

Part B T807/808 Switching Power Supply

This part of the manual is divided into eight sections, as listed below. There is a detailed table of contents at the start of each section

Note: The T807/808 has been manufactured with three different issues of PCB as indicated by the last two digits of the IPN which will be -03, -05 or -07. The information in this manual applies to all three issues of PCB unless otherwise stated in the text.

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1	General Information
2	Circuit Operation
3	Introduction To Servicing
4	Initial Set-up & Adjustment
5	Functional Testing
6	Fault Finding
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8	PCB Information

1 T807/808 General Information

This section provides a brief description of the T807/808 Switch Mode Power Supply along with detailed specifications

The following topics are covered in this section.

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1.1 Introduction

The T807/808 is a heavy duty, lightweight switching power supply capable of supplying up to 15A (T807) or 25A (T808) at 11 to 14V DC. The units require a mains supply of 230V/50Hz or 115V/60Hz (nominal values) which can be internally selected with a switch (if fitted) or wire links. Remote sensing of the output voltage is available as a standard feature: if connected, it will ensure that the output voltage remains within $\pm 1\%$ of the preset level from no-load to the full specified load, over the specified mains voltage and temperature ranges (refer to Section 7.6).

The T807/808 power supply is designed to power T800 series base stations. Specifically, the T807 will power 50W base stations, while the T808 will provide the current requirements for 100W base stations.

Electromagnetic compatibility (EMC) and operator safety are both important and critical parameters for the trouble free functioning of a switching power supply. Refer to Section 1.2.3 (EMC) and Section 1.2.4 (safety) for current specifications.

The T807/808 is protected against damage caused by faults in the line or load, or by temperature variations (refer to Section 1.2 for specifications). The protection features include:

- mains transient suppression
- mains inrush current limiting
- mains undervoltage lockout
- soft start
- output current limiting
- output voltage limiting
- output reverse polarity protection
- overtemperature shutdown.

The output voltage and current limit and overvoltage points are all adjustable and are preset during manufacture.

Note: On earlier model power supplies with an issue 03 PCB, the overvoltage point is **not** adjustable.

The T807/808 can be used to float charge a 12V battery under constant voltage conditions. The current limit circuit prevents the charging current from being excessive if the battery is completely discharged, and the internal rectifier diode will blow the external fuse in the event of the battery being accidentally connected in reverse. (refer to Section 7.5). An alarm output provides a logic 0 (0V) in the case of a mains and/or power supply failure, even if a battery is connected to the 13.8V output.

Note: On issue 03, a transient suppression diode across the power supply output prevents any damage if the battery is accidentally connected in reverse.

A T807/808 may be housed together with other Tait fixed equipment modules in a standard 484mm (19") rack frame, where it occupies the space of one standard 60mm module, to give an attractive and convenient installation.

1.2 Specifications

1.2.1 Introduction

The performance figures given are minimum figures, unless otherwise indicated, for equipment operating at standard room temperature (+22°C to +28°C).

Where applicable, the test methods used to obtain the following performance figures are those described in the EIA specification. However, there are several parameters for which performance according to the CEPT specification is given.

Details of test methods and the conditions which apply for Type Approval testing in all countries can be obtained from Tait Electronics Ltd.

Three different issues of PCB are covered in this manual, as classified by the last two digits of the IPN. Throughout this manual, differences in the specification or operation of the various issues of power supply are identified using these digits.

1.2.2 General

- | | |
|--|---|
| Basic Power Supply Concept | .. switched mode technology pulse width modulation |
| Switching Frequency | .. 166kHz typical |
| Overtemperature Protection | .. shuts down when main transformer temperature rises above 105°C |
| Cooling: | |
| T807 | .. convection |
| T808 | .. convection and forced air (fan) |
| Power On/Off Switch & LEDs: | |
| On: Switching Enabled | .. green "On" LED glows |
| Off: Switching Disabled | .. red "Standby" LED glows |
| Other LEDs on Issues 05 and 07 only: | |
| Overcurrent | .. red "Overload" LED glows |
| Ovvoltage | .. green "On" and red "Overload" LEDs flash on and off |
| Note: To remove the mains voltage from the PCB, disconnect the IEC mains connector. | |
| Efficiency: | |
| T807 | .. 80%, 10-15A load typical |
| T808 | .. 80%, 15-25A load typical |

Temperature Range:

Operation Within Specification	.. -10°C to +60°C
Operational	.. down to -30°C

Isolation:

Input To Output	.. 3000V AC, 50Hz, 1 minute
Input to Chassis/Earth	.. 1500V AC, 50Hz, 1 minute
Output To Chassis/Earth	.. 500V AC, 50Hz, 1 minute

Dimensions:

Height	.. 191mm
Width	.. 60mm
Length	.. 330mm
Weight	.. 2.5kg

**1.2.3 EMC Conformity**

EMC	.. all equipment bearing the above logo conforms with EEC EMC Directive 89/336 and is in accordance with the requirements of ETS 300 279.
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Note: Refer to Section 3.1.6 for **customer requirements** in order to meet the above emissions specification.

1.2.4 Safety Approvals

Safety	.. complies with IEC950, EN60950 & AS3260
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Note: Refer to Section 3.1.7 for **customer requirements** in order to meet the above safety specification.

1.2.5 AC Mains Input

Voltage	.. 200-264V or 100-135V, 50/60Hz (selection by internal switch or wire links)
Overvoltage	.. infrequent surges of up to 276V AC and less than a few hours' duration will not damage the T807/808

Transient Suppression Threshold:

230V	.. 276V AC
115V	.. 140V AC

Undervoltage Lockout:
(no load to full load)

230V	.. <185V AC, 175V AC typical
115V	.. <95V AC, 90V AC typical

Input True RMS Current:

T807- 230V ±10%	.. 2.5A max.
115V ±10%	.. 4A max.
T808- 230V ±10%	.. 4A max.
115V ±10%	.. 6A max.

Input Fuse (Internal):

T807	.. 5A slow blow
T808	.. 8A slow blow

Connection .. via IEC plug on rear panel

Power Factor @ Full Load
(exact factor depends on
impedance of mains supply)

1.2.6 Output

Voltage .. 13.8V DC (adjustable 11-14V)

Voltage Regulation .. ±1%
(remote sensing connected;
over specified load, temperature
and mains voltage range)

Current

Continuous Operation Up To +40°C:

T807	.. 0-15A DC
T808	.. 0-25A DC

Continuous Operation Up To +60°C:

T807	.. 0-12A DC
T808	.. 0-22A DC

Duty Cycle Operation Up To +60°C:

75% Tx (<30 minute period)

T807	.. 15A DC
T808	.. 25A DC

25% Rx (<30 minute period) .. 1A DC

Note: These current ratings apply to a typical remote sensing operation, i.e. 13.8V at the load terminals with <0.5V drop across the wiring from the power supply to the load.

Output Overvoltage Protection (**Issue 03**):

(zener transient suppression diode)

Voltage Threshold	.. 16V ±5%
Peak Power (1ms, 22.5V)	
T807	.. 600W
T808	.. 1500W

Note: This device is likely to short circuit if the peak power rating is exceeded and will need to be replaced.

Output Overvoltage Protection (**Issues 05 & 07**):

(main rectifier diode)

Voltage Threshold	.. 15V ±2% (15A (T807) or 25A (T808) at 240V input)
	17.8V (Zero load at 200V input)

Output Hum & Noise:

(mains voltage 230V ±10%, TA = 25C

100/120Hz (@ max. rated load)	.. <20mV pp <10mV RMS
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Wide Band Noise (200Hz to 30MHz):

Load 0 To 1A	.. <20mV pp
Load 1A To Full Load	.. <10mV pp

Current Limit:

T807	.. 16A
T808	.. 27A

Mains And/Or Power Supply Failure
Alarm Output:

OK	.. +Vout (13.8V typ.) via 1k resistor
Fail	.. -Vout (0V) via 11k resistors

Output Connectors:

Type	.. screw clamp
Flexible Wire Size	.. 0.5 to 4.0mm
Current Rating	.. 36A
Insulation Stripping Length	.. 13mm

Remote Sense & Fail Alarm Connectors:

Type	.. screw clamp
Flexible Wire Size	.. 0.5 to 1.5mm
Current Rating	.. 16A
Insulation Stripping Length	.. 10mm

1.2.7 Battery Charging Operation

Reverse Polarity Protection (**Issue 03**) .. via internal zener transient suppression diode and external fuse

Reverse Polarity Protection (**Issues 05 & 07**) .. via internal main rectifier diode and external fuse

Note 1: For safe operation an external fuse **must** be fitted in the battery line.

Note 2: The T807/808 does not compensate for the temperature dependence of the battery.

Reverse Bleed Current .. <5mA
(mains and/or power supply off)

Battery Type .. constant voltage charging (e.g. conventional automotive lead acid)

1.3 Versions

- T807-10: Switching power supply, 13.8V DC output 230/115V (50/60Hz) internally selected mains inputs (factory set to 230V/50Hz) 15A continuously rated power supply for 50W base stations
- T808-10: Switching power supply, 13.8V DC output 230/115V (50/60Hz) internally selected mains inputs (factory set to 230V/50Hz) 25A continuously rated power supply for 100W base stations

2 T807/808 Circuit Operation

This section provides a basic description of the circuit operation of the T807/808 Switch Mode Power Supply.

The following topics are covered in this section.

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2.1 Introduction

The Tait T807/808 switched mode power supply uses the well proven conventional half-bridge, push-pull topology.

Regulation of the output voltage with varying mains input voltage and load conditions is provided by pulse width modulation of power MOSFET transistors at the primary of the main isolating transformer.

2.2 Mains Input Circuity

When the mains supply is first connected to the unit, R3 will limit the maximum inrush current to an acceptable level. The large filter capacitors (C9 to C12) at first show a very low impedance, which would result in excessive inrush current without R3. Once the supply has begun to function, RLY1 will switch, shorting out R3 and avoiding excessive power dissipation in R3.

The incoming mains is filtered to remove noise and spikes, R2 and R49 providing protection against high voltage spikes that may be on the mains supply. In 230V mode, D1 to D4 act as a conventional bridge rectifier and C9 to C12 are the smoothing capacitors. In 115V mode, D1 and D2 together with C9 to C12 form a conventional voltage doubler circuit to provide the same overall DC voltage as in 230V mode. R4 and R7 serve to equalise the voltage appearing across the series connected capacitors. C9 to C12 are high temperature, high ripple current capacitors. C14 and C13 are low loss, high frequency capacitors and together with T1, Q1 and Q2 form a conventional half-bridge, push-pull circuit, operating at 166kHz. D14, D15, D18 and D19 provide reverse voltage protection for Q1 and Q2.

2.3 Undervoltage Lockout & Fan Control

R50 and D31 provide a 5.6V reference to the 2 comparators formed by IC3. IC3 (pins 1, 2 & 3) is a comparator that is configured with R5, R6, R8, R53 and R54 to detect low AC input conditions. The values are such that for an AC input of 185V [95V] or less, the comparator shuts down the main control circuitry via IC4 pin 10. R52 provides approximately 5V hysteresis to prevent on/off oscillations due to mains fluctuations caused by loading when the supply turns on.

The purpose of the comparator formed by IC3 (pins 5, 6, & 7) and R55 is to prevent the fan from being activated when the ambient temperature drops below -10C, as the bearings inside the fan become prone to excessive wear. R59 provides a few degrees of hysteresis.

2.4 Main Isolation Transformer T1, Snubbing Network & Output Rectifier

T1 provides the required isolation between input and output and its small size is due to the high operating frequency and low loss ferrite core. This transformer is hi-pot tested to 3750V to ensure compliance with the most stringent VDE safety regulations.

The main secondary winding is centre tapped, thus requiring only 2 diodes (D43) to provide full-wave rectification, resulting in reduced power loss. R11, C15, R79, C66 and C67 provide some high frequency snubbing. The effect of this snubbing is twofold: firstly, it reduces high frequency spikes due to leakage inductance, and, secondly, it shapes the load line, resulting in reduced switching losses within Q1 and Q2.

2.5 Output Filter & Minimum Load

T5, C68 to C73, C76 and C78 reduce the 166kHz ripple to an acceptable level, while C74, C75, L6, C79, C80 and C81 reduce the level of higher frequency noise components.

Q9 switches in R81, R82 and RLY1 which serve as a minimum load to enhance stability. Q9 is activated via D41 only when the supply is active. This ensures that R81, R82 and RLY1 will not drain any back-up batteries that might be present on the supply output, while the supply is switched off or the mains supply is interrupted.

2.6 Output Voltage Regulation & Switching Transistor Drive

The output voltage is sampled via R84 and R83 (or SKT 7 if remote sense is used), fed to IC8 (a programmable high stability zener diode), and the error voltage transmitted by IC7 to the pulse width modulator IC (IC4). R91 to R96 and C86 to C89 form the stabilisation network which ensures good transient response and loop stability. IC4 contains an oscillator whose frequency is determined by R71 and C59. R72 sets the dead time between pulses to approximately 1s. IC4 modulates the width of the output pulses and is buffered by the high current CMOS drivers, IC5 and IC6. The output from the buffers feeds into T3 which provides the isolated and correctly phased drive to Q1 and Q2. R18 and R20 provide low resistance to the FET gates which, in their normal high impedance states, are prone to spurious turn-on. R17 and R19 lower the Q of the gate drive circuitry in order to prevent excessive ringing which can otherwise cause the FETs to turn on at the wrong time.

2.7 Current Limit Circuitry

T2 is a current transformer and the current sampled is converted to voltage by R12. D5 to D8 rectify the sampled waveform which is then sent to a current limit comparator IC1 (pins 1, 2 & 3). This current limit is set at 10% above the normal load capability of the supply. Comparator IC1 (pins 5, 6 & 7) is responsible for protecting the supply against short circuit conditions and limits the short circuit current to a level that is safe for extended periods (approximately 90% of output capability).

Note: **Issue 05 & 07.** An indication of overcurrent and approaching overcurrent is had by LED D23. This LED starts to glow approximately $\frac{1}{2}$ Amp lower than the current limit set point.

2.8 Output Overvoltage & Reverse Polarity Protection

2.8.1 Issue 05 & 07

Protection against reverse polarity situations is provided by D43, the main rectifier diode. The supply has an overvoltage protection circuit based on sampling the AC voltage from T1. D38 detects this voltage and R40, 43, 45, C18 and 19 filter the waveform to extract a voltage which is very nearly proportional to the output voltage of the power supply. The voltage is compared to a presetable reference by IC1 (pins 1, 2 & 3). If the sampled voltage is higher than the reference, IC1 outputs a high to trigger the shutdown circuitry. Overvoltage is indicated by both "On" and "Overload" LEDs flashing on and off. Overvoltage can be caused by a failure in the remote sense circuitry outside of the power supply.

2.8.2 Issue 03

Protection against reverse polarity situations is provided by D46, a special high energy diode that reacts instantly to overvoltage DC or spikes. If an overvoltage condition persists which may cause excessive power dissipation, D46 will become short circuit and will need to be replaced before proper operation of the power supply can resume. D46 also provides some level of protection against reverse polarity connection, as it also acts as a normal diode. The level of protection afforded by D46 is only a "first level" approach, in that it protects mainly the supply itself. As protection is very dependent on system configurations, further protection should be determined and implemented by the system engineer (refer also to Section 7).

2.9 Overtemperature Protection

Protection against overheating is provided by thermal cut-out TC1. Should the temperature of the main transformer (T1) rise to an unsafe level, TC1 will interrupt the supply voltage to the control circuitry and the supply will shut down. There is some hysteresis in TC1 and only after the temperature has dropped by approximately 5°C will it restore power to the control circuitry, thus restoring normal operation.

2.10 Mains And/or Power Supply Fail Alarm

In the case of a mains and/or power supply failure, a "logic 0" (0V) is available at the "Mains/PS Fail Alarm" output, even with a battery connected across the main DC output.

If there is no fault with the mains or power supply, the main DC output voltage (typ. +13.8V) is supplied to this alarm output via Q8 and R99.

2.11 Noise Modulator

2.11.1 Issue 05 & 07

Q11 and Q12 form the white noise circuit and are further amplified/buffered by Q13. The noise modulates the frequency of oscillation of IC4, the switched mode control IC. The purpose of the noise modulator is to spread the discrete harmonic frequencies energy of the switching circuits over a wide bandwidth so that possible interference is minimised. This results in an overall reduction in noise of approximately 10dB.

2.11.2 Issue 03

A noise modulator PCB is available as an add-on for Issue 03 PCBs, under IPN 220-01268-00. This solders on to TP4 and works as described above.

3 T807/808 Introduction To Servicing

This section provides specific information on servicing procedures for the T807/808 and should be read in conjunction with Part A (General Servicing Procedures) of this manual.

The following topics are covered in this section.

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3.1 General

If you require further information about the T807/808 or this manual, contact your nearest authorised Tait Dealer or Service Centre. Further assistance may be obtained from the Customer Support Group, Radio Infrastructure Division, Tait Electronics Ltd, Christchurch, New Zealand.

When requesting this information, please quote the equipment type number (e.g. T807-10) and serial number. In the case of the service manual quote the Tait Internal Part Number (IPN), e.g. M800-00-100, and for circuit diagrams quote the "Title", "IPN" and "Issue".

3.1.1 Warning: Lethal Voltages



The T807/808 power supply contains voltages that may be lethal.

Disconnect the mains IEC connector and wait for 5 minutes for the internal voltages to drain away before dismantling.

The power on/off switch does **not** isolate the power supply from the mains. It disables (or enables) only the switching control circuitry, i.e. output power on/off.

Servicing should be carried out only by qualified technicians and should be attempted only when powered through a mains isolating transformer of sufficient rating. It is **strongly recommended** that the mains supply to the whole of the repair and test area is supplied via an **earth leakage circuit breaker**.

3.1.2 Caution: Ventilation



Always ensure there is adequate ventilation around this unit and **do not** operate it in a sealed cabinet. The MTBF will decrease if the airflow is blocked. As a rule of thumb the life expectancy of this unit will approximately halve with every 10°C rise in temperature.

It is therefore recommended to:

keep the ambient temperature low
ensure that airflow is not restricted.

3.1.3 Caution: Replacing Components Connected To The Mains



To maintain operator safety and protection against fire, it is imperative that components connected to the mains supply (e.g. fuse, X & Y capacitors, filter chokes, etc.) and those that are critical to maintain isolation (optocouplers, transformers, etc.) are replaced **only** with their new, original equivalent.

To maintain performance levels it is strongly recommended that this policy is applied to every component that is replaced.

3.1.4 Caution: Handle With Care

Although this is a lightweight unit, it contains a number of quite heavy and fragile individual components which are mounted directly on the PCB. Severe mechanical shock may damage the PCB (i.e. solder joints, copper tracks) and/or components (i.e. fragile ferrite magnetic materials).

3.1.5 Caution: Heatsink/Case Temperature

The 2 covers of this power supply act as heatsinks for the internal power semi-conductors. Under some conditions the top and bottom sections of these covers and internal heatsinks may reach temperatures of over 100C. Handle with extreme care after prolonged operation.

3.1.6 Caution: Earthing Of Rack Frame



The power supply case is internally connected to mains earth. Because the unit's case and the rack frame in which it is usually installed are painted, a secure electrical earthing connection between the unit and the rack is **not** guaranteed (i.e. it is reliant on breaking through the paint coating).

It is therefore strongly advised that an additional and secure electrical connection is provided by means of the supplied earth lead (refer to Section 7.2). Failure to do so may result in harmful voltage potentials between the power supply and rack frame, and/or miscellaneous power supply switching noise problems in both receivers and transmitters.

Note: Failure to comply with the above instruction may result in the power supply falling short of the emissions requirements of ETS 300-279.

3.1.7 Caution: Cabinet Requirements To Meet Safety Specifications



In order to meet stringent safety obligations, it is imperative that the power supply is mounted in a cabinet which meets the requirements of IEC950. Specifically the top and sides of the cabinet must comply with one of the following:

- holes must not exceed 5mm in any dimension, or
- holes must not exceed 1mm in width regardless of length, or
- side panels must be provided with louvres that are shaped to deflect outwards an external vertically falling object, or
- tops must be so constructed that direct, vertical entry of a falling object is prevented from reaching bare parts by means of a trap or restriction.

Additionally, for units mounted in a slimline configuration, the bottom of the cabinet must be constructed so as to contain any material emitted from the unit under fault conditions which could ignite the supporting surface. **If in doubt, refer to IEC950 or your nearest approved Tait Dealer or Service Centre.**

3.2 Mechanical

3.2.1 Construction

All electrical components (except the fan in the T808) are mounted on and soldered to a single large PCB. This PCB is mounted onto 2 identical extruded aluminium bars which provide heatsinking for the power semiconductors, as well as mechanical support for the whole power supply. Both front and rear panels are attached to these extrusions. Two identical vented covers on either side of the PCB assembly complete the simple but effective power supply packaging.

The mechanical construction of the T807/808 provides heatsinking, EMI shielding and user protection, and is also designed for ease of servicing and mounting.

3.2.2 Disassembly Instructions

Warning: **Observe the precautions regarding lethal voltages outlined in Section 3.1 of this Manual before disassembling this unit.**

3.2.2.1 To Gain Access To The Component Side Of The PCB

This will give access to the fuse, 115V/230V switch or links and the output adjust trim pots.

Remove the 2 guide rail screws at the rear of the right hand cover (top and bottom).

Remove the 8 countersunk screws holding the right hand cover onto the extruded rails (as viewed from the front of the unit).

Remove the right cover.

3.2.2.2 To Gain Access To The Solder Side Of The PCB

Remove the 2 guide rail screws at the rear of the left hand cover (top and bottom).

Remove the 8 countersunk screws holding the left hand cover onto the extruded rails (as viewed from the front of the unit).

Remove the left cover.

3.2.3 Reassembly Instructions

Refit the left and right covers in the reverse order to which they were removed.

Ensure that the heat transfer surfaces are clean and add new heatsink compound if necessary.

Power devices Q1, Q2 and D43 must be mounted correctly and electrically isolated from their respective heatsinks (see Section 3.3).

Replace the covers and tighten the screws to the correct torque.

3.2.4 Screw Torques

It is important to tighten the cover securing screws to the correct torque to ensure that the T807/808 maintains its specified performance.

We recommend the following torque settings:

Cover Screws	.. 8 - 10lb-in./0.88 - 1.1Nm
PCB To Rails	.. 8 - 10lb-in./0.88 - 1.1Nm
Power MOSFET Transistors (Q1 & Q2)	.. 8 - 10lb-in./0.88 - 1.1Nm
Output Rectifier (D43)	.. 4 - 6lb-in/0.44 - 0.66Nm
Front/Rear Panels and Guide Screws	.. 4 - 5lb-in/0.44 - 0.55Nm

3.3 Component Replacement

3.3.1 Critical Components

The components in the control loop stabilisation part of the circuit are critical in both value and type. Ensure that only exact equivalents are used for repair.

The components connected to the mains input and/or labelled "X" or "Y" are special components complying with safety regulations and should be replaced only with similarly specified parts to ensure continued safety protection (refer to Section 3.1.5).

3.3.2 To Replace The Power Mosfet Transistors (Q1 & Q2)

Remove the transistor clamping bar and devices, taking care **not** to damage the film insulator.

Reassemble the new MOSFET transistors with an undamaged or new thermal film insulator and new thermal compound, using the clamping bar, M3x25 countersunk pozidrive screw and nut.

Ensure that transistors Q1 and Q2 are assembled correctly with adequate thermal compound and are both seated straight and square. Check for unevenness and burrs on the mounting surfaces - the thermal insulator is only 0.05mm (2 mil/0.002") thick so it is very important that the mounting surfaces are clean.

Tighten the screw and nut to the correct torque.

Trim the legs of the transistors and solder.

Note 1: Always replace both Q1 and Q2, as well as D14, D15, D18 and D19. Even when only one of the transistors seems to be faulty, it is very likely that both transistors and all 4 diodes are also faulty or damaged.

Note 2: After any significant repair work it is recommended that the further fault finding and run-up procedure outlined in Section 6.4 is carried out **before** the unit is reconnected to the mains supply.

3.3.3 To Replace The Output Rectifier (D43)

Remove the rectifier, taking care not to damage the insulating gasket.

Attach a new rectifier complete with undamaged or new top hat (T807 only) and thermal film insulator, using the M3x16 countersunk pozidrive screw, spring washer and nut.

D43 is a thermally highly stressed component and incorrect assembly will result in a significant reduction in component life.

Tighten the screw and nut to the correct torque (refer to Section 3.2.2).

Trim the legs of the rectifier and solder.

Note: After any significant repair work it is recommended that the further fault finding and run-up procedure outlined in Section 6.4 is carried out **before** the unit is reconnected to the mains supply.

3.4 Technical Instructions

From time to time Technical Instructions (TIs) are issued by the Radio Infrastructure Engineering Division of Tait Electronics. These TIs may be used to update equipment or information, or to meet specific operational requirements.

Printed below is a list of TIs applicable to the T807/808. You may wish to file a copy of each TI in this Section for your own reference.

TI No.	Title	Date
358	T807/808 remote sensing of output voltage	10/06/91
365	T807/808 improved earthing for noise interference suppression	29/07/91

4 T807/808 Initial Set-up & Adjustment

The following section describes the initial set-up and adjustment procedures.

The following topics are covered in this section.

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4.1 Introduction



Warning: The T807/808 contains voltages that may be lethal and extreme care must be taken when working on a "powered up" supply.



Caution: During set-up and adjustment it is essential that the T807/808 is connected to the mains supply via an isolating transformer. For additional protection the test set-up should be powered via an earth leakage circuit breaker.



Caution: Connecting test equipment earths to a T807/808 which is not supplied via an isolating transformer will connect the mains supply directly across R3 & D1 and result in the destruction of R3.



Caution: While the oscilloscope earth is connected to the DC primary negative rail (TP4), the T807/808 is no longer isolated from the mains earth and neutral. Extreme care is necessary when working on the power supply. Disconnect the oscilloscope immediately after use.

4.2 Test Equipment Required

Item	Capability
Earth leakage circuit breaker	10A min., 115 or 230V, trip current <30mA.
Mains isolating transformer	1kVA min.
Variac	1kVA min., 0-260V AC (0-130V AC).
AC current meter	true RMS readings, range to 10A FSD.
AC voltmeter	ranges to 300V FSD.
DC current meter	0-30A FSD.
Variable DC load	0-100 ohm, 20A, 250W for T807
	0-100 ohm, 30A, 400W for T808
*DC power supply	0-18V, 1A
*DC power supply	0-15V, 1A
Oscilloscope	20MHz, general purpose, good quality
*Oscilloscope probes	capable of handling 500V signals

*Required for Fault Finding only (Section 6).

4.3 Adjustments

The T807/808 mains input voltage is factory set to 230V ($\pm 10\%$)/50Hz and the output voltage to 13.8V DC. The current limit is adjusted to 16A (T807) or 27A (T808).

When adjusting the output voltage and current limit, set up the test equipment as shown in Figure 4.1.

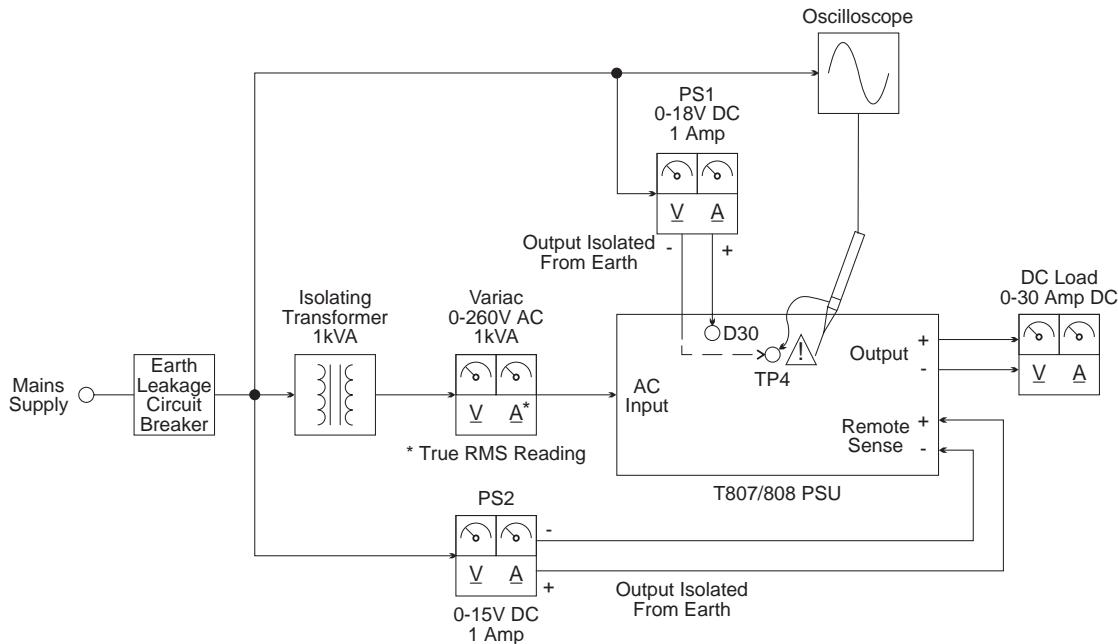


Figure 4.1 Test Equipment Set Up

4.3.1 Mains Input Voltage

The mains input voltage can be set to either 230V (200-264V) or 115V (100-135V) by either SW1 or by wire links on the PCB.

Disconnect the mains supply.

Set SW1 (where fitted) to the required input voltage - SW1 can be accessed through the cooling slots on top of the right side cover.

If SW1 is not fitted, remove the left and right side covers (refer to Section 3.2.3).

Change over the PCB links as indicated on the PCB encoding and refit the covers.

Remove or fit the supplied label on the rear panel to **indicate clearly** the mains input voltage to which the unit has been set.

4.3.2 Output Voltage Adjustment

Remove the right cover.

Switch the T807/808 on.

Adjust the "V/OUT SET" trim control (RV92) to produce the required output voltage, observing the limits given in Section 1.2.4.

Note: Connection of the remote sense terminals after the output voltage has been set will result in a slight change in the nominal output voltage (by approx. 0.3V). The remote sense option should be fitted before setting the output voltage (refer to Section 7.6).

4.3.3 Current Limit Adjustment

Turn the "CURRENT LIMIT SET" control (RV25) fully clockwise.

Switch the T807/808 on and set the variable DC load for a current just above the maximum desired current (observing the limits in Section 1.2.4).

Adjust RV25 until the voltage across the DC load just starts to drop.

4.3.4 Overvoltage Cut-out Adjustment (Issues 05 & 07 Only)

Set the mains input voltage to 240V (nominal) with a 15A (T807) or 25A (T808) load connected.

Adjust RV92 to give 15V output from the PSU.

Adjust RV81 slowly for power supply cut-out ("On" LED and "Overload" LED will flash on and off).

Reset RV92 to give 13.8V output from the PSU.

5 T807/808 Functional Testing

The following test procedures will confirm that the T807/808 has been set up and adjusted correctly and is fully operational.

Refer to Figure 4.1 for test equipment details.

The following topics are covered in this section.

Section	Title	Page
5.1	Basic Operation	5.3
5.2	Undervoltage Lockout & Mains Input Current	5.3
5.3	Output Noise	5.4
5.4	Overall Power Supply Stability	5.4

5.1 Basic Operation

To confirm the basic operation of the power supply, proceed as follows.

Set up the test equipment as shown in Figure 4.1.

Ensure the front panel "Power" switch in the **off** position. Connect the T807/808 to the mains supply. The red "Standby" LED should illuminate.

Set the output DC load to maximum resistance/minimum current.

Depress the "Power" switch to turn the T807/808 **on**. The green "On" LED should now illuminate and the red "Standby" LED should extinguish.

Vary the DC load and check that the output voltage and current are within the specifications (refer to Section 1.2.4).

5.2 Undervoltage Lockout & Mains Input Current

The figures in brackets [] are for 115V/60Hz versions of the T807/808.

Ensure the T807/808 "Power" switch is in the **off** position.

Set up the test equipment (except PS1 & PS2) as shown in Figure 4.1.

Switch on the mains supply and adjust the Variac for 230V or 115V output.

Switch the T807/808 **on** and set the DC load for maximum current (T807/15A; T808/25A).

Slowly reduce the Variac voltage from 230V [115V] until "drop-out" occurs (output current and voltage drop to zero and LED's turn off).

Check that the AC input current and voltage at "drop-out" are as follows:

input current	T807: <2.5A [<4A]
	T808: <4A [<6A]
voltage	<185V [<95V]

Slowly increase the Variac voltage and check that the supply turns on again at approximately 10V [5V] above "drop-out" voltage.

Note: Some on/off oscillation may occur around this voltage point, particularly with a relatively high mains impedance (Variac, mains transformer, etc.) and the power supply load being set to maximum current. Increasing the mains supply by a few volts should turn the supply fully on.

5.3 Output Noise

Set up the test equipment (except PS1 & PS2) as shown in Figure 4.1.

Connect a digital voltmeter (e.g. Fluke 77) across the load terminals and set the meter to its lowest AC volts range.

Check that the reading is <10mV AC for both the T807 and T808 under all load and line conditions.

Note: A **real** reading of the level of noise present on the output of a switching power supply is very difficult to obtain, as low noise levels, common mode noise paths and ground loops all lead to inaccurate measurement results. The procedure outlined above will, however, give a good indication of the output noise.

5.4 Overall Power Supply Stability

Connect the oscilloscope across the output.

Vary the mains voltage and DC load over the full specified range (refer to Section 1.2).

Check on the oscilloscope that no oscillations occur.

Check that no audible noise can be detected, except with open and/or short circuit loading on the output.

6 T807/808 Fault Finding

The following test procedures and fault finding flow charts may be used to help locate a hardware problem, however they are by no means a complete fault finding procedure. If the fault still exists after having progressed through them in a logical manner, contact your nearest authorised Tait Dealer or Service Centre. Further assistance may be obtained from the Customer Support Group, Radio Infrastructure Division, Tait Electronics Ltd, Christchurch, New Zealand.

The following topics are covered in this section.

Section	Title	Page
6.1	Visual Checks	6.3
6.2	Component Checks	6.3
6.2.1	General	6.3
6.2.2	Initial Checks	6.4
6.3	Common Faults	6.4
6.4	Further Fault Finding & Run-Up Procedure	6.5
6.4.1	Voltage Control Loop Checks	6.5
6.4.2	Start Up Voltage Checks	6.7
6.4.3	Current Limit Checks	6.8

Figure	Title	Page
6.1	TP6 & TP7 Voltage Waveforms	6.6
6.2	Voltage Waveform Noise Jitter	6.6

6.1 Visual Checks

Disconnect the power supply from the mains and wait 5 minutes before removing both covers.

Inspect the PCB for damaged or broken components, paying particular attention to the surface mounted devices (SMD's).

Check for defective solder joints. If repair or replacement is considered necessary, refer to Section 3 of Part A.

Check the fuse. If it is blown, check that the correct rating and type was fitted and fit a new fuse of the correct rating.

Note: If the fuse was of a lower rating and there are no signs of component damage, it may be worthwhile fitting a new fuse, replacing the covers and switching the supply on. If the new fuse blows, proceed with fault finding as described in the following sections.

6.2 Component Checks

6.2.1 General

If a transistor is suspected of faulty operation, an indication of its performance can be assessed by measuring the forward and reverse resistance of the junctions. First make sure that the transistor is not shunted by some circuit resistance (unless the device is completely desoldered). A 20k ohm/V or better multimeter should be used for taking the measurements, using only the medium or low resistance ranges.

