# smiths interconnect

# LR Series

Standard & EN45545 Modular Connectors





# Hypertac® Hyperboloid Technology

Smiths Interconnect offers an extensive range of superior contact technologies suitable for standard and custom solutions. Hypertac® (HYPERboloid conTACt) is the original superior performing hyperboloid contact technology designed for use in all applications and in harsh and demanding environments where high reliability and safety are critical. The inherent electrical and mechanical characteristics of the

Hypertac hyperboloid contact ensures unrivalled performance in terms of reliability, number of mating cycles, low contact force and minimal contact resistance. The shape of the contact sleeve is formed by hyperbolically arranged contact wires, which

align themselves elastically as contact lines around the pin, providing a number

of linear contact paths.

### Benefits

### Low insertion/extraction forces

The angle of the socket wires allows tight control of the pin insertion and extraction forces. The spring wires are smoothly deflected to make line contact with the pin.

### Long contact life

**Features** 

The smooth and light wiping action minimizes wear on the contact surfaces. Contacts perform up to 100,000 insertion/extraction cycles with minimal degradation in performance.

### Lower contact resistance

The design provides a far greater contact area and the wiping action of the wires insures a clean and polished contact surface. Our contact technology has about half the resistance of conventional contact designs.

### Higher current ratings

The design parameters of the contact (e.g., the number, diameter and angle of the wires) may be modified for any requirement. The number of wires can be increased so the contact area is distributed over a larger surface. Thus, the high current carried by each wire because of its intimate line contact, can be multiplied many times.

### Immunity to shock & vibration

The low mass and resultant low inertia of the wires enable them to follow the most abrupt or extreme excursions of the pin without loss of contact. The contact area extends 360° around the pin and is uniform over its entire length. The 3 dimensional symmetry of the Hypertac contact design guarantees electrical continuity in all circumstances.

### High density interconnect systems

Significant reductions in size and weight of sub-system designs. No additional hardware is required to overcome mating and unmating forces.

### Low cost of ownership

The Hypertac contact technology will surpass most product requirements, thus eliminating the burden and cost of having to replace the connector or the entire subsystem.

### Low power consumption

The lower contact resistance of our technology results in a lower voltage drop across the connector reducing the power consumption and heat generation within the system.

### Maximum contact performance

The lower contact resistance of the Hypertac contact reduces heat build-up; therefore Hypertac contacts are able to handle far greater current in smaller contact assemblies without the detrimental effects of high temperature.

### Reliability under harsh environments

Harsh environmental conditions require connectors that will sustain their electrical integrity even under the most demanding conditions such as shock and vibration. The Hypertac contact provides unmatched stability in demanding environments when failure is not an option.

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# **LR Series Connectors**

- Variety of combination in a single connector frame
- Low insertion and extraction forces
- Full range of accessories
- Modules' temperature range from -55°C to +125°C
- Materials RoHS & REACH compliant
- Configurations compliant to EN45545





	References of technical characteristics vs. EN 455545							
Series	Part	Element	R22 & R23	R26	Weight gr	Material		
V	Plastic Shell	-	HL3	HL3	-	PA 66: LATAMID_66_H2_G-25-V0CT4		
-	Module	А	HL1	HL3	1,7	DAP_RX3-1-525-FRP		
-	Module	В	HL1	HL3	2,5	DAP_RX3-1-525-FRP		
-	Module	С	HL1	HL3	3,8	DAP_RX3-1-525-FRP		
-	Module	D	HL1	HL3	3,3	DAP_RX3-1-525-FRP		
-	Module	0	HL3	HL3	6	PA: LATAMID_66_H2_G-50-V0HF1		
-	Module	Т	HL1	HL3	2,4	DAP_RX3-1-525-FRP		
-	Module	Х	HL1	HL3	1,2	Technyl A20		
-	Module	W	HL1	HL3	1,7	Technyl A20		
-	Module	Z	HL1	HL3	3,5	Technyl A20		
-	Module	RA	HL3	HL3	1,7	VYNCOLIT X611		
-	Module	RB	HL3	HL3	2,5	VYNCOLIT X611		
-	Module	RC	HL3	HL3	3,8	VYNCOLIT X611		
-	Module	RD	HL3	HL3	3,3	VYNCOLIT X611		
-	Module	RG	HL3	HL3	2,9	VYNCOLIT X611		
-	Module	RI	HL3	HL3	9/14	PA: LATAMID_66_H2_G-50-V0HF1		
-	Module	RK	HL3	HL3	6	VYNCOLIT X611		
-	Module	RO	HL3	HL3	6	PA: LATAMID_66_H2_G-50-V0HF1		
-	Module	RQ	HL3	HL3	2,1	VYNCOLIT X611		
-	Module	RT	HL3	HL3	2,4	VYNCOLIT X611		
-	Module	RX	HL3*	HL3	1,2	PC; LEXAN 943		
-	Module	RW	HL3*	HL3	1,7	PC; LEXAN 943		
-	Module	RZ	HL3*	HL3	3,5	PC; LEXAN 943		

<sup>\*</sup> HL3 vs. R23 & HL2 vs. R22

# LR Modular Series



LR connectors are modular rugged connectors that include coax and high current contacts up to 200 amps. The LR series is used in high demanding of applications where the environment requires durability, ruggedization and extended operating life and employs a do-it-yourself system based on the building block principle.

They offer a wide variety of combinations available in standard and compliant to EN45545 requirements versions. Thus, the user is capable of selecting the connector that fulfils the exact requirements with off-the-shelf components.

One of the many advantages of the Hypertac hyperboloid contact used is its low extraction and insertion forces. In this application it enables the user to assemble large numbers of contacts into a connector which is still able to mate and unmate smoothly and easily

The system is composed of two basic elements: the modules and the frames.

### Modules

The modules are the connector elements of the system. Modules named with initial "R" are compliant to EN45545 requirements. Various types of contacts are available, such as signal, power, coaxial, high voltage, etc. These contacts are mounted in small plastic blocks. Crimp contacts are also available in plastic blocks that can be mounted individually or together into the frame. The width of each module block is designated in units.

The modules have fixed contacts with					
2	contacts	@ 50 amps	(type M)		
2	contacts	@ 25 amps	(type C and RC)		
2	contacts	shielded	(type E)		
2	contacts	high voltage	(type H)		
2	contacts	@ 200 amps	(type I and RI)		
2	contacts	fibre optic	(type Y and RY)		
3	contacts	@ 15 amps	(type B and RB)		
4	contacts	@ 15 amps	(type N)		
5	contacts	@ 8 amps	(type A and RA)		
9	contacts	@ 5 amps	(type Q and RQ)		
9	contacts	@ 8 amps	(type G and RG)		
17	contacts	@ 5 amps	(type D and RD)		

Coaxial contacts				
2	contacts	(type J)		
2	contacts	(type K and RK)		
3	contacts	(type L)		

Removable contacts					
2	contacts	@ 25 or 50 amps	(type Z and RZ)		
3	contacts	@ 15 amps	(type W and RW)		
5	contacts	@ 8 amps	(type T and RT)		
5	contacts	@ 8 amps	(type X and RX)		
17	contacts	@ 8 amps	(type O and RO)		
30	contacts	@ 3 amps	(type LW)		

### Frames

Frames range from a basic design consisting of 2 side rails and 2 end caps to more complex versions with jack screws, hoods, cable clamps, etc.

All frames are available in numerous lengths to conform to almost any combination of modules and compliant to EN45545 requirements. With the modular Series, specially designed connectors can be purchased quickly and inexpensively, eliminating the extra cost and delay of custom tooling.



# "A", "B", and "H" series



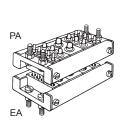
1 Connector type	P Plug E Receptacle
2 Series	A B H
3 Contacts surface treatment (see page 20)	T Gold standard H Gold as per MIL-DTL-55302
4 Element progression (see page 21+42)	

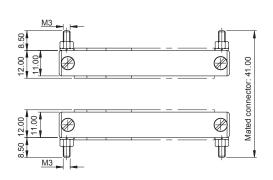
ex.: PAT/3Am-2Dm

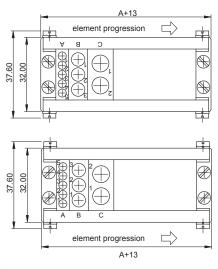
(A Series plug with 3 elements type Am, two elements type Dm, surface treatment T)

# "A" series

# A series plug connector





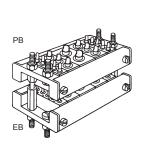


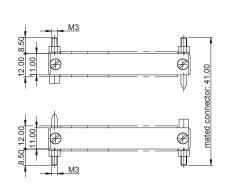
A series receptacle connector

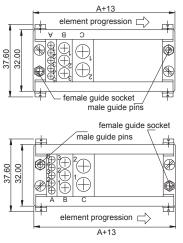
# "B" series

Application: Rack and Panel with guiding hardware

### B series plug connector





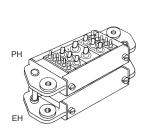


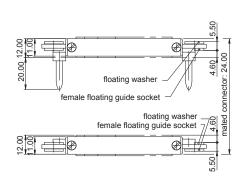
B series receptacle connector

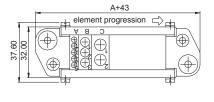
# "H" series

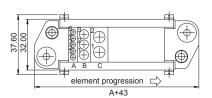
Application: Rack and Panel with guiding floating hardware

### H series plug connector





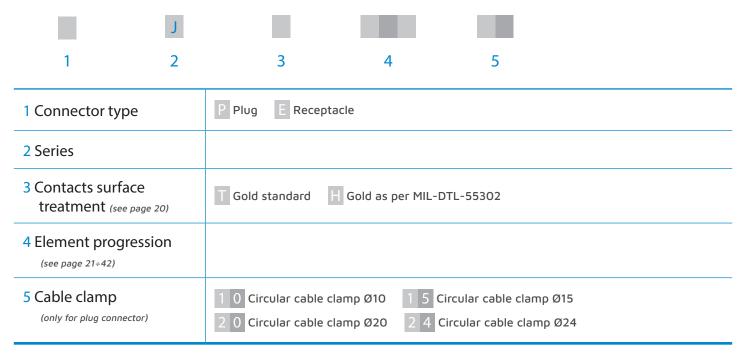




H series receptacle connector



### "J" series

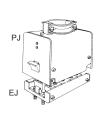


ex.: PJT/3Am-2Dm/10 (J Series plug with 3 elements type Am, two elements type Dm, circular cable clamp Ø10, surface treatment T)

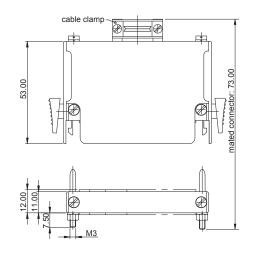
# "J" series

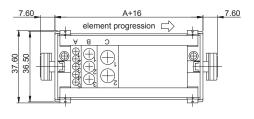
Application: Cable interface top entry, quick disconnect device

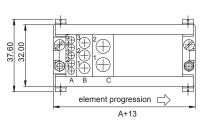
### J series plug connector



Cable clamp	Length (size A+16)		
Ø10	≥29.75	≤35.25	
Ø15	≥35.25	≤40.75	
Ø20	≥40.75	≤46.25	
Ø24	49.00		



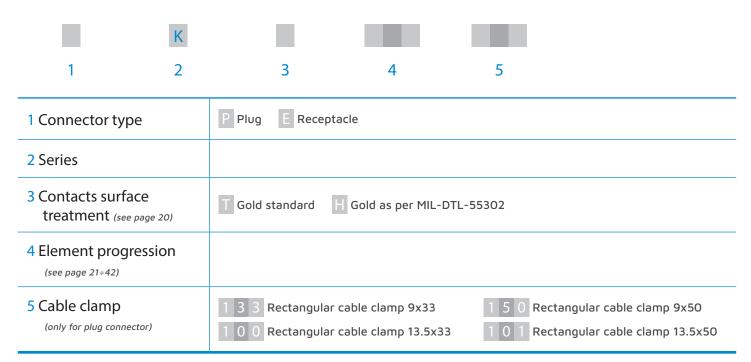




J series receptacle connector



### "K" series



ex.: PKT/3Am-2Dm/10 (J Series plug with 3 elements type Am, two elements type Dm, regular cable clamp 9x33, surface treatment T)

