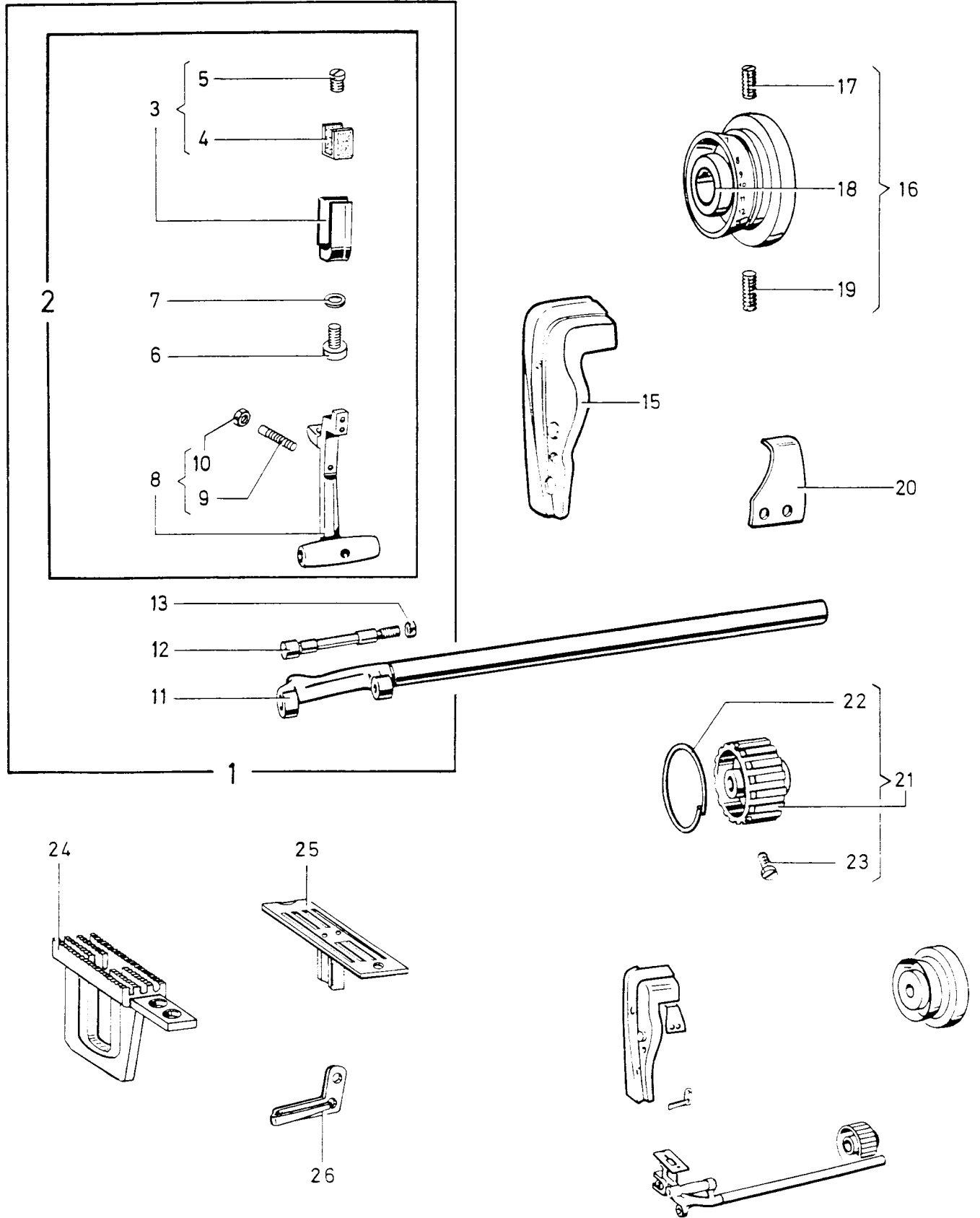
For Parts not illustrated and/or indicated by reference numbers, refer to Machine 212 G 140



Ill. Ref. No.	Part No.	For Class 212 G				Name	Components
		140	141	145	146		
1	267318	-	-	x	x	Feed Driving Rock Shaft with	201518, 248502,
2	267274	-	-	x	x	Feed Bar Cpl.	267274, 350393,
3	267273	-	-	x	x	Feed Lifting Eccentric Fork	200040, 225837,
4	223655	-	-	x	x	with Feed Lifting Eccentric Oiling	248406, 267273
5	200173-804	-	-	x	x	Felt	200173, 223655
6	200040-830	-	-	x	x	Feed Lifting Eccentric Oiling	
7	225837	-	-	x	x	Felt Screw	
8	248406	-	-	x	x	Feed Lifting Eccentric Fork	
9	200336-805	-	-	x	x	Screw Washer	200336, 201535
10	201535-805	-	-	x	x	Feed Bar Cpl.	
11	248502	-	-	x	x	Feed Dog Support Screw	
12	350393-803	-	-	x	x	Feed Dog Support Screw Nut	
13	201518-805	-	-	x	x	Feed Driving Rock Shaft	
15	267341	-	-	x	-	Feed Bar Hinge Screw (Driving)	
16	267306	-	-	x	x	Feed Bar Hinge Screw Nut	
17	141566-830	-	-	x	-	Face Plate	
18	272142	-	-	x	x	Machine Pulley with	141566, 141567,
19	141567-830	-	-	x	x	Machine Pulley Position Screw	272142
20	267308	-	-	x	x	Arm Shaft Ball Bearing (Back)	
21	267304	-	-	x	x	(Double Shielded Bearing)	
22	202253	-	-	x	x	Machine Pulley Set Screw	
23	201254-803	-	-	x	x	Needle Bar Connecting Link	
24	236403	-	-	x	-	Oil Guard	
25	236405	-	-	x	-	Hook Driving Shaft Connection	202253,
26	270149	-	-	x	-	Belt Pulley with	Two 201254
						Belt Pulley Spring Flange	
						Hook Driving Shaft Connection	
						Belt Pulley Set Screw (2)	
						Feed Dog	
						Throat Plate	
						Thread Guide	

# Parts for Machine No. 212 G 145

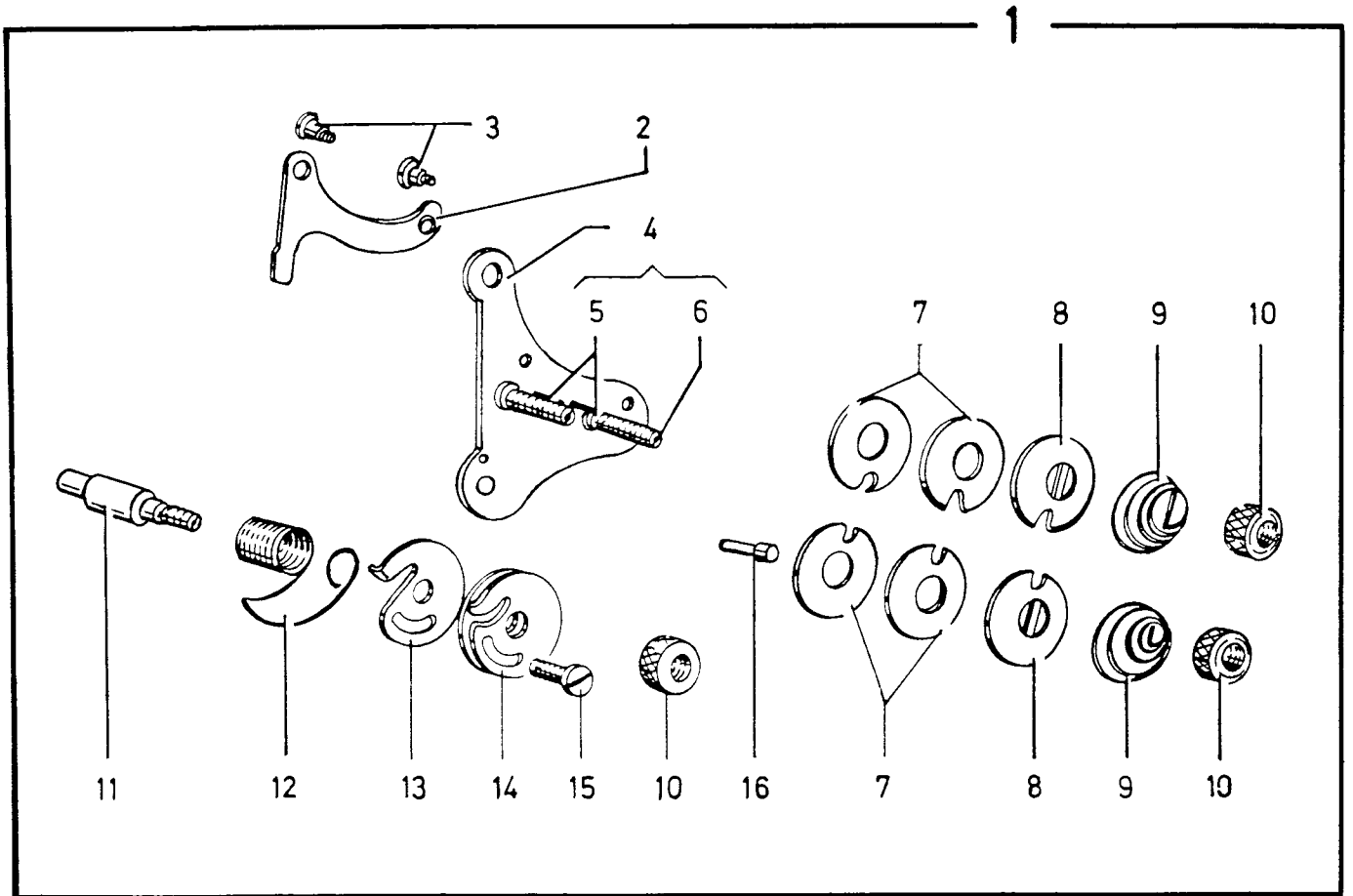
For Parts not illustrated and/or indicated by reference numbers, refer to Machine to 212 G 140



Ill. Ref. No.	Part No.	For Class 212 G				Name	Components
		140	141	145	146		
1	267314	-	-	x	-	Tension Cpl.	201199, 223702, 223703, 223706, 237174, 267315, 350588, Two 013710, Two 200309, Two 204271, Two 223704, Three 201572, Four 244048
2	223703	-	-	x	-	Tension Release Lever	
3	200309-805	-	-	x	-	Tension Release Lever Screw (2)	
4	223702	-	-	x	-	Tension Bracket with	Two 201224, Two 236060
5	236060	-	-	x	-	Tension Disc Position Pin (2)	
6	201224-850	-	-	x	-	Tension Stud (2)	
7	244048	-	-	x	-	Tension Disc (4)	
8	204271	-	-	x	-	Tension Release Washer (2)	
9	013710	-	-	x	-	Tension Spring (2)	
10	201572-819	-	-	x	-	Tension Thumb Nut (3)	
11	201199-806	-	-	x	-	Thread Controller Stud	
12	237174	-	-	x	-	Thread Controller Spring	
13	267315	-	-	x	-	Thread Controller Spring Stop	
14	223706	-	-	x	-	Thread Controller Disc	
15	350588-819	-	-	x	-	Thread Controller Disc Screw	
16	223704	-	-	x	-	Tension Release Plunger (2)	

