

## Parts and Operating Manual




NO. 728 MINI


#### Abstract

WARNING THIS GAME MUST BE GROUNDED. FAILURE TO DO SO MAY RESULT IN DESTRUCTION TO ELECTRONIC COMPONENTS.


WARNING: This equipment Generates, Uses and can Radiate Radio Frequency Energy and if not installed and used in accordance with the Instructions Manual, may cause interference to Radio Communications. As temporarily permitted by Regulation it has not been tested for compliance to Subpart J or Part 15 of FCC Rules, which are designed to provide reasonable protection against such interference. Operation of this equipment in a Residential Area is likely to cause interference in which case the user at his own expense will be required to take whatever measures may be required to correct the interference.

> ELECTRICAL BULLETIN: FOR ALL APPARATUS COVERED BY THE CANADIAN STANDARDS ASSOCIATION (CSA) STANDARD C22.2 NO. 1, WHICH EMPLOYS A SUPPLY CORD TERMINATED WITH A POLARIZED 2-PRONG ATTACHMENT PLUG.

> CAUTION: TO PREVENT ELECTRIC SHOCK DO NOT USE THIS (POLARIZED) PLUG WITH AN EXTENSION CORD, RECEPTACLE OR OTHER OUTLET UNLESS THE BLADES CAN BE FULLY INSERTED TO PREVENT BLADE EXPOSURE.

> ATTENTION: POUR PREVENIR CHOCS ELECTRIQUES NE PAS UTILISER CETTE FICHE POLARISE AVE UN PROLONGATEUR. UNE PRISE DE COURANT OU UNE AUTRE SORTIE DE COURANT, SAUF SI LES LAMES PEUVENT EIRE INSEREES A FOND SANS EN LAISSER AUCUNE PARTIE A DECOUVERT.

> CALL US FOR PROMPT, COURTEOUS ANSWERS TO YOUR PROBLEMS. Continental U. S. 800-323-7182
> Illinois Only 1-800-942-0497

COPYRIGHT 1982 - BY MIDWAY MFG. CO. ALL RIGHTS RESERVED.

[^0]
## TABLE OF CONTENTS

DESCRIPTION PAGE
I. Introduction ..... 1-1
II. Location and Setup ..... 2-1
Inspection ..... 2-1
Installation ..... 2-1
Self-Test ..... 2-3
Game Volume Adjustment Control ..... 2-4
Option Settings ..... 2-4
III. Game Operation ..... 3-1
Self-Test Mode ..... 3-2
Attract Mode ..... 3-6
Ready-To-Play Mode ..... 3-12
Play Mode ..... 3-12
Two Player Operation ..... 3-16
IV. Maintenance and Repair ..... $.4-1$
Cleaning ..... 4-1
Fuse Replacement ..... 4-1
Opening the Control Panel ..... 4-2
Removal of Main Display Glass and T.V. Bezel ..... 4-4
T.V. Monitor Replacement ..... 4-6
Printed Circuit Board Replacement ..... 4-8
Opening the Top Attraction Panel ..... 4-10
Opening the Center Attraction Panel Assy. - Upright ..... 4-12
Servicing the Control Panel Black Light - Upright ..... 4-13
Servicing the Windshield Fluorescent Light - Upright ..... 4-14
V. Illustrated Parts Breakdown
Not Shown List - All Versions ..... 5-1
No. 628 - Tron Upright - Front ..... 5-2
No. 628 - Tron Upright - Front - Parts List ..... 5-3
No. 628 - Tron Upright - Rear Access (Top) ..... 5-4
No. 628 - Tron Upright - Rear Access (Top) - Parts List ..... 5-5
No. 628 - Tron Upright - Rear Access (Bottom) ..... 5-6
No. 628 - Tron Upright - Rear Access (Bottom) - Parts List ..... 5-7
No. 728 - Tron Mini - Front ..... 5-8
No. 728 - Tron Mini - Front - Parts List ..... 5-9
No. 728 - Tron Mini - Rear Access ..... 5-10
No. 728 - Tron Mini - Rear Access - Parts List ..... 5-11
No. 727 - Tron Cocktail - Front ..... 5-12
No. 727 - Tron Cocktail - Front - Parts List ..... 5-13
No. 727 - Tron Cocktail - Rear Access ..... 5-14
No. 727 - Tron Cocktail - Rear Access - Parts List ..... 5-15
Filter Assy. - All Versions - Parts List ..... 5-16
Filter Assy. - All Versions ..... 5-17
Tron Upright - Header Fluorescent Fixture Assy ..... 5-18
Tron Upright - Header Fluorescent Fixture Assy. - Parts List ..... 5-18
Tron Upright - Scenery Light Assy. ..... 5-18
Tron Upright - Scenery Light Assy. - Parts List ..... 5-19
Tron Upright - Upper Control Shelf Fluorescent Fixture Assy ..... 5-18
Tron Upright - Upper Control Shelf Fluorescent Fixture Assy. - Parts List ..... 5-19

## TABLE OF CONTENTS (Continued)

DESCRIPTION ..... PAGE
Tron Upright - Lower Control Shelf Fluorescent Fixture Assy. ..... 5-18
Tron Uprignt - Lower Control Shelf Fluorescent Fixture Assy. - Parts List ..... 5-19
Control Grip Assy. - Upright and Mini ..... 5-20
Control Grip Assy. - Upright and Mini - Parts List ..... 5-21
Control Switch Assy. - Upright and Mini ..... 5-22
Control Switch Assy. - Upright and Mini - Parts List ..... 5-23
Control Grip Assy. - Cocktail ..... 5-24
Control Grip Assy. - Cocktail - Parts List ..... 5-25
Optical Encoder Disc Assy. - All Versions ..... 5-26
Optical Encoder Disc Assy. - All Versions - Parts List ..... 5-27
Front Door Assy. - U.S.A. $25 ¢$ ..... 5-28
Front Door Assy. - U.S.A. $25 ¢$ - Parts List ..... 5-29
VI. Technical Troubleshooting ..... 6-1
Introduction ..... 6-1
General Suggestions ..... 6-1
Harness Component Troubleshooting ..... 6-1
Transformer and Line Voltage Problems ..... 6-2
A Glossary of Microprocessor Terms ..... 6-3
Introduction to the Z80 CPU ..... 6-3
General Purpose Registers ..... 6-4
Arithmetic and Logic Unit (ALU) ..... 6-4
Instruction Register and CPU Control ..... 6-4
Z80 CPU Pin Description ..... 6-4
MCRII System P.C. Board Jumper Options ..... 6-7
VII. Coin Door Maintenance ..... 7-1
Metal Coin Acceptor Mechanisms ..... 7-1
Plastic Coin Acceptor Mechanisms ..... 7-3
VIII. T.V. Monitor Manual
Introduction ..... 8-1
Symptom Diagnosis ..... 8-2
Guide to Schematic Symbols ..... 8-3
Troubleshooting ..... 8-5
Theory of Operation ..... 8-6
Differences Between Monitors ..... 8-8
Controls You May Not Touch ..... 8-9
Parts Interchangeability ..... 8-9
Wells Gardner Monitor Schematic - 19" ..... 8-10
Wells Gardner Monitor Replacement Parts List ..... 8-11
Electrohome Monitor Schematic - 19" ..... 8-13
Electrohome Monitor Replacement Parts List ..... 8-14
Electrohome Monitor Schematic - $13^{\prime \prime}$ ..... 8-18
Electrohome Monitor Replacement Parts List ..... 8-19
IX. Schematics and Wiring Diagrams
Wiring Diagram - Upright ..... 9-1
Wiring Diagram - Mini ..... 9-2
Wiring Diagram - Cocktail ..... 9-3
125 VA Power Supply P.C.B. - Component Layout ..... 9-4
125 VA Power Supply P.C.B. - Schematic ..... 9-5
Dual Power Amp P.C.B. - Component Layout ..... 9-6
DESCRIPTION ..... PAGE
Dual Power Amp P.C.B. - Schematic ..... 9-7
Optical Encoder P.C.B. - Component Layout ..... 9-8
Optical Encoder P.C.B. - Schematic ..... 9-9
Super C.P.U. P.C.B. - Component Layout ..... 9-10
Super C.P.U. P.C.B. - Schematic ..... 9-11
Video Generator P.C.B. - Component Layout ..... 9-12
Video Generator P.C.B. - Schematic ..... 9-13
Super Sound I/O P.C.B. - Component Layout ..... 9-14
Super Sound I/O P.C.B. - Schematic ..... 9-15
Wave Forms Inside Back Cover
TABLE OF FIGURES
FIGURE PAGE
1-1 Assigned Point Values ..... 2-1
2-1 Location of Serial No., Interlock Switch, On/Off Switch, \& Major Sub-Assys. ..... 2-2
2-2 Major Sub-Assys. (Cont. from Fig. 2-1) ..... 2-3
2-3 Interlock Switch Operation ..... 2-3
2-4 Game Volume Adjustment Control ..... 2-4
2-5 Option Switch Location ..... 2-4
2-6 Option Switch Settings ..... 2-5
3-1 Game Operation ..... 3-1
3-2 Self Test - Menu ..... 3-2
3-2a Self Test - Sounds ..... 3-3
3-2b Self Test - Player Input. ..... 3-3
3-2c Self Test -Bookkeeping ..... 3-3
3-2d Self Test - Time Report ..... 3-4
3-2e Self Test - Score Report ..... 3-4
3-2f Self Test - Setup Options ..... 3-4
3-2g Self Test - Channel Test ..... 3-4
3-3 Location of Hardware Master Reset Switches ..... 3-5
4-1 Location of Fuses ..... 4-1
4-2 Opening the Control Panel - Upright \& Mini ..... 4-2
4-3 Opening the Cocktail Game ..... 4-3
4-4 Removing the Control Panel - Cocktail ..... 4-3
4-5 Removing Windshield \& Windshield Retainers - Upright ..... 4-4
4-6 Removing Main Display Glass \& T.V. Bezel - Upright ..... 4-4
4-7 Removing Main Display Glass \& T.V. Bezel - Mini. .. ..... 4-5
4-8 Removing Top Glass \& T.V. Bezel - Cocktail ..... 4-5
4-9 Removing Monitor - Upright ..... 4-6
4-10 Removing Monitor - Mini ..... 4-6
4-11 Opening the Cocktail Game ..... 4-7
4-12 Removing Monitor - Cocktail ..... 4-7
4-13 Removing PCBs ..... 4-8
4-14 Removing PCBs From Card Rack ..... 4-9
4-15 Opening Attraction Panel - Upright ..... 4-10
4-16 Replacing Fluorescent Tube Starter - Upright ..... 4-11
4-17 Opening Attraction Panel - Mini ..... 4-11
4-18 Opening Center Attraction Panel - Upright ..... 4-12
4-19 Servicing Control Panel Black Light - Upright ..... 4-13
4-20 Removing Black Light Tube Mtg. Brkt. - Upright. ..... 4-13

## TABLE OF FIGURES (Continued)

FIGURE
PAGE
4-21 Servicing Windshield Fluorescent Light - Upright ..... 4-14
7-1 Removing and Replacing the Coin Acceptor ..... 7-1
7-2 Cleaning the Metal Coin Acceptor ..... 7-2
7-3 Lubricating the Metal Coin Acceptor ..... 7-2
7-4 Opening the Plastic Coin Acceptor ..... 7-3
7-5 Changing the Plastic Coin Acceptor to Accept American or Canadian Quarters ..... 7-4

## IMPORTANT NOTE

DO NOT plug in your new game yet. Before you do anything to your game, we recommend that you read SECTIONS I and II of this manual completely. It will not take more than a few minutes and it may be very helpful.

## I Introduction

-TRON is a one or a two player game. There are three models: the "UPRIGHT", "MINI", and "COCKTAIL TABLE". When the two player mode is selected on the Upright or Mini model, the players take turns at the controls to take TRON through the game course. If you have purchased the Cocktail Table model of this game, the rules of play are the same. The only difference is that in the two player mode of the Cocktail Table game, the picture flips to face you when it's your turn.
When playing this game, TRON is under YOUR control. YOU make him move back and forth across the screen to confront his opponents, alien and otherwise. The methods he uses to eliminate these opponents depend on which phase of the rack he is in .
The game is displayed in "racks"; each of which has four completely separate phases. By using the control stick, the contestant(s) can determine which of the four phases he will send TRON into. Once TRON has entered and completed a phase of any particular rack, that phase will not be available again until all of the other remaining phases in that rack have been completed. If TRON is eliminated in any particular phase, the next TRON is allowed to reenter that phase to play it over again if you want him to.
The four phases that make up each rack are as follows:
PHASE \# 1 - TANKS: You are provided with a top view of a maze with your Tank and enemy Tanks in it. The higher the number of the rack you are in, the
greater the number of enemy Tanks in there with you. This phase ends when all the enemy Tanks are destroyed - or - when you are.
PHASE \#2 - GRID BUGS: A side view of a vertical grid is presented to the player in this phase. The Grid Bugs (which look something like spiders) begin to appear and start multiplying immediately. At the same time they are also coming after you. Shoot as many of these as you can while working your way to the I.O. TOWER in the center of the screen. Once you enter this I.O. TOWER, this phase is over.
PHASE \#3 - CYCLES: In this phase you have a top view of Cyclists. The higher the number of the rack you are in, the greater the number of enemy Cyclists in there with you. You cannot run into any walls, cross your own light trail or cross the enemy Cyclist's trail. If you do, you will be destroyed. You must box in the enemy Cyclists, forcing them to run into either their own light trail, your light trail, or a wall, destroying themselves.
PHASE \#4 - MCP BLOCKS: Here there is a rotating cylinder composed of colored blocks that is constantly descending on you. The higher the number of the rack you are in, the greater the speed with which the cylinder descends. You must either shoot all the blocks out of the descending cylinder or clear a space so you can enter the cone shaped area at its top. When you do either of these, this phase ends.
Bonus TRONS are awarded to you periodically throughout the game as you reach or pass certain preselected point values. Each item that can be shot has an assigned point value as listed in Figure 1-1.

## Major Features

There are several major features in your TRON game: 1) There is a completely new and easy to use diagnostic package featuring: A) a complete ROM/ RAM check with bad chip location information read out on the monitor screen; B) the capability to check each of the games' different sounds INDIVIDUALLY; C) provision for checking each control and switch SEPARATELY; D) a full function Bookkeeping mode; E) an entire options list that can be set from the front console with NO NEED to crawl inside the back of the cabinet and look for tiny switches located on P.C. boards; F) a sound system test; and G) a "PRE-SET" category that returns ALL information in the Bookkeeping mode to zero and all operator selected
options back to factory recommended settings; 2) The game is equipped with a rechargeable battery so that it won't forget where it was the night before at closing - even if you turn it off. It will "remember" this information for up to two weeks; 3) There are four separate games contained in the program; and 4) As the player's skill level increases, so does his fire power to help him meet the increased difficulty of the game.

## Game Objective

The object of the game is to HAVE FUN while constantly increasing your skill as you play, wiping out as many of the enemy as possible each time to get the highest score.

## DESCRIPTION

1st HIT ON TANK
2nd HIT ON TANK
3rd HIT ON TANK (TANK DESTROYED)
GRID BUG DESTROYED GRID BUG EGG DESTROYED

CYCLIST DESTROYED
EACH MCP BLOCK DESTROYED
ENTIRE CYLINDER DESTROYED
ENTERING CONE AT TOP OF CYLINDER

## POINTS AWARDED

100 POINTS AWARDED
300 POINTS AWARDED
500 POINTS AWARDED
50 POINTS AWARDED
50 POINTS AWARDED
500 POINTS AWARDED
25 POINTS AWARDED
1000 POINTS AWARDED
1000 POINTS AWARDED

## II Location and Setup

## INSPECTION:

1. Remove the game from its shipping crate.
2. Inspect the entire outside of it for any signs of damage.

- Any scratches? Dents? Cracks?Any broken controls?Any broken glass or plastic?Just look it over closely and make a note of any signs of damage.

3. Remove the shipping cleats from the bottom of the cabinet.

- UPRIGHT MODELS ONLY: In order to help prevent easy theft of your game, you may wish to remove the Caster Wheel Assemblies from the bottom of your cabinet at this time.

4. Install the four levelers, one at each corner of the cabinet.
$\square$ Level the cabinet.
5. Open the cabinet and inspect the inside of the game for any signs of damage. See Figure 2-1.
$\square$ Also check to make sure all plug-in connectors on the wire harness are firmly seated.

NOTE: All connectors or plugs are keyed so they will only go together when all pins are properly lined up.
$\square$ Replug any connectors found unplugged. DO NOT FORCE PLUGS ONTO CONNECTORS. DO NOT FORCE PLUGS TOGETHER. If it won't go on easily, assuming the keys are lined up, it either does not belong there or is damaged.
$\square$ Make sure all printed circuit boards (P.C.B.'s) are firmly seated in their connectors. See Figure 2-1. These connectors are also keyed. The P.C.B.'s will only go into them one way without being damaged.
$\square$ Note the location of the games' serial number. See Figure 2-1.

- Check all major subassemblies to be sure they are mounted securely. These are called out in Figures 2-1 and 2-2.
Power supply.
Control panel(s).
T.V. monitor.

Other P.C.B.'s and/or P.C.B. rack, etc.
Power supply filter assembly.
Transformer board assembly.
6. Make a note of any problems that can't be easily corrected.
7. Call your distributor and/or service man about your problem list.

## INSTALLATION:

1. Location requirements:
$\square$ Power:
Domestic 110 V @ 60 Hz
Foreign 200 V to $240 \mathrm{~V} @ 50 \mathrm{~Hz}$

- Temperature: $32^{\circ}$ to $100^{\circ} \mathrm{F}\left(0^{\circ}\right.$ to $\left.38^{\circ} \mathrm{C}\right)$Humidity: Not over $95 \%$ relative
$\square$ Space required:

| Upright | $25^{\prime \prime} \times 36^{\prime \prime}$ | $(63 \times 91 \mathrm{~cm})$ |
| :--- | :--- | :--- |
| Mini | $20^{\prime \prime} \times 24^{\prime \prime}$ | $(50 \times 60 \mathrm{~cm})$ |
| Cocktail | $32^{\prime \prime} \times 22^{\prime \prime}$ | $(81 \times 55 \mathrm{~cm})$ |
| Game height: |  |  |
| Upright | $70^{\prime \prime}$ | $(175 \mathrm{~cm})$ |
| Mini | $61^{\prime \prime}$ | $(153 \mathrm{~cm})$ |
| Cocktail | $29^{\prime \prime}$ | $(73 \mathrm{~cm})$ |

## 2. Voltage Selection

Your game is designed to work properly on the line voltage where you are located. Check your line voltage with a meter to determine what its value is. Then check the power input wires to the main power supply transformer on your game to be sure they are connected to taps which correspond to your line voltage value.
If the power input wires to the main power supply transformer are not connected to taps which correspond to your local line voltage, move them to the proper taps.
If the line voltage in your area falls outside the upper or lower limits of the range of inputs covered by the main power supply transformer, DO NOT PLUG YOUR GAME IN until you have talked with your distributor and/or service man and obtained a solution to this problem. Otherwise you could damage your game.
3. Interlock and power ON/OFF switches. See Figure 2-1.

- To help prevent the possibility of getting an electric shock while working inside the game cabinet, interlock switches have been installed at each cabinet access door (this DOES NOT include the coin door in the Upright and Mini models).
$\square$ When any access door is opened, the interlock switch installed there turns off all power to the game.
$\square$ Check each interlock switch for proper operation.


Figure 2-1 Location of Serial No., Interlock Switch, On/Off Switch, \& Major Sub-Assys.

After checking the line voltage in your area and determining that the input wires to the main power supply transformer of your game are connected properly - or - after obtaining a solution to your over or under voltage problem from your distributor and/or your service man, plug the game into your A.C. wall outlet.
The game ON/OFF switches for all models are located as shown in Figure 2-1. Turn the game on and allow it to warm up a few minutes.


Figure 2-2 Major Sub-Assys. (Cont. from Fig. 2-1)

Slowly open each access door to the game (this does not include the coin door on the Upright and Mini models).
As the door is opened approximately $1^{\prime \prime}$ ( 2.54 cm ) the power to the game should go off (the T.V. monitor, all the lights, and all sounds will stop).
If this does not happen, check the interlock switch by this door to see if it has broken loose from its mounting or if it is stuck in the "ON" position.
If the switch is found to be bad, turn the game off, unplug it, and replace the interlock switch. When done, plug the game back into the wall outlet, close the access door, and turn the game back on.
After the game has warmed up, repeat the above interlock switch test.
When the interlock switch is working properly and turns the power to the game off, power may be restored to the game with the access door(s) open. Take hold of the interlock switch plunger and gently pull it out to its fully extended position. THIS IS TO BE USED ONLY FOR SERVICING THE GAME. See Figure 2-3.


Figure 2-3 Interlock Switch Operation

## SELF-TEST:

Your new game will Self-Test itself to see if it has any bad parts. The information it receives while testing itself will be shown on the T.V monitor. Some information can also be heard through the game's speaker system. See the GAME OPERATION section for a more detailed description of this function.
When there is a bad result according to the Self-Test, call your distributor and/or service man to have the trouble fixed unless it is something you can do yourself (such as replace a bad RAM or ROM chip).

## GAME VOLUME ADJUSTMENT CONTROL. (See Figure 2-4)

The game volume control pot is located just inside the cabinet on the right side of the coin door frame. There is only one pot. For adjustment, it may be reached through the coin door on ALL models.
To make the sounds louder, turn the pot clockwise as you face it ( $\curvearrowright$ ).
To make the sounds less loud, turn the pot counterclockwise as you face it ( $\curvearrowleft$ ).


Figure 2-4 Game Volume Adjustment Control

## OPTION SETTINGS:

To change the most common option settings, you DO NOT have to take the game apart or go into the cabinet and hunt for tiny switches on P.C. boards. These most common options can be changed from the main console of the game while it is in the SelfTest mode. The Self-Test switch is located just inside the cabinet on the right side of the coin door frame as you face it.

When changing any cptions, ALWAYS perform the Self-Test and play the game to be sure the ones selected are working properly. Of course, when you must change one of the switches that is located on one of the game's P.C. boards, it is also recommended that you perform the Self-Test and play the game to be sure the switches have worked properly and that no switches were accidentally moved that were not meant to be. (These switches are small and this can happen.)

The P.C. Board option switch settings, and what they will make the game do are shown in Figure 2-6. These switches are MAINLY INTENDED for use by a technician who is checking and/or performing tests on the game. See Figure 2-5 for option switch locations.

NOTE: In order to set the option switches located on the game's P.C. Boards, these Boards need not be removed from their card rack.


Figure 2-5 Option Switch Location

**NO EFFECT IF SW\#1 OF SWITCH NO. 3 IS IN THE "OFF" POSITION.
Figure 2-6 Option Switch Settings

$$
\begin{aligned}
& 0 \\
& 0 \\
& 0 \\
& 0 \\
& 0 \\
& 0 \\
& 0 \\
& 0 \\
& 0 \\
& 0 \\
& 0 \\
& 0 \\
& 0 \\
& 0 \\
& 0 \\
& 0 \\
& 0 \\
& 0
\end{aligned}
$$

## III Game Operation

TRON is a one or a two player game with a color T.V. monitor. The game gives a display which has all the parts shown in Figure 3-1.


PLAYER TANK
ENEMY TANKS

RANDOM RELOCATER


The game has five possible modes of operation: ATTRACT, READY-TO-PLAY, HIGH SCORE INITIAL and SELF-TEST.


