



# Cembre



THORNE &  
**DERRICK**  
INTERNATIONAL

[www.thorneandderrick.com](http://www.thorneandderrick.com)



Certified Quality  
Management System



Certified Environmental  
Management System



Certified Occupational  
Health & Safety  
Management System



## GENERAL CATALOGUE



## QUALITY POLICY AND OBJECTIVES



This catalogue illustrates the range of our standard products. For each product family we indicate the principal features, and sometimes the most frequent applications and the necessary guidelines for a correct application. Our sales personnel are at your disposal to supply more detailed information and our design and development engineers are available to study new solutions to particular applications.



All Cembre products comply with Directive 2011/65/EU of the European Parliament and Council dated 8 June 2011 (and subsequent amendment).

On 14th December 1990 Cembre SpA Quality Management System was certified by Lloyd's Register of Quality Assurance (LRQA) according to ISO 9002-1987 EN 29002 - 1987 BS 5750: Part 2: 1987 for the manufacture of insulated and uninsulated copper crimping connectors. Then on 22nd December 1992 Cembre SpA was certified ISO 9001 for the design and manufacture of cable accessories, electrical connectors and associated tools. The activities of the main premises in Brescia, the Italian regional offices and the subsidiary companies in Great Britain, France, Spain, Germany and USA are governed by a single Quality System, assessed by Lloyd's Register of Quality as conforming to the ISO 9001:2008 norm, for the design, manufacture and sales of electrical connectors and associated tools, cable accessories, marking systems, tooling and products for railway applications. In house repair, refurbishment and calibration of tooling. This guarantees a homogeneous and high quality level of the products and services that Cembre offers to its customers.

Cembre S.p.A. has recently recognised the need to align its Environmental Management System with the spirit and content of UNI EN ISO 14001: 2004 as fundamental to future development. To this end the company undertook a wide-ranging review of all functions including development and design stages, material selection, usage and manufacturing processes. The resulting definition of operational procedures in line with these aims and provisions has enabled Cembre S.p.A. to achieve Environmental Certification, further highlighting the companies sensitive and careful approach to environmental protection.

Cembre S.p.A. has recently enhanced its business processes with the certification by Lloyd's Register of Quality Assurance, of its Management System for the Health and Safety of Workers,

in accordance with the standard OHSAS18001:2007 (Occupational Health and Safety Management System). The project, launched in early 2011, was strategically designed to facilitate the active participation of all employees at every level in the application of systems management, in order to optimise compliance of risk management capability with regard to laws and regulations concerning the health and safety of workers. All employees have received exhaustive training and are involved, by exercising their individual responsibility and competence, as key players in the identification of residual risk situations and the proposal of corrective solutions. For Cembre then, this certification is not only the proper recognition of the quality of work performed, but also an incentive to maintain a determined competitive advantage in increasingly difficult and aggressive international markets.



Cembre S.p.A. factory in Brescia (ITALY) covers an area of approximately 121.000 sqm

**Cembre Ltd.**  
factory in Curdworth (Birmingham)



**Production Units**



## CONNECTORS FOR CONTROL, POWER AND DISTRIBUTION

Halogen free insulated terminals type VP, RP, BP, GP	4-5
Insulated chain terminals type CRP, CBP, CGP	6-7
PVC insulated crimp terminals type RF, BF, GF	8-9
Reinforced PA 6.6 insulated terminals type RKY, BKY, GKY	10-11
Female disconnect terminals type RF-F, BF-F, GF-F	12
Male disconnect terminals type RF-M, BF-M, GF-M	12
Partially insulated male/female connectors type RF-FM, BF-FM	12
Insulated bullet and socket connectors type RF-B, BF-B	12
Butt and parallel connectors type PL-M, PL-P	13
Butt connectors type NL-M	13
PE HD insulated, heat shrinkable type WL-M	13
Close end connectors type NL-P	13
Reinforced disconnect terminals type RKF, BKF, GKF	14
Female connectors, open barrel type RN-FA, BN-FA	14
Male connectors, open barrel type RN-MA, BN-MA	15
Male tabs, for board mounting type MP, MPD	15
Connector sleeves type CFA, CMA	15
Insulated end sleeves type PKE, PKC, PKD	16
"Twin" insulated end sleeves type PKET, PKCT	17
Uninsulated end sleeves type KE	17
Uninsulated terminals type S	18-19
Uninsulated terminals type RN, BN, GN	20-21
Copper tube crimping lugs type A-M	22-23
Ring tongue terminals with contained palm for L.V. circuit breakers type A-M	24
Copper tube crimping lugs type A-L angled 90°	25
Heavy duty Copper tube terminals type 2A-M	26
Through connectors type L-M	27
Parallel connectors type L-P	27
PA6.6 insulated Copper tube lugs type ANE-M	28
PA6.6 insulated fork terminals type ANE-U	29
Flexible braids type FL	29
PA6.6 insulated pin terminals type ANE-P	30
Uninsulated pin connectors type A-P	30
PA6.6 insulated Copper tube lugs type ANE-M, for extra flexible Copper conductor	31
Copper tube crimping lugs type A-M, for extra flexible Copper conductor	32
Copper tube lugs 4ESI fixing	33
Insulated covers type ES	33
Copper tube crimping lugs according to DIN 46235 type DR	34-35
Crimping through connectors according to DIN 46267 T.1 type DSV	35
Colour coded Copper crimping lugs type C	36-37
Colour coded Copper crimping lugs type CL	38
Colour coded Copper crimping lugs type C-D	39
Colour coded splices type BSCL	40

## CONNECTORS FOR DERIVATIONS AND EARTHING

Sleeve connectors type C-C	41
Mechanical fixing lugs	42
Cable clamps	43

## HIGH VOLTAGE COPPER TERMINALS

High voltage Copper terminals type CA-M, 2A-M	44
High voltage terminals type CA-2M, 2A-2M, 2A-2M/55°	45
High voltage stalk connectors type MTC	46
High voltage Copper through connectors type MT-TD, MT-GC	47

## CONNECTORS FOR ALUMINIUM CONDUCTORS

Aluminium terminals type AA-M	48
Through connectors type MTMA-GC, MTMA/1	49
Reducer through connectors type MTMA-GC	49
Bimetallic connectors, Copper palm fixing type CAA-M	50
Bimetallic connectors, Copper pin type MTA-C	50

## TERMINAL BLOCKS

<b>ZETA</b> più single pole terminal blocks	52-55
<b>ZETA</b> block power distribution blocks	56-57
<b>ZETA</b> mini one way terminal blocks	58

## PHOTOVOLTAIC INSTALLATIONS

Connectors type CS4	59-60
---------------------	-------

## CABLE GLANDS AND ACCESSORIES

<b>MAXI</b> block cable glands, Polyamide, IP68	62-64
<b>spiral</b> block cable glands, Polyamide, IP68	65
<b>MAXI</b> block ATEX cable glands, Polyamide, IP65	66
Compression cable glands, Polyamide PA6, IP54	67-68
Compression cable glands & hole plugs, Polystyrene, IP54	69
<b>MAXI</b> brass cable glands, Nickel plated Brass, IP68	70-73
<b>MAXI</b> brass ATEX cable glands, Nickel plated Brass, IP65	74
EMC cable glands & locknuts, Nickel plated Brass, IP68	74
Compression cable glands, Nickel plated & plain Brass, IP54	75
<b>MAXI</b> inox cable glands, Stainless Steel, IP68	76-77
Locknuts with & without collar, Polyamide	78-79
Locknuts, Nickel plated & plain Brass	80
EMC locknuts, Nickel plated Brass	81
<b>MAXI</b> inox locknuts, Stainless Steel	81
Internal plugs & multi-entry seals for cable glands	82-83
Thread enlargers, reducers and converters, Nickel plated Brass	84-85
Accessories	86
O-rings, sealing rings and compression washers	87-89
Entry plugs, Polyamide PA6, Polystyrene, IP54	90-91
Entry bushes, Polyamide PA6	92
Entry plugs & bushes, Nickel plated & plain Brass, IP54	93
RUTASEAL grommets, EPDM, IP67	94

## CABLE & CONDUIT ACCESSORIES

<b>SECUR</b> clips retaining clips for cable & conduit, ABS	94
---	----

## MECHANICAL TOOLS

Mechanical tools	96-113
Pneumatic press and bench tools	115-118

## HYDRAULIC TOOLS

Hydraulic crimping tools	120-131
Hydraulic cable cutters	132-140
Special tools	141-143
Accessories	143
Crimping force gauges & pressure test devices	144

## CORDLESS HYDRAULIC TOOLS

	146-166
--	---------

## HYDRAULIC PUMPS

	168-172
--	---------

## HYDRAULIC UNITS

	173-174
--	---------

## DIE SELECTOR CHART

	176-185
--	---------

## APPENDIX

Reference/Code cross-chart	186-195
Comparison of AWG, MCM and Metric conductor cross sections	196
IEC 60228 : 2004 - 11 Conductor Tables	197-199
System of denomination of harmonised cables according to CENELEC HD 361	200
UL & VDE approvals	201
IP ratings, flammability tests, torque settings	202-204



**THORNE &  
DERRICK  
INTERNATIONAL**

www.thorneandderrick.com



THORNE &  
**DERRICK**  
INTERNATIONAL

[www.thorneandderrick.com](http://www.thorneandderrick.com)

# HALOGEN FREE INSULATED TERMINALS



File no. E125401

VP RP  
BP GP



P range funnel entry

OPERATING  
TEMPERATURE  
UP TO 115°C

HALOGEN FREE

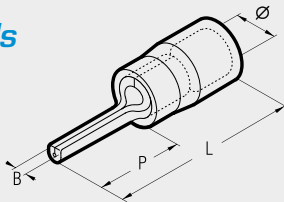
The "P" range of terminals has been designed, to meet the increasing demands for improved safety and reliability of electrical connectors. The Polycarbonate insula-





tion, is a Halogen free, self extinguishing thermoplastic material class VO (UL 94). The unique funnel shaped entry of the insulation sleeve, guarantees total

insertion of the conductor strands into the terminal barrel, creating a secure and reliable, electrical and mechanical connection.

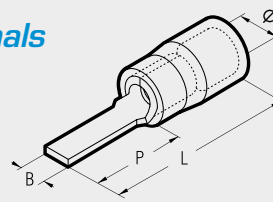
The operating temperature range is - 20 to + 115°C (Surge + 130°C). Recommended crimping tools are shown on pages 96 to 115, 150.





## pin terminals



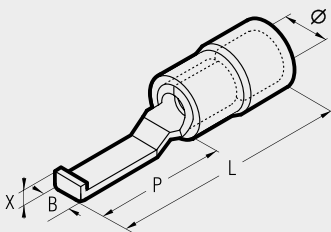
Cond. Size sqmm (AWG)	Ref.	Dimensions mm				Quantity Box/Bag
		Ø	B	P	L	
 0,2÷0,5 (24÷20)	VP-P 10	3,0	1,0	9,8	20,2	4.000/100
 0,25÷1,5 (22÷16)	RP-P 8	4,0	1,6	7,8	17,9	3.000/100
	RP-P 10	4,0	1,6	9,8	19,9	3.000/100
 1,5÷2,5 (16÷14)	RP-P 12	4,0	1,6	12,0	22,1	3.000/100
	BP-P 8	4,9	1,7	7,8	17,9	3.000/100
	BP-P 10	4,9	1,8	9,8	19,9	3.000/100
 4÷6 (12÷10)	BP-P 12	4,9	1,8	11,8	21,9	3.000/100
	GP-P 10	6,6	2,2	10,4	24,5	1.000/100
	GP-P 12	6,6	2,2	12,6	26,7	1.000/100
	GP-P 14	6,6	2,2	14,6	28,7	1.000/100




## blade terminals



Cond. Size sqmm (AWG)	Ref.	Dimensions mm				Quantity Box/Bag
		Ø	B	P	L	
 0,2÷0,5 (24÷20)	VP-PP 12/19	3,0	1,9	12,4	22,4	4.000/100
 0,25÷1,5 (22÷16)	RP-PP 12	4,0	3,0	12,8	22,9	3.000/100
	RP-PP 12/1	4,0	3,0	11,3	21,4	3.000/100
	RP-PP 12/19	4,0	1,9	13,2	23,3	3.500/100
	RP-PP 12/23	4,0	2,3	13,2	23,3	2.500/100
	RP-PP 14	4,0	3,0	14,8	24,9	2.500/100
 1,5÷2,5 (16÷14)	RP-PP 16/23	4,0	2,3	17,2	27,3	2.500/100
	BP-PP 12	4,9	3,5	12,8	22,9	2.500/100
	BP-PP 12/25	4,9	2,5	13,3	23,4	2.000/100
	BP-PP 12/29	4,9	2,9	13,3	23,4	2.500/100
 4÷6 (12÷10)	BP-PP 16/25	4,9	2,5	17,2	27,3	2.500/100
	GP-PP 12	6,6	4,0	13,3	27,4	1.000/100
	GP-PP 17	6,6	2,9	19,1	33,2	1.000/100

## hooked blade terminals



Cond. Size sqmm (AWG)	Ref.	Dimensions mm					Quantity Box/Bag
		Ø	B	P	L	X	
 0,25÷1,5 (22÷16)	RP-PPL 30*	4,0	3,0	17,5	28,3	1,7	3.000/100
	RP-PPL 46*	4,0	4,6	17,5	28,3	1,7	3.000/100
 1,5÷2,5 (16÷14)	BP-PPL 30*	4,9	3,0	17,5	28,3	1,7	2.500/100
	BP-PPL 46*	4,9	4,6	17,5	28,8	1,7	2.500/100
 4÷6 (12÷10)	GP-PPL 46*	6,6	4,6	17,5	32,6	1,9	1.000/100

\*Not UL approved



# INSULATED CHAIN TERMINALS

CP range with easy entry



CRP  
CBP  
CGP

HALOGEN FREE  
OPERATING TEMPERATURE UP TO 115°C



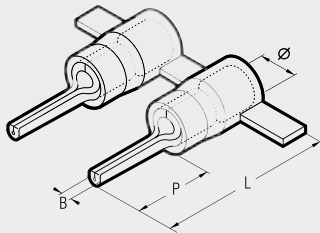
The "CP" range of terminals has been designed to meet the increasing demands for improved safety and reliability of electrical connectors.

Developed for use with production equipment, to give a quick and reliable crimped joint, the Polycarbonate insulation is a Halogen free, self extinguishing thermoplastic material class

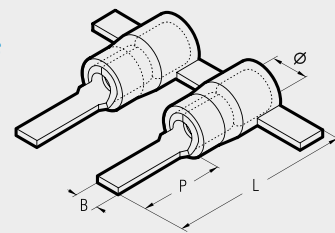
VO (UL 94). The unique funnel shaped entry of the insulation sleeve guarantees total insertion of the conductor strands into the terminal barrel, creating a se-

cure and reliable, electrical and mechanical connection. The operating temperature range is - 20 to + 115°C (Surge + 130°C).

## pin terminals



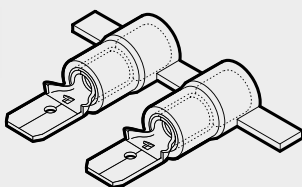
## blade terminals



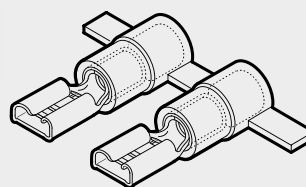
Conductor Size sqmm (AWG)	Ref.	Dimensions mm				Quantity
		Ø	B	P	L	
0,25÷1,5 (22÷16)	CRP-P 8	4,0	1,6	8,0	17,9	2.000
	CRP-P 10	4,0	1,6	10,0	19,9	2.000
	CRP-P 12	4,0	1,6	12,0	22,1	2.000
1,5÷2,5 (16÷14)	CBP-P 8	4,9	1,8	8,0	17,9	1.750
	CBP-P 10	4,9	1,8	10,0	19,9	1.750
	CBP-P 12	4,9	1,8	12,0	21,9	1.750
4÷6 (12÷10)	CGP-P 10	6,6	2,2	10,0	24,5	1.250
	CGP-P 12	6,6	2,2	12,0	26,7	1.250
	CGP-P 14	6,6	2,2	14,0	28,7	1.250

Conductor Size sqmm (AWG)	Ref.	Dimensions mm				Quantity
		Ø	B	P	L	
0,25÷1,5 (22÷16)	CRP-PP 12	4,0	3,0	12,8	22,9	2.000
	*CRP-PP 12/1	4,0	3,0	11,3	21,4	2.000
	*CRP-PP 12/23	4,0	2,3	13,2	23,3	2.000
	CRP-PP 14	4,0	3,0	14,8	24,9	2.000
1,5÷2,5 (16÷14)	CBP-PP 12	4,9	3,5	12,8	22,9	1.750
	*CBP-PP 12/25	4,9	2,5	13,3	23,4	1.750
4÷6 (12÷10)	CGP-PP 12	6,6	4,0	13,3	27,4	1.250
	*CGP-PP 17	6,6	2,9	19,1	33,2	1.250

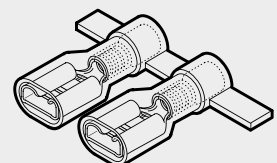
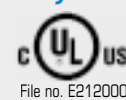
## male disconnect terminals



## female disconnect terminals



## female disconnect terminals fully insulated



Conductor Size sqmm (AWG)	Ref.	Tab mm	Quantity
0,25÷1,5 (22÷16)	CRP-M 608	6,35 x 0,8	2.000
1,5÷2,5 (16÷14)	CBP-M 608	6,35 x 0,8	1.750
4÷6 (12÷10)	CGP-M 608	6,35 x 0,8	1.250

Conductor Size sqmm (AWG)	Ref.	Tab mm	Quantity
0,25÷1,5 (22÷16)	CRP-F 305	2,8 x 0,5	2.000
	CRP-F 308	2,8 x 0,8	2.000
	CRP-F 405	4,8 x 0,5	2.000
	CRP-F 408	4,8 x 0,8	2.000
	CRP-F 608	6,35 x 0,8	2.000
	1,5÷2,5 (16÷14)	CBP-F 405	4,8 x 0,5
CBP-F 408		4,8 x 0,8	1.750
CBP-F 608		6,35 x 0,8	1.750
4÷6 (12÷10)	CGP-F 608	6,35 x 0,8	1.250

Conductor Size sqmm (AWG)	Ref.	Tab mm	Quantity
0,25÷1,5 (22÷16)	CRP-F 405P*	4,8 x 0,5	2.000
	CRP-F 408P*	4,8 x 0,8	2.000
	CRP-F 608P	6,35 x 0,8	1.500
1,5÷2,5 (16÷14)	CBP-F 408P*	4,8 x 0,8	1.500
	CBP-F 608P	6,35 x 0,8	1.500
4÷6 (12÷10)	CGP-F 608P	6,35 x 0,8	1.250

\*Not UL approved

\*Made to order





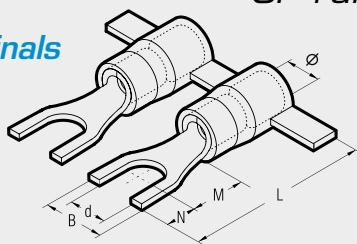
# INSULATED CHAIN TERMINALS

CP range with easy entry

fork/spade terminals



File no. E125401

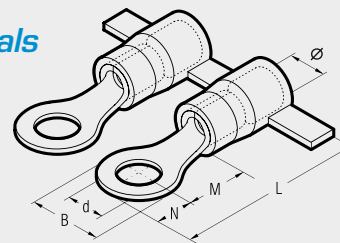


CRP  
CBP  
CGP

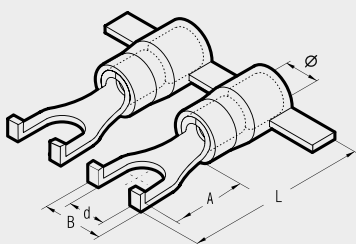
ring terminals



File no. E125401

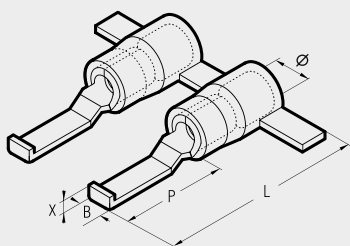


Cond. Size sqmm (AWG)	Ø Stud mm	Ref.	Dimensions mm					Quantity	
			Ø	B	M	N	L		d
0,25÷1,5 (22÷16)	3	CRP-U 3	4,0	5,5	5,5	4,0	19,6	3,2	2.000
	3,5	CRP-U 3.5	4,0	6,0	6,5	3,8	20,4	3,7	2.000
	3,5	*CRP-U 3.5/2	4,0	6,4	6,5	3,8	20,4	3,7	2.000
	4	CRP-U 4	4,0	6,5	7,5	3,7	21,3	4,3	2.000
	4	*CRP-U 4/1	4,0	8,5	7,5	3,7	21,3	4,3	2.000
	4	*CRP-U 4/2	4,0	7,5	7,5	3,7	21,3	4,3	2.000
	5	CRP-U 5	4,0	8,5	7,5	3,7	21,3	5,3	2.000
	6	CRP-U 6	4,0	9,4	8,1	4,7	22,9	6,4	2.000
1,5÷2,5 (16÷14)	6	*CRP-U 6/1	4,0	12,0	9,2	7,1	26,4	6,4	2.000
	8	*CRP-U 8	4,0	14,0	10,0	6,3	26,4	8,4	2.000
	3	CBP-U 3	4,9	5,5	5,5	4,0	19,6	3,2	1.750
	3,5	CBP-U 3.5	4,9	6,4	6,5	3,8	20,4	3,7	1.750
	4	CBP-U 4	4,9	6,5	7,5	3,7	21,3	4,3	1.750
	4	*CBP-U 4/1	4,9	8,5	7,5	3,7	21,3	4,3	1.750
	4	*CBP-U 4/2	4,9	7,5	7,5	3,7	21,3	4,3	1.750
	5	CBP-U 5	4,9	8,5	7,5	3,7	21,3	5,3	1.750
4÷6 (12÷10)	6	CBP-U 6	4,9	9,4	8,1	4,7	22,9	6,4	1.750
	3,5	*CGP-U 3.5	6,6	7,5	8,5	3,9	26,5	3,7	1.250
	4	*CGP-U 4	6,6	7,5	8,0	4,4	26,5	4,3	1.250
	5	CGP-U 5	6,6	9,5	8,0	4,4	26,5	5,3	1.250
6	CGP-U 6	6,6	10,0	11,0	5,5	30,6	6,4	1.250	



Cond. Size sqmm (AWG)	Ø Stud mm	Ref.	Dimensions mm					Quantity
			Ø	B	A	L	d	
1,5÷2,5 (16÷14)	4	CBP-U 4/3L*	4,9	6,5	9,5	14,5	4,3	1.750

hooked blade terminals



Cond. Size sqmm (AWG)	Ref.	Dimensions mm					Quantity
		Ø	B	P	L	X	
0,25÷1,5 (22÷16)	CRP-PPL30*	4,0	3,0	17,5	28,8	1,7	2.000
1,5÷2,5 (16÷14)	CBP-PPL30*	4,9	3,0	17,5	28,8	1,7	1.750

\*Not UL approved

\*Made to order

Cond. Size sqmm (AWG)	Ø Stud mm	Ref.	Dimensions mm					Quantity	
			Ø	B	M	N	L		d
0,25÷1,5 (22÷16)	3	CRP-M 3	4,0	5,6	4,5	2,8	17,4	3,2	2.000
	3,5	CRP-M 3.5	4,0	5,6	4,5	2,8	17,4	3,7	2.000
	3,5	*CRP-M 3.5/1	4,0	6,2	7,1	3,1	20,2	3,7	2.000
	4	CRP-M 4	4,0	7,0	6,5	3,5	20,1	4,3	2.000
	4	*CRP-M 4/3	4,0	7,8	7,1	3,9	21,1	4,3	2.000
	5	CRP-M 5	4,0	7,8	7,1	3,9	21,1	5,3	2.000
	6	CRP-M 6	4,0	9,4	8,1	4,7	22,9	6,4	2.000
	6	*CRP-M 6/1	4,0	12,0	10,3	6,0	26,4	6,4	2.000
1,5÷2,5 (16÷14)	7	CRP-M 7	4,0	9,4	8,1	4,7	22,9	7,2	2.000
	8	CRP-M 8	4,0	12,0	10,3	6,0	26,4	8,4	2.000
	3	CBP-M 3	4,9	5,6	5,0	2,8	17,9	3,2	1.750
	3,5	CBP-M 3.5	4,9	5,6	5,0	2,8	17,9	3,7	1.750
	3,5	*CBP-M 3.5/1	4,9	6,2	6,5	3,1	19,6	3,7	1.750
	4	CBP-M 4	4,9	8,0	6,5	4,0	20,6	4,3	1.750
	5	CBP-M 5	4,9	8,0	7,5	4,0	21,6	5,3	1.750
	6	CBP-M 6	4,9	9,4	8,6	4,7	23,4	6,4	1.750
4÷6 (12÷10)	6	*CBP-M 6/1	4,9	12,0	10,3	6,0	26,4	6,4	1.750
	7	CBP-M 7	4,9	10,0	7,8	5,0	22,9	7,2	1.750
	8	CBP-M 8	4,9	12,0	10,3	6,0	26,4	8,4	1.750
	3	CGP-M 3	6,6	8,0	8,1	4,0	26,2	3,2	1.250
	3,5	CGP-M 3.5	6,6	8,0	8,1	4,0	26,2	3,7	1.250
	4	CGP-M 4	6,6	9,0	8,1	4,5	26,7	4,3	1.250
	5	CGP-M 5	6,6	9,0	8,1	4,5	26,7	5,3	1.250
	6	CGP-M 6	6,6	11,0	11,1	5,5	30,7	6,4	1.250
6	*CGP-M 6/1	6,6	11,0	8,1	5,5	27,7	6,4	1.250	
7	CGP-M 7	6,6	11,0	11,1	5,5	30,7	7,2	1.000	
8	CGP-M 8	6,6	13,6	12,1	6,8	33,0	8,4	1.250	
8	*CGP-M 8/1	6,6	11,0	8,1	5,5	27,7	8,4	1.250	



Interchangeable application heads are available for crimping these terminals with the bench press ELB-3 (see page 118).

# PVC INSULATED CRIMP TERMINALS

F range funnel entry



File no. E125401

RF BF  
GF



The unique funnel shaped PVC sleeve guarantees total insertion of the conductor strands into the terminal barrel, creating a secure and reliable, electrical and mechanical connection. The internal surface of the

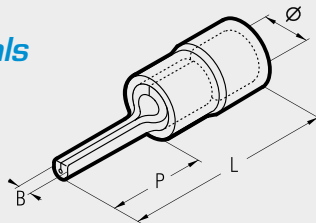
barrel is rifled to improve contact with conductor strands when crimped and to increase tensile strength. The "F" range of terminals offers a wide selection of rings, forks, pins and blades, designed to meet the ever

changing end user requirements.

The operating temperature range is - 20 to + 80°C (Surge + 90°C).

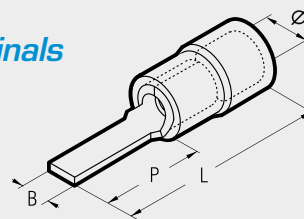
Recommended crimping tools are shown on pages 96 to 115, 150.

## pin terminals



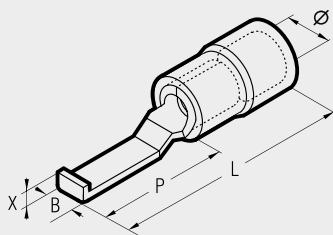
Conductor Size sqmm (AWG)	Ref.	Dimensions mm				Quantity Box/Bag
		Ø	B	P	L	
0,25÷1,5 (22÷16)	RF-P 8	3,9	1,6	8,0	17,9	3.000/100
	RF-P 10	3,9	1,6	10,0	19,9	3.000/100
	RF-P 12	3,9	1,6	12,0	22,1	3.000/100
1,5÷2,5 (16÷14)	BF-P 8	4,9	1,7	8,0	17,9	3.000/100
	BF-P 10	4,9	1,8	10,0	19,9	2.500/100
	BF-P 12	4,9	1,8	12,0	21,9	2.500/100
4÷6 (12÷10)	GF-P 10	6,7	2,2	10,0	24,6	1.000/100
	GF-P 12	6,7	2,2	12,0	26,8	1.000/100
	GF-P 14	6,7	2,2	14,0	28,8	1.000/100

## blade terminals



Conductor Size sqmm (AWG)	Ref.	Dimensions mm				Quantity Box/Bag
		Ø	B	P	L	
0,25÷1,5 (22÷16)	RF-PP 12	3,9	3,0	12,8	22,9	3.000/100
	RF-PP 12/1	3,9	3,0	11,3	21,4	3.000/100
	RF-PP 12/19	3,9	1,9	13,2	23,3	3.000/100
	RF-PP 12/23	3,9	2,3	13,2	23,3	2.500/100
	RF-PP 14	3,9	3,0	14,8	24,9	2.500/100
1,5÷2,5 (16÷14)	RF-PP 16/23	3,9	2,3	17,2	27,3	2.500/100
	BF-PP 12	4,9	3,5	12,8	22,9	2.500/100
	BF-PP 12/25	4,9	2,5	13,3	23,4	2.000/100
	BF-PP 12/29*	4,9	2,9	13,3	23,4	2.500/100
4÷6 (12÷10)	BF-PP 16/25	4,9	2,5	17,2	27,3	2.500/100
	GF-PP 12	6,7	4,0	13,3	27,5	1.000/100
4÷6 (12÷10)	GF-PP 17	6,7	2,9	19,2	33,4	1.000/100

## hooked blade terminals



Conductor Size sqmm (AWG)	Ref.	Dimensions mm					Quantity Box/Bag
		Ø	B	P	L	X	
0,25÷1,5 (22÷16)	RF-PPL 30*	3,9	3,0	17,5	28,4	1,7	2.500/100
	RF-PPL 46*	3,9	4,6	17,5	28,4	1,7	2.500/100
1,5÷2,5 (16÷14)	BF-PPL 30*	4,9	3,0	17,5	28,4	1,7	2.000/100
	BF-PPL 46*	4,9	4,6	17,5	28,4	1,7	2.000/100
4÷6 (12÷10)	GF-PPL 46*	6,7	4,6	17,5	32,7	1,9	1.000/100

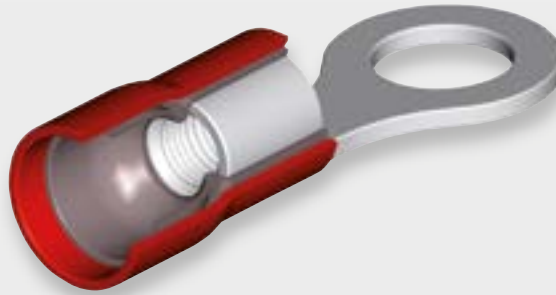
\*Not UL approved



# REINFORCED PA 6.6 INSULATED TERMINALS

**RKY**  
**BKY**  
**GKY**

*KY range*



'KY' type terminals are designed to offer improved mechanical and electrical integrity under heavy-duty application.

This is achieved via a Copper sleeve located between

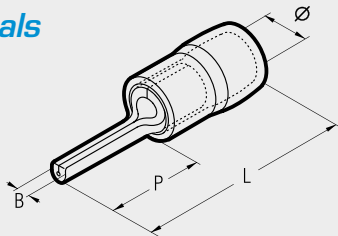
the Copper barrel and Polyamide insulation of the terminal. Then, during crimping, the insulation of the conductor is integrated into the crimp due to the Copper sleeve being deformed

around it to maintain the level of 'grip' required in applications subject to continuous mechanical vibrations (e.g: mobile plant, vehicles, moving components).

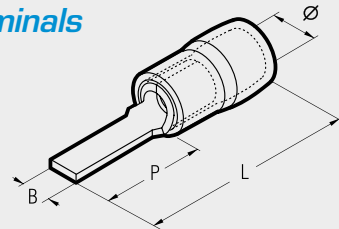
The operating temperature range is - 20 to + 105°C (Surge + 110°C).

Recommended crimping tools are shown on pages 96 to 115, 150.

## pin terminals



## blade terminals

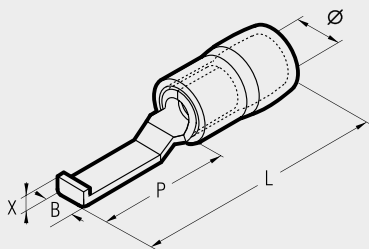


Conductor Size sqmm (AWG)	Ref.	Dimensions mm				Quantity Box/Bag
		Ø	B	P	L	
0,25÷1,5 (22÷16)	RKY-P 8	4,5	1,9	9,0	19,8	3.000/100
	RKY-P 10	4,5	1,9	10,0	20,8	3.500/100
	RKY-P 12	4,5	1,9	12,0	22,8	3.000/100
1,5÷2,5 (16÷14)	BKY-P 8	5,2	1,9	9,0	19,8	3.000/100
	BKY-P 10	5,2	1,9	10,0	20,8	3.000/100
	BKY-P 12	5,2	1,9	12,0	22,8	3.000/100
4÷6 (12÷10)	GKY-P 14	7,0	2,8	14,0	27,0	1.000/100

Conductor Size sqmm (AWG)	Ref.	Dimensions mm				Quantity Box/Bag
		Ø	B	P	L	
0,25÷1,5 (22÷16)	RKY-PP 12	4,5	3,0	13,0	23,8	3.000/100
	RKY-PP 12/19	4,5	2,0	18,0	28,8	3.000/100
	RKY-PP 16/23	4,5	2,2	18,0	28,8	2.500/100
1,5÷2,5 (16÷14)	BKY-PP 12	5,2	3,0	13,0	23,8	2.500/100
	BKY-PP 12/25	5,2	2,4	13,0	23,8	2.000/100
	BKY-PP 16/23	5,2	2,2	18,0	28,8	2.500/100
4÷6 (12÷10)	GKY-PP 12	7,0	4,0	14,0	27,0	1.000/100
	GKY-PP 17	7,0	2,0	18,0	31,0	1.000/100

Consult Cembre for a wider range of pin and blade dimensions.

## hooked blade terminals



Conductor Size sqmm (AWG)	Ref.	Dimensions mm					Quantity Box/Bag
		Ø	B	P	L	X	
0,25÷1,5 (22÷16)	RKY-PPL 30	4,5	3,0	16,8	28,2	2,1	3.000/100
	RKY-PPL 46	4,5	4,6	16,8	28,2	2,1	3.000/100
1,5÷2,5 (16÷14)	BKY-PPL 30	5,2	3,0	16,8	28,2	2,1	2.500/100
	BKY-PPL 46	5,2	4,6	16,8	28,2	2,1	2.500/100
4÷6 (12÷10)	GKY-PPL 46	7,0	4,6	17,2	30,2	2,4	1.000/100

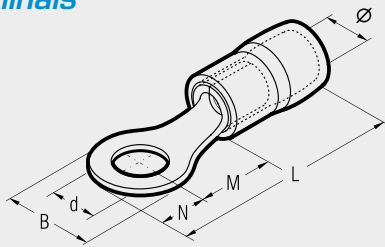
# REINFORCED PA 6.6 INSULATED TERMINALS



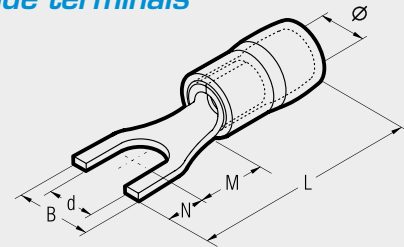
KY range




RKY  
BKY  
GKY




## ring terminals



## fork/spade terminals



Cond. Size sqmm (AWG)	Ø Stud mm	Ref.	Dimensions mm						Quantity Box/Bag
			Ø	B	M	N	L	d	
	3	RKY-M 3	4,5	5,5	5,0	2,5	18,5	3,2	3.000/100
	3,5	RKY-M 3.5	4,5	5,5	5,0	2,5	18,5	3,7	3.000/100
	3,5	RKY-M 3.5/1	4,5	6,6	6,3	3,1	20,4	3,7	3.000/100
	4	RKY-M 4	4,5	6,6	6,3	3,1	20,4	4,3	3.000/100
	5	RKY-M 5	4,5	8,0	7,0	3,8	21,8	5,3	3.000/100
	6	RKY-M 6/1	4,5	11,6	11,0	5,8	27,8	6,4	2.000/100
	8	RKY-M 8	4,5	11,6	11,0	5,8	27,8	8,4	2.500/100
	0,25÷1,5 (22÷16)	10	RKY-M 10	4,5	13,6	13,9	6,6	31,5	10,5
	12	RKY-M 12	4,5	19,6	16,0	9,4	36,4	13,0	1.500/100
	3	BKY-M 3	5,2	6,6	4,8	3,0	18,8	3,2	2.500/100
	3,5	BKY-M 3.5	5,2	6,6	4,8	3,0	18,8	3,7	2.500/100
	3,5	BKY-M 3.5/1	5,2	6,6	6,3	3,1	20,4	3,7	2.500/100
	4	BKY-M 4	5,2	8,5	7,8	4,0	22,8	4,3	2.500/100
	5	BKY-M 5	5,2	8,5	7,8	4,0	22,8	5,3	2.500/100
	6	BKY-M 6/1	5,2	12,0	11,0	5,8	27,8	6,4	2.500/100
	8	BKY-M 8	5,2	12,0	11,0	5,8	27,8	8,4	1.500/100
	1,5÷2,5 (16÷14)	10	BKY-M 10	5,2	13,6	13,9	6,6	31,5	10,5
	12	BKY-M 12	5,2	19,2	16,0	9,4	36,4	13,0	1.000/100
	3,5	GKY-M 3.5	7,0	7,2	6,1	3,6	22,7	3,7	1.000/100
	4	GKY-M 4	7,0	9,5	9,1	4,5	26,6	4,3	1.000/100
	5	GKY-M 5	7,0	9,5	9,1	4,5	26,6	5,3	1.000/100
	6	GKY-M 6	7,0	12,0	10,5	6,0	29,5	6,4	1.000/100
	8	GKY-M 8	7,0	15,0	13,5	7,5	34,0	8,4	1.000/100
	10	GKY-M 10	7,0	15,0	13,5	7,5	34,0	10,5	1.000/100
	12	GKY-M 12	7,0	19,2	16,0	9,6	38,6	13,0	1.000/100
	4÷6 (12÷10)	14	GKY-M 14	7,0	32,0	25,2	16,0	54,2	15,0
	16	GKY-M 16	7,0	32,0	25,2	16,0	54,2	17,0	500/100

Cond. Size sqmm (AWG)	Ø Stud mm	Ref.	Dimensions mm						Quantity Box/Bag	
			Ø	B	M	N	L	d		
	3	RKY-U 3	4,5	5,7	6,5	4,5	22,0	3,2	2.500/100	
	3,5	RKY-U 3.5	4,5	5,7	6,5	4,5	22,0	3,7	2.500/100	
	4	RKY-U 4	4,5	6,4	6,5	4,5	22,0	4,3	3.000/100	
	5	RKY-U 5	4,5	8,1	6,5	4,5	22,0	5,3	3.000/100	
	6	RKY-U 6	4,5	9,5	6,5	4,5	22,0	6,4	2.000/100	
	0,25÷1,5 (22÷16)	6	RKY-U 6/1	4,5	12,0	11,0	6,0	28,0	6,4	2.000/100
	3	BKY-U 3	5,2	5,7	6,5	4,5	22,0	3,2	2.500/100	
	3,5	BKY-U 3.5	5,2	6,0	6,5	4,5	22,0	3,7	2.500/100	
	4	BKY-U 4	5,2	6,4	6,5	4,5	22,0	4,3	2.500/100	
	5	BKY-U 5	5,2	7,9	6,5	4,5	22,0	5,3	2.500/100	
	6	BKY-U 6	5,2	9,3	6,5	4,5	22,0	6,4	2.000/100	
	1,5÷2,5 (16÷14)	6	BKY-U 6/1	5,2	12,0	11,0	6,0	28,0	6,4	2.000/100
	3,5	GKY-U 3.5	7,0	7,2	7,5	3,9	24,4	3,7	1.500/100	
	4	GKY-U 4	7,0	7,2	7,5	3,9	24,4	4,3	1.000/100	
	5	GKY-U 5	7,0	9,0	7,0	5,5	25,5	5,3	1.000/100	
	6	GKY-U 6	7,0	12,0	12,0	6,5	31,5	6,4	1.000/100	
	8	GKY-U 8	7,0	14,0	10,5	7,0	30,5	8,4	1.000/100	
	4÷6 (12÷10)	8	GKY-U 8	7,0	14,0	10,5	7,0	30,5	8,4	1.000/100

Consult Cembre for a wider range of pin and blade dimensions.



www.thorneandderrick.com



# RF-F BF-F GF-F












Manufactured from Brass strip  
- Electrolytically Tin plated  
- The operating temperature range is  
- 20 to + 115°C (Surge + 130°C).  
- Recommended crimping tools  
are shown on pages 96 to 115,  
150.










## FEMALE DISCONNECT TERMINALS



### Polycarbonate insulated terminals - partially reinforced with Copper sleeve

Cond. Size sqmm (AWG)	Ref.	Tab Size	Quantity Box/Bag
0,25÷1,5 (22÷16)	 RF-F 305	2,8 x 0,5	3.000/100
	 RF-F 308*	2,8 x 0,8	3.000/100
	 RF-F 405	4,8 x 0,5	2.500/100
1,5÷2,5 (16÷14)	 RF-F 408	4,8 x 0,8	2.500/100
	 BF-F 608	6,35 x 0,8	2.000/100
	 BF-F 405	4,8 x 0,5	2.500/100
4÷6 (12÷10)	 BF-F 408	4,8 x 0,8	2.500/100
	 BF-F 608	6,35 x 0,8	1.500/100
	 GF-F 608	6,35 x 0,8	1.000/100

### Polycarbonate fully insulated terminals - partially reinforced with Copper sleeve

Cond. Size sqmm (AWG)	Ref.	Tab Size	Quantity Box/Bag
0,25÷1,5 (22÷16)	 RF-F 305P	2,8 x 0,5	2.000/100
	 RF-F 308P*	2,8 x 0,8	2.000/100
	 RF-F 405P	4,8 x 0,5	1.500/100
1,5÷2,5 (16÷14)	 RF-F 408P	4,8 x 0,8	1.500/100
	 RF-F 608P	6,35 x 0,8	1.000/100
	 BF-F 405P	4,8 x 0,5	1.500/100
4÷6 (12÷10)	 BF-F 408P	4,8 x 0,8	2.000/100
	 BF-F 608P	6,35 x 0,8	1.000/100
	 GF-F 608P	6,35 x 0,8	800/100

\*Not UL approved

# RF-M BF-M GF-M






Manufactured from Brass strip  
- Electrolytically Tin plated  
- The operating temperature range is  
- 20 to + 115°C (Surge + 130°C).  
- Recommended crimping tools  
are shown on pages 96 to 115,  
150.



## MALE DISCONNECT TERMINALS



### Polycarbonate insulated terminals - partially reinforced with Copper sleeve

Cond. Size sqmm (AWG)	Ref.	Tab Size	Quantity Box/Bag
0,25÷1,5 (22÷16)	 RF-M 608	6,35 x 0,8	3.000/100
1,5÷2,5 (16÷14)	 BF-M 608	6,35 x 0,8	2.500/100
4÷6 (12÷10)	 GF-M 608	6,35 x 0,8	1.000/100

### Polycarbonate fully insulated terminals - partially reinforced with Copper sleeve

Cond. Size sqmm (AWG)	Ref.	Tab Size	Quantity Box/Bag
0,25÷1,5 (22÷16)	 RF-M 608P*	6,35 x 0,8	1.000/100
1,5÷2,5 (16÷14)	 BF-M 608P*	6,35 x 0,8	1.000/100

\*Not UL approved

# RF-FM BF-FM RF-B BF-B





Manufactured from Brass strip  
- Electrolytically Tin plated  
- The operating temperature range is  
- 20 to + 115°C (Surge + 130°C).  
- Recommended crimping tools  
are shown on pages 96 to 115,  
150.

## MALE/FEMALE CONNECTORS







### Polycarbonate insulated terminals - partially reinforced with Copper sleeve

Cond. Size sqmm (AWG)	Ref.	Tab Size	Quantity Box/Bag
0,25÷1,5 (22÷16)	 RF-FM 608	6,35 x 0,8	1.000/100
1,5÷2,5 (16÷14)	 BF-FM 608	6,35 x 0,8	1.500/100

## BULLET AND SOCKET CONNECTORS

### Polycarbonate insulated terminals - partially reinforced with Copper sleeve

Cond. Size sqmm (AWG)	Ref.	Ø mm	Quantity Box/Bag
0,25÷1,5 (22÷16)	 RF-BM 4*	4	2.500/100
	 RF-BF 4*	4	1.000/100
1,5÷2,5 (16÷14)	 BF-BM 5*	5	2.000/100
	 BF-BF 5*	5	800/100

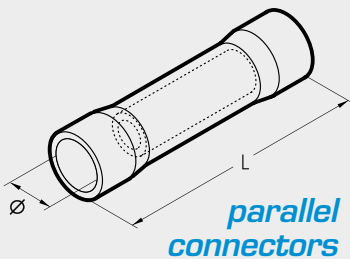
\*Not UL approved

# BUTT AND PARALLEL CONNECTORS



File no. E125401

## butt connectors



## parallel connectors

### PVC insulated

Cond. Size sqmm (AWG)	Ref.	Ø mm	L mm	Quantity Box/Bag
0,25÷0,5 (24÷20)	PL 01-M*	3,0	25	3.000/100
0,25÷1,5 (22÷16)	PL 03-M	4,0	25	1.000/100
1,5÷2,5 (16÷14)	PL 06-M	5,0	25	1.500/100
4-6 (12÷10)	PL 1-M	6,5	32	500/100
0,25÷1,5 (22÷16)	PL 03-P*	4,0	20	3.000/100
1,5÷2,5 (16÷14)	PL 06-P*	5,0	16	2.000/100

\*Not UL approved

## PL

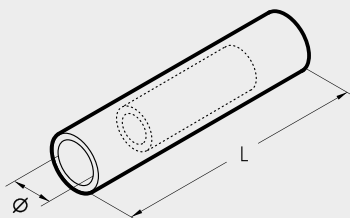


- Manufactured from Copper tube
- Electrolytically Tin plated
  - The operating temperature range is - 20 to + 80°C (Surge + 90°C).
  - Recommended crimping tools are shown on pages 96 to 115, 150.

# BUTT CONNECTORS



### Polyamide PA6.6 insulated



Cond. Size sqmm (AWG)	Ref.	Øi mm	L mm	Quantity Box/Bag
0,25÷1,5 (22÷16)	NL 03-M	4,0	25,0	1.000/100
1,5÷2,5 (16÷14)	NL 06-M	5,4	25,5	1.500/100
4-6 (12÷10)	NL 1-M	5,4	32,0	1.000/100
10 (8÷7)	NL 2-M	6,8	43,0	500/100
16 (6÷5)	NL 3-M	7,9	44,0	500/100

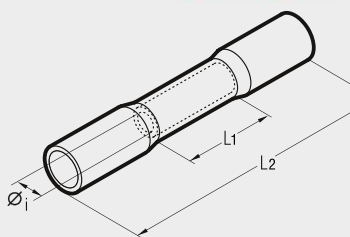
## NL-M



- Manufactured from Copper tube
- Electrolytically Tin plated
  - The operating temperature range is - 20 to + 115°C (Surge + 130°C).
  - Recommended crimping tools are shown on pages 96 to 115, 150.



### PE HD insulated, heat shrinkable



Cond. Size sqmm (AWG)	Ref.	Ø i mm	L1 mm	L2 mm	Quantity Box/Bag
0,5÷1 (20÷17)	WL 03-M	1,7	15,0	36,0	1.500/100
1,5÷2,5 (16÷14)	WL 06-M	2,3	15,0	36,0	1.000/100
4-6 (12÷10)	WL 1-M	3,4	15,0	41,0	500/100

## WL-M



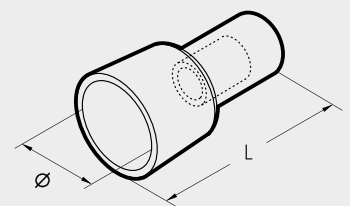
**Max operating voltage: 600 V**  
**Shrink temperature: 150 °C**  
**Temperature range: -40 °C to + 105 °C**  
**Protection: IP68**

- Manufactured from Copper tube
- Electrolytically Tin plated
  - Heat shrink sleeve with sealant
  - Recommended crimping tools are shown on pages 98.



# CLOSE END CONNECTORS

### Polyamide PA6.6 insulated



Cond. Size sqmm (AWG)	Ref.	Ø mm	L mm	Quantity Box/Bag
0,25÷1,5 (22÷16)	NL 03-P	9,8	21,0	1.000/100
1,5÷2,5 (16÷14)	NL 06-P	7,9	19,9	1.000/100
1,5÷2,5 (16÷14)	NL 06-PB	6,5	13,6	1.500/100
4-6 (12÷10)	NL 1-P	10,5	21,5	800/100
4-6 (12÷10)	NL 1-PG	9,0	17,8	1.000/100

## NL-P



- Manufactured from Copper tube
- Electrolytically Tin plated
  - The operating temperature range is - 20 to + 115°C (Surge + 130°C).
  - Recommended crimping tools are shown on pages 96 to 115, 150.

# RKF-F BKF-F GK-F



- Manufactured from Brass strip
- Electrolytically Tin plated
- fully reinforced with Copper sleeve, funnel entry
- The operating temperature range is  $-20^{\circ}\text{C}$  to  $+105^{\circ}\text{C}$  (Surge  $+110^{\circ}\text{C}$ )
- Recommended crimping tools are shown on pages 96 to 115, 150.

## REINFORCED DISCONNECT TERMINALS

for Copper cables



female connectors, fully reinforced with Copper sleeve

### PA6.6 insulated terminals

Cond. Size sqmm (AWG)	Ref.	Tab Size	Quantity Box/Bag
0,25÷1,5 (22÷16)	RKF-F 305	2,8 x 0,5	3.000/100
	RKF-F 308	2,8 x 0,8	3.500/100
	RKF-F 405	4,8 x 0,5	3.000/100
1,5÷2,5 (16÷14)	RKF-F 408	4,8 x 0,8	2.500/100
	RKF-F 608	6,35 x 0,8	2.500/100
	BKF-F 405	4,8 x 0,5	3.000/100
4-6 (12÷10)	BKF-F 408	4,8 x 0,8	3.000/100
	BKF-F 608	6,35 x 0,8	2.000/100
	GK-F 608	6,35 x 0,8	1.500/100

### PA6.6 fully insulated terminals

Cond. Size sqmm (AWG)	Ref.	Tab Size	Quantity Box/Bag
0,25÷1,5 (22÷16)	RKF-F 405P	4,8 x 0,5	1.500/100
	RKF-F 408P	4,8 x 0,8	2.000/100
	RKF-F 608P	6,35 x 0,8	1.000/100
1,5÷2,5 (16÷14)	BKF-F 405P	4,8 x 0,5	2.000/100
	BKF-F 408P	4,8 x 0,8	2.000/100
	BKF-F 608P	6,35 x 0,8	1.000/100
4-6 (12÷10)	GK-F 608P	6,35 x 0,8	1.000/100

# RKF BKF GKF



- Manufactured from Brass strip
- Electrolytically Tin plated
- fully reinforced with Copper sleeve, funnel entry
- The operating temperature range is  $-20^{\circ}\text{C}$  to  $+105^{\circ}\text{C}$  (Surge  $+110^{\circ}\text{C}$ )
- Recommended crimping tools are shown on pages 96 to 115, 150.

### male connectors, fully reinforced with Copper sleeve - PA6.6 insulated terminals

Cond. Size sqmm (AWG)	Ref.	Tab Size	Quantity Box/Bag
0,25÷1,5 (22÷16)	RKF-M 608	6,35 x 0,8	3.000/100
1,5÷2,5 (16÷14)	BKF-M 608	6,35 x 0,8	2.500/100
4-6 (12÷10)	GKF-M 608	6,35 x 0,8	1.000/100

### male/female connectors, fully reinforced with Copper sleeve - PA6.6 insulated terminals

Cond. Size sqmm (AWG)	Ref.	Tab Size	Quantity Box/Bag
0,25÷1,5 (22÷16)	RKF-FM 608	6,35 x 0,8	1.500/100
1,5÷2,5 (16÷14)	BKF-FM 608	6,35 x 0,8	1.500/100

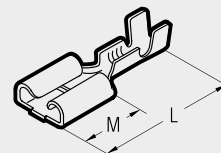
### bullet and socket connectors fully reinforced with Copper sleeve PA6.6 insulated terminals

Cond. Size sqmm (AWG)	Ref.	Ø mm	Quantity Box/Bag
0,25÷1,5 (22÷16)	RKF-BM 4	4	2.500/100
	RKF-BF 4	4	1.000/100
1,5÷2,5 (16÷14)	BKF-BM 4	4	2.000/100
	BKF-BF 4	4	800/100



## FEMALE CONNECTORS

open barrel



# RN-FA BN-FA

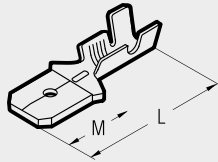


- Manufactured from Brass strip
- The operating temperature range is  $-40$  to  $+125^{\circ}\text{C}$ .
- Recommended crimping tools are shown on page 102.

Conductor Size sqmm (AWG)	Ref.	Tab mm	M mm	L mm	Quantity Box/Bag
0,5÷1 (20÷17)	RN-FA 305	2,8 x 0,5	6,3	15,0	6.000/100
	RN-FA 405	4,8 x 0,5	6,3	15,0	5.000/100
	RN-FA 608	6,3 x 0,8	7,7	19,0	3.000/100
1÷2,5 (17÷14)	BN-FA 608	6,3 x 0,8	7,7	19,0	3.000/100
	* BN-FAB 608	6,3 x 0,8	7,7	15,5	1.000/100
	** BN-FAR 608	6,3 x 0,8	7,7	19,0	3.000/100

\*flag type \*\*with retainer





## MALE CONNECTORS

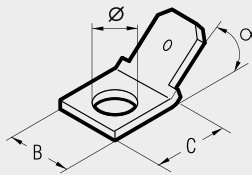
open barrel

# RN-MA BN-MA



Conductor Size sqmm (AWG)	Ref.	Tab mm	M mm	L mm	Quantity Box/Bag
0,5÷1 (20÷17)	RN-MA 305	2,8 x 0,5	5,8	13,0	6.000/100
	RN-MA 405	4,8 x 0,5	6,3	17,3	5.000/100
	RN-MA 608	6,3 x 0,8	7,9	19,7	4.000/100
1÷2,5 (17÷14)	BN-MA 608	6,3 x 0,8	7,9	20,0	4.000/100

- Manufactured from Brass strip
- The operating temperature range is - 40 to + 125°C.
- Recommended crimping tool is shown on page 102



## MALE TABS

for board mounting

# MP MPD

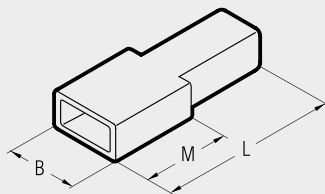


Ref.	Tab mm	Ø Stud mm	B mm	C mm	α	Quantity Box/Bag
MP 608	6,3 x 0,8	4	8	8,5	0°	5.000/100
MP 608/45	6,3 x 0,8	4	8	8,5	45°	6.000/100
MP 608/90	6,3 x 0,8	4	8	8,5	90°	5.000/100
* MP 608D	6,3 x 0,8	5	8	14	0°	5.000/100

\*double tab

- Manufactured from Brass strip
- The operating temperature range is - 40 to + 125°C.

## CONNECTOR SLEEVES



# CFA CMA



Ref.	Connector	B mm	M mm	L mm	Material	Quantity Box/Bag
CFA 300	Female 2,8	5,5	7	18	Polyethylene	3.000/100
*CFA 400	Female 4,8	7,5	9	20	Polyethylene	2.000/100
*CFA 600	Female 6,3	9,0	11	24	Polyethylene	1.500/100
**CFA2 600	Female 6,3	9,0	9	22	Polyethylene	1.500/100
CFA2 600	Female 6,3 frontal insertion with retainer	9,0	12	25	Polyamide 6.6	1.000/100
CFA2 600	Female 6,3 flag	10,0	-	18	Polyamide 6.6	1.000/100
*CMA 600	Male 6,3	12,0	11	22	Polyethylene	1.000/100

- \* For a single cable.  
Colours available:  
Transparent: no suffix R  
Red: add suffix R  
Black: add suffix N

- \*\* For twin cables.  
Colours available:  
Transparent: no suffix R  
Red: add suffix R  
Black: add suffix N  
Green: add suffix V  
Blue: add suffix B  
Yellow: add suffix G

# POLYPROPYLENE INSULATED END SLEEVES

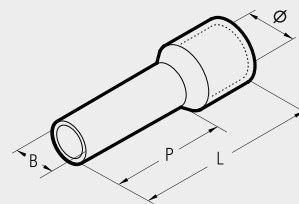
for flexible Copper cables



**PKE  
PKC  
CPKD**



HALOGEN FREE



The PKE, PKC, CPKD range of end sleeves is manufactured from Tin plated electrolytic Copper. Designed and developed to reinforce fine wire strands when terminating a cable into a connector block.

The operating temperature range is - 20 to + 105°C (Surge + 110°C).

Recommended crimping tools are shown on pages 96 to 118, 121, 150, 152, 154.



**VALSTAR ND#2/PKE**  
Comprising:  
- a selection of PKE end sleeves conductor size 1÷6 sqmm  
- tool ND#2

**VALSTAR ND#2/PKC**  
Comprising:  
- a selection of PKC end sleeves conductor size 1÷6 sqmm  
- tool ND#2

Conductor Size sqmm	Ref.	Dimensions mm				Insulation Colour	Quantity Box/Bag
		Ø	B	P	L		
0,1÷0,3	PKE 308	1,9	1,3	8,0	12,4	● yellow	25.000/500
0,3÷0,5	PKE 508	2,6	1,3	8,0	14,0	○ white	10.000/500
0,75	PKE 7508	3,4	1,6	8,2	14,6	● blue	10.000/500
1,0	PKE 108	3,4	1,8	8,2	14,6	● red	10.000/500
1,5	PKE 1508	3,8	2,1	8,2	14,6	● black	10.000/500
	PKE 1518	3,8	2,1	18,0	24,4		5.000/500
2,5	PKE 2508	4,4	2,6	8,2	15,2	○ grey	7.500/500
	PKE 2518	4,4	2,6	18,0	25,0		5.000/500
4,0	PKE 409	4,8	3,2	9,0	16,0	● orange	5.000/200
	PKE 418	4,8	3,2	18,0	25,0		3.000/200
6,0	PKE 612	5,8	3,9	12,0	20,0	● green	2.500/100
	PKE 618	5,8	3,9	18,0	26,0		2.000/100
10,0	PKE 1012	7,4	4,8	12,0	21,5	● brown	1.500/100
	PKE 1018	7,4	4,8	18,0	27,5		1.500/100
16,0	PKE 1612	9,3	5,9	12,0	22,7	○ white	1.000/100
	PKE 1618	9,3	5,9	18,0	28,6		1.000/100
25,0	PKE 25016	10,0	7,9	16,0	29,0	● black	500/50
	PKE 25022	10,0	7,9	22,0	35,0		500/50

Conductor Size sqmm	Ref.	Dimensions mm				Insulation Colour	Quantity Box/Bag
		Ø	B	P	L		
0,1÷0,3	PKC 306	1,9	1,3	6,0	10,4	● light blue	25.000/500
	PKC 308	1,9	1,3	8,0	12,4		25.000/500
0,3÷0,5	PKC 508	2,6	1,3	8,0	14,0	● orange	10.000/500
	PKC 510	2,6	1,3	10,0	16,0		10.000/500
0,75	PKC 7508	3,4	1,6	8,2	14,6	○ white	10.000/500
	PKC 7512	3,4	1,6	12,0	18,4		10.000/500
1,0	PKC 108	3,4	1,8	8,2	14,6	● yellow	10.000/500
	PKC 112	3,4	1,8	12,0	18,4		10.000/500
1,5	PKC 1508	3,8	2,1	8,2	14,6	● red	10.000/500
	PKC 1518	3,8	2,1	18,0	24,4		5.000/500
2,5	PKC 2508	3,9	2,6	8,2	15,2	● blue	7.500/500
	PKC 2518	3,9	2,6	18,0	25,0		5.000/500
4,0	PKC 409	4,8	3,2	9,0	16,0	○ grey	5.000/200
	PKC 418	4,8	3,2	18,0	25,0		3.000/200
6,0	PKC 612	5,8	3,9	12,0	20,0	● black	2.500/100
	PKC 618	5,8	3,9	18,0	26,0		2.000/100
10,0	PKC 1012	7,4	4,8	12,0	21,5	○ ivory	1.500/100
	PKC 1018	7,4	4,8	18,0	27,5		1.500/100
16,0	PKC 1612	9,3	5,9	12,0	22,7	● green	1.000/100
	PKC 1618	9,3	5,9	18,0	28,6		1.000/100
25,0	PKC 25016	10,0	7,9	16,0	29,0	● brown	500/50
	PKC 25022	10,0	7,9	22,0	35,0		500/50
35,0	PKC 35016	12,0	8,9	16,0	30,0	● beige	500/50
	PKC 35025	12,0	8,9	25,0	39,0		400/50
50,0	PKC 50020	13,8	11,0	20,0	36,0	● olive	300/50
	PKC 50030	13,8	11,0	30,0	46,0		250/50
70	PKC 70022	16,0	14,3	22,0	38,0	● yellow	100/25
95	PKC 95025	18,0	15,7	25,0	44,0	● red	100/25
120	PKC 120027	21,0	17,5	27,0	48,0	● blue	100/25

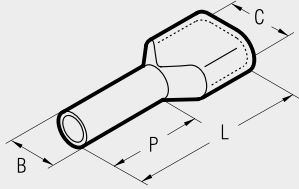
## Insulated chain end sleeves

Developed for use with production equipment to give a quick and reliable crimped joint. Conforms to DIN standard 46 228/4.

Conductor Size sqmm	Ref.	Dimensions mm				Insulation Colour	Quantity Reel
		Ø	B	P	L		
0,3÷0,5	CPKD 508	2,6	1,3	8,0	14,0	○ white	5.000
0,75	CPKD 7508	2,8	1,5	8,0	14,0	○ grey	5.000
1	CPKD 108	3,0	1,7	8,0	14,0	● red	5.000
1,5	CPKD 1508	3,5	2,0	8,0	14,0	● black	5.000
2,5	CPKD 2508	4,2	2,5	8,0	14,0	● blue	3.000

HALOGEN FREE





## “TWIN” POLYPROPYLENE INSULATED END SLEEVES

for fine stranded cables

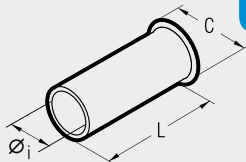
Conductor Size sqmm	Ref.	Dimensions mm				Insulation Colour	nd#4, HNKE16 and HNKE 50	Quantity Bag
		C	B	P	L			
2 x 0,5	PKET 508	4,6x2,6	1,5	8,0	15,0	○ white	1	500
2 x 0,75	PKET 7508	5,2x2,6	2,1	8,0	15,0	● blue	1,5	500
	PKET 7512	5,2x2,6	2,1	12,0	19,0			500
2 x 1	PKET 108	5,8x3,2	2,6	8,0	16,0	● red	2,5	500
	PKET 112	5,8x3,2	2,6	12,0	20,0			500
2 x 1,5	PKET 1508	6,5x3,6	2,6	8,0	16,0	● black	2,5	500
	PKET 1512	6,5x3,6	2,6	12,0	20,0		2,4	500
2 x 2,5	PKET 2510	7,5x4,3	3,2	10,0	18,0	○ grey	4	250
	PKET 2512	7,5x4,3	3,2	12,0	21,0			250
2 x 4	PKET 412	9,0x5,2	4,2	12,0	23,0	● orange	6	100
2 x 6	PKET 614	10,0x7,2	5,3	14,0	26,0	● green	10	100
2 x 10	PKET 1014	13,0x7,2	7,0	14,0	26,0	● brown	16	100
2 x 16	PKET 1616	18,0x9,5	8,8	16,0	30,0	○ white	35	100

Conductor Size sqmm	Ref.	Dimensions mm				Insulation Colour	nd#4, HNKE16 and HNKE 50	Quantity Bag
		C	B	P	L			
2 x 0,5	PKCT 508	4,6x2,6	1,5	8,0	15,0	● orange	1	500
2 x 0,75	PKCT 7508	5,2x2,6	2,1	8,0	15,0	○ white	1,5	500
	PKCT 7512	5,2x2,6	2,1	12,0	19,0			500
2 x 1	PKCT 108	5,8x3,2	2,6	8,0	16,0	● yellow	2,5	500
	PKCT 112	5,8x3,2	2,6	12,0	20,0			500
2 x 1,5	PKCT 1508	6,5x3,6	2,6	8,0	16,0	● red	2,5	500
	PKCT 1512	6,5x3,6	2,6	12,0	20,0		2,4	500
2 x 2,5	PKCT 2510	7,5x4,3	3,2	10,0	18,0	● blue	4	250
	PKCT 2512	7,5x4,3	3,2	12,0	21,0			250
2 x 4	PKCT 412	9,0x5,2	4,2	12,0	23,0	○ grey	6	100
2 x 6	PKCT 614	10,0x7,2	5,3	14,0	26,0	● black	10	100
2 x 10	PKCT 1014	13,0x7,2	7,0	14,0	26,0	○ ivory	16	100
2 x 16	PKCT 1616	18,0x9,5	8,8	16,0	30,0	● green	35	100



Type PKET, PKCT ranges of twin end sleeves are manufactured from Tin plated electrolytic Copper. Designed to accommodate two cables terminating in the same sleeve they are ideal for looping conductors. The operating temperature range is - 20 to + 105°C (Surge + 110°C).

Recommended crimping tools are shown on pages 96 to 117, 121, 150, 152, 154.



## UNINSULATED END SLEEVES

for flexible Copper cables

Conductor Size sqmm	Ref.	Dimensions mm			Quantity Box/Bag
		Ø	L	C	
0,5	*KE 506 ST	1,0	6,0	2,1	50.000/500
	KE 508 ST	1,0	8,0	2,1	50.000/500
0,75	*KE 7506 ST	1,2	6,0	2,3	50.000/500
	KE 7508 ST	1,2	8,0	2,3	50.000/500
1	*KE 106 ST	1,4	6,0	2,5	25.000/500
	*KE 110 ST	1,4	10,0	2,5	25.000/500
1,5	*KE 1508 ST	1,8	7,0	2,8	25.000/500
	*KE 1510 ST	1,8	10,0	2,8	25.000/500
2,5	*KE 2508 ST	2,3	7,0	3,4	25.000/500
	*KE 2510 ST	2,3	10,0	3,4	20.000/500
4	*KE 410 ST	2,8	9,0	4,0	12.500/500
	*KE 412 ST	2,8	12,0	4,0	12.500/500
6	*KE 610 ST	3,5	10,0	4,7	10.000/500
	*KE 612 ST	3,5	12,0	4,7	7.500/500
10	*KE 616 ST	3,5	15,0	4,7	5.000/500
	*KE 1016 ST	4,5	15,0	5,8	4.000/250
16	*KE 1616 ST	5,8	15,0	7,5	3.000/250
	KE 25015 ST	7,3	15,0	9,5	1.500/100
25	*KE 25018 ST	7,3	18,0	9,5	1.500/100
	KE 35012 ST	8,3	12,0	11,0	1.500/100
35	KE 35015 ST	8,3	15,0	11,0	1.500/100
	*KE 35018 ST	8,3	18,0	11,0	1.000/100

\*To DIN standard 46 228/1



KE series end sleeves are manufactured from Tin plated electrolytic Copper. Designed and developed for use with flexible cables.

Recommended crimping tools are shown on pages 96 to 117, 121, 150, 152, 154.

# S

## UNINSULATED TERMINALS



S range - brazed seam



**THORNE &  
DERRICK  
INTERNATIONAL**

www.thorneandderrick.com

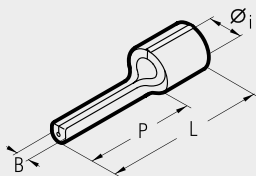
S range terminals are manufactured from electrolytic Copper strip and Tin plated. The seam is brazed to

provide uniform mechanical strength. The terminal barrel is rifled to enhance electrical con-

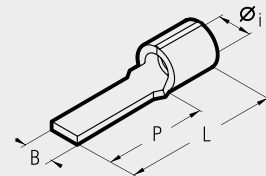
tact and to improve mechanical strength.

Recommended crimping tools are shown on pages 96 to 115, 150.

