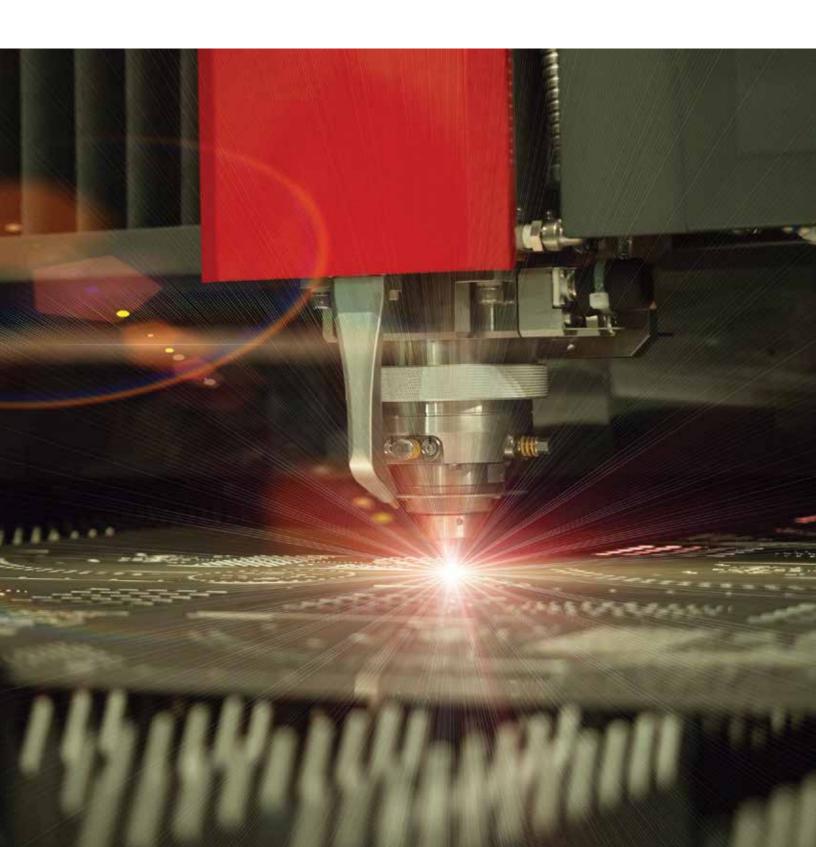


# 2019 catalog

For CO<sub>2</sub> and fiber laser consumables





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## CO<sub>2</sub> and fiber laser nozzles

## Nozzle options

All Centricut nozzles are engineered and manufactured to the highest standards. Select the OEM quality nozzle best suited for your application needs

### Copper

Most commonly used nozzle offering good durability and nozzle life. Primary nozzle type for fiber lasers.

### Chrome plated

Shiny, mirror-like finish provides increased spatter resistance, improved durability and longer life than copper nozzles. Not recommended for use on fiber lasers.

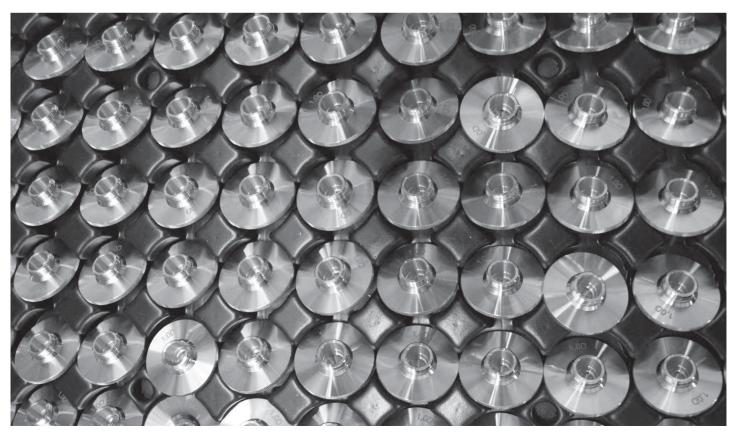
Look for CP in the part number to identify a chrome plated nozzle

### Hard chrome plated

Premium nozzles offering the highest level of durability and longest nozzle life. These nozzles are not as shiny as chrome plated and have a dull appearance. Not recommended for use on fiber lasers.

Look for HCP in the part number to identify a hard chrome nozzle.

| CP<br>(chrome plated)                   | Nozzles plated with chrome for increased durability. These nozzles are easier to clean, resist damage due to 'tip-ups' and have better spatter resistance over non-plated nozzles. For use in all laser cutting applications.     |
|---|---|
| Conical                                 | Conical internal geometry for high pressure, non-ferrous cutting applications using nitrogen, air or argon.   |
| Cylindrical                             | Cylindrical internal geometry for low pressure, mild steel cutting applications using oxygen.   |
| Double                                  | Insert pressed into a standard cylindrical nozzle for improved edge quality, laminar gas flow and spatter resistance. Primarily used in mild steel applications.  |
| HCP<br>(hard chrome plated)             | Enhanced durability chrome plated nozzles. These nozzles are easier to clean, resist damage due to 'tip-ups' and have better spatter resistance over non-plated nozzles. For use in all laser cutting applications.               |
| HP (high pressure)<br>HD (high density) | Conical style nozzle for high pressure, non-ferrous cutting applications using nitrogen, air or argon.  |
| Inner                                   | Also referred to as a 'nozzle insert'. Works in conjunction with an outer nozzle to create a double nozzle. Primarily used in mild steel applications.  |
| Low pressure                            | Cylindrical style nozzle for low pressure, mild steel cutting applications using oxygen.  |
| Outer                                   | Works in conjunction with an inner nozzle to create a double nozzle. Primarily used in mild steel applications.   |
| Shower                                  | Nozzles with a center orifice surrounded by smaller jets. The smaller jets focus the assist gas into the kerf, creating improved edge quality and the ability to cut thicker material. Primarily used in mild steel applications. |



## CO<sub>2</sub> and fiber laser optics

#### Optics key

| Lens       |                      |
|------------|----------------------|
| MEN        | Meniscus             |
| PLX        | Plano-convex         |
| MTD        | Mounted              |
| Not MTD    | Not mounted          |
| P0         | Plano                |
| MP5 or ULA | Ultra low absorption |
| AR         | Anti-reflection      |
| ZNSE       | Sinc-selinide        |
| FS         | Fused silica         |
| DIA        | Diameter             |
| FL         | Focal length         |
| ET         | Edge thickness       |
| WD         | Working distance     |

### How to handle optics

Follow these easy steps, when cleaning or changing your optic, to help maximize the life and performance of your lens

- Avoid touching coated surfaces of the lens and hold the optic by its sides
- Wear powder-free finger cots or latex gloves when handling
- Do not use any tools or sharp objects when handling the optic or when removing it from its packaging
- Ensure the work surface is clean and free of oils, grease and dirt
- Do not place the optic on hard surfaces as they scratch easily
- Once the optic has been unpacked, carefully place it on the lens tissue in which it was originally wrapped

### **Optics disposal**

It is important to dispose of used laser optics at a licensed industrial waste facility which is in compliance with all local, state, and federal regulations. If you don't have access to a licensed industrial waste facility, and purchased your laser optics through Centricut, you may return them to Centricut for proper disposal. This service is only available to Centricut customers.

- Include return authorization and invoice numbers
- Be sealed in a plastic bag to minimize any hazards
- Remove excess ZnSe powder prior to sealing

\*Acceptance of goods will be refused if not packaged correctly or if the return authorization number isn't included



## **Optics**

| Centricut<br>part number | Reference number         | Туре    | Material | Diameter | Focal length | Edge<br>thickness |
|--------------------------|--------------------------|---------|----------|----------|--------------|-------------------|
| Fiber laser lens         |                          |         |          |          |              |                   |
| NT375-7955               |                          | PLX     | FS       | 30 mm    | 123 mm       | 3.82 mm           |
| TR300-9799               |                          | PLX     | FS       | 30 mm    | 146 mm       | 8.0 mm            |
| TR300-3107               |                          | PLX     | FS       | 40 mm    | 150 mm       | 8.0 mm            |
| AM313-0238               | 7710238, 71565737        | PLX     | FS       | 50.8 mm  | 190 mm       | 11.4 mm           |
| SA384-0022               | 316-301-0022, 970128     | PLX     | FS       | 25.4 mm  | 200 mm       | 6.35 mm           |
| SA384-0026               | 316-301-0026, ESTFL02119 | PLX     | FS       | 38.1 mm  | 210 mm       | 6.35 mm           |
| PR361-8988NM             | 968988, 344631           | PLX     | FS       | 1.5"     | 5.0"         | .280"             |
| PR361-2284               | 968987, 470321           | PLX     | FS       | 1.5"     | 7.5"         | 0.28              |
| MB312-8858               |                          | PLX     | FS       | 2.0"     | 7.5"         | .45"              |
| PR361-0773               | 970773/M15-15-B X-SP-7MM | PLX MTD | FS       | 1.5"     | 5.0"         | .275"             |
| PR361-8988               | LH968988PVL, 576.41.005  | PLX MTD | FS       | 1.5"     | 5.0"         | .280"             |

| Centricut<br>part number | Reference number  | Material | Diameter  | Edge<br>thickness |
|--------------------------|---|----------|-----------|-------------------|
| Fiber laser window       |   |          |           |                   |
| PT317-1424               | P0588-1022-00001  | FS       | 21.5 mm   | 2.0 mm            |
| PT317-0589               | 970397, 6930003260, P0589-360-00002, R26RT006410, R26ZZC90110 | FS       | 22.35 mm  | 4.0 mm            |
| PT317-9360               | 6930003260, P0589-360-00001                                   | FS       | 22.35 mm  | 4.0 mm            |
| MB312-2336               |   | FS       | 25.4 mm   | 4.0 mm            |
| PT317-0010               | P0253-1034-00001  | FS       | 30.0 mm   | 1.5 mm            |
| TR300-6719               | 766719, P0795-1201-00002                                      | FS       | 30.0 mm   | 5.0 mm            |
| SA384-0007               | 316-304-0007, ESTFL001407, 632755-117                         | FS       | 32.0 mm   | 6.35 mm           |
| TR300-4767               | 1614767   | FS       | 34.0 mm   | 4.9 mm            |
| PR361-0089               | 1057.81000.089  | FS       | 35.0 mm   | 1.5 mm            |
| BY314-5746               | 968752, 10045746, 10-02-01-5511                               | QTZ      | 36.0 mm   | 5.0 mm            |
| PR361-0474               | 970474  | FS       | 37.0 mm   | 4.0 mm            |
| PT317-1551               | P0595-61551, P0595-58601-61551                                | FS       | 37.0 mm   | 7.0 mm            |
| PT317-1425               |   | FS       | 38.0 mm   | 5.2 mm            |
| CN307-3987               | 913987, 71598028  | FS       | 38.1 mm   | 1.6 mm            |
| MZ315-5350               | Z50SA015350, W495   | FS       | 42.0 mm   | 9.0 mm            |
| PT317-5919               | 77005919  | FS       | 48.0 mm   | 7.0 mm            |
| PT347-0000               | OG Y D50 d2 HII   | FS       | 50.0 mm   | 2.0 mm            |
| PT317-1789               | 284.0402, 971789, 717062                                      | FS       | 50.0 mm   | 3.18 mm           |
| MB312-0137               | 633744-137  | FS       | 50.0 mm   | 8.0 mm            |
| AM313-0026               | 71570026  | FS       | OCTAGONAL | 1.5 mm            |

| Centricut<br>part number | Reference number   | Туре | Material | Diameter | Focal length | Edge<br>thickness |
|--------------------------|--|------|----------|----------|--------------|-------------------|
| CO <sub>2</sub> lenses   |  |      |          |          |              |                   |
| LL342-1819               | 166634, 61819  | MEN  | ZNSE     | 1.1"     | 5.0"         | .236"             |
| TR300-0163               | 350163, 861143, LMZ1.5-0.29-10.00-2048                                       | MEN  | ZNSE     | 1.5"     | 10.0"        | .290"             |
| TR300-6477               | 726477   | MEN  | ZNSE     | 1.5"     | 10.0"        | .354"             |
| BY314-0185               | 4-00185, 4-00372, 142375, 60603  | MEN  | ZNSE     | 1.5"     | 3.75"        | .236"             |
| TR300-6104               | 346104, 61962, 831393  | MEN  | ZNSE     | 1.5"     | 3.75"        | .290"             |
| BY314-0736               | 414323, 4-10736  | MEN  | ZNSE     | 1.5"     | 3.75"        | .354"             |
| BY314-0186               | 60260, 507790, 4-00186. 110111   | MEN  | ZNSE     | 1.5"     | 5.0"         | .236"             |
| TR300-8114               | 088114, 60696, 406294. 110109, 61014, 658108, 29100023, 6930001002           | MEN  | ZNSE     | 1.5"     | 5.0"         | .290"             |
| BY314-5094               | 767963, 60615, 4-05094, 110113, 358186, 62710                                | MEN  | ZNSE     | 1.5"     | 5.0"         | .354"             |
| PR361-0004               | 62709, 621644, 120216  | MEN  | ZNSE     | 1.5"     | 5.0"         | .354"             |
| PT317-0001               | 61851, 312370  | MEN  | ZNSE     | 1.5"     | 7.5"         | .125"             |
| BY314-0187               | 784964, 60602, 4-00187, 110112   | MEN  | ZNSE     | 1.5"     | 7.5"         | .236"             |
| TR300-7517               | 097517, 60697, 702232, 110110, 61983   | MEN  | ZNSE     | 1.5"     | 7.5"         | .290"             |
| LL342-1171               | 61171  | MEN  | ZNSE     | 1.5"     | 7.5"         | .310"             |
| BY314-5095               | 60616, 4-05095, 570721, 110114, 361129                                       | MEN  | ZNSE     | 1.5"     | 7.5"         | .354"             |
| BY314-8637               | 698637   | MEN  | ZNSE     | 1.5"     | 7.5"         | .354"             |
| TR300-1972               | 61961, 141972, 977976  | MEN  | ZNSE     | 1.5"     | 8.85"        | .290"             |
| TR300-8123               | 518123   | MEN  | ZNSE     | 1.575"   | 6.102"       | .295"             |
| LV333-0176               | 480176, 29100115   | MEN  | ZNSE     | 1.75"    | 5.0"         | .354"             |
| LV333-1551               | 981551, LMZ2.0-0.380-10.0-2053, 29100061S                                    | MEN  | ZNSE     | 2.0"     | 10.0"        | .380"             |
| PT317-6326               | 206326   | MEN  | ZNSE     | 2.0"     | 5.0"         | .378"             |
| LV333-1004               | 458138, LMZ2.0-0.380-5.00-2051, PLLMZ0024, 29100154                          | MEN  | ZNSE     | 2.0"     | 5.0"         | .380"             |
| CN307-2376               | 61405, 695399, 922376, 232771, 60698, 29100055                               | MEN  | ZNSE     | 2.0"     | 7.5"         | .380"             |
| AM313-0305               | 61161, 81140305, LPCZ-1.10-0.16-5.0-1044, PLLPZ0132, 561067                  | PLX  | ZNSE     | 1.1"     | 5.0"         | .160"             |
| AM313-6602               | 726602   | PLX  | ZNSE     | 1.1"     | 7.5"         | .160"             |
| AM313-0657               | 600657, 71502030, LPCZ-1.5-0.30-10.0-1128                                    | PLX  | ZNSE     | 1.5"     | 10.0"        | .300"             |
| TK374-2235               | 312235   | PLX  | ZNSE     | 1.5"     | 12.5"        | .300"             |
| PT317-8950               | 148950   | PLX  | ZNSE     | 1.5"     | 2.5"         | .085"             |
| MZ315-0130               | 60830, Z50MB000130, 962834, 766479   | PLX  | ZNSE     | 1.5"     | 5.0"         | .118"             |
| TR300-0002               | 61163, LMZ1.5-0.16-5.00-2043, 706491, 907557, PLCZ-1.5-0.16-5.0-1116         | PLX  | ZNSE     | 1.5"     | 5.0"         | .160"             |
| MZ315-0160               | 60770, 227092, Z50MB000130H, LPCZ-1.5-0.236-5.0-1122, 834-319-002            | PLX  | ZNSE     | 1.5"     | 5.0"         | .236"             |
| PR361-9011               | 834-319-011, 60905, 658108, ZC15500300, Z50MB000400, 578662, MLL00016        | PLX  | ZNSE     | 1.5"     | 5.0"         | .300"             |
| MB312-500                | W500, 60905, 110144, LPCZ-1.5-0.30-5.0-1125, PLLPZ0132                       | PLX  | ZNSE     | 1.5"     | 5.0"         | .310"             |
| CN307-8085               | 941031, 61001, 908085, ZC15513280, 110092, PLLPZ0033                         | PLX  | ZNSE     | 1.5"     | 5.0"WD       | .280"             |
| PR361-0003               | 60784, LPCZ-1.5-0.236-7.5-1123   | PLX  | ZNSE     | 1.5"     | 7.5"         | .236"             |
| PR361-9012               | 834-319-012, 60906, 618938, 306068, 741363, 60882, 299133, 71501070NM, 62649 | PLX  | ZNSE     | 1.5"     | 7.5"         | .300"             |
| MB312-018                | 60906, W018, 383862, 60906LA, W018, 62649ULA, 383862, 62649LA                | PLX  | ZNSE     | 1.5"     | 7.5"         | .310"             |
| CN307-9484               | 909484, 61002, 464497, 100096, LPCZ-1.5-0.280-5.13-1007, PLLPZ0052           | PLX  | ZNSE     | 1.5"     | 7.5"WD       | .280"             |
| PT317-8275               | 628275, W502A, 630736-117  | PLX  | ZNSE     | 2.0"     | 10.0"        | .310"             |
| PT317-0537               | 960537   | PLX  | ZNSE     | 2.0"     | 10.0"        | .380"             |
| CN307-4498               | 154498, 926274   | PLX  | ZNSE     | 2.0"     | 10.0"WD      | .380"             |
| TK374-7338               | 197338   | PLX  | ZNSE     | 2.0"     | 11.25"       | .310"             |
| MZ315-5980               | 145980   | PLX  | ZNSE     | 2.0"     | 5.0"         | .300"             |
| MB312-505                | W505, 110169, PLLPZ0162, 304725, 61003, Z50ZZ005160                          | PLX  | ZNSE     | 2.0"     | 5.0"         | .310"             |
| MZ315-0516A              | 61019, Z50ZZ00516A, Z50ZZ013480, 81140307, 741363                            | PLX  | ZNSE     | 2.0"     | 5.0"         | .380"             |

| Centricut<br>part number        | Reference number   | Туре    | Material | Diameter | Focal length | Edge<br>thickness |
|---------------------------------|--|---------|----------|----------|--------------|-------------------|
| CO <sub>2</sub> lenses (continu | ed)  |         | _        | ,        | ,            |                   |
| CN307-0676                      | 870676, 61514, LPCZ-2.0-0.38-5.19-1141, PLLPZ0116                        | PLX     | ZNSE     | 2.0"     | 5.0"WD       | .380"             |
| NT375-4494                      | 634494, LPCZ-2.0-0.30-7.5-1133   | PLX     | ZNSE     | 2.0"     | 7.5"         | .300"             |
| MB312-510                       | W510, 61004, 892020, 110122, PLLPZ0138                                   | PLX     | ZNSE     | 2.0"     | 7.5"         | .310"             |
| MZ315-0520A                     | 61405, 232771, Z50ZZ00520A, MLL00018, Z50ZZ005200, Z50ZZ013470, 81140186 | PLX     | ZNSE     | 2.0"     | 7.5"         | .380"             |
| CN307-1603                      | 61515, 781603, LPCZ-2.0-0.38-7.67-1143, PLLPZ0115                        | PLX     | ZNSE     | 2.0"     | 7.5" WD      | .380"             |
| TK374-3478                      | 541344, 263478, Z50ZZ00530A, LPCZ-2.0-0.31-7.45-1137                     | PLX     | ZNSE     | 2.0"     | 8.75"        | .310"             |
| TK374-6670                      | 236670, 61690, Z50ZZ00550A   | PLX     | ZNSE     | 2.5"     | 10.0"        | .390"             |
| TK374-1592                      | 178937   | PLX     | ZNSE     | 2.5"     | 11.25"       | .310"             |
| TK374-8593                      | 828593   | PLX     | ZNSE     | 2.5"     | 12.5"        | .390"             |
| TK374-3827                      | 243827, Z50ZZ00540A, LPCZ-2.5-0.31-8.75-1145                             | PLX     | ZNSE     | 2.5"     | 8.75"        | .310"             |
| AM313-0221                      | 81140221, 6067639  | PLX MTD | ZNSE     | 1.5"     | 3.75"        | .300"             |
| AM313-0306                      | 81140306, 65024, 578662/M16-15-1C-P5.0, PLLPZ0133, 6874793               | PLX MTD | ZNSE     | 1.5"     | 5.0"         | .300"             |
| AM313-1216                      | 578662/M20-15-1C-P5.0, 9001216A, 71501072, 7973109, 6360374              | PLX MTD | ZNSE     | 1.5"     | 5.0"         | .300"             |
| AM313-8662                      | 578662/M21-15-1C-P5.0, 6060415   | PLX MTD | ZNSE     | 1.5"     | 5.0"         | .300"             |
| AM313-9830                      | 65101, 578662, 6547252   | PLX MTD | ZNSE     | 1.5"     | 5.0"         | .300"             |
| AM313-1215                      | 9001215A, 306068/M21-15-1C-P7.5, 7973110, 71501070, 6395647              | PLX MTD | ZNSE     | 1.5"     | 7.5"         | .300"             |
| AM313-9831                      | 71369831, 65102, 6550214   | PLX MTD | ZNSE     | 1.5"     | 7.5"         | .300"             |
| AM313-10F1                      | 680154-001, 71710061, 6021844  | PLX MTD | ZNSE     | 2.0"     | 10.0"        | .380"             |
| AM313-0307                      | 65035, 81140307, 741363, 6068456   | PLX MTD | ZNSE     | 2.0"     | 5.0"         | .380"             |
| AM313-50F1                      | 71710059, 741363M30-20-1C-P5.0, 6296946                                  | PLX MTD | ZNSE     | 2.0"     | 5.0"         | .380"             |
| AM313-0400                      | 306068, 65025, 81140400, 6022704   | PLX MTD | ZNSE     | 2.0"     | 7.5"         | .300"             |
| AM313-0186                      | 65038, 81140186, PLLPZ0156, 6068413                                      | PLX MTD | ZNSE     | 2.0"     | 7.5"         | .380"             |
| AM313-75F1                      | 232771M31-20-1C-P7.5, 71710030, 6243925                                  | PLX MTD | ZNSE     | 2.0"     | 7.5"         | .380"             |
| BY314-7014MP5                   | 460386, 4-07014  | MEN     | ZNSE MP5 | 1.5"     | 10.0"        | .354"             |
| 3Y314-0186MP5                   | 4-00186, 528717, 60260LA   | MEN     | ZNSE MP5 | 1.5"     | 5.0"         | .236"             |
| TR300-8114MP5                   | 60696LA, 312503, 29100023, 88114, PLLPZ0125B                             | MEN     | ZNSE MP5 | 1.5"     | 5.0"         | .290"             |
| 3Y314-5094MP5                   | 123397, 4-07475, 60615LA, LMZ1.5-0.354-5.0-2008                          | MEN     | ZNSE MP5 | 1.5"     | 5.0"         | .354"             |
| BY314-0187MP5                   | 714512, 60602LA, 4-00187   | MEN     | ZNSE MP5 | 1.5"     | 7.5"         | .236"             |
| TR300-7517MP5                   | 60697LA, 97517, 474644, PLLPZ0126B                                       | MEN     | ZNSE MP5 | 1.5"     | 7.5"         | .290"             |
| 3Y314-5095MP5                   | 602033, 60616LA, 4-07476, LMZ1.5-0.354-7.5-2009, PLLPZ0130B, 62710       | MEN     | ZNSE MP5 | 1.5"     | 7.5"         | .354"             |
| BY314-8294MP5                   | 996707, 10048294   | MEN     | ZNSE MP5 | 1.5"     | 9.0"         | .354"             |
| HW405-4913                      | 114913   | MEN     | ZNSE MP5 | 2.0"     | 10.0"        | .379"             |
| HW405-5270                      | 355270   | MEN     | ZNSE MP5 | 2.0"     | 5.0"         | .378"             |
| HW405-7143                      | 527143, 467572, 60698LA, 291005-5, 308332, PLLMZ0025B                    | MEN     | ZNSE MP5 | 2.0"     | 7.5"         | .379"             |
| MZ315-0160MP5                   | 60770LA, 857048, Z50MB000160   | PLX     | ZNSE MP5 | 1.5"     | 5.0"         | .236"             |
| MZ315-0400MP5                   | 106106, PLLPZ0132B, 60905LA, Z50MB000400, 62670ULA                       | PLX     | ZNSE MP5 | 1.5"     | 5.0"         | .300"             |
| CN307-8085MP5                   | 61001LA, 794914, 908085,   | PLX     | ZNSE MP5 | 1.5"     | 5.0"WD       | .280"             |
| MB312-018MP5                    | 383862   | PLX     | ZNSE MP5 | 1.5"     | 7.5"         | .300"             |
| CN307-9484MP5                   | PLLPZ0052B   | PLX     | ZNSE MP5 | 1.5"     | 7.5"WD       | .315"             |
| MB312-505MP5                    | 61003LA, 922203, W505  | PLX     | ZNSE MP5 | 2.0"     | 5.0"         | .310"             |
| AM313-0307NMP5                  | 81140307, 61019LA, 753010  | PLX     | ZNSE MP5 | 2.0"     | 5.0"         | .380"             |
| CN307-0211MP5                   | 540211, 61019LA, 922377  | PLX     | ZNSE MP5 | 2.0"     | 5.0"WD       | .380"             |
| MB312-510MP5                    | 61004LA, 635061, W510,   | PLX     | ZNSE MP5 | 2.0"     | 7.5"         | .310"             |
| CN307-2376MP5                   | 329011, 922376, 61515ULA,  | PLX     | ZNSE MP5 | 2.0"     | 7.5"         | .380"             |
| MZ315-0520AMP5                  | 392125, 61405LA, Z50ZZ000520A, PLLPZ0135B, 81140186 61405ULA             | PLX     | ZNSE MP5 | 2.0"     | 7.5"         | .380"             |

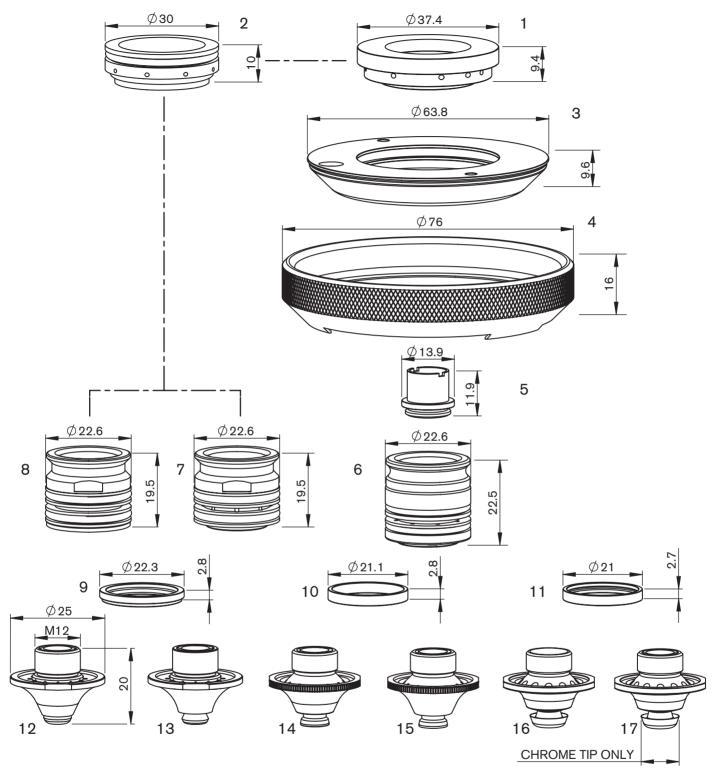
| Centricut<br>part number         | Reference number  | Туре    | Material | Diameter | Focal length | Edge<br>thickness |
|----------------------------------|---|---------|----------|----------|--------------|-------------------|
| CO <sub>2</sub> lenses (continue | d)  |         |          |          |              |                   |
| AM313-0306MP5                    | 65024LA, 81140306, 106106, M16-15-1C-P5.0, 6936448              | PLX MTD | ZNSE MP5 | 1.5"     | 5.0"         | .300"             |
| AM313-1216MP5                    | 106106, M20-15-1C-P5.0, 6071896                                 | PLX MTD | ZNSE MP5 | 1.5"     | 5.0"         | .300"             |
| AM313-9830MP5                    | 71369830, 106106, 65101LA, 106106/M16-15-1C-P5.0-A2-NI-1A       | PLX MTD | ZNSE MP5 | 1.5"     | 5.0"         | .300"             |
| AM313-0400MP5                    | 65025LA, 383862/M16-15-1C-P7.5-A2-NI-1A, 81140400, 383862       | PLX MTD | ZNSE MP5 | 1.5"     | 7.5"         | .300"             |
| AM313-1215MP5                    | M21-15-1C-P7.5, 383862, 6071853                                 | PLX MTD | ZNSE MP5 | 1.5"     | 7.5"         | .300"             |
| AM313-9831MP5                    | 65102LA, 71369831, 383862                                       | PLX MTD | ZNSE MP5 | 1.5"     | 7.5"         | .300"             |
| AM313-0307MP5                    | 81140307, M16-20-1C-P5.0, 753010, 65035LA, 753010M16-20-1C-P5.0 | PLX MTD | ZNSE MP5 | 2.0"     | 5.0"         | .380"             |
| AM313-0186MP5                    | 392125, 65038LA, M16-20-1C-P7.5, 81140186, 6816292              | PLX MTD | ZNSE MP5 | 2.0"     | 7.5"         | .380"             |

## Accessories

| Centricut part<br>number | Reference number | Description                              | Pkg<br>qty |
|--------------------------|------------------|--|------------|
| TR300-6452               |                  | Lens cleaning Tiffen paper (50 pcs)      | 1          |
| TR300-1115               |                  | Lens cleaning pre-cut cotton (100 pcs)   | 1          |
| TR300-1010               |                  | Dropper, lens cleaning fluid             | 1          |
| TR300-1112               |                  | Optical cleaning fluid                   | 1          |
| TR300-0699               | 70675699 REVA    | Lens cleaning swabs (25 pcs)             | 1          |
| TR300-7991               | 27991            | Polyester wipes 4" x 4" (100 pcs)        | 1          |
| TR301-0282               |                  | Injector                                 | 1          |
| TR300-LSA                |                  | Lens stress analyzer                     | 1          |
| TR300-255                |                  | Magnifying loop                          | 1          |
| TR300-271                |                  | Base, mirror maintenance                 | 1          |
| TR300-7388               | 787388           | Mirror polish .1UM 250ML                 | 1          |
| MZ335-115                | ALI115/M         | MZ-Wire, Indium .8 mm x 125 mm 1.5" Lens | 1          |
| MZ335-120                | ALI120/M         | MZ-Wire, Indium .8 mm x 160 mm 2.0" Lens | 1          |



### Amada<sup>®</sup>



### Consumables

|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description       | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------|-------------------|------------|
| 1 | AM367-2349               | AL372                 | 7973497, 71712349   | AM-Holder, PTFE** | 1          |
| 2 | AM367-2026               | AL340                 | 71502026            | AM-Holder, PTFE** | 1          |
| 3 | AM367-2342               | AL456XH               | 71712342            | AM-Cover kit      | 1          |
| 4 | AM367-2341               | AL455XH               | 71712341            | AM-Nut kit        | 1          |





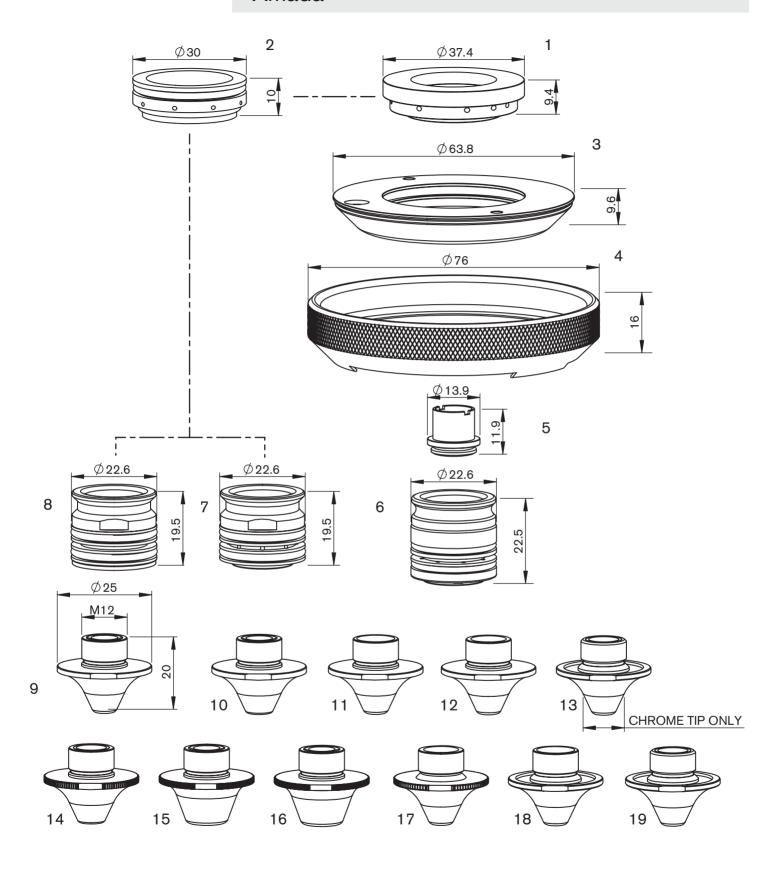
### Amada®

|    | Centricut              | Esse A      | Reference                              |  | Pkg |
|----|------------------------|-------------|--|--|-----|
|    | part number            | part number | number                                 | Description  | qty |
| 5  | AM367-6438             | AL392       | 71716438, 71798350                     | AM-Inner for adapter                                   | 1   |
|    | AM367-0360             | AL360       | 71712350, 7973459                      | AM-Nozzle adapter w/holes                              | 1   |
| 6  | AM367-0364             | AL360/AM    | 71712350, 7973459                      | AM-Nozzle adapter w/holes and inner                    | 1   |
|    | AM367-0397 (not shown) | AL397       |  | AM-0-ring kit for adapter (AM367-0360/0364)            | 1   |
| 7  | AM367-2036             | AL248       | 71502036                               | AM-Nozzle adapter w/8 holes                            | 1   |
| 8  | AM367-3036             | AL348       | 71502036                               | AM-Nozzle adapter w/12 holes                           | 1   |
| 9  | AM367-0853             | AL233       |  | AM-O-ring , PTFE*                                      | 1   |
| 10 | AM367-5853             | AL234       | 71515853                               | AM-Ring, PTFE*   | 1   |
| 11 | AM367-2340             | AL361       | 71712340                               | AM-Ring w/groove, PTFE*                                | 1   |
| 10 | AM386-2025CP           | L1155X      | 71502039, 71461026                     | AM-Nozzle double WACS w/holes, 2.5 mm CP               | 1   |
| 12 | AM386-2041CP           | L1159X      | 71502040                               | AM-Nozzle double WACS w/holes, 4.0 mm CP               | 1   |
|    | AM367-1014CP           | L1041X      | 71461026                               | AM-Nozzle double WACS w/holes, 1.4 mm CP               | 1   |
|    | AM367-1017CP           | L1043X      | 71461026                               | AM-Nozzle double WACS w/holes, 1.7 mm CP               | 1   |
| 10 | AM367-1020CP           | L1044X      | 71461026                               | AM-Nozzle double WACS w/holes, 2.0 mm CP               | 1   |
| 13 | AM367-2039             | L1045X      | 71502039, 71515850                     | AM-Nozzle double WACS w/holes, 2.5 mm CP               | 1   |
|    | AM367-2039-T NEW       | L1045X/T    |  | AM-Nozzle double WACS w/holes, 2.5 mm CP (with o-ring) | 1   |
|    | AM367-2040             | L1049X      | 71502040                               | AM-Nozzle double WACS w/holes, 4.0 mm CP               | 1   |
| 14 | AM367-2336             | L1568X      |  | AM-Nozzle WACS, S1.2 mm CP                             | 1   |
|    | AM367-1352CP           | L1352X      | 1576260                                | AM-Nozzle double WACS, D1.4 mm CP                      | 1   |
|    | AM367-1160CP           | L1352X/TG   |  | AM-Nozzle double WACS w/Collar, D1.4 mm CP             | 1   |
|    | AM367-1353CP NEW       | L1353X      |  | AM-Nozzle double WACS, D1.7 mm CP                      | 1   |
|    | AM367-1162CP           | L1353X/TG   |  | AM-Nozzle double WACS w/Collar, D1.7 mm CP             | 1   |
|    | AM367-1354CP           | L1354X      |  | AM-Nozzle double WACS, D2.0 mm CP                      | 1   |
|    | AM367-1164CP           | L1354X/TG   |  | AM-Nozzle double WACS w/Collar, D2.0 mm CP             | 1   |
|    | AM367-1355CP           | L1355X      | 71502039, 1576400A, 71461026, 1576400D | AM-Nozzle double WACS, D2.5 mm CP                      | 1   |
|    | AM367-1156CP           | L1355X/TG   | 71712335                               | AM-Nozzle double WACS w/Collar, D2.5 mm CP             | 1   |
| 15 | AM367-1166CP NEW       | L1356X      |  | AM-Nozzle double WACS, D3.0 mm CP                      | 1   |
|    | AM367-1167CP NEW       | L1356X/TG   |  | AM-Nozzle double WACS w/Collar, D3.0 mm CP             | 1   |
|    | AM367-1168CP NEW       | L1357X      |  | AM-Nozzle double WACS, D3.5 mm CP                      | 1   |
|    | AM367-1169CP NEW       | L1357X/TG   |  | AM-Nozzle double WACS w/Collar, D3.5 mm CP             | 1   |
|    | AM367-1158CP NEW       | L1359X      | 71712336, 71461158, 1576402D           | AM-Nozzle double WACS, D4.0 mm CP                      | 1   |
|    | AM367-1157CP           | L1359X/TG   |  | AM-Nozzle double WACS w/Collar, D4.0 mm CP             | 1   |
|    | AM367-1159CP NEW       | L1360X      |  | AM-Nozzle double WACS, D5.0 mm CP                      | 1   |
|    | AM367-1165CP           | L1360X/TG   |  | AM-Nozzle double WACS w/Collar, D5.0 mm CP             | 1   |
|    | AM367-0019             | L1653XH     |  | AM-Nozzle fiber WACS, SO.8 mm Fe HCP                   | 1   |
|    | AM367-0019C            | L1653XH/TG  |  | AM-Nozzle w/collar fiber WACS, S0.8 mm Fe HCP          | 1   |
|    | AM367-0030             | L1654XH     | 71570030                               | AM-Nozzle fiber WACS, S1.0 mm Fe HCP                   | 1   |
|    | AM367-0030C            | L1654XH/TG  | 71570030                               | AM-Nozzle w/collar fiber WACS, S1.0 mm Fe HCP          | 1   |
|    | AM367-0023             | L1655XH     | 71570023                               | AM-Nozzle fiber WACS, S1.2 mm Fe HCP                   | 1   |
|    |                        |             |  | ,  |     |
| 16 | AM367-0023C            | L1655XH/TG  | 71570023                               | AM-Nozzle w/collar fiber WACS, S1.2 mm Fe HCP          | 1   |
|    | AM367-0024             | L1656XH     |  | AM-Nozzle fiber WACS, S1.4 mm Fe HCP                   | 1   |
|    | AM367-0024C            | L1656XH/TG  |  | AM-Nozzle w/collar fiber WACS, S1.4 mm Fe HCP          | 1   |
|    | AM367-0027             | L1657XH     |  | AM-Nozzle fiber WACS, S1.7 mm Fe HCP                   | 1   |
|    | AM367-0027C NEW        | L1657XH/TG  |  | AM-Nozzle w/collar fiber WACS, S1.7 mm Fe HCP          | 1   |
|    | AM367-0026             | L1658XH     |  | AM-Nozzle fiber WACS, S2.0 mm Fe HCP                   | 1   |
|    | AM367-0026C            | L1658XH/TG  |  | AM-Nozzle w/collar fiber WACS, S2.0 mm Fe HCP          | 1   |
|    | AM367-1900CP           | L1900XH     | 71568227                               | AM-Nozzle double fiber, D1.2 mm Fe HCP                 | 1   |
|    | AM367-1900CP-C NEW     | L1900XH/TG  |  | AM-Nozzle double fiber w/collar, D1.2 mm Fe HCP        | 1   |
| 17 | AM367-1901CP           | L1901XH     |  | AM-Nozzle double fiber, D1.5 mm Fe HCP                 | 1   |
|    | AM367-1901CP-C NEW     | L1901XH/TG  |  | AM-Nozzle double fiber w/collar, D1.5 mm Fe HCP        | 1   |

<sup>\*</sup> PolyTetraFluoroEthylene is a fluorocarbon-based polymer and is commonly abbreviated PTFE. The Teflon® brand of PTFE is manufactured only by DuPont and is not sold by Hypertherm. Hypertherm purchases other brands of PTFE from various high quality manufacturers.



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### Amada®

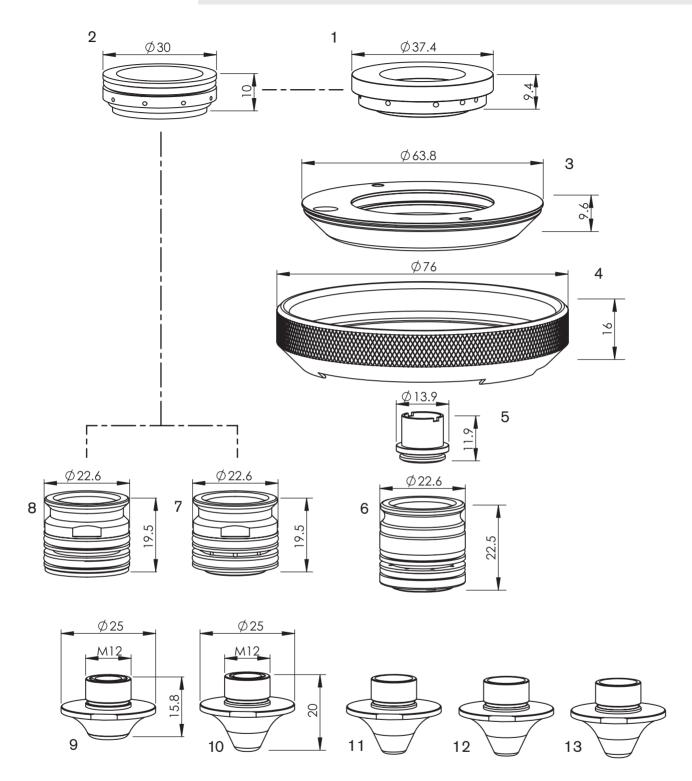
|    | Centricut              | Esse A      | Reference            |   | Pkg |
|----|------------------------|-------------|----------------------|---|-----|
|    | part number            | part number | number               | Description                                   | qty |
| 1  | AM367-2349             | AL372       | 7973497, 71712349    | AM-Holder, PTFE**                             | 1   |
| 2  | AM367-2026             | AL340       | 71502026             | AM-Holder, PTFE**                             | 1   |
| 3  | AM367-2342             | AL456XH     | 71712342             | AM-Cover kit                                  | 1   |
| 4  | AM367-2341             | AL455XH     | 71712341             | AM-Nut kit                                    | 1   |
| 5  | AM367-6438             | AL392       | 71716438, 71798350   | AM-Inner for adapter                          | 1   |
| 6  | AM367-0360             | AL360       | 71712350, 7973459    | AM-Nozzle adapter w/holes                     | 1   |
| 0  | AM367-0364             | AL360/AM    | 71712350 and 7973459 | AM-Nozzle adapter w/holes and inner           | 1   |
|    | AM367-0397 (not shown) | AL397       |                      | AM-0-ring kit for adapter (AM367-0360/0364)   | 1   |
| 7  | AM367-2036             | AL248       | 71502036             | AM-Nozzle adapter w/8 holes                   | 1   |
| 8  | AM367-3036             | AL348       | 71502036             | AM-Nozzle adapter w/12 holes                  | 1   |
|    | AM367-8550X NEW        | L301401X    |                      | AM-Nozzle double eco cut, D1.4 mm CP (10 pk)* | 10  |
| 9  | AM367-6789X NEW        | L301403X    | 71516789, 71501059   | AM-Nozzle double eco cut, D2.5 mm CP (10 pk)* | 10  |
| 9  | AM367-6795X NEW        | L301404X    |                      | AM-Nozzle double eco cut, D3.0 mm CP (10 pk)* | 10  |
|    | AM367-6790X NEW        | L301405X    | 71516790             | AM-Nozzle double eco cut, D4.0 mm CP (10 pk)* | 10  |
| 10 | AM367-6791CP           | L1406X      | 71501093             | AM-Nozzle double, D4.0 mm AL CP               | 1   |
| 11 | AM367-1407CPX          | L301407X    | 71502037, 71566686   | AM-Nozzle eco cut, S1.2 mm CP (10 pk)*        | 10  |
|    | AM367-1410CPX NEW      | L301410X    |                      | AM-Nozzle eco cut, S1.4 mm CP (10 pk)*        | 10  |
| 12 | AM367-1411CPX NEW      | L301411X    | 71501056, 71712720   | AM-Nozzle eco cut, S1.5 mm CP (10 pk)*        | 10  |
| 12 | AM367-1412CPX NEW      | L301412X    | 71501057, 71555124   | AM-Nozzle eco cut, S2.0 mm CP (10 pk)*        | 10  |
|    | AM367-1413CPX NEW      | L301413X    | 71516788, 71501058   | AM-Nozzle eco cut, S3.0 mm CP (10 pk)*        | 10  |
| 13 | AM367-1161CP           | L1644XH     |                      | AM-Nozzle double, D1.5 mm CP                  | 1   |
| 10 | AM367-1163CP           | L1645XH     | 71570022             | AM-Nozzle double, D2.0 mm CP                  | 1   |
| 14 | AM367-1727CP           | L1415XH     |                      | AM-Nozzle double clean cut, D2.5 mm HCP       | 1   |
| 14 | AM367-1728             | L1416XH     | 71341728, 71555121   | AM-Nozzle double clean cut, D4.0 mm HCP       | 1   |
|    | AM367-1717CP           | L1417XH     |                      | AM-Nozzle double clean cut, D5.0 mm HCP       | 1   |
| 15 | AM367-1718CP           | L1418XH     |                      | AM-Nozzle double clean cut, D6.0 mm HCP       | 1   |
| 10 | AM367-1729CP           | L1419XH     | 71341729, 71712721   | AM-Nozzle double clean cut, D7.0 mm HCP       | 1   |
|    | AM367-1092CP           | L1425X      | 71501092             | AM-Nozzle double clean cut, D7.0 mm AL CP     | 1   |
| 16 | AM367-1770CP           | L1420X      | 71712692             | AM-Nozzle double silky cut, D7.0 mm CP        | 1   |
|    | AM367-1421CP           | L1421XH     |                      | AM-Nozzle clean cut, S1.5 mm HCP              | 1   |
| 17 | AM367-1422CP           | L1422XH     | 71502043             | AM-Nozzle clean cut, S2.0 mm HCP              | 1   |
| 17 | AM367-1423CP           | L1423XH     | 71502044             | AM-Nozzle clean cut, S3.0 mm HCP              | 1   |
|    | AM367-1424CP           | L1424XH     |                      | AM-Nozzle clean cut, S2.5 mm HCP              | 1   |
|    | AM367-1561             | L1561X      | 71570021, S1.0FE     | AM-Nozzle, S1.0 mm Fe CP                      | 1   |
| 18 | AM367-1562             | L1562X      | 71570020, \$1.2FE    | AM-Nozzle FE, S1.2 mm Fe CP                   | 1   |
|    | AM367-1563             | L1563X      | S1.4FE               | AM-Nozzle, S1.4 mm Fe CP                      | 1   |
|    | AM367-0020             | L1645X      | 71570022             | AM-Nozzle double, D2.0 mm Fe CP               | 1   |
| 19 | AM367-0025             | L1646X      |                      | AM-Nozzle double, D2.5 mm Fe CP               | 1   |
|    | AM367-0040             | L1649X      |                      | AM-Nozzle double, D4.0 mm Fe CP               | 1   |

<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. AM123-4567X would be AM123-4567). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L301401X would be L401X).

<sup>\*\*</sup> PolyTetraFluoroEthylene is a fluorocarbon-based polymer and is commonly abbreviated PTFE. The Teflon® brand of PTFE is manufactured only by DuPont and is not sold by Hypertherm. Hypertherm purchases other brands of PTFE from various high quality manufacturers.

