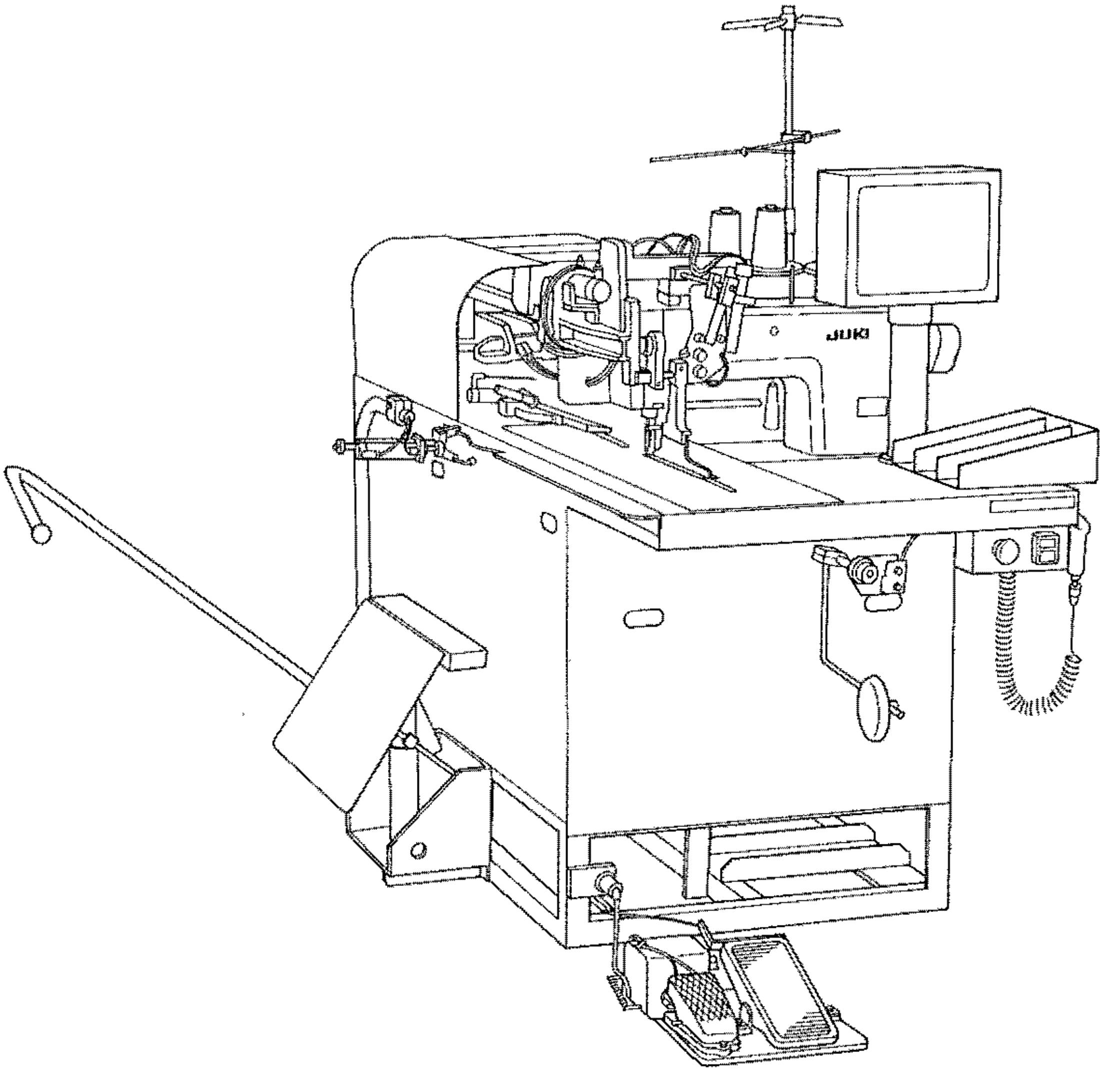
Automatic Lockstitch Welting Machine
(With Slant Welting Mechanism)
本縫自動玉縁縫機（斜め玉縁縫機能付）

APW-239

PARTS LIST



19528009
No.0354-02

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HOW TO MAKE USE OF THIS PARTS LIST
パーツリストの見方

1. The part numbers of parts shown in the figure indicate the corresponding numbers (Ref. No.) shown by the Index.
図に示された部品の品番は、図にふられているNo(Ref.No)に対応するインデックスによって、その品番がわかります。

2. Explanation of codes
記号の説明

1) Codes on the "Note" column
"注記" 欄の記号

① ☆ . . . . means this part is changed from the previous parts list.
前回のパーツリストに対して今回変更された部品を意味します。

② #01 . . . . refer to the "Note" explanation at bottom of page.
◇01 ページ下の "注記" の説明を参照して下さい。

2) Codes on the "E.C. (Engineering change)" column
"変更年月" 欄の記号

① A.10/83 . . . . Added from October, 1983
1983年10月より追加された。

② D.10/83 . . . . Obsoleted from October, 1983
1983年10月より削除された。

③ When previous parts (Obsoleted part) and new parts (Added parts) are not interchangeable with each other:
部品の互換性がない変更の場合

In this case, even obsoleted part (D.) can be ordered with the obsoleted part number, so select the parts with changed dates and place your orders.
この場合は削除(D)された品番でもご注文できますから、変更年月により、いずれかの部品を選択してご注文下さい。

Example (例)

Ref. No.	Note 注記	Part No. 品番	Description	E.C. 変更年月	品名	Amt. Req. 数量
1	☆	B1401-100-000	Needle bar	D.10/83	ハリボー	–
1-1	☆	B1401-100-000-A	Needle bar	A.10/83	ハリボー	1
2	☆	B1105-200-000	Frame cover	D.10/83	B1105-300-000	–
	☆	B1105-300-000	Frame cover	A.10/83	フレームカバー	1

④ In case when previous parts and new part are interchangeable with each other:
部品の互換性がある場合の変更

In this case the new part number is replaced on the " 品名 (Japanese)" column of the previous parts, so please order by the new part number.
この場合は、旧部品の和文品名欄にそれにかわる新しい品番が記入してありますので、新しい品番でご注文下さい。

⑤ C.10/83

1	☆	B1105-500-000	Frame cover	C.10/83	~~B1108-600-000~~	1
		Correct No. 正しい品番			Wrong No. 誤まり品番	

Please order by the correct part number.
正しい品番でご注文下さい。

⑥ M.10/83 . . . . . The amount required is changed from October, 1983
The new amount required is shown in the "Amt. Req". column.
1983年10月より数量が変更になった。この場合数量欄には新しい数量が表示してあります。

3) Codes on the "Amt. Req." column
"数量" 欄の記号

① 2 . . . . Indicates amount required is 2.
数量、2個を表わします。

② 2.0 . . . . Indicates length in meters. (unit is meter)
長さ、2メートルを表わします。(単位はメートルです)

③ – . . . . Indicates parts obsoleted from the parts list.
このパーツリストから削除された部品です。

④ (1) . . . . Indicates sub parts which construct the assembly part.
Assembly part is shown as "asm." and クミ in Japanese, in the "Description" column.
組部品を構成している子部品を表わします。組部品は品名欄に英文で "asm." 和文でクミと表示してあります。

When Ordering The Spare Parts:

In order to ensure that we deliver the correct parts to you, please clearly state when ordering the corresponding PART NUMBER (ex. B1109-012-A00) and also the PARTS LIST NUMBER (ex. 0010-01, given at the bottom right of the cover) or the MACHINE SERIAL NUMBER, because there are some parts which have been changed.

補用部品注文の際のご注意

このパーツリストに記載されている補用部品をご注文の際は、部品の番号(例えば、B1109-012-A00)でご注文下さい。合わせて、ご覧のパーツリストの管理番号(表紙右下、例えば、No0010-01)又は、機械番号をご連絡頂ければ幸いです。又、改良のため部品の一部が変更になる場合がありますのでご了承下さい。

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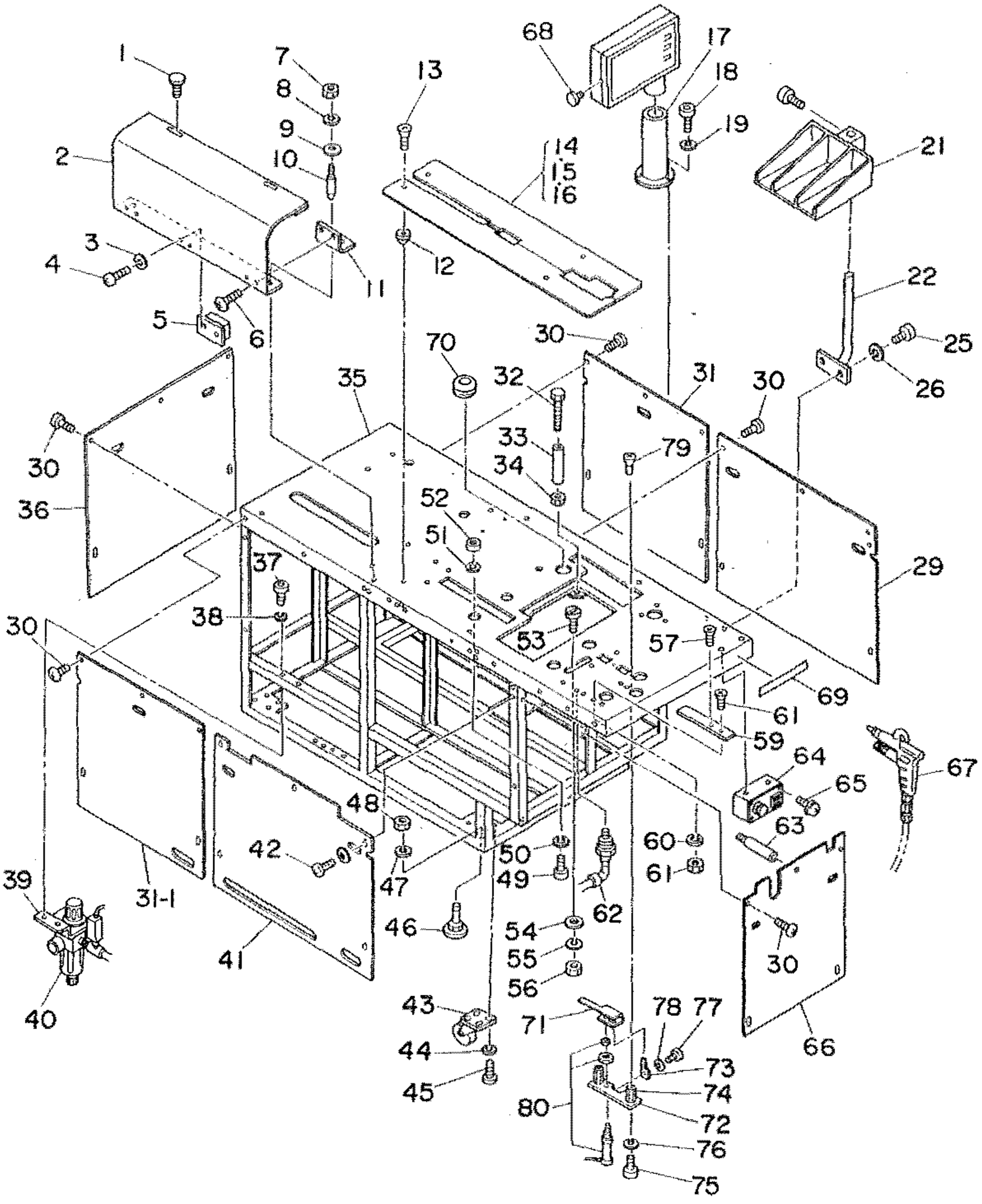
本体・カバー関係



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		167-80108	SCREW	ｹｼｮｳ ﾈｼﾞ	2
2		166-76819	UPPER COVER	ｼﾞｮｳﾌﾞｶﾊﾞｰ	1
3		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	2
4		SM-3030601-SC	SCREW M3X0.5 L=6	ﾏﾙｺﾈｼﾞ	2
5		167-22704	MAGNET CATCH	ﾏｸﾞﾈｯﾄｷｬｯﾁ	1
6		167-24908	SCREW	ｼﾞｮｳﾌﾞｶﾊﾞｰﾄﾒﾈｼﾞB	4
7		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	2
8		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
9		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
10		166-77007	PIN	ﾋﾟﾝ	2
11		166-76900	PIN BRACKET	ﾋﾟﾝﾌﾞﾗｹｯﾄ	2
12		65023-116-000	POSITIONING BOSS	ｲﾁｷﾞﾒﾎﾞｽ	2
13		SM-1040801-SC	SCREW M4X0.7 L=8	ｻﾗｺﾈｼﾞ M4X0.7 L=8	2
14	#01	166-74814	SEWING TABLE	ﾎｳｾｲﾃｰﾌﾞﾙ	1
15	#02	166-74913	SEWING TABLE	ﾎｰｾｲﾃｰﾌﾞﾙ	1
16	#03	166-75019	SEWING TABLE	ﾎｳｾｲﾃｰﾌﾞﾙ	1
17		165-41302	STAND	ｿｳｻﾎﾞｯｸｽ ｼﾁｭｳ	1
18		SM-6051002-TP	SCREW M5 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	3
19		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	3
21		168-06507	CLOTH RECEIVER	ﾇﾉｳｹｻﾞﾗ	1
22		168-06606	CLOTH RECEIVER FASTENER ASM.	ﾇﾉｳｹｻﾞﾗﾄﾒｶﾅｸﾞ	1
25		SM-6051552-TP	SCREW M5 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
26		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
29		166-76413	COVER C	ﾎﾝﾀｲｶﾊﾞｰ(C)	1
30		SM-0050801-SC	SCREW	ﾄﾗｽﾈｼﾞ	25
31		166-76306	COVER B	ﾎﾝﾀｲｶﾊﾞｰ B	1
31-1		167-00908	COVER F	ﾎﾝﾀｲｶﾊﾞｰ(F)	1
32		65058-116-A00	ADJUSTING BOLT	ﾐｼﾝﾁｮｳｾﾂ ﾎﾞﾙﾄ 2	4
33		65058-116-B00	COLLAR	ｶﾗｰ A	4
34		NM-6050001-SC	NUT M5	ﾛｯｶｸﾅｯﾄ M5X0.8 1ｼｭ	4
35		166-74517	FRAME	ﾎﾝﾀｲﾌﾚｰﾑ	1
36		166-76603	COVER E	ﾎﾝﾀｲｶﾊﾞｰ E	1
37		SM-6051202-TP	SCREW M5X0.8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	2
38		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
39		166-75704	FILTER BRACKET	ﾌｨﾙﾀ ﾌﾞﾗｹｯﾄ	1
40		PF-0552080-A0	FILTER REGULATOR	ﾌｨﾙﾀﾂｷ ｹﾞﾝｱﾂﾍﾞﾝ	1
41		166-76116	COVER A	ﾎﾝﾀｲｶﾊﾞｰ(A)	1
42		SM-0051001-SC	SCREW	ﾄﾗｽﾈｼﾞ	5
43		65846-116-000	CASTER	ｷｬｽﾀ	4
44		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	16
45		SM-6061002-TP	SCREW M6 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=10	16
46		GAS-11111000	ADJUST BOLT	ｱｼﾞｬｽﾄ ﾎﾞﾙﾄ	4
47		WS-1220002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ	4
48		NM-6120001-SC	NUT M12	ﾛｯｶｸﾅｯﾄ	4
49		SM-6040802-TR	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=8	5
50		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	5
51		166-76207	COLLAR	ｶﾗｰ	5
52		167-22704	MAGNET CATCH	ﾏｸﾞﾈｯﾄｷｬｯﾁ	5
53		166-75308	POSITIONING PIN	ｲﾁｷﾞﾒﾋﾟﾝ	2
54		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	2
55		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
56		NM-6050001-SC	NUT M5	ﾛｯｶｸﾅｯﾄ M5X0.8 1ｼｭ	2
57		SM-1041001-SC	SCREW M4X0.7 L=10	ｻﾗｺﾈｼﾞ M4X0.7 L=10	1
59	#04	166-76009	WORKPIECE CLAMP	ｷｼﾞｵｻｴ	1
60		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
61		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	2
62		PA-1500502-A0	PIN CYLINDER	ﾋﾟﾝｼﾘﾝﾀﾞ	1
63		166-76702	COVER INSTALLING BOLT	ｶﾊﾞｰﾄﾘﾂｹﾎﾞﾙﾄ	1
64		165-44157	SWITCH BOX ASM.	ｽｲｯﾁﾎﾞｯｸｽｸﾐ	1
65		SL-4051291-SC	SCREW M5X0.8 L=12	ﾅﾍﾞｺﾈｼﾞ ｾﾑｽ M5X0.8 L=12	4
66		166-76512	COVER D	ﾎﾝﾀｲｶﾊﾞｰ(D)	1
67		65432-116-000	AIR GUN	ｴｱｶﾞﾝ	1
68		165-42508	SCREW	ﾌｧｽﾅ	1
69		168-12505	PLATE	ｾｲｿﾞｳﾊﾞﾝｺﾞﾌﾟﾚｰﾄ	1
70		167-80009	GROMMET	ｸﾞﾛﾒｯﾄ Bｶﾞﾀ	1
71		167-02003	HAIR CLOTH PRESSER	ｼﾝｼﾞｵｻｴ	1
72		167-02102	CYLINDER INSTALLING PLATE	ｼﾘﾝﾀﾞ ﾄﾘﾂｹｲﾀ	1
73		167-02201	GUIDE PLATE	ｶﾞｲﾄﾞﾌﾟﾚｰﾄ	1
74		167-02300	PIN	ｽﾀｯﾄﾞﾋﾟﾝ	2
75		SM-6051552-TP	SCREW M5 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
76		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
77		SM-6041502-TP	SCREW M4X0.7 L=15	ﾃﾞﾝｼﾞﾍﾞﾝ ﾄﾒﾈｼﾞ	1
78		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
79		SM-1051001-SC	SCREW M5 L=10	ｻﾗｺﾈｼﾞ	2
80		PA-1501504-A0	TONGS RETURN CYLINDER	ﾀﾝｸﾞﾓﾄﾞｼ ｼﾘﾝﾀﾞ	1

NOTE(注記) #01.....For 8,10,12mm — 8,10,12mm 用
#02.....For 14,16mm — 14,16mm 用
#03.....For 18,20mm — 18,20mm 用
#04.....OPTION — オプション

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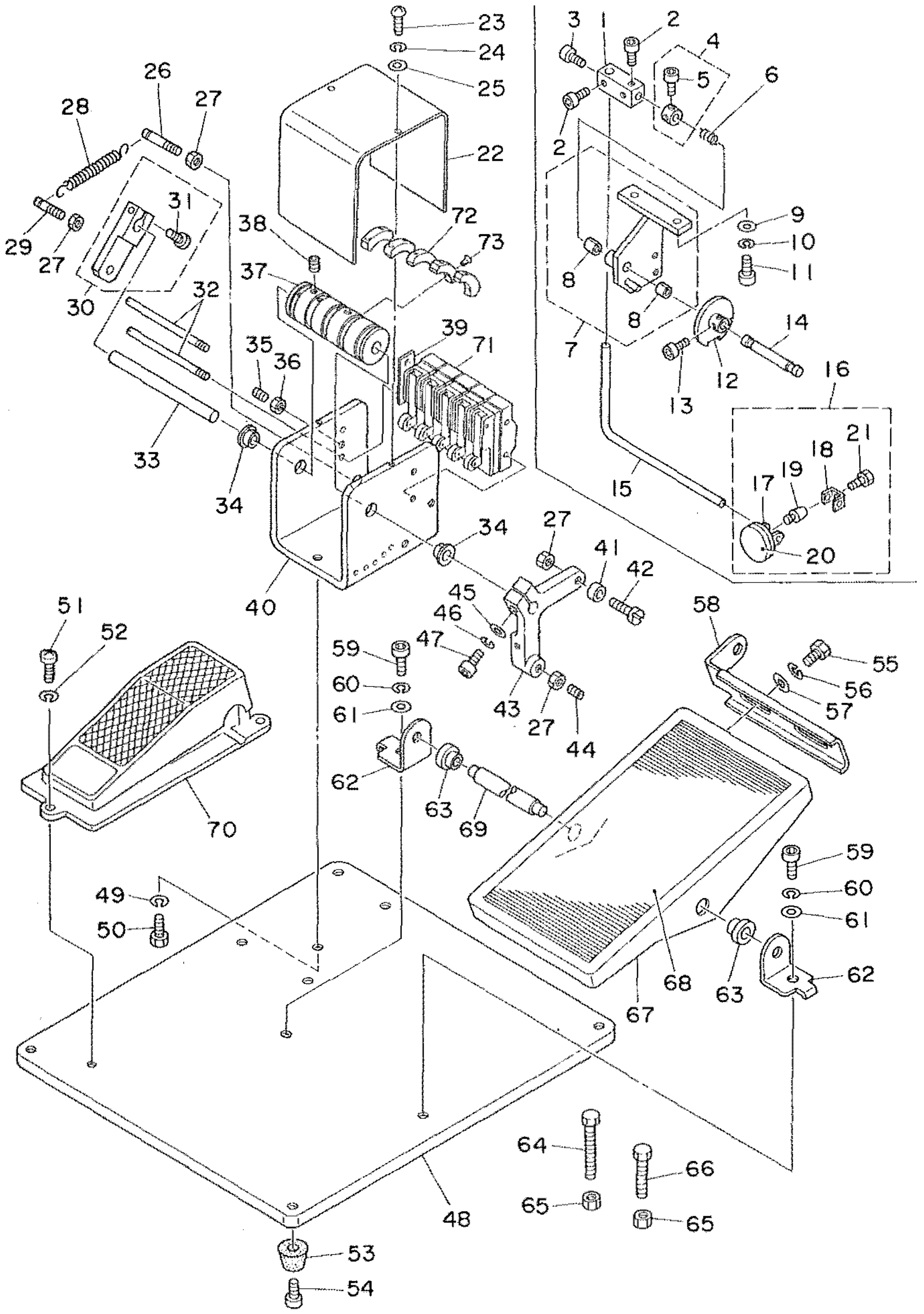
2. PEDAL SWITCH COMPONENTS
足踏みスイッチ関係



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		167-75702	BOSS	ｶｸﾎﾞｽ	1
2		SM-6060802-TP	SCREW M6 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=8	3
3		SM-6081202-TP	SCREW M8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
4		G5047-116-000	COLLAR	ｶﾗｰ	1
5		SM-6061002-TP	SCREW M6 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=10	(2)
6		G5048-116-000	COIL SPRING	ﾈｼﾞﾘﾊﾞﾈ	1
7		G5045-116-0A0	BRACKET ASM.	ﾄﾘﾂｹﾌﾞﾗｹｯﾄ ｸﾐ	1
8		G5816-116-000	DRY METAL	ﾄﾞﾗｲﾒﾀﾙ	(2)
9		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	2
10		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
11		SM-6061402-TP	SCREW M6 L=14	ﾛｯｶｸｱﾅﾈｼﾞ M6 L=14	2
12		G5051-116-000	SWITCH CAM	ｽｲｯﾁｶﾑ	1
13		SM-6061002-TP	SCREW M6 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=10	2
14		G5049-116-000	CAM SHAFT	ｶﾑｼｬﾌﾄ	1
15		167-75801	ARM	ｱｰﾑ	1
16		167-75850	KNEE PRESS PLATE ASM.	ﾋｻﾞｱﾃｲﾀ ｸﾐ	1
17		110-23702	KNEE PRESS PLATE	ﾋｻﾞｱﾃｲﾀ	(1)
18		110-23801	KNEE PRESS PLATE HOLDER	ﾋｻﾞｱﾃｲﾀｻｻｴ	(1)
19		110-24403	RUBBER	ﾋｻﾞｱﾃ ｺﾞﾑ	(1)
20		B3431-552-000-A	KNEE PRESS PLATE COVER	ﾋｻﾞｱﾃｲﾀ ｶﾊﾞｰ	(1)
21		SS-9151540-SR	SCREW 15/64-28 L=15	ﾛｯｶｸﾎﾞﾙﾄ 15/64-28 L=15	(1)
22		G5077-116-A00	LIMITING BOX COVER	ﾘﾐｯﾄ ﾎﾞｯｸｽｶﾊﾞｰ	1
23		SM-3040601-SC	SCREW M4X0.7 L=6	ﾏﾙｺﾈｼﾞ	2
24		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
25		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
26		G5075-116-000	ANCHOR	ﾊﾞﾈｶｹ A	1
27		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	4
28		G5078-116-000	SWITCH SPRING	ｽｲｯﾁﾊﾞﾈ	1
29		G5075-116-A00	ANCHOR	ｺﾞﾀﾞﾝSW ﾊﾞﾈｶｹ B	1
30		G5088-116-A00	ANCHOR ARM	ﾊﾞﾈｶｹｱｰﾑ	1
31		SM-6051552-TP	SCREW M5 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(1)
32		G5067-116-A00	LIMITER INSTALLATION ROD	ﾘﾐｯﾄﾄﾘﾂｹﾎﾞｰ	2
33		G5069-116-A00	SHAFT	ｼｬﾌﾄ	1
34		G5854-116-000	DRY BEARING	ﾂﾊﾞﾂｷ ﾄﾞﾗｲﾍﾞｱﾘﾝｸﾞ	2
35		SM-8061552-TP	SCREW M6 L=15	ﾄﾒﾈｼﾞ	1
36		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
37		G5065-116-A00	SWITCH DRUM	ｽｲｯﾁﾄﾞﾗﾑ	1
38		SM-8050812-TP	SCREW M5X8	ﾄﾒﾈｼﾞ M5X0.8 L=8	2
39		G5087-116-A00	WASHER PLATE	ｺﾞﾀﾞﾝSW ﾘﾐｯﾄｱﾃｲﾀ	1
40		G5064-116-A00	LIMITING BOX	ﾘﾐｯﾄﾎﾞｯｸｽ	1
41		G5072-116-000	ROLLER	ｺﾛ 8ﾐﾘ	1
42		G5073-116-000	ROLLER PIN	ﾛｰﾗﾋﾟﾝ	1
43		167-49418	FOOT LEVER	ｱｼﾌﾞﾐﾚﾊﾞｰ	1
44		167-84902	BALL PLUNGER	ﾎﾞｰﾙﾌﾟﾗﾝｼﾞｬｰ	1
45		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	1
46		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	1
47		SM-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	1
48		167-48204	PEDAL BASE	ｱｼﾌﾐﾍﾟﾀﾞﾙﾀﾞｲ(ｶｲﾃﾝｼｷ)	1
49		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	2
50		SM-9081403-SC	SCREW M8 L=14	ﾛｯｶｸﾎﾞﾙﾄ	2
51		SM-4062001-SC	SCREW M6 L=20	ﾅﾍﾞｺﾈｼﾞ M6 L=20	3
52		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	3
53		G5840-116-000	RUBBER FOOT	ｺﾞﾑｱｼ	4
54		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	4
55		SM-9061203-SE	SCREW M6 L=12	ﾛｯｶｸﾎﾞﾙﾄ M6 L=12	2
56		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	2
57		WP-0841600-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ	2
58		B8125-280-000	PEDAL ADJUSTING PLATE	ﾌﾐｲﾀ ﾁｮｰｾｲｲﾀ	1
59		SM-6082002-TP	SCREW M8 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
60		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	2
61		WP-0841600-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ	2
62		D8114-555-B0E	PEDAL SHAFT BRACKET	ﾌﾐｲﾀｼﾞｸ ｳｹｲﾀ	2
63		D8113-555-B00	PEDAL BUSHING	ﾌﾐｲﾀ ﾌﾞｯｼｭ	2
64		SM-9065503-SP	SCREW M6 L=55	6ｶｸﾎﾞﾙ M6 L=55	1
65		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	2
66		SM-9063503-SE	SCREW M6 L=35	ﾛｯｶｸﾎﾞﾙﾄ M6 L=35	1
67		B8151-771-000	PEDAL	Zｷﾔｸﾖｰ ﾍﾟﾀﾞﾙ	1
68		B8152-771-000	PEDAL MAT	ﾍﾟﾀﾞﾙﾏｯﾄ	1
69		B8153-771-000	PEDAL CONNECTING ROD	ﾍﾟﾀﾞﾙｼﾞｸ	1
70		G5421-116-0A0	MECHANICAL VALVE ASM.	ｱｼﾌﾞﾐ ﾒｶﾆｶﾙﾊﾞﾙﾌﾞ ｸﾐ	1
71		MA-0007000-00	MICROSWITCH	ﾏｲｸﾛｽｲｯﾁ	5
72		G5068-116-000	LIMITING DOG	ﾘﾐｯﾄﾄﾞｯｸ	5
73		SS-1061010-SP	SCREW 3/32-56 L=10	ｻﾗﾈｼﾞ 3/32-56 L=10	5

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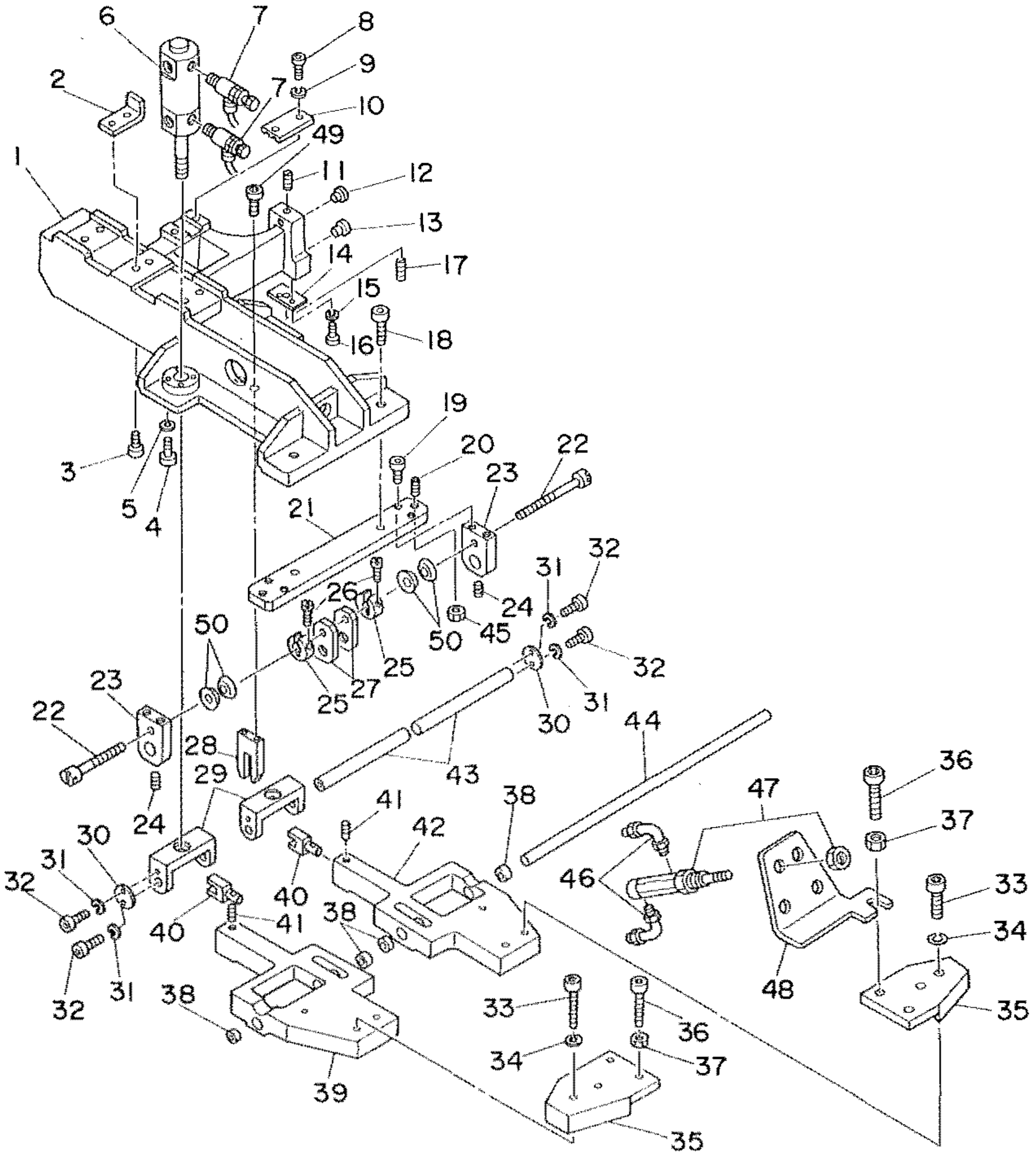
3. CLAMP FOOT COMPONENTS (1)
大押え関係 (1)



