



# Supplemental Installation Instructions

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## SAFETY CONSIDERATIONS

Installation and servicing of air-conditioning equipment can be hazardous due to system pressure and electrical components. Only trained and qualified service personnel should install, repair, or service air-conditioning equipment.

Untrained personnel can perform basic maintenance functions of cleaning coils and filters and replacing filters. All other operations should be performed by trained service personnel. When working on air-conditioning equipment, observe precautions in the literature, tags and labels attached to the unit, and other safety precautions that may apply.

Follow all safety codes, including ANSI (American National Standards Institute) Z223.1. Wear safety glasses and work gloves. Use quenching cloth for unbrazing operations. Have fire extinguisher available for all brazing operations.

### **⚠ WARNING**

Before performing service or maintenance operations on unit, turn off main power switch to unit. Electrical shock could cause personal injury.

### **⚠ WARNING**

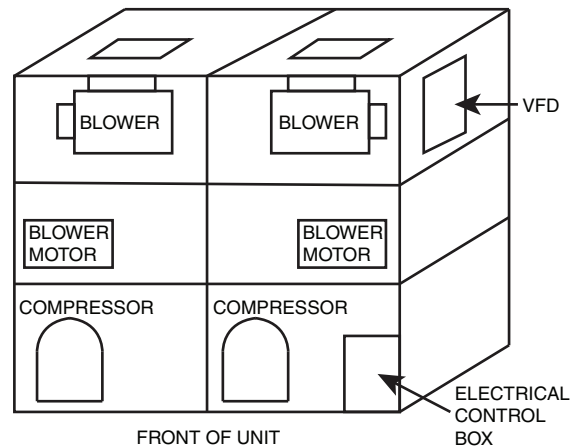
Improper installation, adjustment, alteration, service, or maintenance can cause injury or property damage. Refer to this manual. For assistance or additional information, consult a qualified installer, service agency, or the gas supplier.

## OVERVIEW

This document provides information for installing and configuring factory-provided variable frequency drives (VFD) for Carrier 50VQP and 50HQP WSHPs with the Staged Air Volume (SAV™) or duct pressure control options. Staged Air Volume (SAV) is a supply fan control arrangement that adjusts the fan speed based on the call for heating, cooling, or fan only. The duct pressure control arrangement allows the supply fan to operate to maintain a fixed duct static pressure for filter loading or air balancing purposes. Duct static pressure is detected by the factory provided, field-installed duct static pressure sensor (DSS).

**IMPORTANT:** Carrier 50VQP and 50HQP constant volume models (without SAV™ or duct pressure control) use motors that are not VFD rated and are not compatible with VFDs. Only Carrier models ordered with the VFD duct pressure control or Staged Air Volume (SAV) options use VFD rated motors and are VFD compatible.

50VQP units with the SAV or duct pressure control option have supply fan VFDs that are factory installed, wired, and configured for the selected control method (SAV or duct pressure control). The VFD is installed in the blower section of the unit and can be accessed through the blower access panel (see Fig. 1). This guide provides information that can be useful for adjusting or servicing the supply fan VFD.



**Fig. 1 — VFD Location, 50VQP Units**

50HQP units with the SAV or duct pressure control option have supply fan VFDs that are factory provided, but require field installation and configuration.

This guide provides information on installing, wiring, and configuring the VFD. This information can be used in the case of a field VFD replacement or if configuration adjustment is necessary.

## VFD SHIPPING STORAGE LOCATION (50HQP UNITS ONLY)

The VFD is shipped internally inside the compressor access section of the unit. The VFD is located in a cardboard box along with the manufacturer's installation manual. See Fig. 2. Inspect for shipping damage before proceeding with the VFD installation.

### INSTALLING THE VFD (50HQP UNITS ONLY)

NOTE: Installation must adhere to local codes and requirements.

1. Remove the VFD from the unit shipping storage location (see Fig. 2).
2. Remove the VFD from the cardboard shipping box and locate the ABB ACH550 VFD Installation, Operation, and Maintenance Manual.
3. Follow the instructions for VFD installation in the ABB ACH550 manual.

## VFD INPUT AND OUTPUT POWER WIRING AND CONNECTIONS (50HQP UNITS ONLY)

NOTE: All remote VFD field wiring must be installed per local codes and requirements.

1. Disconnect unit power and remove the electrical control box and compressor access panel. See Fig. 3.
2. Make field wiring connections between VFD input terminals (U1, V1, and W1) and Terminal Block 3 (TB3) located in the electrical control box. See Fig. 4.
3. Make field wiring connections between VFD output terminals (U2, V2, and W2) and Terminal Block 4 (TB4) located in the electrical control box. See Fig. 4.