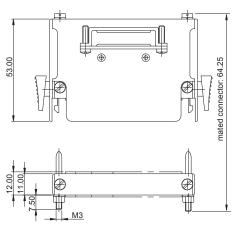
# "K" series

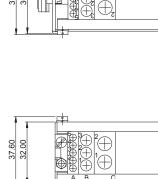
Application: Cable interface side entry, quick disconnect device

### K series plug connector



Cable clamp	Minimum length (size A+16)
133	49.00
100	49.00
150	65.20
100	65.20



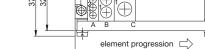


<u>A+</u>16

element progression

7.60

K series receptacle connector



A+13

7.60



# "JS" series

	JS					
1	2	3	4		5	
1 Connector type	Р	Plug E Recep	tacle			
2 Series						
3 Contacts surface treatment (see page	20)	Gold standard	H Gold as p	er MIL-DTL-55	5302	
4 Element progress	ion					
5 Cable clamp  (only for plug connector)	2	O Circular cable O Circular cable	-		r cable clamp Ø15 r cable clamp Ø24	

ex.: PJST/3Am-2Dm/10

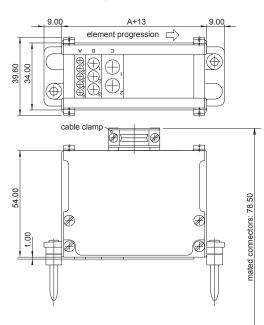
(J Series plug with 3 elements type Am, two elements type Dm, circular cable clamp ø10, surface treatment T)

# "JS" series

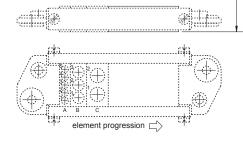
Application: Cable interface on H series



### JS series plug connector

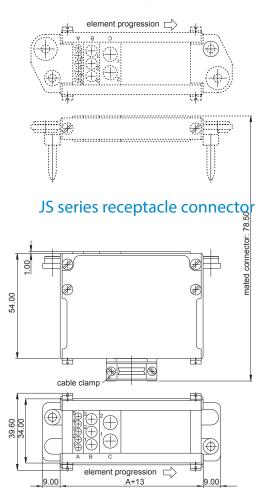


### H series receptacle connector



Cable clamp	Minimum length (size A+13)
Ø10	35.00
Ø15	40.50
Ø20	46.00
Ø24	48.75

### H series plug connector



Cable clamp	Minimum length (size A+13)
Ø10	35.00
Ø15	40.50
Ø20	46.00
Ø24	48.75



# "BV" series

	BV					
1	2	3	4	5	6	
1 Connector ty	ре	P Plug E Rece	ptacle			
2 Series						
3 Contacts surf treatment (se		T Gold standard	H Gold as per MI	L-DTL-55302		
4 Element prog before screw (see page 21÷42)						
5 Extractor (see pages 43 and	44)	2 Type 2: standar	d (2 steps) 0 Ty	pe 0: special (2 ste	eps)	
6 Element prog after screw e						

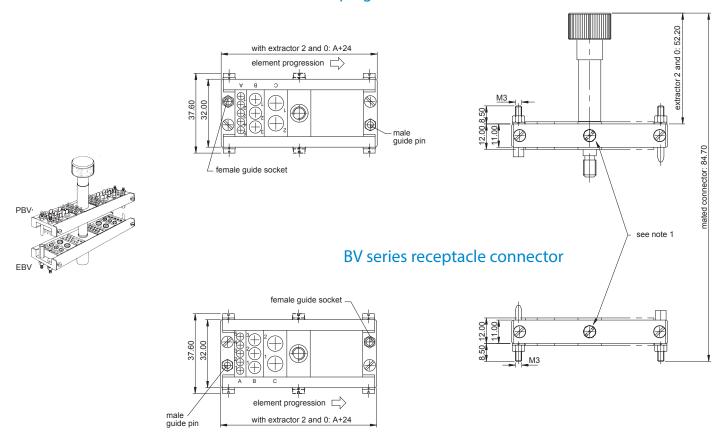
ex.: PBVT/3Am-2-3Am

(BV Series plug with 3 elements type Am, Type 2 extractor, 3 elements type Am, contact surface treatment T)

# "BV" series

Application: Cable interface, without shell, screw locking device

### BV series plug connector



### Notes:

1) Type 2 and 0 extractor: Length (size A+24) < 101 mm without extractor holding screws; > 103.75 mm with screws. To simplify the drawing only type 2 extractor has been shown.



# "JV" series

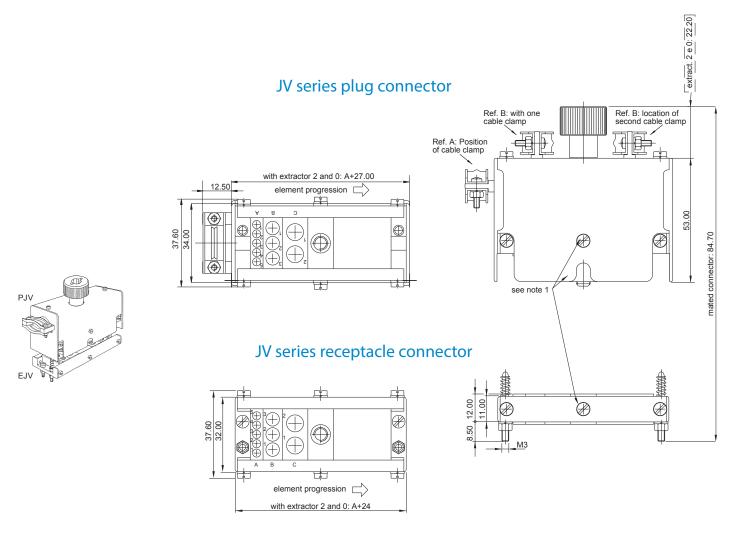
	JV						
1	2	3	4	5	6	7	8
1 Connector	r type	P Plug	E Receptacle				
2 Series							
3 Contacts s treatmen	surface t <sub>(see page 20)</sub>	T Gold	standard H Go	old as per MIL-	DTL-55302		
4 Element p before sc (see page 21+	rew extractor						
5 Extractor (see pages 43	and 44)	2 Туре	2: standard (2 ste	eps) 0 Type	e 0: special (2 step	s)	
6 Element p after scree (see page 21+	w extractor						
7 Position o	f cable clamp	A Cable	e clamp on side	B Cable clam	p/s on cover		
8 Quantity a of cable c	·	1 1 5	No. 1 cable clamp No. 1 cable clamp No. 1 cable clamp No. 1 cable clamp	9 Ø15 2 9 Ø20 2	1 0 No. 2 cable of 1 5 No. 2 cable of 2 0 No. 2 cable of 2 4 No. 2 cable of 2 4 No. 2 cable of 3 ca	clamp Ø15 clamp Ø20	(only for plug)

ex.: PJVT/3Am-2-3Am/B215

(JV Series plug with 3 elements type Am, type 2 extractor, 3 elements type Am, two cable clamps Ø15 on cover, contact surface treatment T)

# "JV" series

Application: Cable interface with side and top clamps



### Notes:

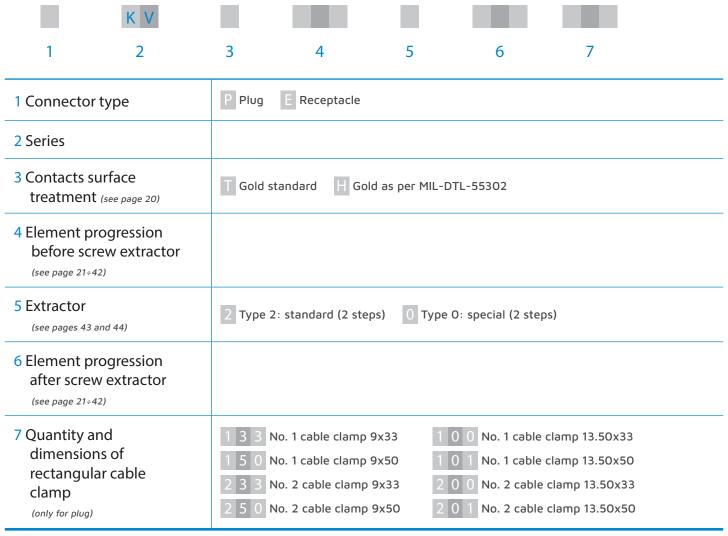
1) Type 2 and 0 extractors: Length (size A+27) <104 mm without extractor holding screws and eyelets on cover; >106.75 mm with screws and eyelets on cover.

To simplify the drawing only type 2 extractor has been shown.

Cable	Minimum length (A+27.00/A+32.50)		
clamp	(A+27.00)	(A+32.50)	
Ø10	76.50	82.00	
Ø15	87.50	93.00	
Ø20	98.50	104.00	
Ø24	104.00	109.50	



### "KV" series

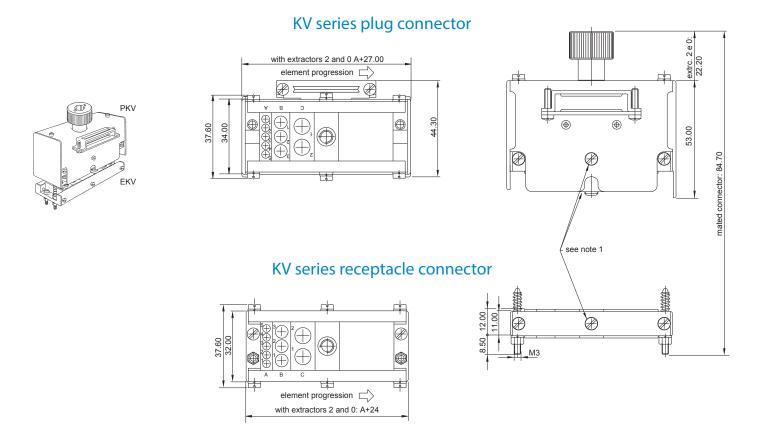


ex.: PKVT/3Am-2-3Am/250

(JV Series plug with 3 elements type Am, type 2 extractor, 3 elements type Am, two rectangular cable clamps 9x50, contact surface treatment T)

# "KV" series

Application: Cable interface with side clamp



### Notes:

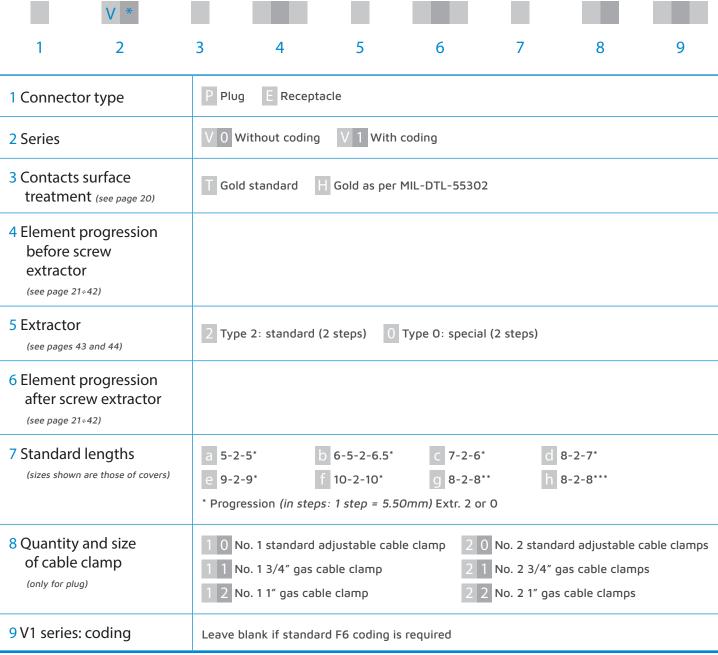
1) Type 2 and 0 extractors: Length (size A+27) <104 mm without extractor holding screws and eyelets on cover; > 103.75 mm with screws and eyelets on cover.

