

**CONF ALL**

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**MANDATORY MANDATORY MANDATORY**

ATA SYSTEM: 53

**TITLE: FUSELAGE - INSPECTION OF UPPER JUNCTION FASTENER HOLE AND  
SPOT FACING AREA OF LATERAL WINDOW FRAME RHS**

MODIFICATION No.:

None

ATA SYSTEM: 53

**TITLE: FUSELAGE - INSPECTION OF UPPER JUNCTION FASTENER HOLE AND SPOT FACING AREA OF LATERAL WINDOW FRAME RHS**

**SUMMARY**

This summary is for information only and is not approved for modification of the aircraft.

**A. MODIFICATIONS**

**CONF 001**

MODIFICATION CLASSIFICATION	
MAJOR	None
MINOR	None

NOTE: As per EASA IR 21, a minor change is one that has no appreciable effect on the mass, balance, structural strength, reliability, operational characteristics affecting the airworthiness of the product. All other changes are major changes.

**CONF 002**

MODIFICATION CLASSIFICATION	
MAJOR	None
MINOR	None

NOTE: As per EASA IR 21, a minor change is one that has no appreciable effect on the mass, balance, structural strength, reliability, operational characteristics affecting the airworthiness of the product. All other changes are major changes.

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**B. REASON**

**(1) History**

In the frame of the A320 family mission re-evaluation, a new full scale fatigue test has been conducted and revealed crack findings at Right Hand (RH) side upper spot face and damages in the hole of lateral windshield framing near Frame 4.

Airworthiness Limitation Item (ALI) 531125 is applicable to lateral frame. In-service crack findings have been reported which have led to repairs or lateral window frames replacements.

This Service Bulletin has been issued to describe the inspection requirements associated to ALI 531125.

**(2) Objective/Action**

This Inspection Service Bulletin (ISB) will ask for the inspection of the upper junction fastener hole and spotface area of lateral window frame RH side.

This ISB will cancel and replace ALI 531125 and will add Special Detailed Inspection (SDI) (on top of visual as per ALI) at the area concerned.

**(3) Advantages**

Accomplishment of this ISB will limit the risk of cracks initiation and will enable a relief of the maintenance requirement on lateral window frame.

**(4) Operational/Maintenance Consequences**

None

**C. GENERAL EVALUATION**

EVALUATION TABLE			
COMPLIANCE	MANDATORY	COST SAVING	NO
A/C OPERATION AFFECTED	NO	VENDOR SB	NO
CANCELS INSPECTION SB	NO	ETOPS AFFECTED	NO
PAX COMFORT AFFECTED	NO	POTENTIAL AD	YES
RELIABILITY AFFECTED	NO	STRUCTURAL LIFE EXTENSION	NO
LIFE LIMIT	NO	LINE MAINTENANCE AFFECTED	NO

NOTE: Service Bulletin must be accomplished.

**D. MAINTENANCE CONFIGURATION**

**CONF 001**

No specific aircraft maintenance configuration required.

**CONF 002**

No specific aircraft maintenance configuration required.

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**E. MATERIAL PRICE INFORMATION**

**CONF 001**

**(1) Inspection**

(a) Task set A320-A-53-XX-1448-01000-93BA-A Inspection

MATERIAL PRICE INFORMATION TABLE			
MATERIAL SET	QTY PER A/C	PRICE PER A/C	MAIN PARTS
Part kit 531448A01R00	1	70.00 USD	Nut, bolt, washers

**CONF 002**

**(1) Inspection**

(a) Task set A320-A-53-XX-1448-01000-93BA-A Inspection

MATERIAL PRICE INFORMATION TABLE			
MATERIAL SET	QTY PER A/C	PRICE PER A/C	MAIN PARTS
Part kit 531448A01R00	1	70.00 USD	Nut, bolt, washers

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**F. APPLICABILITY**

This Service Bulletin is applicable to this (these) operator(s):

03Q 06R 10N 11K 11X 13Y 14S 15T 19R 20M 23R 25P 26L 28M 29S 31V 32Q 34L 36R 38W  
 39N 40N 40S 41N 41S 46L 46U 47P 48L 48O 49O 56O 60U 61W 66X 68M 69X 72T 73W 76W  
 78X 82M 82U 83O 83Q 83V 84M 85T 86P 86Z 87Q 89Q 95V 95W 96O 96U 98W 98X 99W

A1L AAF AAL AAR AAV AAW AAY ABL ABN ABQ ABY ACA ACI ADR AEE AFL AFR AHY AIC AIJ  
 ALK AMC AMU AMV ANA ANR ANZ APJ ART ARU ASA ASL ASV ATR AUA AUH AVA AVJ AWC  
 AWW AXM AZA B2V BAV BAW BEC BEG BEL BGF BGH BKP BSX BTN BUC C2C CBG CBJ CCA  
 CCM CEB CES CFG CGH CHB CLH CQH CQN CRK CSA CSC CSN CSZ CTB CTN CTV CYP DAL  
 DKH DLH DNU DQA DRK DTR EAF EDW EIN ELB ERN ETD ETJ EVA EWE EWG EZY F2I FBS FFT  
 FHM FHY FIA FIN FLI FOO FRN G8E GAF GAP GBB GCR GFA GJT GLG GMI GOW GSH GSW GWI  
 GWR GZQ HDA HES HFM HFY HKE HVN I2L IAW IBE IBS IGO IND IRA IRB IRC IRM ISR IYE IZG  
 JAD JAV JBU JBW JCC JJP JOC JSA JST JZR KAC KAY KHV KIS KKK KME KNE KZR LAA LAN LAO  
 LBT LDM LFO LGW LKE LLM LMJ LMU LUR LWA LYX LZB MAC MAU MEA MJN MKR MLD MMA  
 MMM MMO MRJ MSC MSR MXA MYX NIA NKS NMA NMB NVD NWK NWS O8K OHY OLY OMS  
 ONE ORF OTC OTF OZW PAL PGT PIA PIC PTI QAF QQE QSM QTR RBG RIH RJA RJD ROT RSY  
 RWZ RYL RYW RZO SAA SAS SAW SBI SDM SDR SEK SEY SFJ SFW SHU SKU SLK SND SNG  
 SOL SSV SUD SVA SVR SVW SWM SWR SYR SZN T2R TAE TAI TAM TAP TAR TBA TBZ TCN TCX  
 TDR TGW THD THY TNA TSC TTW U6A UAL UEA UJX USA UZB VAW VIV VJC VKG VLG VOE VOI  
 VRE VVC WHT WOW WRC WZZ

#### G. CONCURRENT REQUIREMENTS

None

#### H. NATURE OF THE WORK

##### CONF 001

##### (1) Inspection

(a) Task set A320-A-53-XX-1448-01000-93BA-A Inspection

AIRCRAFT	YES
EQUIPMENT	NO

##### CONF 002

##### (1) Inspection

(a) Task set A320-A-53-XX-1448-01000-93BA-A Inspection

AIRCRAFT	YES
EQUIPMENT	NO

##### CONF ALL

#### I. MANPOWER

##### CONF 001

##### (1) Inspection

(a) Task set A320-A-53-XX-1448-01000-93BA-A Inspection

MANPOWER	
TOTAL MAN-HOURS	1.75 h
ELAPSED TIME (HOURS)	1.75 h

##### CONF 002

##### (1) Inspection

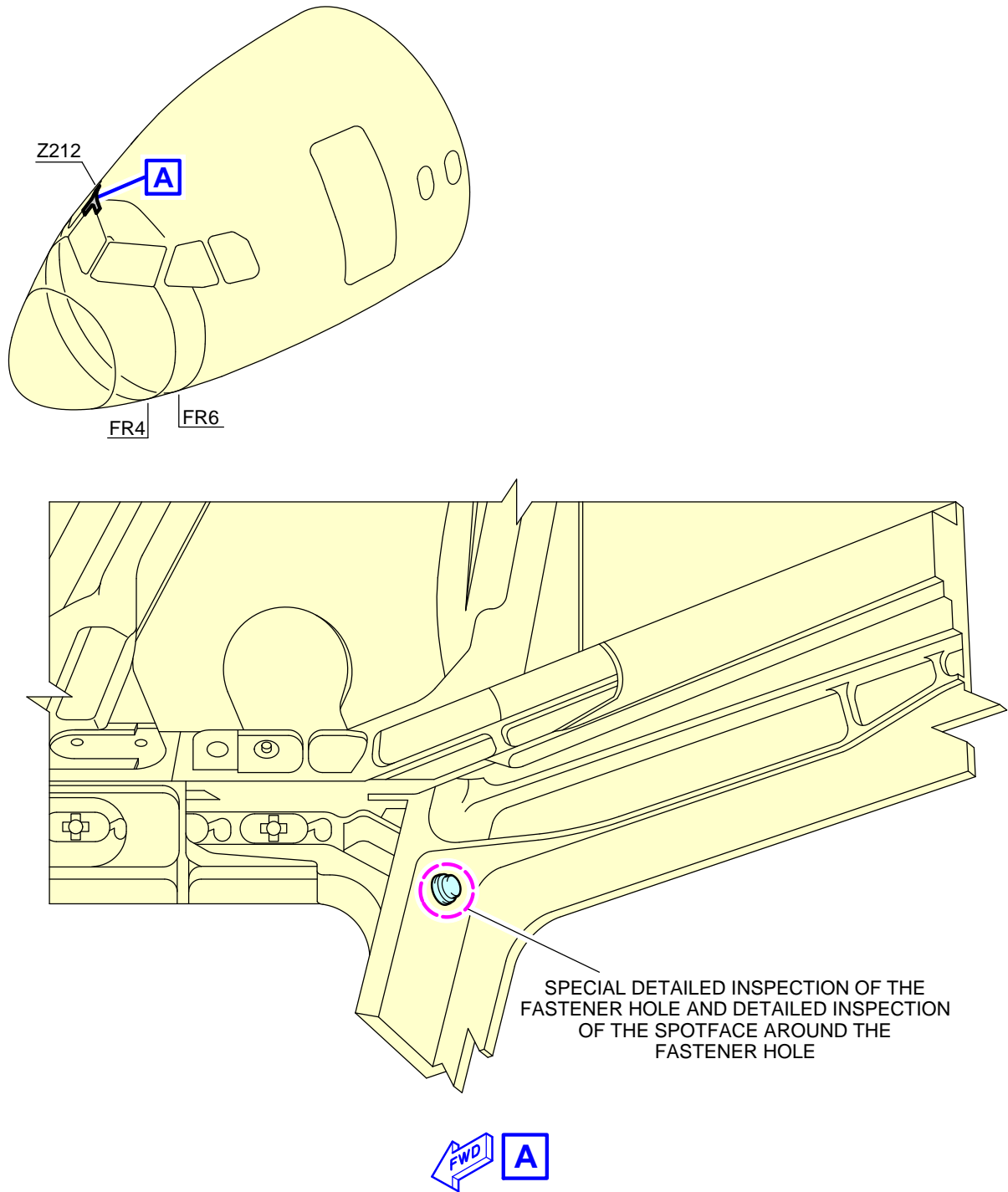
(a) Task set A320-A-53-XX-1448-01000-93BA-A Inspection

