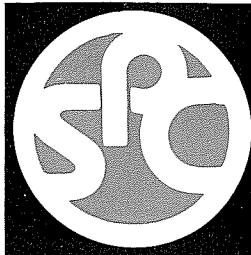


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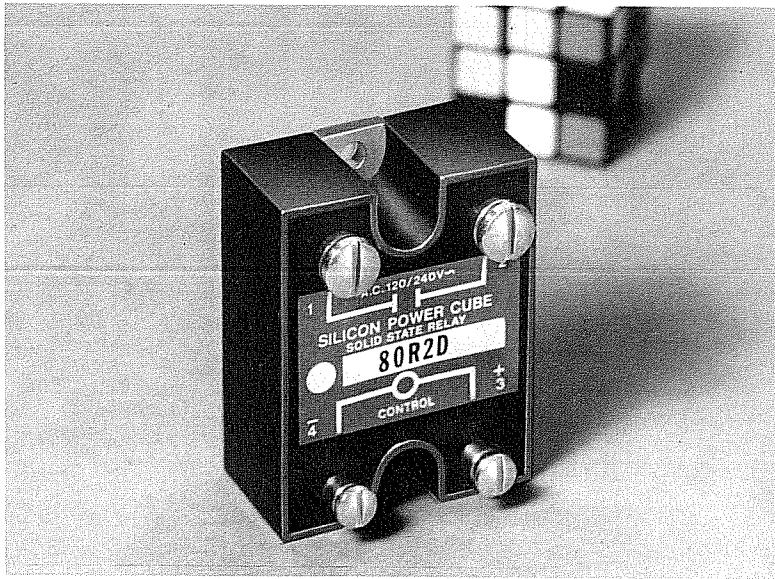


# SILICON POWER CUBE

## 80R1D/80R2D SOLID-STATE RELAYS

### FEATURES

- Handles Resistive and Inductive Loads to 80 Amps RMS on 120VAC or 240VAC Service
- High Surge Current Capabilities and an RC Snubber Provide Reliable Long-Term Operation with Inductive Loads
- Phase-Controllable 80R2D Version for Variable Power Control or Fast Turn-On
- UL Recognition and CSA Certification
- SPC's Unitized SCR-Pair Structure Technology Results in Highly Efficient Thermal Management and Greatly Increased Cyclic Life
- 2500V RMS Isolation (4000V RMS Isolation are Available to Meet VDE Requirements)



### SPECIFICATIONS

PARAMETER	UNIT	CHARACTERISTIC	
Model Number		80R1D	80R2D
Type Description		DC Input & Zero Cross Turn-On Output	DC Input & Random Turn-On Output
<b>OUTPUT (120VAC/240VAC SERVICE):</b>			
Load Current (Figure 1)	Max. A RMS	80	
Surge Current, Single Cycle (Figure 2)	A Peak	1200	
Line Frequency	Hz	47-63	
Line Voltage	V RMS	48-280	
Transient Over Voltage	V Peak	500	
Off-State dv/dt	Min. V/ $\mu$ s	200	
Off-State Leakage Current	Max. mA	12	
On-State Voltage Drop	V	1.7	
Thermal Resistance $\theta_{JC}$ ( $T_J = 115^\circ\text{C}$ Max.)	$^\circ\text{C}/\text{W}$	0.2	
$I^2t$ ( $t = 8.3 \text{ mS}$ )		6000	
Power Factor	Min.	0.5	
<b>ISOLATION (PHOTO-COUPLED):</b>			
Isolation	Min. V RMS	2500	
Capacity (Input-Output)	Max. pF	8	
<b>CONTROL:</b>			
Voltage Range	Vdc	3.5-32	3.5-26
Impedance	Typ. Ohms	1500	1200
Reverse Voltage	Max. Vdc	32	26
Must Turn-On Voltage	Max. Vdc	3.5	3.5
Must Turn-Off Voltage	Min. Vdc	1.0	1.0
<b>GENERAL:</b>			
Turn-On Time	Max. mS	8.3	0.02
Turn-Off Time	Max. mS	8.3	8.3
Operating Temperature Range	$^\circ\text{C}$	$-30^\circ\text{C}$ to $+80^\circ\text{C}$	
Storage Temperature Range	$^\circ\text{C}$	$-30^\circ\text{C}$ to $+100^\circ\text{C}$	