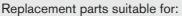


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### Consumables

|   | Centricut<br>part number |         | Reference<br>number | Description          | Pkg<br>qty |
|---|--------------------------|---------|---------------------|----------------------|------------|
| 1 | AM367-2349               | AL372   | 7973497, 71712349   | AM-Holder, PTFE**    | 1          |
| 2 | AM367-2026               | AL340   | 71502026            | AM-Holder, PTFE**    | 1          |
| 3 | AM367-2342               | AL456XH | 71712342            | AM-Cover kit         | 1          |
| 4 | AM367-2341               | AL455XH | 71712341            | AM-Nut kit           | 1          |
| 5 | AM367-6438               | AL392   | 71716438, 71798350  | AM-Inner for adapter | 1          |





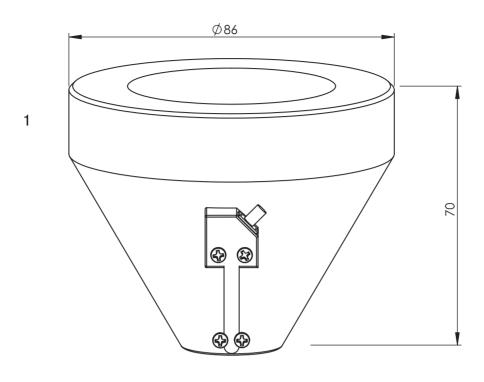
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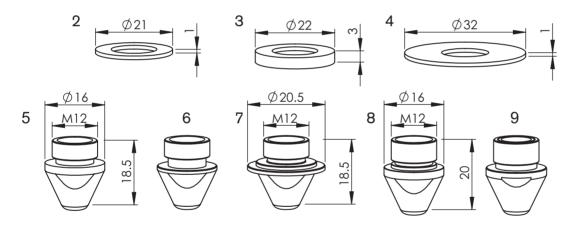
|    | Centricut              | Esse A      | Reference  |  | Pkg |
|----|------------------------|-------------|--|--|-----|
|    | part number            | part number | number   | Description  | qty |
| 6  | AM367-0360             | AL360       | 71712350, 7973459                                | AM-Nozzle adapter w/holes                          | 1   |
|    | AM367-0364             | AL360/AM    | 71712350, 7973459                                | AM-Nozzle adapter w/holes and inner                | 1   |
|    | AM367-0397 (not shown) | AL397       |  | AM-O-ring kit for adapter (AM367-0360/0364)        | 1   |
| 7  | AM367-2036             | AL248       | 71502036   | AM-Nozzle adapter w/8 holes                        | 1   |
| 8  | AM367-3036             | AL348       | 71502036   | AM-Nozzle adapter w/12 holes                       | 1   |
| 9  | AM343-2340CPS          | L565X       |  | AM-Nozzle double short, 4.0 mm CP                  | 1   |
|    | AM343-2361-1.2X NEW    | L30585X     | 1572361  | AM-Nozzle double, 1.2 mm CP (10 pk)*               | 10  |
|    | AM343-9813X NEW        | L30586X     | 71369813, 71502038, 1576396C, 71341779, 71518550 | AM-Nozzle double, 1.4 mm CP (10 pk)*               | 10  |
|    | AM343-2361-1.7X NEW    | L30574X     | 1572361, 71518548, 1572380                       | AM-Nozzle double, 1.7 mm CP (10 pk)*               | 10  |
|    | AM343-2361-2.0X NEW    | L30587X     | 1572361  | AM-Nozzle double, 2.0 mm CP (10 pk)*               | 10  |
| 10 | AM343-2361-2.5X NEW    | L30584X     | 71515394, 71516789, 1576398, 1576398B, 71501059  | AM-Nozzle double, 2.5 mm CP (10 pk)*               | 10  |
| 10 | AM343-2361-3X NEW      | L30588X     | 1572361, 71516788                                | AM-Nozzle double, 3.0 mm CP (10 pk)*               | 10  |
|    | AM343-9817X NEW        | L30589X     | 71501060, 71515395, 71516790, 1576399B,          | AM-Nozzle double, 4.0 mm CP (10 pk)*               | 10  |
|    | AM367-1037X NEW        | L301037X    |  | AM-Nozzle double, 4.0 mm /inner 2.0 mm CP (10 pk)* | 10  |
|    | AM343-2350CPX NEW      | L30583X     | 1572361  | AM-Nozzle double, 5.0 mm CP (10 pk)*               | 10  |
|    | AM343-0569X NEW        | L30569X     |  | AM-Nozzle double, 6.0 mm CP (10 pk)*               | 10  |
|    | AM367-1608HCP NEW      |             | 71341781, 71369822, 1572362, 71563584            | AM-Nozzle, 0.8 mm Hard CP                          | 1   |
|    | AM367-1610HCP NEW      |             | 1572367, 1572367A, 7156358                       | AM-Nozzle, 1.0 mm Hard CP                          | 1   |
|    | AM367-1612HCP NEW      |             | 71369812, 71461028, 1576410C, 71341778           | AM-Nozzle, 1.2 mm Hard CP                          | 1   |
|    | AM343-9812CPX          |             |  | AM-Nozzle, 1.2 mm CP (10 pk)                       | 10  |
|    | AM367-1614HCP NEW      |             | 1572362  | AM-Nozzle, 1.4 mm Hard CP                          | 1   |
|    | AM367-1615HCP NEW      |             | 1572362, 1572368B                                | AM-Nozzle, 1.5 mm Hard CP                          | 1   |
|    | AM367-1617HCP NEW      |             | 1572362  | AM-Nozzle, 1.7 mm Hard CP                          | 1   |
|    | AM367-1620HCP NEW      |             | 71515392, 71369815, 1576411B                     | AM-Nozzle, 2.0 mm Hard CP                          | 1   |
|    | AM367-1625HCP NEW      |             |  | AM-Nozzle, 2.5 mm Hard CP                          | 1   |
|    | AM367-1630HCP NEW      |             | 71515393, 1576412B, 1576112                      | AM-Nozzle, 3.0 mm Hard CP                          | 1   |
| 44 | AM367-1640HCP NEW      |             | 1572362  | AM-Nozzle, 4.0 mm Hard CP                          | 1   |
| 11 |                        | L30590X NEW | 71341781, 71369822, 1572362, 71563584            | AM-Nozzle, 0.8 mm CP (10 pk)*                      | 10  |
|    |                        | L30591X NEW | 1572367, 1572367A, 7156358                       | AM-Nozzle, 1.0 mm CP (10 pk)*                      | 10  |
|    |                        | L30592X NEW | 71369812, 71461028, 1576410C, 71341778           | AM-Nozzle, 1.2 mm CP (10 pk)*                      | 10  |
|    |                        | L30592X NEW |  | AM-Nozzle, 1.2 mm CP (10 pk)*                      | 10  |
|    |                        | L30593X NEW | 1572362  | AM-Nozzle, 1.4 mm CP (10 pk)*                      | 10  |
|    |                        | L30597X NEW | 1572362, 1572368B                                | AM-Nozzle, 1.5 mm CP (10 pk)*                      | 10  |
|    |                        | L30575X NEW | 1572362  | AM-Nozzle, 1.7 mm CP (10 pk)*                      | 10  |
|    |                        | L30594X NEW | 71515392, 71369815, 1576411B                     | AM-Nozzle, 2.0 mm CP (10 pk)*                      | 10  |
|    |                        | L30572X NEW |  | AM-Nozzle, 2.5 mm CP (10 pk)*                      | 10  |
|    |                        | L30595X NEW | 71515393, 1576412B, 1576112                      | AM-Nozzle, 3.0 mm CP (10 pk)*                      | 10  |
|    |                        | L30596X NEW | 1572362  | AM-Nozzle, 4.0 mm CP (10 pk)*                      | 10  |
|    | AM343-0004CPX NEW      | L301027X    |  | AM-Nozzle straight taper, 0.8 mm CP (10 pk)*       | 10  |
|    | AM343-0005CPX NEW      | L301028X    |  | AM-Nozzle straight taper, 1.0 mm CP (10 pk)*       | 10  |
|    | AM343-0006CPX NEW      | L301029X    |  | AM-Nozzle straight taper, 1.2 mm CP (10 pk)*       | 10  |
|    | AM343-0007CPX NEW      | L301030X    |  | AM-Nozzle straight taper, 1.4 mm CP (10 pk)*       | 10  |
| 12 | AM343-0001CPX NEW      | L30599X     |  | AM-Nozzle straight taper, 1.5 mm CP (10 pk)*       | 10  |
| _  | AM343-0002CPX NEW      | L3030598X   |  | AM-Nozzle straight taper, 2.0 mm CP (10 pk)*       | 10  |
|    | AM343-0009CPX NEW      | L301033X    |  | AM-Nozzle straight taper, 2.3 mm CP (10 pk)*       | 10  |
|    | AM343-0003CPX NEW      | L30571X     |  | AM-Nozzle straight taper, 3.0 mm CP (10 pk)*       | 10  |
|    | AM343-0003CP           | L571X       |  | AM-Nozzle straight taper, 3.0 mm CP                | 1   |
|    | AM367-2037             | L1026X      | 71502037   | AM-Nozzle w/concave, 1.2 mm CP                     | 1   |
| 13 | AM367-2038             | L1031X      | 71502038   | AM-Nozzle double w/concave, 1.4 mm CP              | 1   |

<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. AM123-4567X would be AM123-4567). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L301401X would be L401X).

<sup>\*\*</sup> PolyTetraFluoroEthylene is a fluorocarbon-based polymer and is commonly abbreviated PTFE. The Teflon® brand of PTFE is manufactured only by DuPont and is not sold by Hypertherm. Hypertherm purchases other brands of PTFE from various high quality manufacturers.

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|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description                            | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------|--|------------|
| 1 | AM343-1621               |                       | 71360091            | AM-Sensor cone, HS95                   | 1          |
|   | AM343-0091 (not shown)   |                       | 71341621            | AM-Sensor cone, HS95 mini              | 1          |
| 0 | AM325-325-1              | AL1005                | 71341614            | AM-Head protection disc, 21 mm plastic | 1          |
| 2 | AM325-1614               | AL122                 | 71341614, 71369818  | AM-Head protection disc, 21 mm Vespel  | 1          |
| 3 | AM325-325-2              | AL123                 | 71341614            | AM-Head protection disc, 22 mm ceramic | 1          |
| 4 | AM325-9819               | AL42                  | 71639819            | AM-Head protection disc, 32 mm         | 1          |





### Amada®

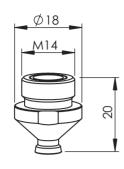
|   | Centricut       | Esse A      | Reference                            |                                   | Pkg |
|---|-----------------|-------------|--------------------------------------|-----------------------------------|-----|
|   | part number     | part number | number                               | Description                       | qty |
|   | AM325-545U-1.0  | L134X       | 1664545U                             | AM-Nozzle, 1.0 mm CP              | 1   |
|   | AM325-0010CPX   | L30134X     | 1664545U                             | AM-Nozzle, 1.0 mm CP (10 pk)      | 10  |
|   | AM325-545U-1.25 | L135X       | 1664545U                             | AM-Nozzle, 1.25 mm CP             | 1   |
|   | AM325-0125CPX   | L30135X     | 1664545U                             | AM-Nozzle, 1.25 mm CP (10 pk)     | 10  |
|   | AM325-545U-1.5  | L86X        | 1664545U, 71341619, M90115           | AM-Nozzle, 1.5 mm CP              | 1   |
|   | AM325-0015CPX   | L3086X      | 1664545U                             | AM-Nozzle, 1.5 mm CP (10 pk)      | 10  |
| 5 | AM325-0175CPX   | L30136X     | 1664545U                             | AM-Nozzle, 1.75 mm CP (10 pk)     | 10  |
|   | AM325-545U-2.0  | L137X       | 1664545U, 71341610, M90114           | AM-Nozzle, 2.0 mm CP              | 1   |
|   | AM325-0020CPX   | L30137X     | 1664545U, 71341610                   | AM-Nozzle, 2.0 mm CP (10 pk)      | 10  |
|   | AM325-545U-2.5  | L203X       | 1664545U                             | AM-Nozzle, 2.5 mm CP              | 1   |
|   | AM325-0025CPX   | L30203X     | 1664545U                             | AM-Nozzle, 2.5 mm CP (10 pk)      | 10  |
|   | AM325-4544UX    | L30138X     | 1664545U, 71360142                   | AM-Nozzle, 3.0 mm CP (10 pk)*     | 10  |
|   | AM325-0400CPX   | L30339X     |                                      | AM-Nozzle, 4.0 mm CP (10 pk)*     | 10  |
|   | AM325-0002CPX   | L30193X     |                                      | AM-Nozzle, 1.25 mm CP (10 pk)     | 10  |
|   | AM325-0003CPX   | L30194X     |                                      | AM-Nozzle, 1.5 mm CP (10 pk)*     | 10  |
| 6 | AM325-0005CPX   | L30196X     |                                      | AM-Nozzle, 2.0 mm CP (10 pk)*     | 10  |
|   | AM325-0007CPX   | L30198X     |                                      | AM-Nozzle, 3.0 mm CP (10 pk)*     | 10  |
|   | AM325-1500CP    | L1067X      |                                      | AM-Nozzle large flange, 1.5 mm CP | 1   |
| 7 | AM325-2000CP    | L1066X      |                                      | AM-Nozzle large flange, 2.0 mm CP | 1   |
|   | AM325-3000CP    | L1068X      |                                      | AM-Nozzle large flange, 3.0 mm CP | 1   |
| 8 | AM325-1770      | L1285X      | 71341770, 1667110                    | AM-Nozzle, 2.0 mm CP              | 1   |
| 0 | AM325-1730      | L1287X      |                                      | AM-Nozzle, 3.0 mm CP              | 1   |
|   | AM326-9864-1.0  | L390X       | 1669864, 7134162                     | AM-Nozzle double, 1.0 mm CP       | 1   |
|   | AM326-9864-1.2  | L392X       | 1669864, 7134162                     | AM-Nozzle double, 1.2 mm CP       | 1   |
|   | AM326-9864-1.4  | L393X       | 1669864, 7134162                     | AM-Nozzle double, 1.4 mm CP       | 1   |
|   | AM326-9864-1.5  | L391X       | 1669864, 7134162                     | AM-Nozzle double, 1.5 mm CP       | 1   |
| 9 | AM326-9864-2.0  | L315X       | 1669864, 7134162                     | AM-Nozzle double, 2.0 mm CP       | 1   |
|   | AM326-9864-2.5  | L316X       | 1669864, 7134162, 41341680, 71341772 | AM-Nozzle double, 2.5 mm CP       | 1   |
|   | AM326-9864-3.0  | L317X       | 1669864, 7134163                     | AM-Nozzle double, 3.0 mm CP       | 1   |
|   | AM326-9864-4.0  | L318X       | 1669795, 71341681                    | AM-Nozzle double, 4.0 mm CP       | 1   |

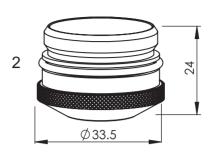
<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. AM123-4567X would be AM123-4567). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L301401X would be L401X).



## Amada®

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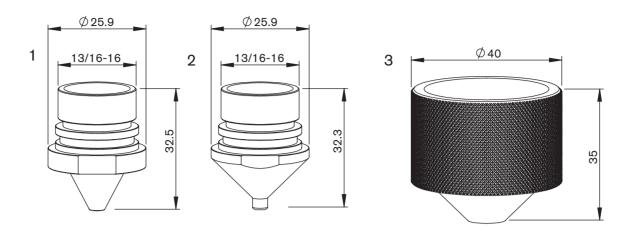




|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number          | Description                         | Pkg<br>qty |
|---|--------------------------|-----------------------|------------------------------|-------------------------------------|------------|
|   | AM326-1218-2.5           | L321X                 | 6551218, 71341682, 71341680  | AM-Nozzle double, 2.5 mm CP         | 1          |
| 1 | AM326-1218-3.0           | L322X                 | 6551218, 71341682            | AM-Nozzle double, 3.0 mm CP         | 1          |
| ' | AM326-1218-3.8           | L323X                 | 6551218, 71341682            | AM-Nozzle double, 3.8 mm CP         | 1          |
|   | AM326-4140CP             | L330X                 | 6551218, 71341682            | AM-Nozzle double, 4.0 mm CP         | 1          |
| 2 | AM326-6452               | AL115X                | 71366452, 71341684, 6551148A | AM-Nozzle outer, CP                 | 1          |
|   | AM326-S-14 (not shown)   | AL93                  | S-14                         | AM-0-ring for nozzle (10 pcs)       | 10         |
|   | AM326-6453 (not shown)   | AL94                  | 71366453                     | AM-O-ring for outer nozzle (10 pcs) | 10         |

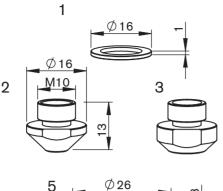


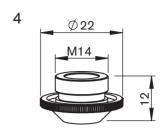
## **A**mada®

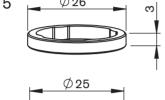


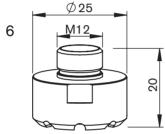
|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description                | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------|----------------------------|------------|
| 1 | AM324-6892-2.0           | L39X                  | 74712001, 6506892   | AM-Nozzle, 2.0 mm CP       | 1          |
| 0 | AM308-1902               | L91X                  | 71101902            | AM-Nozzle, 1.5 mm CP       | 1          |
| 2 | AM308-1901-2.0           | L29X                  | 71101901, 845735    | AM-Nozzle, 2.0 mm CP       | 1          |
| 3 | AM308-1905               | L30X                  | 71101905, 841143B   | AM-Nozzle outer, CP        | 1          |
|   | AM308-S-20 (not shown)   | AL90                  | S-20                | AM-0-ring kit (10 pk)      | 10         |
|   | AM308-AS-34 (not shown)  | AL96                  | 1AS-34              | AM-O-ring for outer nozzle | 1          |

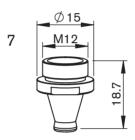
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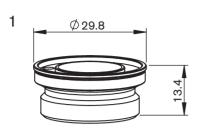
|     | Centricut      | Esse A      | Reference              |                                | Pkg |
|-----|----------------|-------------|------------------------|--------------------------------|-----|
|     | part number    | part number | number                 | Description                    | qty |
| 1   | AM325-4006-R   | AL107       | 62094006-ring          | AM-Head protection disc, 16 mm | 1   |
|     | AM325-4006-1.5 | L173X       | 62094006, 1507610      | AM-Nozzle, 1.5 mm CP           | 1   |
|     | AM325-4015CPX  | L30173X     | 62094006, 1507610      | AM-Nozzle, 1.5 mm CP (10 pk)   | 10  |
| 2   | AM325-4006-2.0 | L27X        | 62094006, 1507611      | AM-Nozzle, 2.0 mm CP           | 1   |
| 4   | AM325-4020CPX  | L3027X      | 62094006, 1507611      | AM-Nozzle, 2.0 mm CP (10 pk)   | 10  |
|     | AM325-4025CPX  | L30175X     | 62094006               | AM-Nozzle, 2.5 mm CP (10 pk)*  | 10  |
|     | AM325-4030CPX  | L3028X      | 62094008, 71102007     | AM-Nozzle, 3.0 mm CP (10 pk)   | 10  |
|     | AM325-4005-1.5 | L752X       | 62094005, 71341515     | AM-Nozzle, 1.5 mm CP           | 1   |
| 3   | AM325-4005-2.0 | L754X       | 62094005, 71102006     | AM-Nozzle, 2.0 mm CP           | 1   |
| ٥ ا | AM325-1520CPX  | L30754X     | 62094005, 71102006     | AM-Nozzle, 2.0 mm CP (10 pk)   | 10  |
|     | AM325-1530CP   | L756X       | 62094005, 71341515-3.0 | AM-Nozzle, 3.0 mm CP           | 1   |
| 4   | AM308-8815CP   | L95X        |                        | AM-Nozzle, 1.5 mm CP           | 1   |
| 4   | AM308-8820CP   | L38X        | 74718816, 8249301      | AM-Nozzle, 2.0 mm CP           | 1   |
| 5   | AM367-3028     | AL403       |                        | AM-Collar, PTFE**              | 1   |
| 6   | AM367-1333     | L1333       |                        | AM-Nozzle, 2.0 mm              | 1   |
|     | AM369-0002     | L927X       |                        | AM-Nozzle HP-X, 1.0 mm CP      | 1   |
| 7   | AM369-0005     | L930X       |                        | AM-Nozzle HP-X, 2.0 mm CP      | 1   |
|     | AM369-0007     | L932X       | 71362733               | AM-Nozzle HP-X, 3.0 mm CP      | 1   |

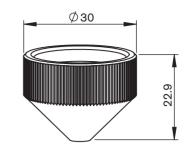
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<sup>\*\*</sup> PolyTetraFluoroEthylene is a fluorocarbon-based polymer and is commonly abbreviated PTFE. The Teflon® brand of PTFE is manufactured only by DuPont and is not sold by Hypertherm. Hypertherm purchases other brands of PTFE from various high quality manufacturers.



## Amada®

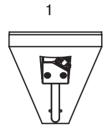


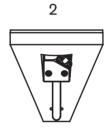


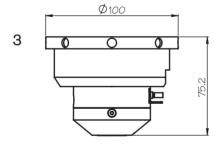
### Consumables

|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number                     | Description             | Pkg<br>qty |
|---|--------------------------|-----------------------|---|-------------------------|------------|
| 1 | MB334-0001               | AL267                 | P0594-860-00001, PHX-INS                | MB-Nozzle holder        | 1          |
|   | MB316-269S               | AL238                 | 71800027, BQ933D221H04, P0593-860-00001 | MB-Shield cap, short    | 1          |
| 2 | MB316-269SCP             | AL238X                |   | MB-Shield cap, short CP | 1          |

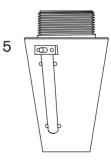
2









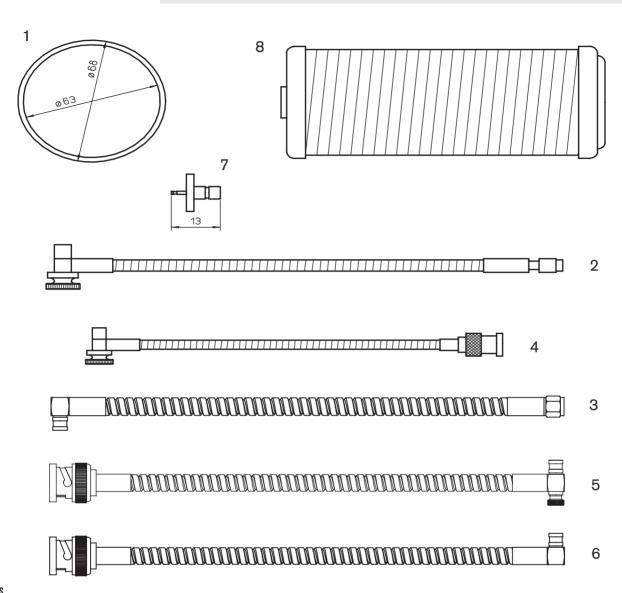


### Consumables

|   | Centricut<br>part number      | Esse A<br>part number | Reference<br>number | Description               | Pkg<br>qty |
|---|-------------------------------|-----------------------|---------------------|---------------------------|------------|
|   | New Sensor Cones              |                       |                     |                           |            |
| 1 | AM343-0091                    |                       | 71360091            | AM-Sensor cone, HS95 mini | 1          |
| 2 | AM343-1621                    |                       | 71341621            | AM-Sensor cone, HS95      | 1          |
| 3 | AM343-9107                    |                       | 71399107, 71341622  | AM-Sensor cone, ECO       | 1          |
| 4 | AM343-1690                    |                       | 71341690            | AM-Sensor cone, HS98      | 1          |
| 5 | AM343-L3015C                  |                       | 71374509            | AM-Sensor cone, LC3015    | 1          |
|   | AM999-DUSTCAP NEW (not shown) |                       |                     | AM-Dust cap, HPX          | 1          |
|   | AM343-4233B NEW (not shown)   |                       | 71564233            | AM-Sensor cone, HPL Black |            |
|   | AM343-4233G NEW (not shown)   |                       | 71564233            | AM-Sensor cone, HPL Gold  |            |

<sup>\*</sup>Repair is available in N. America for many sensor cones

### Amada®

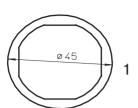


| OUIIUI | Outourination            |                       |                                   |   |            |  |  |  |
|--------|--------------------------|-----------------------|-----------------------------------|---|------------|--|--|--|
|        | Centricut<br>part number | Esse A<br>part number | Reference<br>number               | Description   | Pkg<br>qty |  |  |  |
| 1      | AM313-0004               | AL56                  |                                   | AM-Gasket, sensor head, PTFE*                       | 1          |  |  |  |
| 2      | AM313-1901               | AL200                 | 71341901,71341630                 | AM-Sensor cable, 305 mm (12")                       | 1          |  |  |  |
| 3      | AM313-1901A              |                       | 71398293, 71341901                | AM-Sensor cable HS-5, 305 mm (12") premium, armored | 1          |  |  |  |
| 4      | AM308-8965               | AL260                 | 71516520, 71341901                | AM-Sensor cable, 305 mm (12")                       | 1          |  |  |  |
| 5      | AM308-8965A              |                       | 71516520, 71341901                | AM-Sensor cable, 305 mm (12") premium, armored      | 1          |  |  |  |
| 6      | AM313-9851A              |                       | 71369851                          | AM-Sensor cable, 230 mm (8") premium                | 1          |  |  |  |
| 7      | AM308-0001               | AL263                 |                                   | AM-Sensor cable connector                           | 1          |  |  |  |
| 8      | AM313-2023               |                       | 71232023, 712-32-023, Z50PMB00090 | AM-Vacuum pump filter                               | 1          |  |  |  |
|        | AM313-1526 (not shown)   |                       |                                   | AM-Sensor cable ZS6, 530 mm                         | 1          |  |  |  |
|        | AM313-8292 (not shown)   |                       | 71398292                          | AM-Sensor cable dual shield, 7 meters               | 1          |  |  |  |

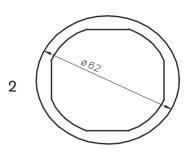
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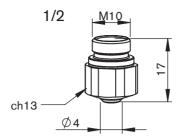


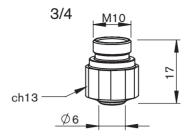
|   | Centricut<br>part number         |        | Reference<br>number | Description                         | Pkg<br>qty |
|---|----------------------------------|--------|---------------------|-------------------------------------|------------|
|   | Centricut lens housings and asse | mblies |                     |                                     |            |
| 1 | AM313-0005                       | AL52   | 71360261, 74721907  | AM-Gasket, 1.5" lens housing, PTFE* | 1          |
| 2 | AM313-9513                       | AL149  | 71361393            | AM-Gasket 2.0" lens housing, PTFE*  | 1          |
| 3 | AM313-1071                       | AL249  | 71501071            | AM-Gasket                           | 1          |

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## Bystronic®





|   | Centricut     | Esse A      | Reference      |                                   | Pkg |
|---|---------------|-------------|----------------|-----------------------------------|-----|
|   | part number   | part number | number         | Description                       | qty |
|   | BY310-4277X   | L30674      | 3-04277, HK08  | BY-Nozzle HD, 0.8 mm (10 pk)*     | 10  |
|   | BY310-1910X   | L3072       | 3-01910, HK10  | BY-Nozzle HD, 1.0 mm (10 pk)*     | 10  |
|   | BY310-1911X   | L30121      | 3-01911, HK12  | BY-Nozzle HD, 1.25 mm (10 pk)*    | 10  |
|   | BY310-1912X   | L3073       | 3-01912, HK15  | BY-Nozzle HD, 1.5 mm (10 pk)*     | 10  |
| 1 | BY310-1913X   | L30122      | 3-01913, HK17  | BY-Nozzle HD, 1.75 mm (10 pk)*    | 10  |
|   | BY310-1910CPX | L3072X      | 3-01910, HK10  | BY-Nozzle HD, 1.0 mm CP (10 pk)*  | 10  |
|   | BY310-1911CPX | L30121X     | 3-01911, HK12  | BY-Nozzle HD, 1.25 mm CP (10 pk)* | 10  |
|   | BY310-1912CPX | L3073X      | 3-01912, HK15  | BY-Nozzle HD, 1.5 mm CP (10 pk)*  | 10  |
|   | BY310-1913CPX | L30122X     | 3-01913, HK17  | BY-Nozzle HD, 1.75 mm CP (10 pk)* | 10  |
|   | BY310-4273X   | L3083       | 3-04273, K08   | BY-Nozzle, 0.8 mm (10 pk)*        | 10  |
|   | BY310-1905X   | L30116      | 3-01905, K10   | BY-Nozzle, 1.0 mm (10 pk)*        | 10  |
|   | BY310-1906X   | L30117      | 3-01906, K12   | BY-Nozzle, 1.25 mm (10 pk)*       | 10  |
|   | BY310-1907X   | L30118      | 3-01907, K15   | BY-Nozzle, 1.5 mm (10 pk)*        | 10  |
| 2 | BY310-1908X   | L30119      | 3-01908, K17   | BY-Nozzle, 1.75 mm (10 pk)        | 10  |
|   | BY310-1909X   | L30120      | 3-01909, K20   | BY-Nozzle, 2.0 mm (10 pk)         | 10  |
|   | BY310-4274X   | L30675      | 3-04274, K25   | BY-Nozzle, 2.5 mm (10 pk)         | 10  |
|   | BY310-1905CPX | L30116X     | 3-01905, K10   | BY-Nozzle, 1.0 mm CP (10 pk)      | 10  |
|   | BY310-1906CPX | L30117X     | 3-01906, K12   | BY-Nozzle, 1.25 mm CP (10 pk)     | 10  |
|   | BY310-1907CPX | L30118X     | 3-01907, K15   | BY-Nozzle, 1.5 mm CP (10 pk)      | 10  |
|   | BY310-1914X   | L30123      | 3-01914, HK20  | BY-Nozzle HD, 2.0 mm (10 pk)*     | 10  |
|   | BY310-1915X   | L30140      | 3-03854, HK25  | BY-Nozzle HD, 2.5 mm (10 pk)*     | 10  |
|   | BY310-6112X   | L30265      | 3-06112, HK30  | BY-Nozzle HD, 3.0 mm (10 pk)*     | 10  |
|   | BY310-0035X   | L30700      | HK35, 10045748 | BY-Nozzle HD, 3.5 mm (10 pk)      | 10  |
| 3 | BY310-0040X   | L30701      | HK40           | BY-Nozzle HD, 4.0 mm (10 pk)      | 10  |
|   | BY310-1914CPX | L30123X     | 3-01914, HK20  | BY-Nozzle HD, 2.0 mm CP (10 pk)*  | 10  |
|   | BY310-1915CPX | L30140X     | 3-03854, HK25  | BY-Nozzle HD, 2.5 mm CP (10 pk)*  | 10  |
|   | BY310-6112CPX | L30265X     | 3-06112, HK30  | BY-Nozzle HD, 3.0 mm CP (10 pk)*  | 10  |
|   | BY310-0040CPX | L30701X     | HK40           | BY-Nozzle HD, 4.0 mm CP (10 pk)   | 10  |

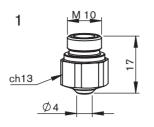


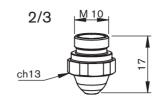
## Bystronic®

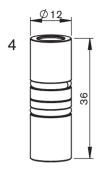
|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description                                       | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------|---|------------|
|   | BY310-6058X              | L301363               | 3-16058, NK10-15    | BY-Nozzle double, 1.0 mm (10 pk)*                 | 10         |
|   | BY310-6059X              | L301364               | 3-16059, NK12-15    | BY-Nozzle double, 1.25 mm (10 pk)*                | 10         |
|   | BY310-6060X              | L301365               | 3-16060, NK15-15    | BY-Nozzle double, 1.5 mm (10 pk)*                 | 10         |
|   | BY310-4317X              | L301366               | 3-14317, NK17-15    | BY-Nozzle double, 1.75 mm (10 pk)*                | 10         |
|   | BY310-0005X              | L30604                | 3-14318, NK20-15    | BY-Nozzle double, 2.0 mm (10 pk)*                 | 10         |
|   | BY310-0006X              | L30605                | 3-14319, NK25-15    | BY-Nozzle double, 2.5 mm (10 pk)*                 | 10         |
|   | BY310-6256X              | L30612                | 3-16256, NK25-20    | BY-Nozzle double, 2.5 mm/Inner 2.0 mm (10 pk)*    | 10         |
|   | BY310-6061X              | L30613                | 3-16061, NK30-17    | BY-Nozzle double, 3.0 mm/Inner 1.75 mm (10 pk)*   | 10         |
|   | BY310-0007X              | L30606                | 3-16257, NK30-20    | BY-Nozzle double, 3.0 mm (10 pk)*                 | 10         |
| 4 | BY310-3530X              | L30607                | NK35-30             | BY-Nozzle double, 3.5 mm/Inner 3.0 mm (10 pk)*    | 10         |
| 4 | BY310-6058CPX            | L301363X              | 3-16058, NK10-15    | BY-Nozzle double, 1.0 mm CP (10 pk)               | 10         |
|   | BY310-6059CPX            | L301364X              | 3-16059, NK12-15    | BY-Nozzle double, 1.25 mm CP (10 pk)*             | 10         |
|   | BY310-6060CPX            | L301365X              | 3-16060, NK15-15    | BY-Nozzle double, 1.5 mm CP (10 pk)               | 10         |
|   | BY310-4317CPX            | L301366X              | 3-14317, NK17-15    | BY-Nozzle double, 1.75 mm CP (10 pk)              | 10         |
|   | BY310-0005CPX            | L30604X               | 3-14318, NK20-15    | BY-Nozzle double, 2.0 mm CP (10 pk)               | 10         |
|   | BY310-0006CPX            | L30605X               | 3-14319, NK25-15    | BY-Nozzle double, 2.5 mm CP (10 pk)               | 10         |
|   | BY310-6256CPX            | L30612X               | 3-16256, NK25-20    | BY-Nozzle double, 2.5 mm/Inner 2.0 mm CP (10 pk)* | 10         |
|   | BY310-6061CPX            | L30613X               | 3-16061, NK30-17    | BY-Nozzle double, 3.0 mm/Inner 1.75 mm CP (10 pk) | 10         |
|   | BY310-0007CPX            | L30606X               | 3-16257, NK30-20    | BY-Nozzle double, 3.0 mm CP (10 pk)               | 10         |
|   | BY310-3530CPX            | L30607X               | NK35-30             | BY-Nozzle double, 3.5 mm/Inner 3.0 mm CP (10 pk)  | 10         |

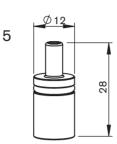
<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. AM123-4567X would be AM123-4567). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L301401X would be L401X). For nozzle bodies and associated parts see pages 28-30.

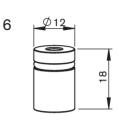












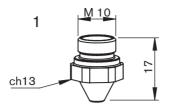
### Consumables

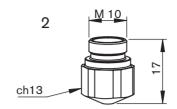
|   | Centricut     | Esse A      | Reference        |                                       | Pkg |
|---|---------------|-------------|------------------|---------------------------------------|-----|
|   | part number   | part number | number           | Description                           | qty |
|   | BY310-0001X   | L30600      | 3-16058, NK10-15 | BY-Nozzle double, 1.0 mm (10 pk)      | 10  |
|   | BY310-0002X   | L30601      | 3-16059. NK12-15 | BY-Nozzle double, 1.25 mm (10 pk)*    | 10  |
|   | BY310-0003X   | L30602      | 3-16060, NK15-15 | BY-Nozzle double, 1.5 mm (10 pk)*     | 10  |
|   | BY310-0004X   | L30603      | 3-14317, NK17-15 | BY-Nozzle double, 1.75 mm (10 pk)*    | 10  |
| 1 | BY310-0001CPX | L30600X     | 3-16058, NK10-15 | BY-Nozzle double, 1.0 mm CP (10 pk)*  | 10  |
|   | BY310-0002CPX | L30601X     | 3-16059, NK12-15 | BY-Nozzle double, 1.25 mm CP (10 pk)* | 10  |
|   | BY310-0003CPX | L30602X     | 3-16060, NK15-15 | BY-Nozzle double, 1.5 mm CP (10 pk)*  | 10  |
|   | BY310-0004CPX | L30603X     | 3-14317, NK17-15 | BY-Nozzle double, 1.75 mm CP (10 pk)* | 10  |
|   | BY319-1894X   | L3098       | 3-01894, 10      | BY-Nozzle, 1.0 mm (10 pk)             | 10  |
|   | BY319-1895X   | L3099       | 3-01895, 12      | BY-Nozzle, 1.25 mm (10 pk)            | 10  |
|   | BY319-1897X   | L30101      | 3-01897, 17      | BY-Nozzle, 1.75 mm (10 pk)            | 10  |
|   | BY319-1898X   | L30102      | 3-01898, 20      | BY-Nozzle, 2.0 mm (10 pk)             | 10  |
|   | BY319-4272X   | L30676      | 3-04272, 25      | BY-Nozzle, 2.5 mm (10 pk)             | 10  |
|   | BY319-4275X   | L30673      | 3-04275, H08     | BY-Nozzle HD, 0.8 mm (10 pk)          | 10  |
|   | BY319-1899X   | L3088       | 3-01899, H10     | BY-Nozzle HD, 1.0 mm (10 pk)*         | 10  |
|   | BY319-1900X   | L30103      | 3-01900, H12     | BY-Nozzle HD, 1.25 mm (10 pk)         | 10  |
| 2 | BY319-1901X   | L30104      | 3-01901, H15     | BY-Nozzle HD, 1.5 mm (10 pk)*         | 10  |
|   | BY319-1902X   | L30105      | 3-01902, H17     | BY-Nozzle HD, 1.75 mm (10 pk)*        | 10  |
|   | BY319-1903X   | L30106      | 3-01903, H20     | BY-Nozzle HD, 2.0 mm (10 pk)*         | 10  |
|   | BY319-4276X   | L30677      | 3-04276, H25     | BY-Nozzle HD, 2.5 mm (10 pk)*         | 10  |
|   | BY319-0030X   | L30679      | H30              | BY-Nozzle HD, 3.0 mm (10 pk)          | 10  |
|   | BY319-1899CPX | L3088X      | 3-01899, H10     | BY-Nozzle HD, 1.0 mm CP (10 pk)       | 10  |
|   | BY319-0900CPX | L30103X     | 3-01900, H12     | BY-Nozzle HD, 1.25 mm CP (10 pk)      | 10  |
|   | BY319-4276CPX | L30677X     | 3-04276, H25     | BY-Nozzle HD, 2.5 mm CP (10 pk)       | 10  |
|   | BY319-0030CPX | L30679X     | H30              | BY-Nozzle HD, 3.0 mm CP (10 pk)       | 10  |
|   | BY319-1215X   | L301251     | N12-15           | BY-Nozzle double, 1.25 mm (10 pk)     | 10  |
|   | BY319-1515X   | L301252     | N15-15           | BY-Nozzle double, 1.5 mm (10 pk)      | 10  |
|   | BY319-1715X   | L301253     | N17-15           | BY-Nozzle double, 1.75 mm (10 pk)     | 10  |
| 3 | BY319-2015X   | L301254     | N20-15           | BY-Nozzle double, 2.0 mm (10 pk)      | 10  |
|   | BY319-2515X   | L301255     | N25-15           | BY-Nozzle double, 2.5 mm (10 pk)      | 10  |
|   | BY319-2520X   | L301256     | N25-20           | BY-Nozzle double, 2.5 mm (10 pk)      | 10  |
|   | BY319-3020X   | L301258     | N30-20           | BY-Nozzle double, 3.0 mm (10 pk)      | 10  |
| 4 | BY327-3210    | AL418       | 7023207, 7023208 | BY-Water connector set                | 1   |
| 5 | BY328-3207    | AL416       | 7023207          | BY-Water connector, male              | 1   |
| 6 | BY328-3208    | AL417       | 7023208          | BY-Water connector, female            | 1   |

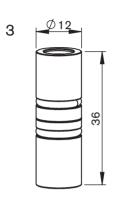
<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. AM123-4567X would be AM123-4567). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L301401X would be L401X). For nozzle bodies and associated parts see pages 28-30.

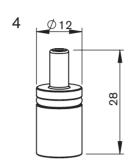


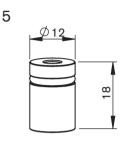
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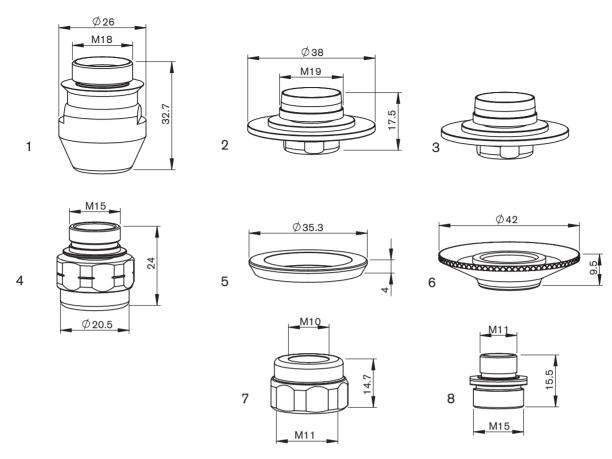




|   | Centricut   | Esse A      | Reference        |                                | Pkg |
|---|-------------|-------------|------------------|--------------------------------|-----|
|   | part number | part number | number           | Description                    | qty |
|   | BY318-1894X | L3014       | 3-01894, 10      | BY-Nozzle, 1.0 mm (10 pk)      | 10  |
|   | BY318-1895X | L3041       | 3-01895, 12      | BY-Nozzle, 1.25 mm (10 pk)     | 10  |
|   | BY318-1896X | L3017       | 3-01896, 15      | BY-Nozzle, 1.5 mm (10 pk)      | 10  |
|   | BY318-1897X | L3042       | 3-01897, 17      | BY-Nozzle, 1.75 mm (10 pk)     | 10  |
| 1 | BY318-1899X | L3043       | 3-01899, H10     | BY-Nozzle HD, 1.0 mm (10 pk)   | 10  |
|   | BY318-1900X | L3016       | 3-01900, H12     | BY-Nozzle HD, 1.25 mm (10 pk)  | 10  |
|   | BY318-1901X | L3044       | 3-01901, H15     | BY-Nozzle HD, 1.5 mm (10 pk)*  | 10  |
|   | BY318-1902X | L3045       | 3-01902, H17     | BY-Nozzle HD, 1.75 mm (10 pk)  | 10  |
|   | BY318-1903X | L3046       | 3-01903, H20     | BY-Nozzle HD, 2.0 mm (10 pk)*  | 10  |
|   | BY320-1905X | L30107      | 3-01905, K10     | BY-Nozzle, 1.0 mm (10 pk)      | 10  |
|   | BY320-1906X | L30108      | 3-01906, K12     | BY-Nozzle, 1.25 mm (10 pk)     | 10  |
|   | BY320-1907X | L30109      | 3-01907, K15     | BY-Nozzle, 1.5 mm (10 pk)      | 10  |
| 2 | BY320-1910X | L3089       | 3-01910, HK10    | BY-Nozzle HD, 1.0 mm (10 pk)*  | 10  |
| 2 | BY320-1911X | L30112      | 3-01911, HK12    | BY-Nozzle HD, 1.25 mm (10 pk)* | 10  |
|   | BY320-1912X | L30113      | 3-01912, HK15    | BY-Nozzle HD, 1.5 mm (10 pk)*  | 10  |
|   | BY320-1913X | L30114      | 3-01913, HK17    | BY-Nozzle HD, 1.75 mm (10 pk)* | 10  |
|   | BY320-1914X | L30115      | 3-01914, HK20    | BY-Nozzle HD, 2.0 mm (10 pk)*  | 10  |
| 3 | BY327-3210  | AL418       | 7023207, 7023208 | BY-Water connector set         | 1   |
| 4 | BY328-3207  | AL416       | 7023207          | BY-Water connector, male       | 1   |
| 5 | BY328-3208  | AL417       | 7023208          | BY-Water connector, female     | 1   |

<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. AM123-4567X would be AM123-4567). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L301401X would be L401X). For nozzle bodies and associated parts see pages 28-30.

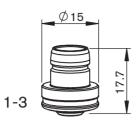




|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description               | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------|---------------------------|------------|
| 1 | BY328-4061               | AL450                 | 10034061            | BY-Nozzle holder          | 1          |
| 2 | BY328-6030               | AL451                 | 10046030            | BY-Nozzle adapter         | 1          |
| 3 | BY328-1133               | AL452                 | 10051133            | BY-Nozzle adapter MSB     | 1          |
| 4 | BY328-4099               | AL449                 | 10064099            | BY-Nozzle body            | 1          |
| 5 | BY328-9016               | AL441                 | 10046025            | BY-Isolator ring, ceramic | 1          |
| 6 | BY310-0398               | AL398                 |                     | BY-CL nut                 | 1          |
| 7 | BY310-1494 NEW           | AL454                 | 10071494, 10083331  | BY-Nozzle body threaded   | 1          |
| 8 | BY310-5057 NEW           | AL453                 | 10075057            | BY-Breakaway              | 1          |



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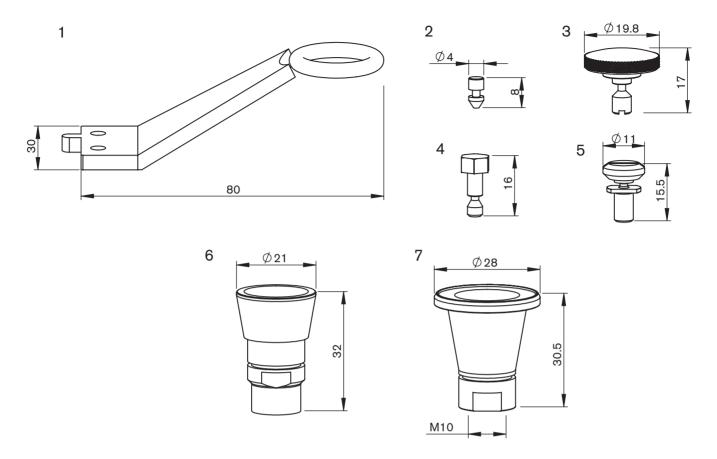






| Gonsi | Consumables   |     |             |                   |  |     |  |  |
|-------|---------------|-----|-------------|-------------------|--|-----|--|--|
|       | Centricut     |     | Esse A      | Reference         |  | Pkg |  |  |
|       | part number   |     | part number | number            | Description  | qty |  |  |
|       | BY310-8529X   |     | L301660     | 10048529, HK08    | BY-Nozzle, Push Fit 0.8 mm (10 pk)                     | 10  |  |  |
|       | BY310-5266X   |     | L301661     | 10035266, HK10    | BY-Nozzle, Push Fit 1.0 mm (10 pk)                     | 10  |  |  |
|       | BY310-5267X   |     | L301662     | 10035267, HK12    | BY-Nozzle, Push Fit 1.2 mm (10 pk)                     | 10  |  |  |
|       | BY310-5268X   |     | L301663     | 10035268, HK15    | BY-Nozzle, Push Fit 1.5 mm (10 pk)                     | 10  |  |  |
| 1     | BY310-5269X   |     | L301664     | 10035269, HK17    | BY-Nozzle, Push Fit 1.7 mm (10 pk)                     | 10  |  |  |
|       | BY310-5270X   |     | L301665     | 10035270, HK20    | BY-Nozzle, Push Fit 2.0 mm (10 pk)                     | 10  |  |  |
|       | BY310-5271X   |     | L301666     | 10035271, HK25    | BY-Nozzle, Push Fit 2.5 mm (10 pk)                     | 10  |  |  |
|       | BY310-5272X   |     | L301667     | 10035272, HK30    | BY-Nozzle, Push Fit 3.0 mm (10 pk)                     | 10  |  |  |
|       | BY310-9744X   |     | L301668     | 10049744, HK35    | BY-Nozzle, Push Fit 3.5 mm (10 pk)                     | 10  |  |  |
|       | BY310-9747X   |     | L301670     | 10049747, NK10-15 | BY-Nozzle double, Push Fit 1.0 mm (10 pk)              | 10  |  |  |
|       | BY310-5275X   |     | L301671     | 10035275, NK12-15 | BY-Nozzle double, Push Fit 1.2 mm (10 pk)*             | 10  |  |  |
|       | BY310-5278X   |     | L301672     | 10035278, NK15-15 | BY-Nozzle double, Push Fit 1.5 mm (10 pk)*             | 10  |  |  |
|       | BY310-5290X   |     | L301673     | 10035290, NK17-15 | BY-Nozzle double, Push Fit 1.7 mm (10 pk)              | 10  |  |  |
|       | BY310-5292X   |     | L301674     | 10035292, NK20-15 | BY-Nozzle double, Push Fit 2.0 mm (10 pk)              | 10  |  |  |
| 2     | BY310-5294X   |     | L301675     | 10035294, NK25-15 | BY-Nozzle double, Push Fit 2.5 mm (10 pk)              | 10  |  |  |
|       | BY310-5296X   |     | L301676     | 10035296, NK25-20 | BY-Nozzle double, Push Fit 2.5 mm/Inner 2.0 mm (10 pk) | 10  |  |  |
|       | BY310-5298X   |     | L301677     | 10035298, NK30-17 | BY-Nozzle double, Push Fit 3.0 mm/Inner 1.7 mm (10 pk) | 10  |  |  |
|       | BY310-5301X   |     | L301678     | 10035301, NK30-20 | BY-Nozzle double, Push Fit 3.0 mm (10 pk)              | 10  |  |  |
|       | BY310-5302X   |     | L301679     | 10035303, NK35-30 | BY-Nozzle double, Push Fit 3.5 mm (10 pk)              | 10  |  |  |
|       | BY310-8946X   |     | L301680     | 10068496, NK35-17 | BY-Nozzle double, Push Fit 3.5 mm (10 pk)*             | 10  |  |  |
|       | BY310-8948X   |     | L301681     | 10068496, NK40-17 | BY-Nozzle double, Push Fit 4.0 mm (10 pk)*             | 10  |  |  |
| 3     | BY310-1682    |     | L1682       | 10039202          | BY-Nozzle centering, 2.0 mm                            | 1   |  |  |
| 4     | BY310-6332CP  |     | L1683XH     | 10066332,35H      | BY-Nozzle, 3.5 mm CP                                   | 1   |  |  |
| 7     | BY310-8494CP  |     | L1684XH     | 10068494,50H      | BY-Nozzle, 5.0 mm CP                                   | 1   |  |  |
|       |               | NEW | L302170     | 10084700          | BY-Nozzle F20 DW, Push Fit 2.0 mm (10 pk)              | 10  |  |  |
|       |               | NEW | L302171     | 10084701          | BY-Nozzle F25 DW, Push Fit 2.5 mm (10 pk)              | 10  |  |  |
|       |               | NEW | L302172     | 10066333          | BY-Nozzle F30 DW, Push Fit 3.0 mm (10 pk)              | 10  |  |  |
|       |               | NEW | L302173     | 10090091          | BY-Nozzle F35 DW, Push Fit 3.5 mm (10 pk)              | 10  |  |  |
|       |               | NEW | L302174     | 10066331          | BY-Nozzle F40 DW, Push Fit 4.0 mm (10 pk)              | 10  |  |  |
|       |               | NEW | L302175     | 10066330          | BY-Nozzle F45 DW, Push Fit 4.5 mm (10 pk)              | 10  |  |  |
|       |               | NEW | L302176     | 10060092          | BY-Nozzle F50 DW, Push Fit 5.0 mm (10 pk)              | 10  |  |  |
|       |               | NEW | L302177     | 10066053          | BY-Nozzle F55 DW, Push Fit 5.5 mm (10 pk)              | 10  |  |  |
| 5     |               | NEW | L302178     | 10066069          | BY-Nozzle F60 DW, Push Fit 6.0 mm (10 pk)              | 10  |  |  |
| -     |               | NEW | L302170X    | 10084700          | BY-Nozzle F20 DW, Push Fit 2.0 mm CP (10 pk)           | 10  |  |  |
|       |               | NEW | L302171X    | 10084701          | BY-Nozzle F25 DW, Push Fit 2.5 mm CP (10 pk)           | 10  |  |  |
|       |               | NEW | L302172X    | 10066333          | BY-Nozzle F30 DW, Push Fit 3.0 mm CP (10 pk)           | 10  |  |  |
|       |               | NEW | L302173X    | 10090091          | BY-Nozzle F35 DW, Push Fit 3.5 mm CP (10 pk)           | 10  |  |  |
|       |               | NEW | L302174X    | 10066331          | BY-Nozzle F40 DW, Push Fit 4.0 mm CP (10 pk)           | 10  |  |  |
|       |               | NEW | L302175X    | 10066330          | BY-Nozzle F45 DW, Push Fit 4.5 mm CP (10 pk)           | 10  |  |  |
|       | BY310-0092CPX |     | L302176X    | 10060092          | BY-Nozzle F50 DW, Push Fit 5.0 mm CP (10 pk)           | 10  |  |  |
|       | BY310-6053CPX |     | L302177X    | 10066053          | BY-Nozzle F55 DW, Push Fit 5.5 mm CP (10 pk)           | 10  |  |  |
|       | BY310-6069CPX | NEW | L302178X    | 10066069          | BY-Nozzle F60 DW, Push Fit 6.0MM CP (10 pk)            | 10  |  |  |

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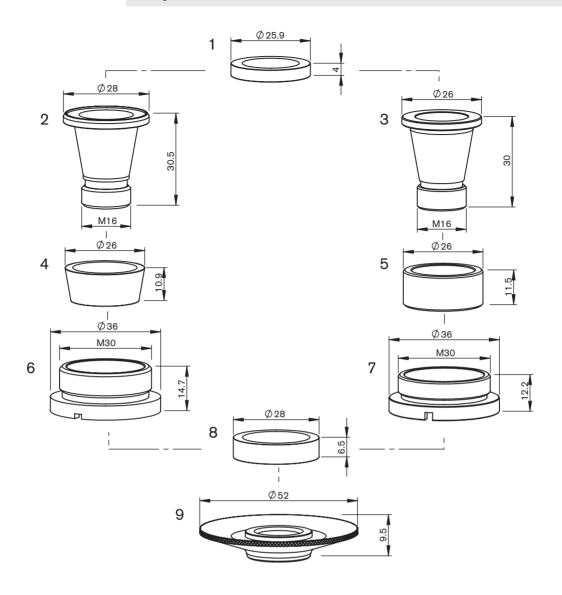


### Consumables

|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description                           | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------|---------------------------------------|------------|
| 1 | BY328-2015               | AL5                   | 2-01262             | BY-Scanner                            | 1          |
| 2 | BY328-3137               | AL24                  | 4-03137             | BY-Pin (5 pcs)                        | 5          |
| 3 | BY328-3136               | AL25                  | 4-03136             | BY-Knurled screw                      | 1          |
| 4 | BY328-0324               | AL1                   | 4-00324             | BY-Knurled screw                      | 1          |
| 5 | BY328-9001               | AL208                 | 3-09001             | BY-Cross jet screw                    | 1          |
| 6 | BY328-2291               | AL188                 | 3-02291             | BY-Nozzle body                        | 1          |
| 7 | BY328-5497               | AL102                 | 3-05497             | BY-Nozzle body, copper                | 1          |
|   | BY328-0236 (not shown)   |                       | 3140236             | BY-0-ring                             | 1          |
|   | BY328-0820 (not shown)   | AL99                  | 3140820             | BY-Lens o-ring                        | 1          |
|   | BY328-0004 (not shown)   | AL246                 |                     | BY-Screw kit for BY328-3663-C (3 pcs) | 3          |

Nozzle bodies and associated parts on this page can be used with nozzles on pages 22-25.



