



HANSON RIVET

& SUPPLY CO.
13241 Weidner Street
Pacoima, CA 91331

See page D48 for
installation tools

Phone: 818-485-0500

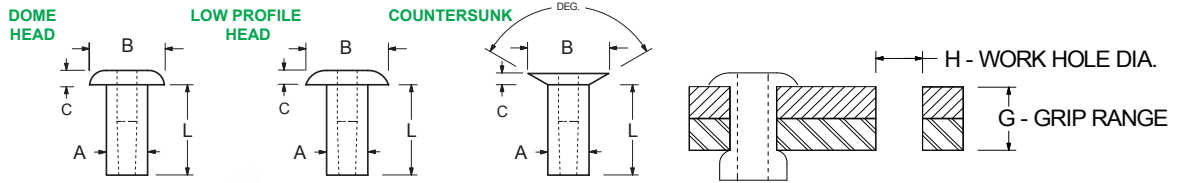
FAX: 818-485-0540

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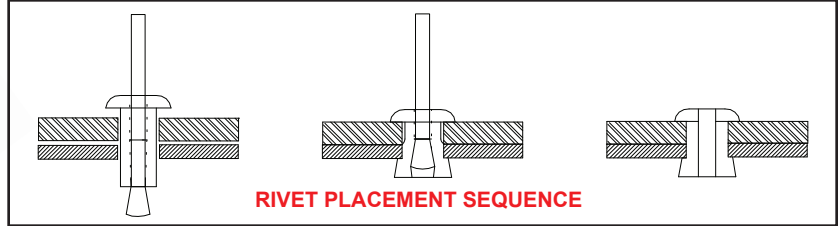
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CHOBERT® SPEED FASTENING® RIVETS



CHOBERT® Speed Fasteners are for assembly of lightweight fabrications where controlled light clamp is required.