MANPOWER	
TOTAL MAN-HOURS	1.75 h
ELAPSED TIME (HOURS)	1.75 h

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**J. GENERAL OVERVIEW**

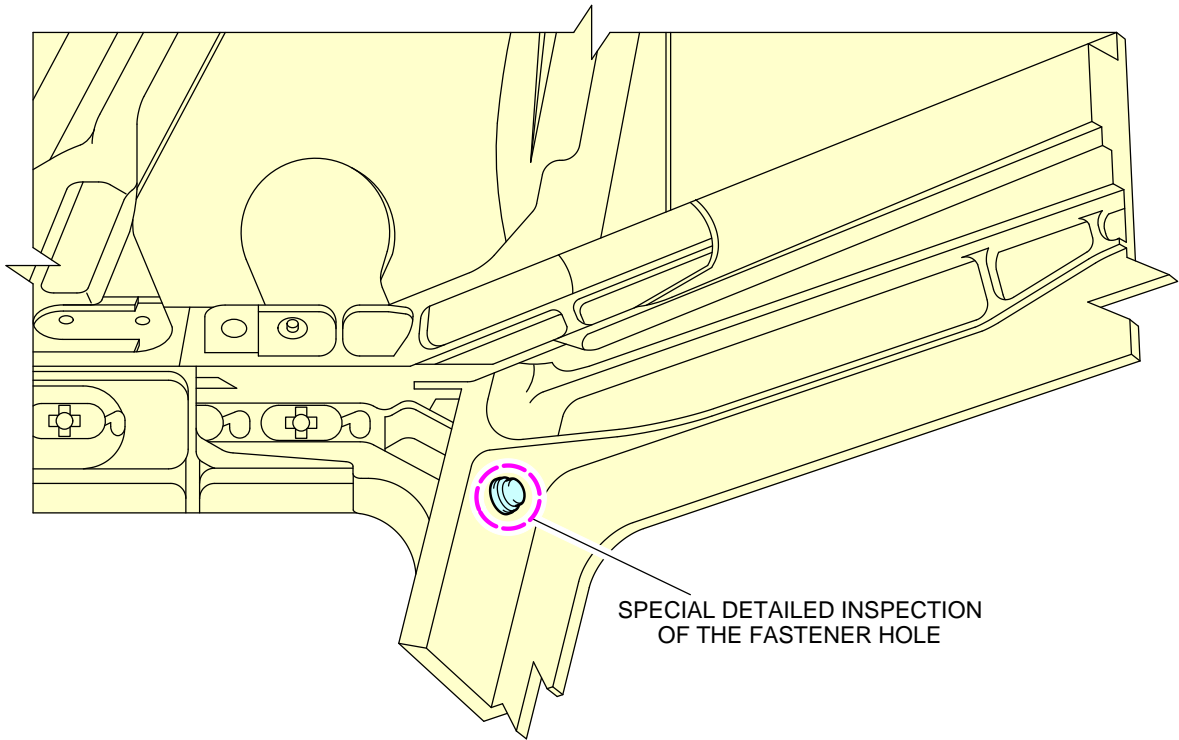
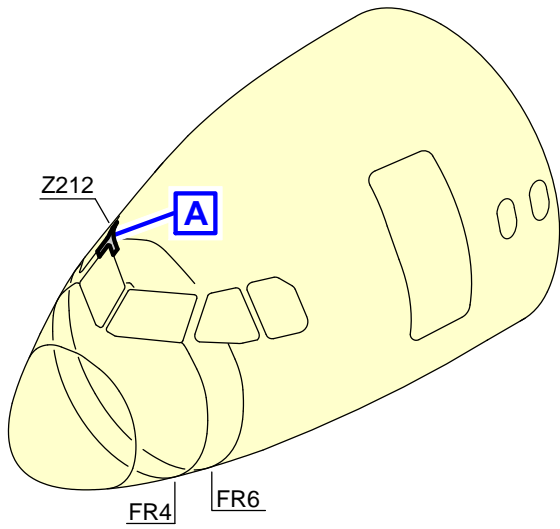
**CONF 001**



ICN-A320-A-53XX1448-A-FAPE3-00RLB-A-002-01

Figure ICN-A320-A-53XX1448-A-FAPE3-00RLB-A-002-01 SHEET 1/1

**CONF 002**



ICN-A320-A-53XX1448-A-FAPE3-01JY2-A-001-01

Figure ICN-A320-A-53XX1448-A-FAPE3-01JY2-A-001-01 SHEET 1/1

ATA SYSTEM: 53

**TITLE: FUSELAGE - INSPECTION OF UPPER JUNCTION FASTENER HOLE AND SPOT FACING AREA OF LATERAL WINDOW FRAME RHS****CONF ALL****1. PLANNING INFORMATION****A. APPLICABILITY**

**NOTE:** This Service Bulletin is only applicable to A318 aircraft on which MOD No. 158423P15465 (FUSELAGE - MAIN STRUCTURE - MODIFY THE SLIDING WINDOW FRAME WITH ALUMINIUM UPPER SKIN PANEL CONFIG.), MOD No. 160000P11994 (WING - CENTER WING - INTRODUCE STRUCTURE PROVISION FOR SHARKLET PROJECT ON SECTION 21 FOR ST1, ST3 AND ST4) and MOD No. 39195P10872 (CERTIFICATION DOCUMENTS - GENERAL - CERTIFY A318 ELITE FOR INITIAL HALF FATIGUE LIFE (1/2DSG) + FOR 41000FT F/L) are not embodied.

**NOTE:** This Service Bulletin is only applicable to A319 aircraft on which MOD No. 28238J1993 (FUEL - GENERAL - A319 CORPORATE JET - ACT FLEXIBILITY CONCEPT (0 TO 6)), MOD No. 28162P5842 (GENERAL - ENVIRONMENTAL ENVELOPE - EXTEND FLIGHT ENVELOPE UP TO 41000 FT (A319 CJ)), MOD No. 28342P5843 (GENERAL- A319 CJ MODIFY CHARACTERISTICS GROUND/FLIGHT C.G. LIMIT (TO FWD) AND ADAPT GREEN BAND ON PITCH TRIM WHEEL), MOD No. 158423P15465 (FUSELAGE - MAIN STRUCTURE - MODIFY THE SLIDING WINDOW FRAME WITH ALUMINIUM UPPER SKIN PANEL CONFIG.), MOD No. 160000P11994 (WING - CENTER WING - INTRODUCE STRUCTURE PROVISION FOR SHARKLET PROJECT ON SECTION 21 FOR ST1, ST3 AND ST4), MOD No. 160001J3282 (WINGS-GENERAL-DEFINE AND CERTIFY STRUCTURAL PROVISIONS FOR SHARKLET FOR A320/A319/A318) or 160080J3705 (Service Bulletin No. A320-57-1193) are not embodied.

**NOTE:** This Service Bulletin is only applicable to A320 aircraft on which MOD No. 158423P15465 (FUSELAGE - MAIN STRUCTURE - MODIFY THE SLIDING WINDOW FRAME WITH ALUMINIUM UPPER SKIN PANEL CONFIG.), MOD No. 160000P11994 (WING - CENTER WING - INTRODUCE STRUCTURE PROVISION FOR SHARKLET PROJECT ON SECTION 21 FOR ST1, ST3 AND ST4), MOD No. 160001J3282 (WINGS - GENERAL - DEFINE AND CERTIFY STRUCTURAL PROVISIONS FOR SHARKLET FOR A320/A319/A318) or 160080J3705 (Service Bulletin No. A320-57-1193) are not embodied.

**NOTE:** This Service Bulletin is only applicable to A321 aircraft on which MOD No. 158423P15465 (FUSELAGE - MAIN STRUCTURE - MODIFY THE SLIDING WINDOW FRAME WITH ALUMINIUM UPPER SKIN PANEL CONFIG) and MOD No. 160021J3446 (WINGS - GENERAL - CERTIFY STRUCTURAL PROVISIONS FOR SHARKLET INSTALLATION FOR A321) are not embodied.