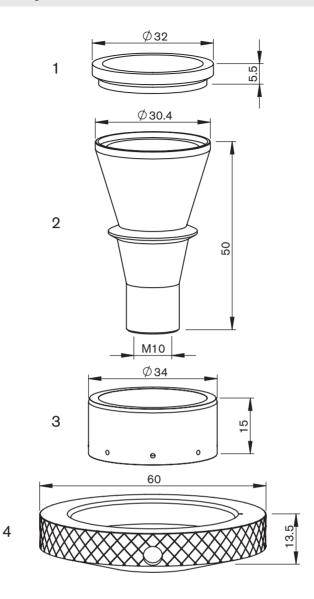


### Consumables

|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description                | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------|----------------------------|------------|
| 1 | BY328-1642               | AL231                 | 4-01642, 4-00569    | BY-Insulating disc ceramic | 1          |
| 2 | BY328-8701               | AL172                 | 2-08701             | BY-Nozzle body             | 1          |
| 3 | BY359-2930               | AL423                 | 10032930            | BY-Nozzle body             | 1          |
| 4 | BY328-1959               | AL230                 | 4-01959             | BY-Cone ceramic            | 1          |
| 5 | BY359-2838               | AL425                 | 10032838            | BY-Insulating ring ceramic | 1          |
| 6 | BY328-1071               | AL174                 | 3-11071             | BY-Fastening nut           | 1          |
| 7 | BY359-2839               | AL424                 | 10032839            | BY-Fastening nut           | 1          |
| 8 | BY328-9010               | AL126                 | 4-09010             | BY-Ring ceramic            | 1          |
| 9 | BY328-8700               | AL173                 | 2-08700             | BY-signboard               | 1          |
| 9 | BY328-0005               | AL173X                | 2-08700             | BY-signboard, chrome       | 1          |

Nozzle bodies and associated parts on this page can be used with nozzles on pages 22-25.

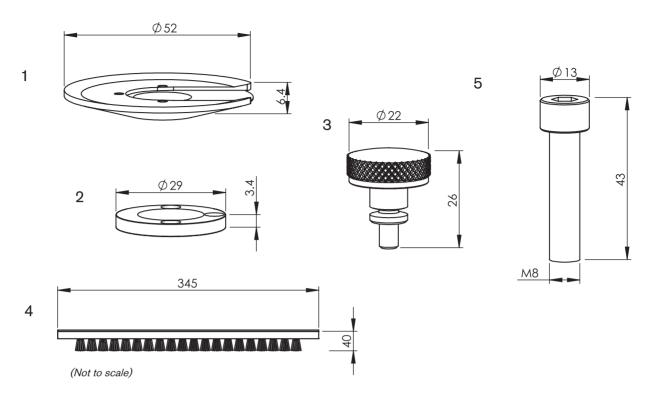




### Consumables

|   |            | Esse A<br>part number | Reference<br>number | Description                       | Pkg<br>qty |
|---|------------|-----------------------|---------------------|-----------------------------------|------------|
| 1 | BY359-3113 | AL215                 | 3-13113             | BY-Insulating ring, small         | 1          |
| 2 | BY359-0837 | AL214                 | 2-10837             | BY-Nozzle body                    | 1          |
| 3 | BY359-3422 | AL216                 | 3-13422             | BY-Insulating ring w/holes, large | 1          |
| 4 | BY359-3110 | AL258                 | 3-13110             | BY-Shield, copper                 | 1          |

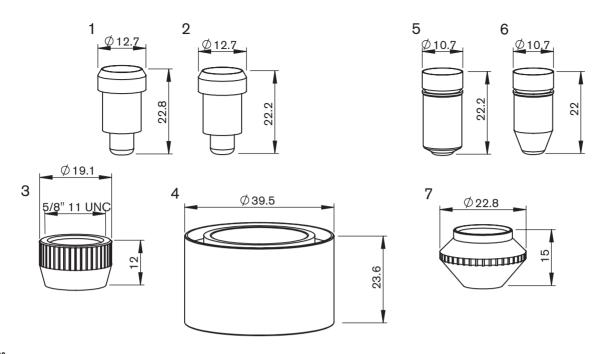
Nozzle bodies and associated parts on this page can be used with nozzles on pages 22-25.



|   |                     | Esse A<br>part number | Reference<br>number | Description                              | Pkg<br>qty |  |  |
|---|---------------------|-----------------------|---------------------|--|------------|--|--|
| 1 | BY359-6035          | AL222                 | 3-06035             | BY-Shield, copper only                   | 1          |  |  |
| 2 | BY328-328-1         | AL120                 | 3-06035-T           | BY-Disc, PTFE*                           | 1          |  |  |
| 3 | BY328-4976          | AL209                 | 4-04976             | BY-Knurled screw                         | 1          |  |  |
| 4 | BY328-6511          | AL300                 | 2-06511             | BY-Brush w/screws                        | 1          |  |  |
| 5 | BY328-3884          | 333884                | 333884              | BY-Screws, plastic (2 pcs)               | 2          |  |  |
|   | Filters - not shown |                       |                     |  |            |  |  |
|   | BY328-0020          | 7004621               | D020                | BY-Air filter (Deltec)                   | 1          |  |  |
|   | BY328-9412L         | 7509412 - LONG        | 7509412 - long      | BY-Air filter (active coal) long, 190 mm | 1          |  |  |

<sup>\*</sup>PolyTetraFluoroEthylene is a fluorocarbon-based polymer and is commonly abbreviated PTFE. The Teflon® brand of PTFE is manufactured only by DuPont and is not sold by Hypertherm. Hypertherm purchases other brands of PTFE from various high quality manufacturers.

## Cincinnati®



### Consumables

|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description                                | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------|--|------------|
| 1 | CN305-8090               | L220                  | 908090              | CN-Nozzle elongated, 1.5 mm (0.060")       | 1          |
|   | CN305-7470               | L222                  | 907470              | CN-Nozzle, 1.5 mm                          | 1          |
| 2 | CN305-0006               | L223                  | 920006              | CN-Nozzle, 2.0 mm                          | 1          |
| 3 | CN306-9659               | AL48                  | 909659              | CN-Tip lock nut, non contact               | 1          |
| 4 | CN305-7472               | AL71                  | 907472              | CN-Nozzle holder, contact w/gasket         | 1          |
| 5 | CN306-4636               | L869                  | 924636, 913188      | CN-Nozzle w/o-ring, 1.5 mm                 | 1          |
| J | CN306-4637               | L870                  | 924637, 913190      | CN-Nozzle w/o-ring, 2.0 mm                 | 1          |
|   | CN306-0011               | L1528                 |                     | CN-Nozzle w/o-ring, 0.8 mm                 | 1          |
|   | CN306-9660-1X            | L30712                | 924635              | CN-Nozzle w/o-ring, 1.0 mm (10 pk)*        | 10         |
|   | CN306-0012X              | L30961                |                     | CN-Nozzle w/o-ring, 1.2 mm (10 pk)*        | 10         |
|   | CN306-0013               | L962                  |                     | CN-Nozzle w/o-ring, 1.3 mm                 | 1          |
|   | CN306-9660X              | L30224                | 909660              | CN-Nozzle w/o-ring, 1.5 mm (10 pk)*        | 10         |
| 6 | CN306-0315X              | L30225                | 910315              | CN-Nozzle w/o-ring, 2.0 mm (10 pk)*        | 10         |
| 0 | CN306-3789X              | L30713                | 924638, 913191      | CN-Nozzle w/o-ring, 2.5 mm (10 pk)*        | 10         |
|   | CN306-4634               | L714                  | 924634              | CN-Nozzle w/o-ring, 3.0 mm                 | 1          |
|   | CN306-4635               | L1017                 | 924635              | CN-Nozzle w/o-ring, 3.15 mm                | 1          |
|   | CN306-3013X              | L30433                | 923013              | CN-Nozzle shower w/o-ring, 1.0 mm (10 pk)* | 10         |
|   | CN306-3014X              | L30434                | 923014              | CN-Nozzle shower w/o-ring, 1.5 mm (10 pk)* | 10         |
|   | CN306-0020               | L435                  | 910315-S            | CN-Nozzle shower w/o-ring, 2.0 mm          | 1          |
| 7 | CN306-3021               | AL135                 | 923021              | CN-Tip retainer nut, tapered               | 1          |
|   | CN306-9664 (not shown)   |                       | 909664, 56161       | CN-O-ring                                  | 1          |

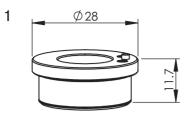
<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. AM123-4567X would be AM123-4567). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L301401X would be L401X).

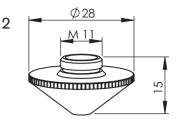
#### Consumables

| ** * ** **  | Esse A<br>part number | Reference number | Description                                    | Pkg<br>qty |
|-------------|-----------------------|------------------|--|------------|
| CN306-9664  |                       | 909664, 56161    | CN-O-ring                                      | 1          |
| CN306-0654A |                       | 909654, 922686   | CN-Sensor cable, 114 mm (4.5") armored         | 1          |
| CN306-0951A |                       | 842951           | CN-Sensor cable, 140 mm (5.5") armored (brown) | 1          |
| CN306-9654  |                       | 909654, 922686   | CN-Sensor cable, 114 mm (4.5") (white)         | 1          |
| CN306-2951  |                       | 842951           | CN-Sensor cable, 140 mm (5.5") (brown)         | 1          |

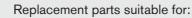


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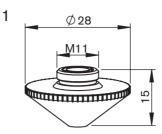


|   | Centricut    | Esse A      | Reference                        |                           | Pkg |
|---|--------------|-------------|----------------------------------|---------------------------|-----|
|   | part number  | part number | number                           | Description               | qty |
| 1 | HW405-0811   | AL408       | MX-0875, HPH-S01007-7            | HW-Nozzle holder, ceramic | 1   |
|   | PT345-0008   | L935        |                                  | PT-Nozzle HD, 0.8 mm      | 1   |
|   | PT345-1548   | L234        | 281548, P0591-571-00010, MX-0860 | PT-Nozzle HD, 1.0 mm      | 1   |
|   | PT345-1549   | L235        | 281549, P0591-572-00012, MX-0861 | PT-Nozzle HD, 1.2 mm      | 1   |
|   | PT345-1463   | L236        | 281463, P0591-573-00015, MX-0862 | PT-Nozzle HD, 1.5 mm      | 1   |
|   | PT345-0001   | L237        | P0591-574-00018, MX-0863         | PT-Nozzle HD, 1.8 mm      | 1   |
|   | PT345-1550   | L238        | 281550, P0591-575-00020, MX-0864 | PT-Nozzle HD, 2.0 mm      | 1   |
|   | PT345-0003   | L239        | P0591-574-00023                  | PT-Nozzle HD, 2.3 mm      | 1   |
|   | PT345-1551   | L240        | 281551, P0591-576-00025, MX-0865 | PT-Nozzle HD, 2.5 mm      | 1   |
|   | PT345-1552   | L936        |                                  | PT-Nozzle HD, 2.75 mm     | 1   |
|   | PT345-0002   | L241        |                                  | PT-Nozzle HD, 3.0 mm      | 1   |
| 2 | PT345-0005   | L826        |                                  | PT-Nozzle HD, 3.2 mm      | 1   |
|   | PT345-0006   | L827        |                                  | PT-Nozzle HD, 3.5 mm      | 1   |
|   | PT345-0004   | L828        |                                  | PT-Nozzle HD, 4.0 mm      | 1   |
|   | PT345-0007   | L829        |                                  | PT-Nozzle HD, 4.5 mm      | 1   |
|   | PT345-1548CP | L234X       | 281548, P0591-571-00010          | PT-Nozzle HD, 1.0 mm CP   | 1   |
|   | PT345-1549CP | L235X       | 281549, P0591-572-00012          | PT-Nozzle HD, 1.2 mm CP   | 1   |
|   | PT345-1463CP | L236X       | 281463, P0591-573-00015          | PT-Nozzle HD, 1.5 mm CP   | 1   |
|   | PT345-0001CP | L237X       | P0591-574-00018                  | PT-Nozzle HD, 1.8 mm CP   | 1   |
|   | PT345-1550CP | L238X       | 281550, P0591-575-00020          | PT-Nozzle HD, 2.0 mm CP   | 1   |
|   | PT345-1551CP | L240X       | 281551, P0591-576-00025          | PT-Nozzle HD, 2.5 mm CP   | 1   |
|   | PT345-0002CP | L241X       |                                  | PT-Nozzle HD, 3.0 mm CP   | 1   |
|   | PT345-0004CP | L828X       |                                  | PT-Nozzle HD, 4.0 mm CP   | 1   |





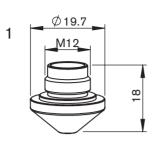
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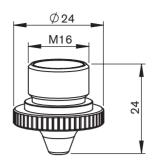


|   | Centricut<br>part number | Esse A | Reference<br>number | Description                              | Pkg<br>qty |
|---|--------------------------|--------|---------------------|--|------------|
|   | PT358-0669               | L669   | manibor             | PT-Nozzle double, 0.8 mm/inner 1.5 mm    | 1          |
| 1 | PT358-0010               | L660   |                     | PT-Nozzle double, 1.0 mm/inner 1.5 mm    | 1          |
|   | PT358-0125               | L661   | P0591-002-00012     | PT-Nozzle double, 1.2 mm/inner 1.5 mm    | 1          |
|   | PT358-0015               | L662   | P0591-002-00015     | PT-Nozzle double, 1.5 mm/inner 1.5 mm    | 1          |
|   | PT358-0018               | L663   | P0591-002-00018     | PT-Nozzle double, 1.8 mm/inner 1.5 mm    | 1          |
|   | PT358-0020               | L664   | P0591-002-00020     | PT-Nozzle double, 2.0 mm/inner 1.5 mm    | 1          |
|   | PT358-0023               | L665   | P0591-002-00023     | PT-Nozzle double, 2.3 mm/inner 1.5 mm    | 1          |
|   | PT358-0007               | L666   |                     | PT-Nozzle double, 2.5 mm/inner 1.5 mm    | 1          |
|   | PT358-0030               | L667   |                     | PT-Nozzle double, 3.0 mm/inner 1.5 mm    | 1          |
|   | PT358-0035               | L668   |                     | PT-Nozzle double, 3.5 mm/inner 1.5 mm    | 1          |
|   | PT358-0008CP             | L669X  |                     | PT-Nozzle double, 0.8 mm/inner 1.5 mm CP | 1          |
|   | PT358-0010CP             | L660X  |                     | PT-Nozzle double, 1.0 mm/inner 1.5 mm CP | 1          |
|   | PT358-0125CP             | L661X  |                     | PT-Nozzle double, 1.2 mm/inner 1.5 mm CP | 1          |
|   | PT358-0015CP             | L662X  |                     | PT-Nozzle double, 1.5 mm/inner 1.5 mm CP | 1          |
|   | PT358-0018CP             | L663X  |                     | PT-Nozzle double, 1.8 mm/inner 1.5 mm CP | 1          |
|   | PT358-0020CP             | L664X  |                     | PT-Nozzle double, 2.0 mm/inner 1.5 mm CP | 1          |
|   | PT358-0025CP             | L666X  |                     | PT-Nozzle double, 2.5 mm/inner 1.5 mm CP | 1          |
|   | PT358-0030CP             | L667X  |                     | PT-Nozzle double, 3.0 mm/inner 1.5 mm CP | 1          |
|   | PT358-0035CP             | L668X  |                     | PT-Nozzle double, 3.5 mm/inner 1.5 mm CP | 1          |

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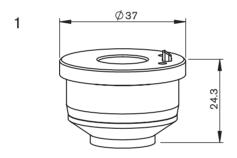
2

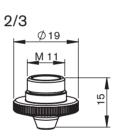




### Consumables

|   | Centricut<br>part number |       | Reference<br>number | Description          | Pkg<br>qty |
|---|--------------------------|-------|---------------------|----------------------|------------|
| 1 | HW405-1010               | L1070 | NP10                | HW-Nozzle, 1.0 mm    | 1          |
| ' | HW405-1012               | L1071 | NP12                | HW-Nozzle, 1.2 mm    | 1          |
|   | HW405-3010               | L1490 | NP10                | HW-Nozzle NP, 1.0 mm | 1          |
| , | HW405-3012               | L1491 | NP12                | HW-Nozzle NP, 1.2 mm | 1          |
| 2 | HW405-3015               | L1492 | NP15                | HW-Nozzle NP, 1.5 mm | 1          |
|   | HW405-3020               | L1493 | NP20                | HW-Nozzle NP, 2.0 mm | 1          |

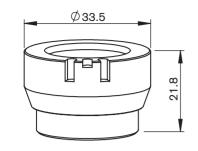


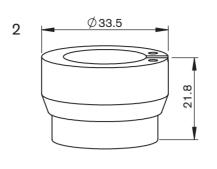


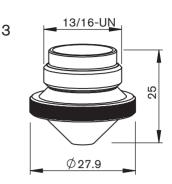
|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description                | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------|----------------------------|------------|
| 1 | HW405-1201               | AL420                 | HCH-S01201          | HW-Nozzle holder, ceramic  | 1          |
|   | HW405-2010               | L1483                 | NP10, MX-0989       | HW-Nozzle N, 1.0 mm        | 1          |
|   | HW405-2012               | L1484                 | NP12, MX-0990       | HW-Nozzle N, 1.2 mm        | 1          |
|   | HW405-2015               | L1485                 | NP15, MX-0991       | HW-Nozzle N, 1.5 mm        | 1          |
| 2 | HW405-2018               | L1487                 | NP18, MX-0993       | HW-Nozzle N, 1.8 mm        | 1          |
|   | HW405-2020               | L1486                 | NP20, MX-0992       | HW-Nozzle N, 2.0 mm        | 1          |
|   | HW405-2025               | L1488                 | NP25, MX-0994       | HW-Nozzle N, 2.5 mm        | 1          |
|   | HW405-2030               | L1489                 | NP30, MX-0995       | HW-Nozzle N, 3.0 mm        | 1          |
|   | HW405-4015               | L1522                 | TP15, HCH-TP1515    | HW-Nozzle double N, 1.5 mm | 1          |
|   | HW405-4020               | L1523                 | TP20, HCH-TP1520    | HW-Nozzle double N, 2.0 mm | 1          |
| 3 | HW405-4025               | L1524                 | TP25, HCH-TP1525    | HW-Nozzle double N, 2.5 mm | 1          |
|   | HW405-4030               | L1526                 | TP30, HCH-TP2030    | HW-Nozzle double N, 3.0 mm | 1          |
|   | HW405-4040               | L1525                 | TP40                | HW-Nozzle double N, 4.0 mm | 1          |



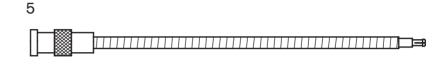










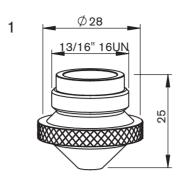


|   | 0                        | F 4                   | D-f                               |  | Dl         |
|---|--------------------------|-----------------------|-----------------------------------|--|------------|
|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number               | Description                              | Pkg<br>qty |
|   | PT311-1146               | AL130/S               | 281146, P0380-211-00001, 29100033 | PT-Nozzle holder ITM 1.5" DZ             | 1          |
| 1 | PT311-11460EM            | AL130                 | 281146, P0380-211-00001, 29100033 | PT-Nozzle holder ITM 1.5" DZ OEM         | 1          |
| 2 | PT311-0298               | AL298                 | P0497-68871                       | PT-Nozzle holder KTM 1.5" DXN, Ceramic   | 1          |
|   | LV332-1993V              | L20757                | D5241993                          | LV-Nozzle cylindrical, 0.8 mm (5 pk)*    | 5          |
|   | LV332-5470V              | L20141                | D7945470                          | LV-Nozzle cylindrical, 1.0 mm (5 pk)*    | 5          |
|   | LV332-0001V              | L20758                | D5241982                          | LV-Nozzle cylindrical, 1.2 mm (5 pk)*    | 5          |
|   | LV332-5434V              | L20142                | D7945434                          | LV-Nozzle cylindrical, 1.5 mm (5 pk)*    | 5          |
|   | LV332-5452V              | L20143                | D7945452                          | LV-Nozzle cylindrical, 2.0 mm (5 pk)*    | 5          |
|   | LV332-5517V              | L20144                | D7945517                          | LV-Nozzle cylindrical, 2.5 mm (5 pk)*    | 5          |
| 3 | LV332-5518V              | L20145                |                                   | LV-Nozzle cylindrical, 3.0 mm (5 pk)*    | 5          |
| J | LV332-1993CPV            | L20757X               | D5241993                          | LV-Nozzle cylindrical, 0.8 mm CP (5 pk)  | 5          |
|   | LV332-5470CPV            | L20141X               | D7945470                          | LV-Nozzle cylindrical, 1.0 mm CP (5 pk)* | 5          |
|   | LV332-0001CPV            | L20758X               | D5241982                          | LV-Nozzle cylindrical, 1.2 mm CP (5 pk)* | 5          |
|   | LV332-5434CPV            | L20142X               | D7945434                          | LV-Nozzle cylindrical, 1.5 mm CP (5 pk)* | 5          |
|   | LV332-5452CPV            | L20143X               | D7945452                          | LV-Nozzle cylindrical, 2.0 mm CP (5 pk)* | 5          |
|   | LV332-5517CPV            | L20144X               | D7945517                          | LV-Nozzle cylindrical, 2.5 mm CP (5 pk)  | 5          |
|   | LV332-5518CPV            | L20145X               |                                   | LV-Nozzle cylindrical, 3.0 mm CP (5 pk)* | 5          |
| 4 | PT347-4297               | AL198                 | P0492-702-00001, 29100021         | PT-Insulating ring outer body            | 1          |
| 4 | PT311-0001               | AL201                 | P0492-702-00002                   | PT-Insulating ring                       | 1          |
| 5 | PT347-0101               | AL204                 | P0360-100-00500, 46713300100      | PT-Sensor head connecting cable OEM      | 1          |
| J | AM326-6453 (not shown)   | AL94                  | 71366453                          | AM-O-ring for outer nozzle               | 1          |

<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'V' at the end of the part number (e.g. LV123-4567V would be LV123-4567). For Esse A parts available in single packs. To order single packs, remove the '20' after the L in the part number (e.g. L20757 would be L757).







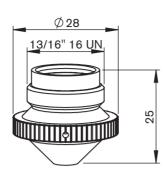
|   | Centricut     | Esse A      | Reference             |   | Pkg |
|---|---------------|-------------|-----------------------|---|-----|
|   | part number   | part number | number                | Description                             | qty |
|   | LV332-1863V   | L20151      | D5241863              | LV-Nozzle conical HD, 1.0 mm (5 pk)*    | 5   |
|   | LV332-1982V   | L20759      |                       | LV-Nozzle conical HD, 1.2 mm (5 pk)*    | 5   |
|   | LV332-1862V   | L20152      | D5241862              | LV-Nozzle conical HD, 1.5 mm (5 pk)*    | 5   |
|   | LV332-2512V   | L20748      | D5242512              | LV-Nozzle conical HD, 1.7 mm (5 pk)*    | 5   |
|   | LV332-1855V   | L20146      | D5241855              | LV-Nozzle conical HD, 2.0 mm (5 pk)*    | 5   |
|   | LV332-2513V   | L20749      | D5242513, Z000000539D | LV-Nozzle conical HD, 2.3 mm (5 pk)*    | 5   |
|   | LV332-1856V   | L20147      | D5241856, Z000000563B | LV-Nozzle conical HD, 2.5 mm (5 pk)*    | 5   |
|   | LV332-1857V   | L20148      | D5241857, Z000000540B | LV-Nozzle conical HD, 3.0 mm (5 pk)*    | 5   |
|   | LV332-1877V   | L20149      | D5241877, Z000000564B | LV-Nozzle conical HD, 3.5 mm (5 pk)*    | 5   |
|   | LV332-1878V   | L20283      | D5241878, Z000000565B | LV-Nozzle conical HD, 4.0 mm (5 pk)*    | 5   |
|   | LV332-2531V   | L201303     | D5242531, Z000000566B | LV-Nozzle conical HD, 4.5 mm (5 pk)*    | 5   |
| 1 | LV332-2535V   | L201304     | D5242535, Z000000567B | LV-Nozzle conical HD, 5.0 mm (5 pk)*    | 5   |
|   | LV332-2536V   | L201305     | D5242536, Z000000568B | LV-Nozzle conical HD, 6.0 mm (5 pk)*    | 5   |
|   | LV332-1863CPV | L20151X     | D5241863              | LV-Nozzle conical HD, 1.0 mm CP (5 pk)  | 5   |
|   | LV332-1982CPV | L20759X     |                       | LV-Nozzle conical HD, 1.2 mm CP (5 pk)  | 5   |
|   | LV332-1862CPV | L20152X     | D5241862              | LV-Nozzle conical HD, 1.5 mm CP (5 pk)* | 5   |
|   | LV332-2512CPV | L20748X     | D5242512              | LV-Nozzle conical HD, 1.7 mm CP (5 pk)  | 5   |
|   | LV332-1855CPV | L20146X     | D5241855              | LV-Nozzle conical HD, 2.0 mm CP (5 pk)* | 5   |
|   | LV332-2513CPV | L20749X     | D5242513              | LV-Nozzle conical HD, 2.3 mm CP (5 pk)* | 5   |
|   | LV332-1856CPV | L20147X     | D5241856              | LV-Nozzle conical HD, 2.5 mm CP (5 pk)* | 5   |
|   | LV332-1857CPV | L20148X     | D5241857              | LV-Nozzle conical HD, 3.0 mm CP (5 pk)* | 5   |
|   | LV332-1877CPV | L20149X     | D5241877              | LV-Nozzle conical HD, 3.5 mm CP (5 pk)  | 5   |
|   | LV332-1878CPV | L20283X     | D5241878              | LV-Nozzle conical HD, 4.0 mm CP (5 pk)  | 5   |

<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'V' at the end of the part number (e.g. LV123-4567V would be LV123-4567). For Esse A parts available in single packs. To order single packs, remove the '20' after the L in the part number (e.g. L20757 would be L757).



**LVD®** 

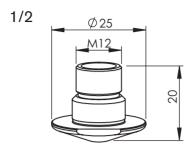
1-3

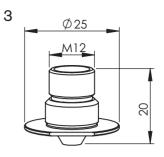


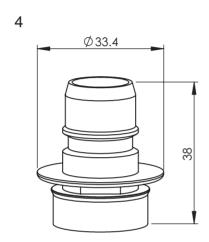
|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description                                       | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------|---|------------|
|   | LV332-3013               | L1293                 | G8040182            | LV-Nozzle double w/spring, 3.0 mm/inner 1.3 mm    | 1          |
|   | LV332-3015               | L1294                 |                     | LV-Nozzle double w/spring, 3.0 mm/inner 1.5 mm    | 1          |
| 1 | LV332-0132               | L1292                 | G8040132            | LV-Nozzle double w/spring, 3.0 mm/inner 2.0 mm    | 1          |
|   | LV332-0013CP             | L1290X                | G8040180            | LV-Nozzle double w/spring, 2.5 mm/inner 1.3 mm CP | 1          |
|   | LV332-0180CP             | L1291X                | G8040135            | LV-Nozzle double w/spring, 2.5 mm/inner 1.5 mm CP | 1          |
|   | LV417-0002               | L782                  |                     | LV-Nozzle double, 1.2 mm                          | 1          |
|   | LV417-0003               | L784                  | 29100304            | LV-Nozzle double, 1.5 mm                          | 1          |
|   | LV417-0004               | L785                  | 29100307            | LV-Nozzle double, 2.0 mm                          | 1          |
|   | LV410-0180               | L786                  | 29100305            | LV-Nozzle double, 2.5 mm                          | 1          |
| 2 | LV417-0006               | L787                  | 29100306            | LV-Nozzle double, 3.0 mm                          | 1          |
|   | LV417-0008               | L789                  |                     | LV-Nozzle double, 4.0 mm                          | 1          |
|   | LV417-0003CP             | L784X                 |                     | LV-Nozzle double, 1.5 mm CP                       | 1          |
|   | LV417-0004CP             | L785X                 |                     | LV-Nozzle double, 2.0 mm CP                       | 1          |
|   | LV417-0005CP             | L786X                 |                     | LV-Nozzle double, 2.5 mm CP                       | 1          |
|   | LV332-1297               | L885                  | Z000001297          | LV-Nozzle double, 4.0 mm/inner 2.0 mm             | 1          |
| 3 | LV332-1344               | L886                  | Z000001344          | LV-Nozzle double, 5.0 mm/inner 2.0 mm             | 1          |
|   | LV332-0131               | L790                  | G8040131            | LV-Nozzle double, 3.0 mm/inner 2.0 mm             | 1          |

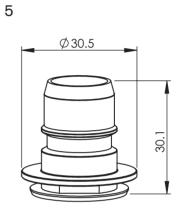


# $Mazak^{\mathbb{R}}$





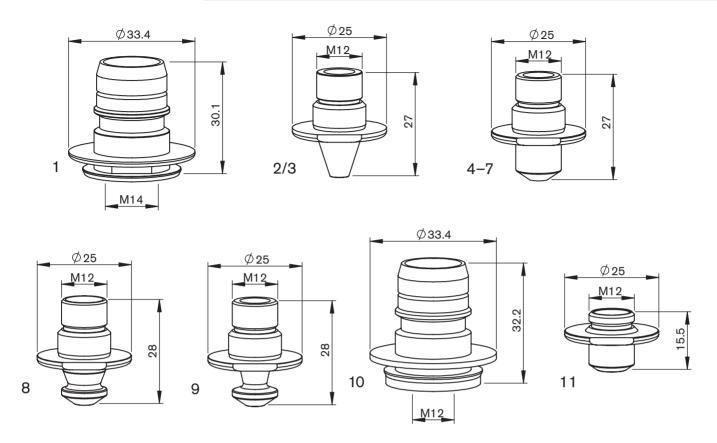




|   | Centricut    | Esse A      | Reference   | B                           | Pkg |
|---|--------------|-------------|-------------|-----------------------------|-----|
|   | part number  | part number | number      | Description                 | qty |
|   | MZ368-4430CP | L941X       |             | MZ-Nozzle, 1.0 mm CP        | 1   |
|   | MZ368-4470CP | L942X       | 46143304470 | MZ-Nozzle, 1.2 mm CP        | 1   |
|   | MZ368-4450CP | L943X       | 46143304450 | MZ-Nozzle, 1.5 mm CP        | 1   |
| 1 | MZ368-4460CP | L944X       | 46143304460 | MZ-Nozzle, 2.0 mm CP        | 1   |
| ' | MZ368-4480CP | L945X       | 46143304480 | MZ-Nozzle, 2.5 mm CP        | 1   |
|   | MZ368-4490CP | L946X       | 46143304490 | MZ-Nozzle, 3.0 mm CP        | 1   |
|   | MZ368-4500CP | L947X       | 46143304500 | MZ-Nozzle, 3.5 mm CP        | 1   |
|   | MZ368-4510CP | L948X       | 46143304510 | MZ-Nozzle, 4.0 mm CP        | 1   |
|   | MZ373-0001   | L952X       |             | MZ-Nozzle double, 1.2 mm CP | 1   |
|   | MZ368-0005CP | L953X       | 46143306450 | MZ-Nozzle double, 1.5 mm CP | 1   |
|   | MZ373-0003   | L954X       | 46143306460 | MZ-Nozzle double, 2.0 mm CP | 1   |
| 2 | MZ373-0004   | L955X       | 46143306480 | MZ-Nozzle double, 2.5 mm CP | 1   |
|   | MZ373-0005   | L956X       | 46143306490 | MZ-Nozzle double, 3.0 mm CP | 1   |
|   | MZ373-0006   | L957X       | 46143306500 | MZ-Nozzle double, 3.5 mm CP | 1   |
|   | MZ373-0007   | L958X       | 46143306510 | MZ-Nozzle double, 4.0 mm CP | 1   |
| 3 | MZ427-0002   | L1265       |             | MZ-Nozzle, 1.2 mm           | 1   |
| 4 | MZ368-0740   | AL363       | 36143310740 | MZ-Nozzle holder            | 1   |
| 5 | MZ368-0001   | AL242       | 36143304420 | MZ-Nozzle holder Hyper Gear | 1   |



# Mazak®



|   | Centricut         | Esse A      | Reference                             |   | Pkg |
|---|-------------------|-------------|---------------------------------------|---|-----|
|   | part number       | part number | number                                | Description                               | qty |
| 1 | MZ368-0522        | AL362       | 36143310522E, 36143310522,36143310523 | MZ-Nozzle holder                          | 1   |
|   | MZ373-0310CPX NEW | L301380X    | 46143310332                           | MZ-Nozzle slim, 1.0 mm CP (10 pk)*        | 10  |
|   | MZ373-0341CPX NEW | L301381X    | 46143310341, 46143310342, 46143310343 | MZ-Nozzle slim, 1.2 mm CP (10 pk)*        | 10  |
|   | MZ373-0351CPX NEW | L301382X    | 46143310351, 46143310352, 46143310353 | MZ-Nozzle slim, 1.5 mm CP (10 pk)*        | 10  |
| , | MZ373-0361CPX NEW | L301383X    | 46143310361, 46143310362, 46143310363 | MZ-Nozzle slim, 2.0 mm CP (10 pk)*        | 10  |
| 2 | MZ373-0371CPX NEW | L301384X    | 46143310371, 46143310372, 46143310373 | MZ-Nozzle slim, 2.5 mm CP (10 pk)*        | 10  |
|   | MZ373-0381CPX NEW | L301385X    | 46143310381, 46143310382, 46143310383 | MZ-Nozzle slim, 3.0 mm CP (10 pk)*        | 10  |
|   | MZ373-0391CPX NEW | L301386X    | 46143310391, 46143310392, 46143310393 | MZ-Nozzle slim, 3.5 mm CP (10 pk)*        | 10  |
|   | MZ373-0401CPX NEW | L301387X    | 46143310401, 46143310402, 46143310403 | MZ-Nozzle slim, 4.0 mm CP (10 pk)*        | 10  |
|   | MZ373-0311CPX NEW | L301391X    |                                       | MZ-Nozzle double slim, 1.0 mm CP (10 pk)* | 10  |
|   | MZ373-0312CPX NEW | L301399X    |                                       | MZ-Nozzle double slim, 1.2 mm CP (10 pk)* | 10  |
|   | MZ373-0315CPX NEW | L301392X    | 36143311500                           | MZ-Nozzle double slim, 1.5 mm CP (10 pk)* | 10  |
|   | MZ373-0320CPX NEW | L301393X    | 36143311510, 36143311512              | MZ-Nozzle double slim, 2.0 mm CP (10 pk)* | 10  |
| 3 | MZ373-0325CPX NEW | L301394X    | 36143311520, 36143311522              | MZ-Nozzle double slim, 2.5 mm CP (10 pk)* | 10  |
|   | MZ373-0330CPX NEW | L301395X    | 36143311530, 36143311532              | MZ-Nozzle double slim, 3.0 mm CP (10 pk)* | 10  |
|   | MZ373-0335CPX NEW | L301396X    | 36143311535, 36143312380              | MZ-Nozzle double slim, 3.5 mm CP (10 pk)* | 10  |
|   | MZ373-0340CPX NEW | L301397X    | 36143312390                           | MZ-Nozzle double slim, 4.0 mm CP (10 pk)* | 10  |
|   | MZ373-0350CPX NEW | L301512X    |                                       | MZ-Nozzle double slim, 5.0 mm CP (10 pk)* | 10  |

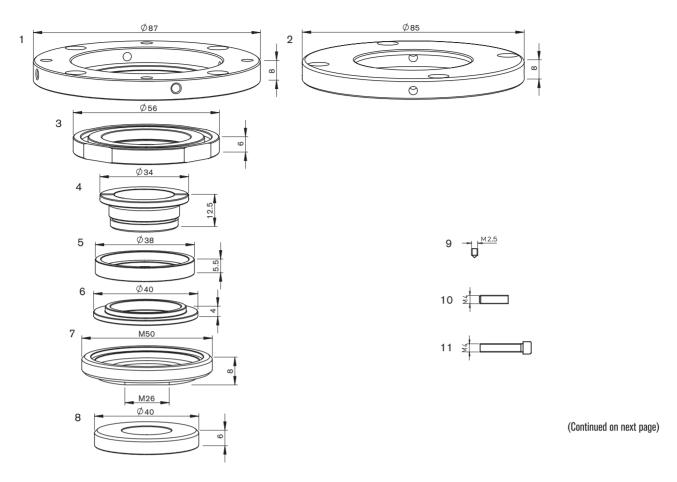




## Mazak<sup>®</sup>

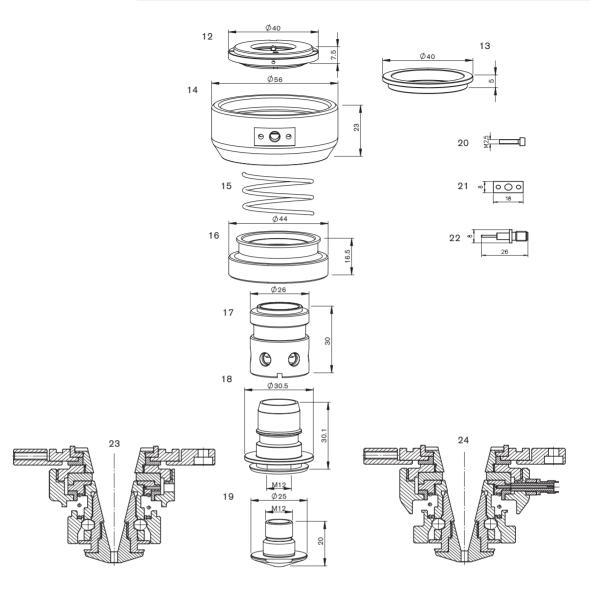
|    | Centricut         | Esse A      | Reference   |  | Pkg |
|----|-------------------|-------------|-------------|--|-----|
|    | part number       | part number | number      | Description  | qty |
|    | MZ373-1581CPX NEW | L301581X    | 06143312210 | MZ-Nozzle pencil, 1.0 mm CP (10 pk)*                     | 10  |
|    | MZ373-1582CPX NEW | L301582X    | 36143312220 | MZ-Nozzle pencil, 1.2 mm CP (10 pk)*                     | 10  |
|    | MZ373-1583CPX NEW | L301583X    | 36143312230 | MZ-Nozzle pencil, 1.5 mm CP (10 pk)*                     | 10  |
|    | MZ373-1584CPX NEW | L301584X    | 06143300060 | MZ-Nozzle pencil, 1.8 mm CP (10 pk)*                     | 10  |
|    | MZ373-1585CP NEW  | L301585X    | 36143312240 | MZ-Nozzle pencil, 1.0 mm CP (10 pk)*                     | 10  |
|    | MZ373-1587CPX NEW | L301587X    | 36143312250 | MZ-Nozzle pencil, 2.5 mm CP (10 pk)*                     | 10  |
| 4  | MZ373-1588CPX NEW | L301588X    | 36143312260 | MZ-Nozzle pencil, 3.0 mm CP (10 pk)*                     | 10  |
|    | MZ373-1589CPX NEW | L301589X    | 36143312270 | MZ-Nozzle pencil, 3.5 mm CP (10 pk)*                     | 10  |
|    | MZ373-1590CPX NEW | L301590X    | 36143312280 | MZ-Nozzle pencil, 4.0 mm CP (10 pk)*                     | 10  |
|    | MZ373-1591CPX NEW | L301591X    | 06143355590 | MZ-Nozzle pencil, 4.5 mm CP (10 pk)*                     | 10  |
|    | MZ373-1592CPX NEW | L301592X    | 06283301030 | MZ-Nozzle pencil, 5.0 mm CP (10 pk)*                     | 10  |
|    | MZ373-1593CPX NEW | L301593X    | 06283301830 | MZ-Nozzle pencil, 5.5 mm CP (10 pk)*                     | 10  |
|    | MZ373-1601CPX NEW | L301601X    | 0020001000  | MZ-Nozzle double pencil, 1.0 mm CP (10 pk)*              | 10  |
|    | MZ373-1602CPX NEW | L301602X    | 06143300080 | MZ-Nozzle double pencil, 1.2 mm CP (10 pk)*              | 10  |
|    | MZ373-1603CPX NEW | L301603X    | 36143312300 | MZ-Nozzle double pencil, 1.5 mm CP (10 pk)*              | 10  |
|    | MZ373-1604CPX NEW | L301604X    | 36143312310 | MZ-Nozzle double pencil, 1.8 mm CP (10 pk)*              | 10  |
|    | MZ373-1605CPX NEW | L301605X    | 36143312311 | MZ-Nozzle double pencil, 2.0 mm CP (10 pk)*              | 10  |
| 5  | MZ373-1607CPX NEW | L301607X    | 36143312320 | MZ-Nozzle double pencil, 2.5 mm CP (10 pk)*              | 10  |
|    | MZ373-1608CPX NEW | L301608X    | 36143312330 | MZ-Nozzle double pencil, 3.0 mm CP (10 pk)*              | 10  |
|    | MZ373-1609CPX NEW | L301609X    | 36143312340 | MZ-Nozzle double pencil, 3.5 mm CP (10 pk)*              | 10  |
|    | MZ373-1610CPX NEW | L301610X    | 36143312350 | MZ-Nozzle double pencil, 4.0 mm CP (10 pk)*              | 10  |
|    | MZ373-1611CPX NEW | L301611X    | 6143312360  | MZ-Nozzle double pencil, 4.5 mm CP (10 pk)*              | 10  |
|    | MZ373-1612CPX NEW | L301612X    | 6143312370  | MZ-Nozzle double pencil, 5.0 mm CP (10 pk)*              | 10  |
|    | MZ373-1614CPX NEW | L301614X    | 06260700010 | MZ-Nozzle double pencil, 4.0 mm/inner 1.2 mm CP (10 pk)* | 10  |
|    | MZ373-1615CPX NEW | L301615X    | 6143355360  | MZ-Nozzle double pencil, 4.0 mm/inner 1.4 mm CP (10 pk)* | 10  |
|    | MZ373-1616CPX NEW | L301616X    | 6143355370  | MZ-Nozzle double pencil, 4.0 mm/inner 1.8 mm CP (10 pk)* | 10  |
|    | MZ373-1617CPX NEW | L301617X    | 06283301050 | MZ-Nozzle double pencil, 4.5 mm/inner 1.2 mm CP (10 pk)* | 10  |
| 6  | MZ373-1618CPX NEW | L301618X    | 06283301200 | MZ-Nozzle double pencil, 5.0 mm/inner 1.2 mm CP (10 pk)* | 10  |
|    | MZ373-1619CPX NEW | L301619X    | 06283301210 | MZ-Nozzle double pencil, 5.5 mm/inner 1.2 mm CP (10 pk)* | 10  |
|    | MZ373-1686CPX NEW | L301686X    | 06283301840 | MZ-Nozzle double pencil, 5.5 mm/inner 2.0 mm CP (10 pk)* | 10  |
|    | MZ373-1688        | L1688X      |             | MZ-Nozzle double pencil, 7.0 mm/inner 1.8 mm CP          | 1   |
|    | MZ373-1572        | L1572X      | Q6143300020 | MZ-Nozzle double pencil SUS, 3.5 mm CP                   | 1   |
| 7  | MZ373-1573        | L1573X      | Q6143300030 | MZ-Nozzle double pencil SUS, 4.0 mm CP                   | 1   |
|    | MZ373-1574        | L1574X      | Q6143300040 | MZ-Nozzle double pencil SUS, 4.5 mm CP                   | 1   |
| 8  | MZ373-1820CPX NEW | L301829X    | 06283301820 | MZ-Nozzle double pencil, 1.5 mm HP CP (10 pk)*           | 10  |
|    | MZ373-1790CPX NEW | L301816X    | 06283301790 | MZ-Nozzle pencil, 1.0 mm HP CP (10 pk)*                  | 10  |
| 9  | MZ373-1800CPX NEW | L301817X    | 06283301800 | MZ-Nozzle pencil, 1.2 mm HP CP (10 pk)*                  | 10  |
|    | MZ373-1810CPX NEW | L301818X    | 06283301810 | MZ-Nozzle pencil, 1.5 mm HP CP (10 pk)*                  | 10  |
| 10 | MZ373-0465        | AL465       | 36143310523 | MZ-Nozzle holder   | 1   |
|    | MZ373-0030        | L1890       | Q6283300030 | MZ-Nozzle double smooth, 6.0 mm                          | 1   |
| 11 | MZ373-0020        | L1891       | Q6283300020 | MZ-Nozzle double smooth, 7.5 mm                          | 1   |
|    | MZ373-0010        | L1892       | Q6283300010 | MZ-Nozzle double smooth, 9.5 mm                          | 1   |

<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. AM123-4567X would be AM123-4567). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L301401X would be L401X).



