

EL-FLOW® Select

Digital Thermal Mass Flow Meters and Controllers for Gases

> Introduction

Bronkhorst High-Tech B.V., the European market leader in low flow thermal and Coriolis Mass Flow Meters/Controllers, has many years experience in designing and manufacturing precise and reliable measurement and control devices. With a wide range of instruments, Bronkhorst offers innovative solutions for many different applications in many different markets. The instruments are made to customers' specification, in various styles, suitable for use in laboratory, industrial and hazardous areas, in such diverse applications as semiconductor and analytical installations, to name but two.

> EL-FLOW® Select series

EL-FLOW® Select series Mass Flow Meters and Controllers for gas applications have a housing designed for laboratory and clean processing conditions. The instruments are truly unique in their capability to measure and control flow ranges between 0,014...0,7 ml_n/min and 8...1670 l_n/min with pressure rating between vacuum and 400 bar – all in one range of instruments. This versatility in flow ranges and in operating conditions has ensured that the EL-FLOW® Select series remains our most popular and field proven of instruments.

Todays EL-FLOW® Select series are equipped with a digital pc-board, offering high accuracy, excellent temperature stability and fast response (settling times t_{98} down to 500 msec). The main digital pc-board contains all of the general functions needed for measurement and control. In addition to the standard RS232 output the instruments also offer analog I/O. Furthermore, an integrated interface board provides DeviceNet™, PROFIBUS DP, Modbus, EtherCAT®, PROFINET or FLOW-BUS protocols.

> Selectable gases and flow ranges

The EL-FLOW® Select design features optional Multi-Gas / Multi Range functionality, providing (OEM-) customers with extra flexibility and process efficiency. Users of MFC's in pilot plants or laboratories can rescale their instruments on site, saving time and money; substantial costs for stock keeping, (dis)mounting and also for service and recalibration are no longer applicable. Our free and easy-to-use software tool "FlowTune" enables the user to change the instrument's configuration swiftly via the RS232 port of a lap-top.



> Mass Flow Controllers for every application

The control valve can be furnished as integral part of an EL-FLOW® Select MFC, or as separate component. It is a proportional, electro-magnetic control valve with extremely fast and smooth control characteristics. With reference to the specific field of application there are different series of control valves. There is a standard direct acting valve for common applications, a pilot operated valve for high flow rates, the so-called Vary-P valve that can cope with 6 up to 400 bar ΔP and a bellows valve for applications with very low differential pressure.

> General EL-FLOW® Select features

- ◆ fast response, excellent repeatability
- ◆ high accuracy
- ◆ virtually pressure and temperature independent
- ◆ pressure ratings up to 400 bar
- ◆ optional metal sealed and downported constructions

> Digital features

- ◆ DeviceNet™, PROFIBUS DP, Modbus-RTU/ASCII, EtherCAT®, PROFINET or FLOW-BUS slave; RS232 interface
- ◆ optional Multi Gas / Multi Range functionality up to 10 bar
- ◆ storage of max. 8 calibration curves
- ◆ alarm and counter functions
- ◆ control characteristics user-configurable

> Technical specifications

Measurement / control system

Accuracy (incl. linearity) (based on actual calibration)	: standard: $\pm 0,5\%$ Rd plus $\pm 0,1\%$ FS $\pm 0,8\%$ Rd plus $\pm 0,2\%$ FS for F-110C-005/F-200CV-005 $\pm 2\%$ FS for F-110C-002/F-200CV-002
Turndown	: 1 : 50 (in digital mode up to 1:187,5)
Repeatability	: $< 0,2\%$ Rd
Settling time (controller)	: standard: 1...2 seconds option: down to 500 msec
Control stability	: $< \pm 0,1\%$ FS (typical for 1 l _n /min N ₂)
Operating temperature	: -10...+70°C
Temperature sensitivity	: zero: $< 0,05\%$ FS/°C; span: $< 0,05\%$ Rd/°C
Pressure sensitivity	: 0,1% Rd/bar typical N ₂ ; 0,01% Rd/bar typical H ₂
Leak integrity, outboard	: tested $< 2 \times 10^{-9}$ mbar l/s He
Attitude sensitivity	: max. error at 90° off horizontal 0,2% at 1 bar, typical N ₂
Warm-up time	: 30 min. for optimum accuracy 2 min. for accuracy $\pm 2\%$ FS