### pin terminals



### blade terminals



Conductor Size sqmm (AWG)	Ref.	Dimensions mm				Quantity Box/Bag
		Øi	B	P	L	
0,25÷1,25 (22÷16)	S 1.5-P 8	1,8	1,6	8,0	12,0	8.000/100
	S 1.5-P 10	1,8	1,6	10,0	14,0	8.000/100
	S 1.5-P 12	1,8	1,6	12,0	16,2	8.000/100
1,5÷2,5 (16÷14)	S 2.5-P 8	2,4	1,7	8,0	12,0	7.000/100
	S 2.5-P 10	2,4	1,8	10,0	14,0	7.000/100
	S 2.5-P 12	2,4	1,8	12,0	16,0	7.000/100
4÷6 (12÷10)	S 6-P 10	3,6	2,2	10,0	16,8	4.000/100
	S 6-P 12	3,6	2,2	12,0	19,4	4.000/100
	S 6-P 14	3,6	2,2	14,0	21,0	3.500/100

Conductor Size sqmm (AWG)	Ref.	Dimensions mm				Quantity Box/Bag
		Øi	B	P	L	
0,25÷1,25 (22÷16)	S 1.5-PP 12	1,8	3,0	12,8	17,0	8.000/100
	*S 1.5-PP 12/1	1,8	3,0	11,3	15,5	8.000/100
	S 1.5-PP 12/19	1,8	1,9	13,2	17,4	8.000/100
	S 1.5-PP 14	1,8	3,0	14,8	19,0	8.000/100
1,5÷2,5 (16÷14)	S 2.5-PP 12	2,4	3,5	12,8	17,0	7.000/100
	S 2.5-PP 12/25	2,4	2,5	13,3	17,5	7.000/100
	S 2.5-PP 16/25	2,4	2,5	17,2	21,4	7.000/100
4÷6 (12÷10)	S 6-PP 12	3,6	4,0	13,3	19,7	4.000/100
	S 6-PP 17	3,6	2,9	19,1	25,5	4.000/100

\*Made to order



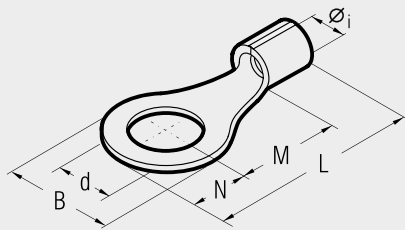
# UNINSULATED TERMINALS

S range - brazed seam

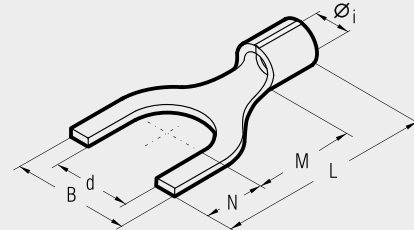
S



## ring terminals



## fork/spade terminals



Cond. Size sqmm (AWG)	Ø Stud mm	Ref.	Dimensions mm						Quantity Box/Bag
			Øi	B	M	N	L	d	
0,25÷1,25 (22÷16)	2	*S 1.5-M 2	1,8	5,6	4,5	2,8	11,5	2,2	7.000/100
	3	S 1.5-M 3	1,8	5,6	4,5	2,8	11,5	3,2	7.000/100
	3,5	S 1.5-M 3.5	1,8	5,6	4,5	2,8	11,5	3,7	7.000/100
	3,5	*S 1.5-M 3.5/1	1,8	6,2	7,1	3,1	14,4	3,7	7.000/100
	4	S 1.5-M 4	1,8	7,0	6,5	3,5	14,2	4,3	7.000/100
	4	*S 1.5-M 4/3	1,8	7,8	7,1	3,9	15,2	4,3	7.000/100
	5	S 1.5-M 5	1,8	7,8	7,1	3,9	15,2	5,3	7.000/100
	6	S 1.5-M 6	1,8	9,4	8,1	4,7	17,0	6,4	6.000/100
	6	S 1.5-M 6/1	1,8	12,0	10,3	6,0	20,5	6,4	5.000/100
	7	S 1.5-M 7	1,8	9,4	8,1	4,7	17,0	7,2	6.000/100
	8	S 1.5-M 8	1,8	12,0	10,3	6,0	20,5	8,4	4.000/100
	10	S 1.5-M 10	1,8	15,5	13,0	7,7	25,0	10,5	3.000/100
12	S 1.5-M 12	1,8	18,0	15,5	9,0	28,7	13,0	2.000/100	
1,5÷2,5 (16÷14)	3	S 2.5-M 3	2,4	5,6	5,0	2,8	12,0	3,2	6.000/100
	3,5	S 2.5-M 3.5	2,4	5,6	5,0	2,8	12,0	3,7	6.000/100
	3,5	*S 2.5-M 3.5/1	2,4	6,2	6,5	3,1	13,8	3,7	5.000/100
	4	S 2.5-M 4	2,4	8,0	6,5	4,0	14,7	4,3	5.000/100
	5	S 2.5-M 5	2,4	8,0	7,5	4,0	15,7	5,3	5.000/100
	6	S 2.5-M 6	2,4	9,4	8,6	4,7	17,5	6,4	5.000/100
	6	S 2.5-M 6/1	2,4	12,0	10,3	6,0	20,5	6,4	5.000/100
	7	S 2.5-M 7	2,4	10,0	7,8	5,0	17,0	7,2	5.000/100
	8	S 2.5-M 8	2,4	12,0	10,3	6,0	20,5	8,4	4.000/100
	10	S 2.5-M 10	2,4	15,5	13,0	7,7	25,0	10,5	2.500/100
	12	S 2.5-M 12	2,4	18,0	15,5	9,0	28,7	13,0	2.000/100
	4÷6 (12÷10)	3	S 6-M 3	3,6	8,0	8,1	4,0	18,5	3,2
3,5		S 6-M 3.5	3,6	8,0	8,1	4,0	18,5	3,7	3.000/100
4		S 6-M 4	3,6	9,0	8,1	4,5	19,0	4,3	3.000/100
5		S 6-M 5	3,6	9,0	8,1	4,5	19,0	5,3	2.500/100
6		S 6-M 6	3,6	11,0	11,1	5,5	23,0	6,4	2.500/100
6		*S 6-M 6/1	3,6	11,0	8,1	5,5	20,0	6,4	2.500/100
7		S 6-M 7	3,6	11,0	11,1	5,5	23,0	7,2	2.500/100
8		S 6-M 8	3,6	13,6	12,1	6,8	25,3	8,4	2.000/100
8		*S 6-M 8/1	3,6	11,0	8,1	5,5	20,0	8,4	2.500/100
10		S 6-M 10	3,6	13,6	12,1	6,8	25,3	10,5	2.000/100
10		S 6-M 10/1	3,6	15,5	13,8	7,7	28,0	10,5	2.000/100
12		S 6-M 12	3,6	19,0	15,1	9,5	31,0	13,0	1.000/100
14	S 6-M 14	3,6	21,0	16,1	10,5	33,0	15,0	1.000/100	
16	S 6-M 16	3,6	24,0	17,1	12,0	35,5	17,0	1.000/100	
10 (8)	4	S 10-M 4	4,8	11,5	9,0	5,8	23,8	4,3	2.000/100
	5	S 10-M 5	4,8	11,5	9,0	5,8	23,8	5,3	2.000/100
	6	S 10-M 6	4,8	11,5	9,0	5,8	23,8	6,4	2.000/100
	7	S 10-M 7	4,8	11,5	9,0	5,8	23,8	7,2	1.500/100

Cond. Size sqmm (AWG)	Ø Stud mm	Ref.	Dimensions mm						Quantity Box/Bag
			Øi	B	M	N	L	d	
0,25÷1,25 (22÷16)	3	S 1.5-U 3	1,8	5,5	5,5	4,0	13,7	3,2	7.000/100
	3,5	S 1.5-U 3.5	1,8	6,0	6,5	3,8	14,5	3,7	7.000/100
	3,5	*S 1.5-U 3.5/2	1,8	6,4	6,5	3,8	14,5	3,7	7.000/100
	4	S 1.5-U 4	1,8	6,5	7,5	3,7	15,4	4,3	7.000/100
	4	*S 1.5-U 4/1	1,8	8,5	7,5	3,7	15,4	4,3	7.000/100
	4	S 1.5-U 4/2	1,8	7,5	7,5	3,7	15,4	4,3	7.000/100
	5	S 1.5-U 5	1,8	8,5	7,5	3,7	15,4	5,3	7.000/100
	5	*S 1.5-U 5/1	1,8	9,4	7,5	3,7	15,4	5,3	7.000/100
	6	S 1.5-U 6	1,8	9,4	8,1	4,7	17,0	6,4	6.000/100
	6	*S 1.5-U 6/1	1,8	12,0	9,2	7,1	20,5	6,4	6.000/100
	8	S 1.5-U 8	1,8	14,0	10,0	6,3	20,5	8,4	3.000/100
	10	S 1.5-U 10	1,8	17,5	13,0	7,7	25,0	10,5	2.500/100
12	S 1.5-U 12	1,8	20,0	15,5	9,0	28,7	13,0	2.000/100	
1,5÷2,5 (16÷14)	3	S 2.5-U 3	2,4	5,5	5,5	4,0	13,7	3,2	6.000/100
	3,5	S 2.5-U 3.5	2,4	6,4	6,5	3,8	14,5	3,7	6.000/100
	3,5	*S 2.5-U 3.5/1	2,4	7,2	6,5	3,8	14,5	3,7	6.000/100
	4	S 2.5-U 4	2,4	6,5	7,5	3,7	15,4	4,3	5.000/100
	4	*S 2.5-U 4/1	2,4	8,5	7,5	3,7	15,4	4,3	6.000/100
	4	*S 2.5-U 4/2	2,4	7,5	7,5	3,7	15,4	4,3	6.000/100
	5	S 2.5-U 5	2,4	8,5	7,5	3,7	15,4	5,3	6.000/100
	6	S 2.5-U 6	2,4	9,4	8,1	4,7	17,0	6,4	5.000/100
	6	*S 2.5-U 6/1	2,4	12,0	9,2	7,1	20,5	6,4	4.000/100
	8	S 2.5-U 8	2,4	14,0	10,0	6,3	20,5	8,4	2.500/100
	10	S 2.5-U 10	2,4	17,5	13,0	7,7	25,0	10,5	2.000/100
	12	S 2.5-U 12	2,4	20,0	15,5	9,0	28,7	13,0	2.000/100
4÷6 (12÷10)	3,5	S 6-U 3.5	3,6	7,5	8,5	3,9	18,8	3,7	3.000/100
	4	S 6-U 4	3,6	7,5	8,0	4,4	18,8	4,3	3.000/100
	5	S 6-U 5	3,6	9,5	8,0	4,4	18,8	5,3	2.500/100
	6	S 6-U 6	3,6	10,0	11,0	5,5	22,9	6,4	2.500/100
	8	S 6-U 8	3,6	13,5	12,0	8,0	26,4	8,4	2.000/100
	10	S 6-U 10	3,6	15,5	13,0	8,0	27,4	10,5	2.000/100
	10	*S 6-U 10/1	3,6	17,5	13,8	7,7	28,0	10,5	2.000/100
	12	S 6-U 12	3,6	21,0	15,1	9,5	31,0	13,0	1.000/100
	14	*S 6-U 14	3,6	23,0	16,1	10,5	33,0	15,0	1.000/100
	16	*S 6-U 16	3,6	26,0	17,1	11,5	35,0	17,0	1.000/100

\*Made to order

# UNINSULATED TERMINALS

RN, BN, GN range - unbrazed



RN  
BN  
GN



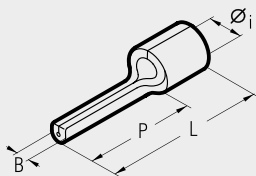
RN, BN, GN range terminals are manufactured from electrolytic Copper strip and

Tin plated.  
The seam is unbrazed.  
The terminal barrel is rifled

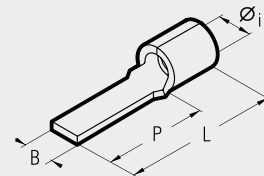
to enhance electrical contact and to improve mechanical strength.

Recommended crimping tools are shown on pages 96 to 115, 150.

## pin terminals



## blade terminals



Conductor Size sqmm (AWG)	Ref.	Dimensions mm				Quantity Box/Bag
		Øi	B	P	L	
0,25÷1,5 (22÷16)	RN-P 8	1,8	1,6	8,0	12,0	8.000/100
	RN-P 10	1,8	1,6	10,0	14,0	8.000/100
	RN-P 12	1,8	1,6	12,0	16,2	8.000/100
1,5÷2,5 (16÷14)	BN-P 8	2,4	1,7	8,0	12,0	7.000/100
	BN-P 10	2,4	1,8	10,0	14,0	7.000/100
	BN-P 12	2,4	1,8	12,0	16,0	7.000/100
4÷6 (12÷10)	GN-P 10	3,6	2,2	10,0	16,8	4.000/100
	GN-P 12	3,6	2,2	12,0	19,0	4.000/100
	GN-P 14	3,6	2,2	14,0	21,0	3.500/100

Conductor Size sqmm (AWG)	Ref.	Dimensions mm				Quantity Box/Bag
		Øi	B	P	L	
0,25÷1,5 (22÷16)	RN-PP 12	1,8	3,0	12,8	17,0	8.000/100
	RN-PP 12/1	1,8	3,0	11,3	15,5	8.000/100
	RN-PP 12/19	1,8	1,9	13,2	17,4	8.000/100
	RN-PP 14	1,8	3,0	14,8	19,0	8.000/100
	RN-PP 16/23	1,8	2,3	17,2	21,4	8.000/100
1,5÷2,5 (16÷14)	BN-PP 12	2,4	3,5	12,8	17,0	7.000/100
	BN-PP 12/25	2,4	2,5	13,3	17,5	7.000/100
	BN-PP 16/25	2,4	2,5	17,2	21,4	7.000/100
4÷6 (12÷10)	GN-PP 12	3,6	4,0	13,3	19,7	4.000/100
	GN-PP 17	3,6	2,9	19,1	25,5	4.000/100



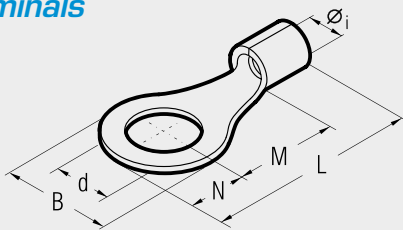
# UNINSULATED TERMINALS

RN, BN, GN range - unbraided

RN  
BN  
GN



## ring terminals



Cond. Size sqmm (AWG)	Ø Stud mm	Ref.	Dimensions mm					Quantity Box/Bag	
			Øi	B	M	N	L		d
0,25÷1,5 (22÷16)	2	*RN-M 2	1,8	5,6	4,5	2,8	11,5	2,2	7.000/100
	3	RN-M 3	1,8	5,6	4,5	2,8	11,5	3,2	7.000/100
	3,5	RN-M 3.5	1,8	5,6	4,5	2,8	11,5	3,7	7.000/100
	3,5	RN-M 3.5/1	1,8	6,2	7,1	3,1	14,4	3,7	7.000/100
	4	RN-M 4	1,8	7,0	6,5	3,5	14,2	4,3	7.000/100
	4	RN-M 4/3	1,8	7,8	7,1	3,9	15,2	4,3	7.000/100
	5	RN-M 5	1,8	7,8	7,1	3,9	15,2	5,3	7.000/100
	6	RN-M 6	1,8	9,4	8,1	4,7	17,0	6,4	6.000/100
	6	RN-M 6/1	1,8	12,0	10,3	6,0	20,5	6,4	4.000/100
	7	RN-M 7	1,8	9,4	8,1	4,7	17,0	7,2	6.000/100
	8	RN-M 8	1,8	12,0	10,3	6,0	20,5	8,4	4.000/100
	10	RN-M 10	1,8	15,5	13,0	7,7	25,0	10,5	3.000/100
12	RN-M 12	1,8	18,0	15,5	9,0	28,7	13,0	2.000/100	
1,5÷2,5 (16÷14)	2	*BN-M 2	2,4	5,6	5,0	2,8	12,0	2,2	6.000/100
	3	BN-M 3	2,4	5,6	5,0	2,8	12,0	3,2	6.000/100
	3,5	BN-M 3.5	2,4	5,6	5,0	2,8	12,0	3,7	6.000/100
	3,5	BN-M 3.5/1	2,4	6,2	6,5	3,1	13,8	3,7	6.000/100
	4	BN-M 4	2,4	8,0	6,5	4,0	14,7	4,3	5.000/100
	5	BN-M 5	2,4	8,0	7,5	4,0	15,7	5,3	5.000/100
	6	BN-M 6	2,4	9,4	8,6	4,7	17,5	6,4	5.000/100
	6	BN-M 6/1	2,4	12,0	10,3	6,0	20,5	6,4	5.000/100
	7	BN-M 7	2,4	10,0	7,8	5,0	17,0	7,2	5.000/100
	8	BN-M 8	2,4	12,0	10,3	6,0	20,5	8,4	4.000/100
	10	BN-M 10	2,4	15,5	13,0	7,7	25,0	10,5	2.500/100
	12	BN-M 12	2,4	18,0	15,5	9,0	28,7	13,0	2.000/100
4÷6 (12÷10)	3	GN-M 3	3,6	8,0	8,1	4,0	18,5	3,2	3.000/100
	3,5	GN-M 3.5	3,6	8,0	8,1	4,0	18,5	3,7	3.000/100
	4	GN-M 4	3,6	9,0	8,1	4,5	19,0	4,3	3.000/100
	5	GN-M 5	3,6	9,0	8,1	4,5	19,0	5,3	2.500/100
	6	GN-M 6	3,6	11,0	11,1	5,5	23,0	6,4	2.500/100
	6	GN-M 6/1	3,6	11,0	8,1	5,5	20,0	6,4	2.500/100
	7	GN-M 7	3,6	11,0	11,1	5,5	23,0	7,2	2.500/100
	8	GN-M 8	3,6	13,6	12,1	6,8	25,3	8,4	2.000/100
	8	*GN-M 8/1	3,6	11,0	8,1	5,5	20,0	8,4	2.500/100
	10	GN-M 10	3,6	13,6	12,1	6,8	25,3	10,5	2.000/100
	10	GN-M 10/1	3,6	15,5	13,8	7,7	28,0	10,5	2.000/100
	12	GN-M 12	3,6	19,0	15,1	9,5	31,0	13,0	1.000/100
	14	GN-M 14	3,6	21,0	16,1	10,5	33,0	15,0	1.000/100
	16	GN-M 16	3,6	24,0	17,1	12,0	35,5	17,0	1.000/100

\*Made to order

## fork/spade terminals



Cond. Size sqmm (AWG)	Ø Stud mm	Ref.	Dimensions mm					Quantity Box/Bag	
			Øi	B	M	N	L		d
0,25÷1,5 (22÷16)	3	RN-U 3	1,8	5,5	5,5	4,0	13,7	3,2	7.000/100
	3,5	RN-U 3.5	1,8	6,0	6,5	3,8	14,5	3,7	7.000/100
	3,5	RN-U 3.5/2	1,8	6,4	6,5	3,8	14,5	3,7	7.000/100
	4	RN-U 4	1,8	6,5	7,5	3,7	15,4	4,3	7.000/100
	4	RN-U 4/1	1,8	8,5	7,5	3,7	15,4	4,3	7.000/100
	4	RN-U 4/2	1,8	7,5	7,5	3,7	15,4	4,3	7.000/100
	5	RN-U 5	1,8	8,5	7,5	3,7	15,4	5,3	5.000/100
	5	*RN-U 5/1	1,8	9,4	7,5	3,7	15,4	5,3	5.000/100
	6	RN-U 6	1,8	9,4	8,1	4,7	17,0	6,4	6.000/100
	6	RN-U 6/1	1,8	12,0	9,2	7,1	20,5	6,4	3.000/100
	8	RN-U 8	1,8	14,0	10,0	6,3	20,5	8,4	5.000/100
	10	RN-U 10	1,8	17,5	13,0	7,7	25,0	10,5	3.000/100
12	RN-U 12	1,8	20,0	15,5	9,0	28,7	13,0	2.000/100	
1,5÷2,5 (16÷14)	3	BN-U 3	2,4	5,5	5,5	4,0	13,7	3,2	6.000/100
	3,5	BN-U 3.5	2,4	6,4	6,5	3,8	14,5	3,7	6.000/100
	3,5	BN-U 3.5/1	2,4	7,2	6,5	3,8	14,5	3,7	6.000/100
	4	BN-U 4	2,4	6,5	7,5	3,7	15,4	4,3	6.000/100
	4	BN-U 4/1	2,4	8,5	7,5	3,7	15,4	4,3	6.000/100
	4	BN-U 4/2	2,4	7,5	7,5	3,7	15,4	4,3	6.000/100
	5	BN-U 5	2,4	8,5	7,5	3,7	15,4	5,3	5.000/100
	6	BN-U 6	2,4	9,4	8,1	4,7	17,0	6,4	5.000/100
	6	BN-U 6/1	2,4	12,0	9,2	7,1	20,5	6,4	4.000/100
	8	BN-U 8	2,4	14,0	10,0	6,3	20,5	8,4	4.000/100
	10	BN-U 10	2,4	17,5	13,0	7,7	25,0	10,5	3.500/100
	12	BN-U 12	2,4	20,0	15,5	9,0	28,7	13,0	2.000/100
4÷6 (12÷10)	3,5	GN-U 3.5	3,6	7,5	8,5	3,9	18,8	3,7	3.000/100
	4	GN-U 4	3,6	7,5	8,0	4,4	18,8	4,3	3.000/100
	5	GN-U 5	3,6	9,5	8,0	4,4	18,8	5,3	2.500/100
	6	GN-U 6	3,6	10,0	11,0	5,5	22,9	6,4	2.500/100
	8	GN-U 8	3,6	13,5	12,0	8,0	26,4	8,4	2.000/100
	10	GN-U 10	3,6	15,5	13,0	8,0	27,4	10,5	2.000/100
	10	GN-U 10/1	3,6	17,5	13,8	7,7	28,0	10,5	2.000/100
	12	GN-U 12	3,6	21,0	15,1	9,5	31,0	13,0	1.000/100
	14	GN-U 14	3,6	23,0	16,1	10,5	33,0	15,0	1.000/100
	16	GN-U 16	3,6	26,0	17,1	11,5	35,0	17,0	1.000/100



File no. E125401

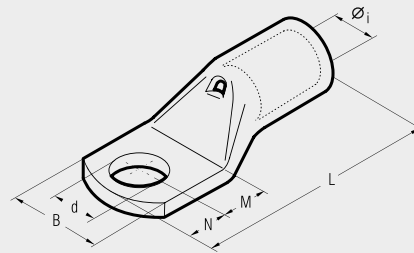


File no. E125401

# COPPER TUBE CRIMPING LUGS

for Copper conductors

## A-M



A-M series lugs are manufactured from electrolytic Copper tube.

The dimensions of the tube are designed to obtain the most efficient electrical conductivity and mechanical strength to resist vibration and pull out.

Cembre lugs are annealed to guarantee optimum ductility which is an absolute necessity for connectors which will have to withstand the severe deformation arising when compressed and any bending of the palm during installation.

In applications subject to vibration, lugs still have to provide a reliable connection and annealing plays a vital role in avoiding cracking or breaks between the barrel and palm.

The presence of an inspection hole facilitates full insertion of the conductor, whilst the barrel length has been designed to allow easy and accurate positioning of the dies during the crimping operation.

Lugs are electrolytically tinned to avoid oxidation. A-M series lugs form an important part of Cembre crimping systems for power carrying conductors, details of the appropriate crimping tools and dies are shown opposite and in detail on pages 176 to 177.

Our technicians are always available to provide any technical advice which may be required.

The enclosed table is only indicative of the range and many variations in stud fixing and palm lengths are also available.

Cond. Size sqmm	Ø Stud mm	Ref.	Dimensions mm						Quantity Box/Bag	Mechanical Tools	Hydraulic Tools
			Øi	B	M	N	L	d			
0,25÷1,5	3	A 03-M 3*	1,8	6,0	4,5	3,5	16,0	3,2	5.000/100	HNT	B 150
		3,5 A 03-M 3.5*	1,8	6,5	4,5	3,5	16,0	3,7	5.000/100		
		4 A 03-M 4*	1,8	6,5	5,0	4,0	17,0	4,3	5.000/100		
		5 A 03-M 5*	1,8	7,5	5,5	4,5	18,0	5,3	5.000/100		
		6 A 03-M 6*	1,8	9,0	6,0	5,0	19,0	6,4	5.000/100		
1,5÷2,5	3,5	A 06-M 3*	2,4	6,0	4,5	3,5	17,0	3,2	4.000/100		
		3,5 A 06-M 3.5*	2,4	6,5	4,5	3,5	17,0	3,7	4.000/100		
		4 A 06-M 4*	2,4	7,5	5,0	4,0	18,0	4,3	4.000/100		
		5 A 06-M 5*	2,4	8,5	5,5	4,5	19,0	5,3	4.000/100		
		6 A 06-M 6*	2,4	9,0	6,0	5,0	20,0	6,4	4.000/100		
4÷6	8	A 06-M 8*	2,4	12,0	9,0	8,0	26,0	8,4	2.500/100		
		3 A 1-M 3	3,6	7,5	4,5	3,5	20,5	3,2	2.000/100		
		3,5 A 1-M 3.5	3,6	7,5	4,5	3,5	20,5	3,7	2.000/100		
		4 A 1-M 4	3,6	8,0	5,0	4,0	21,5	4,3	2.000/100		
		5 A 1-M 5	3,6	9,0	6,5	6,0	25,0	5,3	2.000/100		
10	6	A 1-M 6	3,6	11,0	7,0	6,0	25,5	6,4	2.000/100		
		8 A 1-M 8	3,6	14,0	9,0	8,0	29,5	8,4	1.500/100		
		10 A 1-M 10	3,6	16,5	11,0	10,0	33,5	10,5	1.000/100		
		4 A 2-M 4	4,6	10,0	5,0	4,0	22,5	4,3	1.500/100		
		5 A 2-M 5	4,6	10,0	6,5	6,0	26,0	5,3	1.500/100		
16	6	A 2-M 6	4,6	11,0	7,0	6,0	26,5	6,4	1.500/100		
		8 A 2-M 8	4,6	15,0	9,0	8,0	30,5	8,4	1.000/100		
		10 A 2-M 10	4,6	18,0	11,0	10,0	34,5	10,5	1.000/100		
		12 A 2-M 12	4,6	19,0	14,0	12,0	39,5	13,2	500/100		
		4 A 3-M 4	5,8	11,5	5,0	4,0	25,5	4,3	1.000/100		
25	6	A 3-M 5	5,8	11,5	6,5	6,0	29,0	5,3	1.000/100		
		6 A 3-M 6	5,8	11,5	7,0	6,0	29,5	6,4	1.000/100		
		8 A 3-M 8	5,8	15,0	9,0	8,0	33,5	8,4	500/100		
		10 A 3-M 10	5,8	18,0	11,0	10,0	37,5	10,5	500/100		
		12 A 3-M 12	5,8	20,0	14,0	12,0	42,5	13,2	500/100		
35	8	A 5-M 4	7,0	14,0	5,0	4,0	28,0	4,3	1.000/100		
		5 A 5-M 5	7,0	14,0	6,5	6,0	31,5	5,3	500/100		
		6 A 5-M 6	7,0	14,0	7,0	6,0	32,0	6,4	500/100		
		8 A 5-M 8	7,0	15,0	9,0	8,0	36,0	8,4	500/100		
		10 A 5-M 10	7,0	18,0	11,0	10,0	40,0	10,5	500/100		
50	10	A 5-M 12	7,0	21,0	14,0	12,0	45,0	13,2	500/100		
		5 A 7-M 5	8,9	17,0	6,5	6,0	34,0	5,3	500/100		
		6 A 7-M 6	8,9	17,0	7,0	6,0	34,5	6,4	500/100		
		8 A 7-M 8	8,9	17,0	9,0	8,0	38,5	8,4	400/100		
		10 A 7-M 10	8,9	19,0	11,0	10,0	42,5	10,5	400/100		
70	12	A 7-M 12	8,9	21,0	14,0	12,0	47,5	13,2	300/50		
		6 A 10-M 6	10,0	19,0	8,0	7,0	38,5	6,4	200/50		
		8 A 10-M 8	10,0	19,0	9,0	8,0	40,5	8,4	200/50		
		10 A 10-M 10	10,0	20,0	11,5	9,5	44,5	10,5	200/50		
		12 A 10-M 12	10,0	21,0	12,0	12,0	47,5	13,2	200/50		
70	14	A 10-M 14	10,0	25,0	16,0	14,0	55,5	15,0	200/50		
		16 A 10-M 16	10,0	26,0	18,0	16,0	59,5	17,0	200/50		
		6 A 14-M 6	11,3	21,0	8,0	7,0	44,0	6,4	200/50		
		8 A 14-M 8	11,3	21,0	9,0	8,0	46,0	8,4	200/50		
		10 A 14-M 10	11,3	21,0	11,0	10,0	50,0	10,5	200/50		
70	12	A 14-M 12	11,3	22,0	14,0	12,0	55,0	13,2	150/50		
		14 A 14-M 14	11,3	25,0	16,0	14,0	59,0	15,0	100/50		
		16 A 14-M 16	11,3	26,0	18,0	16,0	63,0	17,0	100/50		

\*Not UL approved



# COPPER TUBE CRIMPING LUGS

for Copper conductors

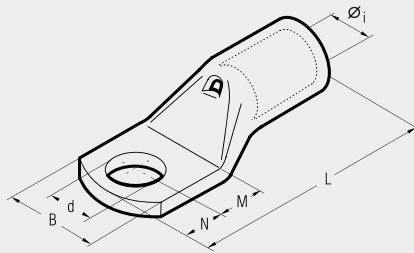
# A-M



File no. E125401



File no. E125401



Cond. Size sqmm	Ø Stud mm	Ref.	Dimensions mm						Quantity Box/Bag	Mechanical Tools	Hydraulic Tools
			Øi	B	M	N	L	d			
95	95	6 A 19-M 6	13,5	25,0	8,0	7,0	50,5	6,4	100/25	TN 120 SE** B 35-45D B 35-50D HT 45E	HT 51 RH 50 B 500E B 55 HT 81-U RHU 81 ECW-H3D RHU 520
		8 A 19-M 8	13,5	25,0	9,0	8,0	52,5	8,4	100/25		
		10 A 19-M 10	13,5	25,0	11,0	10,0	56,5	10,5	100/25		
		12 A 19-M 12	13,5	25,0	14,0	12,0	61,5	13,2	100/25		
		14 A 19-M 14	13,5	25,0	16,0	14,0	65,5	15,0	100/25		
		16 A 19-M 16	13,5	27,0	18,0	16,0	69,5	17,0	100/25		
120	95	20 A 19-M 20	13,5	29,5	22,0	20,0	77,5	21,0	50/25	HT 120 and tools and heads with 130 kN crimping force	
		8 A 24-M 8	15,2	28,5	9,0	8,0	54,0	8,4	100/25		
		10 A 24-M 10	15,2	28,5	11,0	10,0	58,0	10,5	100/25		
		12 A 24-M 12	15,2	28,5	14,0	12,0	63,0	13,2	100/25		
		14 A 24-M 14	15,2	28,5	16,0	14,0	67,0	15,0	50/25		
		16 A 24-M 16	15,2	28,5	18,0	16,0	71,0	17,0	50/25		
150	120	20 A 24-M 20	15,2	30,0	22,0	20,0	79,0	21,0	50/25	HT 120 and tools and heads with 130 kN crimping force	
		8 A 30-M 8	16,7	31,5	13,0	11,0	69,0	8,4	50/25		
		10 A 30-M 10	16,7	31,5	13,0	11,0	69,0	10,5	50/25		
		12 A 30-M 12	16,7	31,5	16,0	14,0	75,0	13,2	50/25		
		14 A 30-M 14	16,7	31,5	18,0	16,0	79,0	15,0	50/25		
		16 A 30-M 16	16,7	31,5	19,0	17,0	81,0	17,0	50/25		
185	150	20 A 30-M 20	16,7	31,5	22,0	20,0	87,0	21,0	50/25	HT 120 and tools and heads with 130 kN crimping force	
		8 A 37-M 8	19,2	35,5	13,0	11,0	76,0	8,4	50/25		
		10 A 37-M 10	19,2	35,5	13,0	11,0	76,0	10,5	40/20		
		12 A 37-M 12	19,2	35,5	16,0	14,0	82,0	13,2	40/20		
		14 A 37-M 14	19,2	35,5	18,0	16,0	86,0	15,0	30/15		
		16 A 37-M 16	19,2	35,5	19,0	17,0	88,0	17,0	30/15		
240	185	20 A 37-M 20	19,2	35,5	22,0	20,0	94,0	21,0	30/15	HT 120 and tools and heads with 130 kN crimping force	
		8 A 48-M 8	21,1	39,0	13,0	11,0	77,5	8,4	30/15		
		10 A 48-M 10	21,1	39,0	13,0	11,0	77,5	10,5	30/15		
		12 A 48-M 12	21,1	39,0	14,0	12,0	79,5	13,2	30/15		
		14 A 48-M 14	21,1	39,0	18,0	16,0	92,0	15,0	30/15		
		16 A 48-M 16	21,1	39,0	19,0	17,0	94,0	17,0	30/15		
300	240	20 A 48-M 20	21,1	39,0	22,0	20,0	100,0	21,0	30/15	HT 120 and tools and heads with 130 kN crimping force	
		10 A 60-M 10	23,7	44,0	20,0	11,0	96,0	10,5	20/10		
		12 A 60-M 12	23,7	44,0	20,0	14,0	99,0	13,2	20/10		
		14 A 60-M 14	23,7	44,0	22,0	16,0	103,0	15,0	20/10		
		16 A 60-M 16	23,7	44,0	22,0	19,0	106,0	17,0	20/10		
		20 A 60-M 20	23,7	44,0	24,0	23,0	112,0	21,0	20/10		
400	300	12 A 80-M 12	27,0	51,0	22,0	19,0	113,0	13,2	20/5	HT 120 and tools and heads with 130 kN crimping force	
		14 A 80-M 14	27,0	51,0	22,0	19,0	113,0	15,0	20/5		
		16 A 80-M 16	27,0	51,0	22,0	19,0	113,0	17,0	20/5		
		20 A 80-M 20	27,0	51,0	24,0	23,0	119,0	21,0	20/5		
		16 A 100-M 16	30,3	56,5	22,0	19,0	117,0	17,0	15/1		
		20 A 100-M 20	30,3	56,5	24,0	23,0	123,0	21,0	15/1		
630	500	16 A 120-M 16♦	33,4	61,6	22,0	19,0	128,0	17,0	12/1	HT 120 and tools and heads with 130 kN crimping force	
		20 A 120-M 20♦	33,4	61,6	24,0	23,0	134,0	21,0	10/1		
800	630	16 A 160-M 16♦	38,0	72,0	24,0	19,0	141,0	17,0	6/1	HT 120 and tools and heads with 130 kN crimping force	
		20 A 160-M 20♦	38,0	72,0	24,0	23,0	145,0	21,0	6/3		
1000	800	16 A 200-M 16♦	44,0	80,0	24,0	19,0	158,0	17,0	6/1	HT 120 and tools and heads with 130 kN crimping force	
		20 A 200-M 20♦	44,0	80,0	24,0	23,0	162,0	21,0	6/1		

\*Actual conductor section may require a larger lug eg for 120mm<sup>2</sup> size use A30... lug.

\*\*See page 109



Isolated covers made of PVC for subsequent isolation of the uninsulated connectors, see page 33.



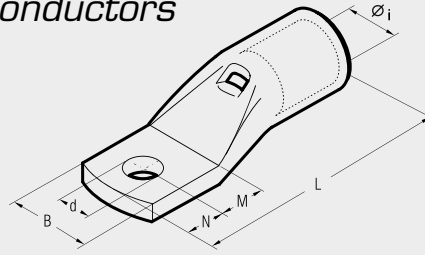
♦Not UL approved

# A-M



## RING TONGUE TERMINALS WITH CONTAINED PALM

for L.V. circuit breakers  
for Copper conductors



File no. E125401



File no. E125401

This range of terminals features contained palm width and has been specifically developed for application on L.V. circuit breakers with reduced space terminal blocks. The contained palm width allows an immediate and easier installation. Cembre terminals are manufactured from electrolytic Copper tube.

The specifically designed section of the barrel and the choice of principal dimensions are optimising the best combination of mechanical strength and electrical conductivity. These terminals are annealed to guarantee optimum ductility and are electrolytically Tin plated to avoid oxidation. The barrel is provided with an internal taper to ease the introduction of the conductor; furthermore, its length grants a comfortable and correct positioning between dies, during crimping operations. Each palm is marked with the Cembre logo and part number.

Cond. Size Flexible sqmm	Ø Stud mm	Ref.	Dimensions mm						Quantity Box/Bag	Mechanical Tools	Hydraulic Tools							
			Øi	B	M	N	L	d										
10	5	A 2-M 5/9	4,6	9,0	6,5	6,0	26,0	5,3	1000/100	HN5 HN-A25	TN 70 SE	B 150	B 35-45D	B 35-50D	HT 45-E	HT 51 RH 50 B 500E B 55	HT 81-U RHU 81	ECWH3D
16	5	A 3-M 5/9	5,8	9,0	6,5	6,0	29,0	5,3	1000/100									
25	5	A 5-M 5/9	7,0	9,0	6,5	6,0	31,5	5,3	500/100	TN 120 SE	B 35-45D	B 35-50D	HT 45-E	HT 51 RH 50 B 500E B 55	HT 81-U RHU 81	ECWH3D		
35	6	A 7 B-M 6/11.5	8,9	11,5	8,0	7,0	36,5	6,4	400/100									
50	6	A 10 B-M 6/11.5	10,0	11,5	8,0	7,0	40,5	6,4	200/50	TN 120 SE	B 35-45D	B 35-50D	HT 45-E	HT 51 RH 50 B 500E B 55	HT 81-U RHU 81	ECWH3D		
70	6	A 14 B-M 6/11.5	11,3	11,5	8,0	7,0	44,0	6,4	200/50									
95	8	A 19 B-M 8/15.5	13,5	15,5	9,0	8,0	52,5	8,4	100/25	TN 120 SE	B 35-45D	B 35-50D	HT 45-E	HT 51 RH 50 B 500E B 55	HT 81-U RHU 81	ECWH3D		
120	8	A 24 B-M 8/19	15,2	19,0	14,0	9,0	60,0	8,4	100/25									
	10	A 24 B-M 10/19	15,2	19,0	14,0	9,0	60,0	10,5	100/25	TN 120 SE	B 35-45D	B 35-50D	HT 45-E	HT 51 RH 50 B 500E B 55	HT 81-U RHU 81	ECWH3D		
150	8	A 30 B-M 8/19	16,7	19,0	18,0	9,0	70,0	8,4	50/25									
	10	A 30 B-M 10/19	16,7	19,0	18,0	9,0	70,0	10,5	50/25	TN 120 SE	B 35-45D	B 35-50D	HT 45-E	HT 51 RH 50 B 500E B 55	HT 81-U RHU 81	ECWH3D		
185	10	A 37 B-M 10/24.5	19,2	24,5	18,0	9,0	77,0	10,5	50/25									
	10	A 48-M 10/31	21,1	31,0	13,0	9,0	80,0	10,5	30/15	TN 120 SE	B 35-45D	B 35-50D	HT 45-E	HT 51 RH 50 B 500E B 55	HT 81-U RHU 81	ECWH3D		
240	12	A 48-M 12/31	21,1	31,0	16,0	12,0	86,0	13,2	30/15									
	16	A 48-M 16/31	21,1	31,0	19,0	17,0	94,0	17,0	30/15	TN 120 SE	B 35-45D	B 35-50D	HT 45-E	HT 51 RH 50 B 500E B 55	HT 81-U RHU 81	ECWH3D		
300	10	A 60 B-M 10/31	23,7	31,0	16,0	12,0	95,0	10,5	20/10									
	12	A 60 B-M 12/31	23,7	31,0	16,0	12,0	95,0	13,2	20/10	TN 120 SE	B 35-45D	B 35-50D	HT 45-E	HT 51 RH 50 B 500E B 55	HT 81-U RHU 81	ECWH3D		

Details of the appropriate crimping tools and dies are shown on pages 176 to 177.



# COPPER TUBE CRIMPING LUGS ANGLED 90°

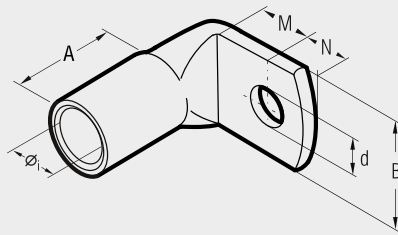
for Copper conductors



File no. E125401



File no. E125401



## A-L



Cond. Size sqmm	Ø Stud mm	Ref.	Dimensions mm						Quantity Box/Bag	Mechanical Tools	Hydraulic Tools
			Øi	B	M	N	A	d			
6	6	A 1-L 6	3,6	11,0	7,0	6,0	9,5	6,4	2.000/100	HN1	B 150
	5	A 2-L 5	4,6	10,0	6,5	6,0	10,5	5,3	1.500/100		
10	6	A 2-L 6	4,6	11,0	7,0	6,0	10,5	6,4	1.500/100	HN5	B 150
	8	A 2-L 8	4,6	15,0	9,0	8,0	10,5	8,4	500/100		
16	5	A 3-L 5	5,8	11,5	6,5	6,0	12,0	5,3	1.000/100	HN425	B 150
	6	A 3-L 6	5,8	11,5	7,0	6,0	12,0	6,4	1.000/100		
	8	A 3-L 8	5,8	15,0	9,0	8,0	12,0	8,4	1.000/100		
	10	A 3-L 10	5,8	18,0	11,0	10,0	12,0	10,5	500/100		
25	6	A 5-L 6	7,0	14,0	7,0	6,0	13,0	6,4	500/100	TN 70 SE	B 150
	8	A 5-L 8	7,0	15,0	9,0	8,0	13,0	8,4	500/100		
	10	A 5-L 10	7,0	18,0	11,0	10,0	13,0	10,5	500/100		
35	25	A 7-L 6	8,9	17,0	7,0	6,0	15,5	6,4	500/100	TN 120 SE**	B 35-450 B 35-500 HT 45-E
	8	A 7-L 8	8,9	17,0	9,0	8,0	15,5	8,4	300/100		
	10	A 7-L 10	8,9	19,0	11,0	10,0	15,5	10,5	400/100		
	12	A 7-L 12	8,9	21,0	14,0	12,0	15,5	13,2	300/100		
50	35	A 10-L 6	10,0	19,0	8,0	7,0	16,5	6,4	300/100	HT 51 RH 50 RHU 81 HT 81-J RHU 81 ECW-H30 RHU 520	B 55
	8	A 10-L 8	10,0	19,0	9,0	8,0	16,5	8,4	300/100		
	10	A 10-L 10	10,0	20,0	11,5	9,5	16,5	10,5	200/50		
	12	A 10-L 12	10,0	21,0	12,0	12,0	16,5	13,2	200/50		
70	50	A 14-L 8	11,3	21,0	9,0	8,0	20,0	8,4	200/50	HT 120 and tools and heads with 130 kN crimping force	B 55
	10	A 14-L 10	11,3	21,0	11,0	10,0	20,0	10,5	200/50		
	12	A 14-L 12	11,3	22,0	14,0	12,0	20,0	13,2	150/50		
95	16	A 14-L 16	11,3	26,0	18,0	16,0	20,0	17,0	150/50	HT 120 and tools and heads with 130 kN crimping force	B 55
	8	A 19-L 8	13,5	25,0	9,0	8,0	24,5	8,4	100/25		
	10	A 19-L 10	13,5	25,0	11,0	10,0	24,5	10,5	100/25		
120	12	A 19-L 12	13,5	25,0	14,0	12,0	24,5	13,2	100/25	HT 120 and tools and heads with 130 kN crimping force	B 55
	10	A 24-L 10	15,2	28,5	11,0	10,0	25,5	10,5	50/25		
150	12	A 24-L 12	15,2	28,5	14,1	12,0	25,5	13,2	50/25	HT 120 and tools and heads with 130 kN crimping force	B 55
	10	A 30-L 10	16,7	31,5	13,0	11,0	28,5	10,5	50/25		
185	12	A 30-L 12	16,7	31,5	16,0	14,0	28,5	13,2	50/25	HT 120 and tools and heads with 130 kN crimping force	B 55
	10	A 37-L 10	19,2	31,5	13,0	11,0	31,5	10,5	50/25		
240	12	A 37-L 12	19,2	31,5	16,0	14,0	31,5	13,2	50/25	HT 120 and tools and heads with 130 kN crimping force	B 55
	185	A 48-L 12	21,1	39,0	16,0	14,0	33,0	13,2	30/15		
300	240	A 60-L 12	23,7	39,0	20,0	14,0	42,0	13,2	20/10	HT 120 and tools and heads with 130 kN crimping force	B 55
	300	A 60-L 12	23,7	39,0	20,0	14,0	42,0	13,2	20/10		

\*Actual conductor section may require a larger lug eg for 120mm<sup>2</sup> size use A30-... lug.

\*\*See page 109

A-L series lugs angled 90° are manufactured from electrolytic Copper tube. The dimensions of the tube are designed to obtain the most efficient electrical conductivity and mechanical strength to resist vibration and pull out.

Cembre lugs are annealed to guarantee optimum ductility which is an absolute necessity for connectors which will have to withstand the severe deformation arising when compressed and any bending of the palm during installation.

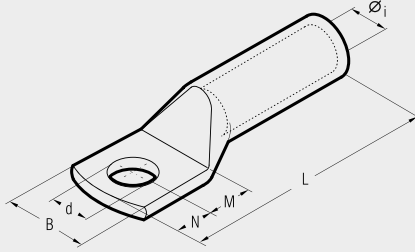
In applications subject to vibration, terminals still have to perform a reliable connection, annealing plays a vital role in avoiding cracking or breaks between the barrel and palm.

The presence of an inspection hole facilitates full insertion of the conductor, whilst the barrel length has been designed to allow easy and accurate positioning of the dies during the crimping operation.

Lugs are electrolytically Tin plated to avoid oxidation. Details of the appropriate crimping tools and dies are shown on pages 196 to 197.

# HEAVY DUTY COPPER TUBE TERMINALS

## 2A-M



2A-M series terminals are made from high purity Copper tube, and are annealed.

They feature a double length barrel for enhanced electrical and mechanical performance in heavy duty applications.

The absence of an inspection hole prevents the entry of water or moisture into the crimped joint making these terminals suitable for outdoor applications.

The terminals are electrolytically Tin plated to prevent atmospheric corrosion.

Details of the appropriate crimping tools and dies are shown on pages 176 to 177.

2A-2M series terminals with double stud hole palm are also available, please consult us.



Conductor Size sqmm	Ø Stud mm	Ref.	Dimensions mm						Quantity Box/Bag	Mechanical Tools	Hydraulic Tools
			Øi	B	M	N	L	d			
16	8	2 A 3-M 8	5,8	15,0	9,0	8,0	43,5	8,4	600/100	HN5 HN425	B 150
	10	2 A 3-M 10	5,8	18,0	11,0	10,0	47,5	10,5	500/100		
25	8	2 A 5-M 8	7,0	15,0	9,0	8,0	51,0	8,4	400/100	HN425	
	10	2 A 5-M 10	7,0	18,0	11,0	10,0	55,0	10,5	300/50		
35	12	2 A 5-M 12	7,0	21,0	14,0	12,0	60,0	13,2	300/50	TN 70 SE	
	8	2 A 7-M 8	8,9	17,0	9,0	8,0	53,0	8,4	250/50		
	10	2 A 7-M 10	8,9	19,0	11,0	10,0	57,0	10,5	250/50		
50	12	2 A 7-M 12	8,9	21,0	14,0	12,0	62,0	13,2	200/50	TN 70 SE	
	10	2 A 10-M 10	10,0	20,0	11,0	10,0	63,0	10,5	200/50		
	12	2 A 10-M 12	10,0	21,0	14,0	12,0	68,0	13,2	150/50		
63	14	2 A 10-M 14	10,0	25,0	16,0	14,0	72,0	15,0	150/50	TN 120 SE*	
	16	2 A 10-M 16	10,0	26,0	18,0	16,0	76,0	17,0	150/50		
	10	2 A 14-M 10	11,3	21,0	11,0	10,0	70,0	10,5	100/50		
70	12	2 A 14-M 12	11,3	22,0	14,0	12,0	75,0	13,2	100/50	TN 120 SE*	
	14	2 A 14-M 14	11,3	25,0	16,0	14,0	79,0	15,0	100/50		
95	16	2 A 14-M 16	11,3	26,0	18,0	16,0	83,0	17,0	100/50	TN 120 SE*	
	10	2 A 19-M 10	13,5	25,0	11,0	10,0	76,5	10,5	75/25		
	12	2 A 19-M 12	13,5	25,0	14,0	12,0	81,5	13,2	75/25		
	14	2 A 19-M 14	13,5	25,0	16,0	14,0	85,5	15,0	75/25		
120	16	2 A 19-M 16	13,5	27,0	18,0	16,0	90,5	17,0	75/25	TN 120 SE*	
	20	2 A 19-M 20	13,5	29,5	22,0	20,0	97,5	21,0	75/25		
	10	2 A 24-M 10	15,2	28,5	11,0	10,0	82,0	10,5	50/25		
	12	2 A 24-M 12	15,2	28,5	14,0	12,0	87,0	13,2	50/25		
125	14	2 A 24-M 14	15,2	28,5	16,0	14,0	91,0	15,0	50/25	TN 120 SE*	
	16	2 A 24-M 16	15,2	28,5	18,0	16,0	95,0	17,0	50/25		
	20	2 A 24-M 20	15,2	30,0	22,0	20,0	103,0	21,0	50/25		
	10	2 A 30-M 10	16,7	31,5	13,0	11,0	92,0	10,5	50/25		
150	12	2 A 30-M 12	16,7	31,5	16,0	14,0	98,0	13,2	30/15	TN 120 SE*	
	14	2 A 30-M 14	16,7	31,5	18,0	16,0	102,0	15,0	30/15		
	16	2 A 30-M 16	16,7	31,5	19,0	17,0	104,0	17,0	30/15		
	20	2 A 30-M 20	16,7	31,5	22,0	20,0	110,0	21,0	30/15		
185	12	2 A 37-M 12	19,2	35,5	16,0	14,0	108,0	13,2	30/15	TN 120 SE*	
	14	2 A 37-M 14	19,2	35,5	18,0	16,0	112,0	15,0	30/15		
	16	2 A 37-M 16	19,2	35,5	19,0	17,0	114,0	17,0	30/15		
	20	2 A 37-M 20	19,2	35,5	22,0	20,0	120,0	21,0	30/15		
240	12	2 A 48-M 12	21,1	39,0	16,0	14,0	109,0	13,2	20/5	TN 120 SE*	
	14	2 A 48-M 14	21,1	39,0	18,0	16,0	113,0	15,0	20/5		
	16	2 A 48-M 16	21,1	39,0	19,0	17,0	115,0	17,0	20/5		
	20	2 A 48-M 20	21,1	39,0	22,0	20,0	121,0	21,0	25/5		
300	12	2 A 60-M 12	23,7	44,0	20,0	14,0	129,5	13,2	20/5	TN 120 SE*	
	14	2 A 60-M 14	23,7	44,0	22,0	16,0	133,5	15,0	20/5		
	16	2 A 60-M 16	23,7	44,0	22,0	19,0	136,5	17,0	20/5		
	20	2 A 60-M 20	23,7	44,0	24,0	23,0	142,5	21,0	20/5		
400	12	2 A 80-M 12	27,0	51,0	22,0	19,0	140,0	13,2	15/5	TN 120 SE*	
	14	2 A 80-M 14	27,0	51,0	22,0	19,0	140,0	15,0	10/5		
	16	2 A 80-M 16	27,0	51,0	22,0	19,0	140,0	17,0	10/5		
	20	2 A 80-M 20	27,0	51,0	24,0	23,0	146,0	21,0	15/5		
500	16	2 A 100-M 16	30,3	56,5	22,0	19,0	147,0	17,0	10/1	TN 120 SE*	
	20	2 A 100-M 20	30,3	56,5	24,0	23,0	153,0	21,0	10/1		
630	16	2 A 120-M 16	33,4	61,5	22,0	19,0	159,0	17,0	20/1	TN 120 SE*	
	20	2 A 120-M 20	33,4	61,5	24,0	23,0	165,0	21,0	20/1		
800	20	2 A 160-M 20	38,0	72,0	24,0	23,0	187,0	21,0	12/1	TN 120 SE*	
1000	20	2 A 200-M 20	44,0	80,0	24,0	23,0	202,0	21,0	6/1	TN 120 SE*	

\*See page 109

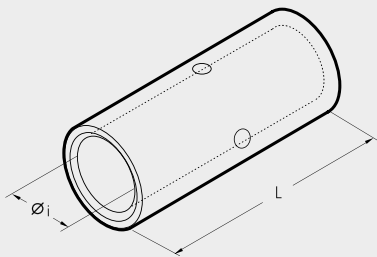
# THROUGH CONNECTORS



File no. E125401



File no. E125401



Conductor Size sqmm		Ref.	Dimensions mm		Quantity Box/Bag	Mechanical Tools	Hydraulic Tools
low stranded	Flexible		Øi	L			
0,25÷1,5	0,25÷1,5	L 03-M	1,8	15	6.000/100	HN 1	B 15D
1,5÷2,5	1,5÷2,5	L 06-M	2,4	15	4.000/100		
4÷6	4÷6	L 1-M	3,6	22	2.000/100	HN 5	B 35-45D
10	10	L 2-M	4,6	25	1.000/100		
16	16	L 3-M	5,8	27	1.000/100	HN A25	B 35-50D
25	25	L 5-M	7,0	29	500/100		
35	25÷35	L 7-M	8,9	33	400/100	TN 70 SE	HT 45-E
50	35÷50	L 10-M	10,0	37	200/50		
70	50÷70	L 14-M	11,3	39	200/50	TN 120 SE*	B 500E B 55
95	70÷95	L 19-M	13,5	43	100/25		
120	95÷120	L 24-M	15,2	47	100/25	B 35-45D	HT 51 RH 50 B 500E B 55
150	120÷150	L 30-M	16,7	58	50/25		
185	150÷185	L 37-M	19,2	64	50/25	B 35-50D	HT 81-U RHU 81
240	185÷240	L 48-M	21,1	75	30/15		
300	240÷300	L 60-M	23,7	90	20/10	HT 120 and tools and heads with 130 kN crimping force	ECWH3D
400	300÷400	L 80-M	27,0	94	20/5		
500	400÷500	L 100-M	30,3	98	12/1	RHU 520	
630	500÷630	L 120-M*	33,4	105	12/1		
800	600	L 160-M*	38,0	112	9/1		
1000	800	L 200-M*	44,0	120	6/1		

\*See page 109

\*Not UL approved

## L-M

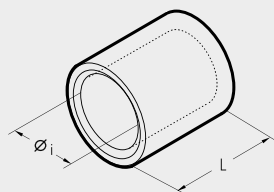


L-M range of connectors are designed for jointing low voltage conductors. Made of electrolytic Copper tube having the same dimension as A-M series lugs: L-M connectors are annealed and electrolytically Tin plated.

They feature an internal taper at both ends to ease the introduction of the conductor and a central stop to ensure correct positioning.

Details of the appropriate crimping tools and dies are shown on pages 176 to 177.

# PARALLEL CONNECTORS



Total Conductor Size sqmm		Ref.	Dimensions mm		Quantity Box/Bag	Mechanical Tools	Hydraulic Tools
low stranded	Flexible		Øi	L			
0,25÷1,5	0,25÷1,5	L 03-P	1,8	6,0	10.000/100	HN 1	B 15D
1,5÷2,5	1,5÷2,5	L 06-P	2,4	6,0	5.000/100		
4÷6	4÷6	L 1-P	3,6	9,0	3.000/100	HN 5	B 35-45D
10	10	L 2-P	4,6	10,5	3.000/100		
16	16	L 3-P	5,8	11,5	2.000/100	HN A25	B 35-50D
25	25	L 5-P	7,0	13,0	1.500/100		
35	25÷35	L 7-P	8,9	14,0	500/100	TN 70 SE	HT 45-E
50	35÷50	L 10-P	10,0	16,0	500/100		
70	50÷70	L 14-P	11,3	18,0	500/100	TN 120 SE*	B 500E B 55
95	70÷95	L 19-P	13,5	19,0	300/50		
120	95÷120	L 24-P	15,2	22,0	200/50	B 35-45D	HT 51 RH 50 B 500E B 55
150	120÷150	L 30-P	16,7	26,5	100/50		
185	150÷185	L 37-P	19,2	26,5	100/50	B 35-50D	HT 81-U RHU 81
240	185÷240	L 48-P	21,1	34,0	60/15		
300	240÷300	L 60-P	23,7	43,0	50/25	HT 120 and tools and heads with 130 kN crimping force	ECWH3D

\*See page 109

## L-P



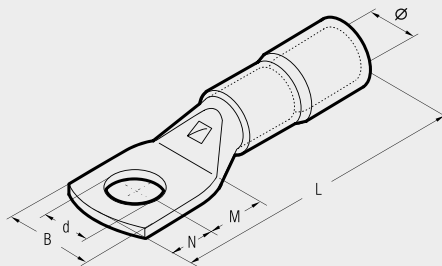
Made of electrolytic Copper tube, having the same dimensions as A-M series lugs, L-P connectors are annealed and electrolytically Tin plated.

They feature an internal taper to ease the introduction of the conductor.

Details of the appropriate crimping tools and dies are shown on pages 176 to 177.

# POLYAMIDE PA6.6 INSULATED COPPER TUBE LUGS

## ANE-M



ANE-M series lugs are manufactured from electrolytic Copper tube annealed and Tin plated.

The interior of the PA6.6 insulated sleeve is funnel shaped so as to ensure complete and easy introduction of the conductor strands.

It also eliminates the need to insulate the terminal using either tape or heat shrinkable tubing.

Furthermore the PA6.6 sleeve avoids the possibility of conductor breakage at the barrel entrance.

The operating temperature range is  $- 20$  to  $+ 115^{\circ}\text{C}$  (Surge  $+ 130^{\circ}\text{C}$ ).

In order to achieve the best electrical and mechanical performance it is suggested that they are crimped using dies and tools specifically developed for this purpose by Cembre.

Details of the appropriate crimping tools and dies are shown on pages 178 to 179.

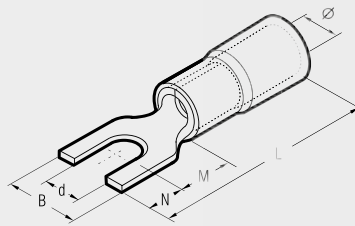
Cond. Size Flexible sqmm	Ø Stud mm	Ref.	Dimensions mm						Quantity Box/Bag	Mechanical Tools	Hydraulic Tools	
			Ø	B	M	N	L	d				
10	4	ANE 2-M 4	8,0	10,0	5,0	4,0	34,1	4,3	500/100	HMN3	B 15D	
	5	ANE 2-M 5	8,0	10,0	6,5	6,0	37,6	5,3	500/100			
	6	ANE 2-M 6	8,0	11,0	7,0	6,0	38,1	6,4	500/100			
	8	ANE 2-M 8	8,0	15,0	9,0	8,0	42,1	8,4	500/100			
	10	ANE 2-M 10	8,0	18,0	11,0	10,0	46,1	10,5	500/100			
	12	ANE 2-M 12	8,0	19,0	14,0	12,0	51,1	13,2	500/100			
16	4	ANE 3-M 4	9,2	11,5	5,0	4,0	38,6	4,3	500/100	HMN4	B 15D	
	5	ANE 3-M 5	9,2	11,5	6,5	6,0	42,1	5,3	500/100			
	6	ANE 3-M 6	9,2	11,5	7,0	6,0	42,6	6,4	500/100			
	8	ANE 3-M 8	9,2	15,0	9,0	8,0	46,6	8,4	500/100			
	10	ANE 3-M 10	9,2	18,0	11,0	10,0	50,6	10,5	400/100			
	12	ANE 3-M 12	9,2	20,0	14,0	12,0	55,6	13,2	300/100			
25	4	ANE 5-M 4	11,1	14,0	5,0	4,0	41,0	4,3	300/100	TMN 70	B 35-50D	B 55
	5	ANE 5-M 5	11,1	14,0	6,5	6,0	44,5	5,3	300/100			
	6	ANE 5-M 6	11,1	14,0	7,0	6,0	45,0	6,4	300/100			
	8	ANE 5-M 8	11,1	15,0	9,0	8,0	49,0	8,4	300/100			
	10	ANE 5-M 10	11,1	18,0	11,0	10,0	53,0	10,5	300/100			
	12	ANE 5-M 12	11,1	21,0	14,0	12,0	58,0	13,2	250/50			
35	6	ANE 7-M 6	13,6	17,0	7,0	6,0	50,0	6,4	200/50	TMN 120	HT 51	RH 50
	8	ANE 7-M 8	13,6	17,0	9,0	8,0	54,0	8,4	200/50			
	10	ANE 7-M 10	13,6	19,0	11,0	10,0	58,0	10,5	200/50			
	12	ANE 7-M 12	13,6	21,0	14,0	12,0	63,0	13,2	200/50			
	6	ANE 10-M 6	13,8	19,0	8,0	7,0	53,0	6,4	200/50			
	8	ANE 10-M 8	13,8	19,0	9,0	8,0	55,0	8,4	150/50			
50	10	ANE 10-M 10	13,8	20,0	11,5	9,5	59,0	10,5	150/50	TMN 120	HT 120 and tools and heads with 130 kN crimping force	ECW-H3D
	12	ANE 10-M 12	13,8	21,0	12,0	12,0	62,0	13,2	150/50			
	6	ANE 14-M 6	15,8	21,0	8,0	7,0	61,0	6,4	100/25			
	8	ANE 14-M 8	15,8	21,0	9,0	8,0	63,0	8,0	100/25			
	10	ANE 14-M 10	15,8	21,0	11,0	10,0	67,0	10,5	100/25			
	12	ANE 14-M 12	15,8	22,0	14,0	12,0	72,0	13,2	100/25			
70	14	ANE 14-M 14	15,8	25,0	16,0	14,0	76,0	15,0	100/25	TMN 120	HT 120 and tools and heads with 130 kN crimping force	ECW-H3D
	8	ANE 19-M 8	18,0	25,0	9,0	8,0	73,0	8,4	50/25			
	10	ANE 19-M 10	18,0	25,0	11,0	10,0	77,0	10,5	50/25			
	12	ANE 19-M 12	18,0	25,0	14,0	12,0	82,0	13,2	50/25			
	14	ANE 19-M 14	18,0	25,0	16,0	14,0	86,0	15,0	50/25			
	16	ANE 19-M 16	18,0	27,0	18,0	16,0	80,0	17,0	50/25			
120	10	ANE 24-M 10	20,0	28,5	11,0	10,0	77,7	10,5	50/25	TMN 120	HT 120 and tools and heads with 130 kN crimping force	ECW-H3D
	12	ANE 24-M 12	20,0	28,5	14,0	12,0	86,5	13,2	50/25			
	14	ANE 24-M 14	20,0	28,5	16,0	14,0	88,5	15,0	50/25			
	16	ANE 24-M 16	20,0	28,5	18,0	16,0	90,5	17,0	50/25			
	12	ANE 30-M 12	23,0	31,5	16,0	14,0	101,0	13,2	30/15			
	14	ANE 30-M 14	23,0	31,5	18,0	16,0	105,0	15,0	30/15			
150	16	ANE 30-M 16	23,0	31,5	19,0	17,0	107,0	17,0	30/15	TMN 120	HT 120 and tools and heads with 130 kN crimping force	ECW-H3D
	20	ANE 30-M 20	23,0	31,5	22,0	20,0	113,0	21,0	30/15			



# POLYAMIDE PA6.6 INSULATED FORK TERMINALS



File no. E125401



## ANE-U



Conductor Size Flexible sqmm	Ø Stud mm	Ref.	Dimensions mm						Quantity Box/Bag	Mechanical Tools				Hydraulic Tools					
			Ø	B	M	N	L	d		HNN 3	HNN 4	TNN70	TNN 120	B 15D	B 35-50D	HT 51 RH 50	B 50OE B55	HT 120 and tools and heads with 130 kN crimping force	ECW-H3D
10	4	ANE 2-U 4	8,0	9,8	7,5	7,0	35,1	4,3	500/100										
	5	ANE 2-U 5	8,0	11,5	7,5	7,0	35,1	5,3	500/100										
16	4	ANE 3-U 4	9,2	10,0	10,0	8,0	41,1	4,3	500/100										
	5	ANE 3-U 5	9,2	11,5	10,0	8,0	41,1	5,3	500/100										

The operating temperature range is - 20 to + 115°C (Surge + 130°C).

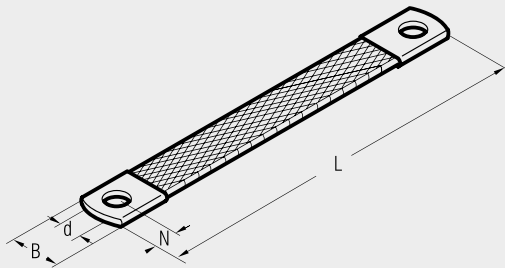
In order to achieve the best electrical and mechanical performance it is suggested that they are crimped using dies and tools specifically developed for this purpose by Cembre.

Details of the appropriate crimping tools and dies are shown on pages 178 to 179.

ANE-U series terminals are made from electrolytic Copper, rolled, Tin plated and brazed.

The interior of the PA6.6 insulated sleeve is funnel shaped so as to ensure complete and easy introduction of the conductor strands.

# FLEXIBLE BRAIDS



## FL



Size sqmm	Ø Stud mm	Ref.	Dimensions mm				Quantity
			B	N	L	d	
10	8	FL 10-150	17	10	150	8,5	50
	8	FL 10-200	17	10	200	8,5	50
	8	FL 10-250	17	10	250	8,5	50
	8	FL 16-150	17	10	150	8,5	50
	8	FL 16-200	17	10	200	8,5	50
16	8	FL 16-250	17	10	250	8,5	50
	8	FL 16-320	17	10	320	8,5	50
	8	FL 16-350	17	10	350	8,5	50
	8	FL 16-420	17	10	420	8,5	25
	8	FL 16-570	17	10	570	8,5	25
	8	FL 16-660	17	10	660	8,5	25
25	8	FL 25-150	21	10	150	8,5	50
	8	FL 25-200	21	10	200	8,5	50
	8	FL 25-250	21	10	250	8,5	50
	8	FL 25-300	21	10	300	8,5	50

Flexible braids are manufactured from electrolytic Copper wire.

Braids of different conductor sizes or lengths are available on request. Standard finish - bright Copper.

Flexible braids can be supplied Tin plated, in this case add the suffix "ST" to reference.

E.g.:  
- FL 10-150 (Bright Copper)  
- FL 10-150-ST (Tin plated)

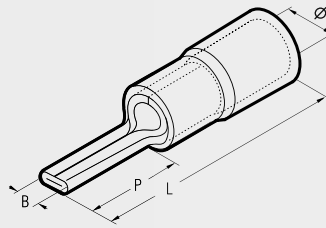
# ANE-P



## POLYAMIDE PA6.6 INSULATED PIN TERMINALS



File no. E125401



ANE-P series terminals are made from electrolytic Copper, rolled, Tin plated and brazed. The interior of the PA6.6 insulated sleeve is funnel shaped so as to ensure complete and easy introduction of the conductor strands.

The operating temperature range is - 20 to + 115°C (Surge + 130°C).

In order to achieve the best electrical and mechanical performance it is suggested that they are crimped using dies and tools specifically developed for this purpose by Cembre.

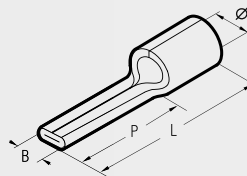
Conductor Size Flexible sqmm	Ref.	Dimensions mm				Quantity Box/Bag	Mechanical Tools				Hydraulic Tools				
		Ø	B	P	L		HNN 3	HNN 4	TNW 70	TNW 120	B 15D	B 35-50D	HT 51, PH 50 B 50DE B 55	HT 120 and tools and heads with 130 kN crimping force	ECW-H3D
10	<b>ANE 2-P 12</b>	8,0	4,3	14,5	35,1	500/100									
16	<b>ANE 3-P 14</b>	9,2	5,5	18,0	41,1	500/100									
25	<b>ANE 5-P 16</b>	11,1	7,0	20,3	45,0	300/100									
35	<b>ANE 7-P 20</b>	13,6	8,0	24,5	55,0	200/50									

Details of the appropriate crimping tools and dies are shown on pages 178 to 179.

# A-P



## UNINSULATED PIN CONNECTORS



A-P series pin connectors are designed to terminate conductors into contact blocks.

They are manufactured from Copper strip, rolled, brazed and Tin plated.

Details of the appropriate crimping tools and dies are shown on pages 176 to 177.

Cond. Size sqmm	Ref.	Dimensions mm				Quantity Box/Bag	Mechanical Tools				Hydraulic Tools									
		low stranded	flexible*	Ø1	B		P	L	HN 1	HN 5	HN-A25	TN 70 SE	TN 120 SE	B 15D	B 35-45D	HT 45-E	HT 45	HT 51, PH 50 B 50DE B 55	HT 120 and tools and heads with 130 kN crimping force	ECW-H3D
10	10	<b>A 2-P 12</b>		4,8	4,3	14,5	23,5	1.000/100												
16	16	<b>A 3-P 14</b>		5,9	5,5	18,0	28,0	1.500/100												
25	25	<b>A 5-P 16</b>		7,0	7,0	20,3	32,0	1.000/100												
35	25÷35	<b>A 7-P 20</b>		8,9	8,0	24,5	39,0	500/100												
50	35÷50	<b>A 10-P 25</b>		10,0	9,5	26,0	45,0	250/50												
70	50÷70	<b>A 14-P 30</b>		11,5	11,0	31,0	55,0	200/50												



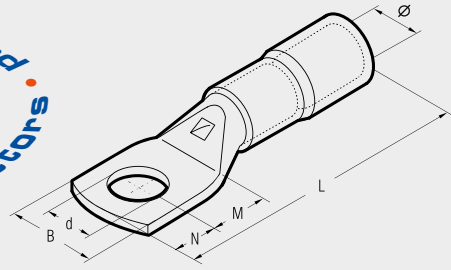
# POLYAMIDE PA6.6 INSULATED COPPER TUBE LUGS



for extra flexible Copper conductors

## ANE-M

for fine stranded  
**SPECIAL**  
flexible conductors



Conductor Size Extra Flexible sqmm	Ø Stud mm	Ref.	Dimensions mm						Quantity Box/Bag	Mechanical Tools	Hydraulic Tools			
			Ø	B	M	N	L	d						
35	6	ANE 9-M 6/15	13,6	15,0	8,0	7,0	54,0	6,4	200/50	TMM 70	B 35-500			
	8	ANE 9-M 8	13,6	17,0	9,0	8,0	56,0	8,4	200/50					
	10	ANE 9-M 10	13,6	18,5	11,0	10,0	60,0	10,5	150/50					
	12	ANE 9-M 12	13,6	21,0	14,0	12,0	65,0	13,2	150/50					
50	6	ANE 12-M 6/15	15,7	15,0	8,0	7,0	59,5	6,4	100/25			TMM 120	B 55 B 500E B 500	
	8	ANE 12-M 8	15,7	19,8	9,0	8,0	61,5	8,4	100/25					
	10	ANE 12-M 10	15,7	19,8	11,0	10,0	65,5	10,5	100/25					
	10	ANE 12-M 10/19	15,7	19,0	11,0	10,0	65,5	10,5	100/25					
70	12	ANE 12-M 12	15,7	22,0	14,0	12,0	70,5	13,2	100/25					HT 51 RH 50 HT 120 and heads with 130 kN crimping force ECW-H3D
	6	ANE 17-M 6	17,9	23,0	8,0	7,0	63,8	6,4	100/25					
	8	ANE 17-M 8	17,9	23,0	9,0	8,0	65,8	8,4	100/25					
	10	ANE 17-M 10	17,9	23,0	11,0	10,0	69,8	10,5	50/25					
	10	ANE 17-M 10/19	17,9	19,0	11,0	10,0	69,8	10,5	100/25					
	12	ANE 17-M 12	17,9	23,0	14,0	12,0	74,8	13,2	50/25					
95	14	ANE 17-M 14	17,9	25,0	15,5	12,0	76,3	15,0	50/25	HT 51 RH 50 HT 120 and heads with 130 kN crimping force ECW-H3D				
	16	ANE 17-M 16	17,9	27,0	16,5	13,5	78,8	17,0	50/25					
	8	ANE 20-M 8	20,0	27,0	9,0	8,0	70,6	8,4	50/25					
	10	ANE 20-M 10	20,0	27,0	11,0	10,0	74,6	10,5	50/25					
120	12	ANE 20-M 12	20,0	27,0	14,0	12,0	79,6	13,2	50/25		HT 51 RH 50 HT 120 and heads with 130 kN crimping force ECW-H3D			
	14	ANE 20-M 14	20,0	27,0	15,5	12,0	81,1	15,0	50/25					
	16	ANE 20-M 16	20,0	27,0	16,5	13,5	83,6	17,0	50/25					
	10	ANE 29-M 10	22,4	30,0	11,0	10,0	81,5	10,5	50/25					
150	12	ANE 29-M 12	22,4	30,0	14,0	12,0	86,5	13,2	50/25			HT 51 RH 50 HT 120 and heads with 130 kN crimping force ECW-H3D		
	14	ANE 29-M 14	22,4	30,0	15,5	12,0	88,5	15,0	50/25					
	16	ANE 29-M 16	22,4	30,0	16,5	13,5	90,5	17,0	50/25					
	20	ANE 29-M 20	22,4	30,0	22,0	20,0	102,5	21,0	50/25					
150	12	ANE 35-M 12	25,0	34,2	16,0	14,0	95,0	13,2	30/15	HT 51 RH 50 HT 120 and heads with 130 kN crimping force ECW-H3D				
	14	ANE 35-M 14	25,0	34,2	18,0	16,0	99,0	15,0	30/15					
	16	ANE 35-M 16	25,0	34,2	19,0	17,0	101,0	17,0	30/15					
	20	ANE 35-M 20	25,0	34,2	22,0	20,0	107,0	21,0	30/15					

These lugs are particularly recommended for use with extra flexible conductors on for instance, welding machines.

ANE-M series lugs are manufactured from electrolytic Copper tube annealed and Tin plated.

The interior of the PA6.6 insulated sleeve is funnel shaped so as to ensure complete and easy introduction of the conductor strands.

It also eliminates the need to insulate the terminal using either tape or heat shrinkable tubing.

Furthermore the PA6.6 sleeve avoids the possibility of conductor breakage at the barrel entrance.

The operating temperature range is - 20 to + 115°C (Surge + 130°C).

In order to achieve the best electrical and mechanical performance it is suggested that they are crimped using dies and tools specifically developed for this purpose by Cembre.

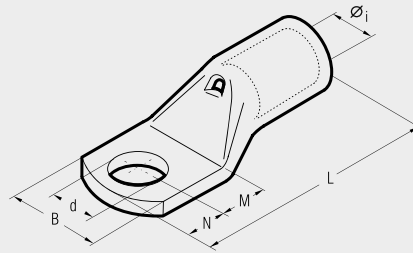
Details of the appropriate crimping tools and dies are shown on pages 178 to 179.

# A-M



## COPPER TUBE CRIMPING LUGS

for extra flexible Copper conductors



for fine stranded  
**SPECIAL**  
flexible conductors

These lugs are particularly recommended for use with extra flexible conductors on for instance, welding machines.

A-M series lugs are designed to suit panel applications.

The dimensions of the tube are designed to obtain the most efficient electrical conductivity and mechanical strength to resist vibration and pull out.

Cembre lugs are annealed to guarantee optimum ductility and electrolytically Tin plated to avoid oxidation.

The presence of an inspection hole facilitates full insertion of the conductor.

Details of the appropriate crimping tools and dies are shown on pages 176 to 177.