**(1) Models**

**ON A/C 02035, 02059, 02071, 02081, 02100, 02109, 02317, 02328, 02333, 02344, 02350, 02358, 02367, 02377, 02582, 02601, 02686, 02750, 02918, 02931, 02951, 02955, 02967, 02972, 03009, 03220, 03225**

318-111

**ON A/C 01599, 02394, 02523, 02544, 02552, 02575, 02910, 03100, 03363, 03751, 04007, 04039, 04169**

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**ON A/C 03635**

318-121

**ON A/C 03030, 03062, 03214, 03216, 03371, 03390, 03469, 03509, 03585, 03602, 03606, 03642**

318-122

**ON A/C 00750, 00755, 00763, 00790, 00821, 00837, 00906, 00917, 00933, 00938, 00979, 00985, 00998, 01000, 01020, 01025, 01034, 01036, 01100, 01106, 01120, 01127, 01151, 01165, 01169, 01176, 01180, 01190, 01201, 01216, 01247, 01267, 01271, 01344, 01362, 01404, 01415, 01444, 01449, 01471, 01488, 01505, 01524, 01560, 01583, 01616, 01622, 01640, 01645, 01654, 01677, 01679, 01684, 01699, 01733, 01743, 01753, 01759, 01761, 01803, 01841, 01851, 01863, 01876, 01890, 01938, 02010, 02030, 02037, 02043, 02050, 02052, 02053, 02062, 02069, 02072, 02091, 02093, 02103, 02119, 02120, 02129, 02170, 02176, 02179, 02181, 02184, 02196, 02213, 02214, 02222, 02228, 02230, 02236, 02240, 02241, 02243, 02245, 02249, 02251, 02253, 02258, 02260, 02264, 02279, 02283, 02287, 02289, 02300, 02311, 02318, 02332, 02353, 02360, 02365, 02370, 02380, 02382, 02385, 02392, 02400, 02402, 02412, 02436, 02456, 02460, 02463, 02465, 02471, 02477, 02481, 02492, 02495, 02497, 02503, 02512, 02514, 02516, 02527, 02528, 02538, 02548, 02556, 02565, 02578, 02586, 02588, 02605, 02625, 02636, 02638, 02646, 02677, 02681, 02691, 02700, 02702, 02715, 02716, 02727, 02735, 02742, 02744, 02754, 02763, 02765, 02769, 02777, 02779, 02782, 02786, 02788, 02790, 02795, 02803, 02806, 02812, 02818, 02821, 02827, 02829, 02831, 02843, 02852, 02854, 02860, 02866, 02870, 02873, 02876, 02884, 02889, 02897, 02923, 02938, 02946, 02959, 02961, 03003, 03036, 03041, 03053, 03059, 03061, 03078, 03082, 03084, 03088, 03090, 03118, 03122, 03134, 03137, 03176, 03179, 03184, 03209, 03255, 03281, 03298, 03320, 03336, 03380, 03411, 03413, 03426, 03432, 03442, 03443, 03466, 03537, 03544, 03555, 03569, 03571, 03608, 03615, 03634, 03651, 03657, 03675, 03683, 03702, 03720, 03735, 03742, 03744, 03746, 03754, 03763, 03774, 03788, 03794, 03799, 03808, 03810, 03824, 03838, 03844, 03845, 03854, 03888, 03942, 03998, 04004, 04040, 04048, 04056, 04069, 04076, 04080, 04087, 04125, 04129, 04132, 04313, 04327, 04380, 04385, 04418, 04425, 04427, 04437, 04444, 04451, 04624, 04635, 04640, 04667, 04693, 04705, 04717, 04744, 04759, 04764, 04778, 04781, 04785, 04787, 04837, 04859, 04875, 04910, 05018, 05130, 05294, 05383, 05424**

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**ON A/C 00578, 00612, 00621, 00629, 00646, 00654, 00713, 00727, 00734, 00767, 00794, 00833, 00885, 00890, 00896, 00904, 00922, 00929, 00946, 00949, 00972, 00997, 01016, 01018, 01019, 01029, 01033, 01038, 01040, 01046, 01048, 01051, 01055, 01069, 01073, 01077, 01084, 01086, 01089, 01095, 01097, 01102, 01107, 01109, 01122, 01124, 01135, 01136, 01147, 01155, 01160, 01170, 01172, 01182, 01184, 01203, 01205, 01209, 01245, 01252, 01254, 01263, 01265, 01269, 01275, 01277, 01283, 01285, 01287, 01289, 01297, 01301, 01303, 01305, 01309, 01311, 01313, 01315, 01317, 01319, 01326, 01328, 01331, 01336, 01340, 01342, 01348, 01352, 01354, 01358, 01360, 01364, 01369, 01371, 01377, 01378, 01382, 01388, 01389, 01391, 01393, 01429, 01494, 01515, 01562, 01577, 01579, 01592, 01598, 01601, 01603, 01612, 01618, 01625, 01630, 01634, 01668, 01673, 01706, 01718, 01722, 01740, 01742, 01745, 01750, 01756, 01765, 01770, 01778, 01779, 01781, 01786, 01791, 01805, 01808, 01846, 01853, 01866, 01872, 01882, 01884, 01886, 01901, 01916, 01925, 01936, 01963, 01980, 01997, 02012, 02019, 02033, 02057, 02066, 02074, 02078, 02083, 02086, 02101, 02113, 02122, 02124, 02126, 02127, 02131, 02174, 02186, 02198, 02209, 02224, 02262, 02265, 02266, 02271, 02319, 02378, 02387, 02398, 02406, 02416, 02420, 02427, 02442, 02446, 02448, 02450, 02483, 02494, 02518, 02547, 02593, 02607, 02611, 02617, 02624, 02628, 02629, 02632, 02644, 02652, 02662, 02709, 02729, 02733, 02746, 02751, 02762, 02773, 02774, 02811, 02836, 02849, 02857, 02878, 02879, 02905, 02907, 02913, 02925, 02935, 02954, 02985, 03019, 03024, 03028, 03043, 03054, 03094, 03096, 03102, 03108, 03139, 03169, 03171, 03181, 03188, 03202, 03204, 03245, 03271, 03285, 03288, 03300, 03305, 03309, 03324, 03331, 03344, 03346, 03347, 03364, 03377, 03385, 03388, 03403, 03406, 03407, 03415, 03417, 03436, 03445, 03447, 03452, 03533, 03551, 03560, 03564, 03586, 03589, 03604, 03620, 03660, 03661, 03684, 03686, 03687, 03689, 03700, 03704, 03727, 03728, 03733, 03790, 03818, 03822, 03834, 03853, 03865, 03872, 03874, 03892, 03895, 03905, 03918, 03950, 03970, 03983, 04020, 04029, 04038, 04052, 04071, 04089, 04121, 04127, 04141, 04164, 04182, 04258, 04268, 04275,**



**04332, 04455, 04511, 04663, 04691, 04713, 04734, 04756, 04796, 04841, 04871, 05005, 05085, 05097, 05239, 05284, 05293, 05366, 05400**

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**ON A/C 00598, 00600, 00618, 00625, 00637, 00644, 00647, 00660**

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**ON A/C 00546, 00572, 00609, 00610, 00616, 00623, 00627, 00634, 00636, 00639, 00641, 00649, 00651, 00656, 00670, 00672, 00679, 00682, 00688, 00689, 00691, 00693-00695, 00697, 00700, 00711, 00717, 00719, 00721, 00723, 00728, 00729, 00732, 00736, 00738, 00740, 00742, 00744, 00752, 00757, 00769, 00773, 00779, 00785, 00800, 00813, 00817, 00829, 00831, 00840, 00845, 00853, 00860, 00869, 00875, 00880, 01058, 01062, 01071, 01078, 01090, 01091, 01126, 01129, 01131, 01149, 01164, 01167, 01191, 01230, 01249, 01324, 01325, 01346, 01392, 01414, 01434, 01453, 01456, 01479, 01483, 01498, 01501, 01520, 01543, 01549, 01567, 01570, 01582, 01659, 01662, 01683, 01685, 01693, 01709, 01714, 01738, 01746, 01752, 01766, 01774, 01796, 01800, 01810, 01815, 01819, 01820, 01824, 01828, 01833, 01839, 01870, 01875, 01897, 01923, 01959, 01976, 01982, 01990, 02002, 02013, 02026, 02028, 02039, 02047, 02087, 02095, 02369, 02373, 02464, 02474, 02618, 02641**

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**ON A/C 01541, 01551, 02237, 02269, 02285, 02293, 02298, 02306, 02346, 02499, 02508, 02519, 02525, 02532, 02541, 02545, 02546, 02551, 02554, 02555, 02557, 02558, 02561, 02581, 02672, 02684, 02693, 02757, 02805, 02819, 02825, 02839, 02841, 02847, 02890, 03065, 03168, 03186, 03226, 03250, 03467, 03518, 03647, 03691, 03828, 03903, 04200, 04204, 04222, 04254, 04287, 04336, 04766, 04768, 04801, 04846, 05023, 05057, 05079, 05088, 05119, 05157, 05193, 05256, 05273, 05277, 05330, 05338, 05380, 05412, 05451**

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**ON A/C 00686, 00690, 00748, 00759, 00783, 00788, 00798, 00804, 00825, 00843, 00847, 00850, 00858, 00862, 00867, 00871, 00873, 00882, 00893, 00898, 00944, 00948, 00952, 00965, 00980, 00989, 01022, 01031, 01082, 01115, 01118, 01142, 01193, 01197, 01211, 01222, 01225, 01232, 01236, 01239, 01243, 01258, 01261, 01279, 01291, 01295, 01321, 01329, 01338, 01380, 01384, 01401, 01420, 01423, 01426, 01440, 01445, 01460, 01466, 01474, 01477, 01507, 01510, 01513, 01522, 01529, 01537, 01545, 01558, 01569, 01573, 01574, 01581, 01585, 01590, 01594, 01600, 01604, 01606, 01627, 01647, 01649, 01653, 01664, 01671, 01688, 01731, 01737, 02000, 02007, 02015, 02098, 02172, 02188, 02194, 02202, 02205, 02268, 02281, 02308, 02326, 02355, 02375, 02379, 02389, 02418, 02429, 02438, 02454, 02466, 02469, 02501, 02559, 02614, 02621, 02643, 02694, 02697, 02720, 02981, 03049, 03195, 03200, 03231, 03292**

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**(3) MSN by configuration****CONF 001**



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**CONF ALL**

**(4) Configuration definition**

**CONF 001**

**Configuration 001**

CONF 001 is applicable for all the aircraft on which Service Bulletin No. A320-53-1336 is not embodied.