PLAYER
LIGHT CYCLE


TRON
MCP BLOCKS

Figure 3-1 Game Operation

## SELF-TEST MODE

The Self-Test mode is a special mode for checking game play statistics as well as game switches and computer functions. It is the easiest and best way to check for proper operation of the entire game.
NOTE: Putting the game into Self-Test WILL NOT cause the game to erase any CREDITS it has in its memory when the Self-Test mode is entered.
You may begin a Self-Test at any time by sliding the Self-Test switch to the "ON" position after the power to the game is on (the Self-Test switch is located just inside the cabinet on the right side of the coin door frame as you face it). When this is done, the game will react as follows:

1. If the game is in the Attract mode when the SelfTest switch is moved to the "ON" position, it will finish the sequence and then go into the Self-Test mode. This is illustrated by the display of the SelfTest Mode Menue on the monitor screen.
2. If the game is in the Ready-To-Play mode or the Play mode when the Self-Test switch is slid to the "ON" position, it WILL NOT go into the Self-Test mode until AFTER the players' last TRON has been eliminated (the game MUST be over). At this point, the game will go into the Self-Test mode. Again, this is illustrated by the display of the SelfTest Mode Menue on the monitor screen.
3. The fastest way to enter the Self-Test mode is to slide the Self-Test switch to the "ON" position and then activate the "TILT" switch located on the back side of the coin door just below the lock mechanism. The game will then IMMEDIATELY go into the Self-Test mode.
The Self-Test mode has eight (8) major categories as illustrated by Figure 3-2.
4. It is easy to select what category you want to enter. By pushing forward or pulling backward on the controler stick, the Cursor at the left of the screen can be moved UP and DOWN, (forward=UP) and (backward=DOWN), until it is in front of the category you want to test. Release the controler stick at this time.
5. After the Cursor has been positioned, pull the trigger on the controler stick and the monitor screen will display the test category you have selected.

NOTE: There is one exception to this. If you position the Cursor in front of the "PRESET" category on the Self-Test Mode Menue, when you pull the trigger on the controler stick - EVERYTHING, I repeat - EVERYTHING; including ALL information in the "BOOKKEEPING" mode, and ALL operator selected options, will be set back to zero " 0 " and to the factory recommended settings - respectively.

GELEPT PE SiPRE TEFT


3 PLAYEA IHPUT
4 gaxhnampina
5 maphine getur
a chanmel teat
7 PAESET


HIT FIAE BUTTMT FGA TEET

Figure 3-2 Self-Test-Menu
$\square$ Once you are IN one of the Self-Test mode categories, FOLLOW THE ON-SCREEN INSTRUCTIONS TO COMPLETE THE TEST.
3. The next group of figures shows the CORRECT screen presentation for EACH category of the Self-Test mode.

During the SELF DIAGNOSTICS section of the SelfTest mode, you will first see a cross hatch pattern on the screen for about $1 / 2$ second. Second, you will see a lot of different colored bars shown on the monitor screen. These bars will be UNpainted one at a time from the top down. Third, you will see the screen painted Red, Blue, and Green in bars from the top down. Fourth, another group of colored bars is displayed. This sequence is repeated several times. And finally, this sequence is replaced by this message: "HIT FIRE BUTTON TO EXIT". If the Fire button is not hit, the test will repeat itself. This feature was designed into the game to enable over-night testing for an intermittent hardware problem.
If the SELF DIAGNOSTICS find one or more bad ROM or RAM chips: instead of going through what is described above, the game will give you a written message as to which parts are bad. This message includes their I.D.'s and their P.C. Board locations.
During the SOUNDS sections of the Self-Test mode, the game will give a display which looks like that shown in Figure 3-2a.

I In this category, each of the game's 24 separate sounds can be checked individually in any order - or - you can tell the game to check them all in order -3 through 26.


Figure 3-2a Self-Test-Sounds
As the Player Input Switches and Devices are activated, the Switch or Device activated is spelled out in the space indicated.


Figure 3-2b Self-Test-Player Input

During the PLAYER INPUT section of the Self-Test mode, the game will give a display which looks like that shown in Figure 3-2b.In this category, each of the game's player operated controls - including the coin switches on the back side of the coin door may be check individually. A game sound will be heard as each switch/control is actuated. If no game sound is heard, that switch/control is either not working, miswired, or disconnected. Check it out thoroughly.
During the BOOKKEEPING section of the Self-Test mode, the game will give a display which looks like that shown in Figure 3-2c.


Figure 3-2c Self-Test-Bookkeeping
$\square$ In this category a basic bookkeeping function is performed. And with the selection of the "TIME REPORT" and the "SCORE REPORT", detailed breakdowns of game times and scores may be obtained.
In the TIME REPORT and SCORE REPORT sections of the BOOKKEEPING mode, the game will give displays which look like those shown in Figures $3-2 \mathrm{~d}$ and $3-2 \mathrm{e}$ respectively.

## time repart

－TA 3P 日E
3口 TB 明 服 口
明 TA 昍 日ER－
吅 TA 1RD 日E
IER TB 1ER EEC 口

3 TA 9 日in $\square$
9 Ta 5 \＃in $\quad 1$
5 TA 日 min


HIT FIAE 日UTTAT TA EHIT

Figure 3－2d Self－Test－Time Report

BEARE REPGRT

| T0 maph PYE |
| :---: |
|  |
|  |
| ERapa TA 3pDar PTE |
|  |
|  |
| Eppen Ta TEpar PTB |
| 7spap in imanap FTG |
| Impang Ta ispara fig |
|  |

HIT FIRE 日UTTAM TQ EHIT

Figure 3－2e Self－Test－Score Report

During the SETUP OPTIONS section of the Self－ Test mode，the game will give a display which looks like that shown in Figure 3－2f．

＊$=$ Factory recommended settings．
Figure 3－2f Self－Test－Setup Options
$\square$ In this category，all common game options may be changed from the control console：coins per credit，credits per base，bonus base（s）awarded at，difficulty level－－，and so on．
The Difficulty Level setting has a range of 1 to 9 with 1 representing the easiest level of play and 9 repre－ senting the most difficult level of play．One is the factory recommended setting．
During the CHANNEL TEST section of the Self－Test mode，the game will give a display which looks like that shown in Figure 3－2g．

```
DHATMEL, TEET
DHPNINEL I
CHATIIEL E
```



```
[H-HTIEL }
CHMTMEL E
[HMกITEL G
```


## HIT FIAE 日ATTAT TA EHIT

Figure 3－2g Self－Test－Channel Test
$\square$ In this category，the game conducts a test of its SOUND SYSTEM．

Once you enter the CHANNEL TEST section of the Self-Test mode, the game automatically tests Channels 1 through 6 giving a tone for each one as it checks it. After the 6th Channel is tested, the game automatically repeats the test until the Fire button is hit. It then goes back to the Self-Test Mode Menue.
During the GRID DISPLAY section of the Self-Test mode, the game shows a white cross hatch pattern on the monitor screen. This is for alignment and/or test purposes. This pattern will remain on the monitor screen until the Fire button is hit. The game will then go back to the Self-Test Mode Menue.
To leave the Self-Test mode, simply slide the SelfTest switch to the "OFF" position at ANY time. Normal game functions will return to the monitor screen.

## RACK ADVANCE:

The game can be made to advance through the various racks by beginning a game and THEN sliding the Self-Test switch to the "ON" position. After this has been done, each time you depress the TWO PLAYER BUTTON the game will advance one rack.
When you reach the desired rack, slide the SelfTest switch to the "OFF" position. (If you leave the Self-Test switch in the "ON" position, the game will go into the Self-Test mode when you are finished playing the rack you "advanced" to.)

## CROSS HATCH PATTERN:

A cross hatch pattern is shown on the screen when power is first turned on to the game, when the TILT Switch is actuated, during the "SELF DIAGNOSTIC" portion of the Self-Test mode, and during the "GRID DISPLAY" portion of the SelfTest mode.

This pattern may be kept on the screen for adjustment purposes as described earlier.
When you are finished using the cross hatch pattern, simply hit the Fire button to return to the Self-Test Mode Menue.

## HARDWARE MASTER RESET SWITCH:

There are two of these little red switches, one on the Sound I/O Board and one on the CPU Board, located as shown in Figure 3-3.
The function of each of these switches - when pressed - is to make the game think it has JUST been turned on. They set up an "initial power-up" condition.
We DO NOT recommend that you indiscriminately press EITHER of these switches. They should ONLY be used if there is a major problem encountered while testing the P.C. Boards.


Figure 3-3 Location of Hardware Master Reset Switches

## ATTRACT MODE

1. The Attract mode starts:Just after the power has been turned on to the game. (Self-Test switch is in the "OFF" position.)After a Self-Test has been completed and there are no more credits left in the game's memory.After a play has been finished, the score was not high enough to put the game into the High Score/Initial mode, and there are no more credits left in the game's memory.After the High Score/Initial mode when there are no more credits left in its memory.In the Attract mode, the game will give the following displays centered on the monitor screen:
$\square$ No matter where the game is in the Attract mode sequence, it will immediately go to the following display as soon as a game has been paid for. It will hold this display on the monitor screen until the " 1 PLAYER" or the " 2 PLAYER" start button is pushed.


Attract Mode Display 2


Attract Mode Display 3

TAF AF RADE 日月（ロ
FLAVEM gaT
JHYGTIRH MRUES Dat
TAI啹E MAT UEED

TATM cangigTs af 9 games
EABH CGLDAED AMEA
herambents a baliz

CGEDITG $口$

Attract Mode Display 4

EELEPT AN MAEA BY MaVITIG TA THE वHTGIDE E日gE GF THE CIAPLE REFBAE THE TIMER INEIDE THE CEDTEA aF THE CIRELE EHPIAEF
upan Buppegaful caifleTian af A मAME in An AREA THE AREA BAM TAT EE REETTERED UTTIL ALL AFEAS HAUE EEET canguenea

EAEDITS $\square$



CAERITG D AFM

Attract Mode Display 6

BRP RAME
plaven That


HПロa Alल日 aIEH
EITE THE MAGTE CロMTRGL
PRaganis cane mithaut
Taiching A 日Lgeh

ChEDTIT


Attract Mode Display 8


THF BAME
AETBE 日LaEHE By GTAlhima WITH THE DISH
 THE CaIE
 ALL BLaEHE

CMEDITE a


Attract Mode Display 11

BYBLE GADE
FLATEK GLUE EYELE
jayตTIch maUEs cYCLE
 HTa

TBuchins A MALL BR LIEHT TAMBE DE日TADYE A EYELE
anME LIDAT PATHE
MHICH FGRDE THE YELLDH
DYELEE ITTA THE MALLE AMD LIAHT TAADEE

BAERTV D


Attract Mode Display 14


Attract Mode Display 15

## 1a TAMEA RAME

FLAVEM THaT
Javaileh maves tani
TAIDEE FIME日 DiEH
HITB AIMa algh
Enten ThE ia tamen aEFanE THE TIMEA EHPIREE

RGEDITE



BAEDITG D

Attract Mode Display 16

13 TRMEA MAME

FEELLTE IT TROM
DERE:
THE TIMEA UALUE IE


HHEN THE FLAYEA
enters the tamea

CAERITS

\%


CREDITE 口

Attract Mode Display 20

## TATH ロATE

| flayen | AED TATh |
| :---: | :---: |
| Jaratich | пuves тank |
| Talaina | Fines aigh |
| Hnala | AIIE DIEH |

beathay hll many tanhs
 HIT 3 TIIEE TA EE唯Thayen

IET HIT
100 painte
ent HIT
3HD HIT 3 30 painte
 RAEDITG 日


## MAEDITB 日



Attract Mode Display 23

## READY-TO-PLAY MODE

1. The Ready-To-Play mode starts when enough coins have been accepted for a 1 or a 2 player game.
2. The Ready-To-Play mode ends when either the " 1 PLAYER" or the " 2 PLAYER" push button is pressed.
3. In the Ready-To-Play mode, the game will give the following displays centered on the monitor screen.
4. If no START button is pressed, the game will hold the above "Instruction Message" display on the screen indefinitely.


## PLAY MODE

1. The play mode begins when either the "1 PLAYER" or the " 2 PLAYER", start button is pressed. When this happens, the following is displayed centered on the monitor screen. With the cursor, you must select one of the colored areas at the left, right, top, or bottom of the screen before the timer in the center of the screen reaches zero (timer counts in seconds BACKWARD from 10 to 0 ). This is done by moving the joystick to the left, right, etc. If you do not make the selection in the 10 seconds allowed you, the game will pick for you.
There are four separate games that must be completed BEFORE you can advance to the next rack of the game. This timer/selection sequence is repeated after you have completed each game of a rack and after you have lost a player in one of the games of a rack.

Once any particular game in the rack you are playing has been completed successfully, you cannot play it again until you successfully complete the other remaining games of the rack you are in.

2. The Play mode ends when you have no more participants left to carry on with. When this happens, the following is displayed centered on the monitor screen.
3. TRON is made up of racks. There are 12 racks in all and the name of each is spelled out at the bottom center of the monitor screen when you are in it. The names of these racks are (from the easiest to the hardest, respectively): 1) RPG, 2) COBOL, 3) BASIC, 4) FORTRAN, 5) SNOBOL, 6) PL1, 7), PASCAL, 8) ALGOL, 9) ASSEMBLY, 10) OS, 11) JCL, and 12) USER. Each rack contains 4 SEPARATE games: "TANKS", "LIGHT CYCLES", "M.C.P. BLOCKS", and "GRID BUGS".
You MUST SUCCESSFULLY COMPLETE EACH of the separate games that make up a particular rack BEFORE you can be advanced to the next rack which will consist of the same 4 games - but they will be harder to complete successfully.
Game selection is random. For instance, if you always pull back on the joystick when you enter a new rack, you WILL NOT always get the same game. One time it could be Tank's, the next it might be Grid Bugs, and so on.
TANKS: In this game you are driving the light colored Tank. The knob on the control panel aims the Tank's gun. The joystick controls your Tank's direction of travel and the trigger on the joystick fires your Tank's gun. ALL enemy Tanks (dark blue or rust colored) must each be hit 3 times to be eliminated. However, they only have to hit your Tank 1 time to eliminate you.
The rust colored enemy Tanks DO NOT shoot at you but they do travel at a very fast speed and will try to ram you. If they (or a blue one for that matter) touch your Tank, you've had it.

LIGHT CYCLES: In this game you are driving the blue Light Cycle. Wherever you go with it you leave a trail of blue light. Your opponents are driving the Yellow Light Cycles (anywhere between 1 and 3 of them).

The knob on your control panel has NO EFFECT in this game. The joystick controls the direction your Light Cycle will go. The trigger on the joystick controls the speed of your Light Cycle. If you pull it, your Light Cycles speed will be approximately doubled. If you release it, you will slow down again.
You cannot stop or back up. You cannot touch their light trail, the walls, or your own light trail. If you do, you will be eliminated. You must out maneuver your opponents, causing them to run into the walls, your light trail, or their own light trail. This will eliminate them.

MCP BLOCKS: In this game you are placed under a rotating multicolored cylinder which has a cone on top of it. This descends on top of you and you cannot get out from underneath it. You have 2 choices: 1 ) shoot out all the blocks the descending multicolored cylinder is made of and then enter the cone at its top or 2) shoot a passageway through the blocks of the descending multi colored cylinder and enter the cone at its top through the passageway you just cleared. The latter of these two choices is very tricky to say the least. If you are touched by any part of the multicolored blocks in the rotating cylinder you will be disintegrated.
As above, the joystick controls Tron's movements to the left, right, and up or down. The knob on the control panel moves Tron's arm. Pulling the trigger on the joystick fires Tron's weapon in the direction that his arm is pointing.

GRID BUGS: In this game you are placed on a grid which has an 1/O Tower (Input/Output Tower) at its center and Grid Bugs all around it. The I/O Tower is equipped with a counter that counts backward from 1000 to 0 at a high rate of speed. This is equal to about 35 seconds.
As above, the joystick controls Tron's movements to the left, right, and up or down. The knob on the control panel moves Tron's arm. Pulling the trigger on the joystick fires Tron's weapon in the direction that his arm is pointing.
The object of this game is to shoot as many Grid Bugs as you can during the allotted time while working your way to the entrance to the I/O Tower. You must enter the I/O Tower before the counter reaches zero. If you fail to enter the I/O Tower before the time runs out - or - if you are touched by a Grid Bug, you will be disintegrated.
4. FIRST RACK PLAY: Just after you push the 1 or 2 player button, the message displayed below is shown centered on the monitor screen:

## "BONUS BASES AWARDED" "AT 10000 POINTS"

Immediately after this, the game selection display is presented. After you select a game - or - after one is selected for you, the game appears on the screen and play begins.

When you successfully complete a game, the game selection display is presented to you again. It will look similar to the one shown below. This time you will not be able to pick the game you just completed successfully. You are only allowed to pick one of the three remaining games.
When you lose a player in one of the games you selected, the game selection display is presented to you again. This time you have the option of picking the game where you just lost a player or of picking one of the games you have not tried yet.
5. SECOND RACK PLAY: The Second Rack begins immediately after you have successfully completed the last of the 4 games in the preceding rack. This is indicated to the player by the presentation of a new game selection display which has a different level name spelled out at the bottom center of the monitor screen. The message about bonus bases is not repeated. The games of the Second Rack are selected in the exact same manner as in the First Rack. This pattern is repeated from this point on throughout the game.
6. As you improve your skills and become better and better at the game, advancing into the more difficult racks, you will notice that the number of opponents you have per game of each rack will increase and that they will become smarter, trying to trap you, sneak up behind you, catch you in a cross fire, etc.

When you are eliminated in one of the games and you have NO MORE reserve Trons, these words are displayed centered on the monitor screen.


If your score was high enough to become one of the ten best scores, the game will go into the High Score/Initial mode immediately after the above display. If your score is not high enough to cause the game to go into the High Score/Initial mode, it will either go to the Attract mode (if there are no more credits left in its memory) or into the Ready-To-Play mode (if there are still credits left in its memory). In the High Score/Initial mode the game gives a display which looks like the following:


By pulling back on the joystick, you can make the cursor move down the alphabet: "A", "B", "C", "D", etc. By pushing forward on the joystick, you can make the cursor move up the alphabet: " $Z$ ", " $Y$ ", " $X$ ", " $W$ ", etc.
When you reach your initial, release the joystick and pull the trigger. Your initial is printed out below the on-screen instructions. If you do not wish to put your initials opposite your score, just pull the trigger two times. Two "A"'s will appear below the on-screen instructions. Or - you can push either the 1 or 2 PLAYER button to leave this mode immediately.
NOTE: If you make a mistake, you can erase the wrong letter by positioning the cursor opposite the "ERASE" word at the bottom of the line of alphabet characters and pulling the trigger. Then simply go back and print out the correct letter.

When you've printed out your last initial, move the cursor opposite the "END" word and pull the trigger to tell the game you are through printing out your initials. The game will then give either the Attract mode display or the Ready-To-Play mode display - depending on whether it has any credits still remaining on it.

NOTE: If you don't tell the game you are through printing out your initials as instructed above, the game will automatically go into one of the above displays after a short wait.

If you are wondering how well you did "point wise" as compared to the other 9 best players, the rankings display will show you. This display is part of the Attract mode sequence and it is also part of the "Instructions" sequence in the Ready-To-Play mode.

7. Most of the above holds true in the " 2 PLAYER" mode also. But there are a few minor differences.

## TWO PLAYER OPERATION

The Upright, Mini, and Cocktail Table models all have two player operation.

In the two player mode, the rules of play are the same as in the single player mode. There are some additional rules, however.

1. In the Upright and Mini models, the players must take turns at the controls.
2. In the Cocktail Table model, each player has his own set of individual controls. The picture will flip to face you when it is your turn. (When it is not your turn, your set of controls will have NO effect on the game.)
3. Your turn lasts until your participant is eliminated. At this point, the game will do one of several things depending on whether or not the eliminated participant was your last one or if you still have others remaining in reserve.

## ELIMINATED PARTICIPANT - OTHERS REMAINING IN RESERVE

$\square$ The game stops and "PLAYER $\qquad$ UP" is displayed near the top of the monitor screen.

- Next, the other player's game selection display appears on the screen and play begins.


## ELIMINATED PARTICIPANT - NO OTHERS REMAINING IN RESERVE

$\square$ Game displays:
"GAME OVER"
"PLAYER
"YOUR SCORE"
"RANKING IS"
"
centered on the monitor screen.
$\square$ After the above display, if your score was high enough, it goes to the "HIGH SCORE/INITIAL" mode.
After this mode, "PLAYER $\qquad$ UP" and the other player's game selection display appears on the monitor screen. Play then begins for the other player.
If your score was NOT high enough to cause the game to go into the "HIGH SCORE/ INITIAL" mode, the game will tell you what your "SCORE RANKING" is, display "PLAYER __ UP", and the other player's game selection displays on the monitor screen. Then play begins for the other player.

## IV Maintenance and Repair

Your NEW game needs certain types of maintenance to keep it in good working order. CLEAN, well MAINTAINED games attract players and EARN MORE PROFITS.
The most important thing for you to remember is to run the Self-Test EVERY TIME you collect money from the coin box. JUST LOOKING at your game WILL NOT tell you if all its controls and inside parts are working correctly. The Self-Test will inform you whether or not your game is working the way it should.
The second most important thing you should remember is to clean the outside of the game and coin acceptor mechanisms on a regular basis.

## CLEANING

The outside of the game cabinet plus the metal can be cleaned with any non-abrasive household cleaner. However, the front of the T.V. monitor tube and both sides of all other glass and plastic on or in the game MUST be cleaned with anti-static cleaner ONLY (available from your distributor - order PART NO. 0017-00008-0098 - an 8 oz. spray bottle). For cleaning the coin acceptors: hot soapy water may be used on the plastic ones and any household cleanser may be used on the metal ones. If you wish, special coin machine cleaners that leave no residue may be purchased from your distributor.

DO NOT dry-wipe any of the plastic panels. This is because any dust that was on them can scratch their surfaces. If this has happened, anyone looking
through this type of damaged plastic would feel he was looking at the game through a fog. This fogging damage CANNOT be repaired or reversed. The ONLY solution is to replace the damaged piece of plastic.

## FUSE REPLACEMENT

This game contains several fuses located as shown in Figure 4-1.

## 1. UPRIGHT MODEL:

As viewed from the back, facing the cabinet, with the lower rear access door removed; the fuses are located on the Mech. Panel and the Power Supply Board.

## 2. MINI MODEL:

As viewed from the back, facing the cabinet, with the rear access door removed; the fuses are located on the Mech. Panel and the Power Supply Board.

## 3. COCKTAIL TABLE MODEL:

As viewed from the coin door side of the cabinet, with the monitor tilted open to one side; the fuses are located on the Mech. Panel and the Power Supply Board.
Replace fuses ONLY with the type and size listed in the Illustrated Parts Breakdown Section of this manual.
See the T.V. Monitor Manual (available on request from your distributor or the monitor manufacturer) and/or the T.V. Troubleshooting Section of this manual for information on these fuses.


Figure 4-1 Location of Fuses

## OPENING THE CONTROL PANEL

1. UPRIGHT MODEL: See Figure 4-2.

- The control panel is held in place by two latches, one on the left side and one on the right side of the cabinet.
They are spring loaded to provide constant positive pressure on their latch plates.
They can be reached through the coin door AFTER turning power to the game off.
To release the latches, lift up and toward the front center of the control panel.
Once they are released, unhook them from their latch plates.
$\square$ To remove the control panel:
Raise it up and tilt it toward you until you can see the cable behind it.
Cradling the control panel between yourself and the cabinet, disconnect it from its cabling. The control panel is now free and can be removed.
ㅁ To reinstall the control panel, reverse this procedure.

2. MINI MODEL: See Figure 4-2.The control panel is held in place by two latches, one on the right side, and one on the left side of the cabinet.
They are spring loaded to provide constant positive pressure on their latch plates.
They can be reached through the coin door AFTER turning power to the game off.
To release the latches, lift up and toward the center of the control panel.
Once they are released, unhook them from their latch plates.
ㅁ To remove the control panel:
Raise it up and tilt it toward you until you can see the cable behind it.
Cradling the control panel between yourself and the cabinet, disconnect it from its cabling. The control panel is now free and can be removed.

- To reinstall the control panel, reverse this procedure.


Figure 4-2 Opening the Control Panel - Upright \& Mini


Figure 4-3 Opening the Cocktail Game

## 3. COCKTAIL TABLE MODEL:

- Each control panel is held in place by several screws, two on the inside of the cabinet and three along the outside bottom edge of the control panel.
Turn power to the game off.
Open the coin box door and release the two latches indicated in Figure 4-3.

CAUTION: The right hand latch is very close to the HIGH VOLTAGE on the monitor. BE CAREFUL!!

Once they're released, unhook them from their latch plates.
Grasp the table top at " A " and open is as indicated in Figure 4-3.

CAUTION: Due to the weight of the monitor, EXTREME CARE MUST be taken when opening the cabinet.

Remove the screws which secure the control panel in place. See Figure 4-4.
$\square$ To remove the control panel(s):
Disconnect it from its cabling.
The control panel is now free and can be removed.To reinstall the control panel, reverse this procedure.