The collector current drawn by multijunction transistors is a further guide to their performance.

If an IC is suspect, the most reliable check is to measure the DC operating voltages. Due to the catastrophic nature of most IC failures, the pin voltages will usually be markedly different from the recommended values in the presence of a fault. The recommended values can be obtained from either the circuit diagram or the component data catalogue.

6.2.2 Initial Checks

Some components are more likely to be at fault than others and it is recommended that the following are checked first:

- D46 (Issue 03)** If short circuited, replace and confirm with a DVM that the impedance on the output terminals is >1k ohm.
- Q1 & Q2** Check for shorts between any 2 terminals. If either device is faulty, replace both along with D14, D15, D18 and D19.
Also check R17 and R19 - these will often go faulty along with Q1 or Q2, sometimes with no external indication.
- Q1, Q2 & D43** Check and confirm that they are isolated from their respective heat-sinks.
- R2 & R49** Check their resistance is >1M ohm.
- R3** Check and replace if the resistance is >15 ohms.
- IC2** Check by applying 20V DC across C37 and measuring for 15V at TP5. If no voltage is present at TP5, measure at IC2 pin 3. If there is still no voltage, replace IC2. If 15V is present, check TC1 connections.
Replace if in doubt.
- VREF** Check VREF is 5.1V +_1%.

6.3 Common Faults

Switch the T807/808 off, and then on, and check for the following faults:

Symptoms	Possible Causes
No LED's light up No output	no mains supply low mains supply voltage* thermal cut-out has operated (equipment has overheated)* fuse blown defective switching circuitry
On standby red "Standby" LED lights up, but no output and no LED's light up when power switch set to <i>on</i>	defective switching circuitry
Red "Standby" LED lights up Green "on" LED lights up but no output when power switch set to <i>on</i>	short circuit across output overvoltage protection diode has gone short circuit# defective power supply output section

*The fan in the T808 will continue to run.

#Issue 03 only.

6.4 Further Fault Finding & Run-up Procedure



Warning: The T807/808 is not a conventional power supply and the potential for lethal accidents is very real.
It is imperative that the following procedures are followed precisely and under no circumstances must any short cuts be taken.
These procedures have been carefully designed to minimise the danger to service personnel and deviation from them will only compromise the safety of all concerned.
Wear safety goggles while running up or working in close proximity to the T807/808.

Because of the dangers involving off-line power supplies, it is suggested that the following procedures are followed, both after repairs have been carried out and for further fault finding. These procedures should be carried out only by suitably qualified personnel.

Refer to Figure 4.1 for test equipment details, ***paying particular attention to the cautions listed in Chapter 4.1.***

Note: The figures in brackets [] refer to 115V/60Hz versions of the T807/808.

6.4.1 Voltage Control Loop Checks

Ensure that the mains input supply is disconnected from the T807/808 (hereafter referred to as the "PSU") and the "Power" switch is set to **off**.

Apply 15V from an external power supply (PS1) to the anode of D30 (+) and TP4 (-).

Check that the red "Standby" LED is **on**.

Check **on the T808** that the fan is running.

Switch the PSU on and check that it does not draw excessive current (<400mA) from PS1.

The red "Standby" LED should turn **off**.

Check that the voltage on pin 1 of IC3 is <0.5V.

If the voltage is high (approximately 15V), momentarily increase the PS1 voltage to 18V and then reduce it to 15V. If the voltage at pin 1 is still high, check for circuit faults.

Using an oscilloscope with the probe ground connected to TP4, check the voltage waveform at TP6 and TP7 is as shown in Figure 6.1.

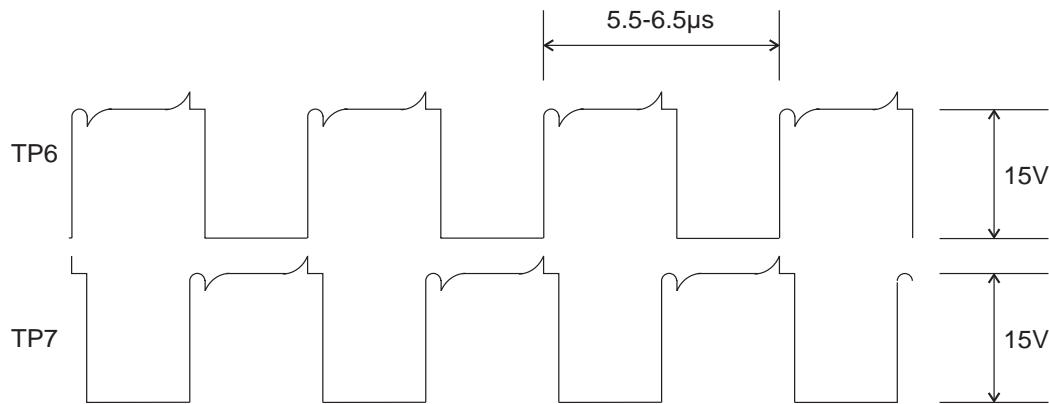


Figure 6.1 TP6 & TP7 Voltage Waveforms

Note: Voltage spikes on the above waveforms are shown for a T807. These spikes appear with larger magnitude on a T808.

Switch the PSU off and on, confirming that the waveform's duty cycle starts at 0 and slowly increases to 50%.

Check that after a short delay (approx. 0.25 seconds), the waveform shows signs of noise jitter (refer to Figure 6.2). This jitter indicates that the noise modulator is operating satisfactorily.

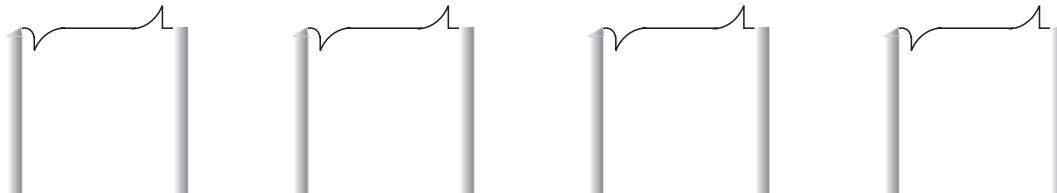


Figure 6.2 Voltage Waveform Noise Jitter

Connect a second variable power supply (PS2) to the **remote sense** terminals of the PSU.

Note: **Issues 05 & 07 Only.** Turn RV81 fully clockwise.

Turn RV92 fully clockwise and, whilst observing the waveform at TP6 or TP7, slowly increase the voltage.

Check that at approximately 10-11V the waveform suddenly reduces in duty cycle and disappears altogether.

Turn RV92 anticlockwise and check that the waveform reappears.

Turn RV92 fully anticlockwise and increase the voltage until the waveform disappears. At this point the voltage should not exceed 16.5V. Reducing the voltage should always make the waveform reappear.

Turn RV92 fully clockwise.

This confirms the basic operation of the voltage control loop. Remove the second variable power supply from the PSU remote sense terminals and disconnect the oscilloscope (refer to Note 1 on page 6.5).

6.4.2 Start Up Voltage Checks

Ensure the switch (or link) is set to the correct mains voltage.

Turn RV25 fully clockwise.

Connect the Variac output (set to minimum output voltage) to the PSU AC input socket.

Increase the Variac output slowly whilst monitoring the AC current which should remain low at this point.

Continue increasing the voltage to approximately 60V AC [30V AC].

Check that approximately 3V is now present at the PSU output and that the "On" LED is glowing.

Check with a multimeter that the DC voltage between TP1 and TP4 is approximately 80V and between TP2 and TP4 is half of that figure $\pm 5V$.

Note: If the voltage difference is outside tolerance, disconnect the Variac from the PSU, **wait for the voltages to drain away**, and inspect the circuitry for the cause.

Warning: **Do not proceed until the cause is found, rectified and satisfactory results obtained.**

High voltages and therefore high energies exist on C9-C12 that can result in spectacular if not harmful explosions of the capacitors and/or transistors (Q1 & Q2).

Increase the AC input and check that RLY1 activates at approximately 8V output. If the relay has not activated at 9V, investigate and rectify before proceeding.

Note: To prevent R3 overheating, it is essential to check that RLY1 has activated **before** proceeding any further.

Connect a variable DC load to the PSU output and monitor the output current.

Increase the load and check that the current limits to approximately 10A (T807) or 17A (T808).

Adjust RV25 to observe the operation of the current limit circuitry.

Return RV25 to the fully clockwise position and remove the load.

Increase the AC voltage and check that at approximately 120V AC [60V AC] the PSU output voltage stabilises at approximately 10V DC.

Check with a multimeter that the DC voltage between TP1 and TP4 is approximately 160V and between TP2 and TP4 is half of that figure $\pm 5V$.

Note: If the voltage difference is outside tolerance, disconnect the Variac from the PSU, **wait for the voltages to drain away**, and inspect the circuitry for the cause.

Continue increasing the AC voltage.

Check that at approximately 180V AC [90V AC] the current supplied by the external 15V supply (PS1) begins to reduce as the internal supply starts taking over.

Continue increasing the voltage to 200V AC [100V AC] and disconnect the external power supply.

Check that the PSU continues to function normally. If not, check the components associated with T4.

Fit the top cover loosely in place.

6.4.3 Current Limit Checks

Apply a load of approximately 1A to the output terminals.

Check that the AC input current is within acceptable limits.

Increase the current through the load and check that the current limit is still functioning.

Adjust the current limit for 16A (+0, -0.5A) in the T807, or 27A (+0, -1A) in the T808.

Note: **Issues 05 & 07 Only.**

Check "Overload" LED illuminates when the load is increased to current limit set point $-0.5A \pm 0.5A$.

Adjust load current to 15A (T807) or 25A (T808).

Adjust RV92 for 15V DC output.

Slowly adjust RV81 so that the power supply just trips out. The "On" LED and "Overload" LED will flash on and off.

Reduce the current through the load to 1A and adjust RV92 for 13.8V output.

Check the current limit again and adjust slightly if necessary.

Check also that the short circuit current limit is functioning.

Check that the AC current is within limits at full output and run the PSU for a few minutes at 200-260V AC (230V typical) [100-130V AC (115V typical)].

Switch off, disconnect from the mains and inspect for any signs of overheating.

Reassemble as described in Section 3.2.4.

This completes the run-up and fault finding of the T807/808.

7 T807/808 Installation

The following section gives a brief description of the basic rack mounting and wiring procedures.

The following topics are covered in this section.

Section	Title	Page
7.1	General	7.3
7.2	Rack Mounting	7.3
7.3	Rack Frame Earthing	7.3
7.4	Noise Interference Suppression Earthing	7.4
7.4.1	Introduction	7.4
7.4.2	Mounting	7.4
7.4.3	Earthing	7.4
7.4.4	Filtering	7.5
7.5	Float Charging a Battery	7.5
7.6	Output Voltage Remote Sensing	7.6
7.7	Parallel Operation	7.8
7.8	Mains And/Or Power Supply Failure Alarm	7.8

Figure	Title	Page
7.1	Output Voltage Remote Sensing	7.6
7.2	±1% Constant Output Voltage By "Local Sensing"	7.6
7.3	Output Voltage Remote Sensing With Fuse And/Or Switch	7.7

7.1 General

The DC output wiring must be of sufficient gauge to carry the current required without excessive voltage drops, i.e. <0.5V in total, even with remote sensing connected. The minimum recommended wire sizes are as follows:

T807 (15A rated output current):	2.0mm (e.g. 152/153 auto cable)
T808 (25A rated output current):	3.0mm (e.g. 154/155 auto cable), or 2 runs of 2.0mm cable

Use only an IEC type connector for normal mains input wiring and ensure that this wiring has a current rating of at least 5A for the T807 and 10A for the T808.

The output is factory set to 13.8V (no remote sense connected; refer to Section 4.3.2) and the current limit set to 16A for the T807 and 25A for the T808. Refer to Section 4.3.3 if it is necessary to change these values.

7.2 Rack Mounting

The T807/808 is designed for use in a standard 483mm rack frame using the supporting guide rails supplied with the units. **Do not** install this unit with any other type of guide rail, as this may prevent adequate ventilation through and past the unit.

The lower guide rail is located in the rack frame with three screws, two at the rear and one at the front. The short upper guide rail is located with just one screw. The unit is secured into the guide with two front panel mounting screws.

Although the T807/808 is a high efficiency switching power supply, a considerable amount of heat is generated during normal operation. An adequate flow of cooling air is therefore essential for reliable operation. **Do not** operate this unit in a completely enclosed cabinet.

If continuous operation at high ambient temperatures is necessary, forced air cooling is recommended for additional reliability. It is estimated that the average life expectancy of this unit will double with every 10°C drop in ambient temperature.

7.3 Rack Frame Earthing

The power supply case is internally connected to mains earth. Because the unit's case and the rack frame in which it is usually installed are painted, a secure electrical earthing connection between the unit and the rack is **not** guaranteed (i.e. it is reliant on breaking through the paint coating).

It is therefore strongly advised that an additional and secure electrical connection is provided by means of the supplied earth lead (see below). Failure to do so may result in harmful voltage potentials between the power supply and rack frame, and/or miscellaneous power supply switching noise problems in both receivers and transmitters.

Fit the "push-on" connector on one end of the earthing cable onto the earthing tab at the rear of the power supply.

Fit the slotted spade connector on the other end of the cable under a conveniently located screw on the rack frame. Ensure by testing continuity that a secure electrical and mechanical connection is achieved.

Alternatively, the slotted spade connector can be cut off and the earth wire fitted to a -DC rail terminal, either on the rear of the power supply or on a -DC rail (0V) terminal nearby. This should be done only if a mechanically and electrically secure connection between -DC rail and the rack frame is installed as part of the system.

7.4 Noise Interference Suppression Earthing

7.4.1 Introduction

The problem of noise interference may occur in installations which include T300 series receivers and T807/808 power supplies. The procedures outlined in the following Sections will minimise the possibility of noise interference from three main sources:

- noise directly picked up via the aerial system if the receive aerial is within approximately 3 metres of the power supply;
- noise directly radiated into the receiver;
- noise carried via the 13.8V line to the receiver.

These procedures should also be followed to ensure that both the individual units and the rack frame are earthed to mains earth for reasons of mains safety.

7.4.2 Mounting

The T807/808 should be mounted as far as possible from the receiver, i.e. in a typical repeater system there should be a transmitter, duplexer and speaker panel between the power supply and the receiver. Mount the aerial at least 3m from the T807/808.

7.4.3 Earthing

Ensure that all the individual units (receiver, transmitter, power supply) are earthed to the front of the rack via the front panel and the rear of the rack frame via a separate earthing strap.

T807/808 power supplies already have the front panel earthed to the chassis. On other units, a small amount of paint may need to be removed from the back of the front panel

around the button head screws to ensure a good earthing contact. The upper and lower M3 x 8mm front panel mounting screws require M3 internal shakeweight washers (IPN 353-00010-13) to break through the paint and earth the front panel to the rack.

T807/808's manufactured after June 1991 have an earth terminal at the rear of the unit which should be connected securely to earth. Other units will require a strap from the chassis earth to the rack in the immediate vicinity of the unit. This can be done via the negative rail for each unit.

7.4.4 Filtering

The 13.8V supply to the receiver can be filtered to prevent noise entering and desensitising the receiver.

Fit one Tait No. 8 inductor (IPN 056-00010-08) in the positive lead and one in the negative lead.

Note: Fit the inductors to the receiver supply leads only. The maximum current handling capability of the No. 8 inductor is less than the T807/808 maximum output current.

7.5 Float Charging A Battery

The T807/808 power supply can be used to float charge a 12V battery under constant voltage conditions (e.g. a conventional lead acid battery). The current limit circuit will prevent the charging current from becoming excessive if the battery connected is completely discharged.

For short circuit and reverse polarity protection, it is essential that a fuse of suitable rating (15A in T807 and 25A in T808) is inserted in the battery line.

Issue 05 & 07. The T807/808 contains an internal rectifier diode (**D43**) which will protect the power supply by blowing the fuse if a battery is accidentally connected in reverse.

Issue 03. The T807/808 contains a 16V transient suppression diode (**D46**) across the output which will protect the power supply by blowing the fuse if a battery is accidentally connected in reverse.

A series charging diode is not required to isolate the battery from the power supply in the case of mains failure, as the reverse discharge current back into the supply is <5mA.

Note: The T807/808 does not compensate for the temperature dependence of lead acid batteries. The output voltage will need to be adjusted to suit the battery and ambient temperature.

7.6 Output Voltage Remote Sensing

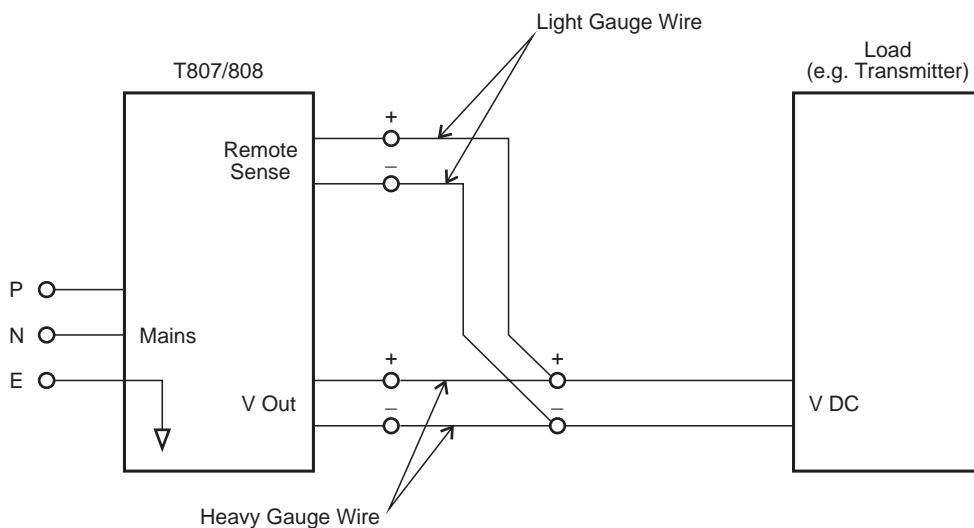


Figure 7.1 Output Voltage Remote Sensing

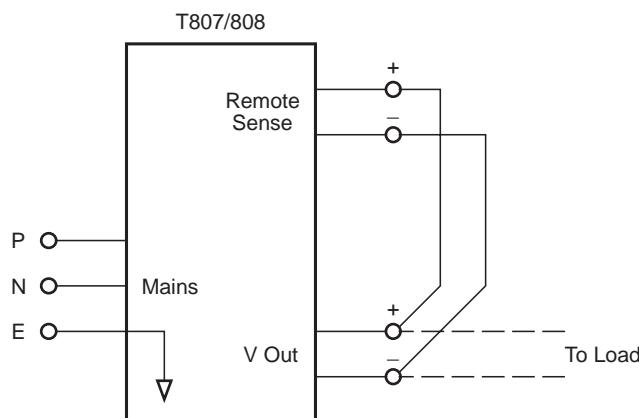


Figure 7.2 ±1% Constant Output Voltage By "Local Sensing"

To maintain the supply voltage within a tolerance of $\pm 1\%$ at the load terminals (e.g. transmitter), remote sensing is provided on 2 extra screw terminals at the rear of the T807/808.

To keep power dissipation in the supply output wiring **and** the power supply to a minimum, it is recommended that the output wiring is of sufficient gauge to limit the voltage difference between Vout and VDC to a maximum of 0.5V (refer to Figure 7.1).

Note: **Issue 05 & 07 Only** The overvoltage protection pot RV81 may need to be readjusted if maximum current is drawn and long leads are used to the voltage sense points.

To maintain the voltage within a tolerance of $\pm 1\%$ at the power supply output terminals, it is recommended that the remote sense terminals are connected directly to the output

terminals (refer to Figure 7.2).

- Note 1:** Ensure that the remote sense connections are made with the correct polarity (i.e. "+" to "+" and "-" to "-") before the mains supply is connected. Shorting of the remote sense connections on a running supply **before** they are connected to the output wiring will result in the destruction of the T807/808 overvoltage diode, D46 (refer to Note 4 below).
- Note 2:** As the output voltage is factory set to 13.8V with **unconnected** remote sense terminals, connection of these terminals will result in a slight change in the nominal output voltage (i.e. from 13.8V to approximately 13.5V). If required, the nominal output voltage can be readjusted (refer to Section 4.3.2).
- Note 3:** When remote sensing and float charging are set up as part of a system, it is recommended that the actual battery charging voltage is close to 13.8V (or its temperature compensated equivalent). Voltages above or below the nominal float charge value will mean either the battery is overcharged (high voltage) or never fully charged (low voltage).
- Note 4:** When a fuse and/or switch is fitted in the output wiring between the power supply and the load, it is essential that the remote sensing is connected to the **power supply side** of the switch or fuse, as shown in Figure 7.3.

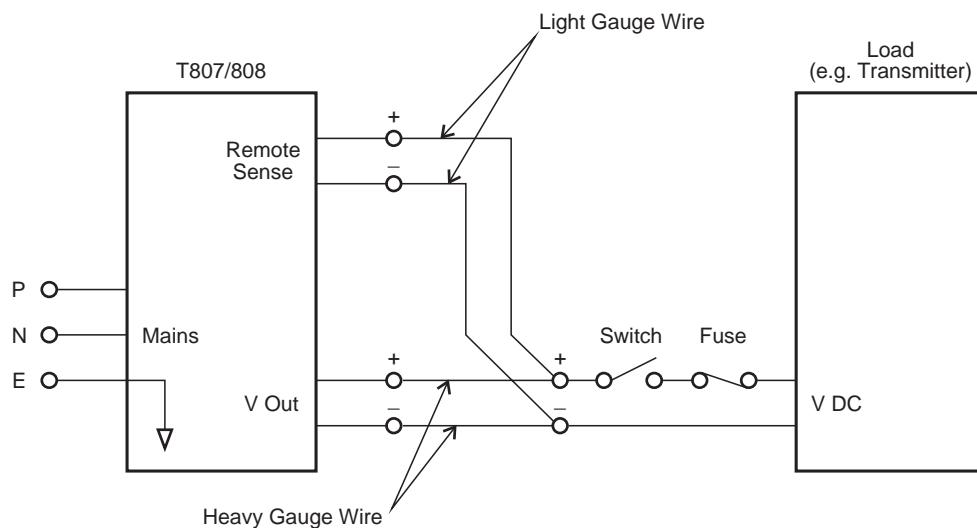


Figure 7.3 Output Voltage Remote Sensing With Fuse And/Or Switch

Failure to do this will result in the destruction of the main rectifier diode D43 (**Issues 05 & 07**) or the overvoltage diode D46 (**Issue 03**), in the T807/808 when the fuse or switch is open. This happens when the power supply "sees" 0 volts across the remote sense terminals and the output voltage is then increased to compensate for the apparent reduction of output voltage.

7.7 Parallel Operation

T807/808 power supplies may be operated in parallel as follows:

Set the output voltages to within 0.1V of each other.

Connect the supplies together with equal lengths of output wire.

Note: With very light or no load, only one power supply may have its "On" LED illuminated. This is normal and the LED's on the other supplies will illuminate as soon as the load is increased.

7.8 Mains And/or Power Supply Failure Alarm

A mains and/or power supply failure alarm output signal (to -DC rail/0V) is available on the T807/808 rear panel for system monitoring purposes.

Mains & power supply OK: approx. +Vout (via 1k resistor - typ. 13.8V)

Mains &/or power supply failure: approx. -Vout (via 11k resistors - typ. 0V)
(with or without a battery across
main DC output)

This alarm output can be directly connected to an optocoupler input of a T802 remote monitor unit.

8 T807/808 PCB Information

This section provides parts lists, exploded views of the mechanical assemblies, grid reference indices, PCB layouts and circuit diagrams for three distinct issues (-03, -05 and -07) of the T807/808 Switching Power Supplies. There is also a parts list, PCB layout and circuit diagram for the Noise Modulator PCB which solders onto TP4 of the issue -03 Power Supply PCB. The noise modulation circuit was incorporated into all Power Supply PCBs from issue -05 onwards.

The T807 and T808 are built on a common main PCB, though certain components have different values. While we have provided individual parts lists for each product, all other information provided in this section pertains to both products, with the different value components clearly indicated with an asterisk.

This section contains the following information.

Section	Title	IPN	Page
8.1	Introduction		8.1.3
8.2	T807/808 Switching Power Supply PCB	220-01183-03	8.2.1
	T807/808 Noise Modulator PCB	220-01268-00	8.2.21
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	T807/808 Switching Power Supply PCB	220-01183-07	8.2.43

8.1 Introduction

PCB Identification

All PCBs are identified by a unique 10 digit number, the last 2 digits of which define the issue status. The issue status starts at 00 and increments through 01, 02, 03, etc. as the PCB is updated. Some issue PCBs never reach full production status and are therefore not included in this manual. A letter following the 10 digit IPN has no relevance in identifying the PCB for service purposes.

Parts Lists

The 10 digit numbers (000-00000-00) in this Parts List are “internal part numbers” (IPNs). Your spare parts orders can be handled more efficiently if you quote the IPN and provide a brief description of the part.

The components listed in this parts list are divided into two main types: those with a circuit reference (e.g. C2, D1, R121, etc.) and those without (miscellaneous and mechanical).

Those with a circuit reference are grouped in alphabetical order and then in numerical order within each group. Each component entry comprises three or four columns, as shown below:

The diagram illustrates a parts list table with the following structure and annotations:

Ref	Var	IPN	Description
C126		015-06100-08	CAP CER 1206 CHIP 100N 10% X7R 50V
C127		020-09220-01	CAP ELECT RADL 220M 16V 10X12.5MM
C128		015-06100-08	CAP CER 1206 CHIP 100N 10% X7R 50V
C129		015-06100-08	CAP CER 1206 CHIP 100N 10% X7R 50V
&C130	10	015-25100-08	CAP CER 0805 CHIP 10N 10% X7R 50V
&C130	15	015-24470-08	CAP CER 0805 CHIP 4N7 10% X7R 50V
&C130	20	015-25100-08	CAP CER 0805 CHIP 10N 10% X7R 50V
&C130	25	015-24470-08	CAP CER 0805 CHIP 4N7 10% X7R 50V
C131		015-24100-08	CAP CER 0805 CHIP 1N 10% X7R 50V
C132		015-24470-08	CAP CER 0805 CHIP 4N7 10% X7R 50V
C133		015-05470-08	CAP CER 1206 CHIP 47N 10% X7R 50V

- circuit reference - lists components in numerical order
- variant column - indicates that this component is fitted only to this variant
- description - gives a brief description of the component
- Internal Part Number - order the component by this number

The miscellaneous and mechanical section lists the variant and common parts in IPN order.

Grid Reference Index

To assist in locating components and labelled pads on the PCB layouts and circuit diagrams, a component grid reference index has been provided. This index lists the components and pads in alphabetical order, along with the appropriate alphanumeric grid references, as shown below:

The diagram shows a table with three columns: Device, PCB, and Circuit. The Device column lists components C126 through C133. The PCB column lists grid references such as 2:A6, 1:A8, 2:B7, etc. The Circuit column lists circuit identifiers like 2-R7, 2-P4, 2-P2, etc. Annotations explain the structure: 'components listed in alphanumeric order' points to the Device column; 'PCB layout reference circuit diagram reference' points to the PCB and Circuit columns; 'component location on the sheet' points to the bottom row of the table; 'sheet number' points to the bottom-left corner of the table; 'component location on the layer' points to the bottom-right corner of the table; and 'layer number - 1 = top side layer 2 = bottom side layer' points to the bottom-most cell.

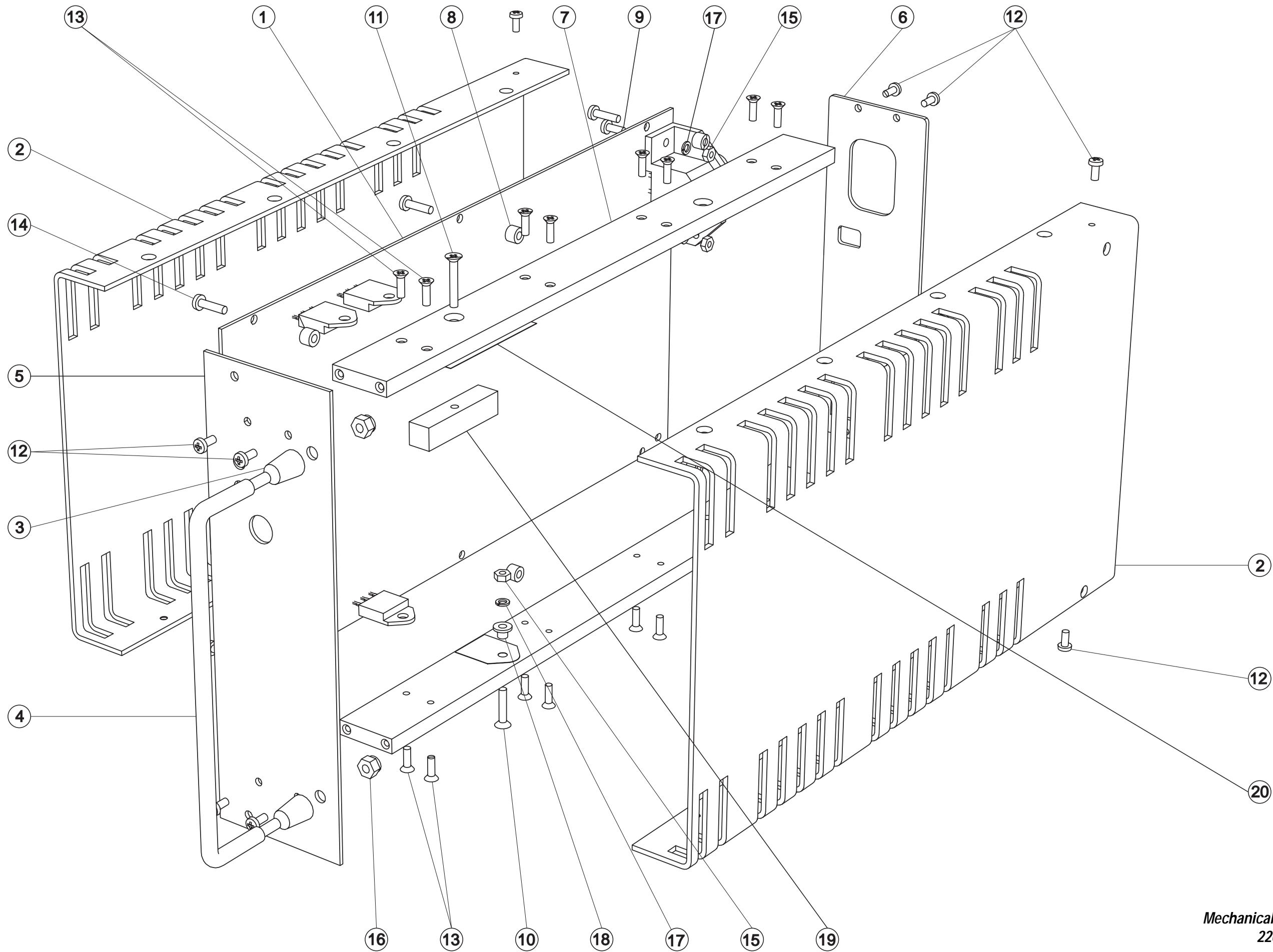
Device	PCB	Circuit
C126	2:A6	2-R7
C127	1:A8	2-P4
C128	2:B7	2-P2
C129	2:C12	2-E3
&C130	2:D8	2-B8
C131	2:C9	2-H6
C132	2:D8	2-B8
C133	2:D6	2-E1

Using CAD Circuit Diagrams

Reading a CAD circuit diagram is similar to reading a road map, in that both have an alphanumeric border. The circuit diagrams in this manual use letters to represent the horizontal axis, and numbers for the vertical axis. These circuit diagram "grid references" are useful in following a circuit that is spread over two or more sheets.

When a line representing part of the circuitry is discontinued, a reference will be given at the end of the line to indicate where the rest of the circuitry is located. The first digit refers to the sheet number (printed on the bottom right hand corner of the CAD diagram) and the last two characters refer to the location on that sheet of the continuation of the circuit (e.g. 1-D4).

If more than one line is represented (indicated by a double thickness line), a dot with a reference label will follow the route each individual line represents.



T807
Mechanical Assembly
220-01183-03

T808 Parts List (IPN 220-01183-03)

How To Use This Parts List

The components listed in this parts list are divided into two main types: those with a circuit reference (e.g. C2, D1, R121, etc) and those without (miscellaneous and mechanical). Static sensitive devices are prefixed with (S).

Those with a circuit reference are grouped by component type in numerical order. Each component entry comprises three or four columns: the circuit reference, variant number (if applicable), IPN and description. A number in the variant column indicates that this component is fitted only to that variant.

The miscellaneous and mechanical section lists the parts in IPN order and where possible the legend indicates their position on the exploded view.

Parts List Amendments

R13A	Changed from 10E to 68E (94/06-301).
R93	Changed from 1K to 910E (94/06-301).
R1 & R85	Changed from 030-08100-30 to -31 due to incorrect voltage rating of the original (93/07-348).
R1 & R85	10M added to underside of PCB to meet BABT high voltage requirements (93/04-202).
FC1 & FC2	(Fuseholders) changed from 6.3mm (340-00010-06) to 5mm, due to being the wrong size (93/04-181).
C23	Changed from 020-08470-07 to -09 due to high profile of the original (92/10-742).

Important mechanical assembly changes to this issue are as follows:

Sidecover	Changed from 303-23128-00 to -01. Width increased by 0.5mm to pass BABT high voltage test (94/05-243).
Spacer	Changed from 319-30030-00 to -01. Length increased by 0.5mm to pass BABT high voltage test (94/05-243).
Screw 4-40 1/4"	Changed from 349-00020-06 to -07 (5/16") due to obsolete component (93/08-410).
Gasket	362-00010-07 replaced by insulator 54*30 (362-01024-00) to meet BABT high voltage requirements (93/04-202).