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REF.NO.	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	AMT.
1		166-12905	SLIDE BASE	ｽﾗｲﾄﾞﾍﾞｰｽ	1
2		166-11808	STOPPER HITTING	ｽﾄﾂﾊﾟｰｱﾀﾘ	1
3		SM-6062002-TP	SCREW M6 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M6 L=20	2
4		SM-6052002-TP	SCREW M5 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	8
5		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	8
6		PA-2501501-00	CYLINDER	ｴｱｼﾘﾝﾀﾞ	2
7		PC-0151070-00	SPEED CONTROLLER	ｽﾋﾟｺﾝ	4
8		SM-6052002-TP	SCREW M5 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
9		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
10		166-10305	BELT CLAMP PLATE	ﾍﾞﾙﾄｸﾗﾝﾌﾟﾊﾞﾝ	1
11		SM-8050602-TP	SCREW M5 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	1
12		167-20807	CAM FOLLOWER A	ｶﾑﾌﾛｱ A	1
13		167-20906	CAM FOLLOWER B	ｶﾑﾌﾛｱ B	1
14		166-12301	DETECTING PLATE	ｹﾝﾁﾊﾞﾝ	1
15		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
16		SM-6041002-TP	SCREW M4 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
17		SM-8052502-TP	SCREW M5X0.8 L=25	ﾄﾒﾈｼﾞ	1
18		SM-6052502-TP	SCREW M5X0.8 L=25	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	4
19		SM-6052002-TP	SCREW M5 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	4
20		167-21102	BALL PLUNGER	ﾎﾞｰﾙﾌﾟﾗﾝｼﾞﾔ	2
21		166-13507	BASE PLATE	ｳｹｲﾀﾄﾘﾂｹﾍﾞｰｽ	1
22		166-13804	ADJUSTING SLATE	ｱｼﾞﾔｽﾄﾈｼﾞ	2
23		166-13606	SUPPORT SHAFT PLATE	ｼｼﾞｼﾞｸｳｹｲﾀ	2
24		SM-8050602-TP	SCREW M5 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	2
25		166-13903	SPLIT COLLAR	ﾜﾘｶﾗｰ	2
26		SS-7111120-SP	SCREW 11/64-40 L=10.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=10.5	2
27		166-13705	ADJUSTING PLATE	ｱｼﾞﾔｽﾄﾊﾞﾝ	2
28		166-14307	PIN GUIDE	ｼﾖｳｺｳﾋﾟﾝｶﾞｲﾄﾞ	1
29		166-14000	LIFTING BLOCK	ｼﾖｳｺｳﾌﾞﾛﾂｸ	2
30		166-14208	STOPPER PLATE	ﾄﾒｲﾀ	2
31		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	4
32		SM-6041002-TP	SCREW M4 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	4
33		SM-6063002-TP	SCREW M6 L=30	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	4
34		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
35		166-96502	ARM STOPPER BASE	ｱｰﾑｽﾄﾂﾊﾟｰﾀﾞｲ	2
36		SM-6062002-TP	SCREW M6 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M6 L=20	4
37		NM-6060001-SC	NUT M6	ﾛﾂｶｸﾅﾂﾄ M6 1ｼｭ	4
38		166-13309	BUSHING	ﾒﾀﾙ	4
39		166-13002	CLAMP FOOT SUPPORT ARM, LEFT	ｼｼﾞｱｰﾑﾀﾞｲ ﾋﾀﾞﾘ	1
40		166-13200	BLOCK	ｼﾃﾝﾌﾞﾛﾂｸ	2
41		SM-8051002-TP	SCREW M5 L=10	ﾄﾒﾈｼﾞ	2
42		166-13101	CLAMP FOOT SUPPORT ARM, RIGHT	ｼｼﾞｱｰﾑﾀﾞｲ ﾐｷﾞ	1
43		166-14109	SHAFT	ｵｻｴｼﾖｳｺｳﾋﾟﾝ	2
44		166-13408	CLAMP FOOT SUPPORT SHAFT	ｼｼﾞｼﾞｸ	1
45		NM-6060001-SC	NUT M6	ﾛﾂｶｸﾅﾂﾄ M6 1ｼｭ	2
46		PJ-0460525-03	HOSE ELBOW	ﾎｰｽ ｴﾙﾎﾞ	8
47		PV-0105080-00	MECHANICAL VALVE	ﾒｶﾆｶﾙﾊﾞﾙﾌﾞ	4
48		167-04603	VALVE INSTALLING PLATE	ﾒｶﾆｶﾙﾊﾞﾙﾌﾞﾄﾘﾂｹﾊﾞﾝ	1
49		SM-6052002-TP	SCREW M5 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
50		167-22803	SPRING L	ｹｲｶｼﾞｭｳﾖｳ ｻﾗﾊﾞﾈL	4

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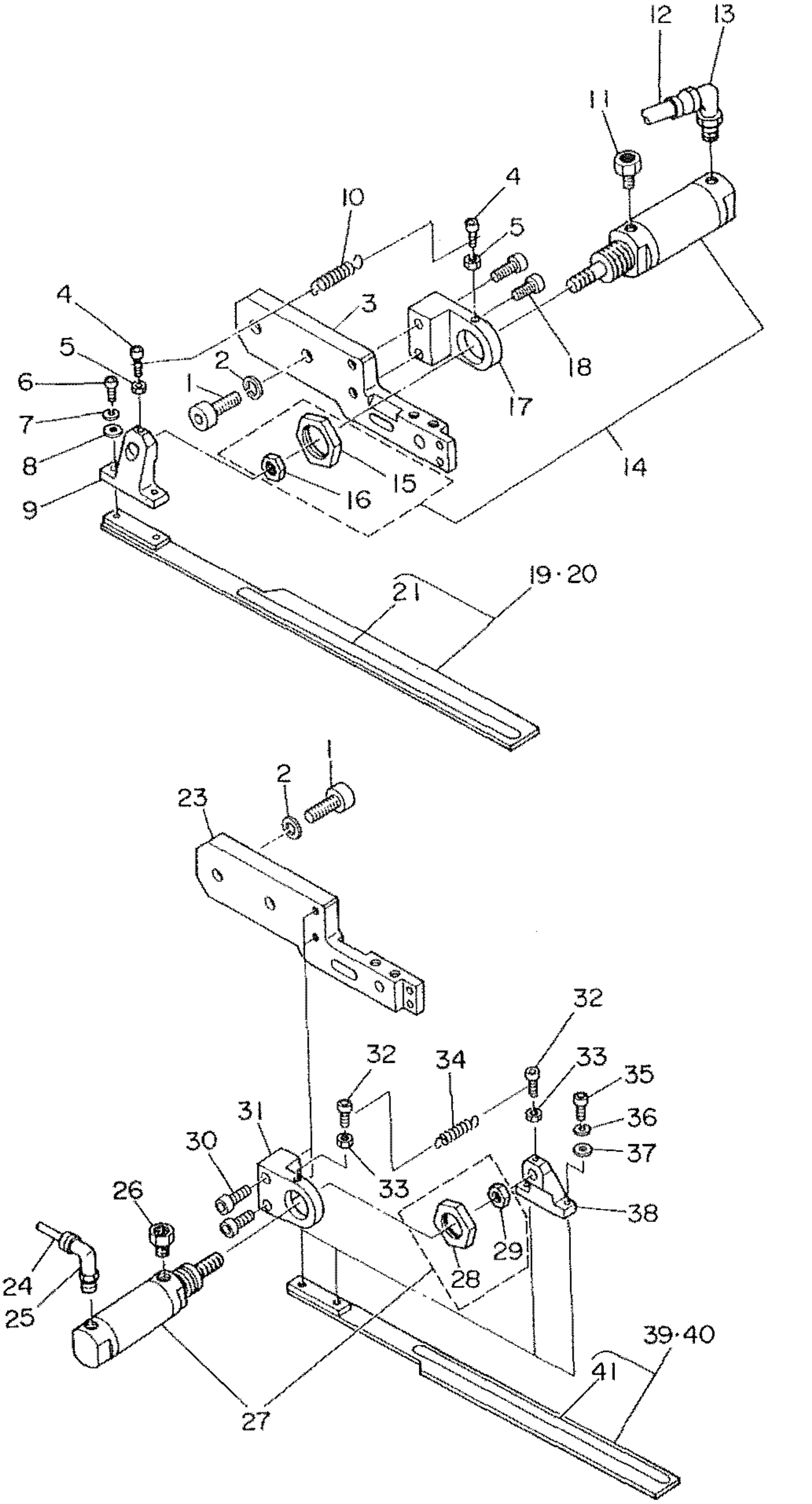
4. CLAMP FOOT COMPONENTS (2)
大押え関係 (2)



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		SM-6083002-TP	SCREW M8 L=30	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	4
2		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	4
3		166-96809	CLAMP FOOT ARM, RIGHT	ｵｵ ｵｻｴｱｰﾑ ﾐｷﾞ	1
4		SM-6031202-TP	SCREW M3X0.5 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
5		NM-6030001-SC	NUT M3	ﾛｯｶｸﾅｯﾄ M3X0.5 1ｼｭ	2
6		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
7		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
8		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
9		G5132-116-B00	FOLDING BRACKET	ｵﾘｺﾐﾌﾞﾗｹｯﾄ	1
10		G5129-116-C00	SPRING	ｵﾘｺﾐｲﾀ ﾋｷﾊﾞﾈ C	1
11		PX-0551010-00	ELEMENT	ｴﾚﾒﾝﾄ ﾄﾘﾂｹﾆｯﾌﾟﾙ	1
12		BT-0600400-EC	TUBE HOSE, BLUE	ｳﾚﾀﾝﾎｰｽ ｱｵ	1
13		PJ-3040651-01	ELBOW UNION 6XPT1/8	ｴﾙﾎﾞﾕﾆｵﾝ 6XPT1/8	1
14		G5402-116-AA0	WELT PATCH FOLDING CYL. ASM.	ｵﾘｺﾐ ｼﾘﾝﾀﾞ ｸﾐ	1
15		NM-6200002-SB	ROCK NUT	ﾛｯｶｸﾅｯﾄ M20 2ｼｭ	(1)
16		NM-6080002-SB	NUT M8	ﾛｯｶｸﾅｯﾄ M8 3ｼｭ	(1)
17		G5119-116-D00	FOLDING CYLINDER BRACKET,RIGHT	ｵﾘｺﾐｼﾘﾝﾀﾞ ﾌﾞﾗｹｯﾄ ﾐｷﾞ	1
18		SM-6051402-TP	SCREW M5X0.8 L=14	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
19	#01	G5119-117-0A0	FOLDING PLATE RIGHT ASM.	ｵﾘｺﾐｲﾀ ﾐｷﾞ ｸﾐ	1
20	#02	G5121-117-0A0	FOLDING PLATE RIGHT ASM. A	ｵﾘｺﾐｲﾀ ﾐｷﾞ A ｸﾐ	1
21		167-00304	REFLECTION SHEET	ﾊﾝｼｬｼｰﾄ	(1)
23		166-96908	CLAMP FOOT ARM, LEFT	ｵｵ ｵｻｴｱｰﾑ ﾋﾀﾞﾘ	1
24		BT-0600400-EC	TUBE HOSE, BLUE	ｳﾚﾀﾝﾎｰｽ ｱｵ	1
25		PJ-3040651-01	ELBOW UNION 6XPT1/8	ｴﾙﾎﾞﾕﾆｵﾝ 6XPT1/8	1
26		PX-0551010-00	ELEMENT	ｴﾚﾒﾝﾄ ﾄﾘﾂｹﾆｯﾌﾟﾙ	1
27		G5402-116-AA0	WELT PATCH FOLDING CYL. ASM.	ｵﾘｺﾐ ｼﾘﾝﾀﾞ ｸﾐ	1
28		NM-6200002-SB	ROCK NUT	ﾛｯｶｸﾅｯﾄ M20 2ｼｭ	(1)
29		NM-6080002-SB	NUT M8	ﾛｯｶｸﾅｯﾄ M8 3ｼｭ	(1)
30		SM-6051402-TP	SCREW M5X0.8 L=14	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
31		G5119-116-C00	FOLDING CYLINDER BRACKET,LEFT	ｵﾘｺﾐｼﾘﾝﾀﾞ ﾌﾞﾗｹｯﾄ ﾋﾀﾞﾘ	1
32		SM-6031202-TP	SCREW M3X0.5 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
33		NM-6030001-SC	NUT M3	ﾛｯｶｸﾅｯﾄ M3X0.5 1ｼｭ	2
34		G5129-116-C00	SPRING	ｵﾘｺﾐｲﾀ ﾋｷﾊﾞﾈ C	1
35		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
36		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
37		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
38		G5132-116-B00	FOLDING BRACKET	ｵﾘｺﾐﾌﾞﾗｹｯﾄ	1
39	#01	G5118-117-0A0	FOLDING PLATE LEFT ASM.	ｵﾘｺﾐｲﾀ ﾋﾀﾞﾘ ｸﾐ	1
40	#02	G5120-117-0A0	FOLDING PLATE LEFT ASM. A	ｵﾘｺﾐｲﾀ ﾋﾀﾞﾘ A ｸﾐ	1
41		167-00304	REFLECTION SHEET	ﾊﾝｼｬｼｰﾄ	(1)

NOTE(注記)#01.....For 8,10,12,14mm　　8,10,12,14mm 用
#02.....For 16,18,20mm　　16,18,20mm 用

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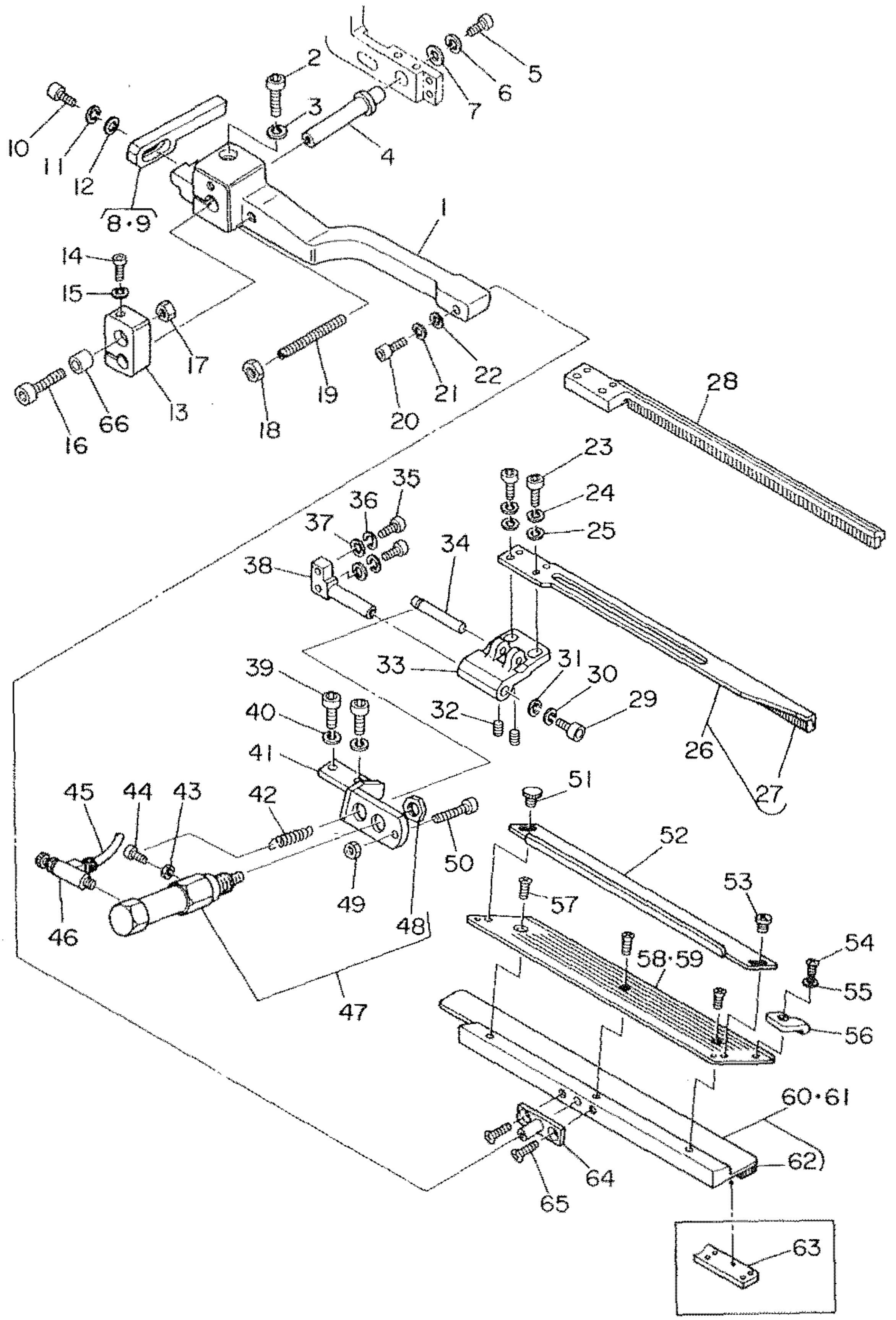
5. CLAMP FOOT COMPONENTS (3)
大押え関係（３）



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	ANT.
1		G5109-117-000	SUPPORT ARM, LEFT	ｵｻｴ ｼｼﾞｱｰﾑ ﾋﾀﾞﾘ	1
2		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	1
3		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	1
4		G5146-119-A00	SLIDING SHAFT A	ｽﾗｲﾄﾞｼﾞｸ A	1
5		SM-6051202-TP	SCREW M5X0.8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	1
6		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
7		G5108-119-000	WASHER	ﾜｯｼﾔ A	1
8	#01	G5131-116-C00	FOLDING PLATE STOPPER, LEFT	ｵﾘｺﾐｲﾀ ｽﾄｯﾊﾟｰ ﾋﾀﾞﾘ	1
9	#02	G5131-116-D00	STOPPER, LEFT	ｵﾘｺﾐｲﾀ ｽﾄｯﾊﾟｰ ﾋﾀﾞﾘ A	1
10		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
11		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
12		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	1
13		G5117-117-000	SLIDING METAL	ｽﾗｲﾄﾞｲﾀ	1
14		SM-6053002-TP	SCREW M5X0.8 L=30	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
15		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
16		SM-6065002-TP	SCREW M6 L=50	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=50	1
17		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
18		NM-6050001-SC	NUT M5	ﾛｯｶｸﾅｯﾄ M5X0.8 1ｼｭ	1
19		G5122-117-000	SUPPORT ARM STOPPER	ｼｼﾞｱｰﾑ ｽﾄｯﾊﾟ	1
20		SM-6040802-TR	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=8	1
21		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
22		WP-0450801-SD	WASHER 4.5X10.0X0.8	ﾋﾗｻﾞｶﾞﾈ 4.5X10X0.8	1
23		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
24		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
25		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
26		G5154-116-CA0	FLAP PRESSER ASM., LEFT	ﾌﾗｯﾌﾟｵｻｴ ﾋﾀﾞﾘ ｸﾐ	1
27		G5143-116-A00	FLAP PRESSER RUBBER SOLE	ﾌﾗｯﾌﾟｵｻｴ ｺﾞﾑ	(1)
28	#03	G5130-117-C00	FLAP PRESSER, LEFT	ﾌﾗｯﾌﾟｵｻｴ ﾋﾀﾞﾘ	1
29		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	1
30		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
31		G5108-119-000	WASHER	ﾜｯｼﾔ A	1
32		SM-8030502-TP	SCREW M3 L=5	ﾄﾒﾈｼﾞ M3X0.5 L=5	2
33		G5150-116-C00	FLAP PRESSER ARM, LEFT	ﾌﾗｯﾌﾟｵｻｴｱｰﾑ ﾋﾀﾞﾘ	1
34		G5148-116-C00	PIN	ﾌﾗｯﾌﾟｵｻｴ ﾋﾟﾝ	1
35		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
36		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
37		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
38		G5151-116-C00	FLAP PRESSER FULCRUM SHAFT	ﾌﾗｯﾌﾟｵｻｴ ｼﾃﾝｼﾞｸ	1
39		SM-6051202-TP	SCREW M5X0.8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	2
40		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
41		G5147-116-C00	CYLINDER BRACKET, LEFT	ﾌﾗｯﾌﾟｵｻｴ ｼﾘﾝﾀﾞﾌﾞﾗｹｯﾄ	1
42		167-01005	SPRING	ﾌﾗｯﾌﾟﾓﾄﾞｼｮｳﾊﾞﾈ	1
43		NM-6030001-SC	NUT M3	ﾛｯｶｸﾅｯﾄ M3X0.5 1ｼｭ	1
44		SM-6031002-TP	HEXAGONAL BOLT M3 X 10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=10	1
45		BT-0400251-ED	TUBE HOSE, GREEN	ｳﾚﾀﾝﾎｰｽ ﾐﾄﾞﾘ	1
46		PC-0105070-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	1
47		G5410-116-AA0	CYLINDER	ﾌﾗｯﾌﾟｵｻｴｼﾘﾝﾀﾞ ｸﾐ	1
48		NM-6100618-SB	NUT M10X1.25	ﾛｯｶｸﾅｯﾄ M10X1.25	(1)
49		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	1
50		SM-6042502-TP	SCREW M4X0.7 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=25	1
51		G5847-116-000	KNOB SCREW	ﾂﾏﾐﾈｼﾞ	1
52		G5140-116-000	FLAP SCALE	ﾌﾗｯﾌﾟｽｹｰﾙ	1
53		SM-5040451-SC	SCREW M4X0.7 L=4	ﾊﾞｲﾝﾄﾞｺﾈｼﾞ M4 L=4	1
54		SM-4030401-SC	SCREW (EUROPE)	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=4	1
55		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	1
56		G5123-117-000	FLAP STOPPER A	ﾌﾗｯﾌﾟ ｽﾄｯﾊﾟ A	1
57		SM-1040601-SC	SCREW M4X0.7 L=6	ｻﾗｺﾈｼﾞ M4X0.7 L=6	3
58	#01	G5137-116-C00	FLAP BASE PLATE, LEFT	ﾌﾗｯﾌﾟﾍﾞｰｽ ﾋﾀﾞﾘ	1
59	#02	G5137-116-D00	FLAP BASE PLATE, LEFT A	ﾌﾗｯﾌﾟﾍﾞｰｽ ﾋﾀﾞﾘ A	1
60	#01	G5111-117-0A0	GARMENT CLAMP PLATE LEFT ASM.	ﾐｺﾞﾛｸﾗﾝﾌﾟ ｸﾐ	1
61	#02	G5113-117-0A0	GARMENT CLAMP PLATE LEFT ASM.	ﾐｺﾞﾛｸﾗﾝﾌﾟ ｸﾐ	1
62		167-78409	GARMENT CLAMP RUBBER, LEFT	ﾐｺﾞﾛｸﾗﾝﾌﾟｺﾞﾑ(L)	(1)
63		167-04900	RUBBER CLAMP	ﾐｺﾞﾛｸﾗﾝﾌﾟｺﾞﾑ	1
64		G5144-116-C00	CLAMP FULCRUM PIN	ﾀﾞｲｵｻｴ ｸﾗﾝﾌﾟ ｼﾃﾝﾋﾟﾝ	1
65		SM-1041001-SC	SCREW M4X0.7 L=10	ｻﾗｺﾈｼﾞ M4X0.7 L=10	2
66		G5126-117-000	SPACER	ｽﾍﾟｰｻ	1

NOTE(注記)#01.....For 8,10,12,14mm — 8,10,12,14mm 用
#02.....For 16,18,20mm — 16,18,20mm 用
#03.....For box pocket — 箱ポケット用

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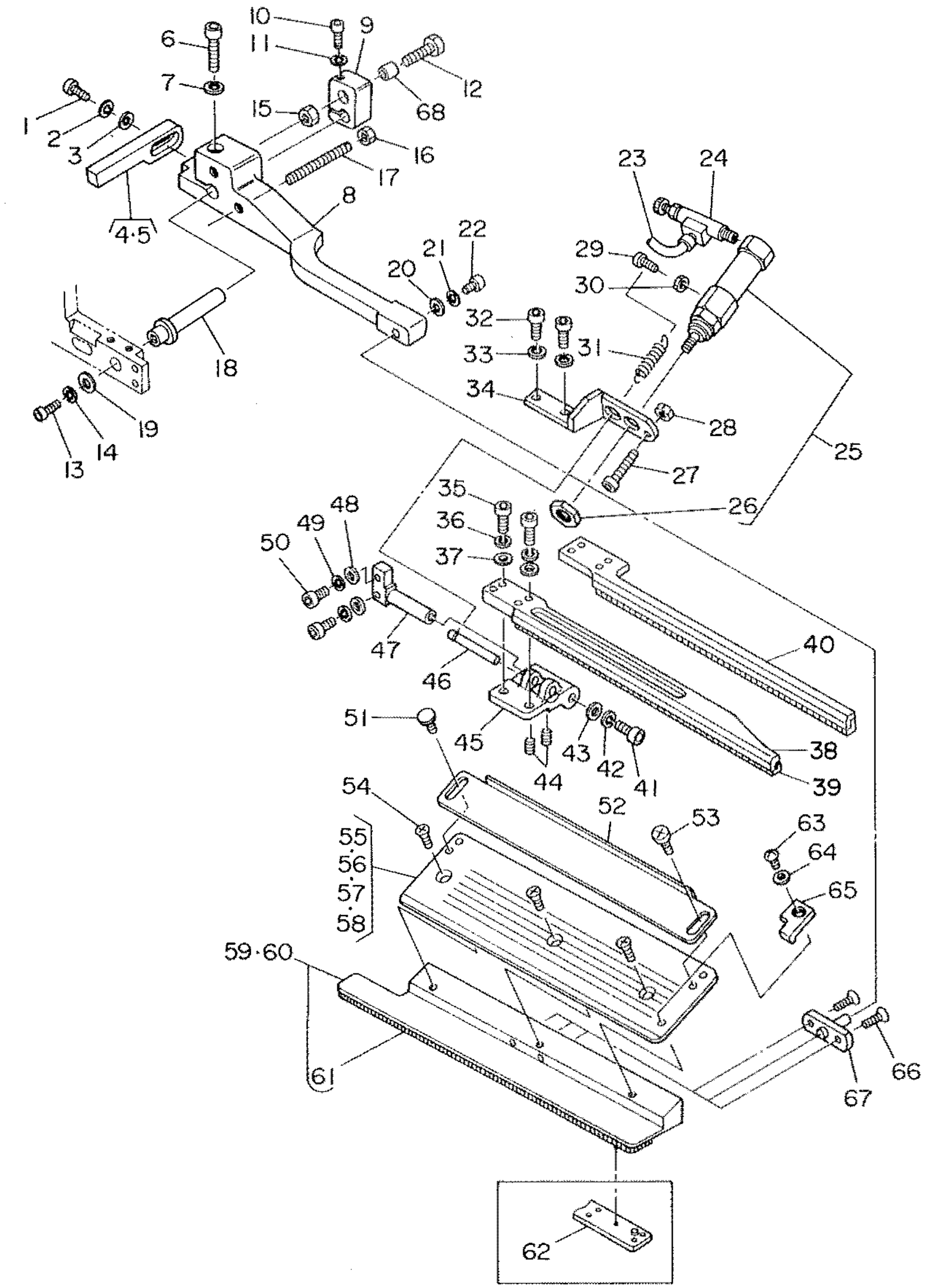
6. CLAMP FOOT COMPONENTS (4)
大押え関係（４）



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
2		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
3		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	1
4	#01	G5130-116-C00	STOPPER, RIGHT	ｵﾘｺﾐｲﾀ ｽﾄｯﾊﾟｰ ﾐｷﾞ	1
5	#02	G5130-116-D00	FOLDING PLATE STOPPER, RIGHT A	ｵﾘｺﾐｲﾀ ｽﾄｯﾊﾟｰ ﾐｷﾞ A	1
6		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	1
7		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	1
8		G5110-117-000	SUPPORT ARM, RIGHT	ｻｻｴ ｼｼﾞｱｰﾑ ﾐｷﾞ	1
9		G5117-117-000	SLIDING METAL	ｽﾗｲﾄﾞｲﾀ	1
10		SM-6053002-TP	SCREW M5X0.8 L=30	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
11		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
12		SM-6065002-TP	SCREW M6 L=50	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=50	1
13		SM-6051202-TP	SCREW M5X0.8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	1
14		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
15		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
16		NM-6050001-SC	NUT M5	ﾛｯｶｸﾅｯﾄ M5X0.8 1ｼｭ	1
17		G5122-117-000	SUPPORT ARM STOPPER	ｼｼﾞｱｰﾑ ｽﾄｯﾊﾟ	1
18		G5146-119-A00	SLIDING SHAFT A	ｽﾗｲﾄﾞｼﾞｸ A	1
19		G5108-119-000	WASHER	ﾘｯｼﾔ A	1
20		WP-0450801-SD	WASHER 4.5X10.0X0.8	ﾋﾗｻﾞｶﾞﾈ 4.5X10X0.8	1
21		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
22		SM-6040802-TR	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=8	1
23		G5460-116-000	TUBE HOSE, RED	ﾁｭｰﾌﾞﾎｰｽ ｱｶ	1
24		PC-0105070-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	1
25		G5410-116-AA0	CYLINDER	ﾌﾗｯﾌﾟｵｻｴｼﾘﾝﾀﾞ ｸﾐ	1
26		NM-6100818-SB	NUT M10X1.25	ﾛｯｶｸﾅｯﾄ M10X1.25	(1)
27		SM-6042502-TP	SCREW M4X0.7 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=25	1
28		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	1
29		SM-6031002-TP	HEXAGONAL BOLT M3 X 10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=10	1
30		NM-6030001-SC	NUT M3	ﾛｯｶｸﾅｯﾄ M3X0.5 1ｼｭ	1
31		G5128-116-000-A	FLAP CLAMPING CYLINDER SPRING	ﾌﾗｯﾌﾟｵｻｴ ｼﾘﾀﾞﾊﾞﾈ	1
32		SM-6051202-TP	SCREW M5X0.8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	2
33		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
34		G5147-116-D00	CYLINDER BRACKET, RIGHT	ﾌﾗｯﾌﾟｵｻｴ ｼﾘﾝﾀﾞﾌﾞﾗｹｯﾄ	1
35		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
36		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
37		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
38		G5141-116-CA0	FLAP PRESSER ASM., RIGHT	ﾌﾗｯﾌﾟｵｻｴ ﾐｷﾞ ｸﾐ	1
39		G5143-116-A00	FLAP PRESSER RUBBER SOLE	ﾌﾗｯﾌﾟｵｻｴ ｺﾞﾑ	(1)
40	#05	G5130-117-D00	FLAP PRESSER, RIGHT	ﾌﾗｯﾌﾟｵｻｴ ﾐｷﾞ	1
41		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	1
42		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
43		G5108-119-000	WASHER	ﾘｯｼﾔ A	1
44		SM-8030502-TP	SCREW M3 L=5	ﾄﾒﾈｼﾞ M3X0.5 L=5	2
45		G5149-116-C00	FLAP PRESSER ARM, RIGHT	ﾌﾗｯﾌﾟｵｻｴ ｱｰﾑ ﾐｷﾞ	1
46		G5148-116-C00	PIN	ﾌﾗｯﾌﾟｵｻｴ ﾋﾟﾝ	1
47		G5151-116-C00	FLAP PRESSER FULCRUM SHAFT	ﾌﾗｯﾌﾟｵｻｴ ｼﾃﾝｼﾞｸ	1
48		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
49		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
50		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
51		G5847-116-000	KNOB SCREW	ﾂﾏﾐﾈｼﾞ	1
52		G5140-116-000	FLAP SCALE	ﾌﾗｯﾌﾟｽｹｰﾙ	1
53		SM-5040451-SC	SCREW M4X0.7 L=4	ﾊﾞｲﾝﾄﾞｺﾈｼﾞ M4 L=4	1
54		SM-1040601-SC	SCREW M4X0.7 L=6	ｻﾗｺﾈｼﾞ M4X0.7 L=6	3
55	#01	G5138-116-C00	FLAP BASE PLATE, RIGHT	ﾌﾗｯﾌﾟﾍﾞｰｽ ﾐｷﾞ	1
56	#02	G5138-116-D00	FLAP BASE PLATE, RIGHT A	ﾌﾗｯﾌﾟﾍﾞｰｽ ﾐｷﾞ A	1
57	#03	G5138-116-E00	FLAP BASE PLATE, RIGHT E	ﾌﾗｯﾌﾟﾍﾞｰｽ ﾐｷﾞ E	1
58	#04	G5138-116-F00	FLAP BASE PLATE, RIGHT F	ﾌﾗｯﾌﾟﾍﾞｰｽ ﾐｷﾞ F	1
59	#01	G5112-117-0A0	GARMENT CLAMP PLATE RIGHT ASM.	ﾐｺﾞﾛｸﾗﾝﾌﾟ ｸﾐ	1
60	#02	G5114-117-0A0	GARMENT CLAMP PLATE RIGHT ASM.	ﾐｺﾞﾛｸﾗﾝﾌﾟ ｸﾐ	1
61		167-78508	GARMENT CLAMP RUBBER, RIGHT	ﾐｺﾞﾛｸﾗﾝﾌﾟｺﾞﾑ(R)	(1)
62		167-04900	RUBBER CLAMP	ﾐｺﾞﾛｸﾗﾝﾌﾟｺﾞﾑ	1
63		SM-4030401-SC	SCREW (EUROPE)	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=4	1
64		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	1
65		G5124-117-000	FLAP STOPPER B	ﾌﾗｯﾌﾟ ｽﾄｯﾊﾟ B	1
66		SM-1041001-SC	SCREW M4X0.7 L=10	ｻﾗｺﾈｼﾞ M4X0.7 L=10	2
67		G5144-116-C00	CLAMP FULCRUM PIN	ﾀﾞｲｵｻｴ ｸﾗﾝﾌﾟ ｼﾃﾝﾋﾟﾝ	1
68		G5126-117-000	SPACER	ｽﾍﾟｰｻ	1

NOTE(注記)#01.....For 8,10,12,14mm　8,10,12,14mm 用
#02.....For 16,18,20mm　16,18,20mm 用
#03.....For varied double welt 8,10,12,14mm　変形両玉縁 8,10,12,14mm 用
#04.....For varied double welt 16,18,20mm　変形両玉縁 16,18,20mm 用
#05.....For box pocket　箱ポケット用