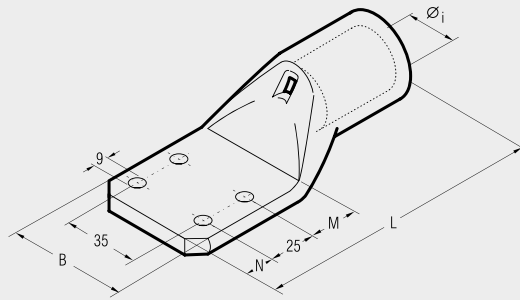
Conductor Size Extra Flexible sqmm	Ø Stud mm	Ref.	Dimensions mm						Quantity Box/Bag	Mechanical Tools	Hydraulic Tools			
			Øi	B	M	N	L	d						
35	6	A 9-M 6/15	9,3	15,0	8,0	7,0	38,5	6,4	400/100	TN 70 SE				
	8	A 9-M 8	9,3	17,0	9,0	8,0	40,5	8,4	400/100					
	10	A 9-M 10	9,3	18,5	11,0	10,0	44,5	10,5	400/100					
	12	A 9-M 12	9,3	21,0	14,0	12,0	49,5	13,2	300/50					
50	6	A 12-M 6/15	11,0	15,0	8,0	7,0	40,5	6,4	200/50			TN 120 SE	B 35-45D B 35-50D HT 45-E	
	8	A 12-M 8	11,0	19,3	9,0	8,0	42,5	8,4	200/50					
	10	A 12-M 10	11,0	19,3	11,0	10,0	46,5	10,5	200/50					
	10	A 12-M 10/19	11,0	19,0	11,0	10,0	46,5	10,5	200/50					
70	12	A 12-M 12	11,0	22,0	14,0	12,0	51,5	13,2	200/50					B 55 HT 51 RH 50 B 500E B 55 HT 81-J RHU 81 HT 120 and tools and heads with 130 kN crimping force ECW-H3D RHU 520
	6	A 17-M 6	13,0	23,0	8,0	7,0	45,0	6,4	200/50					
	8	A 17-M 8	13,0	23,0	9,0	8,0	47,0	8,4	150/50					
	10	A 17-M 10	13,0	23,0	11,0	10,0	51,0	10,5	150/50					
95	10	A 17-M 10/19	13,0	19,0	11,0	10,0	51,0	10,5	200/50	B 55 HT 51 RH 50 B 500E B 55 HT 81-J RHU 81 HT 120 and tools and heads with 130 kN crimping force ECW-H3D RHU 520				
	12	A 17-M 12	13,0	23,0	14,0	12,0	56,0	13,2	150/50					
	14	A 17-M 14	13,0	25,0	15,5	12,0	57,5	15,0	150/25					
	16	A 17-M 16	13,0	27,0	16,5	13,5	60,0	17,0	150/25					
120	8	A 20-M 8	15,0	27,0	9,0	8,0	50,0	8,4	100/25		B 55 HT 51 RH 50 B 500E B 55 HT 81-J RHU 81 HT 120 and tools and heads with 130 kN crimping force ECW-H3D RHU 520			
	10	A 20-M 10	15,0	27,0	11,0	10,0	54,0	10,5	100/25					
	12	A 20-M 12	15,0	27,0	14,0	12,0	59,0	13,2	100/25					
	14	A 20-M 14	15,0	27,0	15,5	12,0	60,5	15,0	100/25					
	16	A 20-M 16	15,0	27,0	16,5	13,5	63,0	17,0	100/25					
	16	A 29-M 16	16,5	30,0	16,5	13,5	66,5	17,0	100/25					
150	8	A 29-M 8	16,5	30,0	9,0	8,0	53,5	8,4	100/25			B 55 HT 51 RH 50 B 500E B 55 HT 81-J RHU 81 HT 120 and tools and heads with 130 kN crimping force ECW-H3D RHU 520		
	10	A 29-M 10	16,5	30,0	11,0	10,0	57,5	10,5	100/25					
	12	A 29-M 12	16,5	30,0	14,0	12,0	62,5	13,2	100/25					
	14	A 29-M 14	16,5	30,0	15,5	12,0	64,0	15,0	100/25					
185	16	A 29-M 16	16,5	30,0	16,5	13,5	66,5	17,0	100/25	B 55 HT 51 RH 50 B 500E B 55 HT 81-J RHU 81 HT 120 and tools and heads with 130 kN crimping force ECW-H3D RHU 520				
	20	A 29-M 20	16,5	30,0	22,0	20,0	78,5	21,0	75/25					
	10	A 35-M 10	19,2	34,2	13,0	11,0	65,5	10,5	50/25					
	12	A 35-M 12	19,2	34,2	16,0	14,0	71,5	13,2	50/25					
185	14	A 35-M 14	19,2	34,2	18,0	16,0	75,5	15,0	50/25		B 55 HT 51 RH 50 B 500E B 55 HT 81-J RHU 81 HT 120 and tools and heads with 130 kN crimping force ECW-H3D RHU 520			
	16	A 35-M 16	19,2	34,2	19,0	17,0	77,5	17,0	50/25					
	20	A 35-M 20	19,2	34,2	22,0	20,0	83,5	21,0	50/25					
	10	A 40-M 10	21,0	37,5	13,0	11,0	73,0	10,5	30/15					
185	12	A 40-M 12	21,0	37,5	16,0	14,0	79,0	13,2	30/15			B 55 HT 51 RH 50 B 500E B 55 HT 81-J RHU 81 HT 120 and tools and heads with 130 kN crimping force ECW-H3D RHU 520		
	14	A 40-M 14	21,0	37,5	18,0	16,0	83,0	15,0	30/15					
	16	A 40-M 16	21,0	37,5	19,0	17,0	85,0	17,0	30/15					
	20	A 40-M 20	21,0	37,5	22,0	20,0	91,0	21,0	30/15					



Isolated covers made of PVC for subsequent isolation of the uninsulated connectors, see page 33.



## COPPER TUBE LUGS 4-ESI FIXING



## A-4ESI

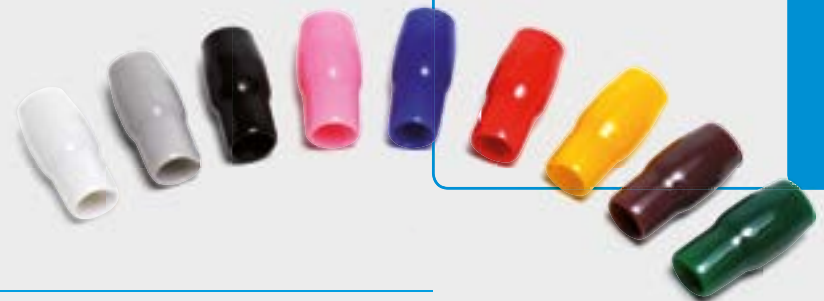
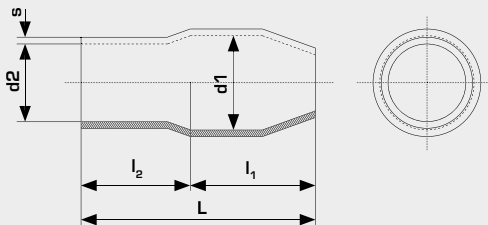


Conductor Size sqmm	Ref.	Dimensions mm					Quantity Box/Bag	Hydraulic Tools		
		Øi	B	M	N	L		HT 51 RH 50 B 500E B 55	HT 81JU RHU 81	HT 120 and tools and heads with 130 kN crimping force
185	A 37-4ESI	19,2	61	20	15	124	20/10	ECW-H3D RHU 520		
240	A 48-4ESI	21,1	61	20	15	128	20/10			
300	A 60-4ESI	23,7	61	20	15	133	20/10			
400	A 80-4ESI	27,0	61	20	15	134	15/5			
500	A 100-4ESI	30,3	61	20	15	139	10/5			
630	A 120-4ESI	33,4	61	20	15	144	10/5			
800	A 160-4ESI	38,0	61	20	15	158	8/4			

A-4ESI series lugs are made from high purity electrolytic Copper tube, annealed and Tin plated. The four hole stud fixing in accordance with E.A. specifications ensures compatibility with most transformer fixing arrangements. Details of the appropriate crimping tools and dies are shown on pages 176 to 177.

## INSULATED COVERS

For uninsulated connectors



## ES

Ref.	Connectors A-M*	d1 Ø	d2 Ø	l <sub>1</sub> ±1	l <sub>2</sub> ±1	L ± 2	s ± 0.2	Quantity	Minimum Order Qty
ES03-..	A03	3.3	3.1	7.0	8.0	15.0	0.6	100	3.000
ES06-..	A06	4.5	3.7	8.0	8.0	16.0	0.7	100	
ES1-..	A1	5.7	4.1	9.0	9.0	18.0	0.8	100	
ES2-..	A2	7.2	6.2	11.0	10.0	21.0	1.0	100	1.000
ES3-..	A3	10.0	8.0	15.0	13.0	28.0	1.1	100	
ES5-..	A5	12.0	9.5	15.0	14.0	29.0	1.2	100	
ES10-..	A7, A9, A10	14.0	11.8	17.0	17.0	34.0	1.4	100	500
ES14-..	A12, A14	17.0	13.9	22.0	20.0	42.0	1.5	100	
ES19-..	A17, A19	19.0	16.0	25.0	21.0	46.0	1.5	50	
ES24-..	A20, A24	22.0	18.0	31.0	24.0	55.0	1.7	50	200
ES30-..	A29, A30	24.0	20.0	32.0	28.0	60.0	1.8	50	
ES37-..	A35, A37	26.0	22.0	34.0	31.0	65.0	1.8	50	
ES40-..	A40, A48**	32.2	24.0	38.0	31.0	69.0	2.0	50	100
ES48-..	A48**	36.5	27.2	42.0	33.0	75.0	2.0	50	
ES80-..	A60, A80	36.7	30.0	42.0	33.0	75.0	2.0	25	

Dimensions are in mm

Add the suffix corresponding to the selected colour to the reference:

-BU blue, -GY grey, -BR brown, -BK black, -WH white, -RE red, -GN green, -YE yellow, -PK pink

\* See A-M type copper tube lugs on pages 22-23, 32

\*\* Depending on the diameter of the insulated cable

Insulated covers in PVC for general use with Cembre A-M copper tube lugs characterised by environmental tolerance, flexibility, not inflammability & stable performance. Widely used for the insulation and protection of connections and electrical terminations.

### General features:

- Material: PVC
- Self extinguishing (UL94): VO
- Working temperature: 85 °C
- Colours: red, yellow, blue, green, black, grey, white, brown, pink.



## COPPER TUBE CRIMPING LUGS ACCORDING TO DIN 46235



for Copper conductors

# DR

Conductor Size sqmm	Ø Stud mm	Ref.	Code	Dimensions mm					Quantity Box/Bag	Hydraulic Tools	
				Øi	d	L	B	a			
300	12	DR300-12*	32	24,5	13,0	104,0	47,0	50,0	10/5	HT 120 and tools and heads with 130 kN crimping force	ECW-H3D RHU 520
	16	DR300-16	32	24,5	17,0	100,0	48,0	50,0	10/5		
	20	DR300-20	32	24,5	21,0	100,0	47,0	50,0	10/5		
400	12	DR400-12*	38	27,5	13,0	117,0	55,0	70,0	5/5		ECW-H3D RHU 520
	16	DR400-16	38	27,5	17,0	117,0	55,0	70,0	5/5		
	20	DR400-20	38	27,5	21,0	117,0	55,0	70,0	5/5		
500	12	DR500-12*	42	31,0	13,0	130,0	60,0	70,0	5/5		ECW-H3D RHU 520
	16	DR500-16*	42	31,0	17,0	130,0	60,0	70,0	5/5		
	20	DR500-20	42	31,0	21,0	130,0	60,0	70,0	5/5		
625	20	DR625-20	44	34,5	21,0	135,0	63,0	80,0	5/5		

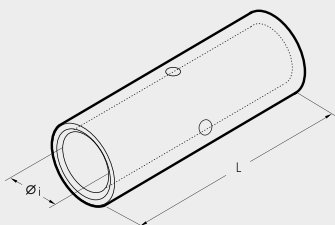
\* Non-standard; dimensions of the tube according to DIN 46235

Consult us for special requirements

## CRIMPING THROUGH CONNECTORS ACCORDING TO DIN 46267 T.1



for Copper cables



# DSV



Conductor Size sqmm	Ref.	Code	Dimensions mm		Quantity Box/Bag	Mechanical Tools		Hydraulic Tools	
			Øi	L					
6	DSV 6	5	3,7	30	1.200/100	HNP25	TND 6-70	B 15D	
10	DSV 10	6	4,4	30	1.200/100				
16	DSV 16	8	5,5	50	400/100	TND 10-120	B 35-45D	B 35-50D	HT 45-E
25	DSV 25	10	7,0	50	200/100				
35	DSV 35	12	8,2	50	200/100	HT 51 RH 50 B500E	HT 81-J RHU 81	HT 120 and tools and heads with 130 kN crimping force	ECW-H3D RHU 520
50	DSV 50	14	10,0	56	200/50				
70	DSV 70	16	11,5	56	100/50				
95	DSV 95	18	13,5	70	100/50				
120	DSV 120	20	15,5	70	50/25				
150	DSV 150	22	17,0	80	50/25				
185	DSV 185	25	19,0	85	25/25				
240	DSV 240	28	21,5	90	15/15				
300	DSV 300	32	24,5	100	10/5				
400	DSV 400	38	27,5	150	10/5				
500	DSV 500	42	31,0	160	5/5				
625	DSV 625	44	34,5	160	5/5				

DSV series through connectors are manufactured from electrolytic Copper tube, annealed and surface protected by tin plating. Internal and external dimensions match those of DR series lugs.

Chamfered ends and a central stop provide easy and correct insertion of the conductor.

Details of the appropriate crimping tools and dies are shown on page 185.

Consult us for special requirements

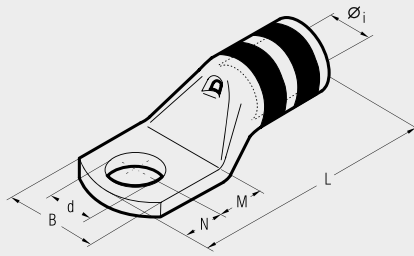


# COLOUR CODED COPPER CRIMPING LUGS

for Copper conductors



File no. E125401



C

Cond. Size sqmm	Conductor AWG		Ref.	Dimensions mm						Colour Code	Quantity Box/Bag	Mechanical Tools	Hydraulic Tools	
	Size	Navy		Ø Stud mm	Øi	B	M	N	L					d
4/0	200	6	C4/0-14	13,5	25,0	8,0	7,0	50,5	6,4	PURPLE	100/25	TN 120 SE B35-50	HT 120 and tools and heads with 130 kN crimping force ECW-H3D RHU 520	
		8	C4/0-516	13,5	25,0	9,0	8,0	52,5	8,4		100/25			
		10	C4/0-38	13,5	25,0	11,0	10,0	56,5	10,5		100/25			
		12	C4/0-12	13,5	25,0	14,0	12,0	61,5	13,2		100/25			
		14	C4/0-916	13,5	25,0	16,0	14,0	65,5	15,0		100/25			
		16	C4/0-58	13,5	27,0	18,0	16,0	69,5	17,0		50/25			
		20	C4/0-34	13,5	29,5	22,0	20,0	77,5	21,0		50/25			
120	250 MCM	6	C250-14	15,2	28,5	8,0	7,0	52,0	6,4	YELLOW	100/25			
		8	C250-516	15,2	28,5	9,0	8,0	54,0	8,4		100/25			
		10	C250-38	15,2	28,5	11,0	10,0	58,0	10,5		100/25			
		12	C250-12	15,2	28,5	14,0	12,0	63,0	13,2		50/25			
		14	C250-916	15,2	28,5	16,0	14,0	67,0	15,0		50/25			
		16	C250-58	15,2	28,5	18,0	16,0	71,0	17,0		50/25			
		20	C250-34	15,2	30,0	22,0	20,0	79,0	21,0		50/25			
150	300 MCM	8	C300-516	16,7	31,5	13,0	11,0	69,0	8,4	WHITE	40/10			
		10	C300-38	16,7	31,5	13,0	11,0	69,0	10,5		40/10			
		12	C300-12	16,7	31,5	16,0	14,0	75,0	13,2		40/10			
		14	C300-916	16,7	31,5	18,0	16,0	79,0	15,0		40/10			
		16	C300-58	16,7	31,5	19,0	17,0	81,0	17,0		40/10			
		20	C300-34	16,7	31,5	22,0	20,0	87,0	21,0		40/10			
		22	C300-78	16,7	31,5	24,0	23,0	92,0	23,0		40/10			
185	350 MCM	10	C350-38	17,6	33,0	13,0	11,0	70,5	10,5	RED	40/20			
		12	C350-12	17,6	33,0	16,0	14,0	76,5	13,2		40/20			
		14	C350-916	17,6	33,0	18,0	16,0	80,5	15,0		40/20			
		16	C350-58	17,6	33,0	19,0	17,0	82,5	17,0		40/20			
		20	C350-34	17,6	33,0	22,0	20,0	88,5	21,0		40/20			
		22	C350-78	17,6	37,0	24,0	23,0	93,5	23,0		30/15			
		400	400 MCM	10	C400-38	19,2	35,5	13,0	11,0		76,0			10,5
12	C400-12			19,2	35,5	16,0	14,0	82,0	13,2	40/20				
14	C400-916			19,2	35,5	18,0	16,0	86,0	15,0	40/20				
16	C400-58			19,2	35,5	19,0	17,0	88,0	17,0	40/20				
20	C400-34			19,2	35,5	22,0	20,0	94,0	21,0	40/20				
22	C400-78			19,2	35,5	24,0	23,0	99,0	23,0	40/20				
240	500 MCM			10	C500-38	21,1	39,0	13,0	11,0	82,0	10,5	BROWN	30/15	
		12	C500-12	21,1	39,0	16,0	14,0	88,0	13,2	30/15				
		14	C500-916	21,1	39,0	18,0	16,0	92,0	15,0	30/15				
		16	C500-58	21,1	39,0	19,0	17,0	94,0	17,0	30/15				
		20	C500-34	21,1	39,0	22,0	20,0	100,0	21,0	20/10				
		22	C500-78	21,1	39,0	24,0	23,0	105,0	23,0	20/10				
		300	600 MCM	12	C600-12	23,7	44,0	20,0	14,0	99,0	13,2		GREEN	20/10
14	C600-916			23,7	44,0	22,0	16,0	103,0	15,0	20/10				
16	C600-58			23,7	44,0	22,0	19,0	106,0	17,0	20/10				
20	C600-34			23,7	44,0	24,0	23,0	112	21,0	10/5				
22	C600-78			23,7	44,0	24,0	23,0	112,0	23,0	10/5				
750	MCM			12	C750-12	26,0	48,0	22,0	19,0	113,0	13,2	BLACK		10/5
				16	C750-58	26,0	48,0	22,0	19,0	113,0	17,0			10/5
		20	C750-34	26,0	48,0	24,0	23,0	119,0	21,0	10/5				
		22	C750-78	26,0	48,0	24,0	23,0	119,0	23,0	10/5				

# CL

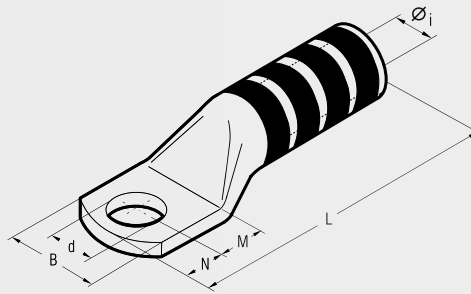


## COLOUR CODED COPPER CRIMPING LUGS

one hole long barrel for Copper conductors



File no. E125401



CL series lugs are manufactured from electrolytic Copper tube for use in heavy duty applications.

The dimensions of the tube are designed to obtain the most efficient electrical conductivity and mechanical strength to resist vibration and pull out.

Cembre lugs are annealed to guarantee optimum ductility which is an absolute necessity for connectors which will have to withstand the severe deformation arising when compressed and any bending of the palm during installation.

In applications subject to vibration, terminals have to perform a reliable connection, the annealing process plays a vital role in avoiding cracking or breaks between the barrel and palm.

The long barrel provides better mechanical pull-out strength.

Lugs are electrolytically tin-plated to avoid oxidation.

The tongue is clearly marked with wire size and die index for Cembre tools.

**UL listed for US and Canada per UL486A up to 35 KV.**

CL series lugs are an important part of Cembre crimping systems for power carrying conductors. Details of the appropriate crimping tools and dies are shown on page 184.

Cembre technicians are available to provide technical advice as required.

Please consult Cembre for products not listed.

Cond. Size sqmm	Conductor AWG		Ø Stud mm	Ref.	Dimensions mm						Colour Code	Quantity Box/Bag	Mechanical Tools	Hydraulic Tools
	Size	Navy			Øi	B	M	N	L	d				
10	8	23	5	CL8-10	4,6	10,0	6,5	6,0	37,5	5,3	RED	400/50	TN 120 SE	B15
			6	CL8-14	4,6	11,0	7,0	6,0	38,0	6,4		400/50		
			10	CL8-38	4,6	18,0	11,0	10,0	46,0	10,5		400/50		
16	6	20	5	CL6-10	5,8	11,5	6,5	6,0	40,0	5,3	BLUE	400/50	TN 120 SE	B15
			6	CL6-14	5,8	11,5	7,0	6,0	40,5	6,4		400/50		
			12	CL6-12	5,8	20,0	14,0	12,0	53,5	13,2		400/50		
25	4	40	5	CL4-10	6,2	12,5	6,5	6,0	47,0	5,3	GREY	400/50	TN 70 SE	B15
			6	CL4-14	6,2	12,5	7,0	6,0	47,5	6,4		400/50		
			10	CL4-38	6,2	18,0	11,0	10,0	55,5	10,5		400/50		
			12	CL4-12	6,2	20,0	14,0	12,0	60,5	13,2		400/50		
35	2	60	6	CL3-14	7,0	14,0	7,0	6,0	47,5	6,4	WHITE	200/100	TN 120 SE	B15
			8	CL3-516	7,0	15,0	9,0	8,0	51,5	8,4		200/100		
			10	CL3-38	7,0	18,0	11,0	10,0	55,5	10,5		200/100		
			12	CL3-12	7,0	21,0	14,0	12,0	60,5	13,2		200/100		
50	1	75	5	CL2-10	7,6	17,0	6,5	6,0	46,0	5,3	BROWN	200/50	TN 120 SE	B15
			8	CL2-14	7,6	17,0	7,0	6,0	46,5	6,4		200/50		
			8	CL2-516	7,6	17,0	9,0	8,0	50,5	8,4		200/50		
			12	CL2-12	7,6	21,0	14,0	12,0	59,5	13,2		200/50		
70	2/0	125	5	CL1-10	8,9	17,0	6,5	6,0	48,0	5,3	GREEN	200/50	TN 120 SE	B15
			8	CL1-516	8,9	17,0	9,0	8,0	52,5	8,4		200/50		
			12	CL1-12	8,9	21,0	14,0	12,0	61,5	13,2		200/50		
			5	CL1/0-10	10,0	19,0	8,0	7,0	53,5	5,3		100/50		
95	3/0	150	8	CL1/0-516	10,0	19,0	9,0	8,0	55,5	8,4	PINK	100/50	TN 120 SE	B15
			10	CL1/0-38	10,0	20,0	11,0	10,0	59,5	10,5		100/50		
			10	CL1/0-12	10,0	21,0	14,0	12,0	64,5	13,2		100/50		
			12	CL2/0-38	11,3	21,0	11,0	10,0	67,5	10,5		100/50		
120	250 MCM	250	12	CL2/0-12	11,3	22,0	14,0	12,0	72,5	13,2	BLACK	100/50	TN 120 SE	B15
			12	CL3/0-12	12,4	24,0	14,0	12,0	71,5	13,2		100/50		
			10	CL4/0-38	13,5	25,0	11,0	10,0	73,5	10,5		60/30		
150	300 MCM	300	12	CL4/0-12	13,5	25,0	14,0	12,0	78,5	13,2	PURPLE	60/30	TN 120 SE	B15
			12	CL4/0-12	13,5	25,0	14,0	12,0	78,5	13,2		60/30		
185	350 MCM	350	12	CL250-12	15,2	28,5	14,0	12,0	84,0	13,2	YELLOW	50/25	TN 120 SE	B15
			12	CL400-12	19,2	35,5	16,0	14,0	107,0	13,2		20/10		
240	500 MCM	400	16	CL400-58	19,2	35,5	19,0	17,0	113,0	17,0	BLUE	20/10	TN 120 SE	B15
			12	CL500-12	21,1	39,0	16,0	14,0	108,0	13,2		20/10		
			16	CL500-58	21,1	39,0	19,0	17,0	114,0	17,0		20/10		
			16	CL500-58	21,1	39,0	19,0	17,0	114,0	17,0		20/10		
300	600 MCM	600	12	CL600-12	23,7	44,0	20,0	14,0	128,5	13,2	BROWN	10/5	TN 120 SE	B15
			16	CL600-58	23,7	44,0	22,0	19,0	135,5	17,0		10/5		
			12	CL750-12	26,0	48,0	22,0	19,0	140,5	13,2		10/5		
			16	CL750-58	26,0	48,0	22,0	19,0	140,5	17,0		10/5		

Also available with inspection hole.

In case of order, add suffix IH to the part number.

E.g.: CL250IH-12



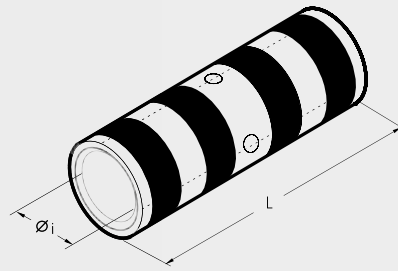


# BSCL



## COLOUR CODED SPLICES

long barrel



File no. E125401

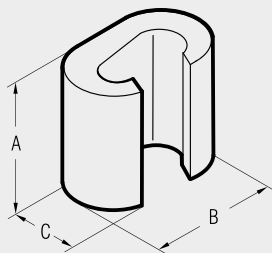
BSCL range of connectors are designed for jointing low voltage conductors in heavy duty applications. Made of electrolytic Copper tube having the same dimension as C and CL series lugs, BSCL connectors are annealed and electrolytically Tin plated. They feature an internal taper at both ends to ease the introduction of the conductor and a central stop to ensure correct positioning. **UL listed for US and Canada per UL486A up to 35 KV.**

Appropriate crimping tools and dies are shown in details on page 184.

Conductor Size sqmm	Conductor Size AWG	Ref.	Dimensions mm		Colour Code	Quantity Box/Bag	Mechanical Tools		Hydraulic Tools	
			$\varnothing i$	L						
10	8	BSCL8	4,6	50,5	RED	600/150	HV1			
16	6	BSCL6	5,8	50,5	BLUE	400/100	HNS		B15	
25	4	BSCL4	6,2	60,5	GREY	200/100				
	3	BSCL3	7,0	60,5	WHITE	200/50		TN 70 SE		
35	2	BSCL2	7,6	60,5	BROWN	200/50				
	1	BSCL1	8,9	65,5	GREEN	200/50		TN 120 SE		
50	1/0	BSCL1/0	10,0	73,0	PINK	200/50			B3550	
70	2/0	BSCL2/0	11,3	79,0	BLACK	100/50			HT 51 RH 50 B500E	
95	3/0	BSCL3/0	12,4	79,0	ORANGE	80/40			HT 120 and tools and heads with 130 kN crimping force	
	4/0	BSCL4/0	13,5	85,5	PURPLE	50/25			ECW/H3D	
120	250 MCM	BSCL250	15,2	85,5	YELLOW	50/25			RHU 520	
150	300 MCM	BSCL300	16,7	104,5	WHITE	40/20				
185	350 MCM	BSCL350	17,6	104,5	RED	40/20				
	400 MCM	BSCL400	19,2	111,0	BLUE	20/10				
240	500 MCM	BSCL500	21,1	117,0	BROWN	20/10				
300	600 MCM	BSCL600	23,7	139,5	GREEN	20/10				
	750 MCM	BSCL750	26,0	149,0	BLACK	10/10				



# SLEEVE CONNECTORS



# C-C



## Tin plated version

Conductor Size sqmm		Ref.	Dimensions mm			Quantity Box/Bag	Mechanical Tools	Hydraulic Tools									
Run	Tap		A	B	C			B 35-45D	B 35-50D	HT 45-E	B 55	B 500E	RHU 81				
6÷2,5	6÷1,5	C 6-C 6 ST	9,0	9,8	6,4	1.000/100	HP4-C10	B 35-45D	B 35-50D	HT 45-E	B 55	B 500E	RHU 81	HT 51 RH 50 B 500E RHU 81	HT 81-U	HT 120 and tools and heads with 130 kN crimping force	ECWH3D
10	10÷1,5	C 10-C 10 ST	12,0	12,6	8,4	500/100											
16	16÷1,5	C 16-C 16 ST	17,0	19,4	12,0	500/100											
25÷16	10÷1,5	C 25-C 10 ST	17,0	19,8	13,0	400/50											
25	25÷16	C 25-C 25 ST	17,0	21,4	13,0	300/50											
40÷35	16÷1,5	C 35-C 16 ST	21,0	24,6	15,4	200/25											
40÷35	40÷25	C 35-C35 ST	21,0	26,6	15,6	200/25											
50	25÷10																
70÷63	25÷1,5	C 70-C 25 N ST	21,0	26,4	17,5	200/25											
50	25÷4	C 50-C 25 ST	25,0	32,9	21,0	100/25											
50	50÷35	C 50-C 50 ST	26,0	33,0	21,0	100/25											
70÷50	40÷4	C 70-C 35 ST	28,0	33,0	21,0	100/25											
70÷50	70÷35	C 70-C 70 ST	28,0	34,0	21,0	100/25											
100÷95	40÷4	C 95-C 35 ST	29,0	40,6	26,0	50/25											
100÷95	70÷40	C 95-C 70 ST	29,0	41,0	26,0	50/25											
100÷95	100÷63	C 95-C 95 ST	29,0	41,0	26,0	50/25											
125÷110	125÷25	C 120-C 120 ST	30,0	45,0	28,0	50/25											
160÷150	125÷25	C 150-C 120 ST	31,0	45,0	28,0	50/25											
150	150÷63	C 150-C 150 ST	30,0	45,0	28,0	50/25											
185	100÷16	C 185-C 95 ST	31,0	45,0	28,0	50/25											
185÷120	185÷120	C 185-C 185 ST	22,6	68,0	34,0	30/15											
240÷150	120÷95	C 240-C 120 ST	22,6	68,0	34,0	30/15											

“C” connectors are manufactured from high purity Copper profiles and are suitable for a variety of uses either to create an earthing network or tapping off from overhead distribution lines. Each connector is marked as follows:

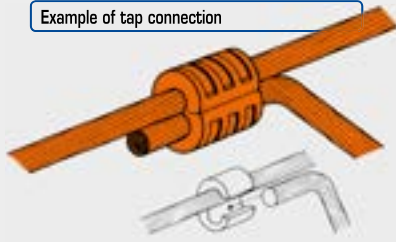
- Cembre trade mark
- Reference number
- Conductor size-Run
- Conductor size-Tap
- Number of crimps
- Die reference.

Details of the appropriate crimping tools and dies are shown on page 180.

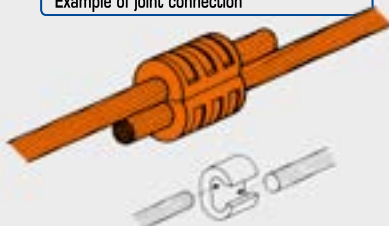
## bright surface version

Conductor Size sqmm		Ref.	Dimensions mm			Quantity Box/Bag	Mechanical Tools	Hydraulic Tools									
Run	Tap		A	B	C			B 35-45D	B 35-50D	HT 45-E	B 55	B 500E	RHU 81				
6÷2,5	6÷1,5	C 6-C 6	9,0	9,8	6,4	1.000/100	HP4-C10	B 35-45D	B 35-50D	HT 45-E	B 55	B 500E	RHU 81	HT 51 RH 50 B 500E RHU 81	HT 81-U	HT 120 and tools and heads with 130 kN crimping force	ECWH3D
10	10÷1,5	C 10-C 10	12,0	12,6	8,4	500/100											
16	16÷1,5	C 16-C 16	17,0	19,4	12,0	500/100											
25÷16	10÷1,5	C 25-C 10	17,0	19,8	13,0	400/50											
25	25÷16	C 25-C 25	17,0	21,4	13,0	300/50											
40÷35	16÷1,5	C 35-C 16	21,0	24,6	15,4	200/25											
40÷35	40÷25	C 35-C35	21,0	26,6	15,6	200/25											
50	25÷10																
70÷63	25÷1,5	C 70-C 25 N	21,0	26,4	17,5	200/25											
50	25÷4	C 50-C 25	25,0	32,9	21,0	100/25											
50	50÷35	C 50-C 50	26,0	33,0	21,0	100/25											
70÷50	40÷4	C 70-C 35	28,0	33,0	21,0	100/25											
70÷50	70÷35	C 70-C 70	28,0	34,0	21,0	100/25											
100÷95	40÷4	C 95-C 35	29,0	40,6	26,0	50/25											
100÷95	70÷40	C 95-C 70	29,0	41,0	26,0	50/25											
100÷95	100÷63	C 95-C 95	29,0	41,0	26,0	50/25											
125÷110	125÷25	C 120-C 120	30,0	45,0	28,0	50/25											
160÷150	125÷25	C 150-C 120	31,0	45,0	28,0	50/25											
150	150÷63	C 150-C 150	30,0	45,0	28,0	50/25											
185	100÷16	C 185-C 95	31,0	45,0	28,0	50/25											
185÷120	185÷120	C 185-C 185	22,6	68,0	34,0	30/15											
240÷150	120÷95	C 240-C 120	22,6	68,0	34,0	30/15											

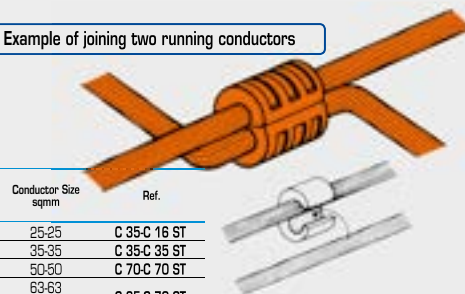
Example of tap connection



Example of joint connection

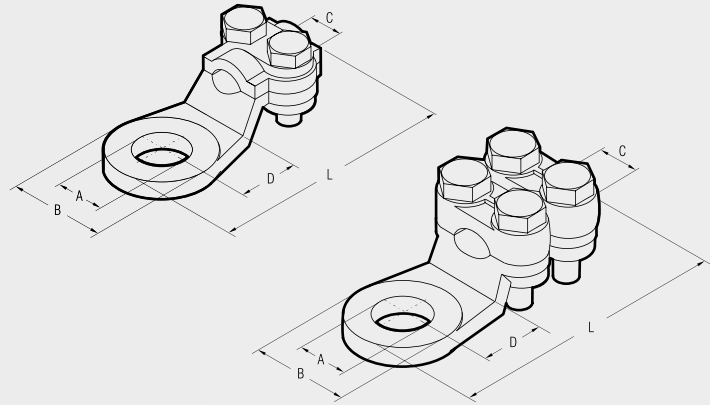


Example of joining two running conductors



Conductor Size sqmm	Ref.
25-25	C 35-C 16 ST
35-35	C 35-C 35 ST
50-50	C 70-C 70 ST
63-63	C 95-C 70 ST
70-70	C 95-C 70 ST
95-95	C 150-C 120 ST
120-120	C 150-C 120 ST
125-125	C 150-C 150
120-120	C 150-C 150
125-125	C 185-C 95 ST

# MECHANICAL FIXING LUGS



Material:  
Brass CB754S EN 1982  
Nickel plated.  
Zinc plated Steel bolts.

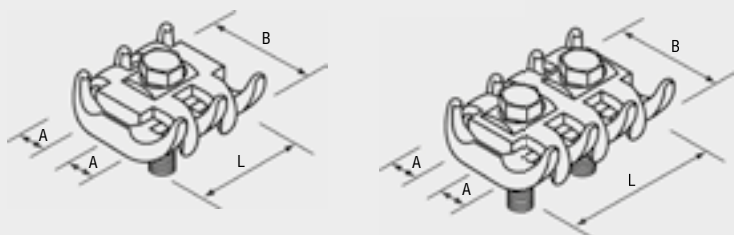
## 2 bolt fixing lugs

Conductor Size sqmm	Ref.	A bolt	Dimensions mm				Quantity
			B	C	D	L	
16	2155	M8	18,0	4,5	12,5	39	100
16	2171	M10	18,0	4,5	12,5	39	100
25	2156	M8	19,5	6,0	13,0	43	100
25	2172	M10	19,5	6,0	13,0	43	100
35	2157	M12	23,0	7,0	15,0	49	50
35	2173	M14	23,0	7,0	15,0	49	50
50	2174	M14	25,0	8,0	17,0	56	50

## 4 bolt fixing lugs

Conductor Size sqmm	Ref.	A bolt	Dimensions mm				Quantity
			B	C	D	L	
50	2158	M12	23,5	8	16,0	57	50
75	2160	M12	28,0	10	20,0	65	25
75	2176	M16	28,0	10	20,0	65	25
100	2161	M12	31,0	13	17,0	66	25
125	2162	M15	33,0	14	18,0	71	25
150	2163	M14	34,0	16	19,5	75	25
175	2164	M15	36,0	16	21,0	78	25

# CABLE CLAMPS



## Single bolt fixing

Conductor Size sqmm	Ref.	Ø A for cable mm	Dimensions mm		Quantity
			B	L	
6÷16	2323	3÷ 5	24	20	50
16÷50	2326	5÷ 8	30	25	50
35÷70	2329	7÷12	40	30	25

Material:  
Brass CB754S EN 1982  
Zinc plated Steel bolts.  
Zinc plated Steel nut.

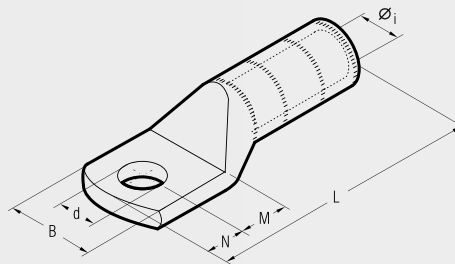
## 2 bolt fixing

Conductor Size sqmm	Ref.	Ø A for cable mm	Dimensions mm		Quantity
			B	L	
6÷16	2333	3÷ 5	27	32	50
16÷50	2336	5÷ 8	32	40	50
35÷70	2339	7÷12	40	44	25
50÷95	2342	8÷14	48	48	10
70÷150	2344	12÷16	51	53	10
150÷300	2346*	16÷22	66	66	5

\* Stainless Steel bolts

# HIGH VOLTAGE COPPER TERMINALS

## CA-M 2A-M



Series CA-M and 2A-M terminals are designed for high voltage applications up to 33 kV.

They are manufactured from high purity Copper tube, annealed and Tin plated.

The extended barrel enhances both electrical and mechanical performance. The absence of an inspection hole prevents moisture entry into the crimped joint and makes these terminals suitable for outdoor applications.

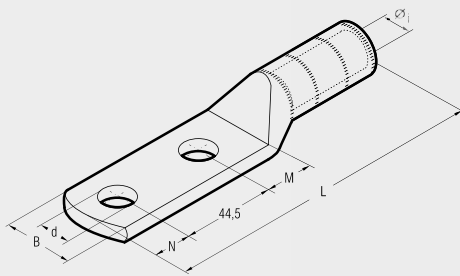
Details of the appropriate crimping tools and dies are shown on page 180.

Conductor Size (sqmm) & Format	Ø Stud mm	Ref.	Dimensions mm						Quantity Box/Bag	Hydraulic Tools				
			Øi	B	M	N	L	d						
25 R/BR/BS*	8	CA 25-M 8	6,8	14,0	9	8	65,0	8,4	300/50	BS5500	HT 51 RH 50 B 500E B 55	HT 81-U RHU 81	HT 120 and tools and heads with 130 kN crimping force	EDW-H3D RHU 520
	10	CA 25-M 10	6,8	18,0	13	11	72,0	10,5	200/50					
	12	CA 25-M 12	6,8	21,0	16	14	78,0	13,2	200/50					
30 RC/S ÷ 40 S	12	CA 40 S-M 12	8,2	21,0	16	14	79,0	13,2	150/50					
	16	CA 40 S-M 16	8,2	26,0	19	17	85,0	17,0	100/50					
35 BR/BS*	10	CA 35-M 10	8,25	21,0	13	11	73,0	10,5	150/50					
	12	CA 35-M 12	8,25	21,0	16	14	79,0	13,2	150/50					
	16	CA 35-M 16	8,25	26,0	19	17	85,0	17,0	150/50					
50 RC	12	CA 50 R-M 12	8,7	20,5	16	14	79,0	13,2	150/50					
	16	CA 50 S-M 16	9,5	21,0	16	14	79,0	13,2	150/50					
50 S	16	CA 50 S-M 16	9,5	26,0	19	17	85,0	17,0	100/50					
	10	CA 50-M 10	9,5	21,0	13	11	73,0	10,5	150/50					
50 BR/BS*	12	CA 50-M 12	9,5	21,0	16	14	79,0	13,2	150/50					
	14	CA 50-M 14	9,5	25,0	18	16	83,0	15,0	100/50					
	16	CA 50-M 16	9,5	26,0	19	17	85,0	17,0	100/50					
63 S ÷ 70 S	12	CA 70 S-M 12	11,0	28,0	16	14	81,2	13,2	50/25					
	16	CA 70 S-M 16	11,0	30,0	19	17	87,2	17,0	50/25					
70 BR/BS*	10	CA 70 S-M 10	11,0	26,0	13	11	75,2	10,5	50/25					
	12	CA 70 S-M 12	11,0	28,0	16	14	81,2	13,2	50/25					
	14	CA 70 S-M 14	11,0	28,0	18	16	85,2	15,0	50/25					
80 S ÷ 95 RC	16	CA 70 S-M 16	11,0	30,0	19	17	87,2	17,0	50/25					
	12	CA 95 R-M 12	12,0	28,0	16	14	91,0	13,2	50/25					
95 S ÷ 100 S	14	CA 95 R-M 14	12,0	29,0	18	16	95,0	15,0	50/25					
	12	CA 95 S-M 12	13,5	28,0	16	14	91,0	13,2	50/25					
95 BR/BS*	14	CA 95 S-M 14	13,5	29,0	18	16	94,5	15,0	50/25					
	16	CA 95 S-M 16	13,5	30,0	20	17	97,0	17,0	50/25					
	10	CA 95-M 10	13,5	28,0	13	11	85,0	10,5	50/25					
120 RC/S ÷ 150 RC	12	CA 95-M 12	13,5	28,0	16	14	91,0	13,2	50/25					
	16	CA 95-M 16	13,5	30,0	20	17	97,0	17,0	50/25					
	12	CA 150 R-M 12	15,0	31,0	16	14	97,0	13,2	30/15					
120 BR/BS*	14	CA 150 R-M 14	15,0	31,0	18	16	101,0	15,0	30/15					
	12	CA 120-M 12	15,0	31,0	16	14	97,0	13,2	30/15					
150 S ÷ 160 RC	16	CA 120-M 16	15,0	31,0	19	17	103,0	17,0	30/15					
	12	CA 150 S-M 12	16,5	32,0	16	14	97,0	13,2	30/15					
	14	CA 150 S-M 14	16,5	32,0	18	16	101,0	15,0	30/15					
150 BR/BS*	12	CA 150-M 12	16,5	32,0	16	14	97,0	13,2	30/15					
	16	CA 150-M 16	16,5	32,0	19	17	103,0	17,0	30/15					
160 S ÷ 200 RC	12	CA 150 S-M 12	16,5	32,0	16	14	97,0	13,2	30/15					
	14	CA 200 R-M 14	17,0	32,5	18	16	101,0	15,0	30/15					
185 BR/BS*	12	CA 185-M 12	18,0	33,5	16	14	97,0	13,2	30/15					
	16	CA 185-M 16	18,0	33,5	19	17	103,0	17,0	30/15					
200 S ÷ 240 RC	14	CA 240 R-M 14	19,2	43,0	18	16	107,0	15,0	15/5					
240 S ÷ 315 RC	12	CA 315 R-M 12	21,5	43,0	18	16	105,0	15,0	15/5					
	12	CA 240-M 12	20,5	42,0	16	14	103,0	13,2	15/5					
240 BR/BS*	16	CA 240-M 16	20,5	42,0	19	17	109,0	17,0	15/5					
	20	CA 240-M 20	20,5	42,0	22	20	115,0	21,0	15/5					
	12	CA 300-M 12	23,0	43,5	16	14	109,5	13,2	15/5					
300 BR/BS*	16	CA 300-M 16	23,0	43,5	19	17	115,5	17,0	15/5					
	20	CA 300-M 20	23,0	43,5	22	20	121,5	21,0	15/5					
315 S	14	CA 315 S-M 14	23,7	44,0	18	16	105,0	15,0	15/5					
	14	2 A 80-M 14	27,0	51,0	22	19	140,0	15,0	15/5					
400 R	16	2 A 80-M 16	27,0	51,0	22	19	140,0	17,0	15/5					
	20	2 A 80-M 20	27,0	51,0	24	23	146,0	21,0	15/5					
500 R	16	2 A 100-M 16	30,3	56,5	22	19	147,0	17,0	10/1					
	20	2 A 100-M 20	30,3	56,5	24	23	153,0	21,0	10/1					
600 R ÷ 630 R	16	2 A 120-M 16	33,4	61,5	22	19	159,0	17,0	20/1					
	20	2 A 120-M 20	33,4	61,5	24	23	165,0	21,0	20/1					

Conductor Format: R = Round, RC = Round Compact, S = Sector; BR = IEC228 (BS6360) Round, BS\* = IEC228 (BS6360) Sector  
\* = Pre-rounding required, consult Cembre for appropriate die set

# HIGH VOLTAGE TERMINALS

two hole fixing

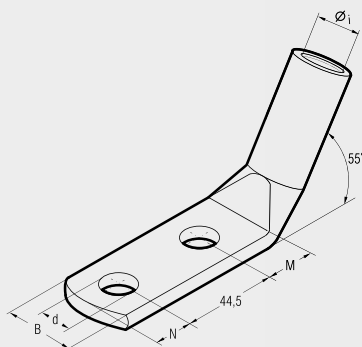


## CA-2M 2A-2M



Conductor Size (sqmm) & Format	Ø Stud mm	Ref.	Dimensions mm					Quantity Box/Bag	Hydraulic Tools	
			Øi	B	M	N	L			d
25 R	8	CA 25-2 M 8	6,8	14,0	10	11	113,5	8,4	200/50	B35-500 B 55 RHU 50 B 500E B 55 RHU 81 RHU 81-U HT 81-J HT 120 and tools and heads with 130 kN crimping force ECW-H3D RHU 520
	12	CA 25-2 M 12	6,8	21,0	16	14	122,5	13,2	150/50	
25 BR/BS*	8	CA 25-2 M 8	6,8	14,0	10	11	113,5	8,4	200/50	
	10	CA 25-2 M 10	6,8	18,0	13	11	116,5	10,5	150/50	
	12	CA 25-2 M 12	6,8	21,0	16	14	122,5	13,2	150/50	
30 RC/S ÷ 40 S	12	CA 40 S-2 M 12	8,2	21,5	16	14	123,5	13,2	100/50	
35 BR/BS*	12	CA 35-2 M 12	8,25	21,5	16	14	123,5	13,2	100/50	
50 RC	12	CA 50 R-2 M 12	8,7	20,5	16	14	123,5	13,2	100/50	
50 S	12	CA 50 S-2 M 12	9,5	21,0	16	14	123,5	13,2	100/50	
50 BR/BS*	12	CA 50-2 M 12	9,5	21,0	16	14	123,5	13,2	100/50	
63 S ÷ 70 S	12	CA 70 S-2 M 12	11,0	27,0	16	14	127,7	13,2	50/25	
70 BR/BS*	12	CA 70 S-2 M 12	11,0	27,0	16	14	127,7	13,2	50/25	
80 S ÷ 95 RC	14	CA 95 R-2 M 14	12,0	28,0	18	16	139,5	15,0	30/15	
95 S ÷ 100 S	14	CA 95 S-2 M 14	13,5	29,0	18	16	139,5	15,0	30/15	
95 BR/BS*	12	CA 95-2 M 12	13,5	28,0	16	14	135,5	13,2	30/15	
120 RC/S ÷ 150 RC	14	CA 150 R-2 M 14	15,0	31,0	18	16	145,5	15,0	30/15	
120 BR/BS*	12	CA 120-2 M 12	15,0	31,0	16	14	141,5	13,2	30/15	
150 S ÷ 160 RC	14	CA 150 S-2 M 14	16,5	32,0	18	16	145,5	15,0	30/15	
150 BR/BS*	12	CA 150-2 M 12	16,5	32,0	16	14	141,5	13,2	30/15	
160 S ÷ 200 RC	14	CA 200 R-2 M 14	17,0	32,5	18	16	145,0	15,0	30/15	
185 BR/BS*	12	CA 185-2 M 12	18,0	32,5	16	14	141,5	13,2	30/15	
200 S ÷ 240 RC	14	CA 240 R-2 M 14	19,2	43,0	18	16	151,5	15,0	15/5	
240 S ÷ 315 RC	14	CA 315 R-2 M 14	21,5	43,0	18	16	149,5	15,0	20/5	
240 BR/BS*	12	CA 240-2 M 12	20,5	43,0	16	14	147,5	13,2	15/5	
300 BR/BS*	12	CA 300-2 M 12	23,0	43,0	16	14	145,5	13,2	20/5	
315 S	14	CA 315 S-2 M 14	23,7	44,0	18	16	149,5	15,0	20/5	
	12	2 A 80-2 M 12	27,0	51,0	20	14	177,5	13,2	15/5	
400 R	14	2 A 80-2 M 14	27,0	51,0	22	16	181,5	15,0	15/5	
	16	2 A 80-2 M 16	27,0	51,0	22	19	184,5	17,0	15/5	
500 R	14	2 A 100-2 M 14	30,3	56,5	22	16	182,5	15,0	10/5	
	16	2 A 100-2 M 16	30,3	56,5	22	19	185,5	17,0	10/5	
600 R ÷ 630 R	14	2 A 120-2 M 14	33,4	61,5	22	16	200,5	15,0	15/5	
	16	2 A 120-2 M 16	33,4	61,5	22	19	202,5	17,0	15/5	

Conductor Format: R = Round, RC = Round Compact, S = Sector, BR = IEC228 (BS6360) Round, BS\* = IEC228 (BS6360) Sector  
\* = Pre-rounding required, consult Cembre for appropriate die set



## 2A-2M/55°



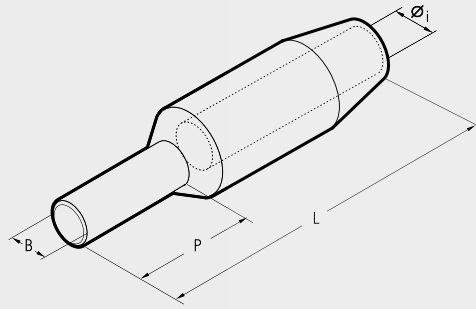
Conductor Size (sqmm) & Format	Ø Stud mm	Ref.	Dimensions mm					Quantity Box/Bag	Hydraulic Tools
			Øi	B	M	N	d		
400 R	14	2 A 80 - 2 M 14/55°	27,0	51,0	22	16	15	10/5	HT 120 and tools and heads with 130 kN crimping force ECW-H3D RHU 520
600 R ÷ 630 R	14	2 A 120 - 2 M 14/55°	33,4	61,5	22	16	15	15/3	

Conductor Format: R = Round

The 2A-2M/55° Copper Tube Terminal Lugs have the same characteristics as the CA-2M and 2A-2M ranges, with the additional feature of the palm bent at 55°.

# HIGH VOLTAGE STALK CONNECTORS

## MT-C



MT-C series connectors are designed for high voltage applications up to 33 kV. They are manufactured from high purity Copper, annealed and Tin plated. The extended barrel enhances both electrical and mechanical performance. The stalk or pin makes these connectors ideal for terminating conductors into contact blocks. Details of the appropriate crimping tools and dies are shown on page 180.

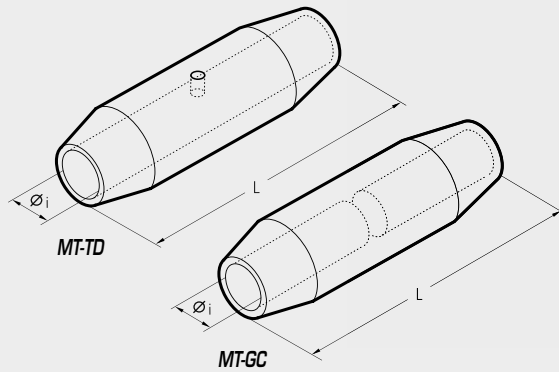
Conductor Size (sqmm) & Format	Ref.	Dimensions mm				Quantity Box/Bag	Hydraulic Tools				
		Øi	B	P	L						
25 R	MT 25-C 8	6,8	8	35	80	90/3	B35-50D				
30 RC/S ÷ 40 S	MT 40 S-C 8	8,2	8	35	80	90/3					
	MT 40 S-C 10	8,2	10	35	80	90/3					
	MT 40 S-C 14-80	8,2	14	80	123	30/3					
35 BR/BS*	MT 35-C 8	8,2	8	35	80	90/3					
	MT 35-C 10	8,2	10	35	80	90/3					
	MT 35-C 14-80	8,2	14	80	123	30/3					
50 RC	MT 50 R-C 8	8,8	8	35	80	90/3					
	MT 50 R-C 10	8,8	10	35	80	90/3					
50 S	MT 50 S-C 8	9,5	8	35	80	90/3					
	MT 50 S-C 10	9,5	10	35	80	90/3					
	MT 50 S-C 14-80	9,5	14	80	123	30/3					
	MT 50-C 8	9,5	8	35	80	90/3					
50 BR/BS*	MT 50-C 10	9,2	10	35	80	90/3					
	MT 50-C 14-80	9,5	14	80	123	90/3					
63 S ÷ 70 S	MT 70 S-C 10	11,2	10	35	90	30/3	HT 51 RH-50 B 500E B 55				
70 BR/BS*	MT 70-C 10	11,2	10	35	90	30/3					
	MT 95 R-C 10	12,0	10	45	110	60/3					
80 S ÷ 95 RC	MT 95 R-C 12	12,0	12	45	110	60/3					
	MT 95 S-C 10	13,5	10	45	110	60/3					
95 S ÷ 100 S	MT 95 S-C 12	13,5	12	45	110	60/3					
	MT 95 S-C 14-80	13,5	14	80	145	60/3					
95 BR/BS*	MT 95-C 10	13,5	10	45	110	60/3					
	MT 95-C 12	13,5	12	45	110	60/3					
	MT 95-C 14-80	13,5	14	80	145	60/3					
120 RC/S ÷ 150 RC	MT 150 R-C 12	15,0	12	45	110	60/3					
	MT 150 R-C 16	15,0	16	45	110	30/3					
120 BR/BS*	MT 120-C 12	15,0	12	45	110	60/3					
	MT 120-C 16	15,0	16	45	110	60/3					
150 S ÷ 160 RC	MT 150 S-C 12	16,5	12	45	110	60/3					
	MT 150 S-C 14-80	16,5	14	80	145	45/3					
	MT 150 S-C 16	16,5	16	45	110	60/3					
150 BR/BS*	MT 150-C 10	16,5	10	45	110	60/3					
	MT 150-C 12	16,5	12	45	110	60/3					
	MT 150-C 14-80	16,5	14	80	145	45/3					
	MT 150-C 16	16,5	16	45	110	60/3					
160 S ÷ 200 RC	MT 200 R-C 10	17,0	10	45	110	30/3					
	MT 200 R-C 16	17,0	16	45	110	30/3					
185 BR/BS*	MT 185-C 10	18,0	10	45	110	30/3					
	MT 185-C 16	18,0	16	45	110	30/3					
200 S ÷ 240 RC	MT 240 R-C 12	19,5	12	50	115	30/3					
	MT 240 R-C 16	19,5	16	50	115	30/3					
240 S ÷ 315 RC	MT 315 R-C 16	21,5	16	50	115	30/3					
	MT 240-C 12	20,5	12	45	110	30/3					
240 BR/BS*	MT 240-C 16	20,5	16	50	115	30/3					
	MT 300-C 16	23,0	16	50	115	30/3					
300 BR/BS*	MT 300-C 16	23,0	16	50	115	30/3					
315 S	MT 315 S-C 16	24,0	16	60	130	30/3					

Conductor Format: R = Round, RC = Round Compact, S = Sector, BR = IEC228 (BS6360) Round, BS\* = IEC228 (BS6360) Sector  
 \* = Pre-rounding required, consult Cembre for appropriate die set



# HIGH VOLTAGE COPPER THROUGH CONNECTORS

## MT-TD MT-GC



Conductor Size (sqmm) & Format	Ref.	Ref.	Dimensions mm		Quantity Box/Bag	Hydraulic Tools			
			Øi	L		B35-50D	B55	B500E	RHU 81
25 R/BR/BS*	MT 25-TD	MT 25-GC	6,8	60	90/3	B35-50D	B55	B500E	RHU 81
30 RC/S ÷ 40 S	MT 40 S-TD	MT 40 S-GC	8,2	60	90/3				
30 BR/BS*	MT 35-TD	MT 35-GC	8,2	60	90/3				
50 RC	MT 50 R-TD	MT 50 R-GC	8,7	60	90/3				
50 S	MT 50 S-TD	MT 50 S-GC	9,5	60	90/3				
50 BR/BS*	MT 50-TD	MT 50-GC	9,5	60	90/3				
63 S ÷ 70 S	MT 70 S-TD	MT 70 S-GC	11,0	70	30/3				
70 BR/BS*	MT 70-TD	MT 70-GC	11,0	70	30/3				
80 S ÷ 95 RC	MT 95 R-TD	MT 95 R-GC	12,0	80	30/3				
95 S ÷ 100 S	MT 95 S-TD	MT 95 S-GC	13,5	80	30/3				
95 BR/BS*	MT 95-TD	MT 95-GC	13,5	80	30/3				
120 RC/S ÷ 150 RC	MT 150 R-TD	MT 150 R-GC	15,0	80	30/3				
120 BR/BS*	MT 120-TD	MT 120-GC	15,0	80	30/3				
150 S ÷ 160 RC	MT 150 S-TD	MT 150 S-GC	16,5	80	30/3				
150 BR/BS*	MT 150-TD	MT 150-GC	16,5	80	30/3				
160 S ÷ 200 RC	MT 200 R-TD	MT 200 R-GC	17,0	100	30/3				
185 BR/BS*	MT 185-TD	MT 185-GC	18,0	100	30/3				
200 S ÷ 240 RC	MT 240 R-TD	MT 240 R-GC	19,2	100	30/3				
240 S ÷ 315 RC	MT 315 R-TD	MT 315 R-GC	21,5	100	30/3				
240 BR/BS*	MT 240-TD	MT 240-GC	20,5	100	30/3				
300 BR/BS*	MT 300-TD	MT 300-GC	23,0	100	30/3				
315 S	MT 315 S-TD	MT 315 S-GC	23,7	100	30/3				
400 BR/BS*	MT 400-TD	MT 400-GC	27,0	120	15/3				
500 R	MT 500-TD		30,3	118	15/3				
600 R ÷ 630 R	MT 630-TD		33,4	130	9/3				

Conductor Format: R = Round, RC = Round Compact, S = Sector, BR = IEC228 (BS6360) Round, BS\* = IEC228 (BS6360) Sector  
\* = Pre-rounding required, consult Cembre for appropriate die set

MT-TD and MT-GC series connectors are designed to join conductors in high voltage applications up to 33 kV.

They are manufactured from high purity Copper, annealed and Tin plated.

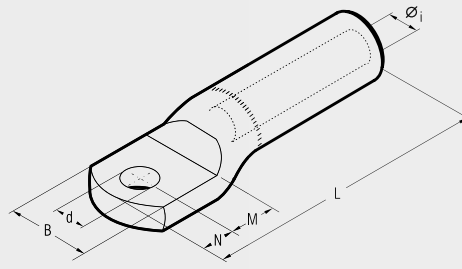
MT-GC series feature a solid stop which forms a barrier between the two conductors being joined, this prevents the migration of oils or greases, which may be present, in one cable contaminating the other cable.

MT-TD connectors are unblocked and are suitable for joining cables of the same type.

Details of the appropriate crimping tools and dies are shown on page 180.

# ALUMINIUM TERMINALS

## AA-M



AA-M series terminals are made from Aluminium of a purity equal to or greater than 99,5%.

They are designed to accept a variety of conductor forms especially low stranded compacted conductors.

Non circular conductors may require pre-rounding prior to introduction to the terminal.

Barrels are capped and filled with grease so as to avoid oxidation of the Aluminium.

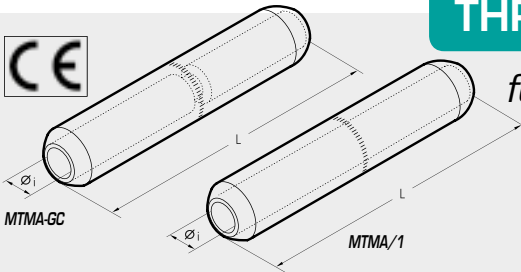
Details of the appropriate crimping tools and dies are shown on page 181.

Conductor Size sqmm	Ø Stud mm	Ref.	Dimensions mm						Quantity Box/Bag	Hydraulic Tools	
			Øi	B	M	N	L	d			
16	8	AA 16-M 8	5,5	21	13	11	77,0	8,4	60/3	HT 131-UC RHU 131-C B 1300-UC	
25	8	AA 25-M 8	6,5	21	13	11	77,0	8,4	60/3		
35	8	AA 35-M 8	8,0	23	13	11	77,5	8,4	60/3		
	10	AA 35-M 10	8,0	23	13	11	77,5	10,5	60/3		
50	12	AA 50-M 12	9,0	26	16	14	91,0	13,2	60/3		
	14	AA 50-M 14	9,0	26	18	16	95,0	15,0	60/3		
70	12	AA 70-M 12	11,0	27	16	14	91,0	13,2	45/3		
	14	AA 70-M 14	11,0	27	18	16	95,0	15,0	45/3		
95	12	AA 95-M 12	12,5	27	16	14	91,0	13,2	45/3		
	14	AA 95-M 14	12,5	27	18	16	95,0	15,0	45/3		
120	12	AA 120-M 12	13,7	35	16	14	115,0	13,2	30/3		
	14	AA 120-M 14	13,7	35	18	16	119,0	15,0	30/3		
150	12	AA 150-M 12	15,5	34	16	14	115,0	13,2	30/3		
	14	AA 150-M 14	15,5	34	18	16	119,0	15,0	30/3		
185	12	AA 185-M 12	17,0	42	20	14	122,0	13,2	18/3		
	14	AA 185-M 14	17,0	42	22	16	126,0	15,0	18/3		
240	12	AA 240-M 12	19,5	44	20	14	122,0	13,2	15/3		
	14	AA 240-M 14	19,5	44	22	16	126,0	15,0	15/3		
300	12	AA 300-34 M 12	22,5	47	22	14	130,0	13,2	15/3	HT120 HT131-C RHC 131	ECW-H3D
	14	AA 300-34 M 14	22,5	47	22	16	132,0	15,0	15/3		
	16	AA 300-34 M 16	22,5	47	22	17	133,0	17,0	15/3		
400	16	AA 300-M 16	23,3	54	19	17	172,0	17,0	12/3	RHU 230-630	
500	16	AA 400-M 16	26,0	56	19	17	172,0	17,0	12/3		
630	16	AA 500-40 M 16	29,1	57	22	19	177,0	17,0	12/3		
630	16	AA 630-M 16	32,5	70	22	19	177,0	17,0	9/3		



## THROUGH CONNECTORS

for Aluminium conductors



## MTMA-GC MTMA/1

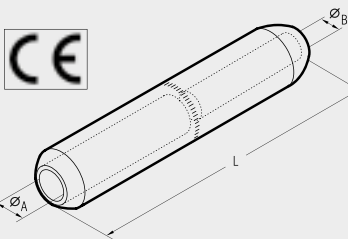


Conductor Size sqmm	Ref.	Ref.	Dimensions mm		Quantity Box/Bag	Hydraulic Tools	
			Øi	L			
10	MTMA 10-GC		4,3	90,5	60/3	HT 131-UC RHU 131-C B 1300-UCE	
16	MTMA 16-GC	MTMA 16/1	5,5	90,5	60/3		
25	MTMA 25-GC	MTMA 25/1	6,5	90,5	60/3		
35	MTMA 35-GC	MTMA 35/1	8,0	90,5	60/3		
	MTMA 35-20-GC		8,0	106,5	30/3		
50	MTMA 50-GC	MTMA 50/1	9,0	106,5	30/3		
70	MTMA 70-GC	MTMA 70/1	11,0	106,5	30/3		
95	MTMA 95-GC		12,5	110,0	30/3		
		MTMA 95/1	12,5	106,5	30/3		
120	MTMA 120-GC	MTMA 120/1	13,7	133,0	30/3		
150	MTMA 150-GC		15,5	135,0	30/3		
		MTMA 150/1	15,5	133,5	30/3		
185	MTMA 185-GC	MTMA 185/1	17,0	143,5	15/3		
240	MTMA 240-GC	MTMA 240/1	19,5	143,5	15/3		
300	MTMAD 300-GC		22,5	144,5	15/3		
		MTMAD 300/1	22,5	135,0	15/3	HT120 HT131-C RHC 131	
	MTMA 300-GC		23,3	218,0	15/3	ECW-H3D RHU 230-630	
400		MTMA 400/1	26,0	218,0	15/3		
500	MTMA 500-GC		29,1	218,5	15/3		
500		MTMA 500-40/1	29,1	218,0	12/3		
630		MTMA 630/1	32,5	218,5	12/3		

MTMA-GC series through connectors are made from Aluminium of a purity equal to or greater than 99,5%. They feature a solid stop which creates a barrier between the two sides of conductors to be joined. Barrels are capped and filled with grease so as to avoid oxidation of the connector. MTMA/1 series through connectors are unblocked and are suitable for joining cables of the same type. Details of the appropriate crimping tools and dies are shown on pages 182-183.

## REDUCER THROUGH CONNECTORS

for Aluminium or Copper conductors



## MTMA-GC



Conductor Size sqmm		Ref.	Dimensions mm			Quantity Box/Bag	Hydraulic Tools	
Side A Al	Side B Al/Cu		ØA	ØB	L			
16	10	MTMA 16-10-GC	5,5	4,3	90,5	60/3	HT 131-UC RHU 131-C B 1300-UCE	
25	10	MTMA 25-10-GC	6,5	4,3	90,5	60/3		
	16	MTMA 25-16-GC	6,5	5,5	90,5	60/3		
50	25	MTMA 50-25-GC	9,0	6,5	106,5	30/3		
	35	MTMA 50-35-GC	9,0	8,0	106,5	30/3		
70	35	MTMA 70-35-GC	11,0	8,0	106,5	30/3		
	50	MTMA 70-50-GC	11,0	9,0	106,5	30/3		
95	50	MTMA 95-50-GC	12,5	9,0	109,4	30/3		
	70	MTMA 95-70-GC	12,5	11,0	106,5	30/3		
120	70	MTMA 120-70-GC	13,7	11,0	133,0	30/3		
	95	MTMA 120-95-GC	13,7	12,5	133,0	30/3		
150	70	MTMA 150-70-GC	15,5	11,0	133,0	30/3		
	95	MTMA 150-95-GC	15,5	12,5	134,4	30/3		
185	120	MTMA 150-120-GC	15,5	13,7	133,0	30/3		
	120	MTMA 185-120-GC	17,0	13,7	143,5	15/3		
240	150	MTMA 185-150-GC	17,0	15,5	143,5	15/3		
	150	MTMA 240-150-GC	19,5	15,5	143,5	15/3		
300	185	MTMA 240-185-GC	19,5	17,0	143,5	15/3		
	95	MTMAD 300-95-GC	22,5	12,5	144,5	15/3		
300	150	MTMAD 300-150-GC	22,5	15,5	144,5	15/3		
	185	MTMAD 300-185-GC	22,5	17,0	144,5	15/3	HT120 HT131-C RHC 131	
	240	MTMAD 300-240-GC	22,5	19,5	144,5	15/3	ECW-H3D RHU 230-630	
400	240	MTMA 400-240-GC	26,0	19,5	218,0	15/3		
	300	MTMA 400-300-GC	26,0	23,3	218,0	15/3		
500	300	MTMA 500-300-GC	29,1	23,3	218,5	12/3		
	400	MTMA 500-400-GC	29,1	26,0	218,5	12/3		

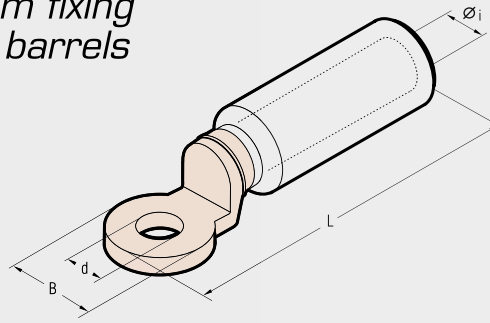
MTMA-GC series reducer through connectors are manufactured to the same specification as MTMA-GC series through connectors. Details of the appropriate crimping tools and dies are shown on pages 182-183.

# CAA-M



## BIMETALLIC CONNECTORS

Copper palm fixing Aluminium barrels



The barrels of series CAA-M connectors are made from Aluminium of a purity equal to or greater than 99,5%. The barrel is friction welded to the palm thus achieving the best possible transition between the Copper palm and Aluminium barrel. Barrels are capped and filled with grease so as to avoid oxidation of the Aluminium.

Details of the appropriate crimping tools and dies are shown on pages 181, 183.

Conductor Size sqmm	Ø Stud mm	Ref.	Dimensions mm				Quantity Box/Bag	Hydraulic Tools		
			Øi	B	L	d				
10	12	CAA 10-M 12	4,3	24	87,0	13,0	90/3	HT 131-UC RHU 131-C B 1300-UCE		
16	12	CAA 16-M 12	5,5	24	87,0	13,0	90/3			
25	12	CAA 25-M 12	6,5	24	87,0	13,0	90/3			
35	12	CAA 35-M 12	8,0	24	87,0	13,0	90/3			
	12	CAA 35-20-M 12	8,0	24	87,0	13,0	60/3			
50	12	CAA 50-M 12	9,0	24	87,0	13,0	60/3			
70	12	CAA 70-M 12	11,0	24	87,0	13,0	60/3			
95	12	CAA 95-M 12	12,5	24	87,0	13,0	60/3			
120	12	CAA 120-M 12	13,7	31	111,0	13,0	30/3			
150	12	CAA 150-M 12	15,5	31	111,0	13,0	30/3			
185	12	CAA 185-M 12	17,0	35	116,0	13,0	24/3			
240	12	CAA 240-M 12	19,5	35	116,0	13,0	18/3			
300	12	CAA 300-34 M 12	22,5	35	120,0	13,0	15/3		HT120 HT131C RHC131	
	16	CAA 300-34 M 16	22,5	35	120,0	17,0	15/3			
	16	CAA 300-M 16	23,3	35	152,5	16,5	12/3	ECW-HSD RHU 230-630		
400	16	CAA 400-M 16	26,0	35	152,5	16,5	12/3			
500	16	CAA 500-M 16 TNBD	29,1	35	152,5	16,5	12/3			
630	8	CAA 630-4 M 8	32,5	60	192,0	4 x 9,0*	9/3			

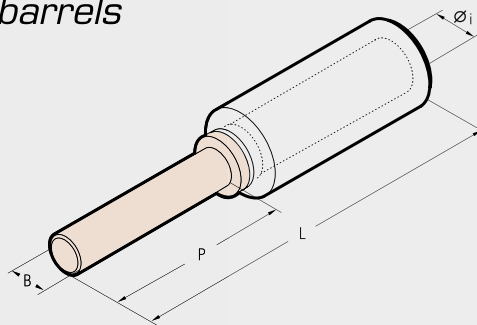
\* 4 holes with 30 mm between axes

# MTA-C



## BIMETALLIC CONNECTORS

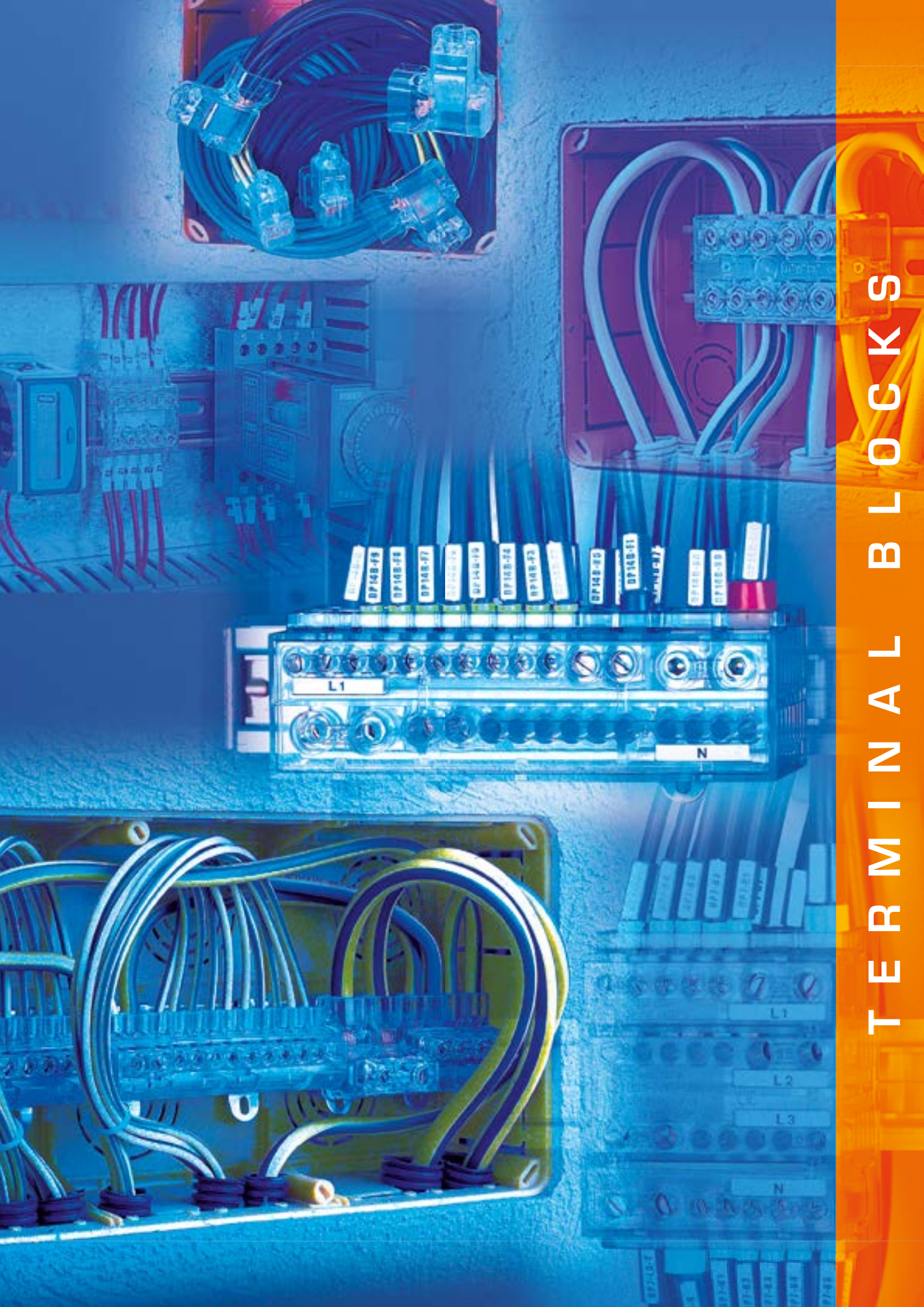
Copper pin Aluminium barrels



The barrels of series MTA-C connectors are made from Aluminium of a purity equal to or greater than 99,5%. The barrel is friction welded to the pin thus achieving the best possible transition between the Copper pin and Aluminium barrel. Barrels are capped and filled with grease so as to avoid oxidation of the Aluminium.

