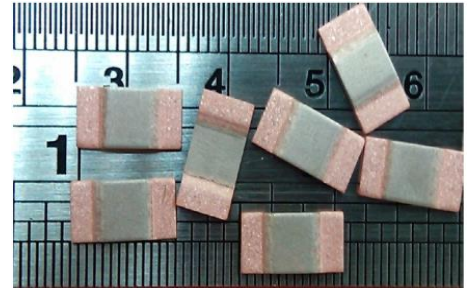


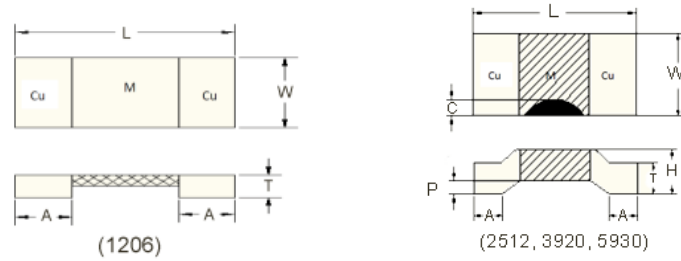
Features:

- Available in up to 10W power rating
- Elevated resistive element for lower thermal stress on PCB
- High temperature capability with operation up to 170°C
- High pulse capability
- Excellent long-term stability
- RoHS compliant, REACH compliant, lead free, and halogen free
- AEC-Q200 compliant



Electrical Specifications				
Type/Code	Power Rating (W) @ 100°C	Power Rating (W) @ 70°C	TCR (ppm/°C)	Ohmic Range (Ω) and Tolerance
				1% and 5%
HCS1206	2	-	±300	0.0003
			±200	0.0005
			±150	0.001
HCS2512	3	6	±150	0.0003
			±115	0.0005
		5	±115	0.00075
			±100	0.001
	2	4	±50	0.002
		3	±50	0.003
	1.5	2.5	±50	0.004
HCS3920	5	12	±50	0.005
		10	±200	0.0002
		9	±150	0.0003
		7	±70	0.0005
	4	6	±50	0.001
		5	±50	0.002
	3	5	±50	0.003
		4	±50	0.004
HCS5930	10	15	±50	0.004
			±220	0.0001
	7	10	±100	0.0002
			±100	0.0003
	6	8	±75	0.0005
		9	±50	0.001
	4	7	±50	0.002
±50			0.003	
3	-	±50	0.003	