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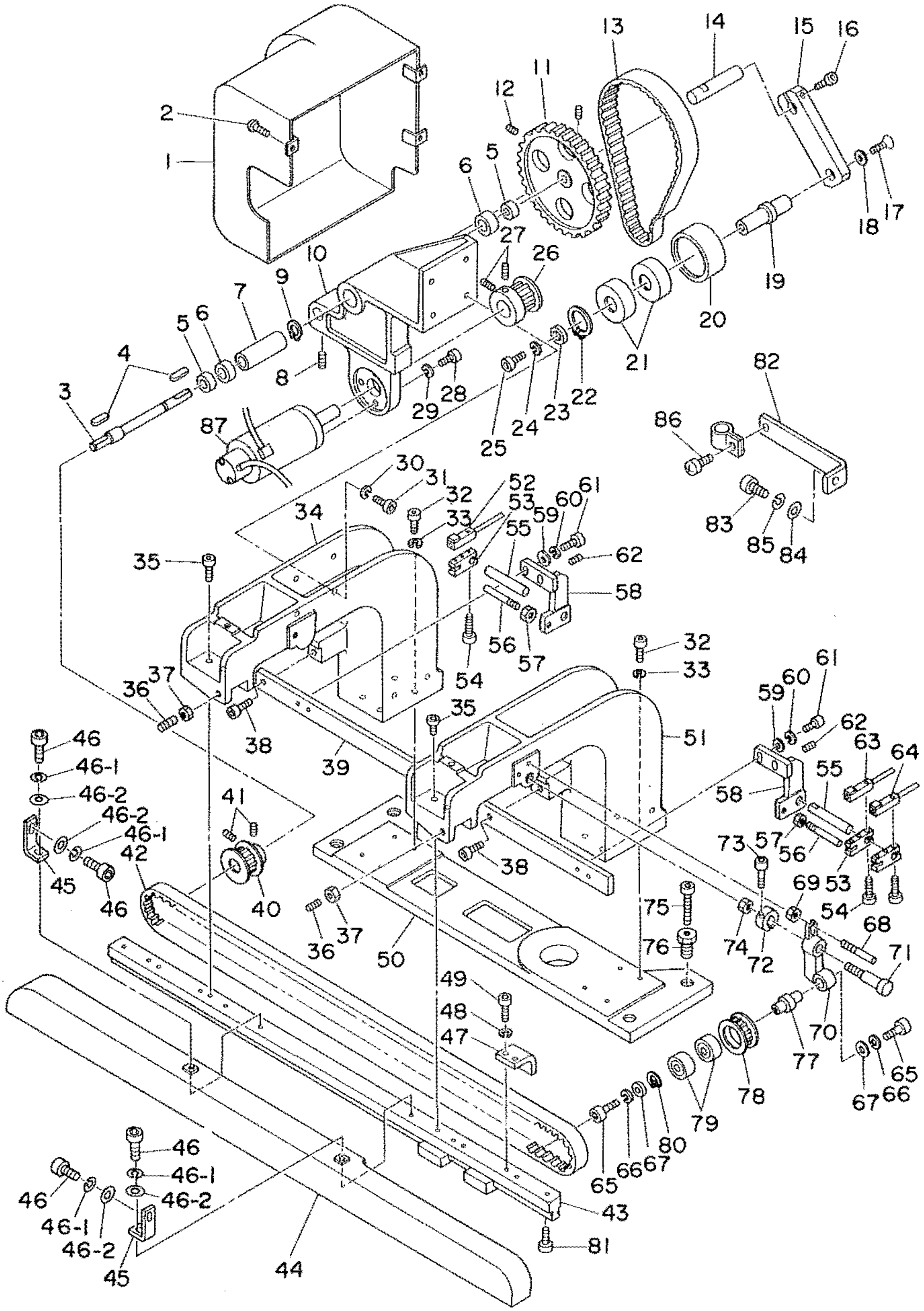
7. CLAMP FOOT FEED COMPONENTS
大押え送り関係



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ｾﾝﾒｲ	AMT.
1		166-12806	COVER	ｶﾊﾞｰ	1
2		SM-0050801-SC	SCREW	ﾄﾗｽﾈｼﾞ	3
3		166-09901	SHAFT	ｼｬﾌﾄ	1
4		167-21706	KEY	ﾍｲｺｳｷｰ(ｶｸﾏﾙ)	2
5		166-10107	COLLAR B	ｶﾗｰ B	2
6		SB-1120002-00	BEARING	ﾍﾞｱﾘﾝｸﾞ D=12X28	2
7		166-10008	COLLAR A	ｶﾗｰ A	1
8		SM-8051002-TP	SCREW M5 L=10	ﾄﾒﾈｼﾞ	1
9		RC-2800002-KP	RETAINIG PIN	Cｶﾞﾀﾄﾒﾘ 30.1 ｱﾅﾖｳ	2
10		166-09810	MOTOR BASE	ﾓｰﾀｰﾍﾞｰｽ	1
11		166-10404	TIMING PULLEY A	ﾀｲﾐﾝｸﾞﾌﾟｰﾘ A	1
12		SM-8040602-TP	SCREW M4X0.7 L=6	ﾄﾒﾈｼﾞ	2
13		167-22407	TIMING BELT	ﾀｲﾐﾝｸﾞﾍﾞﾙﾄ	1
14		166-10701	IDLER SHAFT	ｱｲﾄﾞﾗ ｼﾞｸ	1
15		166-10602	PULLEY INSTALLING ARM	ﾌﾟｰﾘ ﾄﾘﾂｹｱｰﾑ	1
16		SM-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	1
17		SM-1051001-SF	SCREW M5 L=10	ｻﾗﾈｼﾞ M5X0.8 L=10	1
18		167-25905	WASHER	ｻﾞｶﾞﾈ	1
19		166-10800	PULLEY PIN	ﾌﾟｰﾘ ﾄﾘﾂｹﾋﾟﾝ	1
20		166-11006	IDLER PULLEY	ｱｲﾄﾞﾗ ﾌﾟｰﾘ	1
21		167-10303	BEARING	ﾍﾞｱﾘﾝｸﾞ	2
22		RC-2200002-KP	RETAINING RING	Cｶﾞﾀﾄﾒﾜ	1
23		166-10909	WASHER	ﾜｯｼｬ	1
24		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
25		SM-6051002-TP	SCREW M5 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	1
26		166-10503	TIMING PULLEY B	ﾀｲﾐﾝｸﾞﾌﾟｰﾘ B	1
27		SM-8040802-TP	SCREW M4X8	ﾄﾒﾈｼﾞ M4X0.7 L=8	2
28		SM-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	4
29		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
30		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
31		SM-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	4
32		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	8
33		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	8
34		166-09711	STAND A	ｼﾁｭｳ(A)	1
35		SM-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	4
36		SM-8082002-TP	SCREW M8 L=20	ﾄﾒﾈｼﾞ M8 L=20	2
37		NM-6080001-SC	NUT M8X1.25	ﾛｯｶｸﾅｯﾄ M8 1ｼｭ	2
38		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	2
39		166-12004	GUIDE RAIL	ｶﾞｲﾄﾞﾚｰﾙ	1
40		166-10206	DRIVING PULLEY	ｸﾄﾞｳﾌﾟｰﾘ	1
41		SM-8040802-TP	SCREW M4X8	ﾄﾒﾈｼﾞ M4X0.7 L=8	2
42		167-22308	BELT	ﾍﾞﾙﾄ	1
43		166-11709	FEED RAIL	ｵｸﾘﾚｰﾙ	1
44		166-12608	BELT COVER	ﾍﾞﾙﾄｶﾊﾞｰ	1
45		166-12707	COVER INSTALLING PLATE	ｶﾊﾞｰﾄﾘﾂｹﾌﾞﾗｹｯﾄ	2
46		SM-6051002-TP	SCREW M5 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	4
46-1		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
46-2		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	4
47		166-11907	STOPPER	ｽﾄｯﾊﾟｰ	2
48		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
49		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	4
50		166-09505	STAND BASE	ｼﾁｭｳﾍﾞｰｽ	1
51		166-74608	STAND B	ｼﾁｭｳ B	1
52		164-63853	REAR DETECTING SWITCH ASM.	ｺｳｼﾝﾀﾝ ｹﾝﾁ.ｸﾐ	1
53		166-12202	SENSOR BASE	ｾﾝｻ ﾀﾞｲ	3
54		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	3
55		166-12400	SENSOR SLIDE SHAFT	ｾﾝｻ ｽﾗｲﾄﾞｼﾞｸ	2
56		166-12509	GUIDE PIE	ｶﾞｲﾄﾞﾎﾞｳ	2
57		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	2
58		166-12103	SENSOR BASE	ｾﾝｻ ﾍﾞｰｽ	2
59		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	4
60		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
61		SM-6051602-TP	SCREW M5X0.8 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=16	4
62		SM-8040502-TP	SCREW M4X0.7 L=5	ﾄﾒﾈｼﾞ M4X0.7 L=5	2
63		164-63754	SPEED DETECTING SWITCH ASM.	ｾﾞﾝｼﾝﾀﾝ ﾃﾞﾝｿｸｹﾝﾁ ｸﾐ	1
64		164-63655	FRONT DETECTING SWITCH ASM.	ｾﾞﾝｼﾝﾀﾝ ｹﾝﾁ ｸﾐ	1
65		SM-6051602-TP	SCREW M5X0.8 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=16	2
66		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
67		167-24403	WASHER	ｼﾞｭｳﾄﾞｳｼﾞｸｻﾞｶﾞﾈ	2
68		166-11402	GUIDE BAR A	ｶﾞｲﾄﾞﾎﾞｳ A	1
69		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
70		166-11105	TENSION BRACKET	ﾃﾝｼｮﾝﾌﾞﾗｹｯﾄ	1
71		166-11303	TENSION SCREW	ﾃﾝｼｮﾝﾈｼﾞ	1
72		166-11204	COLLAR	ｺﾃｲｶﾗｰ	1
73		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	1
74		NM-6120001-SC	NUT M12	ﾛｯｶｸﾅｯﾄ	1
75		SM-6085502-TP	SCREW M8 L=55	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M8 L=55	4
76		166-09604	ADJUSTING BOLT	ｱｼﾞｬｽﾄﾎﾞﾙﾄ	4
77		166-11501	FOLLOW SHAFT	ｼﾞｭｳﾄﾞｳｼﾞｸ	1
78		166-11600	FOLLOW PULLEY	ｼﾞｭｳﾄﾞｳｶﾞﾜﾌﾟｰﾘ	1
79		167-20005	BEARING	ﾍﾞｱﾘﾝｸﾞ	2
80		RC-2421211-KP	RETAINING RING	Cﾘﾝｸﾞ	1
81		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	7
82		167-02706	CORD BRACKET	ｾﾝﾄﾞﾒBKT	1
83		SM-6041202-SP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=12	1
84		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	1
85		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
86		SM-0040801-SF	SCREW M4X0.7 L=8	ﾄﾗｽｺﾈｼﾞ M4X0.7 L=8	1
87		165-67406	MOTOR	ｻｰﾎﾞﾓｰﾀｰ	1

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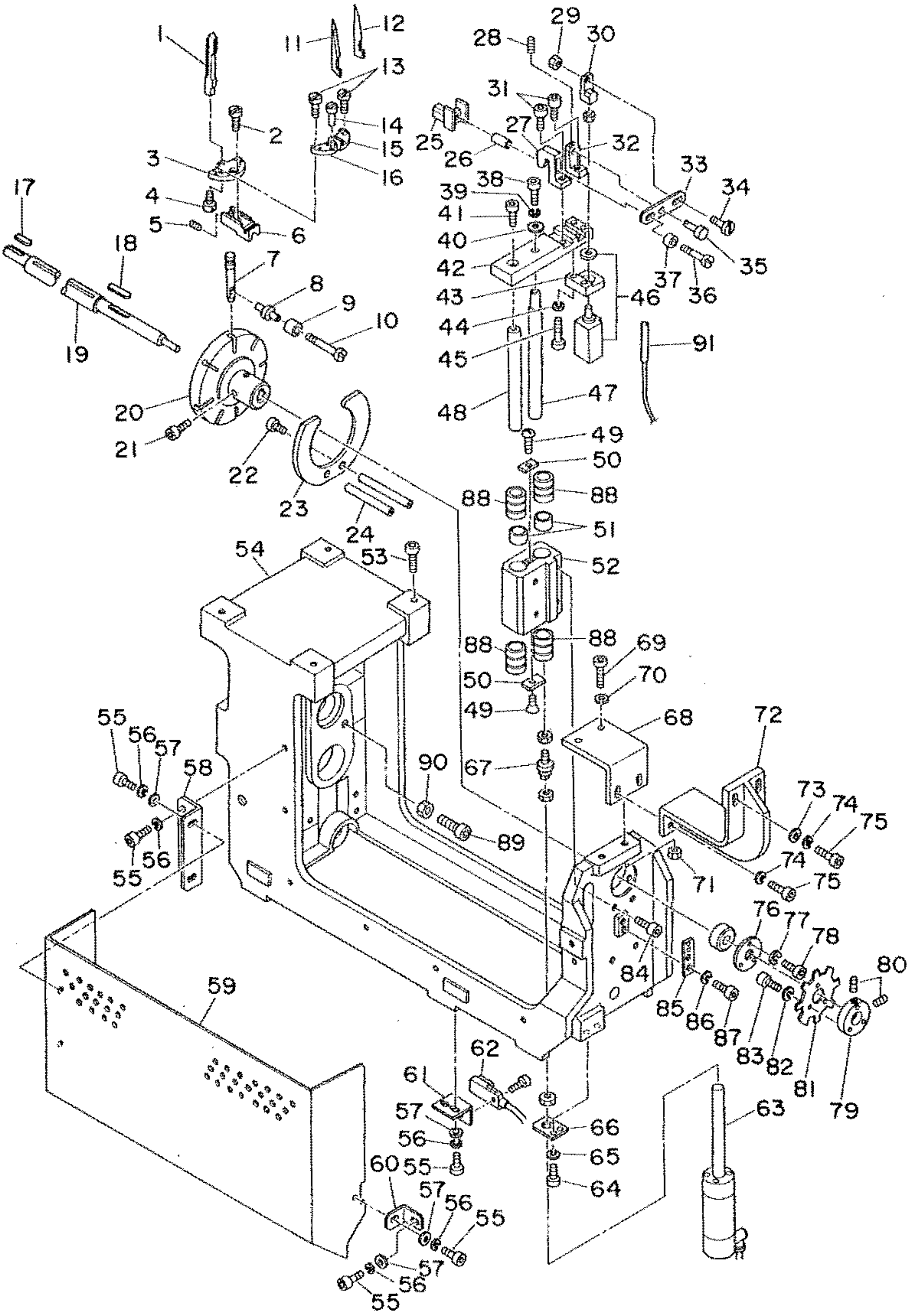
8. CORNER KNIFE COMPONENTS (1)
コーナーメス関係（１）



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋﾝﾒｲ	AMT.
1		166-07004	KNIFE GUIDE	ﾒｽｶﾞｲﾄﾞ	7
2		SS-7111120-SP	SCREW 11/64-40 L=10.5	ﾏﾙｾﾗﾈｼﾞ 11/64-40 L=10.5	7
3		166-06907	KNIFE HOLDER BASE	ﾒｽﾎﾙﾀﾞ ﾄﾞﾀﾞｲ	7
4		SS-7080820-SP	SCREW 1/8-44 L=7.7	ﾏﾙｾﾗﾈｼﾞ 1/8-44 L=7.7	7
5		SM-8040502-TP	SCREW M4X0.7 L=5	ﾄﾒﾈｼﾞ M4X0.7 L=5	7
6		166-04902	KNIFE BASE	ﾒｽﾀﾞｲ	7
7		166-05008	KNIFE BASE GUIDE BAR	ﾒｽﾀﾞｲｶﾞｲﾄﾞﾎﾞｳ	7
8		166-05206	ROLLER BOSS	ﾛｰﾗ ﾎﾞｽ	7
9		166-05107	ROLLER	ﾛｰﾗ	7
10		166-05305	ROLLER PIN	ﾛｰﾗ ﾋﾟﾝ	7
11	#01	166-07301	CORNER KNIFE A1	ｺｰﾅｰﾒｽ A1 (ｾｲﾐﾂ)	7
12	#01	166-07400	CORNER KNIFE A2	ｺｰﾅｰﾒｽ(A2)(ｾｲﾐﾂ)	7
13		SS-6081210-SP	SCREW 1/8-44 L=12	ｾﾗﾈｼﾞ 1/8-44 L=12	14
14		G5279-117-000	ECCENTRIC PIN	ﾒｽｺﾃｲ ﾍﾝｼﾝﾋﾟﾝ	14
15		166-07103	KNIFE HOLDER A	ﾒｽﾎﾙﾀﾞ A	7
16		166-07202	KNIFE HOLDER B	ﾒｽﾎﾙﾀﾞ B	7
17		167-21004	KEY	ﾍｲｺｳｷｰ (ｶｸﾏﾙ)	1
18		167-22001	KEY	ﾍｲｺｳｷｰ ﾘｮｳﾏﾙ	1
19		166-01106	BALL SPLINE	ﾎﾞｰﾙｽﾌﾟﾗｲﾝ	1
20		166-04308	KNIFE BASE WHEEL A	ﾒｽﾀﾞｲﾎｲｰﾙ A	1
21		SM-6061002-TP	SCREW M6 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=10	2
22		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
23		166-04001	KNIFE BASE GUIDE	ﾒｽﾀﾞｲｶﾞｲﾄﾞ	1
24		166-04100	GUIDE STUD	ｶﾞｲﾄﾞﾀﾞｲ	2
25		166-05503	CHUCK B	ﾁｬｯｸ B	1
26		166-06204	COLLAR B	ｶﾗｰ B	1
27		166-05602	CHUCK BRACKET	ﾁｬｯｸﾌﾞﾗｹｯﾄ	1
28		SM-8050812-TP	SCREW M5X8	ﾄﾒﾈｼﾞ M5X0.8 L=8	1
29		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
30		166-06808	CONNECTING BLOCK	ｺﾈｸﾀ	1
31		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
32		166-05701	LOCK BRACKET	ﾛｯｸｼﾃﾝﾌﾞﾗｹｯﾄ	1
33		166-05800	LEVER	ﾚﾊﾞｰ	1
34		166-05909	PIN A	ﾋﾟﾝ A	1
35		166-06303	PIN C	ﾋﾟﾝ C	1
36		166-06105	PIN B	ﾋﾟﾝ B	1
37		166-06402	COLLAR	ﾒﾀﾙ	1
38		SM-6051202-TP	SCREW M5X0.8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	1
39		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
40		167-24403	WASHER	ﾀﾞｺｳﾄﾞｳｼﾞｸｻﾞｶﾞﾈ	1
41		SM-6082002-TP	SCREW M8 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
42		166-06501	CHUCK BASE	ﾁｬｯｸﾀﾞｲ(ｺﾃｲｶﾞﾜ)	1
43		166-06709	CYLINDER BASE	ｼﾘﾝﾀﾞﾍﾞｰｽ	1
44		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
45		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
46		PA-1502003-A0	PIN CYLINDER	ﾋﾟﾝｼﾘﾝﾀﾞ	1
47		166-04506	GUIDE SHAFT A	ｶﾞｲﾄﾞｼﾞｸ A	1
48		166-04605	GUIDE SHAFT B	ｶﾞｲﾄﾞｼﾞｸ B	1
49		SM-1041001-SC	SCREW M4X0.7 L=10	ｻﾗｺﾈｼﾞ M4X0.7 L=10	2
50		166-04803	BEARING STOPPER	ﾍﾞｱﾘﾝｸﾞｽﾄｯﾊﾟ	2
51		166-04704	BEARING COLLAR	ﾍﾞｱﾘﾝｸﾞｶﾗｰ	2
52		166-04407	CORNER KNIFE BRACKET	ｺｰﾅｰﾒｽﾌﾞﾗｹｯﾄ	1
53		SM-6082502-TP	SCREW M8 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	4
54		166-00009	CORNER KNIFE FRAME	ｺｰﾅｰﾒｽﾌﾚｰﾑ	1
55		SM-6051002-TP	SCREW M5 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	8
56		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	8
57		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	6
58		166-00306	COVER INSTALLING PLATE B	ｶﾊﾞｰﾄﾘﾂｹﾌﾞﾗｹｯﾄ B	1
59		166-00108	SAFETY COVER	ｱﾝｾﾞﾝｶﾊﾞｰ	1
60		166-00207	COVER INSTALLING PLATE A	ｶﾊﾞｰﾄﾘﾂｹﾌﾞﾗｹｯﾄ A	1
61		166-00801	SWITCH INSTALLING PLATE	ｽｲｯﾁﾄﾘﾂｹﾌﾞﾗｹｯﾄ	1
62		164-63952	HOME POSITION SENSOR ASM.	ｺｰﾅｰﾒｽ ｹﾞﾝﾃﾝｹﾝｼ ｸﾐ	1
63		PA-2506501-00	CYLINDER	ｴｱｼﾘﾝﾀﾞ	1
64		SM-6051552-TP	SCREW M5 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
65		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
66		166-04209	CYLINDER BRACKET	ｼﾘﾝﾀﾞ ﾌﾞﾗｹｯﾄ	1
67		PX-5000160-00	FLOATING JOINT	ﾌﾛｰﾃｨﾝｸﾞｼﾞｮｲﾝﾄ	1
68		166-00900	FRAME RECEIVING BRACKET 2	ﾎﾝﾀｲｳｹﾌﾞﾗｹｯﾄ 2	1
69		SM-9062003-SC	SCREW M6 L=20	ﾛｯｶｸﾎﾞﾙﾄ M6 L=20	2
70		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
71		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	2
72		166-01007	FRAME RECEIVING BRACKET A	ﾎﾝﾀｲｳｹﾌﾞﾗｹｯﾄ A	1
73		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	2
74		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
75		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	4
76		166-01205	BEARING PRESSER PLATE A	ﾍﾞｱﾘﾝｸﾞｵｻｴ A	1
77		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	3
78		SM-6051002-TP	SCREW M5 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	3
79		166-03201	SENSOR BOSS	ｾﾝｻｰﾎﾞｽ	1
80		SM-8040602-TP	SCREW M4X0.7 L=6	ﾄﾒﾈｼﾞ	2
81		166-00504	SENSOR SLIT	ｾﾝｻ ｽﾘｯﾄ	1
82		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	3
83		SM-6031002-TP	HEXAGONAL BOLT M3 X 10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=10	3
84		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
85		166-00603	SENSOR BRACKET	ｾﾝｻｰﾌﾞﾗｹｯﾄ	1
86		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
87		SM-6051002-TP	SCREW M5 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	2
88		167-25004	LINEAR BUSHING	ﾘﾆｱﾌﾞｯｼｭ	4
89		SM-6055502-TP	SCREW M5X0.8 L=55	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
90		NM-6050001-SC	NUT M5	ﾛｯｶｸﾅｯﾄ M5X0.8 1ｼｭ	1
91		165-59452	SENSOR	ｾﾝｻｰ	1

NOTE(注記)#01.....Gauge part　　ゲージ部品
(Refer to the table on page 48.)　　(48ﾍﾟｰｼﾞの表をご参照ください)

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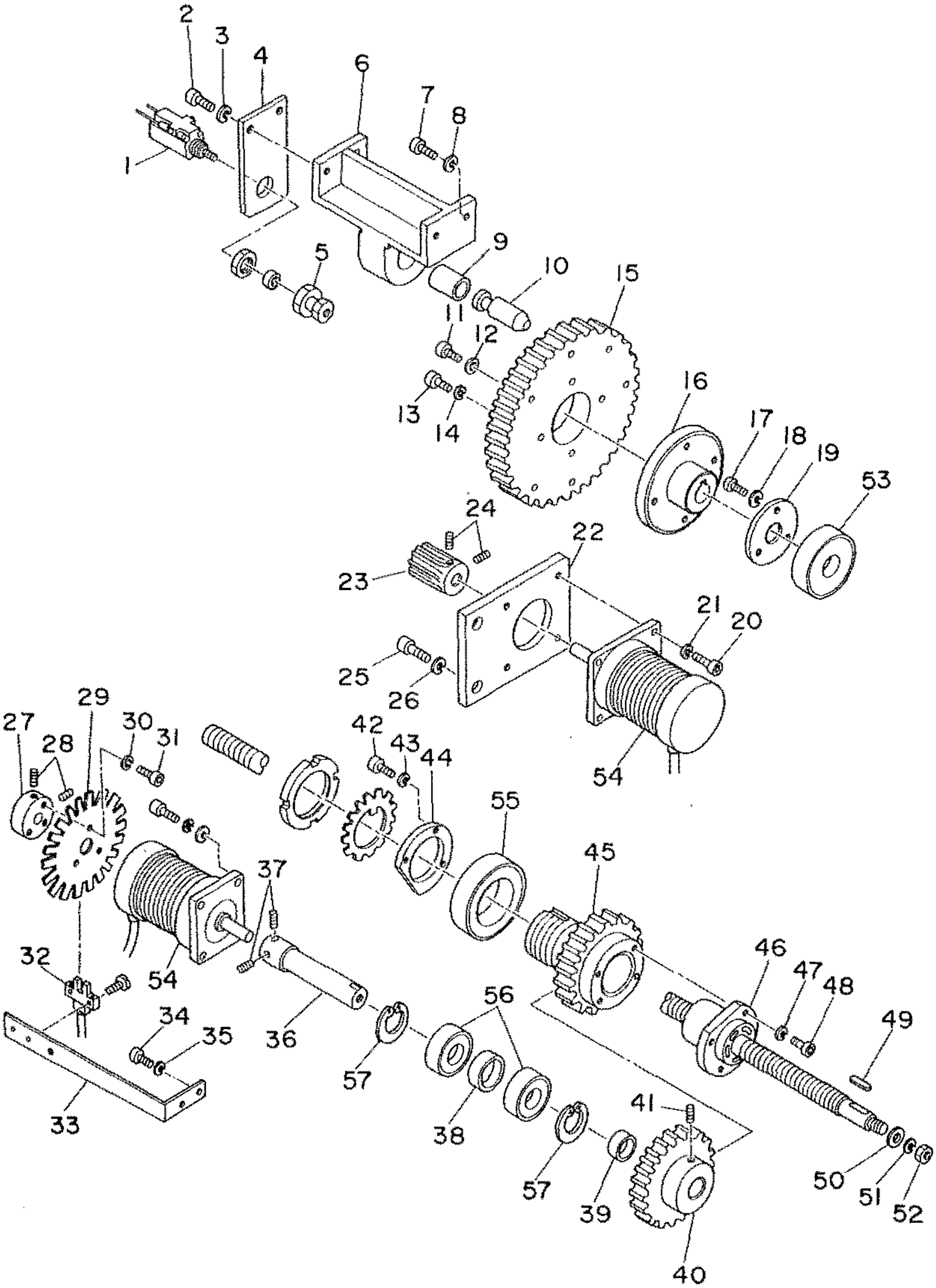
9. CORNER KNIFE COMPONENTS(2)
コーナーメス関係（２）



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋﾝﾒｲ	AMT.
1		PA-1501509-A0	PIN CYLINDER	ﾋﾟﾝｼﾘﾝﾀﾞ	1
2		SM-6061552-TP	SCREW M6 L=15	ﾛｸｶｸｱﾅﾎﾞﾙﾄ	2
3		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
4		166-02104	CYLINDER BRACKET	ｼﾘﾝﾀﾞ ﾌﾞﾗｹｯﾄ	1
5		166-01809	NOTCH B	ﾉｯﾁ B	1
6		166-01908	NOTCH BRACKET	ﾉｯﾁﾌﾞﾗｹｯﾄ	1
7		SM-6063002-TP	SCREW M6 L=30	ﾛｸｶｸｱﾅﾎﾞﾙﾄ	2
8		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
9		166-02005	NOTCH BUSHING	ﾉｯﾁﾌﾞｯｼｭ	1
10		166-01700	NOTCH A	ﾉｯﾁ A	1
11		SM-6051202-TP	SCREW M5X0.8 L=12	ﾛｸｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	1
12		167-24106	WASHER	ﾜｯｼｬ	1
13		SM-6052002-TP	SCREW M5 L=20	ﾛｸｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	4
14		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
15		166-01601	GEAR	ｷﾞﾔｰ	1
16		166-01304	GEAR INSTALLING BOSS	ｷﾞﾔｰﾄﾘﾂｹﾎﾞｽ	1
17		SM-6051002-TP	SCREW M5 L=10	ﾛｸｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	3
18		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	3
19		166-01205	BEARING PRESSER PLATE A	ﾍﾞｱﾘﾝｸﾞｵｻｴ A	1
20		SM-6041002-TP	SCREW M4 L=10	ﾛｸｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	4
21		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	4
22		166-01403	MOTOR BRACKET	ﾓｰﾀ ﾌﾞﾗｹｯﾄ	1
23		166-01502	PINION GEAR	ﾋﾟﾆｵﾝ	1
24		SM-8050602-TP	SCREW M5 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	2
25		SM-6061552-TP	SCREW M6 L=15	ﾛｸｶｸｱﾅﾎﾞﾙﾄ	2
26		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
27		166-03201	SENSOR BOSS	ｾﾝｻｰﾎﾞｽ	1
28		SM-8040602-TP	SCREW M4X0.7 L=6	ﾄﾒﾈｼﾞ	2
29		166-03102	SENSOR PLATE	ﾀﾞｯﾁｮｳｹﾝﾁｾﾝｻ	1
30		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	3
31		SM-6031002-TP	HEXAGONAL BOLT M3 X 10	ﾛｸｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=10	3
32		164-63556	ROTATION DETECT SENSOR ASM.	ﾊﾟﾙｽﾓｰﾀ ｶｲﾃﾝｹﾝﾁ ｸﾐ	1
33		166-03003	SENSOR BRACKET	ｾﾝｻｰﾌﾞﾗｹｯﾄ	1
34		SM-6041002-TP	SCREW M4 L=10	ﾛｸｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
35		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
36		166-02500	MOTOR SHAFT	ﾓｰﾀ ｼｬﾌﾄ	1
37		SM-8040602-TP	SCREW M4X0.7 L=6	ﾄﾒﾈｼﾞ	2
38		166-02302	BEARING COLLAR	ﾍﾞｱﾘﾝｸﾞｶﾗｰ	1
39		166-02401	BEARING COLLAR	ﾍﾞｱﾘﾝｸﾞｶﾗｰ	1
40		166-02609	MOTOR GEAR	ﾓｰﾀ ﾌﾞｷﾞﾔｰ	1
41		SM-8061002-TP	SCREW M6 L=10	ﾄﾒﾈｼﾞ M6 L=10	1
42		SM-6051002-TP	SCREW M5 L=10	ﾛｸｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	3
43		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	3
44		166-02906	BEARING PRESSER PLATE B	ﾍﾞｱﾘﾝｸﾞｵｻｴ B	1
45		166-02708	BALL SCREW GEAR	ﾎﾞｰﾙﾈｼﾞﾌﾞｷﾞﾔｰ	1
46		166-02807	BALL SCREW	ﾒｽｵｸﾘﾎﾞｰﾙﾈｼﾞ	1
47		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
48		SM-6052002-TP	SCREW M5 L=20	ﾛｸｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	4
49		167-21805	KEY	ﾍｲｺｳｷｰ(ﾘｮｳﾏﾙ)	1
50		WP-0841600-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ	1
51		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	1
52		NM-6080001-SC	NUT M8X1.25	ﾛｸｶｸﾅｯﾄ M8 1ｼｭ	1
53		167-20609	BEARING	ﾍﾞｱﾘﾝｸﾞ	1
54		164-60552	STEPPING MOTOR ASM.	ｽﾃｯﾌﾟﾓｰﾀ ｿｸｾﾝ ｸﾐ	2
55		167-20104	BEARING	ﾍﾞｱﾘﾝｸﾞ	1
56		167-10105	BEARING	ﾍﾞｱﾘﾝｸﾞ	2
57		RC-2800002-KP	RETAINIG PIN	Cｶﾞﾀﾄﾒﾜ 30.1 ｱﾅﾖｳ	2