Figure 4-4 Removing the Control Panel - Cocktail

## REMOVAL OF THE

 MAIN-DISPLAY-GLASS AND/OR
## THE T.V. BEZEL ASSEMBLY:

## 1. UPRIGHT MODEL:

NOTE: In order to do this, the control panel MUST be removed first. See the "Upright Model" procedure.Turn the power to the game off and remove the control panel. This gets the control stick out of the way so the main-display-glass can be removed.Remove the screws securing the windshield retainer and the windshield in place as shown in Figure 4-5 and lift out the windshield.By putting your finger in the hole in the middle of the main-display-glass suport, you can lift it up and out. See Figure 4-6.


Figure 4-5 Removing Windshield \& Windshield Retainers - Upright
$\square$ Loosen the screws which secure the T.V. bezel-glass-clamps in place.
Move the clamps to the side and the bezel glass may be removed.
Remove the above mentioned screws and the bezel with four bezel-glass-clamps may be removed.
$\square$ To reinstall the T.V. bezel assembly and the main-display-glass, reverse this procedure.

## 2. MINI MODEL:

NOTE: In order to do this, the control panel MUST be removed first. See above "Mini Model" procedure.


Figure 4-6 Removing Main-Display-Glass \& T.V. Bezel - Upright
$\square$ Turn the power off the game and remove the control panel.
$\square$ Remove the screws which secure the glass clamping plate. See Figure 4-7.Lift out the glass clamping plate. This frees the main-display-glass so it can be lifted up.

- By putting your finger in the hole in the middle of the main-display-glass support, you can lift it up and out.
$\square$ Remove the screws which secure the T.V. bezel assembly and lift it out.

NOTE: Use the hole in the center of the main-display-glass support to grasp it.


Figure 4-7 Removing Main-Display-Glass \& T.V. Bezel - Mini
$\square$ Reverse this procedure to reinstall the T.V. bezel assembly and the main-display-glass.

## 3. COCKTAIL TABLE MODEL:

NOTE: This may be done with the table top in the closed or the open position. If you decide to open the table top, TURN THE POWER TO THE GAME OFF FIRST.
$\square$ Remove the screws which secure the table top glass clamps in place. See Figure 4-8.
$\square$ Remove the table top glass.
$\square$ Lift out the T.V. bezel assembly.

- To reinstall the T.V. bezel assembly and the table top glass, simply reverse this procedure.


Figure 4-8 Removing Top Glass \& T.V. Bezel Cocktail

## T.V. MONITOR REPLACEMENT

CAUTION: High voltages may exist in any television unit, even with the power disconnected. Use EXTREME CAUTION and do not touch electrical parts or the T.V. yoke area with your hands or with metal objects held in your hands!
In addition, BE SURE TO USE HEAVY GLOVES when handling the monitor. You could cut your hands on the metal T.V. chassis without such protection.

DANGER: The T.V. monitor DOES NOT contain an isolation transformer on its chassis (it is mounted instead on the floor of the cabinet). When servicing the monitor on a test bench, YOU MUST ISOLATE THE MONITOR FROM AC VOLTAGE WITH AN ISOLATION TRANSFORMER.

1. UPRIGHT MODEL. See Figure 4-9.
$\square$ Turn power off to the game.Open the rear access door.
$\square$ Completely disconnect the T.V. monitor from all its cabling. DON'T FORGET THE CHASSIS GROUND WIRE.
$\square$ Before removing the T.V. monitor, the main-display-glass and bezel must be removed. See above "Upright Model" procedure.
$\square$ With the removal of only four bolts, the T.V. monitor and its mounting brackets will be loose.


Figure 4-9 Removing Monitor - Upright
$\square$ The monitor mounting brackets slide on top of and against two metal guides mounted to the cabinet's right and left sides. The monitor is removed by sliding it out the back of the cabinet. See Figure 4-9.

- To reinstall the T.V. monitor, reverse this procedure.After replacing the T.V. monitor, be sure to run the game Self-Test.

2. MINI MODEL. See Figure 4-10.Turn the power off to the game.Open the rear access door.
$\square$ Completely disconnect the T.V. monitor from all its cabling. DON'T FORGET THE CHASSIS GROUND WIRE.
$\square$ Before removing the T.V. monitor, the main-display-glass and bezel must be removed. See above "Mini Model" procedure.With the removal of only four bolts, the T.V. monitor will be loose.

CAUTION: BE SURE to support the T.V. monitor from the rear while removing the four bolts so it will not fall out of the cabinet.

- The monitor is removed by supporting it and pulling straight back as shown in Figure 4-10. (BE CAREFUL not to hit monitor on its rear support bracket.)
- To reinstall the T.V. monitor, reverse this procedure.After replacing the T.V. monitor, be sure to run the game Self-Test.


Figure 4-10 Removing Monitor - Mini


Figure 4－11 Opening the Cocktail Game

3．COCKTAIL TABLE MODEL：
$\square$ Turn the power off to the game．
$\square$ Open the coin box door and release the two latches indicated in Figure 4－11．
CAUTION：The right hand latch is very close to the HIGH VOLTAGE on the monitor．BE CAREFUL！！

Once the latches are released，unhook them from their latch plates．
$\square$ Grasp the table top at＂ A ＂and open it as indicated in Figure 4－11．
CAUTION：Due to the weight of the monitor， EXTREME CARE MUST be taken when opening the cabinet．
－Remove the screws which hold the table top glass clamps in place．Remove the table top glass．Lift out the T．V．bezel assembly．Completely disconnect the T．V．monitor from all its cabling．DON＇T FORGET THE CHASSIS GROUND WIRE．Remove the screws holding the T．V．monitor chassis to the＂L＂brackets by the door hinge（s）．See Figure 4－12．Close the Cocktail Table and re－latch it．Remove the screws which secure the T．V． monitor mounting brackets to the edges of the slot cut in the table top．See Figure 4－12．Pry up the end of each monitor mounting bracket with a screwdriver or similar tool until you can grasp them both．Lift the T．V．monitor straight up and out of the table top being very careful not to bump the neck of the picture tube．
－To reinstall the T．V．monitor assembly，reverse this procedure．
Be sure to check the clearance of the＂ L ＂ brackets BEFORE setting the monitor into the table top．
$\square$ After replacing the T．V．monitor，be sure to run the game Self－Test．


Figure 4－12 Removing Monitor－Cocktail

## PRINTED CIRCUIT BOARD (P.C.B.) REPLACEMENT:

1. UPRIGHT MODEL. See Figure 4-13.Turn the power to the game off.Unlock and open the lower rear access door.Disconnect all cabling from the P.C. boards and lift them out of their card rack.
$\square$ Disconnect the linear power supply board from all its cabling, remove the P.C.B. supports indicated in Figure 4-13, and slide the linear power supply board out the back of the cabinet.To reinstall the above P.C.B.'s, reverse this procedure.

NOTE: P.C.B.'s are all keyed and will ONLY fit into their connectors one way without forcing them. The plugs on the cable harness which connect it to the P.C.B's are also keyed and will ONLY go onto their connectors one way without forcing them.


Figure 4-13 Removing PCBs


Figure 4－14 Removing PCBs From Card Rack

2．MINI MODEL．See Figure 4－13．Turn the power off to the game．Unlock and open the rear access door．Disconnect all cabling from the P．C．boards and lift them out of their card rack．Disconnect the linear power supply board from all its cabling，remove the P．C．B．supports indicated in Figure 4－13 and slide the linear power supply board out the back of the cabinet．To reinstall the above P．C．B．＇s，reverse this procedure．

3．COCKTAIL TABLE MODEL．See Figure 4－13．
$\square$ Turn the power off to the game．Open the cabinet：
Open the coin box door and release the two latches indicated in Figure 4－11．

## CAUTION：The right hand latch is very close to the HIGH VOLTAGE on the monitor．BE CAREFUL！！

Once they＇re released，unhook them from their latch plates．
$\square$ Grasp the table top at＂ A ＂and open it as indicated in Figure 4－11．

CAUTION：Due to the weight of the monitor， EXTREME CARE MUST be taken when opening the cabinet．Remove the linear power supply board．See Figure 4－13．
Disconnect it from all its cabling．
Remove the two smallest P．C．B．supports．
Once these are removed，the linear power supply can be lifted out the top of the cabinet． To reinstall the linear power supply board， reverse this procedure．
$\square$ To remove the P．C．boards from the card rack． See Figure 4－14．
Disconnect them from ALL their cabling．
The P．C．boards are now free and can be slid from their rack．
To reinstall the P．C．boards，reverse this procedure．

## OPENING THE TOP

 ATTRACTION PANEL:
## 1. UPRIGHT MODEL:

Turn the power to the game off.Opening the attraction panel:Remove the screws which secure the top bracket in place. (They are on its top side.) See Figure 4-15.
Remove the top bracket and slide up the attraction panel. This exposes the attraction panel fluorescent light tube and its mounting bracket assembly. See Figure 4-15.
To reinstall the attraction panel, reverse this procedure.The fluorescent light tube may be replaced at this time. BE CAREFUL NOT TO DROP IT.

WARNING: If you drop a fluorescent tube and it breaks, IT WILL IMPLODE! Shattered glass can fly six (6) feet or more from the implosion. Use care when replacing any fluorescent tube.Replacing the fluorescent tube starter. See Figure 4-16.
Be sure the power to the game has been turned off.
Grasp the starter (it is on the back of the mounting bracket), give it a quarter turn, and remove it from its socket.

To replace the fluorescent light tube starter, reverse this procedure.
$\square$ Replacement of the fluorescent tube mounting bracket assembly. See Figure 4-15.
Be sure the power is off to the game.
Disconnect it from its power cable.
Remove the screws at its right and left hand sides which secure it and gently slide it out the front of the cabinet, being careful not to catch its power cable on anything.
To reinstall the fluorescent tube mounting bracket assembly, reverse this procedure.Replacing the speaker. See Figure 4-15.
Be sure the power is off to the game.
Remove the screws which secure the windshield and windshield retaining bracket in place and lift the windshield out of the game (this gives access to the back sides of the bolts that secure the speakers).
Remove the attraction panel and disconnect the speaker from its cabling.
Remove the nuts and bolts which secure the speaker in place and set them aside.
Once the bolts which secure the speaker in place are removed, the speaker may be removed through the opening where the attraction panel was.
Reverse this procedure to reinstall the speaker.


Figure 4-15 Opening Attraction Panel - Upright


Figure 4-16 Replacing Fluorescent Tube Starter - Upright
2. MINI MODEL. See Figure 4-17.
$\square$ Turn the power off to the game.
$\square$ Remove the screws which secure the top bracket in place. (They are on its top side.)

- Remove the top bracket and slide up the attraction panel. This exposes the attraction panel light bulbs and their mounting board.
$\square$ To service the light bulbs and their mounting board:
Turn the power to the game back on so you can see which bulbs are burnt out.
Mark the burnt out bulbs and turn the power to the game back off again.
To replace the burnt out bulbs, grasp them gently and pull straight out.
The new bulbs are gently pushed into the empty sockets.
To completely replace the light bulb mounting board:
Open the cabinet rear access door and unplug the mounting board from its power cable.
Remove the screws that hold the mounting board to the cabinet.
Gently slide the mounting board out the front of the cabinet being careful not to catch its cable on anything.
To reinstall the above removed items, reverse this procedure.
$\square$ To replace the speaker.
Be sure the power is off to the game.
Disconnect the speaker from its cabling.
Remove the nuts and bolts securing the speaker.
Slide the speaker out through the rear access door.

To reinstall the speaker, simply reverse this procedure.

## 3. THE COCKTAIL TABLE MODE HAS NO BACKLIT ATTRACTION PANEL.



Figure 4-17 Opening Attraction Panel - Mini

## OPENING THE CENTER ATTRACTION PANEL ASSEMBLY <br> (UPRIGHT MODEL ONLY)

1. Be sure the power is off to the game.
2. Remove the control panel as described previously. This exposes the attraction panel fluorescent light tube and its mounting bracket assembly. See Figure 4-18.
The fluorescent light tube may be replaced at this time by reaching through the space where the control panel was before you removed it.

WARNING: If you drop a fluorescent tube and it breaks, IT WILL IMPLODE! Shattered glass can fly six (6) feet or more from the implosion. Use care when replacing any fluorescent tube.

Replacing the fluorescent tube starter. See Figure 4-16.
Grasp the starter (it is on the back of the mounting bracket), give it a quarter turn, and remove it from its socket.
To replace the fluorescent light tube starter, reverse this procedure.
3. Replacement of the fluorescent tube mounting bracket assembly. See Figure 4-18.

## $\square$ Be sure the power is off to the game.

$\square$ Disconnect it from its power cable.
NOTE: The fluorescent tube mounting bracket is an integral part of the center attraction panel assembly and cannot be replaced unless the center attraction panel assembly is removed from the game cabinet.
$\square$ Remove the screws from top support bracket and the screws along its base which secure the mounting bracket and the center attraction panel assembly to the cabinet as shown in Figure 4-18.The center attraction panel assembly is now free and can be rotated forward and lifted out of the cabinet.The screws which secure the fluorescent tube mounting bracket to the center attraction panel are now accessible so it can be separated from the center attraction panel and replaced.
$\square$ To reinstall any of the above removed items, reverse this procedure.


Figure 4-18 Opening Center Attraction Panel - Upright

## SERVICING THE CONTROL PANEL BLACK LIGHT <br> (UPRIGHT MODEL ONLY)

1. Be sure the power is off to the game.
2. Remove the control panel as described previously. This exposes the bottom row of screws which secure the control panel support bracket and the black light protector in place. See Figure 4-19.
3. Remove all the screws which secure the above items in place and set them aside.

- The black light tube may be replaced at this time by reaching through the space where the light protector was before you removed it.

WARNING: If you drop a fluorescent tube and it breaks, IT WILL IMPLODE! Shattered glass can
fly six (6) feet or more from the implosion. Use care when replacing any fluorescent tube.
4. Replacing the black light tube starter. See Figure 4-16.
$\square$ Remove the black light tube.
$\square$ Remove the screws which secure the black light tube mounting bracket to the cabinet. See Figure 4-20.
The mounting bracket is now loose and can be pulled out and slightly to one side until you can see the black light tube starter.

Grasp the starter (it is on the back of the mounting bracket), give it a quarter turn, and remove it from its socket.
To replace the black light tube starter, reverse this procedure.
5. The black light tube mounting bracket assembly may be replaced at this time by simply disconnecting it from its power cable and removing it from the game.
6 To reinstall any of the above mentioned items, simply reverse this procedure.


Figure 4-20 Removing Black Light Tube Mtg. Brkt. - Upright


Figure 4-19 Servicing Control Panel Black Light - Upright

## SERVICING THE WINDSHIELD FLUORESCENT LIGHT (UPRIGHT MODEL ONLY)

1. Be sure the power is off to the game.
2. Remove the upper rear access door. This exposes the windshield fluorescent light tube mounting bracket assembly. See Figure 4-21.
3. Replacing the fluorescent tube starter. See Figure 4-16.
$\square$ Grasp the starter (it is on the back of the mounting bracket), give it a quarter turn, and remove it from its socket.
To replace the fluorescent light tube starter, reverse this procedure.
4. Removal of the fluorescent tube mounting bracket assembly from the cabinet.Be sure the power is off to the game.Disconnect it from its power cable.Remove the screws along its base which secure the mounting bracket to the inside of the cabinet as shown in Figure 4-21. Remove the two end screws first and the center one last.The fluorescent tube mounting bracket assembly is now free and can be removed from the cabinet.
5. The fluorescent light tube may be easily replaced at this time.

> WARNING: If you drop a fluorescent tube and it breaks, IT WILL IMPLODE! Shattered glass can fly six (6) feet or more from the implosion. Use care when replacing any fluorescent tube.
$\square$ To reinstall any of the above removed items, reverse this procedure.


Figure 4-21 Servicing Windshield Fluorescent Light - Upright


| ITEM | PART NO. . | DESCRIPTION |
| :---: | :---: | :---: |
|  |  | TRANSFORMER BOARD ASSEMBLY |
|  | MT00-00089-A000 | POWER TRANSFORMER - 115V., 60 Hz (UPRIGHT \& MINI) |
|  | MT00-00092-0000 | TRANSFORMER (UPRIGHT ONLY) |
|  | MT00-00093-0000 | TRANSFORMER W/MAGNETIC SHIELD (MINI \& COCKTAIL) |
|  | MT00-00096-0000 | POWER TRANSFORMER - 100/125V., 60 Hz (COCKTAIL ONLY) |
|  | 0017-00101-0628 | \#8-32 x 3/4 CARRIAGE BOLT (4 REQ'D.) |
|  | 0017-00104-0026 | \#8 FLAT WASHER (4 REQ'D.) |
|  | 0017-00103-0008 | \#8-32 HEX NUT (4 REQ'D.) |
|  | 0017-00101-0141 | \#8 $\times 11 / 16$ UNSLOT HEX HD. SCREW (22 REQ'D.) |
|  | 0720-00001-0.100 | 1 POSITION FUSE CLIP ASSY. |
|  | 0720-00001-0200 | 2 POSITION FUSE CLIP ASSY. |
|  | 0720-00001-0300 | 3 POSITION FUSE CLIP ASSY. |
|  | 0017-00003-0004 | SLO-BLO FUSE 2A., 250V. (3 REQ'D.) |
|  | 0017-00003-0217 | SLO-BLO FUSE 2-1/2A., 250V. (COCKTAIL \& MINI) |
|  | 0017-00003-0002 | SLO-BLO FUSE 1/2A., 250V. (COCKTAIL \& MINI) |
|  | 0017-00003-0047 | SLO-BLO FUSE 3A., 250V. (UPRIGHT) |
|  | 0017-00003-0261 | SLO-BLO FUSE 1-1/2A., 250V. (UPRIGHT) |
|  | A151-00079-0000 | 115V. CONVENIENCE OUTLET ASSY. |
|  | A945-00005-0000 | CAPACITOR ASSY. - 60 Hz |
|  | 0017-00003-0379 | CAPACITOR CLAMP |
|  | A508-00037-0000 | NOISE FILTER ASSY. 2 LEAD |
|  | 3010-13106-0000 | TERMINAL STRIP |
|  | .0017-00021-0370 | MALE CONNECTOR - 5 TAB |
|  | 3000-17246-0200 | . 350 WIDE GROUND STRAP |
|  | 3000-17246-0300 | . 350 WIDE GROUND STRAP |
|  | 3000-17246-0500 | $5.50 \times .350$ WIDE GROUND STRAP |
|  | 3000-17246-0900 | $48.00 \times .350$ WIDE GROUND STRAP |
|  | 3010-03003-0000 | GROUNDING CLIP |
|  |  | CARD RACK W/BOARDS ASSY. |
|  | A084-90913-A628 | SOUND BOARD ASSY. |
|  | A084-90010-A628 | C.P.U. BOARD ASSY. |
|  | A084-91399-A628 | VIDEO GENERATOR BOARD ASSY. |
|  | 0017-00042-0208 | P.C. BOARD SPACER SUPPORT $1-1 / 8^{\prime \prime}$ L.G (4 REQ'D.) |
|  | 0017-00042-0287 | P.C. BOARD SPACER SUPPORT $5 / 8^{\prime \prime}$ LG (4 REQ'D.) |
|  | 0017-00101-0085 | \#6 x 5/16 SLT. HEX HD. SCREW (8 REQ'D.) |
|  | 0968-00511-0000 | BASE CARD RACK SUPPORT - BLOCK |
|  | 0017-00101-0033 | \#8 $\times 1-1 / 4^{\prime \prime}$ SLT. HEX HD. SCREW (2 REQ'D.) |
|  | 0017-00104-0031 | \#8 WASHER (2 REQ'D.) |
|  | 0968-00510-0000 | TOP CARD RACK SUPPORT - BLOCK |
|  | 0968-00125-0000 | SUPPORT BRKT. TO CABINET SIDE |
|  | 0017-00101-0014 | \#6 $\times 1 / 2$ SLT. HEX HD. SCREW (2 REQ'D.) |

NO. 628 - TRON UPRIGHT - FRONT


| ITEM | PART NO. | DESCRIPTION |
| :---: | :---: | :---: |
| 1 | 0628-00902-00XF | UPPER DISPLAY PLEXI |
| 2 | 0537-00903-0041 | GLASS CHANNEL 6-1/2" (2 REQ'D.) |
| 3 | 0628-00106-00XF | HEADER RETAINER - LOWER |
| 4 | 0628-00107-00XF | HEADER RETAINER - UPPER |
|  | 0017-00101-0138 | \#8 $\times$ 5/8 TORX TAMPER RESISTANT BLK. SCR. (6 REQ'D.) |
|  | 0017-00009-0522 | LONG ARM KEY T-20 (FOR ABOVE SCREW) |
| 5 | A595-00011-0000 | HEADER LIGHT ASSY. |
| 6 | 0017-00009-0393 | BLACK SPEAKER GRILLE W/SLOTS (2 REQ'D.) |
|  | 0017-00003-0430 | $6^{\prime \prime} \times 9^{\prime \prime}$ SPEAKER 4 OHM, 10W. (2 REQ'D.) |
|  | 0017-00101-0127 | \#8-32 $\times 1-1 / 2^{\prime \prime}$ CARRIAGE BOLTS (8 REQ'D.) |
|  | 0017-00103-0061 | \#8-32 HEX NUTS W/SEMS (8 REQ'D.) |
| 7 | 0628-00918-0000 | WINDSHIELD |
|  | 0628-00913-0100 | DECORATIVE APPLIQUE - LEFT |
|  | 0628-00913-0200 | DECORATIVE APPLIQUE - RIGHT |
|  | 0628-00917-0000 | DECORATIVE APPLIQUE - CENTER |
|  | 0628-00116-00XF | WINDSHIELD RETAINING BRACKET - UPPER |
| 8 | 0628-00115-00XF | WINDSHIELD RETAINING BRACKET - LOWER |
| 9 | A628-00009-0000 | CONTROL SHELF LIGHT ASSY. - UPPER |
|  | 0628-00916-0000 | MIDDLE FLUORESCENT REFLECTOR |
| 10 | 0628-00901-0000 | LAMP PROTECTOR |
| 11 | A628-00010-0000 | CONTROL SHELF LIGHT ASSY. - LOWER |
| 12 | 0628-00903-0000 | LOWER HEADER |
| 13 | A628-00033-0000 | CONTROL SHELF |
|  | 0628-00908-0000 | CONTROL SHELF OVERLAY |
|  | 0555-00901-0000 | LOCATING PIN (PLASTIC) (8 REQ'D.) |
|  | 0628-00105-0100 | CONTROL SHELF MTG. BRKT. LEFT |
|  | 0628-00105-0200 | CONTROL SHELF MTG. BRKT. RIGHT |
| 14 | A628-00037-0000 | OPTICAL ENCODER DISC. ASSY. |
| 15 | A628-00032-0000 | GRIP ASSEMBLY |
| 16 | 0017-00042-0304 | RED PUSH BUTTON ASSY. (2 REQ'D.) |
|  | 0017-00032-0093 | PUSH BUTTON SWITCH W/HOLDER (2 REQ'D.) |
|  | 0017-00103-0054 | 5/8-11 PAL NUT (2 REQ'D.) |
| 17 | 0628-00914-0000 | VIEWING GLASS |
|  | 0508-00900-0000 | BEZEL |
|  | 0508-00901-0000 | BEZEL CLIP (4 REQ'D.) |
|  | 0530-00903-0000 | ACRYLIC DIFFUSER |
| 18 | 0628-00912-0000 | DECAL - SIDE (2 REQ'D.) |
| 19 | 0935-00906-0100 | KICK PLATE |
| 20 | A090-00300-11BK | U.S.A. $25 ¢$ COIN DOOR ASSEMBLY |
|  | A982-00015-0000 | COIN DOOR CABLE ASSY. |
| 21 | 0090-00002-04BK | LARGE COIN DOOR FRAME |
|  | 0017-00101-0121 | \#6-32 x 5/16" PHIL. TRS. HD. SCREW (3 REQ'D.) (MOUNTS COIN DOOR TO FRAME) |
| 22 | 0017-00102-0048 | 3/8-16 $\times 2$ 2" LEG LEVELERS (4 REQ'D.) |
|  | 0017-00103-0026 | 3/8-16 LEG LEVELER NUTS (4 REQ'D.) |

NO. 628 - TRON UPRIGHT - REAR ACCESS (TOP)