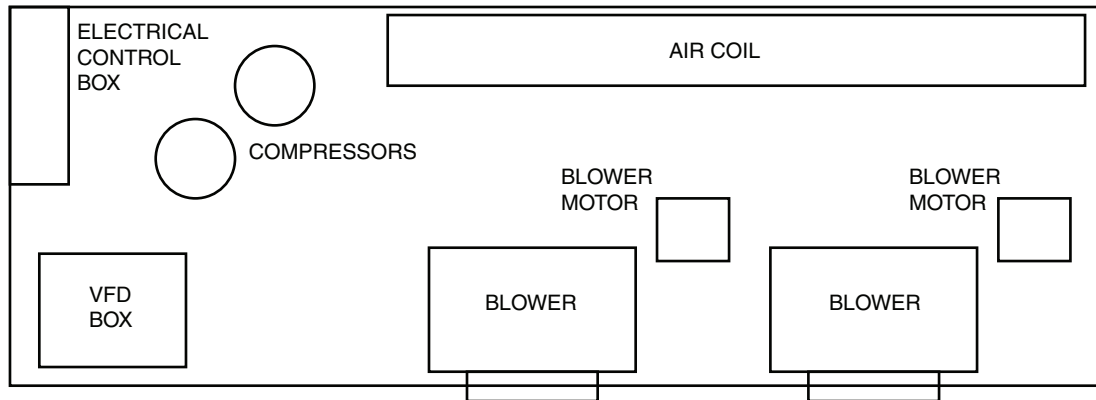


Fig. 2 — Remote VFD Shipping Location, 50HQP Units

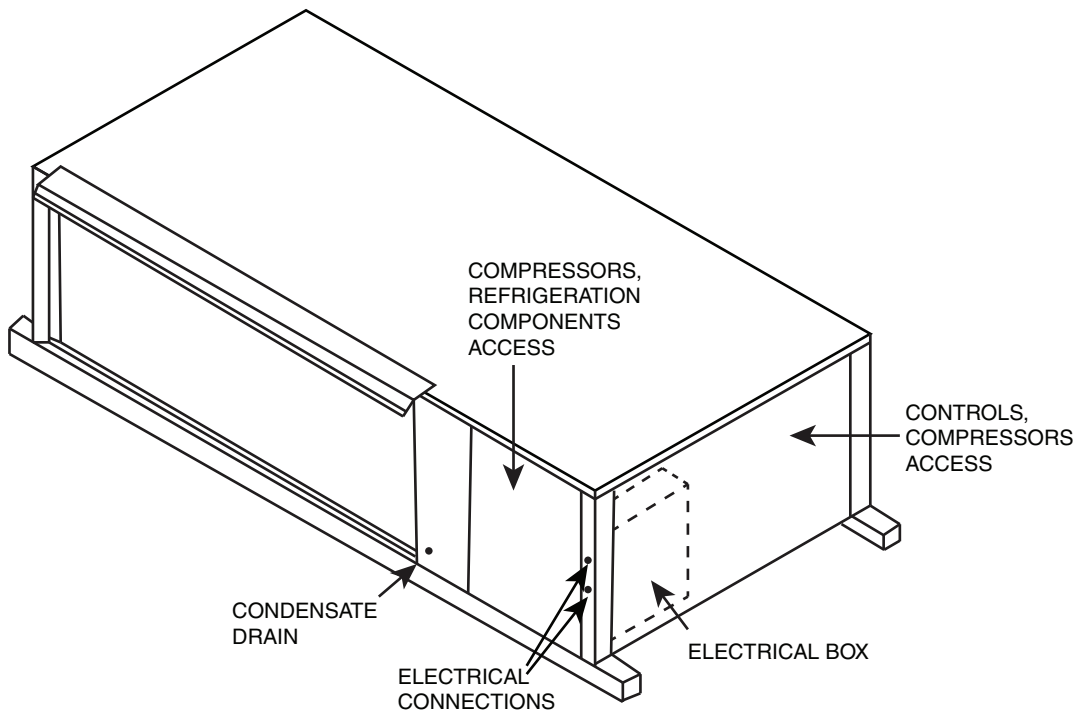


Fig. 3 — Electrical Control Box Location, 50HQP Units

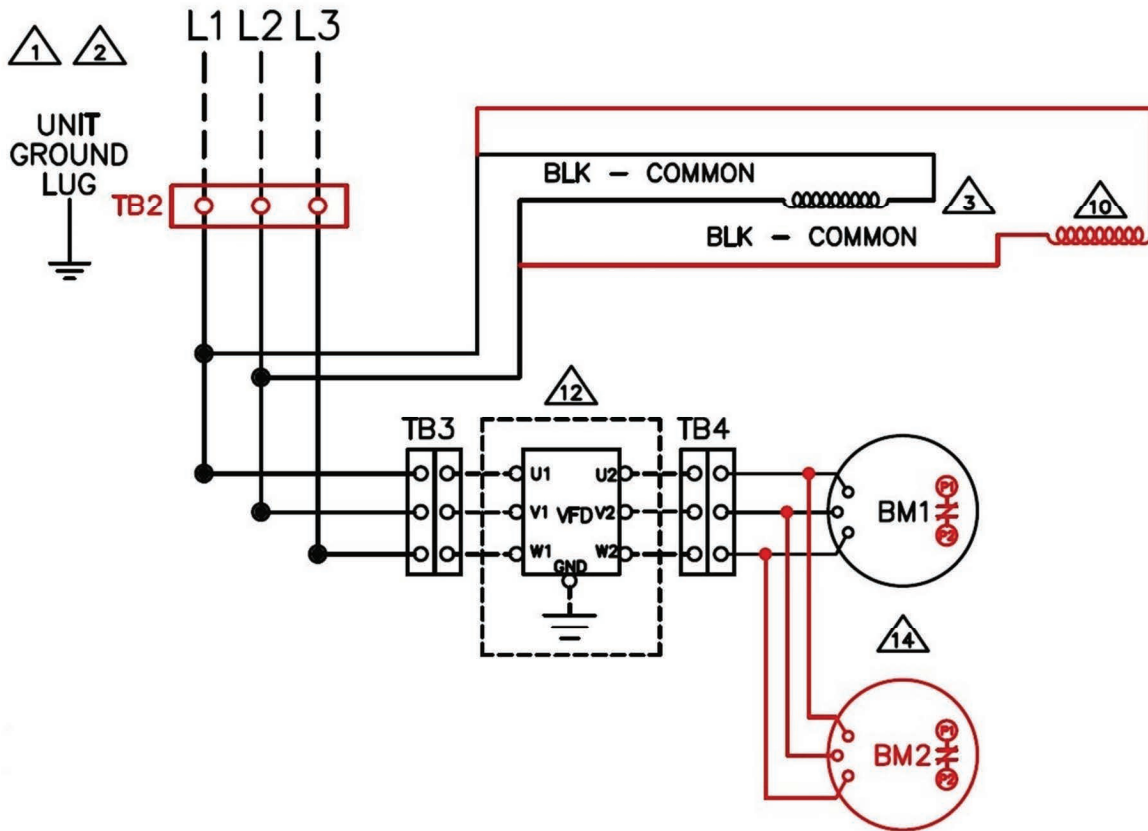


Fig. 4 — VFD Input and Output Power Connections, 50HQP Units

## DUCT PRESSURE VFD CONTROL AND LOW VOLTAGE CONNECTIONS (50HQP UNITS ONLY)

See Fig. 6 and 7 for typical wiring diagrams, VFD for Duct Static Pressure Control.

NOTE: All remote VFD field wiring must be installed per local codes and requirements.

1. Disconnect unit power and remove the electrical control box and compressor access panel. See Fig. 3.
2. Make field wiring connections between VFD control terminals AI1 (terminal #2), AGND (terminal #3) and 24V (terminal #10) and the remote Duct Static Sensor (DSS) located in the supply airflow ductwork. See Fig. 5.
3. Make field wiring connections between VFD control terminals 24V (terminal #10), DI1 (terminal #13), DI3 (terminal #15) and Terminal Block 5 (TB5) located in the electrical control box. See Fig. 5.

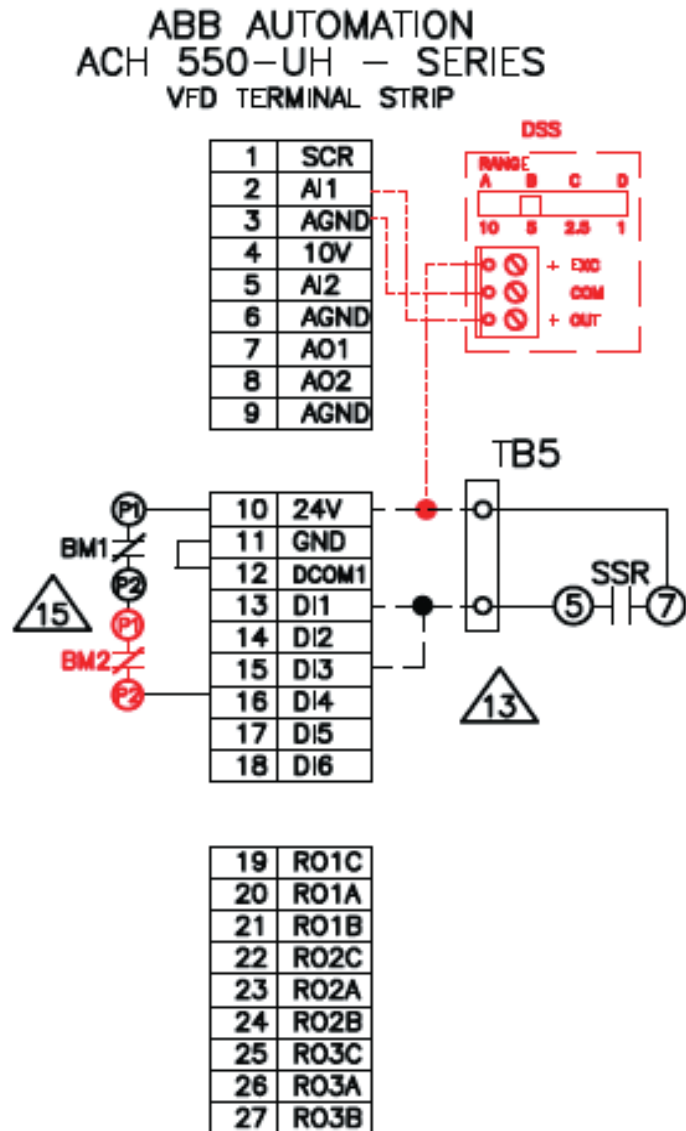


Fig. 5 — Duct Pressure VFD Control and Low Voltage Connections, 50HQP Units

| TRANSFORMER PRIMARY LEAD CLR: |              |
|-------------------------------|--------------|
| 120                           | - WHI        |
| 208                           | - RED        |
| 240                           | - ORG        |
| 277                           | - BRN        |
| 380                           | - PUR OR YEL |
| 460                           | - BLK/RED    |
| 575                           | - GRV        |

| STATUS LED/ALARM BLINK CODES |                             |
|------------------------------|-----------------------------|
| 1                            | HIGH PRESSURE FAULT - CKT 1 |
| 2                            | LOW PRESSURE FAULT - CKT 1  |
| 3                            | HIGH PRESSURE FAULT - CKT 2 |
| 4                            | LOW PRESSURE FAULT - CKT 2  |
| 5                            | FREEZE SENSOR FAULT         |
| 6                            | CONDENSATE FAULT            |
| 7                            | BROWN OUT FAULT             |