Mechanical parts

Material (wetted parts)	: stainless steel 316L or comparable
Process connections	: compression type or face seal couplings
Seals	: standard: Viton®; options: EPDM, Kalrez® (FFKM)

Ingress protection (housing) : IP40

Electrical properties

Power supply	: +15...24 Vdc	
Max. power consumption	: Supply at voltage I/O at current I/O	
	Meter: 15 V	95 mA
	24 V	65 mA
	Controller: 15 V	290 mA
	24 V	200 mA
Extra for fieldbus:	PROFIBUS DP: add 53 mA (at 15 V) or 30 mA (at 24 V)	
(if applicable)	EtherCAT® : add 66 mA (at 15 V) or 41 mA (at 24 V)	
	PROFINET : add 77 mA (15 V supply) or 48 mA (24 V supply)	
	DeviceNet™: add 48 mA (at 24 V)	

Analog output/command : 0...5 (10) Vdc or 0 (4)...20 mA
(sourcing output)

Digital communication : standard: RS232
options: PROFIBUS DP, DeviceNet™, EtherCAT®, Modbus-RTU/ASCII, PROFINET, FLOW-BUS

Electrical

Analog/RS232	: 9-pin D-connector (male);
PROFIBUS DP	: bus: 9-pin D-connector (female); power: 9-pin D-connector (male);
DeviceNet™	: 5-pin M12-connector (male);
EtherCAT®/ PROFINET	: 2 x RJ45 modular jack (in/out)
FLOW-BUS/Modbus-RTU/ASCII	: RJ45 modular jack

Technical specifications and dimensions subject to change without notice.



> Models and flow ranges (based on Air)

Mass Flow Meters (MFM); PN100 (pressure rating 100 bar)

Model	min. flow	max. flow
F-110C	0,014...0,7 ml _n /min	0,06...9 ml _n /min
F-111B	0,16...8 ml _n /min	0,16...25 l _n /min
F-111AC	0,4...20 l _n /min	0,6...100 l _n /min
F-112AC	0,8...40 l _n /min	1,4...250 l _n /min
F-113AC	4...200 l _n /min	8...1670 l _n /min

For ranges of 200 or 400 bar rated MFMs see model number identification.

Mass Flow Controllers (MFC); PN64 / PN100

Model	min. flow	max. flow
F-200CV/F-210CV ¹⁾	0,014...0,7 ml _n /min	0,06...9 ml _n /min
F-201CV/F-211CV ¹⁾	0,16...8 ml _n /min	0,16...25 l _n /min
F-201AV/F-211AV ¹⁾	0,4...20 l _n /min	0,6...100 l _n /min
F-202AV/F-212AV ²⁾	0,8...40 l _n /min	1,4...250 l _n /min
F-203AV/F-213AV ³⁾	4...200 l _n /min	8...1670 l _n /min

¹⁾ $K_v\text{-max} = 6,6 \times 10^{-2}$

²⁾ $K_v\text{-max} = 0,4$

³⁾ $K_v\text{-max} = 1,5$

Mass Flow Controllers (MFC); PN200

Model	min. flow	max. flow
F-220M ⁴⁾	0,2...10 ml _n /min	3...15 ml _n /min
F-221M ⁴⁾	0,3...15 ml _n /min	0,4...20 l _n /min

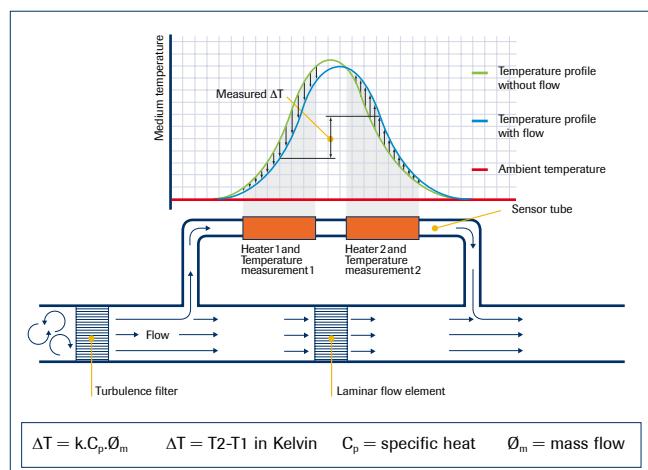
⁴⁾ $K_v\text{-max} = 1,65 \times 10^{-3}$