To simplify the drawing only type 2 extractor has been shown.

Cable clamp	Minimum length (A+27.00/A+32.50)	
133	49.00	
100	49.00	
150	65.50	
101	05.50	
233	95.75	
200	93.73	
250	131.50	
201	131.30	



### "V" series



ex.: PV1T/5Am-2-5Am/a10B4

Series V1 plug receptacle (with coding), 5 elements type Am, type 2 extractor, 5 elements type Am, length a (84.20 mm.), one adjustable cable clamp, contact surface treatment T, B4 coding.

- Plastic shell compliant to EN45545
- \*\* 2 straight cable clamps
- \*\*\* 2 45° cable clamps

### Note

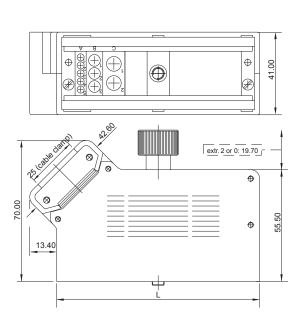
e, g, and h only can have 2 cable clamps (select 20, 21 and 22 only for line 8)



# "V" series – 1 cable clamp



V series 1 cable clamp plug connector

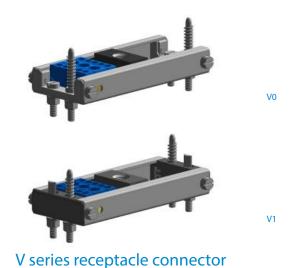


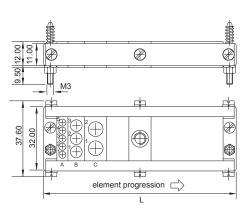
### Notes:

- 1) The progression is meant as number of steps (1 step= 5.50 mm)
- Connectors with lengths "a-b-c" are supplied without screws or glovers for holding extractor
- 3) As an example, only connector length "b" with extractor type 2 is shown

### V series 1 cable clamp plug connector

Length indication	Size L	Progression extr. 2 or 0
a	84.20	5-2-5
b	100.70	6.5-2-6.5
С	100.70	7-2-6
d	111.70	8-2-7
е	128.20	9-2-9
f	139.20	10-2-10





### Notes:

- 1) The progression is meant as number of steps (1 step= 5.50 mm)
- 2) Only type 2 extractor can be mounted.

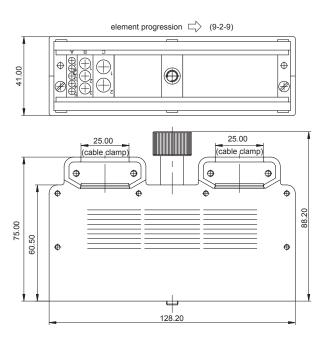
### V series receptacle connector

Length indication	Size L	Progression extr. 2 or 0
a	79.00	5-2-5
b	95.50	6.5-2-6.5
С	95.50	7-2-6
d	106.50	8-2-7
e	123.00	9-2-9
f	134.00	10-2-10

# "V" series – 2 cable clamps

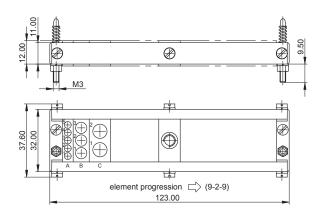


### V series 2 cable clamp plug connector



# Vo.

### V series receptacle connector



### Notes:

- 1) The progression is meant as number of steps (1 step= 5.50 mm)
- 2) Connectors with lengths "a-b-c" are supplied without screws or glovers for holding extractor
- 3) As an example, only connector length "b" with extractor type 2 is shown

### V series 2 cable clamp plug connector

Length indication	Size L	Progression extr. 2 or 0
e20	128.20	9-2-9
g20	117.20	8-2-8

### Notes:

- 1) The progression is meant as number of steps (1 step= 5.50 mm)
- 2) Only type 2 extractor can be mounted.

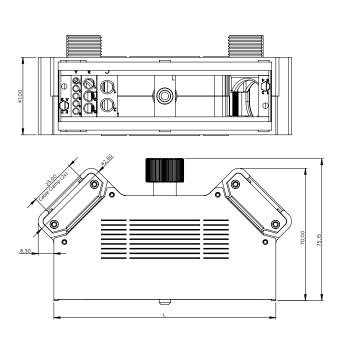
### V series receptacle connector

Length indication	Size L	Progression extr. 2 or 0
e20	123.00	9-2-9
g20	112.00	8-2-8

# "V" series – 2 45° cable clamps

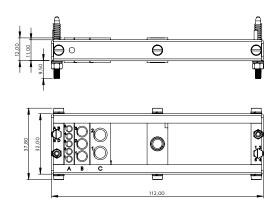


V series 2 45° cable clamp plug connector



# Vo

### V series receptacle connector



### Notes:

- 1) The progression is meant as number of steps (1 step= 5.50 mm)
- Connectors with lengths "a-b-c" are supplied without screws or glovers for holding extractor
- 3) As an example, only connector length "b" with extractor type 2 is shown

# V series 2 45° cable clamp plug connector

Length indication	Size L	Progression extr. 2 or 0
h20	117.20	8-2-8

### Notes:

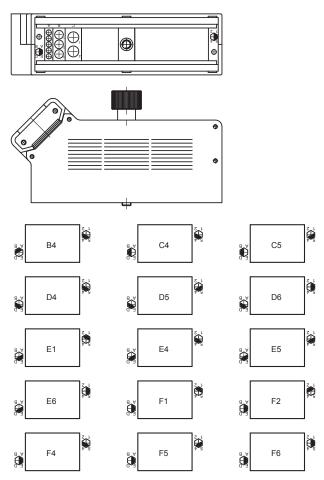
- 1) The progression is meant as number of steps (1 step= 5.50 mm)
- 2) Only type 2 extractor can be mounted.

### V series receptacle connector

Length indication	Size L	Progression extr. 2 or 0
h20	112	8-2-8

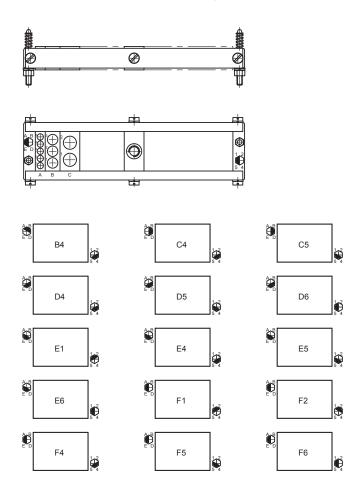
# "V" series

### V1 series connector: plug coding scheme



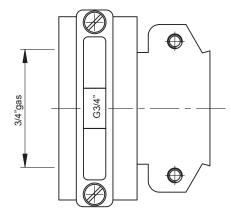
- No. 36 possible options of which 15 only are recommended (see above).
   The remaining 21 options (A1-A2-A3-A4-A5-A6-B1-B2-B3-B5-B6-C1-C2-C3-C6-D1-D2-D3-E2-E3-F3) do not codify the connector.
- As an example, only the plug connector with one cable clamp is shown.

# V1 series connector: receptacle coding scheme

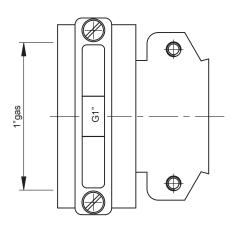


No. 36 possible options of which 15 only are recommended (see above).
 The remaining 21 options (A1-A2-A3-A4-A5-A6-B1-B2-B3-B5-B6-C1-C2-C3-C6-D1-D2-D3-E2-E3-F3) do not codify the connector.

# Gas cable clamps



Type 1 cable clamp

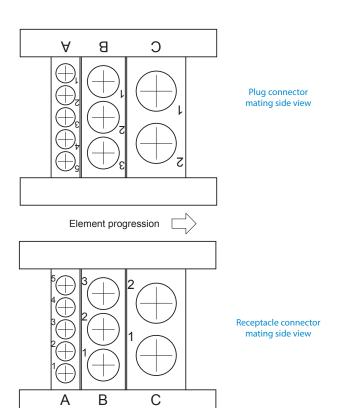


Type 2 cable clamp

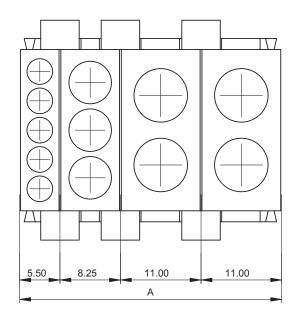
# General notes

# Progression and sum of contact elements

(for elements see details page 21 to 42)



The progression of the contact element is always from left to right with the element orientation (position numbering) as in drawing



### Therefore a "step" is defined as the length used by each assembled element.

- an elementary step is defined as 5.50 mm
- the letter "A" is the sum of the dimensions of the contact elements.

### **Contact plating**

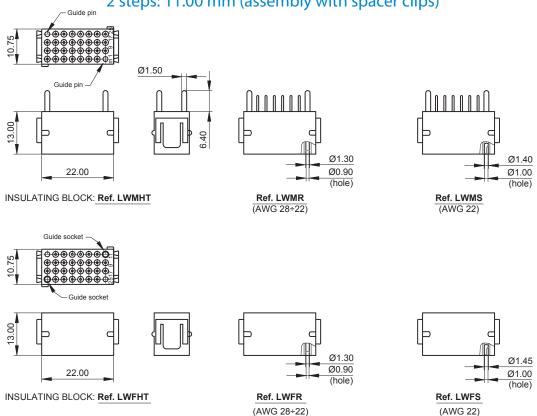
T reference				
Functional part (Mating Area)	0.25 μm Gold per ASTM B-488 type II Grade C on 2 μm Ni per QQ N-290			
Termination area	0.15 μm Gold per ASTM B-488 type II Grade C on 2 μm Ni per QQ N-290			

H reference				
Functional part (Mating Area)	1.27 μm Gold per ASTM B-488 type II Grade C on 2 μm Ni per QQ N-290			
Termination area	0.15 μm Gold per ASTM B-488 type II Grade C on 2 μm Ni per QQ N-290			

# Modules

# Type "LW" element (Ø0.60 removable contacts-clip)

2 steps: 11.00 mm (assembly with spacer clips)



### Contacts are supplied not assembled

General specification				
Contact Retention(1)	>25 N			
Mating & Unmating Force (Module) <sup>(2)</sup>	<25 N			
Weight (M/F)	9.2/13.2 g			
Contact Resistance (1mA)(3)	<5 mΩ			
Current Rating (25°C) <sup>(6)</sup>	4 A			
Current rating at 95°C	3 A			
UL Rating	-			
Dielectric Withstanding Voltage <sup>(4)</sup>				
Cont/ Cont	1650 V r.m.s.			
Cont/Hardware	1650 V r.m.s.			
Insulation Resistance (500 Vdc) <sup>(5)</sup>				
Cont/ Cont	>10 <sup>3</sup> MΩ			
Cont/Hardware	>10³ MΩ			
Insulator's Material	PPS			

1)	ref.	MIL	-STD-	1344	Method	2007

2) ref. MIL -STD-1344 Method 2013.1

3) ref. MIL -STD-1344 Method 2004

4) ref. MIL -STD-1344 Method 3001.1

1650 V r.m.s.
1650 V r.m.s.
$>10^3  M\Omega$
_

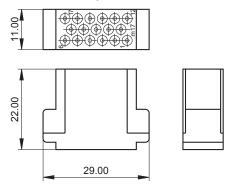
Accessories/spare contact rei.				
Insertion Tool	S/MONT/1/0060			
Extraction Tool	S/DEM/6/0060			
Crimping Tool	AFM8			
Positioner	S/S/1/0060			
6	12548 ref. LWMR			
Spare contact Pin Ref.	12550 ref. LWMS			
6 46 40 6	12512 ref. LWFR			
Spare contact Socket Ref.	12514 ref. LWFS			