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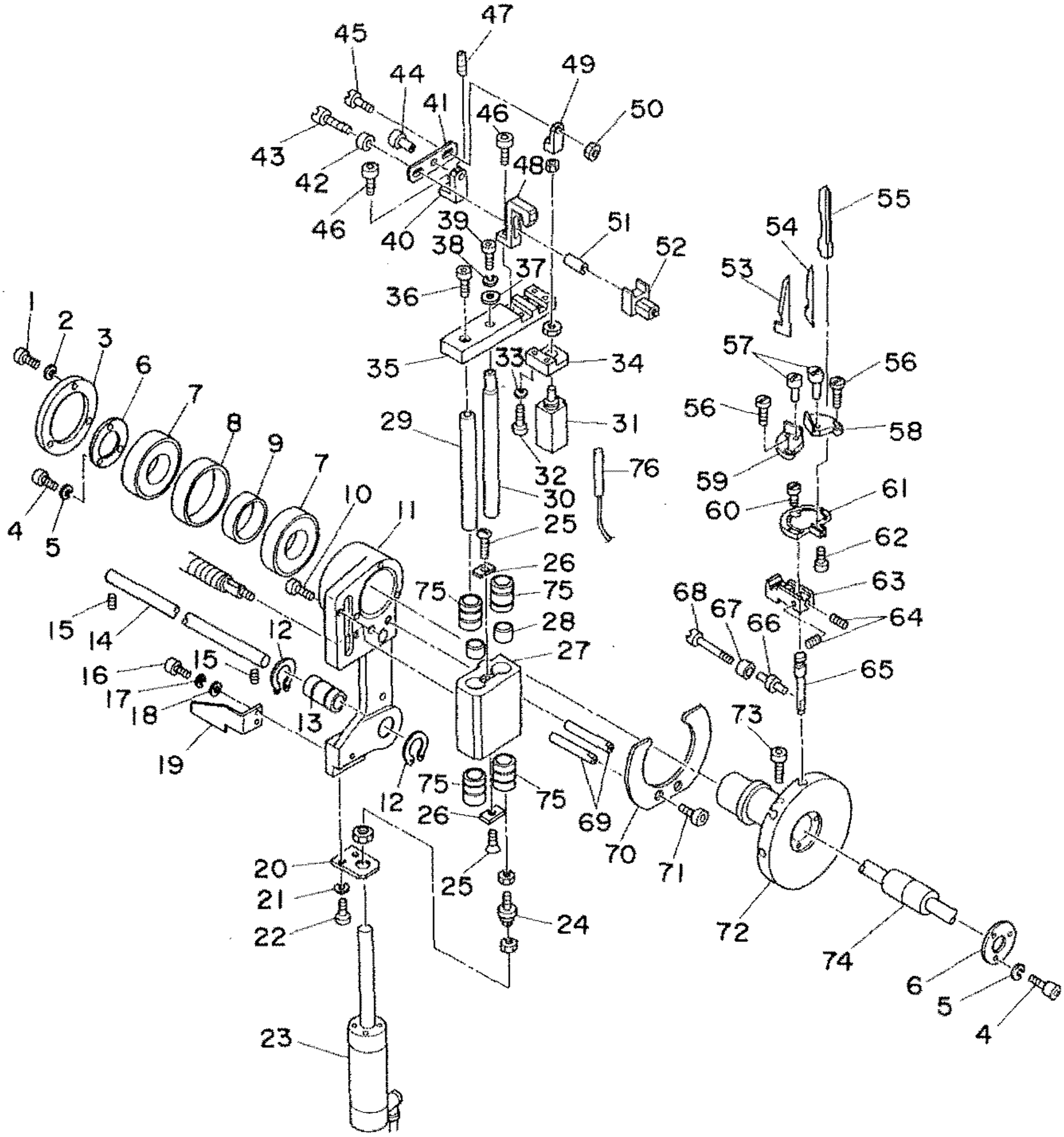
10. CORNER KNIFE COMPONENTS (3)
コーナーメス関係（３）



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		SM-6051002-TP	SCREW M5 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	3
2		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	3
3		166-03904	BEARING PRESSER PLATE D	ﾍﾞｱﾘﾝｸﾞｵｻｴ D	1
4		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	6
5		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	6
6		166-03805	BEARING PRESSER PLATE C	ﾍﾞｱﾘﾝｸﾞｵｻｴ C	2
7		167-20708	BEARING	ﾍﾞｱﾘﾝｸﾞ	2
8		166-03607	BEARING COLLAR B	ﾍﾞｱﾘﾝｸﾞｶﾗｰ B	1
9		166-03508	BEARING COLLAR A	ﾍﾞｱﾘﾝｸﾞｶﾗｰ A	1
10		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
11		166-03300	SLIDE BRACKET	ｽﾗｲﾄﾞﾌﾞﾗｹｯﾄ	1
12		167-27208	RETAINING RING	Cｶﾞﾀｼﾞｸﾖｳﾄﾒﾜ	2
13		167-21607	LINEAR BUSHING	ﾘﾆｱﾌﾞｯｼｭ	1
14		166-00405	SLIDE SHAFT	ｽﾗｲﾄﾞｼｬﾌﾄ	1
15		SM-8061002-TP	SCREW M6 L=10	ﾄﾒﾈｼﾞ M6 L=10	2
16		SM-6051002-TP	SCREW M5 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	2
17		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
18		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	2
19		166-00702	SWITCH DETECT PLATE	ｽｲｯﾁｹﾝﾁﾊﾞﾝ	1
20		166-04209	CYLINDER BRACKET	ｼﾘﾝﾀﾞ ﾌﾞﾗｹｯﾄ	1
21		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
22		SM-6051552-TP	SCREW M5 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
23		PA-2506501-00	CYLINDER	ｴｱｼﾘﾝﾀﾞ	1
24		PX-5000160-00	FLOATING JOINT	ﾌﾛｰﾃｨﾝｸﾞｼﾞｮｲﾝﾄ	1
25		SM-1041001-SC	SCREW M4X0.7 L=10	ｻﾗｺﾈｼﾞ M4X0.7 L=10	2
26		166-04803	BEARING STOPPER	ﾍﾞｱﾘﾝｸﾞｽﾄｯﾊﾟ	2
27		166-04407	CORNER KNIFE BRACKET	ｺｰﾅｰﾒｽﾌﾞﾗｹｯﾄ	1
28		166-04704	BEARING COLLAR	ﾍﾞｱﾘﾝｸﾞｶﾗｰ	2
29		166-04605	GUIDE SHAFT B	ｶﾞｲﾄﾞｼﾞｸ B	1
30		166-04506	GUIDE SHAFT A	ｶﾞｲﾄﾞｼﾞｸ A	1
31		PA-1502003-A0	PIN CYLINDER	ﾋﾟﾝｼﾘﾝﾀﾞ	1
32		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
33		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
34		166-06709	CYLINDER BASE	ｼﾘﾝﾀﾞﾍﾞｰｽ	1
35		166-06600	CHUCK BASE	ﾁｬｯｸﾀﾞｲ(ｲﾄﾞｳｶﾞﾘ)	1
36		SM-6082002-TP	SCREW M8 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
37		167-24403	WASHER	ｼﾞｮｳﾄﾞｳｼﾞｸｻﾞｶﾞﾈ	1
38		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
39		SM-6051202-TP	SCREW M5X0.8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	1
40		166-05701	LOCK BRACKET	ﾛｯｸｼﾃﾝﾌﾞﾗｹｯﾄ	1
41		166-05800	LEVER	ﾚﾊﾞｰ	1
42		166-06402	COLLAR	ﾒﾀﾙ	1
43		166-06105	PIN B	ﾋﾟﾝ B	1
44		166-06303	PIN C	ﾋﾟﾝ C	1
45		166-05900	PIN A	ﾋﾟﾝ A	1
46		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
47		SM-8050812-TP	SCREW M5X8	ﾄﾒﾈｼﾞ M5X0.8 L=8	1
48		166-05602	CHUCK BRACKET	ﾁｬｯｸﾌﾞﾗｹｯﾄ	1
49		166-06808	CONNECTING BLOCK	ｺﾈｸﾀ	1
50		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
51		166-06204	COLLAR B	ｶﾗｰ B	1
52		166-05503	CHUCK B	ﾁｬｯｸ B	1
53	#01	166-07400	CORNER KNIFE A2	ｺｰﾅｰﾒｽ(A2)(ｾﾗﾐｯｸ)	7
54	#01	166-07301	CORNER KNIFE A1	ｺｰﾅｰﾒｽ A1 (ｾﾗﾐｯｸ)	7
55		166-07004	KNIFE GUIDE	ﾒｽｶﾞｲﾄﾞ	7
56		SS-6081210-SP	SCREW 1/8-44 L=12	ｻﾗﾈｼﾞ 1/8-44 L=12	14
57		G5279-117-000	ECCENTRIC PIN	ﾒｽｺﾃｲ ｴｷｾﾝﾋﾟﾝ	14
58		166-07202	KNIFE HOLDER B	ﾒｽﾎﾙﾀﾞ B	7
59		166-07103	KNIFE HOLDER A	ﾒｽﾎﾙﾀﾞ A	7
60		SS-7111120-SP	SCREW 11/64-40 L=10.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=10.5	7
61		166-06907	KNIFE HOLDER BASE	ﾒｽﾎﾙﾀﾞ ﾄﾞﾀﾞｲ	7
62		SS-7080820-SP	SCREW 1/8-44 L=7.7	ﾏﾙﾋﾗﾈｼﾞ 1/8-44 L=7.7	7
63		166-04902	KNIFE BASE	ﾒｽﾀﾞｲ	7
64		SM-8040502-TP	SCREW M4X0.7 L=5	ﾄﾒﾈｼﾞ M4X0.7 L=5	7
65		166-05008	KNIFE BASE GUIDE BAR	ﾒｽﾀﾞｲｶﾞｲﾄﾞﾎﾞｳ	7
66		166-05206	ROLLER BOSS	ﾛｰﾗ ﾎﾞｽ	7
67		166-05107	ROLLER	ﾛｰﾗ	7
68		166-05305	ROLLER PIN	ﾛｰﾗ ﾋﾟﾝ	7
69		166-04100	GUIDE STUD	ｶﾞｲﾄﾞﾀﾞｲ	2
70		166-04001	KNIFE BASE GUIDE	ﾒｽﾀﾞｲｶﾞｲﾄﾞ	1
71		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
72		166-03409	KNIFE BASE WHEEL B	ﾒｽﾀﾞｲﾎｲｰﾙ B	1
73		SM-6061002-TP	SCREW M6 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=10	1
74		166-03706	SPLINE NUT COLLAR	ｽﾌﾟﾗｲﾝﾅｯﾄｶﾗｰ	1
75		167-25004	LINEAR BUSHING	ﾘﾆｱﾌﾞｯｼｭ	4
76		165-59353	SENSOR	ｾﾝｻｰ	1

NOTE(注記)#01.....Gauge part
(Refer to the table on page 48.)

ゲージ部品
(48ﾍﾟｰｼﾞの表をご参照ください)

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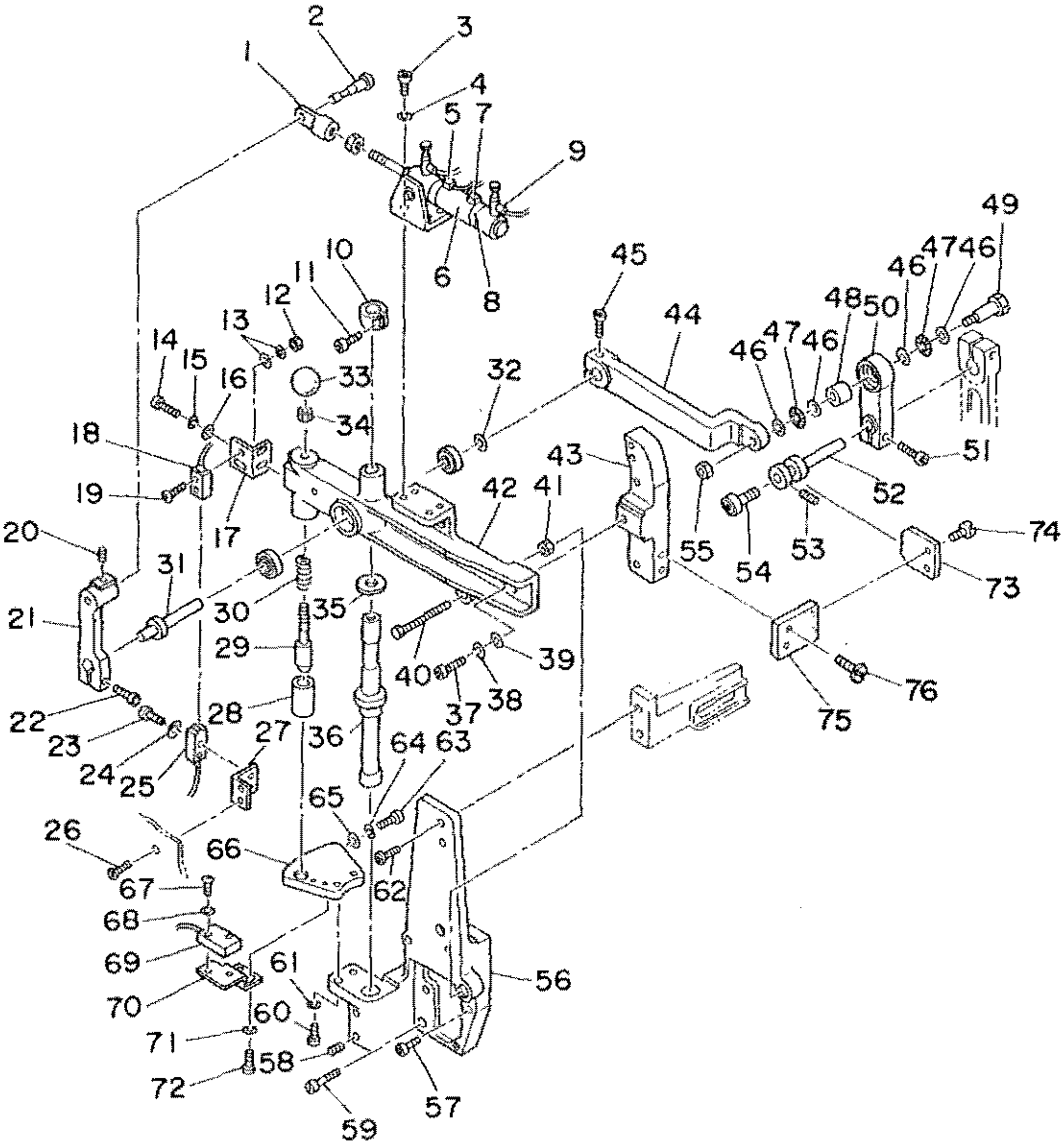
11. BINDER COMPONENTS (1)
バインダー関係（１）



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋﾝﾒｲ	AMT.
1		PA-9000140-00	KNUCKLE JOINT	1ﾔﾏﾅｯｸﾙｼﾞｮｲﾝﾄ	1
2		167-66008	KNUCKLE PIN	ﾅｯｸﾙﾋﾟﾝ	1
3		SM-6051002-TP	SCREW M5 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	4
4		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
5		165-56052	SENSOR CABLE ASM.	ﾊﾞｲﾝﾀﾞｲﾄﾞｳｼﾞｮｳｼｮｳｹﾝﾁ	1
6		PA-2504501-A0	AIR CYLINDER	ｴｱｼﾘﾝﾀﾞ	1
7		165-55955	SENSOR CABLE ASM.	ﾊﾞｲﾝﾀﾞｲﾄﾞｳｶｺｳｹﾝﾁｹｰﾌﾞﾙｸﾐ	1
8		167-27109	BAND	ﾊﾞﾝﾄﾞ	2
9		PC-0151070-00	SPEED CONTROLLER	ｽﾋﾟｺﾝ	2
10		167-65406	SLIT COLLAR	ｽﾘｯﾄｶﾗｰ	1
11		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	1
12		NM-6030001-SC	NUT M3	ﾛｯｶｸﾅｯﾄ M3X0.5 1ｼｭ	1
13		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	3
14		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
15		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
16		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
17		167-65505	SENSOR BRACKET	ｺｳﾃﾞﾝｶﾝ BKT	1
18		165-56656	RECEIVING SENSOR CABLE ASM.	ﾇﾉｹﾝﾁｼﾞｭｺｳｶﾞﾜｹｰﾌﾞﾙ ｸﾐ	1
19		SM-4031601-SC	SCREW M3 L=16	ﾅﾍﾞｺﾈｼﾞ M3 L=16	2
20		SM-8050812-TP	SCREW M5X8	ﾄﾒﾈｼﾞ M5X0.8 L=8	1
21		167-65901	CYLINDER LEVER	ｼﾘﾝﾀﾞｰ ﾚﾊﾞｰ	1
22		SM-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	1
23		SM-4031601-SN	SCREW M3X0.5 L=16	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=16	2
24		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	2
25		165-56557	PROJECTION SENSOR CABLE ASM.	ﾇﾉｹﾝﾁﾄｳｺｳｶﾞﾜｹｰﾌﾞﾙ ｸﾐ	1
26		167-80207	SCREW	ｺｳﾃﾞﾝｶﾝ ﾌﾞﾗｹｯﾄﾖｳ ﾄﾒﾈｼﾞ	2
27		166-56407	SENSOR BRACKET (2)	ｺｳﾃﾞﾝｶﾝﾌﾞﾗｹｯﾄ(2)	1
28		166-53107	GUIDE COLLAR	ｶﾞｲﾄﾞｶﾗｰ	1
29		166-53008	STOPPER PIN	ｽﾄｯﾊﾟ ﾋﾟﾝ	1
30		167-23801	SPRING	ｱｯｼｭｸｺｲﾙﾊﾞﾈ	1
31		167-65802	LEVER SHAFT NO.2	ﾀﾞｲ2 ﾚﾊﾞｰｼﾞｸ	1
32		167-67402	COLLAR	ｶﾗｰ	1
33		167-22902	KNOB	ﾉﾌﾞ	1
34		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
35		167-65307	THRUST WASHER	ｽﾗｽﾄ ﾜｯｼｬ	1
36		167-65208	BINDER SHAFT	ﾊﾞｲﾝﾀﾞ ｼﾞｸ	1
37		SM-6082502-TP	SCREW M8 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
38		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	1
39		WP-0841600-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ	1
40		166-98409	STOPPER BOLT	ｽﾄｯﾊﾟｰ ﾎﾞﾙﾄ	1
41		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
42		167-65109	BINDER BASE	ﾊﾞｲﾝﾀﾞ ﾍﾞｰｽ	1
43		167-66107	SLOPING GUIDE	ﾐｿﾞｶﾑ	1
44		167-66206	LEVER NO.2	ﾀﾞｲ2 ﾚﾊﾞｰ	1
45		SM-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	1
46		G5325-119-000	THRUST WASHER	ｽﾗｽﾄﾜｯｼｬ	4
47		G5324-119-000	THRUST NEEDLE BEARING	ｽﾗｽﾄ ﾆｰﾄﾞﾙ ﾍﾞｱﾘﾝｸﾞ	2
48		G5323-119-000	SEPARABLE-CAGE NEEDLE BEARING	ﾆｰﾄﾞﾙ ﾍﾞｱﾘﾝｸﾞ	1
49		G5303-119-000	LEVER PIN	ﾚﾊﾞｰﾋﾟﾝ	1
50		G5306-119-000	LEVER NO.1	ﾀﾞｲｲﾁﾚﾊﾞｰ	1
51		SM-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	1
52		167-66305	BINDER PIVOT SHAFT	ﾊﾞｲﾝﾀﾞｰ ｼﾃﾝｼﾞｸ	1
53		SM-8040602-TP	SCREW M4X0.7 L=6	ﾄﾒﾈｼﾞ	1
54		167-80603	CAM FOLLOWER	ｶﾑﾌｫﾛｱｰ	1
55		NM-6100001-SC	NUT M10X1.5	ﾛｯｶｸﾅｯﾄ M10 1ｼｭ	1
56		167-65000	BINDER BRACKET	ﾊﾞｲﾝﾀﾞ ﾌﾞﾗｹｯﾄ	1
57		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	3
58		SM-8050812-TP	SCREW M5X8	ﾄﾒﾈｼﾞ M5X0.8 L=8	2
59		166-52505	POSITIONING PIN	ｲﾁｷﾞﾒﾋﾟﾝ	1
60		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	2
61		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
62		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	2
63		SM-6051202-TP	SCREW M5X0.8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	1
64		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
65		167-24403	WASHER	ｼﾞｭｳﾄﾞｳｼﾞｸｻﾞｶﾞﾈ	1
66		167-65604	POSITIONING PLATE	ｲﾁｷ ﾒﾊﾞﾝ	1
67		SM-3031401-SC	SCREW M3X0.5 L=14	ﾏﾙｺﾈｼﾞ	2
68		WP-0320501-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ 3.2X7X0.5	2
69		164-64257	BINDER ROTATION SENSOR ASM.	ﾊﾞｲﾝﾀﾞ ｶｲﾃﾝｹﾝﾁ ｸﾐ	1
70		167-65703	SENSOR BRACKET	ｷﾝｾｯﾄﾘｯｹﾌﾞﾗｹｯﾄ ﾄﾒﾈｼﾞ	1
71		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
72		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
73		167-72105	OSCILLATION PREVENTING PLATE	ﾌﾚﾄﾞﾒﾊﾞﾝ	1
74		SS-4090815-SP	SCREW 9/64-40 L=8	ﾅﾍﾞﾈｼﾞ 9/64-40 L=8	2
75		167-72006	PLATE INSTALLING BASE	ﾌﾚﾄﾞﾒﾄﾘﾂｹﾀﾞｲ	1
76		SS-4090815-SP	SCREW 9/64-40 L=8	ﾅﾍﾞﾈｼﾞ 9/64-40 L=8	2

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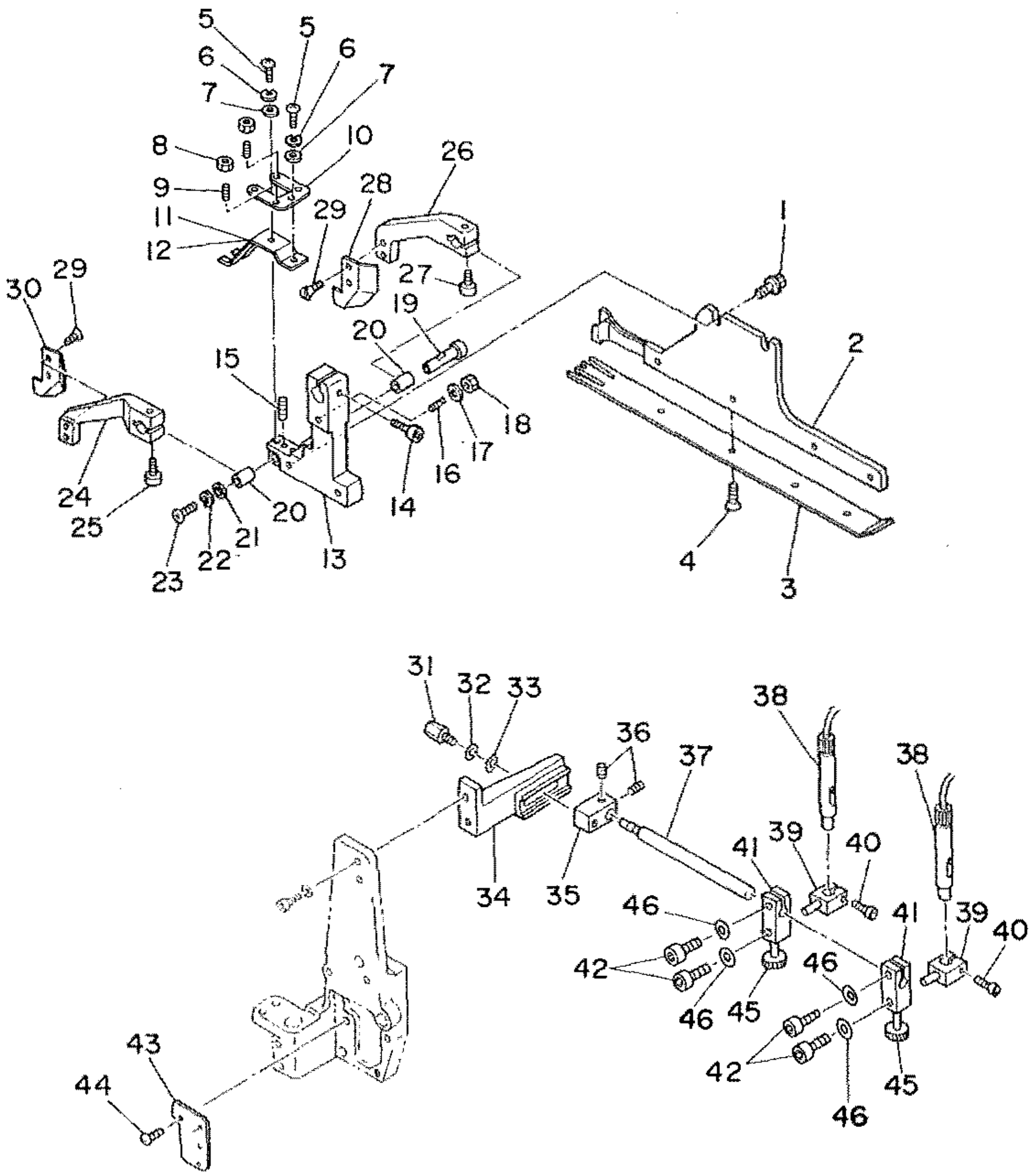
12. BINDER COMPONENTS (2)
バインダー関係 (2)



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		G5377-139-000	SCREW M4 L=8	ﾊﾞｲﾝﾀﾞ ｷﾊﾞﾝﾄﾒﾈｼﾞ	2
2		168-12703	BINDER CIRCUIT BOARD	ﾊﾞｲﾝﾀﾞｰｷﾊﾞﾝ	1
3	#01	167-85404	WELT PATCH BASE PLATE	ﾀﾏﾇﾉｼﾞｮｳｷﾞ	1
4		G5333-119-000	SCREW M2 L=4	ﾀﾏﾇﾉｷﾊﾞﾝ ﾄﾒﾈｼﾞ	4
5		SH-4030801-SC	SCREW M3 X 8	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=8	2
6		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	2
7		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	2
8		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	4
9		SM-8041552-TP	SCREW M4 L=15	ﾄﾒﾈｼﾞ	4
10		G5321-119-000	WORKPIECE GUIDE STOPPER	ｼﾞｮｳｹﾞﾝ ｽﾄｯﾊﾟ	1
11	#02	G5328-116-000	WORKPIECE GUIDE SPRING A	ｷｼﾞｶﾞｲﾄﾞﾊﾞﾈ	1
12	#03	G5328-116-A00	WORKPIECE GUIDE SPRING B	ｷｼﾞｶﾞｲﾄﾞﾊﾞﾈ	1
13		167-66404	BINDER INSTALLATION BASE	ﾊﾞｲﾝﾀﾞｰ ﾄﾘﾂｹﾀﾞｲ	1
14		SH-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	1
15		SM-8030802-TP	SCREW M3X0.5 L=8	ﾄﾒﾈｼﾞ	1
16		SM-8044002-TP	SCREW M4X0.7 L=40	ﾄﾒﾈｼﾞ	1
17		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	1
18		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	1
19		166-71703	GUIDE PIN	ｶﾞｲﾄﾞﾋﾟﾝ	1
20		166-71802	ARM BUSHING	ｱｰﾑﾒﾀﾙ	2
21		G5329-116-000	WASHER D=8	ｻﾞｶﾞﾈ	1
22		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	1
23		SH-3030601-SC	SCREW M3X0.5 L=6	ﾏﾙｺﾈｼﾞ	1
24		167-66602	WORKPIECE GUIDE ARM, LEFT	ｷｼﾞｶﾞｲﾄﾞｱｰﾑ ﾋﾀﾞﾘ	1
25		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
26		167-66503	WORKPIECE GUIDE ARM, RIGHT	ｷｼﾞｶﾞｲﾄﾞｱｰﾑ ﾐｷﾞ	1
27		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
28		166-97005	WORKPIECE GUIDE, RIGHT	ｷｼﾞｶﾞｲﾄﾞ ﾐｷﾞ	1
29		SS-1060610-SP	SCREW 3/32-56 L=5.5	ｻﾗﾈｼﾞ 3/32-56 L=5.5	4
30		166-97104	WORKPIECE GUIDE, LEFT	ｷｼﾞｶﾞｲﾄﾞ ﾋﾀﾞﾘ	1
31		G5326-139-000	SCREW	Rﾀﾞｲﾎﾙﾀﾞ ﾄﾒﾈｼﾞ	1
32		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	1
33		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	1
34		167-66701	LIGHT INSTALLING BASE	ﾏｰｶｰ ﾄﾘﾂｹﾀﾞｲ	1
35		167-66800	HOLDER	ﾎﾙﾀﾞｰ	1
36		SM-8050602-TP	SCREW M5 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	2
37		167-66909	LIGHT INSTALLING SHAFT	ﾏｰｶｰ ﾄﾘﾂｹｼｬﾌﾄ	1
38		165-58652	LIGHT A ASM.	ｼﾞｭｳｼﾞ ﾏｰｷﾝｸﾞﾗｲﾄ A ｸﾐ	2
39		166-56209	LIGHT BRACKET (2)	ﾏｰｶ ﾌﾞﾗｹｯﾄ(2)	2
40		SH-6052502-TP	SCREW M5X0.8 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
41		166-56100	LIGHT BRACKET (1)	ﾏｰｶ ﾌﾞﾗｹｯﾄ(1)	2
42		SH-6051602-TP	SCREW M5X0.8 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=16	4
43		166-52604	COVER	ｶﾊﾞｰ	1
44		SH-0040601-SC	SCREW M4X0.7 L=6	ﾄﾗｽｺﾈｼﾞ M4X0.7 L=6	2
45		G5338-116-000	CLAMP BOLT	ｼﾒﾂｹﾎﾞﾙﾄ	2
46		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	4

NOTE(注記)#01.....Gauge part　　　ゲージ部品
(Refer to the table on page 48.)　　　(48ﾍﾟｰｼﾞの表をご参照ください)
#02.....For 8.10.12.14mm　　　8.10.12.14mm 用
#03.....For 16.18.20mm　　　16.18.20mm 用

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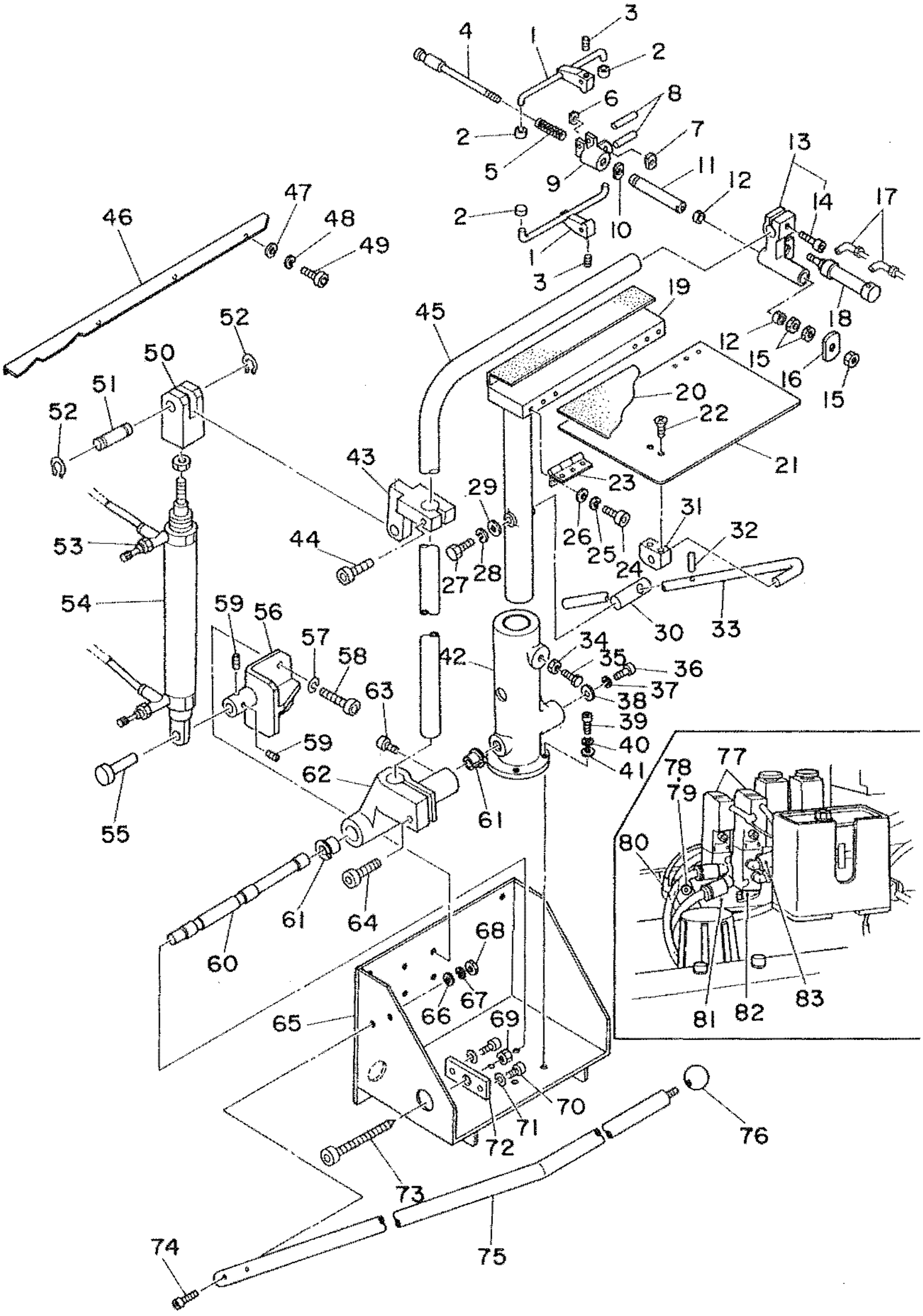
13. SP-31:GRASP STACKER UNIT
つかみスタッカー装置