Details of the appropriate crimping tools and dies are shown on pages 181, 183.

Conductor Size sqmm	Ref.	Dimensions mm				Quantity Box/Bag	Hydraulic Tools
		Øi	B	P	L		
16	MTA 16-C	5,5	8	30	82	90/3	HT 131-UC RHU 131-C B 1300-UCE
25	MTA 25-C	6,5	8	30	82	90/3	
35	MTA 35-C	8,0	8	30	82	90/3	
50	MTA 50-C	9,0	12	45	97	60/3	
70	MTA 70-C	11,0	12	45	97	60/3	
95	MTA 95-C	12,5	12	45	97	60/3	
120	MTA 120-C	13,7	14	55	125	30/3	
150	MTA 150-C	15,5	14	55	125	30/3	
185	MTA 185-C	17,0	14	55	125	24/3	
240	MTA 240-C	19,5	14	55	125	24/3	



# TERMINAL BLOCKS

# Z6

## SINGLE POLE TERMINAL BLOCKS

indirect clamping  
nominal section 6 sqmm



The "Z...D" version has been designed for mounting on DIN rails



3, 5, 6 and 10 way, single pole terminal blocks for conductor section 1 to 6 sqmm. Self contained and robust, they are quick and easy to install for both industrial and domestic use. The indirect clamping of the "ZETA più" terminal blocks guarantees a low and stable contact resistance. Indirect clamping eliminates damage to the conductor strands. The easy-entry receptacles also grant a fast and reliable insertion of the cable.

Ref.	No. of Ways	Connecting Capacity sqmm	Nominal Voltage V	Maximum Operating Temperature °C	Insulation Specification	Self Extinguishing Specification	Dimensions mm	Weight g	Quantity
Z6-3	3	(3 way) 1÷6	450	85	IP 20	V-0 (UL 94)	23x23xh27,5	15	30
Z6-3D							23x40xh36,5	18,5	10
Z6-5	5	(5 way) 1÷6	450	85	IP 20	V-0 (UL 94)	35x23xh27,5	23	20
Z6-5D							35x40xh36,5	26,5	10
Z6-6	6	(6 way) 1÷6	450	85	IP 20	V-0 (UL 94)	23x43xh28,5	26	15
Z6-6D							23x53xh33	31	10
Z6-10	10	(10 way) 1÷6	450	85	IP 20	V-0 (UL 94)	35x43xh28,5	41	10
Z6-10D							35x53xh33	46	15

D= Version with clamp for DIN rail

### Technical features:

- Self-extinguishing Polycarbonate body
- Tempered Steel clamps
- Electrolytically Tin plated Copper interconnections

# Z16

## SINGLE POLE TERMINAL BLOCKS

indirect clamping  
nominal section 16 sqmm



3, 4, 5, 8 and 12 way, single pole terminal blocks. Ideal for use as an equipotential bonding connector for both industrial and domestic use.

Ref.	No. of Ways	Connecting Capacity sqmm	Nominal Voltage V	Maximum Operating Temperature °C	Insulation Specification	Self Extinguishing Specification	Dimensions mm	Weight g	Quantity
Z16-3	3	16	450	85	IP 20	V-0 (UL 94)	38x31,3xh38	52	20
Z16-3D							38x50xh44	55,5	15
Z16-4	4	16	450	85	IP 20	V-0 (UL 94)	27x54xh37	50	15
Z16-4D							27x58xh43	54	10
Z16-5N	5	16	450	85	IP 20	V-0 (UL 94)	61x31,5xh38	64,5	10
Z16-5ND							61x50xh44	68	4
Z16-8	8	(2 way) 16 + (6 way) 6	450	85	IP 20	V-0 (UL 94)	35,5x50xh36,5	50	15
Z16-8D							35,5x57xh42	56	10
Z16-12	12	(2 way) 16 + (10 way) 6	450	85	IP 20	V-0 (UL 94)	104,5x32,5xh36,5	115	8
Z16-12D							104,5x50xh42	125	5

D= Version with clamp for DIN rail



## SINGLE POLE TERMINAL BLOCKS

indirect clamping  
nominal section 35 sqmm

# Z35



Z35-3



Z35-4



Z35-6

Ref.	No. of Ways	Connecting Capacity sqmm	Nominal Voltage V	Maximum Operating Temperature °C	Insulation Specification	Self Extinguishing Specification	Dimensions mm	Weight g	Quantity
Z35-3	3	35	450	85	IP 20	V-0 (UL 94)	53x48,5xh42	110	10
Z35-3D							53x50xh48	114	5
Z35-4	4	35	450	85	IP 20	V-0 (UL 94)	37x85xh42	129	5
Z35-4D							37x85xh48	133	5
Z35-6	6	(2 way) 35 + (4 way) 16	450	85	IP 20	V-0 (UL 94)	83x41xh43	130	8
Z35-6D	(2+4)						83x49xh52	140	5

D= Version with clamp for DIN rail

3, 4 and 6 way, single pole terminal blocks. Ideal for use as an equipotential bonding connector for both industrial and domestic use.



## SINGLE POLE TERMINAL BLOCKS

indirect clamping  
for earthing applications ⚡

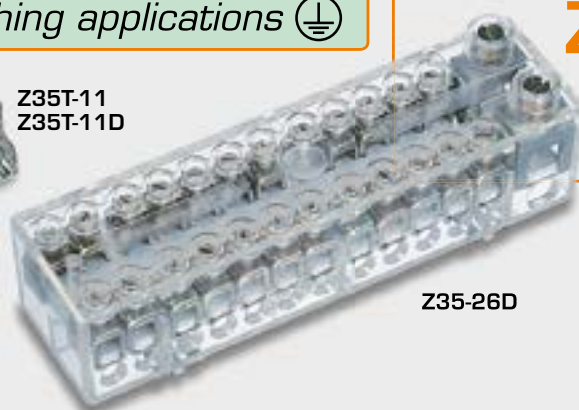
# Z35 Z50



Z50-10D



Z35T-11  
Z35T-11D



Z35-26D














Ref.	No. of Ways	Connecting Capacity sqmm	Maximum Operating Temperature °C	Self Extinguishing Specification	Dimensions mm	Weight g	Quantity
Z35T-11	11	(1 way) 35 + (10 way) 6	85	V-0 (UL 94)	58x43xh42	70	10
Z35T-11D	(1+10)				58x53xh47	75	
Z35-26D	26	(2 way) 35 + (24 way) 10	85	V-0 (UL 94)	151x52xh48	379	4
Z50-10D	10	(2 way) 50 + (8 way) 25	85	V-0 (UL 94)	77,5x55xh49	320	6

D= Version with clamp for DIN rail

10, 11 and 26 way, single pole terminal blocks. Ideal for use as an equipotential bonding connector for both industrial and domestic use.

# CONNECTING CAPACITY OF TERMINAL BLOCKS

TERMINAL BLOCKS TYPE "ZETA più"

TYPE		NOMINAL SECTION	No. OF WAYS X NOMINAL SECTION	CONNECTING CAPACITY OF EACH WAY* No. of Conductors x Section	MARKINGS
Z6-3	Z6-3D	6 <sup>2</sup>	3 x 6 <sup>2</sup>	1 x 6 <sup>2</sup> R/F	   
Z6-5	Z6-5D	6 <sup>2</sup>	5 x 6 <sup>2</sup>	1 x 4 <sup>2</sup> R/F	
Z6-6	Z6-6D	6 <sup>2</sup>	6 x 6 <sup>2</sup>	1÷2 x 2,5 <sup>2</sup> R/F	
Z6-10	Z6-10D	6 <sup>2</sup>	10 x 6 <sup>2</sup>	1÷2 x 1,5 <sup>2</sup> R/F 1÷4 x 1 <sup>2</sup> R/F	
Z16-3	Z16-3D	16 <sup>2</sup>	3 x 16 <sup>2</sup>	1 x 16 <sup>2</sup> R/F 1 x 10 <sup>2</sup> R/F 1÷2 x 6 <sup>2</sup> R/F 1÷3 x 4 <sup>2</sup> R/F 1÷4 x 2,5 <sup>2</sup> R/F 1÷8 x 1,5 <sup>2</sup> R/F	   
Z16-4	Z16-4D	16 <sup>2</sup>	4 x 16 <sup>2</sup>	1 x 16 <sup>2</sup> F 1 x 10 <sup>2</sup> F 1÷2 x 6 <sup>2</sup> F 1÷3 x 4 <sup>2</sup> F 1÷4 x 2,5 <sup>2</sup> F 1÷8 x 1,5 <sup>2</sup> F	
Z16-5N	Z16-5ND	16 <sup>2</sup>	5 x 16 <sup>2</sup>	1 x 16 <sup>2</sup> R/F 1 x 10 <sup>2</sup> R/F 1÷2 x 6 <sup>2</sup> R/F 1÷3 x 4 <sup>2</sup> R/F 1÷4 x 2,5 <sup>2</sup> R/F 1÷8 x 1,5 <sup>2</sup> R/F	 
Z16-8	Z16-8D	16 <sup>2</sup> /6 <sup>2</sup>	2 x 16 <sup>2</sup>	1 x 16 <sup>2</sup> R/F 1 x 10 <sup>2</sup> R/F 1÷2 x 6 <sup>2</sup> R/F 1÷3 x 4 <sup>2</sup> R/F 1÷4 x 2,5 <sup>2</sup> R/F 1÷8 x 1,5 <sup>2</sup> R/F	
Z16-8	Z16-8D	16 <sup>2</sup> /6 <sup>2</sup>	6 x 6 <sup>2</sup>	1 x 6 <sup>2</sup> R/F 1 x 4 <sup>2</sup> R/F 1÷2 x 2,5 <sup>2</sup> R/F 1÷2 x 1,5 <sup>2</sup> R/F 1÷4 x 1 <sup>2</sup> R/F	 
Z16-12	Z16-12D	16 <sup>2</sup> /6 <sup>2</sup>	2 x 16 <sup>2</sup>	1 x 16 <sup>2</sup> F 1 x 10 <sup>2</sup> F 1÷2 x 6 <sup>2</sup> F 1÷3 x 4 <sup>2</sup> F 1÷4 x 2,5 <sup>2</sup> F	
Z16-12	Z16-12D	16 <sup>2</sup> /6 <sup>2</sup>	10 x 6 <sup>2</sup>	1 x 6 <sup>2</sup> F 1 x 4 <sup>2</sup> F 1÷2 x 2,5 <sup>2</sup> F 1÷2 x 1,5 <sup>2</sup> F 1÷4 x 1 <sup>2</sup> F	 







\*A mixture of conductor sizes may be connected to the terminal block provided that the sum of their sections is less than the nominal section.

R = Rigid conductor      F = Flexible conductor



# CONNECTING CAPACITY OF TERMINAL BLOCKS

TERMINAL BLOCKS TYPE "ZETA più"

TYPE	NOMINAL SECTION	No. OF WAYS X NOMINAL SECTION	CONNECTING CAPACITY OF EACH WAY* No. of Conductors x Section	MARKINGS
Z35-3 Z35-3D	35 <sup>2</sup>	3 x 35 <sup>2</sup>	1 x 35 <sup>2</sup> R/F 1 x 25 <sup>2</sup> R/F 1÷2 x 16 <sup>2</sup> R/F 1÷3 x 10 <sup>2</sup> R/F 1÷5 x 6 <sup>2</sup> R/F	CE 
Z35-4 Z35-4D	35 <sup>2</sup>	4 x 35 <sup>2</sup>	1 x 35 <sup>2</sup> F 1 x 25 <sup>2</sup> F 1÷2 x 16 <sup>2</sup> F 1÷3 x 10 <sup>2</sup> F 1÷6 x 6 <sup>2</sup> F	CE 
Z35-6 Z35-6D	35 <sup>2</sup> /16 <sup>2</sup>	2 x 35 <sup>2</sup>	1 x 35 <sup>2</sup> R/F 1 x 25 <sup>2</sup> R/F 1÷2 x 16 <sup>2</sup> R/F 1÷3 x 10 <sup>2</sup> R/F 1÷6 x 6 <sup>2</sup> F	CE   
		4 x 16 <sup>2</sup>	1 x 16 <sup>2</sup> R/F 1 x 10 <sup>2</sup> R/F 1÷2 x 6 <sup>2</sup> R/F 1÷3 x 4 <sup>2</sup> R/F 1÷5 x 2,5 <sup>2</sup> F	
Z35T-11 Z35T-11D	35 <sup>2</sup> /6 <sup>2</sup>	1 x 35 <sup>2</sup>	1 x 35 <sup>2</sup> R/F 1 x 25 <sup>2</sup> R/F 1 x 16 <sup>2</sup> R/F 1 x 10 <sup>2</sup> R/F	CE 
		10 x 6 <sup>2</sup>	1 x 6 <sup>2</sup> R/F 1 x 4 <sup>2</sup> R/F 1÷2 x 2,5 <sup>2</sup> R/F 1÷2 x 1,5 <sup>2</sup> R/F 1÷4 x 1 <sup>2</sup> R/F	
Z35-26D	35 <sup>2</sup> /10 <sup>2</sup>	2 x 35 <sup>2</sup>	1 x 35 <sup>2</sup> R/F 1 x 25 <sup>2</sup> R/F 1÷2 x 16 <sup>2</sup> R/F 1÷3 x 10 <sup>2</sup> R/F 1÷6 x 6 <sup>2</sup> R/F	CE   
		24 x 10 <sup>2</sup>	1 x 10 <sup>2</sup> R/F 1 x 6 <sup>2</sup> R/F 1÷2 x 4 <sup>2</sup> R/F 1÷4 x 2,5 <sup>2</sup> R/F	
Z50-10D	50 <sup>2</sup> /25 <sup>2</sup>	2 x 50 <sup>2</sup>	1 x 50 <sup>2</sup> R/F 1 x 35 <sup>2</sup> R/F 1÷2 x 25 <sup>2</sup> R/F 1÷4 x 16 <sup>2</sup> R/F	CE ** 
		8 x 25 <sup>2</sup>	1 x 25 <sup>2</sup> R/F 1÷2 x 16 <sup>2</sup> R/F 1÷3 x 10 <sup>2</sup> R/F 1÷6 x 6 <sup>2</sup> R/F 1÷9 x 4 <sup>2</sup> R/F	

\*A mixture of conductor sizes may be connected to the terminal block provided that the sum of their sections is less than the nominal section.

R = Rigid conductor F = Flexible conductor

## MARKINGS:



Istituto italiano del Marchio di Qualità type approval



Lloyd's Register of Shipping type approval



Registro Italiano Navale type approval

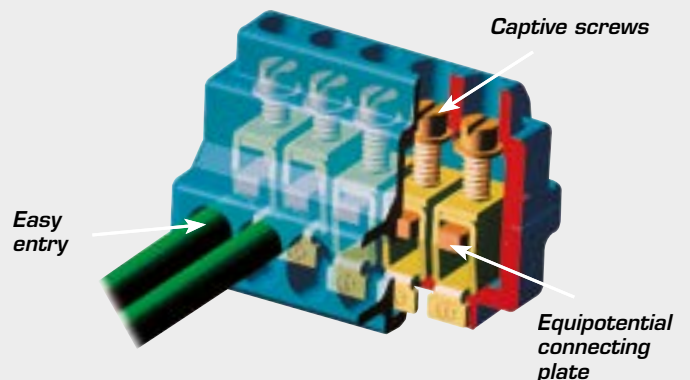


\*\* EN 60947-7-1: 2002

## CONFORM TO:

Directives 2006/95/CE

EN 60998-1: 2004 and  
EN 60998-2-1: 2004 Norms



# Z-DP

## POWER DISTRIBUTION BLOCK

indirect clamping

type  
**ZETA**block®

FOUR POLE  
**100 A**

TWO POLE  
**125 A**

FOUR POLE  
**125 A**

FOUR POLE  
**160 A**



Z 25-DP7-100



Z 35-DP14B-125



Z 35-DP14-125



Z 50-DP12-160

100, 125 and 160A, 2-4 pole distribution blocks with 7, 14 and 12 ways per pole respectively.

Accepting a wide cable CSA range (1 - 50 sqmm) and of compact size, ZETA blocks are ideal for control cabinets and distribution panels.

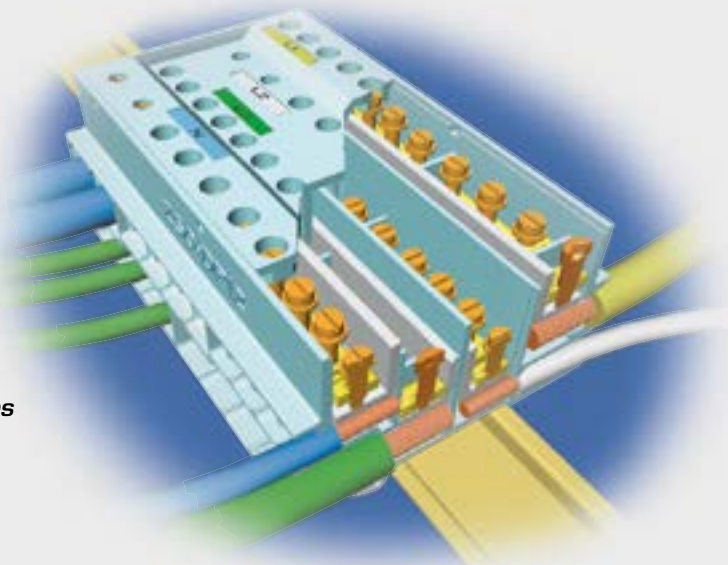
The lateral arrangement of terminals on upper and lower faces (Z35-DP14B one face only), simplifies connection and promotes tidy, homogeneous cable routing to assist subsequent wiring operations.

Easy entry apertures provide quick, effective cable insertion while the indirect clamping feature eliminates damage to cable strands and assures a low, stable contact resistance.

Ref.	No. of poles	No. of Ways per pole	Nominal CSA for each pole sqmm	Maximum operating voltage U <sub>i</sub>	Impulse voltage U <sub>imp</sub>	Maximum operating current I <sub>n</sub>	Allowable short duration fault current I <sub>scw</sub>	Maximum allowed peak fault current I <sub>pk</sub>	Self Extinguishing Specification	Dimensions mm	Weight g	Qty
Z 25-DP7-100	4	7 (2+5)	(2 way) 25 + (5 way) 6	800 V	8 kV	100 A	3 kA	18 kA	V-0 (UL 94)	70x84xh45	290	2
Z 35-DP14-125	4	14 (2+2+10)	(2 way) 35 + (2 way) 16 + (10 way) 6	800 V	8 kV	125 A	4,2 kA	18 kA	V-0 (UL 94)	137x83xh46	700	1
Z 35-DP14B-125	2	14 (2+2+10)	(2 way) 35 + (2 way) 16 + (10 way) 6	800 V	8 kV	125 A	4,2 kA	18 kA	V-0 (UL 94)	137x44xh46	360	2
Z 50-DP12-160	4	12 (2+4+6)	(2 way) 50 + (4 way) 25 + (6 way) 16	800 V	8 kV	160 A	6 kA	18 kA	V-0 (UL 94)	150x84xh48	780	1

### Technical features:

- Self extinguishing antishock Polycarbonate body
- Tempered Steel captive clamping screws and plates
- Electrolytically Tin plated Copper interconnectors



type  
**ZETA**block®

# POWER DISTRIBUTION BLOCK







indirect clamping

## Z-DP



## CONNECTING CAPACITY OF POWER DISTRIBUTION BLOCK

POWER DISTRIBUTION BLOCK TYPE "ZETAblock"

TYPE	NOMINAL SECTION	No. OF WAYS x NOMINAL SECTION	CONNECTING CAPACITY OF EACH WAY No. of Conductors x Section	MARKINGS
Z25-DP7-100	25 <sup>2</sup> /6 <sup>2</sup>	2 x 25 <sup>2</sup>	1 x 25 <sup>2</sup> F 1 x 16 <sup>2</sup> F 1÷2 x 10 <sup>2</sup> F	  25-6 apmm
		5 x 6 <sup>2</sup>	1 x 6 <sup>2</sup> F 1 x 4 <sup>2</sup> F 1÷2 x 2,5 <sup>2</sup> F 1÷2 x 1,5 <sup>2</sup> F 1÷4 x 1 <sup>2</sup> F	
Z35-DP14-125 Z35-DP14B-125	35 <sup>2</sup> /16 <sup>2</sup> /6 <sup>2</sup>	2 x 35 <sup>2</sup>	1 x 35 <sup>2</sup> F 1 x 25 <sup>2</sup> F 1÷2 x 16 <sup>2</sup> F 1÷3 x 10 <sup>2</sup> F	  25-16-6 apmm
		2 x 16 <sup>2</sup>	1 x 16 <sup>2</sup> F 1 x 10 <sup>2</sup> F 1÷2 x 6 <sup>2</sup> F 1÷3 x 4 <sup>2</sup> F 1÷4 x 2,5 <sup>2</sup> F	
		10 x 6 <sup>2</sup>	1 x 6 <sup>2</sup> F 1 x 4 <sup>2</sup> F 1÷2 x 2,5 <sup>2</sup> F 1÷2 x 1,5 <sup>2</sup> F 1÷4 x 1 <sup>2</sup> F	
Z50-DP12-160	50 <sup>2</sup> /25 <sup>2</sup> /16 <sup>2</sup>	2 x 50 <sup>2</sup>	1 x 50 <sup>2</sup> F 1 x 35 <sup>2</sup> F 1÷2 x 25 <sup>2</sup> F	  50-25-16 apmm
		4 x 25 <sup>2</sup>	1 x 25 <sup>2</sup> F 1 x 16 <sup>2</sup> F 1÷2 x 10 <sup>2</sup> F	
		6 x 16 <sup>2</sup>	1 x 16 <sup>2</sup> F 1 x 10 <sup>2</sup> F 1÷2 x 6 <sup>2</sup> F	

F = Flexible conductor

MARKINGS:



Istituto italiano del Marchio  
di Qualità type approval

CONFORM TO:

Directives 2006/95/CE

EN 60947-7-1: 2002 Norms

# ONE WAY TERMINAL BLOCKS



## Z-1

indirect clamping

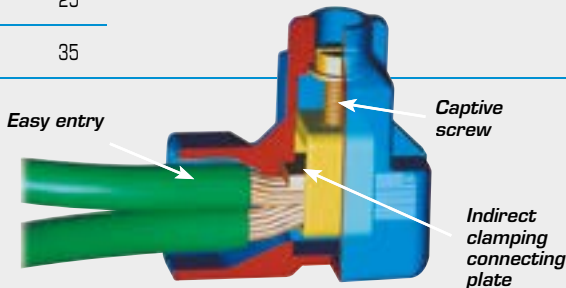


Ref.	Connecting Capacity sqmm	Nominal Voltage V	Maximum Operating Temperature °C	Insulation Specification	Self Extinguishing Specification	Dimensions mm	Weight g	Quantity Box/Bag
Z2.5-1	2,5	450	85	IP 20	V-0 (UL 94)	7,6x20xh23,5	3	500/25
Z6-1	6					11,5x28xh29	6	250/25
Z10-1	10					15,6x32xh32,5	11	100/10
Z16-1	16					18x34xh38	15	100/10
Z25-1	25					20,8x42,5xh43,5	29	50/10
Z35-1	35					25x45xh51,5	37	40/10

One way, single pole terminal blocks for conductors sections from 0.5 to 35 sqmm. Self contained and robust, they are ideal for the fast and safe installation for industrial and domestic applications.

The indirect clamping of the "ZETAmini" terminal blocks guarantees a low and stable contact resistance.

The easy-entry receptacle also grants a fast and reliable insertion of the cable.



### Technical features:

- Self-extinguishing Polycarbonate body
- Electrolytically Zinc plated, tempered Steel clamp and screw

- Electrolytically Tin plated Steel connection plate

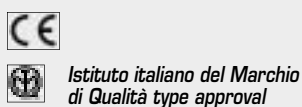
## CONNECTING CAPACITY OF TERMINAL BLOCKS

TYPE	NOMINAL SECTION	CONNECTING CAPACITY *		MARKINGS
		No. of Conductors x Section		
Z2.5-1	2,5 <sup>2</sup>	2 x 2,5 <sup>2</sup> R/F 2÷3 x 1,5 <sup>2</sup> R/F 2÷5 x 1,0 <sup>2</sup> R/F	2÷6 x 0,75 <sup>2</sup> R/F 2÷10 x 0,5 <sup>2</sup> R/F 2÷18 x Ø0,4÷0,6 mm communication type wire	CE, Lloyd's Register, Registro Italiano Navale, IEC, UL, T 85°C P 20
Z6-1	6 <sup>2</sup>	2 x 6 <sup>2</sup> R/F 2÷3 x 4 <sup>2</sup> R/F 2÷4 x 2,5 <sup>2</sup> R/F 2÷6 x 1,5 <sup>2</sup> R/F 2÷6 x 1 <sup>2</sup> R/F	2÷10 x 0,75 <sup>2</sup> R/F 2÷12 x 0,5 <sup>2</sup> R/F (1 x 6 <sup>2</sup> ) + (4 x 1,5 <sup>2</sup> ) (1 x 6 <sup>2</sup> ) + (2 x 2,5 <sup>2</sup> )	CE, Lloyd's Register, Registro Italiano Navale, IEC, UL, T 85°C P 20
Z10-1	10 <sup>2</sup>	2 x 10 <sup>2</sup> R/F 2÷3 x 6 <sup>2</sup> R/F 2÷5 x 4 <sup>2</sup> R/F 2÷8 x 2,5 <sup>2</sup> R/F (1 x 6 <sup>2</sup> ) + (1 x 4 <sup>2</sup> ) + (2 x 2,5 <sup>2</sup> ) + (3 x 1,5 <sup>2</sup> )	2÷12 x 1,5 <sup>2</sup> R/F 2÷20 x 1 <sup>2</sup> R/F 2÷25 x 0,75 <sup>2</sup> R/F	CE, Lloyd's Register, Registro Italiano Navale, IEC, UL, T 85°C P 20
Z16-1	16 <sup>2</sup>	2 x 16 <sup>2</sup> R/F 2÷3 x 10 <sup>2</sup> R/F 2÷5 x 6 <sup>2</sup> R/F	2÷8 x 4 <sup>2</sup> R/F 2÷12 x 2,5 <sup>2</sup> R/F 2÷18 x 1,5 <sup>2</sup> R/F	CE, Lloyd's Register, Registro Italiano Navale, IEC, UL, T 85°C P 20
Z25-1	25 <sup>2</sup>	2 x 25 <sup>2</sup> R/F 2÷3 x 16 <sup>2</sup> R/F 2÷4 x 10 <sup>2</sup> R/F	2÷8 x 6 <sup>2</sup> R/F 2÷11 x 4 <sup>2</sup> R/F 4÷16 x 2,5 <sup>2</sup> R/F	CE, Lloyd's Register, Registro Italiano Navale, IEC, UL, T 85°C P 20
Z35-1	35 <sup>2</sup>	2 x 35 <sup>2</sup> R/F 2÷3 x 25 <sup>2</sup> R/F 2÷4 x 16 <sup>2</sup> R/F 2÷7 x 10 <sup>2</sup> R/F	2÷11 x 6 <sup>2</sup> R/F 4÷17 x 4 <sup>2</sup> R/F 5÷28 x 2,5 <sup>2</sup> R/F	CE, Lloyd's Register, Registro Italiano Navale, IEC, UL, T 85°C P 20

\*A mixture of conductor sizes may be connected to the terminal block provided that the sum of their sections is less than twice the nominal section.

R = Rigid conductor F = Flexible conductor

### MARKINGS:



### CONFORM TO:

Directives 2006/95/CE  
EN 60998-1: 2004 and  
EN 60998-2-1: 2004 Norms

# CS4 CONNECTORS

for PV conductors

# CS4



**New**



Certificate No R60040256



**CS411 - CS412**  
**FREE version**



**CS420**  
**FIXED version**



## CS4 range

Ref.	Description	Flexible Conductor Size sqmm	Cable External Ø mm	Quantity Box/Bag
CS411	free connector set	2,5 - 4 - 6	4,4 ÷ 5,8	100/10
CS412	free connector set	2,5 - 4 - 6	5,8 ÷ 7,2	100/10
CS420	fixed connector set	2,5 - 4 - 6	4,4 ÷ 7,2	100/10

CS4 connectors are ideal for the connection of Copper conductors in photovoltaic installations. Recommended crimping tools are shown on pages 103, 105, 150.

## accessories

Ref.	Description	Quantity Box/Bag
CS4 KEY	Disconnection tool - for easy working on inverters and string boxes	100/10
CS4 MFC	Sealing cap for male and female connector	1.000/100
CS4 GR	Rear gasket for fixed connectors	1.000/100

### Technical features:

rated voltage	1000 VDC
rated impulse voltage	8 kV
rated insulation voltage	4 kV
rated input current	30 A
reference standard	EN 50521:2008
application class	Class A
protection class	Class II
pollution class	3
over voltage category	III
lower ambient temperature	-40 °C
upper ambient temperature	+85 °C
upper temperature limit	105 °C
type of conductor	Flexible
termination type	Crimped
cable clamp type	Ø min. 4,4 ± 0,2 mm Ø max. 7,2 ± 0,2 mm
number of poles	1
conductor size	2,5 - 4,0 and 6,0 mm <sup>2</sup>
degree of protection	IP 67
rewirable	no
cable nut tightening torque	1,5 Nm

**CS4 MFC**



**CS4 GR**



**CS4 KEY**



# CS4



## CS4 CONNECTORS

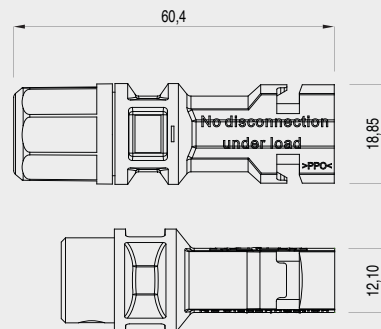
for PV conductors

### free connector male

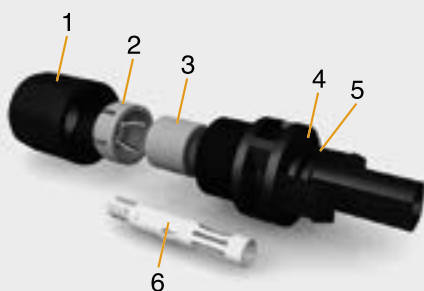


Ref.	Flexible Cond. Size sqmm	Cable External Ø mm
CS411M	2,5 - 4 - 6	4,4 ÷ 5,8
CS412M		5,8 ÷ 7,2

Part	Description
1	Threaded locking ring (PPO)
2	Strain relief (Acetal Resin)
3	Grommet (EPDM)
4	Body connector male (PPO)
5	Male terminal (Cu alloy)

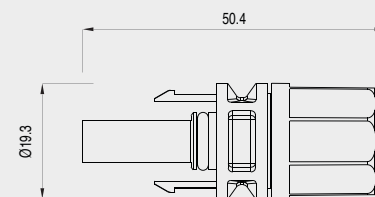


### free connector female



Ref.	Flexible Cond. Size sqmm	Cable External Ø mm
CS411F	2,5 - 4 - 6	4,4 ÷ 5,8
CS412F		5,8 ÷ 7,2

Part	Description
1	Threaded locking ring (PPO)
2	Strain relief (Acetal Resin)
3	Grommet (EPDM)
4	Body connector female (PPO)
5	O-ring (EPDM)
6	Female terminal (Cu alloy)

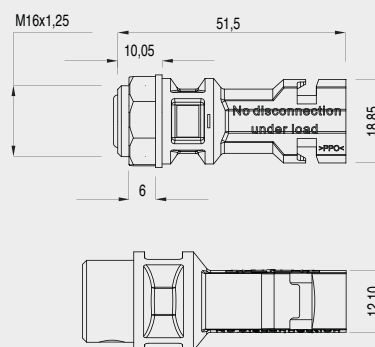


### fixed connector male



Ref.	Flexible Cond. Size sqmm	Cable External Ø mm
CS420M	2,5 - 4 - 6	4,4 ÷ 7,2

Part	Description
1	Nut (PPO)
2	Gasket (NBR)
3	Body connector male (PPO)
4	Male terminal (Cu alloy)

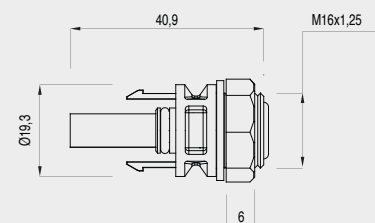


### fixed connector female



Ref.	Flexible Cond. Size sqmm	Cable External Ø mm
CS420F	2,5 - 4 - 6	4,4 ÷ 7,2

Part	Description
1	Nut (PPO)
2	Gasket (NBR)
3	O-ring (EPDM)
4	Body connector female (PPO)
5	Female terminal (Cu alloy)





# CABLE GLANDS AND ACCESSORIES

# MAXIblock® CABLE GLANDS

Polyamide PA6.6

## 1900



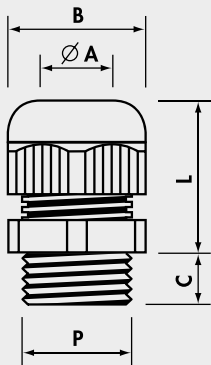
File no. E220310



File no. E220310



Material: POLYAMIDE PA6.6  
self-extinguishing class V2 (UL 94)  
Temperature range:  
-20°C to +90°C (continuous)  
Sealing ring: NEOPRENE® 50 sh A  
Protection: IP 68  
Colour: RAL 7035 light grey,  
RAL 9005 black, RAL 7001 dark  
grey



## MAXIblock® standard

Metric thread M 1.5 pitch CEI EN 60423 CEI EN 50262

Ref. Light Grey	P	Fixing Hole Ø (mm)	Ø A mini-max (mm)	B Spanner (mm)	C (mm)	L min-max (mm)	Quantity
1900.M12	M12x1,5	12,2	3,5- 7	15	8	18-22	100
1900.M16	M16x1,5	16,2	5 -10	19	8	22-27	100
1900.M20	M20x1,5	20,5	7 -13	25	9	24-30	100
1900.M25	M25x1,5	25,4	10 -17	30	10	28-39	50
1900.M32	M32x1,5	32,5	13 -21	36	10	33-44	25
1900.M40	M40x1,5	40,5	19 -28	46	10	36-45	15
1900.M50	M50x1,5	50,5	27 -35	55	12	43-52	10
1900.M63	M63x1,5	64,0	34 -45	66	12	45-55	5

Add to Ref: N for Black, G for Dark Grey

## MAXIblock® reduced cable entry

Metric thread M 1.5 pitch CEI EN 60423 CEI EN 50262

Ref. Light Grey	P	Fixing Hole Ø (mm)	Ø A mini-max (mm)	B Spanner (mm)	C (mm)	L min-max (mm)	Quantity
1910.M12	M12x1,5	12,2	2- 5	15	8	18-22	100
1910.M16	M16x1,5	16,2	3- 7	19	8	22-27	100
1910.M20	M20x1,5	20,5	5-10	25	9	24-30	100
1910.M25	M25x1,5	25,4	7-13	30	10	28-39	50
1910.M32	M32x1,5	32,5	8-14	36	10	33-44	25
1910.M40	M40x1,5	40,5	15-23	46	10	36-45	15
1910.M50	M50x1,5	50,5	21-29	55	12	43-52	10
1910.M63	M63x1,5	64,0	27-39	66	12	45-55	5

Add to Ref: N for Black, G for Dark Grey

## MAXIblock® extended thread

Metric thread M 1.5 pitch CEI EN 60423 CEI EN 50262

Ref. Light Grey	P	Fixing Hole Ø (mm)	Ø A mini-max (mm)	B Spanner (mm)	C (mm)	L min-max (mm)	Quantity
1901.M12	M12x1,5	12,2	3,5- 7	15	15	18-22	100
1901.M16	M16x1,5	16,2	5 -10	19	15	22-27	100
1901.M20	M20x1,5	20,5	7 -13	25	15	24-30	50
1901.M25	M25x1,5	25,4	10 -17	30	15	30-41	50
1901.M32	M32x1,5	32,5	13 -21	36	15	33-44	25
1901.M40	M40x1,5	40,5	19 -28	46	18	36-45	15
1901.M50	M50x1,5	50,5	27 -35	55	18	43-52	10
1901.M63	M63x1,5	64,0	34 -45	66	18	45-55	5

Add to Ref: N for Black, G for Dark Grey



# MAXIblock® CABLE GLANDS

Polyamide PA6.6

# 1900

## MAXIblock® standard

### Pg thread DIN 40 430

Ref. Light Grey	P	Fixing Hole Ø (mm)	Ø A mini-max (mm)	B Spanner (mm)	C (mm)	L min-max (mm)	Quantity
1900.07	Pg 7	12,7	3,5- 7	15	8	18-22	100
1900.09	Pg 9	15,5	5 - 8	19	8	22-26	100
1900.11	Pg11	18,8	5 -10	22	8	23-28	100
1900.13	Pg13,5	20,5	7 -12	24	9	24-29	100
1900.16	Pg16	22,6	10 -14	27	10	26-31	50
1900.21	Pg21	28,5	13 -18	33	12	30-35	50
1900.29	Pg29	37,2	18 -25	42	12	33-39	25
1900.36	Pg36	47,2	20 -32	53	14	42-49	10
1900.42	Pg42	54,2	28 -38	60	14	42-50	5
1900.48	Pg48	60,0	37 -45	66	15	45-55	5

Add to Ref: N for Black, G for Dark Grey

## MAXIblock® reduced cable entry

### Pg thread DIN 40 430

Ref. Light Grey	P	Fixing Hole Ø (mm)	Ø A mini-max (mm)	B Spanner (mm)	C (mm)	L min-max (mm)	Quantity
1910.07	Pg 7	12,7	2- 5	15	8	18-22	100
1910.09♦	Pg 9	15,5	2- 6	19	8	22-26	100
1910.11	Pg11	18,8	4- 7	22	8	23-28	100
1910.13	Pg13,5	20,5	5-10	24	9	24-29	100
1910.16♦	Pg16	22,6	6-12	27	10	26-31	50
1910.21	Pg21	28,5	9-15	33	12	30-35	50
1910.29♦	Pg29	37,2	12-20	42	12	33-39	25
1910.36	Pg36	47,2	18-26	53	14	42-49	10
1910.42	Pg42	54,2	25-31	60	14	42-50	5
1910.48♦	Pg48	60,0	27-39	66	15	45-55	5

Add to Ref: N for Black

## MAXIblock® extended thread

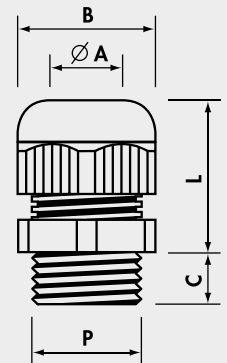
### Pg thread DIN 40 430

Ref. Light Grey	P	Fixing Hole Ø (mm)	Ø A mini-max (mm)	B Spanner (mm)	C (mm)	L min-max (mm)	Quantity
1901.07	Pg 7	12,7	3,5- 7	15	15	18-22	100
1901.09	Pg 9	15,5	5 - 8	19	15	22-26	100
1901.11	Pg11	18,8	5 -10	22	15	23-28	100
1901.13	Pg13,5	20,5	7 -12	24	15	24-29	100
1901.16	Pg16	22,6	10 -14	27	15	26-31	50
1901.21	Pg21	28,5	13 -18	33	15	30-35	50
1901.29	Pg29	37,2	18 -25	42	15	33-39	25
1901.36	Pg36	47,2	20 -32	53	18	42-49	10
1901.42	Pg42	54,2	28 -38	60	18	42-50	5
1901.48	Pg48	60,0	37 -45	66	18	45-55	5

Add to Ref: N for Black



Material: POLYAMIDE PA6.6 self-extinguishing class V2 (UL 94)  
 Temperature range:  
 -20°C to +90°C (continuous)  
 Sealing ring: NEOPRENE® 50 sh A  
 Protection: IP 68  
 Colour: RAL 7035 light grey,  
 RAL 9005 black, RAL 7001 dark grey



♦Not UL approved

# MAXIblock® CABLE GLANDS

Polyamide PA6.6

MAXIblock® standard factory fitted with locknuts with collar

Metric thread M 1.5 pitch CEI EN 60423 CEI EN 50262

## 1900/X



Material: POLYAMIDE PA6.6  
self-extinguishing class V2 (UL 94)  
Temperature range:  
-20°C to +90°C (continuous)  
Sealing ring: NEOPRENE® 50 sh A  
Protection: IP 68  
Colour: RAL 7035 light grey,



Ref.	P	Fixing Hole Ø (mm)	Ø A mini-max (mm)	B Spanner (mm)	C (mm)	L min-max (mm)	Quantity Box/Bag
1900.M12/X	M12x1,5	12,2	3,5- 7	15	8	18-22	100/10
1900.M16/X	M16x1,5	16,2	5 -10	19	8	22-27	100/10
1900.M20/X	M20x1,5	20,5	7 -13	25	9	24-30	50/10
1900.M25/X	M25x1,5	25,4	10 -17	30	10	28-39	30/10
1900.M32/X	M32x1,5	32,5	13 -21	36	10	33-44	20/10
1900.M40/X	M40x1,5	40,5	19 -28	46	10	36-45	10/5
1900.M50/X	M50x1,5	50,5	27 -35	55	12	43-52	10/5
1900.M63/X	M63x1,5	64,0	34 -45	66	12	45-55	5/5

Pg thread DIN 40 430

Ref.	P	Fixing Hole Ø (mm)	Ø A mini-max (mm)	B Spanner (mm)	C (mm)	L min-max (mm)	Quantity Box/Bag
1900.07/X	Pg 7	12,7	3,5- 7	15	8	18-22	100/10
1900.09/X	Pg 9	15,5	5 - 8	19	8	22-26	100/10
1900.11/X	Pg11	18,8	5 -10	22	8	23-28	100/10
1900.13/X	Pg13,5	20,5	7 -12	24	9	24-29	50/10
1900.16/X	Pg16	22,6	10 -14	27	10	26-31	30/10
1900.21/X	Pg21	28,5	13 -18	33	12	30-35	20/10
1900.29/X	Pg29	37,2	18 -25	42	12	33-39	20/10
1900.36/X	Pg36	47,2	20 -32	53	14	42-49	10/5
1900.42/X	Pg42	54,2	28 -38	60	14	42-50	5/5
1900.48/X	Pg48	60,0	37 -45	66	15	45-55	5/5

## 1900



Material: POLYAMIDE PA6.6  
self-extinguishing class V2 (UL 94)  
Temperature range:  
-20°C to +90°C (continuous)  
Sealing ring: NEOPRENE® 50 sh A  
Protection: IP 68  
Colour: RAL 7035 light grey,  
RAL 9005 black

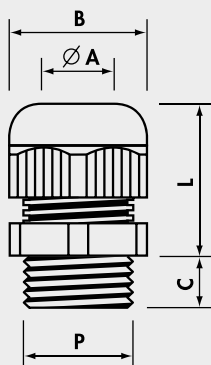


MAXIblock® standard

BSP thread ISO 228/1

Ref. Grey	P Light	Fixing Hole Ø (mm)	Ø A mini-max (mm)	B Spanner (mm)	C (mm)	L min-max (mm)	Quantity
1900.14	G1/4"	13,5	3- 6,5	15	8	18-22	100
1900.38	G3/8"	17,0	4- 8	19	8	22-26	100
1900.12	G1/2"	21,5	7-12	24	10	24-29	100
1900.34	G3/4"	27,0	13-18	33	12	30-35	50

Add to Ref: N for Black



# spiralblock® CABLE GLANDS

Polyamide PA6.6



## spiralblock® standard

**Metric thread M 1.5 pitch** CEI EN 60423 CEI EN 50262

Ref. Light Grey	P	Fixing Hole Ø (mm)	Ø A mini-max (mm)	B Spanner (mm)	C (mm)	L min-max (mm)	Quantity
1500.M12	M12x1,5	12,2	3,5- 7	15	8	57	100
1500.M16	M16x1,5	16,2	5 -10	19	8	79	50
1500.M20	M20x1,5	20,5	7 -13	25	9	90	25
1500.M25	M25x1,5	25,4	10 -17	30	10	120	20
1500.M32	M32x1,5	32,5	13 -21	36	10	140	10

Add to Ref: N for Black

## spiralblock® standard

**Pg thread** DIN 40 430

Ref. Light Grey	P	Fixing Hole Ø (mm)	Ø A mini-max (mm)	B Spanner (mm)	C (mm)	L min-max (mm)	Quantity
1500.07	Pg 7	12,7	3,5- 7	15	8	57	100
1500.09	Pg 9	15,5	5 - 8	19	8	68	100
1500.11	Pg11	18,8	5 -10	22	8	80	50
1500.13	Pg13,5	20,5	7 -12	24	10	90	50
1500.16	Pg16	22,6	10 -14	27	10	100	25
1500.21	Pg21	28,5	13 -18	33	12	112	20

Add to Ref: N for Black

## spiralblock® standard

**BSP thread** ISO 228/1

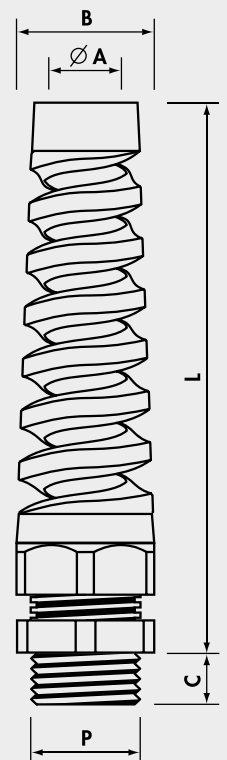
Ref. Light Grey	P	Fixing Hole Ø (mm)	Ø A mini-max (mm)	B Spanner (mm)	C (mm)	L min-max (mm)	Quantity
1500.14	G1/4"	13,5	3- 6,5	15	8	57	100
1500.38	G3/8"	17,0	4- 8	19	9	68	100
1500.12	G1/2"	21,5	7-12	24	10	90	50
1500.34	G3/4"	27,0	13-18	33	12	112	20

Add to Ref: N for Black

# 1500



Material: POLYAMIDE PA6.6 self-extinguishing class V2 (UL 94)  
 Temperature range: -20°C to +90°C (continuous)  
 Sealing ring: NEOPRENE® 50 sh A  
 Protection: IP 68  
 Colour: RAL 7035 light grey, RAL 9005 black



# 4900



Material: POLYAMIDE PA6.6  
 self-extinguishing class V2 (UL 94)  
 Safety level: Ex e IIC/Ex tb IIIC  
 according to  
 EN 60079-0 : 2009  
 EN 60079-7 : 2007  
 EN 60079-31 : 2009  
 Areas of utilisation: 1 & 2, 21 & 22  
 Temperature range:  
 -20°C to +75°C (continuous)  
 Sealing ring: NEOPRENE®  
 Protection: IP 65  
 Colour: RAL 7035 light grey

## MAXIblock® ATEX CABLE GLANDS

Polyamide PA6.6



II 2 GD

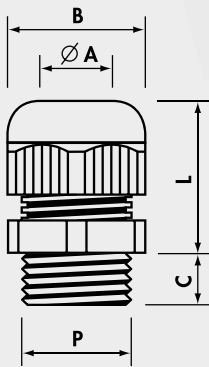
Certificate No IMQ ATEX 028X

### Metric thread M 1.5 pitch CEI EN 60423 CEI EN 50262

Ref. Light Grey	P	Fixing Hole Ø (mm)	Ø A mini-max (mm)	B Spanner (mm)	C (mm)	L min-max (mm)	Quantity
4900.M12	M12x1,5	12,2	3,5- 6,5	15	8	18-22	100
4900.M16	M16x1,5	16,2	6,5-10	19	8	22-27	100
4900.M20	M20x1,5	20,5	9 -13	25	9	24-30	100
4900.M25	M25x1,5	25,4	11 -17	30	10	28-39	50
4900.M32	M32x1,5	32,5	16 -21	36	10	33-44	25
4900.M40	M40x1,5	40,5	21 -28	46	10	36-45	15
4900.M50	M50x1,5	50,5	27 -35	55	12	43-52	10
4900.M63	M63x1,5	64,0	35 -42	66	12	45-55	5

### extended thread

Ref. Light Grey	P	Fixing Hole Ø (mm)	Ø A mini-max (mm)	B Spanner (mm)	C (mm)	L min-max (mm)	Quantity
4901.M12	M12x1,5	12,2	3,5- 6,5	15	15	18-22	100
4901.M16	M16x1,5	16,2	6,5-10	19	15	22-27	100
4901.M20	M20x1,5	20,5	9 -13	25	15	24-30	50
4901.M25	M25x1,5	25,4	11 -17	30	15	30-41	50
4901.M32	M32x1,5	32,5	16 -21	36	15	33-44	25
4901.M40	M40x1,5	40,5	21 -28	46	18	36-45	15
4901.M50	M50x1,5	50,5	27 -35	55	18	43-52	10
4901.M63	M63x1,5	64,0	35 -42	66	18	45-55	5



### Pg thread DIN 40 430

Ref. Light Grey	P	Fixing Hole Ø (mm)	Ø A mini-max (mm)	B Spanner (mm)	C (mm)	L min-max (mm)	Quantity
4900.07	Pg 7	12,7	3,5- 6,5	15	8	18-22	100
4900.09	Pg 9	15,5	6,5- 8	19	8	22-26	100
4900.11	Pg11	18,8	8 -10	22	8	23-28	100
4900.13	Pg13,5	20,5	9 -12	24	9	24-29	100
4900.16	Pg16	22,6	10 -14	27	10	26-31	50
4900.21	Pg21	28,5	14 -18	33	12	30-35	50
4900.29	Pg29	37,2	18 -22	42	12	33-39	25
4900.36	Pg36	47,2	22 -32	53	14	42-49	10
4900.42	Pg42	54,2	28 -38	60	14	42-50	5
4900.48	Pg48	60,0	38 -45	66	15	45-55	5

### extended thread

Ref. Light Grey	P	Fixing Hole Ø (mm)	Ø A mini-max (mm)	B Spanner (mm)	C (mm)	L min-max (mm)	Quantity
4901.07	Pg 7	12,7	3,5- 6,5	15	15	18-22	100
4901.09	Pg 9	15,5	6,5- 8	19	15	22-26	100
4901.11	Pg11	18,8	8 -10	22	15	23-28	100
4901.13	Pg13,5	20,5	9 -12	24	15	24-29	100
4901.16	Pg16	22,6	10 -14	27	15	26-31	50
4901.21	Pg21	28,5	14 -18	33	15	30-35	50
4901.29	Pg29	37,2	18 -22	42	15	33-39	25
4901.36	Pg36	47,2	22 -32	53	18	42-49	10
4901.42	Pg42	54,2	28 -38	60	18	42-50	5
4901.48	Pg48	60,0	38 -45	66	18	45-55	5

# COMPRESSION CABLE GLANDS

Polyamide PA6

1700  
1400



## Pg thread DIN 40 430 - Dimensions DIN 46 320

Ref. Light Grey	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B1 Spanner (mm)	B2 Spanner (mm)	C (mm)	L min-max (mm)	Quantity Box/Bag
1709	Pg 7	12,7	5,5- 7	15	16	8	16-20	300/100
*1700	Pg 9	15,5	6,5- 8,5	17	20	8	19-22	200/100
*1701	Pg11	18,8	8 -10	19	22	8	21-25	100/100
*1702	Pg13,5	20,5	8 -11	21	24	9	22-26	100/100
1703	Pg16	22,6	11 -14	23	27	10	24-33	50/50
1704	Pg21	28,5	14,5-18	30	33	11	25-32	50/25
1705	Pg29	37,2	19 -26	40	42	11	27-32	20/10
1706	Pg36	47,2	30 -34	50	53	14	33-42	10/10
1707	Pg42	54,2	30 -38	55	60	13	37-48	5/5
1708	Pg48	60,0	38 -44	60	65	14,5	37-48	5/5

\*Add to Ref: N for Black

Material: POLYAMIDE PA6  
self-extinguishing class VO (UL 94)  
Temperature range:  
-20°C to +90°C (continuous)  
Sealing ring: PVC 50 sh A  
Protection: IP 54  
Colour: RAL 7035 light grey,  
RAL 9005 black

## BSP thread ISO 228/1

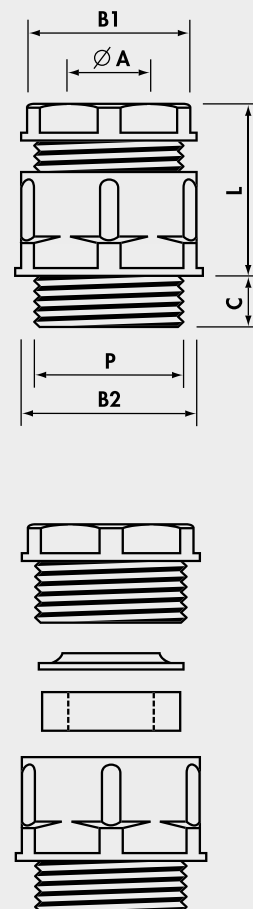
Ref. Light Grey	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B1 Spanner (mm)	B2 Spanner (mm)	C (mm)	L min-max (mm)	Quantity Box/Bag
1400	G1/4"	13,5	5,5- 7	15	16	8	16-20	300/100
*1401	G3/8"	17,0	6,5- 8,5	17	20	8	19-22	200/100
*1401B	G3/8"	17,0	8 -10	19	22	8	18-24	100/100
*1401C	G3/8"	17,0	10 -12	22	24	9	22-26	100/100
*1402	G1/2"	21,5	8 -11	21	24	9	22-26	100/100
1403	G5/8"	23,5	11 -14	23	27	10	24-33	50/50
1404	G3/4"	27,0	14,5-18	30	33	11	25-32	50/25
1405	G1"	34,0	17 -22	34	38	11,5	27-35	20/10
1407	G1"1/2	48,0	30 -34	50	53	14	33-42	10/10
1408	G2"	60,0	38 -44	60	65	14,5	37-48	5/5

\*Add to Ref: N for Black

## Metric thread M 1.5 pitch CEI EN 60423

Ref. Light Grey	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B1 Spanner (mm)	B2 Spanner (mm)	C (mm)	L min-max (mm)	Quantity Box/Bag
1730M20	M20x1,5	20,5	8-11	21	24	9	22-26	100

\*Add to Ref: N for Black



# 1700T



Material: POLYAMIDE PA6  
 self-extinguishing class VO (UL 94)  
 Temperature range:  
 -20°C to +90°C (continuous)  
 Protection: IP 54  
 Colour: RAL 7035 light grey,  
 RAL 9005 black

## COMPRESSION CABLE GLANDS

Polyamide PA6

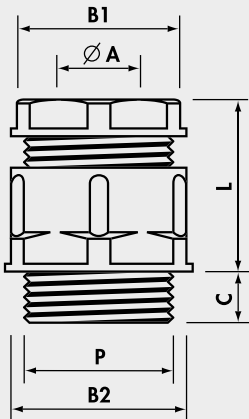
### Compression cable glands

special Internal blanking disc: PVC 50 sh

#### Pg thread DIN 40 430 - Dimensions DIN 46 320

Ref. Light Grey	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B1 Spanner (mm)	B2 Spanner (mm)	C (mm)	L min-max (mm)	Quantity Box/Bag
* 1700T	Pg 9	15,5	6,5- 8,5	17	20	8	19-22	200/100
* 1701T	Pg11	18,8	8 -10	19	22	8	21-25	100/100
* 1702T	Pg13,5	20,5	8 -11	21	24	9	22-26	100/100

\*Add to Ref: N for Black



### Compression cable gland - reduced cable entry

Sealing ring: CHLOROPRENE, concentric, multi-sector

#### Pg thread DIN 40 430 - Dimensions DIN 46 320

Ref Light Grey	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B1 Spanner (mm)	B2 Spanner (mm)	C (mm)	L min-max (mm)	Quantity
1702CONC	Pg13,5	20,5	5,5-13	21	24	9	22-26	100

Add to Ref: N for Black

# POLYSTYRENE CABLE GLANDS

Polystyrene PS

## 1700P



### Cable Glands

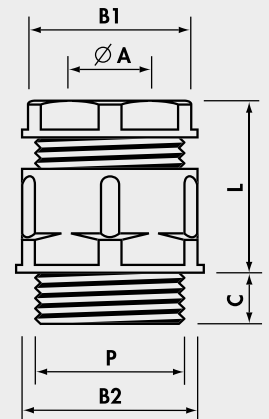
Sealing ring: PVC 50 sh A - Protection: IP 54

**Pg thread DIN 40 430 - Dimensions DIN 46 320**

Ref. Light Grey	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B1 Spanner (mm)	B2 Spanner (mm)	C (mm)	L min-max (mm)	Quantity Box/Bag
1700P	Pg9	15,5	7 - 8,5	17	20	8	19-22	200/100
* 1701P	Pg11	18,8	8 -10	19	22	8	21-25	100/100
* 1702P	Pg13,5	20,5	8 -11	21	24	9	22-26	100/100
1703P	Pg16	22,6	11 -14	24	27	10	24-33	50/50
1704P	Pg21	28,5	14,5-18	30	33	11	25-32	50/25

\*Add to Ref: N for Black

Material: POLYSTYRENE PS  
 Temperature range:  
 -20°C to +60°C (continuous)  
 Colour: RAL 7035 light grey,  
 RAL 9005 black



# MAXIbrass® CABLE GLANDS

Nickel Plated Brass

## 2900



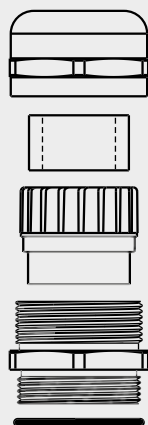
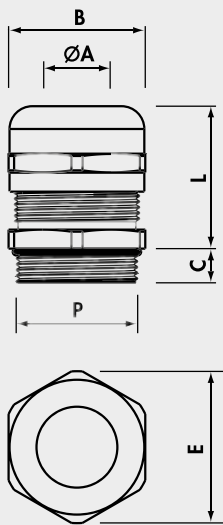
Material:  
NICKEL PLATED BRASS  
(CuZn 39 Pb 3)  
Sealing-ring: NEOPRENE®  
Cable grip insert:  
POLYAMIDE PA6.6  
O-Ring: NITRILE 70 sh A  
(factory fitted)  
Protection: IP 68  
Temperature range:  
-25°C to +100°C (continuous)



## MAXIbrass® standard

Metric thread M 1.5 pitch CEI EN 60423 CEI EN 50262

Ref. Nickel Plated Brass	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B Spanner (mm)	E (mm)	C (mm)	L min-max (mm)	Quantity
2900.M12N	M12x1,5	12,2	3 - 7	16	18	6,5	16-20	100
2900.M16N	M16x1,5	16,2	4,5-10	20	23	7,0	20-25	100
2900.M20N	M20x1,5	20,5	7 -13	24	27	8,0	20-27	50
2900.M25N	M25x1,5	25,4	10 -17	29	32	8,0	24-30	50
2900.M32N	M32x1,5	32,5	11 -21	36	40	9,0	27-34	25
2900.M40N	M40x1,5	40,5	19 -28	45	50	9,0	34-42	10
2900.M50N	M50x1,5	50,5	26 -35	54	60	10,0	35-43	8
2900.M63N	M63x1,5	64,0	34 -45	67	74	15,0	40-52	5



## MAXIbrass® reduced cable entry

Metric thread M 1.5 pitch CEI EN 60423 CEI EN 50262

Ref. Nickel Plated Brass	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B Spanner (mm)	E (mm)	C (mm)	L min-max (mm)	Quantity
2910.M12N	M12x1,5	12,2	1 - 5	16	18	6,5	16-20	100
2910.M16N	M16x1,5	16,2	2,5- 7	20	23	7,0	20-25	100
2910.M20N	M20x1,5	20,5	5 -10	24	27	8,0	20-27	50
2910.M25N	M25x1,5	25,4	6 -13	29	32	8,0	24-30	50
2910.M32N	M32x1,5	32,5	7 -14	36	40	9,0	27-34	25
2910.M40N	M40x1,5	40,5	13 -23	45	50	9,0	34-42	10
2910.M50N	M50x1,5	50,5	20 -29	54	60	10,0	35-43	8
2910.M63N	M63x1,5	64,0	27 -39	67	74	15,0	40-52	5



# MAXIbrass® CABLE GLANDS

Nickel Plated Brass

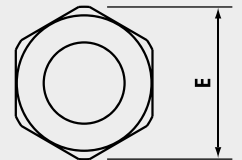
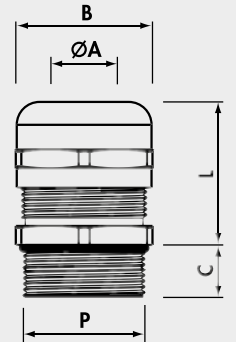
## 2900



## MAXIbrass® extended thread

Metric thread M 1.5 pitch CEI EN 60423 CEI EN 50262

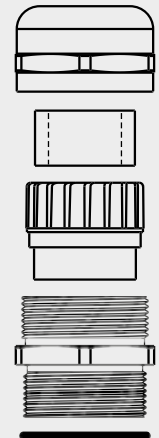
Ref. Nickel Plated Brass	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B Spanner (mm)	E (mm)	C (mm)	L min-max (mm)	Quantity
2901.M12N	M12x1,5	12,2	3 - 7	16	18	12	16-20	100
2901.M16N	M16x1,5	16,2	4,5-10	20	23	12	20-25	100
2901.M20N	M20x1,5	20,5	7 -13	24	27	12	20-27	50
2901.M25N	M25x1,5	25,4	10 -17	29	32	12	24-30	50
2901.M32N	M32x1,5	32,5	11 -21	36	40	15	27-34	25
2901.M40N	M40x1,5	40,5	19 -28	45	50	15	34-42	10
2901.M50N	M50x1,5	50,5	26 -35	54	60	15	35-43	8



## MAXIbrass® extended thread and reduced cable entry

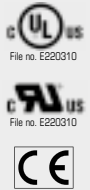
Metric thread M 1.5 pitch CEI EN 60423 CEI EN 50262

Ref. Nickel Plated Brass	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B Spanner (mm)	E (mm)	C (mm)	L min-max (mm)	Quantity
2911.M12N	M12x1,5	12,2	1 - 5	16	18	12	16-20	100
2911.M16N	M16x1,5	16,2	2,5- 7	20	23	12	20-25	100
2911.M20N	M20x1,5	20,5	5 -10	24	27	12	20-27	50
2911.M25N	M25x1,5	25,4	6 -13	29	32	12	24-30	50
2911.M32N	M32x1,5	32,5	7 -14	36	40	15	27-34	25
2911.M40N	M40x1,5	40,5	13 -23	45	50	15	34-42	10
2911.M50N	M50x1,5	50,5	20 -29	54	60	15	35-43	8



# MAXIbrass® CABLE GLANDS

Nickel Plated Brass



## 2900

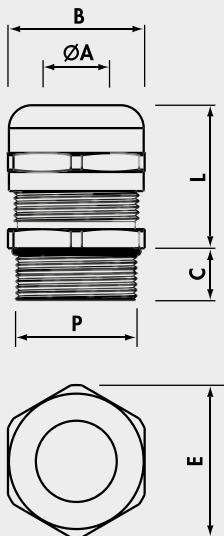


Material:  
NICKEL PLATED BRASS  
(CuZn 39 Pb 3)  
Sealing-ring: NEOPRENE®  
Cable grip insert:  
POLYAMIDE PA6.6  
O-Ring: NITRILE 70 sh A  
(factory fitted)  
Protection: IP 68  
Temperature range:  
-25°C to +100°C (continuous)

## MAXIbrass® standard

Pg thread DIN 40 430

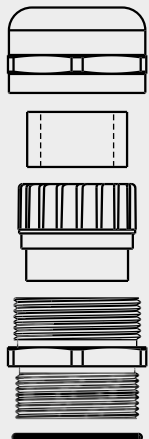
Ref. Nickel Plated Brass	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B Spanner (mm)	E (mm)	C (mm)	L min-max (mm)	Quantity
2900.07N	Pg 7	12,7	3 - 7	16	18	5,0	16-20	100
2900.09N	Pg 9	15,5	4 - 8	17	19	6,0	17-23	100
2900.11N	Pg11	18,8	4,5-10	20	23	6,0	20-25	100
2900.13N	Pg13,5	20,5	5 -12	22	25	6,5	20-26	50
2900.16N	Pg16	22,6	7 -13	24	27	6,5	20-27	50
2900.21N	Pg21	28,5	10 -17	30	33	7,0	24-30	50
2900.29N	Pg29	37,2	17 -25	40	45	8,0	30-37	25
2900.36N	Pg36	47,2	20 -32	50	55	8,0	38-48	10
2900.42N	Pg42	54,2	28 -38	57	63	10,0	39-48	5
2900.48N	Pg48	60,0	34 -45	67	74	15,0	40-52	5



## MAXIbrass® reduced cable entry

Pg thread DIN 40 430

Ref. Nickel Plated Brass	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B Spanner (mm)	E (mm)	C (mm)	L min-max (mm)	Quantity
2910.07N	Pg 7	12,7	1 - 5	16	18	5,0	16-20	100
2910.09N	Pg 9	15,5	2 - 6	17	19	6,0	17-23	100
2910.11N	Pg11	18,8	2,5- 7	20	23	6,0	20-25	100
2910.13N	Pg13,5	20,5	4 -10	22	25	6,5	20-26	50
2910.16N	Pg16	22,6	5 -10	24	27	6,5	20-27	50
2910.21N	Pg21	28,5	6 -13	30	33	7,0	24-30	50
2910.29N	Pg29	37,2	11 -20	40	45	8,0	30-37	25
2910.36N	Pg36	47,2	18 -26	50	55	8,0	38-48	10
2910.42N	Pg42	54,2	24 -31	57	63	10,0	39-48	5
2910.48N	Pg48	60,0	27 -39	67	74	15,0	40-52	5



# MAXIbrass® CABLE GLANDS

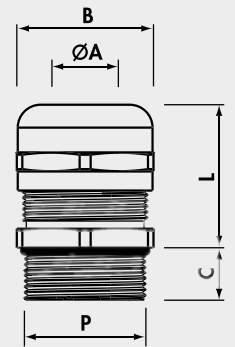
Nickel Plated Brass

## 2900

### MAXIbrass® extended thread

#### Pg thread DIN 40 430

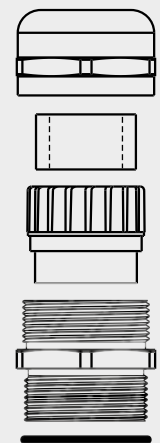
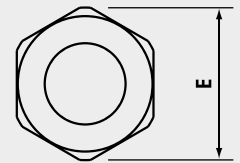
Ref. Nickel Plated Brass	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B Spanner (mm)	E (mm)	C (mm)	L min-max (mm)	Quantity
2901.07N	Pg 7	12,7	3 - 7	16	18	12	16-20	100
2901.09N	Pg 9	15,5	4 - 8	17	19	12	17-23	100
2901.11N	Pg11	18,8	4,5-10	20	23	12	20-25	100
2901.13N	Pg13,5	20,5	5 -12	22	25	12	20-26	50
2901.16N	Pg16	22,6	7 -13	24	27	12	20-27	50
2901.21N	Pg21	28,5	10 -17	30	33	12	24-30	50
2901.29N	Pg29	37,2	17 -25	40	45	15	30-37	25
2901.36N	Pg36	47,2	20 -32	50	55	15	38-48	10
2901.42N	Pg42	54,2	28 -38	57	63	15	39-48	5



### MAXIbrass® extended thread and reduced cable entry

#### Pg thread DIN 40 430

Ref. Nickel Plated Brass	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B Spanner (mm)	E (mm)	C (mm)	L min-max (mm)	Quantity
2911.07N	Pg 7	12,7	1 - 5	16	18	12	16-20	100
2911.09N	Pg 9	15,5	2 - 6	17	19	12	17-23	100
2911.11N	Pg11	18,8	2,5- 7	20	23	12	20-25	100
2911.13N	Pg13,5	20,5	4 -10	22	25	12	20-26	50
2911.16N	Pg16	22,6	5 -10	24	27	12	20-27	50
2911.21N	Pg21	28,5	6 -13	30	33	12	24-30	50
2911.29N	Pg29	37,2	11 -20	40	45	15	30-37	25
2911.36N	Pg36	47,2	18 -26	50	55	15	38-48	10
2911.42N	Pg42	54,2	24 -31	57	63	15	39-48	5



# MAXIbrass® ATEX CABLE GLANDS

## 5900



Nickel Plated Brass



II 2 GD

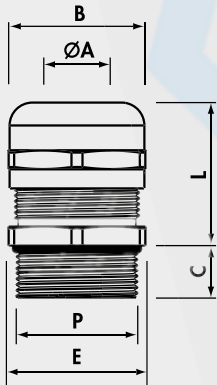
Temperature range: -25°C to +75°C (continuous)  
Protection: IP 65

Certificate No IMQ ATEX 028X

Metric thread M 1.5 pitch CEI EN 60423 CEI EN 50262

Material: NICKEL PLATED BRASS  
(CuZn 39 Pb 3)  
Sealing-ring: NEOPRENE®  
Cable grip insert: POLYAMIDE PA6.6  
O-Ring: NITRILE 70 sh A (factory fitted)  
Safety level: Ex e IIC/Ex tb IIIC  
according to  
EN 60079-0 : 2009  
EN 60079-7 : 2007  
EN 60079-31 : 2009  
Areas of utilisation: 1 & 2, 21 & 22

Ref. Nickel Plated Brass	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B Spanner (mm)	E (mm)	C (mm)	L min-max (mm)	Quantity
5900.M12N	M12x1,5	12,2	3 - 6,5	16	18	6,5	16-20	100
5900.M16N	M16x1,5	16,2	6,5-10	20	23	7,0	20-25	100
5900.M20N	M20x1,5	20,5	10 -13	24	27	8,0	20-27	50
5900.M25N	M25x1,5	25,4	11 -17	29	32	8,0	24-30	50
5900.M32N	M32x1,5	32,5	14 -21	36	40	9,0	27-34	25
5900.M40N	M40x1,5	40,5	21 -27	45	50	9,0	34-42	10
5900.M50N	M50x1,5	50,5	26 -35	54	60	10,0	35-43	8
5900.M63N	M63x1,5	64,0	35 -42	67	74	15,0	40-52	5



### extended thread

Ref. Nickel Plated Brass	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B Spanner (mm)	E (mm)	C (mm)	L min-max (mm)	Quantity
5901.M12N	M12x1,5	12,2	3 - 6,5	16	18	12	16-20	100
5901.M16N	M16x1,5	16,2	6,5-10	20	23	12	20-25	100
5901.M20N	M20x1,5	20,5	10 -13	24	27	12	20-27	50
5901.M25N	M25x1,5	25,4	11 -17	29	32	12	24-30	50
5901.M32N	M32x1,5	32,5	14 -21	36	40	12	27-34	25
5901.M40N	M40x1,5	40,5	21 -27	45	50	12	34-42	10
5901.M50N	M50x1,5	50,5	26 -35	54	60	12	35-43	8

## 20M3



Material: NICKEL PLATED BRASS  
(CuZn 39 Pb 3)  
Sealing-ring: CLOROPRENE (CR)  
Cable grip insert: PA 6.6  
O-Ring: (NBR) (factory fitted)

# EMC CABLE GLANDS

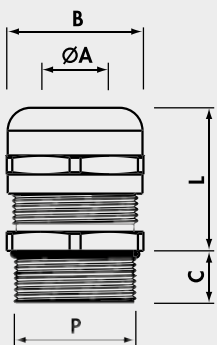
Nickel Plated Brass

Protection: IP 68, 5 bar  
Temperature range:  
-30°C to +120°C (continuous)



Metric thread M 1.5 pitch CEI EN 60423 CEI EN 50262

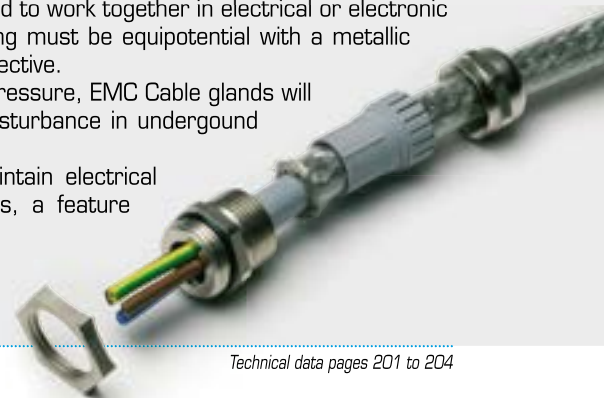
Ref. Nickel Plated Brass	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B Spanner (mm)	C (mm)	L max (mm)	Quantity Box/Bag
20M3M1261N	M12x1,5	12,2	3 - 6,5	14	5	22	300/100
20M3M1661N	M16x1,5	16,2	5,5-10	17	5,5	24,5	200/100
20M3M2061N	M20x1,5	20,5	8 -13	22	6	27	100/50
20M3M2561N	M25x1,5	25,4	11 -18	30	7	31	50/25
20M3M3261N	M32x1,5	32,5	15 -21	34	8	33	30/10
20M3M4061N	M40x1,5	40,5	19 -27	44	8	40	20/10
20M3M5061N	M50x1,5	50,5	26 -35	55	9	48	10/5
20M3M6361N	M63x1,5	64,0	39 -48	66	10	50	5/5



EMC Cable glands and locknuts are designed to work together in electrical or electronic applications where a metallic cable shielding must be equipotential with a metallic enclosure, in accordance with the EMC directive.