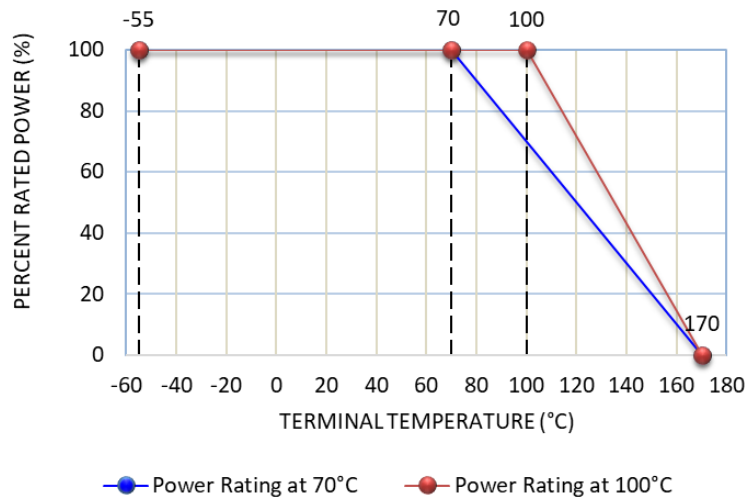
Mechanical Specifications



Type/Code	L	W	H	T	A	C (max.)	P	Unit
HCS1206...L300	0.126 ± 0.008 3.20 ± 0.20	0.065 ± 0.008 1.65 ± 0.20	NA	0.047 ± 0.006 1.20 ± 0.15	0.031 ± 0.008 0.80 ± 0.20	NA	NA	inches mm
HCS1206...L500	0.126 ± 0.008 3.20 ± 0.20	0.065 ± 0.008 1.65 ± 0.20	NA	0.035 ± 0.006 0.90 ± 0.15	0.031 ± 0.008 0.80 ± 0.20	NA	NA	inches mm
HCS1206...1L00	0.126 ± 0.008 3.20 ± 0.20	0.065 ± 0.008 1.65 ± 0.20	NA	0.035 ± 0.006 0.90 ± 0.15	0.031 ± 0.008 0.80 ± 0.20	NA	NA	inches mm
HCS2512...L300	0.256 ± 0.008 6.50 ± 0.20	0.128 ± 0.008 3.25 ± 0.20	0.046 ± 0.006 1.17 ± 0.15	0.032 ± 0.006 0.82 ± 0.15	0.035 ± 0.008 0.90 ± 0.20	0.016 0.40	0.014 ± 0.004 0.35 ± 0.10	inches mm
HCS2512...L500	0.256 ± 0.008 6.50 ± 0.20	0.128 ± 0.008 3.25 ± 0.20	0.042 ± 0.006 1.07 ± 0.15	0.028 ± 0.006 0.72 ± 0.15	0.035 ± 0.008 0.90 ± 0.20	0.016 0.40	0.014 ± 0.004 0.35 ± 0.10	inches mm
HCS2512...L750	0.256 ± 0.008 6.50 ± 0.20	0.128 ± 0.008 3.25 ± 0.20	0.037 ± 0.006 0.95 ± 0.15	0.024 ± 0.006 0.60 ± 0.15	0.035 ± 0.008 0.90 ± 0.20	0.016 0.40	0.014 ± 0.004 0.35 ± 0.10	inches mm
HCS2512...1L00	0.256 ± 0.008 6.50 ± 0.20	0.128 ± 0.008 3.25 ± 0.20	0.029 ± 0.006 0.73 ± 0.15	0.015 ± 0.006 0.38 ± 0.15	0.035 ± 0.008 0.90 ± 0.20	0.016 0.40	0.014 ± 0.004 0.35 ± 0.10	inches mm
HCS2512...2L00	0.256 ± 0.008 6.50 ± 0.20	0.128 ± 0.008 3.25 ± 0.20	0.038 ± 0.006 0.96 ± 0.15	0.024 ± 0.006 0.61 ± 0.15	0.035 ± 0.008 0.90 ± 0.20	0.016 0.40	0.014 ± 0.004 0.35 ± 0.10	inches mm
HCS2512...3L00	0.256 ± 0.008 6.50 ± 0.20	0.128 ± 0.008 3.25 ± 0.20	0.030 ± 0.006 0.77 ± 0.15	0.017 ± 0.006 0.42 ± 0.15	0.035 ± 0.008 0.90 ± 0.20	0.016 0.40	0.014 ± 0.004 0.35 ± 0.10	inches mm
HCS2512...4L00	0.256 ± 0.008 6.50 ± 0.20	0.128 ± 0.008 3.25 ± 0.20	0.028 ± 0.006 0.70 ± 0.15	0.014 ± 0.006 0.35 ± 0.15	0.035 ± 0.008 0.90 ± 0.20	0.016 0.40	0.014 ± 0.004 0.35 ± 0.10	inches mm
HCS2512...5L00	0.256 ± 0.008 6.50 ± 0.20	0.128 ± 0.008 3.25 ± 0.20	0.028 ± 0.006 0.70 ± 0.15	0.014 ± 0.006 0.35 ± 0.15	0.035 ± 0.008 0.90 ± 0.20	0.016 0.40	0.014 ± 0.004 0.35 ± 0.10	inches mm
HCS3920...L200	0.402 ± 0.008 10.20 ± 0.20	0.205 ± 0.008 5.20 ± 0.20	0.078 ± 0.006 1.98 ± 0.15	0.058 ± 0.006 1.48 ± 0.15	0.071 ± 0.012 1.80 ± 0.30	0.024 0.60	0.020 ± 0.004 0.50 ± 0.10	inches mm
HCS3920...L300	0.402 ± 0.008 10.20 ± 0.20	0.205 ± 0.008 5.20 ± 0.20	0.076 ± 0.006 1.92 ± 0.15	0.056 ± 0.006 1.42 ± 0.15	0.071 ± 0.012 1.80 ± 0.30	0.024 0.60	0.020 ± 0.004 0.50 ± 0.10	inches mm
HCS3920...L500	0.402 ± 0.008 10.20 ± 0.20	0.205 ± 0.008 5.20 ± 0.20	0.054 ± 0.006 1.36 ± 0.15	0.034 ± 0.006 0.86 ± 0.15	0.071 ± 0.012 1.80 ± 0.30	0.024 0.60	0.020 ± 0.004 0.50 ± 0.10	inches mm
HCS3920...1L00	0.402 ± 0.008 10.20 ± 0.20	0.205 ± 0.008 5.20 ± 0.20	0.036 ± 0.006 0.92 ± 0.15	0.017 ± 0.006 0.42 ± 0.15	0.071 ± 0.012 1.80 ± 0.30	0.024 0.60	0.020 ± 0.004 0.50 ± 0.10	inches mm
HCS3920...2L00	0.402 ± 0.008 10.20 ± 0.20	0.205 ± 0.008 5.20 ± 0.20	0.047 ± 0.006 1.19 ± 0.15	0.027 ± 0.006 0.69 ± 0.15	0.071 ± 0.012 1.80 ± 0.30	0.024 0.60	0.020 ± 0.004 0.50 ± 0.10	inches mm
HCS3920...3L00	0.402 ± 0.008 10.20 ± 0.20	0.205 ± 0.008 5.20 ± 0.20	0.037 ± 0.006 0.94 ± 0.15	0.017 ± 0.006 0.44 ± 0.15	0.071 ± 0.012 1.80 ± 0.30	0.024 0.60	0.020 ± 0.004 0.50 ± 0.10	inches mm
HCS3920...4L00	0.402 ± 0.008 10.20 ± 0.20	0.205 ± 0.008 5.20 ± 0.20	0.033 ± 0.006 0.85 ± 0.15	0.014 ± 0.006 0.35 ± 0.15	0.071 ± 0.012 1.80 ± 0.30	0.024 0.60	0.020 ± 0.004 0.50 ± 0.10	inches mm
HCS3920...5L00	0.402 ± 0.008 10.20 ± 0.20	0.205 ± 0.008 5.20 ± 0.20	0.033 ± 0.006 0.85 ± 0.15	0.014 ± 0.006 0.35 ± 0.15	0.071 ± 0.012 1.80 ± 0.30	0.024 0.60	0.020 ± 0.004 0.50 ± 0.10	inches mm