	PPS
5) ref. MIL –STD-1344 Method 3003.1	

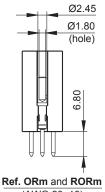
<sup>6)</sup> ref. I.E.C. 512-3 Test 5b  $(I_T = 1.25 \, ^{\circ}C/10 \times SQR (125-T))$ 

# Type "O" and "RO" element (Ø1.00 removable contacts-clip)

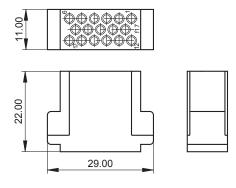
2 steps: 11.00 mm (assembly without spacer clips)



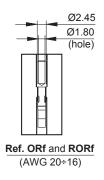
INSULATING BLOCK: Ref. OHm and ROHm







INSULATING BLOCK: Ref. OHf and ROHf



### Contacts are supplied not assembled

General specification				
Contact Retention <sup>(1)</sup>	>70 N			
Mating & Unmating Force (Module)(2)	<19 N			
Weight (M/F)	9.0/13 g			
Contact Resistance (1mA) <sup>(3)</sup>	<2.5 mΩ			
Current Rating (25°C) <sup>(6)</sup>	9 A			
Current rating at 95°C	5 A			
UL Rating	8 A			
Dielectric Withstanding Voltage <sup>(4)</sup>				
Cont/ Cont	1800 V r.m.s.			
Cont/Hardware	1800 V r.m.s.			
Insulation Resistance (500 Vdc) <sup>(5)</sup>				
Cont/ Cont	>103 MΩ			
Cont/Hardware	>103 MΩ			
Insulator's Material				
Type "O" Nylon				
Type "RO"	Nylon EN45545			

- 1) ref. MIL –STD-1344 Method 2007
- 2) ref. MIL –STD-1344 Method 2013.1
- 3) ref. MIL -STD-1344 Method 2004
- 4) ref. MIL -STD-1344 Method 3001.1

Accessories/spare contact ref. Insertion Tool Non Necessary **Extraction Tool** 20652 AF8 **Crimping Tool** Positioner 21765 Spare contact Pin Ref. 21868 ref. ORm 21547 ref. ORf Spare contact Socket Ref

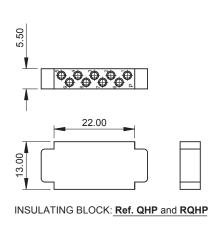
- 6) ref. I.E.C. 512-3 Test 5b

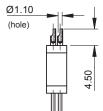
5) ref. MIL -STD-1344 Method 3003.1

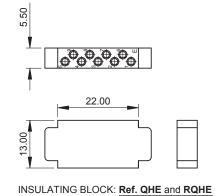
 $(I_T = 1.25^{\circ}C/10xSQR (125-T)$ 

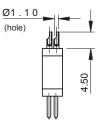
# Type "Q" and "RQ" element (Ø1.00 contacts)

### 1 steps: 5.50 mm (assembly without spacer clips)

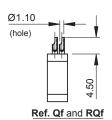






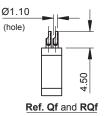


Ref. Qm and RQm



### Notes:

- The codes are for elements mounted on plug connectors.
- For spare elements the code must be followed by the letter P ex. QHP, QmP, QfP.



Ref. Qm and RQm

### Notes:

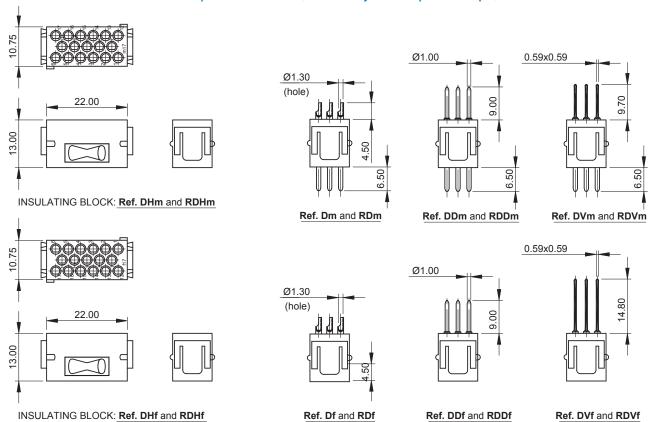
- The codes are for elements mounted on receptacle connectors.
- For spare elements the code must be followed by the letter E ex. QHE, QmE, QfE.

General specification			
Contact Retention <sup>(1)</sup>	>70 N		
Mating & Unmating Force (Module)(2)	<15 N		
Weight (M/F)	5.2/6.2 g		
Contact Resistance (1mA)(3)	<2.5 mΩ		
Current Rating (25°C) <sup>(6)</sup>	9 A		
Current rating at 95°C	5 A		
UL Rating	8 A		
Dielectric Withstanding Voltage <sup>(4)</sup>			
Cont/ Cont	2000 V r.m.s.		
Cont/Hardware	1500 V r.m.s.		
Insulation Resistance (500 Vdc) <sup>(5)</sup>			
Cont/ Cont	>103 MΩ		
Cont/Hardware	>103 MΩ		
Insulator's Material			
Type "Q"	DAP		
Type "RQ"	PE EN45545		
1) rof MII CTD 1244 Mothod 2007			

- 1) ref. MIL –STD-1344 Method 2007
- 2) ref. MIL –STD-1344 Method 2013.1
- 3) ref. MIL –STD-1344 Method 2004
- 4) ref. MIL –STD-1344 Method 3001.1
- 5) ref. MIL –STD-1344 Method 3003.1
- 6) ref. I.E.C. 512-3 Test 5b (I<sub>T</sub>= 1 25°C/10xSQR (125-T)

# Type "D" and "RD" element (Ø1.20 contacts)

2 steps: 11.00 mm (assembly with spacer clips)

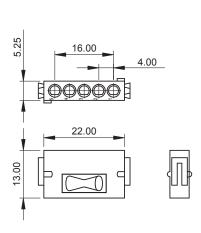


General specification			
Contact Retention(1)	>70 N		
Mating & Unmating Force (Module) <sup>(2)</sup>	<19 N		
Weight (M/F)	9.0/13 g		
Contact Resistance (1mA) <sup>(3)</sup>	<2.5 mΩ		
Current Rating (25°C) <sup>(6)</sup>	9 A		
Current rating at 95°C	5 A		
UL Rating	8 A		
Dielectric Withstanding Voltage <sup>(4)</sup>			
Cont/ Cont 1800 V r.m.s.			
Cont/Hardware	1800 V r.m.s.		
Insulation Resistance (500 Vdc) <sup>(5)</sup>			
Cont/ Cont	$>10^3  M\Omega$		
Cont/Hardware	$>10^3  M\Omega$		
Insulator's Material			
Type "D" DAP			
Type "RD" PE EN45545			

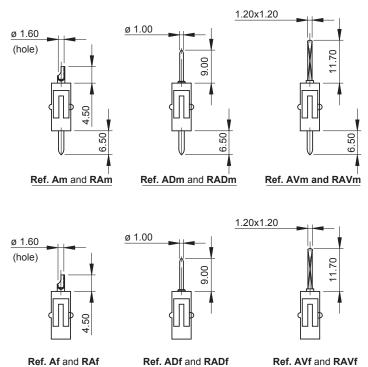
- 1) ref. MIL –STD-1344 Method 2007
- 2) ref. MIL –STD-1344 Method 2013.1
- 3) ref. MIL –STD-1344 Method 2004
- 4) ref. MIL –STD-1344 Method 3001.1
- 5) ref. MIL –STD-1344 Method 3003.1
- 6) ref. I.E.C. 512-3 Test 5b  $(I_{T}=_{1.25^{\circ}C}/10xSQR (125-T)$

# Type "A" and "RA" element (Ø1.50 contacts)

### 1 steps: 5.50 mm (assembly with spacer clips)



INSULATING BLOCK: Ref. AH and RAH



General specification			
Contact Retention(1)	>70 N		
Mating & Unmating Force (Module)(2)	<7.5 N		
Weight (M/F)	6.2/4.3 g		
Contact Resistance (1mA) <sup>(3)</sup>	<2.5 mΩ		
Current Rating (25°C) <sup>(6)</sup>	20 A		
Current rating at 95°C	11 A		
UL Rating	8 A		
Dielectric Withstanding Voltage <sup>(4)</sup>			
Cont/ Con	2000 V r.m.s.		
Cont/Hardware	2000 V r.m.s.		
Insulation Resistance (500 Vdc) <sup>(5)</sup>			
Cont/ Cont	$>10^3  M\Omega$		
Cont/Hardware	$>10^3  M\Omega$		
Insulator's Material			
Type "A"	DAP		
Type "RA"	PE EN45545		

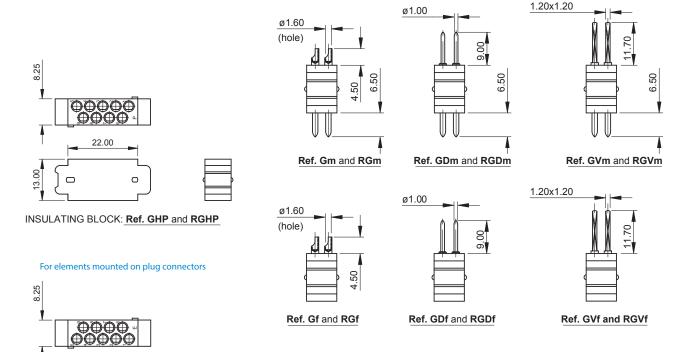
- 1) ref. MIL –STD-1344 Method 2007
- 2) ref. MIL –STD-1344 Method 2013.1
- 3) ref. MIL –STD-1344 Method 2004
- 4) ref. MIL –STD-1344 Method 3001.1
- 5) ref. MIL –STD-1344 Method 3003.1
- 6) ref. I.E.C. 512-3 Test 5b  $(I_{T}=_{1.25^{\circ}C}/10xSQR (125-T)$

The codes are for elements mounted on connectors.-For spare elements the code must be followed by the letter P (for plug connectors) ex. GHP, GHQP, GmP, GfP, etc.; E (for receptacle connectors) ex. GHE, GHQE, GmE, GfE, etc.

The connector can be polarized ordering an element equipped with 9 plastic fittings:

# Type "G" and "RG" element (Ø1.50 contacts)

### 1.5 steps: 8.25 mm (assembly without spacer clips)



Notes:

Ref. GHQ.