Offering IP68 ingress protection at 5 bar pressure, EMC Cable glands will maintain shielding from electromagnetic disturbance in underground applications.

EMC locknuts have serrated teeth to maintain electrical contact through paint or surface coatings, a feature which also enhances vibration resistance.





# COMPRESSION CABLE GLANDS

Brass

2003  
2002  
2001

## Metric thread M 1.5 pitch CEI EN 60423 CEI EN 50262

Ref. Nickel Plated Brass	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B1 Spanner Head (mm)	B2 Spanner Body (mm)	C (mm)	L min-max (mm)	Quantity Box/Bag
2003M1221N	M12x1,5	12,2	4 - 6	13	14	5	13-16	500/100
2003M1621N	M16x1,5	16,2	8 -10	15	17	5	14-17	200/100
2003M2021N	M20x1,5	20,5	10 -12	20	22	6	16-19	150/50
2003M2521N	M25x1,5	25,4	17 -19	28	30	7	19-23	50/50
2003M3221N	M32x1,5	32,5	26 -28	37	39	8	21-25	100/50
2003M4021N	M40x1,5	40,5	33 -35	47	50	8	24-30	20/20
2003M5021N	M50x1,5	50,5	39 -41	54	57	9	28-34	10/5
2003M6321N	M63x1,5	64,0	43 -45	60	66/68	10	30-36	10/5

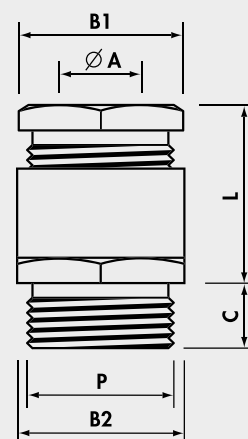


Material: Metric & Pg threads  
NICKEL PLATED BRASS  
(CuZn 39 Pb 3)  
BSP thread - PLAIN BRASS  
Protection: IP 54  
Sealing ring:  
Metric thread - RUBBER 55sh A  
Pg thread - RUBBER 55 sh A  
BSP thread - PVC 50 sh A

## Pg thread DIN 40 430 - Dimensions DIN 46 320

Ref. Nickel Plated Brass	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B1 Spanner Head (mm)	B2 Spanner Body (mm)	C (mm)	L min-max (mm)	Quantity Box/Bag
200200721N	Pg 7	12,7	5 - 7	13	14	5	13-16	400/100
200200921N	Pg 9	15,5	8 -10	15	17	6	14-17	300/100
200201121N	Pg11	18,8	8 -10	18	20	6	14-18	200/50
200201321N	Pg13,5	20,5	10 -12	20	22	6,5	16-19	100/50
200201621N	Pg16	22,6	12 -14	22	24	6,5	17-20	50/50
200202121N	Pg21	28,5	17 -19	28	30	7	19-23	50/50
200202921N	Pg29	37,2	26 -28	37	40	8	21-25	15/15
200203621N*	Pg36	47,2	33 -35	47	50	9	24-30	10/10
200204221N	Pg42	54,2	39 -41	54	57	10	28-34	10/10
200204821N*	Pg48	60,0	43 -45	60	64	10	36-45	10/10

\* Double sealing ring



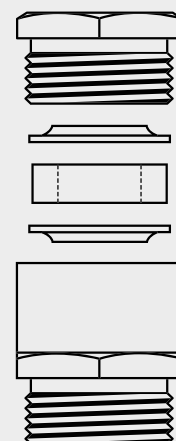
## BSP thread ISO 228/1

Ref. Nickel Plated Brass	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B1 Spanner Head (mm)	B2 Spanner Body (mm)	C (mm)	L min-max (mm)	Quantity Box/Bag
200101441	G1/4"	13,5	5,5 - 7	13	15	6,5	14-17	400/100
207101441	G1/4"	13,5	5,5 - 7	13	∅15	6,5	14-17	400/100
200103841	G3/8"	17,0	6,5 - 8,5	17	19	7,5	15-19	200/100
200101241	G1/2"	21,5	8 -11	21	23	8	17-23	100/100
200105841	G5/8"	23,5	11 -14	23	25	8,5	20-24	100/50
200103441	G3/4"	27,0	14,5-17,5	27	29	9	20-26	50/50
200110041	G1"	34,0	18 -22	34	36	10	23-28	25/25
200111841	G1"1/8	38,0	21 -26	38	40	10,5	23-28	25/25
200111441	G1"1/4	42,0	28 -32	42	45	11,5	25-31	20/20
200111241	G1"1/2	48,0	32 -36	48	50	11,5	28-35	20/20
200120041	G2"	60,0	38 -42	60	64	13,5	31-37	10/10
• 200121221*	G2"1/2	76,0	44 -57	80	80	20	32-37	5/5
• 200130021	G3"	89,0	67 -69	95	95	20	42-52	5/5

Add to Ref: N for NICKEL PLATED BRASS

• Sealing ring: CLOROPRENE

\* Concentric sealing ring



# MAXIinox CABLE GLANDS



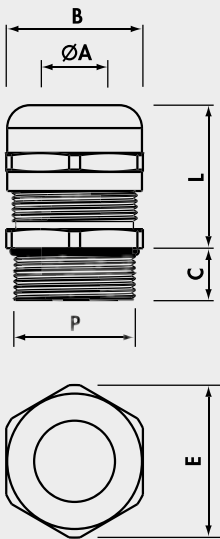
**7900**  
**7900A**



Stainless Steel 303 (X8 CrNiS 18-9)

Stainless Steel 316L (X2 CrNiMo 17-12-2)

Material:  
STAINLESS STEEL 303/316L  
Sealing-ring: NEOPRENE®  
Cable grip insert:  
POLYAMIDE PA6.6  
O-Ring: NITRILE 70 sh A  
(factory fitted)  
Protection: IP 68  
Temperature range:  
-25°C to +100°C (continuous)



## MAXIinox Stainless Steel AISI 303

Metric thread M 1.5 pitch CEI EN 60423 CEI EN 50262

Stainless Steel AISI 303	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B Spanner (mm)	E (mm)	C (mm)	L min-max (mm)	Quantity Box/Bag
7900.M12	M12x1,5	12,2	3 - 7	16	18	6,5	16-20	90/30
7900.M16	M16x1,5	16,2	4,5-10	20	23	7,0	20-25	120/30
7900.M20	M20x1,5	20,5	7 -13	24	27	8,0	20-27	75/25
7900.M25	M25x1,5	25,4	10 -17	29	32	8,0	24-30	40/20
7900.M32	M32x1,5	32,5	11 -21	36	40	9,0	27-34	15
7900.M40	M40x1,5	40,5	19 -28	45	50	9,0	34-42	15
7900.M50	M50x1,5	50,5	26 -35	54	60	10,0	35-43	10
7900.M63	M63x1,5	64,0	34 -45	67	74	15,0	40-52	5

## MAXIinox Stainless Steel AISI 316L

Metric thread M 1.5 pitch CEI EN 60423 CEI EN 50262

Stainless Steel AISI 316L	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B Spanner (mm)	E (mm)	C (mm)	L min-max (mm)	Quantity Box/Bag
7900A.M12	M12x1,5	12,2	3 - 7	16	18	6,5	16-20	60/20
7900A.M16	M16x1,5	16,2	4,5-10	20	23	7,0	20-25	80/20
7900A.M20	M20x1,5	20,5	7 -13	24	27	8,0	20-27	60/20
7900A.M25	M25x1,5	25,4	10 -17	29	32	8,0	24-30	30/15
7900A.M32	M32x1,5	32,5	11 -21	36	40	9,0	27-34	12
7900A.M40	M40x1,5	40,5	19 -28	45	50	9,0	34-42	10
7900A.M50	M50x1,5	50,5	26 -35	54	60	10,0	35-43	7
7900A.M63	M63x1,5	64,0	34 -45	67	74	15,0	40-52	5



# MAXIinox CABLE GLANDS

Stainless Steel 303 (X8 CrNiS 18-9)

Stainless Steel 316L (X2 CrNiMo 17-12-2)

## 7900 7900A

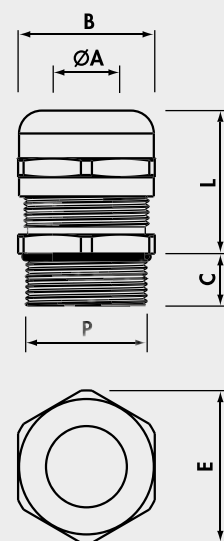


## MAXIinox Stainless Steel AISI 303

Pg thread DIN 40 430

Stainless Steel AISI 303	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B Spanner (mm)	E (mm)	C (mm)	L min-max (mm)	Quantity Box/Bag
7900.07	Pg 7	12,7	3 - 7	16	18	5,0	16-20	90/30
7900.09	Pg 9	15,5	4 - 8	17	19	6,0	17-23	90/30
7900.11	Pg11	18,8	4,5-10	20	23	6,0	20-25	60/30
7900.13	Pg13,5	20,5	5 -12	22	25	6,5	20-26	90/30
7900.16	Pg16	22,6	7 -13	24	27	6,5	20-27	60/30
7900.21	Pg21	28,5	10 -17	30	33	7,0	24-30	40/20
7900.29	Pg29	37,2	17 -25	40	45	8,0	30-37	30/15
7900.36	Pg36	47,2	20 -32	50	55	8,0	38-48	10
7900.42	Pg42	54,2	28 -38	57	63	10,0	36-46	5
7900.48	Pg48	60,0	34 -45	67	74	15,0	40-52	5

Material: STAINLESS STEEL 303/316L  
 Sealing-ring: NEOPRENE®  
 Cable grip insert: POLYAMIDE PA6.6  
 O-Ring: NITRILE 70 sh A (factory fitted)  
 Protection: IP 68  
 Temperature range: -25°C to +100°C (continuous)



## MAXIinox Stainless Steel AISI 316L

Pg thread DIN 40 430

Stainless Steel AISI 316L	P	Fixing Hole Ø (mm)	Ø A min-max (mm)	B Spanner (mm)	E (mm)	C (mm)	L min-max (mm)	Quantity Box/Bag
7900A.07	Pg 7	12,7	3 - 7	16	18	5,0	16-20	60/20
7900A.09	Pg 9	15,5	4 - 8	17	19	6,0	17-23	60/20
7900A.11	Pg11	18,8	4,5-10	20	23	6,0	20-25	100/20
7900A.13	Pg13,5	20,5	5 -12	22	25	6,5	20-26	100/20
7900A.16	Pg16	22,6	7 -13	24	27	6,5	20-27	40/20
7900A.21	Pg21	28,5	10 -17	30	33	7,0	24-30	60/15
7900A.29	Pg29	37,2	17 -25	40	45	8,0	30-37	20/10
7900A.36	Pg36	47,2	20 -32	50	55	8,0	38-48	7
7900A.42	Pg42	54,2	28 -38	57	63	10,0	36-46	5
7900A.48	Pg48	60,0	34 -45	67	74	15,0	40-52	5

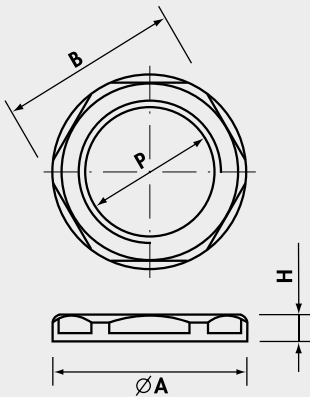
# LOCKNUTS WITH COLLAR

Polyamide PA6 or PA6.6

1143  
1142  
1141



Material: POLYAMIDE PA6 or 6.6  
self-extinguishing class V2 (UL 94)  
Temperature range:  
-20°C to +90°C (continuous)  
Colour: RAL 7035 light grey,  
RAL 9005 black,  
RAL 7001 dark grey



## Metric thread M 1.5 pitch CEI EN 60423

Ref. Light Grey	P	Ø A (mm)	B Spanner (mm)	H (mm)	Quantity Box/Bag
1143M12	M12X1,5	18,5	17	5	1.000/100
1143M16	M16X1,5	24	22	5	600/100
1143M20	M20X1,5	29	27	6	400/100
1143M25	M25X1,5	35,5	32	6	100
1143M32	M32X1,5	45	41	7	50
1143M40	M40X1,5	55	50	7	30
1143M50	M50X1,5	65	60	8	30
1143M63	M63X1,5	82	75	8	15

Add to Ref: N for Black, G for Dark Grey

## Pg thread DIN 40 430 - Dimensions DIN 46 320

Ref. Light Grey	P	Ø A (mm)	B Spanner (mm)	H (mm)	Quantity Box/Bag
1142007	Pg 7	21	19	5	100
1142009	Pg 9	24	22	5	700/100
1142011	Pg11	26	24	5	500/100
1142013	Pg13,5	29	27	6	400/100
1142016	Pg16	33	30	6	100
1142021	Pg21	39	36	7	200/50
1142029	Pg29	50	46	7	50
1142036	Pg36	66	60	8	30
1142042	Pg42	73	65	8	25
1142048	Pg48	78	70	8	20

Add to Ref: N for Black, G for Dark Grey

## BSP thread ISO 228/1

Ref. Light Grey	P	Ø A (mm)	B Spanner (mm)	H (mm)	Quantity Box/Bag
1141012	G1/2"	29	27	6	400/100
1141112	G1"1/2	66	60	8	30
1141200	G2"	78	70	8	20

Add to Ref: N for Black



# LOCKNUTS WITHOUT COLLAR

Polyamide PA6 or PA6.6

1112  
1710  
1410



## Metric thread M 1.5 pitch CEI EN 60423

Ref. Light Grey	P	B Spanner (mm)	H (mm)	Quantity Box/Bag
1112	M12X1,5	17	5	1.000/100
1116	M16X1,5	22	5	700/100
1120	M20X1,5	27	6	400/100
1125	M25X1,5	32	6	100
1132	M32X1,5	41	7	50
1140	M40X1,5	50	7	30
1150	M50X1,5	60	8	30
1163	M63X1,5	75	8	15

Add to Ref: N for Black

## Pg thread DIN 40 430 - Dimensions DIN 46 320

Ref. Light Grey	P	B Spanner (mm)	H (mm)	Quantity Box/Bag
* 1719E17	Pg 7	17	5	1.000/100
1719	Pg 7	19	5	100
1710	Pg 9	22	5	700/100
1711	Pg11	24	5	500/100
1712	Pg13,5	27	6	400/100
1713	Pg16	30	6	100
△*1714E34	Pg21	34	7	200/100
1714	Pg21	36	7	200/100
1715	Pg29	46	7,5	100/50

Add to Ref: N for Black

△ Light Grey only

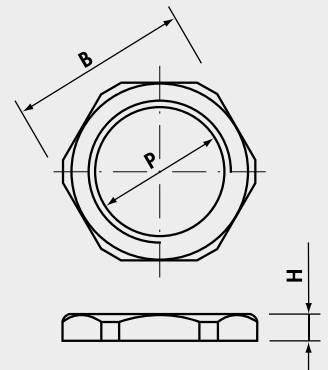
\* Not DIN 46 320

## BSP thread ISO 228/1

Ref. Light Grey	P	B Spanner (mm)	H (mm)	Quantity Box/Bag
1410	G1/4"	19	5	800/100
1411	G3/8"	23	6	600/100
1412	G1/2"	27	6	400/100
1413	G5/8"	30	6	100
1414	G3/4"	34	7	200/100
1415	G1"	40	7	50

Add to Ref: N for Black

Material:  
POLYAMIDE PA6 or 6.6  
self-extinguishing class V2 (UL 94)  
Temperature range:  
-20°C to +90°C (continuous)  
Colour: RAL 7035 light grey,  
RAL 9005 black



2033  
2032  
2031

# LOCKNUTS

Brass



## Metric thread M 1.5 pitch CEI EN 60423

Ref. Nickel Plated Brass	P	B Spanner (mm)	H (mm)	Quantity Box/Bag
2033M12N	M12X1,5	16	2,8	2.000/100
2033M16N	M16X1,5	19	2,8	1.000/100
2033M20N	M20X1,5	24	3	600/100
2033M25N	M25X1,5	30	4,0	400/50
2033M32N	M32X1,5	36	4	250/25
2033M40N	M40X1,5	45	5,0	150/10
2033M50N	M50X1,5	60	5	100/10
2033M63N	M63X1,5	70	5,5	50/5

## Pg thread DIN 40 430 - Dimensions DIN 46 320

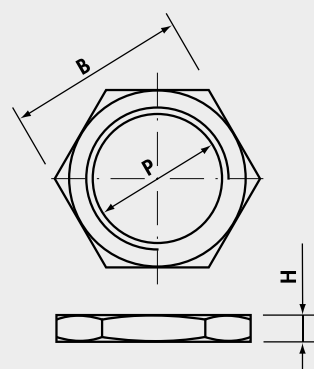
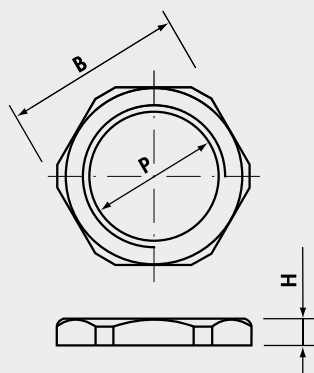
Ref. Nickel Plated Brass	P	B Spanner (mm)	H (mm)	Quantity Box/Bag
2032007N	Pg 7	16*	2,8	1.500/100
2032009N	Pg 9	18	2,8	1.500/100
2032011N	Pg11	21	3	1.000/100
2032013N	Pg13,5	23	3	1.000/100
2032016N	Pg16	26	3	600/100
2032021N	Pg21	32	3,5	500/100
2032029N	Pg29	41	4	300/100
2032036N	Pg36	51	5	100/10
2032042N	Pg42	60	5	50/10
2032048N	Pg48	64	5,5	50/10

\*Different dimension to DIN 46320

## BSP thread ISO 228/1

Ref. Plain Brass	P	B Spanner (mm)	H (mm)	Quantity Box/Bag
2031014	G1/4"	16	3	2.400/100
2031038	G3/8"	19	3	2.000/100
2031012	G1/2"	24	3,5	1.000/100
2031058	G5/8"	26	4	500/50
2031034	G3/4"	30	4	500/50
2031100	G1"	37	4	250/25
2031118	G1"1/8	41	4,5	100/25
2031114	G1"1/4	45	4,5	200/20
2031112	G1"1/2	52	5,5	100/20
2031200	G2"	64	7	50/10
2031212	G2"1/2	80	7	20/5
2031300	G3"	95	8	20/5

Add to Ref: N for NICKEL PLATED BRASS



## EMC LOCKNUTS

Nickel Plated Brass

# 20N3

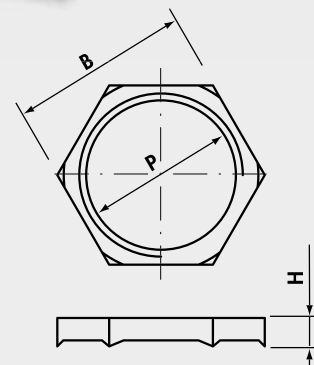


### EMC Locknuts

Material: NICKEL PLATED BRASS (CuZn 40 Pb 3)

Metric thread M 1.5 pitch CEI EN 60423

Ref. Nickel Plated Brass	P	B Spanner (mm)	H (mm)	Quantity Box/Bag
20N3M12N	M12X1,5	15	4,1	1000/100
20N3M16N	M16X1,5	19	4,2	1000/100
20N3M20N	M20X1,5	24	4,2	500/100
20N3M25N	M25X1,5	30	4,8	400/100
20N3M32N	M32X1,5	36	5,4	200/100
20N3M40N	M40X1,5	46	6,2	100/50
20N3M50N	M50X1,5	60	7	50/50
20N3M63N	M63X1,5	70	7	50/25



## MAXIinox LOCKNUTS

Stainless Steel 303 (X8 CrNiS 18-9)

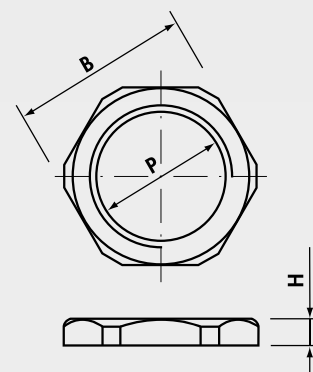
Stainless Steel 316L (X2 CrNiMo 17-12-2)

# 7032 7033



Metric thread M 1.5 pitch CEI EN 60423

Stainless Steel AISI 303	Stainless Steel AISI 316L	P	B Spanner (mm)	H (mm)	AISI 303 Quantity Box/Bag	AISI 316L Quantity Box/Bag
7033M12	7033AM12	M12X1,5	16	2,8	450/30	300/20
7033M16	7033AM16	M16X1,5	20	2,8	450/30	300/20
7033M20	7033AM20	M20X1,5	24	3,5	250/25	200/20
7033M25	7033AM25	M25X1,5	29	4	160/20	120/15
7033M32	7033AM32	M32X1,5	36	4	105/15	84/12
7033M40	7033AM40	M40X1,5	45	5	60/15	40/10
7033M50	7033AM50	M50X1,5	57	5	40/10	28/7
7033M63	7033AM63	M63X1,5	70	5,5	32/8	20/5



Pg thread DIN 40 430

Stainless Steel AISI 303	Stainless Steel AISI 316L	P	B Spanner (mm)	H (mm)	AISI 303 Quantity Box/Bag	AISI 316L Quantity Box/Bag
7032007	7032A007	Pg 7	16	2,8	450/30	300/20
7032009	7032A009	Pg 9	20	2,8	450/30	300/20
7032011	7032A011	Pg11	22	3	300/30	200/20
7032013	7032A013	Pg13,5	22	3	300/30	200/20
7032016	7032A016	Pg16	27	3	240/30	160/20
7032021	7032A021	Pg21	32	3,5	160/20	150/15
7032029	7032A029	Pg29	41	4	60/15	40/10
7032036	7032A036	Pg36	50	5	40/10	28/7
7032042	7032A042	Pg42	60	5	40/10	20/5
7032048	7032A048	Pg48	64	5,5	32/8	20/5

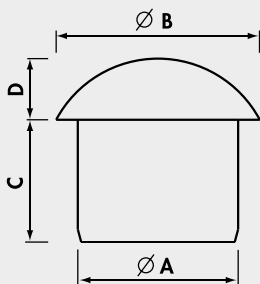
# INTERNAL PLUGS FOR CABLE GLANDS

## TCP

Polyamide PA6.6



Material: POLYAMIDE PA6.6  
 self-extinguishing class V2 (UL 94)  
 Temperature range:  
 -20°C to +90°C (continuous)  
 Colour: RAL 9005 black  
 Application:  
 Blanking the cable entry of  
**MAXIblock**<sup>®</sup>, **MAXIbrass**<sup>®</sup> and  
**MAXIinox** cable glands and  
 maintaining IP 68.



### Plugs

Ref.	Suitable for		Ø A (mm)	Ø B (mm)	C (mm)	D (mm)	Quantity Box/Bag
	<b>MAXIblock</b> <sup>®</sup>	<b>MAXIbrass</b> <sup>®</sup> <b>MAXIinox</b>					
TCP5	M12R + Pg7R	M12R	4,5	8,5	10,8	4,5	3.000/100
TCP10	Pg9R	Pg9R	6	12	12	4,5	2.000/100
TCP12	M12 + Pg7	M12 + Pg7	6,8	12	12	4,5	1.000/100
	M16R + Pg11R	M16R + Pg11R					
TCP15	Pg9	Pg9	8	11	11,5	5	1.500/100
TCP18	M16 + Pg11	M16 + Pg11	9,5	12,5	13	5	1.500/100
	M20R	M20R					
TCP20	Pg13,5 + Pg13,5R	Pg13 + Pg13,5R	10	15	14	6	800/100
	Pg16R	Pg16R					
TCP25	M20 + Pg16	M20 + Pg16	12,5	17	15	8	400/100
TCP30	M25R + M32R	M25R + M32R	12,5	22,5	18	9	300/100
	Pg21R	Pg21R					
TCP35	M25 + Pg21	M25 + Pg21	16	19,5	18	8	300/100
TCP40	M32	M32	19	22,5	19	9	150/50
TCP45	M40R + Pg29 + Pg36R	M40R + Pg29	22	30	20	10	100/50
TCP50	M40 + M50R + Pg42R	M40 + M50R	27,5	38	25	12	50/25
TCP55	Pg36	Pg36	31,5	36,5	23,5	12	50/25
TCP60	M50	M50	34,5	40	23,5	12	50/25
TCP65	M63R + Pg42 + Pg48R	M63R + Pg42	37,5	48	26,5	12	30/15
TCP70	M63 + Pg48	M63 + Pg48	43	48	26,5	12	30/15

R: reduced cable entry

# MULTI-ENTRY SEALS & PLUGS FOR CABLE GLANDS

## 36 TGM

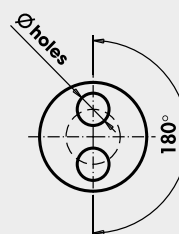
Material: NEOPRENE® 70 sh A  
 Temperature range:  
 -40°C to +130°C  
 Protection: IP 68  
 Colour: RAL 9005 black  
 Application:  
 IP68 sealing of multiple cables entering  
**MAXIblock**®, **MAXIbrass**® or  
**MAXIinox** cable glands.



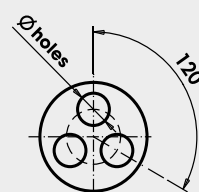
### Multi-entry seals

Ref.	Suitable for		n° entries	Ø Dia entry (mm)	Quantity Box/Bag
	<b>MAXIblock</b> ®	<b>MAXIbrass</b> ® <b>MAXIinox</b>			
36A3M1623	M16 + Pg11	M16 + Pg11	2	3	1.500/100
36A3M1624	M16 + Pg11	M16 + Pg11	2	4	1.000/100
36A3M16322	M16 + Pg11	M16 + Pg11	3	2,2	1.500/100
36A3M2025	M20 + Pg13,5	M20 + Pg13,5 + Pg16	2	5	500/100
36A3M2034	M20 + Pg13,5	M20 + Pg13,5 + Pg16	3	4	500/100
36A3M20356	M20 + Pg13,5	M20 + Pg13,5 + Pg16	3	5,6	500/100
36A3M2526	M25	M25 + Pg21	2	6	300/50
36A3M2536	M25	M25 + Pg21	3	6	300/50
36A3M2537	M25	M25 + Pg21	3	7	300/50
36A3M2545	M25	M25 + Pg21	4	5	300/50
36A3M2546	M25	M25 + Pg21	4	6	300/50
36A3M2554	M25	M25 + Pg21	5	4	300/50
36A3M3228	M32	M32	2	8	150/50
36A3M3239	M32	M32	3	9	150/50
36A3M32465	M32	M32	4	6,5	150/50
36A3M3248	M32	M32	4	8	150/50
36A3M4078	M40	M40	7	8	100/100
36A3M40106	M40	M40	10	6	100/100
36A3M5088	M50	M50	8	8	50/50
36C201629	Pg16	-	2	3+9	400/50

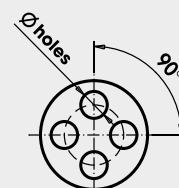
2 ENTRIES



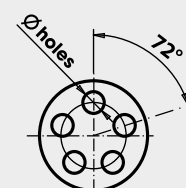
3 ENTRIES



4 ENTRIES



5 ENTRIES

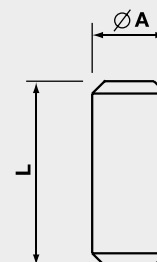


Material: POLYAMIDE PA6.6  
 Temperature range:  
 -20°C to +90°C (continuous)  
 Colour: RAL 7035 light grey

Application:  
 Plugging unused entries  
 in multi-entry seals and  
 maintaining IP68.

### Multi-entry seal plugs

Ref.	Suitable for Seal	Ø A	L	Quantity Box/Bag
		(mm)	(mm)	
TGM38	36A3M1623	3	10	5.000/100
TGM48	36A3M1624 + 36A3M2034 + 36A3M2554	4	8	5.000/100
TGM58	36A3M2025	5	8	5.000/100
TGM513	36A3M2545	5	13	2.500/50
TGM613	36A3M2526 + 36A3M2536 + 36A3M40106	6	13	2.000/50
TGM713	36A3M2537	7	13	2.000/50
TGM817	36A3M3248 + 36A3M5088 + 36A3M4078	8	17	100



# ENTRY THREAD ADAPTERS

Nickel Plated Brass

Entry thread enlargers

Metric thread M 1.5 pitch CEI EN 60423

Ref.	P EXT	P INT	Ø A (mm)	C (mm)	H (mm)	Quantity Box/Bag
20931216N	M12X1,5	M16X1,5	18	5	15,5	500/100
20931620N	M16X1,5	M20X1,5	22	5	17,5	300/100
20932025N	M20X1,5	M25X1,5	27	6	20	150/50
20932532N	M25X1,5	M32X1,5	34	7	22,5	100/50
20932540N	M25X1,5	M40X1,5	42	7	23,5	50/50
20933240N	M32X1,5	M40X1,5	42	8	24,5	50/50
20933250N	M32X1,5	M50X1,5	52	8	27,5	25/25
20934050N	M40X1,5	M50X1,5	52	8	27,5	25/25
20935063N	M50X1,5	M63X1,5	66	9	31	20/10

Entry thread reducers

Metric thread M 1.5 pitch CEI EN 60423

Ref.	P EXT	P INT	Ø A (mm)	C (mm)	H (mm)	Quantity Box/Bag
20431612N	M16X1,5	M12X1,5	18	5	7,5	1.000/100
20432012N	M20X1,5	M12X1,5	22	6	9	600/100
20432016N	M20X1,5	M16X1,5	22	6	9	500/100
20432512N	M25X1,5	M12X1,5	27	7	10	300/50
20432516N	M25X1,5	M16X1,5	27	7	10	300/50
20432520N	M25X1,5	M20X1,5	27	7	10	300/100
20433220N	M32X1,5	M20X1,5	34	8	11	100/25
20433225N	M32X1,5	M25X1,5	34	8	11	200/50
20434025N	M40X1,5	M25X1,5	43	8	11,5	100/25
20434032N	M40X1,5	M32X1,5	43	8	11,5	100/25
20435032N	M50X1,5	M32X1,5	53	9	12,5	50/10
20435040N	M50X1,5	M40X1,5	53	9	12,5	50/25
20436340N	M63X1,5	M40X1,5	66	10	14	30/10
20436350N	M63X1,5	M50X1,5	66	10	14	30/10

Entry thread converters - Metric to Pg

Ref.	P EXT	P INT	Fig.	Ø A (mm)	C (mm)	H (mm)	Quantity Box/Bag
20A42011N	M20X1,5	Pg11	1	22	6,5	17,5	300/100
20A42016N	M20X1,5	Pg16	1	24	6,5	20	200/50
20A42513N	M25X1,5	Pg13,5	2	27	7	10	300/50
20A42516N	M25X1,5	Pg16	2	27	7	10	300/50
20A43216N	M32X1,5	Pg16	2	36	8	11,5	100/25
20A43221N	M32X1,5	Pg21	2	36	8	11,5	100/25

Entry thread converters - Pg to Metric

Ref.	P EXT	P INT	Fig.	Ø A (mm)	C (mm)	H (mm)	Quantity Box/Bag
20A40916N	Pg 9	M16X1,5	1	20	6	15	400/100
20A41120N	Pg11	M20X1,5	1	22	6	16	300/100
20A41320N	Pg13,5	M20X1,5	1	24	6,5	16,5	200/50
20A41620N	Pg16	M20X1,5	2	24	6,5	9,5	50/50
20A42120N	Pg21	M20X1,5	2	30	7	10	100/100
20A42125N	Pg21	M25X1,5	2	30	7	10	100/100
20A42925N	Pg29	M25X1,5	2	39	8	11,5	50/50

2093  
2043  
20A4



Material: NICKEL PLATED BRASS  
(CuZn 40 Pb 3)

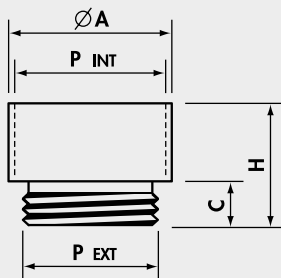


Fig. 1

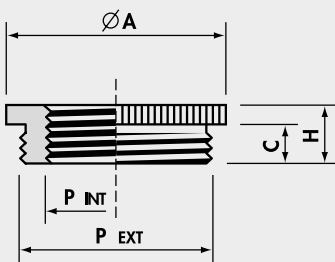


Fig. 2

# ENTRY THREAD ADAPTERS

Nickel Plated Brass

1800  
2042

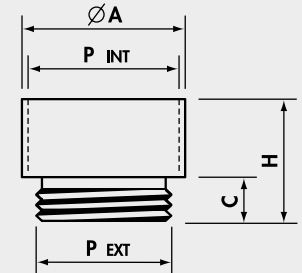


## Entry thread enlargers

### Pg thread DIN 40 430 - Dimensions DIN 46 320-K

Ref.	P EXT	P INT	Ø A (mm)	C (mm)	H (mm)	Quantity Box/Bag
180709	Pg 7	Pg 9	17	5	15	600/100
180911	Pg 9	Pg11	20	6	16,5	500/100
180913	Pg 9	Pg13,5	22	6	17,5	300/100
181113	Pg11	Pg13,5	22	6	17,5	300/100
181116	Pg11	Pg16	24	6	18,5	100/50
181316	Pg13,5	Pg16	24	6,5	19	200/50
181321	Pg13,5	Pg21	30	6,5	21	150/50
181621	Pg16	Pg21	30	6,5	21	100/25
182129	Pg21	Pg29	39	7	23	75/25
182936	Pg29	Pg36	50	8	27,5	30/10
183642	Pg36	Pg42	57	9	31	20/10
184248	Pg42	Pg48	64	10	33	20/10

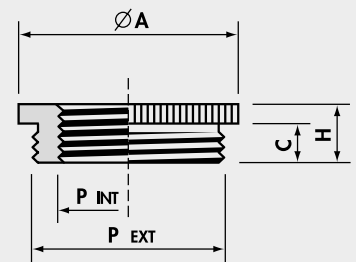
Material: NICKEL PLATED BRASS  
(CuZn 40 Pb 3)



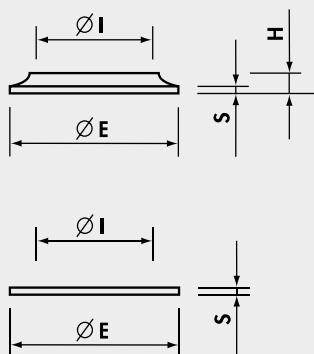
## Entry thread reducers

### Pg thread DIN 40 430 - Dimensions DIN 46 320-H

Ref.	P EXT	P INT	Ø A (mm)	C (mm)	H (mm)	Quantity Box/Bag
20420907N	Pg 9	Pg 7	17	6	8,5	800/100
20421107N	Pg11	Pg 7	20	6	8,5	600/100
20421109N	Pg11	Pg 9	20	6	8,5	600/100
20421307N	Pg13,5	Pg 7	22	6,5	9	600/100
20421309N	Pg13,5	Pg 9	22	6,5	9	600/100
20421311N	Pg13,5	Pg11	22	6,5	9	600/100
20421607N	Pg16	Pg 7	24	6,5	9,5	300/50
20421609N	Pg16	Pg 9	24	6,5	9,5	400/100
20421611N	Pg16	Pg11	24	6,5	9,5	400/100
20421613N	Pg16	Pg13,5	24	6,5	9,5	400/100
20422111N	Pg21	Pg11	30	7	10	200/50
20422113N	Pg21	Pg13,5	30	7	10	200/50
20422116N	Pg21	Pg16	30	7	10	200/50
20422916N	Pg29	Pg16	39	8	11,5	100/25
20422921N	Pg29	Pg21	39	8	11,5	100/25
20423621N	Pg36	Pg21	50	9	12,5	50/25
20423629N	Pg36	Pg29	50	9	12,5	50/25
20424229N	Pg42	Pg29	57	10	14	50/25
20424236N	Pg42	Pg36	57	10	14	50/25
20424836N	Pg48	Pg36	64	10	14	50/25
20424842N	Pg48	Pg42	64	10	14	50/25



# 6010



## Compression washers

Material: Zinc plated STEEL UNI 5961/84

Ref.	Fits thread	Ø E (mm)	Ø I (mm)	H (mm)	S (mm)	Quantity Box/Bag
6010.14	G1/4"	11	8	1,1	0,5	15.000/1.000
6010.38	G3/8"	14,5	10	1,8	0,5	5.000/1.000
6010.12	Pg13,5 + G1/2"	18	14	1,5	0,5	4.000/1.000
6010.58	Pg16 + G5/8"	20	15,5	2	0,5	3.000/1.000
6010.34	G3/4"	24	18,5	2	0,5	2.500/500
6010.01	G1"	30	24,5	2	0,5	1.500/500
6010.114	G1"1/4	38	33,5	2	0,5	1.000/500
6010.11	Pg11	17	12	1,9	0,5	5.000/1.000
6010.21	Pg21	26,5	20	2,3	0,5	2.000/500
6010.29	Pg29 + G1"1/8	35	26,5	2	0,5	1.000/500
6010.36	Pg36 + G1"1/2	45	38	-	0,8	750/250
6010.42	Pg42	51	42,5	2,3	0,5	500/250
6010.48	Pg48 + G2"	56	47,5	3	0,5	400/100



# SEALING RINGS

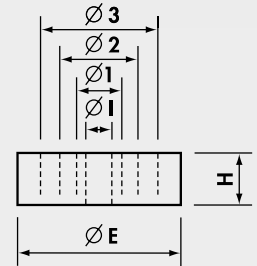
## 1880 1890



### Concentric sealing rings Material: BUTADIENE-NITRILE NBR with concentric perforations

Ref.	Suitable only for Cable Glands IP54 (1700... 2002...)	Ø E (mm)	Ø 3 (mm)	Ø 2 (mm)	Ø 1 (mm)	Ø I (mm)	H (mm)	Quantity Box/Bag		
1880	Pg9 + M16	13,3	-	-	-	10	7,5	5,5	1.500/100	
1881	Pg11	16,5	-	-	-	12,5	10	7,5	6	1.000/100
1882	Pg13,5 + M20 + G1/2"	18,3	-	-	-	12,5	10	7,5	6	800/100
1883	Pg16 + G5/8"	20,4	-	-	15	12,5	10	7,5	7	600/100
1884	Pg21 + M25	26,0	-	-	19	16	13	10	8	300/100
1884A	Pg21 + M25	26,0	-	-	20,5	18	15	10,5	8	300/100
*1885	Pg29 + M32 + G1 1/8"	34,7	-	-	27	24	21	18	9,5	150/50
1886	Pg36 + G1 1/2" + M40	44,7	-	-	33	30	27	24	12	100/50
*1887	Pg42 + M50	51,7	-	-	39	36	33	30	14	50/25
1888/5	Pg48 + G2" + M63	57,0	45	41	37	33	29	24	14	75/25
*1888	Pg48 + G2" + M63	57,0	-	-	45	42	39	36	14	75/25

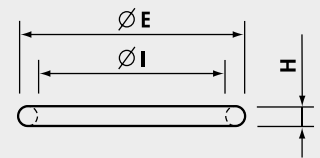
\*material: RUBBER NR



### O-rings

Material: BUTADIENE-NITRILE 70 sh

Ref.	Fits thread	Ø E (mm)	Ø I (mm)	H (mm)	Quantity Box/Bag
1889	M12	12,81	9,25	1,78	1.000
1890	Pg7 + G1/4"	14,38	10,82	1,78	5.000/1.000
1890A	M16 + Pg9 + G3/8"	15,98	12,42	1,78	5.000/1.000
1891	Pg11	19,16	15,60	1,78	5.000/1.000
1891A	M20	20,73	17,17	1,78	5.000/1.000
1892	Pg13,5 + G1/2"	22,33	18,77	1,78	5.000/1.000
1892A	Pg16 + G5/8"	23,91	20,35	1,78	5.000/1.000
1892B	M25	25,51	21,95	1,78	5.000/1.000
1893	Pg21	28,68	25,12	1,78	3.000/500
1893A	M32	30,00	26,00	2,00	500
1925,3	G3/4"	30,31	25,07	2,62	1.000/500
1894	G1"	35,06	29,82	2,62	1.000/500
1895	M40 + Pg29 + G1 1/8"	39,84	34,60	2,62	1.000/500
1896	G1 1/4"	43,01	37,77	2,62	500
1897	Pg36 + G1 1/2"	49,36	44,12	2,62	800/100
1898	Pg42 + G1 3/4"	55,71	50,47	2,62	800/100
1899	Pg48 + G2"	62,06	56,82	2,62	100
1899A	G2 1/2"	76,50	69,44	3,53	100/1
1899B	G3"	92,60	81,92	5,34	100/1



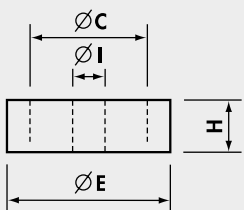
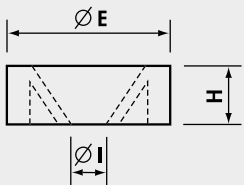
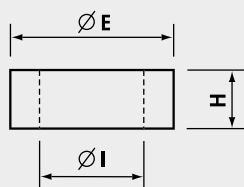
# SEALING RINGS

PVC 50 sh A

341  
342  
343  
344



Material: PVC 50 sh A



## Cylindrical sealing rings

Ref.	Fits thread	C (mm)	Ø E (mm)	Ø I (mm)	H (mm)	Quantity Box/Bag
3411014	G1/4"	-	10,9	6,7	6	1.500/100
3411038	G3/8" + M16	-	14,5	8,5	6	1.000/100
3411012	Pg13,5 + G1/2" + M20	-	18	11	7,5	500/100
3412016	Pg16 + G5/8"	-	20	14	7,5	300/100
3422016	Pg16 + G5/8"	-	20	10	7,5	300/100
3411034	G3/4"	-	23,5	17,5	8	300/100
3411100	G1"	-	29	22	10	200/100
3412011	Pg11	-	16,5	10	7	1.000/100
3412021	Pg21 + M25	-	26	18	8,5	300/100
3422021	Pg21 + M25	-	26	13	8,5	250/50
3412029	Pg29 + G1"1/8 + M32	-	35	26	10	200/100

## Membrane sealing rings

Ref.	Fits thread	C (mm)	Ø E (mm)	Ø I (mm)	H (mm)	Quantity Box/Bag
3431100	G1"	-	29	15	9,5	200/100

## Double sealing rings

Ref.	Fits thread	C (mm)	Ø E (mm)	Ø I (mm)	H (mm)	Quantity Box/Bag
3441012	G1/2" + Pg13,5 + M20	13	18,5	8	6,5	500/100
3441034	G3/4"	17	23	12,5	8,5	300/100

# SEALING RINGS

## 357 FD

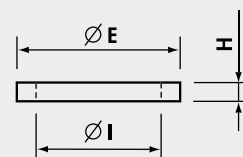


**Material: BUTADIENE-NITRILE NBR 70 sh A**

**Temperature range: -20°C to +70°C**

**Colour: RAL 7035 light grey**

Ref.	Fits thread	Ø E (mm)	Ø I (mm)	H (mm)	Quantity Box/Bag
3572007	Pg7	16,5	11,5	1	4.000/100
3572011	Pg11	23	17,5	1	2.500/100
35720131	Pg13,5 + M20X1,5 + G1/2"	27,5	20,5	1,4	1.000/100
3572013	Pg13,5	30	20,5	2,2	1.000/100
3572016	Pg16	29	23	2	1.000/100
3572021	Pg21	33,5	27	3	500/100
3573M16	M16X1,5	20,5	16,3	1	3.000/100
3573M20	M20X1,5 + Pg13,5 + G1/2"	25,5	20,5	1	4.000/100
3573M25	M25X1,5	30,5	25,5	1	2.000/100
3573M32	M32X1,5	40,5	32,5	1	1.500/100



**Material: NEOPRENE® 80 sh A**

**Temperature range: -25°C to +100°C**

**Colour: RAL 9005 black**

Ref.	Fits thread	Ø E (mm)	Ø I (mm)	H (mm)	Quantity Box/Bag
FD M12	M12	16	10	1,2	2.500/50
FD 7	Pg7 + G1/4"	17	11,3	1,2	3.000/50
FD 9	Pg9	20	13,9	1,2	2.000/50
FD M16	M16 + G3/8"	20	15,5	1,2	2.000/50
FD 11	Pg11	23	17,1	1,2	2.000/50
FD M20	M20	24	18	1,2	2.000/50
FD 13,5	Pg13,5 + G1/2"	25	19	1,2	2.500/50
FD 16	Pg16 + G5/8"	27	21	1,2	1.500/50
FD M25	M25	31	23	1,2	1.000/20
FD 21	Pg21 + G3/4"	34,5	27	1,5	1.000/25
FD M32	M32 + G1"	40	30	1,5	600/20
FD 29	Pg29 + G1"1/8"	45	35,2	1,5	500/25
FD M40	M40 + G1"1/4	48	38	1,5	500/20
FD 36	Pg36 + G1"1/2"	56	45,2	1,5	250/25
FD M50	M50	55	47,5	1,0	10
FD 42	Pg42 + G1"3/4"	62	52	1,0	10
FD 48	Pg48 + G2"	68	58	1,0	10
FD M63	M63	68	60,5	1,0	500/5

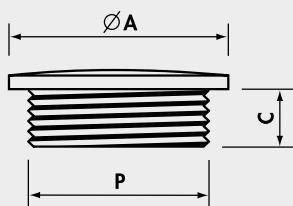
## ENTRY PLUGS

Polyamide PA6

1053  
1052



Material: POLYAMIDE PA6  
reinforced with fibreglass  
self-extinguishing class VO (UL 94)  
Temperature range:  
-20°C to +90°C (continuous)  
Protection: IP 54  
Colour: RAL 7035 light grey,  
RAL 9005 black



### Metric thread M 1.5 pitch CEI EN 60423

Ref. Light Grey	P	Ø A (mm)	C (mm)	Quantity
1053M12	M12X1,5	15	6	100
1053M16	M16X1,5	20	6	100
1053M20	M20X1,5	25	7	100
1053M25	M25X1,5	30	7	100
1053M32	M32X1,5	37	9	50
1053M40	M40X1,5	47	9	30
1053M50	M50X1,5	58	10	20
1053M63	M63X1,5	72	12	10

Add to Ref: N for Black

### Pg thread DIN 40 430 - Dimensions DIN 46 320

Ref. Light Grey	P	Ø A (mm)	C (mm)	Quantity Box/Bag
1052007	Pg 7	15	6	100
1052009	Pg 9	19	6	100
1052011	Pg11	22	7	100
1052013	Pg13,5	25	7	100
1052016	Pg16	27	7	100
1052021	Pg21	33	9	50
1052029	Pg29	44	9	100/50
1052036	Pg36	55	10	20
1052042	Pg42	62	10	10
1052048	Pg48	69	12	10

Add to Ref: N for Black

# ENTRY PLUGS

Polystyrene PS

1253  
1840



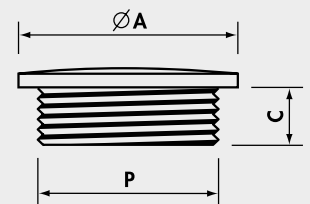
Protection: IP 54

## Metric thread M 1.5 pitch CEI EN 60423

Ref. Light Grey	P	Ø A (mm)	C (mm)	Quantity
1253M12	M12X1,5	15	6	100
1253M16	M16X1,5	20	6	100
1253M20	M20X1,5	25	7	100
1253M25	M25X1,5	30	7	100
1253M32	M32X1,5	37	9	50
1253M40	M40X1,5	47	9	30
1253M50	M50X1,5	58	10	20
1253M63	M63X1,5	72	12	10

Add to Ref: N for Black

Material: POLYSTYRENE PS  
Temperature range:  
-20°C to +60°C (continuous)  
Colour: RAL 7035 light grey,  
RAL 9005 black



## Pg thread DIN 40 430 - Dimensions DIN 46 320

Ref. Light Grey	P	Ø A (mm)	C (mm)	Quantity Box/Bag
1840	Pg 7	15	6	100
1841	Pg 9	19	6	100
1842	Pg11	22	7	100
1843	Pg13,5	25	7	100
1844	Pg16	27	7	100
1845	Pg21	33	9	50
1846	Pg29	44	9	100/50
1847	Pg36	55	10	20
1848	Pg42	62	10	10
1849	Pg48	69	12	10

Add to Ref: N for Black

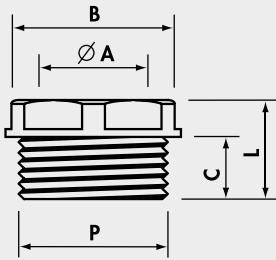
# 1700

## ENTRY BUSHES

Polyamide PA6



Material: POLYAMIDE PA6  
 self-extinguishing class VO (UL 94)  
 Temperature range:  
 -20°C to +90°C (continuous)  
 Colour: RAL 7035 light grey,  
 RAL 9005 black



### Entry bushes

#### Pg thread DIN 40 430 - Dimensions DIN 46 320

Ref. Light Grey	P	ØA (mm)	B Spanner (mm)	C (mm)	L (mm)	Quantity Box/Bag
* 1700.2	Pg 9	10	16	9	14	600/100
* 1701.2	Pg11	11,5	19	10	15	300/100
* 1702.2	Pg13,5	13,5	21	11	16,5	300/100
1703.2	Pg16	16	23	12,5	18,5	200/100
1704.2	Pg21	22	30	12	17,5	100/50
1705.2	Pg29	27	40	15	22	50/50

#### BSP thread ISO 228/1

* 1830	G1/4"	8,5	15	8,5	13,5	800/100
* 1831	G3/8"	11,5	17	9	14	300/100
* 1832	G1/2"	13	21	11	16,5	300/100

#### Metric thread M 1.5 pitch CEI EN 60423

△1835G	M16X1,5	11,5	17	9	14	100/100
* 1836	M20X1,5	13,5	21	11	16,5	300/100

\* Add to Ref: N for Black

△ Dark Grey only

### Blind entry bushes

#### Pg thread DIN 40 430 - Dimensions DIN 46 320

Ref. Light Grey	P	ØA (mm)	B Spanner (mm)	C (mm)	L (mm)	Quantity Box/Bag
* 1702.5	Pg13,5	-	21	11	17	300/100
1703.5	Pg16	-	23	12,5	18,5	200/100

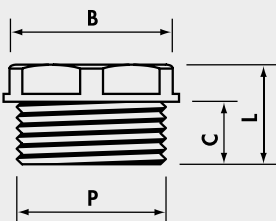
#### BSP thread ISO 228/1

* 1861	G3/8"	-	17	9	14	600/100
* 1862	G1/2"	-	21	11	16,5	200/100

#### Metric thread M 1.5 pitch CEI EN 60423

* 1866	M20X1,5	-	21	11	17	100
--------	---------	---	----	----	----	-----

\*Add to Ref: N for Black



# ENTRY PLUGS AND BUSHES

Brass

2053  
2052  
2021

## Entry plugs

### Metric thread M 1.5 pitch CEI EN 60423

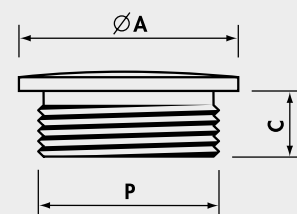
Ref. Nickel Plated Brass	P	Ø A (mm)	C (mm)	Quantity Box/Bag
2053M12N	M12X1,5	14	5	1,500/100
2053M16N	M16X1,5	18	5	1,000/100
2053M20N	M20X1,5	22	6,5	500/100
2053M25N	M25X1,5	28	7	200/100
2053M32N	M32X1,5	35	8	150/25
2053M40N	M40X1,5	44	8,5	100/25
2053M50N	M50X1,5	54	9	50/25
2053M63N	M63X1,5	67	10	25/25

### Pg thread DIN 40 430 - Dimensions DIN 46 320

Ref. Nickel Plated Brass	P	Ø A (mm)	C (mm)	Quantity Box/Bag
2052007N	Pg 7	14	5	1,500/100
2052009N	Pg 9	17	6	1,000/100
2052011N	Pg11	20	6	500/100
2052013N	Pg13,5	22	6,5	500/100
2052016N	Pg16	24	6,5	500/100
2052021N	Pg21	30	7	200/50
2052029N	Pg29	39	8	100/25
2052036N	Pg36	50	9	50/25
2052042N	Pg42	57	10	25/25
2052048N	Pg48	64	10	25/25



Material: Entry plugs - NICKEL PLATED BRASS (CuZn 40 Pb 3)  
Entry bushes - PLAIN BRASS  
Protection: Entry plugs - IP 54

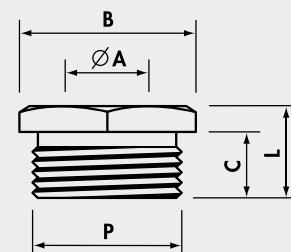


## Entry bushes

### BSP thread ISO 228/1

Ref. Brass	P	Ø A (mm)	B Spanner (mm)	C (mm)	L (mm)	Quantity Box/Bag
2021014	G1/4"	10	13	6	8,5	1,000/100
2021038	G3/8"	12	17	7,5	10,5	800/100
2021012	G1/2"	16	21	9,5	13	400/100
2021058	G5/8"	18	23	10	13,5	250/50
2021034	G3/4"	21	27	10	14	200/50
2021100	G1"	26,5	34	11	15,5	100/50
2021118	G1"1/8	31	38	12	16,5	100/25
2021114	G1"1/4	35	42	13	18	50/25
2021112	G1"1/2	41,5	48	13	18,5	50/25
2021200	G2"	51,5	60	13,5	19,5	25/25

Add to Ref: N for NICKEL PLATED BRASS



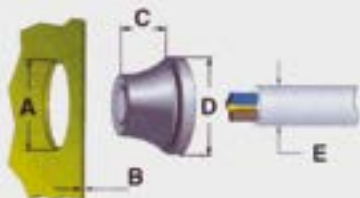
# RUTASEAL GROMMETS



## RS



Material: EPDM  
 Halogen-free and chemical resistant  
 Temperature range: -40°C to +110°C  
 Protection: IP 67  
 Colour: RAL 7001 light grey  
 Application:  
 IP67 sealing of cables and conduits  
 in Metric and Pg threaded entries  
 through material thickness 0,5-4 mm



### Fits Metric thread

Ref.	Fits Threaded Entry	Dimensions					Quantity Box/Bag
		A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	
RS0407.M12	M12	12,5	0,5 - 2	5,6	20,0	4 - 7	2,000/50
RS0509.M16	M16	16,5	1 - 4	11,0	21,0	5 - 9	2,000/50
RS0813.M20	M20/Pg13,5	20,5	1 - 4	13,4	25,5	8 - 13	3,000/50
RS1117.M25	M25	25,5	1 - 4	15,3	30,5	11 - 17	2,000/50
RS1520.M32	M32	32,5	1 - 4	18,6	38,5	15 - 20	1,000/25
RS1928.M40	M40	40,5	1 - 4	21,7	48,5	19 - 28	600/25
RS2735.M50	M50	50,5	1 - 4	25,0	60,5	27 - 35	250/10

### Fits Pg thread

Ref.	Fits Threaded Entry	Dimensions					Quantity Box/Bag
		A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	
RS0305.07	Pg 7	12,5	0,5 - 2	5,4	20,0	3 - 5	2,000/50
RS0507.09	Pg 9	16,0	1 - 4	10,3	21,0	5 - 7	2,000/50
RS0710.11	Pg11	19,0	1 - 4	12,7	24,0	7 - 10	3,000/50
RS1014.16	Pg16	23,0	1 - 4	14,7	28,0	10 - 14	2,000/50
RS1420.21	Pg21	29,0	1 - 4	17,6	35,0	14 - 20	1,000/25
RS2026.29	Pg29	38,0	1 - 4	20,0	46,0	20 - 26	600/25
RS2635.36	Pg36	48,0	1 - 4	23,9	58,0	26 - 35	250/10





MECHANICAL AND PNEUMATIC TOOLS

## HP 1



**Manual tool, compact and easy to use, equipped with:**

- treated Steel crimp jaws with high mechanical properties.
- factory-set ratchet for crimping control (automatic handle opening upon completion of crimping operation).
- Emergency release lever which, if necessary, opens the crimp jaws before their complete closure.
- Ergonomically designed non-slip moulded plastic grips.

**Technical features:**



**Crimpstar<sup>®</sup> HP 1**

Crimp style:



PVC, PC and PA6.6 insulated terminals and connectors for conductor sizes 0,2 to 2,5 sqmm

Crimping range:

Dimensions:

Length (closed handles)

234,5 mm

Width (closed handles)

73,0 mm

Height

18,3 mm

Weight:

512 g

Package dimensions:

240 x 81 x 25 mm



## HP 3



**Manual tool, compact and easy to use, equipped with:**

- treated Steel crimp jaws with high mechanical properties.
- factory-set ratchet for crimping control (automatic handle opening upon completion of crimping operation).
- Emergency release lever which, if necessary, opens the crimp jaws before their complete closure.
- Ergonomically designed non-slip moulded plastic grips.

**Technical features:**



**Crimpstar<sup>®</sup> HP 3**

Crimp style:



PVC, PC and PA6.6 insulated terminals and connectors for conductor sizes 0,25 to 6 sqmm

Crimping range:

Dimensions:

Length (closed handles)

234,5 mm

Width (closed handles)

73,0 mm

Height

18,3 mm

Weight:

498 g

Package dimensions:

240 x 81 x 25 mm



## HNN 3



Manual tool, compact and easy to use, equipped with:

- treated Steel crimp jaws with high mechanical properties.
- factory-set ratchet for crimping control (automatic handle opening upon completion of crimping operation).
- Emergency release lever which, if necessary, opens the crimp jaws before their complete closure.
- Ergonomically designed non-slip moulded plastic grips.

### Technical features:

#### Crimpstar<sup>®</sup> HNN 3

Crimp style:



Crimping range:

PA6.6 insulated terminals and connectors for conductor sizes 1,5 to 10 sqmm

Dimensions:

Length (closed handles)

234,5 mm

Width (closed handles)

73,0 mm

Height

18,3 mm

Weight:

491 g

Package dimensions:

240 x 81 x 25 mm



## HNN 4



Manual tool, compact and easy to use, equipped with:

- treated Steel crimp jaws with high mechanical properties.
- factory-set ratchet for crimping control (automatic handle opening upon completion of crimping operation).
- Emergency release lever which, if necessary, opens the crimp jaws before their complete closure.
- Ergonomically designed non-slip moulded plastic grips.

### Technical features:

#### Crimpstar<sup>®</sup> HNN 4

Crimp style:



Crimping range:

PA6.6 insulated terminals and connectors for conductor sizes 10 and 16 sqmm

Dimensions:

Length (closed handles)

234,5 mm

Width (closed handles)

73,0 mm

Height

18,3 mm

Weight:

492 g

Package dimensions:

240 x 81 x 25 mm



# MECHANICAL TOOLS *Crimpstar*<sup>®</sup> RANGE

## HPH 1



**Manual tool, compact and easy to use, equipped with:**

- treated Steel crimp jaws with high mechanical properties.
- factory-set ratchet for crimping control (automatic handle opening upon completion of crimping operation).
- Emergency release lever which, if necessary, opens the crimp jaws before their complete closure.
- Ergonomically designed non-slip moulded plastic grips.

### Technical features:



### Crimpstar<sup>®</sup> HPH 1

**Crimping range:**

#### Dimensions:

Length (closed handles)

Width (closed handles)

Height

Weight:

Package dimensions:

**Crimp style:**



Through connectors  
PE HD insulated, heat shrinkable.  
for conductor sizes 0,5 to 6 sqmm  
and PA6.6 connectors NL-M, NL-P  
for conductor sizes 0,25 to 6 mm<sup>2</sup>

234,5 mm

73,0 mm

18,3 mm

512 g

240 x 81 x 25 mm



## HNKE 4



**Manual tool, compact and easy to use, equipped with:**

- treated Steel crimp jaws with high mechanical properties.
- factory-set ratchet for crimping control (automatic handle opening upon completion of crimping operation).
- Emergency release lever which, if necessary, opens the crimp jaws before their complete closure.
- Ergonomically designed non-slip moulded plastic grips.

### Technical features:



### Crimpstar<sup>®</sup> HNKE 4

**Crimping range:**

#### Dimensions:

Length (closed handles)

Width (closed handles)

Height

Weight:

Package dimensions:

**Crimp style:**



End sleeves  
for conductor sizes 0,5 to 4 sqmm

236 mm

73,0 mm

18,3 mm

516 g

240 x 81 x 25 mm



# MECHANICAL TOOLS *Crimpstar*<sup>®</sup> RANGE

## HNKE 16



Manual tool, compact and easy to use, equipped with:

- treated Steel crimp jaws with high mechanical properties.
- factory-set ratchet for crimping control (automatic handle opening upon completion of crimping operation).
- Emergency release lever which, if necessary, opens the crimp jaws before their complete closure.
- Ergonomically designed non-slip moulded plastic grips.

### Technical features:

#### Crimpstar<sup>®</sup> HNKE 16

Crimp style:



Crimping range:

End sleeves for conductor sizes 4 to 16 mm<sup>2</sup>

Dimensions:

Length (closed handles)

236 mm

Width (closed handles)

73,0 mm

Height

18,3 mm

Weight:

491 g

Package dimensions:

240 x 81 x 25 mm



## HNKE 50



Manual tool, compact and easy to use, equipped with:

- treated Steel crimp jaws with high mechanical properties.
- factory-set ratchet for crimping control (automatic handle opening upon completion of crimping operation).
- Emergency release lever which, if necessary, opens the crimp jaws before their complete closure.
- Ergonomically designed non-slip moulded plastic grips.

### Technical features:

#### Crimpstar<sup>®</sup> HNKE 50

Crimp style:



Crimping range:

End sleeves for conductor sizes 25 - 35 - 50 mm<sup>2</sup>

Dimensions:

Length (closed handles)

234,5 mm

Width (closed handles)

73,0 mm

Height

18,3 mm

Weight:

590 g

Package dimensions:

240 x 81 x 25 mm



# MECHANICAL TOOLS *Crimpstar*<sup>®</sup> RANGE

## HN 1



**Manual tool, compact and easy to use, equipped with:**

- treated Steel crimp jaws with high mechanical properties.
- factory-set ratchet for crimping control (automatic handle opening upon completion of crimping operation).
- Emergency release lever which, if necessary, opens the crimp jaws before their complete closure.
- Ergonomically designed non-slip moulded plastic grips.

### Technical features:



### Crimpstar<sup>®</sup> HN 1

Crimp style:



Uninsulated terminals and connectors for conductor sizes 0,25 to 10 sqmm

### Crimping range:

### Dimensions:

Length (closed handles) 234,5 mm

Width (closed handles) 73,0 mm

Height 18,3 mm

Weight: 480 g

### Package dimensions:

240 x 81 x 25 mm



## HN 5



**Manual tool, compact and easy to use, equipped with:**

- treated Steel crimp jaws with high mechanical properties.
- factory-set ratchet for crimping control (automatic handle opening upon completion of crimping operation).
- Emergency release lever which, if necessary, opens the crimp jaws before their complete closure.
- Ergonomically designed non-slip moulded plastic grips.

### Technical features:



### Crimpstar<sup>®</sup> HN 5

Crimp style:



Uninsulated terminals and connectors for conductor sizes 10 and 16 sqmm

### Crimping range:

### Dimensions:

Length (closed handles) 234,5 mm

Width (closed handles) 73,0 mm

Height 18,3 mm

Weight: 489 g

### Package dimensions:

240 x 81 x 25 mm



## HN-A25



Manual tool, compact and easy to use, equipped with:

- treated Steel crimp jaws with high mechanical properties.
- factory-set ratchet for crimping control (automatic handle opening upon completion of crimping operation).
- Emergency release lever which, if necessary, opens the crimp jaws before their complete closure.
- Ergonomically designed non-slip moulded plastic grips.

### Technical features:



#### Crimpstar<sup>®</sup> HN-A25

#### Crimp style:



#### Crimping range:

Uninsulated terminals and connectors A-M, L-M and L-P series for conductor sizes 10 to 25 mm<sup>2</sup>

#### Dimensions:

Length (closed handles)

229 mm

Width (closed handles)

78,6 mm

Height

18,3 mm

Weight:

500 g

#### Package dimensions:

240 x 81 x 25 mm



## HN-D25



Manual tool, compact and easy to use, equipped with:

- treated Steel crimp jaws with high mechanical properties.
- factory-set ratchet for crimping control (automatic handle opening upon completion of crimping operation).
- Emergency release lever which, if necessary, opens the crimp jaws before their complete closure.
- Ergonomically designed non-slip moulded plastic grips.

### Technical features:



#### Crimpstar<sup>®</sup> HN-D25

#### Crimp style:



#### Crimping range:

Cu tube lugs DR (DIN 46235) and through connectors DSV (DIN 46267) for conductor sizes 10 to 25 sqmm

#### Dimensions:

Length (closed handles)

229 mm

Width (closed handles)

78,6 mm

Height

18,3 mm

Weight:

500 g

#### Package dimensions:

240 x 81 x 25 mm



# MECHANICAL TOOLS *Crimpstar*<sup>®</sup> RANGE

## HF 1



**Manual tool, compact and easy to use, equipped with:**

- treated Steel crimp jaws with high mechanical properties.
- factory-set ratchet for crimping control (automatic handle opening upon completion of crimping operation).
- Emergency release lever which, if necessary, opens the crimp jaws before their complete closure.
- Ergonomically designed non-slip moulded plastic grips.

### Technical features:



### Crimpstar<sup>®</sup> HF 1

### Crimp style:



Open barrel Brass terminals for conductors sizes 0,5 to 4 sqmm (not BN-FAB/FAR type)

### Crimping range:

### Dimensions:

Length (closed handles)

234,5 mm

Width (closed handles)

73,0 mm

Height

18,3 mm

Weight:

509 g

Package dimensions:

240 x 81 x 25 mm



## HF 2



**Manual tool, compact and easy to use, equipped with:**

- treated Steel crimp jaws with high mechanical properties.
- factory-set ratchet for crimping control (automatic handle opening upon completion of crimping operation).
- Emergency release lever which, if necessary, opens the crimp jaws before their complete closure.
- Ergonomically designed non-slip moulded plastic grips.

### Technical features:



### Crimpstar<sup>®</sup> HF 2

### Crimp style:



Open barrel Brass terminals for conductors sizes 0,08 to 1,3 sqmm (28 to 16 AWG)

### Crimping range:

### Dimensions:

Length (closed handles)

234,5 mm

Width (closed handles)

73,0 mm

Height

18,3 mm

Weight:

497 g

Package dimensions:

240 x 81 x 25 mm





# MECHANICAL TOOLS *Crimpstar*® RANGE

## HX 1



Manual tool, compact and easy to use, equipped with:

- treated Steel crimp jaws with high mechanical properties.
- factory-set ratchet for crimping control (automatic handle opening upon completion of crimping operation).
- Emergency release lever which, if necessary, opens the crimp jaws before their complete closure.
- Ergonomically designed non-slip moulded plastic grips.

### Technical features:

#### Crimpstar® HX 1

Crimp style:



Crimping range:

Coaxial connectors type  
RG58, RG59, RG62 and RG 71

Dimensions:

Length (closed handles) 234,5 mm

Width (closed handles) 73,0 mm

Height 18,3 mm

Weight: 481 g

Package dimensions: 240 x 81 x 25 mm



Specific positioner  
for Cembre CS4  
connectors

## HN-CS4



### Technical features:

#### Crimpstar® HN-CS4

Crimp style:



Crimping range:

Cembre CS4 connectors  
for conductors sizes 2,5 - 4 - 6 sqmm

Dimensions:

Length (closed handles) 231 mm

Width (closed handles) 78,6 mm

Height 46 mm

Weight: 650 g

Package dimensions: 230 x 85 x 50 mm



Manual tool, compact and easy to use, equipped with:

- treated Steel crimp jaws with high mechanical properties.
- factory-set ratchet for crimping control (automatic handle opening upon completion of crimping operation).
- Emergency release lever which, if necessary, opens the crimp jaws before their complete closure.
- Ergonomically designed non-slip moulded plastic grips.

# MECHANICAL TOOLS *nd*<sup>®</sup> RANGE

## ND#1



A generation of tools, with a unique mechanism to reduce operator effort. Small and compact, with ergonomically designed handles for ease of operation.

High quality materials combined with advanced design and manufacturing technology, produce a reliable tool with a guaranteed consistent, crimping operation.

### Technical features:

<b>ND#1</b>	Crimp style:	
Crimping range:	Insulated and uninsulated end sleeves for conductors sizes 0,3 to 1,5 sqmm	
<b>Dimensions:</b>		
Length (closed handles)	190 mm	
Width (closed handles)	72 mm	
Height	21 mm	
Weight:	470 g	

## ND#2



### Technical features:

<b>ND#2</b>	Crimp style:	
Crimping range:	Insulated and uninsulated end sleeves for conductors sizes 1 to 6 sqmm	
<b>Dimensions:</b>		
Length (closed handles)	190 mm	
Width (closed handles)	72 mm	
Height	21 mm	
Weight:	470 g	

## ND#3



### Technical features:

<b>ND#3</b>	Crimp style:	
Crimping range:	Insulated and uninsulated end sleeves for conductors sizes 6 to 16 sqmm	
<b>Dimensions:</b>		
Length (closed handles)	190 mm	
Width (closed handles)	72 mm	
Height	21 mm	
Weight:	470 g	

## ND#4



### Technical features:

<b>ND#4</b>	Crimp style:	
Crimping range:	Insulated and uninsulated end sleeves for conductors sizes 0,5 to 4 sqmm	
<b>Dimensions:</b>		
Length (closed handles)	190 mm	
Width (closed handles)	72 mm	
Height	21 mm	
Weight:	470 g	

Package dimensions: 195 x 76 x 20 mm



# MECHANICAL TOOLS ZKE RANGE

Crimp style:



## ZKE 6-F

Tool for crimping end sleeves  
0,5 to 6 sqmm  
front insertion

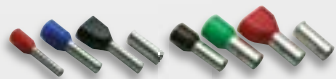
Crimp style:



## ZKE 610

Single aperture, ratchet controlled tool  
for crimping end sleeves,  
0,08 to 10 sqmm  
side insertion

Crimp style:



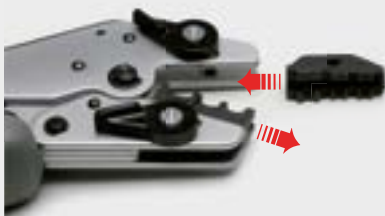
## ZKE 2

For end sleeves  
0,5 to 16 sqmm

# MECHANICAL TOOL HWE1

*with interchangeable dies*

## HWE1



Rapid insertion/extraction of  
dies without using other tools



A robust and reliable tool designed to  
optimise the installers time and  
effort. A single tool body with  
a range of interchangeable  
dies allows a quick and simple  
transfer from one cable/connector  
combination to another, across a range  
of applications.

### Technical features

- Length: 240 mm
- Weight: 590 g
- Automatic opening of handles following completion of the crimping operation
- Dull Nickel finish
- Anti-slip handle grips

### INTERCHANGEABLE DIES TO ORDER SEPARATELY

#### INSULATED AND UNINSULATED END SLEEVES

##### WF16

Size 0,5 ÷ 16 mm<sup>2</sup>

#### INSULATED CONNECTORS RED, BLUE AND YELLOW

##### IT6

Size 0,5 ÷ 6 mm<sup>2</sup>

#### PHOTOVOLTAIC CONNECTORS (MULTI-CONTACT)

##### MC3

Size 4 ÷ 6 mm<sup>2</sup>

##### MC4

Size 4 ÷ 6 mm<sup>2</sup>



#### INSULATED AND UNINSULATED END SLEEVES

##### WF6

Size 0,5 ÷ 6 mm<sup>2</sup>

##### WF35

Size 16 ÷ 35 mm<sup>2</sup>

#### UNINSULATED CABLE LUGS

##### NIT10

Size 0,5 ÷ 10 mm<sup>2</sup>

#### OPEN BARREL BRASS CONNECTORS

##### OB2.5P

Size 0,5 and 2,5 mm<sup>2</sup>

##### SUB-D 075

Size 0,05 and 0,75 mm<sup>2</sup>

##### SUB-D 050

Size 0,08 and 0,5 mm<sup>2</sup>

#### COAXIAL CONNECTORS

##### C59

RG58, RG59, RG62

See page 111 for **HB 11** cable stripper



Also available:

#### HWE1 KIT

comprising:

- HWE1 Manual mechanical tool
- WF16 die
- IT6 die
- all contained in a sturdy plastic case with extra compartments for interchangeable dies

## MECHANICAL TOOLS HP4 RANGE

### HP4-R

Professional manual mechanical tool with ratchet mechanism that prevents the handles from opening again before reaching the ratchet.

Equipped with a positioning device to reduce the operator's effort and facilitate proper crimping of the conductor. According to the different thicknesses of the conductor insulation, the crimping on the insulation can be carried out by adjusting the jaws through three different settings:

**1) strong, 2) medium, 3) light.**

The tool is particularly easy to use thanks to its shape and handle coating.

At the end of the crimping the outer surface of the conductor is automatically stamped with the following crimping code:

one point for red conductor sizes from 0.25 to 1.5 mm<sup>2</sup>



#### Construction features:

- Special treated and externally protected Steel body, ratchet and handles.
- Handle coating in soft red PVC plastic.