Ref	Var	IPN	Description	Ref	Var	IPN	Description
C1	010-04220-09	CAP CER 2N2 10% 250VAC APPROVED		C60	017-15470-01	CAP CER SURFACE BARRIER 47N 20% 50V	
C2	010-04220-09	CAP CER 2N2 10% 250VAC APPROVED		C61	025-08100-03	CAP 10M 35V 20% TANT 5MM L/S	
C3	022-06470-04	CAP MYLAR 470N 10% 250VAC		C62	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R	
C4	022-06470-04	CAP MYLAR 470N 10% 250VAC		C63	022-57100-02	CAP MYLAR AI 1M 20% 50V POTTED	
C5	012-04220-06	CAP CER 2N2 3-PIN SUPPR FLTR		C65	020-09470-07	CAP 470M 16V 20% ELEC VERT 8*20 3.5MM L/S LO-ESR	
C6	012-04220-06	CAP CER 2N2 3-PIN SUPPR FLTR		C66	024-14470-01	CAP METAL POLYPR RADL 4N7 10% 400VAC	
*C9	021-09560-00	CAP 560UF ELECT 200V 105D 25DIAx40 10MML		C67	024-14470-01	CAP METAL POLYPR RADL 4N7 10% 400VAC	
*C10	021-09560-00	CAP 560UF ELECT 200V 105D 25DIAx40 10MML		C68	020-19330-02	CAP 3300M 16V ELEC 13*40 VERT	
*C11	021-09560-00	CAP 560UF ELECT 200V 105D 25DIAx40 10MML		C69	020-19330-02	CAP 3300M 16V ELEC 13*40 VERT	
*C12	021-09560-00	CAP 560UF ELECT 200V 105D 25DIAx40 10MML		C70	020-19330-02	CAP 3300M 16V ELEC 13*40 VERT	
*C13	024-07100-00	CAP 1M 250VDC 5% POLYPROP.22.5 L/S		C71	020-19330-02	CAP 3300M 16V ELEC 13*40 VERT	
*C14	024-07100-00	CAP 1M 250VDC 5% POLYPROP.22.5 L/S		C72	020-19330-02	CAP 3300M 16V ELEC 13*40 VERT	
*C15	010-03470-03	CAP 470P T/C B 10% 6KV CERAMIC		C73	020-19330-02	CAP 3300M 16V ELEC 13*40 VERT	
C16	025-07100-01	CAP TANT BEAD 1M 35V		C74	010-04220-09	CAP CER 2N2 10% 250VAC APPROVED	
C17	011-53470-02	CAP CER AI 470P 10% T/C B 63V		C75	010-04220-09	CAP CER 2N2 10% 250VAC APPROVED	
C20	010-04100-04	CAP CER 1N 10% T/C B 400V		C76	020-09820-01	CAP 820M 16V ELECT 10X25MM	
C21	022-55470-10	CAP MYLAR AI 47N 5% 63V POTTED		C77	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R	
C22	022-55470-10	CAP MYLAR AI 47N 5% 63V POTTED		C78	010-04100-04	CAP CER 1N 10% T/C B 400V	
C23	020-08470-09	CAP ELECT RADL 47M 16V 10X18MM HI TEMP		C79	010-04100-04	CAP CER 1N 10% T/C B 400V	
C24	020-07100-04	CAP ELECT RADL 1M 63V 8X12MM HI TEMP		C80	010-04100-04	CAP CER 1N 10% T/C B 400V	
C25	025-08100-03	CAP 10M 35V 20% TANT 5MM L/S		C81	010-04100-04	CAP CER 1N 10% T/C B 400V	
C26	011-54100-01	CAP CER AI 1N 10% T/C B 63V		C82	010-04100-04	CAP CER 1N 10% T/C B 400V	
C27	011-54100-01	CAP CER AI 1N 10% T/C B 63V		C83	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R	
C31	011-54100-01	CAP CER AI 1N 10% T/C B 63V		C84	011-52330-01	CAP CER AI 33P 5% N150 50/63V	
C32	011-54100-01	CAP CER AI 1N 10% T/C B 63V		C85	022-54100-10	CAP MYLAR AI 1N 5% 63V POTTED	
C33	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R		C86	022-54220-10	CAP MYLAR AI 2N2 5% 63V POTTED	
C34	025-08100-03	CAP 10M 35V 20% TANT 5MM L/S		C87	022-55470-10	CAP MYLAR AI 47N 5% 63V POTTED	
C37	020-19220-04	CAP 2200M ELECT 35V 16X35 L ESR		C88	011-52220-01	CAP CER AI 22P 5% N150 50/63V	
C38	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R		C89	010-04100-04	CAP CER 1N 10% T/C B 400V	
C39	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R		C90	010-04100-04	CAP CER 1N 10% T/C B 400V	
C42	011-54100-01	CAP CER AI 1N 10% T/C B 63V		C91	010-04100-04	CAP CER 1N 10% T/C B 400V	
C43	011-54100-01	CAP CER AI 1N 10% T/C B 63V		C92	011-54100-01	CAP CER AI 1N 10% T/C B 63V	
C44	025-07100-01	CAP TANT BEAD 1M 35V		D1	001-00012-30	(S) DIODE 6A6 MR 756 BY214-600 6A/600V	
C45	011-54100-01	CAP CER AI 1N 10% T/C B 63V		D2	001-00012-30	(S) DIODE 6A6 MR 756 BY214-600 6A/600V	
C46	011-54100-01	CAP CER AI 1N 10% T/C B 63V		D3	001-00012-30	(S) DIODE 6A6 MR 756 BY214-600 6A/600V	
C49	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R		D4	001-00012-30	(S) DIODE 6A6 MR 756 BY214-600 6A/600V	
C50	025-08100-03	CAP 10M 35V 20% TANT 5MM L/S		D5	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	
C51	010-04100-04	CAP CER 1N 10% T/C B 400V		D6	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	
C54	011-54100-01	CAP CER AI 1N 10% T/C B 63V		D7	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	
C55	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R		D8	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	
C56	025-08100-03	CAP 10M 35V 20% TANT 5MM L/S		D11	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	
C57	025-08100-03	CAP 10M 35V 20% TANT 5MM L/S		D12	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	
C59	011-54100-01	CAP CER AI 1N 10% T/C B 63V		D13	008-00014-73	(S) LED HLMP5050 GREEN RT ANGLE PCB MTG	
				D14	001-00012-23	(S) DIODE BYV26C 1A/400V FAST SWITCH	

Ref	Var	IPN	Description	Ref	Var	IPN	Description
*D15	001-00011-06	(S) DIODE MUR440 ULTRAFAST 400V 4A	R53	030-55330-20	RES FILM AI 33K 5% 0.4W 4X1.6MM		
*D18	001-00011-06	(S) DIODE MUR440 ULTRAFAST 400V 4A	R54B	030-55330-20	RES FILM AI 33K 5% 0.4W 4X1.6MM		
D19	001-00012-23	(S) DIODE BYV26C 1A/400V FAST SWITCH	R55	045-05100-01	RES NTC 10K 5% 5MM DISC		
D20	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	R56	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM		
D21	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	R57	030-55270-20	RES FILM AI 27K 5% 0.4W 4X1.6MM		
D22	001-00013-40	(S) DIODE SCHOTTKY BAT85 0.2A/30V	R58	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM		
D24	001-00011-70	(S) DIODE 1N4001 1A/50V	R59	030-57100-20	RES FILM AI 1M 5% 0.4W 4X1.6MM		
D25	001-00011-70	(S) DIODE 1N4001 1A/50V	R62	030-54680-20	RES FILM AI 6K8 5% 0.4W 4X1.6MM		
D26	001-00011-70	(S) DIODE 1N4001 1A/50V	R63	030-52330-20	RES FILM AI 33E 5% 0.4W 4X1.6MM		
D27	001-00011-70	(S) DIODE 1N4001 1A/50V	R64	030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM		
D30	001-00011-70	(S) DIODE 1N4001 1A/50V	R65	030-54150-20	RES FILM AI 1K5 5% 0.4W 4X1.6MM		
D31	001-00015-19	(S) DIODE ZENER 5V6 0.4W 2% BZX79/B5V6	R66	030-54150-20	RES FILM AI 1K5 5% 0.4W 4X1.6MM		
D32	008-00014-74	(S) LED HLMP5030 RED RT ANGLE PCB MTG	R67	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM		
D36	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	R70	030-53270-20	RES FILM AI 270E 5% 0.4W 4X1.6MM		
D37	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	R71	030-54330-20	RES FILM AI 3K3 5% 0.4W 4X1.6MM		
D41	001-50012-00	(S) DIODE AI 1N4148 SI GEN PURPOSE	R72	030-52100-20	RES FILM AI 10E 5% 0.4W 4X1.6MM		
D43	001-00011-45	(S) DIODE DUAL 30A/90V 30CQ90	R73	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM		
*D46	001-00012-92	(S) DIODE 1N6276A 16V O/VOLT SUPPRESSOR	R74	030-54470-20	RES FILM AI 4K7 5% 0.4W 4X1.6MM		
*F1	265-00010-24	FUSE 8.0A 250V SLOW BLOW 5X20	R75	030-54470-20	RES FILM AI 4K7 5% 0.4W 4X1.6MM		
FC1	340-00010-07	FUSE CLIP PCB MTG 5MM FUSE	R79A	032-32100-01	RES M/F PWR 10E 2.5W 17X5MM		
FC2	340-00010-07	FUSE CLIP PCB MTG 5MM FUSE	R79B	032-32100-01	RES M/F PWR 10E 2.5W 17X5MM		
IC1	002-00012-40	(S) IC 358 DUAL OP AMP	R80A	030-52100-20	RES FILM AI 10E 5% 0.4W 4X1.6MM		
IC2	002-00010-81	(S) IC 7815 +15V 1AMP TO -220 3PIN	R80B	030-54180-20	RES FILM AI 1K8 5% 0.4W 4X1.6MM		
IC3	002-00012-40	(S) IC 358 DUAL OP AMP	*R81	032-33120-01	RES M/F PWR 120E 5% 2.5W 17X5MM		
IC4	002-00016-61	(S) IC 3525A SMPS CTRL	*R82	032-33120-01	RES M/F PWR 120E 5% 2.5W 17X5MM		
IC5	002-00010-75	(S) IC TSC426 DRIVER INVERTING MOSFET 8PIN	R83	030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM		
IC6	002-00010-75	(S) IC TSC426 DRIVER INVERTING MOSFET 8PIN	R84	030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM		
IC7	002-00020-58	(S) IC CNX62A OPTOCOUPLER 250VAC	R85	030-08100-31	RES M/F 10M 3.5KV VR37 10*4MM		
IC8	002-00014-15	(S) IC TL431 SHUNT REG TO-92	R86	030-55470-20	RES FILM AI 47K 5% 0.4W 4X1.6MM		
L1	065-00010-20	BEAD FERRITE BALUN 4B1 PHILIPS	R87	030-53100-20	RES FILM AI 100E 5% 0.4W 4X1.6MM		
L2	056-00010-36	CHOKE FLTR 0.5MH COMMON MODE	R88	030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM		
L3	056-00021-20	IND FXD 2MH 5AMP TOROIDAL	R89	030-55470-20	RES FILM AI 47K 5% 0.4W 4X1.6MM		
L4	065-00010-11	BEAD FERRITE 4S3 3**14MM RED	R90	030-55470-20	RES FILM AI 1K 5% 0.4W 4X1.6MM		
L5	065-00010-11	BEAD FERRITE 4S3 3**14MM RED	R91	030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM		
L6	065-00010-20	BEAD FERRITE BALUN 4B1 PHILIPS	R92	042-03470-06	RES PRESET 470E CARBON 6MM FLAT		
L7	065-00010-11	BEAD FERRITE 4S3 3**14MM RED	R93	030-53910-20	RES FILM AI 910E 5% 0.4W 4X1.6MM		
L8	065-00010-11	BEAD FERRITE 4S3 3**14MM RED	R94	030-54120-20	RES FILM AI 1K2 5% 0.4W 4X1.6MM		
			R95	030-55680-20	RES FILM AI 68K 5% 0.4W 4X1.6MM		
			R96	030-54680-20	RES FILM AI 6K8 5% 0.4W 4X1.6MM		
			R98	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM		
			R99	030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM		
Note: Fit L4 & L5 On Leads Of C20 Fit L7 & L8 On Leads Of C51				RLY1	237-00010-30	RELAY 12V COIL 240V 10A SPDT	
PL-2	240-00020-72	HEADER 2 WAY PCB MTG ULTREX	SW1	233-00010-07	SWITCH DPDT 115/230V 6PIN		
			SW2	232-00020-28	PUSH SWITCH PCB MTG		
*Q1	000-00012-61	(S) XSTR MTH7N50 N CHAN PWR MOS 7A 500V	SK-3	240-00010-23	PLUG 3 PIN 10AMP 250V PCB MTG		
*Q2	000-00012-61	(S) XSTR MTH7N50 N CHAN PWR MOS 7A 500V	SK-4	240-04030-06	TRMLN BLOCK 1WAY PC MT PHOENIX		
Q3	000-50011-30	(S) XSTR AI BC557B PNP TO-92 AF S/SIG	SK-5	240-04030-06	TRMLN BLOCK 1WAY PC MT PHOENIX		
Q4	000-50011-10	(S) XSTR AI BC547B NPN TO-92 AF S/SIG	SK-6	240-04030-07	TERML BLK PCB MTG 1WAY FRT 2.5H/SA10		
Q6	000-00010-66	(S) XSTR BC337 NPN AF PWR TO92	SK-7	240-04030-07	TERML BLK PCB MTG 1WAY FRT 2.5H/SA10		
Q7	000-50011-30	(S) XSTR AI BC557B PNP TO-92 AF S/SIG	SK-8	240-04030-07	TERML BLK PCB MTG 1WAY FRT 2.5H/SA10		
Q9	000-00010-66	(S) XSTR BC337 NPN AF PWR TO92	T1	053-00010-58	XFMR T4073 T807/808 SWITCHING		
R1	030-08100-31	RES M/F 10M 3.5KV VR37 10*4MM	T2	053-00010-59	XFMR T4074 T807/808 CURRENT SENSE		
R2	049-00275-40	VARISTOR 275V AC 140JOULES 20MM DIA.	T3	053-01060-02	XFMR T4075 T807/808 MOSFET DRIVE		
R3	035-02100-93	RES WIRE WOUND 5W 19X8MM	T4	053-00010-63	XFMR T4079 MAINS 5VA 18V		
R4	032-35470-00	RES M/F PWR 47K 5% 1W 12X4.5MM	*T5	056-00010-49	CHOKE T4080 T808 DIFFNL MODE ETD39		
R5	030-56270-20	RES FILM AI 270K 5% 0.4W 4X1.6MM	T6	056-00010-38	CHOKE T4071 T807-808 DIFFNL MODE		
R6	030-56390-20	RES FILM AI 390K 5% 0.4W 4X1.6MM	TC1	239-00010-06	SWITCH THERMAL PEPI 100C BARE TERML.C/W SLEEVE		
R7	032-35470-00	RES M/F PWR 47K 5% 1W 12X4.5MM					
R8	030-55680-20	RES FILM AI 68K 5% 0.4W 4X1.6MM					
R9	030-55470-20	RES FILM AI 47K 5% 0.4W 4X1.6MM					
R11	032-33100-02	RES M/F PWR 100E 5% 6W 33X9MM					
*R12	030-53100-20	RES FILM AI 100E 5% 0.4W 4X1.6MM					
R13A	030-52680-20	RES FILM AI 68E 5% 0.4W 4X1.6MM					
R13B	030-54150-20	RES FILM AI 1K5 5% 0.4W 4X1.6MM					
R14	030-54150-20	RES FILM AI 1K5 5% 0.4W 4X1.6MM					
*R17	030-52100-20	RES FILM AI 10E 5% 0.4W 4X1.6MM					
R18	030-54120-20	RES FILM AI 1K2 5% 0.4W 4X1.6MM					
*R19	030-52100-20	RES FILM AI 10E 5% 0.4W 4X1.6MM					
R20	030-54120-20	RES FILM AI 1K2 5% 0.4W 4X1.6MM					
R24	030-54120-20	RES FILM AI 1K2 5% 0.4W 4X1.6MM					
RV25	042-03470-06	RES PRESET 470E CARBON 6MM FLAT					
R26	030-53680-20	RES FILM AI 680E 5% 0.4W 4X1.6MM					
R27	030-54180-20	RES FILM AI 1K8 5% 0.4W 4X1.6MM					
R28	030-53820-20	RES FILM AI 820E 5% 0.4W 4X1.6MM					
R29	030-54270-20	RES FILM AI 2K7 5% 0.4W 4X1.6MM					
R30	030-55100-20	RES FILM AI 10E 5% 0.4W 4X1.6MM					
R32	030-56100-20	RES FILM AI 100K 5% 0.4W 4X1.6MM					
R33	030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM					
R34	030-55100-20	RES FILM AI 10E 5% 0.4W 4X1.6MM					
R35	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM					
R36	030-55150-20	RES FILM AI 15K 5% 0.4W 4X1.6MM					
R37	030-57100-20	RES FILM AI 1M 5% 0.4W 4X1.6MM					
R38	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM					
R41	030-54680-20	RES FILM AI 6K8 5% 0.4W 4X1.6MM					
R42	030-54220-20	RES FILM AI 2K2 5% 0.4W 4X1.6MM					
R43	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM					
R44	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM					
R46	030-56100-20	RES FILM AI 100K 5% 0.4W 4X1.6MM					
R47	030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM					
R49	049-00140-10	VARISTOR 140VRMS 180VDC 42 JOULES					
R50	030-54220-20	RES FILM AI 2K2 5% 0.4W 4X1.6MM					
R51	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM					
R52	030-56180-20	RES FILM AI 180K 5% 0.4W 4X1.6MM					

T808 Mechanical & Miscellaneous Parts (220-01183-03)

IPN	Legend	Description	IPN	Legend	Description
200-00010-35		WIRE T/C 1.5MM/1.4MM For L1 & L6. 35mm each	352-00010-08	15	NUT M3 COLD FORM HEX ST BZ D43 x1, Mains Socket x2, IC2 x1, Fan X4, Mounting Kit x2 (in bag)
201-00051-15		WIRE APPLC 1MM ² GREEN HI TEMP PVC85 For Earth Lead	352-00010-29	16	NUT M4 NYLOC HEX Handle x2
201-00060-09		WIRE REMIT 0.8MM ² PVC WHITE For Cut Out Switch on T1	353-00010-10		WASHER M3 FLAT 7MM*0.6MM ST BZ Mounting Kit x2 (in bag)
209-00010-26		TAPE COPPER 19MM * 0.08MM SCOTCH 1181 For taping switch to T1	353-00010-12	17	WASHER M3 SPRING BZ OR Z/C D43 x1, Mains Socket x2, IC2 x1, Fan x4
220-01183-03	1	PCB T807/T808 SMPS 2 OUNCE COPPER	356-00020-06		RECEPTEL 6.3MM QUICK CONN FLARED INS For Earth Lead
240-02010-22		SKT MAINS 3PIN FLEX 2M/10A	356-00020-07		RECEPTEL M3.5QUICK CONN M3.5 OPEN END For Earth Lead
*240-04020-72		SOCKET HOUSING 2 WAY MTG ULTREX To connect fan to PL-2	356-00020-21		TAB 6.3MM RT ANGLE SPADE CAR QCK CONN PCB Mounted Earth Connector
*240-04020-76		SKT RECEPTECLES WIRE CRIMP ULTREX To connect fan to PL-2	362-00010-13	18	BUSH INSULATING 1.1MM TOP HAT D43 Mounting x1
240-06010-27		BLANKING PLATE 2.5MM GREEN Fitted to SK-8	362-01024-00	19	INSULATOR 54*30 AS PER DRWG A4M2431 Q1/Q2 x1, D43 x1
*258-00010-04	22	FAN 12V TUBEAXIAL 40x40x20 MM Mount on rear panel	362-01052-00	20	XSTR CLAMPING BRKT T807/808 A4M2407 Bracing bracket for Q1 & Q2 x1
303-23128-01	2	COVR SIDE A2M2403/2 T807/808 COMP SCRNN	365-00011-54		LABEL WHITE RW 1556/2 90X24MM SPEC AD For outside of box
306-01010-00	3	FERRULE A4M948 HANDLE FXD EQUIP Place on handle x2	365-00013-59		LABEL T807/808 HI VOLT WARNING A4A651
307-02029-00		GUIDE REAR T807/808 A3M2409 Packed in box x2	365-00100-05		LABEL BLANK 50X9MM S/A METLSD POLYES Mounting Kit x1 (in bag) NB/ Label is to be placed over top of screened version on panel if power supply is to be 115 Volts
308-01007-00	4	HANDLE A4M949 FXD EQUIP Front Panel	365-01391-01		LABEL BLNK 30X10.8MM TAMPERMARK VOID Ser No x1, Job No x1, Rev No x1 & Elec Insp x1
308-13088-00		HSINK CLIP ON 14 OR 16 DIP INT CCTS ICs 4, 5 & 6	399-00010-10		RUBBER BAND NO 33
308-13091-00		HSINK PCB MTG TO-220 Heatsink for IC2 mounting to PCB	399-00010-51		BAG PLASTIC 75*100MM For Mounting Kit
311-00010-39		KNOB RED PLASTIC ROUND Pushes on to SW2	400-00020-01		SLEEVING 0.7MM SIL RUBBER For Legs of R13A, R47 & R64
316-06399-00	5	PNL FRT COMPL T807 A3M2405/2	400-00020-03		SLEEVING 1MM SIL RUBBER For Legs of R3, R11, 79A, R79B, R81 & R82
316-21176-02	6	PNL REAR A3M2427/2 T807 COMPL SCRNN	400-00020-05		SLEEVING 1.5MM SIL RUBBER
318-01018-00	7	RAIL CHASSIS T807/808 A3M2404 Attached to PCB x2	400-00020-07		SLEEVING 2MM SIL RUBBER Goes over wire for L1 & L6.
319-30030-01	8	SPACER A4M1115 T807/808 Between P.C.B. & Rails x6	410-01081-00		CRTN T800 KIWI REF22860 402X192X66MM
345-00040-06	9	SCREW M3*8MM PAN POZI ST BZ SK-3 x2, Mounting Kit x2 (in bag)	410-01082-00		CRTN 10 T800 KIWI REF24417 423X410X360
345-00040-12		SCREW M3X10MM CSK POZI ST BZ Mounting Kit x6 (in bag)			
345-00040-17	10	SCREW M3*16MM CSK POZI ST BZ D43 x1			
*345-00040-19	21	SCREW M3*25MM PAN POZI ST BZ Fan x4			
345-00040-24	11	SCREW M3X20MM CSK POZI ST BZ Q1/Q2 Bracing Bracket x2			
349-00020-07	12	SCREW 4-40 X 5/16 PAN POZI TAPTITE BLACK Front x4, Rear x4, Cover x4			
349-00020-08	13	SCREW TAPTITE 4-40X3/8IN CSK POZI BZ Covers to rails x16			
349-00020-34	14	SCREW M3*12 PAN POZI TAPTITE BZ P.C.B. to rails x6			

T808 Mechanical Assembly Exploded View

***replace A4 pages B8.2.13/B8.2.14 with A3
pages B8.2.13/B8.2.14, file name 800b82b.100***

T808 Mechanical Assembly Exploded View

***replace A4 pages B8.2.13/B8.2.14 with A3
pages B8.2.13/B8.2.14, file name 800b82b.100***

T807/808 Grid Reference Index (IPN 220-01183-03)

How To Use This Grid Reference Index

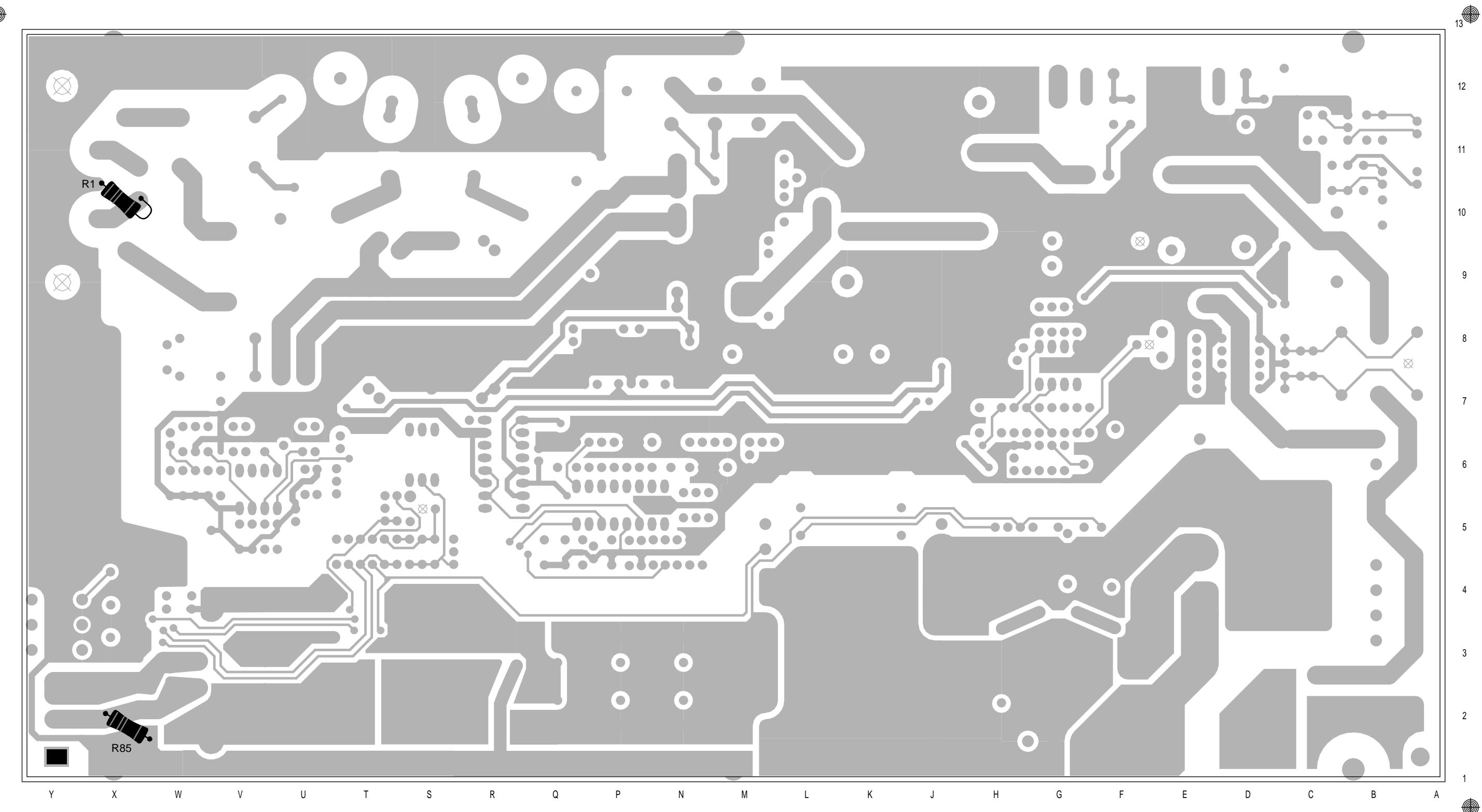
The first digit in the PCB layout reference is a "1" or "2", indicating the top or bottom side layout respectively, and the last two characters give the location of the component on that diagram.

The first digit in the circuit diagram reference is the sheet number, and the last two characters give the location of the component on that sheet.

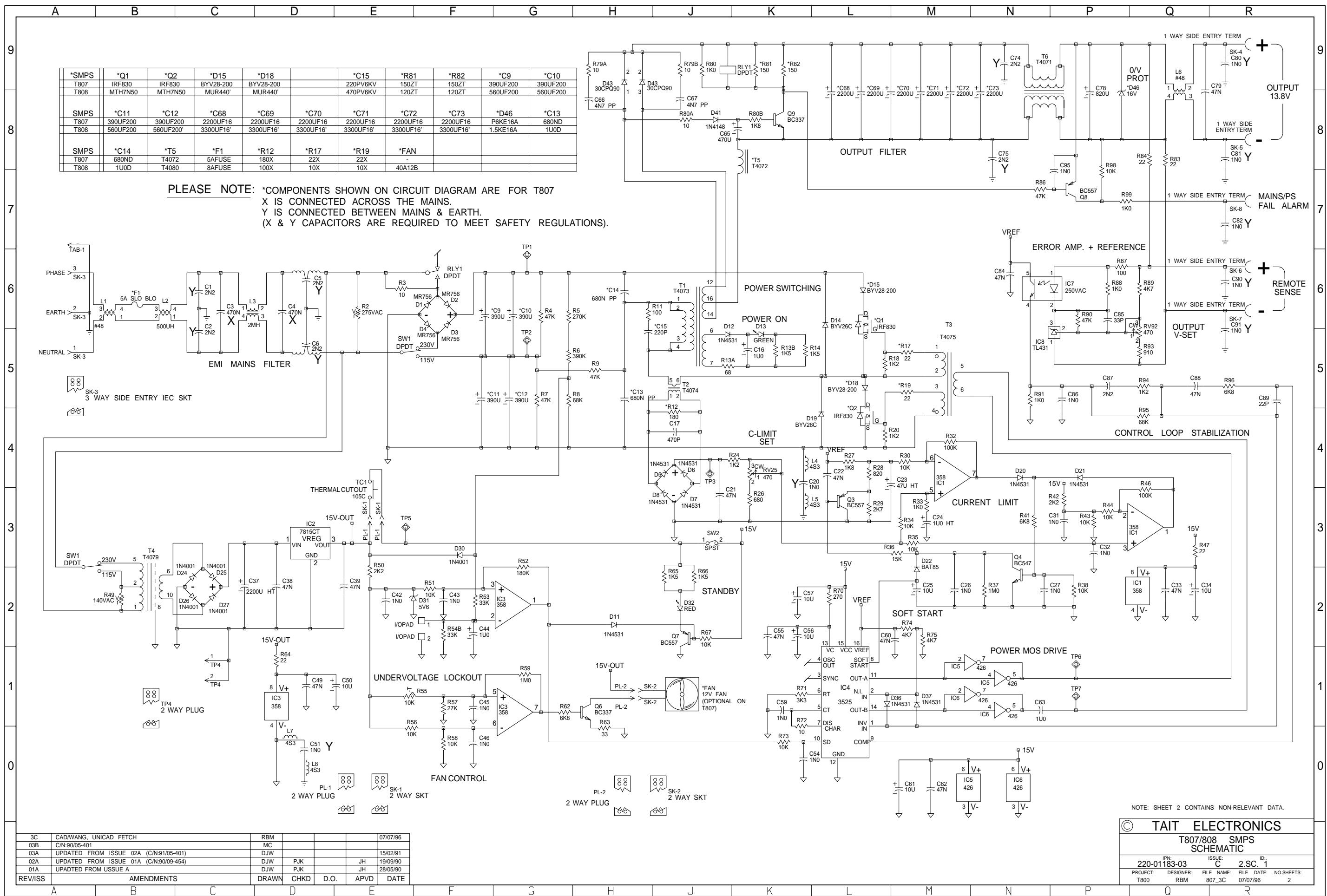
Note: There is a silk screen printing error on the Issue 03 PCB. D36 and D37 are shown the wrong way around. This Grid Reference Index and the PCB Layout show these components in the correct positions.

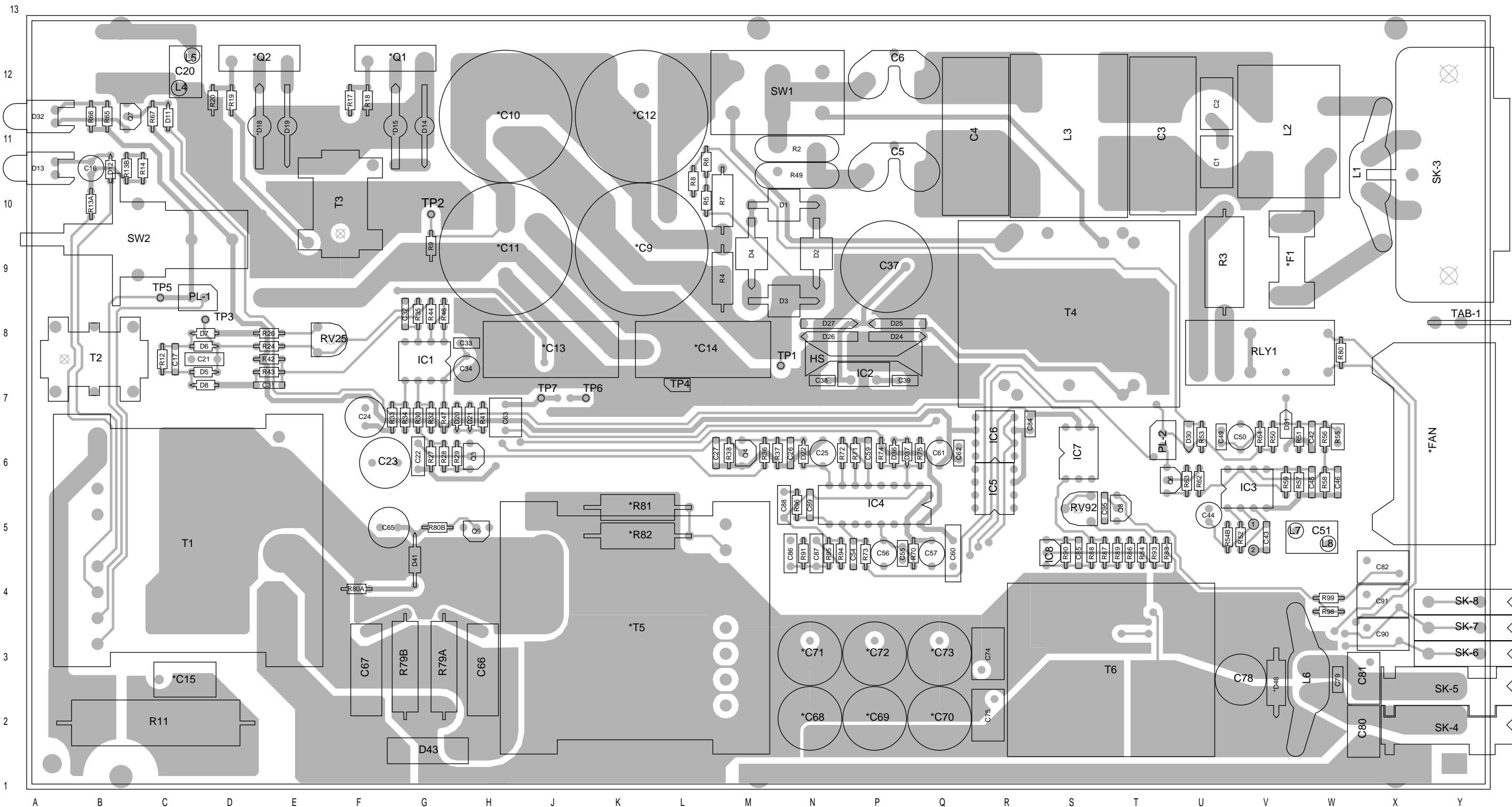
Device	PCB	Circuit									
C1	1:U11	1-C6	C74	1:R3	1-N9			1-D1	R34	1:G7	1-M3
C2	1:U12	1-C5	C75	1:R2	1-N8	IC4	1:Q6	1-L0	R35	1:G8	1-M3
C3	1:T11	1-C6	C78	1:V3	1-P8	IC5	1:R5	1-M1	R36	1:M6	1-M3
C4	1:R11	1-D6	C79	1:W3	1-Q8			1-N1	R37	1:M6	1-M2
C5	1:P10	1-D6	C80	1:X2	1-R9			1-M0	R38	1:M6	1-P2
C6	1:P12	1-D5	C81	1:X3	1-R8	IC6	1:R6	1-M1	R41	1:H7	1-N3
*C9	1:K9	1-F6	C82	1:X4	1-R7			1-N1	R42	1:E7	1-P3
*C10	1:H11	1-G6	C84	1:R7	1-N6			1-N0	R43	1:E7	1-P3
*C11	1:H9	1-F5	C85	1:S4	1-P6	IC7	1:S6	1-N6	R44	1:G8	1-Q3
*C12	1:K11	1-G5	C86	1:N4	1-P5	IC8	1:S5	1-P5	R47	1:G6	1-N0
*C13	1:J8	1-H5	C87	1:N5	1-P5	L1	1:X10	1-A6	R49	1:N10	1-B2
*C14	1:L8	1-H6	C88	1:N5	1-Q5	L2	1:V11	1-B6	R50	1:V6	1-E2
*C15	1:D3	1-H5	C89	1:N5	1-R5	L3	1:S11	1-C6	R51	1:W7	1-F2
C16	1:B11	1-K5	C90	1:X3	1-R6	L4	1:C12	1-K4	R52	1:V5	1-G3
C17	1:C8	1-J4	C91	1:X4	1-R5	L5	1:C12	1-K3	R53	1:U7	1-F2
C20	1:C12	1-K4	C95	1:T5	1-P7	L6	1:W3	1-Q9	R54B	1:U5	1-F2
C21	1:D8	1-J3	D1	1:N10	1-F6	L7	1:W5	1-D0	R55	1:W6	1-E1
C22	1:G6	1-L4	D2	1:N9	1-F6	L8	1:W5	1-D0	R56	1:W6	1-F0
C23	1:F6	1-M4	D3	1:N8	1-F6	PL-1	1:D9	1-E0	R57	1:W6	1-F1
C24	1:F7	1-M3	D4	1:M9	1-F6			1-E3	R58	1:W6	1-F0
C25	1:N6	1-M2	D5	1:D7	1-J4	PL-2	1:T6	1-H0	R59	1:V5	1-G1
C26	1:N6	1-M2	D6	1:D8	1-J4	*Q1	1:G12	1-L6	R61	1:G8	1-Q3
C27	1:L6	1-N2	D7	1:C8	1-J3	*Q2	1:E12	1-L4	R62	1:U6	1-G1
C31	1:E8	1-P3	D8	1:C7	1-J3	Q3	1:H6	1-L3	R63	1:U6	1-H0
C32	1:G8	1-P3	D11	1:C12	1-H2	Q4	1:M6	1-N2	R64	1:V6	1-D1
C33	1:H8	1-Q2	D12	1:B11	1-J5	Q6	1:U6	1-H1	R65	1:B11	1-J2
C34	1:H8	1-Q2	D13	1:A11	1-K5	Q7	1:B11	1-J2	R66	1:B11	1-J2
C37	1:P9	1-C2	D14	1:G11	1-L6	Q8	1:T5	1-P7	R67	1:C11	1-J2
C38	1:N7	1-D2	*D15	1:G12	1-L6	Q9	1:H5	1-K8	R70	1:P5	1-L2
C39	1:P7	1-E2	*D18	1:E12	1-L5	R1	2:X10		R71	1:P6	1-K1
C42	1:W7	1-E2	D19	1:E11	1-L4	R2	1:N11	1-E6	R72	1:P6	1-K1
C43	1:V5	1-F2	D20	1:H7	1-N4	R3	1:U10	1-E6	R73	1:P4	1-K0
C44	1:U5	1-F2	D21	1:H7	1-P4	R4	1:M8	1-G6	R74	1:P6	1-M2
C45	1:W6	1-F1	D22	1:N6	1-M3	R5	1:L10	1-G6	R75	1:Q6	1-M2
C46	1:W6	1-F0	D24	1:Q8	1-C2	R6	1:L10	1-G5	R79A	1:G2	1-H9
C49	1:U6	1-D1	D25	1:P8	1-C2	R7	1:M10	1-G5	R79B	1:G2	1-J9
C50	1:V6	1-E1	D26	1:N8	1-C2	R8	1:L11	1-G5	R80	1:W8	1-J9
C51	1:W5	1-D0	D27	1:P8	1-C2	R9	1:G10	1-H5	R80A	1:F4	1-J8
C54	1:P5	1-K0	D30	1:U7	1-F3	R11	1:D2	1-J6	R80B	1:G5	1-K8
C55	1:Q5	1-K2	D31	1:V7	1-F2	*R12	1:C7	1-J4	*R81	1:K5	1-K9
C56	1:P4	1-K2	D32	1:A11	1-J2	R13A	1:B10	1-J5	*R82	1:K5	1-K9
C57	1:Q5	1-K2	D36	1:P6	1-L1	R13B	1:B11	1-K5	R83	1:U5	1-Q8
C59	1:P6	1-K1	D37	1:Q6	1-M1	R14	1:C11	1-K5	R84	1:T5	1-Q8
C60	1:Q5	1-M2	D41	1:G4	1-J8	*R17	1:F12	1-M5	R85	2:X2	
C61	1:Q6	1-K0	D43	1:G2	1-H9	R18	1:F12	1-L5	R86	1:T4	1-N7
C62	1:Q6	1-K0			1-H9	*R19	1:D12	1-M5	R87	1:T4	1-P6
C63	1:H7	1-N1	*D46	1:V3:	1-P8	R20	1:D12	1-M4	R88	1:S5	1-P6
C65	1:G5	1-K8	*FAN	1:Z8	1-J1	R24	1:D8	1-K4	R89	1:T4	1-Q6
C66	1:H3	1-H8	*F1	1:W10	1-B6	RV25	1:F8	1-K4	R90	1:S4	1-P6
C67	1:F3	1-J8	HS	1:P7		R26	1:E8	1-K3	R91	1:N4	1-N5
*C68	1:N2	1-L8	IC1	1:G8	1-M4	R27	1:G6	1-L4	RV92	1:S5	1-Q5
*C69	1:P2	1-L8			1-Q3	R28	1:G6	1-L4	R93	1:T5	1-Q5
*C70	1:Q2	1-M8			1-Q2	R29	1:H6	1-L3	R94	1:P5	1-Q5
*C71	1:N3	1-M8	IC2	1:P7	1-D3	R30	1:G7	1-M4	R95	1:N5	1-Q4
*C72	1:P3	1-M8	IC3	1:U5	1-G2	R32	1:G6	1-M4	R96	1:N5	1-R5
*C73	1:Q3	1-N8			1-G0	R33	1:G7	1-M3	R98	1:W4	1-P7