MFCs for high-pressure / high-ΔP applications; PN400

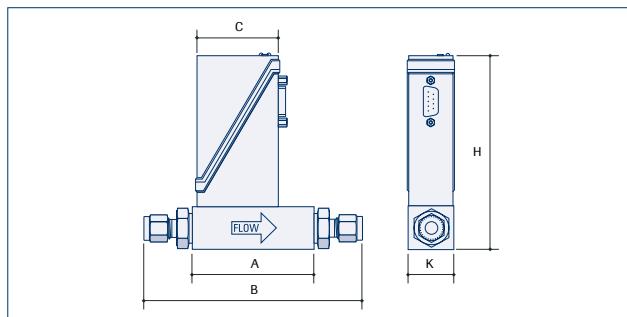
Model	min. flow	max. flow
F-230M	0,2...10 ml _n /min	10...500 ml _n /min
F-231M	10...500 ml _n /min	0,2...10 l _n /min
F-232M	0,2...10 l _n /min	2...100 l _n /min

> Thermal mass flow measuring principle

The heart of the thermal mass flow meter/controller is the sensor, that consists of a stainless steel capillary tube with resistance thermometer elements. A part of the gas flows through this bypass sensor, and is warmed up by heating elements. Consequently the measured temperatures T₁ and T₂ drift apart. The temperature difference is directly proportional to mass flow through the sensor. In the main channel Bronkhorst applies a patented laminar flow element consisting of a stack of stainless steel discs with precision-etched flow channels. Thanks to the perfect flow-split the sensor output is proportional to the total mass flow rate.



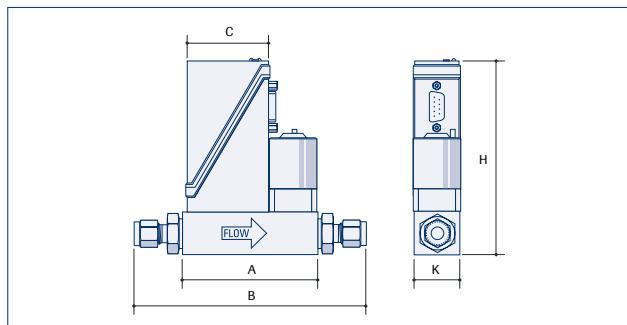
> Dimensions



Mass Flow Meter

Model	A	B	C	H	K	Weight (kg)
F-110C (1/8" OD)	47	98	47	111	25	0,4
F-111B (1/4" OD)	69	126	47	111	25	0,5
F-111AC (1/4" OD)	69	126	47	123	26	0,6
F-112AC (1/2" OD)	65	130	47	139	59	1,3
F-113AC (1/2" OD)	112	179	47	153	74	3,0

Dimensions in mm.



Mass Flow Controller

Model	A	B	C	H	K	Weight (kg)
F-200CV/F-210CV (1/8" OD)	77	128	47	111	25	0,6
F-201CV/F-211CV (1/4" OD)	77	134	47	111	25	0,6
F-201AV/F-211CV (1/4" OD)	78	135	47	123	26	0,7
F-202AV/F-212AV (1/2" OD)	112	169	47	139	59	2,1
F-203AV/F-213AV (1/2" OD)	171	238	47	153	74	4,9
F-220M/F-221M (1/4" OD)	85	139	47	126	28	0,9
F-230M/F-231M/F-232M (1/4" OD)	115	172	47	163	69	3,4

Dimensions in mm.

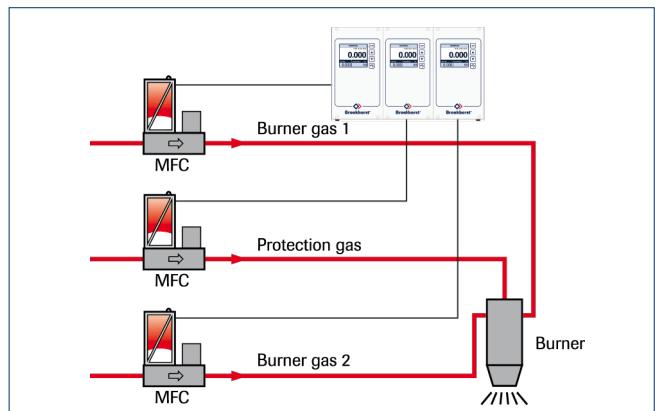
> Fields of application

The EL-FLOW® Select series have been successfully applied in a wide variety of both OEM and laboratory applications in the following markets (typically):