**CONF 002**

**Configuration 002**

CONF 002 is applicable for all the aircraft on which Service Bulletin No. A320-53-1336 is embodied.

**CONF ALL**

**B. CONCURRENT REQUIREMENTS**

None

**C. REASON**

**(1) History**

In the frame of the A320 family mission re-evaluation, a new full scale fatigue test has been conducted and revealed crack findings at Right Hand (RH) side upper spot face and damages in the hole of lateral windshield framing near Frame 4.

Airworthiness Limitation Item (ALI) 531125 is applicable to lateral frame. In-service crack findings have been reported which have led to repairs or lateral window frames replacements.

This Service Bulletin has been issued to describe the inspection requirements associated to ALI 531125.

**(2) Objective/Action**

This Inspection Service Bulletin (ISB) will ask for the inspection of the upper junction fastener hole and spotface area of lateral window frame RH side.

This ISB will cancel and replace ALI 531125 and will add Special Detailed Inspection (SDI) (on top of visual as per ALI) at the area concerned.

**(3) Advantages**

Accomplishment of this ISB will limit the risk of cracks initiation and will enable a relief of the maintenance requirement on lateral window frame.

**(4) Operational/Maintenance Consequences**

None

**D. DESCRIPTION**

To accomplish this Service Bulletin it is necessary to:

**(1) Inspection**

(a) Task set A320-A-53-XX-1448-01000-93BA-A Inspection

1 Remove the Upper Junction Fastener from the RH Lateral Window Frame

**CONF 001**

2 Do an SDI inspection of the upper junction fastener hole at RH lateral window frame and detailed inspection of spotface around fastener hole

**CONF 002**

2 Do an SDI of the Upper Junction Fastener Hole at RH Lateral Window Frame

**CONF ALL**

3 Install the Upper Junction Fastener on the RH Lateral Window Frame

**E. COMPLIANCE**

**CONF 001**

**(1) Classification**

MANDATORY: Service Bulletin must be accomplished.

**(2) Accomplishment Timescale**

This Service Bulletin has been classified Mandatory. It is expected that an Airworthiness Directive (AD) published by the European Aviation Safety Agency (EASA) will be issued to confirm this classification. It is anticipated that the AD will confirm the threshold given but reference should be made to the AD for confirmation of the mandated accomplishment timescale.

Table 01, CONF 001- Inspect the Upper Junction fastener hole and spotface around fastener hole of Lateral Window Frame

CONDITIONS	ACTION	COMPLIANCE TIME		REPETITIVE INTERVAL
		THRESHOLD	GRACE PERIOD	
All aircraft	Do an SDI inspection of the upper junction fastener hole at RH lateral window frame and detailed inspection of	15000 FC from the last ALI 531125-02-1 application or 48000 FC from aircraft first flight whichever comes last	None	None

CONDITIONS	ACTION	COMPLIANCE TIME		REPETITIVE INTERVAL
		THRESHOLD	GRACE PERIOD	
	spotface around fastener hole Ref. Task set A320-A-53-XX-1448-01ZZZ-93BZ-A			
If crack found	Contact AIRBUS for further instructions	Before next flight	None	None
If no crack found	Repeat the inspection in accordance with Ref. Task set A320-A-53-XX-1448-01ZZZ-93BZ-A	None	None	29800 FC

**CONF 002**

**(1) Classification**

MANDATORY: Service Bulletin must be accomplished.

**(2) Accomplishment Timescale**

This Service Bulletin has been classified Mandatory. It is expected that an Airworthiness Directive (AD) published by the European Aviation Safety Agency (EASA) will be issued to confirm this classification. It is anticipated that the AD will confirm the threshold given but reference should be made to the AD for confirmation of the mandated accomplishment timescale.

Table 02, CONF 002- Inspect the Upper Junction fastener hole of Lateral Window Frame

CONDITIONS	ACTION	COMPLIANCE TIME		REPETITIVE INTERVAL
		THRESHOLD	GRACE PERIOD	
All aircraft	Do an SDI of the upper junction fastener hole at RH lateral window frame in accordance with Ref. Task set A320-A-53-XX-1448-01ZZZ-93BZ-A	48000 FC from embodiment of the SB 53-1336	None	None
If crack found	Contact AIRBUS for further instructions	Before next flight	None	None
If no crack found	Repeat the inspection in accordance with Ref. Task set A320-A-53-XX-1448-01ZZZ-93BZ-A	None	None	29800 FC

**CONF ALL**

**F. APPROVAL**



The technical content of this document is approved under the authority of Design Organisation Approval No. EASA.21J.031.

If an aircraft listed in the applicability has a modification or repair embodied that is not of AIRBUS origin, and which affects the content of this Service Bulletin, the operator is responsible for obtaining approval by its airworthiness authority for any adaptation necessary before incorporation of the Service Bulletin.

**G. MANPOWER**

**CONF 001**

The manpower estimates given in this Service Bulletin are based on the direct labor cost to do the work. These estimates assume that the work will be done by experienced personnel, and may need to be revised upwards to suit operator’s circumstances. The estimates do not include the time to prepare, plan or inspect the work. Manufacture and procurement of parts and tools, drying times for paints, sealants, etc., and general administration work are also not included.

**(1) Inspection**

- (a) Task set A320-A-53-XX-1448-01000-93BA-A Inspection

PREPARATION		
Job Set-up	0.50 h	
PROCEDURE		
Remove the Upper Junction Fastener from the RH Lateral Window Frame	0.25 h	
Do an SDI inspection of the upper junction fastener hole at RH lateral window frame and detailed inspection of spotface around fastener hole	0.25 h	
Install the Upper Junction Fastener on the RH Lateral Window Frame	0.25 h	
PREPARATION FOR TEST		
None		
TEST		
None		
CLOSE-UP		
Close-up	0.50 h	
TOTAL MAN-HOURS	1.75 h	
ELAPSED TIME (HOURS)	1.75 h	

**CONF 002**

The manpower estimates given in this Service Bulletin are based on the direct labor cost to do the work. These estimates assume that the work will be done by experienced personnel, and may need to be revised upwards to suit operator’s circumstances. The estimates do not include the time to prepare, plan or inspect the work. Manufacture and procurement of parts and tools, drying times for paints, sealants, etc., and general administration work are also not included.

**(1) Inspection**

- (a) Task set A320-A-53-XX-1448-01000-93BA-A Inspection

PREPARATION		
Job Set-up	0.50 h	
PROCEDURE		



Remove the Upper Junction Fastener from the RH Lateral Window Frame	0.25 h	
Do an SDI of the Upper Junction Fastener Hole at RH Lateral Window Frame	0.25 h	
Install the Upper Junction Fastener on the RH Lateral Window Frame	0.25 h	
<b>PREPARATION FOR TEST</b>		
None		
<b>TEST</b>		
None		
<b>CLOSE-UP</b>		
Close-up	0.50 h	
<b>TOTAL MAN-HOURS</b>	<b>1.75 h</b>	
<b>ELAPSED TIME (HOURS)</b>	<b>1.75 h</b>	

**CONF ALL**

**H. WEIGHT AND BALANCE**

Not changed

**I. ELECTRICAL LOAD DATA**

Not changed

**J. REFERENCES**

**CONF 001**

**(1) Inspection**

(a) Task set A320-A-53-XX-1448-01000-93BA-A Inspection

<b>AIRCRAFT MAINTENANCE MANUAL (AMM)</b>	
06-20-00, Page Block 001	06-31-53, Page Block 001
Task 12-34-24-869-002	Task 20-21-11-911-001
Task 53-11-00-220-805	Task 56-11-11-000-001 Task 56-11-11-400-001
<b>ELECTRICAL STANDARD PRACTICES MANUAL (ESPM)</b>	
20-55-00	
<b>NON DESTRUCTIVE TEST MANUAL (NTM)</b>	
51-10-01	51-90-00
<b>STRUCTURAL REPAIR MANUAL (SRM)</b>	
51-42-00	
<b>TECHNICAL FOLLOW UP (TFU)</b>	
53.11.00.018	

STANDARDS MANUAL (SM)

**CONF 002**

**(1) Inspection**

(a) Task set A320-A-53-XX-1448-01000-93BA-A Inspection

<b>AIRCRAFT MAINTENANCE MANUAL (AMM)</b>	
06-20-00, Page Block 001	06-31-53, Page Block 001
Task 12-34-24-869-002	Task 20-21-11-911-001
Task 56-11-11-000-001	Task 56-12-11-010-001
Task 56-11-11-400-001	Task 56-12-11-410-001
<b>ELECTRICAL STANDARD PRACTICES MANUAL (ESPM)</b>	
20-55-00	
<b>NON DESTRUCTIVE TEST MANUAL (NTM)</b>	
51-10-01	
<b>STRUCTURAL REPAIR MANUAL (SRM)</b>	
51-42-00	
<b>TECHNICAL FOLLOW UP (TFU)</b>	
53.11.00.018	

STANDARDS MANUAL (SM)

**CONF ALL**

**K. PUBLICATION AFFECTED**

None

**L. INDUSTRY SUPPORT INFORMATION**

AIRBUS will not provide industry support for accomplishment of this Service Bulletin.