Device	PCB	Circuit	Device	PCB	Circuit	Device	PCB	Circuit	Device	PCB	Circuit
R99	1:W4	1-P7									
RLY1	1:V8	1-J9									
		1-F6									
SW1	1:N12	1-E5									
		1-A3									
SW2	1:C9	1-J3									
SK-1		1-E0									
		1-E3									
SK-2		1-H0									
SK-3	1:X10	1-A4									
SK-4	1:X2	1-R9									
SK-5	1:X3	1-R8									
SK-6	1:Y3	1-R6									
SK-7	1:Y3	1-R6									
SK-8	1:Y4	1-R7									
T1	1:C5	1-J6									
T2	1:B8	1-J5									
T3	1:F10	1-M4									
T4	1:S8	1-B2									
*T5	1:K3	1-K8									
T6	1:T3	1-P8									
TAB-1	1:Y8	1-A7									
TC1		1-E3									
TP1	1:N7	1-G6									
TP2	1:G10	1-G5									
TP3	1:D8	1-J4									
TP4	1:L7	1-B0									
		1-C1									
TP5	1:C9	1-E3									
TP6	1:K7	1-P1									
TP7	1:J7	1-P1									



T807/808 PCB Layout
Bottom Side
220-01183-03





T807/808 PCB Layout
Top Side
220-01183-03

T807/808 Noise Modulator Parts List (IPN 220-01268-00)

How To Use This Parts List

The components listed in this parts list are divided into two main types: those with a circuit reference (e.g. C2, D1, R121, etc) and those without (miscellaneous and mechanical).

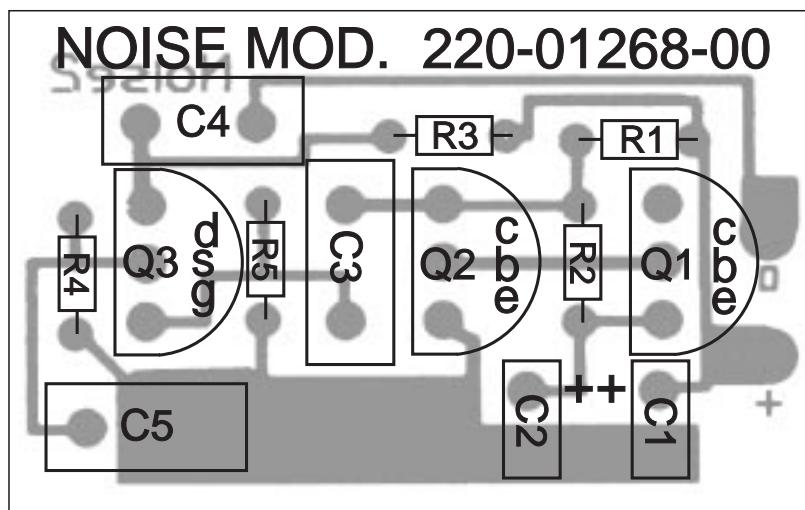
Those with a circuit reference are grouped by component type in numerical order. Each component entry comprises three or four columns: the circuit reference, variant number (if applicable), IPN and description. A number in the variant column indicates that this component is fitted only to that variant.

The miscellaneous and mechanical section lists the variant and common parts in IPN order.

Parts List Amendments

There were no amendments to the parts list at the time of publication.

Ref	Var	IPN	Description	Ref	Var	IPN	Description
C1	025-08100-02		CAP TANT BEAD 10M 10% 16V				
C2	025-08100-02		CAP TANT BEAD 10M 10% 16V				
C3	022-06100-01		CAP MYLAR 100N10% 50V				
C4	011-52220-01		CAP CER AI 22P5% N15050/63V				
C5	022-06100-01		CAP MYLAR 100N10% 50V				
Q1	000-50011-10	(S)	XSTR AI BC547B NPNT0-92 AF S/SIG				
Q2	000-50011-10	(S)	XSTR AI BC547B NPNT0-92 AF S/SIG				
Q3	000-00033-10	(S)	XSTR J310 JFET TO-92 UHF 2.5MM L/S				
R1	030-55560-20		RES FILM AI 56K 5% 0.4W 4X1.6MM				
R2	030-55560-20		RES FILM AI 56K 5% 0.4W 4X1.6MM				
R3	030-55100-20		RES FILM AI 10K 5% 0.4W 4X1.6MM				
R4	030-54330-20		RES FILM AI 3K3 5% 0.4W 4X1.6MM				
R5	030-57100-20		RES FILM AI 1M5% 0.4W4X1.6MM				
	200-00010-04		WIRE T/C 0.7MM (2 x 30mm lengths)				
	201-00060-04		WIRE REMIT 0.8MM2 PVC YELLOW				
	201-00060-09		WIRE REMIT 0.8MM2 PVC WHITE				
	220-01268-00		PCB T807/808 NOISE MODULATOR				
	369-00020-36		TAPE VINYL FOAM 2 SIDES/A 25.4*3MM 3M4408				



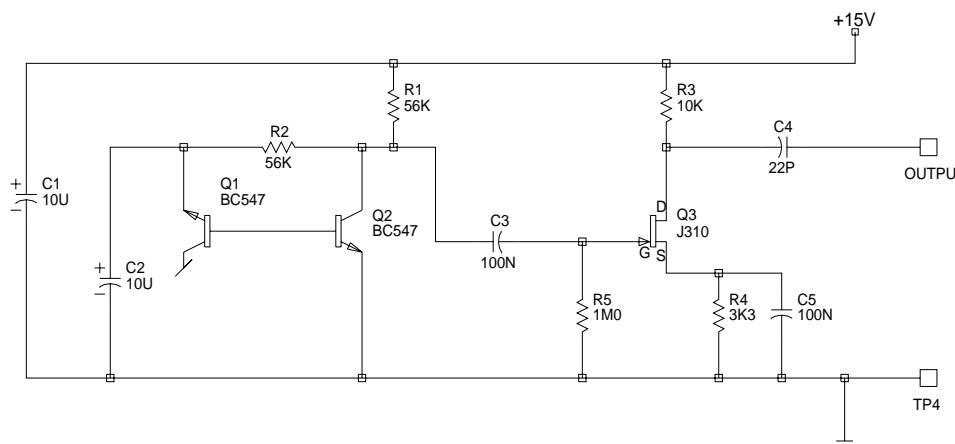
T807/808 Noise Modulator PCB (IPN 220-01268-00) - Top Side Encoding Overlaid On Bottom Side Copper

9	8	7	6	5	4	3	2	1	
A	B	C	D	E	F	G	H	J	K
9	8	7	6	5	4	3	2	1	0

+15V

OUTPUT

TP4



© TAIT ELECTRONICS
T807 NOISE MODULATOR
CIRCUIT DIAGRAM

IPN:	220-01268-00	ISSUE:	B	ID:	1
30/09/92					0
PROJECT: T807	DESIGNER: RBM	FILE NAME: 807NM_0B	FILE DATE: 29/07/96	NO. SHEETS: 1	

0B	RE-DRAWN IN UNICAD	RBM			29/07/96				
0A	ORIGINAL	MAJ			30/09/92				
AMENDMENTS									
REV/ISS		DRAWN	CHKD	D.O.	APVD				
					DATE				
A	B	C	D	E	F	G	H	J	K
1	2	3	4	5	6	7	8	9	0

T807 Parts List (IPN 220-01183-05)

How To Use This Parts List

The components listed in this parts list are divided into two main types: those with a circuit reference (e.g. C2, D1, R121, etc) and those without (miscellaneous and mechanical).

Those with a circuit reference are grouped by component type in numerical order. Each component entry comprises three or four columns: the circuit reference, variant number (if applicable), IPN and description. A number in the variant column indicates that this component is fitted only to that variant.

The miscellaneous and mechanical section lists the parts in IPN order and where possible the legend indicates their position on the exploded view.

Parts List Amendments

C1 & C2	Changed from 2.2n (010-04220-09) to 4.7n to meet European Type Approval (95/09-7077).
C3 & C4	Changed from 470n (022-06470-04) to 680n to meet European Type Approval (95/09-7077).
C5 & C6	Changed from 2.2n (012-04220-06) to 4.7n to meet European Type Approval (95/09-7077).
C5A & C6A	4.7n added in parallel with C5 & C6 respectively to meet European Type Approval (95/09-7077).
L1 & L1A	Added in place of L1 (065-00010-20) to meet European Type Approval (95/09-7077).
C19	10n (022-55100-10) deleted from circuit to increase stability of short circuit test (95/08-7024).
C100	10n added to underside of PCB to increase stability of short circuit test (95/08-7024).
C101	100p added to underside of PCB to increase stability of short circuit test (95/08-7024).
PL-2	Deleted from Parts List. Only fitted to T808-10 (95/11-7106).

Important mechanical assembly changes to this issue are as follows:

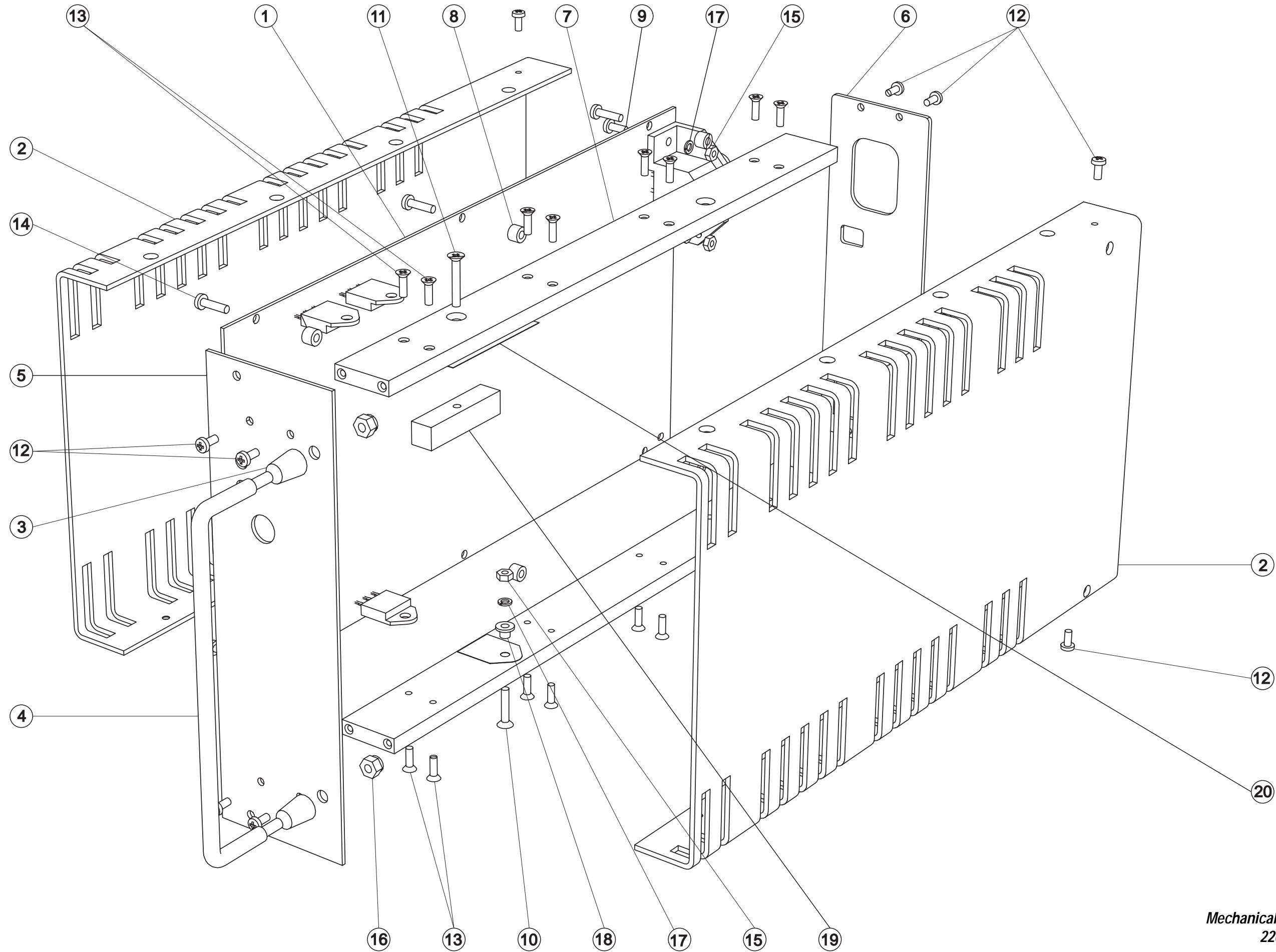
Rear Panel Changed from 316-21177-02 to -03. Change temperature rating from $T_a=60^\circ\text{C}$ to $T_a=40^\circ\text{C}$ (96/05-7070).

Ref	Var	IPN	Description	Ref	Var	IPN	Description
*C1	010-04470-09	CAP CERAMIC 4N7 +20% 250VAC APPROVED		C57	025-08100-04	(L) CAP 10M 35V 10% TANT 2.5MM L/S	
*C2	010-04470-09	CAP CERAMIC 4N7 +20% 250VAC APPROVED		C59	011-54100-01	CAP CER AI 1N 10% T/C B 63V	
*C3	022-06680-04	CAP MYLAR 680N + 20% 250VAC APPROVED		C60	017-15470-01	CAP CER SURFACE BARRIER 47N 20% 50V	
*C4	022-06680-04	CAP MYLAR 680N + 20% 250VAC APPROVED		C61	025-08100-04	(L) CAP 10M 35V 10% TANT 2.5MM L/S	
*C5	010-04470-09	CAP CERAMIC 4N7 +20% 250VAC APPROVED		C62	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R	
*C5A	010-04470-09	CAP CERAMIC 4N7 +20% 250VAC APPROVED		C63	022-57100-02	CAP MYLAR AI 1M 20% 50V POTTED	
*C6	010-04470-09	CAP CERAMIC 4N7 +20% 250VAC APPROVED		C65	020-09470-07	CAP 470M 16V 20% ELEC VERT 8'20 3.5MM L/S LO-ESR	
*C6A	010-04470-09	CAP CERAMIC 4N7 +20% 250VAC APPROVED		C66	024-14470-01	CAP METAL POLYPR RADL 4N7 10% 400VAC	
*C9	021-09390-00	CAP 390UF ELECT 200V 105D 25DIA40 10MML		C67	024-14470-01	CAP METAL POLYPR RADL 4N7 10% 400VAC	
*C10	021-09390-00	CAP 390UF ELECT 200V 105D 25DIA40 10MML		*C68	020-19220-02	CAP ELECT RAD 2200M 16V 12.5X30MM LO ESR	
*C11	021-09390-00	CAP 390UF ELECT 200V 105D 25DIA40 10MML		*C69	020-19220-02	CAP ELECT RAD 2200M 16V 12.5X30MM LO ESR	
*C12	021-09390-00	CAP 390UF ELECT 200V 105D 25DIA40 10MML		*C70	020-19220-02	CAP ELECT RAD 2200M 16V 12.5X30MM LO ESR	
*C13	024-06680-08	CAP POLYPR AXIAL 680N 20% 250VDC		*C71	020-19220-02	CAP ELECT RAD 2200M 16V 12.5X30MM LO ESR	
*C14	024-06680-08	CAP POLYPR AXIAL 680N 20% 250VDC		*C72	020-19220-02	CAP ELECT RAD 2200M 16V 12.5X30MM LO ESR	
*C15	010-03220-03	CAP CER 220P 10% T/C B 6KV		*C73	020-19220-02	CAP ELECT RAD 2200M 16V 12.5X30MM LO ESR	
C16	025-07100-01	CAP TANT BEAD 1M 35V		C74	010-04220-09	CAP CER 2N2 10% 250VAC APPROVED	
C17	011-53470-02	CAP CER AI 470P 10% T/C B 63V		C75	010-04220-09	CAP CER 2N2 10% 250VAC APPROVED	
C18	011-03680-01	CAP CER 680P 10% N1K5 50/63V		C78	020-09820-01	CAP 820M 16V ELECT 10X25MM	
C20	010-04100-04	CAP CER AI 1N 10% T/C B 400V		C79	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R	
C21	022-55470-10	CAP MYLAR AI 47N 5% 63V POTTED		C80	010-04100-04	CAP CER 1N 10% T/C B 400V	
C22	022-55470-10	CAP MYLAR AI 47N 5% 63V POTTED		C81	010-04100-04	CAP CER 1N 10% T/C B 400V	
C23	020-08470-07	CAP ELECT RADL 47M 16V 8X11.5MM HI TEMP		C82	010-04100-04	CAP CER 1N 10% T/C B 400V	
C24	020-07100-04	CAP ELECT RADL 1M 63V 8X12MM HI TEMP		C84	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R	
C25	025-08100-04	(L) CAP 10M 35V 10% TANT 2.5MM L/S		C85	011-52330-01	CAP CER AI 33P 5% N150 50/63V	
C26	011-54100-01	CAP CER AI 1N 10% T/C B 63V		C86	022-54100-10	CAP MYLAR AI 1N 5% 63V POTTED	
C27	011-54100-01	CAP CER AI 1N 10% T/C B 63V		C87	022-54220-10	CAP MYLAR AI 2N2 5% 63V POTTED	
C31	011-54100-01	CAP CER AI 1N 10% T/C B 63V		C88	022-55470-10	CAP MYLAR AI 47N 5% 63V POTTED	
C32	011-54100-01	CAP CER AI 1N 10% T/C B 63V		C89	011-52220-01	CAP CER AI 22P 5% N150 50/63V	
C33	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R		C90	010-04100-04	CAP CER 1N 10% T/C B 400V	
C34	025-08100-04	(L) CAP 10M 35V 10% TANT 2.5MM L/S		C91	010-04100-04	CAP CER 1N 10% T/C B 400V	
C35	011-54100-01	CAP CER AI 1N 10% T/C B 63V		C95	011-54100-01	CAP CER AI 1N 10% T/C B 63V	
C37	020-19220-04	CAP 2200M ELEC 35V 16X35 L ESR		C96	022-56100-10	CAP MYLAR AI 100N 5% 63V POTTED	
C38	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R		C98	025-08100-04	(L) CAP 10M 35V 10% TANT 2.5MM L/S	
C39	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R		C99	011-52220-01	CAP CER AI 22P 5% N150 50/63V	
C42	011-54100-01	CAP CER AI 1N 10% T/C B 63V		C100	019-55100-01	CAP MONOLITHIC AI 10N 5% COG 50V	
C43	011-54100-01	CAP CER AI 1N 10% T/C B 63V		C101	011-03100-06	CAP CER 100P 5% N750 50/63V	
C44	025-07100-01	CAP TANT BEAD 1M 35V		D1	001-00012-30	(S) DIODE 6A6 MR 756 BY214-600 6A/600V	
C45	011-54100-01	CAP CER AI 1N 10% T/C B 63V		D2	001-00012-30	(S) DIODE 6A6 MR 756 BY214-600 6A/600V	
C46	011-54100-01	CAP CER AI 1N 10% T/C B 63V		D3	001-00012-30	(S) DIODE 6A6 MR 756 BY214-600 6A/600V	
C49	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R		D4	001-00012-30	(S) DIODE 6A6 MR 756 BY214-600 6A/600V	
C50	025-08100-04	(L) CAP 10M 35V 10% TANT 2.5MM L/S		D5	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	
C51	010-04100-04	CAP CER 1N 10% T/C B 400V		D6	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	
C54	011-54100-01	CAP CER AI 1N 10% T/C B 63V		D7	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	
C55	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R					
C56	025-08100-04	(L) CAP 10M 35V 10% TANT 2.5MM L/S					

Ref	Var	IPN	Description	Ref	Var	IPN	Description
D8	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	R39	030-54390-20	RES FILM AI 3K9 5% 0.4W 4X1.6MM		
D11	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	R40	030-54820-20	RES FILM AI 8K2 5% 0.4W 4X1.6MM		
D12	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	R41	030-54680-20	RES FILM AI 6K8 5% 0.4W 4X1.6MM		
D13	008-00014-73	(S) LED HLMP5030 GREEN RT ANGLE PCB MTG	R43	030-55470-20	RES FILM AI 47K 5% 0.4W 4X1.6MM		
D14	001-00012-23	(S) DIODE BYV26C 1A/400V FAST SWITCH	R44	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM		
*D15	001-00012-27	(S) DIODE BYV28-200 3.5A/200V FAST SWITCH	R45	030-56100-20	RES FILM AI 100K 5% 0.4W 4X1.6MM		
*D18	001-00012-27	(S) DIODE BYV28-200 3.5A/200V FAST SWITCH	R46	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM		
D19	001-00012-23	(S) DIODE BYV26C 1A/400V FAST SWITCH	R47	030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM		
D20	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	R48	030-55150-20	RES FILM AI 15K 5% 0.4W 4X1.6MM		
D21	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	R49	049-00140-10	VARISTOR 140VRMS 180VDC 42 JOULES		
D22	001-00013-40	(S) DIODE SCHOTTKY BAT85 0.2A/30V	R50	030-54220-20	RES FILM AI 2K2 5% 0.4W 4X1.6MM		
D23	008-00014-74	(S) LED HLMP5030 RED RT ANGLE PCB MTG	R51	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM		
D24	001-00011-70	(S) DIODE IN4001 1A/50V	R52	030-56180-20	RES FILM AI 180K 5% 0.4W 4X1.6MM		
D25	001-00011-70	(S) DIODE IN4001 1A/50V	R53	030-55330-20	RES FILM AI 33K 5% 0.4W 4X1.6MM		
D26	001-00011-70	(S) DIODE IN4001 1A/50V	R54B	030-55330-20	RES FILM AI 33K 5% 0.4W 4X1.6MM		
D27	001-00011-70	(S) DIODE IN4001 1A/50V	R55	045-05100-01	RES NTC 10K 5% 5MM DISC		
D30	001-00011-70	(S) DIODE IN4001 1A/50V	R56	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM		
D31	001-00015-19	(S) DIODE ZENER 5V6 0.4W 2% BZX79/B5V6	R57	030-55270-20	RES FILM AI 27K 5% 0.4W 4X1.6MM		
D32	008-00014-74	(S) LED HLMP5030 RED RT ANGLE PCB MTG	R58	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM		
D36	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	R59	030-57100-20	RES FILM AI 1M 5% 0.4W 4X1.6MM		
D37	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	R60	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM		
D38	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	R61	030-57100-20	RES FILM AI 1M 5% 0.4W 4X1.6MM		
D41	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	R62	030-54680-20	RES FILM AI 6K8 5% 0.4W 4X1.6MM		
D43	001-00011-45	(S) DIODE DUAL 30A/90V 30CPQ90	R63	030-52330-20	RES FILM AI 33E 5% 0.4W 4X1.6MM		
F1	265-00010-51	FUSE 5.0A 250V SLOW BLOW 5X20	R64	030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM		
FC1	340-00010-07	FUSE CLIP PCB MTG 5MM FUSE	R65	030-54150-20	RES FILM AI 1K5 5% 0.4W 4X1.6MM		
FC2	340-00010-07	FUSE CLIP PCB MTG 5MM FUSE	R66	030-54150-20	RES FILM AI 1K5 5% 0.4W 4X1.6MM		
R67	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM					
IC1	002-00012-40	(S) IC 358 DUAL OP AMP	R68	030-56100-20	RES FILM AI 100K 5% 0.4W 4X1.6MM		
IC2	002-00010-81	(S) IC 7815 +15V 1AMP TO -220 3PIN	R69	030-53680-20	RES FILM AI 680E 5% 0.4W 4X1.6MM		
IC3	002-00012-40	(S) IC 358 DUAL OP AMP	R70	030-53270-20	RES FILM AI 270E 5% 0.4W 4X1.6MM		
IC4	002-00016-61	(S) IC 3525A SMPS CTRL	R71	030-54330-20	RES FILM AI 3K3 5% 0.4W 4X1.6MM		
IC5	002-00010-75	(S) IC TSC426 DRIVER INVERTING MOSFET 8PIN	R72	030-52100-20	RES FILM AI 10E 5% 0.4W 4X1.6MM		
IC6	002-00010-75	(S) IC TSC426 DRIVER INVERTING MOSFET 8PIN	R73	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM		
IC7	002-00020-58	(S) IC CNX62A OPTOCOUPLER 250VAC APPRVD	R74	030-54470-20	RES FILM AI 4K7 5% 0.4W 4X1.6MM		
IC8	002-00014-15	(S) IC TL431 SHUNT REG TO-92	R75	030-54470-20	RES FILM AI 4K7 5% 0.4W 4X1.6MM		
R76	030-54680-20	RES FILM AI 6K8 5% 0.4W 4X1.6MM					
R79A	032-32100-01	RES M/F PWR 10E 2.5W 17X5MM					
R79B	032-32100-01	RES M/F PWR 10E 2.5W 17X5MM					
R80	030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM					
R80A	030-52100-20	RES FILM AI 10E 5% 0.4W 4X1.6MM					
R80B	030-54180-20	RES FILM AI 1K8 5% 0.4W 4X1.6MM					
R81	032-33150-01	RES M/F PWR 150E 5% 2.5W 17X5MM					
R82	042-05100-06	RES PRESET 10K CARBON 6MM FLAT					
R83	032-33150-01	RES M/F PWR 150E 5% 2.5W 17X5MM					
R84	030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM					
R85	030-08100-31	RES M/F 10M 3.5KV VR37 10^4MM					
R86	030-08100-31	RES M/F 10M 3.5KV VR37 10^4MM					
R87	030-53100-20	RES FILM AI 100E 5% 0.4W 4X1.6MM					
R88	030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM					
R89	030-54470-20	RES FILM AI 4K7 5% 0.4W 4X1.6MM					
R90	030-55470-20	RES FILM AI 47K 5% 0.4W 4X1.6MM					
R91	030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM					
R92	042-03470-06	RES PRESET 470E CARBON 6MM FLAT					
R93	030-53820-20	RES FILM AI 820E 5% 0.4W 4X1.6MM					
R94	030-54120-20	RES FILM AI 1K2 5% 0.4W 4X1.6MM					
R95	030-55680-20	RES FILM AI 68K 5% 0.4W 4X1.6MM					
R96	030-54680-20	RES FILM AI 6K8 5% 0.4W 4X1.6MM					
R97	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM					
R98	030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM					
R99	030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM					
R100	030-55560-20	RES FILM AI 56K 5% 0.4W 4X1.6MM					
R101	030-55560-20	RES FILM AI 56K 5% 0.4W 4X1.6MM					
R102	030-56470-20	RES FILM AI 470K 5% 0.4W 4X1.6MM					
R103	030-55560-20	RES FILM AI 56K 5% 0.4W 4X1.6MM					
R104	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM					
R105	030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM					
R1	030-08100-31	RES M/F 10M 3.5KV VR37 10^4MM					
R1	030-08100-31	RES M/F 10M 3.5KV VR37 10^4MM					
R2	049-00275-40	VARISTOR 275V AC 140JOULES 20MM DIA.					
R3	035-02100-93	RES WIRE WOUND 10E 5W 19X8MM					
R4	032-35470-00	RES M/F PWR 47K 5% 1W 12X4.5MM					
R5	030-56270-20	RES FILM AI 270K 5% 0.4W 4X1.6MM					
R6	030-56390-20	RES FILM AI 390K 5% 0.4W 4X1.6MM					
R7	032-35470-00	RES M/F PWR 47K 5% 1W 12X4.5MM					
R8	030-55680-20	RES FILM AI 68K 5% 0.4W 4X1.6MM					
R9	030-55470-20	RES FILM AI 47K 5% 0.4W 4X1.6MM					
R11	032-33100-02	RES M/F PWR 100E 5% 6W 33X9MM					
*R12	030-53180-20	RES FILM AI 180E 5% 0.4W 4X1.6MM					
R13A	030-52680-20	RES FILM AI 68E 5% 0.4W 4X1.6MM					
R13B	030-54150-20	RES FILM AI 1K5 5% 0.4W 4X1.6MM					
R14	030-54150-20	RES FILM AI 1K5 5% 0.4W 4X1.6MM					
*R17	030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM					
R18	030-54120-20	RES FILM AI 1K2 5% 0.4W 4X1.6MM					
*R19	030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM					
R20	030-54120-20	RES FILM AI 1K2 5% 0.4W 4X1.6MM					
R24	030-54120-20	RES FILM AI 1K2 5% 0.4W 4X1.6MM					
R25	042-03470-06	RES PRESET 470E CARBON 6MM FLAT					
R26	030-53680-20	RES FILM AI 680E 5% 0.4W 4X1.6MM					
R27	030-54180-20	RES FILM AI 1K8 5% 0.4W 4X1.6MM					
R28	030-53820-20	RES FILM AI 820E 5% 0.4W 4X1.6MM					
R29	030-54270-20	RES FILM AI 2K7 5% 0.4W 4X1.6MM					
R30	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM					
R32	030-56100-20	RES FILM AI 100K 5% 0.4W 4X1.6MM					
R33	030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM					
R34	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM					
R35	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM					
R36	030-55150-20	RES FILM AI 15K 5% 0.4W 4X1.6MM					
R37	030-57100-20	RES FILM AI 1M 5% 0.4W 4X1.6MM					
R38	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM					
T1	053-00010-58	XFMR T4073 T807/808 SWITCHING					
T2	053-00010-59	XFMR T4074 T807/808 CURRENT SENSE					
T3	053-01060-02	XFMR T4075 T807/808 MOSFET DRIVE					
T4	053-00010-63	XFMR T4079 MAINS 5VA 18V					
T5	056-00010-39	CHOKE T4072 T807 DIFFNL MODE ETD39					
T6	056-00010-38	CHOKE T4071 T807-808 DIFFNL MODE					
TC1	239-00010-06	SW THERM PEPI 100C BARE TERML.C/W SLEEVE					

T807 Mechanical & Miscellaneous Parts (220-01183-05)

IPN	Legend	Description	IPN	Legend	Description
200-00010-35		WIRE T/C 1.5MM/1.4MM For L6. 35mm	353-00010-12	17	WASHER M3 SPRING BZ OR Z/C D43 x1, Mains Socket x2, IC2 x1
201-00051-15		WIRE APPLC 1MM ² GREEN HI TEMP PVC85 For Earth Lead	356-00020-06		RECEPTL 6.3MM QUICK CONN FLARED INS For Earth Lead
201-00060-09		WIRE REMIT 0.8MM ² PVC WHITE For Cut Out Switch on T1	356-00020-07		RECEPTL M3.5QUICK CONN M3.5 OPEN END For Earth Lead
209-00010-26		TAPE COPPER 19MM * 0.08MM SCOTCH 1181 For taping switch to T1	356-00020-21		TAB 6.3MM RT ANGLE SPADE CAR QCK CONN PCB Mounted Earth Connector
220-01183-05	1	PCB T807/T808 SMPS 2 OUNCE COPPER	362-00010-13	18	BUSH INSULATING 1.1MM TOP HAT D43 Mounting x1
240-02010-22		SKT MAINS 3PIN FLEX 2M/10A	362-01024-00	19	INSULATOR 54*30 AS PER DRWG A4M2431 Q1/Q2 x1, D43 x1
240-06010-27		BLANKING PLATE 2.5MM GREEN Fitted to SK-8	362-01052-00	20	XSTR CLAMPING BRKT T807/808 A4M2407 Bracing bracket for Q1 & Q2 x1
303-23128-01	2	COVR SIDE A2M2403/2 T807/808 COMP SCRN	365-00011-54		LABEL WHITE RW 1556/2 90X24MM SPEC AD For outside of box
306-01010-00	3	FERRULE A4M948 HANDLE FXD EQUIP Place on handle x2	365-00013-59		LABEL T807/808 HI VOLT WARNING A4A651
307-02029-00		GUIDE REAR T807/808 A3M2409 Packed in box x2	365-00100-05		LABEL BLANK 50X9MM S/A METLSD POLYES Mounting Kit x1 (in bag) NB/ Label is to be placed over top of screened version on panel if power supply is to be 115 Volts
308-13088-00	4	HANDLE A4M949 FXD EQUIP Front Panel	365-01391-01		LABEL BLNK 30X10.8MM TAMPERMARK VOID Ser No x1, Job No x1, Rev No x1 & Elec Insp x1
308-13091-00		HSINK CLIP ON 14 OR 16 DIP INT CCTS ICs 4, 5 & 6	*365-01500-00		LABEL CE CONFORMITY 12*24MM Placed on outside of box
311-00010-39		KNOB RED PLASTIC ROUND Pushes on to SW2	399-00010-10		RUBBER BAND NO 33
316-06398-01	5	PNL FRT COMPL T807 A3M2405/2	399-00010-51		BAG PLASTIC 75*100MM For Mounting Kit
316-21177-03	6	PNL REAR A3M2427/2 T807 COMPL SCRN	400-00020-01		SLEEVING 0.7MM SIL RUBBER For Legs of R13A, R47 & R64
318-01018-00	7	RAIL CHASSIS T807/808 A3M2404 Attached to PCB x2	400-00020-03		SLEEVING 1MM SIL RUBBER For Legs of R3, R11, 79A, R79B, R81 & R82
*319-01189-00		SHIELD, T807 MAINS FILTER Fitted to underside of PCB across input	400-00020-05		SLEEVING 1.5MM SIL RUBBER
319-30030-01	8	SPACER A4M1115 T807/808 Between P.C.B. & Rails x6	400-00020-07		SLEEVING 2MM SIL RUBBER Goes over wire on L6.
345-00040-06	9	SCREW M3*8MM PAN POZI ST BZ SK-3 x2, Mounting Kit x2 (in bag)	410-01081-00		CRTN T800 KIWI REF22860 402X192X66MM
345-00040-12		SCREW M3X10MM CSK POZI ST BZ Mounting Kit x6 (in bag)	410-01082-00		CRTN 10 T800 KIWI REF24417 423X410X360
345-00040-17	10	SCREW M3*16MM CSK POZI ST BZ D43 x1			
345-00040-24	11	SCREW M3X20MM CSK POZI ST BZ Q1/Q2 Bracing Bracket x2			
349-00020-07	12	SCREW 4-40 X 5/16 PAN POZI TAPTITE BLACK Front x4, Rear x4, Cover x4			
349-00020-08	13	SCREW TAPTITE 4-40X3/8IN CSK POZI BZ Covers to rails x16			
349-00020-34	14	SCREW M3*12 PAN POZI TAPTITE BZ P.C.B. to rails x6			
352-00010-08	15	NUT M3 COLD FORM HEX ST BZ D43 x1, Mains Socket x2, IC2 x1, Mounting Kit x2 (in bag)			
352-00010-29	16	NUT M4 NYLOC HEX Handle x2			
353-00010-10		WASHER M3 FLAT 7MM*0.6MM ST BZ Mounting Kit x2 (in bag)			



T807
Mechanical Assembly
220-01183-05

T808 Parts List (IPN 220-01183-05)

How To Use This Parts List

The components listed in this parts list are divided into two main types: those with a circuit reference (e.g. C2, D1, R121, etc) and those without (miscellaneous and mechanical). Static sensitive devices are prefixed with (S).