Mechanical Specifications (cont.)								
Type/Code	L	W	H	T	A	C (max.)	P	Unit
HCS5930...L100	0.591 ± 0.008	0.305 ± 0.008	0.076 ± 0.006	0.056 ± 0.006	0.165 ± 0.008	0.039	0.020 ± 0.004	inches
	15.00 ± 0.20	7.75 ± 0.20	1.92 ± 0.15	1.42 ± 0.15	4.20 ± 0.20	1.00	0.50 ± 0.10	mm
HCS5930...L200	0.591 ± 0.008	0.305 ± 0.008	0.076 ± 0.006	0.056 ± 0.006	0.165 ± 0.008	0.039	0.020 ± 0.004	inches
	15.00 ± 0.20	7.75 ± 0.20	1.92 ± 0.15	1.42 ± 0.15	4.20 ± 0.20	1.00	0.50 ± 0.10	mm
HCS5930...L300	0.591 ± 0.008	0.305 ± 0.008	0.057 ± 0.006	0.037 ± 0.006	0.165 ± 0.008	0.039	0.020 ± 0.004	inches
	15.00 ± 0.20	7.75 ± 0.20	1.44 ± 0.15	0.94 ± 0.15	4.20 ± 0.20	1.00	0.50 ± 0.10	mm
HCS5930...L500	0.591 ± 0.008	0.305 ± 0.008	0.043 ± 0.006	0.023 ± 0.006	0.165 ± 0.008	0.039	0.020 ± 0.004	inches
	15.00 ± 0.20	7.75 ± 0.20	1.08 ± 0.15	0.58 ± 0.15	4.20 ± 0.20	1.00	0.50 ± 0.10	mm
HCS5930...1L00	0.591 ± 0.008	0.305 ± 0.008	0.054 ± 0.006	0.034 ± 0.006	0.165 ± 0.008	0.039	0.020 ± 0.004	inches
	15.00 ± 0.20	7.75 ± 0.20	1.37 ± 0.15	0.87 ± 0.15	4.20 ± 0.20	1.00	0.50 ± 0.10	mm
HCS5930...2L00	0.591 ± 0.008	0.305 ± 0.008	0.037 ± 0.006	0.018 ± 0.006	0.165 ± 0.008	0.039	0.020 ± 0.004	inches
	15.00 ± 0.20	7.75 ± 0.20	0.95 ± 0.15	0.45 ± 0.15	4.20 ± 0.20	1.00	0.50 ± 0.10	mm
HCS5930...3L00	0.591 ± 0.008	0.305 ± 0.008	0.035 ± 0.006	0.016 ± 0.006	0.165 ± 0.008	0.039	0.020 ± 0.004	inches
	15.00 ± 0.20	7.75 ± 0.20	0.90 ± 0.15	0.40 ± 0.15	4.20 ± 0.20	1.00	0.50 ± 0.10	mm

Power Derating Curve:



Environmental Performance Characteristics		
Test	Test Specification	Test Condition
Short Time Overload	$\Delta R: \pm (1\% + 0.0005\Omega)$	5 times rated power for 5 seconds
Temperature Coefficient of Resistance (TCR)	Refer to Electrical Specifications	+25°C / +125°C (JIS-C5202-5.2) $TCR (ppm/^{\circ}C) = \frac{\Delta R}{R \times \Delta t} \times 10^6$
Moisture Resistance	$\Delta R: \pm (1\% + 0.0005\Omega)$	The specimens shall be placed in a chamber and subjected to a relative humidity of 90 ~ 98% and a temperature of 25°C / 65°C, 10 cycles. (MIL-STD-202, Method 106)
High Temperature Exposure	$\Delta R: \pm (1\% + 0.0005\Omega)$	The chip (mounted on board) is exposed in the heat chamber, 125°C for 1000 hours (JIS-C5202-7.2)
Load Life	$\Delta R: \pm (1\% + 0.0005\Omega)$	Apply rated power for 1000 hours with 1.5 hours ON and 0.5 hour OFF. (JIS-C5202-7.10)

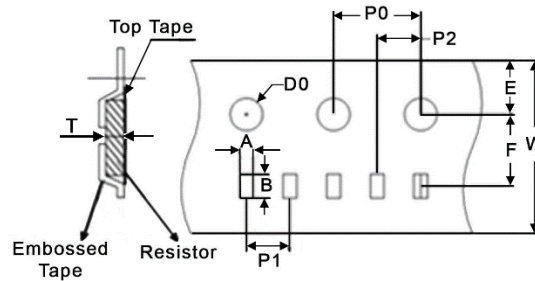
Environmental Performance Characteristics (cont.)		
Test	Test Specification	Test Condition
Rapid Change of Temperature	$\Delta R: \pm (1\% + 0.0005\Omega)$	<p>The chip (mounted on board) is exposed, $-55 \pm 3^\circ\text{C}$ (30 min) / $+125 \pm 2^\circ\text{C}$ (30 minutes) for 5 cycles. The following conditions as the figure below. (JIS_C5202-7.4)</p> <p>Ambient temperature</p> <p>30 min.</p> <p>30 min.</p> <p>$+125(\pm 2)^\circ\text{C}$</p> <p>$+25(\pm 2)^\circ\text{C}$</p> <p>$-55(\pm 3)^\circ\text{C}$</p> <p>2~3 min.</p> <p>1 cycle</p>

Operating temperature range is -55°C to $+170^\circ\text{C}$
Storage condition is 22°C to 28°C , humidity is of 40% to 75%.