FACTORY WIRE \_\_\_\_\_  
FIELD WIRE \_\_\_\_\_

**STANDARD COMPONENTS LEGEND:**

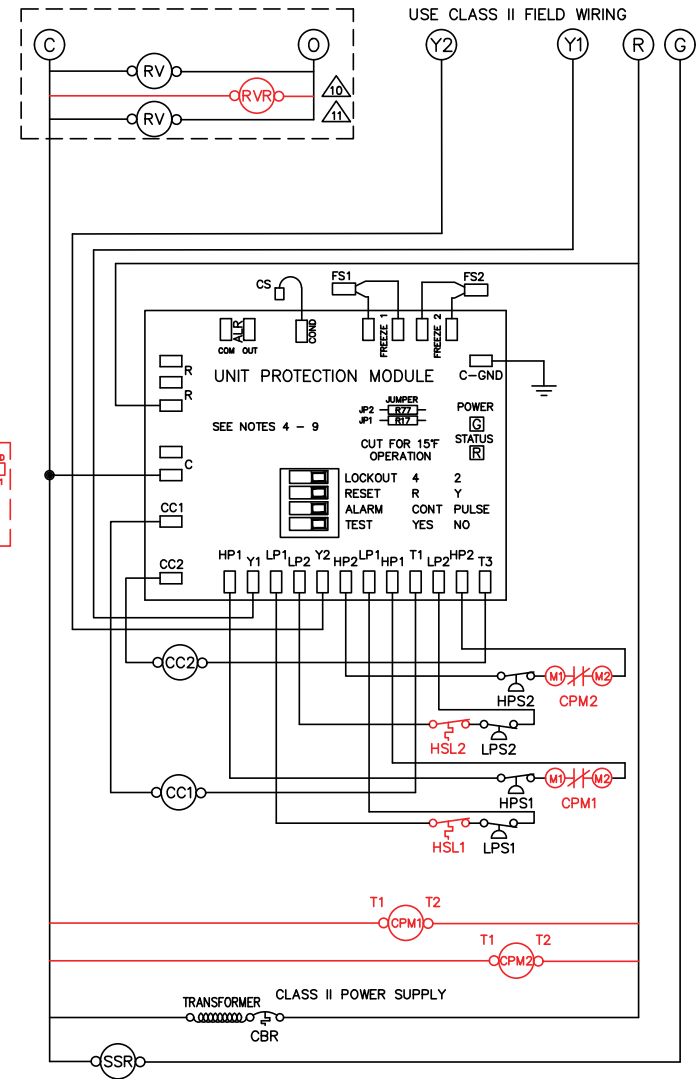
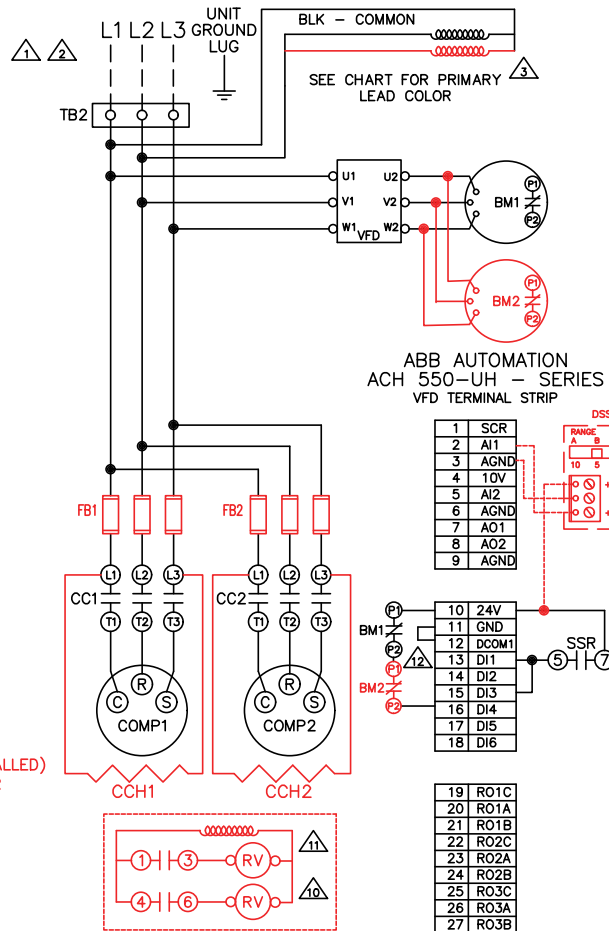
- #1 - FIRST STAGE
- #2 - SECOND STAGE
- BM1 - BLOWER MOTOR1
- CBR - 24V CIRCUIT BREAKER
- CC - COMPRESSOR CONTACTOR
- COMP - COMPRESSOR
- CS - CONDENSATE SENSOR (IN DRAIN PAN)
- FS - FREEZE SENSOR
- HPS - HIGH PRESSURE SWITCH
- LPS - LOW PRESSURE SWITCH
- RV - REVERSING VALVE (HEAT PUMPS)
- SSR - START/STOP RELAY
- TB2 - MAIN TERMINAL BLOCK
- VFD - VARIABLE FREQUENCY DRIVE

**OPTIONAL COMPONENTS LEGEND:**

- [ ] BM2 - BLOWER MOTOR 2 (15 TON AND LARGER UNITS ONLY)
- [ ] CCH - CRANKCASE HEATER
- [ ] CPM - COMPRESSOR PROTECTION MODULE (15 TON COMPRESSORS ONLY)
- [ ] DSS - DUCT STATIC SENSOR (FIELD INSTALLED)
- [ ] FB - FUSE BLOCK (15 TON AND LARGER COMPRESSORS ONLY)
- [ ] HSL - HIGH TEMPERATURE SUCTION LIMIT (WITH HOT GAS BYPASS ONLY)
- [ ] P1,P2- MOTOR THERMAL PROTECTOR
- [ ] RVR - REVERSING VALVE RELAY (30 TON UNITS ONLY)

**NOTES:**

- SEE UNIT NAME PLATE FOR ELECTRICAL RATING
- ALL FIELD WIRING MUST BE IN ACCORDANCE WITH N.E.C.-N.F.P.A. #70, COPPER CONDUCTORS ONLY. - CONDUCTEURS EN CUIVRE SEULEMENT.
- 208/230V UNITS ARE FACTORY WIRED FOR 230V OPERATION. FOR 208V OPERATION, REMOVE ORG LEAD AND REPLACE WITH RED LEAD. CAP ALL UNUSED LEADS.
- UPM-II INCLUDES BUILT IN: 270-300 SECOND RANDOM START  
300 SECOND DELAY ON BREAK  
120 SECOND LOW PRESSURE BYPASS
- "TEST" DIP SWITCH REDUCES DELAYS TO 10 SEC WHEN SET TO YES. MUST BE SET TO "NO" FOR NORMAL OPERATION.
- "FREEZE SENSOR" WILL OPERATE AT 30F BY DEFAULT, IF 15F OPERATION IS REQUIRED JUMPERS R77 AND R17 MUST BE CUT IF FREEZE SENSOR IS NOT INSTALLED A JUMPER SHALL BE INSTALLED BETWEEN THE FREEZE SENSOR TERMINALS.
- "ALARM OUTPUT" DIP SWITCH MUST BE SET TO "PULSE" IF BLINKING T-STAT SERVICE LIGHT IS DESIRED.
- DEFAULT SETTINGS FOR UPM BOARD FROM FACTORY SHOWN. ALSO SEE INSTALLATION MANUAL.
- ALARM OUTPUT IS NORMALLY OPEN (NO) DRY CONTACT. IF 24 VAC IS NEEDED, CONNECT R TO ALR-COM TERMINAL, 24VAC WILL BE SENSED ON THE ALR-OUT WHEN THE UNIT IS IN ALARM CONDITION. OUTPUT WILL BE PULSED IF PULSE IS SELECTED.
- REVERSING VALVES ARE WIRED TO A SEPARATE TRANSFORMER ON 30 TON UNITS
- FOR UNITS WITH STRAIGHT COOL O SIGNAL AND REVERSING VALVES/RELAYS ARE NOT PRESENT AND AQS IS CONNECTED TO Y1.
- P1 & P2 INTERLOCKS OF THE BLOWER MOTOR(S) MUST BE CONNECTED IN SERIES WITH TERMINALS 10 & 16 OF THE VFD TO ENABLE THE SAFETY INTERLOCK OF THE VFD AND TO PROTECT THE MOTOR(S) FROM THERMAL DAMAGE. TERMINALS 11 & 12 MUST ALSO BE CONNECTED TOGETHER.



|                                      |               |           |     |
|--------------------------------------|---------------|-----------|-----|
| 2 STAGE - 3 PHASE - BELT DRIVE MOTOR |               |           |     |
| 6 - 30 TONS CAPACITY                 |               |           |     |
| UPM II - VFD - C                     |               |           |     |
| PART No.                             | 8 733 824 431 |           |     |
| DWG No.                              | DRAWN BY:     | DATE      | REV |
| 50HQPV322043                         | DID           | 6/19/2019 | 1   |
| E-MAIL:                              |               |           |     |