# Parts for Machine No. 212 G145

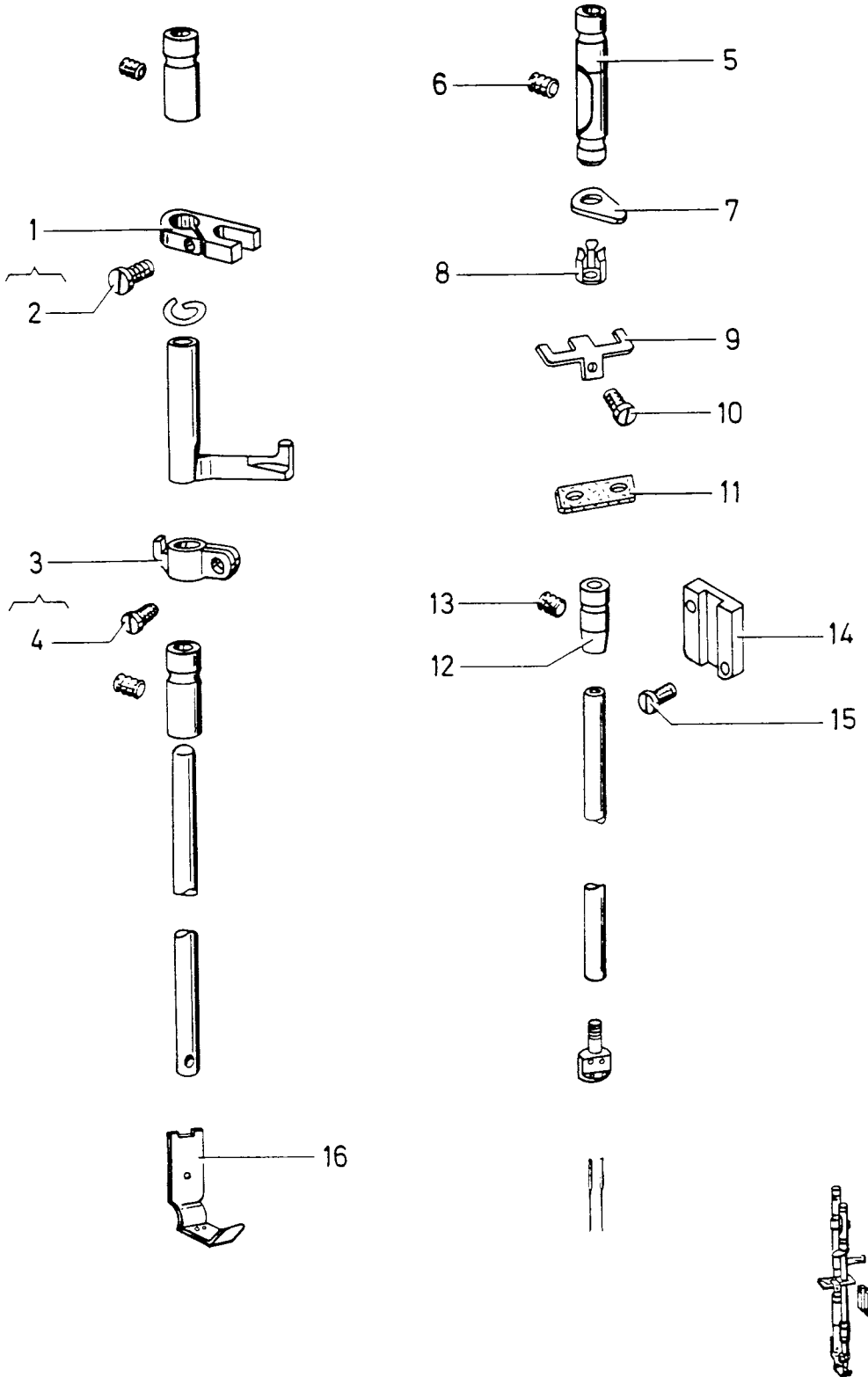
For Parts not illustrated and/or indicated by reference numbers, refer to Machine 212 G140



I11. Ref.		For Class 212 G				Name	Components
No.	Part No.	140	141	145	146		
1	235901	-	-	x	x	Presser Bar Position Guide with	200054
2	200054-805	-	-	x	x	Presser Bar Position Guide Pinch Screw	
3	267313	-	-	x	x	Presser Bar Spring Bracket with	200086
4	200086-833	-	-	x	x	Presser Bar Spring Bracket Pinch Screw	
5	267317	-	-	x	x	Needle Bar Bushing (Upper)	
6	200352-833	-	-	x	x	Needle Bar Bushing Set Screw (Upper)	
7	267310	-	-	x	x	Needle Bar Oiling Felt (Upper)	
8	267312	-	-	x	x	Needle Bar Oiling Felt (Upper) Retainer	
9	267310	-	-	x	-	Oiling Felt (Lower) Retainer	
10	200904-819	-	-	x	-	Needle Bar Oiling Felt (Lower) Retainer Screw	
11	267309	-	-	x	x	Needle Bar Oiling Felt (Lower)	
12	235871	-	-	x	x	Needle Bar Bushing (Lower)	
13	200352-833	-	-	x	x	Needle Bar Bushing Set Screw (Lower)	
14	267307	-	-	x	x	Needle Bar Connection Link Guide Block	
15	200051-805	-	-	x	x	Needle Bar Connecting Link Guide Block Screw (2)	
16	229102	-	-	x	-	Presser Foot	

# Parts for Machine No. 212 G 145

For Parts not illustrated and/or indicated by reference numbers, refer to Machine 212 G 140

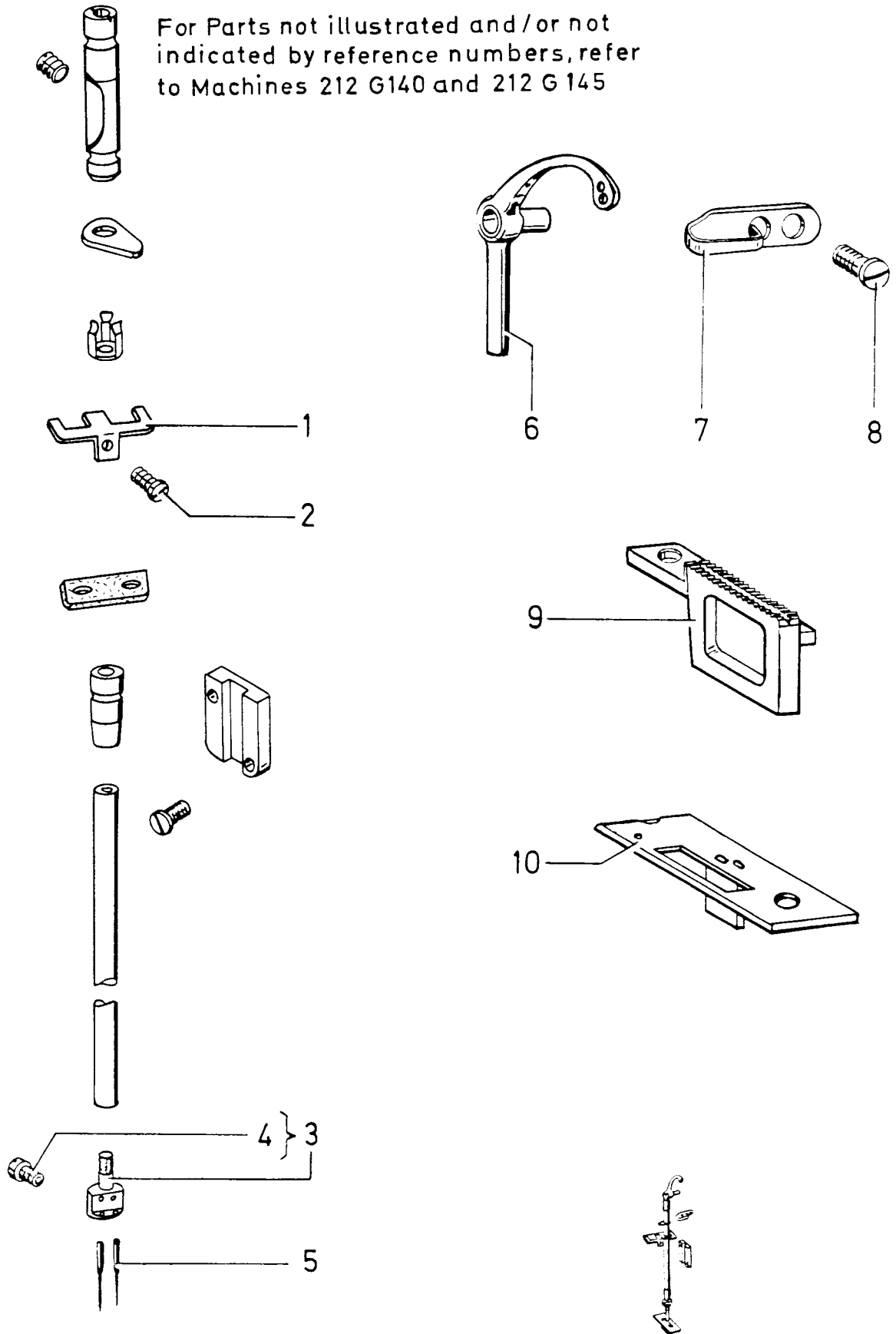


Ill. Ref. No.	Part No.	For Class 212 G				Name	Components
		140	141	145	146		
1	267330	-	-	-	x	Needle Bar Oiling Felt (Lower) Retainer	
2	200904-819	-	-	-	x	Needle Bar Oiling Felt (Lower) Retainer Screw	
3	267331	-	-	-	x	Needle Holder	
4	200141-806	-	-	-	x	Needle Set Screw (2)	
5	001740-13-1	-	-	-	x	Needle (2)	
6	265791	-	-	-	x	Take-Up Lever	
7	267246	-	-	-	x	Thread Guide	
8	200582-819	-	-	-	x	Thread Guide Screw	
9	212103	-	-	-	x	Feed Dog	
10	236601	-	-	-	x	Throat Plate, 50 Needle Hole	