#### Technical features:



#### HP4-R

**Crimping range:**

**Dimensions:**

**Length** (closed handles)

**Width** (closed handles)

**Weight:**

**Package dimensions:**

**Crimp style:**



PVC, PC and PA6.6 insulated terminals and connectors for conductor sizes 0,25 to 1,5 sqmm

265 mm

80 mm

500 g

330 x 110 x 50 mm



### HP4-B

Professional manual mechanical tool with ratchet mechanism that prevents the handles from opening again before reaching the ratchet.

Equipped with a positioning device to reduce the operator's effort and facilitate proper crimping of the conductor. According to the different thicknesses of the conductor insulation, the crimping on the insulation can be carried out by adjusting the jaws through three different settings:

**1) strong, 2) medium, 3) light.**

The tool is particularly easy to use thanks to its shape and handle coating.

At the end of the crimping the outer surface of the conductor is automatically stamped with the following crimping code:

two points for blue conductor sizes from 1.5 to 2.5 mm<sup>2</sup>



#### Construction features:

- Special treated and externally protected Steel body, ratchet and handles.
- Handle coating in soft blue PVC plastic.

#### Technical features:



#### HP4-B

**Crimping range:**

**Dimensions:**

**Length** (closed handles)

**Width** (closed handles)

**Weight:**

**Package dimensions:**

**Crimp style:**



PVC, PC and PA6.6 insulated terminals and connectors for conductor sizes 1,5 to 2,5 sqmm

265 mm

80 mm

500 g

330 x 110 x 50 mm



# MECHANICAL TOOLS HP4 RANGE

## HP4-G



### Construction features:

- Special treated and externally protected Steel body, ratchet and handles.
- Handle coating in soft yellow PVC plastic.



Professional manual mechanical tool with ratchet mechanism that prevents the handles from opening again before reaching the ratchet.

Equipped with a positioning device to reduce the operator's effort and facilitate proper crimping of the conductor. According to the different thicknesses of the conductor insulation, the crimping on the insulation can be carried out by adjusting the jaws through three different settings:

**1) strong, 2) medium, 3) light.**

The tool is particularly easy to use thanks to its shape and handle coating.

At the end of the crimping the outer surface of the conductor is automatically stamped with the following crimping code:

three points for yellow conductor from 4 to 6 sqmm

### Technical features:

#### HP4-G

#### Crimp style:



#### Crimping range:

PVC, PC and PA6.6 insulated terminals and connectors for conductor sizes 4 to 6 sqmm

#### Dimensions:

#### Length (closed handles)

320 mm

#### Width (closed handles)

105 mm

#### Weight:

810 g

#### Package dimensions:

330 x 110 x 50 mm



## HP4-C10



Professional manual mechanical tool with ratchet mechanism that prevents the handles from opening again before reaching the ratchet.

The tool is particularly easy to use thanks to its shape and handle coating.

### Construction features:

- Specially treated and externally protected Steel body, ratchet and handles.

- Handle coating in soft yellow PVC.

### Technical features:

#### HP4-C10

#### Crimp style:



#### Crimping range:

For sleeve connectors type C6-C6 and C10-C10

#### Dimensions:

#### Length (closed handles)

325 mm

#### Width (closed handles)

105 mm

#### Weight:

730 g

#### Package dimensions:

330 x 110 x 50 mm



## MECHANICAL TOOLS TN RANGE

### TN 70SE

Professional manual mechanical tool suitable for crimping A-M Cu lugs and non-insulated L-M and L-P connectors.  
Heat treated Steel crimp jaws.  
Easily adjustable die positioning by knurled screw and reference vernier scale.  
Handles made from anti-slip plastic with hilt.



#### Technical features:



#### TN 70SE

#### Crimp style:



#### Crimping range:

\*Uninsulated terminals and connectors for conductor sizes 6 R/F to 70 R/F mm<sup>2</sup>

#### Dimensions:

**Length** (closed handles)

450 mm

**Width** (closed handles)

127 mm

**Weight:**

2 kg

\*R= Rigid conductor F= Flexible conductor

### TNN 70

Professional manual mechanical tool suitable for the crimping of wire terminals and PA 6.6 insulated connectors.  
Heat treated Steel crimp jaws.  
Easily adjustable die positioning by knurled screw and reference vernier scale.  
Handles made from anti-slip plastic with hilt.



#### Technical features:



#### TNN 70

#### Crimp style:



#### Crimping range:

\*Polyamide PA6.6 insulated terminals and connectors for conductor sizes 10 F to 70 F mm<sup>2</sup>

#### Dimensions:

**Length** (closed handles)

450 mm

**Width** (closed handles)

127 mm

**Weight:**

2 kg

\*F= Flexible conductor

# MECHANICAL TOOLS TN RANGE

## TN 120SE



Professional manual mechanical tool suitable for crimping A-M Cu lugs and non-insulated L-M and L-P connectors. Heat treated Steel crimp jaws. Easily adjustable die positioning by knurled screw and reference vernier scale. Handles made from anti-slip plastic with hilt.

### Technical features:

#### TN 120SE

#### Crimp style:



#### Crimping range:

\*Uninsulated terminals and connectors for conductor sizes 10 R/F to 120 R/150 F mm<sup>2</sup>

#### Dimensions:

Length (closed handles)

700 mm

Width (closed handles)

170 mm

Weight:

3 kg

\*R= Rigid conductor F= Flexible conductor

## TNN 120



Professional manual mechanical tool suitable for the crimping of wire terminals and PA 6.6 insulated connectors. Heat treated Steel crimp jaws. Easily adjustable die positioning by knurled screw and reference vernier scale. Handles made from anti-slip plastic with hilt.

### Technical features:

#### TNN 120

#### Crimp style:



#### Crimping range:

\*Polyamide PA6.6 insulated terminals and connectors for conductor sizes 10 F to 120 F mm<sup>2</sup>

#### Dimensions:

Length (closed handles)

700 mm

Width (closed handles)

170 mm

Weight:

3 kg

\*F= Flexible conductor

## MECHANICAL TOOLS TND RANGE

### TND 6-70

Mechanical tools equipped with rotating dies with hexagonal imprint compliant with **DIN 480863** suitable to crimp Copper lugs according to **DIN 46235** and through connectors according to **DIN 46267 T.1** (refer to page 34-35), Particularly sturdy and easy to handle.



#### Technical features:



#### TND 6-70

#### Crimp style:



#### Crimping range:

Uninsulated terminals and connectors according to **DIN 46235** and **DIN 46267 T.1** for conductor sizes 6 to 70 mm<sup>2</sup>

#### Dimensions:

**Length** (closed handles)

515 mm

**Width** (closed handles)

132 mm

**Weight:**

2 kg

### TND 10-120

Mechanical tools equipped with rotating dies with hexagonal imprint compliant with **DIN 480863** suitable to crimp Copper lugs according to **DIN 46235** and through connectors according to **DIN 46267 T.1** (refer to page 34-35), Particularly sturdy and easy to handle.



#### Technical features:



#### TND 10-120

#### Crimp style:



#### Crimping range:

Uninsulated terminals and connectors according to **DIN 46235** and **DIN 46267 T.1** for conductor sizes 10 to 120 mm<sup>2</sup>

#### Dimensions:

**Length** (closed handles)

665 mm

**Width** (closed handles)

162 mm

**Weight:**

3,7 kg



## CABLE CUTTERS

KT



KT 1

Cutting Capacity - Section Cond. sqmm

Rigid	Multi-Cond.	Flexible
Cu 16 Al 35	Cu 50 Al 50	Cu 70



KT 2

Cutting Capacity - Section Cond. sqmm

Rigid	Multi-Cond.	Flexible
Cu 16 Al 50	Cu 70 Al 70	Cu 95



KT 5

Hand operated tool for cutting cables up to max section 25 sqmm



KT 3

For cutting cables Ø max 32 mm  
Weight: 0,59 kg  
Length: 255 mm



KT 4

For cutting cables Ø max 52 mm  
Weight: 0,89 kg  
Length: 310 mm

511



5116660250

For cutting cables Ø max 18 mm  
Weight: 1,5 kg  
Length: 600 mm

5116660500

For cutting cables Ø max 25.4 mm  
Weight: 3 kg  
Length: 800 mm

## WIRE STRIPPERS

HB 1-U



Wire stripper for PVC insulated cables 0,1 to 6 sqmm



HB 11



For photovoltaics insulated cables 2,5 to 6 sqmm stripping length 8,5 mm

## SCISSORS

SC 1



Electricians scissors with high carbon Steel blades and satin finished Nylon handles.

SC 3X



Multi-purpose scissors with high hardness blades (56 HRC) and anti slide serrations. The moulded plastic handles combine a rigid structure with a softer material for finger comfort. Cutting of flexible conductors up to 35 mm<sup>2</sup>

SC 4X



New

Multi-purpose scissors with high hardness blades (56 HRC) and anti slide serrations. The moulded plastic handles combine a rigid structure with a softer material for finger comfort. Cutting of flexible conductors up to 50 mm<sup>2</sup>

## CABLE STRIPPING TOOLS

### HB 13UE

Universal cable stripping tool for external sleeves of Low/Medium Voltage cables Ø 12,7 to 63,5 mm and primary insulator in XLPE max Ø 38,1 mm



### HB 12N

*For vulcanised extruded semiconductor*

HB12N cable stripping tool removes the semiconductor layer by being manually rotated around the cable while lateral advancement is achieved automatically. Safe and convenient, it can be used on cables with a semi-con diameter between 18 - 60 mm.

- Sturdy frame in anodised Aluminium alloy and Steel.
- Special Steel blade with precise cutting depth regulation.
- Stripping operation can start at any point along the conductor.
- Bearing mounted rollers provide smooth cutting action.



- With "REVERSE" function, which allows the removal of semiconductor up to 7 mm thick from the sheath of the cable.
- Double speed for each direction.



The **HB 12N** kit includes:

- HB 12N cable stripping tool
- sturdy plastic case

### HB 29-U HB 40-U

Wire stripper, for circular cables.



- Three types of cut:
  - Circumferential
  - Linear
  - Spiral
- Blade height adjustable to suit insulation thickness
- Blade profile suits difficult insulation
- PTFE blade housing reduces friction
- Spare blade HBSJ29/40

- **HB 29-U:** Ø 4,5 - 29 mm
- **HB 40-U:** Ø 19 - 40 mm

Dimensions:	HB 29-U	HB 40-U
Length mm:	138	153
Width mm:	38	54
Depth mm:	38	28
Weight g:	100	110

## HAND TOOL FOR CUTTING AND SEALING FLEXIBLE CONDUIT

# KTS 1632



Cuts and seals flexible plastic conduit in a single operation. Lightweight and easy to operate. Suitable for flexible conduits from Ø16 to Ø32 mm.

**Length:** 230 mm  
**Width:** 58 mm  
**Thickness:** 32 mm.  
**Weight:** 0,32 kg.



# PC 1

Plastic pipe cutting tool  
 Cutting capacity: Ø 6 to Ø 42 mm.

**Body:**  
 die-cast Aluminium alloy  
**Blade material:**  
 hardened Carbon Steel

## FRAME-TYPE HOLE PUNCHING TOOL FOR CABLE TRUNKING

# MT-FC48N

Table denotes the punch/die set reference, for each hole size. Suitable for punching holes in mild Steel, fibreglass or plastic material, up to 2 mm thick.

Hole dimensions					Maximum thickness of mild Steel (mm)	Code
Nominal	Ø (inch)	Pg	ISO	Inch		
15,5	.610	Pg9	-	-	2	<b>RD 15.5 SS-FC</b>
16,2	.638	-	ISO-16	-		<b>RD 16.2 SS-FC</b>
17,5	.689	-	-	-		<b>RD 17.5 SS-FC</b>
18,8	.740	Pg11	-	-		<b>RD 18.8 SS-FC</b>
19,1	.752	-	-	-		<b>RD 19.1 SS</b>
20,5	.807	Pg 13,5	ISO-20	-		<b>RD 20.5 SS</b>
22,6	.890	Pg16	-	-		<b>RD 22.6 SS</b>
23,8	.937	-	-	5/8"		<b>RD 23.8 SS</b>
25,4	1.000	-	ISO-25	-		<b>RD 25.4 SS</b>
27,0	1.063	-	-	3/4"		<b>RD 27.0 SS</b>
28,5	1.122	Pg21	-	-		<b>RD 28.5 SS</b>
30,5	1.201	-	-	7/8"		<b>RD 30.5 SS</b>
31,8	1.252	-	-	-		<b>RD 31.8 SS</b>
32,5	1.279	-	ISO-32	-		<b>RD 32.5 SS</b>
34,6	1.362	-	-	-		<b>RD 34.6 SS</b>
37,2	1.464	Pg29	-	-		<b>RD 37.2 SS</b>
38,1	1.500	-	-	-		<b>RD 38.1 SS</b>
40,5	1.594	-	ISO-40	-		<b>RD 40.5 SS-FC</b>
41,3	1.626	-	-	-		<b>RD 41.3 SS-FC</b>
42,5	1.673	-	-	1"1/4"		<b>RD 42.5 SS-FC</b>
43,2	1.701	-	-	-		<b>RD 43.2 SS-FC</b>
44,5	1.752	-	-	-		<b>RD 44.5 SS-FC</b>
47,2	1.858	Pg36	-	-		<b>RD 47.2 SS-FC</b>



**VAL P30**  
 Supplied in a robust plastic case.

Lightweight and easy to operate, designed for punching holes up to 47,2 mm diameter in the side wall of trunking without the need for pre drilling.

**Max centre of hole to edge of trunking:** 53,5 mm

**Length :** 251,5 mm  
**Width:** 224 mm  
**Thickness :** 66 mm  
**Weight:** 3,28 kg



BENCH PRESS TOOLS



# BENCH PRESS TOOLS



## PNB-1

### INTERCHANGEABLE DIES (to be ordered separately)

Die Set	Guard*	Connector Type	Nominal Conductor Size sqmm
PV-1	PU-1	Insulated connectors	green 0,2÷0,5
PR-1			red 0,25÷1,5
PB-1			blue 1,5÷2,5
PG-1			yellow 4÷6
KE 0.75-1	PK-1	End Sleeves	0,3 - 0,5 - 0,75
KE 2.5-1			1 - 1,5 - 2,5
KE 10-1			4 - 6 - 10
MTT 16-50	ME-1		16
MTT 25-50			25
N1-1	PU-1	A 03-M.. S 1.5..	0,25 - 1,5
		A 06-M.. S 2.5..	1,5 - 2,5
		A 1-M.. S 6..	4 - 6
ME 1-50	PU-1		A1-M.. 4 - 6
ME 2-50			A2-M.. S10-M.. 10
ME 3-50	ME-1	Uninsulated Copper lugs	A3-M.. 16
ME 5-50			A5-M.. 25
ME 7-50			A7-M.. 35
ME 9-50			A9-M.. 50
ME 10-50			A10-M.. 50
ME 12-50			A12-M.. 50
MN 2RF-50			MN RF-1
MN 3RF-50	ANE3-M.. 16		
MN 5RF-50	ANE5-M.. 25		
MN 7RF-50	ANE7-M.. 35		
			ANE9-M.. 35

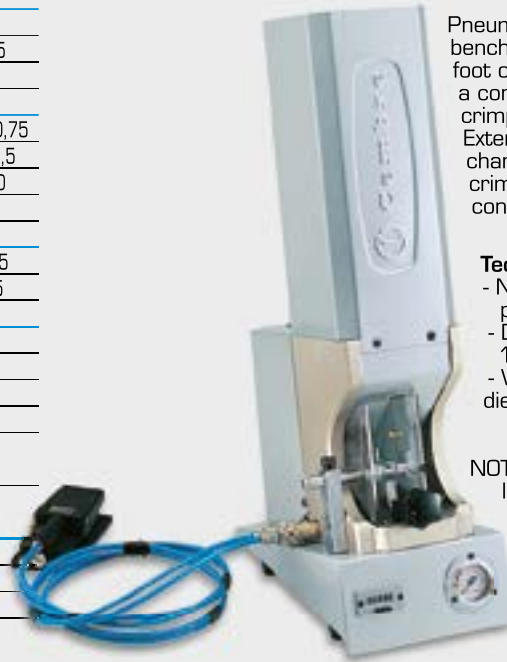
\* Supplied as standard with the machine

Pneumo-hydraulic, production bench press, controlled by a foot operated pedal, provides a consistent and reliable crimped connection. Extensive range of interchangeable dies available for crimping a wide variety of connectors.

#### Technical details:

- Nominal operating pressure: 6 bar
- Dimensions LxDxH: 180x320x700 mm
- Weight: 23 kg (without dies)

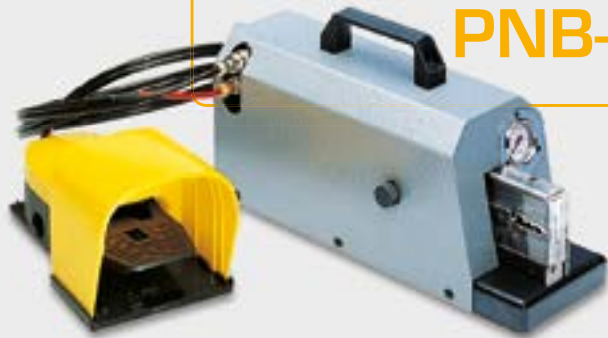
NOTE: for applications not listed, please contact Cembre.



## PNB-3

Tool	Connector Type	Conductor Size sqmm
PNB-3P*	Insulated connectors red, blue and yellow	0,25÷6
PNB-3PD	Insulated terminals and butt connectors - frontal insertion	0,25÷6
PNB-3N1	Uninsulated terminals	0,25÷10
PNB-3N5	Uninsulated terminals	10÷16
PNB-3NN3	Polyamide insulated terminals	1,5÷10
PNB-3NN4	Polyamide insulated terminals	10÷16
PNB-3F/M	Bullet connectors	0,5÷2,5

\* Will also crimp Polycarbonate fully-insulated terminals if fitted with PNB3F/M positioner; available as an optional accessory.



#### Technical details:

- Normal operating pressure: 6±7 bar
- Dimensions LxDxH: 130x370x195 mm
- Weight: 10,3 kg

Pneumatic bench press operated by foot pedal for crimping terminals and connectors 0,25 to 16 sqmm.



## PNB-4KE

Tool	Connector Type	Conductor Size sqmm
PNB-4KE	End Sleeves type PK. and type KE	0,3÷10

#### Technical details:

- Nominal operating pressure: 6 bar
- Dimensions LxDxH: 120x160x300mm
- Weight: 6 kg



Pneumatic bench press, controlled by a foot operated pedal. Supplied with a multi-aperture die suitable for crimping insulated and uninsulated end sleeves from 0,3 to 10 sqmm. Compact and efficient. Easy to operate, producing a secure and reliable crimped connection.

## ELECTRICAL CRIMPING TOOL

# ECT-KE2.5

Portable



Portable electrical crimping tool for end sleeves 0,14 to 2,5 sqmm with 13 mm crimp length. Crimping occurs automatically when the end sleeve activates an internal pressure switch.

### Technical details:

- Supply voltage: 220/230V 50Hz
- Maximum operating temperature: 40 °C
- Crimp length: 13 mm

Tool	Connector Type	Conductor Size sqmm
ECT-KE2.5	End Sleeves type PK.. and type KE	0.14÷2.5



## PNEUMATIC CRIMPING TOOLS

Hand held - PNB series

# PNB-6KE PNB-7KE



### Technical details:

#### PNB-6KE

Crimping range	0,25 ÷ 2,5 sqmm / 24 ÷ 14 AWG
Weight	400 g
Dimensions	Ø 44 x 200 mm
Spiral hose length	2 m

#### PNB-7KE

Crimping Range	4 ÷ 10 sqmm / 12 ÷ 8 AWG
Weight	400 g
Dimensions	Ø 44 x 200 mm
Spiral hose length	2 m

PNB-6KE and PNB-7KE hand tools facilitate the rapid crimping of insulated end sleeves while avoiding the operator discomfort associated with ordinary manual tools. Lightweight and easy to use, these tools are ideal for panel building applications and component assembly.

Both tools are designed to be maintenance-free and need no routine calibration. A 4-6 bar air supply is required for connection via the quick coupler fitted to the hose supplied with the tool.



# PNEUMATIC CRIMPING TOOLS

Bench mounted tools with foot pedal - PNB series

## PNB-6KE-T PNB-7KE-T



### PNB-6KE-T

Crimping range	0,25 ÷ 2,5 sqmm / 24 ÷ 14 AWG
Weight	1000 g
Dimensions	Ø 140 x 200 x 70 mm
Inclusive of spiral hose, foot pedal and bench mount with storage	

### Technical details:

### PNB-7KE-T

Crimping Range	4 ÷ 10 sqmm / 12 ÷ 8 AWG
Weight	1000 g
Dimensions	Ø 140 x 200 x 70 mm
Inclusive of spiral hose, foot pedal and bench mount with storage	



**PNB-6KE-T** and **PNB-7KE-T** have bench mounts with storage and are foot pedal operated to allow operators to have both hands free when assembling cable harnesses.

Both tools are designed to be maintenance-free and need no routine calibration. A 4-6 bar air supply is required for connection via the quick coupler fitted to the hose supplied with the tool.

# BENCH PRESS

## ELB-3

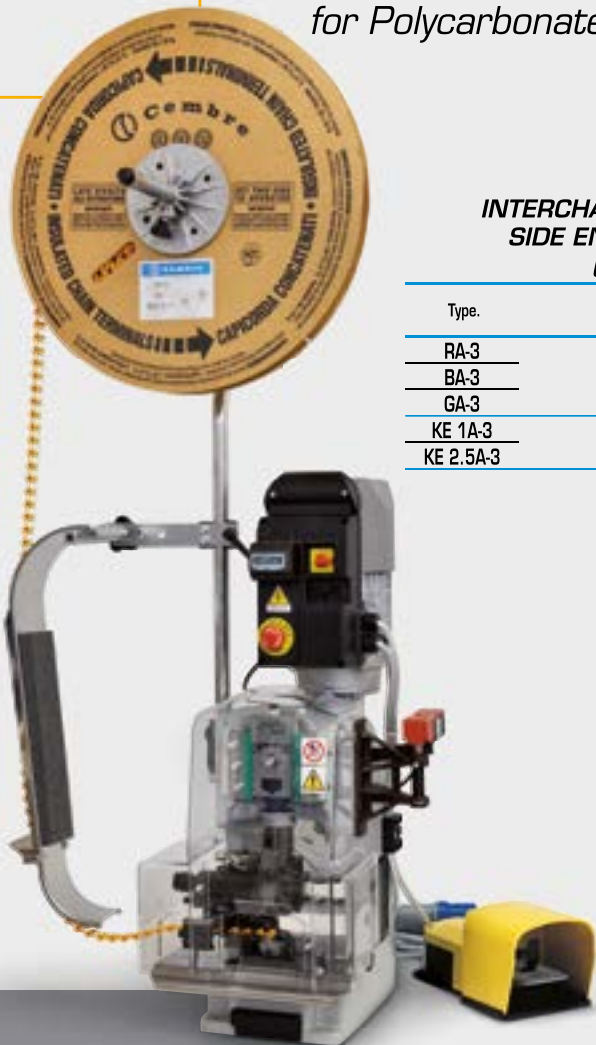
for Polycarbonate insulated chain connectors



Electro-pneumatic, production bench press, controlled by a foot operated pedal. Producing a consistent and reliable crimped connection. Interchangeable application heads available to suit the complete range of Polycarbonate insulated connectors.

**Technical details:**

- Air supply: 6 bar (90 psi)
- Dimensions LxDxH: 180x250x620mm
- Weight: 41 kg (without application heads)
- Motor:
  - Power 0,55 kW / 0,75 HP
  - Supply Voltage 220 V / 50 Hz
  - Speed 2.800 r.p.m



**INTERCHANGEABLE APPLICATOR HEADS, SIDE ENTRY WITH PNEUMATIC FEED (ORDER AS REQUIRED)**

Type.	Connectors	Conductor Size sqmm
RA-3	Polycarbonate insulated chain terminals	red
BA-3		blue
GA-3		yellow
KE 1A-3	Insulated chain end sleeves	0,5÷1
KE 2.5A-3		1÷2,5



**OPERATING TEMPERATURE UP TO 115°C**



See pages 6-7 and 16 for types and features of the insulated chain connectors and end sleeves.





# HYDRAULIC CRIMPING TOOLS AND CUTTERS

# HYDRAULIC CRIMPING TOOL

## HT 45-E

### general features

Crimping force kN	Dimensions mm		Weight kg
	length	width	
50	346	130	2,0

#### MAIN APPLICATIONS - max section mm<sup>2</sup>

L.V. lugs and splices	"C" sleeve connectors	H.V. lugs and splices
150	35	70

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P1*	445x290xh95	1,2	✳	—

\*Suitable for storage of the tool and 20 sets of dies.

Lightweight and compact, this tool is ideal for the compression of connectors on over head lines and other general applications.

Having the benefit of spring loaded handles, the dies can be advanced using only one hand; therefore leaving the other hand free to position the connector.

For ease of operation and comfort of the operator, the tool head can be fully rotated through 180 degrees.

The built-in safety valve will by-pass the oil supply when the maximum pressure is reached, and a pressure releasing system can easily be operated at any stage of the compression.



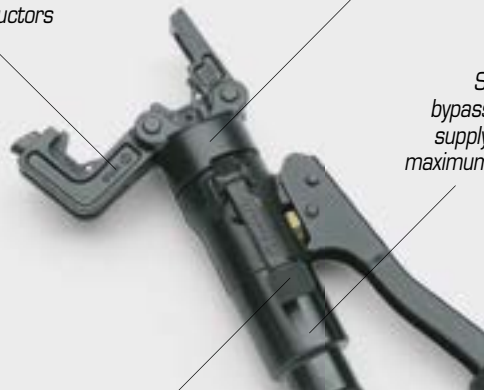
The operator can advance the dies using only one hand, leaving the other hand free to position the connector.

Openable head, ideal for derivations from running conductors

180° rotatable head, to work in the most comfortable position

Safety valve bypassing the oil supply when the maximum pressure is reached

Pressure releasing system, that can be operated at any stage.



# HYDRAULIC CRIMPING TOOL

## general features

Crimping force kN	Dimensions mm		Weight kg
	length	width	
50	380	130	2,7

### MAIN APPLICATIONS - max section mm<sup>2</sup>

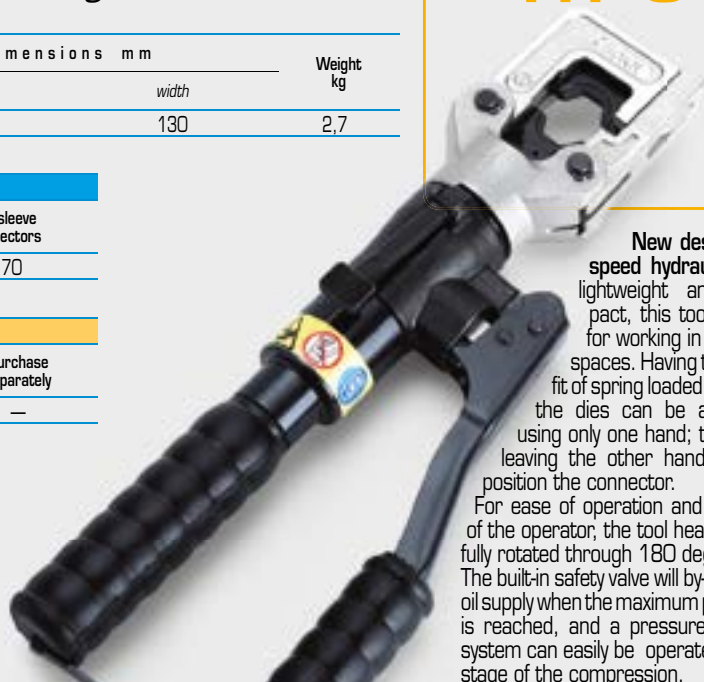
L.V. lugs and splices	Insulated terminals	End sleeves	"C" sleeve Connectors
240	120	120	70

### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P1*	445x290xh95	1,2	✳	—

\* Suitable for storage of the tool and 20 sets of dies.

HT 51-KV version also available for Power Supply Companies



New design two speed hydraulic tool, lightweight and compact, this tool is ideal for working in confined spaces. Having the benefit of spring loaded handles, the dies can be advanced using only one hand; therefore leaving the other hand free to position the connector.

For ease of operation and comfort of the operator, the tool head can be fully rotated through 180 degrees. The built-in safety valve will by-pass the oil supply when the maximum pressure is reached, and a pressure release system can easily be operated at any stage of the compression.

# HYDRAULIC PRESSHEAD

## general features



Crimping force kN	Max operating pressure bar	Dimensions mm		Weight kg
		length	width	
50	700	196	75	1,6

### MAIN APPLICATIONS - max section mm<sup>2</sup>

L.V. lugs and splices	Insulated terminals	End sleeves	"C" sleeve Connectors
240	120	120	70

### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P1*	445x290xh95	1,2	✳	—
Canvas bag 007	350x105	0,13	—	✳

\* Suitable for storage of the tool and 20 sets of dies.



Hydraulic presshead complete with quick automatic coupler for connection to a hydraulic pump with a working pressure of 700 bar max, (see page 168-172) RH 50 is suitable for installing the same range of connectors as HT 51.

# HYDRAULIC PRESSHEAD

## general features



Crimping force kN	Max operating pressure bar	Dimensions mm		Weight kg
		length	width	
50	700	210	70	1,6

### MAIN APPLICATIONS - max section mm<sup>2</sup>

L.V. lugs and splices	Insulated terminals	End sleeves
240	120	120

### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P1*	445x290xh95	1,2	✳	—
Canvas bag 007	350x105	0,13	—	✳

\* Suitable for storage of the tool and 20 sets of dies.



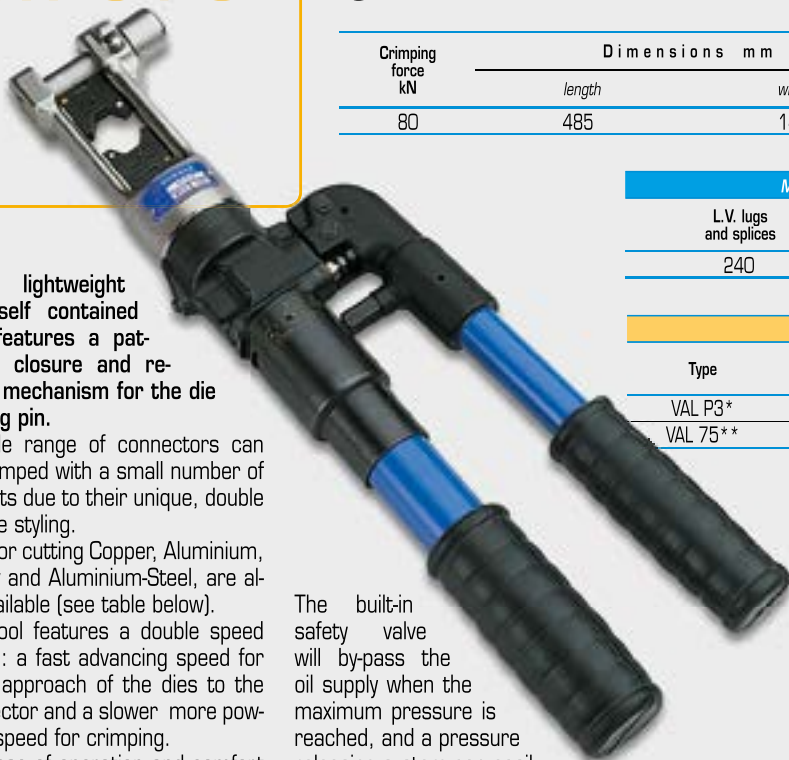
Particularly suitable for high volume bench crimping.

Hydraulic press-head complete with quick automatic coupler for connection to hydraulic pump with working pressure of 700 bar max, (see page 168-172). RHM50 is suitable for installing the same range of connectors as RH50.

These tools are supplied without dies. For die selection, please refer to chart on pages 176 to 185

## HYDRAULIC CRIMPING TOOL

### HT 81-U



This lightweight and self contained tool features a patented closure and release mechanism for the die locking pin.

A wide range of connectors can be crimped with a small number of die sets due to their unique, double groove styling.

Dies for cutting Copper, Aluminium, Aldrey and Aluminium-Steel, are also available (see table below).

The tool features a double speed action: a fast advancing speed for rapid approach of the dies to the connector and a slower more powerful speed for crimping.

For ease of operation and comfort of the operator the tool head can be fully rotated through 180 degrees.

The built-in safety valve will by-pass the oil supply when the maximum pressure is reached, and a pressure releasing system can easily be operated at any stage of the compression.

### general features

Crimping force kN	Dimensions mm		Weight Kg
	length	width	
80	485	141	3,4

#### MAIN APPLICATIONS - max section mm<sup>2</sup>

L.V. lugs and splices	"C" sleeve connectors	H.V. lugs and splices
240	100	200

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P3*	620x380xh135	2,5	✱	—
VAL 75**	270x80xh30	0,15	—	✱

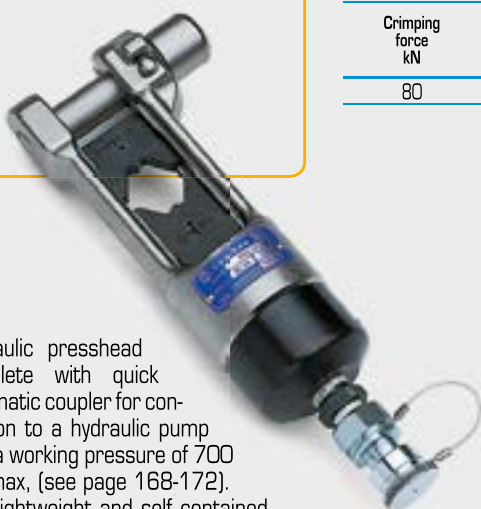
\* Suitable for storage of the tool and three VAL 75.

\*\* Suitable for storing five sets of dies.



## HYDRAULIC PRESSHEAD

### RHU 81



Hydraulic presshead complete with quick automatic coupler for connection to a hydraulic pump with a working pressure of 700 bar max, (see page 168-172).

This lightweight and self contained head features a patented closure and release mechanism for the die locking pin.

The head is easy to use and is ideally suited for crimping in confined spaces.

RHU81 is suitable for installing the same range of connectors as HT 81-U.

### general features

Crimping force kN	Max operating pressure bar	Dimensions mm		Weight kg
		length	width	
80	700	235	91	1,9



#### MAIN APPLICATIONS - max section mm<sup>2</sup>

L.V. lugs and splices	"C" sleeve connectors	H.V. lugs and splices
240	100	200

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
Canvas bag 007	350x105	0,13	—	✱

#### HT 81-U and RHU 81 ACCESSORIES FOR CUTTING CONDUCTORS

Die Type	Cutting Capacity	Conductor Type
	Ø 16 mm	Cu, Alu, Aldrey and Alu-Steel
MB2-80U	This die is suitable to cut Steel conductors (R ≤ 160 daN/mm <sup>2</sup> ) having the most common strandings, i.e.: 19 x 1,2 = Ø est. 6,0 mm 7 x 3,0 = Ø est. 9,0 mm 19 x 2,1 = Ø est. 10,5 mm 19 x 2,3 = Ø est. 11,5 mm	
MB3-80U	Suitable to cut Aluminium strands of 150 mm <sup>2</sup> Aluminium-Steel conductors, without damage to the Steel core	



These tools are supplied without dies. For die selection, please refer to chart on pages 176 to 185

# HYDRAULIC CRIMPING TOOL

## general features

# HT 120

Crimping force kN	Dimensions mm		Weight kg
	length	width	
120	488	138	5,7

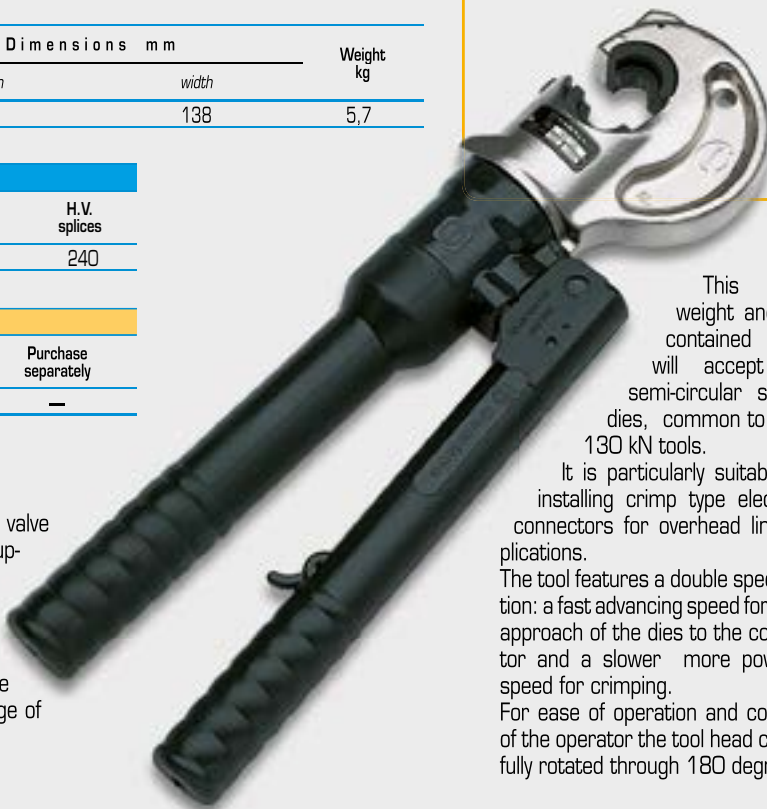
MAIN APPLICATIONS - max section mm <sup>2</sup>					
L.V. lugs	L.V. splices	Insulated terminals	"C" sleeve connectors	H.V. lugs	H.V. splices
400	240	240	185	400	240

STORAGE				
Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P3*	620x380x135	2,5	✳	—

\*Suitable for storage of the tool and 14 sets of dies.



The built-in safety valve will by-pass the oil supply when the maximum pressure is reached, and a pressure release system can easily be operated at any stage of the compression.



This light-weight and self contained tool will accept the semi-circular slotted dies, common to most 130 kN tools.

It is particularly suitable for installing crimp type electrical connectors for overhead line applications.

The tool features a double speed action: a fast advancing speed for rapid approach of the dies to the connector and a slower more powerful speed for crimping.

For ease of operation and comfort of the operator the tool head can be fully rotated through 180 degrees.

**HT 120-KV**  
version also available for  
Power Supply Companies



Die release system, protected from accidental operation

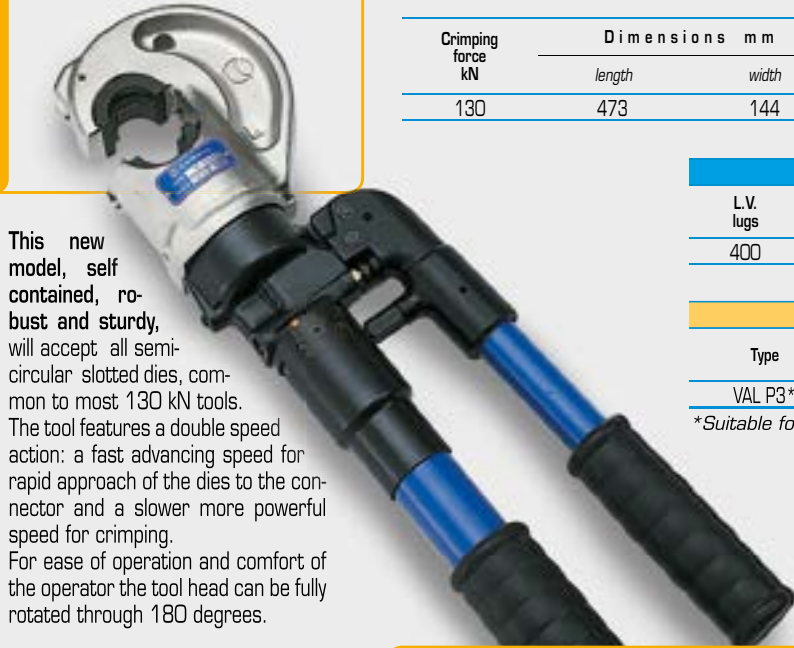
HT 120 features a double speed action: a fast advancing speed for rapid approach of the dies to the connector and a slower more powerful speed for crimping.



Pressure release trigger, which can be operated at any stage of the compression.

# HYDRAULIC CRIMPING TOOL

## HT 131-C



This new model, self contained, robust and sturdy, will accept all semi-circular slotted dies, common to most 130 kN tools. The tool features a double speed action: a fast advancing speed for rapid approach of the dies to the connector and a slower more powerful speed for crimping. For ease of operation and comfort of the operator the tool head can be fully rotated through 180 degrees.

### general features

Crimping force kN	Dimensions mm		Jaw Opening mm	Weight kg
	length	width		
130	473	144	25	5,5

#### MAIN APPLICATIONS - max section mm<sup>2</sup>

L.V. lugs	L.V. splices	Insulated terminals	"C" sleeve connectors	H.V. lugs	H.V. splices
400	240	240	185	400	240

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P3*	620x380xh135	2,5	✳	—

\*Suitable for storage of the tool and 14 sets of dies

The built-in safety valve will by-pass the oil supply when the maximum pressure is reached, and the pressure release system can easily be operated at any stage of compression.



# HYDRAULIC PRESSHEADS

## RHC 131



Hydraulic presshead complete with quick automatic coupler for connection to a hydraulic pump with a working pressure of 700 bar max, (see page 168-172) This new design with improved mechanical features,

### general features

Crimping force kN	Max operating pressure bar	Dimensions mm		Jaw Opening mm	Weight kg
		length	width		
130	700	232	124	25	3,8



is suitable for installing the same range of connectors as HT 131-C.

#### MAIN APPLICATIONS - max section mm<sup>2</sup>

L.V. lugs	L.V. splices	Insulated terminals	"C" sleeve connectors	H.V. lugs	H.V. splices
400	240	240	185	400	240

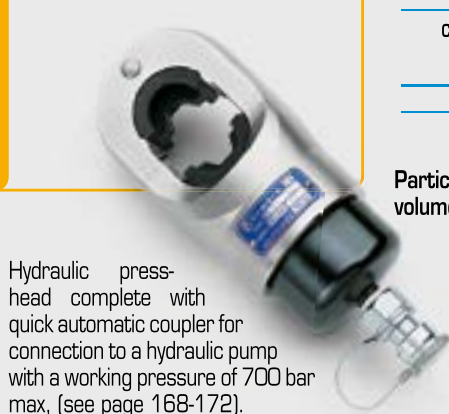
#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P26*	445x290xh115	1,2	—	✳

\*Suitable for storage of the head and 14 sets of dies



## RHM 132



Hydraulic press-head complete with quick automatic coupler for connection to a hydraulic pump with a working pressure of 700 bar max, (see page 168-172).

### general features

Crimping force kN	Max operating pressure bar	Dimensions mm		Weight kg
		length	width	
130	700	216	80	3,1

Particularly suitable for high volume bench crimping.

#### MAIN APPLICATIONS - max section mm<sup>2</sup>

L.V. lugs	Insulated terminals	H.V. lugs
400	240	400

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P26*	445x290xh115	1,2	—	✳

\*Suitable for storage of the head and 14 sets of dies



These tools are supplied without dies. For die selection, please refer to chart on pages 176 to 185

## HYDRAULIC CRIMPING TOOL

### general features

Crimping force kN	Dimensions mm		Jaw Opening mm	Weight kg
	length	width		
130	538	144	42	7,0

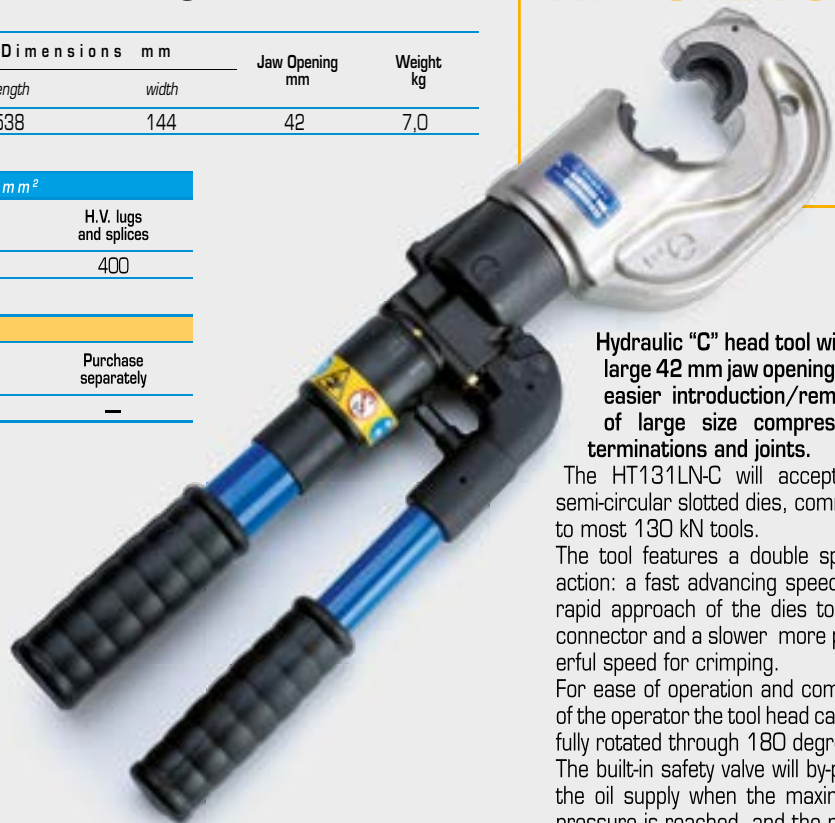
#### MAIN APPLICATIONS - max section mm<sup>2</sup>

L.V. lugs and splices	Insulated terminals	"C" sleeve connectors	H.V. lugs and splices
400	240	185	400

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P3*	620x380xh135	2,5	⌘	—

\*Suitable for storage of the tool and 12 sets of dies



Hydraulic "C" head tool with a large 42 mm jaw opening, for easier introduction/removal of large size compression terminations and joints.

The HT131LN-C will accept all semi-circular slotted dies, common to most 130 kN tools.

The tool features a double speed action: a fast advancing speed for rapid approach of the dies to the connector and a slower more powerful speed for crimping.

For ease of operation and comfort of the operator the tool head can be fully rotated through 180 degrees. The built-in safety valve will by-pass the oil supply when the maximum pressure is reached, and the pressure release system can easily be operated at any stage of compression.

## HYDRAULIC PRESSHEAD

### general features



Crimping force kN	Max operating pressure bar	Dimensions mm		Jaw Opening mm	Weight kg
		length	width		
130	700	298	122	42	5,4

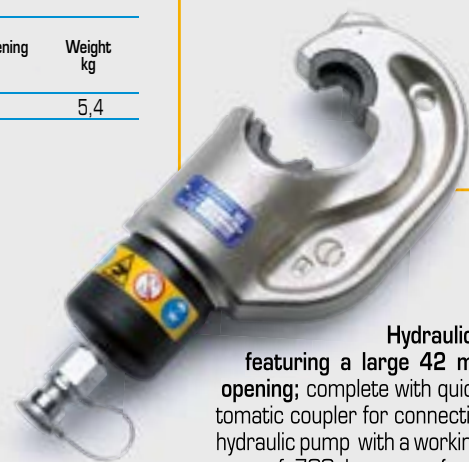
#### MAIN APPLICATIONS - max section mm<sup>2</sup>

L.V. lugs and splices	Insulated terminals	"C" sleeve connectors	H.V. lugs and splices
400	240	185	400

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P26*	445x290xh115	1,2	—	⌘

\*Suitable for storage of the head and 14 sets of dies



## RHC 131LN

Hydraulic head featuring a large 42 mm jaw opening; complete with quick automatic coupler for connection to a hydraulic pump with a working pressure of 700 bar max, (see page 168-172). Is suitable for installing the same range of connectors as HT 131LN-C.

These tools are supplied without dies. For die selection, please refer to chart on pages 176 to 185

# HT 131-UC

## HYDRAULIC CRIMPING TOOL

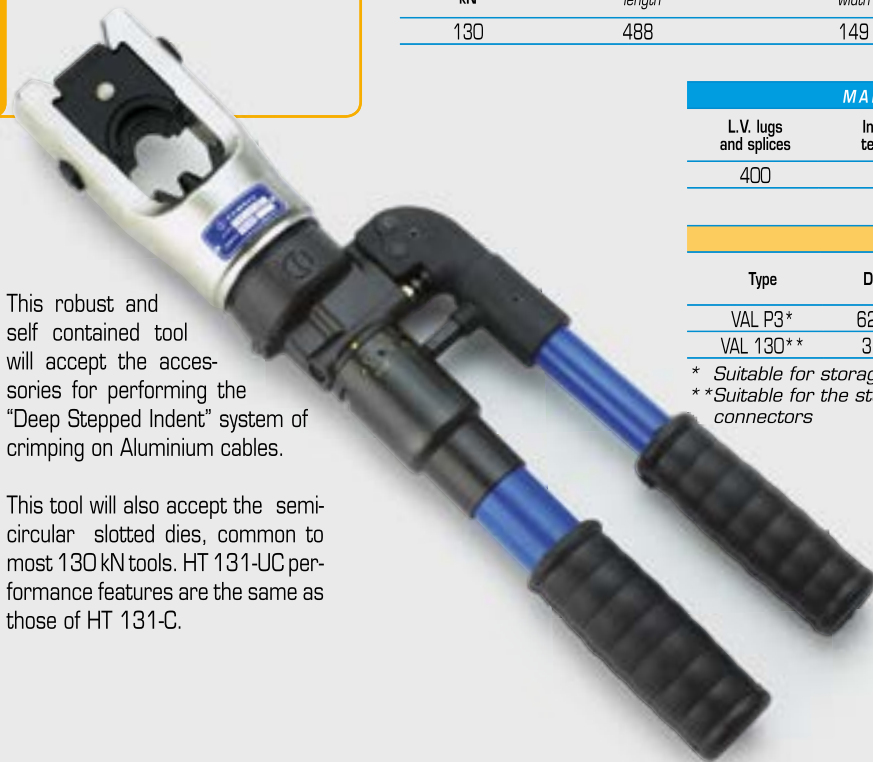
### general features

Crimping force kN	Dimensions mm		Weight kg
	length	width	
130	488	149	5,4

MAIN APPLICATIONS - max section mm <sup>2</sup>				
L.V. lugs and splices	Insulated terminals	"C" sleeve connectors	H.V. lugs and splices	Alu lugs and splices
400	240	185	400	300

STORAGE				
Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P3*	620x380xh135	2,5	✳	—
VAL 130**	360x280xh48	3,0	—	✳

\* Suitable for storage of the tool and 14 sets of semi-circular slotted dies  
 \*\* Suitable for the storage of accessories for crimping Aluminium connectors



This robust and self contained tool will accept the accessories for performing the "Deep Stepped Indent" system of crimping on Aluminium cables.

This tool will also accept the semi-circular slotted dies, common to most 130 kN tools. HT 131-UC performance features are the same as those of HT 131-C.



## HYDRAULIC PRESSHEAD

### general features



Crimping force kN	Max operating pressure bar	Dimensions mm		Weight kg
		length	width	
130	700	245	89	3,7

MAIN APPLICATIONS - max section mm <sup>2</sup>				
L.V. lugs and splices	Insulated terminals	"C" sleeve connectors	H.V. lugs and splices	Alu lugs and splices
400	240	185	400	300

STORAGE				
Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P26*	445x290xh115	1,2	—	✳
VAL 130**	360x280xh48	3,0	—	✳
VAL 130-U***	450x305xh80	5,0	—	✳

\* Suitable for storage of the head and 14 sets of dies  
 \*\* Suitable for the storage of accessories for crimping Aluminium connectors  
 \*\*\* Suitable for storage of the head, semi-circular slotted dies and dies for crimping Aluminium connectors

# RHU 131-C



Hydraulic presshead complete with quick automatic coupler for connection to a hydraulic pump with a working pressure of 700 bar max, (see page 168-172).

RHU 131-C is suitable for installing the same range of connectors as HT 131-UC.



VAL 130



VAL 130-U



VAL P26

These tools are supplied without dies. For die selection, please refer to chart on pages 176 to 185



## HYDRAULIC PRESSHEAD



### general features

Crimping force kN	Max operating pressure bar	Dimensions mm		Weight kg
		length	width	
230	700	290	120	5,5

#### MAIN APPLICATIONS - max section mm<sup>2</sup>

L.V. lugs and splices	Insulated terminals	"C" sleeve connectors	H.V. lugs and splices
630	300	240	630

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL ECW-H3D*	345x305xh90	4,2	—	*

\* Suitable for storage of the head and 10 sets of dies

#### ECW-H3D ACCESSORIES FOR CUTTING CONDUCTORS

Die Type	Cutting Capacity	Conductor Type
WT2-3D	Ø 20 mm	Cu, Alu, Aldrey and Alu-Steel
	Ø 20 mm	Extra flexible Steel with ≥ 200 strands
This die is suitable to cut Steel conductors (R ≤ 160 daN/mm <sup>2</sup> ) having the most common strandings, i.e.: 19 x 1,2 = Ø est. 6,0 mm 7 x 3,0 = Ø est. 9,0 mm 19 x 2,1 = Ø est. 10,5 mm 19 x 2,3 = Ø est. 11,5 mm		



Hydraulic presshead complete with quick automatic coupler for connection to a hydraulic pump with a working pressure of 700 bar max, (see page 168-172).

Adaptor type **AU230-130D** is available as an optional extra enabling the head to utilise the semi-circular slotted dies which are common to most 130 kN tools. Also available is a series of dies for the compression of DIN electrical connectors, and a die for cutting Copper, Aluminium, aldreyl, Aluminium-Steel and Steel conductors.



## HYDRAULIC PRESSHEAD



### general features

Crimping force kN	Max operating pressure bar	Dimensions mm		Weight kg
		length	width	
230	700	320	110	6,4

#### MAIN APPLICATIONS - max section mm<sup>2</sup>

Alu lugs and splices	Cu lugs and splices
500	630

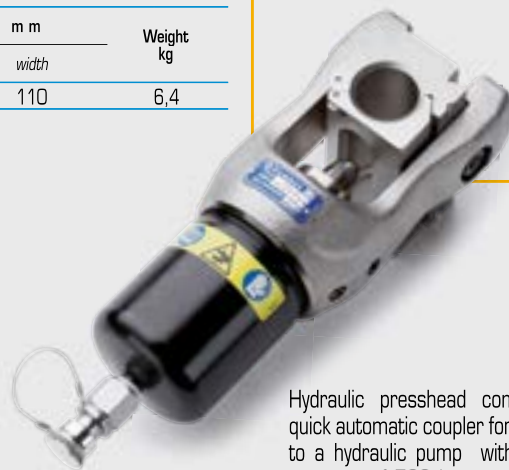
#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL 231*	470x273xh96	7,2	*	—

\* Suitable for storage of the head and dies for Aluminium compression



## RHU 231

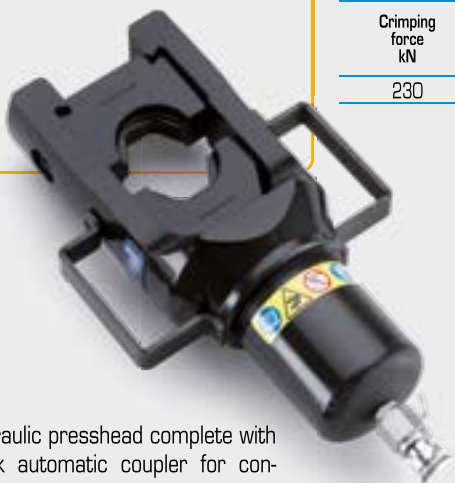


Hydraulic presshead complete with quick automatic coupler for connection to a hydraulic pump with a working pressure of 700 bar max, (see page 168-172).

For crimping up to 500 sqmm Aluminium.

Dies are available also for crimping Copper connectors.

# RHU 230-630



Hydraulic presshead complete with quick automatic coupler for connection to a hydraulic pump with a working pressure of 700 bar max, (see page 168-172).

It allows for crimping up to 630 sqmm Aluminium (according to HN 68 S90).

Adapters **AU 230-130-C/N**, and **AU 230-PS/E**, are available as an optional extra enabling the head to utilise the semicircular slotted dies which are common to most 130 kN tools.

## HYDRAULIC PRESSHEAD

### general features



Crimping force kN	Max operating pressure bar	Dimensions mm		Weight kg
		length	width	
230	700	365	193	9,0

#### MAIN APPLICATIONS - max section mm<sup>2</sup>

CU lugs and splices	Alu lugs and splices	"C" sleeve connectors	H.V. lugs and splices
400	630	185	400

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL 230-630*	405x230xh145	3,5	✳	—
VAL MAT 230-630*	290x260xh70	3,1	—	✳

\* Suitable for storage of the head

\*\* Suitable for storage of the accessories



VAL MAT 230-630



VAL 230-630

# RHU 450



Hydraulic presshead complete with quick automatic coupler for connection to a hydraulic pump with a working pressure of 700 bar max, (see page 168-172).

## HYDRAULIC PRESSHEAD

### general features



Crimping force kN	Max operating pressure bar	Dimensions mm		Weight kg
		length	width	
450	700	260	120	10,3

#### MAIN APPLICATIONS - Hexagonal crimp according to DIN 48083 max section mm<sup>2</sup>

Cu	Al	Al/St
1000	1000	680/85

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL 450*	285x212xh124	2,8	✳	—

\* Suitable for storage of the head



Adaptor type **AU 450-130 D** is available as an optional extra enabling the head to utilise the semi-circular slotted dies which are common to most 130 kN tools.

These tools are supplied without dies. For die selection, please refer to chart on pages 176 to 185

# HYDRAULIC PRESSHEAD

## general features



Crimping force kN	Max operating pressure bar	Dimensions mm		Weight kg
		length	width	
520	700	306	200	18,0

### MAIN APPLICATIONS - max section mm<sup>2</sup>

Lugs and splices	H.V. overhead lines
1200	630

### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL 520*	384x231xh145	3,2	—	✳
VAL MAT 520**	500x310xh68	5,1	—	✳

\* Suitable for storage of the head

\*\* Suitable for storage of 10 sets of dies



VAL MAT 520



VAL 520

## RHU 520



Hydraulic presshead complete with quick automatic coupler for connection to a hydraulic pump with a working pressure of 700 bar max, (see page 168-172).

Adaptor type **AU520-130C** is available as an optional extra enabling the head to utilise the semi-circular slotted dies which are common to most 130 kN tools.

# RHU 600



Hydraulic presshead complete with quick automatic coupler for connection to a hydraulic pump with a working pressure of 700 bar max, (see page 168-172).

## HYDRAULIC PRESSHEAD

### general features



Crimping force kN	Max operating pressure bar	Dimensions with support mm		Weight with support kg
		length	width	
600	700	447	241	22.4

#### MAIN APPLICATIONS

- "U" Alcoa series die and "L" Burndy series die, etc.
- Aluminium and Copper max size 2156 MCM

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL 600*	480x235xh260	8,6	✳	—

\* Suitable for storage of the head



VAL 600

# HYDRAULIC PRESSHEAD



general features

# RHU 1000

Crimping force kN	Max operating pressure bar	Dimensions mm		Weight kg
		length	width	
1.100	700	414	278	50,6

### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL 1000*	334x244xh435	12	✳	—

\*Suitable for storage of the head



VAL 1000

**New**

**Operable from single or double acting hydraulic power source**



Lifting eye; screwed into the base of the cylinder; allows easy transportation of the head in aerial operation.

RHU 1000 is a 1.100 kN hydraulic presshead for full tension, transmission and substation connections, complete with quick automatic coupler for connection to hydraulic pumps with a working pressure of 700 bar max, (see pages 168-172).

The standard version must be operated by a single acting pump; possibility to convert from single to double acting by substitution of the breather valve with a female quick coupling.

RHU1000 will accept all semi-circular slotted dies common to most

100 ton heads as the Alcoa ones. The die cap is removable for an easy connector positioning; the upper part of the cap automatically rotates during the die changing process to present the correct positioning of the die. Lifting eye included.

### Insertion of the upper die:



After substitution of the dies, insert the die cap into the head.



Pull the pin.



The upper part of the cap automatically rotates...



...to the correct position.

**INDUSTRIAL APPLICATION**  
**HT-TC051**



Hand operated hydraulic tool specifically designed to cut Copper, Aluminium and Telecommunications cable having a max overall diameter of 50 mm. The tool features a double speed action: a fast advancing speed for rapid approach of the blades to the cable and a slower more powerful speed for cutting. The blades are manufactured from high strength special Steel, heat treated to ensure a long service life. The head can be easily opened to allow the cutting of run-

ning cables. The head can rotate through 90 degrees, to enable the operator to work in the most comfortable position. HT-TC051 features an automatic

**HYDRAULIC CUTTING TOOL**

*general features*

Max cutting Ø mm	Dimensions mm		Weight kg
	length	width	
50	497	129	4,38

**STORAGE**

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
Canvas Bag 010	545x160	0,15	✳	—

safety valve to bypass oil when reaching maximum pressure; a pressure release device can also be operated at any stage of operation.



**INDUSTRIAL APPLICATION**  
**TC 050**



Hydraulic cutting head complete with quick automatic coupler for connection to a hydraulic pump with a working pressure of 700 bar max, (see page 168-172) TC050 features the same cutting capability as HT-TC051.

**HYDRAULIC CUTTING HEAD**

*general features*



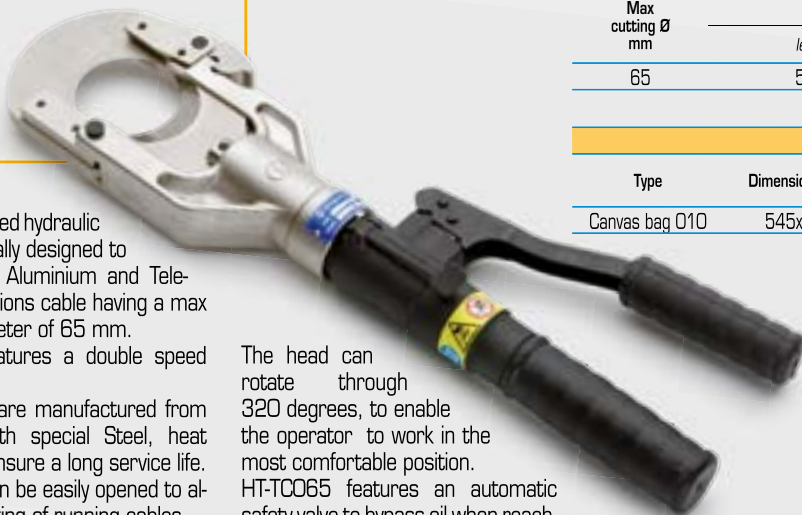
Max cutting Ø mm	Max operating pressure bar	Dimensions mm		Weight kg
		length	width	
50	700	325	112	3,2

**STORAGE**

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
Canvas bag 011	360x137	0,13	✳	—



**INDUSTRIAL APPLICATION**  
**HT-TC065**



Hand operated hydraulic tool specifically designed to cut Copper, Aluminium and Telecommunications cable having a max overall diameter of 65 mm. The tool features a double speed action. The blades are manufactured from high strength special Steel, heat treated to ensure a long service life. The head can be easily opened to allow the cutting of running cables.

The head can rotate through 320 degrees, to enable the operator to work in the most comfortable position. HT-TC065 features an automatic safety valve to bypass oil when reach-

**HYDRAULIC CUTTING TOOL**

*general features*

Max cutting Ø mm	Dimensions mm		Weight kg
	length	width	
65	523	129	5

**STORAGE**

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
Canvas bag 010	545x160	0,15	✳	—

ing maximum pressure; a pressure release device can also be operated at any stage of operation.



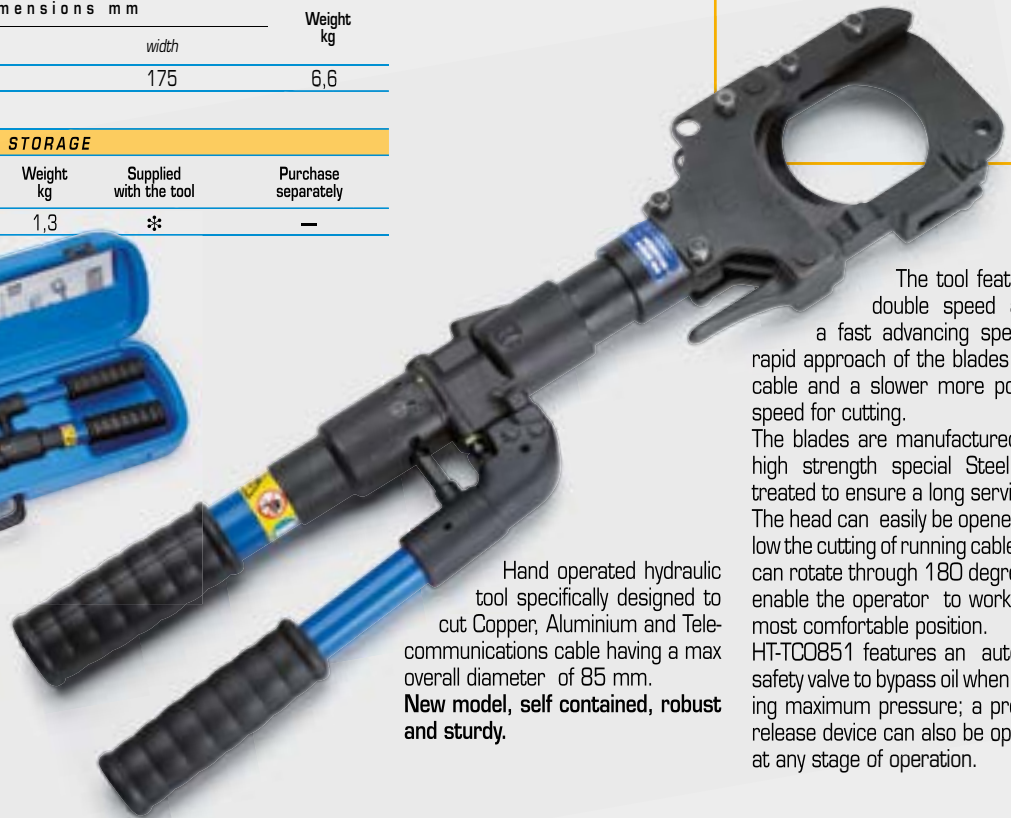
## HYDRAULIC CUTTING TOOL

### general features

Max cutting Ø mm	Dimensions mm		Weight kg
	length	width	
85	652,5	175	6,6

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P7	727x202xh115	1,3	✳	—



Hand operated hydraulic tool specifically designed to cut Copper, Aluminium and Telecommunications cable having a max overall diameter of 85 mm.  
**New model, self contained, robust and sturdy.**

### INDUSTRIAL APPLICATION HT-TC0851

The tool features a double speed action: a fast advancing speed for rapid approach of the blades to the cable and a slower more powerful speed for cutting. The blades are manufactured from high strength special Steel, heat treated to ensure a long service life. The head can easily be opened to allow the cutting of running cables, and can rotate through 180 degrees, to enable the operator to work in the most comfortable position. HT-TC0851 features an automatic safety valve to bypass oil when reaching maximum pressure; a pressure release device can also be operated at any stage of operation.

## HYDRAULIC CUTTING HEAD

### general features

Max cutting Ø mm	Max operating pressure bar	Dimensions mm		Weight Kg
		length	width	
85	700	409	135	4,9

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL TC 085	465x155xh65	2,4	✳	—



Hydraulic cutting head complete with quick automatic coupler for connection to a hydraulic pump with a working pressure of 700 bar max, (see page 168-172)

TC085 features the same cutting capability as HT-TC0851.



### INDUSTRIAL APPLICATION TC 085

INDUSTRIAL APPLICATION  
**TC 096**

# HYDRAULIC CUTTING HEAD

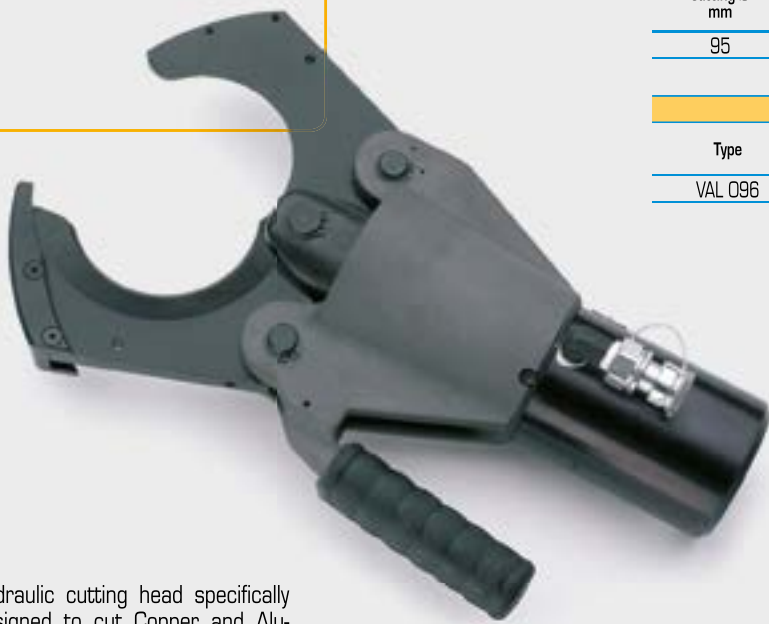


## general features

Max cutting Ø mm	Max operating pressure bar	Dimensions mm		Weight kg
		length	width	
95	700	397	249	7,9

### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL 096	450x265xh145	6,8	✳	—



Hydraulic cutting head specifically designed to cut Copper and Aluminium cable having a max overall diameter of 95 mm.

The head is complete with a quick automatic coupler for connection to a hydraulic pump with a working pressure of 700 bar max, (see page 168-172).



*Handle designed for ease of operation*





# HYDRAULIC CUTTING HEAD

general features

INDUSTRIAL APPLICATION  
**TC 120**

Max cutting Ø mm	Max operating pressure bar	Dimensions mm		Weight kg
		length	width	
120	700	536	175	9,5

### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL TC 120	590x209xh84	4,9	✳	—



Hydraulic cutting head specifically designed to cut Copper, Aluminium and Telecommunications cable having a max overall diameter of 120 mm.

The head can easily be opened to cut running cables, and the handle allows the most comfortable positioning of the head onto the cable to be cut.

The head is complete with a quick automatic coupler for connection to a hydraulic pump with a working pressure of 700 bar max, (see page 168-172).

### TC 120 cutting capacity - a few examples:

Cable type	TC 120 cutting capacity - a few examples:
	3x150 mm <sup>2</sup> Steel armoured Ø80 mm
	1000 mm <sup>2</sup> Cu - EPR rubber insulated; Ø85 mm
	1000 mm <sup>2</sup> Cu - EPR rubber insulated + lead sheath; Ø92 mm
	1000 mm <sup>2</sup> Cu - EPR rubber insulated + lead sheath + PE sheath; Ø100 mm
	240 mm <sup>2</sup> EPR rubber insulated



Handle designed for ease of operation



Opening head, to allow cutting of running cables

OVERHEAD LINE APPLICATION  
**HT-TC026**



Hand operated hydraulic tool specifically designed to cut Copper, Al, Aluminium, Aluminium-Steel cables and Steel ropes, Aluminium and Steel rods having a max overall diameter of 25 mm. The tool features a double speed action: a fast advancing speed for rapid approach of the blades to the cable and a slower more powerful speed for cutting. The blades are manufactured from high strength special Steel, heat treated to ensure a long service life. The head can rotate through 180 degrees, to enable the operator to work in the most comfortable position, and can easily be opened to allow the cutting of running cables. HT-TC026 features an automatic safety valve to bypass oil when reaching maximum pressure; a pressure release device can also be operated at any stage of operation.

## HYDRAULIC CUTTING TOOL

### general features

Max cutting Ø mm	Dimensions mm		Weight kg
	length	width	
25	382	129	3,2

STORAGE				
Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
Canvas bag 001	430x155	0,15	✳	—



### CUTTING CAPACITY

	MATERIAL	TENSILE STRENGTH (daN/mm²)	MAX CUTTING DIAMETER (mm)	
			HT-TC026 TC 025	HT-TC026Y B-TC250E
ROPE & CONDUCTORS	COPPER	≤ 41	25	
	ALUMINIUM	≤ 20	25	
	ALMELEC	≤ 34	25	
	STEEL	≤ 180	INDICATIVE EXAMPLES: 7 x 3,0 : Ø est. = 9,0 mm 19 x 2,1 : Ø est. = 10,5 mm 19 x 2,2 : Ø est. = 11,0 mm 19 x 2,3 : Ø est. = 11,5 mm	
	MULTI STRANDS STEEL (STRANDS Qty ≥ 200)	≤ 180	18	
RODS	ACSR	≤ 180	25 INDICATIVE EXAMPLES: 26 x 2,50 + 7 x 1,95 : Ø est. = 15,85 26 x 3,06 + 7 x 2,38 : Ø est. = 19,38 26 x 3,60 + 7 x 2,80 : Ø est. = 22,80	
	STEEL	≤ 60	13	
		≤ 42	16	
	COPPER	≤ 30	20	
	≤ 25	23		
ALUMINIUM	≤ 16	25		

OVERHEAD LINE APPLICATION  
**TC 025**



Hydraulic cutting head complete with quick automatic coupler for connection to a hydraulic pump with a working pressure of 700 bar max, (see page 168-172)

TC025 has the same cutting capability as HT-TC026.