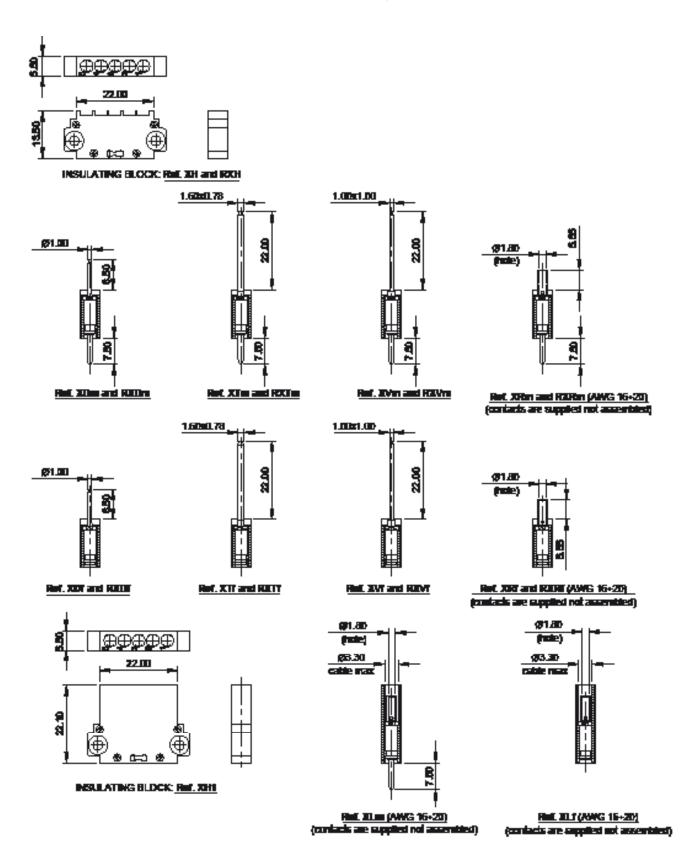
### INSULATING BLOCK: Ref. GHE and RGHE

General specification			
Contact Retention(1)	>70 N		
Mating & Unmating Force (Module)(2)	<15 N		
Weight (M/F)	12.2/8.9 g		
Contact Resistance (1mA) <sup>(3)</sup>	<2.5 mΩ		
Current Rating (25°C) <sup>(6)</sup>	15 A		
Current rating at 95°C	8 A		
UL Rating	8 A		
Dielectric Withstanding Voltage <sup>(4)</sup>			
Cont/ Cont	2000 V r.m.s.		
Cont/Hardware	1500 V r.m.s.		
Insulation Resistance (500 Vdc) <sup>(5)</sup>			
Cont/ Cont	$>10^3  M\Omega$		
Cont/Hardware	$>10^3  M\Omega$		
Insulator's Material			
Type "G"	DAP		
Type "RG"	PE EN45545		

- 1) ref. MIL –STD-1344 Method 2007
- 2) ref. MIL –STD-1344 Method 2013.1
- 3) ref. MIL –STD-1344 Method 2004
- 4) ref. MIL –STD-1344 Method 3001.1
- 5) ref. MIL –STD-1344 Method 3003.1
- 6) ref. I.E.C. 512-3 Test 5b (I<sub>T</sub>= <sub>1 25°C</sub>/10xSQR (125-T)

# Type "X", "RX" and "X1" element (Ø1.50 removable contacts-cloc)

1 steps: 5.50 mm (assembly without spacer clips)



# Type "X", "RX" and "X1" element (Ø1.50 removable contacts-cloc)

General specification			
Contact Retention <sup>(1)</sup>	>40 N		
Mating & Unmating Force (Module) <sup>(2)</sup>	<7.5 N		
Weight (M/F)	6.4/4.6 g		
Contact Resistance (1mA) <sup>(3)</sup>	<2.5 mΩ		
Current Rating (25°C)(6)	15 A		
Current rating at 95°C	8 A		
UL Rating	8 A		
Dielectric Withstanding Voltage <sup>(4)</sup>			
Cont/ Cont	1600 V r.m.s.		
Cont/Hardware	1600 V r.m.s.		
Insulation Resistance (500 Vdc) <sup>(5)</sup>			
Cont/ Cont	$>10^3  M\Omega$		
Cont/Hardware	$>10^3\mathrm{M}\Omega$		
Insulator's Material			
Type "X"	Polycarbonate		
Type "RX"	Polycarbonate EN45545		
Type "X1"	Polycarbonate		

1)	ref. MIL	–STD-13	44 Method	2007

<sup>7 5)</sup> ref. MIL –STD-1344 Method 3003.1

Accessories/spare contact ref.			
Insertion Tool	S-0150-01		
Extraction Tool	S-0150-01		
Crimping Tool	AF8		
Positioner	H463		
	16480 ref. XDm		
Spare contact Pin Ref.	16712 ref. XTm		
Spare contact rin her.	133-0150 ref. XVm		
	15947 ref. XRm/XLm		
	0150-132 ref. XDf		
Corner contact Contact Def	0150-130 ref. XTf		
Spare contact Socket Ref.	0150-133 ref. XVf		
	16813 ref. XRf/XLf		

<sup>2)</sup> ref. MIL –STD-1344 Method 2013.1

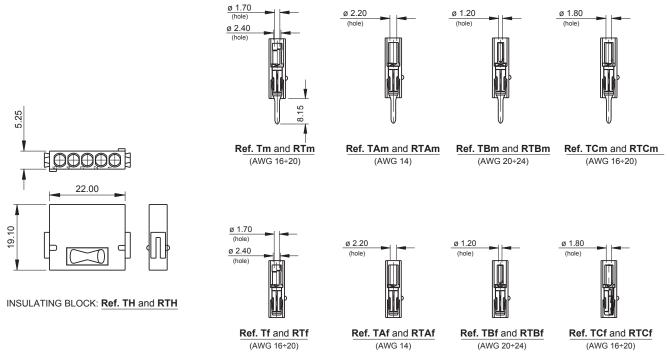
<sup>6)</sup> ref. I.E.C. 512-3 Test 5b

<sup>3)</sup> ref. MIL –STD-1344 Method 20044) ref. MIL –STD-1344 Method 3001.1

 $<sup>(</sup>I_T = 1.25^{\circ}C/10xSQR (125-T)$ 

# Type "T" and "RT" element (Ø1.50 removable contacts-clip)

1 steps: 5.50 mm (assembly with spacer clips)



### Contacts are supplied not assembled

General specification		
Contact Retention <sup>(1)</sup>	>50 N	
Mating & Unmating Force (Module)(2)	<17 N	
Weight (M/F)	7.4/5.7 g	
Contact Resistance (1mA)(3)	<2.5 mΩ	
Current Rating (25°C) <sup>(6)</sup>	20 A	
Current rating at 95°C	11 A	
UL Rating	8 A	
Dielectric Withstanding Voltage <sup>(4)</sup>		
Cont/ Cont	5000 V r.m.s.	
Cont/Hardware	1800 V r.m.s.	
Insulation Resistance (500 Vdc) <sup>(5)</sup>		
Cont/ Cont	$>10^3  M\Omega$	
Cont/Hardware	$>10^3  M\Omega$	
Insulator's Material		
Type "T"	DAP	
Type "RT"	PE EN45545	

5) ref. MIL -STD-1344 Method 3003.1

6) ref. I.E.C. 512-3 Test 5b

 $(I_T = 1.25^{\circ}C/10xSQR (125-T)$ 

1) ref. MIL –STD-1344 Method 2007	
-----------------------------------	--

2) ref. MIL –STD-1344 Method 2013.1

4) ref. MIL –STD-1344 Method 3001.1

Extraction 1	
Crimping T	
Positione	
Spare contact I	
Spare contact So	

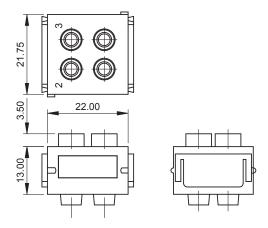
Insertion Tool	Non Necessary
Extraction Tool	15808
Crimping Tool	AF8
Positioner	15807
Spare contact Pin Ref.	15835 ref. Tm
	18410 ref. TAm
	18747 ref. TBm
	19168 ref. TCm
Spare contact Socket Ref.	15837 ref. Tf
	18412 ref. TAf
	18748 ref. TBf
	19171 ref. TCf

Accessories/spare contact ref.

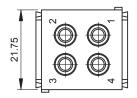
<sup>3)</sup> ref. MIL -STD-1344 Method 2004

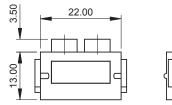
# Type "N" element (Ø2.00 contacts)

### 4 steps: 22.00 mm (assembly with spacer clips)

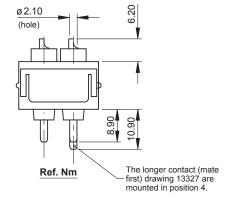


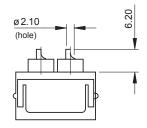












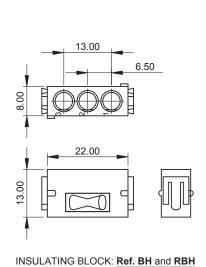
Ref. Nf

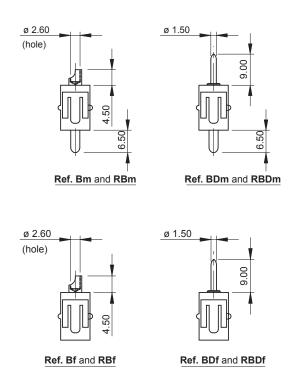
General specification		
Contact Retention <sup>(1)</sup>	>70 N	
Mating & Unmating Force (Module)(2)	<10 N	
Weight (M/F)	11.5/9.5 g	
Contact Resistance (1mA) <sup>(3)</sup>	<1.5 mΩ	
Current Rating (25°C) <sup>(6)</sup>	31 A	
Current rating at 95°C	17 A	
UL Rating	-	
Dielectric Withstanding Voltage <sup>(4)</sup>		
Cont/ Cont	4000 V r.m.s.	
Cont/Hardware 4500 V r.m.s		
Insulation Resistance (500 Vdc) <sup>(5)</sup>		
Cont/ Cont	$>10^3  M\Omega$	
Cont/Hardware	>10³ MΩ	
Insulator's Material	PPS	

- 1) ref. MIL –STD-1344 Method 2007
- 2) ref. MIL –STD-1344 Method 2013.1
- **3)** ref. MIL –STD-1344 Method 2004
- 4) ref. MIL –STD-1344 Method 3001.1
- 5) ref. MIL –STD-1344 Method 3003.1
- 6) ref. I.E.C. 512-3 Test 5b  $(I_{T}= 1.25^{\circ}C/10xSQR (125-T)$

# Type "B" and "RB" element (Ø2.50 contacts)

1.5 steps: 8.25 mm (assembly with spacer clips)



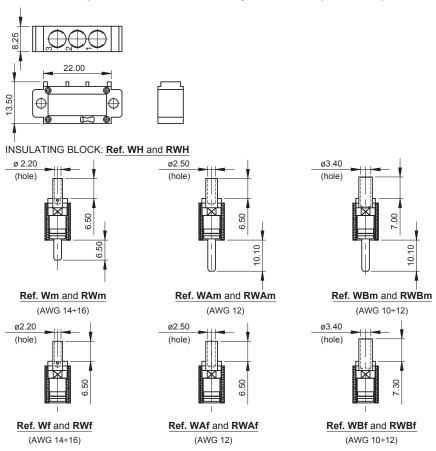


General specification			
Contact Retention <sup>(1)</sup>	>70 N		
Mating & Unmating Force (Module)(2)	<17 N		
Weight (M/F)	10.4/7.4 g		
Contact Resistance (1mA) <sup>(3)</sup>	<1.0 mΩ		
Current Rating (25°C)(6)	40 A		
Current rating at 95°C	22 A		
UL Rating	15 A		
Dielectric Withstanding Voltage <sup>(4)</sup>			
Cont/ Cont	1600 V r.m.s.		
Cont/Hardware	1600 V r.m.s.		
Insulation Resistance (500 Vdc) <sup>(5)</sup>			
Cont/ Cont	$>10^3  M\Omega$		
Cont/Hardware	$>10^3  M\Omega$		
Insulator's Material			
Type "B"	DAP		
Type "RB"	PE EN45545		

- 1) ref. MIL –STD-1344 Method 2007
- 2) ref. MIL –STD-1344 Method 2013.1
- **3)** ref. MIL –STD-1344 Method 2004
- 4) ref. MIL –STD-1344 Method 3001.1
- 5) ref. MIL –STD-1344 Method 3003.1
- 6) ref. I.E.C. 512-3 Test 5b (I<sub>T</sub>= 125°C/10xSQR (125-T)

# Type "W" and "RW" element (Ø2.50 removable contacts-cloc)

1.5 steps: 8.25 mm (assembly without spacer clips)



### Contacts are supplied not assembled

General specification		
Contact Retention <sup>(1)</sup>	>60 N	
Mating & Unmating Force (Module)(2)	<7.5 N	
Weight (M/F)	6.5/10 g	
Contact Resistance (1mA) <sup>(3)</sup>	<1.0 mΩ	
Current Rating (25°C) <sup>(6)</sup>	35 A	
Current rating at 95°C	19 A	
UL Rating	15 A	
Dielectric Withstanding Voltage <sup>(4)</sup>		
Cont/ Cont	2800 V r.m.s.	
Cont/Hardware	2800 V r.m.s.	
Insulation Resistance (500 Vdc) <sup>(5)</sup>		
Cont/ Cont	>10³ MΩ	
Cont/Hardware	$>10^3  M\Omega$	
Insulator's Material		
Type "W"	Nylon	
Type "RW"	Polycarbonate EN45545	