NO. 628 - TRON UPRIGHT - REAR ACCESS (TOP) - PARTS LIST ORDER BY PART NUMBER ONLY

| ITEM | PART NO. | DESCRIPTION |
| :---: | :--- | :--- |
|  | A088-00013-0000 | ON-OFF SWITCH \& BRKT. ASSY. |
| 2 | $0894-00916-0000$ | PLASTIC PULL \& VENT |
| 3 | A088-00015-0000 | INTERLOCK SWITCH \& BRKT. ASSY. |
| 4 | $0017-00003-0339$ | ELECTROHOME - 19" COLOR DUAL SYNC |
|  |  | HORIZ. MTG. MONITOR (OR) |
| 4 | $0017-00003-0439$ | WELLS GARDNER - 19" COLOR DUAL SYNC |
|  |  | HORIZ. MTG. MONITOR |
| 5 | A508-00005-0000 | MONITOR MTG. CHANNEL ASSY. (2 REQ'D.) |
|  | $0017-00102-0066$ | 1/4-20 x 3/4" UNSLOT HEX HD. BOLT (4 REQ'D.) |
|  | $0017-00104-0014$ | 7/8" DISH WASHER |
| 6 | $0508-00106-0000$ | BEZEL MTG. BRKT. (2 REQ'D.) |
| 7 | A628-00008-0000 | SCENERY LGHT ASSY. |
|  | $0628-00915-0000$ | ILLUMINATED REAR SCENE |
|  | $0628-00119-0000$ | SCENERY BRKT. |



NO. 628 - TRON UPRIGHT - REAR ACCESS (BOTTOM) - PARTS LIST ORDER BY PART NUMBER ONLY

| ITEM | PART NO. | DESCRIPTION |
| :---: | :---: | :---: |
| 1 | A082-90412-C000 | 125 VA. POWER SUPPLY P.C. ASSY. |
|  | 0624-00902-0500 | P.C. SUPPORT BRKT. 6-1/2' (4 REQ'D.) |
| 2 | A945-00002-0000 | 125 VA. FILTER ASSY. |
| 3 | A082-90910-E000 | DUAL POWER AMP P.C. ASSY. MCR-2 |
| 4 | A088-00015-0000 | INTERLOCK SWITCH \& BRKT. ASSY. |
| 5 | A628-00021-0000 | CARD RACK W/P.C. BDS. ASSY. |
| 6 | A628-00015-0000 | TRANSFORMER BOARD ASSY. |
| 7 | 0017-00003-0064 | LINE CORD |
| 8 | A961-00007-0000 | CASTER ASSY. (2 REQ'D.) |
|  | 0961-00109-0000 | WHEEL BRKT. (2 REQ'D.) |
|  | 0017-00042-0255 | PLASTIC WHEEL (2 REQ'D.) |
|  | 0894-00702-00XF | SHAFT (2 REQ'D.) |
|  | 0017-00100-0037 | 3/8" E RING (2 REQ'D.) |
|  |  | ADDITIONAL PARTS LIST |
|  | A515-00021-0000 | MULTIFUNCTION SWITCH \& BRKT. ASSY. |
|  | A097-00009-0000 | BACK DOOR LOCK ASSY. (2 REQ'D.) |
|  | 0017-00009-0490 | 5-5/8 SQR. BACK DOOR VENT GRILLE (4 REQ'D.) |
|  | A950-00006-0000 | COIN BOX CRADLE ASSY. |
|  | 0950-00105-0000 | COIN BOX COVER |
|  | 0950-00104-0000 | COIN BOX HANDLE |
|  | 0950-00101-00XF | COIN DEFLECTOR (2 REQ'D.) |
|  | 0950-00900-0000 | LARGE PLASTIC CASH BOX |
|  | 0017-00101-0142 | $1 / 4-20 \times 1-3 / 8^{\prime \prime}$ RND. HD. BOLT BLK. (4 REQ'D.) |
|  | 0017-00104-0014 | 7/8" DISH WASHER (4 REQ'D.) |
|  | 0017-00103-0018 | 1/4-20 HEX NUT (4 REQ'D.) |
|  | A628-00018-0000 | MASTER CABLE ASSY. |
|  | A628-00016-0000 | HIGH VOLTAGE CABLE ASSY. |
|  | A628-00017-0000 | LOW VOLTAGE CABLE ASSY. |
|  | A628-00013-0000 | CONTROL SHELF CABLE ASSY. |
|  | A968-00029-0000 | VIDEO SIGNAL CABLE ASSY. |

NO. 728 - TRON MINI - FRONT


## NO. 728 - TRON MINI - FRONT - PARTS LIST ORDER BY PART NUMBER ONLY

| ITEM | PART No. | DESCRIPTION |
| :---: | :---: | :---: |
| 1 | 0728-00901-00XF | HEADER DISPLAY PANEL |
|  | 0537-00903-0060 | GLASS CHANNEL 4-1/2" (2 REQ'D.) |
|  | 0574-00100-00XF | HEADER RETAINING BRKT. (2 REQ'D.) |
| 2 | A574-00007-0000 | INSERT DISPLAY ASSY. |
|  | 0017-00031-0030 | WEDGE BASE LIGHT SOCKET (5 REQ'D.) |
|  | 0017-00003-0219 | \#194 LAMP 14V.,.27A. (5 REQ'D.) |
| 3 | 0017-00009-0393 | BLACK SPEAKER GRILLE W/SLOTS (2 REQ'D.) |
|  | 0017-00003-0430 | $6^{\prime \prime} \times 9^{\prime \prime}$ SPEAKER 4 OHM, 10W. (2 REQ'D.) |
|  | 0017-00101-0127 | \#8-32 x 1-1/2" CARRIAGE BOLTS (8 REQ'D.) |
|  | 0017-00103-0061 | \#8-32 HEX NUT W/SEMS (8 REQ'D.) |
| 4 | 0728-00900-0000 | VIEWING GLASS |
| 5 | 0537-00903-0056 | GLASS CHANNEL 14-1/2" (2 REQ'D.) |
| 6 | A555-00016-0000 | GLASS CLAMPING PLATE ASSY. |
|  | 0017-00101-0138 | \#8 $\times 5 / 8$ " TORX TAMPER RESISTANT SCREW (8 REQ'D.) |
|  | 0017-00009-0522 | LONG ARM KEY T-20 (FOR ABOVE SCREW) |
| 7 | A728-00015-0000 | CONTROL PLATE |
|  | 0550-00101-0100 | CONTROL SHELF MTG. BRKT. - RIGHT |
|  | 0550-00101-0200 | CONTROL SHELF MTG. BRKT. - LEFT |
|  | 0555-00901-0000 | PLASTIC LOCATING PIN (6 REQ'D.) |
|  | 0017-00009-0033 | LATCH CLAMP (2 REQ'D.) |
|  | 0982-00102-0000 | STRIKE (2 REQ'D.) |
| 8 | A628-00032-0000 | GRIP ASSY. |
| 9 | A628-00037-0000 | OPTICAL ENCODER DISC. ASSY. |
| 10 | 0017-00042-0304 | RED PUSHBUTTON ASSY. (2 REQ'D.) |
|  | 0017-00032-0093 | PUSHBUTTON SWITCH W/HOLDER (2 REQ'D.) |
| 11 | A090-00300-11BK | U.S.A. $25 ¢$ COIN DOOR ASSY. |
| 12 | 0090-00002-04BK | LARGE COIN DOOR FRAME |
|  | 0017-00101-0121 | \#6-32 x 5/16" PHIL. TRS. HD. SCREW (3 REQ'D.) (MOUNTS COIN DOOR TO FRAME) |
| 13 | 0935-00906-0400 | KICK PLATE |
| 14 | 0017-00102-0048 | 3/8-16 x 2" LEG LEVELERS (4 REQ'D.) |
|  | 0017-00103-0026 | 3/8-16 LEG LEVELER NUTS (4 REQ'D.) |

NO. 728 - TRON MINI - REAR ACCESS


NO. 728 - TRON MINI - REAR ACCESS - PARTS LIST ORDER BY PART NUMBER ONLY

| ITEM | PART NO. | DESCRIPTION |
| :---: | :---: | :---: |
| 1 | 0017-00003-0430 | 6" $\times$ 9" SPEAKER 4 OHM, 10W. (2 REQ'D.) |
| 2 | 0513-00900-0000 | T.V. BEZEL |
|  | A961-00026-0000 | BEZEL MTG. BRKT. ASSY. (2 REQ'D.) |
| 3 | 0017-00003-0340 | ELECTROHOME 13" COLOR DUAL SYNC |
|  |  | HORIZ. MTG. MONITOR (OR) |
| 3 | 0017-00003-0435 | WELLS GARDNER $13^{\prime \prime}$ COLOR DUAL SYNC |
|  |  | HORIZ. MTG. MONITOR |
|  | A926-00012-00XF | T.V. MTG. BRKT. ASSY. |
|  | 0513-00101-0000 | MONITOR MTG. BRKT. |
|  | 0017-00101-0628 | \#8-32 $\times 3 / 4^{\prime \prime}$ CARRIAGE BOLT (4 REQ'D.) |
|  | 0017-00104-0026 | \#8 FLAT WASHER (4 REQ'D.) |
|  | 0017-00103-0061 | \#8-32 HEX NUT W/SEMS (4 REQ'D.) |
| 4 | A088-00015-0000 | INTERLOCK SWITCH \& BRKT. ASSY. |
| 5 | A082-90910-E000 | DUAL POWER AMP P.C. ASSY. MCR 2 |
| 6 | A628-00021-0000 | CARD RACK ASSY. |
| 7 | A728-00005-0000 | TRANSFORMER BOARD ASSY. |
| 8 | A945-00002-0000 | 125 V.A. FILTER ASSY. |
| 9 | A082-90412-C000 | 125 V.A. POWER SUPPLY P.C. ASSY. |
|  | 0624-00902-0100 | P.C. SUPPORT BRKT. 12" (2 REQ'D.) |
|  | 0624-00902-0500 | P.C. SUPPORT BRKT. 6-1/2" (2 REQ'D.) |
| 10 | A088-00013-0000 | ON-OFF SWITCH \& BRKT. ASSY. |
|  |  | ADDITIONAL PARTS LIST |
|  | 0017-00009-0490 | $5-5 / 8^{\prime \prime}$ SQR. VENT GRILLE (4 REQ'D.) |
|  | A515-00021-0000 | MULTIFUNCTION SWITCH \& BRKT. ASSY. |
|  | A097-00008-0000 | BACK DOOR LOCK ASSY. |
|  | 0926-00904-0000 | PLASTIC PROTECTIVE BUBBLE-BACK DOOR |
|  | 0017-00101-0628 | \#8-32 x 3/4" CARRIAGE BOLTS (10 REQ'D.) |
|  | 0017-00103-0061 | \#8-32 HEX NUTS W/SEMS (10 REQ'D.) |
|  | A728-00010-0000 | CONTROL SHELF CABLE ASSY. |
|  | A728-00008-0000 | MASTER CABLE ASSY. |
|  | A968-00029-0000 | VIDEO SIGNAL CABLE ASSY. |
|  | A578-00010-0000 | HIGH VOLTAGE CABLE ASSY. |
|  | A578-00011-0000 | LOW VOLTAGE CABLE ASSY. |
|  | 0017-00036-0064 | LINE CORD - 3 COND. |
|  | A982-00015-0000 | COIN DOOR CABLE ASSY. |
|  | A574-00015-0000 | INSERT CABLE ASSY. |
|  | A950-00006-0000 | COIN BOX CRADLE ASSY. |
|  | 0950-00105-0000 | COIN BOX COVER |
|  | 0950-00104-0000 | COIN BOX HANDLE |
|  | 0950-00101-0000 | COIN DEFLECTOR (2 REQ'D.) |
|  | 0950-00900-0000 | LARGE PLASTIC CASH BOX |
|  | 0017-00101-0142 | $1 / 4-20 \times 1-3 / 8^{\prime \prime}$ RD. HD. BOLT (4 REQ'D.) |
|  | 0017-00104-0014 | 7/8 DISH WASHER (4 REQ'D.) |
|  | 0017-00103-0018 | 1/4-20 HEX NUT (4 REQ'D.) |



| ITEM | PART No. | DESCRIPTION |
| :---: | :---: | :---: |
| 1 | 0017-00009-0499 | COVER GLASS - $32^{\prime \prime} \times 22^{\prime \prime} \times 1 / 4^{\prime \prime}$ |
| 2 | 0727-00900-0000 | ARTWORK UNDERLAY |
| 3 | 0775-00104-00XF | GLASS CLIP (8 REQ'D.) |
|  | 0017-00101-0117 | \#8 $\times 5 / 8$ " PHIL. TRS. HD. SCREW (16 REQ'D.) |
| 4 | 0557-00900-0000 | T.V. BEZEL |
|  | 0530-00903-0000 | ACRYLIC DIFFUSER |
|  | 0508-00901-0000 | PLEXI GLASS CLIP (4 REQ'D.) |
|  | 0017-00101-0017 | \#6x 1/2" SLT. HEX HD. BLK. SCREW (4 REQ'D.) |
| 5 | A727-06004-0100 | CONTROL SHELF ASSY. - PLAYER 1 |
| 6 | A727-00004-0200 | CONTROL SHELF ASSY. - PLAYER 2 |
| 7 | 0017-00009-0482 | SPEAKER GRILLE - SMALL (2 REQ'D.) |
|  | 0017-00003-0431 | 4" SQR. SPEAKER 4 OHM, 10W. (2 REQ'D.) |
| 8 | 0017-00009-0393 | BLACK SPEAKER GRILLE W/SLOTS (2 REQ'D.) |
|  | 0017-00101-0136 | \#8-32 x 1-1/4" CARRIAGE BOLTS (16 REQ'D.) |
|  | 0017-00103-0061 | \#8-32 HEX NUTS W/SEMS (16 REQ'D.) |
| 9 | A090-00300-11BK | U.S.A. 254 COIN DOOR ASSY. |
| 10 | 0090-00002-04BK | LARGE COIN DOOR FRAME |
|  | 0017-00101-0121 | \#6-32 x 5/16" PHIL. TRS. HD. SCREW (3 REQ'D.) (MOUNTS COIN DOOR TO FRAME) |
| 11 | 0017-00102-0048 | 3/8-16 × ${ }^{\prime \prime}$ LEG LEVELERS (4 REQ'D.) |
|  | 0017-00103-0026 | 3/8-16 LEG LEVELER NUTS (4 REQ'D.) |



| ITEM | PART NO. | DESCRIPTION |
| :---: | :---: | :---: |
| 1 | 0017-00003-0339 | ELECTROHOME - 19" COLOR DUAL SYNC HORIZ. MTG. MONITOR (OR) |
| 1 | 0017-00003-0439 | WELLS GARDNER - $19^{\prime \prime}$ COLOR DUAL SYNC HORIZ. MTG. MONITOR |
| 2 | A515-00019-0000 | MONITOR SUPPORT ASSY. - LEFT |
| 3 | A515-00019-0100 | MONITOR SUPPORT ASSY. - RIGHT |
|  | 0017-00101-0109 | \#8 x 5/16" UNSLOT HEX HD. BOLT (6 REQ'D.) |
| 4 | 0927-00101-00XF | SUPPORT ANGLE (2 REQ'D.) |
|  | 0017-00101-0598 | \#8-32 x 5/16" SLT. HEX HD. SCREW (4 REQ'D.) |
| 5 | 0017-00009-0514 | 2-1/2" HINGE (2 REQ'D.) |
|  | 0017-00101-0639 | \#8-32 $\times$ 1-1/4 CARRIAGE BOLT (4 REQ'D.) |
|  | 0017-00101-0628 | \#8-32 $\times 3 / 4$ CARRIAGE BOLT (4 REQ'D.) |
|  | 0017-00103-0061 | \#8-32 HEX NUT W/SEMS (8 REQ'D.) |
| 6 | A727-00018-0100 | CONTROL PANEL - PLAYER 1 |
| 7 | A727-00018-0200 | CONTROL PANEL - PLAYER 2 |
| 8 | 0510-00101-00XF | BOTTOM PAN (2 REQ'D.) |
| 9 | A727-00021-0000 | CONTROL ASSY. (2 REQ'D.) |
| 10 | A628-00037-0000 | OPTICAL ENCODER DISC ASSY. (2 REQ'D.) |
| 11 | 0017-00042-0304 | RED PUSH BUTTON SWITCH ASSY. (2 REQ'D.) |
| 12 | 0930-00104-0000 | PANEL LOCATING BRKT. (4 REQ'D.) |
|  | 0017-00101-0025 | \#8 x 1/2" SLT. HEX HD. SCREW (12 REQ'D.) |
| 13 | 0727-00901-0000 | LIGHT SHIELD (2 REQ'D.) |
| 14 | 0017-00031-0044 | WEDGE BASE LAMP SOCKET (4 REQ'D.) |
|  | 0017-00003-0219 | \#194 LAMP 14V., , 27A. (4 REQ'D.) |
|  | 0017-00101-0555 | \#6-32 x 5/16 SLT. HEX HD. SCREW (4 REQ'D.) |
| 15 | 0017-00003-0431 | 4 " SQR. SPEAKER 4 OHM 10W. |
| 16 | A082-90412-C000 | 125 VA. POWER SUPPLY |
|  | 0624-00902-0500 | P.C. SUPPORT BRKT. 6-1/2" LG. (4 REQ'D.) |
| 17 | A628-00021-0000 | MECH. CARD RACK ASSY. W/BOARDS |
| 18 | A727-00007-0000 | TRANSFORMER BOARD ASSY. |
| 19 | A945-00002-0000 | 125 VA. FILTER ASSY. |
| 20 | A775-00013-0000 | FAN ASSY. |
|  | 0151-00081-0000 | 4" FAN |
|  | 0775-00110-00XF | FAN PLATE |
|  | 0749-00106-00XF | VENT SCREEN |
|  | 0017-00101-0347 | \#6-32 $\times 1 / 2$ R.H.M.S. (4 REQ'D.) |
|  | 0017-00104-0009 | \#6 EXT. WASHER (4 REQ'D.) |
|  | 0017-00103-0005 | \#6-32 HEX NUT (4 REQ'D.) |
|  | 0017-00101-0026 | \#8 $\times 5 / 8$ SLT. HEX HD. SCREW (4 REQ'D.) |
|  |  | ADDITIONAL PARTS LIST |
|  | A082-90910-E000 | DUAL POWER AMP P.C. ASSY. - MCR2 |
|  | A088-00014-0000 | INTERLOCK SWITCH \& BRKT. ASSY. |
|  | A515-00021-0000 | MULTIFUNCTION SWITCH BRKT. ASSY. |
|  | A088-00013-0000 | ON/OFF SWITCH ASSY. |
|  | 0610-00132-00ZN | STRIKE (2 REQ'D.) |
|  | 0017-00009-0033 | LATCH CLAMP (2 REQ'D.) |
|  | 0017-00101-0141 A927-00019-0000 | COIN BOX ASSY. |


| ITEM | PART NO. | DESCRIPTION |
| :--- | :--- | :--- |
|  |  |  |
|  | A962-00004-0000 | COIN BOX COVER ASSY. |
|  | A962-00005-0000 | COIN BOX SIDE CHANNEL ASSY. - SHORT |
|  | $0962-00101-0000$ | COIN BOX SIDE CHANNEL - SHORT |
|  | $0017-00101-0628$ | \#8-32 x 3/4 CARRIAGE BOLT (4 REQ'D.) |
| $0017-00104-0022$ | \#8 WASHER (4 REQ'D.) |  |
|  | $0017-00103-0061$ | \#8-32 HEX NUT W/SEMS (4 REQ'D.) |
|  | A727-00010-0000 | MASTER CABLE ASSY. |
|  | A580-0000-0000 | HIGH VOLTAGE CABLE ASSY. |
|  | A727-00008-0000 | LOW VOLTAGE CABLE ASSY. |
|  | A727-00005-0100 | CONTROL SHELF CABLE ASSY. - PLAYER 1 |
|  | A727-00005-0200 | CONTROL SHELF CABLE ASSY. - PLAYER 2 |
|  | A580-00011-0000 | VIDEO SIGNAL CABLE ASSY. |
|  | A982-00015-0000 | COIN DOOR CABLE ASSY. |
|  | A927-00005-0000 | LEG KIT ASSY. (HIGH BASE) - OPTIONAL |
|  |  | (INCLUDES 4 LEGS \& HARDWARE) |
|  | $0017-00003-0429$ | 3 COND. LINE CORD |
|  |  |  |
|  |  |  |

FILTER ASSY. - PARTS LIST
ORDER BY PART NUMBER ONLY

| ITEM | PART NO. | DESCRIPTION |
| :---: | :---: | :---: |
| 1 | 0945-00101-00XF | CHASSIS |
| 2 | 0945-00803-0100 | CAPACITOR $-55000 \mathrm{MF}-25 \mathrm{~V}$. |
| 3 | 0945-008030200 | CAPACITOR - 100000MF-15V. |
| 4 | 0945-00100-0000 | CAPACITOR STRAP |
| 5 | 0017-00101-0555 | \#6-32 x 5/16 SLT. HEX HD. SCR. (4 REQ'D.) |
|  | 0017-00021-0539 | 5 POSITION TERMINAL STRIP (2 REQ'D.) |
|  | 0017-00101-0510 | \#4-40 $\times 1 / 2$ SLT. PAN HD. SCR. (4 REQ'D.) |
|  | 0017-00104-0087 | \#4 FLAT WASHER (4 REQ'D.) |
|  | 0017-00104-0071 | \#4 EXT. TOOTH WASHER (4 REQ'D.) |
|  | 0017-00103-0002 | \#4-40 HEX NUT (4 REQ'D.) |
| 6 | 0062-122H7-1XXX | RESISTOR - 150 OHM, 2W. |
|  | 0062-086H7-1XXX | RESISTOR - 47 OHM, 2W. - LOCATED ON OPPOSITE TERMINAL STRIP |
| 7 | 0017-00003-0008 | FUSE - 6 AMP - 120 V . |
| 8 | 0017-00003-0174 | FUSE - 10 AMP - 32V. |
|  | 0017-00003-0433 | FUSE HOLDER (2 REQ'D.) |
| 9 | 0017-00041-0008 | RUBBER GROMMET |
| 10 | A089-00007-0000 | FILTER CABLE ASSY. \#2 |
| 11 | A089-00006-0000 | FILTER CABLE ASSY. \#1 |
| 12 | 0945-00804-0100 | DIODE - 12A. - 50V. (4 REQ'D.) |
|  | 0017-00103-0086 | \#10-32 HEX NUT (4 REQ'D.) |
|  | 0017-00021-0484 | SOLDER LUG (4 REQ'D.) |
|  | 0017-00104-0107 | \#10 FLAT WASHER (4 REQ'D.) |
|  | 0017-00009-0510 | INSULATOR (8 REQ'D.) |
|  | 0017-00042-0283 | BUSHING (4 REQ'D.) |
|  | 0945-00900-0000 | DIODE FORMED FISHPAPER COVER - NOT SHOWN |



NO. 628 - TRON UPRIGHT - HEADER FLUORESCENT FIXTURE ASSY.