### 2. MATERIAL INFORMATION

#### A. MATERIAL APPLICABILITY

##### CONF 001

#### Material for task set A320-A-53-XX-1448-01000-93BA-A Inspection

MATERIAL	QTY	SEE NOTES
Referenced tools	See SB	
Consumables	See SB	
Part kit 531448A01R00	1	

##### CONF 002

#### Material for task set A320-A-53-XX-1448-01000-93BA-A Inspection

MATERIAL	QTY	SEE NOTES
Referenced tools	See SB	
Consumables	See SB	
Part kit 531448A01R00	1	

##### CONF ALL

#### B. TOOLING

##### CONF 001

#### Referenced tools for task set A320-A-53-XX-1448-01000-93BA-A Inspection

NOTE: To accomplish this Service Bulletin it is necessary to use the tools listed in the subsequent referenced tasks:

Ref. NTM 51-10-01

##### CONF 002

#### Referenced tools for task set A320-A-53-XX-1448-01000-93BA-A Inspection

NOTE: To accomplish this Service Bulletin it is necessary to use the tools listed in the subsequent referenced tasks:

Ref. NTM 51-10-01

##### CONF ALL

#### C. CONSUMABLES

##### CONF 001

#### Consumables for task set A320-A-53-XX-1448-01000-93BA-A Inspection

ITEM	REFERENCE CML	DESCRIPTION	DRAWING	SEE NOTES
	08BAA9	Non Aqueous Cleaner - General		
	14SBA1	Textile - Lint free Cotton		

##### CONF 002

#### Consumables for task set A320-A-53-XX-1448-01000-93BA-A Inspection

ITEM	REFERENCE CML	DESCRIPTION	DRAWING	SEE NOTES
	08BAA9	Non Aqueous Cleaner - General		
	14SBA1	Textile - Lint free Cotton		

**CONF ALL**

**D. LIST OF NEW PARTS**

**Part kit 531448A01R00**

Cost	70.00 USD
Availability	090 d (calendar days from receipt of order)

**NOTE(S)**

The sales terms (costs and availability) are estimated in relation to economic conditions. The latest valid price and lead time for ordering purposes shall be obtained through the AIRBUS Spares portal or through a request for quotation to [airbus.kit@airbus.com](mailto:airbus.kit@airbus.com).

The availability given above is the standard lead time from the date of your purchase order. If items are required before this time, please include a retrofit planning schedule with your order so that we can try to comply with your requirements.

Procurement address	D4296	AIRBUS Material, Logistics and Suppliers ATP II B, Hein-Sass-Weg 24 21129 HAMBURG GERMANY Phone: + 49 40 743 51660 E-mail: <a href="mailto:airbus.kit@airbus.com">airbus.kit@airbus.com</a> Internet: <a href="http://spares.airbus.com">http://spares.airbus.com</a>
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**NOTE(S)**

Customers with aircraft shown in the applicability of this Service Bulletin should send a purchase order to AIRBUS at the address given above and quote the number of this Service Bulletin.

ITEM	PART No.	QTY (UM)	KEYWORD	DRAWING	SEE NOTES
1	D5311129320000	1	BOLT		
2	NSA5057-7	1	NUT		
3	MS20002C7	1	WASHER		
4	MS20002-7	1	WASHER		

**NOTE(S)**

Refer to the AIRBUS Ref. SM if you find part numbers of hardware components which you cannot identify. The SM will give you the correct part number to part number relationship.

**E. LIST OF EXISTING PARTS**

No parts

**3. ACCOMPLISHMENT INSTRUCTIONS****Task set A320-A-53-XX-1448-01000-93BA-A**

Inspection

**WARNING: MAKE SURE THAT YOU OBEY ALL THE WARNINGS AND ALL THE CAUTIONS INCLUDED IN THE REFERENCED PROCEDURES.**

**CAUTION: ALWAYS OBEY THE PRECAUTIONS THAT FOLLOW TO KEEP ELECTRICAL WIRING IN A SATISFACTORY CONDITION (ELECTRICALLY AND MECHANICALLY SERVICEABLE). WHEN YOU DO MAINTENANCE WORK, REPAIRS OR MODIFICATIONS, ALWAYS KEEP ELECTRICAL WIRING, COMPONENTS AND THE WORK AREA AS CLEAN AS POSSIBLE. TO DO THIS:**

- **PUT PROTECTION, SUCH AS PLASTIC SHEETING, CLOTHS, ETC., AS NECESSARY ON WIRING AND COMPONENTS.**
- **REGULARLY REMOVE ALL SHAVINGS, UNWANTED MATERIAL AND OTHER CONTAMINATION.**

**THESE PRECAUTIONS WILL DECREASE THE RISK OF CONTAMINATION AND DAMAGE TO THE ELECTRICAL WIRING INSTALLATION. IF THERE IS CONTAMINATION, REFER TO Ref. ESPM 20-55-00.**

**NOTE:** The accomplishment instructions of this Service Bulletin include procedures given in other documents or in other sections of the Service Bulletin. When the words "refer to" are used and the operator has a procedure accepted by the local authority he belongs to, the accepted alternative procedure can be used. When the words "in accordance with" are used then the given procedure must be followed.

**NOTE:** The access and close-up instructions, not comprising return to service tests, in this Service Bulletin do not constitute or affect the technical intent of the Service Bulletin. Operators can therefore, as deemed necessary, omit or add access and/or close-up steps to add flexibility to their maintenance operations as long as the technical intent of the Service Bulletin is met within the set parameters.

**NOTE:** Manual titles given in the accomplishment instructions are referred to by acronyms. Refer to paragraph 1.J., References, for the definition of acronyms.

**NOTE:** This Service Bulletin is classified mandatory or expected to be classified mandatory by an Airworthiness Directive (AD). The paragraphs 3.C. and 3.E. in these accomplishment instructions are Required for Compliance (RC) and must be done to comply with the AD. To allow more flexibility, the rule "refer to" and "in accordance with" will apply to these paragraphs 3.C. and 3.E. Other paragraphs are recommended and may be deviated from, done as part of other actions or done with accepted methods different from those given in the Service Bulletin, as long as the RC paragraphs can be done and the aircraft can be put back into a serviceable condition.

**NOTE:** This Service Bulletin contains the instructions for the on-aircraft maintenance necessary to ensure the continued airworthiness of the aircraft. For any deviations to the instructions, including RC paragraph contained herein, contact AIRBUS for further instructions and approval.

**NOTE:** The purpose of flowcharts is to supplement the information given in the Procedure and Compliance paragraphs and not to serve as the primary source for tasks or compliance times given in this Service Bulletin.

**NOTE:** Discarded parts must be managed at the operator's discretion.

**A. TASK SET ASSOCIATED INFORMATION****Task Manpower**

<b>CONF 001</b>	TOTAL MAN-HOURS	1.75 h
<b>CONF 002</b>	TOTAL MAN-HOURS	1.75 h
<b>CONF 001</b>	ELAPSED TIME (HOURS)	1.75 h
<b>CONF 002</b>	ELAPSED TIME (HOURS)	1.75 h
<b>CONF ALL</b>	ELAPSED TIME (HOURS)	1.75 h

### B. PREPARATION

**CONF 001**  
**(1) Task A320-A-53-XX-1448-01002-540A-A - Job Set-up**

#### Job Set-Up Information

##### Manpower/Resources/Skills

<b>Man-hours</b>	0.50 h
<b>Minimum Number of person</b>	1
<b>Elapsed Time</b>	0.50 h

##### Referenced Information

Manuals/Drawings	References/Sheets
AMM	Task 12-34-24-869-002 Task 53-11-00-220-805 Task 56-11-11-000-001

#### Procedure

**NOTE:** For the basic Aircraft configuration, refer to AMM Chapter "Introduction - Aircraft status for maintenance" in Manual Front Matter section.

- (a) Make sure that the aircraft is electrically grounded, refer to Ref. AMM Task 12-34-24-869-002.
- (b) Do the job set-up procedure as specified in the removal of the windshield, refer to Ref. AMM Task 56-11-11-000-001.
- (c) Do the job set-up procedure for the RH side as specified in the Detailed Inspection (DI) of central/lateral window frame junction upper area around fastener hole, refer to Ref. AMM Task 53-11-00-220-805.

**CONF 002**  
**(1) Task A320-A-53-XX-1448-01003-540A-A - Job Set-up**

#### Job Set-Up Information

##### Manpower/Resources/Skills

<b>Man-hours</b>	0.50 h
<b>Minimum Number of person</b>	1
<b>Elapsed Time</b>	0.50 h

##### Referenced Information

Manuals/Drawings	References/Sheets
AMM	Task 12-34-24-869-002 Task 56-11-11-000-001

Manuals/Drawings	References/Sheets
	Task 56-12-11-010-001

**Procedure**

NOTE: For the basic Aircraft configuration, refer to AMM Chapter "Introduction - Aircraft status for maintenance" in Manual Front Matter section.

- (a) Make sure that the aircraft is electrically grounded, refer to Ref. AMM Task 12-34-24-869-002.
- (b) Do the job set-up procedure as specified in the removal of the windshield, refer to Ref. AMM Task 56-11-11-000-001.
- (c) Open the RH side Cockpit Sliding Window, refer to Ref. AMM Task 56-12-11-010-001.

**CONF ALL**

**C. PROCEDURE**

**(1) Task A320-A-53-XX-1448-01001-650A-A - Remove the Upper Junction Fastener from the RH Lateral Window Frame**

**Job Set-Up Information**

**Working Area**

Impacted Zone	Access / Work Location	
212	Work location	From Frame 4 to Frame 6

**Manpower/Resources/Skills**

<b>Man-hours</b>	0.25 h
<b>Minimum Number of person</b>	1
<b>Elapsed Time</b>	0.25 h
<b>Skills</b>	Airframe

**Material necessary to do the job**

Consumables				
ITEM	REFERENCE CML	DESCRIPTION	DRAWING	SEE NOTES
	08BAA9	Non Aqueous Cleaner - General		
	14SBA1	Textile - Lint free Cotton		

**Referenced Information**

Manuals/Drawings	References/Sheets
AMM	06-20-00, Page Block 001 06-31-53, Page Block 001
SRM	51-42-00

**Procedure**

- (a) Standard Practices given in this procedure:
  - 1 For the identification of zones, refer to Ref. AMM 06-20-00, Page Block 001.
  - 2 For the Frame (FR) identification, refer to Ref. AMM 06-31-53, Page Block 001.



3 For the specification of Material application codes given in this Service Bulletin, refer to the Consumable Materials List (CML).