| BODY DIAMETER "A" | WORK HOLE DIAMETER "H" | GRIP RANGE "C" | BODY LENGTH (MAX) "L" | DOME HEAD | | | HEAD SIZE | LOW PROFILE HEAD | | COUNTERSUNK HEAD | | | HEAD SIZE | |
|----------------------|---------------------------|-------------------|--------------------------|-------------|-------------|-------------|--|------------------|--|------------------|-------------|---|--|--|
| | | | | STEEL | ALUMINUM | BRASS | | ALUMINUM | HEAD SIZE | STEEL | ALUMINUM | BRASS | | |
| 3/32 .0935-.097 | .098-.100 | .000-.062 | .125 | | 01131-00304 | 01141-00304 | DIAMETER "B" .149-.163 HEIGHT "C" .025-.037 | | | 01122-00304 | 01132-00304 | 01142-00304 | 100° DIAMETER (NOM.) "B" .164 HEIGHT (NOM.) "C" .036 | |
| | | .062-.125 | .187 | | 01131-00306 | 01141-00306 | | | | 01122-00306 | 01132-00306 | 01142-00306 | | |
| | | .125-.187 | .250 | | 01131-00308 | 01141-00308 | | | | 01122-00308 | 01132-00308 | 01142-00308 | | |
| | | .187-.250 | .312 | | 01131-00310 | | | | | 01122-00310 | 01132-00310 | 01142-00310 | | |
| | | .250-.312 | .375 | | 01131-00312 | 01141-00312 | | | | | | | | |
| | | .312-.375 | .437 | | 01131-00314 | | | | | | | | | |
| | | .375-.437 | .500 | | 01131-00316 | | | | | | | | | |
| 1/8 .124-.128 | .129-.132 | .000-.062 | .125 | 01121-00404 | 01125-00404 | 01141-00404 | DIAMETER "B" .193-.217 HEIGHT "C" .033-.045 | 01162-00404 | DIAMETER "B" .243-.262 HEIGHT "C" .034-.041 | 01122-00404 | 01132-00404 | 01142-00404 | 120° DIAMETER "B" .205-.215 HEIGHT (NOM.) "C" .030 | |
| | | .031-.093 | .157 | 01121-00405 | | | | 01162-00406 | | 01122-00406 | 01132-00406 | 01142-00406 | | |
| | | .062-.125 | .187 | 01121-00406 | 01125-00406 | 01141-00406 | | 01162-00408 | | 01122-00408 | 01132-00408 | 01142-00408 | | |
| | | .125-.187 | .250 | 01121-00408 | 01125-00408 | 01141-00408 | | 01162-00410 | | 01122-00410 | 01132-00410 | 01142-00410 | | |
| | | .187-.250 | .312 | 01121-00410 | 01125-00410 | 01141-00410 | | 01162-00412 | | 01122-00412 | 01132-00412 | 01142-00412 | | |
| | | .250-.312 | .375 | 01121-00412 | 01125-00412 | | | 01162-00414 | | | | | | |
| | | .312-.375 | .437 | | 01125-00414 | | | 01162-00416 | | | | | | |
| 5/32 .156-.159 | .161-.164 | .062-.125 | .187 | 01121-00506 | 01125-00506 | | DIAMETER "B" .235-.257 HEIGHT "C" .047-.057 | | | 01122-00506 | 01132-00506 | 01142-00506 | 120° DIAMETER "B" .205-.215 HEIGHT (NOM.) "C" .032 | |
| | | .125-.187 | .250 | 01121-00508 | 01125-00508 | | | | | 01122-00508 | 01132-00508 | 01142-00508 | | |
| | | .187-.250 | .312 | 01121-00510 | 01125-00510 | | | | | 01122-00510 | 01132-00510 | 01142-00510 | | |
| | | .250-.312 | .375 | 01121-00512 | 01125-00512 | | | | | 01122-00512 | 01132-00512 | 01142-00512 | | |
| | | .312-.375 | .437 | 01121-00514 | 01125-00514 | | | | | 01122-00514 | 01132-00514 | 01142-00514 | | |
| | | .375-.437 | .503 | 01121-00516 | 01125-00516 | | | | | 01122-00516 | 01132-00516 | 01142-00516 | | |
| | | .437-.500 | .567 | | 01125-00518 | | | | | | | | | |
| 3/16 .185-.191 | .191-.194 | .000-.062 | .157 | 01121-00605 | 01125-00605 | | DIAMETER "B" .329-.349 HEIGHT "C" .060-.070 | | | 01122-00607 | 01132-00607 | 01142-00607 | 120° DIAMETER "B" .339-.349 HEIGHT (NOM.) "C" .050 | |
| | | .062-.125 | .291 | 01121-00607 | 01125-00607 | | | | | 01122-00609 | 01132-00609 | 01142-00609 | | |
| | | .125-.187 | .281 | 01121-00609 | 01125-00609 | | | | | 01122-00611 | 01132-00611 | 01142-00611 | | |
| | | .187-.250 | .344 | 01121-00611 | 01125-00611 | | | | | 01122-00613 | 01132-00613 | 01142-00613 | | |
| | | .250-.312 | .409 | 01121-00613 | 01125-00613 | | | | | 01122-00615 | 01132-00615 | 01142-00615 | | |
| | | .312-.375 | .479 | 01121-00615 | 01125-00615 | | | | | 01122-00617 | 01132-00617 | 01142-00617 | | |
| | | .375-.437 | .531 | 01121-00617 | 01125-00617 | | | | | 01122-00619 | 01132-00619 | 01142-00619 | | |
| 1/4 .244-.248 | .250-.253 | .437-.500 | .594 | 01121-00619 | 01125-00619 | | | | 01122-00619 | 01132-00619 | 01142-00619 | 120° DIAMETER "B" .401-.411 HEIGHT (NOM.) "C" .051 | | |
| | | .125-.187 | .281 | 01121-00809 | 01131-00809 | | | | 01122-00809 | 01132-00809 | 01142-00809 | | | |
| | | .187-.250 | .344 | 01121-00811 | 01131-00811 | | | | 01122-00813 | 01132-00813 | 01142-00813 | | | |
| | | .250-.312 | .406 | 01121-00813 | 01131-00813 | | | | 01122-00815 | 01132-00815 | 01142-00815 | | | |
| | | .312-.375 | .473 | 01121-00815 | 01131-00815 | | | | 01122-00817 | 01132-00817 | 01142-00817 | | | |
| | | .375-.437 | .531 | 01121-00817 | 01131-00817 | | | | 01122-00819 | 01132-00819 | 01142-00819 | | | |
| | | .437-.500 | .594 | 01121-00819 | 01131-00819 | | | | 01122-00821 | 01132-00821 | 01142-00821 | | | |
| .500-.562 | .657 | | 01131-00821 | | | | 01122-00823 | 01132-00823 | 01142-00823 | | | | | |
| .562-.625 | .720 | | 01131-00823 | | | | 01122-00825 | 01132-00825 | 01142-00825 | | | | | |
| .625-.687 | .783 | | 01131-00825 | | | | | | | | | | | |

Please visit www.hansonrivet.com/speed.htm to view video.