1)	ref. MIL	-STD-1	344	Method	2007

<sup>2)</sup> ref. MIL –STD-1344 Method 2013.1

Accessories/spare contact ref.		
Insertion Tool	S-0250-01	
Extraction Tool	S-0250-01	
Crimping Tool	FT8	
Positioner	SH463	
	12318 ref. Wm	
Spare contact Pin Ref.	17667 ref. WAm	
	19684 ref. WBm	
Spare contact Socket Ref.	16825 ref. Wf	
	17669 ref. WAf	
	19683 ref. WBf	

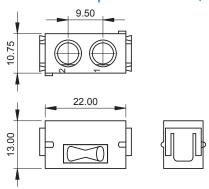
<sup>3)</sup> ref. MIL –STD-1344 Method 20044) ref. MIL –STD-1344 Method 3001.1

<sup>5)</sup> ref. MIL –STD-1344 Method 3003.1

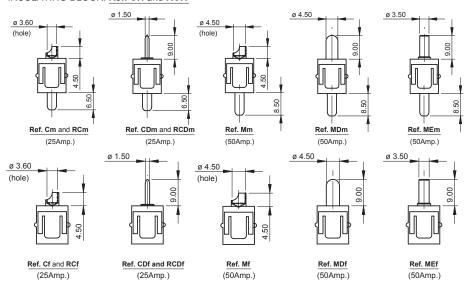
<sup>6)</sup> ref. I.E.C. 512-3 Test 5b  $(I_{T}=_{1.25}^{\circ}c/10xSQR (125-T)$ 

# Type "C", "RC" and "M"element (Ø3.50 contacts)

2 steps: 11.00 mm (assembly with spacer clips)



### INSULATING BLOCK: Ref. CH and RCH



Type "C" and "RC" - General specification		
Contact Retention <sup>(1)</sup>	>70 N	
Mating & Unmating Force (Module) <sup>(2)</sup>	<17 N	
Weight (M/F)	12.2/8.9 g	
Contact Resistance (1mA)(3)	<0.8 mΩ	
Current Rating (25°C) <sup>(6)</sup>	57 A	
Current rating at 95°C	31 A	
UL Rating	25A	
Dielectric Withstanding Voltage <sup>(4)</sup>		
Cont/ Cont	2000 V r.m.s.	
Cont/Hardware	2000 V r.m.s.	
Insulation Resistance (500 Vdc) <sup>(5)</sup>		
Cont/ Cont	$>10^3  M\Omega$	
Cont/Hardware	>10³ MΩ	
Insulator's Material		
Type "C"	DAP	
Type "RC"	PE EN45545	

- 1) ref. MIL –STD-1344 Method 2007
- 2) ref. MIL –STD-1344 Method 2013.1
- 3) ref. MIL -STD-1344 Method 2004
- 4) ref. MIL -STD-1344 Method 3001.1

	2000 V r.m.s.	
	2000 V r.m.s.	
	$>10^3  M\Omega$	
	$>10^3  M\Omega$	
	DΔP	

- 5) ref. MIL –STD-1344 Method 3003.1
- 6) ref. I.E.C. 512-3 Test 5b  $(I_T = 1.25^{\circ}C/10xSQR (125-T)$

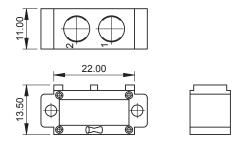
Type "M" - General specification		
Contact Retention <sup>(1)</sup>	>70 N	
Mating & Unmating Force (Module)(2)	<17 N	
Weight (M/F)	12/8.9 g	
Contact Resistance (1mA)(3)	<0.6 mΩ	
Current Rating (25°C) <sup>(6)</sup>	86 A	
Current rating at 95°C	47 A	
UL Rating	50 A	
Dielectric Withstanding Voltage <sup>(4)</sup>		
Cont/ Cont	2000 V r.m.s.	
Cont/Hardware	2000 V r.m.s.	
Insulation Resistance (500 Vdc) <sup>(5)</sup>		
Cont/ Cont	$>10^3  M\Omega$	
Cont/Hardware	$>10^3  M\Omega$	
Insulator's Material	DAP	
1) ref. MIL –STD-1344 Method 2007 5) ref. MIL –STD-1344 Method 3003.1		

- 2) ref. MIL -STD-1344 Method 2013.1
- 3) ref. MIL –STD-1344 Method 2004
- 4) ref. MIL –STD-1344 Method 3001.1

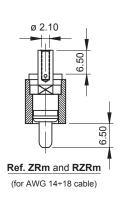
6) ref. I.E.C. 512-3 Test 5b  $(I_T = 1.25 \degree C/10 \times SQR (125-T)$ 

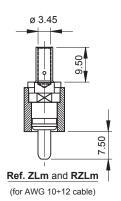
#### Type "Z" and "RZ" element (Ø3.50 removable contacts-cloc)

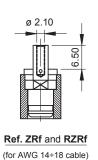
2 steps: 11.00 mm (assembly without spacer clips)

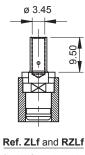


INSULATING BLOCK: Ref. ZH and RZH









(for AWG 10÷12 cable)

#### Contacts are supplied not assembled

General specification		
Contact Retention(1)	>60 N	
Mating & Unmating Force (Module)(2)	<17 N	
Weight (M/F)	12/7.9 g	
Contact Resistance (1mA)(3)	<0.8 mΩ	
Current Rating (25°C) <sup>(6)</sup>	37 A	
Current rating at 95°C	20 A	
UL Rating	25 or 50 A	
Dielectric Withstanding Voltage <sup>(4)</sup>		
Cont/ Cont	2800 V r.m.s.	
Cont/Hardware	2800 V r.m.s.	
Insulation Resistance (500 Vdc) <sup>(5)</sup>		
Cont/ Cont	>10³ MΩ	
Cont/Hardware	>10³ MΩ	
Insulator's Material		
Type "Z"	Nylon	
Type "RZ"	Polycarbonate EN45545	

1)	ref. MIL –STD-1344 Method 2007	
2)	ref_MIL_STD-1344 Method 2013.1	

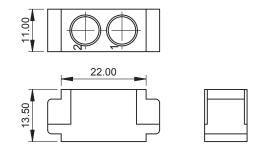
<sup>3)</sup> ref. MIL -STD-1344 Method 2004 4) ref. MIL –STD-1344 Method 3001.1

5) ref. MIL –STD-1344 Method 3003.1
6) ref. I.E.C. 512-3 Test 5b
$(I_{T}=_{1.25^{\circ}C}/10xSQR (125-T)$

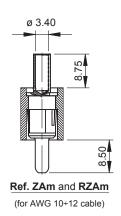
Accessories/spare contact ref.	
Insertion Tool	S-0350-01
Extraction Tool	S-0350-01
Crimping Tool	M310
Positioner	TP999
Spare contact Pin Ref.	12320 ref. ZRm
	16600 ref. ZLm
Spare contact Socket Ref.	16722 ref. ZRf
	16601 ref. ZLf

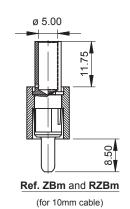
#### Type "Z" and "RZ" element (Ø3.50 removable contacts-clip)

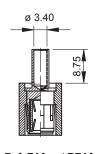
2 steps: 11.00 mm (assembly without spacer clips)

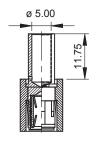


INSULATING BLOCK: Ref. ZH1 and RZH1









Ref. ZAf and RZAf (for AWG 10÷12 cable)

Ref. ZBf and RZBf (for 10mm<sup>2</sup> cable)

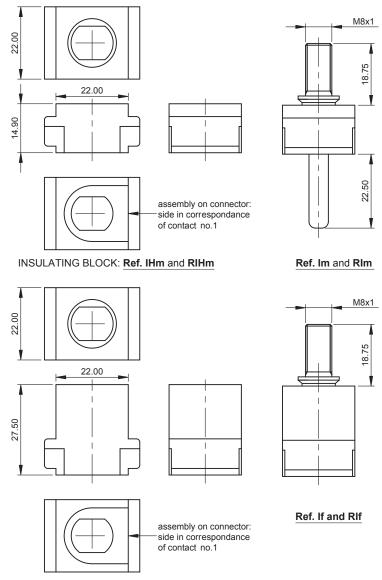
General specification		
Contact Retention(1)	>60 N	
Mating & Unmating Force (Module) <sup>(2)</sup>	<17 N	
Weight (M/F)	12/7.9 g	
Contact Resistance (1mA)(3)	<0.8 mΩ	
Current Rating (25°C) <sup>(6)</sup>	37 A	
Current rating at 95°C	20 A	
UL Rating	25 or 50 A	
Dielectric Withstanding Voltage <sup>(4)</sup>		
Cont/ Cont	2800 V r.m.s.	
Cont/Hardware	2800 V r.m.s.	
Insulation Resistance (500 Vdc) <sup>(5)</sup>		
Cont/ Cont	$>10^3  M\Omega$	
Cont/Hardware	$>10^3  M\Omega$	
Insulator's Material		
Type "Z"	Nylon	
Type "RZ"	Polycarbonate EN45545	

Accessories/spare contact ref.	
Insertion Tool	Not Necessary
Extraction Tool	20267
Crimping Tool	M310/WA23
Positioner	TP1290/M0601
Chara contact Din Dof	18972 ref. ZAm
Spare contact Pin Ref.	19398 ref. ZBm
Spara contact Socket Ref	16829 ref. ZAf
Spare contact Socket Ref.	19395 ref. ZBf

- 1) ref. MIL –STD-1344 Method 2007
- 2) ref. MIL -STD-1344 Method 2013.1
- 3) ref. MIL –STD-1344 Method 2004
- 4) ref. MIL –STD-1344 Method 3001.1
- 5) ref. MIL –STD-1344 Method 3003.1
- 6) ref. I.E.C. 512-3 Test 5b  $(I_T = 1.25^{\circ}C/10xSQR (125-T)$

#### Type "I" and "RI" element (Ø6.00 contacts)

4 steps: 22.00 mm (assembly without spacer clips)



INSULATING BLOCK: Ref. IHf and RIHf

General specification	
Contact Retention <sup>(1)</sup>	>100 N
Mating & Unmating Force (Module)(2)	<20 N
Weight (M/F)	40/50 g
Contact Resistance (1mA) <sup>(3)</sup>	<0.3 mΩ
Current Rating (25°C) <sup>(6)</sup>	200 A
Current rating at 95°C	100 A
UL Rating	-
Dielectric Withstanding Voltage <sup>(4)</sup>	
Cont/ Cont	250 V r.m.s.
Cont/Hardware	250 V r.m.s.