## HYDRAULIC CUTTING HEAD

### general features

Max cutting Ø mm	Max operating pressure bar	Dimensions mm		Weight kg
		length	width	
25	700	213	82	2,0

STORAGE				
Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
Canvas bag 007	350x105	0,13	✳	—



# HYDRAULIC CUTTING TOOL

## general features

### OVERHEAD LINE APPLICATION HT-TC026Y

Max cutting Ø mm	Dimensions mm		Weight kg
	length	width	
25	394,5	129	3,35

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
Canvas Bag 001	430x155	0,15	✳	—



Hand operated hydraulic tool specifically designed to cut Copper, Alu, Aluminum, Aluminum-Steel cables, **stay wire and Steel ropes having a max overall diameter of 25 mm and Steel earthing rod up to 16 mm.** The tool features a double speed action.

The blades are manufactured from high strength special Steel, heat treated to ensure a long service life.

The head can rotate through 180 degrees, to enable the operator to work in the most comfortable position, and can easily be opened to allow the cutting of running cables. HT-TC026Y features an automatic safety valve to bypass oil when reaching maximum pressure; a pressure release device can also be operated at any stage of operation.

**Ideal for earthing rod and stay wire**

#### HT-TC026Y cutting capacity - a few examples:

Ø		EARTHING RODS AND STAY WIRES
mm	in.	
12,7	1/2"	STEEL EARTHING ROD, COPPER PLATED; Tensile strength = 79 daN/mm <sup>2</sup>
14,2	/	STEEL EARTHING ROD, COPPER PLATED; Tensile strength = 69 daN/mm <sup>2</sup>
15,6	/	STEEL EARTHING ROD; Tensile strength = 69 daN/mm <sup>2</sup>
15,9	5/8"	STEEL EARTHING ROD, COPPER PLATED (CON ED - ILLINOIS); Tensile strength = 57 daN/mm <sup>2</sup>
15,9	5/8"	STEEL EARTHING ROD, COPPER PLATED (CON ED - STATEN ISLAND); Tensile strength = 78 daN/mm <sup>2</sup>
19	3/4"	STEEL EARTHING ROD, COPPER PLATED; Tensile strength = 74 daN/mm <sup>2</sup>
9,15 (3,05x7)	/	STAY WIRE
10,8 (3,6x7)	/	STAY WIRE (PORTLAND GENERAL ELECTRIC)
11,1 (3,7x7)	/	STAY WIRE (PORTLAND GENERAL ELECTRIC)
12,3 (4,1x7)	/	STAY WIRE (PORTLAND GENERAL ELECTRIC)
12,6 (4,2x7)	/	STAY WIRE (PORTLAND GENERAL ELECTRIC)

OVERHEAD LINE APPLICATION  
**HT-TC041**



Hand operated hydraulic tool specifically designed to cut Copper, Alu, Aluminium, Aluminium-Steel cables and Steel ropes, Aluminium and Steel rods having a max overall diameter of 40 mm.

**New model, even more self contained, robust and sturdy.**

The blades are manufactured from high strength special Steel, heat treated to ensure a long service life. The head can rotate through 180 degrees, to enable the operator to work in the most comfortable position, and can easily be opened to allow cutting of running cables.

HT-TC041 features an automatic safety valve to bypass oil when reaching maximum pressure; a pressure release device can also be operated at any stage of operation.



## HYDRAULIC CUTTING TOOL

### general features

Max cutting Ø mm	Dimensions mm		Weight kg
	length	width	
40	550	144	5,8

STORAGE				
Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P7	727x202xh115	1,3	✳	—

CUTTING CAPACITY			
MATERIAL	TENSILE STRENGTH (daN/mm <sup>2</sup> )	MAX CUTTING DIAMETER (mm)	
		HT-TC 041 B-TC450E	TC 04 B-TC04
COPPER	≤ 41	40	
ALUMINIUM	≤ 20	40	
ALMELEC	≤ 34	40	
ROPE & CONDUCTORS	STEEL	INDICATIVE EXAMPLES: 7 x 3,0 : Ø est. = 9,0 mm 19 x 2,1 : Ø est. = 10,5 mm 19 x 2,3 : Ø est. = 11,5 mm	
	MULTI STRANDS STEEL (STRANDS Q.TY ≥ 200)	18	
	ACSR	40 INDICATIVE EXAMPLES: 26 x 2,50 + 7 x 1,95 : Ø est. = 15,85 26 x 3,06 + 7 x 2,38 : Ø est. = 19,38 26 x 3,60 + 7 x 2,80 : Ø est. = 22,80 54 x 3,50 + 19 x 2,10 : Ø est. = 31,50 54 x 4,36 + 19 x 2,62 : Ø est. = 39,20	
RODS	STEEL	≤ 60	18
		≤ 42	20
	COPPER	≤ 30	30
	ALUMINIUM	≤ 16	40

OVERHEAD LINE APPLICATION  
**TC 04**



Hydraulic cutting head complete with quick automatic coupler for connection to a hydraulic pump with a working pressure of 700 bar max, (see page 168-172)  
TC04 has the same cutting capability as HT-TC041.

## HYDRAULIC CUTTING HEAD

### general features



Max cutting Ø mm	Max operating pressure bar	Dimensions mm		Weight kg
		length	width	
40	700	311	100	4,0

STORAGE				
Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL 04	350x125xh68	2,0	✳	—



## HYDRAULIC CUTTING TOOL

*general features*

Max cutting Ø mm	Dimensions mm		Weight kg
	length	width	
50	503	129	4,7

### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
Canvas Bag 010	545x160	0,15	✳	—



### OVERHEAD LINE APPLICATION HT-TC051Y

Hand operated hydraulic tool specifically designed to cut Copper, Aluminum, Aluminum-Steel cables (ACSR) having a max overall diameter of 50 mm.

The HT-TC051Y is provided with a two stage hydraulic system, which advances the blades quickly to the cable. This proven system saves operator time and effort.

The HT-TC051Y is provided with an automatic safety valve to bypass oil when reaching max pressure. This means safety to the operator and protection to the blades.

The blades are manufactured from high strength special Steel, heat treated to ensure a long service life. The shape of the blades provides a "clean" cut.

The head can be opened to allow cutting of running cables and ropes. The head rotates 90 degrees allowing the operator to perform the cut in the most comfortable position.

The tool is supplied complete with canvas bag 010 for protection and storage when not in use.

**Not suitable for cutting stay wire, Steel rope or earthing rod.**

## HYDRAULIC CUTTING HEAD

*general features*



Max cutting Ø mm	Max operating pressure bar	Dimensions mm		Weight kg
		length	width	
50	700	331	112	3,3

### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
Canvas bag 011	360x137	0,13	✳	—



### OVERHEAD LINE APPLICATION TC 050Y

Hydraulic cutting head complete with quick automatic coupler for connection to a hydraulic pump with a working pressure of 700 bar max, (see page 168-172).

TC 050Y features the same cutting capability as HT-TC051Y.

**Not suitable for cutting stay wire, Steel rope or earthing rod.**

OVERHEAD LINE APPLICATION  
**HT-TC055**



Hand operated hydraulic tool specifically designed to cut Copper, Al, Aluminium, Aluminium-Steel cables and Steel ropes, Aluminium and Steel rods having a max overall diameter of 55 mm.

The HT-TC055 is provided with a two stage hydraulic system, which advances the blades quickly to the cable. This proven system saves operator time and effort. The HT-TC055 is provided with an automatic safety valve to bypass oil when reaching max pressure. This means safety to the operator and protection to the blades. The blades are manufactured from high strength special Steel, heat treated to ensure a long service life. The shape of the blades provides a "clean" cut.

The head can be opened to allow cutting of running cables and ropes. The head rotates 330 degrees allowing the operator to perform the cut in the most comfortable position. The tool is supplied complete with plastic case VAL P7 for protection and storage when not in use.



**HYDRAULIC CUTTING TOOL**

*general features*

Max cutting Ø mm	Dimensions mm		Weight kg
	length	width	
55	595	144	8,3

STORAGE				
Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P7	727x202x115	1,3	✳	—

CUTTING CAPACITY				
MATERIAL	TENSILE STRENGTH (daN/mm <sup>2</sup> )	MAX CUTTING DIAMETER (mm)		
		HT-TC055 TC 055 B-TC055		
COPPER	≤ 41	55		
ALUMINIUM	≤ 20	55		
ALMELEC	≤ 34	55		
STEEL	≤ 180	INDICATIVE EXAMPLES: 7 x 3,0 : Ø est. = 9,0 mm 19 x 2,1 : Ø est. = 10,5 mm 19 x 2,3 : Ø est. = 11,5 mm		
		MULTI STRANDS STEEL (STRANDS Q.TY ≥ 200)	≤ 180	22
		ACSR	≤ 180	50 INDICATIVE EXAMPLES: 26 x 2,50 + 7 x 1,95 : Ø est. = 15,85 26 x 3,06 + 7 x 2,38 : Ø est. = 19,38 26 x 3,60 + 7 x 2,80 : Ø est. = 22,80 26 x 4,44 + 7 x 3,45 : Ø est. = 28,14 54 x 3,50 + 19 x 2,10 : Ø est. = 31,50 54 x 4,36 + 19 x 2,62 : Ø est. = 39,20 83 x 4,60 + 16 x 2,80 : Ø est. = 50,00
GUY WIRE (GW15-9/16-188)	Extra high strength grade	7 x 4,77 : Ø est. = 14,30 mm		
RODS	STEEL	≤ 60	20	
	STEEL	≤ 42	22	
	COPPER	≤ 30	34	
	COPPER	≤ 25	38,5	
ALUMINIUM	≤ 16	50		

OVERHEAD LINE APPLICATION  
**TC 055**



Hydraulic cutting head complete with quick automatic coupler for connection to a hydraulic pump with a working pressure of 700 bar max, (see page 168-172) TC055 has the same cutting capability as HT-TC055.

**HYDRAULIC CUTTING HEAD**

*general features*



Max cutting Ø mm	Max operating pressure bar	Dimensions mm		Weight kg
		length	width	
55	700	357	134	6,6

STORAGE				
Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL TC055	384x231x145	3,7	✳	—



## SPECIAL TOOLS



Type	Max piercing Ø mm	Max centre of hole to edge of trunking (mm)	Max operating pressure bar	Dimensions mm		Weight kg
				length	width	
RH-FC 48N	47,2	53,5	700	259,5	147,5	3,7

Storage type	Dimensions mm	Weight kg
VAL P30*	315x300x95	0,93

\*Supplied with the head

Hole Dimensions					Maximum thickness of mild Steel (mm)	Code
Nominal Ø (mm)	Ø (inch)	Pg	ISO	Inch		
15,5	.610	Pg9	-	-	2	<b>RD 15.5 SS-FC</b>
16,2	.638	-	ISO-16	-		<b>RD 16.2 SS-FC</b>
17,5	.689	-	-	-		<b>RD 17.5 SS-FC</b>
18,8	.740	Pg11	-	-		<b>RD 18.8 SS-FC</b>
19,1	.752	-	-	-		<b>RD 19.1 SS</b>
20,5	.807	Pg 13,5	ISO-20	-		<b>RD 20.5 SS</b>
22,6	.890	Pg16	-	-		<b>RD 22.6 SS</b>
23,8	.937	-	-	5/8"		<b>RD 23.8 SS</b>
25,4	1.000	-	ISO-25	-		<b>RD 25.4 SS</b>
27,0	1.063	-	-	3/4"		<b>RD 27.0 SS</b>
28,5	1.122	Pg21	-	-		<b>RD 28.5 SS</b>
30,5	1.201	-	-	7/8"		<b>RD 30.5 SS</b>
31,8	1.252	-	-	-		<b>RD 31.8 SS</b>
32,5	1.279	-	ISO-32	-		<b>RD 32.5 SS</b>
34,6	1.362	-	-	-		<b>RD 34.6 SS</b>
37,2	1.464	Pg29	-	-		<b>RD 37.2 SS</b>
38,1	1.500	-	-	-		<b>RD 38.1 SS</b>
40,5	1.594	-	ISO-40	-		<b>RD 40.5 SS-FC</b>
41,3	1.626	-	-	-		<b>RD 41.3 SS-FC</b>
42,5	1.673	-	-	1 1/4"		<b>RD 42.5 SS-FC</b>
43,2	1.701	-	-	-		<b>RD 43.2 SS-FC</b>
44,5	1.752	-	-	-		<b>RD 44.5 SS-FC</b>
47,2	1.858	Pg36	-	-		<b>RD 47.2 SS-FC</b>

### general features

## Frame-type hole punching head RH-FC48N

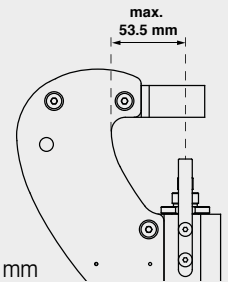


Table denotes the punch/die set reference, for each hole size. Suitable for punching holes in mild Steel, fibreglass or plastic material, up to 2 mm thick.

Hydraulic head complete with automatic quick coupler, designed for punching holes from 15,5 up to 47,2 mm diameter in the side wall of trunking without the need for pre drilling. For operation, the head must be joined to a hydraulic pump developing a pressure of 700 bar (see page 168-172).

### VAL P30

Supplied in a robust plastic case.



Max centre of hole to edge of trunking: 53,5 mm



Type	Max piercing Ø mm	Max hole distance from bar edge (mm)	Max operating pressure bar	Dimensions mm		Weight kg
				length	width	
RHT 160	21	30	700	240	153	6,5
RHT 160-60N	21	60	700	240	181	9,2

Storage type	Dimensions mm	Weight kg
VAL 160*	283x180x100	2,3

\*Supplied with the head



## Piercing heads RHT



Hydraulic head complete with automatic quick coupler, for piercing holes of various diameters in Copper, Aluminium and Steel bars with max. thickness of 10 mm.

This compact and handy tool is widely used for transformer room connections, control switch boards and power plants.

For operation the head must be joined to a hydraulic pump developing a pressure of 700 bar (see page 168-172).

### Available accessories (to be ordered separately):

Piercing Ø mm	6,5	8,5	9	10,5	11	13	13,5	14	15	17	19	21
Set die - indenter	RT 6,5	RT 8,5	RT 9	RT 10,5	RT 11	RT 13	RT 13,5	RT 14	RT 15	RT 17	RT 19	RT 21

### MAX. THICKNESS

Hole diameter (mm)	6,5	8,5	9	10,5	11	13	13,5	14	15	17	19	21
Max thickness strep in Copper	10	10	10	10	10	10	10	10	10	10	8	8
Max thickness strep in Steel	10	10	10	10	10	9	9	9	8	7	6	4
Punch die/set	RT 6,5	RT 8,5	RT 9	RT 10,5	RT 11	RT 13	RT 13,5	RT 14	RT 15	RT 17	RT 19	RT 21

## SPECIAL TOOLS



### Puller-type hole punching tool HT-FL75

general features

**New**



Hand operated hydraulic tool specifically designed for hole punching stainless Steel, mild Steel, fibreglass and plastic sheet materials up to 3,5 mm thickness. Compact, lightweight and easy to handle.

The balanced punching head pivots 180deg through a full 360deg rotation for ease of use in confined spaces.

The tool is supplied complete with plastic case VAL P28 for protection and storage when not in use.

Supplied with Pullers TD-11, TD-19 and spiral bit Ø 11,5 mm.

For the punch-die selection chart see page 166.



Universal joint allows punching head to pivot 180deg over a full 360deg rotation.

Max punching Ø mm	Dimensions mm		Weight kg
	length	width	
140	452	129	3,67

STORAGE				
Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P28	620x360x138	2,4	✳	—



### Puller-type hole punching head RH-FL75



Hydraulic head, for hole punching stainless Steel, mild Steel, fibreglass and plastic sheet materials up to 3,5 mm thickness.

Compact and lightweight, easy to handle in confined spaces due to a rotating 90deg quick automatic coupler for connection to a hydraulic pump with a working pressure of 700 bar max (see page 168-172).

Supplied with Pullers TD-11, TD-19 and spiral bit Ø 11,5 mm.

For the punch-die selection chart see page 166.

Max punching Ø mm	Max operating pressure bar	Dimensions mm		Weight kg
		length	width	
140	700	163	106	1,9

STORAGE				
Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P29	448x288x105	1,4	✳	—







## SPECIAL TOOLS

general features

## Nut splitting heads RHTD

### RHTD 1724

Suitable for splitting nuts mm	Max operating pressure bar	Weight kg
16 (M10) ÷ 27 (M18)	700	1,76

### RHTD 3241

Suitable for splitting nuts mm	Max operating pressure bar	Weight kg
27 (M18) ÷ 41 (M27)	700	4,6

### RHTD 3241-T

Suitable for splitting square and hexagonal nuts or fastening bushes mm	Max operating pressure bar	Weight kg
27 (M18) ÷ 41 (M27)	700	4,9

### STORAGE

Type	Dimensions mm	Weight kg
VAL P4*	315x300x95	0,93

\*Supplied with the head



### VAL P4

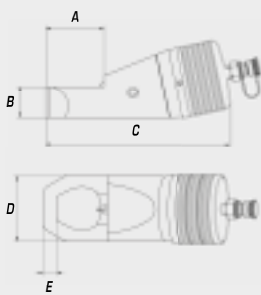
Supplied in a robust plastic case.



Hydraulic nut splitting head complete with automatic quick coupler. For operating the head must be joined to a hydraulic pump developing a pressure of 700 bar (see page 168-172).

### DIMENSIONS mm:

	RHTD 3241	RHTD 1724	RHTD 3241T
A	66	40,5	77
B	36	25	41
C	208	150,5	222
D	75,5	54	75,5
E	16	7,5	21,5



### TOOL SETTING FOR RHTD

DOUBLE BLADE					SINGLE BLADE					
Moving blade and fixed blade marked "B"					Moving blade marked "B" - Blind plated marked "C"					
Hexagonal Nuts		Square Nuts		Fastening Bushes*		Hexagonal Nuts		Square Nuts		
	mm		mm		$\varnothing_A$	$\varnothing_B$		mm		mm
27	M 18	27	M18	1/2"	.807"	32	M 22	32	M 22	
30	M 20	30	M 20	5/8"	1.010"	34	M 22	36	M 24	
32	M 22	32	M 22	3/4"	1.200"	36	M 24	41	M 27	
34	M 22	36	M 24	7/8"	1.375"	41	M 27			
36	M 24	41	M 27	1"	1.575"					
41	M 27			1 1/8"	1.770"					

\*Blades for cutting FASTENING BUSHES are specially shaped.

## ACCESSORIES

### Flexible hoses

#### TF 300-Q 38 FM

3 m length flexible hose fitted with an automatic female quick coupler and a male quick coupler.

#### TF 600-Q 38 FM

6 m length flexible hose fitted with an automatic female quick coupler and a 3/8" NPT male threaded bush.

#### TF 300-Q 38 F

3 m length flexible hose equipped with automatic female quick coupler at one end and male threading at the other end.



High pressure flexible hoses for joining hydraulic heads to pumps. In addition to the standard versions listed below alternative hose lengths are available, please consult us:

### Quick couplers



Q 38-M

#### Q 38-M

Male automatic coupler for hydraulic heads.



Q 38-F

#### Q 38-F

Female automatic coupler for hydraulic pumps and flexible hoses.



Q 38-MS

#### Q 38-MS

Male automatic coupler for flexible hoses.

### STANDARD VERSIONS



I 38-M

#### I 38-M

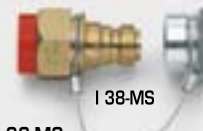
Male automatic coupler for insulated hydraulic heads.



I 38-F

#### I 38-F

Female automatic coupler for insulated hydraulic pumps and flexible hoses.



I 38-MS

#### I 38-MS

Male automatic coupler for insulated flexible hoses.

### INSULATED VERSIONS

### MPC 1



#### *Pressure checking device MPC 1*

The MPC1 device, complete with test adapter set, is used to measure the maximum oil pressure on all Cembre tools.

### MPC 2



#### *Crimping force gauge MPC 2*

The MPC2 device, complete with test die set, to measure the maximum force developed by Cembre tools:

HT 131-C, HT 131LN-C, HT 120, HT 120-KV, RHC 131, RHC 131-KV, RHC 131LN, B 131-C, B 131-C-KV, B 131LN-C, B 131LN-C-KV, B 135-C, B 135-C-KV, B 135LN-C, B 135LN-C-KV.

### MPC 4



#### *Crimping force gauge MPC 4*

The MPC4 device, complete with test die set, to measure the maximum force developed by Cembre tools:

ECW-H3D, RHU240-3D-850, RHU 300-3D

### MPC 7



#### *Crimping force gauge MPC 7*

The MPC7 device, complete with test die set, to measure the maximum force developed by Cembre tools:

HT45, HT 51, HT 51-KV, HT 51L, HT 51L-KV, RH 50, HT 61, RH 61, B15D (use adaptor available separately), B 35-45D, B 35-50D, B 46, B 51, B 51-KV, B 51L, B 51L-KV, B 54D, B 55, B 55-KV, B 62.



CORDLESS HYDRAULIC TOOLS

# 18.0 V CORDLESS TOOL FEATURES

- 1 Head rotates through 180°.
- 2 Switch protected against accidental operation.
- 3 Pressure release button.
- 4 Slot-in battery with release button.
- 5 LED lighting of the working area.
- 6 Motor ventilation.
- 7 Bi-component body for increased impact resistance.
- 8 Multifunction OLED display with touch button.
- 9 Improved balance for better handling.
- 10 Anatomically shaped grip for greater comfort.
- 11 18.0 V - 4.0 Ah Li-Ion high power batteries.

**New**

**18.0V  
4.0Ah  
Li-Ion**

**NEW  
18V Li-Ion  
BATTERY**

**DOUBLE  
ACTION  
SPEED**



LED lighting of the working area



Anatomical shape for improved comfort grip



Automatic slot-in battery with release button



Multifunction OLED display with touch button



# 18.0 V CORDLESS TOOL FEATURES

## Multifunction OLED display:



Crimping pressure and force being generated for confirmation of adherence to norms and best practice



Battery power availability



Tool service required to maintain optimum condition



General operating information

## SUPPLIED WITH

- 1 CB 1840L, 18.0 V - 4.0 Ah Li-Ion high power battery (2 pcs.)
- 2 ASC 30-36 GB 27045000 Battery charger. (INPUT 220-240 V / 50-60 Hz; OUTPUT 12-42 V DC / 3.0 A max.)
- 3 Shoulder strap.
- 4 Plastic carrying case.



## B 500 Acoustic Noise

(Directive 2006/42/EC, annexe 1, point 1.7.4.2 letter u)

- The weighted continuous acoustic pressure level equivalent A at the workplace  $L_{pA}$  is equal to **73 dB (A)**
- The maximum value of the weighted acoustic displacement pressure C at the workplace  $L_{pCpeak}$  is less than **< 94,5 dB (C)**
- The acoustic power level emitted by the machine  $L_{WA}$  is equal to **79 dB (A)**

## Risks due to vibration

(Directive 2006/42/EC, annexe 1, point 2.2.1.1)

Tests performed in accordance with specifications UNI ENV 25349 and UNI EN 28662 pt. 1, in operating conditions more severe than normal, certify that the weighed root mean square, in frequency of the acceleration the upper limbs are exposed to, for each biodynamic reference axis, does not exceed **0,575 m/sec<sup>2</sup>**.

## 14.4 V CORDLESS TOOL FEATURES

- Cordless tooling can be operated with one hand.
- Balanced tool for greater control.
- Head rotates for ease of operation in confined spaces.
- Battery condition displayed after every crimping operation and battery insertion to show the residual battery power.
- The tools are fitted with a maximum pressure valve to indicate a correct crimping operation or the full extent of the blade travel.
- Extremely quiet in operation with very little vibration.
- Durable moulded body offering high resistance to wear and damage in all operating conditions.

- The plastic or Steel carrying case can accommodate the tool and all the accessories.

### Common features:



double speed action:  
a rapid approach speed  
and a slower more powerful  
speed for crimping or cutting.



14.4V  
3.0Ah  
Li-Ion

new more powerful Li-Ion battery  
14.4V - 3.0Ah; reduced memory  
effect, better environmental  
compatibility, lighter.



## SUPPLIED WITH

- 1 CB 1430L 14.4 V 3.0 Ah Li-Ion high power battery (2 pcs.).
- 2 CFC 230N Battery charger.  
(INPUT 230 V/50-60 Hz; OUTPUT 7.2-18 V DC)
- 3 Shoulder strap.

- Plastic/Metal carrying case suitable for storage of the tool, accessories and dies (depending on tool type).



## OPTIONAL ACCESSORIES

- 4 BPS 230.14 mains power supply.  
Main features: INPUT 230V~ 50-60Hz; OUTPUT 14,4V~ thermal and short circuit protection.  
Current supply: up to 5A extended use; 23A for 50 s; 30A for 8 s.
- 5 ESC 600 cable for connection to a 12V DC external power supply/vehicle battery length 6 m (suitable only for tools with 12V DC socket).
- 6 CFC 12-24ICN car battery charger.  
(INPUT 12-24 V DC; OUTPUT 7.2-18 V DC)



### B-55 Acoustic Noise

(Directive 2006/42/EC, annexe 1, point 1.7.4.2 letter u)

- The weighted continuous acoustic pressure level equivalent A at the workplace  $L_{pA}$  is equal to **75 dB (A)**
- The maximum value of the weighted acoustic displacement pressure C at the workplace  $L_{pCpeak}$  is less than **< 130 dB (C)**
- The acoustic power level emitted by the machine  $L_{WA}$  is equal to **85.3 dB (A)**

### Risks due to vibration

(Directive 2006/42/EC, annexe 1, point 2.2.1.1)

Tests performed in accordance with specifications UNI ENV 25349 and UNI EN 28662 pt. 1, in operating conditions more severe than normal, certify that the weighed root mean square, in frequency of the acceleration the upper limbs are exposed to, for each biodynamic reference axis, does not exceed 2.5 m/sec<sup>2</sup>.

### B-TC041 Acoustic Noise

(Directive 2006/42/EC, annexe 1, point 1.7.4.2 letter u)

- The weighted continuous acoustic pressure level equivalent A at the workplace  $L_{pA}$  is equal to **72.4 dB (A)**
- The maximum value of the weighted acoustic displacement pressure C at the workplace  $L_{pCpeak}$  is less than **< 130 dB (C)**
- The acoustic power level emitted by the machine  $L_{WA}$  is equal to **83.1 dB (A)**

## 9.6 V CORDLESS TOOL FEATURES

- Cordless tooling can be operated with one hand.
- Balanced tool for greater control.
- Head rotates for ease of operation in confined spaces.
- Battery condition displayed after every crimping operation and battery insertion to show the residual battery power.
- The tools are fitted with a maximum pressure valve to indicate a correct crimping operation or the full extent of the ram travel.
- Extremely quiet in operation with very little vibration.
- Durable moulded body offering high resistance to wear and damage in all operating conditions.
- The plastic carrying case can accommodate the tool and all the accessories.



### SUPPLIED WITH

- 1 **CB 9620H** 9.6 V 2.0 Ah Ni-MH high power battery (2 pcs.) or **CB 9630H** 9.6 V 3.0 Ah Ni-MH high power battery, only for B54D-D6 (2 pcs.).
  - 2 **CFC 230N** Battery charger. (INPUT 230 V/50-60 Hz; OUTPUT 7.2-18 V DC)
  - 3 **Adaptor CBA 96-144.**
- **VAL P22** Plastic carrying case suitable for storing the tool and accessories.



### OPTIONAL ACCESSORIES

- 4 **CFC 12-241CN** car battery charger. (INPUT 12-24 V DC; OUTPUT 7.2-18 V DC)
- 5 **Adaptor CBA 96-144.**
- 6 **BPS 230.96**, mains power supply. **Main features:** INPUT 230V $\overline{\sim}$  50-60Hz; OUTPUT 9,6V $\overline{\sim}$  thermal and short circuit protection. **Current supply:** up to 8A extended use; 25A for 50 s; 30A for 8 s



### B 15D Acoustic Noise

(Directive 2006/42/EC, annexe 1, point 1.7.4.2 letter u)

- The weighted continuous acoustic pressure level equivalent A at the workplace  $L_{pA}$  is equal to **66.8 dB (A)**
- The maximum value of the weighted acoustic displacement pressure C at the workplace  $L_{pCpeak}$  is less than **< 130 dB (C)**
- The acoustic power level emitted by the machine  $L_{WA}$  is equal to **75 dB (A)**

### Risks due to vibration

(Directive 2006/42/EC, annexe 1, point 2.2.1.1)

Tests performed in accordance with specifications UNI ENV 25349 and UNI EN 28662 pt. 1, in operating conditions more severe than normal, certify that the weighed root mean square, in frequency of the acceleration the upper limbs are exposed to, for each biodynamic reference axis, does not exceed 2.5 m/sec<sup>2</sup>.

# 9.6 V CORDLESS HYDRAULIC CRIMPING TOOL

## general features



# B 15D



Can be operated with one hand. Balanced for greater control. Head rotates 340° for ease of operation in confined spaces. Fitted with a maximum pressure valve. Extremely quiet, minimal vibration. Durable moulded body offering high resistance to wear and damage in all operating conditions. Ni-MH battery; powerful, better environmental compatibility. Complete with a display which, after every operation and battery insertion, indicates the residual battery power.

Supplied in a robust plastic case to accommodate the tool and all the accessories. Two batteries and charger included. Many different interchangeable crimping dies available.

Crimping force kN	Dimensions mm			Battery Ni-MH	Weight kg (with battery)
	length	height	width		
15	320	117	66	9.6 V 2.0 Ah	1,68

**9.6V  
2.0Ah  
Ni-MH**

### MAIN APPLICATIONS - max section mm<sup>2</sup>

Copper lugs and splices	Insulated terminals	End sleeves
0,25 - 16	0,25 - 16	0,3 - 35

### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P22	465x315xh116	1,5	✳	—

### The tool is supplied as:

- Basic tool with battery and wrist strap
- Spare battery
- Battery charger
- Battery adapter

- Plastic carrying case suitable for storing the tool and accessories



Head rotates 340° for ease of operation

Durable moulded body offering high resistance to wear and damage in all operating conditions

### Many different interchangeable crimping dies available

#### CRIMPING DIES AVAILABLE

Conductor size mm <sup>2</sup>	Conductor size (AWG)	Connector type	DIE SET	
0,25 ÷ 16	22 ÷ 6	A... ; L...-M ; L...-P ; S... ; RN... ; BN... ; GN...	MA03/3-15	☺
1,5 ÷ 10	16 ÷ 8	A... ; L...-M ; L...-P	ME03/2-15	☺
10 ÷ 16	8 ÷ 6	A... ; 2A... ; L...-M ; L...-P	ME2/3-15	
4 ÷ 10	12 ÷ 8	T... (NF C 20130 style) ; L...-T	MS4/10-15	☺
10 ÷ 16	8 ÷ 6	T... (NF C 20130 style) ; L...-T	MS10/16-15	
10 ÷ 16	8 ÷ 6	HR... ; HSV...	MH10/16-15	☺
6 ÷ 16	10 ÷ 6	DR... (DIN 46235 style) ; DSV... (DIN 46267 T1 style)	MK5/8-15	
10 ÷ 16	8 ÷ 6	ANE... ; AN... ; IN... ; EN...	NN4-15	☺
0,25 ÷ 6	22 ÷ 10	R... ; B... ; G... (not suffix P) ; PL... ; NL...	RBG-15	☺
0,25 ÷ 6	22 ÷ 10	R... ; B... ; G... (not suffix P, RF/BF-BF)	RBV-15 with positioner	☺
0,3 ÷ 4	22 ÷ 12	PKE ; PKC ; PKD ; PKT ; KE	KE4-15	☺
4 ÷ 16	12 ÷ 6	PKE ; PKC ; PKD ; PKT ; KE	KE16-15	
16 ÷ 35	6 ÷ 2	PKE ; PKC ; PKD ; PKT ; KE	KE35-15	☺
2,5 - 4 - 6	14 - 12 - 10	CS4 (per impianti fotovoltaici) ☼	MCS4-15	

Sculptured body for optimum comfort



Battery condition display



Interchangeable die sets



Ergonomically designed operating switch



Automatic slot-in battery



# 9.6 V CORDLESS HYDRAULIC CRIMPING TOOL



general features

## B 35-45D

**9.6V  
2.0Ah  
Ni-MH**

Crimping force kN	Dimensions mm			Battery Ni-MH	Weight kg (with battery)
	length	height	width		
35	342	108	66	9.6 V 2.0 Ah	2,1

### MAIN APPLICATIONS - max section mm<sup>2</sup>

L.V. lugs and splices	"C" sleeve Connectors	H.V. lugs and splices
150	35	70

### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P22	465x315x116	1,5	✳	—

**The tool is supplied as:**

- Basic tool with battery and wrist strap
- Spare battery
- Battery charger
- Battery adapter
- Plastic carrying case suitable for storing the tool and accessories



Can be operated with one hand. Balanced for greater control. Head rotates 180° for ease of operation in confined spaces. Fitted with a maximum pressure valve. Extremely quiet, minimal vibration. Durable moulded body offering high resistance to wear and damage in all operating conditions. Ni-MH battery; powerful, better environmental compatibility. Complete with a display which, after every operation and battery insertion, indicates the residual battery power. Supplied in a robust plastic case to accommodate the tool and all the accessories. Two batteries and charger included. B35-45D accepts many of the dies common to 45 kN Cembre crimping tools. B35-45D specific dies available for crimping 120 mm<sup>2</sup> and 150 mm<sup>2</sup>. Application field as shown in the table above. For further details please refer to tables of page 176-185.

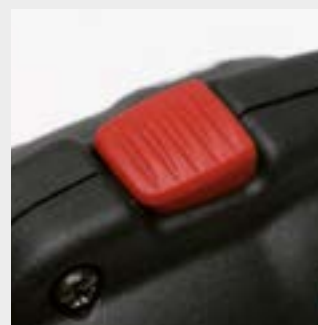
Wide-opening head, ideal for derivations from running conductors



Motor ventilation



Head rotates 180° for ease of operation



Pressure release button



Sculptured body for optimum comfort

These tools are supplied without dies. For die selection, please refer to chart on pages 176 to 185

# 9.6 V CORDLESS HYDRAULIC CRIMPING TOOL

## B 35-50D

### general features



Crimping force kN	Dimensions mm			Battery Ni-MH	Weight kg (with battery)
	length	height	width		
35	372	108	66	9.6 V 2.0 Ah	2,4

**9.6V  
2.0Ah  
Ni-MH**

#### MAIN APPLICATIONS - max section mm<sup>2</sup>

L.V. lugs and splices	Insulated terminals	End sleeves	"C" sleeve Connectors
150	50	95	35

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P22	465x315x116	1,5	✳	—

Can be operated with one hand.  
Balanced for greater control.  
Head rotates 180° for ease of operation in confined spaces.  
Fitted with a maximum pressure valve.  
Extremely quiet, minimal vibration.  
Durable moulded body offering high resistance to wear and damage in all operating conditions.  
Ni-MH battery; powerful, better environmental compatibility.  
Complete with a display which, after every operation and battery insertion, indicates the residual battery power.  
Supplied in a robust plastic case to accommodate the tool and all the accessories.  
Two batteries and charger included.  
B35-50D accepts many of the dies common to 50 kN Cembre crimping tools.

B35-50D specific dies available for crimping 120 mm<sup>2</sup> and 150 mm<sup>2</sup>. Application field as shown in the table above. For further details please refer to tables of page 176-185.

#### The tool is supplied as:

- Basic tool with battery and wrist strap
- Spare battery
- Battery charger
- Battery adapter
- Plastic carrying case suitable for storing the tool and accessories

Head rotates by 180° for ease of operation

Sculptured body for optimum comfort

Durable moulded body offering high resistance to wear and damage in all operating conditions



Wide-opening head, ideal for derivations from running conductors



Switch ergonomically designed



Battery condition display



Automatic slot-in battery

These tools are supplied without dies. For die selection, please refer to chart on pages 176 to 185

# 9.6 V CORDLESS HYDRAULIC CRIMPING TOOL



## general features

# B 54D-D6

**9.6V  
3.0Ah  
Ni-MH**

Crimping force kN	Dimensions mm			Battery Ni-MH	Weight kg (with battery)
	length	height	width		
54	450	119	66	9.6 V 3.0 Ah	2,9

### MAIN APPLICATIONS - max section AWG

Copper lugs and splices	Aluminum lugs and splices	Aluminum H taps
300 MCM	4/0	4/0 - 4/0

### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P25	497x370x137	2,3	✳	—
VAL MAT-W	175x96x45	0,93	—	✳

### The tool is supplied as:

- Basic tool with battery and wrist strap
- Spare battery
- Battery charger
- Battery adapter
- Plastic carrying case suitable for storing the tool and accessories



VAL P25

Available as optional accessories:  
VAL MAT-W metal case for storing 12 Index die sets, fits into VAL-P25.

VAL MAT-W



The professional tool ideal for OH lines and residential service applications.

Extremely quiet, minimal vibration. Durable moulded body offering high resistance to wear and damage in all operating conditions. Ni-MH battery; powerful, better environmental compatibility. Supplied in a robust plastic case for storing the tool and all accessories. Two batteries and charger included. Standard interchangeable crimping jaw: CDD6 with "D3" groove to accept all "W" style crimping dies + "BG" fixed groove. Complete with a display which, after every operation and battery insertion, indicates the residual battery power.

Can be operated with one hand. Balanced for greater control. Jaws rotate 180° for ease of operation in confined spaces. Fitted with a maximum pressure valve.

### INTERCHANGEABLE CRIMPING JAWS

CAT. No	GROOVES	CRIMPING DIE COMPATIBILITY
<b>CDD6</b>	"D3" TO ACCEPT ALL "W" STYLE CRIMPING DIES + "BG" FIXED GROOVE	FCI Burndy Green lee IlSCO
<b>CDD6-8</b>	"D3" TO ACCEPT ALL "W" STYLE CRIMPING DIES + "O" FIXED GROOVE	Huskie Panduit
<b>CMB1</b>	Cutting jaws for: one-time disposable lock hasps; 4AWG Alumoweld; ACSR 4/0	
<b>CMB2</b>	Cutting jaws for: # 8 Copperweld; 4/0 Cu.; 336 MCM Aluminium; 477 MCM ACSR (Str. 26/7)	
<b>CMB3</b>	Cutting jaws for: 1/4" Guy Wire ; 5/16" Guy Wire	



### CDD6 jaws

With "D3" groove to accept all "W" style crimping dies + "BG" fixed groove.



### CDD6-8 jaws

With "D3" groove to accept all "W" style crimping dies + "O" fixed groove.



### CMB1 jaws

Cutting jaws for: one-time disposable lock hasps, 4AWG Alumoweld; ACSR 4/0



### CMB2 jaws

Cutting jaws for:  
- # 8 Copperweld  
- 4/0 Cu.  
- 336 MCM Aluminium  
- 477 MCM ACSR (Str. 26/7)



### CMB3 jaws

Cutting jaws for:  
- 1/4" Guy Wire  
- 5/16" Guy Wire



### Canvas Bag 013

Sturdy canvas bag, suitable for storing the cutting jaws



Jaws rotate 180°



Detail of the quick jaw change device.

# 18.0 V CORDLESS HYDRAULIC CRIMPING TOOL

## B 500E

**New**



**NEW  
18V Li-Ion  
BATTERY**

### general features



Nominal Compression Force kN	Dimensions mm			Battery	Weight kg (with battery)
	length	height	width		
63	300	343	83	18 V 4.0 Ah	4,2



**18.0V  
4.0Ah  
LI-ION**

#### MAIN APPLICATIONS - max section mm<sup>2</sup>

L.V. lugs and splices	Insulated terminals	End sleeves	"C" sleeve Connectors
240	120	120	70

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VALP35	500x480x128	3,1	*	-

#### The tool is supplied as:

- Basic tool with battery and shoulder strap
- Spare battery
- Battery charger
- Plastic carrying case suitable for storing the tool and 20 die sets



The next generation of Cembre cordless hydraulic tools represents a significantly advantageous evolution from current models.

Born of the renowned B51 type crimping tool, the 63 kN B500E is suitable for a wide range of connectors up to 240 sqmm using die sets common to the Cembre 50 kN tooling range.

New Li-Ion 18 V 4 Ah batteries offer a higher capacity than 14.4 V 3 Ah, while greater crimping speed and crimping force result from a revitalised hydraulic system with double speed action: a rapid approach of the dies to the connector then a slower, more powerful speed for crimping.

A maximum pressure sensor and pressure relief valve assure greater precision and repeatability of the pressure cycle and double the provision for operator safety.

The OLED display provides essential real time tool operating information data including:

- Crimping pressure and force being generated, for confirmation of adherence to norms and best practice
- Battery power availability
- Tool identification, LED work light state, reset, no. of operational and service crimping cycles
- Tool service required to maintain optimum condition.

Designed with improved balance, B500E is easily manageable during the crimping process and, by the use of bi-component plastics, has a shell with high resistance to wear and damage.

Rubber grip inserts, low noise and minimal vibration aid operator comfort while additional convenience and safety are provided by LED lighting of the working area. Crimping cycle data (up to 200,000 events) is automatically stored on a memory card for transfer to PC by USB interface.

Operating temperature:  
-15 to +50 ° C

**New**



**B 500E-KV**  
version also available for  
Power Supply Companies

LED lighting of the working area



Anatomically shaped grip for improved comfort



Multifunction OLED display with touch button



Slot-in battery with release button



These tools are supplied without dies. For die selection, please refer to chart on pages 176 to 185

# 14.4 V CORDLESS HYDRAULIC CRIMPING TOOL



## general features

# B 55



**14.4V  
3.0Ah  
Li-Ion**

Crimping force kN	Dimensions mm			Battery	Weight kg (with battery)
	length	height	width		
55	358	302	94	14.4 V 3.0 Ah	4,7

### MAIN APPLICATIONS - max section mm<sup>2</sup>

Copper lugs and splices	Insulated terminals	End sleeves	"C" sleeve Connectors
240	120	120	70

### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P9	543x412x130	2,2	*	—

#### The tool is supplied as:

- Basic tool with battery, wrist strap and shoulder strap
- Spare battery
- Battery charger
- Plastic carrying case suitable for storing the tool and accessories



14.4 V cordless hydraulic crimping tool, lightweight and balanced for single hand operation. The tool features a double speed action: a fast advancing speed for rapid approach of the dies to the connector and a slower more powerful speed for crimping. The crimping head can rotate through 180° for ease of operation.

The B 55, with adapter AU55-50, will accept all Cembre 50 kN dies; with adapter AU55-W it will accept "W" dies.

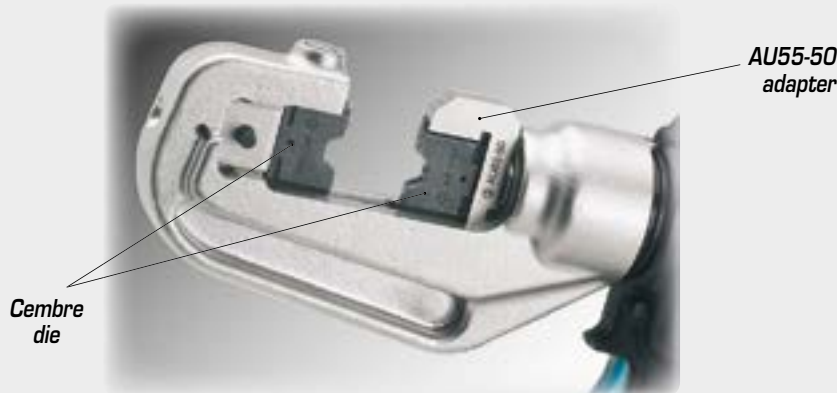
Fitted with a maximum hydraulic pressure valve.

Complete with a display which, after every operation and battery insertion, indicates the residual battery power.

Extremely quiet in operation, with very little vibration.

Ergonomically designed with a sculptured body for operator comfort.

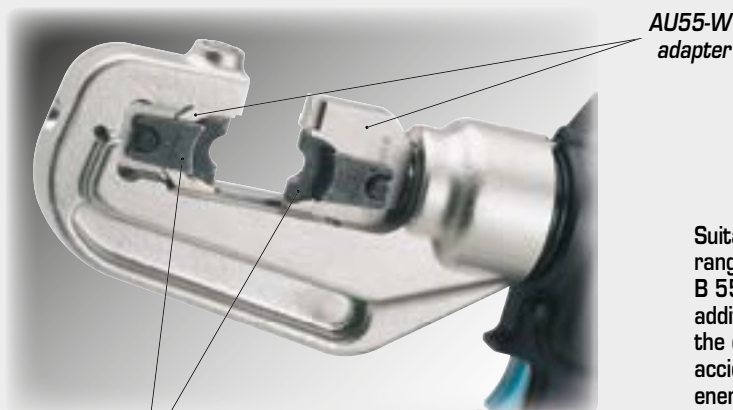
With adapter AU55-50 for accepting Cembre dies.



Cembre die

AU55-50 adapter

With adapter AU55-W for accepting "W" dies.



"W" die

AU55-W adapter

Suitable for installing the same range of connectors of B 55, B 55-KV tool is provided with additional coatings to protect the operator and tool against accidental brush contact with energised conductors.

Particularly suitable for Power Supply Companies.



B 55-KV

These tools are supplied without dies. For die selection, please refer to chart on pages 176 to 185

## 18.0 V CORDLESS HYDRAULIC CRIMPING TOOL

# B 1350-CE

**New**

### general features



Nominal Compression Force kN	Dimensions mm			Jaw Opening mm	Battery	Weight kg (with battery)
	length	height	width			
132	338	344	83	25	18,0 V 4.0 Ah	6,4



**18.0V  
4.0Ah  
Li-Ion**

The next generation of Cembre cordless hydraulic tools represents a significantly advantageous evolution from current models. Born of the renowned B135-C type crimping tool, B1350-CE is suitable for a wide range of connectors up to 400 sqmm using die sets common to the Cembre 130 kN tooling range. New Li-Ion 18 V 4 Ah batteries offer a higher capacity than 14.4 V 3 Ah, while greater crimping speed and crimping force result from a revitalised hydraulic system with double speed action: a rapid approach of the dies to the connector then a slower, more powerful speed for crimping.

A maximum pressure sensor and pressure relief valve assure greater precision and repeatability of the



**NEW  
18V Li-Ion  
BATTERY**

pressure cycle and double the provision for operator safety.

The OLED display provides essential real time tool operating information data including:

- Crimping pressure and force being generated, for confirmation of adherence to norms and best practice
- Battery power availability
- Tool identification, LED work light state, reset, no. of operational

#### MAIN APPLICATIONS - max section mm<sup>2</sup>

L.V. lugs	L.V. splices	Insulated terminals	"C" sleeve connectors	H.V. lugs	H.V. splices
400	240	240	185	400	240

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VALP36	500x480x128	3,1	*	—

#### The tool is supplied as:

- Basic tool with battery and shoulder strap
- Spare battery
- Battery charger
- Plastic carrying case suitable for storing the tool and 7 die sets



and service crimping cycles - Tool service required to maintain optimum condition.

Designed with improved balance, B1350-CE is easily manageable during the crimping process and, by the use of bi-component plastics, has a shell with high resistance to wear and damage.

Rubber grip inserts, low noise and minimal vibration aid operator comfort while additional convenience and safety are provided by LED light-

ing of the working area. Crimping cycle data (up to 200,000 events) is automatically stored on a memory card for transfer to PC by USB interface.

Operating temperature: -15 to +50 ° C

## 18.0 V CORDLESS HYDRAULIC CRIMPING TOOL

# B 1350L-CE

**New**

### general features



Crimping force kN	Dimensions mm			Jaw Opening mm	Battery	Weight kg (with battery)
	length	height	width			
132	395	372	83	42	18,0 V 4.0 Ah	8,2



**18.0V  
4.0Ah  
Li-Ion**

B1350L-CE version, featuring a large 42 mm jaw opening, for an easier introduction/removal of large size compression terminations and joints.



**NEW  
18V Li-Ion  
BATTERY**

#### MAIN APPLICATIONS - max section mm<sup>2</sup>

L.V. lugs and splices	Insulated terminals	"C" sleeve Connectors	H.V. lugs and splices
400	240	185	400

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VALP36	500x480x128	3,1	*	—

#### The tool is supplied as:

- Basic tool with battery and shoulder strap
- Spare battery
- Battery charger
- Plastic carrying case suitable for storing the tool and 7 die sets



These tools are supplied without dies. For die selection, please refer to chart on pages 176 to 185

# 18.0 V CORDLESS HYDRAULIC CRIMPING TOOL



## general features

# B 1350-UCE

**New**



**18.0V  
4.0Ah  
Li-Ion**

Crimping force kN	Dimensions mm			Battery	Weight kg (with battery)
	length	height	width		
132	351	369	83	18,0 V 4.0 Ah	5,9

### MAIN APPLICATIONS - max section mm<sup>2</sup>

L.V. lugs and splices	Insulated terminals	"C" sleeve Connectors	H.V. lugs and splices	Alu lugs and splices
400	240	185	400	300

### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VALP36	500x480x128	3,1	✳	—

### The tool is supplied as:

- Basic tool with battery and shoulder strap
- Spare battery
- Battery charger
- Plastic carrying case suitable for storing the tool and 7 die sets



The next generation of Cembre cordless hydraulic tools represents a significantly advantageous evolution from current models. Born of the renowned B135-UC type crimping tool, B1350-UCE will accept the accessories for performing the "Deep Stepped Indent" system of crimping on Aluminium cables. The B1350-UCE will accept all semi-circular slotted dies, common to most 12 tons tools (U dies). New Li-Ion 18 V 4 Ah batteries offer a higher capacity than 14.4 V 3 Ah, while greater crimping

speed and crimping force result from a revitalised hydraulic system with double speed action: a rapid approach of the dies to the connector then a slower, more powerful speed for crimping. A maximum pressure sensor and pressure relief valve assure greater precision and repeatability of the pressure cycle and double the provision for operator safety. The OLED display provides essential real time tool operating information

data including:

- Crimping pressure and force being generated, for confirmation of adherence to norms and best practice
  - Battery power availability
  - Tool identification, LED work light state, reset, no. of operational and service crimping cycles
  - Tool service required to maintain optimum condition.
- Designed with improved balance, B1350-UCE is easily manageable

during the crimping process and, by the use of bi-component plastics, has a shell with high resistance to wear and damage. Rubber grip inserts, low noise and minimal vibration aid operator comfort while additional convenience and safety are provided by LED lighting of the working area. Crimping cycle data (up to 200,000 events) is automatically stored on a memory card for transfer to PC by USB interface.

Operating temperature:  
-15 to +50 ° C

**NEW  
18V Li-Ion  
BATTERY**



LED lighting of the working area



Multifunction OLED display with touch button



Anatomically shaped grip for improved comfort



Slot-in battery with release button

These tools are supplied without dies. For die selection, please refer to chart on pages 176 to 185

# 18.0 V CORDLESS HYDRAULIC CRIMPING TOOL

## B 1300-CE

**New**

### general features



Crimping force kN	Dimensions mm			Jaw Opening mm	Battery	Weight kg (with battery)
	length	height	width			
132	406	239	102,5	25	18.0 V - 4.0 Ah	6,5



**18.0V  
4.0Ah  
Li-Ion**



**NEW  
18V Li-Ion  
BATTERY**

#### MAIN APPLICATIONS - max section mm<sup>2</sup>

L.V. lugs	L.V. splices	Insulated terminals	"C" sleeve connectors	H.V. lugs	H.V. splices
400	240	240	185	400	240

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P41	691x456x176	4,0	✳	—

#### The tool is supplied as:

- Basic tool with battery and shoulder strap
- Spare battery
- Battery charger
- Plastic carrying case suitable for storing the tool and 12 die sets



The next generation of Cembre cordless hydraulic tools represents a significantly advantageous evolution from current models.

Born of the renowned B131-C type crimping tool, B1300-CE is suitable for a wide range of connectors up to 400 sqmm using die sets common to the Cembre 130 kN tooling range.

New Li-Ion 18 V 4 Ah batteries offer a higher capacity than 14.4 V 3 Ah, while greater crimping speed and crimping force result from a revitalised hydraulic system with double speed action: a rapid approach of the dies to the connector then a slower, more powerful speed for crimping.

A maximum pressure sensor and pressure relief valve assure greater precision and repeatability of the pressure cycle and double the provision for operator safety.

The OLED display provides essential real time tool operating information data including:

- Crimping pressure and force being generated, for confirmation of adherence to norms and best practice
- Battery power availability
- Tool identification, LED work light state, reset, no. of operational and service crimping cycles
- Tool service required to maintain optimum condition.

Designed with improved balance, B1300-CE is easily manageable during the crimping process and, by the use of bi-component plastics, has a shell with high resistance to wear and damage.

Rubber grip inserts, low noise and minimal vibration aid operator comfort while additional convenience and safety are provided by LED lighting of the working area.

Crimping cycle data (up to 200,000 events) is automatically stored on a memory card for transfer to PC by USB interface.

Operating temperature: -15 to +50 °C



**New**

**B 1300-CE-KV**  
version also available for Power Supply Companies

Anatomically shaped grip for improved comfort



LED lighting of the working area



Slot-in battery with release button



**New**

**B 1300L-CE-KV**  
version also available for Power Supply Companies



Multifunction OLED display with touch button

These tools are supplied without dies. For die selection, please refer to chart on pages 176 to 185



## 18.0 V CORDLESS HYDRAULIC CRIMPING TOOL



general features



18.0V  
4.0Ah  
Li-Ion

Crimping force kN	Dimensions mm			Jaw Opening mm	Battery	Weight kg (with battery)
	length	height	width			
132	471	239	102,5	42	18.0 V - 4.0 Ah	8,0

### MAIN APPLICATIONS - max section mm<sup>2</sup>

L.V. lugs and splices	Insulated terminals	"C" sleeve Connectors	H.V. lugs and splices
400	240	185	400

### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P41	691x456x176	4,0	✳	—

The tool is supplied as:

- Basic tool with battery and shoulder strap
- Spare battery
- Battery charger
- Plastic carrying case suitable for storing the tool and 12 die sets

Also available in the B1300L-CE version, featuring a large 42 mm jaw opening, for an easier introduction/removal of large size compression terminations and joints.



New

NEW  
18V Li-Ion  
BATTERY

## 18.0 V CORDLESS HYDRAULIC CRIMPING TOOL



general features



18.0V  
4.0Ah  
Li-Ion

Crimping force kN	Dimensions mm			Battery	Weight kg (with battery)
	length	height	width		
132	423	239	102,5	18.0 V - 4.0 Ah	6,5

### MAIN APPLICATIONS - max section mm<sup>2</sup>

L.V. lugs and splices	Insulated terminals	"C" sleeve Connectors	H.V. lugs and splices	Alu lugs and splices
400	240	185	400	300

### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P41	691x456x176	4,0	✳	—

The tool is supplied as:

- Basic tool with battery and shoulder strap
- Spare battery
- Battery charger
- Plastic carrying case suitable for storing the tool and 12 die sets



New

NEW  
18V Li-Ion  
BATTERY

The next generation of Cembre cordless hydraulic tools represents a significantly advantageous evolution from current models. Born of the renowned B131-UC type crimping tool, B1300-UCE will accept the accessories for performing the "Deep Stepped Indent" system of crimping on Aluminium cables. The B1300-UCE will accept all semi-circular slotted dies, common to most 12 tons tools (U dies).

New Li-Ion 18 V 4 Ah batteries offer a higher capacity than 14.4 V 3 Ah, while greater crimping speed and crimping force result from a revitalised hydraulic system with double speed action: a rapid approach of the dies to the connector then a slower, more powerful speed for crimping. A maximum pressure sensor and pressure relief valve assure greater precision and repeatability of the pressure cycle and double the provision for operator safety.

The OLED display provides essential real time tool operating information data including:

- Crimping pressure and force being generated, for confirmation of adherence to norms and best practice
- Battery power availability
- Tool identification, LED work light state, reset, no. of operational and service crimping cycles
- Tool service required to maintain optimum condition.

Designed with improved balance, B1300-UCE is easily manageable during the crimping process and, by the use of bi-component plastics, has a shell with high resistance to wear and damage.

Rubber grip inserts, low noise and minimal vibration aid operator comfort while additional convenience and safety are provided by LED lighting of the working area.

Crimping cycle data (up to 200,000 events) is automatically stored on a memory card for transfer to PC by USB interface.

Operating temperature:  
-15 to +50 ° C

These tools are supplied without dies. For die selection, please refer to chart on pages 176 to 185

OVERHEAD LINE APPLICATION  
**B35-TC025**



Can be operated with one hand. Balanced for greater control. Head rotates 180° for ease of operation in confined spaces. Fitted with a maximum pressure valve. Extremely quiet, minimal vibration. Durable moulded body offering high resistance to wear and damage in all operating conditions. Ni-MH battery; powerful, better environmental compatibility. Complete with a display which, after every operation and battery insertion, indicates the residual battery power. Supplied in a robust plastic case to accommodate the tool and all the accessories. Two batteries and charger included.

**The tool is supplied as:**

- Basic tool with battery and wrist strap
- Spare battery
- Battery charger • Battery adapter
- Plastic carrying case suitable for storing the tool and accessories



**9.6 V CORDLESS HYDRAULIC CUTTING TOOL**

*general features*



**9.6V  
2.0Ah  
Ni-MH**

Max cutting Ø mm	Dimensions mm			Battery	Weight kg (with battery)
	length	height	width		
25	377	114	66	9.6 V 2.0 Ah	3,0

**STORAGE**

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P22	465x315x116	1,5	✳	—

**CUTTING CAPACITY**

MATERIAL	TENSILE STRENGTH (daN/mm <sup>2</sup> )	MAX CUTTING DIAMETER (mm)
		B35-TC025
ROPE & CONDUCTORS	COPPER ≤ 41	25
	ALUMINIUM ≤ 20	25
	ALMELEC ≤ 34	25
	STEEL ≤ 180	INDICATIVE EXAMPLES: 19 x 2,1 : Ø est. = 10,5 mm 19 x 2,2 : Ø est. = 11,0 mm
	MULTI STRANDS STEEL (STRANDS Qty ≥ 200) ≤ 180	-
RODS	ACSR ≤ 180	25
	STEEL ≤ 60	10
	STEEL ≤ 42	-
	COPPER ≤ 30	-
	COPPER ≤ 25	16
ALUMINIUM ≤ 16	25	

**18.0 V CORDLESS HYDRAULIC CUTTING TOOL**

*general features*



**18.0V  
4.0Ah  
Li-Ion**

OVERHEAD LINE APPLICATION  
**B-TC250E**

**New**



**NEW  
18V Li-Ion  
BATTERY**

Next generation of 18.0 V cordless hydraulic cutting tool specifically designed to cut Copper, Aldey, Aluminium, Aluminium-Steel cables and Steel ropes, Aluminium and Steel rods having a max overall diameter of 25 mm. The blades are manufactured from high strength special Steel, heat treated to ensure a long service life. New Li-Ion 18 V 4 Ah batteries offer a higher capacity than 14.4 V 3 Ah,

while greater cutting speed and cutting force result from a revitalised hydraulic system with double speed action. The battery is equipped with LED indicators to show the remaining battery life at any time by pressing the adjacent button. The head can rotate through 180 degrees,

**The tool is supplied as:**

- Basic tool with battery and shoulder strap
- Spare battery
- Battery charger
- Plastic carrying case suitable for storing the tool and accessories

to enable the operator to work in the most comfortable position, and can easily be opened to allow cutting of running cables. Fitted with a maximum hydraulic pressure valve. Designed with improved balance, B-TC250E is easily manageable during the cutting process and, by the use of bi-component plastics, has a



shell with high resistance to wear and damage. Rubber grip inserts, low noise and minimal vibration aid operator comfort while additional convenience and safety are provided by LED lighting of the working area. For cutting capacity data see page 136. Operating temperature: -15 to +50 °C

**STORAGE**

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VALP37	500x480x128	3,1	✳	—



## 18.0 V CORDLESS HYDRAULIC CUTTING TOOL



### general features



**18.0V  
4.0Ah  
Li-Ion**

Max cutting Ø mm	Dimensions mm			Battery	Weight kg (with battery)
	length	height	width		
45	407	401	88	18.0 V 4.0 Ah	6,7

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VALP37	500x480x128	3,1	✳	—

#### The tool is supplied as:

- Basic tool with battery and shoulder strap
- Spare battery
- Battery charger
- Plastic carrying case suitable for storing the tool and accessories



Next generation of 18.0V cordless hydraulic cutting tool specifically designed to cut Copper, aldrej, Aluminium, Aluminium-Steel cables and Steel ropes, Aluminium and Steel rods having a max overall diameter of 45 mm. The blades are manufactured from high strength special Steel, heat treated to ensure a long service life.

New Li-Ion 18 V 4 Ah batteries offer a higher capacity than 14.4 V 3 Ah, while greater cutting speed and cutting force result from a revitalised hydraulic system with double speed action. The battery is equipped with LED indicators to show the remaining battery life at any time by pressing the adjacent button. The head can rotate through 180 degrees, to enable

the operator to work in the most comfortable position, and can easily be opened to allow cutting of running cables. Fitted with a maximum hydraulic pressure valve. Designed with improved balance, B-TC450E is easily manageable during the cutting process and, by the use of bi-component plastics, has a shell with high resistance to wear and damage. Rubber grip inserts, low noise and minimal vibration aid operator comfort while additional convenience and safety are provided by LED lighting of the working area. For cutting capacity data see page 138.



Operating temperature:  
-15 to +50 ° C

OVERHEAD LINE APPLICATION  
**B-TC450E**

**New**

**NEW  
18V Li-Ion  
BATTERY**

## 14.4 V CORDLESS HYDRAULIC CUTTING TOOL



### general features



**14.4V  
3.0Ah  
Li-Ion**

Max cutting Ø mm	Dimensions mm			Battery	Weight kg (with battery)
	length	height	width		
40	492	250	100	14.4 V 3.0 Ah	7,3

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL BT004/B150	566x410xh130	6,7	✳	—

#### The tool is supplied as:

- Basic tool with battery and shoulder strap
- Spare battery
- Battery charger
- Metal carrying case suitable for storing the tool and accessories



- 14.4 V cordless hydraulic cutting tool specifically designed to cut Copper, aldrej, Aluminium, Aluminium-Steel cables and Steel ropes, Aluminium and Steel rods having a max overall diameter of 40 mm.
- Lightweight and balanced for single hand operation.
- The tool features a double speed action: a fast advancing speed for rapid approach of the blades to the cable and a slower more powerful speed for cutting.
- For ease of operation and comfort of the operator the tool head can be rotated through 180 degrees.
- The tool is powered by 14.4 V dc Li-Ion battery.
- A balanced tool for optimum control.



**Li-Ion  
BATTERY**

- Quiet in operation with very little vibration.
- Lightweight construction enables the operator to hold the tool in one hand and to position the cable with the other hand.
- The operating buttons, cut/release, are mechanically interlocked, to prevent accidental operation of the tool.
- A microprocessor controls the tool operation and automatically cuts out the motor, on completion

of the cutting operation, saving energy and extending battery life.

- The residual battery capacity is automatically displayed after every operation and battery insertion.
- Fitted with an integral socket, for connection to a 12 V dc external power supply/vehicle battery.
- The tool is provided with a maximum pressure valve. For cutting capacity data see page 138.

## 18.0 V CORDLESS HYDRAULIC CUTTING TOOL

OVERHEAD LINE APPLICATION  
**B-TC500YE**

**New**



Next generation of 18.0 V cordless hydraulic cutting tool specifically designed to cut Copper, Aluminium, Aluminium-Steel cables (ACSR) having a max overall diameter of 50 mm. The blades are manufactured from high strength special Steel, heat treated to ensure a long service life. New Li-Ion 18 V 4 Ah batteries offer a higher capacity than 14.4 V 3 Ah, while greater cutting speed and cutting force result from a revitalised hydraulic system with double speed action.

**NEW  
18V Li-Ion  
BATTERY**

The battery is equipped with LED indicators to show the remaining battery life at any time by pressing the adjacent button. The head can rotate through 90 degrees, to enable the operator to work in the most comfortable position, and can easily be opened to allow cutting of running cables.

### general features

Max cutting Ø mm	Dimensions mm			Battery	Weight kg (with battery)
	length	height	width		
50	405	398	83	18.0 V 4.0 Ah	5,8



**18.0V  
4.0Ah  
Li-Ion**

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VALP37	500x480x128	3,1	*	—

#### The tool is supplied as:

- Basic tool with battery and shoulder strap
- Spare battery
- Battery charger
- Plastic carrying case suitable for storing the tool and accessories



Fitted with a maximum hydraulic pressure valve. Designed with improved balance, B-TC500YE is easily manageable during the cutting process and, by the use of bi-component plastics, has a shell with high resistance to wear and damage.

Rubber grip inserts, low noise and minimal vibration aid operator comfort while additional convenience and safety are provided by LED lighting of the working area. Operating temperature: -15 to +50 °C

**Not suitable for cutting stay wire, Steel rope or earthing rod.**

## 14.4 V CORDLESS HYDRAULIC CUTTING TOOL

OVERHEAD LINE APPLICATION  
**B-TC055**

### general features

Max cutting Ø mm	Dimensions mm			Battery	Weight kg (with battery)
	length	height	width		
55	483	298	94	14.4 V 3.0 Ah	9,1



**14.4V  
3.0Ah  
Li-Ion**



**Li-Ion  
BATTERY**

14.4 V cordless hydraulic cutting tool, lightweight and balanced for single hand operation. Specifically designed cut Copper, Aldrey, Aluminium, Aluminium-Steel cables and Steel ropes, Aluminium and Steel rods having a max overall diameter of 55 mm. The tool features a double speed action: a fast advancing speed for rapid approach of the blades to the cable and a slower more powerful speed for cutting. The blades are manufactured from high strength special Steel, heat treated to ensure a long service life.

The head can be easily opened to allow the cutting of running cables. The head can rotate through 320 degrees, to enable the operator to work in the most comfortable position.

#### The tool is supplied as:

- Basic tool with battery and shoulder strap
- Spare battery • Battery charger

- Metal carrying case suitable for storing the tool and accessories

Fitted with a maximum hydraulic pressure valve. Complete with a display which, after every operation and battery insertion, indicates the residual battery power. Extremely quiet in operation, with very little vibration. Ergonomically designed with a sculptured body for operator comfort. For cutting capacity data see page 140.



#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL B-TC095	565x410x132	6,7	*	—

## 18.0 V CORDLESS HYDRAULIC CUTTING TOOL



### general features



18.0V  
4.0Ah  
Li-Ion

Max cutting Ø mm	Dimensions mm			Battery	Weight kg (with battery)
	length	height	width		
50	405	398	83	18.0 V 4.0 Ah	5,8

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VALP37	500x480x128	3,1	✳	—

#### The tool is supplied as:

- Basic tool with battery and shoulder strap
- Spare battery
- Battery charger
- Plastic carrying case suitable for storing the tool and accessories

Next generation of 18.0 V cordless hydraulic cutting tool specifically designed to cut Copper, Aluminium and telecommunication cable having a max overall diameter of 50 mm. The blades are manufactured from high strength special Steel, heat treated to ensure a long service life. New Li-Ion 18 V 4 Ah batteries offer a higher capacity than 14.4 V 3 Ah, while greater cutting speed and cutting force result from a revitalised hydraulic system with double speed



action. The battery is equipped with LED indicators to show the remaining battery life at any time by pressing the adjacent button. The head can rotate through 90 degrees, to enable the operator to work in the most comfortable position, and can easily be opened to allow cutting of running cables.

Fitted with a maximum hydraulic pressure valve. Designed with improved balance, B-TC500E is easily manageable during the cutting process and, by the use of bi-component plastics, has a shell with high resistance to wear and damage. Rubber grip inserts, low noise and minimal vibration aid operator comfort while additional convenience and safety are provided by LED lighting of the working area. Operating temperature: -15 to +50 °C



INDUSTRIAL APPLICATION  
**B-TC500E**

New

NEW  
18V Li-Ion  
BATTERY

## 18.0 V CORDLESS HYDRAULIC CUTTING TOOL



### general features



18.0V  
4.0Ah  
Li-Ion

Max cutting Ø mm	Dimensions mm			Battery	Weight kg (with battery)
	length	height	width		
65	429	415	83	18.0 V 4.0 Ah	6,4

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VALP37	500x480x128	3,1	✳	—

#### The tool is supplied as:

- Basic tool with battery and shoulder strap
- Spare battery
- Battery charger
- Plastic carrying case suitable for storing the tool and accessories

Next generation of 18.0 V cordless hydraulic cutting tool specifically designed to cut Copper, Aluminium and telecommunication cable having a max overall diameter of 65 mm. The blades are manufactured from high strength special Steel, heat treated to ensure a long service life. New Li-Ion 18 V 4 Ah batteries offer a higher capacity than 14.4 V 3 Ah, while greater cutting speed and cutting force result from a revitalised hydraulic system with double speed



action. The battery is equipped with LED indicators to show the remaining battery life at any time by pressing the adjacent button. The head can rotate through 335 degrees, to enable the operator to work in the most comfortable position, and can easily be opened to allow cutting of running cables.

Fitted with a maximum hydraulic pressure valve. Designed with improved balance, B-TC650E is easily manageable during the cutting process and, by the use of bi-component plastics, has a shell with high resistance to wear and damage. Rubber grip inserts, low noise and minimal vibration aid operator comfort while additional convenience and safety are provided by LED lighting of the working area. Operating temperature: -15 to +50 °C



INDUSTRIAL APPLICATION  
**B-TC650E**

New

NEW  
18V Li-Ion  
BATTERY

INDUSTRIAL APPLICATION  
**B-TC650-SCE**

## 18.0 V CORDLESS HYDRAULIC CUTTING TOOL

### general features



Max cutting Ø mm	Dimensions mm			Battery	Weight kg (with battery)
	length	height	width		
65	503	464	105	18.0V 4.0Ah	7,7



**New**



Next generation of 18.0 V cordless hydraulic cutting tool specifically designed to cut Copper, Aluminium and telecommunication cable having a max overall diameter of 65 mm. The blades are manufactured from high strength special Steel, heat treated to ensure a long service life. The open head and the "scissor" movement of the blades facilitate the cutting of running cables. New Li-Ion 18 V 4 Ah batteries offer a higher capacity than 14.4 V 3 Ah, while greater cutting speed and cutting force result from a revitalised hydraulic system with double speed action. The battery is equipped with LED indicators to show the remain-

ing battery life at any time by pressing the adjacent button. The head can rotate through 180 degrees, to enable the operator to work in

**NEW 18V Li-Ion BATTERY**

#### The tool is supplied as:

- Basic tool with battery and shoulder strap
- Spare battery
- Battery charger
- Metal carrying case suitable for storing the tool and accessories

the most comfortable position, and can easily be opened to allow cutting of running cables. Fitted with a maximum hydraulic pressure valve. Designed with improved balance, B-TC650-SCE is easily manageable during the cutting process and, by the use of bi-component plastics, has a shell with high resistance to wear and damage. Rubber grip inserts, low noise and minimal vibration aid operator comfort while



additional convenience and safety are provided by LED lighting of the working area. Operating temperature: -15 to +50 ° C

#### STORAGE

Type	Dimensions in.	Weight kg	Supplied with the tool	Purchase separately
VAL B-TC950	565x410x132	6,7	*	-

INDUSTRIAL APPLICATION  
**B-TC095**

## 14.4 V CORDLESS HYDRAULIC CUTTING TOOL

### general features



Max cutting Ø mm	Dimensions mm			Battery	Weight kg (with battery)
	length	height	width		
95	527	305	94	14.4V 3.0Ah	7,06



14.4 V cordless hydraulic cutting tool specifically designed to cut Copper, Aluminium and telecommunication cable having a max overall diameter of 95 mm. The tool features a double speed action: a fast advancing speed for rapid approach of the blades to the cable and a slower more powerful speed for cutting.

The blades are manufactured from high strength special Steel, heat treated to ensure a long service life. The head can be easily opened to allow the cutting of running cables.

**Li-Ion BATTERY**

#### The tool is supplied as:

- Basic tool with battery and shoulder strap
- Spare battery
- Battery charger
- Metal carrying case suitable for storing the tool and accessories

The head can rotate through 335 degrees, to enable the operator to work in the most comfortable position. Fitted with a maximum hydraulic pressure valve. Complete with a display which, after every operation and battery insertion, indicates the residual battery power.



Extremely quiet in operation, with very little vibration. Ergonomically designed with a sculptured body for operator comfort.

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL B-TC095	565x410x132	6,7	*	-

# 14.4 V CORDLESS HYDRAULIC FRAME-TYPE HOLE PUNCHING TOOL



general features

## B-FC48N

New



14.4V  
3.0Ah  
Li-Ion

Max hole punch Ø mm	Dimensions mm			Battery	Weight kg (with battery)
	length	height	width		
47,2	354	302	94	14.4 V 3.0 Ah	5,6

### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL P9	543x412x130	2,2	✳	—

### The tool is supplied as:

- Basic tool with battery, wrist strap and shoulder strap
- Spare battery
- Battery charger
- Plastic carrying case suitable for storing the tool and accessories



Table denotes the punch/die set reference, for each hole size. Suitable for punching holes in mild Steel, fibreglass or plastic material, up to 2 mm thick.

14.4 V cordless hydraulic tool for punching holes from 15,5 up to 47,2 mm diameter in the side wall of trunking without the need for pre drilling. Lightweight and balanced for single-hand operation.

The tool features a double speed action: a fast advancing speed for rapid approach of the dies to the material and a slower, more powerful speed for punching.