4 Remove and install fasteners in accordance with Ref. SRM 51-42-00.

(b) Remove, refer to Ref. Fig. Removal of the Upper Junction Fastener:

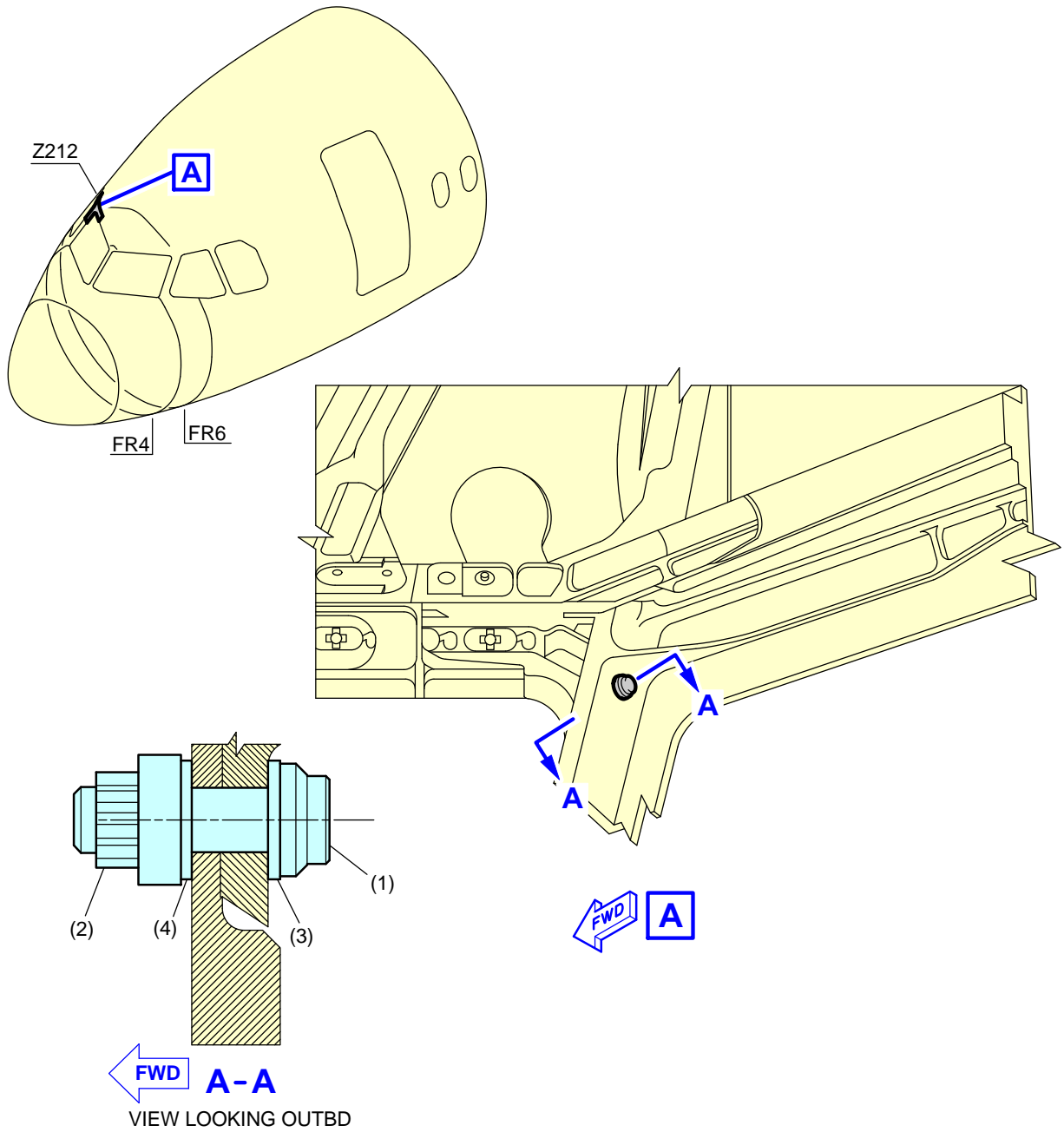
1	NUT	Item (2)	Discard
1	WASHER	Item (4)	Discard
1	BOLT	Item (1)	Discard
1	WASHER	Item (3)	Discard

(c) Clean the work area with:

Textile - Lint free Cotton 14SBA1  
and

Non Aqueous Cleaner - 08BAA9  
General

**CONF ALL**



ICN-A320-A-53XX1448-A-FAPE3-00RLF-A-004-01

Figure ICN-A320-A-53XX1448-A-FAPE3-00RLF-A-004-01 SHEET 1/1

**CONF 001**

- (2) **Task A320-A-53-XX-1448-01005-311A-A - Do an SDI inspection of the upper junction fastener hole at RH lateral window frame and detailed inspection of spotface around fastener hole**

**Job Set-Up Information**

**Working Area**

Impacted Zone	Access / Work Location	
212	Work location	From Frame 4 to Frame 6

**Manpower/Resources/Skills**

<b>Man-hours</b>	0.25 h
<b>Minimum Number of person</b>	1
<b>Elapsed Time</b>	0.25 h
<b>Skills</b>	Non-Destructive Testing

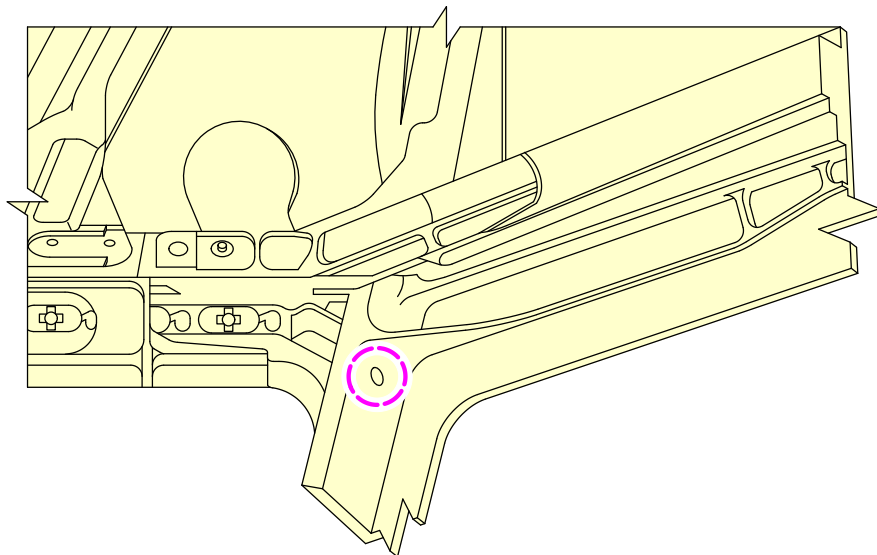
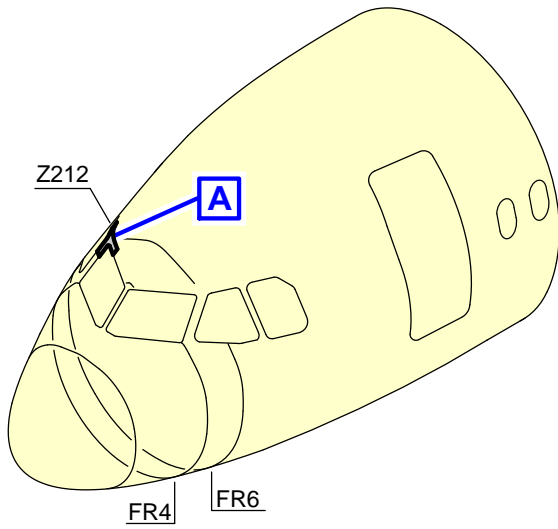
**Referenced Information**

Manuals/Drawings	References/Sheets
AMM	06-20-00, Page Block 001 06-31-53, Page Block 001
NTM	51-10-01 51-90-00

**Procedure**

- (a) Standard Practices given in this procedure:
- 1 For the identification of zones, refer to Ref. AMM 06-20-00, Page Block 001.
  - 2 For the Frame (FR) identification, refer to Ref. AMM 06-31-53, Page Block 001.
- (b) Do a DI of the spotface around the fastener hole in accordance with Ref. NTM 51-90-00 and do an SDI of the fastener hole in accordance with Ref. NTM 51-10-01 within the threshold given in PLANNING INFORMATION paragraph E.(2). Refer to Ref. Fig. Inspection of the Upper Junction Fastener Hole and Ref. Fig. Flow Chart.
- 1 If crack found:
    - Contact AIRBUS for further instructions.
  - 2 If no crack found:
    - Repeat the inspection in accordance with Ref. Task set A320-A-53-XX-1448-01ZZZ-93BZ-A within the repetitive interval given in PLANNING INFORMATION paragraph E.(2).

**CONF 001**



**NOTE:**

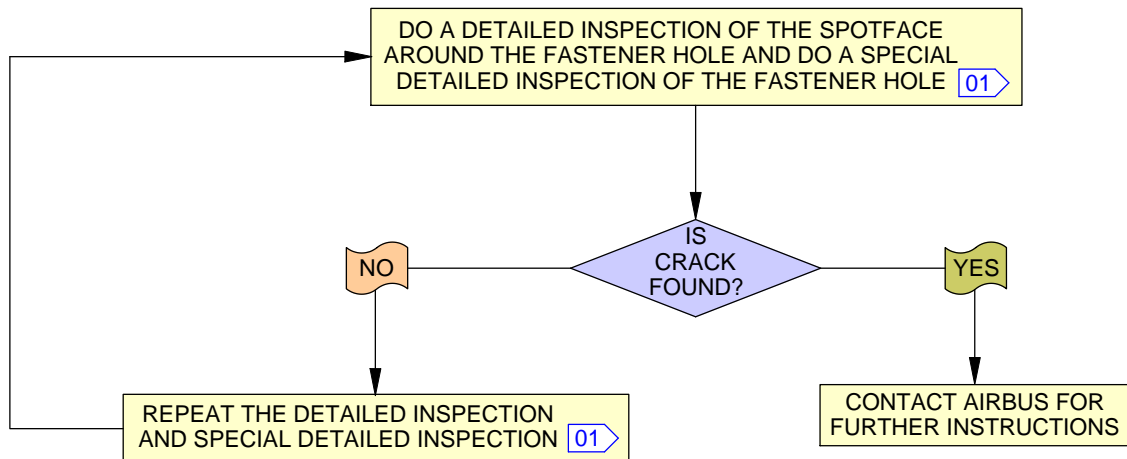


INSPECTION AREA

ICN-A320-A-53XX1448-A-FAPE3-01GVT-A-001-01

Figure ICN-A320-A-53XX1448-A-FAPE3-01GVT-A-001-01 SHEET 1/1

**CONF 001**



**NOTE:**

THE PURPOSE OF FLOWCHARTS IS TO SUPPLEMENT THE INFORMATION GIVEN IN THE PROCEDURE AND COMPLIANCE PARAGRAPHS AND NOT TO SERVE AS THE PRIMARY SOURCE FOR TASKS OR COMPLIANCE TIMES GIVEN IN THE SERVICE BULLETIN.