## Parts for Machine No. 212 G 146

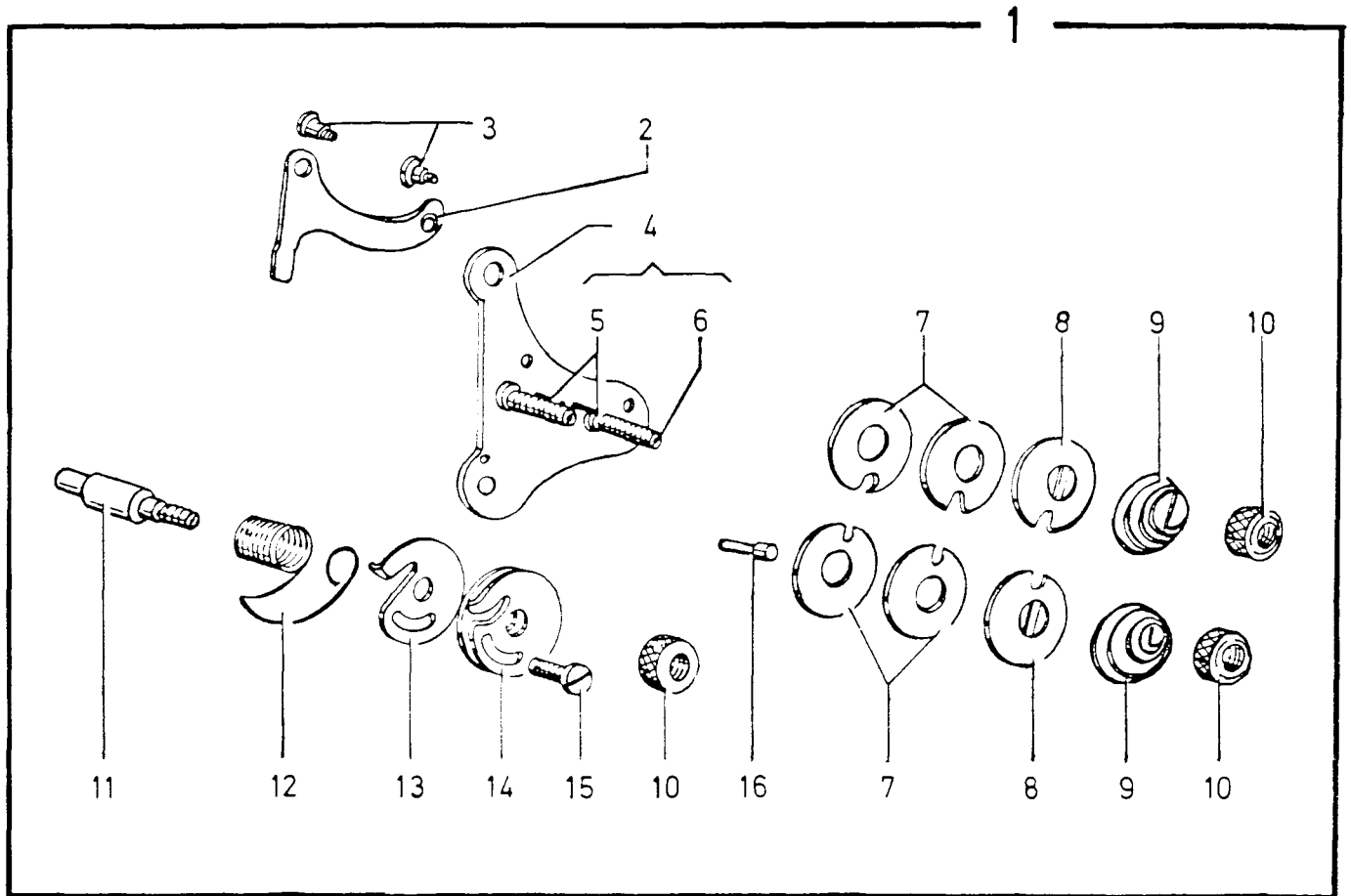
For Parts not illustrated and/or not indicated by reference numbers, refer to Machines 212 G140 and 212 G 145



Ill. Ref. No.	For Class 212 G				Name	Components	
	Part No.	140	141	145			146
1	267336	-	-	-	x	Tension Bracket Cpl.	201199, 223702, 223703, 223706, 237174, 267315, 350588, Two 200309, Two 204271, Two 223438, Two 223704, Three 201572, Four 244048
2	223703	-	-	-	x	Tension Release Lever	
3	200309-805	-	-	-	x	Tension Release Lever Screw	
4	223702	-	-	-	x	Tension Bracket with	Two 201224, Two 236060
5	236060	-	-	-	x	Tension Disc Position Pin (2)	
6	201224-850	-	-	-	x	Tension Stud (2)	
7	244048	-	-	-	x	Tension Disc (1)	
8	204271	-	-	-	x	Tension Release Washer (2)	
9	223438	-	-	-	x	Tension Spring (2)	
10	201572-819	-	-	-	x	Tension Thumb Nut (3)	
11	201199-806	-	-	-	x	Thread Controller Stud	
12	237174	-	-	-	x	Thread Controller Spring	
13	267315	-	-	-	x	Thread Controller Spring Stop	
14	223706	-	-	-	x	Thread Controller Disc	
15	350588-819	-	-	-	x	Thread Controller Disc Screw	
16	223704	-	-	-	x	Tension Release Plunger	

# Parts for Machine No. 212 G 146

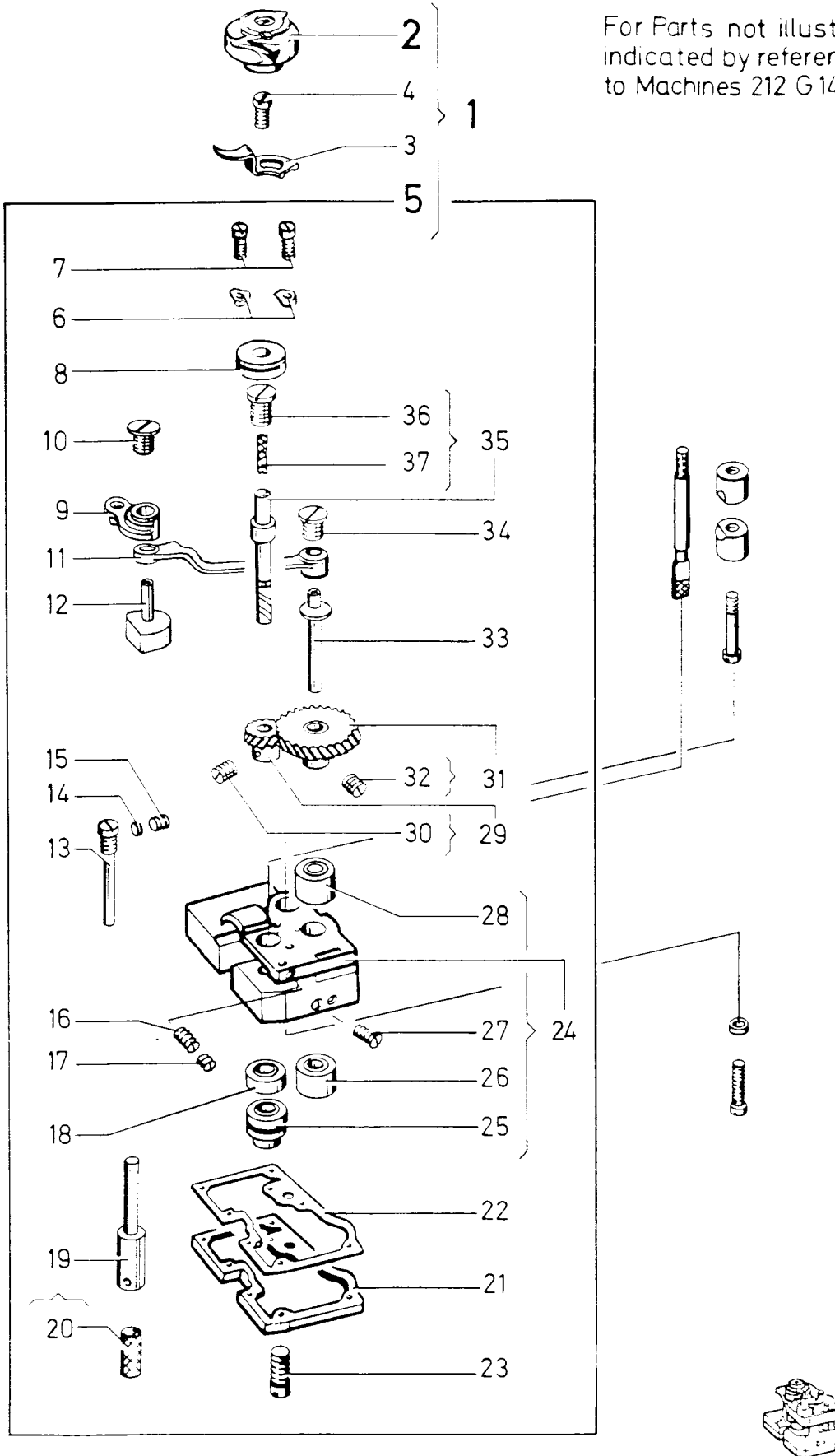
For Parts not illustrated and/or not indicated by reference numbers, refer to Machines 212 G 140 and 212 G 145



Ill. Ref. No.	Part No.	For Class 212 G				Name	Components
		140	141	145	146		
1	267329	-	-	-	x	Hook Saddle (Right) with	200110, 267327, 267351, 508279
2	267327	-	-	-	x	Hook and Bobbin Case Cpl.	236854, 267356
3	267351	-	-	-	x	Bobbin Case Opener	
4	200110-804	-	-	-	x	Bobbin Case Opener Screw	
5	508279	-	-	-	x	Hook Saddle (Right) Cpl.	200374, 200378, 200388, 244084, 244704, 267053, 267166, 267167, 267172, 267194, 267198, 267200, 267212, 267215, 267248, 267365, 267366, 350564, Two 200089, Two 200135, Two 267361, Eight 200061
6	267361	-	-	-	x	Hook Ball Bearing Retainer (2)	
7	200089-819	-	-	-	x	Hook Ball Bearing Screw (2)	
8	267053	-	-	-	x	Hook Ball Bearing	
9	267166	-	-	-	x	Bobbin Case Opener Crank	
10	200135-805	-	-	-	x	Bobbin Case Opener Link Cap Screw	
11	267172	-	-	-	x	Bobbin Case Opener Link (Right)	
12	267167	-	-	-	x	Bobbin Case Opener Crank Hinge Stud (Right)	
13	350564-805	-	-	-	x	Hook Saddle Oil Regulating Screw	
14	244084	-	-	-	x	Feed Driving Rock Shaft Bushing (Right) Pinch Screw Set Screw Packing (Fibre)	
15	200378-803	-	-	-	x	Hook Saddle Oil Regulating Screw Check Screw	
16	200374-830	-	-	-	x	Bobbin Case Opener Crank Hinge Stud (Right) Set Screw	
17	200388-803	-	-	-	x	Bobbin Case Opener Crank Hinge Stud (Right) Set Screw Check Screw	
18	267248	-	-	-	x	Hook Driving Pinion Thrust Bearing	
19	267198	-	-	-	x	Hook Saddle Oil Gauge Sleeve with	267277
20	267277	-	-	-	x	Hook Saddle Oil Strainer	
21	267200	-	-	-	x	Hook Saddle Oil Reservoir (Right)	
22	267212	-	-	-	x	Hook Saddle Oil Reservoir Gasket	
23	200061-833	-	-	-	x	Hook Saddle Oil Reservoir Screw (8)	
24	267194	-	-	-	x	Hook Saddle (Right) with	200185, 267367, 267370, 267371
25	267367	-	-	-	x	Hook Shaft Bushing (Right)	
26	267370	-	-	-	x	Bobbin Case Opener Driving Cam Shaft Bushing (Lower)	
27	200185-804	-	-	-	x	Hook Saddle Oil Stop Screw	
28	267371	-	-	-	x	Bobbin Case Opener Driving Cam Shaft Bushing (Upper)	
29	267366	-	-	-	x	Hook Driving Pinion (Spiral) with	Two 350595
30	350595-850	-	-	-	x	Hook Driving Pinion Set Screw (2)	
31	267365	-	-	-	x	Bobbin Case Opener Driving Cam Shaft Gear (Spiral) with	Two 350595
32	350595-850	-	-	-	x	Bobbin Case Opener Driving Cam Shaft Gear Set Screw (2)	
33	244704	-	-	-	x	Bobbin Case Opener Driving Cam Shaft	
34	200135-805	-	-	-	x	Bobbin Case Opener Link Cap Screw	
35	267215	-	-	-	x	Hook Shaft with	270880, 276061
36	276061	-	-	-	x	Hook Shaft Oil Wick Holder	
37	270880	-	-	-	x	Hook Shaft Oil Wick	