**Fig. 6 — VFD for Duct Static Pressure Control - Complete C Package**

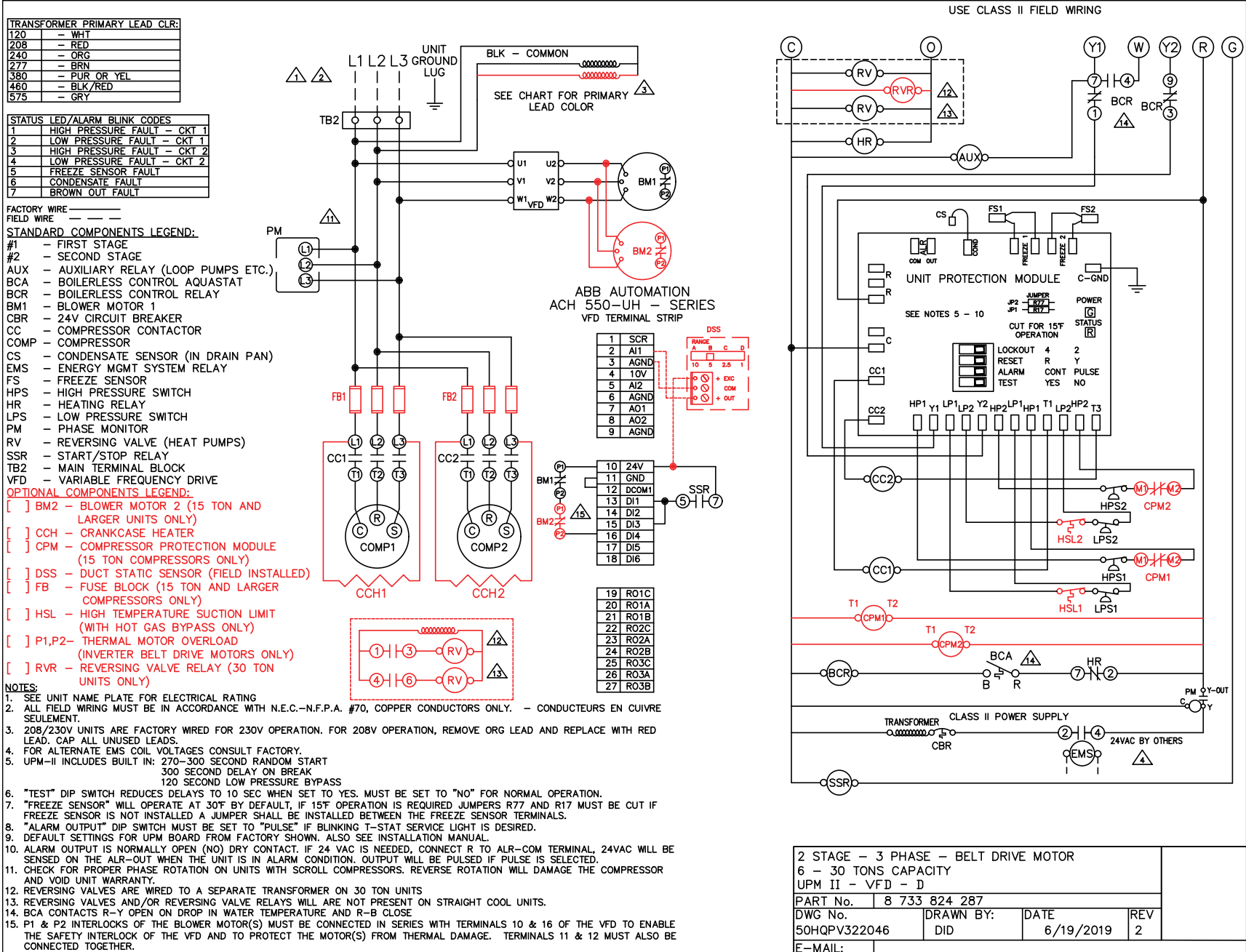


Fig. 7 — VFD for Duct Static Pressure Control - Deluxe D Package

## DUCT PRESSURE VFD PROGRAMMING PARAMETERS (ALL UNITS)

In duct pressure control mode, the supply fan will operate to maintain a fixed static pressure set point (point 4011) as read by the duct static pressure sensor (DSS).

Table 1 lists the factory default duct static pressure control VFD programming parameters, which require field configuration and adjustment based on the application requirements.

**Table 1 — Duct Pressure VFD Programming Parameters**

| GROUP NUMBER | PARAMETER NUMBER | DESCRIPTION                     | VALUE                         |
|--------------|------------------|---------------------------------|-------------------------------|
| 98           | 9802             | Communication Protocol Selector | NS — Factory Default*         |
| 99           | 9902             | Application Macro               | HVAC Default                  |
|              | 9904             | Motor control Mode              | Scalar                        |
|              | 9905             | Motor Nominal Voltage           | Refer to Motor Nameplate†     |
|              | 9906             | Motor Nominal Current           | Refer to Motor Nameplate†     |
|              | 9907             | Motor Nominal Frequency         | Refer to Motor Nameplate†     |
|              | 9908             | Motor Nominal Speed             | Refer to Motor Nameplate†     |
|              | 9909             | Motor Nominal Power             | Refer to Motor Nameplate†     |
| 10           | 1001             | EXT1 Commands                   | DI1 — Start/Stop              |
|              | 1002             | EXT2 Commands                   | COMM                          |
|              | 1003             | Direction                       | Forward                       |
| 11           | 1103             | REF1 Select                     | AI-1                          |
|              | 1104             | REF1 Minimum                    | 0Hz at 60Hz/ 0Hz at 50Hz      |
|              | 1105             | REF 1 Maximum                   | 60 Hz at 60Hz / 50 Hz at 50Hz |
|              | 1106             | REF2 Select                     | PID1OUT                       |
| 12           | 1201             | Constant Speed Select           | NOT SEL                       |
|              | 1202             | Constant Speed 1                | 60Hz                          |
| 13           | 1301             | Minimum AI-1                    | 0%                            |
|              | 1302             | Maximum AI-1                    | 100%                          |
|              | 1303             | Filter AI-1                     | 1 Sec                         |
|              | 1304             | Minimum AI-2                    | 20%                           |
|              | 1305             | Maximum AI-2                    | 100%                          |
| 14           | 1401             | Relay Output 1                  | Ready                         |
|              | 1402             | Relay Output 2                  | Run                           |
|              | 1403             | Relay Output 3                  | Fault (Inverted)              |
| 16           | 1601             | Run Enable                      | DI-1                          |
|              | 1608             | Start Enable 1                  | DI-4                          |
|              | 1609             | Start Enable 2                  | N/A                           |
| 20           | 2002             | Minimum Fan Speed               | 0 rpm                         |
|              | 2003             | Maximum Current                 | 1800 rpm                      |
|              | 2007             | Minimum Frequency               | 0Hz                           |
|              | 2008             | Maximum Frequency               | 60Hz                          |
| 21           | 2101             | Start Function                  | 3 (SCALAR FLYST)              |
|              | 2102             | Stop Function                   | Coast                         |
| 22           | 2202             | Accelerate Time                 | 30 Seconds                    |
|              | 2203             | Decelerate Time                 | 30 Seconds                    |
| 26           | 2605             | Volt/ Freq Ratio                | Square                        |
|              | 2606             | Switching Frequency             | 4Khz                          |
|              | 2607             | Switching Frequency Control     | ON                            |
| 30           | 3006             | Motor Thermal Time              | 1050s                         |
|              | 3007             | Motor Load Curve                | 100%                          |
|              | 3008             | Zero Speed Load                 | 70%                           |
|              | 3009             | Break Point Frequency           | 35Hz                          |
|              | 3010             | Stall Function                  | NOT SEL                       |
|              | 3011             | Stall Frequency                 | 20 Hz                         |
|              | 3012             | Stall Time                      | 20 Sec                        |
|              | 3017             | Earth Fault                     | Enabled                       |

**Table 1 — Duct Pressure VFD Programming Parameters(cont)**

| GROUP NUMBER | PARAMETER NUMBER   | DESCRIPTION        | VALUE   |
|--------------|--------------------|--------------------|---|
| 31           | 3101               | Number of Retries  | 5   |
|              | 3102               | Trial Time         | 30 Sec  |
|              | 3103               | Delay Time         | 6 Sec   |
|              | 3104               | AR Overcurrent     | Enabled                                       |
|              | 3105               | AR Overvoltage     | Enabled                                       |
|              | 3106               | AR Under voltage   | Enabled                                       |
|              | 3107               | AR AI<Minimum      | Disabled                                      |
|              | 3108               | AR External Fault  | (0) Disabled                                  |
| 34           | 3401               | Signal Parameter 1 | Output Freq                                   |
|              | 3402               | Signal 1 Minimum   | 0   |
|              | 3403               | Signal 1 Maximum   | 60/ 50 ( Maximum motor operating Hertz)       |
|              | 3404               | Output 1 DPS Form  | 0   |
|              | 3405               | Output 1 DSP Unit  | % SP  |
|              | 3406               | Output 1 Minimum   | 0   |
|              | 3407               | Output 1 Maximum   | 100   |
|              | 3408               | Signal Parameter 2 | Current ( Motor Current Measure by the Drive) |
|              | 3409               | Signal 2 Minimum   | 0   |
|              | 3410               | Signal 2 Maximum   | FLA + 15% A                                   |
|              | 3411               | Output 2 DPS Form  | 0   |
|              | 3412               | Output DSP Unit    | A (2)   |
|              | 3413               | Output 2 Minimum   | 0   |
|              | 3414               | Output 2 Maximum   | FLA + 15% A                                   |
| 3415         | Signal Parameter 3 | AI-1               |   |
| 3416         | Signal 3 Minimum   | 0                  |   |
| 3417         | Signal 3 Maximum   | 10                 |   |
| 3418         | Output 3 DPS Form  | 0                  |   |
| 3419         | Output DSP Unit    | V (2)              |   |
| 3420         | Output 3 Minimum   | 0                  |   |
| 3421         | Output 3 Maximum   | 10                 |   |
| 40           | 4001               | Gain               | 2.5   |
|              | 4002               | Integration Time   | 3 Sec   |
|              | 4005               | Error Value Inver  | NO  |
|              | 4006               | Units              | INWC ( Inches of water column)                |
|              | 4007               | Display Format     | x.xxx   |
|              | 4009               | 100% Value         | 0.5   |
|              | 4010               | Setpoint Select    | Internal                                      |
|              | 4011               | Internal Setpoint  | 0.25**  |
|              | 4012               | Setpoint Minimum   | 0V  |
|              | 4013               | Sepoint Maximum    | 10V   |
| 4027         | PID1 Parameter Set | SET1               |   |

\* Change to BACnet if drive integration is required.

† Refer to motor name plate.

\*\* To be adjusted in the field according to the static pressure requirements.



## STAGED AIR VOLUME (SAV™) VFD CONTROL AND LOW VOLTAGE CONNECTIONS (50HQP UNITS ONLY)

NOTE: All remote VFD field wiring must be installed per local codes and requirements.

1. Disconnect unit power and remove the electrical control box and compressor access panel. See Fig. 3.
2. Make field wiring connections between VFD control terminals 24V (terminal #10), DI1 (terminal #13), DI2 (terminal #14), DI3 (terminal #15) and Terminal Block 5 (TB5) located in the electrical control box. See Fig. 8.