- ◆ Semiconductor processing
- ◆ Analysis and environmental measurements
- ◆ Burner control
- ◆ Vacuum technology
- ◆ Surface treatment installations
- ◆ Process control in food, pharmaceutical and (petro-) chemical industries

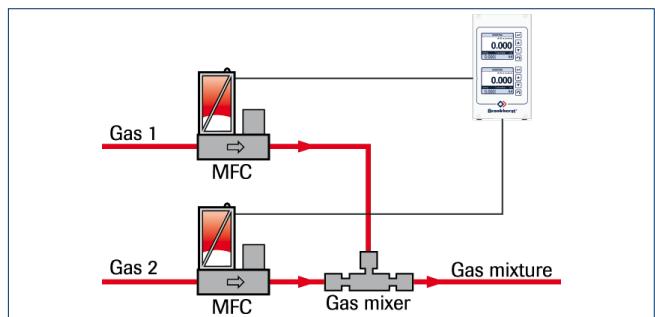
To give an impression of the many varied applications, we hereby sketch some basic examples. In reality, these applications are commonly far more complex and with far more variations and adaptations.

> Burner control



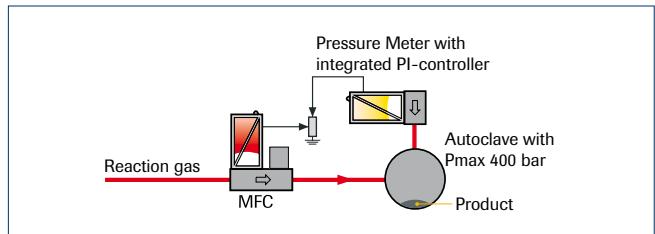
Burner control using Mass Flow Controllers brings many advantages compared to conventional systems, where flow is adjusted through needle valves. When burner orifices get clogged or when gas supply pressure varies, an MFC will automatically adapt to the changed conditions. For the control of relatively large flows with low differential pressure, which is typical for natural gas or CH₄, Bronkhorst offers mass flow meters with separate pressure compensated bellows valves.

> Making gas mixtures



MFC's are often used to make precise and stable mixtures of two or more gases. A Bronkhorst® PS/Readout system can be applied to maintain the ratio of mixed gases by operating in master-slave mode. In the example above, the flow range of gas 1 is much smaller than the other. For this purpose Bronkhorst developed a gas mixer, to guarantee a homogeneous gas mixture.