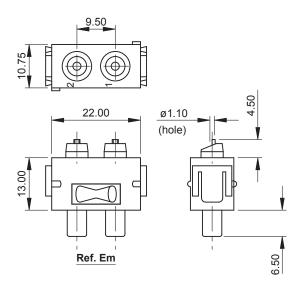
General specification		
Insulation Resistance (500 Vdc) <sup>(5)</sup>		
Cont/ Cont	>10 <sup>6</sup> MΩ	
Cont/Hardware	>10 <sup>6</sup> MΩ	
Insulator's Material		
Type"I"	Nylon	
Type "RI"	Polycarbonate EN45545	

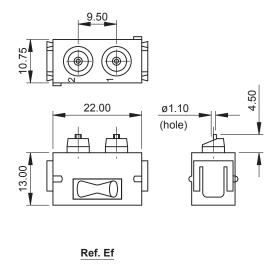
- 1) ref. MIL –STD-1344 Method 2007
- 2) ref. MIL –STD-1344 Method 2013.1
- 3) ref. MIL –STD-1344 Method 2004
- 4) ref. MIL –STD-1344 Method 3001.1
- 5) ref. MIL –STD-1344 Method 3003.1

6) ref. I.E.C. 512-3 Test 5b

 $(I_T = 1.25 \degree C/10 x SQR (125-T)$ 

#### Type "E" element (shielded contacts)

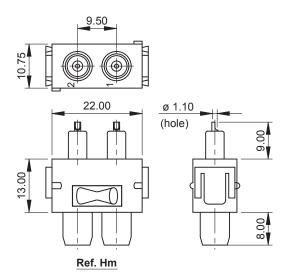


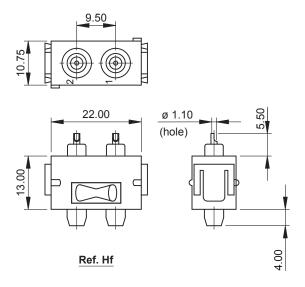


General specification	
Contact Retention <sup>(1)</sup>	n/a
Mating & Unmating Force (Module)(2)	<40 N
Weight (M/F)	15/10.2 g
Contact Resistance (1mA) <sup>(3)</sup>	$<$ 4 m $\Omega$ (inner) $<$ 0.6 m $\Omega$ (outer)
Current Rating (25°C) <sup>(6)</sup>	9 A
Current rating at 95°C	5 A
UL Rating	-
Dielectric Withstanding Voltage <sup>(4)</sup>	
Cont/ Cont	1300 V r.m.s.
Cont/Hardware	2500 V r.m.s.
Insulation Resistance (500 Vdc) <sup>(5)</sup>	
Cont/ Cont	$>10^3  M\Omega$
Cont/Hardware	$>10^3  M\Omega$
Insulator's Material	DAP

- 1) ref. MIL –STD-1344 Method 2007
- 2) ref. MIL –STD-1344 Method 2013.1
- 3) ref. MIL –STD-1344 Method 2004
- 4) ref. MIL –STD-1344 Method 3001.1
- 5) ref. MIL –STD-1344 Method 3003.1
- 6) ref. I.E.C. 512-3 Test 5b  $(I_{T}=_{1.25^{\circ}C}/10xSQR (125-T)$

#### Type "H" element (high voltage contacts)



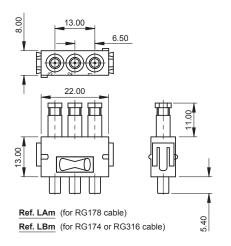


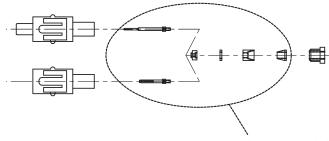
General specification		
Contact Retention(1)	>70 N	
Mating & Unmating Force (Module)(2)	<20 N	
Weight (M/F)	7.4/5.8 g	
Contact Resistance (1mA)(3)	<3.5 mΩ	
Current Rating (25°C) <sup>(6)</sup>	9 A	
Current rating at 95°C	5 A	
UL Rating	-	
Dielectric Withstanding Voltage <sup>(4)</sup>		
Cont/ Cont	8000 V r.m.s.	
Cont/Hardware	8000 V r.m.s.	
Insulation Resistance (500 Vdc) <sup>(5)</sup>		
Cont/ Cont	$>10^3\mathrm{M}\Omega$	
Cont/Hardware	$>10^3\mathrm{M}\Omega$	
Insulator's Material	DAP	

- 1) ref. MIL –STD-1344 Method 2007
- 2) ref. MIL –STD-1344 Method 2013.1
- 3) ref. MIL –STD-1344 Method 2004
- 4) ref. MIL –STD-1344 Method 3001.1
- 5) ref. MIL –STD-1344 Method 3003.1
- 6) ref. I.E.C. 512-3 Test 5b  $(I_{T}=_{1.25^{\circ}C}/10xSQR (125-T)$

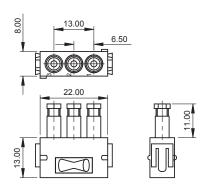
#### Type "L" element (coaxial contacts – consult factory)

#### 1.5 steps: 8.25 mm (assembly with spacer clips)





Items to be supplied not assembled in package (ex. nylon bag) for each single element.

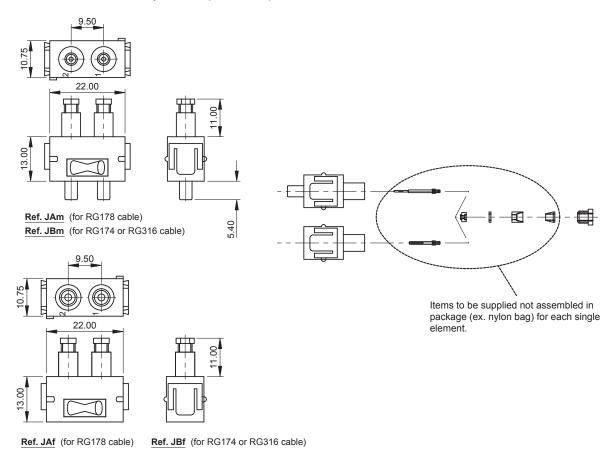


Ref. LAf (for RG178 cable)
Ref. LBf (for RG174 or RG316 cable)

General specification	
Contact Retention <sup>(1)</sup>	>40 N
Mating & Unmating Force (Module)(2)	<20 N
Weight (M/F)	8.9/11 g
Contact Resistance (1mA) <sup>(3)</sup>	<2.5 mΩ
Dielectric Withstanding Voltage <sup>(4)</sup>	
Inner Cont/Outer Cont	1000 V r.m.s.
Outer Cont/Hardware	1500 V r.m.s.
Insulation Resistance (500 Vdc) <sup>(5)</sup>	
Inner Cont/Outer Cont	$>10^3\mathrm{M}\Omega$
Outer Cont/Hardware	$>10^3  M\Omega$
Standing Wave ratio (3.9 GHz) <sup>(6)</sup>	<1.1
Impedance	50 Ω
Insulator's Material	DAP
•	

- 1) ref. MIL –STD-1344 Method 2007
- 2) ref. MIL –STD-1344 Method 2013.1
- 3) ref. MIL –STD-1344 Method 2004
- 4) ref. MIL –STD-1344 Method 3001.1
- 5) ref. MIL –STD-1344 Method 3003.1
- 6) ref. I.E.C. 512-3 Test 5b  $(I_{T}=_{1.25}$ °c/10xSQR (125-T)

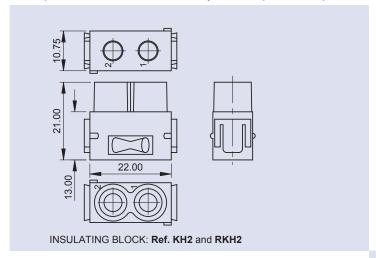
#### Type "J" element (coaxial contacts)

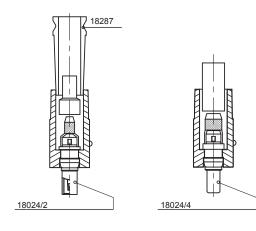


General specification		
Contact Retention <sup>(1)</sup>	>70 N	
Mating & Unmating Force (Module)(2)	<13 N	
Weight (M/F)	11.5/12.8 g	
Contact Resistance (1 mA) <sup>(3)</sup>	<2.5 mΩ	
Dielectric Withstanding Voltage <sup>(4)</sup>		
Inner Cont/Outer Cont	1000 V r.m.s.	
Outer Cont/Hardware	1000 V r.m.s.	
Insulation Resistance (500 Vdc)(5)		
Inner Cont/Outer Cont	>10 <sup>3</sup> MΩ	
Outer Cont/Hardware	$>10^3\mathrm{M}\Omega$	
Standing Wave ratio (3.9 GHz) <sup>(6)</sup>	<1.1	
Impedance	50 Ω	
Insulator's Material	DAP	

- 1) ref. MIL –STD-1344 Method 2007
- 2) ref. MIL –STD-1344 Method 2013.1
- 3) ref. MIL –STD-1344 Method 2004
- 4) ref. MIL –STD-1344 Method 3001.1
- 5) ref. MIL –STD-1344 Method 3003.1
- 6) ref. I.E.C. 512-3 Test 5b  $(I_{T}=_{1.25}$ °c/10xSQR (125-T)

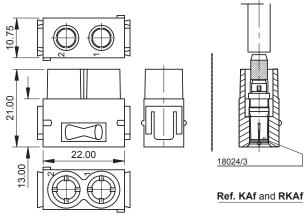
#### Type "K" and "RK" element (coaxial contacts)



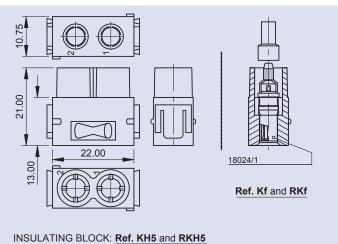


Ref. Km and RKm

Ref. KAm and RKAm



INSULATING BLOCK: Ref. KH1 and RKH1

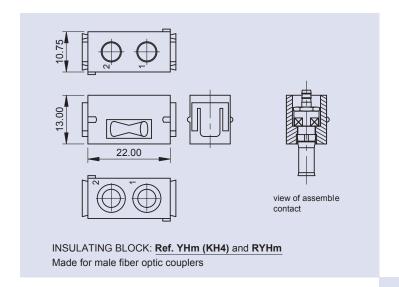


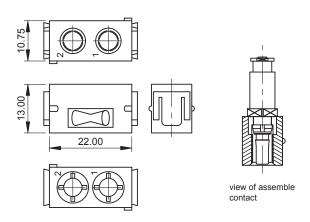
Accessories						
Ref.	18024/1	18024/2	18024/3	18024/4		
Cable	RG316/ RG174	RG316/ RG174	RG58	RG58		
Crimping tool	M0576	M0576	M0576	M0576		
Positioner	M0577	M0577	11W.150.106	11W.150.106		
Extraction tool	M0578	M0578	11W.101.000	11W.101.000		

General specification					
Contact Retention(1)	>40 N				
Mating & Unmating Force (Module)(2)	<15 N				
Weight (M/F)	7.0/7.2 g				
Contact Resistance (1 mA)(3)	<5.0 mΩ				
Dielectric Withstanding Voltage <sup>(4)</sup>					
Cont/ Cont	1000 V r.m.s.				
Cont/Hardware	2000 V r.m.s.				
Insulation Resistance (500 Vdc) <sup>(5)</sup>					
Cont/ Cont	$>10^3  M\Omega$				
Cont/Hardware	$>10^3  M\Omega$				
Standing Wave ratio (3.9 GHz) <sup>(6)</sup>	<1.2				
Impedance	50 Ω				
Insulator's Material					
Type "K"	DAP				
Type "RK"	PE EN45545				

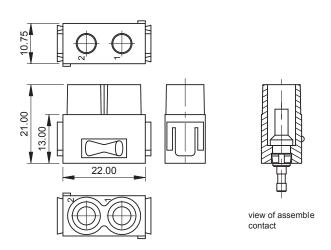
- 1) ref. MIL –STD-1344 Method 2007
- 2) ref. MIL –STD-1344 Method 2013.1
- 3) ref. MIL –STD-1344 Method 2004
- 4) ref. MIL –STD-1344 Method 3001.1
- 5) ref. MIL –STD-1344 Method 3003.1
- 6) ref. l.E.C. 512-3 Test 5b (I<sub>T</sub>= 125°C/10xSQR (125-T)

#### Type "Y" and "RY" element (for fibre optic couplers)

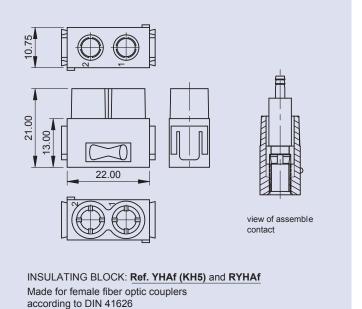




INSULATING BLOCK: Ref. YHf (KH3) and RYHf Made for female fiber optic couplers

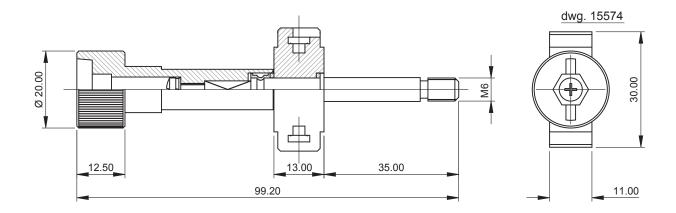




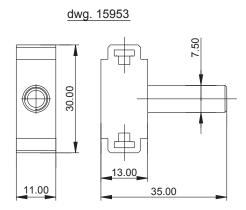


#### Type "O" jackscrew

Plug side connector 2 steps: 11.00 mm



#### Receptacle side connector 2 steps: 11.00 mm



Note Preferred for "BV" series

#### Type "F" (Fibre Optic & Coax or Power Module)

1.5 units, 2 butt joint fibre optic contacts & 1 Coaxtac or 1 power (25 A) contact