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		G5527-116-000	GASPING CLAMP	ﾂｶﾐｸﾗﾝﾌﾟ	1
2		G5528-116-000	RUBBER BOSS	ｺﾞﾑﾎﾞｽ	4
3		SM-8030302-TP	FLANGE SET SCREW	ﾄﾒﾈｼﾞ M3X0.5 L=3	2
4		G5520-116-000	CENTER SHAFT	ｾﾝﾀｰｼﾔﾌﾄ	1
5		G5523-116-000	COIL SPRING	ｺｲﾙﾊﾞﾈ	1
6		G5525-116-000	CYLINDER EDGE NUT	ｼﾘﾝﾀﾞｴｯｼﾞ ﾅｯﾄ	1
7		G5524-116-000	CYLINDER EDGE	ｼﾘﾝﾀﾞｴｯｼﾞ	1
8		G5827-116-000	NEEDLE ROLLER	ﾁﾔｯｸﾎﾞｽ ﾋﾟﾝ	2
9		G5526-116-000	CHUCK BOSS	ﾁﾔｯｸﾎﾞｽ	1
10		G5522-116-000	CHUCK ROD NUT	ﾁﾔｯｸﾛｯﾄﾞ ﾅｯﾄ	1
11		G5519-116-000	CHUCK ROD	ﾁﾔｯｸﾛｯﾄﾞ	1
12		G5819-116-000	DRY METAL	ﾄﾞﾗｲﾒﾀﾙ	2
13		G5518-116-0A0	CHUCK STAND ASM.	ﾁﾔｯｸﾀﾞｲ ｸﾐ	1
14		SM-6083002-SP	SCREW M8 L=30	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M8 L=30	(1)
15		NH-6080001-SC	NUT M8X1.25	ﾛｯｶｸﾅｯﾄ M8 1ｼｭ	3
16		G5521-116-000	CHUCK JAW	ﾁﾔｯｸ ｱﾀﾘｻﾞ	1
17		PJ-3040651-01	ELBOW UNION GXPT1/8	ｴﾙﾎﾞﾕﾆｵﾝ GXPT1/8	2
18		G5405-116-0A0	STACKER CLAMPING CYLINDER ASM.	ｽﾀｯｶｸﾗﾝﾌﾟ ｼﾘﾝﾀﾞｰ ｸﾐ	1
19		G5503-116-000	T-SHAPED FRAME	Tｶﾞﾀﾌﾚｰﾑ	1
20		G5850-116-000	VELVET CLOTH	ﾋﾞﾛｰﾄﾞ	1
21		G5504-116-000	TAKE-UP TABLE	ｷﾁﾞｳｹ ﾃｰﾌﾞﾙ	1
22		SM-1061001-SC	SCREW M6 L=10	ｻﾗﾈｼﾞ	2
23		G5843-116-000	RISED HINGE	ﾔﾏｶﾞﾀﾁｮｰﾊﾞﾝ	2
24		SM-6040602-TP	SCREW M4 L=6	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=6	1
25		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
26		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	1
27		SM-9081523-SN	SCREW M8 L=15	ﾛｯｶｸﾎﾞﾙﾄ M8 L=15	1
28		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	1
29		G5514-116-000	WASHER D=30	ｻﾞｶﾞﾈ	1
30		G5513-116-000	FIXING PIN	ｺﾃｲﾋﾟﾝ	1
31		G5517-116-000	BLOCK BRACKET	ﾌﾞﾛｯｸﾌﾞﾗｹｯﾄ	1
32		G5832-116-000	SPRING PIN	ﾃｰﾌﾞﾙｻｻｴﾎﾞｰ ﾋﾟﾝ	1
33		G5512-116-000	TABLE SUPPORT BAR	ﾃｰﾌﾞﾙｻｻｴﾎﾞｰ	1
34		NH-6080001-SC	NUT M8X1.25	ﾛｯｶｸﾅｯﾄ M8 1ｼｭ	1
35		SM-9082503-SC	SCREW M8 L=25	ﾛｯｶｸﾎﾞﾙﾄ	1
36		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	1
37		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	1
38		167-28206	WASHER	ﾜｯｼﾔ	1
39		SM-6061602-TP	SCREW M6 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
40		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	1
41		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	1
42		166-81207	FRAME BRACKET	ﾌﾚｰﾑﾌﾞﾗｹｯﾄ	1
43		166-98102	ROCKING ARM BRACKET	ｸﾋﾞﾌﾘｱｰﾑ ﾌﾞﾗｹｯﾄ	1
44		SM-6084002-TN	SCREW M8 L=40	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M8 L=40	1
45		166-82007	ROCKING ARM	ｸﾋﾞﾌﾘｱｰﾑ	1
46		166-82213	SUB TABLE	ｻﾌﾞﾃｰﾌﾞﾙ	1
47		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	3
48		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	3
49		SM-6051002-TP	SCREW M5 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	3
50		166-81900	CONNECTING BLOCK	ｺﾈｸﾀ	1
51		166-81801	CYLINDER PIN (2)	ｼﾘﾝﾀﾞﾋﾟﾝ (2)	1
52		RC-0841011-KP	RETAINING RING 8.4	Cｶﾞﾀﾄﾒﾜ 8.4	2
53		PC-0151060-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	2
54		167-28719	ROCKING CYLINDER	ｸﾋﾞﾌﾘ ｼﾘﾝﾀﾞ	1
55		166-81702	CYLINDER PIN (1)	ｼﾘﾝﾀﾞﾋﾟﾝ (1)	1
56		166-81603	CYLINDER BRACKET	ｼﾘﾝﾀﾞﾌﾞﾗｹｯﾄ	1
57		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
58		SM-6061202-TP	SCREW M6 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=12	2
59		SM-8050602-TP	SCREW M5 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	2
60		166-81306	PIVOT PIN	ｼｲﾝﾋﾟﾝ	1
61		167-28107	BUSHING	ﾂﾊﾞﾂｷ ONﾌﾞｯｼｭ	2
62		166-81405	ARM BRACKET	ｱｰﾑﾌﾞﾗｹｯﾄ	1
63		SM-6050802-TP	SCREW M5 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.7 L=8	2
64		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	1
65		166-81108	MAIN FRAME	ﾒｲﾝﾌﾚｰﾑ	1
66		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	1
67		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
68		NH-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
69		NH-6120001-SC	NUT M12	ﾛｯｶｸﾅｯﾄ	1
70		SM-6061802-TP	SCREW M6 L=18	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
71		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
72		166-98201	SET PLATE	ｻｻｴﾈｼﾞﾄﾒｲﾀ	1
73		166-98300	PIN SUPPORTING SCREW	ｼﾃﾝﾋﾟﾝ ｻｻｴﾈｼﾞ	1
74		SM-6063502-TP	SCREW M6 L=35	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
75		166-82106	STACKER SAFETY PIPE	ｽﾀｯｶｰｱﾝｾﾞﾝﾊﾟｲﾌﾟ	1
76		167-28008	GRIP	ﾆｷﾞﾘﾀﾞﾏ	1
77		PV-1505090-00	5-WAY SOLENOID VALVE	5ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	2
78		SM-6051002-TP	SCREW M5 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	2
79		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
80		PJ-3080600-03	Y UNION	ﾕﾆｵﾝﾜｲ	1
81		166-83005	SOLENOID VALVE BASE PLATE	ﾃﾞﾝｼﾞﾍﾞﾝﾍﾞｰｽ	1
82		167-28503	BASE	ﾍﾞｰｽ	2
83		PJ-3010605-02	HALF UNION GXM5	ﾊｰﾌ ﾕﾆｵﾝ GXM5	1

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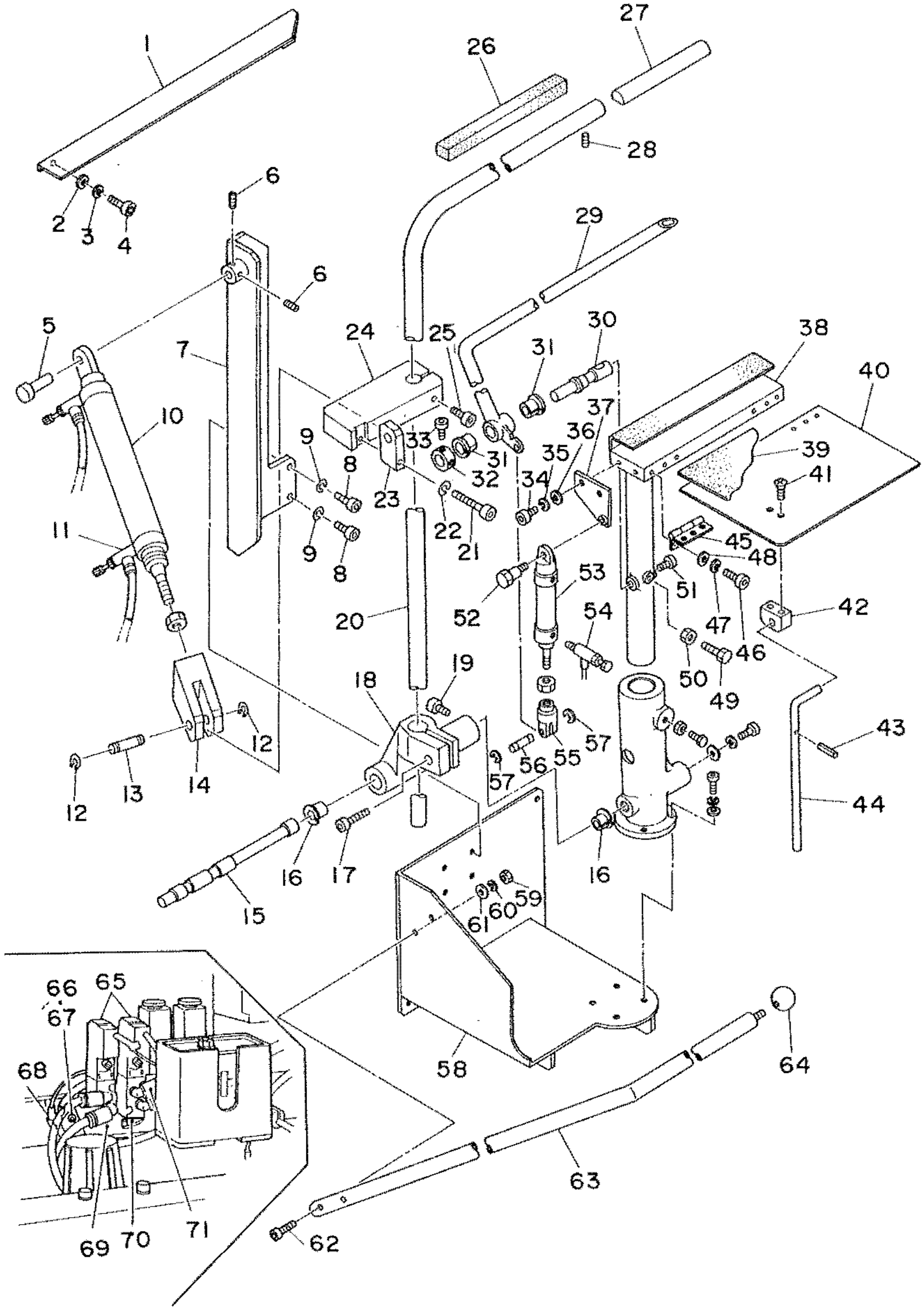
14. SP-32:BAR STACKER UNIT
バースタッカー装置



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		166-82817	SUB TABLE	ｻﾌﾞﾃｰﾌﾞﾙ	1
2		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	3
3		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	3
4		SM-6051002-TP	SCREW M5 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	3
5		166-81702	CYLINDER PIN (1)	ｼﾘﾝﾀﾞﾋﾟﾝ (1)	1
6		SM-8050602-TP	SCREW M5 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	2
7		166-82700	CYLINDER BRACKET	ｼﾘﾝﾀﾞﾌﾞﾗｹｯﾄ	1
8		SM-6061202-TP	SCREW M6 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=12	4
9		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
10		167-28800	ROCKING CYLINDER	ｸﾋﾞﾌﾘﾖｳｼﾘﾝﾀﾞ (SP-32)	1
11		PC-0151060-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	2
12		RC-0841011-KP	RETAINING RING 8.4	Cｶﾞﾀﾄﾒﾜ 8.4	2
13		166-81801	CYLINDER PIN (2)	ｼﾘﾝﾀﾞﾋﾟﾝ (2)	1
14		166-81900	CONNECTING BLOCK	ｺﾈｸﾀ	1
15		166-82502	SHAFT	ｼｬﾌﾄ	1
16		GSP-02018000	DRY METAL	ﾂﾊﾞﾂｷ ﾄﾞﾗｲﾒﾀﾙ	2
17		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	1
18		166-82403	ARM BRACKET	ｱｰﾑﾌﾞﾗｹｯﾄ	1
19		SM-6050802-TP	SCREW M5 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.7 L=8	2
20		166-82601	ROCKING ARM	ｸﾋﾞﾌﾘｱｰﾑ	1
21		SM-6083502-TP	SCREW M8 L=35	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
22		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	1
23		166-98003	CONNECTING BLOCK	ﾐﾈｸﾀ	1
24		166-97006	ROCKING ARM BRACKET	ｸﾋﾞﾌﾘｱｰﾑ ﾌﾞﾗｹｯﾄ	1
25		SM-6084002-TN	SCREW M8 L=40	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M8 L=40	1
26		GAS-11124000	RUBBER CUSHION	ｸｯｼｮﾝｺﾞﾑ	1
27		GSP-11011000	AUXILIARY ROCKING ARM	ｸﾋﾞﾌﾘ ﾎｼﾞｮｱｰﾑ	1
28		SM-8040602-TP	SCREW M4X0.7 L=6	ﾄﾒﾈｼﾞ	1
29		166-82908	PRESSER ARM B	ｵｻｴｱｰﾑ B	1
30		GSP-02014000	FIXING SHAFT B	ｺﾃｲｼﾞｸ B	1
31		GSP-02018000	DRY METAL	ﾂﾊﾞﾂｷ ﾄﾞﾗｲﾒﾀﾙ	2
32		GSP-020150A0	THRUST COLLAR ASM. B	ｺﾃｲｼﾞｸｽﾗｽﾄ B ｸﾐ	1
33		SM-6040802-TR	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=8	(2)
34		SM-6051402-TP	SCREW M5X0.8 L=14	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
35		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
36		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	2
37		GSP-11008000	CYLINDER BASE PLATE B	ｵｻｴｼﾘﾝﾀﾞﾀﾞｲ	1
38		GSP-11003000	T-SHAPED FRAME	ﾃｲｶﾞﾀﾌﾚｰﾑ	1
39		G5850-116-000	VELVET CLOTH	ﾋﾞﾛｰﾄﾞ	1
40		GSP-02004000	TAKE-UP TABLE B	ｷｼﾞｳｹﾃｰﾌﾞﾙ B	1
41		SM-1061001-SC	SCREW M6 L=10	ｻﾗﾈｼﾞ	2
42		G5502-116-000	FRAME BRACKET	ﾌﾚｰﾑﾌﾞﾗｹｯﾄ	1
43		G5832-116-000	SPRING PIN	ﾃｰﾌﾞﾙｻｻｴﾎﾞｰ ﾋﾟﾝ	1
44		G5512-116-000	TABLE SUPPORT BAR	ﾃｰﾌﾞﾙｻｻｴﾎﾞｰ	1
45		G5843-116-000	RISED HINGE	ﾔﾏｶﾞﾀﾁｮｰﾊﾞﾝ	2
46		SM-6040602-TP	SCREW M4 L=6	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=6	12
47		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	12
48		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	12
49		SM-9082503-SC	SCREW M8 L=25	ﾛｯｶｸﾎﾞﾙﾄ	1
50		NM-6080001-SC	NUT M8X1.25	ﾛｯｶｸﾅｯﾄ M8 1ｼｭ	1
51		SM-6061402-TP	SCREW M6 L=14	ﾛｯｶｸｱﾅﾈｼﾞ M6 L=14	1
52		G5509-116-000	CYLINDER PIVOT PIN	ｼﾘﾝﾀﾞｼﾃﾝ ﾋﾟﾝ	1
53		PA-2004001-A0	PRESSER ARM CYLINDER ASM.	ｴｱｼﾘﾝﾀﾞ ﾑｷﾕｳｴ ｸﾐ	1
54		PC-0151060-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	2
55		G5409-116-000	Y-SHAPE KNUCKLE JOINT	ﾅｯｸﾙｼﾞｮｲﾝﾄ	1
56		GSP-02011000	KNUCKLE JOINT PIN B	ﾅｯｸﾙﾋﾟﾝ B	1
57		G5824-116-000	STOP RING	ｽﾄｯﾌﾟﾘﾝｸﾞ	2
58		166-82304	MAIN FRAME	ﾒｲﾝﾌﾚｰﾑ	1
59		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	2
60		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
61		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	2
62		SM-6063502-TP	SCREW M6 L=35	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
63		166-82106	STACKER SAFETY PIPE	ｽﾀｯｶｰｱﾝｾﾞﾝﾊﾟｲﾌﾟ	1
64		167-28107	BUSHING	ﾂﾊﾞﾂｷ DNﾌﾞｯｼｭ	1
65		PV-1505090-00	5-WAY SOLENOID VALVE	5ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	2
66		SM-6051002-TP	SCREW M5 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	2
67		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
68		PJ-3080600-03	Y UNION	ﾕﾆｵﾝﾜｲ	1
69		166-83005	SOLENOID VALVE BASE PLATE	ﾃﾞﾝｼﾞﾍﾞﾝﾍﾞｰｽ	1
70		167-28503	BASE	ﾍﾞｰｽ	2
71		PJ-3010605-02	HALF UNION 6XM5	ﾊｰﾌ ﾕﾆｵﾝ 6XM5	1

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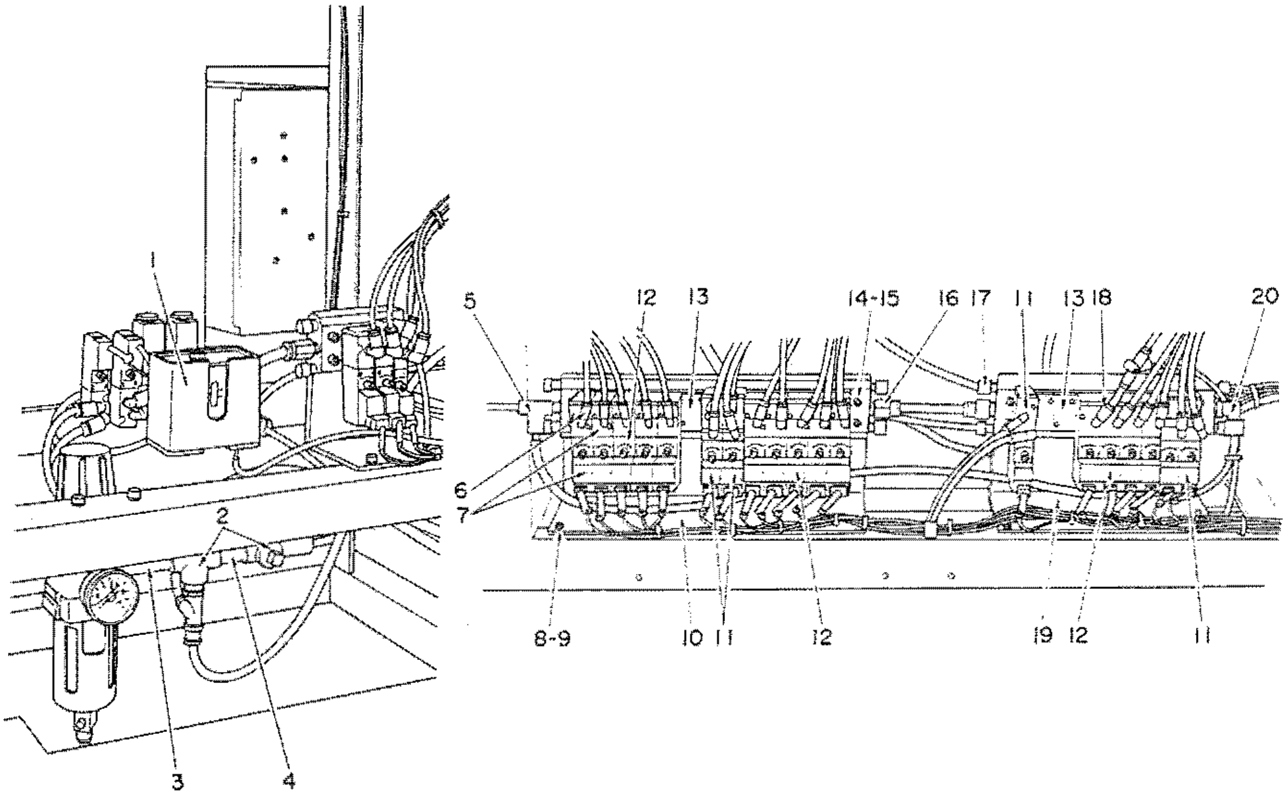
15. PNEUMATIC COMPONENTS
空圧関係



15

REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		PX-0652010-00	AIR PRESSURE SWITCH	ｱﾂﾘｮｸｽｲｯﾁ	1
2		G5433-116-000	CROSS JOINT	ｼﾞｭｰｼﾞｿｹｯﾄ	2
3		167-27406	LONG NIPPLE	ﾛﾝｸﾞﾆｯﾌﾟﾙ	2
4		G5434-116-000	NIPPLE	ﾆｯﾌﾟﾙ 1/4"	1
5		167-26309	TEE UNION	ｻｰﾋﾞｽﾉｰｽﾞﾕﾆｵﾝ	1
6		PJ-3040405-04	ELBOW UNION	ｴﾙﾎﾞﾕﾆｵﾝ	28
7		PV-1305080-00	3-WAY SOLENOID VALVE	3ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	2
8		SM-6051602-TP	SCREW M5X0.8 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=16	4
9		WS-0510002-KN	SPRING WASHER 5.1X8.5X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
10		166-75803	SOLENOID VALVE BASE A	ﾃﾞﾝｼﾞﾍﾞﾝﾍﾞｰｽ A	1
11		PV-1505090-00	5-WAY SOLENOID VALVE	5ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	7
12		PV-1305090-00	5-WAY SOLENOID VALVE	3ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	12
13		167-26200	PLATE	ﾒｸﾗｲﾀ	1
14		SM-6042502-TP	SCREW M4X0.7 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=25	8
15		WS-0410002-KN	SPRING WASHER M4	ﾊﾞﾈｻﾞｶﾞﾈ M4	8
16		PJ-3010851-01	HALF UNION	ﾊｰﾌﾕﾆｵﾝ	2
17		G5496-116-A00	SILENCER	ｻｲﾚﾝｻｰ	8
18		167-26507	ELBOW UNION	ｴﾙﾎﾞﾕﾆｵﾝ	1
19		166-75902	SOLENOID VALVE BASE B	ﾃﾞﾝｼﾞﾍﾞﾝﾍﾞｰｽ B	1
20		167-26507	ELBOW UNION	ｴﾙﾎﾞﾕﾆｵﾝ	1

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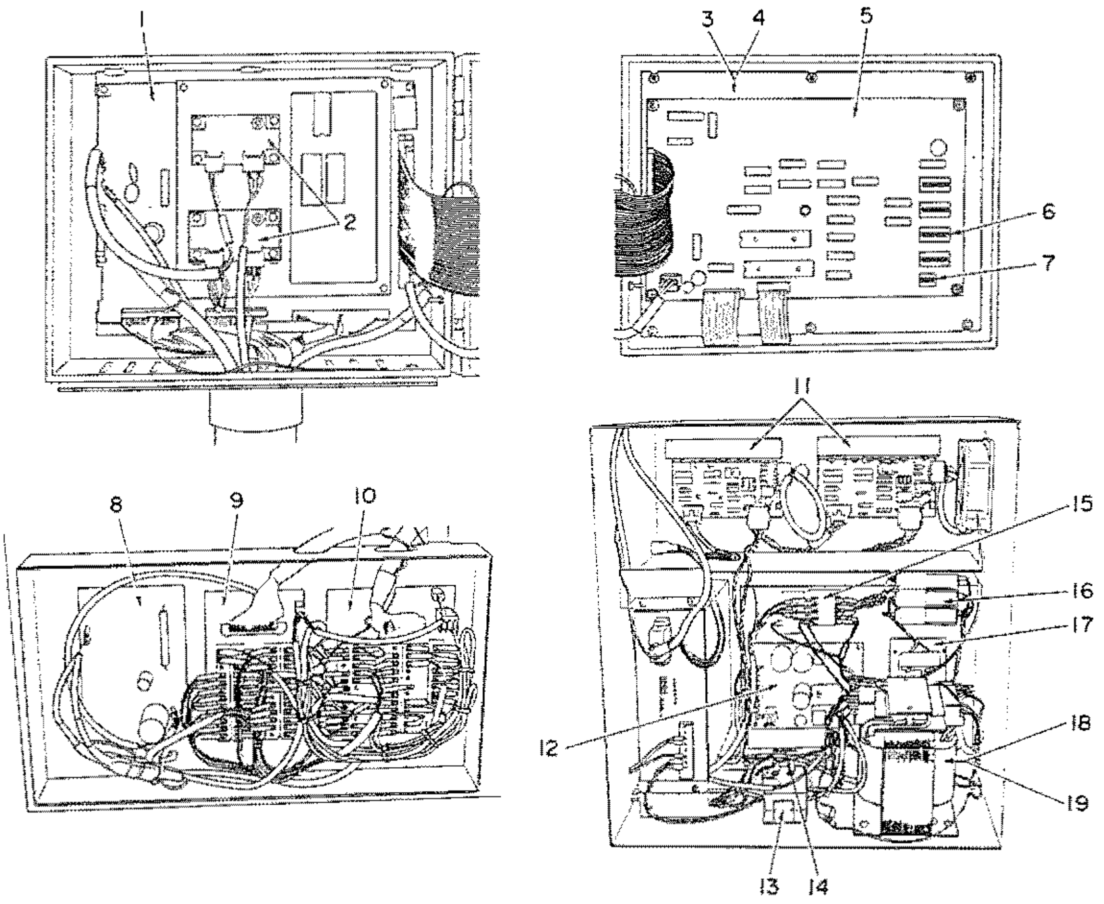
16. ELECTRICITY COMPONENTS
電気関係



16

REF.NO.	NOTE	PART NO.	D E S C R I P T I O N	ｾ ﾝ ﾒ ｲ	AMT.
1		164-50058	CPU CIRCUIT BOARD ASM.	CPUｷﾊﾞﾝ ｸﾐ	1
2		164-50801	FLAP SENSOR AMPLIFIER	ﾌﾗｯﾌﾟｾﾝｻｰ ｱﾝﾌﾟ	2
3	#01	164-55503	PANEL SHEET ASM. A	ﾊﾟﾈﾙｼｰﾄA ｸﾐ	1
4	#02	164-55602	PANEL SHEET ASM. B	ﾊﾟﾈﾙｼｰﾄB ｸﾐ	1
5		164-50157	PANEL CIRCUIT BOARD ASM.	ｿｳｻﾊﾟﾈﾙ ｷﾊﾞﾝ ｸﾐ	1
6		E0605-454-000	DIP SWITCH	ﾃﾞｨｯﾌﾟｽｲｯﾁ	4
7		HA-0015700-0B	DIP SWITCH	ﾃﾞｨｯﾌﾟｽｲｯﾁ	1
8		164-72250	NEEDLE CONTROL CABLE ASM.	ﾆｰﾄﾞﾙｺﾝﾄﾛｰﾙ ｹｰﾌﾞﾙ ｸﾐ	1
9		164-50355	OUTPUT TERMINAL BASE ASM.	ｼｭﾂﾘｮｸﾀﾝｼﾀﾞｲ ｸﾐ	1
10		164-50454	INPUT TERMINAL BASE ASM.	ﾆｭｳﾘｮｸﾀﾝｼﾀﾞｲ ｸﾐ	1
11		164-50553	MOTOR DRIVER BOARD ASM.	ﾓｰﾀﾄﾞﾗｲﾊﾞｰ ｷﾊﾞﾝ ｸﾐ	2
12		164-50256	DC POWER SOURCE BOARD ASM.	DCﾃﾞﾝｹﾞﾝ ｷﾊﾞﾝ ｸﾐ	1
13		164-60651	MOTOR RELAY ASM.	ﾓｰﾀﾘﾚｰ ｸﾐ	1
14		HX-0022400-00	SWITCHING POWER SOURCE	ｽｲｯﾁﾝｸﾞ ﾃﾞﾝｹﾞﾝ	1
15		HA-0013800-0A	MAGNETIC CONTACTOR	ﾃﾞﾝｼﾞ ｶｲﾍｲｷ	1
16		HF-0018010-00	FUSE 10A	ﾋｭｰｽﾞ	1
17		164-59059	NOISE FILTER ASM.	ﾉｲｽﾞﾌｨﾙﾀ ｸﾐ	1
18	#03	164-55800	TRANSFORMER A	ﾃﾞﾝｹﾞﾝﾄﾗﾝｽA	1
19	#04	164-55909	TRANSFORMER B	ﾃﾞﾝｹﾞﾝﾄﾗﾝｽB	1

NOTE(注記)#01.....For Japan 国内用
#02.....For export 輸出用
#03.....For 200,220,230,240,250V 200,220,230,240,250V用
#04.....For 380,415,440V 380,415,440V用

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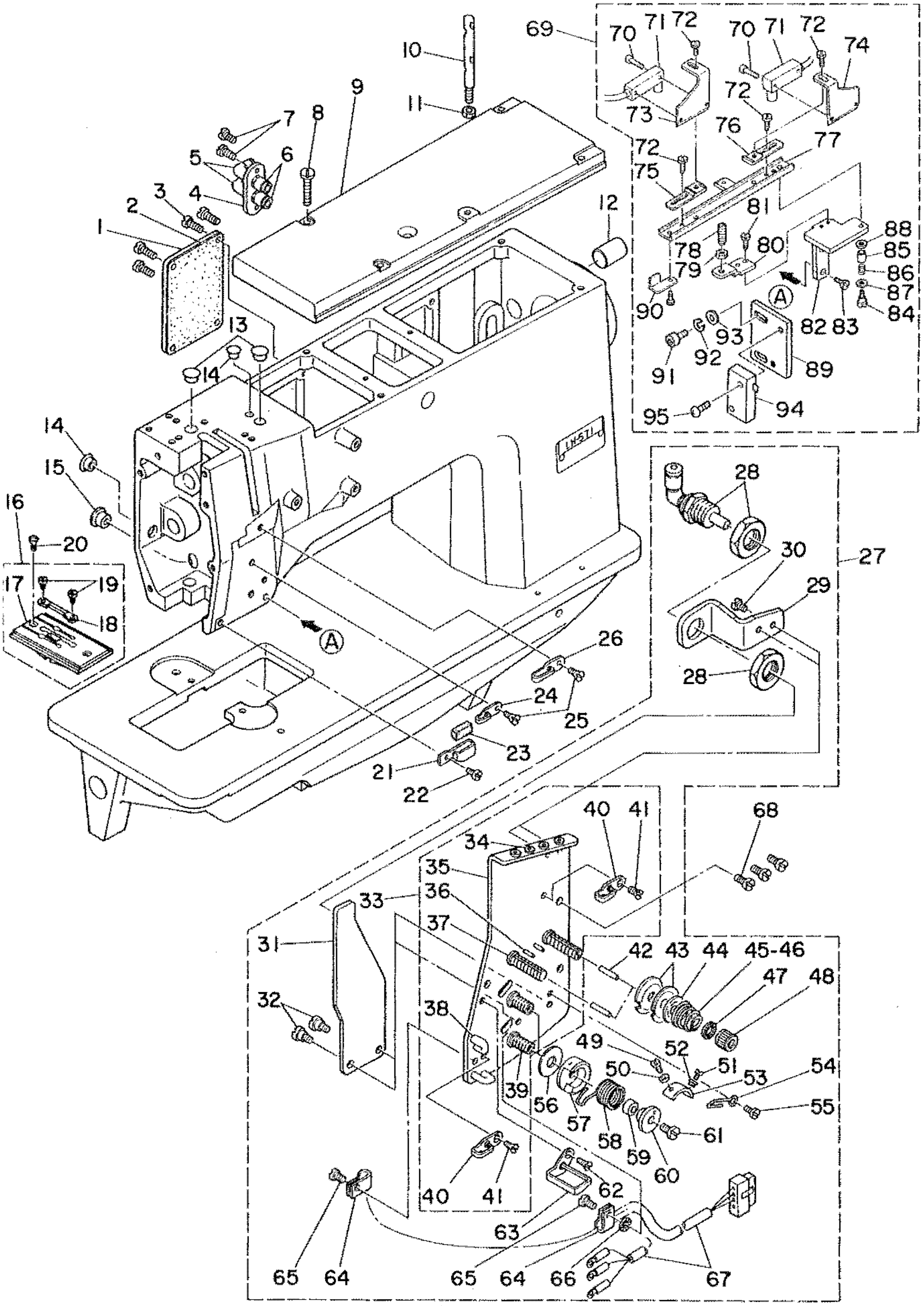
1. FRAME & MISCELLANEOUS COVERS COMPONENTS
頭部・外装関係