Li-Ion BATTERY

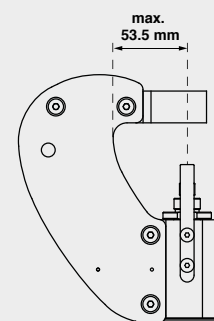
The punching head can rotate through 180° for ease of operation.

Complete with a display which, after every operation and battery insertion, indicates the residual battery power.

Extremely quiet in operation, with very little vibration.

Ergonomically designed with a sculptured body for operator comfort. Also available in the hand operated mechanical version MT-FC48N.

For the punch/die set reference see table.



Max centre of hole to edge of trunking: 53,5 mm

Hole Dimensions				Maximum thickness of mild Steel (mm)	Code
Nominal	Ø (mm)	Ø (inch)	Pg		
15,5	.610	Pg9	-	-	RD 15.5 SS-FC
16,2	.638	-	ISO-16	-	RD 16.2 SS-FC
17,5	.689	-	-	-	RD 17.5 SS-FC
18,8	.740	Pg11	-	-	RD 18.8 SS-FC
19,1	.752	-	-	-	RD 19.1 SS
20,5	.807	Pg 13,5	ISO-20	-	RD 20.5 SS
22,6	.890	Pg16	-	-	RD 22.6 SS
23,8	.937	-	-	5/8"	RD 23.8 SS
25,4	1.000	-	ISO-25	-	RD 25.4 SS
27,0	1.063	-	-	3/4"	RD 27.0 SS
28,5	1.122	Pg21	-	-	RD 28.5 SS
30,5	1.201	-	-	7/8"	RD 30.5 SS
31,8	1.252	-	-	-	RD 31.8 SS
32,5	1.279	-	ISO-32	-	RD 32.5 SS
34,6	1.362	-	-	-	RD 34.6 SS
37,2	1.464	Pg29	-	-	RD 37.2 SS
38,1	1.500	-	-	-	RD 38.1 SS
40,5	1.594	-	ISO-40	-	RD 40.5 SS-FC
41,3	1.626	-	-	-	RD 41.3 SS-FC
42,5	1.673	-	-	1"1/4"	RD 42.5 SS-FC
43,2	1.701	-	-	-	RD 43.2 SS-FC
44,5	1.752	-	-	-	RD 44.5 SS-FC
47,2	1.858	Pg36	-	-	RD 47.2 SS-FC

# 18.0 V CORDLESS HYDRAULIC PULLER-TYPE HOLE PUNCHING TOOL

## B-FL750E

### general features



Max punching Ø mm	Dimensions mm			Battery	Weight kg (with battery)
	length	height	width		
Ø 140	363	366	83	18.0 V 4.0 Ah	5,1



**18.0V  
4.0Ah  
Li-Ion**



**New**

**NEW  
18V Li-Ion  
BATTERY**

New Li-Ion 18 V 4 Ah batteries offer a higher capacity than 14.4 V 3 Ah, while greater punch speed and punching force result from a revitalised hydraulic system with double speed action. The battery is equipped with LED indicators to show the remaining battery life at any time by pressing the adjacent battery button. The balanced punching head pivots 180deg through a full 360deg rotation for ease of use in confined spaces. Fitted with a maximum hydraulic pressure valve.

Next generation of 18.0 V cordless hydraulic tool specifically designed for hole punching stainless Steel, mild Steel, fibreglass and plastic sheet materials up to 3,5 mm thickness.

#### STORAGE

Type	Dimensions mm	Weight kg	Supplied with the tool	Purchase separately
VAL FCL	565x410x132	6,7	✳	—

**The tool is supplied as:**

- Basic tool with battery, wrist strap and shoulder strap
- Spare battery
- Battery charger
- Puller TD-11
- Puller TD-19
- Spiral bit Ø 11,5 mm

- Metal carrying case suitable for storing the tool and accessories



Designed with improved balance, B-FL750E is easily manageable during the punching process and, by the use of bi-component plastics, has a shell with high resistance to wear and damage. Rubber grip inserts, low noise and minimal vibration aid operator comfort while additional convenience and safety are provided by LED lighting of the working area.

Operating temperature: -15 to +50 °C

#### PUNCHING ACCESSORIES AVAILABLE

ROUND PUNCH					Material max thickness	Pilot hole Ø	Code			
Hole diameter		Pg	ISO	Inch			Stainless Steel	Mild Steel	KIT (Punch+die)	Punch
Nominal	Ø (mm)				Ø (inch)					
15,5	15,5	Ø 9	-	-	2,5 mm (0,1 in.) Rm= 700 N/mm <sup>2</sup>	3,5 mm (0,14 in.) Rm= 510 N/mm <sup>2</sup>	RD 15.5SS	P-RD15.5SS	M-RD15.5SS	TD-11
16,2	16,2	-	ISO-16	-						
17,5	17,5	-	-	-						
18,8	18,8	Pg11	-	-						
19,1	19,1	-	-	-						
20,5	20,5	Pg 13,5	ISO-20	-						
22,6	22,6	Pg16	-	-						
23,8	23,8	-	-	5/8"						
25,4	25,4	1.000	ISO-25	-						
27,0	27,0	-	-	3/4"						
28,5	28,5	Pg21	-	-						
30,5	30,5	1.201	-	7/8"						
28,5	28,5	Pg 21	-	-						
30,5	30,5	1.201	-	7/8"						
31,8	31,8	1.252	-	-						
32,5	32,5	1.279	ISO-32	-						
34,6	34,6	1.362	-	-						
37,2	37,2	Pg29	-	-						
38,1	38,1	1.500	-	-						
40,5	40,5	1.594	ISO-40	-						
41,3	41,3	1.626	-	-						
42,5	42,5	1.673	-	1 1/4"						
43,2	43,2	1.701	-	-						
44,5	44,5	1.752	-	-						
47,2	47,2	1.858	Pg36	-						
50,5	50,5	1.988	ISO-50	-						
54,2	54,2	2.134	Pg42	1 3/4"						
60,0	60,0	2.362	Pg48	2"						
64,0	64,0	2.520	ISO-63	-						
65,0	65,0	2.559	-	-						
76,0	76,0	2.992	-	2 1/2"						
80,5	80,5	3.169	-	-						
100,0	100,0	3.937	-	-						
120,0	120,0	4.724	-	-						

SQUARE PUNCH					Material max thickness (mm)	Pilot hole Ø	Code
Hole size		Stainless Steel	Mild Steel	KIT (Punch+die + Puller)			
Nominal	Ø (mm)				Ø (inch)		
21,0 x 21,0	21,0	.827 x .827	2,0	2,0	12,0	RD 21X21	
46,0 x 46,0	46,0	1.811 x 1.811	1,5	1,5	22,5	RD 46X46	
68,0 x 68,0	68,0	2.677 x 2.677	1,0	1,0	28,5	RD 68X68	
92,0 x 92,0	92,0	3.622 x 3.622	1,0	1,0	28,5	RD 92X92	
126,0 x 126,0	126,0	4.960 x 4.960	1,0	1,0	28,5	RD 126X126	
138,0 x 138,0	138,0	5.433 x 5.433	1,0	1,0	28,5	RD 138X138	

RECTANGULAR PUNCH					Material max thickness (mm)	Pilot hole Ø	Code
Hole size		Stainless Steel	Mild Steel	KIT (Punch+die + Puller)			
Nominal	Ø (mm)				Ø (inch)		
18,0 x 46,0	18,0	.709 x 1.811	2,0	16,5	RD 18X46		
22,0 x 46,0	22,0	.866 x 1.811	2,0	16,5	RD 22X46		
35,0 x 86,0	35,0	1.377 x 3.385	1,5	26,5	RD 35X86		
35,0 x 112,0	35,0	1.377 x 4.409	1,5	26,5	RD 35X112		
36,0 x 46,0	36,0	1.417 x 1.811	2,0	16,5	RD 36X46		
37,0 x 54,0	37,0	1.456 x 2.125	2,0	16,5	RD 37X54		
37,0 x 67,0	37,0	1.456 x 2.637	2,0	16,5	RD 37X67		
37,0 x 88,0	37,0	1.456 x 3.464	2,0	16,5	RD 37X88		
37,0 x 104,0	37,0	1.456 x 4.094	2,0	16,5	RD 37X104		
46,0 x 54,0	46,0	1.811 x 2.126	1,5	22,5	RD 46X54		
46,0 x 72,0	46,0	1.811 x 2.835	1,5	22,5	RD 46X72		
46,0 x 107,0	46,0	1.811 x 4.212	1,5	22,5	RD 46X107		

Stainless Steel = Rm= 700 N/mm<sup>2</sup> - Mild Steel = Rm= 500 N/mm<sup>2</sup>

#### USE OF NON-CEMBRE PUNCHING ACCESSORIES

Code	Punch & Die	Pilot hole Ø mm
KIT TRD-9,4C (*)	KLAUKE, GREENLEE 3/8" - 24 UNF	Ø 9,7
KIT TRD-M11C (*)	IMB, BM, COSMEC (M11x1.5)	Ø 11,5
TD-M16C	IMB, BM, COSMEC (M16x1.5)	Ø 16,5 or KIT RD17.5SS

(\*) The washer supplied with the KIT must be threaded onto the draw stud and positioned between the head and the die to allow the die to rest correctly.

\* Puller included in the kit

Universal joint allows punching head to pivot 180deg over a full 360deg rotation.







# HYDRAULIC PUMPS AND UNITS

## HYDRAULIC PUMPS

### PO 7000

**Foot operated double speed pump**, developing a maximum pressure of 700 bar.

The pump is supplied with 3 m long high pressure flexible hose complete with female self-lock quick coupler.

Pressure can be withdrawn at any time during operation by depressing the release lever.

A solid shaped stand gives the pump stability during operation.



Operating pressure bar	Dimensions mm			Weight kg
	length	width	height	
700	680	200	163	9,8

Storage type	Dimensions mm	Weight kg
VAL P21*	820x430x290	6,74

\*Supplied with the pump



### CPP-0

The CPP-0 air hydraulic power unit intensifies an air supply of 6-8 bar (87-115 psi) to a power crimping or cutting force of up to 700 bar (10.000 psi) depending upon the input pressure.

The control pedal allows for advancing and pressure release at any stage of the operation.

The unit is provided with a 2 m high pressure flexible hose, including a 3/8" NPT female self-lock quick coupler.



Operating pressure bar	Dimensions mm			Weight kg
	length	width	height	
700	320	150	200	6,8

# HYDRAULIC PUMPS

CPE-1

CPE-1-110



Operating pressure bar	Dimensions mm			Weight kg
	length	width	height	
700	372	223	482	21

**The pump is supplied with:**

- high pressure flexible hose with male and female automatic quick coupler
- remote hand controller
- external supply connection cable

**Available as optional accessories:**

- Remote foot controller **RCP-B70**.
- Transportation trolley **CS-CPE-1**
- Control handle integrated with 3 m length flex hoses **ERCH-WH**



Electrically driven hydraulic pump, powered by a 230V / 50-60Hz single-phase electric motor. The remote hand controller allows advancement and pressure release on completion of the crimping operation. The mechanically actuated emergency button located on the pump body allows the pressure release at any time in case of power shortage.

Also available **CPE-1-110** version for 110-115V / 50-60Hz. Both models are IP 55 rated.



**RCP-B70**



**CS-CPE-1**



# PORTABLE ELECTRO-HYDRAULIC PUMPS B70M-P24 RANGE

## BATTERY OPERATED

Easily accessible oil top-up inlet



Remote electrical hand or foot controller connection (not KV version)



Remote pneumatic hand controller connection (KV version only)



**24V  
3.1Ah  
Ni-MH**



Powerful 24V Ni-MH rechargeable battery



Battery residual power level display



Manual pressure release button



24V dc external power supply socket with protective cap



High pressure hose connects to automatic self-lock quick coupling with protective cap

Variously supplied with different versions:



# HYDRAULIC PUMPS

## B70M-P24



Operating pressure bar	Dimensions mm			Weight kg
	length	width	height	
700	390	163	323	9,2*

\*without accessories



### B70M-P24

- 1 Portable electro-hydraulic pump, 24V dc battery for independent use, developing 700 bar pressure; equipped with an integral socket for connection to an external 24 V dc supply
- 2 **BH2433** Battery 24V dc 3.1Ah
- 3 **DC24** External battery charger
- 4 Shoulder strap
- 5 Canvas holdall for carrying accessories
- 6 3 m flexible hose complete with male + female 3/8" NPT self-lock quick couplers
- 7 **ERCH** Remote control



Operating pressure bar	Dimensions mm			Weight kg
	length	width	height	
700	390	163	323	9,2*

\*without accessories



## B70M-P24-CH

### B70M-P24-CH

- 1 Portable electro-hydraulic pump, 24V dc battery for independent use, developing 700 bar pressure; equipped with an integral socket for connection to an external 24 V dc supply
- 2 **BH2433** Battery 24V dc 3.1Ah
- 3 **DC24** External battery charger
- 4 Shoulder strap
- 5 Canvas holdall for carrying accessories
- 6 **ERCH-WH** Remote hand controller integrated with 3 m length flexible hose complete with male + female 3/8" NPT self-lock quick couplers



Operating pressure bar	Dimensions mm			Weight kg
	length	width	height	
700	390	163	323	9,2*

\*without accessories



## B70M-P24-KV

### B70M-P24-KV

- 1 Portable electro-hydraulic pump, 24V dc battery for independent use. Equipped with high dielectric insulated oil and automatic "insulated" lock quick coupler to allow connection only with insulated hoses.
- 2 **BH2433** Battery 24V dc 3.1Ah.
- 3 **DC24** External battery charger.
- 4 Shoulder strap
- 5 Canvas holdall for carrying accessories.
- 6 **PRCH** Remote pneumatic hand controller

Insulated heads suitable for use with this pump are generally supplied complete with high pressure insulated hoses; if necessary the hose can be purchased separately.

## ACCESSORIES FOR B70M-P24

**ESC 300CEE**  
CONNECTING CABLE WITH 24V dc CEE TYPE PLUG  
(for power from an external source, length 3 meters)



**ESC 600**  
CONNECTING CABLE WITH CROCODILE CLIPS  
(for power from an external source, length 6 meters)



**BPS 230.24**  
network power supply  
INPUT 230V ac 50-60Hz; OUTPUT 24V dc  
thermal and short circuit protection.  
Current supply: up to 4A extended use;  
18A for 50 s; 25A for 8 s.



**EPS 115-230.24**  
network power supply  
SUPPLY IN: 110/240V  
ac autorange  
50-60Hz; 700W  
SUPPLY OUT: 24V dc; 30A max



**ERCH-WH**  
Remote hand controller  
integrated with 3 m  
length flexible hose



**TRS-B70**  
CANVAS RUCKSACK  
(for carrying the pump)



**SH-B70**  
HOOK  
(for hanging the pump  
from a ladder)



**VAL-P18**  
Durable transport  
case for pump and  
accessories.



**RCP-B70**  
PORTABLE REMOTE  
FOOT CONTROL



# HYDRAULIC UNITS

(pump PO 7000 + head RHC 131)

Crimping force kN	Dimensions pump mm	Dimensions head mm	Weight kg
130	680x200xh163	232x124	13,6

### MAIN APPLICATIONS - max section mm<sup>2</sup>

L.V. lugs and splices	Insulated terminals	"C" sleeve connectors	H.V. lugs and splices
400	240	185	400

Storage type	Dimensions mm	Weight kg
VAL P21*	820x430xh290	6,74

\*Supplied with the unit, suitable for storage of 24 semi-circular slotted dies



Hydraulic units are obtained by combining the double stage hydraulic foot pump with the various hydraulic press heads featured on previous

pages. The use of the double speed pump considerably reduces operating time.

## CP 1131



(pump PO 7000 + head RHU 131-C)

Crimping force kN	Dimensions pump mm	Dimensions head mm	Weight kg
130	680x200xh163	245x89	13,5

### MAIN APPLICATIONS - max section mm<sup>2</sup>

L.V. lugs and splices	Insulated terminals	"C" sleeve connectors	H.V. lugs and splices	Alu lugs and splices
400	240	185	400	300

Storage type	Dimensions mm	Weight kg
VAL P21*	820x430xh290	6,74

\*Supplied with the unit, suitable for storage of 24 semi-circular slotted dies and accessories for crimping Aluminium connectors



## CPU 1131-C



(pump PO 7000 + head ECW-H3D)

Crimping force kN	Dimensions pump mm	Dimensions head mm	Weight kg
230	680x200xh163	290x120	15,3

### MAIN APPLICATIONS - max section mm<sup>2</sup>

L.V. lugs and splices	Insulated terminals	"C" sleeve connectors	H.V. lugs and splices
630	300	240	630

Storage type	Dimensions mm	Weight kg
VAL P21*	820x430xh290	6,74

\*Supplied with the unit, suitable for storage of 24 semi-circular slotted dies and adaptors and dies specific for head ECW-H3D



## CPU 1230-3D



# HYDRAULIC CUTTING UNITS

## CP 1096



(pump **PO 7000** + head **TC 096**)

Max cutting Ø mm	Dimensions pump mm	Dimensions head mm	Weight kg
95	680x200x163	397x249	17,7

Storage type	Dimensions mm	Weight kg
VAL CP 096*	785x430x175	14,0

\*Supplied with the unit

## Units CP-W-KV



GS approval  
n. ET 13045



Hydraulic units provide protection against short circuit when cutting accidentally live L.V. / M.V. cables with nominal voltage up to 60 kV.

Unit Type	Max cutting Ø mm	Dimensions pump	Dimensions head	Weight kg
CP 1086-W-1000-KV	85	680x200x163	405x143	16,6
CP 1096-W-1000-KV	95	680x200x163	407x245	19,0
CP 1120-W-1000-KV	120	680x200x163	556x185	20,2

Storage case type	Dimensions mm	Weight kg
VAL CPO96-W*	785x430x175	12,6

\*Supplied with the unit



Available as optional accessories:

- EK100 earth cable for the pump (1 m length)
- EK500P earth cable for the head (5 m length) with earth rod and canvas bag







DIE SELECTOR CHART

COPPER CONDUCTORS

EXTRA FLEXIBLE COPPER CONDUCTORS

APPLICATION	CONDUCTOR		CONNECTOR		HYDRAULIC TOOLS													HYDRAULIC TOOLS												
					B 15D			B 35-45D			B 35-50D			HT 45-E			HT 51 B 500E RH 50 B 55			HT 81-U RHU 81		HT 120 and tools and heads with 130 kN crimping force			ECW-H3D			RHU 520		
					TERMINAL	SPLICE	DIE SET	NEST	INDENTOR	DIE SET	NEST	INDENTOR	DIE SET	NEST	INDENTOR	DIE SET	NEST	INDENTOR	DIE SET	NEST	INDENTOR	DIE SET	NEST	INDENTOR	DIE SET	NEST	INDENTOR	DIE SET	NEST	INDENTOR
	Conductor Size sqmm <i>Low str.</i> <i>Flex</i>																													
	0,25 ÷ 2,5	A 03-M.. A 06-M..		L 03M / L 03P L 06M / L 06P	ME03/2-15 MA03/3-15																									
	4 ÷ 6	A 1-M.. A 1-L..		L 1-M L 1-P	ME03/2-15 MA03/3-15	MA 1	PA 1	ME 1	MA 1-50	PA 1-50	ME 1-50	MA 1	PA 1	ME 1		MA 1-50	PA 1-50	ME 1-50												
	10	A 2-M.. A 2-L.. A 2-P12		L 2-M L 2-P	ME03/2-15 ME2/3-15 MA03/3-15	MA 2.3		ME 2	MA 2.3-50		ME 2-50	MA 2.3		ME 2		MA 2.3-50		ME 2-50	MA 2-C		ME 2-C									
	16	A 3-M.. A 3-L.. A 3-P14	2A 3-M..	L 3-M L 3-P	ME2/3-15 MA03/3-15		PA 5	ME 3		PA 5-50	ME 3-50		PA 5	ME 3			MA 3-5-U	ME 3.14-U	MA 3-C		ME 3-C									
	25	A 5-M.. A 5-L.. A 5-P16	2A 5-M..	L 5-M L 5-P		MA 5		ME 5	MA 5-50		ME 5-50	MA 5		ME 5		MA 5-50		ME 5-50		MA 5-C	PA 10-C	ME 5-C								
	35	25* 35	A 7-M.. A 7-L.. A 7-P20	2A 7-M..	L 7-M L 7-P		PA 10	ME 7	MA 7-50		ME 7-50	MA 7		ME 7		MA 7-50		ME 7-50	MA 7.14-U	MA 7-C		ME 7-C								
	50	35* 50	A 10-M.. A 10-L.. A 10-P25	2A 10-M..	L 10-M L 10-P			ME 10	MA 10-50	PA 10-50	ME 10-50	MA 10		ME 10		MA 10-50		ME 10-50	MA 10.19-U	MA 10-C		ME 10-C								
	70	50* 70	A 14-M.. A 14-L.. A 14-P30	2A 14-M..	L 14-M L 14-P			ME 14	MA 14-50		ME 14-50			ME 14			MA 14-50	ME 14-50	MA 14-C		ME 14-C									
	95	70* 95	A 19-M.. A 19-L..	2A 19-M..	L 19-M L 19-P			ME 19	MA 19-50	PA 19-50	ME 19-50			ME 19			MA 19-50	ME 19-50	MA 19-C	PA 24-C	ME 19-C									
	120	95* 120	A 24-M.. A 24-L..	2A 24-M..	L 24-M L 24-P			ME 24	MA 24-50	PA 24-50	ME 24-50			ME 24			MA 24-50	ME 24-50	MA 24-C		ME 24-C									
	150	120* 150	A 30-M.. A 30-L..	2A 30-M..	L 30-M L 30-P			ME 30L			ME 30L-50			ME 30				ME 30-50	MA 30.80-U	ME 30-U	MA 30-C		ME 30-C							
	185	150* 185	A 37-M.. A 37-L.. A 37-4ESI	2A 37-M..	L 37-M L 37-P													ME 37-50	MA 37-U	ME 37-U	MA 37-C	PA 48-C	ME 37-C							
	240	185* 240	A 48-M.. A 48-L.. A 48-4ESI	2A 48-M..	L 48-M L 48-P													ME 48-50	MA 48-U	ME 48-U	MA 48-C		ME 48-C							
	300	240 300	A 60-M.. A 60-L.. A 60-4ESI	2A 60-M..	L 60-M L 60-P															MA 60-C	PA 60-C	ME 60-C								
	400	300 400	A 80-M.. A 80-4ESI	2A 80-M..	L 80-M																	ME 80-C	MA 80-3D	PA 100-3D	ME 80-3D	MA 80-520	ME 80-520			
	500	400 500	A 100-M.. A 100-4ESI	2A 100-M..	L 100-M																	MA 100-3D		ME 100-3D	MA 100-520	PA 120-520	ME 100-520			
	630	500 630	A 120-M.. A 120-4ESI	2A 120-M..	L 120-M																	MA 120-3D	PA 120-3D	ME 120-3D	MA 120-520		ME 120-520			
	800	630	A 160-M.. A 160-4ESI	2A 160-M..	L 160-M																				MA 160-520	PA 200-520	ME 160-520			
1000	800	A 200-M..	2A 200-M..	L 200-M																				MA 200-520		ME 200-520				
	35	A 9-M..				MA 9	PA 10	ME 9	MA 9-50	PA 10-50	ME 9-50	MA 9	PA 10	ME 9		MA 9-50	PA 10-50	ME 9-50	MA 9.17-U	ME 9.20-U	MA 9-C	PA 10-C	ME 9-C							
	50	A 12-M..						ME 12	MA 12-50		ME 12-50			ME 12		MA 12-50		ME 12-50	MA 12.20-U	ME 12.17-U	MA 12-C		ME 12-C							
	70	A 17-M..						ME 17	MA 17-50	PA 19-50	ME 17-50			ME 17		MA 17-50	PA 19-50	ME 17-50	MA 17.17-U	ME 12.17-U	MA 17-C	PA 24-C	ME 17-C							
	95	A 20-M..						ME 20	MA 20-50		ME 20-50			ME 20		MA 20-50		ME 20-50	MA 20.20-U	ME 9.20-U	MA 20-C		ME 20-C							
	120	A 29-M..						ME 29			ME 29-50			ME 29				ME 29-50	MA 29.80-U	ME 29-U	MA 29-C		ME 29-C							
	150	A 35-M..																ME 35-50	MA 35-U	ME 35-U	MA 35-C	PA 48-C	ME 35-C							
	185	A 40-M..																ME 40-50	MA 40-U	ME 40-U	MA 40-C		ME 40-C							

Hexagonal crimp (use one size up with fine stranded conductors, E.G.: 95<sup>3</sup> fine stranded use A19<sup>3</sup> + ME 19 or A 20<sup>3</sup> + ME 20)








Indent crimp

\* Contact Cembre for appropriate die set

N.B.: Number inside symbol indicates the number of crimps on A-M barrel






DIE SELECTOR CHART


DIE SELECTOR CHART


APPLICATION	CONDUCTOR	CONNECTOR					HYDRAULIC TOOLS										
							B 15D	B 35-45D	B 35-50D	HT 45-E	HT 51 B 500E	RH 50 B 55	HT 81-U RHU 81	HT 120 and tools and heads with 130 kN crimping force			ECW-H3D
	Conductor Size Flex sqmm	TERMINAL					DIE SET		DIE SET		DIE SET		NEST	INDENTOR	DIE SET	NEST	INDENTOR
 ANE..M..  ANE..P..  ANE..U..	10	ANE 2-M..	ANE 2-P12	ANE 2-U..			NN4-15 ☺		MN 2 RF-50 ☺	MN 2 RF-50 ☺		MN 2-C ☺	PN 7-C	MN 2 R-F-C ☺	Adaptor AU 230-130 D with die set MN..C and indentor PN..C or with die set MN..R-F-C and die set MN..F-C		
	16	ANE 3-M..	ANE 3-P14	ANE 3-U..				MN 3 RF-50 ☺	MN 3 RF-50 ☺	MN 3-C ☺	MN 3 R-F-C ☺						
	25	ANE 5-M..	ANE 5-P16					MN 5 RF-50 ☺	MN 5 RF-50 ☺	MN 5-C ☺	MN 5 R-F-C ☺						
	35	ANE 7-M..	ANE 7-P20					MN 7 RF-50 ☺	MN 7 RF-50 ☺	MN 7-C ☺	MN 7 R-F-C ☺						
	50	ANE 10-M..						MN 10 RF-50 ☺	MN 10 RF-50 ☺	MN 10-C ☺	MN 10 R-F-C ☺						
	70	ANE 14-M..						MN 14 RF-50 ☺	MN 14 RF-50 ☺	MN 14-C ☺	MN 14 R-F-C ☺						
	95	ANE 19-M..						MN 19 RF-50 ☺	MN 19 RF-50 ☺	MN 19-C ☺	MN 19 R-F-C ☺						
	120	ANE 24-M..						MN 24 RF-50 ☺	MN 24 RF-50 ☺	MN 24-C ☺	MN 24 R-F-C ☺						
	150	ANE 30-M..								MN 30-C ☺	MN 30 R-F-C ☺						
 ANE..M..	35	ANE 9-M..						MN 7 RF-50 ☺	MN 7 RF-50 ☺	MN 9-C ☺	PN 14-C	MN 7 R-F-C ☺	Adaptor AU 230-130 D with die set MN..C and indentor PN..C or with die set MN..R-F-C and die set MN..F-C				
	50	ANE 12-M..					MN 12 F-50 ☺	MN 12 F-50 ☺	MN 12-C ☺	MN 12 F-C ☺							
	70	ANE 17-M..						MN 17 F-50 ☺	MN 17-C ☺	MN 17 F-C ☺							
	95	ANE 20-M..						MN 20 F-50 ☺	MN 20-C ☺	MN 20 F-C ☺							
	120	ANE 29-M..							MN 29-C ☺	MN 29 F-C ☺							
	150	ANE 35-M..							MN 35-C ☺	MN 35 F-C ☺							
 PK ...  KE ...	0,3 ÷ 4	PKD 506 ÷ PKD 418	PKE 508 ÷ PKE 418	PKC 508 ÷ PKC 418	KE 506 ÷ KE 412		KE 4-15 ▽										
	4 ÷ 16	PKD 410 ÷ PKD 1618	PKE 410 ÷ PKE 1618	PKC 410 ÷ PKC 1618	KE 410 ÷ KE 1616		KE 16-15 ▽										
	16	PKD 16..	PKE 16..	PKC 16..	KE 16..		KE 35-15 ▽	MTT 16-50 ▽	MTT 16-50 ▽								
	25	PKD 25..	PKE 25..	PKC 25..	KE 25..			MTT 25-50 ▽	MTT 25-50 ▽								
	35	PKD 35..		PKC 35..	KE 35..			MTT 35-50 ▽	MTT 35-50 ▽								
	50	PKD 50..		PKC 50..				MTT 50-50 ▽	MTT 50-50 ▽								
	70			PKC 70..				MTT 70-50 ▽	MTT 70-50 ▽								
	95			PKC 95..				MTT 95-50 ▽	MTT 95-50 ▽								
	120			PKC 120..					MTT 120-50 ▽								
 PKT ...	2 x 0,5	PKT 508 PKT 510					KE 4-15 ▽										
	2 x 0,75	PKT 7508 PKT 7512															
	2 x 1	PKT 108 PKT 112															
	2 x 1,5	PKT 1508 PKT 1512					KE 4-15 ▽ KE 16-15 ▽										
	2 x 2,5	PKT 2510 PKT 2512															
	2 x 4	PKT 412															
	2 x 6	PKT 614					KE 16-15 ▽										
	2 x 10	PKT 1014					KE 16-15 ▽ KE 35-15 ▽		MTT 16-50 ▽	MTT 16-50 ▽							
	2 x 16	PKT 1614					KE 35-15 ▽		MTT 35-50 ▽	MTT 35-50 ▽							


☺ Indent crimp    ☺ Radial crimp    ▽ Trapezium crimp

## DIE SELECTOR CHART

APPLICATION	CONDUCTOR		CONNECTORS			HYDRAULIC TOOLS										
						B 35-45D	B 35-50D	HT 45-E	HT 51 B 500E	RH 50 B 55	HT 81-U RHU 81	HT 120 and tools and heads with 130 kN crimping force	ECW-H3D	RHU 52D		
 c..c..ST   c..c..	Conductor Size sqmm		CONNECTOR	CONNECTOR		DIE SET	DIE SET	DIE SET	DIE SET	DIE SET	DIE SET	DIE SET	DIE SET	DIE SET	DIE SET	
	Run	Tap														
	6 ÷ 2,5	6 ÷ 1,5	C 6 - C 6 ST	C 6 - C 6		MC 6 (1)	MC 6-50 (1)	MC 6 (1)	MC 6-50 (1)	MC 6.25-U (1)						
	10	10 ÷ 1,5	C 10 - C 10 ST	C 10 - C 10		MC 10 (1)	MC 10-50 (1)	MC 10 (1)	MC 10-50 (1)	MC 10-U (1)	MC 10-C (1)					
	16	16 ÷ 1,5	C 16 - C 16 ST	C 16 - C 16												
	25 ÷ 16	10 ÷ 1,5	C 25 - C 10 ST	C 25 - C 10		MC 25 (2)	MC 25-50 (2)	MC 25 (2)	MC 25-50 (2)	MC 6.25-U MC 25-U (1)	MC 25-C (1)					
	25	25 ÷ 16	C 25 - C 25 ST	C 25 - C 25												
	40 ÷ 35	16 ÷ 1,5	C 35 - C 16 ST	C 35 - C 16												
	40 ÷ 35	40 ÷ 25	C 35 - C 35 ST	C 35 - C 35		MC 35 (2)	MC 35-50 (2)	MC 35 (2)								
	50	25 ÷ 10														
	70 ÷ 63	25 ÷ 1,5	C 70 - C 25N ST	C 70 - C 25N												
	50	25 ÷ 4	C 50 - C 25 ST	C 50 - C 25												
	*50	50 ÷ 35	C 50 - C 50 ST	C 50 - C 50												
	*70 ÷ 50	40 ÷ 4	C 70 - C 35 ST	C 70 - C 35					*MC 70-50 (3)	MC 70-80-U (3)	MC 70-C (3)	MC 70-3D (1)				
	*70 ÷ 50	70 ÷ 35	C 70 - C 70 ST	C 70 - C 70												
	100 ÷ 95	40 ÷ 4	C 95 - C 35 ST	C 95 - C 35												
	100 ÷ 95	70 ÷ 40	C 95 - C 70 ST	C 95 - C 70						MC 95-80-U (3)	MC 95-C (3)	MC 95-3D (1)				
	100 ÷ 95	100 ÷ 63	C 95 - C 95 ST	C 95 - C 95												
	125 ÷ 110	125 ÷ 25	C 120 - C 120 ST	C 120 - C 120												
	160 ÷ 150	125 ÷ 25	C 150 - C 120 ST	C 150 - C 120												
150	150 ÷ 63	C 150 - C 150 ST	C 150 - C 150													
185	100 ÷ 16	C 185 - C 95 ST	C 185 - C 95													
185 ÷ 120	185 ÷ 120	C 185 - C 185 ST	C 185 - C 185													
240 ÷ 150	120 ÷ 95	C 240 - C 120 ST	C 240 - C 120											MC 240-3D (1)		
 MT..TD MT..GC   CA..M.. CA..2M..   MT..C..	Conductor Size sqmm		TERMINALS		TERMINALS		DIE SET		DIE SET	DIE SET	DIE SET	DIE SET	DIE SET	DIE SET	DIE SET	
	25 R		MT 25 - TD	MT 25 - GC	CA 25 - M..	CA 25 - 2M..	MT 25 - C..		MMT 25-50 (1)		MMT 25-50 (1)	MMT 25-U (1)	MMT 25-C (1)			
	35 RC/S ÷ 40 S		MT 40 S - TD	MT 40 S - GC	CA 40 S - M..	CA 40 S - 2M..	MT 40 S - C..									
	50 RC		MT 50 R - TD	MT 50 R - GC	CA 50 R - M..	CA 50 R - 2M..	MT 50 R - C..		MMT 50-50 (1)		MMT 50-50 (1)	MMT 50-U (1)	MMT 50-C (1)			
	50 S		MT 50 S - TD	MT 50 S - GC	CA 50 S - M..	CA 50 S - 2M..	MT 50 S - C..									
	63 S ÷ 70 S		MT 70 S - TD	MT 70 S - GC	CA 70 S - M..	CA 70 S - 2M..	MT 70 S - C..									
	80 S ÷ 95 RC		MT 95 R - TD	MT 95 R - GC	CA 95 R - M..	CA 95 R - 2M..	MT 95 R - C..				MMT 95-50 (1)	MMT 95-U (1)	MMT 95-C (1)			
	95 S ÷ 100 S		MT 95 S - TD	MT 95 S - GC	CA 95 S - M..	CA 95 S - 2M..	MT 95 S - C..									
	120 RC/S ÷ 150 RC		MT 150 R - TD	MT 150 R - GC	CA 150 R - M..	CA 150 R - 2M..	MT 150 R - C..									
	150 S ÷ 160 RC		MT 150 S - TD	MT 150 S - GC	CA 150 S - M..	CA 150 S - 2M..	MT 150 S - C..									
	160 S ÷ 200 RC		MT 200 R - TD	MT 200 R - GC	CA 200 R - M..	CA 200 R - 2M..	MT 200 R - C..				MMT 200-50 (1)	MMT 200-U (1)	MMT 200-C (1)			
	185 BR/BS		MT 185 - TD	MT 185 - GC	CA 185 - M..	CA 185 - 2M..	MT 185 - C..									
	200 S ÷ 240 RC		MT 240 R - TD	MT 240 R - GC	CA 240 R - M..	CA 240 R - 2M..	MT 240 R - C..									
	240 S ÷ 315 RC		MT 315 R - TD	MT 315 R - GC	CA 315 R - M..	CA 315 R - 2M..	MT 315 R - C..									
	315 S		MT 315 S - TD	MT 315 S - GC	CA 315 S - M..	CA 315 S - 2M..	MT 315 S - C..									
	400 R		MT 400 - TD		2A 80 - M..	2A 80 - 2M..							ME 80-C (1)	ME 80-3D (1)	ME 80-520 (1)	
500 R		MT 500 - TD		2A 100 - M..	2A 100 - 2M..								ME 100-3D (1)	ME 100-520 (1)		
600 R ÷ 630 R		MT 630 - TD		2A 120 - M..	2A 120 - 2M..								ME 120-3D (1)	ME 120-520 (1)		








 = Hexagonal crimp

 = Oval crimp

 = circular crimp






\* When using die set type MC70-50, the conductors marked with a star must be annealed.

## DIE SELECTOR CHART FOR DEEP STEPPED INDENTING WITH CONTAINING DIES

APPLICATIONS	CONDUCTOR	CONNECTORS			HYDRAULIC TOOLS			
					HYDRAULIC TOOLS	HT 131-UC	RHU 131-C	B 1350-UCE
  	Conductor Size sqmm	LUGS			DIE HOLDER	DIE		INDENTOR
	10	CAA 10 - M..			AU 130-150	MV 35 	MUA 35 	PS 130-35/E
	16	CAA 16 - M..	MTA 16 - C					
	25	CAA 25 - M..	MTA 25 - C					
	35	CAA 35 - M..	MTA 35 - C					
	50	CAA 50 - M..	MTA 50 - C					
	70	CAA 70 - M..	MTA 70 - C..					
	95	CAA 95 - M..	MTA 95 - C..		AU 130-240	MV 95 	MUA 95 	PS 130-95/E
	120	CAA 120 - M..	MTA 120 - C..					
	150	CAA 150 - M..	MTA 150 - C..					
	185	CAA 185 - M..	MTA 185 - C..					
	240	CAA 240 - M..	MTA 240 - C..					
300	CAA 300 - 34 - M..							
	Conductor Size sqmm	LUGS			DIE HOLDER	DIE		INDENTOR
	16	AA 16 - M..			AU 130-150	MUA 35 	PS 130-35/E	
	25	AA 25 - M..						
	35	AA 35 - M..						
	50	AA 50 - M..						
	70	AA 70 - M..						
	95	AA 95 - M..						
	120	AA 120 - M..			AU 130-240	MUA 150 	PS 130-150/E	
	150	AA 150 - M..						
	185	AA 185 - M..						
	240	AA 240 - M..						
	300	AA 300 - 34 - M..						

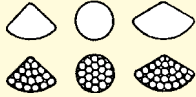








 Indent crimp

## DIE SELECTOR CHART FOR DEEP STEPPED INDENTING WITH CONTAINING DIES

























Conductor Size sqmm	SPLICES		Conductor Size sqmm		SPLICES	HYDRAULIC TOOLS			
			Al	Al/Cu		HT 131-UC	RHU 131-C	B 1350-UC	B 1300-UC
						DIE HOLDER	DIE	INDENTOR	
10	MTMA 10-GC					AU 130-150	MVM 35 	MUA 35 	PS 130-35/E
16	MTMA 16-GC	MTMA 16/1	16	10	MTMA 16-10 GC				
25	MTMA 25-GC	MTMA 25/1	25	10	MTMA 25-10 GC				
			25	16	MTMA 25-16 GC				
35	MTMA 35-GC	MTMA 35/1							
50	MTMA 50-GC	MTMA 50/1	50	25	MTMA 50-25 GC				
			50	35	MTMA 50-35 GC				
70	MTMA 70-GC	MTMA 70/1	70	35	MTMA 70-35 GC				
			70	50	MTMA 70-50 GC				
95	MTMA 95-GC	MTMA 95/1	95	50	MTMA 95-50 GC				
			95	70	MTMA 95-70 GC				
120	MTMA 120-GC	MTMA 120/1	120	70	MTMA 120-70 GC				
			120	95	MTMA 120-95 GC				
150	MTMA 150-GC	MTMA 150/1	150	70	MTMA 150-70 GC				
			150	95	MTMA 150-95 GC				
185	MTMA 185-GC	MTMA 185/1	185	120	MTMA 185-120 GC				
			185	150	MTMA 185-150 GC				
240	MTMA 240-GC	MTMA 240/1	240	150	MTMA 240-150 GC				
			240	185	MTMA 240-185 GC				
300	MTMAD 300-GC	MTMAD 300/1	300	185	MTMAD 300-185 GC				
			300	240	MTMAD 300-240 GC				
						AU 130-240	MVM 240 	MUA 240 	PS 130-240/E
							MUA 300-34 		



MTMA...GC

PRE-ROUNDERS SELECTION			DIES DESCRIPTION	DIES SEQUENCE	
ALUMINIUM CONDUCTOR SIZE sqmm	PRE-ROUNDER	DIE-SUPPORT		CONDUCTOR ROUNDING	CRIMPING
			<p>1) AU 130-.. DIE-HOLDER Used to house dies and pre-rounders.</p> <p>2) UP 130-.. PRE-ROUNDERS Used to round Aluminium sectoral conductors in order to introduce them into circular connectors. Each pre-rounder is made of two parts: the upper part is housed in die-holder AU 130-.. and the lower part is locked onto AC 130-P.. die support.</p> <p>3) AC 130-P.. DIE SUPPORT Houses lower part of pre-rounder UP 130-..</p> <p>4) MUA... DIES Containing dies.</p> <p>5) PS 130-../E INDENTORS Such indentors are specifically engineered for deep indentation of Aluminium conductors of any stranding configuration.</p>	<p>1</p> 	<p>1</p> 
25	UP 130-25	AC 130-P		<p>2</p> 	<p>4</p> 
35	UP 130-35			<p>3</p> 	<p>5</p> 
50	UP 130-50				
70	UP 130-70				
95	UP 130-95				
120	UP 130-120				
150	UP 130-150				
185	UP 130-185				
240	UP 130-240				

## DIE SELECTOR CHART

APPLICATIONS	CONDUCTOR	CONNECTORS		HYDRAULIC TOOLS										
				HT 120 and tools and heads with 130 kN crimping force	HT 131-UC B 1350-UCE	RHU 131-C B 1300-UCE	ECW-H3D	RHU 230-630						
				HEXAGONAL CRIMP	INDENT CRIMP				HEXAGONAL CRIMP	INDENT CRIMP				
	Conductor Size sqmm	LUGS		DIE SET	DIE HOLDER	DIE	INDENTOR	DIE SET	ADAPTOR	DIE	INDENTOR			
CAA..M. 	300	CAA 300-34 - M..		MK34L-C 	AU 130-240	MUA 300-34 	PS 130-240/E	MK34-3D 						
	300	CAA 300 - M16						MK38-3D 	AU 230-630	MV 230-400 MC5E 	PS 230-400 5E			
	400	CAA 400 - M16												
	500	CAA 500 - M16 TNBD												
	630	CAA 630 - 4M8							MK46-3D 		MV 230-630 MC6E 	PS 230-630 6E		
AA..M. 	300	AA 300 - 34 - M..		MK34L-C 	AU 130-240	MUA 300-34 	PS 130-240/E	MK34-3D 						
	300	AA 300 - M16						MK38-3D 	AU 230-630	MUA 230-630-400 	PS 230-400 5E			
	400	AA 400 - M16												
	500	AA 500 - 40 - M16												
	630	AA 630 - M16							MK46-3D 		MUA 230-630-630 	PS 230-630 6E		
MTMA.. 	Conductor Size sqmm	SPLICES	Conductor Size sqmm Al	Conductor Size sqmm Al/Cu	SPLICES	DIE SET	DIE HOLDER	DIE	INDENTOR	DIE SET	ADAPTOR	DIE	INDENTOR	
	300	MTMAD 300/1	300	95	MTMAD 300-95-GC	MK34L-C 	AU 130-240	MUA 300-34 	PS 130-240/E	MK34-3D 				
				150	MTMAD 300-150-GC									
		MTMAD 300-GC		185	MTMAD 300-185-GC									
				240	MTMAD 300-240-GC									
	300	MTMA 300-GC								MK38-3D 	AU 230-630	MVM 230-400 MJ5E 	PS 230-400 5E	
	400	MTMA 400/1	400	240	MTMA 400-240-GC									
	400	MTMA 400/1		300	MTMA 400-300-GC									
	500	MTMA 500-40/1												
500	MTMA 500-GC		500	300	MTMA 500-300-GC					MK46-3D 		MVM 230-630 MJ6E 	PS 230-630 6E	
				400	MTMA 500-400-GC									
630	MTMA 630/1													

 Indent crimp

 Hexagonal crimp

## DIE SELECTOR CHART

## HYDRAULIC TOOLS

APPLICATIONS

CONDUCTOR

CONNECTOR


















































B 15D



B35-50D

HT 51  
RH 50  
B 500EHT 120 and tools and heads  
with 130 kN crimping force

ECW-H3D

RHU 520

APPLICATIONS	CONDUCTOR			CONNECTOR			HYDRAULIC TOOLS							
	Conductor Size sqmm	Conductor Size AWG	Conductor Size Navy	LUGS	SPLICES	DIE SET		DIE SET		DIE SET		DIE SET		
C...	10	8	23	C8..	CL8..	BSCL8	ME03/2-15  ME2/3-15  MA03/3-15 		MY 2-50 		MY 2-50 		MY 2-C 	
	16	6		C6..	CL6..	BSCL6	ME2/3-15  MA03/3-15 		MY 3-50 		MY 3-50 		MY 3-C 	
	25	4	40	C4..	CL4..	BSCL4			MY 4-50 		MY 4-50 		MY 4-C 	
CL...		3	50	C3..	CL3..	BSCL3			MY 5-50 		MY 5-50 		MY 5-C 	
	35	2	60	C2..	CL2..	BSCL2			MY 6-50 		MY 6-50 		MY 6-C 	
		1	75	C1..	CL1..	BSCL1			MY 7-50 		MY 7-50 		MY 7-C 	
	50	1/0	100	C1/0..	CL1/0..	BSCL1/0			MY 10-50 		MY 10-50 		MY 10-C 	Adaptador
	70	2/0	125	C2/0..	CL2/0..	BSCL2/0			MY 14-50 		MY 14-50 		MY 14-C 	AU 230-130 D
	95	3/0	150	C3/0..	CL3/0..	BSCL3/0			MY 16-50 		MY 16-50 		MY 16-C 	con matriz
		4/0	200	C4/0..	CL4/0..	BSCL4/0			MY 19-50 		MY 19-50 		MY 19-C 	MY.-C
	120	250 MCM	250	C250..	CL250..	BSCL250			MY 24-50 		MY 24-50 		MY 24-C 	
	150	300 MCM	300	C300..	CL300..	BSCL300			MY 30L-50 		MY 30-50 		MY 30-C 	
	185	350 MCM	350	C350..	CL350..	BSCL350					MY 36-50 		MY 36-C 	
BSCL..		400 MCM	400	C400..	CL400..	BSCL400					MY 37-50 		MY 37-C 	
	240	500- MCM		C500..	CL500..	BSCL500					MY 48-50 		MY 48-C 	
	300	600 MCM		C600..	CL600..	BSCL600							MY 60-C 	
		750 MCM		C750..	CL750..	BSCL750								MY 76-C 

 Circular crimp Hexagonal crimp Indent crimp

N.B.: Number inside symbol indicates the number of crimps for C short barrel lugs only



# DIE SELECTOR CHART

## H Y D R A U L I C   T O O L S

APPLICATIONS	CONDUCTOR	CONNECTORS		H Y D R A U L I C   T O O L S								ECW-H3D	
				B 15D	B 35-45D	B 35-50D	HT 45-E	HT 51 RHM 50	RH 50 B 500E	HT 81-U	RHU 81 °		HT 120 and tools and heads with 130 kN crimping force
				DIE SET	DIE SET	DIE SET	DIE SET	DIE SET	DIE SET	DIE SET	DIE SET		DIE SET
<div style="display: flex; flex-direction: column; align-items: center;"> <div style="writing-mode: vertical-rl; transform: rotate(180deg); font-weight: bold; margin-bottom: 10px;">DIN 46235 - 46267 T.1</div> <div style="display: flex; gap: 10px;"> <div style="text-align: center;"> <p>DR..</p> </div> <div style="text-align: center;"> <p>DSV..</p> </div> </div> </div>	6	DR6..	DSV6	MK5/8-15 ①	MK5 ①	MK5-50 ①	MK5 ①	MK5-50 ①	MK5-50 ①	MK5-50 ①	MK5-C ①	Adaptor AU 230-130 D with die set MK..C	
	10	DR10..	DSV10		MK6 ①	MK6-50 ①	MK6 ①	MK6-50 ①	MK6-50 ①	MK6-50 ①	MK6-C ①		
	16	DR16..	DSV16		MK8 ②	MK8-50 ②	MK8 ②	MK8-50 ②	MK8-50 ②	MK8-50 ②	MK8-C ①		
	25	DR25..	DSV25		MK10 ②	MK10-50 ②	MK10 ②	MK10-50 ②	MK10-50 ②	MK10-50 ②	MK10-C ①		
	35	DR35..	DSV35		MK12 ②	MK12-50 ②	MK12 ②	MK12-50 ②	MK12-50 ②	MK12-50 ②	MK12-C ①		
	50	DR50..	DSV50	MK14 ③	MK14-50 ③	MK14 ③	MK14-50 ③	MK14-50 ③	MK14-50 ③	MK14-C ②	MK14-3D ②		
	70	DR70..	DSV70	MK16 ③	MK16-50 ③	MK16 ③	MK16-50 ③	MK16-50 ③	MK16-50 ③	MK16-C ②	MK16-3D ②		
	95	DR95..	DSV95	MK18 ④	MK18-50 ④	MK18 ④	MK18-50 ④	MK18-50 ④	MK18-50 ④	MK18-C ②	MK18-3D ②		
	120	DR120..	DSV120	MK20 ④	MK20-50 ④	MK20 ④	MK20-50 ④	MK20-50 ④	MK20-50 ④	MK20-C ②	MK20-3D ②		
	150	DR150..	DSV150	MK22L ④	MK22L-50 ④	MK22L ④	MK22-50 ④	MK22-50 ④	MK22-50 ④	MK22-C ②	MK22-3D ②		
	185	DR185..	DSV185				MK25-50 ⑤	MK25-50 ⑤	MK25-50 ⑤	MK25-C ②	MK25-3D ②		
	240	DR240..	DSV240				MK28-50 ⑤	MK28-50 ⑤	MK28-50 ⑤	MK28-C ④	MK28-3D ②		
	300	DR300..	DSV300							MK32-C ④	MK32-3D ②		
	400	DR400..	DSV400								MK38-3D ③		
	500	DR500..	DSV500								MK42-3D ③		
625	DR625..	DSV625								MK44-3D ③			

⊖ Hexagonal crimp

Ⓜ Indent crimp

**NB:** for through connectors this is the number of crimps per conductor

° Tools type HT 81-U and RHU 81 with adaptor type 6780232 can use the same dies of HT 51 but are equipped with spring type 6522051.























## COMPARISON OF AWG, MCM AND METRIC CONDUCTOR CROSS SECTIONS

### AWG comparison to Metric

AWG	Actual conductor csa mm <sup>2</sup>	Comparable metric csa mm <sup>2</sup>
27	0,10	
26	0,13	0,14
25	0,16	-
24	0,21	0,2
23	0,26	0,25
22	0,33	0,34
21	0,41	-
20	0,52	0,5
19	0,65	-
18	0,82	0,75
17	1,04	1
16	1,31	-
15	1,65	1,5
14	2,08	-
13	2,63	2,5
12	3,31	-
11	4,15	4
10	5,27	6
9	6,62	-
8	8,35	-
7	10,6	10
6	13,3	-
5	16,8	16
4	21,2	-
3	26,7	25
2	33,6	35
1	42,4	-
1/0	53,4	50
2/0	67,5	70
3/0	85,0	95
4/0	107,2	120

### MCM comparison to Metric

MCM	Actual conductor csa mm <sup>2</sup>	Comparable metric csa mm <sup>2</sup>
250	127	120
300	152	150
350	177	185
400	203	-
500	253	240
600	304	300
700	355	-
800	405	400
900	456	-
1000	507	500
1250	633	625
1500	760	800
1750	887	-
2000	1010	1000

## MAXIMUM DIAMETERS OF CIRCULAR COPPER CONDUCTORS: SOLID, NON COMPACTED STRANDED AND FLEXIBLE

Cross sectional area [mm <sup>2</sup> ]	Conductors in cables for fixed installations		Flexible conductors (Classes 5 and 6) Maximum diameter [mm]
	Solid (Class 1) Maximum diameter [mm]	Stranded (Class 2) Maximum diameter [mm]	
0,5	0,9	1,1	1,1
0,75	1,0	1,2	1,3
1	1,2	1,4	1,5
1,5	1,5	1,7	1,8
2,5	1,9	2,2	2,4
4	2,4	2,7	3,0
6	2,9	3,3	3,9
10	3,7	4,2	5,1
16	4,6	5,3	6,3
25 <sup>a</sup>	5,7	6,6	7,8
35 <sup>a</sup>	6,7	7,9	9,2
50 <sup>a</sup>	7,8	9,1	11,0
70 <sup>a</sup>	9,4	11,0	13,1
95 <sup>a</sup>	11,0	12,9	15,1
120 <sup>a</sup>	12,4	14,5	17,0
150 <sup>a</sup>	13,8	16,2	19,0
185	15,4	18,0	21,0
240	17,6	20,6	24,0
300	19,8	23,1	27,0
400	22,2	26,1	31,0
500	-	29,2	35,0
630	-	33,2	39,0
800	-	37,6	-
1000	-	42,2	-

NOTE: The values given for flexible conductors represent both class 5 and class 6 conductors.

<sup>a</sup> Solid Copper conductor having cross-sectional areas of 25 mm<sup>2</sup> and above are for particular types of cable, e.g. mineral insulated, and not for general purposes.

## MINIMUM AND MAXIMUM DIAMETERS OF STRANDED COMPACTED CIRCULAR COPPER, ALUMINIUM AND ALUMINIUM ALLOY CONDUCTORS

Cross-sectional area [mm <sup>2</sup> ]	Stranded compacted circular conductors (Class 2)	
	Minimum diameter [mm]	Maximum diameter [mm]
10	3,6	4,0
16	4,6	5,2
25	5,6	6,5
35	6,6	7,5
50	7,7	8,6
70	9,3	10,2
95	11,0	12,0
120	12,3	13,5
150	13,7	15,0
185	15,3	16,8
240	17,6	19,2
300	19,7	21,6
400	22,3	24,6
500	25,3	27,6
630	28,7	32,5

NOTES: - The dimensional limits of Aluminium conductors with cross-sectional areas above 630 mm<sup>2</sup> are not given as the compaction technology is not generally established.

- The values are given for compacted Copper conductors in the size range 1,5 mm<sup>2</sup> to 6 mm<sup>2</sup>.

## MINIMUM AND MAXIMUM DIAMETERS OF CIRCULAR ALUMINIUM CONDUCTORS

Cross-sectional area [mm <sup>2</sup> ]	Solid conductors (Class 1)	
	Minimum diameter [mm]	Maximum diameter [mm]
10	3,4	3,7
16	4,1	4,6
25	5,2	5,7
35	6,1	6,7
50	7,2	7,8
70	8,7	9,4
95	10,3	11,0
120	11,6	12,4
150	12,9	13,8
185	14,5	15,4
240	16,7	17,6
300	18,8	19,8
400	21,2	22,2
500	24,0	25,1
630	27,3	28,4
800	30,9	32,1
1000	34,8	36,0
1200	37,8	39,0

## CLASS 1:

## SOLID CONDUCTORS FOR SINGLE-CORE AND MULTI-CORE CABLES

Nominal cross-sectional area [mm <sup>2</sup> ]	Maximum resistance of conductor at 20 °C		
	Circular, annealed Copper conductors		Aluminium and Aluminium alloy conductors, circular or shaped <sup>c</sup> [ohm/km]
	Plain [ohm/km]	Metal [ohm/km]	
0,5	36	36,7	-
0,75	24,5	24,8	-
1	18,1	18,2	-
1,5	12,1	12,2	-
2,5	7,41	7,56	-
4	4,61	4,70	-
6	3,08	3,11	-
10	1,83	1,84	3,08 <sup>a</sup>
16	1,15	1,16	1,91 <sup>a</sup>
25	0,727 <sup>b</sup>	-	1,20 <sup>a</sup>
35	0,524 <sup>b</sup>	-	0,868 <sup>a</sup>
50	0,387 <sup>b</sup>	-	0,641
70	0,268 <sup>b</sup>	-	0,443
95	0,193 <sup>b</sup>	-	0,320 <sup>d</sup>
120	0,153 <sup>b</sup>	-	0,253 <sup>d</sup>
150	0,124 <sup>b</sup>	-	0,206 <sup>d</sup>
185	0,101 <sup>b</sup>	-	0,164 <sup>d</sup>
240	0,0775 <sup>b</sup>	-	0,125 <sup>d</sup>
300	0,0620 <sup>b</sup>	-	0,100 <sup>d</sup>
400	0,0465 <sup>b</sup>	-	0,0778
500	-	-	0,0605
630	-	-	0,0469
800	-	-	0,0367
1000	-	-	0,0291
1200	-	-	0,0247

<sup>a</sup> Aluminium conductors 10 mm<sup>2</sup> to 35 mm<sup>2</sup> circular only

<sup>b</sup> Solid Copper conductors having nominal cross-sectional area of 25 mm<sup>2</sup> and above are for particular types of cable, e.g. mineral insulated, and not for general purposes.

<sup>c</sup> For solid Aluminium alloy conductors, having the same nominal cross-sectional area as an Aluminium conductor, the resistance value given in the table should be multiplied by a factor of 1,162 unless otherwise agreed between the manufacturer and the purchaser.

<sup>d</sup> For single core cables, four sectoral shaped conductors may be assembled into a single circular conductor. The maximum resistance of the assembled conductor shall be 25% of that of the individual component conductors.

## CLASS 2:

## STRANDED CONDUCTORS FOR SINGLE-CORE AND MULTI-CORE CABLES

Nominal cross-sectional area [mm <sup>2</sup> ]	Minimum number of wires in the conductor						Maximum resistance of conductor at 20 °C		
	Circular		Circular compacted		Shaped		Annealed Copper conductor		Aluminium or Aluminium alloy conductor <sup>c</sup> [ohm/km]
	Cu	Al	Cu	Al	Cu	Al	Plain wires [ohm/km]	Metal-coated wires [ohm/km]	
0,5	7	-	-	-	-	-	36,0	36,7	-
0,75	7	-	-	-	-	-	24,5	24,8	-
1,0	7	-	-	-	-	-	18,1	18,2	-
1,5	7	-	6	-	-	-	12,1	12,2	-
2,5	7	-	6	-	-	-	7,41	7,56	-
4	7	-	6	-	-	-	4,61	4,70	-
6	7	-	6	-	-	-	3,08	3,11	-
10	7	7	6	6	-	-	1,83	1,84	3,08
16	7	7	6	6	-	-	1,15	1,16	1,91
25	7	7	6	6	6	6	0,727	0,734	1,20
35	7	7	6	6	6	6	0,524	0,529	0,868
50	19	19	6	6	6	6	0,387	0,391	0,641
70	19	19	12	12	12	12	0,268	0,270	0,443
95	19	19	15	15	15	15	0,193	0,195	0,320
120	37	37	18	15	18	15	0,153	0,154	0,253
150	37	37	18	15	18	15	0,124	0,126	0,206
185	37	37	30	30	30	30	0,0991	0,100	0,164
240	61	61	34	30	34	30	0,0754	0,0762	0,125
300	61	61	34	30	34	30	0,0601	0,0607	0,100
400	61	61	53	53	53	53	0,0470	0,0475	0,0778
500	61	61	53	53	53	53	0,0366	0,0369	0,0605
630	91	91	53	53	53	53	0,0283	0,0286	0,0469
800	91	91	53	53	-	-	0,0221	0,0224	0,0367
1000	91	91	53	53	-	-	0,0176	0,0177	0,0291
1200			<i>b</i>				0,0151	0,0151	0,0247
1400 <sup>a</sup>			<i>b</i>				0,0129	0,0129	0,0212
1600			<i>b</i>				0,0113	0,0113	0,0186
1800 <sup>a</sup>			<i>b</i>				0,0101	0,0101	0,0165
2000			<i>b</i>				0,0090	0,0090	0,0149
2500			<i>b</i>				0,0072	0,0072	0,0127

<sup>a</sup> Non-preferred sizes. Other non-preferred sizes are recognized for some specialized applications but are not within the scope of this standard.

<sup>b</sup> The minimum number of wires for these sizes is not specified. These sizes may be constructed from 4, 5 or 6 equal segments (Milliken).

<sup>c</sup> For stranded Aluminium alloy conductors having the same nominal cross-sectional area as an Aluminium conductor the resistance value should be agreed between the manufacturer and the purchaser.

## CLASS 5:

## FLEXIBLE COPPER CONDUCTORS FOR SINGLE-CORE AND MULTI-CORE CABLES

Nominal cross-sectional [mm <sup>2</sup> ]	Maximum diameter of wires in conductor [mm]	Maximum resistance of conductor at 20 °C	
		Plain wires [ohm/km]	Metal-coated wires [ohm/km]
0,5	0,21	39,0	40,1
0,75	0,21	26,0	26,7
1,0	0,21	19,5	20,0
1,5	0,26	13,3	13,7
2,5	0,26	7,98	8,21
4	0,31	4,95	5,09
6	0,31	3,30	3,39
10	0,41	1,91	1,95
16	0,41	1,21	1,24
25	0,41	0,780	0,795
35	0,41	0,554	0,565
50	0,41	0,386	0,393
70	0,51	0,272	0,277
95	0,51	0,206	0,210
120	0,51	0,161	0,164
150	0,51	0,129	0,132
185	0,51	0,106	0,108
240	0,51	0,0801	0,0817
300	0,51	0,0641	0,0654
400	0,51	0,0486	0,0495
500	0,61	0,0384	0,0391
630	0,61	0,0287	0,0292

## CLASS 6:

## FLEXIBLE COPPER CONDUCTORS FOR SINGLE-CORE AND MULTI-CORE CABLES

Nominal cross-sectional [mm <sup>2</sup> ]	Maximum diameter of wires in conductor [mm]	Maximum resistance of conductor at 20 °C	
		Plain wires [ohm/km]	Metal-coated wires [ohm/km]
0,5	0,16	39,0	40,1
0,75	0,16	26,0	26,7
1,0	0,16	19,5	20,0
1,5	0,16	13,3	13,7
2,5	0,16	7,98	8,21
4	0,16	4,95	5,09
6	0,21	3,30	3,39
10	0,21	1,91	1,95
16	0,21	1,21	1,24
25	0,21	0,780	0,795
35	0,21	0,554	0,565
50	0,31	0,386	0,393
70	0,31	0,272	0,277
95	0,31	0,206	0,210
120	0,31	0,161	0,164
150	0,31	0,129	0,132
185	0,41	0,106	0,108
240	0,41	0,0801	0,0817
300	0,41	0,0641	0,0654

- H Cable conforming to harmonised standards
- A Recognised national type of cable
- N Other type of national cable

- 00 Less than 100 / 100 V
- 01 Above 100 / 100 V and less than 300 / 300 V
- 03 300 / 300 V
- 05 300 / 500 V
- 07 450 / 750 V
- 1 0,6 / 1 kV

- B Ethylenpropylene rubber for working temperature of 60° C
- N Polychloroprene
- N2 Polychloroprene for welding cables
- Q Polyurethane
- R Rubber
- V Common-quality PVC
- V2 PVC for working temperatures of 90° C
- V3 PVC for low temperature cables
- V4 Reticulate PVC
- V5 Oil-resistant PVC
- Z Polyolefin mixture

- C Concentric Copper core
- C4 Copper braid screen on multiple cores
- C5 Copper braid screen on single cores
- C7 Screen made of Copper straps or ribbons

- Z2 Round Steel strand armour
- Z3 Steel strap armour
- Z4 Steel ribbon armour
- Z5 Steel strand braid

- H Flat divisible cable with or without sheath
- H2 Flat indivisible cable
- H3 Flat cable with cores separated by a slot
- H6 Flat cable with three or more cores
- H7 Cable with double-layered insulation
- H8 Extendable cord

- D Flexible core for weldings cables
- E Very flexible core for welding cables
- F Flexible core for moving connections
- H Very flexible core for moving connections
- K Flexible core for fixed laying
- R Rigid round cord
- U Round rigid single strand

REFERENCE TO THE STANDARDS

RATED VOLTAGE

INSULATION AND SHEATH MATERIAL

SCREENS

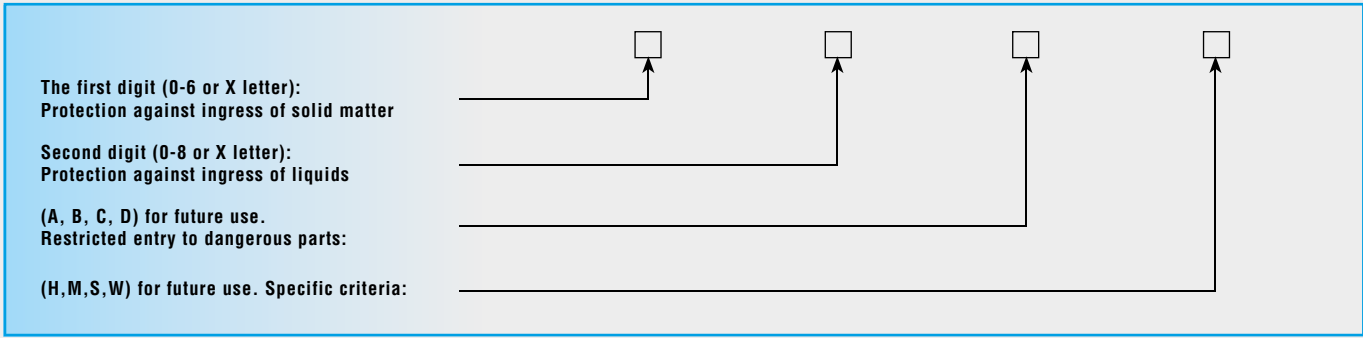
ARMOURS

CONSTRUCTIVE FORM OF THE CABLE

CONDUCTOR FLEXIBILITY DEGREE







**1st CHARACTERISTIC NUMBER:  
PROTECTION AGAINST INGRESS OF SOLID MATTER**

PROTECTION	0	1	2	3	4	5	6
Protection against ingress of solid matter caused by		solid bodies measuring over 50 mm	solid bodies measuring over 12,5 mm	solid bodies measuring over 2,5 mm	solid bodies measuring over 1 mm	powder in harmful quantities	Powder (completely protected)
Test method		Accessability gauge ø 50 mm	Accessability gauge ø 12,5 mm	Accessability gauge ø 2,5 mm	Accessability gauge ø 1 mm	talcum powder	talcum powder

**2nd CHARACTERISTIC NUMBER:  
PROTECTION AGAINST INGRESS OF LIQUIDS**




PROTECTION	0	1	2	3	4	5	6	7	8
Protection against ingress of liquids caused by		Drops of water falling vertically	Vertical drops of water with inclination of casing up to 15°	Rain	Sprays of water	Jets of water	Powerful jets of water	Temporary Immersion	Permanent Immersion
Test method		Drops of water falling vertically	Vertical drops of water with inclination of casing up to 15°	Rain	Sprays of water	Jets of water	Powerful jets of water	Temporary Immersion	Permanent Immersion

**1st ADDITIONAL LETTER  
RESTRICTED ENTRY TO DANGEROUS PARTS**

RESTRICTED ENTRY	A	B	C	D
Restricted entry to dangerous parts caused by	back of hand	finger	tool	wire
Test method	accessibility gauge ø 50 mm	articulated test finger	accessibility gauge ø 2,5 mm	accessibility gauge ø 1 mm

**2nd ADDITIONAL LETTER  
MEANING OF THE SECOND ADDITIONAL LETTER**

SPECIFIC CRITERIA	H	M	S	W
Specific criteria	High voltage equipment	Tested against negative effects of water penetration, when the moveable parts of the equipment (e.g. wheels of a revolving machine) are moving	Tested against the negative effects of water penetration, when the moveable parts of the equipment (e.g. wheels of a revolving machine) are stationary	Suitable for use in environmental conditions as specified and equipped with additional measures of protection

TYPE OF TEST	TEST EQUIPMENT	COMPLIANCE WITH STANDARDS	OBJECTIVE OF TEST	TEST RESULTS	TEST CONDITIONS		
					heat source	length of test	characteristic features
CHARACTERISTIC FEATURES		IEC 695-2-1 CEI 50-11 DIN VDE 0471-2-1	Check that abnormal heating produced by overcurrent and bad contacts does not compromise the safety of the insulating material. Lighting test. The wire is pressed against the sample using force and penetrates up to 7 mm.	Any sign of flame starting must stop within 30 sec. of removing the glowing wire  TEST TEMPERATURE <ul style="list-style-type: none"> <li>• 650° for materials which do not support parts under tension</li> <li>• 750° for materials which support parts under tension of moving sockets and plugs</li> <li>• 850° for materials which support parts under tension of fixed sockets and switches</li> </ul>	Glow-wire 4 mm in diameter	Wire applied for 30 seconds	Flame extinction time
NEEDLE FLAME		IEC 695-2-1 CEI 50-11	Simulates the effect small flames have which may occur due to internal faults of products in order to judge the fire risk.	<ul style="list-style-type: none"> <li>• the sample does not catch fire</li> <li>• the flame and incandescent particles do not spread the fire</li> <li>• combustion lasts less than 30 seconds</li> </ul>	Bunsen burner flame	Flame applied for (Ta) 5, 10, 20, 30, 60, 120 sec. According to particular standards	The degree of severity: flame application time (Ta)
UL (UNDERWRITER LABORATORIES)		UL 94	Measuring of time the sample continues to burn after the direct flame has been removed	<ul style="list-style-type: none"> <li>• V0 if the sample burns for less than 5 sec. before going out.</li> <li>• V1 if it burns for less than 25 sec.</li> <li>• V2 if it burns for less than 25 sec. With incandescent drops</li> <li>• HB if it burns for more than 25 sec. (horizontal sample and burning speed less than 38 mm per minute) Comparable to ASTM D-635</li> </ul>	Bunsen burner flame	Flame applied for 10 seconds twice following	Length of combustion

**MAXIblock**<sup>®</sup>, **spiralblock**<sup>®</sup>, **MAXIbrass**<sup>®</sup>, **MAXIinox**

to obtain IP68 ingress protection in accordance with EN 50262

**Torque ratio values apply to mounting in a threaded entry and to use with a locknut**

THREAD CABLE GLAND	CABLE GLAND torque ratio Nm	
	metallic	non-metallic
M12 x 1,5	6	2,7
M16 x 1,5	6	5,0
M20 x 1,5	8	7,0
M25 x 1,5	8	7,5
M32 x 1,5	12	8,0
M40 x 1,5	18	8,0
M50 x 1,5	18	10,0
M63 x 1,5	18	10,0

**MAXIblock**<sup>®</sup>, **spiralblock**<sup>®</sup>, **MAXIbrass**<sup>®</sup>, **MAXIinox**

to obtain IP68 ingress protection in accordance with DIN VDE for Pg threads

**Torque ratio values apply to mounting in a threaded entry and to use with a locknut**

THREAD CABLE GLAND	CABLE GLAND torque ratio Nm		
	metallic	non-metallic series	
		1900	1910
Pg 7	6.25	2.5	2.5
Pg 9	6.25	3.75	3.75
Pg 11	6.25	3.75	3.75
Pg 13,5	6.25	3.75	3.75
Pg 16	7.5	5.0	5.0
Pg 21	10.0	7.5	7.5
Pg 29	10.0	7.5	7.5
Pg 36	18.0	7.5	7.5
Pg 42	18.0	7.5	10.0
Pg 48	18.0	7.5	10.0

**MAXIblock**<sup>®</sup>, **spiralblock**<sup>®</sup>

to obtain IP68 with reduced tightening force for GAS threads

**Torque ratio values apply to mounting in a threaded entry and to use with a locknut**

THREAD CABLE GLAND	CABLE GLAND non-metallic torque ratio Nm
	G1/4"
G3/8"	5
G1/2"	6
G3/4"	10



**THORNE &  
DERRICK  
INTERNATIONAL**

[www.thorneandderrick.com](http://www.thorneandderrick.com)

Also available in the Cembre product range

## "Industrial Marking Systems"

**ROLLY**  
THERMAL TRANSFER SYSTEM  
FOR REEL MEDIA PRINTING



**mg3**  
MARKINGENIUS 3

PC-DRIVEN THERMAL  
TRANSFER MARKER  
PRINTING SYSTEM



serie  
**FLAT**  
NEW MARKERS FOR THE IDENTIFICATION OF  
TERMINAL BLOCKS AND CABLES



**RING**  
cablesys  
MANUAL CABLE  
MARKING SYSTEMS

**SIGN**  
stick-onsys  
WARNING, PROHIBITION  
AND MANDATORY SIGNS

ASK FOR THE CATALOGUES



**Cembre**

**Crimpstar**

**ZETAmini**

**MAXIblock**



**nd**

**ZETApiù**

**spiralblock**

**oelma**

**MARKIN  
Genius**

**ZETAblock**

**MAXIbrass**

GENERAL  
MARKING

**SICURclips**

are registered trademarks of Cembre S.p.A.



**THORNE &  
DERRICK  
INTERNATIONAL**

This catalogue is t  
Any reproduction |  
the prior written p

[www.thorneandderrick.com](http://www.thorneandderrick.com)

ify the specifications  
without prior notice.



 **Cembre** Ltd.



**THORNE &  
DERRICK  
INTERNATIONAL**

[www.thorneandderrick.com](http://www.thorneandderrick.com)

*Design, manufacture and sales of  
electrical connectors and associated tools,  
accessories, marking systems,  
marking systems and products for railway applica-  
tions. In house repair, refurbishment and  
reproduction of toolings.*



*[www.cembre.co.uk](http://www.cembre.co.uk)*



Cod. 6260567