Module	Gender	Module Part Number	Contact part numbers (sold separately)
			FOR FEMALE MODULE:
	Female Empty Block		Fibre Optic:
			Socket terminus 1.3 mm 62.5/125 um multimode
			FO cable
CVOEI CONEI SMILHS MULHCONNECL		LFFHT	<ul><li>Contact p/n: 853-0011788-001</li><li>Protective cap: 218-0000508</li><li>Coaxtac coaxial contacts:</li></ul>
15.01 LLF			<ul> <li>p/n for RG316 (crimp):         <ul> <li>YCX0315-002AH</li> </ul> </li> <li>p/n for RG316DB (crimp):             <ul> <li>YCX0315-019AH</li> <li>p/n for RG405 or T-Flex 405 (solder):                   <ul> <li>YCX0315-001AH</li> <li>Hypertac Power Contacts (25A):</li> <li>p/n for 12-14 AWG crimp socket:                         <ul> <li>YSK025-031AH</li> </ul> </li> </ul> </li> </ul></li></ul>
			FOR MALE MODULE:
	Male Empty Block		Fibre Optic:
		LFMHT	Pin terminus for 1.3 mm 62.5/125 um multimode
			FO cable
15.01  SMITHS INTERCONNECT CAGE 50641			<ul><li>Contact p/n: 238533-0000 (dust cap included)</li></ul>
			Coaxtac coaxial contacts
	maic Empty Stock		<ul> <li>p/n for RG316 (crimp):         <ul> <li>YCX0315-004H</li> </ul> </li> <li>p/n for RG316DB (crimp):             <ul> <li>YCX0315-018H</li> <li>p/n for RG405 or T-Flex 405 (solder):                   <ul> <li>YCX0315-003H</li> <li>Hypertac Power Contacts (25A)</li> </ul> </li> </ul></li></ul>
LFM			<ul><li>p/n for 12-14 AWG crimp pin:</li><li>YPN025-024H</li></ul>

#### Notes:

- Contacts are not included with the insulators, must be purchased separately and installed in the insulator modules after termination.
- 2. Insulator material: polyetherimide, black
- 3. Coax tools:
  - Centre conductor: AFM8 crimper & T1957 positioner
  - Outer conductor: HX3 crimper & T1958 (T2019 for RG316DB) die set
  - Extraction tool: T1982

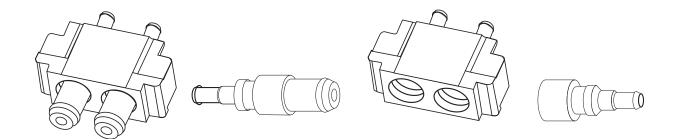
#### Type "PN" (Pneumatic\*)

#### 2 units, 2 pneumatic contacts

Module	Gender	Part Number	Tubing ID	Contact
15	Female	PNF	4 mm	M0918 Nominal ID 2.5 mm
15	Male	PNM	4 mm	M0919 Nominal ID 2.5 mm

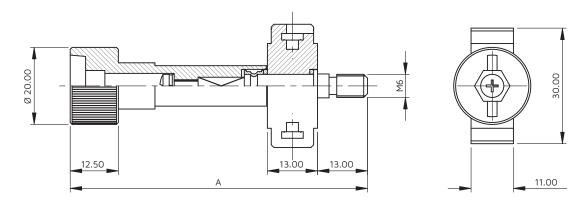
#### Notes:

\* Operating medium: Compressed air in accordance with ISO8573-1:2010 [7:-:-] Note on operating and pilot medium: Lubricated operation possible



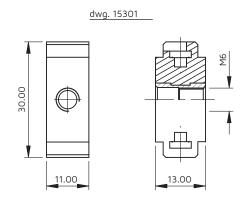
#### Type "2" jackscrew

Plug side connector 2 steps: 11.00 mm

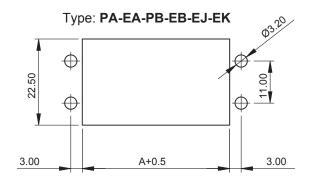


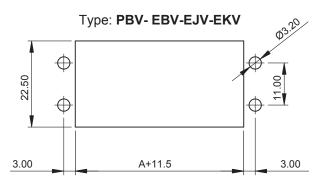
Application	A	Ref. Dwg	
All series	77.20	15373	
Series V - 2 cable clamps	90.20	15374	

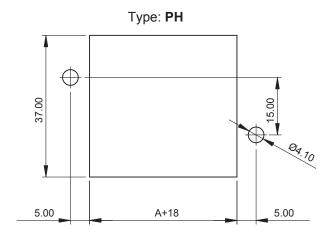
#### Receptacle side connector 2 steps: 11.00 mm

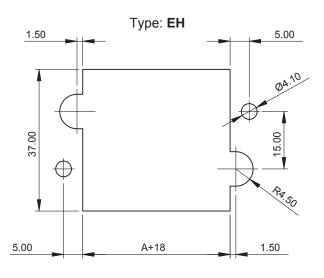


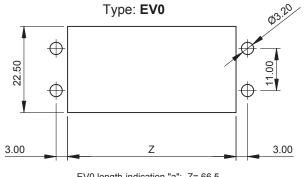
#### Panel cut-out



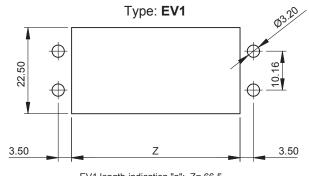




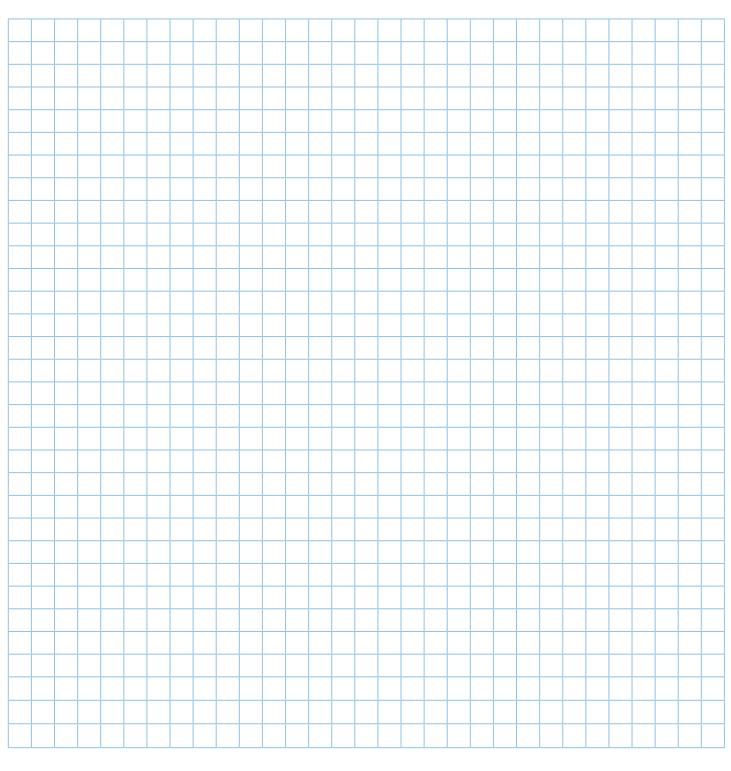


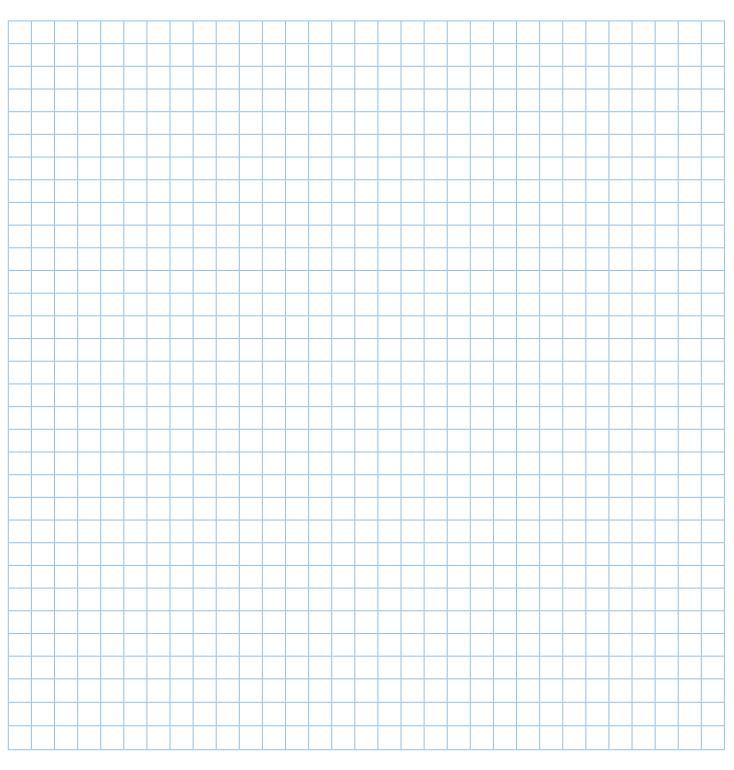


EV0 length-indication "a": Z= 66.5 EV0 length-indication "b": Z= 83.0 EV0 length-indication "c": Z= 83.0 EV0 length-indication "d": Z= 94.0 EV0 length-indication "e": Z= 110.5 EV0 length-indication "f": Z= 121.5

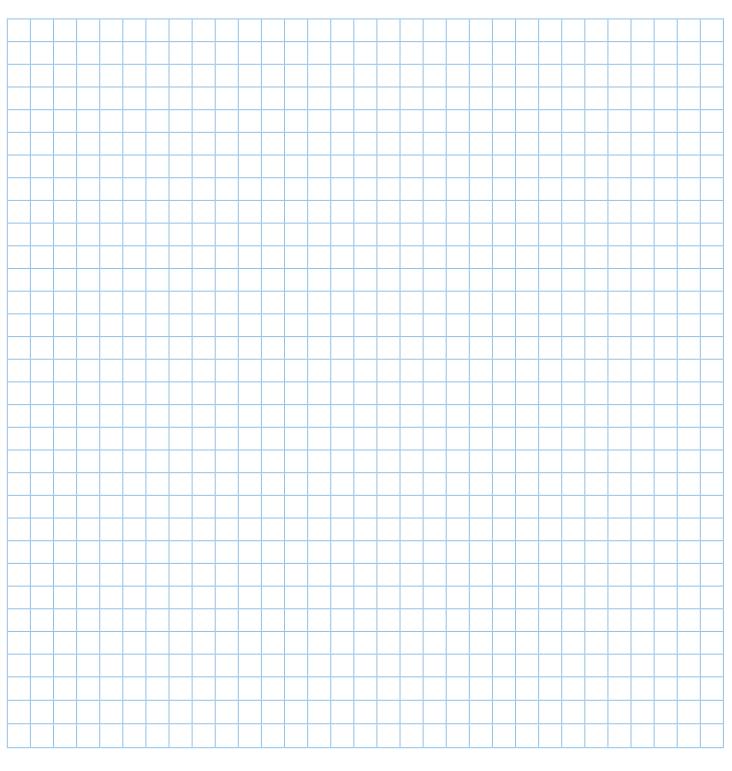


EV1 length-indication "a": Z=66.5 EV1 length-indication "b": Z=83.0 EV1 length-indication "c": Z=83.0 EV1 length-indication "d": Z=94.0 EV1 length-indication "d": Z=110.5 EV1 length-indication "f": Z=121.5





Notes:			



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