> Feeding of reactors

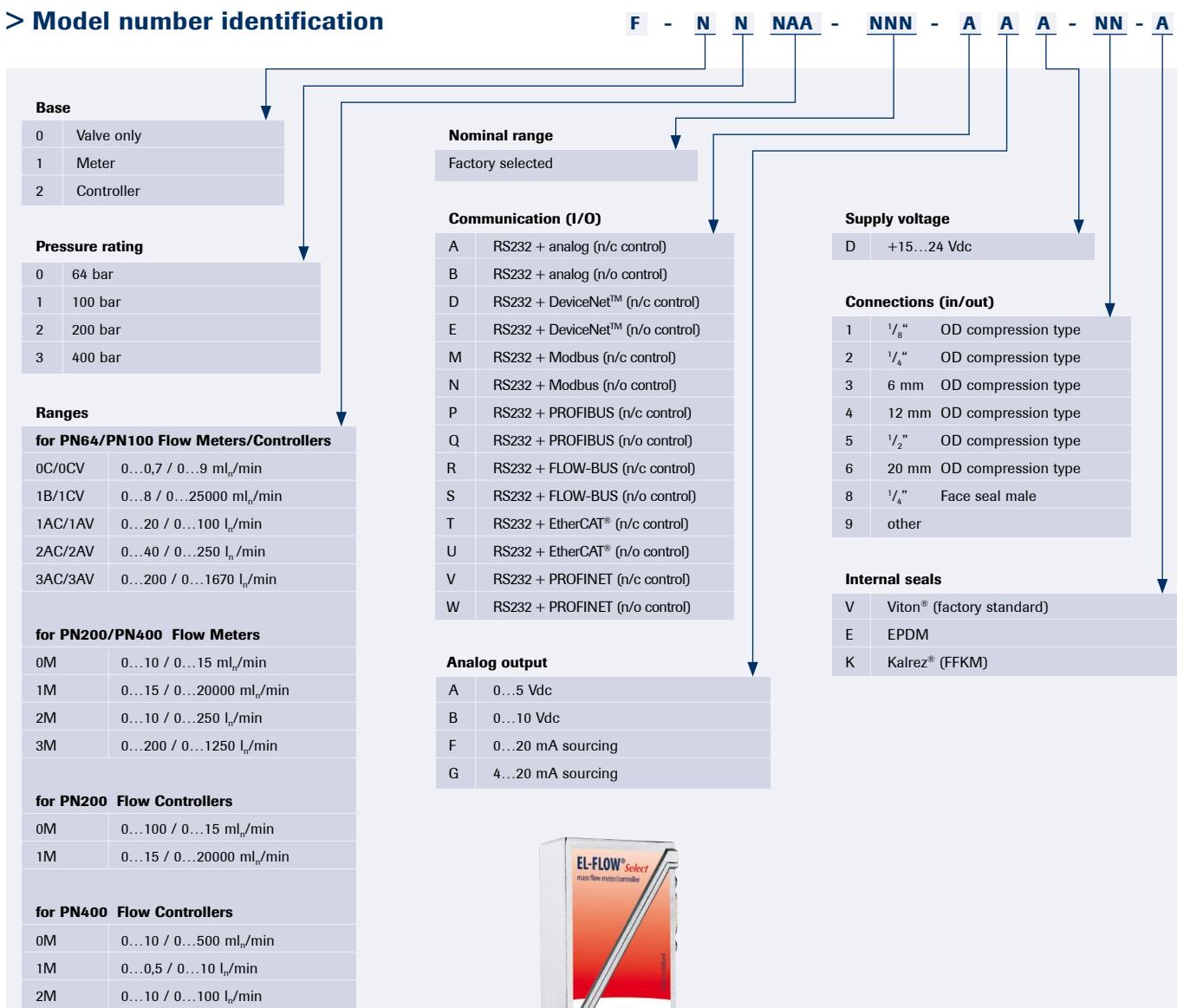


Flow control is often combined with the control of reactor pressure, using an EL-PRESS back pressure controller, or as depicted, an EL-PRESS Pressure Meter with integrated PI-controller. Typical applications: high pressure hydrogenation systems and autoclave processes using a 400 bar rated Mass Flow Controller with Vary-P control valve.

> Table with minimum and maximum flow ranges for EL-FLOW® Select instruments suitable for Multi Fluid / Multi Range functionality (valid for operating conditions from 0.8 to 10 bar abs and 0 to 70°C)