Those with a circuit reference are grouped by component type in numerical order. Each component entry comprises three or four columns: the circuit reference, variant number (if applicable), IPN and description. A number in the variant column indicates that this component is fitted only to that variant.

The miscellaneous and mechanical section lists the parts in IPN order and where possible the legend indicates their position on the exploded view.

Parts List Amendments

C19	10n (022-55100-10) deleted from circuit to increase stability of short circuit test (95/08-7024).
C100	10nF added to underside of PCB to increase stability of short circuit test (95/08-7024).
C101	100pF added to underside of PCB to increase stability of short circuit test (95/08-7024).
C104	1nF added to underside of PCB to increase stability of short circuit test (96/01-7003).
R106 & R107	100E added in series with D20 & D21 to increase stability of short circuit test (96/01-7003).
L9 & L10	F8 Ferrite Bead fitted over R17 & R19 to increase stability of short circuit test (96/01-7003).

Important mechanical assembly changes to this issue are as follows:

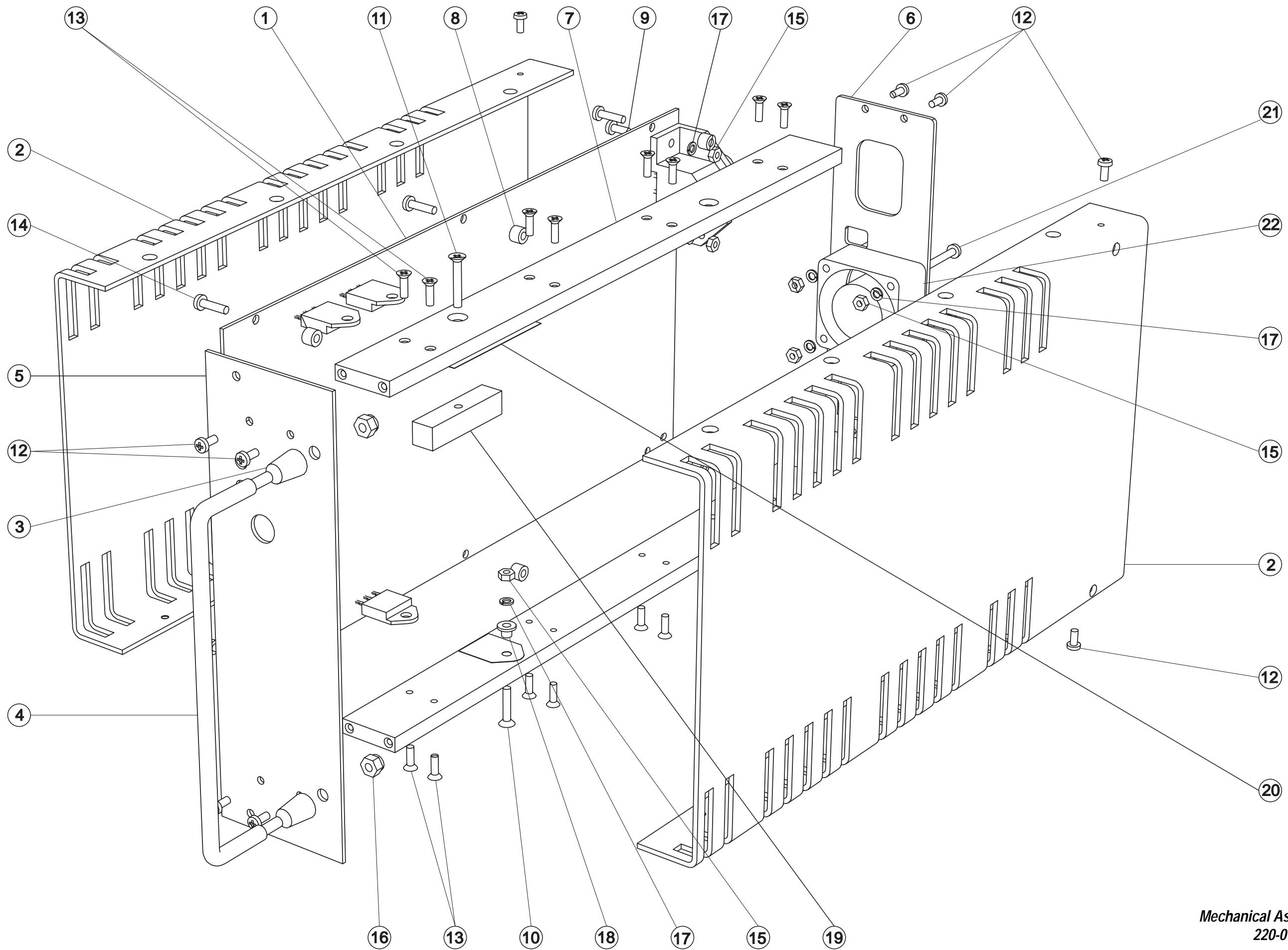
Rear Panel Changed from 316-21176-02 to -03. Change temperature rating from $T_a=60^\circ\text{C}$ to $T_a=40^\circ\text{C}$ (96/05-7070).

Ref	Var	IPN	Description	Ref	Var	IPN	Description
*C1	010-04220-09	CAP CER 2N2 10% 250VAC APPROVED	C66	024-14470-01	CAP METAL POLYPR RADL 4N7 10% 400VAC		
*C2	010-04220-09	CAP CER 2N2 10% 250VAC APPROVED	C67	024-14470-01	CAP METAL POLYPR RADL 4N7 10% 400VAC		
*C3	022-06470-04	CAP MYLAR 470N 10% 250VAC	*C68	021-19330-02	CAP 3300M 16V ELEC 13*40 VERT		
*C4	022-06470-04	CAP MYLAR 470N 10% 250VAC	*C69	021-19330-02	CAP 3300M 16V ELEC 13*40 VERT		
*C5	012-04220-06	CAP CER 2N2 3-PIN SUPPR FLTR	*C70	021-19330-02	CAP 3300M 16V ELEC 13*40 VERT		
*C6	012-04220-06	CAP CER 2N2 3-PIN SUPPR FLTR	*C71	021-19330-02	CAP 3300M 16V ELEC 13*40 VERT		
*C9	021-09560-00	CAP 560UF ELECT 200V 105D 25DIA40 10MML/S	*C72	021-19330-02	CAP 3300M 16V ELEC 13*40 VERT		
*C10	021-09560-00	CAP 560UF ELECT 200V 105D 25DIA40 10MML/S	*C73	021-19330-02	CAP 3300M 16V ELEC 13*40 VERT		
*C11	021-09560-00	CAP 560UF ELECT 200V 105D 25DIA40 10MML/S	C74	010-04220-09	CAP CER 2N2 10% 250VAC APPROVED		
*C12	021-09560-00	CAP 560UF ELECT 200V 105D 25DIA40 10MML/S	C75	010-04220-09	CAP CER 2N2 10% 250VAC APPROVED		
*C13	024-07100-00	CAP 1M 250VDC 5% POLYPROP.22.5 L/S	C78	020-09820-01	CAP 820M 16V ELECT 10X25MM		
*C14	024-07100-00	CAP 1M 250VDC 5% POLYPROP.22.5 L/S	C79	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R		
*C15	010-03470-03	CAP 470P T/C B 10% 6KV CER	C80	010-04100-04	CAP CER 1N 10% T/C B 400V		
C16	025-07100-01	CAP TANT BEAD 1M 35V	C81	010-04100-04	CAP CER 1N 10% T/C B 400V		
C17	011-53470-02	CAP CER AI 470P 10% T/C B 63V	C82	010-04100-04	CAP CER 1N 10% T/C B 400V		
C18	011-03680-01	CAP CER 680P 10% N1K5.50/63V	C84	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R		
C20	010-04100-04	CAP CER 1N 10% T/C B 400V	C85	011-52330-01	CAP CER AI 33P 5% N150 50/63V		
C21	022-55470-10	CAP MYLAR AI 47N 5% 63V POTTED	C86	022-54100-10	CAP MYLAR AI 1N 5% 63V POTTED		
C22	022-55470-10	CAP MYLAR AI 47N 5% 63V POTTED	C87	022-54220-10	CAP MYLAR AI 2N2 5% 63V POTTED		
C23	020-08470-07	CAP ELECT RADL 47M 16V 8X11.5MM HI TEMP	C88	022-55470-10	CAP MYLAR AI 47N 5% 63V POTTED		
C24	020-07100-04	CAP ELECT RADL 1M 63V 8X12MM HI TEMP	C89	011-52220-01	CAP CER AI 22P 5% N150 50/63V		
C25	025-08100-04	(L) CAP 10M 35V 10% TANT 2.5MM L/S	C90	010-04100-04	CAP CER 1N 10% T/C B 400V		
C26	011-54100-01	CAP CER AI 1N 10% T/C B 63V	C91	010-04100-04	CAP CER 1N 10% T/C B 400V		
C27	011-54100-01	CAP CER AI 1N 10% T/C B 63V	C95	011-54100-01	CAP CER AI 1N 10% T/C B 63V		
C31	011-54100-01	CAP CER AI 1N 10% T/C B 63V	C96	022-56100-10	CAP MYLAR AI 100N 5% 63V POTTED		
C32	011-54100-01	CAP CER AI 1N 10% T/C B 63V	C98	025-08100-04	(L) CAP 10M 35V 10% TANT 2.5MM L/S		
C33	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R	C99	011-52220-01	CAP CER AI 22P 5% N150 50/63V		
C34	025-08100-04	(L) CAP 10M 35V 10% TANT 2.5MM L/S	C100	019-55100-01	CAP MONOLITHIC AI 10N 5% COG 50V		
C35	011-54100-01	CAP CER AI 1N 10% T/C B 63V	C101	011-03100-06	CAP CER 100P 5% N750 50/63V		
C37	020-19220-04	CAP 2200M ELEC 35V 16X35 L ESR	*C104	011-04100-02	CAP CER 1N0 2.5MM 10% T/C B 50V		
C38	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R	D1	001-00012-30	(S) DIODE 6A6 MR 756 BY214-600 6A/600V		
C39	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R	D2	001-00012-30	(S) DIODE 6A6 MR 756 BY214-600 6A/600V		
C42	011-54100-01	CAP CER AI 1N 10% T/C B 63V	D3	001-00012-30	(S) DIODE 6A6 MR 756 BY214-600 6A/600V		
C43	011-54100-01	CAP CER AI 1N 10% T/C B 63V	D4	001-00012-30	(S) DIODE 6A6 MR 756 BY214-600 6A/600V		
C44	025-07100-01	CAP TANT BEAD 1M 35V	D5	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
C45	011-54100-01	CAP CER AI 1N 10% T/C B 63V	D6	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
C46	011-54100-01	CAP CER AI 1N 10% T/C B 63V	D7	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
C49	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R	D8	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
C50	025-08100-04	(L) CAP 10M 35V 10% TANT 2.5MM L/S	D11	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
C51	010-04100-04	CAP CER 1N 10% T/C B 400V	D12	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
C54	011-54100-01	CAP CER AI 1N 10% T/C B 63V	D13	008-00014-73	(S) LED HLMP5050 GREEN RT ANGLE PCB MTG		
C55	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R	D14	001-00012-23	(S) DIODE BYV26C 1A/400V FAST SWITCH		
C56	025-08100-04	(L) CAP 10M 35V 10% TANT 2.5MM L/S	*D15	001-00011-06	(S) DIODE MUR440 ULTRAFAST 400V 4A		
C57	025-08100-04	(L) CAP 10M 35V 10% TANT 2.5MM L/S	*D18	001-00011-06	(S) DIODE MUR440 ULTRAFAST 400V 4A		
C59	011-54100-01	CAP CER AI 1N 10% T/C B 63V	D19	001-00012-23	(S) DIODE BYV26C 1A/400V FAST SWITCH		
C60	017-15470-01	CAP CER SURFACE BARRIER 47N 20% 50V	D20	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
C61	025-08100-04	(L) CAP 10M 35V 10% TANT 2.5MM L/S	D21	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
C62	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R	D22	001-00013-40	(S) DIODE SCHOTTKY BAT85 0.2A/30V		
C63	022-57100-02	CAP MYLAR AI 1M 20% 50V POTTED	D23	008-00014-74	(S) LED HLMP5030 RED RT ANGLE PCB MTG		
C65	020-09470-07	CAP 470M 16V 20% ELEC VERT 8*20 3.5MM L/S LO-ESR	D24	001-00011-70	(S) DIODE 1N4001 1A/50V		

Ref	Var	IPN	Description	Ref	Var	IPN	Description
D25	001-00011-70	(S) DIODE 1N4001 1A/50V	R48	030-55150-20	RES FILM AI 15K 5% 0.4W 4X1.6MM		
D26	001-00011-70	(S) DIODE 1N4001 1A/50V	R49	049-00140-10	VARISTOR 140VRMS 180VDC 42 JOULES		
D27	001-00011-70	(S) DIODE 1N4001 1A/50V	R50	030-54220-20	RES FILM AI 2K2 5% 0.4W 4X1.6MM		
D30	001-00011-70	(S) DIODE 1N4001 1A/50V	R51	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM		
D31	001-00015-19	(S) DIODE ZENER 5V 0.4W 2% BZX79/B5V6	R52	030-56180-20	RES FILM AI 180K 5% 0.4W 4X1.6MM		
D32	008-00014-74	(S) LED HLMP5030 RED RT ANGLE PCB MTG	R53	030-55330-20	RES FILM AI 33K 5% 0.4W 4X1.6MM		
D36	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	R54B	030-55330-20	RES FILM AI 33K 5% 0.4W 4X1.6MM		
D37	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	R55	045-05100-01	RES NTC 10K 5% 5MM DISC		
D38	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	R56	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM		
D41	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG	R57	030-55270-20	RES FILM AI 27K 5% 0.4W 4X1.6MM		
D43	001-00011-45	(S) DIODE DUAL 30A/90V 30CPQ90	R58	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM		
*F1	265-00010-51	FUSE 5.0A 250V SLOW BLOW 5X20	R59	030-57100-20	RES FILM AI 1M 5% 0.4W 4X1.6MM		
FC1	340-00010-07	FUSE CLIP PCB MTG 5MM FUSE	R60	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM		
FC2	340-00010-07	FUSE CLIP PCB MTG 5MM FUSE	R61	030-57100-20	RES FILM AI 1M 5% 0.4W 4X1.6MM		
IC1	002-00012-40	(S) IC 358 DUAL OP AMP	R62	030-54680-20	RES FILM AI 6K8 5% 0.4W 4X1.6MM		
IC2	002-00010-81	(S) IC 7815 +15V 1AMP TO -220 3PIN	R63	030-52330-20	RES FILM AI 33E 5% 0.4W 4X1.6MM		
IC3	002-00012-40	(S) IC 358 DUAL OP AMP	R64	030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM		
IC4	002-00016-61	(S) IC 3525A SMPS CTRL	R65	030-54150-20	RES FILM AI 1K5 5% 0.4W 4X1.6MM		
IC5	002-00010-75	(S) IC TSC426 DRIVER INVERTING MOSFET 8PIN	R66	030-54150-20	RES FILM AI 1K5 5% 0.4W 4X1.6MM		
IC6	002-00010-75	(S) IC TSC426 DRIVER INVERTING MOSFET 8PIN	R67	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM		
IC7	002-00020-58	(S) IC CNX62A OPTOCOUPLER 250VAC APPRVD	R68	030-56100-20	RES FILM AI 100K 5% 0.4W 4X1.6MM		
IC8	002-00014-15	(S) IC TL431 SHUNT REG TO-92	R69	030-53680-20	RES FILM AI 680E 5% 0.4W 4X1.6MM		
*L1	065-00010-20	BEAD FERRITE BALUN 4B1 PHILIPS	R70	030-53270-20	RES FILM AI 270E 5% 0.4W 4X1.6MM		
L2	056-00010-36	CHOKE FLTR 0.5MH COMM MODE	R71	030-54330-20	RES FILM AI 3K3 5% 0.4W 4X1.6MM		
L3	056-00021-20	IND FXD 2MH 5AMP TOROIDAL	R72	030-52100-20	RES FILM AI 10E 5% 0.4W 4X1.6MM		
L4	065-00010-11	BEAD FERRITE 4S3 3*1*4MM RED	R73	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM		
L5	065-00010-11	BEAD FERRITE 4S3 3*1*4MM RED	R74	030-54470-20	RES FILM AI 4K7 5% 0.4W 4X1.6MM		
L6	065-00010-20	BEAD FERRITE BALUN 4B1 PHILIPS	R75	030-54470-20	RES FILM AI 4K7 5% 0.4W 4X1.6MM		
L7	065-00010-11	BEAD FERRITE 4S3 3*1*4MM RED	R76	030-54680-20	RES FILM AI 6K8 5% 0.4W 4X1.6MM		
L8	065-00010-11	BEAD FERRITE 4S3 3*1*4MM RED	R77A	032-32100-01	M/F PWR 10E 2.5W 17X5MM		
*L9	065-00010-04	BEAD FERRITE F8 4X2X5MM	R79B	032-32100-01	M/F PWR 10E 2.5W 17X5MM		
*L10	065-00010-04	BEAD FERRITE F8 4X2X5MM	R80	030-54100-20	RES FILM AI 11E 5% 0.4W 4X1.6MM		
Note:	Fit L4 & L5 On Leads Of C20 Fit L7 & L8 On Leads Of C51 Fit L9 Over Body Of R17 Fit L10 Over Body Of R19			R80A	030-52100-20	RES FILM AI 10E 5% 0.4W 4X1.6MM	
R80B	030-54180-20	RES FILM AI 1K8 5% 0.4W 4X1.6MM					
*R81	032-33120-01	RES M/F PWR 120E 5% 17*5 2.5 W					
RV81	042-05100-06	RES PRESET 10K CARBON 6MM FLAT					
*R82	032-33120-01	RES M/F PWR 120E 5% 17*5 2.5 W					
R83	030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM					
R84	030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM					
R85	030-08100-31	M/F 10M 3.5KV VR37 10*4MM					
R86	030-55470-20	RES FILM AI 47K 5% 0.4W 4X1.6MM					
R87	030-53100-20	RES FILM AI 100E 5% 0.4W 4X1.6MM					
R88	030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM					
R89	030-54470-20	RES FILM AI 4K7 5% 0.4W 4X1.6MM					
R90	030-55470-20	RES FILM AI 47K 5% 0.4W 4X1.6MM					
R91	030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM					
RV92	042-03470-06	RES PRESET 470E CARBON 6MM FLAT					
R93	030-53820-20	RES FILM AI 820E 5% 0.4W 4X1.6MM					
R94	030-54120-20	RES FILM AI 1K2 5% 0.4W 4X1.6MM					
R95	030-55680-20	RES FILM AI 68K 5% 0.4W 4X1.6MM					
R96	030-54680-20	RES FILM AI 6K8 5% 0.4W 4X1.6MM					
R98	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM					
R99	030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM					
R100	030-55560-20	RES FILM AI 56K 5% 0.4W 4X1.6MM					
R101	030-55560-20	RES FILM AI 56K 5% 0.4W 4X1.6MM					
R102	030-56470-20	RES FILM AI 470K 5% 0.4W 4X1.6MM					
R103	030-55560-20	RES FILM AI 56K 5% 0.4W 4X1.6MM					
R104	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM					
R105	030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM					
*R106	030-53100-20	RES FILM AI 100E 5% 0.4W 4X1.6MM					
*R107	030-53100-20	RES FILM AI 100E 5% 0.4W 4X1.6MM					
PL2	240-00020-72	HEADER 2 WAY PCB MTG ULTREX	RLY1	237-00010-30	RELAY 12V COIL 240V 10A SPDT		
*Q1	000-00012-61	(S) XSTR MTH7N50 NCHAN PWR MOS 7A 500V	SW1	233-00010-07	SWITCH DPDT 115/230V 6PIN		
*Q2	000-00012-61	(S) XSTR MTH7N50 NCHAN PWR MOS 7A 500V	SW2	232-00020-28	PUSH SWITCH PCB MTG		
Q3	000-50011-30	(S) XSTR AI BC557B PNP TO-92 AF S/SIG	SK-3	240-00010-23	PLUG 3 PIN 10AMP 250V PCB MTG		
Q4	000-50011-10	(S) XSTR AI BC547B PNP TO-92 AF S/SIG	SK-4	240-04030-06	TRMLN BLOCK 1WAY PC MT PHOENIX		
Q6	000-00010-66	(S) XSTR BC337 NPN AF PWR TO92	SK-5	240-04030-06	TRMLN BLOCK 1WAY PC MT PHOENIX		
Q7	000-50011-30	(S) XSTR AI BC557B PNP TO-92 AF S/SIG	SK-6	240-04030-07	TERML BLK PCB MTG 1WAY FRT 2.5H/SA10		
Q8	000-50011-30	(S) XSTR AI BC557B PNP TO-92 AF S/SIG	SK-7	240-04030-07	TERML BLK PCB MTG 1WAY FRT 2.5H/SA10		
Q9	000-00010-66	(S) XSTR BC337 NPN AF PWR TO92	SK-8	240-04030-07	TERML BLK PCB MTG 1WAY FRT 2.5H/SA10		
Q10	000-50011-10	(S) XSTR AI BC547B PNP TO-92 AF S/SIG	T1	053-00010-58	XFMR T4073 T807/808 SWITCHING		
Q11	000-50011-10	(S) XSTR AI BC547B PNP TO-92 AF S/SIG	T2	053-00010-59	XFMR T4074 T807/808 CURRENT SENSE		
Q12	000-50011-10	(S) XSTR AI BC547B PNP TO-92 AF S/SIG	T3	053-01060-02	XFMR T4075 T807/808 MOSFET DRIVE		
Q13	000-50011-10	(S) XSTR AI BC547B PNP TO-92 AF S/SIG	T4	053-00010-63	XFMR T4079 MAINS 5VA 18V		
R1	030-08100-31	RES M/F 10M 3.5KV VR37 10*4MM	*T5	056-00010-49	CHOKE T4080 T808 DIFFNL MODE ETD39		
R2	049-00275-40	VARISTOR 275V AC 140JOULES 20MM DIA.	T6	056-00010-38	CHOKE T4071 T807-808 DIFFNL MODE		
R3	035-02100-93	RES WIRE WOUND 10E 5W 19X8MM	TC1	239-00010-06	SW THERM PEPI 100C BARE TERML.C/W SLEEVE		
R4	032-35470-00	RES M/F PWR 47K 5% 1W 12X4.5MM					
R5	030-56270-20	RES FILM AI 270K 5% 0.4W 4X1.6MM					
R6	030-56390-20	RES FILM AI 390K 5% 0.4W 4X1.6MM					
R7	032-35470-00	RES M/F PWR 47K 5% 1W 12X4.5MM					
R8	030-55680-20	RES FILM AI 68E 5% 0.4W 4X1.6MM					
R9	030-55470-20	RES FILM AI 47K 5% 0.4W 4X1.6MM					
R11	032-33100-02	RES M/F PWR 100E 5% 6W 33X9MM					
*R12	030-53100-20	RES FILM AI 100E 5% 4.5W 4X1.6MM					
R13A	030-52680-20	RES FILM AI 68E 5% 0.4W 4X1.6MM					
R13B	030-54150-20	RES FILM AI 1K5 5% 0.4W 4X1.6MM					
R14	030-54150-20	RES FILM AI 1K5 5% 0.4W 4X1.6MM					
*R17	030-52100-20	RES FILM AI 10E 5% 0.4W 4X1.6MM					
R18	030-54120-20	RES FILM AI 1K2 5% 0.4W 4X1.6MM					
*R19	030-52100-20	RES FILM AI 10E 5% 0.4W 4X1.6MM					
R20	030-54120-20	RES FILM AI 1K2 5% 0.4W 4X1.6MM					
R24	030-54120-20	RES FILM AI 1K2 5% 0.4W 4X1.6MM					
RV25	042-03470-06	RES PRESET 470E CARBON 6MM FLAT					
R26	030-53680-20	RES FILM AI 680E 5% 0.4W 4X1.6MM					
R27	030-54180-20	RES FILM AI 1K8 5% 0.4W 4X1.6MM					
R28	030-53820-20	RES FILM AI 820E 5% 0.4W 4X1.6MM					
R29	030-54270-20	RES FILM AI 2K7 5% 0.4W 4X1.6MM					
R30	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM					
R32	030-56100-20	RES FILM AI 100K 5% 0.4W 4X1.6MM					
R33	030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM					
R34	030-55100-20	RES FILM AI 10E 5% 0.4W 4X1.6MM					
R35	030-55100-20	RES FILM AI 10E 5% 0.4W 4X1.6MM					
R36	030-55150-20	RES FILM AI 15K 5% 0.4W 4X1.6MM					
R37	030-57100-20	RES FILM AI 1M 5% 0.4W 4X1.6MM					
R38	030-55100-20	RES FILM AI 10E 5% 0.4W 4X1.6MM					
R39	030-54390-20	RES FILM AI 3K9 5% 0.4W 4X1.6MM					
R40	030-54820-20	RES FILM AI 8K2 5% 0.4W 4X1.6MM					
R41	030-54680-20	RES FILM AI 6K8 5% 0.4W 4X1.6MM					
R43	030-55470-20	RES FILM AI 47K 5% 0.4W 4X1.6MM					
R44	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM					
R45	030-56100-20	RES FILM AI 100K 5% 0.4W 4X1.6MM					
R46	030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM					
R47	030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM					

T808 Mechanical & Miscellaneous Parts (220-01183-05)

IPN	Legend	Description	IPN	Legend	Description
200-00010-35		WIRE T/C 1.5MM/1.4MM For L1 & L6. 35mm each	352-00010-08	15	NUT M3 COLD FORM HEX ST BZ D43 x1, Mains Socket x2, IC2 x1, Fan x4, Mounting Kit x2 (in bag)
201-00051-15		WIRE APPLC 1MM ² GREEN HI TEMP PVC85 For Earth Lead	352-00010-29	16	NUT M4 NYLOC HEX Handle x2
201-00060-09		WIRE REMIT 0.8MM ² PVC WHITE For Cut Out Switch on T1	353-00010-10		WASHER M3 FLAT 7MM*0.6MM ST BZ Mounting Kit x2 (in bag)
209-00010-26		TAPE COPPER 19MM * 0.08MM SCOTCH 1181 For taping switch to T1	353-00010-12	17	WASHER M3 SPRING BZ OR Z/C D43 x1, Mains Socket x2, IC2 x1, Fan x4
220-01183-05	1	PCB T807/T808 SMPS 2 OUNCE COPPER	356-00020-06		RECEPTL 6.3MM QUICK CONN FLARED INS For Earth Lead
240-02010-22		SKT MAINS 3PIN FLEX 2M/10A	356-00020-07		RECEPTL M3.5QUICK CONN M3.5 OPEN END For Earth Lead
*240-04020-72		SOCKET HOUSING 2 WAY MTG ULTREX To connect fan to PL-2	356-00020-21		TAB 6.3MM RT ANGLE SPADE CAR QCK CONN PCB Mounted Earth Connector
*240-04020-76		SKT RECEPCTACLES WIRE CRIMP ULTREX To connect fan to PL-2	362-00010-13	18	BUSH INSULATING 1.1MM TOP HAT D43 Mounting x1
240-06010-27		BLANKING PLATE 2.5MM GREEN Fitted to SK-8	362-01024-00	19	INSULATOR 54*30 AS PER DRWG A4M2431 Q1/Q2 x1, D43 x1
*258-00010-04	22	FAN 12V 40 x 40 x 20 TUBE AXIAL Mount to rear panel	362-01052-00	20	XSTR CLAMPING BRKT T807/808 A4M2407 Bracing bracket for Q1 & Q2 x1
303-23128-01	2	COVR SIDE A2M2403/2 T807/808 COMP SCRNN	365-00011-54		LABEL WHITE RW 1556/2 90X24MM SPEC AD For outside of box
306-01010-00	3	FERRULE A4M948 HANDLE FXD EQUIP Place on handle x2	365-00013-59		LABEL T807/808 HI VOLT WARNING A4A651
307-02029-00		GUIDE REAR T807/808 A3M2409 Packed in box x2	365-00100-05		LABEL BLANK 50X9MM S/A METLSD POLYES Mounting Kit x1 (in bag) NB/ Label is to be placed over top of screened version on panel if power supply is to be 115 Volts
308-01007-00	4	HANDLE A4M949 FXD EQUIP Front Panel	365-01391-01		LABEL BLNK 30X10.8MM TAMPERMARK VOID Ser No x1, Job No x1, Rev No x1 & Elec Insp x1
308-13088-00		HSINK CLIP ON 14 OR 16 DIP INT CCTS ICs 4, 5 & 6	399-00010-10		RUBBER BAND NO 33
308-13091-00		HSINK PCB MTG TO-220 Heatsink for IC2 mounting to PCB	399-00010-51		BAG PLASTIC 75*100MM For Mounting Kit
311-00010-39		KNOB RED PLASTIC ROUND Pushes on to SW2	400-00020-01		SLEEVING 0.7MM SIL RUBBER For Legs of R13A, R47 & R64
316-06399-01	5	PNL FRT COMPL T807 A3M2405/2	400-00020-03		SLEEVING 1MM SIL RUBBER For Legs of R3, R11, 79A, R79B, R81 & R82
316-21176-03	6	PNL REAR A3M2427/2 T807 COMPL SCRNN	400-00020-05		SLEEVING 1.5MM SIL RUBBER
318-01018-00	7	RAIL CHASSIS T807/808 A3M2404 Attached to PCB x2	400-00020-07		SLEEVING 2MM SIL RUBBER Goes over wire for L1 & L6.
319-30030-01	8	SPACER A4M1115 T807/808 Between P.C.B. & Rails x6	410-01081-00		CRTN T800 KIWI REF22860 402X192X66MM
345-00040-06	9	SCREW M3*8MM PAN POZI ST BZ SK-3 x2, Mounting Kit x2 (in bag)	410-01082-00		CRTN 10 T800 KIWI REF24417 423X410X360
345-00040-12		SCREW M3X10MM CSK POZI ST BZ Mounting Kit x6 (in bag)			
345-00040-17	10	SCREW M3*16MM CSK POZI ST BZ D43 x1			
*345-00040-19	21	SCREW M3*25MM PAN POZI ST BZ Fan x4			
345-00040-24	11	SCREW M3X20MM CSK POZI ST BZ Q1/Q2 Bracing Bracket x1			
349-00020-07	12	SCREW 4-40 X 5/16 PAN POZI TAPTITE BLACK Front x4, Rear x4, Cover x4			
349-00020-08	13	SCREW TAPTITE 4-40X3/8IN CSK POZI BZ Covers to rails x16			
349-00020-34	14	SCREW M3*12 PAN POZI TAPTITE BZ P.C.B. to rails x6			



T808
Mechanical Assembly
220-01183-05

T808 Mechanical Assembly Exploded View

***replace A4 pages B8.2.35/B8.2.36 with A3
pages B8.2.35/B8.2.36, file name 800b83b.100***

T807/808 Grid Reference Index (IPN 220-01183-05)

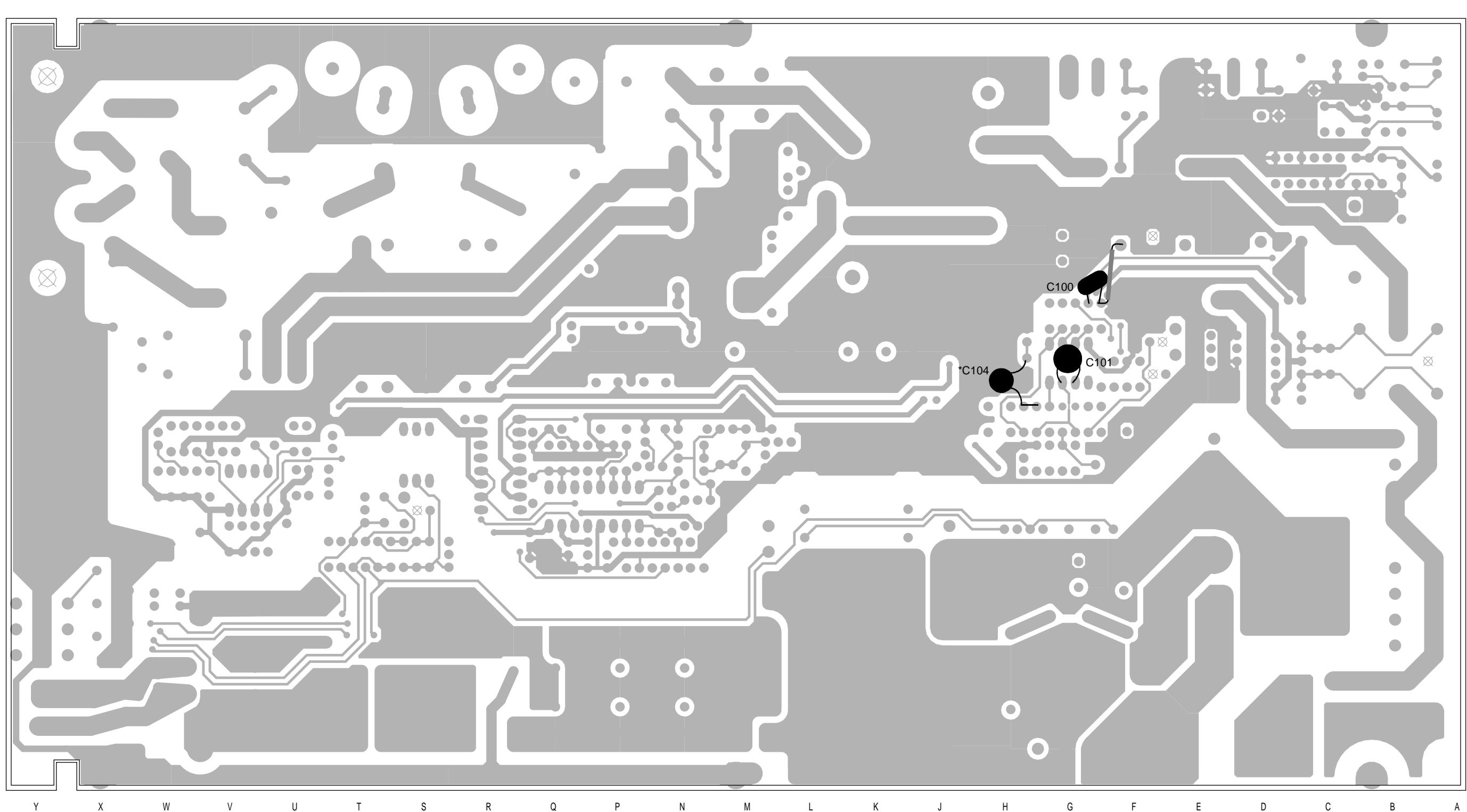
How To Use This Grid Reference Index

The first digit in the PCB layout reference is a "1" or "2", indicating the top or bottom side layout respectively, and the last two characters give the location of the component on that diagram.