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋﾝﾒｲ	AMT.
1		164-00400	COVER	ﾒｽｲﾁﾖｳｾｲｶﾊﾞｰ	1
2		164-00500	GASKET	ﾒｽｲﾁﾖｳｾｲｶﾊﾞｰﾊﾟｯｷﾝ	1
3		SS-7111810-SP	SCREW 11/64-40 L=18	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=18	4
4		164-00608	TUBE COVER	ｼﾀｲﾄｷﾘﾘﾖｳﾁﾕｰﾌﾞｶﾊﾞｰ	1
5		EJ-3040405-04	ELBOW UNION	ｴﾙﾎﾞﾕﾆｵﾝ	2
6		G5082-116-000	UNION	ﾎｿﾍｷﾕﾆｵﾝ	2
7		SS-7110910-SP	SCREW	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8.5	2
8		SS-7111810-SP	SCREW 11/64-40 L=18	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=18	4
9		164-00202	TOP COVER	ｼﾞﾖｳﾒﾝｶﾊﾞｰ	1
10		B1114-051-000	NEEDLE THREAD GUIDE PIN	ｲﾄｱﾝﾅｲﾋﾟﾝ	1
11		NS-6620310-SP	NUT 3/16-32	ﾛｸｶｸﾅｯﾄ 3/16-32	1
12		TA-1871602-R0	RUBBER PLUG	ﾄﾒｾﾝ D=18.7 L=10	1
13		TA-1250400-R0	RUBBER PLUG	ﾄﾒｾﾝ D=12.5 L=4	2
14		TA-1050504-R0	RUBBER PLUG	ﾄﾒｾﾝ	2
15		TA-1250501-R0	RUBBER PLUG	ﾄﾒｾﾝ	1
16	#01	164-01250	THROAT PLATE ASM. 10MM	ﾊﾘｲﾀ10MM ｸﾐ	1
17	#01	164-01200	THROAT PLATE 10MM	ﾊﾘｲﾀ 10MM	(1)
18	#01	164-01002	FIXED BLADE	ｺﾃｲﾒｽ	(1)
19		SS-6080320-SP	SCREW 1/8-44 L= 2.5	ﾋﾗﾈｼﾞ 1/8-44 L=2.5	(2)
20		SS-2110915-SP	SCREW 11/64-40 L=8.8	ﾏﾙｻﾗﾈｼﾞ 11/64-40 L=8.5	2
21		164-00806	THREAD GUIDE B	ｲﾄｱﾝﾅｲ B	1
22		SS-7090610-SP	SCREW 9/64-40 L=6	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=6	1
23		164-00905	THREAD GUIDE B FELT	ｲﾄｱﾝﾅｲBﾌｴﾙﾄ	1
24		B1130-051-000	FRAME THREAD GUIDE, MIDDLE	ｲﾄｱﾝﾅｲ	1
25		SS-2090520-SL	SCREW 9/64-40 L=5	ﾏﾙｻﾗﾈｼﾞ 9/64-40 L=5	1
26		101-01400	THREAD GUIDE, C	ｲﾄｱﾝﾅｲ C	1
27		164-23964	THREAD TENSION BASE PLATE ASM.	ｲﾄﾁﾖｰｼﾀﾞｲｲﾀ ｸﾐ	1
28		PA-1000503-A0	CYLINDER	ｲﾄﾕﾙﾒｼﾘﾝﾀﾞ	(1)
29		164-24608	CYLINDER BRACKET	ｲﾄﾕﾙﾒｼﾘﾝﾀﾞｰﾌﾞﾗｹｯﾄ	(1)
30		SS-7090610-SP	SCREW 9/64-40 L=6	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=6	(2)
31		164-24202	TENSION RELEASE PLATE	ｲﾄﾕﾙﾒｲﾀ	(1)
32		SD-0470281-SP	HINGE SCREW D=4.7 H=2.8	ﾀﾞﾝﾈｼﾞ D=4.7 H=2.8	(2)
33		164-23956	THREAD TENSION BASE PLATE ASM.	ｲﾄﾁﾖｳｼﾀﾞｲｲﾀ ｸﾐ	(1)
34		B1124-804-000	THREAD GUIDE, SMALL	ｲﾄﾐﾁ ｼﾖｰ	(2)
35		164-23907	THREAD TENSION BASE PLATE	ｲﾄﾁﾖｳｼﾀﾞｲｲﾀ	(1)
36		PS-0200122-K0	SPRING PIN 2.0X12	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 2.0X12	(2)
37		B3124-512-000	THREAD TENSION STUD	ｲﾄﾁﾖｰｼﾎﾞｰ	(2)
38		164-24301	THREAD GUIDE	ｲﾄｱﾝﾅｲ	(2)
39		164-24905	THREAD TAKE-UP SPRING STUD	ｲﾄﾄﾘﾊﾞﾈｻﾞｸﾞ	(2)
40		B1130-051-000	FRAME THREAD GUIDE, MIDDLE	ｲﾄｱﾝﾅｲ	(2)
41		SS-2090520-SL	SCREW 9/64-40 L=5	ﾏﾙｻﾗﾈｼﾞ 9/64-40 L=5	(2)
42		B3127-051-000	TENSION RELEASE PIN, SHORT	ｲﾄﾕﾙﾒﾋﾟﾝ	(2)
43		B3126-051-000	TENSION DISC	ｲﾄﾁﾖｰｼ ｻﾗ	(4)
44		B3132-051-000	TENSION DISC HOLDER	ｲﾄﾁﾖｰｼｻﾗ ｵｻｴ	(2)
45	#02	B3129-012-A00	TENSION SPRING	ｲﾄﾁﾖｰｼﾊﾞﾈ A	(2)
46	#02	B3129-526-000	TENSION SPRING (1.2)	ｲﾄﾁﾖｰｼ ﾊﾞﾈ (1.2)	(2)
47		B3120-125-000	TENSION DISC STOPPER	ｲﾄﾁﾖｰｼｻﾗ ｶｲﾃﾝﾄﾞﾒ	(2)
48		B3116-512-00B	TENSION NUT B	ｲﾄﾁﾖｰｼ ﾅｯﾄ B	(2)
49		SS-6060220-SP	SCREW 3/32-56 L= 2.0	ﾋﾗﾈｼﾞ 3/32-56 L=2	(2)
50		WP-0250516-SD	WASHER 2.5X6X0.5	ﾋﾗｻﾞｶﾞﾈ 2.5X6X0.5	(1)
51		SS-7090710-SP	SCREW 9/64-40 L= 6.8	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=6.8	(1)
52		G3197-116-000	INSULATING BUSHING	ｾﾞﾂｴﾝ ﾌﾞｯｼﾝｸﾞ	(2)
53		164-24500	TAKE-UP SPRING ADJUSTING PLATE	ｲﾄﾄﾘﾊﾞﾈｱﾝﾅｲﾁﾖｳｾｲｲﾀ	(2)
54		D2213-019-000	LOOPER THREAD GUIDE (C)	ｶﾏ ｲﾄｱﾝﾅｲ C	(1)
55		SS-7090510-SP	SCREW 9/64-40 L= 4.6	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=4.6	(1)
56		164-24707	TAKE-UP SPRING GUIDE PLATE	ｲﾄｱﾝﾅｲｲﾀ	(2)
57		164-24400	THREAD TENSION POST	ｲﾄﾄﾘﾊﾞﾈｽﾄｯﾊﾟｰ	(2)
58		164-24806	THREAD TAKE-UP SPRING	ｲﾄﾄﾘﾊﾞﾈ	(2)
59		164-25100	SPRING ADJUSTING POST A	ｲﾄﾄﾘﾊﾞﾈﾁﾖｳｾｲｼﾞｸ A	(2)
60		164-25200	SPRING ADJUSTING POST B	ｲﾄﾄﾘﾊﾞﾈﾁﾖｳｾｲｼﾞｸ B	(2)
61		SS-6080610-TP	SCREW 1/8-44 L=6	ﾋﾗﾈｼﾞ 1/8-44 L=6	(2)
62		SS-2090541-SL	SCREW 9/64-40 L=5	ﾏﾙｻﾗﾈｼﾞ 9/64-40 L=4.5	(1)
63		164-24004	THREAD GUIDE	ｲﾄｱﾝﾅｲ	(1)
64		G5006-110-000	CORD HOLDER	ｺｰﾄﾞｵｻｴ	(2)
65		SS-7090540-TP	SCREW 9/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=5	(2)
66		WT-0480002-KR	WASHER WITH TEETH M4.5	ｶﾞｲﾊﾞｻﾞｶﾞﾈ M4.5	(1)
67		164-25050	SENSOR CABLE ASM.	ｸﾘｱﾗﾝｽｾﾝｻ ｹｰﾌﾞﾙ ｸﾐ	(1)
68		SS-7110910-SP	SCREW	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8.5	3
69		165-44058	PHOTOTUBE BRACKET ASM.	ｺｳﾃﾞﾝｶﾝ ﾌﾞﾗｹｯﾄ ｸﾐ	1
70		SH-4031201-SH	SCREW M3 X 12	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=12	(4)
71		164-50900	FLAP SENSOR	ﾌﾗｯﾌﾟｾﾝｻｰ	(2)
72		SS-9080410-SP	SCREW 1/8-44 L=4.3	ﾛｸｶｸﾎﾞﾙﾄ 1/8-44 L=4.3	(4)
73		165-44900	PHOTOTUBE BRACKET, LEFT	ｺｳﾃﾞﾝｶﾝ ﾌﾞﾗｹｯﾄ(ﾋﾀﾞﾘ)	(1)
74		165-44801	PHOTOTUBE BRACKET, RIGHT	ｺｳﾃﾞﾝｶﾝ ﾌﾞﾗｹｯﾄ(ﾐｷﾞ)	(1)
75		165-44702	ADJUSTING PLATE, LEFT	ｺｳﾃﾞﾝｶﾝ ﾁﾖｳｾｲｲﾀ(ﾋﾀﾞﾘ)	(1)
76		165-44603	ADJUSTING PLATE, RIGHT	ｺｳﾃﾞﾝｶﾝ ﾁﾖｳｾｲｲﾀ(ﾐｷﾞ)	(1)
77		165-44405	PHOTOTUBE SLIDE BASE	ｺｳﾃﾞﾝｶﾝ ｽﾗｲﾄﾞﾍﾞｰｽ	(1)
78		165-45105	BALL PLUNGER	ﾐﾆﾎﾞｰﾙ ﾌﾟﾗﾝｼﾞｬｰ	(1)
79		NR-0050001-SC	NUT M5	ﾛｸｶｸﾅｯﾄ M5X0.8 1ｼｭ	(1)
80		165-45006	PHOTOTUBE GUIDE PLATE	ｺｳﾃﾞﾝｶﾝ ｶﾞｲﾄﾞﾌﾟﾚｰﾄ	(1)
81		SS-7080820-SP	SCREW 1/8-44 L=7.7	ﾏﾙﾋﾗﾈｼﾞ 1/8-44 L=7.7	(2)
82		165-44504	PHOTOTUBE INSTALLING BASE	ｺｳﾃﾞﾝｶﾝ ﾄﾘﾂｹﾀﾞｲ	(1)
83		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	(2)
84		SD-0450401-SP	HINGE SCREW D= 4.5 H= 4	ﾀﾞﾝﾈｼﾞ D=4.5 H=4	(1)
85		166-98506	STOPPER A	ｸﾏﾄﾒｽﾄｯﾊﾟ A	(1)
86		R1639-057-000	SPRING	ｵｼﾎﾞﾀﾝ ﾊﾞﾈ B	(1)
87		WP-0371016-SD	WASHER 3.7X3X1	ﾋﾗｻﾞｶﾞﾈ 3.7X8X1	(1)
88		WP-0621016-SD	WASHER 6.2X13X1	ﾋﾗｻﾞｶﾞﾈ 6.2X13X1	(1)
89		166-98607	SWITCH INSTALLING PLATE	ｽｲｯﾁﾄﾘﾂｹﾊﾞﾝ	(1)
90		166-98706	SWITC STOPPER	ｽｲｯﾁｱﾃ	(1)
91		SH-6030602-TP	SCREW M3X0.5 L=6	ﾛｸｶｸｱﾅﾂｷﾎﾞﾙﾄ M3X0.5 L=6	(2)
92		WS-0310002-KH	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	(2)
93		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	(2)
94		164-50000	FLAP SENSOR	ﾌﾗｯﾌﾟｾﾝｻｰ	(1)
95		SH-4031801-SB	SCREW M3X0.5 L=18	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=18	(2)

NOTE(注記)#01.....Gauge part ゲージ部品
(Refer to the table on page 49.) (49ページの表をご参照ください)
#02.....Selective part 選択部品

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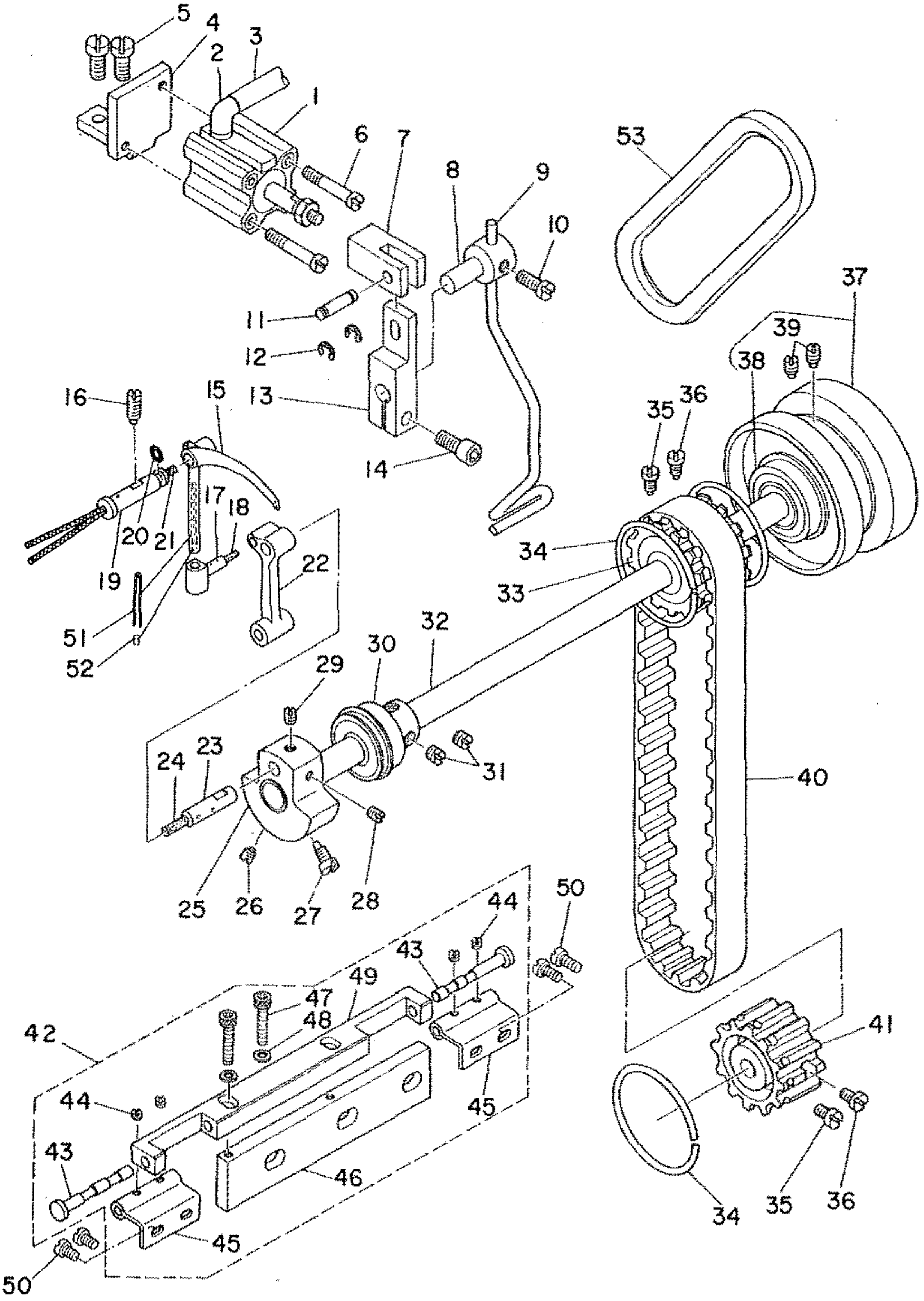
2. MAIN SHAFT & THRED TAKE-UP LEVER COMPONENTS
上軸・天秤関係



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		PA-1201002-A0	WIPER CYLINDER	ﾜｲﾊﾟｰｼﾘﾝﾀﾞ	1
2		PJ-3040405-01	ELBOW UNION 4XM5	ｴﾙﾎﾞﾕﾆｵﾝ 4XM5	1
3		BT-0400251-EA	TUBE HOSE, BLUE	ｳﾚﾀﾝﾎｰｽ ｱｵ	1
4		164-02000	WIPER CYLINDER BASE	ﾜｲﾊﾟｰｼﾘﾝﾀﾞｰﾀﾞｲ	1
5		SS-7110910-SP	SCREW	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8.5	2
6		SM-4033001-SN	SCREW M3X0.5 L=30	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=30	2
7		164-16505	CYLINDER JOINT	ｼﾞｮｲﾝﾄ	1
8		164-01903	WIPER SHAFT ARM	ﾜｲﾊﾟｰｼﾞｸｳﾃﾞ	1
9		164-01804	WIPER	ﾜｲﾊﾟｰ	1
10		SS-6110710-TP	SCREW 11/64-40 L= 6.5	ﾋﾗﾈｼﾞ 11/64-40 L=6.5	1
11		B3034-450-000	LINK PIN	ｳﾜｵｸﾘ ﾘﾝｸﾋﾟﾝ	1
12		B3035-450-000	SNAP RING	ｳﾜｵｸﾘ ﾘﾝｸﾋﾟﾝ ﾄﾒﾜ	2
13		164-01903	WIPER SHAFT ARM	ﾜｲﾊﾟｰｼﾞｸｳﾃﾞ	1
14		SM-6051202-TP	SCREW M5X0.8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	1
15		164-23006	THREAD TAKE-UP LEVER	ﾃﾝﾋﾞﾝ	1
16		SS-8151550-SP	SCREW 15/64-28 L=15	ﾄﾒﾈｼﾞ 15/64-28 L=15	1
17		B1907-526-000	TAKE-UP LEVER THRUST PIN	ﾃﾝﾋﾞﾝ ｽﾗｲﾄﾞｼﾞｸ	1
18		CQ-2020000-00	OIL WICK	ﾕｼﾝ	0.2
19		B1906-528-000	THREAD TAKE-UP LEVER PIN ASM.	ﾃﾝﾋﾞﾝｻｻｴｼﾞｸ	1
20		RO-0371801-00	RUBBER RING	Oﾘﾝｸﾞ	1
21		CQ-2020000-00	OIL WICK	ﾕｼﾝ	0.3
22		B1408-526-000	NEEDLE BAR CRANK ROD	ﾊﾘﾎﾞｰ ｸﾗﾝｸﾛｯﾄﾞ	1
23		B1210-526-000	NEEDLE BAR CRANK PIN	ﾊﾘﾎﾞｰ ｸﾗﾝｸﾋﾟﾝ	1
24		CQ-3030000-00	OIL WICK	ﾕｼﾝ	1
25		B1206-051-000	COUNTERWEIGHT	ﾂﾘｱｲｵﾓﾘ	1
26		SS-8681650-TP	SCREW 9/32-28 L=16	ﾄﾒﾈｼﾞ 9/32-28 L=16	1
27		SS-7681750-TP	SCREW 9/32-28 L=16.5	ﾏﾙﾋﾗﾈｼﾞ 9/32-28 L=16.5	1
28		SS-8680730-SP	SCREW 9/32-28 L=7	ﾄﾒﾈｼﾞ 9/32-28 L=7	1
29		SS-8680540-SP	SCREW 9/32-28 L= 4.5	ﾄﾒﾈｼﾞ 9/32-28 L=4.5	1
30		103-05159	MAIN SHAFT BUSHING, FRONT	ｳﾜｼﾞｸ ﾏｴﾒﾀﾙ ｸﾐ	1
31		SS-8150760-TP	SCREW 15/64-28 L=7.0	ﾄﾒﾈｼﾞ 15/64-28 L=7	2
32		164-04204	MAIN SHAFT	ｳﾜｼﾞｸ	1
33		B1302-051-000	SPROCKET WHEEL, UPPER	ｳﾜｽﾌﾟﾛｹｯﾄ	1
34		B1214-019-000	SPROCKET RING	ｽﾌﾟﾛｹｯﾄ ﾘﾝｸﾞ	3
35		SS-8681950-SP	SCREW 9/32-28 L=19	ﾄﾒﾈｼﾞ 9/32-28 L=19	2
36		SS-8681650-TP	SCREW 9/32-28 L=16	ﾄﾒﾈｼﾞ 9/32-28 L=16	2
37		103-07056	HAND WHEEL ASM.	ﾊｽﾞﾐｸﾞﾙﾏ ｸﾐ	1
38		B1203-512-000	MAIN SHAFT BUSHING, REAR	ｳﾜｼﾞｸ ｳｼﾛﾍﾞｱﾘﾝｸﾞ	(1)
39		SS-8151550-SP	SCREW 15/64-28 L=15	ﾄﾒﾈｼﾞ 15/64-28 L=15	(2)
40		101-03406	TIMING BELT	ﾀｲﾐﾝｸﾞﾍﾞﾙﾄ	1
41		B1303-512-000	SPROCKET WHEEL, LOWER	ｼﾀｽﾌﾟﾛｹｯﾄ	1
42		G8213-117-0A0	HINGE BLOCK ASM.	ﾋﾝｼﾞｻﾞ ｸﾐ	1
43		G8215-119-000	HINGE PIN	ﾋﾝｼﾞｼﾞｸ	(2)
44		SS-8110320-SP	SCREW 11/64-40 L= 3.2	ﾄﾒﾈｼﾞ 11/64-40 L=3.2	(4)
45		G8214-119-000	HINGE	ﾋﾝｼﾞ	(2)
46		G8220-117-000	HINGE BLOCK BASE	ﾋﾝｼﾞｻﾞﾄﾞﾀﾞｲ	(1)
47		SM-6082002-TP	SCREW M8 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(2)
48		WP-0850002-SP	WASHER 8.5X18X1.6	ﾋﾗｻﾞｶﾞﾈ 8.5X18X1.6	(2)
49		G8213-117-000	HINGE BLOCK	ﾋﾝｼﾞｻﾞ	(1)
50		SS-7680870-SP	SCREW 9/32 L= 8.0	ﾏﾙﾋﾗﾈｼﾞ 9/32-28 L=8	4
51		CQ-2020000-00	OIL WICK	ﾕｼﾝ	0.1
52		TA-0290301-M0	PLUG 2.9X3.2X3	ﾄﾒｾﾝ D=2.9X3.2 L=3	1
53		167-24809	V VELTE, M TYPE	Vﾍﾞﾙﾄ(Mｶﾞﾀ)	1

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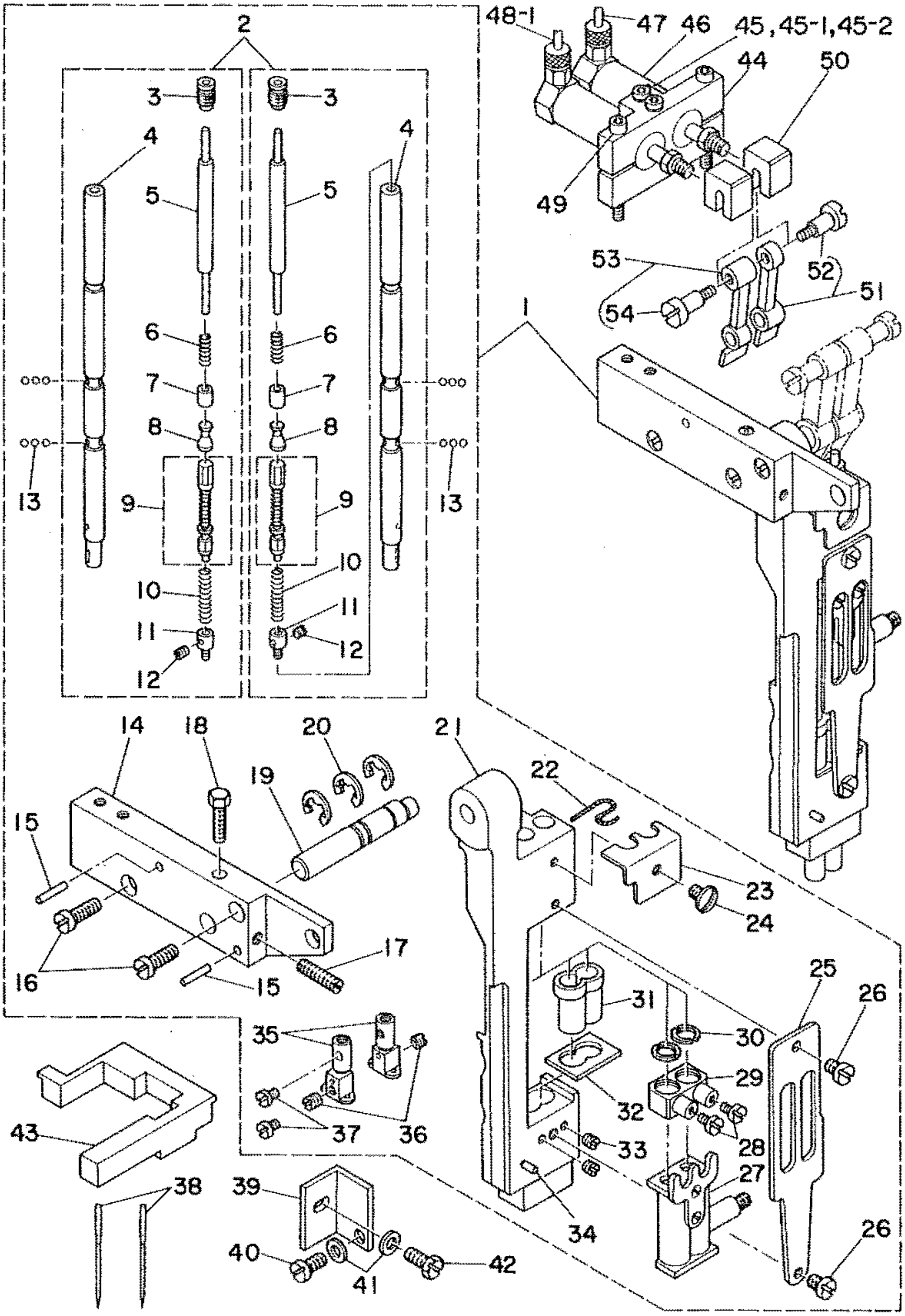
3. NEEDLE BAR FRAME COMPONENTS
針棒揺動台関係



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REF.NO.	NOTE	PART NO.	D E S C R I P T I O N	ｾ ﾝ ﾒ ｲ	AMT.
1		164-30555	NEEDLE BAR FRAME B ASM.	ﾖｳﾄﾞｳﾀﾞｲ B ｸﾐ	1
2		164-30951	NEEDLE BAR ASM.	ﾊﾘﾎﾞｳ ｸﾐ	(2)
3		B1404-526-000	PLUG SCREW	ﾊﾘﾎﾞｰ ﾌﾀﾈｼﾞ	(2)
4		164-30951	NEEDLE BAR ASM.	ﾊﾘﾎﾞｳ ｸﾐ	(2)
5		B1405-526-000	PRESS BAR	ﾊﾘﾃｰｼ ｵｼﾎﾞｰ	(2)
6		B1406-526-000	SPRING	ﾊﾘﾃｰｼ ｵｼﾎﾞｰ ｽﾘｰﾌﾞ ﾊﾞﾈ	(2)
7		B1407-526-000	PRESS BAR SLEEVE	ﾊﾘﾃｰｼ ｵｼﾎﾞｰ ｽﾘｰﾌﾞ	(2)
8		164-30803	SLIDE SHAFT	ﾊﾘﾃｲｼﾎﾞｰﾙｽﾗｲﾄﾞｼﾞｸ	(2)
9		B1412-526-0A0	ADJUSTING SLIDE STUD ASM.	ﾊﾘﾃｰｼ ﾁﾖｰｾﾂｽﾗｲﾄﾞｼﾞｸ ｸﾐ	(2)
10		B1415-526-000	SPRING	ﾊﾘﾃｰｼ ｱﾂｼｸﾊﾞﾈ	(2)
11		G1403-117-000	ANCHOR	ﾊﾞﾈｳｹ	(2)
12		SS-8080650-TP	SCREW 1/8-44 L=6	ﾄﾒﾈｼﾞ 1/8-44 L=6	(2)
13		B1410-526-000	BALL	ﾊﾘﾃｰｼ ﾎﾞｰﾙ	(2)
14		164-06506	NEEDLE BAR SHAFT BASE A	ﾊﾘﾎﾞｳｼﾞｸﾀﾞｲ A	(1)
15		PT-0301800-S0	TAPERED PIN 3X18	ﾃｰﾊﾟﾋﾟﾝ 3X18	(2)
16		SS-7111310-SP	SCREW 11/64-40 L=12.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=12.8	(2)
17		SS-8111610-SP	SCREW 11/64-40 L=15.5	ﾄﾒﾈｼﾞ 11/64-40 L=15.5	(1)
18		SS-9111610-SP	SCREW 11/64-40 L=16	ﾛｯｶｸﾎﾞﾙﾄ 11/64-40 L=16	(1)
19		G1408-117-000	NEEDLE BAR FRAME SHAFT	ﾖｳﾄﾞｳﾀﾞｲｼﾞｸ	(1)
20		RE-0700000-K0	E-SHAPED SNAP RING (7MM)	Eｶﾞﾀﾄﾒﾜ 7	(3)
21		164-30506	NEEDLE BAR FRAME B	ﾖｳﾄﾞｳﾀﾞｲ B	(1)
22		C0-3030000-00	OIL WICK	ﾕｼﾝ	(1)
23		B1450-528-000	OIL WICK RETAINER	ﾕｼﾝｵｻｴ	(1)
24		SS-5090420-SP	SCREW 9/64-40 L=3.5	ﾄﾗｽﾈｼﾞ 9/64-40 L=3.5	(1)
25		B1423-526-000	NEEDLE BAR GUIDE PLATE	ﾊﾘﾎﾞｰ ｱﾝﾅｲｲﾀ	(1)
26		SS-6090510-SP	SCREW 9/64-40 L=5	ﾋﾗﾈｼﾞ 9/64-40 L=5	(2)
27		B1420-526-0A0	NEEDLE BAR BRACKET ASM.	ﾊﾘﾎﾞｰﾀﾞｷ ｸﾐ	(1)
28		SS-7090910-TP	SCREW 9/64-40 L= 8.5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=8.5	(2)
29		G1405-117-000	NEEDLE BAR FIXED PIN	ﾊﾘﾎﾞｳｺﾃｲｼﾞｸ	(2)
30		G1404-117-000	HALF RING	ﾊｰﾌﾘﾝｸﾞ	(4)
31		B1510-526-000-A	NEEDLE BAR LOWER BUSHING	ﾊﾘﾎﾞｰｼﾀﾒﾀﾙ	(2)
32	#01	B1453-526-00A	THRUST PLATE A	ｼﾀﾒﾀﾙ ｽﾗｽﾄｲﾀ A	(1)
33		SS-8080310-TP	SCREW 1/8-44 L=2.8	ﾄﾒﾈｼﾞ 1/8-44 L=2.8	(2)
34		PS-0200082-KH	SPRING PIN	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ	(1)
35	#02	164-30704	NEEDLE CLAMP 8MM	ﾊﾘﾄﾞﾒ 8MM	(2)
36	#02	SS-8080660-TP	SCREW 1/8-44 L=5.5	ﾄﾒﾈｼﾞ 1/8-44 L=5.5	(2)
37		B1425-526-000	SCREW 1/8-44 L=6	ﾊﾘﾄﾞﾒﾄﾒﾈｼﾞ	(2)
38		NDP-170B1600	NEEDLE DPX17 #16	ﾊﾘ DPX17 #16	2
39		G1407-117-000	NEEDLE BAR FRAME GUIDE	ﾖｳﾄﾞｳﾀﾞｲ ｱﾝﾅｲ	1
40		SS-7110740-TP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	1
41		WP-0480856-SP	WASHER 4.8X8.4X0.8	ﾋﾗｻﾞｶﾞﾈ 4.8X8.4X0.8	2
42		SS-9111010-SP	SCREW 11/64-40 L=9.5	ﾛｯｶｸﾎﾞﾙﾄ 11/64-40 L=9.5	1
43		164-30605	NEEDLE BAR FRAME RUBBER B	ﾖｳﾄﾞｳﾀﾞｲﾗﾊﾞｰ B	1
44		164-30209	CYLINDER BASE	ｷﾘｶｴｼﾘﾝﾀﾞｰﾀﾞｲ	1
45		SM-6052502-TP	SCREW M5X0.8 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
45-1		WS-0510002-KR	SPRING WASHER, M5	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
45-2		WP-0520650-SA	WASHER 5.2X9.5X0.6	ﾋﾗｻﾞｶﾞﾈ 5.2X9.5X0.6	2
46		PA-1502002-A0	CYLINDER	ｴｱｰｼﾘﾝﾀﾞ	2
47		BT-0400251-EF	VINYL TUBE	ﾁｭｰﾌﾞ	1.5
48		BT-0400251-EC	TUBE HOSE, YELLOW	ｳﾚﾀﾝﾎｰｽ ｷ	1.5
48-1		PJ-3040451-01	ELBOW UNION 4XPT1/8	ｴﾙﾎﾞﾕﾆｵﾝ 4XPT1/8	2
49		SM-6054002-TP	SCREW M5X0.8 L=40	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
50		G5605-117-000	CYLINDER JOINT	ｼﾘﾝﾀﾞ ｼﾞｮｲﾝﾄ	2
51		G5603-117-0A0	ROD ASM. A	ﾊﾘｷﾘｶｴﾛｯﾄﾞ A ｸﾐ	1
52		SD-0551101-TP	HINGE SCREW	ﾀﾞﾝﾈｼﾞ	(1)
53		G5604-117-0A0	ROD ASM. B	ﾊﾘｷﾘｶｴﾛｯﾄﾞ B ｸﾐ	1
54		SD-0551101-TP	HINGE SCREW	ﾀﾞﾝﾈｼﾞ	(1)