[01] FOR THE ACCOMPLISHMENT TIMESCALE, REFER TO PARAGRAPH 1.E.(2).

ICN-A320-A-53XX1448-A-FAPE3-00RLD-A-002-01

**CONF 002**

**(2) Task A320-A-53-XX-1448-01009-311A-A - Do an SDI of the Upper Junction Fastener Hole at RH Lateral Window Frame**

**Job Set-Up Information**

**Working Area**

Impacted Zone	Access / Work Location	
212	Work location	From Frame 4 to Frame 6

**Manpower/Resources/Skills**

<b>Man-hours</b>	0.25 h
<b>Minimum Number of person</b>	1
<b>Elapsed Time</b>	0.25 h
<b>Skills</b>	Non-Destructive Testing

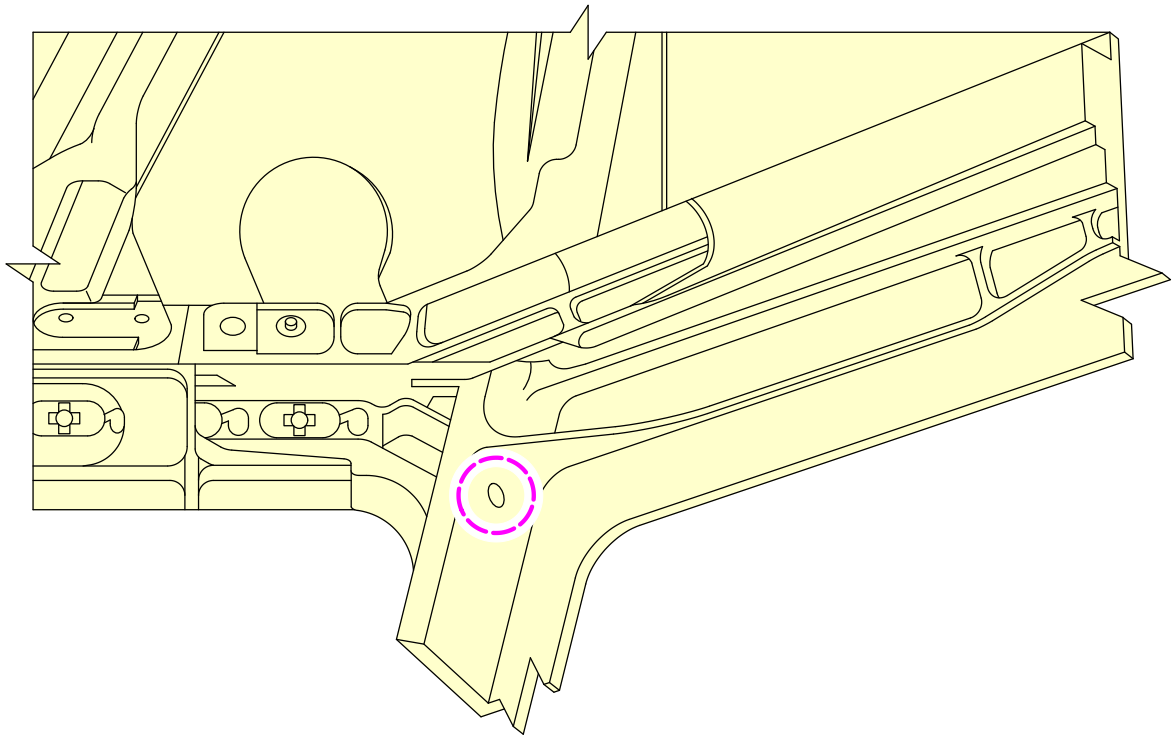
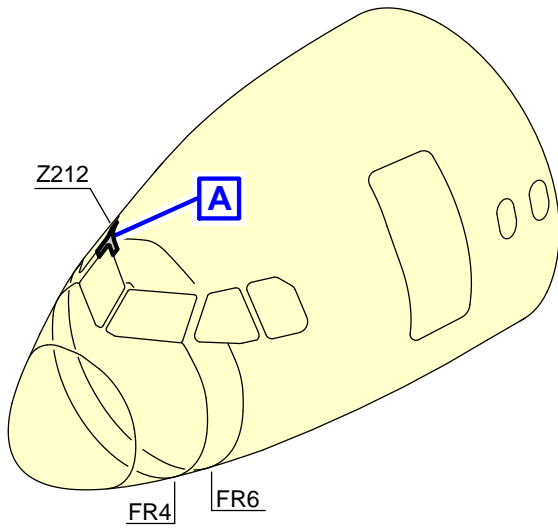
**Referenced Information**

Manuals/Drawings	References/Sheets
AMM	06-20-00, Page Block 001 06-31-53, Page Block 001
NTM	51-10-01

**Procedure**

- (a) Standard Practices given in this procedure:
  - 1 For the identification of zones, refer to Ref. AMM 06-20-00, Page Block 001.
  - 2 For the Frame (FR) identification, refer to Ref. AMM 06-31-53, Page Block 001.
- (b) Do an SDI of the fastener hole in accordance with Ref. NTM 51-10-01 within the threshold given in PLANNING INFORMATION paragraph E.(2). Refer to Ref. Fig. Inspection of the Upper Junction Fastener Hole and Ref. Fig. Flow Chart.
  - 1 If crack found:
    - Contact AIRBUS for further instructions.
  - 2 If no crack found:
    - Repeat the inspection in accordance with Ref. Task set A320-A-53-XX-1448-01ZZZ-93BZ-A within the repetitive interval given in PLANNING INFORMATION paragraph E.(2).

**CONF 002**



**NOTE:**



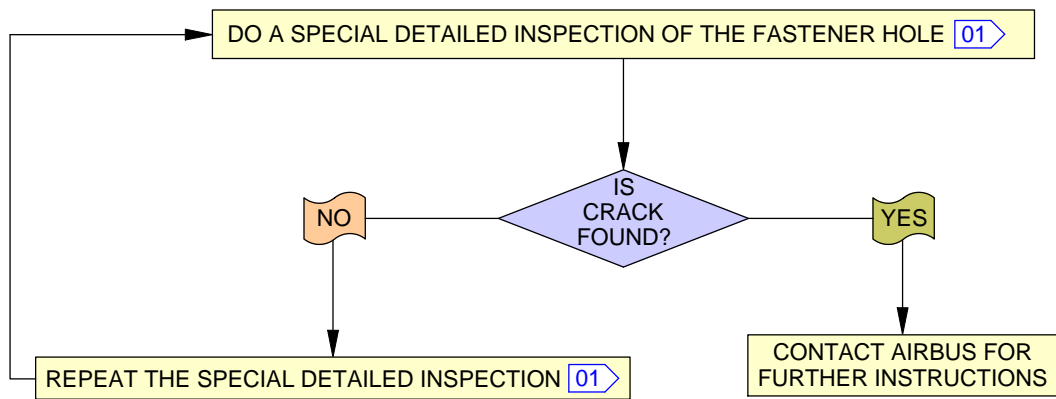
INSPECTION AREA

ICN-A320-A-53XX1448-A-FAPE3-01JY3-A-001-01

Figure ICN-A320-A-53XX1448-A-FAPE3-01JY3-A-001-01 SHEET 1/1



**CONF 002**



**NOTE:**

THE PURPOSE OF FLOWCHARTS IS TO SUPPLEMENT THE INFORMATION GIVEN IN THE PROCEDURE AND COMPLIANCE PARAGRAPHS AND NOT TO SERVE AS THE PRIMARY SOURCE FOR TASKS OR COMPLIANCE TIMES GIVEN IN THE SERVICE BULLETIN.

[01] FOR THE ACCOMPLISHMENT TIMESCALE, REFER TO PARAGRAPH 1.E.(2).