EL-FLOW Select MFM Model #	EL-FLOW Select MFC Model #	Air flow ranges		Min/Max flow ranges for other gases										ml _n /min
		Minimum/Nominal/Maximum		Ar	CH ₄	C ₂ H ₆	CO	CO ₂	H ₂	He	N ₂	N ₂ O	O ₂	
F-110C - 002	F-200CV - 002 ¹⁾	Min. 0.014 - 0.7 ml _n /min	Min	0.02 - 1	0.012 - 0.6	0.008 - 0.4	0.014 - 0.7	0.012 - 0.6	0.014 - 0.7	0.02 - 1	0.014 - 0.7	0.012 - 0.6	0.014 - 0.7	
		Nom. 0.014 - 2 ml _n /min	Max	0.02 - 6	0.012 - 3.5	0.008 - 2	0.014 - 5	0.012 - 3	0.014 - 5	0.02 - 7	0.014 - 5	0.012 - 3	0.014 - 5	
F-110C - 005	F-200CV - 005 ¹⁾	Max. 0.014 - 5 ml _n /min	Min	0.07 - 3.5	0.04 - 2	0.028 - 1.4	0.06 - 3	0.04 - 2	0.06 - 3	0.07 - 3.5	0.06 - 3	0.04 - 2	0.06 - 3	
		Min. 0.06 - 3 ml _n /min	Max	0.07 - 9.5	0.04 - 5.5	0.028 - 4	0.06 - 9	0.04 - 4.5	0.06 - 7.2	0.07 - 10	0.06 - 9	0.04 - 4.5	0.06 - 9	
F-111B - 020	F-201CV - 020	Min. 0.16 - 8 ml _n /min	Min	0.2 - 10	0.11 - 5.5	0.08 - 4	0.16 - 8	0.14 - 7	0.144 - 7.2	0.2 - 10	0.16 - 8	0.12 - 6	0.16 - 8	
		Nom. 0.16 - 20 ml _n /min	Max	0.2 - 30	0.11 - 18	0.08 - 13	0.16 - 30	0.14 - 16	0.144 - 25	0.2 - 35	0.16 - 30	0.12 - 16	0.16 - 30	
F-111B - 050	F-201CV - 050	Max. 0.16 - 30 ml _n /min	Min	0.54 - 27	0.34 - 17	0.22 - 11	0.4 - 20	0.3 - 15	0.42 - 21	0.56 - 28	0.4 - 20	0.3 - 15	0.4 - 20	
		Min. 0.4 - 20 ml _n /min	Max	0.54 - 75	0.34 - 47	0.22 - 34	0.4 - 75	0.3 - 39	0.42 - 65	0.56 - 90	0.4 - 75	0.3 - 38	0.4 - 73	
F-111B - 100	F-201CV - 100	Nom. 0.4 - 50 ml _n /min	Min	1.12 - 56	0.64 - 32	0.42 - 21	0.8 - 40	0.62 - 31	0.84 - 42	1.12 - 56	0.8 - 40	0.6 - 30	0.8 - 40	
		Max. 0.4 - 75 ml _n /min	Max	1.12 - 150	0.64 - 95	0.42 - 70	0.8 - 150	0.62 - 79	0.84 - 130	1.12 - 180	0.8 - 150	0.6 - 77	0.8 - 140	
F-111B - 200	F-201CV - 200	Min. 0.8 - 40 ml _n /min	Min	2.4 - 120	1.3 - 65	0.88 - 44	1.6 - 80	1.22 - 61	1.68 - 84	2.4 - 120	1.6 - 80	1.2 - 60	1.6 - 80	
		Nom. 0.8 - 100 ml _n /min	Max	2.4 - 300	1.3 - 190	0.88 - 140	1.6 - 300	1.22 - 150	1.68 - 260	2.4 - 360	1.6 - 300	1.2 - 150	1.6 - 290	
F-111B - 500	F-201CV - 500	Max. 0.8 - 300 ml _n /min	Min	5.4 - 270	3.2 - 160	2.2 - 110	4 - 200	3 - 150	4.2 - 210	5.6 - 280	4 - 200	3 - 150	4 - 200	
		Min. 4 - 200 ml _n /min	Max	5.4 - 750	3.2 - 470	2.2 - 340	4 - 750	3 - 390	4.2 - 650	5.6 - 900	4 - 750	3 - 380	4 - 730	
F-111B - 1K0	F-201CV - 1K0	Min. 8 - 400 ml _n /min	Min	11.2 - 560	6.4 - 320	4.2 - 210	8 - 400	6.2 - 310	8.4 - 420	11.2 - 560	8 - 400	6 - 300	8 - 400	
		Nom. 8 - 1000 ml _n /min	Max	11.2 - 1500	6.4 - 950	4.2 - 680	8 - 1500	6.2 - 790	8.4 - 1300	11.2 - 1800	8 - 1500	6 - 770	8 - 1400	
F-111B - 2K0	F-201CV - 2K0	Max. 8 - 1500 ml _n /min	Min	24 - 1200	13 - 650	8.8 - 440	16 - 800	12.2 - 610	16.8 - 840	24 - 1200	16 - 800	12 - 600	16 - 800	