Function Performance Characteristics		
Test	Test Specification	Test Condition
Bending Strength	$\Delta R: \pm (1\% + 0.0005\Omega)$	<p>Mount the chip to test 90 mm (L)*40 mm (W) FR4 printed circuit board substrate. Apply pressure in direction of arrow unit band width reaches 2 mm (+0.2 / -0 mm) illustrated in the picture below and hold for 10 ± 1 seconds (JIS-C5202-6.1)</p> <p>20</p> <p>Jig</p> <p>Unit: mm</p> <p>Position before bend</p> <p>1.6</p> <p>Amount of bend</p> <p>Testing printed circuit board</p>
Solderability	Solder shall cover 95% or more of the electrode area	<p>The part shall be immersed into the flux specified in the solder bath $235^\circ\text{C} \pm 5^\circ\text{C}$ for 2 seconds ± 0.5 seconds. It shall be immersed to a point 10 mm from its root. (Sn96.5/Ag3.0/Cu0.5) (JIS-C5 202 6.11)</p> <p>Molten solder</p> <p>Specimen SMD</p> <p>h</p> <p>H</p> <p>h = 10 mm</p> <p>H = 10 mm min.</p>

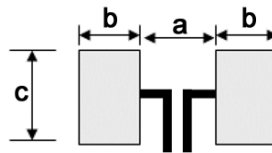
Note: The terminal temperature of component should be below 100°C .

Taping Specifications – Plastic Tape



Type / Code	A	B	E	F	W	Unit
HCS1206	0.074 ± 0.004 1.88 ± 0.10	0.140 ± 0.004 3.56 ± 0.10	0.069 ± 0.004 1.75 ± 0.10	0.138 ± 0.002 3.50 ± 0.05	0.315 ± 0.004 8.00 ± 0.10	inches mm
HCS2512 (all Ω ranges)	0.140 ± 0.004 3.55 ± 0.10	0.266 ± 0.004 6.75 ± 0.10	0.069 ± 0.004 1.75 ± 0.10	0.217 ± 0.002 5.50 ± 0.05	0.472 ± 0.008 12.00 ± 0.20	inches mm
HCS3920 (all Ω ranges)	0.217 ± 0.004 5.50 ± 0.10	0.425 ± 0.004 10.80 ± 0.10	0.069 ± 0.004 1.75 ± 0.10	0.295 ± 0.002 7.50 ± 0.05	0.630 ± 0.008 16.00 ± 0.20	inches mm
HCS5930 (all Ω ranges)	0.327 ± 0.004 8.30 ± 0.10	0.606 ± 0.004 15.40 ± 0.10	0.069 ± 0.004 1.75 ± 0.10	0.453 ± 0.004 11.50 ± 0.10	0.945 ± 0.012 24.00 ± 0.30	inches mm
Type / Code	P0	P1	P2	D0	T	Unit
HCS1206	0.157 ± 0.004 4.00 ± 0.10	0.157 ± 0.004 4.00 ± 0.10	0.079 ± 0.002 2.00 ± 0.05	0.061 ± 0.002 1.55 ± 0.05	0.055 ± 0.004 1.40 ± 0.10	inches mm
HCS2512 (0.0003Ω, 0.0005Ω, 0.00075Ω, 0.002Ω)	0.157 ± 0.002 4.00 ± 0.05	0.157 ± 0.004 4.00 ± 0.10	0.079 ± 0.002 2.00 ± 0.05	0.059 ± 0.004 1.50 ± 0.10	0.055 ± 0.004 1.40 ± 0.10	inches mm
HCS2512 (0.001Ω, 0.003Ω)	0.157 ± 0.002 4.00 ± 0.05	0.157 ± 0.004 4.00 ± 0.10	0.079 ± 0.002 2.00 ± 0.05	0.059 ± 0.004 1.50 ± 0.10	0.043 ± 0.004 1.10 ± 0.10	inches mm
HCS2512 (0.004Ω, 0.005Ω)	0.157 ± 0.002 4.00 ± 0.05	0.157 ± 0.004 4.00 ± 0.10	0.079 ± 0.002 2.00 ± 0.05	0.059 ± 0.004 1.50 ± 0.10	0.031 ± 0.004 0.80 ± 0.10	inches mm
HCS3920 (0.0002Ω, 0.0003Ω, 0.0005Ω, 0.002Ω)	0.157 ± 0.002 4.00 ± 0.05	0.315 ± 0.004 8.00 ± 0.10	0.079 ± 0.002 2.00 ± 0.05	0.059 ± 0.004 1.50 ± 0.10	0.078 ± 0.004 1.97 ± 0.10	inches mm
HCS3920 (0.001Ω, 0.003Ω, 0.004Ω, 0.005Ω)	0.157 ± 0.002 4.00 ± 0.05	0.315 ± 0.004 8.00 ± 0.10	0.079 ± 0.002 2.00 ± 0.05	0.059 ± 0.004 1.50 ± 0.10	0.049 ± 0.004 1.25 ± 0.10	inches mm
HCS5930 (0.0001Ω, 0.0002Ω, 0.0003Ω, 0.001Ω)	0.157 ± 0.004 4.00 ± 0.10	0.472 ± 0.004 12.00 ± 0.10	0.079 ± 0.004 2.00 ± 0.10	0.059 ± 0.004 1.50 ± 0.10	0.083 ± 0.004 2.10 ± 0.10	inches mm
HCS5930 (0.0005Ω, 0.002Ω, 0.003Ω)	0.157 ± 0.004 4.00 ± 0.10	0.472 ± 0.004 12.00 ± 0.10	0.079 ± 0.004 2.00 ± 0.10	0.059 ± 0.004 1.50 ± 0.10	0.055 ± 0.004 1.40 ± 0.10	inches mm