ICN-A320-A-53XX1448-A-FAPE3-01JY4-A-002-01

Figure ICN-A320-A-53XX1448-A-FAPE3-01JY4-A-002-01 SHEET 1/1

**CONF ALL**

**(3) Task A320-A-53-XX-1448-01001-720A-A - Install the Upper Junction Fastener on the RH Lateral Window Frame**

**Job Set-Up Information**

**Working Area**

Impacted Zone	Access / Work Location	
212	Work location	From Frame 4 to Frame 6

**Manpower/Resources/Skills**

<b>Man-hours</b>	0.25 h
<b>Minimum Number of person</b>	1
<b>Elapsed Time</b>	0.25 h
<b>Skills</b>	Airframe

**Material necessary to do the job**

Part kit 531448A01R00					
ITEM	PART No.	QTY (UM)	KEYWORD	DRAWING	SEE NOTES
1	D5311129320000	1	BOLT		
2	NSA5057-7	1	NUT		
3	MS20002C7	1	WASHER		
4	MS20002-7	1	WASHER		

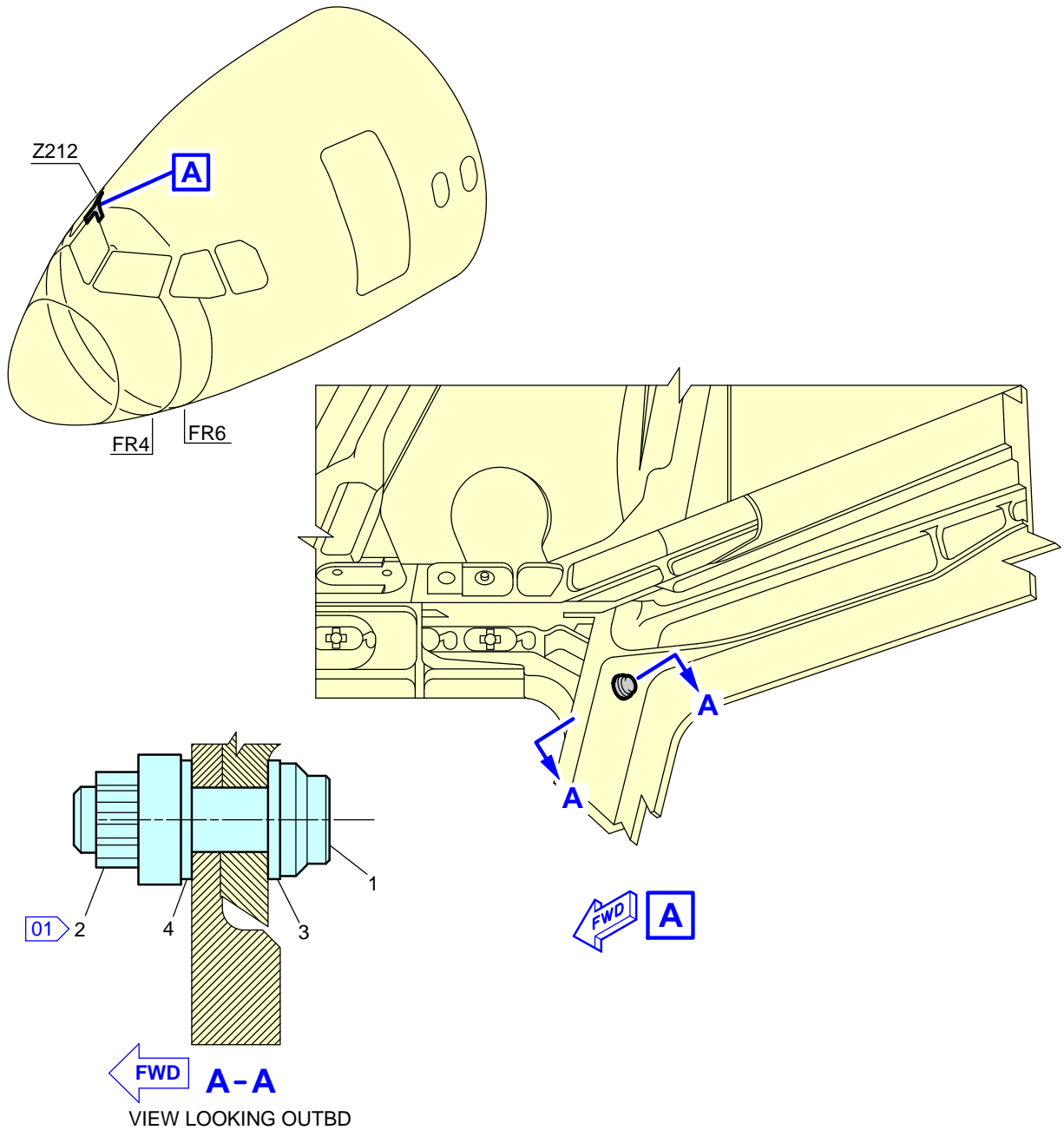
**Referenced Information**

Manuals/Drawings	References/Sheets
AMM	06-20-00, Page Block 001 06-31-53, Page Block 001 Task 20-21-11-911-001
SRM	51-42-00

**Procedure**

- (a) Standard Practices given in this procedure:
- 1 For the identification of zones, refer to Ref. AMM 06-20-00, Page Block 001.
  - 2 For the Frame (FR) identification, refer to Ref. AMM 06-31-53, Page Block 001.
  - 3 Remove and install fasteners in accordance with Ref. SRM 51-42-00.
  - 4 To torque tighten the standard threaded fasteners, refer to Ref. AMM Task 20-21-11-911-001.
- (b) Install, refer to Ref. Fig. Installation of the Upper Junction Fastener:
- |   |        |                |        |
|---|--------|----------------|--------|
| 1 | BOLT   | D5311129320000 | Item 1 |
| 1 | WASHER | MS20002C7      | Item 3 |
| 1 | WASHER | MS20002-7      | Item 4 |
| 1 | NUT    | NSA5057-7      | Item 2 |
- (c) Torque tighten the nut, item 2 between 42 Nm and 46 Nm (371.732 lbf.in and 407.134 lbf.in), refer to Ref. Fig. Installation of the Upper Junction Fastener.

**CONF ALL**



**NOTE:**

**01** TORQUE THE NUT, ITEM 2, BETWEEN 42 Nm (371.732 lbf.in) AND 46Nm (407.134 lbf.in).

ICN-A320-A-53XX1448-A-FAPE3-01GVU-A-001-01

Figure ICN-A320-A-53XX1448-A-FAPE3-01GVU-A-001-01 SHEET 1/1

**D. PREPARATION FOR TEST**

None

**E. TEST**

None

**F. CLOSE-UP**

**CONF 001**

**(1) Task A320-A-53-XX-1448-01002-740A-A - Close-up**

**Job Set-Up Information**

**Manpower/Resources/Skills**

<b>Man-hours</b>	0.50 h
<b>Minimum Number of person</b>	1
<b>Elapsed Time</b>	0.50 h

**Referenced Information**

<b>Manuals/Drawings</b>	<b>References/Sheets</b>
AMM	Task 53-11-00-220-805 Task 56-11-11-400-001

**Procedure**

- (a) Make sure that the work areas are clean and clear of tools and other items of equipment.
- (b) Do the close-up procedure as specified in the installation of the windshield, refer to Ref. AMM Task 56-11-11-400-001.
- (c) Do the close-up procedure for the RH side as specified in the detailed inspection of central/lateral window frame junction upper area around fastener hole, refer to Ref. AMM Task 53-11-00-220-805.
- (d) Put the aircraft back to its initial configuration.

**CONF 002**

**(1) Task A320-A-53-XX-1448-01003-740A-A - Close-up**

**Job Set-Up Information**

**Manpower/Resources/Skills**

<b>Man-hours</b>	0.50 h
<b>Minimum Number of person</b>	1
<b>Elapsed Time</b>	0.50 h

**Referenced Information**

<b>Manuals/Drawings</b>	<b>References/Sheets</b>
AMM	Task 56-11-11-400-001 Task 56-12-11-410-001

**Procedure**

- (a) Make sure that the work areas are clean and clear of tools and other items of equipment.
- (b) Do the close-up procedure as specified in the installation of the windshield, refer to Ref. AMM Task 56-11-11-400-001.

- (c) Close the RH side Cockpit Sliding Window, refer to Ref. AMM Task 56-12-11-410-001.
- (d) Put the aircraft back to its initial configuration.

**CONF ALL****G. ADMINISTRATIVE****(1) Task A320-A-53-XX-1448-01001-90AA-A - Administrative****Procedure**

Confirm in the applicable aircraft records that you have completed all the work defined in this Service Bulletin task set as required.

**APPENDIX**

**A. REPORTING SHEET**

TITLE:	FUSELAGE - INSPECTION OF UPPER JUNCTION FASTENER HOLE AND SPOT FACING AREA OF LATERAL WINDOW FRAME RHS
MODIFICATION No.:	

**(1) SB Reporting status**

This Service Bulletin will only be incorporated into affected customized Maintenance and Flight Operations Products if it is duly reported to Airbus.

**(2) GENERAL information**

The SB Reporting policy is published in ISI 00.00.00135. This document provides information regarding: the SB Reporting means and benefits, the update of customized Maintenance Products and customized Flight Operations Products.

If this Service Bulletin has an operational impact, refer to paragraph "Flight Operations Products" for further information on the update of affected Flight Operations Products.

**(3) SB Reporting procedure**

Standard practice to report SB is to use the online reporting application on AirbusWorld.

Refer to ISI 00.00.00179:

- For complete information on reporting means to Airbus, Question 2 "What are the standard practices for SB Reporting?"
- If this SB requires previous or simultaneous accomplishment of other SBs, Question 3 "What about the reporting of prerequisite Service Bulletins?"

**NOTE:** ISI 00.00.00179 covers all the frequently asked questions about SB Reporting. It is revised on a regular basis.

**B. QUALITY PERCEPTION FORM**

Use this form to tell us what is your perception of the quality of this Service Bulletin.

The reported data that you provide us will be used to analyse areas of difficulties and to take corrective action to further improve the quality of our Service Bulletin.

We thank you for the time you have taken in completing this form.

Quality rating of this SB	4	3	2	1
Quality rating of the Accomplishment Instructions	4	3	2	1
Quality rating of the Illustrations	4	3	2	1
Is this SB easy to understand ?	Y / N			

**NOTE:** Please rate on a scale of 1 to 4, with 4 being the highest score

If you have difficulties in the accomplishment of this SB please quote below the area(s) and give a short description of the issue.

	Planning		Material		Instructions
X	Applicability	X	Tooling	X	Preparation
X	Reason	X	List of Materials Operator Supplied	X	Mod/Inspection
X	Manpower	X	Kit content	X	Test
X	References	X	Re-identification	X	Close-up
X	Publication			X	Illustrations
X	Industry Support				

Comments :

Operator :  
Name/Title

Date :

Please return this form to :

AIRBUS  
2, ROND POINT EMILE DEWOITINE  
31700 BLAGNAC  
FRANCE

Or via your Resident Customer Support Office.