NO. 628 - TRON UPRIGHT - HEADER FLUORESCENT FIXTURE ASSY. - PARTS LIST ORDER BY PART NUMBER ONLY

| ITEM | PART NO. | DESCRIPTION |
| :---: | :--- | :--- |
| 1 | $0595-00105-0000$ | FLUORESCENT BRKT. |
| 2 | $0017-00003-0043$ | 18" COOL WHITE FLUORESCENT LAMP |
| 3 | $0017-00021-0005$ | FLUORESCENT LOCKS (2 REQ'D.) |
| 4 | $0017-00031-0036$ | FLUORESCENT SOCKET (2 REQ'D.) |
| 5 | $0017-00003-0412$ | FLUORESCENT STARTER HOLDER W/WIRE LEADS |
|  | $0017-00101-0573$ | \#6-32 x 1/2 PHIL. RND. HD. M.S. (4 REQ'D.) |
|  | $0017-00104-0009$ | \#6 EXT. WASHER (4 REQ'D.) |
| 6 | $0017-00003-0019$ | FLUORESCENT STARTER |
| 7 | $0017-00003-0026$ | BALLAST |
|  | $0017-00101-0598$ | \#8-32 x 5/16 SLT. HEX HD. SCREW (4 REQ'D.) |
|  | A961-00042-0000 | LINE FILTER ASSY. - NOT SHOWN |

NO. 628 - TRON UPRIGHT - SCENERY LIGHT ASSY. - PARTS LIST ORDER BY PART NUMBER ONLY

| ITEM | PART NO. | DESCRIPTION |
| :---: | :--- | :--- |
| 1 | $0628-00118-0000$ | FLUORESCENT BRKT. |
| 2 | $0017-00003-0043$ | 18" COOL WHITE FLUORESCENT LAMP |
| 3 | $0017-00021-0005$ | FLUORESCENT LOCKS (2 REQ'D.) |
| 4 | $0017-00031-0036$ | FLUORESCENT SOCKET (2 REQ'D.) |
| 5 | $0017-00003-0412$ | FLUORESCENT STARTER HOLDER W/WIRE LEADS |
|  | $0017-00101-0573$ | \#6-32 x 1/2 PHIL. RND. HD. M.S. (4 REQ'D.) |
|  | $0017-00104-0009$ | \#6 EXT. WASHER (4 REQ'D.) |
| 6 | $0017-00003-0019$ | FLUORESCENT STARTER |
| 7 | $0017-00003-0026$ | BALLAST |
|  | $0017-00101-0598$ | \#8-32 x 5/16 SLT. HEX HD. SCREW (4 REQ'D.) |
|  | A961-00042-0000 | LINE FILTER ASSY. - NOT SHOWN |

NO. 628 - TRON UPRIGHT - UPPER CONTROL SHELF FLUORESCENT FIXTURE ASSY. - PARTS LIST ORDER BY PART NUMBER ONLY

| ITEM | PART NO. | DESCRIPTION |
| :---: | :--- | :--- |
| 1 | $0628-00101-0000$ | FLUORESCENT BRKT. |
|  | $0628-00916-0000$ | FLUORESCENT REFLECTOR - NOT SHOWN |
| 2 | $0017-00003-0095$ | 18" BLACK LIGHT LAMP |
| 3 | $0017-00021-0005$ | FLUORESCENT LOCKS (2 REQ'D.) |
| 4 | $0017-00031-0036$ | FLUORESCENT SOCKET (2 REQ'D.) |
| 5 | $0017-00003-0412$ | FLUORESCENT STARTER HOLDER W/WIRE LEADS |
|  | $0017-00101-0573$ | \#6-32 x 1/2 PHIL. RND. HD. M.S. (4 REQ'D.) |
|  | $0017-00104-009$ | \#6 EXT. WASHER (4 REQ'D.) |
| 6 | $0017-00003-0019$ | FLUORESCENT STARTER |
| 7 | $0017-00003-0026$ | BALLAST |
|  | $0017-00101-0598$ | \#8-32 x 5/16 SLT. HEX HD. SCREW (4 REQ'D.) |
|  | A961-00042-0000 | LINE FILTER ASSY. - NOT SHOWN |

NO. 628 - TRON UPRIGHT - LOWER CONTROL SHELF FLUORESCENT FIXTURE ASSY. - PARTS LIST ORDER BY PART NUMBER ONLY

| ITEM | PART NO. | DESCRIPTION |
| :---: | :--- | :--- |
| 1 | A628-00022-0000 | FLUORESCENT BRKT. |
|  | $0628-00911-0000$ | HAZARD SHIELD - NOT SHOWN |
| 2 | $0017-00003-0046$ | 18" BLACK LIGHT LAMP |
| 3 | $0017-00021-0005$ | FLUORESCENT LOCKS (2 REQ'D.) |
| 4 | $0017-00031-0036$ | FLUORESCENT SOCKET (2 REQ'D.) |
| 5 | $0017-00003-0412$ | FLUORESCENT STARTER HOLDER W/WIRE LEADS |
|  | $0017-00101-0573$ | \#6-32 x 1/2 PHIL. RND. HD. M.S. (4 REQ'D.) |
|  | $0017-00104-0009$ | \#6 EXT. WASHER (4 REQ'D.) |
| 6 | $0017-00003-0019$ | FLUORESCENT STARTER |
| 7 | $0017-00003-0026$ | BALLAST |
|  | $0017-00101-0598$ | \#8-32 x 5/16 SLT. HEX HD. SCREW (4 REQ'D.) |
|  | A961-00042-0000 | LINE FILTER ASSY. - NOT SHOWN |



TRON - UPRIGHT \& MINI - CONTROL GRIP ASSY - PARTS LIST ORDER BY PART NUMBER ONLY

| ITEM | PART NO. | DESCRIPTION |
| :---: | :---: | :---: |
| 1 | 0873-00900-0400 | CONTROL GRIP - LEFT |
| 2 | 0873-00900-0300 | CONTROL GRIP - RIGHT |
| 3 | 0628-00907-0000 | LENS |
| 4 | 0628-00906-0000 | TRIGGER |
|  | A628-00028-0000 | CONTROL GRIP SWITCH ASSY. |
|  | 0020-00202-0000 | SWITCH PLATE |
|  | 0017-00101-0528 | \#5-40 x 3/4 SLT. RND. HD. M.S. (2 REQ'D.) |
|  | 0873-00123-00XF | SWITCH MTG. BRKT. |
|  | 0017-00101-0083 | \#4-20 $\times 3 / 8$ PHIL. PAN HD. SCREW (2 REQ'D.) |
| 5 | $\begin{aligned} & 0017-00101-0116 \\ & 0017-00009-0513 \end{aligned}$ | \#10-32 x 3/8 HEX BUTTON HD. SCREW (5 REQ'D.) <br> 1/8 TAMPER PROOF ALLEN KEY |
| 6 | 0628-00904-0000 | SLIDE |
| 7 | 0628-00701-00XF | SLEEVE |
| 8 | A628-00024-0000 | TUBING \& PIVOT PIN PINNING ASSY. |
| 9 | 0017-00101-0615 | \#8-32 $\times 3 / 8$ SLT. PAN HD. M.S. (4 REQ'D.) |
| 10 | A628-00026-00XF | CENTERING BRKT. WELD ASSY. |
| 11 | 0628-00909-0000 | BUMPER |
| 12 | 0873-00113-00XF | BUMPER MTG. BRKT. |
| 13 | 0628-00905-0000 | GROMMET - MODIFIED |
| 14 | 0017-00101-0799 | \#10-32 $\times 3 / 8$ SLT. HEX HD. SCREW (4 REQ'D.) |
| 15 | 0017-00103-0081 | \#10-32 HEX NUT W/SEMS (4 REQ'D.) |
| 16 | 0628-00922-0000 | SHOULDER WASHER |
| 17 | 0017-00104-0014 | DISH WASHER |
| 18 | 0628-00700-00XF | ACTUATING PIN |
| 19 | A628-00031-0000 | STOP PLATE \& SWITCH BRKT. ASSY. |
| 20 | 0017-00101-0598 | \#8-32 x 5/16 SLT. HEX HD. SCREW (4 REQ'D.) |
| 21 | 0628-00706-00XF | ROLLER |
| 22 | 0921-00700-0000 | ACTUATOR |
| 23 | 0017-00100-0025 | 1/4" E-RING |



| ITEM | PART NO. | DESCRIPTION |
| :---: | :---: | :--- |
| 1 | A628-00031-0000 | STOP PLATE \& SWITCH BRKT. |
| 2 | $0932-00905-0000$ | WEAR PLATE |
| 3 | $0017-00101-0598$ | \#8-32 $\times 5 / 16$ SLT. HEX. HD. SCREW (2 REQ'D.) |
| 4 | A932-00009-0000 | SWITCH ASSY. (4 REQ'D.) |
| 5 | $0020-00202-0000$ | SWITCH PLATE (4 REQ'D.) |
| 6 | $0017-00101-0527$ | \#5-40 $\times$ 5/8 SLT. RND. HD. M.S. (8 REQ'D.) |



NO. 727 - TRON COCKTAIL - CONTROL GRIP ASSY


| ITEM | PART NO. |  |
| :---: | :--- | :--- |
| 1 | A727-00020-0000 | KNOB AND SWITCH ASSY. |
|  | $0010-00267-0000$ | COMPRESSION SPRING |
|  | $0017-00032-0103$ | SWITCH |
| 2 | $0727-00703-00 X F$ | SHAFT |
| 3 | $0017-00101-0148$ | \#8-32 x 1/4 TAMPER RESISTANT TORX SCREW (2 REQ'D.) |
| 4 | $0727-00701-0000$ | SLEEVE |
| 5 | $0727-00905-0000$ | FOLLOWER |
| 6 | A727-00016-0000 | PLATE AND PIVOT PLATE ASSY. |
| 7 | $0727-00700-00 X F$ | ADAPTER |
| 8 | $0727-00907-0000$ | GROMMET |
| 9 | $0017-00101-0598$ | \#8-32 x 5/16 SLT. HEX HD. SCREW (10 REQ'D.) |
| 10 | $0727-00702-0000$ | ACTUATOR |
| 11 | $0727-00908-0000$ | WEAR PLATE |
| 12 | $0727-00101-0000$ | SWITCH MTG. BRKT. |
| 13 | $0017-00100-0025$ | $1 / 4^{\prime \prime}$ E-RING |
| 14 | $0727-00704-0000$ | END GROMMET |
| 15 | $0017-00032-0104$ | SWITCH - 250V., 10A. (4 REQ'D.) |
| 16 | $0017-00101-0510$ | \#4-40 $\times 1 / 2$ SLT. PAN HD. M.S. (8 REQ'D.) |
| 17 | $0017-00021-0634$ | TERMINAL STRIP |
| 18 | $0017-00101-0555$ | \#6-32 $\times 5 / 16$ SLT. HEX HD. SCREW |

TRON - ALL VERSIONS - OPTICAL ENCODER DISC ASSY.


| ITEM | PART NO. | DESCRIPTION |
| :---: | :--- | :--- |
| 1 | A628-00029-0000 | KNOB \& SHAFT ASSY. |
| 2 | $0628-00705-00 \mathrm{XF}$ | SHAFT |
| 3 | A628-00038-0000 | MTG. BRKT. \& BEARING ASSY. |
| 4 | $0628-00109-0000$ | TOP PLATE |
| 5 | $0628-00900-0000$ | SENSOR DISC |
| 6 | A628-00027-0000 | HUB TO BOTTOM PLATE ASSY. |
| 7 | $0017-00101-0124$ | \#6 x 1/4 UNSLOT HEX HD. SCREW (11 REQ'D.) |
| 8 | $0017-00101-0309$ | \#8-32 x 1/4 SET SCREW (4 REQ'D.) |
| 9 | $0017-00100-0050$ | $1 / 2$ E-RING (3 REQ'D.) |
| 10 | $0017-00042-0021$ | 1/2 NYLINER |
| 11 | $0628-00113-0000$ | BOTTOM BRKT. |
| 12 | A082-91418-D000 | OPTICAL ENCODER P.C. ASSY. |
| 13 | $0017-00042-0285$ | SPACER (4 REQ'D.) |
| 14 | $0628-00112-0000$ | P.C. MTG. BRKT. |
| 15 | $0017-00101-0586$ | \#8-32 x 3/16 SLOT PAN HD. M.S. (2 REQ'D.) |



FRONT DOOR ASSEMBLY - U.S.A. $\mathbf{2 5 ¢}$
ORDER BY PART NUMBER ONLY

| ITEM | PART NO. | DESCRIPTION |
| :---: | :---: | :---: |
| 1 | 0090-00002-02BK | DOUBLE ENTRY COIN DOOR FRAME |
| 2 | 0017-00101-0121 | \#6-32 x 5/16 PHIL. TRS. HD. SCR. (3 REQ'D.) |
| 3 | A090-00073-02BK | DOUBLE ENTRY COIN DOOR W/DRESS PLATE |
| 4 | 0017-00101-0123 | \#8 x 1/4 UNSLOT. HEX HD. SCREW (4 REQ'D.) |
| 5 | 0017-00007-0019 | KEY HOOK |
| 6 | 0017-00101-0552 | \#6-32 x 1/4 CARRIAGE BOLT (4 REQ'D.) |
| 7 | 0090-00117-03XF | COIN ENTRY PLATE - $25 ¢$ (2 REQ'D.) |
| 8 | A097-00005-0000 | DOOR LOCK \& KEY W/SCREW \& NUT (OR) |
| 8 | A097-00006-0000 | DOOR LOCK \& KEY W/SCREW \& NUT |
| 9 | 0090-00128-00XF | DOOR TILT SWITCH BRKT. |
| 10 | 0017-00005-0041 | DOOR CAM |
| 11 | A090-00095-0000 | DOOR TILT SWITCH |
| 12 | 0090-00126-01XF | SWITCH BACK-UP PLATE |
| 13 | 0017-00101-0525 | \#5-40 $\times$ 9/16" PHIL. HD. M.S. (2 REQ'D.) |
|  | A090-00096-0000 | DOOR TILT SWITCH \& BRKT. ASSY. (ITEMS 9 \& 11 THRU 13) |
| 14 | 0090-00903-9500 | $25 ¢$ WINDOW (2 REQ'D.) |
| 15 | 0090-00143-00XF | COIN PLEX RETAINER |
| 16 | 0017-00003-0219 | 12 VOLT LAMP - G.E. \#1895 (2 REQ'D.) |
| 17 | 0017-00031-0048 | BAYONET SOCKET W/BRKT. (2 REQ'D.) |
| 18 | 0017-00104-0002 | \#6 SPLIT LOCK WASHER (8 REQ'D.) |
| 19 | 0017-00103-0084 | \#6-32 HEX NUT W/SEMS (4 REQ'D.) |
| 20 | A090-00057-0000 | COIN METER |
| 21 | 0017-00101-0124 | \#6 x 1/4 UNSLOT. HEX HD. SCR. (8 REQ'D.) |
| 22 | 0017-00032-0051 | PUSH BUTTON SWITCH |
| 23 | 0017-00032-0007 | SLIDE SWITCH |
| 24 | 0017-00072-0034 | STEEL OVAL HD. RIVET |
| 25 | 0090-00173-0000 | COIN COUNTER MTG. BRKT. |
|  | A090-00082-0000 | TEST SWITCH \& BRKT. ASSY. (ITEMS 23 THRU 25) |
| 26 | A090-00087-0000 | COIN CHUTE \& TOP ASSY. (2 REQ'D.) |
| 27 | 0010-00134-0000 | SPRING |
| 28 | 0010-00181-0000 | SPRING |
| 29 | 0017-00007-0083 | $1 / 8 \times 1-5 / 8$ ROLL PIN |
| 30 | 0090-00129-00XF | PIVOT POST |
| 31 | 0090-00167-00XF | PIVOT LEVER |
| 32 | 0093-00155-00XF | REJECT LEVER |
| 33 | 0017-00100-0018 | E-RING |
|  | A090-00088-0000 | REJECT LEVER ASSY. (2 REQ'D.) (ITEMS 30 THRU 33) |
| 34 | A090-00085-0000 | COIN ACCEPTOR FRAME ASSY. (2 REQ'D.) |
| 35 | 0017-00005-0003 | COIN ACCEPTOR W/STRING CUTTER (2 REQ'D.) (OR) |
| 35 | 0017-00005-0211 | COIN ACCEPTOR W/ANTI STRING DEVICE (2 REQ'D.) (OR) |
| 35 | 0017-00005-0214 | COIN ACCEPTOR W/STRING CUTTER (2 REQ'D.) |
| 36 | A090-00064-0000 | ANTI-PENNY DEVICE |
| 37 | 0017-00101-0099 | \#6 x 1/4 SLT. HEX HD. M.S. (2 REQ'D.) |
| 38 | 0090-00162-00XF | COIN SWITCH MTG. BRKT. |
| 39 | 0017-00005-0203 | COIN SWITCH CHUTE |
| 40 | 0017-00005-0195 | COIN SWITCH |
| 41 | 0010-00599-0000 | COIN SWITCH WIRE |
| 42 | 0017-00007-0132 | PUSH-ON RING |
|  | A090-00059-0400 | COIN SWITCH \& WIRE ASSY. (ITEMS 40 THRU 42) |
| 43 | $\begin{aligned} & \text { 0017-00101-0698 } \\ & \text { A090-00077-0000 } \end{aligned}$ | \#4-40 x 3/4 SLT. RND. HD. M.S. (2 REQ'D.) <br> COIN GUIDE \& SWITCH ASSY. (ITEMS 38 THRU 43) |

## VI Technical Troubleshooting

## Introduction

The most common problems occur in harness components such as the coin acceptor, player controls, interconnecting wiring, etc. The TV monitor and PCB computer cause their share of problems too, but not as much as the harness and its component parts. TV monitor troubleshooting will not be covered here because it is covered in that section of this manual.
As you already know, the PCB computer is a complex device with a number of different circuits. Some circuits remain basically the same among games, but overall there are a great many differences between them. PCB troubleshooting procedures, therefore, can be lengthy and will differ greatly among games. However, some basic Z-80 CPU information is involved in this section.

## General Suggestions

The first step in any troubleshooting procedure is correctly identifying the malfunction's symptoms. This includes not only the circuits or features malfunctioning, but also those still operational. A carefully trained eye will pick up other clues as well. For instance, a game in which the computer functions fail completely just after money was collected may have a quarter shorting the PCB traces. Often, an experienced troubleshooter will be able to spot the cause of the problem even before opening the cabinet.
After all the clues are carefully considered, the possible malfunctioning areas can be narrowed down to one or two good suspects. Those areas can be examined by a process of elimination until the cause of the malfunction is discovered.

## Harness Component Troubleshooting

Typical problems falling in this category are coin and credit problems, power problems and failure of individual features.

## NO GAME CREDIT

For example, your prospective player inserts his quarter and is not awarded a game. The first item to check is if the quarter is returned. If the quarter is returned, the malfunction most certainly lies in the coin acceptor itself. First, use a set of test coins (both old and new) to ascertain that the player's coin is not undersize or underweight. If your test coins are also returned, coin acceptor servicing is indicated. Generally, the cause of this particular problem is a maladjusted magnet gate. Normally, this will mean slightly closing the magnet gate a little by turning the adjusting screw out a bit (see section on coin acceptor for more details).
If the quarter is not returned and there is no game credit, the cause of the malfunction may be in one of several areas. First try operating the coin return button; if the coin is returned, the problem is most likely in the magnet gate. Enlarge the gap according to the coin acceptor service procedures. If this does not cure the problem, remove the coin acceptor, clean it and perform the major adjustment procedure.
If the trapped coin is not returned when the wiper lever is actuated, you may have an acceptor jammed by a slug, gummed up with beer, a jammed coin chute, or mechanical failure of the acceptor mechanism. In this case, first check for the slug that will generally be trapped against the magnet. If so, simply remove the slug and test the acceptor. If the chute is blocked, remove the acceptor and remove the jammed coins. If there is actual failure of the acceptor, remove the unit and repair as indicated in the coin acceptor service procedures.
If the coin is making its way through the acceptor (that is, falling into the coin box), yet there is still no game credit, you either have a mechanical failure of the coin switch or electrical failure of the coin and credit circuits. The first place to begin is by checking the coin switch. Most of these switches are the make/break variety of micro switch, which is checked by testing for continuity between the NO, NC, and C terminals. When not actuated, the NC and $C$ terminals should be continuous and the NO terminal open. When operated, the NO and C terminals should close and the NC should be open. If the coin switch checks out, examine the connections to the terminals to make sure there is good contact. If necessary, use the continuity tester and check from the terminal lug on the switch to the associated PCB trace. This will tell you if there is a continuous line all the way to the credit circuit.

If the coin switch wires do not check out, the problem is in the computer - most likely in the coin and credit circuitry.
If you do get game credit when a coin is deposited, but the game will not start when the start switch is pressed, you may have a problem in the start switch, the interconnecting wiring or in the computer. First check the switch. If the switch is OK, proceed to check the wiring. Again, make sure you go from the terminal lug on the switch to the PCB trace. This way, you will check the terminal contact as well as PCB edge connector contact. If the wiring is continuous, proceed to check the PCB credit circuit. If not, check each section of the wiring, until the discontinuity is located. If the wiring is OK , the problem must lie in the computer.

## Transformer and Line Voltage Problems

Your machine must have the correct line voltage to operate properly. If the line voltage drops too low, a circuit in the computer will disable game credit. The point at which the computer will fail to work will vary some from game to game, but no gamé will work on line voltage that drops below 105 VAC.
Low line voltage may have many causes. Line voltage normally fluctuates a certain amount during the day as the total usage varies. Peak usage times occur mainly at dawn or dusk, so if your machine's malfunction seems to be related to the time of day, this may be a factor. A large load connected to the same line as the game (such as a large air conditioner or other device with an exceptionally large motor) may drop the line voltage significantly when starting up. This drop can result in an intermittent credit problem. In addition, poor connections in the location wiring, plug, or line cord may also cause a significant drop in power. Cold solder joints in the game's harness, especially in areas like the transformer connections, interlock switch, or fuse block, may also produce the same results, although probably on a more permanent basis.
Sometimes location owners (especially in bars) replace light switches with dimmer rheostats, and the game is sometimes on the same line. Obviously, the voltage available to the game is going to drop dramatically when the dimmer is turned.
In any case, the way to check for correct line voltage is with your VOM. Set the VOM to 250 VAC and stick the probes in the wall receptacle. If it's OK here, check the transformer primary connections. If you do not get 117 VAC, examine the solder joints on the transformer, fuse block, and interlock switch. If you do get 117 VAC, the problem must be either in the transformer, harness connections, or in the PCB power supply.

If you suspect the transformer, check its secondaries with the VOM set to 50 VAC and correlate the readings with the legend on the side of the transformer. The transformer must also be correctly grounded, so check the ground potential as well, especially if there is a hum bar rolling up or down the TV screen.

## HARNESS PROBLEMS

Other harness problems include blowing fuses and malfunctioning controls. The repeating blown-fuse problem can sometimes be quite exasperating to solve, for short circuits have the tendency to occur in areas almost impossible to find. First, try inserting a new fuse, as old fuses age and blow without cause. If the new one also blows, you definitely have a short.
The best way to approach this problem is by turning the power off and disconnecting devices that may be causing the problem, such as the TV, transformer, and PCB. Disconnect the devices by pulling off their connectors; but do not allow them to touch. If necessary, insulate them with small pieces of electrical tape. Then, connect your VOM across the terminals of the fuse block (all electrical power shut off), and set it to one of the resistance scales. This will save blowing a fuse each time you want to check the circuit.
If the VOM reveals that disconnecting the devices removed the short, reconnect the devices one by one until the short returns. The last device connected is the one that is at fault. If the VOM reads a short even after the devices are disconnected, the fault must lie in the harness itself, and only patient exploration will reveal its location. First, carefully examine all the wiring, looking for terminals that may be touching, metal objects such as coins shorting connections or burned insulation. If necessary, use the VOM to check each suspected wire.

## MALFUNCTIONING CONTROLS

One of the most common problems here is a bad potentiometer. Typically, a bad pot will cause the image to jump as it reaches a certain point. The only cure for this one is to install a new pot.
If a feature that is operated by a switch (for example, joysticks, foot pedals, control panel buttons) does not operate at all, check the switch with a VOM or continuity tester to verify its operation. If the switch does not check out, replace it. If the switch is OK, you should suspect the input to the switch from the PCB. In this case, get out the harness and logic schematics and check to see what kind of input it is. In many cases, the input will be +5 VDC . If so, use the VOM to check its presence. Normally, the switch is used to pull a +5 VDC line LOW to GND or to pull a LOW line HIGH. If the PCB output is missing, check the wire length from the PCB. If you find the signal at the PCB trace, the wire length or connection is at fault. If not, begin exploring the PCB using the logic schematics.

# A Glossary of Microprocessor Terms 

MICROPROCESSOR - one or several microcircuits that perform the function of a computer's CPU. Sections of the circuit have arithmetic and comparative functions that perform computations and executive instructions.
CPU - central-processing unit. A computing system's "brain", whose arithmetic, control and logic elements direct functions and perform computations. The microprocessor section of a microcomputer is on one chip or several chips.
PROM - programmable read-only memory. User permanently sets binary on-off bits in each cell by selectively fusing or not fusing electrical links. Nonerasable. Used for low-volume applications.

EPROM - erasable, programmable, read-only memory. Can be erased by ultraviolet light bath, then reprogrammed. Frequently used during design and
development to get programs debugged, then replaced by ROM for mass production.