Figure 1. Derating Curve vs. Heat-Sink Designers Curves

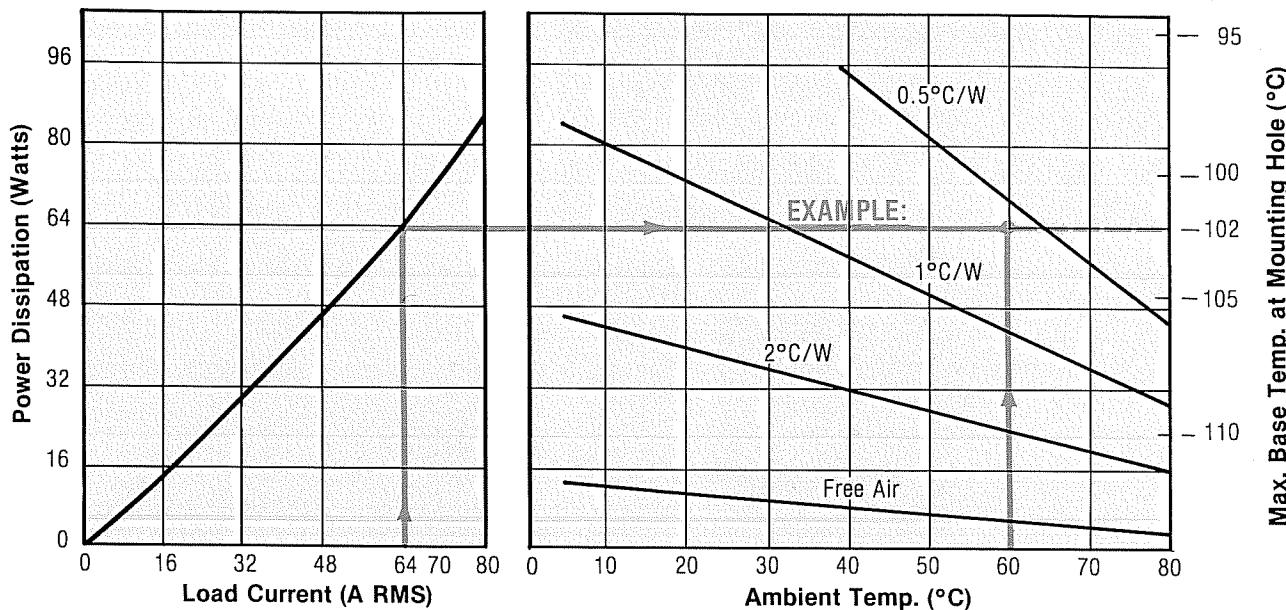
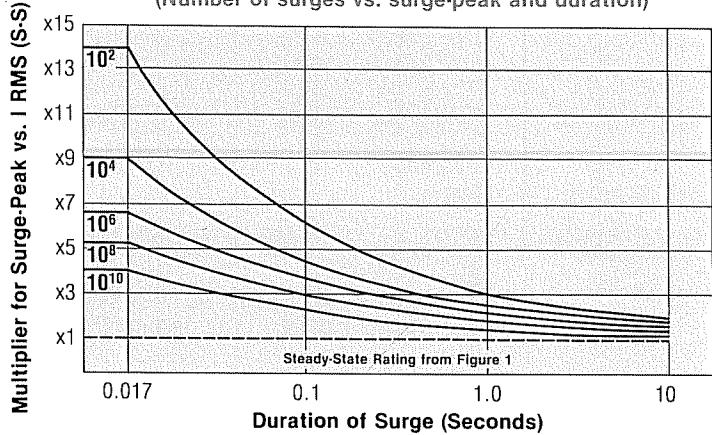