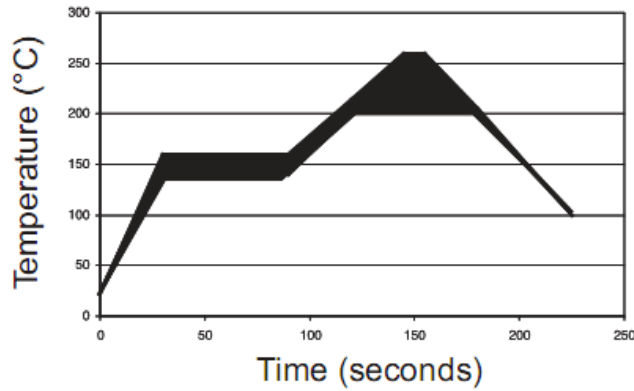
Recommended Pad Layouts



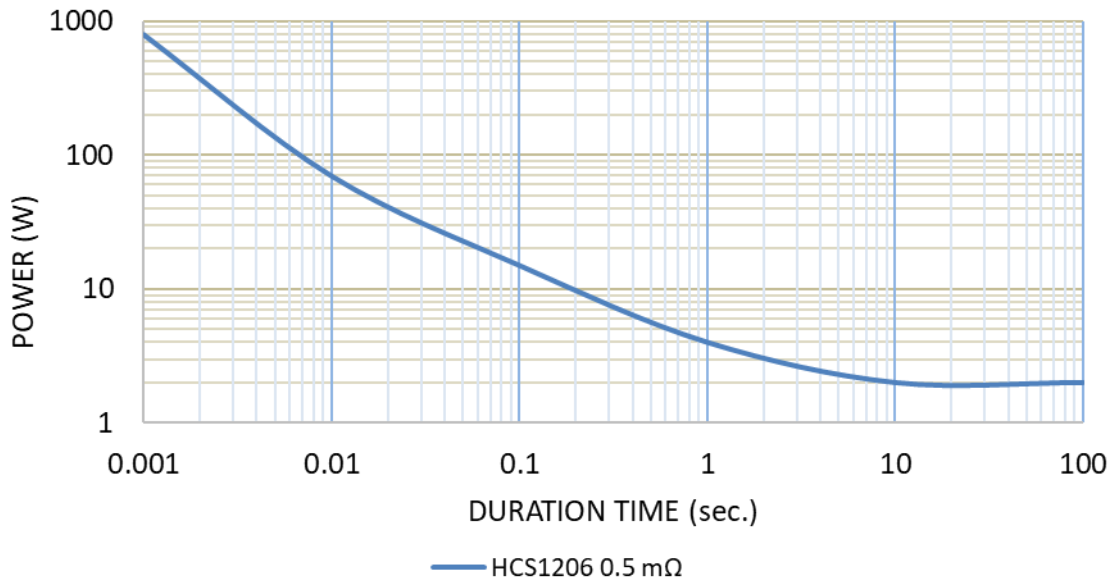
Type / Code	a	b	c	Unit
1206	0.055 1.40	0.067 1.70	0.071 1.80	inches mm
2512	0.150 3.80	0.071 1.80	0.134 3.40	inches mm
3920	0.220 5.60	0.106 2.70	0.244 6.20	inches mm
5930	0.220 5.60	0.205 5.20	0.344 8.75	inches mm

Soldering Recommendations:

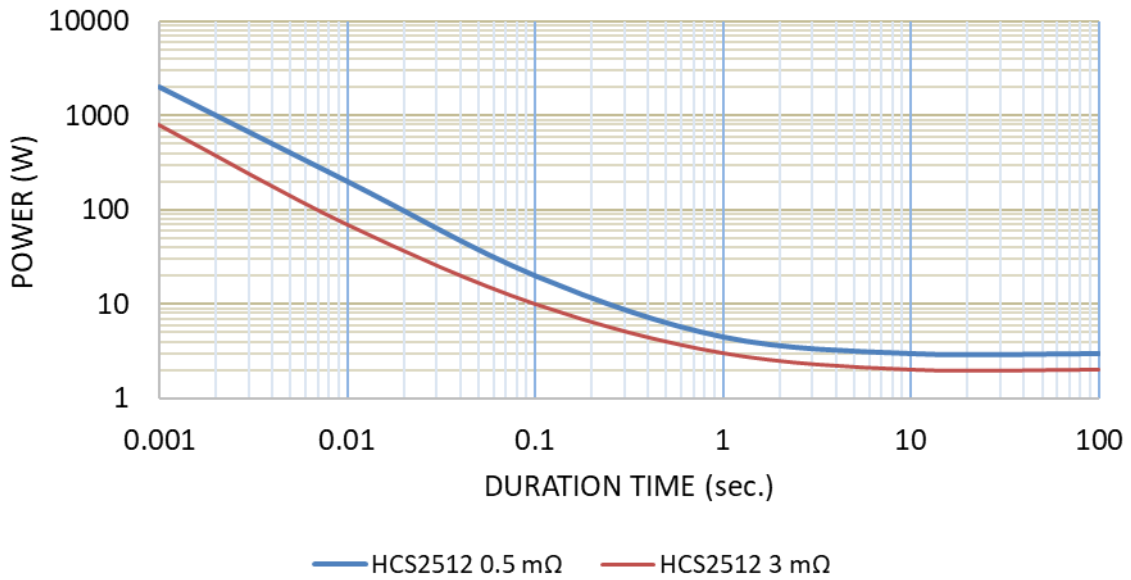
- Peak reflow temperatures and durations
 - ✓ IR Reflow Peak = 260°C max for 10 seconds
 - ✓ Not suitable for wave soldering
- Compatible with lead and lead-free solder reflow processes
- Recommended IR reflow profile:



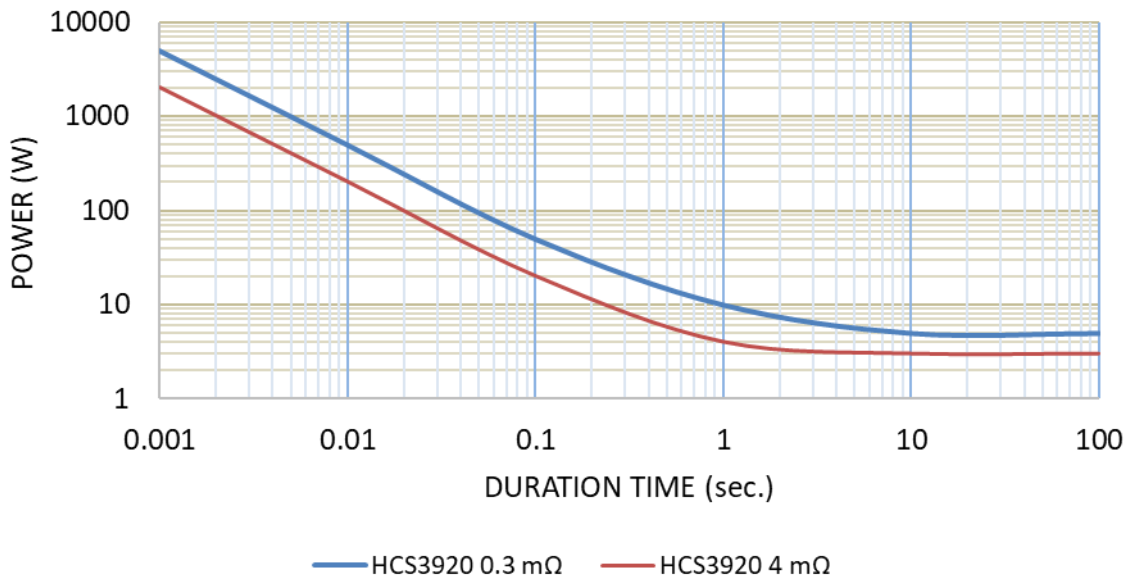
Pulsed Power Characteristics – HCS1206



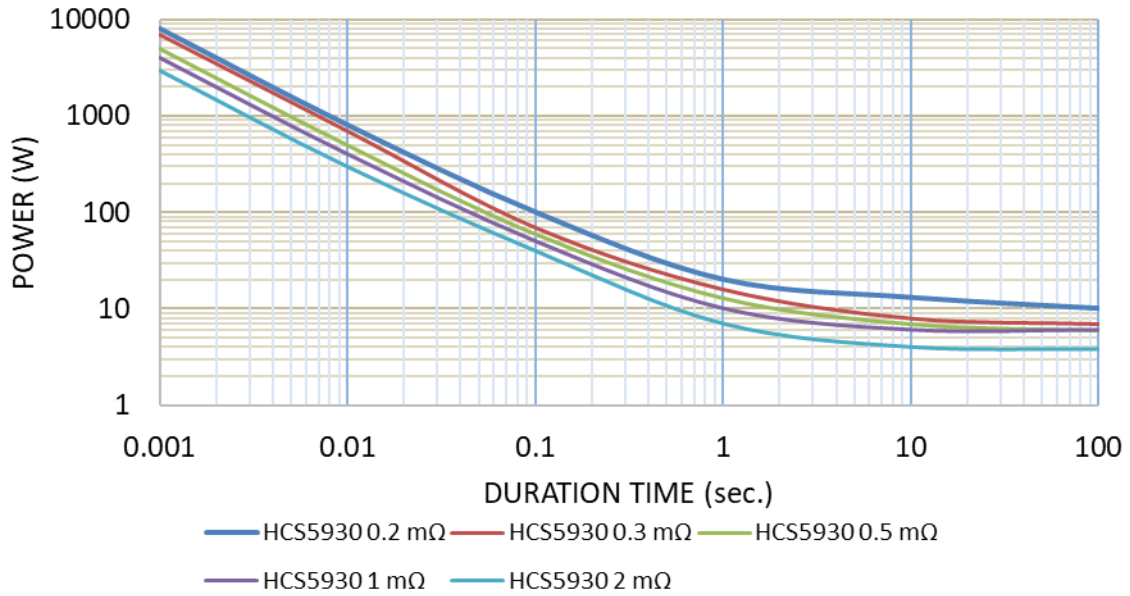
Pulsed Power Characteristics – HCS2512



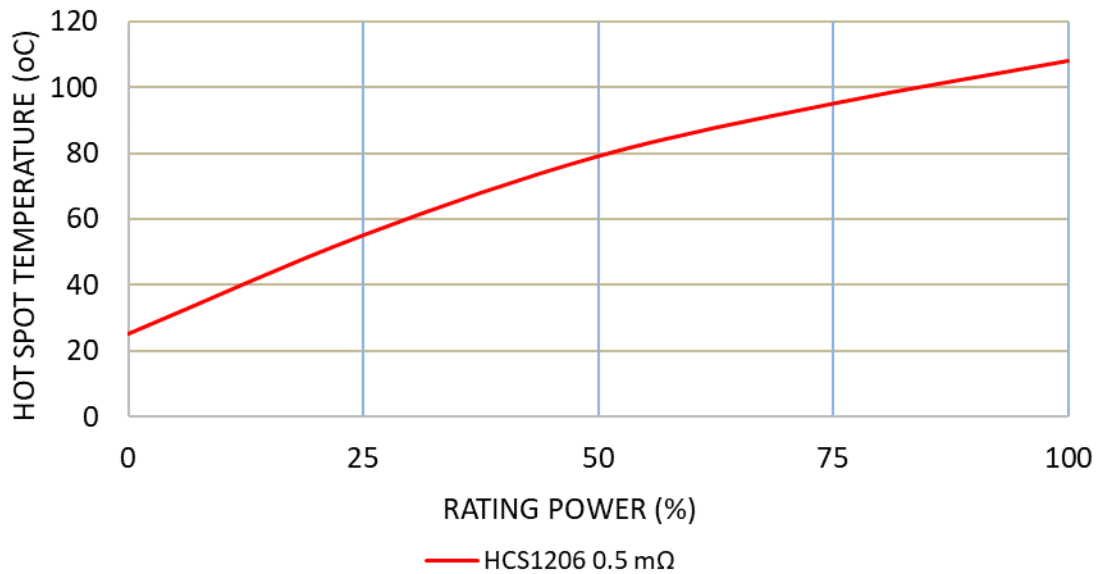