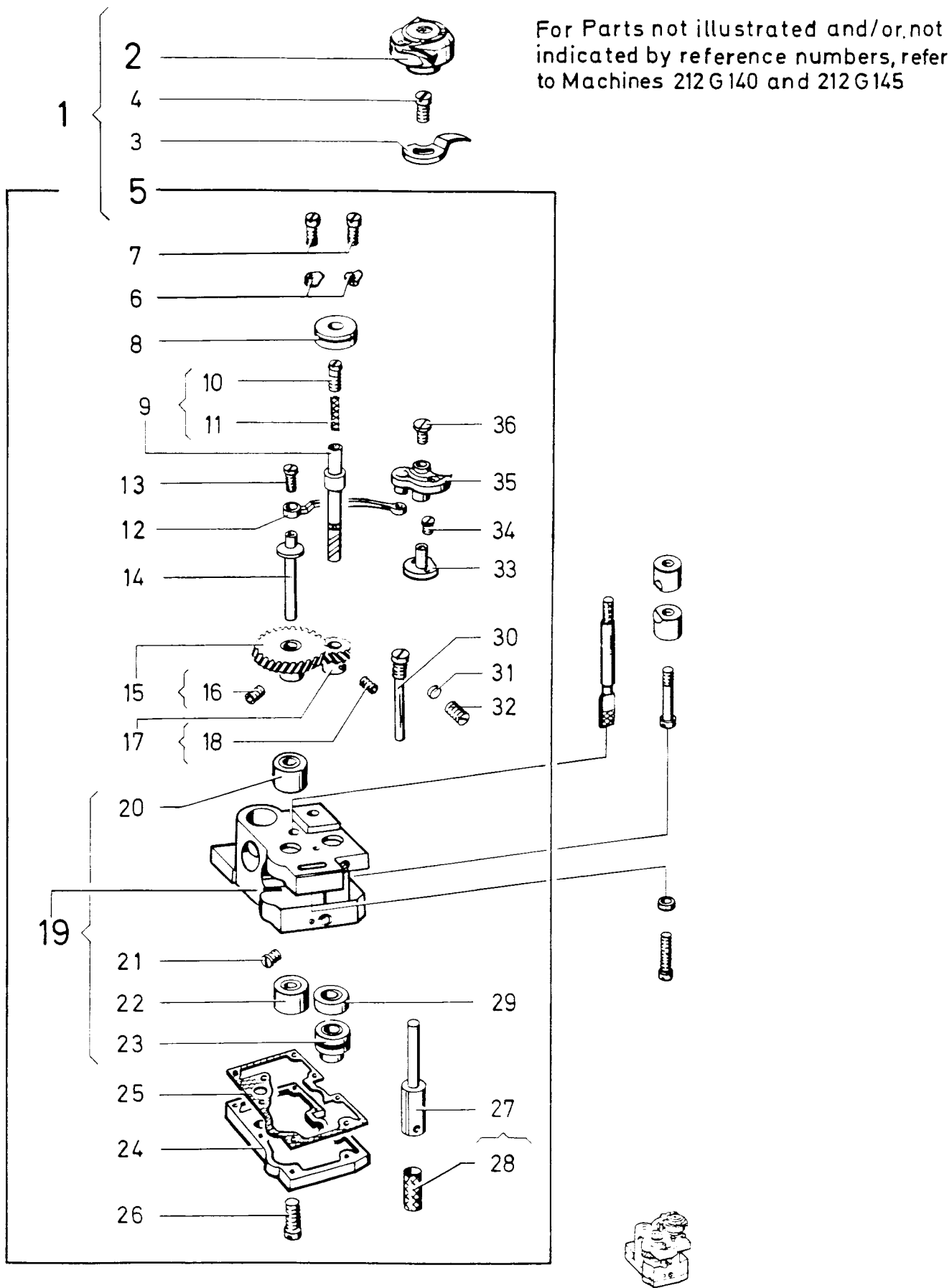
Parts for Machine No. 212 G 146

For Parts not illustrated and/or not indicated by reference numbers, refer to Machines 212 G 140 and 212 G 145



Ill. Ref. No.	Part No.	For Class 212 G				Name	Components
		140	141	145	146		
1	267328	-	-	-	x	Hook Saddle (Left) with	200110, 267327, 267351, 508280
2	267327	-	-	-	x	Hook and Bobbin Case Cpl.	236854, 267356
3	267351	-	-	-	x	Bobbin Case Opener	
4	200110-804	-	-	-	x	Bobbin Case Opener Screw	
5	508280	-	-	-	x	Hook Saddle (Left) Cpl.	200378, 244084, 244704, 267017, 267053, 267166, 267171, 267193, 267198, 267199, 267212, 267215, 267248, 267365, 267366, 350564, Two 200089, Two 200135, Two 200143, Two 267361, Eight 200061
6	267361	-	-	-	x	Hook Ball Bearing Retainer (2)	
7	200089-819	-	-	-	x	Hook Ball Bearing Screw (2)	
8	267053	-	-	-	x	Hook Ball Bearing	
9	267215	-	-	-	x	Hook Shaft with	270880, 276061
10	276061	-	-	-	x	Hook Shaft Oil Wick Holder	
11	270880	-	-	-	x	Hook Shaft Oil Wick	
12	267171	-	-	-	x	Bobbin Case Opener Link (Left)	
13	200135-805	-	-	-	x	Bobbin Case Opener Link Cap Screw	
14	244704	-	-	-	x	Bobbin Case Opener Driving Cam Shaft	
15	267365	-	-	-	x	Bobbin Case Opener Driving Cam Shaft Gear (Spiral) with	Two 350595
16	350595-850	-	-	-	x	Bobbin Case Opener Driving Cam Shaft Gear Set Screw (2)	
17	267366	-	-	-	x	Hook Driving Pinion (Spiral) with	Two 350595
18	350595-850	-	-	-	x	Hook Driving Pinion Set Screw (2)	
19	267193	-	-	-	x	Hook Saddle (Left) with	200185, 267367, 267370, 267371
20	267371	-	-	-	x	Bobbin Case Opener Driving Cam Shaft Bushing (Upper)	
21	200185-804	-	-	-	x	Hook Saddle Oil Stop Screw	
22	267370	-	-	-	x	Bobbin Case Opener Driving Cam Shaft Bushing (Lower)	
23	267367	-	-	-	x	Hook Shaft Bushing (Left)	
24	267199	-	-	-	x	Hook Saddle Oil Reservoir (Left)	
25	267212	-	-	-	x	Hook Saddle Oil Reservoir Gasket	
26	200061-833	-	-	-	x	Hook Saddle Oil Reservoir Screw (8)	
27	267198	-	-	-	x	Hook Saddle Oil Gauge Sleeve with	267277
28	267277	-	-	-	x	Hook Saddle Oil Strainer	
29	267248	-	-	-	x	Hook Driving Pinion Thrust Bearing	
30	350564-805	-	-	-	x	Hook Saddle Oil Regulating Screw	
31	244084	-	-	-	x	Feed Driving Rock Shaft Bushing (Left) Pinch Screw Set Screw Packing (Fibre)	
32	200378-803	-	-	-	x	Hook Saddle Oil Regulating Screw Check Screw	
33	267017	-	-	-	x	Bobbin Case Opener Crank Hinge Bracket (Left)	
34	200143-819	-	-	-	x	Bobbin Case Opener Crank Hinge Bracket (Left) Screw (2)	
35	267166	-	-	-	x	Bobbin Case Opener Crank	
36	200135-805	-	-	-	x	Bobbin Case Opener Link Cap Screw	