|    | Centricut<br>part number | Esse A<br>part number | Reference<br>number      | Description          | Pkg<br>qty |  |
|----|--------------------------|-----------------------|--------------------------|----------------------|------------|--|
| 1  | MZ413-0332               | AL320                 | 3614330332               | MZ-Ring, aluminum    | 1          |  |
| 2  | MZ413-0630               | AL492                 | 6283300630               | MZ-Ring, aluminum    | 1          |  |
| 3  | MZ413-0620               | AL491                 | 6283300620               | MZ-Ring, brass       | 1          |  |
| ٥  | MZ413-0320               | AL316                 | 46143300320              | MZ-Ring, brass       | 1          |  |
| 4  | MZ413-0280               | AL288                 | 46143300280              | MZ-Retainer nut      | 1          |  |
| 5  | MZ408-0270               | AL286                 | 46143300270              | MZ-Ring, ceramic     | 1          |  |
| ا  | MZ413-0270               | AL386                 | 46143300270              | MZ-Insulating, PTFE* | 1          |  |
| 6  | MZ408-0260               | AL285                 | 46143300260C             | MZ-Ring, ceramic     | 1          |  |
| 0  | MZ413-0260               | AL385                 | 46143300260              | MZ-Insulating, PTFE* | 1          |  |
| 7  | MZ413-0290               | AL294                 | 46143300290              | MZ-Retainer nut      | 1          |  |
| 8  | MZ408-4440               | AL290                 | 46143304440              | MZ-Ring, ceramic     | 1          |  |
| 0  | MZ413-4440               | AL390                 | 46143304440              | MZ-Insulating, PTFE* | 1          |  |
| 9  | MZ413-1180               | AL322                 | 46183301180              | MZ-Screw             | 1          |  |
| 10 | MZ413-0010               | AL321                 |                          | MZ-Screw (4 pcs)     | 4          |  |
| 11 | MZ413-0200               | AL319                 | A06CB040200, A06CB040160 | MZ-Set screw (4 pcs) | 4          |  |



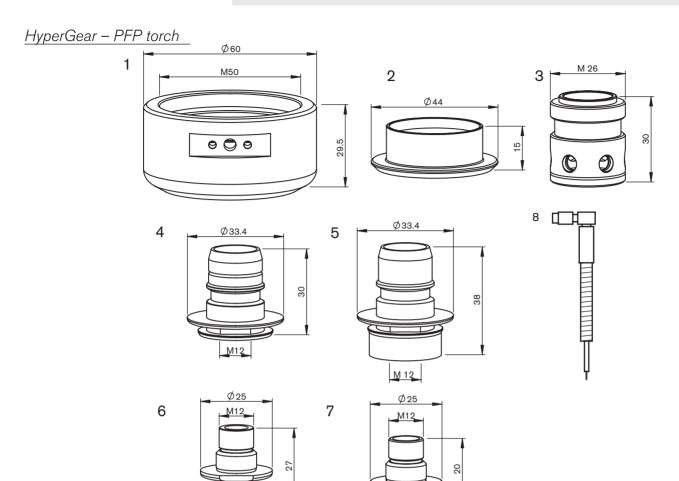


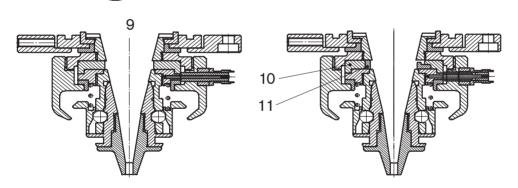
### Consumables

| Outoutination                         |  |   |  |   |  |  |
|---------------------------------------|--|---|--|---|--|--|
| Centricut<br>part number              | Esse A<br>part number  | Reference<br>number   | Description  | Pkg<br>qty  |  |  |
| MZ413-7420                            | AL295  | 46143307420, 46143307421  | MZ-Retainer nut  | 1   |  |  |
| MZ408-0240                            | AL284  | 46143300240   | MZ-Ring, ceramic   | 1   |  |  |
| MZ413-0240                            | AL384  | 46143300240T  | MZ-Insulating, PTFE*   | 1   |  |  |
| MZ413-7980                            | AL313  | 36143307980   | MZ-Body, aluminum  | 1   |  |  |
| MZ413-0220                            | AL289  | 46143300220   | MZ-Spring  | 1   |  |  |
| MZ413-8000                            | AL314  | 46143308000   | MZ-Spring retainer, steel  | 1   |  |  |
| MZ413-4400                            | AL291  | 36143304400, 36143304401  | MZ-Coupler   | 1   |  |  |
| MZ413-0230 (not shown)                | AL311  |   | MZ-Ball kit replacement (6 pcs)  | 1   |  |  |
| MZ368-0001                            | AL242  | 36143304420   | MZ-Nozzle holder Hyper Gear  | 1   |  |  |
| Please refer to the Mazak® nozzle sed | ction  |   |  |   |  |  |
| MZ413-0030                            | AL317  | 46603300030, A05GS002560  | MZ-Screw   | 1   |  |  |
| MZ413-8170                            | AL318  | 46143308170   | MZ-Spacer  | 1   |  |  |
| MZ413-8190                            | AL315  | 46143308190   | MZ-Connector   | 1   |  |  |
| MZ413-0001                            | TMA50/C  |   | MZ-Complete head (ceramic insulating)  | 1   |  |  |
| MZ413-0002                            | TMA40/C  |   | MZ-Complete head (ceramic insulating)  | 1   |  |  |
|                                       | Centricut part number  MZ413-7420  MZ408-0240  MZ413-0240  MZ413-7980  MZ413-0220  MZ413-8000  MZ413-4400  MZ413-0230 (not shown)  MZ368-0001  Please refer to the Mazak® nozzle sec  MZ413-8170  MZ413-8190  MZ413-8190  MZ413-0001 | Centricut part number         Esse A part number           MZ413-7420         AL295           MZ408-0240         AL284           MZ413-0240         AL384           MZ413-7980         AL313           MZ413-0220         AL289           MZ413-8000         AL314           MZ413-4400         AL291           MZ413-0230 (not shown)         AL311           MZ368-0001         AL242           Please refer to the Mazak® nozzle section           MZ413-0030         AL317           MZ413-8170         AL318           MZ413-8190         AL315           MZ413-0001         TMA50/C | Centricut part number         Esse A part number         Reference number           MZ413-7420         AL295         46143307420, 46143307421           MZ408-0240         AL284         46143300240           MZ413-0240         AL384         46143300240T           MZ413-7980         AL313         36143307980           MZ413-0220         AL289         46143300220           MZ413-8000         AL314         46143308000           MZ413-4400         AL291         36143304400, 36143304401           MZ413-0230 (not shown)         AL311         AL242           MZ368-0001         AL242         36143304420           Please refer to the Mazak® nozzle section         MZ413-0030         AL317         46603300030, A05GS002560           MZ413-8170         AL318         46143308170           MZ413-8190         AL315         46143308190           MZ413-0001         TMA50/C         TMA50/C | Centricut part number         Esse A part number         Reference number         Description           MZ413-7420         AL295         46143307420, 46143307421         MZ-Retainer nut           MZ408-0240         AL284         46143300240T         MZ-Ring, ceramic           MZ413-0240         AL384         46143300240T         MZ-Insulating, PTFE*           MZ413-7980         AL313         36143307980         MZ-Body, aluminum           MZ413-0220         AL289         46143300220         MZ-Spring           MZ413-8000         AL314         46143308000         MZ-Spring retainer, steel           MZ413-4400         AL291         36143304400, 36143304401         MZ-Coupler           MZ413-0230 (not shown)         AL311         MZ-Ball kit replacement (6 pcs)           MZ4368-0001         AL242         36143304420         MZ-Nozzle holder Hyper Gear           Please refer to the Mazak* nozzle section         MZ-Spring           MZ413-0030         AL317         46603300030, A05GS002560         MZ-Screw           MZ413-8190         AL318         46143308170         MZ-Spacer           MZ413-8190         AL315         46143308190         MZ-Complete head (ceramic insulating) |  |  |

<sup>\*</sup>PolyTetraFluoroEthylene is a fluorocarbon-based polymer and is commonly abbreviated PTFE. The Teflon® brand of PTFE is manufactured only by DuPont and is not sold by Hypertherm. Hypertherm purchases other brands of PTFE from various high quality manufacturers.



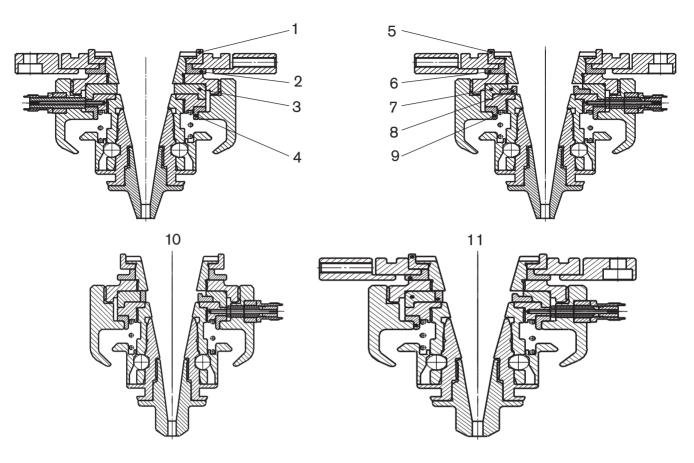




#### Consumables

|    | Centricut<br>part number             | Esse A     | Reference<br>number                   | Description                 | Pkg<br>qty |
|----|--------------------------------------|------------|---------------------------------------|-----------------------------|------------|
| 1  | MZ368-0550                           | AL365      | 36143310550                           | MZ-Body, aluminum           | 1          |
| 2  | MZ368-0541                           | AL366      | 36143310541, 36143310542              | MZ-Retainer, steel          | 1          |
| 3  | MZ368-0530                           | AL367      | 36143310530, 36143310531              | MZ-Coupler                  | 1          |
| 4  | MZ368-0522                           | AL362      | 36143310522E, 36143310522,36143310523 | MZ-Nozzle holder            | 1          |
| 5  | MZ368-0740                           | AL363      | 36143310740                           | MZ-Nozzle holder            | 1          |
| 6  | Please refer to the Mazak® slim nozz | le section |                                       |                             |            |
| 7  | Please refer to the Mazak® nozzle se | ction      |                                       |                             |            |
| 8  | MZ335-8290                           | AL368      | 46143308290                           | MZ-Sensor cable, 75 mm (3") | 1          |
| 9  | MZ368-0060                           | TMA60/C    |                                       | MZ-Head w/ceramic spacer    | 1          |
| 10 | MZ368-0070                           | TMA70/C    |                                       | MZ-Head w/ceramic spacer    | 1          |
| 11 | MZ368-2170                           | AL464      | 46143312170                           | MZ-Ring 40x6, PPS           | 1          |





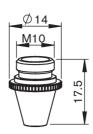
|    | Centricut   | Esse A      | Reference    |                                | Pkg |
|----|-------------|-------------|--------------|--------------------------------|-----|
|    | part number | part number | number       | Description                    | qty |
| 1  | MZ408-0270  | AL286       | 46143300270  | MZ-Ring, ceramic               | 1   |
| '  | MZ413-0270  | AL386       | 46143300270  | MZ-Insulating, PTFE*           | 1   |
| 2  | MZ408-0260  | AL285       | 46143300260C | MZ-Ring, ceramic               | 1   |
|    | MZ413-0260  | AL385       | 46143300260  | MZ-Insulating, PTFE*           | 1   |
| 3  | MZ408-4440  | AL290       | 46143304440  | MZ-Ring, ceramic               | 1   |
| ٥  | MZ413-4440  | AL390       | 46143304440  | MZ-Insulating, PTFE*           | 1   |
| 4  | MZ408-0240  | AL284       | 46143300240  | MZ-Ring, ceramic               | 1   |
| 4  | MZ413-0240  | AL384       | 46143300240T | MZ-Insulating, PTFE*           | 1   |
| 5  | MZ368-2100  | AL486       | 46143312100  | MZ-Insulating ring, 38x5.5 PPS | 1   |
| 6  | MZ368-2130  | AL485       | 46143312130  | MZ-Insulating ring, 40x4 PPS   | 1   |
| 7  | MZ368-2080  | AL490       | 46143312080  | MZ-Spacer 40x6, PPS            | 1   |
| 8  | MZ368-2090  | AL487       | 46143312090  | MZ-Ring, 30x3 ceramic          | 1   |
| 9  | MZ368-2120  | AL484       | 46143312120  | MZ-Insulating ring, 40x5 PPS   | 1   |
| 10 | MZ368-0085  | TMA85       | TMA85        | MZ-Head w/PPS spacer           | 1   |
| 11 | MZ368-0080  | TMA80       | TMA80        | MZ-Head w/PPS spacer           | 1   |

<sup>\*</sup>PolyTetraFluoroEthylene is a fluorocarbon-based polymer and is commonly abbreviated PTFE. The Teflon® brand of PTFE is manufactured only by DuPont and is not sold by Hypertherm. Hypertherm purchases other brands of PTFE from various high quality manufacturers.



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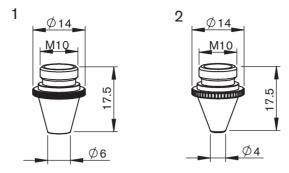


|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description                   | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------|-------------------------------|------------|
|   | MZ322-0008X              | L3078                 | 46603350508         | MZ-Nozzle, 0.8 mm (10 pk)     | 10         |
|   | MZ322-0511-1.0           | L69                   | 46603350511         | MZ-Nozzle, 1.0 mm             | 1          |
|   | MZ322-0511X              | L3069                 | 46603350511         | MZ-Nozzle, 1.0 mm (10 pk)     | 10         |
|   | MZ322-0512-1.2           | L77                   | 46603350512         | MZ-Nozzle, 1.2 mm             | 1          |
|   | MZ322-0512X              | L3077                 | 46603350512         | MZ-Nozzle, 1.2 mm (10 pk)     | 10         |
|   | MZ322-0520-1.5           | L127                  | 4660335052B         | MZ-Nozzle, 1.5 mm             | 1          |
|   | PT322-0520X              | L30127                | 4660335052B         | PT-Nozzle, 1.5 mm (10 pk)     | 10         |
|   | MZ322-1517X              | L3079                 | 46603350517         | MZ-Nozzle, 1.7 mm (10 pk)     | 10         |
|   | MZ322-0517X              | L30281X               | 46603350517-1,8     | MZ-Nozzle, 1.8 mm (10 pk)*    | 10         |
| 1 | MZ322-0522-2.0           | L80                   | 4660335052C         | MZ-Nozzle, 2.0 mm             | 1          |
| 1 | MZ322-0522X              | L3080                 | 4660335052C         | MZ-Nozzle, 2.0 mm (10 pk)     | 10         |
|   | MZ322-0022X              | L30282                | 46603350522-2,2     | MZ-Nozzle, 2.2 mm (10 pk)*    | 10         |
|   | MZ322-0525-2.5           | L124                  | 46603350525         | MZ-Nozzle, 2.5 mm             | 1          |
|   | MZ322-0025X              | L30124                | 46603350525         | MZ-Nozzle, 2.5 mm (10 pk)     | 10         |
|   | MZ322-0530-3.0           | L150                  | 46603350530         | MZ-Nozzle, 3.0 mm             | 1          |
|   | MZ322-0030X              | L30150                | 46603350530         | MZ-Nozzle, 3.0 mm (10 pk)     | 10         |
|   | MZ322-0530-3.5           | L708                  | 46603350530-3,5     | MZ-Nozzle, 3.5 mm             | 1          |
|   | MZ322-1035X              | L30708                | 46603350530-3,5     | MZ-Nozzle, 3.5 mm (10 pk)     | 10         |
|   | MZ322-0530-4.0           | L709                  | 46603350530-4,0     | MZ-Nozzle, 4.0 mm             | 1          |
|   | MZ322-1040X              | L30709                | 46603350530-4,0     | MZ-Nozzle, 4.0 mm (10 pk)     | 10         |
|   | MZ322-0512CPX            | L3077X                | 46603350512         | MZ-Nozzle, 1.2 mm CP (10 pk)* | 10         |
|   | PT322-0520CPX            | L30127X               | 4660335052B         | PT-Nozzle, 1.5 mm CP (10 pk)* | 10         |
| 0 | MZ322-0517CP             | L281                  | 46603350517-1,8     | MZ-Nozzle, 1.8 mm CP          | 1          |
| 2 | MZ322-0522CPX            | L30281                | 4660335052C         | MZ-Nozzle, 1.8 mm CP (10 pk)* | 10         |
|   | MZ322-0025CPX            | L30124X               | 46603350525         | MZ-Nozzle, 2.5 mm CP (10 pk)* | 10         |
|   | MZ322-0030CPX            | L30150X               | 46603350530         | MZ-Nozzle, 3.0 mm CP (10 pk)* | 10         |

<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. AM123-4567X would be AM123-4567). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L301401X would be L401X).

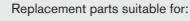






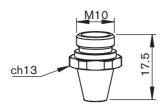
|   | Centricut       | Esse A      | Reference                |                                      | Pkg |
|---|-----------------|-------------|--------------------------|--------------------------------------|-----|
|   | part number     | part number | number                   | Description                          | qty |
|   | MZ346-0002X     | L30616      |                          | MZ-Nozzle double, 1.2 mm (10 pk)*    | 10  |
|   | MZ346-0003X     | L30617      | 46683302400              | MZ-Nozzle double, 1.5 mm (10 pk)*    | 10  |
|   | MZ346-0005X     | L30619      |                          | MZ-Nozzle double, 1.8 mm (10 pk)     | 10  |
|   | MZ346-0006X     | L30620      | 46683302390              | MZ-Nozzle double, 2.0 mm (10 pk)*    | 10  |
|   | MZ346-0008X     | L30622      | 46683302400              | MZ-Nozzle double, 2.5 mm (10 pk)*    | 10  |
|   | MZ346-0009X     | L30623      | 46683302410              | MZ-Nozzle double, 3.0 mm (10 pk)*    | 10  |
| 1 | MZ346-0002CPX   | L30616X     |                          | MZ-Nozzle double, 1.2 mm CP (10 pk)* | 10  |
|   | MZ346-0003CPX   | L30617X     | 46683302380              | MZ-Nozzle double, 1.5 mm CP (10 pk)* | 10  |
|   | MZ346-0004CPX   | L30618X     |                          | MZ-Nozzle double, 1.7 mm CP (10 pk)  | 10  |
|   | MZ346-0006CPX   | L30620X     | 46683302390              | MZ-Nozzle double, 2.0 mm CP (10 pk)* | 10  |
|   | MZ346-0007CPX   | L30621X     |                          | MZ-Nozzle double, 2.2 mm CP (10 pk)  | 10  |
|   | MZ346-0008CPX   | L30622X     | 46683302400              | MZ-Nozzle double, 2.5 mm CP (10 pk)* | 10  |
|   | MZ346-0009CPX   | L30623X     | 46683302410              | MZ-Nozzle double, 3.0 mm CP (10 pk)* | 10  |
|   | MZ321-0521-1.0  | L250        | 46603350521              | MZ-Nozzle, 1.0 mm                    | 1   |
|   | MZ321-0010X     | L30250      | 46603350521              | MZ-Nozzle, 1.0 mm (10 pk)            | 10  |
|   | MZ321-0521-1.2  | L251        | 46603350521              | MZ-Nozzle, 1.2 mm                    | 1   |
|   | MZ321-0012X     | L30251      | 46603350521              | MZ-Nozzle, 1.2 mm (10 pk)            | 10  |
|   | MZ321-0520-1.5  | L252        | 46603350520              | MZ-Nozzle, 1.5 mm                    | 1   |
|   | MZ321-0520X     | L30252      | 46603350520              | MZ-Nozzle, 1.5 mm (10 pk)            | 10  |
|   | M321-0521-1.7   | L253        | 46603350521              | MZ-Nozzle, 1.7 mm                    | 1   |
|   | MZ321-0017X     | L30253      | 46603350521              | MZ-Nozzle, 1.7 mm (10 pk)            | 10  |
|   | MZ321-0522-2.0  | L254        | 46603350522, 46683301721 | MZ-Nozzle, 2.0 mm                    | 1   |
|   | MZ321-0054X     | L30254      | 46603350522              | MZ-Nozzle, 2.0 mm (10 pk)            | 10  |
|   | MZ321-0522-2.5  | L770        | 46603350522              | MZ-Nozzle, 2.5 mm                    | 1   |
| 2 | MZ321-1025X     | L30770      | 46603350522              | MZ-Nozzle, 2.5 mm (10 pk)            | 10  |
|   | MZ321-0522-3.0  | L771        | 46683301281              | MZ-Nozzle, 3.0 mm                    | 1   |
|   | MZ321-1030X     | L30771      | 46683301281              | MZ-Nozzle, 3.0 mm (10 pk)            | 10  |
|   | MZ321-0010CPX   | L30250X     | 46603350521              | MZ-Nozzle, 1.0 mm CP (10 pk)         | 10  |
|   | MZ321-0012CPX   | L30251X     | 46603350521              | MZ-Nozzle, 1.2 mm CP (10 pk)         | 10  |
|   | MZ321-520-1.5CP | L252X       | 46603350520              | MZ-Nozzle, 1.5 mm CP                 | 1   |
|   | MZ321-0520CPX   | L30252X     | 46603350520              | MZ-Nozzle, 1.5 mm CP (10 pk)         | 10  |
|   | MZ321-522-2.0CP | L254X       | 46603350522              | MZ-Nozzle, 2.0 mm CP                 | 1   |
|   | MZ321-0054CPX   | L30254X     | 46603350522              | MZ-Nozzle, 2.0 mm CP (10 pk)         | 10  |
|   | MZ321-522-2.5CP | L770X       | 46603350522              | MZ-Nozzle, 2.5 mm CP                 | 1   |
|   | MZ321-1025CPX   | L30770X     | 46603350522              | MZ-Nozzle, 2.5 mm CP (10 pk)         | 10  |
|   | MZ321-1030CPX   | L30771X     | 46683301281              | MZ-Nozzle, 3.0 mm CP (10 pk)         | 10  |

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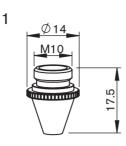


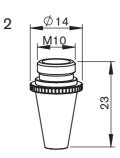
|   | Centricut     | Esse A      | Reference       |   | Pkq |
|---|---------------|-------------|-----------------|---|-----|
|   | part number   | part number | number          | Description                                   | qty |
|   | MZ385-0511X   | L30726      | 46603350511     | MZ-Nozzle hexagonal, 1.0 mm (10 pk)*          | 10  |
|   | MZ385-5052X   | L30727      | 4660335052A     | MZ-Nozzle hexagonal, 1.2 mm (10 pk)*          | 10  |
|   | MZ385-5052BX  | L30728      | 4660335052B     | MZ-Nozzle hexagonal, 1.5 mm (10 pk)*          | 10  |
|   | MZ385-0517X   | L30729      | 46603350517     | MZ-Nozzle hexagonal, 1.7 mm (10 pk)*          | 10  |
| 1 | MZ385-517X    | L30730      | 46603350517-1,8 | MZ-Nozzle hexagonal, 1.8 mm (10 pk)           | 10  |
| ' | MZ385-5052CX  | L30731      | 4660335052C     | MZ-Nozzle hexagonal, 2.0 mm (10 pk)*          | 10  |
|   | MZ385-0522X   | L30732      | 46603350522-2,2 | MZ-Nozzle hexagonal, 2.2 mm (10 pk)           | 10  |
|   | MZ385-0003X   | L30733      | 4660335052D     | MZ-Nozzle hexagonal, 2.5 mm (10 pk)*          | 10  |
|   | MZ385-1003X   | L30734      | 46603350530     | MZ-Nozzle hexagonal, 3.0 mm (10 pk)           | 10  |
|   | MZ385-0530X   | L30736      | 46603350530-4,0 | MZ-Nozzle hexagonal, 4.0 mm (10 pk)           | 10  |
|   | MZ385-0511CPX | L30726X     | 46603350511     | MZ-Nozzle hexagonal, 1.0 mm CP (10 pk)*       | 10  |
|   | MZ385-5052CPX | L30727X     | 4660335052A     | MZ-Nozzle hexagonal, 1.2 mm CP (10 pk)        | 10  |
|   | MZ385-052CPX  | L30728X     | 4660335052B     | MZ-Nozzle hexagonal, 1.5 mm CP (10 pk)*       | 10  |
| 2 | MZ385-0052CPX | L30731X     | 4660335052C     | MZ-Nozzle hexagonal, 2.0 mm CP (10 pk)*       | 10  |
|   | MZ385-0003CPX | L30733X     | 4660335052D     | MZ-Nozzle hexagonal, 2.5 mm CP (10 pk)        | 10  |
|   | MZ385-1003CPX | L30734X     | 46603350530     | MZ-Nozzle hexagonal, 3.0 mm CP (10 pk)        | 10  |
|   | MZ385-0530CPX | L30736X     | 46603350530-4,0 | MZ-Nozzle hexagonal, 4.0 mm CP (10 pk)        | 10  |
|   | MZ419-0001X   | L301223     |                 | MZ-Nozzle double hexagonal, 1.2 mm (10 pk)    | 10  |
|   | MZ419-0002X   | L301224     |                 | MZ-Nozzle double hexagonal, 1.5 mm (10 pk)*   | 10  |
|   | MZ419-0003X   | L301225     |                 | MZ-Nozzle double hexagonal, 1.8 mm (10 pk)    | 10  |
|   | MZ419-0004X   | L301226     |                 | MZ-Nozzle double hexagonal, 2.0 mm (10 pk)    | 10  |
|   | MZ419-0005X   | L301227     |                 | MZ-Nozzle double hexagonal, 2.2 mm (10 pk)    | 10  |
| 3 | MZ419-0006X   | L301228     |                 | MZ-Nozzle double hexagonal, 2.5 mm (10 pk)    | 10  |
|   | MZ419-0001CPX | L301223X    |                 | MZ-Nozzle double hexagonal, 1.2 mm CP (10 pk) | 10  |
|   | MZ419-0002CPX | L301224X    |                 | MZ-Nozzle double hexagonal, 1.5 mm CP (10 pk) | 10  |
|   | MZ419-0004CPX | L301226X    |                 | MZ-Nozzle double hexagonal, 2.0 mm CP (10 pk) | 10  |
|   | MZ419-0006CPX | L301228X    |                 | MZ-Nozzle double hexagonal, 2.5 mm CP (10 pk) | 10  |
|   | MZ419-0007CPX | L301229X    |                 | MZ-Nozzle double hexagonal, 3.0 mm CP (10 pk) | 10  |

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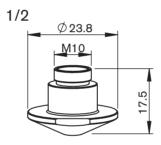
# Mazak®





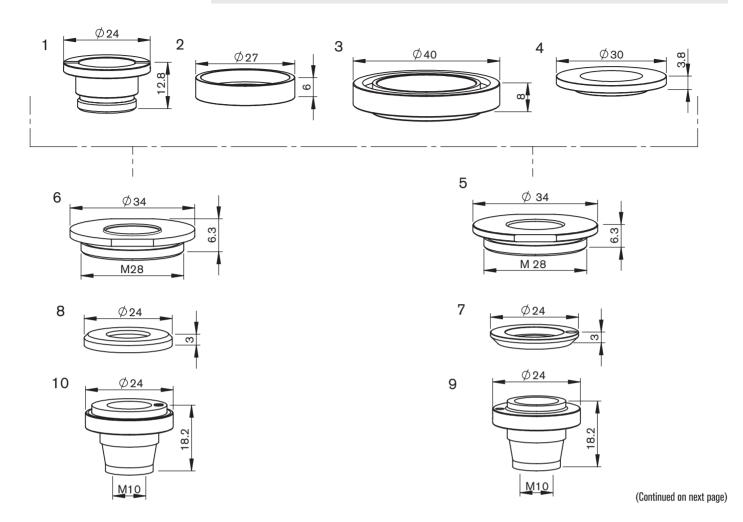
### Consumables

|   |                | Esse A<br>part number | Reference<br>number | Description              | Pkg<br>qty |
|---|----------------|-----------------------|---------------------|--------------------------|------------|
|   | MZ322-0523     | L492                  | 46603350523         | MZ-Nozzle shower, 1.0 mm | 1          |
| 1 | MZ322-0523-1.5 | L493                  |                     | MZ-Nozzle shower, 1.5 mm | 1          |
|   | MZ322-0523-2.0 | L497                  |                     | MZ-Nozzle shower, 2.0 mm | 1          |
| 2 | MZ322-0001     | L284                  |                     | MZ-Nozzle long, 2.0 mm   | 1          |



#### Consumables

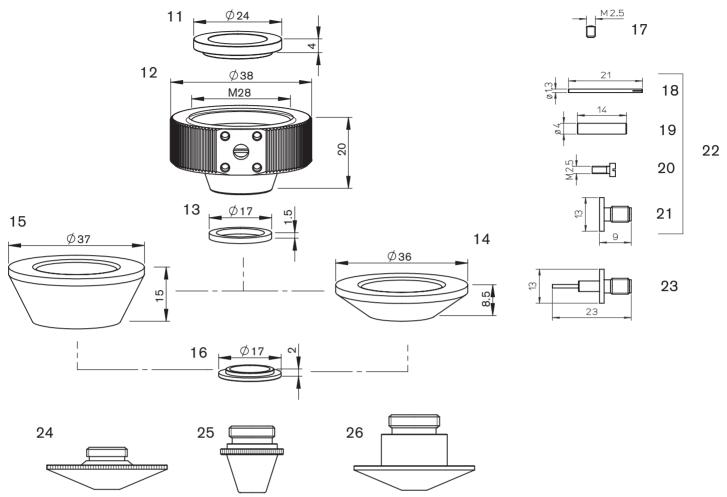
|   | Centricut    | Esse A      | Reference   |                             | Pkg |  |  |
|---|--------------|-------------|-------------|-----------------------------|-----|--|--|
|   | part number  | part number | number      | Description                 | qty |  |  |
|   | MZ335-0004   | L428        |             | MZ-Nozzle, 1.0 mm           | 1   |  |  |
|   | MZ335-0011   | L423        |             | MZ-Nozzle, 1.2 mm           | 1   |  |  |
|   | MZ335-1950   | L429        | 46683301950 | MZ-Nozzle, 1.5 mm           | 1   |  |  |
|   | MZ335-1821   | L430        | 46683301821 | MZ-Nozzle, 2.0 mm           | 1   |  |  |
|   | MZ335-1960   | L431        | 46683301960 | MZ-Nozzle, 2.5 mm           | 1   |  |  |
| 1 | MZ335-1970   | L432        | 46683301970 | MZ-Nozzle, 3.0 mm           | 1   |  |  |
| ' | MZ335-0006   | L472        |             | MZ-Nozzle, 3.5 mm           | 1   |  |  |
|   | MZ335-0013   | L473        |             | MZ-Nozzle, 4.0 mm           | 1   |  |  |
|   | MZ335-1950CP | L429X       | 46683301950 | MZ-Nozzle, 1.5 mm CP        | 1   |  |  |
|   | MZ335-1821CP | L430X       | 46683301821 | MZ-Nozzle, 2.0 mm CP        | 1   |  |  |
|   | MZ335-1960CP | L431X       | 46683301960 | MZ-Nozzle, 2.5 mm CP        | 1   |  |  |
|   | MZ335-1970CP | L432X       | 46683301970 | MZ-Nozzle, 3.0 mm CP        | 1   |  |  |
|   | MZ360-0002   | L851        |             | MZ-Nozzle double, 1.2 mm    | 1   |  |  |
|   | MZ360-0003   | L852        | 46683302420 | MZ-Nozzle double, 1.5 mm    | 1   |  |  |
|   | MZ360-0005   | L853        | 46683302430 | MZ-Nozzle double, 2.0 mm    | 1   |  |  |
| 2 | MZ360-0007   | L854        |             | MZ-Nozzle double, 2.5 mm    | 1   |  |  |
| 2 | MZ360-0008   | L855        | 46683302450 | MZ-Nozzle double, 3.0 mm    | 1   |  |  |
|   | MZ360-0003CP | L852X       | 46683302420 | MZ-Nozzle double, 1.5 mm CP | 1   |  |  |
|   | MZ360-0005CP | L853X       | 46683302430 | MZ-Nozzle double, 2.0 mm CP | 1   |  |  |
|   | MZ360-0008CP | L855X       |             | MZ-Nozzle double, 3.0 mm CP | 1   |  |  |



### Consumables

|    | Centricut<br>part number | Esse A<br>part number | Reference number                      | Description               | Pkg |  |  |
|----|--------------------------|-----------------------|---------------------------------------|---------------------------|-----|--|--|
| 1  | MZ335-1110               | AL74                  | 46683301110, 46773300500              | MZ-Bracket, copper        | qty |  |  |
| -  |                          | 11-11                 | ,                                     |                           | 1   |  |  |
|    | MZ335-1080               | AL80                  | 46683301090, 46683302081              | MZ-Spacer 27x5.5, PTFE*   | 1   |  |  |
| 2  | MZ335-1080P              | AL80/P                | 46683301090, 46683302081              | MZ-Ring, plastic          | 1   |  |  |
| -  | MZ335-1080C              | AL280                 | 46683301090, 46683302081              | MZ-Ring, ceramic          | 1   |  |  |
|    | MZ335-1080M              | ALM280                | 46683301080, 46683302081              | MZ-Spacer 27x5.5, ceramic | 1   |  |  |
|    | MZ309-3200 (not shown)   | AL97                  |                                       | MZ-O-ring external base   | 1   |  |  |
| 3  | MZ335-1070               | AL84                  | 46683301070                           | MZ-Base, brass            | 1   |  |  |
|    | MZ335-1090               | AL79                  | 46683301090, 46683302091              | MZ-Spacer 30x4, PTFE*     | 1   |  |  |
|    | MZ335-0090C              | AL79/P                | 46683301090, 46683302091              | MZ-Spacer 30x4, special   | 1   |  |  |
| 4  | MZ335-1090C              | AL279                 | 46683301090, 46683302091              | MZ-Ring, ceramic          | 1   |  |  |
|    | MZ335-1090M              | ALM279                | 46683301090, 46683302091              | MZ-Spacer 30x4, ceramic   | 1   |  |  |
| 5  | MZ335-1101               | AL376                 | 46773300510                           | MZ-Nut, copper            | 1   |  |  |
| 6  | MZ335-1100               | AL83                  | 46683301100                           | MZ-Bracket, copper        | 1   |  |  |
|    | MZ335-1120               | AL77                  | 46683301120                           | MZ-Spacer 24x3, PTFE*     | 1   |  |  |
| 7  | MZ335-1120LL             | AL77/P                | 46683301120                           | MZ-Ring long life         | 1   |  |  |
|    | MZ335-1120C              | AL277                 | 46683301120                           | MZ-Ring, ceramic          | 1   |  |  |
| 8  | MZ335-0710               | AL377                 | 46677330710                           | MZ-Ring, ceramic          | 1   |  |  |
| 0  | MZ335-0710M              | ALM377                | 46773300710                           | MZ-Spacer 24x3, ceramic   | 1   |  |  |
| 9  | MZ335-0850               | AL75                  | 46683300850                           | MZ-Nozzle body, copper    | 1   |  |  |
| 10 | MZ335-0720               | AL253                 | 46773300720, 46773300721, 46683300720 | MZ-Nozzle body, copper    | 1   |  |  |



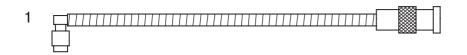


### Consumables

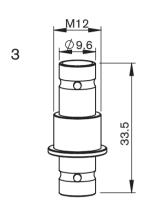
|    | Centricut<br>part number              | Esse A<br>part number | Reference<br>number                     | Description                                    | Pkg<br>qty |  |  |
|----|---------------------------------------|-----------------------|---|--|------------|--|--|
|    | MZ335-1130                            | AL78                  | 46683301130, 46683302111                | MZ-Spacer 24x4, PTFE*                          | 1          |  |  |
|    | MZ335-1130LL                          | AL78/P                | 46683301130                             | MZ-Ring long life                              | 1          |  |  |
| 11 | MZ335-1130C                           | AL278                 | 46683301130                             | MZ-Spacer, ceramic                             | 1          |  |  |
|    | MZ335-1130M                           | ALM278                | 46683301130                             | MZ-Spacer 24x4, ceramic                        | 1          |  |  |
| 12 | MZ335-1140                            | AL73                  | 46683301140, 36773300530                | MZ-Housing, aluminum                           | 1          |  |  |
| 13 | MZ335-1150                            | AL81                  | 46683301150                             | MZ-Spacer 17x1.5, PTFE*                        | 1          |  |  |
|    | MZ335-1930                            | AL111                 | 46683301930                             | MZ-Nozzle body cover                           | 1          |  |  |
| 14 | MZ335-1930LL                          | AL111/P               | 46683301930P                            | MZ-Nozzle body cover, long life                | 1          |  |  |
|    | MZ335-0009                            | AL275                 | 46683301930C                            | MZ-Protective cover, ceramic                   | 1          |  |  |
| 15 | MZ335-1841                            | AL118                 | 46683301841                             | MZ-Nozzle cover                                | 1          |  |  |
| 16 | MZ335-1160                            | AL82                  | 46683301160                             | MZ-Ring, 17x2, copper                          | 1          |  |  |
| 17 | MZ335-1180                            | AL119                 | 46683301180                             | MZ-Bolt  | 1          |  |  |
| 18 | MZ335-1170                            | AL76                  | 46683301170                             | MZ-Contact                                     | 1          |  |  |
| 19 | MZ335-0030                            | AL88                  | 46683300030                             | MZ-Connecting pipe, PTFE *                     | 1          |  |  |
| 20 | MZ335-0000                            | AL127                 | 46683300000                             | MZ-Screws for connector kit MZ335-0001 (4 pcs) | 4          |  |  |
| 21 | MZ335-1113                            | AL113                 | 46683301170                             | MZ-Connector                                   | 1          |  |  |
| 22 | MZ335-0001                            | AL154                 | 46683301171, 46683301170, not assembled | MZ-Connector kit                               | 1          |  |  |
| 23 | MZ335-0001A                           | AL213                 | 46683301171, 46683301170                | MZ-Connector kit, assembled                    | 1          |  |  |
| 24 | Please refer to the Trumpf® nozzle se | ection                |   |  |            |  |  |
| 25 | Please refer to the Mazak® nozzle se  | ction                 |   |  |            |  |  |
| 26 | Please refer to the Mazak® nozzle se  | ction                 |   |  |            |  |  |

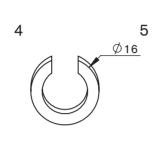
<sup>\*</sup>PolyTetraFluoroEthylene is a fluorocarbon-based polymer and is commonly abbreviated PTFE. The Teflon® brand of PTFE is manufactured only by DuPont and is not sold by Hypertherm. Hypertherm purchases other brands of PTFE from various high quality manufacturers.

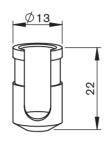


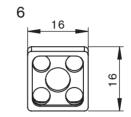


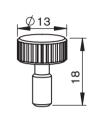




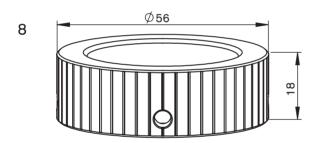


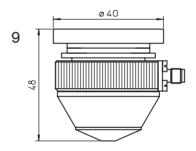


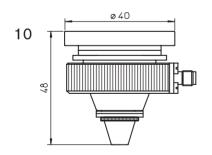


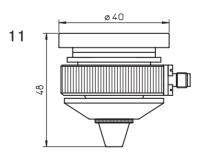


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#### Consumables

|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number      | Description   | Pkg<br>qty |
|---|--------------------------|-----------------------|--------------------------|---|------------|
| 1 | MZ335-1980               | AL103                 | 46683301980, 46683301982 | MZ-Sensor head connecting cable, short 280 mm (11") | 1          |
| ' | MZ335-1330               | AL103/S               | 46683301330              | MZ-Sensor head connecting cable, long 310 mm (12")  | 1          |
| 0 | MZ335-1330A              |                       | 46683301330              | MZ-Sensor cable, 305 mm (12") armored               | 1          |
| 2 | MZ335-1980A              |                       | 46683301980, 46683301982 | MZ-Sensor cable, 280 mm (11") armored               | 1          |
| 3 | MZ335-0005               | AL104                 |                          | MZ-Connecting cable adapter                         | 1          |
| 4 | MZ335-1870               | AL155                 | 46683301870, 46683301920 | MZ-Cover clips                                      | 1          |

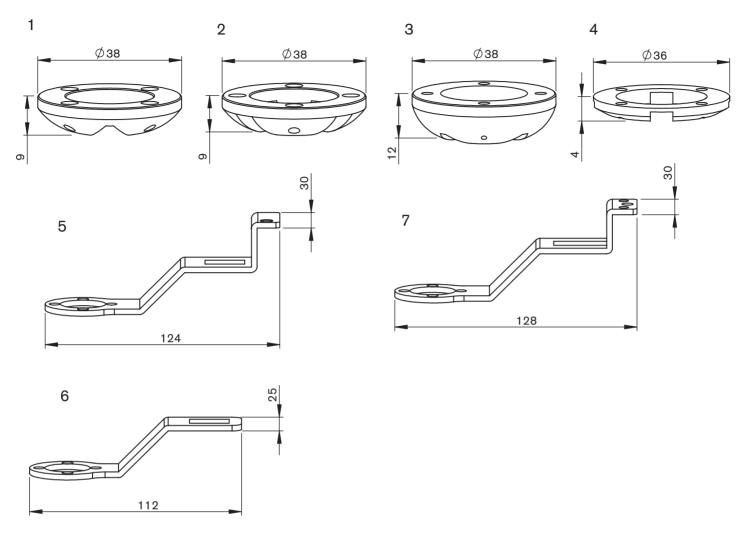


## Mazak<sup>®</sup>

|    | Centricut<br>part number | Esse A<br>part number | Reference<br>number      | Description                   | Pkg<br>qty |
|----|--------------------------|-----------------------|--------------------------|-------------------------------|------------|
| 5  | MZ335-1860               | AL156                 | 46683301860, 46683301910 | MZ-Cable connector cover      | 1          |
| J  | MZ335-1860LL             | AL156/P               | 46683301860              | MZ-Connector cover, long life | 1          |
| 6  | MZ335-1850               | AL157                 | 46683301851              | MZ-Connector cover            | 1          |
| 0  | MZ335-1850P              | AL157/P               | 46683301850, 46683301851 | MZ-Cover, plastic             | 1          |
| 7  | MZ335-0320               | AL152                 | 46683300032, 46603300032 | MZ-Bolt M5 x 0.5              | 1          |
| 8  | MZ335-0930               | AL153                 | 46683300930              | MZ-Ring                       | 1          |
|    | MZ335-0002               | TMA10                 |                          | MZ-Head w/PTFE* spacer        | 1          |
| 9  | MZ335-1013               | TMA10/C               |                          | MZ-Head w/ceramic spacer      | 1          |
|    | MZ335-0012               | TMA10/P               |                          | MZ-Head w/long life spacer    | 1          |
|    | MZ335-1014               | TMA20                 |                          | MZ-Head w/PTFE* spacer        | 1          |
| 10 | MZ335-0015               | TMA20/P               |                          | MZ-Head w/long life spacer    | 1          |
|    | MZ335-0016               | TMA20/C               |                          | MZ-Head w/ceramic spacer      | 1          |
|    | MZ335-0017               | TMA30                 |                          | MZ-Head w/PTFE spacer         | 1          |
| 11 | MZ335-0018               | TMA30/P               |                          | MZ-Head w/long life spacer    | 1          |
|    | MZ335-0019               | TMA30/C               |                          | MZ-Head w/ceramic spacer      | 1          |

<sup>\*</sup>PolyTetraFluoroEthylene is a fluorocarbon-based polymer and is commonly abbreviated PTFE. The Teflon® brand of PTFE is manufactured only by DuPont and is not sold by Hypertherm. Hypertherm purchases other brands of PTFE from various high quality manufacturers.

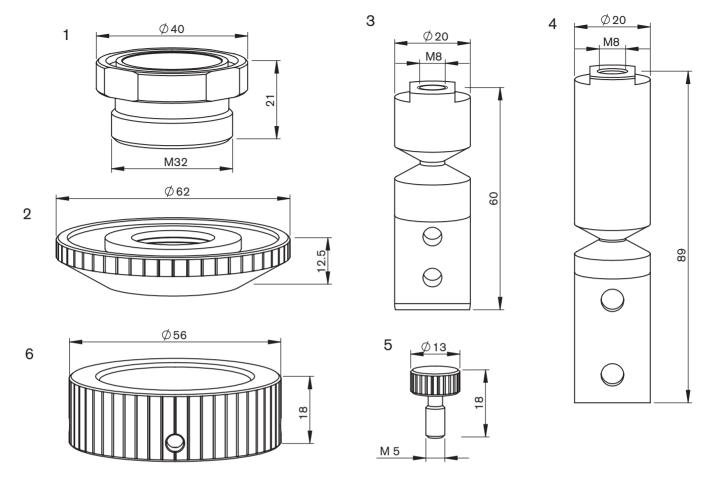




|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number       | Description                        | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------------|------------------------------------|------------|
|   | MZ309-5080               | AL10                  | 46602350080               | MZ-Stylus foot H9, brass           | 1          |
| 1 | MZ309-1043               | AL15                  | 46572301043               | MZ-Stylus foot H9, steel           | 1          |
|   | MZ309-1045               | AL16                  | 46572301045               | MZ-Stylus foot H9, PTFE*           | 1          |
| 2 | MZ309-0001               | AL132                 |                           | MZ-Stylus foot H9, brass           | 1          |
|   | MZ309-1041               | AL17                  | 46572301041, 46602350070  | MZ-Stylus foot H12, brass          | 1          |
| 3 | MZ309-1042               | AL59                  | 46572301042, 465723010418 | MZ-Stylus foot H12, steel          | 1          |
|   | MZ309-1041T              | AL18                  | 46572301041T              | MZ-Stylus foot H12, PTFE*          | 1          |
| 4 | MZ309-0520               | AL117                 | 46512300520               | MZ-Stylus foot H4, brass           | 1          |
| 5 | MZ309-0580               | AL66                  | 36602300580               | MZ-Stylus arm w/screw M6           | 1          |
| 6 | MZ309-0560               | AL60                  | 36602300560, 36682300050  | MZ-Stylus arm                      | 1          |
| 7 | MZ309-0281               | AL167                 | 36682300281               | MZ-Stylus arm w/screw M6 and M5    | 1          |
|   | MZ309-001 (not shown)    |                       | 68057488                  | MZ-Screws for stylus feet (10 pcs) | 10         |

<sup>\*</sup>PolyTetraFluoroEthylene is a fluorocarbon-based polymer and is commonly abbreviated PTFE. The Teflon® brand of PTFE is manufactured only by DuPont and is not sold by Hypertherm. Hypertherm purchases other brands of PTFE from various high quality manufacturers.



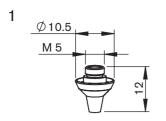


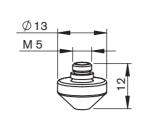
|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number      | Description             | Pkg<br>qty |
|---|--------------------------|-----------------------|--------------------------|-------------------------|------------|
| 1 | MZ309-0080               | AL63                  | 46523300080              | MZ-Base                 | 1          |
|   | MZ309-3200 (not shown)   | AL97                  |                          | MZ-O-ring external base | 1          |
|   | MZ309-2200 (not shown)   | AL98                  |                          | MZ-0-ring internal base | 1          |
| 2 | MZ309-0030               | AL57                  | 46683300030              | MZ-Retainer             | 1          |
| 3 | MZ309-0280               | AL14                  | 36682300280, 36673300280 | MZ-Breakaway bar L60-M8 | 1          |
| 4 | MZ309-0550               | AL12                  | 36602300230              | MZ-Breakaway bar L89-M8 | 1          |
| 5 | MZ335-0320               | AL152                 | 46683300032, 46603300032 | MZ-Bolt M5 x 0.5        | 1          |
| 6 | MZ335-0930               | AL153                 | 46683300930              | MZ-Ring                 | 1          |

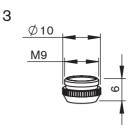


## Mazak®

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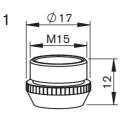


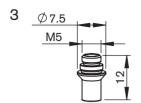


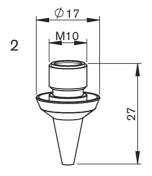
|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number             | Description                   | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------------------|-------------------------------|------------|
|   | PT347-0005X              | L30554                | 46713300290-10                  | PT-Nozzle 3D, 1.0 mm (10 pk)* | 10         |
|   | PT347-0290-1.2           | L555                  | 46713300290-12                  | PT-Nozzle 3D, 1.2 mm          | 1          |
|   | PT347-0090X              | L30555                | 46713300290-12                  | PT-Nozzle 3D, 1.2 mm (10 pk)  | 10         |
|   | PT347-0290X              | L30556                | 46713300290-15, P0352-381-00015 | PT-Nozzle 3D, 1.5 mm (10 pk)* | 10         |
| 1 | PT347-0118X              | L30557                | P0352-377-00018                 | PT-Nozzle 3D, 1.8 mm (10 pk)  | 10         |
|   | PT347-0280X              | L30558                | 46713300310, P0352-382-00020    | PT-Nozzle 3D, 2.0 mm (10 pk)* | 10         |
|   | PT347-0001X              | L30560                | 46713300280-25                  | PT-Nozzle 3D, 2.5 mm (10 pk)* | 10         |
|   | PT347-0002X              | L30563                | 46713300280-30, 46713300430     | PT-Nozzle 3D, 3.0 mm (10 pk)* | 10         |
|   | PT347-0035X              | L30564                | 46713300280-35                  | PT-Nozzle 3D, 3.5 mm (10 pk)* | 10         |
|   | PT347-0004X              | L30576                |                                 | PT-Nozzle 2D, 1.0 mm (10 pk)  | 10         |
|   | PT347-0012X              | L30577                | 46713300310                     | PT-Nozzle 2D, 1.2 mm (10 pk)  | 10         |
| 2 | PT347-0310X              | L30578                | P0352-386-00015                 | PT-Nozzle 2D, 1.5 mm (10 pk)* | 10         |
|   | PT347-0300X              | L30580                | 46713300300, P0352-387-00020    | PT-Nozzle 2D, 2.0 mm (10 pk)* | 10         |
|   | PT347-0003X              | L30581                | 46713300300-25                  | PT-Nozzle 2D, 2.5 mm (10 pk)* | 10         |
|   | PT347-0006X              | L30582                | 46713300300-30                  | PT-Nozzle 2D, 3.0 mm (10 pk)* | 10         |
| 3 | PT347-0320               | AL160                 | 46713300321, P0352-311-00001    | PT-Union Nut, Vespel          | 1          |

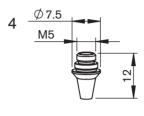
<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. AM123-4567X would be AM123-4567). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L301401X would be L401X).