Pulsed Power Characteristics – HCS3920



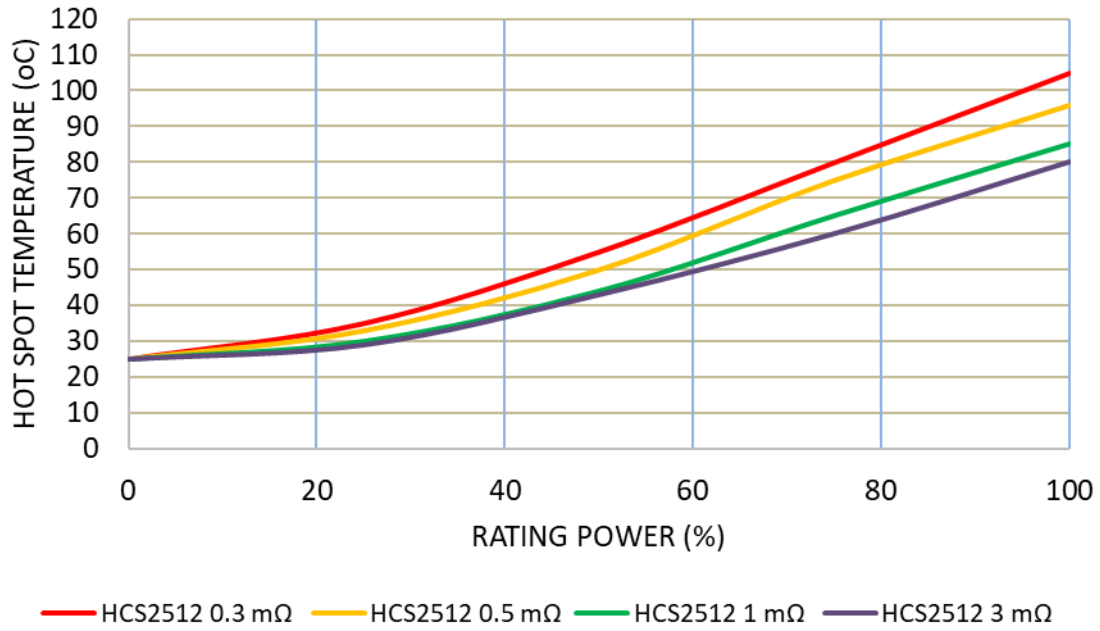
Pulsed Power Characteristics – HCS5930



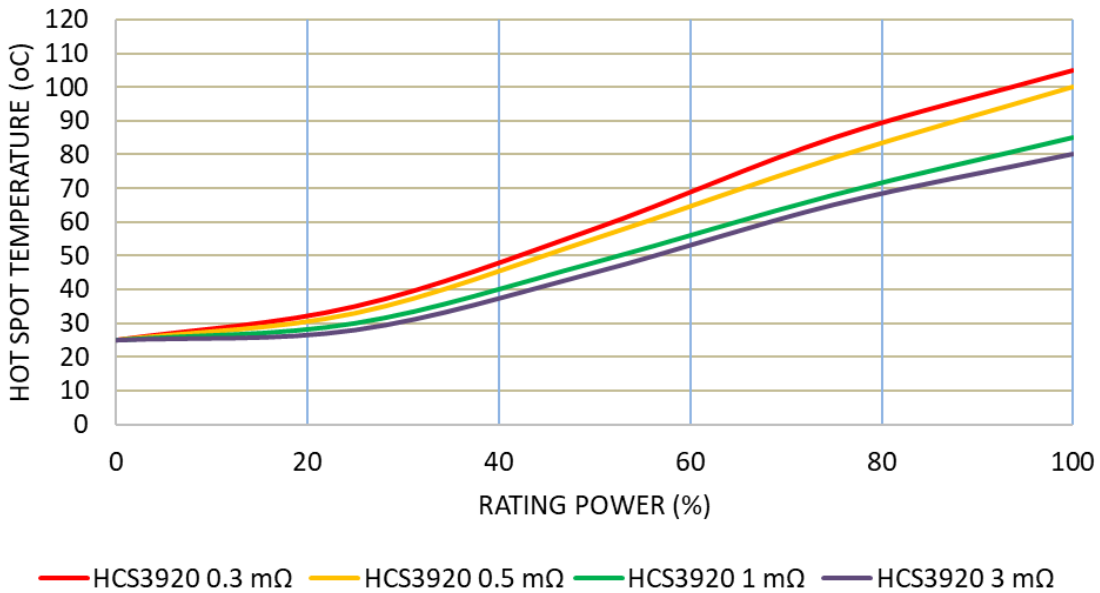
Rated Power vs. Surface Temperature – HCS1206