ROM - read-only memory. The program, or binary on-off bit pattern, is set into ROM during manufacture, usually as part of the last metal layer put onto the chip. Nonerasable. Typical ROM's contain up to 16,000 bits of data to serve as the microprocessor's basic instructions.
RAM - random-access memory. Stores binary bits as electrical charges in transistor memory cells. Can be read or modified through the CPU. Stores input instructions and results. Erased when power is turned off.
LSI - large scale integration. Formation of hundreds or thousands of so-called gate circuits on semiconductor chips. Very large scale integration (VLS) involves microcircuits with the greatest component density.
MOS - metal-oxide semiconductor. A layered construction technique for integrated circuits that achieves high component densities. Variations in MOS chip structures create circuits with speed and low-power requirements, or other advantages (static will damage a MOS chip).

## Introduction to the Z-80 CPU

The term "microcomputer" has been used to describe virtually every type of small computing device designed within the last few years. This term has been applied to everything from simple "microprogrammed" controllers constructed out of TTL MSI up to low end minicomputers with a portion of the CPU constructed out of TTL LSI "bit slices." However, the major impact of the LSI technology within the last few years has been with MOS LSI. With this technology, it is possible to fabricate complete and very powerful computer systems with only a few MOS LSI components.
The Zilog Z-80 family of components can be configured with any type of standard semiconductor memory to generate computer systems with an extremely wide range of capabilities. For example, as few as two LSI circuits and three standard TTL MSI packages can be combined to form a simple controller. With additional memory and I/O devices a computer can be constructed with capabilities that only a minicomputer could previously deliver.
New products using the MOS LSI microcomputer are being developed at an extraordinary rate. The Zilog Z-80 component set has been designed to fit into this market through the following factors:

1. The $Z-80$ is fully software compatible with the popular 8080A CPU.
2. Existing designs can be easily converted to include the Z-80.
3. The Z-80 component set is at present superior in both software and hardware capabilities to any other microcomputer system on the market today.
4. For increased throughput the Z80A operating at a 4 MHZ clock rate offers the user significant speed advantages.
Microcomputer systems are extremely simple to construct using Z-80 components. Any such system consists of three parts:

## 1. CPU (Central Processing Unit)

2. Memory

## 3. Interface Circuits to peripheral devices

The CPU is the heart of the system. Its function is to obtain instructions from the memory and perform the desired operations. The memory is used to contain instructions and in most cases data that is to be processed. For example, a typical instruction sequence may be to read data from a specific peripheral device, store it in a location in memory, check the parity and write it out to another peripheral device. Note that the Zilog component set includes the CPU and various general purpose I/O device controllers, while a wide range of memory devices may be used from any source. Thus, all required components can be connected together in a very simple manner with virtually no other external logic.

## General Purpose Registers

There are two matched sets of general purpose registers, each set containing six 8 -bit registers that may be used individually as 8 -bit registers or as 16 bit register pairs by the programmer. One set is called $\mathrm{BC}, \mathrm{DE}$ and HL while the complementary set is called $\mathrm{BC}^{\prime}$, $\mathrm{DE}^{\prime}$ and $\mathrm{HL}^{\prime}$. At any one time the programmer can select either set of registers to work with through a single exchange command for the entire set. In systems where fast interrupt response is required, one set of general purpose registers and an accumulator/flag register may be reserved for handling this very fast routine. Only a simple exchange command need be executed to go between the routines. This greatly reduces interrupt service time by eliminating the requirement for saving and retrieving register contents in the external stack during interrupt or subroutine processing. These general purpose registers are used for a wide range of applications by the programmer. They also simplify programming, especially in ROM based systems where little external read/write memory is available.

## Arithmetic \& Logic Unit (ALU)

The 8 -bit arithmetic and logical instructions of the CPU are executed in the ALU. Internally the ALU communicates with the registers and the external
data bus on the internal data bus. The type of functions performed by the ALU include:

| Add | Left or right shifts <br> or rotates (arithmetic <br> and logical) |
| :--- | :--- |
| Subtract Increment |  |
| Logical AND | Decrement |
| Logical OR | Set bit |
| Logical Exlusive OR | Reset bit |
| Compare | Test bit |
| Instruction Register and |  |
| CPU Control |  |

As each instruction is fetched from memory, it is placed in the instruction register and decoded. The control sections performs this function and then generates and supplies all of the control signals necessary to read or write data from or to the registers, control the ALU and provide all required external control signals.

## Z-80 CPU Pin Description

The Z-80 CPU is packaged in an industry standard 40 pin Dual In-Line Package. The I/O pins are shown in the below figure and the function of each is described.



#### Abstract

$\mathrm{A}_{0}-\mathrm{A}_{15}$ (Address Bus) Tri-state output, active high. $\mathrm{A}_{0}-\mathrm{A}_{15}$ constitute a $16-$ bit address bus. The address bus provides the address for memory (up to 64 K bytes) data exchanges and for I/O device data exchanges. I/O addressing uses the 8 lower address bits to allow the user to directly select up to 256 input or 256 output ports. $A_{0}$ is the least significant address bit. During refresh time, the lower 7 bits contain a valid refresh address.


## $\mathrm{D}_{0}-\mathrm{D}_{7}$ <br> (Data Bus)

Tri-state input/output, active high. $\mathrm{D}_{0}-\mathrm{D}_{7}$ constitute an 8 -bit bidirectional data bus. The data bus is used for data exchanges with memory and I/O devices.

## $\mathrm{M}_{1}$

(Machine Cycle one)
Output, active low. $\overline{\mathrm{M}_{1}}$ indicates that the current machine cycle is the OP code fetch cycle of an instruction execution. Note that during execution of 2-byte op-codes, $\overline{\mathrm{M} 1}$ is generated as each op code byte is fetched. These two byte op-codes always begin with CBH, DDH, EDH or FDH. M1 also occurs with $\overline{\text { IORQ }}$ to indicate an interrupt acknowledge cycle.

## MREQ

## (Memory Request)

Tri-state output, active low. The memory request signal indicates that the address bus holds a valid address for a memory read or memory write operation.

## IORQ

## (Input/Output Request)

Tri-state output, active low. The $\overline{\mathrm{ORQ}}$ signal indicates that the lower half of the address bus holds a valid I/O address for a I/O read or write operation. An $\overline{I O R Q}$ signal is also generated with an M1 signal when an interrupt is being acknowledged to indicate that an interrupt response vector can be placed on the data bus. Interrupt Acknowledge operations occur during $M_{1}$ time while I/O operations never occur during $\mathrm{M}_{1}$ time.

## RD

## (Memory Read)

Tri-state output, active low. $\overline{\mathrm{RD}}$ indicates that the CPU wants to read data from memory or an I/O device. The addressed I/O device or memory should use this signal to gate data onto the CPU data bus.

## WR

## (Memory Write)

Tri-state output, active low. $\overline{\text { WR }}$ indicates that the CPU data bus holds valid data to be stored in the addressed memory or I/O device.

## RFSH

## (Refresh)

Output, active low. $\overline{\mathrm{RFSH}}$ indicates that the lower 7 bits of the address bus contain a refresh address for dynamic memories and the current MREQ signal should be used to do a refresh read to all dynamic memories.

## HALT

(Halt state)
Output, active low. $\overline{\text { HALT }}$ indicates that the CPU has executed a HALT software instruction and is awaiting either a non maskable or a maskable interrupt (with the mask enabled) before operation can resume. While halted, the CPU executes NOP's to maintain memory refresh activity.

## WAIT

## (Wait)

Input, active low. WAIT indicates to the Z-80 CPU that the addressed memory or I/O devices are not ready for a data transfer. The CPU continues to enter wait states for as long as this signal is active. This signal allows memory or I/O devices of any speed to be synchronized to the CPU.

## INT

## (Interrupt Request)

Input, active low. The Interrupt Request signal is generated by I/O devices. A request will be honored at the end of the current instruction if the internal software controlled interrupt enable flip-flop (IFF) is enabled and if the $\overline{B U S R Q}$ signal is not active. When the CPU accepts the interrupt, an acknowledge signal (IORQ during $M_{1}$ time) is sent out at the beginning of the next instruction cycle. The CPU can respond to an interrupt in three different modes that are described in detail in section 5.4 (CPU Control Instructions).

## NMI

## (Non-Maskable Interrupt)

Input, negative edge triggered. The non maskable interrupt request line has a higher priority than INT and is always recognized at the end of the current instruction, independent of the status of the interrupt enable flip-flop. $\overline{\text { NMI }}$ automatically forces the Z-80 CPU to restart to location 0066 . The program counter is automatically saved in the external stack so that the user can return to the program that was interrupted. Note that continuous WAIT cycles can prevent the current instruction from ending, and that a $\overline{B U S R Q}$ will override a $\overline{N M I}$.

## RESET

Input, active low. RESET forces the program counter to zero and initializes the CPU. The CPU initialization includes:

1) Disable the interrupt enable flip-flop
2) Set Register $I=00 \mathrm{H}$
3) Set Register $R=0 \mathrm{OH}_{\mathrm{H}}$
4) Set Interrupt Mode 0

During reset time, the address bus and data bus go to a high impedance state and all control ouput signals go to the inactive state.

## BUSRQ

## (Bus Request)

Input, active low. The bus request signal is used to request the CPU address bus, data bus and tri-state output control signals to go to a high impedance state so that other devices can control these buses. When BUSRQ is activated, the CPU will set these
buses to a high impedance state as soon as the current CPU machine cycle is terminated.

## BUSAK

## (Bus Acknowledge)

Output, active low. Bus acknowledge is used to indicate to the requesting device that the CPU address bus, data bus and tri-state control bus signals have been set to their high impedance state and the external device can now control these signals.

## CLK

## (Clock)

Single phase TTL level clock which requires only a 330 ohm pull-up resistor to +5 volts to meet all clock requirements.

| MCR II SYSTEM P.C. BOARD JUMPER OPTIONS |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| VIDEO GENERATOR P.C. BOARD |  |  |  |  |  |  |  |  |  |
| MANUFACTURER | EPROM NO. | JW\#1 | JW\#2 | JW\#3 | JW\#4 | JW\#5 | JW\#6 | JW\#7 | JW\#8 |
| MOTOROLA | 68764 | \# | * | * | \# | * | * | * | * |
|  | 68766 | \# | * | * | \# | * | * | * | * |
| INTEL | 2764 | * | \# | \# | * | \# | * | * | \# |
| T. I. | 2564 | \# | * | * | \# | * | \# | \# | * |
| SUPER C.P.U. P.C. BOARD |  |  |  |  |  |  |  |  |  |
| JUMPER OPTIONS FOR PROGRAM ROMS ONLY |  |  |  |  |  |  |  |  |  |
| MANUFACTURER | EPROM NO. | JW\#2 | JW\#4 | JW\#5 | JW\#6 | JW\#7 | JW\#18 | JW\#19 |  |
| MOTOROLA | 68764 | \# | \# | * | \# | * | * | \# |  |
|  | 68766 | \# | \# | * | \# | * | * | \# |  |
| T. I. | 2564 | \# | \# | * | \# | * | * | \# |  |
| INTEL | 2764 | * | * | \# | * | \# | \# | * |  |
| JUMPER OPTIONS FOR BACKGROUND ROMS ONLY |  |  |  |  |  |  |  |  |  |
| MANUFACTURER | EPROM NO. | JW\#10 | JW\#11 | JW\#12 | JW\#13 | JW\#14 | JW\#15 | JW\#16 | JW\#17 |
| MOTOROLA | 68764 | * | \# | * | \# | * | \# | \# | * |
|  | 68766 | * | \# | * | \# | * | \# | \# | * |
| T. I. | 2564 | * | \# | * | \# | * | \# | \# | * |
| INTEL | 2764 | \# | * | \# | * | \# | * | * | \# |
| SOUND I/O P. C. BOARD |  |  |  |  |  |  |  |  |  |
| MANUFACTURER | EPROM NO. | JW\#1 | JW\#2 |  |  |  |  |  |  |
| NUMEROUS MFR'S | 2532 | * | \# |  |  |  |  |  |  |
| NUMEROUS MFR'S | 2732 | \# | * |  |  |  |  |  |  |

* = CUT JUMPER WIRES WHERE THIS SYMBOL "*" APPEARS.
\# = LEAVE JUMPER WIRES IN WHERE THIS SYMBOL "\#" APPEARS.

The above table illustrates the fact that the Video Generator P.C. Board used in the MCR II System has 8 jumper wires, the SUPER C.P.U.P.C. Board used in the MCR II System has 19 jumper wires, and the Sound I/O P.C. Board used in the MCR II System has 2 jumper wires.

All of the above Boards can be used with a variety of different SETS of EPROM chips. However, these EPROMS are not all made by the same manufacturer
and do have some internal differences. So, in order to make them function properly in their respective P.C. Boards, certain jumper wires on these Boards have to be cut.
The above table tells you which jumpers to cut (depending on which EPROM set you're going to use) by showing a "*" under that jumper wire's number. If there is NO "*" under a jumper wire's number, THAT PARTICULAR JUMPER WIRE IS NOT TO BE CUT.

## VII. Coin Door Maintenance

SPECIAL NOTE: If you have any questions about the coin acceptors in your game(s), please feel free to contact their manufacturers. Each manufacturer's name is PROMINENTLY imprinted on every acceptor mechanism.
Metal mechanisms only:
COIN MECHANISMS, INC.
817 Industrial Drive
Elmhurst, IL 60126
Phone (312) 279-9150

Metal and Plastic mechanisms:<br>COINCO COIN ACCEPTORS, INC.<br>860 Eagle Drive<br>Bensenville, IL 60106<br>Phone (312) 766-6781

## COIN DOOR MAINTENANCE

METAL COIN ACCEPTOR MECHANISMS
Periodically, the metal coin acceptor mechanism(s) must be removed from the coin door and cleaned.

1. Make sure the power to the game is off.
2. Unlock and open the coin door.
3. Remove the coin acceptor mechanism as shown in Figure 7-1.Push down on the two spring loaded latches.While holding the latches down, pull the top of the coin acceptor mechanism toward you.Release the latches and lift out the coin acceptor mechanism.


Figure 7-1 Removing and replacing coin acceptor
4. Clean the magnet of all foreign particles. See Figure 7-2.
$\square$ This may be accomplished by swinging the gate open as shown in the above figure.
5. Remove the cradles and undersize levers and clean the bushings. (A pipe cleaner makes a good bushing cleaner.)
$\square$ Also clean the pivot pin.
6. Whenever needed, the coin acceptor should be cleaned with hot water and cleanser in the following manner:
$\square$ Place the coin acceptor in boiling water for about ten minutes.

## CAUTION: BE CAREFUL NOT TO BURN YOURSELF.

$\square$ Next, use a brush and kitchen cleaner to remove all remaining foreign matter from the unit.Rinse the coin acceptor in clean boiling water.Dry the coin acceptor thoroughly by using filtered compressed air to blow it dry.
NOTE: The reason we recommend using boiling water is that it evaporates faster than cold water and speeds drying time.


Figure 7-2 Cleaning the metal coin acceptor
7. To lubricate the coin acceptor:
$\square$ Use ONLY powdered graphite and put it ONLY on the moving parts of the coin acceptor. These parts are called out in Figure 7-3.
$\square$ Be extremely careful to keep the powdered graphite away from paths that are traveled by the coins.

> - WARNING DO NOT USE OIL TO LUBRICATE THE COIN ACCEPTOR.
8. Check the coin chute for obstructions such as: paper, gum, etc.
9. Reinstall the coin acceptor to the coin door. See Figure 7-1.
$\square$ Place the two pegs at the coin acceptor's base into their retaining slots.
$\square$ Now push the top of the coin acceptor toward the coin door until it snaps in place and is held there by the two spring loaded latches.
10. Close and lock the coin door.


Figure 7-3 Lubricating the metal coin acceptor


Figure 7-4 Opening the plastic coin acceptor

## PLASTIC COIN ACCEPTOR MECHANISMS

The plastic coin acceptor mechanism(s) must be removed periodically from the coin door and cleaned.

1. Make sure the power to the game is off.
2. Unlock and open the coin door.
3. Remove the coin acceptor mechanism(s) as shown in Figure 7-1.
$\square$ Push down on the two spring loaded latches.While holding the latches down, pull the top of the acceptor mechanism toward you.Release the latches and lift out the mechanism.
4. Squeeze the two pins indicated in Figure 7-4 together to open the mechanism and break it down into its three basic parts.
$\square$ Clean the mechanism in hot soapy water. It never rusts.
$\square$ Rinse the mechanism in clean hot water and allow it to dry.
$\square$ Reassemble the mechanism (it never needs lubrication).
5. Check the coin chute for obstructions such as: paper, gum, etc.
6. Reinstall the coin acceptor to the coin door. See Figure 7-5.
$\square$ Place the two pegs at the coin acceptor's base into their retaining slots.Now push the top of the coin acceptor toward the coin door until it snaps in place and is held there by the two spring loaded latches.
7. Close and lock the coin door.

NOTE: See Figure 7-6 for instructions on how to set the plastic coin acceptor mechanisms to either accept or reject Canadian quarters.


Figure 7-5 Changing the plastic coin acceptor to accept American or Canadian quarters.

## PLEASE NOTE:

THE INFORMATION CONTAINED IN THIS SECTION IS TOLD IN AN EASY TO UNDERSTAND MANNER AND IS INTENDED TO AID THOSE WITHOUT AN ELECTRONICS DEGREE IN TROUBLESHOOTING AND REPAIRING THEIR GAMES T.V. MONITOR.

IF YOU READ THROUGH THIS SECTION AND STILL HAVE QUESTIONS, PLEASE CONTACT YOUR DISTRIBUTOR OR MIDWAY MANUFACTURING COMPANY AT THE TOLL FREE NUMBER PROVIDED WITH YOUR GAMES PAPERS.

OUR STAFF AND OUR DISTRIBUTORS STAND READY TO HELP YOU!

THANK YOU

## VIII T.V.Monitor Manual

$\square$


## Color T.V. Monitor

## Introduction: (How to use this section of your manual.)

This section has been designed to simply familiarize you with one of the more mystical components in your game - the T.V. monitor. If you are an electronics technician who is quite knowledgeable on the subject, you may decide to just go to the schematics and start troubleshooting the defective monitor. But if you are like most people, a monitor is a T.V. set, and that means a complex doo-dad that means big buck repairs. This isn't necessarily so. This section of the manual will acquaint you with the monitor and could just help you repair it if you feel adventurous enough to give it a try. If you have any knowledge of electronics, especially the use of a voltmeter, the repairs you can make are astonishing. Just keep in mind that ELECTRICITY CAN BE VERY DANGEROUS, SO BE CAREFUL!!

If you want to understand how a monitor works, just read the "THEORY OF OPERATION" subsection. If you wish, you can follow along with the schematics. The information is presented in a very basic manner but more complete treatment of the subject can be found in the technical sections of bookstores.

If you want to attempt to repair your monitor, it would be a good idea to read this whole section beginning to end before starting. Pay attention to all warnings
and take them seriously. The more equipment you have the better, but a low cost Volt-Ohm-Milliameter can often, do the trick. Here are the steps to take:

1. Find the symptom that matches the problems your monitor has in the "SYSTEM - DIAGNOSIS" subsection. The diagnosis tells the circuit or area the problem may be in and possibly even the actual component causing it.
2. Once you have the circuit that is causing the trouble, read the "TROUBLESHOOTING" subsection to learn the procedure for finding the bad part.
3. Next, go to the schematic section and find the schematic that matches your monitor. It may be helpful to read the "DIFFERENCES BETWEEN MONITORS" subsection if you are unsure of which monitor you have. Use the schematic to see what parts are in the offending circuit.

That really is all there is to it. Just remember that there are some bizarre or rare symptoms not covered, or that a monitor may have two or more different problems that only a genius, the experienced, or an experienced genius can figure out. But be patient, follow safety precautions, and remember that there is also literature available from the monitor companies through your distributor or from Midway Manufacturing Company on request. (There is a toll free number on the back side of the front cover of this manual.)

## Symptom Diagnosis

1. Insufficient width or heighth:
A. Horizontal line (due to VERTICAL CIRCUIT DEFECT).

- Bad yoke.Bad vertical output section.Open fusible resistor in vertical section.Bad height control.Bad flyback.
B. Vertical line (due to HORIZONTAL CIRCUIT DEFECT).
- Bad yoke.
$\square$ Open width coil.
Open part in horizontal output section.

2. Picture spread out too far or crushed in certain areas:
A. Horizontal or vertical output transistor.
B. Bad component in output circuitry.
3. Line too close with black spacing:
A. Problem in vertical section causing poor linearity.
4. Poor focus and convergence:
A. Bad high voltage transformer ("flyback") or control.
B. Focus voltage wire not connected to neckboard terminal.
5. Colors missing; check:
A. Interface color transistors.
B. Color output transistors.
C. Cracked printed circuit board.
D. Color circuits.
E. Video input jack.
6. Picture not bright enough:
A. Weak emission from picture tube. (Turn horizontal sync off frequency and put brightness all the way up for about 15 minutes. Occasionally this cures the problem.)
7. Silvery effect in white areas; check:
A. Beam current transistors.
B. Weak picture tube emission.
8. Too much brightness with retrace lines; check:
A. Beam limiter transistors.
B. Brightness and/or color blanking control set too high.
9. Increasing brightness causes an increase in size and poor focus.
A. Weak high voltage rectifier or regulation (high voltage unit).
10. Small picture and/or poor focus:
A. Low $B+$ voltage (power supply trouble).
11. Vertical rolling:
A. Vertical oscillator transistor, IC, or circuit.
B. No sync from logic board.
12. Horizontal line across center:
A. Vertical output circuit is dead (see symptom No. 1. A.).
B. Vertical oscillator is not putting out the right wave form.
13. Picture bends:
A. Horizontal sync needs adjusting.
B. Magnetic or electromagnetic interference.
14. Flashing picture, visable retrace lines:
A. Broken neck board.
B. Internal short circuit in the picture tube (arcing).
15. Unsymmetrical picture or sides of picture:
A. Defective yoke.
16. No brightness, power supply operating - No high voltage for the picture tube; check:
A. Horizontal oscillator.
B. Horizontal amplifier and output.
C. Flyback transformer (high voltage unit).
17. No brightness, high voltage present; check:
A. Heater voltage to the tube at the neck board.
B. Screen-grid voltage for the tube.
C. Focus voltage.
D. Grid to cathode picture tube bias.
18. No high voltage; check:
A. For AC input to the "flyback".
B. Horizontal deflection stages.
C. Flyback transformer.
D. Yoke.
E. Power supply.
19. No horizontal and vertical hold; check:
A. Sync transistors and circuit.
B. Wires and jack from logic board to the monitor.
20. Wavey picture - (power supply defect); check:
A. Transistors, diodes, electrolytic capacitors in the power supply.
21. Moving bars in picture:
A. Ground connector off between monitor and logic boards.
B. Defect in the power supply (see wavy picture symptom).
22. Washed out picture (see picture not bright enough):
A. Check video signal at the cathode pins with an oscilloscope. If there is about 80 volts peak to peak, the picture tube has weak emission.
23. Monitor won't turn on:
A. Problem in the power supply: Check fuse, transistors, open fusible resistor.
B. Shorted horizontal output transistor.
C. Defective high voltage disabling circuit.
D. Crack(s) somewhere on main chassis board.
24. Can't adjust purity or convergence:
A. Use a degausser to demagnetize the picture tube carefully following your degausser's instructions.
B. Picture tube defective.
C. Metal foreign material is in picture tube shield.
D. Nearby equipment is electromagnetically interferring.
E. The poles of the earth are pulling off the purity.
F. Poor focus or width of picture.

## Guide To Schematic Symbols



THERMISTOR
(POLARITY DOESN'T MATTER)


INDUCTOR, COIL, CHOKE (POLARITY DOESN'T MATTER)


## IRON CORE TRANSFORMER (SUCH AS A FLYBACK)



FUSE
(POLARITY DOESN'T MATTER)


ZENER DIODE
CATHODE (-)

ANODE (+)


DIODE


NPN TRANSISTOR


VARIABLE RESISTOR, POT, CONTROL (POLARITY DOESN'T MATTER)


LINES ARE CONNECTED


LINES ARE NOT CONNECTED


PNP TRANSISTOR


RESISTOR
(POLARITY DOESN'T MATTER)


ELECTROLYTIC CAPACITOR


CAPACITOR
(POLARITY DOESN'T MATTER)


## Troubleshooting

Troubleshooting monitors requires experience, patience, and luck. The first step is to match the symptom the monitor displays to the diagnosis next to it in the "SYMPTOM-DIAGNOSIS" subsection. This will pinpoint the circuit the problem is probably in, and often the parts to check. Next, the circuit should be visually inspected to see if there are any parts broken, burned, or if something is there that shouldn't be, like a loose screw, etc. Some parts go bad before others and should be checked first. In fact, following is the general order in which parts usually go bad:

1. Semiconductors (like transistors, diodes, and integrated circuits).
2. Fusible resistors.
3. Electrolytic capacitors.
4. Resistors.
5. Capacitors and coils.