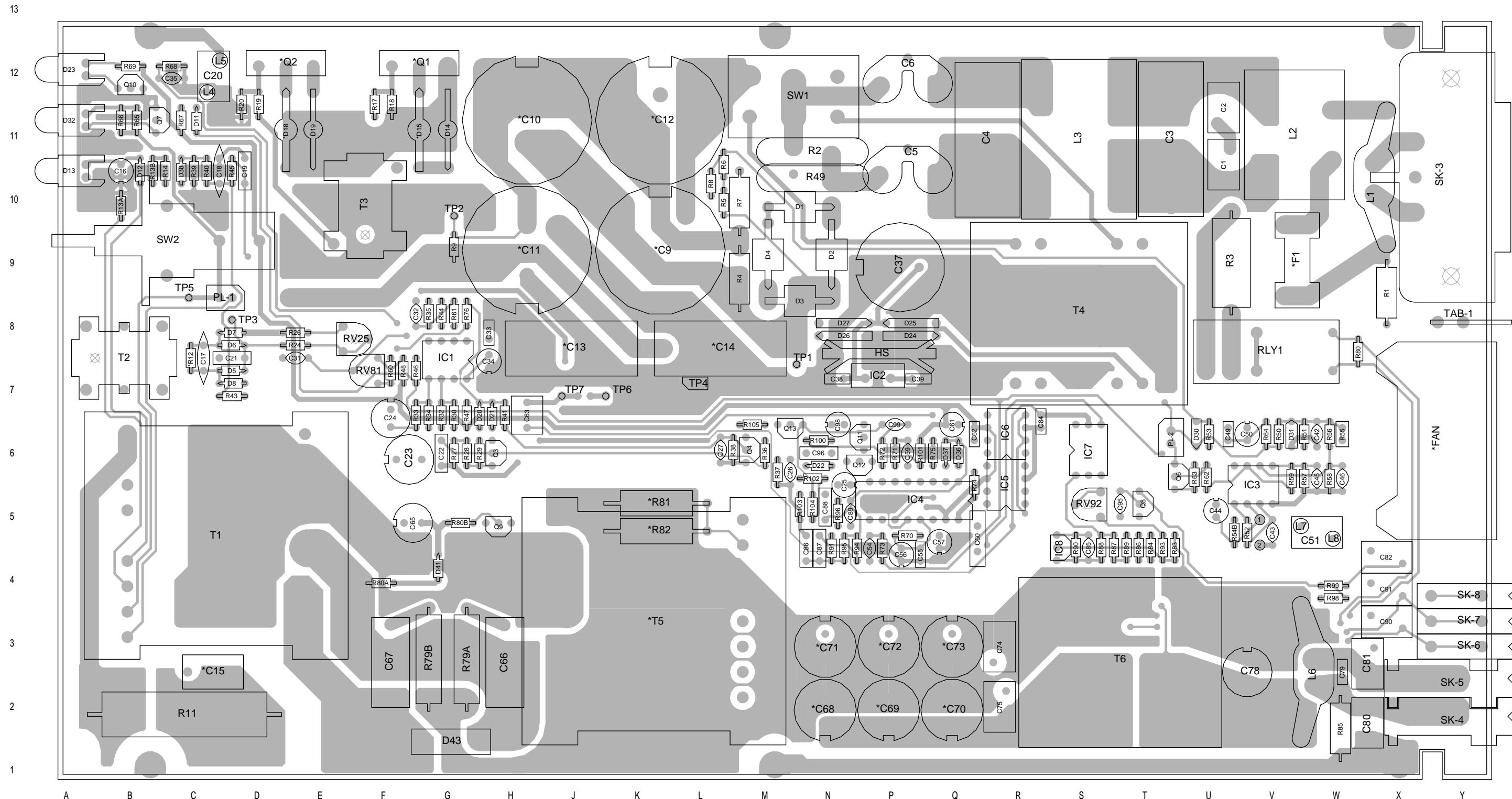
The first digit in the circuit diagram reference is the sheet number, and the last two characters give the location of the component on that sheet.

Device	PCB	Circuit									
*C1	1:U11	1-C6	*C72	1:P3	1-M8	IC1	1:G8	1-M4	R20	1:D12	1-M4
*C2	1:U12	1-C5	*C73	1:Q3	1-N8			1-Q3	R24	1:D8	1-K4
*C3	1:T11	1-C6	C74	1:R3	1-N9			1-M0	RV25	1:F8	1-K4
*C4	1:R11	1-D6	C75	1:R2	1-N8	IC2	1:P7	1-D3	R26	1:E8	1-K3
*C5	1:P10	1-D6	C78	1:V3	1-P8	IC3	1:U5	1-G2	R27	1:G6	1-L4
*C5A	1:P10		C79	1:W3	1-Q8			1-G0	R28	1:G6	1-L4
*C6	1:P12	1-D5	C80	1:X2	1-R9			1-D1	R29	1:H6	1-L3
*C6A	1:P12		C81	1:X3	1-R8	IC4	1:Q6	1-L0	R30	1:G7	1-M4
*C9	1:K9	1-F6	C82	1:X4	1-R7	IC5	1:R5	1-M1	R32	1:G6	1-M4
*C10	1:H11	1-G6	C84	1:R7	1-N6			1-N1	R33	1:G7	1-M3
*C11	1:H9	1-F5	C85	1:S4	1-P6			1-L0	R34	1:G7	1-M3
*C12	1:K11	1-G5	C86	1:N4	1-P5	IC6	1:R6	1-M1	R35	1:G8	1-N3
*C13	1:J8	1-H5	C87	1:N5	1-P5			1-N1	R36	1:M6	1-M3
*C14	1:L8	1-H6	C88	1:N5	1-Q5			1-L0	R37	1:M6	1-N2
*C15	1:D3	1-H5	C89	1:N5	1-R5	IC7	1:S6	1-N6	R38	1:M6	1-N2
C16	1:B11	1-K5	C90	1:X3	1-R6	IC8	1:S5	1-P5	R39	1:C10	1-J6
C17	1:C8	1-J4	C91	1:X4	1-R5	*L1	1:X10	1-A6	R40	1:C10	1-K6
C18	1:C10	1-K6	C95	1:T5	1-P7	*L1A	1:X11		R41	1:H7	1-N3
C19	1:D10	1-L6	C96	1:N6	1-J1	L2	1:V11	1-B6	R43	1:C7	1-K6
C20	1:C12	1-K4	C98	1:N7	1-G1	L3	1:S11	1-C6	R44	1:G8	1-Q3
C21	1:D8	1-J3	C99	1:P7	1-K1	L4	1:C12	1-K4	R45	1:D11	1-K6
C22	1:G6	1-L4	C100	2:F9		L5	1:C12	1-K3	R46	1:G7	1-K0
C23	1:F6	1-M4	C101	2:G8		L6	1:W3	1-Q9	R47	1:G6	1-N0
C24	1:F7	1-M3	*C104	2:H7		L7	1:W5	1-D0	R48	1:F7	1-P3
C25	1:N6	1-M2	D1	1:N10	1-F6	L8	1:W5	1-D0	R49	1:N10	1-B2
C26	1:M6	1-M2	D2	1:N9	1-F6	*L9	1:F12		R50	1:V6	1-E2
C27	1:L6	1-N2	D3	1:N8	1-F6	*L10	1:D12		R51	1:W7	1-F2
C31	1:E8	1-Q3	D4	1:M9	1-F6	PL-1	1:D9	1-B0	R52	1:V5	1-G3
C32	1:G8	1-Q3	D5	1:D7	1-J4			1-E3	R53	1:U7	1-F2
C33	1:H8	1-M0	D6	1:D8	1-J4	*PL-2	1:T6	1-H0	R54B	1:U5	1-F2
C34	1:H8	1-N0	D7	1:C8	1-J3	*Q1	1:G12	1-L5	R55	1:W6	1-E1
C35	1:C12	1-Q1	D8	1:C7	1-J3	*Q2	1:E12	1-L4	R56	1:W6	1-F0
C37	1:P9	1-C2	D11	1:C12	1-H2	Q3	1:H6	1-L3	R57	1:W6	1-F1
C38	1:N7	1-D2	D12	1:B11	1-K5	Q4	1:M6	1-N2	R58	1:W6	1-F0
C39	1:P7	1-E2	D13	1:A11	1-K5	Q6	1:U6	1-H0	R59	1:V5	1-G1
C42	1:W7	1-E2	D14	1:G11	1-L6	Q7	1:B11	1-J2	R60	1:F7	1-P3
C43	1:V5	1-F2	*D15	1:G12	1-L6	Q8	1:T5	1-P7	R61	1:G8	1-Q3
C44	1:U5	1-F2	*D18	1:E12	1-L5	Q9	1:H5	1-K8	R62	1:U6	1-G0
C45	1:W6	1-F1	D19	1:E11	1-L4	Q10	1:B12	1-R2	R63	1:U6	1-H0
C46	1:W6	1-F0	D20	1:H7	1-N4	Q11	1:P6	1-H1	R64	1:V6	1-D1
C49	1:U6	1-D1	D21	1:H7	1-P4	Q12	1:P6	1-H1	R65	1:B11	1-J3
C50	1:V6	1-E1	D22	1:N6	1-M3	Q13	1:M7	1-J1	R66	1:B11	1-J3
C51	1:W5	1-D0	D23	1:A12	1-R2	R1	1:X9	1-B5	R67	1:C11	1-J2
C54	1:P5	1-K0	D24	1:Q8	1-C2	R2	1:N11	1-E6	R68	1:C12	1-Q1
C55	1:Q5	1-K2	D25	1:P8	1-C2	R3	1:U10	1-E6	R69	1:B12	1-R2
C56	1:P4	1-K2	D26	1:N8	1-C2	R4	1:M8	1-G6	R70	1:P5	1-L2
C57	1:Q5	1-K2	D27	1:P8	1-C2	R5	1:L10	1-G6	R71	1:P6	1-K1
C59	1:P6	1-K1	D30	1:U7	1-F3	R6	1:L10	1-G5	R72	1:P6	1-K1
C60	1:Q5	1-M2	D31	1:V6	1-F2	R7	1:M10	1-G5	R73	1:P4	1-K0
C61	1:Q7	1-K0	D32	1:A11	1-J2	R8	1:L11	1-G5	R74	1:Q6	1-M2
C62	1:Q6	1-K0	D36	1:Q6	1-L1	R9	1:G10	1-H5	R75	1:Q6	1-M2
C63	1:H7	1-N1	D37	1:Q6	1-M1	R11	1:D2	1-H6	R76	1:G8	1-Q2
C65	1:G5	1-K8	D38	1:C11	1-J6	*R12	1:C7	1-J4	R79A	1:G2	1-H9
C66	1:H3	1-H8	D41	1:G4	1-J8	R13A	1:B10	1-K5	R79B	1:G2	1-J9
C67	1:F3	1-J8	D43	1:G2	1-H9	R13B	1:B11	1-K5	R80	1:W8	1-J9
*C68	1:N2	1-L8			1-H9	R14	1:C11	1-K5	R80A	1:F4	1-J8
*C69	1:P2	1-L8	*FAN	1:Z8	1-J0	*R17	1:F12	1-M5	R80B	1:G5	1-K8
*C70	1:Q2	1-M8	*F1	1:W10	1-B6	R18	1:F12	1-L5	*R81	1:K5	1-K9
*C71	1:N3	1-M8	HS	1:P7		*R19	1:D12	1-M5	RV81	1:F7	1-P3

Device	PCB	Circuit	Device	PCB	Circuit	Device	PCB	Circuit	Device	PCB	Circuit
*R82	1:K5	1-K9									
R83	1:U5	1-Q8									
R84	1:T5	1-Q8									
R85	1:W2	1-R9									
R86	1:T4	1-N7									
R87	1:T4	1-P6									
R88	1:S5	1-P6									
R89	1:T4	1-Q6									
R90	1:S4	1-P6									
R91	1:N4	1-N5									
RV92	1:S5	1-Q5									
R93	1:T5	1-Q5									
R94	1:P5	1-Q5									
R95	1:N5	1-Q4									
R96	1:N5	1-R5									
R98	1:W4	1-P7									
R99	1:W4	1-P7									
R100	1:N6	1-H1									
R101	1:Q6	1-H1									
R102	1:N6	1-J1									
R103	1:N5	1-J1									
R104	1:N5	1-J1									
R105	1:M7	1-J1									
*R106	1:H7										
*R107	1:H7										
RLY1	1:V8	1-J9 1-F6									
SW1	1:N12	1-E5 1-A3									
SW2	1:C9	1-J3									
SK-1		1-B0 1-E3									
SK-2		1-H0									
SK-3	1:X10	1-A4									
SK-4	1:X2	1-R9									
SK-5	1:X3	1-R8									
SK-6	1:Y3	1-R6									
SK-7	1:Y3	1-R6									
SK-8	1:Y4	1-R7									
T1	1:C5	1-J5									
T2	1:B8	1-J5									
T3	1:F10	1-M4									
T4	1:S8	1-B2									
*T5	1:K3	1-K8									
T6	1:T3	1-P8									
TAB-1	1:Y8	1-A7									
TC1		1-E3									
TP1	1:N7	1-G6									
TP2	1:G10	1-G5									
TP3	1:D8	1-J4									
TP4	1:L7	1-B0									
TP5	1:C9	1-E3									
TP6	1:K7	1-P1									
TP7	1:J7	1-P1									



T807/808 PCB Layout
Bottom Side
220-01183-05



*T807/808 PCB Layout
Top Side
220-01183-05*

T807 Parts List (IPN 220-01183-07)

How To Use This Parts List

The components listed in this parts list are divided into two main types: those with a circuit reference (e.g. C2, D1, R121, etc) and those without (miscellaneous and mechanical). Static sensitive devices are prefixed with (S).

Those with a circuit reference are grouped by component type in numerical order. Each component entry comprises three or four columns: the circuit reference, variant number (if applicable), IPN and description. A number in the variant column indicates that this component is fitted only to that variant.

The miscellaneous and mechanical section lists the parts in IPN order and where possible the legend indicates their position on the exploded view.

Parts List Amendments

C104	Changed from 011-54100-01 (63V) to 011-04100-02 (50V) due to new board design (97/04-7072).
R17 & R19	Two ferrite beads to be placed (065-00010-04) - not previously included (96/10-7175).
R83 & R84	Ferrite beads to be placed (065-00010-04) - not previously included (96/10-7175).
R99	Part 030-54100-20 not used (97/04-7091).

Important mechanical assembly changes to this issue are as follows:

307-02044-00	Add Series II guide rail.
308-01007-01	Add Series II handle.
316-06623-00	Add Series II front panel.
316-21176-02	Rear panel changed from 316-21176-02 to -03 - incorrect IPN in previous issue (96/10-7178).
319-01189-01	Filter shield changed from 319-01189-01 to -02 - new filter shield (750018).
349-00020-07	Delete screw 4-40 x 5/16 Pan Pozi Taptite black - not required in Series II.

Ref	Var	IPN	Description	Ref	Var	IPN	Description
C1	010-04470-09	CAP CERAMIC 4N7 +20% 250VAC APPROVED	D13	008-00014-73	(S) LED HLMP5050 GREEN RT ANGLE PCB MTG		
C2	010-04470-09	CAP CERAMIC 4N7 +20% 250VAC APPROVED	D14	001-00012-23	(S) DIODE BYV26C 1A/400V FAST SWITCH		
C3	022-06680-04	CAP MYLAR 680N +20% 250VAC APPROVED	*D15	001-00012-27	(S) DIODE BYV28-200 3.5A/200V FAST SWITCH		
C4	022-06680-04	CAP MYLAR 680N +20% 250VAC APPROVED	*D18	001-00012-27	(S) DIODE BYV28-200 3.5A/200V FAST SWITCH		
C5	010-04470-09	CAP CERAMIC 4N7 +20% 250VAC APPROVED	D19	001-00012-23	(S) DIODE BYV26C 1A/400V FAST SWITCH		
C5A	010-04470-09	CAP CERAMIC 4N7 +20% 250VAC APPROVED	D20	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
C6	010-04470-09	CAP CERAMIC 4N7 +20% 250VAC APPROVED	D21	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
C6A	010-04470-09	CAP CERAMIC 4N7 +20% 250VAC APPROVED	D22	001-00013-40	(S) DIODE SCHOTTKY BAT85 0.2A/30V		
*C9	021-09390-00	CAP 390UF ELECT 200V 105D 25DIAX40 10MML	D23	008-00014-74	(S) LED HLMP5030 RED RT ANGLE PCB MTG		
*C10	021-09390-00	CAP 390UF ELECT 200V 105D 25DIAX40 10MML	D24	001-00011-70	(S) DIODE 1N4001 1A/50V		
*C11	021-09390-00	CAP 390UF ELECT 200V 105D 25DIAX40 10MML	D25	001-00011-70	(S) DIODE 1N4001 1A/50V		
*C12	021-09390-00	CAP 390UF ELECT 200V 105D 25DIAX40 10MML	D26	001-00011-70	(S) DIODE 1N4001 1A/50V		
*C13	024-06680-08	CAP POLYPR AXIAL 680N 20% 250VDC	D27	001-00011-70	(S) DIODE 1N4001 1A/50V		
*C14	024-06680-08	CAP POLYPR AXIAL 680N 20% 250VDC	D30	001-00011-70	(S) DIODE 1N4001 1A/50V		
*C15	010-03220-03	CAP CER 220P 10% T/C B 6KV	D31	001-00015-19	(S) DIODE ZENER 5V6 0.4W 2% BZX79/B5V6		
C16	025-07100-01	CAP TANT BEAD 1M 35V	D32	008-00014-74	(S) LED HLMP5030 RED RT ANGLE PCB MTG		
C17	011-53470-02	CAP CER AI 470P 10% T/C B 63V	D36	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
C18	011-03680-01	CAP CER 680P 10% N1K5 50/63V	D37	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
C19	019-55100-01	CAP MONOLITHIC AI 10N 5% COG 50V	D38	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
C20	010-04100-04	CAP CER 1N 10% T/C B 400V	D41	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
C21	022-55470-10	CAP MYLAR AI 47N 5% 63V POTTED	D43	001-00011-45	(S) DIODE DUAL 30A/90V 30CPQ90		
C22	022-55470-10	CAP MYLAR AI 47N 5% 63V POTTED					
C23	020-08470-07	CAP ELECT RADL 47M 16V 8X11.5MM HI TEMP	*F1	265-00010-51	FUSE 5.0A 250V SLOW BLOW 5X20		
C24	020-07100-04	CAP ELECT RADL 1M 63V 8X12MM HI TEMP	FC1	340-00010-07	FUSE CLIP PCB MTG 5MM FUSE		
C25	025-08100-03	CAP 10M 35V 20% TANT 5MM L/S	FC2	340-00010-07	FUSE CLIP PCB MTG 5MM FUSE		
C26	011-54100-01	CAP CER AI 1N 10% T/C B 63V					
C27	011-54100-01	CAP CER AI 1N 10% T/C B 63V	IC1	002-00012-40	(S) IC 358 DUAL OP AMP		
C31	011-54100-01	CAP CER AI 1N 10% T/C B 63V	IC2	002-00010-81	(S) IC 7815 +15V 1AMP TO -220 3PIN		
C32	011-54100-01	CAP CER AI 1N 10% T/C B 63V	IC3	002-00012-40	(S) IC 358 DUAL OP AMP		
C33	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R	IC4	002-00016-61	(S) IC 3525A SMPS CTRL		
C34	025-08100-03	CAP 10M 35V 20% TANT 5MM L/S	IC5	002-00010-75	(S) IC TSC426 DRIVER INVERTING MOSFET 8PIN		
C35	011-54100-01	CAP CER AI 1N 10% T/C B 63V	IC6	002-00010-75	(S) IC TSC426 DRIVER INVERTING MOSFET 8PIN		
C37	020-19220-04	CAP 2200M ELEC 35V 16X35 L ESR	IC7	002-00020-58	(S) IC CNX62A OPTOCOUPLER 250VAC APPROV'D		
C38	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R	IC8	002-00014-15	(S) IC TL431 SHUNT REG TO-92		
C39	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R					
C42	011-54100-01	CAP CER AI 1N 10% T/C B 63V	L1	056-00010-50	CHOKE 16UH +20% DIFF MODE		
C43	011-54100-01	CAP CER AI 1N 10% T/C B 63V	L1A	056-00010-50	CHOKE 16UH +20% DIFF MODE		
C44	025-07100-01	CAP TANT BEAD 1M 35V	L2	056-00010-36	CHOKE FLTR 0.5MH COMM MODE		
C45	011-54100-01	CAP CER AI 1N 10% T/C B 63V	L3	056-00021-20	IND FXD 2MH 5AMP TOROIDAL		
C46	011-54100-01	CAP CER AI 1N 10% T/C B 63V	L4	065-00010-11	BEAD FERRITE 4S3 3*1*4MM RED		
C49	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R	L5	065-00010-11	BEAD FERRITE 4S3 3*1*4MM RED		
C50	025-08100-03	CAP 10M 35V 20% TANT 5MM L/S	L6	069-00010-29	TOROID CORE FERRITE TN14/9/5 4A11 x5		
C51	010-04100-04	CAP CER 1N 10% T/C B 400V	L7	065-00010-11	BEAD FERRITE 4S3 3*1*4MM RED		
C54	011-54100-01	CAP CER AI 1N 10% T/C B 63V	L8	065-00010-11	BEAD FERRITE 4S3 3*1*4MM RED		
C55	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R	L9	065-00010-04	BEAD FERRITE F8 4X2X5MM		
C56	025-08100-03	CAP 10M 35V 20% TANT 5MM L/S	L10	065-00010-04	BEAD FERRITE F8 4X2X5MM		
C57	025-08100-03	CAP 10M 35V 20% TANT 5MM L/S	L12	065-00010-08	BEAD FERRITE 4S3 3*0.7*10MM RED		
C59	011-54100-01	CAP CER AI 1N 10% T/C B 63V	L13	065-00010-08	BEAD FERRITE 4S3 3*0.7*10MM RED		
C60	017-15470-01	CAP CER SURFACE BARRIER 47N 20% 50V	L14	065-00010-08	BEAD FERRITE 4S3 3*0.7*10MM RED		
C61	025-08100-03	CAP 10M 35V 20% TANT 5MM L/S	L15	065-00010-08	BEAD FERRITE 4S3 3*0.7*10MM RED		
C62	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R					
C63	022-57100-02	CAP MYLAR AI 1M 20% 50V POTTED					
C65	020-09470-07	CAP 470M 16V 20% ELEC VERT 8*20 3.5MM L/S LO-ESR					
C66	024-14470-01	CAP METAL POLYPR RADL 4N7 10% 400VAC	*Q1	000-00012-63	(S) XSTR MTP4N50 PWR MOSFET 500V TO220		
C67	024-14470-01	CAP METAL POLYPR RADL 4N7 10% 400VAC	*Q2	000-00012-63	(S) XSTR MTP4N50 PWR MOSFET 500V TO220		
*C68	020-19220-02	CAP ELECT RAD 2200M 16V 12.5X30MM LO ESR	Q3	000-50011-30	(S) XSTR AI BC557B PNP TO-92 AF S/SIG		
*C69	020-19220-02	CAP ELECT RAD 2200M 16V 12.5X30MM LO ESR	Q4	000-50011-10	(S) XSTR AI BC547B NPN TO-92 AF S/SIG		
*C70	020-19220-02	CAP ELECT RAD 2200M 16V 12.5X30MM LO ESR	Q6	000-00010-66	(S) XSTR BC337 NPN AF PWR TO92		
*C71	020-19220-02	CAP ELECT RAD 2200M 16V 12.5X30MM LO ESR	Q7	000-50011-30	(S) XSTR AI BC557B PNP TO-92 AF S/SIG		
*C72	020-19220-02	CAP ELECT RAD 2200M 16V 12.5X30MM LO ESR	Q8	000-50011-30	(S) XSTR AI BC557B PNP TO-92 AF S/SIG		
*C73	020-19220-02	CAP ELECT RAD 2200M 16V 12.5X30MM LO ESR	Q9	000-00010-66	(S) XSTR BC337 NPN AF PWR TO92		
C74	022-05470-04	CAP MYLAR 47N +20% 250VAC APPROVED	Q10	000-50011-10	(S) XSTR AI BC547B NPN TO-92 AF S/SIG		
C75	022-05470-04	CAP MYLAR 47N +20% 250VAC APPROVED	Q11	000-50011-10	(S) XSTR AI BC547B NPN TO-92 AF S/SIG		
C78	020-09820-01	CAP 820M 16V ELECT 10X25MM	Q12	000-50011-10	(S) XSTR AI BC547B NPN TO-92 AF S/SIG		
C79	015-25100-08	CAP CER 0805 CHIP 10N 10% X7R 50V	Q13	000-50011-10	(S) XSTR AI BC547B NPN TO-92 AF S/SIG		
C80	010-05100-09	CAP CER 10N +20% 250VAC RATED	R1	030-08100-31	RES M/F 10M 3.5KV VR37 10*4MM		
C81	010-05100-09	CAP CER 10N +20% 250VAC RATED	R2	049-00275-40	VARISTOR 275V AC 140JOULES 20MM DIA.		
C82	010-04100-04	CAP CER 1N 10% T/C B 400V	R3	035-02100-93	RES WIRE WOUND 10E 5W 19X8MM		
C83	015-06100-08	CAP CER 1206 CHIP 100N 10% X7R 50V	R4	032-35470-00	RES M/F PWR 47K 5% 1W 12X4.5MM		
C84	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R	R5	030-56270-20	RES FILM AI 270K 5% 0.4W 4X1.6MM		
C85	011-52330-01	CAP CER AI 33P 5% N150 50/63V	R6	030-56390-20	RES FILM AI 390K 5% 0.4W 4X1.6MM		
C86	022-54100-10	CAP MYLAR AI 1N 5% 63V POTTED	R7	032-35470-00	RES FILM AI 47K 5% 0.4W 4X1.6MM		
C87	022-55470-10	CAP MYLAR AI 2N2 5% 63V POTTED	R8	030-55680-20	RES FILM AI 68K 5% 0.4W 4X1.6MM		
C88	022-55470-10	CAP MYLAR AI 47N 5% 63V POTTED	R9	030-55470-20	RES FILM AI 47K 5% 0.4W 4X1.6MM		
C89	011-52220-01	CAP CER AI 22P 5% N150 50/63V	R11	032-33100-20	RES M/F PWR 100E 5% 6W 33X9MM		
C90	010-04100-04	CAP CER 1N 10% T/C B 400V	R12	030-53180-20	RES FILM AI 180E 5% 0.4W 4X1.6MM		
C91	010-04100-04	CAP CER 1N 10% T/C B 400V	R13A	030-52680-20	RES FILM AI 68E 5% 0.4W 4X1.6MM		
C92	010-04220-09	CAP CER 2N2 10% 250VAC APPROVED	R13B	030-54150-20	RES FILM AI 1K5 5% 0.4W 4X1.6MM		
C93	010-04220-09	CAP CER 2N2 10% 250VAC APPROVED	R14	030-54150-20	RES FILM AI 1K5 5% 0.4W 4X1.6MM		
C95	011-54100-01	CAP CER AI 1N 10% T/C B 63V	R17	030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM		
C96	022-56100-10	CAP MYLAR AI 100N 5% 63V POTTED	R18	030-54120-20	RES FILM AI 1K2 5% 0.4W 4X1.6MM		
C98	025-08100-03	CAP 10M 35V 20% TANT 5MM L/S	R19	030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM		
C99	011-52220-01	CAP CER AI 22P 5% N150 50/63V	R20	030-54120-20	RES FILM AI 1K2 5% 0.4W 4X1.6MM		
C100	011-03100-06	CAP CER 100P 5% N750 50/63V	R24	030-54120-20	RES FILM AI 1K2 5% 0.4W 4X1.6MM		
C102	010-03220-09	CAP CER 220P +10% 250 VAC APPROVED	R25	042-03470-06	RES PRESET 470E CARBON 6MM FLAT		
C104	011-54100-01	CAP CER AI 1N 10% T/C B 63V	R26	030-53680-20	RES FILM AI 680E 5% 0.4W 4X1.6MM		
D1	001-00012-30	(S) DIODE 6A6 MR 756 BY214-600 6A/600V	R27	030-54180-20	RES FILM AI 1K8 5% 0.4W 4X1.6MM		
D2	001-00012-30	(S) DIODE 6A6 MR 756 BY214-600 6A/600V	R28	030-53820-20	RES FILM AI 820E 5% 0.4W 4X1.6MM		
D3	001-00012-30	(S) DIODE 6A6 MR 756 BY214-600 6A/600V	R29	030-54270-20	RES FILM AI 2K7 5% 0.4W 4X1.6MM		
D4	001-00012-30	(S) DIODE 6A6 MR 756 BY214-600 6A/600V					
D5	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG					
D6	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG					
D7	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG					
D8	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG					
D11	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG					
D12	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG					

Note: Fit L4 & L5 On Leads Of C20
 Fit L7 & L8 On Leads Of C51
 Fit L9 Over Body Of R17
 Fit L10 Over Body Of R19
 Fit L12 & L13 On Leads Of R83
 Fit L14 & L15 On Leads Of R84