See Fig. 9-11 for typical wiring diagrams.

### ABB AUTOMATION ACH 550-UH — SERIES VFD TERMINAL STRIP

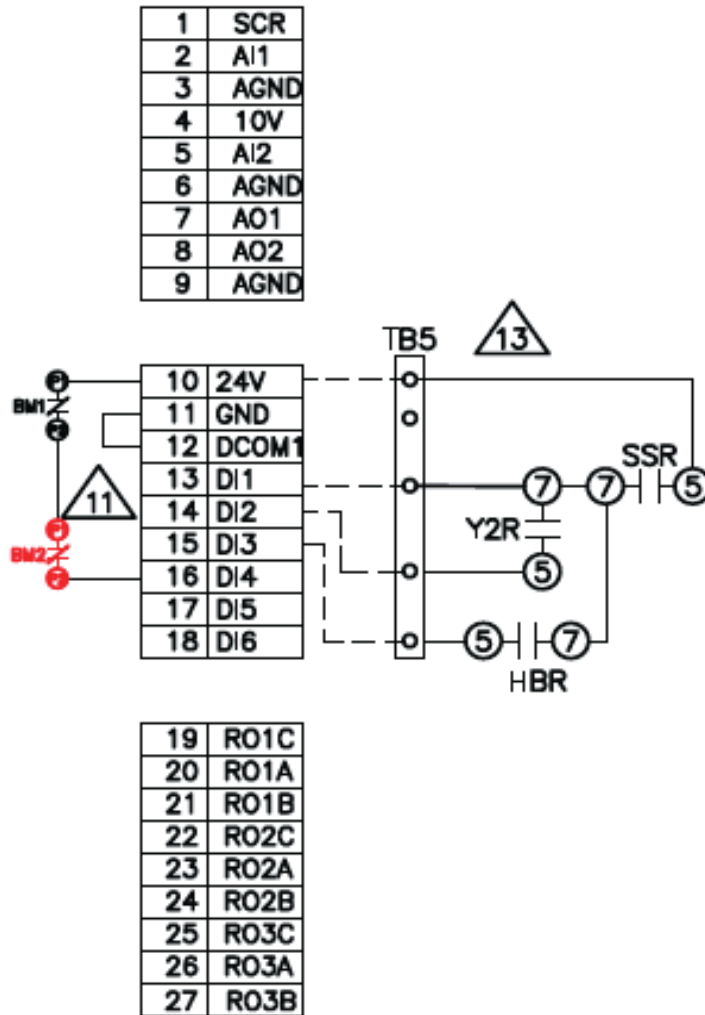


Fig. 8 — SAV™ VFD Control and Low Voltage Connections, 50HQP Units

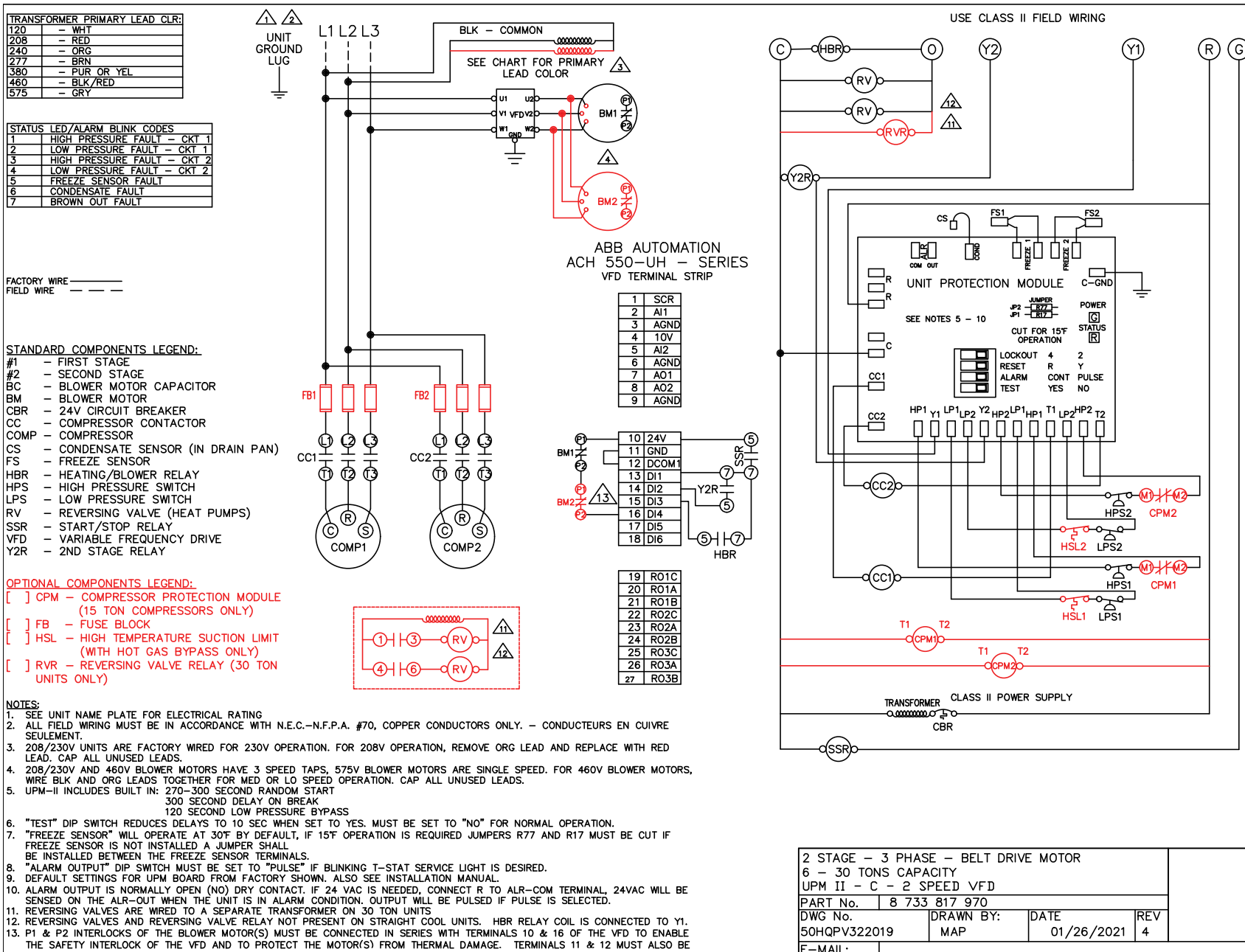


Fig. 9 — VFD for 2-Speed Fan Control - Complete C Package

| STATUS LED/ALARM BLINK CODES |                             |
|------------------------------|-----------------------------|
| 1                            | HIGH PRESSURE FAULT - CKT 1 |
| 2                            | LOW PRESSURE FAULT - CKT 1  |
| 3                            | HIGH PRESSURE FAULT - CKT 2 |
| 4                            | LOW PRESSURE FAULT - CKT 2  |
| 5                            | FREEZE SENSOR FAULT         |
| 6                            | CONDENSATE FAULT            |
| 7                            | BROWN OUT FAULT             |

| TRANSFORMER PRIMARY LEAD CLR: |              |
|-------------------------------|--------------|
| 120                           | - WHI        |
| 208                           | - RED        |
| 240                           | - ORG        |
| 277                           | - BRN        |
| 380                           | - PUR OR YEL |
| 460                           | - BLK/RED    |
| 575                           | - GRV        |

FACTORY WIRE ———  
FIELD WIRE - - - - -

**STANDARD COMPONENTS LEGEND:**

- #1 - FIRST STAGE
- #2 - SECOND STAGE
- AUX - AUXILIARY RELAY (FOR LOOP PUMP, ETC.)
- BCA - BOILERLESS CONTROL AQUASTAT
- BCR - BOILERLESS CONTROL RELAY
- BM - BLOWER MOTOR (1 OR 2 PER UNIT)
- CMR - COMPRESSOR MONITOR RELAY
- COMP - COMPRESSOR
- CBR - 24V CIRCUIT BREAKER
- CC - COMPRESSOR CONTACTOR
- CPM - COMPRESSOR PROTECTION MODULE
- CS - CONDENSATE SENSOR (IN DRAIN PAN)
- EMS - ENERGY MGMT SYSTEM RELAY
- FS - FREEZE SENSORS
- HBR - HEATING BLOWER RELAY
- HPS - HIGH PRESSURE SWITCH
- HR - HEATING RELAY
- LP - LOOP PUMP
- LPS - LOW PRESSURE SWITCH
- PM - PHASE MONITOR
- RV - REVERSING VALVE (HEAT PUMPS)
- SSR - START/STOP RELAY
- Y2R - HIGH SPEED RELAY

