

# Series 20 & 20S Flowgrid™ Pilots

The Mooney™ Series 20 and 20S Flowgrid Pilot is a reversible pressure control regulator designed primarily for use as a control pilot with unloading type pilot systems for pressure reducing (PRV), backpressure (BPV or Relief), and differential pressure (DPV) applications. The Series 20 Pilot is designed for both liquid and gas applications. The unique cartridge design permits quick disassembly and allows the control action to be reversed simply by inverting the plug/stem assembly in the cartridge. The pilot is available in both brass (Series 20) and 304 stainless steel (Series 20S).

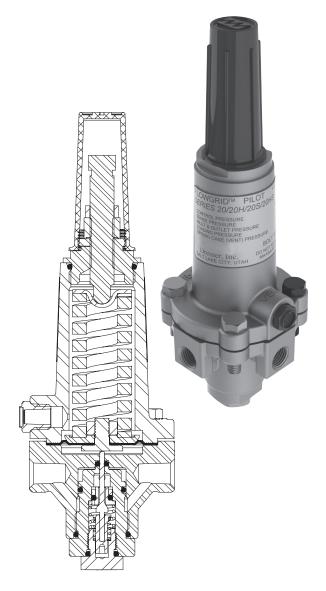
# **Specifications**

Body Style	Pressure Reducing Valve (PRV) & Back Pressure Valve (BPV)			
Orifice Size	0.15 inches (standard) 0.17 inches (optional)			
Connections	1/4" NPTF	1/4" NPTF		
Temperature Nitrile Diaphragm & O-rings	Working -20°F to 150°F Emergency -40°F to 200°F			
Temperature Viton Diaphragm & O-rings	30° F to 200°F			
Maximum Inlet Pressure	1500 psig			
Maximum Outlet Pressure	1500 psig			
Maximum Loading Pressure	1500 psig			
Maximum Emergency Sensing Pressure	1000 psig			
Maximum Spring Housing Pressure	1000 psig			
Set Pressure Range	3-12 psig 10-40 psig 25-90 psig	60-200 psig 100-260 psig 200-450 psig		

Note: Anytime the Flowgrid Pilot or Valve is exposed to pressures in excess of its rating it should be inspected for damage.

## Flow Coefficients and Constants

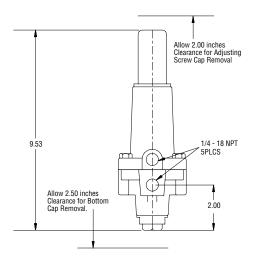
Series 20/20S/20H/20HS Pilots						
C <sub>1</sub> MAX C <sub>9</sub> MAX C <sub>v</sub>						
0.15 Orifice (standard)	38	9.58	0.25			
0.17 Orifice (optional)	38	11.18	0.29			

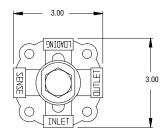


## **Materials of Construction**

Body & Spring Housing	Forged Brass or 304 Stainless Steel
Body Insert & Closing Cap	Brass or 304 Stainless Steel
Orifice	304 Stainless Steel or Delrin
Plug & Stem	Nitrile/304 Stainless Steel Viton/304 Stainless Steel 304 Stainless Steel
Diaphragm	Nitrile/Nylon or Viton/Nylon
O-rings	Nitrile or Viton

#### **Dimensions**





## **Trim Options**

All Series 20 Pilots				
Internal Trim	Std. Construction	Option 1	Option 2	
Orifice	304 Stainless	304 Stainless	Delrin	
Plug/Stem	Nitrile/304 SST	Viton/304 SST	304 Stainless	
Diaphragm	Nitrile/Nylon	Viton/Nylon	Nitrile/Nylon	
O-ring	Nitrile	Viton	Nitrile	

#### **Stock Numbers**

Series 20 Pilot (Brass)	Spring Color	PRV Stock	BPV Stock	Weight
3-12 psi	Red	FP-57	FP-58	6 lbs
10-40	Silver	FP-6	FP-16	6 lbs
25-90	Blue	FP-7	FP-17	6 lbs
60-200	Purple	FP-8	FP-18	6 lbs
100-260	Black	FP-9	FP-19	6 lbs
200-450	White/Green	FP-10	FP-15	6 lbs

Series 20S Pilot (Stainless)	Spring Color	PRV Stock	BPV Stock	Weight
3-12 psi	Red	FP-59	FP-60	6 lbs
10-40	Silver	FP-26	FP-36	6 lbs
25-90	Blue	FP-27	FP-37	6 lbs
60-200	Purple	FP-28	FP-38	6 lbs
100-260	Black	FP-29	FP-39	6 lbs
200-450	White/Green	FP-30	FP-35	6 lbs

## **Pilot Performance**

Serie	s 20 Pilot	Pressure Reducing Mode Restrictor Set at 4		Back Pressure Mode Restrictor Set at 4		
Spring Range	Color	Lock-up (psi)	Droop (psi) @ Max. Capacity <sup>i</sup>	Boost @ Constant Flow (psi) <sup>3</sup>	Build up (psi) for Max. Capacity²	Lock-up (psi)
3-122	Red	1.0	0.3	0.7	2	2
10-402	Silver	1.0	0.3	0.7	+.50	-1.0
25-90	Blue	2.0	0.6	0.7	+.50	-1.0
60-200	Purple	2.0	1.30	0.7	+1.0	-1.0
100-260	Black	5.0	2.00	0.7	+3.0	-1.5
200-450	White/Green	10.0	4.00	0.7	+5.04	-2.0

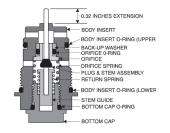
- 1. Constant Inlet Pressure (P,)
- Minimum set point for Flowgrid Valve and Pilot when used as a Relief Valve (BPV) is 15 psig or the minimum differential whichever is greater.
- 3. Per 100 psi decrease in inlet pressure (P1).
- 4. SST/Delrin trim required.

Sense point recommendations: Sense point should be at least 8-10 pipe diameters away from the regulator and away from turbulence causing objects such as valves, tees, elbows, and reducers. Pipeline gas velocity at the sense point should be less than 100 ft/sec (30 m/s).

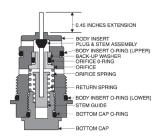
Copyright 2023 Baker Hughes Company. All rights reserved. Baker Hughes provides this information on an "as is" basis for general information purposes. Baker Hughes does not make any representation as to the accuracy or completeness of the information and makes no warranties of any kind, specific, implied or oral, to the fullest extent permissible by law, including those of merchantability and fitness for a particular purpose or use. Baker Hughes hereby disclaims any and all liability for any direct, indirect, consequential or special damages, claims for lost profits, or third party claims arising from the use of the information, whether a claim is asserted in contract, tort, or otherwise. Baker Hughes reserves the right to make changes in specifications and features shown herein, or discontinue the product described at any time without notice or obligation. Contact your Baker Hughes representative for the most current information. The Baker Hughes logo, Flowgrid and Mooney are trademarks of Baker Hughes Company. Other company names and product names used in this document are the registered trademarks or trademarks of their respective owners.

# **Cartridge Sectional View**

## **PRV Mode**



## **BPV Mode**



Note: The difference between PRV and BPV Modes is that the Pilot Stem is inverted and the control action is reversed.