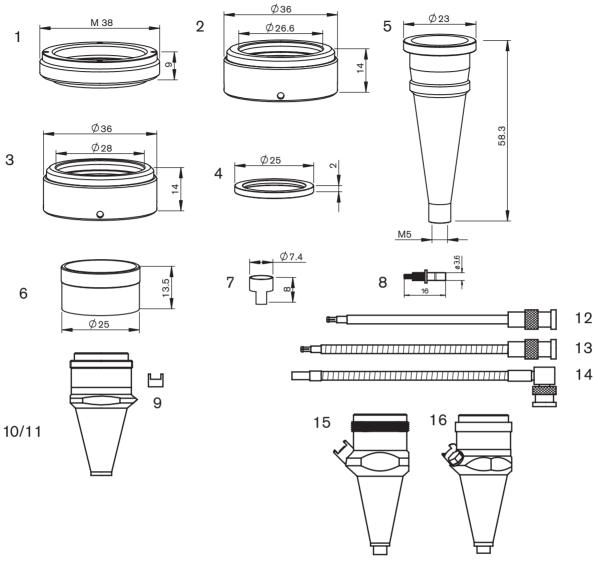




|   | Centricut   |     | Esse A      | Reference                 |                               | Pkg |
|---|-------------|-----|-------------|---------------------------|-------------------------------|-----|
|   | part number |     | part number | number                    | Description                   | qty |
| 1 | MZ332-1280  |     | AL337       | 46713331280               | MZ-Nut, Vespel                | 1   |
|   | MZ332-1305X | NEW | L301300     |                           | MZ-Nozzle 3D, 1.0 mm (10 pk)* | 10  |
|   | MZ332-1320X | NEW | L301295     | 46713331320               | MZ-Nozzle 3D, 1.2 mm (10 pk)* | 10  |
|   | MZ332-1310X | NEW | L301296     | 46713331310               | MZ-Nozzle 3D, 1.5 mm (10 pk)* | 10  |
| 2 | MZ332-1301X | NEW | L301301     |                           | MZ-Nozzle 3D, 1.8 mm (10 pk)* | 10  |
|   | MZ332-1300X | NEW | L301297     | 46713331300               | MZ-Nozzle 3D, 2.0 mm (10 pk)* | 10  |
|   | MZ332-1330X | NEW | L301298     | 46713331330               | MZ-Nozzle 3D, 2.5 mm (10 pk)* | 10  |
|   | MZ332-1290X | NEW | L301299     | 46713331290               | MZ-Nozzle 3D, 3.0 mm (10 pk)* | 10  |
|   | PT347-1013X |     | L30482      | 281013, P0352-325-00015   | PT-Nozzle ZK, 1.5 mm (10 pk)  | 10  |
| , | PT347-0899X |     | L30483      | 280899, P0352-326-00018   | PT-Nozzle ZK, 1.8 mm (10 pk)  | 10  |
| 3 | PT347-0044X |     | L30484      | 350044.3, P0352-327-00020 | PT-Nozzle ZK, 2.0 mm (10 pk)* | 10  |
|   | PT347-1025X |     | L30485      | 350044.3. P0352-328-00025 | PT-Nozzle ZK, 2.5 mm (10 pk)* | 10  |
|   | PT347-1006X |     | L30486      | 281006, P0352-333-00010   | PT-Nozzle KK, 1.0 mm (10 pk)  | 10  |
|   | PT347-1031X |     | L30488      | 281031, P0352-335-00015   | PT-Nozzle KK, 1.5 mm (10 pk)* | 10  |
| 4 | PT347-0898X |     | L30489      | 280898, P0352-336-00018   | PT-Nozzle KK, 1.8 mm (10 pk)  | 10  |
|   | PT347-1020X |     | L30490      | P0352-336-00020           | PT-Nozzle KK, 2.0 mm (10 pk)* | 10  |

<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. AM123-4567X would be AM123-4567). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L301401X would be L401X).





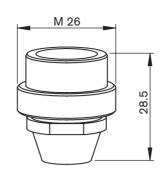
#### Consumables

| UUIISU | nipriiignis <sub>2</sub> |                       |                              |   |            |  |  |
|--------|--------------------------|-----------------------|------------------------------|---|------------|--|--|
|        | Centricut<br>part number | Esse A<br>part number | Reference<br>number          | Description                                 | Pkg<br>qty |  |  |
| 1      | PT347-4297               | AL198                 | P0492-702-00001, 29100021    | PT-Insulating ring outer body               | 1          |  |  |
|        | AM326-6453 (not shown)   | AL94                  |                              | AM-O-ring for outer nozzle                  | 1          |  |  |
| 2      | PT347-0008               | AL218                 | 46713330200                  | PT-Isolating ring outer body (Precitec)     | 1          |  |  |
| 3      | PT347-0920               | AL221                 | 46713330920                  | PT-Isolating ring outer body (Mazak)        | 1          |  |  |
| 4      | PT347-350                | AL350                 | 46713330960                  | PT-Isolating ring, inner cone               | 1          |  |  |
| 5      | PT347-349                | AL349                 | 46713330930                  | PT-Sensor cone inner                        | 1          |  |  |
| 6      | PT347-0940               | AL353                 | 46713330940                  | PT-Retaining ring                           | 1          |  |  |
| 7      | PT347-0009               | AL256                 |                              | PT-Connector protector                      | 1          |  |  |
| 8      | PT347-1111               | AL354                 | 46713331111                  | PT- Connector w/spring                      | 1          |  |  |
| 9      | PT347-9006               |                       |                              | PT-Connector cup, HNP                       | 1          |  |  |
| 10     | PT347-1240               | AL351                 | 46713331240                  | PT-Torch outer body                         | 1          |  |  |
| 11     | PT347-0369               | AL369                 |                              | Complete outer torch (PT347-1240/1111/0009) | 1          |  |  |
| 12     | PT347-0101               | AL204                 | P0360-100-00500, 46713300100 | PT-Sensor head connecting cable OEM         | 1          |  |  |
| 13     | PT347-1386               | AL257                 | 281386, P0360-155-00500      | PT-Electrode cable                          | 1          |  |  |
| 14     | PT347-0181               | AL358                 | 46743300181                  | PT-Sensor cable                             | 1          |  |  |
| 15     | PT347-3323               |                       | 567123323A1                  | PT-Sensor cone HNP                          | 1          |  |  |
| 16     | PT347-0011               |                       | P0354-110-00002              | PT-Sensor cone HNZ (Mitsubishi)             | 1          |  |  |



# $Mazak^{\mathbb{R}}$

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#### Consumables

| 1 |   | Centricut   | Esse A      | Reference   |                        | Pkg |
|---|---|-------------|-------------|-------------|------------------------|-----|
|   |   | part number | part number | number      | Description            | qty |
|   | 1 | MZ321-0510  | AL11        | 46603350510 | MZ-Nozzle adapter body | 1   |

1



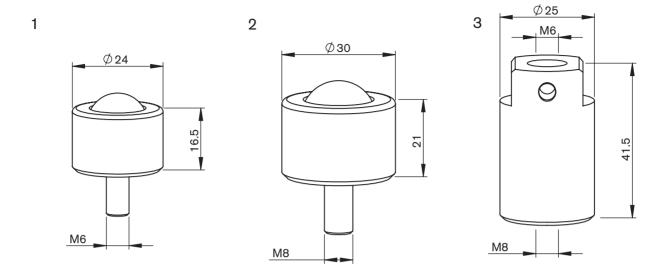
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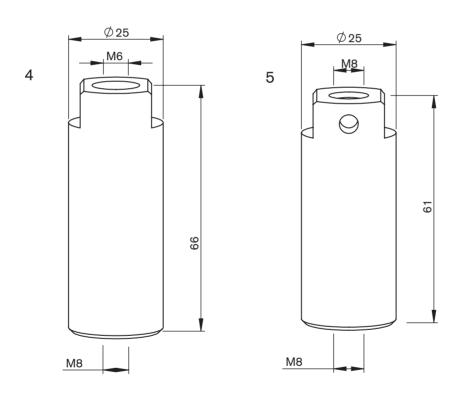
|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number      | Description                               | Pkg<br>qty |
|---|--------------------------|-----------------------|--------------------------|---|------------|
| 1 | MZ335-1330A              |                       | 46683301330              | MZ-Sensor cable, 305 mm (12") armored     | 1          |
| ' | MZ335-1980A              |                       | 46683301980, 46683301982 | MZ-Sensor cable, 280 mm (11") armored     | 1          |
|   | MZ335-0111A (not shown)  |                       | 46743300111              | MZ-Sensor cable, 280 mm (11") armored     | 1          |
|   | MZ335-0181A (not shown)  |                       | 46743300181              | MZ-Sensor cable, 317.5 mm (12.5") armored | 1          |
|   | MZ335-5320 (not shown)   |                       | 6143355320               | MZ-Sensor cable, 70 mm (2.8") armored     | 1          |
|   | MZ335-630A (not shown)   |                       |                          | MZ-Sensor cable, 630 mm (25") armored     | 1          |
|   | MZ335-HNPS (not shown)   |                       | HNPS                     | MZ-Sensor cone, HNP short version         | 1          |

### Consumables

| Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description                | Pkg<br>qty |
|--------------------------|-----------------------|---------------------|----------------------------|------------|
| BY328-3884 (not shown)   |                       | 333884              | BY-Screws, plastic (2 pcs) | 2          |
| AM313-2023 (not shown)   |                       | 71232023            | AM-Vacuum pump filter      | 1          |



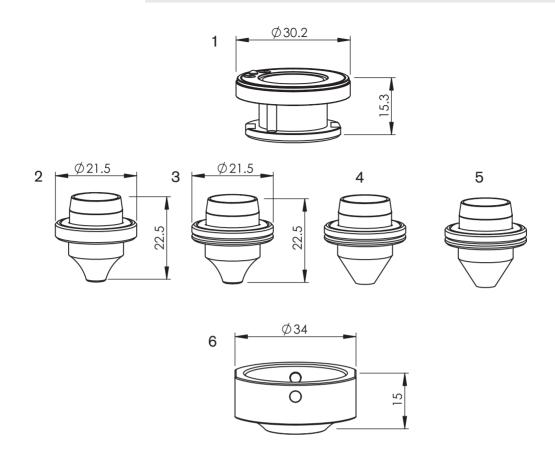




### Consumables

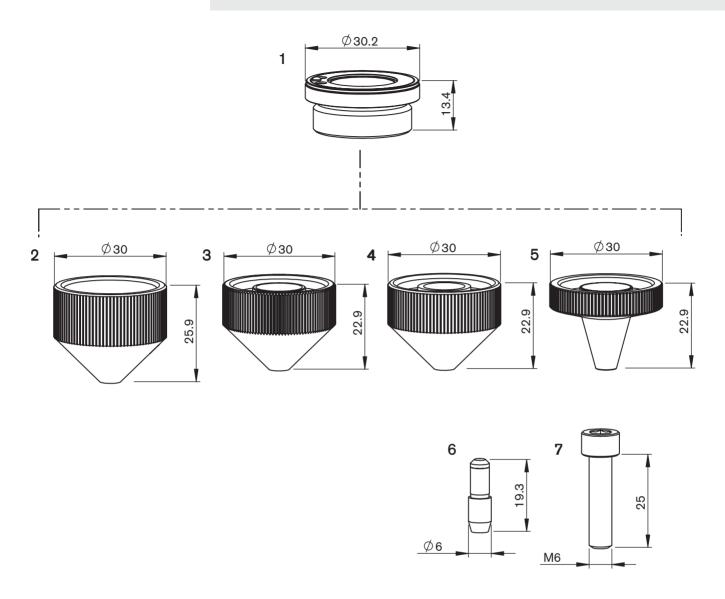
|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description                      | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------|----------------------------------|------------|
|   | MZ309-Z580               | AL61                  | Z21KV000580         | MZ-Roller ball M6, 25 mm         | 1          |
| 1 | MZ309-Z580X              | AL3061                | Z21KV000580         | MZ-Roller ball M6, 25 mm (10 pk) | 10         |
|   | MZ309-Z580B              | AL325                 | Z21KV000580         | MZ-Roller ball M6, 25 mm         | 1          |
| 2 | MZ309-1160               | AL210                 | Z21ZZ001160         | MZ-Roller ball M8, 30 mm         | 1          |
| 3 | MZ309-0321               | AL62                  | 46575100321         | MZ-Block, L41.5 stainless steel  | 1          |
| 4 | MZ309-0050               | AL134                 | 46705100050         | MZ-Block, L66 stainless steel    | 1          |
| 5 | MZ309-0324               | AL324                 |                     | MZ-Block, stainless steel        | 1          |

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|   | Centricut<br>part number | Esse A<br>part number | Reference number                               | Description                             | Pkg<br>qty |
|---|--------------------------|-----------------------|--|---|------------|
| 1 | MB327-0311               | AL460                 | BQ980D311G02, LX54300, LCF9400                 | MB-Nozzle holder, EX insulation         | 1          |
| 2 | MB327-1620               | L1620                 | BQ983D150-H01, LX53100, LT09800                | MB-Nozzle w/o-ring, 1.0 mm              | 1          |
|   | MB327-1633               | L1633                 | BQ983D314-H01, LX69900, W1660-NC               | MB-Nozzle w/o-ring, 1.4 mm              | 1          |
| 3 | MB327-1621               | L1621                 | BQ983D151-H01, LX53200, LT09900                | MB-Nozzle w/o-ring, 1.2 mm              | 1          |
| 4 | MB327-1622               | L1622                 | BQ983D152-H01, LT10000                         | MB-Nozzle w/o-ring, 1.7 mm              | 1          |
|   | MB327-1623               | L1623                 | BQ983D153-H01, W1628-NC                        | MB-Nozzle w/o-ring, 1.5 mm              | 1          |
|   | MB327-1624               | L1624                 | BQ983D153-H02, W1629-NC                        | MB-Nozzle w/o-ring, 2.0 mm              | 1          |
| 5 | MB327-1625               | L1625                 | BQ983D314-H03, LX53500, BQ983D153-H03, LT10100 | MB-Nozzle w/o-ring, 2.5 mm              | 1          |
|   | MB327-1626               | L1626                 | BQ983D151-H04, BQ983D153-H04, LT10200          | MB-Nozzle w/o-ring, 3.0 mm              | 1          |
|   | MB327-1627               | L1627                 | BQ983D152-H05, BQ983D153-H05, LT10300          | MB-Nozzle w/o-ring, 3.5 mm              | 1          |
| 6 | MB327-0328               | AL467                 | BQ980D328G01, LT10700                          | MB-Nozzle EX outer for single MB-nozzle | 1          |

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|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number      | Description       | Pkg<br>qty |
|---|--------------------------|-----------------------|--------------------------|-------------------|------------|
| 1 | MB334-0001               | AL267                 | P0594-860-00001, PHX-INS | MB-Nozzle holder  | 1          |
|   | MB334-W290 (not shown)   | AL388                 | W290, 71800107           | MB-0-ring         | 1          |
|   | MB334-1249               | L398                  | W1249                    | MB-Nozzle, 1.0 mm | 1          |
|   | MB334-1256               | L397                  | W1256                    | MB-Nozzle, 1.2 mm | 1          |
| 2 | MB334-1250               | L399                  | W1250                    | MB-Nozzle, 1.5 mm | 1          |
|   | MB334-1253               | L704                  | W1253                    | MB-Nozzle, 3.0 mm | 1          |

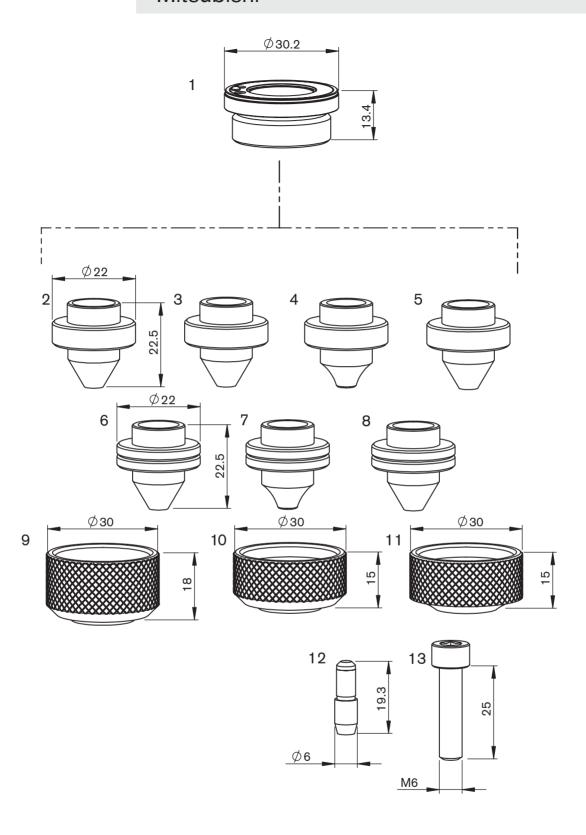


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|   | Centricut        | Esse A      | Reference  |                                | Pkg |
|---|------------------|-------------|--|--------------------------------|-----|
|   | part number      | part number | number   | Description                    | qty |
|   | MB334-1626       | L910        | W1626, W1626C                                      | MB-Nozzle, 1.0 mm              | 1   |
|   | MB334-1627       | L911        | W1627, W1627C                                      | MB-Nozzle, 1.2 mm              | 1   |
|   | MB334-1625       | L908        | W1660  | MB-Nozzle, 1.4 mm              | 1   |
|   | MB334-1628       | L912        | W1628  | MB-Nozzle, 1.5 mm              | 1   |
|   | MB334-1661       | L918        | W1661  | MB-Nozzle, 1.7 mm              | 1   |
|   | MB334-1629       | L913        | W1629  | MB-Nozzle, 2.0 mm              | 1   |
|   | MB334-1630       | L914        | W1630  | MB-Nozzle, 2.5 mm              | 1   |
|   | MB334-1664       | L915        | W1664  | MB-Nozzle, 3.0 mm              | 1   |
|   | MB334-1665       | L916        | W1665  | MB-Nozzle, 3.5 mm              | 1   |
| 3 | MB334-1666       | L917        | W1666  | MB-Nozzle, 4.0 mm              | 1   |
|   | MB334-1663       | L919        | W1663  | MB-Nozzle, 5.0 mm              | 1   |
|   | MB334-1626CP     | L910X       | W1626  | MB-Nozzle, 1.0 mm CP           | 1   |
|   | MB334-1627CP     | L911X       | W1627  | MB-Nozzle, 1.2 mm CP           | 1   |
|   | MB334-1628CP     | L912X       | W1628  | MB-Nozzle, 1.5 mm CP           | 1   |
|   | MB334-1661CP     | L918X       |  | MB-Nozzle, 1.7 mm CP           | 1   |
|   | MB334-1629CP     | L913X       | W1629  | MB-Nozzle, 2.0 mm CP           | 1   |
|   | MB334-1630CP     | L914X       | W1630  | MB-Nozzle, 2.5 mm CP           | 1   |
|   | MB334-1664CP     | L915X       | W1664  | MB-Nozzle, 3.0 mm CP           | 1   |
|   | MB334-1663CP NEW | L919X       |  | MB-Nozzle, 5.0 mm CP           | 1   |
|   | MB334-1626B      | L1078       | W1626B   | MB-Nozzle low pressure, 1.0 mm | 1   |
|   | MB334-1627B      | L1079       | W1627B   | MB-Nozzle low pressure, 1.2 mm | 1   |
| 4 | MB334-1628B      | L1080       | W1628B   | MB-Nozzle low pressure, 1.5 mm | 1   |
|   | MB334-1629B      | L1081       | W1629B   | MB-Nozzle low pressure, 2.0 mm | 1   |
|   | MB334-1665B      | L1084       | W1665B   | MB-Nozzle low pressure, 3.5 mm | 1   |
| 5 | MB334-1632       | L1716       | NCW1627C   | MB-Nozzle narrow cone, 1.2 mm  | 1   |
|   | MB334-1634       | L1719       |  | MB-Nozzle narrow cone, 2.5 mm  | 1   |
| 6 | AM416-0009       | AL345       | 71800009, P921K000P25, JPZA5-6, LC47400            | AM-Safety pin                  | 1   |
| 7 | AM416-A005       | AL346       | 71800008, L2490A005, LC50700, P903K001P72, LQ36200 | AM-Safety screw                | 1   |



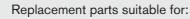
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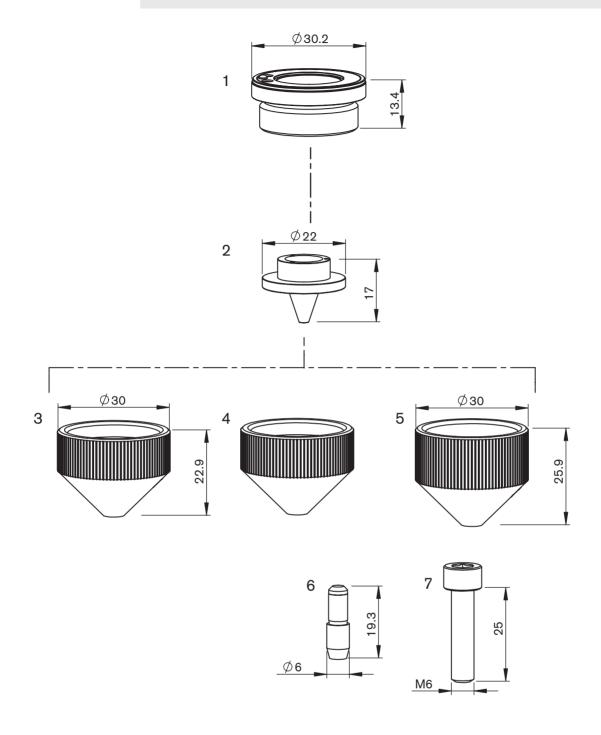
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|    | Centricut                 | Esse A               | Reference  | Deceriation                          | Pkg      |
|----|---------------------------|----------------------|--|--------------------------------------|----------|
| 1  | part number<br>MB334-0001 | part number<br>AL267 | number<br>P0594-860-00001, PHX-INS                 | Description MB-Nozzle holder         | qty<br>1 |
| '  | MB334-W290 (not shown)    | AL388                | W290, 71800107                                     | MB-0-ring                            | 1        |
|    | AM326-0017                | L1131                | W230, 11000101                                     | AM-Nozzle, 1.7 mm                    | 1        |
|    | AM326-0018                | L1134                | 71800018, BQ943D157H01                             | AM-Nozzle, 1.5 mm                    | 1        |
|    | AM326-0019                | L1135                | , ,  |                                      |          |
| ,  |                           |                      | 71800019, BQ943D157H02                             | AM-Nozzle, 2.0 mm                    | 1        |
| 2  | AM326-0020                | L1136                | 71800020, BQ943D157H03                             | AM-Nozzle, 2.5 mm                    |          |
|    | AM326-0021                | L1137                | 71800021, BQ943D157H04                             | AM-Nozzle, 3.0 mm                    | 1        |
|    | AM326-0022                | L1138                | 71800022, BQ943D596H01                             | AM-Nozzle, 3.5 mm                    | 1        |
|    | AM326-0023                | L1139                | 74000040 D0040D0071104 W40004000704                | AM-Nozzle, 4.0 mm                    | 1        |
|    | AM387-0016                | L1125                | 71800016, BQ943D897H01, W18Q94389701               | AM-Nozzle HV, 1.0 mm                 | 1        |
| 3  | AM387-1901                | L1128                | W18Q93309101                                       | AM-Nozzle HV, 2.5 mm                 | 1        |
|    | AM387-1902                | L1129                | W18Q93309102                                       | AM-Nozzle HV, 3.0 mm                 | 1        |
| 4  | AM387-0001                | L1126                | BQ933D283H01                                       | AM-Nozzle w/radius no groove, 1.0 mm | 1        |
|    | MB327-327-1               | L354                 | W777   | MB-Nozzle, 1.0 mm                    | 1        |
|    | MB327-777                 | L363                 | W777   | MB-Nozzle, 1.2 mm                    | 1        |
|    | MB327-266                 | L355                 | W266   | MB-Nozzle, 1.5 mm                    | 1        |
| 5  | MB327-267                 | L356                 | W267   | MB-Nozzle, 2.0 mm                    | 1        |
|    | MB327-776                 | L357                 | W776   | MB-Nozzle, 2.5 mm                    | 1        |
|    | MB327-268                 | L358                 | W268   | MB-Nozzle, 3.0 mm                    | 1        |
|    | MB327-268-3.5             | L359                 | W268-3.5   | MB-Nozzle, 3.5 mm                    | 1        |
|    | MB327-0010                | L965                 |  | MB-Nozzle, 1.0 mm                    | 1        |
|    | MB327-0012                | L966                 |  | MB-Nozzle, 1.2 mm                    | 1        |
| 6  | MB327-0015                | L967                 |  | MB-Nozzle, 1.5 mm                    | 1        |
| 0  | MB327-0017                | L964                 |  | MB-Nozzle, 1.7 mm                    | 1        |
|    | MB327-0020                | L968                 |  | MB-Nozzle, 2.0 mm                    | 1        |
|    | MB327-0025                | L969                 |  | MB-Nozzle, 2.5 mm                    | 1        |
| 7  | AM387-0017                | L1130                | 71800017, BQ943D269H01, W18Q93326901               | AM-Nozzle HV w/radius, 1.2 mm        | 1        |
| 8  | AM387-2701                | L1132                | W18Q93302701                                       | AM-Nozzle HV, 1.7 mm                 | 1        |
| 9  | MB327-263                 | AL116                | W263   | MB-Nozzle nut                        | 1        |
| 10 | MB327-263S                | AL240                | P0593-865-00001                                    | MB-Nozzle nut short                  | 1        |
| 11 | AM367-0269                | AL269                | 71800026, BQ933D94H01                              | AM-Nozzle nut short                  | 1        |
| 12 | AM416-0009                | AL345                | 71800009, P921K000P25, JPZA5-6, LC47400            | AM-Safety pin                        | 1        |
|    | AM416-A005                | AL346                | 71800008, L2490A005, LC50700, P903K001P72, LQ36200 | AM-Safety screw                      | 1        |





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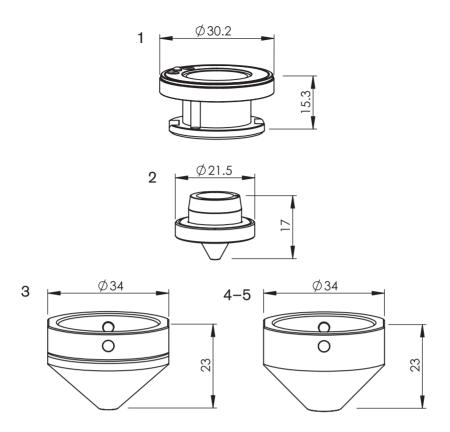


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|     | Centricut              | Esse A      | Reference  |                                  | Pkg |
|-----|------------------------|-------------|--|----------------------------------|-----|
|     | part number            | part number | number   | Description                      | qty |
| 1   | MB334-0001             | AL267       | P0594-860-00001, PHX-INS                           | MB-Nozzle holder                 | 1   |
|     | MB334-W290 (not shown) | AL388       | W290, 71800107                                     | MB-O-ring                        | 1   |
|     | MB316-390              | L288        | W390   | MB-Nozzle inner 4 holes, 1.3 mm  | 1   |
|     | MB316-270              | L280        | W270   | MB-Nozzle inner 8 holes, 1.3 mm  | 1   |
|     | MB316-388              | L290        | W388   | MB-Nozzle inner 16 holes, 1.3 mm | 1   |
|     | MB316-515              | L291        | W515   | MB-Nozzle inner 24 holes, 1.5 mm | 1   |
|     | MB316-1121             | L1121       | L1121  | MB-Nozzle inner 3 holes, 1.5 mm  | 1   |
|     | MB316-1127             | L1127       | L1127  | MB-Nozzle inner 4 holes, 1.5 mm  | 1   |
| 2   | MB316-1117             | L1117       | L1117  | MB-Nozzle inner 5 holes, 1.5 mm  | 1   |
| 4   | AM387-0023             | L1119       | 71800023, BQ943D156H01, W270-1.5                   | MB-Nozzle inner 8 holes, 1.5 mm  | 1   |
|     | AM387-0024             | L1123       | 71800024, BQ943D156H01, BQ943D156H03               | MB-Nozzle inner 24 holes, 1.5 mm | 2   |
|     | MB316-1122             | L1122       | L1122  | MB-Nozzle inner 3 holes, 2.0 mm  | 1   |
|     | MB316-1116             | L1116       | L1116  | MB-Nozzle inner 4 holes, 2.0 mm  | 1   |
|     | MB316-1118             | L1118       | L1118  | MB-Nozzle inner 6 holes, 2.0 mm  | 1   |
|     | AM387-0025             | L1120       | W270.2   | MB-Nozzle inner 8 holes, 2.0 mm  | 1   |
|     | AM387-0026             | L1124       | W515.2   | MB-Nozzle inner 24 holes, 2.0 mm | 1   |
|     | MB316-0508             | AL508       |  | MB-Nozzle outer, 1.2 mm          | 1   |
|     | MB316-0510             | AL510       |  | MB-Nozzle outer, 1.5 mm          | 1   |
|     | MB316-0509             | AL509       |  | MB-Nozzle outer, 1.7 mm          | 1   |
| 3   | MB316-0511             | AL511       |  | MB-Nozzle outer, 2.0 mm          | 1   |
| ٥ ا | MB316-0515             | AL515       |  | MB-Nozzle outer, 2.3 mm          | 1   |
|     | MB316-0512             | AL512       |  | MB-Nozzle outer, 2.5 mm          | 1   |
|     | MB316-0513             | AL513       |  | MB-Nozzle outer, 3.0 mm          | 1   |
|     | MB316-0514             | AL514       |  | MB-Nozzle outer, 3.5 mm          | 1   |
| ,   | MB316-268              | AL239       |  | MB-Shield cap, short w/o step    | 1   |
| 4   | MB316-268CP            | AL239X      |  | MB-Shield cap, short w/o step CP | 1   |
| 5   | MB316-269              | AL65        | W269   | MB-Shield cap                    | 1   |
| 6   | AM416-0009             | AL345       | 71800009, P921K000P25, JPZA5-6, LC47400            | AM-Safety pin                    | 1   |
| 7   | AM416-A005             | AL346       | 71800008, L2490A005, LC50700, P903K001P72, LQ36200 | AM-Safety screw                  | 1   |

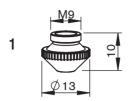


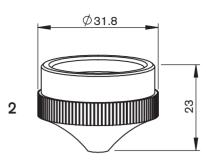
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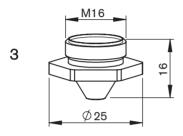


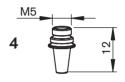
|   | Centricut<br>part number |     | Esse A<br>part number | Reference<br>number            | Description                                   | Pkg<br>qty |
|---|--------------------------|-----|-----------------------|--------------------------------|---|------------|
| 1 | MB327-0311               |     | AL460                 | BQ980D311G02, LX54300, LCF9400 | MB-Nozzle holder, EX insulation               | 1          |
|   | MB327-1749               |     | L1749                 |                                | MB-Nozzle EX inner 3 holes w/o-ring, 1.5 mm   | 1          |
|   | MB327-1751               |     | L1751                 |                                | MB-Nozzle EX inner 4 holes w/o-ring, 1.5 mm   | 1          |
|   | MB327-1753               |     | L1753                 |                                | MB-Nozzle EX inner 6 holes w/o-ring, 1.5 mm   | 1          |
|   | MB327-1755               |     | L1755                 | BQ983D206H03                   | MB-Nozzle EX inner 8 holes w/o-ring, 1.5 mm   | 1          |
| 2 | MB327-1757               |     | L1757                 | BQ983D206H04                   | MB-Nozzle EX inner 24 holes w/o-ring, 1.5 mm  | 1          |
|   | MB327-1750               |     | L1750                 |                                | MB-Nozzle EX inner 3 holes w/o-ring, 2.0 mm   | 1          |
|   | MB327-1752               |     | L1752                 |                                | MB-Nozzle EX inner 4 holes w/o-ring, 2.0 mm   | 1          |
|   | MB327-1754               |     | L1754                 |                                | MB-Nozzle EX inner 6 holes w/o-ring, 2.0 mm   | 1          |
|   | MB327-1758               | NEW | L1758                 |                                | MB-Nozzle EX inner 24 holes w/o-ring, 2.0 mm  | 1          |
|   | MB327-0472               |     | AL472                 |                                | MB-Nozzle EX outer for material, 1.5 mm       | 1          |
|   | MB327-0473               |     | AL473                 |                                | MB-Nozzle EX outer for material, 2.0 mm       | 1          |
| , | MB327-0474               |     | AL474                 |                                | MB-Nozzle EX outer for material, 2.5 mm       | 1          |
| 3 | MB327-0475               |     | AL475                 |                                | MB-Nozzle EX outer for material, 3.0 mm       | 1          |
|   | MB327-0476               |     | AL476                 |                                | MB-Nozzle EX outer for material, 3.5 mm       | 1          |
|   | MB327-0434               |     | AL468                 | BQ980D434G01                   | MB-Nozzle EX outer for thick material, 4.0 mm | 1          |
| 4 | MB327-4423               |     | AL469                 | BQ980D442G03                   | MB-Nozzle EX outer, 4.0 mm                    | 1          |
| 5 | MB327-4421               |     | AL470                 | BQ980D442G01                   | MB-Nozzle EX outer, 7.0 mm                    | 1          |

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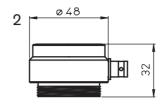
|   | Centricut     | Esse A      | Reference                                 |                                 | Pkg |
|---|---------------|-------------|---|---------------------------------|-----|
|   | part number   | part number | number                                    | Description                     | qty |
|   | PT344-0013X   | L30400      | 280013, P0492-441-00008, W222             | PT-Nozzle FP, 0.8 mm (10 pk)    | 10  |
|   | PT344-0014    | L401        |   | PT-Nozzle FP, 1.0 mm            | 1   |
|   | MB336-223X    | L30401      | 280014, P0492-442-00010, W223             | MB-Nozzle FP, 1.0 mm (10 pk)    | 10  |
|   | PT344-0015X   | L30402      | 280015, P0492-443-00012, W228             | PT-Nozzle FP, 1.2 mm (10 pk)*   | 10  |
|   | PT344-0016    | L403        |   | PT-Nozzle FP, 1.5 mm            | 1   |
|   | MB336-224X    | L30403      | 280016, P0492-444-00015, W224             | MB-Nozzle FP, 1.5 mm (10 pk)    | 10  |
| 1 | PT344-0018X   | L30543      | P0492-447-00018                           | PT-Nozzle FP, 1.8 mm (10 pk)*   | 10  |
| 1 | PT344-0937    | L544        |   | PT-Nozzle FP, 2.0 mm            | 1   |
|   | MB336-225X    | L30544      | 280937, P0492-445-00020, W225             | MB-Nozzle FP, 2.0 mm (10 pk)    | 10  |
|   | PT344-1791    | L545        |   | PT-Nozzle FP, 2.5 mm            | 1   |
|   | MB336-226X    | L30545      | 281791, P0492-446-00025, W226             | MB-Nozzle FP, 2.5 mm (10 pk)    | 10  |
|   | MB336-0005    | L547        |   | PT-Nozzle FP, 3.0 mm            | 1   |
|   | MB336-0005X   | L30547      |   | PT-Nozzle FP, 3.0 mm (10 pk)    | 10  |
|   | PT344-0010CPX | L30401X     | 280014, P0492-442-00010, W223             | PT-Nozzle FP, 1.0 mm CP (10 pk) | 10  |
| 2 | AM416-0003    | AL303       |   | AM-Nozzle outer, 2.0 mm         | 1   |
|   | AM416-0004    | AL304       |   | AM-Nozzle outer, 2.5 mm         | 1   |
|   | AM416-0005    | AL305       |   | AM-Nozzle outer, 3.0 mm         | 1   |
|   | AM416-0006    | AL306       |   | AM-Nozzle outer, 4.0 mm         | 1   |
| 3 | MB330-001     | L549        | W001-A                                    | MB-Nozzle, 1.5 mm               | 1   |
|   | MB330-002     | L550        | W002-A                                    | MB-Nozzle, 2.0 mm               | 1   |
| 4 | MB336-0018    | L1710       | BKO-NB8358H03, BQ949D117, P0352-377-00018 | MB-Nozzle DE M1.5" 1.8H, 1.8 mm | 1   |

<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. AM123-4567X would be AM123-4567). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L301401X would be L401X).



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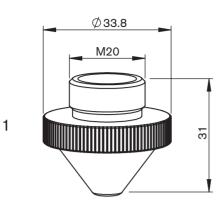




|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description                     | Pkg<br>qty |  |  |
|---|--------------------------|-----------------------|---------------------|---------------------------------|------------|--|--|
|   | Sensor cones             |                       |                     |                                 |            |  |  |
| 1 | PT347-0011               |                       | P0354-110-00002     | PT-Sensor cone HNZ (Mitsubishi) | 1          |  |  |
| 2 | MB334-W429A              |                       | W429A               | MB-Sensor cone W429A            | 1          |  |  |



# $NTC^{\tiny{\texttt{\tiny \$}}}\text{-Beyeler}^{\tiny{\texttt{\tiny \$}}}$





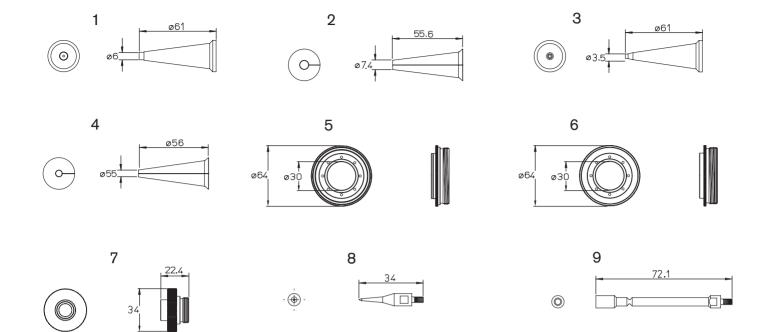
### Consumables

|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description       | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------|-------------------|------------|
|   | NT401-0002               | L455                  |                     | NT-Nozzle, 1.2 mm | 1          |
| 1 | NT401-0003               | L456                  |                     | NT-Nozzle, 1.5 mm | 1          |
| ' | NT401-0004               | L457                  |                     | NT-Nozzle, 2.0 mm | 1          |
|   | NT401-0006               | L459                  |                     | NT-Nozzle, 3.0 mm | 1          |
|   | NT382-3737               | L1091                 | 4R023668            | NT-Nozzle, 1.2 mm | 1          |
| 2 | NT382-3904               | L1092                 | 4R020576            | NT-Nozzle, 1.5 mm | 1          |
|   | NT382-0040               | L1095                 |                     | NT-Nozzle, 4.0 mm | 1          |

2



# NTC®-Beyeler®



#### Consumables

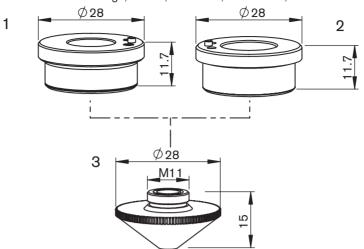
(Not to scale)

|   | Centricut              | Esse A      | Reference    |  | Pkg |
|---|------------------------|-------------|--------------|--|-----|
|   | part number            | part number | number       | Description                                | qty |
| 1 | NT426-0515             |             | 4R018705-001 | NT-Nozzle, 1.5 mm (standard), ceramic      | 1   |
| ' | NT426-0520             |             | 4R018705-002 | NT-Nozzle, 2.0 mm (standard), ceramic      | 1   |
| 2 | NT426-3962             |             | 4R003962-001 | NT-Nozzle cap, standard                    | 1   |
| 3 | NT426-6515             |             | 4R008865-002 | NT-Nozzle, 1.5 mm (small), ceramic         | 1   |
| ٥ | NT426-6520             |             | 4R008865-001 | NT-Nozzle, 2.0 mm (small), ceramic         | 1   |
| 4 | NT426-8866             |             | 4R008866-001 | NT- Nozzle cap, small                      | 1   |
|   | NT426-8415             |             | 4R018452-001 | NT-Flange (new style) 0.15"                | 1   |
| 5 | NT426-8430             |             | 4R018452-002 | NT-Flange (new style) 0.30"                | 1   |
|   | NT426-8450             |             | 4R032035-001 | NT-Flange (new style) 0.50"                | 1   |
|   | NT426-9711             |             | 4R019711-001 | NT-Flange (old style) 0.10"                | 1   |
| 6 | NT426-4446             |             | 4R004446-001 | NT-Flange (old style) 0.15"                | 1   |
|   | NT426-6511             |             | 4R006511-001 | NT-Flange (old style) 0.30"                | 1   |
|   | NT426-0487 (not shown) |             | 4R010487-001 | NT-Flange (2D) 0.50"                       | 1   |
|   | NT426-2632 (not shown) |             | 3R002632-G03 | NT-Nozzle holder (old style), ceramic      | 1   |
|   | NT426-6928 (not shown) |             | 3R016928-G01 | NT-Nozzle holder (new style), ceramic      | 1   |
| 7 | NT426-7758             |             | 4R037758-001 | NT-Nozzle base                             | 1   |
|   | NT426-0001 (not shown) |             | N-G O-RINGS  | NT-O-Rings for nozzle holder               | 1   |
|   | NT426-3765 (not shown) |             | 4R003765-001 | NT-Nozzle nut                              | 1   |
| 8 | NT426-3540             |             | 4R003540-001 | NT-Stylus                                  | 1   |
| 9 | NT426-2720             |             | 4R012720-001 | NT-Stylus adapter                          | 1   |
|   | NT426-1682 (not shown) |             | 4R029911-001 | NT-Sensor cable, 216 mm (8.5")             | 1   |
|   | NT426-8677 (not shown) |             | 4R028677-001 | NT-Sensor cable, 508 mm (20") armored      | 1   |
|   | NT426-4991 (not shown) |             | 3-0104991    | NT-Sensor cable, 0-0BNC/MCX, 482 mm (19")  | 1   |
|   | NT426-7492 (not shown) |             | 3-0117492    | NT-Sensor cable, 90BNC/90BNC, 482 mm (19") | 1   |



## Precitec®

For Adige, Durma, Ermaksan, Finn Power, GHT and Salvagnini systems



#### Consumables

|   | Centricut              | Esse A      | Reference                            |   | Pkg |
|---|------------------------|-------------|--------------------------------------|---|-----|
|   | part number            | part number | number                               | Description                                       | qty |
|   | PT348-1051             | AL355       | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2" Con                       | 1   |
| 1 | PT348-1052 Recommended | AL495       | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2" Con                       | 1   |
| ' | PT348-1053             | AL380       | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2 Con                        | i   |
|   | PT348-1330 Recommended | AL131       | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2                            | 1   |
| 2 | PT348-0260             | AL421       | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2                            | 1   |
|   | PT348-13300EM          | AL23        | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2                            | 1   |
|   | PT358-0010X            | L30660      |                                      | PT-Nozzle double, 1.0 mm/inner 1.5 mm (10 pk)*    | 10  |
|   | PT358-0112X            | L30661-12   |                                      | PT-Nozzle double, 1.2 mm/inner 1.2 mm (10 pk)*    | 10  |
|   | PT358-0125X            | L30661      | P0591-002-00012                      | PT-Nozzle double, 1.2 mm/inner 1.5 mm (10 pk)*    | 10  |
|   | PT358-0124X            | L30672      |                                      | PT-Nozzle double, 1.4 mm/inner 1.5 mm (10 pk)*    | 10  |
|   | PT358-0015X            | L30662      | P0591-002-00015                      | PT-Nozzle double, 1.5 mm/inner 1.5 mm (10 pk)*    | 10  |
|   | PT358-0018X            | L30663      | P0591-002-00018                      | PT-Nozzle double, 1.8 mm/inner 1.5 mm (10 pk)*    | 10  |
|   | PT358-0020X            | L30664      | P0591-002-00020                      | PT-Nozzle double, 2.0 mm/inner 1.5 mm (10 pk)*    | 10  |
|   | PT358-0418             | L664-18     |                                      | PT-Nozzle double, 2.0 mm/inner 1.8 mm             | 1   |
|   | PT358-0420X            | L30664-20   |                                      | PT-Nozzle double, 2.0 mm Inner 2.0 mm (10 pk)     | 10  |
|   | PT358-0620X            | L30666-20   |                                      | PT-Nozzle double, 2.5 mm/inner 2.0 mm (10 pk)*    | 10  |
|   | PT358-0720X            | L30667-20   |                                      | PT-Nozzle double, 3.0 mm/inner 2.0 mm (10 pk)*    | 10  |
|   | PT358-0023X            | L30665      | P0591-002-00023                      | PT-Nozzle double, 2.3 mm/inner 1.5 mm (10 pk)*    | 10  |
|   | PT358-0007X            | L30666      | P0591-002-00025                      | PT-Nozzle double, 2.5 mm/inner 1.5 mm (10 pk)*    | 10  |
|   | PT358-0030X            | L30667      | P0591-002-00030, 29100382            | PT-Nozzle double, 3.0 mm/inner 1.5 mm (10 pk)*    | 10  |
|   | PT358-0035X            | L30668      | P0591-002-00035, 29100384            | PT-Nozzle double, 3.5 mm/inner 1.5 mm (10 pk)*    | 10  |
|   | PT358-0008CP           | L669X       |                                      | PT-Nozzle double, 0.8 mm/inner 1.5 mm CP          | 1   |
|   | PT358-0010CPX          | L30660X     |                                      | PT-Nozzle double, 1.0 mm/inner 1.5 mm CP (10 pk)* | 10  |
|   | PT358-0125CPX          | L30661X     |                                      | PT-Nozzle double, 1.2 mm/inner 1.5 mm CP (10 pk)* | 10  |
|   | PT358-0124CPX          | L30672X     |                                      | PT-Nozzle double, 1.4 mm/inner 1.5 mm CP (10 pk)* | 10  |
| 3 | PT358-0015CPX          | L30662X     |                                      | PT-Nozzle double, 1.5 mm/inner 1.5 mm CP (10 pk)* | 10  |
| 3 | PT358-0018CPX          | L30663X     |                                      | PT-Nozzle double, 1.8 mm/inner 1.5 mm CP (10 pk)* | 10  |
|   | PT358-0020CPX          | L30664X     |                                      | PT-Nozzle double, 2.0 mm/inner 1.5 mm             | 10  |
|   | PT358-0025CPX          | L30666X     |                                      | PT-Nozzle double, 2.5 mm/inner 1.5 mm CP (10 pk)* | 10  |
|   | PT358-0030CPX          | L30667X     |                                      | PT-Nozzle double, 3.0 mm/inner 1.5 mm CP (10 pk)* | 10  |
|   | PT358-0035CPX          | L30668X     |                                      | PT-Nozzle double, 3.5 mm/inner 1.5 mm CP (10 pk)* | 10  |
|   | PT358-0040X            | L30840      | P40-008038-010                       | PT-Nozzle double, 4.0 mm/inner 1.5 mm (10 pk)*    | 10  |
|   | PT358-0040CP           | L840X       |                                      | PT-Nozzle double, 4.0 mm/inner 1.5 mm CP          | 10  |
|   | PT358-0045X            | L30841      | P40-008038-011                       | PT-Nozzle double, 4.5 mm/inner 1.5 mm (10 pk)*    | 10  |
|   | PT358-0045CPX          | L30841X     |                                      | PT-Nozzle double, 4.5 mm/inner 1.5 mm CP (10 pk)* | 10  |
|   | PT358-0050X            | L30861      | P40-008038-012                       | PT-Nozzle double, 5.0 mm/inner 1.5 mm (10 pk)*    | 10  |
|   | PT358-0050CP           | L862X       |                                      | PT-Nozzle double, 5.0 mm/inner 1.5 mm             | 1   |
|   | PT358-1925             | L1925       |                                      | PT-Nozzle double Penta, 1.0 mm                    | 1   |
|   | PT358-1926             | L1926       |                                      | PT-Nozzle double Penta, 1.2 mm                    | 1   |
|   | PT358-1927             | L1927       |                                      | PT-Nozzle double Penta, 1.5 mm                    | 1   |
|   | PT358-1928             | L1928       |                                      | PT-Nozzle double Penta, 2.0 mm                    | 1   |
|   | PT358-1929             | L1929       |                                      | PT-Nozzle double Penta, 2.5 mm                    | 1   |
|   | PT358-1930             | L1930       |                                      | PT-Nozzle double Penta, 3.0 mm                    | 1   |
|   | PT358-1931             | L1931       |                                      | PT-Nozzle double Penta, 3.5 mm                    | 1   |
|   | PT358-1932             | L1932       |                                      | PT-Nozzle double Penta, 4.0 mm                    | 1   |
|   | PT358-1933             | L1933       |                                      | PT-Nozzle double Penta, 4.5 mm                    | 1   |

<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. AM123-4567X would be AM123-4567).

