

Sherwin-Williams Automotive Finishes Premium Vehicle Refinish Products VOC Compliance Chart

UTAH
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METAL PRETREATMENT & SURFACE CLEANERS V.O.C. Limit 0.21 lbs/gal

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
SC155 Plastic Parts Cleaner	4550001	N/A	1:3	0.17
4600800 Waterborne Surface Cleaner		--- Use as Packaged ---		0.16
W4K289 Met-L-Mate® Phosphate Conversion Coating		--- Use as Packaged ---		0.00

TOPCOAT - SINGLE STAGE V.O.C. Limit 2.8 lbs/gal

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
GENESIS® HP High Performance Single Stage	R7K7210	GH1096	3:1:1	2.8
GENESIS® LV Flat Low VOC Single Stage System	N/A	GH1096	5:1	2.16
GENESIS® LV Gloss Low VOC Single Stage System	N/A	GH1096	3:1	1.79

PRETREATMENT PRIMERS V.O.C. Limit 5.5 lbs/gal

PRODUCT	ACTIVATOR	THINNER	MIXING RATIO	VOC MAX
PE995 Corrosion Shield® LCF Etching Primer	ER996	ES15, ES20 and ES25	1:1:1	5.49

TOPCOAT - Color Coat V.O.C. Limit 3.5 lbs/gal

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
AWX Performance Plus™ 3.5 VOC Waterborne Basecoat	4550020 4550030	N/A N/A	1:25% 1:20%	3.49 3.47
GENESIS® G4 Premium Basecoat System	R7K7209	UH904	4:1:1	3.5

PRIMER SURFACERS V.O.C. Limit 2.1 lbs/gal

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
P27 SpectraPrime® 2.1 VOC Primer	AS9, ES15, ES20, ES25	H45	4:1:1	2.05
P27 - Speed Option SpectraPrime® 2.1 VOC Primer	SR16	UH900	2:2:1	1.32
P30 - Speed 2.1 VOC Option SpectraPrime® 2.1 VOC Primer	SR16	UH900	2:2:1	2.05
W7A2260 AQUA-FILL® 1K Waterborne Primer		--- Use as Packaged ---		1.06
NP75 Ultra-Fill® 2.1 VOC Iso-Free Surfacer	ES15, ES20	NH77	5:2:1	2.1
NP2100 NISO Primer	N/A	NH2200	3:1	2.1

TOPCOAT - CLEARCOATS V.O.C. Limit 2.1 lbs/gal

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
HPC21 2.1 VOC HP Process™ Clearcoat	ES10, ES15, ES20 & ES55 + ES56	UH900	4:1:1	1.89
1100757 2.1 VOC Performance Plus Clearcoat	ES55, ES56	UH902	2:1:1	2.1
1100755 Elegance™ Clearcoat	ES55, ES56	UH900	2:1:1	2.1
1100751 Elegance Plus™ Clearcoat	ES55, ES56	UH900	2:1:1	2.04
CC920 2.1 VOC Speed Plus Performance Clearcoat	R24, R26, R28	UH924	3:1:1	2.09
CC921 2.1 VOC Appearance Plus Performance Clearcoat	R24, R26, R28	UH924	3:1:1	2.09
CC923 2.1 VOC Extreme Speed Clearcoat	R26, R28, R30	UH924	3:1:1	2.1
1100727 2.1 VOC Matte Clearcoat		See PDS for mix options		1.42
SRC2 Scratch Resistant Clearcoat	R24, R26, R28, R30	UH20	3:1:1	2.07

PRIMER SEALERS V.O.C. Limit 2.1 lbs/gal

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
P27 SpectraSeal® 2.1 VOC Color Primer Sealer	ES15, ES20, ES25	H45+S42 converter	4:2:2:4 OR 4+2+2+6	2.02
W7A2260 AQUA-FILL® 1K Waterborne Primer Sealer	N/A	W7A2261 converter	2:1	1.29

ADHESION PROMOTER V.O.C. Limit 4.5 lbs/gal

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
UPO7228 Low VOC Plastic Adhesion Promoter		--- Use as Packaged ---		4.5



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Automotive Finishes

The Sherwin-Williams Company is providing this wall chart for informational purposes only. Wall charts are periodically updated to reflect new product and regulatory information. It is important to obtain and only use the then-current wall charts. The information contained in the wall chart provides VOC compliant mixing guidance based upon theoretical calculations. The end-user is responsible for strictly following the wall chart information during product preparation and application to ensure the actual product complies with applicable VOC regulations. Sherwin-Williams cannot make any representations or warranties regarding the actual results due to variables outside of The Sherwin-Williams Company's control, including the end-users' environment and methods of preparation and application.