NOTE(注記)#01.....Selective part 選択部品
#02.....Gauge part ゲージ部品
(Refer to the table on page 49.) (49ﾍﾟｰｼﾞの表をご参照ください)

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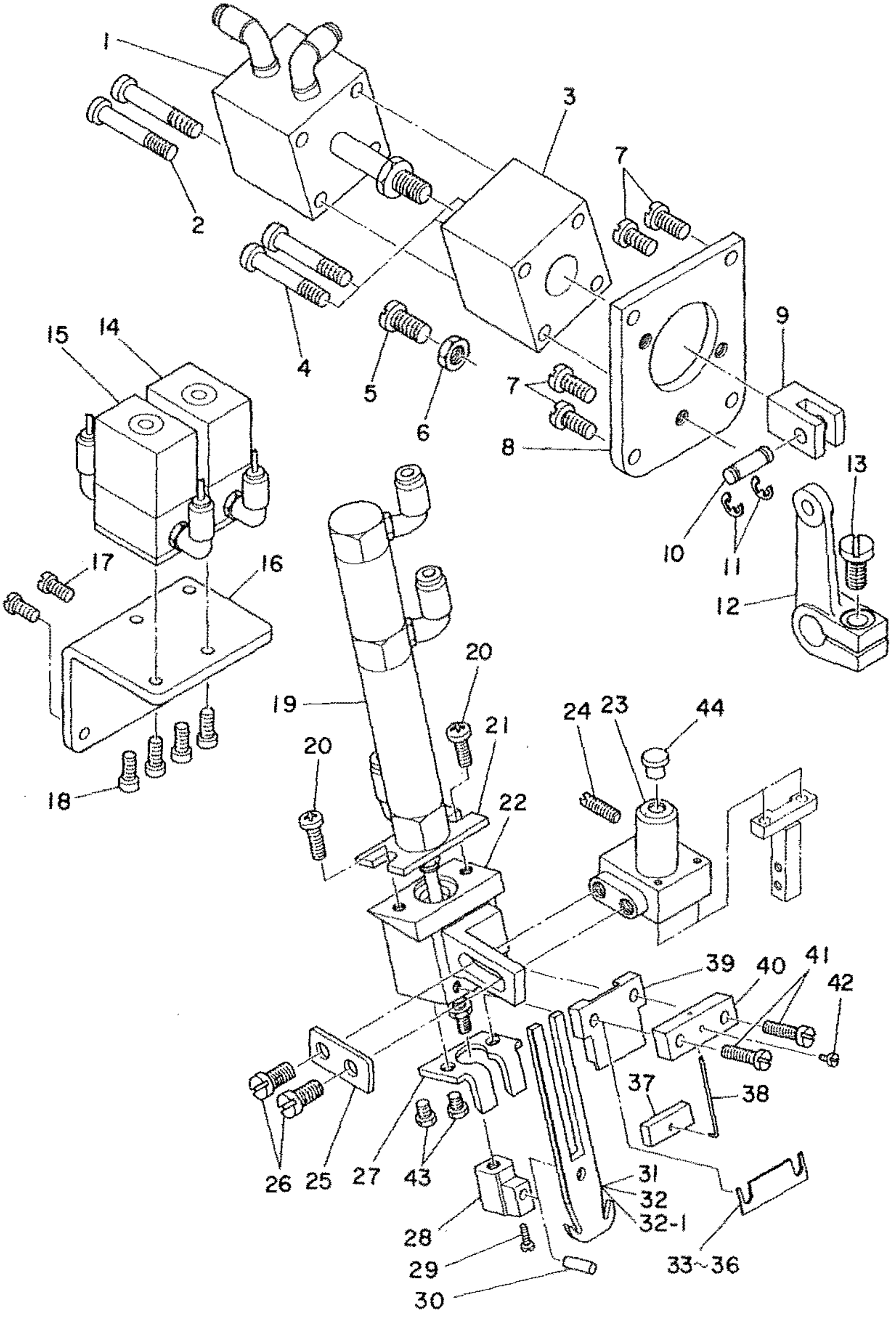
4. NEEDLE THREAD TRIMMER COMPONENTS
上糸切り関係



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		PA-2002003-A0	KNIFE CHANGING CYLINDER	ﾒｽｷﾘｶｴｼﾘﾝﾀﾞ	1
2		SM-6053002-TP	SCREW M5X0.8 L=30	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
3		164-16604	CYLINDER BRACKET	ｼﾘﾝﾀﾞｰﾌﾞﾗｹｯﾄ	1
4		SM-6056052-TP	SCREW M5 L=60	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
5		SS-6153040-SP	SCREW 15/64-28 L=30	ﾋﾗﾈｼﾞ 15/64-28 L=30	1
6		NS-6150310-SP	NUT 15/64-28	ﾛｯｶｸﾅｯﾄ 15/64-28	1
7		SS-7110910-SP	SCREW	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8.5	4
8		164-16703	CYLINDER COVER	ﾒｽｷﾘｶｴｶﾊﾞｰ	1
9		164-16505	CYLINDER JOINT	ｼﾞｮｲﾝﾄ	4
10		164-16406	JOINT PIN	ｼﾞｮｲﾝﾄﾋﾟﾝ	1
11		RE-0500000-K0	E-RING	Eｶﾞﾀﾄﾒﾜ 5	2
12		164-17107	KNIFE CHANGING LINK	ｳﾘﾒｽｷﾘｶｴﾘﾝｸ	1
13		SS-6121210-SP	SCREW 3/16-28 L=12	ﾋﾗﾈｼﾞ 3/16-28 L=9	1
14		164-30456	SOLENOID VALVE RIGHT ASM.	ﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ ﾐｷﾞ ｸﾐ	1
15		164-30357	SOLENOID VALVE RIGHT ASM.	ﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ ﾋﾀﾞﾘ ｸﾐ	1
16		164-30100	SOLENOID VALVE BASE	ｷﾘｶｴﾃﾞﾝｼﾞﾍﾞﾝﾄﾘﾂｹﾀﾞｲ	1
17		SS-6121010-SP	SCREW 3/16-28 L=10	ﾋﾗﾈｼﾞ 3/16-28 L=10	2
18		SM-6051002-TP	SCREW M5 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	4
19		PA-1501002-A0	NEEDLE THREAD TRIMMING CYL.	ｳﾜｲﾄｷﾘｼﾘﾝﾀﾞ	1
20		SM-4050801-SC	SCREW M5X0.8 L=8	ﾅﾍﾞｺﾈｼﾞ M5X0.8 L=8	2
21		164-09807	CYLINDER PLATE	ｳﾜｲﾄｷﾘﾒｽｼﾘﾝﾀﾞｰｲﾀ	1
22		164-09302	CYLINDER BASE	ｳﾜｲﾄｷﾘｼﾘﾝﾀﾞｰﾄﾞﾀﾞｲ	1
23		164-09203	NEEDLE THREAD KNIFE BASE A	ｳﾜｲﾄｷﾘﾒｽﾄﾞﾀﾞｲ A	1
24		SS-8151150-TP	SCREW 15/64-28 L=10.5	ﾄﾒﾈｼﾞ 15/64-28 L=10.5	1
25		164-09401	WASHER PLATE	ｼﾘﾝﾀﾞｰﾄﾞﾀﾞｲﾜｯｼﾔ	1
26		SS-6121010-SP	SCREW 3/16-28 L=10	ﾋﾗﾈｼﾞ 3/16-28 L=10	2
27		164-09906	NEEDLE THREAD COUNTER KNIFE	ｳﾜｲﾄｷﾘｺﾃｲﾒｽ	1
28		164-10003	CYLINDER JOINT	ｳﾜｲﾄｷﾘﾒｽｼﾘﾝﾀﾞｰｼﾞｮｲﾝﾄ	1
29		SS-6080810-SP	SCREW 1/8-44 L= 8.0	ﾋﾗﾈｼﾞ 1/8-44 L=8	1
30		164-09708	PIN	ｳﾜｲﾄｷﾘﾒｽｼﾞｸ	1
31	#01	164-09500	NEEDLE THREAD KNIFE A	ｳﾜｲﾄｷﾘﾒｽA	1
32	#01	164-10508	NEEDLE THREAD KNIFE B	ｳﾜｲﾄｷﾘﾒｽ B	1
32-1	#01	164-11001	UPPER THREAD TRIMMER KNIFE C	ｳﾜｲﾄｷﾘﾒｽC	1
33	#02	164-10607	SPACER 0.2	ｳﾜｲﾄｷﾘﾒｽｽﾍﾟｰｻｰ0.2	1
34	#02	164-10706	SPACER 0.4	ｳﾜｲﾄｷﾘﾒｽｽﾍﾟｰｻｰ0.4	1
35	#02	164-10805	SPACER 0.6	ｳﾜｲﾄｷﾘﾒｽｽﾍﾟｰｻｰ0.6	1
36	#02	164-10904	SPACER 0.8	ｳﾜｲﾄｷﾘﾒｽｽﾍﾟｰｻｰ0.8	1
37		164-10201	NEEDLE THREAD CLAMP PLATE	ｳﾜｲﾄｸﾗﾝﾌﾟｲﾀ	1
38		164-10300	NEEDLE THREAD CLAMP SPRING	ｳﾜｲﾄｸﾗﾝﾌﾟﾊﾞﾈ	1
39		164-09609	NEEDLE THREAD KNIFE GUIDE	ｳﾜｲﾄｷﾘﾒｽｶﾞｲﾄﾞ	1
40		164-10102	NEEDLE THREAD CLAMP BASE	ｳﾜｲﾄｸﾗﾝﾌﾟﾄﾞﾀﾞｲ	1
41		SS-7091410-SP	SCREW 9/64-40 L=13.5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=13.5	2
42		SS-6080410-SP	SCREW 1/8-44 L=4	ﾋﾗﾈｼﾞ 1/8-44 L=4	1
43		SS-9090640-SP	SCREW 9/64-40 L=6	ﾛｯｶｸﾎﾞﾙﾄ 9/64-40 L=6	2
44		TA-0550604-R0	RUBBER PLUG	ﾄﾒｾﾝ	1

NOTE(注記)#01.....Gauge part　　ゲージ部品
(Refer to the table on page 49.)　　(49ﾍﾟｰｼﾞの表をご参照ください)
#02.....Selective part　　選択部品

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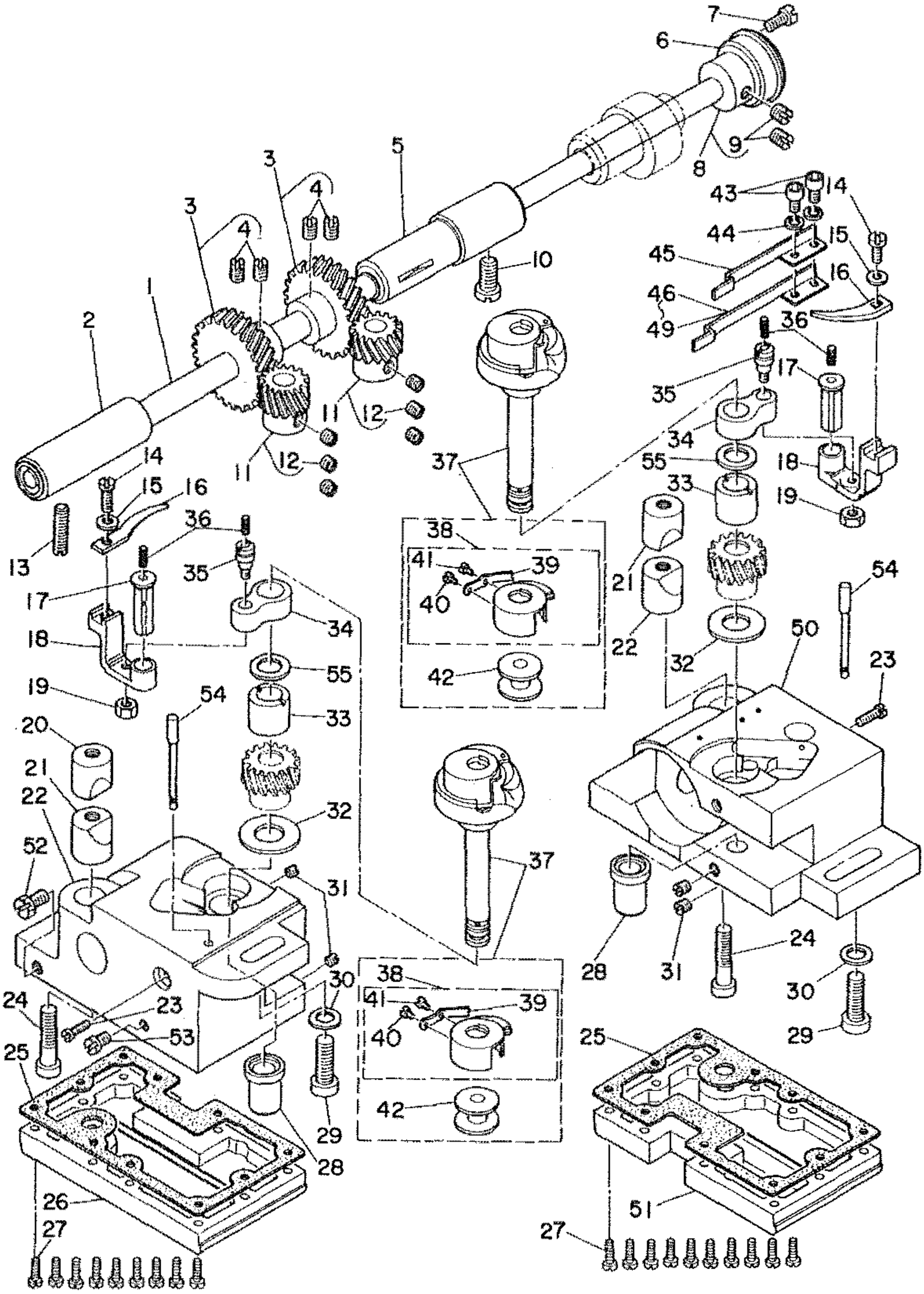
5. HOOK & HOOK DRIVING SHAFT COMPONENTS
釜・下軸関係



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		B1801-515-000-A	HOOK DRIVING SHAFT	ｼﾀｼﾞｸ	1
2		B1802-512-0AB	BUSHING ASM., FRONT	ｼﾀｼﾞｸ ﾏｴﾒﾀﾙ ｸﾐ	1
3		B1816-512-0A0	HOOK DRIVING SHAFT GEAR ASM.	ｼﾀｼﾞｸ ﾈｼﾞﾊｸﾞﾙﾏ ｸﾐ	2
4		SS-8660810-TP	SCREW 1/4-40 L=8	ﾄﾒﾈｼﾞ 1/4-40 L=8	(4)
5		101-12357	BUSHING ASM. INTERMEDIATE	ｼﾀｼﾞｸﾅｶﾒﾀﾙ ｸﾐ	1
6		B1813-512-000	HOOK DRIVING SHAFT BEARING	ｼﾀｼﾞｸ ﾍﾞｱﾘﾝｸﾞ.	1
7		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	1
8		B1804-512-000	THRUST COLLAR	ｼﾀｼﾞｸ ｽﾗｽﾄｳｹ	1
9		SS-8150710-SP	SCREW 15/64-28 L=7	ﾄﾒﾈｼﾞ 15/64-28 L=7	(2)
10		SS-8151150-SP	SCREW 15/64-28 L=10.5	ﾄﾒﾈｼﾞ 15/64-28 L=10.5	1
11	#01	G1864-119-A00	HOOK SHAFT GEAR	ｶﾏｼﾞｸﾈｼﾞﾊｸﾞﾙﾏ	1
12		SS-8660530-TP	SCREW 1/4-40 L= 4.5	ﾄﾒﾈｼﾞ 1/4-40 L=4.5	(6)
13		SS-8152030-SP	SCREW 15/64-28 L=20	ﾄﾒﾈｼﾞ 15/64-28 L=20	1
14		SS-6090810-SP	SCREW 9/64-40 L= 7.5	ﾋﾗﾈｼﾞ 9/64-40 L=7.5	2
15		WP-0371016-SD	WASHER 3.7X8X1	ﾋﾗｻﾞｶﾞﾈ 3.7X8X1	2
16		164-20705	BOBBIN CASE OPENING LEVER	ﾅｶｶﾞﾏｱﾝﾅｲ	2
17		164-20804	CRANK PIN	ﾅｶｶﾞﾏｱﾝﾅｲｳﾃﾞｼﾞｸ	2
18		164-20903	OPENING LEVER CRANK	ﾅｶｶﾞﾏｱﾝﾅｲｳﾃﾞ	2
19		NS-6110430-SP	NUT 11/64-40	ﾛｯｶｸﾅｯﾄ 11/64-40	2
20		101-09908	SADDLE INSTALLING BLOCK, UPPER	ｶﾏｼﾞｸﾀﾞｲﾄﾒ ｳｴ	2
21		101-12407	SADDLE INSTALLING BLOCK, LOWER	ｶﾏｼﾞｸﾀﾞｲﾄﾒ ｼﾀ	2
22		164-21505	HOOK SHAFT SADDLE, LEFT	ｶﾏｼﾞｸﾀﾞｲ ﾋﾀﾞﾘ	1
23		SS-6111610-SP	SCREW 11/64-40 L=16	ﾋﾗﾈｼﾞ 11/64-40 L=16	2
24		SS-6153012-TP	SCREW 15/64-28	ﾛｯｶｸｱﾅﾎﾞﾙﾄ 15/64-28	2
25		G1861-119-000	GASKET	ｶﾏｼﾞｸﾀﾞｲ ﾊﾟｯｷﾝ	2
26		G1860-119-AA0	HOOK SADDLE COVER ASM., LEFT	ｶﾏｼﾞｸﾀﾞｲﾌﾀ ﾋﾀﾞﾘ ｸﾐ	1
27		SS-6091210-TP	SCREW 9/64-40 L=12	ﾋﾗﾈｼﾞ 9/64-40 L=12	20
28		G1815-119-000	HOOK SHAFT LOWER BUSHING	ｶﾏｼﾞｸｼﾀﾒﾀﾙ	2
29		SM-6082002-SP	SCREW M8 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M8 L=20	2
30		WP-0850002-SP	WASHER 8.5X18X1.6	ﾋﾗｻﾞｶﾞﾈ 8.5X18X1.6	2
31		SS-8110410-TP	SCREW 11/64-40 L= 3.5	ﾄﾒﾈｼﾞ 11/64-40 L=3.5	4
32	#01	B1818-051-000	THRUST WASHER	ﾈｼﾞﾊｸﾞﾙﾏ ｽﾗｽﾄｲﾀ	4
33		G1816-119-000	HOOK SHAFT UPPER BUSHING	ｶﾏｼﾞｸｳﾜﾒﾀﾙ	2
34		164-20606	BOBBIN CASE OPENING LEVER LINK	ﾅｶｶﾞﾏｱﾝﾅｲﾘﾝｸ	2
35		B1821-051-000	CRANK SCREW STUD	ﾅｶｶﾞﾏ ｱﾝﾅｲ ｸﾗﾝｸﾋﾟﾝ	2
36		CQ-2020000-00	OIL WICK	ﾕｼﾝ	0.1
37		164-21752	VERTICAL-AXIS HOOK ASM.	ｽｲﾍｲｶﾞﾏ ｸﾐ	2
38		164-22057	BOBBIN CASE ASM.	ﾎﾞﾋﾞﾝｹｰｽ	(2)
39		G1831-116-00B	TENSION SPRING	ﾁｮｰｼﾊﾞﾈ	(2)
40		040-00001380	TENSION SPRING SET SCREW	ｿﾅﾊﾞﾈ ﾄﾒﾈｼﾞ	(2)
41		040-00000591	TENSION SPRING ADJUSTING SCREW	ﾌﾅﾊﾞﾈ ﾁｮｰｾﾂﾈｼﾞ	(2)
42		164-21802	BOBBIN	ﾎﾞﾋﾞﾝ(ｱﾙﾐ)	(2)
43		SM-6040802-SP	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=8	2
44		WP-0450000-SD	WASHER 4.5X8X0.5	ﾋﾗｻﾞｶﾞﾈ 4.5X8X0.5	2
45		164-21109	NIPPER SPRING, RIGHT	ｲﾄﾂｶﾐｵｼﾊﾞﾈ ﾐｷﾞ	1
46	#02	164-21208	NIPPER SPRING, LEFT 8,10MM	ｲﾄﾂｶﾐｵｼﾊﾞﾈ ﾋﾀﾞﾘ 8,10	1
47	#02	164-21307	NIPPER SPRING, LEFT 12,14MM	ｲﾄﾂｶﾐｵｼﾊﾞﾈ ﾋﾀﾞﾘ 12,14	1
48	#02	164-21406	NIPPER SPRING, LEFT 16,18MM	ｲﾄﾂｶﾐｵｼﾊﾞﾈ ﾋﾀﾞﾘ 16,18	1
49	#02	164-21901	NIPPER SPRING, LEFT 20,22MM	ｲﾄﾂｶﾐｵｼﾊﾞﾈ ﾋﾀﾞﾘ 20,22	1
50		164-21604	HOOK SHAFT SADDLE, RIGHT	ｶﾏｼﾞｸﾀﾞｲ ﾐｷﾞ	1
51		G1860-119-BA0	HOOK SADDLE COVER ASM., RIGHT	ｶﾏｼﾞｸﾀﾞｲﾌﾀ ﾐｷﾞ ｸﾐ	1
52		SS-0660720-SP	SCREW 1/4-40 L=7	ﾛｯｶｸﾎﾞﾙﾄ 1/4-40 L=7	1
53		SS-7110510-SP	SCREW 11/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 5	1
54		G1862-119-000	OIL GAUGE	ｶﾏｼﾞｸｵｲﾙｹﾞｰｼﾞ	2
55	#01	101-09700	THRUST WASHER, A	ｶﾏｼﾞｸｳﾜﾒﾀﾙ ｽﾗｽﾄｲﾀ A	1

NOTE(注記)#01.....Selective part　　選択部品
#02.....Gauge part　　ゲージ部品
(Refer to the table on page 49.)　　(49ﾍﾟｰｼﾞの表をご参照ください)

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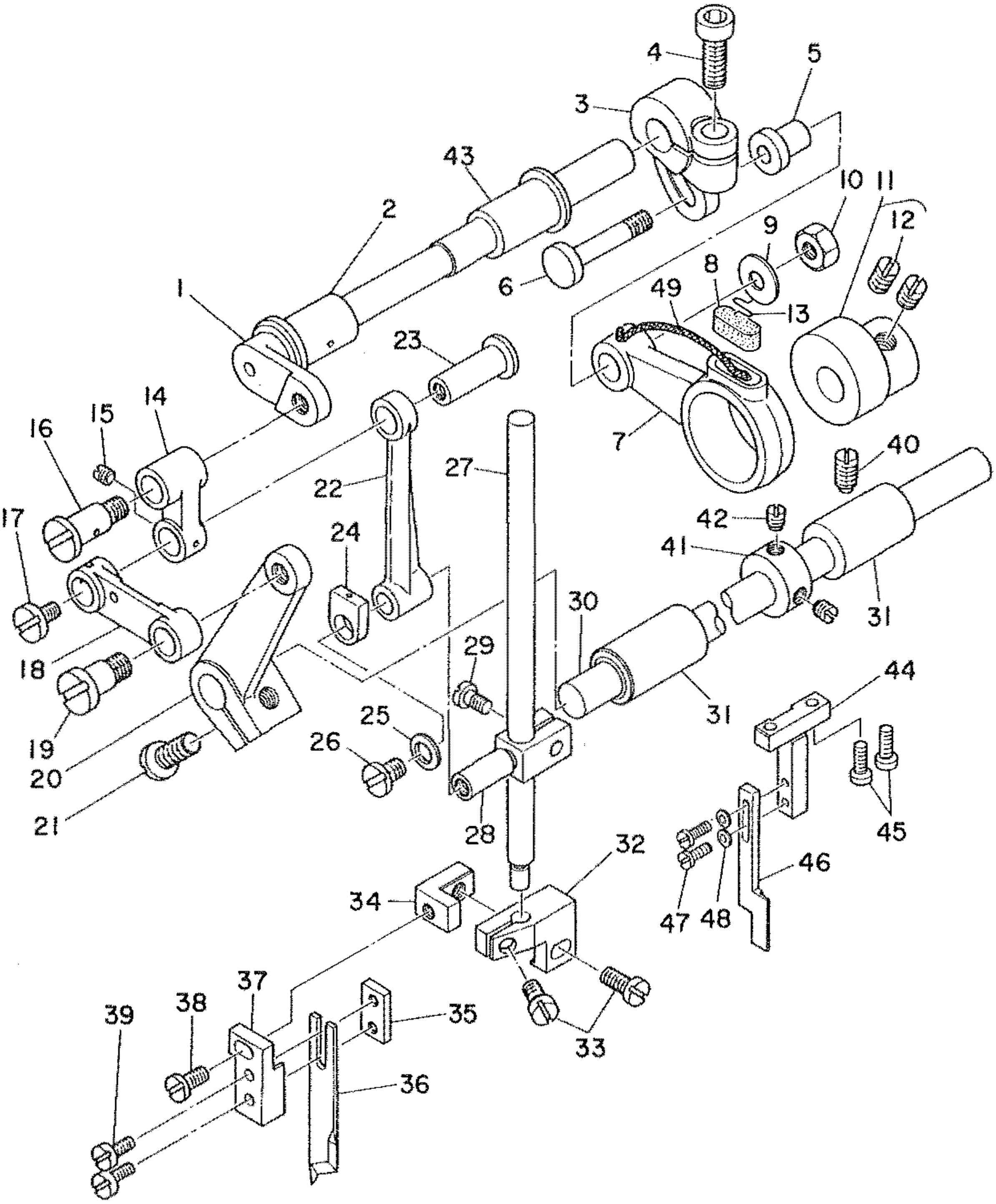
6. UPPER KNIFE COMPONENTS
上メス関係



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REF.NO.	NOTE	PART NO.	D E S C R I P T I O N	ﾋ ﾝ ﾒ ｲ	AMT.
1		164-17602	KNIFE DRIVING SHAFT	ｳﾜﾒｽｸﾄﾞｳｼﾞｸ	1
2		164-15309	BUSHING	ｳﾜｵｸﾘｼﾞｸﾒﾀﾙ	2
3		164-17503	KNIFE DRIVING CRANK	ｳﾜﾒｽｸﾄﾞｳﾃﾞ	1
4		SM-6061602-TP	SCREW M6 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
5		D1457-055-B00	WASHER	ﾚﾝｹﾂｼﾞｸ ﾀﾞﾝﾈｼﾞ ｻﾞｶﾞﾈ	1
6		D1456-055-B00	HINGE SCREW	ｳﾜｵｸﾘ ﾛｯﾄﾞﾀﾞﾝﾈｼﾞ	1
7		164-17909	KNIFE DRIVING ROD	ｳﾜﾒｽｸﾄﾞｳﾛｯﾄ	1
8		B1702-012-000	OIL FELT	ﾌｴﾙﾄ	1
9		D1457-055-B00	WASHER	ﾚﾝｹﾂｼﾞｸ ﾀﾞﾝﾈｼﾞ ｻﾞｶﾞﾈ	1
10		NS-6110530-SP	NUT 11/64-40	ﾛｯｶｸﾅｯﾄ 11/64-40	1
11		D1450-055-BA0	TOP FEED CAM ASM.	ｳﾜｵｸﾘｶﾑ ｸﾐ	1
12		SS-8660340-SP	SCREW 1/4-40 L= 2.5	ﾄﾒﾈｼﾞ 1/4-40 L=2.5	(2)
13		B1213-012-000	FELT RETAINER	ﾌｴﾙﾄ ｵｻｴ	1
14		164-17404	UPPER KNIFE LINK A	ｳﾜﾒｽﾘﾝｸ A	1
15		SS-8110520-TP	SCREW 11/64-40 L= 4.5	ﾄﾒﾈｼﾞ 11/64-40 L=4.5	1
16		164-16208	HINGE SCREW	ｳﾜﾒｽﾘﾝｸAﾀﾞﾝﾈｼﾞ	1
17		SS-5110710-SP	SCREW 11/64-40 L=7	ﾄﾗｽﾈｼﾞ 11/64-40 L=7	1
18		164-17701	UPPER KNIFE LINK B	ｳﾜﾒｽﾘﾝｸ B	1
19		164-15903	HINGE SCREW A	ｳﾜﾒｽﾘﾝｸﾀﾞﾝﾈｼﾞ A	1
20		164-17800	UPPER KNIFE LINK D	ｳﾜﾒｽﾘﾝｸ D	1
21		SS-7151120-SP	SCREW 15/64-28 L=11	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=11	1
22		164-17305	UPPER KNIFE LINK C	ｳﾜﾒｽﾘﾝｸ C	1
23		164-15200	LINK PIN	ｳﾜﾒｽﾘﾝｸﾋﾟﾝ	1
24		B1659-484-000	SLIDE BLOCK	ﾌｸ ｵｸﾘ ｶｸｺﾞﾏ	1
25		WP-0480856-SP	WASHER 4.8X8.4X0.8	ﾋﾗｻﾞｶﾞﾈ 4.8X8.4X0.8	1
26		SS-5110810-SP	SCREW 11/64-40 L=8	ﾄﾗｽﾈｼﾞ 11/64-40 L=8	1
27		164-16000	KNIFE BAR	ﾒｽﾎﾞｳ	1
28		164-15507	KNIFE BAR CLAMP	ﾒｽﾎﾞｳﾀﾞｷ	1
29		SS-6090910-TP	SCREW 9/64-40 L=9	ﾋﾗﾈｼﾞ 9/64-40 L=9	1
30		164-15002	KNIFE CHANGING SHAFT	ｷﾘｶｴｼﾞｸ	1
31		164-15101	BUSHING	ｷﾘｶｴｼﾞｸﾒﾀﾙ	2
32		164-17206	KNIFE MOUNTING BASE A	ｳﾜﾒｽﾄﾘﾂｹﾀﾞｲ A	1
33		SS-5110810-SP	SCREW 11/64-40 L=8	ﾄﾗｽﾈｼﾞ 11/64-40 L=8	2
34		164-15606	KNIFE MOUNTING BASE B	ｳﾜﾒｽﾄﾘﾂｹﾀﾞｲ B	1
35		164-15804	KNIFE MOUNTING BASE D	ｳﾜﾒｽﾄﾘﾂｹﾀﾞｲ D	1
36		164-16109	UPPER KNIFE	ｳﾜﾒｽ	1
37		164-15705	KNIFE MOUNTING BASE C	ｳﾜﾒｽﾄﾘﾂｹﾀﾞｲ C	1
38		SS-7110910-SP	SCREW	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8.5	1
39		SS-6080810-SP	SCREW 1/8-44 L= 8.0	ﾋﾗﾈｼﾞ 1/8-44 L=8	1
40		SS-8151150-SP	SCREW 15/64-28 L=10.5	ﾄﾒﾈｼﾞ 15/64-28 L=10.5	1
41		CS-1111019-SH	THRUST COLLAR D=11.11 W=10	ｽﾗｽﾄｳｹ D=11.11 W=10	1
42		SS-8660340-SP	SCREW 1/4-40 L= 2.5	ﾄﾒﾈｼﾞ 1/4-40 L=2.5	2
43		164-15408	BUSHING	ｳﾜﾒｽｸﾄﾞｳｼﾞｸﾒﾀﾙ	1
44		164-16802	KNIFE COVER BASE	ﾒｽｶﾊﾞｰﾄﾞﾀﾞｲ	1
45		SM-6030802-TP	SCREW	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=8	2
46		164-16307	KNIFE COVER	ﾒｽｶﾊﾞｰ	1
47		SM-4860501-SC	SCREW M 2.6 X 5	ﾅﾍﾞｺﾈｼﾞ M2.6 L=5	2
48		WP-0280500-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M2.5	2
49		CQ-3030000-00	OIL WICK	ﾕｼﾝ	0.1