**OPTIONAL COMPONENTS LEGEND:**

- [ ] CCH - CRANKCASE HEATER
- [ ] CMR - COMP. MONITOR RELAY
- [ ] DPS - DIFFERENTIAL PRESSURE SWITCH
- [ ] DPR - DIFFERENTIAL PRESSURE SWITCH RELAY
- [ ] FB - FUSE BLOCK
- [ ] HGSV - HOT GAS SOLENOID VALVE
- [ ] HSLV - HIGH TEMP SUCTION LIMIT (WITH H.G. BYPASS ONLY)
- [ ] P1,P2 - MOTOR THERMAL PROTECTOR (INVERTER BLOWER MOTORS ONLY)
- [ ] RVR - REVERSING VALVE RELAY (30 TON UNITS ONLY)

**NOTES:**

- SEE UNIT NAME PLATE FOR ELECTRICAL RATING
- ALL FIELD WIRING MUST BE IN ACCORDANCE WITH N.E.C.-N.F.P.A. #70, COPPER CONDUCTORS ONLY, CONDUCTEURS EN CUIVRE SEULEMENT.
- 208/230V UNITS ARE FACTORY WIRED FOR 230V OPERATION. FOR 208V OPERATION, REMOVE ORG LEAD AND REPLACE WITH RED LEAD. CAP ALL UNUSED LEADS.
- 208/230V AND 460V BLOWER MOTORS HAVE 3 SPEED TAPS. 575V BLOWER MOTORS ARE SINGLE SPEED. FOR 460V BLOWER MOTORS, WIRE BLK AND ORG LEADS TOGETHER FOR MED OR LO SPEED OPERATION. CAP ALL UNUSED LEADS.
- FOR ALTERNATE EMS COIL VOLTAGES CONSULT FACTORY.
- UPM-I INCLUDES BUILT IN: 270-300 SECOND RANDOM START 300 SECOND DELAY ON BREAK 120 SECOND LOW PRESSURE BYPASS
- "TEST" DIP SWITCH REDUCES DELAYS TO 10 SEC WHEN SET TO YES. MUST BE SET TO "NO" FOR NORMAL OPERATION.
- "FREEZE SENSOR" WILL OPERATE AT 30°F BY DEFAULT. IF 15°F OPERATION IS REQUIRED JUMPERS R77 & R17 MUST BE CUT IF FREEZE SENSOR IS NOT INSTALLED. A JUMPER SHALL BE INSTALLED BETWEEN THE FREEZE SENSOR TERMINALS.
- "ALARM OUTPUT" DIP SWITCH MUST BE SET TO "PULSE" IF BLINKING T-STAT SERVICE LIGHT IS DESIRED.
- DEFAULT SETTINGS FOR UPM BOARD FROM FACTORY SHOWN. ALSO SEE INSTALLATION MANUAL.
- ALARM OUTPUT IS NORMALLY OPEN (NO) DRY CONTACT. IF 24 VAC IS NEEDED, CONNECT R TO ALR-COM TERMINAL. 24VAC WILL BE SENSED ON THE ALR-OUT WHEN THE UNIT IS IN ALARM CONDITION. OUTPUT WILL BE PULSED IF PULSE IS SELECTED.
- CHECK FOR PROPER PHASE ROTATION ON UNITS WITH SCROLL COMPRESSORS. REVERSE ROTATION WILL DAMAGE THE COMPRESSOR AND VOID UNIT WARRANTY.
- REVERSING VALVES ARE WIRED TO A SEPARATE TRANSFORMER ON 30 TON UNITS
- P1 & P2 INTERLOCKS OF THE BLOWER MOTOR(S) MUST BE CONNECTED IN SERIES WITH TERMINALS 10 & 16 OF THE VFD TO ENABLE THE SAFETY INTERLOCK OF THE VFD AND TO PROTECT THE MOTOR(S) FROM THERMAL DAMAGE. TERMINALS 11 & 12 MUST ALSO BE CONNECTED TOGETHER.
- BCA CONTACTS R-Y OPEN ON DROP IN WATER TEMPERATURE AND R-B CLOSE
- REVERSING VALVES AND REVERSING VALVE RELAY NOT PRESENT ON STRAIGHT COOL UNITS. HR AND HCR RELAY COILS ARE CONNECTED TO Y1.

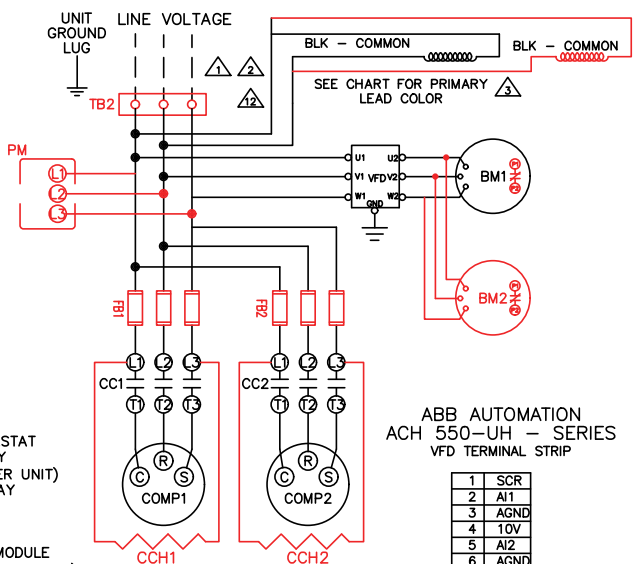
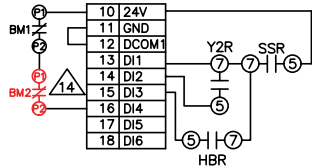
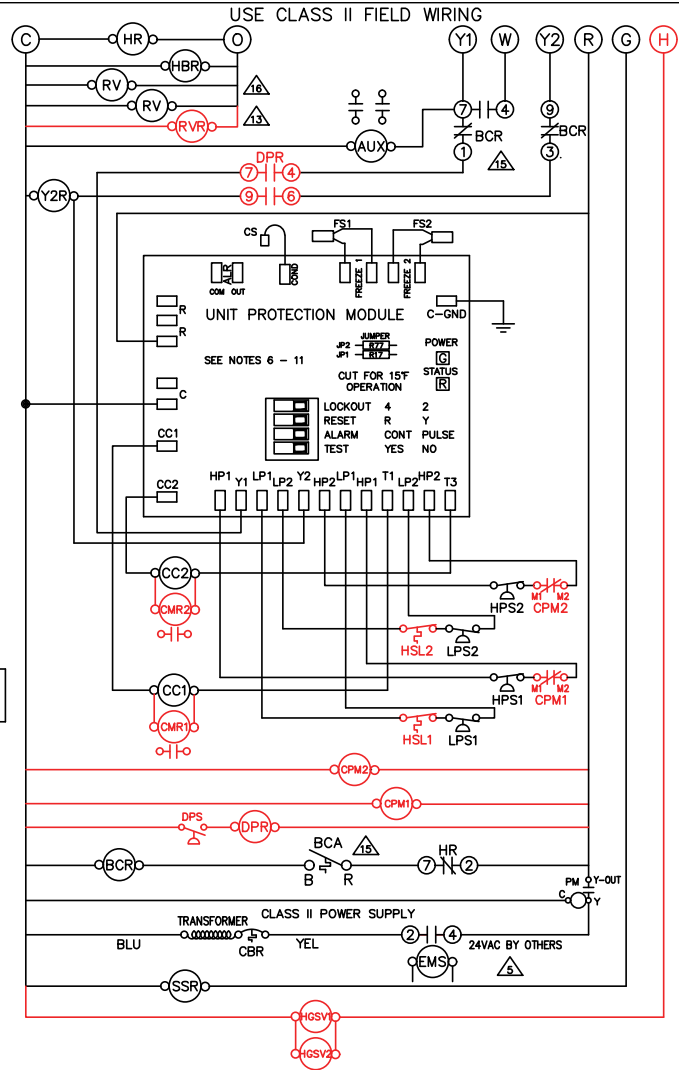


ABB AUTOMATION  
ACH 550-UH - SERIES  
VFD TERMINAL STRIP

|   |      |
|---|------|
| 1 | SCR  |
| 2 | AI1  |
| 3 | AGND |
| 4 | 10V  |
| 5 | AI2  |
| 6 | AGND |
| 7 | AO1  |
| 8 | AO2  |
| 9 | AGND |



|    |      |
|----|------|
| 19 | R01C |
| 20 | R01A |
| 21 | R01B |
| 22 | R02C |
| 23 | R02A |
| 24 | R02B |
| 25 | R03C |
| 26 | R03A |
| 27 | R03B |



|   |               |            |     |
|---|---------------|------------|-----|
| 2 STAGE - 3 PHASE - BELT DRIVE MOTOR<br>6 THROUGH 30 TON CAPACITY<br>UPM II - D - 2 SPEED VFD DRIVE |               |            |     |
| PART No.  | 8 733 817 969 |            |     |
| DWG No.   | DRAWN BY:     | DATE       | REV |
| 50HQPV322018  | MAP           | 01/26/2021 | 5   |
| E-MAIL:   |               |            |     |