### Parts for Machine No. 212 G 146



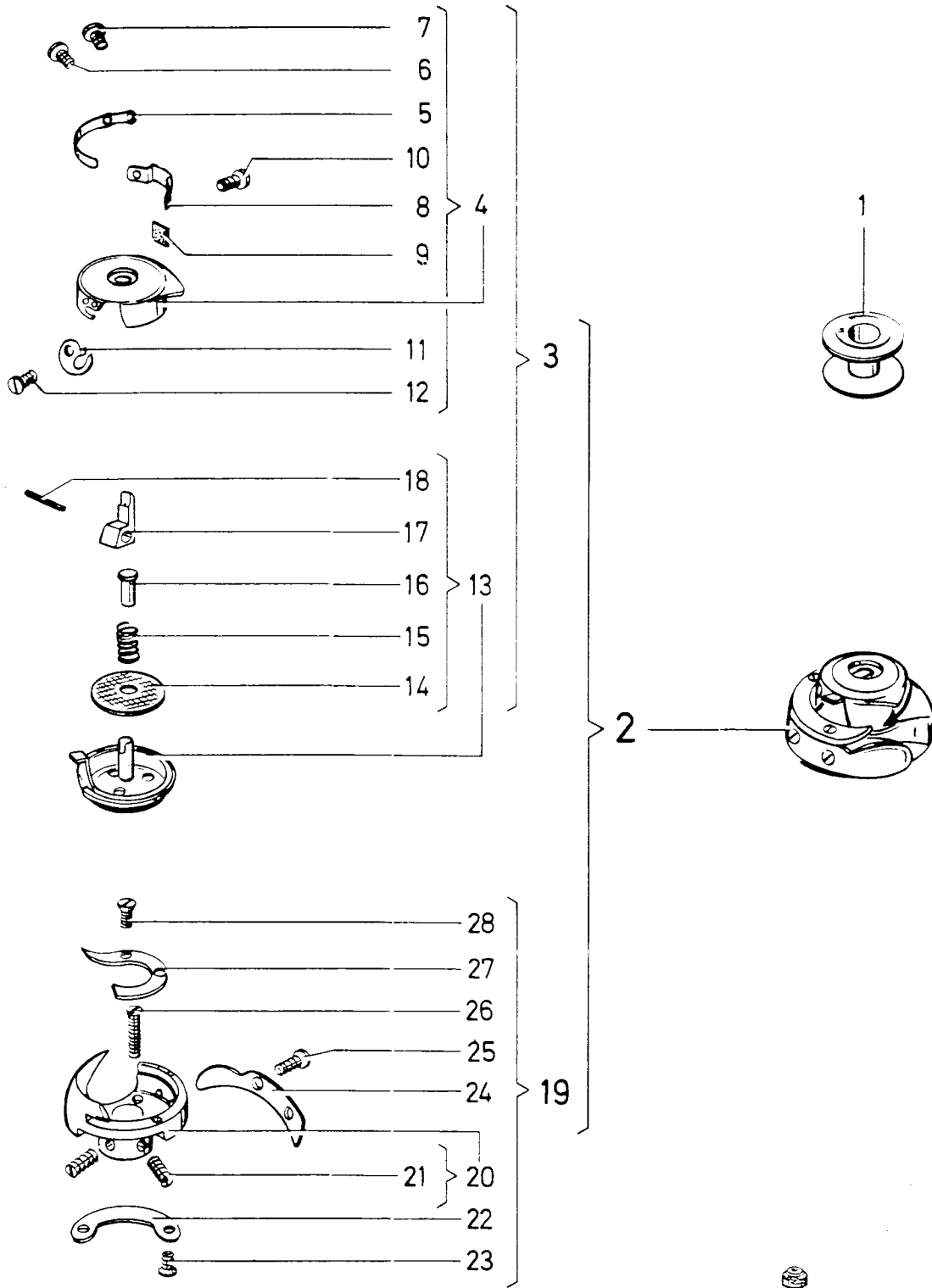
Ill. Ref. No.	Part No.	For Class 212 G				Name	Components
		140	141	145	146		
1	233939	-	-	-	x	Bobbin (2)	
2	267327	-	-	-	x	Hook and Bobbin Case Cpl. (2) with each	236854, 267356
3	236854	-	-	-	x	Bobbin Case Cpl.	*203210, 236853
4	236853	-	-	-	x	Bobbin Case Cap with	200984, 203214, 203215, 241674, 241675, Two 200594, Two 350405
5	203214	-	-	-	x	Bobbin Case Tension Spring	
6	200984-803	-	-	-	x	Bobbin Case Tension Spring Regulating Screw	
7	200594-805	-	-	-	x	Bobbin Case Tension Spring Screw	
8	241675	-	-	-	x	Bobbin Case Oiling Felt Retainer	
9	241674	-	-	-	x	Bobbin Case Oiling Felt	
10	350405	-	-	-	x	Bobbin Case Oiling Felt Retainer Screw (2)	
11	203215	-	-	-	x	Bobbin Case Thread Guide	
12	200594-805	-	-	-	x	Bobbin Case Thread Guide Screw	
*13	203210	-	-	-	x	Bobbin Case Base with	*202056, 203211, 203212, 203213, 203216
14	203216	-	-	-	x	Bobbin Case Washer (Cloth)	
15	203213	-	-	-	x	Bobbin Case Base Latch Spring	
16	203212	-	-	-	x	Bobbin Case Base Latch Plunger	
17	203211	-	-	-	x	Bobbin Case Base Latch	
*18	202056	-	-	-	x	Bobbin Case Base Latch Pin	
19	267356	-	-	-	x	Hook with	267355, 267358, 267359, 267360, 350574, Two 200591, Two 201253, Two 201409
20	267355	-	-	-	x	Hook Sewing with	Two 140434
21	140434-833	-	-	-	x	Hook Set Screw (2)	
22	267360	-	-	-	x	Hook Thread Guard	
23	200591-819	-	-	-	x	Thread Guide Screw (2)	
24	267359	-	-	-	x	Hook Needle Guard	
25	201409-806	-	-	-	x	Hook Needle Guard Screw (2)	
26	350574-806	-	-	-	x	Hook Height Adjusting Screw	
27	267358	-	-	-	x	Hook Gib	
28	201253-806	-	-	-	x	Hook Gib Screw (2)	

Parts marked with an asterisk (\*) are furnished only when repairs are made at the factory.



### Parts for Machine No. 212 G 146

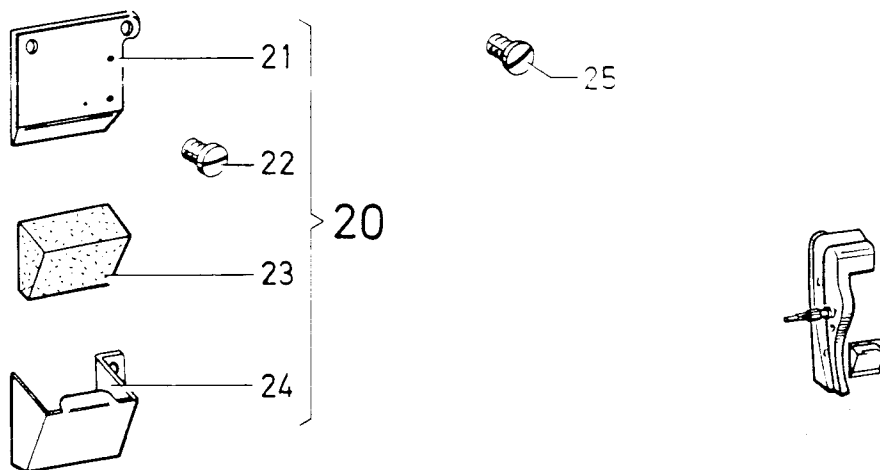
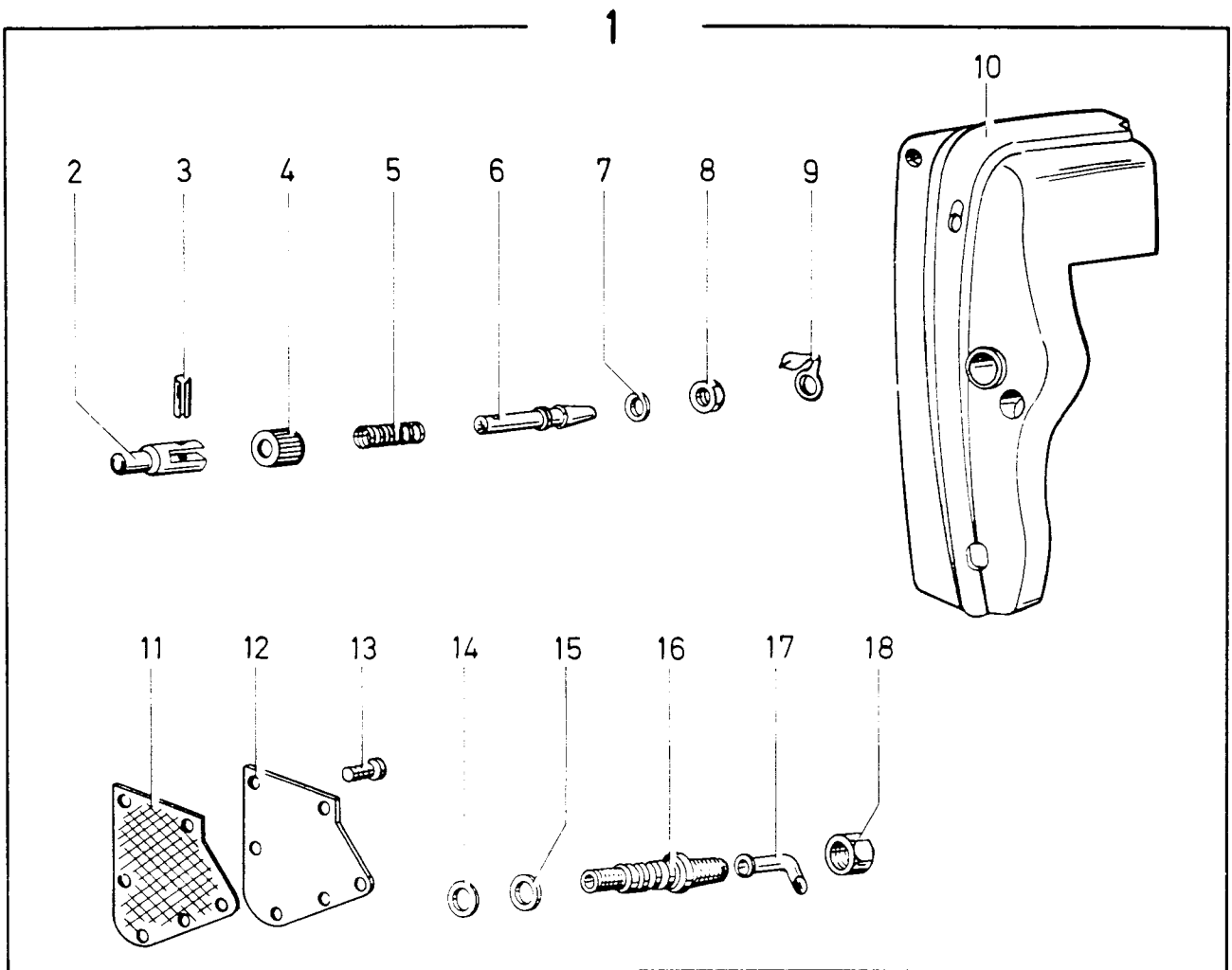
For Parts not illustrated and/or not indicated by reference numbers, refer to Machines 212 G 140 and 212 G 145



Ill. Ref. No.	Part No.	For Class 212 G				Name	Components
		140	141	145	146		
1	267326	-	-	-	x	Face Plate and Thread Lubricator Cpl.	001623, 201738, 201750, 244735 to 244743, 267323, 267325, Two 244746, Six 201402
2	244741	-	-	-	x	Thread Lubricator Oil Socket Plunger Release Lever	
3	267323	-	-	-	x	Thread Lubricator Oil Socket Plunger Release Lever Pin	
4	201750-819	-	-	-	x	Thread Lubricator Oil Socket Plunger Adjusting Nut	
5	244742	-	-	-	x	Thread Lubricator Oil Socket Plunger Spring	
6	244739	-	-	-	x	Thread Lubricator Oil Socket Plunger	
7	244740	-	-	-	x	Thread Lubricator Oil Socket Plunger Oil Seal (Oil)	
8	001623-819	-	-	-	x	Thread Lubricator Oil Socket Lock Nut	
9	244748	-	-	-	x	Thread Lubricator Oil Adjusting Nut Retainer	
10	267325	-	-	-	x	Face Plate	
11	244736	-	-	-	x	Thread Lubricator Oil Reservoir Cover Gasket (On Face Plate)	
12	244735	-	-	-	x	Thread Lubricator Oil Reservoir Cover (On Face Plate)	
13	201402-819	-	-	-	x	Thread Lubricator Oil Reservoir Cover Screw (6)	
14	244738	-	-	-	x	Thread Lubricator Oil Socket Lock Nut Washer	
15	244746	-	-	-	x	Thread Lubricator Oil Socket Oil Seal (Rubber) (2)	
16	244737	-	-	-	x	Thread Lubricator Oil Socket	
17	244743	-	-	-	x	Thread Lubricator Oil Tube	
18	201738-819	-	-	-	x	Thread Lubricator Oil Tube Nut	
20	244734	-	-	-	x	Thread Lubricator Oil Pad Holder Cpl.	241765, 244744, 263554, Two 200143
21	244744	-	-	-	x	Thread Lubricator Plate	
22	200143-819	-	-	-	x	Thread Lubricator Oil Pad Holder Screw (2)	
23	241765	-	-	-	x	Thread Lubricator Oil Pad (Felt)	
24	263554	-	-	-	x	Thread Lubricator Oil Pad Holder	
25	200582-819	-	-	-	x	Thread Lubricator Plate Screw (2)	