Always remember that a monitor can bite like a snake. Even when it is turned off, capacitors hold voltage and will discharge it to you should you be touching chassis ground. The picture tube or CRT, itself, is a giant capacitor, so avoid the flyback anode plug hole. With the monitor on, the power supply circuit and/or the flyback, which puts out at least 18,000 volts, CAN BE KILLERS!! Avoid handling power transistors (usually output transistors), yoke terminals, and other high power components when the monitor is on.
WARNING: That picture tube is a bomb! When it breaks, first it implodes, then it explodes. Large pieces of glass have been known to fly in excess of 20 feet in all directions. DO NOT carry it by the long, thin neck. Discharge its voltage to ground by shorting the anode hole to ground. Use a plastic handled screwdriver, connect one end of a wire with an alligator clip at each end to chassis ground and the other end to the metal shaft of the screwdriver. Using ONE HAND ONLY (put the other in your pocket) and touching ONLY the plastic handle of the screwdriver (DO NOT TOUCH THE METAL SHAFT) stick the blade of the screwdriver into the anode hole. Be prepared for a fairly loud pop and a flash. The longer the monitor has been turned off, the smaller the pop and dimmer the flash. But BE CAREFUL, picture tubes will hold a very
healthy charge for at least a week if not longer. Even after you've discharged it once, it may still carry a residual charge. It's better to be too careful than dead, which is why electronic equipment always carries stickers referring servicing to qualified personnel. Handle the side with the viewing screen against your chest when changing it. ALWAYS wear safety goggles when handling the picture tube.

To maintain the safety and performance of the monitor, always use exact replacement parts. For instance, the wrong components in the power supply can cause a fire, or the wrong color transistor may give a funny color to the picture. Service your monitor on a nonconductive firm table like wood, NOT METAL, and take off all of your jewelry just in case. With all this in mind, you are ready to begin troubleshooting.

Observe the picture carefully. Try to vary the appropriate control that would most likely affect your particular symptom. For example, if there is poor brightness or no picture, try turning up the brightness or contrast control. If the controls have no effect at all, chances are there is trouble with the control itself, the circuit it controls, or a nearby circuit that may be upsetting voltages. Go to the list of symptoms and determine with the schematic, where the bad circuit is.

## CAUTION:

Keep in mind that capacitors hold a charge as can the picture tube (for at least a week and usually longer), and could shock you.

First, check for obvious visual defects such as broken or frayed wires, solder where it is not supposed to be, missing components, burned components, or cracked printed circuit boards. If everything looks good up to this point, make sure that diodes, electrolytic capacitors, and transistors have their leads connected in the right polarity as shown on the schematic and the circuit board.
Turn on the power and measure the voltages at the leads of the active devices such as tubes, transistors, or integrated circuits. Any voltage that does not come within at least $10 \%$ to $15 \%$ of the voltage specified on the schematic indicates either a problem with that device or a component connected with it in the circuit. The next step is to use the ohmmeter to narrow down the field of possible offenders.

To test a transistor, one lead of the ohmmeter is placed on the base; and the other lead placed just on the emitter, then on the collector. A normal transistor will read either high resistance (infinite), or little resistance ( 400 to 900 ohms), depending on the polarity of this type transistor. Then the leads should be switched, one remaining on the base, and the other switched from the emitter to the collector. Now the opposite condition should result: the resistance should be infinite if it was lower when the other lead was on the base. Consistantly infinite readings indicate an open, and a short is demonstrated by 0-30 ohms on most of these test readings. Finally, place one lead on the collector, then the other on the emitter. No matter which lead is used, there should be infinite resistance. Any lower reading, such as 50 ohms (which is typical on a bad transistor), indicates a short.

This all sounds pretty confusing, but a little experience on a good transistor will make you an expert in no time. Usually, the lowest ohmmeter setting is used for testing transistors. Once in a great while a transistor may check out good on this test, but may actually be "leaky" or break down only on higher voltages. If in doubt, change it. It is also wise to check the transistor out of the circuit just in case some component in the circuit is affecting the ohmmeter reading.
A diode is tested like a transistor except it only has two leads. Again, there should be high resistance one
way and little resistance the other. If it tests bad, take one lead out of the circuit in case some component is messing up the ohmmeter reading.

NOTE: DO NOT leave soldering equipment on the leads too long since all semiconductors, especially integrated circuits, are easily destroyed by heat.

Without special equipment, integrated circuits are checked by verifying the proper DC voltage on the pins and the correct AC wave form using an oscilliscope. BE CAREFUL: Shorting their pins can easily destroy them.
Resistors are checked with an ohmeter and should usually be within ten percent of the value stated on them and on the schematic. You may have to desolder one lead from the printed circuit board. If you wreck the foil on the board, carefully solder a small wire over the break to reconnect the conductive foil.
Capacitors are tricky. Their resistance goes up when checked with an ohmmeter which shows a charging action. As they suck up current from the meter, the voltage goes up and so does the resistance. If you are sure a particular circuit is giving you a problem and everything else checks out O.K., Electrolytic capacitors are prime suspects. Substitute a new one and keep your fingers crossed.

## Theory of Operation

To understand what goes on inside the monitor, large general groups of circuits will be examined instead of laboriously analyzing the branches and small circuits that make up these groups. This will help avoid confusion and aid in a basic, concrete, knowledge of what makes up a monitor.

## THE POWER SUPPLY -

The AC going to the monitor from the game transformer is just like the voltage and current from your wall outlet. It jumps up and down going positive and negative sixty times a second. But a monitor needs nice, smooth DC; direct current, not alternating. So diodes chop up the AC and a big electrolytic capacitor filters it out to make it even smoother. Since the monitor is a big piece of electronic equipment, with many circuits demanding a lot of power from the power supply, there are also zener diodes and transistors to help maintain a nice, constant, smooth voltage so that the monitor circuits don't jump around. And this is what happens when you see a wavy picture. There is AC creeping
through the power supply, so it must be malfunctioning. If the voltage from the power supply is too low, the other circuits will be starved for power and you may see a small, wavy picture, or none at all.
Some circuits receive voltages that are higher than what the power supply should put out. But they come from the flyback transformer which will be discussed later.

## THE INTERFACE SECTION OF THE CHASSIS -

The interface section of the chassis is fairly easy to identify. It is right by the place where the video jack(s) from the logic board(s) plug into. There are sets of transistors that receive the separate red, green, blue, and sync information from the cables that come from the logic boards. The circuits jack up the voltage and match impedances, or in other words, prepare the logic board outputs for the circuits that will really amplify them for the output devices such as the yoke in the case of the sync, or the picture tube that shows the colors.

An interesting aside is that our sync is composite negative sync. That means two things:

1. The sync is a negative going wave form.
2. There are two pulses going at different speeds over the same wire:
a. Vertical wave forms at 60 times per second (or Hertz) and
b. Horizontal wave forms at about 15,750 times per second (Hz).
The sync is amplified by a sync amplifier transistor and sent on its way to the oscillators. The sync or timing information will be explained along with the oscillator shortly.
The color information is sent via wires to the neck board where the main amplification occurs. This will also be discussed later.

## VERTICAL AND HORIZONTAL DEFLECTION-

After the sync signal is amplified by the sync amp, it goes to two different sections, the vertical and horizontal circuits. Basically, the sync signals are for timing so the picture doesn't mess up since it is assembled like an orderly jigsaw puzzle, but so fast that you can't see the electron beams for each color painting the picture on the screen. This will all become clear soon. For now, we will follow the 60 cycle component of the sync as it goes on its journey to the deflection yoke.
The 60 cycle pulse goes to the vertical oscillator to make sure this circuit goes back and forth (or oscillates) at 60 times a second. Without this pulse keeping the circuit at the correct speed, it may get lazy and oscillate at 58 cycles or lower, or get ambitious and oscillate at 62 cycles or higher. At the wrong speed, the picture will start to roll up or down.
A Wells Gardner $13^{\prime \prime}$ (K4806) or $19^{\prime \prime}$ (K4906, K4956) color monitor uses an integrated circuit for its sync section. An Electrohome $13^{\prime \prime}$ or $19^{\prime \prime}$ color monitor uses an integrated circuit IC501 for its sync section. Wells Gardner uses HA11423 and Electrohome uses HA11244. These ARE NOT interchangeable! The idea is all the same. The output to the vertical amplifying transistors for all monitors must form a sawtooth wave form, sort of like a bunch of pyramids, racing through the yoke's vertical coils at 60 times a second.
Along the way to the output transistors, the 60 cycle pulse is shaped and amplified to do the job: the yoke magnetically pushes the electron beam to fill the screen out sideways looking at the screen with the greatest length going up and down. Or viewing the screen sitting like a home television set, the amplified vertical output fills the screen up and down. Watching a monitor like this, seeing only a horizontal line means a problem with the vertical coils of the yoke or anything from the vertical output section on back to the oscillator.

The horizontal section is very similar with a few exceptions. The horizontal wave shape is more like a square and has a frequency of 15,750 cycles a second. Both Wells Gardner and Electrohome use the other side of their respective integrated circuits for the horizontal circuitry. If the oscillator isn't going at the correct speed, the picture may move sideways, start to slant, or tear up with slanted thin figures. With both the vertical and horizontal of all monitors, there are variable resistors that change the speed of the oscillators up and down. This way you have controls that can make the correct frequencies to keep the electronic jigsaw puzzle nicely locked in place. If you're driving in a car and next to you someone else is driving their car at exactly the same speed, it will appear that they are not moving. And this is why the sync frequency and the oscillator's frequency must match, so the picture doesn't appear to move.
The correct wave form is shaped and amplified in the circuitry just like in the vertical section. But the horizontal output transistor is a large power transistor and not only serves to give current to the horizontal yoke windings, it also feeds the flyback transformer.

## THE FLYBACK TRANSFORMER (OR HIGH VOLTAGE UNIT) -

The picture tube needs high voltage to light up, and the power supply can't meet this demand. The flyback transformer receives current alternating at about 15,750 times per second from the horizontal output transistor. The "flyback" jacks up its input voltage and puts out a higher voltage alternating at the same speed. But, in your "flyback" there are diodes that chop up the alternating voltage to make it a smooth DC output just like in the power supply. This is what goes through that thick red wire to your picture tube. THIS AREA HAS ABOUT 18,000 VOLTS ON IT AND IT CAN KILL YOU!!
The "flyback" may be dangerous, but it is also generous. It has extra output windings which give voltage to the heater pins of the picture tube, voltage for the vertical deflection circuits, and picture tube screen-grid voltage. So in a way, the high voltage "flyback" is like a second power supply.

## COLOR CIRCUITS -

The color circuits are pretty straight forward. The signals go into the interface section where some amplification and impedance matching occurs. These circuits are pretty sparse and simple. Each color just has two transistors and a diode with some resistors and capacitors. From here, the AC color signal is sent by wires to the neck board.
The color output circuits are on the neck board. The color signals going to the transistors are controlled by two variable resistors called drive controls. There are only two, one for the red and one for the green.

The blue doesn't have one. In the emitter part of each transistor is another variable resistor that is the cut off control. These controls vary the amount of amplified AC signal that goes to the cathodes of the picture tube. The more signal, the more color. The bases of each of these transistors are connected together and are all connected to the blanking and beam limiting transistors which are in the interface section.
The beam limiter helps control the brightness level, and the blanking transistor rapidly turns the picture tube on and off so that retrace lines don't show up on the screen. By turning up the brightness on a good monitor, these four to six retrace lines can be seen slanting diagonally across the picture.

## PROTECTION CIRCUIT -

To protect the high voltage section against voltages that are too high coming from the power supply which could cause X-rays to be emitted from the "flyback", a circuit senses the higher power supply voltage, and using a transistor, turns off the horizontal oscillator. Since the horizontal oscillator doesn't work, the horizontal output transistor has nothing to feed the "flyback" which in turn has nothing to feed the picture tube. The monitor will be silent, have no picture, and will appear to be off. But don't be fooled. There is still that excessive amount of voltage coming from the power supply. To find out, check at pin two of Wells Gardner's IC501 and emitter of X04 for the Electrohome monitor. Here are the voltages you should receive:

$$
\begin{aligned}
& \text { Wells Gardner }=130 \mathrm{VDC} \\
& \text { Electrohome }=120 \mathrm{VDC}
\end{aligned}
$$

The best place to measure this voltage on an Electrohome monitor is at a pin marked B1 on the chassis. This is because a 13 inch color Electrohome monitor,

The G07-FB0 or G07-902, has an integrated circuit and very little else in the power supply. Still, there should be 120VDC at B1.

## THE PICTURE TUBE (OR CRT) -

The picture tube or CRT is an output device. In other words, the end result of the circuit's work is displayed by this part. Actually, the output of other circuits is in the neck of the picture tube.
First, there is the heater. The heater boils off electrons from the cathodes so that they (the electrons) shoot up to the screen to excite the phosphors so that the three phosphors emit three colors of light.
The cathodes are next, and again they emit electrons to turn on the tube phosphors, making it glow. The cathode can arc or short to the heater resulting in no picture and a defective picture tube.
Next come the grids. The first grid is grounded. The following grid is the screen grid which receives about 300VDC depending on the brightness setting. The next grid closest to the picture tube screen is the focus grid which gets about one fifth the amount of voltage that is applied to the picture tube anode.

After jetting from the cathode through all these grids, the electrons speed through a mask, a sheet of material with tiny holes, and then excite the tiny dots of phosphor in the inside surface of the picture tube screen. The green electron gun (or cathode and circuitry) spits out electrons which head for the green phosphors only. The same goes for the red and blue guns. The way the phosphor light blends determines the color seen. Should these electron beams become too intense, they may burn the phosphor. With the monitor off, this can be seen as a dark permanent image of the video information on the tube screen.

## Differences Between Monitors

The easiest way to identify the brand of monitor you are working with, assuming you can't find the brand name written on it anywhere, is to check the color of the suction cup type insulator that houses that dangerous anode plug on the CRT. Both monitors use a red wire but the Wells Gardner anode cup is BLACK while the Electrohome anode cup is LIGHT GRAY. Unfortunately, "call-out-numbers" for parts, circuit layout, and even circuit design are similar enough to confuse the average observer.
Let's say you have an Electrohome that isn't working. No problem. You can scavenge parts from an old broken up one that you may have around.
Now let's say you have a Wells Gardner that isn't working. STOP!! This could be a problem. There are 3
different types of Wells Gardner K4900 SERIES monitors in the games. Here are ways to identify them.
K4906 (1st TYPE) - This monitor's identifying tags have BLACK ink printed on a white background. There is NO Vertical Damping Control. (This Control would be next to the Vertical Hold Control but this area is jumpered with a small wire instead.
K4906 (2nd TYPE) - This monitor's identifying tags have RED ink printed on a white background. There IS a Vertical Damping Control next to the Vertical Hold Control. The Damping Control provides a few more lines on the top of the monitor screen (monitor viewed as a normal T.V. would be) for any video game that may need these lines to fit the picture on the
screen. Moving the Control may distort the top part of your picture (or the side, depending on the game and how the monitor is mounted) so go ahead and move it if you are having this type of problem. To accommodate this new feature, there are a few circuit changes.

ONE MAJOR DIFFERENCE BETWEEN THESE TWO VERSIONS OF THE K4906 IS THE YOKE. They look the same but notice the part numbers:
K4906 WITHOUT the Damper Control: 2021111201
K4906 WITH the Damper Control: 2021111258
Since the companies like to change part numbers at the drop of a hat, the best thing to do is to request whatever part number is written on your yoke. If you should get the wrong yoke, the results will be:

Picture distortion.
Excessive brightness.
Too much or too little vertical picture size.
K4956 (3rd TYPE) - This monitor is identical to the K4906 WITHOUT the Damper Control EXCEPT the picture tube is vertically mounted and there is an additional small P.C. Board mounted on the monitor where the yoke plugs in . This monitor is used on some Cocktail Table games where the picture has to flip for the second player.
Generally speaking, some games flip the picture image via the logic board programming but this monitor is used in games that flip the picture image via generation of a small signal voltage which is sent to the extra P.C. Board on this monitor. This signal voltage causes relays on this extra P.C. Board to flip the picture by reversing the horizontal and vertical signals to the yoke pins.

What kind of problems can this extra P.C. Board cause? If the relays become defective, the picture won't flip. If the P.C. Board gets cracked you may have a horizontal line on the screen, a vertical line on the screen, or maybe just a dot in the center of the screen. Of course, the logic board could be defective and not sending the signal to flip the picture. In any case, some people feel that using relays is cheaper, simpler, and more reliable, so this is an advantage.

## CONTROLS YOU MAY NOT TOUCH

Basically, on the Electrohome monitor, you can move any control you want EXCEPT for the B1 control. This sets the power supply voltage (ideally at 120 VDC) and is located right behind VERTICAL HOLD. The $13^{\prime \prime}$ Electrohome DOES NOT have this control. It may also be wise not to move the VERTICAL LINEARITY since this distorts the picture and is hard to reset perfectly. If you do move it, turn on the Cross Hatch Test Pattern of your game and try to get the squares to the point where they are equal in size by readjusting this Linearity Control.
On the Wells Gardner monitor, brightness is adjusted by the "BLACK LEVEL" Control which is right next to the Horizontal Frequency Control. Under the Focus Control is the "SCREEN" Control which youDO NOT touch. Yes, this control does adjust the brightness, but it is used to set the CRT bias and is adjusted at the factory. When Wells Gardner sets it, they mark the position with a black mark on the knob. If you move it, be sure to realign the mark and THEN set the BLACK LEVEL Control to the brightness you desire. So, other than the SCREEN control, you may adjust any of the controls.

## Parts <br> Interchangeability

Some parts can be interchanged on all of the monitors. Here are the rules:

1. You CAN swap any resistor between monitors that has the same resistance, wattage rating, and tolerance.
2. You CAN swap any capacitor between monitors that has the same capacitance and voltage rating.
3. You CAN swap many of the parts between the $19^{\prime \prime}$ and the $13^{\prime \prime}$ versions of each manufacturer's monitor. BUT, be certain to compare the manufacturers' part numbers to be positive the parts you want to interchange are identical. BE SURE you have read the section DIFFERENCES BETWEEN MONITORS which was covered earlier.
4. You CANNOT swap any picture tubes between monitors!! In the past you could, but Weils Gardner is now using a new monitor. When
ordering a replacement picture tube, ALWAYS SPECIFY THE PICTURE TUBE NUMBER!
5. You CANNOT change any part that is a safety part, one that is shaded in gray on the schematic; it MUST be IDENTICAL to the original. To do otherwise IS DANGEROUS. For instance, the 13 inch Electrohome (G07-902) monitor "flyback" looks identical to the 19 inch Electrohome (G07904) monitor "flyback". In fact, there is even a 19 inch Electrohome (G07-905) monitor (which is an obsolete model) with a similar looking "flyback". NONE OF THESE ARE INTERCHANGEABLE!!
6. You CAN change any of the parts between the G07-904 and G07-907. They're essentially the same monitor except that the G07-907 has a vertically mounted picture tube.
If there is any doubt about what parts can be swapped between each manufacturer's 19 inch and 13 inch models, compare the manufacturer's part number between each one. If they match up, they are the same part.


This monitor contains circuits and components included specifically for saiety purposes.
For continued protection no changes should be made to the origina design, and components shown in shaded areas of schematic, or $\Delta \star$ on parts iss should be replaced with exact factory repiacement parts. hazard. Service should be performed by qualified personnel only.

MAIN BOARD

| Rot. No. | Part No. | Dascription | o. | art No. | Doscripilion |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | RESISTORS |  |  | RESISTORS (CONT.) |  |
| R201 | $203 \times 6500 \cdot 645$ | 1 K Ohm, $5 \%$, 1/4W Carbon | R369 | 203X5602.329 | 680k Ohm, 5\%, 112W Comp. |
| R202 | 203x6500.523 | 30. $\mathrm{hm}, 5 \%$, $11 / 4 \mathrm{~W}$ Carbon | ${ }^{\text {R370 }}$ | ${ }^{203 \times 6501.002}$ | ${ }^{33 \mathrm{~K}} \mathrm{Ohm}, 5 \%, 1 / 14 \mathrm{~W}$ Carbo |
| ${ }_{\text {R203 }}$ | ${ }^{203 \times 6500.405}$ | 100 Ohm, $5 \%$ \% , 14W Carbon | ${ }_{\text {R372 }}^{\text {R371 }}$ | 203x9014.584 |  |
| R205 | ${ }_{203 \times 6700.421}$ | 270 Ohm, 5\%, 112W Carbon | R375 | 203X6700.763 | 6.8 K Ohm, 5\%, 1/2W C |
| R206 | 203X6500.540 | $390 \mathrm{Ohm}, 5 \%$, 114W Carbon | R376 | x9104.44 | 270 Onm, $5 \%$, 2v |
| R207 | 340×2201-934 | 200 Ohm, 5\%, 114W Carbon | R377 | $3 \times 6500 \cdot 44$ | 150 Onm, $5 \%, 1 / 4 \mathrm{~W}$ Carbon |
| R208 |  | $390 \mathrm{Ohm}, 5 \%$, 114W Carbon | R378 | $203 \times 6500 \cdot 886$ | 10K Onm, $5 \%$, 1/4W Carbon |
| R209 | $340 \times 2201.934$ | $200 \mathrm{Ohm}, 5 \%, 14 \mathrm{~W}$ Carbon | R379 | ${ }^{203 \times 6500-886}$ | $10 \mathrm{~K} \mathrm{Ohm}, 5 \%, 11 / \mathrm{W}$ Carbon |
| R210 | ${ }^{203 \times 6500-540}$ | $390 \mathrm{Ohm}, 5 \%, 114 \mathrm{~W}$ Carbon | ${ }^{\text {R380 }}$ | ${ }^{203 \times 6500-865}$ | 8.2K Ohm. $5 \%$, 11/W Carbon |
| ${ }^{8211}$ | ${ }^{340 \times 2201.934}$ | 200 Onm, $5 \%$ \% , 1/W Carbon | ${ }_{\text {R381 }}$ | 203x6500.724 |  |
| ${ }_{\text {R215 }}$ | ${ }_{2}$ | 100 K Ohm, $5 \%, 1 / 4 \mathrm{~W}$ Carbon | ${ }_{\text {R } 502}$ | ${ }_{203 \times 6500-886}$ | OK Ohm. $5 \%$, 114W C Carbon |
| R216 | 203x6500.645 | 1 K Ohm, $5 \%$, 1/4W Carbon | R503 | $204 \times 1700 \cdot 535$ | $150 \mathrm{ohm} .5 \%$, 15W Metal Oxide |
| R217 | 203x6500.405 | $100 \mathrm{Ohm}, 5 \%$, 1/4W Carbon | R504 | 203x9014.267 | Ohm. $5 \%$. 1w Metal Oxide |
| R218 | 203x6500.645 | 1 K Ohm, $5 \%$, 114W Carbon | R505 | $203 \times 6501 \cdot 209$ | K Onm, 5\%, 114W |
| R219 | 203x6501-126 | 100K Ohm, 5\%, 11/4W Carbon | R506 | $203 \times 9104.105$ | Onm. $5 \%$, 2W Metal |
| $\stackrel{\mathrm{R} 220}{ }$ | $203 \times 6500.645$ | $1 \mathrm{KOhm}, 5 \%$, 1/4W Carbon | R507 | $203 \times 5602 \cdot 185$ | 330K Ohm. $5 \%$, 112 W Co |
|  | ${ }^{203 \times 6500.405}$ | 100 Ohm, 5\%\%, 1/4W Carbon | $\triangle$ * ${ }_{\text {R } 601}$ | ${ }^{204 \times 1625-.058}$ | 3.3 Onm, $5 \% .10 \mathrm{WWW}$ |
| ${ }_{\text {R224 }}$ | ${ }_{2}{ }^{203 \times 65000-169}$ | 100 $\mathrm{hm} .5 \%, 1 / 4 \mathrm{~W}$ Carbon | R702 | ${ }_{203 \times 6200-441}$ | $2.20 \mathrm{hm} .5 \%, 1 / 2 \mathrm{~W}$ Carbon |
| R225 | $203 \times 6500 \cdot 169$ | $10 \mathrm{Ohm}, 5 \%, 1 / 4 \mathrm{~W}$ Carbon | VR201 | $204 \times 2070 \cdot 072$ | ${ }^{2} \mathrm{~K}$ Onm.8 Semi. Fixed |
| ${ }^{\text {R2226 }}$ | 203x6500.169 | $10 \mathrm{ohm}, 5 \%$, $1 / 4 \mathrm{~W}$ Carbon | VR301 | $204 \times 2070.084$ | $5 \mathrm{5K}$ Ohm. B Semi.Fixixed |
| ${ }^{\text {R227 }}$ | 203x6501.044 | 47\% Onm, $5 \%$, 114 W Carbon |  | 204x2070-055 | ${ }^{500} \mathbf{0} \mathrm{ohm} \cdot \mathrm{B}$ Semi.Fixed |
| ${ }_{\text {R229 }}$ | ${ }^{203 \times 67700-421}$ | 270 $\mathrm{ohm}, 5 \%$, 112 W Carbon | vR352 | ${ }_{204 \times 2070.072}$ | ${ }_{2} \mathrm{~K}$ Ohmm Semi.Fixed |
|  | $203 \times 6500.863$ | 8.2 K Ohm, $5 \%, 1 / 2 \mathrm{~W}$ Comp. |  |  |  |