Fig. 10 — VFD for 2-Speed Fan Control - Deluxe D Package

| TRANSFORMER PRIMARY LEAD CLR: |              |
|-------------------------------|--------------|
| 120                           | - WHI        |
| 208                           | - RED        |
| 240                           | - ORG        |
| 277                           | - BRN        |
| 380                           | - PUR OR YEL |
| 480                           | - BLK/RED    |
| 575                           | - GRY        |

| STATUS LED/ALARM BLINK CODES |                             |
|------------------------------|-----------------------------|
| 1                            | HIGH PRESSURE FAULT - CKT 1 |
| 2                            | LOW PRESSURE FAULT - CKT 1  |
| 3                            | HIGH PRESSURE FAULT - CKT 2 |
| 4                            | LOW PRESSURE FAULT - CKT 2  |
| 5                            | FREEZE SENSOR FAULT         |
| 6                            | CONDENSATE FAULT            |
| 7                            | BROWN OUT FAULT             |

OPTIONAL JUMPER  $\longleftrightarrow$   
 FACTORY WIRE  $\equiv$   
 FIELD WIRE  $\equiv$

- STANDARD COMPONENTS LEGEND:**
- #1 - FIRST STAGE
  - #2 - SECOND STAGE
  - BM - BLOWER MOTOR (1 or 2 PER UNIT)
  - CMR - COMPRESSOR MONITOR RELAYS
  - COMP - COMPRESSOR
  - CBR - 24V CIRCUIT BREAKER
  - CC - COMPRESSOR CONTACTOR
  - CS - CONDENSATE SENSOR (IN DRAIN PAN)
  - FS - FREEZE SENSOR
  - HPS - HIGH PRESSURE SWITCH
  - HBR - HEATING BLOWER RELAY
  - LP - LOOP PUMP
  - LPS - LOW PRESSURE SWITCH
  - P1,P2 - MOTOR THERMAL PROTECTOR (WHEN PROVIDED)
  - RV - REVERSING VALVE (HEAT PUMPS)
  - SSR - START/STOP RELAY
  - Y2R - HIGH SPEED RELAY
  - VFD - VARIABLE FREQUENCY DRIVE

- OPTIONAL COMPONENTS LEGEND:**
- [ ] CPM - COMPRESSOR PROTECTION MODULE (15 TON AND LARGER COMPRESSORS ONLY)
  - [ ] DS - DISCONNECT SWITCH
  - [ ] F/A - FIRE ALARM RELAY CONTACTS
  - [ ] HGVS - HOT GAS VALVE SOLENOID
  - [ ] HSL - HIGH TEMP SUCTION LIMIT (WITH HOT GAS BYPASS ONLY)
  - [ ] MBV - MOTORIZED BALL VALVE
  - [ ] MVR - MOTORIZED BALL VALVE RELAY
  - [ ] PM - PHASE MONITOR
  - [ ] TB2 - MAIN TERMINAL BLOCK

**NOTES:**

1. SEE UNIT NAME PLATE FOR ELECTRICAL RATING
2. ALL FIELD WIRING MUST BE IN ACCORDANCE WITH N.E.C.-N.F.P.A. #70, COPPER CONDUCTORS ONLY.
3. 208/230V UNITS ARE FACTORY WIRED FOR 230V OPERATION. FOR 208V OPERATION, REMOVE ORG LEAD AND REPLACE WITH RED LEAD. CAP ALL UNUSED LEADS.
4. UPM-II INCLUDES BUILT IN: 270-300 SECOND RANDOM START 500 SECOND DELAY ON BREAK 120 SECOND LOW PRESSURE BYPASS
5. "TEST" DIP SWITCH REDUCES DELAYS TO 10 SEC WHEN SET TO YES. MUST BE SET TO "NO" FOR NORMAL OPERATION. "FREEZE SENSOR" WILL OPERATE AT 30F. BY DEFAULT, IF 15F OPERATION IS REQUIRED JUMPERS R77 & R17 MUST BE CUT IF FREEZE SENSOR IS NOT INSTALLED A JUMPER SHALL BE INSTALLED BETWEEN THE FREEZE SENSOR TERMINALS.
6. "ALARM OUTPUT" DIP SWITCH MUST BE SET TO "PULSE" IF BLINKING T-STAT SERVICE LIGHT IS DESIRED.
7. DEFAULT SETTINGS FOR UPM BOARD FROM FACTORY SHOWN. ALSO SEE INSTALLATION MANUAL.
8. ALARM OUTPUT IS NORMALLY OPEN (NO) DRY CONTACT. IF 24 VAC IS NEEDED, CONNECT R TO ALR-COM TERMINAL, 24VAC WILL BE SENSED ON THE ALR-OUT WHEN THE UNIT IS IN ALARM CONDITION. OUTPUT WILL BE PULSED IF PULSE IS SELECTED.
9. CHECK FOR PROPER PHASE ROTATION ON UNITS WITH SCROLL COMPRESSORS. REVERSE ROTATION WILL DAMAGE THE COMPRESSOR AND VOID UNIT WARRANTY.
10. REVERSING VALVES ARE WIRED TO A SEPARATE TRANSFORMER ON 30 TON UNITS
11. FIRE ALARM RELAY (F/A) NORMALLY CLOSED CONTACTS BY OTHERS
12. ELECTRIC HEAT OR ECONOMIZER BOTH OPTIONS WILL NOT BE PRESENT IN THE SAME UNIT.
13. TERMINALS 10 AND 16 ON VFD DRIVE ARE JUMPERED ON UNITS EQUIPPED WITH MOTORS RATED 7.5HP AND GREATER (MC SERIES).

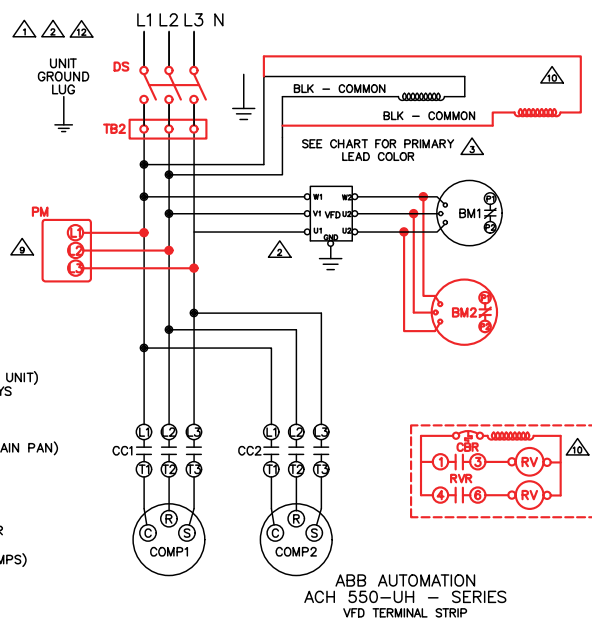


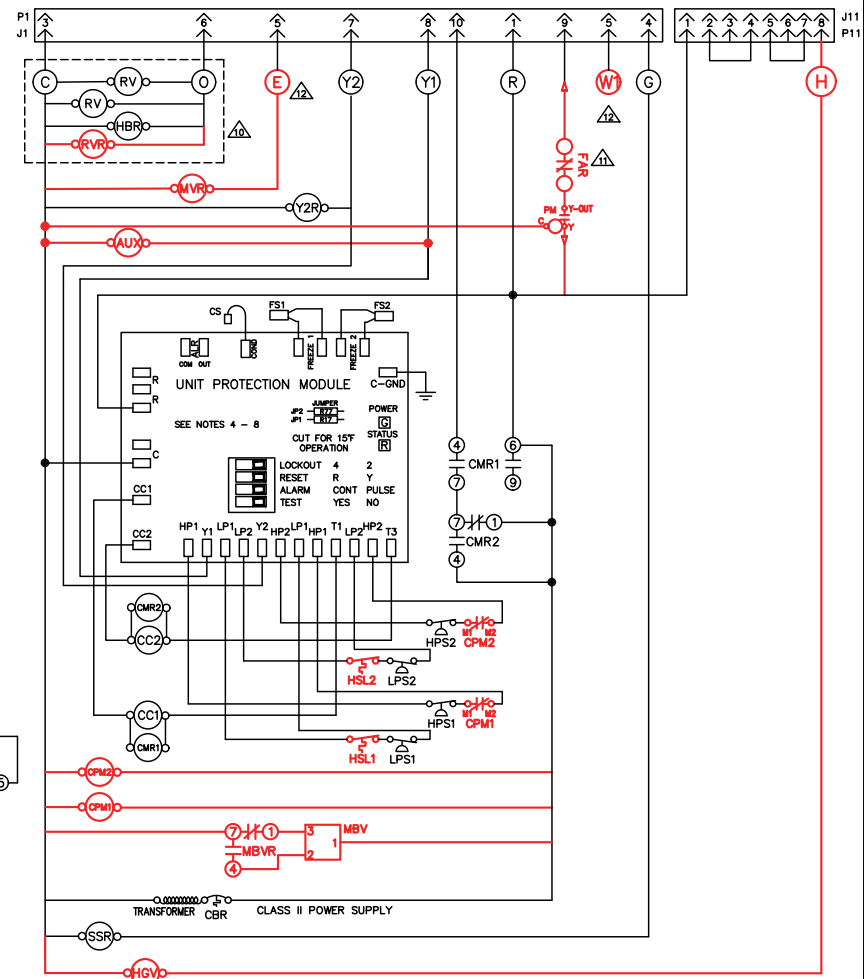
ABB AUTOMATION  
 ACH 550-UH - SERIES  
 VFD TERMINAL STRIP

|   |      |
|---|------|
| 1 | SCR  |
| 2 | AI1  |
| 3 | AGND |
| 4 | 10V  |
| 5 | AI2  |
| 6 | AGND |
| 7 | AO1  |
| 8 | AO2  |
| 9 | AGND |

|    |      |
|----|------|
| 10 | 24V  |
| 11 | GND  |
| 12 | DCOM |
| 13 | DI1  |
| 14 | DI2  |
| 15 | DI3  |
| 16 | DI4  |
| 17 | DI5  |
| 18 | DI6  |

|    |      |
|----|------|
| 19 | RO1C |
| 20 | RO1A |
| 21 | RO1B |
| 22 | RO2C |
| 23 | RO2A |
| 24 | RO2B |
| 25 | RO3C |
| 26 | RO3A |
| 27 | RO3B |