## Parts for Machine No. 212 G 146

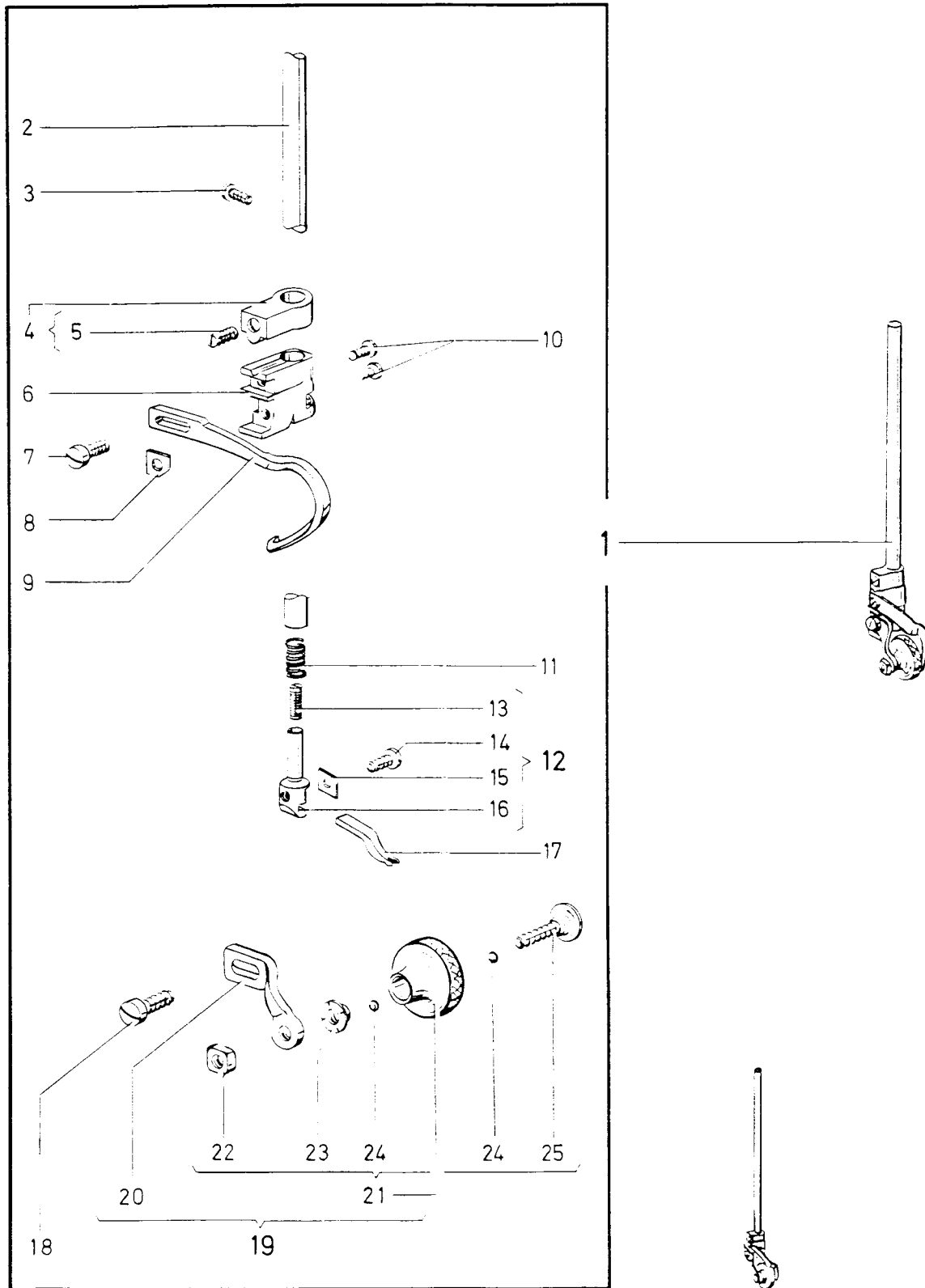
For Parts not illustrated and/or not indicated by reference numbers, refer to Machines 212 G 140 and 212 G 145



Ill. Ref. No.	Part No.	For Class 212 G				Name	Components
		140	141	145	146		
1	267335	-	-	-	x	Roller Presser and Bar Cpl.	200082, 200117, 201071, 202558, 203427, 204495, 229325, 229328, 229371, 229745, 235087, 235088, Two 200141
2	204495	-	-	-	x	Roller Presser Bar	
3	200117-805	-	-	-	x	Roller Presser Arm Bracket Position Collar Position Screw	
4	235088	-	-	-	x	Roller Presser Arm Bracket Position Collar with	200362
5	200362-803	-	-	-	x	Roller Presser Arm Bracket Position Collar Set Screw	
6	235087	-	-	-	x	Roller Presser Arm Bracket	
7	201071-806	-	-	-	x	Roller Presser Needle Guard (Front) Screw	
8	229745	-	-	-	x	Roller Presser Arm Shim 1/32 Inch Thick	
9	229325	-	-	-	x	Roller Presser Needle Guard (Front)	
10	200141-806	-	-	-	x	Roller Presser Arm Bracket Spring Stop Screw (2)	
11	202558	-	-	-	x	Roller Presser Arm Bracket Spring	
12	229371	-	-	-	x	Roller Presser Arm Bracket Spring Stop and (Back) Needle Guard Holder with	229370, 200350, 201317, 226220
13	200350-819	-	-	-	x	Roller Presser Arm Bracket Spring Stop and (Back) Needle Guard Holder Adjusting Screw	
14	201317-806	-	-	-	x	Roller Presser Needle Guard (Back) Clamp Screw	
15	226220	-	-	-	x	Roller Presser Needle Guard (Back) Clamp Screw Washer	
16	229370	-	-	-	x	Roller Presser Arm Bracket Spring Stop and (Back) Needle Guard Holder	
17	229328	-	-	-	x	Roller Presser Needle Guard (Back)	
18	200082-804	-	-	-	x	Roller Presser Arm Screw	
19	203427	-	-	-	x	Roller Presser Arm with	201928, 203426
20	203426	-	-	-	x	Roller Presser Arm	
21	201928	-	-	-	x	Roller Presser 1 1/4 Inch Diam. with	001528, 001766, 050553, Twenty-four 016232
22	001528-819	-	-	-	x	Roller Presser Hinge Screw Nut	
23	001766-803	-	-	-	x	Roller Presser Ball Cone	
24	016232	-	-	-	x	Roller Presser Ball 3/32 Inch Diameter (24)	
25	050553-803	-	-	-	x	Roller Presser Hinge Screw	

# Parts for Machine No. 212 G 146

For Parts not illustrated and/or not indicated by reference numbers, refer to Machines 212 G 140 and 212 G 145



S<sup>50</sup> MEMORANDUM ON DRIP PAN IN LOCKER

I11. For Class 212 G							
Ref.	Part No.	140	141	145	146	Name	Components
1	503733 (228888)	x	x	x	x	Drip Pan (Plastic) Cpl.	228883, 228887 Five 350708
2	228887	x	x	x	x	Drip Pan	
3	350708	x	x	x	x	Drip Pan (Plastic) Screw Nail (5)	
4	228883	x	x	x	x	Drip Pan Drain Jar	
5	(228904) 503901	x	x	x	x	Knee Lifter Rock Lever Cpl.	228318, 228364, 228365, 228751, 267374
6	228751	x	x	x	x	Knee Lifter Rock Lever Bracket with	228363, 228367, 228386, 228455, 228707, 228752
7	228363	x	x	x	x	Knee Lifter Rock Lever Hinge Pin	
8	228752	x	x	x	x	Knee Lifter Rock Lever with	Two 350231
9	350231-803	x	x	x	x	Knee Lifter Rock Lever Extension Set Screw and Knee Lifter Rock Lever Knee Plate Arm Set Screw (2)	
10	228455	x	x	x	x	Knee Lifter Rock Lever Position Spring	
11	228386	x	x	x	x	Knee Lifter Rock Lever Spring	
12	228367	x	x	x	x	Knee Lifter Rock Lever Stop Stud	
13	228707	x	x	x	x	Knee Lifter Rock Lever Bracket with	200347, Three wood screws 7/8 in. No. 12
14	200347-830	x	x	x	x	Knee Lifter Rock Lever Stop Stud Set Screw	
15	-----	x	x	x	x	Knee Lifter Rock Lever Wood Screw 7/8 Inch No. 12 (3)	
16	228364	x	x	x	x	Knee Lifter Rock Lever Knee Plate with	350231
17	350231-803	x	x	x	x	Knee Lifter Rock Lever Knee Plate Set Screw	
18	228318	x	x	x	x	Knee Lifter Rock Lever Knee Plate Arm	
19	228365	x	x	x	x	Knee Lifter Rock Lever Rod	
20	(267374) 503902	x	x	x	x	Knee Lifter Rock Lever Extension with	200530
21	200530-803	x	x	x	x	Knee Lifter Rock Lever Rod Set Screw	
22	224413	x	x	x	x	Knee Lifter Connection Lever Lifting Rod Roller Bracket Cpl.	200270, 224411, 224412
23	224412	x	x	x	x	Knee Lifter Connection Lever Lifting Rod Roller Bracket with	200113
24	200113-806	x	x	x	x	Knee Lifter Connection Lever Lifting Rod Roller Bracket Set Screw	
25	224411	x	x	x	x	Knee Lifter Connection Lever Lifting Rod Roller	
26	200270-819	x	x	x	x	Knee Lifter Connection Lever Lifting Rod Roller Hinge Screw	