Ref	Var	IPN	Description	Ref	Var	IPN	Description
R30		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R32		030-56100-20	RES FILM AI 100K 5% 0.4W 4X1.6MM				
R33		030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM				
R34		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R35		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R36		030-55150-20	RES FILM AI 15K 5% 0.4W 4X1.6MM				
R37		030-57100-20	RES FILM AI 1M 5% 0.4W 4X1.6MM				
R38		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R39		030-54390-20	RES FILM AI 3K9 5% 0.4W 4X1.6MM				
R40		030-54820-20	RES FILM AI 8K2 5% 0.4W 4X1.6MM				
R41		030-54680-20	RES FILM AI 6K8 5% 0.4W 4X1.6MM				
R43		030-55470-20	RES FILM AI 47K 5% 0.4W 4X1.6MM				
R44		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R45		030-56100-20	RES FILM AI 100K 5% 0.4W 4X1.6MM				
R46		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R47		030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM				
R48		030-55150-20	RES FILM AI 15K 5% 0.4W 4X1.6MM				
R49		049-00140-10	VARISTOR 140VRMS 180VDC 42 JOULES				
R50		030-54220-20	RES FILM AI 2K2 5% 0.4W 4X1.6MM				
R51		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R52		030-56180-20	RES FILM AI 180K 5% 0.4W 4X1.6MM				
R53		030-55330-20	RES FILM AI 33K 5% 0.4W 4X1.6MM				
R54B		030-55330-20	RES FILM AI 33K 5% 0.4W 4X1.6MM				
R55		045-05100-01	RES NTC 10K 5% 5MM DISC				
R56		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R57		030-55270-20	RES FILM AI 27K 5% 0.4W 4X1.6MM				
R58		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R59		030-57100-20	RES FILM AI 1M 5% 0.4W 4X1.6MM				
R60		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R61		030-57100-20	RES FILM AI 1M 5% 0.4W 4X1.6MM				
R62		030-54680-20	RES FILM AI 6K8 5% 0.4W 4X1.6MM				
R63		030-52330-20	RES FILM AI 33E 5% 0.4W 4X1.6MM				
R64		030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM				
R65		030-54150-20	RES FILM AI 1K5 5% 0.4W 4X1.6MM				
R66		030-54150-20	RES FILM AI 1K5 5% 0.4W 4X1.6MM				
R67		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R68		030-56100-20	RES FILM AI 100K 5% 0.4W 4X1.6MM				
R69		030-53680-20	RES FILM AI 680E 5% 0.4W 4X1.6MM				
R70		030-53270-20	RES FILM AI 270E 5% 0.4W 4X1.6MM				
R71		030-54330-20	RES FILM AI 3K3 5% 0.4W 4X1.6MM				
R72		030-52100-20	RES FILM AI 10E 5% 0.4W 4X1.6MM				
R73		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R74		030-54470-20	RES FILM AI 4K7 5% 0.4W 4X1.6MM				
R75		030-54470-20	RES FILM AI 4K7 5% 0.4W 4X1.6MM				
R76		030-54680-20	RES FILM AI 6K8 5% 0.4W 4X1.6MM				
R79A		032-32100-01	RES M/F PWR 10E 2.5W 17X5MM				
R79B		032-32100-01	RES M/F PWR 10E 2.5W 17X5MM				
R80		030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM				
R80A		030-52100-20	RES FILM AI 10E 5% 0.4W 4X1.6MM				
R80B		030-54180-20	RES FILM AI 1K8 5% 0.4W 4X1.6MM				
*R81		032-33150-01	RES M/F PWR 150E 5% 2.5W 17X5MM				
RV81		042-05100-06	RES PRESET 10K CARBON 6MM FLAT				
*R82		032-33150-01	RES M/F PWR 150E 5% 2.5W 17X5MM				
R83		030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM				
R84		030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM				
R85		030-08100-31	RES M/F 10M 3.5KV VR37 10*4MM				
R86		030-55470-20	RES FILM AI 47K 5% 0.4W 4X1.6MM				
R87		030-53100-20	RES FILM AI 100E 5% 0.4W 4X1.6MM				
R88		030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM				
R89		030-54470-20	RES FILM AI 4K7 5% 0.4W 4X1.6MM				
R90		030-55470-20	RES FILM AI 47K 5% 0.4W 4X1.6MM				
R91		030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM				
RV92		042-03470-06	RES PRESET 470E CARBON 6MM FLAT				
R93		030-53820-20	RES FILM AI 820E 5% 0.4W 4X1.6MM				
R94		030-54120-20	RES FILM AI 1K2 5% 0.4W 4X1.6MM				
R95		030-55680-20	RES FILM AI 68K 5% 0.4W 4X1.6MM				
R96		030-54680-20	RES FILM AI 6K8 5% 0.4W 4X1.6MM				
R98		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R99		030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM				
R100		030-55560-20	RES FILM AI 56K 5% 0.4W 4X1.6MM				
R101		030-55560-20	RES FILM AI 56K 5% 0.4W 4X1.6MM				
R102		030-56470-20	RES FILM AI 470K 5% 0.4W 4X1.6MM				
R103		030-55560-20	RES FILM AI 56K 5% 0.4W 4X1.6MM				
R104		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R105		030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM				
R106		030-53100-20	RES FILM AI 100E 5% 0.4W 4X1.6MM				
R107		030-53100-20	RES FILM AI 100E 5% 0.4W 4X1.6MM				
RLY1		237-00010-30	RELAY 12V COIL 240V 10A SPDT				
SW1		233-00010-07	SWITCH DPDT 115/230V 6PIN				
SW2		232-00020-28	PUSH SWITCH PCB MTG				
SK-3		240-00010-23	PLUG 3 PIN 10AMP 250V PCB MTG				
SK-4		240-04030-06	TRMNL BLOCK 1WAY PC MT PHOENIX				
SK-5		240-04030-06	TRMNL BLOCK 1WAY PC MT PHOENIX				
SK-6		240-04030-07	TERML BLK PCB MTG 1WAY FRT 2.5H/SA10				
SK-7		240-04030-07	TERML BLK PCB MTG 1WAY FRT 2.5H/SA10				
SK-8		240-04030-07	TERML BLK PCB MTG 1WAY FRT 2.5H/SA10				
T1		053-00010-58	XFMR T4073 T807/808 SWITCHING				
T2		053-00010-59	XFMR T4074 T807/808 CURRENT SENSE				
T3		053-01060-02	XFMR T4075 T807/808 MOSFET DRIVE				
T4		053-00010-63	XFMR T4079 MAINS 5VA 18V				
*T5		056-00010-39	CHOKE T4072 T807 DIFFNL MODE ETD39				
T6		056-00010-38	CHOKE T4071 T807-808 DIFFNL MODE				
TC1		239-00010-06	SW THERM PEPI 100C BARE TERML.C/W SLEEVE				

T807 Mechanical & Miscellaneous Parts (220-01183-07)

IPN	Legend	Description	IPN	Legend	Description
200-00010-35		WIRE T/C 1.5MM/1.4MM For L6. 35mm	352-00010-29	16	NUT M4 NYLOC HEX Handle x2
201-00051-15		WIRE APPLC 1MM ² GREEN HI TEMP PVC85 For Earth Lead	353-00010-10		WASHER M3 FLAT 7MM*0.6MM ST BZ Mounting Kit x2 (in bag)
201-00060-09		WIRE REMIT 0.8MM ² PVC WHITE For Cut Out Switch on T1	353-00010-12	17	WASHER M3 SPRING BZ OR Z/C D43 x1, Mains Socket x2, IC2 x1
209-00010-26		TAPE COPPER 19MM * 0.08MM SCOTCH 1181 For taping switch to T1	356-00020-06		RECEPTEL 6.3MM QUICK CONN FLARED INS For Earth Lead
220-01183-07	1	PCB T807/T808 SMPS 2 OUNCE COPPER	356-00020-07		RECEPTEL M3.5QUICK CONN M3.5 OPEN END For Earth Lead
240-02010-22		SKT MAINS 3PIN FLEX 2M/10A	356-00020-21		TAB 6.3MM RT ANGLE SPADE CAR QCK CONN PCB Mounted Earth Connector
240-06010-27		BLANKING PLATE 2.5MM GREEN Fitted to SK-8	362-00010-13	18	BUSH INSULATING 1.1MM TOP HAT D43 Mounting x1
302-05228-01		BRACKET TRANSFORMER MTG T807/808 T4 x1	362-01024-00	19	INSULATOR 54*30 AS PER DRWG A4M2431 Q1/Q2 x1, D43 x1
303-23128-02	2	COVR SIDE A2M2403/2 T807/808 COMP SCRN	362-01052-00	20	XSTR CLAMPING BRKT T807/808 A4M2407 Bracing bracket for Q1 & Q2 x1
306-01010-00	3	FERRULE A4M948 HANDLE FXD EQUIP Place on Handle x2	365-00011-54		LABEL WHITE RW 1556/2 90X24MM SPEC AD For outside of box
307-02029-00		GUIDE REAR T807/808 A3M2409 Packed in box x2	365-00013-59		LABEL T807/808 HI VOLT WARNING A4A651
308-01007-00	4	HANDLE A4M949 FXD EQUIP Front Panel	365-00100-05		LABEL BLANK 50X9MM S/A METLSD POLYES Mounting Kit x1 (in bag) NB/ Label is to be placed over top of screened version on panel if power supply is to be 115 Volts
308-13088-00		HSINK CLIP ON 14 OR 16 DIP INT CCTS ICs 4, 5 & 6	365-01391-01		LABEL BLNK 30X10.8MM TAMPERMARK VOID Ser No x1, Job No x1, Rev No x1 & Elec Insp x1
308-13091-00		HSINK PCB MTG TO-220 IC2 mounting to PCB	365-01500-00		LABEL CE CONFORMITY 12*24MM
311-00010-39		KNOB RED PLASTIC ROUND Pushes on to SW2	369-00020-52		TAPE ELECT INSULATION UL APPRVD 130°C For T4
316-06398-01	5	PNL FRT COMPL T807 A3M2405/2	399-00010-10		RUBBER BAND NO 33
316-21177-02	6	PNL REAR A3M2427/2 T807 COMPL SCRN	399-00010-51		BAG PLASTIC 75*100MM For Mounting Kit
318-01018-00	7	RAIL CHASSIS T807/808 A3M2404 Attached to PCB x2	400-00020-01		SLEEVING 0.7MM SIL RUBBER For Legs of R13A, R47 & R64
319-01189-01		SHIELD T807/808 MAINS FILTER Fitted to underside of board across output	400-00020-03		SLEEVING 1MM SIL RUBBER For Legs of R3, R11, 79A, R79B, R81 & R82
319-30030-01	8	SPACER A4M1115 T807/808 Between P.C.B. & Rails x6	400-00020-05		SLEEVING 1.5MM SIL RUBBER
319-40012-00		EARTH STRAP DC T807/808 Fitted to underside of board across input	400-00020-07		SLEEVING 2MM SIL RUBBER Goes over wire on L6.
345-00040-06	9	SCREW M3*8MM PAN POZI ST BZ SK-3 x2, Mounting Kit x2 (in bag)	410-01081-00		CRTN T800 KIWI REF22860 402X192X66MM
345-00040-12		SCREW M3X10MM CSK POZI ST BZ Mounting Kit x6 (in bag)	410-01082-00		CRTN 10 T800 KIWI REF24417 423X410X360
345-00040-17	10	SCREW M3*16MM CSK POZI ST BZ D43 x1			
345-00040-24	11	SCREW M3X20MM CSK POZI ST BZ Q1/Q2 Bracing Bracket x1			
349-00020-07	12	SCREW 4-40 X 5/16 PAN POZI TAPTITE BLACK Front x4, Rear x4, Cover x4			
349-00020-08	13	SCREW TAPTITE 4-40X3/8IN CSK POZI BZ Covers to rails x16			
349-00020-34	14	SCREW M3*12 PAN POZI TAPTITE BZ P.C.B. to rails x6			
352-00010-08	15	NUT M3 COLD FORM HEX ST BZ D43 x1, Mains Socket x2, IC2 x1, Mounting Kit x2 (in bag)			

Replace pages b8.2.47/.48 with A3 foldout T807 Mechanical Assembly in file 800b84a.100

T808 Parts List (IPN 220-01183-07)

How To Use This Parts List

The components listed in this parts list are divided into two main types: those with a circuit reference (e.g. C2, D1, R121, etc) and those without (miscellaneous and mechanical). Static sensitive devices are prefixed with (S).

Those with a circuit reference are grouped by component type in numerical order. Each component entry comprises three or four columns: the circuit reference, variant number (if applicable), IPN and description. A number in the variant column indicates that this component is fitted only to that variant.

The miscellaneous and mechanical section lists the parts in IPN order and where possible the legend indicates their position on the exploded view.

Parts List Amendments

C104	Changed from 011-54100-02 (63V) to 011-04100-02 (50V) (97/04-7072).
*R17 & *R19	Changed from 10E to 22E (030-52100-20) (06/97-720005).
R17 & R19	Two ferrite beads to be placed (065-00010-04) - not previously included (96/10-7175).
R83 & R84	Ferrite beads to be placed (030-52220-20) - not previously included (96/10-7175).
R105	Changed from 1k (030-54100-20) to 1k5 (030-54150-20) to reduce amplitude of noise from noise modulator (710042).

Important mechanical assembly changes to this issue are as follows:

307-02044-00	Add Series II guide rail.
308-01007-01	Add Series II handle.
316-06623-00	Add Series II front panel.
316-21176-02	Rear panel changed from 316-21176-02 to -03 - incorrect IPN in previous issue (96/10-7178).
319-01189-01	Filter shield changed from 319-01189-01 to -02 - new filter shield (750018).
345-00040-08	Add screw M3 x 12 due to thinner fan being fitted (97/10-720025).
345-00040-19	Delete screw M3 x 25mm Pan Pozi ST BZ - not required due to thinner fan being fitted (97/10-720025).
349-00020-07	Delete screw 4-40 x 5/16 Pan Pozi Taptite black - not required in Series II.
353-00010-12	Delete washer M3 Spring BZ or Z/C - not required due to thinner fan being fitted (97/10-720025).

Ref	Var	IPN	Description	Ref	Var	IPN	Description
C1	010-04470-09	CAP CERAMIC 4N7 +20% 250VAC APPROVED	D7	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
C2	010-04470-09	CAP CERAMIC 4N7 +20% 250VAC APPROVED	D8	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
C3	022-06680-04	CAP MYLAR 680N +- 20% 250VAC APPROVED	D11	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
C4	022-06680-04	CAP MYLAR 680N +- 20% 250VAC APPROVED	D12	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
C5	010-04470-09	CAP CERAMIC 4N7 +20% 250VAC APPROVED	D13	008-00014-73	(S) LED HLMP5050 GREEN RT ANGLE PCB MTG		
C5A	010-04470-09	CAP CERAMIC 4N7 +20% 250VAC APPROVED	D14	001-00012-23	(S) DIODE BYV26C 1A/400V FAST SWITCH		
C6	010-04470-09	CAP CERAMIC 4N7 +20% 250VAC APPROVED	*D15	001-00011-08	(S) DIODE MUR440 ULTRAFAST 400V 4A		
C6A	010-04470-09	CAP CERAMIC 4N7 +20% 250VAC APPROVED	*D18	001-00011-06	(S) DIODE MUR440 ULTRAFAST 400V 4A		
*C9	021-09560-00	CAP 560UF ELECT 200V 105D 25DIAx40 10MML/S	D19	001-00012-23	(S) DIODE BYV26C 1A/400V FAST SWITCH		
*C10	021-09560-00	CAP 560UF ELECT 200V 105D 25DIAx40 10MML/S	D20	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
*C11	021-09560-00	CAP 560UF ELECT 200V 105D 25DIAx40 10MML/S	D21	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
*C12	021-09560-00	CAP 560UF ELECT 200V 105D 25DIAx40 10MML/S	D22	001-00013-40	(S) DIODE SCHOTTKY BAT85 0.2A/30V		
*C13	024-07100-00	CAP 1M 250VDC 5% POLYPROP22.5 L/S	D23	008-00014-74	(S) LED HLMP5030 RED RT ANGLE PCB MTG		
*C14	024-07100-00	CAP 1M 250VDC 5% POLYPROP22.5 L/S	D24	001-00011-70	(S) DIODE 1N4001 1A/50V		
*C15	010-03470-03	CAP 470P T/C B 10% 6KV CER 11MM DIA 10MM	D25	001-00011-70	(S) DIODE 1N4001 1A/50V		
C16	025-07100-01	CAP TANT BEAD 1M 35V	D26	001-00011-70	(S) DIODE 1N4001 1A/50V		
C17	011-53470-02	CAP CER AI 470P 10% T/C B 63V	D27	001-00011-70	(S) DIODE 1N4001 1A/50V		
C18	011-03680-01	CAP CER 680P 10% N1K5 50/63V	D30	001-00011-70	(S) DIODE 1N4001 1A/50V		
C19	019-55100-01	CAP MONOLITHIC AI 10N 5% COG 50V	D31	001-00015-19	(S) DIODE ZENER 5V6 0.4W 2% BZX79/B5V6		
C20	010-04100-04	CAP CER 1N 10% T/C B 400V	D32	008-00014-74	(S) LED HLMP5030 RED RT ANGLE PCB MTG		
C21	022-55470-10	CAP MYLAR AI 47N 5% 63V POTTED	D36	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
C22	022-55470-10	CAP MYLAR AI 47N 5% 63V POTTED	D37	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
C23	020-08470-07	CAP ELECT RADL 47M 16V 8X11.5MM HI TEMP	D38	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
C24	020-07100-04	CAP ELECT RADL 1M 63V 8X12MM HI TEMP	D41	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG		
C25	025-08100-03	CAP 10M 35V 20% TANT 5MM L/S	D43	001-00011-45	(S) DIODE DUAL 30A/90V 30CPQ90		
C26	011-54100-01	CAP CER AI 1N 10% T/C B 63V	*F1	265-00010-24	FUSE 8AMP 5*20MM SLOW BLOW		
C27	011-54100-01	CAP CER AI 1N 10% T/C B 63V	FC1	340-00010-07	FUSE CLIP PCB MTG 5MM FUSE		
C31	011-54100-01	CAP CER AI 1N 10% T/C B 63V	FC2	340-00010-07	FUSE CLIP PCB MTG 5MM FUSE		
C32	011-54100-01	CAP CER AI 1N 10% T/C B 63V					
C33	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R					
C34	025-08100-03	CAP 10M 35V 20% TANT 5MM L/S	IC1	002-00012-40	(S) IC 358 DUAL OP AMP		
C35	011-54100-01	CAP CER AI 1N 10% T/C B 63V	IC2	002-00010-81	(S) IC 7815 +15V 1AMP TO -220 3PIN		
C37	020-19220-04	CAP 2200M ELEC 35V 16X35 L ESR	IC3	002-00012-40	(S) IC 358 DUAL OP AMP		
C38	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R	IC4	002-00016-16	(S) IC 3525A SMPS CTRL		
C39	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R	IC5	002-00010-75	(S) IC TSC426 DRIVER INVERTING MOSFET 8PIN		
C42	011-54100-01	CAP CER AI 1N 10% T/C B 63V	IC6	002-00010-75	(S) IC TSC426 DRIVER INVERTING MOSFET 8PIN		
C43	011-54100-01	CAP CER AI 1N 10% T/C B 63V	IC7	002-00020-58	(S) IC CNX62A OPTOCOUPLER 250VAC APPRVED		
C44	025-07100-01	CAP TANT BEAD 1M 35V	IC8	002-00014-15	(S) IC TL431 SHUNT REG TO-92		
C45	011-54100-01	CAP CER AI 1N 10% T/C B 63V	L1	056-00010-50	CHOKE 16UH +20% DIFF MODE		
C46	011-54100-01	CAP CER AI 1N 10% T/C B 63V	L1A	056-00010-50	CHOKE 16UH +20% DIFF MODE		
C49	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R	L2	056-00010-36	CHOKE FLTR 0.5MH COMM MODE		
C50	025-08100-03	CAP 10M 35V 20% TANT 5MM L/S	L3	056-00021-20	IND FXD 2MH 5AMP TOROIDAL		
C51	010-04100-04	CAP CER 1N 10% T/C B 400V	L4	065-00010-11	BEAD FERRITE 4S 3*1*4MM RED		
C54	011-54100-01	CAP CER AI 1N 10% T/C B 63V	L5	065-00010-11	BEAD FERRITE 4S 3*1*4MM RED		
C55	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R	L6	069-00010-29	TOROID CORE FERRITE TN14/9/5 4A11 x5		
C56	025-08100-03	CAP 10M 35V 20% TANT 5MM L/S	L7	065-00010-11	BEAD FERRITE 4S 3*1*4MM RED		
C57	025-08100-03	CAP 10M 35V 20% TANT 5MM L/S	L8	065-00010-11	BEAD FERRITE 4S 3*1*4MM RED		
C59	011-54100-01	CAP CER AI 1N 10% T/C B 63V	L9	065-00010-04	BEAD FERRITE F8 4X2X5MM		
C60	017-15470-01	CAP CER SURFACE BARRIER 47N 20% 50V	L10	065-00010-04	BEAD FERRITE F8 4X2X5MM		
C61	025-08100-03	CAP 10M 35V 20% TANT 5MM L/S	L12	065-00010-08	BEAD FERRITE 4S 3*0.7*10MM RED		
C62	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R	L13	065-00010-08	BEAD FERRITE 4S 3*0.7*10MM RED		
C63	022-57100-02	CAP MYLAR AI 1M 20% 50V POTTED	L14	065-00010-08	BEAD FERRITE 4S 3*0.7*10MM RED		
C65	020-09470-07	CAP 470M 16V 20% ELEC VERT 8*20 3.5MM L/S LO-ESR	L15	065-00010-08	BEAD FERRITE 4S 3*0.7*10MM RED		
C66	024-14470-01	CAP METAL POLYPR RADL 4N7 10% 400VAC	*PL2	240-00020-72	HEADER 2 WAY PCB MTG ULTREX		
C67	024-14470-01	CAP METAL POLYPR RADL 4N7 10% 400VAC					
*C68	021-19330-02	CAP 3300M 16V ELEC 13*40 VERT	*Q1	000-00012-61	(S) XSTR MTH7N50 NCHAN PWR MOS 7A 500V		
*C69	021-19330-02	CAP 3300M 16V ELEC 13*40 VERT	*Q2	000-00012-61	(S) XSTR MTH7N50 NCHAN PWR MOS 7A 500V		
*C70	021-19330-02	CAP 3300M 16V ELEC 13*40 VERT	Q3	000-50011-30	(S) XSTR AI BC557B PNP TO-92 AF S/SIG		
*C71	021-19330-02	CAP 3300M 16V ELEC 13*40 VERT	Q4	000-50011-10	(S) XSTR AI BC547B NPN TO-92 AF S/SIG		
*C72	021-19330-02	CAP 3300M 16V ELEC 13*40 VERT	Q6	000-00010-66	(S) XSTR BC337 NPN AF PWR TO92		
*C73	021-19330-02	CAP 3300M 16V ELEC 13*40 VERT	Q7	000-50011-30	(S) XSTR AI BC557B PNP TO-92 AF S/SIG		
C74	022-05470-04	CAP MYLAR 47N +20% 250VAC APPROVED	Q8	000-50011-30	(S) XSTR AI BC557B PNP TO-92 AF S/SIG		
C75	022-05470-04	CAP MYLAR 47N +20% 250VAC APPROVED	Q9	000-00010-66	(S) XSTR BC337 NPN AF PWR TO92		
C78	020-09820-01	CAP 820M 16V ELECT 10X25MM	Q10	000-50011-10	(S) XSTR AI BC547B NPN TO-92 AF S/SIG		
C79	015-25100-08	CAP CER 0805 CHIP 10N 10% X7R 50V	Q11	000-50011-10	(S) XSTR AI BC547B NPN TO-92 AF S/SIG		
C80	010-05100-09	CAP CER 10N +20% 250VAC RATED	Q12	000-50011-10	(S) XSTR AI BC547B NPN TO-92 AF S/SIG		
C81	010-05100-09	CAP CER 10N +20% 250VAC RATED	Q13	000-50011-10	(S) XSTR AI BC547B NPN TO-92 AF S/SIG		
C82	010-04100-04	CAP CER 1N 10% T/C B 400V	R1	030-08100-31	RES M/F 10M 3.5KV VR37 10*4MM		
C83	015-06100-08	CAP CER 1206 CHIP 100N 10% X7R 50V	R2	049-00275-40	VARISTOR 275V AC 140JOULES 20MM DIA.		
C84	019-05470-00	CAP MONOLITHIC CER 47N 10% 50V X7R	R3	035-02100-93	RES WIRE WOUND 10E 5W 19X8MM		
C85	011-52330-01	CAP CER AI 33P 5% N150 50/63V	R4	032-35470-00	RES M/F PWR 47K 5% 1W 12X4.5MM		
C86	022-54100-10	CAP MYLAR AI 1N 5% 63V POTTED	R5	030-56270-20	RES FILM AI 270K 5% 0.4W 4X1.6MM		
C87	022-54220-10	CAP MYLAR AI 2N2 5% 63% POTTED	R6	030-56390-20	RES FILM AI 390K 5% 0.4W 4X1.6MM		
C88	022-55470-10	CAP MYLAR AI 47N 5% 63V POTTED	R7	032-35470-00	RES M/F PWR 47K 5% 1W 12X4.5MM		
C89	011-52220-01	CAP CER AI 22P 5% N150 50/63V	R8	030-55680-20	RES FILM AI 68K 5% 0.4W 4X1.6MM		
C90	010-04100-04	CAP CER 1N 10% T/C B 400V	R9	030-55470-20	RES FILM AI 47K 5% 0.4W 4X1.6MM		
C91	010-04100-04	CAP CER 1N 10% T/C B 400V	R10	032-33100-02	RES M/F PWR 100E 5% 6W 33X9MM		
C92	010-04220-09	CAP CER 2N2 10% 250VAC APPROVED	R11	030-53100-20	RES FILM AI 100E 5% 0.4W 4X1.6MM		
C93	010-04220-09	CAP CER 2N2 10% 250VAC APPROVED	R12	030-52680-20	RES FILM AI 68E 5% 0.4W 4X1.6MM		
C95	011-54100-01	CAP CER AI 1N 10% T/C B 63V	R13A	030-54150-20	RES FILM AI 1K5 5% 0.4W 4X1.6MM		
C96	022-56100-10	CAP MYLAR AI 100N 5% 63V POTTED	R14	030-54150-20	RES FILM AI 1K5 5% 0.4W 4X1.6MM		
C98	025-08100-03	CAP 10M 35V 20% TANT 5MM L/S	R17	030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM		
C99	011-52220-01	CAP CER AI 22P 5% N150 50/63V	R18	030-54120-20	RES FILM AI 1K2 5% 0.4W 4X1.6MM		
C100	011-03100-06	CAP CER 100P 5% N750 50/63V	R19	030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM		
C102	010-03220-09	CAP CER 220P +10% 250 VAC APPROVED	R20	030-54120-20	RES FILM AI 1K2 5% 0.4W 4X1.6MM		
C104	011-54100-01	CAP CER AI 1N 10% T/C B 63V					
*C112	010-04470-09	CAP CERAMIC 4N7 +20% 250VAC APPROVED					
*C113	010-04470-09	CAP CERAMIC 4N7 +20% 250VAC APPROVED					
*C120	010-04100-04	CAP CER 1N 10% T/C B 400V					
*C121	010-04100-04	CAP CER 1N 10% T/C B 400V					
D1	001-00012-30	(S) DIODE 6A6 MR 756 BY214-600 6A/600V					
D2	001-00012-30	(S) DIODE 6A6 MR 756 BY214-600 6A/600V					
D3	001-00012-30	(S) DIODE 6A6 MR 756 BY214-600 6A/600V					
D4	001-00012-30	(S) DIODE 6A6 MR 756 BY214-600 6A/600V					
D5	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG					
D6	001-50012-05	(S) DIODE AI 1N4531 SI SMALL SIG					

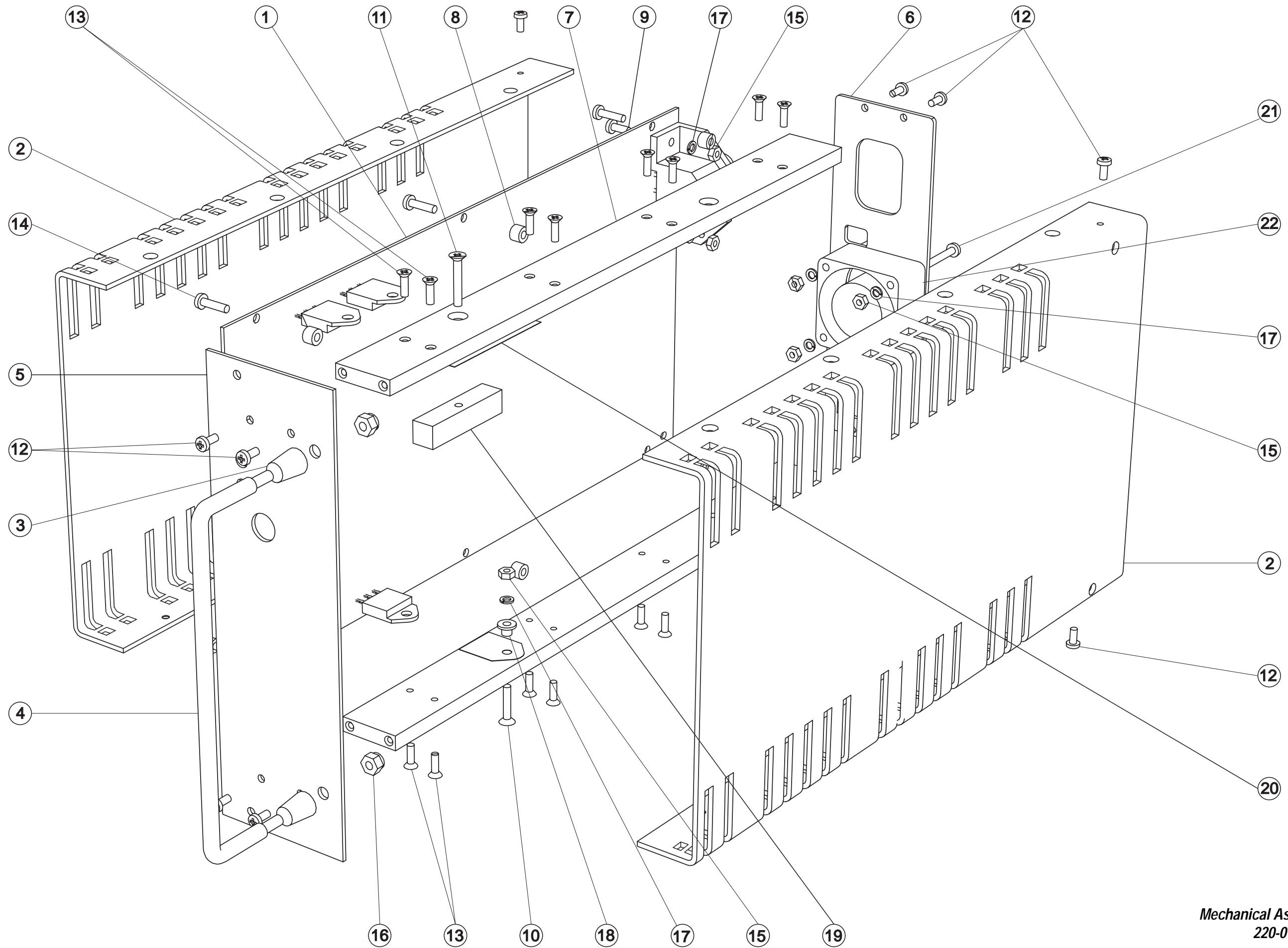
R1	030-08100-31	RES M/F 10M 3.5KV VR37 10*4MM
R2	049-00275-40	VARISTOR 275V AC 140JOULES 20MM DIA.
R3	035-02100-93	RES WIRE WOUND 10E 5W 19X8MM
R4	032-35470-00	RES M/F PWR 47K 5% 1W 12X4.5MM
R5	030-56270-20	RES FILM AI 270K 5% 0.4W 4X1.6MM
R6	030-56390-20	RES FILM AI 390K 5% 0.4W 4X1.6MM
R7	032-35470-00	RES M/F PWR 47K 5% 1W 12X4.5MM
R8	030-55680-20	RES FILM AI 68K 5% 0.4W 4X1.6MM
R9	030-55470-20	RES FILM AI 47K 5% 0.4W 4X1.6MM
R10	030-53100-02	RES M/F PWR 100E 5% 6W 33X9MM
R11	030-52680-20	RES FILM AI 100E 5% 0.4W 4X1.6MM
R12	030-54150-20	RES FILM AI 1K5 5% 0.4W 4X1.6MM
R13A	030-54150-20	RES FILM AI 1K5 5% 0.4W 4X1.6MM
R14	030-54150-20	RES FILM AI 1K5 5% 0.4W 4X1.6MM
R17	030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM
R18	030-54120-20	RES FILM AI 1K2 5% 0.4W 4X1.6MM
R19	030-54120-20	RES FILM AI 22E 5% 0.4W 4X1.6MM
R20	030-54120-20	RES FILM AI 1K2 5% 0.4W 4X1.6MM

Note: Fit L4 & L5 On Leads Of C20
 Fit L7 & L8 On Leads Of C51
 Fit L9 Over Body Of R17
 Fit L10 Over Body Of R19
 Fit L12 & L13 On Leads Of R83
 Fit L14 & L15 On Leads Of R84

Ref	Var	IPN	Description	Ref	Var	IPN	Description
R24		030-54120-20	RES FILM AI 1K2 5% 0.4W 4X1.6MM	T4		053-00010-63	XFMR T4079 MAINS 5VA 18V
RV25		042-03470-06	RES PRESET 470E CARBON 6MM FLAT	*T5		056-00010-49	CHOKE T4080 T808 DIFFNL MODE ETD39
R26		030-53680-20	RES FILM AI 680E 5% 0.4W 4X1.6MM	T6		056-00010-38	CHOKE T4071 T807-808 DIFFNL MODE
R27		030-54180-20	RES FILM AI 1K8 5% 0.4W 4X1.6MM	TC1		239-00010-06	SW THERM PEPI 100C BARE TERML.C/W SLEEVE
R28		030-53820-20	RES FILM AI 820E 5% 0.4W 4X1.6MM				
R29		030-54270-20	RES FILM AI 2K7 5% 0.4W 4X1.6MM				
R30		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R32		030-56100-20	RES FILM AI 100K 5% 0.4W 4X1.6MM				
R33		030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM				
R34		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R35		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R36		030-55150-20	RES FILM AI 15K 5% 0.4W 4X1.6MM				
R37		030-57100-20	RES FILM AI 1M 5% 0.4W 4X1.6MM				
R38		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R39		030-54390-20	RES FILM AI 3K9 5% 0.4W 4X1.6MM				
R40		030-54820-20	RES FILM AI 8K2 5% 0.4W 4X1.6MM				
R41		030-54680-20	RES FILM AI 6K8 5% 0.4W 4X1.6MM				
R43		030-55470-20	RES FILM AI 47K 5% 0.4W 4X1.6MM				
R44		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R45		030-56100-20	RES FILM AI 100K 5% 0.4W 4X1.6MM				
R46		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R47		030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM				
R48		030-55150-20	RES FILM AI 15K 5% 0.4W 4X1.6MM				
R49		049-00140-10	VARISTOR 140VRMS 180VDC 42 JOULES				
R50		030-54220-20	RES FILM AI 2K2 5% 0.4W 4X1.6MM				
R51		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R52		030-56180-20	RES FILM AI 180K 5% 0.4W 4X1.6MM				
R53		030-55330-20	RES FILM AI 33K 5% 0.4W 4X1.6MM				
R54B		030-55330-20	RES FILM AI 33K 5% 0.4W 4X1.6MM				
R55		045-05100-01	RES NTC 10K 5% 5MM DISC				
R56		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R57		030-55270-20	RES FILM AI 27K 5% 0.4W 4X1.6MM				
R58		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R59		030-57100-20	RES FILM AI 1M 5% 0.4W 4X1.6MM				
R60		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R61		030-57100-20	RES FILM AI 1M 5% 0.4W 4X1.6MM				
R62		030-54680-20	RES FILM AI 6K8 5% 0.4W 4X1.6MM				
R63		030-52330-20	RES FILM AI 33E 5% 0.4W 4X1.6MM				
R64		030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM				
R65		030-54150-20	RES FILM AI 1K5 5% 0.4W 4X1.6MM				
R66		030-54150-20	RES FILM AI 1K5 5% 0.4W 4X1.6MM				
R67		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R68		030-56100-20	RES FILM AI 100K 5% 0.4W 4X1.6MM				
R69		030-53680-20	RES FILM AI 680E 5% 0.4W 4X1.6MM				
R70		030-53270-20	RES FILM AI 270E 5% 0.4W 4X1.6MM				
R71		030-54330-20	RES FILM AI 3K3 5% 0.4W 4X1.6MM				
R72		030-52100-20	RES FILM AI 10E 5% 0.4W 4X1.6MM				
R73		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R74		030-54470-20	RES FILM AI 4K7 5% 0.4W 4X1.6MM				
R75		030-54470-20	RES FILM AI 4K7 5% 0.4W 4X1.6MM				
R76		030-54680-20	RES FILM AI 6K8 5% 0.4W 4X1.6MM				
R79A		032-32100-01	RES M/F PWR 10E 2.5W 17X5MM				
R79B		032-32100-01	RES M/F PWR 10E 2.5W 17X5MM				
R80		030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM				
R80A		030-52100-20	RES FILM AI 10E 5% 0.4W 4X1.6MM				
R80B		030-54180-20	RES FILM AI 1K8 5% 0.4W 4X1.6MM				
*R81		032-33120-01	RES M/F PWR 120E 5% 17'S 2.5 W				
RV81		042-05100-06	RES PRESET 10K CARBON 6MM FLAT				
*R82		032-33120-01	RES M/F PWR 120E 5% 17'S 2.5 W				
R83		030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM				
R84		030-52220-20	RES FILM AI 22E 5% 0.4W 4X1.6MM				
R85		030-08100-31	RES M/F 10M 3.5KV VR37 10*4MM				
R86		030-55470-20	RES FILM AI 47K 5% 0.4W 4X1.6MM				
R87		030-53100-20	RES FILM AI 100E 5% 0.4W 4X1.6MM				
R88		030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM				
R89		030-54470-20	RES FILM AI 4K7 5% 0.4W 4X1.6MM				
R90		030-55470-20	RES FILM AI 47K 5% 0.4W 4X1.6MM				
R91		030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM				
RV92		042-03470-06	RES PRESET 470E CARBON 6MM FLAT				
R93		030-53820-20	RES FILM AI 820E 5% 0.4W 4X1.6MM				
R94		030-54120-20	RES FILM AI 1K2 5% 0.4W 4X1.6MM				
R95		030-55680-20	RES FILM AI 68K 5% 0.4W 4X1.6MM				
R96		030-54680-20	RES FILM AI 6K8 5% 0.4W 4X1.6MM				
R98		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R99		030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM				
R100		030-55560-20	RES FILM AI 56K 5% 0.4W 4X1.6MM				
R101		030-55560-20	RES FILM AI 56K 5% 0.4W 4X1.6MM				
R102		030-56470-20	RES FILM AI 470K 5% 0.4W 4X1.6MM				
R103		030-55560-20	RES FILM AI 56K 5% 0.4W 4X1.6MM				
R104		030-55100-20	RES FILM AI 10K 5% 0.4W 4X1.6MM				
R105		030-54100-20	RES FILM AI 1K 5% 0.4W 4X1.6MM				
R106		030-53100-20	RES FILM AI 100E 5% 0.4W 4X1.6MM				
R107		030-53100-20	RES FILM AI 100E 5% 0.4W 4X1.6MM				
RLY1		237-00010-30	RELAY 12V COIL 240V 10A SPDT				
SW1		233-00010-07	SWITCH DPDT 115/230V 6PIN				
SW2		232-00020-28	PUSH SWITCH PCB MTG				
SK-3		240-00010-23	PLUG 3 PIN 10AMP 250V PCB MTG				
SK-4		240-04030-06	TRMNL BLOCK 1WAY PC MT PHOENIX				
SK-5		240-04030-06	TRMNL BLOCK 1WAY PC MT PHOENIX				
SK-6		240-04030-07	TERML BLK PCB MTG 1WAY FRT 2.5H/SA10				
SK-7		240-04030-07	TERML BLK PCB MTG 1WAY FRT 2.5H/SA10				
SK-8		240-04030-07	TERML BLK PCB MTG 1WAY FRT 2.5H/SA10				
T1		053-00010-58	XFMR T4073 T807/808 SWITCHING				
T2		053-00010-59	XFMR T4074 T807/808 CURRENT SENSE				
T3		053-01060-02	XFMR T4075 T807/808 MOSFET DRIVE				