		Min. 16 - 800 ml _n /min	Max	24 - 3000	13 - 1900	8.8 - 1300	16 - 3000	12.2 - 1500	16.8 - 2600	24 - 3600	16 - 3000	12 - 1500	16 - 2900	
F-111B - 5K0	F-201CV - 5K0	Min. 0.04 - 2 l _n /min	Min	0.054 - 2.7	0.032 - 1.6	0.022 - 1.1	0.04 - 2	0.03 - 1.5	0.042 - 2.1	0.056 - 2.8	0.04 - 2	0.03 - 1.5	0.04 - 2	
		Nom. 0.04 - 5 l _n /min	Max	0.054 - 7.5	0.032 - 4.7	0.022 - 3.3	0.04 - 7.5	0.03 - 3.9	0.042 - 6.5	0.056 - 9	0.04 - 7.5	0.03 - 3.8	0.04 - 7.3	
F-111B - 10K	F-201CV - 10K	Max. 0.04 - 75 l _n /min	Min	0.112 - 5.6	0.064 - 3.2	0.042 - 2.1	0.08 - 4	0.062 - 3.1	0.084 - 4.2	0.112 - 5.6	0.08 - 4	0.06 - 3	0.08 - 4	
		Min. 0.08 - 4 l _n /min	Max	0.112 - 15	0.064 - 9.5	0.042 - 6.9	0.08 - 15	0.062 - 7.9	0.084 - 13	0.112 - 18	0.08 - 15	0.06 - 7.7	0.08 - 14	
F-111B - 20K	F-201CV - 20K	Min. 0.16 - 8 l _n /min	Min	0.2 - 10	0.13 - 6.5	0.088 - 4.4	0.16 - 8	0.122 - 6.1	0.168 - 8.4	0.24 - 12	0.16 - 8	0.12 - 6	0.16 - 8	
		Nom. 0.16 - 20 l _n /min	Max	0.2 - 25	0.13 - 16	0.088 - 11	0.16 - 25	0.122 - 14	0.168 - 25	0.24 - 30	0.16 - 25	0.12 - 14	0.16 - 25	
F-111AC - 50K	F-201AV - 50K	Max. 0.16 - 25 l _n /min	Min	0.54 - 27	0.32 - 16	0.22 - 11	0.4 - 20	0.3 - 15	0.42 - 21	0.56 - 28	0.4 - 20	0.3 - 15	0.4 - 20	
		Min. 0.4 - 20 l _n /min	Max	0.54 - 75	0.32 - 47	0.22 - 34	0.4 - 75	0.3 - 39	0.42 - 65	0.56 - 90	0.4 - 75	0.3 - 38	0.4 - 73	
F-111AC - 70K	F-201AV - 70K	Min. 0.6 - 30 l _n /min	Min	0.9 - 45	0.5 - 25	0.4 - 20	0.6 - 30	0.5 - 25	0.6 - 30	0.9 - 45	0.6 - 30	0.5 - 25	0.6 - 30	
		Nom. 0.6 - 70 l _n /min	Max	0.9 - 100	0.5 - 60	0.4 - 45	0.6 - 100	0.5 - 50	0.6 - 90	0.9 - 125	0.6 - 100	0.5 - 50	0.6 - 90	
F-112AC - M10	F-202AV - M10 ¹⁾	Max. 0.8 - 100 l _n /min	Min	1.12 - 56	0.64 - 32	0.42 - 21	0.8 - 40	0.62 - 31	0.84 - 42	1.12 - 56	0.8 - 40	0.6 - 30	0.8 - 40	
		Min. 0.8 - 40 l _n /min	Max	1.12 - 150	0.64 - 95	0.42 - 68	0.8 - 150	0.62 - 79	0.84 - 130	1.12 - 180	0.8 - 150	0.6 - 77	0.8 - 140	
F-112AC - M20	F-202AV - M20 ¹⁾	Min. 1.4 - 70 l _n /min	Min	2 - 100	1.1 - 55	0.7 - 35	1.4 - 70	1 - 50	1.4 - 70	2 - 100	1.4 - 70	1 - 50	1.4 - 70	
		Nom. 1.4 - 200 l _n /min	Max	2 - 250	1.1 - 170	0.7 - 120	1.4 - 250	1 - 130	1.4 - 200	2 - 300	1.4 - 250	1 - 130	1.4 - 250	
F-113AC - M50	F-203AV - M50 ¹⁾	Max. 1.4 - 250 l _n /min	Min	5.4 - 270	3.2 - 160	2.2 - 110	4 - 200	3 - 150	4.2 - 210	5.6 - 280	4 - 200	3 - 150	4 - 200	
		Min. 4 - 200 l _n /min	Max	5.4 -										

> Model number identification



F-112AC Mass Flow Meter



F-203AV Mass Flow Controller for high flow applications



F-231M Mass Flow Controller for high pressure applications


Bronkhorst®