# ACCESSORIES

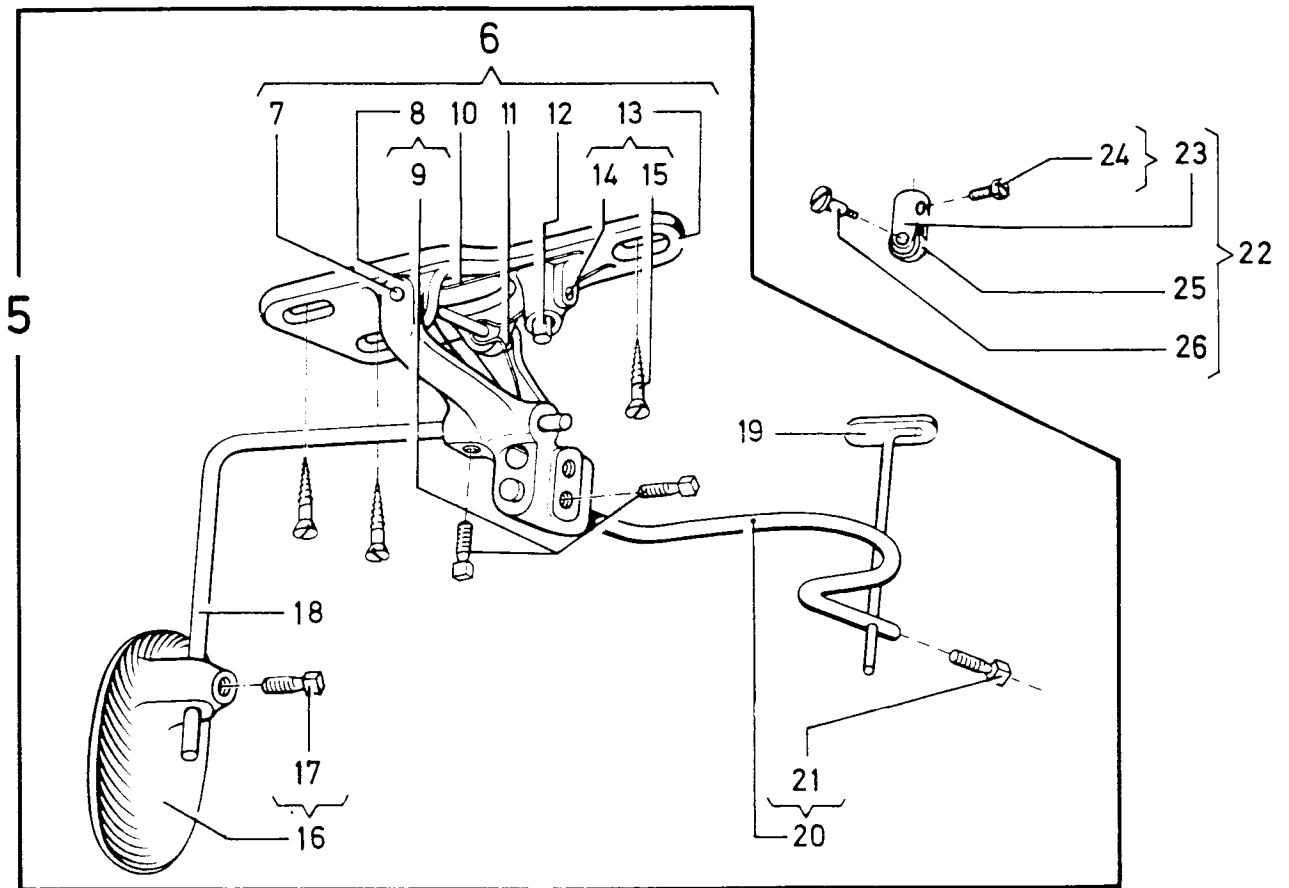
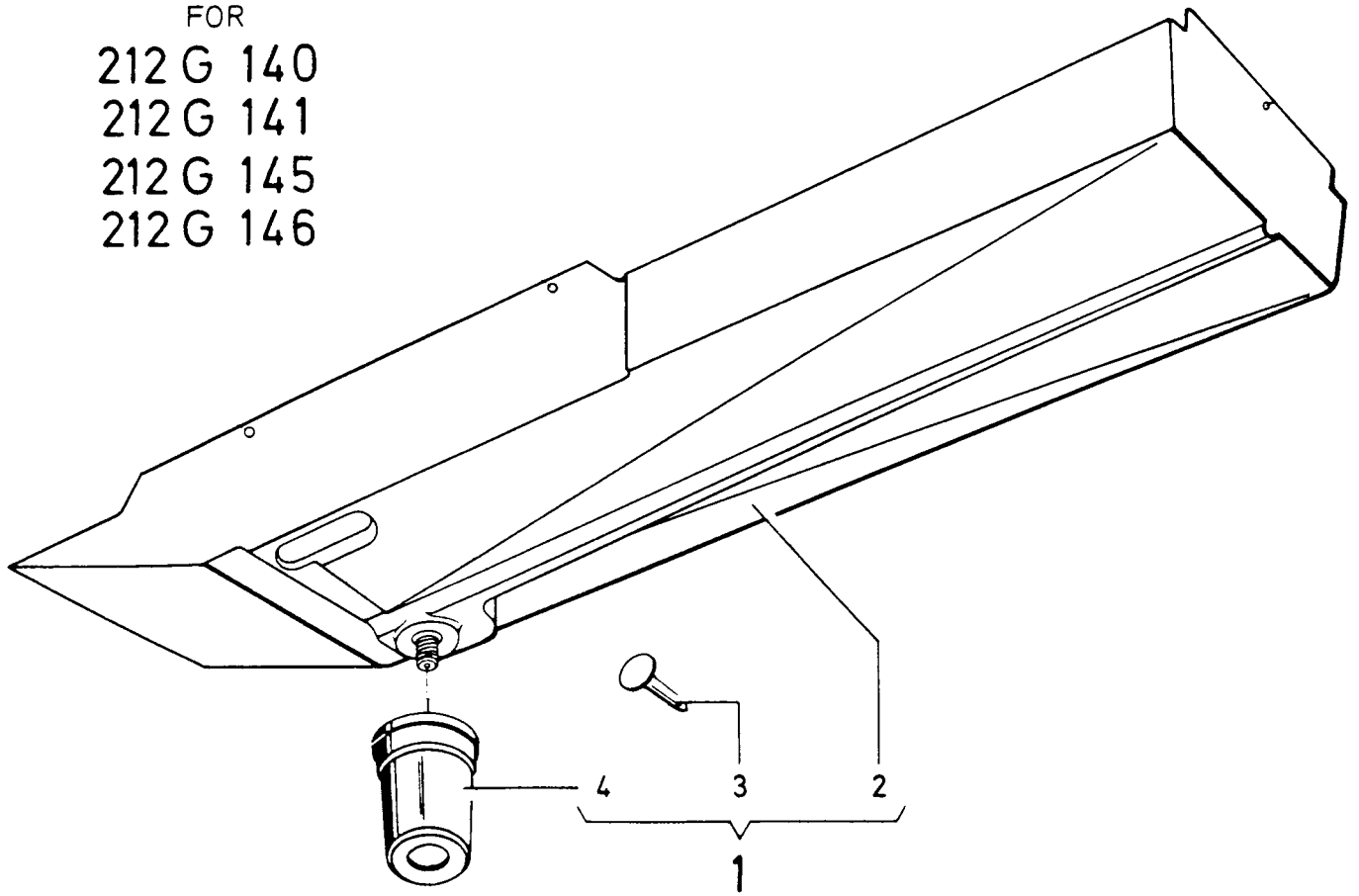
FOR

212 G 140

212 G 141

212 G 145

212 G 146



Ill. Ref. No.	Part No.	For Class 212 G				Name	Components
		140	141	145	146		
1	228777	x	x	x	x	Thread Unwinder Cpl. (For three Spools)	228765 to 228768, 228771, 228774, Three each 150203, 228764, 228769 and wood screws 7/8 in. No. 12
2	228769	x	x	x	x	Thread Unwinder Thread Guide	
3	228771	x	x	x	x	Thread Unwinder Thread Guide Holder (For three Guides)	
4	228774	x	x	x	x	Thread Unwinder Thread Guide Rod	
5	228764	x	x	x	x	Thread Unwinder Spool Pin (3)	
6	150203	x	x	x	x	Thread Unwinder Spool Rest Cushion (Felt) (3)	
7	228766	x	x	x	x	Thread Unwinder Spool Rest (For two Spools) (Flat) with	201254
8	201254-803	x	x	x	x	Thread Unwinder Spool Rest Set Screw	
9	228765	x	x	x	x	Thread Unwinder Spool Rest (For one Spool) (Flat) with	201254
10	201254-803	x	x	x	x	Thread Unwinder Spool Rest Set Screw	
11	228768	x	x	x	x	Thread Unwinder Spool Stand	
12	-----	x	x	x	x	Thread Unwinder Wood Screw 7/8 Inch No. 12 (3)	
13	228767	x	x	x	x	Thread Unwinder Spool Rest Rod	
15	120342	x	x	x	x	Oiler (Copper Plated) with	120343
16	120343	x	x	x	x	Oiler Spout 3 1/2 Inch Long	
17	202258	x	x	x	x	Bed Hinge Connection (2)	
18	200570-805	x	x	x	x	Bed Hinge Connection Screw (4)	
19	200157-805	x	x	x	x	Attachment Screw	
20	041400	x	x	x	x	Machine Rest Pin (Wood)	
21	228476	x	x	x	x	Screw Driver	
22	225498	x	x	x	x	Screw Driver (7 1/4 Inch Long)	
23	225554	x	x	x	x	Wrench	
24	267242	x	x	x	x	Wrench (3/32 Inch Hex.)	
25	001901-12-2	x	-	-	-	Needle (2)	
26	001901-14-2	-	x	x	-	Needle (10)	



