

i tape



**INTERPACK™**  
BRAND PACKAGING SYSTEMS



Shown with optional infeed table and casters

**USA 20-B**

## UNIFORM SEMI-AUTOMATIC BOTTOM ONLY CASE SEALER

Interpack's USA Series Case Sealers are adjustable, operator fed machines that process same sized Regular Slotted Containers (RSC). This USA 20-B is a bottom only sealer suited for processing a wide variety of cases. Every Interpack™ Case Sealer comes with an ET 2Plus tape head with adaptive technology to provide optimal tape application and wipe down to each of the 3 taped panels of the case.

When you compare features, benefits and value, Interpack™ Case Sealers are the right choice for operators, plant engineers, maintenance and purchasing.



ET 2Plus tape head

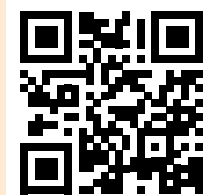
### MACHINE FEATURES & BENEFITS

- Side belt drive ideal to process empty cases
- Useful to seal full telescopic cases
- Will pre-seal the bottom center seam of RSC style cases for delivery to packing stations
- Twin 1/3 HP gearmotors
- Self tensioning / self tracking belt drive
- Stainless steel fixed infeed guides

### THESE MACHINES ARE ENGINEERED TO PROVIDE:

- World class performance features
- Heavy duty construction for 24/7 operation
- Ergonomic, user friendly operation and case size set up

Scan for more information on Interpack's USA Series, including CAD drawings, manuals and videos!



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## PRODUCT ATTRIBUTES

CHARACTERISTICS	USA 20-B	USA 20-B/3"
Min Case (L x W x H)	6" x 3½" x 2"	6" x 4½" x 2"
Max Case (L x W x H)	Inf x 20" x Inf	Inf x 20" x Inf
Case Weight	0 - 85 lbs	0 - 85 lbs
Belt Speed	82 ft/min	82 ft/min
Electric	110v., 1ph., 60hz., 6A., (2 × 1/3HP)	110v., 1ph., 60hz., 6A., (2 × 1/3HP)
Tape Width	36 - 48 mm (1.5" - 2")	48 - 72 mm (2" - 3")
Conveyor Height	24" - 30"	24" - 30"
Machine Weight	386 lbs crated	386 lbs crated
Machine Dimensions	44.75" × 41.25" × 27.5"	44.75" × 41.25" × 27.5"



Twin 1/3 HP motors to process cases up to 85 lbs



Self-tensioning & self-tracking drive belts simplify belt replacement



Stainless steel self-centering in-feed guides for simple case size setup



Optional spring loaded in-feed guide fully closes the bottom major flaps



Optional swivel & locking casters



## OPTIONS & ACCESSORIES

- Springloaded infeed guide
- 3-inch wide tape heads
- Heavy-duty casters
- Infeed and exit tables (One size infeed table shown above)
- ET Xtreme™ tape heads

## DID YOU KNOW?

IPG® is the only North American manufacturer of all 3 types of pressure-sensitive adhesives. Combine Interpack™ machinery and IPG long roll pressure-sensitive tape for greater value. Contact your authorized IPG distributor for details.



Scan for more info or visit [itape.com/machines](http://itape.com/machines)