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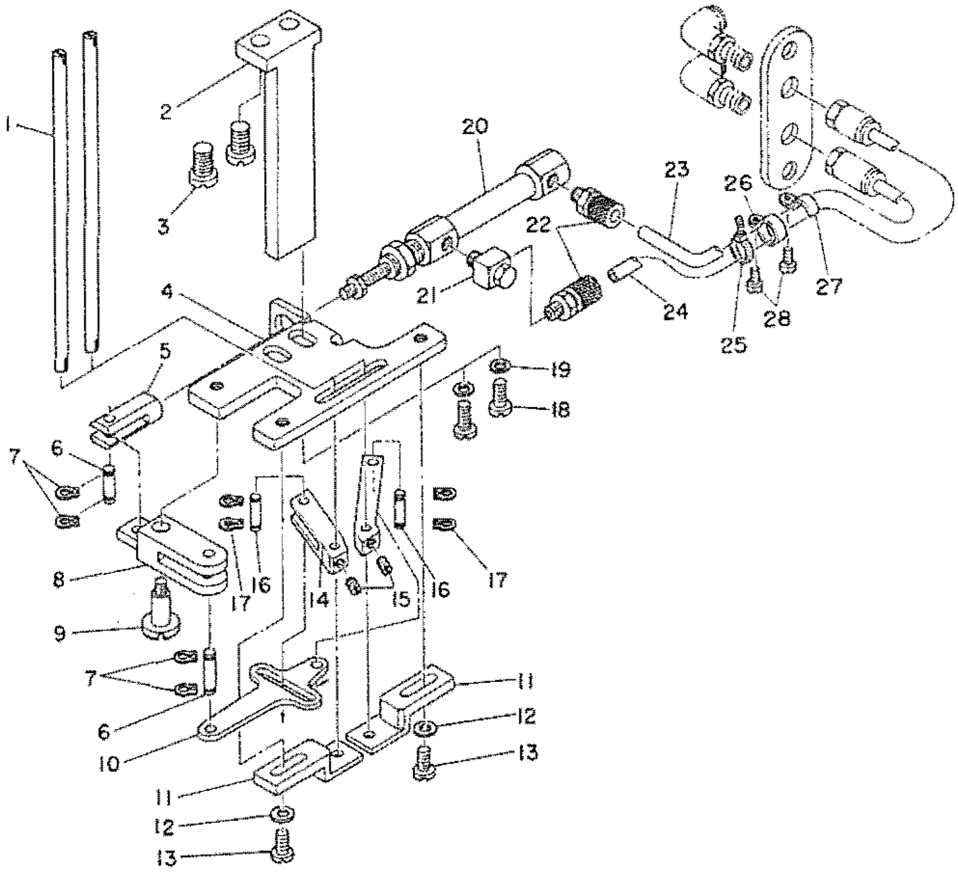
7. BOBBIN THREAD CLIP COMPONENTS
下糸つかみ関係



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋﾝﾒｲ	ANT.
1		G5659-116-000	BOBBIN THREAD NIPPER BAR	ｼﾀｲﾄﾂｶﾐﾎﾞｰ	2
2		G5701-119-000	KNIFE MOUNTING BASE	ｼﾀﾒｽﾄﾘﾂｹﾄﾞﾀﾞｲ	1
3		SS-7150940-SP	SCREW 15/64-28 L=9	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=9	2
4		164-13502	CYLINDER BASE B	ｼﾀﾒｽﾄﾘﾂｹﾀﾞｲ B	1
5		G5707-119-000	CYLINDER JOINT	ｼﾀﾒｽｼﾘﾝﾀﾞｼﾞｮｲﾝﾄ	1
6		B3034-450-000	LINK PIN	ｳﾘｵｸﾘ ﾘﾝｸﾋﾟﾝ	2
7		B3035-450-000	SNAP RING	ｳﾘｵｸﾘ ﾘﾝｸﾋﾟﾝ ﾄﾒﾘ	4
8		G5702-119-000	KNIFE SUPPORTING BASE	ｼﾀﾒｽｼｼﾞﾀﾞｲ	1
9		SD-0640902-TP	HINGE SCREW	ﾀﾞﾝﾈｼﾞ D=6.35 H=9	1
10		G5708-119-000	JOINT CONNECTING PLATE	ｼﾞｮｲﾝﾄﾚﾝｹﾂｲﾀ	1
11		164-13403	KNIFE PRESSER BASE	ｼﾀﾒｽｵｻｴﾀﾞｲ	2
12		WP-0450000-SD	WASHER 4.5X8X0.5	ﾋﾗｻﾞｶﾞﾈ 4.5X8X0.5	2
13		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	2
14		G5710-119-000	KNIFE LINK ARM, LEFT	ｼﾀﾒｽｼﾞｭｳｳﾃﾞ ﾋﾀﾞﾘ	1
15		SS-8110410-TP	SCREW 11/64-40 L= 3.5	ﾄﾒﾈｼﾞ 11/64-40 L=3.5	2
16		G5704-119-000	PIN	ｼﾀﾒｽﾋﾟﾝ	2
17		B3035-450-000	SNAP RING	ｳﾘｵｸﾘ ﾘﾝｸﾋﾟﾝ ﾄﾒﾘ	2
18		SS-7150940-SP	SCREW 15/64-28 L=9	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=9	2
19		WP-0621026-SP	WASHER 6.2X9.5X1	ﾋﾗｻﾞｶﾞﾈ 6.2X9.5X1	2
20		PA-1001502-A0	AIR CYLINDER ASM.	ﾁｮｳﾐﾆｼﾘﾝﾀﾞ	1
21		G5680-116-000	UNIVERSAL ELBOW	ﾕﾆﾊﾞｰｻﾙｴﾙﾎﾞ	1
22		PJ-0320525-01	HOSE NIPPLE	ﾎｰｽﾆｯﾌﾟﾙ	2
23		BT-0600400-EC	TUBE HOSE, BLUE	ｳﾚﾀﾝﾎｰｽ ｱｵ	0.9
24		BT-0600400-EB	TUBE HOSE, BLACK	ｳﾚﾀﾝﾎｰｽ ｸﾛ	0.8
25		GES-12153000	OIL WICK HOLDER	ｿｸｾﾝﾊﾞﾝﾄﾞ A	1
26		EA-9502B05-00	CORD PRESSER 3-POLE (220/240V)	ｹｰﾌﾞﾙｸﾘｯﾌﾟ	1
27		D2611-555-B00-A	CABLE HOLDER	ｹｰﾌﾞﾙ ﾄﾒｶﾅｸﾞ	1
28		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	2

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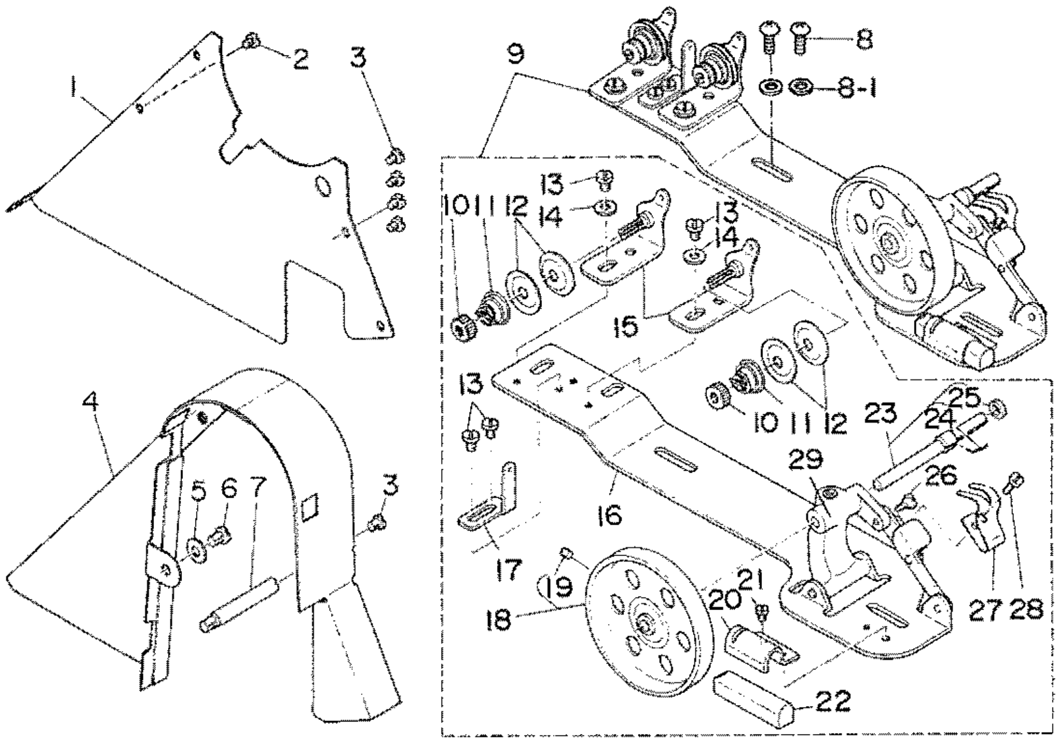
8. BELT COVER & BOBBIN WINDER UNIT
ベルトカバー・糸巻関係



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REF.NO.	NOTE	PART NO.	D E S C R I P T I O N	ﾋ ﾝ ﾒ ｲ	AMT.
1		164-27908	BELT COVER PLATE	ﾍﾞﾙﾄｶﾊﾞｰﾌﾀ	1
2		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	1
3		SS-7110510-SP	SCREW 11/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 5	5
4		101-28007	BELT COVER	ﾍﾞﾙﾄｶﾊﾞｰ	1
5		WP-0621016-SD	WASHER 6.2X13X1	ﾋﾗｻﾞｶﾞﾈ 6.2X13X1	1
6		SS-7150740-SP	SCREW 15/64-28 L=7	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=7	1
7		100-39105	BELT COVER SUPPORT STUD	ﾍﾞﾙﾄｶﾊﾞｰ ｼﾁｭｰ	1
8		SM-0050801-SC	SCREW	ﾄﾗｽﾈｼﾞ	2
8-1		WP-0531001-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M5	2
9		164-27551	BOBBIN WINDER ASM.	ｲﾄﾏｷｿｳﾁ ｸﾐ	1
10		B3125-012-000	THREAD TENSION STUD NUT	ｲﾄﾁｮｰｼ ﾅｯﾄ	(2)
11		B3129-012-B00	TENSION SPRING B	ｲﾄﾁｮｰｼ ﾊﾞﾈ B	(2)
12		B3126-012-000	TENSION DISC	ｲﾄﾁｮｰｼｻﾗ	(4)
13		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	(4)
14		WP-0501016-SC	WASHER 5X10.5X1	ﾋﾗｻﾞｶﾞﾈ 5X10.5X1	(2)
15		B3223-012-0A0	THREAD TENSION BRACKET ASM.	ｲﾄﾏｷ ｲﾄﾁｮｰｼﾎﾞｰﾀﾞｲ ｸﾐ	(2)
16		164-27700	BOBBIN WINDER BASE	ｲﾄﾏｷﾀﾞｲ	(1)
17		G3213-116-000	THREAD GUIDE	ｲﾄﾏｷ ｲﾄｱﾝﾅｲ	(1)
18		164-27809	BOBBIN WINDER WHEEL	ｲﾄﾏｷｸﾞﾙﾏ	(1)
19		SS-8110510-SP	SCREW 11/64-40 L=5	ﾄﾒﾈｼﾞ 11/64-40 L=5	(1)
20		B3229-012-000	BRAKE CLAMP	ｾｲﾄﾞｰﾍﾞﾙﾄ ｵｻｴｲﾀ	(1)
21		SS-7110410-SP	SCREW 11/64-40 L=4	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 4	(1)
22		B3228-012-000	RUBBER BRAKE	ｾｲﾄﾞｰﾍﾞﾙﾄ	(1)
23		G3212-116-0A0	THREAD WINDER SHAFT ASM.	ｲﾄﾏｷｼﾞｸ ｸﾐ	(1)
24		B3210-771-000	BOBBIN SET SPRING	ﾎﾞﾋﾞﾝ ﾄﾒﾊﾞﾈ	(1)
25		B3224-771-000	COLLAR	ｲﾄﾏｷｼﾞｸ ｶﾗｰ	(1)
26		SD-0490261-SP	HINGE SCREW D=4.9 H=2.6	ﾀﾞﾝﾈｼﾞ D=4.9 H=2.6	(1)
27		102-32650	BOBBIN PRESSER	ﾎﾞﾋﾞﾝ ｵｻｴ	(1)
28		SS-7081310-SN	SCREW 1/8-44 L=12.5	ﾏﾙﾋﾗﾈｼﾞ 1/8-44 L=12.5	(1)
29		164-27601	BOBBIN WINDER BRACKET	ｲﾄﾏｷﾀﾞｲ	(1)

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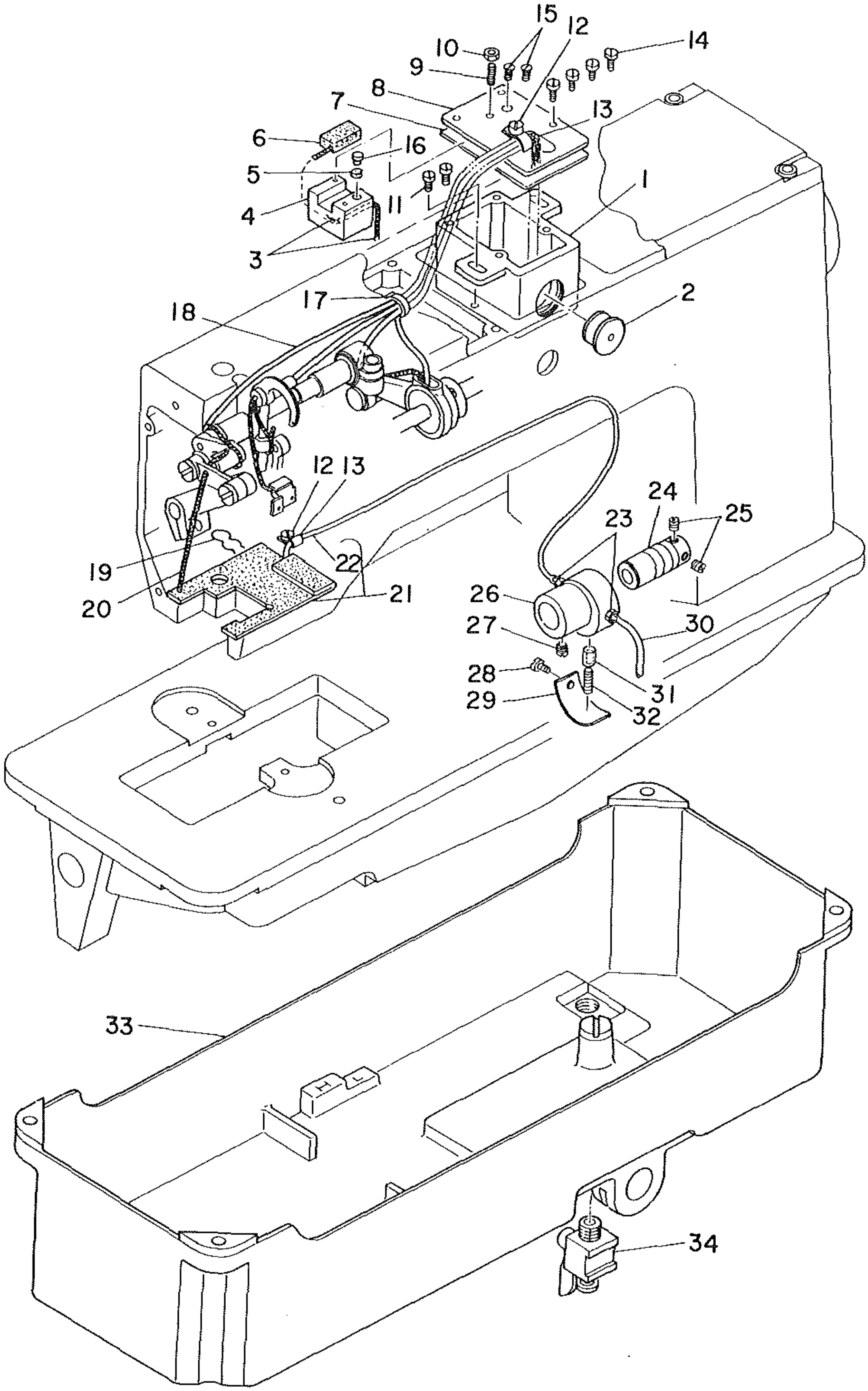
9. LUBRICATION COMPONENTS
給油関係



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		164-25902	OIL TANK	ｷﾕｳﾕﾀﾝｸ	1
2		164-27007	OIL GAUGE	ｵｲﾙｹﾞｰｼﾞ	1
3		B3541-012-000	OIL WICK	ｶﾝﾘﾕｰ ﾕｼﾝ	0.8
4		164-26504	OIL ADJUSTING BASE	ﾕﾘﾖｳﾁﾖｳｾﾂﾀﾞｲ	1
5		164-26207	RUBBER	ﾕﾘﾖｳﾁﾖｳｾﾂｺﾞﾑ	1
6		164-26306	FELT	ﾕﾘﾖｳﾁﾖｳｾﾂﾌｴﾙﾄ	1
7		164-26009	OIL TANK GASKET	ｷﾕｳﾕﾀﾝｸﾊﾟﾂｷﾝ	1
8		164-26603	OIL TANK COVER	ｷﾕｳﾕﾀﾝｸﾌﾀ	1
9		SS-8111610-SP	SCREW 11/64-40 L=15.5	ﾄﾒﾈｼﾞ 11/64-40 L=15.5	1
10		NS-6110420-SP	NUT 11/64-40	ﾛﾂｶｸﾅﾂﾄ 11/64-40	1
11		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	2
12		SS-7110410-SP	SCREW 11/64-40 L=4	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 4	2
13		D2611-555-B00	CABLE HOLDER	ｹｰﾌﾞﾙ ﾄﾒｶﾅｸﾞ	2
14		SS-6090630-SP	SCREW 9/64-40 L=6	ﾋﾗﾈｼﾞ 9/64-40 L=6	4
15		SS-2090820-TP	SCREW 9/64-40 L=8	ﾏﾙｻﾗﾈｼﾞ 9/64-40 L=8	2
16		164-26405	OIL ADJUSTING PIN	ﾕﾘﾖｳﾁﾖｳｾﾂｼﾞｸ	1
17		GES-12153000	OIL WICK HOLDER	ｿｸｾﾝﾊﾞﾝﾄﾞ A	1
18		BT-0400251-EC	TUBE HOSE, YELLOW	ｳﾚﾀﾝﾎｰｽ ｷ	1
19		B3529-226-000	OIL FELT PRESSER	ｶﾝﾘﾕｰ ﾌｴﾙﾄｵｻｴ	1
20		CQ-2000000-00	OIL WICK	ﾕｼﾝ	0.6
21		164-26751	OIL RETURN FELT ASM.	ｶﾝﾘﾕｰﾌｴﾙﾄ ｸﾐ	1
22		B3568-771-000	OIL RETURN TUBE	ｶﾝﾘﾕｰ ﾊﾟｲﾌﾟ	(1)
23		SQ-1110401-MZ	CONNECTING SCREW	ｲﾆｰﾌﾞﾚﾝｹﾂﾈｼﾞ	2
24		B3513-512-000	LUBRICATING OIL PUMP SHAFT	ｷﾕｰﾕﾎﾟﾝﾌﾟｼﾞｸ	1
25		SS-8150410-SP	SCREW 15/64-28 L=4	ﾄﾒﾈｼﾞ 15/64-28 L=4	2
26		B1807-512-00B	BUSHING, INTERMEDIATE B	ｼﾀｼﾞｸ ﾅｶﾒﾀﾙ B	1
27		SS-8150710-SP	SCREW 15/64-28 L=7	ﾄﾒﾈｼﾞ 15/64-28 L=7	1
28		SS-7110720-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	1
29		B3511-512-000	PLUNGER PRESSER	ﾌﾟﾗﾝｼﾞﾔｰｵｻｴ	1
30		BP-4000000-00	VINYL TUBE, WHITE D=4	ﾋﾞﾆｰﾙ ﾊﾟｲﾌﾟ	0.6
31		164-26108	PLUNGER	ﾌﾟﾗﾝｼﾞﾔｰ	1
32		B1214-038-000	PLUNGER SPRING	ﾌﾟﾗﾝｼﾞﾔｰ ｵｻｴﾊﾞﾈ	1
33		164-26801	OIL RESERVOIR	ｱﾌﾞﾗﾀﾞﾏﾘ	1
34		164-26900	COCK	ﾊｲﾕｺﾂｸ	1

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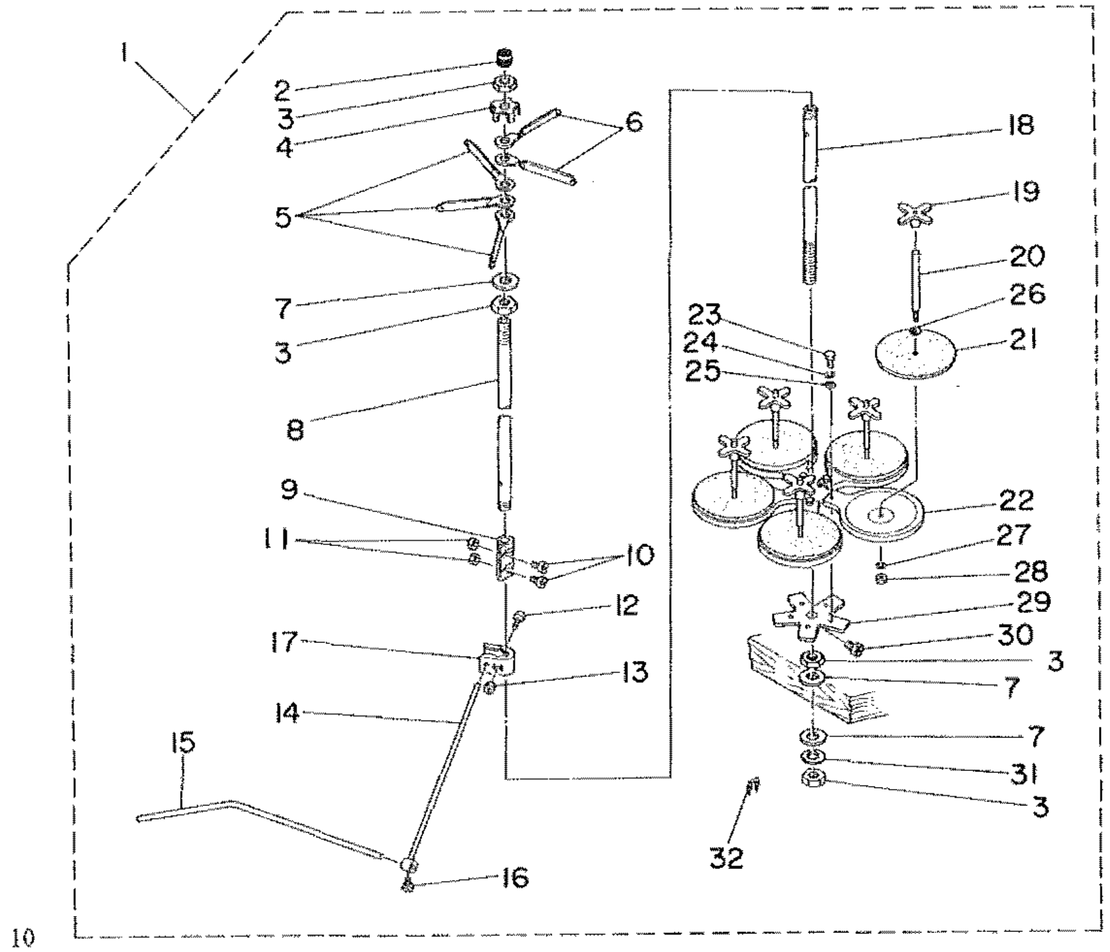
10. THREAD STAND UNIT
糸立装置



REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		B3301-704-0A0	THREAD STAND ASM.	ｲﾄﾀﾃｿｳﾁ ｸﾐ	1
2		B3311-704-000	SPOOL REST ROD RUBBER CAP	ｲﾄﾀﾃﾎﾞｰ ﾎｺﾞｺﾞﾑ	(2)
3		B3317-704-000	NUT C15	ｲﾄﾀﾃﾎﾞｰ ﾄﾒﾅｯﾄ	(4)
4		B3306-704-000	THREAD GUIDE STOPPER PLATE	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ ﾄﾒｲﾀ	(1)
5		B3307-704-000	THREAD GUIDE A	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ A	(3)
6		B3308-704-000	THREAD GUIDE B	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ B	(2)
7		WP-1702600-S0	WASHER 17X30X2.6	ﾋﾗｻﾞｶﾞﾈ 17X30X2.6	(3)
8		B3313-704-000-A	SPOOL REST ROD, UPPER	ｲﾄﾀﾃﾎﾞｰ ｳｴ	(1)
9		B3305-704-000-A	SPOOL REST ROD JOINT	ｲﾄﾀﾃﾎﾞｰﾂｷﾞﾃ	(1)
10		SM-6041410-SC	SCREW M4X0.7 L=14	ﾋﾗｺﾈｼﾞ M4X0.7 L=14	(2)
11		NM-6040000-SN	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	(2)
12		SM-6052700-SC	SCREW M5 L=27	ﾋﾗｺﾈｼﾞ M5X0.8 L=27	(1)
13		NM-6050000-SC	NUT M5	ﾛｯｶｸﾅｯﾄ M5X0.8 1ｼｭ	(1)
14		B3309-704-000	THREAD GUIDE ARM	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ ｳﾃﾞ	(1)
15		B3311-804-000	LOWER THREAD GUIDE	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ ｼﾀ	(1)
16		SS-7110540-SP	SCREW 11/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 5	(1)
17		B3304-704-000-A	THREAD GUIDE ARM HOLDER	ｲﾄｱﾝﾅｲｳﾃﾞ ﾎﾙﾀﾞｰ	(1)
18		B3301-704-000-A	SPOOL REST ROD, LOWER	ｲﾄﾀﾃﾎﾞｰ ｼﾀ	(1)
19		B3312-012-000	SPOOL RETAINER	ｲﾄﾏｷ ﾌﾚﾄﾞﾒ	(5)
20		B3307-804-000	SPOOL PIN	ｲﾄﾏｷ ｳｹﾎﾞｰ	(5)
21		B3311-012-000	SPOOL REST CUSHION	ｲﾄﾏｷｳｹｻﾞ	(5)
22		B3303-704-000	SPOOL REST	ｲﾄﾀﾃ ｳｹｲﾀ	(5)
23		SM-9050813-SE	SCREW M5X0.8 L=8	ﾛｯｶｸﾎﾞﾙﾄ M5X0.8 L=8	(5)
24		WS-0521010-KN	SPRING WASHER 5.2X8.2X1	ﾊﾞﾈｻﾞｶﾞﾈ 5.2X8.2X1	(5)
25		WP-0520656-SA	WASHER 5.2X9.5X0.6	ﾋﾗｻﾞｶﾞﾈ 5.2X9.5X0.6	(5)
26		WP-0560860-SE	WASHER 5.6X12X0.8	ﾋﾗｻﾞｶﾞﾈ 5.6X12X0.8	(5)
27		WS-0521010-KN	SPRING WASHER 5.2X8.2X1	ﾊﾞﾈｻﾞｶﾞﾈ 5.2X8.2X1	(5)
28		NS-6120310-SP	NUT 3/16-28	ﾛｯｶｸﾅｯﾄ 3/16-28	(5)
29		B3302-704-000	SPOOL REST BRACKET	ｲﾄﾀﾃ ｳｹﾀﾞｲ	(1)
30		SM-9061080-SE	SCREW M6 L=10	ﾛｯｶｸﾎﾞﾙﾄ M6 L=10	(1)
31		WS-1643202-KR	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 16.4X26.6X3.2	(1)
32		MAO-11532000	STAPLE	ｺｰﾄﾞ ｽﾃｯﾌﾟﾙ	(3)

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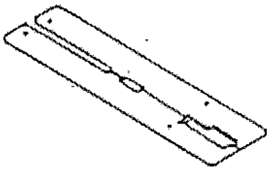
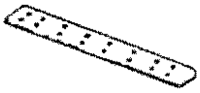
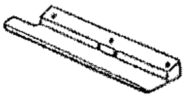
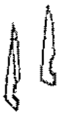
Needle gauge 針幅(mm)	Sewing table asm. 縫製テーブル(組)
	
8,10,12mm	166-74814
14,16mm	166-74913
18,20mm	166-75019

Selective part 選択部品	Rubber sole 身頃クランプゴム Left 左	Rubber sole 身頃クランプゴム Right 右
Specification 仕様		
Standard 標準	G5115-117-000	G5115-117-000
For heavy-weight materials 厚物用	G5116-117-000	G5116-117-000
Sponge スポンジ	G5115-117-C00	G5115-117-E00
Sponge(for heavy-weight materials) スポンジ(厚物用)	G5115-117-D00	G5115-117-F00

	Neeedle gauge 針幅	Folding plate asm. 折込板(組)	Foldin plate stopper 折込板ストッパー	Flap base plate フラップベース	Garment clam plate asm 身頃クランプ(組
					
Left 左	8,10,12,14mm	G5118-117-0A0	G5131-116-C00	G5137-116-C00	G5111-117-0A0
	16,18,20mm	G5120-117-0A0	G5131-116-D00	G5137-116-D00	G5113-117-0A0
Right 右	8,10,12,14mm	G5119-117-0A0	G5130-116-C00	G5138-116-C00	G5112-117-0A0
	16,18,20mm	G5121-117-0A0	G5130-116-D00	G5138-116-D00	G5114-117-0A0
Varied double welt (Right) 変形両玉縁(右)	10,12,14mm			G5138-116-E00	
	16,18,20mm			G5138-116-F00	

Needle gauge	8, 10mm	12mm	14, 16mm	18mm	20mm
Corner knife コーナーメス 	166-07301(A-1) 166-07400(A-2)	166-07301(A-1) 166-07400(A-2)	166-07509(B-1) 166-07608(B-2)	166-07509(B-1) 166-07608(B-2)	166-07707(C-1) 166-07806(C-2)
		166-07509(B-1) 166-07608(B-2)	166-07905(D-1) 166-08002(D-2)	166-07905(D-1) 166-08002(D-2)	166-08101(E-1) 166-08200(E-2)
				166-08101(E-1) 166-08002(E-2)	

Needle gauge 針幅(mm)	Workpiece guide spring 生地ガイドバネ
8,10,12,14mm	G5328-116-000
16,18,20mm	G5328-116-A00

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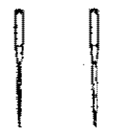
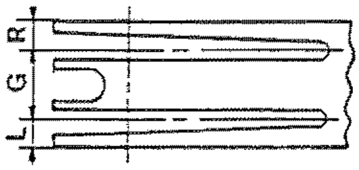
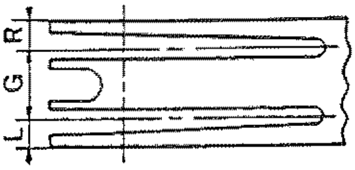
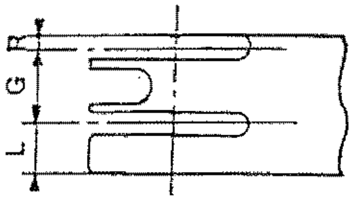
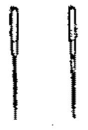
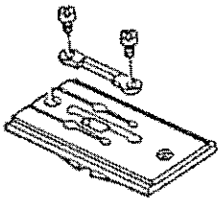
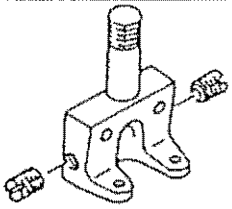
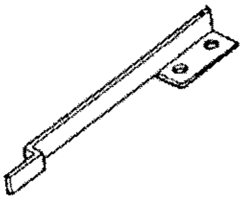
2. WELT PATCH PLATE COMPONENTS　玉布基盤関係

Needle gauge 針幅	Double welt 両玉縁			Single welt 片玉縁			Varied double welt 変形両玉縁		
									
G		L	R		L	R		L	R
8mm (5/16")	167-87509	3.3	3.3						
10mm (25/64")	167-86402	3.8	3.8	167-86709	9.3	9.3	167-94901	8.0	0.8
	167-85404	4.3	4.3						
12mm (15/32")	167-85503	5.3	5.3	167-86808	11.3	11.3			
14mm (35/64")	167-86501	6.3	6.3	167-86907	13.3	13.3			
16mm (5/8")	167-86600	7.3	7.3	167-87004	15.3	15.3			
18mm (45/64")									
20mm (25/32")	167-87806	9.3	9.3						

3. SEWING MACHINE COMPONENTS　ミシン関係

Needle gauge 針幅	Throat plate asm. 針板（組）	Needle clamp asm. 針留（組）	Knife 上糸切メス	Nipper spring, left 糸ツカミ押シバネ左
				
8mm (5/16")	164-01150	164-30753	164-11001	164-21208
10mm (25/64")	164-01259	G1402-117-BA0		
12mm (15/32")	164-01358	G1402-117-CA0	164-09500	164-21307
14mm (35/64")	164-01457	G1402-117-DA0	164-10508	
16mm (5/ 8")	164-01556	G1402-117-EA0		164-21406
18mm (45/64")	164-01655	G1402-117-FA0		
20mm (25/32")	164-01754	G1402-117-GA0		164-21901

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BT-0400251-ED	10	45
BT-0400251-EF	36	47
BT-0600400-EB	43	24
BT-0600400-EC	8	12
BT-0600400-EC	8	24
BT-0600400-EC	43	23
B1114-051-000	32	10
B1124-804-000	32	34
B1130-051-000	32	24
B1130-051-000	32	40
B1203-512-000	34	38
B1206-051-000	34	25
B1210-526-000	34	23
B1213-012-000	42	13
B1214-019-000	34	34
B1214-038-000	46	32
B1302-051-000	34	33
B1303-512-000	34	41
B1404-526-000	36	3
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B1406-526-000	36	6
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B1412-526-0A0	36	9
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B1420-526-0A0	36	27
B1423-526-000	36	25
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B1639-057-000	32	86
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B1804-512-000	40	8
B1807-512-00B	46	26
B1813-512-000	40	6
B1816-512-0A0	40	3
B1818-051-000	40	32
B1821-051-000	40	35
B1906-528-000	34	19
B1907-526-000	34	17
B2213-019-000	32	54
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B3035-450-000	34	12
B3035-450-000	43	7
B3035-450-000	43	17
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B3120-125-000	32	47
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