T808 Mechanical & Miscellaneous Parts (220-01183-07)

IPN	Legend	Description	IPN	Legend	Description
200-00010-35		WIRE T/C 1.5MM/1.4MM For L6. 35mm	349-00020-08	13	SCREW TAPTITE 4-40X3/8IN CSK POZI BZ Covers to rails x16
201-00051-15		WIRE APPLC 1MM ² GREEN HI TEMP PVC85 For Earth Lead	349-00020-34	14	SCREW M3*12 PAN POZI TAPTITE BZ P.C.B. to rails x6
201-00060-09		WIRE REMIT 0.8MM ² PVC WHITE For Cut Out Switch on T1	352-00010-08	15	NUT M3 COLD FORM HEX ST BZ D43 x1, Mains Socket x2, IC2 x1, Fan x4, Mounting Kit x2 (in bag)
209-00010-26		TAPE COPPER 19MM * 0.08MM SCOTCH 1181 For taping switch to T1	352-00010-29	16	NUT M4 NYLOC HEX Handle x2 WASHER M3 FLAT 7MM*0.6MM ST BZ Mounting Kit x2 (in bag)
220-01183-07	1	PCB T807/T808 SMPS 2 OUNCE COPPER	353-00010-10		
240-02010-22		SKT MAINS 3PIN FLEX 2M/10A	353-00010-12	17	WASHER M3 SPRING BZ OR Z/C D43 x1, Mains Socket x2, IC2 x1, Fan x4
*240-04020-72		SOCKET HOUSING 2 WAY MTG ULTREX To connect fan to PL-2	356-00020-06		RECEPTEL 6.3MM QUICK CONN FLARED INS For Earth Lead
*240-04020-76		SKT RECEPTECLES WIRE CRIMP ULTREX To connect fan to PL-2	356-00020-07		RECEPTEL M3.5QUICK CONN M3.5 OPEN END For Earth Lead
240-06010-27		BLANKING PLATE 2.5MM GREEN Fitted to SK-8	356-00020-21		TAB 6.3MM RT ANGLE SPADE CAR QCK CONN PCB Mounted Earth Connector
*258-00010-04	22	FAN 12V 40 x 40 x 20 TUBE AXIAL Mount to rear panel	362-00010-13	18	BUSH INSULATING 1.1MM TOP HAT D43 Mounting x1
303-23128-02	2	COVR SIDE A2M2403/2 T807/808 COMP SCRNN	362-01024-00	19	INSULATOR 54*30 AS PER DRWG A4M2431 Q1/Q2 x1, D43 x1
306-01010-00	3	FERRULE A4M948 HANDLE FXD EQUIP Place on handle x2	362-01052-00	20	XSTR CLAMPING BRKT T807/808 A4M2407 Bracing bracket for Q1 & Q2 x1
307-02029-00		GUIDE REAR T807/808 A3M2409 Packed in box x2	365-00011-54		LABEL WHITE RW 1556/2 90X24MM SPEC AD For outside of box
308-01007-00	4	HANDLE A4M949 FXD EQUIP Front Panel	365-00013-59		LABEL T807/808 HI VOLT WARNING A4A651
308-13088-00		HSINK CLIP ON 14 OR 16 DIP INT CCTS ICs 4, 5 & 6	365-00100-05		LABEL BLANK 50X9MM S/A METLSD POLYES Mounting Kit x1 (in bag) NB/ Label is to be placed over top of screened version on panel if power supply is to be 115 Volts
308-13091-00		HSINK PCB MTG TO-220 Heatsink for IC2 mounting to PCB	365-01391-01		LABEL BLNK 30X10.8MM TAMPERMARK VOID Ser No x1, Job No x1, Rev No x1 & Elec Insp x1
311-00010-39		KNOB RED PLASTIC ROUND Pushes on to SW2	365-01500-00		LABEL CE CONFORMITY 12*24MM
316-06399-01	5	PNL FRT COMPL T807 A3M2405/2	369-00020-52		TAPE ELECT INSULATION UL APPRVD 130°C For T4
316-21176-02	6	PNL REAR A3M2427/2 T807 COMPL SCRNN	399-00010-10		RUBBER BAND NO 33
318-01018-00	7	RAIL CHASSIS T807/808 A3M2404 Attached to PCB x2	399-00010-51		BAG PLASTIC 75*100MM For Mounting Kit
319-01189-01		SHIELD T807/808 MAINS FILTER Fitted to underside of board across output	400-00020-01		SLEEVING 0.7MM SIL RUBBER For Legs of R13A, R47 & R64
319-30030-01	8	SPACER A4M1115 T807/808 Between P.C.B. & Rails x6	400-00020-03		SLEEVING 1MM SIL RUBBER For Legs of R3, R11, 79A, R79B, R81 & R82
319-40012-00		EARTH STRAP DC T807/808 Fitted to underside of board across input	400-00020-05		SLEEVING 1.5MM SIL RUBBER
345-00040-06	9	SCREW M3*8MM PAN POZI ST BZ SK-3 x2, Mounting Kit x2 (in bag)	400-00020-07		SLEEVING 2MM SIL RUBBER Goes over wire on L6.
345-00040-12		SCREW M3X10MM CSK POZI ST BZ Mounting Kit x6 (in bag)	410-01081-00		CRTN T800 KIWI REF22860 402X192X66MM
345-00040-17	10	SCREW M3*16MM CSK POZI ST BZ D43 x1	410-01082-00		CRTN 10 T800 KIWI REF24417 423X410X360
*345-00040-19	21	SCREW M3*25MM PAN POZI ST BZ Fan x4			
345-00040-24	11	SCREW M3X20MM CSK POZI ST BZ Q1/Q2 Bracing Bracket x1			
349-00020-07	12	SCREW 4-40 X 5/16 PAN POZI TAPTITE BLACK Front x4, Rear x4, Cover x4			



T808
Mechanical Assembly
220-01183-07

T808 Mechanical Assembly Exploded View

***replace A4 pages B8.2.53/B8.2.54 with A3
pages B8.2.53/B8.2.54, file name 800b84b.100***

T807/808 Grid Reference Index (IPN 220-01183-07)

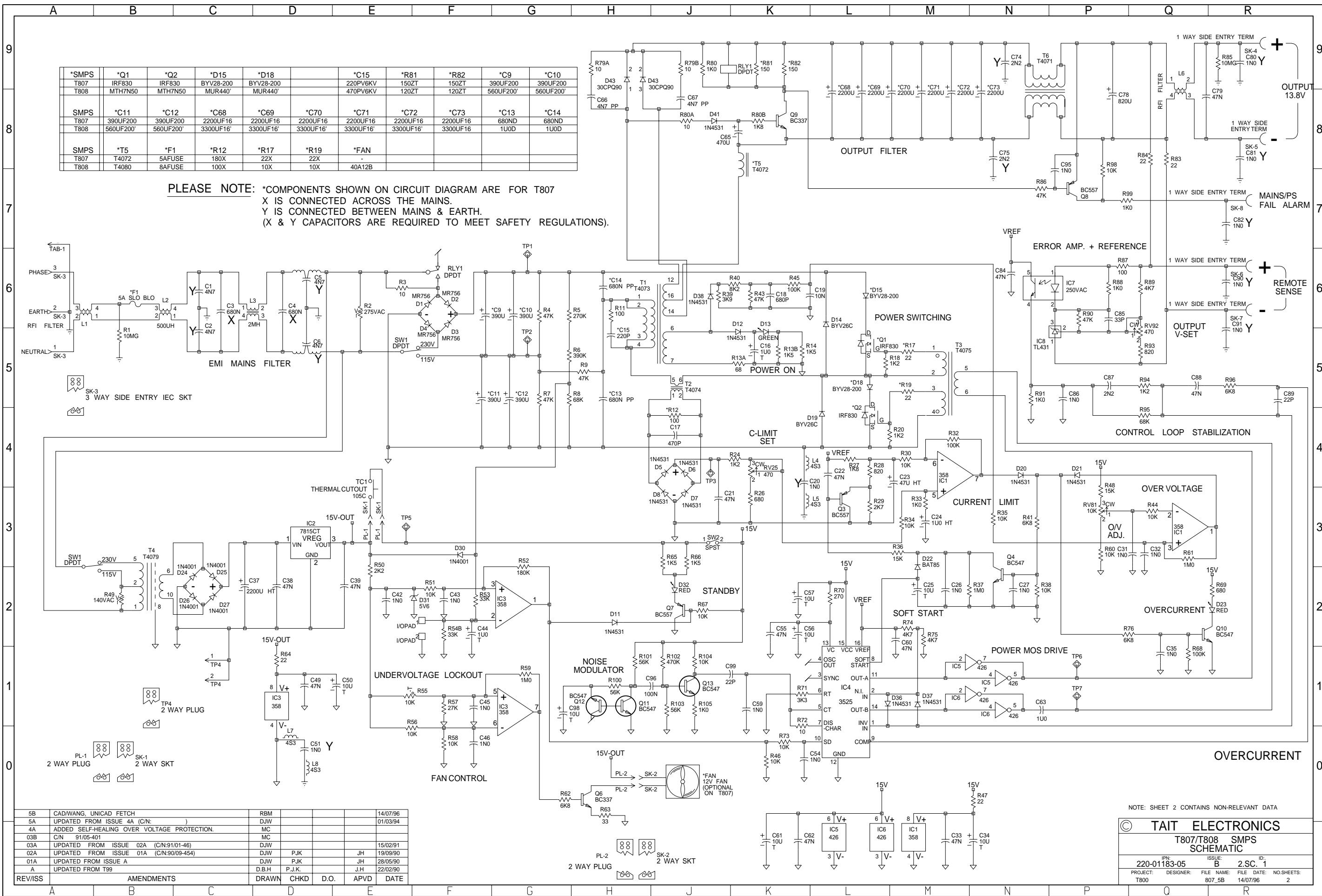
How To Use This Grid Reference Index

The first digit in the PCB layout reference is a "1" or "2", indicating the top or bottom side layout respectively, and the last two characters give the location of the component on that diagram.

The first digit in the circuit diagram reference is the sheet number, and the last two characters give the location of the component on that sheet.

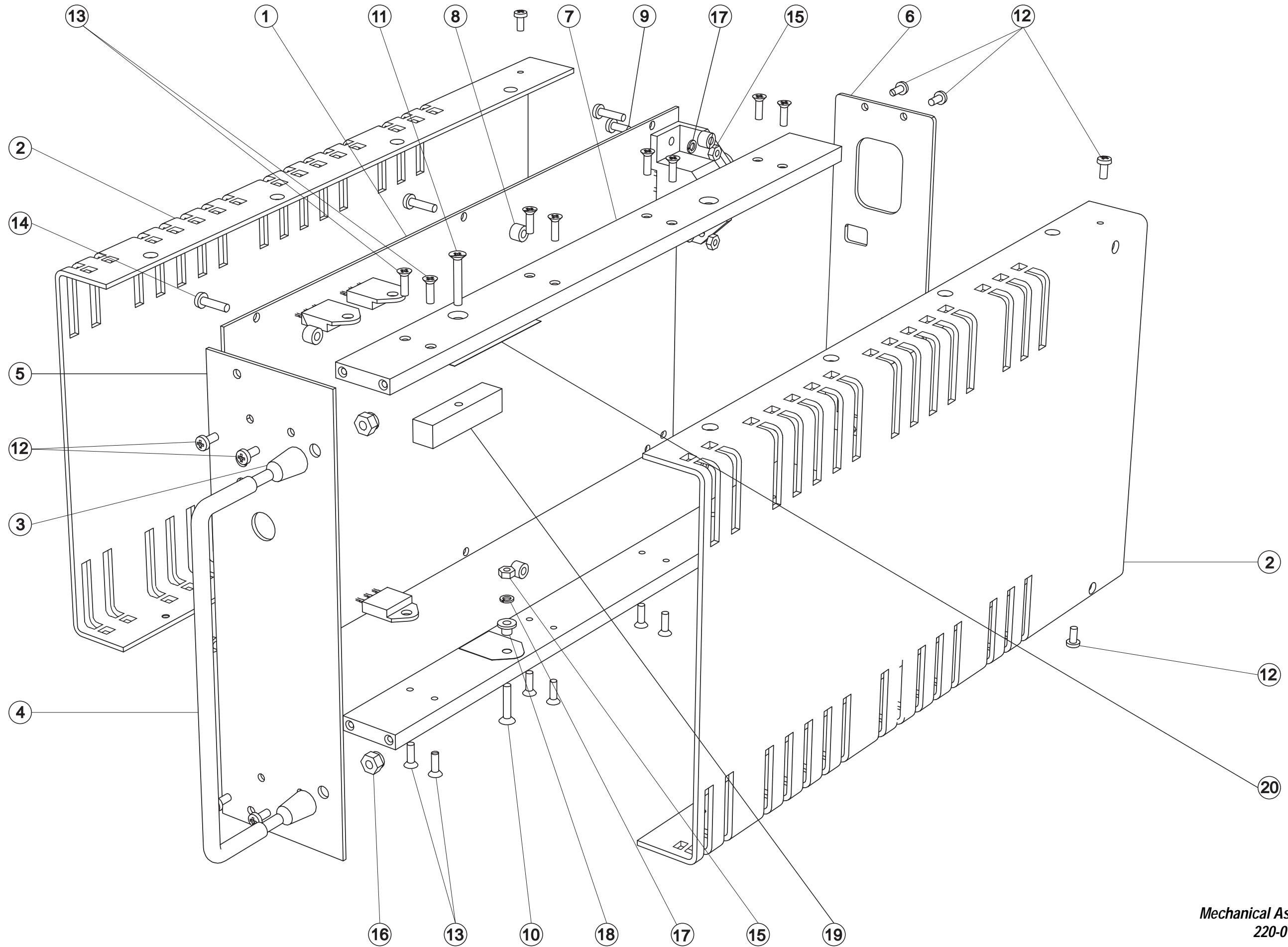
Device	PCB	Circuit									
C1	1:U10	1-C6	*C72	1:Q3	1-M8	D38	1:C10	1-J6	R6	1:L10	1-G5
C2	1:U12	1-C5	*C73	1:R3	1-N8	D41	1:G4	1-J8	R7	1:M10	1-G5
C3	1:T11	1-C6	C74	1:M2	1-L9	*D43	1:G2	1-H9	R8	1:L10	1-G5
C4	1:P11	1-D6	C75	1:N2	1-L8			1-H9	R9	1:G10	1-H5
C5	1:Q10	1-D6	C78	1:W3	1-Q9	*FAN	1:Z8	1-J0	R11	1:D2	1-H6
C5A	1:Q10	1-D6	C79	2:Y2	1-R9	*F1	1:V10	1-B6	*R12	1:C7	1-J4
C6	1:Q12	1-D5	C80	1:V2	1-P9	HS	1:P7	2-C0	R13A	1:B10	1-K5
C6A	1:Q12	1-D5	C81	1:V4	1-P8	IC1	1:G8	1-M4	R13B	1:B11	1-K5
*C9	1:K9	1-F6	C82	1:Y4	1-R7			1-Q3	R14	1:C11	1-K5
*C10	1:H11	1-G6	C83	2:W3	1-P8			1-M0	*R17	1:F12	1-M5
*C11	1:H9	1-F5	C84	1:R7	1-N6	IC2	1:P7	1-D3	R18	1:F12	1-L5
*C12	1:K11	1-G5	C85	1:S4	1-P6	IC3	1:U5	1-G2	*R19	1:D12	1-M5
*C13	1:J8	1-H5	C86	1:N4	1-P5			1-G0	R20	1:D12	1-L4
*C14	1:L8	1-H6	C87	1:N5	1-P5			1-D1	R24	1:E8	1-K4
*C15	1:D3	1-H5	C88	1:N5	1-Q5	IC4	1:Q6	1-L0	RV25	1:F8	1-K4
C16	1:B11	1-K5	C89	1:N5	1-R5	IC5	1:R5	1-M1	R26	1:E8	1-K3
C17	1:C8	1-J4	C90	1:X4	1-R6			1-N1	R27	1:G6	1-L4
C18	1:C11	1-K6	C91	1:X4	1-R5			1-L0	R28	1:G6	1-L4
C19	1:G8	1-L6	C92	1:W1	1-R8	IC6	1:R6	1-M1	R29	1:H6	1-L3
C20	1:C12	1-K4	C93	1:W1	1-R8			1-N1	R30	1:G7	1-M4
C21	1:D8	1-J3	C95	1:T5	1-P8			1-L0	R32	1:G6	1-M4
C22	1:G6	1-L4	C96	1:N6	1-J1	IC7	1:S6	1-N6	R33	1:G7	1-M3
C23	1:F6	1-M4	C98	1:N7	1-G1	IC8	1:S4	1-P5	R34	1:G7	1-M3
C24	1:F7	1-M3	C99	1:P7	1-K1	I/OPAD1	1:V5	1-F2	R35	1:G8	1-N3
C25	1:N6	1-M2	C100	1:G7	1-M4	I/OPAD2	1:V5	1-F2	R36	1:M6	1-M3
C26	1:M6	1-M2	C102	1:X11	1-B6	L1	1:X12	1-A5	R37	1:M6	1-N2
C27	1:L6	1-N2	C104	1:H8	1-P1	L1A	1:X10	1-A6	R38	1:M6	1-N2
C31	1:E7	1-Q3	*C112	1:U10	1-C6	L2	1:V11	1-B6	R39	1:C11	1-J6
C32	1:G8	1-Q3	*C113	1:U12	1-C5	L3	1:S11	1-C6	R40	1:C10	1-K6
C33	1:H8	1-M0	*C120	1:X10	1-A6	L4	1:C12	1-K3	R41	1:H7	1-N3
C34	1:H8	1-N0	*C121	1:W12	1-A5	L5	1:C12	1-K4	R43	1:C7	1-K6
C35	1:C12	1-Q1	D1	1:N10	1-F6	L6	1:W3	1-Q9	R44	1:G8	1-Q3
C37	1:P9	1-C2	D2	1:N9	1-F6	L7	1:W5	1-D0	R45	1:C10	1-K6
C38	1:N7	1-D2	D3	1:N8	1-F6	L8	1:W5	1-D0	R46	1:G7	1-K0
C39	1:P7	1-E2	D4	1:M9	1-F6	L9	1:F11	1-M5	R47	1:G6	1-N0
C42	1:W7	1-E2	D5	1:D7	1-J4	L10	1:D11	1-M5	R48	1:F7	1-P3
C43	1:V5	1-F2	D6	1:D8	1-J4	L12	1:T4	1-Q8	R49	1:N10	1-B2
C44	1:U5	1-F2	D7	1:C8	1-J3	L13	1:T4	1-Q7	R50	1:V6	1-E2
C45	1:W6	1-F1	D8	1:C7	1-J3	L14	1:T4	1-Q7	R51	1:W7	1-F2
C46	1:W6	1-F0	D11	1:C12	1-H2	L15	1:T4	1-Q7	R52	1:V5	1-G3
C49	1:U6	1-D1	D12	1:B11	1-K5	PL-1	1:D9	1-E0	R53	1:U7	1-F2
C50	1:V6	1-E1	D13	1:A11	1-K5	*PL-2	1:T6	1-H0	R54B	1:U5	1-F2
C51	1:W5	1-D0	D14	1:G11	1-L6	*Q1	1:G12	1-L5	R55	1:W6	1-E1
C54	1:P5	1-K0	*D15	1:G12	1-L6	*Q2	1:E12	1-L4	R56	1:W6	1-F0
C55	1:Q5	1-K2	*D18	1:E12	1-L5	Q3	1:H6	1-L3	R57	1:W6	1-F1
C56	1:P4	1-K2	D19	1:E11	1-L4	Q4	1:M6	1-N2	R58	1:W6	1-F0
C57	1:Q5	1-K2	D20	1:H7	1-N4	Q6	1:U6	1-H0	R59	1:V5	1-G1
C59	1:P6	1-K1	D21	1:H7	1-P4	Q7	1:B11	1-J2	R60	1:F7	1-P3
C60	1:Q5	1-M2	D22	1:N6	1-M3	Q8	1:T5	1-N7	R61	1:G8	1-Q3
C61	1:Q7	1-K0	D23	1:A12	1-R2	Q9	1:H5	1-K8	R62	1:U6	1-G0
C62	1:Q6	1-K0	D24	1:Q8	1-C2	Q10	1:B12	1-R2	R63	1:U6	1-H0
C63	1:H7	1-N1	D25	1:P8	1-C2	Q11	1:P6	1-H1	R64	1:V6	1-D1
C65	1:G5	1-K8	D26	1:N8	1-C2	Q12	1:P6	1-H1	R65	1:B11	1-J3
C66	1:G3	1-H8	D27	1:P8	1-C2	Q13	1:M7	1-J1	R66	1:B11	1-J3
C67	1:F3	1-J8	D30	1:U7	1-F3	R1	1:X9	1-A6	R67	1:C11	1-J2
*C68	1:P2	1-L8	D31	1:V6	1-F2	R2	1:N11	1-E6	R68	1:C12	1-Q1
*C69	1:Q2	1-L8	D32	1:A11	1-J2	R3	1:U8	1-E6	R69	1:B12	1-R2
*C70	1:R2	1-M8	D36	1:Q6	1-L1	R4	1:M8	1-G6	R70	1:P5	1-L2
*C71	1:P3	1-M8	D37	1:Q6	1-M1	R5	1:L10	1-G6	R71	1:P6	1-K1

Device	PCB	Circuit	Device	PCB	Circuit	Device	PCB	Circuit	Device	PCB	Circuit
R72	1:P6	1-K1									
R73	1:P4	1-K0									
R74	1:Q6	1-M2									
R75	1:Q6	1-M2									
R76	1:H8	1-Q2									
R79A	1:G2	1-H9									
R79B	1:G2	1-J9									
R80	1:T4	1-J9									
R80A	1:F4	1-J8									
R80B	1:G5	1-K8									
*R81	1:J5	1-K9									
RV81	1:F7	1-P3									
*R82	1:J5	1-K9									
R83	1:T5	1-Q7									
R84	1:T5	1-Q7									
R85	1:T2	1-P9									
R86	1:T4	1-N7									
R87	1:T4	1-P6									
R88	1:S5	1-P6									
R89	1:T4	1-Q6									
R90	1:S4	1-P6									
R91	1:N4	1-N5									
RV92	1:S5	1-Q5									
R93	1:T5	1-Q5									
R94	1:P5	1-Q5									
R95	1:N5	1-Q4									
R96	1:N5	1-R5									
R98	1:U4	1-P7									
R99	1:W4	1-P7									
R100	1:N6	1-H1									
R101	1:Q6	1-H1									
R102	1:N6	1-J1									
R103	1:N5	1-J1									
R104	1:N5	1-J1									
R105	1:M7	1-J1									
R106	1:H7	1-N4									
R107	1:H7	1-P4									
RLY1	1:V8	1-J9									
		1-F6									
SW1	1:N12	1-E5									
		1-A3									
SW2	1:C9	1-J3									
SK-1		1-E0									
SK-2	1:X7	1-H0									
SK-3	1:X10	1-A4									
SK-4	1:X2	1-R9									
SK-5	1:X3	1-R8									
SK-6	1:Y3	1-R6									
SK-7	1:Y3	1-R6									
SK-8	1:Y4	1-R7									
T1	1:C5	1-J5									
T2	1:B8	1-J5									
T3	1:F10	1-M4									
T4	1:S8	1-B2									
*T5	1:K3	1-K8									
T6	1:T3	1-P8									
TAB-1	1:Y8	1-A7									
TC1		1-E3									
TP1	1:N7	1-G6									
TP2	1:G10	1-G5									
TP3	1:D8	1-J4									
TP4	1:L7	1-B0									
TP5	1:C9	1-E3									
TP6	1:K7	1-P1									
TP7	1:J7	1-P1									

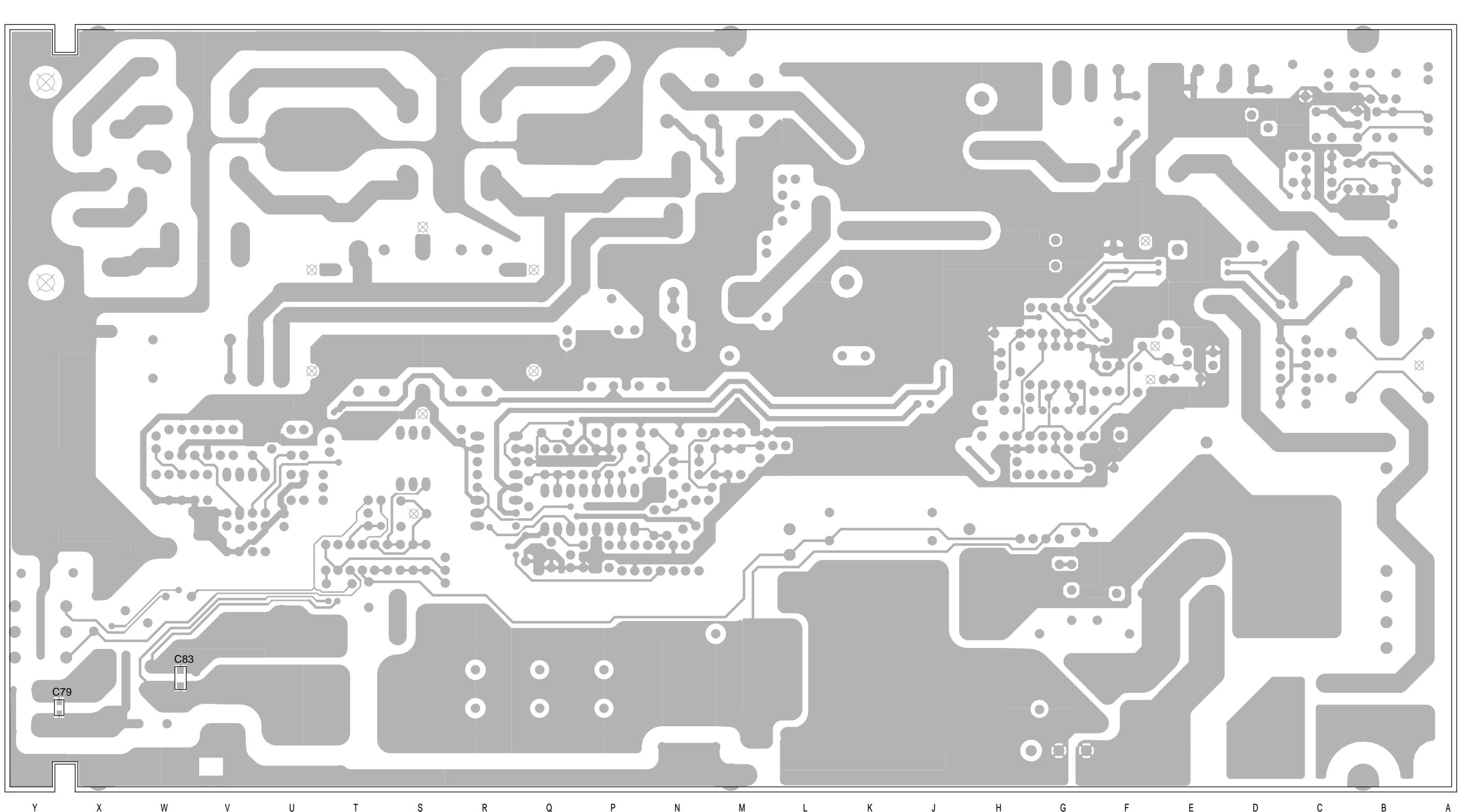


5B	CADWANG UNICAD FETCH	RBM		14/07/96			
5A	UPDATED FROM ISSUE 4A (C/N:)	DJW		01/03/94			
4A	ADDED SELF-HEALING OVER VOLTAGE PROTECTION.	MC					
03B	C/N 9105-401	MC					
03A	UPDATED FROM ISSUE 02A (C/N:91/01-46)	DJW		15/02/91			
02A	UPDATED FROM ISSUE 01A (C/N:90/99-454)	DJW	PJK	19/09/90			
01A	UPDATED FROM ISSUE A	DJW	PJK	28/05/90			
A	UPDATED FROM T93	D.B.H	P.J.K.	22/02/90			
REV/ISS	AMENDMENTS	DRAWN	CHKD	D.O.	APVD	DATE	

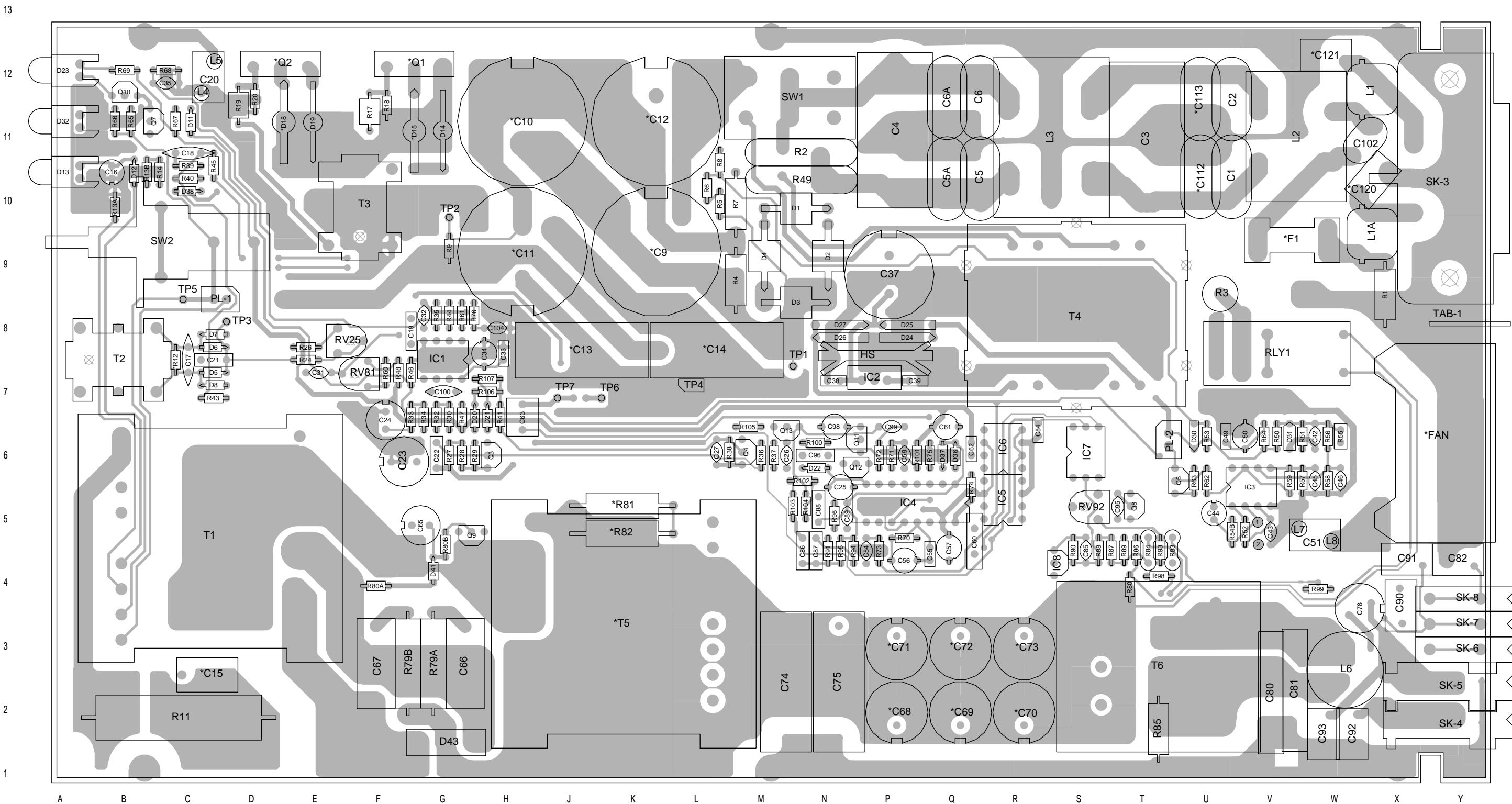
NOTE: SHEET 2 CONTAINS NON-RELEVANT DATA
 © TAIT ELECTRONICS
 T807/T808 SMPS SCHEMATIC
 IPN: 220-01183-05 ISSUE: B 2.S.C. ID: 1
 PROJECT: DESIGNER: FILE NAME: FILE DATE: NO.SHEETS: 2
 T800 807_5B 14/07/96 2



T807
Mechanical Assembly
220-01183-07



T807/808 PCB Layout
Bottom Side
220-01183-07



*T807/808 PCB Layout
Top Side
220-01183-07*