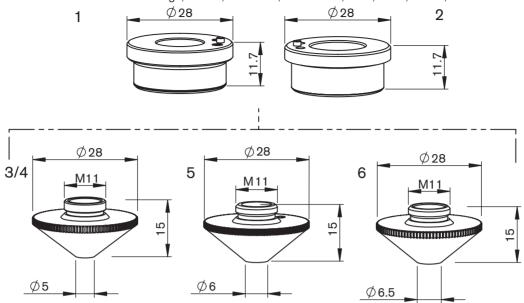
For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L301401X would be L401X).

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For Adige, Durma, Ermaksan, Finn Power, GHT, Hans, Mazak, SHT and Salvagnini systems



### Consumables

|   | Centricut              | Esse A      | Reference                            |                                  | Dka        |
|---|------------------------|-------------|--------------------------------------|----------------------------------|------------|
|   | part number            | part number | number                               | Description                      | Pkg<br>qty |
|   | PT348-1051             | AL355       | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2" Con      | 1          |
| 1 | PT348-1052 Recommended | AL495       | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2" Con      | 1          |
|   | PT348-1053             | AL380       | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2 Con       | 1          |
|   | PT348-1330 Recommended | AL131       | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2           | 1          |
| 2 | PT348-0260             | AL421       | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2           | 1          |
| - | PT348-13300EM          | AL23        | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2           | 1          |
|   | PT345-0008X            | L30935      | P40-003805-001                       | PT-Nozzle HD, 0.8 mm (10 pk)*    | 10         |
|   | PT345-1548X            | L30234      | 281548, P0591-571-00010              | PT-Nozzle HD, 1.0 mm (10 pk)*    | 10         |
|   | PT345-1549X            | L30235      | 281549, P0591-572-00012              | PT-Nozzle HD, 1.2 mm (10 pk)*    | 10         |
|   | PT345-1555X            | L30824      | ·                                    | PT-Nozzle HD, 1.4 mm (10 pk)*    | 10         |
|   | PT345-1463X            | L30236      | 281463, P0591-573-00015              | PT-Nozzle HD, 1.5 mm (10 pk)*    | 10         |
|   | PT345-0001X            | L30237      |                                      | PT-Nozzle HD, 1.8 mm (10 pk)*    | 10         |
|   | PT345-1550X            | L30238      | 281550, P0591-575-00020              | PT-Nozzle HD, 2.0 mm (10 pk)*    | 10         |
|   | PT345-0003X            | L30239      | 281591, P0591-574-00023              | PT-Nozzle HD, 2.3 mm (10 pk)*    | 10         |
|   | PT345-1551X            | L30240      | 281551, P0591-576-00025              | PT-Nozzle HD, 2.5 mm (10 pk)*    | 10         |
|   | PT345-1552X            | L30936      |                                      | PT-Nozzle HD, 2.75 mm (10 pk)*   | 10         |
|   | PT345-0002X            | L30241      | P40-003805-009                       | PT-Nozzle HD, 3.0 mm (10 pk)*    | 10         |
|   | PT345-0005X            | L30826      | P40-003805-010                       | PT-Nozzle HD, 3.2 mm (10 pk)*    | 10         |
| 3 | PT345-0006X            | L30827      | P40-003805-011                       | PT-Nozzle HD, 3.5 mm (10 pk)*    | 10         |
|   | PT345-0004X            | L30828      | P40-003805-012                       | PT-Nozzle HD, 4.0 mm (10 pk)*    | 10         |
|   | PT345-0007X            | L30829      |                                      | PT-Nozzle HD, 4.5 mm (10 pk)*    | 10         |
|   | PT345-1548CPX          | L30234X     | 281548, P0591-571-00010              | PT-Nozzle HD, 1.0 mm CP (10 pk)* | 10         |
|   | PT345-1549CPX          | L30235X     | 281549, P0591-572-00012              | PT-Nozzle HD, 1.2 mm CP (10 pk)* | 10         |
|   | PT345-1555CPX          | L30824X     |                                      | PT-Nozzle HD, 1.4 mm CP (10 pk)* | 10         |
|   | PT345-1463CPX          | L30236X     | 281463, P0591-573-00015              | PT-Nozzle HD, 1.5 mm CP (10 pk)* | 10         |
|   | PT345-0001CPX          | L30237X     |                                      | PT-Nozzle HD, 1.8 mm CP (10 pk)* | 10         |
|   | PT345-1550CPX          | L30238X     | 281550, P0591-575-00020              | PT-Nozzle HD, 2.0 mm CP (10 pk)* | 10         |
|   | PT345-0003CPX          | L30239X     | 281591, P0591-574-00023              | PT-Nozzle HD, 2.3 mm CP (10 pk)* | 10         |
|   | PT345-1551CPX          | L30240X     | 281551, P0591-576-00025              | PT-Nozzle HD, 2.5 mm CP (10 pk)* | 10         |
|   | PT345-0002CPX          | L30241X     |                                      | PT-Nozzle HD, 3.0 mm CP (10 pk)* | 10         |
|   | PT345-0004CP           | L828X       |                                      | PT-Nozzle HD, 4.0 mm CP          | 1          |

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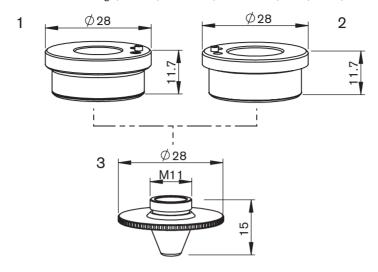
|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description                                 | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------|---|------------|
|   | PT345-0050               | L1701                 | 6283300050          | Nozzle – 1.5 mm double                      | 1          |
|   | PT345-0060               | L1702                 | 6283300060          | Nozzle – 2.0 mm double                      | 1          |
|   | PT345-0070               | L1703                 | 6283300070          | Nozzle – 2.5 mm double                      | 1          |
| 4 | PT345-0080               | L1704                 | 6283300080          | Nozzle - 3.0 mm double                      | 1          |
|   | PT345-0090               | L1705                 | 6283300090          | Nozzle - 3.5 mm double                      | 1          |
|   | PT345-0100               | L1706                 | 6283300100          | Nozzle – 4.0 mm double                      | 1          |
|   | PT345-0110               | L1707                 | 6283300110          | Nozzle – 4.5 mm double                      | 1          |
| 5 | PT345-0180               | L1692                 | 6283300180          | Nozzle – 4.0 mm                             | 1          |
|   | PT345-1936X              | L301936               |                     | PT-Nozzle large head HD, 4.0 mm (10 pk)*    | 10         |
| 6 | PT345-1937X              | L301937               |                     | PT-Nozzle large head HD, 4.5 mm (10 pk)*    | 10         |
| " | PT345-0830X              | L30830                |                     | PT-Nozzle large head HD, 5.0 mm (10 pk)*    | 10         |
|   | PT345-1936CPX            | L301936X              |                     | PT-Nozzle large head HD, 4.0 mm CP (10 pk)* | 10         |
|   | PT345-1937CPX            | L301937X              |                     | PT-Nozzle large head HD, 4.5 mm CP (10 pk)* | 10         |

<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. AM123-4567X would be AM123-4567). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L301401X would be L401X).



# Precitec®

For Adige, Durma, Ermaksan, Finn Power, GHT, Hans, Mazak, SHT and Salvagnini systems



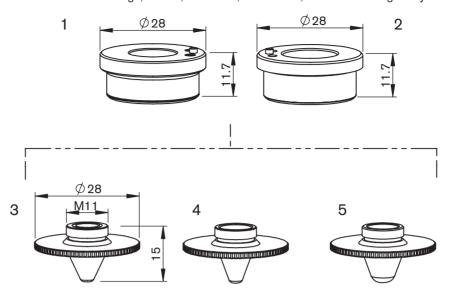
|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number                  | Description                   | Pkg<br>qty |
|---|--------------------------|-----------------------|--------------------------------------|-------------------------------|------------|
|   | PT348-1051               | AL355                 | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2" Con   | 1          |
| 1 | PT348-1052 Recommended   | AL495                 | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2" Con   | 1          |
|   | PT348-1053               | AL380                 | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2 Con    | 1          |
|   | PT348-1330 Recommended   | AL131                 | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2        | 1          |
| 2 | PT348-0260               | AL421                 | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2        | 1          |
|   | PT348-13300EM            | AL23                  | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2        | 1          |
|   | PT350-1590X              | L30247                | 281590, P0591-569-00008              | PT-Nozzle, 0.8 mm (10 pk)*    | 10         |
|   | PT350-1331X              | L30162                | 281331, P0591-561-00010, 6930281331  | PT-Nozzle, 1.0 mm (10 pk)*    | 10         |
|   | PT350-1351X              | L30130                | 281351, P0591-562-00012, 6930281351  | PT-Nozzle, 1.2 mm (10 pk)*    | 10         |
|   | PT350-1352X              | L30131                | 281352, P0591-563-00015, 6930281352  | PT-Nozzle, 1.5 mm (10 pk)*    | 10         |
|   | PT350-1353X              | L30153                | 281353, P0591-564-00018, 6930281353  | PT-Nozzle, 1.8 mm (10 pk)*    | 10         |
|   | PT350-1354X              | L30132                | 281354, P0591-565-00020, 6930281354  | PT-Nozzle, 2.0 mm (10 pk)*    | 10         |
|   | PT350-0023X              | L30154                |                                      | PT-Nozzle, 2.3 mm (10 pk)*    | 10         |
| 0 | PT350-1591X              | L30155                | 281591, P0591-566-00025              | PT-Nozzle, 2.5 mm (10 pk)*    | 10         |
| 3 | PT350-0030X              | L30156                |                                      | PT-Nozzle, 3.0 mm (10 pk)*    | 10         |
|   | PT350-1331CPX            | L30162X               | 281331, P0591-561-00010, 6930281331  | PT-Nozzle, 1.0 mm CP (10 pk)* | 10         |
|   | PT350-1351CPX            | L30130X               | 281351, P0591-562-00012, 6930281351  | PT-Nozzle, 1.2 mm CP (10 pk)* | 10         |
|   | PT350-1352CPX            | L30131X               | 281352, P0591-563-00015, 6930281352  | PT-Nozzle, 1.5 mm CP (10 pk)* | 10         |
|   | PT350-1353CPX            | L30153X               | 281353, P0591-564-00018, 6930281353  | PT-Nozzle, 1.8 mm CP (10 pk)* | 10         |
|   | PT350-1354CPX            | L30132X               | 281354, P0591-565-00020, 6930281354  | PT-Nozzle, 2.0 mm CP (10 pk)* | 10         |
|   | PT350-1591CPX            | L30155X               | 281591, P0591-566-00025              | PT-Nozzle, 2.5 mm CP (10 pk)  | 10         |
|   | PT350-0003CPX            | L30156X               |                                      | PT-Nozzle, 3.0 mm CP (10 pk)  | 10         |

<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. AM123-4567X would be AM123-4567). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L301401X would be L401X).



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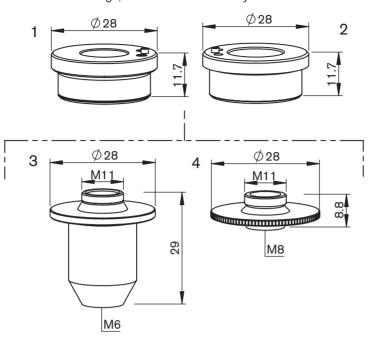


|     | Centricut<br>part number | Esse A<br>part number | Reference<br>number                  | Description                                 | Pkg<br>qty |  |  |
|-----|--------------------------|-----------------------|--------------------------------------|---|------------|--|--|
|     | PT348-1051               | AL355                 | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2" Con                 | 1          |  |  |
| 1   | PT348-1052 Recommended   | AL495                 | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2" Con                 | 1          |  |  |
|     | PT348-1053               | AL380                 | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2 Con                  | 1          |  |  |
|     | PT348-1330 Recommended   | AL131                 | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2                      | 1          |  |  |
| 2   | PT348-0260               | AL421                 | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2                      | 1          |  |  |
|     | PT348-13300EM            | AL23                  | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2                      | 1          |  |  |
|     | PT358-0001               | L1348                 | 6930250001                           | PT-Nozzle double 3D, 0.8 mm/inner 1.5 mm    | 1          |  |  |
|     | PT358-0002               | L1349                 | 6930250002                           | PT-Nozzle double 3D, 1.0 mm/inner 1.5 mm    | 1          |  |  |
|     | PT358-0003               | L1350                 | 6930250003                           | PT-Nozzle double 3D, 1.2 mm/inner 1.5 mm    | 1          |  |  |
| 3   | PT358-0004               | L1351                 | 6930250004                           | PT-Nozzle double 3D, 1.5 mm/inner 1.5 mm    | 1          |  |  |
| ٥ ا | PT358-0005               | L1470                 |                                      | PT-Nozzle double 3D, 1.8 mm/inner 1.5 mm    | 1          |  |  |
|     | PT358-0002CP             | L1349X                |                                      | PT-Nozzle double 3D, 1.0 mm/inner 1.5 mm CP | 1          |  |  |
|     | PT358-0003CP             | L1350X                |                                      | PT-Nozzle double 3D, 1.2 mm/inner 1.5 mm CP | 1          |  |  |
|     | PT358-0004CP             | L1351X                |                                      | PT-Nozzle double 3D, 1.5 mm/inner 1.5 mm CP | 1          |  |  |
|     | PT406-0799               | L799                  |                                      | PT-Nozzle HD, 0.8 mm                        | 1          |  |  |
| 4   | PT406-0001               | L738                  |                                      | PT-Nozzle HD, 1.0 mm                        | 1          |  |  |
| 4   | PT406-0002               | L739                  |                                      | PT-Nozzle HD, 1.2 mm                        | 1          |  |  |
|     | PT406-0003               | L740                  |                                      | PT-Nozzle HD, 1.5 mm                        | 1          |  |  |
|     | PT406-0008               | L792                  |                                      | PT-Nozzle, 0.8 mm                           | 1          |  |  |
|     | PT406-0010               | L793                  |                                      | PT-Nozzle, 1.0 mm                           | 1          |  |  |
| _   | PT406-0125               | L794                  |                                      | PT-Nozzle, 1.2 mm                           | 1          |  |  |
| 5   | PT406-0015               | L742                  | P0591-1049-00015                     | PT-Nozzle, 1.5 mm                           | 1          |  |  |
|     | PT406-0018               | L743                  | P0591-1050-00018                     | PT-Nozzle, 1.8 mm                           | 1          |  |  |
|     | PT406-0020               | L744                  |                                      | PT-Nozzle, 2.0 mm                           | 1          |  |  |



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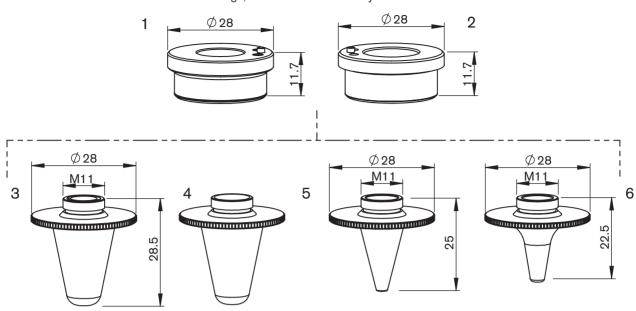


|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number                  | Description                 | Pkg<br>qty |
|---|--------------------------|-----------------------|--------------------------------------|-----------------------------|------------|
|   | PT348-1051               | AL355                 | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2" Con | 1          |
| 1 | PT348-1052 Recommended   | AL495                 | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2" Con | 1          |
|   | PT348-1053               | AL380                 | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2 Con  | 1          |
|   | PT348-1330 Recommended   | AL131                 | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2      | 1          |
| 2 | PT348-0260               | AL421                 | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2      | 1          |
|   | PT348-13300EM            | AL23                  | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2      | 1          |
| 3 | PT406-0334               | AL334                 |                                      | PT-Nozzle adapter, L=30 M6  | 1          |
| 4 | PT406-0043               | AL43                  |                                      | PT-Nozzle adapter           | 1          |



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#### Consumables

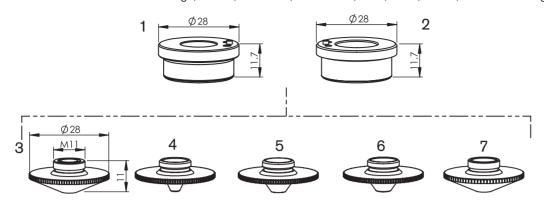
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|--------|--------------------------|-----------------------|--------------------------------------|----------------------------------|------------|--|--|--|
|        | Centricut<br>part number | Esse A<br>part number | Reference number                     | Description                      | Pkg<br>qty |  |  |  |
|        | PT348-1051               | AL355                 | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2" Con      | 1          |  |  |  |
| 1      | PT348-1052 Recommended   | AL495                 | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2" Con      | 1          |  |  |  |
|        | PT348-1053               | AL380                 | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2 Con       | 1          |  |  |  |
|        | PT348-1330 Recommended   | AL131                 | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2           | 1          |  |  |  |
| 2      | PT348-0260               | AL421                 | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2           | 1          |  |  |  |
|        | PT348-13300EM            | AL23                  | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2           | 1          |  |  |  |
|        | PT420-0010               | L680                  |                                      | PT-Nozzle double long, 1.0 mm    | 1          |  |  |  |
|        | PT420-0125               | L681                  |                                      | PT-Nozzle double long, 1.2 mm    | 1          |  |  |  |
|        | PT420-0015               | L682                  |                                      | PT-Nozzle double long, 1.5 mm    | 1          |  |  |  |
|        | PT420-0018               | L683                  |                                      | PT-Nozzle double long, 1.8 mm    | 1          |  |  |  |
| 3      | PT420-0020               | L684                  |                                      | PT-Nozzle double long, 2.0 mm    | 1          |  |  |  |
|        | PT420-0023               | L685                  |                                      | PT-Nozzle double long, 2.3 mm    | 1          |  |  |  |
|        | PT420-0025               | L686                  |                                      | PT-Nozzle double long, 2.5 mm    | 1          |  |  |  |
|        | PT420-0030               | L687                  |                                      | PT-Nozzle double long, 3.0 mm    | 1          |  |  |  |
|        | PT420-0035               | L688                  |                                      | PT-Nozzle double long, 3.5 mm    | 1          |  |  |  |
|        | PT390-0010               | L308                  | P0573-563-00010                      | PT-Nozzle long, 1.0 mm           | 1          |  |  |  |
|        | PT390-0012               | L307                  | P0573-563-00012                      | PT-Nozzle long, 1.2 mm           | 1          |  |  |  |
|        | PT390-0015               | L382                  | P0573-563-00015                      | PT-Nozzle long, 1.5 mm           | 1          |  |  |  |
| 4      | PT390-0018               | L383                  | P0573-563-00018                      | PT-Nozzle long, 1.8 mm           | 1          |  |  |  |
|        | PT390-0020               | L437                  | P0573-564-00020                      | PT-Nozzle long, 2.0 mm           | 1          |  |  |  |
|        | PT390-0025               | L439                  | P0573-566-00025                      | PT-Nozzle long, 2.5 mm           | 1          |  |  |  |
|        | PT390-0030               | L440                  |                                      | PT-Nozzle long, 3.0 mm           | 1          |  |  |  |
|        | PT390-0001               | L1341                 |                                      | PT-Nozzle long, 1.0 mm           | 1          |  |  |  |
| 5      | PT390-0002               | L1343                 |                                      | PT-Nozzle long, 1.5 mm           | 1          |  |  |  |
|        | PT390-0004               | L1345                 |                                      | PT-Nozzle long, 2.0 mm           | 1          |  |  |  |
|        | PT390-0040               | L1374                 | P0578-0411-00010                     | PT-Nozzle radius long, 1.0 mm    | 1          |  |  |  |
|        | PT390-0005               | L1375                 | P0578-0412-00012                     | PT-Nozzle radius long, 1.2 mm    | 1          |  |  |  |
|        | PT390-0006               | L1376                 | P0578-0413-00015, 6930300039         | PT-Nozzle radius long, 1.5 mm    | 1          |  |  |  |
| 6      | PT390-0009               | L1373                 | P0578-0414-00018                     | PT-Nozzle radius long, 1.8 mm    | 1          |  |  |  |
| "      | PT390-0007               | L1377                 | P0578-0415-00020, 6930300040         | PT-Nozzle radius long, 2.0 mm    | 1          |  |  |  |
|        | PT390-0008               | L1378                 | P0578-0416-00025                     | PT-Nozzle radius long, 2.5 mm    | 1          |  |  |  |
|        | PT390-0006CP             | L1376X                |                                      | PT-Nozzle radius long, 1.5 mm CP | 1          |  |  |  |
|        | PT390-0007CP             | L1377X                |                                      | PT-Nozzle radius long, 2.0 mm CP | 1          |  |  |  |

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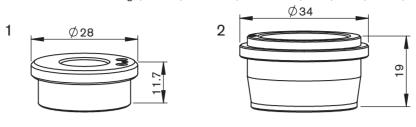
|   | Centricut              | Esse A      | Reference                            |  | Pkg |
|---|------------------------|-------------|--------------------------------------|--|-----|
|   | part number            | part number | number                               | Description                              | qty |
|   | PT348-1051             | AL355       | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2" Con              | 1   |
| 1 | PT348-1052 Recommended | AL495       | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2" Con              | 1   |
|   | PT348-1053             | AL380       | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2 Con               | 1   |
|   | PT348-1330 Recommended | AL131       | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2                   | 1   |
| 2 | PT348-0260             | AL421       | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2                   | 1   |
|   | PT348-13300EM          | AL23        | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2                   | 1   |
|   | PT377-0002             | L1180       |                                      | PT-Nozzle double, 1.5 mm/inner 1.5 mm    | 1   |
|   | PT377-0001CP           | L1179X      |                                      | PT-Nozzle double, 1.0 mm/inner 1.5 mm CP | 1   |
|   | PT377-1160CP           | L1160X      |                                      | PT-Nozzle double, 1.2 mm/inner 1.5 mm CP | 1   |
|   | PT377-1161CP           | L1161X      |                                      | PT-Nozzle double, 1.4 mm/inner 1.5 mm CP | 1   |
| _ | PT377-0002CP           | L1180X      |                                      | PT-Nozzle double, 1.5 mm/inner 1.5 mm CP | 1   |
| 3 | PT377-1162CP           | L1162X      |                                      | PT-Nozzle double, 1.8 mm/inner 1.5 mm CP | 1   |
|   | PT377-0003CP           | L1181X      |                                      | PT-Nozzle double, 2.0 mm/inner 1.5 mm    | 1   |
|   | PT377-0004CP           | L1182X      |                                      | PT-Nozzle double, 2.5 mm/inner 1.5 mm CP | 1   |
|   | PT377-0005CP           | L1183X      |                                      | PT-Nozzle double, 3.0 mm/inner 1.5 mm CP | 1   |
|   | PT377-1184CP           | L1184X      |                                      | PT-Nozzle double, 3.5 mm/inner 1.5 mm CP | 1   |
|   | PT348-0002             | L1219       |                                      | PT-Nozzle HD, 2.0 mm                     | 1   |
| 4 | PT348-0003             | L1220       |                                      | PT-Nozzle HD, 2.5 mm                     | 1   |
|   | PT348-0010             | L1060       |                                      | PT-Nozzle HD, 1.0 mm                     | 1   |
|   | PT348-0012             | L1061       |                                      | PT-Nozzle HD, 1.2 mm                     | 1   |
|   | PT348-0015             | L1062       |                                      | PT-Nozzle HD, 1.5 mm                     | 1   |
|   | PT348-0020             | L1063       |                                      | PT-Nozzle HD, 2.0 mm                     | 1   |
| _ | PT348-0025             | L1064       |                                      | PT-Nozzle HD, 2.5 mm                     | 1   |
| 5 | PT348-0030             | L1065       |                                      | PT-Nozzle HD, 3.0 mm                     | 1   |
|   | PT348-1086             | L1086       |                                      | PT-Nozzle HD, 3.5 mm                     | 1   |
|   | PT348-1087             | L1087       |                                      | PT-Nozzle HD, 4.0 mm                     | 1   |
|   | PT348-1088             | L1088       |                                      | PT-Nozzle HD, 4.5 mm                     | 1   |
|   | PT348-1089             | L1089       |                                      | PT-Nozzle HD, 5.0 mm                     | 1   |
|   | PT348-1340             | L410        | 281340, P0571-281-00010              | PT-Nozzle, 1.0 mm                        | 1   |
|   | PT348-1341             | L411        | 281341, P0571-282-00012              | PT-Nozzle, 1.2 mm                        | 1   |
| 6 | PT348-1342             | L412        | 281342, P0571-283-00015              | PT-Nozzle, 1.5 mm                        | 1   |
|   | PT348-1343             | L414        | 281343, P0571-285-00020              | PT-Nozzle, 2.0 mm                        | 1   |
|   | PT348-1344             | L415        | 281344, P0571-286-00025              | PT-Nozzle, 2.5 mm                        | 1   |
|   | PT377-0010             | L465        | 281599, P0571-291-00010              | PT-Nozzle, 1.0 mm                        | 1   |
|   | PT377-0012             | L466        | P0571-292-00012                      | PT-Nozzle, 1.2 mm                        | 1   |
|   | PT377-0015             | L467        | 281570, P0571-293-00015              | PT-Nozzle, 1.5 mm                        | 1   |
| 7 | PT377-0018             | L468        | 201010,1 0011 200 00010              | PT-Nozzle, 1.8 mm                        | 1   |
| ' | PT377-0020             | L469        | 281571, P0571-295-00020              | PT-Nozzle, 2.0 mm                        | 1   |
|   | PT377-0025             | L470        | 281572, P0571-297-00025              | PT-Nozzle, 2.5 mm                        | 1   |
|   | PT377-0020             | L463        | 201012,1 0011-231-00023              | PT-Nozzle, 3.0 mm                        | 1   |
|   | F 1377-0030            | L4UJ        |                                      | F 1-140221C, J.U IIIIII                  |     |

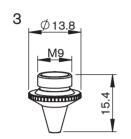
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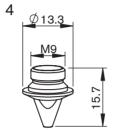


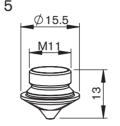
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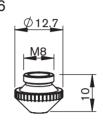
For Adige, Durma, Ermaksan, Finn Power, GHT, Hans, Mazak, SHT and Salvagnini systems











|   | Centricut<br>part number | Esse A part number | Reference<br>number                 | Description                     | Pkg<br>qty |
|---|--------------------------|--------------------|-------------------------------------|---------------------------------|------------|
| 1 | PT348-1330C              | AL331              | 281330, P0571-260-00001, 6930281330 | PT-Nozzle holder, ceramic       | 1          |
| 2 | PT348-1001               | AL228              |                                     | PT-Nozzle holder                | 1          |
|   | PT344-1813X              | L30405             | 281813, P0589-424-00008             | PT-Nozzle, 0.8 mm (10 pk)*      | 10         |
|   | PT344-1789X              | L30406             | 281789, P0589-426-00010             | PT-Nozzle, 1.0 mm (10 pk)*      | 10         |
| 3 | PT344-1561X              | L30404             | 281561, 778550                      | PT-Nozzle, 1.2 mm (10 pk)*      | 10         |
|   | PT344-1499X              | L30407             | 281814, 149957                      | PT-Nozzle, 1.5 mm (10 pk)*      | 10         |
|   | PT344-0020X              | L30408             | P0589-428-00020                     | PT-Nozzle, 2.0 mm (10 pk)       | 10         |
|   | YK52 Sensor system       |                    |                                     |                                 |            |
|   | PT391-0010X              | L30800             | 281498, P0587-722-00010             | PT-Nozzle, 1.0 mm (10 pk)       | 10         |
|   | PT391-0012X              | L30801             | P0587-723-00012                     | PT-Nozzle, 1.2 mm (10 pk)       | 10         |
| 4 | PT391-0015X              | L30802             | 281497, P0587-721-00015             | PT-Nozzle, 1.5 mm (10 pk)*      | 10         |
|   | PT391-0020X              | L30804             | 281567, P0587-771-00020             | PT-Nozzle, 2.0 mm (10 pk)*      | 10         |
|   | PT391-0025X              | L30805             | P0587-772-00025                     | PT-Nozzle, 2.5 mm (10 pk)       | 10         |
| 5 | PT401-0010               | L1013              | P0587-841-00010                     | PT-Nozzle, 1.0 mm               | 1          |
|   | PT344-0013X              | L30400             | 280013, P0492-441-00008, W222       | PT-Nozzle FP, 0.8 mm (10 pk)    | 10         |
|   | PT344-0014X              | L30401             | 280014, P0492-442-00010, W223       | PT-Nozzle FP, 1.0 mm (10 pk)*   | 10         |
|   | PT344-0015X              | L30402             | 280015, P0492-443-00012, W228       | PT-Nozzle FP, 1.2 mm (10 pk)    | 10         |
|   | PT344-0016X              | L30403             |                                     | PT-Nozzle FP, 1.5 mm (10 pk)    | 10         |
| 6 | PT344-0018X              | L30543             | P0492-447-00018                     | PT-Nozzle FP, 1.8 mm (10 pk)    | 10         |
|   | PT344-0937X              | L30544             |                                     | PT-Nozzle FP, 3.0 mm (10 pk)*   | 10         |
|   | PT344-1791X              | L30545             |                                     | PT-Nozzle FP, 2.5 mm (10 pk)*   | 10         |
|   | PT344-0027               | L547               |                                     | PT-Nozzle FP, 3.0 mm            | 1          |
|   | PT344-0010CPX            | L30401X            | 280014, P0492-442-00010, W223       | PT-Nozzle FP, 1.0 mm CP (10 pk) | 10         |

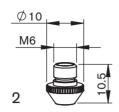
<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. AM123-4567X would be AM123-4567). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L301401X would be L401X).

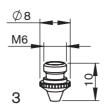


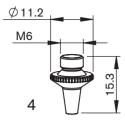
## Precitec®

For Adige, Finn Power and Salvagnini systems









#### Consumables

1

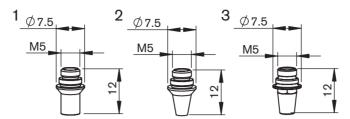
|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number             | Description                               | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------------------|---|------------|
| 1 | TR302-2405               | AL53                  | 280408, 092405, P0494-752-00001 | TR-Nozzle holder KT M1.5" KN OEM          | 1          |
|   | PT344-0551X              | L30292                | 280551, P0494-853-00010         | PT-Nozzle, 1.0 mm (10 pk)                 | 10         |
|   | PT344-0552X              | L30293                | 280552, P0494-854-00012         | PT-Nozzle, 1.2 mm (10 pk)*                | 10         |
|   | PT344-0553X              | L30294                | 280553, P0494-855-00015         | PT-Nozzle, 1.5 mm (10 pk)*                | 10         |
|   | PT344-0554X              | L30295                | 280553, P0494-856-00017         | PT-Nozzle, 1.7 mm (10 pk)*                | 10         |
| 2 | PT344-0555X              | L30296                | 280555, P0494-855-00020         | PT-Nozzle, 2.0 mm (10 pk)*                | 10         |
|   | PT344-9023X              | L30372                |                                 | PT-Nozzle, 2.3 mm (10 pk)                 | 10         |
|   | PT344-9025X              | L30371                |                                 | PT-Nozzle, 2.5 mm (10 pk)                 | 10         |
|   | PT344-0030X              | L30304                |                                 | PT-Nozzle, 3.0 mm (10 pk)                 | 10         |
|   | PT344-0400X              | L30303                |                                 | PT-Nozzle, 4.0 mm (10 pk)                 | 10         |
|   | DE M 1.5"                |                       |                                 |   |            |
|   | PT379-0010X              | L301055               | 280943, P0494-787-00010         | PT-Nozzle KN TAK, 1.0 mm (10 pk)          | 10         |
|   | PT379-0012X              | L301056               | 280942, P0494-788-00012         | PT-Nozzle KN TAK, 1.2 mm (10 pk)*         | 10         |
| 3 | PT379-0015X              | L301057               | 280941, P0494-789-00015         | PT-Nozzle KN TAK, 1.5 mm (10 pk)*         | 10         |
|   | PT379-0018X              | L301058               |                                 | PT-Nozzle KN TAK, 1.8 mm (10 pk)*         | 10         |
|   | PT379-0020X              | L301059               |                                 | PT-Nozzle KN TAK, 2.0 mm (10 pk)*         | 10         |
|   | DE Y 30/22               |                       |                                 |   |            |
|   | PT344-1980X              | L301980               | P0787-482-00012                 | PT-Nozzle DE Y30/22 F100, 1.2 mm (10 pk)* | 10         |
| 4 | PT344-1981X              | L301981               | P0787-483-00015                 | PT-Nozzle DE Y30/22 F10, 1.5 mm (10 pk)*  | 10         |
| 4 | PT344-1983X              | L301983               | P0787-1001-00020                | PT-Nozzle DE, 2.0 mm (10 pack)*           | 10         |
|   | PT344-1984X              | L301984               |                                 | PT-Nozzle DE, 2.5 mm (10 pack)*           | 10         |

<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. AM123-4567X would be AM123-4567). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L301401X would be L401X).



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For Adige and Mazak systems



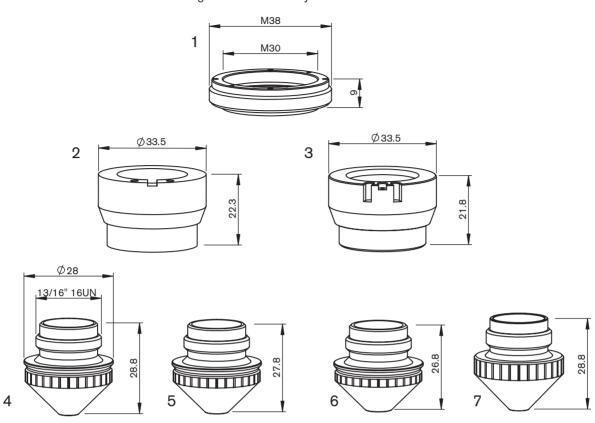
|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number       | Description                                    | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------------|--|------------|
|   | PT347-1013X              | L30482                | 281013, P0352-325-00015   | PT-Nozzle ZK, 1.5 mm (10 pk)*                  | 10         |
|   | PT347-0899X              | L30483                | 280899, P0352-326-00018   | PT-Nozzle ZK, 1.8 mm (10 pk)                   | 10         |
| 1 | PT347-0044-3             | L484                  | 350044.3, P0352-327-00020 | PT-Nozzle ZK, 2.0 mm                           | 1          |
|   | PT347-0044X              | L30484                | 350044.3, P0352-327-00020 | PT-Nozzle ZK, 2.0 mm (10 pk)*                  | 10         |
|   | PT347-1025X              | L30485                | 350044.3. P0352-328-00025 | PT-Nozzle ZK, 2.5 mm (10 pk)*                  | 10         |
|   | PT347-1006X              | L30486                | 281006, P0352-333-00010   | PT-Nozzle KK, 1.0 mm (10 pk)                   | 10         |
| , | PT347-1031X              | L30488                | 281031, P0352-335-00015   | PT-Nozzle KK, 1.5 mm (10 pk)*                  | 10         |
| 2 | PT347-0898X              | L30489                | 280898, P0352-336-00018   | PT-Nozzle KK, 1.8 mm (10 pk)                   | 10         |
|   | PT347-1020X              | L30490                | P0352-336-00020           | PT-Nozzle KK, 2.0 mm (10 pk)*                  | 10         |
|   | PT347-1760X              | L301760               | P0491-1001-00015          | PT-Nozzle hexagonal DE M1.5 KS, 1.0 mm (10 pk) | 10         |
| , | PT347-1761X              | L301761               | P0491-1002-00020          | PT-Nozzle hexagonal DE M1.5 KS, 1.2 mm (10 pk) | 10         |
| 3 | PT347-1762X              | L301762               |                           | PT-Nozzle hexagonal DE M1.5 KS, 1.5 mm (10 pk) | 10         |
|   | PT347-1764X              | L301764               |                           | PT-Nozzle hexagonal DE M1.5 KS, 2.0 mm (10 pk) | 10         |

<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. AM123-4567X would be AM123-4567). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L301401X would be L401X).



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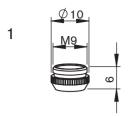
For Adige and Finn-Power systems

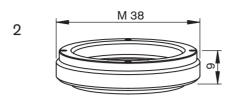


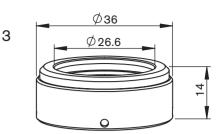
|     | Centricut<br>part number | Esse A<br>part number | Reference<br>number               | Description                            | Pkg<br>qty |
|-----|--------------------------|-----------------------|-----------------------------------|--|------------|
| 1   | PT311-0001               | AL201                 | P0492-702-00002                   | PT-Insulating ring                     | 1          |
| _ ' | PT347-4297               | AL198                 | P0492-702-00001, 29100021         | PT-Insulating ring outer body          | 1          |
|     | AM326-6453 (not shown)   | AL94                  |                                   | AM-O-ring for outer nozzle             | 1          |
| 2   | PT311-0298               | AL298                 | P0497-68871, P0497-615-00001      | PT-Nozzle holder KTM 1.5" DXN, ceramic | 1          |
| 3   | PT311-1146               | AL130/S               |                                   | PT-Nozzle holder ITM 1.5" DZ           | 1          |
| ٥   | PT311-11460EM            | AL130                 | 281146, P0380-211-00001, 29100033 | PT-Nozzle holder ITM 1.5" DZ OEM       | 1          |
| 4   | PT376-0010               | L365                  | 280029, P0492-628-00010           | PT-Nozzle, 1.0 mm                      | 1          |
| 4   | PT376-0012               | L366                  | 280030, P0492-629-00012           | PT-Nozzle, 1.2 mm                      | 1          |
| 5   | PT376-0015               | L367                  | 280028, P0492-627-00015           | PT-Nozzle, 1.5 mm                      | 1          |
| 6   | PT376-0017               | L368                  | 281384, P0492-630-00017           | PT-Nozzle, 1.7 mm                      | 1          |
| 0   | PT376-0020               | L369                  | 280027, P0492-626-00020           | PT-Nozzle, 2.0 mm                      | 1          |
|     | PT311-0012               | L164                  | 281254, P0380-252-00012           | PT-Nozzle, 1.2 mm                      | 1          |
| 7   | PT311-0015               | L165                  | 281255, P0380-253-00015           | PT-Nozzle, 1.5 mm                      | 1          |
| '   | PT311-0020               | L166                  | 281270, P0380-254-00020           | PT-Nozzle, 2.0 mm                      | 1          |
|     | PT311-0030               | L201                  | 281271-3.0                        | PT-Nozzle, 3.0 mm                      | 1          |

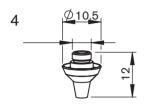


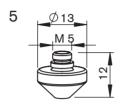
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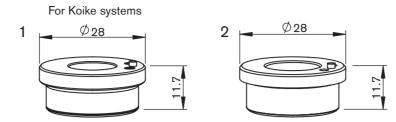


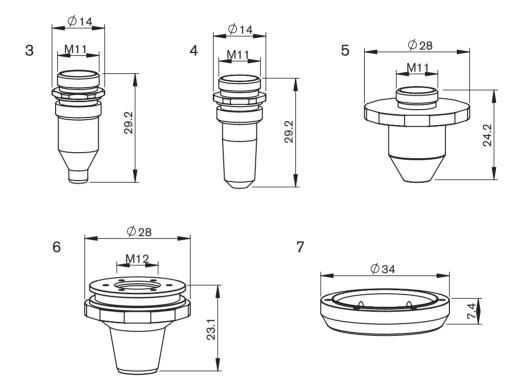
|   | Centricut              | Esse A      | Reference                       |   | Pkg |  |  |
|---|------------------------|-------------|---------------------------------|---|-----|--|--|
|   | part number            | part number | number                          | Description                             | qty |  |  |
| 1 | PT347-0320             | AL160       | 46713300321, P0352-311-00001    | PT-Union nut, Vespel                    | 1   |  |  |
| 2 | PT347-4297             | AL198       | P0492-702-00001, 29100021       | PT-Insulating ring outer body           | 1   |  |  |
| 3 | PT347-0008             | AL218       | 46713330200                     | PT-Isolating ring outer body (Precitec) | 1   |  |  |
|   | PT347-0005X            | L30554      | 46713300290-10                  | PT-Nozzle 3D, 1.0 mm (10 pk)*           | 10  |  |  |
|   | PT347-0290-1.2         | L555        | 46713300290-12                  | PT-Nozzle 3D, 1.2 mm                    | 1   |  |  |
|   | PT347-0090X            | L30555      | 46713300290-12                  | PT-Nozzle 3D, 1.2 mm (10 pk)*           | 10  |  |  |
|   | PT347-0290X            | L30556      | 46713300290-15, P0352-381-00015 | PT-Nozzle 3D, 1.5 mm (10 pk)*           | 10  |  |  |
| 4 | PT347-0118X            | L30557      | P0352-377-00018                 | PT-Nozzle 3D, 1.8 mm (10 pk)            | 10  |  |  |
|   | PT347-0280X            | L30558      | 46713300310, P0352-382-00020    | PT-Nozzle 3D, 2.0 mm (10 pk)*           | 10  |  |  |
|   | PT347-0001X            | L30560      | 46713300280-25                  | PT-Nozzle 3D, 2.5 mm (10 pk)*           | 10  |  |  |
|   | PT347-0002X            | L30563      | 46713300280-30, 46713300430     | PT-Nozzle 3D, 3.0 mm (10 pk)*           | 10  |  |  |
|   | PT347-0035X            | L30564      | 46713300280-35                  | PT-Nozzle 3D, 3.5 mm (10 pk)*           | 10  |  |  |
|   | PT347-0004X            | L30576      | P0352-386-00010                 | PT-Nozzle 2D, 1.0 mm (10 pk)            | 10  |  |  |
|   | PT347-0012X            | L30577      | 46713300310                     | PT-Nozzle 2D, 1.2 mm (10 pk)            | 10  |  |  |
| 5 | PT347-0310X            | L30578      | P0352-386-00015                 | PT-Nozzle 2D, 1.5 mm (10 pk)*           | 10  |  |  |
| ا | PT347-0300X            | L30580      | 46713300300, P0352-387-00020    | PT-Nozzle 2D, 2.0 mm (10 pk)*           | 10  |  |  |
|   | PT347-0003X            | L30581      | 46713300300-25                  | PT-Nozzle 2D, 2.5 mm (10 pk)*           | 10  |  |  |
|   | PT347-0006X            | L30582      | 46713300300-30                  | PT-Nozzle 2D, 3.0 mm (10 pk)*           | 10  |  |  |
| 6 | PT347-0009             | AL256       | 46713300390                     | PT-Connector protector                  | 1   |  |  |
|   | AM326-6453 (not shown) | AL94        |                                 | AM-O-ring for outer nozzle              | 1   |  |  |
| 7 | PT347-0101             | AL204       | P0360-100-00500, 46713300100    | PT-Sensor head connecting cable OEM     | 1   |  |  |
| 8 | PT347-1386             | AL257       | 281386, P0360-155-00500         | PT-Electrode cable                      | 1   |  |  |

<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. AM123-4567X would be AM123-4567). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L301401X would be L401X).