USE CLASS II FIELD WIRING - TO WSHP OPEN INTERFACE J1 AND J11



|  |               |           |            |
|--|---------------|-----------|------------|
| 2 STAGE - 3 PHASE - BELT DRIVE MOTOR     |               |           |            |
| 6 - 30 TONS CAPACITY                     |               |           |            |
| UPM II - WSHP - □ WITH VFD - 2 SPEED FAN |               |           |            |
| PART No.                                 | 8 733 819 762 |           |            |
| DWG No.                                  | 50HQPV322022  | DRAWN BY: | AZE        |
|  |               | DATE      | 11/22/2017 |
|  |               | REV       | 2          |
| E-MAIL:                                  |               |           |            |

Fig. 11 — VFD for 2-Speed Fan Control with WSHP Open



## SAV™ VFD PROGRAMMING PARAMETERS (ALL UNITS)

In SAV control mode, the supply fan will operate based on the call for cooling or heating. When there is a call for fan only or stage 1 cooling, the supply fan will operate at 40 Hz (parameter 1206). When there is a call for second stage cooling or any heating call, the supply fan will operate at 60 Hz (parameter 1202). Table 2 lists the factory default SAV VFD programming parameters, which require field configuration.

**Table 2 — SAV™ VFD Programming Parameters**

| GROUP NUMBER | PARAMETER NUMBER | DESCRIPTION                     | VALUE                         |
|--------------|------------------|---------------------------------|-------------------------------|
| 98           | 9802             | Communication Protocol Selector | NS — Factory Default*         |
|              | 9902             | Application Macro               | HVAC Default                  |
| 99           | 9904             | Motor control Mode              | Scalar                        |
|              | 9905             | Motor Nominal Voltage           | Refer to Motor Nameplate†     |
|              | 9906             | Motor Nominal Current           | Refer to Motor Nameplate†     |
|              | 9907             | Motor Nominal Frequency         | Refer to Motor Nameplate†     |
|              | 9908             | Motor Nominal Speed             | Refer to Motor Nameplate†     |
|              | 9909             | Motor Nominal Power             | Refer to Motor Nameplate†     |
|              | 10               | 1001                            | EXT1 Commands                 |
| 1002         |                  | EXT2 Commands                   | COMM                          |
| 1003         |                  | Direction                       | Forward                       |
| 11           | 1103             | REF1 Select                     | AI-1                          |
|              | 1104             | REF1 Minimum                    | 0Hz at 60Hz/ 0Hz at 50Hz      |
|              | 1105             | REF 1 Maximum                   | 60 Hz at 60Hz / 50 Hz at 50Hz |
|              | 1106             | REF2 Select                     | PID1OUT                       |
| 12           | 1201             | Constant Speed Select           | DI1, DI2, DI3                 |
|              | 1202             | Constant Speed 1                | 60Hz                          |
|              | 1203             | Constant Speed 2                | 0Hz                           |
|              | 1204             | Constant Speed 3                | 60Hz                          |
|              | 1205             | Constant Speed 4                | 0Hz                           |
|              | 1206             | Constant Speed 5                | 40Hz                          |
|              | 1207             | Constant Speed 6                | 0Hz                           |
|              | 1208             | Constant Speed 7                | 60Hz                          |
| 13           | 1301             | Minimum AI-1                    | 0%                            |
|              | 1302             | Maximum AI-1                    | 100%                          |
|              | 1303             | Filter AI-1                     | 1 Sec                         |
|              | 1304             | Minimum AI-2                    | 20%                           |
|              | 1305             | Maximum AI-2                    | 100%                          |
|              | 1306             | Filter AI-2                     | 1 Sec                         |
| 14           | 1401             | Relay Output 1                  | Ready                         |
|              | 1402             | Relay Output 2                  | Run                           |
|              | 1403             | Relay Output 3                  | Fault (Inverted)              |
| 16           | 1601             | Run Enable                      | DI-1                          |
|              | 1608             | Start Enable 1                  | DI-4                          |
|              | 1609             | Start Enable 2                  | N/A                           |
| 20           | 2002             | Minimum Fan Speed               | 0 rpm                         |
|              | 2003             | Maximum Current                 | 1800 rpm                      |
|              | 2007             | Minimum Frequency               | 0Hz                           |
|              | 2008             | Maximum Frequency               | 60Hz                          |
| 21           | 2101             | Start Function                  | 3 (SCALAR FLYST)              |
|              | 2102             | Stop Function                   | Coast                         |
| 22           | 2202             | Accelerate Time                 | 30 Seconds                    |
|              | 2203             | Decelerate Time                 | 30 Seconds                    |
| 26           | 2605             | Volt/Freq Ratio                 | Square                        |
|              | 2606             | Switching Frequency             | 4Khz                          |
|              | 2607             | Switching Frequency Control     | ON                            |

**Table 2 — SAV™ VFD Programming Parameters (cont)**

| GROUP NUMBER | PARAMETER NUMBER   | DESCRIPTION           | VALUE   |
|--------------|--------------------|-----------------------|---|
| 30           | 3006               | Motor Thermal Time    | 1050s   |
|              | 3007               | Motor Load Curve      | 100%  |
|              | 3008               | Zero Speed Load       | 70%   |
|              | 3009               | Break Point Frequency | 35Hz  |
|              | 3010               | Stall Function        | NOT SEL                                       |
|              | 3011               | Stall Frequency       | 20 Hz   |
|              | 3012               | Stall Time            | 20 Sec  |
| 31           | 3017               | Earth Fault           | Enabled                                       |
|              | 3101               | Number of Retries     | 5   |
|              | 3102               | Trial Time            | 30 Sec  |
|              | 3103               | Delay Time            | 6 Sec   |
|              | 3104               | AR Overcurrent        | Enabled                                       |
|              | 3105               | AR Overvoltage        | Enabled                                       |
|              | 3106               | AR Under voltage      | Enabled                                       |
|              | 3107               | AR AI<Minimum         | Disabled                                      |
| 3108         | AR External Fault  | (0) Disabled          |   |
| 34           | 3401               | Signal Parameter 1    | Output Freq                                   |
|              | 3402               | Signal 1 Minimum      | 0   |
|              | 3403               | Signal 1 Maximum      | 60/ 50 ( Maximum motor operating Hertz)       |
|              | 3404               | Output 1 DPS Form     | 0   |
|              | 3405               | Output 1 DSP Unit     | % SP  |
|              | 3406               | Output 1 Minimum      | 0   |
|              | 3407               | Output 1 Maximum      | 100   |
|              | 3408               | Signal Parameter 2    | Current ( Motor Current Measure by the Drive) |
|              | 3409               | Signal 2 Minimum      | 0   |
|              | 3410               | Signal 2 Maximum      | FLA + 15% A                                   |
|              | 3411               | Output 2 DPS Form     | 0   |
|              | 3412               | Output DSP Unit       | A (2)   |
|              | 3413               | Output 2 Minimum      | 0   |
|              | 3414               | Output 2 Maximum      | FLA + 15% A                                   |
|              | 3415               | Signal Parameter 3    | AI-1  |
|              | 3416               | Signal 3 Minimum      | 0   |
|              | 3417               | Signal 3 Maximum      | 10  |
| 3418         | Output 3 DPS Form  | 0                     |   |
| 3419         | Output DSP Unit    | V (2)                 |   |
| 3420         | Output 3 Minimum   | 0                     |   |
| 3421         | Output 3 Maximum   | 10                    |   |
| 40           | 4001               | Gain                  | 2.5   |
|              | 4002               | Integration Time      | 3 Sec   |
|              | 4005               | Error Value Inver     | NO  |
|              | 4006               | Units                 | INWC ( Inches of water column)                |
|              | 4007               | Display Format        | x.xxx   |
|              | 4009               | 100% Value            | 0.5   |
|              | 4010               | Setpoint Select       | Internal                                      |
|              | 4011               | Internal Setpoint     | 0.25**  |
|              | 4012               | Setpoint Minimum      | 0V  |
|              | 4013               | Sepoint Maximum       | 10V   |
| 4027         | PID1 Parameter Set | SET1                  |   |

\* Change to BACnet if drive integration is required.

† Refer to motor name plate.

\*\* To be adjusted in the field according to the static pressure requirements.