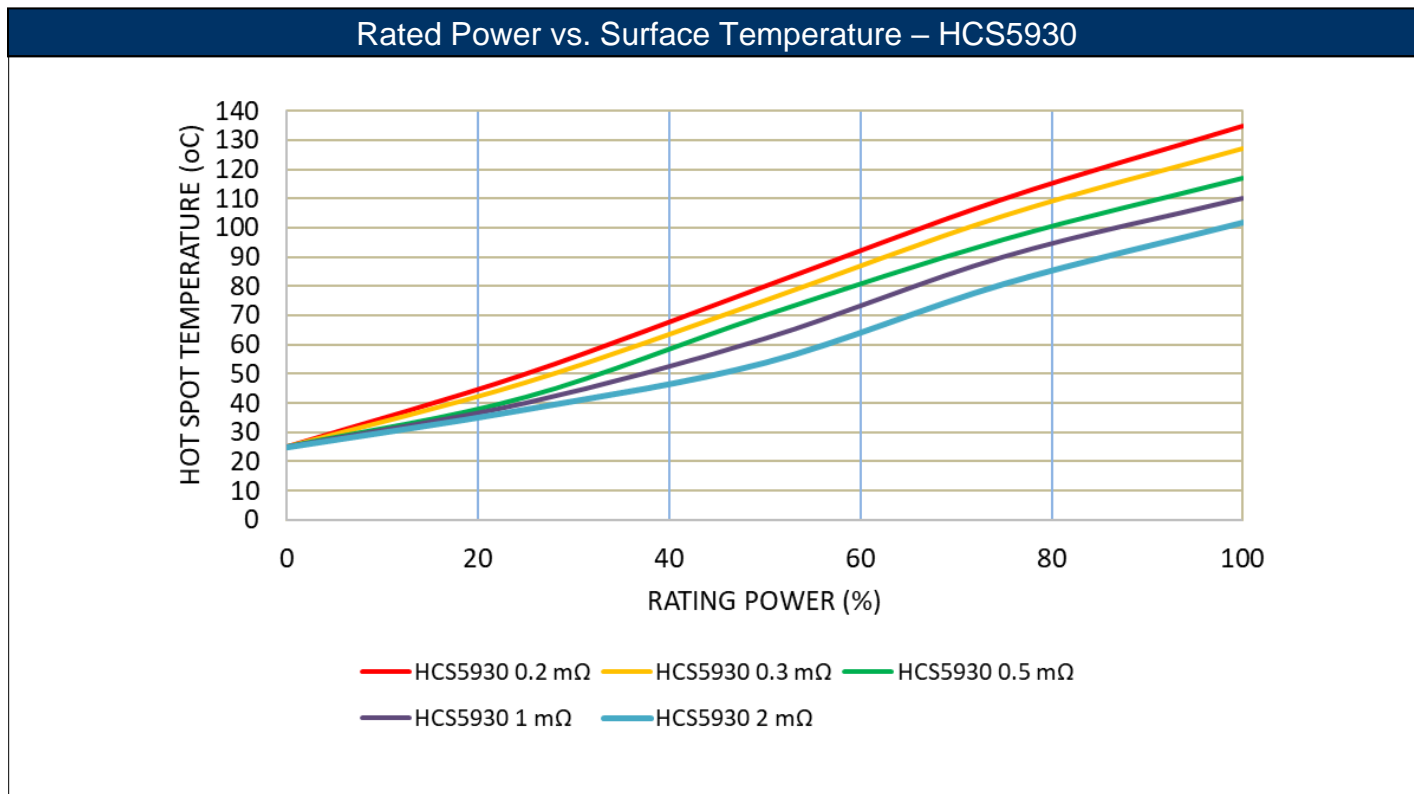


Rated Power vs. Surface Temperature – HCS2512



Rated Power vs. Surface Temperature – HCS3920





Temperature rise test boards use aluminum substrate (MCPCB).

RoHS Compliance

Stackpole Electronics has joined the worldwide effort to reduce the amount of lead in electronic components and to meet the various regulatory requirements now prevalent, such as the European Union’s directive regarding “Restrictions on Hazardous Substances” (RoHS 3). As part of this ongoing program, we periodically update this document with the status regarding the availability of our compliant components. All our standard part numbers are compliant to EU Directive 2011/65/EU of the European Parliament as amended by Directive (EU) 2015/863/EU as regards the list of restricted substances.

RoHS Compliance Status						
Standard Product Series	Description	Package / Termination Type	Standard Series RoHS Compliant	Lead-Free Termination Composition	Lead-Free Mfg. Effective Date (Std Product Series)	Lead-Free Effective Date Code (YY/WW)
HCS	High Current Metal Alloy Shunt Resistor	SMD	YES	100% Copper	Always	Always

“Conflict Metals” Commitment

We at Stackpole Electronics, Inc. are joined with our industry in opposing the use of metals mined in the “conflict region” of the eastern Democratic Republic of the Congo (DRC) in our products. Recognizing that the supply chain for metals used in the electronics industry is very complex, we work closely with our own suppliers to verify to the extent possible that the materials and products we supply do not contain metals sourced from this conflict region. As such, we are in compliance with the requirements of Dodd-Frank Act regarding Conflict Minerals.

Compliance to “REACH”

We certify that all passive components supplied by Stackpole Electronics, Inc. are SVHC (Substances of Very High Concern) free and compliant with the requirements of EU Directive 1907/2006/EC, “The Registration, Evaluation, Authorization and Restriction of Chemicals”, otherwise referred to as REACH. Contact us for complete list of REACH Substance Candidate List.

Environmental Policy

It is the policy of Stackpole Electronics, Inc. (SEI) to protect the environment in all localities in which we operate. We continually strive to improve our effect on the environment. We observe all applicable laws and regulations regarding the protection of our environment and all requests related to the environment to which we have agreed. We are committed to the prevention of all forms of pollution.

How to Order