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|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number                  | Description                 | Pkg<br>qty |
|---|--------------------------|-----------------------|--------------------------------------|-----------------------------|------------|
|   | PT348-1051               | AL355                 | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2" Con | 1          |
| 1 | PT348-1052 Recommended   | AL495                 | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2" Con | 1          |
|   | PT348-1053               | AL380                 | P0571-1051-00001, 6930281333, 055456 | PT-Nozzle holder KT B2 Con  | 1          |
|   | PT348-1330 Recommended   | AL131                 | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2      | 1          |
| 2 | PT348-0260               | AL421                 | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2      | 1          |
|   | PT348-13300EM            | AL23                  | 281330, P0571-260-00001, 6930281330  | PT-Nozzle holder KT B2      | 1          |
| 3 | PT348-5175               | L1595                 |                                      | PT-Nozzle, 1.7 mm           | 1          |
| 4 | PT348-1545               | L1545                 | 20083269                             | PT-Nozzle, 1.9 mm           | 1          |
| 4 | PT348-1594               | L1594                 |                                      | PT-Nozzle, 1.2 mm           | 1          |
| 5 | PT348-1598               | L1598                 | 20061558                             | PT-Nozzle, 3.0 mm           | 1          |
| 6 | PT348-0414               | AL414                 | 20083268                             | PT-Nozzle outer, 7.0 mm     | 1          |
| 7 | PT348-0413               | AL413                 |                                      | PT-Spacer                   | 1          |



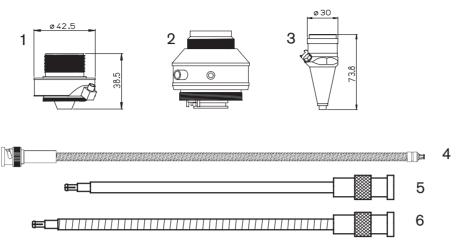
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| Centricut              | Esse A               | Reference                              |                                     | Pkg |
|------------------------|----------------------|--|-------------------------------------|-----|
| part number            | part number          | number                                 | Description                         | qty |
| PRECITEC® original spa | re parts (not shown) |  |                                     |     |
| PT347-0007             | AL211                | P0354-110-00002/00001, P0354-130-00001 | PT-Sensor cone HNZ (Mazak)          | 1   |
| PT347-0010             |                      | P0591-105-00001                        | PT-Connector head OEM               | 1   |
| PT347-0014             | KE 300 gw Z mm       | KE 300 gw Z MM, P0360-150-00300        | PT-Sensor cable OEM                 | 1   |
| PT347-0016             |                      | P0591-770-00001                        | PT-Electrode tacitile OEM           | 1   |
| PT347-0017             | ZM HP1.5" DR         | ZM HP1.5" DR, P0591-329-00001          | PT-Seal OEM, 1.5"                   | 1   |
| PT347-0018             | ZM HP1.5" DF         | ZM HP1.5" DF                           | PT-Seal OEM, 1.5"                   | 1   |
| PT347-0021             |                      | P0594-510-00001                        | PT-Sensor insert SE HP 2.0" OEM     | 1   |
| PT347-0022             | 281617               | 281617, P0591-580-00001                | PT-Socket ZM HP 1.5" IB OEM         | 1   |
| PT347-0023             | 281395               | 281395, P0591-920-00001                | PT- Seal set ZM HP1.5" DS OEM       | 1   |
| PT347-0024             |                      | P0497-110-00001                        | PT-Sensor insert SE M1.5" DXN       | 1   |
| PT347-1439             |                      |  | PT-Lens ring set OEM                | 1   |
| PT347-1383             | 281395               |  | PT-Nut tray HP OEM (4 pcs)          | 1   |
| PT344-0001             |                      | P0788-580-00001                        | Lens mount - OL YR30 F100 w/lens    | 1   |
| PT347-0130             |                      | P0492-001-00130                        | PT-Electrode cable OEM, KE 130 GW   | 1   |
| PT347-0220             |                      | P0464-810-00220                        | PT-Electrode cable OEM, KE 220 GGMM | 1   |
| PT347-350              | AL350                | 46713330960                            | PT-Isolating ring, inner cone       | 1   |
| PT347-349              | AL349                | 46713330930                            | PT-Sensor cone inner                | 1   |



## Precitec®

For Adige, Durma, Ermakson, Finn Power, GHT, Hans, Mazak, SHT and Salvagnini systems



|   | Centricut<br>part number  | Esse A      | Reference<br>number                     | Description                              | Pkg<br>qty |
|---|---------------------------|-------------|---|--|------------|
| - | New sensor cones          | part number | number                                  | Description                              | 413        |
| 1 | PT347-8001                |             | 280010                                  | PT-Sensor cone 2.5Z/J                    | 1          |
| 2 | PT347-1145                |             | P0380-140-0002, P0380-130-00001, 281145 | PT-Sensor cone, DZ                       | 1          |
|   | PT347-0011                |             | P0354-110-00001                         | PT-Sensor Cone HNZ (Mitsubishi)          | 1          |
| • | PT347-3323                |             | HNP                                     | PT-Sensor Cone HNP                       | 1          |
| 3 | PT347-0522                |             | P0599-520-00002                         | PT-Sensor Cone LRC                       | 1          |
|   | PT347-0019                |             |   | PT-Sensor Insert SE 1.5" DZ              | 1          |
|   | PT347-0238 (not shown)    |             | P0361-203-00001                         | PT-Sensor cone, 2.5/J                    | 1          |
|   | Sensor cables             |             |   |  |            |
| _ | PT347-0101A               |             | P0360-100-00500                         | PT-Sensor cable, 500 mm (20") armored    | 1          |
| 4 | PT347-0250                |             | P0492-001-00250                         | PT-Sensor cable, 250 mm (10") armored    | 1          |
| 5 | PT347-0101                | AL204       | P0360-100-00500, 46713300100            | PT-Sensor head connecting cable OEM      | 1          |
| 6 | PT347-1386                | AL257       | 281386, P0360-155-00500                 | PT-Sensor cable, armored                 | 1          |
|   | PT347-1250 (not shown)    |             | D5001-040-00250                         | PT-Sensor cable, 250 mm (10") armored    | 1          |
|   | PT347-KS13 (not shown)    |             |   | PT-Sensor cable, 390 mm (15.5") armored  | 1          |
|   | PT347-06000EM (not shown) |             | P0360-210-00600                         | PT-Sensor cable, 600 ZWW 0EM             | 1          |
|   | PT347-0015A (not shown)   |             | 00B-15                                  | PT-Sensor cable, 380 mm (15")            | 1          |
|   | PT347-0181 (not shown)    | AL358       | 46743300181                             | PT-Sensor cable, 305 mm (12") armored    | 1          |
|   | PT347-0500 (not shown)    |             |   | PT-Sensor cable, 390 mm (15.4") armored  | 1          |
|   | PT347-0522 (not shown)    |             |   | PT-Sensor cone, LRC                      | 1          |
|   | PT347-0014 (not shown)    |             | P36015000300                            | PT-Sensor cable, KE 300 gw Z MM 0EM      | 1          |
|   | PT344-3051 (not shown)    |             |   | PT-Electrode guard, long                 | 1          |
|   | PT347-0040 (not shown)    |             | 00BB-A-17i,BEC004-000.4                 | PT-Sensor cable, 431 mm (17") armored    | 1          |
|   | PT347-0300A (not shown)   |             | P0492-014-00300                         | PT-Sensor cable KE, 300 mm (12") armored | 1          |

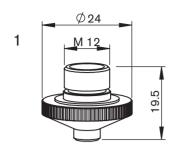


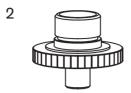
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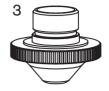
| Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description                          | Pkg<br>qty |
|--------------------------|-----------------------|---------------------|--------------------------------------|------------|
| PT311-0787 (not shown)   |                       |                     | PT-Insulating ring                   | 1          |
| PT347-0920 (not shown)   | AL221                 | 46713330920         | PT-Isolating ring outer body (Mazak) | 1          |
| PT347-0520 (not shown)   |                       |                     | PT-Insulating plate                  | 1          |
| PT347-0940 (not shown)   | AL353                 | 46713330940         | PT-Retaining ring                    | 1          |
| PT347-1240 (not shown)   | AL351                 | 46713331240         | PT-Torch outer body                  | 1          |
| PT347-0930 (not shown)   |                       |                     | PT-Spatter protection plate          | 1          |
| PT347-9006 (not shown)   | AL356                 | HNP-006             | PT-Connector cup, HNP                | 1          |



## Prima Industrie®



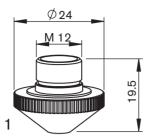


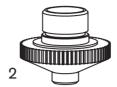


|   | Centricut     | Esse A      | Reference              |                              | Pkg |
|---|---------------|-------------|------------------------|------------------------------|-----|
|   | part number   | part number | number                 | Description                  | qty |
|   | PR351-1E110   | L312        |                        | PR-Nozzle, 1.0 mm            | 1   |
|   | PR351-1E108   | L362        |                        | PR-Nozzle, 1.2 mm            | 1   |
|   | PR351-1E111   | L207        | LW6.1E.111             | PR-Nozzle, 1.5 mm            | 1   |
|   | PR351-1E112   | L208        | LW6.1E.112             | PR-Nozzle, 2.0 mm            | 1   |
| 1 | PR351-1E113   | L209        | LW6.1E.113             | PR-Nozzle, 2.5 mm            | 1   |
| ' | PR351-1E114   | L210        | LW6.1E.114             | PR-Nozzle, 3.0 mm            | 1   |
|   | PR351-1E111CP | L207X       | LW6.1E.111             | PR-Nozzle, 1.5 mm CP         | 1   |
|   | PR351-1E112CP | L208X       | LW6.1E.112             | PR-Nozzle, 2.0 mm CP         | 1   |
|   | PR351-1E113CP | L209X       | LW6.1E.113             | PR-Nozzle, 2.5 mm CP         | 1   |
|   | PR351-1E114CP | L210X       | LW6.1E.114             | PR-Nozzle, 3.0 mm CP         | 1   |
|   | PR366-1G600   | L608        | LW6.1G.500, LW6.1G.600 | PR-Nozzle, 1.5 mm            | 1   |
|   | PR366-1G601   | L609        | LW6.1G.501, LW6.1G.601 | PR-Nozzle, 2.0 mm            | 1   |
| 2 | PR366-1G602   | L610        | LW6.1G.502, LW6.1G.602 | PR-Nozzle, 2.5 mm            | 1   |
|   | PR366-1G603   | L611        | LW6.1G.503, LW6.1G.603 | PR-Nozzle, 3.0 mm            | 1   |
|   | PR366-1G601CP | L609X       | LW6.1G.501, LW6.1G.601 | PR-Nozzle, 2.0 mm CP         | 1   |
|   | PR366-1G602CP | L610X       | LW6.1G.502, LW6.1G.602 | PR-Nozzle, 2.5 mm CP         | 1   |
|   | PR362-0008CP  | L905X       |                        | PR-Nozzle double, 0.8 mm CP  | 1   |
|   | PR362-0003CP  | L900X       | 1059.70000.003         | PR-Nozzle double, 1.0 mm CP  | 1   |
|   | PR362-0002CP  | L907X       | 1059.70000.008         | PR-Nozzle double, 1.25 mm CP | 1   |
| , | PR362-0005CP  | L901X       | 1059.70000.004         | PR-Nozzle double, 1.5 mm CP  | 1   |
| 3 | PR362-0001CP  | L906X       | 1059.70000.009         | PR-Nozzle double, 1.75 mm CP | 1   |
|   | PR362-0004CP  | L902X       | 1059.70000.005         | PR-Nozzle double, 2.0 mm CP  | 1   |
|   | PR362-0006CP  | L903X       | 1059.70000.006         | PR-Nozzle double, 2.5 mm CP  | 1   |
|   | PR362-0007CP  | L904X       | 1059.70000.007         | PR-Nozzle double, 3.0 mm CP  | 1   |



## Prima Industrie®







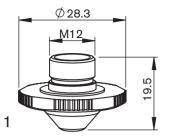
### Consumables

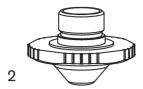
|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description           | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------|-----------------------|------------|
| 1 | PR422-0002               | L863                  |                     | PR-Nozzle, 1.5 mm     | 1          |
| ' | PR422-0003               | L864                  |                     | PR-Nozzle, 2.0 mm     | 1          |
| 2 | PR422-0650CP             | L1165X                | LW6.1G.650          | PR-Nozzle, 3.0 CP     | 1          |
|   | PR394-604                | L1167X                | LW6. 1G. 604        | PR-Nozzle, 1.5 mm CP  | 1          |
|   | PR394-603                | L1166X                | LW6.1G.603          | PR-Nozzle, 1.75 mm CP | 1          |
| 3 | PR394-605                | L1168X                | LW6. 1G. 605        | PR-Nozzle, 2.0 mm CP  | 1          |
|   | PR394-606                | L1169X                | LW6. 1G. 606        | PR-Nozzle, 2.5 mm CP  | 1          |
|   | PR394-607                | L1170X                | LW6. 1G. 607        | PR-Nozzle, 3.0 mm CP  | 1          |

| Centricut<br>part number | Esse A part number | Alternate reference | Description                  | Pkg<br>qty |
|--------------------------|--------------------|---------------------|------------------------------|------------|
| PR361-3150 (not shown)   |                    | 99MM-150MM          | PR-Sensor cable, 150 mm (6") | 1          |



## Prima Industrie®

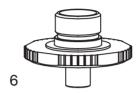




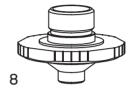












#### Consumables

|   | Centricut    | Esse A      | Reference  |   | Pkg |
|---|--------------|-------------|------------|---|-----|
|   | part number  | part number | number     | Description   | qty |
|   | PR422-0663   | L1431X      | LW6.1G.663 | PR-Nozzle pentagonal, 1.5 mm CP                     | 1   |
|   | PR422-0664   | L1432X      | LW6.1G.664 | PR-Nozzle pentagonal, 1.75 mm CP                    | 1   |
| 1 | PR422-0665   | L1433X      | LW6.1G.665 | PR-Nozzle pentagonal, 2.0 mm CP                     | 1   |
|   | PR422-0667   | L1435X      | LW6.1G.667 | PR-Nozzle pentagonal, 2.5 mm CP                     | 1   |
|   | PR422-0669   | L1437X      | LW6.1G.669 | PR-Nozzle pentagonal, 3.0 mm CP                     | 1   |
|   | PR422-0103CP | L1807X      | LW6.1G.103 | PR-Nozzle pentagonal, 1.5 mm CP                     | 1   |
| 2 | PR422-0105CP | L1808X      | LW6.1G.105 | PR-Nozzle pentagonal, 2.0 mm CP                     | 1   |
| 2 | PR422-0107CP | L1809X      | LW6.1G.107 | PR-Nozzle pentagonal, 2.5 mm CP                     | 1   |
|   | PR422-0109CP | L1810X      | LW6.1G.109 | PR-Nozzle pentagonal, 3.0 mm CP                     | 1   |
|   | PR422-1462   | L1462       | LW6.1G.200 | PR-Nozzle double pentagonal, 3.0 mm                 | 1   |
|   | PR422-1463   | L1463       | LW6.1G.201 | PR-Nozzle double pentagonal, 3.5 mm                 | 1   |
|   | PR422-1464   | L1464       | LW6.1G.202 | PR-Nozzle double pentagonal, 4.0 mm                 | 1   |
|   | PR422-1472   | L1472       | LW6.1G.203 | PR-Nozzle double pentagonal, 5.0 mm                 | 1   |
|   | PR422-1473   | L1473       | LW6.1G.204 | PR-Nozzle double pentagonal, 7.0 mm                 | 1   |
|   | PR422-1783CP | L1783X      | LW6.1G.302 | PR-Nozzle double pentagonal, 1.25 mm CP             | 1   |
| 3 | PR422-1784CP | L1784X      | LW6.1G.303 | PR-Nozzle double pentagonal, 1.5 mm CP              | 1   |
| J | PR422-1785CP | L1785X      | LW6.1G.304 | PR-Nozzle double pentagonal, 1.75 mm CP             | 1   |
|   | PR422-1786CP | L1786X      | LW6.1G.305 | PR-Nozzle double pentagonal, 2.0 mm CP              | 1   |
|   | PR422-1787CP | L1787X      | LW6.1G.307 | PR-Nozzle double pentagonal, 2.5 mm CP              | 1   |
|   | PR422-1788CP | L1788X      | LW6.1E.204 | PR-Nozzle double pentagonal, 2.5 mm/inner 2.0 mm CP | 1   |
|   | PR422-1789CP | L1789X      | LW6.1G.309 | PR-Nozzle double pentagonal, 3.0 mm CP              | 1   |
|   | PR422-1790CP | L1790X      | LW6.1E.206 | PR-Nozzle double pentagonal, 3.0 mm/inner 2.0 mm CP | 1   |
|   | PR422-1791CP | L1791X      | LW6.1E.207 | PR-Nozzle double pentagonal, 3.5 mm/inner 3.0 mm CP | 1   |
|   | PR422-0682   | L1442X      | LW6.1G.682 | PR-Nozzle double pentagonal, 1.25 mm CP             | 1   |
|   | PR422-0683   | L1443X      | LW6.1G.683 | PR-Nozzle double pentagonal, 1.5 mm CP              | 1   |
|   | PR422-0684   | L1444X      | LW6.1G.684 | PR-Nozzle double pentagonal, 1.75 mm CP             | 1   |
| 4 | PR422-0685   | L1445X      | LW6.1G.685 | PR-Nozzle double pentagonal, 2.0 mm CP              | 1   |
| 4 | PR422-0687   | L1447X      | LW6.1G.687 | PR-Nozzle double pentagonal, 2.5 mm CP              | 1   |
|   | PR422-0689   | L1449X      | LW6.1G.689 | PR-Nozzle double pentagonal, 3.0 mm CP              | 1   |
|   | PR422-0801   | L1466       | LW6.1G.801 | PR-Nozzle double brilliant, 3.5 mm                  | 1   |
|   | PR422-0803   | L1468       | LW6.1G.803 | PR-Nozzle double brilliant, 5.0 mm                  | 1   |

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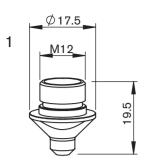


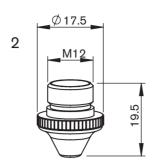
## Prima Industrie®

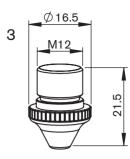
|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description                                      | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------|--|------------|
|   | PR422-0627               | L1453X                | LW6.1G.627          | PR-Nozzle triple pentagonal, 1.25 mm CP          | 1          |
|   | PR422-0620               | L1454X                | LW6.1G.620          | PR-Nozzle triple pentagonal, 1.5 mm CP           | 1          |
| [ | PR422-0621               | L1455X                | LW6.1G.621          | PR-Nozzle triple pentagonal, 1.75 mm CP          | 1          |
| ا | PR422-0622               | L1456X                | LW6.1G.622          | PR-Nozzle triple pentagonal, 2.0 mm CP           | 1          |
|   | PR422-0624               | L1458X                | LW6.1G.624          | PR-Nozzle triple pentagonal, 2.5 mm CP           | 1          |
|   | PR422-0626               | L1460X                | LW6.1G.626          | PR-Nozzle triple pentagonal, 3.0 mm CP           | 1          |
|   | PR422-0700               | L1478X                | LW6.1G.700          | PR-Nozzle pentagonal cyl, 2.0 mm CP              | 1          |
| 6 | PR422-0701               | L1479X                | LW6.1G.701          | PR-Nozzle pentagonal cyl, 2.5 mm CP              | 1          |
|   | PR422-0702               | L1480X                | LW6.1G.702          | PR-Nozzle pentagonal cyl, 3.0 mm CP              | 1          |
| 7 | PR422-0522CP             | L1837X                | LW6.1G.522a         | PR-Nozzle pentagonal DL, 3.0 mm inner/ 4.5 mm CP | 1          |
| 8 | PR422-0524CP             | L1838X                | LW6.1G.524          | PR-Nozzle pentagonal, 3.0 mm DL CP               | 1          |



## Prima Industrie®

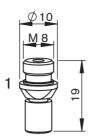


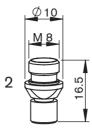




|   | Centricut<br>part number | Esse A part number | Reference number | Description                 | Pkg<br>qty |
|---|--------------------------|--------------------|------------------|-----------------------------|------------|
|   | PR398-550                | L892               | 750.42.550       | PR-Nozzle, 1.5 mm           | 1          |
|   | PR398-551                | L893               | 750.42.551       | PR-Nozzle, 2.0 mm           | 1          |
| 1 | PR398-0002CP             | L893X              |                  | PR-Nozzle, 2.0 mm CP        | 1          |
|   | PR398-552                | L894               | 750.42.552       | PR-Nozzle, 2.5 mm           | 1          |
|   | PR398-0004               | L895               | 750.42.553       | PR-Nozzle, 3.0 mm           | 1          |
|   | PR421-111CP              | L1239X             | 520.17.111       | PR-Nozzle double, 1.5 mm CP | 1          |
| ۰ | PR421-114CP              | L1240X             | 520.17.114       | PR-Nozzle double, 2.0 mm CP | 1          |
|   | PR421-560CP              | L1241X             | 750.43.560       | PR-Nozzle double, 2.5 mm CP | 1          |
|   | PR421-561CP              | L1242X             | 750.43.561       | PR-Nozzle double, 3.0 mm CP | 1          |
| 3 | PR409-4513               | L1213X             | 787.04.513       | PR-Nozzle, 2.0 mm CP        | 1          |
|   | PR421-720 (not shown)    | AL259              | 1058.36520.720   | PR-Lens gasket              | 1          |

## Prima Industrie®

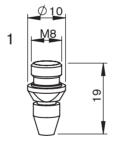




#### Consumables

|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description                                  | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------|--|------------|
|   | PR331-4102X              | L3070                 | 490.76.102          | PR-Nozzle cylindrical, 0.3 mm brass (10 pk)  | 10         |
|   | PR331-3321BX             | L3054                 | 485.73.321          | PR-Nozzle cylindrical, 1.5 mm brass (10 pk)* | 10         |
|   | PR331-3321CX             | L30419                |                     | PR-Nozzle cylindrical, 1.5 mm copper (10 pk) | 10         |
|   | PR331-3322BX             | L3055                 | 485.73.322          | PR-Nozzle cylindrical, 2.0 mm brass (10 pk)  | 10         |
|   | PR331-322CX              | L30420                |                     | PR-Nozzle cylindrical, 2.0 mm copper (10 pk) | 10         |
|   | PR331-3323BX             | L30204                | 485.73.323          | PR-Nozzle cylindrical, 2.5 mm brass (10 pk)  | 10         |
| 1 | PR331-3323CX             | L30421                |                     | PR-Nozzle cylindrical, 2.5 mm copper (10 pk) | 10         |
|   | PR331-3324BX             | L30205                | 485.73.324          | PR-Nozzle cylindrical, 3.0 mm brass (10 pk)  | 10         |
|   | PR331-3324X              | L30422                |                     | PR-Nozzle cylindrical, 3.0 mm copper (10 pk) | 10         |
|   | PR331-0321CCPX           | L30419X               | 485.73.421          | PR-Nozzle, 1.5 mm CP (10 pk)*                | 10         |
|   | PR331-322CCPX            | L30420X               | 485.73.422          | PR-Nozzle, 2.0 mm CP (10 pk)*                | 10         |
|   | PR331-3323CCPX           | L30421X               | 485.73.423          | PR-Nozzle, 2.5 mm CP (10 pk)*                | 10         |
|   | PR331-3324CPX            | L30422X               | 485.73.424          | PR-Nozzle, 3.0 mm CP (10 pk)                 | 10         |
| 2 | PR331-0302X              | L301246               | 490.1N.302          | PR-Nozzle short, 2.5 mm brass (10 pk)        | 10         |

<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. AM123-4567X would be AM123-4567). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L301401X would be L401X).



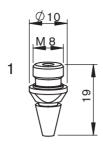


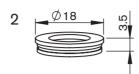
|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description                           | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------|---------------------------------------|------------|
| 1 | PR393-0006X              | L30634                |                     | PR-Nozzle, 2.0 mm (10 pk)             | 10         |
| ' | PR393-0007X              | L30635                |                     | PR-Nozzle, 2.5 mm (10 pk)*            | 10         |
|   | PR393-3455CPX            | L301231X              | 485.73.455          | PR-Nozzle con-cyl, 0.3 mm CP (10 pk)  | 10         |
|   | PR393-3451CPX            | L301235X              | 485.73.451          | PR-Nozzle con-cyl, 1.5 mm CP (10 pk)* | 10         |
| 2 | PR393-3452X              | L301236               | 485.73.452          | PR-Nozzle con-cyl, 2.0 mm (10 pk)*    | 10         |
|   | PR393-3452CPX            | L301236X              | 485.73.452          | PR-Nozzle con-cyl, 2.0 mm CP (10 pk)* | 10         |
|   | PR393-3453CPX            | L301237X              | 485.73.453          | PR-Nozzle con-cyl, 2.5 mm CP (10 pk)* | 10         |

<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. AM123-4567X would be AM123-4567). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L301401X would be L401X).



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#### Consumables

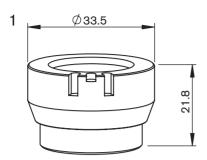
|   | Centricut              | Esse A      | Reference   |   | Pkg |
|---|------------------------|-------------|-------------|---|-----|
|   | part number            | part number | number      | Description                               | qty |
|   | PR357-0001X            | L3062       | 490.76.103  | PR-Nozzle conical, 0.3 mm brass (10 pk)   | 10  |
|   | PR357-331BX            | L30206      | 485.73.331  | PR-Nozzle conical, 1.5 mm brass (10 pk)   | 10  |
|   | PR357-331CX            | L30424      | 485.73.331  | PR-Nozzle conical, 1.5 mm copper (10 pk)  | 10  |
|   | PR357-0004X            | L30426      |             | PR-Nozzle conical, 1.7 mm copper (10 pk)  | 10  |
|   | PR357-333BX            | L3057       | 485.73.333  | PR-Nozzle conical, 2.0 mm brass (10 pk)   | 10  |
|   | PR357-333CX            | L30425      |             | PR-Nozzle conical, 2.0 mm copper (10 pk)* | 10  |
|   | PR357-0005X            | L30449      | 485.73.333  | PR-Nozzle conical, 2.5 mm brass (10 pk)   | 10  |
|   | PR357-0006X            | L30427      |             | PR-Nozzle conical, 2.5 mm copper (10 pk)  | 10  |
|   | PR357-0007X            | L30630      | 485.73.43   | PR-Nozzle conical, 3.0 mm copper (10 pk)  | 10  |
|   | PR357-0002CPX          | L30450X     | 485.73.114A | PR-Nozzle, 1.0 mm CP (10 pk)              | 10  |
|   | PR357-331CCPX          | L30424X     | 485.73.431  | PR-Nozzle, 1.5 mm CP (10 pk)*             | 10  |
|   | PR357-322CCPX          | L30425X     | 485.73.433  | PR-Nozzle, 2.0 mm CP (10 pk)              | 10  |
|   | PR357-0006CPX          | L30427X     |             | PR-Nozzle, 2.5 mm CP (10 pk)              | 10  |
|   | PR357-0007CPX          | L30630X     | 485.73.43X  | PR-Nozzle, 3.0 mm CP (10 pk)              | 10  |
| 2 | PR395-0002             | AL163       |             | PR-Insulating Ring 7.5" Plastic           | 1   |
|   | PR395-0001 (not shown) | AL136       | 480.73.107  | PR-Insulating Ring 5" Plastic             | 1   |

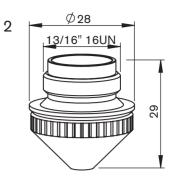
<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. AM123-4567X would be AM123-4567). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L301401X would be L401X).

| Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description                               | Pkg<br>qty |
|--------------------------|-----------------------|---------------------|---|------------|
| PR361-3151 (not shown)   |                       | 820.63.150          | PR-Sensor cable, 150 mm (6") high profile | 1          |
| PR361-3160 (not shown)   |                       | 555.63.150          | PR-Sensor cable, 210 mm (8 17/64")        | 1          |



# Salvagnini®

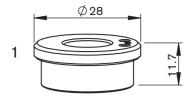


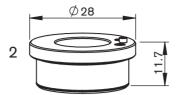


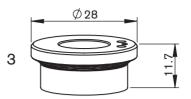
|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number               | Description                      | Pkg<br>qty |
|---|--------------------------|-----------------------|-----------------------------------|----------------------------------|------------|
| 1 | PT311-1146 Recommended   | AL130/S               | 281146, P0380-211-00001, 29100033 | PT-Nozzle holder ITM 1.5" DZ     | 1          |
|   | PT311-11460EM            | AL130                 | 281146, P0380-211-00001, 29100033 | PT-Nozzle holder ITM 1.5" DZ OEM | 1          |
|   | SA365-01A4               | L375                  | 141301A4, 146331A4                | SA-Nozzle, 1.0 mm                | 1          |
|   | SA365-30A4               | L376                  | 146330A4                          | SA-Nozzle, 1.25 mm               | 1          |
|   | SA365-97A4               | L377                  | 146329A4,142321A4                 | SA-Nozzle, 1.5 mm                | 1          |
|   | SA365-98A4               | L378                  | 146328A4                          | SA-Nozzle, 1.75 mm               | 1          |
|   | SA365-99A4               | L379                  | 146327A4, 142322A4                | SA-Nozzle, 2.0 mm                | 1          |
|   | SA365-25A4               | L381                  | 146326A4, 142323                  | SA-Nozzle, 2.25 mm               | 1          |
| 2 | SA365-26A4               | L380                  | 146325A4, 142324A4                | SA-Nozzle, 2.5 mm                | 1          |
|   | SA365-24A4               | L888                  | 146324A4                          | SA-Nozzle, 2.75 mm               | 1          |
|   | SA365-23A4               | L889                  | 146323A4                          | SA-Nozzle, 3.0 mm                | 1          |
|   | SA365-30A4CP             | L376X                 | 146330A4                          | SA-Nozzle, 1.25 mm CP            | 1          |
|   | SA365-97A4CP             | L377X                 | 146329A4                          | SA-Nozzle, 1.5 mm CP             | 1          |
|   | SA365-98A4CP             | L378X                 | 146328A4                          | SA-Nozzle, 1.75 CP               | 1          |
|   | SA365-99A4CP             | L379X                 | 146327A4                          | SA-Nozzle, 2.0 mm CP             | 1          |

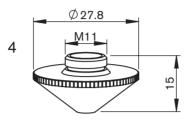


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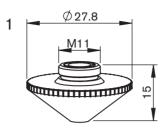




|   | Centricut              | Esse A      | Reference  |                             | Pkg |
|---|------------------------|-------------|--|-----------------------------|-----|
|   | part number            | part number | number   | Description                 | qty |
|   | PT348-1051             | AL355       | P0571-1051-00001, 6930281333                                       | PT-Nozzle holder KT B2" Con | 1   |
| 1 | PT348-1052 Recommended | AL495       | P0571-1051-00001, 6930281333                                       | PT-Nozzle holder KT B2" Con | 1   |
|   | PT348-1053             | AL380       | P0571-1051-00001, 6930281333                                       | PT-Nozzle holder KT B2 Con  | 1   |
|   | PT348-1330 Recommended | AL131       | 281330, P0571-260-00001, 6930281330                                | PT-Nozzle holder KT B2      | 1   |
| 2 | PT348-0260             | AL421       | 281330, P0571-260-00001, 6930281330                                | PT-Nozzle holder KT B2      | 1   |
|   | PT348-13300EM          | AL23        | 281330, P0571-260-00001, 6930281330                                | PT-Nozzle holder KT B2      | 1   |
| 3 | PT348-1330C            | AL331       | 281330, P0571-260-00001, 6930281330                                | PT-Nozzle holder, ceramic   | 1   |
|   | PT345-0008             | L935        | P40-003805-001   | PT-Nozzle HD, 0.8 mm        | 1   |
|   | PT345-1548             | L234        | 281548, P0591-571-00010, MX-0860, R26RT006270                      | PT-Nozzle HD, 1.0 mm        | 1   |
|   | PT345-1549             | L235        | 281549, P0591-572-00012, MX-0861, 6930281549, 29100234             | PT-Nozzle HD, 1.2 mm        | 1   |
|   | PT345-1463             | L236        | 281463, P0591-573-00015, MX-0862, 29100235                         | PT-Nozzle HD, 1.5 mm        | 1   |
|   | PT345-0001             | L237        | P0591-574-00018, MX-0863, Z50ZZ015410, 29100236                    | PT-Nozzle HD, 1.8 mm        | 1   |
|   | PT345-1550             | L238        | 281550, P0591-575-00020, MX-0864, Z50ZZ015420, 055478, 29100237    | PT-Nozzle HD, 2.0 mm        | 1   |
|   | PT345-0003             | L239        | P0591-574-00023, 29100238, P40-003805-006                          | PT-Nozzle HD, 2.3 mm        | 1   |
|   | PT345-1551             | L240        | 281551, P0591-576-00025, MX-0865, 055479, 29100239, P40-003805-007 | PT-Nozzle HD, 2.5 mm        | 1   |
|   | PT345-1552             | L936        | 281552, P40-003805-008   | PT-Nozzle HD, 2.75 mm       | 1   |
|   | PT345-0002             | L241        | MX-0866, Z50ZZ015440, 29100241, P40-003805-009                     | PT-Nozzle HD, 3.0 mm        | 1   |
|   | PT345-0005             | L826        | P40-003805-010   | PT-Nozzle HD, 3.2 mm        | 1   |
| 4 | PT345-0006             | L827        | 29100243, P40-003805-011   | PT-Nozzle HD, 3.5 mm        | 1   |
|   | PT345-0004             | L828        | Z50ZZ015460, P40-003805-012  | PT-Nozzle HD, 4.0 mm        | 1   |
|   | PT345-0007             | L829        | ,  | PT-Nozzle HD, 4.5 mm        | 1   |
|   | PT345-1548CP           | L234X       | 281548, P0591-571-00010  | PT-Nozzle HD. 1.0 mm CP     | 1   |
|   | PT345-1549CP           | L235X       | 281549, P0591-572-00012  | PT-Nozzle HD, 1.2 mm CP     | 1   |
|   | PT345-1463CP           | L236X       | 281463, P0591-573-00015  | PT-Nozzle HD, 1.5 mm CP     | 1   |
|   | PT345-0001CP           | L237X       | P0591-574-00018  | PT-Nozzle HD, 1.8 mm CP     | 1   |
|   | PT345-1550CP           | L238X       | 281550, P0591-575-00020  | PT-Nozzle HD, 2.0 mm CP     | 1   |
|   | PT345-1551CP           | L240X       | 281551, P0591-576-00025  | PT-Nozzle HD, 2.5 mm CP     | 1   |
|   | PT345-0002CP           | L241X       |  | PT-Nozzle HD, 3.0 mm CP     | 1   |
|   | PT345-0004CP           | L828X       |  | PT-Nozzle HD, 4.0 mm CP     | 1   |



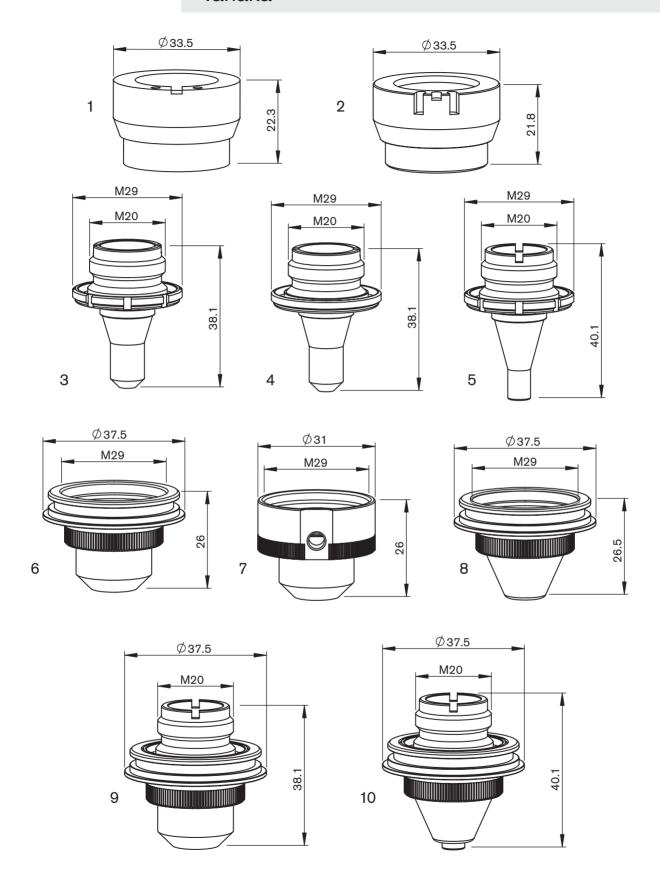
# Salvagnini®



|   | Centricut    | Esse A      | Reference       |  | Pkg |
|---|--------------|-------------|-----------------|--|-----|
|   | part number  | part number | number          | Description                              | qty |
|   | PT358-0669   | L669        |                 | PT-Nozzle double, 0.8 mm/inner 1.5 mm    | 1   |
|   | PT358-0010   | L660        |                 | PT-Nozzle double, 1.0 mm/inner 1.5 mm    | 1   |
|   | PT358-0125   | L661        | P0591-002-00012 | PT-Nozzle double, 1.2 mm/inner 1.5 mm    | 1   |
|   | PT358-0015   | L662        | P0591-002-00015 | PT-Nozzle double, 1.5 mm/inner 1.5 mm    | 1   |
|   | PT358-0018   | L663        | P0591-002-00018 | PT-Nozzle double, 1.8 mm/inner 1.5 mm    | 1   |
|   | PT358-0020   | L664        | P0591-002-00020 | PT-Nozzle double, 2.0 mm/inner 1.5 mm    | 1   |
|   | PT358-0023   | L665        | P0591-002-00023 | PT-Nozzle double, 2.3 mm/inner 1.5 mm    | 1   |
|   | PT358-0007   | L666        |                 | PT-Nozzle double, 2.5 mm/inner 1.5 mm    | 1   |
| , | PT358-0030   | L667        |                 | PT-Nozzle double, 3.0 mm/inner 1.5 mm    | 1   |
| ' | PT358-0035   | L668        |                 | PT-Nozzle double, 3.5 mm/inner 1.5 mm    | 1   |
|   | PT358-0010CP | L660X       |                 | PT-Nozzle double, 1.0 mm/inner 1.5 mm CP | 1   |
|   | PT358-0125CP | L661X       |                 | PT-Nozzle double, 1.2 mm/inner 1.5 mm CP | 1   |
|   | PT358-0015CP | L662X       |                 | PT-Nozzle double, 1.5 mm/inner 1.5 mm CP | 1   |
|   | PT358-0018CP | L663X       |                 | PT-Nozzle double, 1.8 mm/inner 1.5 mm CP | 1   |
|   | PT358-0020CP | L664X       |                 | PT-Nozzle double, 2.0 mm/inner 1.5 mm CP | 1   |
|   | PT358-0025CP | L666X       |                 | PT-Nozzle double, 2.5 mm/inner 1.5 mm CP | 1   |
|   | PT358-0030CP | L667X       |                 | PT-Nozzle double, 3.0 mm/inner 1.5 mm CP | 1   |
|   | PT358-0035CP | L668X       |                 | PT-Nozzle double, 3.5 mm/inner 1.5 mm CP | 1   |



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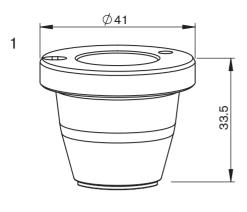
## Tanaka®

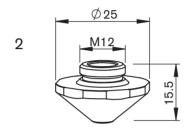
|    | Centricut<br>part number | Esse A<br>part number | Reference<br>number               | Description  | Pkg<br>qty |
|----|--------------------------|-----------------------|-----------------------------------|--|------------|
| 1  | PT311-0298               | AL298                 | P0497-68871, P0497-615-00001      | PT-Nozzle holder KTM 1.5" DXN, ceramic                           | 1          |
| 2  | PT311-11460EM            | AL130                 | 281146, P0380-211-00001, 29100033 | PT-Nozzle holder ITM 1.5" DZ OEM                                 | 1          |
|    | PT311-1146               | AL130/S               | 281146, P0380-211-00001, 29100033 | PT-Nozzle holder ITM 1.5" DZ                                     | 1          |
| 3  | TK381-C20E-1             | L1200                 | C20E, A546359                     | TK-Nozzle inner, 2.0 mm  | 1          |
| J  | TK381-C17E-1             | L1201                 | C17E-1                            | TK-Nozzle inner, 1.7 mm  | 1          |
| 4  | TK364-C22D-1             | L1518                 | C22D-1                            | TK-Nozzle inner, 2.2 mm  | 1          |
| 5  | TK381-CZ20B-1            | L1195                 | A546363                           | TK-Nozzle bevel inner, 2.0 mm                                    | 1          |
| 6  | TK381-C20E-0             | AL283                 | C20E                              | TK-Nozzle outer  | 1          |
| 7  | TK364-C22D-0             | AL381                 | C22D-0                            | TK-Nozzle outer  | 1          |
| 8  | TK381-CZ20B-0            | AL382                 |                                   | TK-Nozzle bevel outer  | 1          |
| 9  | TK381-C20E-2             | L1205                 | C20E, A546563                     | TK-Nozzle assembly (TK381-C20E-0/AL283 and TK381-C20E-1/L1200)   | 1          |
| 10 | TK381-CZ20B-2            | L1207                 | CZ20B-2, A54566                   | TK-Nozzle assembly (TK381-CZ20B-0/AL382 and TK381-CZ20B-1/L1195) | 1          |
|    | TK354-D40 (not shown)    |                       | 58020240                          | TK-Nozzle, 4.0 mm  | 1          |
|    | TK354-D50 (not shown)    |                       | 58020250                          | TK-Nozzle, 5.0 mm  | 1          |

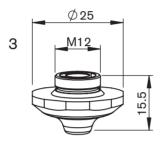


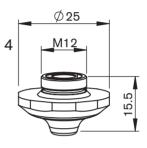


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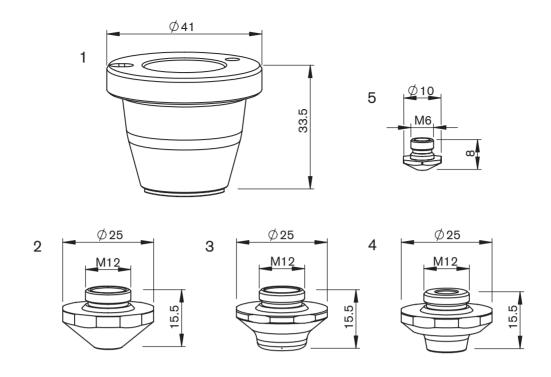


|   | Centricut             | Esse A      | Reference        |                                    | Pkg |
|---|-----------------------|-------------|------------------|------------------------------------|-----|
|   | part number           | part number | number           | Description                        | qty |
| 1 | TR407-5673            | AL410       | 1349171, 1755673 | TR-Nozzle holder, ceramic          | 1   |
|   | TR407-4858X           | L501270     | 1324858          | TR-Nozzle EAA, 0.8 mm (10 pk)*     | 10  |
|   | TR407-4860X           | L501272     | 1324860          | TR-Nozzle EAA, 1.0 mm (10 pk)*     | 10  |
|   | TR407-4861X           | L501273     | 1324861          | TR-Nozzle EAA, 1.2 mm (10 pk)*     | 10  |
|   | TR407-4863X           | L501275     | 1324863          | TR-Nozzle EAA, 1.4 mm (10 pk)*     | 10  |
|   | TR407-4864X           | L501276     | 1324864          | TR-Nozzle EAA, 1.7 mm (10 pk)*     | 10  |
|   | TR407-4858CPHX        | L501270XH   | 1324858          | TR-Nozzle EAA, 0.8 mm HCP (10 pk)* | 10  |
|   | TR407-4860CPHX        | L501272XH   | 1324860          | TR-Nozzle EAA, 1.0 mm HCP (10 pk)* | 10  |
| 2 | TR407-4861CPHX        | L501273XH   | 1324861          | TR-Nozzle EAA, 1.2 mm HCP (10 pk)* | 10  |
| 2 | TR407-4863CPHX        | L501275XH   | 1324863          | TR-Nozzle EAA, 1.4 mm HCP (10 pk)* | 10  |
|   | TR407-4864CPHX        | L501276XH   | 1324864          | TR-Nozzle EAA, 1.7 mm HCP (10 pk)* | 10  |
|   | TR407-4865X           | L501277     | 1324865          | TR-Nozzle EAA, 2.0 mm (10 pk)*     | 10  |
|   | TR407-4866X           | L501278     | 1324866          | TR-Nozzle EAA, 2.3 mm (10 pk)*     | 10  |
|   | TR407-4867X           | L501279     | 1324867          | TR-Nozzle EAA, 2.7 mm (10 pk)*     | 10  |
|   | TR407-4865CPHX        | L501277XH   | 1324865          | TR-Nozzle EAA, 2.0 mm HCP (10 pk)* | 10  |
|   | TR407-4866CPHX        | L501278XH   | 1324866          | TR-Nozzle EAA, 2.3 mm HCP (10 pk)  | 10  |
|   | TR407-4867CPHX        | L501279XH   | 1324867          | TR-Nozzle EAA, 2.7 mm HCP (10 pk)  | 10  |
|   | TR407-9462 <b>NEW</b> | L2220       | 2059462          | TR-Nozzle double EAU, 2.5 mm       | 1   |
|   | TR407-0001 NEW        | L2221       | 2060001          | TR-Nozzle double EAU, 3.0 mm       | 1   |
| 3 | TR407-0004 NEW        | L2223       | 2060004          | TR-Nozzle double EAU, 4.0 mm       | 1   |
|   | TR407-0025 NEW        | L2227       | 2060025          | TR-Nozzle double EAU, 6.0 mm       | 1   |
|   | TR407-3595 <b>NEW</b> | L2235       | 2253595          | TR-Nozzle double EAU, 10.0 mm      | 1   |
|   | TR407-9549 <b>NEW</b> | L2240       | 1579549          | TR-Nozzle double EAK, 2.5 mm       | 1   |
| 4 | TR407-9556 <b>NEW</b> | L2241       | 1579556          | TR-Nozzle double EAK, 3.0 mm       | 1   |
|   | TR407-5747 <b>NEW</b> | L2243       | 1835747          | TR-Nozzle double EAK, 4.0 mm       | 1   |
| 5 | TR407-9610            | L1700       | 1589610          | TR-Nozzle Blow off EBM, 2.0 mm     | 1   |

<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. TR426-1308X would be TR426-1308). For Esse A parts available in single packs. To order single packs, remove the '50' after the L in the part number (e.g. L501308 would be L1308).



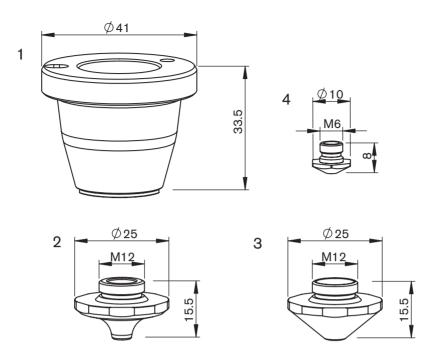
# Trumpf®



|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description                    | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------|--------------------------------|------------|
| 1 | TR407-5673               | AL410                 | 1349171, 1755673    | TR-Nozzle holder, ceramic      | 1          |
| 2 | TR407-7264               | L1260                 | 1637264             | TR-Nozzle focusing ZAA-01      | 1          |
|   | TR407-9091               | L1885                 | 1809091             | TR-Nozzle double EAQ, 6.0 mm   | 1          |
| 3 | TR407-9421               | L1886                 | 1809421             | TR-Nozzle double EAQ, 7.5 mm   | 1          |
|   | TR407-6199               | L1887                 | 1886199             | TR-Nozzle double EAQ, 9.5 mm   | 1          |
| 4 | TR407-3046               | L1986                 | 1633046             | TR-Nozzle EAC, 5.3 mm          | 1          |
| 5 | TR407-9610               | L1700                 | 1589610             | TR-Nozzle blow off EBM, 2.0 mm | 1          |



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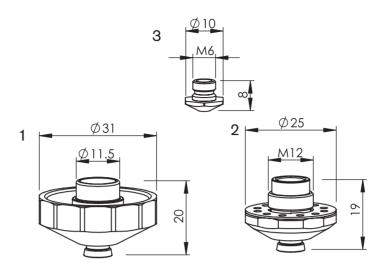


|   | Centricut      | Esse A      | Reference        |                                      | Pkg |
|---|----------------|-------------|------------------|--------------------------------------|-----|
|   | part number    | part number | number           | Description                          | qty |
| 1 | TR407-5673     | AL410       | 1349171, 1755673 | TR-Nozzle holder, ceramic            | 1   |
|   | TR426-3324X    | L501500     | 1373324          | TR-Nozzle EAB, 0.8 mm (10 pk)        | 10  |
|   | TR426-3325X    | L501501     | 1373325          | TR-Nozzle EAB, 1.0 mm (10 pk)        | 10  |
|   | TR426-3326X    | L501502     | 1373326          | TR-Nozzle EAB, 1.2 mm (10 pk)        | 10  |
| 2 | TR426-3327X    | L501503     | 1373327          | TR-Nozzle EAB, 1.4 mm (10 pk)        | 10  |
|   | TR426-3328X    | L501504     | 1373328          | TR-Nozzle EAB, 1.7 mm (10 pk)        | 10  |
|   | TR426-3329X    | L501505     | 1373329          | TR-Nozzle EAB, 2.0 mm (10 pk)        | 10  |
|   | TR426-3330X    | L501506     | 1373330          | TR-Nozzle EAB, 2.3 mm (10 pk)        | 10  |
|   | TR426-3331X    | L501507     | 1373331          | TR-Nozzle EAB, 2.7 mm (10 pk)        | 10  |
|   | TR426-1308X    | L501308     |                  | TR-Nozzle double, 0.8 mm (10 pk)     | 10  |
|   | TR426-1309X    | L501309     |                  | TR-Nozzle double, 1.0 mm (10 pk)     | 10  |
|   | TR426-1310X    | L501310     |                  | TR-Nozzle double, 1.2 mm (10 pk)*    | 10  |
|   | TR426-1311X    | L501311     |                  | TR-Nozzle double, 1.4 mm (10 pk)*    | 10  |
|   | TR426-1312X    | L501312     |                  | TR-Nozzle double, 1.7 mm (10 pk)     | 10  |
|   | TR426-1313X    | L501313     |                  | TR-Nozzle double, 2.0 mm (10 pk)*    | 10  |
|   | TR426-1314X    | L501314     |                  | TR-Nozzle double, 2.3 mm (10 pk)     | 10  |
| 3 | TR426-1315X    | L501315     |                  | TR-Nozzle double, 2.7 mm (10 pk)     | 10  |
| ٦ | TR426-1308CPHX | L501308XH   |                  | TR-Nozzle double, 0.8 mm HCP (10 pk) | 10  |
|   | TR426-1309CPHX | L501309XH   |                  | TR-Nozzle double, 1.0 mm HCP (10 pk) | 10  |
|   | TR426-1310CPHX | L501310XH   |                  | TR-Nozzle double, 1.2 mm HCP (10 pk) | 10  |
|   | TR426-1311CPHX | L501311XH   |                  | TR-Nozzle double, 1.4 mm HCP (10 pk) | 10  |
|   | TR426-1312CPHX | L501312XH   |                  | TR-Nozzle double, 1.7 mm HCP (10 pk) | 10  |
|   | TR426-1313CPHX | L501313XH   |                  | TR-Nozzle double, 2.0 mm HCP (10 pk) | 10  |
|   | TR426-1314CPHX | L501314XH   |                  | TR-Nozzle double, 2.3 mm HCP (10 pk) | 10  |
|   | TR426-1315CPHX | L501315XH   |                  | TR-Nozzle double, 2.7 mm HCP (10 pk) | 10  |
| 4 | TR407-9610     | L1700       | 1589610          | TR-Nozzle blow off EBM, 2.0 mm       | 1   |

<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. TR426-1308X would be TR426-1308). For Esse A parts available in single packs. To order single packs, remove the '50' after the L in the part number (e.g. L501308 would be L1308).