Figure 2. Expected Lifetime

(Number of surges vs. surge-peak and duration)

**EXAMPLE:**

Load Current = 64 Amps; T (Ambient) = 60°C. Enter chart at a load current of 64 Amps and draw a vertical line to intersect with the dissipation curve. Then move the line horizontally to the right until it intersects with the ambient temperature line of 60°C. This indicates that a heat-sink of approximately 0.60°C/W will be required (allow 0.1°C/W for thermal greased interface). To check the final result, extend the horizontal line to the scale on the far right. This will indicate that the base-plate temperature should not exceed 102°C.

**EXAMPLE:**

An application with a peak surge current of 5 times the steady-state current and 0.03 second duration indicates a typical lifetime of  $10^6$  separate operations.

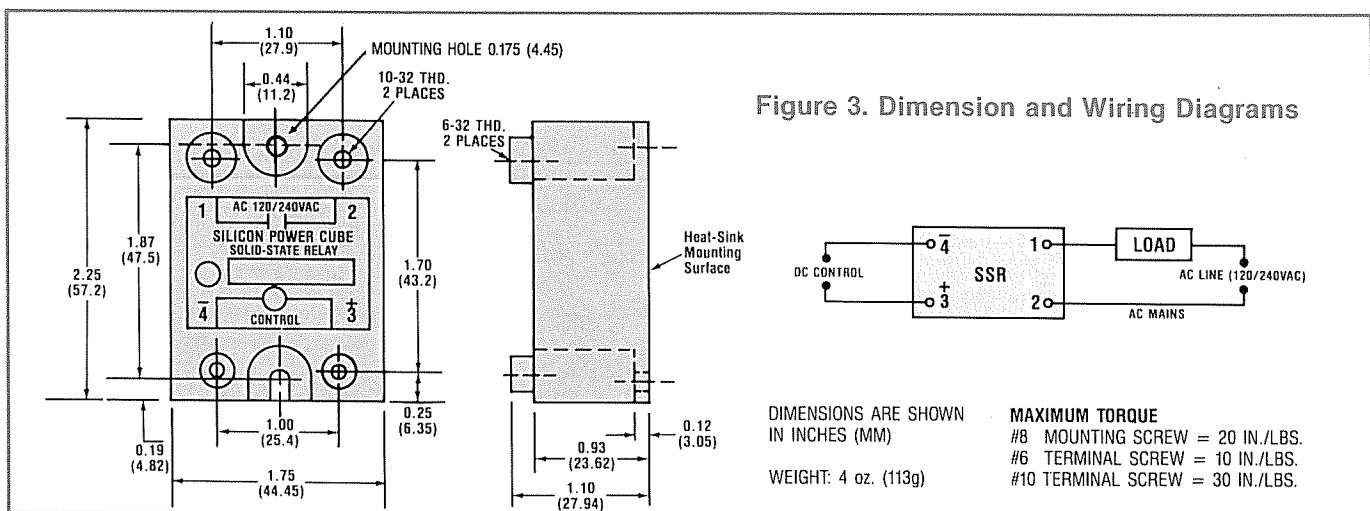


Figure 3. Dimension and Wiring Diagrams

All specifications and data shown are subject to change without notice.

**SILICON POWER CUBE CORP.**

2725 SEABOARD LANE ■ LONG BEACH, CA 90805 ■ PHONE: (213) 634-9390 ■ TELEX: SIPWRCUBE 650429

DIMENSIONS ARE SHOWN  
IN INCHES (MM)

WEIGHT: 4 oz. (113g)

**MAXIMUM TORQUE**  
#8 MOUNTING SCREW = 20 IN./LBS.  
#6 TERMINAL SCREW = 10 IN./LBS.  
#10 TERMINAL SCREW = 30 IN./LBS.