# ACCESSORIES

FOR

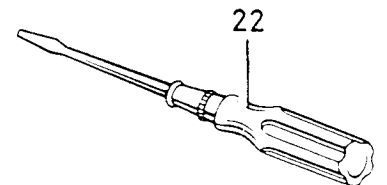
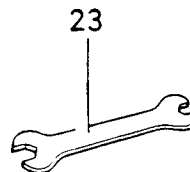
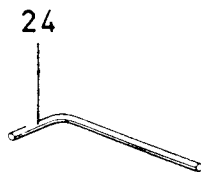
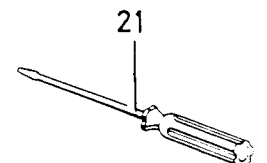
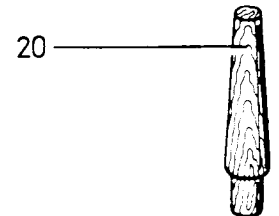
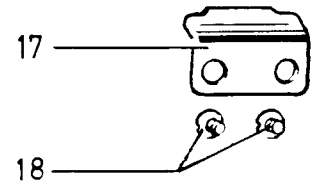
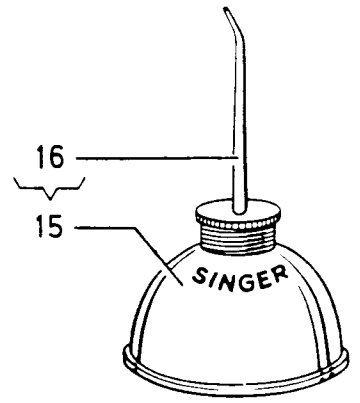
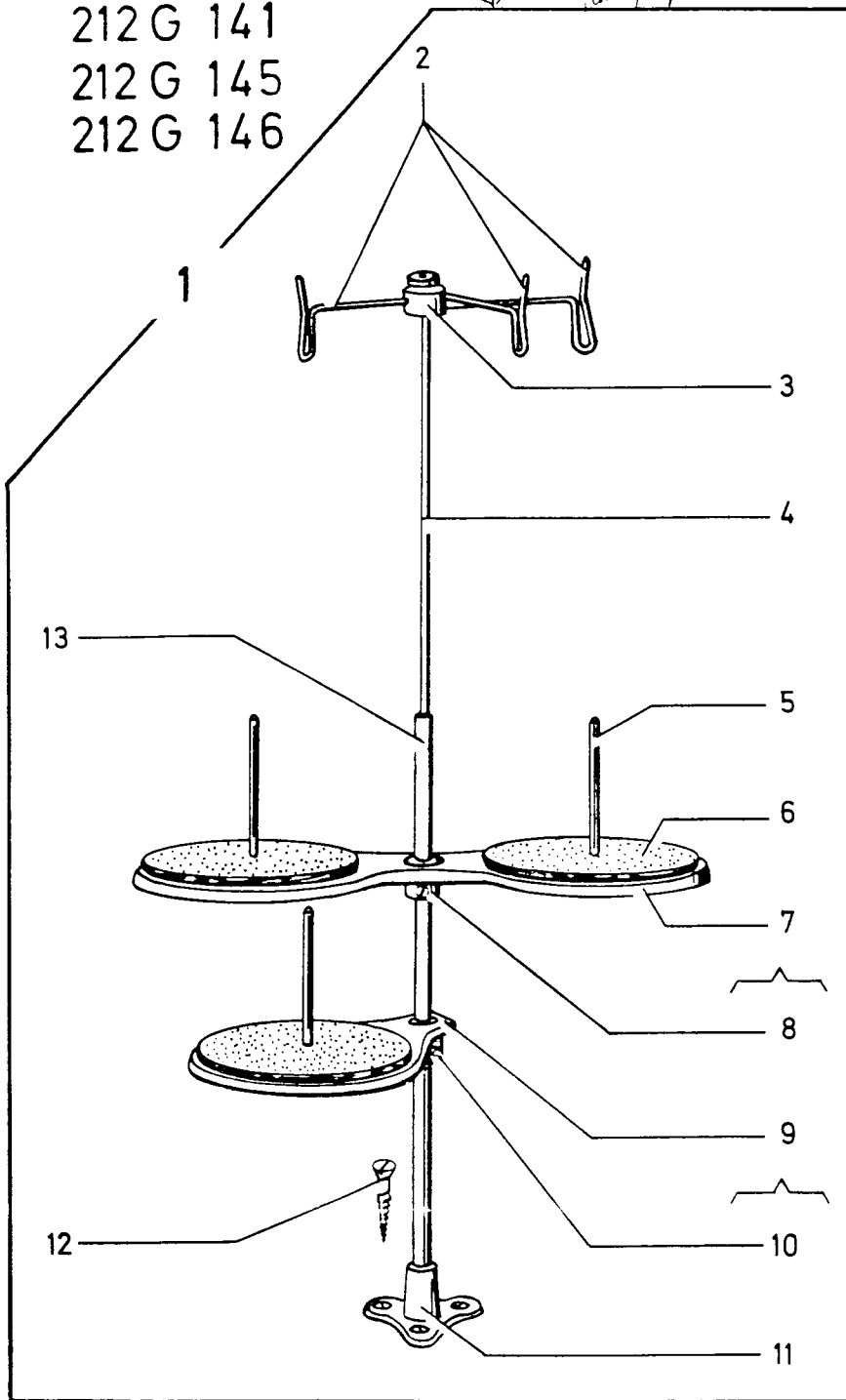
212 G 140

212 G 141

212 G 145

212 G 146

*517 527  
New style with longer  
into pipe some OS with 465*



Ill. Ref. No.	Part No.	For Class 212 G				Name	Components
		140	141	145	146		
1	259462	x	x	x	x	Universal Bobbin Winder Cpl.	200056, 200082, 200113, 200299, 202478, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428, 259429, 259662, 259930, Two each 225459 and wood screws 3/4 in. No. R.H.B.
2	225462	x	x	x	x	Bobbin Winder Tension Bracket Cpl.	013710, 201572, 225461, Two 002102
3	201572-819	x	x	x	x	Bobbin Winder Tension Stud	Thumb Nut
4	013710	x	x	x	x	Bobbin Winder Tension Spring	
5	002102	x	x	x	x	Bobbin Winder Tension Disc (2)	
6	225461	x	x	x	x	Bobbin Winder Tension Bracket with	201499
7	201499-819	x	x	x	x	Bobbin Winder Tension Stud	
8	259662	x	x	x	x	Bobbin Winder and Tension Bracket Base	
9	228026	x	x	x	x	Bobbin Winder Tension Bracket Screw Washer	
10	200082-804	x	x	x	x	Bobbin Winder Tension Bracket Screw	
11	225456	x	x	x	x	Bobbin Winder Frame Spring Plunger	
12	225455	x	x	x	x	Bobbin Winder Frame Spring	
13	225454	x	x	x	x	Bobbin Winder Frame Hinge Pin	
14	225459	x	x	x	x	Bobbin Winder Stop Latch Thumb Lever Hinge and Joint Stud (2)	
15	259429	x	x	x	x	Bobbin Winder Brake Clamp	
16	259428	x	x	x	x	Bobbin Winder Brake (Leather)	
17	200113-850	x	x	x	x	Bobbin Winder Brake Clamp Screw	
18	225458	x	x	x	x	Bobbin Winder Stop Latch Thumb Lever	
19	225444	x	x	x	x	Bobbin Winder Stop Latch	
20	200056-805	x	x	x	x	Bobbin Winder Stop Latch Screw	
21	200299-819	x	x	x	x	Bobbin Winder Stop Latch Trip Lever Hinge Screw	
22	259930	x	x	x	x	Bobbin Winder Pulley with	000457
23	000457-830	x	x	x	x	Bobbin Winder Pulley Set Screw	
24	225453	x	x	x	x	Bobbin Winder Frame with	244071, 259660
25	244071	x	x	x	x	Bobbin Winder Frame Oil Packing (Wick)	
26	259660	x	x	x	x	Bobbin Winder Frame Oil Well Washer	
27	225381	x	x	x	x	Bobbin Winder Spindle	
28	202478	x	x	x	x	Bobbin Winder Stop Latch Trip Lever	
29	-----	x	x	x	x	Bobbin Winder Wood Screw (3/4 Inch No. 12 R.H.B.) (2)	
30	244750	x	x	x	-	Bobbin (4)	
31	233939	-	-	-	x	Bobbin (4)	
32	004822	-	-	-	x	Roller Presser Hinge Screw Nut Wrench	
33	001740-11-1	-	-	-	x	Needle (6)	
34	001740-13-1	-	-	-	x	Needle (4)	

## ACCESSORIES

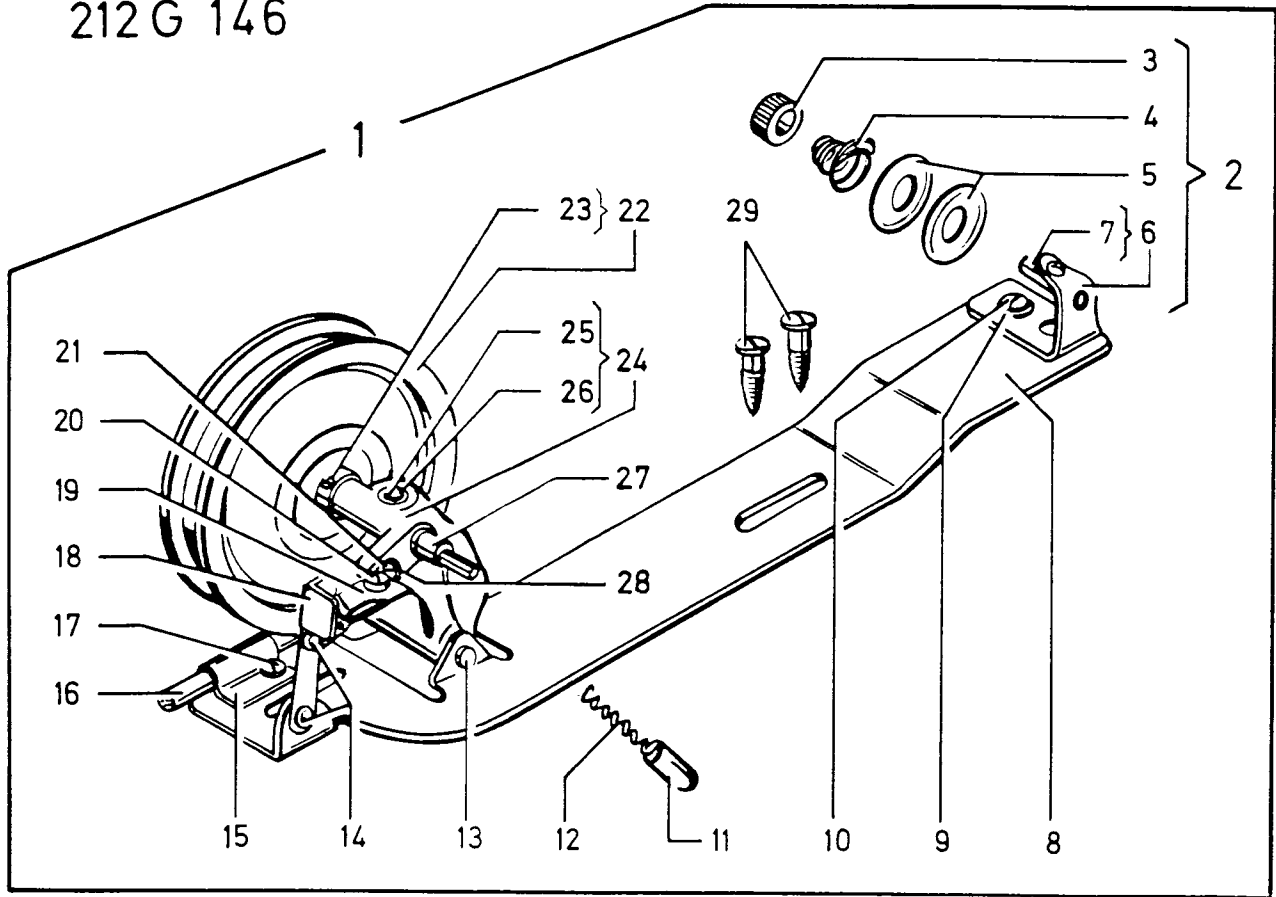
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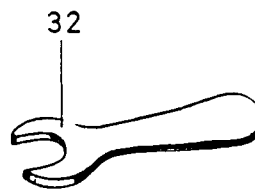
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