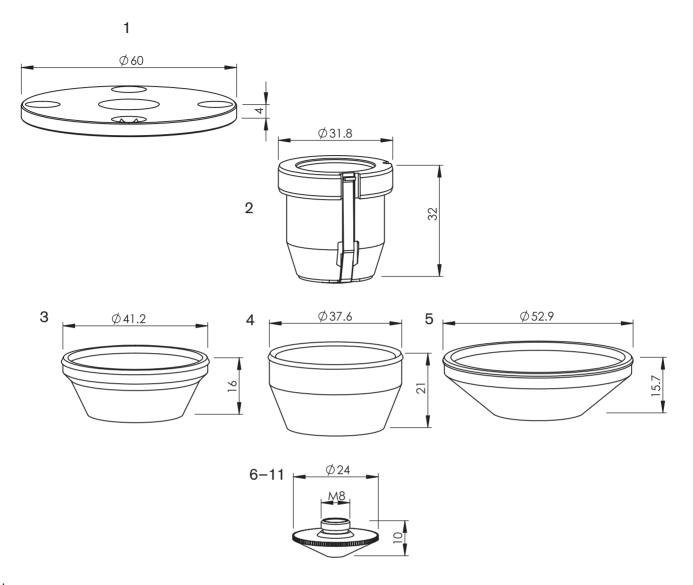


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|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description                    | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------|--------------------------------|------------|
| 1 | TR407-4018               | L1800                 | 1774018             | TR-Nozzle EFL, 1.4 mm          | 1          |
|   | TR407-8745               | L1801                 | 1838745             | TR-Nozzle EFL, 1.7 mm          | 1          |
|   | TR407-4020               | L1802                 | 1774020             | TR-Nozzle EFL, 2.0 mm          | 1          |
|   | TR407-4092               | L1803                 | 1774092             | TR-Nozzle EFL, 2.3 mm          | 1          |
|   | TR407-9940               | L1990                 | 1879940             | TR-Nozzle EGL, 1.4 mm          | 1          |
| 2 | TR407-9951               | L1991                 | 1879951             | TR-Nozzle EGL, 1.7 mm          | 1          |
|   | TR407-9952               | L1992                 | 1879952             | TR-Nozzle EGL, 2.0 mm          | 1          |
|   | TR407-9953               | L1993                 | 1879953             | TR-Nozzle EGL, 2.3 mm          | 1          |
| 3 | TR407-9610               | L1700                 | 1589610             | TR-Nozzle blow off EBM, 2.0 mm | 1          |

# Trumpf®



|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description               | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------|---------------------------|------------|
| 1 | TR301-4485               | AL70                  | 234485              | TR-Breakaway plate        | 1          |
| 2 | TR301-0432               | AL108                 | 254493, 260432      | TR-Nozzle holder, ceramic | 1          |
| 3 | TR301-4496               | AL36                  | 254496              | TR-Cover, PTFE**          | 1          |
| 4 | TR301-6153               | AL47                  | 256153              | TR-Cover, PTFE** (white)  | 1          |
|   | TR301-6153T              | AL347                 | 955826              | TR-Cover, PTFE** (black)  | 1          |
| 5 | TR301-5286               | AL41                  | 225286              | TR-Cover, PTFE**          | 1          |

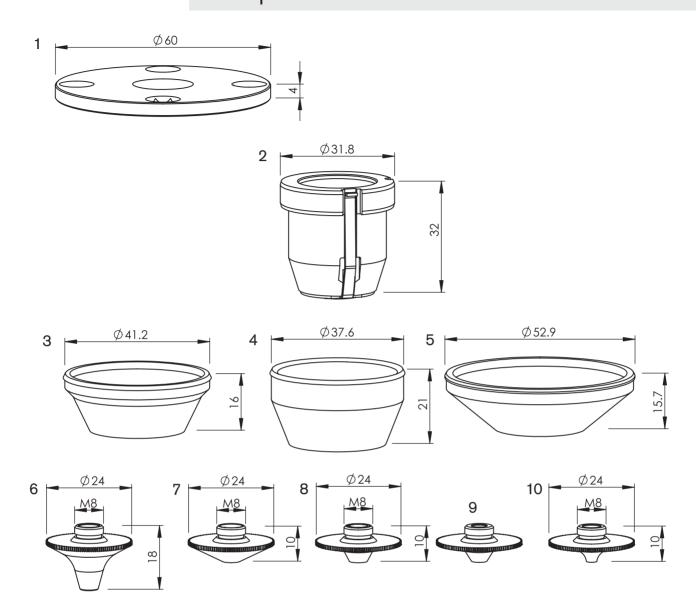


|    | Centricut                    | Esse A               | Reference                | Description                                 | Pkg       |
|----|------------------------------|----------------------|--------------------------|---|-----------|
|    | part number<br>  TR301-4561X | part number<br>L3018 | number<br>124561, 237499 | Description<br>  TR-Nozzle, 0.8 mm (10 pk)* | qty<br>10 |
|    | TR301-4562X                  | L3019                | 124562, 237498           | TR-Nozzle, 0.6 mm (10 pk)                   | 10        |
|    | TR301-6809X                  | L30361               | 966809                   | TR-Nozzle, 1.0 mm (10 pk)                   | 10        |
|    |                              | L30795               | 900009                   | TR-Nozzle, 1.2 mm (10 pk)                   | 10        |
|    | TR301-0014X                  |                      | 007500                   | , , , , ,                                   |           |
|    | TR301-7500X                  | L3026                | 237500                   | TR-Nozzle, 1.5 mm (10 pk)*                  | 10        |
|    | TR301-0017X                  | L30796               | 007500 1050011           | TR-Nozzle, 1.7 mm (10 pk)*                  | 10        |
|    | TR301-7503X                  | L3024                | 237503, 1253211          | TR-Nozzle, 2.0 mm (10 pk)*                  | 10        |
|    | TR301-4564X                  | L30797               | 124564                   | TR-Nozzle, 2.3 mm (10 pk)*                  | 10        |
| 6  | TR301-7504X                  | L3025                | 237504                   | TR-Nozzle, 3.0 mm (10 pk)                   | 10        |
|    | TR301-0561CPX                | L3018X               | 352280                   | TR-Nozzle, 0.8 mm CP (10 pk)*               | 10        |
|    | TR301-0562CPX                | L3019X               | 352281                   | TR-Nozzle, 1.0 mm CP (10 pk)*               | 10        |
|    | TR301-0809CPX                | L30361X              | 352282                   | TR-Nozzle, 1.2 mm CP (10 pk)*               | 10        |
|    | TR301-0014CPX                | L30795X              |                          | TR-Nozzle, 1.4 mm CP (10 pk)*               | 10        |
|    | TR301-7500CPX                | L3026X               | 352288                   | TR-Nozzle, 1.5 mm CP (10 pk)*               | 10        |
|    | TR301-0017CPX                | L30796X              |                          | TR-Nozzle, 1.7 mm CP (10 pk)*               | 10        |
|    | TR301-7503CPX                | L3024X               |                          | TR-Nozzle, 2.0 mm CP (10 pk)*               | 10        |
|    | TR301-4564CPX                | L30797X              | 124564                   | TR-Nozzle, 2.3 mm CP (10 pk)*               | 10        |
|    | TR301-7504CPX                | L3025X               | 237504                   | TR-Nozzle, 3.0 mm CP (10 pk)                | 10        |
| 7  | TR301-7497X                  | L3020                | 237497                   | TR-Nozzle HD, 1.4 mm (10 pk)*               | 10        |
| '  | TR301-1497CPX                | L3020X               | 352283                   | TR-Nozzle HD, 1.4 mm CP (10 pk)*            | 10        |
|    | TR301-7497-S                 | L258                 | 237497/\$                | TR-Nozzle HD, 1.4 mm                        | 1         |
|    | TR301-0497X                  | L30258               | 237497/S                 | TR-Nozzle HD, 1.4 mm (10 pk)*               | 10        |
|    | TR301-7501X                  | L3021                | 237501                   | TR-Nozzle HD, 1.7 mm (10 pk)*               | 10        |
|    | TR301-3211X                  | L30168               | 237502, 1253211          | TR-Nozzle HD, 2.0 mm (10 pk)*               | 10        |
|    | TR301-6933X                  | L3076                | 126933                   | TR-Nozzle HD, 2.3 mm (10 pk)*               | 10        |
|    | TR301-0003X                  | L30185               |                          | TR-Nozzle HD, 2.5 mm (10 pk)                | 10        |
|    | TR301-2742X                  | L30360               | 942742                   | TR-Nozzle HD, 2.7 mm (10 pk)*               | 10        |
| 8  | TR301-0004X                  | L30396               |                          | TR-Nozzle HD, 3.0 mm (10 pk)                | 10        |
|    | TR301-0497CPX                | L30258X              |                          | TR-Nozzle HD, 1.4 mm CP (10 pk)*            | 10        |
|    | TR301-0501CPX                | L3021X               | 352284                   | TR-Nozzle HD, 1.7 mm CP (10 pk)*            | 10        |
|    | TR301-1002CPX                | L30168X              | 237502, 352287           | TR-Nozzle HD, 2.0 mm CP (10 pk)*            | 10        |
|    | TR301-0933CPX                | L3076X               | 352285                   | TR-Nozzle HD, 2.3 mm CP (10 pk)*            | 10        |
|    | TR301-0003CPX                | L30185X              |                          | TR-Nozzle HD, 2.5 mm CP (10 pk)             | 10        |
|    | TR301-0742CPX                | L30360X              | 352286                   | TR-Nozzle HD, 2.7 mm CP (10 pk)*            | 10        |
|    | TR301-1004CPX                | L30396X              |                          | TR-Nozzle HD, 3.0 mm CP (10 pk)             | 10        |
|    | TR301-4561CPX                | L3018XH              | 352280                   | TR-Nozzle, 0.8 mm HCP (10 pk)*              | 10        |
| 9  | TR301-4562CPX                | L3019XH              | 352281                   | TR-Nozzle, 1.0 mm HCP (10 pk)*              | 10        |
|    | TR301-6809CPX                | L30361XH             | 352282                   | TR-Nozzle, 1.2 mm HCP (10 pk)*              | 10        |
| 10 | TR301-7497CPX                | L3020XH              | 352283                   | TR-Nozzle HD, 1.4 mm HCP (10 pk)*           | 10        |
|    | TR301-0014HCPX               | L30258XH             |                          | TR-Nozzle HD, 1.4 mm HCP (10 pk)            | 10        |
|    | TR301-7501CPX                | L3021XH              | 352284                   | TR-Nozzle HD, 1.7 mm HCP (10 pk)*           | 10        |
| 11 | TR301-0002CPX                | L30168XH             | 237502, 1253212          | TR-Nozzle HD, 2.0 mm HCP (10 pk)*           | 10        |
|    | TR301-6933CPX                | L3076XH              | 352285                   | TR-Nozzle HD, 2.3 mm HCP (10 pk)*           | 10        |
|    | TR301-2742CPX                | L30360XH             | 352286                   | TR-Nozzle HD, 2.7 mm HCP (10 pk)*           | 10        |

Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. TR355-0005X would be TR355-0005). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L30640 would be L640).

PolyTetraFluoroEthylene is a fluorocarbon-based polymer and is commonly abbreviated PTFE. The Teflon® brand of PTFE is manufactured only by DuPont and is not sold by Hypertherm. Hypertherm purchases other brands of PTFE from various high quality manufacturers.





#### Consumables

|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description               | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------|---------------------------|------------|
| 1 | TR301-4485               | AL70                  | 234485              | TR-Breakaway plate        | 1          |
| 2 | TR301-0432               | AL108                 | 254493, 260432      | TR-Nozzle holder, ceramic | 1          |
| 3 | TR301-4496               | AL36                  | 254496              | TR-Cover, PTFE**          | 1          |
| , | TR301-6153               | AL47                  | 256153              | TR-Cover, PTFE** (white)  | 1          |
| 4 | TR301-6153T              | AL347                 | 955826              | TR-Cover, PTFE** (black)  | 1          |
| 5 | TR301-5286               | AL41                  | 225286              | TR-Cover, PTFE**          | 1          |
|   | TR301-7773               | L1550                 | 1277773             | TR-Nozzle, 0.8 mm         | 1          |
|   | TR301-7771               | L1551                 | 1277771             | TR-Nozzle, 1.0 mm         | 1          |
|   | TR301-7774               | L1552                 | 1277774             | TR-Nozzle, 1.2 mm         | 1          |
| 6 | TR301-7776               | L1553                 | 1277776             | TR-Nozzle, 1.4 mm         | 1          |
| 0 | TR301-7779               | L1554                 | 1277779             | TR-Nozzle, 1.7 mm         | 1          |
|   | TR301-7780               | L1555                 | 1277780             | TR-Nozzle, 2.0 mm         | 1          |
|   | TR301-7781               | L1556                 | 1277781             | TR-Nozzle, 2.3 mm         | 1          |
|   | TR301-7782               | L1557                 | 1277782             | TR-Nozzle, 2.7 mm         | 1          |



#### Replacement parts suitable for:

# Trumpf®

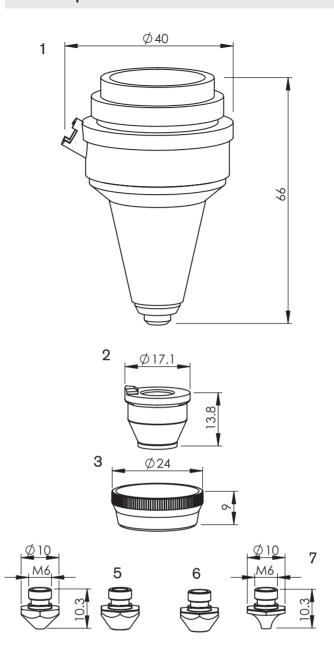
|    | Centricut     | Esse A      | Reference |                                     | Pkg |
|----|---------------|-------------|-----------|-------------------------------------|-----|
|    | part number   | part number | number    | Description                         | qty |
| 7  | TR301-7872X   | L30495      | 237872    | TR-Nozzle shower, 0.8 mm (10 pk)    | 10  |
|    | TR355-0005X   | L30640      |           | TR-Nozzle double, 0.8 mm (10 pk)*   | 10  |
|    | TR355-0001X   | L30641      |           | TR-Nozzle double, 1.0 mm (10 pk)    | 10  |
|    | TR355-0006X   | L30648      |           | TR-Nozzle double, 1.2 mm (10 pk)*   | 10  |
|    | TR355-0002X   | L30642      |           | TR-Nozzle double, 1.4 mm (10 pk)*   | 10  |
| 8  | TR355-0003X   | L30643      |           | TR-Nozzle double, 1.7 mm (10 pk)*   | 10  |
| 0  | TR355-0007X   | L30644      |           | TR-Nozzle double, 2.0 mm (10 pk)*   | 10  |
|    | TR355-0004X   | L30645      |           | TR-Nozzle double, 2.3 mm (10 pk)*   | 10  |
|    | TR355-0008X   | L30646      |           | TR-Nozzle double, 2.7 mm (10 pk)    | 10  |
|    | TR355-0009X   | L30647      |           | TR-Nozzle double, 3.0 mm (10 pk)    | 10  |
|    | TR355-0007CPX | L30644X     |           | TR-Nozzle double, 2.0 mm CP (10 pk) | 10  |
|    | TR412-0014X   | L30182      |           | TR-Nozzle HD, 1.4 mm (10 pk)        | 10  |
| 9  | TR412-0017    | L227        |           | TR-Nozzle HD, 1.7 mm                | 1   |
|    | TR301-0001X   | L30313      |           | TR-Nozzle HD, 2.3 mm (10 pk)*       | 10  |
| 10 | TR412-1014CPX | L301034X    |           | TR-Nozzle HD, 1.4 mm CP (10 pk)     | 10  |
| 10 | TR412-1023CP  | L720X       |           | TR-Nozzle HD, 2.3 mm CP             | 1   |

<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. TR355-0005X would be TR355-0005). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L30640 would be L640).

<sup>\*\*</sup> PolyTetraFluoroEthylene is a fluorocarbon-based polymer and is commonly abbreviated PTFE. The Teflon® brand of PTFE is manufactured only by DuPont and is not sold by Hypertherm. Hypertherm purchases other brands of PTFE from various high quality manufacturers.



# $Trumpf^{\mathbb{R}}$



## Consumables

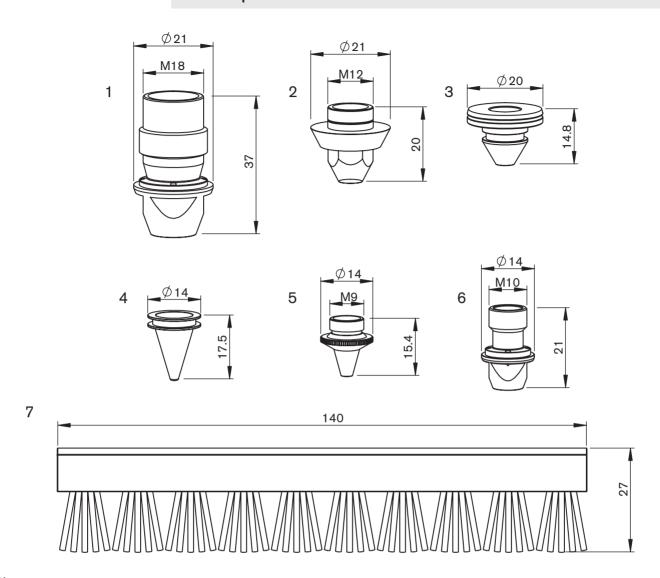
|   |             | Esse A<br>part number | Reference<br>number             | Description                       | Pkg<br>qty |
|---|-------------|-----------------------|---------------------------------|-----------------------------------|------------|
| 1 | PT344-KN    |                       | 280549                          | PT-Sensor cone, KN                | 1          |
| 2 | TR302-2405  | AL53                  | 280408, 092405, P0494-752-00001 | TR-Nozzle holder KT M1.5" KN OEM  | 1          |
|   | TR302-6939X | L40211                | 226939                          | TR-Nozzle, 1.0 mm (10 pk)*        | 10         |
| 3 | TR302-6940X | L40215                | 226940                          | TR-Nozzle HD, 1.4 mm (10 pk)*     | 10         |
|   | TR302-7144X | L40216                | 227144                          | TR-Nozzle HD, 1.7 mm (10 pk)*     | 10         |
| 4 | TR302-7364X | L40395                | 237364                          | TR-Nozzle shower, 1.0 mm (10 pk)* | 10         |





|     | Centricut     | Esse A      | Reference       |                                      | Pkg |
|-----|---------------|-------------|-----------------|--------------------------------------|-----|
|     | part number   | part number | number          | Description                          | qty |
|     | TR302-4230X   | L401150     | 135420, 1354230 | TR-Nozzle EBD, 0.8 mm (10 pk)*       | 10  |
|     | TR302-2334X   | L40255      | 212334          | TR-Nozzle EBD, 1.0 mm (10 pk)*       | 10  |
|     | TR302-0008CPX | L401150X    | 135420, 1354230 | TR-Nozzle EBD, 0.8 mm CP (10 pk)     | 10  |
|     | TR302-2334CPX | L40255X     | 212334          | TR-Nozzle EBD, 1.0 mm CP (10 pk)     | 10  |
|     | TR302-0009X   | L401151     |                 | TR-Nozzle EBD HD, 0.8 mm (10 pk)     | 10  |
|     | TR302-0004X   | L40270      |                 | TR-Nozzle EBD HD, 1.0 mm (10 pk)*    | 10  |
|     | TR302-6199X   | L40256      | 216199          | TR-Nozzle EBD HD, 1.4 mm (10 pk)*    | 10  |
|     | TR302-5213X   | L40257      | 225213          | TR-Nozzle EBD HD, 1.7 mm (10 pk)*    | 10  |
| 5   | TR302-7009X   | L401147     | 1487009         | TR-Nozzle EBD HD, 2.0 mm (10 pk)*    | 10  |
| 0   | TR302-6156X   | L40277      | 126156          | TR-Nozzle EBD HD, 2.3 mm (10 pk)*    | 10  |
|     | TR302-6125X   | L401149     |                 | TR-Nozzle EBD HD, 2.5 mm (10 pk)     | 10  |
|     | TR302-0027X   | L401152     |                 | TR-Nozzle EBD HD, 2.7 mm (10 pk)     | 10  |
|     | TR302-0009CPX | L401151X    |                 | TR-Nozzle EBD HD, 0.8 mm CP (10 pk)  | 10  |
|     | TR302-0004CPX | L40270X     |                 | TR-Nozzle EBD HD, 1.0 mm CP (10 pk)  | 10  |
|     | TR302-6198X   | L401154     | 1479581         | TR-Nozzle EBD HD, 1.2 mm (10 pk)*    | 10  |
|     | TR302-6199CPX | L40256X     | 216199          | TR-Nozzle EBD HD, 1.4 mm CP (10 pk)  | 10  |
|     | TR302-5213CPX | L40257X     | 225213          | TR-Nozzle EBD HD, 1.7 mm CP (10 pk)* | 10  |
|     | TR302-6156CPX | L40277X     | 126156          | TR-Nozzle EBD HD, 2.3 mm CP (10 pk)  | 10  |
|     | TR302-5320X   | L40625      | 135320          | TR-Nozzle, 1.0 mm (10 pk)            | 10  |
| 6   | TR302-5318X   | L40628      | 135318          | TR-Nozzle HD, 1.4 mm (10 pk)*        | 10  |
|     | TR302-0017X   | L40629      |                 | TR-Nozzle HD, 1.7 mm (10 pk)*        | 10  |
| 7   | TR302-1409X   | L402122     | 2241409         | TR-Nozzle EBC, 2.0 mm (10 pk)        | 10  |
| _ ′ | TR302-5524X   | L402123     | 2085524         | TR-Nozzle EBC, 2.6 mm (10 pk)        | 10  |

<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. TR302-4230X would be TR302-4230). For Esse A parts available in single packs. To order single packs, remove the '40' after the L in the part number (e.g. L401150 would be L1150).



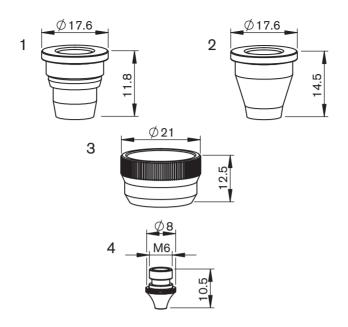
|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number     | Description                    | Pkg<br>qty |
|---|--------------------------|-----------------------|-------------------------|--------------------------------|------------|
| 1 | TR352-0783               | L1186                 | 220783                  | TR-Nozzle welding M18          | 1          |
| 2 | TR352-2530CP             | L1010X                | 932530                  | TR-Nozzle, 4.5 mm CP           | 1          |
|   | TR303-2952               | L5                    | 202952                  | TR-Nozzle, 0.8 mm              | 1          |
| 3 | TR303-0969               | L34                   | 218969                  | TR-Nozzle, 1.0 mm              | 1          |
|   | TR303-7953               | L36                   | 217953                  | TR-Nozzle HD, 1.7 mm           | 1          |
|   | TR414-0008               | L507                  | 12-11-16-00             | TR-Nozzle YAG w/o-ring, 0.8 mm | 1          |
| 4 | TR414-0012               | L505                  | 12-11-09-17/00          | TR-Nozzle YAG w/o-ring, 1.2 mm | 1          |
|   | PT344-1813X              | L30405                | 281813, P0589-424-00008 | PT-Nozzle, 0.8 mm (10 pk)*     | 10         |
|   | PT344-1789X              | L30406                | 281789, P0589-426-00010 | PT-Nozzle, 1.0 mm (10 pk)*     | 10         |
| 5 | PT344-1561X              | L30404                | 281561, 778550          | PT-Nozzle, 1.2 mm (10 pk)*     | 10         |
|   | PT344-1499X              | L30407                | 281814, 149957          | PT-Nozzle, 1.5 mm (10 pk)*     | 10         |
|   | PT344-0020X              | L30408                | P0589-428-00020         | PT-Nozzle, 2.0 mm (10 pk)      | 10         |
| 6 | TR352-4947               | L1185                 | 924947                  | TR-Nozzle welding M10          | 1          |
| 7 | TR301-3202               | AL272                 | 0353202, 900594         | TR-Brush                       | 1          |

<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. TR355-0005X would be TR355-0005). For Esse A parts available in single packs. To order single packs, remove the '30' after the L in the part number (e.g. L30640 would be L640).



#### Replacement parts suitable for:

# Trumpf®



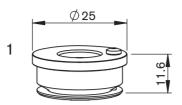
|   | Centricut     | Esse A      | Reference            | Proprietion                          | Pkg |
|---|---------------|-------------|----------------------|--------------------------------------|-----|
| 4 | part number   | part number | number               | Description                          | qty |
| 1 | TR302-6678C   | AL412       | 936678, 913966/00-W0 | TR-Nozzle holder 3D, ceramic         | 1   |
| 2 | TR302-6678    | AL212       | 936678, 913966/00-W0 | TR-Nozzle holder, ceramic            | 1   |
|   | TR302-66780EM |             | 936678, 913966/00-W0 | TR-Nozzle holder, ceramic OEM        | 1   |
| 3 | TR352-3965    | AL254       | 913965               | TR-Retainer nut                      | 1   |
|   | TR302-8206X   | L40745      | 958206               | TR-Nozzle, 0.25 mm (10 pk)           | 10  |
|   | TR352-3799X   | L40500      | 913799               | TR-Nozzle EBG HD, 0.8 mm (10 pk)     | 10  |
|   | TR352-3800X   | L40501      | 913800               | TR-Nozzle EBG HD, 1.0 mm (10 pk)*    | 10  |
|   | TR352-7034X   | L40498      | 1487034              | TR-Nozzle EBG HD, 1.2 mm (10 pk)*    | 10  |
|   | TR352-3801X   | L40502      | 913801               | TR-Nozzle EBG HD, 1.4 mm (10 pk)*    | 10  |
|   | TR352-3800CPX | L40501X     | 913800               | TR-Nozzle EBG HD, 1.0 mm CP (10 pk)  | 10  |
|   | TR352-7034CPX | L40498X     | 1487034              | TR-Nozzle EBG HD, 1.2 mm CP (10 pk)* | 10  |
| 4 | TR352-3801CPX | L40502X     | 913801               | TR-Nozzle EBG HD, 1.4 mm CP (10 pk)* | 10  |
|   | TR352-7988X   | L40503      | 937988               | TR-Nozzle HD, 1.7 mm (10 pk)*        | 10  |
|   | TR352-7988CPX | L40503X     | 937988               | TR-Nozzle HD, 1.7 mm CP (10 pk)      | 10  |
|   | TR352-7991X   | L40499      |                      | TR-Nozzle HD, 1.75 mm (10 pk)        | 10  |
|   | TR352-7990X   | L40508      | 1487036              | TR-Nozzle EBF HD, 2.0 mm (10 pk)*    | 10  |
|   | TR352-7989X   | L40504      | 937989               | TR-Nozzle EBF HD, 2.3 mm (10 pk)*    | 10  |
|   | TR352-7990CPX | L40508X     |                      | TR-Nozzle EBF HD, 2.0 mm CP (10 pk)  | 10  |
|   | TR352-7989CPX | L40504X     | 937989               | TR-Nozzle EBF HD, 2.3 mm CP (10 pk)* | 10  |

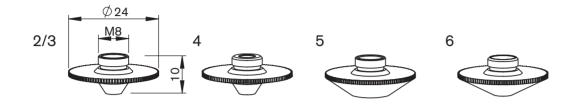
<sup>\*</sup> Centricut parts available in single packs. To order single packs, remove the 'X' at the end of the part number (e.g. TR302-4230X would be TR302-4230). For Esse A parts available in single packs. To order single packs, remove the '40' after the L in the part number (e.g. L401150 would be L1150).



#### Replacement parts suitable for:

# Trumpf®

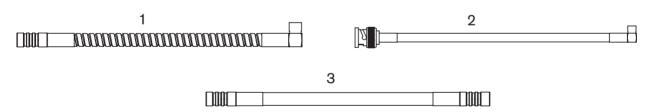




#### **Consumables**

|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description                      | Pkg<br>qty |
|---|--------------------------|-----------------------|---------------------|----------------------------------|------------|
| 1 | TR301-8809               | AL38                  | 258809              | TR-Nozzle holder, ceramic        | 1          |
| ' | TR301-88090EM            | AL400                 | 258809              | TR-Nozzle holder, ceramic OEM    | 1          |
| 2 | TR301-5780X              | L3002                 | 215780              | TR-Nozzle, 0.8 mm (10 pack)      | 10         |
| 3 | TR301-8894X              | L3001                 | 88894               | TR-Nozzle HD, 1.4 mm (10 pk)*    | 10         |
| 3 | TR301-7867X              | L3012                 | 217867              | TR-Nozzle HD, 1.7 mm (10 pk)*    | 10         |
| 4 | TR412-0014X              | L30182                |                     | TR-Nozzle HD, 1.4 mm (10 pk)     | 10         |
| 4 | TR412-0017               | L227                  |                     | TR-Nozzle HD, 1.7 mm             | 1          |
| _ | TR301-8893X              | L3013                 | 88893               | TR-Nozzle, 1.5 mm (10 pk)        | 10         |
| 5 | TR301-1781X              | L3068                 | 221781              | TR-Nozzle, 2.0 mm (10 pk)        | 10         |
| 6 | TR301-7872X              | L30495                | 237872              | TR-Nozzle shower, 0.8 mm (10 pk) | 10         |

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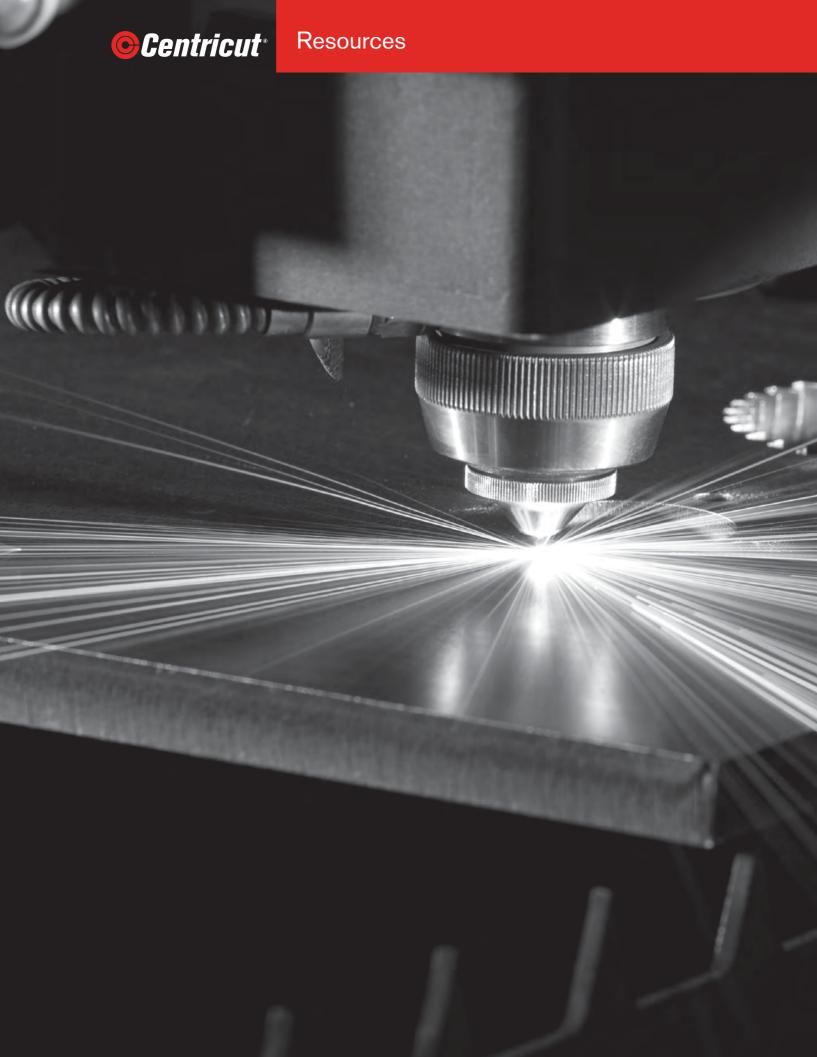


#### Consumables

|   |            | Esse A<br>part number | Reference<br>number | Description                            | Pkg<br>qty |
|---|------------|-----------------------|---------------------|--|------------|
| 1 | TR301-9983 |                       | 342474, 359983      | TR-Sensor cable, 190 mm (7.5") armored | 1          |
| 2 | TR301-7833 |                       | 227833              | TR-Sensor cable, 432 mm (17")          | 1          |
| 3 | TR301-0930 |                       | 280930              | TR-Sensor cable, 152 mm (6") armored   | 1          |

#### Consumables

|   | Centricut<br>part number | Esse A<br>part number | Reference<br>number | Description     | Pkg<br>qty |  |  |
|---|--------------------------|-----------------------|---------------------|-----------------|------------|--|--|
|   | Filters - not shown      | Filters - not shown   |                     |                 |            |  |  |
|   | TR301-6152               | 146152                | CP10                | TR-Water filter | 1          |  |  |
| Ì | TR301-5942               | 115942                |                     | TR-Air filter   | 1          |  |  |



# Sensor cones



# Centricut sensor cones provide substantial cost savings without sacrificing performance or quality

- Available for Amada, Mazak, Mitsubishi and Precitec
- Delivers the same OEM performance at a lower cost
- Unmatched performance and reliability
- Engineered and manufactured to Hypertherm's precise quality standards
- Backed by our one-year warranty and 100% satisfaction guarantee

| Centricut    |            | Reference                               |                                   |
|--------------|------------|---|-----------------------------------|
| part number  | OEM        | number                                  | Description                       |
| AM343-0091   | Amada      | 71360091                                | AM-Sensor cone, HS95 mini         |
| AM343-1621*  | Amada      | 71341621                                | AM-Sensor cone, HS95              |
| AM343-9107   | Amada      | ECO cone                                | AM-Sensor cone, ECO               |
| AM343-1690   | Amada      | 71341690                                | AM-Sensor cone, HS98              |
| AM343-L3015C | Amada      | 71374509                                | PT-Sensor cone, LC3015            |
| AM343-4233B* | Amada      | 71564233                                | AM-Sensor cone, HPL Black         |
| AM343-4233G* | Amada      | 71564233                                | AM-Sensor cone, HPL Gold          |
| PT347-3323   | Mazak      | HNP                                     | PT-Sensor cone, HNP               |
| MZ335-HNPS*  | Mazak      | HNPS                                    | MZ-Sensor cone, HNP short version |
| PT347-0007   | Mazak      | 56743300500                             | PT-Sensor cone, HNZ (Mazak)       |
| PT347-0011*  | Mitsubishi | P0354-110-00002                         | PT-Sensor cone, HNZ (Mitsubishi)  |
| MB334-W429A  | Mitsubishi | P0461-270-00001                         | MB-Sensor cone, W429A             |
| PT347-0238*  | Precitec   | BQ930D238G01                            | PT-Sensor cone, HNZ SMA           |
| PT347-8001   | Precitec   | P0361-203-00001                         | PT-Sensor cone, 2.5Z/J            |
| PT347-0522*  | Precitec   | P0599-520-00002                         | PT-Sensor cone, LRC               |
| PT347-1145   | Precitec   | P0380-140-0002, P0380-130-00001, 281145 | PT-Sensor cone, DZ                |

<sup>\*</sup>Sensor cone repair service is available for most sensor cones in North America and select international regions. For more information contact Ctlaser@Hypertherm.com.

# Armored sensor cables

# Centricut armored sensor cables outlast standard OEM cables

- Available for all major brands
- Robust design with extreme temperature rating (900-1200°)
- Longer life reduces downtime and production loss
- Spatter resistant stainless steel armoring
- Reinforced collars and high-quality connector



#### Armored sensor cables

| Allinien seiisni eanies |                  |                           |  |
|-------------------------|------------------|---------------------------|--|
| Centricut               |                  | Reference                 |  |
| part number             | OEM              | number                    | Description                                |
| AM308-8965              | Amada            | 71398965                  | AM-Sensor cable, 305 mm (12")              |
| AM308-8965A             | Amada            | 71398965                  | AM-Sensor cable, 305 mm (12") armored      |
| AM313-1901              | Amada            | 71341630                  | AM-Sensor cable HS-5, 305 mm (12")         |
| AM313-1901A             | Amada            | 71341630                  | AM-Sensor cable HS-5, 305 mm (12") armored |
| AM313-8292              | Amada            | 71398292                  | AM-Sensor cable dual shield, 7 m (275.6")  |
| AM313-9851A             | Amada            | 71369851                  | AM-Sensor cable, 203 mm (8") armored       |
| CN306-0654A             | Cincinnati       | 909654, 922686            | CN-Sensor cable, 114 mm (4.5") armored     |
| CN306-0951A             | Cincinnati       | 842951                    | CN-Sensor cable, 140 mm (5.5") armored     |
| CN306-2951              | Cincinnati       | 842951, PLTTW0015         | CN-Sensor cable, 140 mm (5.5")             |
| CN306-9654              | Cincinnati       | 909654, 922686, PLTTW0002 | CN-Sensor cable, 114 mm (4.5")             |
| MZ335-0111A             | Mazak            | 4674330111                | MZ-Sensor cable, 280 mm (11") armored      |
| MZ335-0181A             | Mazak            | 46743300181               | MZ-Sensor cable, 317.5 mm (12.5") armored  |
| MZ335-1330A             | Mazak            | 46683301330               | MZ-Sensor cable, 305 mm (12") armored      |
| MZ335-1980A             | Mazak            | 46683301980               | MZ-Sensor cable, 280 mm (11") armored      |
| MZ335-5320              | Mazak            | 6143355320                | MZ-Sensor cable, 61.5 mm (2.4") armored    |
| MZ335-630A              | Mazak            | OOBSBA63OMNC              | MZ-Sensor cable, 630 mm (25") armored      |
| MZ335-8290              | Mazak            | 46143308290               | MZ-Sensor cable, 75 mm (3")                |
| NT426-1682              | NTC              | 4R029911-001, J482D       | NT-Sensor cable, 216 mm (8.5")             |
| NT426-4991              | NTC              | 3-0104991                 | NT-Sensor cable O-OBNC/MCX, 482 mm (19")   |
| NT426-7492              | NTC              | 3-0117492                 | NT-Sensor cable 90BNC/90BNC, 482 mm (19")  |
| NT426-8677              | NTC              | 4R028677-001              | NT-Sensor cable, 508 mm (20") armored      |
| PR361-3150              | Prima            | 820.63.150                | PR-Sensor cable, 150 mm (5.9")             |
| PR361-3151              | Prima            | 820.63.150                | PR -Sensor cable, 150 mm (6") high profile |
| PR361-3160              | Prima            | 555.63.150                | PR-Sensor cable, 210 mm (8 17/64")         |
| PT347-0101A             | Precitec         | P0360-100-00500           | PT-Sensor cable, 500 mm (20") armored      |
| PT347-0181              | Precitec         | 46743300181               | PT-Sensor cable, 305 mm (12") armored      |
| PT347-0250              | Precitec         | 342475                    | PT-Sensor cable, 250 mm (9.8") armored     |
| PT347-0300A             | Precitec         | P0492-014-00300           | PT-Sensor cable KE, 300 mm (11.8") armored |
| PT347-0450              | Precitec         | P0497-002-00450           | PT-Sensor cable, 450 mm (17.7")            |
| PT347-KS13              | Precitec/ Gunkyo | 00BMTKA-A-HS500mm         | PT-Sensor cable, 390 mm (15.5") armored    |
| PT347-1250              | Precitec         | D5001-040-00250           | PT-Sensor cable, 250 mm (9.8") armored     |
| TR301-0930              | Trumpf           | 280930                    | TR-Sensor cable, 152 mm (6") armored       |
| TR301-7833              | Trumpf           | 227833                    | TR-Sensor cable, 432 mm (17")              |
| TR301-9983              | Trumpf           | 359983, 342474            | TR-Sensor cable, 190 mm (7.5") armored     |

# Lens cleaning tips



# Centricut supplies suitable for all OEM CO2 and fiber laser lenses

- Lens maintenance base is designed to secure a wide range of optics sizes for the cleaning process
- Centricut optical cleaning fluid is a safe, economical alternative to traditional high-purity and reagent-grade solvents
- Cleaning materials suited for all lens cleaning needs; lens paper, polyester swabs and polyester wipes

#### Lens paper

Recommended for the routine maintenance cleaning of flat lenses.

# Polyester swabs

Recommended for cleaning curved lenses and where a more aggressive cleaning is required (interchangeable with polyester wipes).

#### Polyester wipes

Recommended for cleaning CO2 and fiber lenses and windows (interchangeable with polyester swabs and lens paper).

| Product description            | Part number | Quantity per<br>order |
|--------------------------------|-------------|-----------------------|
| Optical cleaning fluid (3 oz.) | TR300-1112  | 1                     |
| Lens cleaning swab             | TR300-0699  | 25                    |
| Lens cleaning paper, Tiffen    | TR300-6452  | 50                    |
| Polyester wipes 4" x 4"        | TR300-7991  | 100                   |
| Base, lens maintenance         | TR300-271   | 1                     |

## Lens paper

Recommended for the routine maintenance cleaning of flat lenses.

#### You will need:

- Lens maintenance base (lens holder)
- Optical cleaning fluid
- Air bulb
- Lint-free lens paper
- Latex or rubber gloves



# To get started

Using rubber gloves, place the lens in the lens holder and remove all loose contaminants with an air bulb. When contaminants are no longer visible, begin the cleaning process.



Step 1

Place lens paper over the optic, covering it completely.



Apply a couple drops of lens cleaning fluid to the lens paper (far side of the lens).



Step 3

Slowly pull the lens paper across the lens so the cleaning fluid comes in contact with the entire lens surface. Finish pulling the paper across so all of the fluid has dried from the lens.



Step 4

Inspect the surface of the lens for dust and cleaning residue using a flashlight. Examine the lens from different angles. Repeat the process on the other side of the lens.

#### Final step:

Place the cleaned lens in the machine quickly to avoid contamination from airborne particles. If spots, pits, or scratches are still noticeable, the lens may need to be replaced.

## **Polyester swabs**

Recommended for cleaning curved lenses and where more aggressive cleaning is required. Interchangeable with polyester wipes.

#### You will need:

- Lens maintenance base (lens holder)
- Optical cleaning fluid
- Air bulb
- Polyester swabs
- Latex or rubber gloves



# To get started

Using rubber gloves, place the lens in the lens holder and remove all loose contaminants with an air bulb. When contaminants are no longer visible, begin the cleaning process.



#### Step 1

Place a few drops of the optical cleaning fluid onto the swab.



# Step 2

Move the larger dirt particles and then finer contaminants to the edge of the lens using the swab. Do not rest the swab on the lens or on the work table. Do not reuse swabs.



# Step 3

Inspect the surface of the lens for dust and cleaning residue using a flashlight. Examine the lens from different angles. Repeat the process on the other side of the lens.

## Final sten:

Place the cleaned lens in the machine quickly to avoid contamination from airborne particles. If spots, pits, or scratches are still noticeable, the lens may need to be replaced.

## **Polyester wipes**

Recommended for cleaning CO<sub>2</sub> and fiber lenses and windows. Interchangeable with polyester swabs and lens paper.

#### You will need:

- Lens maintenance base (lens holder)
- Optical cleaning fluid
- Air bulb
- Polyester wipes
- Latex or rubber gloves



# To get started

Using rubber gloves, place the lens in the lens holder and remove all loose contaminants with an air bulb. When contaminants are no longer visible, begin the cleaning process.



#### Step 1

Place a few drops of the optical cleaning fluid onto the polyester wipe



#### Step 2

Place the wipe with the wet side down on the lens and slide it across the lens, applying light pressure to the top of the wipe. Avoid contamination to the wipe and do not reuse wipes.



#### Step 3

Inspect the surface of the lens for dust and cleaning residue using a flashlight. Examine the lens from different angles. Repeat the process on the other side of the lens.

#### Final step:

Place the cleaned lens in the machine guickly to avoid contamination from airborne particles. If spots, pits, or scratches are still noticeable, the lens may need to be replaced.

# Steps to help optimize cut quality.

Striation marks, angularity and dross tell the story.

Optimizing CO<sub>2</sub> and fiber lasers to achieve maximum cut quality is a very important step in the overall cutting process. The critical points that produce good cuts are the width of the kerf (the material that is lost during the cut), oxidation and roughness of the cut surface, the geometry of the cut parts and the allowable tolerances. Some factors to be considered are the cut speed or 'feed rate'. beam focus, gas pressure, standoff and nozzle size/ type.

# Factory cut chart settings

The following samples show 12 mm, 6 mm and 3.2 mm (1/2", 1/4" and 10 ga.) mild steel, cut with O<sub>2</sub> on a 2 kW fiber laser with one variable changed to show how cut quality is affected. The adjustments will be similar for all CO<sub>2</sub> and fiber laser, cutting mild steel with  $O_2$ .

#### Is the kerf too narrow?

When the kerf is too narrow the cut will have a very smooth edge on the top, a lack of oxidation on the bottom and/or heavy dross.

## Probable causes:

- Focus is too low
- Feed rate is too fast
- Gas pressure is too low
- Nozzle size is too small
- Standoff is too low

#### Is the kerf too wide?

When the kerf is too wide the cut will have a rougher edge, more self burning in the corners of the part, more angularity on the cut edge and occasionally, dross.

#### Probable causes:

- Focus is too high
- Feed rate is too slow
- Gas pressure is too high
- Nozzle size is too big
- Standoff is too high
- Incorrect nozzle type

#### Follow these steps to optimize cut quality:

- 1. Use the closest known settings for the material being cut.
- 2. Use a test part that has both interior and exterior features.
- 3. Verify that the lens and/or window is clean and in good condition.
- 4. Verify that the nozzle is centered properly and is in good condition.
- 5. Adjust the focus up and down until the cut quality starts to get bad and then set to the middle of that range.
- 6. Adjust the gas pressure up and down until the cut starts to get bad and then set to the middle of that range.
- 7. Adjust the federate up by 5% increments. When the cut starts to get bad, set the feed rate 10% slower.

#### Strike a balance between heat levels and gas flow

Cutting mild steel with a laser is a balance of how much material is heated by the laser beam and how much assist gas flows through the cut.

- Heating up too small of an area, or not having enough assist gas flow through the cut will result with the kerf (width of the cut) being too narrow.
- Heating up too large of an area or having too much assist gas flow through the cut will result in the kerf being too wide.

# 3.2 mm (10 ga.) mild steel cut resulting in too narrow kerf

# **Factory cut chart settings**



# 3.2 mm (10 ga.) mild steel cut resulting in too wide kerf



# **Factory cut chart settings**

#### Focus is too low

The kerf is too narrow and doesn't allow enough O2 into the cut to remove all the molten material.



The cut striations are trailing the direction of cutting and there is not enough time to remove all the molten material.

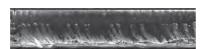


There is not enough O<sub>2</sub> to remove all the molten material.

#### Stand off is too low

The focus spot is in the wrong location, causing the rough edge.











# Focus is too high

The laser is melting more material than can be removed from the cut.



## Feed rate is too slow

The cut surface is too rough and productivity is decreased.



# Gas pressure is too high

Too much O2 results in overheating of the cut and causes intermittent gouges.



# Stand off is too high

The laser is melting more material than can be removed from the cut.



# Nozzle size is too big

Too much O2 results in overheating of the cut and causes intermittent gouges.

**Cut direction** 

**Cut direction** 

<sup>\*</sup>Above samples have been cut with  $O_2$  on 2 kW fiber laser. Results will be similar for  $CO_2$  laser cutting mild steel with  $O_2$ .

# 6 mm (1/4") mild steel cut resulting in too narrow kerf

# **Factory cut chart settings**



# 6 mm (1/4") mild steel cut resulting in too wide kerf



# **Factory cut chart settings**

#### Focus is too low

The kerf is too narrow and doesn't allow enough O<sub>2</sub> into the cut to remove all the molten material



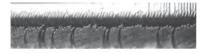
# For

### Focus is too high

The wider focus spot is letting too much  $O_2$  into the cut and burning the material.

#### Feed rate is too fast

The cut striations are trailing the direction of cutting and there is not enough time to remove all the molten material.





## Feed rate is too slow

The cut surface is too rough and productivity is decreased.

## Gas pressure is too low

There is not enough O<sub>2</sub> to remove all the molten material.



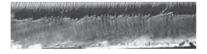


# Gas pressure is too high

Too much  $O_2$  is entering the cut, causing a rougher edge and inconsistent cutting.

# Stand off is too low

The focus spot is in the wrong location, causing the rough edge.





## Stand off is too high

Too much O<sub>2</sub> is entering the cut, causing a rougher edge and inconsistent cutting.

#### Nozzle size is too small

There is not enough O<sub>2</sub> to cut uniformly





## Nozzle size is too big

Too much  $O_2$  results in overheating of the cut and causes intermittent gouges.



# Nozzle type is incorrect

The shape of the gas flow is incorrect, causing a rougher edge.

#### **Cut direction**

**Cut direction** 

\*Above samples have been cut with  $O_2$  on 2 kW fiber laser. Results will be similar for  $CO_2$  laser cutting mild steel with  $O_2$ .

# 12 mm (1/2") mild steel cut resulting in too narrow kerf

# **Factory cut chart settings**



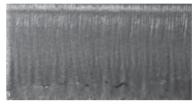


**Factory cut chart settings** 

## Focus is too low

The kerf is too narrow and doesn't allow enough O<sub>2</sub> into the cut to remove all the molten material.





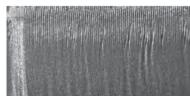
#### Stand off is too low

The kerf is too narrow to allow enough  $O_2$  into the cut. The oxidation is not covering the entire surface and cutting will be inconsistent.

#### Feed rate is too fast

The machine is moving too fast to allow enough  $O_2$  into the cut for consistent cutting.





Nozzle size is too small

There is not enough  $O_2$  to cut uniformly

# Gas pressure is too low

The pressure is too low to allow enough  $O_2$  into the cut. The oxidation is not covering the entire surface and cutting will be inconsistent.



Cut direction Cut direction

\*Above samples have been cut with O<sub>2</sub> on 2 kW fiber laser. Results will be similar for CO<sub>2</sub> laser cutting mild steel with O<sub>2</sub>.

# 12 mm (1/2") mild steel cut resulting in too wide kerf

# **Factory cut chart settings**





**Factory cut chart settings** 

## Focus is too high

Too much O<sub>2</sub> is entering the cut causing intermittent over burning.





Stand off is too high

Too much O<sub>2</sub> is
entering the cut
resulting in intermittent

over burning.

# Feed rate is too slow

The machine is moving too slow resulting in the over burning of the bottom half of the cut. The slower feed rate also reduces productivity.





Incorrect nozzle type

The gas flow shape is not correct resulting in inconsistent cutting.

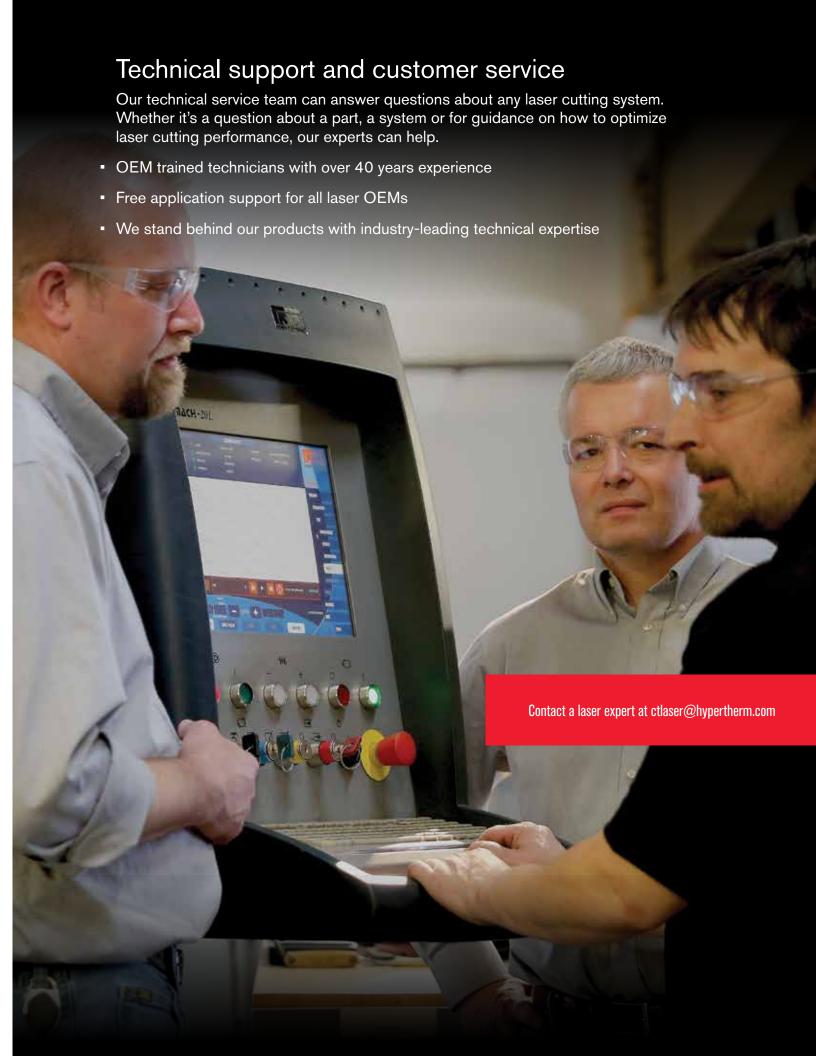
# Gas pressure is too high

Too much O<sub>2</sub> is entering the cut resulting in intermittent over burning.



Cut direction Cut direction

\*Above samples have been cut with  $O_2$  on 2 kW fiber laser. Results will be similar for  $CO_2$  laser cutting mild steel with  $O_2$ .



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