APACITORS
$8.2 \mathrm{Conm}, 5 \% \%$
$180 \mathrm{Ohm}, 5 \%, 11 / \mathrm{WW}$ Corbon
 SEMICONDUCTORS

| Rot. No. | Part No. | Deseription |
| :---: | :---: | :---: |
| SEMICONDUCTORS (CONT.) |  |  |
| 0206 | $200 \times 3181.523$ | Transistor (NPN) 2SCC1815GR |
| 0207 | $200 \times 3181.523$ | Transistor (NPN) 2SC1815GR |
| ${ }^{2028}$ | $200 \times 3181.523$ $200 \times 3181.523$ | Transistor (NPN) 2SC1815GR |
| Q2209 | ${ }_{200 \times 3181.523}^{200 \times 3181.523}$ |  |
| Q301 | $200 \times 3181.523$ | Transistor (NPN) 2SC1531GR |
| Q302 | $200 \times 3207.306$ | Transistor (NPN) 2 SC2073LBGL2 |
| Q351 | $200 \times 3248 \cdot 217$ | Transistor (NPN) 2SC24828K |
| Q352 | $200 \times 4589.802$ | Transistor (NPN) 2SD898B |
| ${ }_{1} 18301$ | 200x2300.033 | ${ }_{1 C}^{\text {IC HA1P381 }}$ |

TRANSFORMERS \& COILS


|  | TRANSFORMERS \& COILS |  |
| :---: | :---: | :---: |
| ${ }^{1} 351$ | $201 \times 4710 \cdot 134$ | Coil, (RF Choke) |
|  | $201 \times 5000.083$ | Coill, Horiz. Size |
|  | $611 \times 0004.007$ | Coill, Adg. |
|  | $202 \times 1300.080$ | Transtormer, Hor. Drive |
| $\Delta \star$ T 352 | 200x9720.301 | HV-Unit M-11 |
|  | MISCELLANEOUS |  |
| $\triangle \mathrm{F} 501$ | $204 \times 7$ 120.073 | Fuse, 4 Amp. 125 V |
| J402 | $206 \times 5008.632$ | Recep W Wire 3P-M.BG |
| P201 | $204 \times 9600 \cdot 466$ | Plug, PWB 3P-J |
| P202 | $204 \times 9601-477$ | Plug, PWB 6 P.Q |
| P401 | $204 \times 9600-298$ | Plug, PWB 4P.B |
| P501 | 204×9600.249 | Plug, PWB 2P.B |
| P601 | $204 \times 9600 \cdot 304$ | Plug, PWB 4P.C |
| TH501 | $201 \times 0100 \cdot 112$ | Thermistor |

FINAL ASSEMBLY PARTS


|  | CAP | ORS |
| :---: | :---: | :---: |
| C201 | $203 \times 0014.088$ | 1000 uF, 16 V . Electrolytic |
| C202 C 203 | ${ }^{202 \times 72000.064}$ | ${ }^{3} 220 \mathrm{OFF}, 500 \mathrm{~V}$. Ceramic |
| C204 | 202x7200.043 | 220 pF, 500 V , Ceramic |
| C205 | $203 \times 0014.076$ | 470 OF. 16 V, Electroiytic |
| C206 | 203x 1810-149 | 0.1 uF, 125 V Mylar |
| C207 | $349 \times 2232 \cdot 109$ | ${ }^{\text {. }} 322$ UF. 100 V Mylar |
| ${ }^{\text {c301 }}$ | $203 \times 0014.065$ | 330 uF , 50V Electrolytic |
| С302 | $203 \times 1600.563$ | 0.033 uF 50 V Mylar |
| с303 | $203 \times 0629.037$ | 3,3 uF, 50V Electrolytic |
| С304 | $203 \times 1600.366$ | 0.068 pF. 500 My Miar |
| С306 | 203X0412.012 | 2.2 uF .16 V Tantal |
| C307 | $203 \times 1600.634$ | $0.033 \mathrm{uF}, 50 \mathrm{~V}$ Mylar |
| ${ }^{\text {c308 }}$ | 20330025.774 | 3.3 UF, 50 V Electrolytic 0.068 UF, 100 VPP |
| C399 C310 | 203x 1207.100 203x0629.061 | 0.068 uF. 100 VPP PP 10 uF, 100 V Electrolytic |
| C311 | $203 \times 0041.025$ | 10 uF, 160 V Electrolytic |
| $\mathrm{C}^{212}$ | $202 \times 7050 \cdot 248$ | $1000 \mathrm{DF}, 500 \mathrm{~V}$ Ceramic |
| ${ }^{\text {C313 }}$ | $203 \times 0040.052$ | $47 \mathrm{UF}, 160 \mathrm{~V}$ Electrolytic |
| C314 | 203x1201-265 | 0.033 UF. 200 V PP |
| C315 | $203 \times 0629.023$ | 1 UF, 50V Electrolytic |
| ${ }_{\text {C351 }}$ | ${ }^{203 \times 0029.023}$ |  |
| ${ }_{C}$ | 203x1190.015 | 0.0082 DF. 50 V Mylar.PP |
| C354 | 203X0619.045 | 47 uF . 25 V Electrolytic |
| ${ }^{\text {c355 }}$ | $203 \times 1600 \cdot 366$ | 0.0068 pf. 50 V Myiar |
| C356 | $202 \times 7050.483$ | 0.01 uF. 500 V Ceramic |
| C359 | ${ }^{202 \times 88065.606}$ | 100 pF .500 V Ceramic |
| C360 | ${ }^{2022 \times 7705050.483}$ | ${ }_{0} 0.01$ UF, 500 V Ceramic |
| ${ }_{C} 362$ | 202x7203.032 | 0.01 UF, 50 V Ceramic |
| $\triangle \star$ c363 | $203 \times 1270 \cdot 911$ | 8700 PF. 1.5 KV PP |
| *C365 | ${ }^{203 \times 1201.265}$ | ${ }_{2} 0.33 \mathrm{uFF}, 25 \mathrm{~V}$ Electroly |
| ${ }_{\text {c367 }}$ | ${ }_{2} 202 \times 80655 \cdot 162$ | $6 \mathrm{pF}, 500 \mathrm{~V}$ Ceramic |
| C3688 C372 | 202x7203.032 203x $1207 \cdot 125$ | 0.01 uF, 50 C Ceramic 0.1 uF. 100 V PP |




Components identified by the $\triangle$ symbol in the PARTS LIST and on the Schematic have special characteristics important to safety.
DO NOT degrade the safety of the set through improper servicing.

## Abbreviations for Resistors and Capacitors

| Resistor |  | Capacitor |  |
| :---: | :---: | :---: | :---: |
| C R | Carbon Resistor | C Cap. | Ceramic Capacitor |
| Comp. R | Composition Resistor | M Cap | Mylar Capacitor |
| OM R | Oxide Metal Film Resistor | E Cap. | Electrolytic Capacitor |
| V R | Variable Resistor | BP E Cap. | Bi-Polar (or Non-Polar) |
| MF R | Metal Film Resistor |  | Electrolytic Capacitor |
| CMF R | Coating Metal Film Resistor | MM Cap. | Metalized Mylar Capacitor |
| UNF R | Nonflammable Resistor | PP Cap. | Polypropylene Capacitor |
| FR | Fusible Resistor | MPP Cap. | Metalized PP Capacitor |
|  |  | PS Cap | Polystyrol Capacitor |
|  |  | Tan. Cap. | Tantal Capacitor |

NOTE: When ordering replacement parts please specify the part number as shown in this list including part name, and model number. Complete information will help expedite the order.

Use of substitute replacement parts which do not have the same safety characteristics as specified, may create shock, fire or other hazards. For maximum reliability and performance, all parts should be replaced by those having identical specifications.

SERVICE REPLACEMENT PARTS LIST

| Symbol | Description |
| :--- | :--- |
|  | Main P.C.B. Ass'y |
|  | CRT Socket P.C.B. Ass'y |
|  | Purity Shield Ass'y |

## Part Numbe SU-1133A <br> SU-1133A SU-3032A

 07-220083-03
Symbol
X3101
X3102
X3103

## Miscellaneous

## Symbol

$\triangle$

Description
Part Number
Si. Transistor
2SC1514VC
Si. Transistor
2SC1514VC
2SC1514VC

Part Number A76068

Main PCB Ass'y (SU-1133A) Parts List




Components identified by the $\triangle$ symbol in the PARTS LIST and on the Schematic have special characteristics important to safety.
DO NOT degrade the safety of the set through improper servicing.

Abbreviations for Resistors and Capacitors

| Resistor |  | Capacitor |  |
| :---: | :---: | :---: | :---: |
| C R | Carbon Resistor | C Cap. | Ceramic Capacitor |
| Comp. R | Composition Resistor | M Cap | Mylar Capacitor |
| OM R | Oxide Metal Film Resistor | E Cap. | Electrolytic Capacitor |
| $\checkmark \mathrm{R}$ | Variable Resistor | BP E Cap. | Bi-Polar (or Non-Polar) |
| MF R | Metal Film Resistor |  | Electrolytic Capacitor |
| CMF R | Coating Metal Film Resistor | MM Сар. | Metalized Mylar Capacitor |
| UNF R | Nonflammable Resistor | PP Cap. | Polypropylene Capacitor |
| FR | Fusible Resistor | MPP Cap. | Metalized PP Capacitor |
|  |  | PS Cap | Polystyrol Capacitor |
|  |  | Tan. Cap. | Tantal Capacitor |

NOTE: When ordering replacement parts please specify the part number as shown in this list including part name, and model number. Complete informatiorf will help expedite the order.
Use of substitute replacement parts which do not have the same safety characteristics as specified, may create shock, fire or other hazards. For maximum reliability and performance, all parts should be replaced by those having identical specifications

| Symbol | Description |
| :---: | :---: |
|  | Main P.C.B. Ass'y CRT Socket P.C.B. Ass'y |
| Outside of the P.C.B. Ass'y |  |
| Symbol | Description |
| $\triangle$ ©VO1 | $\triangle$ Picture Tube |
|  | $\triangle$ Deflection Yoke |
|  | PC Magnet |
|  | Wedge |
|  | $\triangle$ Flyback Transf. |
| \R11 | $\triangle$ Focus V R |
| $\triangle \mathrm{R} 05$ | UNF Resistor 220ת, 25W. K |
| $\triangle \mathrm{C} 04$ | $\triangle C$ Capacitor $150 \mathrm{pF}, \mathrm{AC1} 1.5 \mathrm{KV}$ |
| $\times 01$ | Si. Transistor |
| IC01 | IC Regulator |
| L01 | Degausing Coil |
|  | Degausing Coil Pin Terminal (2) |
|  | Degausing Coil Pin Terminal Housing |
|  | Groundstrap Ass'y. |
|  | Groundstrap Wire Terminal |
| BR | Groundstrap Spring (2) |
| BR | Support Bracke: LH |
| SC | SCREW 10-1/2 Pix Tube Mtg. (4) |
| WA | Pyramidal Lockwasher (4) |
|  | Clip P.C.B. Support (2) |
|  | Ground Lug |
| CH | Chassis Base |
|  | 8-19 |

## Part Numbe <br> SU-1103A

SU-3016A
art Number
370ESB22(E)
C29123-V
A76366-A
C30006
A19183-A
A19183-A
QRF258K-221
QRF258K-221
2SD869
STR383
21-1007-31
34-708-01
34-709-01
34-697-04
34-228-03
35-3519-01
35-3919-02
31-631018-08
3-255-01
33-629-02
4-33-04
38-452-01

Main P.C.B. Ass'y (SU-1103A) Parts Llst

| Resistors |  |  |
| :---: | :---: | :---: |
| Symbol | Description | Part Number |
| R1406 | $V$ R $200 \Omega$ | QVZ3230-022 |
| R1408 | $\checkmark$ R $200 \Omega$ | QVZ3230-022 |
| R1410 | CMF R $6.8 \Omega 1 \mathrm{~W}$ J | QRX019J-6R8 |
| R1414 | OM R ${ }^{3.3 K} \Omega 1 \mathrm{~W}$ J | QRG019J-332 |
| R1415 | OM R $2.7 \mathrm{~K} \Omega 1 \mathrm{~W}$ J | QRG019J-272 |
| R1421 | OM R 12K 22 W J | QRG029J-123 |
| R1422 | $V$ R $10 \mathrm{~K} \Omega$ | QVZ3224-014H |
| \FR1401 | $\triangle \mathrm{F}$ R $68 \Omega 2 \mathrm{WK}$ | QRH024K-680M |
| $\triangle$ R1503 | $\triangle$ CMF R $11.8 \mathrm{~K} \Omega 1 / \mathrm{WW}+1 \%$ | QRV142F-1182 |
| R1504 | $\checkmark$ R $5 \mathrm{~K} \Omega$ | QVZ3230-053 |
| R1509 | OM R 10K 22 W J | QRG029J-103 |
| R1511 | OM R $5.6 \mathrm{~K} \Omega 2 \mathrm{~W} \mathrm{~J}$ | QRG029J-562 |
| R1514 | OM R 680 22 W J | QRG029J-681 |
| R1515 | CMF R $8.2 \Omega 1 \mathrm{~W}$ J | QRX019J-8R2 |
| R1522 | CMF R $4.7 \Omega 1 \mathrm{~W} \mathrm{~J}$ | QRX019J-4R7 |
| R1523 | OM R $56 \Omega 2 \mathrm{~W}$ J | ORG029J-560 |
| R1528 | OM R 390 21 W J | ORG019J-391 |
| $R 1534$ | ZN R | ERZ-C05ZK471 |
| VR1501 | ZN R | ERZ-C05DK271 |
| AR1703 | $\triangle$ CMF R $39 \mathrm{~K} \Omega 1 / 2 \mathrm{~W}+1 \%$ | QRV122F-3902 |
| $\triangle$ R1704 | $\triangle$ CMF R $7.68 \mathrm{~K} \Omega^{1} / \mathrm{WW}+1 \%$ | QRV142F-7681 |
| - R1901 | $\triangle$ Posistor | A75414 |
| R1902 | UNF R 2S27W K | QRF076K-2RO |
| R1903 | CMF R $5.6 \Omega 3 \mathrm{~W}$ J | QRX039J-5R6 |
| R1904 | OM R 10K 22 W J | QRG026J-103Z |
| $\triangle \mathrm{FR} 1901$ | $\triangle F \quad R \quad 220 \Omega^{1 / 2} \mathrm{~W}$ K | QRH124K-221M |
| Capacitors |  |  |
| Symbol | Description | Part Number |
| C1402 | Tan. Cap. 2.2uF 16 V K | QEE51CK-225B |
| C1411 | E Cap. 100uF 160 V A | QEW52CA-107 |
| C1412 | E Cap. 3.3uF 160 V A | QEW52CA-335 |
| C1508 | PP Cap. 5600 pF 50 V J | QFP31HJ-562 |
| C1511 | E Cap. 47uF 160 V A | QEW52CA-476S |
| $\triangle$ C1512 | $\triangle$ PP Cap. 2000pF DC1500V J | QFZOO82-202 |
| $\triangle$ C1513 | $\triangle$ PP Cap. 2000pF DC1500V J | QFZOO82-202 |
| $\triangle$ C1514 | $\triangle$ PP Cap. 2500pF DC1500V J | QFZO082-252 |
| C1515 | PP Cap. $0.53 \mathrm{uF} \mathrm{DC1200V} \mathrm{~K}$ | QFZ0067-534 |
| C1520 | BPE Cap. 1 UF 50 V A | QEN61HA-105Z |
| C1524 | M Cap. 0.1uF 200 V K | QFM72DK-682M |
| C1904 | E Cap. | QEY0034-001 |
| C1905 | E Cap. 10uF 250 V A | QEW52EA-106 |
| $\triangle$ C1907 | $\triangle M M$ Cap. 0.1uF AC150V Z | QFZ9008-104 |
| Colls |  |  |
| Symbol | Description | Part Number |
| L1501 | Peaking Coil | A75360-6 |
| L1502 | Liniarty Coil | A39934 |
| L1503 | Width Coil | C30380-A |
| L1504 | Heater Choke | C30333-A |
| L1901 | Line Filter | A39475-J |
| Transformer |  |  |
| Symbol | Description | Part Number |
| T1501 | Hor. Drive Transf. | A46022-BM |
| T1503 | Side Pin Transf. | C39050-A |


| $\begin{aligned} & \text { Symbol } \\ & \text { IC1501 } \end{aligned}$ | Description I.C. | Part Number HA11244 |
| :---: | :---: | :---: |
| X1101 | Si. Transistor | 2SC1685(R) |
| X1102 | Si. Transistor | 2SA673(C) |
| X1103 | Si. Transistor | 2SC1685(R) |
| X1104 | Si. Transistor | 2SA673(C) |
| X1105 | Si. Transistor | 2SC1685(R) |
| X1106 | Si. Transistor | 2SA673(C) |
| X1301 | Si. Transistor | 2SC1685(R) |
| X1302 | Si. Transistor | 2SC1685(R) |
| X1303 | Si. Transistor | 2SA673(C) |
| X1304 | Si. Transistor | 2SC1685(R) |
| X1305 | Si. Transistor | 2SC1685(R) |
| X1401 | Si. Transistor | 2SD478 |
| X1402 | Si. Transistor | 2SD478 |
| X1501 | Si. Transistor | 2SC2610BK |
| X1701 | Si. Transistor | 2SC1685(P-S) |
| D1101 | Si. Diode | W06A |
| D1102 | Si. Diode | W06A |
| D1103 | Si. Diode | W06A |
| D1301 | Si. Diode | 1S2473H |
| D1401 | Si. Diode | 1S2473H |
| D1402 | Zener Diode | RD10F(C) |
| D1503 | Si. Diode | HF-1 |
| D1504 | Si. Diode | V09E |
| D1505 | Zener Diode | RD11E(B) |
| D1506 | Si. Diode | W06A |
| D1507 | Si. Diode | 1SS81 |
| D1508 | Si. Diode | 1S2473H |
| $\triangle$ D1701 | $\triangle$ Zener Diode | RD20EV2 |
| $\triangle$ D1901 | $\triangle$ Si. Diode | 151887A |
| $\triangle$ D1902 | $\triangle$ Si. Diode | 1S1887A |
| $\triangle$ D1903 | $\triangle$ Si. Diode | 1S1887A |
| $\triangle$ D1904 | $\triangle$ Si. Diode | 1S1887A |
| Miscellaneous |  |  |
| Symbol | Description | Part Number |
| $\triangle \mathrm{F} 1901$ | $\triangle$ Fuse 1A | QMF53U1-1R0S |
| $\triangle \mathrm{F} 1902$ | $\triangle$ UL Fuse 3A | QMF66U1-3R0S |

## CRT Socket P.C.B. Ass'y (SU-3016A) Parts List



## IX Schematics and Wiring Diagrams






DESIGNATION LIST DESIGNATION DESCRIPTION

| C1, $\mathrm{C}_{2}$ | 4.7 mf 25v rd.tant. |
| :---: | :---: |
| C3,C4 | 22 mf 6 v " " |
| C5, 66 | $470 \mathrm{mf} \mathrm{6v} \mathrm{ax.elect}$. |
| C7-C10 | . 1 mf 50 v ax.cr. |
| CP1 | 220mf 25v ax.elect. |
| CP2,CP3 | . 1 mf 50 v 2x.cr: |
| R1,R2 | $2.7 \mathrm{~K} \Omega 1 / 4 \mathrm{w} 5 \%$ CRBN, |
| R3,R4 | $27 \Omega$ " " " |
| R5-R8 | $1 \Omega \quad 1 / 2 w^{\prime \prime}$ |
| U1,U2 | MB3730 |
| J | 3 PIN STRT. KKI56 4 " |
| J2 | 3 " 11 |
|  | $2 " 10$ |
| HSA1, 2 | HEATSINK ASSY. |
| MHI-MH4 | HEYCO BUSHING |



| DESCRIPTION O | QTY | DESIGNA | PART NO. |
| :---: | :---: | :---: | :---: |
| . $1 \mathrm{mf} 50 \mathrm{va} \times \mathrm{cr}$. | 6 | $\begin{array}{r} \text { C7-C10 } \\ \text { CP2,CP3 } \end{array}$ | 0986-008001100 |
| 4.7 mf 25 v rd.tant. | 2 | $\mathrm{Cl}, \mathrm{C} 2$ | 0986-00800-3100 |
| $22 \mathrm{mf} \mathrm{Gv} \mathrm{."}{ }^{\text {. }}$ | 2 | C3, 44 | 0986-00800-1600 |
| 220 mf 25 vax clec. | c 1 | CPI | 0986-00800-3200 |
| $470 \mathrm{mf} \mathrm{6v} \mathrm{'}{ }^{\text {- }}$ | 2 | C5, 66 | 0986-00800-1700 |
| $1 \Omega 1 / 2 w 5 \%$ | 4 | R5-R8 | 0062-026D3-1xxx |
| 27 $1 / 14$ w | 2 | R3,R4 | 0062-06883-1xxx |
| 2.7K ${ }^{\text {- }}$ | 2 | R1, R2 | 0062-19983-1xxx |
| MB3730 | 2 | U1,U2 | 0066-188xx-XX4X |
| 2 PIN STRT, KK156 | 1 | J2 | 3000-16367-0200 |
| 3 | 2 | J1,J2 | 3000-16367-0300 |
| 4 " | 1 | J1 | 3000-16367-0400 |
| HEATSINK ASSY. | 2 | HSAI, $\text { HSA } 2$ | A986-00010-E000 |
| HEYCO BUSHING | 4 | MHI-MH4 | 0017-00042-0014 |
| Pr, BOARD | 1 |  | A080-90910-E000 |


| dim. TOLERANCES UNLESS OTHERWISE SPEC | First ${ }^{\text {fired }}$ ON TRON |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |
| CONCENTRICITY TI.R. . . 002 | DRN TJK | Colt | $\begin{aligned} & \text { SCALE } \\ & F U L L \end{aligned}$ |  |  |
| FRACIIONAL $\ldots . . . . . . \pm .1164$ DECIMAL | MECHCHK | MatL ${ }^{\text {Mat }}$ |  |  | DUAL PWR. AMP. ASSYA080-90910-E000 | REVISIONS |
|  |  |  |  |  |  |
| ANGLE DO NOT SCALE DWG | $\text { C. } \because m \text { m }$ |  |  | MO51-00986-EOIO |  |






DESIGNATION LIST


CROSS REFERENCE LIST







```
-2-6.4n+5
```




[^0]:    NO PART OF THIS PUBLICATION MAY BE REPRODUCED BY ANY MECHANICAL, PHOTOGRAPHIC, OR ELECTRONIC PROCESS, OR IN THE FORM OF A PHONOGRAPHIC RECORDING, NOR MAY IT BE TRANSMITTED, OR OTHERWISE COPIED FOR PUBLIC OR PRIVATE USE, WITHOUT PERMISSION FROM THE PUBLISHER.

